

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 130



23

DESIGN DESIGNATION

A.A.D.T.	(2022)	=	1880
A.A.D.T.	(2042)	=	1880
D.H.V.		=	282
D.D.		=	50/50
T.		=	22.5%
DESIGN SPEED		=	55 MPH
ESALS		=	820,000

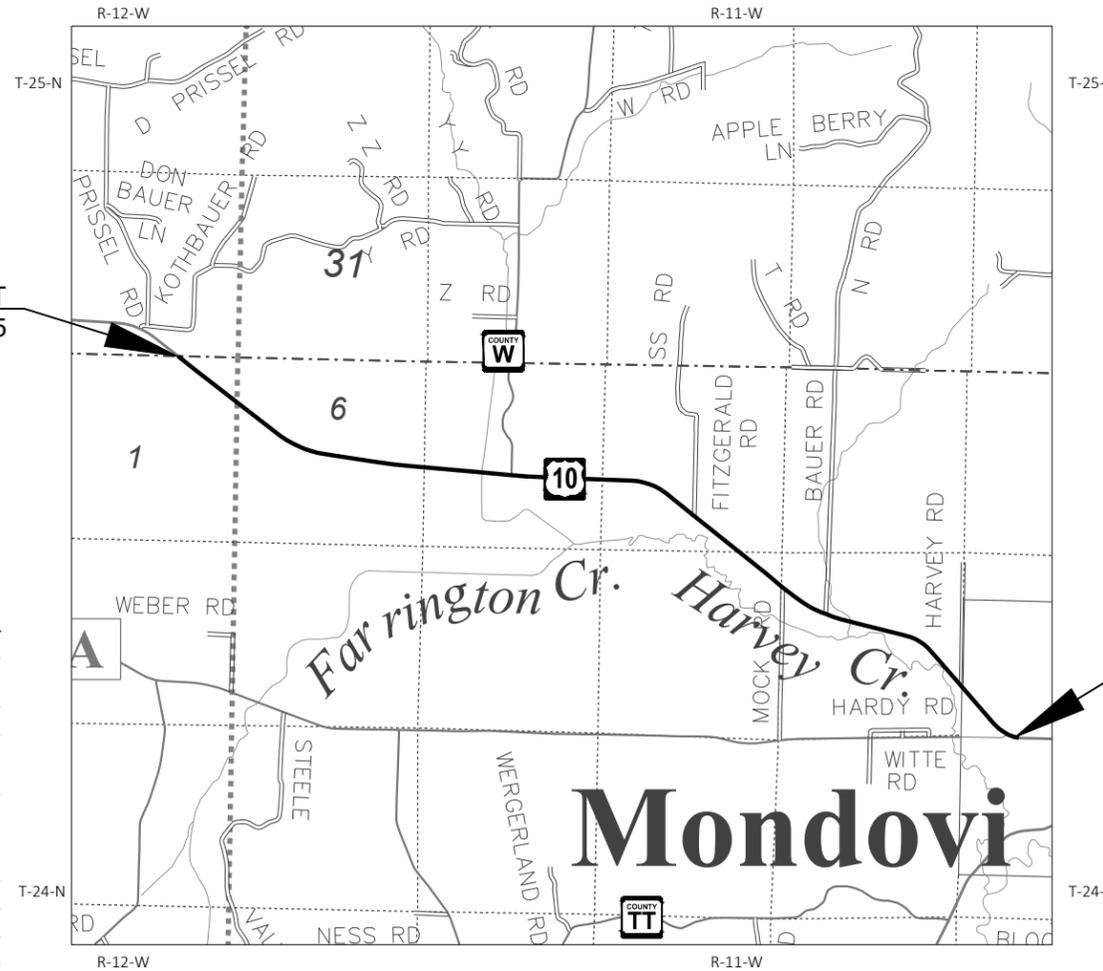
CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

BEGIN PROJECT
STA 107+15
 Y=406388.637
 X=580066.026

END PROJECT
STA 382+61



TOTAL NET LENGTH OF CENTERLINE = 5.217 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), BUFFALO COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

DURAND - MONDOVI

PEPIN COUNTY LINE TO CTH A

USH 10

BUFFALO COUNTY

STATE PROJECT NUMBER
1530-06-79

STATE PROJECT

1530-06-79

FEDERAL PROJECT

PROJECT

CONTRACT

ORIGINAL PLANS PREPARED BY



DATE: 10/16/2025
 (Professional Engineer Signature)

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	CBS SQUARED, INC.
Designer	CBS SQUARED, INC.
Project Manager	JOHN BANTER
Regional Examiner	SW REGION
Regional Supervisor	JOHN BANTER

APPROVED FOR THE DEPARTMENT
 DATE: 10/16/2025
 (Signature)

E

GENERAL NOTES

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

THE CONTRACTOR IS TO WORK WITH UTMOST CARE AND PROTECT ALL SURVEY MARKERS. SURVEY MARKERS SHALL NOT BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE EXISTING RIGHT OF WAY ON THIS PLAN IS APPROXIMATE AND BASED ON AVAILABLE PLAT INFORMATION.

THE CENTERLINE AS SHOWN IN THE PLANS MAY REQUIRE ADJUSTMENT TO MATCH FIELD CONDITIONS. ANY ADJUSTMENTS SHALL BE INCIDENTAL TO OTHER ITEMS IN THE CONTRACT.

SUPERELEVATION RATES AS SHOWN ON THE PLAN SHEETS REPRESENT THE APPROXIMATE EXISTING RATES. EXISTING SUPERELEVATION RATES ARE TO BE MAINTAINED.

CROSS SLOPES AS SHOWN ON THE TYPICAL SECTION WILL VARY AT THE INTERSECTIONS.

THE LOCATIONS OF THE EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE DIMENSIONS OF BOX CULVERTS AS SHOWN IN THE PLAN ARE REPRESENTED AS WIDTH x HEIGHT. DIMENSIONS ARE BASED ON INSPECTION REPORTS AND AS-BUILTS, WHEN AVAILABLE, AND MAY REQUIRE FIELD VERIFICATION.

WHEN THE QUANTITY OF BASE AGGREGATE IS MEASURED BY THE TON OR CUBIC YARD, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE FERTILIZED, SEEDED AND MULCHED OR E-MATTED AS SPECIFIED IN PLANS. PAYMENT FOR RESTORATION ITEMS ARE INCLUDED IN BID ITEMS 'BARRIER SYSTEM GRADING SHAPING FINISHING' AND 'CLEANING DITCH'.

APPLY TACK COAT AT A RATE OF 0.07 GAL/SY TO MILLED PAVEMENT SURFACES AND 0.05 GAL/SY BETWEEN LAYERS OF HMA PAVEMENT.

HMA PAVEMENT WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN.

THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING OR PARKING LANE.

RUNOFF COEFFICIENT TABLE

Table with columns for Hydrologic Soil Group (A, B, C, D) and Slope Range (Percent) (0-2, 2-6, 6 & Over). Rows include Land Use (ROW CROPS, MEDIAN STRIP-TURF, SIDE SLOPE-TURF) and Pavement (ASPHALT, CONCRETE, BRICK, DRIVES, WALKS, ROOFS, GRAVEL ROADS, SHOULDERS).

TOTAL PROJECT AREA = 24.69 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.82 ACRES

STANDARD ABBREVIATIONS

Table listing standard abbreviations such as AC (ACRE), AGG (AGGREGATE), AH (AHEAD), AADT (ANNUAL AVERAGE DAILY TRAFFIC), ASPH (ASPHALTIC), etc.

UTILITY CONTACTS

ELECTRIC

RIVERLAND ENERGY COOPERATIVE - ELECTRICITY
TIM HOLTAN
N28988 STATE ROAD 93
P.O. BOX 277
ARCADIA, WI 54612-0277
(608) 323-3381
THOLTAN@RIVERLANDENERGY.COM

XCEL ENERGY - ELECTRICITY
JOHN KELSER
1414 W HAMILTON AVE
P.O. BOX 8
EAU CLAIRE, WI 54702
JOHN.KELSER@XCELENERGY.COM

DAIRYLAND POWER COOP - ELECTRICITY
MICHAEL LYDON
P.O. BOX 817
LA CROSSE, WI 54602-0817
(608) 787-1381
MICHAEL.LYDON@DAIRYLANDPOWER.COM

GAS/PETROLEUM

MIDWEST NATURAL GAS, INC. - GAS/PETROLEUM
NICK MAIER
3600 HWY 157
P.O. BOX 429
LA CROSSE, WI 54602-0429
(608) 781-1011
NICKM@MIDWESTNATURALGAS.COM

MIDWEST NATURAL GAS, INC. - GAS/PETROLEUM
AARON WELSH
3600 HWY 157
P.O. BOX 429
LA CROSSE, WI 54602-0429
(608) 781-1011
AARONW@MIDWESTNATURALGAS.COM

COMMUNICATIONS

CHIPPEWA VALLEY CABLE, INC - COMMUNICATION LINE
MATT HOYT
318 3RD AVE W
DURAND, WI 54736
(715) 672-4204
MATT@NTECFIBER.COM

FRONTIER COMMUNICATIONS OF WI LLC - COMMUNICATION LINE
MICHAEL PEART
106 N 5TH STREET
ATWATER, MN 56209
(320) 441-8788
MICHAEL.PEART@FTR.COM

NTEC - COMMUNICATION LINE
MATT HOYT
318 3RD AVE W
DURAND, WI 54736
(715) 672-4204
MATT@NTECFIBER.COM

WINDSTREAM NTI, LLC - COMMUNICATION LINE
ERIC BECKER
314 N DANZ AVENUE
GREEN BAY, WI 54302
(920) 461-9825
ERIC.BECKER@WINDSTREAM.COM

WINDSTREAM KDL, LLC - COMMUNICATION LINE
ERIC BECKER
314 N DANZ AVENUE
GREEN BAY, WI 54302
(920) 461-9825
ERIC.BECKER@WINDSTREAM.COM

AREA CONTACTS

WISDOT CONTACT

JOHN BAINTER, PE
WISDOT SOUTHWEST REGION
3550 MORMON COULEE ROAD
LA CROSSE, WI 54601
(608) 785-9729
JOHN.BAINTER@DOT.WI.GOV

DESIGN CONTACT

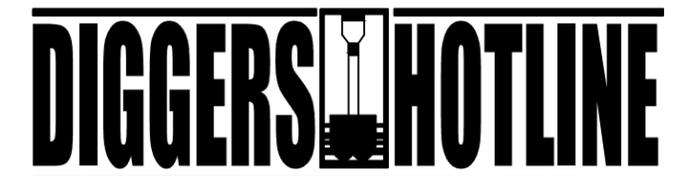
GEOFF RASMUSSEN, PE
CBS SQUARED, INC.
6115 FIRST AVENUE NE
SUITE 415
MINNEAPOLIS, MN 55413
(715) 492-2400
GRASMUSSEN@CBSQUAREDINC.COM

WISCONSIN DNR CONTACT

AMY LESIK
DNR NORTHWEST REGION
1300 WEST CLAIREMONT AVE
EAU CLAIRE, WI 54701
(715)836-6571
(715)495-1903
AMYL.LESIK@WISCONSIN.GOV

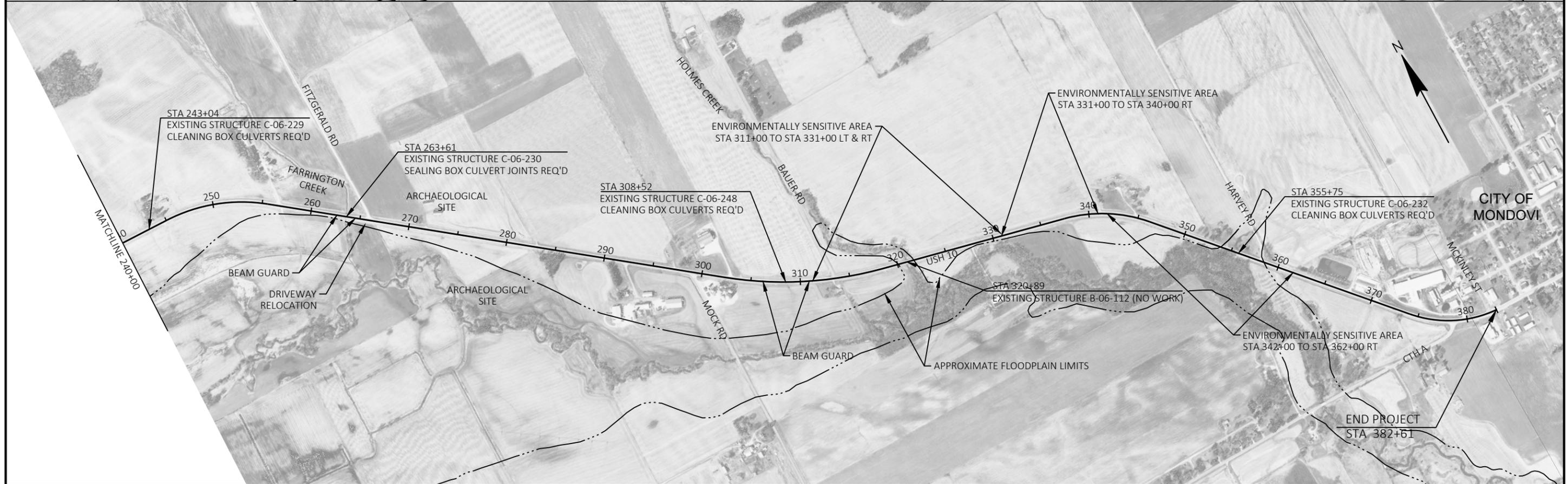
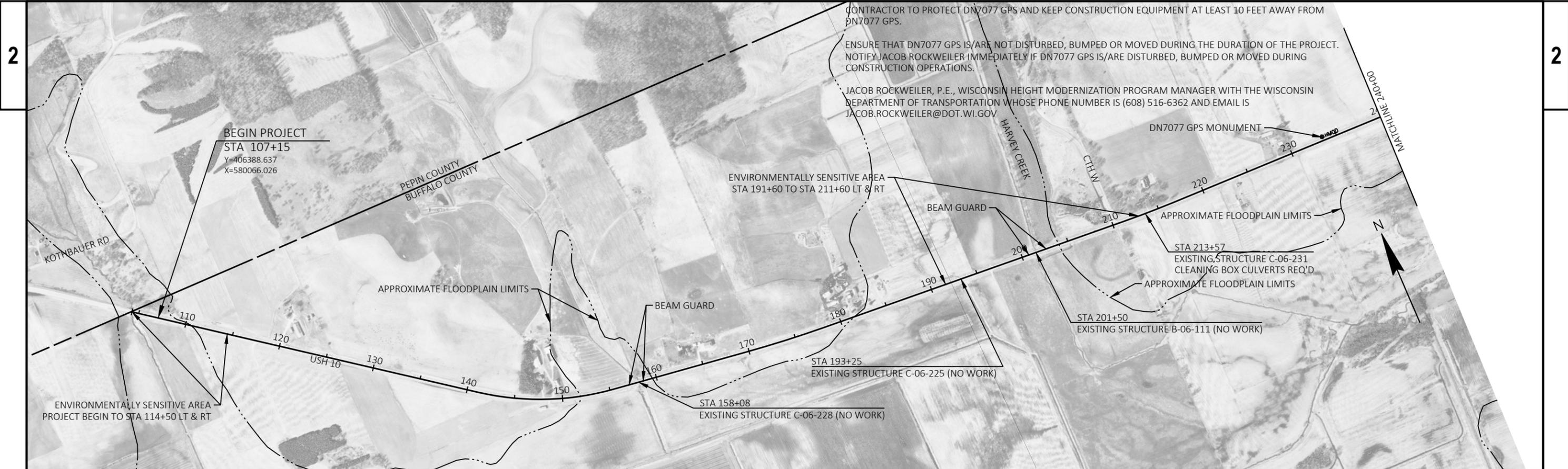
ORDER OF SECTION 2 SHEETS

- GENERAL NOTES
PROJECT OVERVIEW
TYPICAL SECTIONS
CONSTRUCTION DETAILS
DRIVEWAY DETAILS
BEAMGUARD DETAILS
TRAFFIC CONTROL OVERVIEW

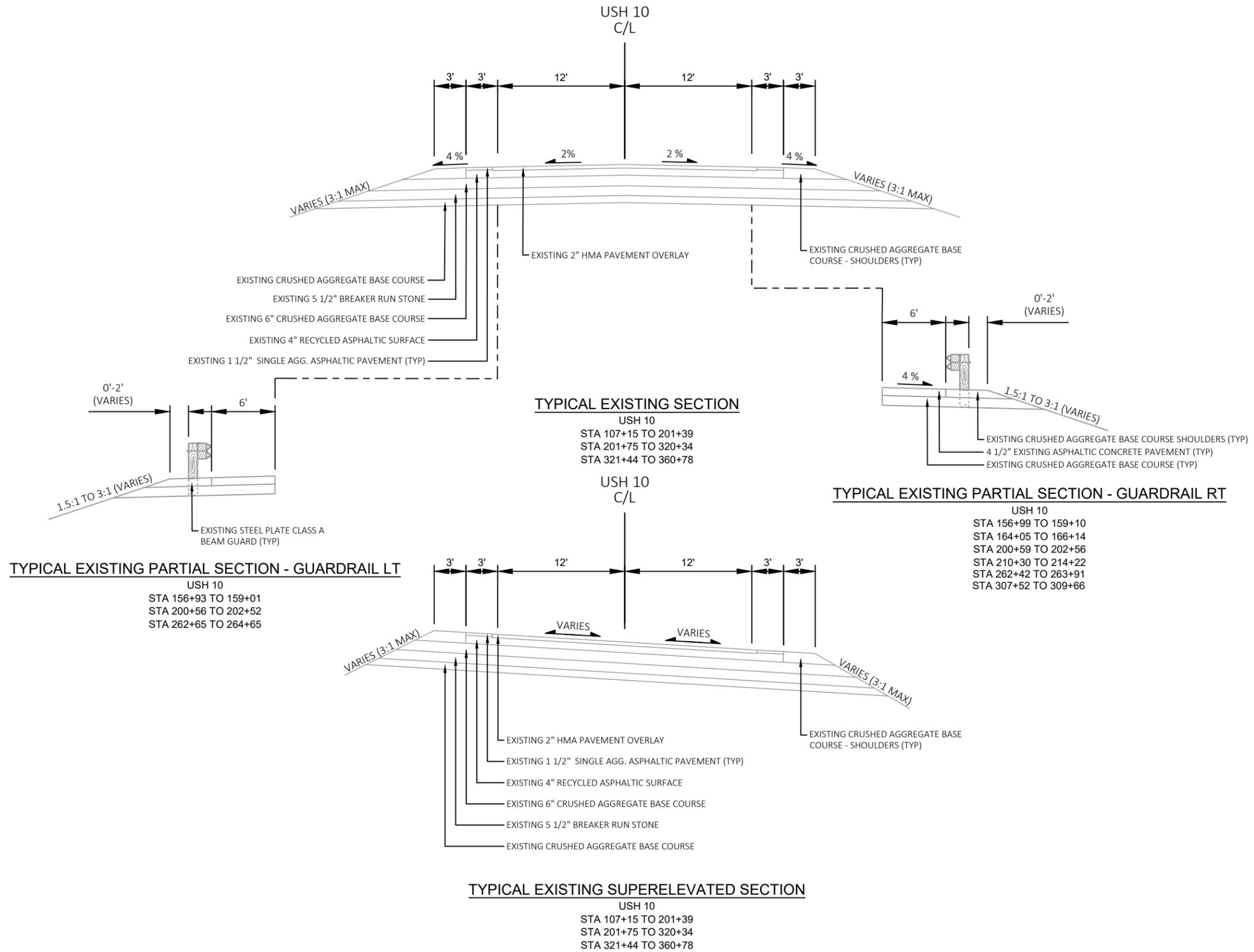


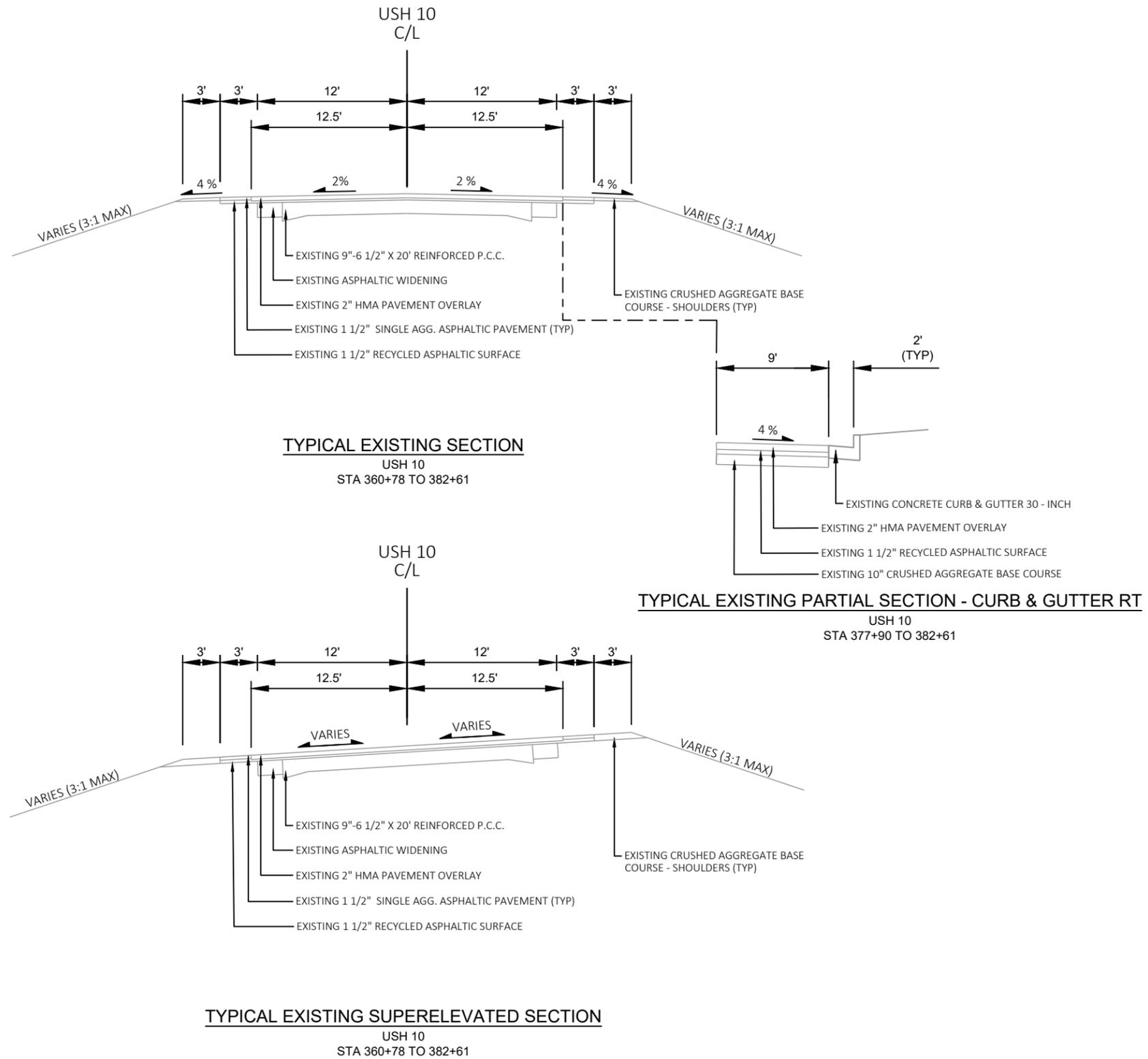
Dial 811 or (800)242-8511

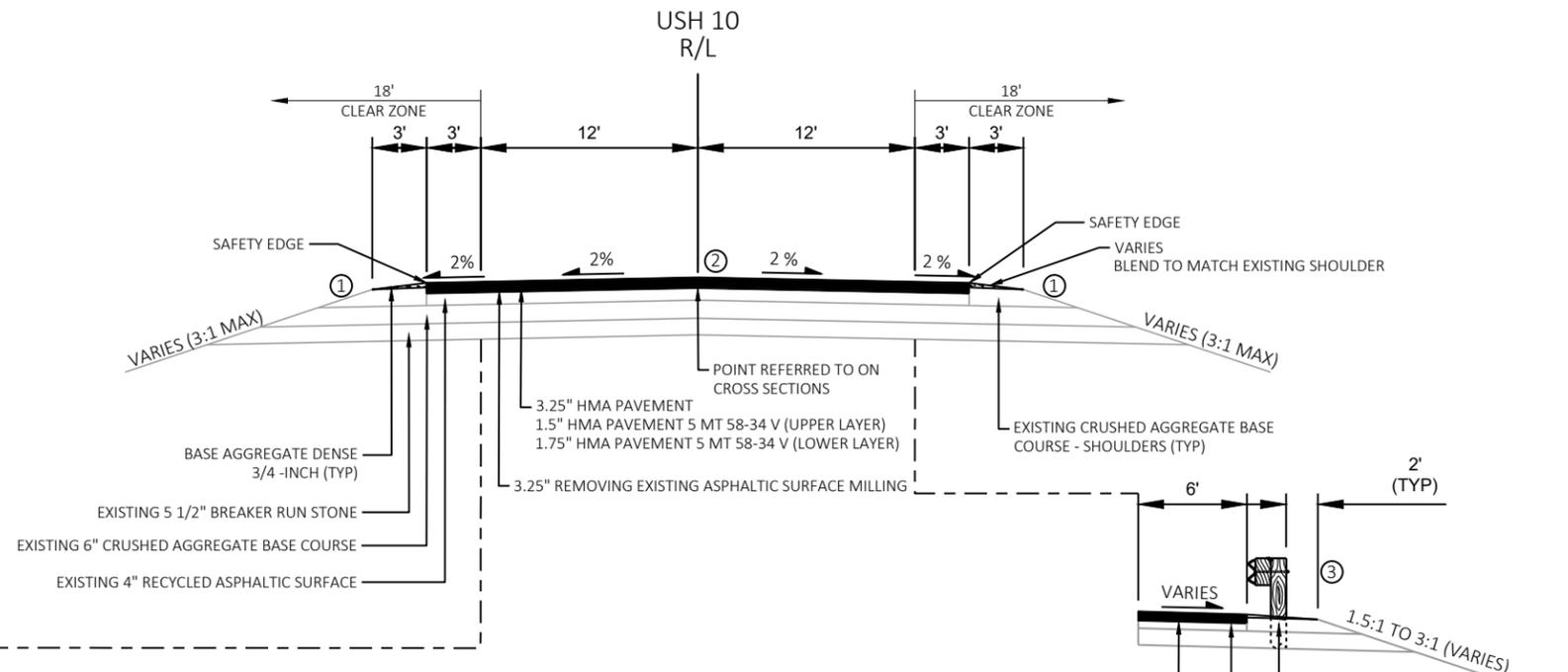
www.DiggersHotline.com



PROJECT NO: 1530-06-79	HWY: USH 10	COUNTY: BUFFALO	PROJECT OVERVIEW	SHEET	E
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TYPICAL FINISHED SECTION

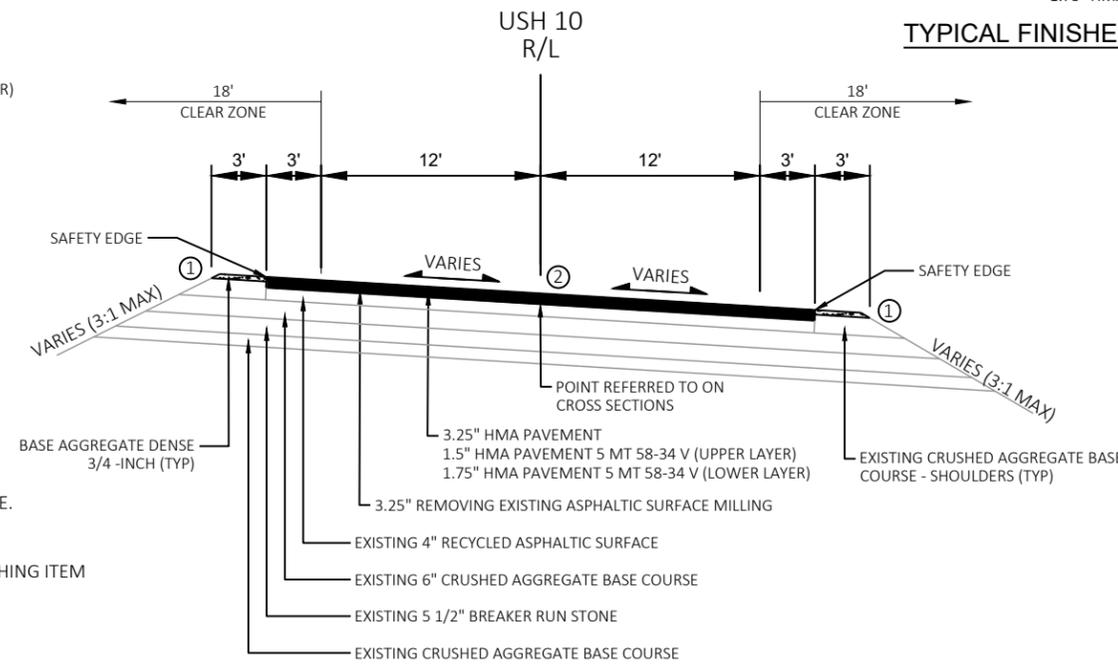
USH 10
STA 107+15 TO 201+39
STA 201+75 TO 319+39
STA 322+39 TO 360+78

TYPICAL FINISHED PARTIAL SECTION - GUARDRAIL RT

USH 10
STA 156+49 TO 159+21
STA 163+62 TO 166+06
STA 200+36 TO 202+65
STA 210+59 TO 214+27
STA 262+19 TO 264+63
STA 307+41 TO 309+71

TYPICAL FINISHED PARTIAL SECTION - GUARDRAIL LT

USH 10
STA 157+05 TO 159+65
STA 200+48 TO 202+77
STA 262+63 TO 265+19

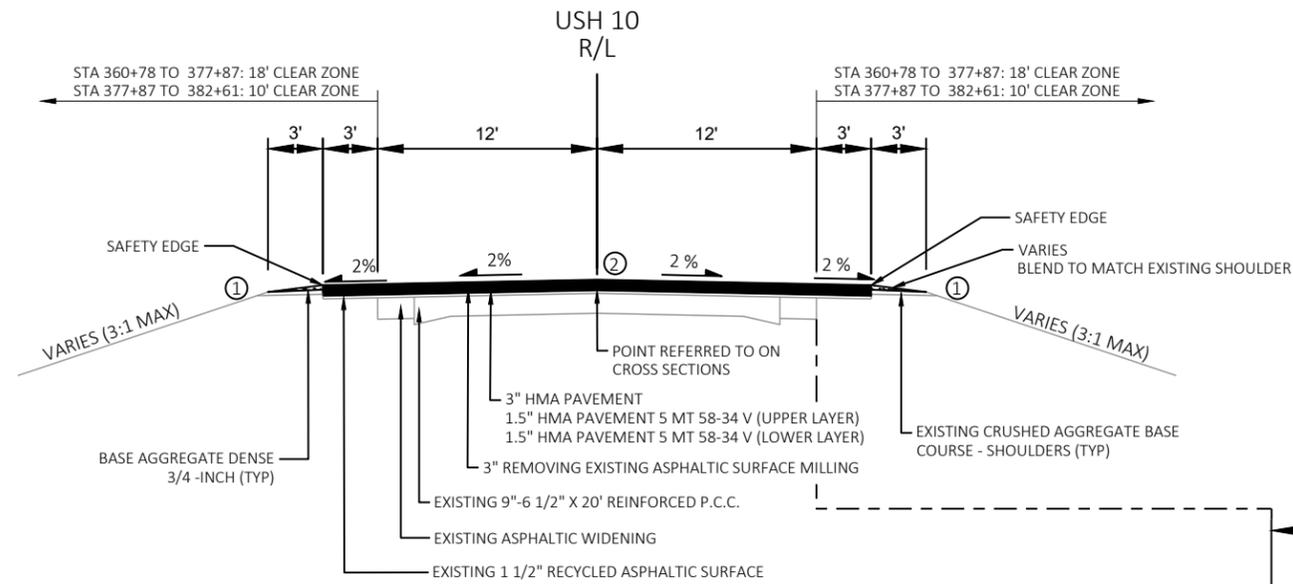


TYPICAL FINISHED SUPERELEVATED SECTION

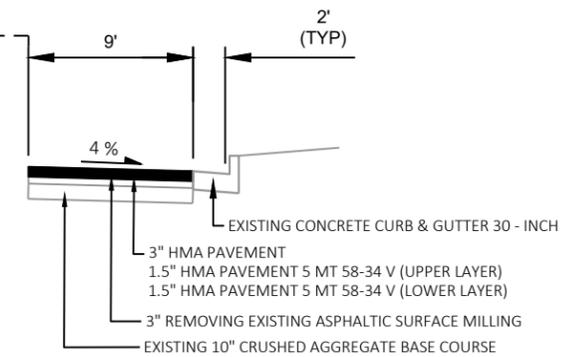
USH 10
STA 107+15 TO 201+39
STA 201+75 TO 320+34
STA 321+44 TO 360+78

LEGEND:

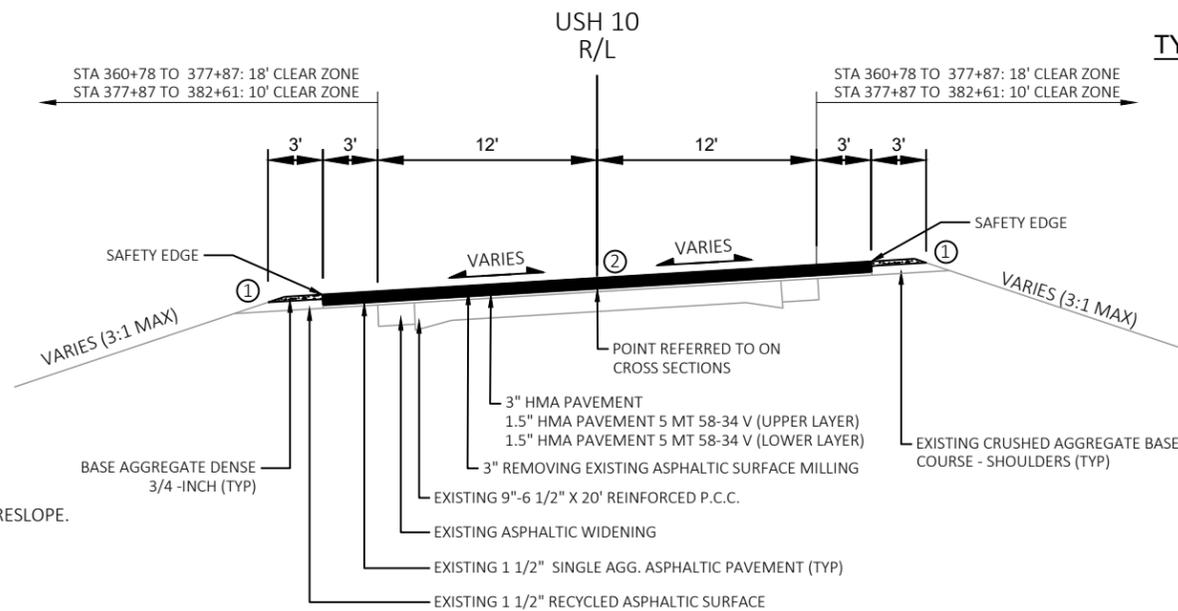
- ① MATCH EXISTING SHOULDER POINT. DO NOT STEEPEN FORESLOPE.
- ② ASPHALTIC RUMBLE STRIPS, CENTERLINE.
- ③ SEE MISCELLANEOUS QUANTITIES FOR LOCATIONS.
- ④ RESTORATION UNDER BARRIER SYSTEM GRADING SHAPING FINISHING ITEM



TYPICAL FINISHED SECTION
 USH 10
 STA 360+78 TO 382+61



TYPICAL FINISHED PARTIAL SECTION - CURB & GUTTER RT
 USH 10
 STA 377+90 TO 382+61



TYPICAL FINISHED SUPERELEVATED SECTION
 USH 10
 STA 360+78 TO 382+61

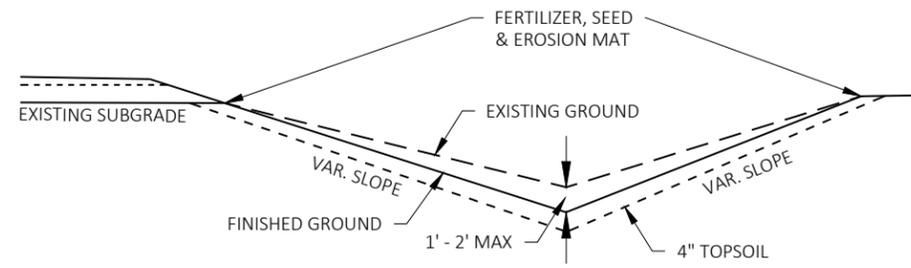
LEGEND:

- ① MATCH EXISTING SHOULDER POINT. DO NOT STEEPEN FORESLOPE.
- ② ASPHALTIC RUMBLE STRIPS, CENTERLINE. SEE MISCELLANEOUS QUANTITIES FOR LOCATIONS.

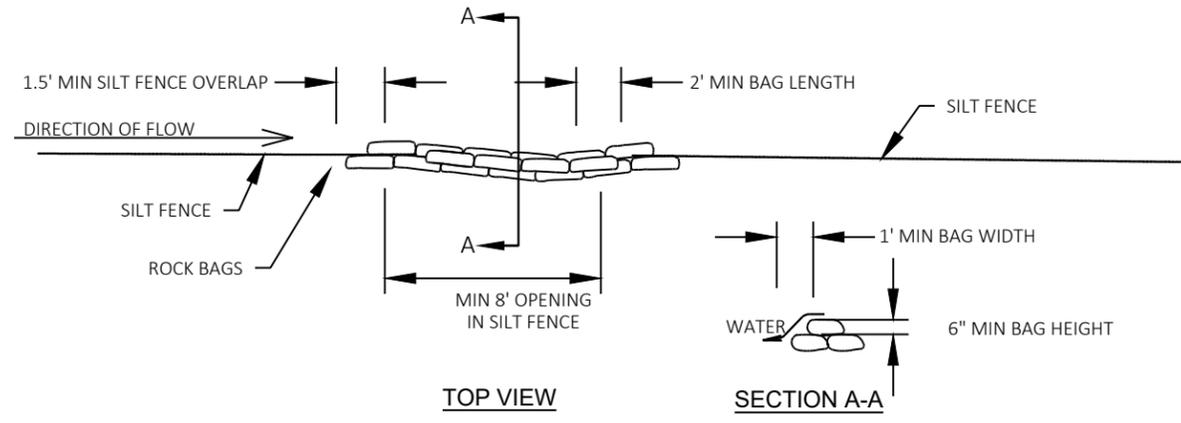
USH 10						
SUPERELEVATION TABLE						
	STATION	LEFT SHOULDER	LEFT LANE	RIGHT LANE	RIGHT SHOULDER	NOTES
END NORMAL SHOULDER	139+45.54	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL CROWN	139+96.54	-4.0%	-2.0%	-2.0%	-4.0%	
LEVEL CROWN	140+47.54	-4.0%	-2.0%	0.0%	-4.0%	
REVERSE CROWN	140+98.54	-4.0%	-2.0%	2.0%	-4.0%	
BEGIN FULL SUPER	141+49.54	-4.0%	-4.0%	4.0%	-4.0%	
END FULL SUPER	155+07.88	-4.0%	-4.0%	4.0%	-4.0%	
REVERSE CROWN	155+58.88	-4.0%	-2.0%	2.0%	-4.0%	
LEVEL CROWN	156+09.88	-4.0%	-2.0%	0.0%	-4.0%	
BEGIN NORMAL CROWN	156+60.88	-4.0%	-2.0%	-2.0%	-4.0%	
BEGIN NORMAL SHOULDER	157+11.88	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL SHOULDER	168+38.24	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL CROWN	168+89.24	-4.0%	-2.0%	-2.0%	-2.0%	
LEVEL CROWN	169+40.24	-4.0%	-2.0%	0.0%	0.0%	
BEGIN FULL SUPER	169+91.24	-4.0%	-2.0%	2.0%	2.0%	
END FULL SUPER	178+09.91	-4.0%	-2.0%	2.0%	2.0%	
LEVEL CROWN	178+60.91	-4.0%	-2.0%	0.0%	0.0%	
BEGIN NORMAL CROWN	179+11.91	-4.0%	-2.0%	-2.0%	-2.0%	
BEGIN NORMAL SHOULDER	179+62.91	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL SHOULDER	210+24.44	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL CROWN	210+75.44	-4.0%	-2.0%	-2.0%	-4.0%	
LEVEL CROWN	211+26.44	-4.0%	-2.0%	0.0%	-4.0%	
BEGIN FULL SUPER	211+52.44	-4.0%	-2.0%	1.0%	-4.0%	
END FULL SUPER	216+49.78	-4.0%	-2.0%	1.0%	-4.0%	
LEVEL CROWN	216+75.78	-4.0%	-2.0%	0.0%	-4.0%	
BEGIN NORMAL CROWN	217+00.78	-4.0%	-2.0%	-2.0%	-4.0%	
BEGIN NORMAL SHOULDER	217+51.78	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL SHOULDER	243+15.47	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL CROWN	243+66.47	-2.0%	-2.0%	-2.0%	-4.0%	
LEVEL CROWN	244+17.47	0.0%	0.0%	-2.0%	-4.0%	
REVERSE CROWN	244+68.47	2.0%	2.0%	-2.0%	-4.0%	
BEGIN FULL SUPER	245+52.47	5.3%	5.3%	-5.3%	-5.3%	
END FULL SUPER	255+10.00	5.3%	5.3%	-5.3%	-5.3%	
REVERSE CROWN	255+94.00	2.0%	2.0%	-2.0%	-4.0%	
LEVEL CROWN	256+45.00	0.0%	0.0%	-2.0%	-4.0%	
BEGIN NORMAL CROWN	256+96.00	-2.0%	-2.0%	-2.0%	-4.0%	
BEGIN NORMAL SHOULDER	257+47.00	-4.0%	-2.0%	-2.0%	-4.0%	

USH 10						
SUPERELEVATION TABLE						
	STATION	LEFT SHOULDER	LEFT LANE	RIGHT LANE	RIGHT SHOULDER	NOTES
END NORMAL CROWN	301+08.51	-4.0%	-2.0%	-2.0%	-4.0%	
LEVEL CROWN	301+59.51	-4.0%	-2.0%	0.0%	-4.0%	
REVERSE CROWN	302+10.51	-4.0%	-2.0%	2.0%	-4.0%	
BEGIN FULL SUPER	302+56.51	-4.0%	-3.8%	3.8%	-4.0%	
END FULL SUPER	318+10.97	-4.0%	-3.8%	3.8%	-4.0%	
REVERSE CROWN	318+56.97	-4.0%	-2.0%	2.0%	-4.0%	
LEVEL CROWN	319+07.97	-4.0%	-2.0%	0.0%	-4.0%	
BEGIN NORMAL CROWN	319+58.97	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL SHOULDER	335+47.31	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL CROWN	335+98.31	-2.0%	-2.0%	-2.0%	-4.0%	
LEVEL CROWN	336+49.31	0.0%	0.0%	-2.0%	-4.0%	
REVERSE CROWN	337+00.31	2.0%	2.0%	-2.0%	-4.0%	
BEGIN FULL SUPER	337+97.31	5.8%	5.8%	-5.8%	-5.8%	
END FULL SUPER	345+72.23	5.8%	5.8%	-5.8%	-5.8%	
REVERSE CROWN	346+69.23	2.0%	2.0%	-2.0%	-4.0%	
LEVEL CROWN	347+20.23	0.0%	0.0%	-2.0%	-4.0%	
BEGIN NORMAL CROWN	347+71.23	-2.0%	-2.0%	-2.0%	-4.0%	
BEGIN NORMAL SHOULDER	348+22.23	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL SHOULDER	372+95.85	-4.0%	-2.0%	-2.0%	-4.0%	
END NORMAL CROWN	373+34.85	-4.0%	-2.0%	-2.0%	-2.0%	
LEVEL CROWN	373+73.85	-4.0%	-2.0%	0.0%	0.0%	
REVERSE CROWN	374+12.85	-4.0%	-2.0%	2.0%	2.0%	
BEGIN FULL SUPER	374+31.85	-4.0%	-3.0%	3.0%	3.0%	
END PROJECT	382+61	-4.0%	-3.0%	3.0%	3.0%	MATCH EXISTING

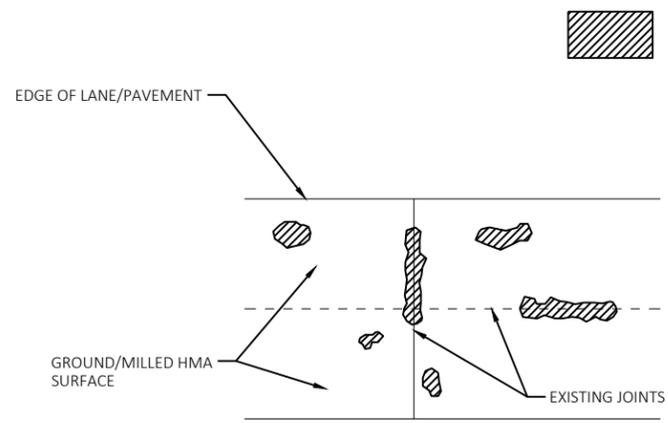
NOTE: SUPERELEVATION RATES AS SHOWN ON THE PLAN SHEETS REPRESENT THE APPROXIMATE EXISTING RATES. EXISTING SUPERELEVATION RATES ARE TO BE MAINTAINED. SUPERELEVATIONS TO BE FIELD VERIFIED.



DITCH CLEANING DETAIL

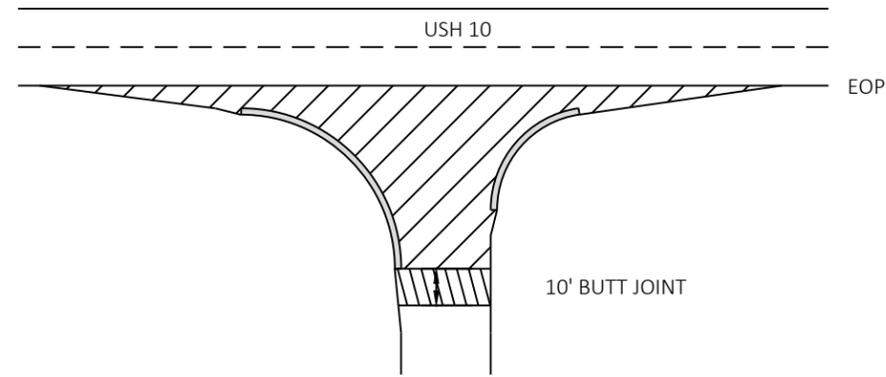


ROCK BAGS USED FOR SILT FENCE RELIEF



NOTES
 -AFTER THE EXISTING PAVEMENT IS MILLED/GROUND TO DEPTH SPECIFIED ON TYPICAL, REMOVE REMAINDER OF CRACKFILL, PATCHING AND UNSOUND HMA.
 -REPAVE AREAS WITH ASPHALTIC SURFACE PAID SEPARATELY FROM THIS ITEM.

PREPARE FOUNDATION FOR ASPHALTIC PAVING

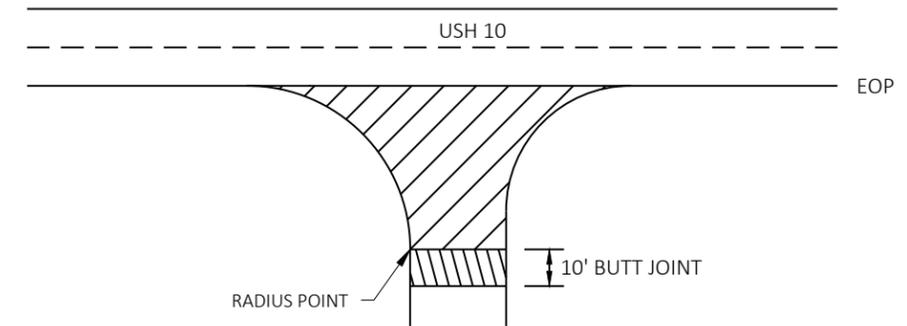


-  REMOVING ASPHALTIC SURFACE MILLING
-  REMOVING ASPHALTIC SURFACE BUTT JOINTS
SEE BUTT JOINT DETAIL

NOTE: WHEN MATCHING TO AN UNPAVED SURFACE
BUTT JOINT IS NOT REQUIRED

SAWING IS INCIDENTAL TO REMOVING ASPHALTIC
SURFACE BUTT JOINTS BID ITEM.

SIDE ROADS - WITH CURB AND GUTTER

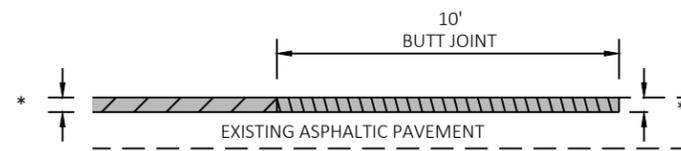


-  REMOVING ASPHALTIC SURFACE MILLING
-  REMOVING ASPHALTIC SURFACE BUTT JOINTS
SEE BUTT JOINT DETAIL

NOTE: WHEN MATCHING TO AN UNPAVED SURFACE
BUTT JOINT IS NOT REQUIRED

SAWING IS INCIDENTAL TO REMOVING ASPHALTIC
SURFACE BUTT JOINTS BID ITEM.

SIDE ROADS - WITHOUT CURB AND GUTTER



-  HMA PAVEMENT
-  REMOVING ASPHALTIC SURFACE MILLING
-  REMOVING ASPHALTIC SURFACE BUTT JOINTS

* STA 107+15 TO STA 360+78 = 3.25"
STA 360+78 TO STA 382+61 = 3"

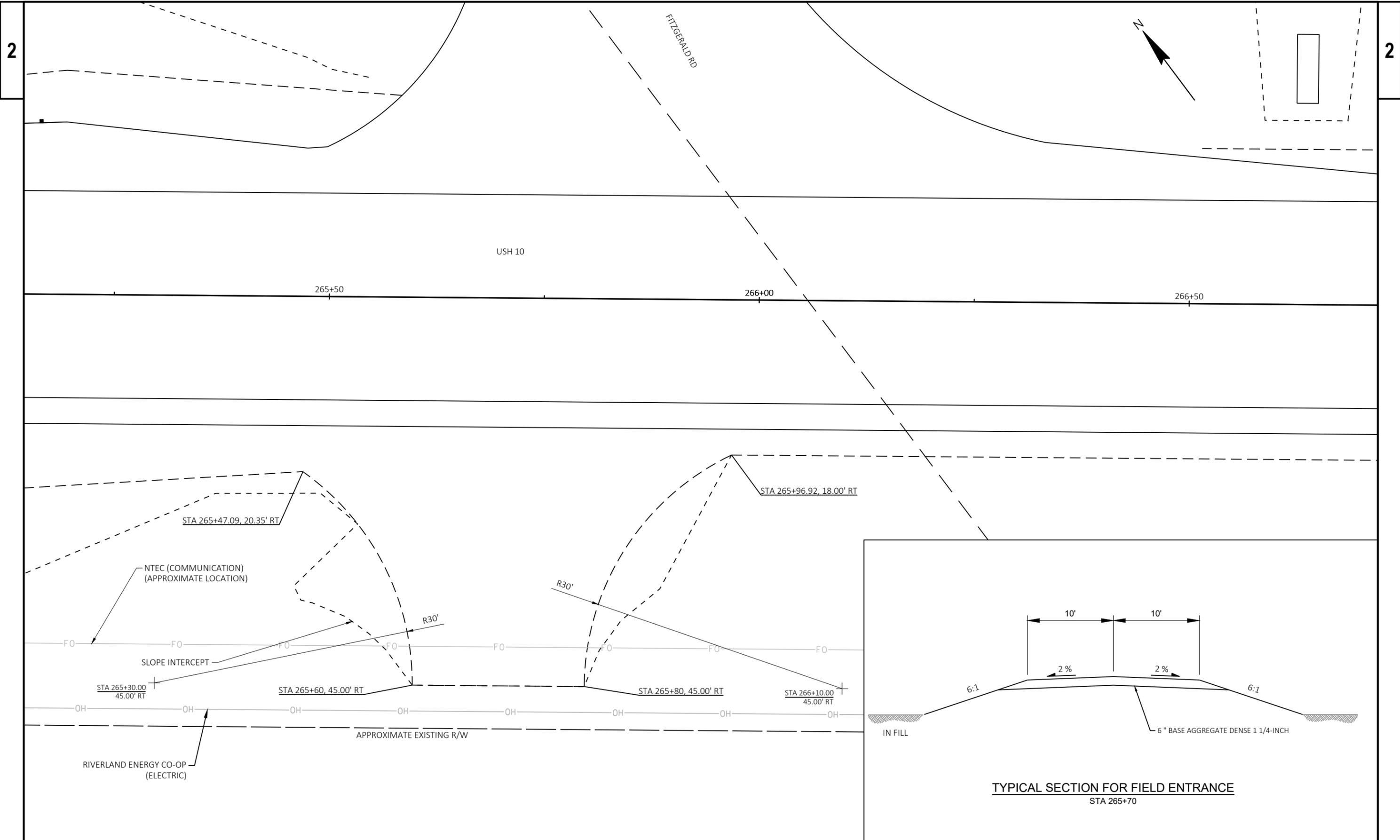
NOTE:
SAWING IS INCIDENTAL TO REMOVING ASPHALTIC
SURFACE BUTT JOINTS BID ITEM.

**BUTT JOINT
SIDEROADS
BEGIN / END PROJECT LIMITS**



-  HMA PAVEMENT
-  REMOVING ASPHALTIC SURFACE MILLING

**MILL DEPTH TRANSITION DETAIL
USH 10 STA 360+78**



PROJECT NO: 1530-06-79

HWY: USH 10

COUNTY: BUFFALO

DRIVEWAY DETAILS

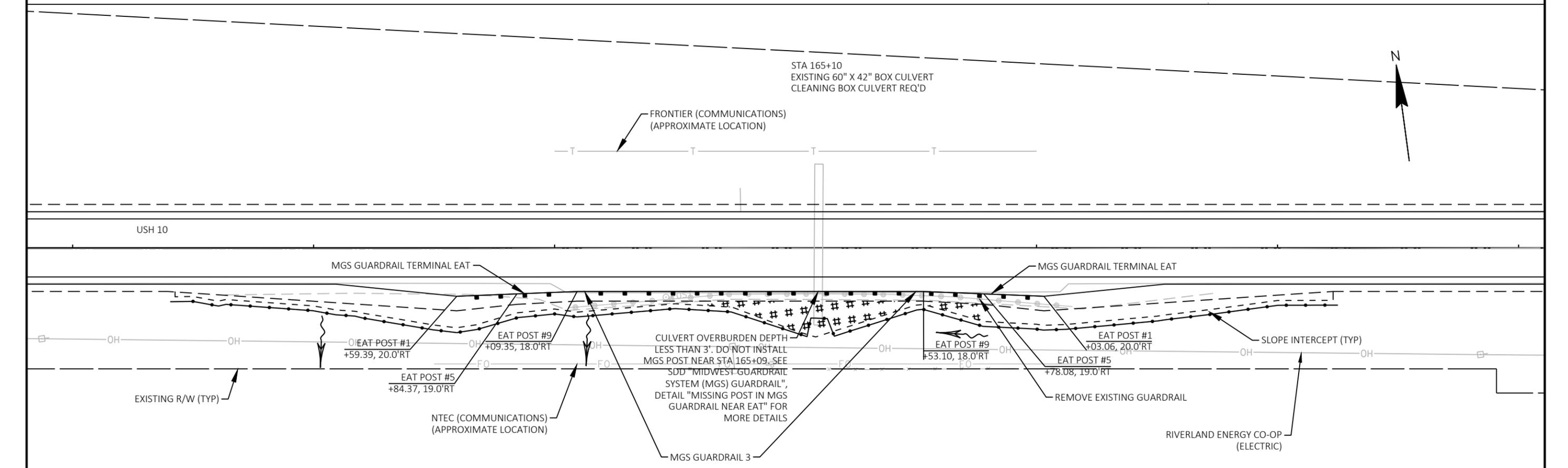
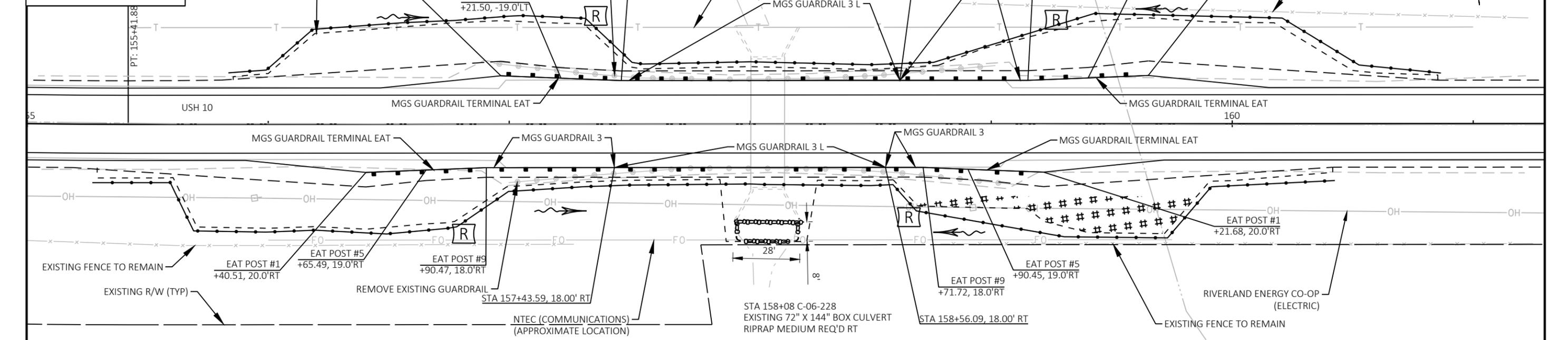
SHEET

E

LEGEND

-  SILT FENCE
-  WATER FLOW ARROW
-  EROSION MAT URBAN CLASS I TYPE A
-  ROCK BAGS USED FOR SILT FENCE RELIEF
-  TURTLE EXCLUSION FENCE

NOTE: ALL DISTURBED AREAS NOT SHOWN TO BE RESTORED WITH EROSION MAT SHALL BE RESTORED WITH MULCH, OR AS DIRECTED BY THE ENGINEER. ALL RESTORATION ITEMS ARE INCLUDED IN BID ITEM 'BARRIER SYSTEM GRADING SHAPING FINISHING'.



PROJECT NO: 1530-06-79	HWY: USH 10	COUNTY: BUFFALO	BEAMGUARD DETAILS	SHEET	E
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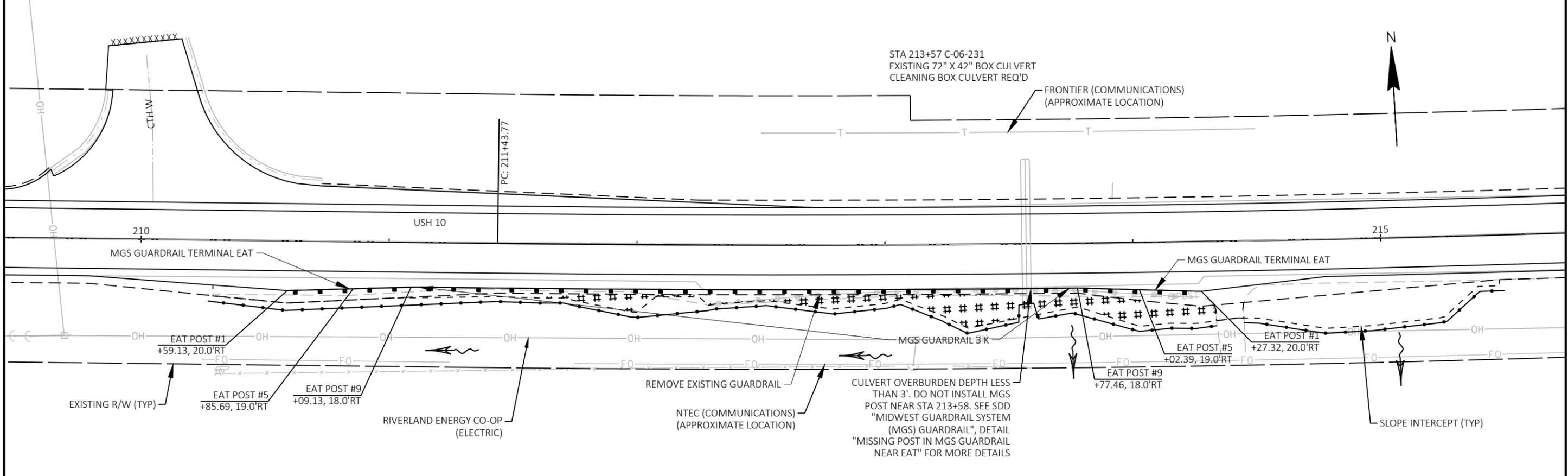
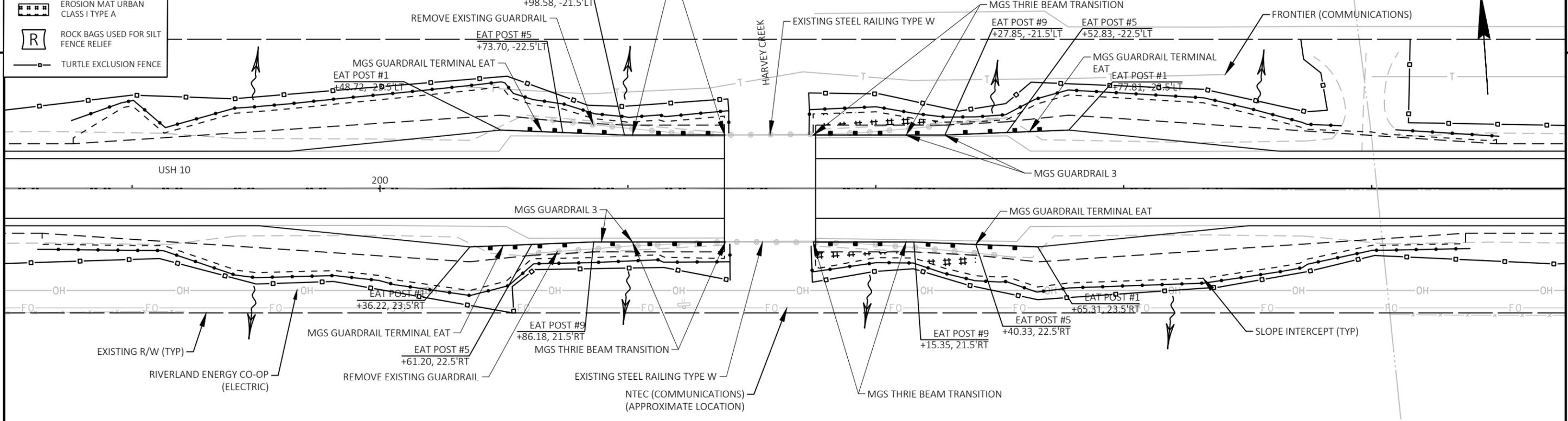
LEGEND

-  SILT FENCE
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-  EROSION MAT URBAN CLASS I TYPE A
-  ROCK BAGS USED FOR SILT FENCE RELIEF
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STA 201+60
B-06-111
EXISTING 72" X 48" BOX CULVERT

STA 213+57 C-06-231
EXISTING 72" X 42" BOX CULVERT
CLEANING BOX CULVERT REQ'D



PROJECT NO: 1530-06-79	HWY: USH 10	COUNTY: BUFFALO	BEAMGUARD DETAILS	SHEET E
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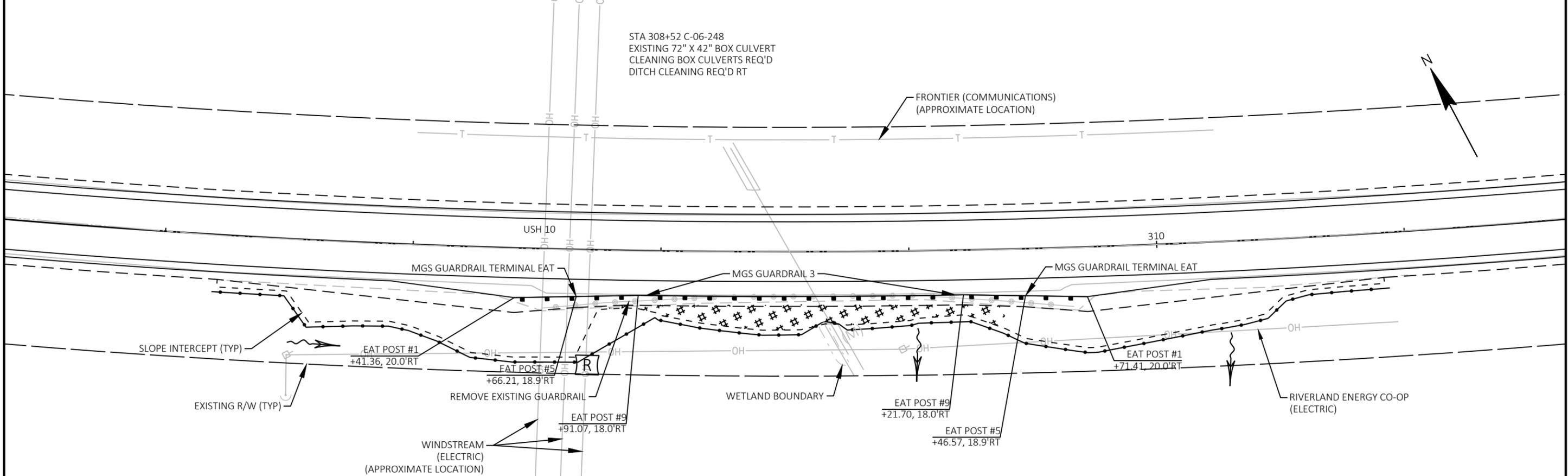
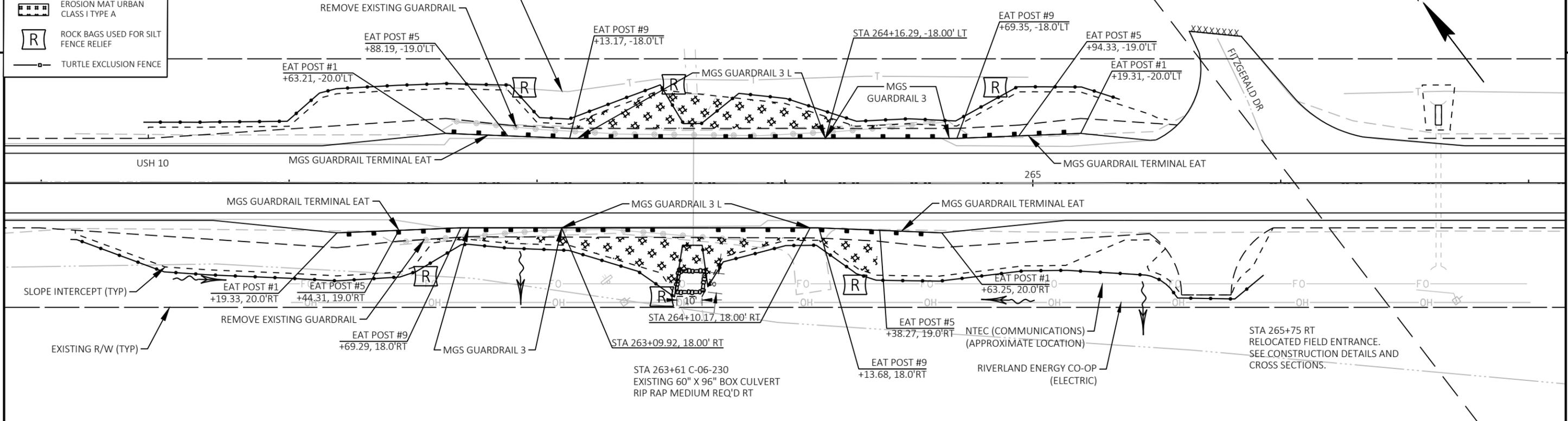
LEGEND

-  SILT FENCE
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2



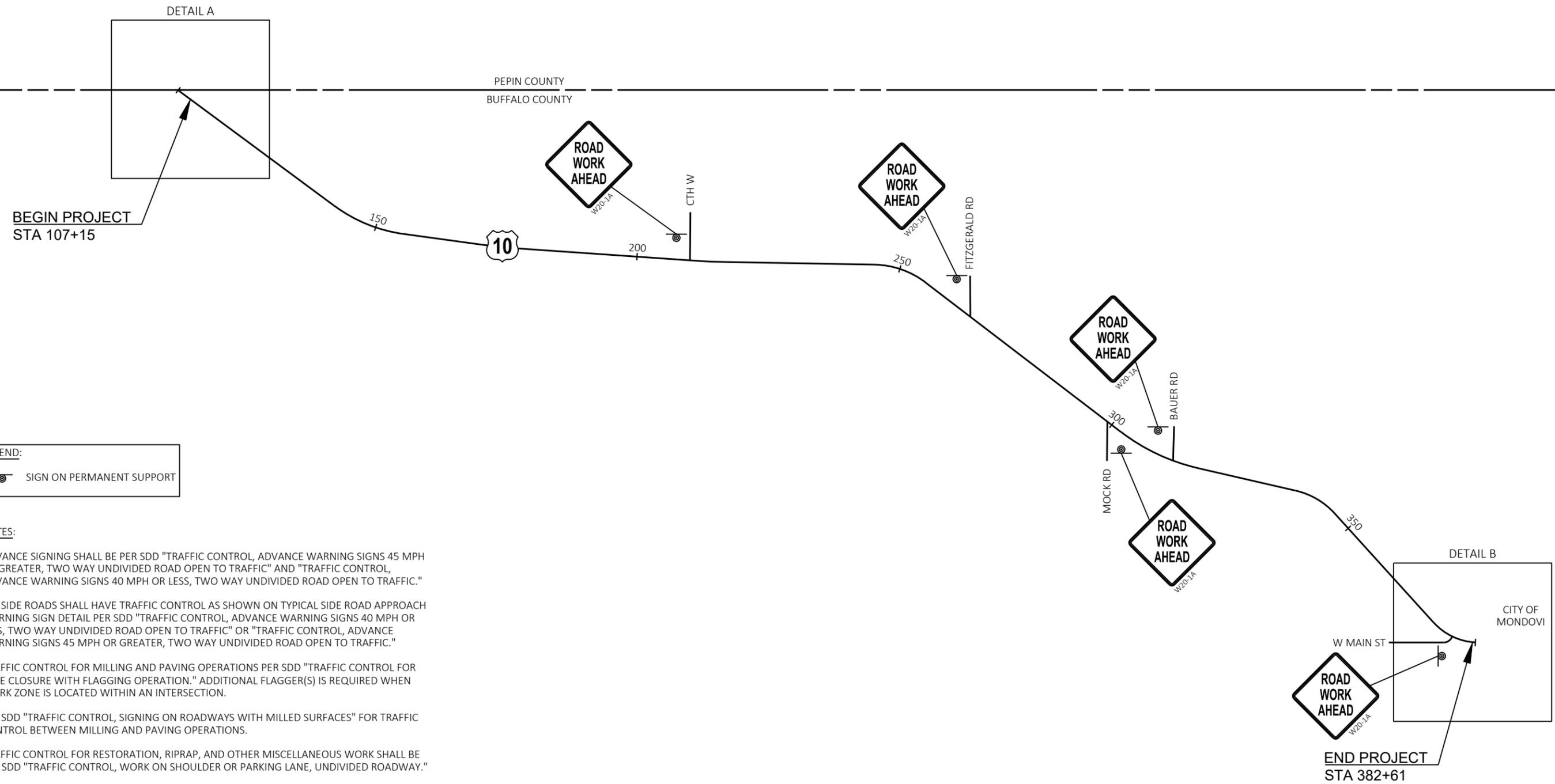
PROJECT NO: 1530-06-79	HWY: USH 10	COUNTY: BUFFALO	BEAMGUARD DETAILS
SHEET			E

GENERAL NOTES:

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED

"WO" SIGNS ARE THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE



LEGEND:

 SIGN ON PERMANENT SUPPORT

NOTES:

ADVANCE SIGNING SHALL BE PER SDD "TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 MPH OR GREATER, TWO WAY UNDIVIDED ROAD OPEN TO TRAFFIC" AND "TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 MPH OR LESS, TWO WAY UNDIVIDED ROAD OPEN TO TRAFFIC."

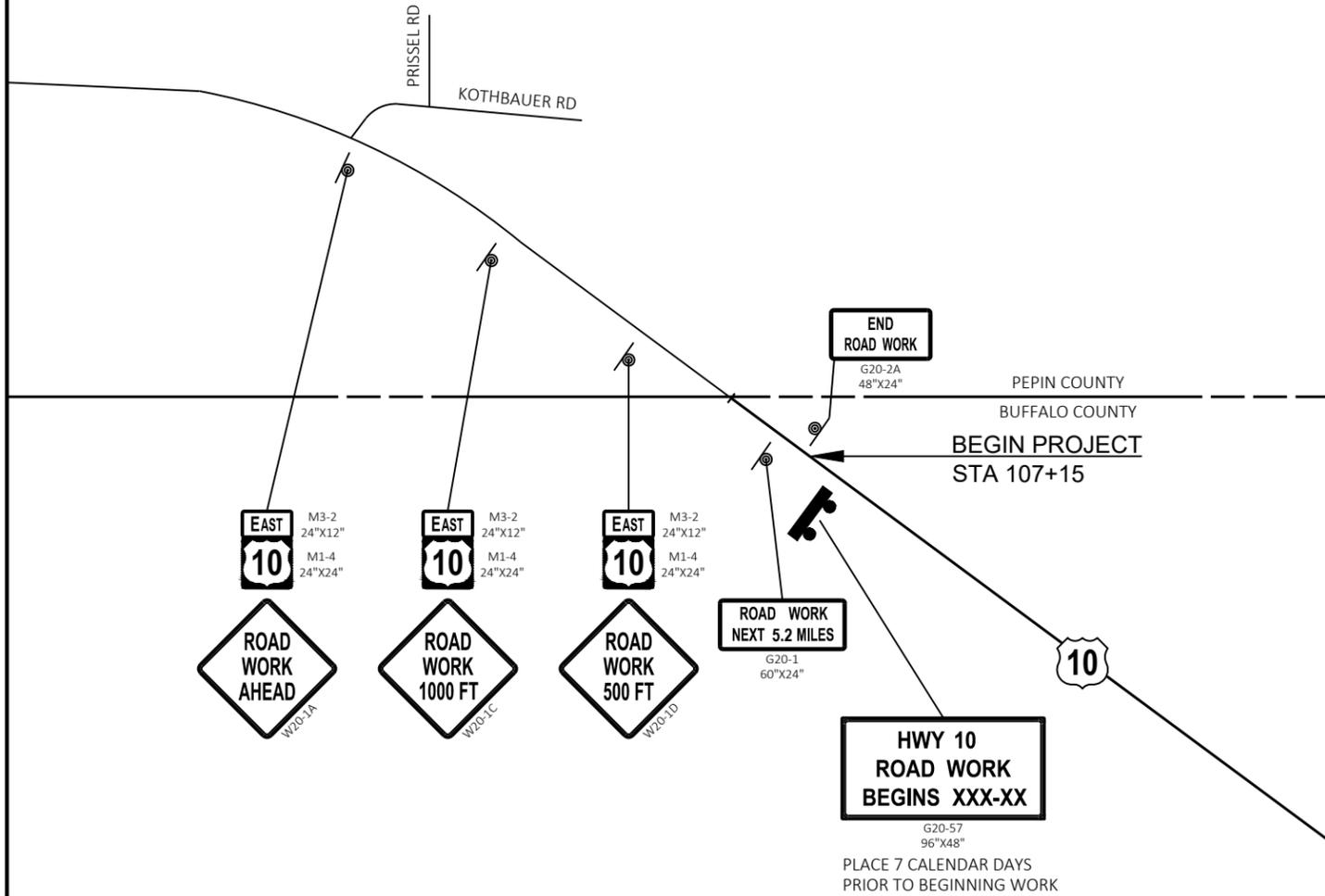
ALL SIDE ROADS SHALL HAVE TRAFFIC CONTROL AS SHOWN ON TYPICAL SIDE ROAD APPROACH WARNING SIGN DETAIL PER SDD "TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 MPH OR LESS, TWO WAY UNDIVIDED ROAD OPEN TO TRAFFIC" OR "TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 MPH OR GREATER, TWO WAY UNDIVIDED ROAD OPEN TO TRAFFIC."

TRAFFIC CONTROL FOR MILLING AND PAVING OPERATIONS PER SDD "TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION." ADDITIONAL FLAGGER(S) IS REQUIRED WHEN WORK ZONE IS LOCATED WITHIN AN INTERSECTION.

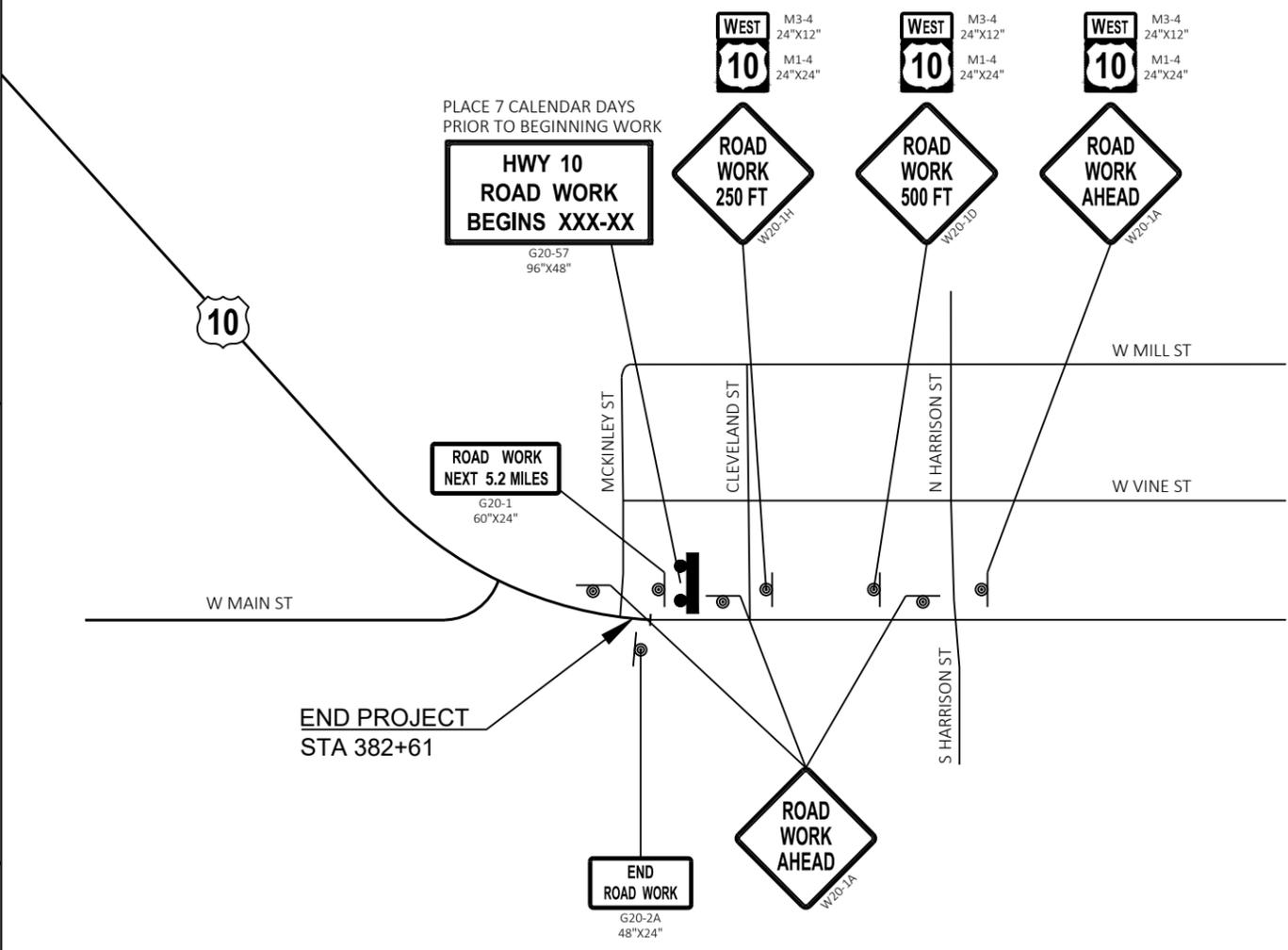
SEE SDD "TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES" FOR TRAFFIC CONTROL BETWEEN MILLING AND PAVING OPERATIONS.

TRAFFIC CONTROL FOR RESTORATION, RIPRAP, AND OTHER MISCELLANEOUS WORK SHALL BE PER SDD "TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY."

DETAIL A



DETAIL B



LEGEND:

	SIGN ON PERMANENT SUPPORT, SINGLE POST
	SIGN ON PERMANENT SUPPORT, DOUBLE POST

Estimate Of Quantities

1530-06-79

Line	Item	Item Description	Unit	Total	Qty
0002	202.0105	Roadside Clearing	STA	3.000	3.000
0004	204.0115	Removing Asphaltic Surface Butt Joints	SY	455.000	455.000
0006	204.0120	Removing Asphaltic Surface Milling	SY	94,200.000	94,200.000
0008	204.0165	Removing Guardrail	LF	1,715.000	1,715.000
0010	208.0100	Borrow	CY	10.000	10.000
0012	211.0101	Prepare Foundation for Asphaltic Paving (project) 01. 1530-06-79	EACH	1.000	1.000
0014	213.0100	Finishing Roadway (project) 01. 1530-06-79	EACH	1.000	1.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	822.000	822.000
0018	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	31.000	31.000
0020	455.0605	Tack Coat	GAL	11,470.000	11,470.000
0022	460.0105.S	HMA Percent Within Limits (PWL) Test Strip Volumetrics	EACH	1.000	1.000
0024	460.0110.S	HMA Percent Within Limits (PWL) Test Strip Density	EACH	3.000	3.000
0026	460.2005	Incentive Density PWL HMA Pavement	DOL	10,230.000	10,230.000
0028	460.2007	Incentive Density HMA Pavement Longitudinal Joints	DOL	13,760.000	13,760.000
0030	460.2010	Incentive Air Voids HMA Pavement	DOL	17,270.000	17,270.000
0032	460.6645	HMA Pavement 5 MT 58-34 V	TON	17,270.000	17,270.000
0034	460.9000.S	Material Transfer Vehicle	EACH	1.000	1.000
0036	465.0105	Asphaltic Surface	TON	500.000	500.000
0038	465.0110	Asphaltic Surface Patching	TON	300.000	300.000
0040	465.0560	Asphaltic Rumble Strips, Centerline	LF	18,205.000	18,205.000
0042	520.8000	Concrete Collars for Pipe	EACH	3.000	3.000
0044	520.8700	Cleaning Culvert Pipes	EACH	14.000	14.000
0046	522.0124	Culvert Pipe Reinforced Concrete Class III 24-Inch	LF	8.000	8.000
0048	522.0130	Culvert Pipe Reinforced Concrete Class III 30-Inch	LF	8.000	8.000
0050	522.0142	Culvert Pipe Reinforced Concrete Class III 42-Inch	LF	8.000	8.000
0052	522.1042	Apron Endwalls for Culvert Pipe Reinforced Concrete 42-Inch	EACH	1.000	1.000
0054	606.0200	Riprap Medium	CY	43.000	43.000
0056	614.0010	Barrier System Grading Shaping Finishing	EACH	11.000	11.000
0058	614.2300	MGS Guardrail 3	LF	487.500	487.500
0060	614.2330	MGS Guardrail 3 K	LF	262.500	262.500
0062	614.2340	MGS Guardrail 3 L	LF	425.000	425.000
0064	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0066	614.2610	MGS Guardrail Terminal EAT	EACH	18.000	18.000
0068	618.0100	Maintenance and Repair of Haul Roads (project) 01. 1530-06-79	EACH	1.000	1.000
0070	619.1000	Mobilization	EACH	1.000	1.000
0072	624.0100	Water	MGAL	10.100	10.100
0074	628.1504	Silt Fence	LF	6,600.000	6,600.000
0076	628.1520	Silt Fence Maintenance	LF	6,600.000	6,600.000
0078	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0080	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0082	628.7570	Rock Bags	EACH	234.000	234.000
0084	642.5001	Field Office Type B	EACH	1.000	1.000
0086	643.0300	Traffic Control Drums	DAY	300.000	300.000
0088	643.0900	Traffic Control Signs	DAY	1,060.000	1,060.000
0090	643.1000	Traffic Control Signs Fixed Message	SF	36.000	36.000
0092	643.3165	Temporary Marking Line Paint 6-Inch	LF	43,370.000	43,370.000
0094	643.3170	Temporary Marking Line Epoxy 6-Inch	LF	21,690.000	21,690.000
0096	643.5000	Traffic Control	EACH	1.000	1.000
0098	645.0120	Geotextile Type HR	SY	104.000	104.000

Estimate Of Quantities

1530-06-79

Line	Item	Item Description	Unit	Total	Qty
0100	646.2040	Marking Line Grooved Wet Ref Epoxy 6-Inch	LF	78,802.000	78,802.000
0102	646.4720	Marking Line Same Day Epoxy 6-Inch	LF	1,200.000	1,200.000
0104	648.0100	Locating No-Passing Zones	MI	5.220	5.220
0106	650.8000	Construction Staking Resurfacing Reference	LF	27,546.000	27,546.000
0108	650.9911	Construction Staking Supplemental Control (project) 01. 1530-06-79	EACH	1.000	1.000
0110	740.0440	Incentive IRI Ride	DOL	16,110.000	16,110.000
0112	999.2005.S	Maintaining Bird Deterrent System (station) 01. 120+22	EACH	1.000	1.000
0114	999.2005.S	Maintaining Bird Deterrent System (station) 02. 165+10	EACH	1.000	1.000
0116	999.2005.S	Maintaining Bird Deterrent System (station) 03. 213+57	EACH	1.000	1.000
0118	999.2005.S	Maintaining Bird Deterrent System (station) 04. 263+61	EACH	1.000	1.000
0120	999.2005.S	Maintaining Bird Deterrent System (station) 05. 295+95	EACH	1.000	1.000
0122	999.2005.S	Maintaining Bird Deterrent System (station) 06. 308+52	EACH	1.000	1.000
0124	999.2105.S	Maintaining Climbing Turtle Exclusion Fence	LF	2,925.000	2,925.000
0126	SPV.0060	Special 01. Cleaning Ditch	EACH	18.000	18.000
0128	SPV.0060	Special 02. Cleaning Box Culverts	EACH	12.000	12.000
0130	SPV.0090	Special 01. Sealing Box Culvert Joint C-06-230	LF	26.000	26.000
0132	SPV.0090	Special 02. Install and Maintain Turtle Fence	LF	2,200.000	2,200.000

202_ROADSIDE CLEARING

CATEGORY	STATION	TO	STATION	LOCATION	202.0105 ROADSIDE CLEARING STA	REMARKS
0010	131+44	-	131+44	USH 10 LT & RT	1	LIGHT BRUSH CLEARING
0010	151+26	-	151+26	USH 10 LT & RT	1	LIGHT BRUSH CLEARING
0010	169+20	-	169+20	USH 10 RT	1	LIGHT BRUSH CLEARING
TOTAL 0010					3	

204_HMA MILLING

CATEGORY	STATION	TO	STATION	LOCATION	204.0115 REMOVING ASPHALTIC SURFACE BUTT JOINTS SY	204.0120 REMOVING ASPHALTIC SURFACE MILLING SY	REMARKS
0010	107+15	-	382+61	USH 10	455	94,200	INCLUDES SIDE ROADS
TOTAL 0010					455	94,200	

208_EARTHWORK

CATEGORY	STATION	TO	STATION	LOCATION	208.0100 BORROW CY	REMARKS
0010	265+70	-	265+70	USH 10 RT	10	RELOCATED FIELD ENTRANCE
TOTAL 0010					10	

305_AGGREGATES

CATEGORY	STATION	TO	STATION	LOCATION	305.0110* BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON	624.0100 WATER MGAL	REMARKS
0010	107+15	-	382+61	USH 10	520	—	8	SHOULDERS
0010	214+41	-	214+41	USH 10 RT	—	3	0.1	EXISTING FIELD ENTRANCE
0010	265+70	-	265+70	USH 10 RT	—	28	0.5	RELOCATED FIELD ENTRANCE
0010	UNDISTRIBUTED			USH 10	100	—	1.5	
TOTAL 0010					620	31	10.1	

*ADDITIONAL QUANTITIES LISTED ELSEWHERE

PROJECT NO: 1530-06-79

HWY: USH 10

COUNTY: BUFFALO

MISCELLANEOUS QUANTITIES

SHEET

E

460_HMA

CATEGORY	STATION	TO	STATION	LOCATION	455.0605 TACK COAT GAL	460.0105.S HMA PERCENT WITHIN LIMITS (PWL) TEST STRIP VOLUMETRICS EACH	460.0110.S HMA PERCENT WITHIN LIMITS (PWL) TEST STRIP DENSITY EACH	460.6645 HMA PAVEMENT 5 MT 58-34 V TON	465.0105 ASPHALTIC SURFACE TON	465.0110 ASPHALTIC SURFACE PATCHING TON	465.0560 ASPHALTIC RUMBLE STRIPS, CENTERLINE LF	REMARKS
0010	170+15	-	382+61	PROJECT	—	1	3	—	—	—	—	
0010	170+15	-	360+78	USH 10	10,430	—	—	15,820	—	—	17,215	
0010	360+78	-	382+61	USH 10	1,040	—	—	1,450	—	—	990	RUMBLE STRIPS TO END AT STA 376+60
0010		UNDISTRIBUTED		USH 10	-	—	—	—	500	—	—	PAVEMENT REPAIR AFTER MILLING
0010		UNDISTRIBUTED		USH 10	-	—	—	—	—	300	—	POT HOLES, POP-OUTS, RAMPING, ETC
			TOTAL 0010		11,470	1	3	17,270	500	300	18,205	

PWL MIXTURE USE TABLE

Project ID	Location	Station	Mixture Use	Underlying Surface	Bid Item	Tons	Thickness	Quality Management Program to be used for:	
								Mixture Acceptance	Density Acceptance
1530-06-79	12-Ft Driving Lanes - USH 10	170+15 to 360+78	Lower Layer	Milled Existing HMA Surface	5 MT 58-34 V	4,982	1.75"	PWL Incentive Air Voids HMA Pavement 460.2010	Incentive Density PWL HMA Pavement 460.2005
1530-06-79	Shoulders & Side Roads - USH 10	170+15 to 360+78	Lower Layer	Milled Existing HMA Surface	5 MT 58-34 V	3,553	1.75"	PWL Incentive Air Voids HMA Pavement 460.2010	Acceptance testing by the Department; Not eligible for incentive
1530-06-79	12-Ft Driving Lanes - USH 10	360+78 to 382+61.08	Lower Layer	Milled Existing HMA Surface	5 MT 58-34 V	489	1.5"	PWL Incentive Air Voids HMA Pavement 460.2010	Incentive Density PWL HMA Pavement 460.2005
1530-06-79	Shoulders & Side Roads - USH 10	360+78 to 382+61.08	Lower Layer	Milled Existing HMA Surface	5 MT 58-34 V	236	1.5"	PWL Incentive Air Voids HMA Pavement 460.2010	Acceptance testing by the Department; Not eligible for incentive
1530-06-79	12-Ft Driving Lanes - USH 10	170+15 to 360+78	Upper Layer	5 MT 58-34 V	5 MT 58-34 V	4,270	1.5"	PWL Incentive Air Voids HMA Pavement 460.2010	Incentive Density PWL HMA Pavement 460.2005
1530-06-79	Shoulders & Side Roads - USH 10	170+15 to 360+78	Upper Layer	5 MT 58-34 V	5 MT 58-34 V	3,045	1.5"	PWL Incentive Air Voids HMA Pavement 460.2010	Acceptance testing by the Department; Not eligible for incentive
1530-06-79	12-Ft Driving Lanes - USH 10	360+78 to 382+61.08	Upper Layer	5 MT 58-34 V	5 MT 58-34 V	489	1.5"	PWL Incentive Air Voids HMA Pavement 460.2010	Incentive Density PWL HMA Pavement 460.2005
1530-06-79	Shoulders & Side Roads - USH 10	360+78 to 382+61.08	Upper Layer	5 MT 58-34 V	5 MT 58-34 V	236	1.5"	PWL Incentive Air Voids HMA Pavement 460.2010	Acceptance testing by the Department; Not eligible for incentive
1530-06-79	Project	170+15 to 382+61.08	Patching	Existing Base Aggregate	Asphaltic Surface	500	Varies	QMP as per Standard Specification 465	Acceptance by ordinary compaction
1530-06-79	Project	170+15 to 382+61.08	Patching	Existing Base Aggregate	Asphaltic Surface Patching	300	Varies	QMP as per Standard Specification 465	Acceptance by ordinary compaction

520_CULVERTS

CATEGORY	STATION	TO	STATION	LOCATION	520.8000	520.8700	522.0124	522.0130	522.0142	522.1042	606.0200	645.0120	SPV.0060.01	SPV.0060.02	SPV.0090.01	REMARKS
					CONCRETE COLLARS FOR PIPE EACH	CLEANING CULVERT PIPES EACH	CULVERT PIPE REINFORCED CONCRETE CLASS III 24-INCH LF	CULVERT PIPE REINFORCED CONCRETE CLASS III 30-INCH LF	CULVERT PIPE REINFORCED CONCRETE CLASS III 42-INCH LF	APRON ENDWALLS FOR CULVERT PIPE REINFORCED CONCRETE 42-INCH EACH	RIPRAP MEDIUM CY	GEOTEXTILE TYPE HR SY	SPECIAL (01. CLEANING DITCH) EACH	SPECIAL (02. CLEANING BOX CULVERTS) EACH	SPECIAL (01. SEALING BOX CULVERT JOINT C-06-230) LF	
0010	111+82	-	111+82	USH 10 LT	1	—	—	—	8	1	—	—	—	—	—	EXISTING 42" RCP
0010	120+22	-	120+22	USH 10	—	—	—	—	—	—	—	—	—	1	—	EXISTING 42"x72" BOX CULVERT
0010	131+44	-	131+44	USH 10 LT & RT	—	—	—	—	—	—	—	—	—	1	—	EXISTING 36"x42" BOX CULVERT
0010	143+95	-	143+95	USH 10	—	1	—	—	—	—	—	—	1	—	—	EXISTING 30" RCP
0010	151+26	-	151+26	USH 10	—	1	—	—	—	—	—	—	—	—	—	EXISTING 30" RCP
0010	158+08	-	158+08	USH 10 RT	—	—	—	—	—	—	32	73	—	—	—	EXISTING 144"x72" BOX CULVERT
0010	165+10	-	165+10	USH 10	—	—	—	—	—	—	—	—	—	1	—	EXISTING 42"x60" BOX CULVERT
0010	169+20	-	169+20	USH 10	—	—	—	—	—	—	—	—	—	1	—	EXISTING 36"x42" BOX CULVERT
0010	181+13	-	181+13	USH 10	—	1	—	—	—	—	—	—	—	—	—	EXISTING 30" RCP
0010	193+40	-	193+40	USH 10	—	1	—	—	—	—	—	—	—	—	—	EXISTING 30" CMP
0010	213+57	-	213+57	USH 10	—	—	—	—	—	—	—	—	—	1	—	EXISTING 96"x36" BOX CULVERT
0010	221+62	-	221+62	USH 10	—	—	—	—	—	—	—	—	—	1	—	EXISTING 48"x96" BOX CULVERT
0010	224+95	-	224+95	USH 10	—	1	—	—	—	—	—	—	1	—	—	EXISTING 30" RCP
0010	224+99	-	224+99	USH 10	—	1	—	—	—	—	—	—	1	—	—	EXISTING 30" RCP
0010	230+42	-	230+42	USH 10	—	1	—	—	—	—	—	—	1	—	—	EXISTING 30" RCP
0010	234+19	-	234+19	USH 10	—	—	—	—	—	—	—	—	1	—	—	EXISTING 30" RCP
0010	236+90	-	236+90	USH 10	—	1	—	—	—	—	—	—	1	—	—	EXISTING 30" RCP
0010	243+04	-	243+04	USH 10	—	—	—	—	—	—	—	—	1	1	—	EXISTING 42"x72" BOX CULVERT
0010	247+41	-	247+41	USH 10	—	1	—	—	—	—	—	—	1	—	—	EXISTING 30" RCP
0010	251+91	-	251+91	USH 10	—	1	—	—	—	—	—	—	1	—	—	EXISTING 30" RCP
0010	263+61	-	263+61	USH 10 RT	—	—	—	—	—	—	5	14	—	—	26	EXISTING 60"x96" BOX CULVERT
0010	266+64	-	266+64	USH 10 LT	1	1	8	—	—	—	—	—	—	—	—	EXISTING 24" RCP
0010	273+55	-	273+55	USH 10	—	—	—	—	—	—	—	—	1	1	—	EXISTING 48"x42" BOX CULVERT
0010	277+53	-	277+53	USH 10	—	1	—	—	—	—	—	—	1	—	—	EXISTING 24" RCP
0010	286+08	-	286+08	USH 10 LT & RT	1	—	—	8	—	—	—	—	1	—	—	2-EXISTING 30" RCP
0010	295+95	-	295+95	USH 10	—	—	—	—	—	—	—	—	1	1	—	EXISTING 42"x72" BOX CULVERT
0010	308+52	-	308+52	USH 10	—	—	—	—	—	—	—	—	1	1	—	EXISTING 48"x72" BOX CULVERT
0010	328+66	-	328+66	USH 10 RT	—	—	—	—	—	—	6	17	1	—	—	EXISTING 72"x72" BOX CULVERT
0010	348+82	-	348+82	USH 10	—	—	—	—	—	—	—	—	—	1	—	EXISTING 42"x72" BOX CULVERT
0010	355+75	-	355+75	USH 10	—	—	—	—	—	—	—	—	1	1	—	EXISTING 60"x48" BOX CULVERT
0010	361+62	-	361+62	USH 10	—	1	—	—	—	—	—	—	1	—	—	EXISTING 36" RCP
0010	377+73	-	377+73	USH 10	—	1	—	—	—	—	—	—	1	—	—	EXISTING 24" RCP
TOTAL 0010					3	14	8	8	8	1	43	104	18	12	26	

999_BIRD DETERRENT SYSTEM

CATEGORY	STATION	LOCATION	999.2005.S.01	999.2005.S.02	999.2005.S.03	999.2005.S.04	999.2005.S.05	999.2005.S.06
			MAINTAINING BIRD DETERRENT SYSTEM (STATION) (01. 120+22) EACH	MAINTAINING BIRD DETERRENT SYSTEM (STATION) (02. 165+10) EACH	MAINTAINING BIRD DETERRENT SYSTEM (STATION) (03. 213+57) EACH	MAINTAINING BIRD DETERRENT SYSTEM (STATION) (04. 263+61) EACH	MAINTAINING BIRD DETERRENT SYSTEM (STATION) (05. 295+95) EACH	MAINTAINING BIRD DETERRENT SYSTEM (STATION) (06. 308+52) EACH
0010	120+22	USH 10	1	—	—	—	—	—
0010	165+10	USH 10	—	1	—	—	—	—
0010	213+57	USH 10	—	—	1	—	—	—
0010	263+61	USH 10	—	—	—	1	—	—
0010	295+95	USH 10	—	—	—	—	1	—
0010	308+52	USH 10	—	—	—	—	—	1
TOTAL 0010			1	1	1	1	1	1

3

3

614_MGS GUARDRAIL

CATEGORY	STATION	TO	STATION	LOCATION	204.0165	* 305.0110	614.0010	614.2300	614.2330	614.2340	614.2500	614.2610	REMARKS
					REMOVING GUARDRAIL	BASE AGGREGATE DENSE 3/4-INCH	BARRIER SYSTEM GRADING SHAPING FINISHING	MGS GUARDRAIL 3	MGS GUARDRAIL 3 K	MGS GUARDRAIL 3 L	MGS THRIE BEAM TRANSITION	MGS GUARDRAIL TERMINAL EAT	
					LF	TON	EACH	LF	LF	LF	LF	EACH	
0010	156+49	-	149+22	USH 10 RT	211	25	1	50	—	112.5	—	2	MGS GUARDRAIL 3 L SPAN LENGTH 25'
0010	157+05	-	159+65	USH 10 LT	210	25	1	62.5	—	112.5	—	2	MGS GUARDRAIL 3 L SPAN LENGTH 25'
0010	163+59	-	166+03	USH 10 RT	210	22	1	137.5	—	—	—	2	REMOVE POST AT STA 165+09
0010	200+36	-	201+39	USH 10 RT	80	14	1	12.5	—	—	39.4	1	W-BEAM ACROSS B-06-111 NOT CONSIDERED SALVAGED RAIL
0010	200+49	-	201+39	USH 10 LT	81	14	1	—	—	—	39.4	1	W-BEAM ACROSS B-06-111 NOT CONSIDERED SALVAGED RAIL
0010	201+75	-	202+65	USH 10 RT	81	8	1	—	—	—	39.4	1	W-BEAM ACROSS B-06-111 NOT CONSIDERED SALVAGED RAIL
0010	201+75	-	202+78	USH 10 LT	78	8	1	12.5	—	—	39.4	1	W-BEAM ACROSS B-06-111 NOT CONSIDERED SALVAGED RAIL
0010	210+59	-	214+27	USH 10 RT	200	19	1	—	262.5	—	—	2	REMOVE POST AT STA 213+59
0010	262+19	-	264+64	USH 10 RT	149	23	1	37.5	—	100	—	2	MGS GUARDRAIL 3 L SPAN LENGTH 12.5'
0010	262+63	-	265+19	USH 10 LT	200	20	1	50	—	100	—	2	MGS GUARDRAIL 3 L SPAN LENGTH 12.5'
0010	307+41	-	309+71	USH 10 RT	215	24	1	125	—	—	—	2	
TOTAL 0010					1,715	202	11	487.5	262.5	425	157.6	18	

*ADDITIONAL QUANTITIES LISTED ELSEWHERE

614.0010-BARRIER SYSTEM GRADING SHAPING FINISHING

---ITEMS AND QUANTITIES LISTED FOR BID INFORMATION ONLY---

CATEGORY	STATION	TO	STATION	LOCATION	EXCAVATION	BORROW	SALVAGED TOPSOIL	MULCHING	EROSION MAT	FERTILIZER TYPE	SEEDING MIX	SEEDING	SEED WATER	CONSTRUCTION
					COMMON				URBAN CLASS I					TEMPORARY
					CY	CY	SY	SY	TYPE A	A	NO. 30	LB	MGAL	STAKES
									SY	CWT	LB	LB		LF
0010	155+05	-	160+60	USH 10 RT	21	140	570	450	120	0.4	10.3	5.2	3	595
0010	155+60	-	161+00	USH 10 LT	10	130	560	560	-	0.4	10.1	5.1	2	-
0010	162+25	-	167+50	USH 10 RT	12	37	250	160	90	0.2	4.5	2.3	1	525
0010	198+40	-	201+39	USH 10 RT	9	14	170	170	-	0.2	3.1	1.6	1	299
0010	198+50	-	201+39	USH 10 LT	4	42	200	200	-	0.2	3.6	1.8	1	-
0010	201+75	-	204+60	USH 10 RT	8	23	200	167	33	0.2	3.6	1.8	1	300
0010	201+75	-	204+75	USH 10 LT	6	16	120	97	23	0.1	2.2	1.1	1	-
0010	210+00	-	215+75	USH 10 RT	5	43	420	230	190	0.3	7.6	3.8	1	575
0010	261+00	-	266+00	USH 10 RT	13	97	440	310	130	0.3	8.0	4.0	2	500
0010	261+25	-	265+60	USH 10 LT	9	65	360	235	125	0.3	6.5	3.3	1	-
0010	306+00	-	311+00	USH 10 RT	9	120	480	360	120	0.4	8.7	4.4	2	500
TOTAL 0010					106	727	3,770	2,939	831	3.0	68.2	34.4	16	3,294

PROJECT NO: 1530-06-79

HWY: USH 10

COUNTY: BUFFALO

MISCELLANEOUS QUANTITIES

SHEET

E

628_ EROSION CONTROL

CATEGORY	STATION	TO	STATION	LOCATION	628.1504	628.1520	628.7570
					SILT FENCE	SILT FENCE MAINTENANCE	ROCK BAGS
					LF	LF	EACH
0010	107+15	-	382+61	UNDISTRIBUTED	1320	1320	47
0010	104+27	-	115+27	USH 10 LT & RT	—	—	—
0010	155+05	-	160+60	USH 10 RT	570	570	34
0010	155+60	-	161+00	USH 10 LT	550	550	34
0010	162+25	-	167+50	USH 10 RT	580	580	—
0010	191+50	-	211+50	USH 10 LT & RT	—	—	—
0010	198+40	-	201+39	USH 10 RT	330	330	—
0010	198+50	-	201+39	USH 10 LT	320	320	—
0010	201+75	-	204+60	USH 10 RT	320	320	—
0010	201+75	-	204+75	USH 10 LT	310	310	—
0010	210+00	-	215+75	USH 10 RT	620	620	—
0010	261+00	-	266+00	USH 10 RT	590	590	51
0010	261+25	-	265+60	USH 10 LT	510	510	51
0010	306+00	-	311+00	USH 10 RT	580	580	17
TOTAL 0010					6,600	6,600	234

999_ TURTLE EXCLUSION FENCE

CATEGORY	STATION	TO	STATION	LOCATION	999.2105.5	SPV.0090.02
					MAINTAINING CLIMBING TURTLE EXCLUSION FENCE	SPECIAL (02. INSTALL AND MAINTAIN TURTLE FENCE)
					LF	LF
0010	104+27	-	115+27	USH 10 LT & RT	—	2,200
0010	199+25	-	203+75	USH 10 LT & RT	900	—
0010	318+75	-	323+25	USH 10 LT & RT	900	—
0010	327+75	-	333+50	USH 10 RT	575	—
0010	349+50	-	355+00	USH 10 RT	550	—
TOTAL 0010					2,925	2,200

643_ TRAFFIC CONTROL

CATEGORY	STATION	TO	STATION	LOCATION	DAYS**	EACH**	643.0900	643.1000	REMARKS
							TRAFFIC CONTROL SIGNS	TRAFFIC CONTROL SIGNS FIXED MESSAGE	
							DAY	SF	
0010			PROJECT LIMITS	USH 10	—	—	—	36	PLACE G20-57 SIGNS 7 DAYS PRIOR TO START OF CONSTRUCTION
0010	107+15	-	382+61	USH 10	60	17	1,020	—	SEE NOTE
TOTAL 0010							1,020	36	

*ADDITIONAL QUANTITIES LISTED ELSEWHERE
 **FOR INFORMATION ONLY

NOTE: FOLLOW SDD 'TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER, TWO WAY UNDIVIDED ROAD OPEN TO TRAFFIC' AND SDD 'TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M.P.H. OR LESS, TWO WAY UNDIVIDED ROAD OPEN TO TRAFFIC'

643_TC SHOULDER CLOSURE

CATEGORY	STATION	TO	STATION	LOCATION	DAYS**	EACH**	643.0300	643.0900	REMARKS	
							TRAFFIC CONTROL DRUMS	TRAFFIC CONTROL SIGNS		
							DAY	DAY		
0010	107+15	-	382+61	USH 10	20	15	300	2	40	DRAINAGE REPAIR/GUADRIL WORK - SDD 'TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY'
TOTAL 0010							300	40	40	

*ADDITIONAL QUANTITIES LISTED ELSEWHERE
 **FOR INFORMATION ONLY

PROJECT NO: 1530-06-79

HWY: USH 10

COUNTY: BUFFALO

MISCELLANEOUS QUANTITIES

SHEET

E

646_PAVEMENT MARKINGS

CATEGORY	STATION	TO	STATION	LOCATION	643.3165	643.3170	646.2040		646.4720	648.0100
					TEMPORARY MARKING LINE PAINT 6-INCH (YELLOW) LF	TEMPORARY MARKING LINE EPOXY 6-INCH (YELLOW) LF	MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE) LF	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW) LF	MARKING LINE SAME DAY EPOXY 6-INCH (YELLOW) LF	LOCATING NO-PASSING ZONES MI
0010	107+15	-	382+61	USH 10	43370	—	55092	—	—	5.22
0010	107+15	-	376+61	USH 10	—	21690	—	23710	—	—
0010	376+61	-	382+61	USH 10	—	—	—	—	1200	—
SUBTOTAL							55092	23710		
TOTAL 0010					43370	21690	78802		1200	5.22

- 1) PLACE TEMPORARY MARKING LINE PAINT 6-INCH (YELLOW) CENTERLINE ON MILLED SURFACE AND LOWER LAYER.
- 2) PLACE TEMPORARY MARKING LINE PAINT 6-INCH (YELLOW) CENTERLINE PRIOR TO RUMBLE STRIPS.
- 3) PLACE MARKING GROOVED WET REFLECTIVE EPOXY 6-INCH (YELLOW) CENTERLINE AFTER RUMBLE STRIPS ARE INSTALLED.
- 4) STA 201+39 - 201+75 - DO NOT PLACE MARKING LINE GROOVED WET REF EPOXY 6-INCH ON STRUCTURE.
- 5) THE FOLLOWING SDDS SHALL BE FOLLOWED FOR PAVEMENT MARKING APPLICATIONS:
 - 'PERMANENT LONGITUDINAL PAVEMENT MARKINGS'
 - 'TEMPORARY LONGITUDINAL PAVEMENT MARKING'
 - 'PAVEMENT MARKING (INTERSECTIONS)'

650_CONSTRUCTION STAKING

CATEGORY	STATION	TO	STATION	LOCATION	650.8000	650.9911.01
					CONSTRUCTION STAKING RESURFACING REFERENCE LF	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 1530-06-79) EACH
0010	107+15	-	382+61	USH 10	27,546	1
TOTAL 0010					27,546	1

SPV.0060-CLEANING DITCH
ITEMS AND QUANTITIES LISTED FOR BID INFORMATION ONLY

CATEGORY	STATION	TO	STATION	LOCATION	ESTIMATED	EXCAVATION	SAVAGED	EROSION MAT	URBAN	FERTILIZER	SEEDING MIX	SEEDING	SEED WATER
					LENGTH LF	COMMON CY	TOPSOIL SY	CLASS TYPE A SY	TYPE A CWT	NO. 30 LB	TEMPORARY LB	MGAL	
0010	143+95	-	143+95	US-10 L.T.&RT	22	2	15	15		0.01	0.3	0.2	0.3
0010	224+95	-	224+95	US-10 L.T.&RT	22	2	15	15		0.01	0.3	0.2	0.3
0010	224+99	-	224+99	US-10 L.T.&RT	22	2	15	15		0.01	0.3	0.2	0.3
0010	230+42	-	230+42	US-10 L.T.&RT	22	2	15	15		0.01	0.3	0.2	0.3
0010	234+19	-	234+19	US-10 L.T.&RT	22	2	15	15		0.01	0.3	0.2	0.3
0010	236+90	-	236+90	US-10 L.T.&RT	22	2	15	15		0.01	0.3	0.2	0.3
0010	243+04	-	243+04	US-10 L.T.&RT	26	3	17	17		0.02	0.4	0.2	0.3
0010	247+41	-	247+41	US-10 L.T.&RT	22	2	15	15		0.01	0.3	0.2	0.3
0010	251+91	-	251+91	US-10 L.T.&RT	22	2	15	15		0.01	0.3	0.2	0.3
0010	273+55	-	273+55	US-10 L.T.&RT	24	3	16	16		0.02	0.3	0.2	0.3
0010	277+53	-	277+53	US-10 L.T.&RT	20	2	13	13		0.01	0.3	0.2	0.2
0010	286+08	-	286+08	USH 10 RT	12	1	8	8		0.01	0.2	0.1	0.2
0010	295+95	-	295+95	USH 10 RT	16	2	11	11		0.01	0.2	0.1	0.2
0010	308+52	-	308+52	USH 10 RT	16	2	11	11		0.01	0.2	0.1	0.2
0010	328+66	-	328+66	USH 10 RT	16	2	11	11		0.01	0.2	0.1	0.2
0010	355+75	-	355+75	USH 10 RT	16	2	11	11		0.01	0.2	0.1	0.2
0010	361+62	-	361+62	USH 10 RT	12	1	8	8		0.01	0.2	0.1	0.2
0010	377+73	-	377+73	USH 10 RT	10	1	7	7		0.01	0.2	0.1	0.1
0010	107+15	-	377+73	UNDISTRIBUTED	43	5	29	29		0.03	0.6	0.4	0.6
TOTAL 0010					43	258	258			0.23	5.4	3.3	5.1

PROJECT NO: 1530-06-79

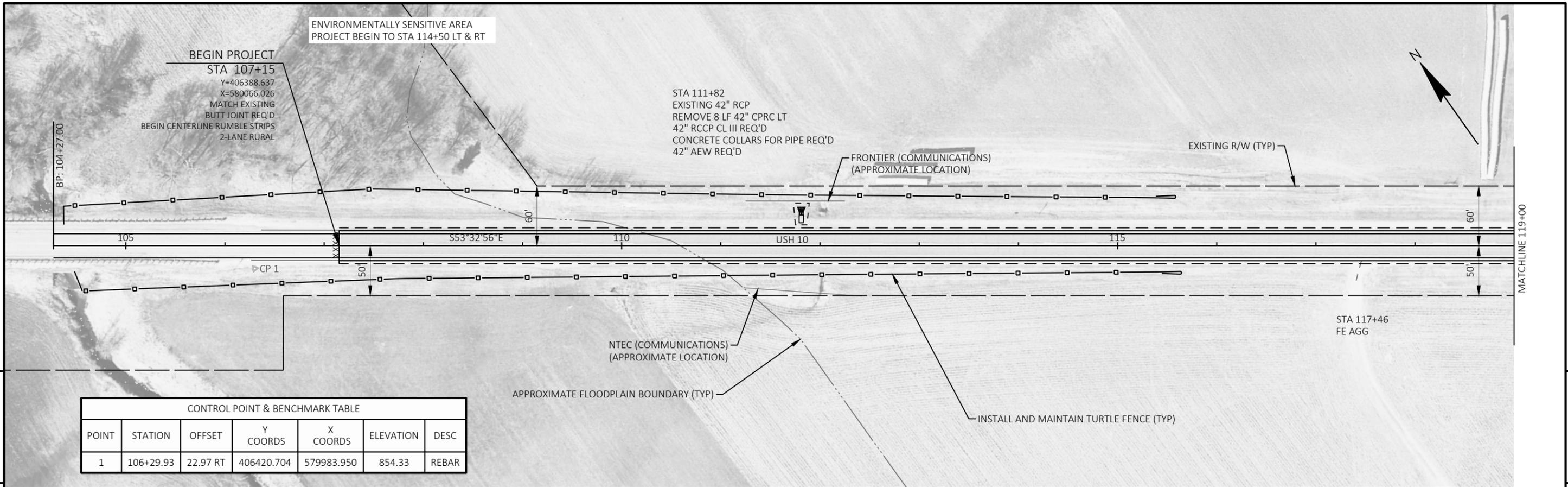
HWY: USH 10

COUNTY: BUFFALO

MISCELLANEOUS QUANTITIES

SHEET

E



ENVIRONMENTALLY SENSITIVE AREA
PROJECT BEGIN TO STA 114+50 LT & RT

BEGIN PROJECT
STA 107+15
Y=406388.637
X=580066.026
MATCH EXISTING
BUTT JOINT REQ'D
BEGIN CENTERLINE RUMBLE STRIPS
2-LANE RURAL

STA 111+82
EXISTING 42" RCP
REMOVE 8 LF 42" CPRC LT
42" RCCP CL III REQ'D
CONCRETE COLLARS FOR PIPE REQ'D
42" AEW REQ'D

FRONTIER (COMMUNICATIONS)
(APPROXIMATE LOCATION)

EXISTING R/W (TYP)

NTEC (COMMUNICATIONS)
(APPROXIMATE LOCATION)

APPROXIMATE FLOODPLAIN BOUNDARY (TYP)

INSTALL AND MAINTAIN TURTLE FENCE (TYP)

STA 117+46
FE AGG

CONTROL POINT & BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEVATION	DESC
1	106+29.93	22.97 RT	406420.704	579983.950	854.33	REBAR

5

5



STA 120+08
PE AGG

FRONTIER (COMMUNICATIONS)
(APPROXIMATE LOCATION)

EXISTING R/W (TYP)

FRONTIER (COMMUNICATIONS)
(APPROXIMATE LOCATION)

STA 133+95
FE AGG

NTEC (COMMUNICATIONS)
(APPROXIMATE LOCATION)

STA 120+22
EXISTING 42"x72" BOX CULVERT
CLEANING BOX CULVERTS REQ'D

NTEC (COMMUNICATIONS)
(APPROXIMATE LOCATION)

F0

PROJECT NO: 1530-06-79

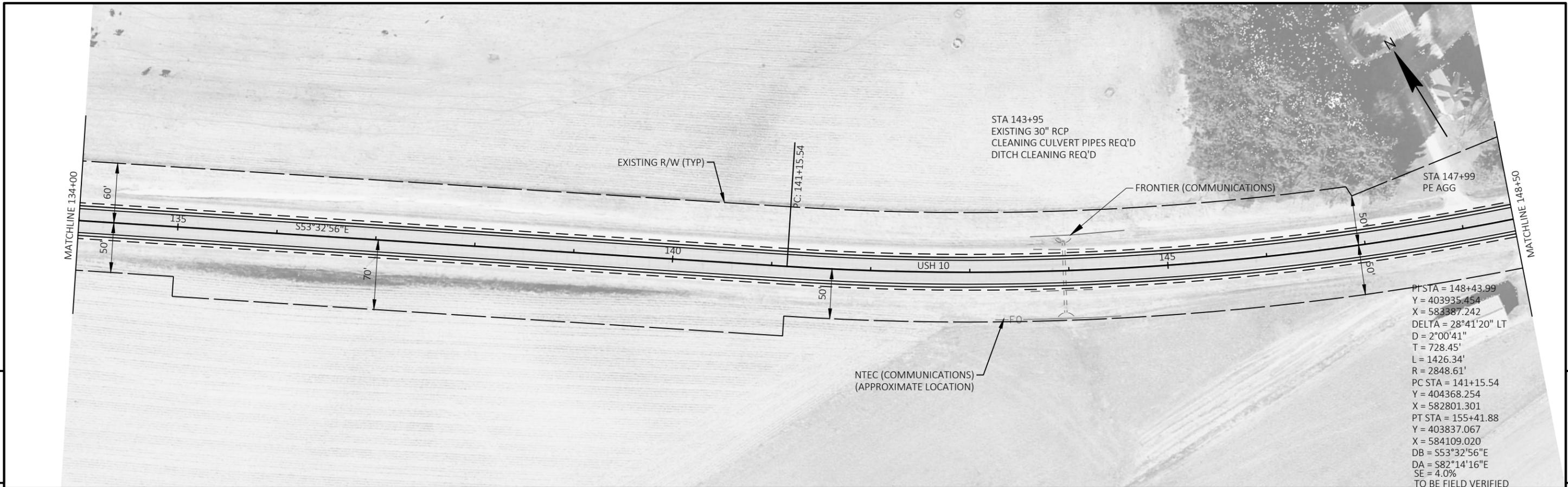
HWY: USH 10

COUNTY: BUFFALO

PLAN

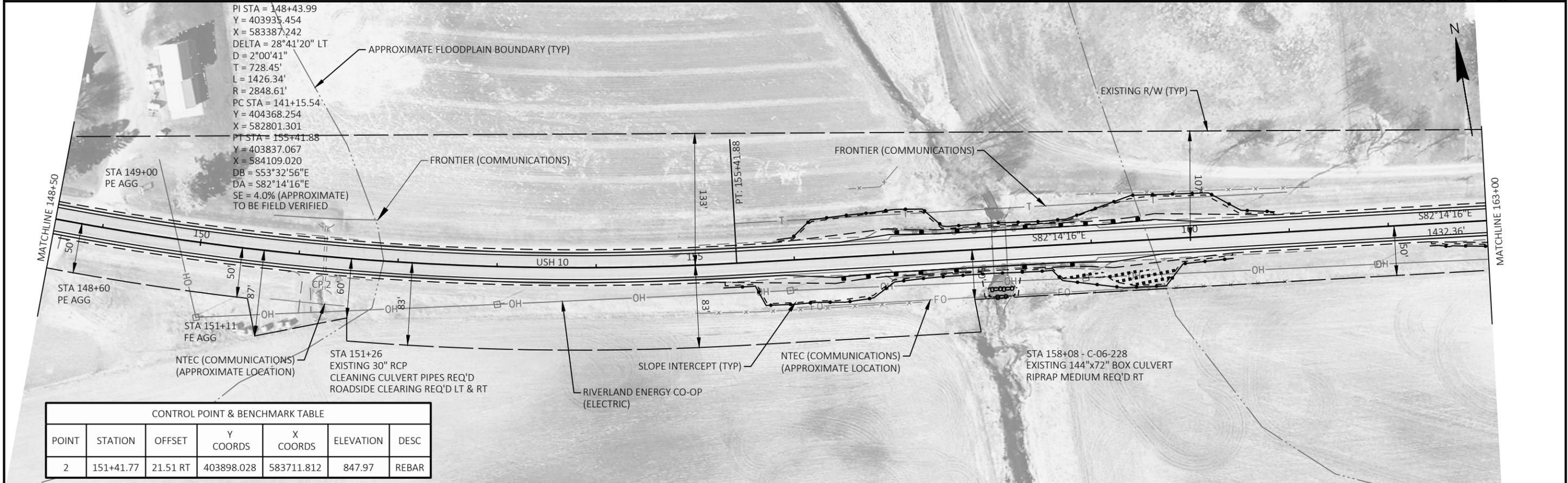
SHEET

E



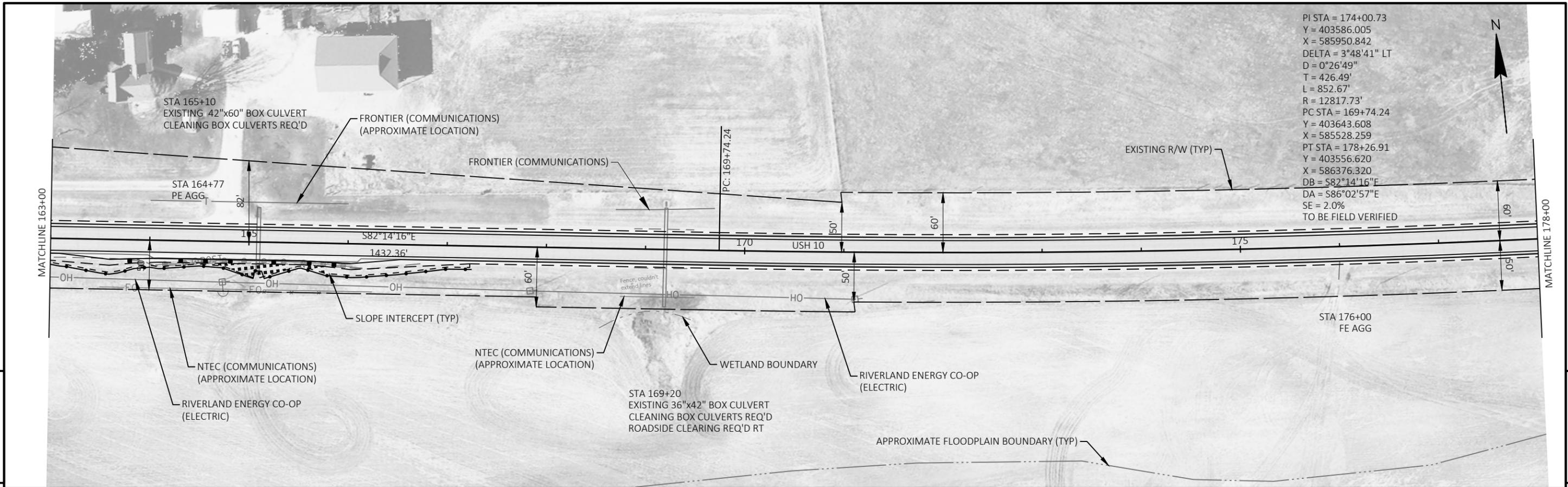
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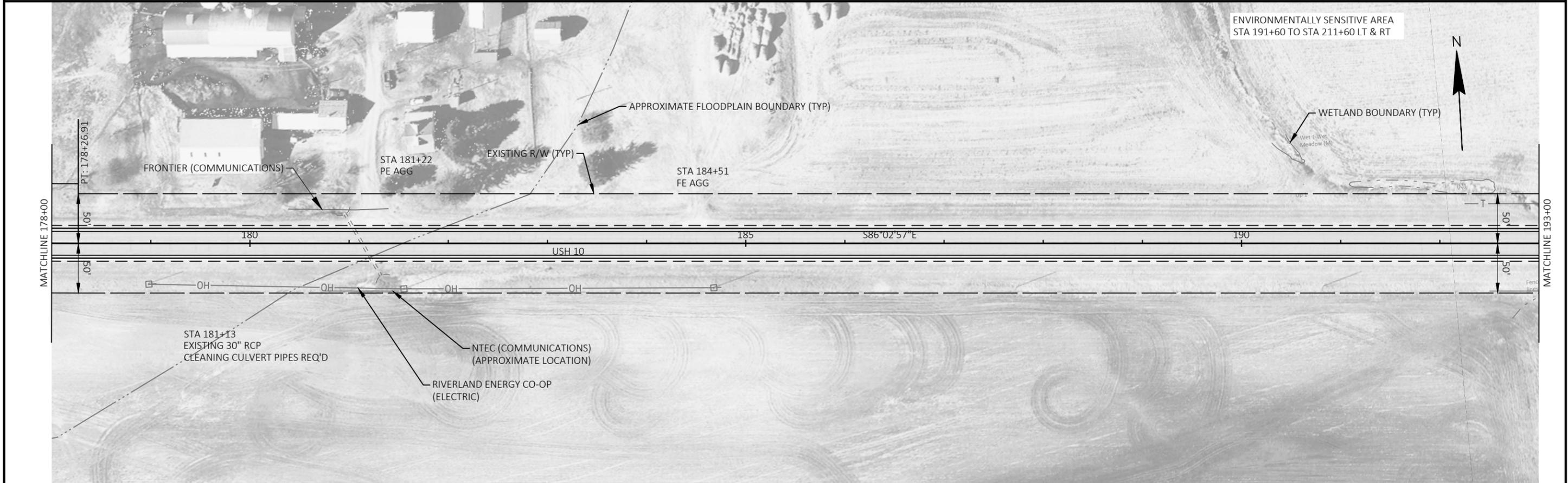
PI STA = 148+43.99
 Y = 403935.454
 X = 583387.242
 DELTA = 28°41'20" LT
 D = 2°00'41"
 T = 728.45'
 L = 1426.34'
 R = 2848.61'
 PC STA = 141+15.54
 Y = 404368.254
 X = 582801.301
 PT STA = 155+41.88
 Y = 403837.067
 X = 584109.020
 DB = S53°32'56"E
 DA = S82°14'16"E
 SE = 4.0% (APPROXIMATE)
 TO BE FIELD VERIFIED

CONTROL POINT & BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEVATION	DESC
2	151+41.77	21.51 RT	403898.028	583711.812	847.97	REBAR

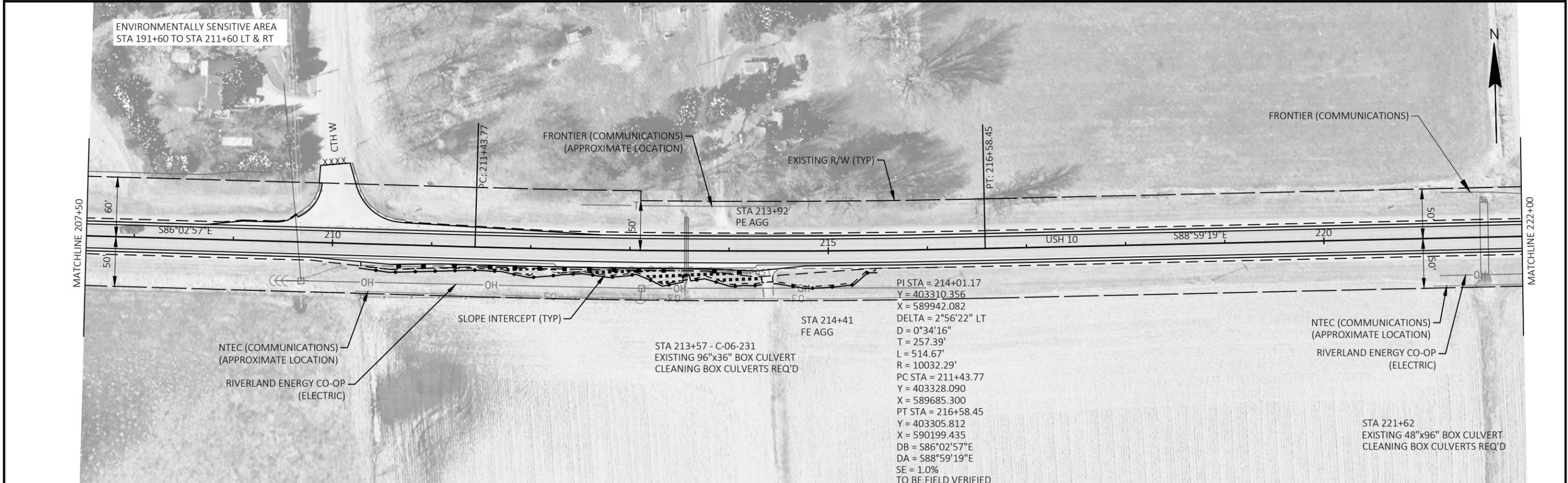
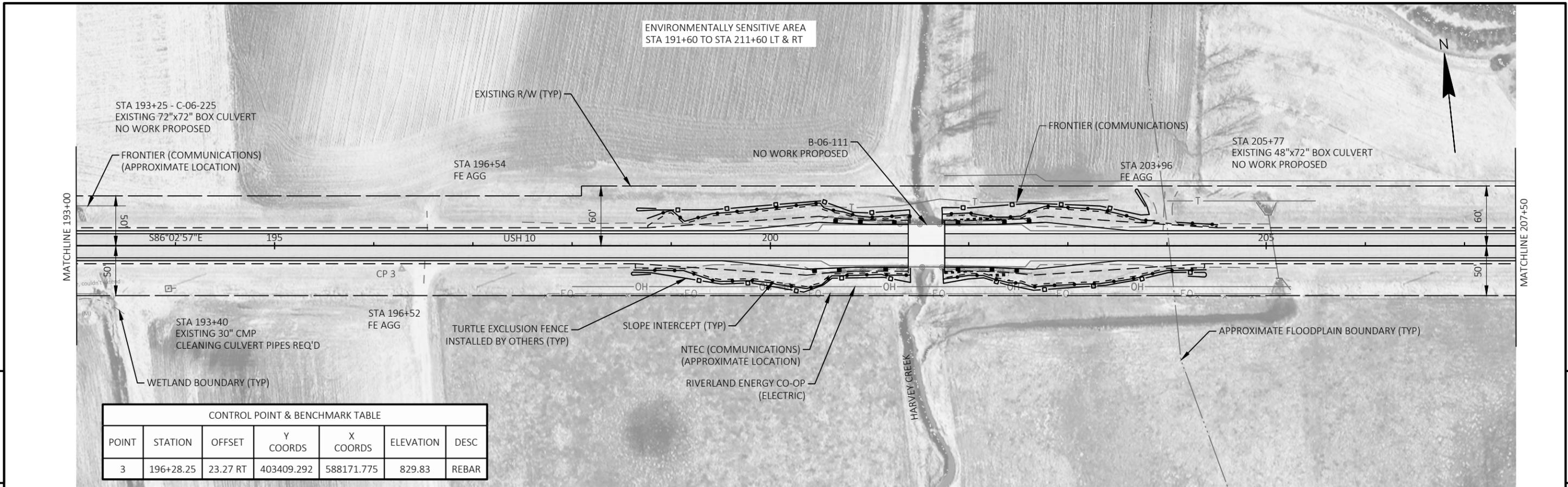


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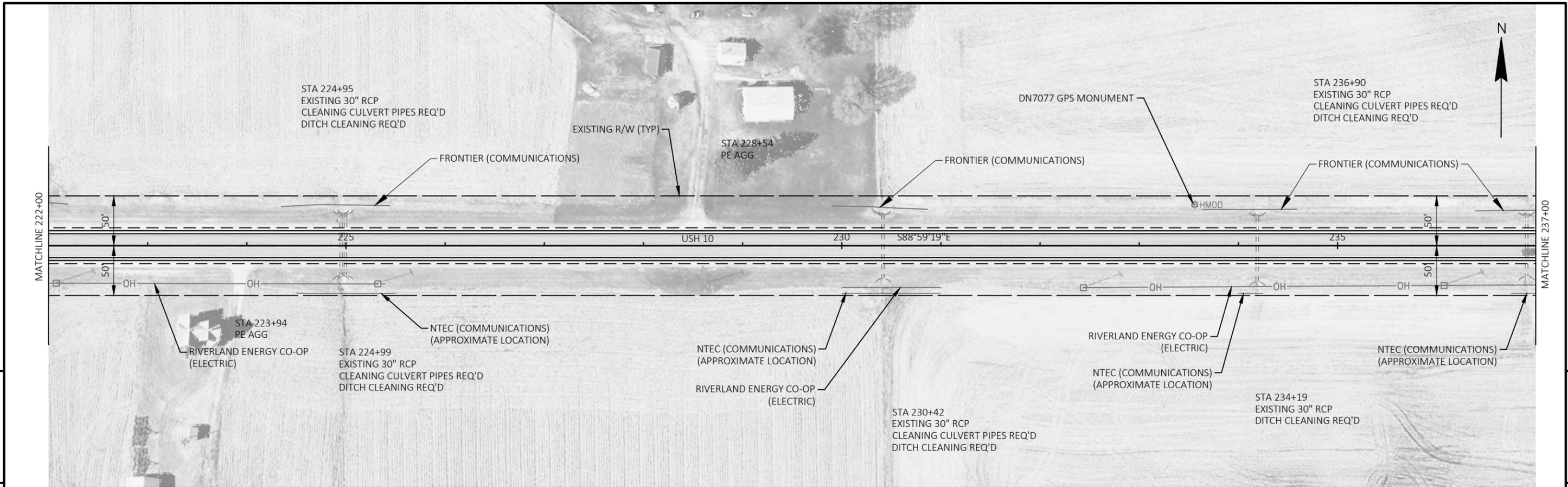
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PROJECT NO: 1530-06-79	HWY: USH 10	COUNTY: BUFFALO	PLAN	SHEET	E
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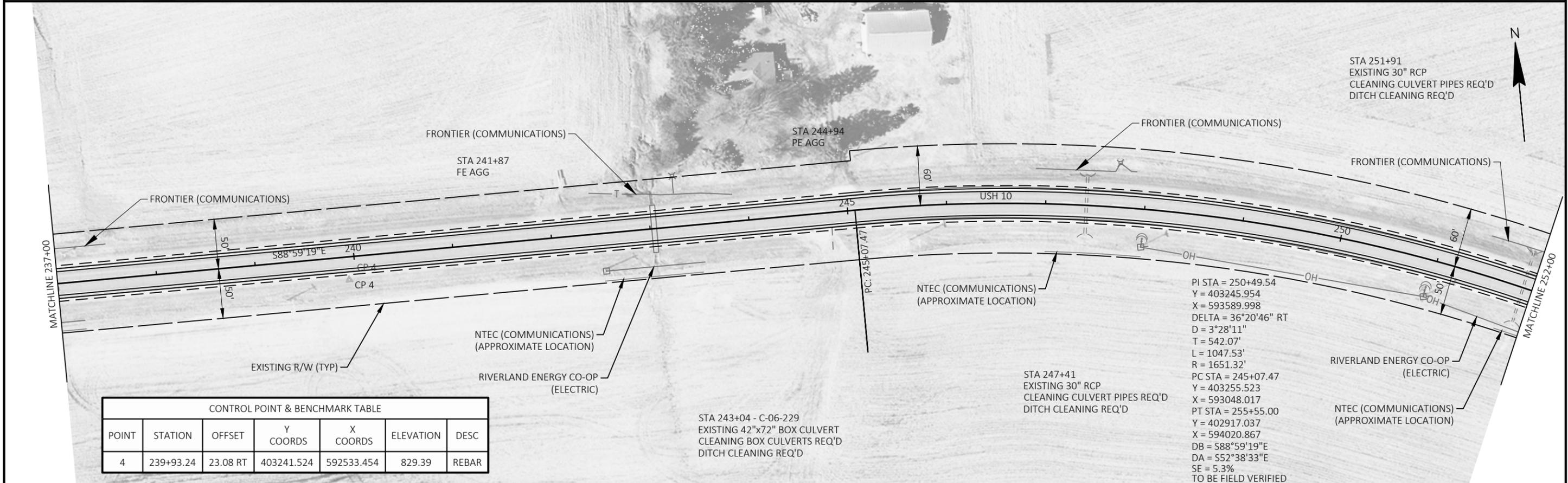


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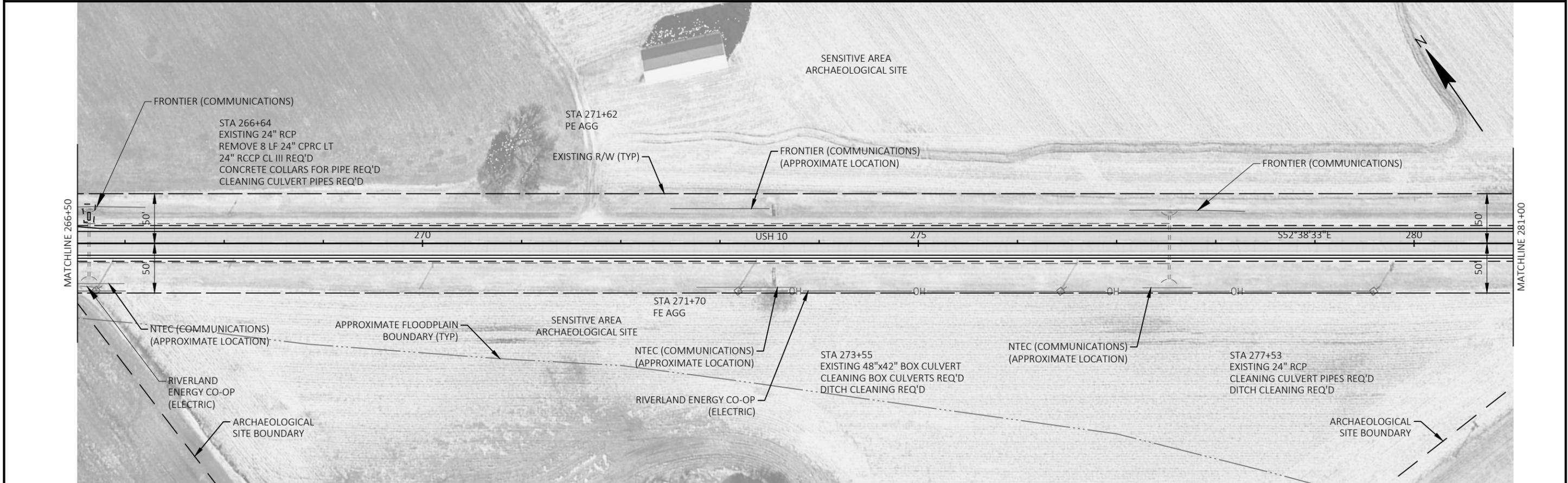
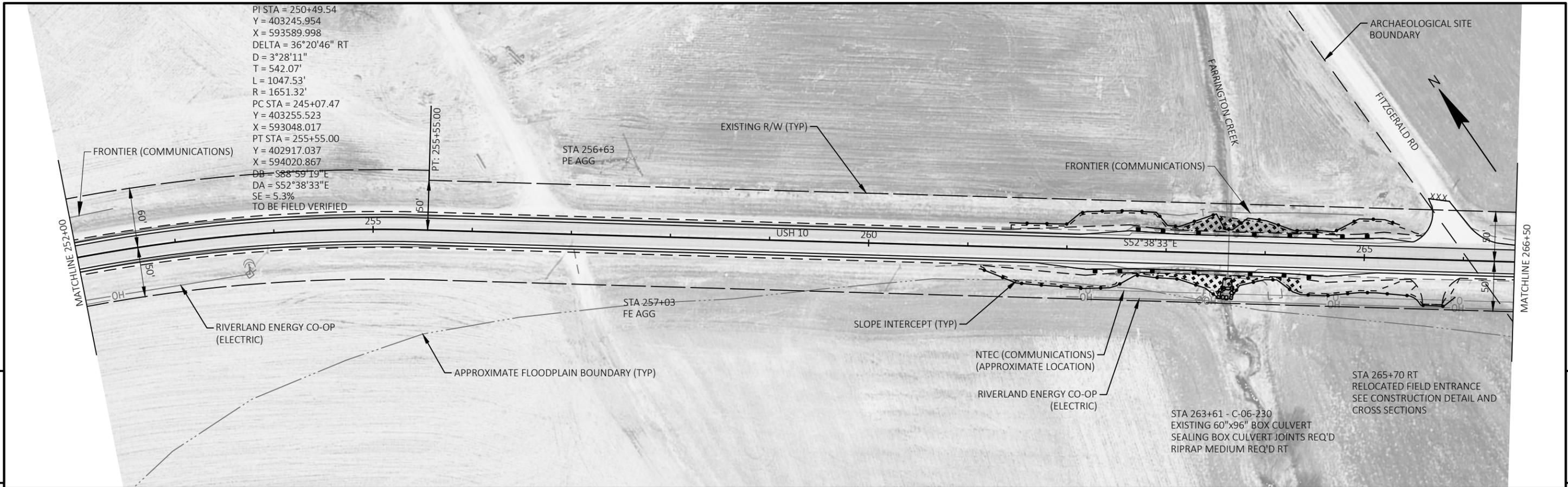


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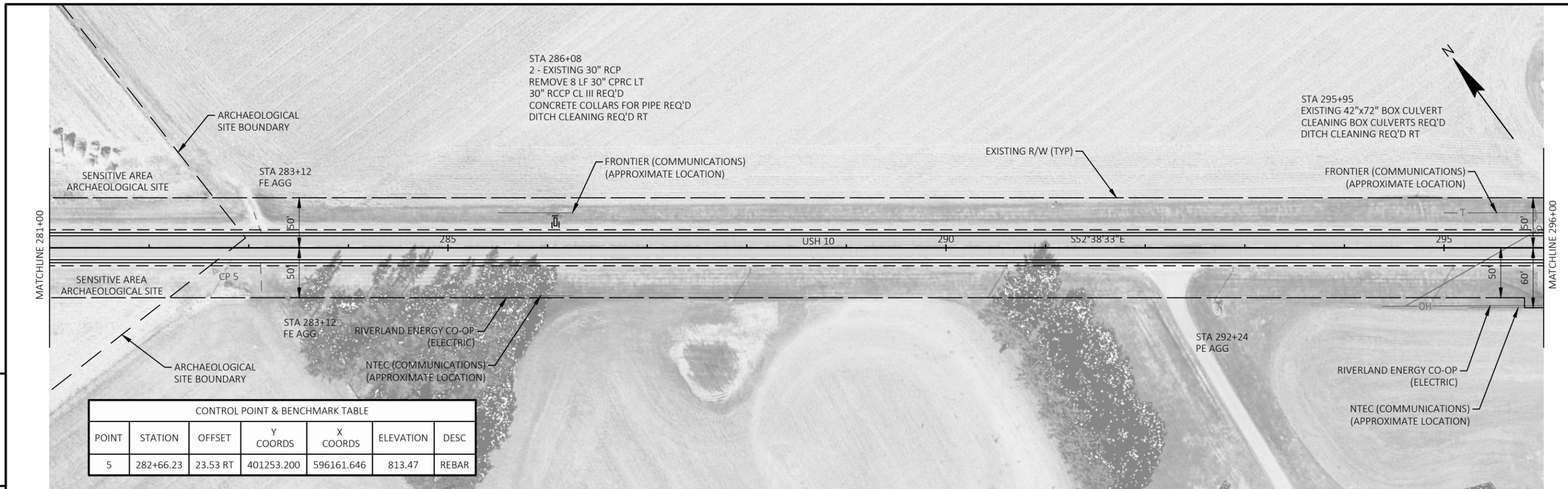
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CONTROL POINT & BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEVATION	DESC
4	239+93.24	23.08 RT	403241.524	592533.454	829.39	REBAR



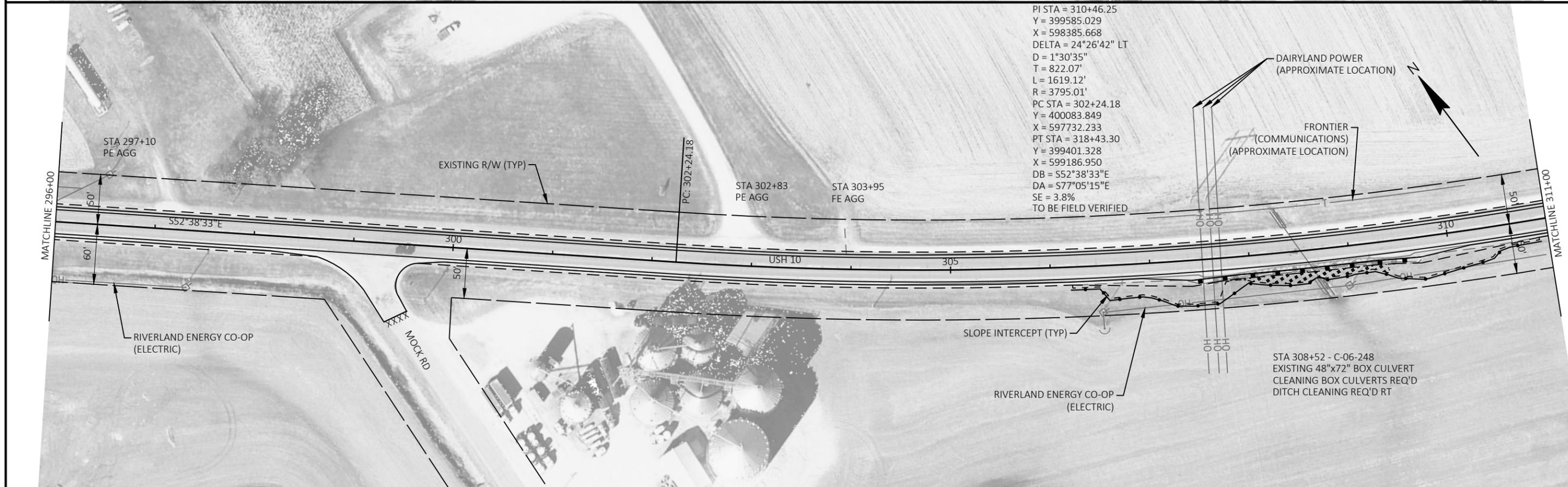
PROJECT NO: 1530-06-79	HWY: USH 10	COUNTY: BUFFALO	PLAN	SHEET	E
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CONTROL POINT & BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEVATION	DESC
5	282+66.23	23.53 RT	401253.200	596161.646	813.47	REBAR

5

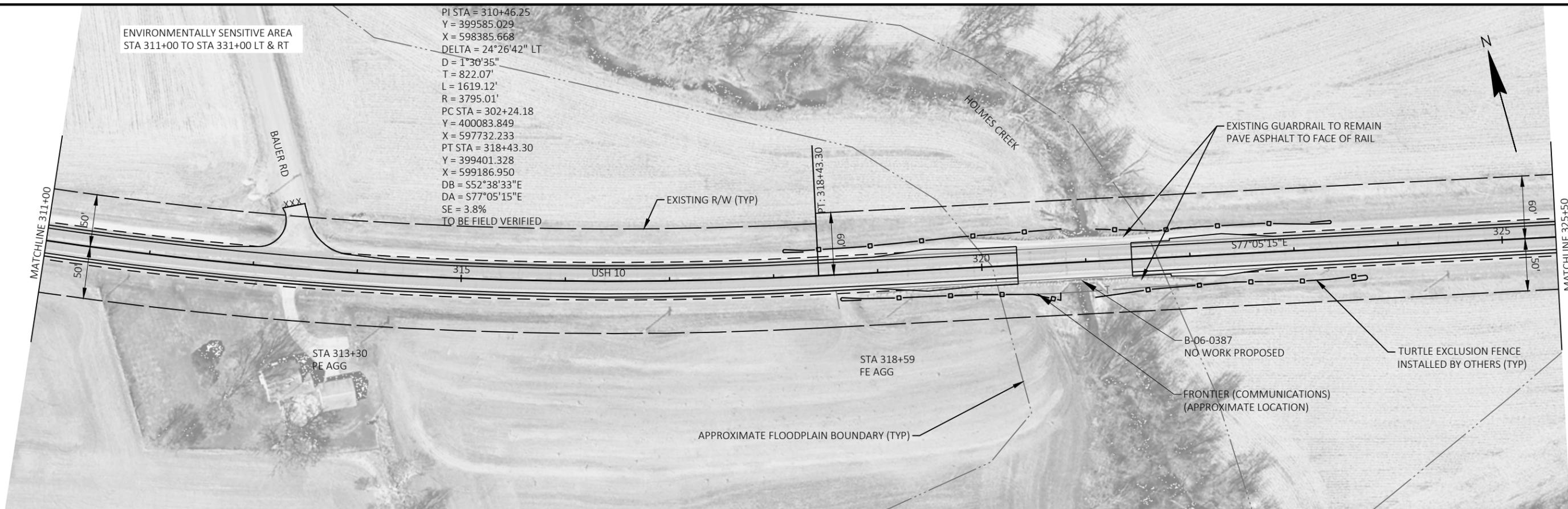
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PI STA = 310+46.25
 Y = 399585.029
 X = 598385.668
 DELTA = 24°26'42" LT
 D = 1°30'35"
 T = 822.07'
 L = 1619.12'
 R = 3795.01'
 PC STA = 302+24.18
 Y = 400083.849
 X = 597732.233
 PT STA = 318+43.30
 Y = 399401.328
 X = 599186.950
 DB = S52°38'33"E
 DA = S77°05'15"E
 SE = 3.8%
 TO BE FIELD VERIFIED

ENVIRONMENTALLY SENSITIVE AREA
STA 311+00 TO STA 331+00 LT & RT

PI STA = 310+46.25
Y = 399585.029
X = 598385.668
DELTA = 24°26'42" LT
D = 1°30'35"
T = 822.07'
L = 1619.12'
R = 3795.01'
PC STA = 302+24.18
Y = 400083.849
X = 597732.233
PT STA = 318+43.30
Y = 399401.328
X = 599186.950
DB = S52°38'33"E
DA = S77°05'15"E
SE = 3.8%
TO BE FIELD VERIFIED

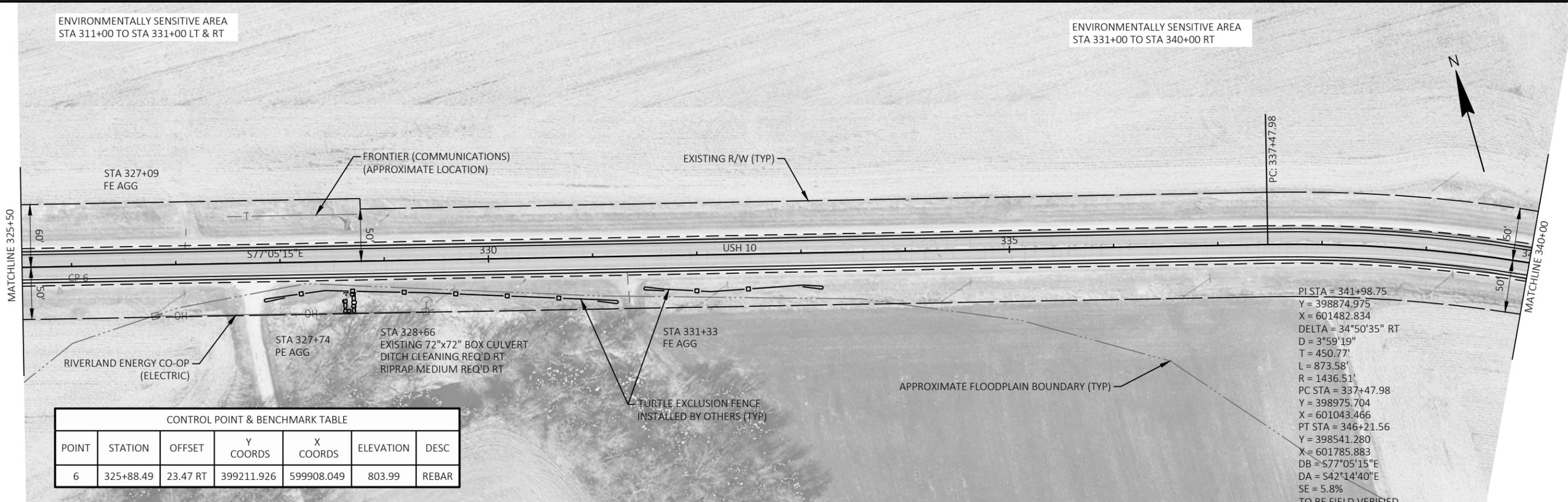


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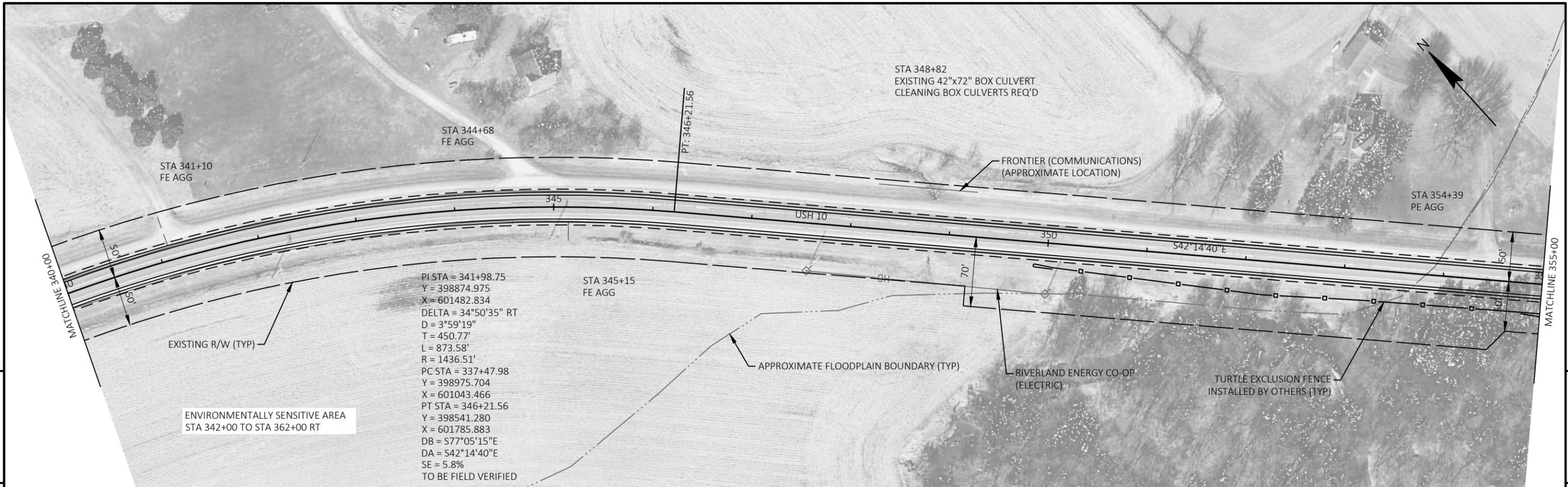
ENVIRONMENTALLY SENSITIVE AREA
STA 311+00 TO STA 331+00 LT & RT

ENVIRONMENTALLY SENSITIVE AREA
STA 331+00 TO STA 340+00 RT



CONTROL POINT & BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEVATION	DESC
6	325+88.49	23.47 RT	399211.926	599908.049	803.99	REBAR

PI STA = 341+98.75
Y = 398874.975
X = 601482.834
DELTA = 34°50'35" RT
D = 3°59'19"
T = 450.77'
L = 873.58'
R = 1436.51'
PC STA = 337+47.98
Y = 398975.704
X = 601043.466
PT STA = 346+21.56
Y = 398541.280
X = 601785.883
DB = S77°05'15"E
DA = S42°14'40"E
SE = 5.8%
TO BE FIELD VERIFIED



PI STA = 341+98.75
 Y = 398874.975
 X = 601482.834
 DELTA = 34°50'35" RT
 D = 3°59'19"
 T = 450.77'
 L = 873.58'
 R = 1436.51'
 PC STA = 337+47.98
 Y = 398975.704
 X = 601043.466
 PT STA = 346+21.56
 Y = 398541.280
 X = 601785.883
 DB = S77°05'15"E
 DA = S42°14'40"E
 SE = 5.8%
 TO BE FIELD VERIFIED

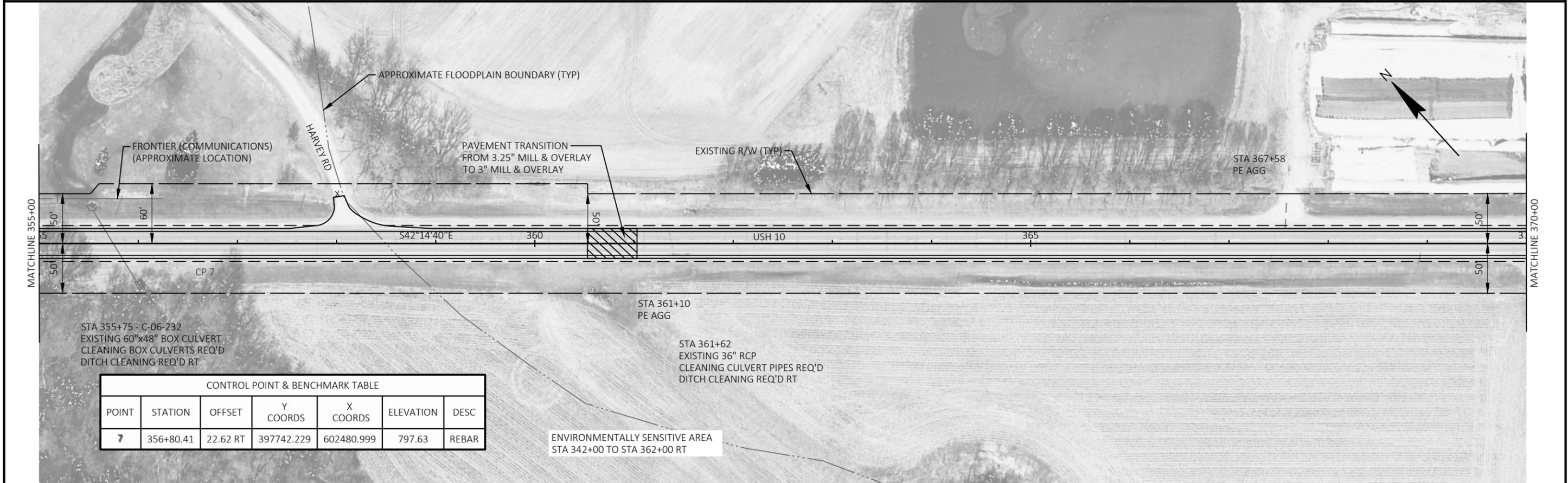
ENVIRONMENTALLY SENSITIVE AREA
 STA 342+00 TO STA 362+00 RT

MATCHLINE 340+00

MATCHLINE 355+00

5

5



STA 355+75 - C-06-232
 EXISTING 60"x48" BOX CULVERT
 CLEANING BOX CULVERTS REQ'D
 DITCH CLEANING REQ'D RT

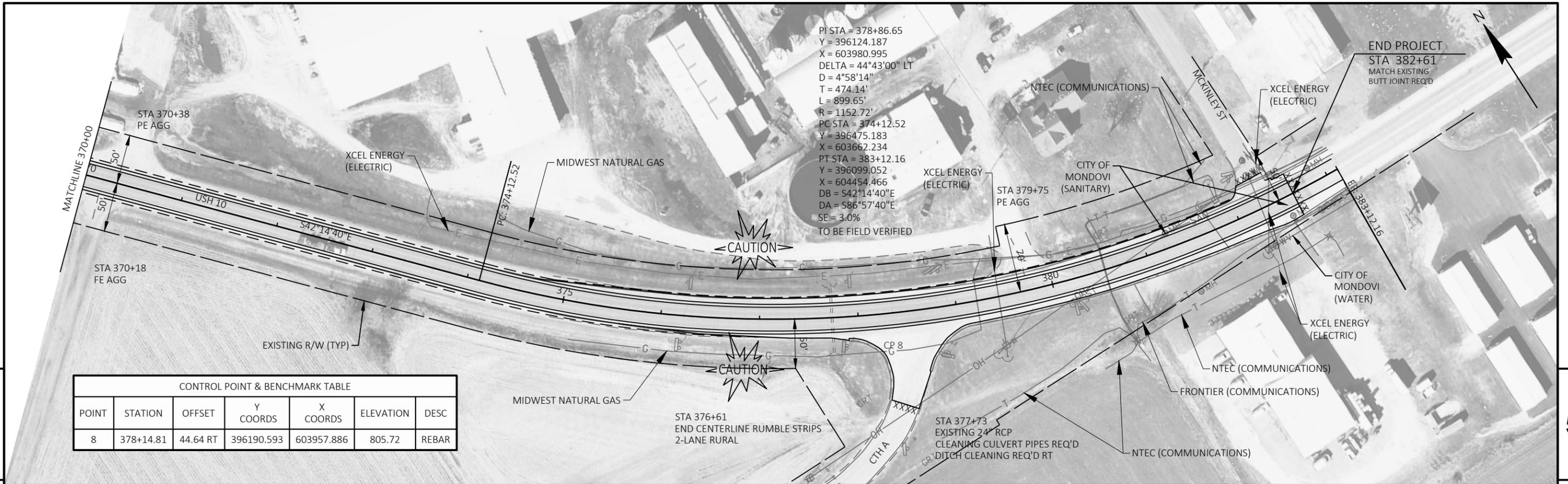
STA 361+62
 EXISTING 36" RCP
 CLEANING CULVERT PIPES REQ'D
 DITCH CLEANING REQ'D RT

CONTROL POINT & BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEVATION	DESC
7	356+80.41	22.62 RT	397742.229	602480.999	797.63	REBAR

ENVIRONMENTALLY SENSITIVE AREA
 STA 342+00 TO STA 362+00 RT

MATCHLINE 355+00

MATCHLINE 370+00

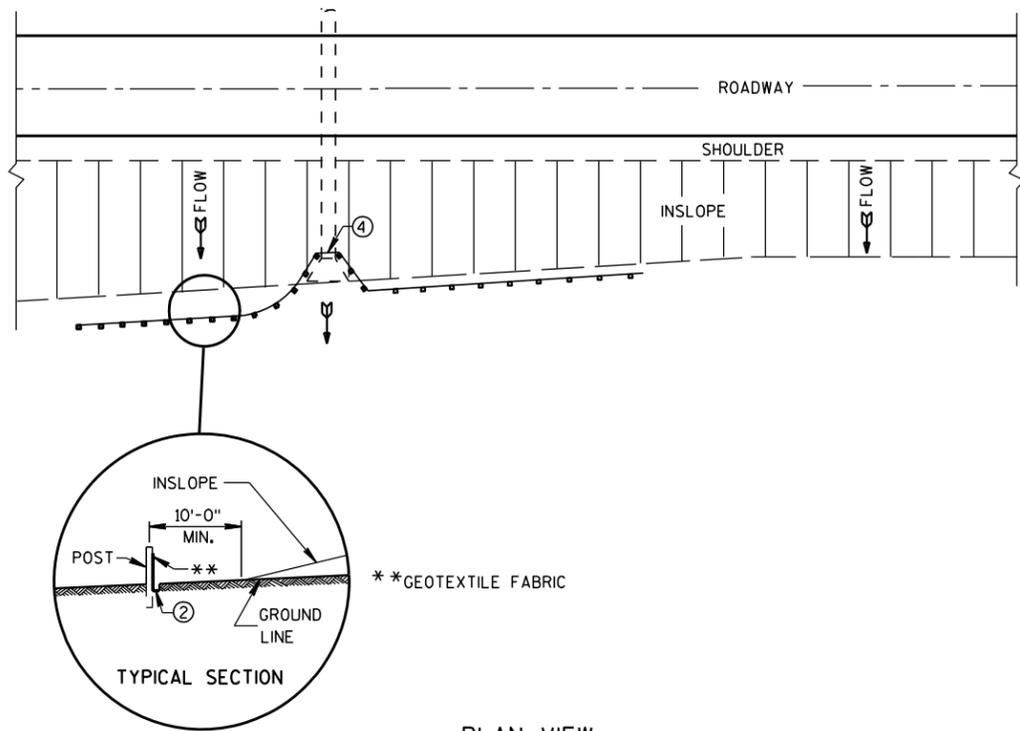


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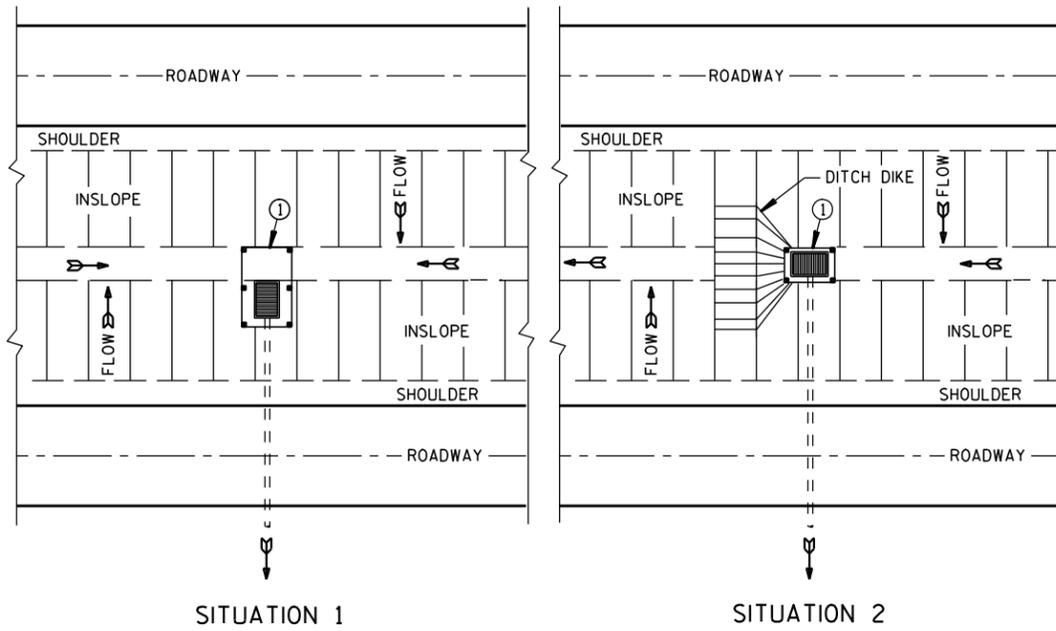
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Standard Detail Drawing List

08E09-06	SILT FENCE
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-08	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
13A11-04A	CENTERLINE RUMBLE STRIPS - ASPHALT
13A11-04D	CENTERLINE RUMBLE STRIPS - INTERSECTIONS, DRIVEWAYS, BRIDGES, RAILROADS
13C19-03	HMA LONGITUDINAL JOINTS
14B29-01	SAFETY EDGE
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B43-04A	MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L)
14B43-04B	MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L)
14B43-04C	MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L)
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05E	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05F	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05G	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05I	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05J	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05K	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05L	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14D01-01	TURTLE EXCLUSION FENCE CLIMBING TURTLE
15C04-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C05-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M. P. H. OR LESS TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C08-24A	PERMANENT LONGITUDINAL PAVEMENT MARKINGS
15C08-24B	TEMPORARY LONGITUDINAL PAVEMENT MARKING
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-09A	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15C19-10A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15C35-06A	PAVEMENT MARKING (INTERSECTIONS)
15D28-04	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D44-02	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES
15D51-01	TRAFFIC CONTROL, MOBILE OPERATIONS ON AN UNDIVIDED ROADWAY



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

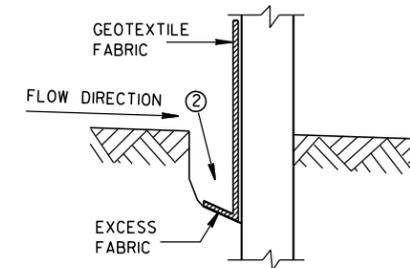


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

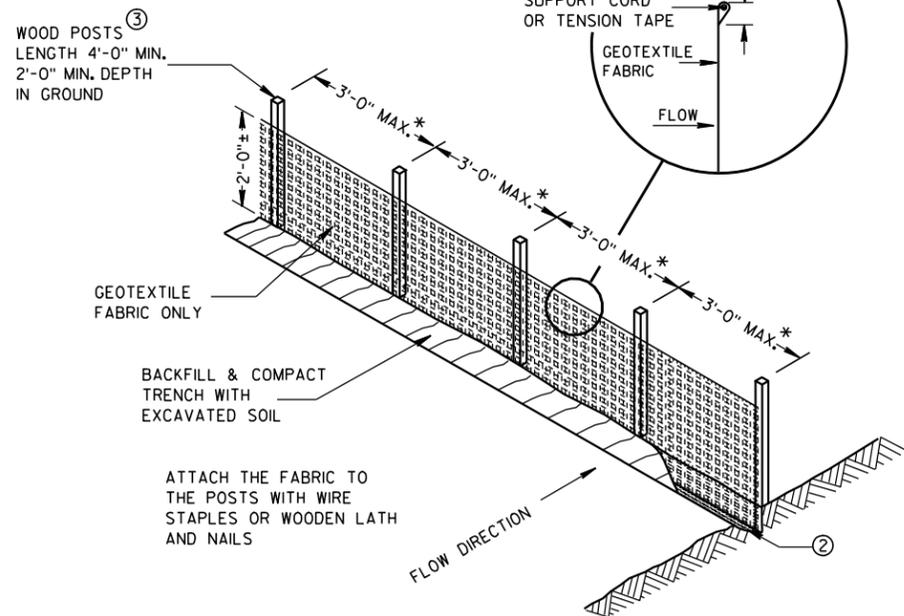
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



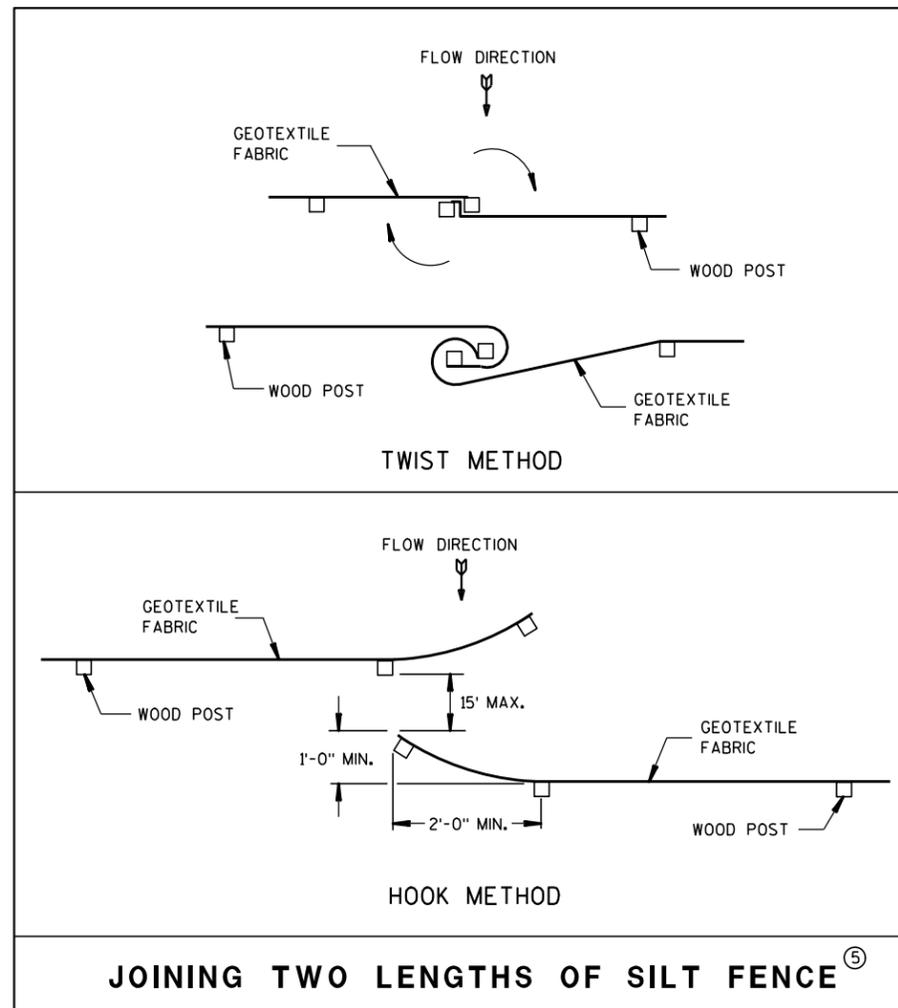
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

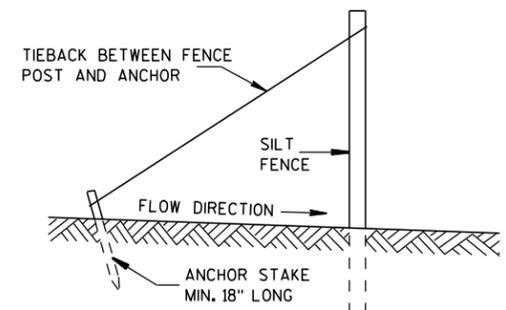


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

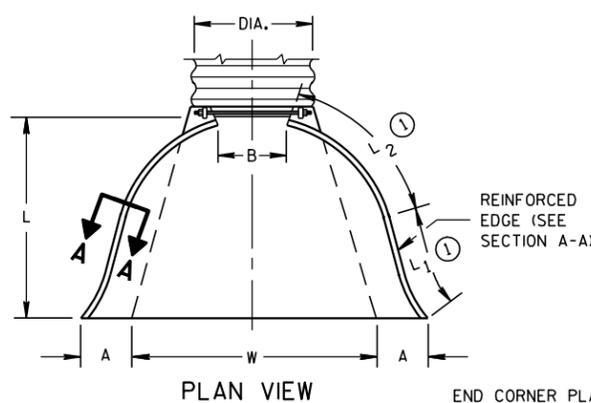
APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

METAL APRON ENDWALLS											
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1	L2	W (±2")		
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.

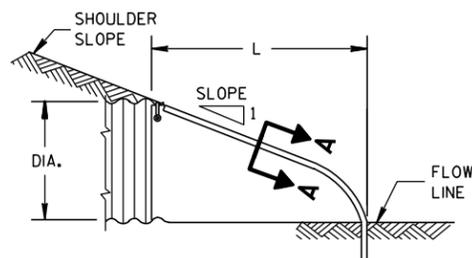
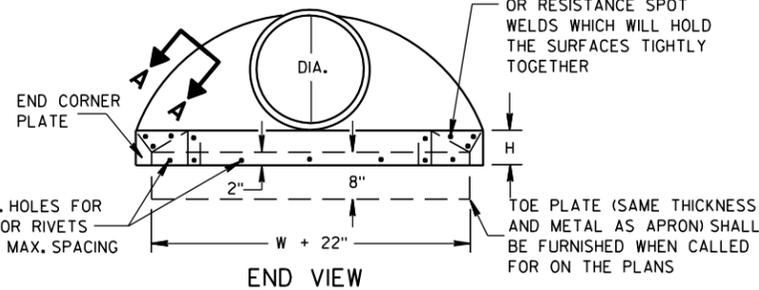
* EXCEPT CENTER PANEL SEE GENERAL NOTES

REINFORCED CONCRETE APRON ENDWALLS									
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE	
	T	A	B	C	D	E	G		
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1	
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1	
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1	
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1	
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1	
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1	
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1	
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1	
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1	
48	5	24	72	26	98	84	5	3 to 1	
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1	
60	6	30-35	60	39	99	96	5	2 to 1	
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1	
72	7	24-36	78	21	99	108	6	2 to 1	
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1	
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1	
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1	

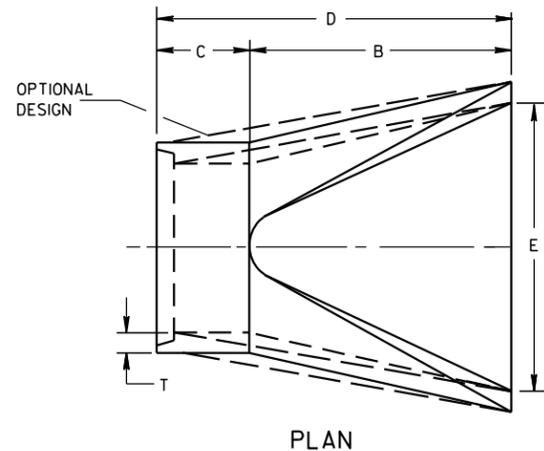
* MINIMUM
** MAXIMUM



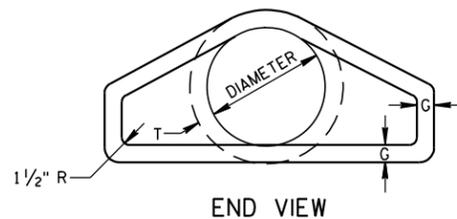
END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER



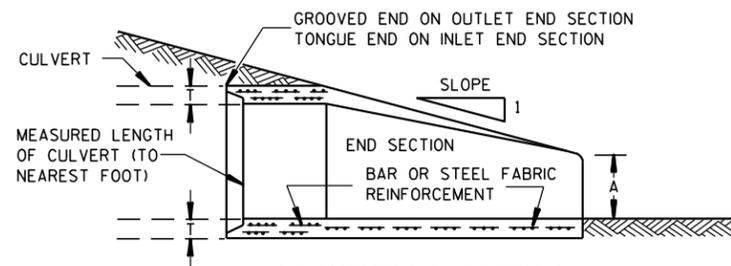
SIDE ELEVATION
METAL ENDWALLS



PLAN

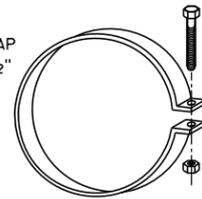


END VIEW

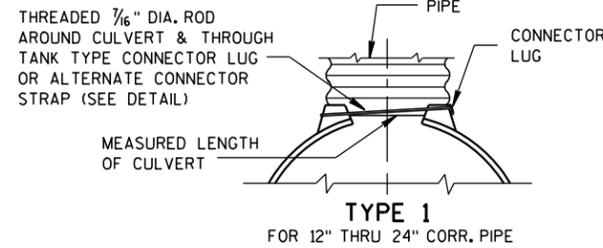


LONGITUDINAL SECTION
CONCRETE ENDWALLS

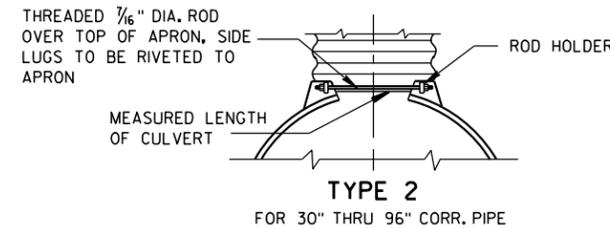
1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



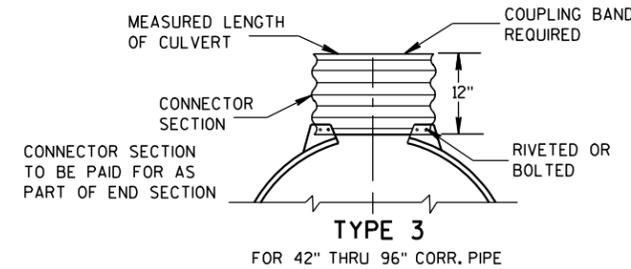
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



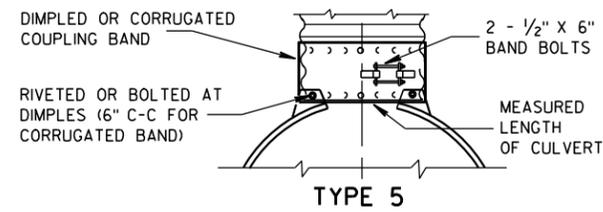
TYPE 1
FOR 12" THRU 24" CORR. PIPE



TYPE 2
FOR 30" THRU 96" CORR. PIPE



TYPE 3
FOR 42" THRU 96" CORR. PIPE



TYPE 5
ALTERNATE FOR:
ALL SIZES CORRUGATED CIRCULAR PIPE

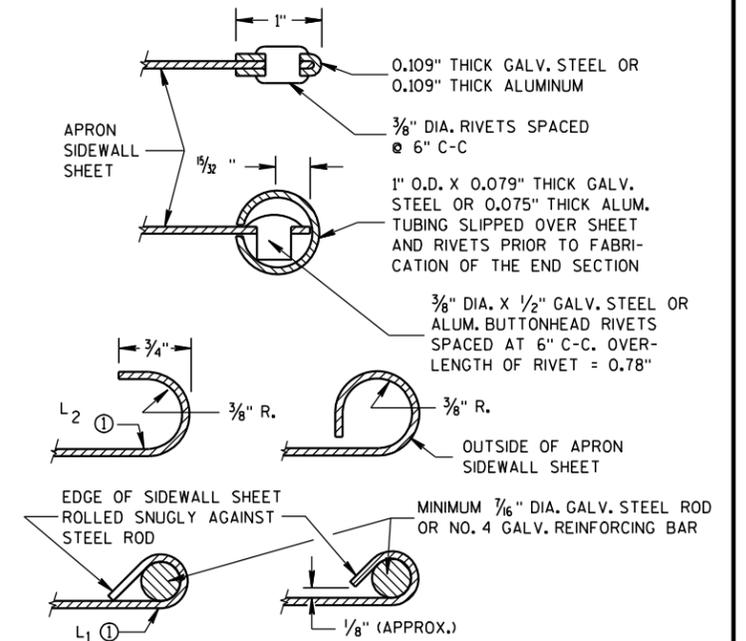
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VICE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

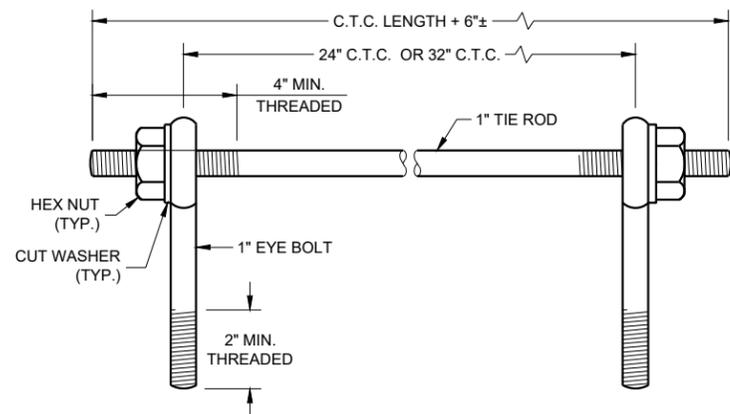
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

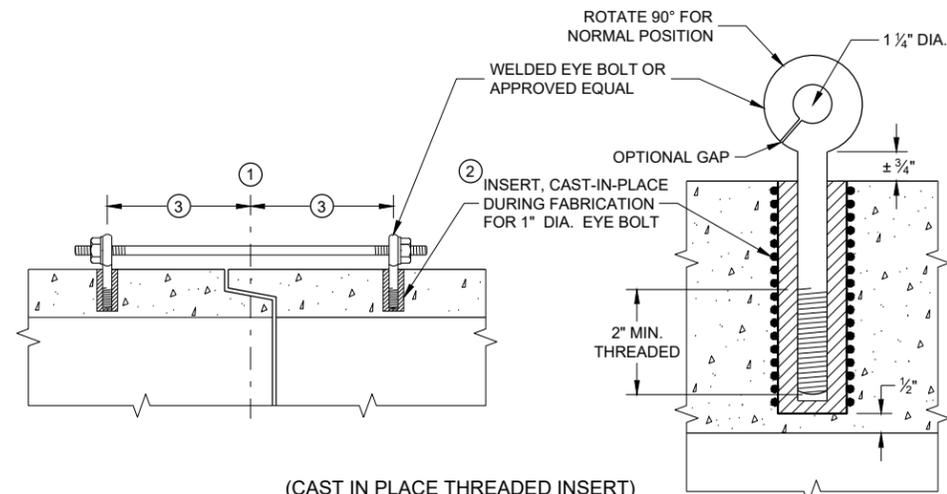
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94 /S/ Rory L. Rhinesmith
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



EYE BOLTS AND TIE ROD

EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 1)



(CAST IN PLACE THREADED INSERT)
LONGITUDINAL SECTIONS

GENERAL NOTES

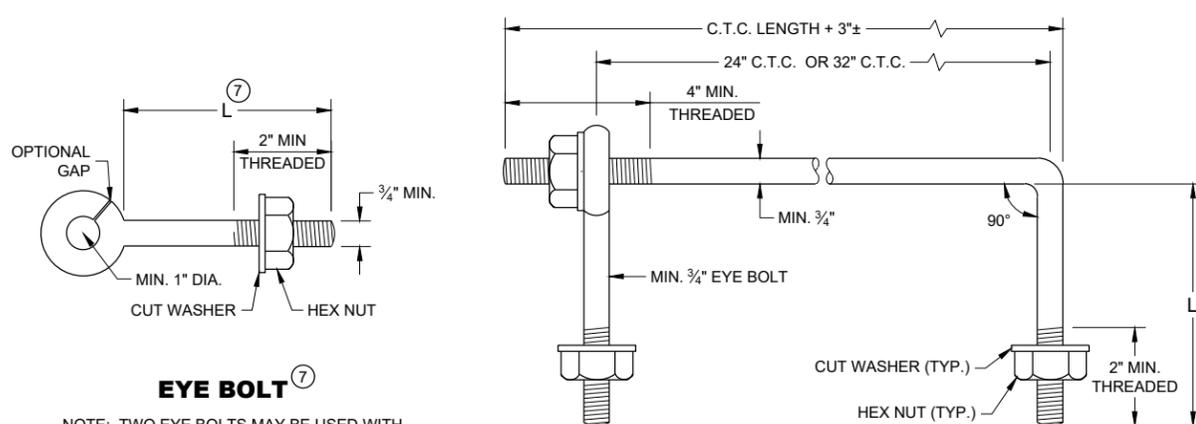
DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT AND STORM SEWER PIPE SHALL BE TIED TOGETHER IN THE MANNER ILLUSTRATED BY THIS DETAIL AT LOCATIONS DESIGNATED IN THE STANDARD SPECIFICATIONS AND THE PLAN. THE CONTRACTOR MAY USE EITHER ALTERNATE 1, 2 OR 3 FOR DRAINAGE STRUCTURES. ONLY ALTERNATE 1 AND 3 MAY BE USED FOR CATTLE PASSES, UNLESS OTHERWISE STATED IN THE CONTRACT. THE MATERIALS, FABRICATION AND WORK NECESSARY TO TIE THE PIPE BY THIS DETAIL WILL BE CONSIDERED INCIDENTAL TO THE PIPE AND APRON ENDWALLS IF REQUIRED.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR JOINT TIES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

JOINT TIES TO BE HOT-DIP GALVANIZED PER ASTM A 153.

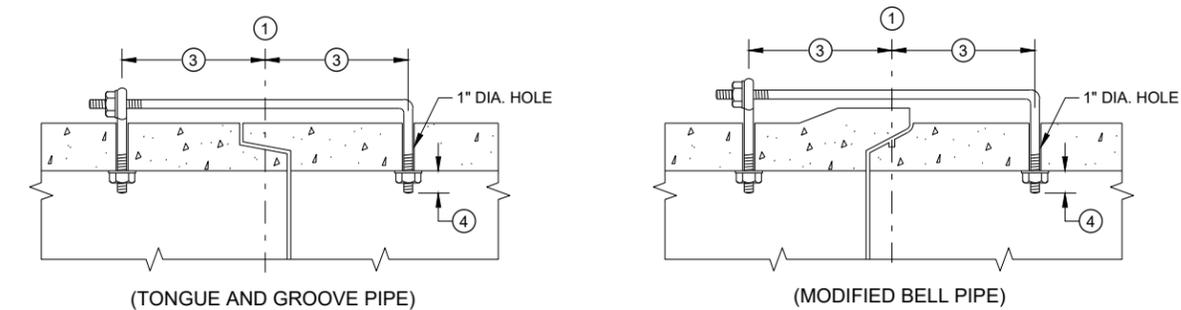
- ① CENTER LINE OF TONGUE AND GROOVE OR BELL AND SPIGOT JOINTS.
- ② THE INSIDE OF THE THREADED INSERTS SHALL BE CLEAN TO ALLOW THE INSERTION OF THREADED EYE BOLTS.
- ③ HOLES SHALL BE CAST-IN-PLACE OR DRILLED PER THE APPLICABLE DETAIL, AND EQUAL DISTANCE FROM THE CENTERLINE OF THE JOINT.
- ④ BOLT PROJECTION INSIDE OF PIPE SHALL NOT EXCEED 2 INCHES.
- ⑤ OPENING TO BE ROD DIAMETER PLUS 1 INCH.
- ⑥ LENGTH ADEQUATE TO EXTEND TO WITHIN 1/2 INCH OF THE INNER SURFACE OF THE PIPE.
- ⑦ EYE BOLT LENGTH DETERMINED BY WALL THICKNESS, BELL THICKNESS AND BOLT PROJECTION INSIDE PIPE.



EYE BOLT ⑦

NOTE: TWO EYE BOLTS MAY BE USED WITH A 30\"/>

EYE BOLT AND TIE ROD



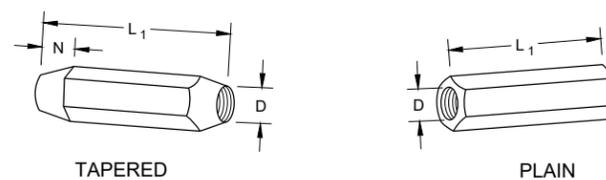
LONGITUDINAL SECTION
(JOINT TIES FOR 18\"/>

EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 2)

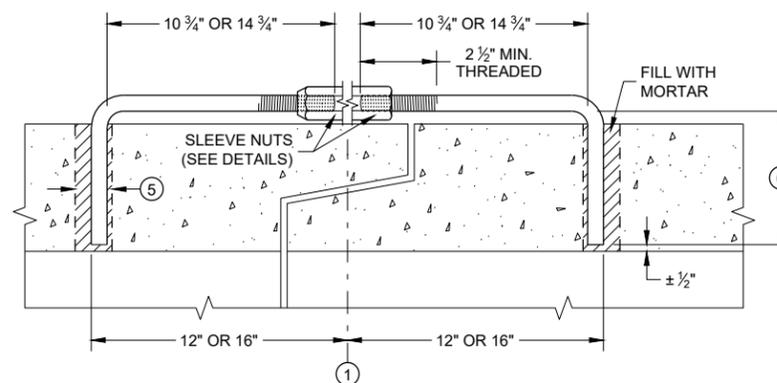
ADJUSTABLE TIE ROD TABLE

PIPE DIAMETER	TIE ROD DIAMETER	D	L ₁	N
12 - 60	5/8	5/8	5	1/2
66 - 84	3/4	3/4	5	1/2
90 - 144	1	1	7	1 1/16

DIMENSIONS SHOWN ARE IN INCHES

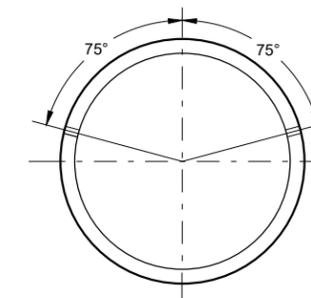


RIGHT AND LEFT THREADS SLEEVE NUTS



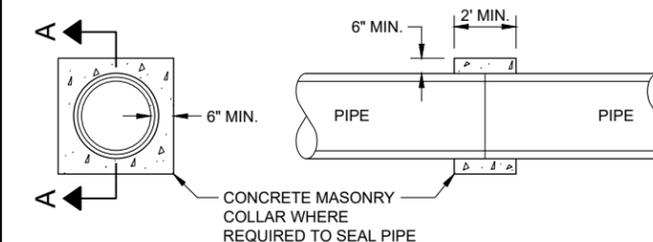
LONGITUDINAL SECTION

ADJUSTABLE TIE ROD (ALTERNATE NO. 3)



PLACEMENT OF (2) CAST-IN-PLACE INSERTS OR HOLES DURING FABRICATION FOR PIPE SECTIONS REQUIRING TIE RODS

TRANSVERSE SECTION



SECTION A - A
CONCRETE COLLAR DETAIL

JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

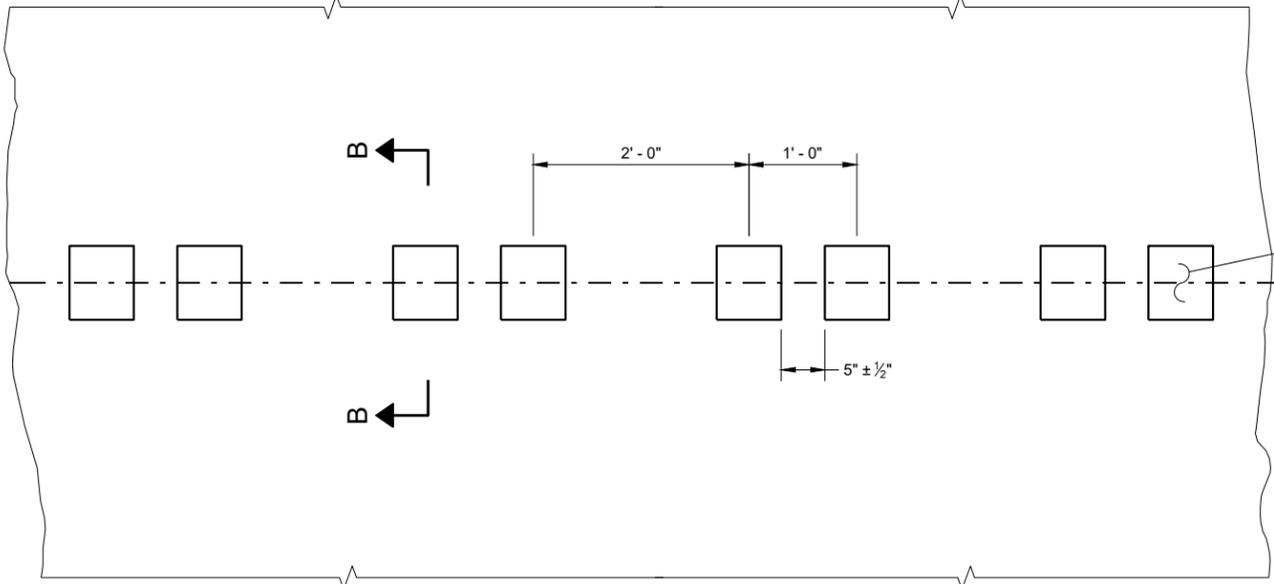
APPROVED
November 2021 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER

FHWA

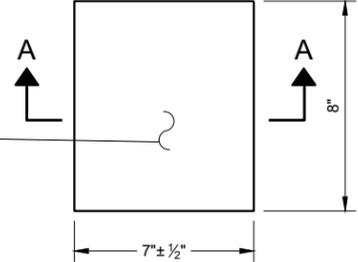
GENERAL NOTES

DO NOT MILL SHOULDER GROOVES THROUGH INTERSECTIONS, MARKED CROSSWALKS, NON-MOTORIZED PATH CROSSINGS, ETC. REFER TO SDD 13A11 SHEETS "d" AND "e".

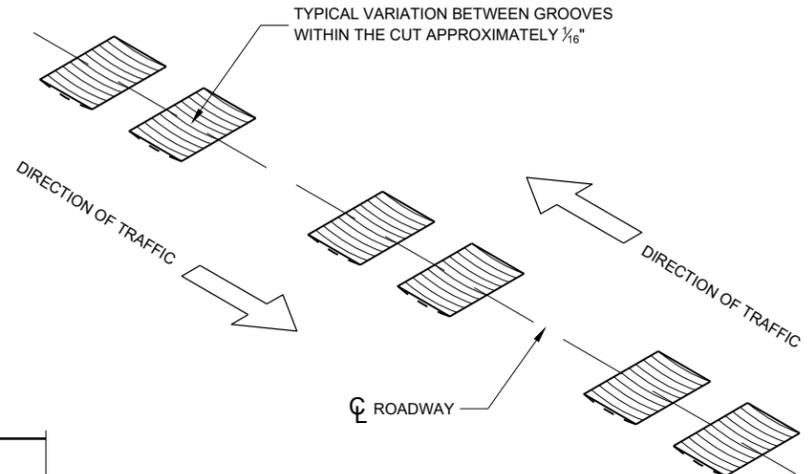
CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS WHEN DIRECTED BY THE ENGINEER.



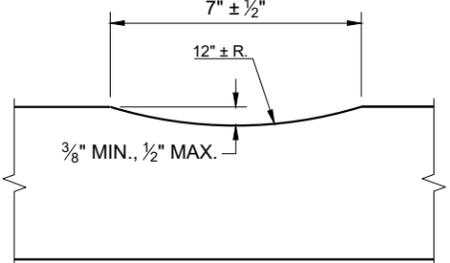
PLAN DETAIL VIEW



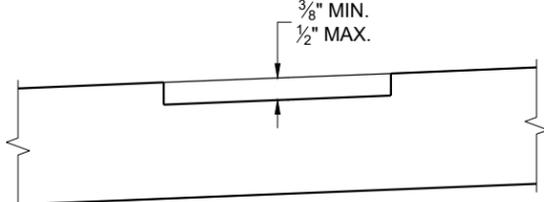
PLAN VIEW (SINGLE GROOVE)



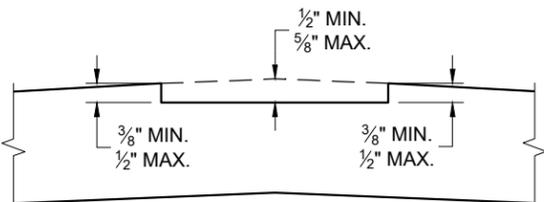
ISOMETRIC



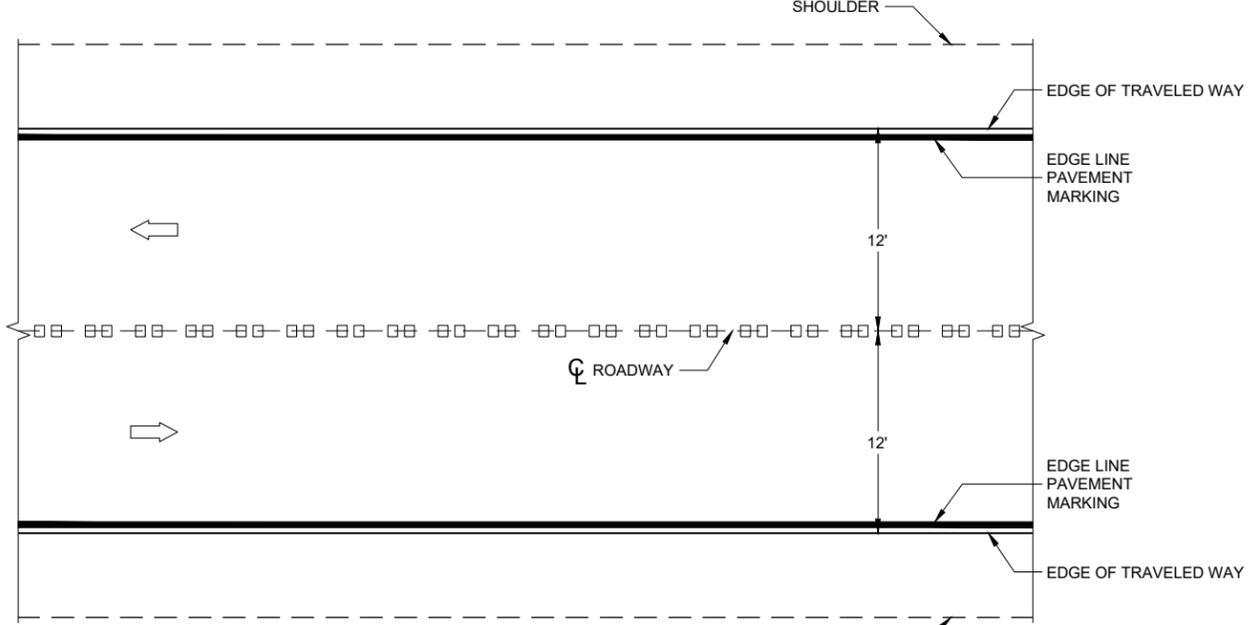
SECTION A - A



SECTION B - B SUPERELEVATED ROADWAY



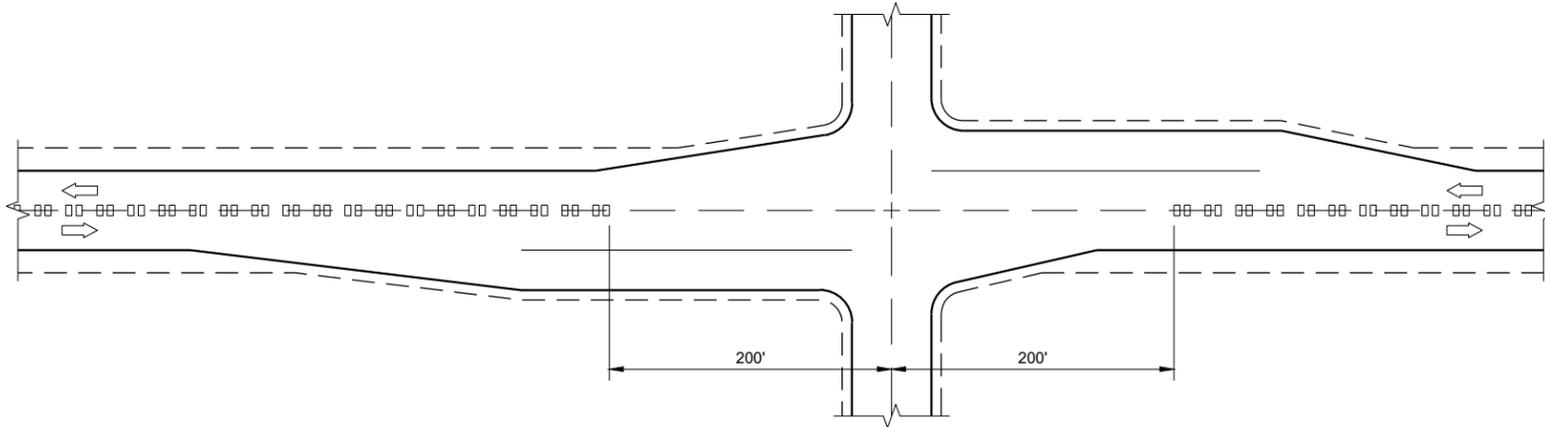
SECTION B - B CROWNED ROADWAY



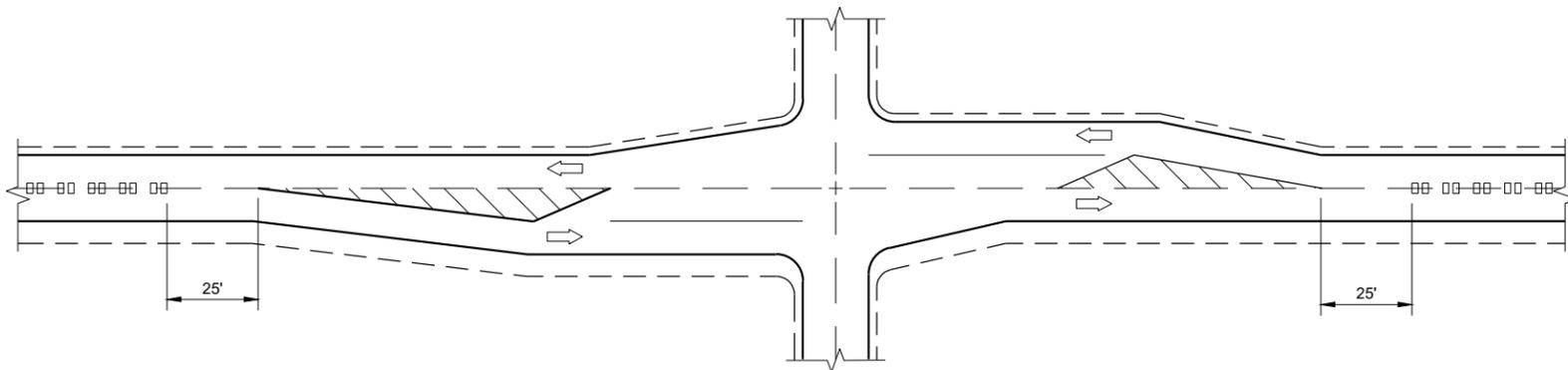
PLAN VIEW

CENTERLINE RUMBLE STRIPS - ASPHALT

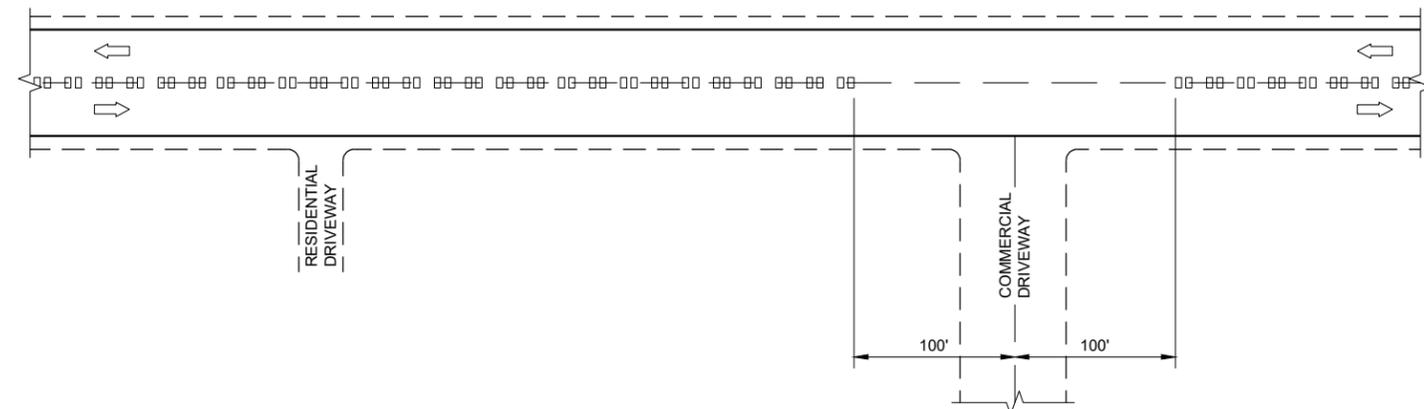
CENTERLINE RUMBLE STRIPS - ASPHALT
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION



CENTERLINE GROOVES AT INTERSECTIONS



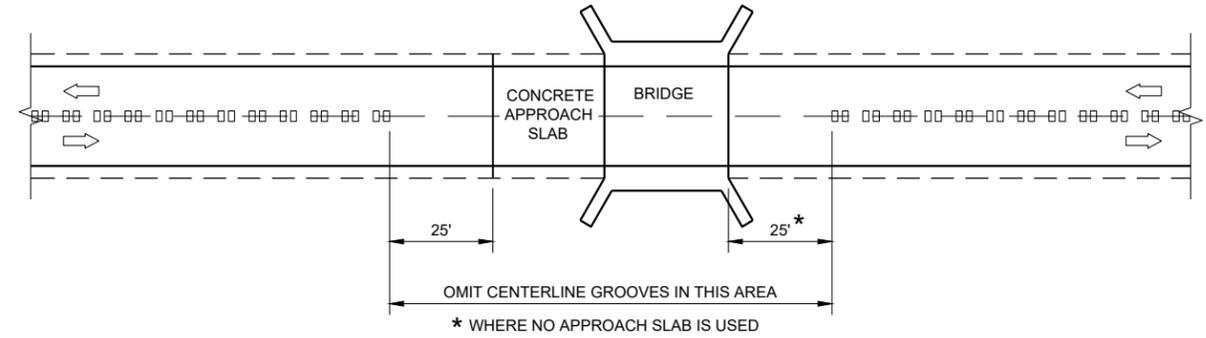
**CENTERLINE GROOVES AT INTERSECTIONS
(WITH LEFT TURN LANES)**



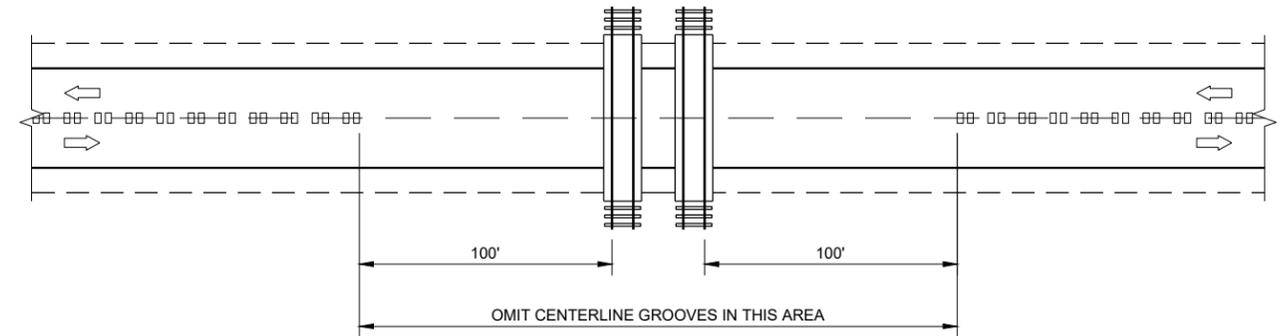
CENTERLINE GROOVES AT DRIVEWAYS^①

GENERAL NOTES

- ① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS WHEN DIRECTED BY THE ENGINEER.



CENTERLINE GROOVES AT BRIDGES



CENTERLINE GROOVES AT RAILROADS

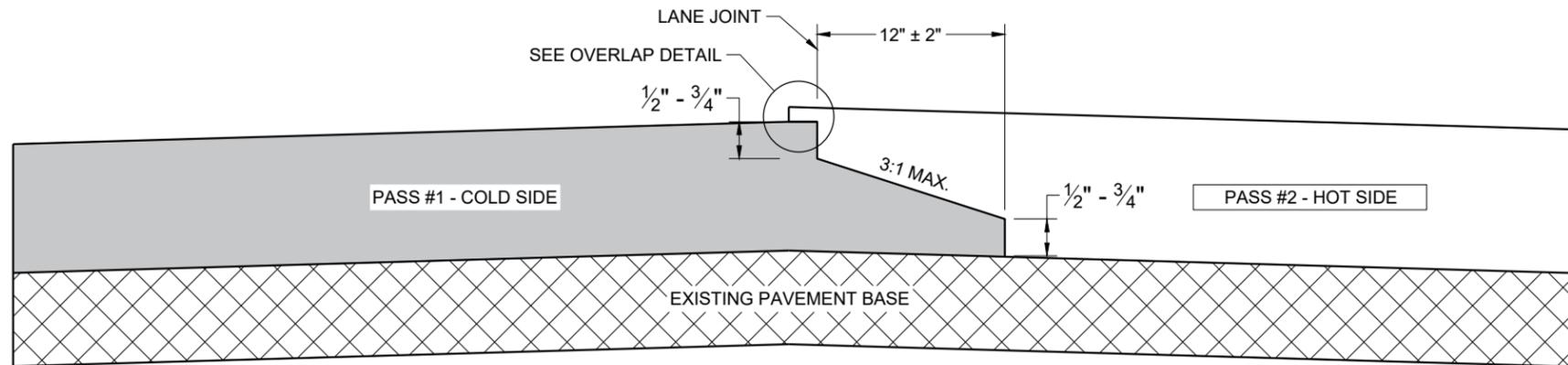
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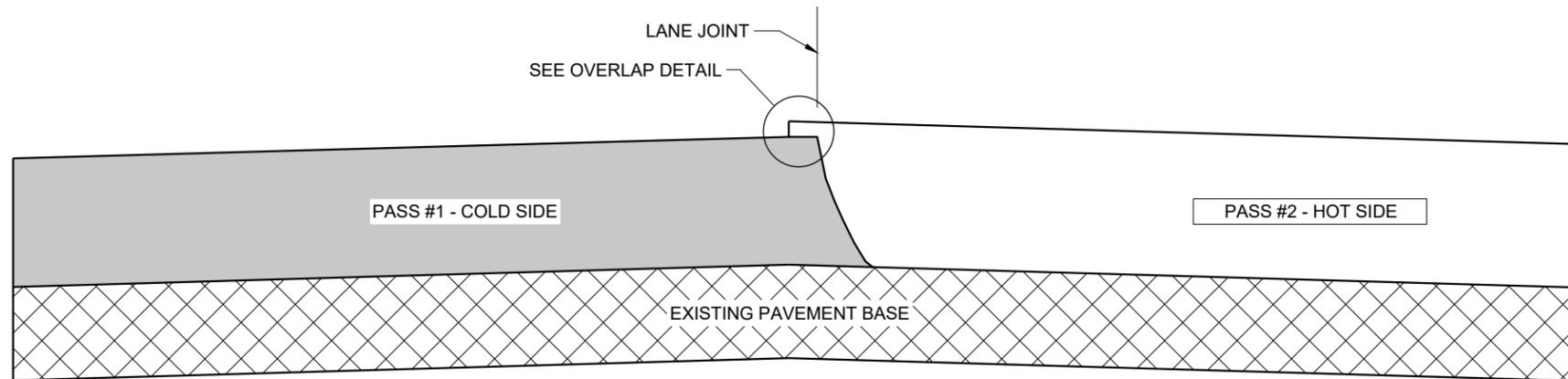
SDD 13A11 - 04d

SDD 13A11 - 04d

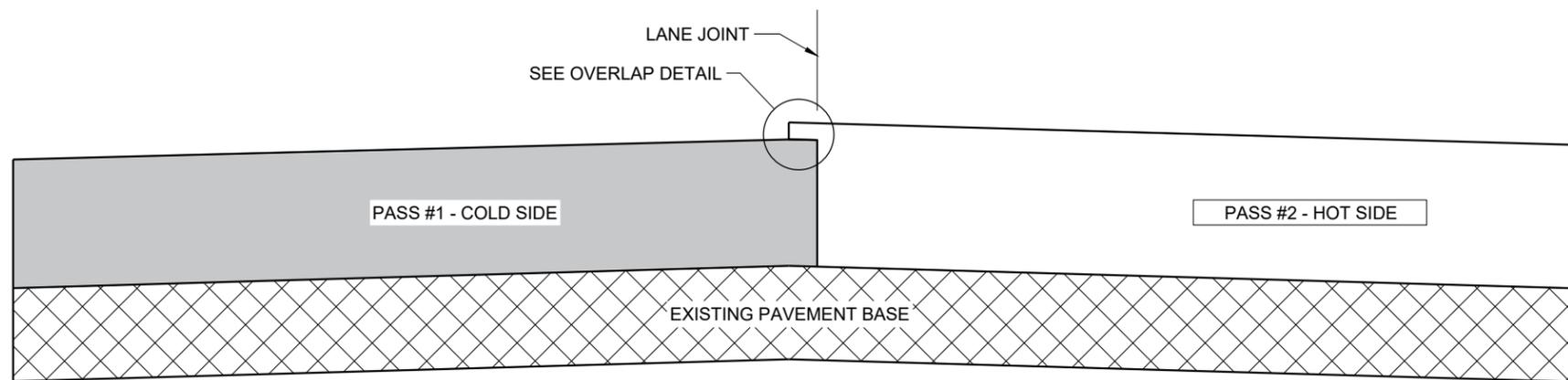
CENTER LINE RUMBLE STRIPS - INTERSECTIONS, DRIVEWAYS, BRIDGES, RAIL ROADS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2023 DATE	/S/ John Jenkins ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

GENERAL NOTES

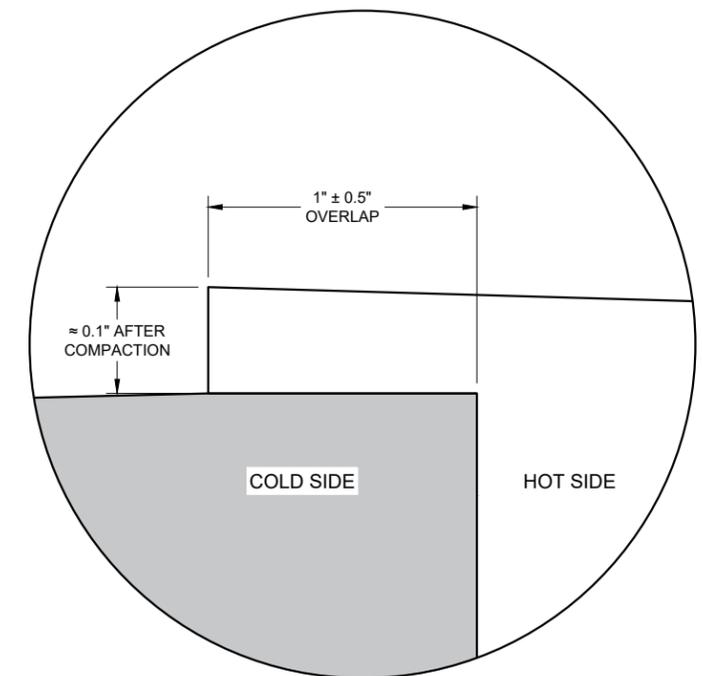
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1"$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2"$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

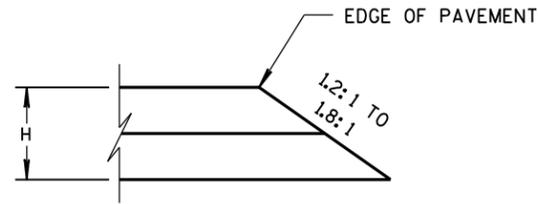
6

6

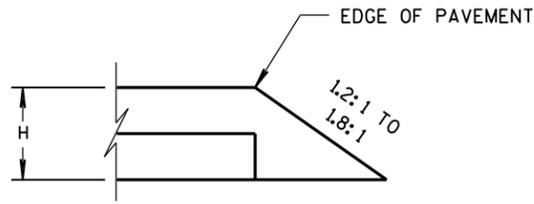
SDD 13C19 - 03

SDD 13C19 - 03

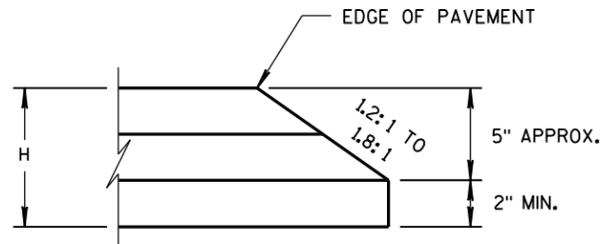
HMA LONGITUDINAL JOINTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2020 DATE	/S/ Steven Hefel HMA PAVEMENT ENGINEER
FHWA	



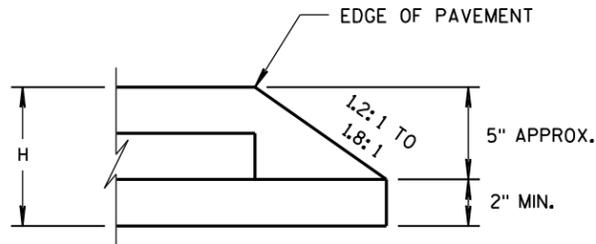
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

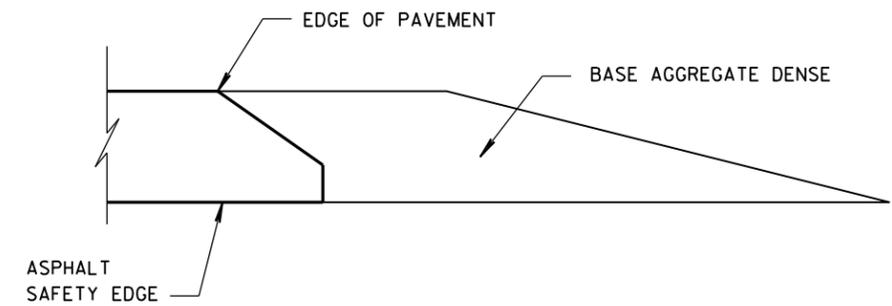


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



FINISHED SHOULDER AGGREGATE PLACEMENT

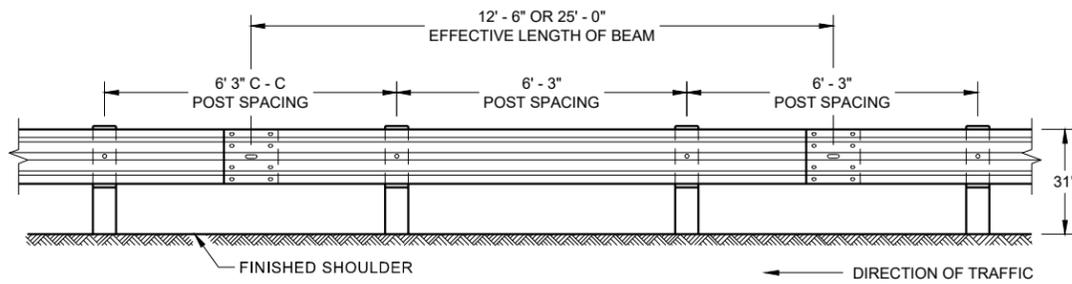
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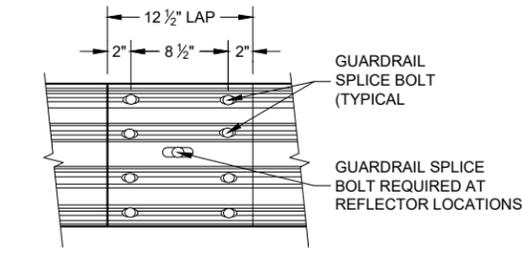
S.D.D. 14 B 29-1

S.D.D. 14 B 29-1

SAFETY EDGE _{SM}	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 11/30/2012	/s/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



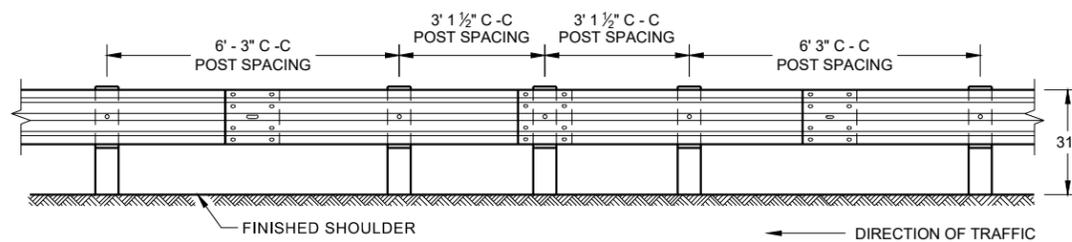
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



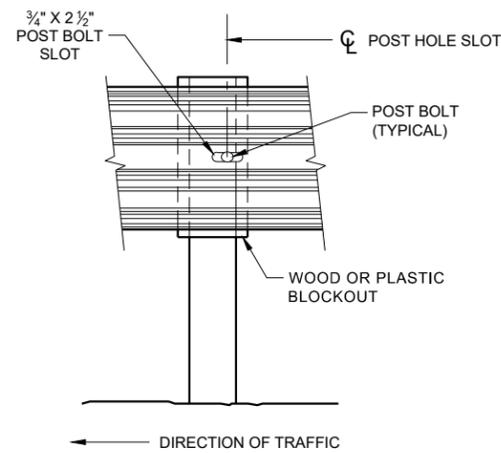
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

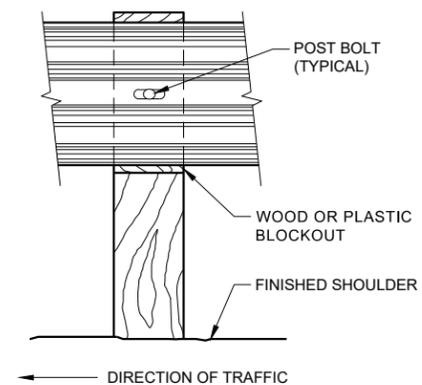
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



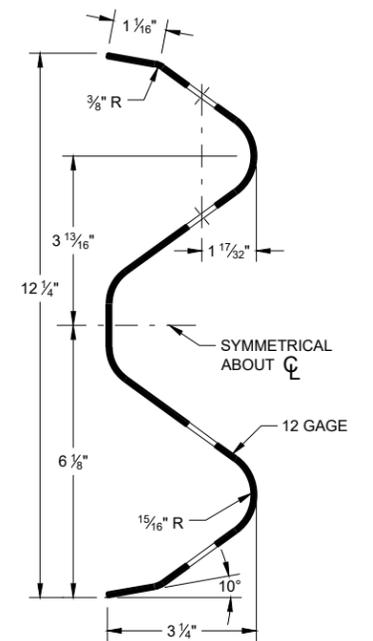
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



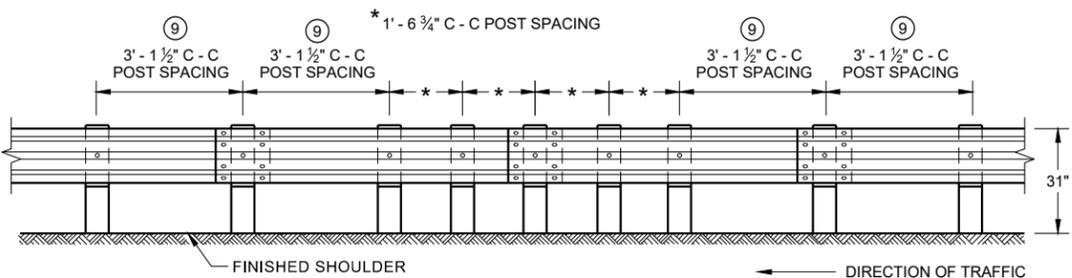
FRONT VIEW AT STEEL POST



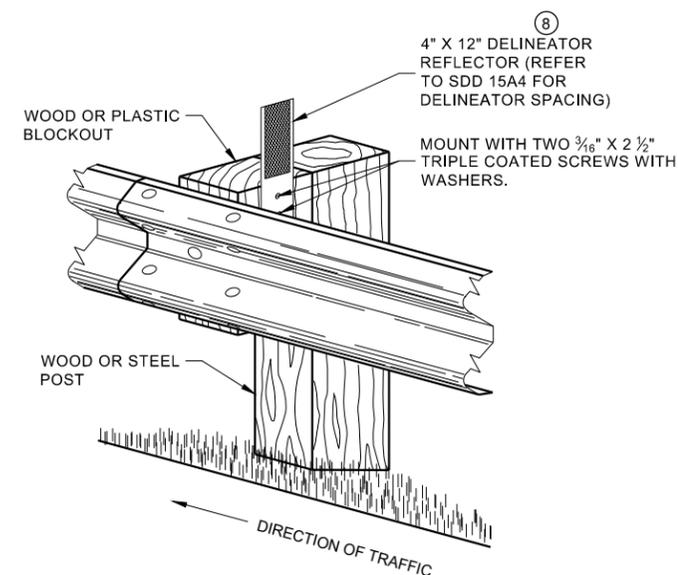
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

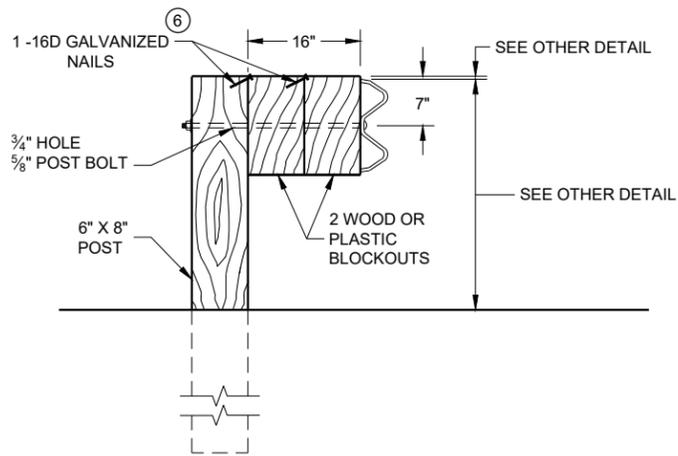
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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SDD 14B42 - 07b

SDD 14B42 - 07b

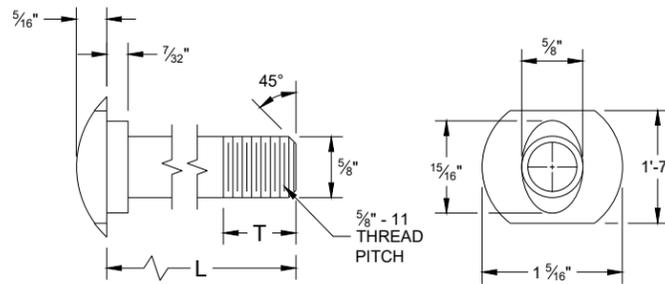


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

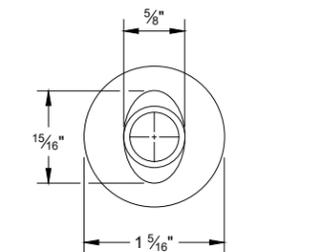
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

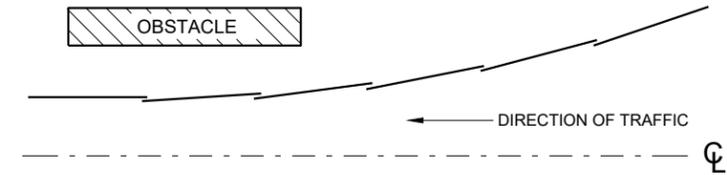


POST BOLT TABLE

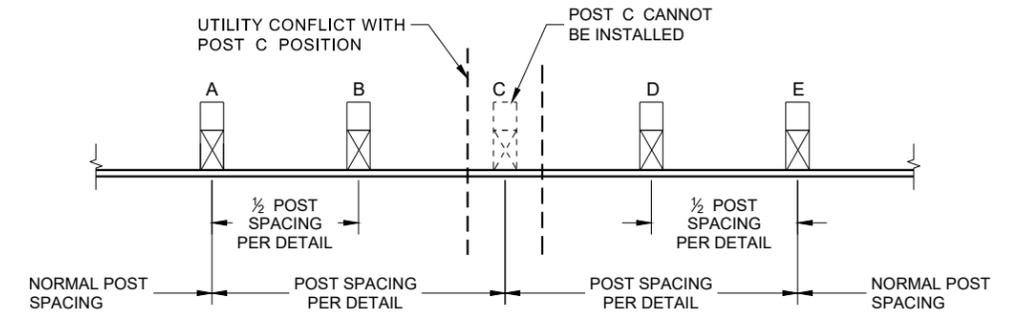
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



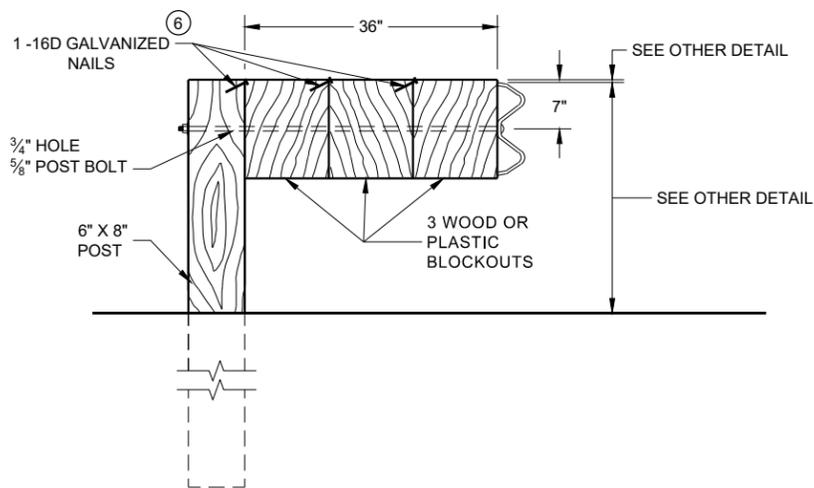
ALTERNATE BOLT HEAD



**PLAN VIEW
BEAM LAPPING DETAIL**

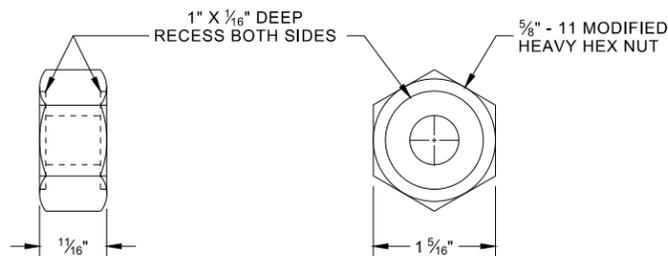


**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

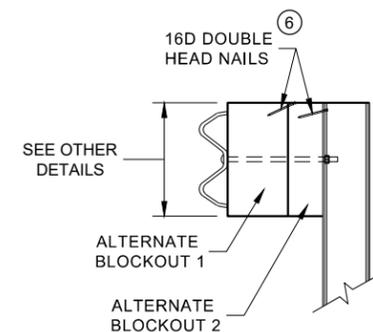


DETAIL FOR 36" BLOCKOUT DEPTH

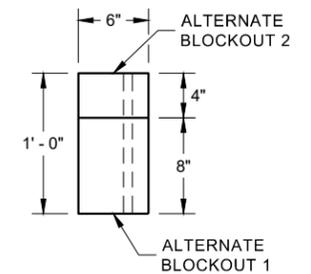
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



**POST BOLT, SPLICE BOLT
AND RECESS NUT**



SIDE VIEW



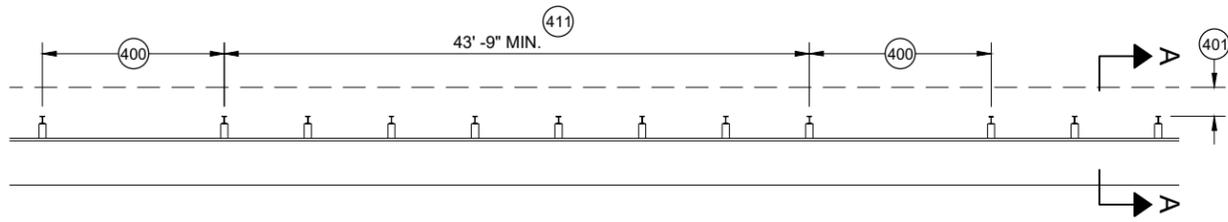
PLAN VIEW

**ALTERNATE WOOD
BLOCKOUT DETAIL**

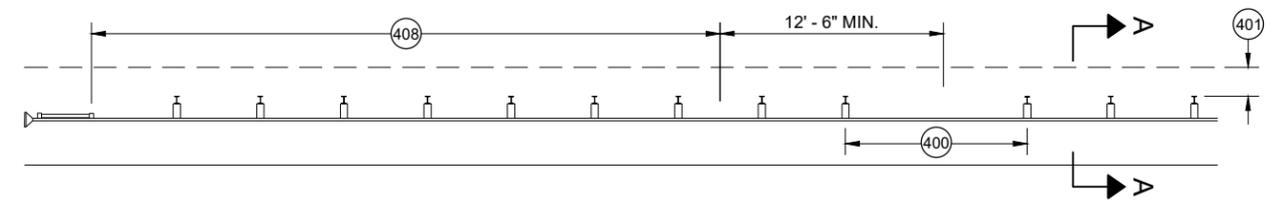
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

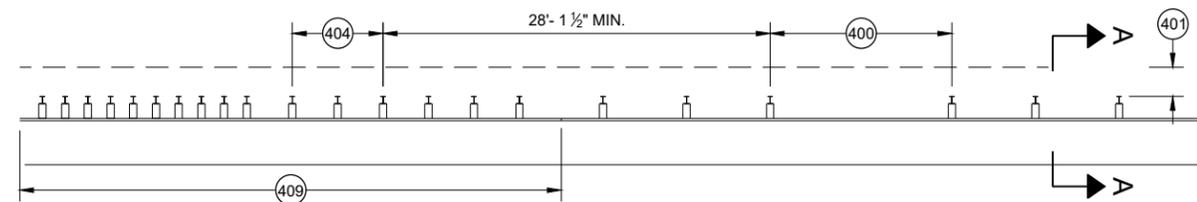
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



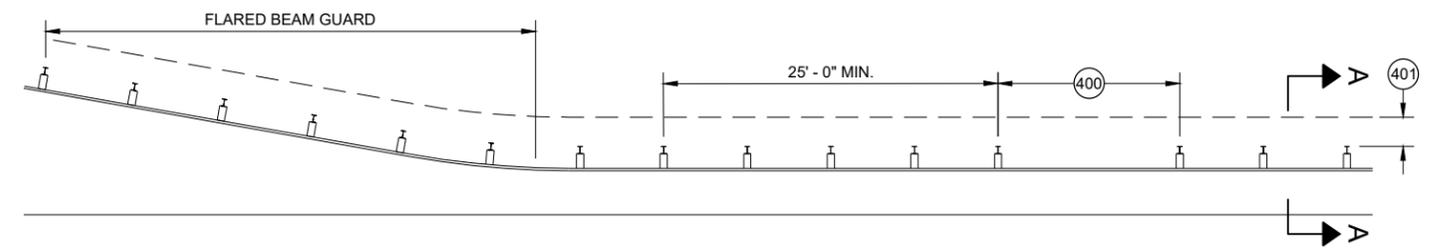
MISSING POST IN MGS GUARDRAIL



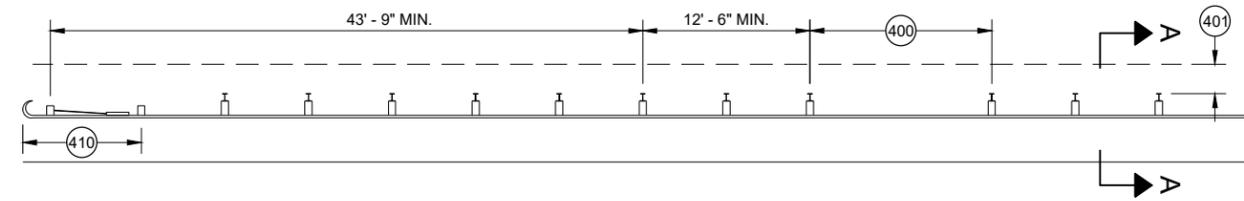
MISSING POST IN MGS GUARDRAIL NEAR EAT



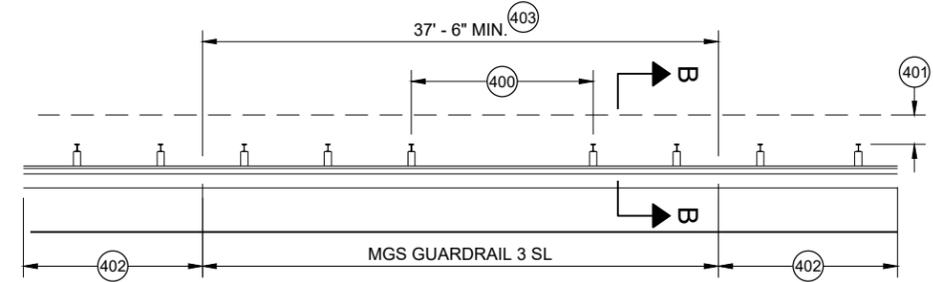
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

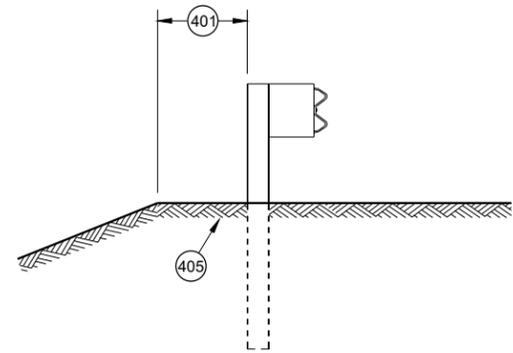


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

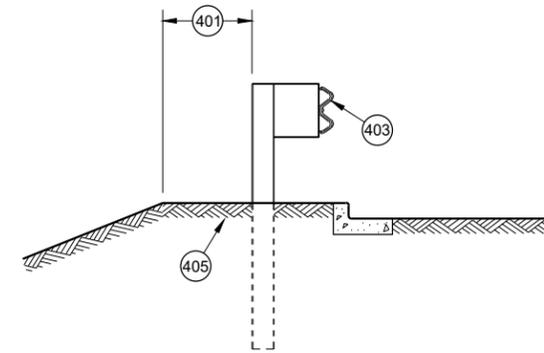


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- ④00 MAX SPAN 12' - 6"
- ④01 2' MIN.
- ④02 MGS GUARDRAIL 3
- ④03 NESTING BEAM GUARD
- ④04 ASYMMETRIC TRANSITION
- ④05 SOIL WELL DRAINED AND COMPACTED
- ④06 SEE OTHER DRAWINGS IN THIS SDD
- ④07 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- ④08 SEE SDD 14B44
- ④09 SEE SDD 14B45
- ④10 SEE SDD 14B47
- ④11 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

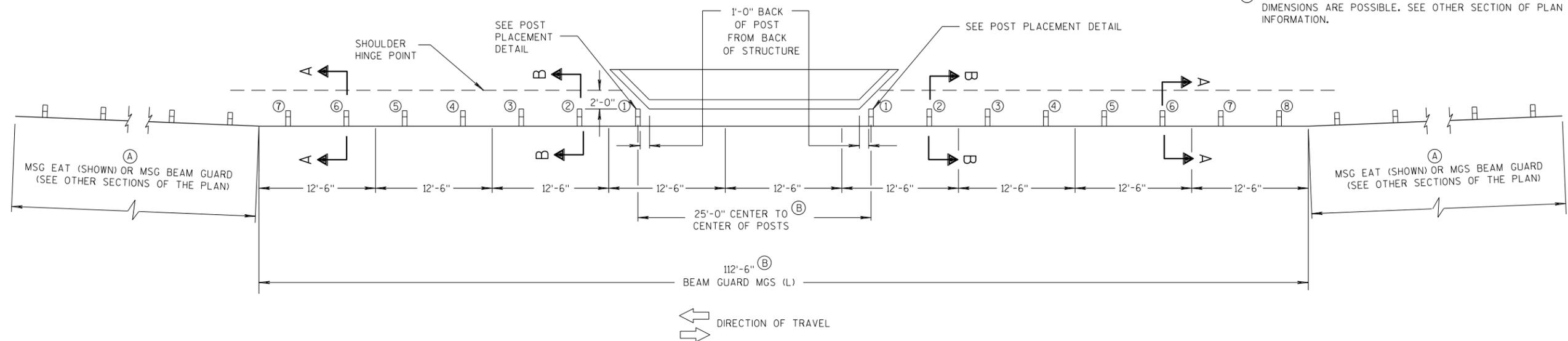
GENERAL NOTES

POSTS 1 THROUGH 3 ARE CRT POSTS.
ALL OTHER POSTS SHALL BE WOOD OR STEEL.

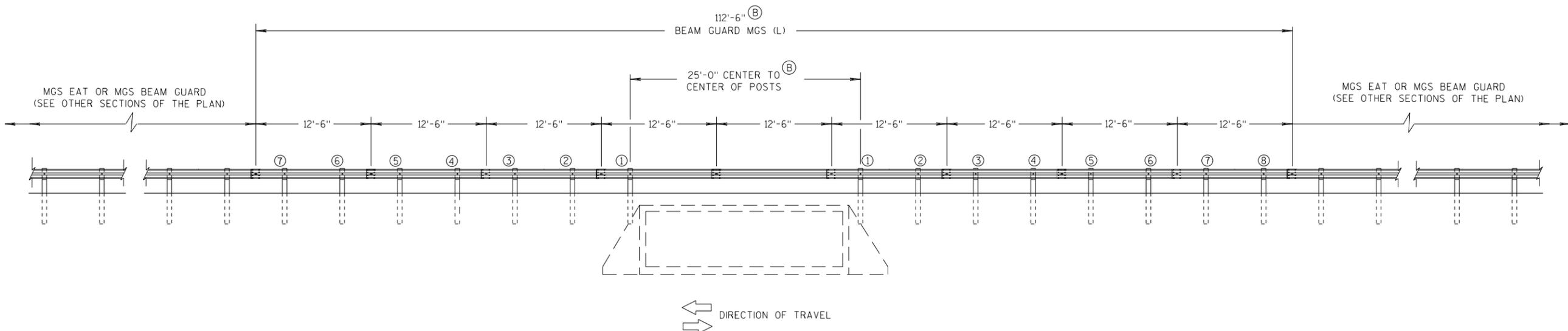
SEE SDD 14 B 42 FOR MORE DETAILS.

(A) FLARE FOR MGS EAT SHOWN, IF INSTALLING MGS NO FLARE NEEDED.

(B) VALUES SHOWN ON DRAWING REPRESENT THE MAXIMUM LENGTH. SHORTER DIMENSIONS ARE POSSIBLE. SEE OTHER SECTION OF PLAN FOR MORE INFORMATION.



PLAN VIEW



ELEVATION VIEW

MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L) TWO-WAY TRAFFIC

<p>MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L)</p>
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>

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S.D.D. 14 B 43-4a

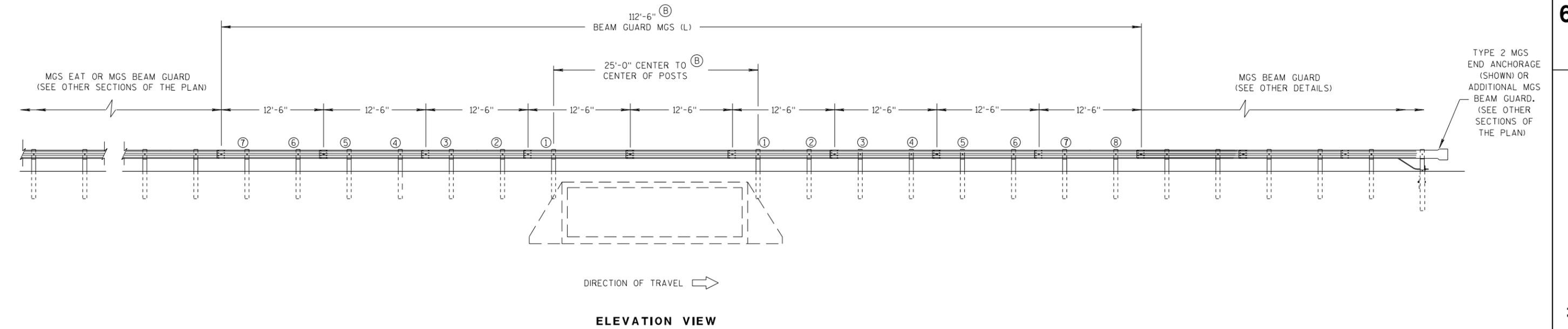
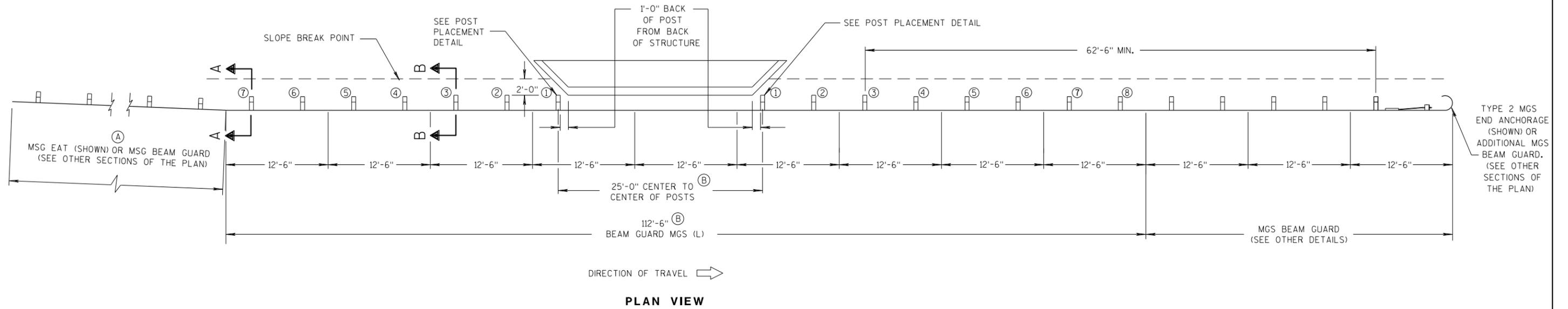
S.D.D. 14 B 43-4a

GENERAL NOTES

POSTS 1 THROUGH 3 ARE CRT POSTS.
ALL OTHER POSTS SHALL BE WOOD OR STEEL.

SEE SDD 14 B 42 FOR MORE DETAILS.

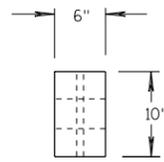
- (A) FLARE FOR MGS EAT SHOWN. IF INSTALLING MGS NO FLARE NEEDED.
- (B) VALUES SHOWN ON DRAWING REPRESENT THE MAXIMUM LENGTH. SHORTER DIMENSIONS ARE POSSIBLE. SEE OTHER SECTION OF PLAN FOR MORE INFORMATION.



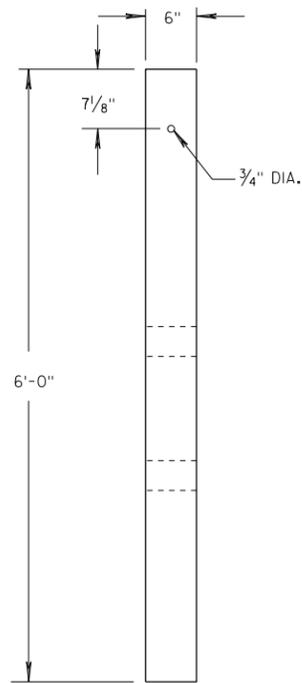
MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L) ONE-WAY TRAFFIC

**MIDWEST GUARDRAIL SYSTEM
LONG SPAN MGS (L)**

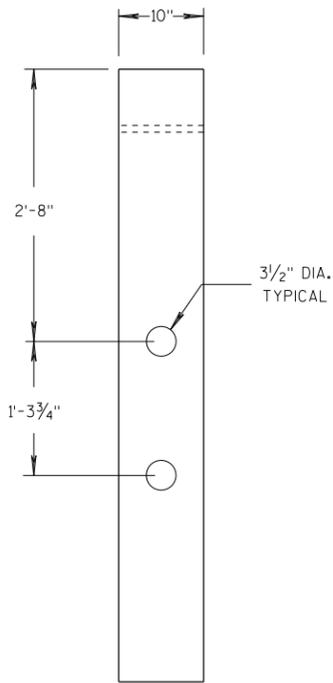
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



PLAN VIEW

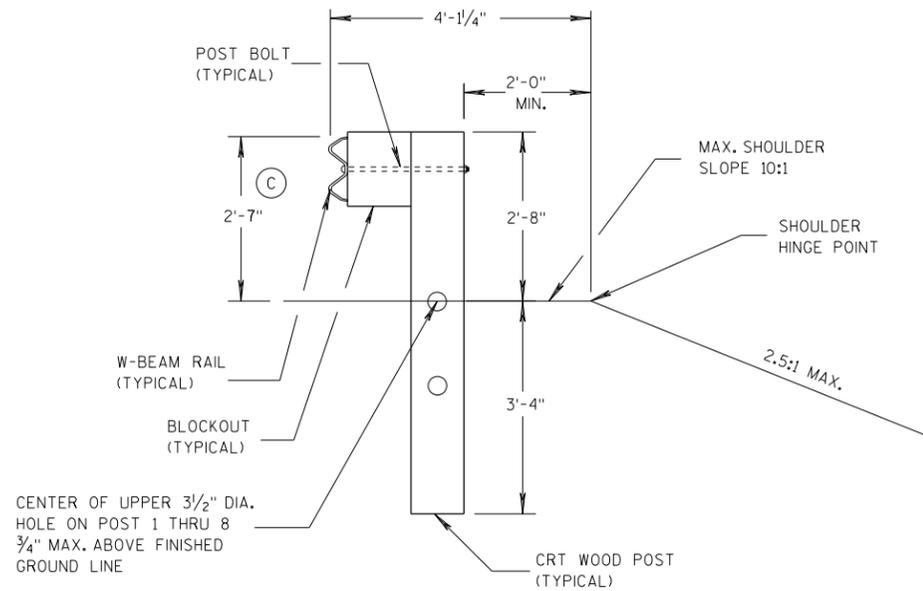


FRONT VIEW

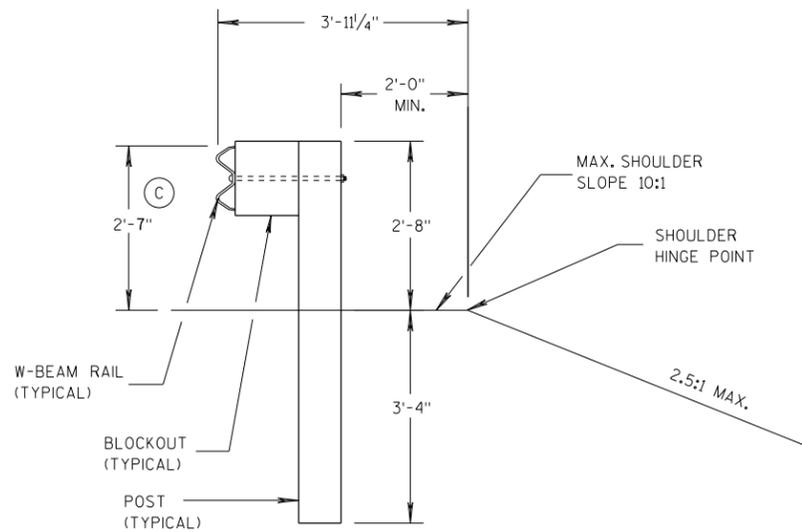


SIDE VIEW

CRT WOOD POST



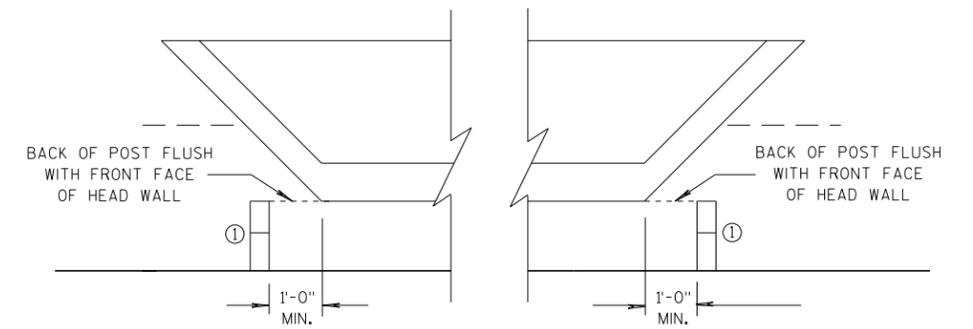
SECTION B-B
POSTS NO. 1-3
SEE OTHER DETAILS



SECTION A-A
POSTS NO. 4-8
SEE OTHER DETAILS

GENERAL NOTES

(C) TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



POST PLACEMENT DETAIL

MIDWEST GUARDRAIL SYSTEM
LONG SPAN MGS (L)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED	/S/ Rodney Taylor
DATE	07/2018
FHWA	ROADWAY STANDARDS DEVELOPMENT ENGINEER

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

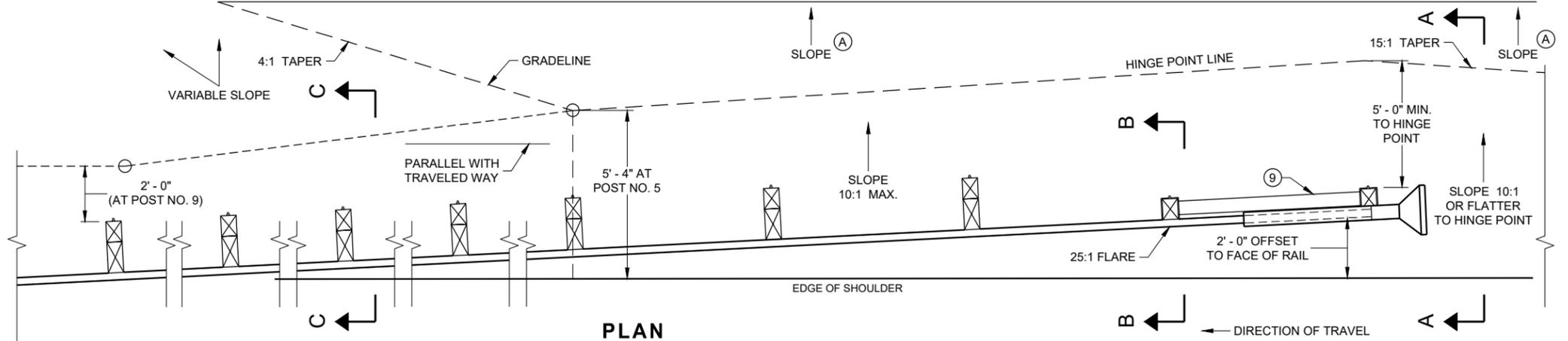
* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

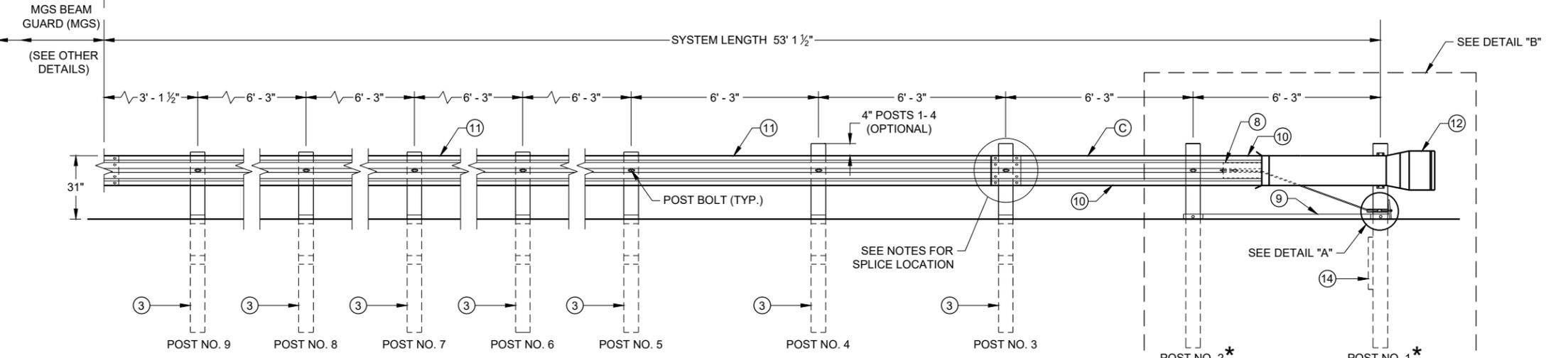
SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

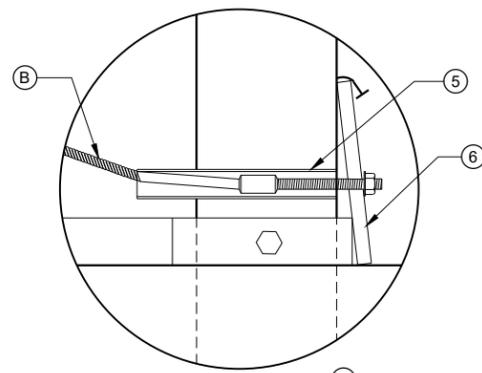
CLEAR ZONE LIMITS, EITHER AS SHOWN ELSEWHERE IN THE PLANS OR, IF NOT SHOWN ELSEWHERE IN THE PLANS, 15 FEET BEYOND THE HINGE POINT LINE



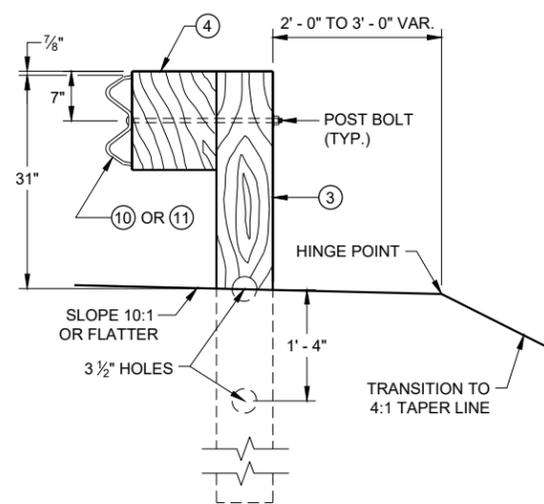
PLAN



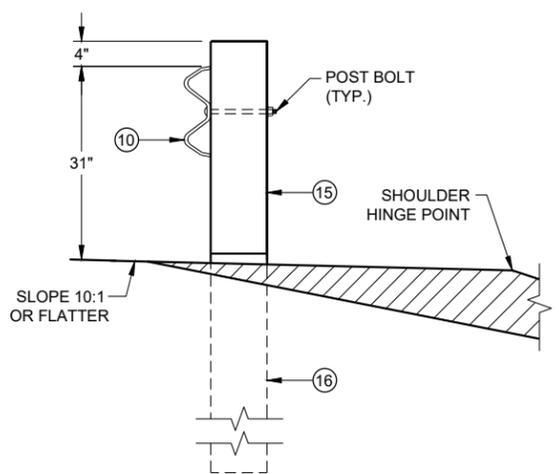
ELEVATION



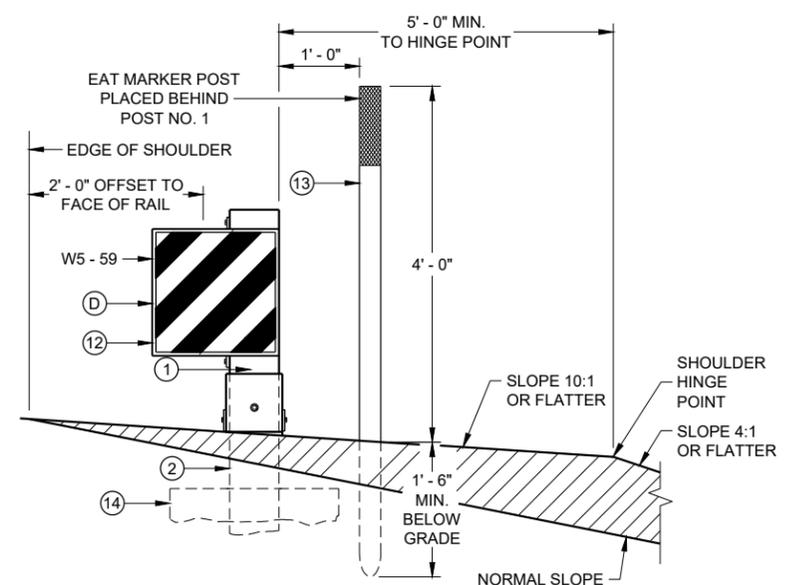
DETAIL "A"



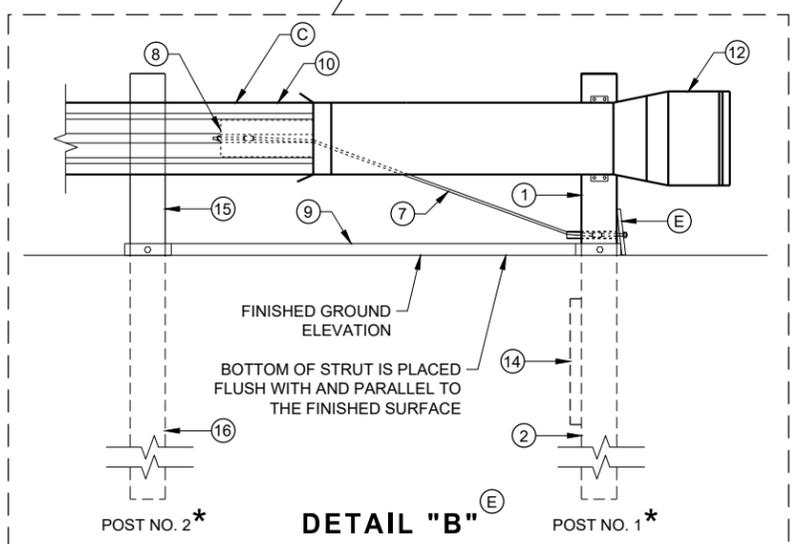
**SECTION C - C
TYPICAL AT POST NOS. 3 - 9**



**SECTION B - B
TYPICAL AT POST NO. 2***



**SECTION A - A
TYPICAL AT POST NO. 1***



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

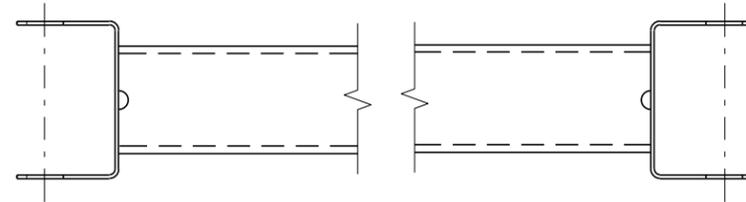
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SDD 14B44 - 04a

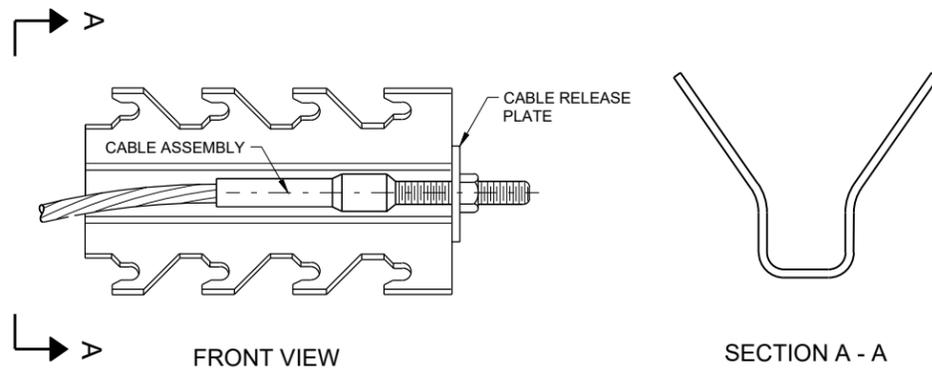
SDD 14B44 - 04a

BILL OF MATERIALS

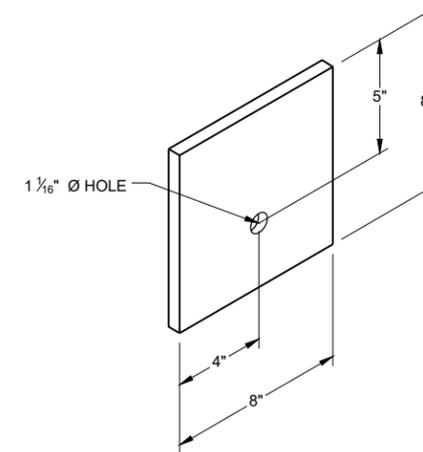
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



GENERIC GROUND STRUT ⑨ ⑤



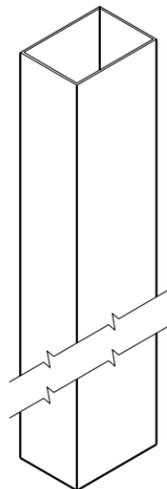
GENERIC ANCHOR CABLE BOX ⑨ ⑤



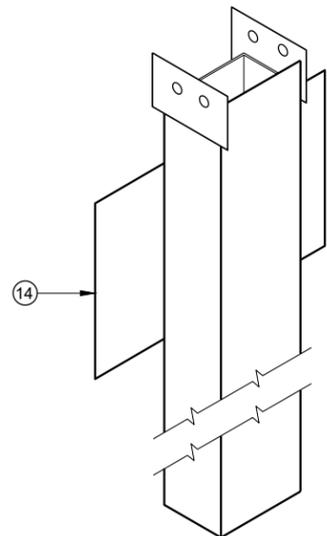
BEARING PLATE ⑥ ⑤

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

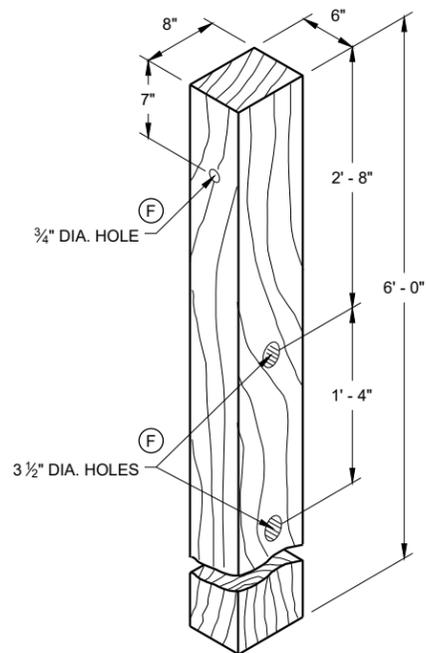
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



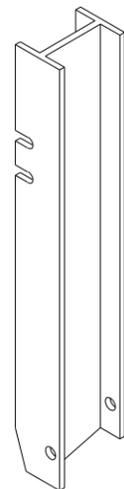
UPPER POST NO. 1 ⁽¹⁾ (E)



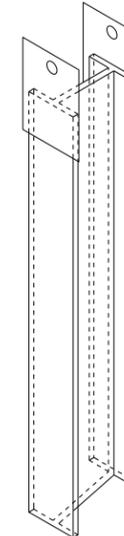
LOWER POST NO. 1 ⁽²⁾ (E)



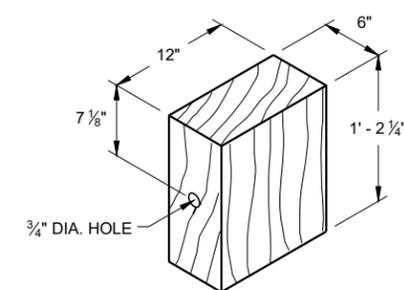
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



UPPER POST NO. 2 ⁽¹⁵⁾ (E)

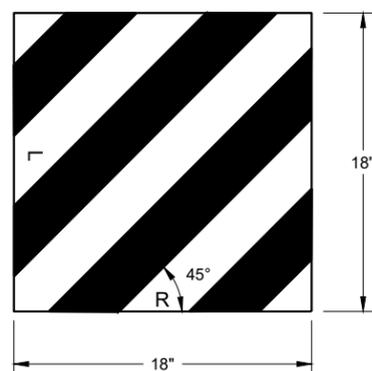


LOWER POST NO. 2 ⁽¹⁶⁾ (E)

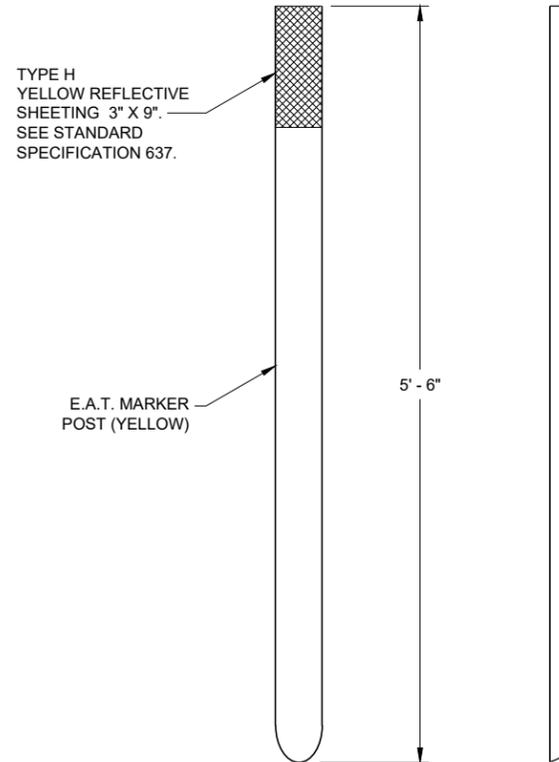


WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

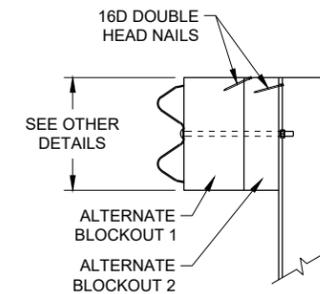
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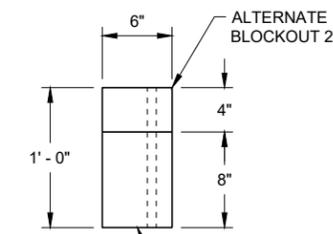
W5 - 59
REFLECTIVE SHEETING DETAIL ^(E)



FRONT VIEW SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

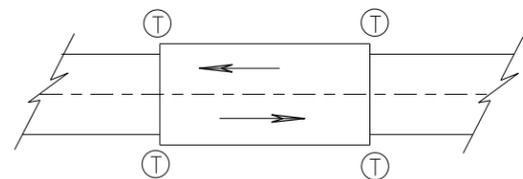
ALTERNATE WOOD BLOCKOUT DETAIL

6

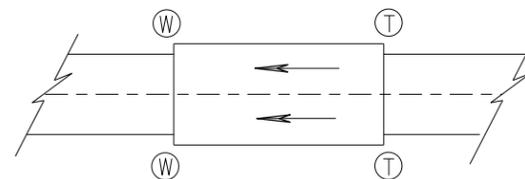
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

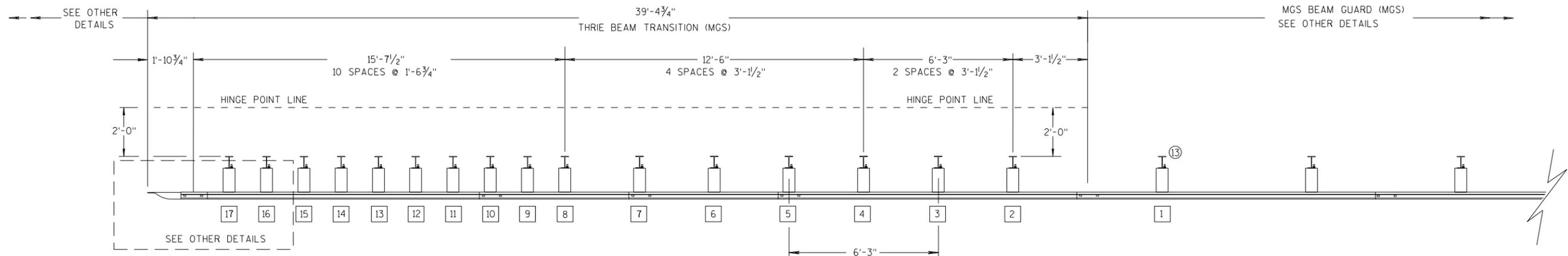
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

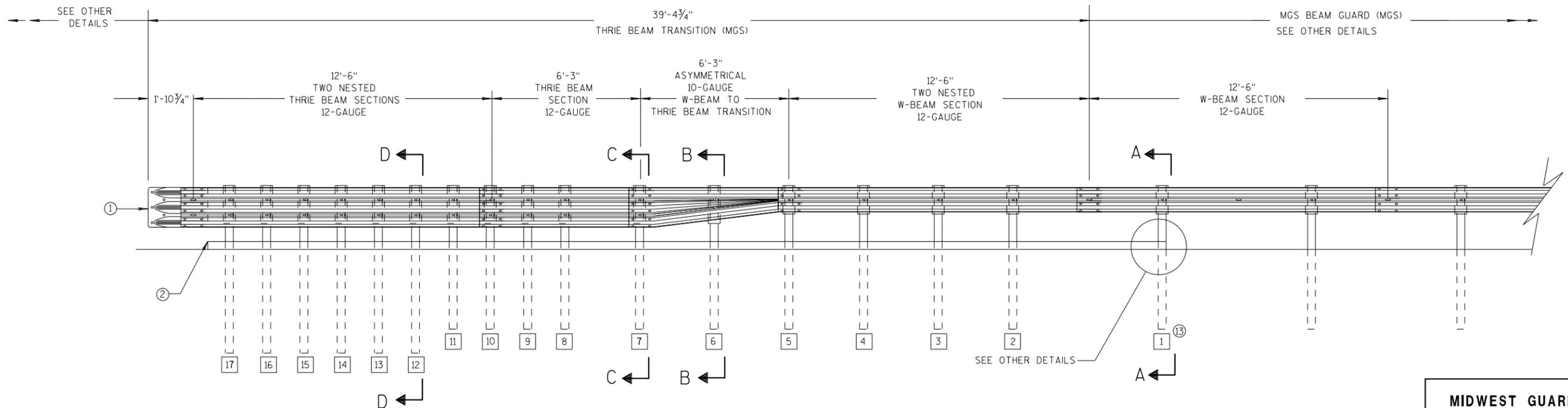
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

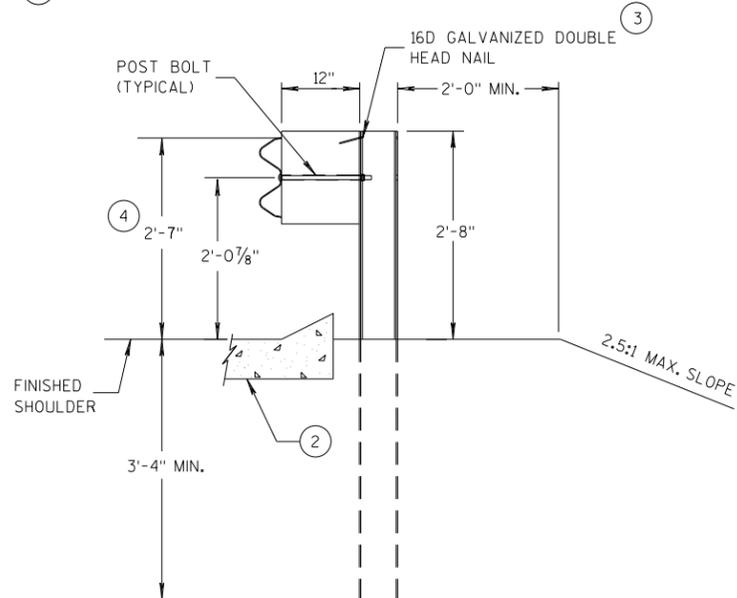
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

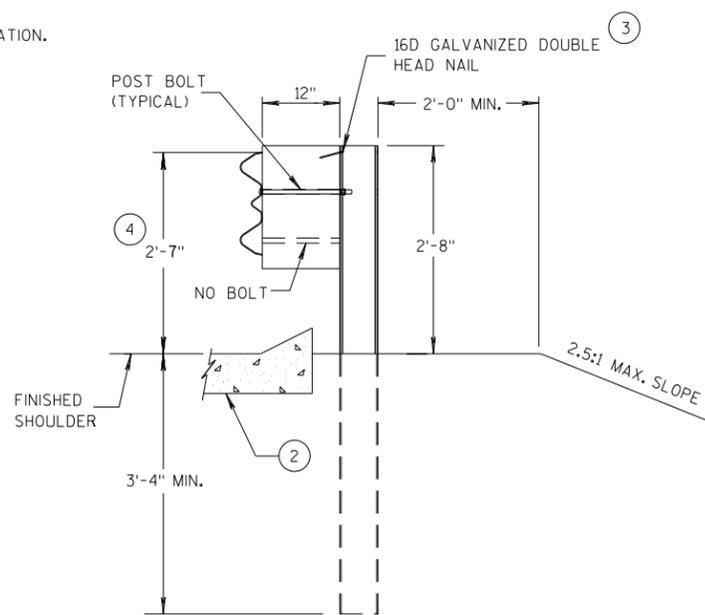
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

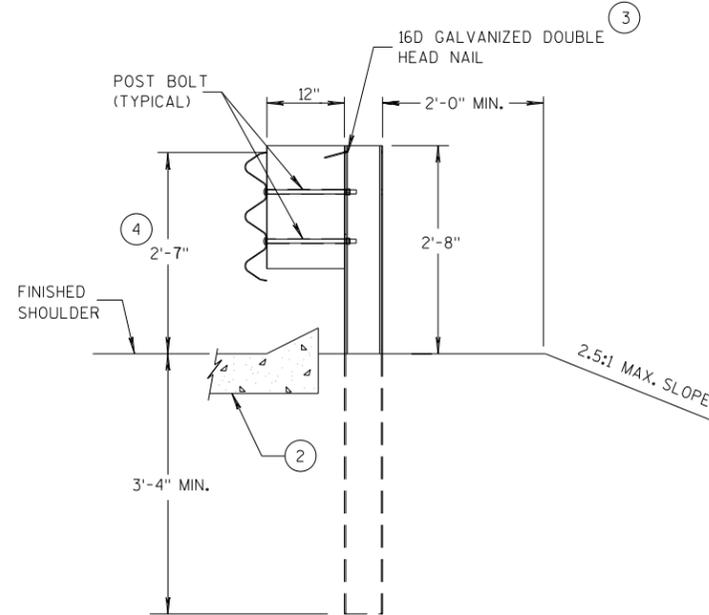
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



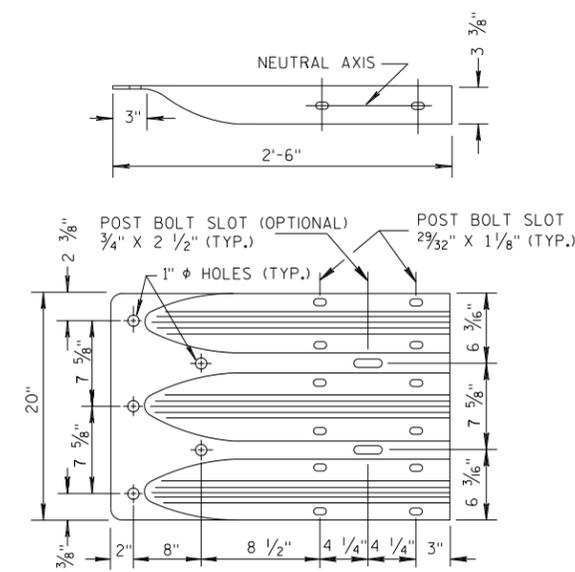
**SECTION A-A
POSTS 1-5**



**SECTION B-B
POST 6**



**SECTION C-C
POSTS 7-11**



**THRIE BEAM
TERMINAL CONNECTOR**

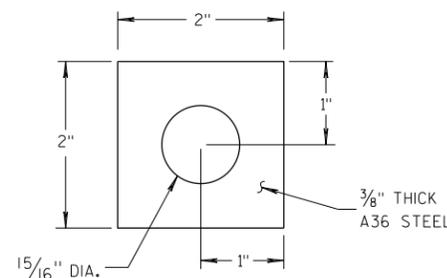
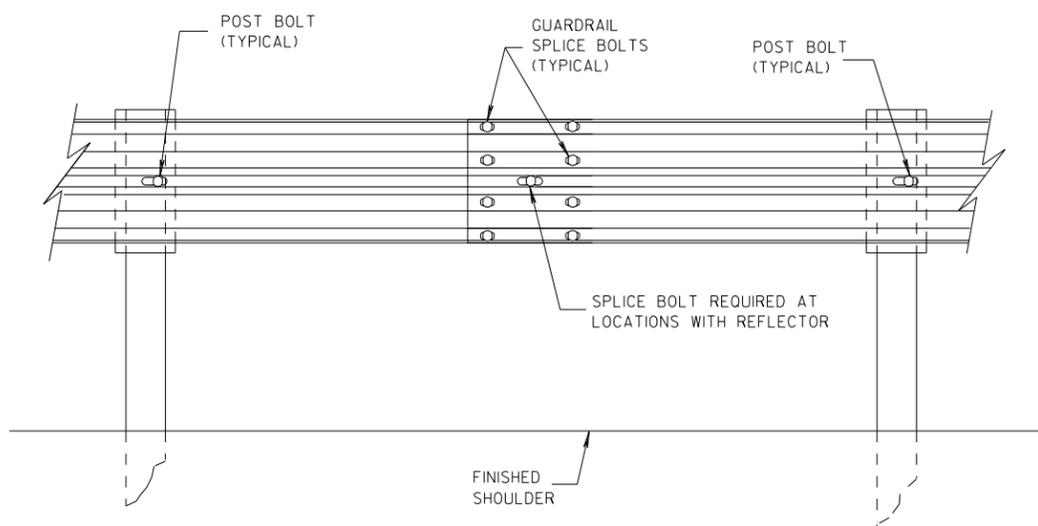
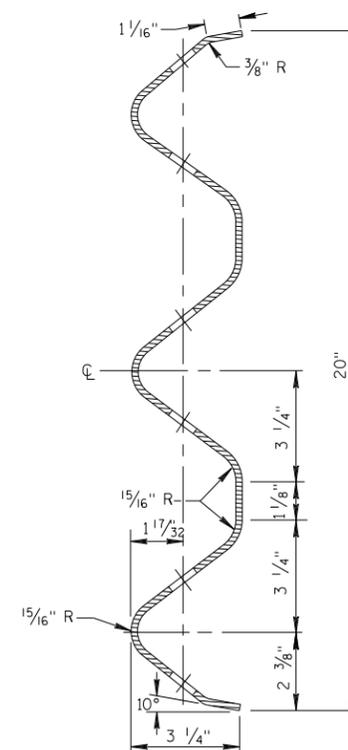


PLATE WASHER DETAIL



SPLICE DETAIL

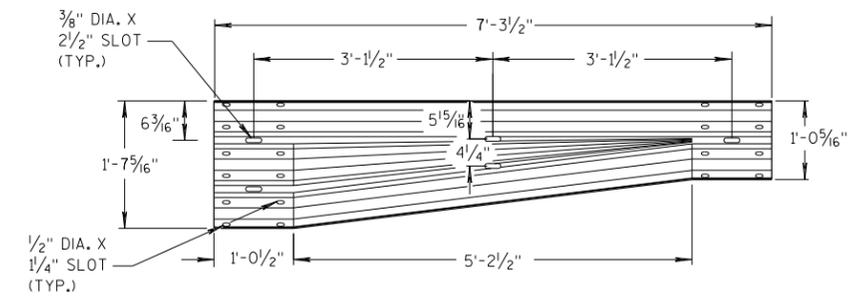


**SECTION THRU THRIE
BEAM RAIL ELEMENT**

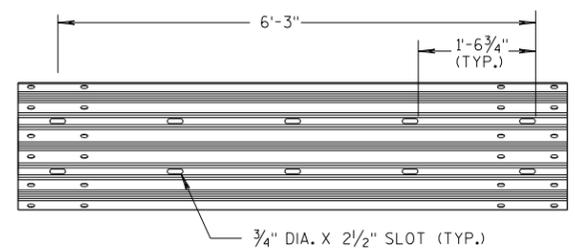
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

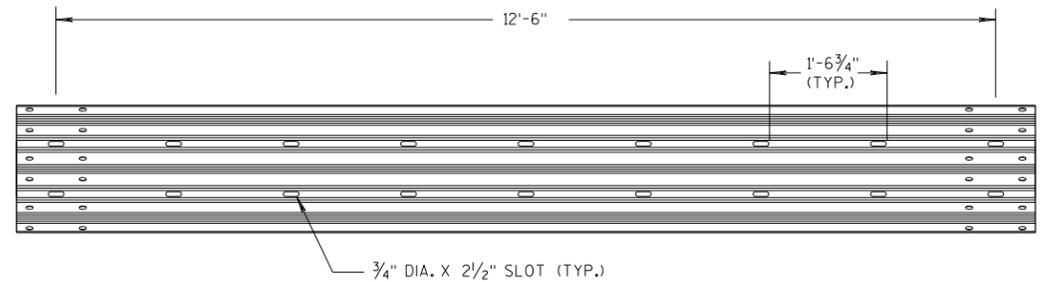
**SECTION D-D
POSTS 12-17**



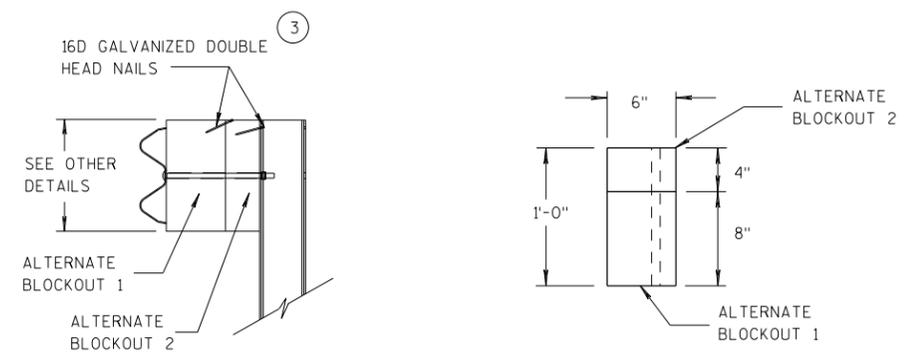
W-BEAM TO THRIE BEAM TRANSITION SECTION



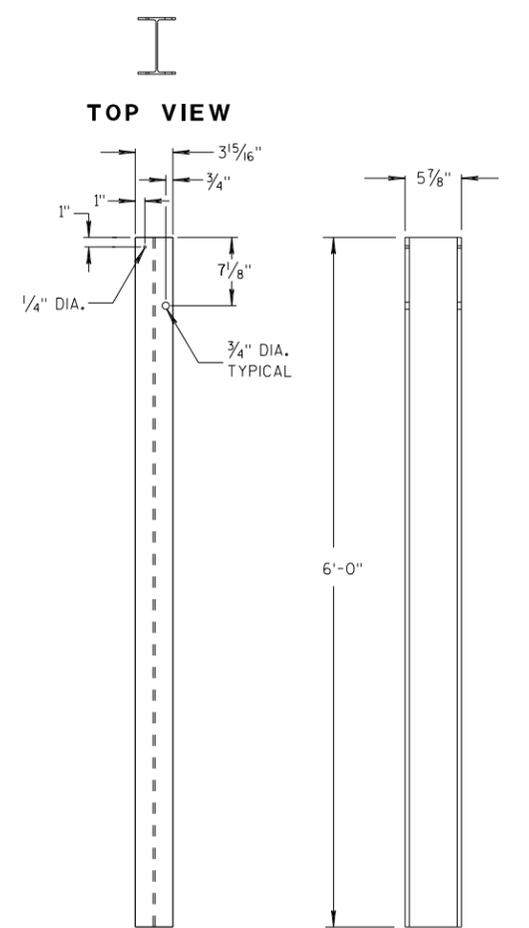
6'-3\"/>



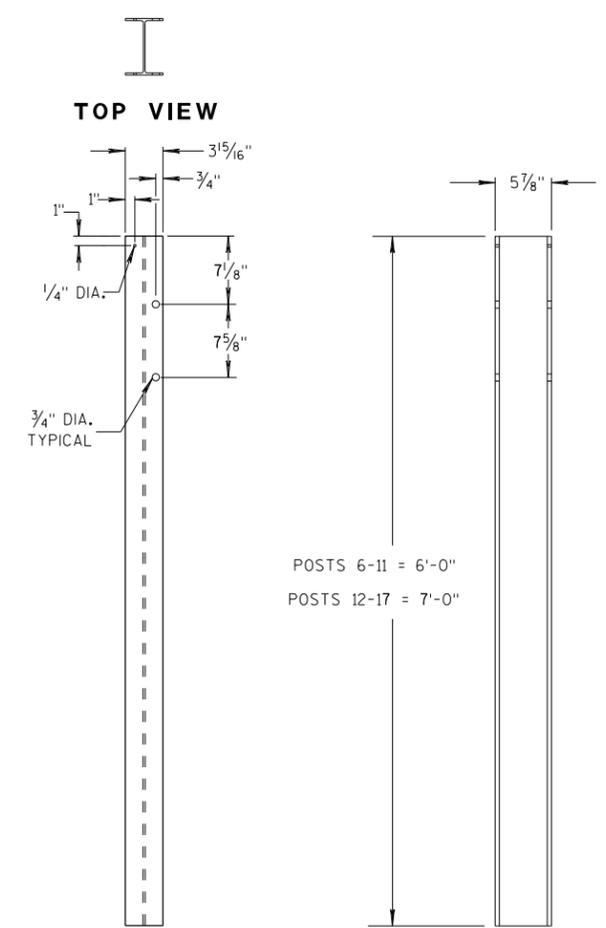
12'-6\"/>



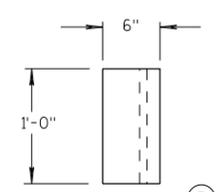
ALTERNATE WOOD BLOCKOUT DETAIL



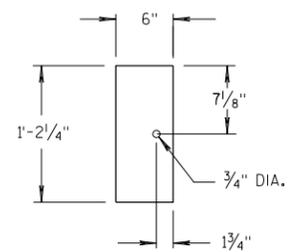
STEEL POSTS 1-5



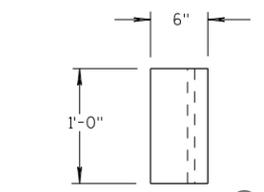
STEEL POSTS 6-17



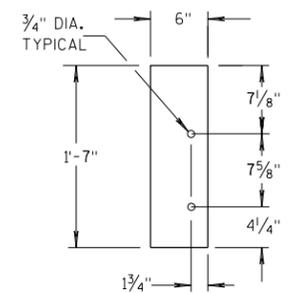
TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 1-5**



TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 6-17**

GENERAL NOTES

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

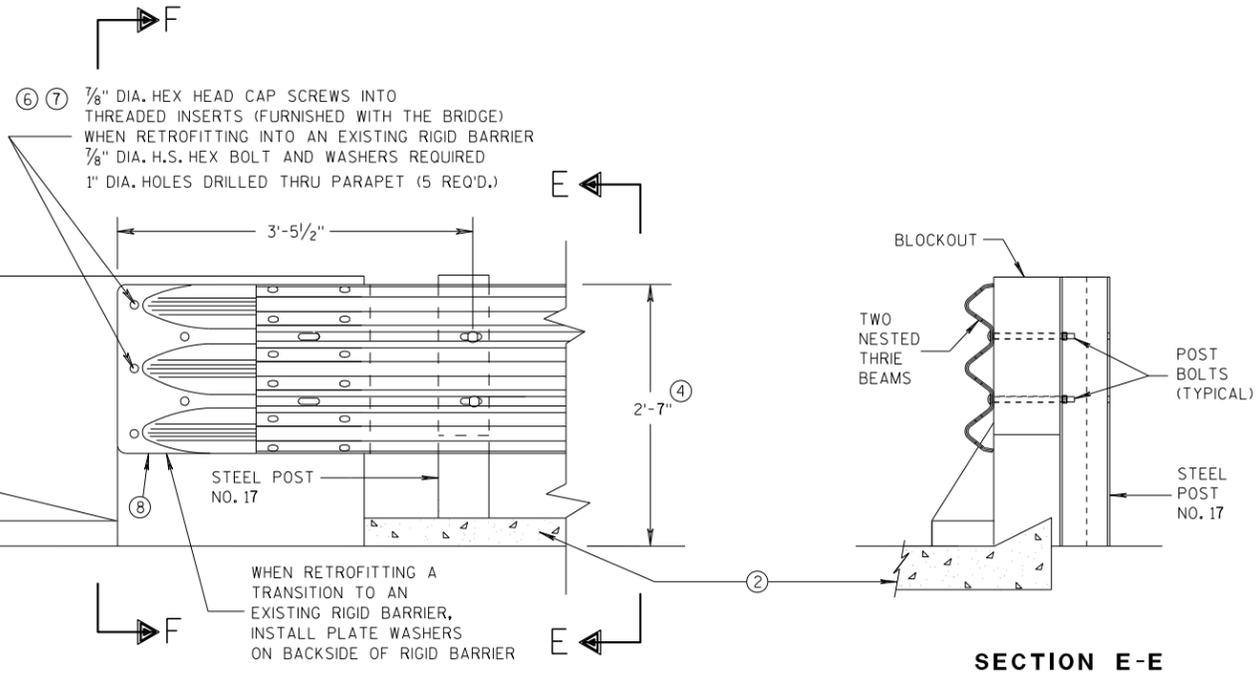
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

S.D.D. 14 B 45-5c

S.D.D. 14 B 45-5c



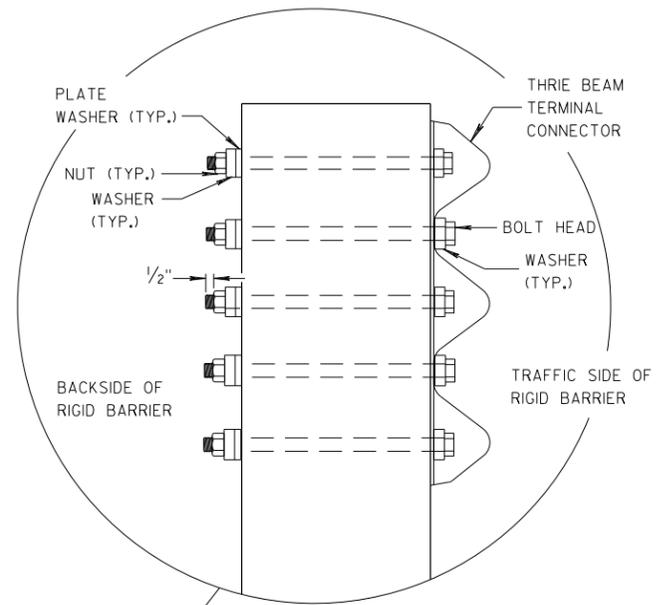
FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

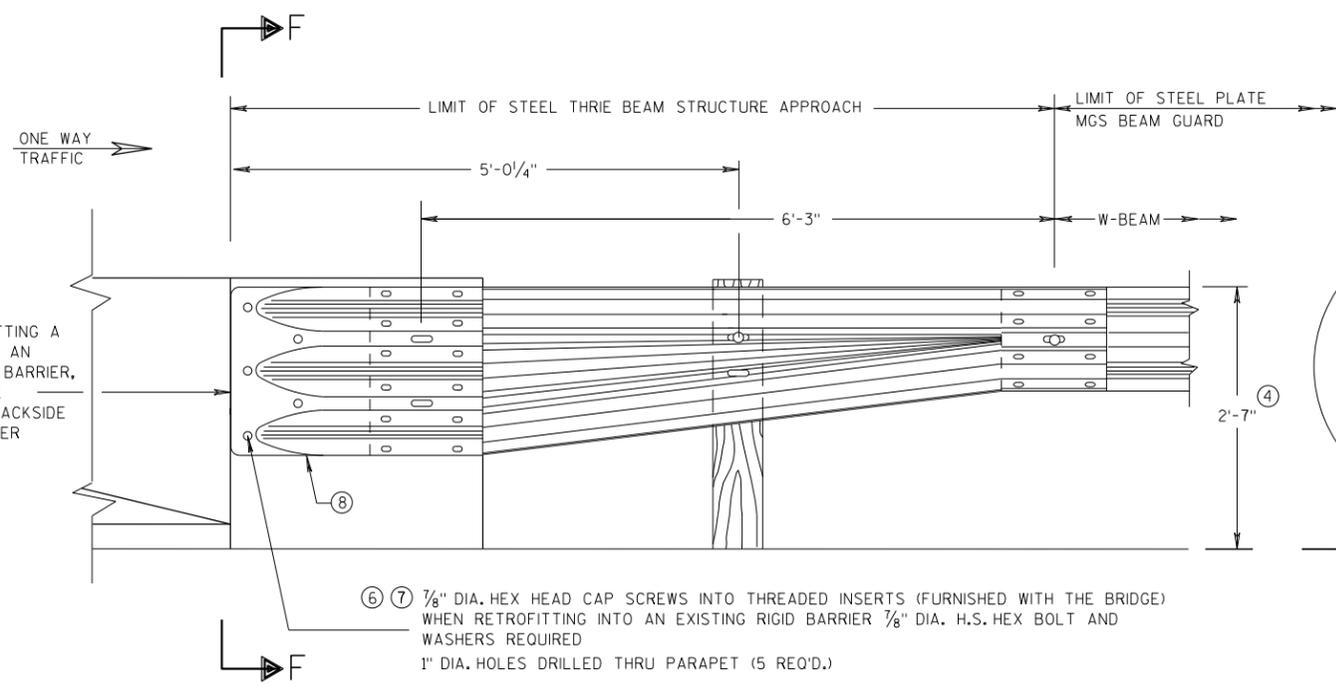
SECTION E-E

GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- (2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
 - (4) TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
 - (6) DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
 - (7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
 - (8) THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".

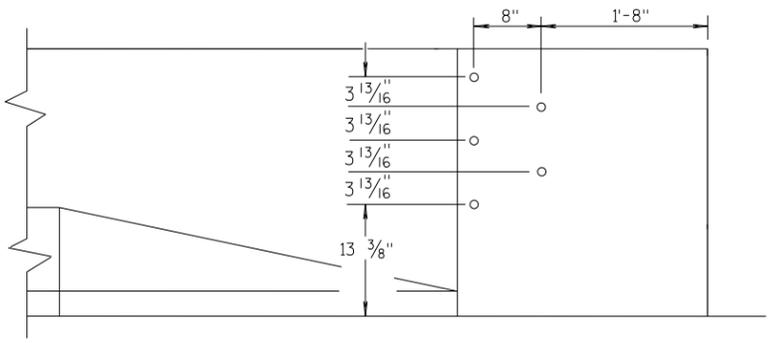


SECTION F-F



FRONT VIEW

**W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)**



DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

6

6

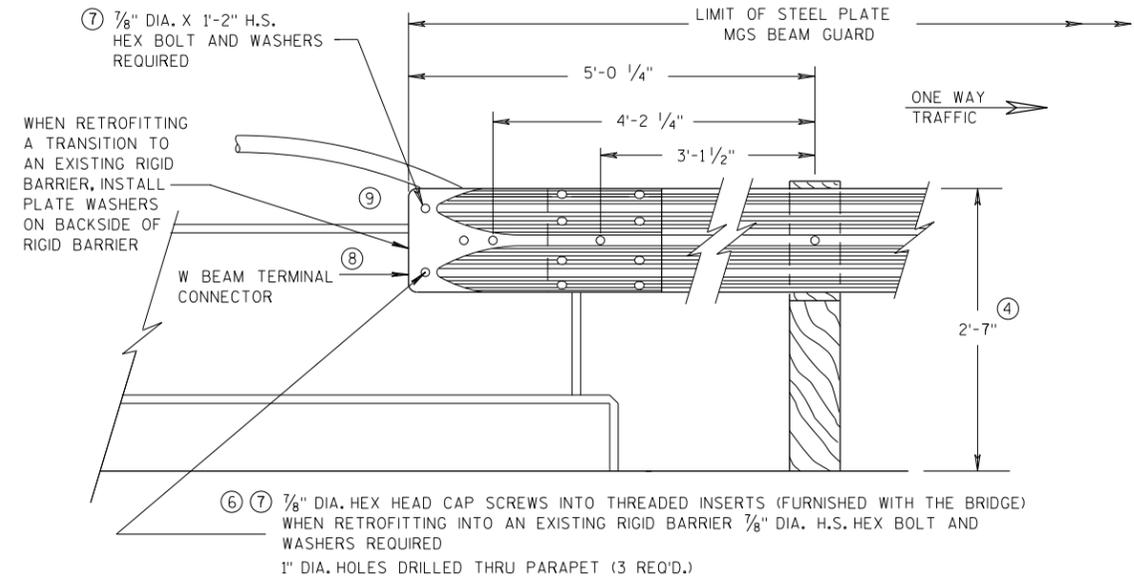
S.D.D. 14 B 45-5d

S.D.D. 14 B 45-5d

GENERAL NOTES

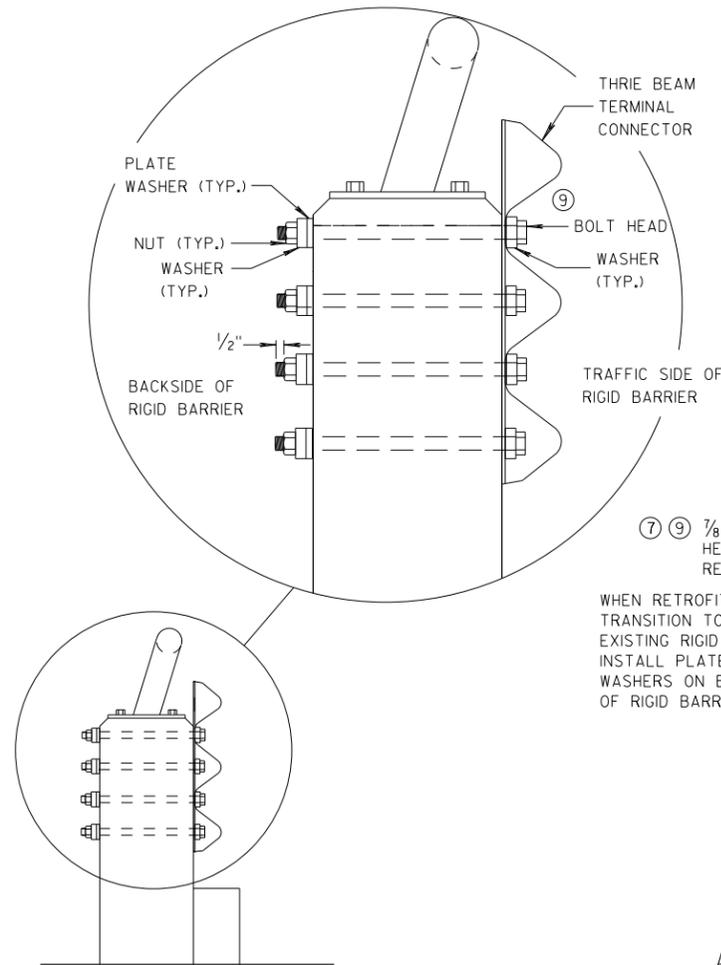
THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".
- ⑨ BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.

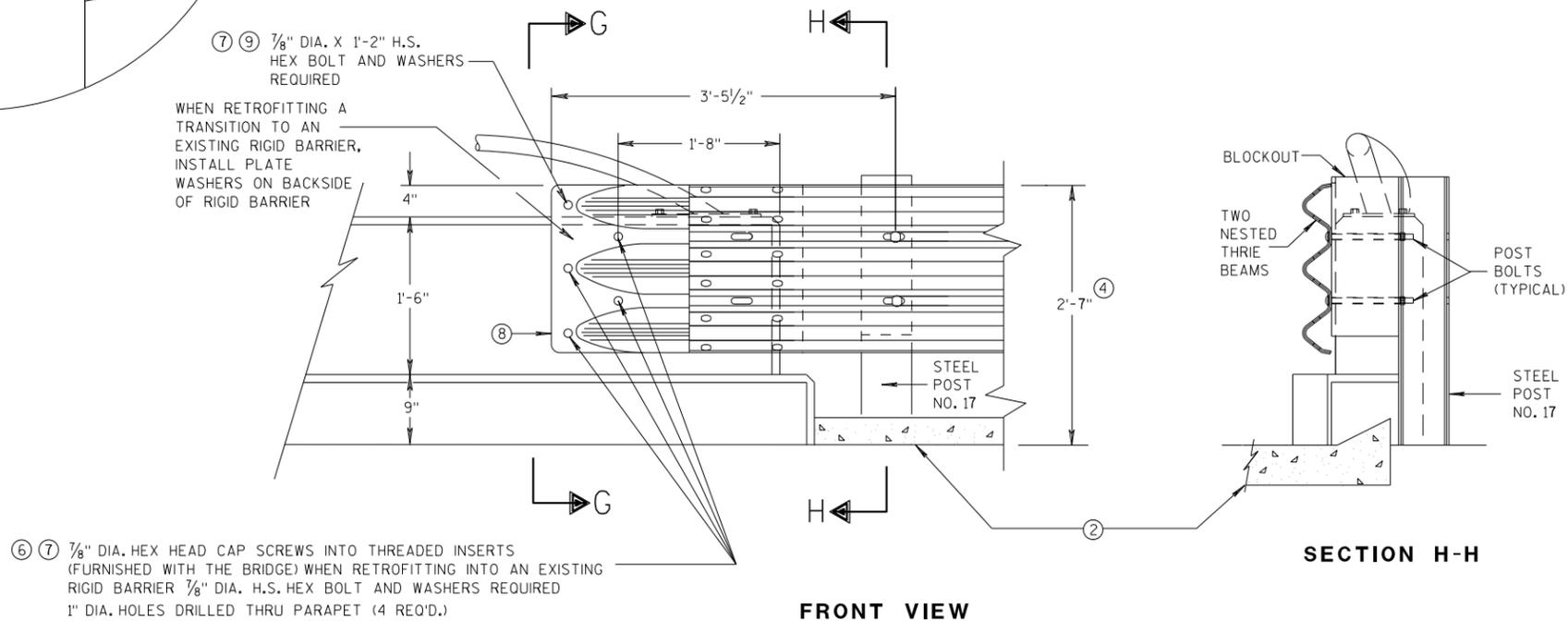


FRONT VIEW

W BEAM CONNECTION TO VERTICAL FACE PARAPET (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



SECTION G-G



FRONT VIEW

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

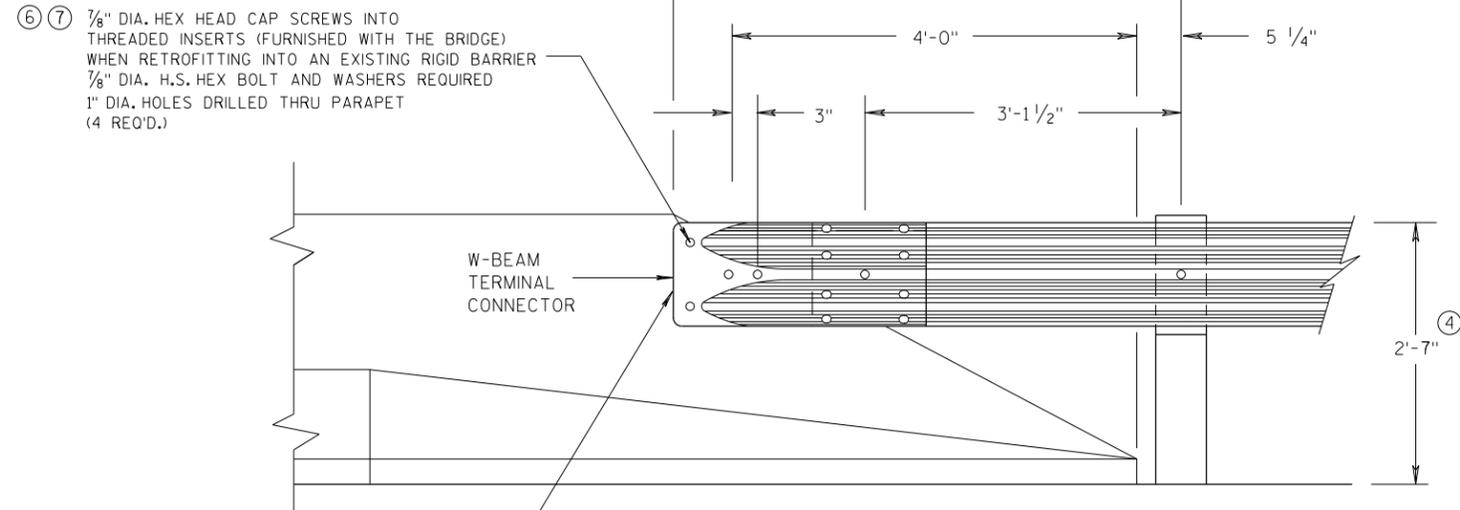
SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR

ONE WAY
TRAFFIC



WHEN RETROFITTING A TRANSITION TO AN EXISTING RIGID BARRIER, INSTALL PLATE WASHERS ON BACKSIDE OF RIGID BARRIER.

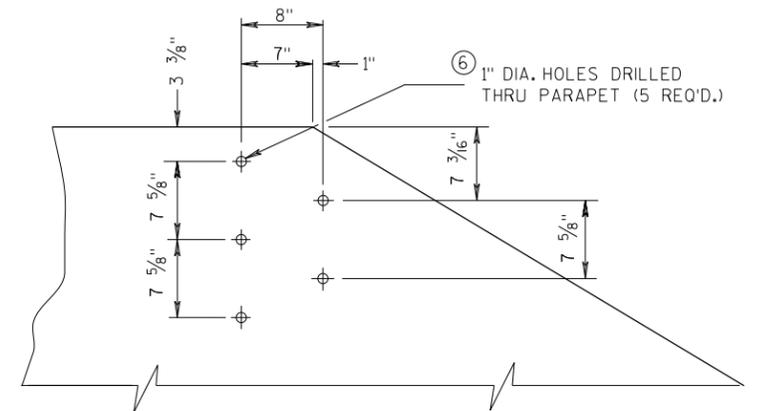
FRONT VIEW

W BEAM CONNECTION TO PARAPETS WITH SLOPED ENDS

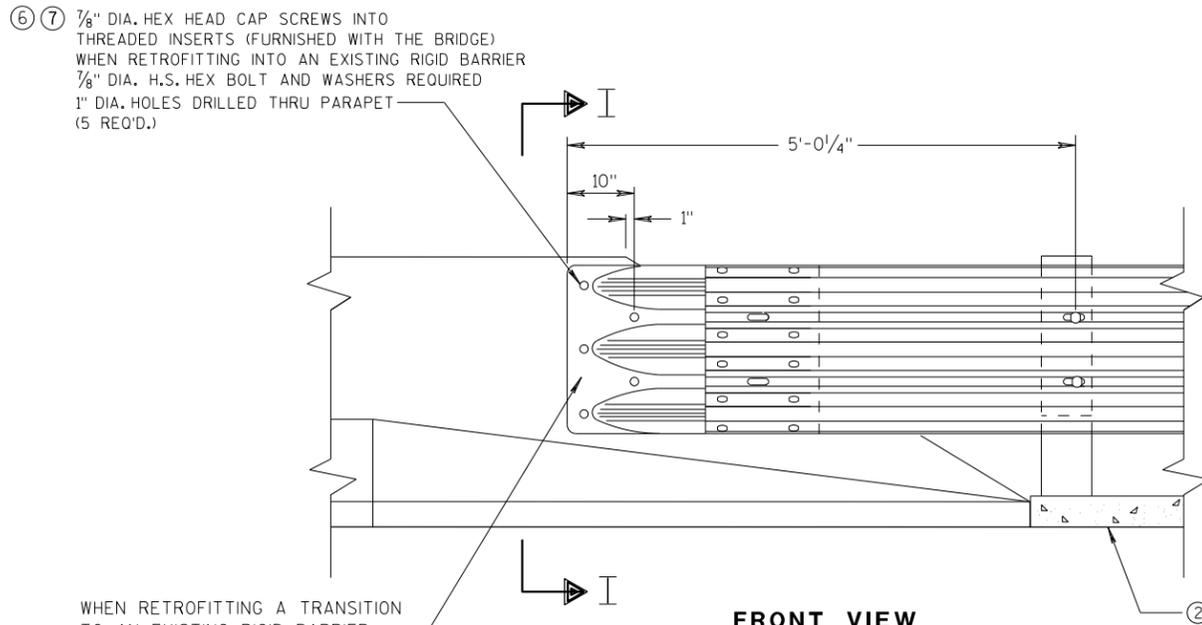
(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)

GENERAL NOTES

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



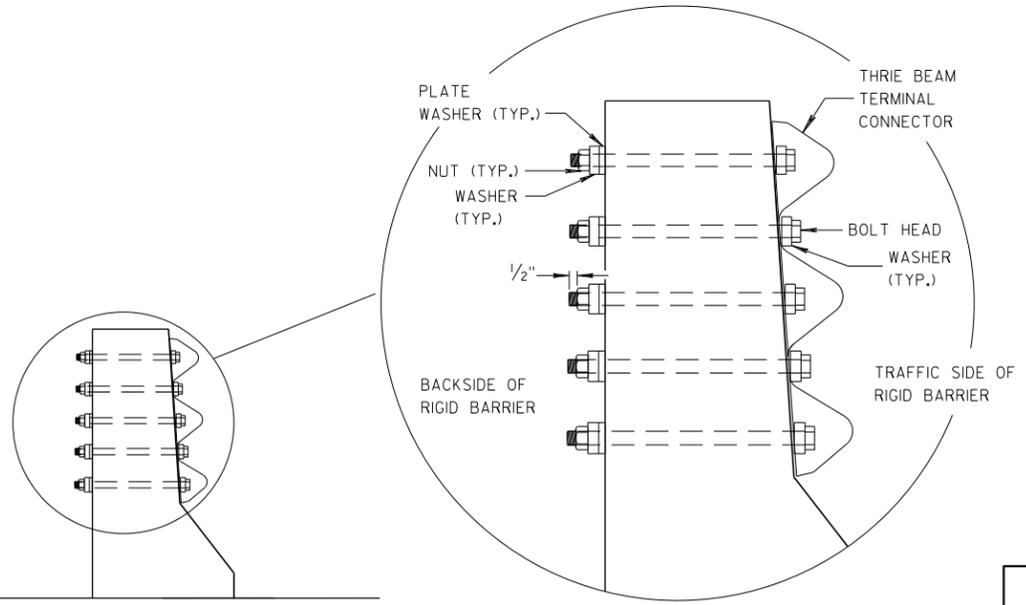
DRILL HOLE LOCATION AND PATTERN FOR THRIE BEAM CONNECTION



WHEN RETROFITTING A TRANSITION TO AN EXISTING RIGID BARRIER, INSTALL PLATE WASHERS ON BACKSIDE OF RIGID BARRIER.

FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE PARAPETS WITH SLOPED ENDS

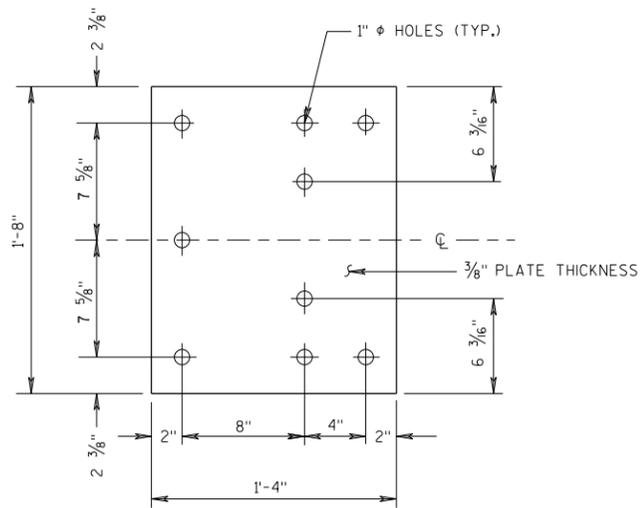


SECTION I-I

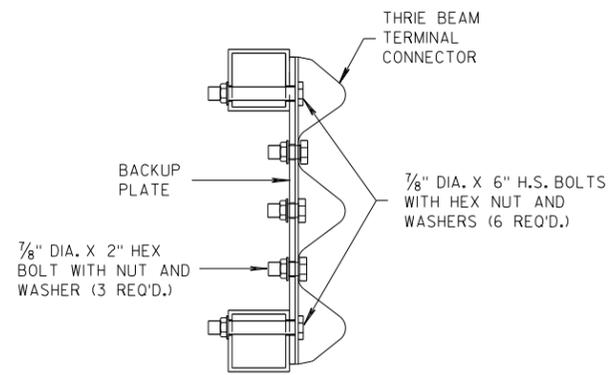
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

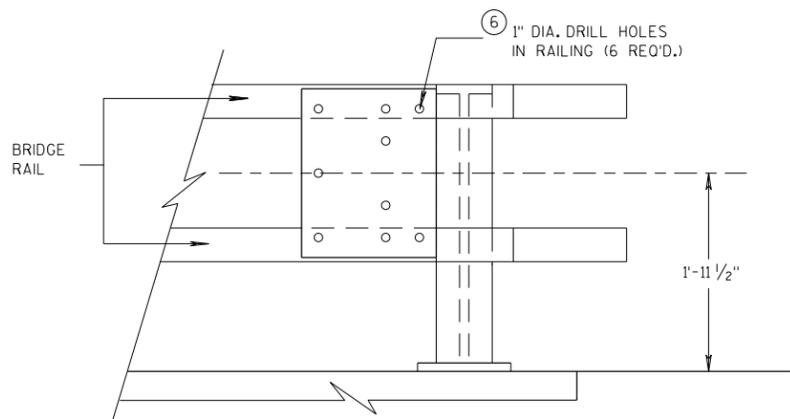
APPROVED
DATE 07/2018 /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



BACK-UP PLATE DETAIL



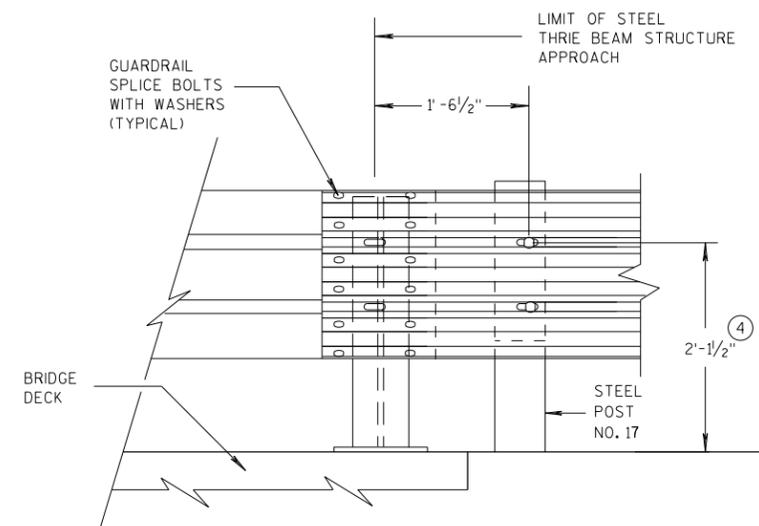
SECTION J-J



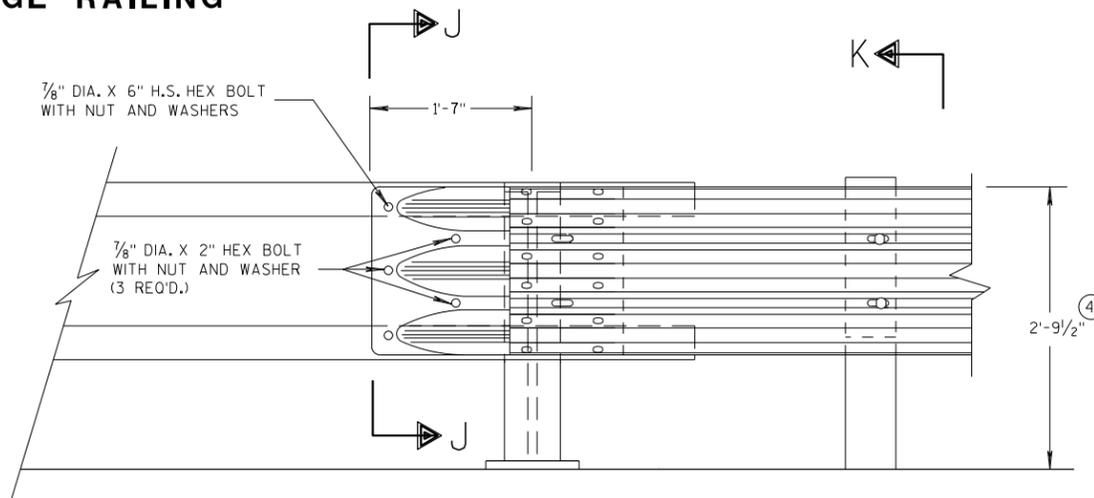
BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1'$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

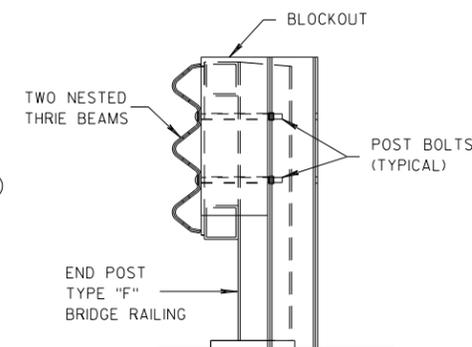


**FRONT VIEW
THRIE BEAM CONNECTION TO
STEEL RAILING TYPE "W"**



FRONT VIEW

**THRIE BEAM CONNECTION TO
TUBULAR RAILING TYPE "F"**



SECTION K-K

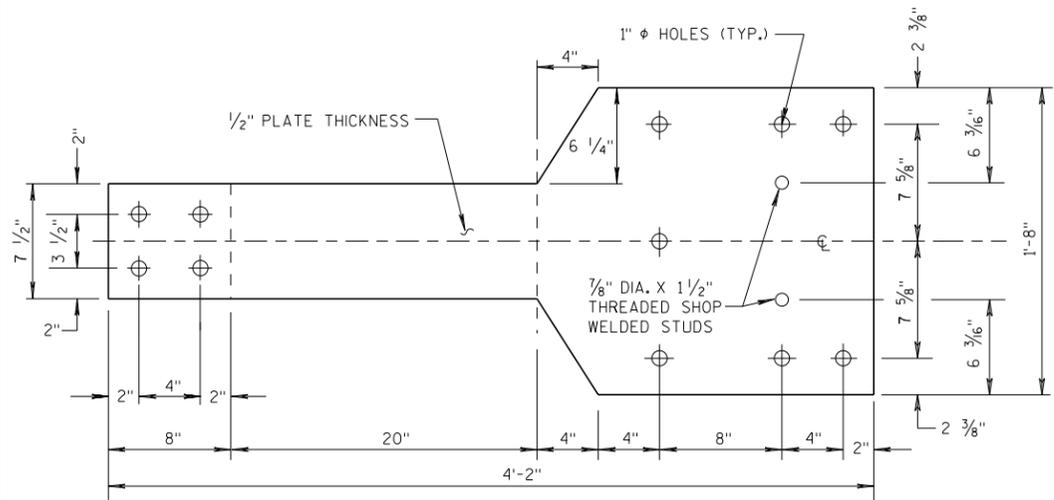
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

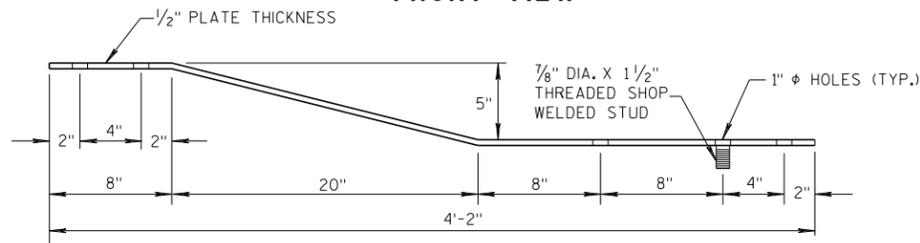
APPROVED
07/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

GENERAL NOTES

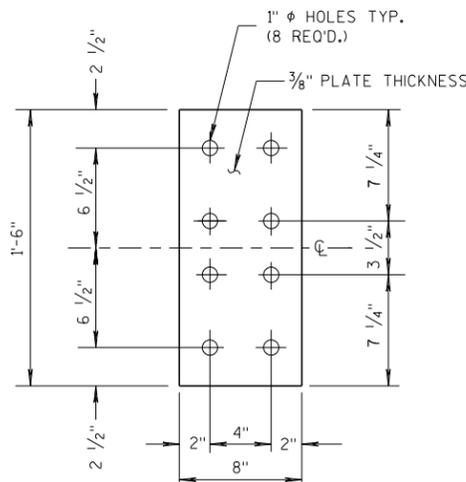
(4) TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



FRONT VIEW

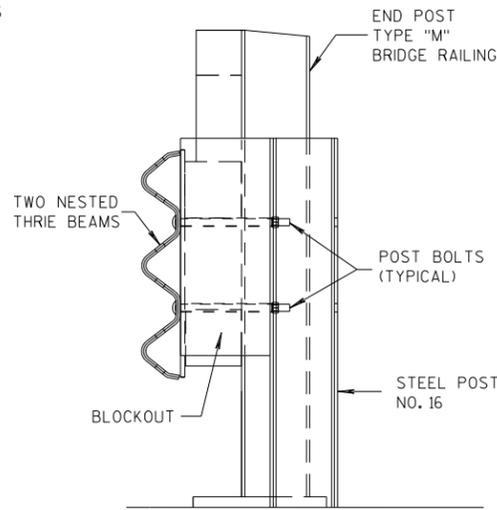


**PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"**

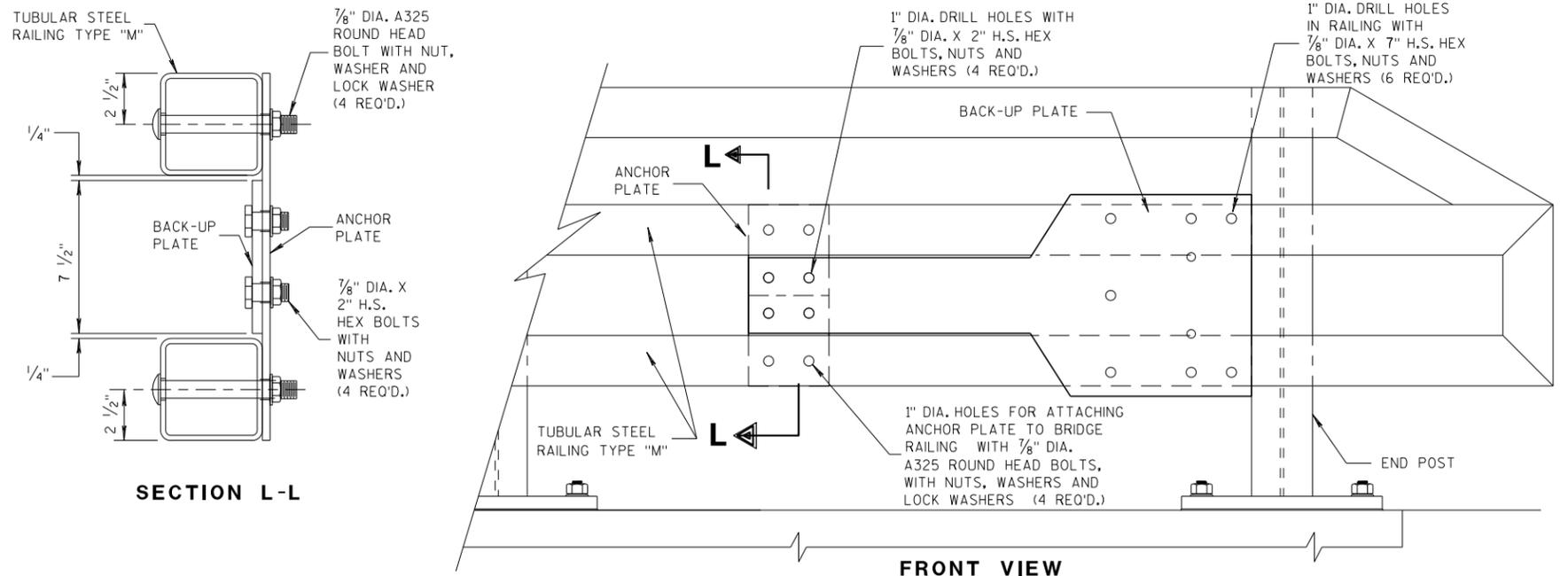


FRONT VIEW

**ANCHOR
PLATE DETAIL,
TYPE "M"**



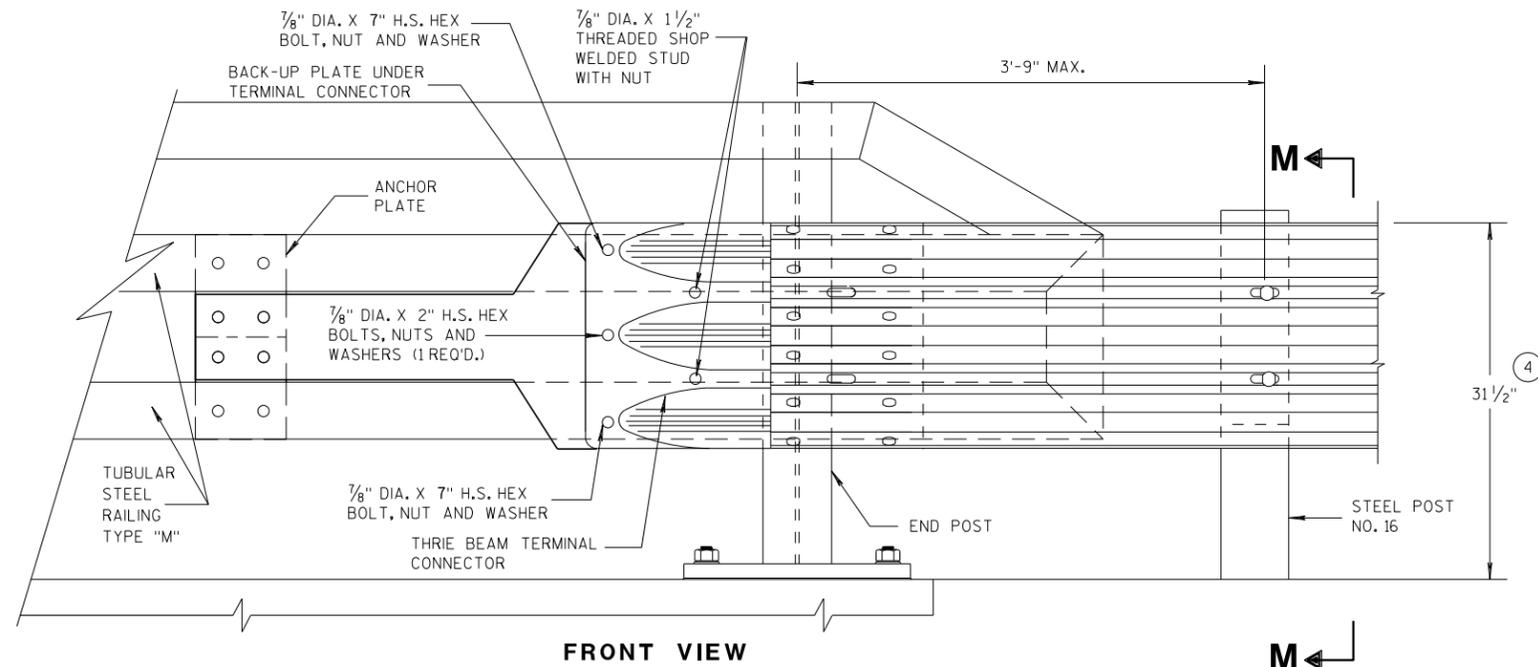
SECTION M-M



SECTION L-L

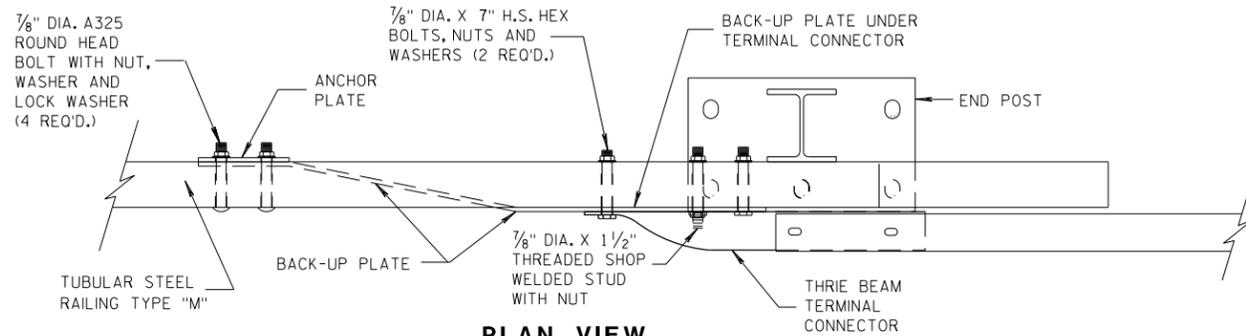
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

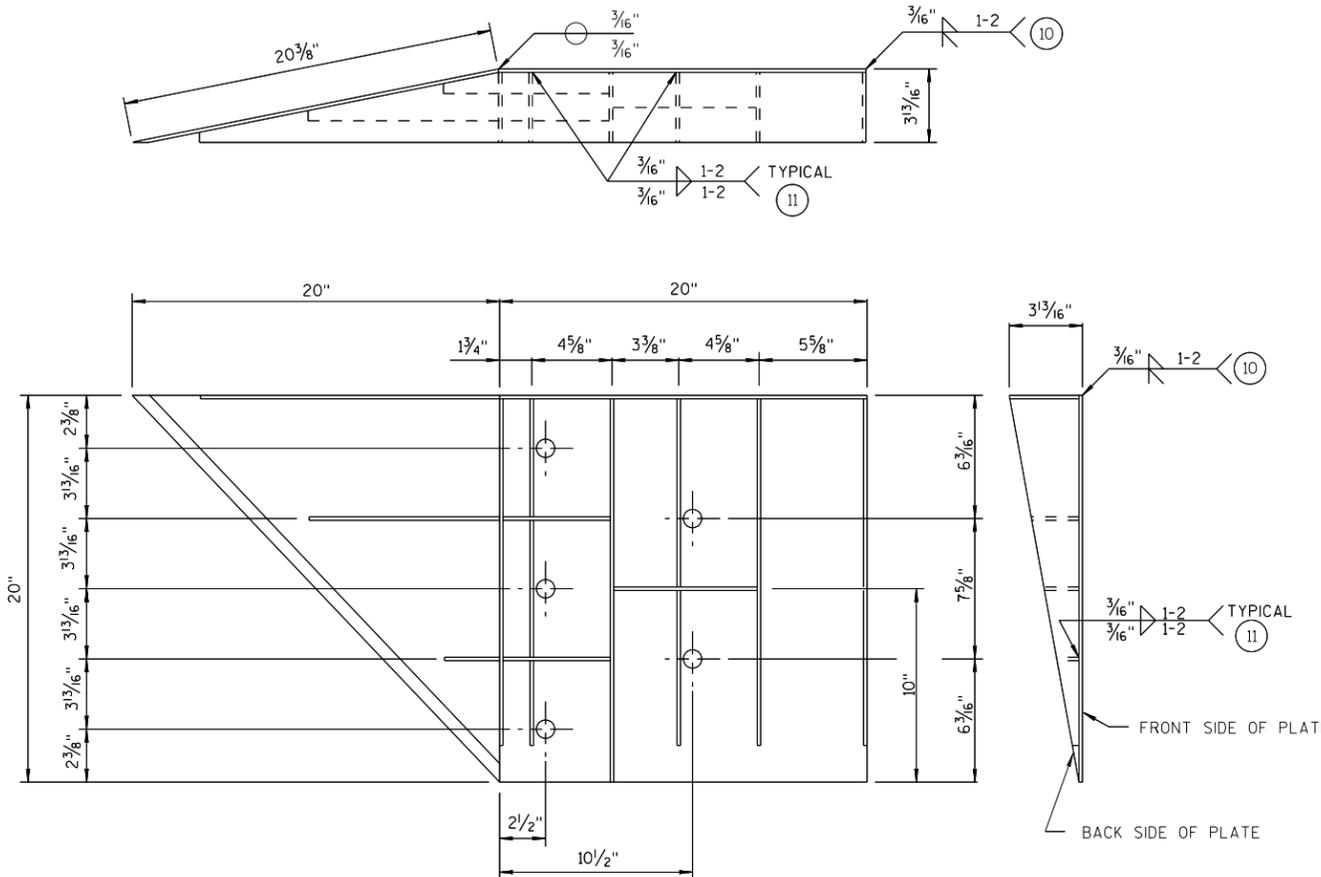
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 07/2018 /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

GENERAL NOTES

- COVER PLATE PANELS ARE 3/16" THICK.
- ALL STIFFENERS ARE 1/4" THICK.
- CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.
- FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.
- ALL HOLE DIAMETERS SHALL BE 1".
- FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

- (10) STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND 3/16" FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- (11) STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
3/16" FILLET WELD BY 1" LONG SPACED AT 2".



WELDING INSTRUCTION
(VIEWED FROM BACK SIDE OF PLATE)

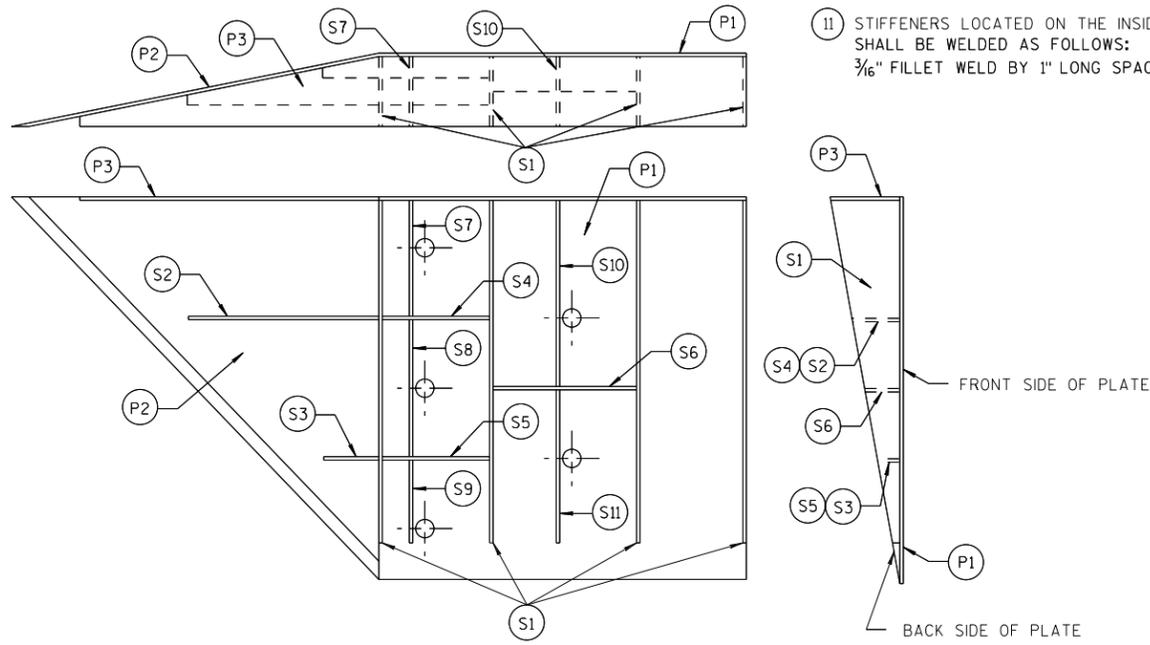


PLATE AND STIFFENER IDENTIFICATION
(VIEWED FROM BACK SIDE OF PLATE)

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 3/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 7/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 1/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1 1/16" x 3 3/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 7/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 3/16" x 6" x 3 5/8" x 5 7/8"	1/4"
S8	1		1 5/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 3/32"	1/4"
S10	1		1 7/8" x 9 7/8" x 3 5/8" x 9 11/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 3/16"	1/4"

SINGLE SLOPE CONNECTION PLATE

**MIDWEST GUARDRAIL SYSTEM
THREE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

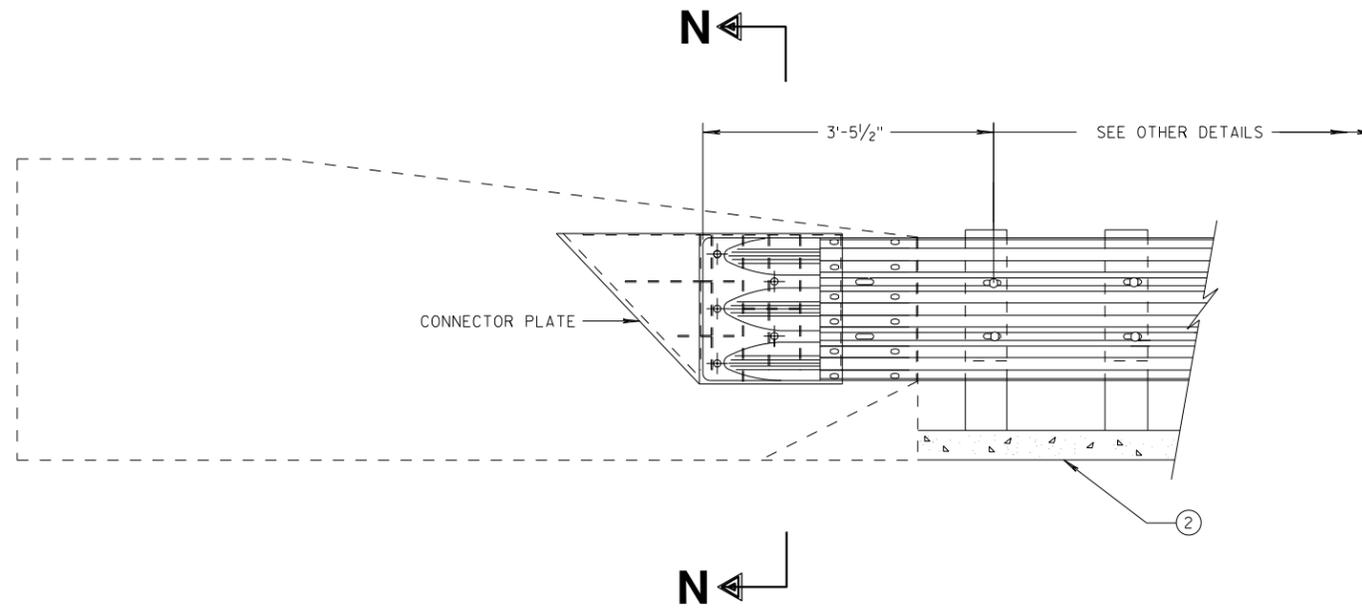
APPROVED: _____ /S/ Rodney Taylor
DATE: 7/2018 ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA

GENERAL NOTES

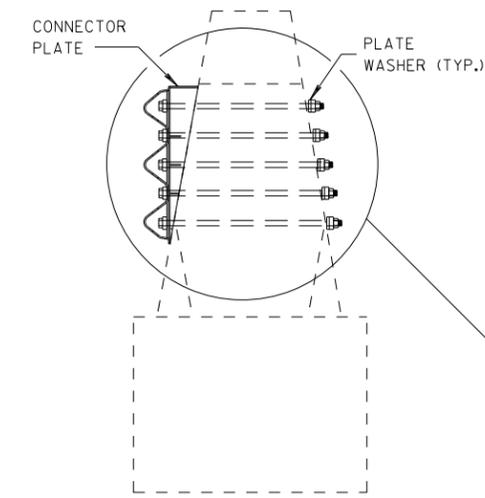
CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

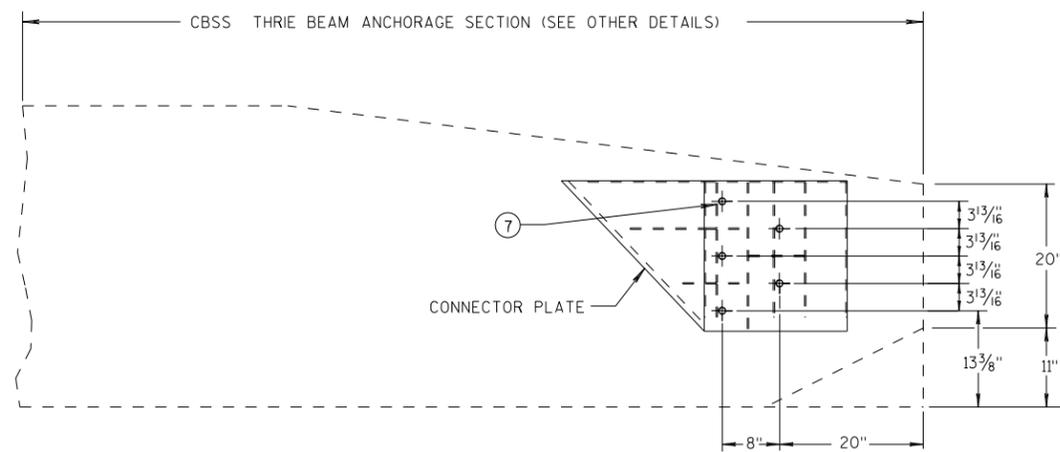
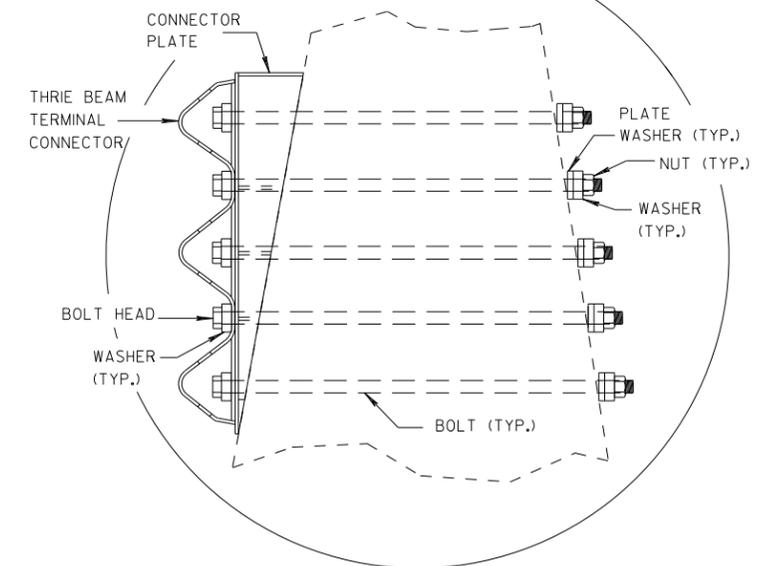
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THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



SECTION N-N

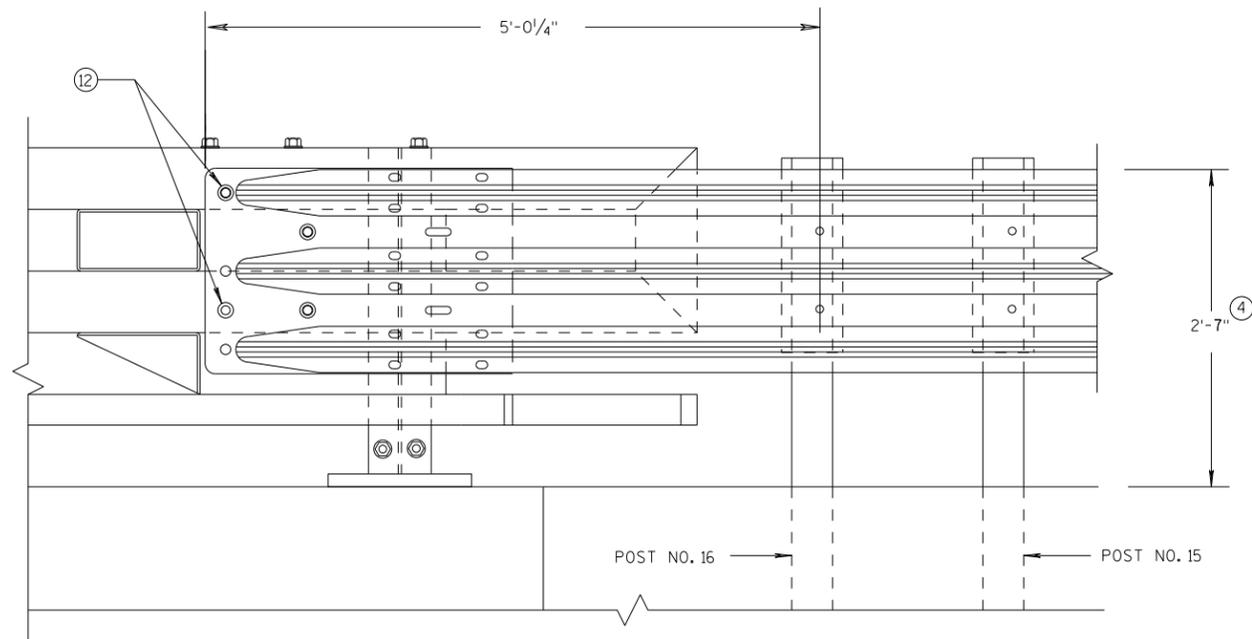


SINGLE SLOPE CONNECTION PLATE PLACEMENT

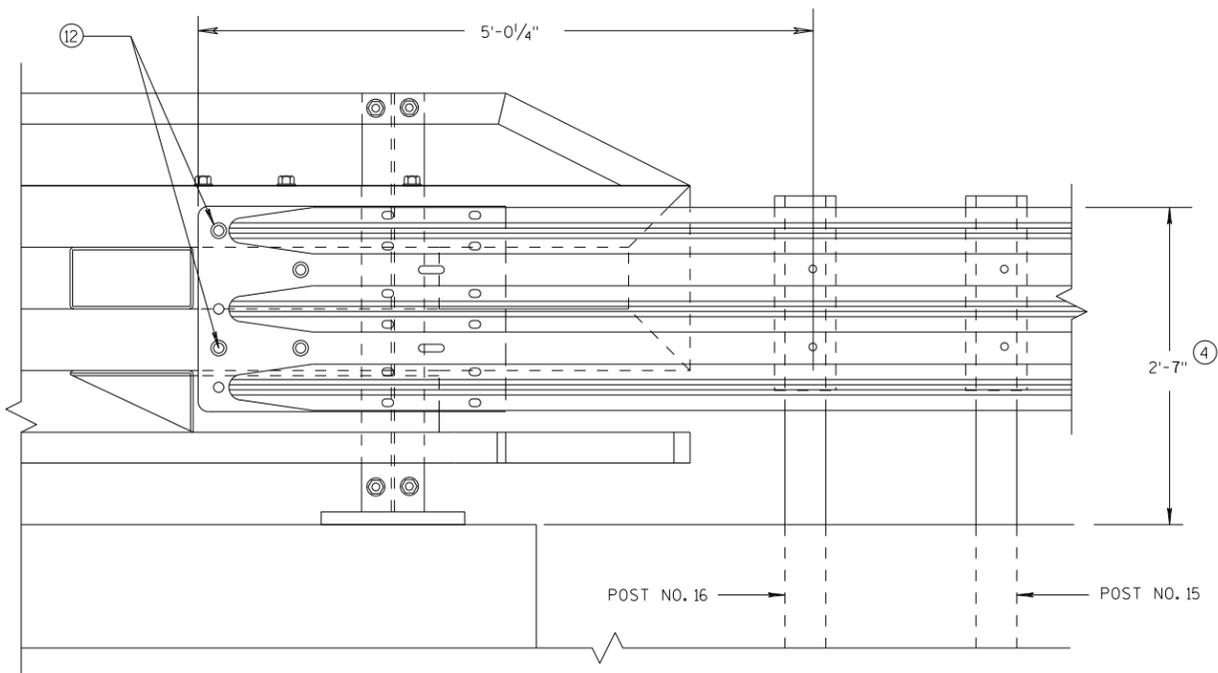
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 7/2018 /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



ELEVATION OF DETAIL AT NY3 END POST
THRIE BEAM RAIL ATTACHMENT



ELEVATION OF DETAIL AT NY4 END POST
THRIE BEAM RAIL ATTACHMENT

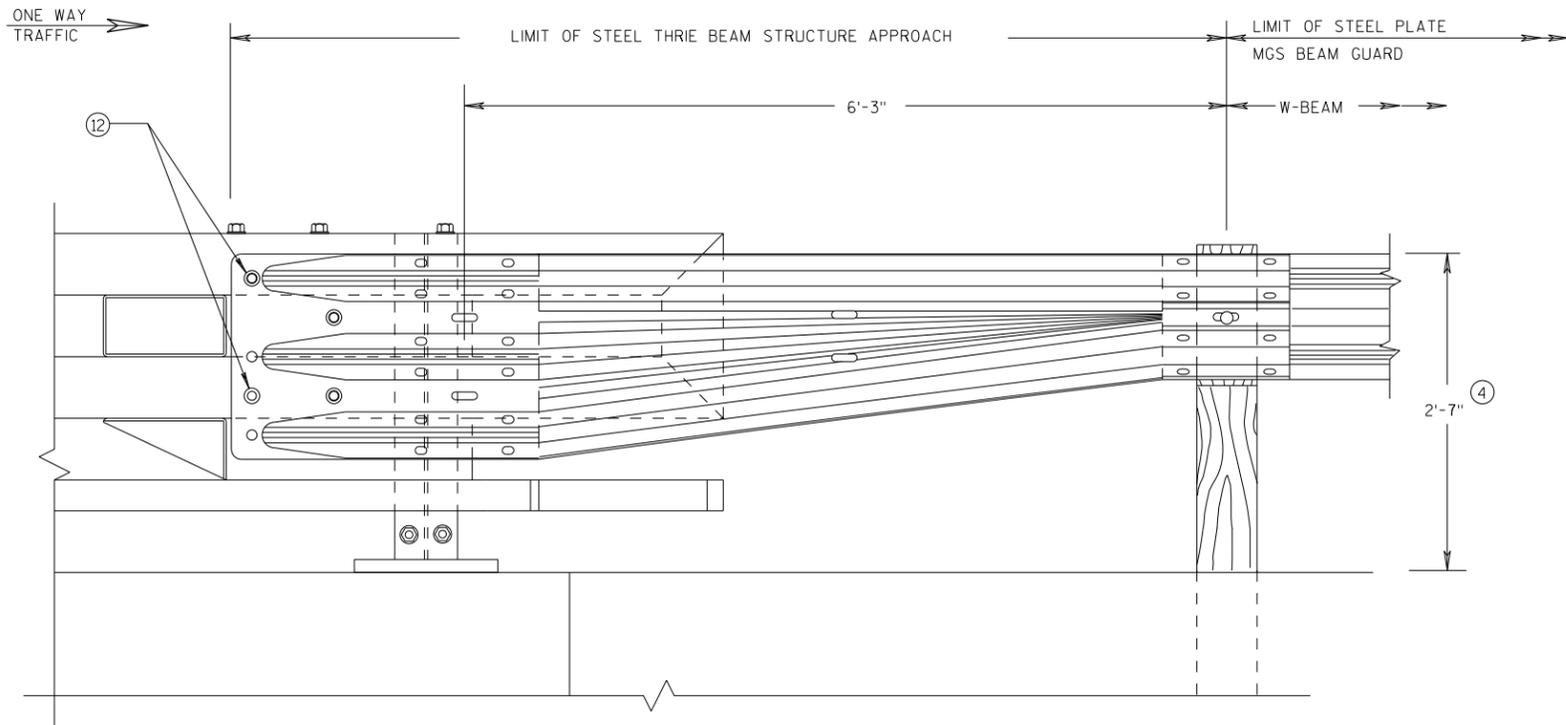
GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

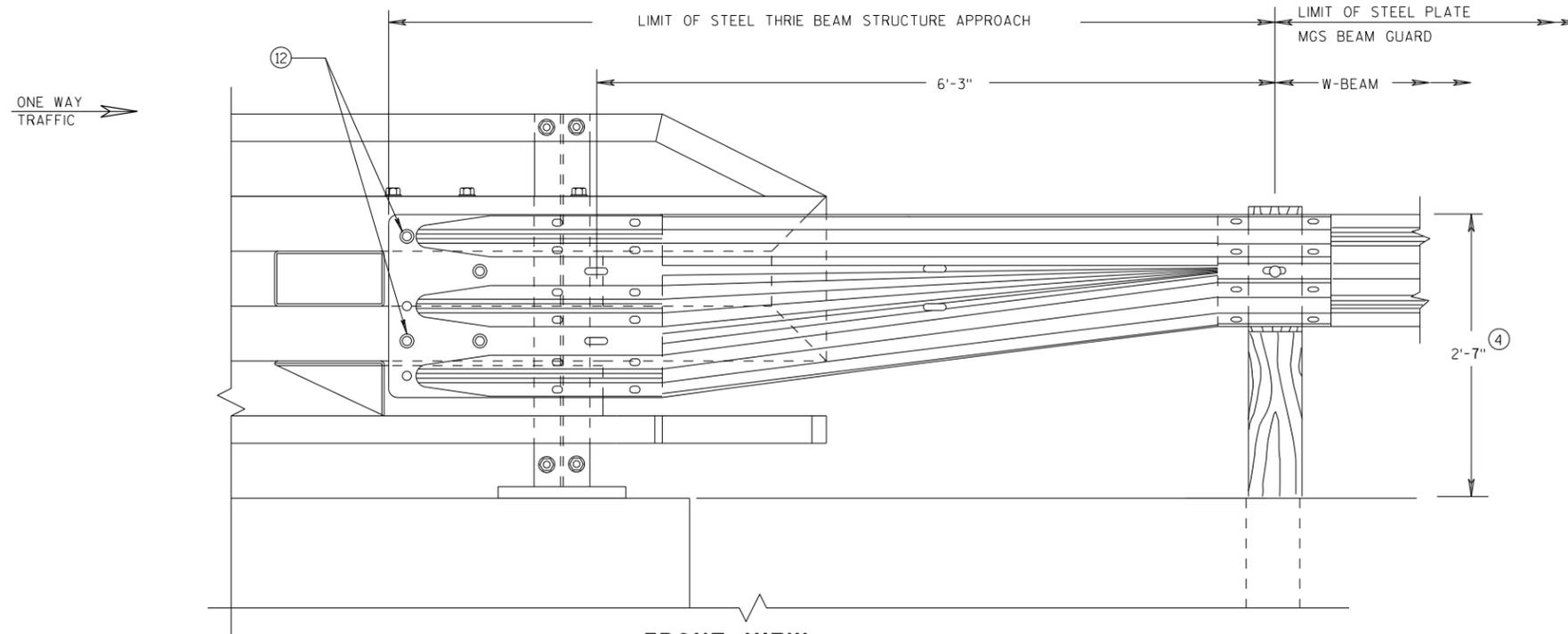
APPROVED
 7/2018 /S/ Rodney Taylor
 DATE ROADWAY STANDARDS DEVELOPMENT
 FHWA UNIT SUPERVISOR



FRONT VIEW
W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY3"
 (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



FRONT VIEW
W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY4"
 (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

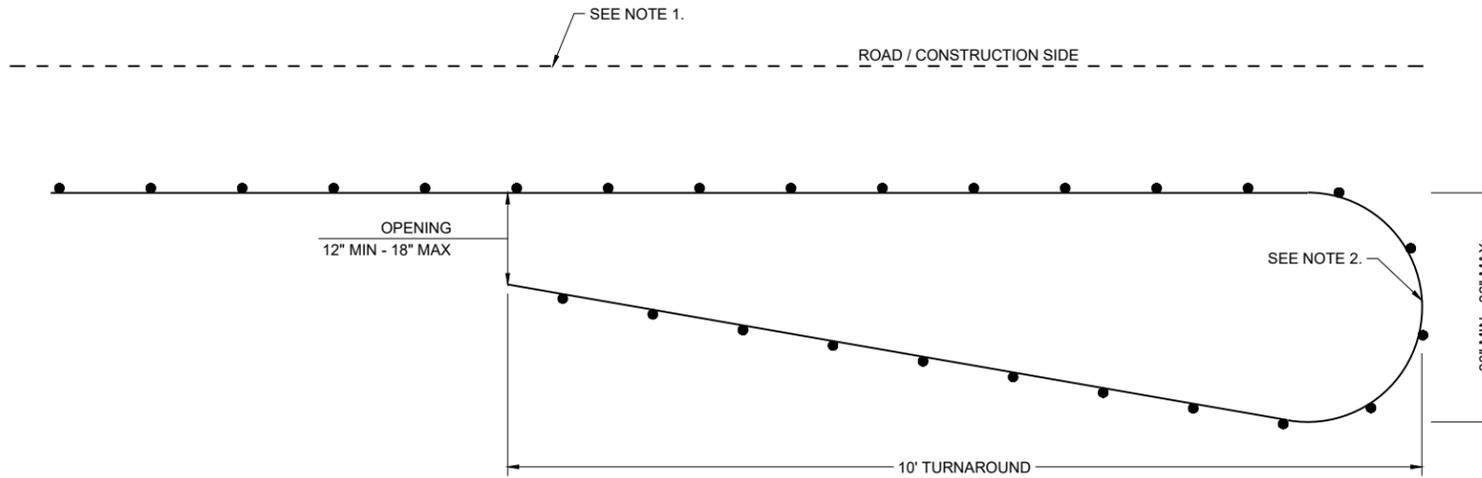
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 DATE 7/2018 /S/ Rodney Taylor
 ROADWAY STANDARDS DEVELOPMENT
 UNIT SUPERVISOR
 FHWA

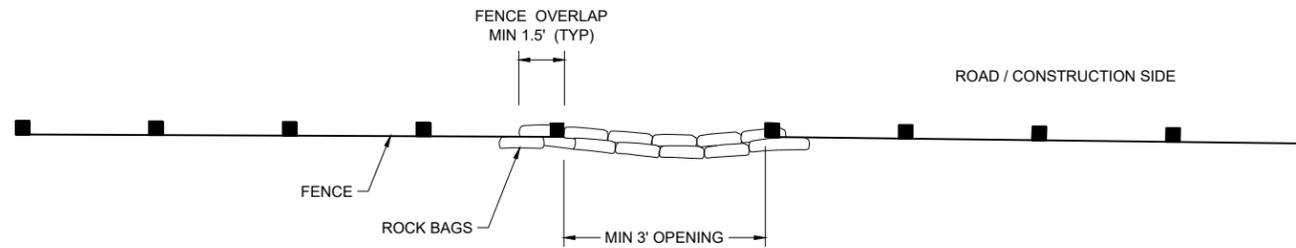
GENERAL NOTES:

- 1. WHERE SILT FENCE IS REQUIRED, IT SHALL BE PLACED ON THE CONSTRUCTION SIDE OF THE EXCLUSION FENCING, OR COMBINED WITH THE EXCLUSION FENCING AS ALLOWED IN THE SPECIFICATIONS. STAKES ON THIS DETAIL ARE OPPOSITE OF STANDARD SILT FENCE FOR SEDIMENT CONTROL.
- 2. PLACE TURNAROUNDS AT ALL TERMINI ENDS OF THE EXCLUSION FENCING.
- 3. IF TEMPORARY ACCESS POINTS ARE NEEDED DURING CONSTRUCTION THAT REQUIRE OPENINGS IN THE EXCLUSION FENCING, ACCESS OPENINGS SHOULD BE TIGHTLY SECURED WITH BALES OF HAY OR STRAW WHENEVER CONSTRUCTION RELATED ACTIVITIES ARE NOT OCCURRING. REINSTALL EXCLUSION FENCING WHEN THE WORK REQUIRING THE TEMPORARY ACCESS OPENING IS COMPLETED.
- 4. THE FENCE CAP MAY BE A 6" UNDER DRAIN PIPE, SLIT DOWN THE CENTER AND PLACED OVER THE FENCE. COMMERCIALY AVAILABLE SAFETY CAPS WITH A LIP MAY BE USED. OTHER DNR APPROVED METHODS TO PREVENT TURTLES FROM PASSING OVER THE TOP OF THE FENCE MAY BE USED.
SECURELY FASTEN THE CAP TO PREVENT IT FROM BEING DISLODGED.

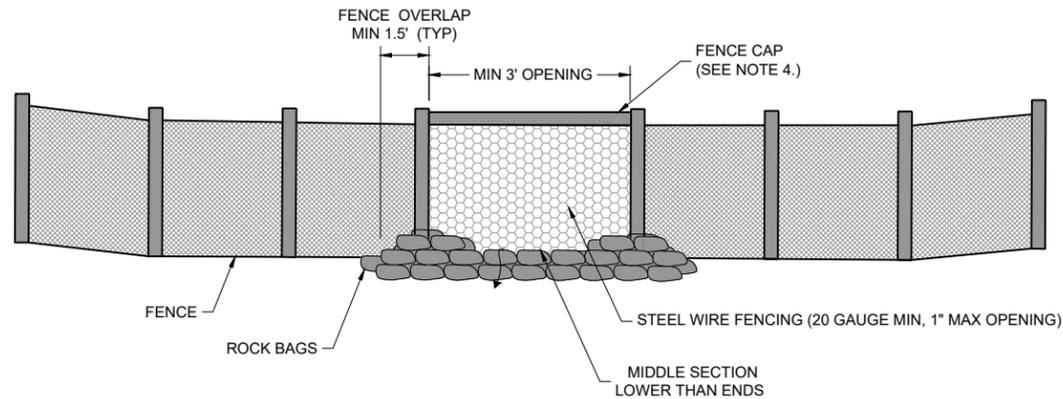


PLAN VIEW

CLIMBING TURTLE EXCLUSION FENCE DETAIL



PLAN VIEW



FRONT VIEW

CLIMBING TURTLE FENCE RELIEF DETAIL

**TURTLE EXCLUSION FENCE
CLIMBING TURTLE**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
 AUGUST 2025 /S/ ALYSSA BARRETTE
 DATE CHIEF STATEWIDE ENVIRONMENTAL SERVICES
 FHWA BUREAU OF TECHNICAL SERVICES

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

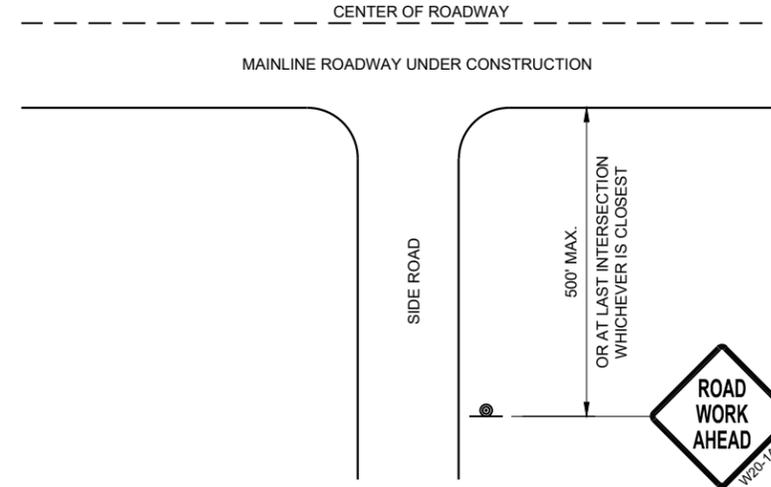
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

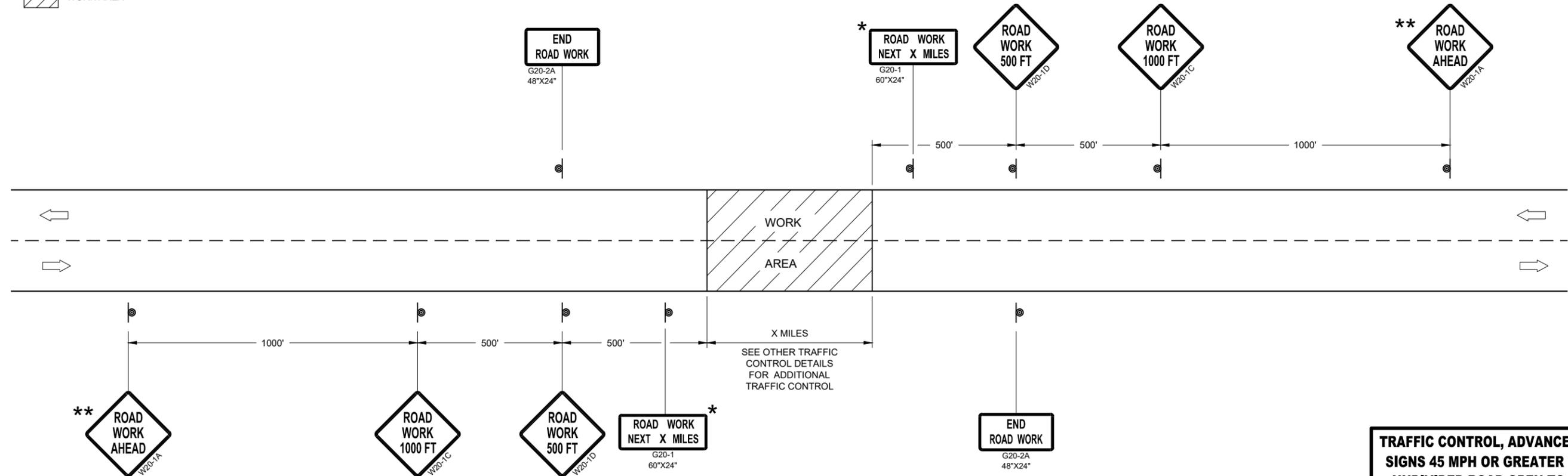
- * OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS
- ** PLACE AN ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



**TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL**



TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45MPH OR GREATER

**TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 45 MPH OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE July 2018 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"X36" SIGNS MAY BE USED INSTEAD OF 48" X 48" SIGNS.

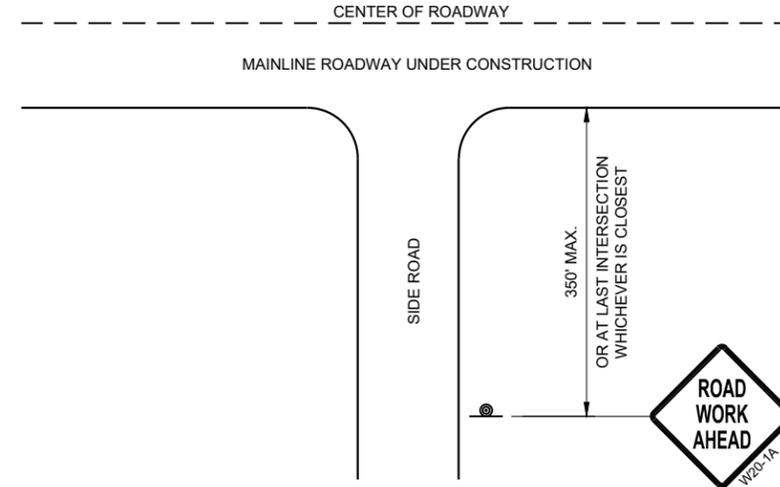
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

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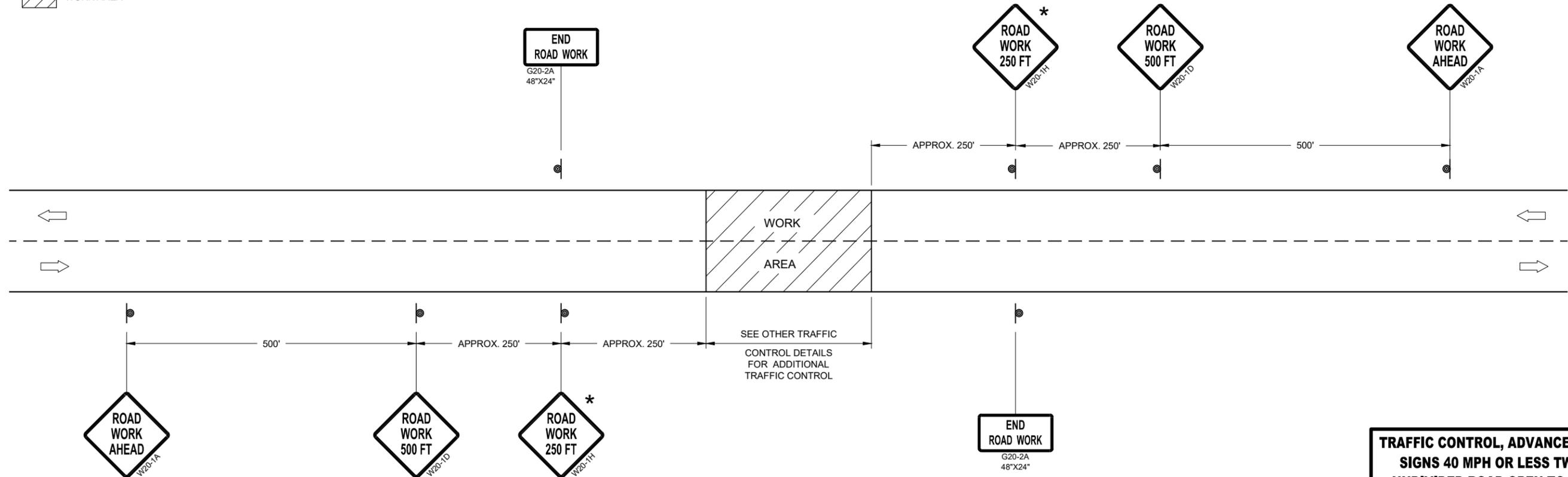
* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FEET" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



**TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL**



TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40MPH OR LESS

**TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 40 MPH OR LESS TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE July 2018 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

GENERAL NOTES

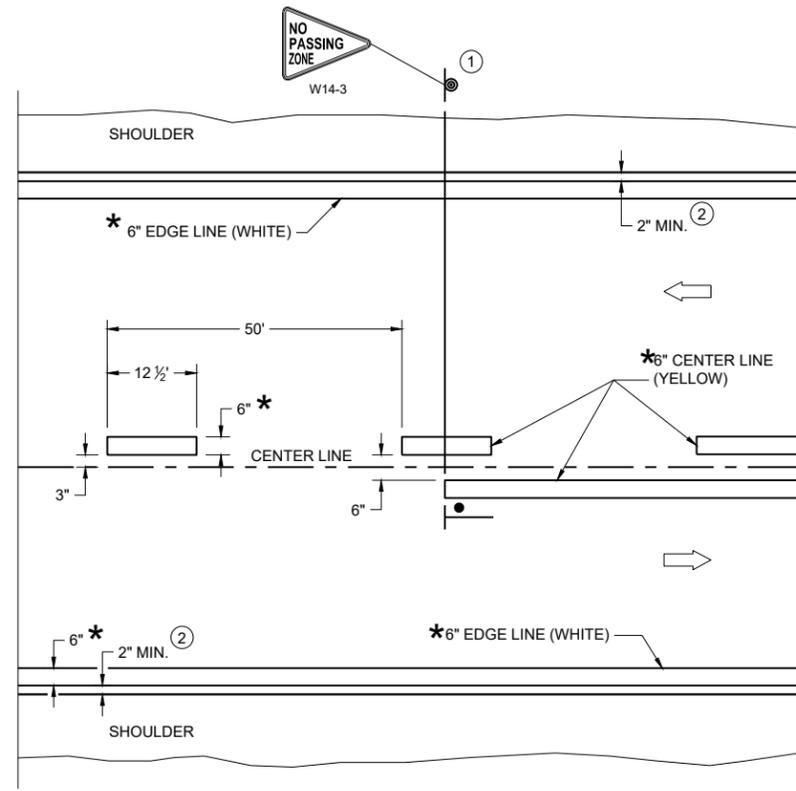
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

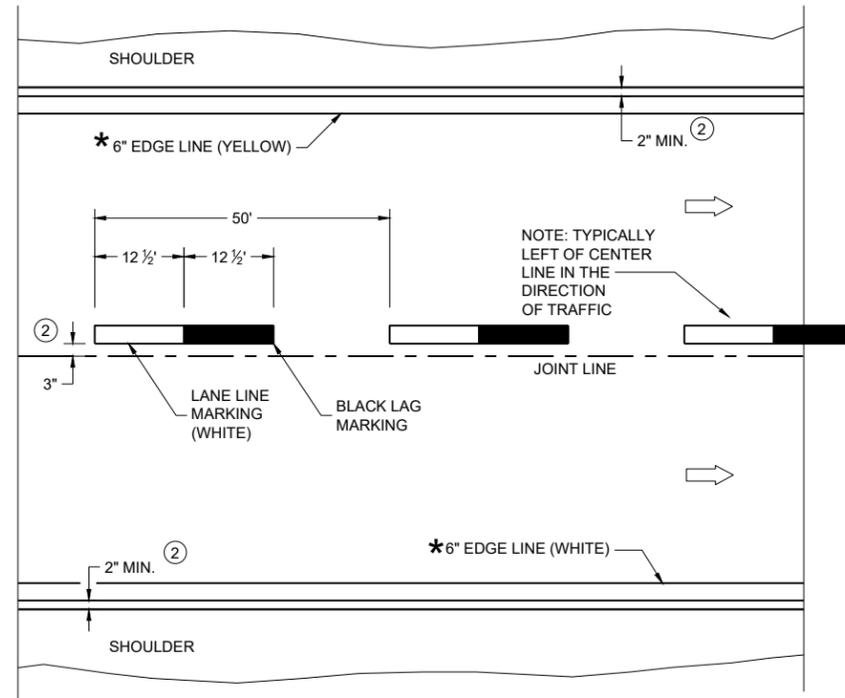
LEGEND

-  "T" MARKING
-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC

*CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES



TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING

6

6

SDD 15C08-24a

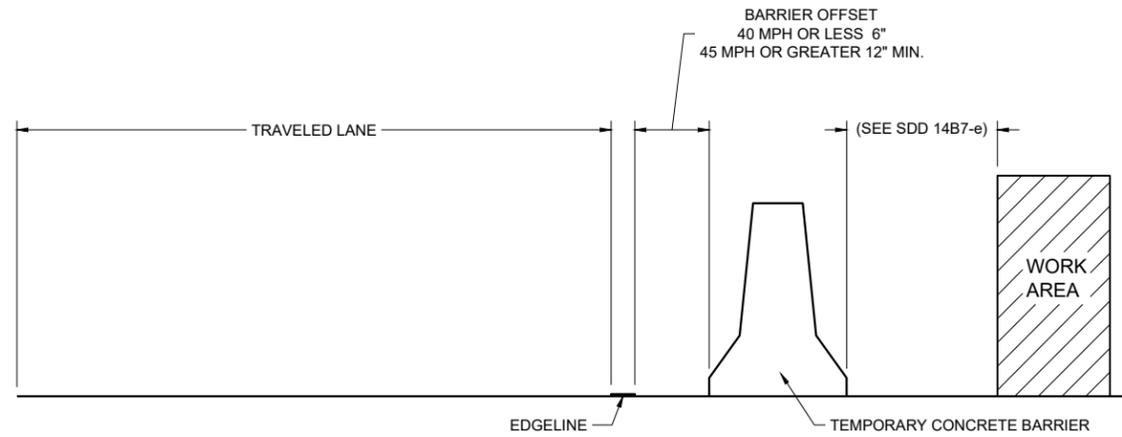
SDD 15C08-24a

PERMANENT LONGITUDINAL PAVEMENT MARKINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
December 2024 /S/ Jeannie Silver
DATE Statewide Pavement Marking Engineer

FHWA



TEMPORARY BARRIER OFFSET FROM EDGELINE

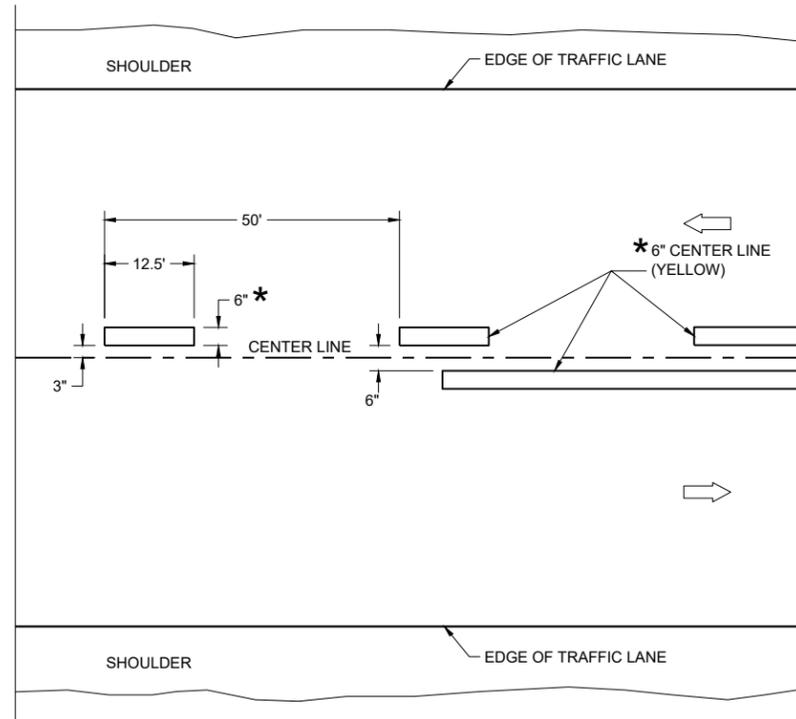
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

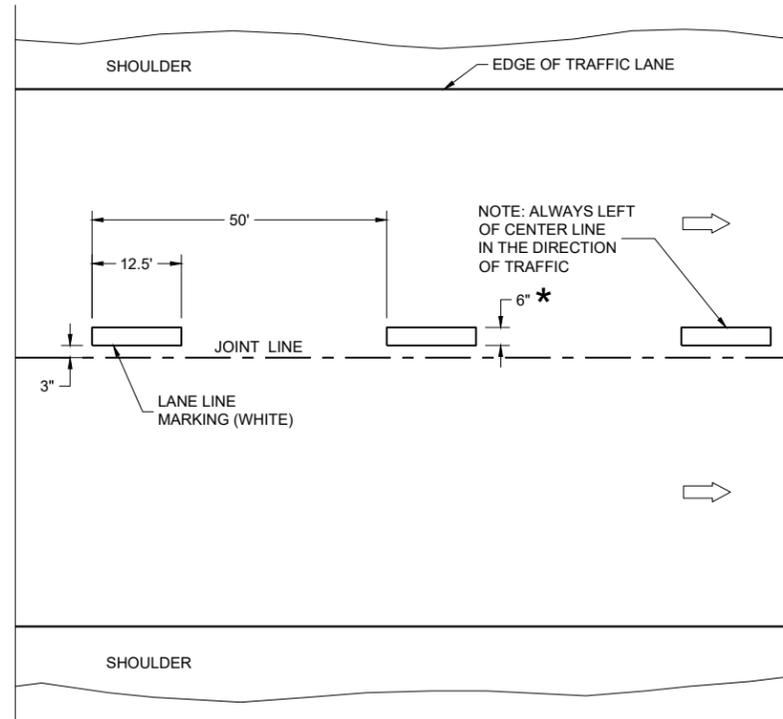
LEGEND

➡ DIRECTION OF TRAFFIC

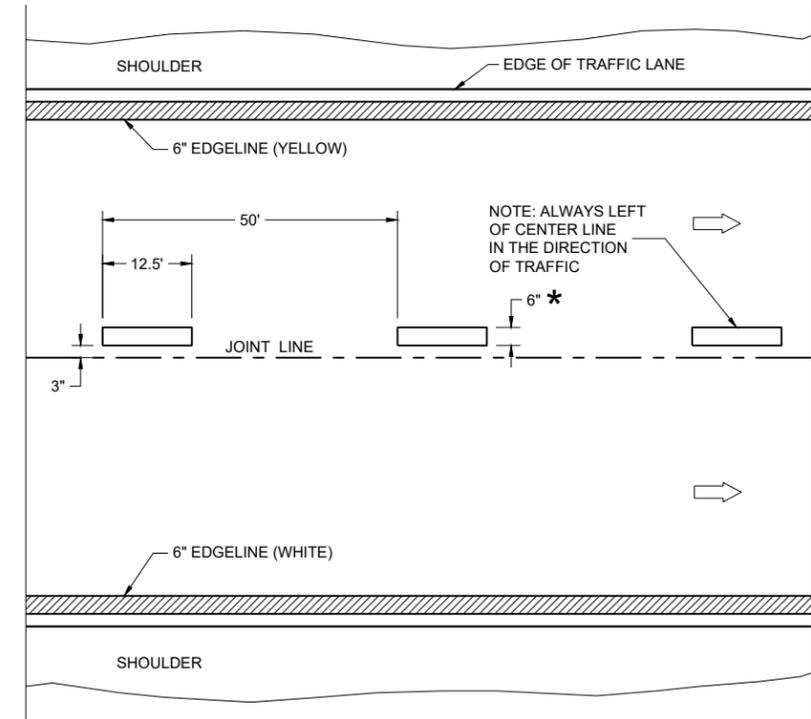
*CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES



TWO WAY TRAFFIC



ONE WAY TRAFFIC



FREEWAYS AND EXPRESSWAYS

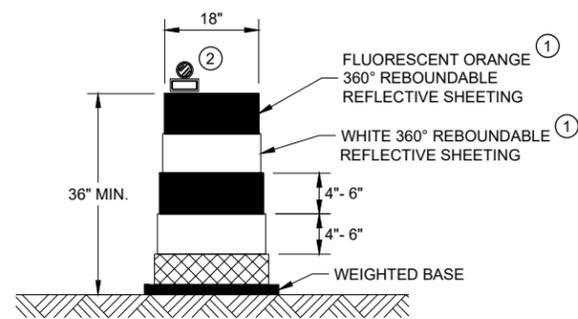
TEMPORARY PAVEMENT MARKING

TEMPORARY LONGITUDINAL PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

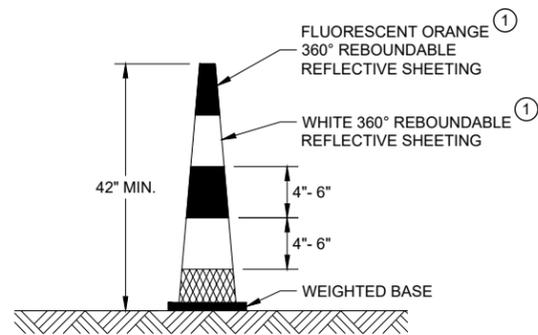
APPROVED
December 2024 /S/ Jeannie Silver
DATE Statewide Pavement Marking Engineer

FHWA



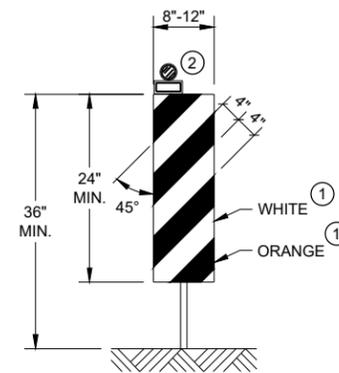
DRUM

BALLAST WIDTHS
RANGE FROM 24"-36"



42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS
BALLAST WIDTHS
RANGE FROM 14"-20"

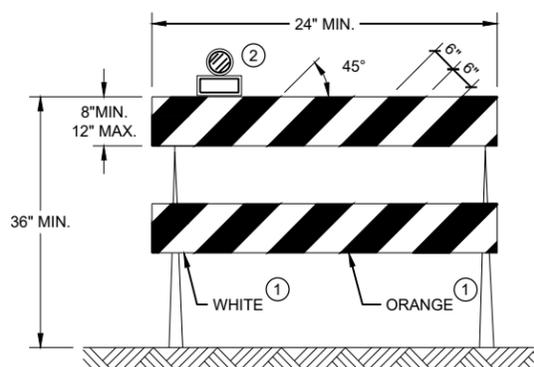


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

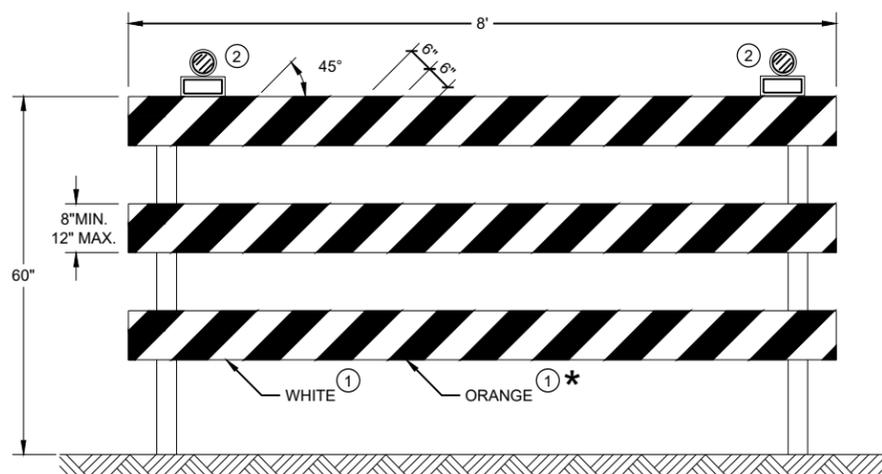
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2022 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

- ① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.

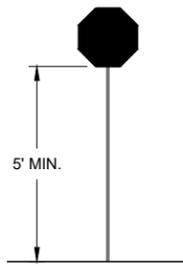
- ③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS PLACED TRANSVERSE ACROSS THE LANE AT THE LOCATIONS SHOWN. WITHIN EACH ARRAY, SPACING BETWEEN RUMBLE STRIPS SHALL BE 15 FEET ON CENTER

ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FROM THE APPROVED PRODUCTS LIST.

INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.

PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.



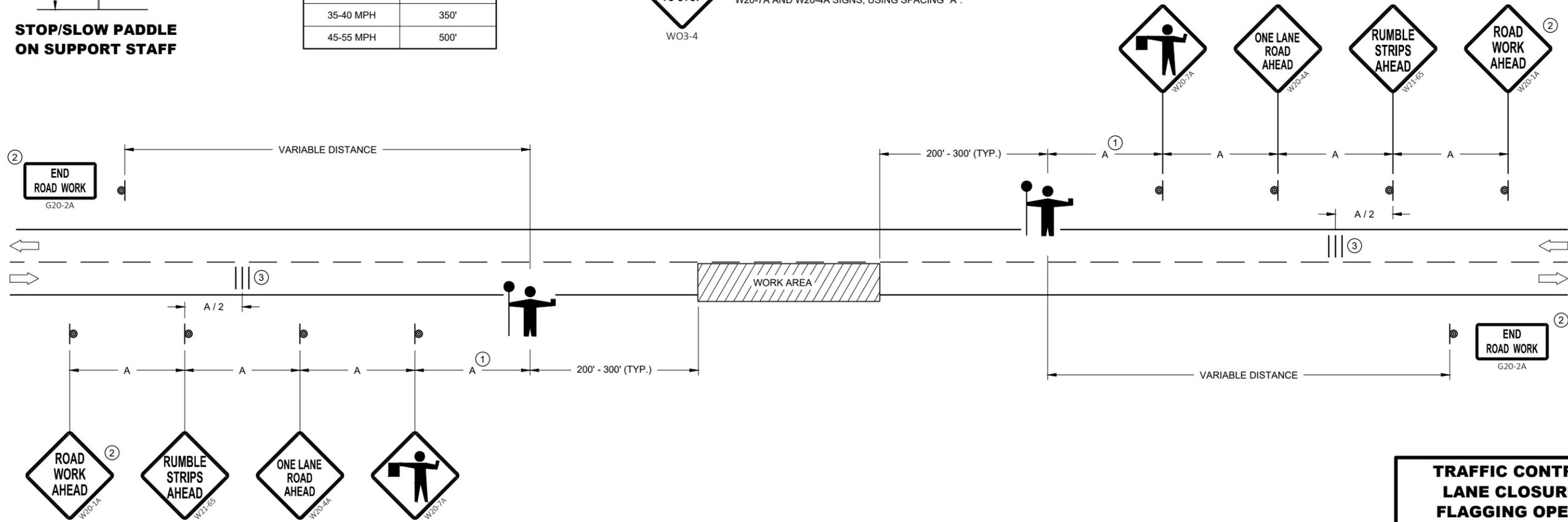
STOP/SLOW PADDLE ON SUPPORT STAFF

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



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SDD 15C12 - 09a

SDD 15C12 - 09a

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE May 2022 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

LEGEND

- V1** LEAD VEHICLE
- V2** MARKING VEHICLE
- V3** SHADOW VEHICLE
-  TRUCK MOUNTED ATTENUATOR (TMA)
-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC

GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

ALL VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL AND HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR LAY STATIONARY SIGNS AND SUPPORTS FLAT ON THE GRADE WITH WORKERS SHALL NOT PERFORM WORK FROM ANY SHADOW OR PROTECTION VEHICLES.

UPRIGHTS ORIENTED PARALLEL TO AND DOWNSTREAM FROM TRAFFIC.

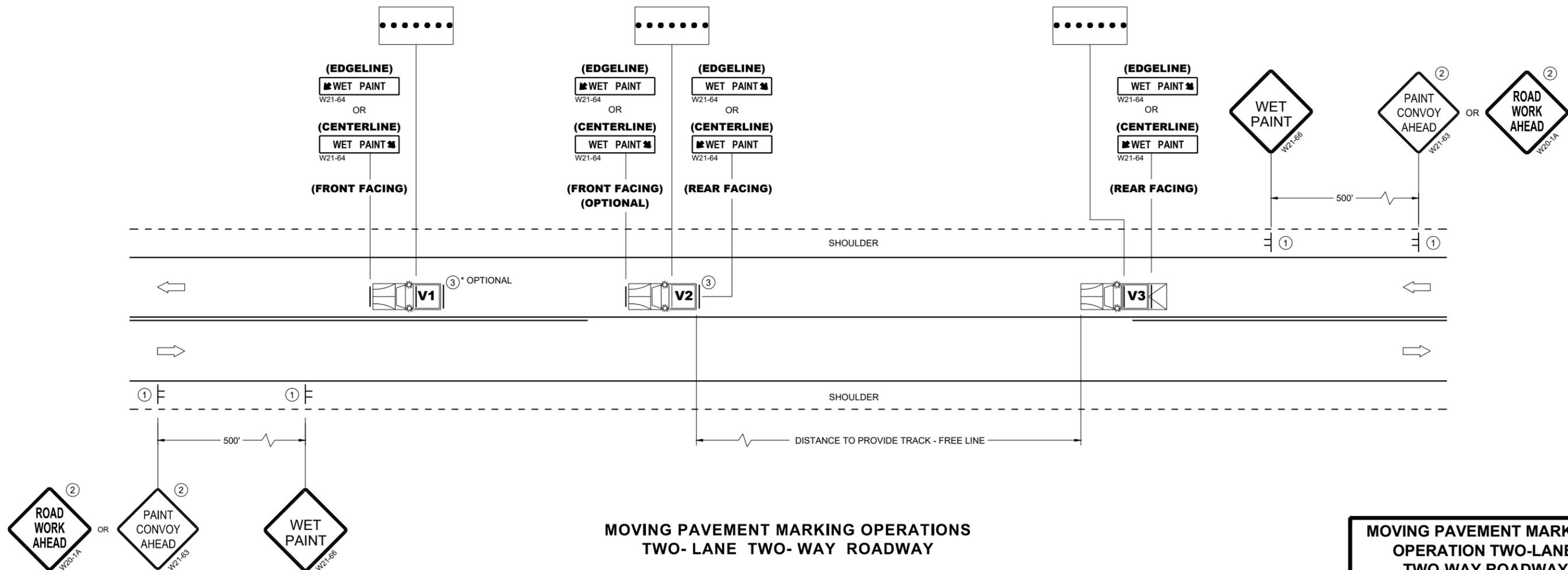
CONES SHOULD BE USED BETWEEN THE MARKING AND SHADOW VEHICLE AT 100 FOOT SPACING. CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

CONES SHALL BE A MINIMUM OF 28" FOR WET PAVEMENT MARKING .

- ① SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES AND AFTER EVERY MAJOR INTERSECTION.
- ② IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1A OR W21-63 ARE NOT REQUIRED.
- ③ V1 AND V2 CAN BE SWITCHED SO THAT THE MARKER IS THE LEAD VEHICLE.

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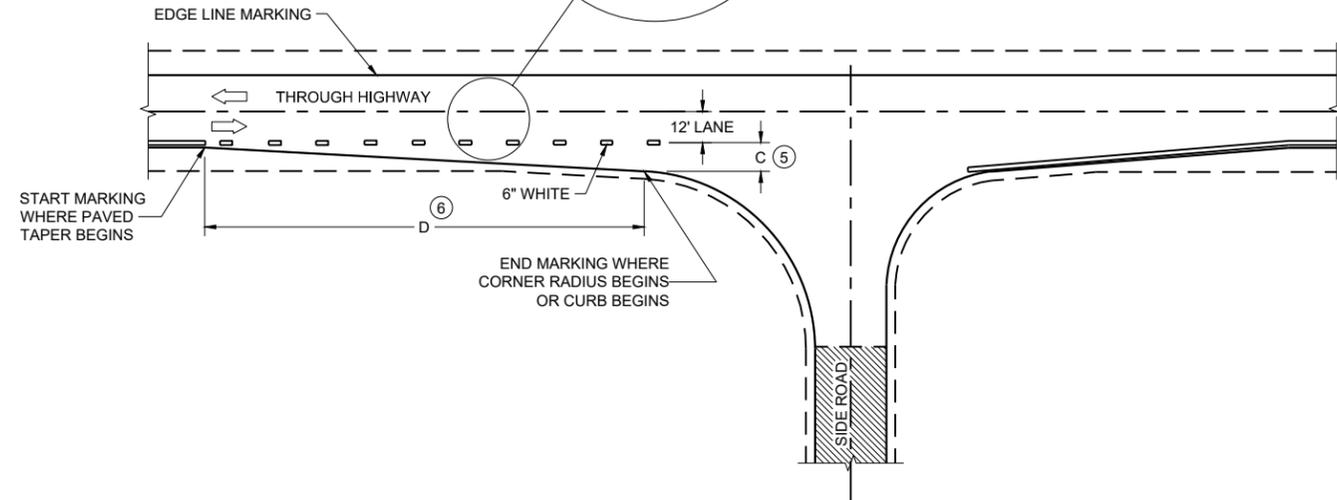
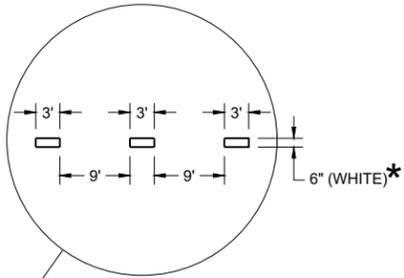


**MOVING PAVEMENT MARKING OPERATIONS
TWO-LANE TWO-WAY ROADWAY**

SDD 15C19-11a

SDD 15C19-11a

MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2025 DATE	/s/ Andrew Heidtke STATE ELECTRICAL ENGINEER
FHWA	



MINOR INTERSECTION

*CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

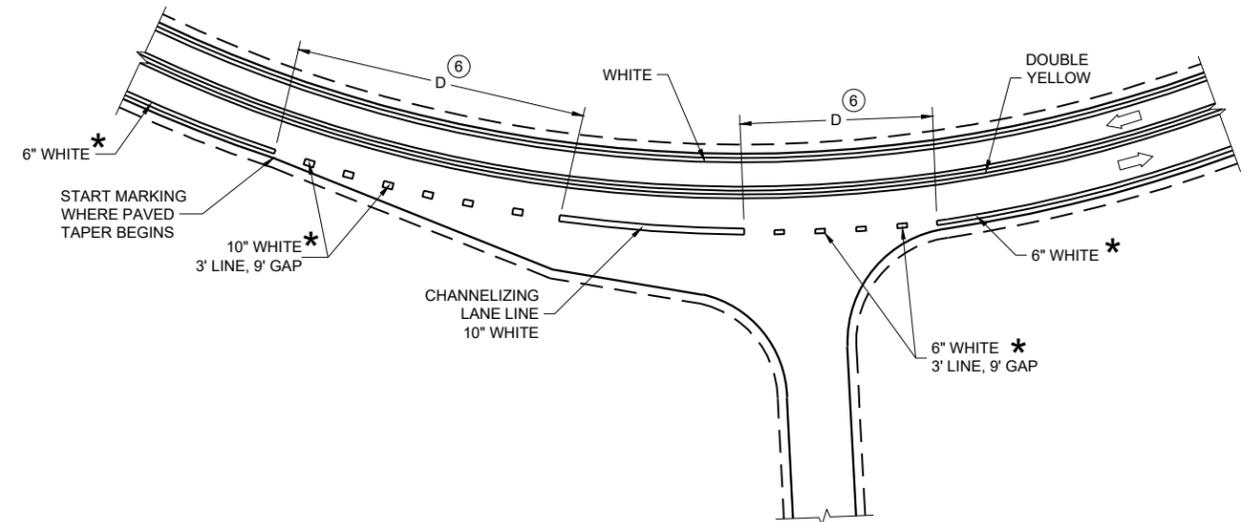
GENERAL NOTES

OMIT EDGE LINES THROUGH INTERSECTIONS. CONTINUE EDGE LINES THROUGH DRIVEWAYS.

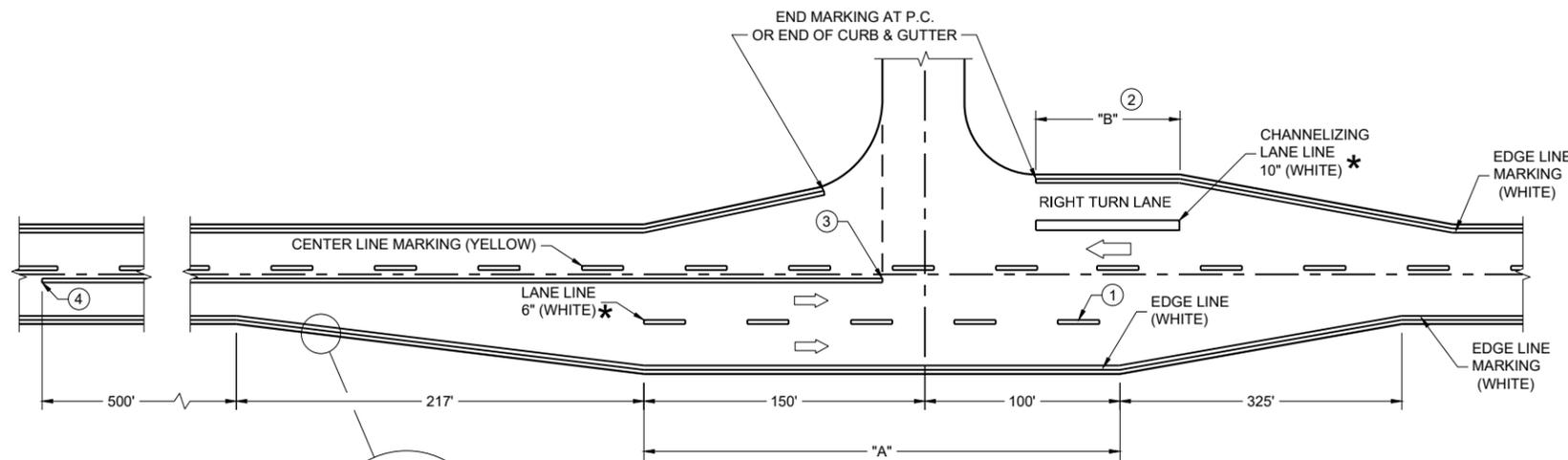
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
- ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
- ③ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT / SURFACE EDGE EXTENSION.
- ④ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
- ⑤ WHEN DISTANCE "C" IS LESS THAN 4 FEET, OMIT DOTTED EXTENSION.
- ⑥ WHEN DISTANCE "D" IS LESS THAN 50 FEET, OMIT DOTTED EXTENSION.

LEGEND

➔ DIRECTION OF TRAVEL



INTERSECTION ON OUTSIDE OF CURVE



**MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANE)**

**PAVEMENT MARKING
(INTERSECTIONS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  DIRECTION OF TRAFFIC
-  WORK ZONE

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE REGIONAL TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

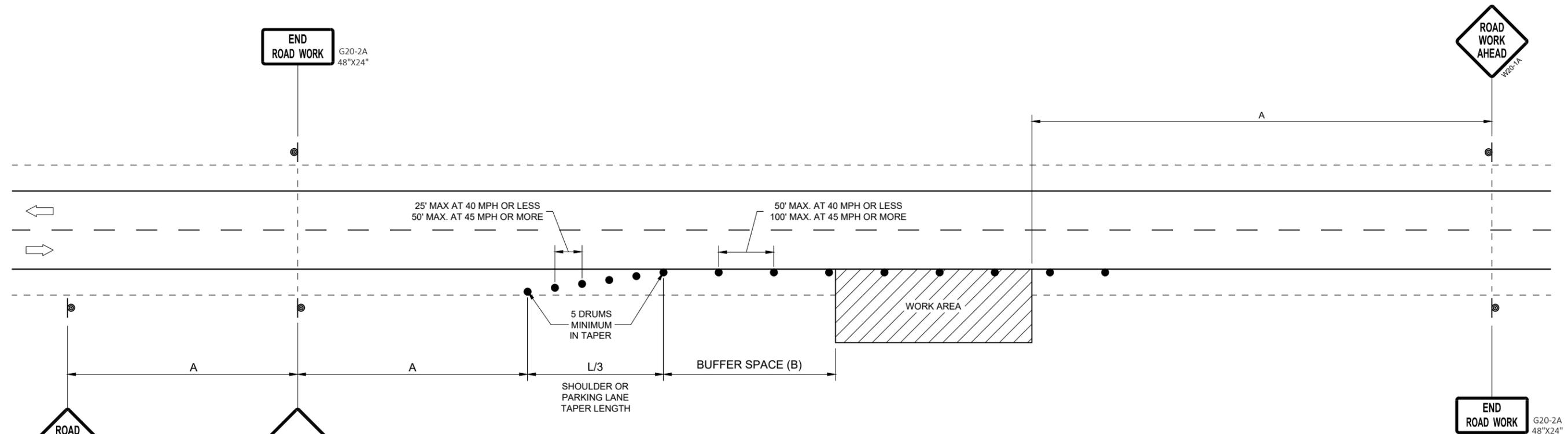
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

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POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	ADVANCE WARNING SIGN SPACING (A) FEET	SHOULDER TAPER L / 3 W, LATERAL OFFSET (FT)						BUFFER SPACE (B) FEET
		3	4	5	6	7	8	
25	200'	10	14	17	21	24	28	55
30	200'	15	20	25	30	35	40	85
35	350'	20	27	34	40	47	54	120
40	350'	26	35	44	53	62	70	170
45	500'	45	59	74	89	104	119	220
50	500'	50	66	83	99	116	132	280
55	500'	54	73	91	109	127	145	335'

OR
IF TRAFFIC CONTROL DEVICES
ENCROACH ONTO TRAVELED WAY, USE



TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2020 /S/ Andrew Heidtke
DATE STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

FHWA

SDD 15D28 - 04

SDD 15D28 - 04

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

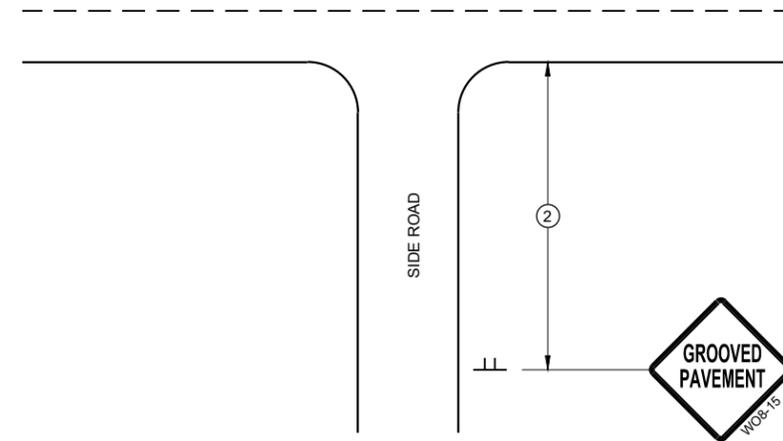
SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

- ① PLACE SIGNS 350' IN ADVANCE OF MILLED SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
- ② PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.

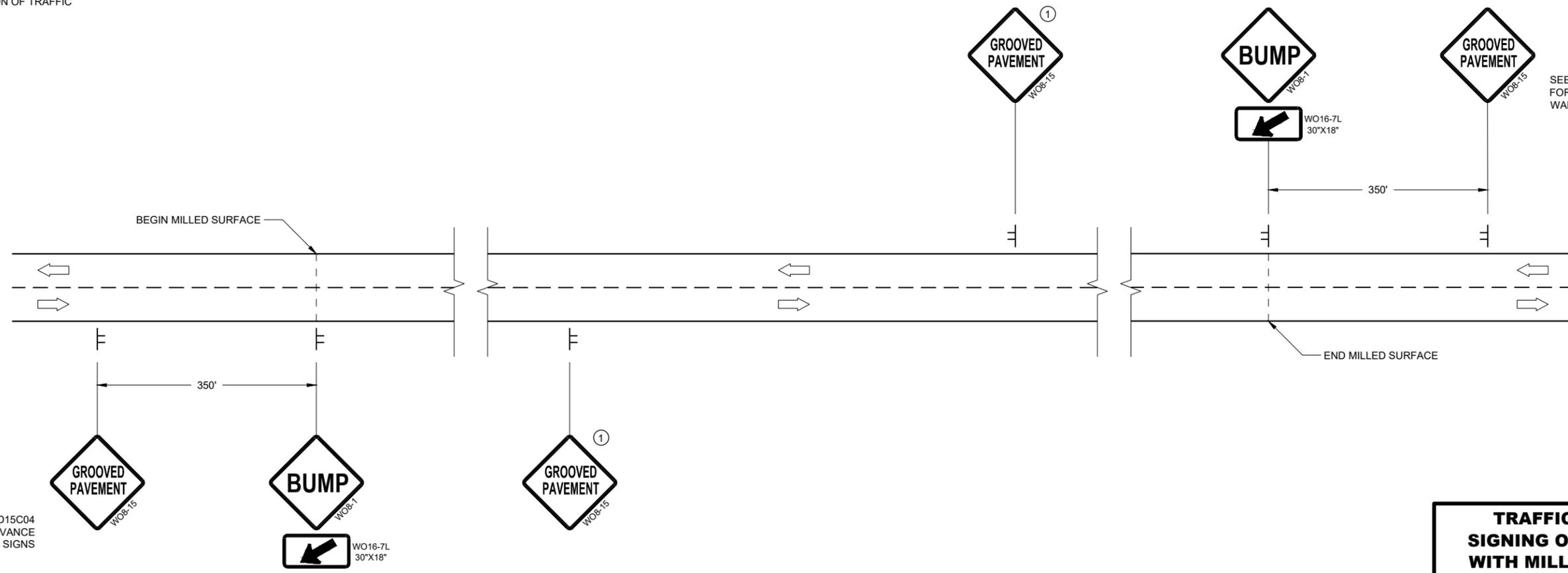
LEGEND

⌋ SIGN ON TEMPORARY SUPPORT

➡ DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH SIGN DETAIL



SEE SDD15C04 FOR ADVANCE WARNING SIGNS

SEE SDD15C04 FOR ADVANCE WARNING SIGNS

DETAIL FOR SIGNING ON MILLED SURFACES

TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

LEGEND

- V1 WORK VEHICLE
- V2 SHADOW VEHICLE
-  TRUCK MOUNTED ATTENUATOR (TMA)
-  FLASHING ARROW PANEL (CAUTION)
-  WORK AREA
-  DIRECTION OF TRAFFIC

POSTED SPEED PRIOR TO WORK STARTING (MPH)	DECISION SIGHT DISTANCE (D)
0 - 25	550'
30	550'
35	700'
40	700'
45	900'
50	900'
55	1200'

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED.

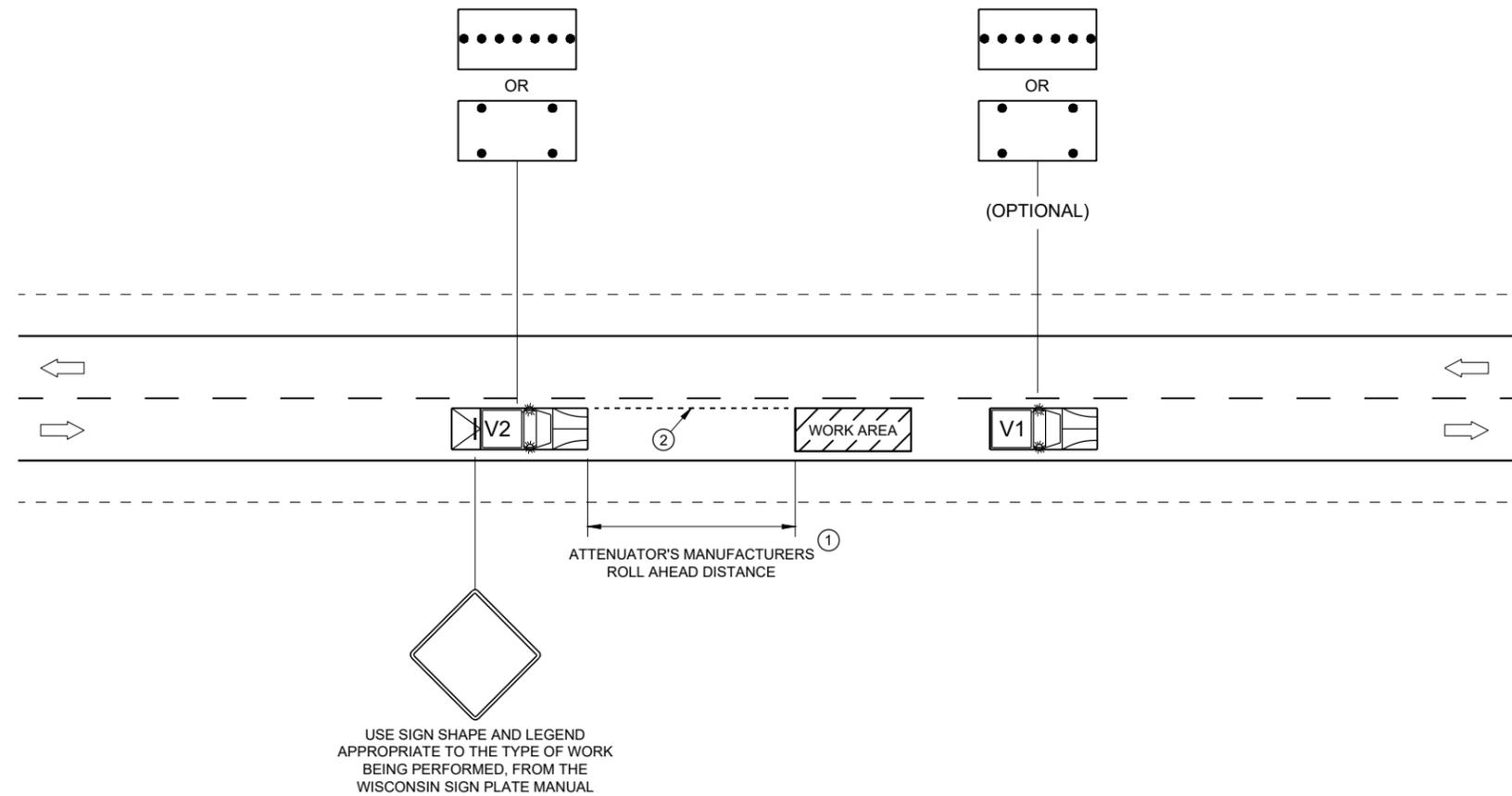
MOBILE IS WORK THAT MOVES CONTINUOUSLY OR MOVES AT LEAST THE DECISION SIGHT DISTANCE EVERY 15 MINUTES.

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

ALL ARROW PANELS SHALL BE REAR FACING, TYPE "B" OR "C", AND DISPLAYING THE FLASHING CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

USE AN ATTENUATOR ON THE REARMOST VEHICLE THAT BLOCKS ALL OR PART OF THE TRAFFIC LANE.

- ① DISTANCE BETWEEN VEHICLES MAY INCREASE FROM THE ATTENUATOR'S ROLL AHEAD BASED ON TERRAIN, SIGHT DISTANCE, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.
- ② ALIGN LEFT SIDE OF SHADOW VEHICLE WITH EDGE OF WORK AREA.



6

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SDD 15D51 - 01

SDD 15D51 - 01

**TRAFFIC CONTROL,
MOBILE OPERATIONS ON
AN UNDIVIDED ROADWAY**

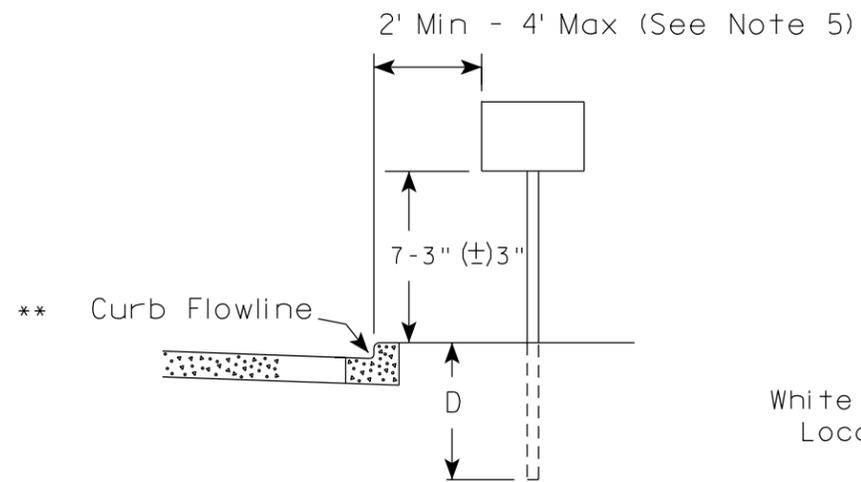
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021 /S/ Andrew Heidtke
DATE STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

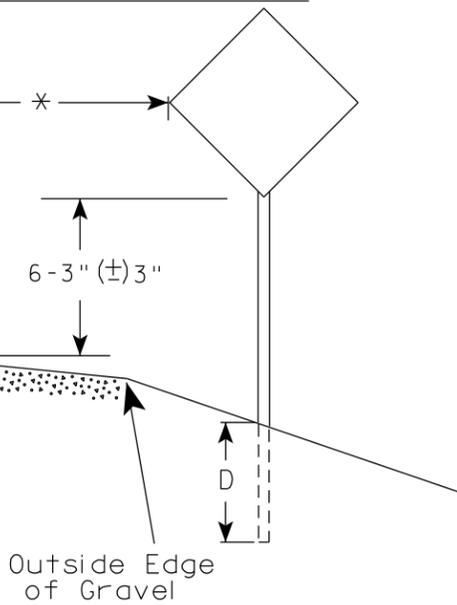
FHWA

URBAN AREA

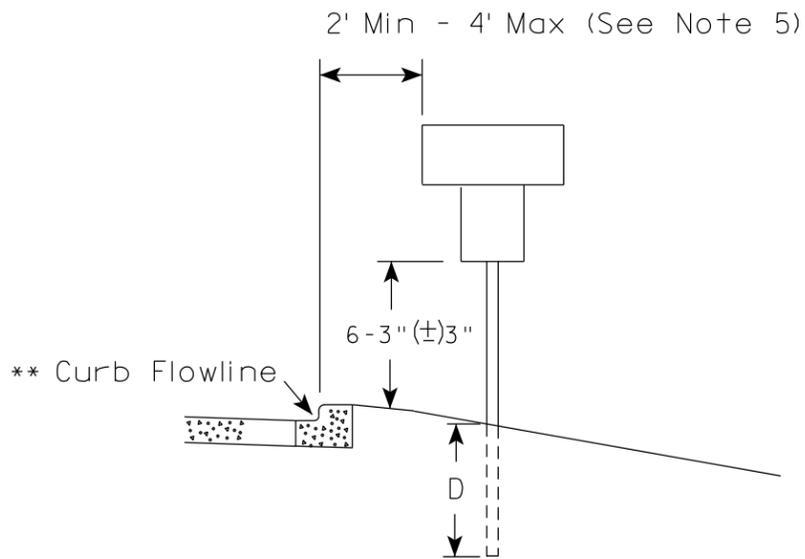
RURAL AREA (See Note 2)



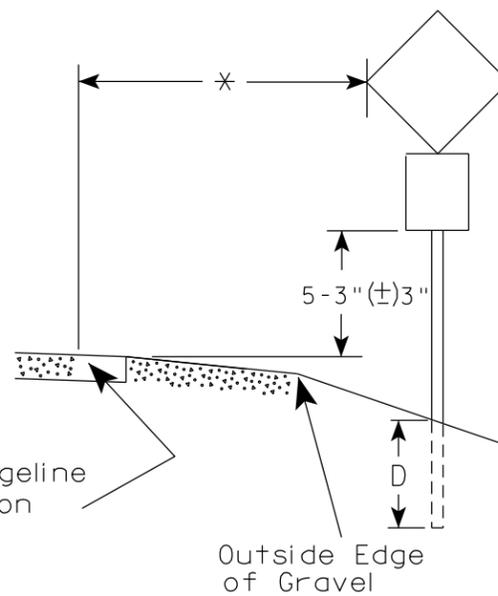
White Edgeline Location



Outside Edge of Gravel



White Edgeline Location



Outside Edge of Gravel

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

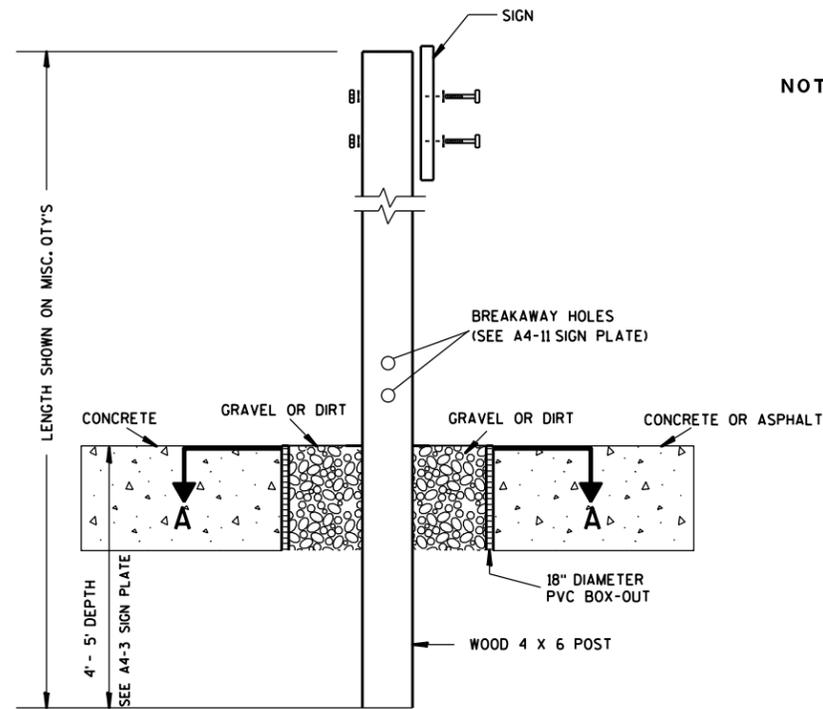
WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R Raub
for State Traffic Engineer

DATE 12/6/23

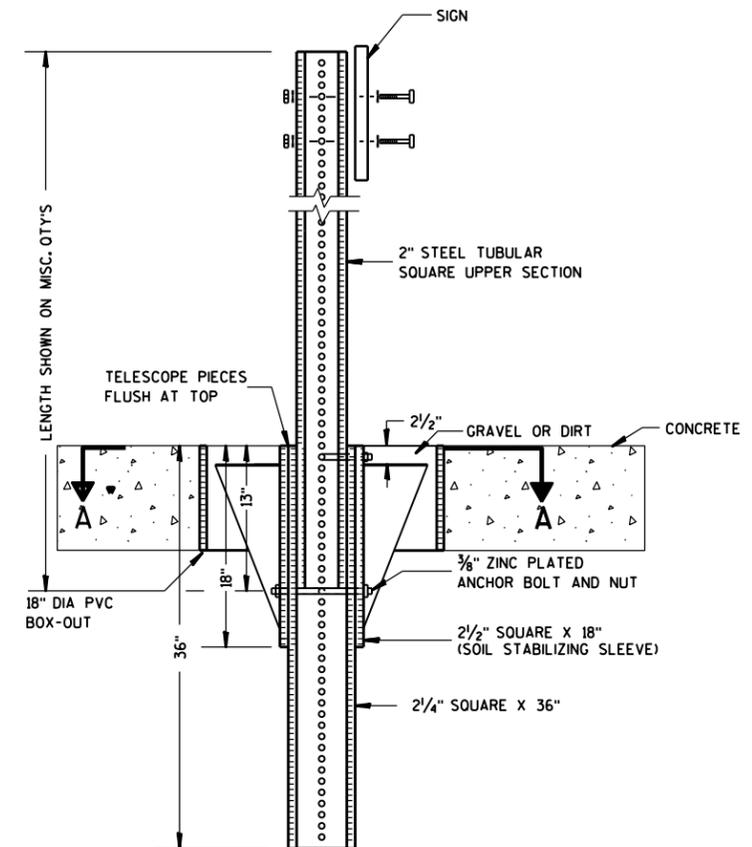
PLATE NO. A4-3.23



ELEVATION VIEW

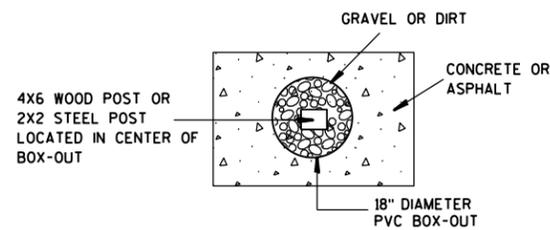
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST BOX-OUTS A4-3B	
<small>WISCONSIN DEPT OF TRANSPORTATION</small>	
APPROVED <i>Matthew R Rauch</i> <small>for State Traffic Engineer</small>	
<small>DATE 1/27/14</small>	<small>PLATE NO. A4-3B.1</small>

GENERAL NOTES

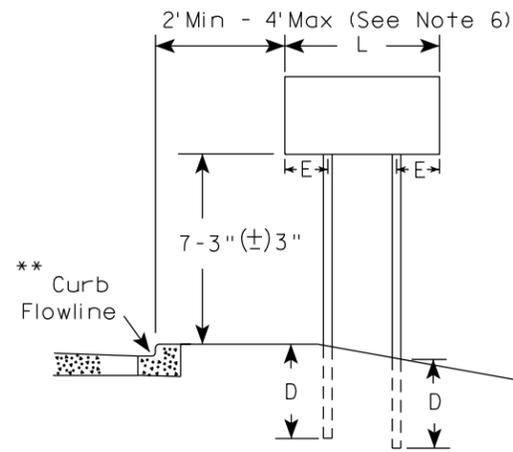
- For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of sub-sign.
- The (±) tolerance for mounting height is 3 inches.
- J-Assemblies are considered to be one sign for mounting height.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

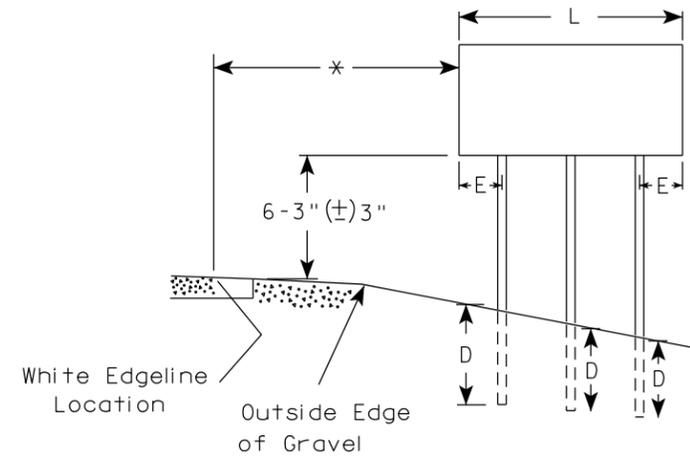
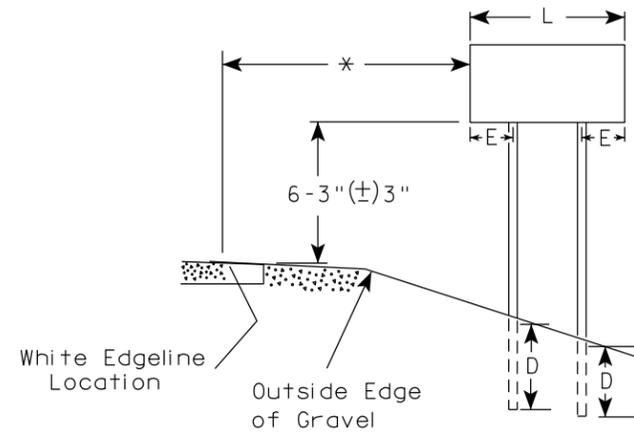
** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

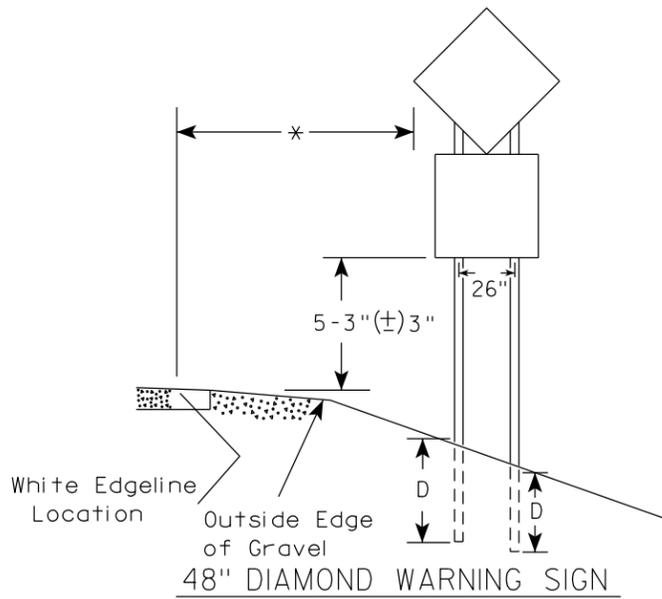
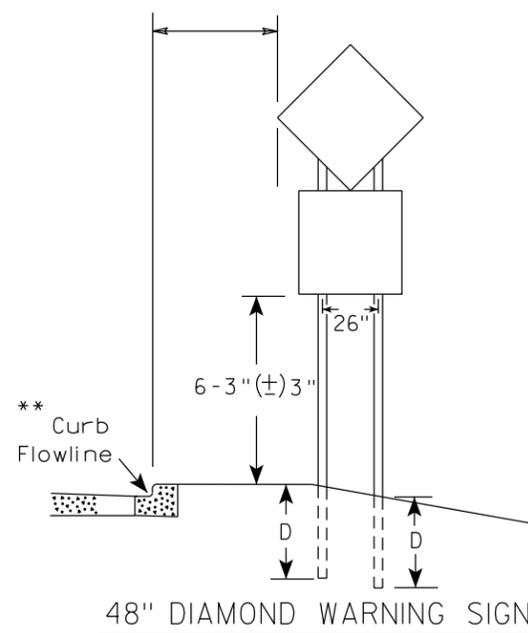
URBAN AREA



RURAL AREA (See Note 3)



URBAN AREA



SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
For State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

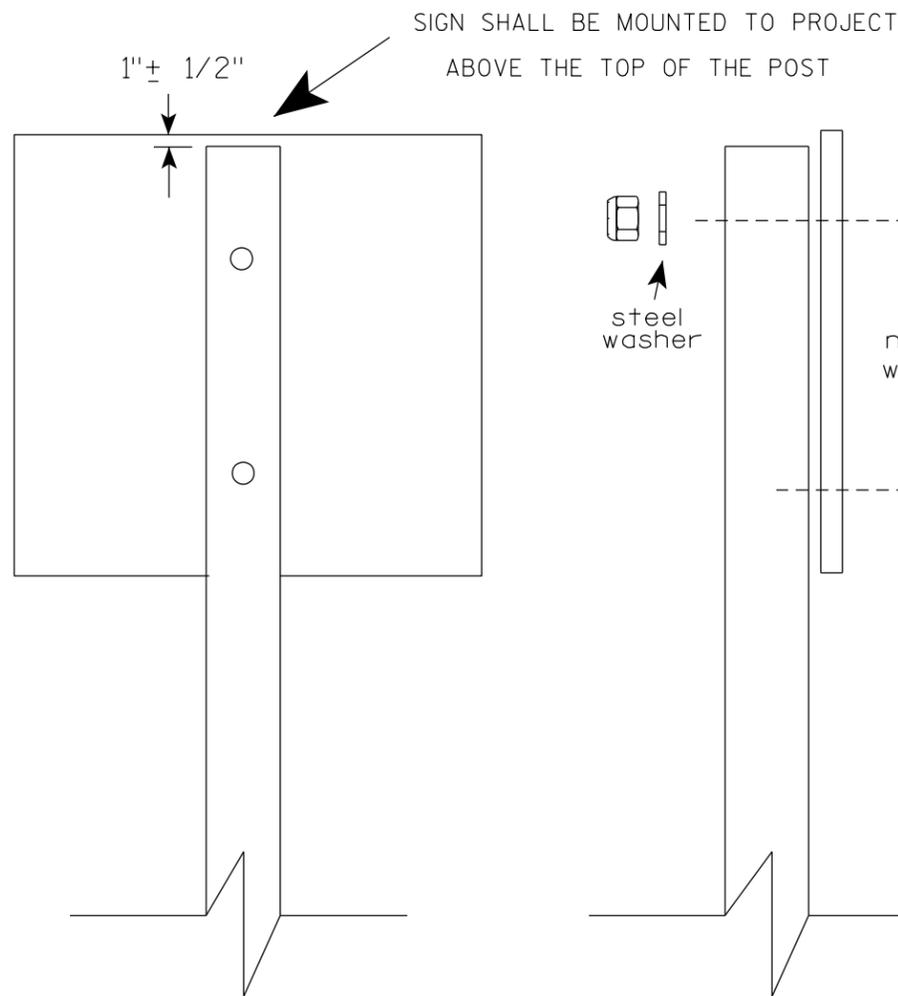
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



SIGN SHALL BE MOUNTED TO PROJECT
ABOVE THE TOP OF THE POST

1"± 1/2"

steel washer

nylon washer

steel washer

*

*

Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS
TO POSTS

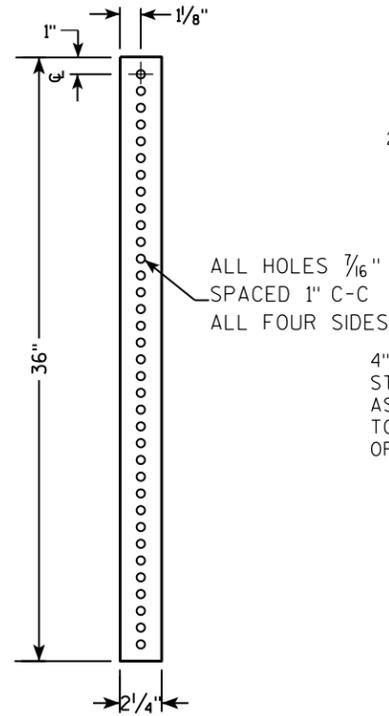
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
For State Traffic Engineer

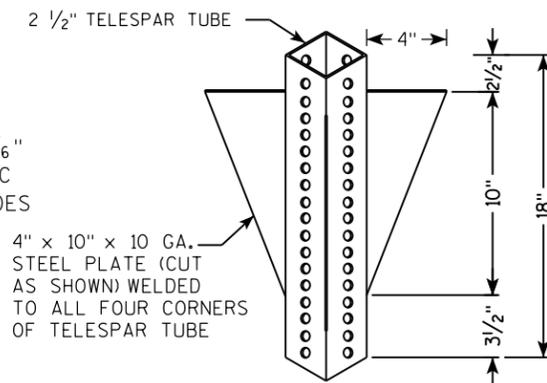
DATE 4/1/2020 PLATE NO. A4-8.9

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**

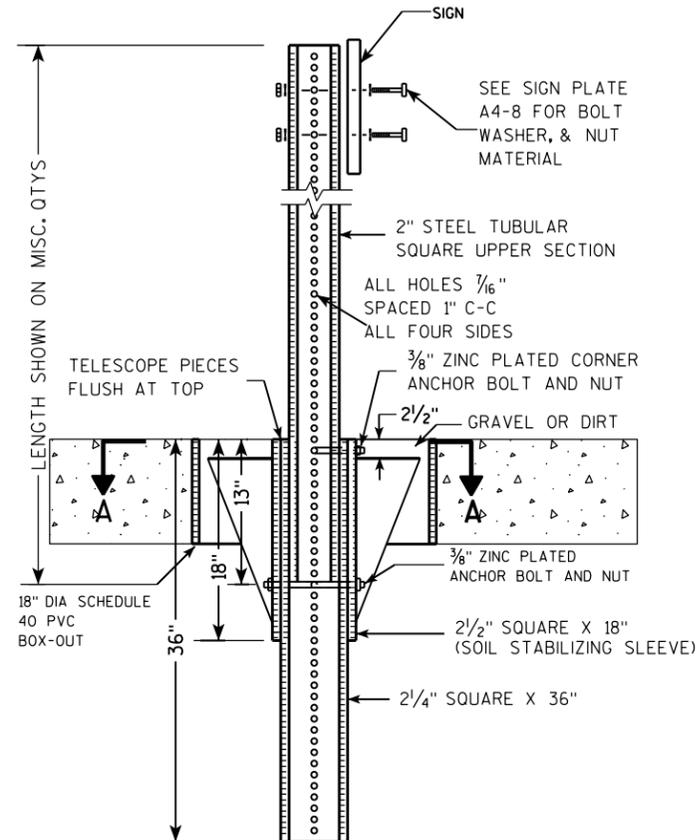
2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



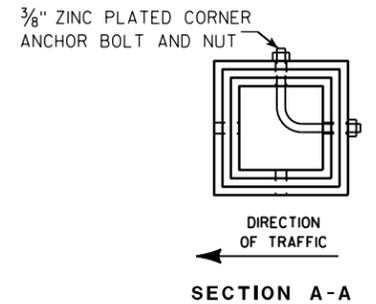
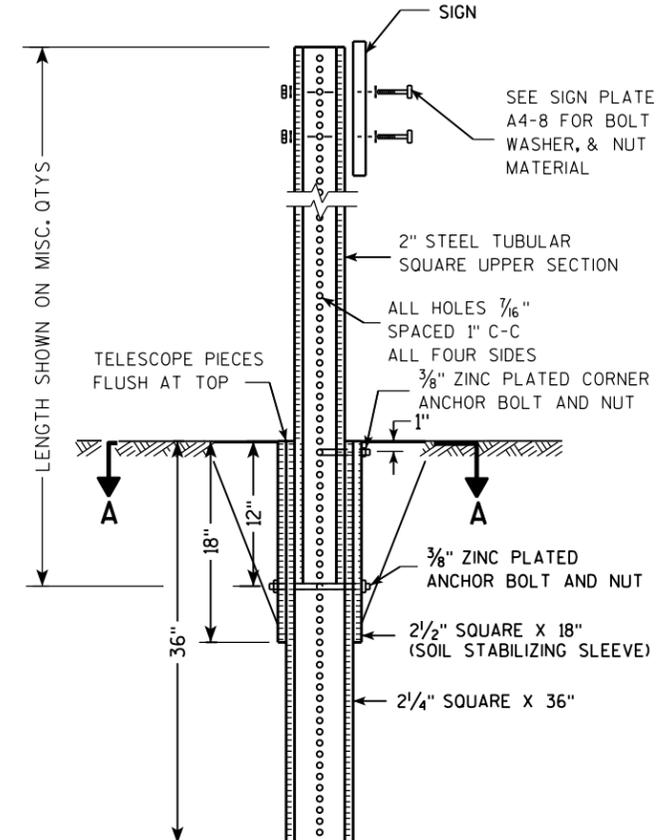
2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH



**DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

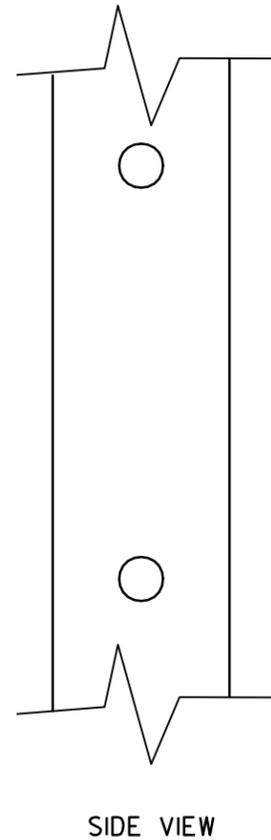
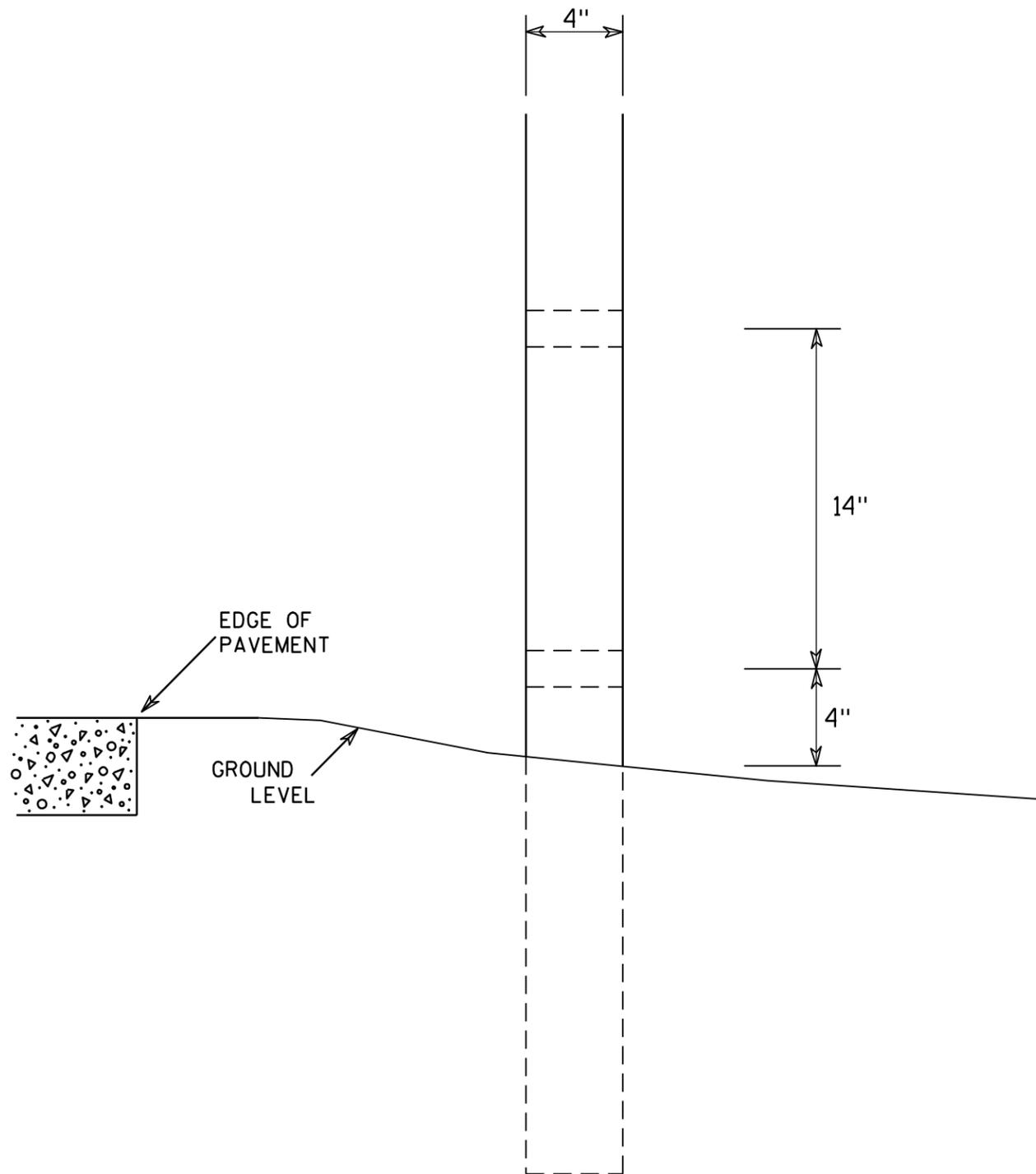
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

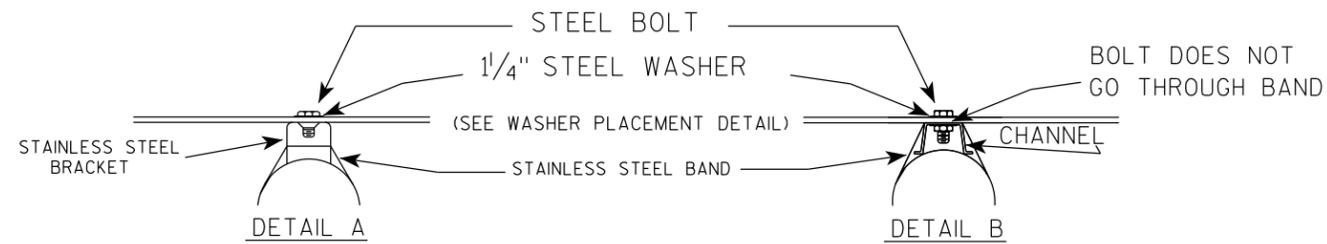
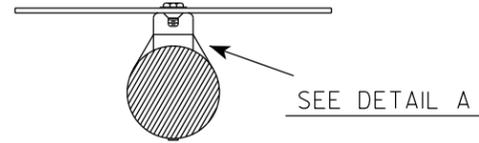
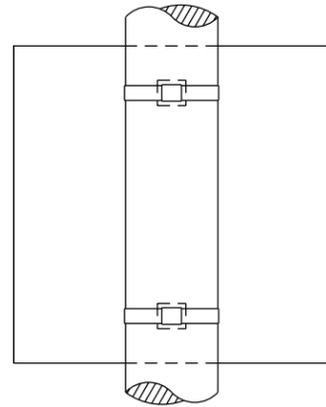
7

7

4 X 6 WOOD POST MODIFICATIONS	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>

BANDING

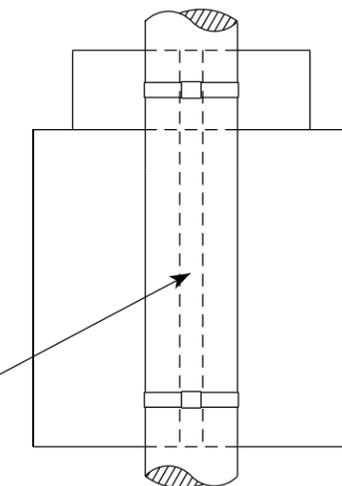
SINGLE SIGN



GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

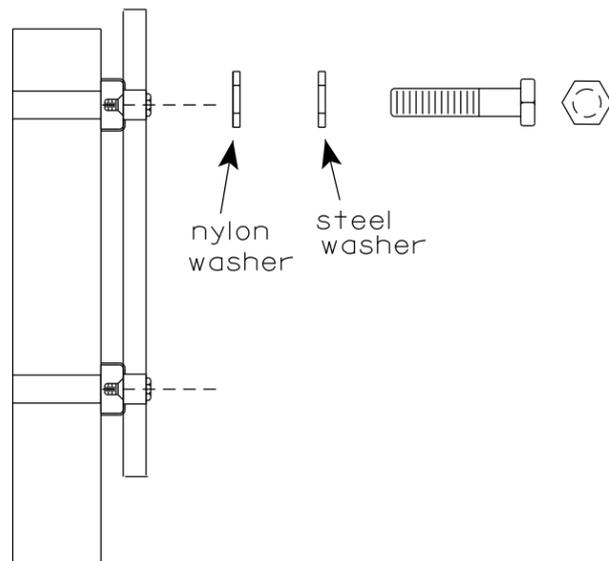
"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



WASHER PLACEMENT



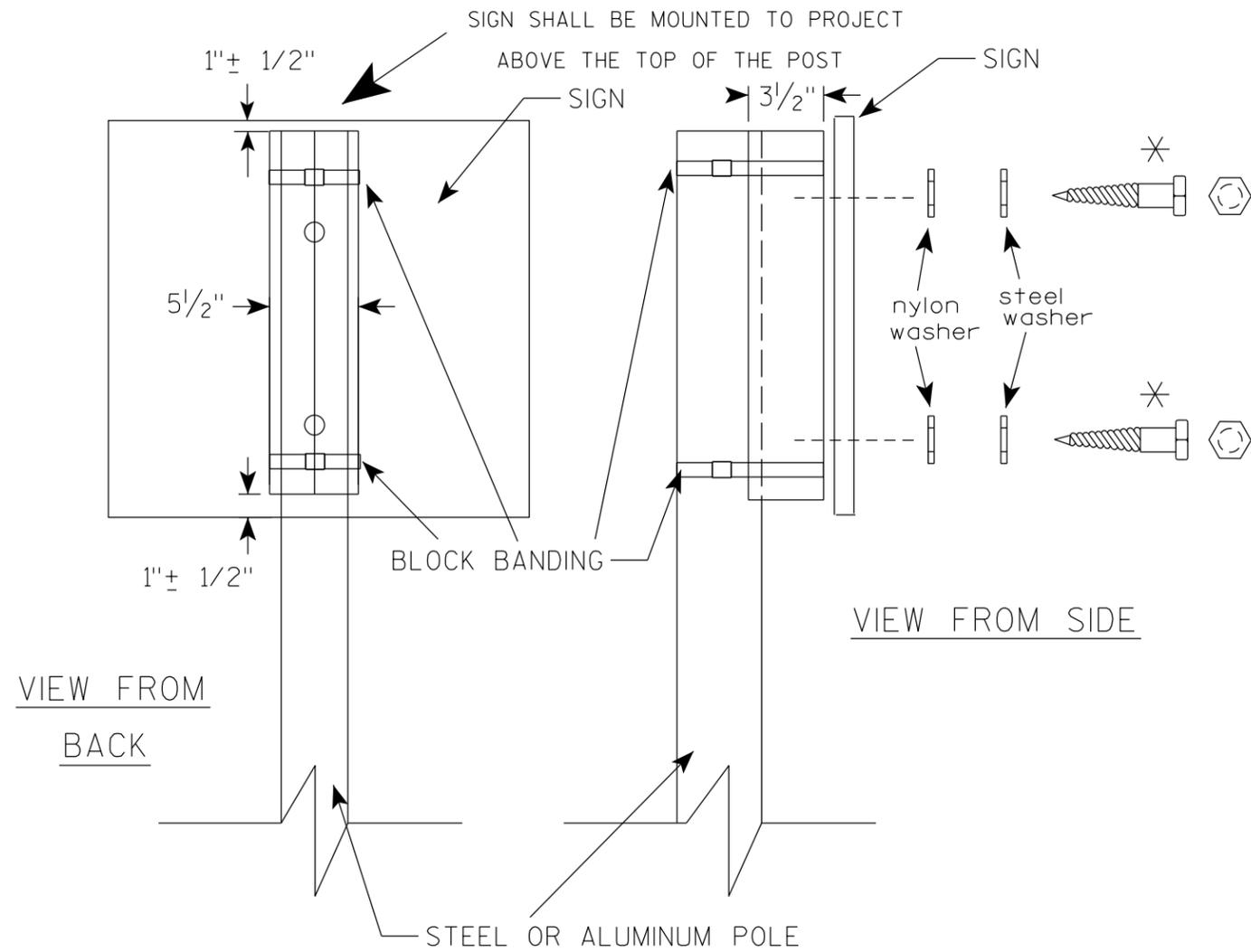
WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

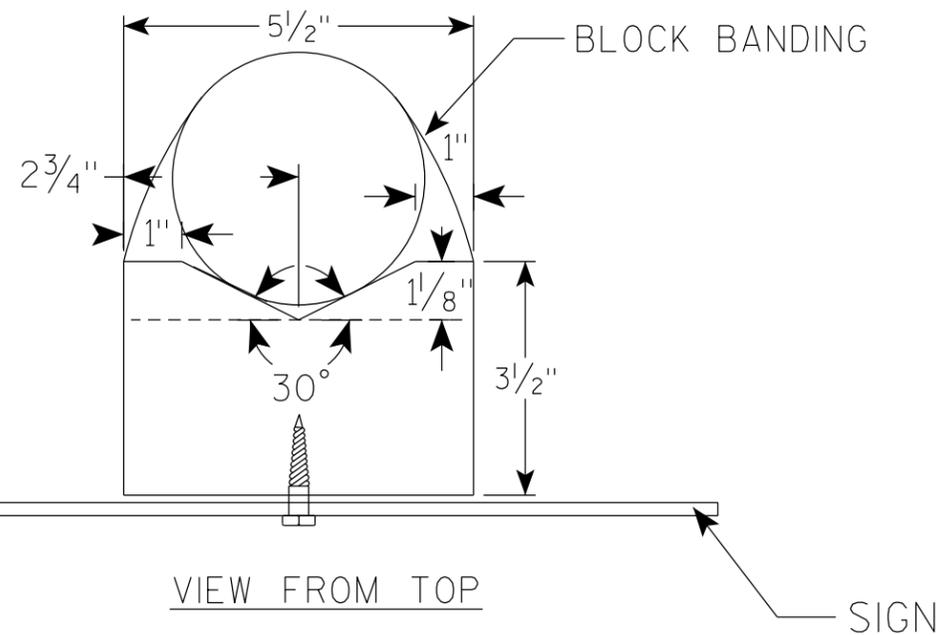
DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM
BACK

VIEW FROM SIDE

STEEL OR ALUMINUM POLE



VIEW FROM TOP

SIGN

GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, 3/4" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1/4" O.D. X 3/8" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1/4" O.D. X 3/8" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE 3/8" X 2 1/2"

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

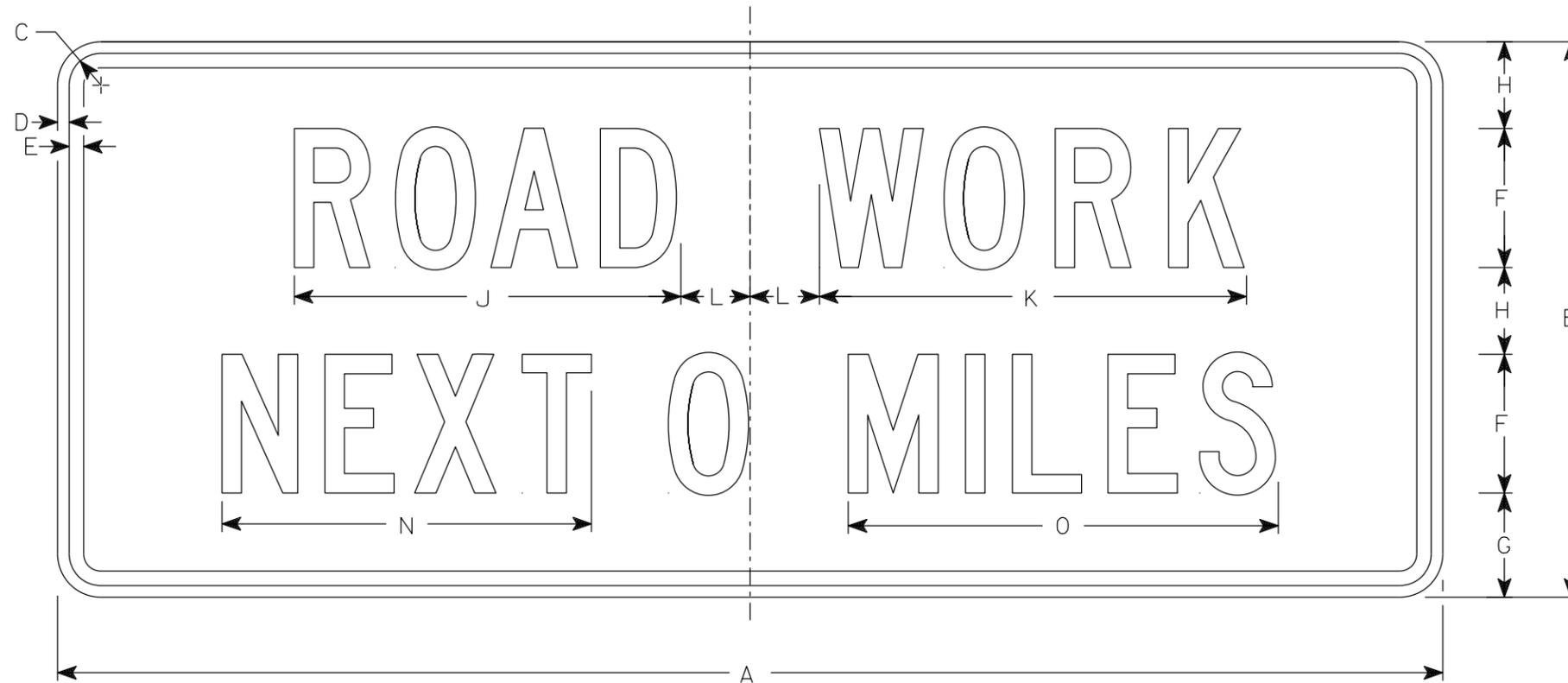
PROJECT NO:

SHEET NO:

E

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Round distance to nearest whole Mile and substitute appropriate numerals and optically adjust spacing to achieve proper balance



G20-1

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	
1																												
2S	60	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4		16 3/4	18 1/2	3		16	18 5/8													10.0
2M	60	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4		16 3/4	18 1/2	3		16	18 5/8													10.0
3	60	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4		16 3/4	18 1/2	3		16	18 5/8													10.0
4	60	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4		16 3/4	18 1/2	3		16	18 5/8													10.0
5	60	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4		16 3/4	18 1/2	3		16	18 5/8													10.0

STANDARD SIGN
G20-1

WISCONSIN DEPT OF TRANSPORTATION

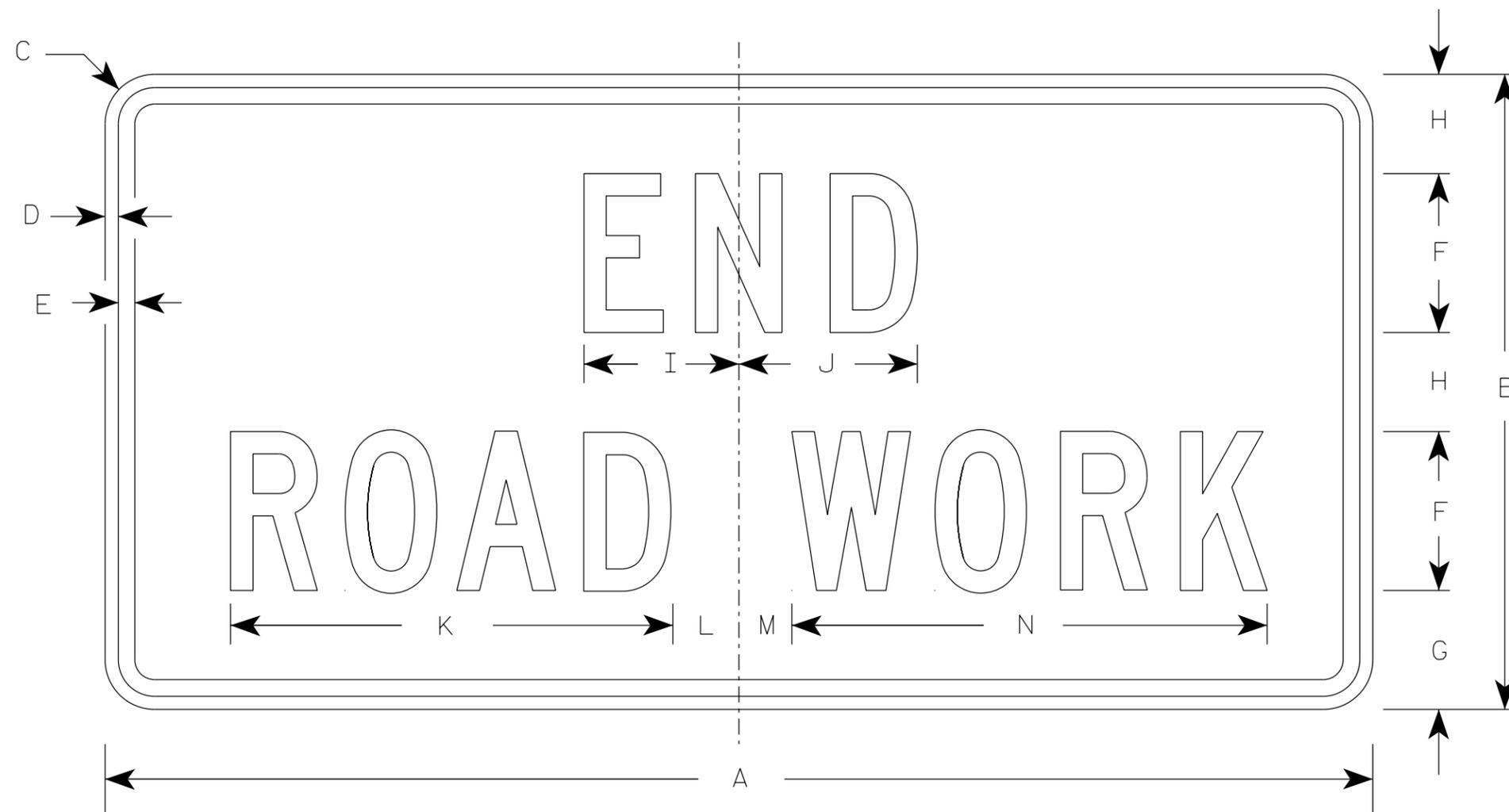
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 1/26/2023 PLATE NO. G20-1.9

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



G20-2A

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 1/2	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5
2	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
2M	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
3	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
4	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
5	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0

STANDARD SIGN
G20-2A

WISCONSIN DEPT OF TRANSPORTATION

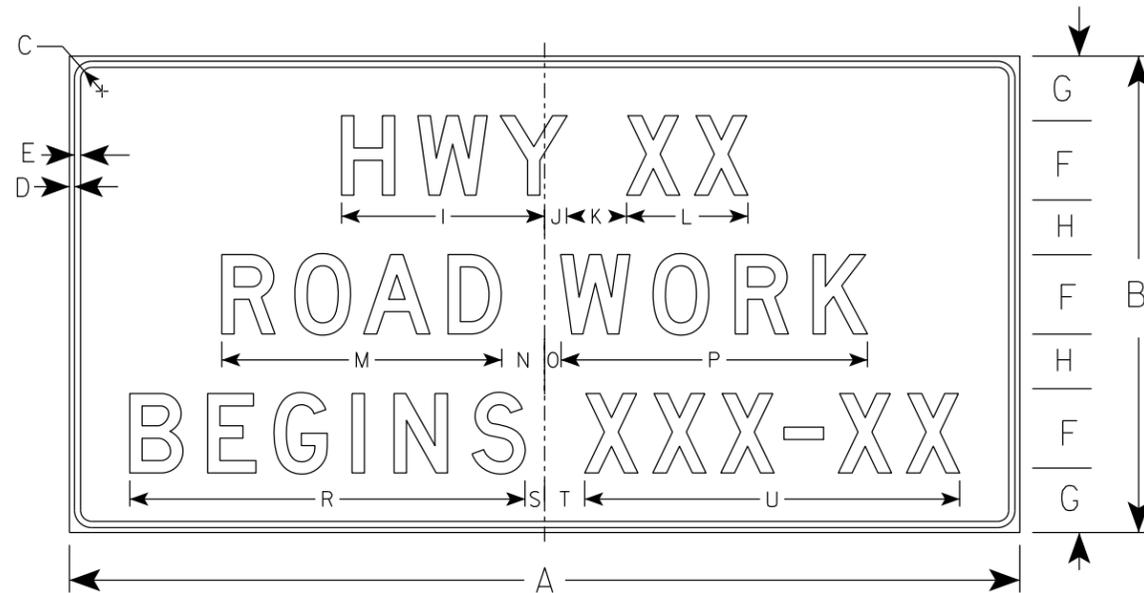
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 1/26/2023 PLATE NO. G20-2A.10

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - D
4. Substitute appropriate numeral and adjust spacing to achieve proper balance.



G20-57

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2																											
3	72	36	1 1/8	1/2	5/8	6	5	4	15 5/8	1 5/8	5	9 1/4	21 1/4	3 1/2	1 1/2	23 1/4		29 7/8	1 3/4	3 1/4	28 1/2						18.0
4	96	48	2 1/4	3/4	1	8	6 1/2	5 1/2	20 5/8	2 1/4	6	12 1/4	28 1/4	4 3/8	1 5/8	31		39 1/4	2	4	37 7/8						32.0
5																											

STANDARD SIGN
G20-57

WISCONSIN DEPT OF TRANSPORTATION

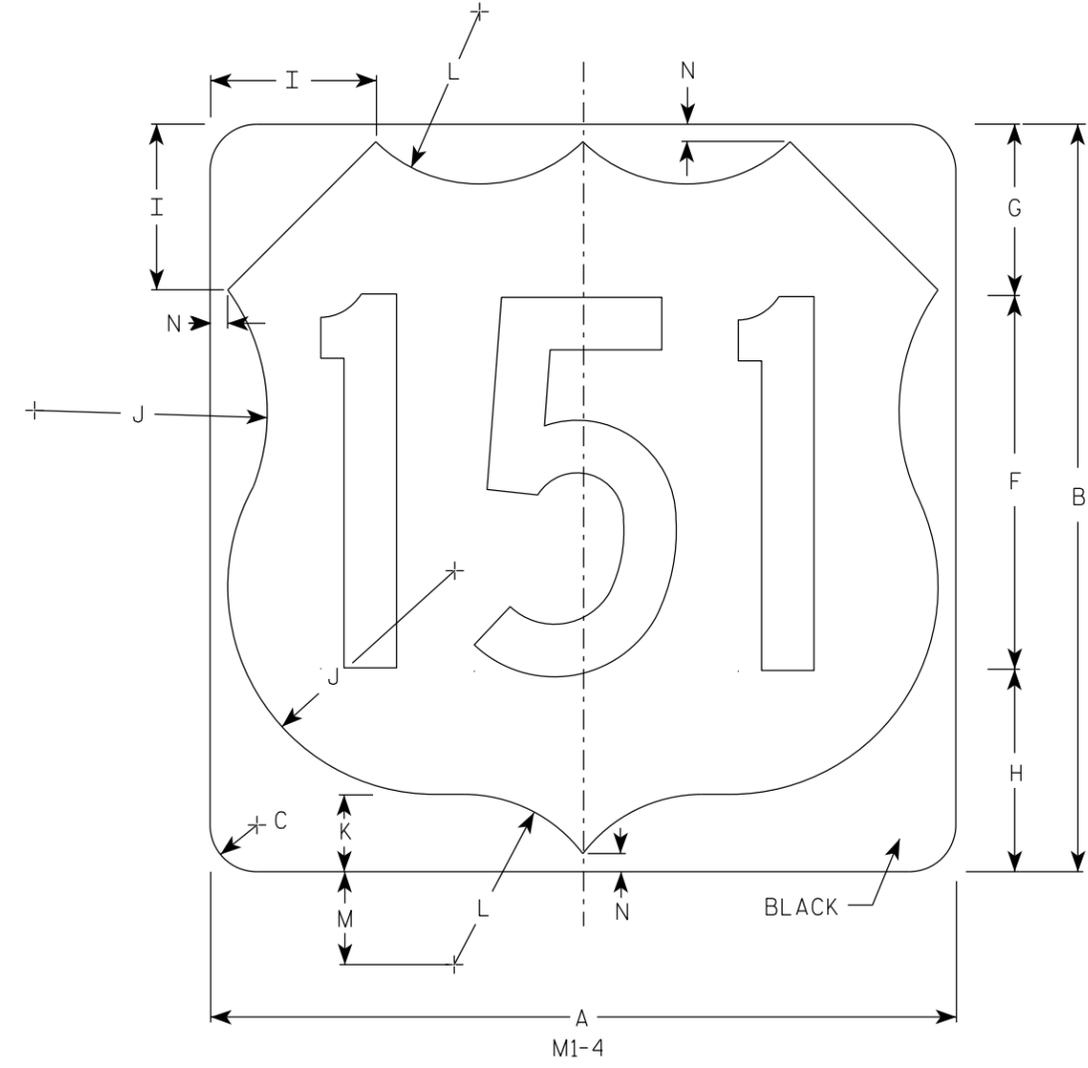
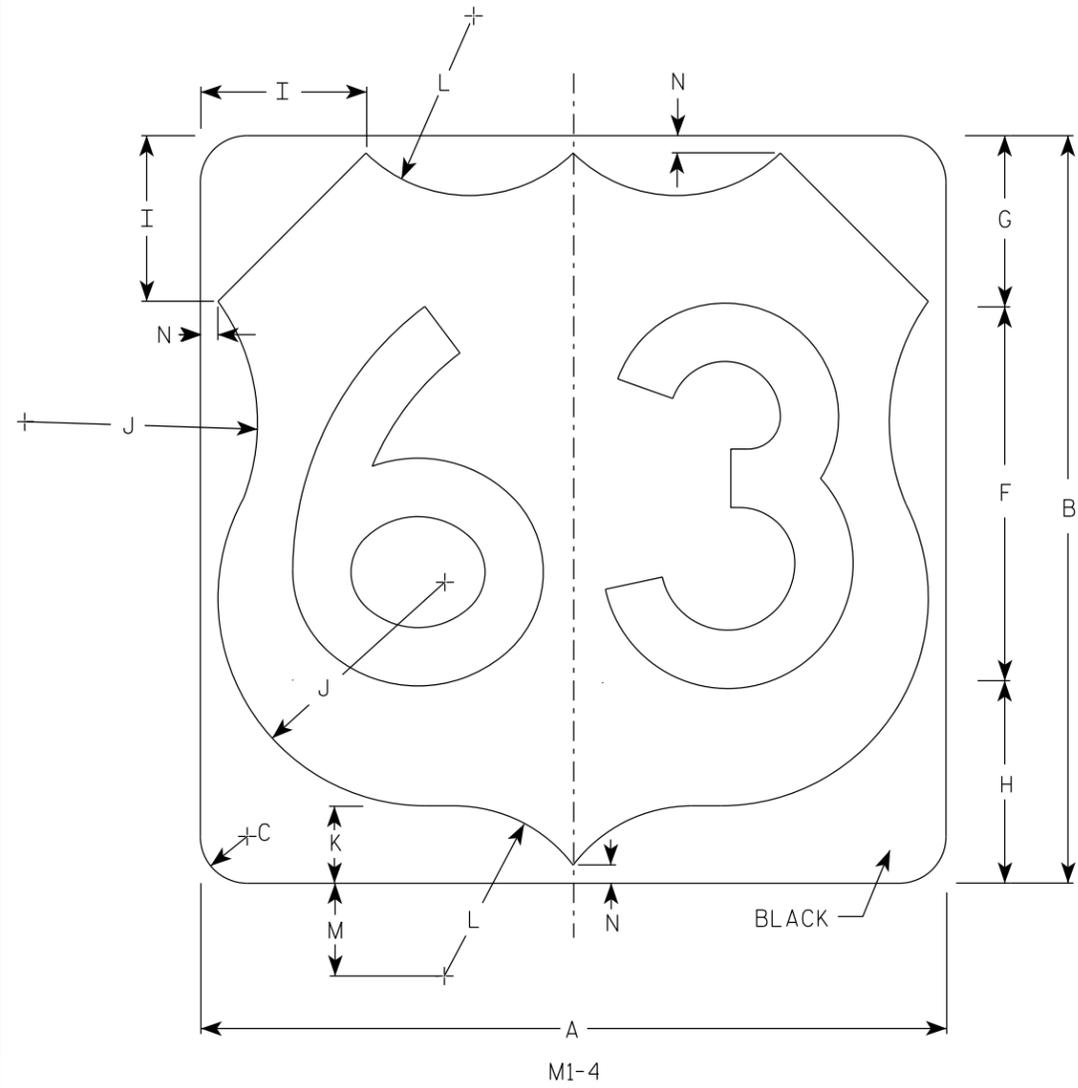
APPROVED *Matthew R Rauch*
For State Traffic Engineer

DATE 1/22/19 PLATE NO. G20-57.3

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - D except 3 number signs Series C



7

7

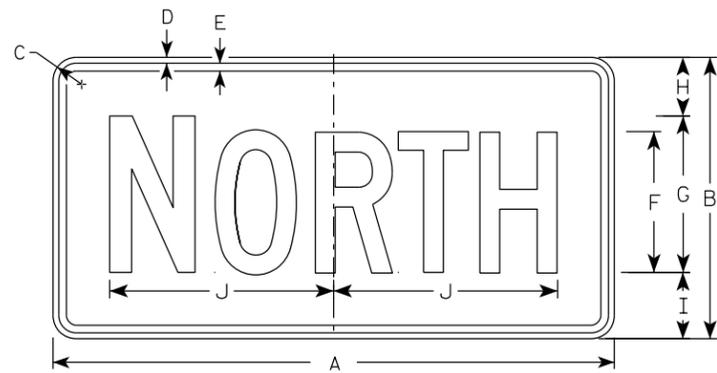
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	24	1 1/2			12	5 1/2	6 1/2	5	7 1/2	2 1/2	5 1/2	3	1/2													4.0
2M	24	24	1 1/2			12	5 1/2	6 1/2	5	7 1/2	2 1/2	5 1/2	3	1/2													4.0
3	36	36	2 1/4			18	8 1/4	9 1/4	7 1/4	11 1/4	3 3/4	8 1/4	4 1/2	3/4													9.0
4	36	36	2 1/4			18	8 1/4	9 1/4	7 1/4	11 1/4	3 3/4	8 1/4	4 1/2	3/4													9.0
5	36	36	2 1/4			18	8 1/4	9 1/4	7 1/4	11 1/4	3 3/4	8 1/4	4 1/2	3/4													9.0

USH MARKER
M1-4 FOR ASSEMBLIES

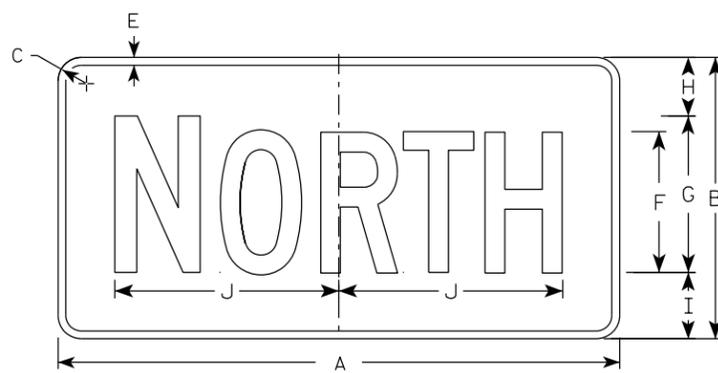
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Raub*
for State Traffic Engineer

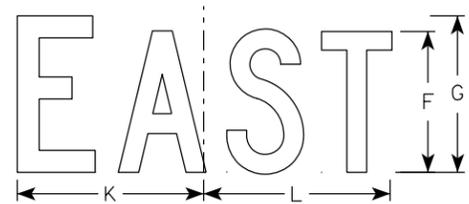
DATE 12/20/22 PLATE NO. M1-4.11



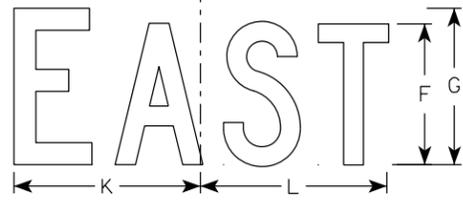
M3-1
MM3-1
MP3-1



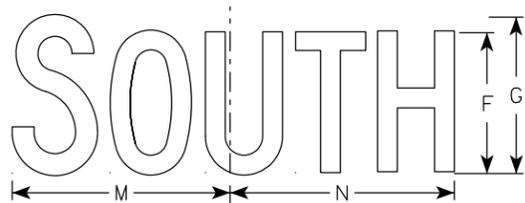
MB3-1
MK3-1
MN3-1



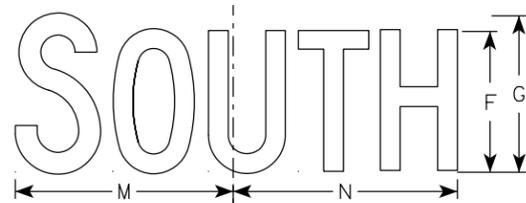
M3-2
MM3-2
MP3-2



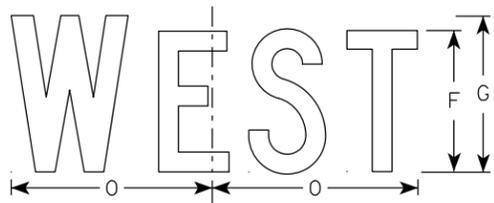
MB3-2
MK3-2
MN3-2



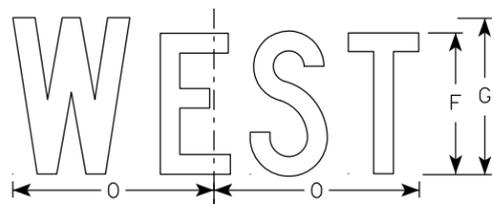
M3-3
MM3-3
MP3-3



MB3-3
MK3-3
MN3-3



M3-4
MM3-4
MP3-4



MB3-4
MK3-4
MN3-4

NOTES

- All Signs Type II - Type H Reflective
- Color:
 - Background - See note 5
 - Message - See note 5
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
MP3-1 thru MP3-4 Background - White
Message - Blue
- Note the first letter of each direction is larger than the remainder of the message.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	1 1/2	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4												2.00
2M	24	12	1 1/2	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4												2.00
3	36	18	1 1/2	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13												4.5
4	36	18	1 1/2	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13												4.5
5	36	18	1 1/2	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13												4.5

STANDARD SIGNS
M3-1 THRU M3-4
SERIES

WISCONSIN DEPT OF TRANSPORTATION

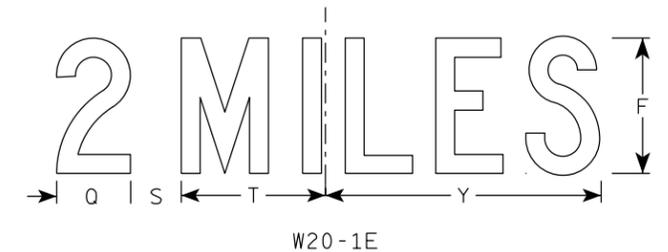
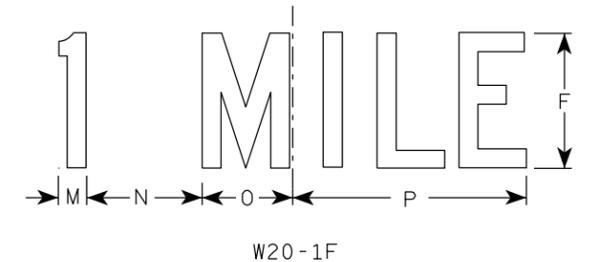
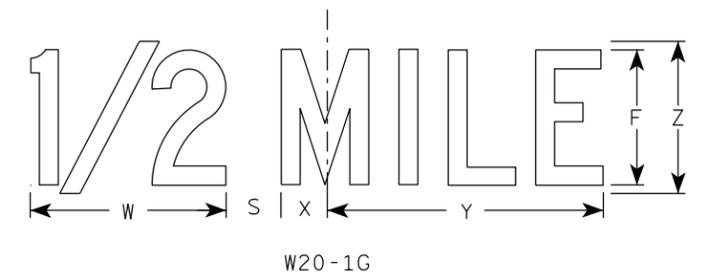
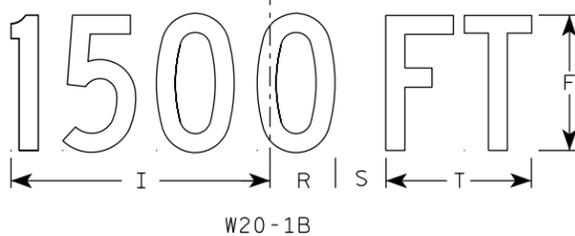
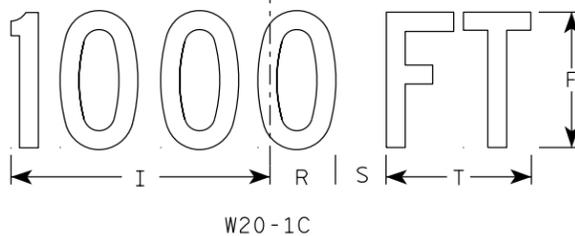
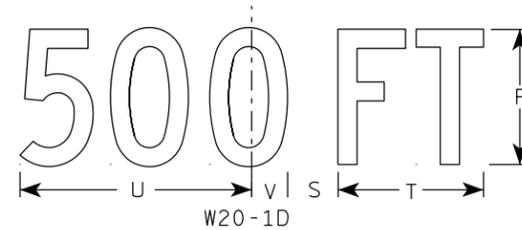
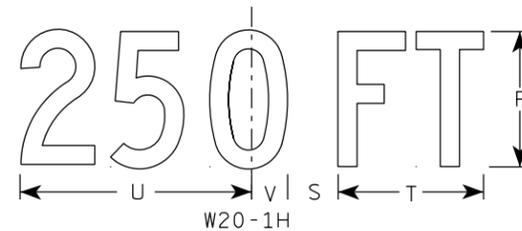
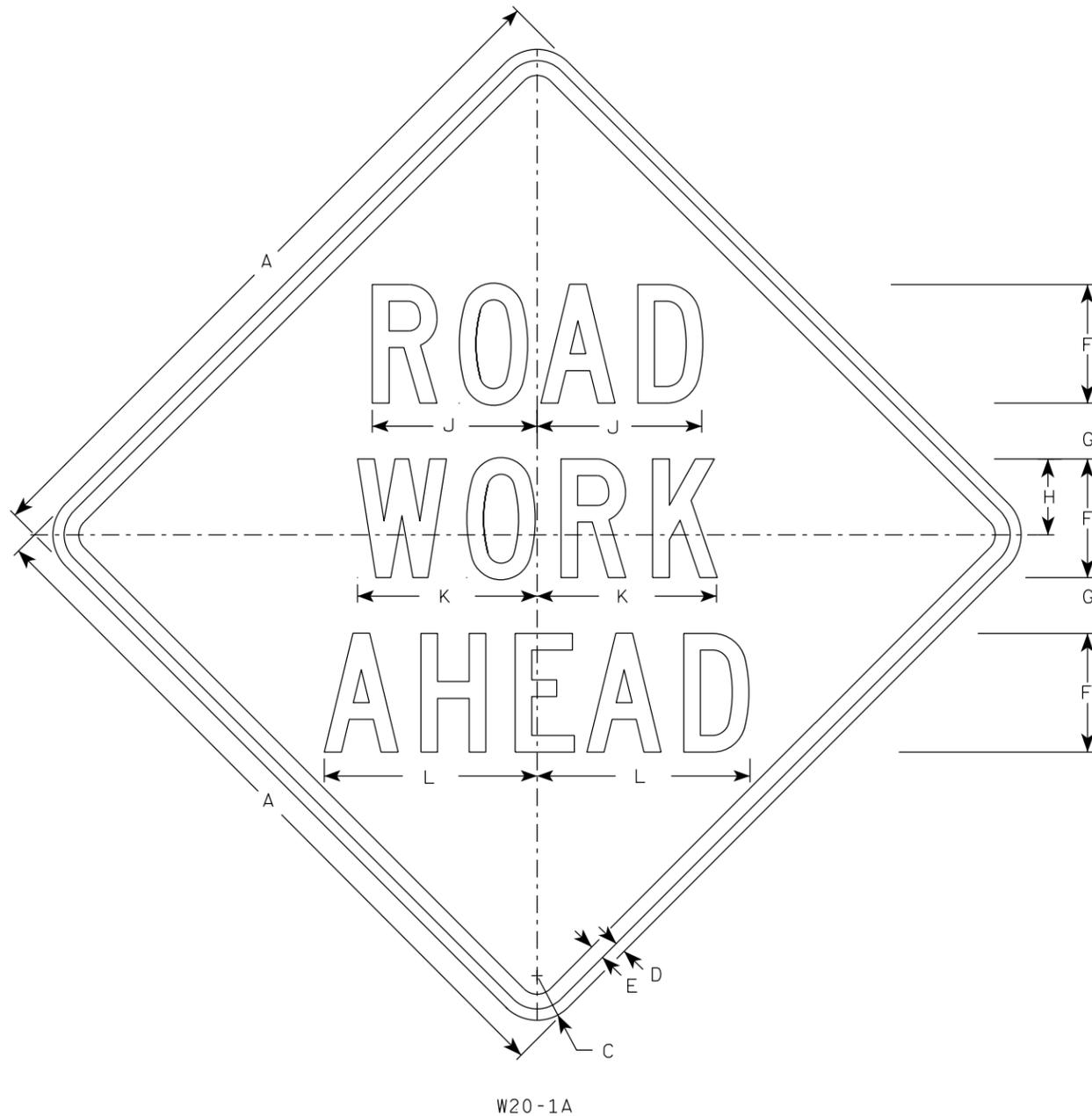
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 2/8/2023 PLATE NO. M3-1.15

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



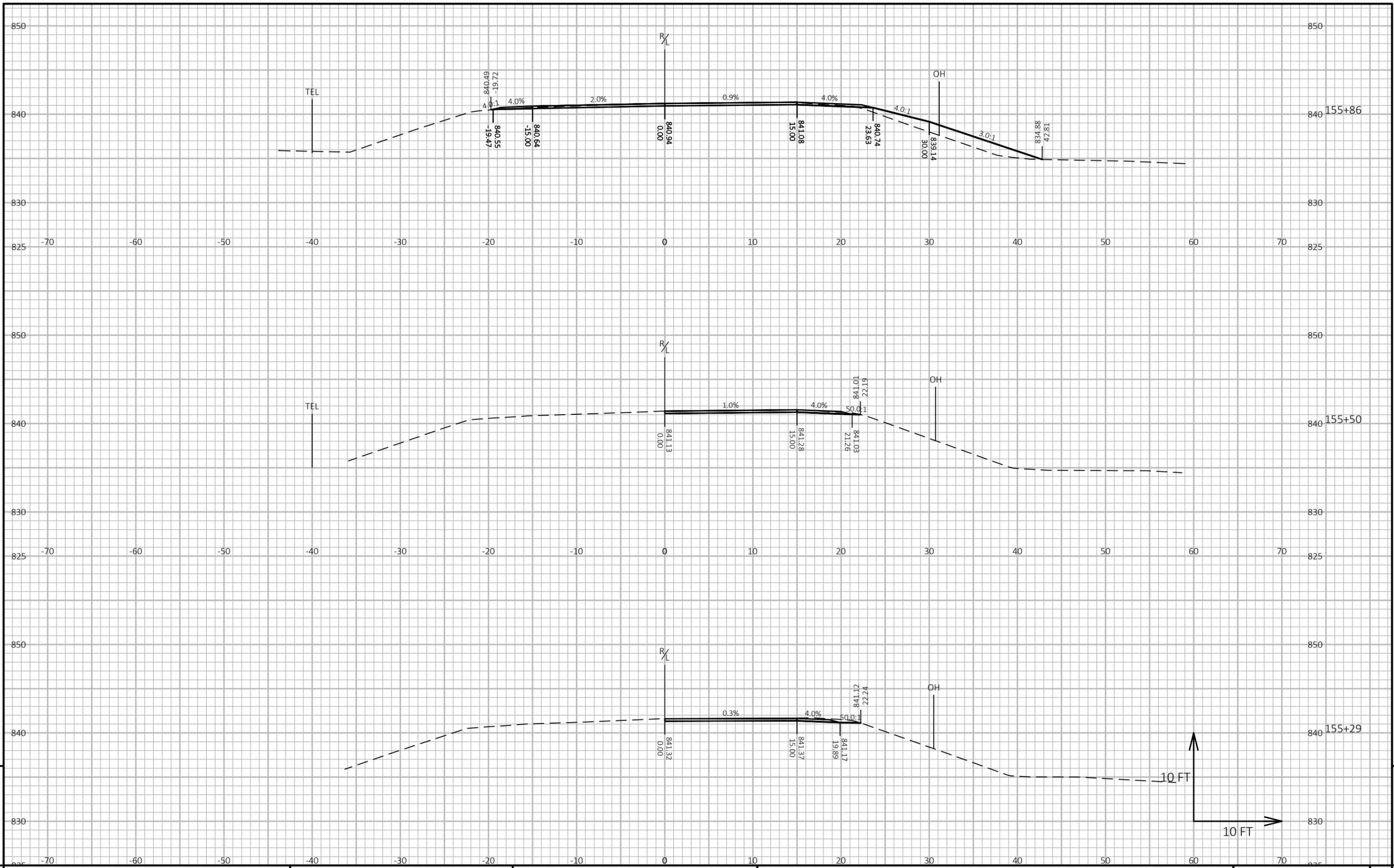
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1	36		2 1/4	5/8	3/4	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9	3 1/4	2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		3	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		3	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		3	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
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STANDARD SIGN
W20-1A, B, C, D, E, F, G & H

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 1/10/2024 PLATE NO. W20-1.12

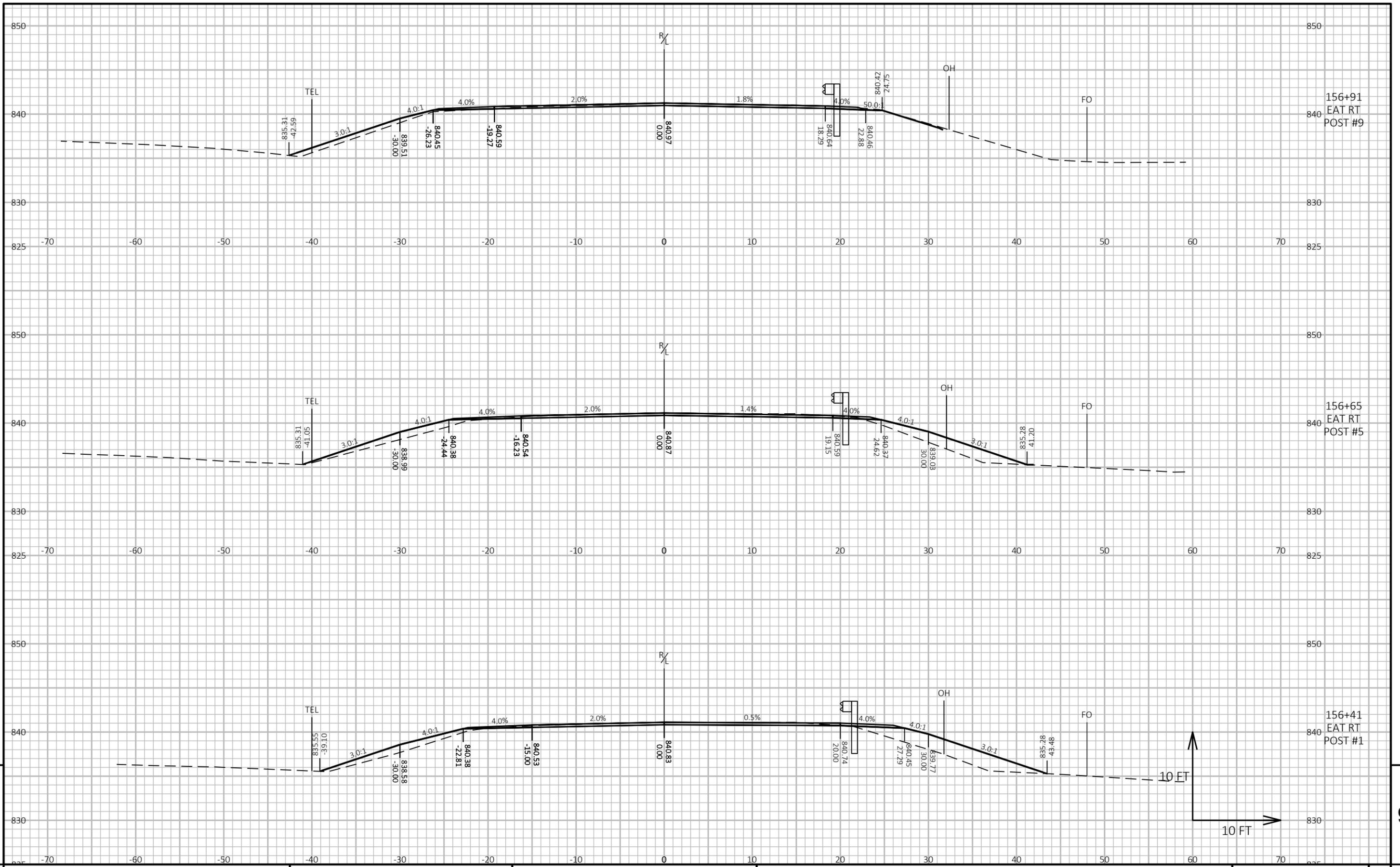


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PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E

FILE NAME : N:\PDS\C3D\15300609\SHEETSPLAN\090201-XS.DWG PLOT DATE : 2/17/2026 5:38 PM PLOT BY : CHRIS BURNS PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

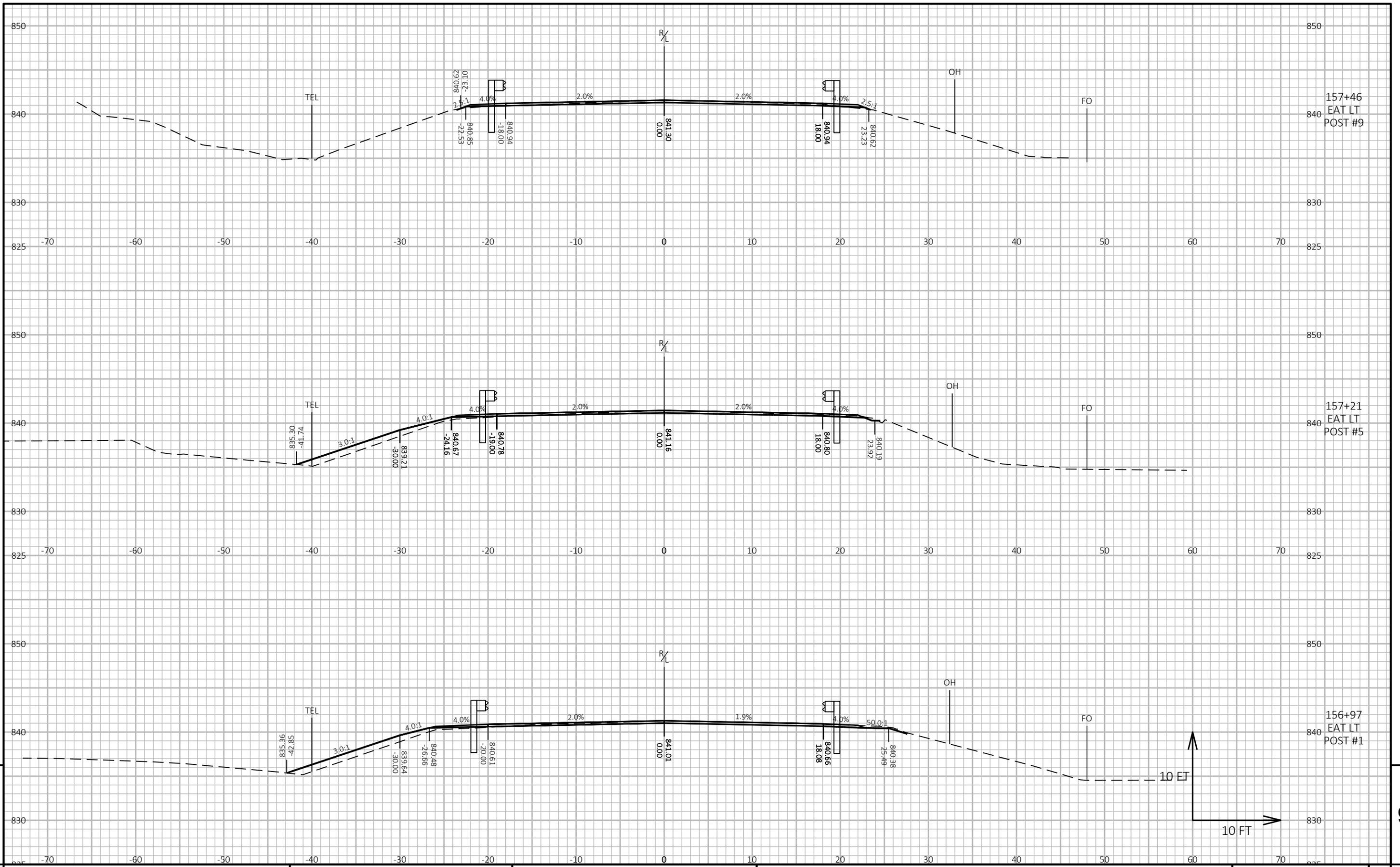


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157+46
EAT LT
POST #9

157+21
EAT LT
POST #5

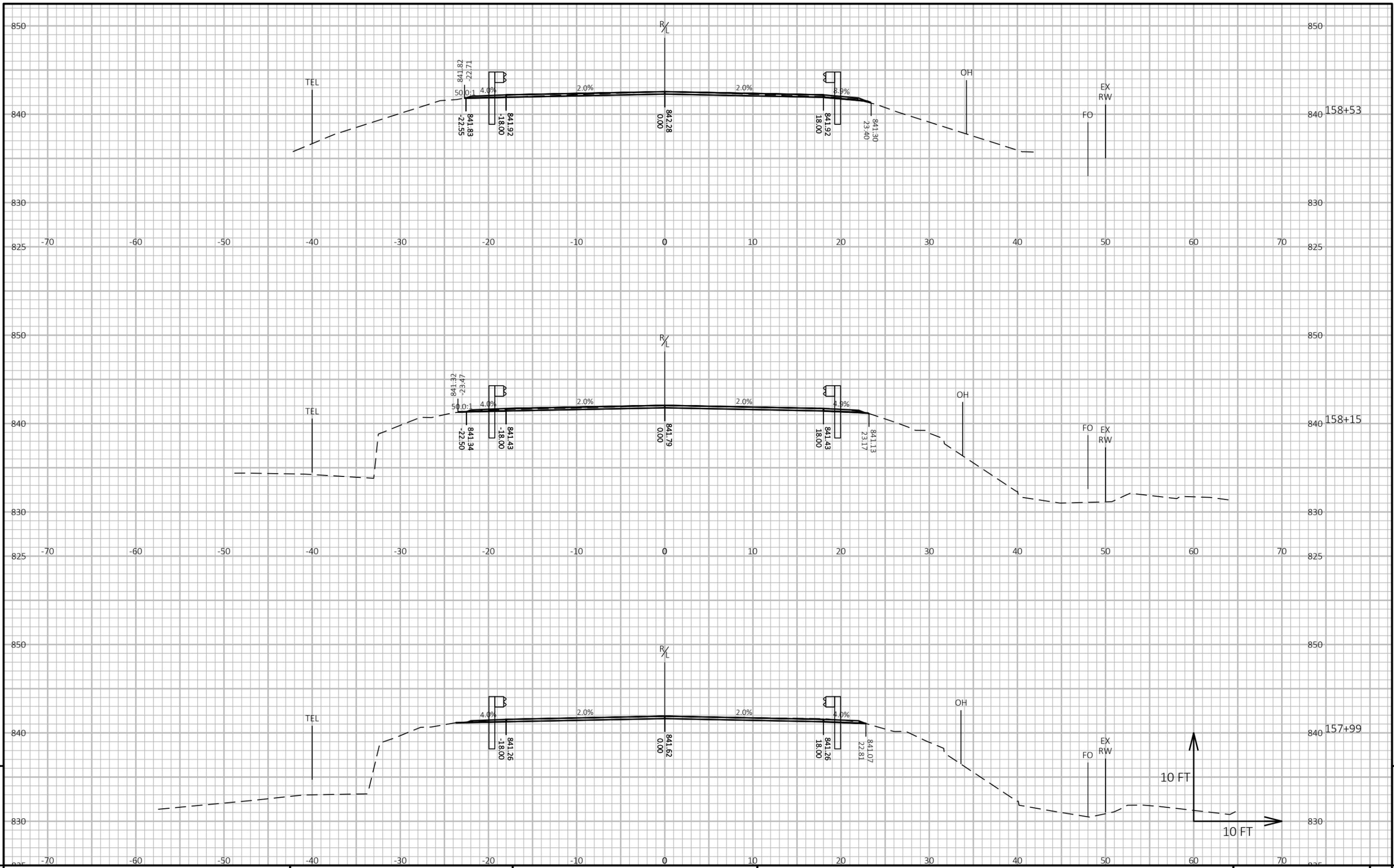
156+97
EAT LT
POST #1

9

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PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E

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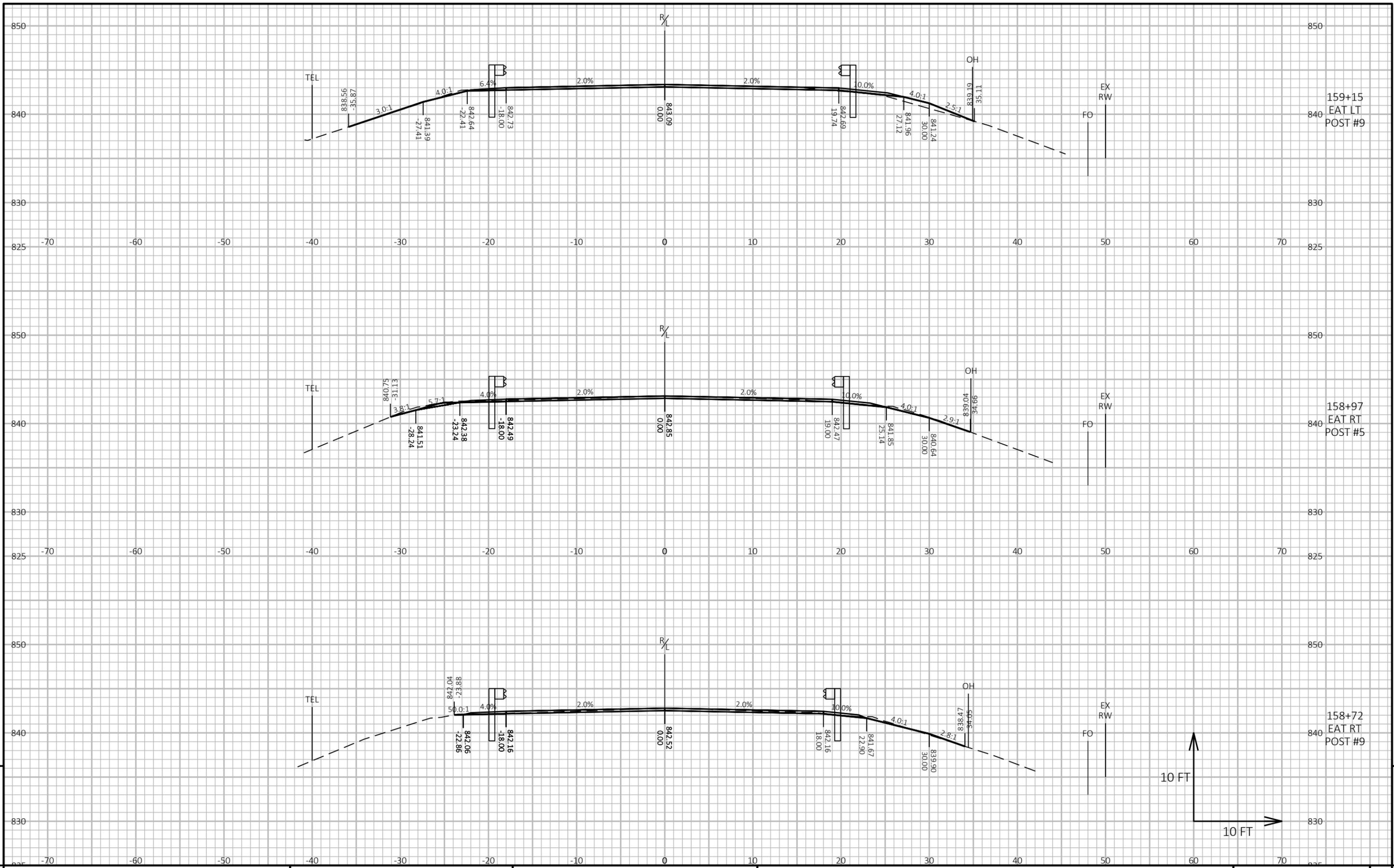


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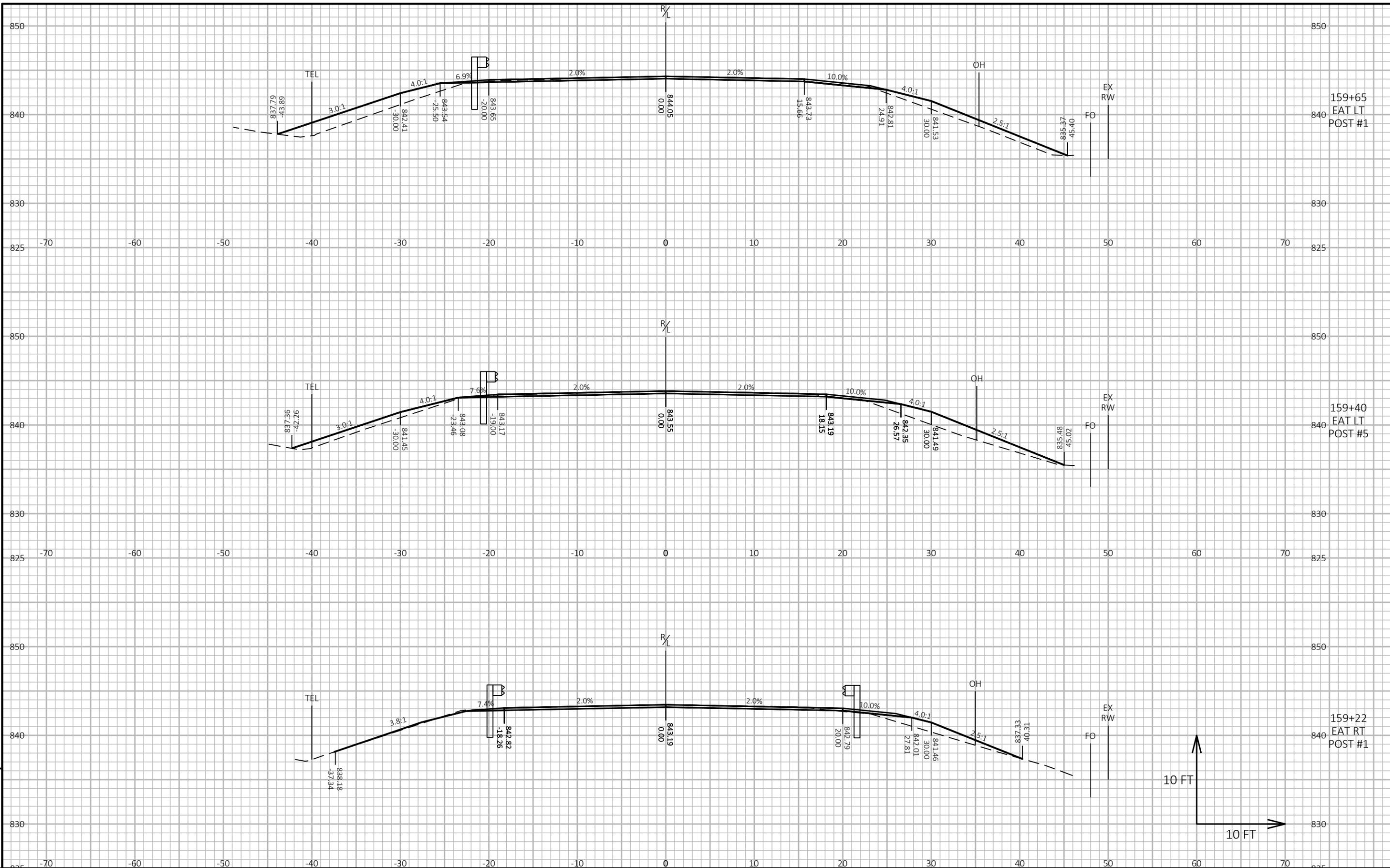


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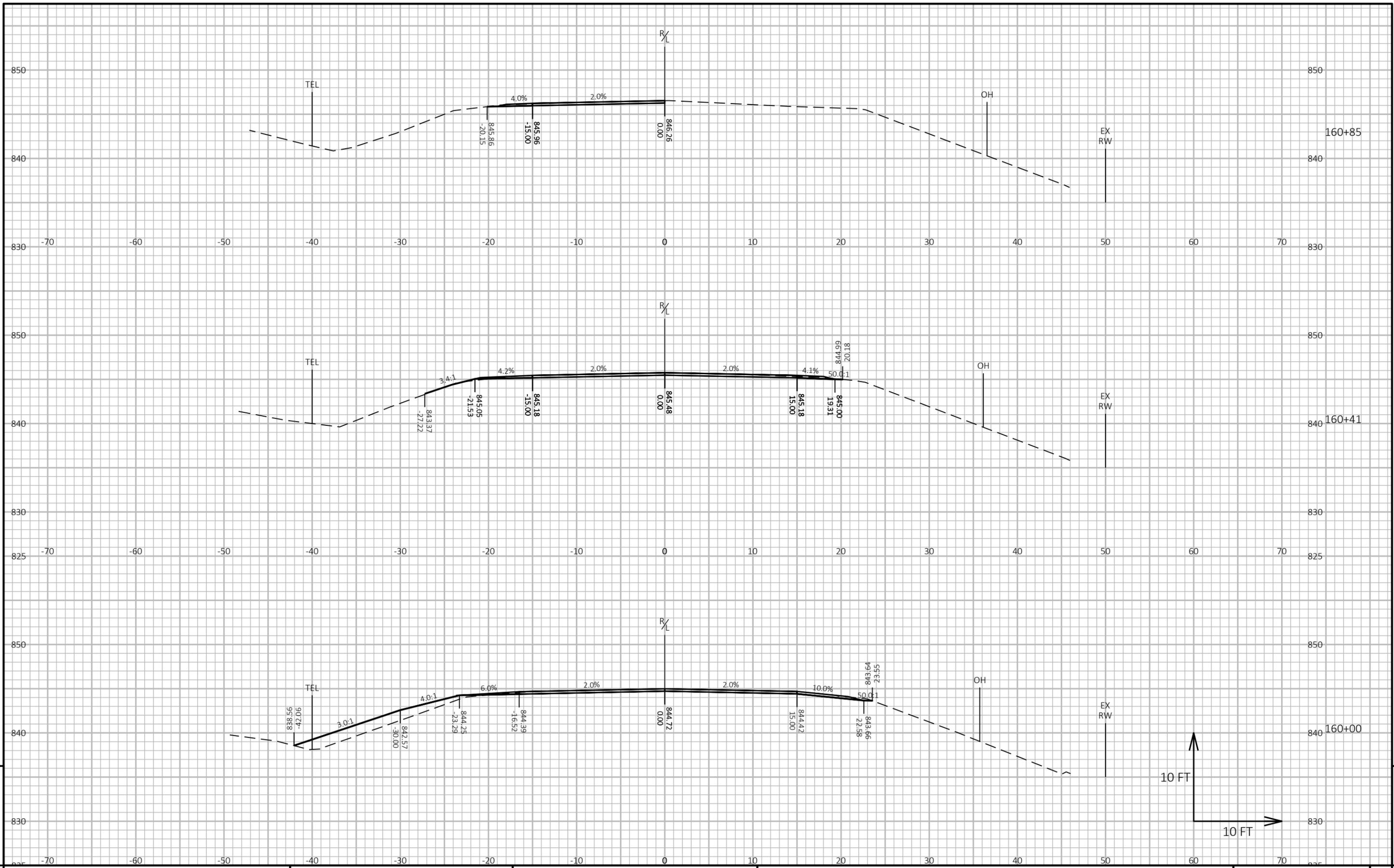


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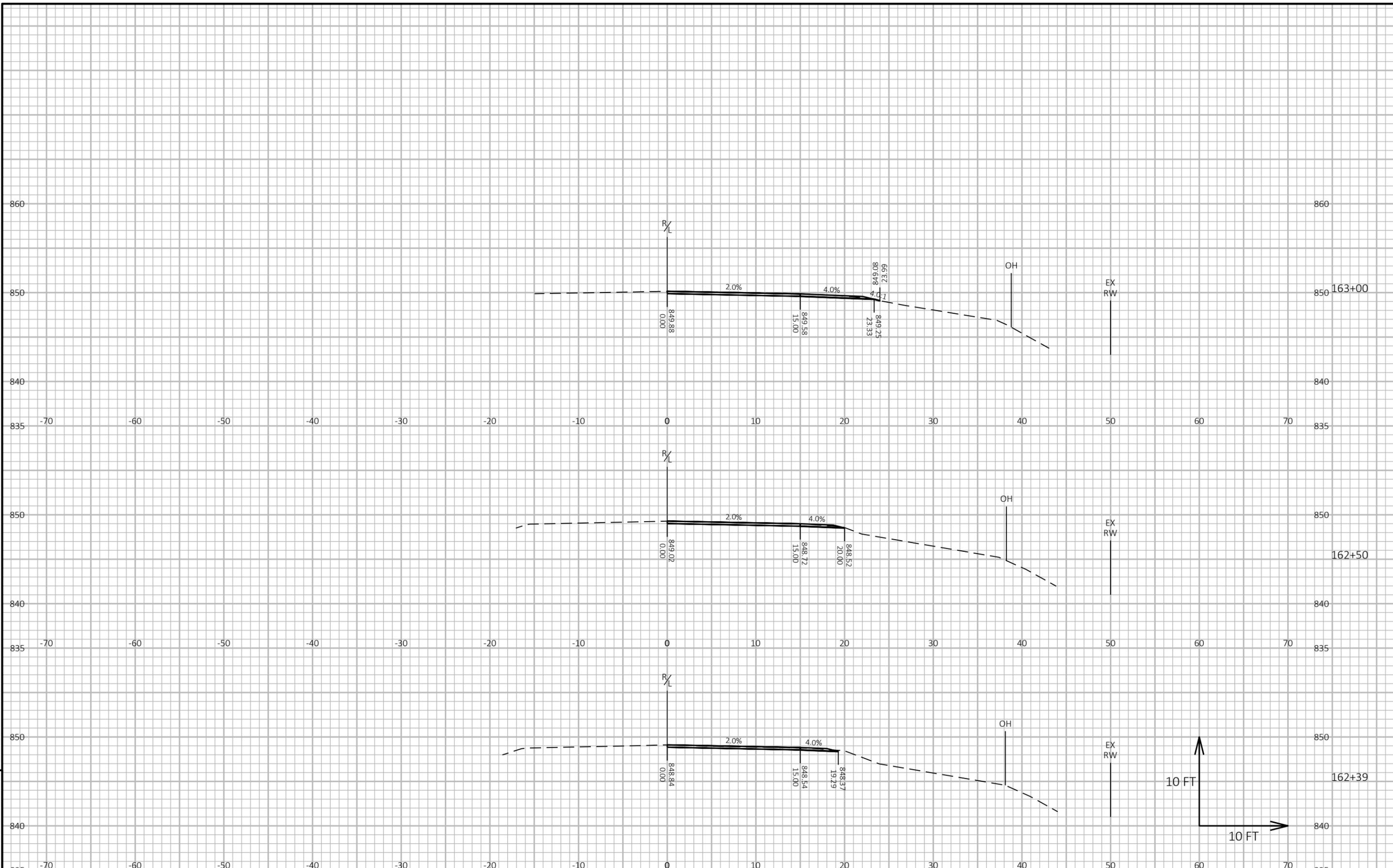
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PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E

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LAYOUT NAME - 01.7

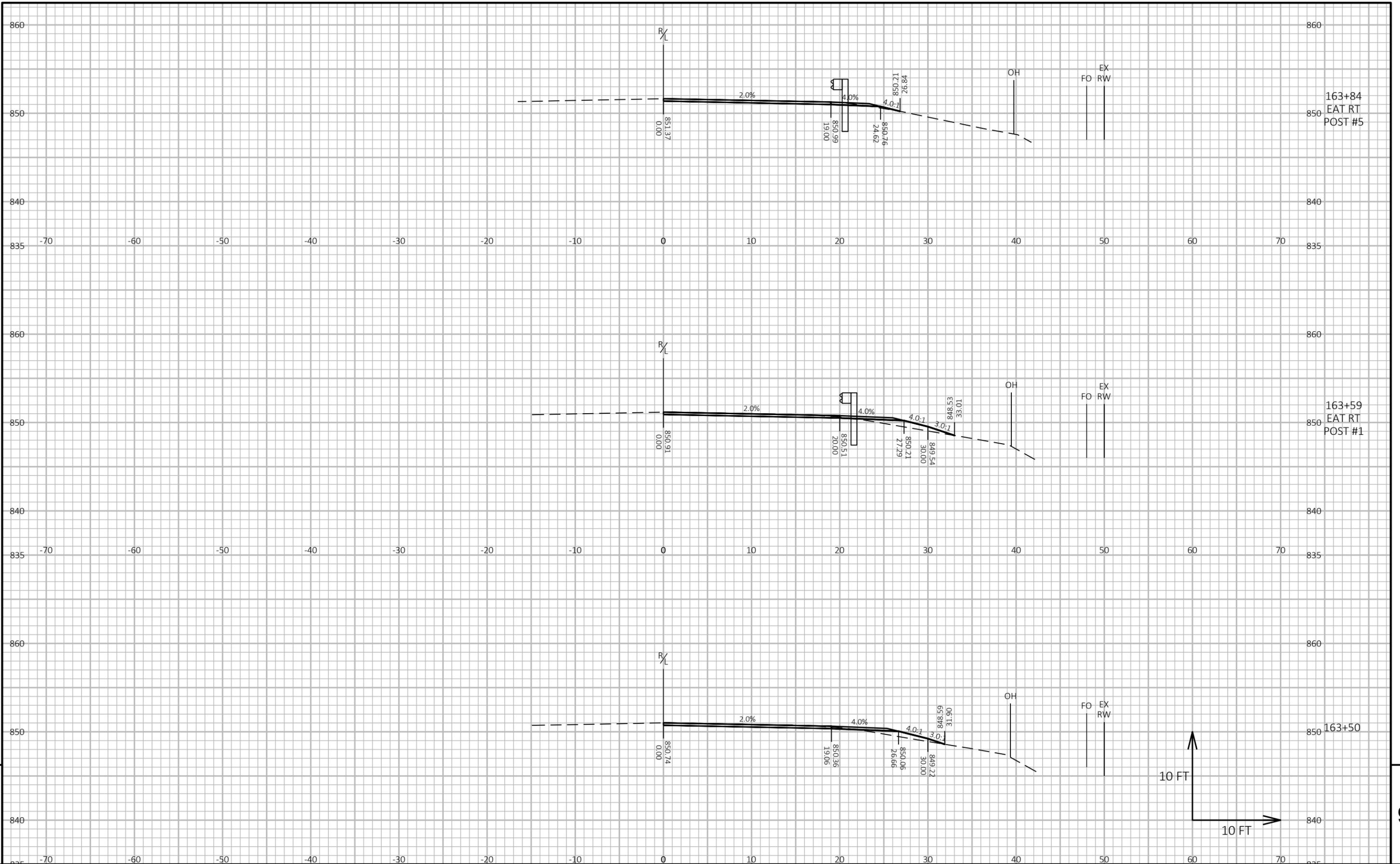


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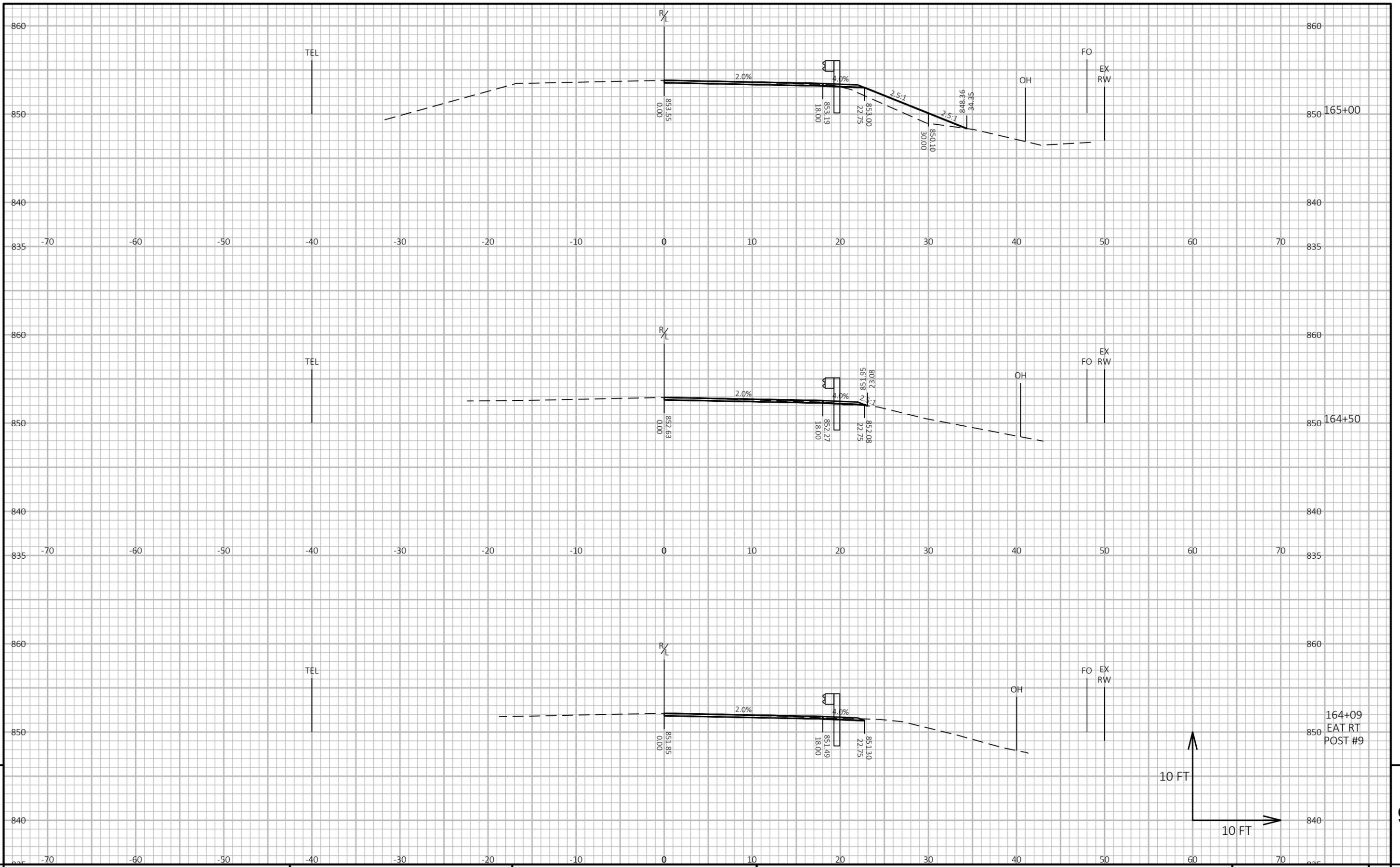
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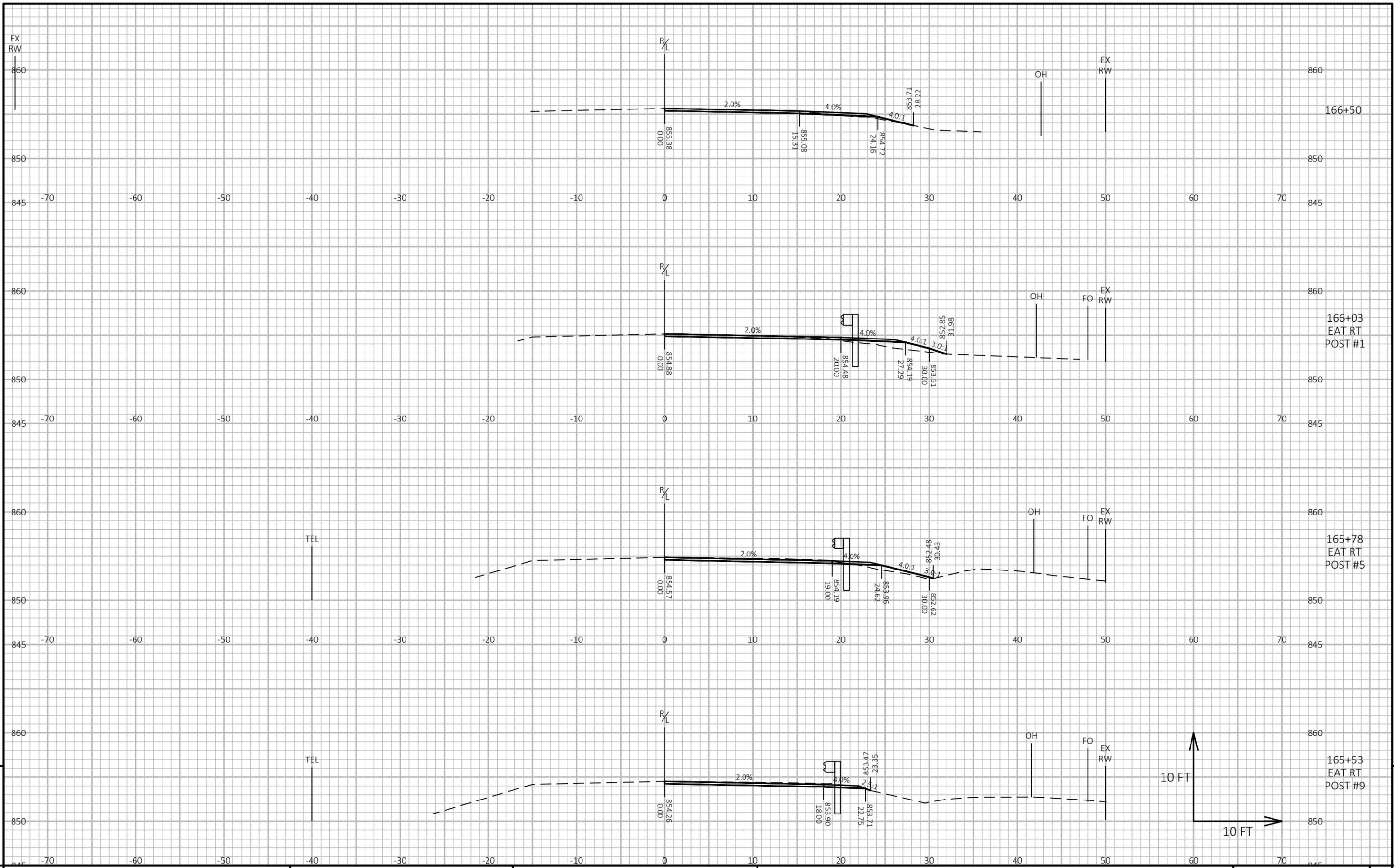
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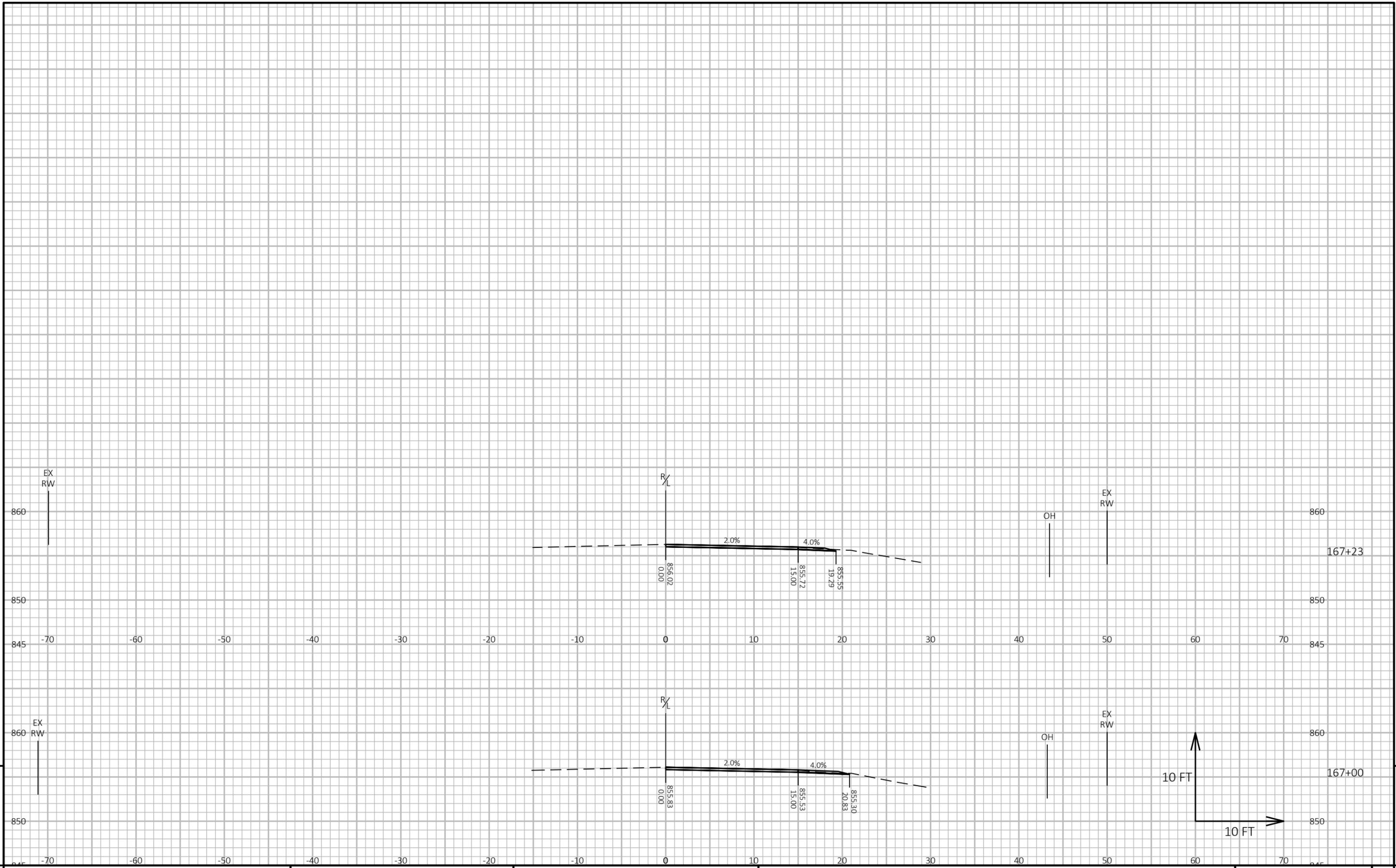


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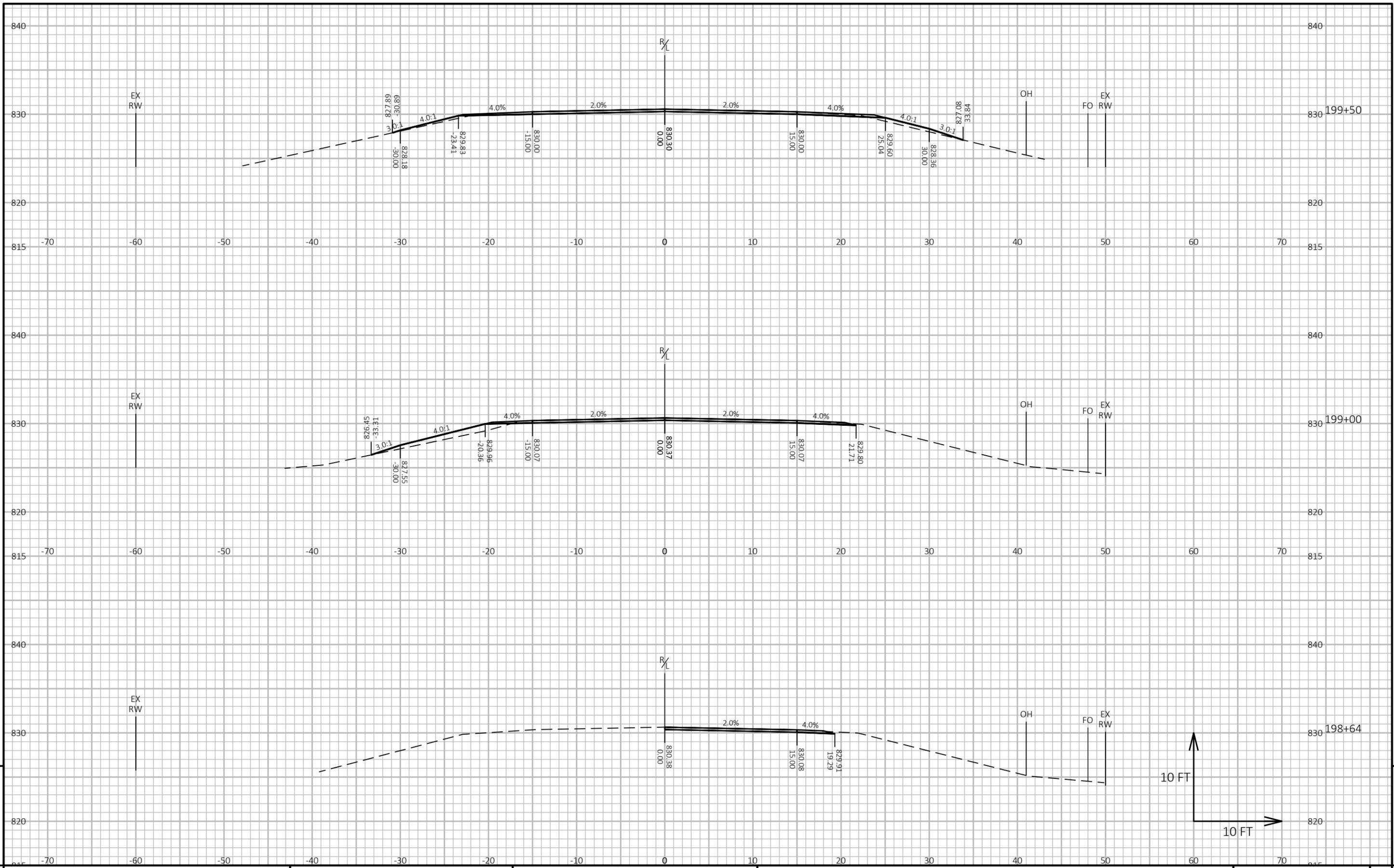


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PROJECT NO: 1530-06-79	HWY: USH 10	COUNTY: BUFFALO	CROSS SECTIONS: USH 10 BEAMGUARD	SHEET	E
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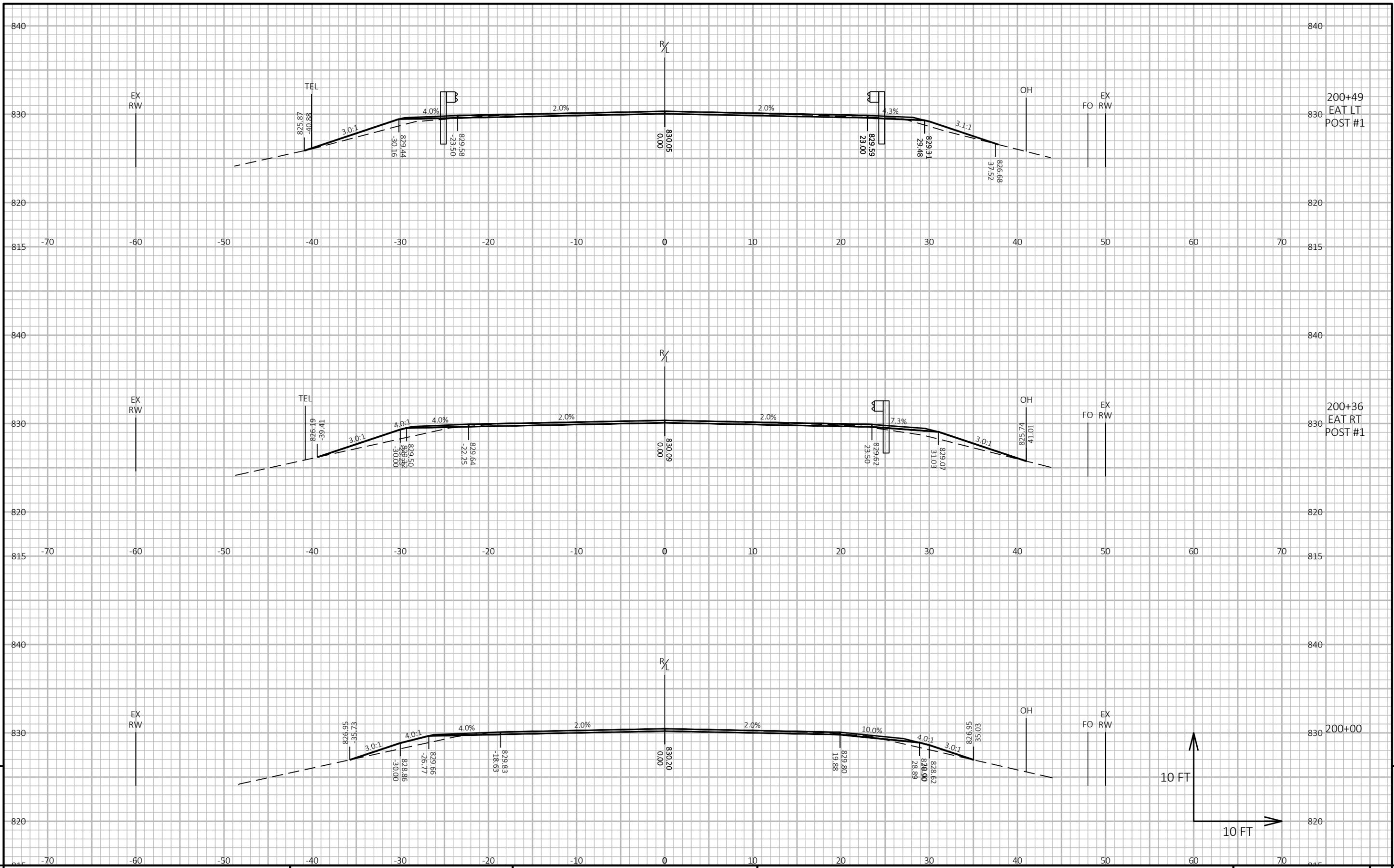
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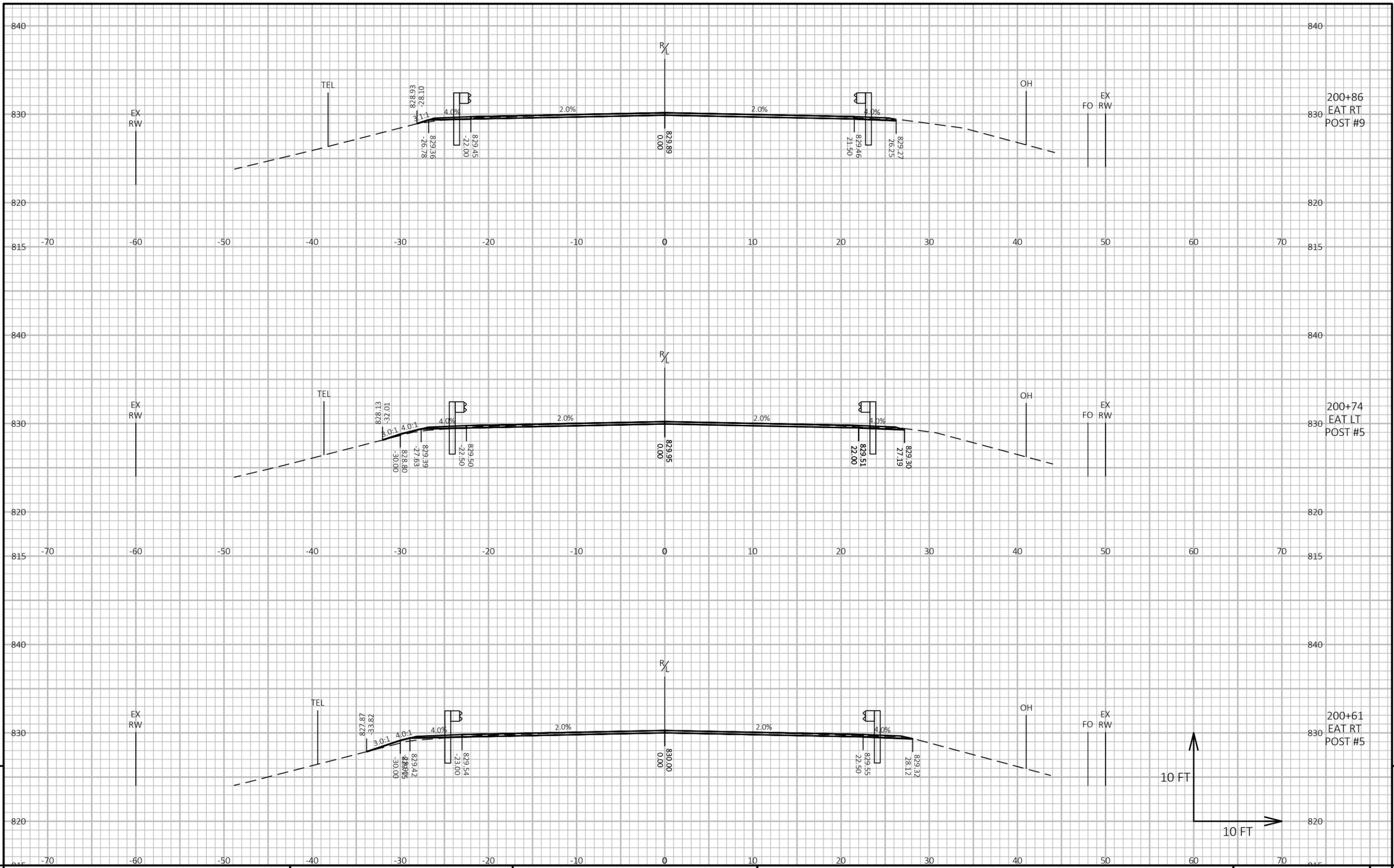
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LAYOUT NAME - 03.1



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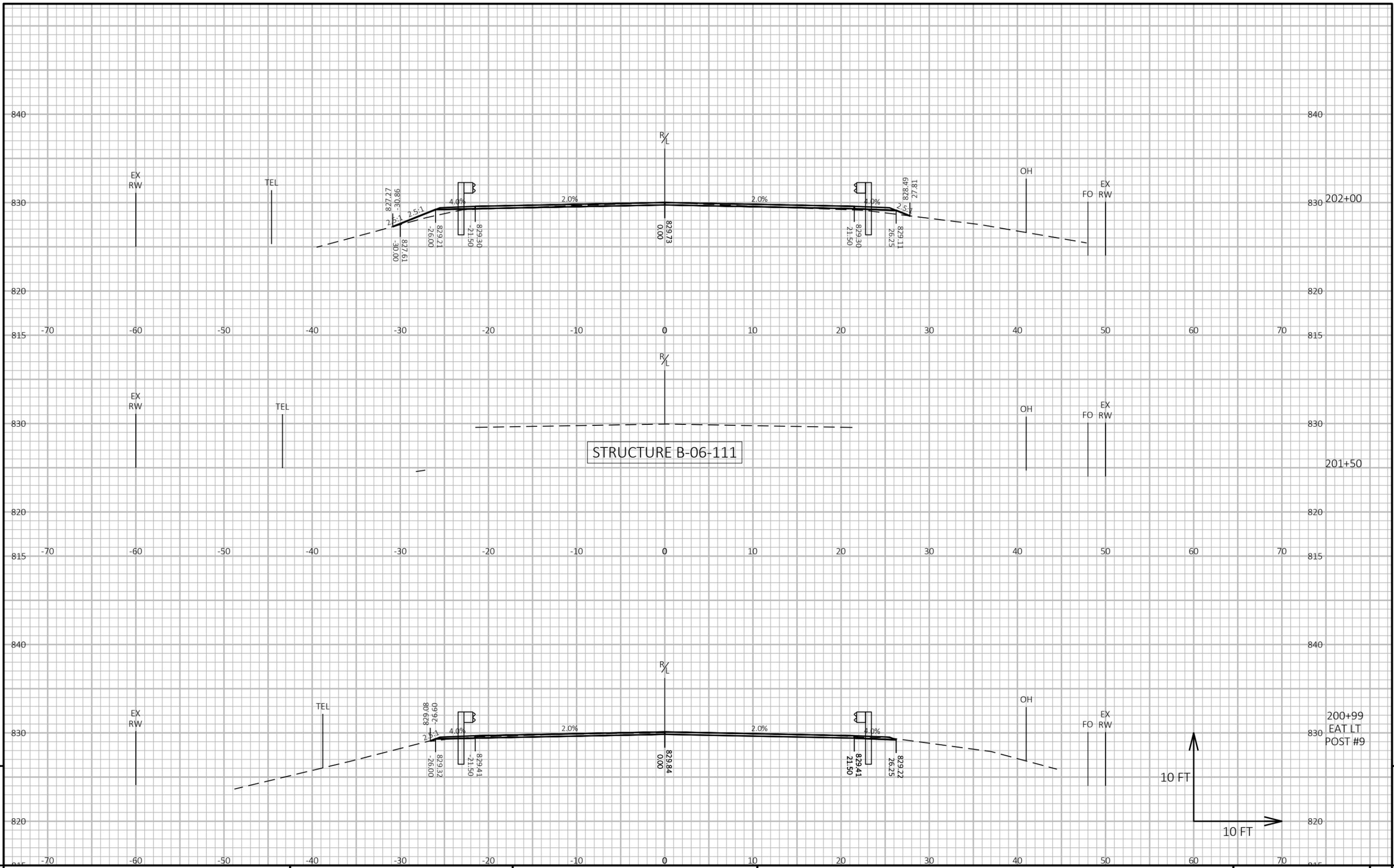
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PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E

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LAYOUT NAME - 03.3

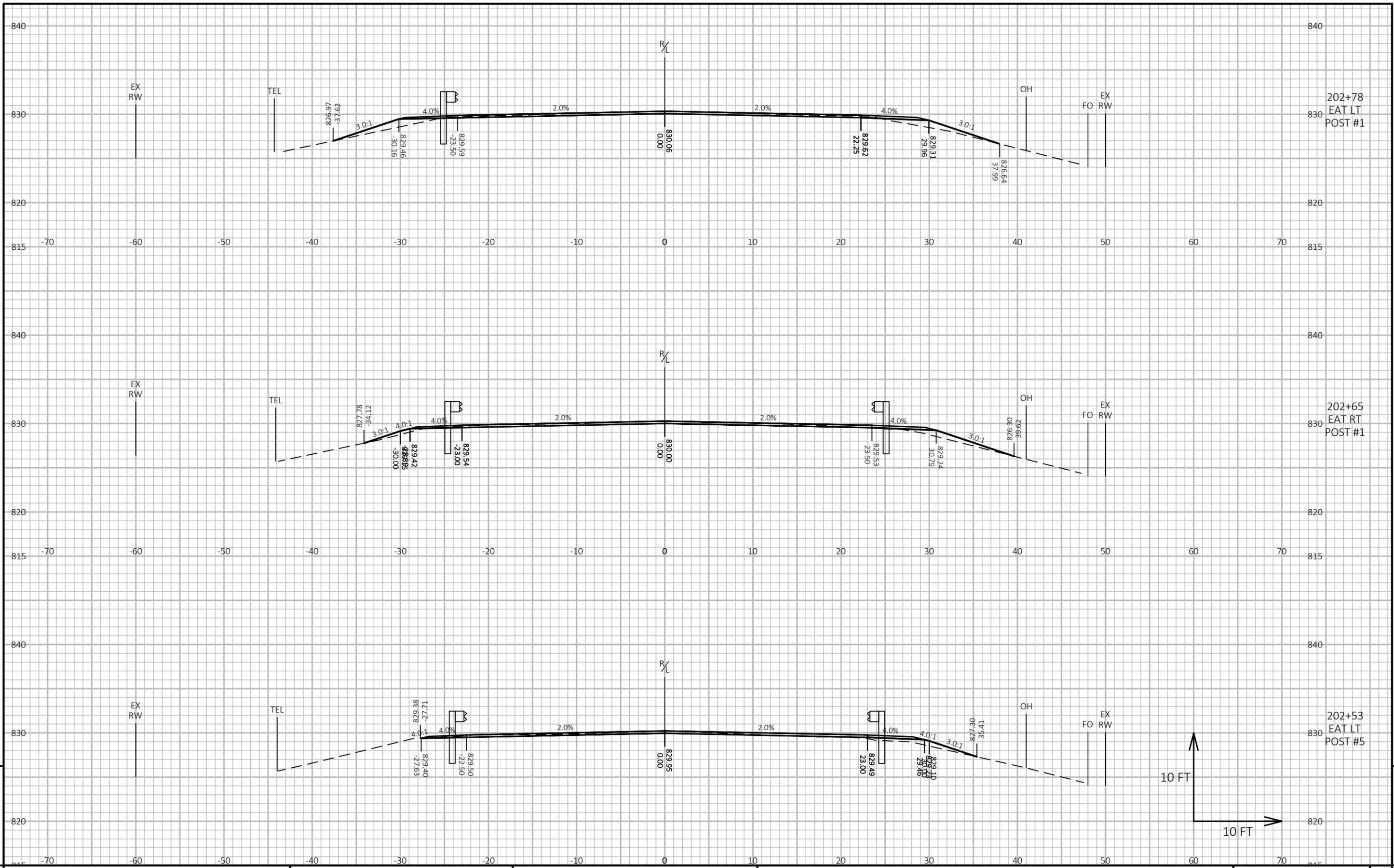


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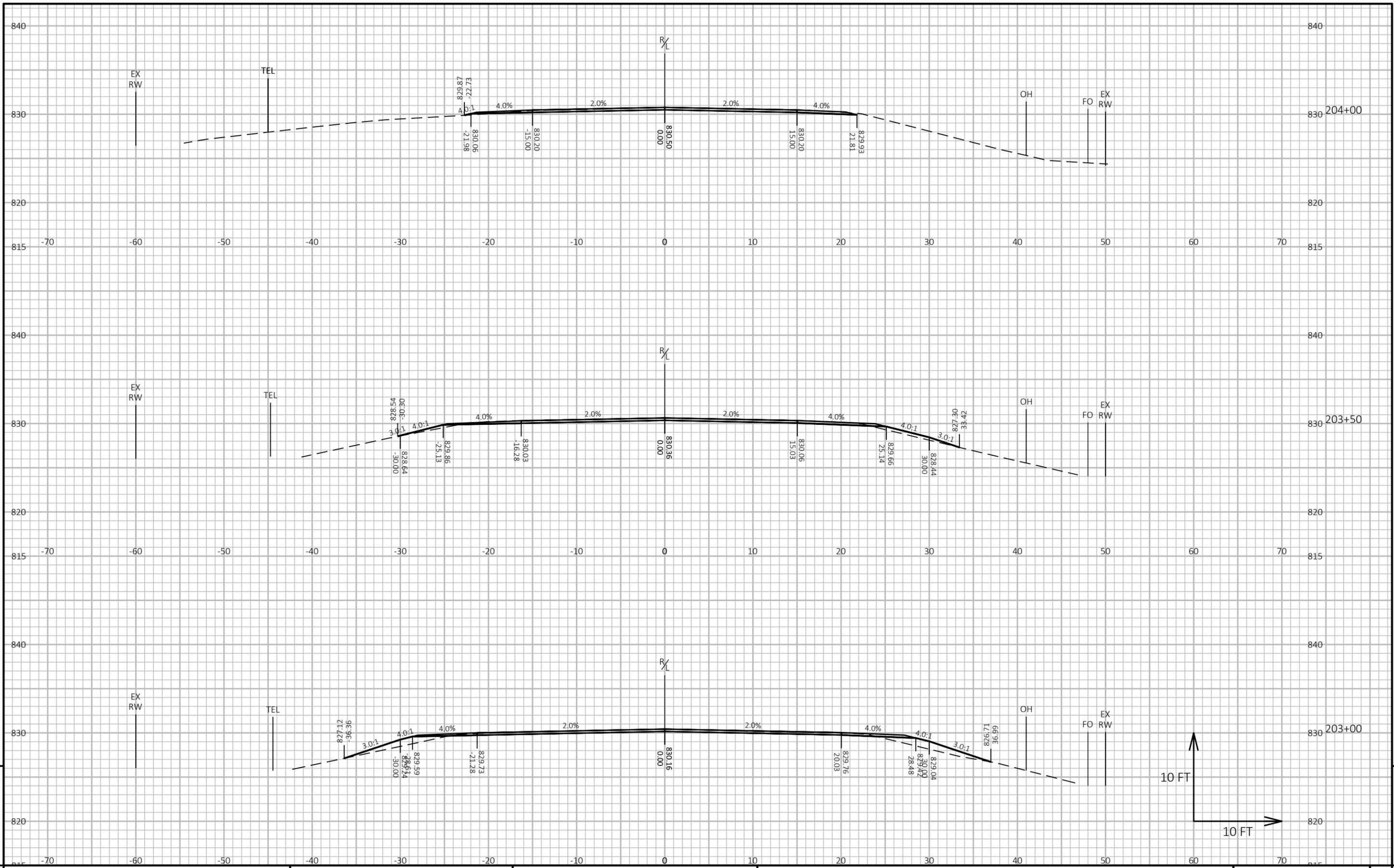
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LAYOUT NAME - 03.6



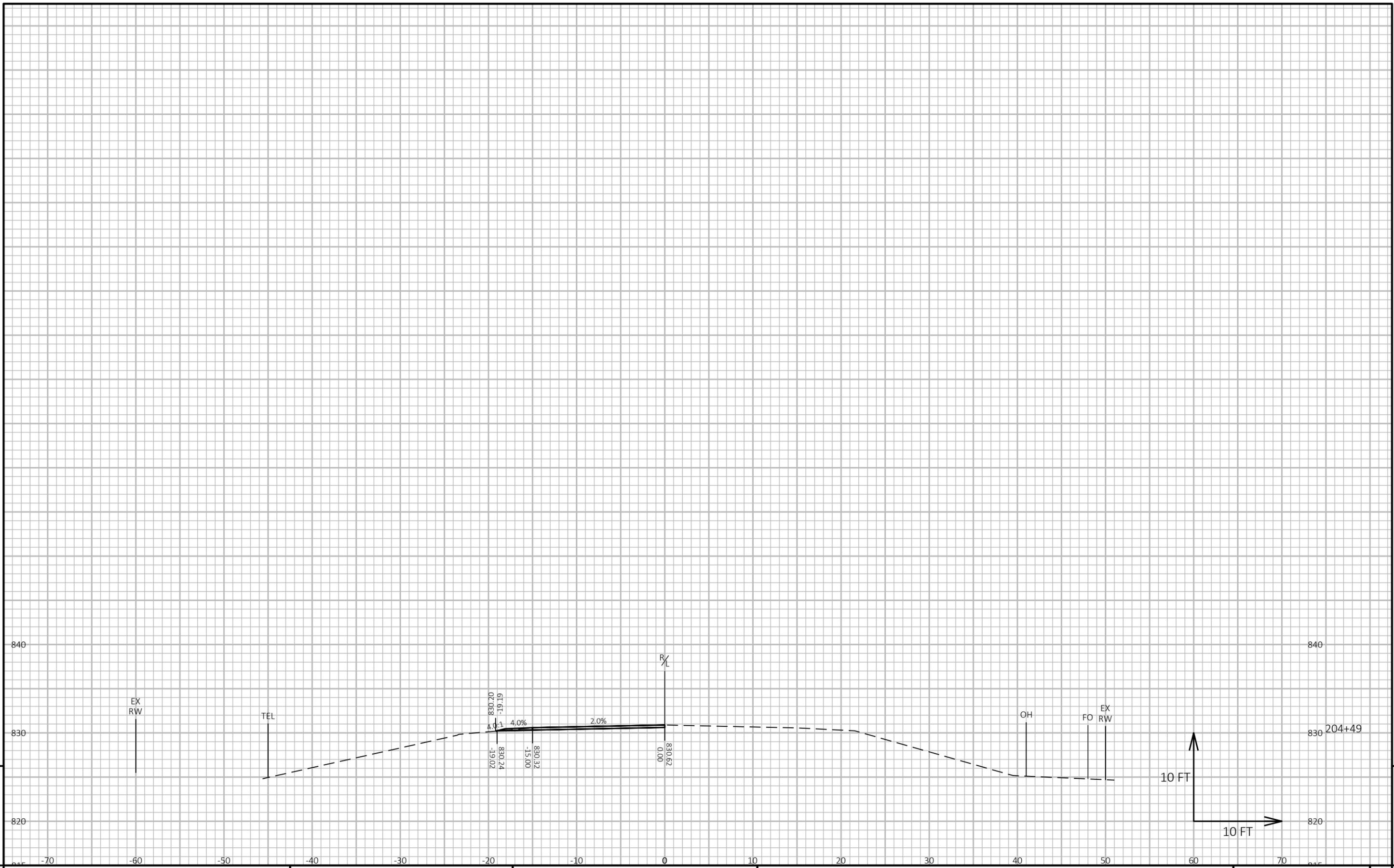
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LAYOUT NAME - 03.7



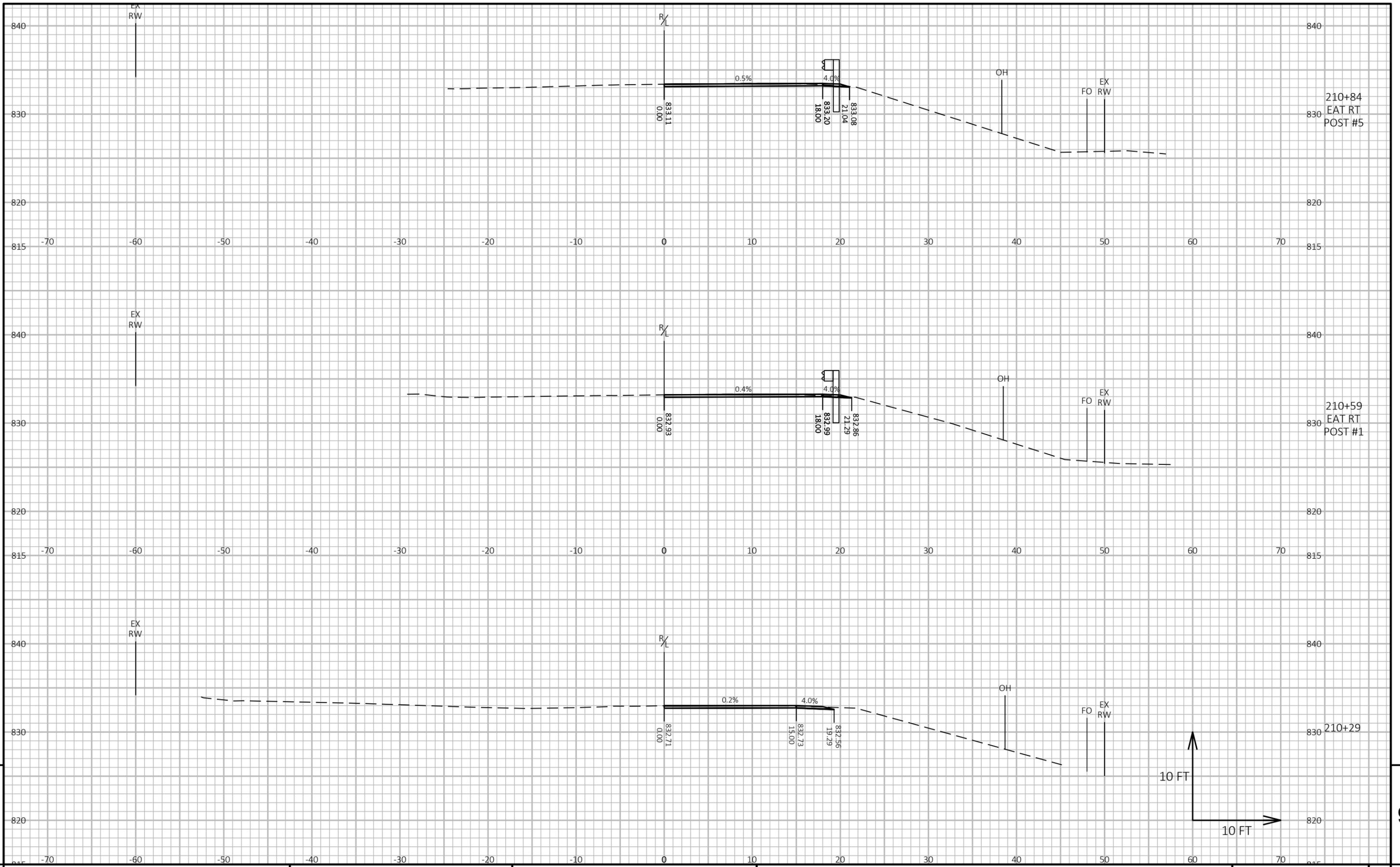
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LAYOUT NAME - 03.8

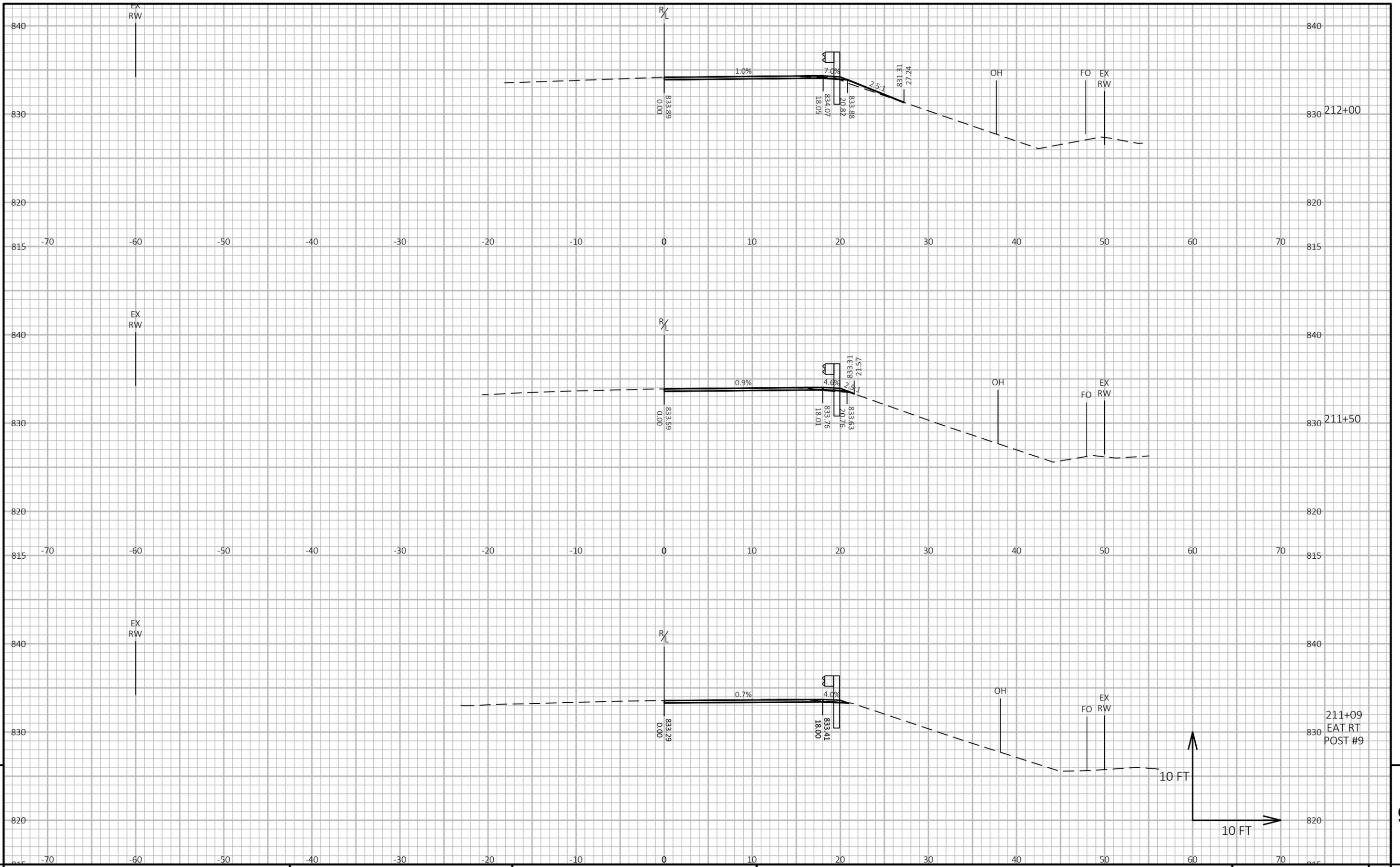


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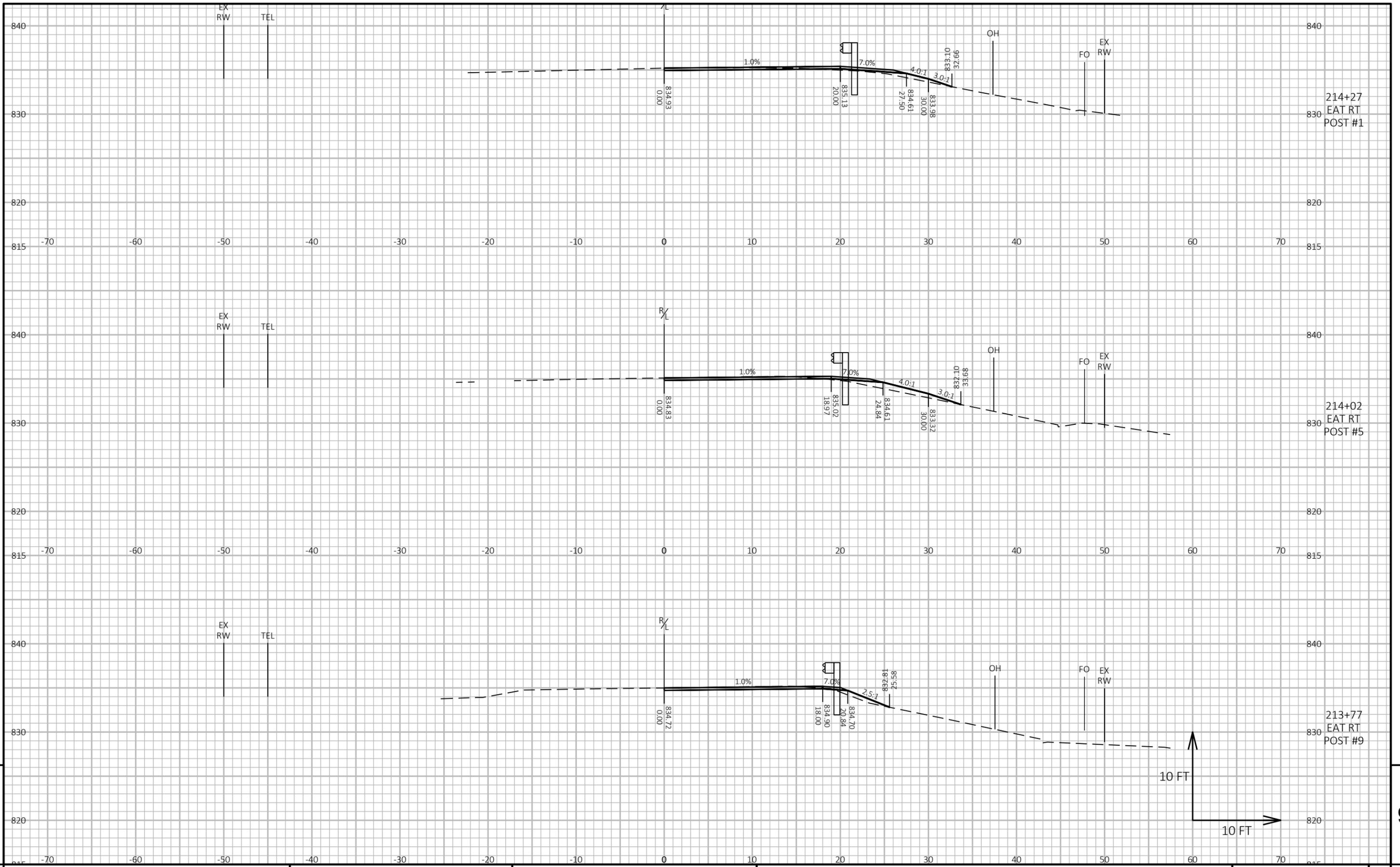
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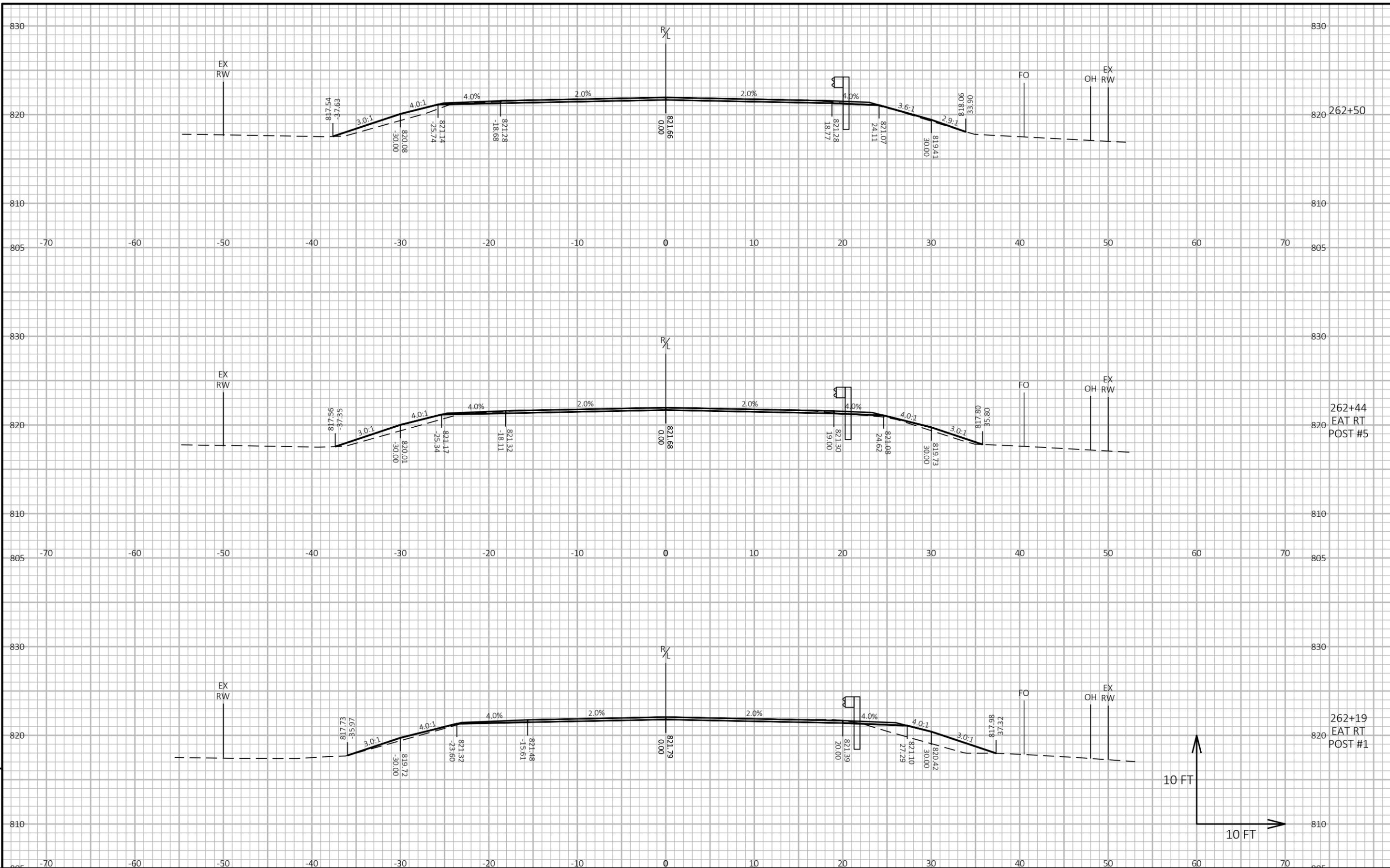


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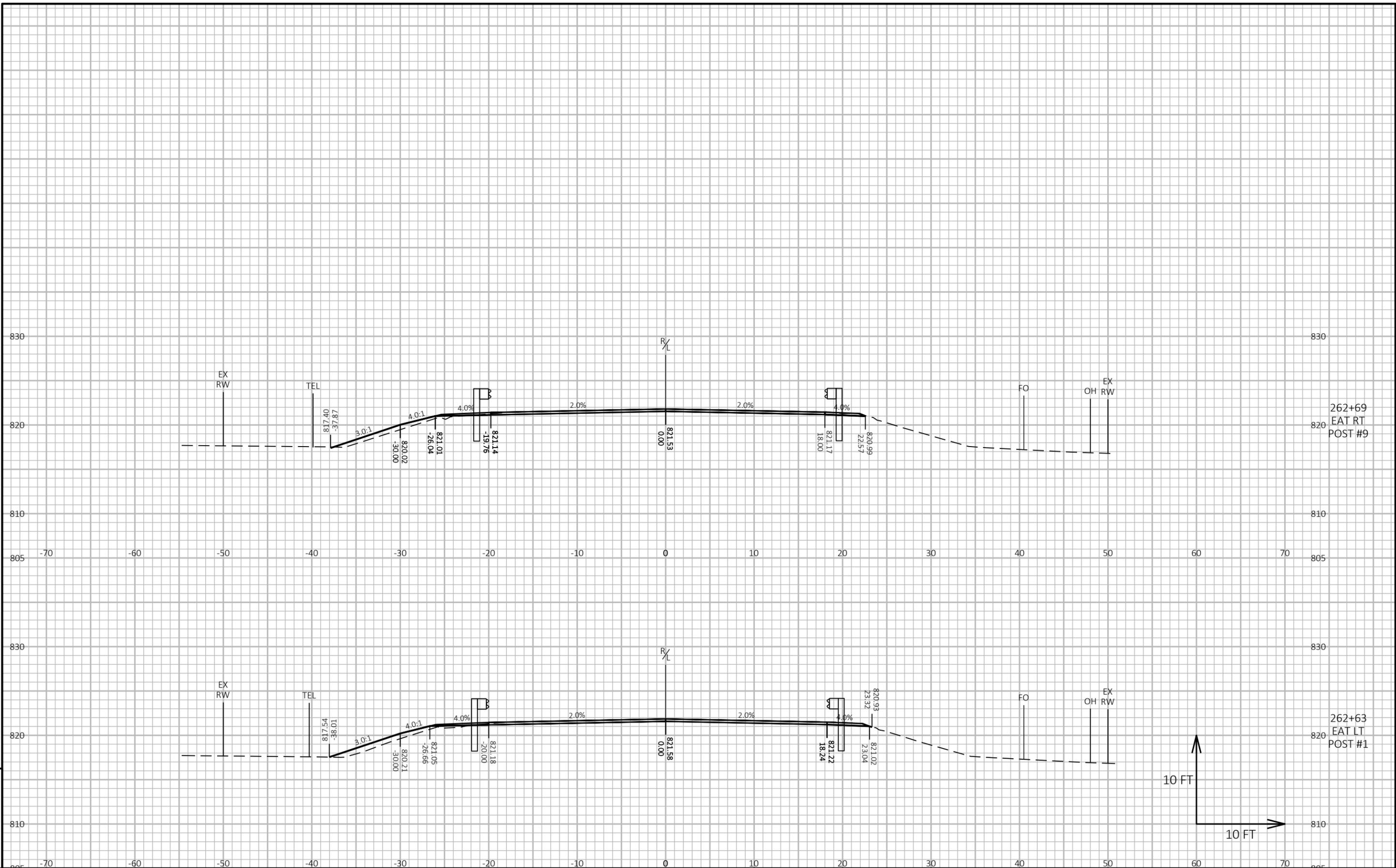
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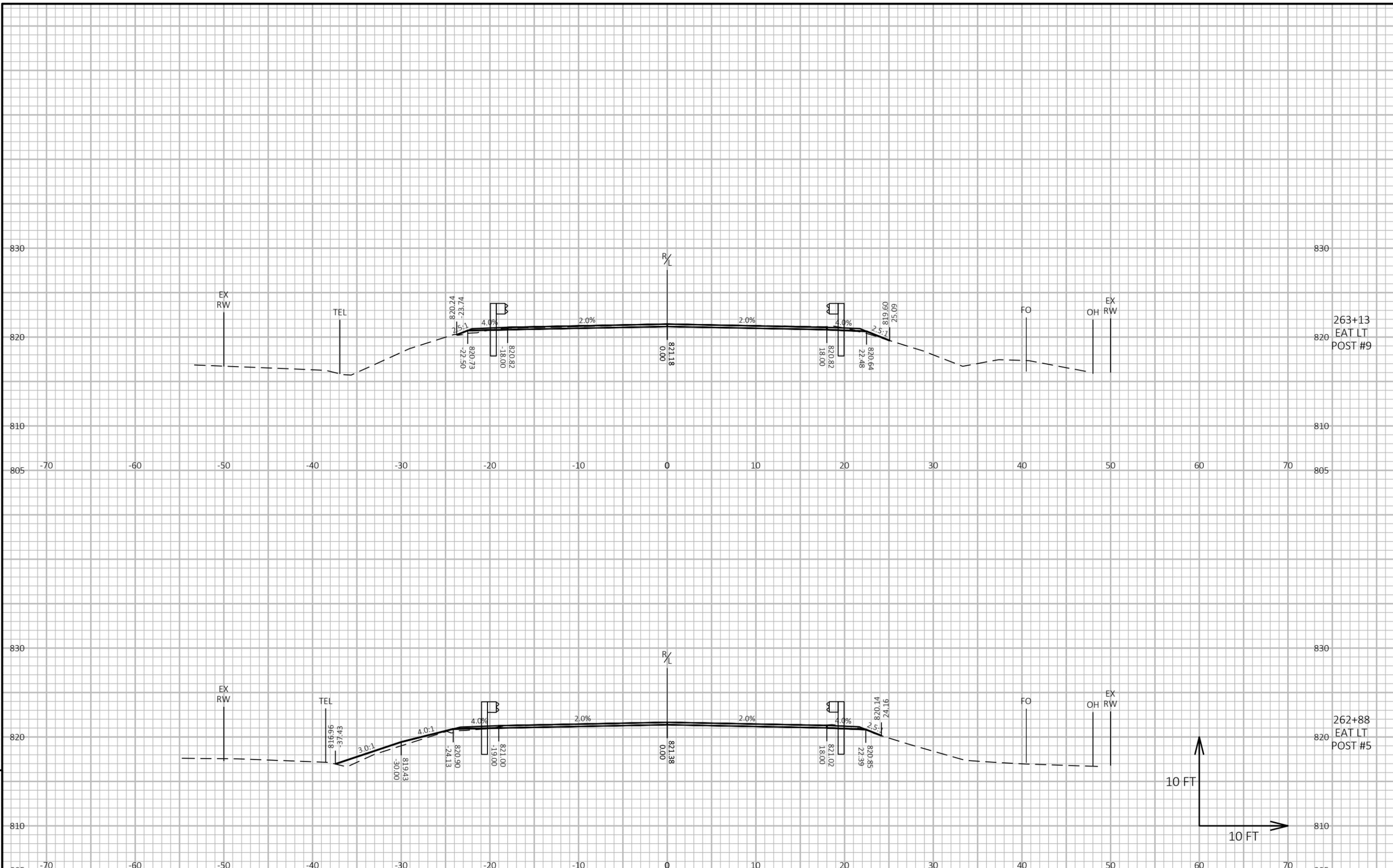
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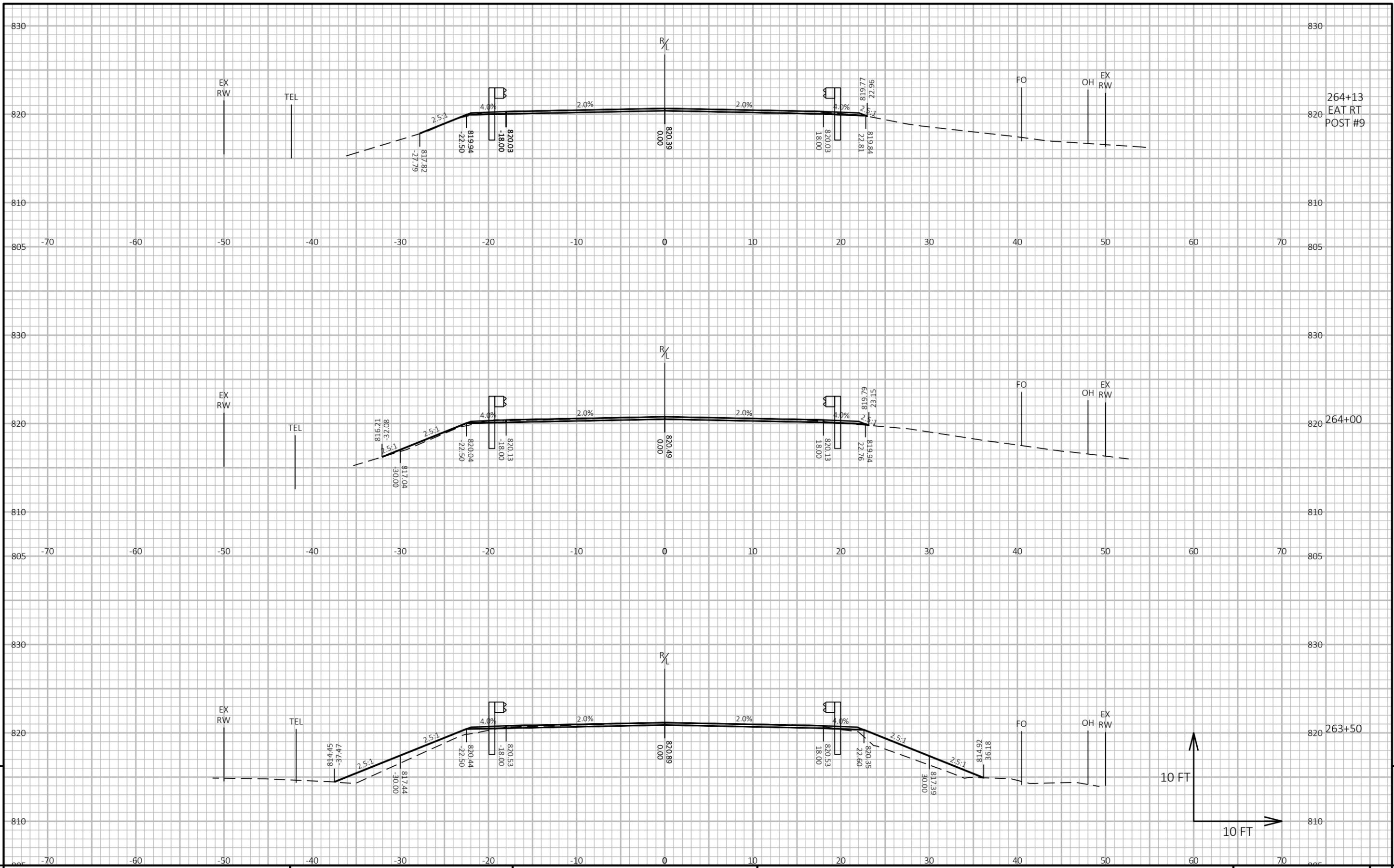
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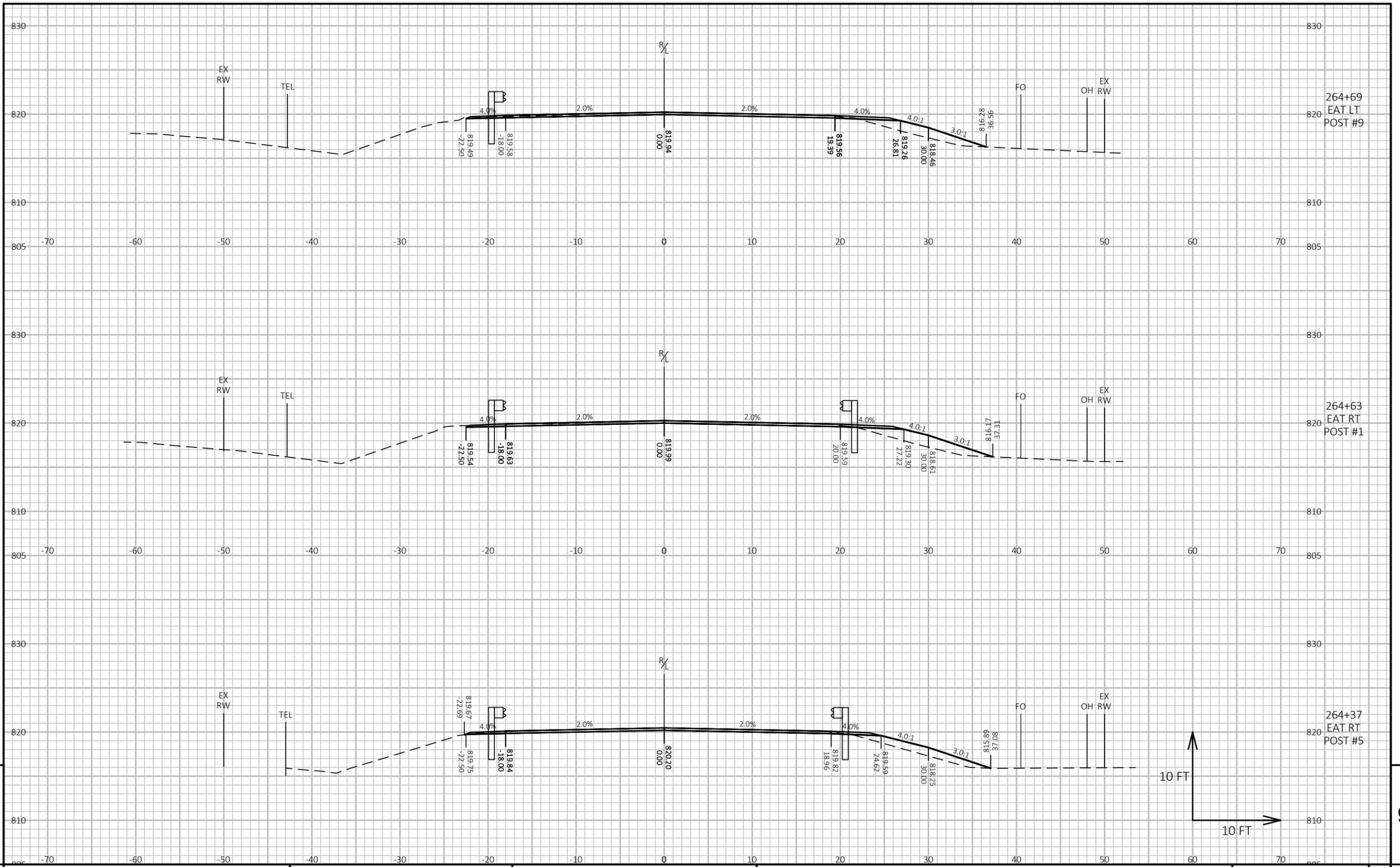
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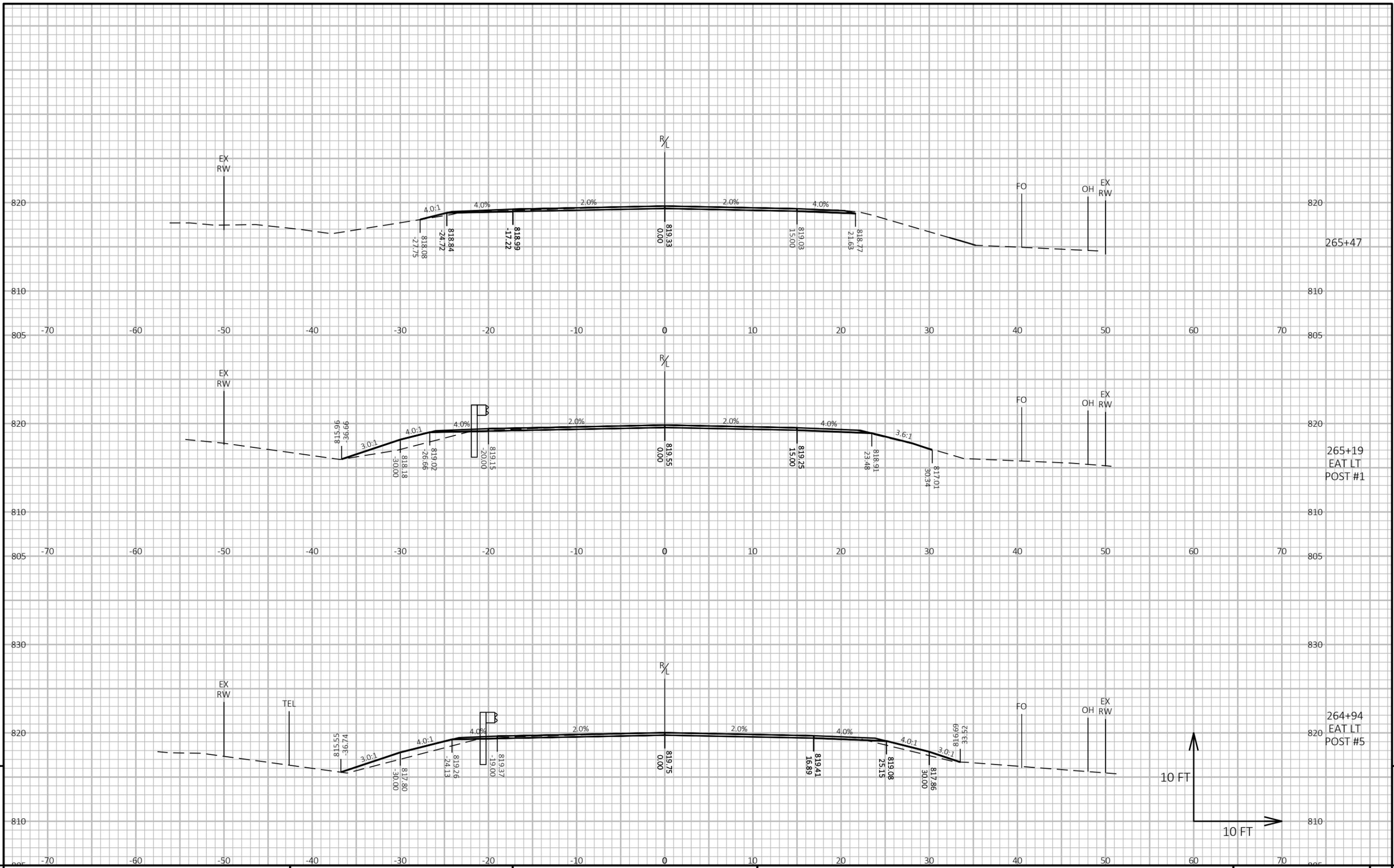
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PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E



PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E



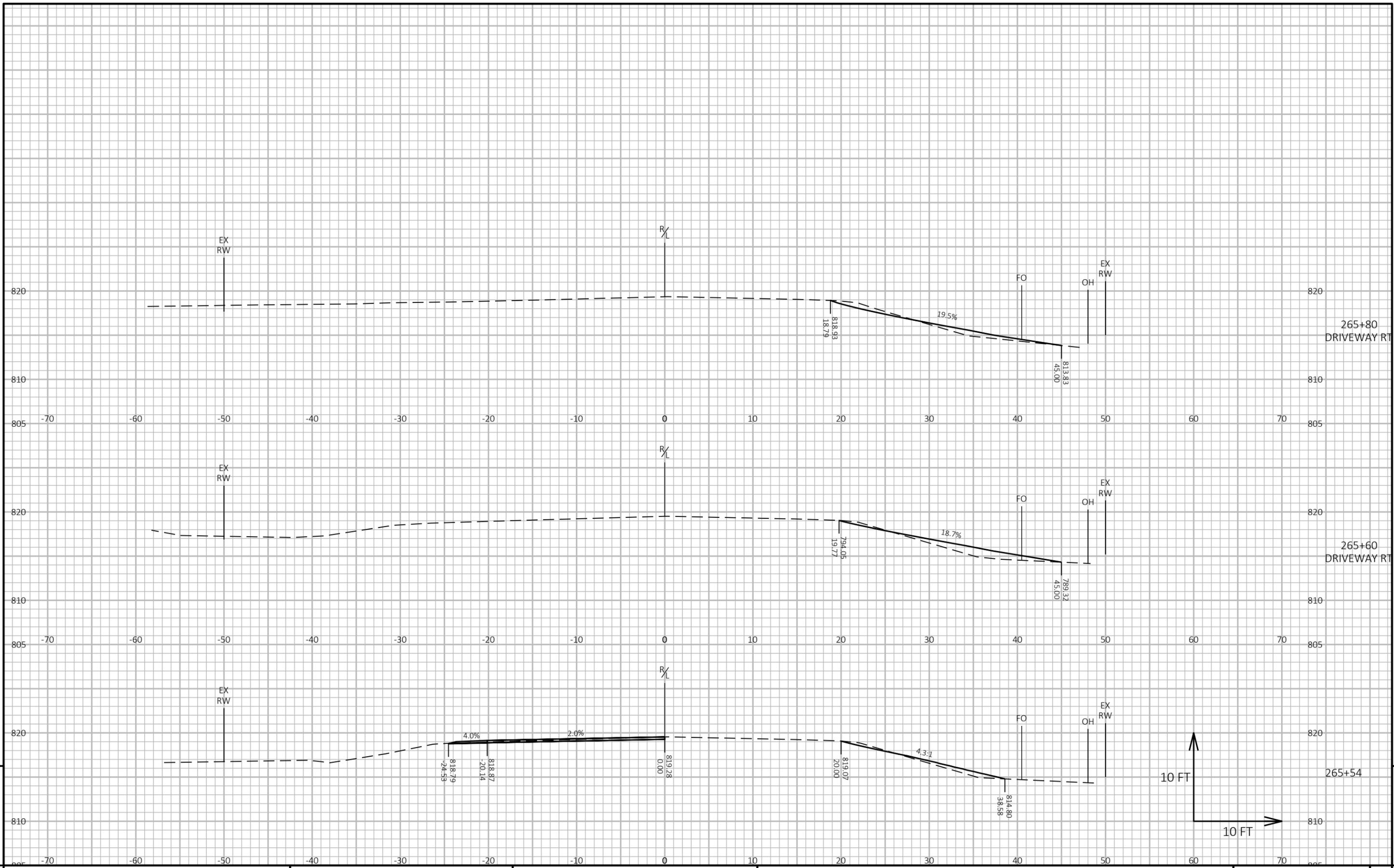
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LAYOUT NAME - 05.7



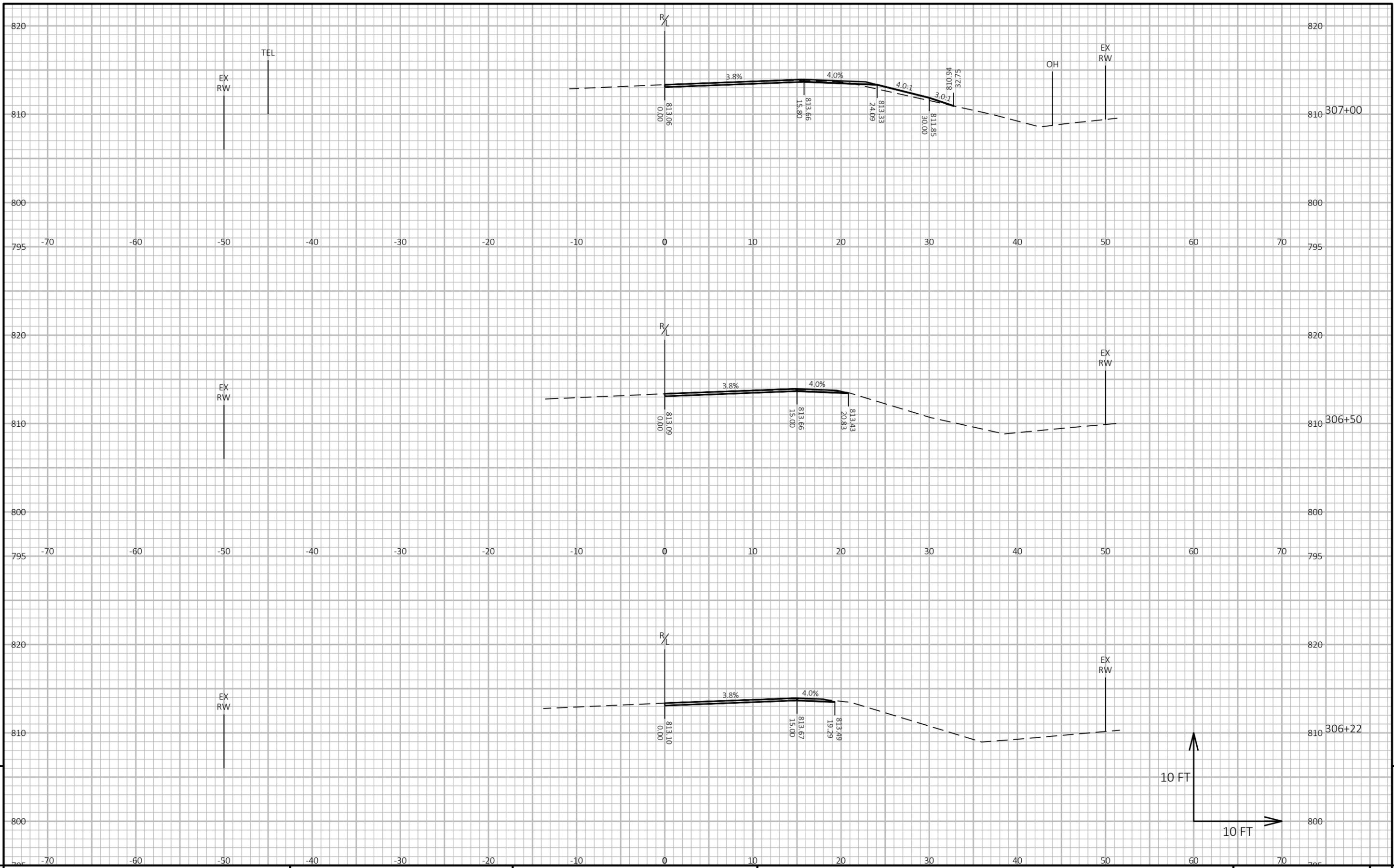
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PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E

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LAYOUT NAME - 05.8



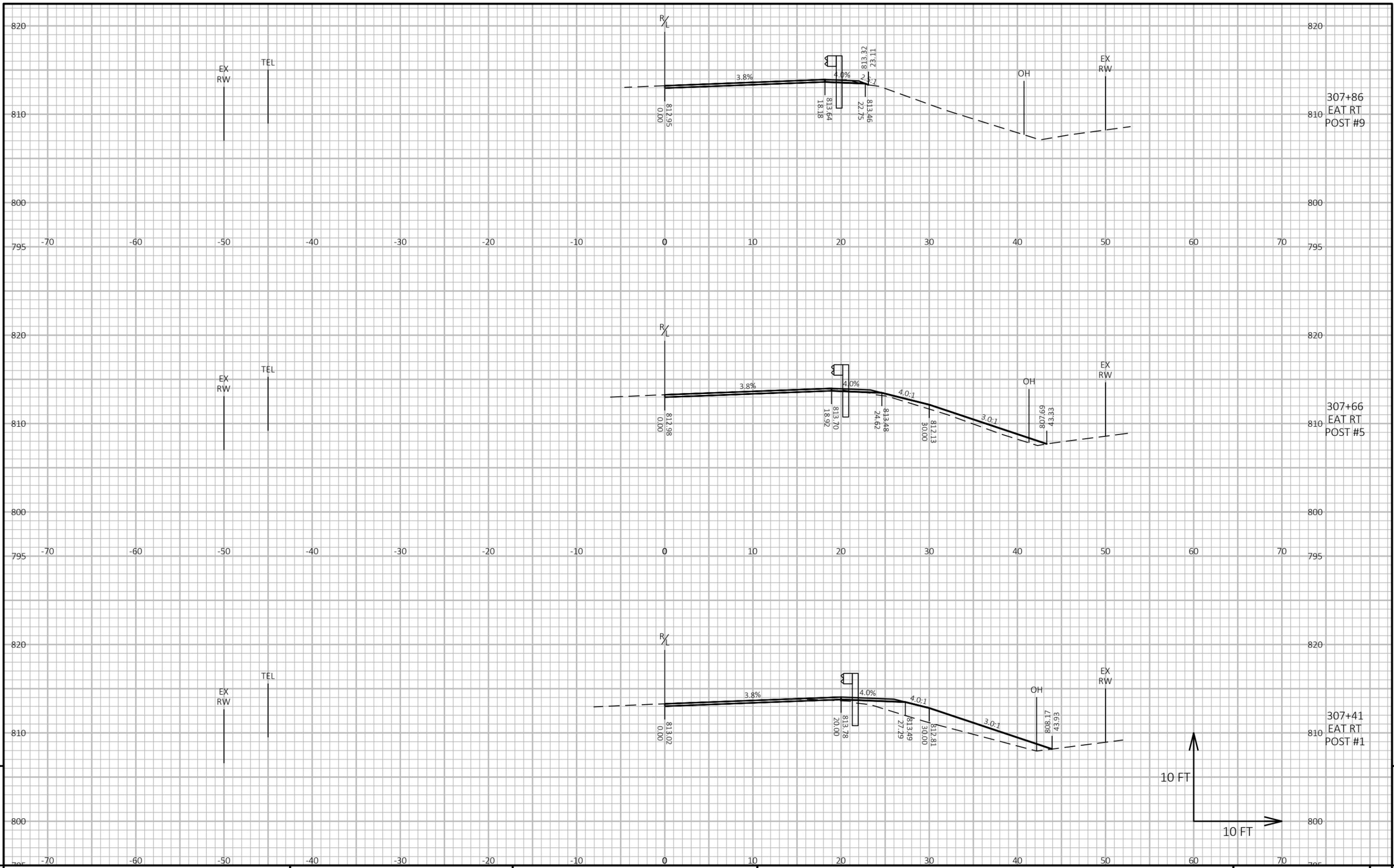
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PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E

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LAYOUT NAME - 06.1



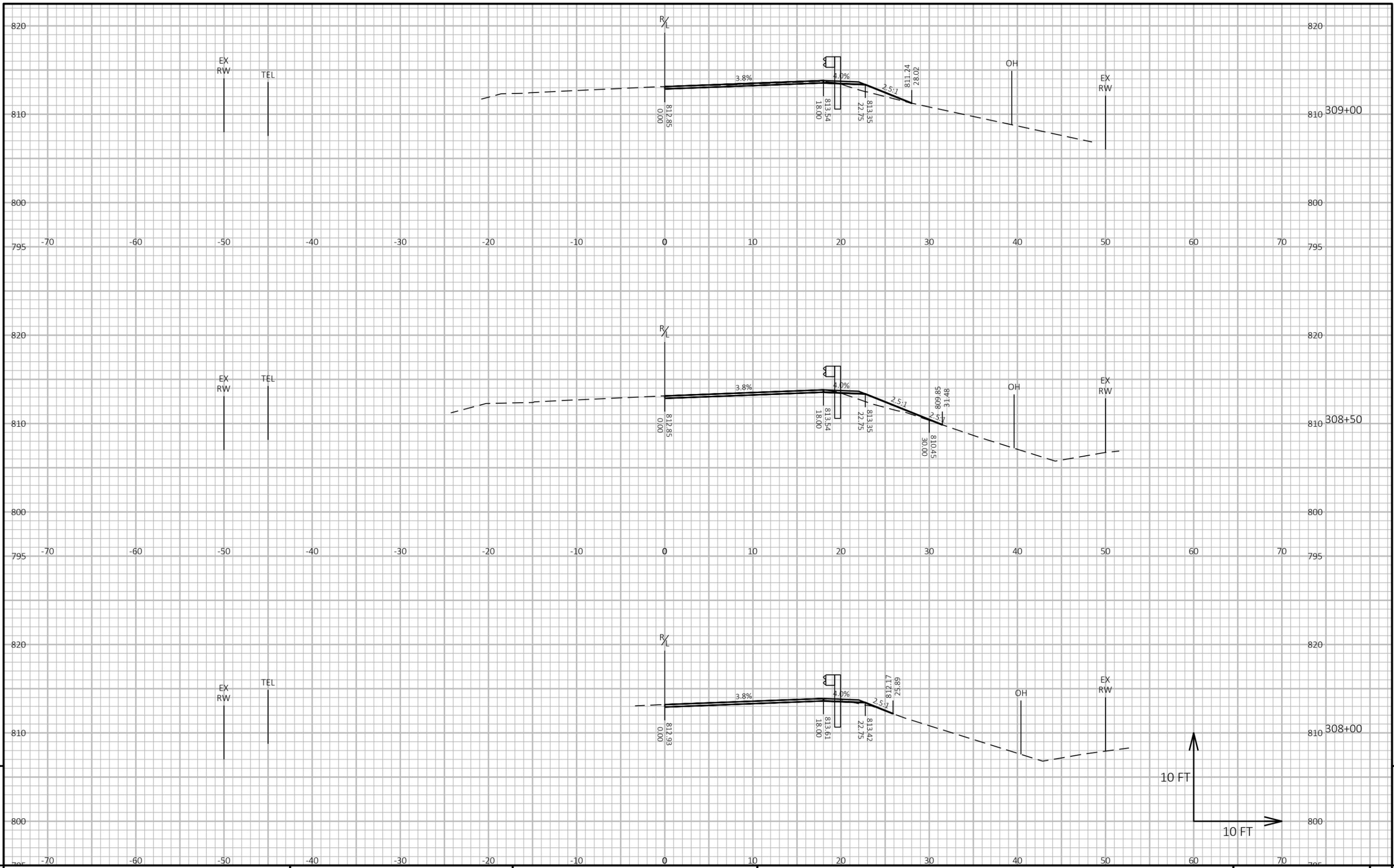
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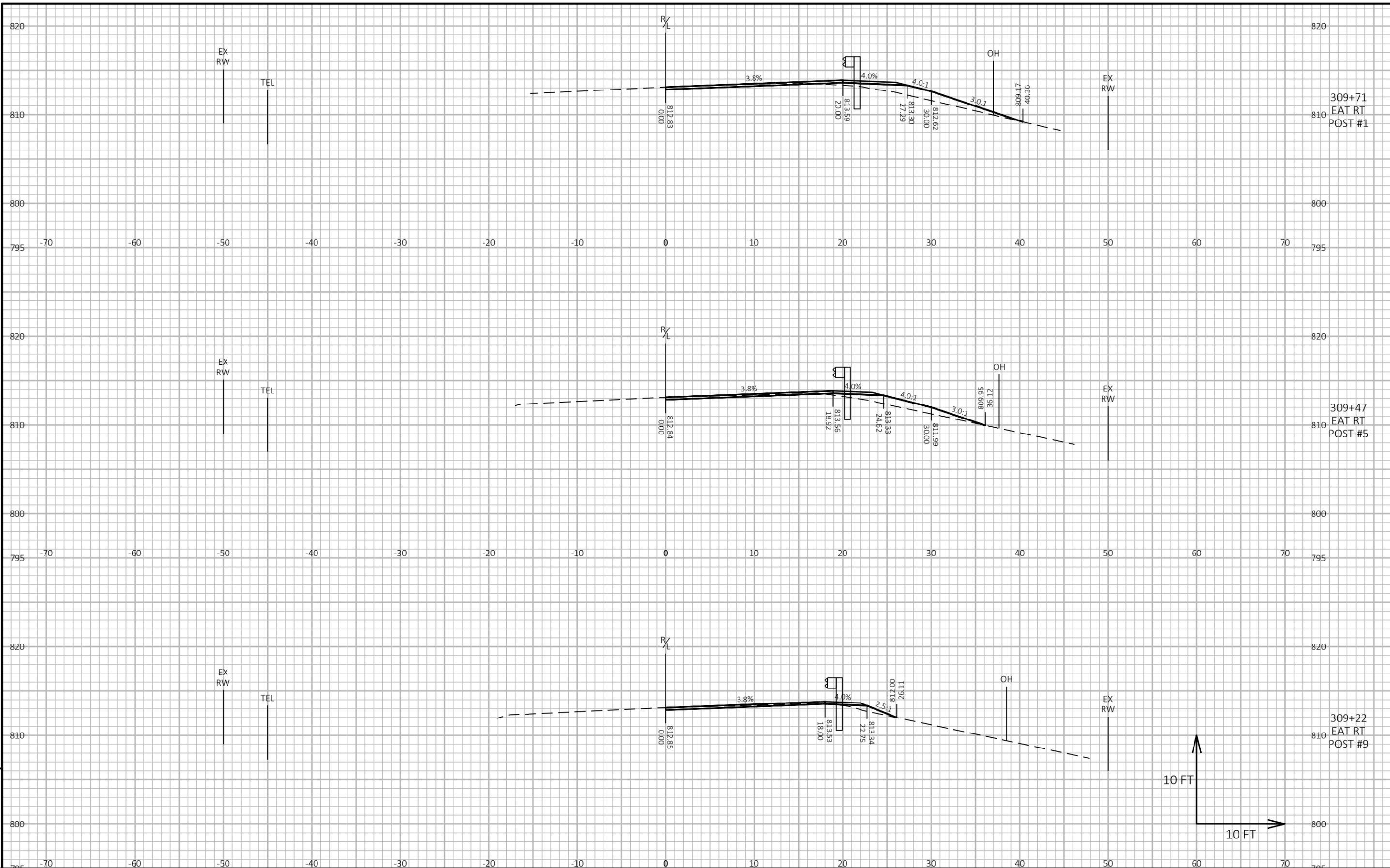
PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E

FILE NAME: N:\PDS\C3D\15300609\SHEETSPLAN\090201-XS.DWG PLOT DATE: 2/17/2026 5:41 PM PLOT BY: CHRIS BURNS PLOT NAME: PLOT SCALE: 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

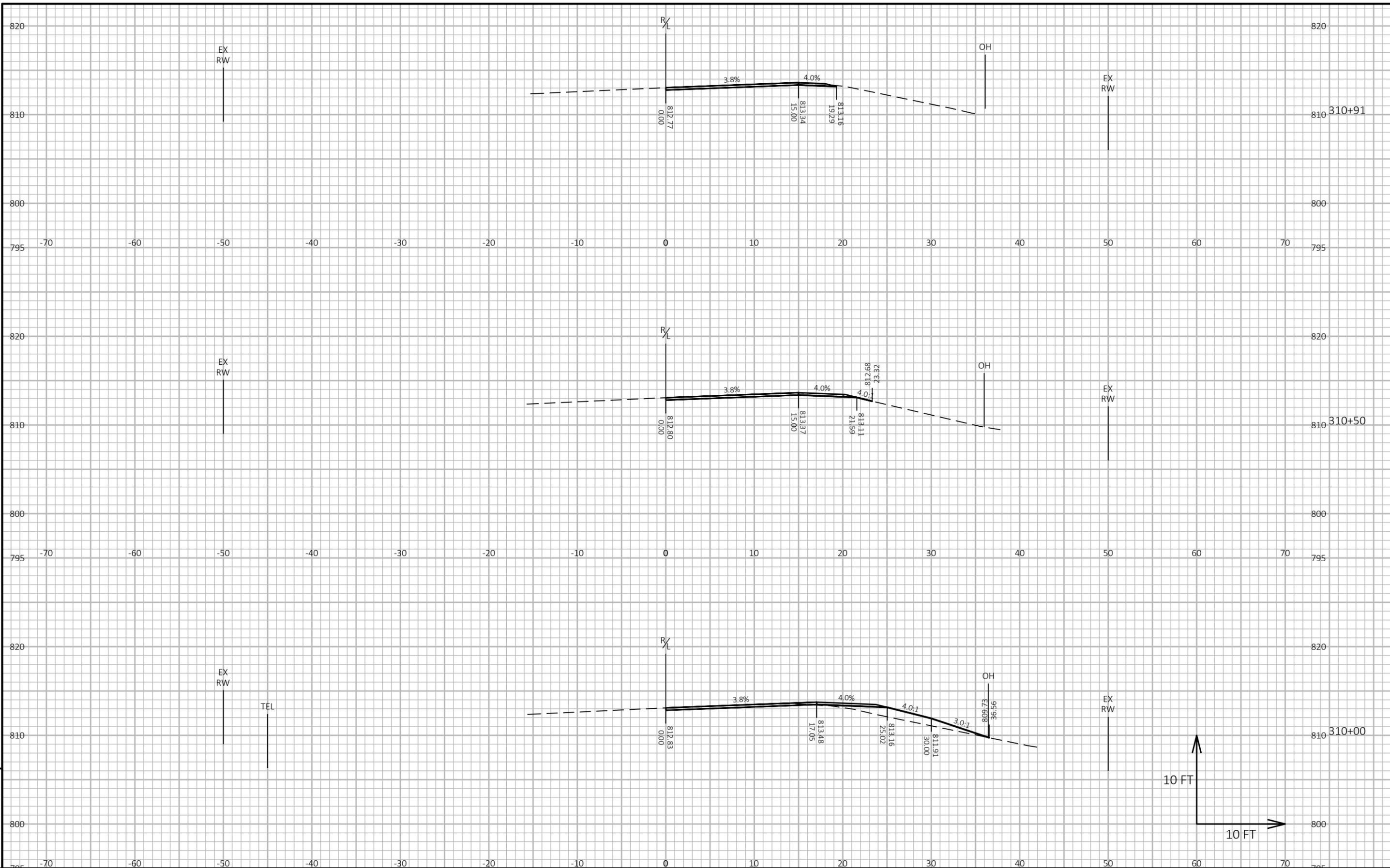
LAYOUT NAME - 06.2



PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E

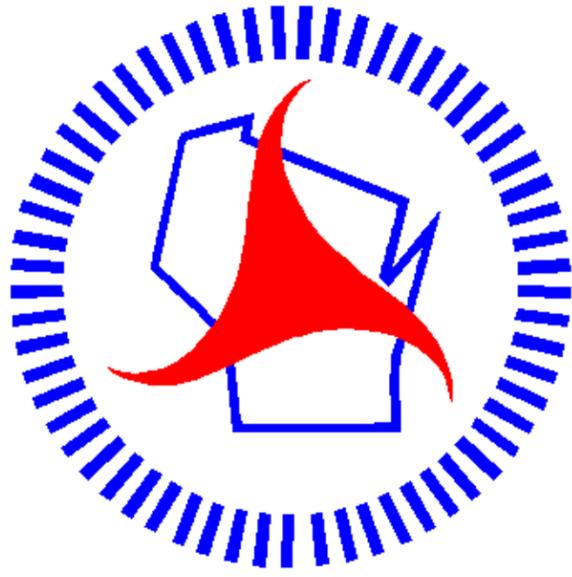


PROJECT NO: 1530-06-79 HWY: USH 10 COUNTY: BUFFALO CROSS SECTIONS: USH 10 BEAMGUARD SHEET E



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Notes



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