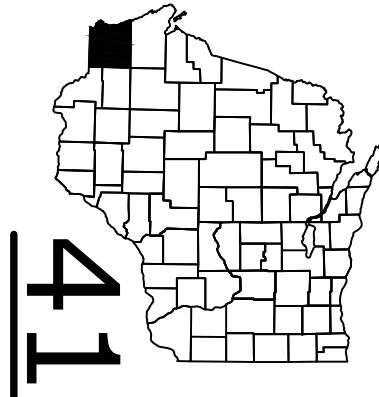


SUP MARCH 2026

WTTH: ORDER OF SHEETS

Section No. 1 Title
 Section No. 2 Typical Sections and Details
 Section No. 3 Estimate of Quantities
 Section No. 3 Miscellaneous Quantities
 Section No. 4 Right of Way Plat
 Section No. 5 Plan and Profile
 Section No. 6 Standard Detail Drawings
 Section No. 7 Sign Plates
 Section No. 8 Structure Plans
 Section No. 9 Computer Earthwork Data
 Section No. 9 Cross Sections

TOTAL SHEETS = 56



N

DESIGN DESIGNATION
 A.A.D.T. (2026) = <100
 A.A.D.T. (2046) = <100
 D.H.V. = 10
 D.D. = 50/50
 T. = 10%
 DESIGN SPEED = 25 MPH
 ESALS = N/A

COUNTY: DOUGLAS

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
MARSH AREA	STORM SEWER
WOODED OR SHRUB AREA	TELEPHONE
	WATER
	UTILITY PEDESTAL
	POWER POLE
	TELEPHONE POLE

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

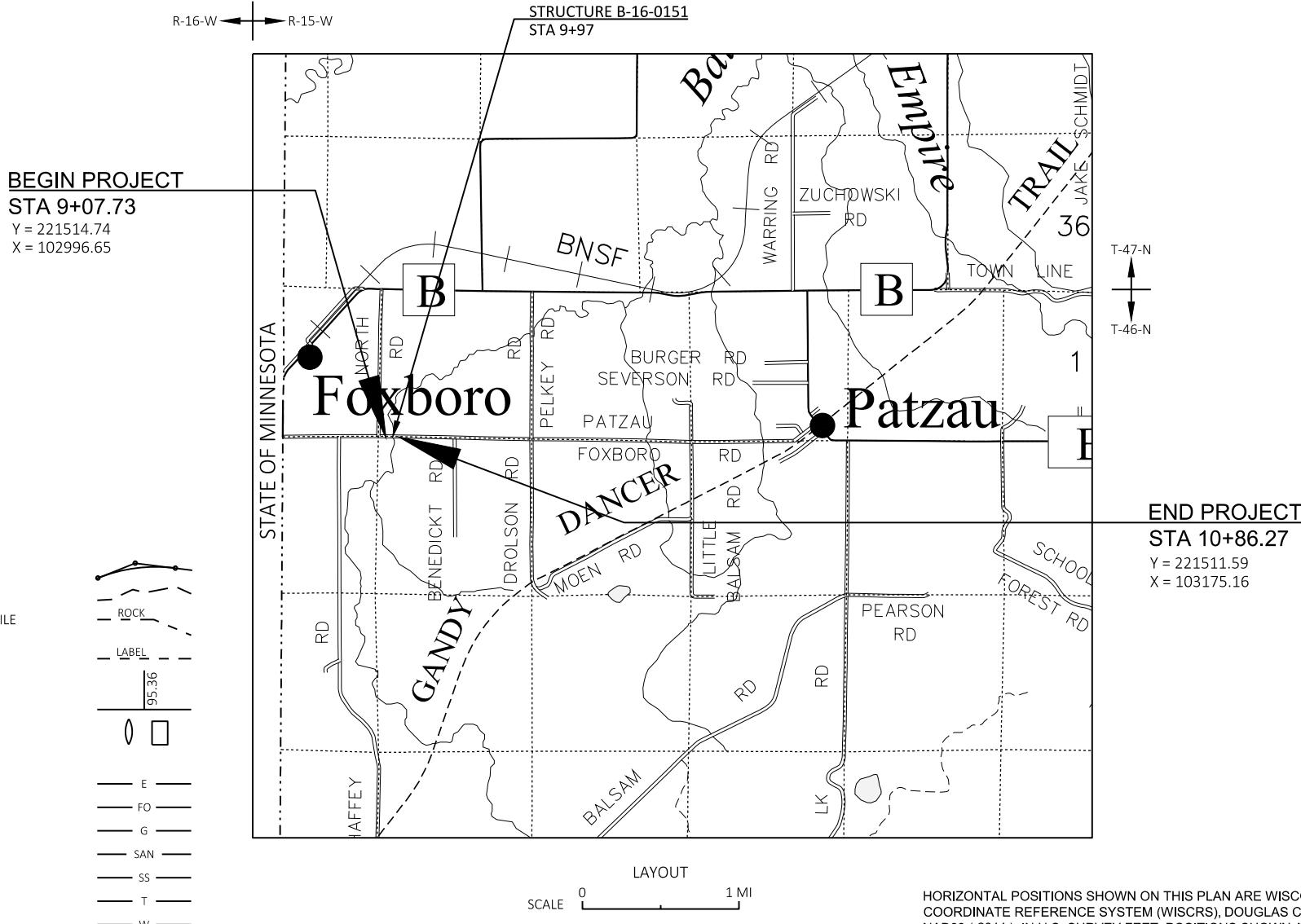
PLAN OF PROPOSED IMPROVEMENT

T SUMMIT, PATZAU FOXBORO ROAD

BALSAM CREEK BRIDGE B-16-0151

LOC STR
DOUGLAS COUNTY

STATE PROJECT NUMBER
8394-00-73



STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8394-00-73		

ACCEPTED FOR
 TOWN of SUMMIT
 10/24/2025 *[Signature]*
 (Date) (Town Chairman)

ORIGINAL PLANS PREPARED BY
AYRES



10/27/2025

(Date) (Signature)

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

PREPARED BY
 Surveyor AYRES ASSOCIATES INC
 Designer AYRES ASSOCIATES INC
 Project Manager TOU YANG, PE
 Regional Examiner NW REGION
 Regional Supervisor TOU YANG, PE

APPROVED FOR THE DEPARTMENT
 DATE: 10/28/2025
[Signature]
 (Signature)

UTILITIES CONTACTS

BRIGHTSPEED
MICHAEL COUGHLIN
1409 JOHN AVE
SUPERIOR, WI 54880
PHONE: 980-376-1865
EMAIL: michael.coughlin@brightspeed.com
EMAIL: relocations@brightspeed.com

EAST CENTRAL ENERGY
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2200 FINLAND AVENUE
PO BOX 89
FINLAYSON, MN 55735
PHONE: 763-691-2041
EMAIL: Jake.Klocke@ecemn.com

WISCONSIN DNR LIAISON

AMY CRONK
WDNR
810 W. MAPLE STREET
SPOONER, WI 54801
PHONE: 715-635-4229
PHONE: 715-520-3976
EMAIL: amy.cronk@wisconsin.gov

DESIGN PROJECT LEADER

DANIEL SYDOW, PE
AYRES ASSOCIATES
3433 OAKWOOD HILLS PARKWAY
EAU CLAIRE, WI 54701
PHONE: 715-834-3161
EMAIL: sydowd@AyresAssociates.com

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

RIGHT OF WAY INFORMATION SHOWN ON THE PLANS IS APPROXIMATE.

EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT APPROXIMATE LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE CONTRACTOR'S EROSION CONTROL IMPLEMENTATION PLAN (ECIP) AND APPROVED BY THE ENGINEER. MAINTAIN EROSION CONTROL MEASURES UNTIL SUCH A TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

SEED MIXTURE NO. 20 AND SEEDING TEMPORARY SHALL BE USED IN THE PROJECT AND SHALL BE PLACED AS SHOWN IN THE PLANS AND/OR DIRECTED BY THE ENGINEER.

THE PROPOSED SHOULDER WIDTH SHOWN IN THE TYPICAL SECTIONS ARE MINIMUM WIDTH. PERPETUATE EXISTING SHOULDERS THAT ARE WIDER THAN WHAT IS SHOWN IN THE TYPICAL SECTIONS.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

DO NOT DRIVE OR STORE EQUIPMENT, OR STORE CONSTRUCTION MATERIALS IN ENVIRONMENTALLY SENSITIVE AREAS, WETLANDS OR WATERWAYS.

THE DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR WITH A MONUMENT TO BE INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.



Dial 811 or (800)242-8511
www.DiggersHotline.com

RUNOFF COEFFICIENT TABLE

LAND USE:	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)		SLOPE RANGE (PERCENT)	SLOPE RANGE (PERCENT)		SLOPE RANGE (PERCENT)	SLOPE RANGE (PERCENT)		SLOPE RANGE (PERCENT)	SLOPE RANGE (PERCENT)		SLOPE RANGE (PERCENT)
0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	
ROW CROPS:	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIPTURF:	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPETURF:			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT:												.70 - .95
CONCRETE:												.80 - .95
BRICK:												.70 - .80
DRIVES, WALKS:												.75 - .85
ROOFS:												.75 - .95
GRAVEL ROADS, SHOULDERS:												.40 - .60

TOTAL PROJECT AREA = 0.356 ACRES

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.244 ACRES

PROJECT NO: 8394-00-73

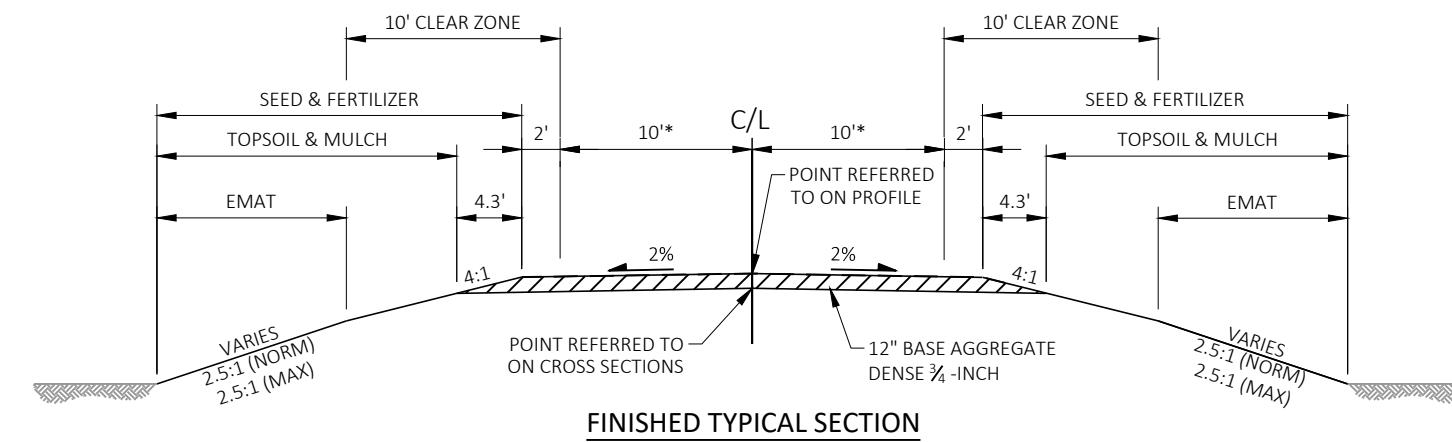
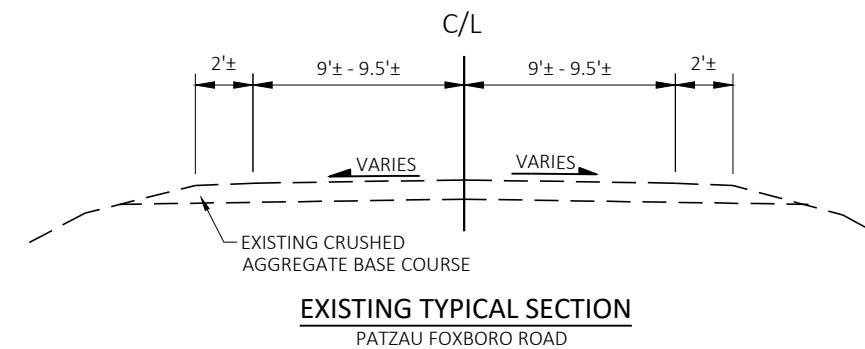
HWY: PATZAU FOXBORO ROAD

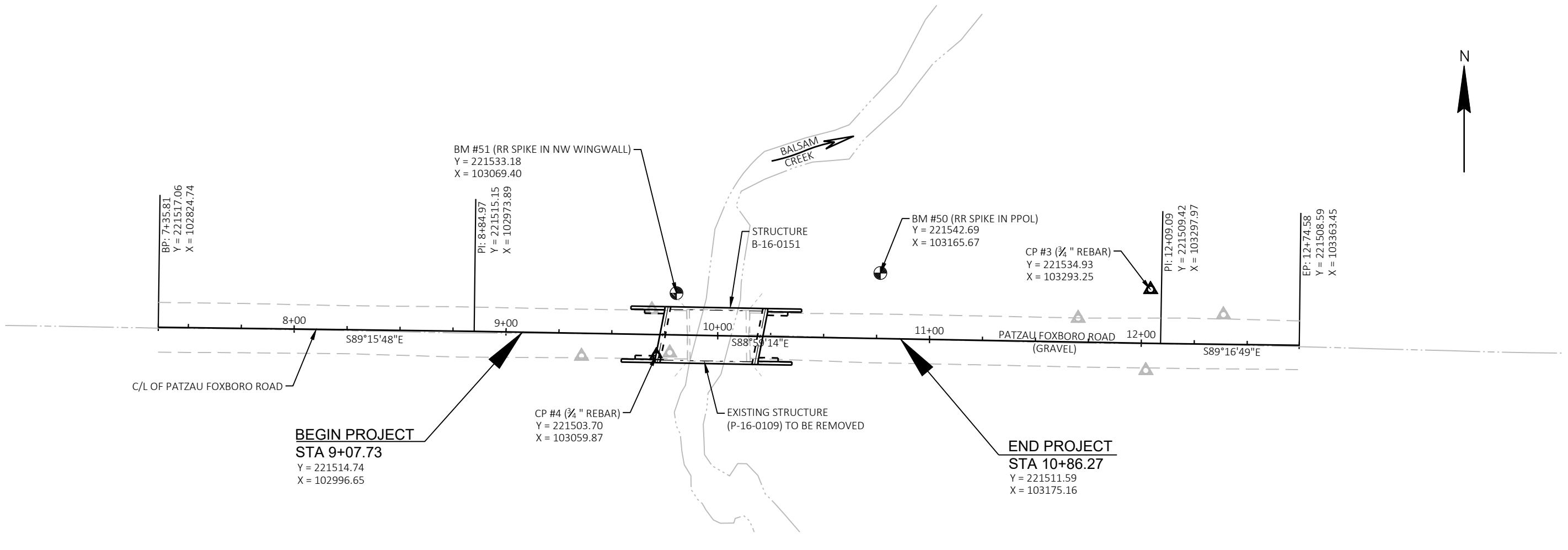
COUNTY: DOUGLAS

GENERAL NOTES

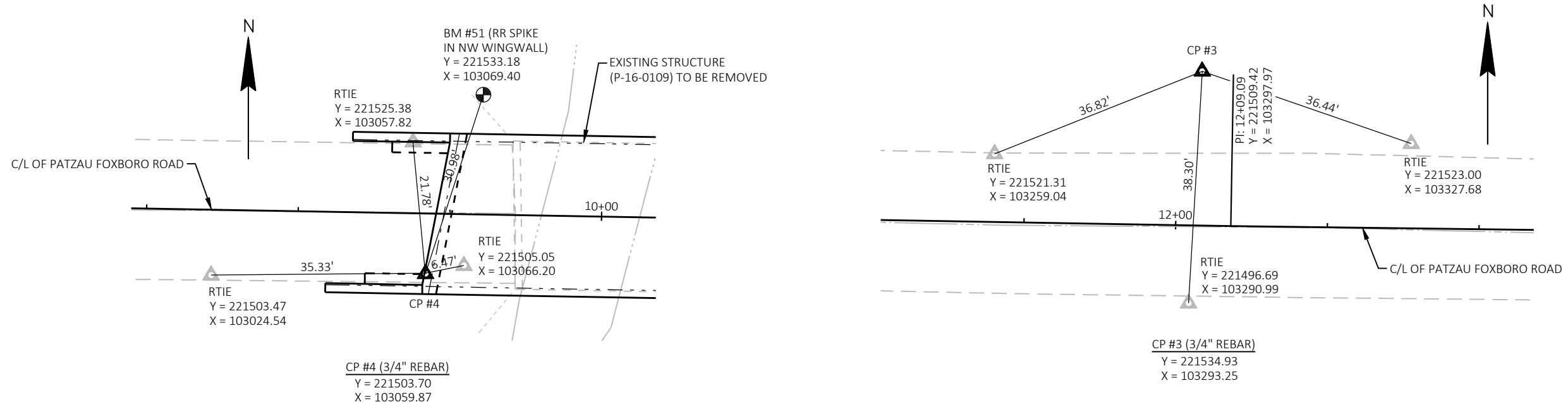
SHEET

E



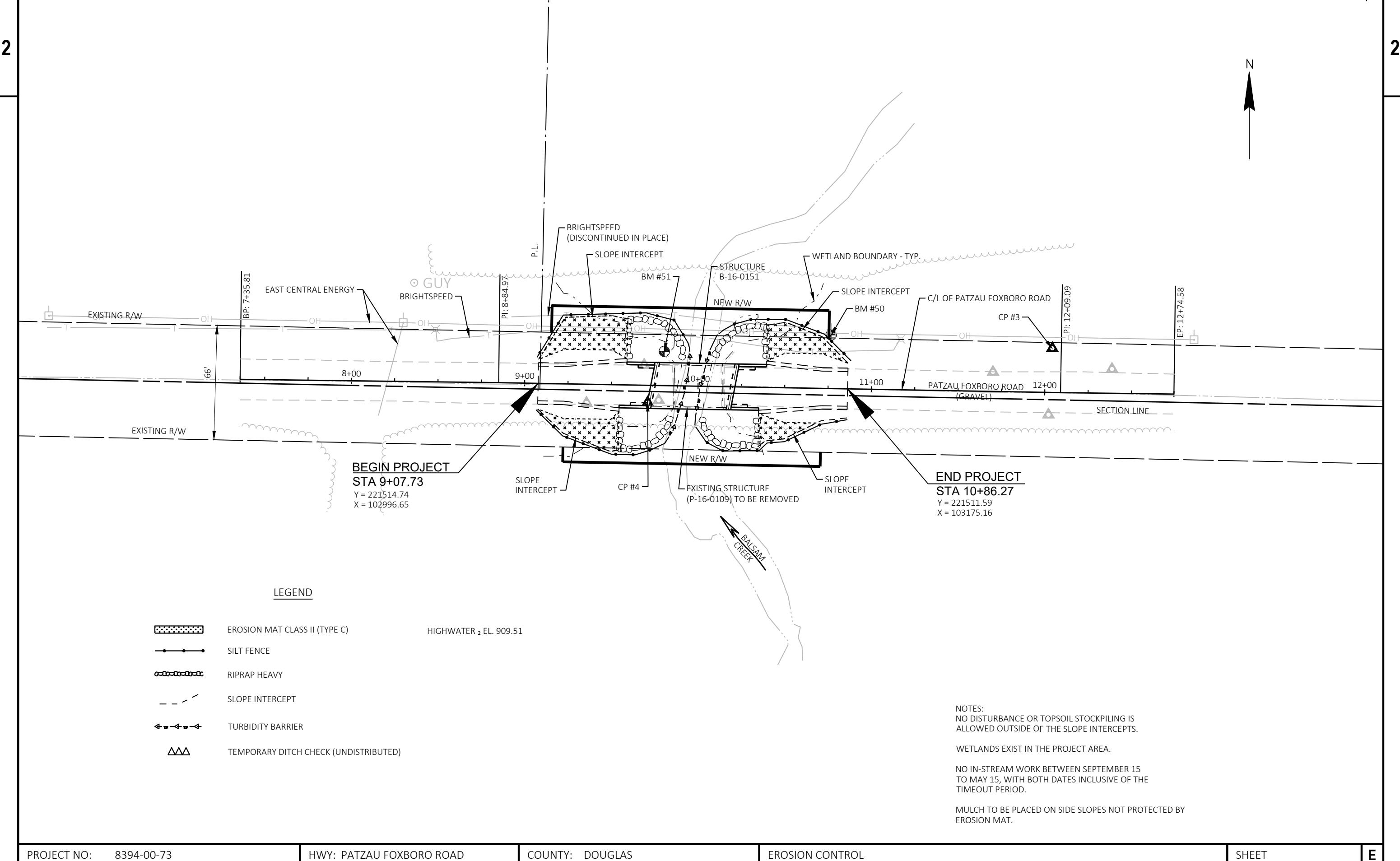


ALIGNMENT CONTROLS



ALIGNMENT TIES

PROJECT NO:	8394-00-73	HWY:	PATZAU FOXBORO ROAD	COUNTY:	DOUGLAS	ALIGNMENT CONTROLS	SHEET	E
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Estimate Of Quantities

8394-00-73

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-16-0109	EACH	1.000	1.000
0008	205.0100	Excavation Common	CY	78.000	78.000
0010	205.0508.S	Excavation, Hauling, and Disposal of Potential Creosote Contaminated Soil	TON	100.000	100.000
0012	206.1001	Excavation for Structures Bridges (structure) 01. B-16-0151	EACH	1.000	1.000
0014	208.0100	Borrow	CY	196.000	196.000
0016	210.1500	Backfill Structure Type A	TON	420.000	420.000
0018	213.0100	Finishing Roadway (project) 01. 8394-00-73	EACH	1.000	1.000
0020	305.0110	Base Aggregate Dense 3/4-Inch	TON	280.000	280.000
0022	502.0100	Concrete Masonry Bridges	CY	135.000	135.000
0024	502.3200	Protective Surface Treatment	SY	205.000	205.000
0026	503.0128	Prestressed Girder Type I 28-Inch	LF	188.000	188.000
0028	505.0400	Bar Steel Reinforcement HS Structures	LB	3,760.000	3,760.000
0030	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	12,870.000	12,870.000
0032	506.0105	Structural Steel Carbon	LB	470.000	470.000
0034	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	8.000	8.000
0036	506.4000	Steel Diaphragms (structure) 01. B-16-0151	EACH	3.000	3.000
0038	513.4061	Railing Tubular Type M	LF	165.000	165.000
0040	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0042	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	780.000	780.000
0044	606.0300	Riprap Heavy	CY	310.000	310.000
0046	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	180.000	180.000
0048	618.0100	Maintenance and Repair of Haul Roads (project) 01. 8394-00-73	EACH	1.000	1.000
0050	619.1000	Mobilization	EACH	1.000	1.000
0052	624.0100	Water	MGAL	13.000	13.000
0054	625.0100	Topsoil	SY	465.000	465.000
0056	627.0200	Mulching	SY	315.000	315.000
0058	628.1504	Silt Fence	LF	490.000	490.000
0060	628.1520	Silt Fence Maintenance	LF	980.000	980.000
0062	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0064	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0066	628.2027	Erosion Mat Class II Type C	SY	315.000	315.000
0068	628.6005	Turbidity Barriers	SY	105.000	105.000
0070	628.7504	Temporary Ditch Checks	LF	50.000	50.000
0072	629.0210	Fertilizer Type B	CWT	0.500	0.500
0074	630.0120	Seeding Mixture No. 20	LB	29.000	29.000
0076	630.0200	Seeding Temporary	LB	9.000	9.000
0078	630.0300	Seeding Borrow Pit	LB	6.000	6.000
0080	630.0500	Seed Water	MGAL	15.000	15.000
0082	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	6.000	6.000
0084	637.2230	Signs Type II Reflective F	SF	16.500	16.500
0086	638.2602	Removing Signs Type II	EACH	4.000	4.000
0088	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0090	642.5001	Field Office Type B	EACH	1.000	1.000
0092	643.0420	Traffic Control Barricades Type III	DAY	1,880.000	1,880.000
0094	643.0705	Traffic Control Warning Lights Type A	DAY	2,510.000	2,510.000
0096	643.0900	Traffic Control Signs	DAY	1,250.000	1,250.000
0098	643.5000	Traffic Control	EACH	1.000	1.000

Estimate Of Quantities

8394-00-73

Line	Item	Item Description	Unit	Total	Qty
0100	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0102	645.0120	Geotextile Type HR	SY	540.000	540.000
0104	650.4500	Construction Staking Subgrade	LF	130.000	130.000
0106	650.5000	Construction Staking Base	LF	130.000	130.000
0108	650.6501	Construction Staking Structure Layout (structure) 01. B-16-0151	EACH	1.000	1.000
0110	650.9911	Construction Staking Supplemental Control (project) 01. 8394-00-73	EACH	1.000	1.000
0112	650.9920	Construction Staking Slope Stakes	LF	130.000	130.000
0114	715.0502	Incentive Strength Concrete Structures	DOL	810.000	810.000
0116	999.2005.S	Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000
0118	SPV.0195	Special 01. Select Crushed Material for Travel Corridor	TON	16.000	16.000

3

CLEARING & GRUBBING

STATION	TO	STATION	LOCATION	201.0105 CLEARING	201.0205 GRUBBING
STA		STA			
9+00	-	11+00	PATZAU FOXBORO RD	2	2
				TOTAL 0010	2

NOTE: CUTTING OF TREES TO BE DONE PRIOR TO CONSTRUCTION BY OTHERS. CLEAR CUT TREES.

PATZAU FOXBORO ROAD EARTHWORK SUMMARY

From/To Station	Location	Common Excavation (1) (Item 205.0100)	Unexpanded Fill	Expanded Fill	Mass Ordinate +/- (3)	Waste	Borrow (Item 208.0100)
		Cut	Factor 1.30				
9+07.73 - 9+72.73	MAINLINE	35	148	192	-157	0	157
10+21.27 - 10+86.27	MAINLINE	43	63	82	-39	0	39
TOTAL 0010							196

1) Common Excavation is the Cut. Item number 205.0100.

2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor

3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.

4) All quantities shown in CY.

EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL

205.0508.S
EXCAVATION, HAULING,
AND DISPOSAL OF
POTENTIAL CREOSOTE
CONTAMINATED SOIL

STATION	TO	STATION	LOCATION	TON	REMARKS
9+78	-	10+21	PATZAU FOXBORO RD	100	TIMBER ABUTMENT
				TOTAL 0010	100

NOTE: EXCAVATE A 2' OFFSET AROUND EACH EXISTING BRIDGE TIMBER SUBSTRUCTURE AND 3' DEEP

FINISHING ROADWAY

LOCATION	EACH
PROJECT LIMITS	1
TOTAL 0010	1

BASE AGGREGATE DENSE

305.0110
BASE
AGGREGATE
DENSE 3/4-INCH

STATION	TO	STATION	LOCATION	TON
9+07.73	-	9+72.73	PATZAU FOXBORO RD	140
10+21.27	-	10+86.27	PATZAU FOXBORO RD	140
				TOTAL 0010

280

MAINTENANCE AND REPAIR OF HAUL ROADS

CATEGORY	LOCATION	EACH
0030	PROJECT LIMITS	1
TOTAL 0030	1	

ALL ITEMS ON THIS SHEET
ARE CATEGORY 0010
UNLESS OTHERWISE NOTED

MOBILIZATION

LOCATION	MOBILIZATION EACH
PROJECT LIMITS	1
TOTAL 0010	1

WATER

LOCATION	WATER MGAL
COMPACTOR	5
DUST CONTROL	8

TOTAL 0010 13**MOBILIZATIONS EROSION CONTROL**

LOCATION	MOBILIZATIONS EROSION CONTROL EACH	MOBILIZATIONS EMERGENCY EROSION CONTROL EACH
PROJECT LIMITS	4	4
TOTAL 0010	4	4

EROSION CONTROL ITEMS

		628.1504	628.1520	628.2027	628.6005	628.7504		
STATION	TO	STATION	LOCATION	SILT FENCE LF	SILT FENCE MAINTENANCE LF	EROSION MAT CLASS II TYPE C SY	TURBIDITY BARRIERS SY	TEMPORARY DITCH CHECKS LF
9+07.73	-	10+00	PATZAU FOXBORO RD	200	400	155	45	--
10+00	-	10+86.27	PATZAU FOXBORO RD	190	380	95	40	--
UNDISTRIBUTED				100	200	65	20	50
			TOTAL 0010	490	980	315	105	50

RESTORATION ITEMS

		625.0100	627.0200	629.0210	630.0120	630.0200	630.0300	630.0500		
STATION	TO	STATION	LOCATION	TOPSOIL SY	MULCHING SY	FERTILIZER TYPE B CWT	MIXTURE NO. 20	SEEDING TEMPORARY LB	SEEDING PIT LB	BORROW WATER MGAL
8+09	-	9+44	PATZAU FOXBORO RD	215	130	0.2	13	4	6	7
10+55	-	11+66	PATZAU FOXBORO RD	155	120	0.2	10	3	5	
UNDISTRIBUTED				95	65	0.1	6	2		3
			TOTAL 0010	465	315	0.5	29	9	6	15

SIGNS TYPE II

		634.0614	637.2230	638.2602	638.3000					
STATION	LOCATION	SIGN CODE	SIGN SIZE (WxH) INCHES	FT EACH	POSTS WOOD 4X6-INCH X 14- REFLECTIVE F	SIGNS TYPE II SF	REMOVING SIGNS TYPE II EACH	REMOVING SIGNS TYPE II EACH	SMALL SIGN SUPPORTS EACH	REMARKS
7+50	RT	W13-1	18X18	1	2.25	--	--	25 MPH SPEED SIGN		
9+57	LT	W5-52L	12x36	1	3	--	--	BRIDGE HASH MARK SIGN		
9+54	RT	W5-52R	12x36	1	3	--	--	BRIDGE HASH MARK SIGN		
9+84	LT			--	--	1	1	BRIDGE HASH MARK SIGN		
9+85	RT			--	--	1	1	BRIDGE HASH MARK SIGN		
10+15	LT			--	--	1	1	BRIDGE HASH MARK SIGN		
10+16	RT			--	--	1	1	BRIDGE HASH MARK SIGN		
10+40	LT	W5-52R	12x36	1	3	--	--	BRIDGE HASH MARK SIGN		
10+36	RT	W5-52L	12x36	1	3	--	--	BRIDGE HASH MARK SIGN		
12+50	LT	W13-1	18X18	1	2.25	--	--	25 MPH SPEED SIGN		
				TOTAL 0010	6	16.5	4	4		

FIELD OFFICE TYPE B

LOCATION	FIELD OFFICE TYPE B EACH
PROJECT LIMITS	1
TOTAL 0010	1

ALL ITEMS ON THIS SHEET
ARE CATEGORY 0010
UNLESS OTHERWISE NOTED

3

3

TRAFFIC CONTROL ITEMS

LOCATION	DURATION	TRAFFIC CONTROL BARRICADES TYPE		TRAFFIC CONTROL WARNING LIGHTS TYPE A		TRAFFIC CONTROL SIGNS		TRAFFIC CONTROL	
		III	DAY	EACH	DAY	EACH	DAY	EACH	
		643.0420	643.0705	643.0900	643.5000				
PER SDD 15C02	95	18	1,710	24	2,280	12	1,140	1	
UNDISTRIBUTED	--	--	170	--	230	--	110	--	
TOTAL 0010			1,880		2,510		1,250		1

CONSTRUCTION STAKING

STATION	TO	STATION	LOCATION	650.4500	650.5000	650.9920
				CONSTRUCTION STAKING SUBGRADE	CONSTRUCTION STAKING BASE	CONSTRUCTION STAKING SLOPE STAKES
9+07.73	-	10+86.27	PATZAU FOXBORO RD	130	130	130
TOTAL 0010				130	130	130

CONSTRUCTION STAKING STRUCTURE LAYOUT

CATEGORY	STRUCTURE	650.6501.01 CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) (01. B-16-0151)	
		EACH	
0020	B-16-0151	1	
TOTAL 0020		1	

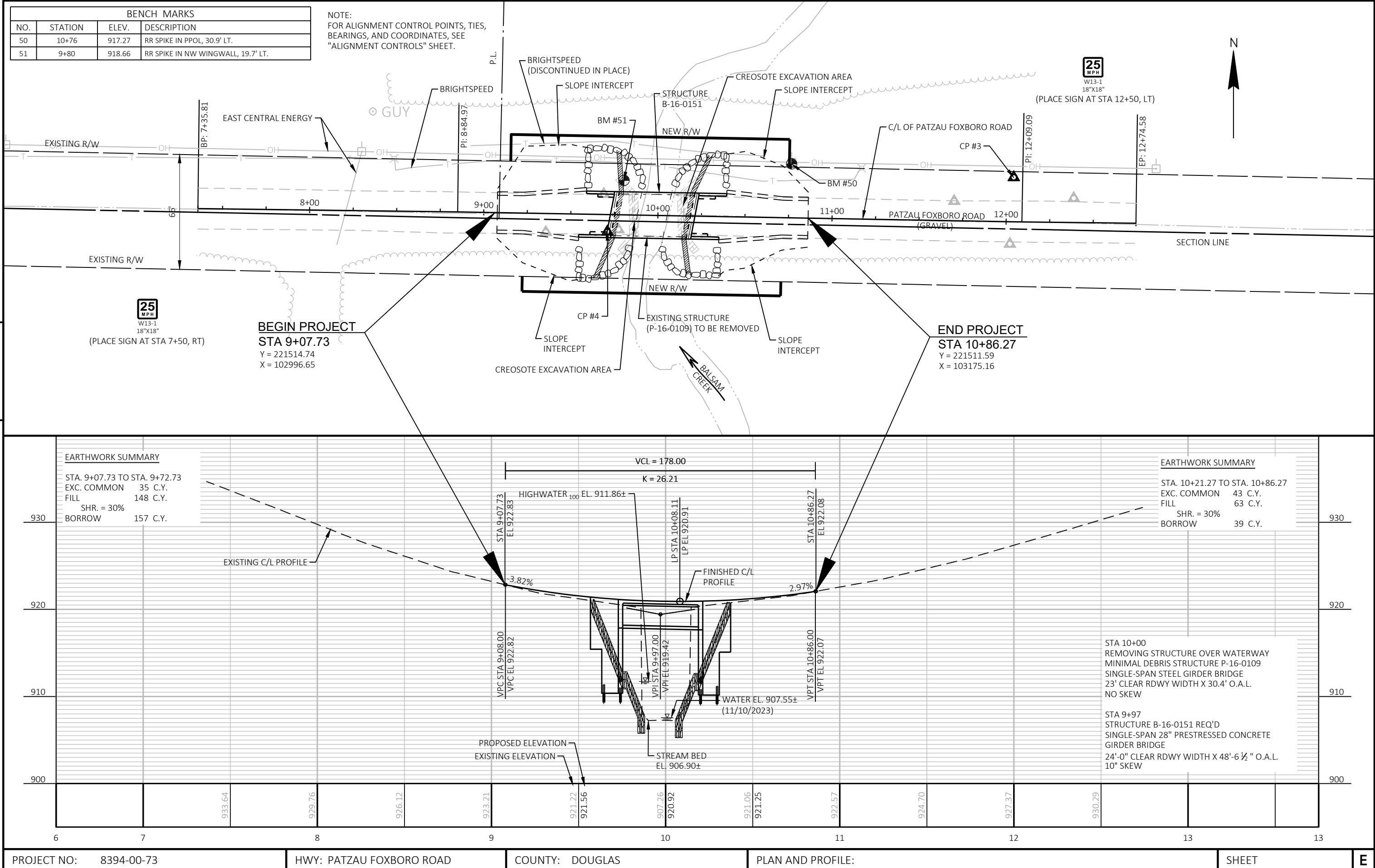
CONSTRUCTION STAKING SUPPLEMENTAL CONTROL

PROJECT	EACH
8394-00-73	1
TOTAL 0010	1

MAINTAINING BIRD DETERENT SYSTEM

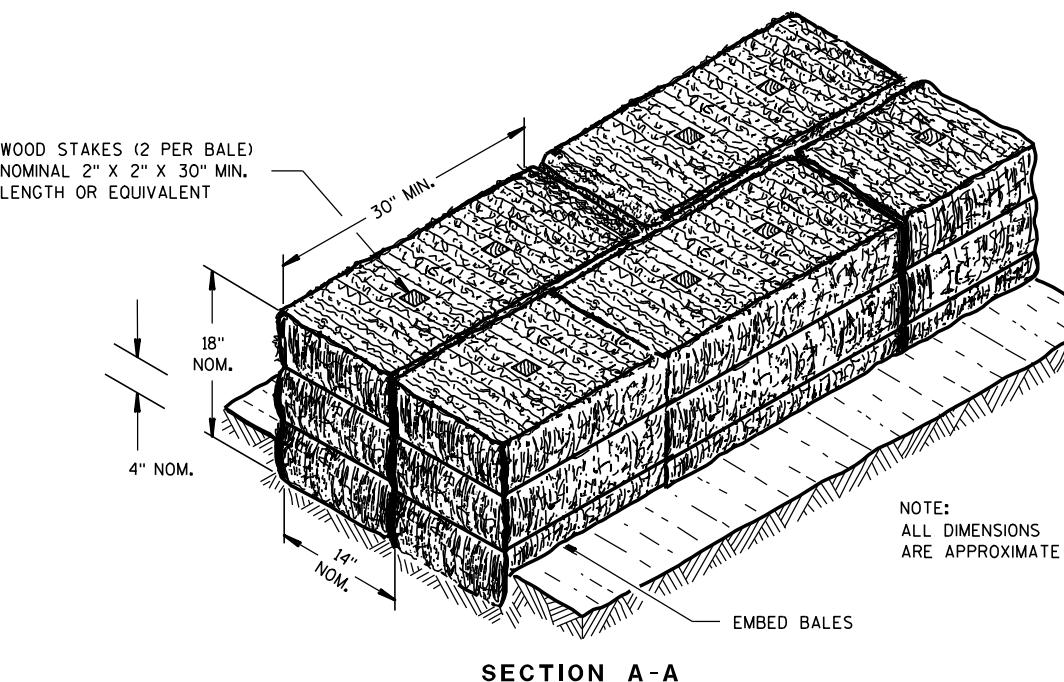
STATION	LOCATION	EACH
10+00	P-16-0109	1
TOTAL 0010		1

ALL ITEMS ON THIS SHEET
ARE CATEGORY 0010
UNLESS OTHERWISE NOTED

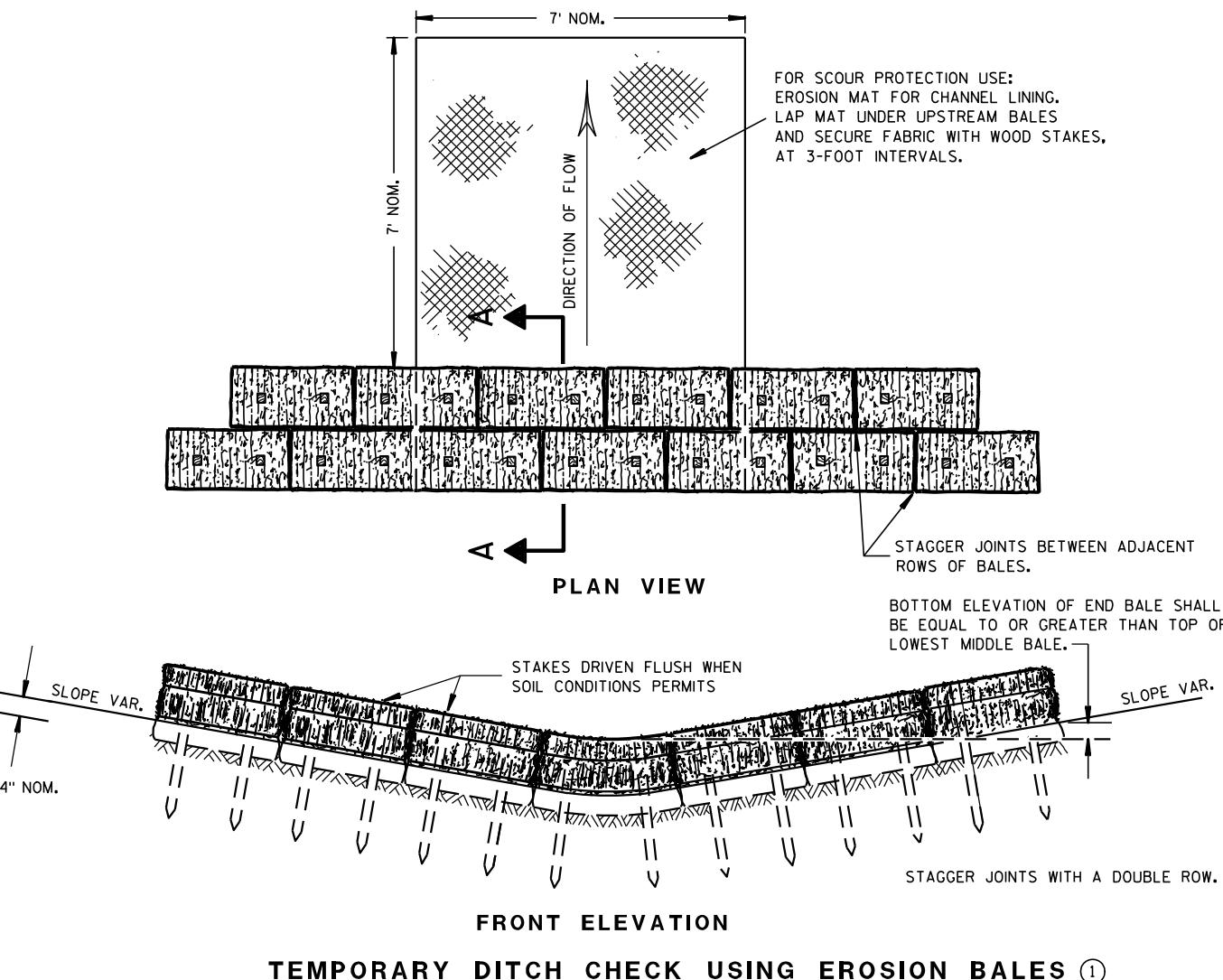


Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



SECTION A-A

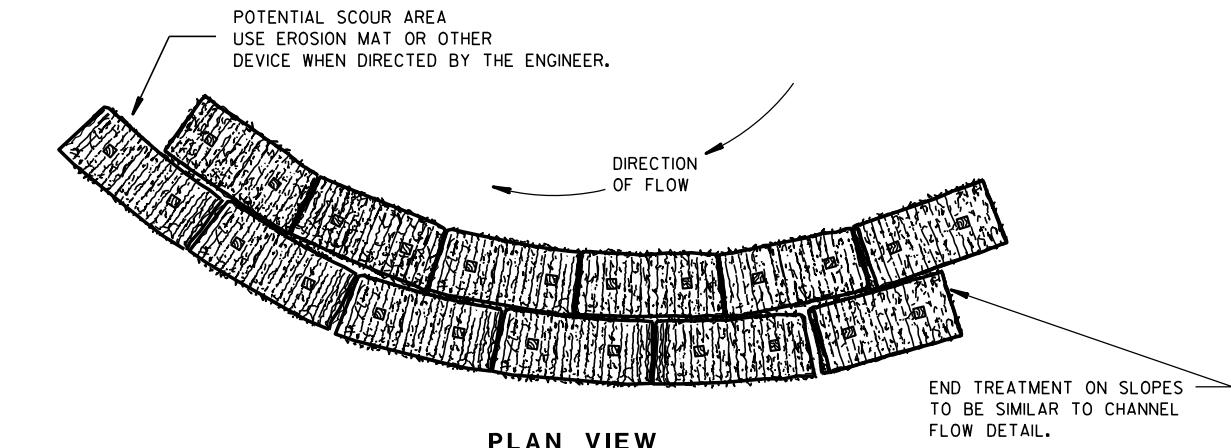


TEMPORARY DITCH CHECK USING EROSION BALES (1)

GENERAL NOTES

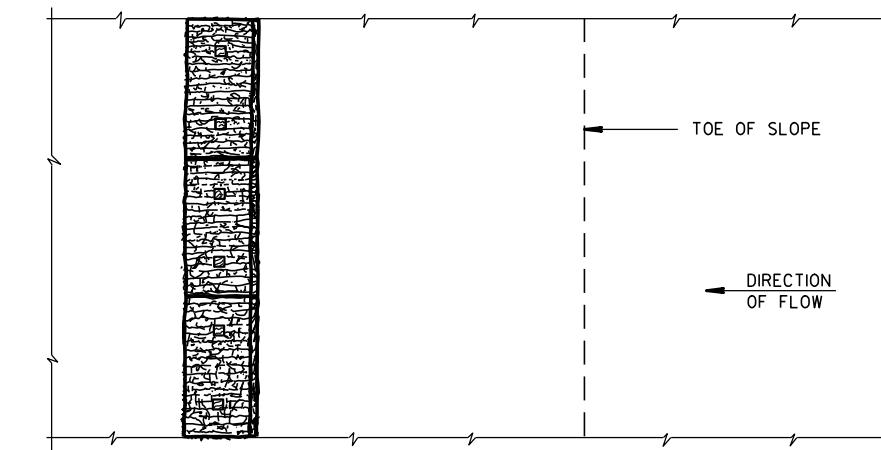
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

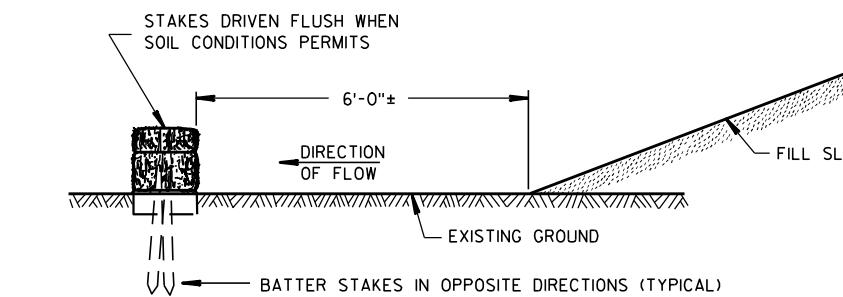


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



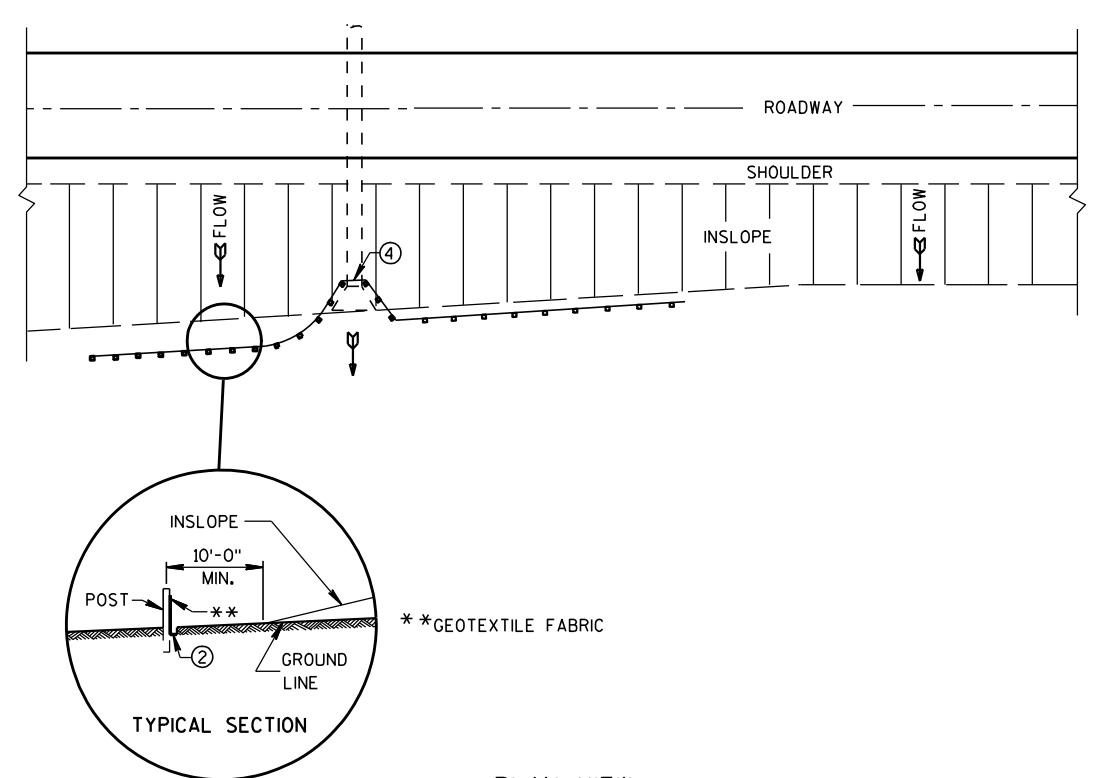
FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

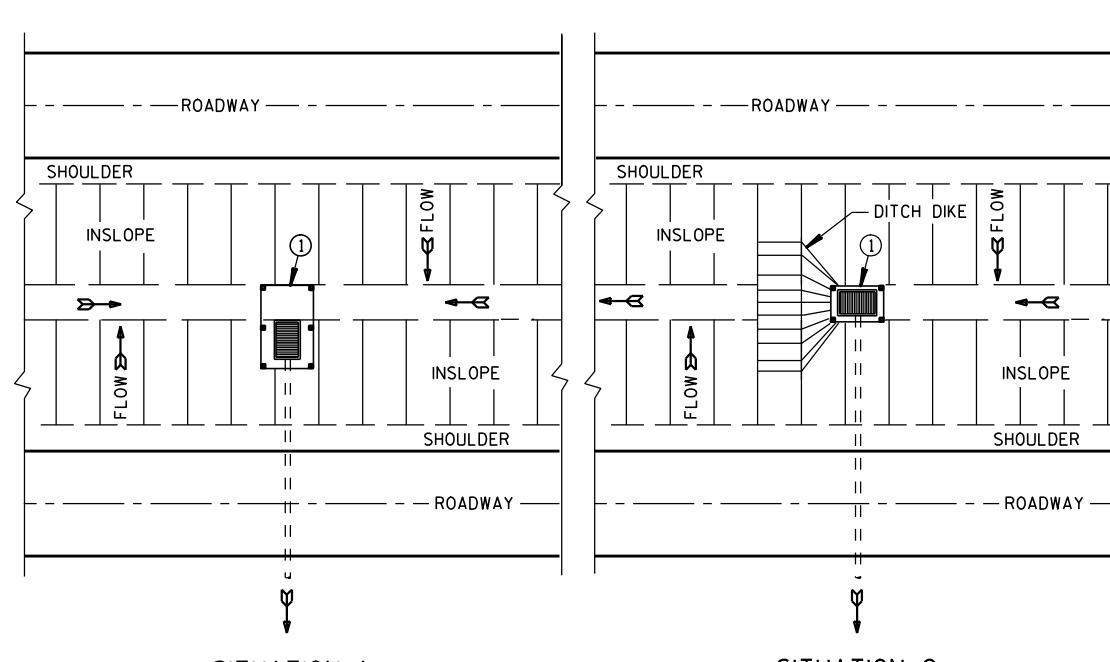
EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATIONAPPROVED
6/04/02 /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

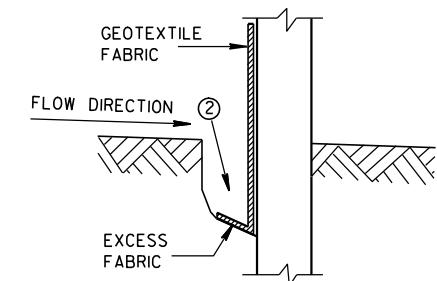


SILT FENCE AT MEDIAN SURFACE DRAINS

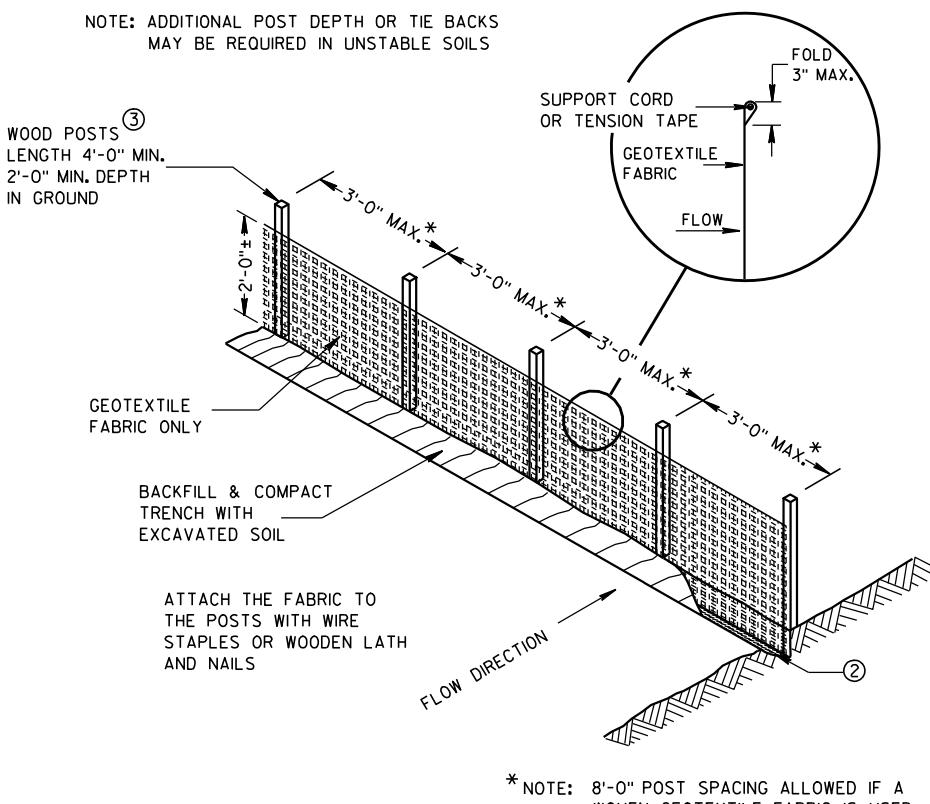
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

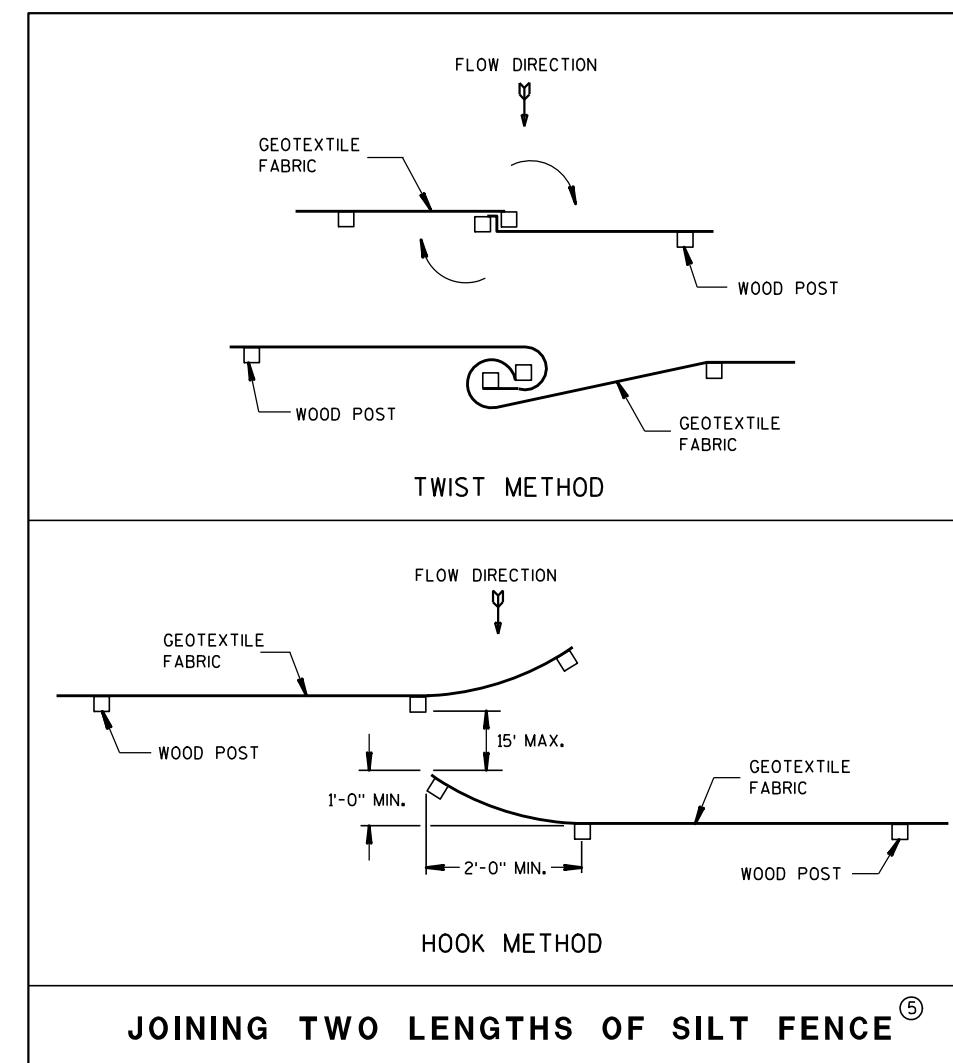
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1/8" X 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



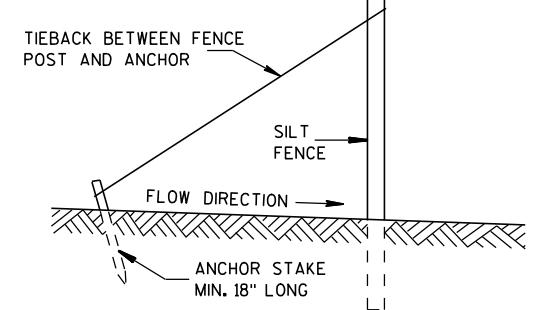
TRENCH DETAIL



SILT FENCE

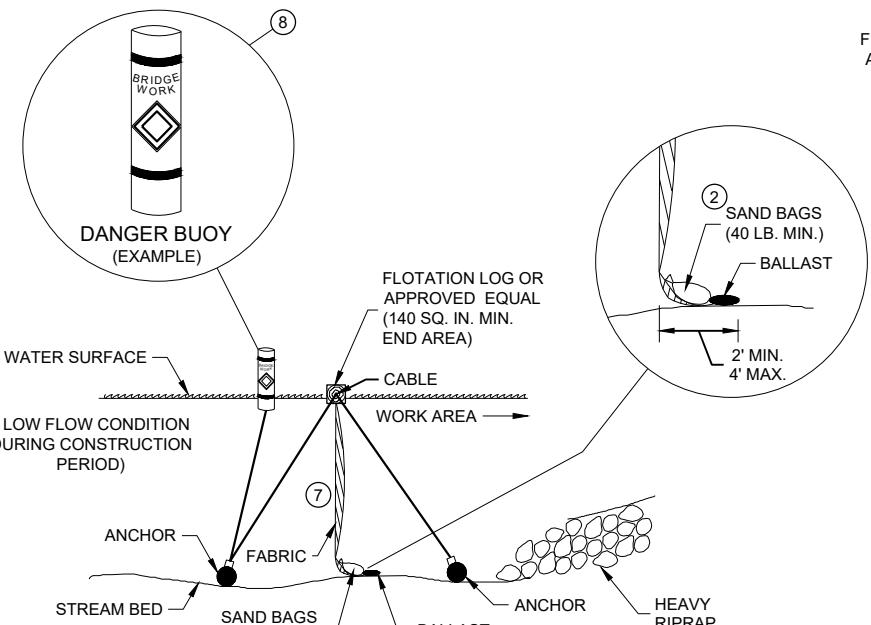


JOINING TWO LENGTHS OF SILT FENCE^⑤



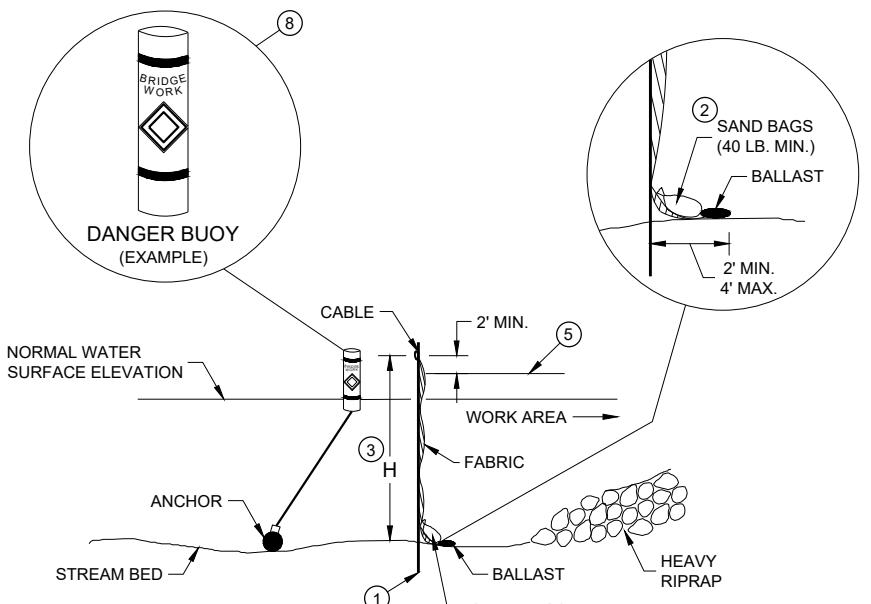
SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER FHWA



SECTION B - B

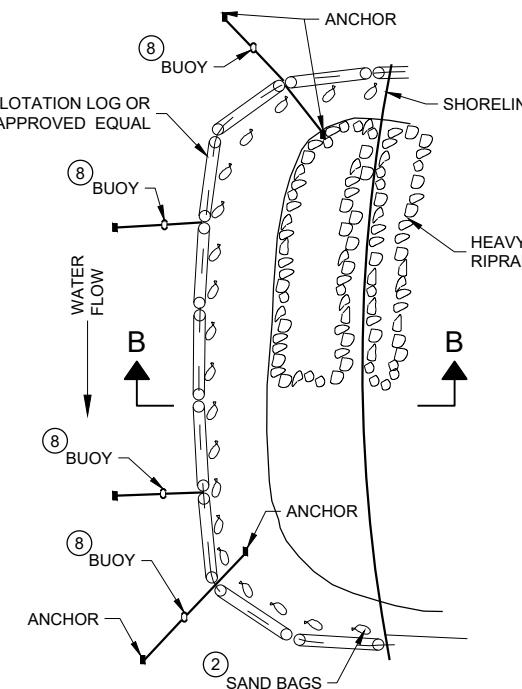
TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6



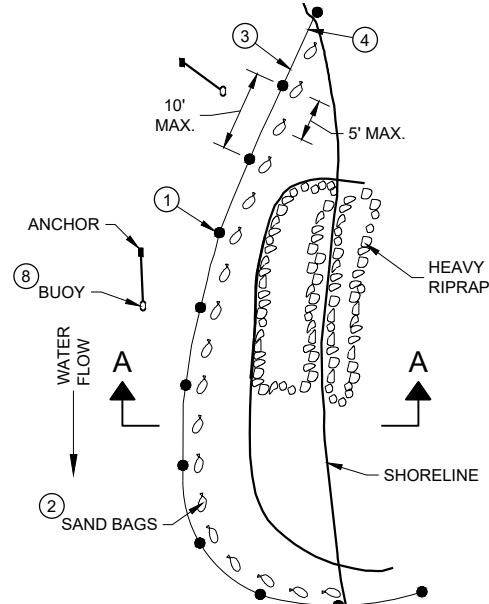
SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION

TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW



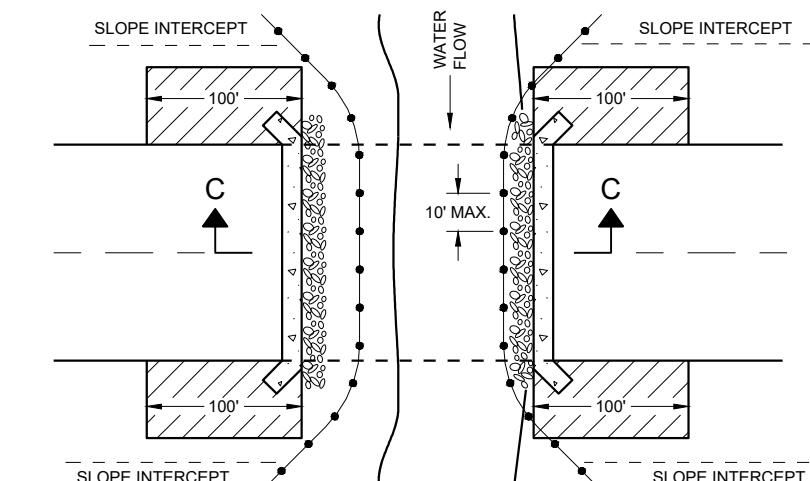
PLAN VIEW

GENERAL NOTES

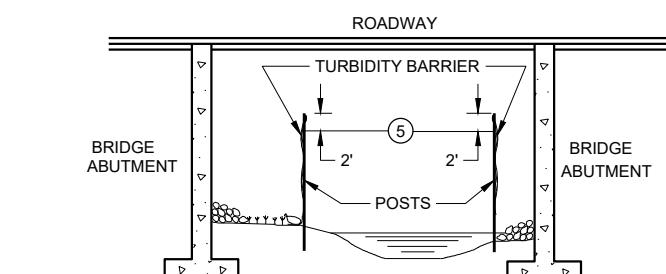
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

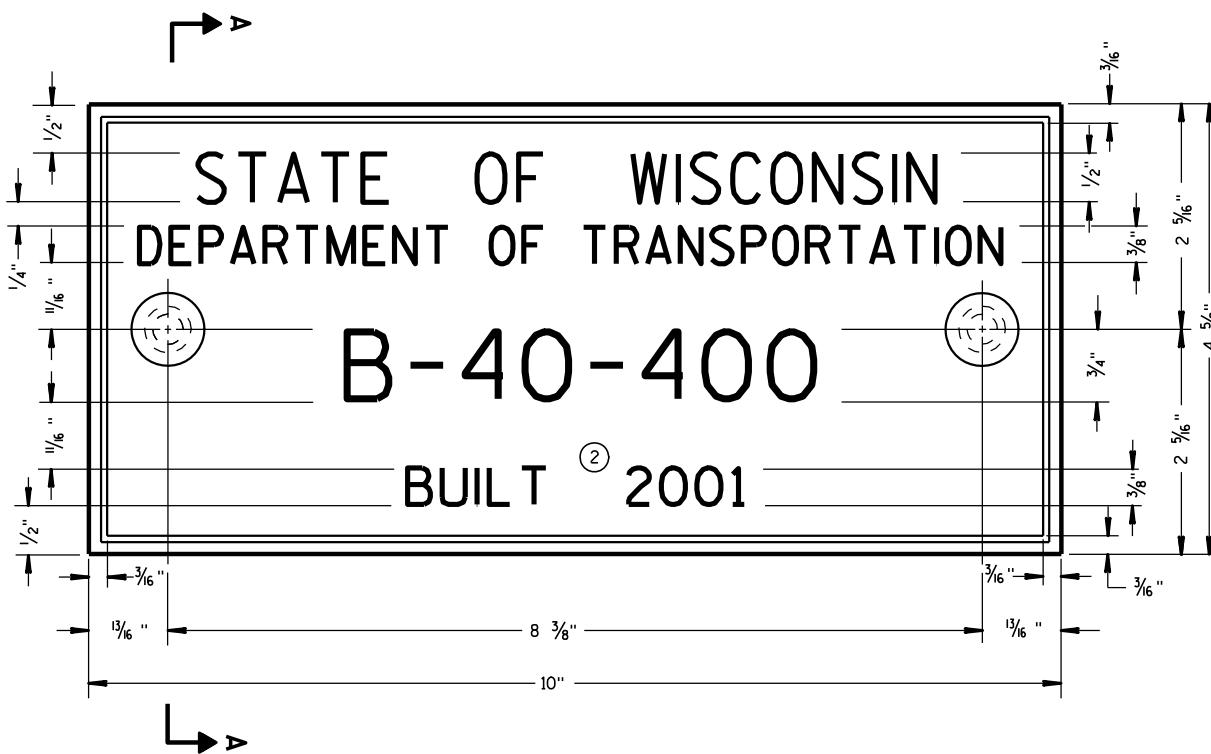
APPROVED
6/4/02 /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
FHWA ENGINEER

GENERAL NOTES

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

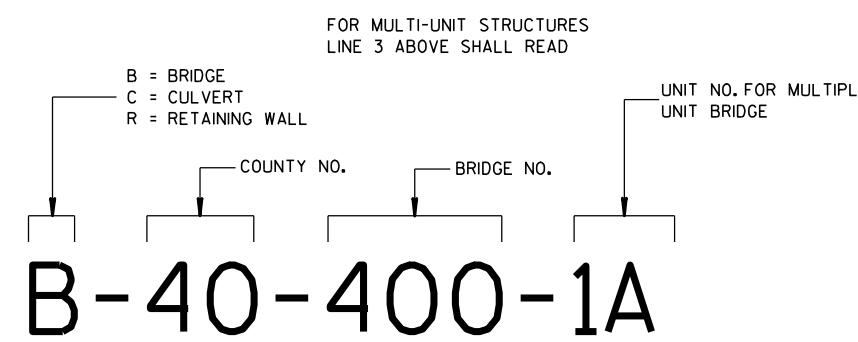
THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

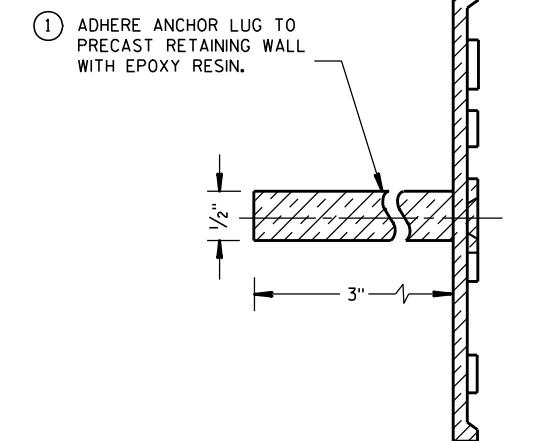
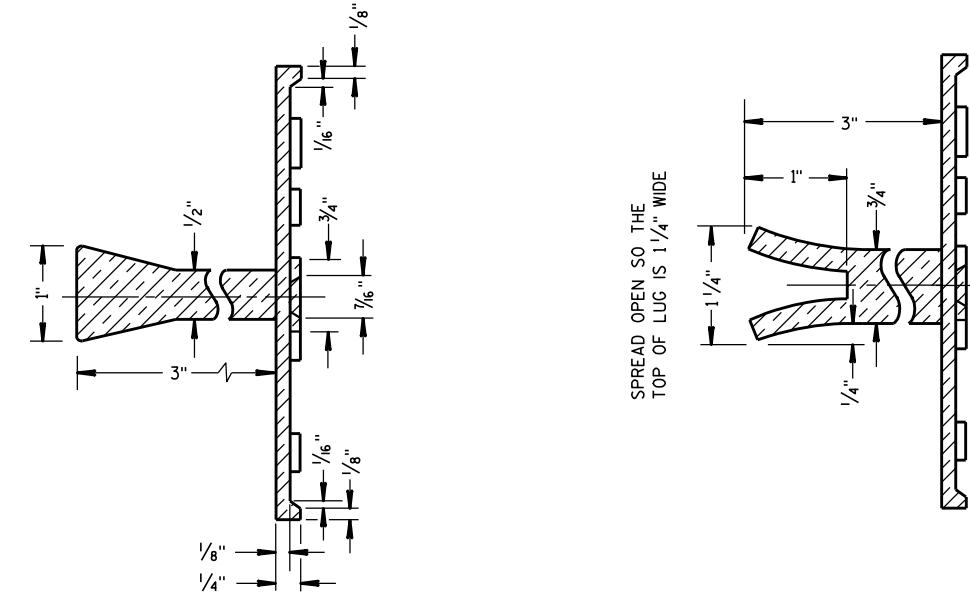


TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

6

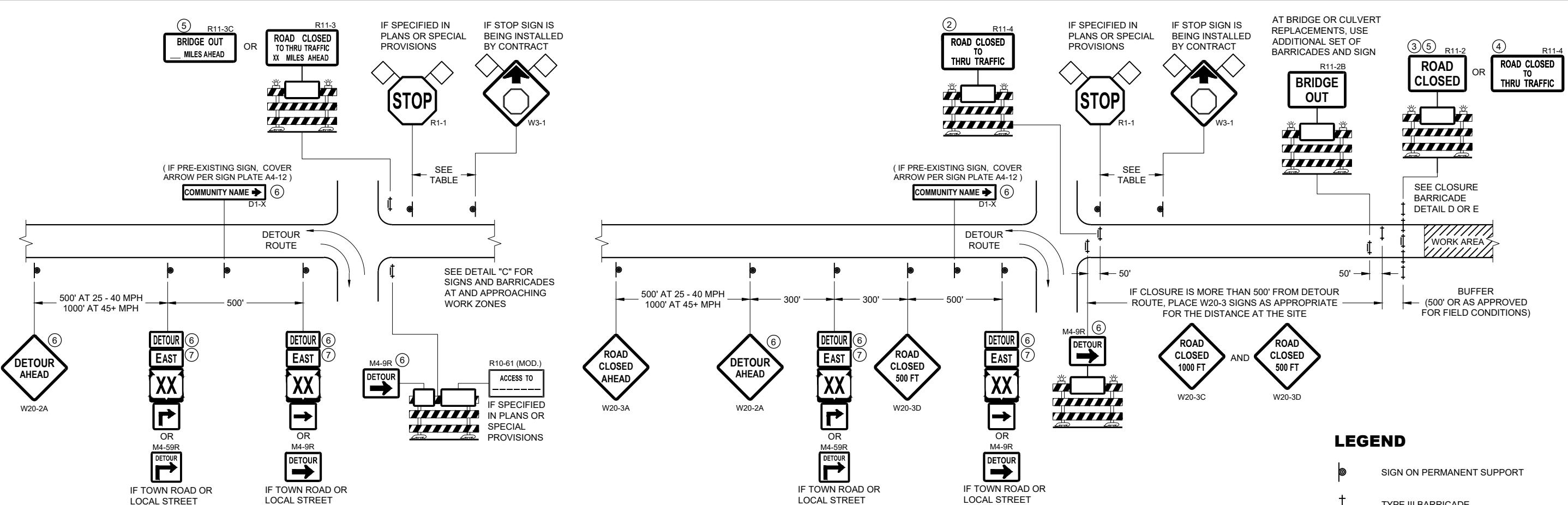


NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE (STRUCTURES)
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION
APPROVED 3/26/10 /S/ Scot Becker DATE CHIEF STRUCTURAL DEVELOPMENT ENGINEER FHWA

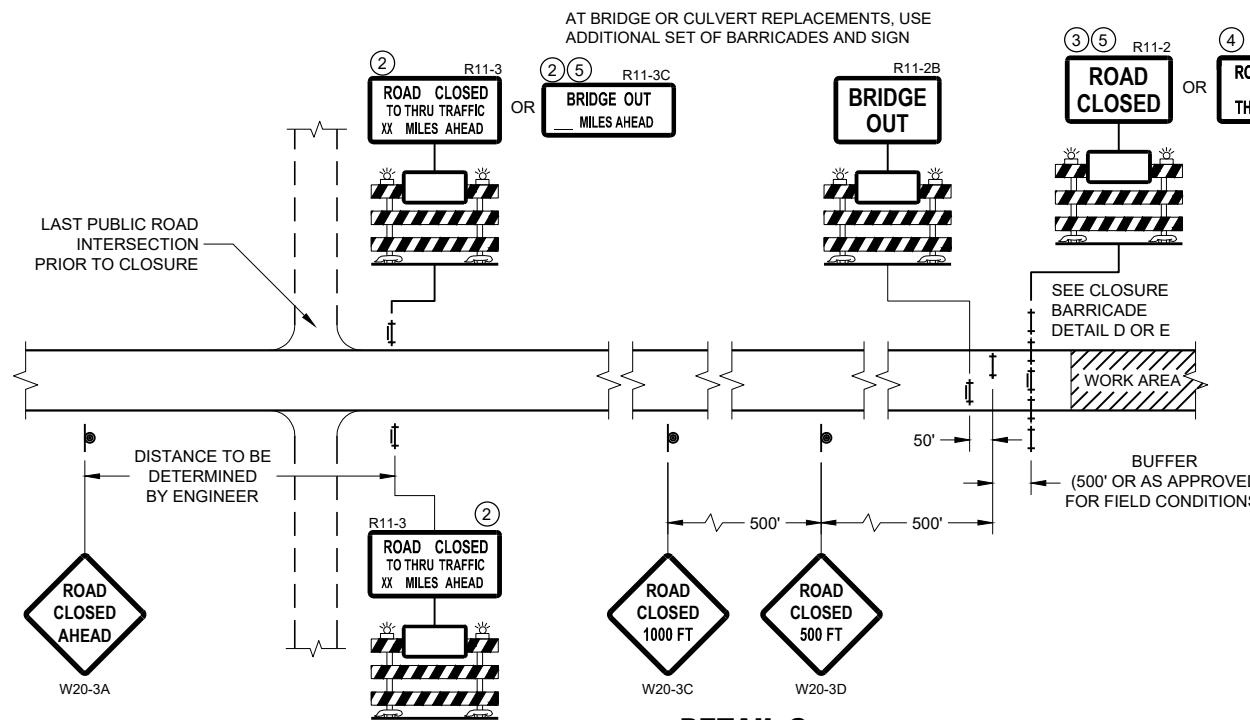


DETAIL A MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE GREATER THAN OR EQUAL TO $\frac{1}{2}$ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

DETAIL B MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN $\frac{1}{2}$ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidke
DATE
WORK ZONE ENGINEER
FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11 - 2 SHALL BE 48" X 30"

R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"

M4 - 9 SHALL BE 30" X 24"

M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

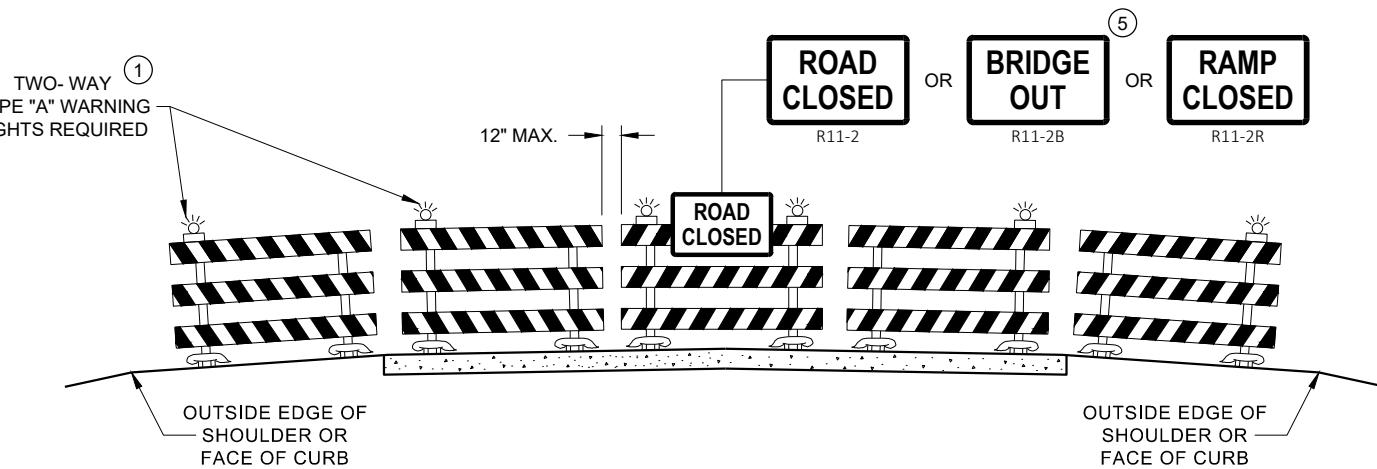
M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)

M05 - 1 AND M06 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)

D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

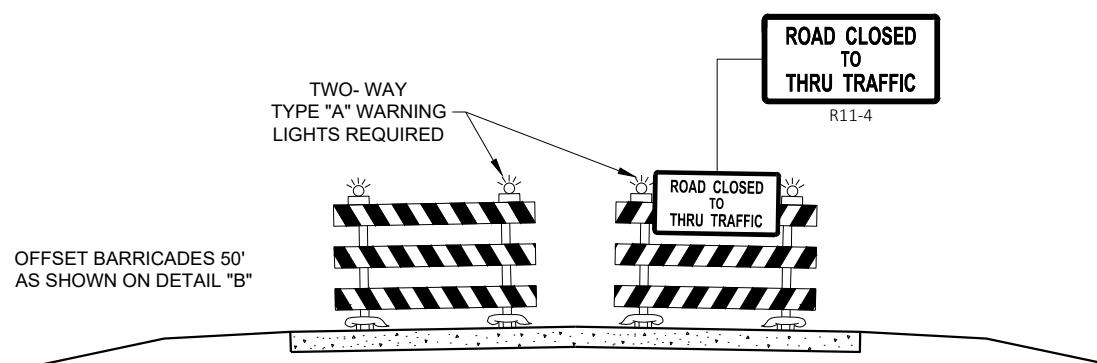
R1 - 1 SHALL BE 36" X 36"



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW

6

6



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SDD 15C02 - 09b

SEE SDD 15C2 - SHEET "a" FOR LEGEND

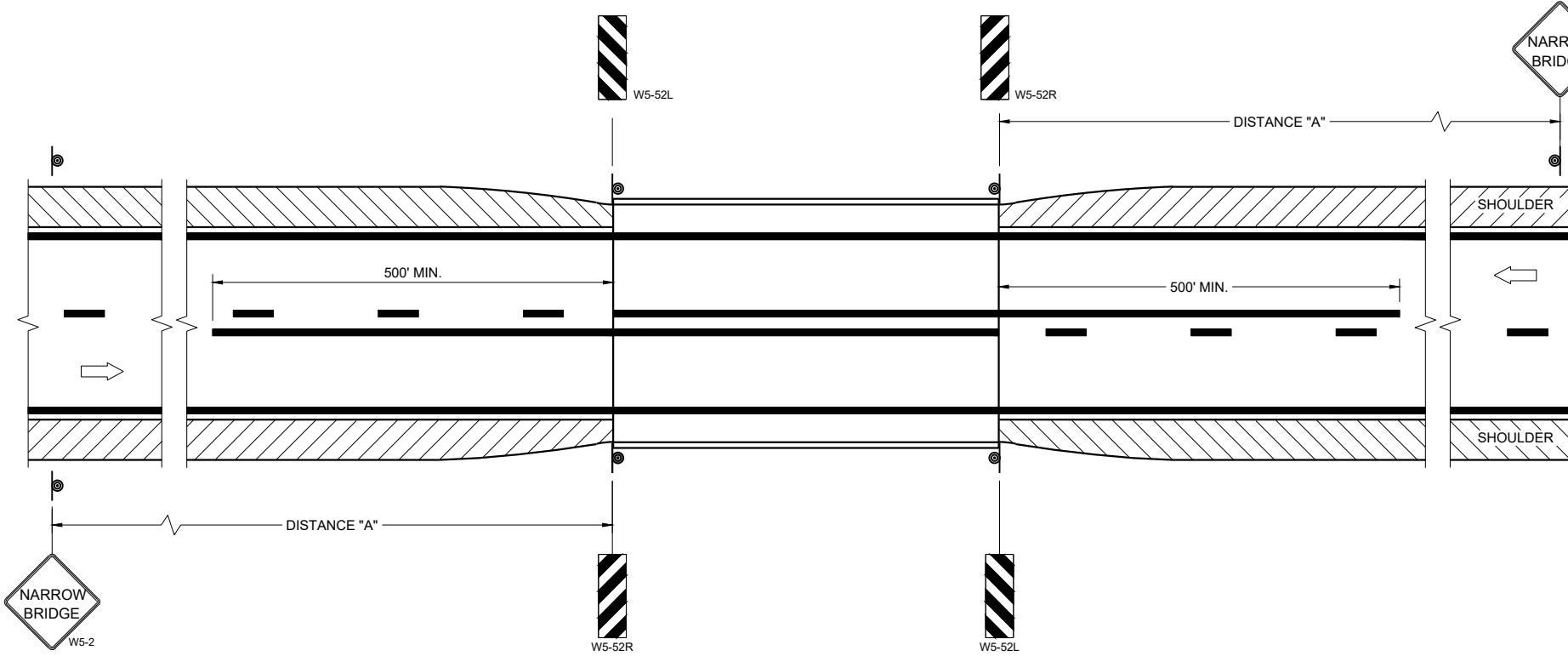
BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE
FHWA

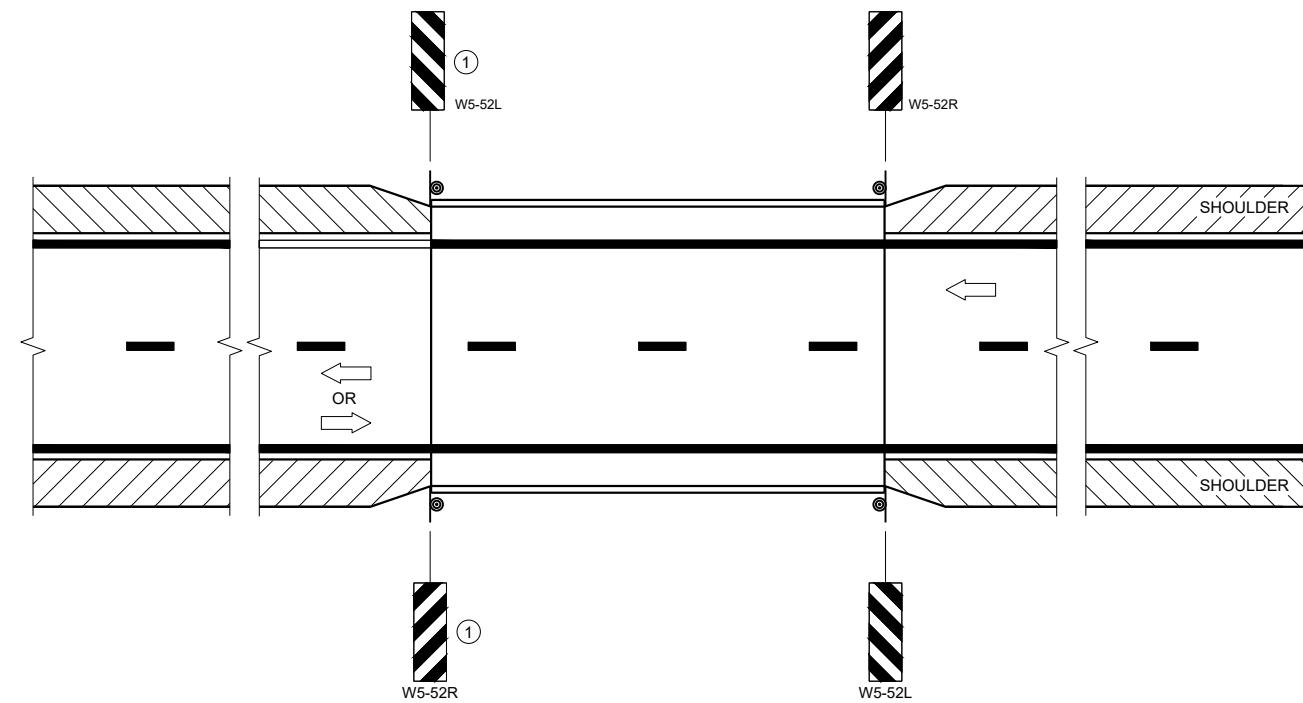
/S/ Andrew Heidtke
WORK ZONE ENGINEER

SDD 15C02 - 09b



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

Ⓐ SIGN ON PERMANENT SUPPORT

→ DIRECTION OF TRAFFIC

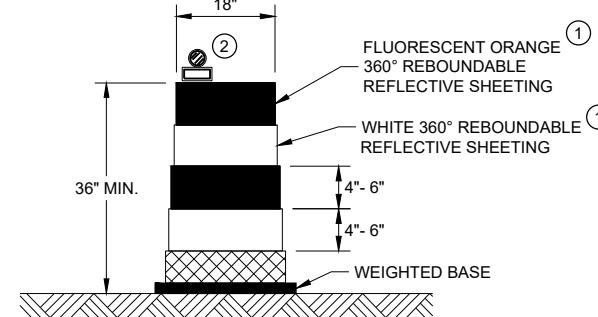
DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

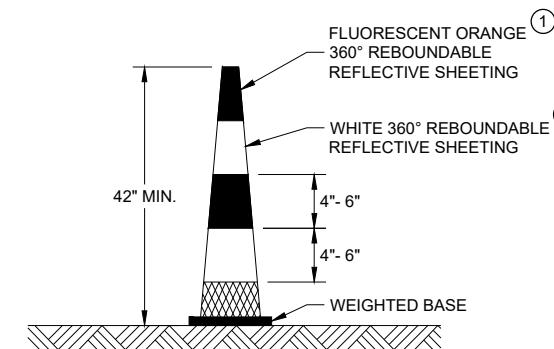
SIGNING AND MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Jeannie Silver
DATE
Statewide Pavement Marking Engineer
FHWA

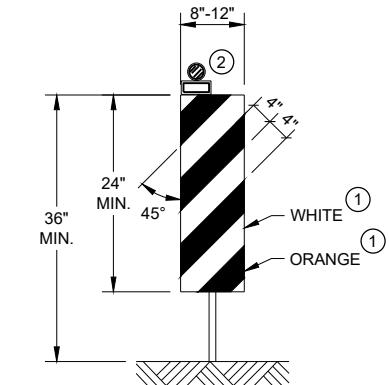
**DRUM**

BALLAST WIDTHS
RANGE FROM 24"-36"

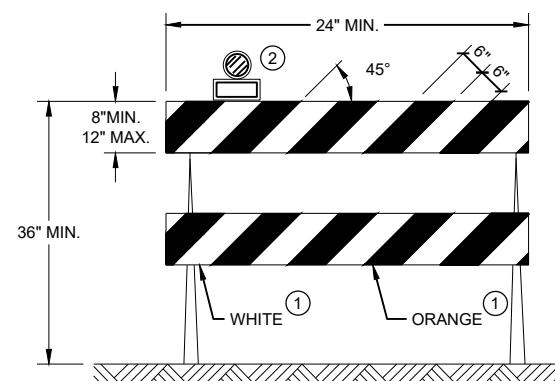
**42" CONE**

DO NOT USE IN TAPERS
½ SPACING OF DRUMS

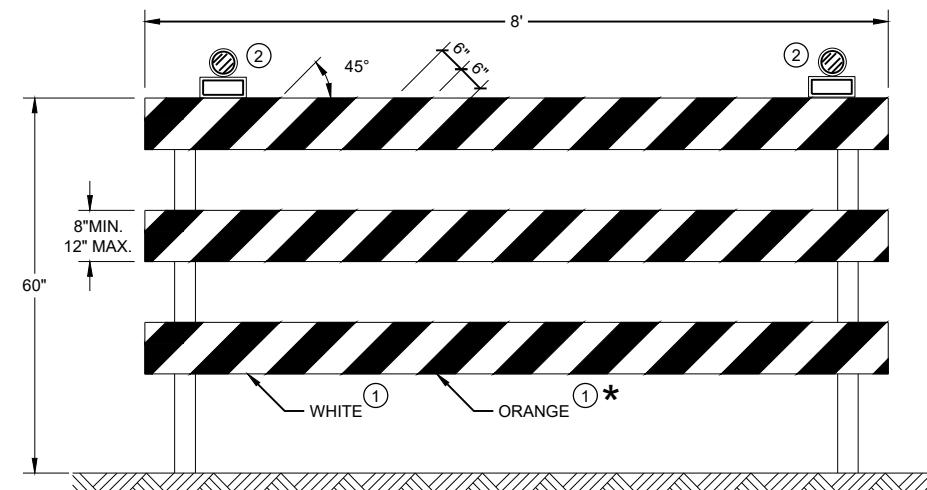
BALLAST WIDTHS
RANGE FROM 14"-20"

**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

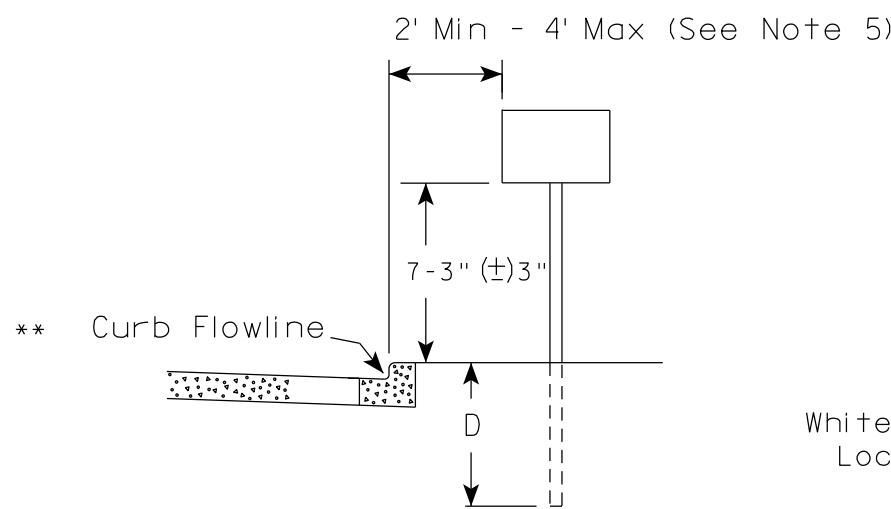
- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

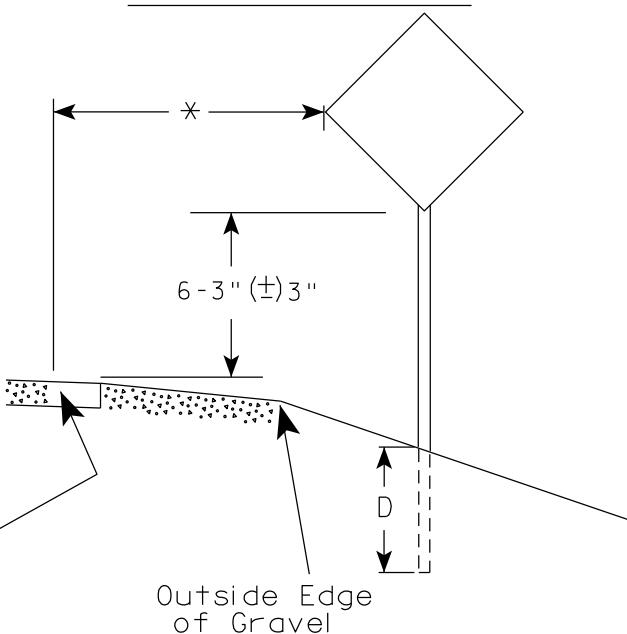
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2022 /S/ Andrew Heidke
DATE FHWA
WORK ZONE ENGINEER

URBAN AREA



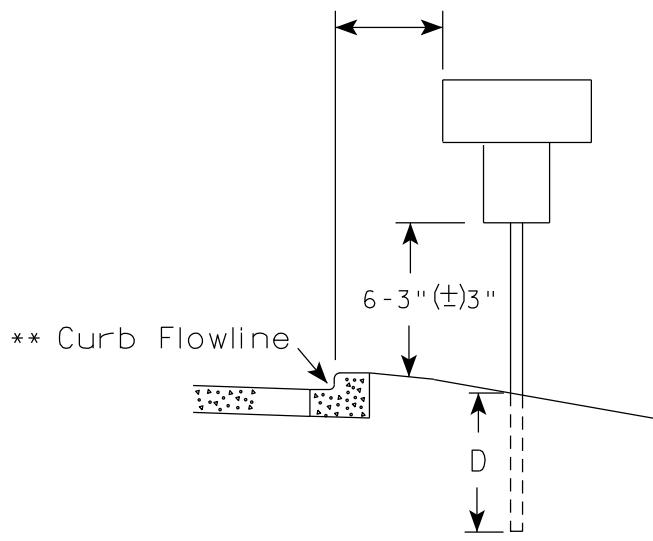
RURAL AREA (See Note 2)



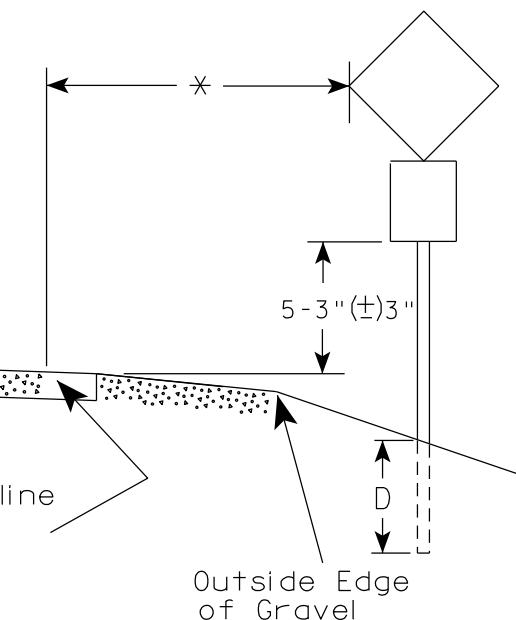
GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
3. The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
4. For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±) 3".
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

2' Min - 4' Max (See Note 5)



White Edgeline Location



** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew P. Rauch*
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-3.23

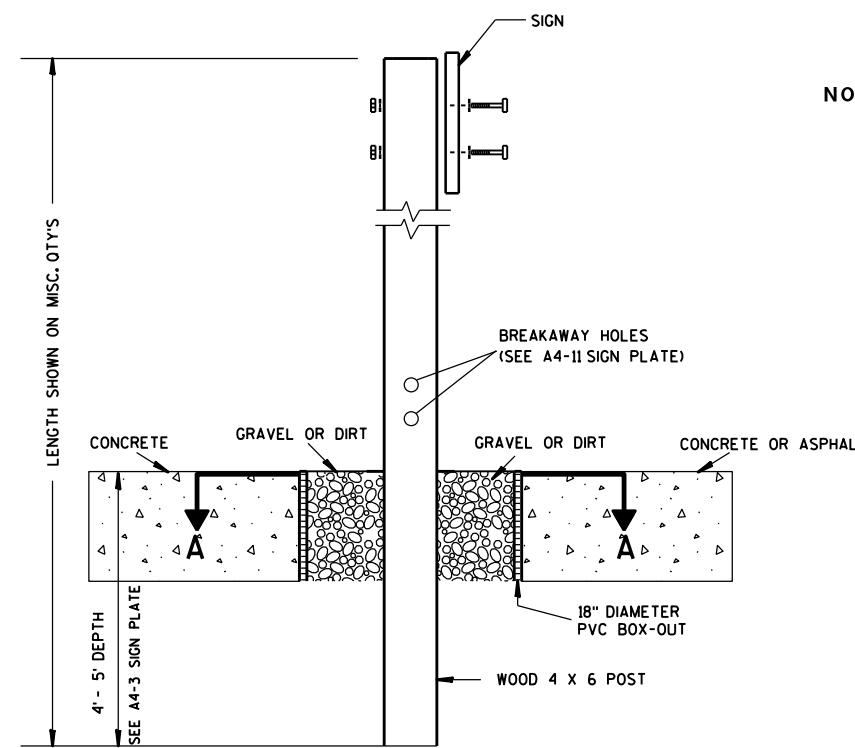
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

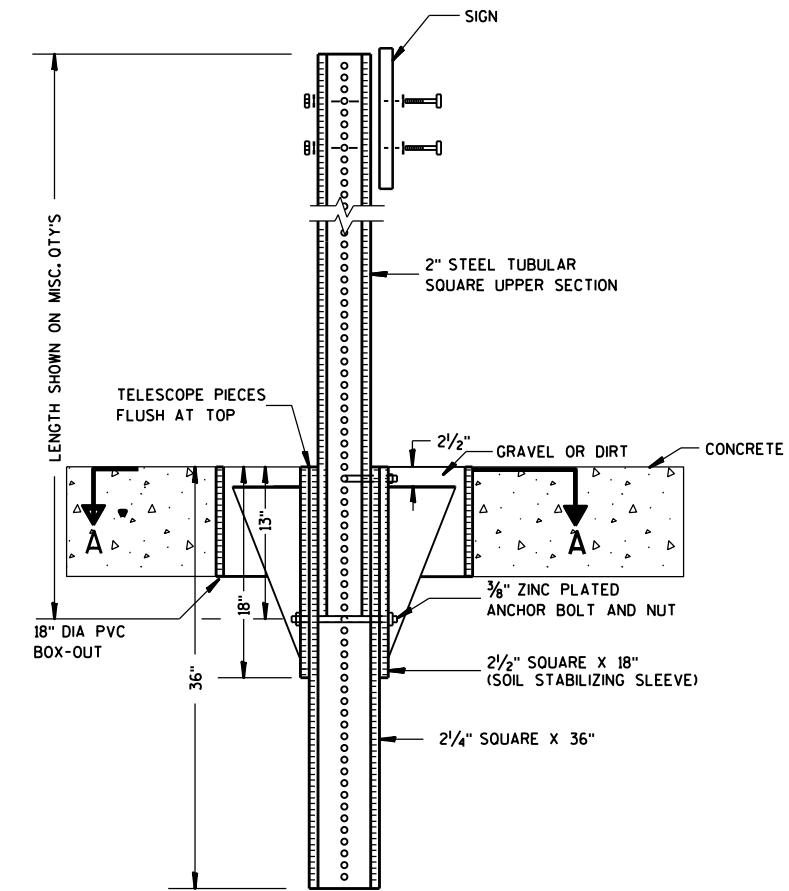


ELEVATION VIEW

DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

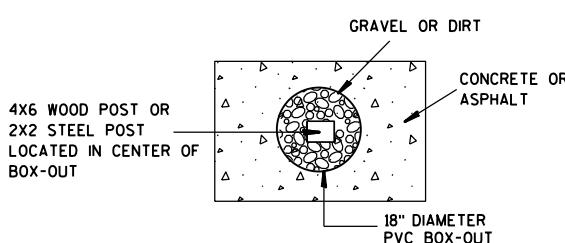
NOTES:

1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

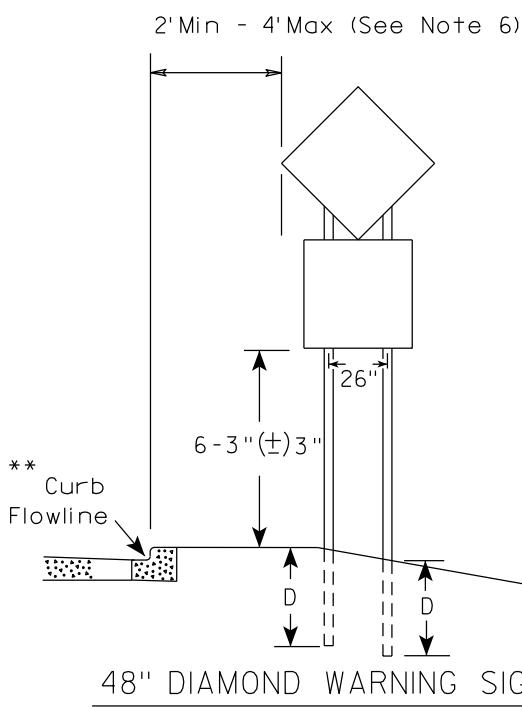
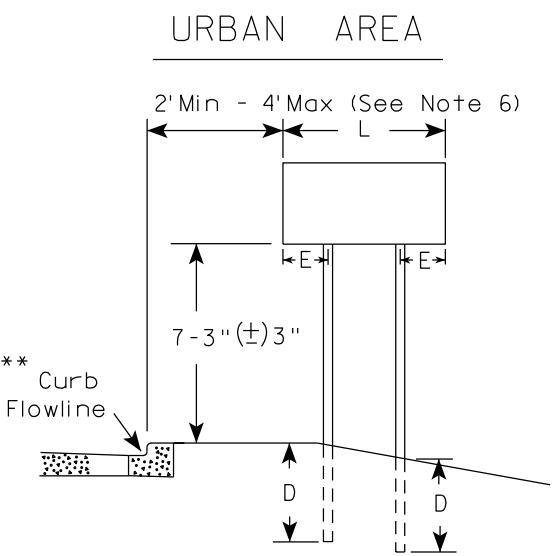
**SIGN POST
BOX-OUTS
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

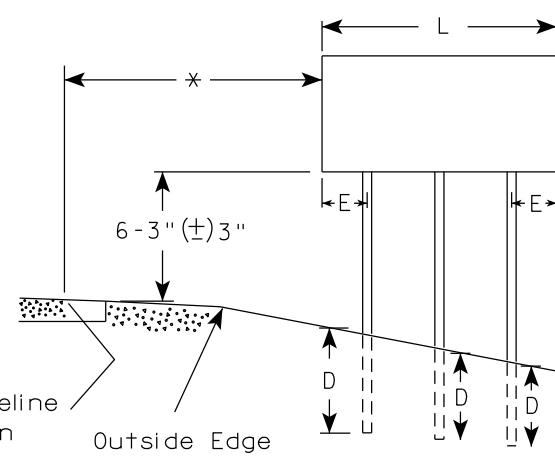
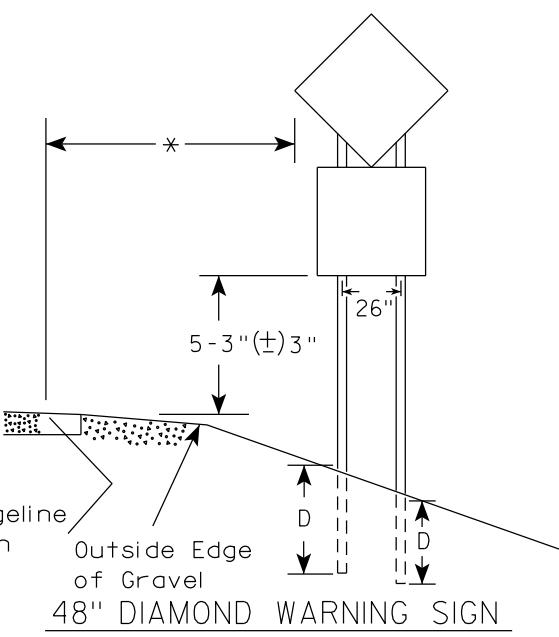
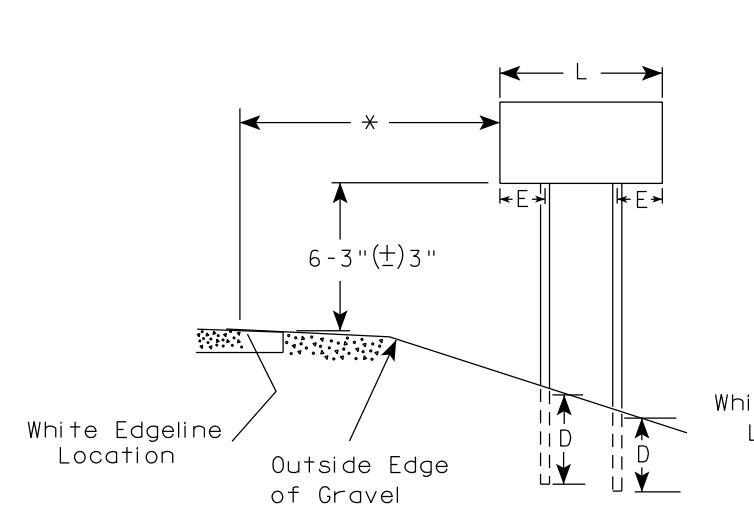
APPROVED
Matthew P Rauch
for State Traffic Engineer
DATE 1/27/14 PLATE NO. A4-3B.1

GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (\pm 3") or 6'-3" (\pm 3") depending upon existence of sub-sign.
4. The (\pm) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (\pm 3") or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (\pm 3"). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (\pm 3").



RURAL AREA (See Note 3)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)

L	E
Greater than 48"	12"
Less than 60"	
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)

L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R Rauch
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

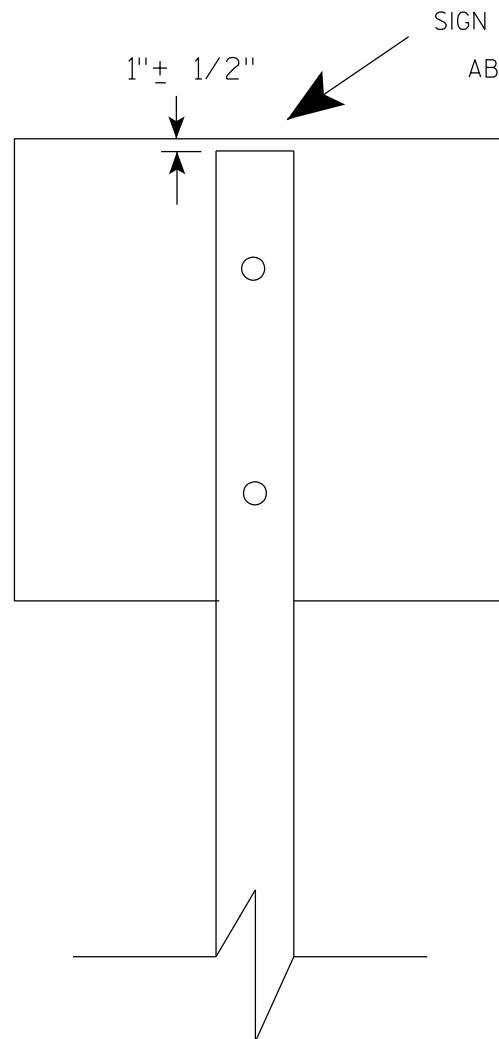
PROJECT NO:

HWY:

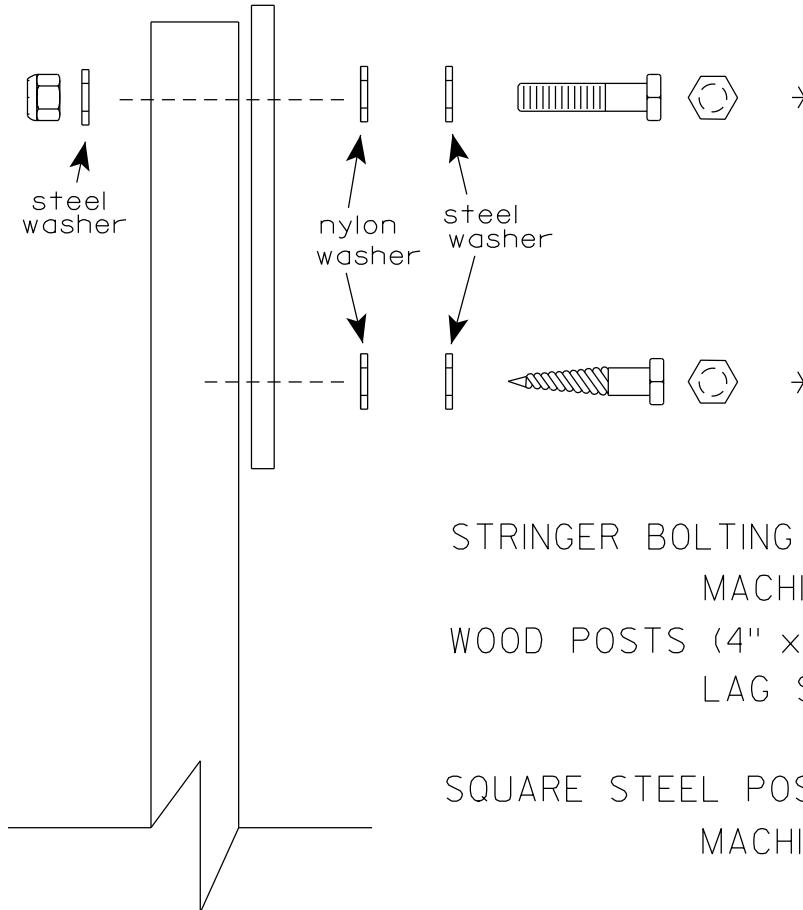
COUNTY:

SHEET NO:

E



SIGN SHALL BE MOUNTED TO PROJECT
ABOVE THE TOP OF THE POST



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation :B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL

O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

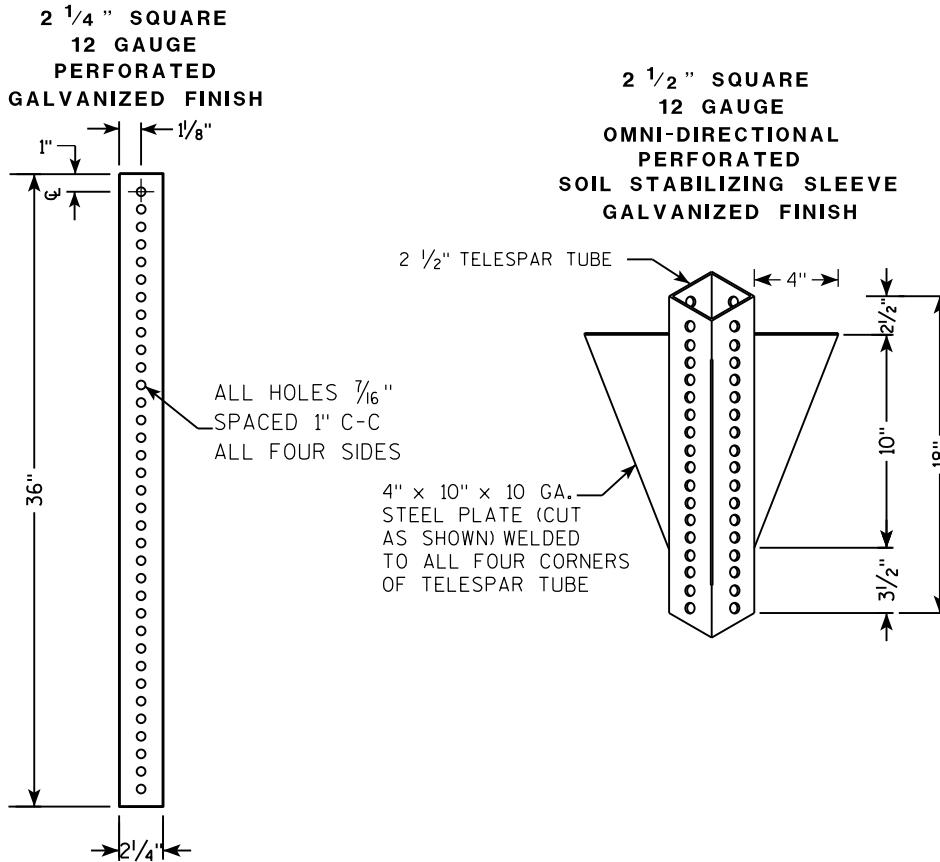
ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
for State Traffic Engineer

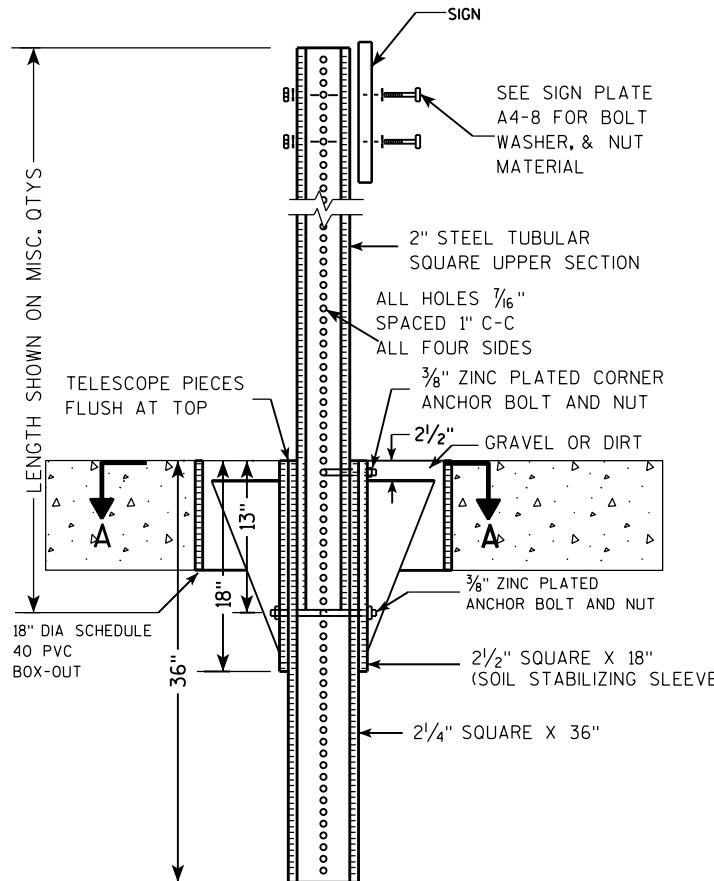
DATE 4/1/2020 PLATE NO. A4-8.9

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**



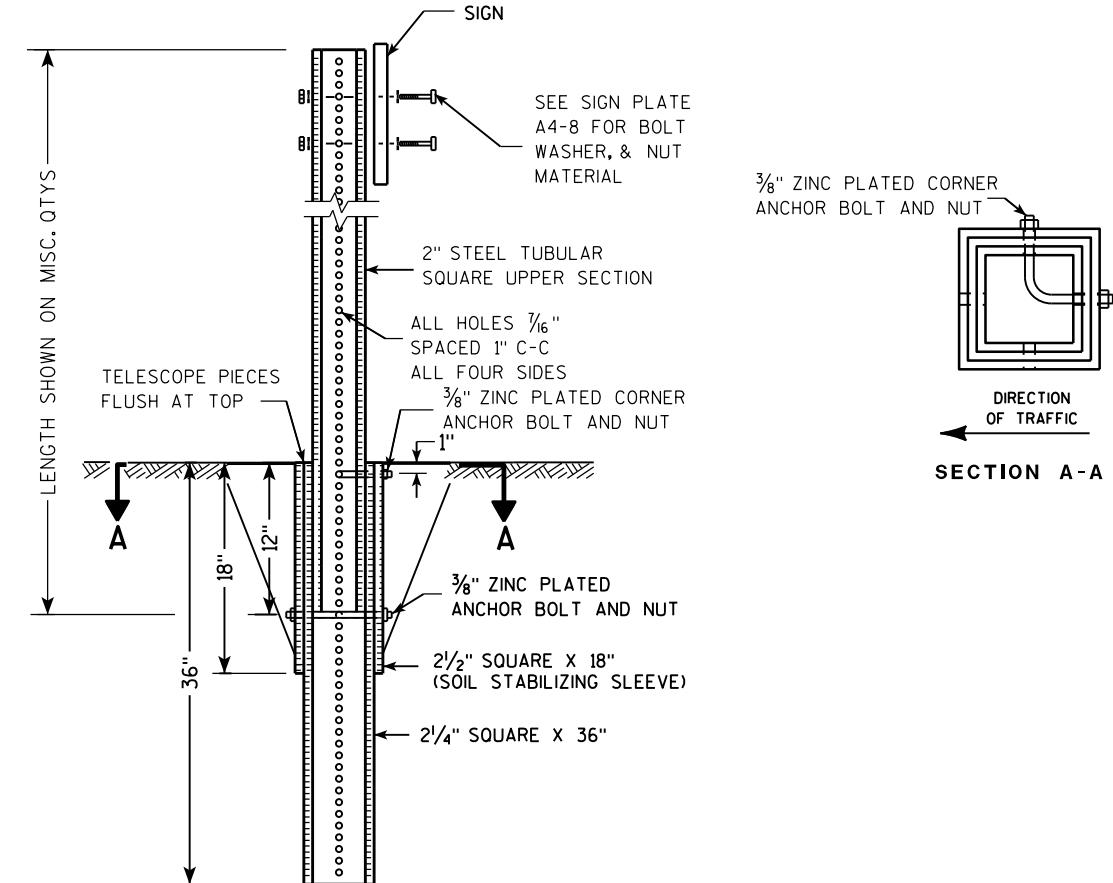
DETAIL OF TUBULAR STEEL SIGN POST

(IN Poured CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST

(IN LOCATIONS OTHER THAN Poured CONCRETE OR ASPHALT)



7

7

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST**

A4 - 9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew P Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

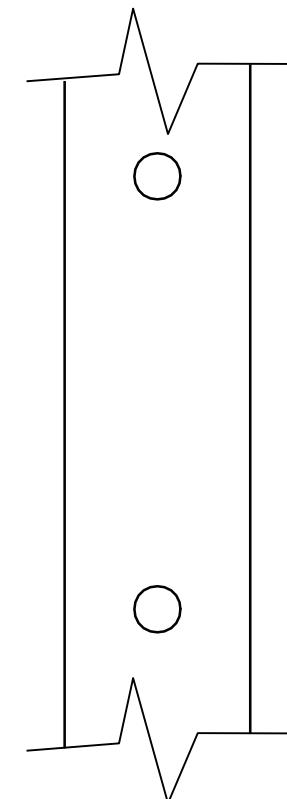
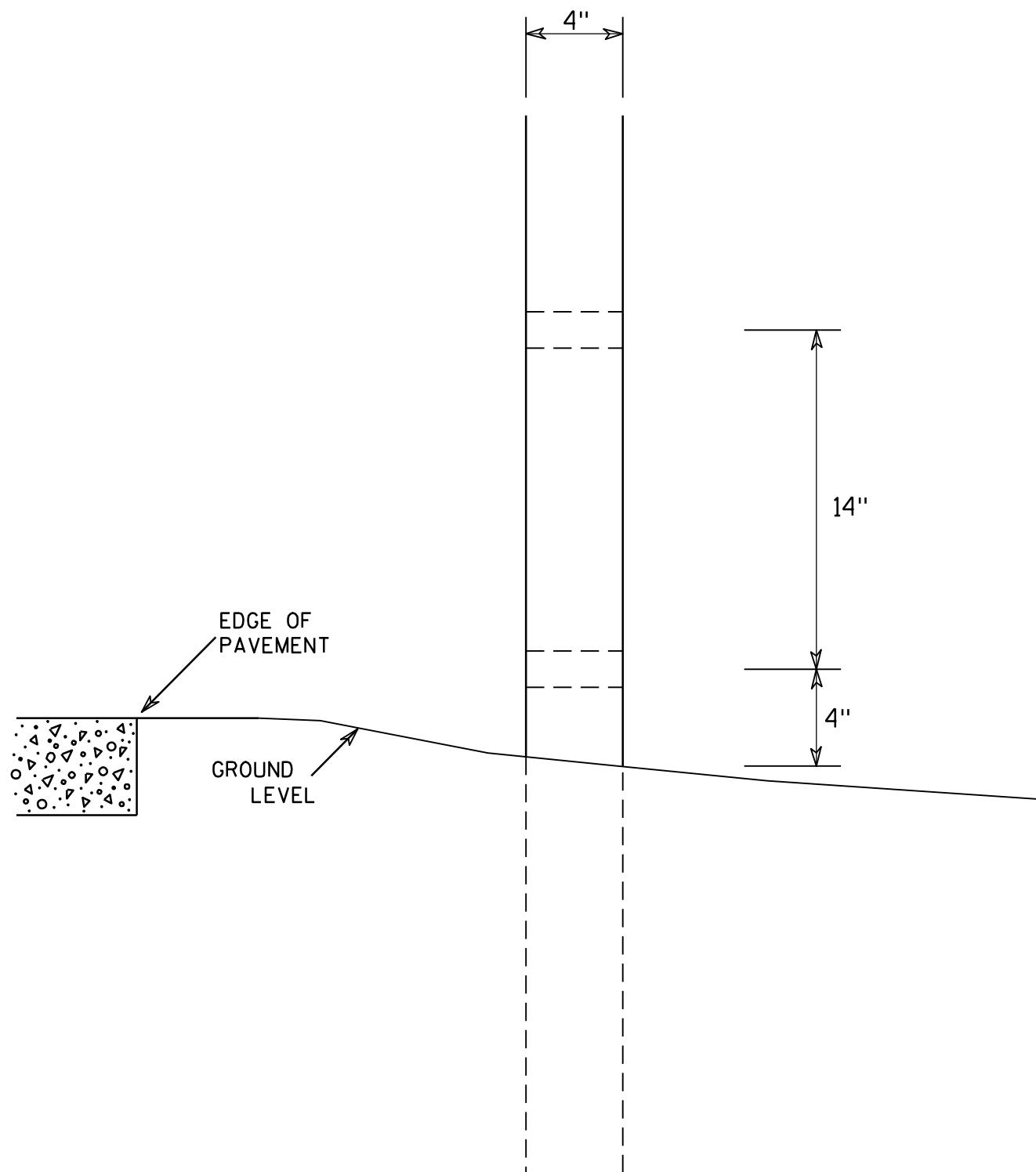
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two $1\frac{1}{2}$ " diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST
MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Cheska J. Sprey
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

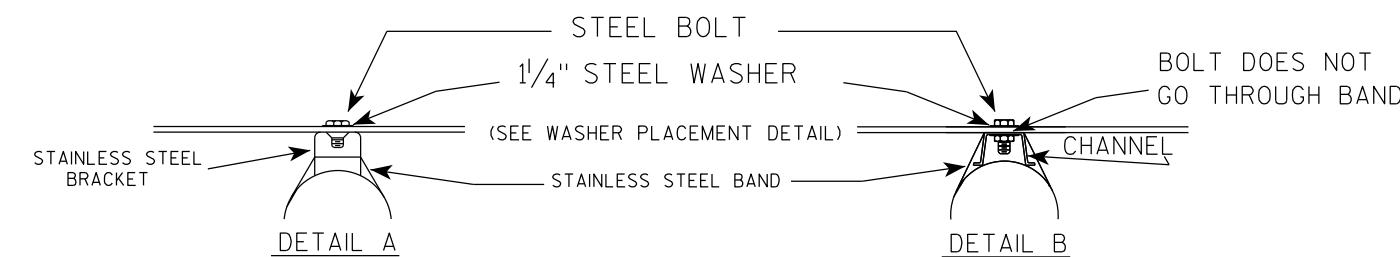
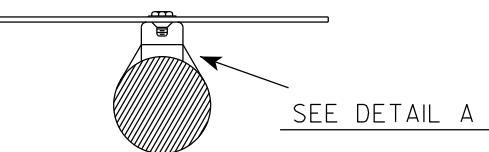
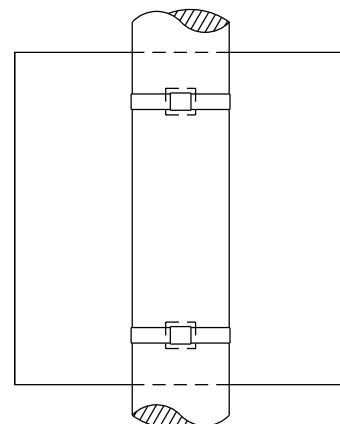
E

GENERAL NOTES

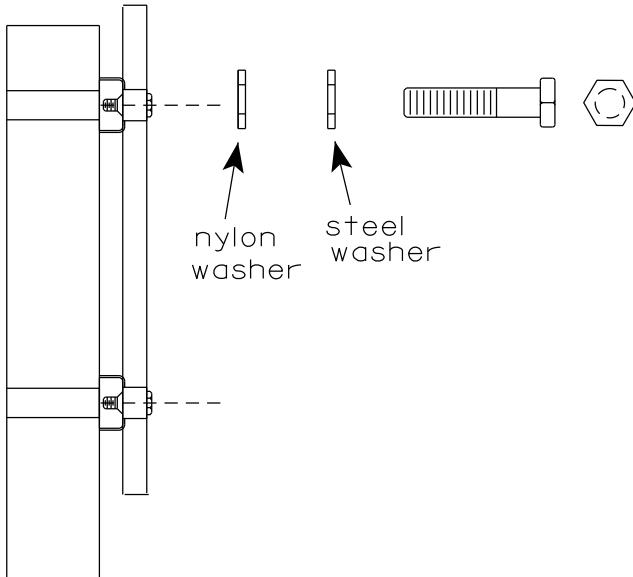
1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be $\frac{3}{4}$ " in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

BANDING

SINGLE SIGN

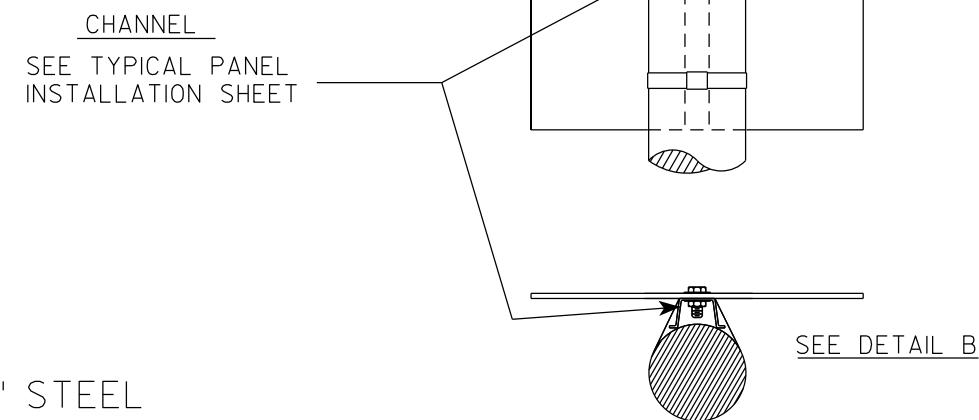


WASHER PLACEMENT



WASHERS (ALL POSTS) -
 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON
 FOR ALL TYPE H SIGNS

"J" ASSEMBLY



STANDARD SIGN SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew P. Rauch
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-9.4

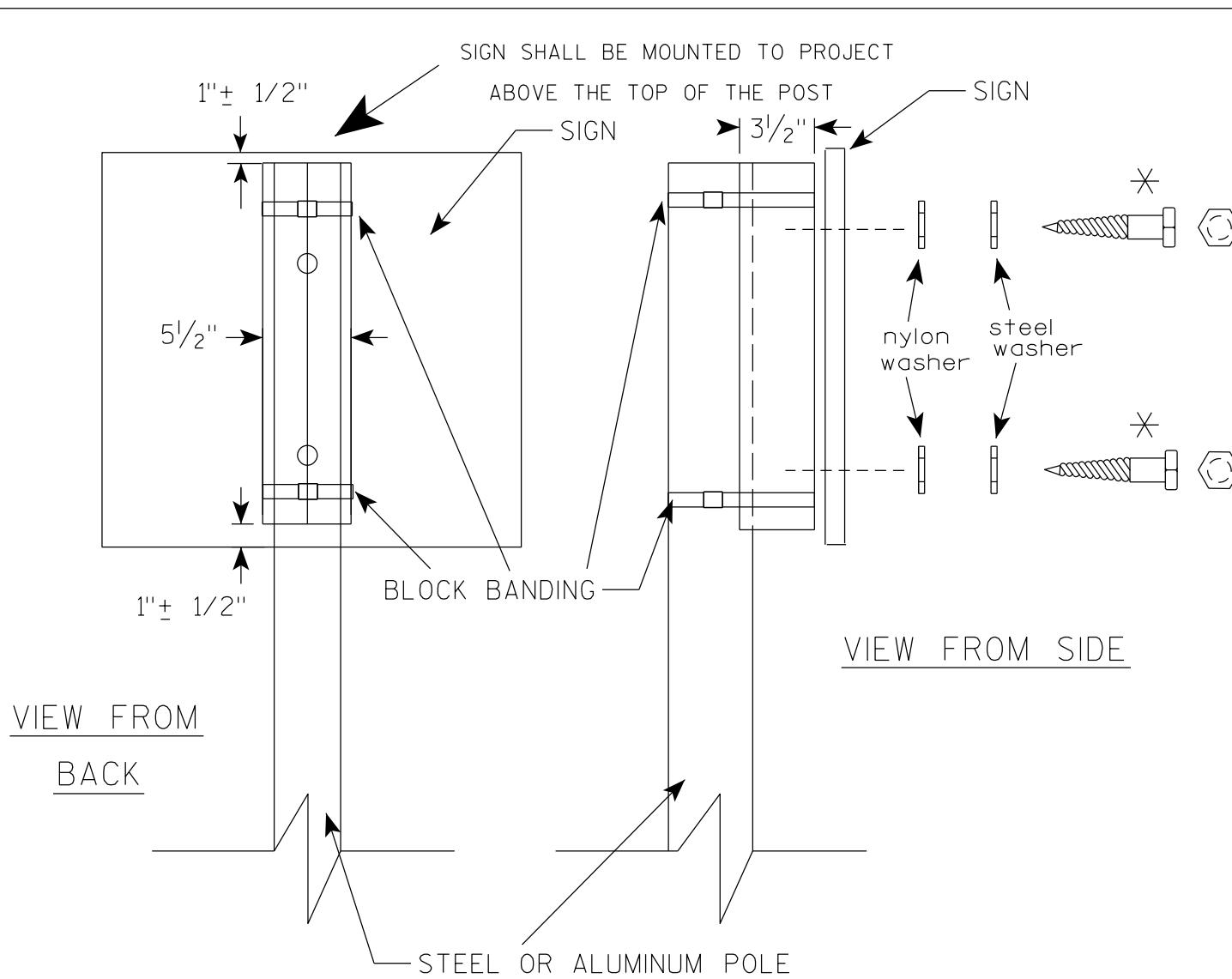
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

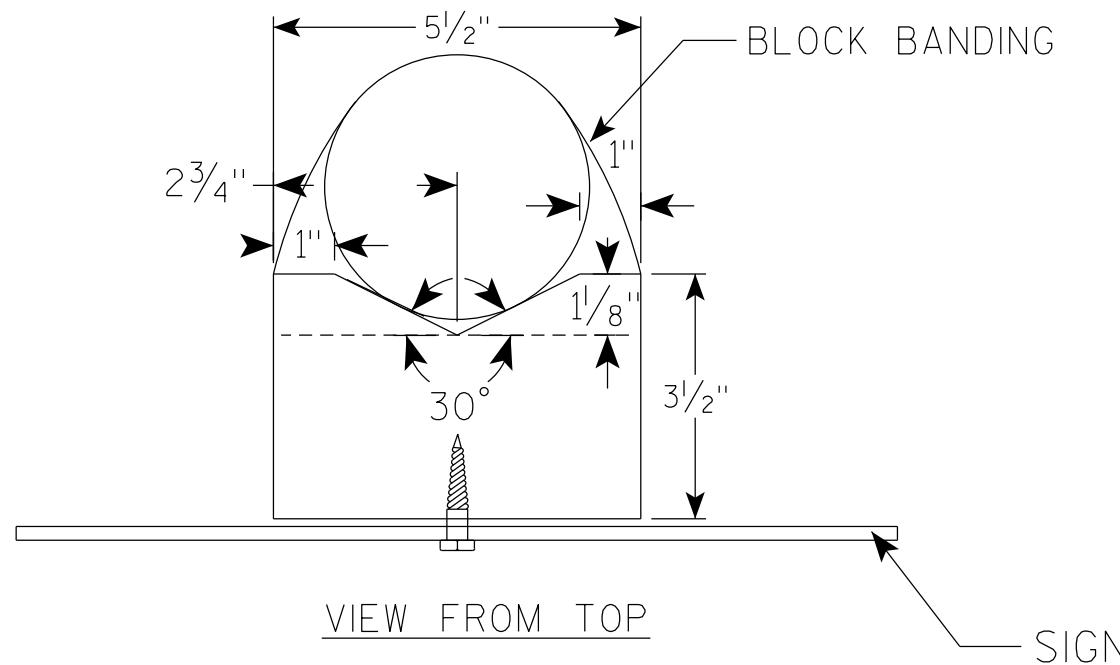
E



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

※ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "



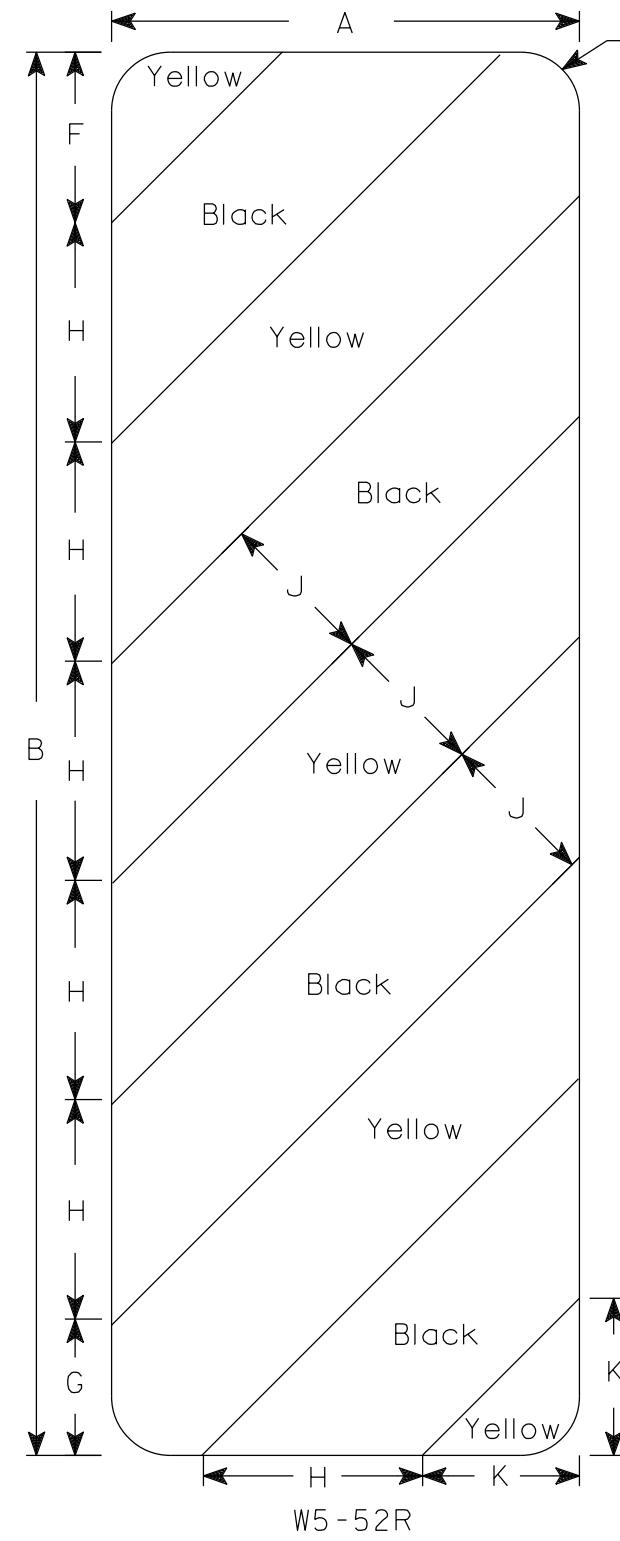
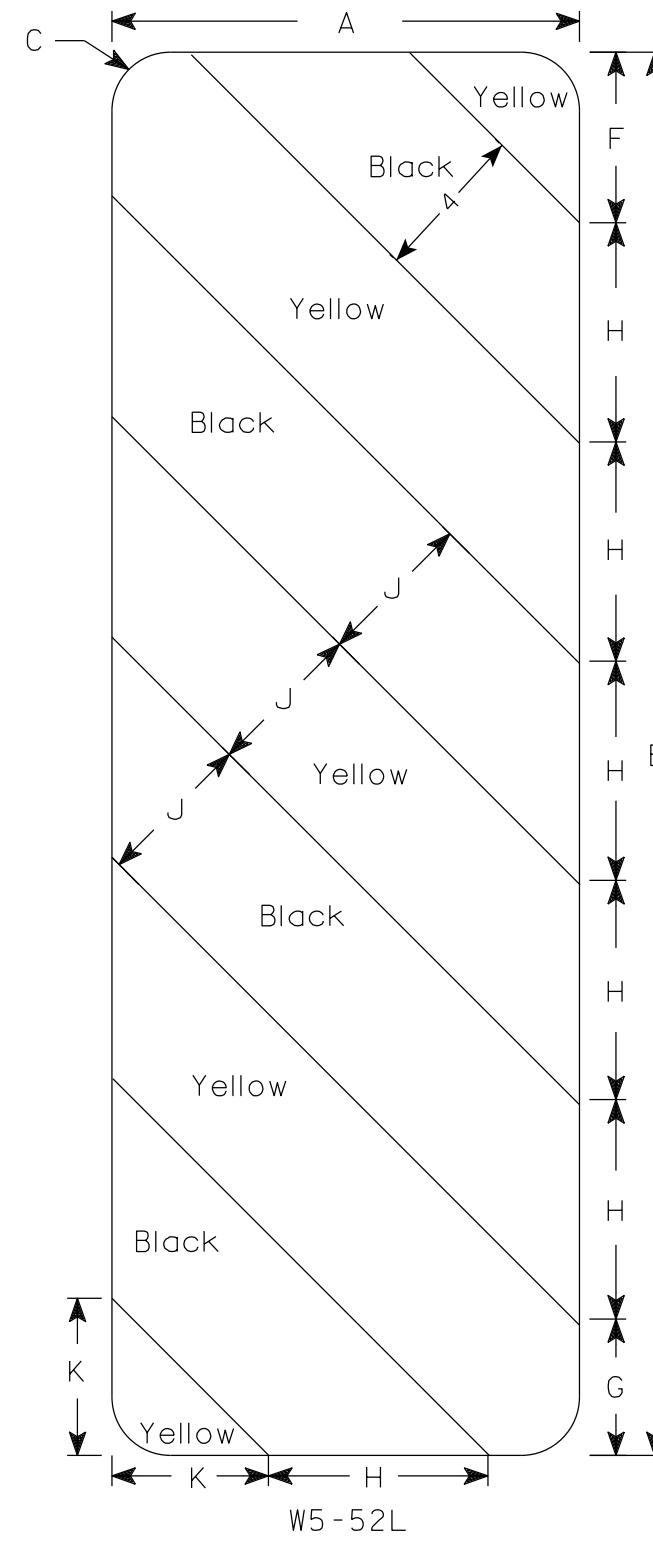
BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

7



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4															3.0	
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4															3.0	
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16															6.75	
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

STANDARD SIGN

W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

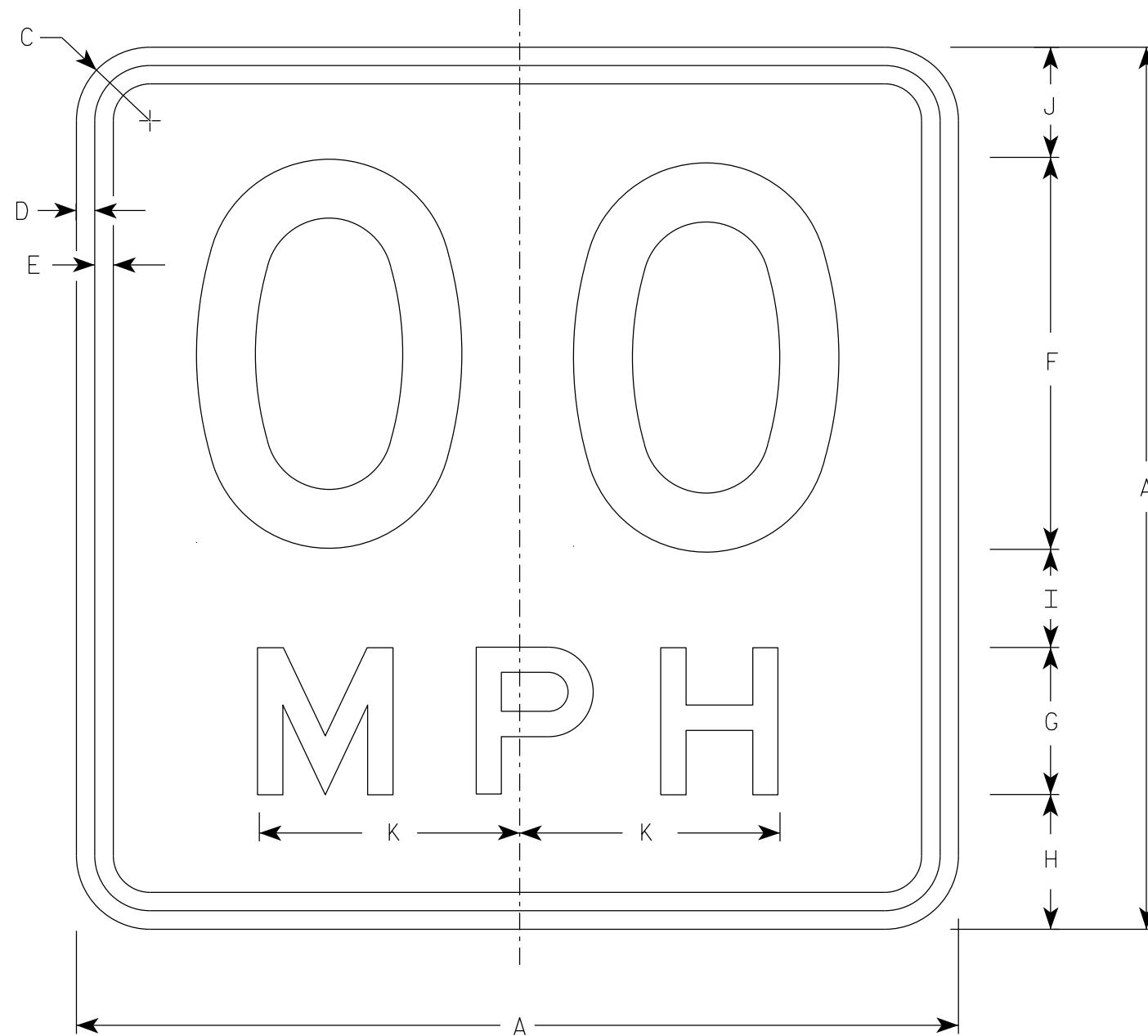
Matthew R Rauch

For State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10

SHEET NO:

E



7

7

W13-1

* For 30" x 30" Warning Signs, use 18" x 18" W13-1 signs.
 For 36" x 36" Warning Signs, use 24" x 24" W13-1 signs.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18		1 1/2	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8															2.25	
2S	18		1 1/2	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8															2.25	
2M	18		1 1/2	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8															2.25	
3	24		1 1/2	3/8	1/2	10	4	4	2 3/4	3 1/4	6 5/8															4.00	
4	36		2 1/4	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8															9.00	
5	36		2 1/4	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8															9.00	

PROJECT NO:

HWY:

COUNTY:

STANDARD SIGN

W13-1

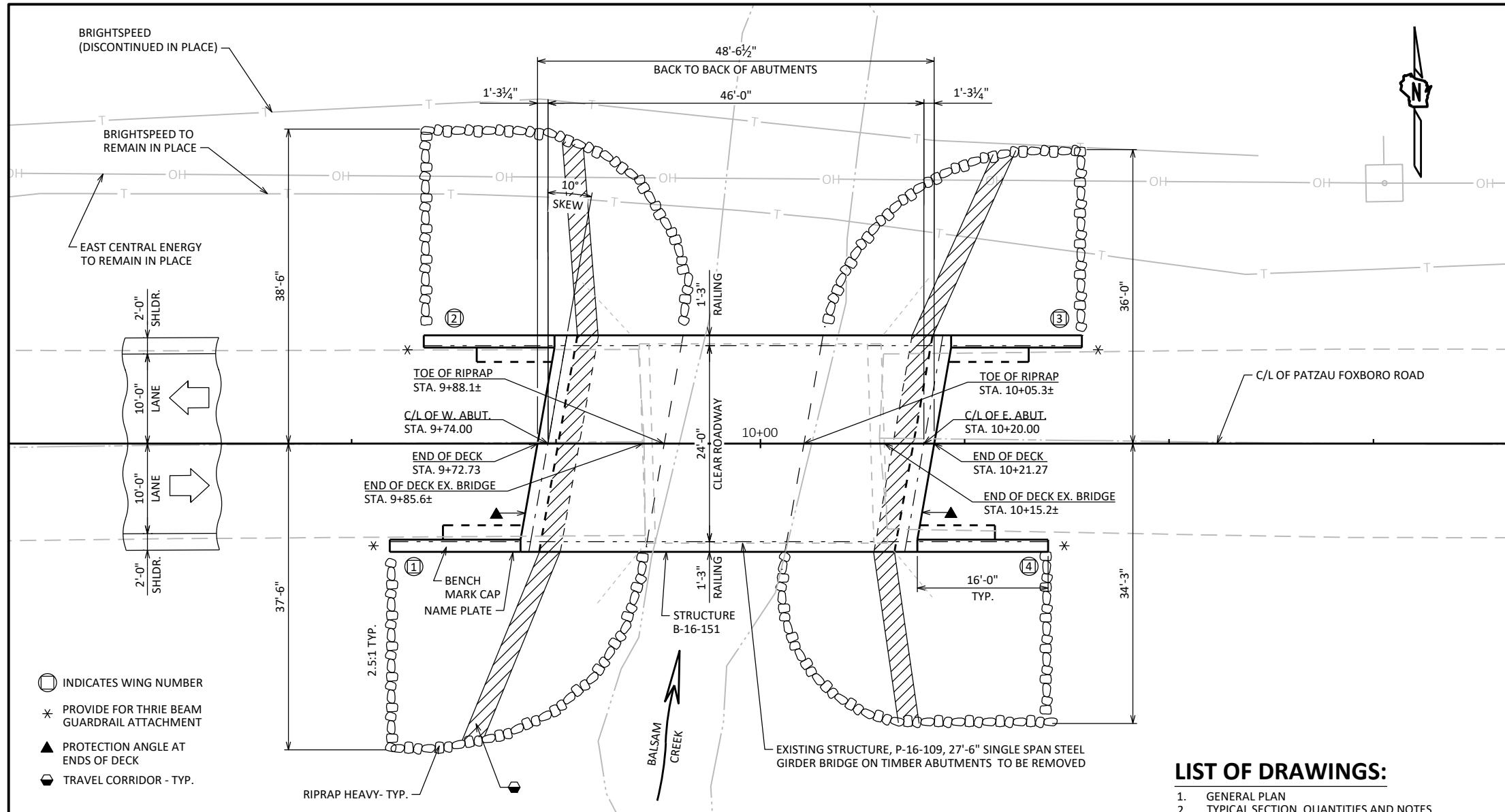
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
for State Traffic Engineer

DATE 1/8/2024 PLATE NO. W13-1.17

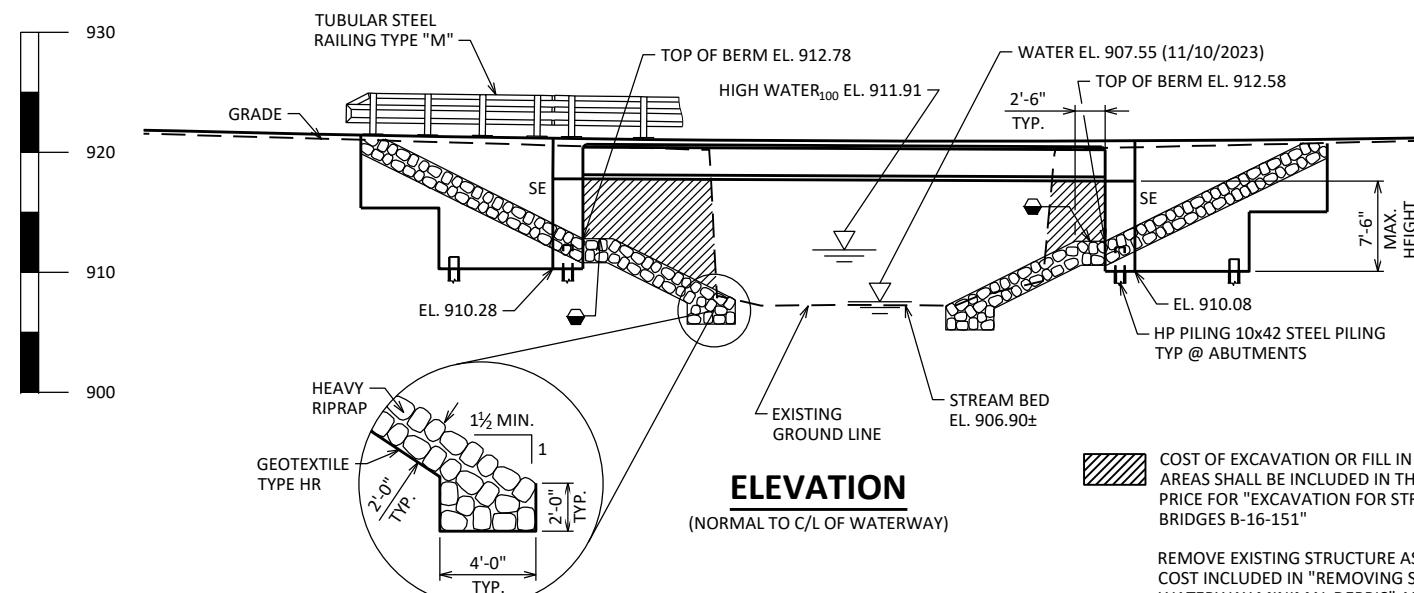
SHEET NO:

E



PLA

SINGLE SPAN 28" PRESTRESSED CONCRETE GIRDER BRIDGE



ELEVATION

(NORMAL TO C/L OF WATERWAY)

 COST OF EXCAVATION OR FILL IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-16-151"

REMOVE EXISTING STRUCTURE AS NEEDED.
COST INCLUDED IN "REMOVING STRUCTURE OVER
WATERWAY MINIMAL DEBRIS" AND "REMOVING
DULING" ITEMS, TYPICAL AT ALL SUBSTRUCTURES.

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING: RF = 1.16
OPERATING RATING: RF = 1.53
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES

CONCRETE MASONRY: SUPERSTRUCTURE $f'_c = 4,000$ PSI
ALL OTHER $f'_c = 3,500$ PSI

BAR STEEL REINFORCEMENT
GRADE 60 _____ $f_y = 60,000$ PSI

28" PRESTRESSED GIRDERS:
CONCRETE MASONRY _____ f'_c = 8,000 PSI
STRANDS: 0.5" DIA. WITH ULTIMATE TENSILE STRENGTH OF 270,000 P.S.I.

FOUNDATION DATA

WEST ABUTMENT TO BE SUPPORTED ON 10 x 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED 65'-0" LONG.

EAST ABUTMENT TO BE SUPPORTED ON 10 x 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED 65'-0" LONG.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE PILE CAPACITY

HYDRAULIC DATA

TRAFFIC DATA

FEATURE ON:
ADT = <100 (2025)
ADT = <100 (2045)
P.D.S. = 25 MPH

The image shows the official seal of the state of Wisconsin. It is circular with a scalloped outer edge. The word "WISCONSIN" is written in large, bold, capital letters across the top. The word "THE" is at the bottom. In the center, there is a shield featuring a plow, a sheaf of wheat, and a sheaf of corn. A five-pointed star is in the upper left corner of the shield. Above the shield, a star is positioned above the word "WISCONSIN". Below the shield, another star is positioned above the word "THE". The entire seal is rendered in a dark, monochromatic style.

10/27/2024

STRUCTURE DESIGN CONTACTS:

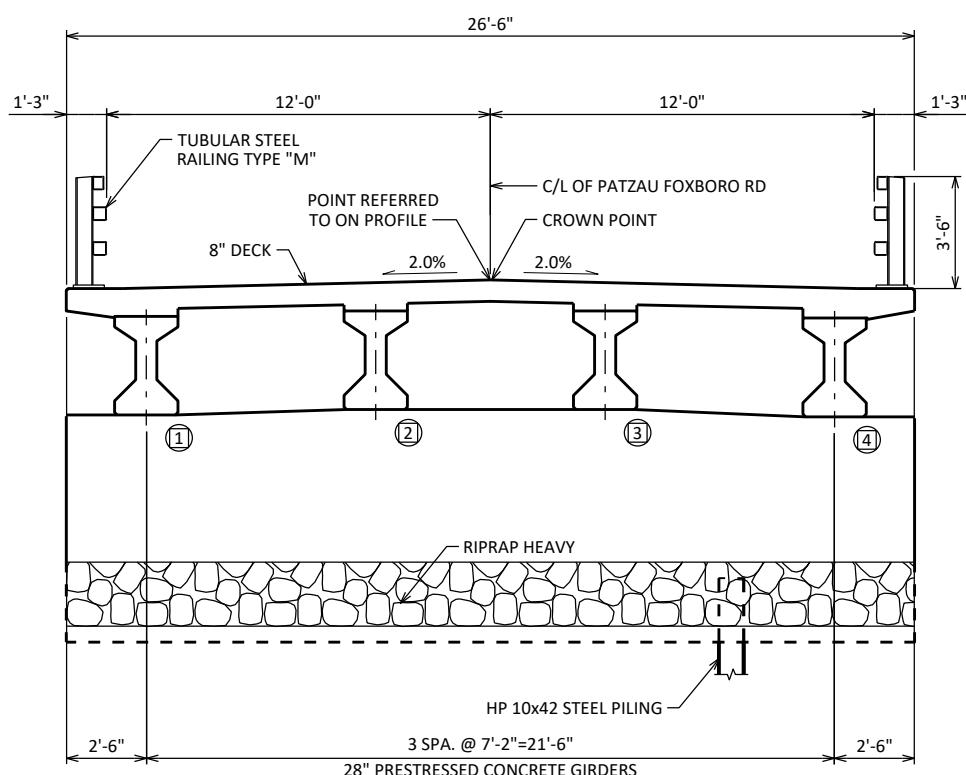
GENERAL PLAN

1

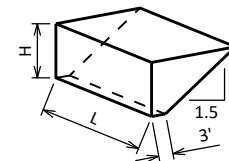
DATE

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	W ABUT.	E ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS (P-16-109)	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-16-151	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	210	210	420
502.0100	CONCRETE MASONRY BRIDGES	CY	51.3	42.1	42.1	135
502.3200	PROTECTIVE SURFACE TREATMENT	SY	165	20	20	205
503.0128	PRESTRESSED GIRDERS TYPE I 28-INCH	LF	188	---	---	188
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	1,880	1,880	3,760
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	8,930	1,970	1,970	12,870
506.0105	STRUCTURAL STEEL CARBON	LB	470	---	---	470
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	---	4	4	8
506.4000	STEEL DIAPHRAGMS B-16-151	EACH	3	---	---	3
513.4061	RAILING TUBULAR TYPE M	LF	97	34	34	165
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	9	9	18
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	390	390	780
606.0300	RIPRAP HEAVY	CY	---	160	150	310
612.0406	PIPE UNDERDRAIN WRAPPED 6 - INCH	LF	---	90	90	180
645.0111	GEOTEXTILE TYPE OF SCHEDULE A	SY	---	50	50	100
645.0120	GEOTEXTILE TYPE HR	SY	---	280	260	540
SPV.0195.01	SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR	TON	---	8	8	16
	NON-BID ITEMS					
	FILLER		SIZE	---	---	---
						1/2", 3/4"

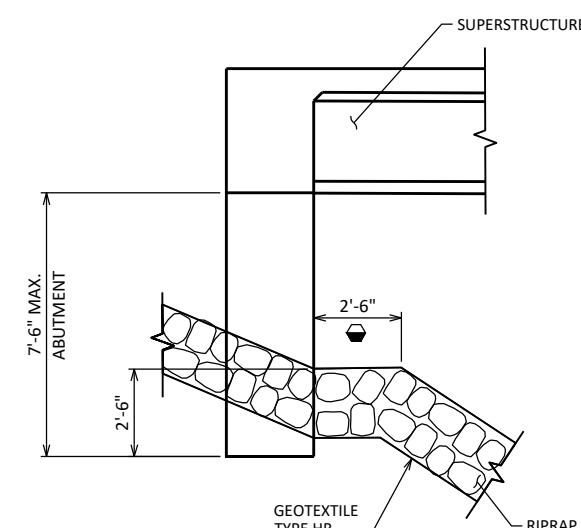


TYPICAL SECTION THRU BRIDGE



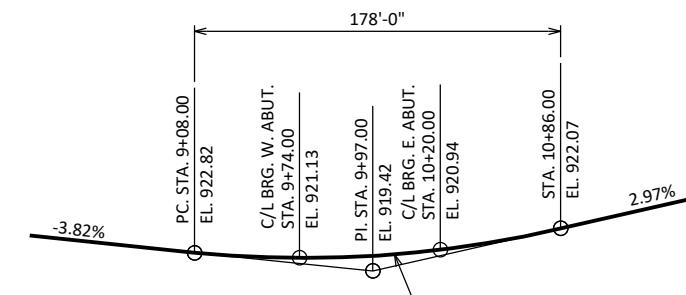
ABUTMENT BACKFILL DIAGRAM

L = OUT TO OUT OF ABUTMENT BODY INCLUDING WINGS (FT)
 H = AVERAGE ABUTMENT FILL HEIGHT (FT)
 EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
 V_{CF} = $(L)(3.0')(H) + (L)(0.5)(1.5H)(H)$
 V_{CY} = $V_{CF}/27$
 V_{TON} = $V_{CY}(2.0)$



TRAVEL CORRIDOR

◆ FILL Voids WITH SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR AFTER RIPRAP IS PLACED.



PROFILE GRADE LINE

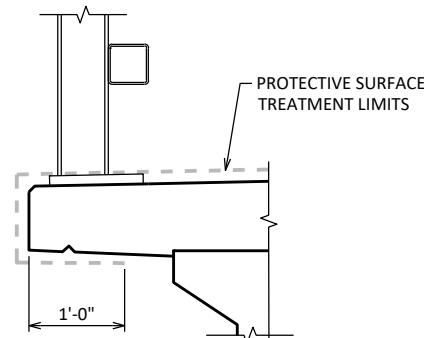
BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
50	10+76	RR SPIKE IN PPOL, 30.9' LT.	917.27
51	9+80	RR SPIKE IN NW. WINGWALL, 19.7' LT	918.66

GENERAL NOTES

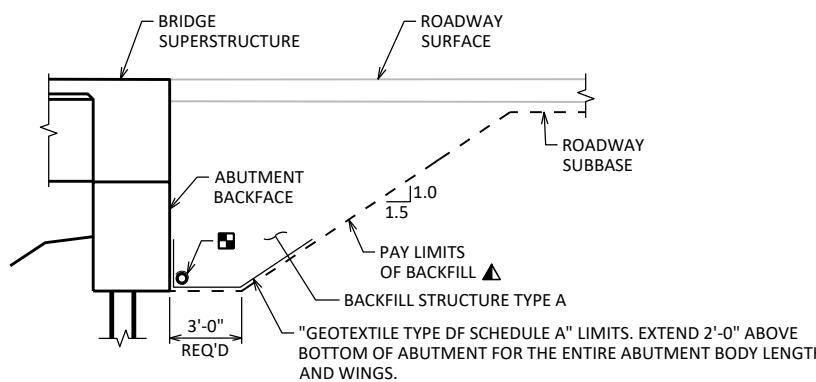
DRAWINGS SHALL NOT BE SCALED.
 BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.
 THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.
 BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.
 THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-16-151" SHALL BE THE EXISTING GROUNDLINE.
 EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
 ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.
 PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE ENTIRE EXPOSED TOP OF DECK, EXTERIOR EXPOSED FACE OF WINGS, AND FRONT FACE OF ABUTMENTS TO 1'-0" PAST THE EDGE OF DECK.
 THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE "HR" TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.
 THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE 28" PRESTRESSED GIRDER DETAILS SHEET.
 THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES

EXISTING SUBSTRUCTURE LOCATIONS ARE BASED ON SURVEY. EXTENT OF BELOW GRADE SUBSTRUCTURES ARE NOT KNOWN. REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF SUBSTRUCTURE REMOVAL IS INCLUDED IN "REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS" AND "REMOVING PILING" ITEMS.



PROTECTIVE SURFACE TREATMENT

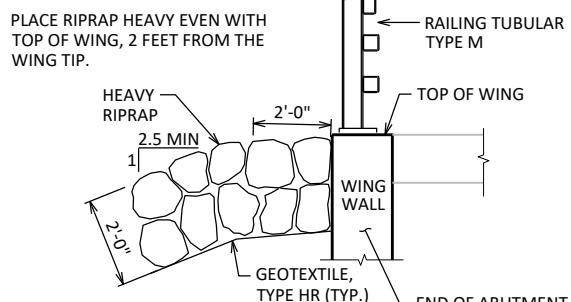
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY JMC PLANS CK'D DRS			
TYPICAL SECTION, QUANTITIES AND NOTES			
SHEET 2 OF 18			



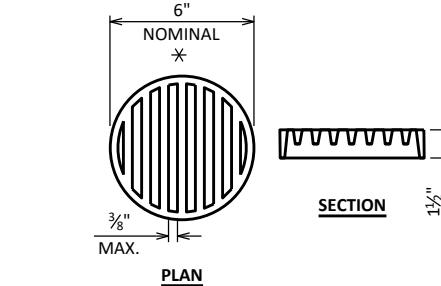
TYPICAL SECTION THRU ABUTMENT

- ▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

NOTE: PLACE RIPRAP HEAVY AS SHOWN ON GENERAL PLAN SHEET



TYPICAL FILL SECTION AT WING TIPS

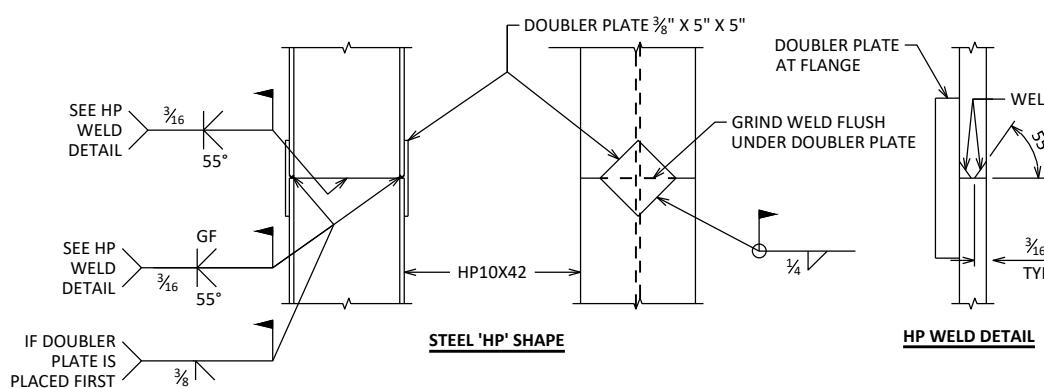


RODENT SHIELD DETAIL

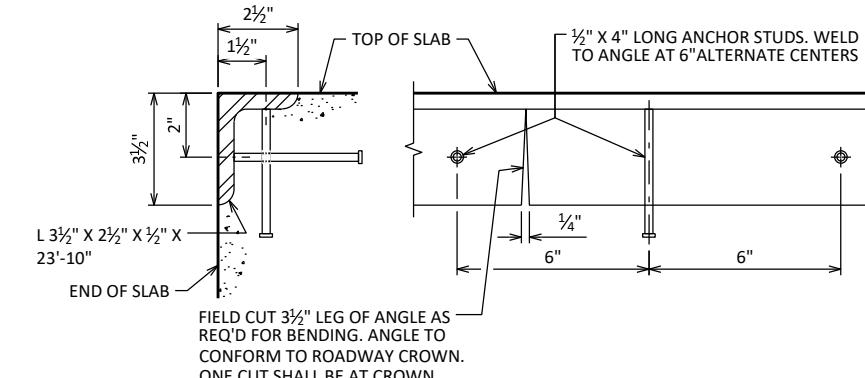
* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALLY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



'HP' PILE DETAILS



PROTECTION ANGLE ARMOR

SANDBLAST PROTECTION ANGLE AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING" AFTER BLAST CLEANING, THE PROTECTION ANGLE SHALL BE HOT DIPPED GALVANIZED.

ANGLE AND STUDS TO BE PAID FOR AT THE UNIT PRICE BID FOR "STRUCTURAL STEEL CARBON". (NO PAINT REQ'D.)

NO SPLICE SHALL BE PERMITTED IN ANGLES.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY	JMC	PLANS CK'D	DRS
STRUCTURE DETAILS		SHEET 3 OF 18	

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
B-01	2/6/2024	221519.470	103068.520
B-02	2/7/2024	221506.740	103109.890
BORINGS COMPLETED BY: ECS MIDWEST, LLC			
REPORT COMPLETED BY: ECS MIDWEST, LLC			
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) DOUGLAS COUNTY			

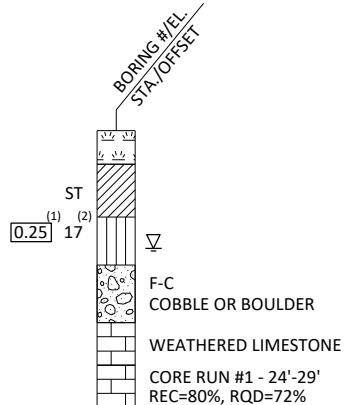
STATE PROJECT NUMBER

8394-00-73

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▼ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

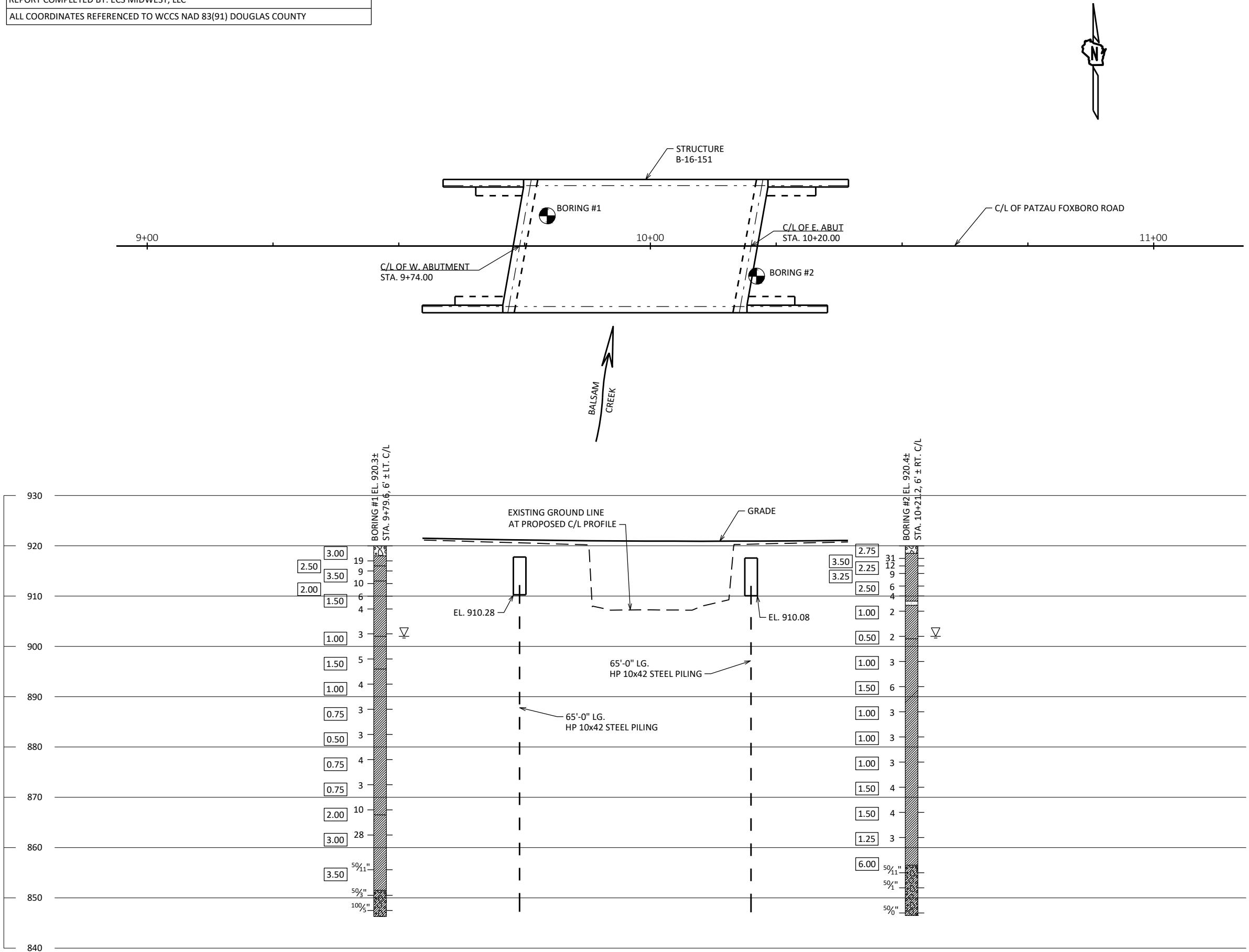
NO. DATE REVISION BY

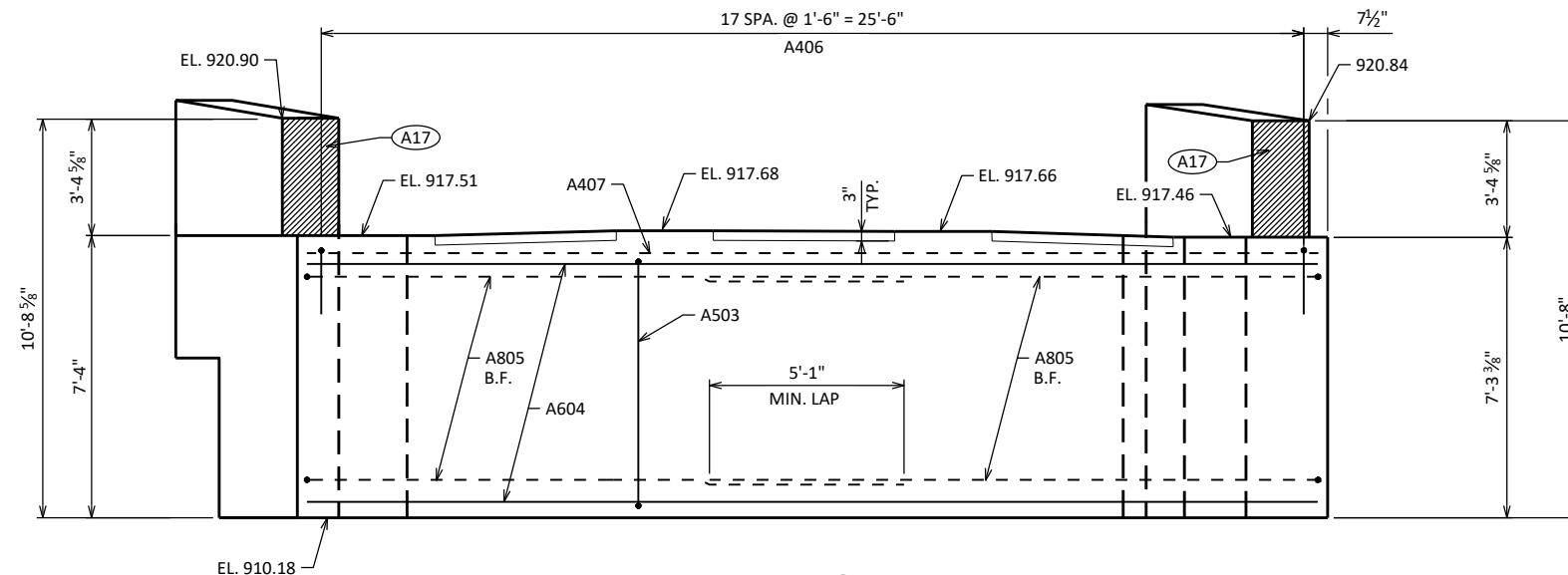
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-16-151

DRAWN BY JMC PLANS CK'D DRS

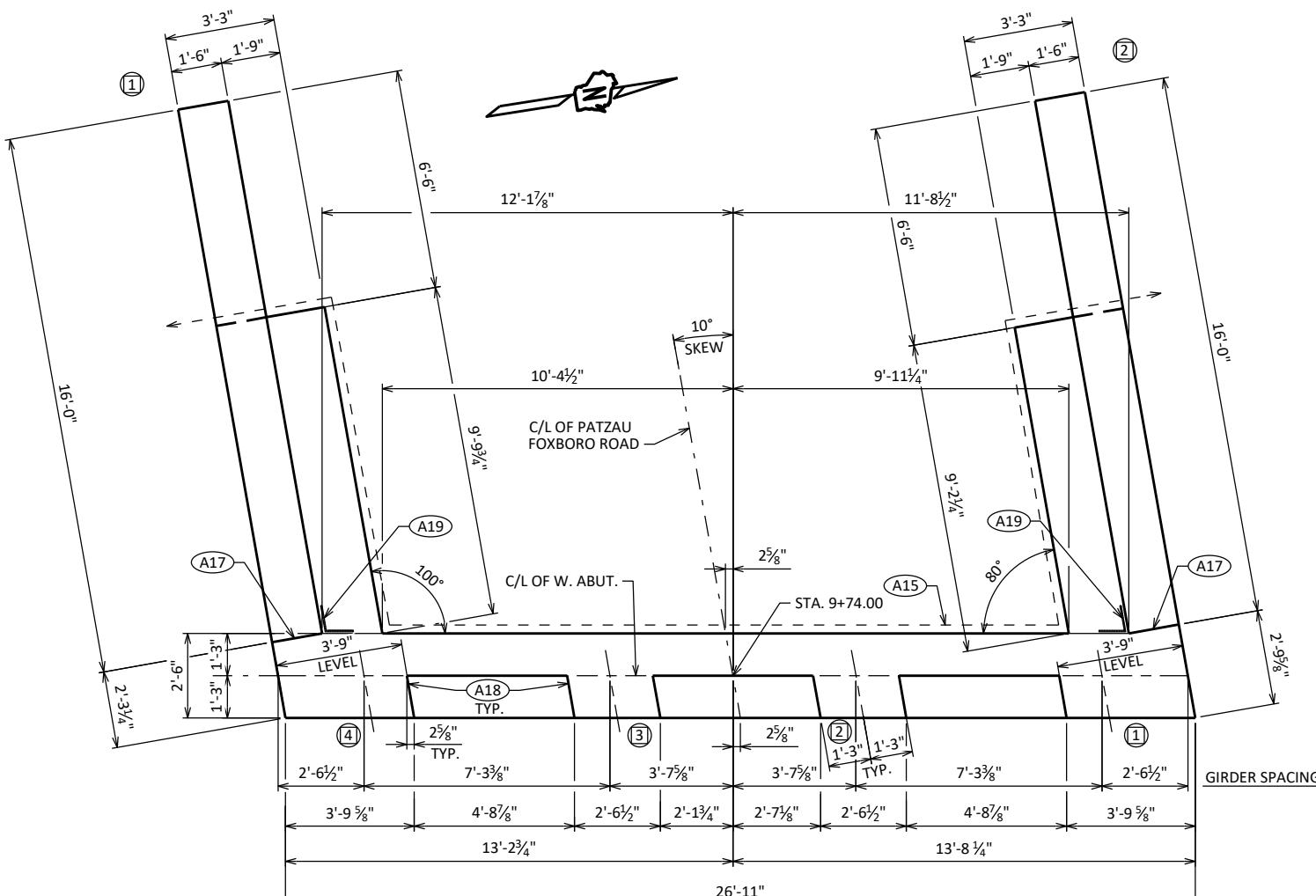
SUBSURFACE EXPLORATION SHEET 4 OF 18





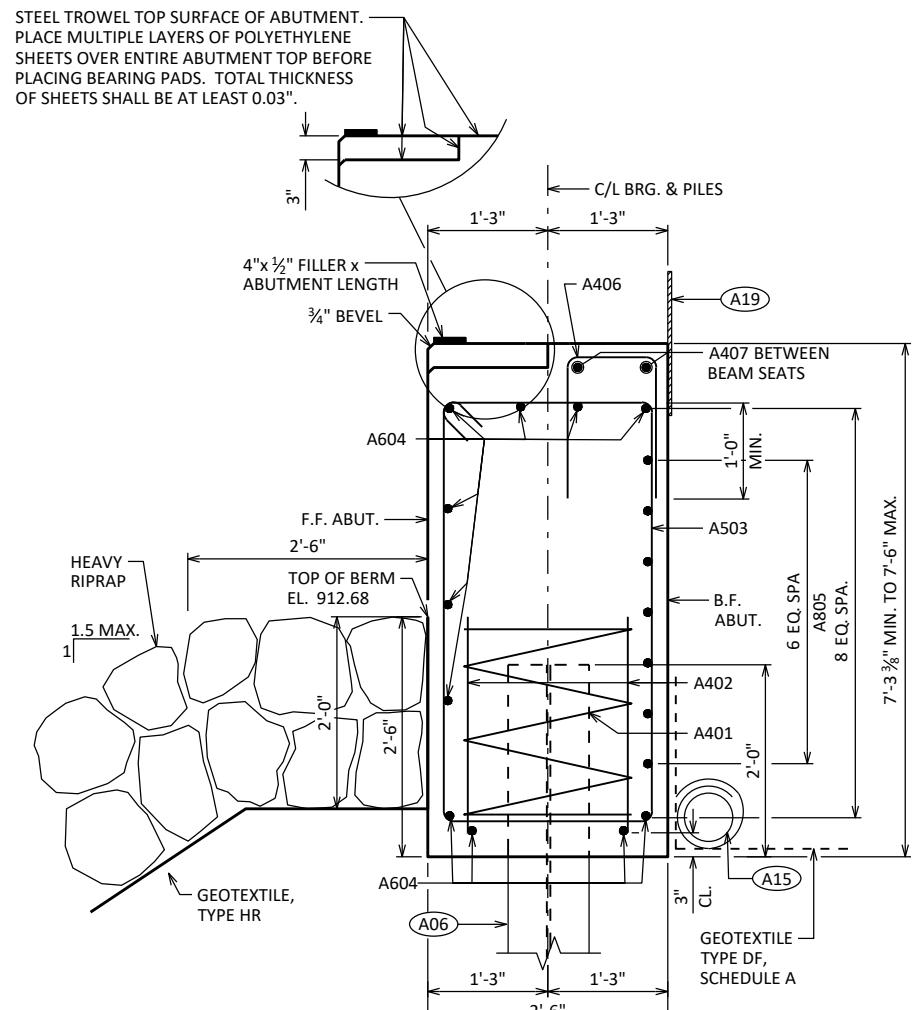
ELEVATION

(LOOKING WEST)



PLAN

STEEL TROWEL TOP SURFACE OF ABUTMENT.
PLACE MULTIPLE LAYERS OF POLYETHYLENE
SHEETS OVER ENTIRE ABUTMENT TOP BEFORE
PLACING BEARING PADS. TOTAL THICKNESS
OF SHEETS SHALL BE AT LEAST 0.03".



SECTION THRU BODY

(A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING,
ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING
RESISTANCE OF 180 TONS PER PILE.

(A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5%
MIN. TO SUITABLE DRAINAGE. RODENT SHIELD
REQUIRED.

(A17) $\frac{1}{2}$ " FILLER (INCLUDED IN WING LENGTH): SEAL ALL
EXPOSED HORIZ. & VERT. SURFACES OF $\frac{1}{2}$ " FILLER WITH
NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
(1" DEEP AND HOLD $\frac{1}{2}$ " BELOW SURFACE OF CONCRETE).
EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

(A18) $\frac{3}{4}$ " CORK FILLER UP VERT. BEAM SEAT FACES THE RUN
PARALLEL WITH GIRDER.

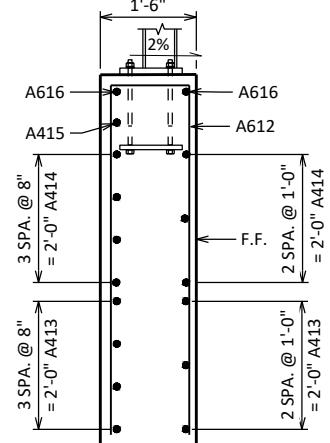
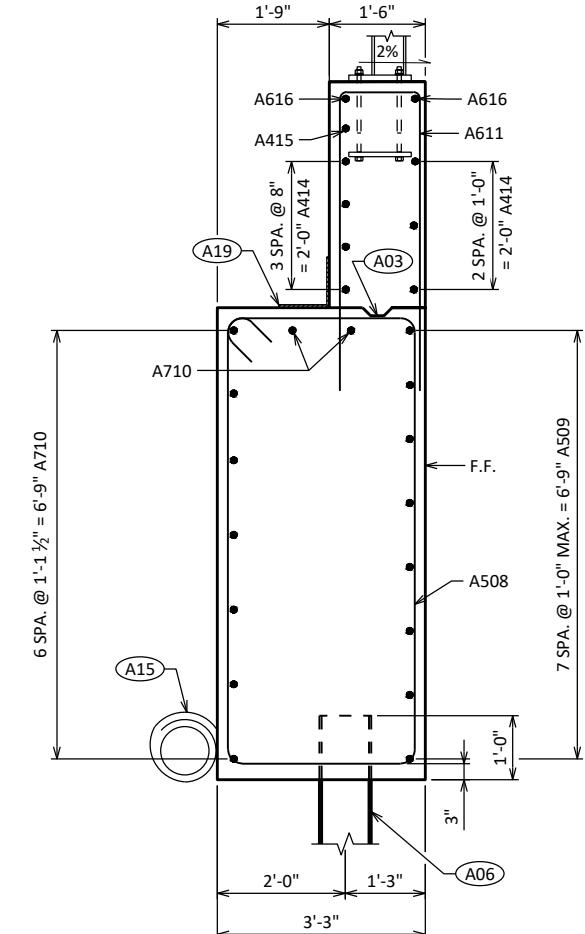
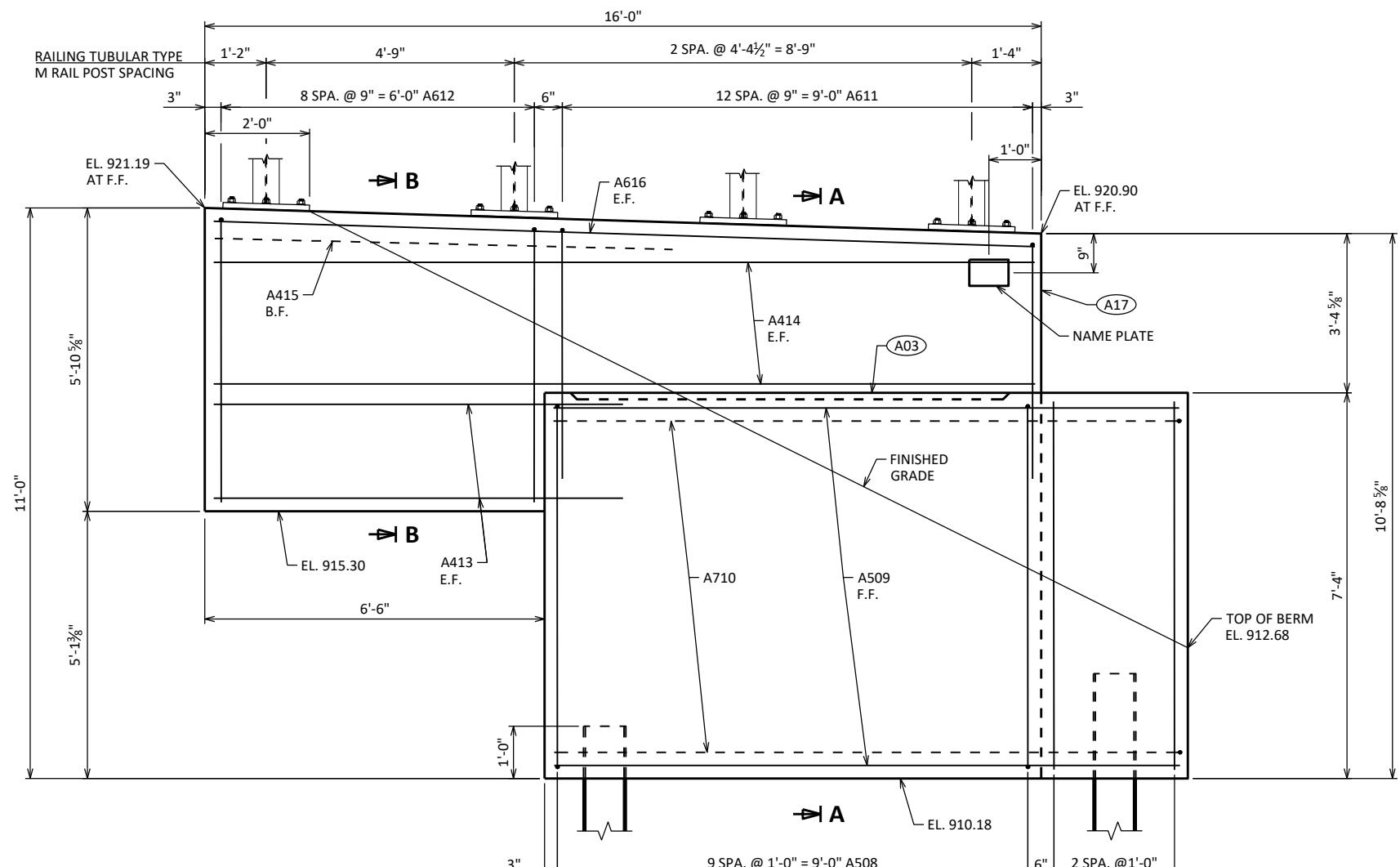
(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING
SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			

STRUCTURE B-16-151

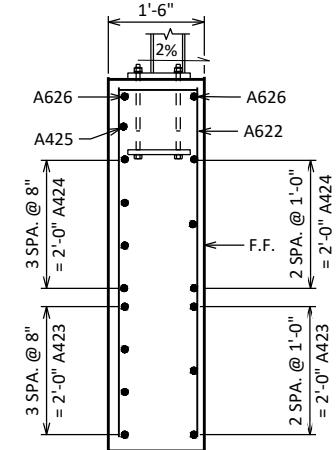
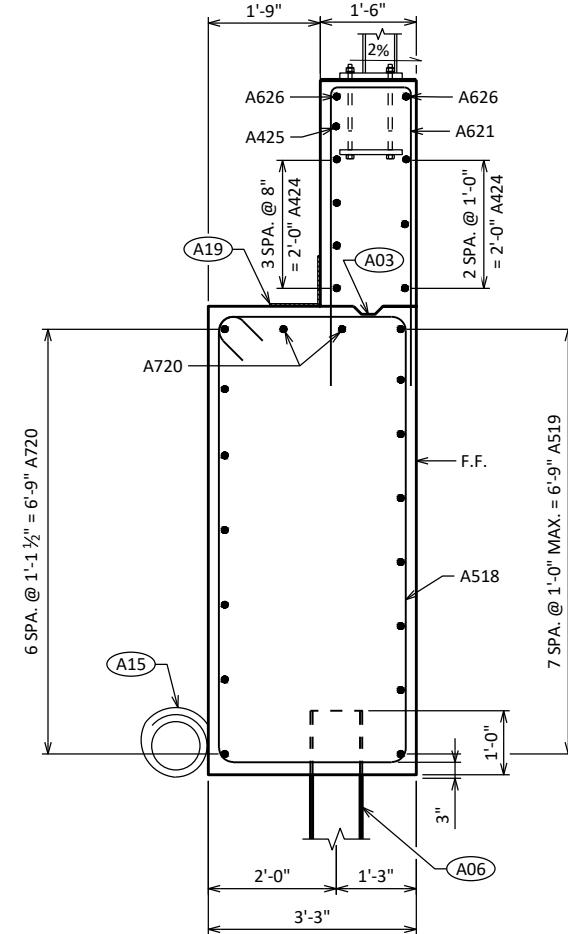
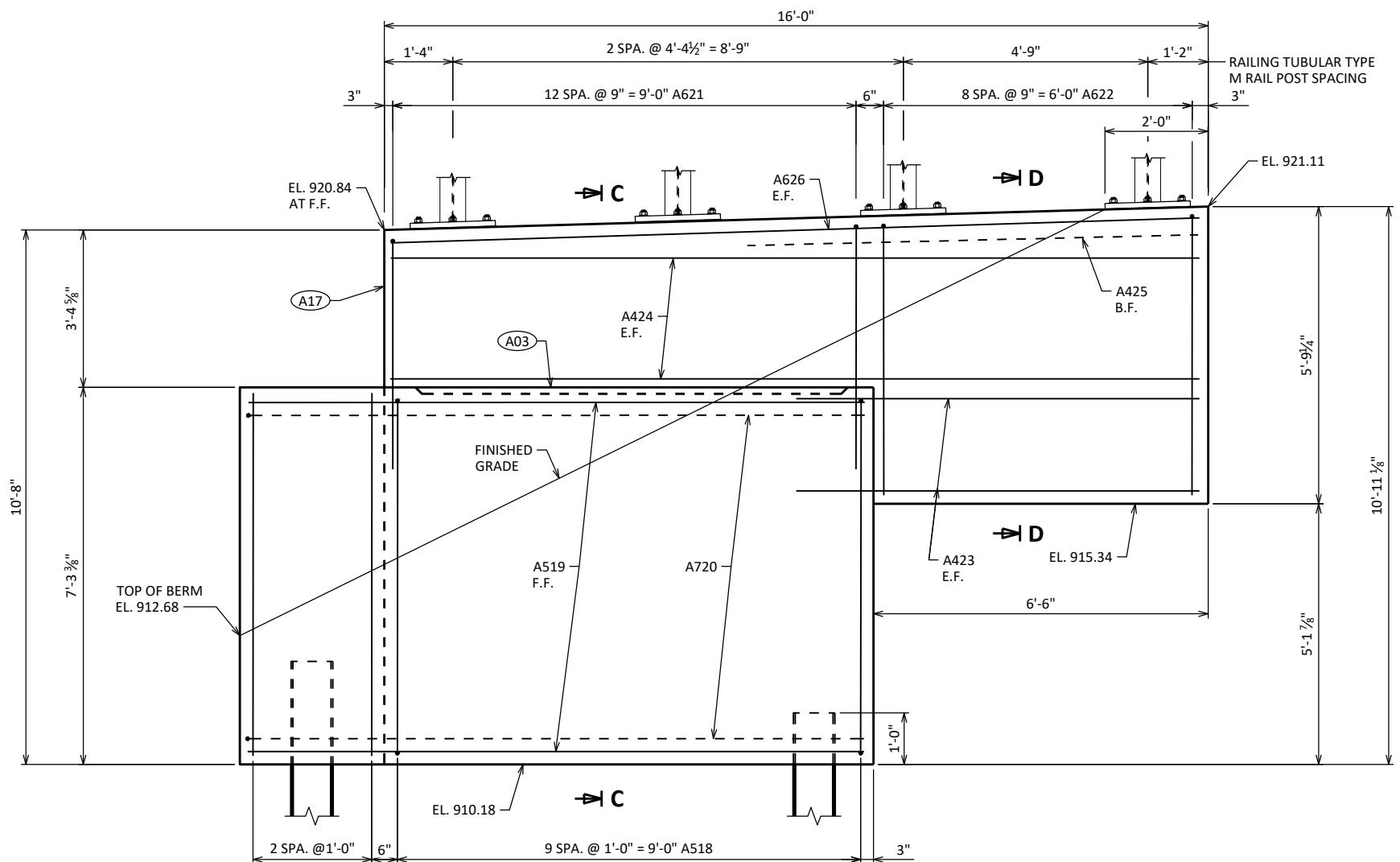
DRAWN BY CLP PLANS CK'D DRS

WEST ABUTMENT SHEET 5 OF 18



- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & $\frac{3}{4}$ " "V" GROOVE @ F.F. IF JOINT IS USED).
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) $\frac{1}{2}$ " FILLER (INCLUDED IN WING LENGTH); SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF $\frac{1}{2}$ " FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD $\frac{1}{8}$ " BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY CLP PLANS CK'D DRS			
WEST ABUTMENT WING 1 DETAILS		SHEET 6 OF 18	



- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/2" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

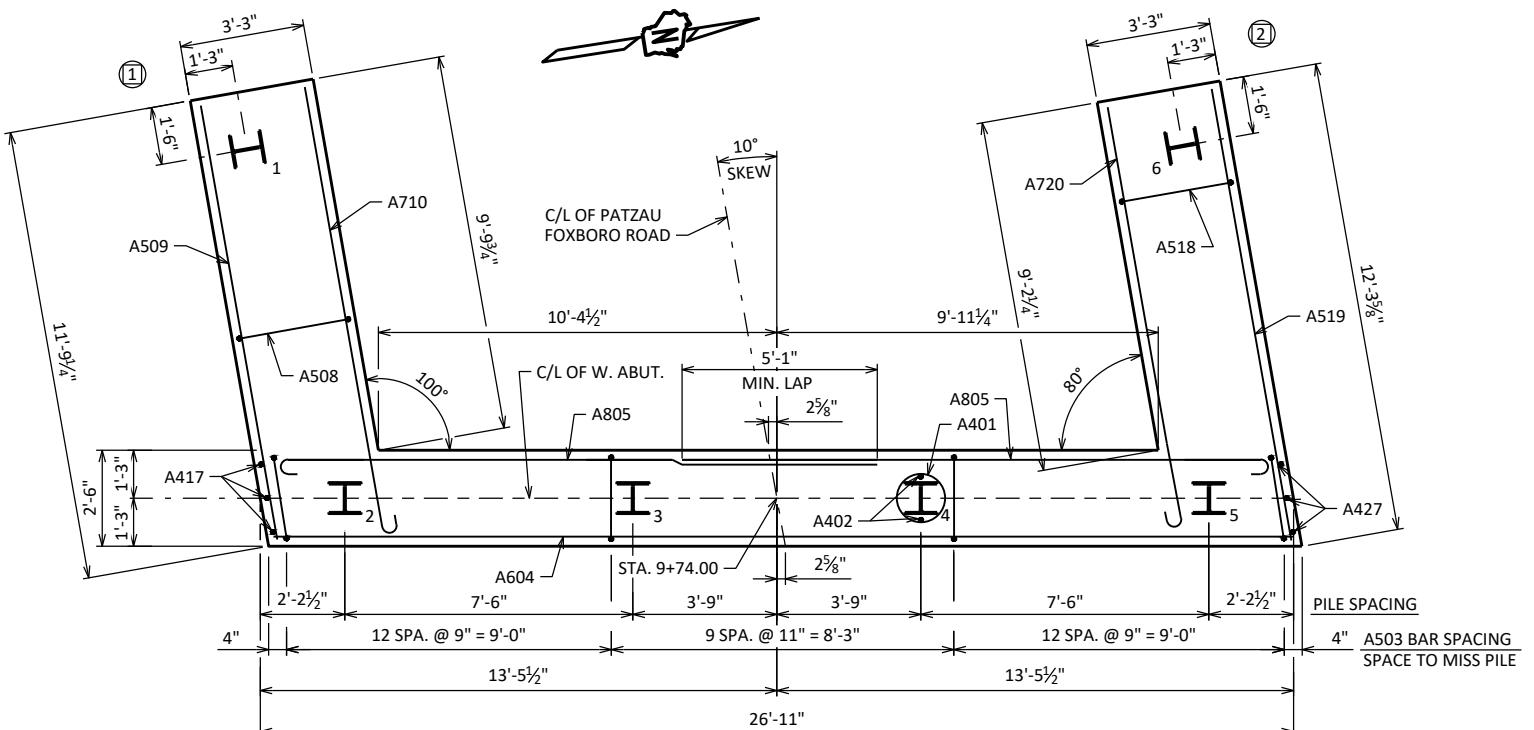
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
	DRAWN BY	PLANS CK'D	DRS
WEST ABUTMENT WING 2 DETAILS			SHEET 7 OF 18

BILL OF BARS

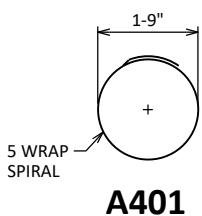
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A401		4	28'-0"	X		BODY @ PILES
A402		8	2'-3"			BODY @ PILES
A503		34	18'-2"	X		BODY VERT.
A604		11	26'-7"			BODY HORIZ.
A805		14	16'-11"	X		BODY HORIZ. B.F.
A406		18	3'-9"	X		BODY VERT. TOP
A407		2	26'-7"			BODY HORIZ. TOP
A508	X	10	20'-0"	X		WING 1 VERT.
A509	X	8	11'-5"			WING 1 HORIZ. F.F.
A710	X	9	12'-7"	X		WING 1 HORIZ.
A611	X	13	11'-5"	X		WING 1 VERT.
A612	X	9	11'-8"	X		WING 1 VERT.
A413	X	7	7'-11"			WING 1 HORIZ. E.F.
A414	X	7	15'-8"			WING 1 HORIZ. E.F.
A415	X	1	8'-9"			WING 1 HORIZ. B.F.
A616	X	2	15'-8"			WING 1 HORIZ. E.F. TOP
A417	X	3	6'-10"			BODY VERT. END @ WING 1
A518	X	10	20'-0"	X		WING 2 VERT.
A519	X	8	11'-11"			WING 2 HORIZ. F.F.
A720	X	9	11'-10"	X		WING 2 HORIZ.
A621	X	13	11'-5"	X		WING 2 VERT.
A622	X	9	11'-4"	X		WING 2 VERT.
A423	X	7	7'-11"			WING 2 HORIZ. E.F.
A424	X	7	15'-8"			WING 2 HORIZ. E.F.
A425	X	1	8'-9"			WNG 2 HORIZ. B.F.
A626	X	2	15'-8"			WING 2 HORIZ. E.F. TOP
A427	X	3	6'-10"			BODY VERT. END @ WING 2

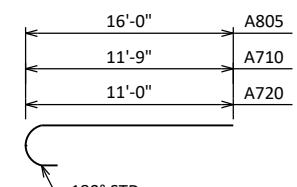
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



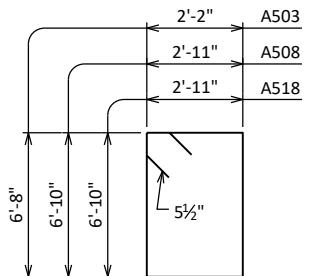
PILE LAYOUT



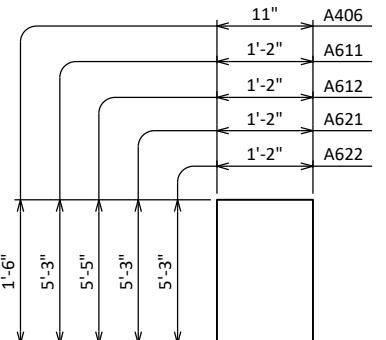
A401



A805, A710, A720



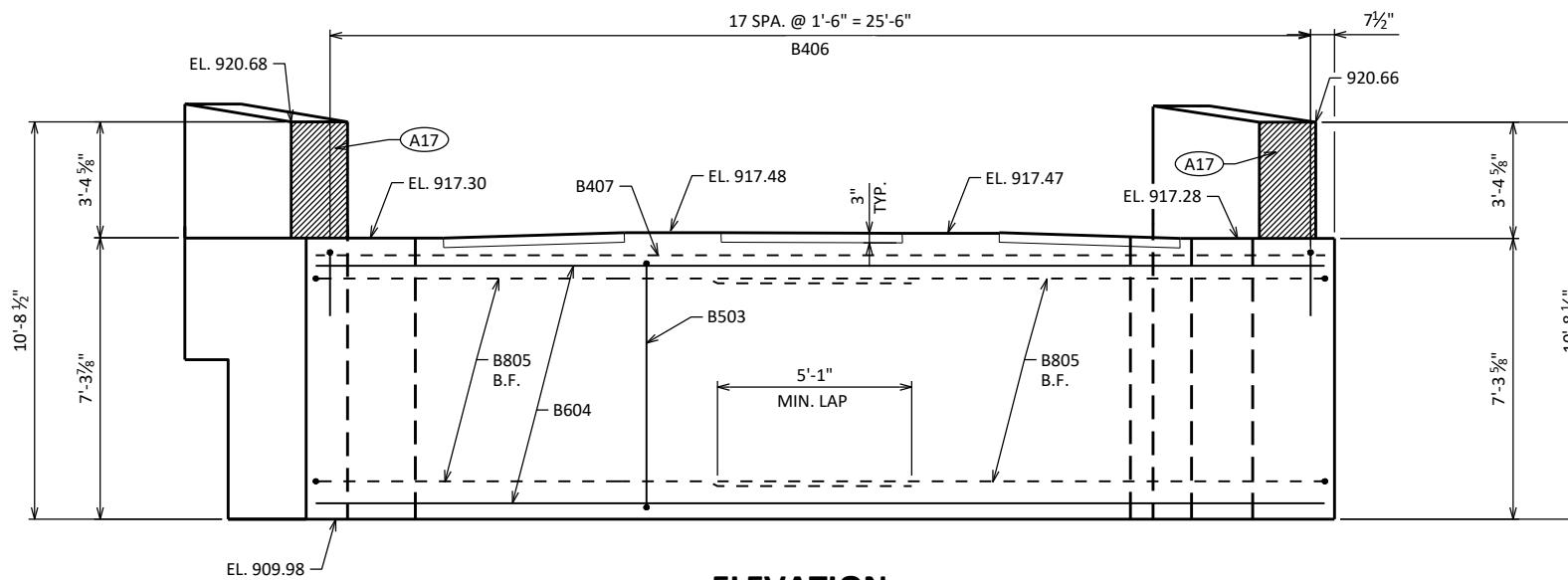
A503, A508, A518



A406, A611, A612

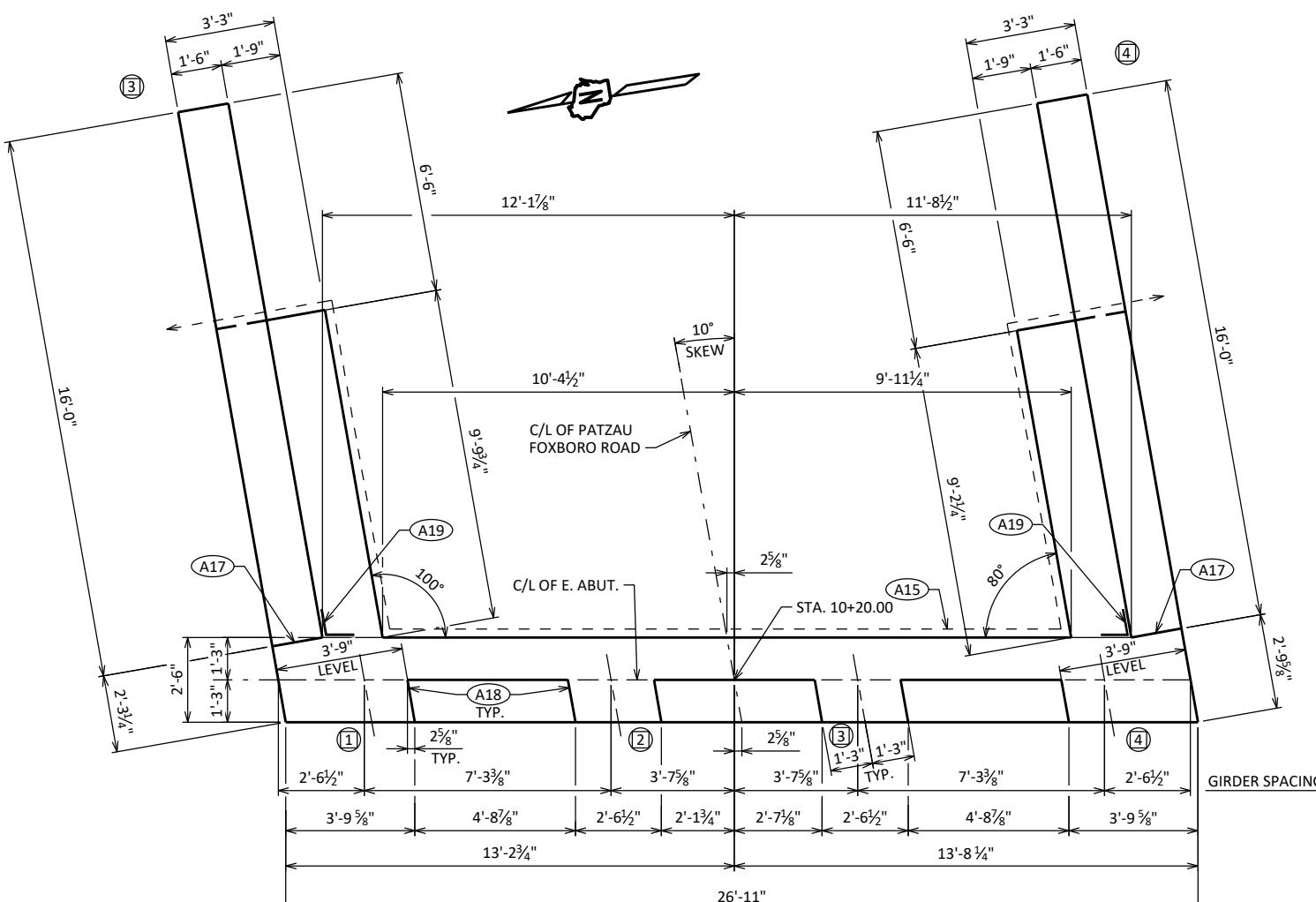
A621, A622

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
WEST ABUTMENT PILE LAYOUT AND BILL OF BARS		DRAWN BY	PLANS CK'D
		CLP	DRS
		SHEET 8 OF 18	



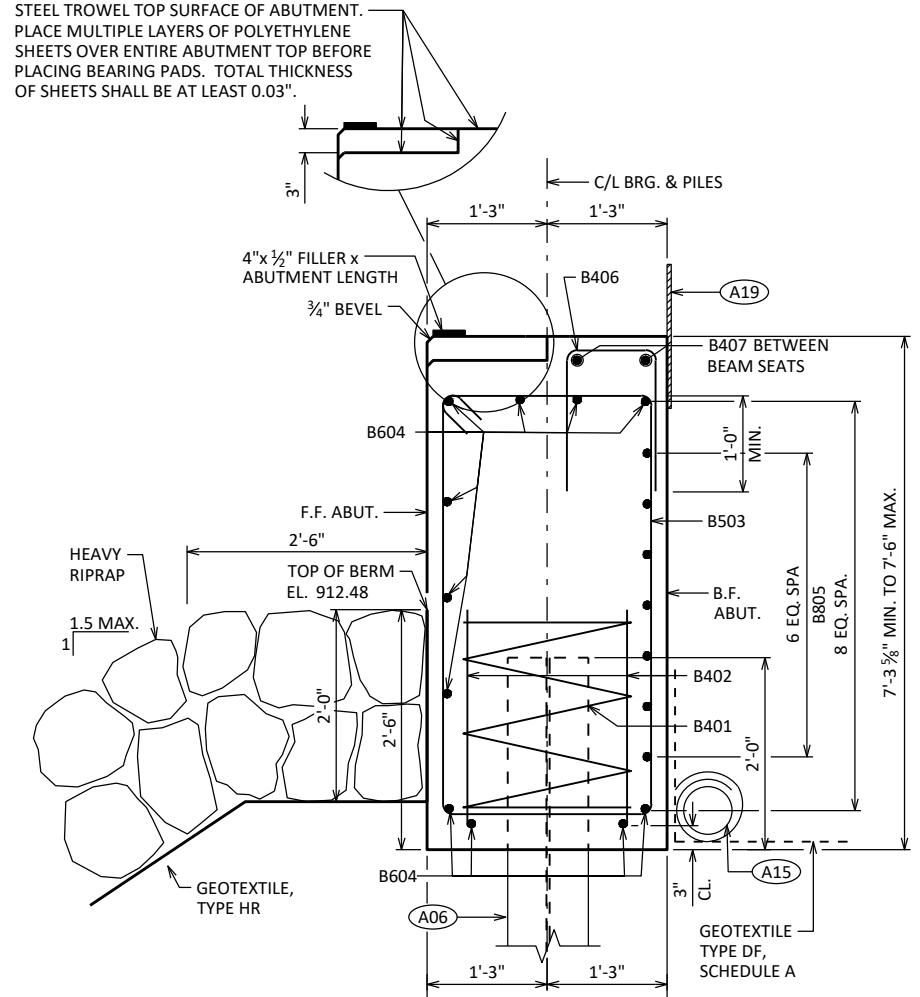
ELEVATION

(LOOKING EAST)



PLAN

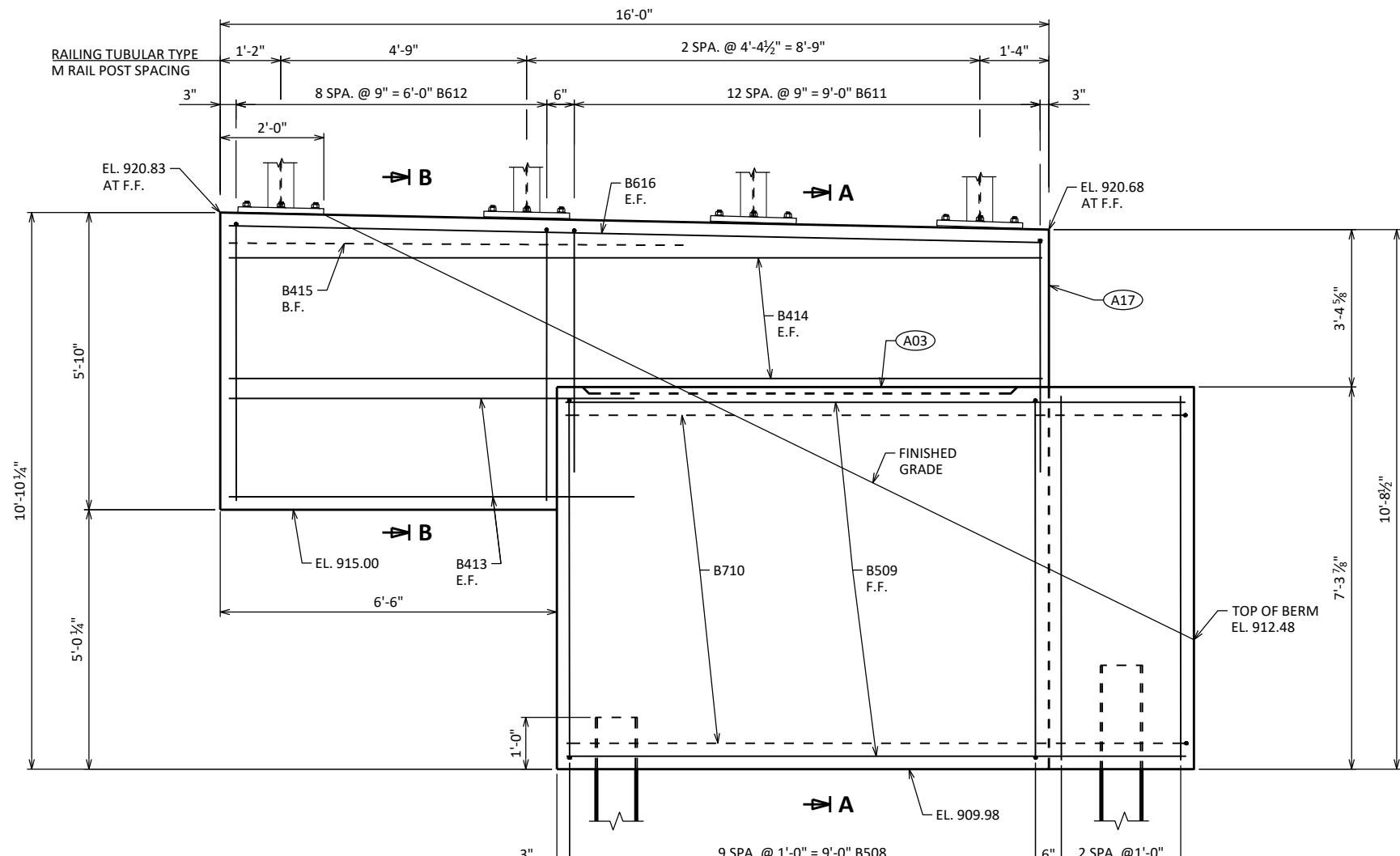
STEEL TROWEL TOP SURFACE OF ABUTMENT.
PLACE MULTIPLE LAYERS OF POLYETHYLENE
SHEETS OVER ENTIRE ABUTMENT TOP BEFORE
PLACING BEARING PADS. TOTAL THICKNESS
OF SHEETS SHALL BE AT LEAST 0.03".



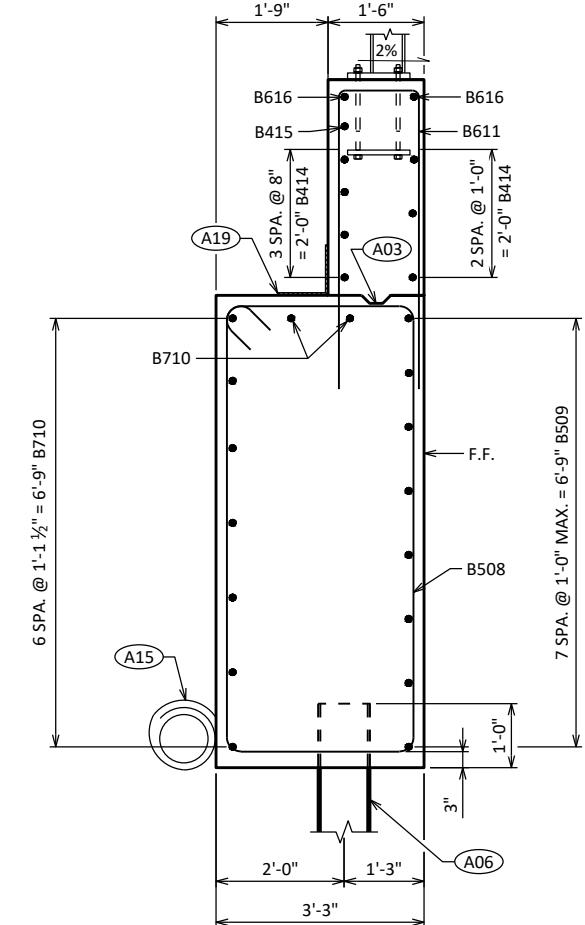
SECTION THRU BODY

- (A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) $\frac{1}{2}$ " FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF $\frac{1}{2}$ " FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD $\frac{1}{8}$ " BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A18) $\frac{3}{4}$ " CORK FILLER UP VERT. BEAM SEAT FACES THE RUN PARALLEL WITH GIRDER.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

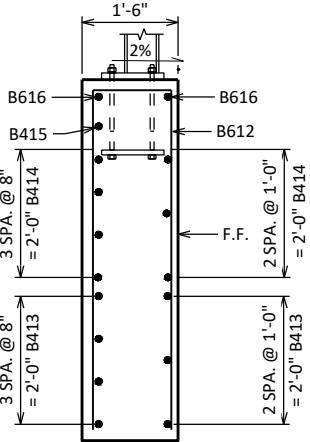
NO.	DATE	REVISION	BY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION				
STRUCTURE B-16-151				
		DRAWN BY	PLANS CLP CK'D	DRS
EAST ABUTMENT		SHEET 9 OF 18		



ELEVATION - WING 3



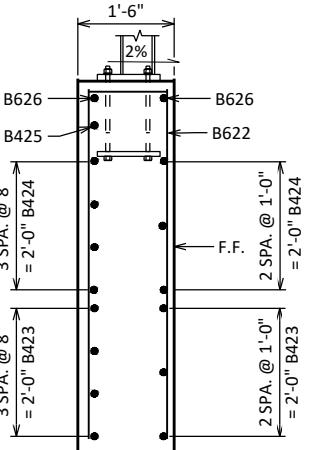
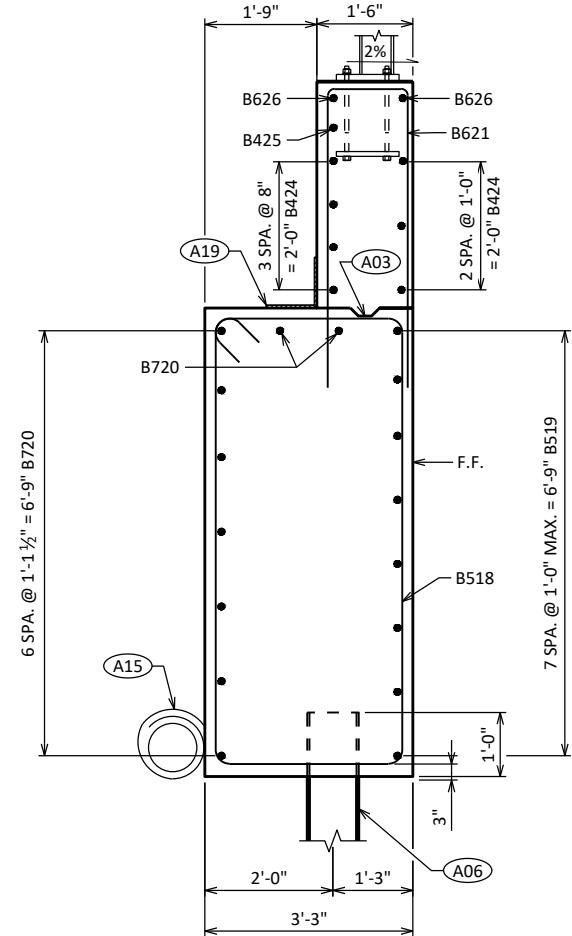
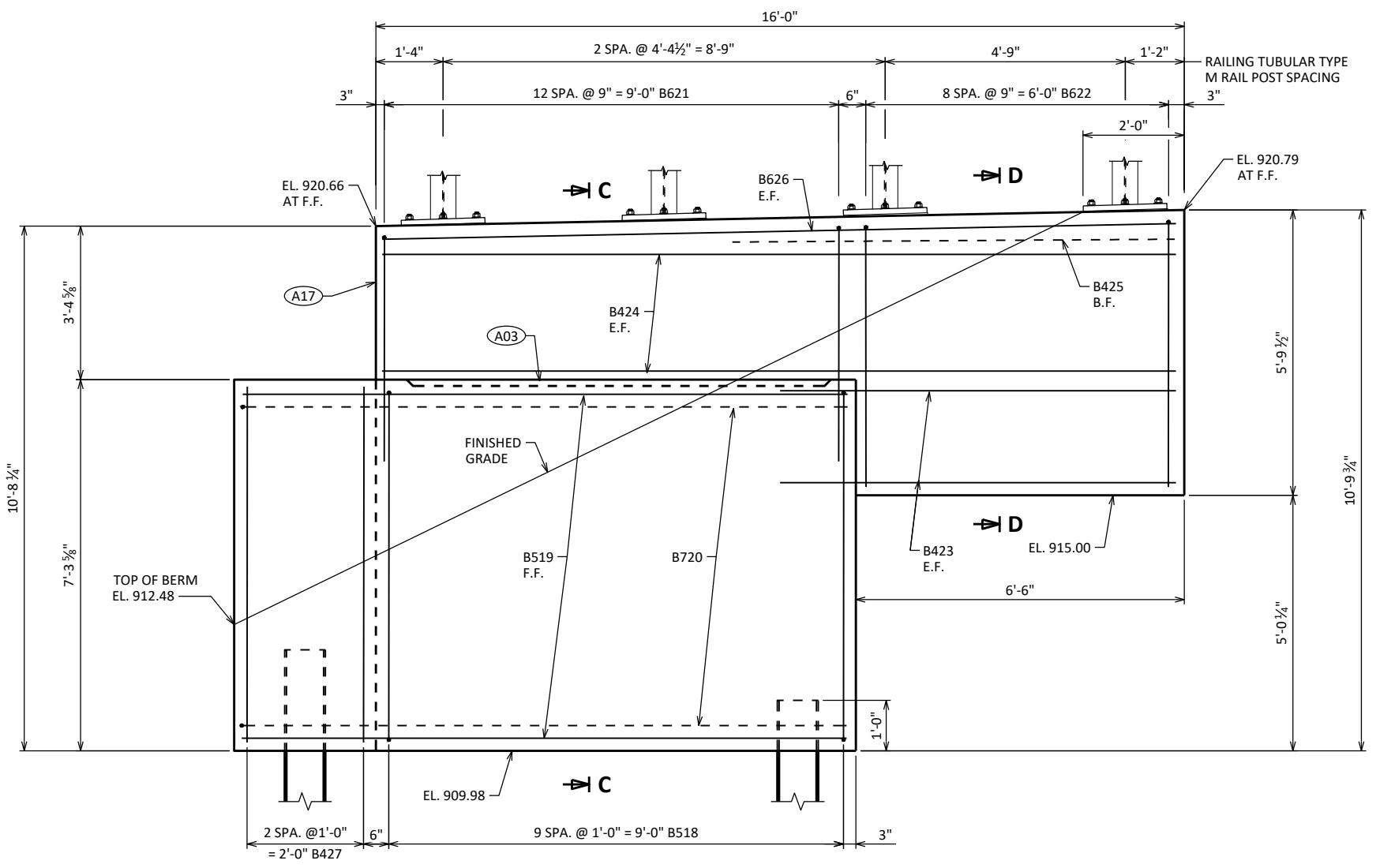
SECTION A



SECTION B

- A03** OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & $\frac{3}{4}$ " "V" GROOVE @ F.F. IF JOINT IS USED).
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
		DRAWN BY	PLANS CLP CK'D DRS
EAST ABUTMENT WING 3 DETAILS		SHEET 10 OF 18	



(A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & $\frac{3}{4}$ " "V" GROOVE @ F.F. IF JOINT IS USED).

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(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

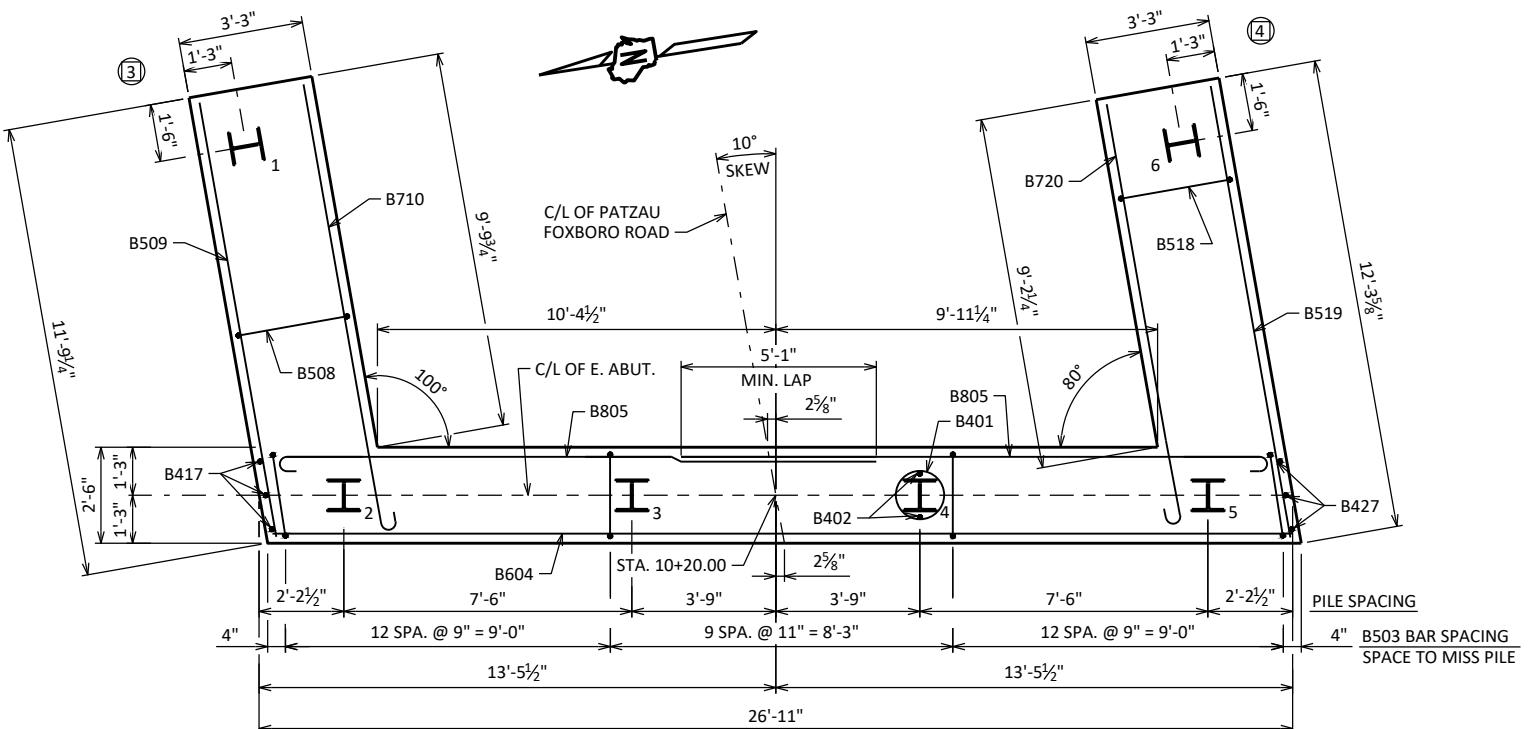
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
	DRAWN BY CLP	PLANS CK'D	DRS
EAST ABUTMENT WING 4 DETAILS			SHEET 11 OF 18

BILL OF BARS

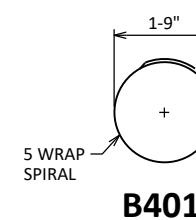
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B401		4	28'-0"	X		BODY @ PILES
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B503		34	18'-2"	X		BODY VERT.
B604		11	26'-7"			BODY HORIZ.
B805		14	16'-11"	X		BODY HORIZ. B.F.
B406		18	3'-9"	X		BODY VERT. TOP
B407		2	26'-7"			BODY HORIZ. TOP
B508	X	10	20'-0"	X		WING 3 VERT.
B509	X	8	11'-5"			WING 3 HORIZ. F.F.
B710	X	9	12'-7"	X		WING 3 HORIZ.
B611	X	13	11'-5"	X		WING 3 VERT.
B612	X	9	11'-8"	X		WING 3 VERT.
B413	X	7	7'-11"			WING 3 HORIZ. E.F.
B414	X	7	15'-8"			WING 3 HORIZ. E.F.
B415	X	1	8'-9"			WING 3 HORIZ. B.F.
B616	X	2	15'-8"			WING 3 HORIZ. E.F. TOP
B417	X	3	6'-10"			BODY VERT. END @ WING 3
B518	X	10	20'-0"	X		WING 4 VERT.
B519	X	8	11'-11"			WING 4 HORIZ. F.F.
B720	X	9	11'-10"	X		WING 4 HORIZ.
B621	X	13	11'-5"	X		WING 4 VERT.
B622	X	9	11'-4"	X		WING 4 VERT.
B423	X	7	7'-11"			WING 4 HORIZ. E.F.
B424	X	7	15'-8"			WING 4 HORIZ. E.F.
B425	X	1	8'-9"			WNG 4 HORIZ. B.F.
B626	X	2	15'-8"			WING 4 HORIZ. E.F. TOP
B427	X	3	6'-10"			BODY VERT. END @ WING 4

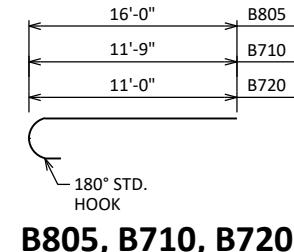
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



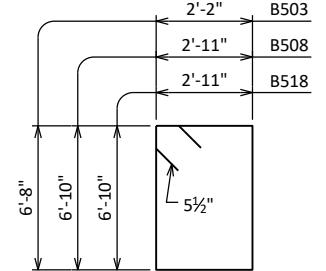
PILE LAYOUT



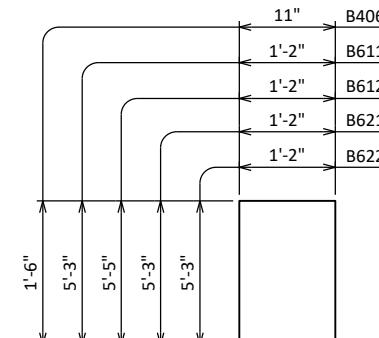
B401



B805, B710, B720



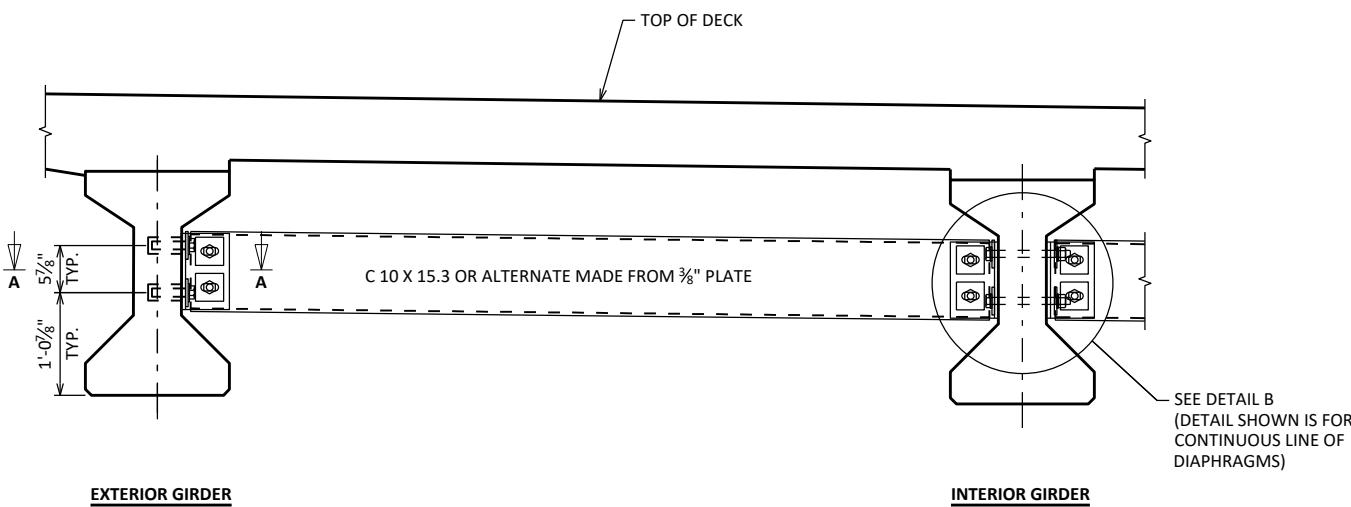
B503, B508, B518



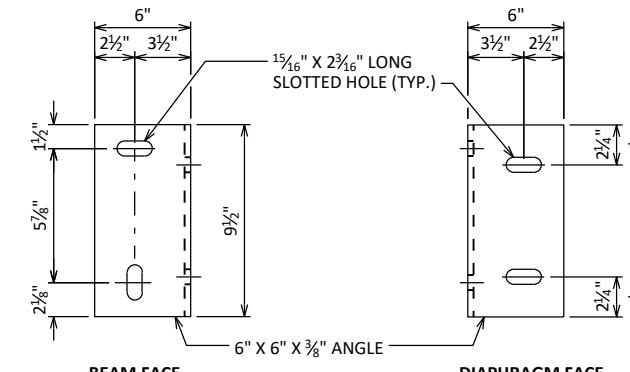
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B621, B622

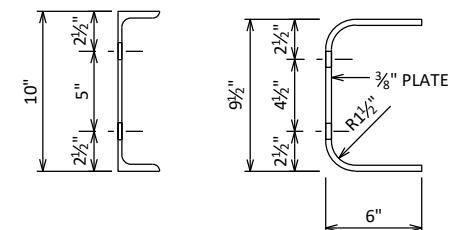
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY CLP PLANS CK'D DRS			
EAST ABUTMENT PILE LAYOUT AND BILL OF BARS			
SHEET 12 OF 18			



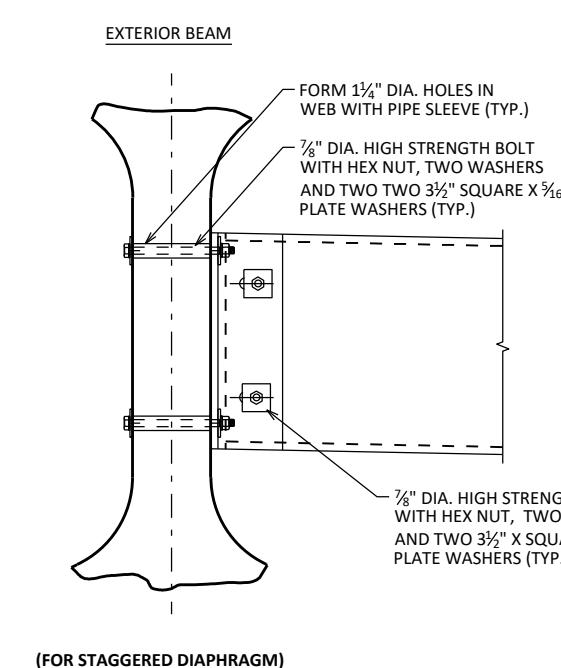
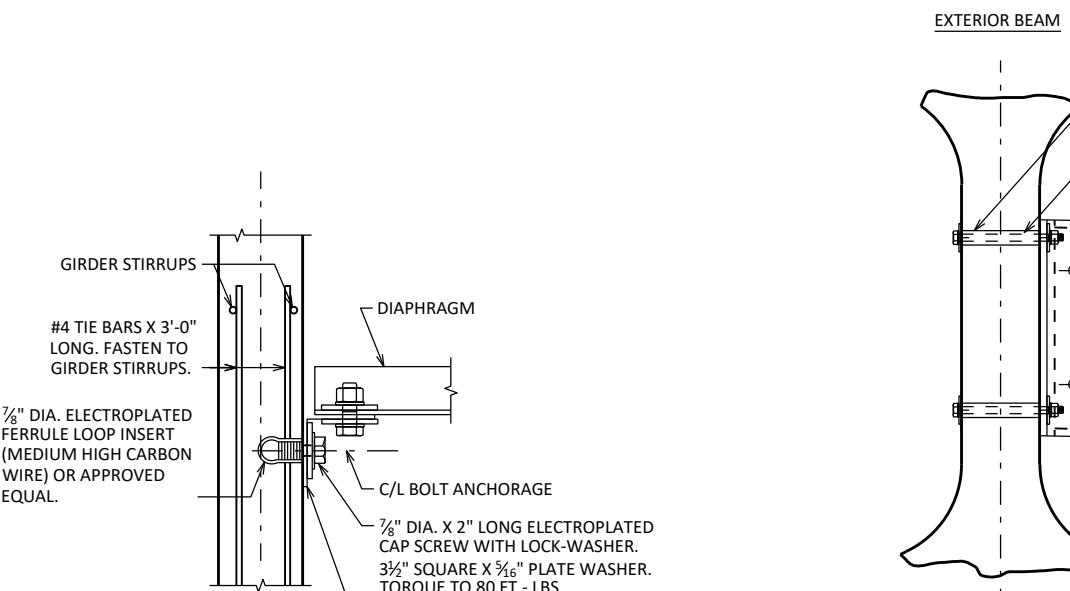
PART TRANSVERSE SECTION AT DIAPHRAGM



DIAPHRAGM SUPPORT
* 2 1/2" FOR ALTERNATE PLATE DIAPHRAGM

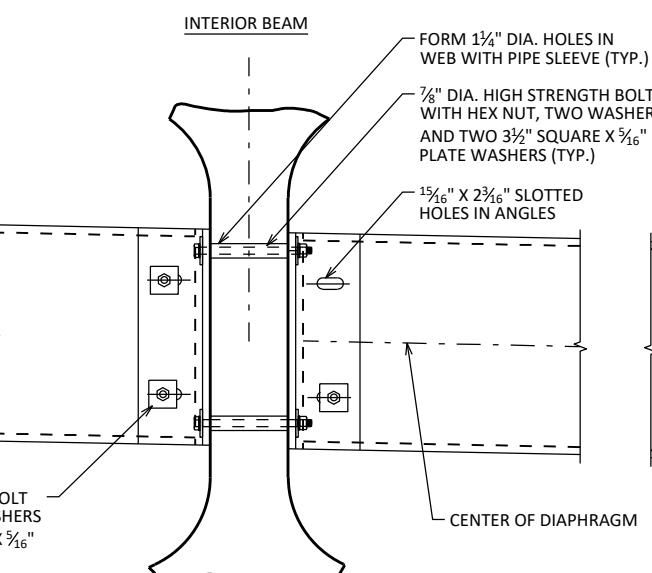


ALTERNATE DIAPHRAGM



(FOR STAGGERED DIAPHRAGM)

DETAIL B



(FOR CONTINUOUS LINE OF DIAPHRAGMS)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY	CLP	PLANS CK'D	DRS
STEEL DIAPHRAGM			
SHEET 13 OF 18			
SCALE = 2.00			

(FOR EXTERIOR ATTACHMENT)

NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDERS SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-16-151", EACH.

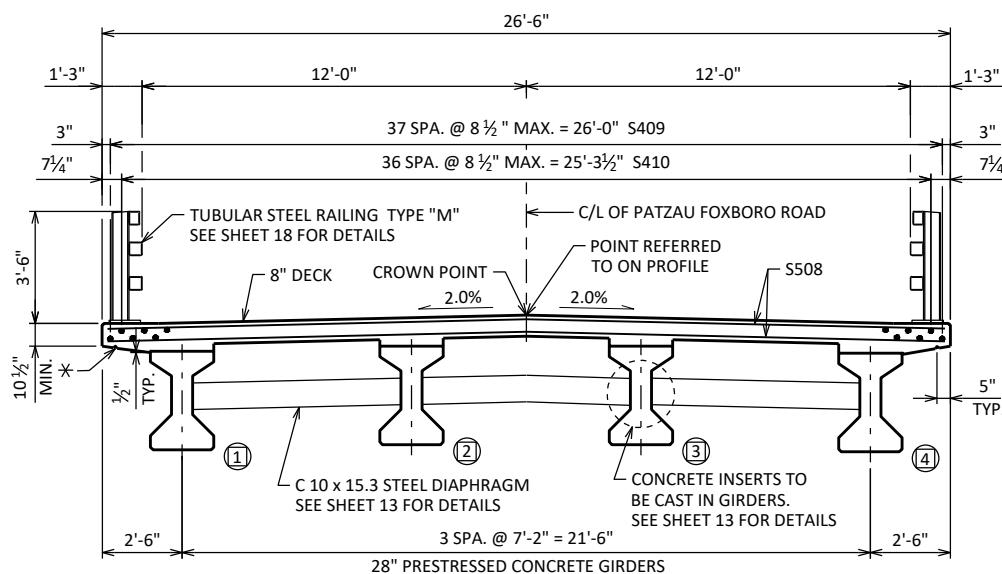
EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

FOR DIAPHRAGM SPACING, SEE SHEET 16.



* 3/4" V-GROOVE, EXTEND V-GROOVE TO 6" FROM F.F. OF ABUTMENT DIAPHRAGMS - TYP.

TYPICAL SECTION THRU BRIDGE

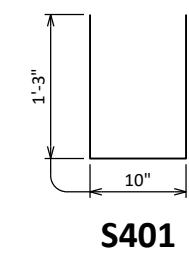
(LOOKING EAST)

BILL OF BARS

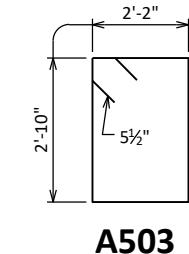
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S401	X	36	3'-2"	X		DIAPH. @ ABUT. NOTCH VERT.
S402	X	12	4'-4"			DIAPH. @ ABUT. NOTCH HORIZ.
S503	X	60	10'-8"	X		DIAPH. @ ABUT. VERT.
S604	X	10	26'-6"			DIAPH. @ ABUT. HORIZ.
S605	X	6	4'-5"	X		DIAPH. @ ABUT. HORIZ. @ WINGS 1 & 3
S606	X	18	5'-5"			DIAPH. @ ABUT. BTW. GIRDERS HORIZ.
S507	X	16	6'-0"			DIAPH. @ ABUT. THRU GIRDERS HORIZ.
S508	X	137	26'-6"			DECK TRANS. TOP & BOTTOM
S409	X	76	24'-11"			DECK LONG. BOTTOM
S410	X	74	24'-11"			DECK LONG. TOP
S611	X	32	12'-0"	X		DECK @ RAIL POSTS
S612	X	48	6'-0"			DECK @ INT. RAIL POSTS
S613	X	16	4'-8"	X		DECK @ END RAIL POSTS
S414	X	10	2'-10"			DIAPH. @ ABUT. VERT. @ ENDS
S615	X	6	4'-11"	X		DIAPH. @ ABUT. HORIZ. @ WINGS 2 & 4

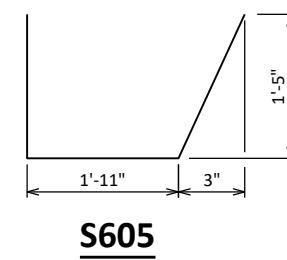
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



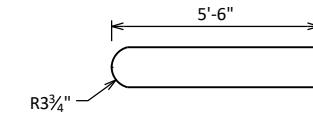
S401



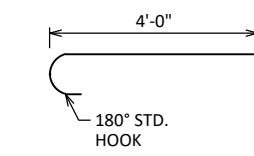
A503



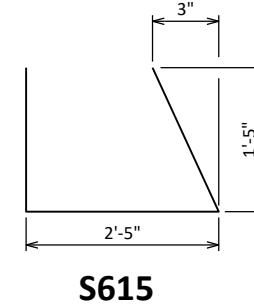
S605



S611

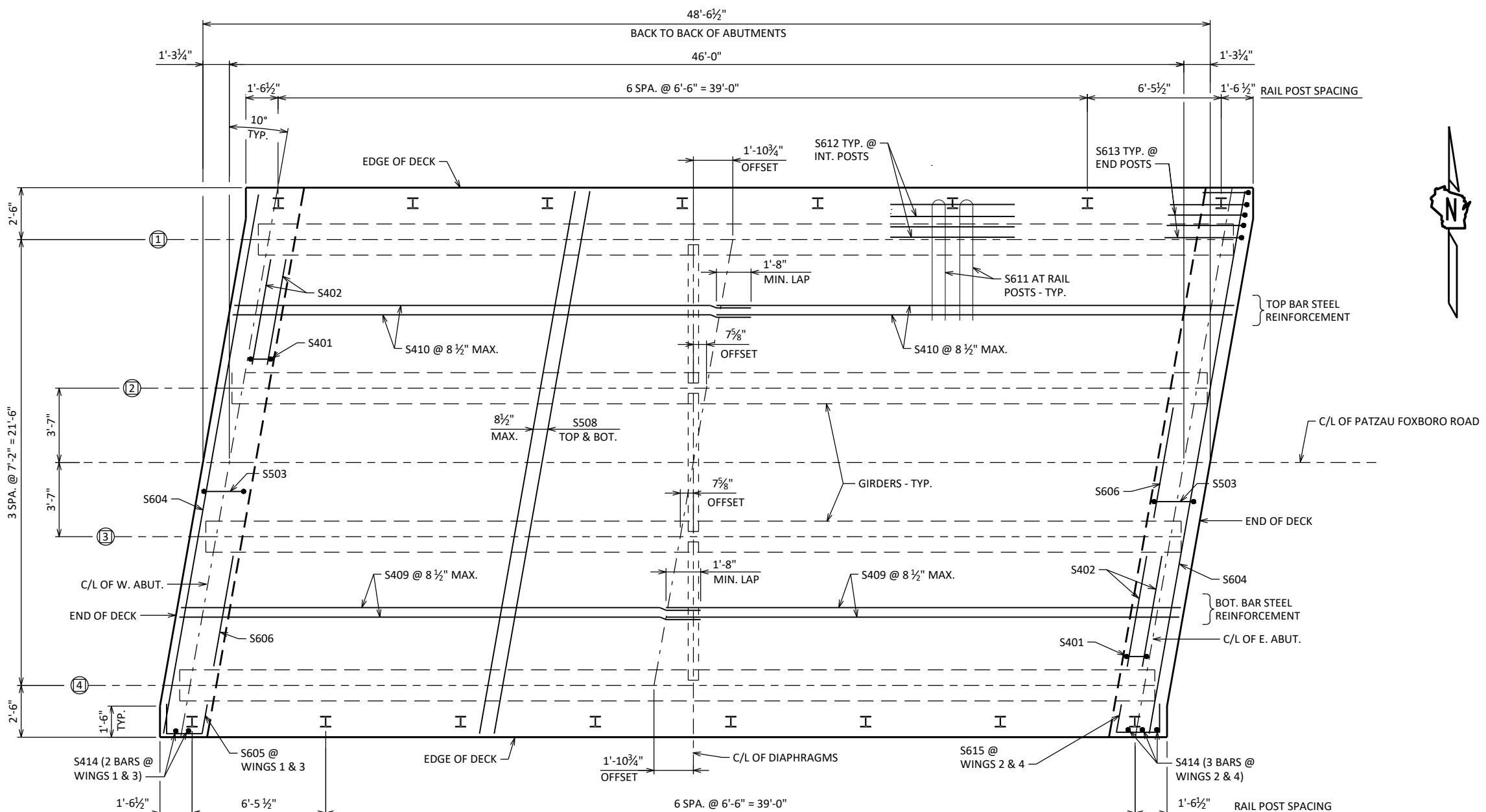


S613



S615

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
	DRAWN BY	PLANS CLP	CK'D DRS
SUPERSTRUCTURE			SHEET 15 OF 18

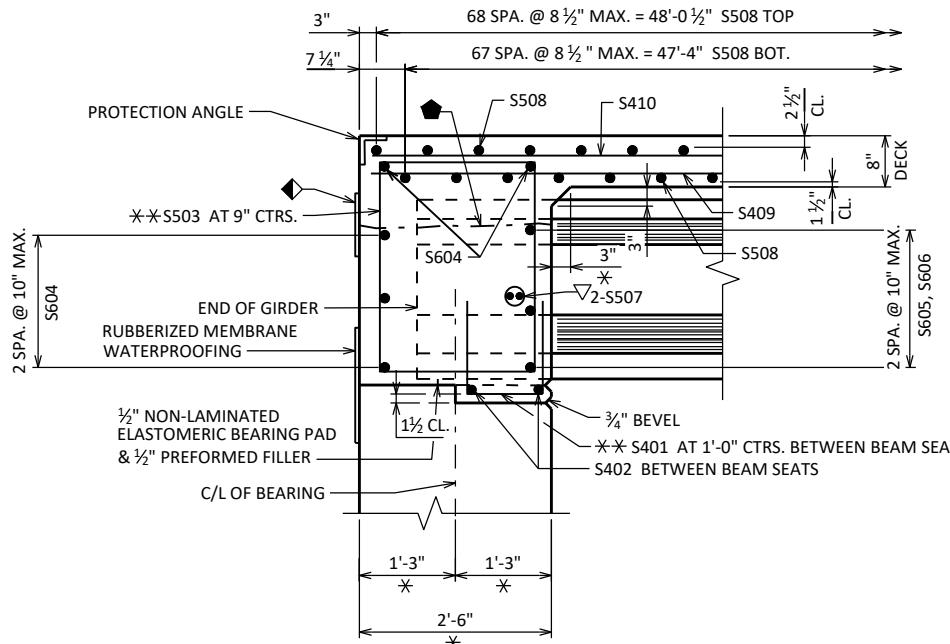


PLAN

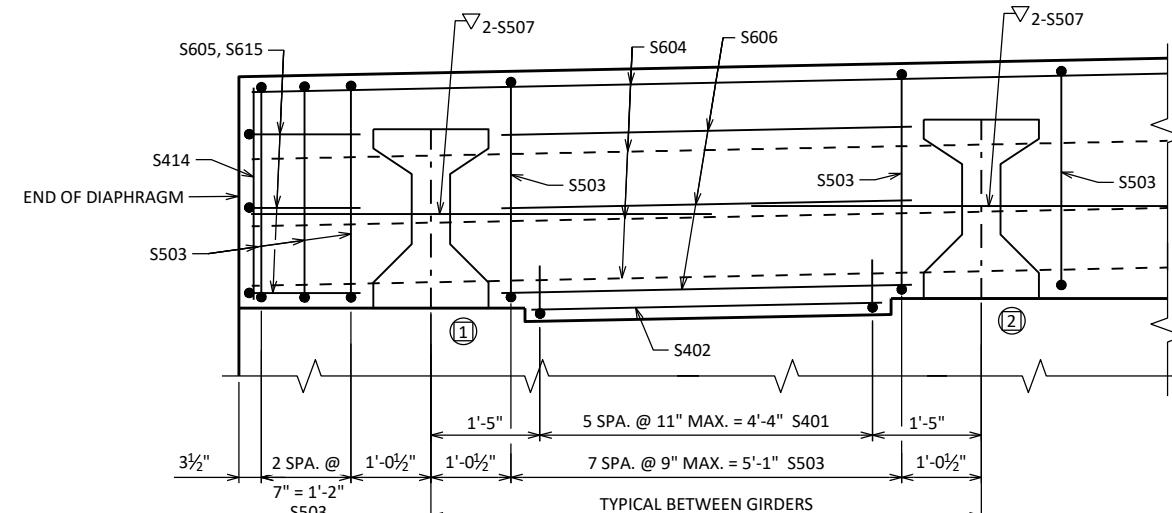
TOP OF DECK ELEVATIONS

LOCATION	C/L W. ABUT.	½ PT.	C/L E. ABUT.								
N. EDGE OF DECK	920.84	920.78	920.74	920.71	920.68	920.66	920.65	920.64	920.65	920.66	920.68
GIRDER 1	920.89	920.84	920.79	920.76	920.73	920.71	920.70	920.69	920.70	920.71	920.73
GIRDER 2	921.05	921.00	920.95	920.91	920.88	920.86	920.84	920.84	920.84	920.85	920.87
C/L OF PATZAU FOXBORO RD	921.13	921.07	921.03	920.99	920.96	920.93	920.92	920.91	920.91	920.92	920.94
GIRDER 3	921.07	921.01	920.96	920.92	920.89	920.86	920.85	920.84	920.84	920.85	920.86
GIRDER 4	920.94	920.88	920.83	920.79	920.75	920.73	920.71	920.70	920.69	920.70	920.71
S. EDGE OF DECK	920.90	920.84	920.79	920.74	920.71	920.68	920.66	920.65	920.64	920.65	920.66

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY CLP PLANS CK'D DRS			
SUPERSTRUCTURE PLAN		SHEET 16 OF 18	

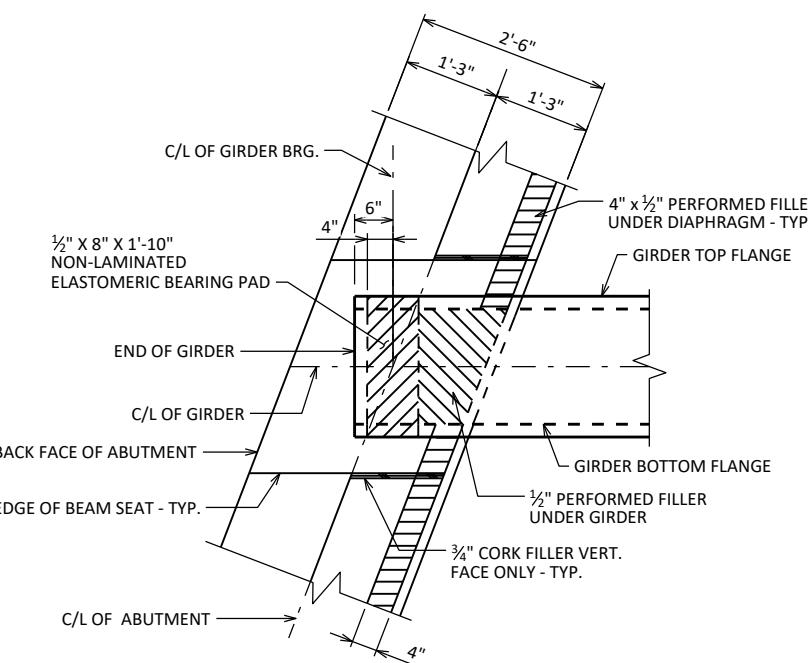


PART. LONGIT. SECTION



PART. SECTION AT ABUTMENT

GIRDERS 1 AND 2 SHOWN, REST ARE THE SAME



BEARING PAD DETAIL

* DIMENSION IS TAKEN NORMAL TO C/L
SUBSTRUCTURE UNITS

** BARS PLACED PARALLEL TO GIRDERS
SPACING PERPENDICULAR TO C/L GIRDERS

◆ 18" RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JT. IS USED. COST INCLUDED WITH BID ITEM "CONCRETE MASONRY BRIDGES".

OPTIONAL CONSTRUCTION JOINT.
IF USED, DECK POUR MUST BE WITHIN 2
WEEKS FROM THE TIME OF THE DIAPHRAGM
POUR.

▽ 2 - S507 BARS. FIELD BEND ALONG SKEW
1 1/8" DIA. HOLE IN WEB.

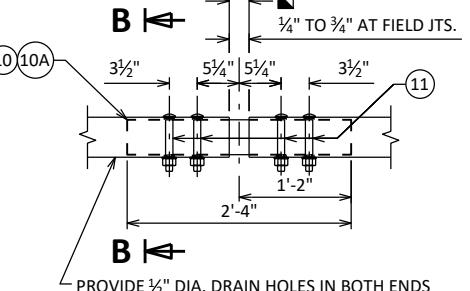
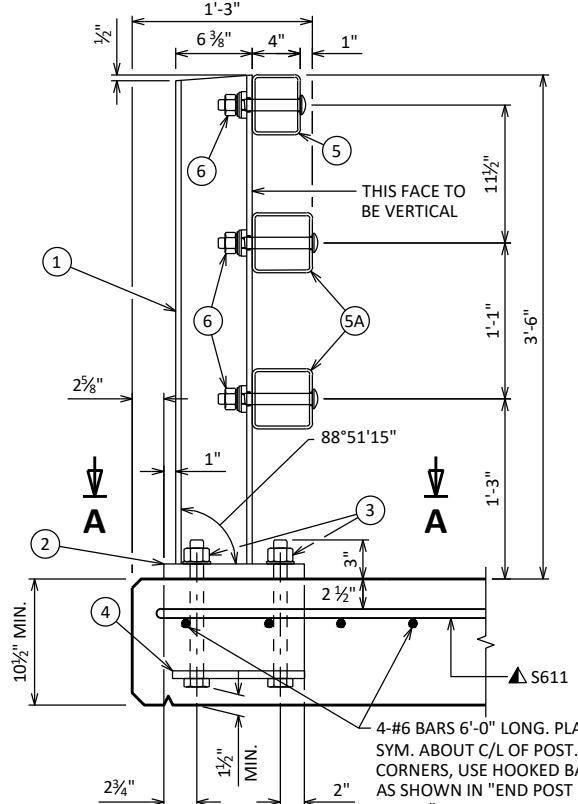
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
		DRAWN BY	PLANS CK'D
		CLP	DRS
SUPERSTRUCTURE 28" PRESTRESSED GIRDER DETAILS			
SHEET 17 OF 18			
SCALE = 1:24			

LEGEND

- W6 X 25 WITH $1\frac{1}{8}$ " X $1\frac{1}{2}$ " HORIZ. SLOTS ON EACH SIDE OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE $1\frac{1}{4}$ " X $1\frac{3}{4}$ " X $1\frac{1}{8}$ " WITH $1\frac{1}{16}$ " DIA. OVERRSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ASTM A449 - $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE $1\frac{9}{16}$ " LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16 " USE $1\frac{3}{8}$ " LONG. USE $10\frac{1}{4}$ " LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- $5\frac{1}{8}$ " X $11\frac{1}{2}$ " X $1\frac{1}{8}$ " ANCHOR PLATE (GALVANIZED) WITH $1\frac{1}{16}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 X 4 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- TS 5 X 5 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, $\frac{3}{16}$ " X $1\frac{1}{8}$ " X $1\frac{1}{8}$ " MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- $\frac{1}{2}$ " THK. BACK-UP PLATE WITH $2\frac{7}{8}$ " X $1\frac{1}{2}$ " THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR $\frac{7}{8}$ " DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- SPICE SLEEVE FABRICATED FROM $\frac{1}{4}$ " PLATE. PROVIDE "SLIDING FIT".
- $3\frac{1}{8}$ " X $3\frac{1}{8}$ " X $2\frac{1}{4}$ " PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- $3\frac{1}{8}$ " X $2\frac{1}{8}$ " X $2\frac{1}{4}$ " PLATE USED IN NO. 5, $\frac{3}{8}$ " X $3\frac{1}{8}$ " X $2\frac{1}{4}$ " PLATE USED IN NO. 5A. 2 PER RAIL.
- $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE $1\frac{1}{16}$ " X $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES IN PLATE NO. 10A. AT FIELD JOINTS AND $1\frac{1}{8}$ " X $2\frac{1}{4}$ " MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A. PROVIDE $1\frac{1}{16}$ " DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.
- $\frac{7}{8}$ " DIA. X $1\frac{1}{2}$ " LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- $\frac{3}{8}$ " X 8 " X $1\frac{1}{6}$ " PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- $\frac{7}{8}$ " DIA. X 2 " LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 1" DIA. HOLES IN TUBES NO. 5A FOR $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

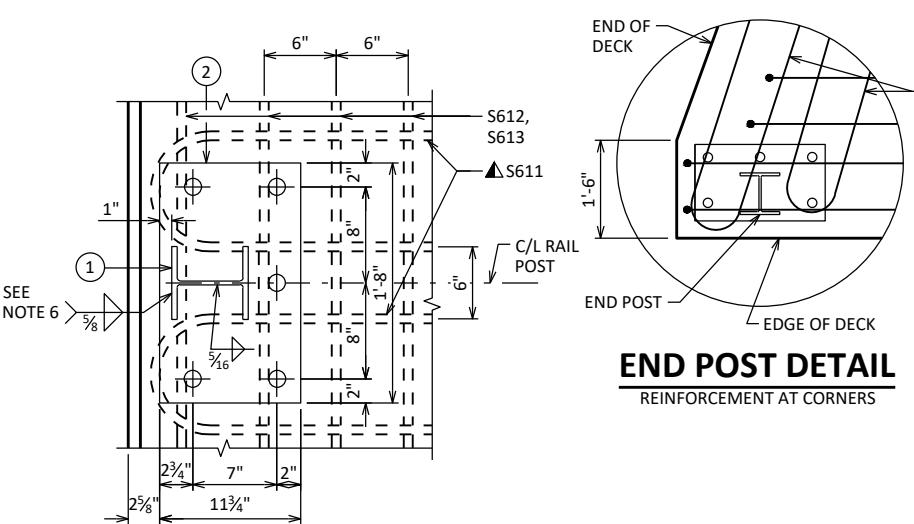
GENERAL NOTES

- BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL $\frac{1}{2}$ TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLINED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.



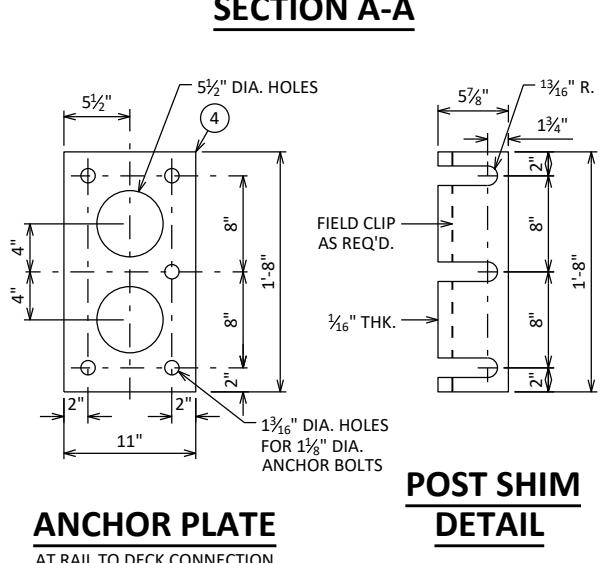
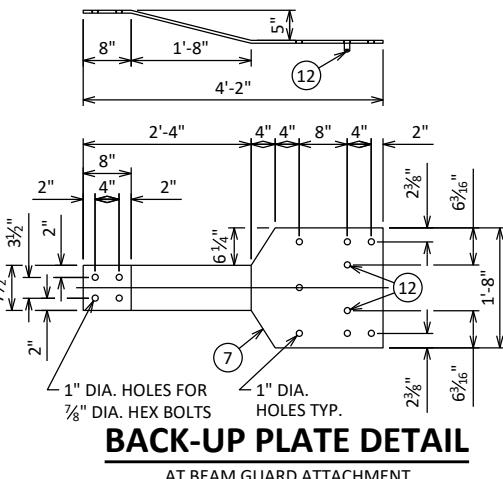
FIELD ERECTION JOINT DETAIL

SECTION THRU RAILING ON DECK

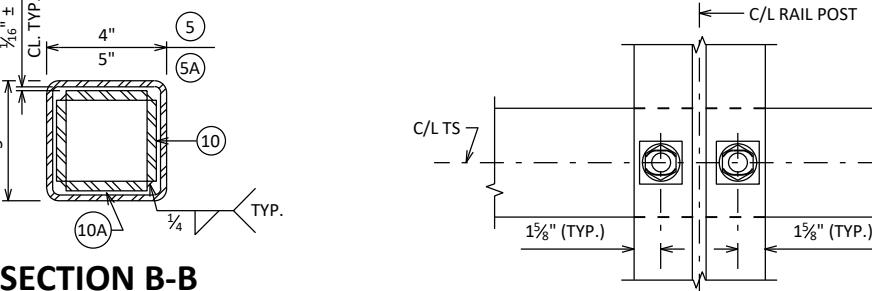


END POST DETAIL

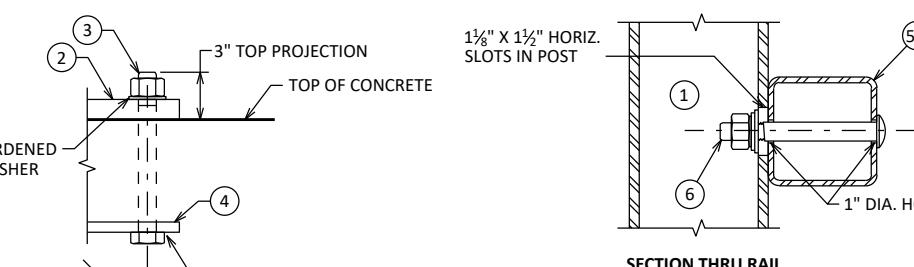
REINFORCEMENT AT CORNERS

ANCHOR PLATE
DETAIL

BACK-UP PLATE DETAIL



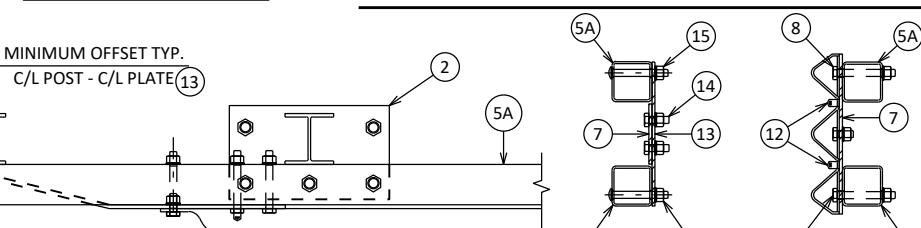
SECTION B-B



SECTION THRU RAIL

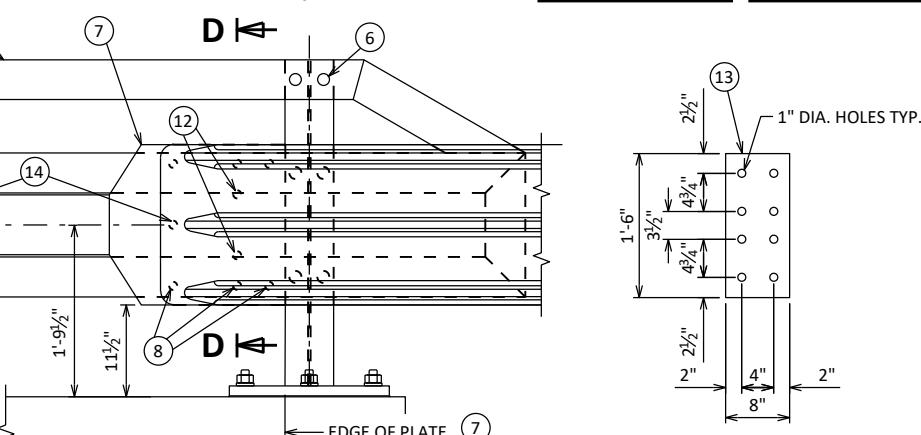
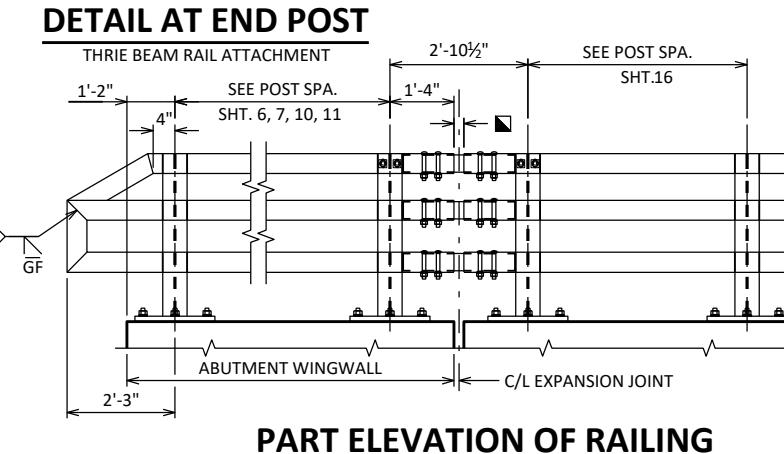
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

ANCHOR BOLTS

LOCATION MUST BE SHOWN
ON SHOP DRAWINGS

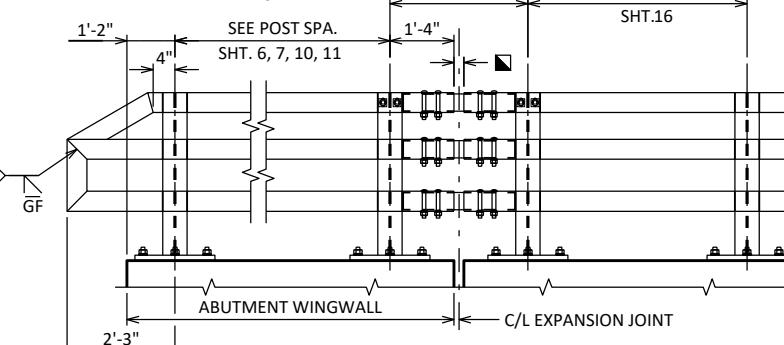
TOP VIEW AT END POST

THRIE BEAM RAIL ATTACHMENT

ANCHOR PLATE
AT BEAM GUARD ATTACHMENT

DETAIL AT END POST

THRIE BEAM RAIL ATTACHMENT



PART ELEVATION OF RAILING

▲ TIE TO TOP MAT OF STEEL.

* ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.

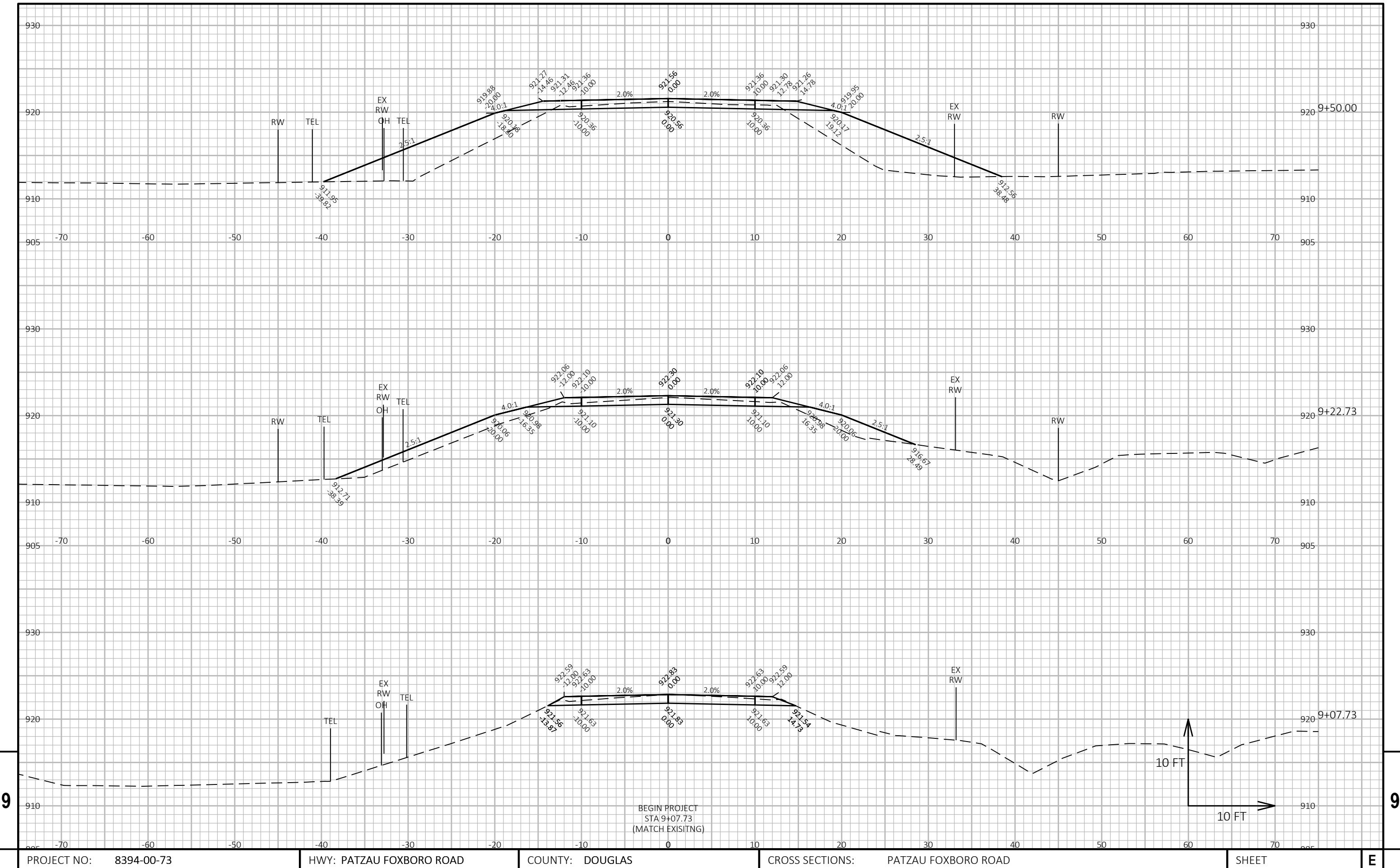
■ RDWY. OPENING OR 2 1/2" MIN. FOR STRIP SEAL EXP. JOINT & (1/4" TO 3/4") OPENING FOR A1 ABUTMENT.

NO.	DATE	REVISION	BY
			STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION
STRUCTURE B-16-151			
DRAWN BY	CLP	PLANS CK'D	DRS
TUBULAR STEEL RAILING TYPE "M"			SHEET 18 OF 18
SCALE = 2.00			

PATZAU FOXBORO ROAD COMPUTER EARTHWORK

Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Cut 1.00	Fill 1.30	
				Note 1	Note 2	Note 1	Note 3	
9+07.73	--	21.1	0.0					
9+22.73	15	15.3	40.8	10	11	10	15	-5
9+50.	27	13.1	132.4	14	87	24	128	-104
9+54.66	5	12.6	118.4	2	22	27	157	-130
9+58.8	4	12.3	55.8	2	13	29	174	-145
9+72.73	14	12.3	0.0	6	14	35	193	-157
BRIDGE	--	--	--	--	--	--	--	--
10+21.27	--	14.9	0.0	--	--	--	--	--
10+35.2	14	14.9	24.3	8	6	43	201	-157
10+39.34	4	15.6	56.5	2	6	45	209	-163
10+50.	11	17.9	57.6	7	23	52	238	-186
10+71.27	21	19.9	7.6	15	26	66	272	-204
10+86.27	15	22.9	0.0	12	2	78	274	-196
				78	211			

Note 1 - Cut	Volume need to be cut.
Note 2 - Fill	Volume needed to be filled.
Note 3 - Mass Ordinate	(Cut) - (Fill * 1.30)



PROJECT NO: 8394-00-73

HWY: PATZAU FOXBORO ROAD

COUNTY: DOUGLAS

CROSS SECTIONS: PATZAU FOXBORO ROAD

SHEET

FILE NAME : I:\42\42-1400.00 - DOUGLAS CO, TN SUMMIT, PATZAU FOXBORO RD\C3D\DSGN\CRDR\CRDR_PATZAU FOXBORO RD.DWG
LAYOUT NAME - XS-1

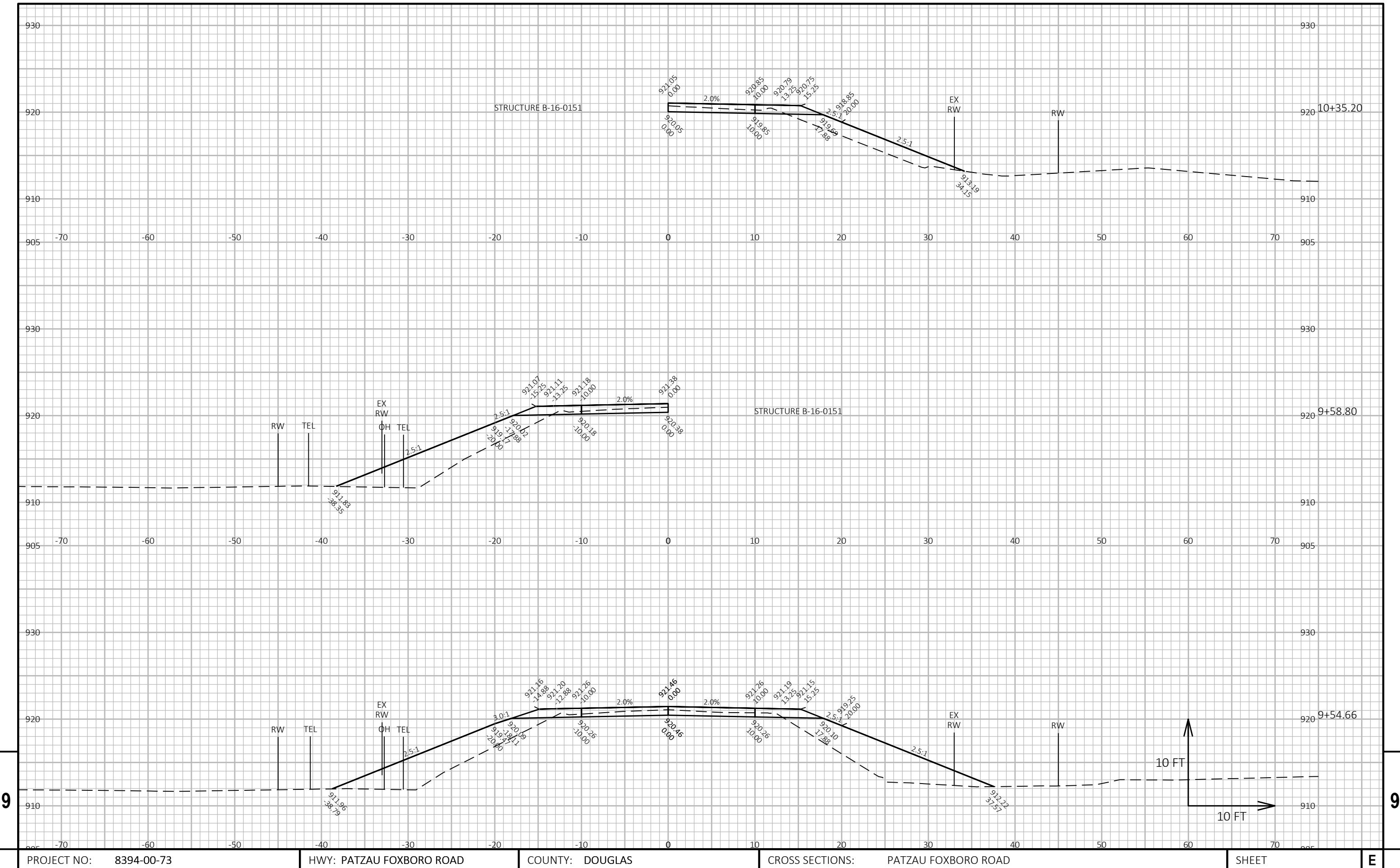
PLOT DATE : 1/9/2025 9:59 AM

PLOT BY : WALDERA, KAREN

PLOT NAME :

LOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

1/ISDOT/CADD\$ SHEET 49



PROJECT NO: 8394-00-73

HWY: PATZAU FOXBORO ROAD

COUNTY: DOUGLAS

CROSS SECTIONS: PATZAU FOXBORO ROAD

SHEET

E |

FILE NAME : I:\42\42-1400.00 - DOUGLAS CO, TN SUMMIT, PATZAU FOXBORO RD\C3D\DSGN\CRDR\CRDR_PATZAU FOXBORO RD.DWG
LAYOUT NAME - XS-2

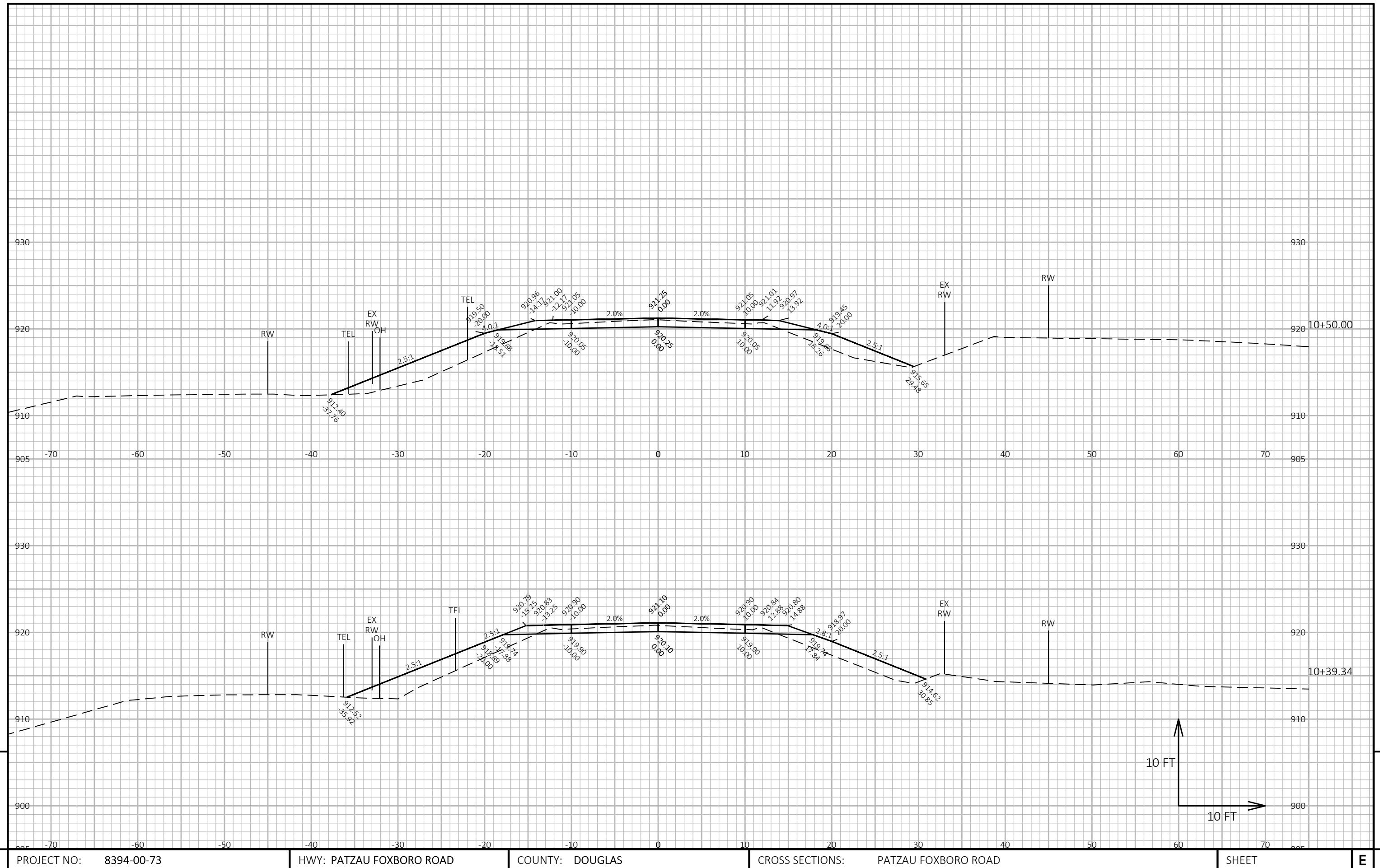
PLOT DATE : 1/9/2025 9:59 AM

PLOT BY : WALDERA, KARE

PLOT NAME

PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

1/ISDOT/CADD\$ SHEET 49



PROJECT NO: 8394-00-73

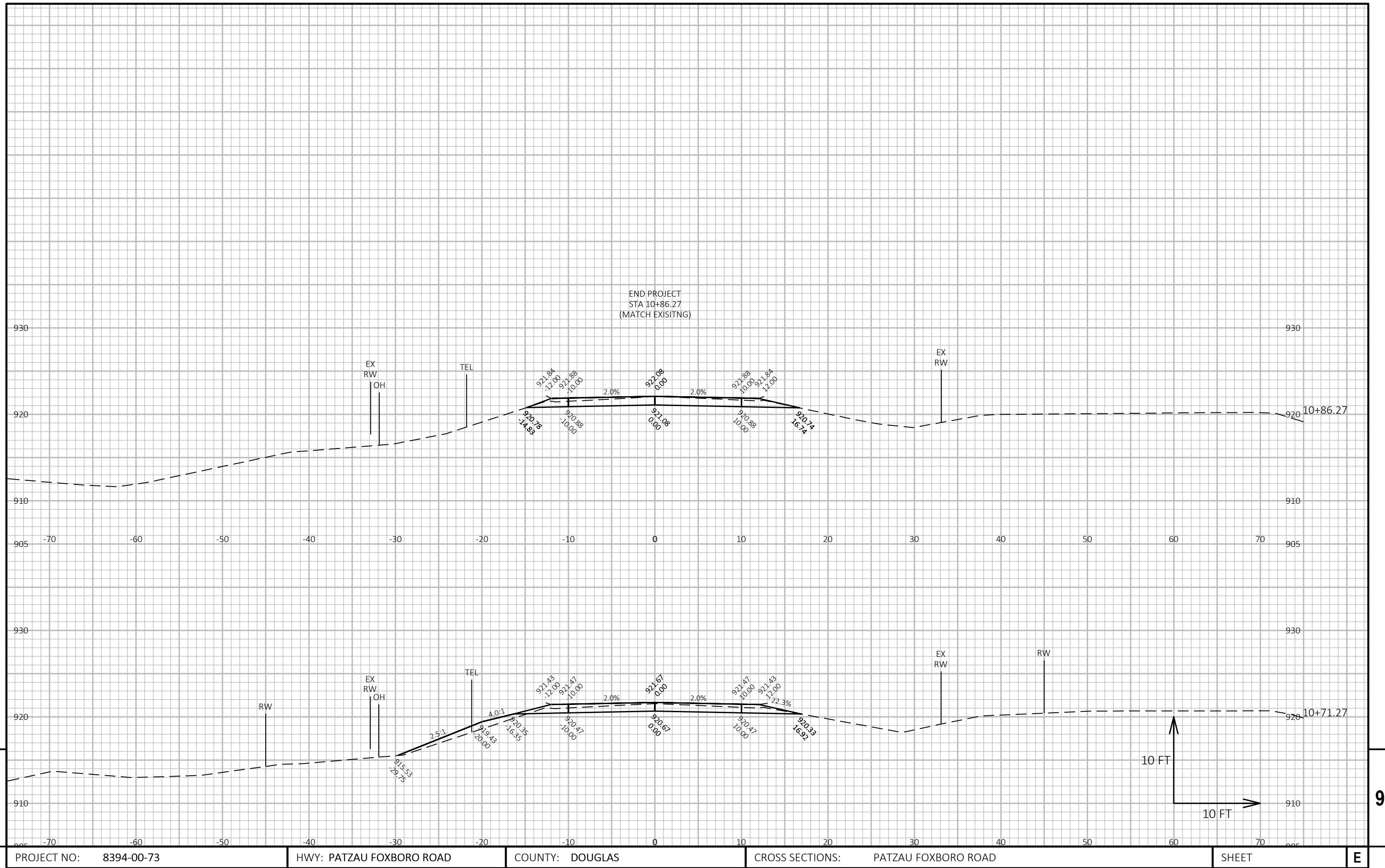
HWY: PATZAU FOXBORO ROAD

COUNTY: DOUGLAS

CROSS SECTIONS: PATZAU FOXBORO ROAD

SHEET

E



PROJECT NO: 8394-00-73

HWY: PATZAU FOXBORO ROAD

COUNTY: DOUGLAS

CROSS SECTIONS: PATZAU FOXBORO ROAD

SHEET

E

FILE NAME : I:\42\42-1400.00 - DOUGLAS CO, TN SUMMIT, PATZAU FOXBORO RD\C3D\DSGN\CRDR\CRDR_PATZAU FOXBORO RD.DWG
LAYOUT NAME - XS-4

PLOT DATE : 1/9/2025 10:00 AM

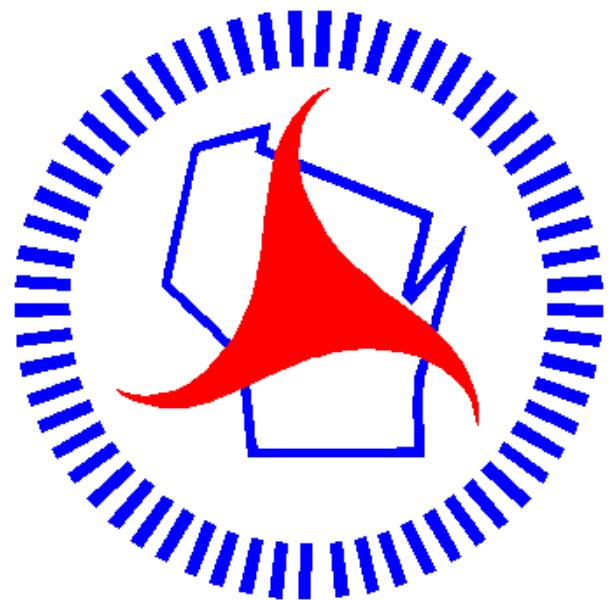
PLOT BY : WALDERA, KARE

PLOT NAME

PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADD\$ SHEET 49

Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>