

SUP

MARCH 2026

PROJECT ID:

8394-00-73

WITH:

N/A

COUNTY:

DOUGLAS

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 56

41

N

DESIGN DESIGNATION

A.A.D.T.	(2026)	=	<100
A.A.D.T.	(2046)	=	<100
D.H.V.		=	10
D.D.		=	50/50
T.		=	10%
DESIGN SPEED		=	25 MPH
ESALS		=	N/A

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T SUMMIT, PATZAU FOXBORO ROAD

BALSAM CREEK BRIDGE B-16-0151

LOC STR

DOUGLAS COUNTY

STATE PROJECT NUMBER

8394-00-73

BEGIN PROJECT

STA 9+07.73

Y = 221514.74

X = 102996.65

END PROJECT

STA 10+86.27

Y = 221511.59

X = 103175.16

STRUCTURE B-16-0151

STA 9+97

STATE OF MINNESOTA

DOUGLAS COUNTY

FOXBORO

PATZAU

SCALE

0 1 MI

LAYOUT

TOTAL NET LENGTH OF CENTERLINE = 0.034 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), DOUGLAS COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 18.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8394-00-73		

ACCEPTED FOR

TOWN of SUMMIT

10-24-2025

(Date)

(Town Chairman)

ORIGINAL PLANS PREPARED BY

AYRES

DANIEL N. SYDOW

E-38363

WI

10/27/2025

(Date)

(Signature)

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor

Designer

Project Manager

Regional Examiner

Regional Supervisor

AYRES ASSOCIATES INC

AYRES ASSOCIATES INC

TOU YANG, PE

NW REGION

TOU YANG, PE

APPROVED FOR THE DEPARTMENT

DATE: 10/28/2025

(Signature)

E

FILE NAME : I:\42\42-1400.00 - DOUGLAS CO, TN SUMMIT, PATZAU FOXBORO RD\C3D\SHEETS\010101-TI.DWG

PLOT DATE : 12/20/2024 1:50 PM

PLOT BY : PEDERSON, CARMEN

PLOT NAME :

2

UTILITIES CONTACTS

BRIGHTSPEED
MICHAEL COUGHLIN
1409 JOHN AVE
SUPERIOR, WI 54880
PHONE: 980-376-1865
EMAIL: michael.coughlin@brightspeed.com
EMAIL: relocations@brightspeed.com

EAST CENTRAL ENERGY
JAKE KLOCKE
2200 FINLAND AVENUE
PO BOX 89
FINLAYSON, MN 55735
PHONE: 763-691-2041
EMAIL: Jake.Klocke@ecemn.com

DIGGERSHOTLINE

Dial 811 or (800)242-8511

www.DiggersHotline.com

WISCONSIN DNR LIAISON

AMY CRONK
WDNR
810 W. MAPLE STREET
SPOONER, WI 54801
PHONE: 715-635-4229
PHONE: 715-520-3976
EMAIL: amy.cronk@wisconsin.gov

TOWN CONTACT

NICHOLAS HUDACEK, CHAIRMAN
TOWN OF SUMMIT
2731 E MICESKY ROAD
FOXBORO, WI 54836
PHONE: 715-399-2693
EMAIL: nhudaceksummittownchair@yahoo.com

DESIGN PROJECT LEADER

DANIEL SYDOW, PE
AYRES ASSOCIATES
3433 OAKWOOD HILLS PARKWAY
EAU CLAIRE, WI 54701
PHONE: 715-834-3161
EMAIL: sydowd@AyresAssociates.com

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

RIGHT OF WAY INFORMATION SHOWN ON THE PLANS IS APPROXIMATE.

EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT APPROXIMATE LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE CONTRACTOR'S EROSION CONTROL IMPLEMENTATION PLAN (ECIP) AND APPROVED BY THE ENGINEER. MAINTAIN EROSION CONTROL MEASURES UNTIL SUCH A TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

SEED MIXTURE NO. 20 AND SEEDING TEMPORARY SHALL BE USED IN THE PROJECT AND SHALL BE PLACED AS SHOWN IN THE PLANS AND/OR DIRECTED BY THE ENGINEER.

THE PROPOSED SHOULDER WIDTH SHOWN IN THE TYPICAL SECTIONS ARE MINIMUM WIDTH. PERPETUATE EXISTING SHOULDERS THAT ARE WIDER THAN WHAT IS SHOWN IN THE TYPICAL SECTIONS.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

DO NOT DRIVE OR STORE EQUIPMENT, OR STORE CONSTRUCTION MATERIALS IN ENVIRONMENTALLY SENSITIVE AREAS, WETLANDS OR WATERWAYS.

THE DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR WITH A MONUMENT TO BE INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.

RUNOFF COEFFICIENT TABLE

LAND USE:	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS:	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIPTURF:	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPETURF:			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT:	.70 - .95											
CONCRETE:	.80 - .95											
BRICK:	.70 - .80											
DRIVES, WALKS:	.75 - .85											
ROOFS:	.75 - .95											
GRAVEL ROADS, SHOULDERS:	.40 - .60											

TOTAL PROJECT AREA = 0.356 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.244 ACRES

PROJECT NO: 8394-00-73

HWY: PATZAU FOXBORO ROAD

COUNTY: DOUGLAS

GENERAL NOTES

SHEET

E

FILE NAME : I:\42\42-1400.00 - DOUGLAS CO, TN SUMMIT, PATZAU FOXBORO RD\C3D\SHEETS\020101-GN.DWG
LAYOUT NAME - 01

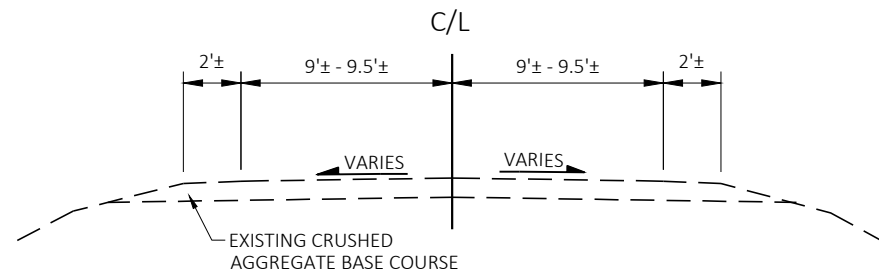
PLOT DATE : 1/16/2026 7:26 AM

PLOT BY : WALDERA, KAREN

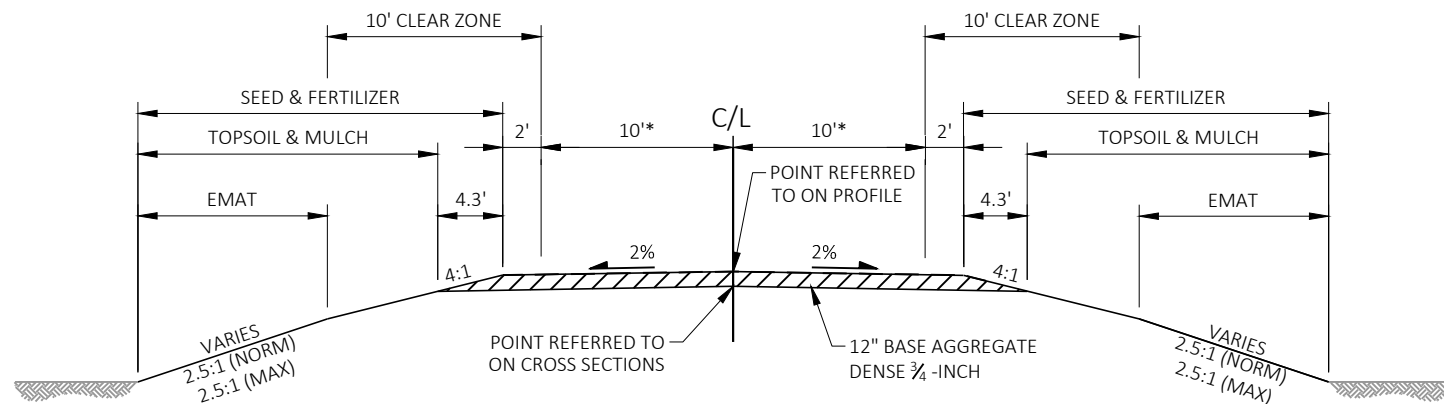
PLOT NAME :

PLOT SCALE : 1" = 1'

WISDOT/CADDs SHEET 42

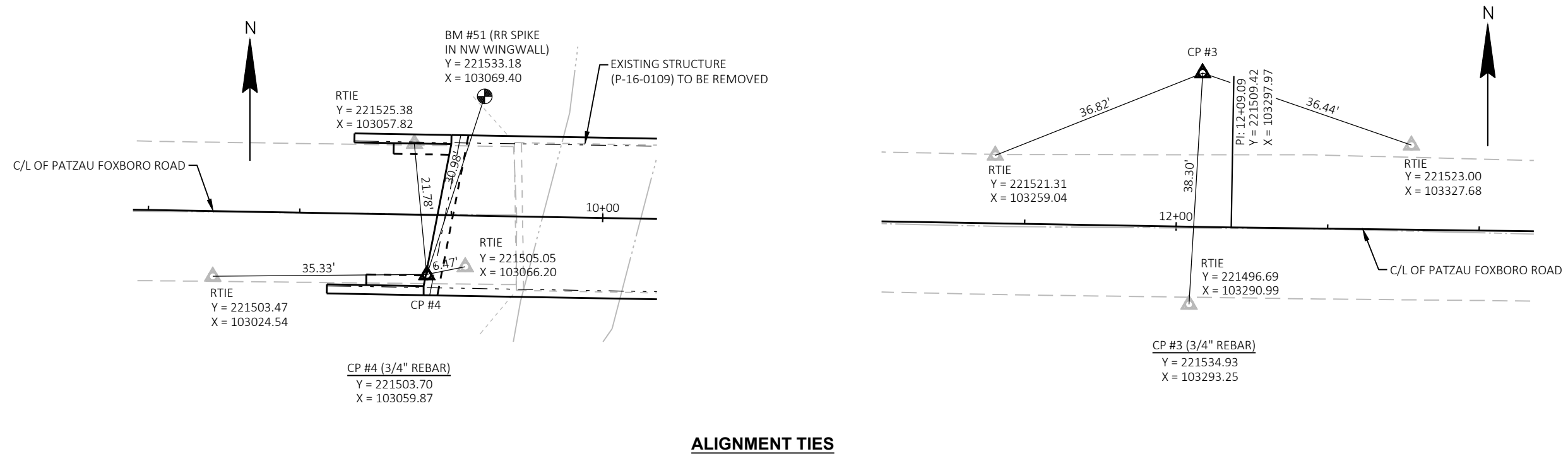
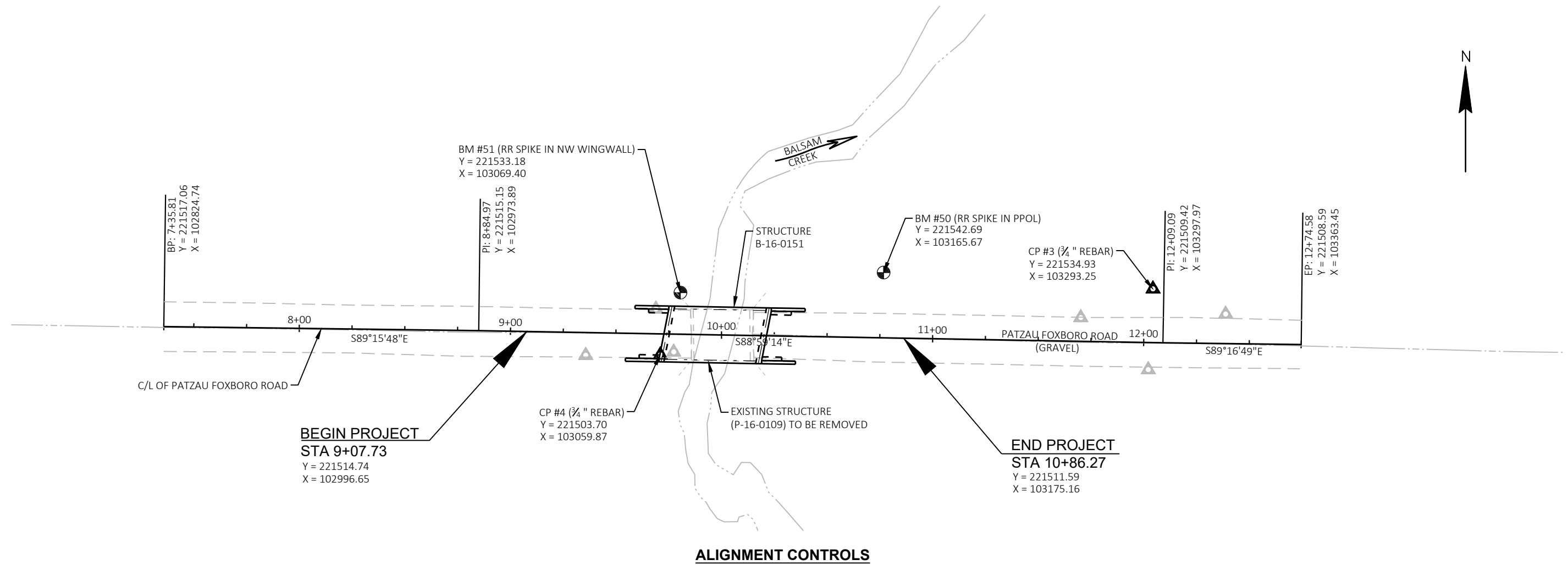


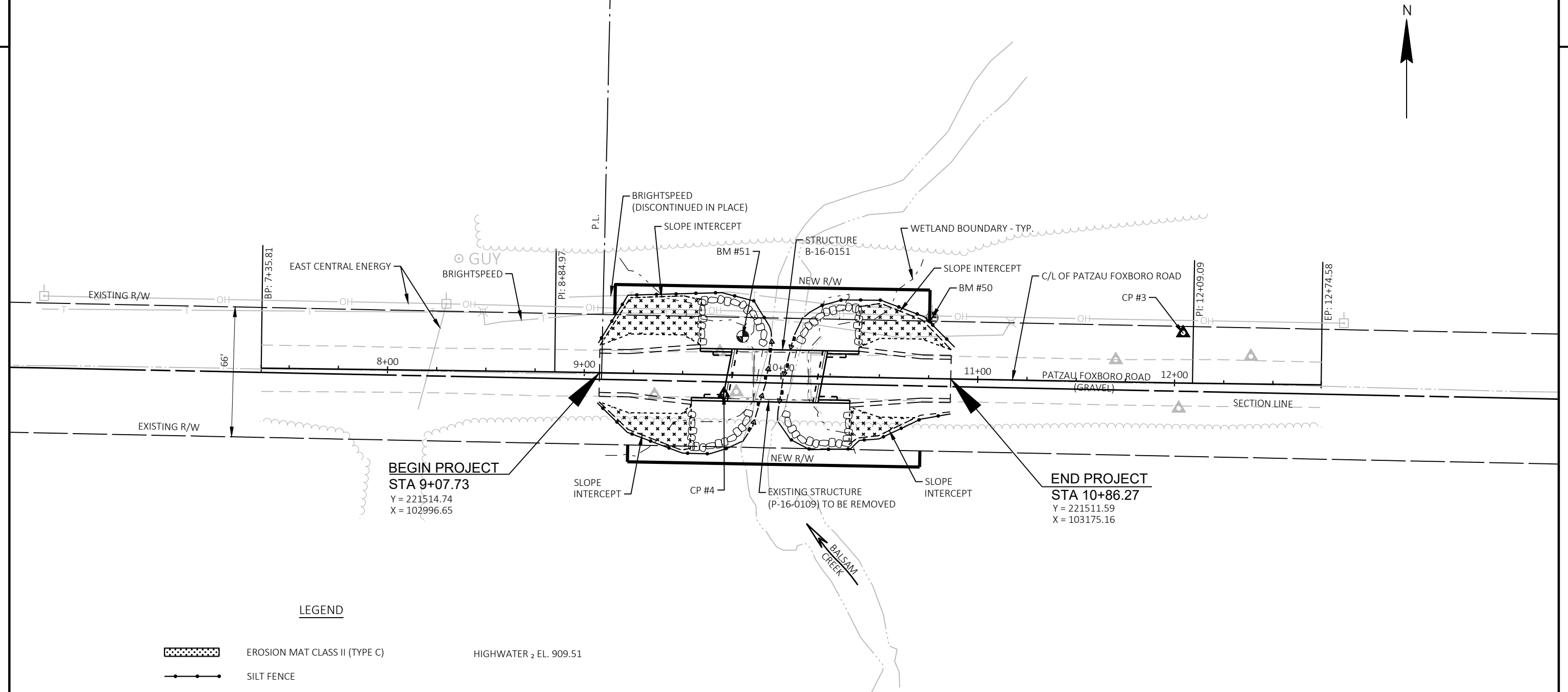
PATZAU FOXBORO ROAD



PATZAU FOXBORO ROAD
STA. 9+07.73 TO STA. 9+72.73
STA. 10+21.27 TO STA. 10+86.27

*THE BASE AGGREGATE LANE SHALL TAPER FROM 13.25' WIDE AT THE ENDS OF THE WINGS TO 10' WIDE AT 50' FROM THE END OF THE BRIDGE AND MATCH EXISTING AT THE ENDS OF THE PROJECT.



**LEGEND**

- | | |
|--|---------------------------------------|
| | EROSION MAT CLASS II (TYPE C) |
| | SILT FENCE |
| | RIPRAP HEAVY |
| | SLOPE INTERCEPT |
| | TURBIDITY BARRIER |
| | TEMPORARY DITCH CHECK (UNDISTRIBUTED) |

HIGHWATER 2 EL. 909.51

NOTES:
NO DISTURBANCE OR TOPSOIL STOCKPILING IS
ALLOWED OUTSIDE OF THE SLOPE INTERCEPTS.

WETLANDS EXIST IN THE PROJECT AREA.

NO IN-STREAM WORK BETWEEN SEPTEMBER 15
TO MAY 15, WITH BOTH DATES INCLUSIVE OF THE
TIMEOUT PERIOD.

MULCH TO BE PLACED ON SIDE SLOPES NOT PROTECTED BY
EROSION MAT.

PROJECT NO: 8394-00-73

HWY: PATZAU FOXBORO ROAD

COUNTY: DOUGLAS

EROSION CONTROL

SHEET

E

Estimate Of Quantities

8394-00-73

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-16-0109	EACH	1.000	1.000
0008	205.0100	Excavation Common	CY	78.000	78.000
0010	205.0508.S	Excavation, Hauling, and Disposal of Potential Creosote Contaminated Soil	TON	100.000	100.000
0012	206.1001	Excavation for Structures Bridges (structure) 01. B-16-0151	EACH	1.000	1.000
0014	208.0100	Borrow	CY	196.000	196.000
0016	210.1500	Backfill Structure Type A	TON	420.000	420.000
0018	213.0100	Finishing Roadway (project) 01. 8394-00-73	EACH	1.000	1.000
0020	305.0110	Base Aggregate Dense 3/4-Inch	TON	280.000	280.000
0022	502.0100	Concrete Masonry Bridges	CY	135.000	135.000
0024	502.3200	Protective Surface Treatment	SY	205.000	205.000
0026	503.0128	Prestressed Girder Type I 28-Inch	LF	188.000	188.000
0028	505.0400	Bar Steel Reinforcement HS Structures	LB	3,760.000	3,760.000
0030	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	12,870.000	12,870.000
0032	506.0105	Structural Steel Carbon	LB	470.000	470.000
0034	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	8.000	8.000
0036	506.4000	Steel Diaphragms (structure) 01. B-16-0151	EACH	3.000	3.000
0038	513.4061	Railing Tubular Type M	LF	165.000	165.000
0040	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0042	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	780.000	780.000
0044	606.0300	Riprap Heavy	CY	310.000	310.000
0046	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	180.000	180.000
0048	618.0100	Maintenance and Repair of Haul Roads (project) 01. 8394-00-73	EACH	1.000	1.000
0050	619.1000	Mobilization	EACH	1.000	1.000
0052	624.0100	Water	MGAL	13.000	13.000
0054	625.0100	Topsoil	SY	465.000	465.000
0056	627.0200	Mulching	SY	315.000	315.000
0058	628.1504	Silt Fence	LF	490.000	490.000
0060	628.1520	Silt Fence Maintenance	LF	980.000	980.000
0062	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0064	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0066	628.2027	Erosion Mat Class II Type C	SY	315.000	315.000
0068	628.6005	Turbidity Barriers	SY	105.000	105.000
0070	628.7504	Temporary Ditch Checks	LF	50.000	50.000
0072	629.0210	Fertilizer Type B	CWT	0.500	0.500
0074	630.0120	Seeding Mixture No. 20	LB	29.000	29.000
0076	630.0200	Seeding Temporary	LB	9.000	9.000
0078	630.0300	Seeding Borrow Pit	LB	6.000	6.000
0080	630.0500	Seed Water	MGAL	15.000	15.000
0082	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	6.000	6.000
0084	637.2230	Signs Type II Reflective F	SF	16.500	16.500
0086	638.2602	Removing Signs Type II	EACH	4.000	4.000
0088	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0090	642.5001	Field Office Type B	EACH	1.000	1.000
0092	643.0420	Traffic Control Barricades Type III	DAY	1,880.000	1,880.000
0094	643.0705	Traffic Control Warning Lights Type A	DAY	2,510.000	2,510.000
0096	643.0900	Traffic Control Signs	DAY	1,250.000	1,250.000
0098	643.5000	Traffic Control	EACH	1.000	1.000

Estimate Of Quantities

8394-00-73

Line	Item	Item Description	Unit	Total	Qty
0100	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0102	645.0120	Geotextile Type HR	SY	540.000	540.000
0104	650.4500	Construction Staking Subgrade	LF	130.000	130.000
0106	650.5000	Construction Staking Base	LF	130.000	130.000
0108	650.6501	Construction Staking Structure Layout (structure) 01. B-16-0151	EACH	1.000	1.000
0110	650.9911	Construction Staking Supplemental Control (project) 01. 8394-00-73	EACH	1.000	1.000
0112	650.9920	Construction Staking Slope Stakes	LF	130.000	130.000
0114	715.0502	Incentive Strength Concrete Structures	DOL	810.000	810.000
0116	999.2005.S	Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000
0118	SPV.0195	Special 01. Select Crushed Material for Travel Corridor	TON	16.000	16.000

CLEARING & GRUBBING

				201.0105 CLEARING STA	201.0205 GRUBBING STA
STATION	TO	STATION	LOCATION		
9+00	-	11+00	PATZAU FOXBORO RD	2	2
TOTAL 0010				2	2

NOTE: CUTTING OF TREES TO BE DONE PRIOR TO CONSTRUCTION BY OTHERS. CLEAR CUT TREES.

EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL

				205.0508.S EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL TON	REMARKS
STATION	TO	STATION	LOCATION		
9+78	-	10+21	PATZAU FOXBORO RD	100	TIMBER ABUTMENT
TOTAL 0010				100	

NOTE: EXCAVATE A 2' OFFSET AROUND EACH EXISTING BRIDGE TIMBER SUBSTRUCTURE AND 3' DEEP

BASE AGGREGATE DENSE

				305.0110 BASE AGGREGATE DENSE 3/4-INCH TON
STATION	TO	STATION	LOCATION	
9+07.73	-	9+72.73	PATZAU FOXBORO RD	140
10+21.27	-	10+86.27	PATZAU FOXBORO RD	140
TOTAL 0010				280

PATZAU FOXBORO ROAD EARTHWORK SUMMARY

From/To Station	Location	Common Excavation (1) (Item 205.0100)	Unexpanded Fill	Expanded Fill (2)	Mass Ordinate +/- (3)	Waste	Borrow (Item 208.0100)
		Cut		Factor 1.30			
9+07.73 - 9+72.73	MAINLINE	35	148	192	-157	0	157
10+21.27 - 10+86.27	MAINLINE	43	63	82	-39	0	39
TOTAL 0010		78					196

- 1) Common Excavation is the Cut. Item number 205.0100.
- 2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
- 3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.
- 4) All quantities shown in CY.

FINISHING ROADWAY

		213.0100.01 FINISHING ROADWAY (PROJECT) (01. 8394-00-73) EACH
LOCATION		
PROJECT LIMITS		1
TOTAL 0010		1

MAINTENANCE AND REPAIR OF HAUL ROADS

		618.0100.01 MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) (01. 8394-00-73) EACH
CATEGORY	LOCATION	
0030	PROJECT LIMITS	1
TOTAL 0030		1

ALL ITEMS ON THIS SHEET
ARE CATEGORY 0010
UNLESS OTHERWISE NOTED

MOBILIZATION	
LOCATION	619.1000 MOBILIZATION EACH
PROJECT LIMITS	1
TOTAL 0010	1

WATER	
LOCATION	624.0100 WATER MGAL
COMPACTION	5
DUST CONTROL	8
TOTAL 0010	13

MOBILIZATIONS EROSION CONTROL		
LOCATION	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH
	EACH	EACH
PROJECT LIMITS	4	4
TOTAL 0010	4	4

EROSION CONTROL ITEMS

STATION	TO	STATION	LOCATION	628.1504	628.1520	628.2027	628.6005	628.7504
				SILT FENCE LF	SILT FENCE MAINTENANCE LF	EROSION MAT CLASS II TYPE C SY	TURBIDITY BARRIERS SY	TEMPORARY DITCH CHECKS LF
9+07.73	-	10+00	PATZAU FOXBORO RD	200	400	155	45	--
10+00	-	10+86.27	PATZAU FOXBORO RD	190	380	95	40	--
UNDISTRIBUTED				100	200	65	20	50
TOTAL 0010				490	980	315	105	50

RESTORATION ITEMS

STATION	TO	STATION	LOCATION	625.0100	627.0200	629.0210	630.0120	630.0200	630.0300	630.0500
				TOPSOIL SY	MULCHING SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 20 LB	SEEDING TEMPORARY LB	SEEDING BORROW PIT LB	SEED WATER MGAL
8+09	-	9+44	PATZAU FOXBORO RD	215	130	0.2	13	4	6	7
10+55	-	11+66	PATZAU FOXBORO RD	155	120	0.2	10	3		5
UNDISTRIBUTED				95	65	0.1	6	2		3
TOTAL 0010				465	315	0.5	29	9	6	15

SIGNS TYPE II

STATION	LOCATION	SIGN CODE	SIGN SIZE (WxH) INCHES	634.0614	637.2230	638.2602	638.3000	REMARKS
				POSTS WOOD 4X6-INCH X 14- FT EACH	SIGNS TYPE II REFLECTIVE F SF	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	
7+50	RT	W13-1	18X18	1	2.25	--	--	25 MPH SPEED SIGN
9+57	LT	W5-52L	12x36	1	3	--	--	BRIDGE HASH MARK SIGN
9+54	RT	W5-52R	12x36	1	3	--	--	BRIDGE HASH MARK SIGN
9+84	LT			--	--	1	1	BRIDGE HASH MARK SIGN
9+85	RT			--	--	1	1	BRIDGE HASH MARK SIGN
10+15	LT			--	--	1	1	BRIDGE HASH MARK SIGN
10+16	RT			--	--	1	1	BRIDGE HASH MARK SIGN
10+40	LT	W5-52R	12x36	1	3	--	--	BRIDGE HASH MARK SIGN
10+36	RT	W5-52L	12x36	1	3	--	--	BRIDGE HASH MARK SIGN
12+50	LT	W13-1	18X18	1	2.25	--	--	25 MPH SPEED SIGN
TOTAL 0010				6	16.5	4	4	

FIELD OFFICE TYPE B

LOCATION	642.5001 FIELD OFFICE TYPE B EACH
	EACH
PROJECT LIMITS	1
TOTAL 0010	1

ALL ITEMS ON THIS SHEET
ARE CATEGORY 0010
UNLESS OTHERWISE NOTED

TRAFFIC CONTROL ITEMS								
			643.0420		643.0705		643.0900	643.5000
			TRAFFIC CONTROL BARRICADES TYPE		TRAFFIC CONTROL WARNING LIGHTS TYPE A		TRAFFIC CONTROL SIGNS	TRAFFIC CONTROL
LOCATION	DURATION DAYS	EACH	III DAY	EACH	DAY	EACH	DAY	EACH
PER SDD 15C02	95	18	1,710	24	2,280	12	1,140	1
UNDISTRIBUTED		--	170	--	230	--	110	--
TOTAL 0010			1,880		2,510		1,250	1

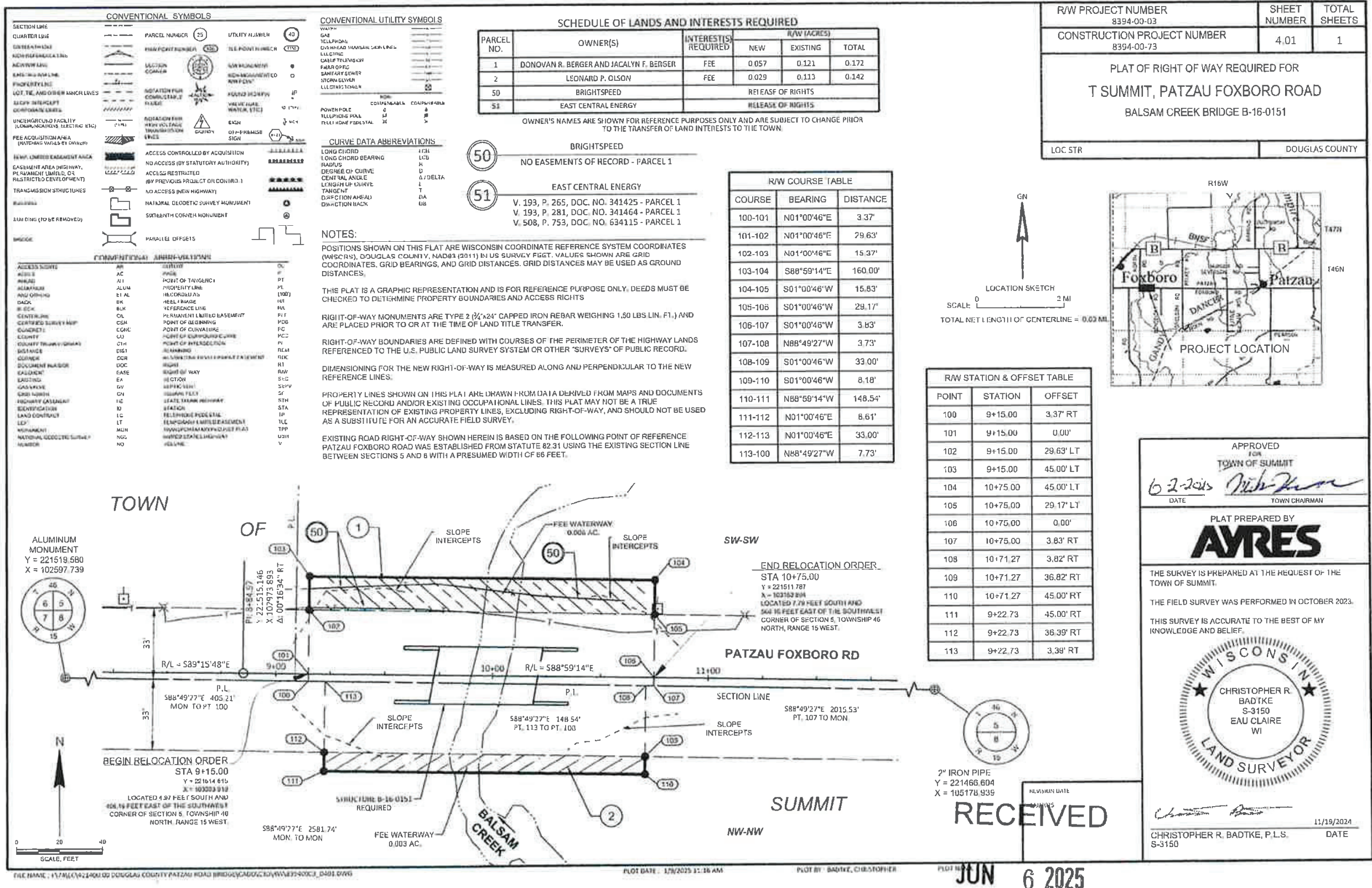
<u>CONSTRUCTION STAKING</u>						
STATION	TO	STATION	LOCATION	650.4500	650.5000	650.9920
				CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION STAKING SLOPE STAKES LF
9+07.73	-	10+86.27	PATZAU FOXBORO RD	130	130	130
TOTAL 0010				130	130	130

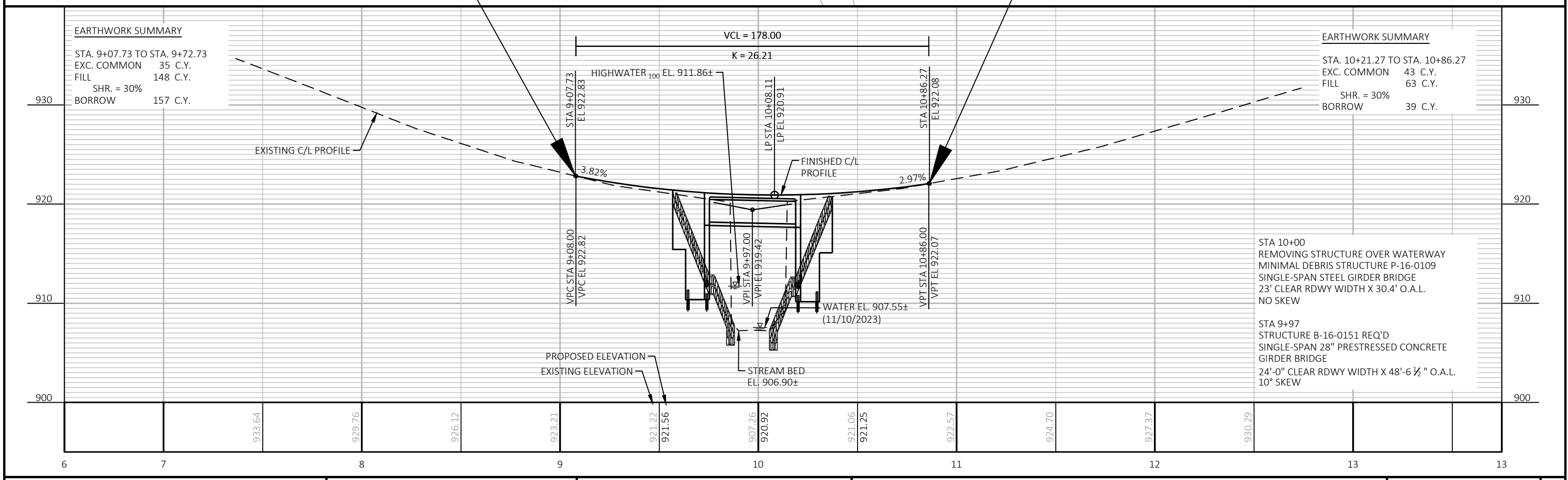
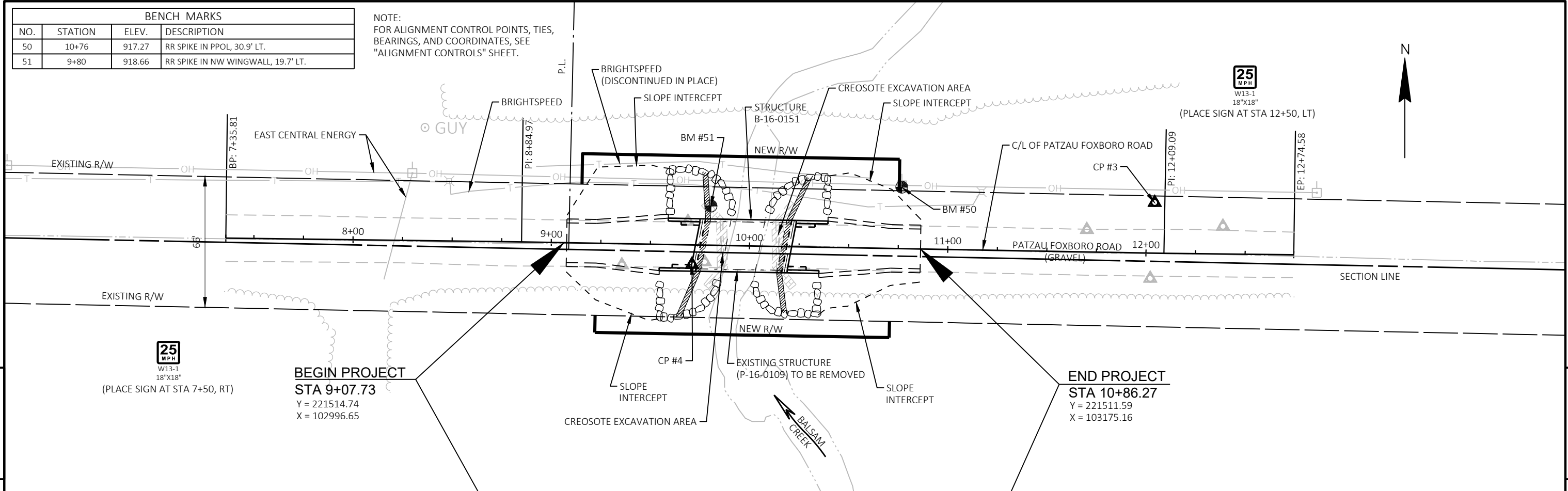
<u>CONSTRUCTION STAKING STRUCTURE LAYOUT</u>		
		650.6501.01
		CONSTRUCTION STAKING
		STRUCTURE LAYOUT
		(STRUCTURE) (01. B-16-0151)
CATEGORY	STRUCTURE	EACH
0020	B-16-0151	1
	TOTAL 0020	1

<u>CONSTRUCTION STAKING SUPPLEMENTAL CONTROL</u>	
	650.9911.01
	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 8394-00-73)
PROJECT	EACH
8394-00-73	1
TOTAL 0010	1

<div> <div>999.2005.S.01</div> <div>MAINTAINING BIRD DETERRENT SYSTEM (STATION) (01. 10+00)</div> </div>		
STATION	LOCATION	EACH
10+00	P-16-0109	1
TOTAL 0010		1

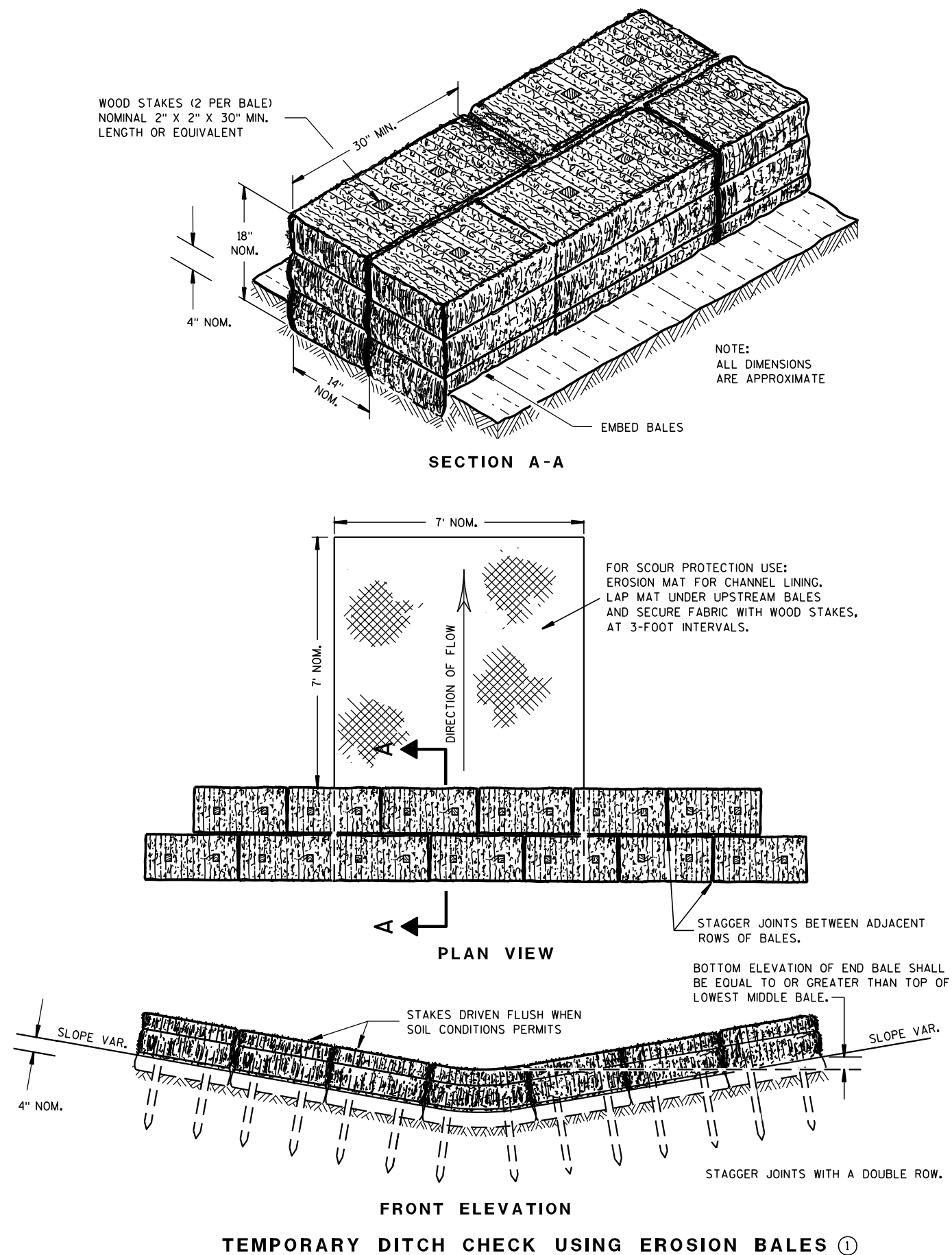
ALL ITEMS ON THIS SHEET
ARE CATEGORY 0010
UNLESS OTHERWISE NOTED





Standard Detail Drawing List

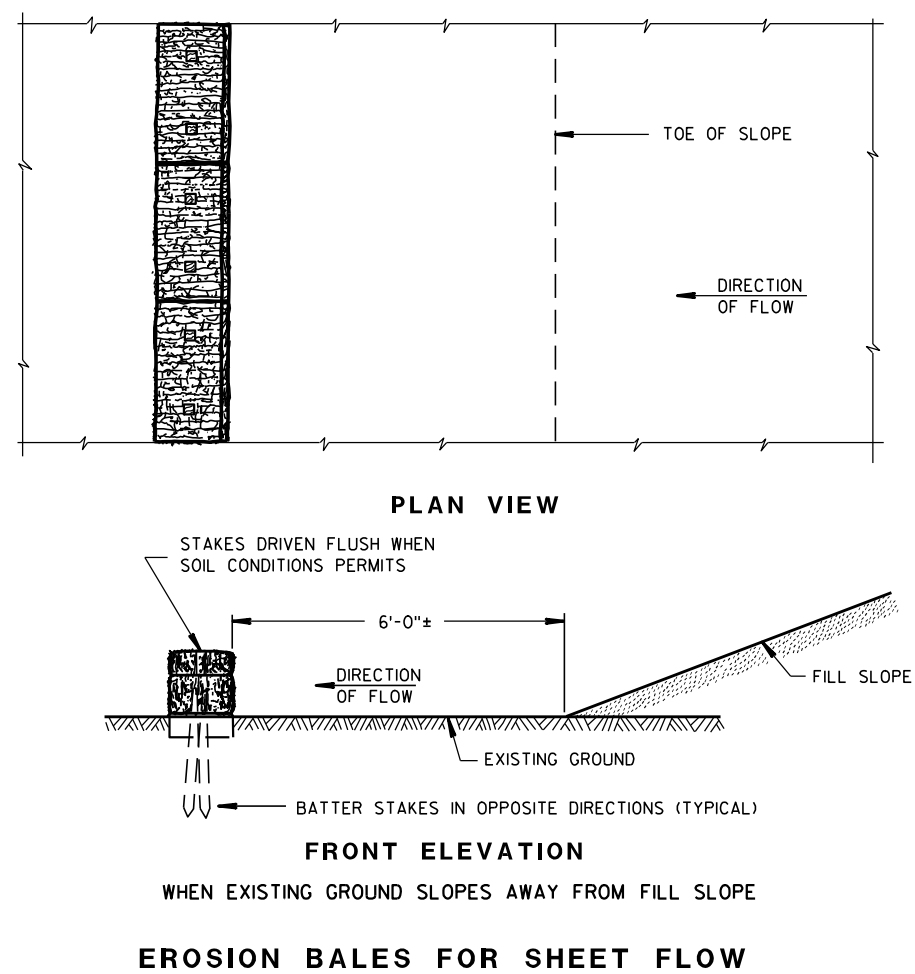
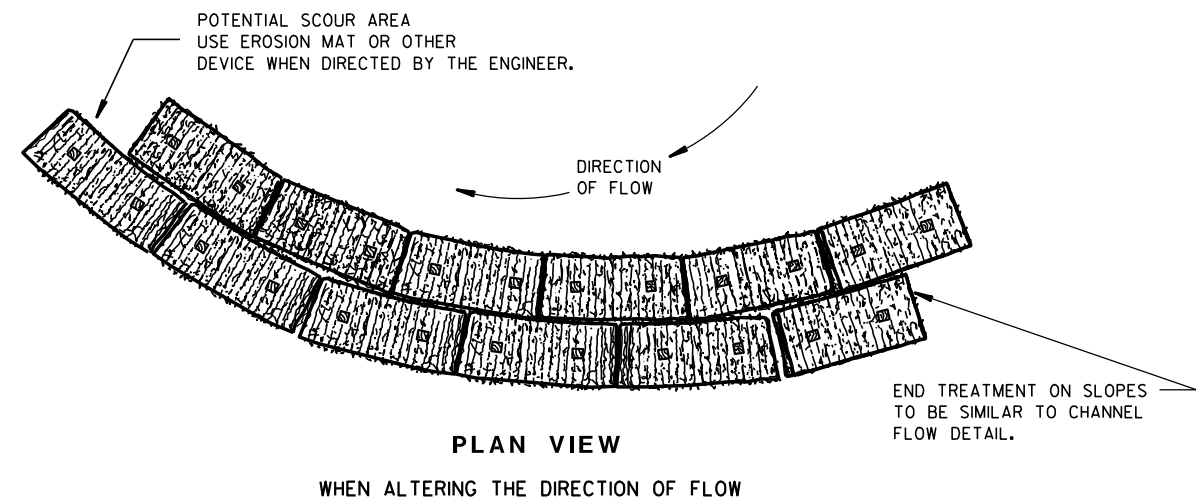
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

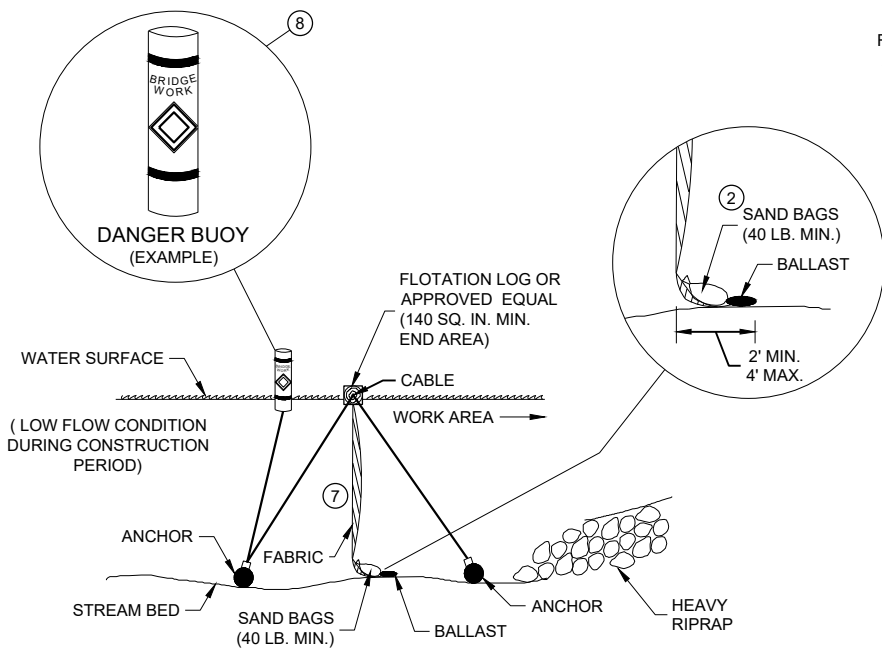
FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

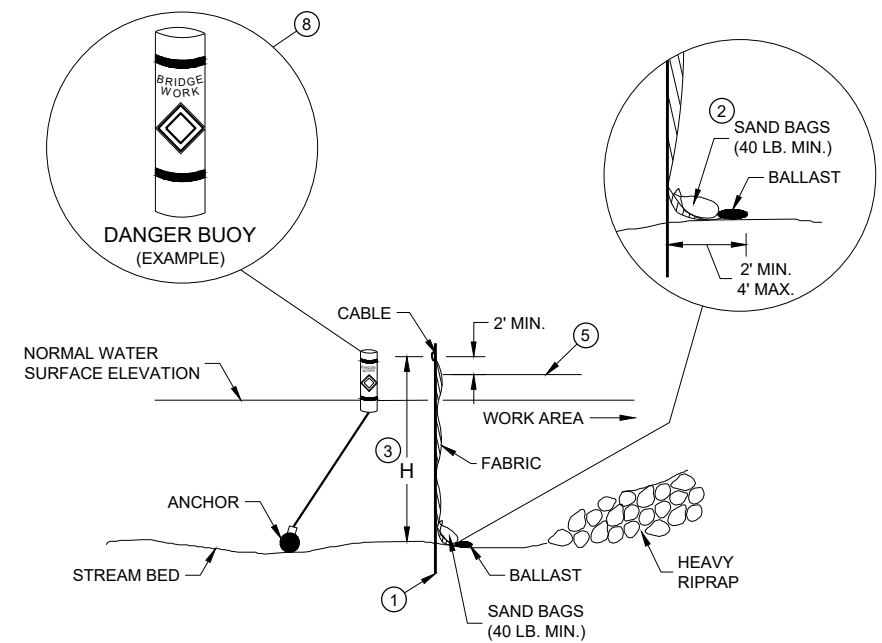


<p>SILT FENCE</p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED 4-29-05 DATE</p>	<p>/s/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER</p>



SECTION B - B

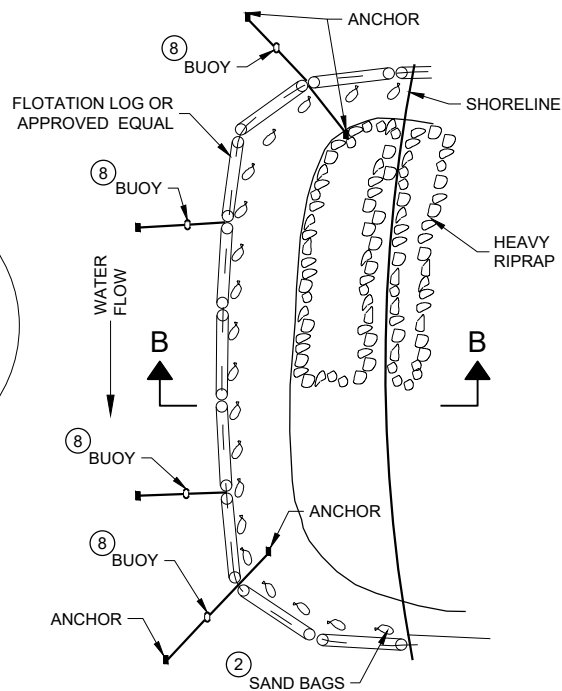
TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6



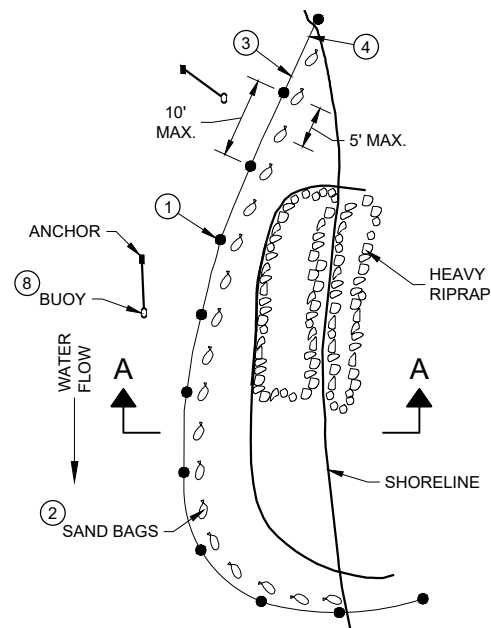
SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION

TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW



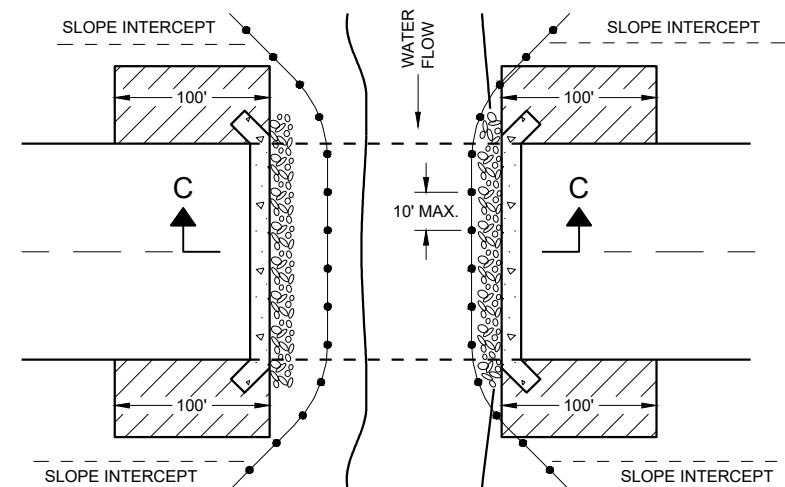
PLAN VIEW

GENERAL NOTES

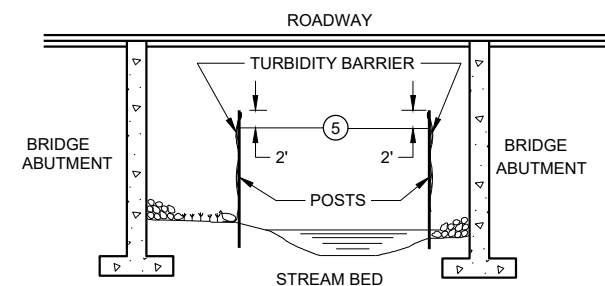
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- 1 DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- 2 SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- 3 WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- 4 IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- 5 ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- 6 FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- 7 ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- 8 USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



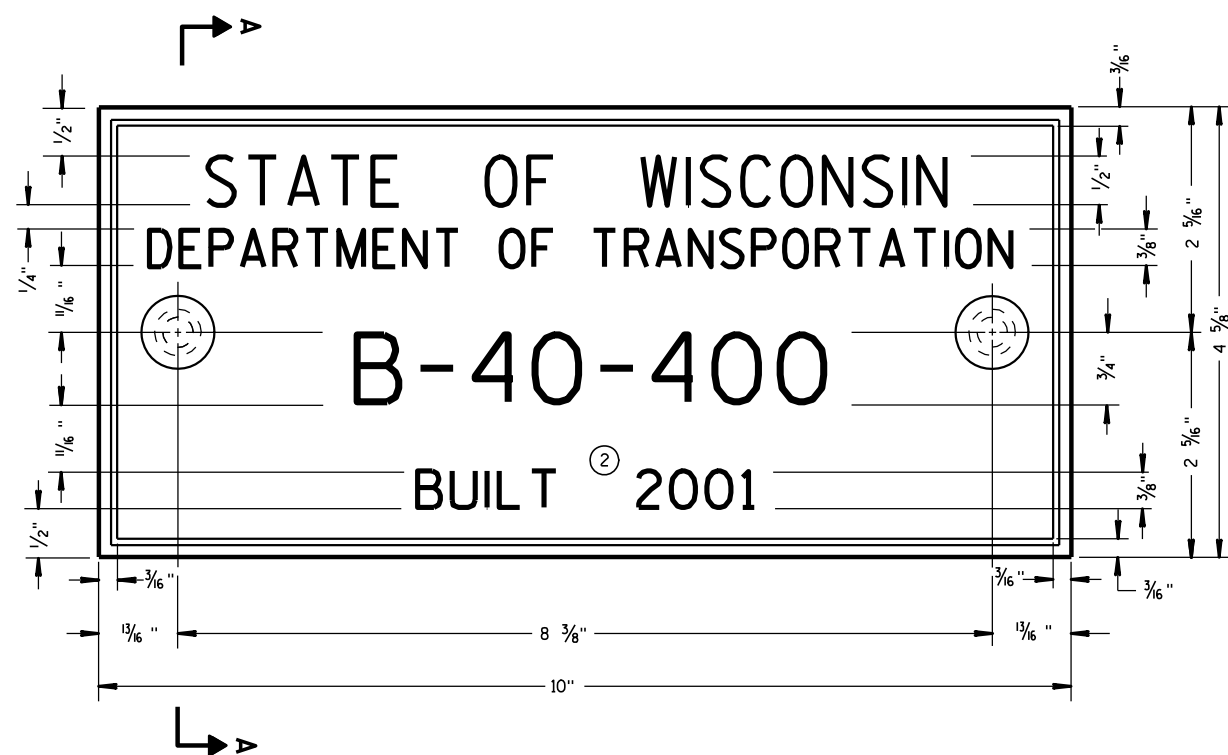
SECTION C - C

TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

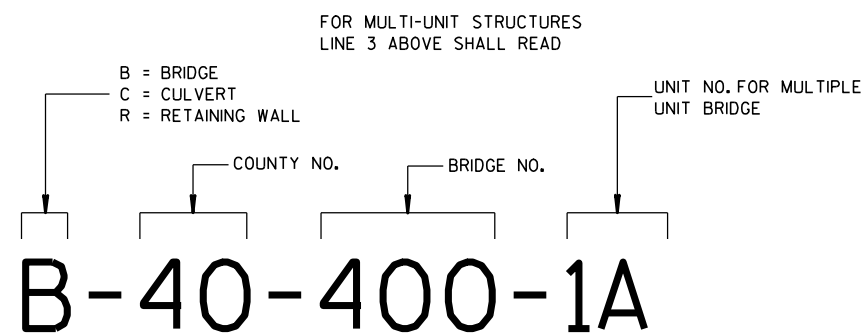
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT
ENGINEER
FHWA



TYPICAL NAME PLATE

(BRIDGES, CULVERTS, AND RETAINING WALLS)



NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

B = BRIDGE
C = CULVERT
R = RETAINING WALL

- C = CULVERT

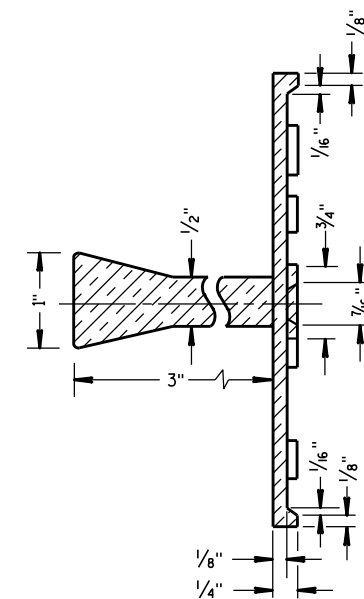
R = RETAINING WALL

UNIT NO. FOR MULTIPLE
UNIT BRIDGE

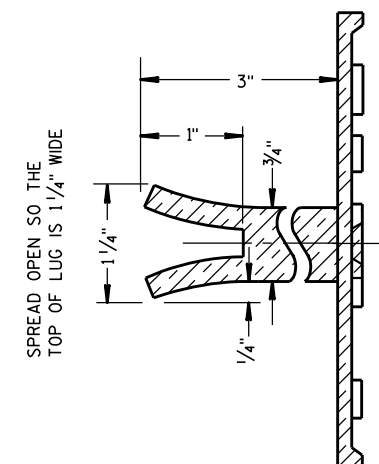
UNIT BRIDGE

— COUNTY NO.

— BRIDGE NO.



SECTION A-A



ALTERNATE LUG

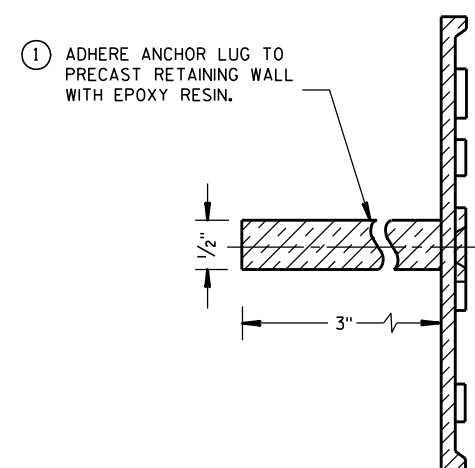
GENERAL NOTES

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



ALTERNATE LUG

(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

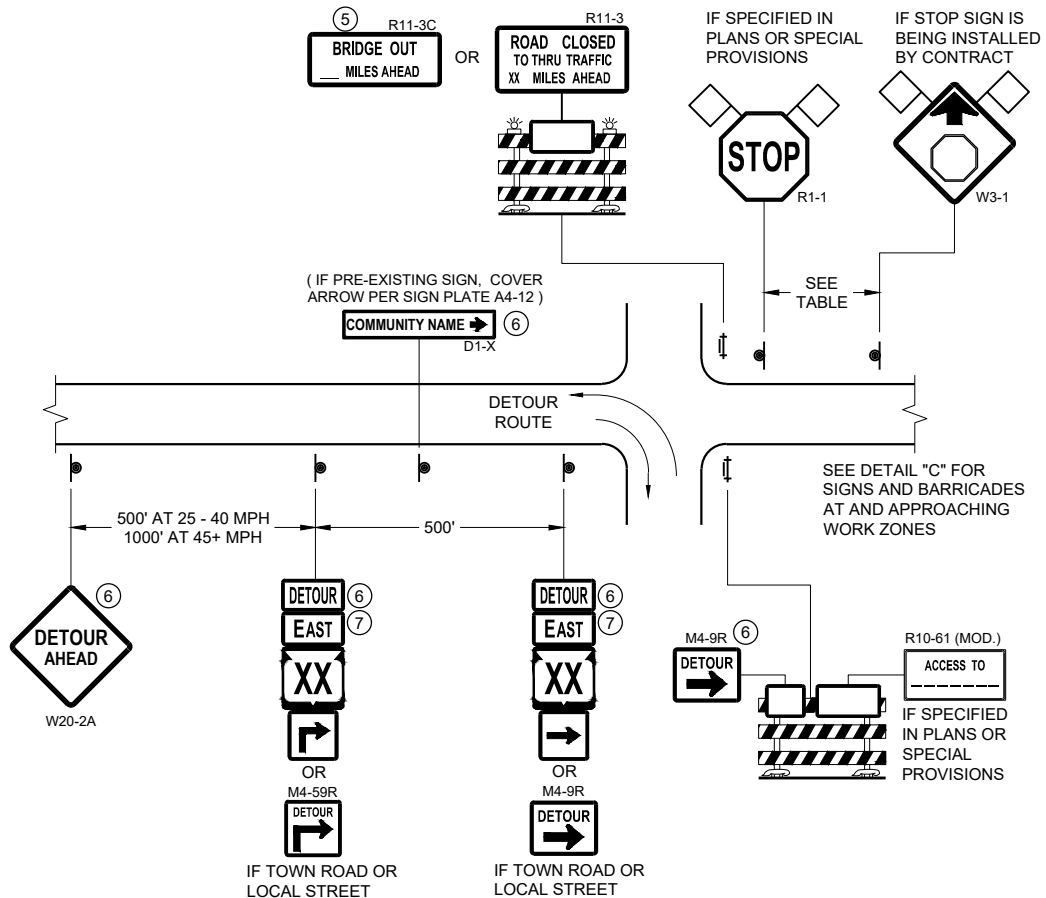
APPROVED

3/26/10
DATE

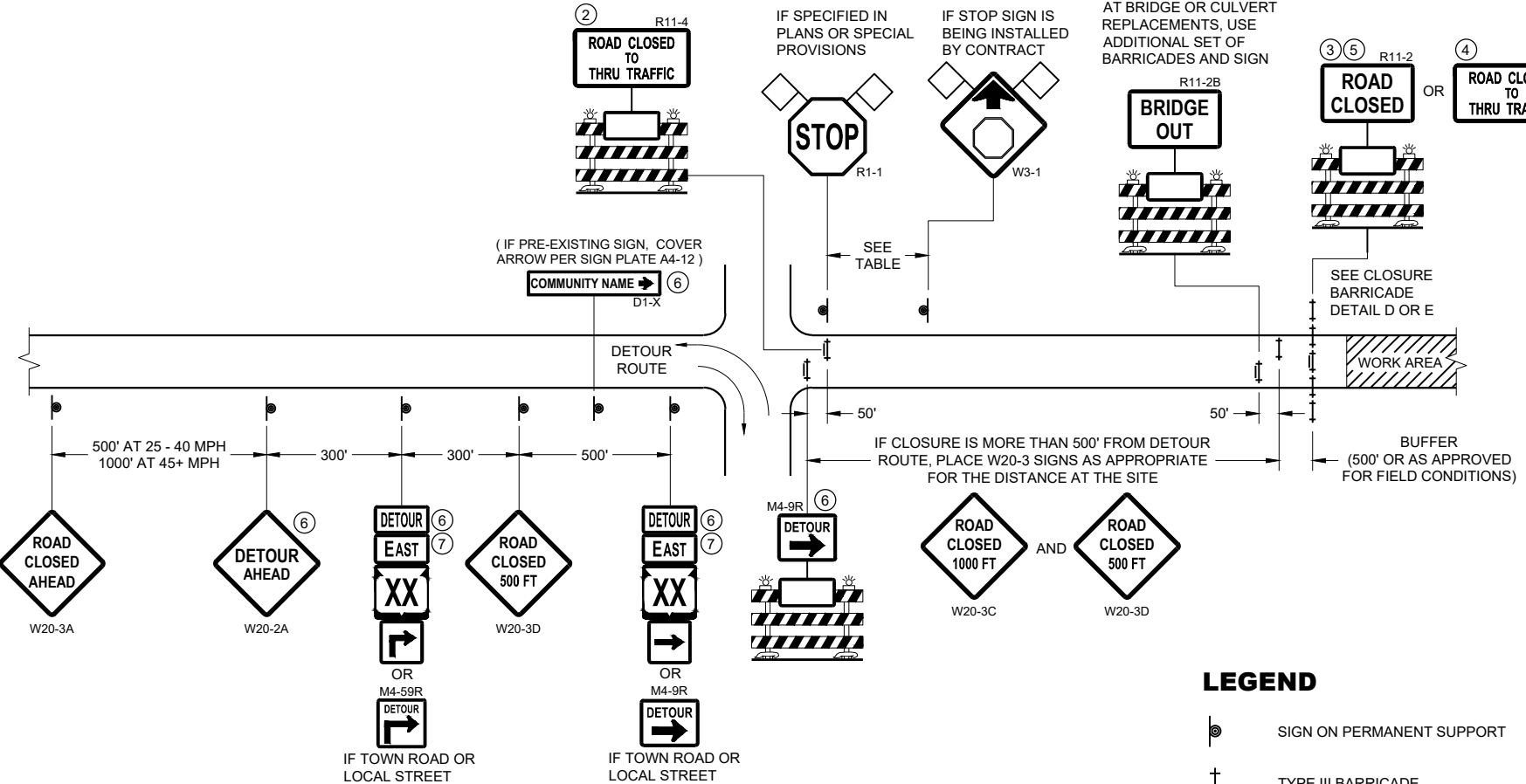
FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

CHIEF STRUCTURAL DEVELOPMENT ENGINEER



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



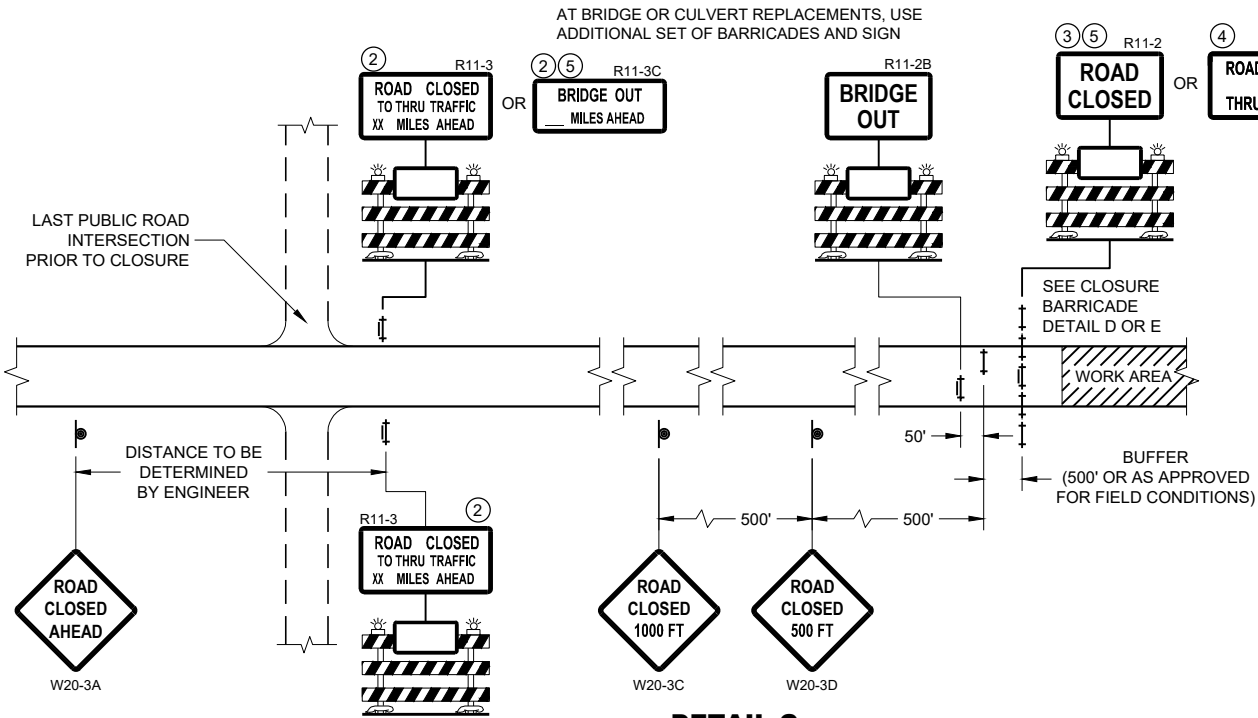
DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY X M1 - 5A
- OR M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SEE SDD 15C2 - SHEET "a" FOR LEGEND

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

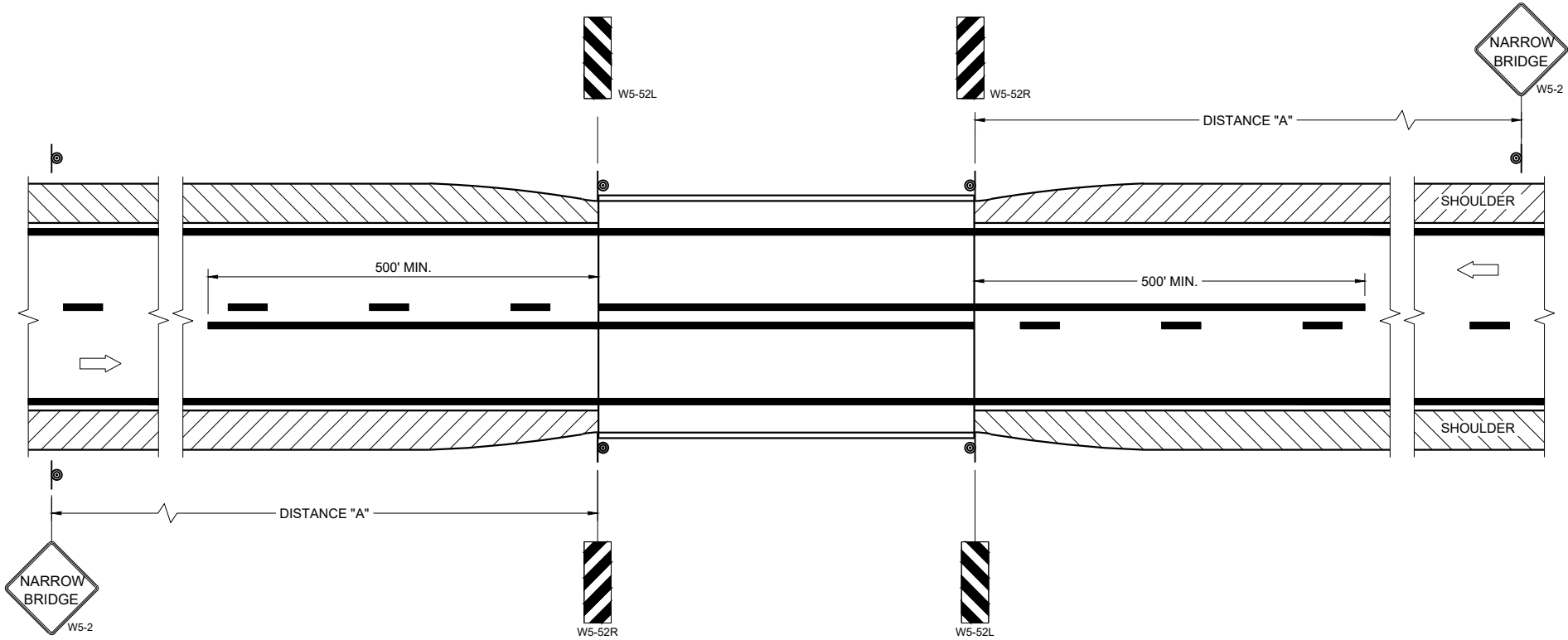
THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

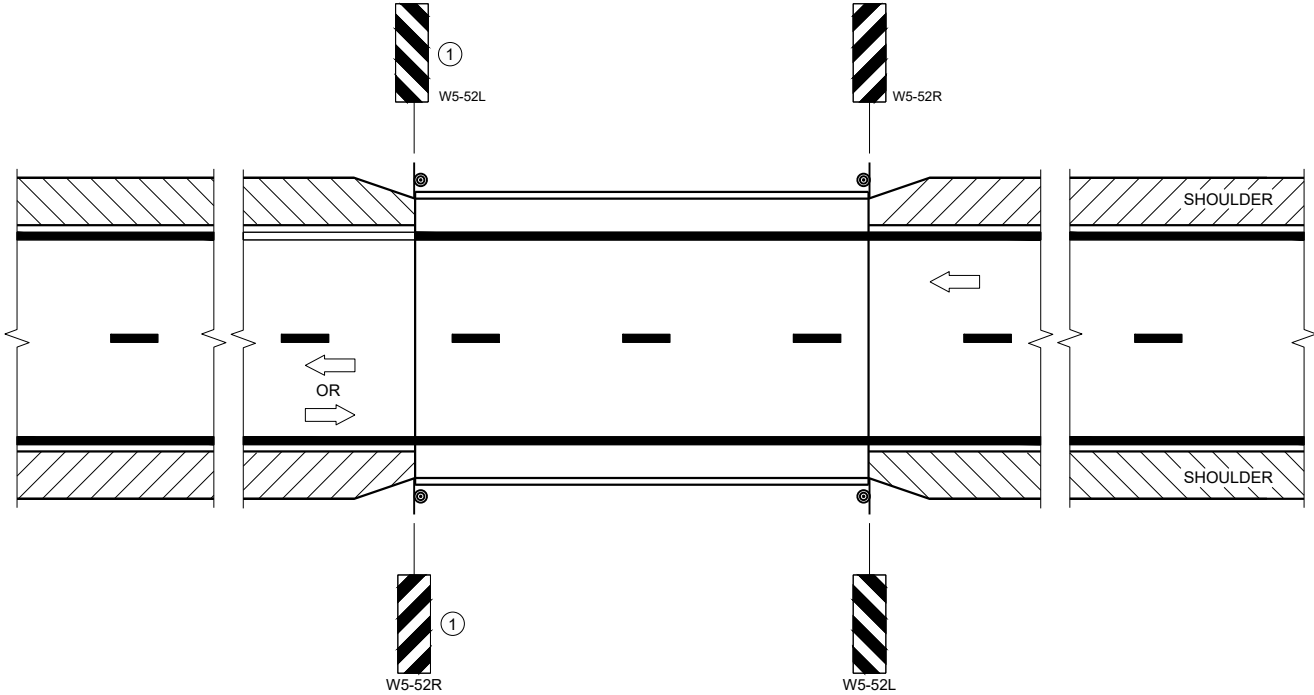
ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11 - 2 SHALL BE 48" X 30"
R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
M4 - 9 SHALL BE 30" X 24"
M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.



SITUATION 1
WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

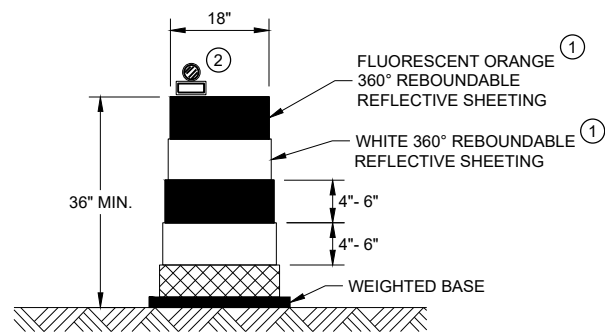
**SIGNING AND MARKING
FOR TWO LANE BRIDGES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE

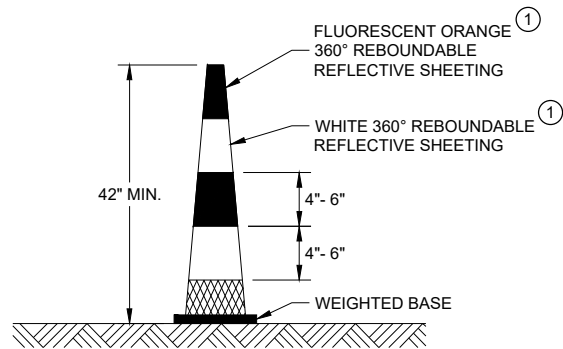
/S/ Jeannie Silver
Statewide Pavement Marking Engineer

FHWA



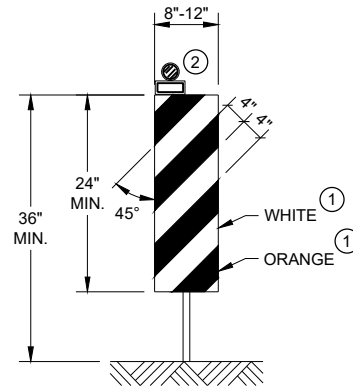
DRUM

BALLAST WIDTHS
RANGE FROM 24"-36"



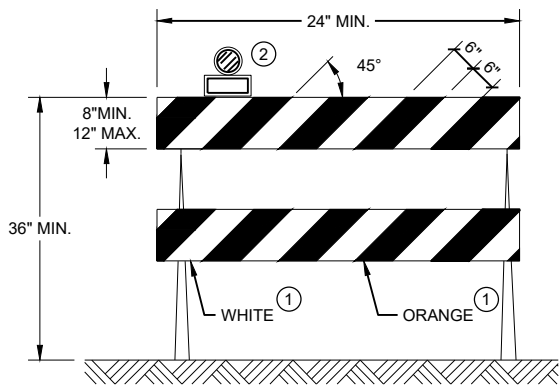
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS
BALLAST WIDTHS
RANGE FROM 14"-20"



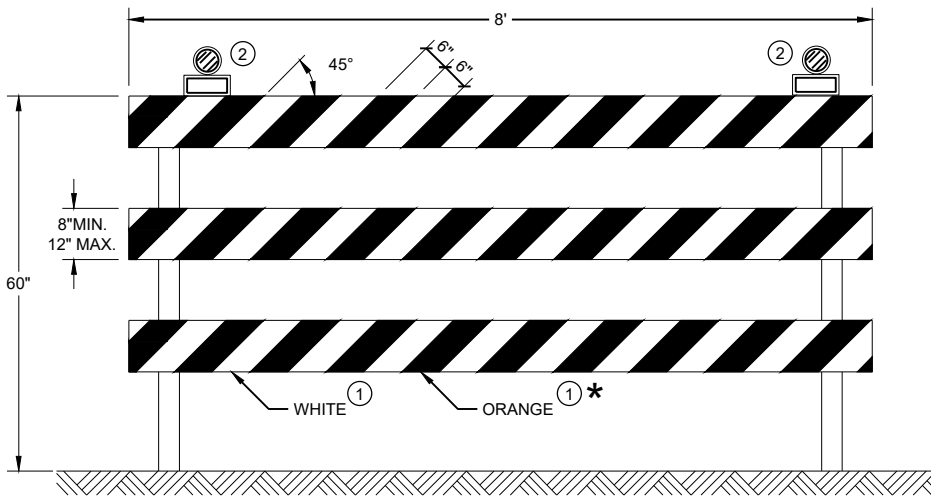
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

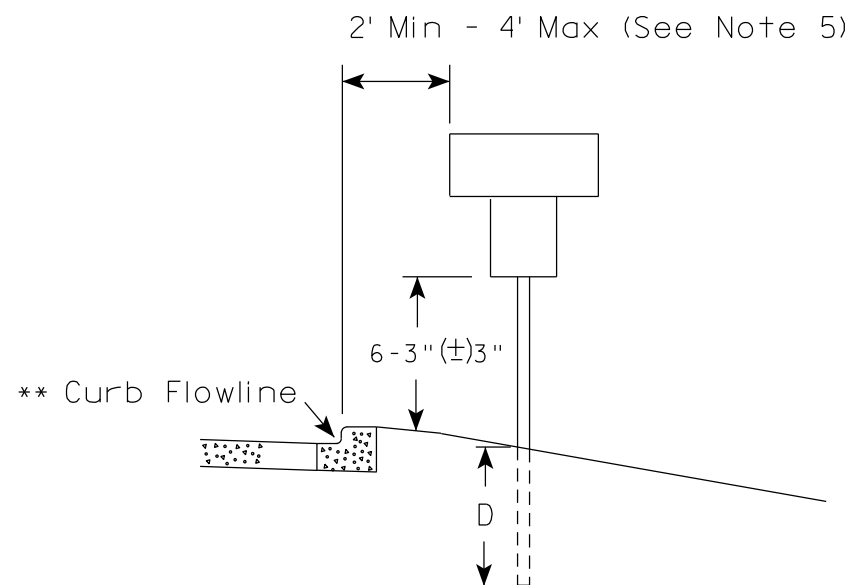
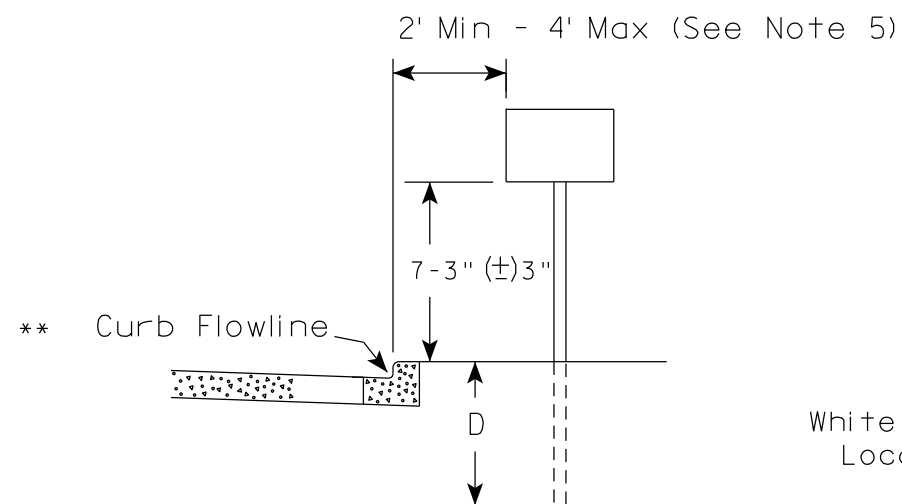
**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

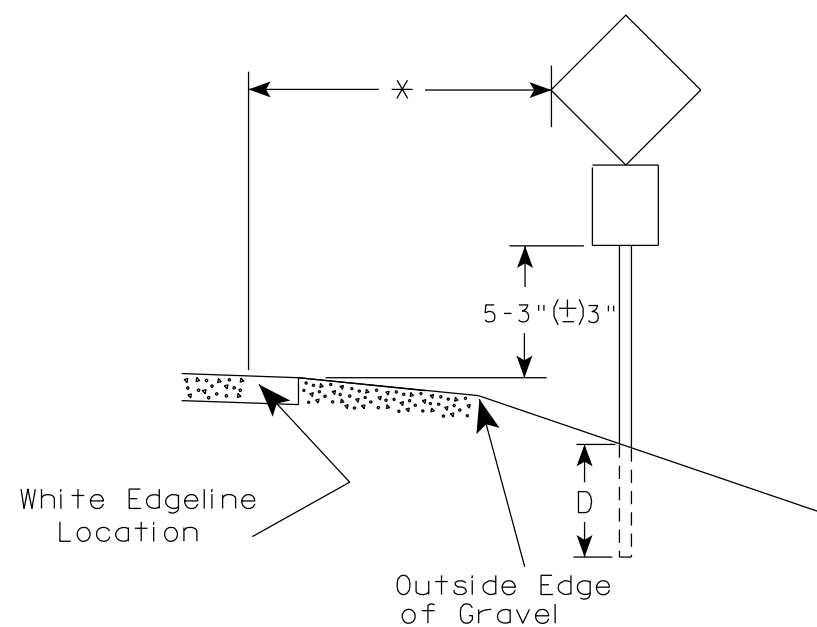
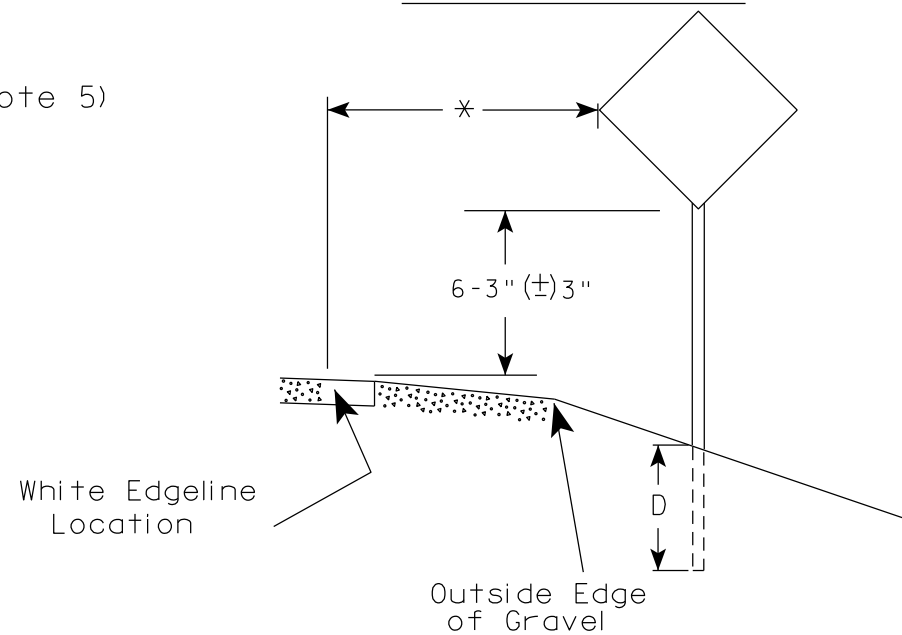
FHWA

URBAN AREA



* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

- Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
- If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
- For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
- Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 12/6/23

PLATE NO. A4-3.23

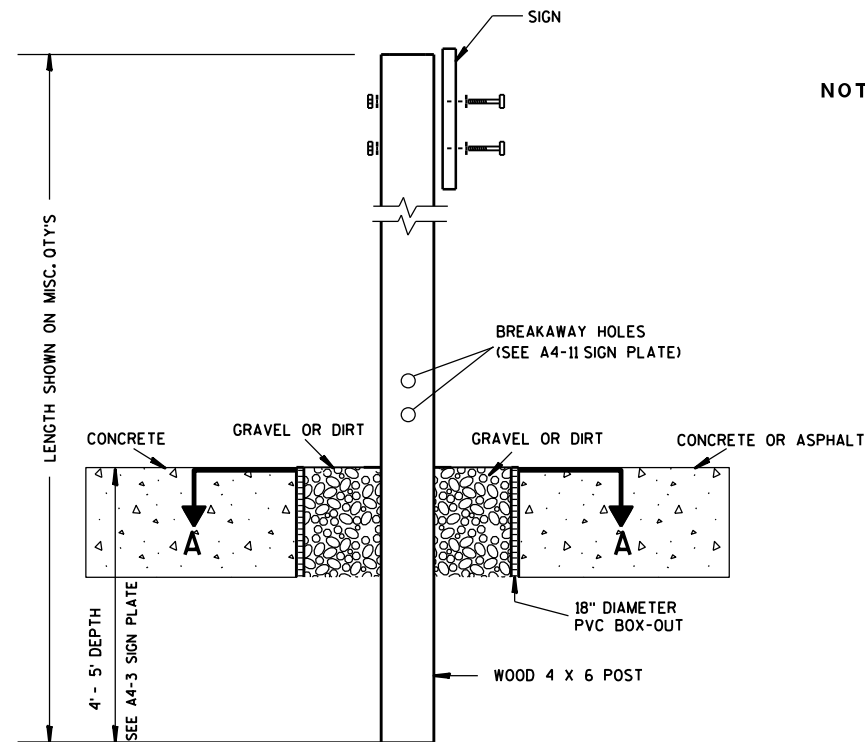
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

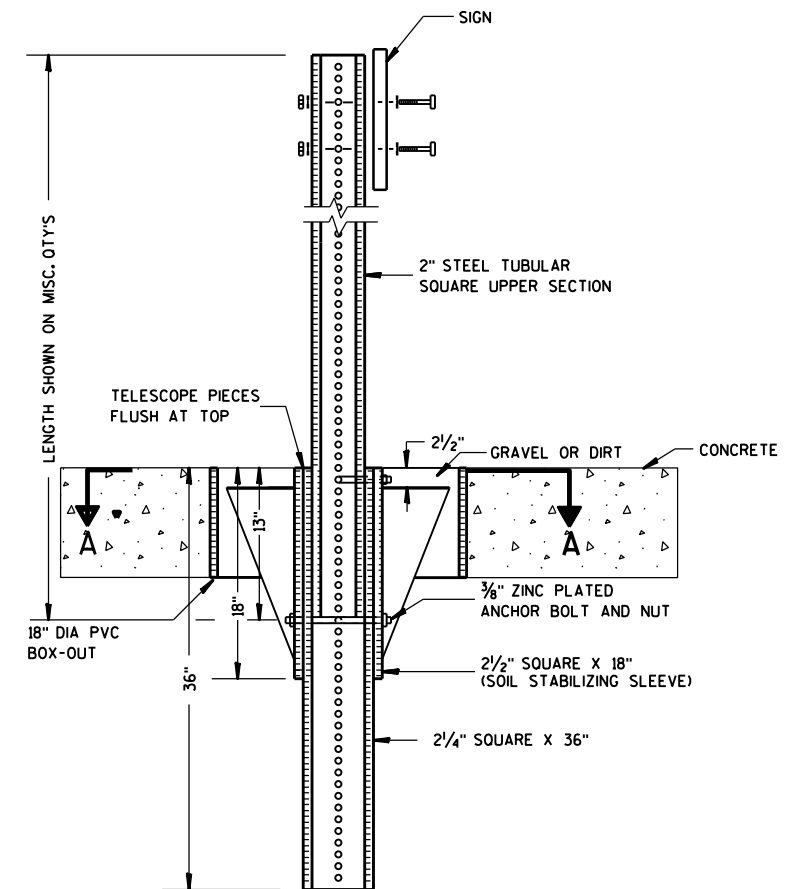
E



ELEVATION VIEW

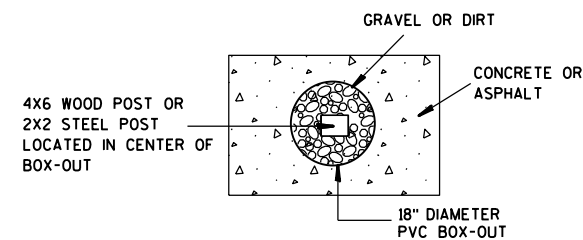
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:

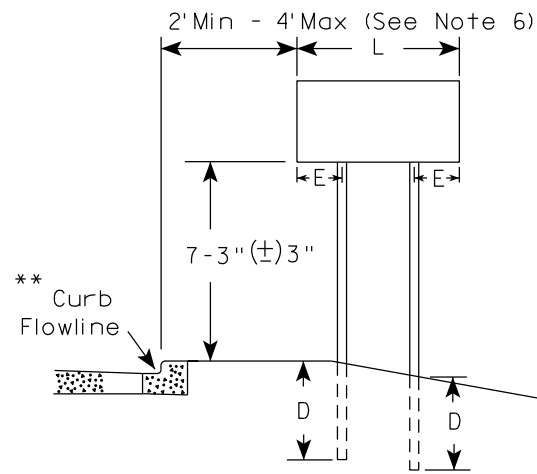
HWY:

COUNTY:

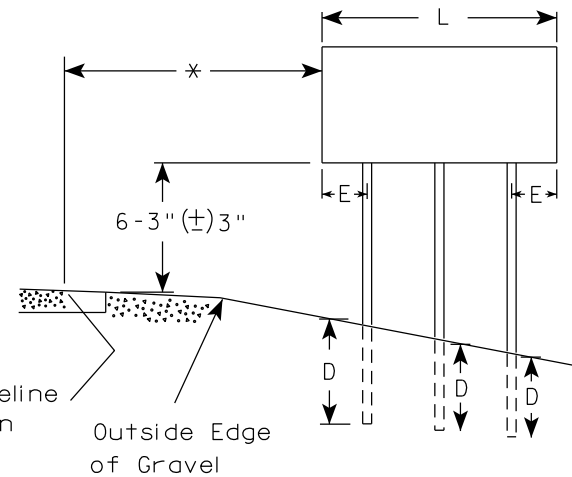
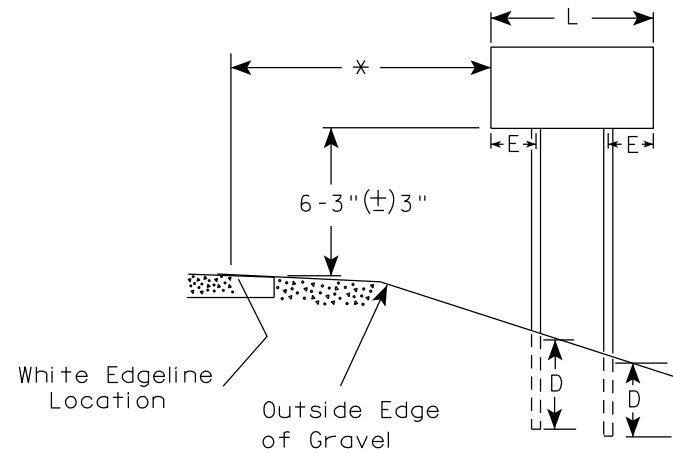
SHEET NO:

E

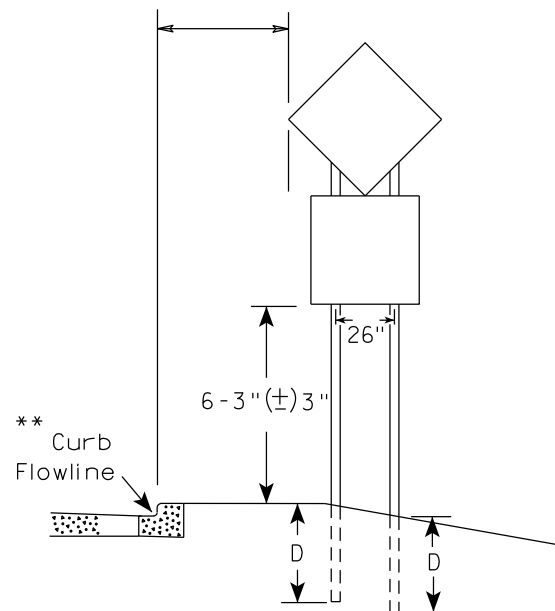
URBAN AREA



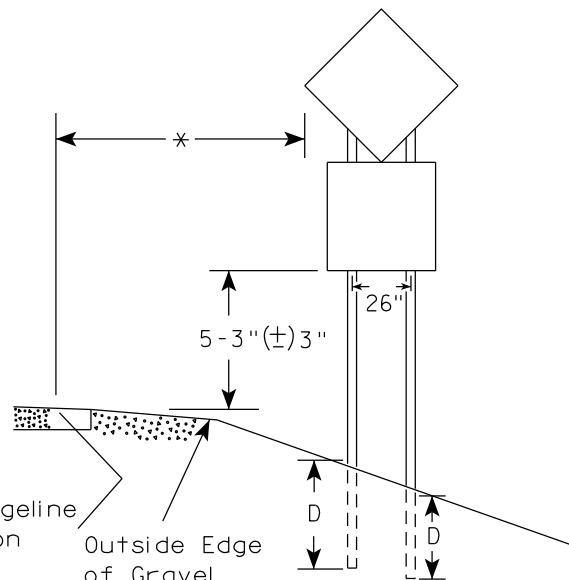
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

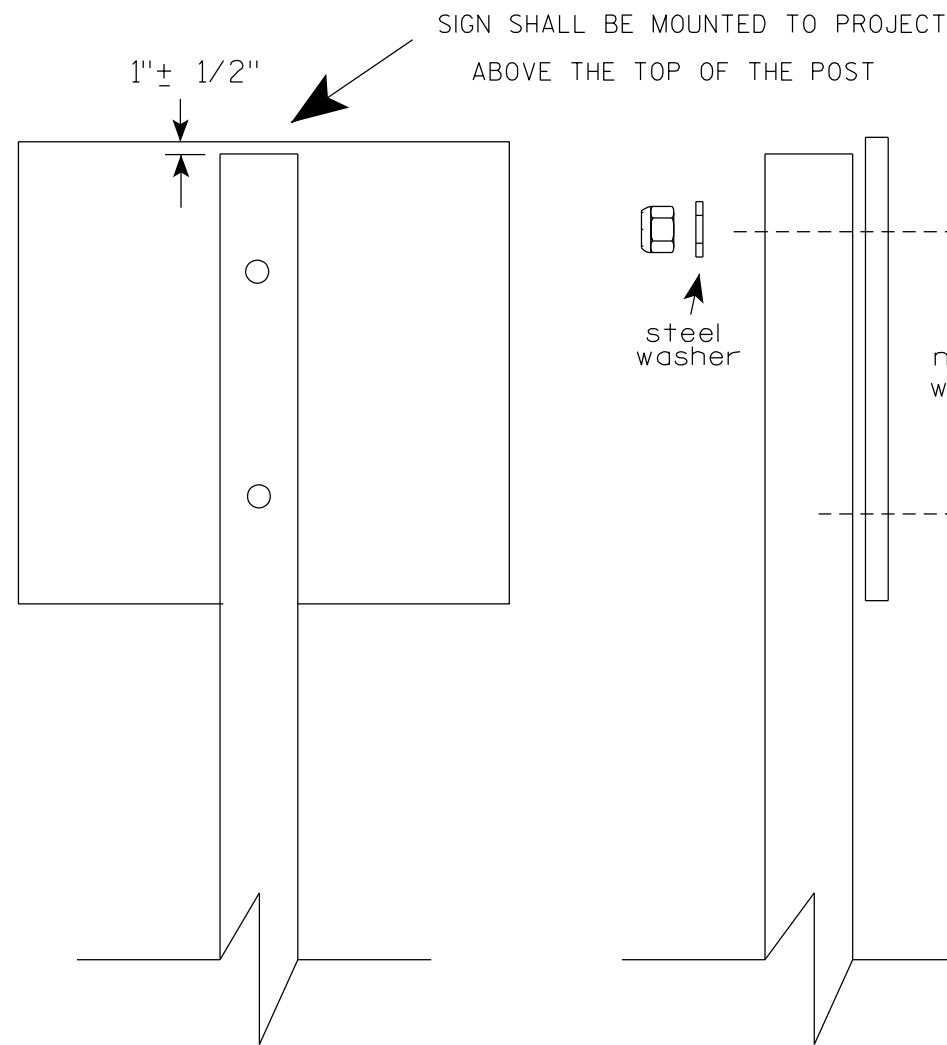
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

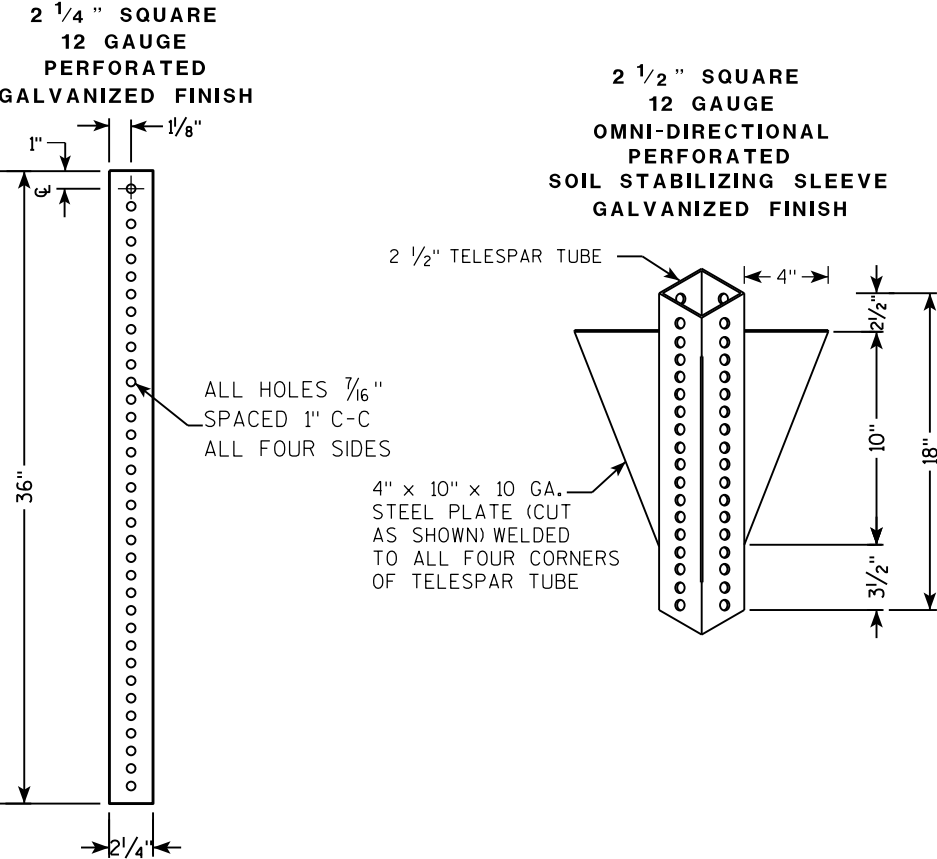
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

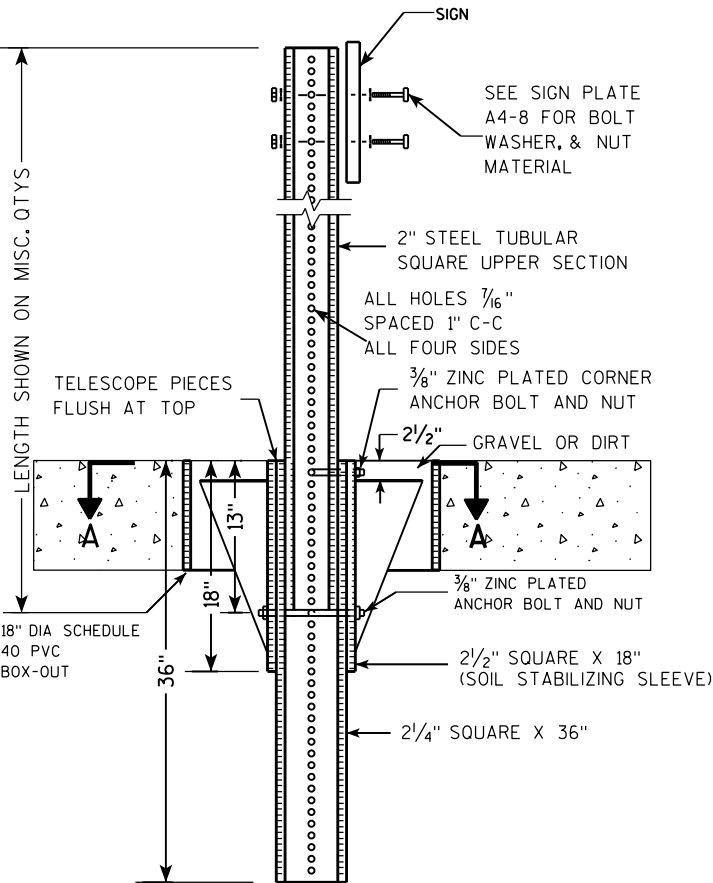
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

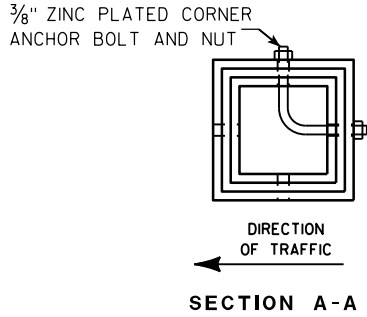
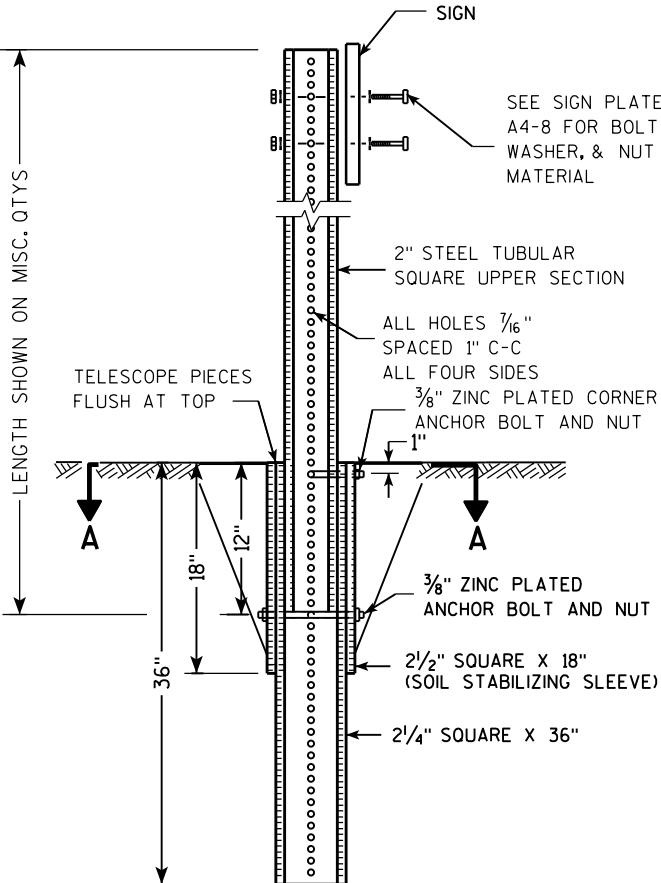
TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

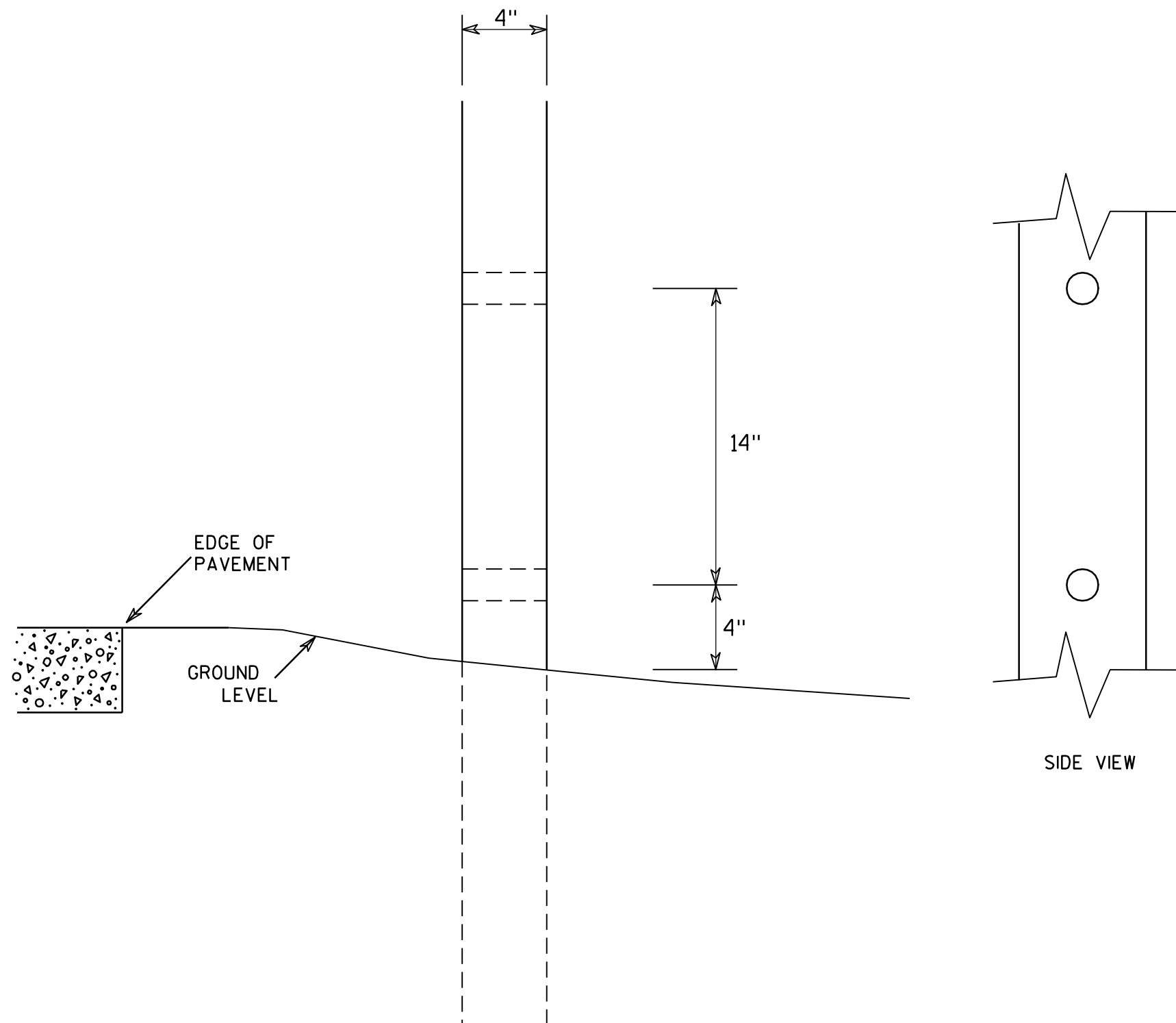
TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

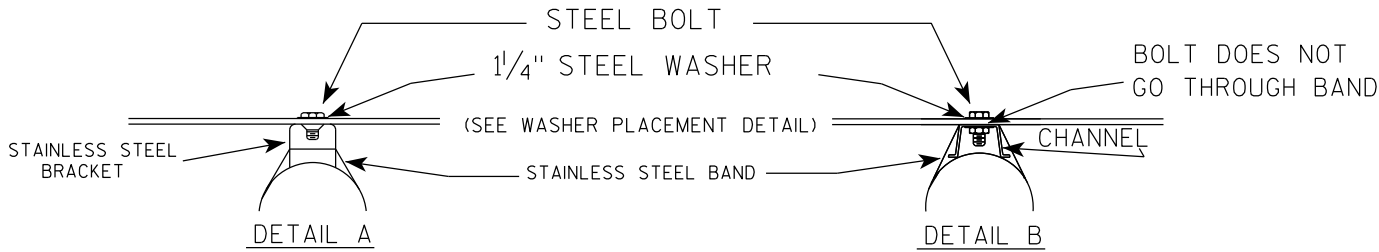
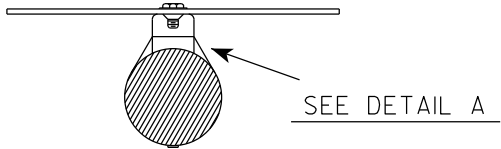
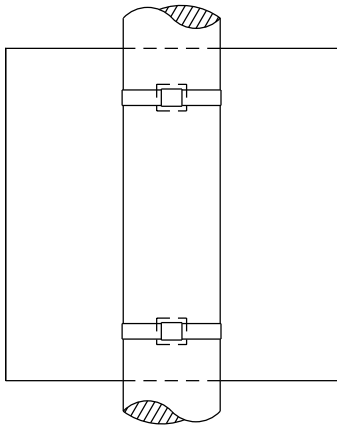
COUNTY:

SHEET NO:

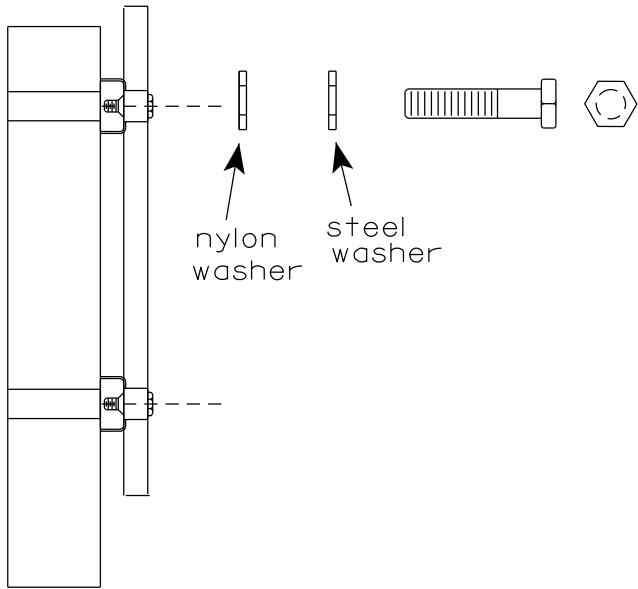
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

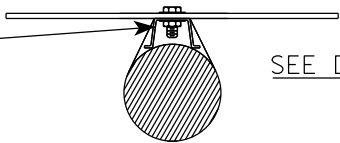
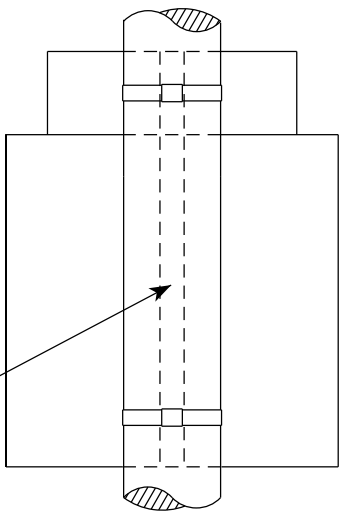


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

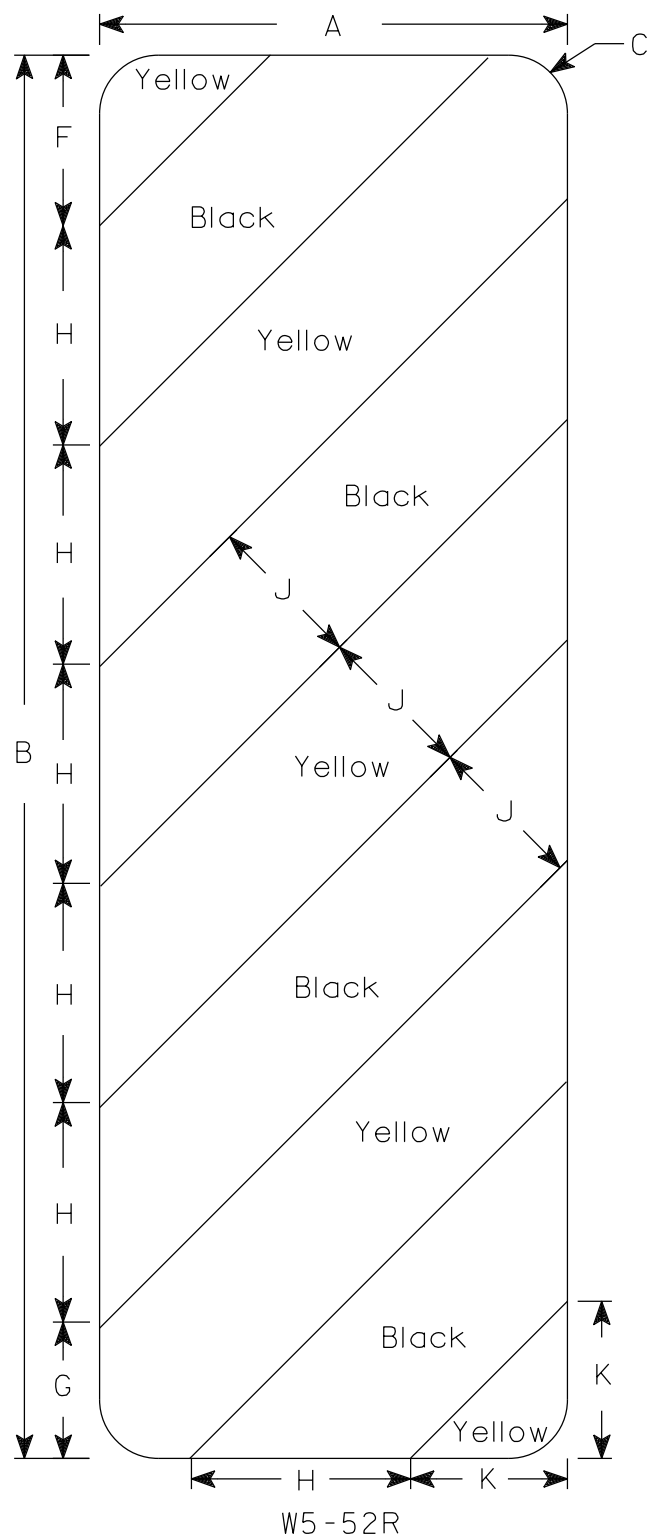
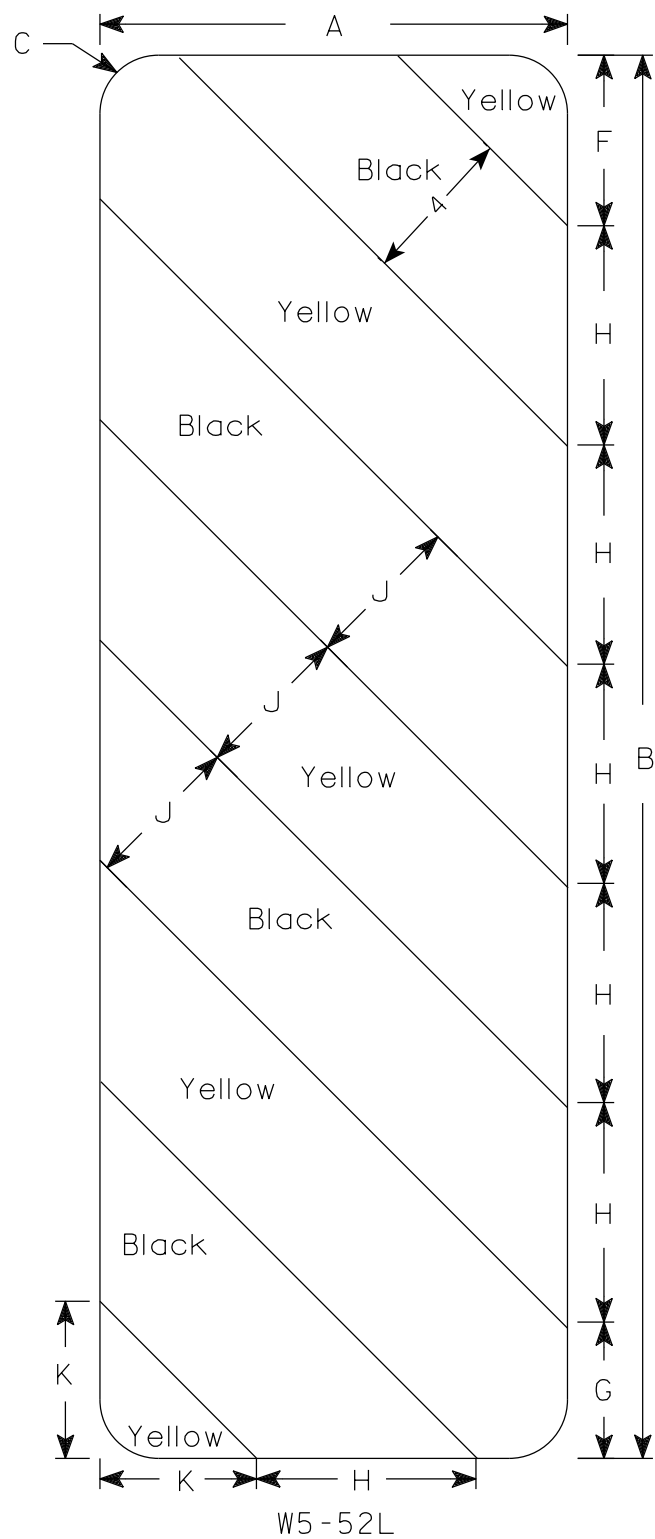
"J" ASSEMBLY



STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Alternate colors of stripes as shown.

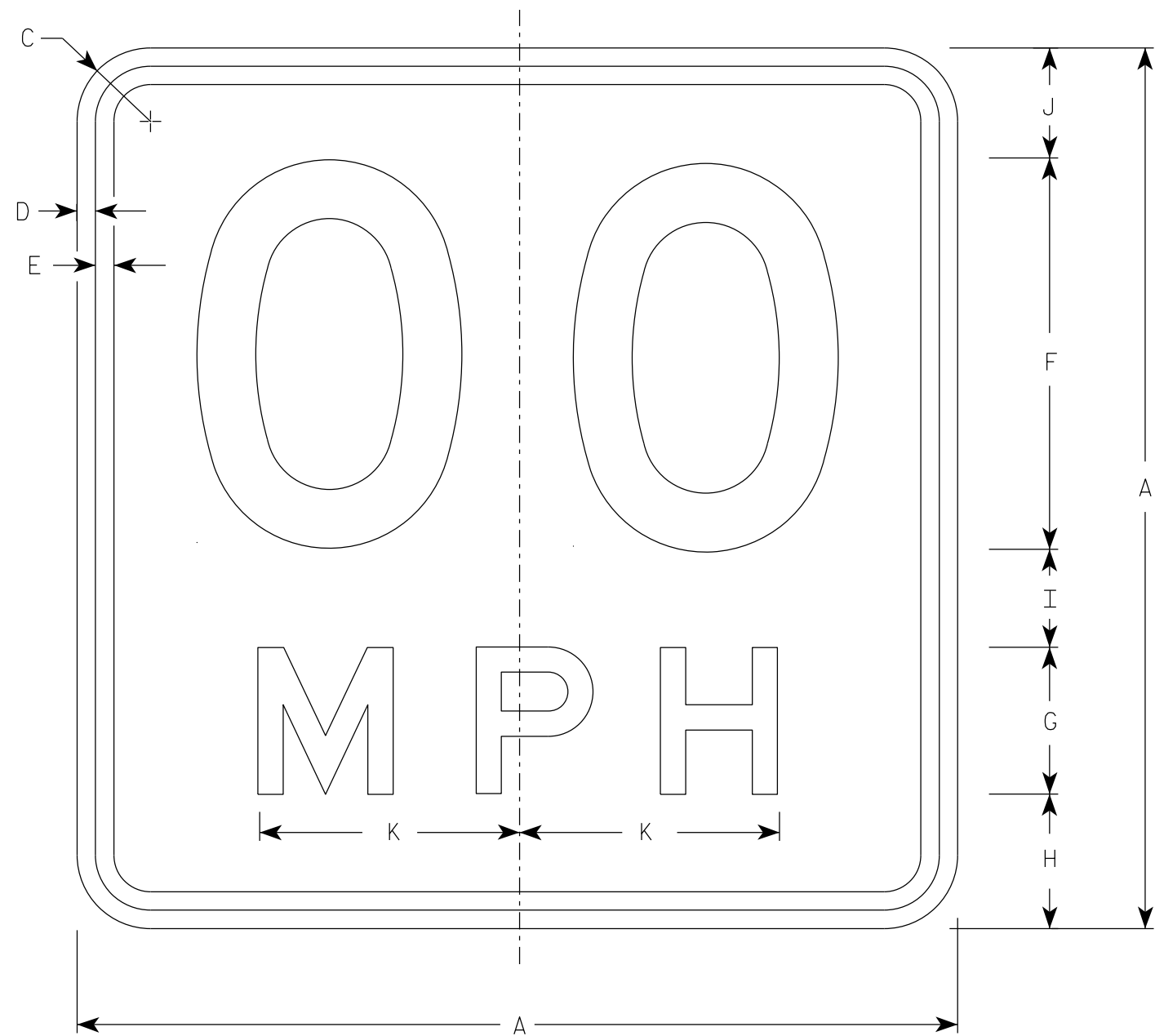
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Message Series - See Note 5
4. Substitute appropriate numerals and optically space about centerline to achieve proper balance.
5. Line 1 is Series D
Line 2 is Series E

W13-1

* For 30" x 30" Warning Signs, use 18" x 18" W13-1 signs.
For 36" x 36" Warning Signs, use 24" x 24" W13-1 signs.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
✱ 2S	1	18		1 1/2	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8															2.25
	2	18		1 1/2	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8															2.25
✱ 2M	3	18		1 1/2	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8															2.25
	4	24		1 1/2	3/8	1/2	10	4	4	2 3/4	3 1/4	6 5/8															4.00
	5	36		2 1/4	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8															9.00
	6	36		2 1/4	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8															9.00

STANDARD SIGN W13-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch
For State Traffic Engineer

DATE 1/8/2024 PLATE NO. W13-1.17

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING: RF = 1.16
OPERATING RATING: RF = 1.53
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING
SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
SUPERSTRUCTURE $f'_c = 4,000$ PSI
ALL OTHER $f'_c = 3,500$ PSI

BAR STEEL REINFORCEMENT
GRADE 60 $f_y = 60,000$ PSI

28" PRESTRESSED GIRDERS:
CONCRETE MASONRY $f'_c = 8,000$ PSI
STRANDS: 0.5" DIA. WITH ULTIMATE TENSILE STRENGTH OF 270,000 P.S.I.

FOUNDATION DATA

WEST ABUTMENT TO BE SUPPORTED ON 10 x 42 STEEL PILING DRIVEN TO
A REQUIRED DRIVING RESISTANCE OF 180 TONS ** PER PILE AS
DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED 65'-0" LONG.

EAST ABUTMENT TO BE SUPPORTED ON 10 x 42 STEEL PILING DRIVEN TO A
REQUIRED DRIVING RESISTANCE OF 180 TONS ** PER PILE AS DETERMINED
BY THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED 65'-0" LONG.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR
DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A
RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE PILE
CAPACITY.

HYDRAULIC DATA

100-YEAR FREQUENCY:

$Q_{100} = 550$ C.F.S.
 $V_{100} = 5.8$ F.P.S.
 $HW_{100} = \text{EL. } 911.91$
WATERWAY AREA = 95 SQ. FT.
DRAINAGE AREA = 8.9 SQ. MI.
ROADWAY OVERTOPPING = N/A
SCOUR CRITICAL CODE = 5

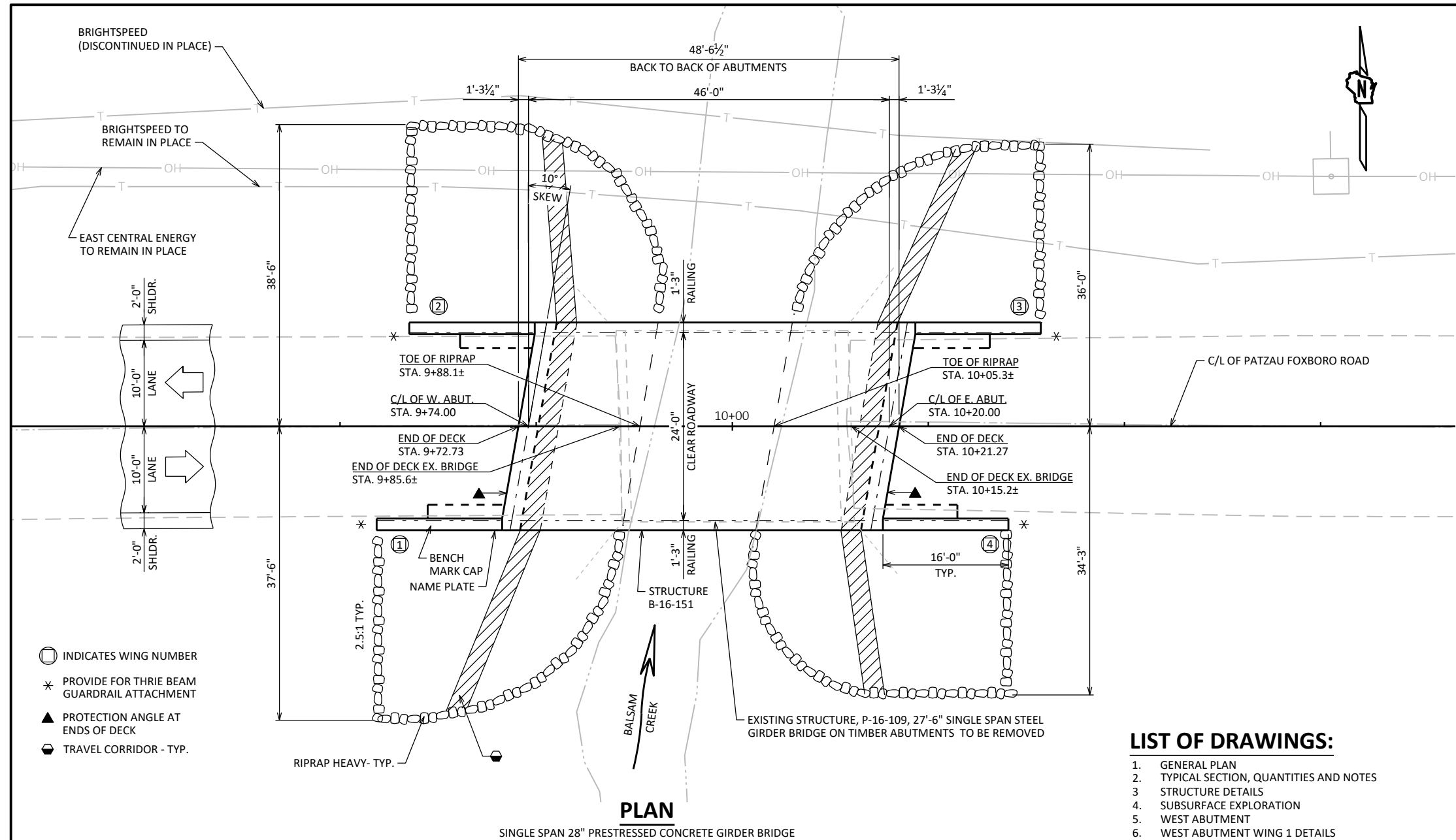
2-YEAR FREQUENCY:

$Q_2 = 130$ C.F.S.
 $V_2 = 3.6$ F.P.S.
 $HW_2 = \text{EL. } 909.51$

TRAFFIC DATA

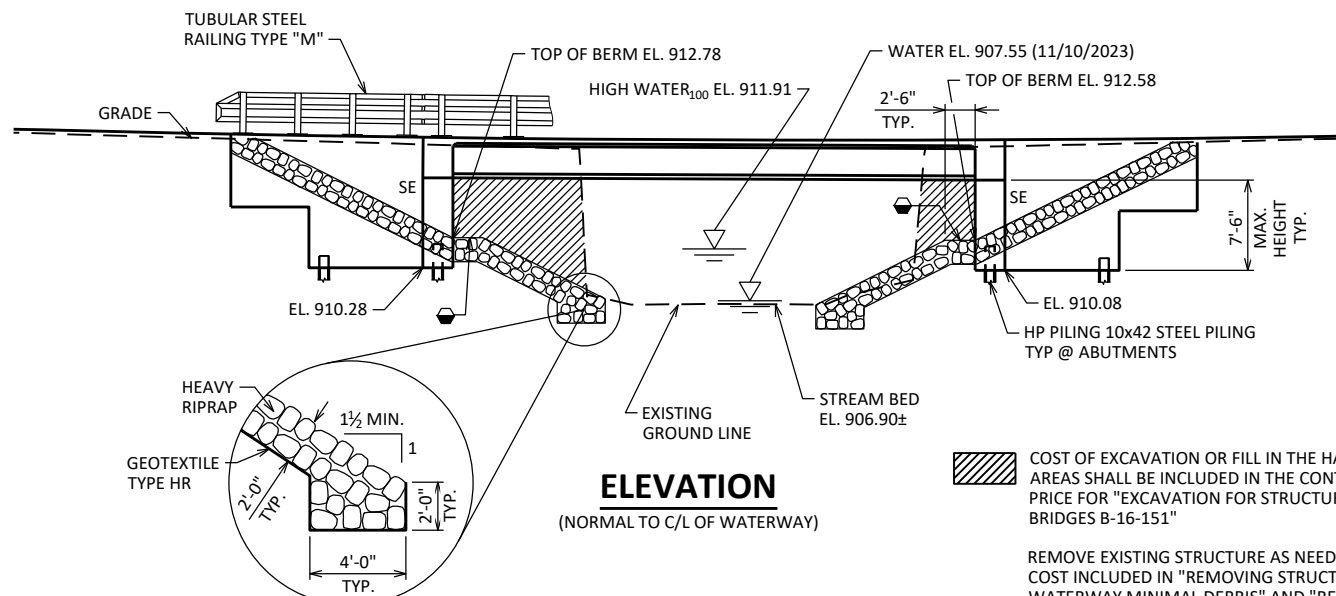
FEATURE ON:

ADT = <100 (2025)
ADT = <100 (2045)
R.D.S. = 25 MPH



LIST OF DRAWINGS:

1. GENERAL PLAN
2. TYPICAL SECTION, QUANTITIES AND NOTES
3. STRUCTURE DETAILS
4. SUBSURFACE EXPLORATION
5. WEST ABUTMENT
6. WEST ABUTMENT WING 1 DETAILS
7. WEST ABUTMENT WING 2 DETAILS
8. WEST ABUTMENT PILE LAYOUT AND BILL OF BARS
9. EAST ABUTMENT
10. EAST ABUTMENT WING 3 DETAILS
11. EAST ABUTMENT WING 4 DETAILS
12. EAST ABUTMENT PILE LAYOUT AND BILL OF BARS
13. STEEL DIAPHRAGM
14. 28" PRESTRESSED GIRDER DETAILS
15. SUPERSTRUCTURE
16. SUPERSTRUCTURE PLAN
17. SUPERSTRUCTURE 28" PRESTRESSED GIRDER DETAILS
18. TUBULAR STEEL RAILING TYPE "M"



COST OF EXCAVATION OR FILL IN THE HATCHED
AREAS SHALL BE INCLUDED IN THE CONTRACT
PRICE FOR "EXCAVATION FOR STRUCTURES
BRIDGES B-16-151"


REMOVE EXISTING STRUCTURE AS NEEDED.
COST INCLUDED IN "REMOVING STRUCTURE OVER
WATERWAY MINIMAL DEBRIS" AND "REMOVING
PILING" ITEMS. TYPICAL AT ALL SUBSTRUCTURES.



10/27/2025

STRUCTURE DESIGN CONTACTS:

AARON BONK 608-261-0261
DANIEL SYDOW 715-834-3161

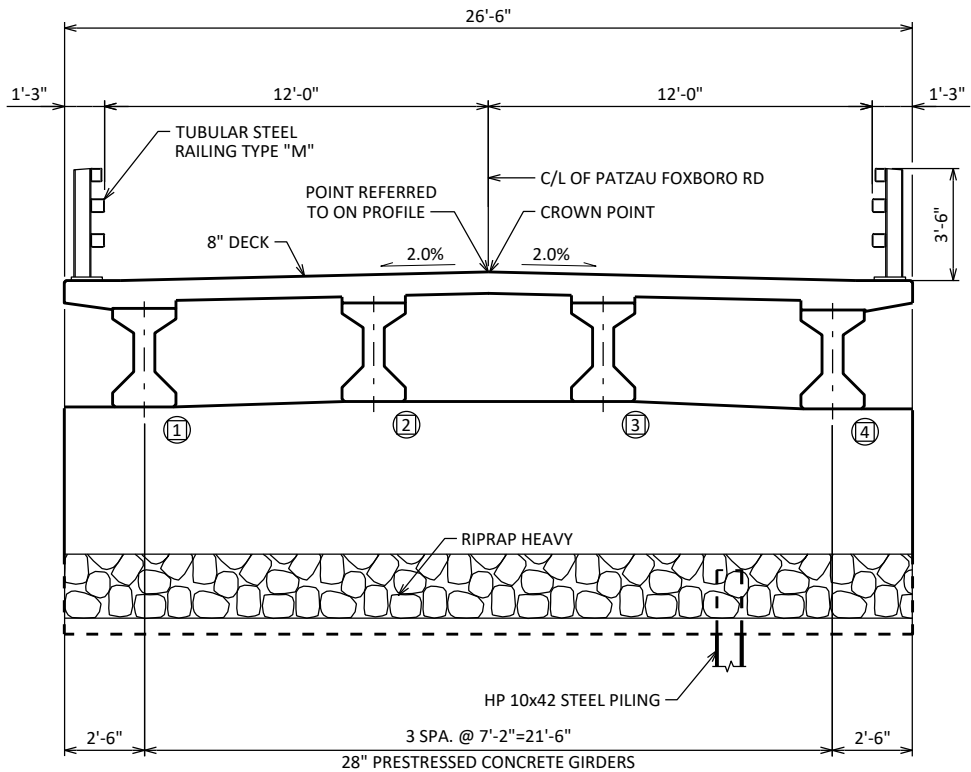
NO.	DATE	REVISION	BY				
ORIGINAL PLANS PREPARED BY							
AYRES		3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com					
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION							
ACCEPTED	 CHIEF STRUCTURES DESIGN ENGINEER		JLR 12/01/25 DATE				
STRUCTURE B-16-151							
PATZAU FOXBORO ROAD OVER BALSAM CREEK							
COUNTY	DOUGLAS	TOWN	SUMMIT				
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION							
DESIGNED BY	NBE	DESIGNED CK'D	DRS	DRAWN BY	JMC/CLP	PLANS CK'D	DNS
GENERAL PLAN						SHEET 1 OF 18	

I.D.

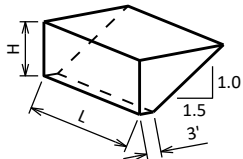
DATE:

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	W ABUT.	E ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS (P-16-109)	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-16-151	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	210	210	420
502.0100	CONCRETE MASONRY BRIDGES	CY	51.3	42.1	42.1	135
502.3200	PROTECTIVE SURFACE TREATMENT	SY	165	20	20	205
503.0128	PRESTRESSED GIRDER TYPE I 28-INCH	LF	188	---	---	188
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	1,880	1,880	3,760
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	8,930	1,970	1,970	12,870
506.0105	STRUCTURAL STEEL CARBON	LB	470	---	---	470
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	---	4	4	8
506.4000	STEEL DIAPHRAGMS B-16-151	EACH	3	---	---	3
513.4061	RAILING TUBULAR TYPE M	LF	97	34	34	165
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	9	9	18
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	390	390	780
606.0300	RIPRAP HEAVY	CY	---	160	150	310
612.0406	PIPE UNDERDRAIN WRAPPED 6 - INCH	LF	---	90	90	180
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	50	50	100
645.0120	GEOTEXTILE TYPE HR	SY	---	280	260	540
SPV.0195.01	SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR	TON	---	8	8	16
	NON-BID ITEMS					
	FILLER	SIZE	---	---	---	1/2", 3/4"

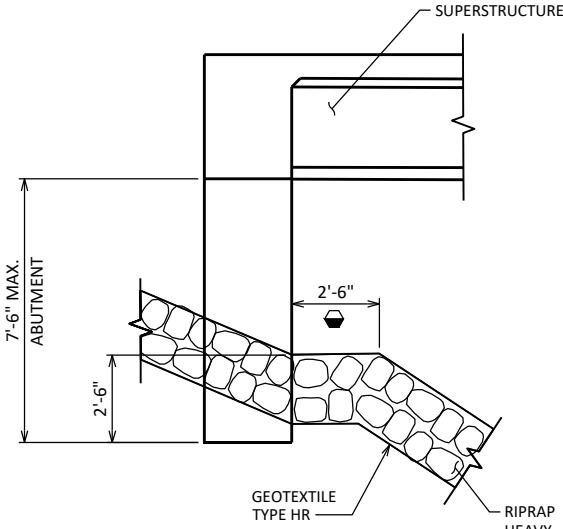


TYPICAL SECTION THRU BRIDGE

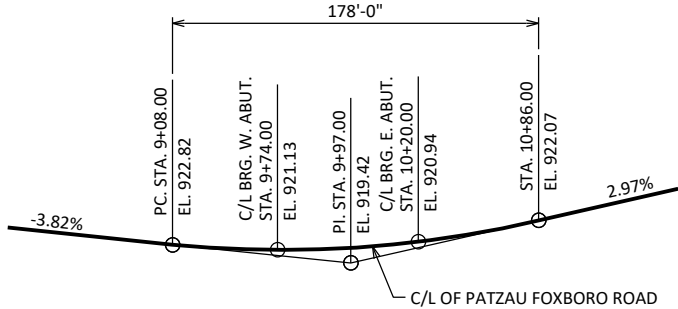


ABUTMENT BACKFILL DIAGRAM

L = OUT TO OUT OF ABUTMENT BODY INCLUDING WINGS (FT)
H = AVERAGE ABUTMENT FILL HEIGHT (FT)
EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$
 $V_{CY} = V_{CF}(EF)/27$
 $V_{TON} = V_{CY}(2.0)$



TRAVEL CORRIDOR



PROFILE GRADE LINE

BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
50	10+76	RR SPIKE IN PPOL, 30.9' LT.	917.27
51	9+80	RR SPIKE IN NW. WINGWALL, 19.7' LT	918.66

STATE PROJECT NUMBER

8394-00-73

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-16-151" SHALL BE THE EXISTING GROUNDLINE.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.

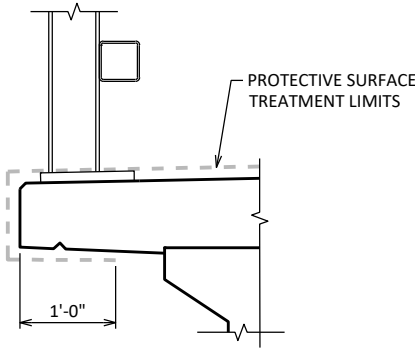
PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE ENTIRE EXPOSED TOP OF DECK, EXTERIOR EXPOSED FACE OF WINGS, AND FRONT FACE OF ABUTMENTS TO 1'-0" PAST THE EDGE OF DECK.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE "HR" TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE 28" PRESTRESSED GIRDER DETAILS SHEET.

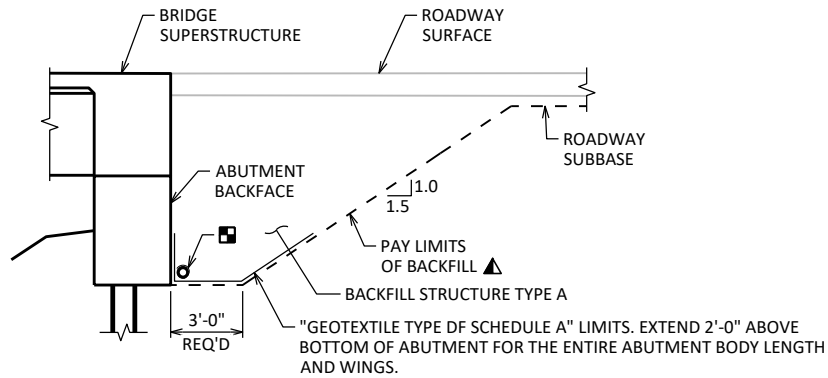
THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES

EXISTING SUBSTRUCTURE LOCATIONS ARE BASED ON SURVEY. EXTENT OF BELOW GRADE SUBSTRUCTURES ARE NOT KNOWN. REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF SUBSTRUCTURE REMOVAL IS INCLUDED IN "REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS" AND "REMOVING PILING" ITEMS.



PROTECTIVE SURFACE TREATMENT

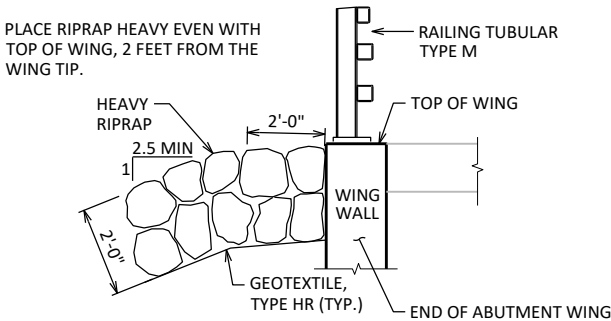
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY JMC		PLANS CK'D DRS	
TYPICAL SECTION, QUANTITIES AND NOTES		SHEET 2 OF 18	



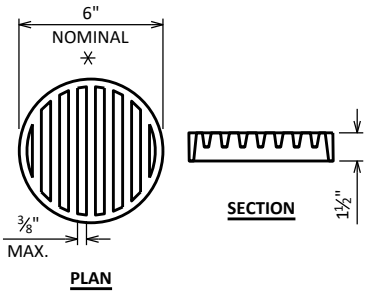
TYPICAL SECTION THRU ABUTMENT

- ▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

NOTE: PLACE RIPRAP HEAVY AS SHOWN ON GENERAL PLAN SHEET



TYPICAL FILL SECTION AT WING TIPS

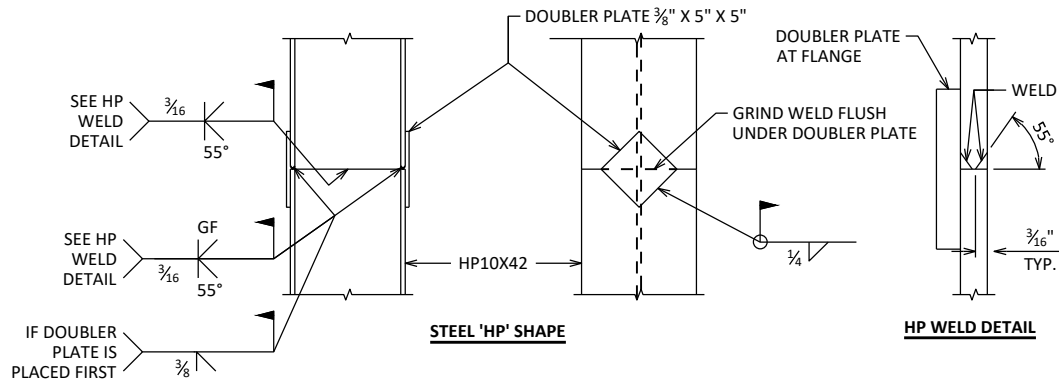


RODENT SHIELD DETAIL

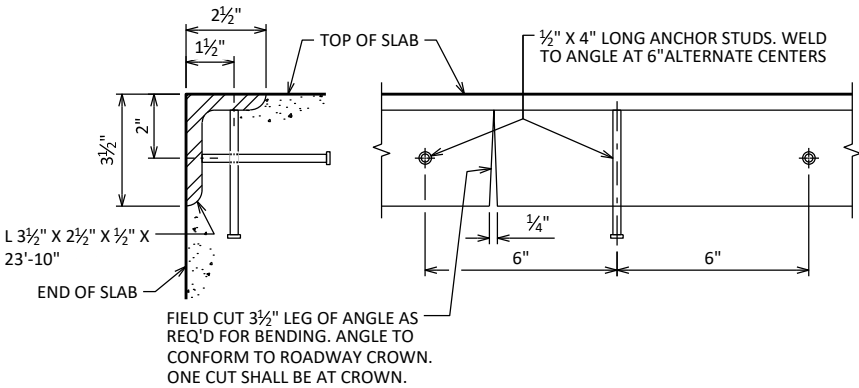
* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



'HP' PILE DETAILS



PROTECTION ANGLE ARMOR

SANDBLAST PROTECTION ANGLE AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING" AFTER BLAST CLEANING, THE PROTECTION ANGLE SHALL BE HOT DIPPED GALVANIZED.

ANGLE AND STUDS TO BE PAID FOR AT THE UNIT PRICE BID FOR "STRUCTURAL STEEL CARBON". (NO PAINT REQ'D.)

NO SPLICE SHALL BE PERMITTED IN ANGLES.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY JMC		PLANS CK'D DRS	
STRUCTURE DETAILS		SHEET 3 OF 18	

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
B-01	2/6/2024	221519.470	103068.520
B-02	2/7/2024	221506.740	103109.890
BORINGS COMPLETED BY: ECS MIDWEST, LLC			
REPORT COMPLETED BY: ECS MIDWEST, LLC			
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) DOUGLAS COUNTY			

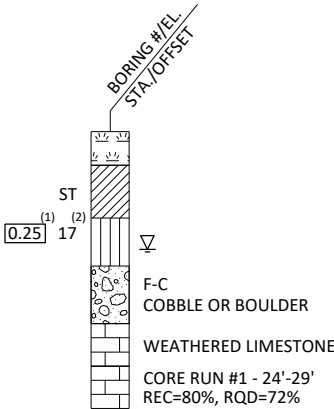
STATE PROJECT NUMBER

8394-00-73

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



⁽¹⁾ UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

⁽²⁾ UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▼ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
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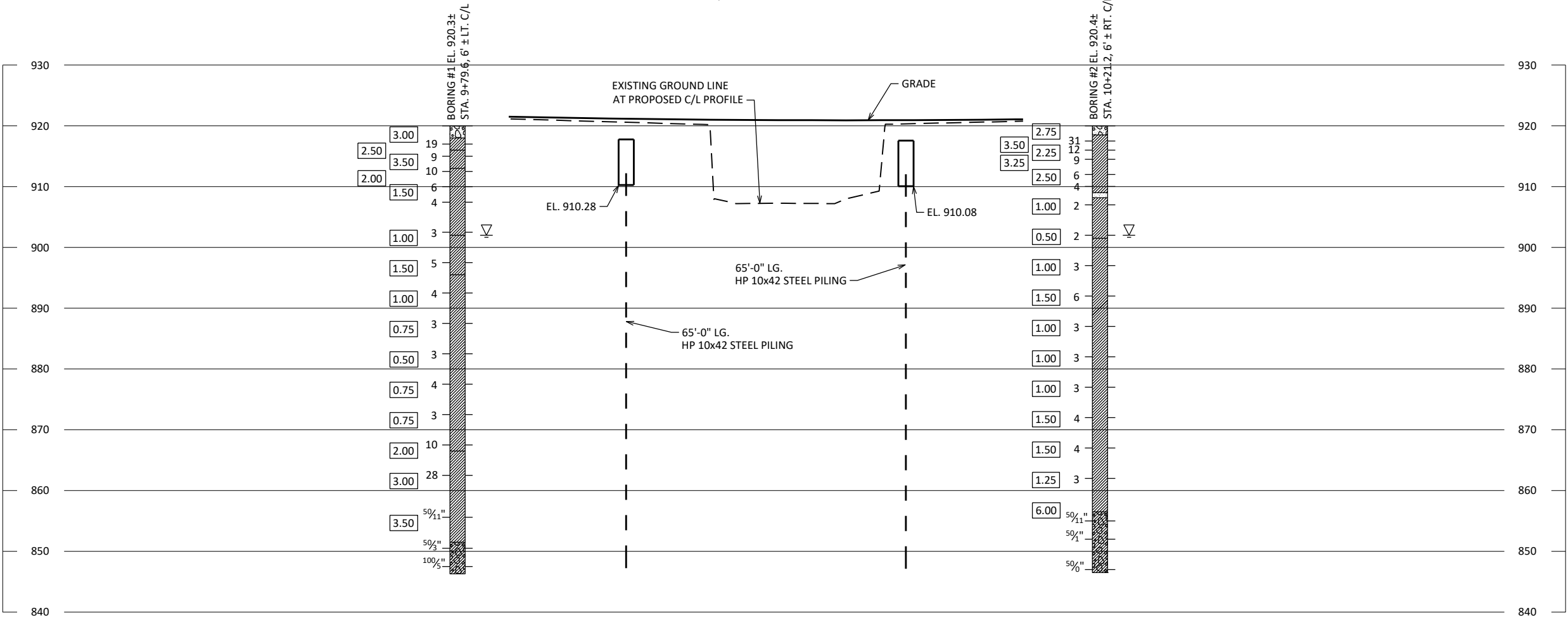
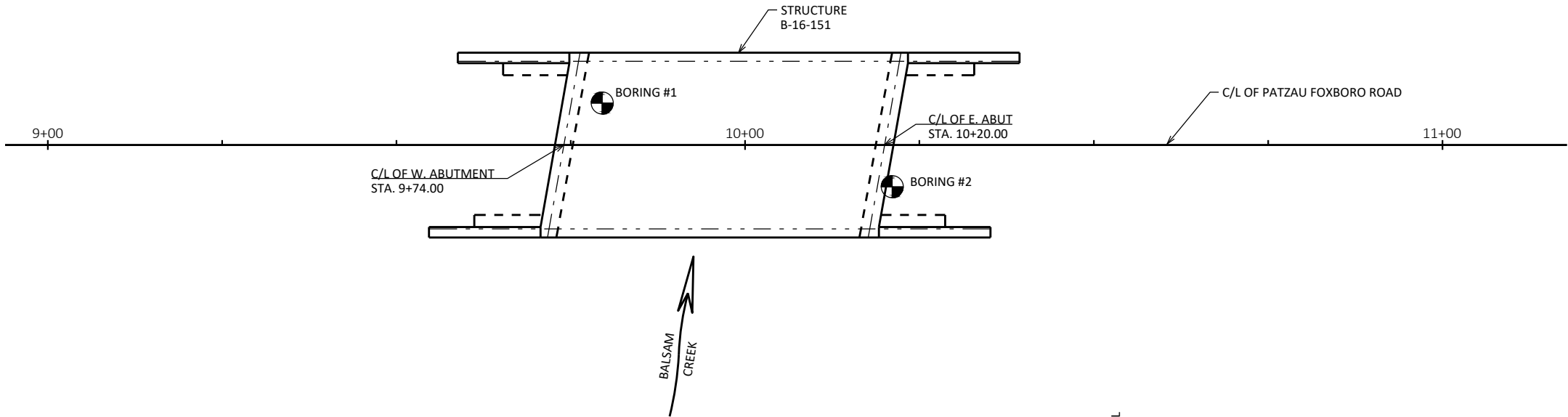
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-16-151

DRAWN BY	JMC	PLANS CK'D	DRS
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SUBSURFACE
EXPLORATION

SHEET 4 OF 18



[illegible]

SECTION THRU BODY

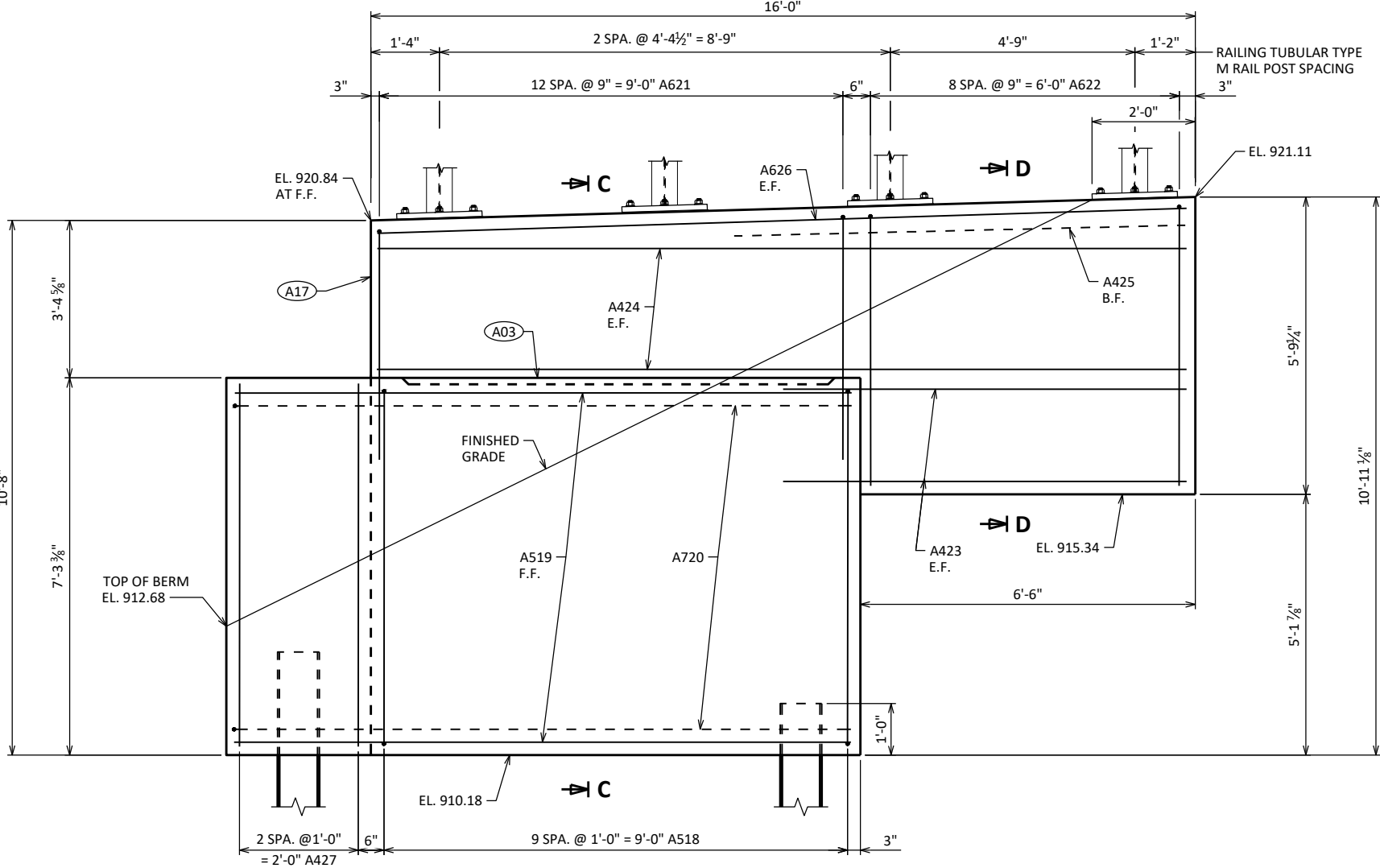
- A06** SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17** ½" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ¾" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A18** ¾" CORK FILLER UP VERT. BEAM SEAT FACES THE RUN PARALLEL WITH GIRDER.
- A19** 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-16-151	
		DRAWN BY	PLANS CK'D
		CLP	DRS
WEST ABUTMENT		SHEET 5 OF 18	

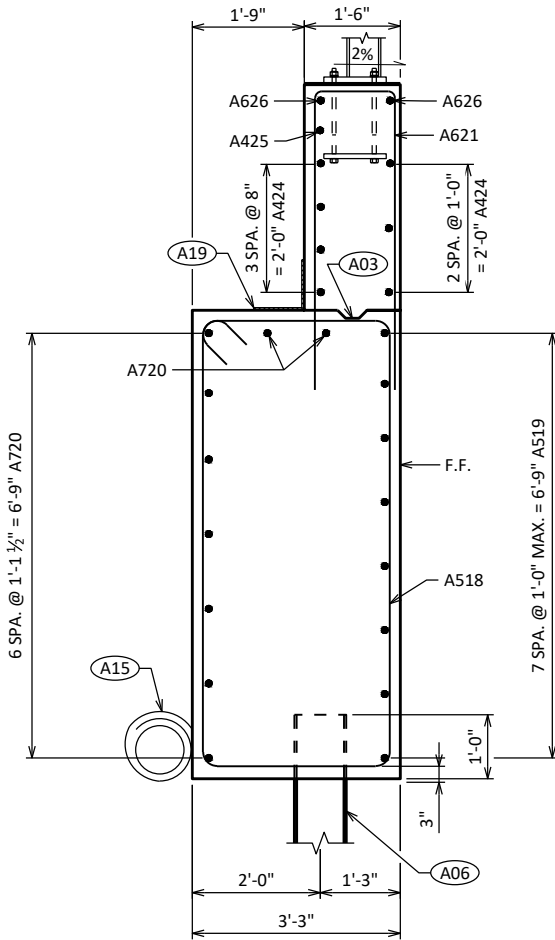


- A03** OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & $\frac{3}{4}$ " "V" GROOVE @ F.F. IF JOINT IS USED).
- A06** SUPPORT ABUTMENT FORMED ON HP 10 x 42 STEEL PILING, ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17** $\frac{1}{2}$ " FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF $\frac{1}{2}$ " FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD $\frac{1}{2}$ " BELOW SURFACE OF CONCRETE) EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19** 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

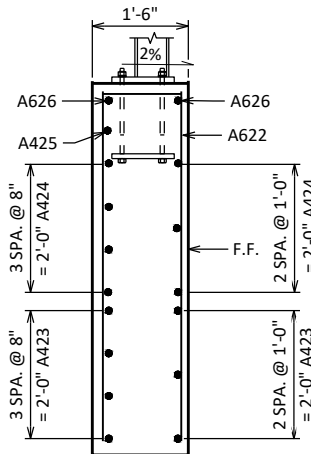
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
		DRAWN BY	CLP PLANS CK'D DRS
WEST ABUTMENT WING 1 DETAILS		SHEET 6 OF 18	



ELEVATION - WING 2



SECTION C



SECTION D

- A03** OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & ¾" "V" GROOVE @ F.F. IF JOINT IS USED).
- A06** SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17** ½" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ⅜" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19** 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

STATE PROJECT NUMBER

8394-00-73

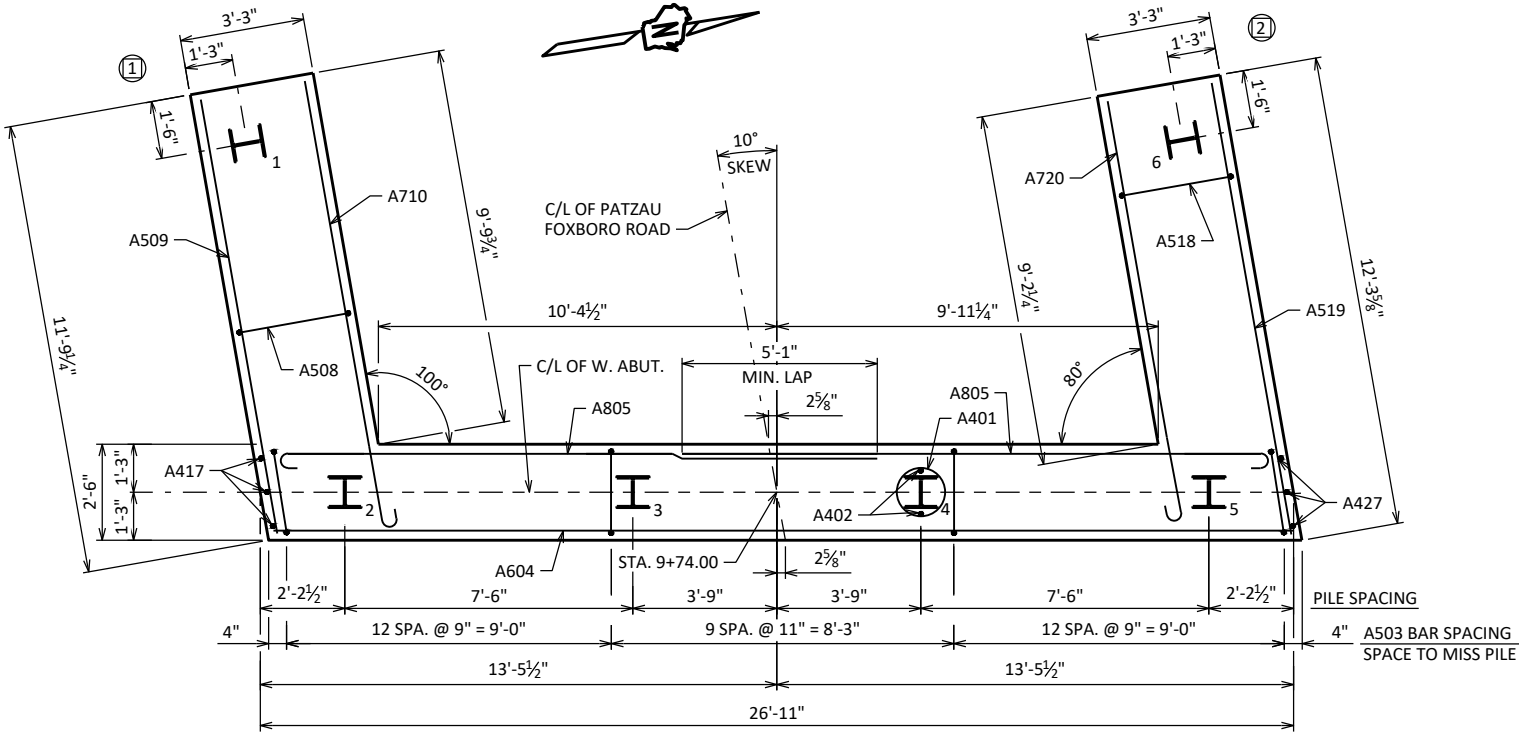
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
WEST ABUTMENT WING 2 DETAILS		SHEET 7 OF 18	

BILL OF BARS

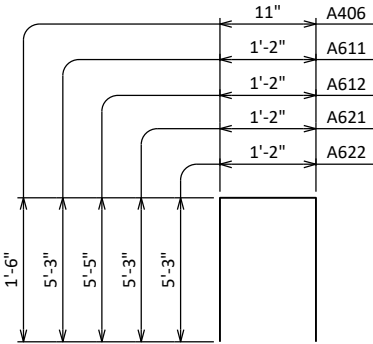
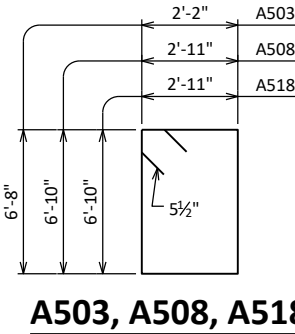
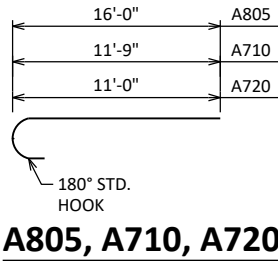
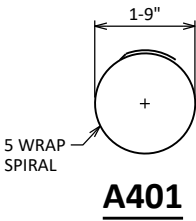
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A401		4	28'-0"	X		BODY @ PILES
A402		8	2'-3"			BODY @ PILES
A503		34	18'-2"	X		BODY VERT.
A604		11	26'-7"			BODY HORIZ.
A805		14	16'-11"	X		BODY HORIZ. B.F.
A406		18	3'-9"	X		BODY VERT. TOP
A407		2	26'-7"			BODY HORIZ. TOP
A508	X	10	20'-0"	X		WING 1 VERT.
A509	X	8	11'-5"			WING 1 HORIZ. F.F.
A710	X	9	12'-7"	X		WING 1 HORIZ.
A611	X	13	11'-5"	X		WING 1 VERT.
A612	X	9	11'-8"	X		WING 1 VERT.
A413	X	7	7'-11"			WING 1 HORIZ. E.F.
A414	X	7	15'-8"			WING 1 HORIZ. E.F.
A415	X	1	8'-9"			WING 1 HORIZ. B.F.
A616	X	2	15'-8"			WING 1 HORIZ. E.F. TOP
A417	X	3	6'-10"			BODY VERT. END @ WING 1
A518	X	10	20'-0"	X		WING 2 VERT.
A519	X	8	11'-11"			WING 2 HORIZ. F.F.
A720	X	9	11'-10"	X		WING 2 HORIZ.
A621	X	13	11'-5"	X		WING 2 VERT.
A622	X	9	11'-4"	X		WING 2 VERT.
A423	X	7	7'-11"			WING 2 HORIZ. E.F.
A424	X	7	15'-8"			WING 2 HORIZ. E.F.
A425	X	1	8'-9"			WNG 2 HORIZ. B.F.
A626	X	2	15'-8"			WING 2 HORIZ. E.F. TOP
A427	X	3	6'-10"			BODY VERT. END @ WING 2

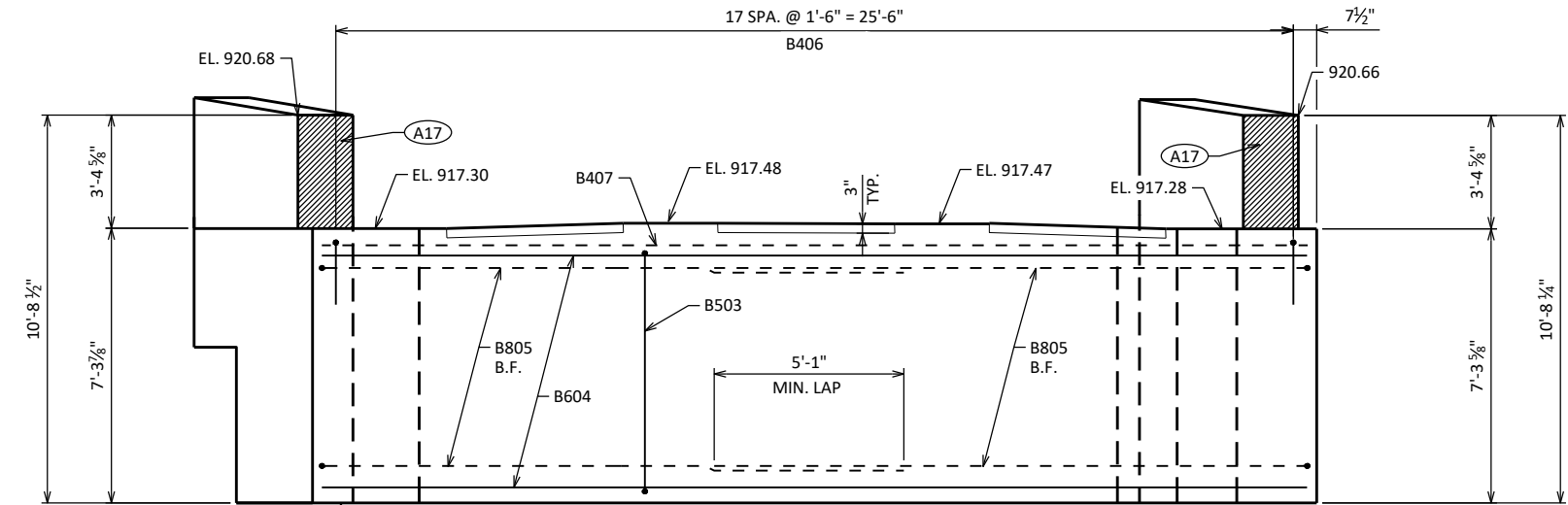
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



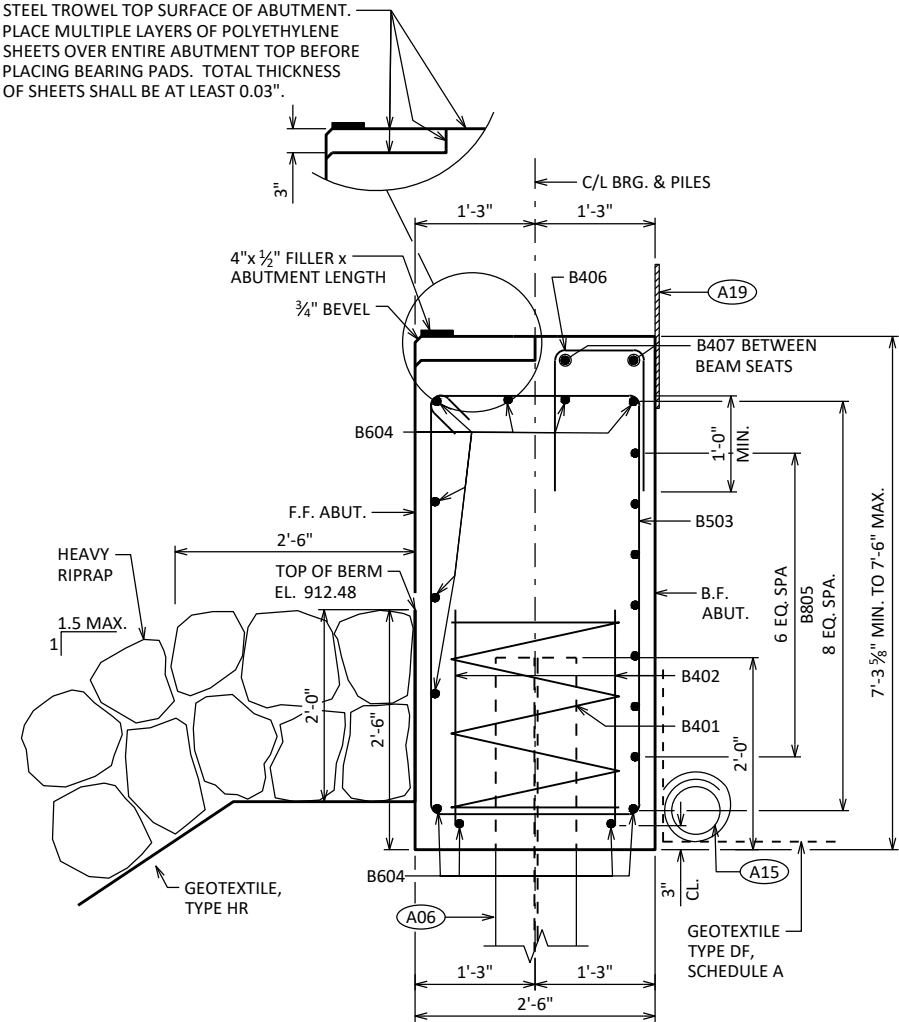
PILE LAYOUT



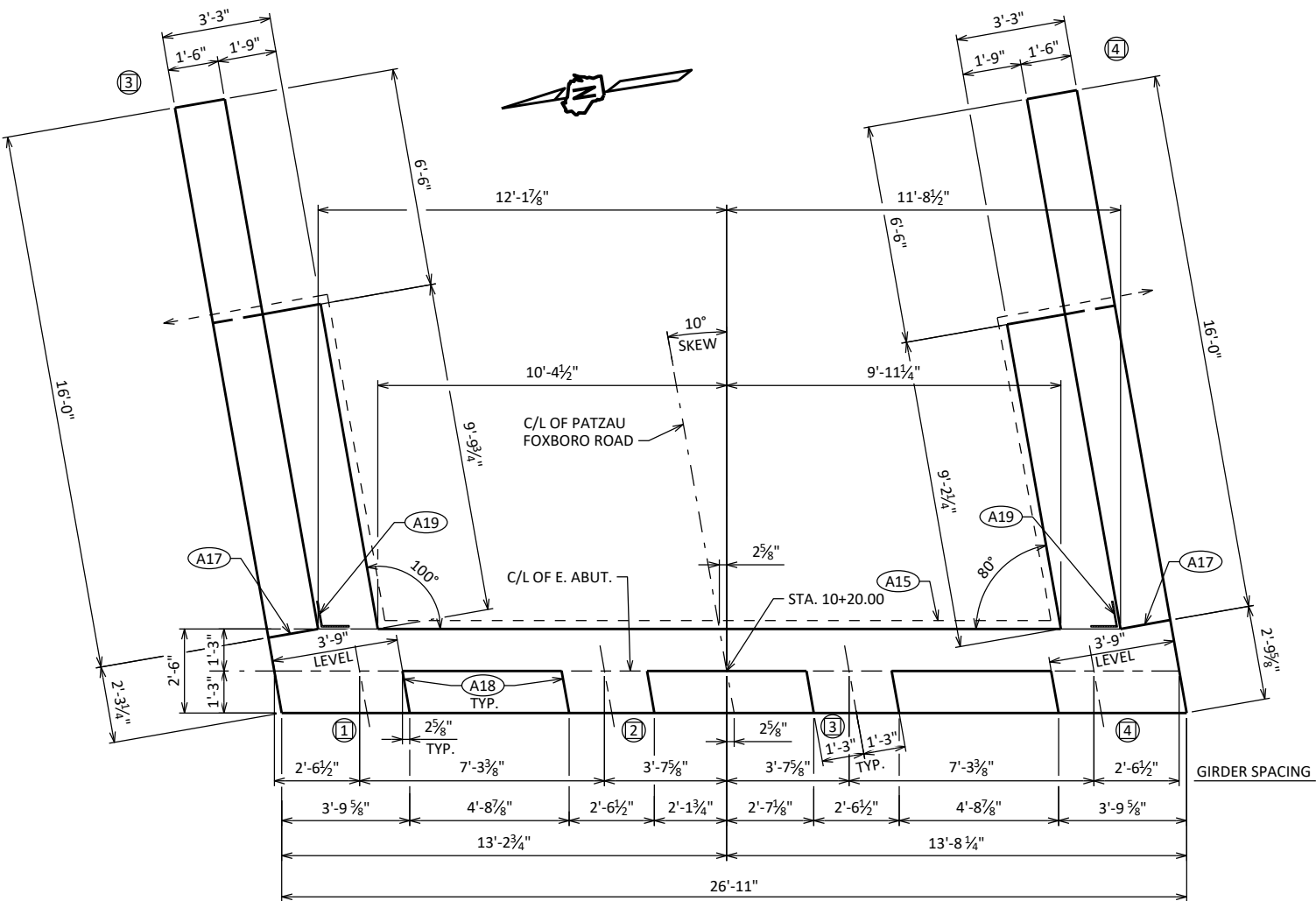
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
WEST ABUTMENT PILE LAYOUT AND BILL OF BARS		SHEET 8 OF 18	



ELEVATION
(LOOKING EAST)



SECTION THRU BODY



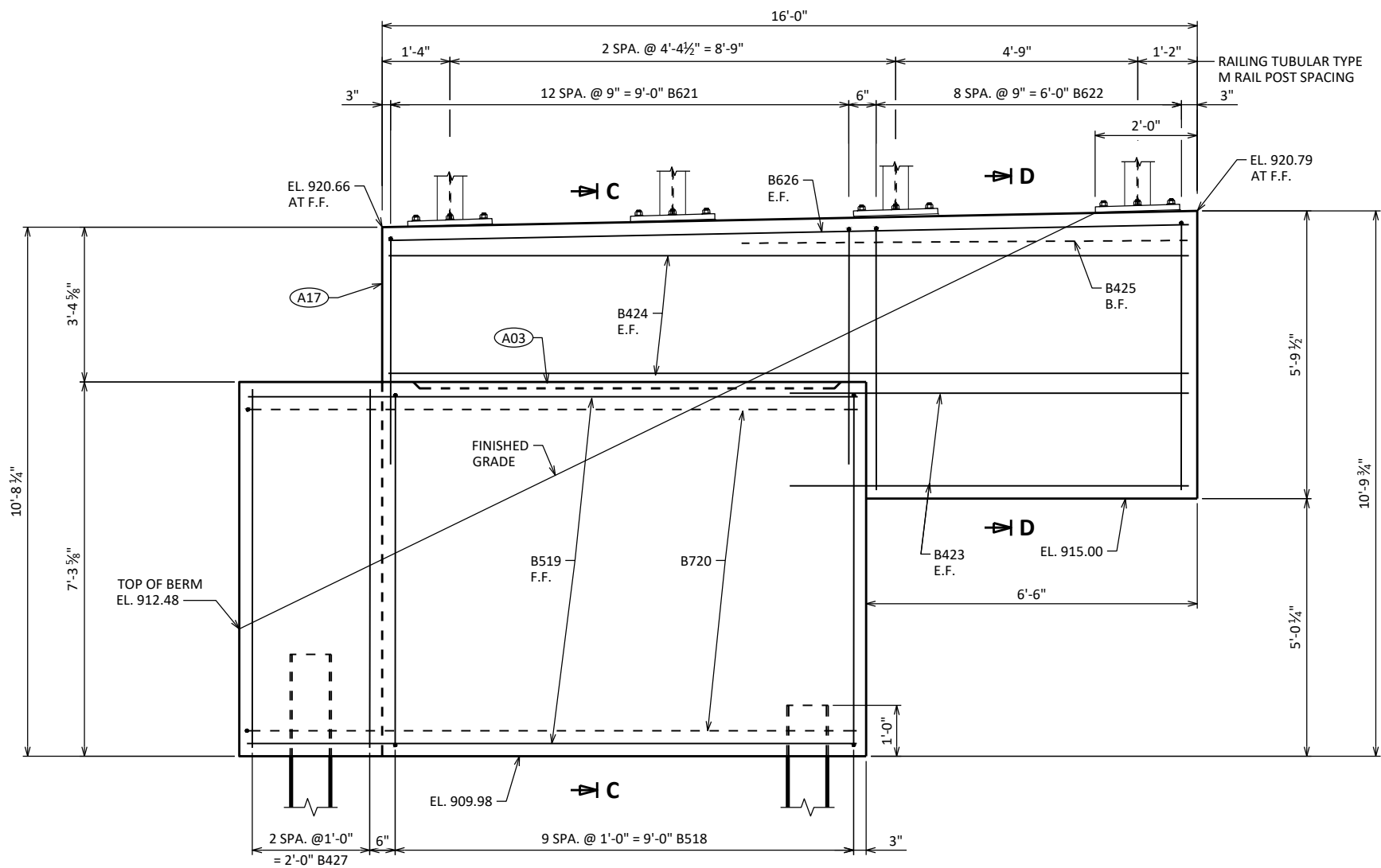
PLAN

- (A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A18) 3/4" CORK FILLER UP VERT. BEAM SEAT FACES THE RUN PARALLEL WITH GIRDER.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

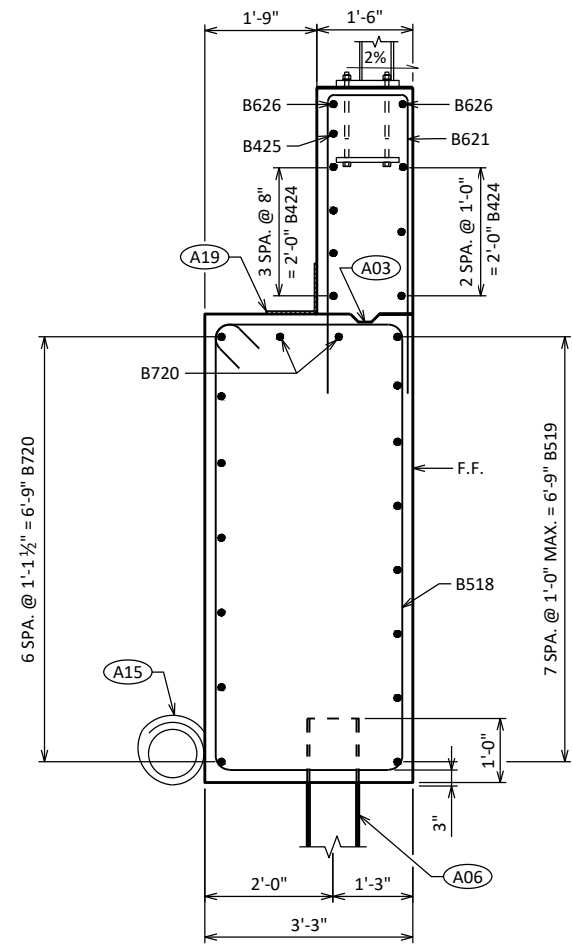
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
EAST ABUTMENT		SHEET 9 OF 18	



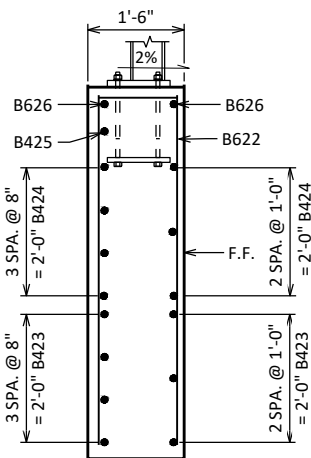
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|--|------|----------------|-----|
| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-151 | | | |
| | | DRAWN
BY | CLP |
| | | PLANS
CK'D | DRS |
| EAST ABUTMENT
WING 3 DETAILS | | SHEET 10 OF 18 | |
| | | | |



ELEVATION - WING 4



SECTION C



SECTION D

- A03

 OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & ¾" "V" GROOVE @ F.F. IF JOINT IS USED).
- A06

 SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15

 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17

 ½" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ¾" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19

 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

STATE PROJECT NUMBER

8394-00-73

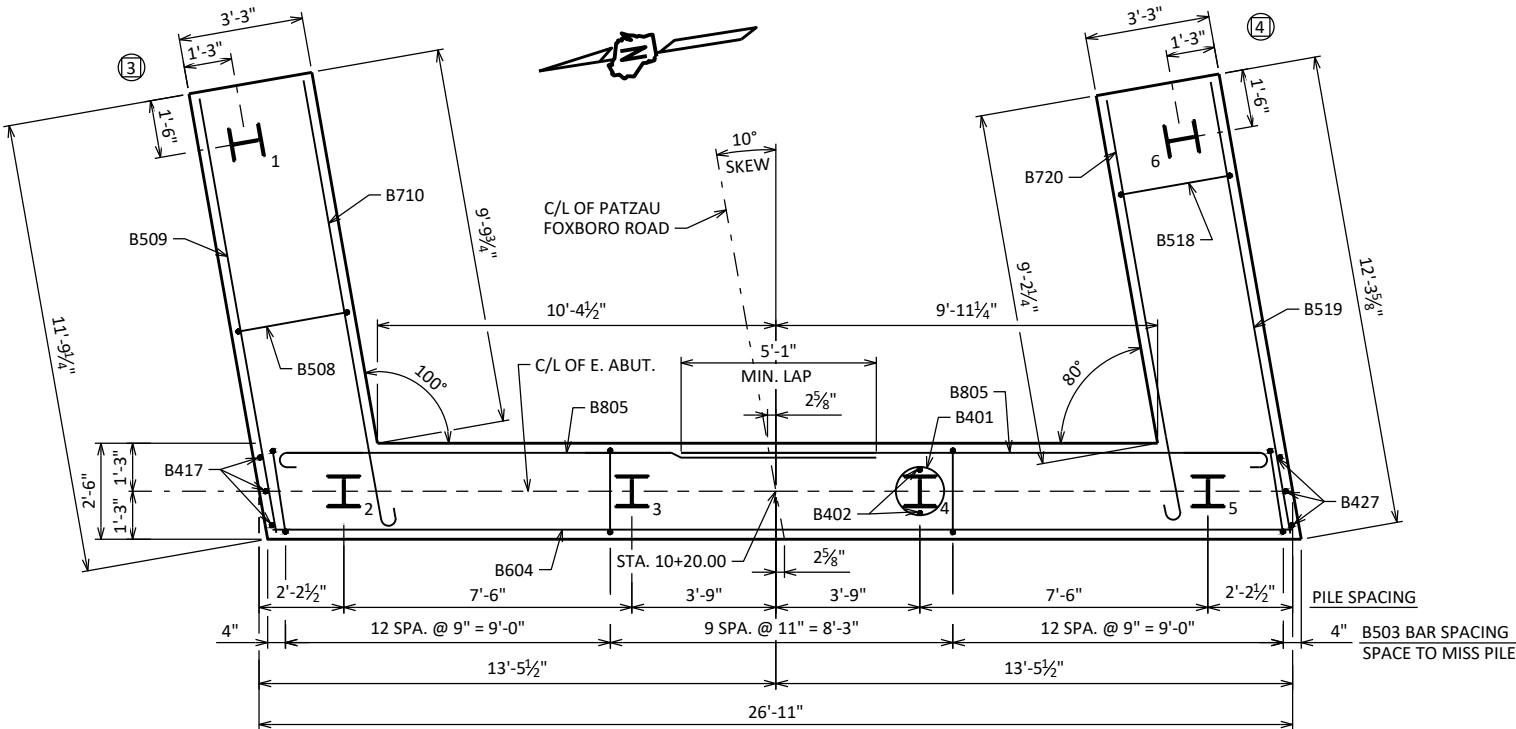
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
EAST ABUTMENT WING 4 DETAILS		SHEET 11 OF 18	

BILL OF BARS

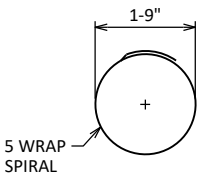
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B401		4	28'-0"	X		BODY @ PILES
B402		8	2'-3"			BODY @ PILES
B503		34	18'-2"	X		BODY VERT.
B604		11	26'-7"			BODY HORIZ.
B805		14	16'-11"	X		BODY HORIZ. B.F.
B406		18	3'-9"	X		BODY VERT. TOP
B407		2	26'-7"			BODY HORIZ. TOP
B508	X	10	20'-0"	X		WING 3 VERT.
B509	X	8	11'-5"			WING 3 HORIZ. F.F.
B710	X	9	12'-7"	X		WING 3 HORIZ.
B611	X	13	11'-5"	X		WING 3 VERT.
B612	X	9	11'-8"	X		WING 3 VERT.
B413	X	7	7'-11"			WING 3 HORIZ. E.F.
B414	X	7	15'-8"			WING 3 HORIZ. E.F.
B415	X	1	8'-9"			WING 3 HORIZ. B.F.
B616	X	2	15'-8"			WING 3 HORIZ. E.F. TOP
B417	X	3	6'-10"			BODY VERT. END @ WING 3
B518	X	10	20'-0"	X		WING 4 VERT.
B519	X	8	11'-11"			WING 4 HORIZ. F.F.
B720	X	9	11'-10"	X		WING 4 HORIZ.
B621	X	13	11'-5"	X		WING 4 VERT.
B622	X	9	11'-4"	X		WING 4 VERT.
B423	X	7	7'-11"			WING 4 HORIZ. E.F.
B424	X	7	15'-8"			WING 4 HORIZ. E.F.
B425	X	1	8'-9"			WNG 4 HORIZ. B.F.
B626	X	2	15'-8"			WING 4 HORIZ. E.F. TOP
B427	X	3	6'-10"			BODY VERT. END @ WING 4

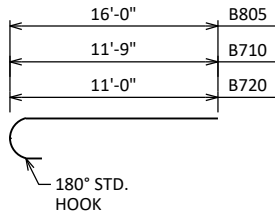
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



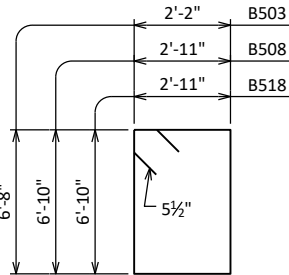
PILE LAYOUT



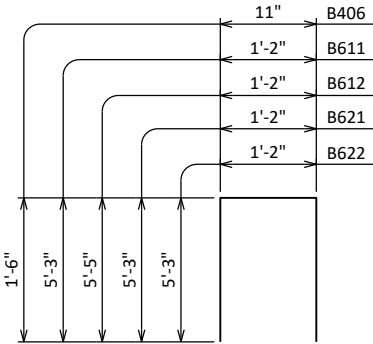
B401



B805, B710, B720



B503, B508, B518



B406, B611, B612
B621, B622

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
EAST ABUTMENT PILE LAYOUT AND BILL OF BARS		SHEET 12 OF 18	

NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-16-151", EACH.

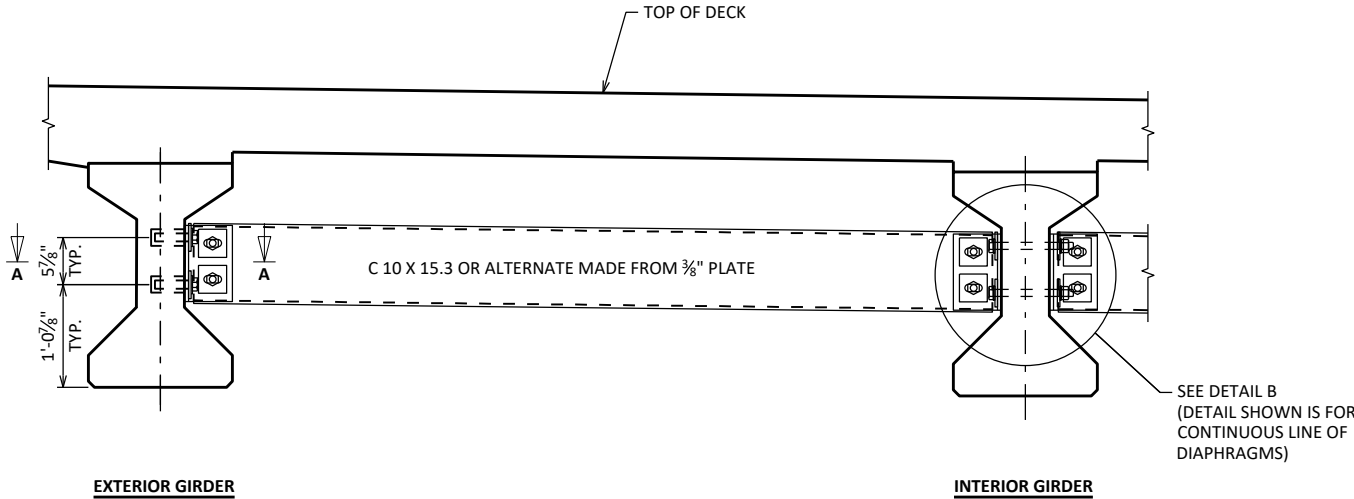
EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

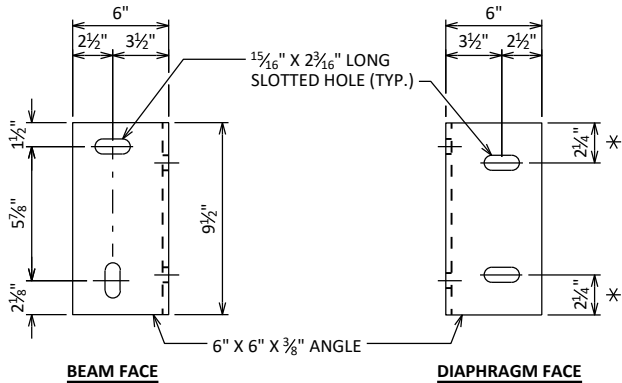
ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

FOR DIAPHRAGM SPACING, SEE SHEET 16.

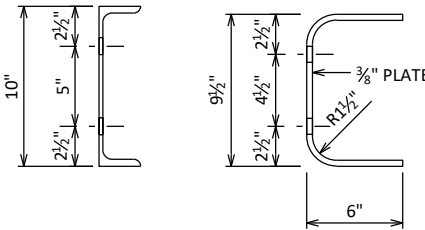


PART TRANSVERSE SECTION AT DIAPHRAGM



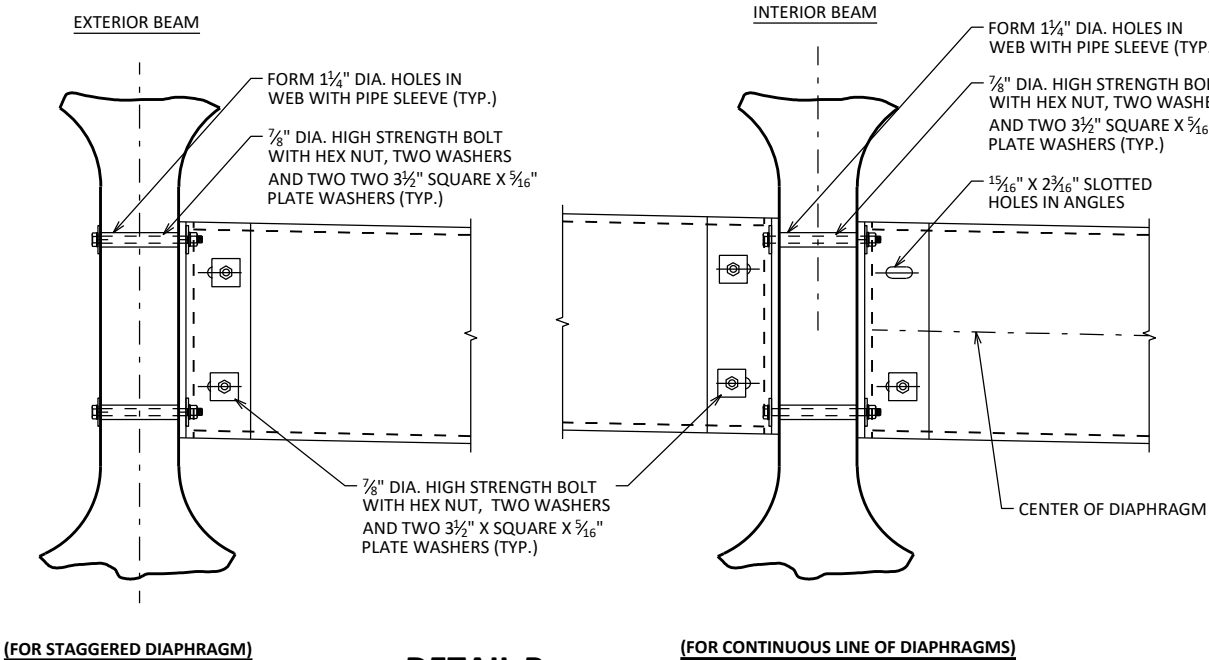
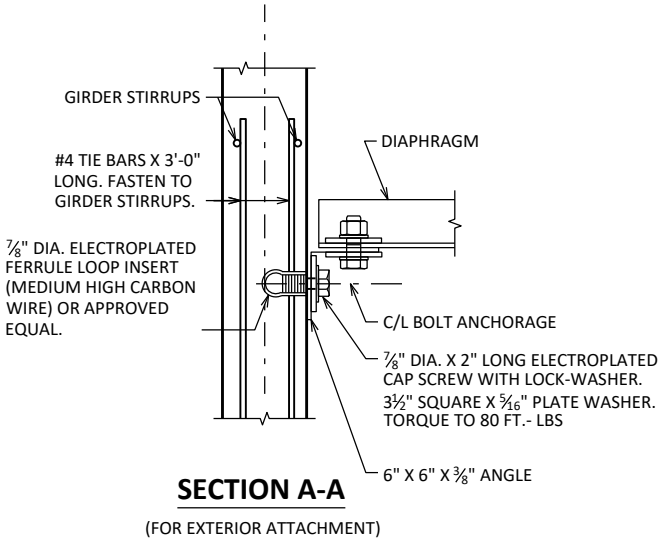
DIAPHRAGM SUPPORT

* 2 1/2" FOR ALTERNATE PLATE DIAPHRAGM



C10 X 15.3 ALTERNATE DIAPHRAGM

SECTION THRU DIAPHRAGM



DETAIL B

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
STEEL DIAPHRAGM		SHEET 13 OF 18	

SCALE = 2.00

NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECT. 503.3.4 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER.

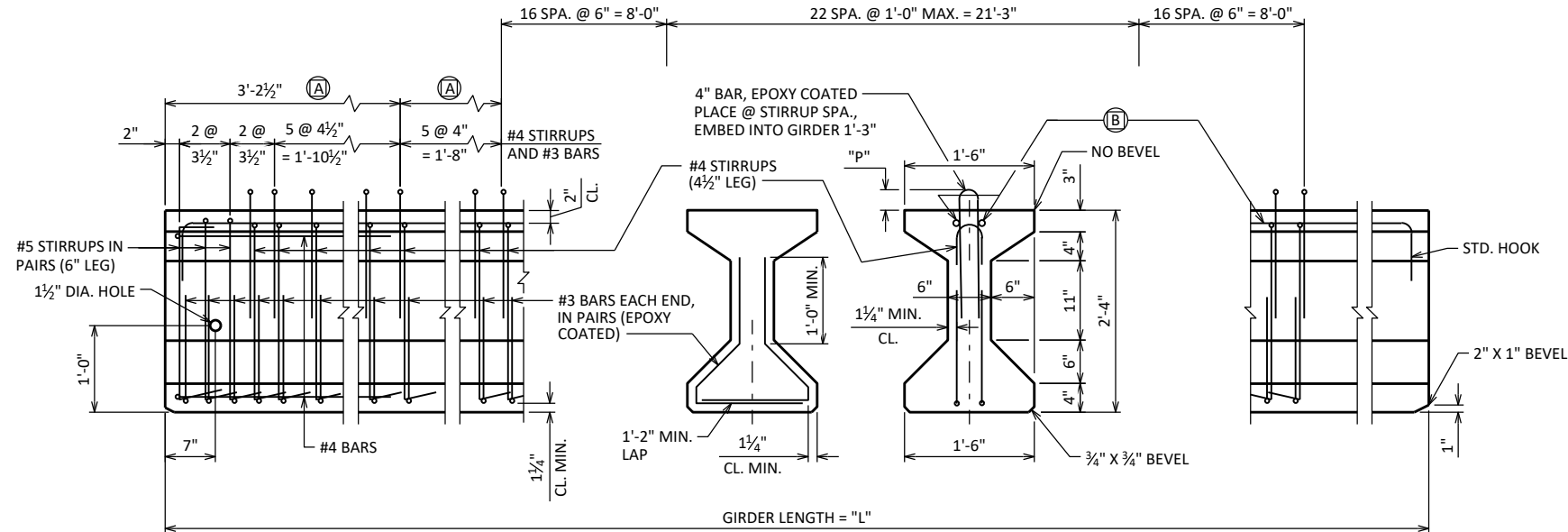
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DESIGN SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

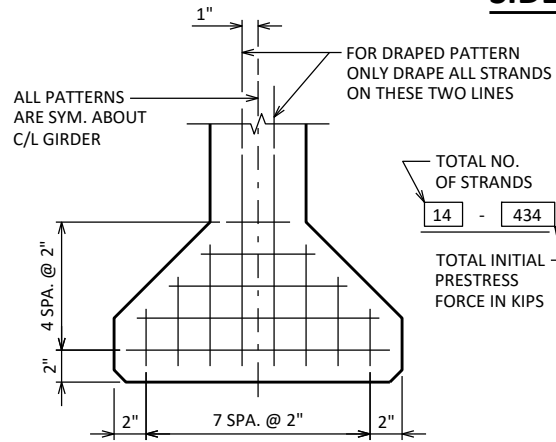
PRESTRESSING STRANDS SHALL BE (0.5" DIA.) -7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.

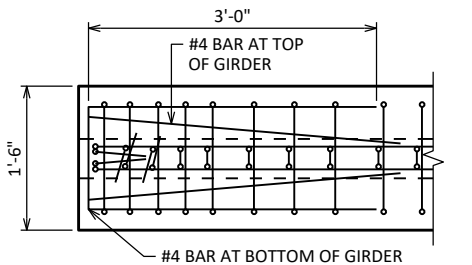


SIDE VIEW & TYPICAL SECTION IN SPAN

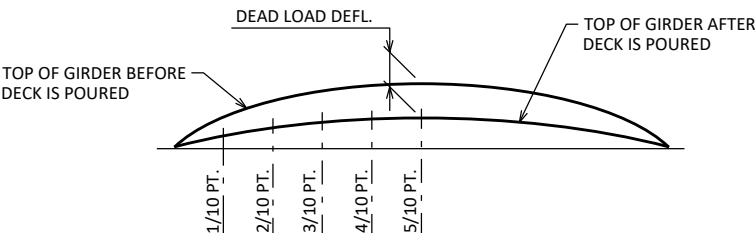
- (A) DETAIL TYP. AT EACH END
- (B) 2 #4 BARS, FULL LENGTH, MIN. LAP = 2'-4", STD. HOOK AT ENDS



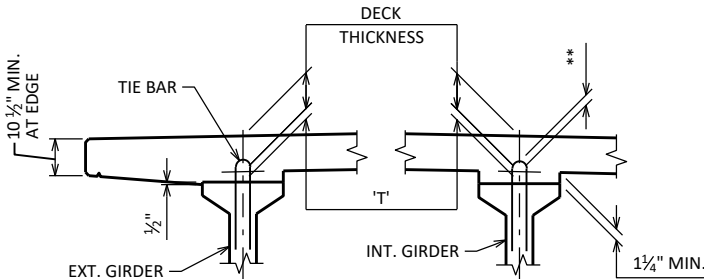
TYP. STRAND PATTERN



TOP VIEW OF GIRDER ENDS



DEAD LOAD DEFLECTION DIAGRAM



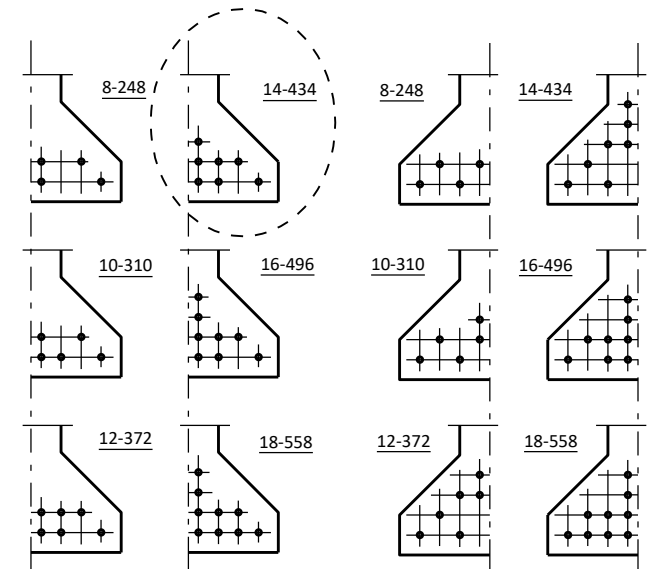
DECK HAUNCH DETAIL

IF 1 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR, THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, ** IF 3" MINIMUM DECK EMBEDMENT OF THE TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEVATION OF TOP OF GIRDERS AT C/L OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
+ DEAD LOAD DEFLECTION
- DECK THICKNESS
= HAUNCH HEIGHT "T"

NOTE: AN AVERAGE HAUNCH ('T') OF 3" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".



DRAPED PATTERN

UNDRAPED PATTERN

0.5" DIA. STRANDS

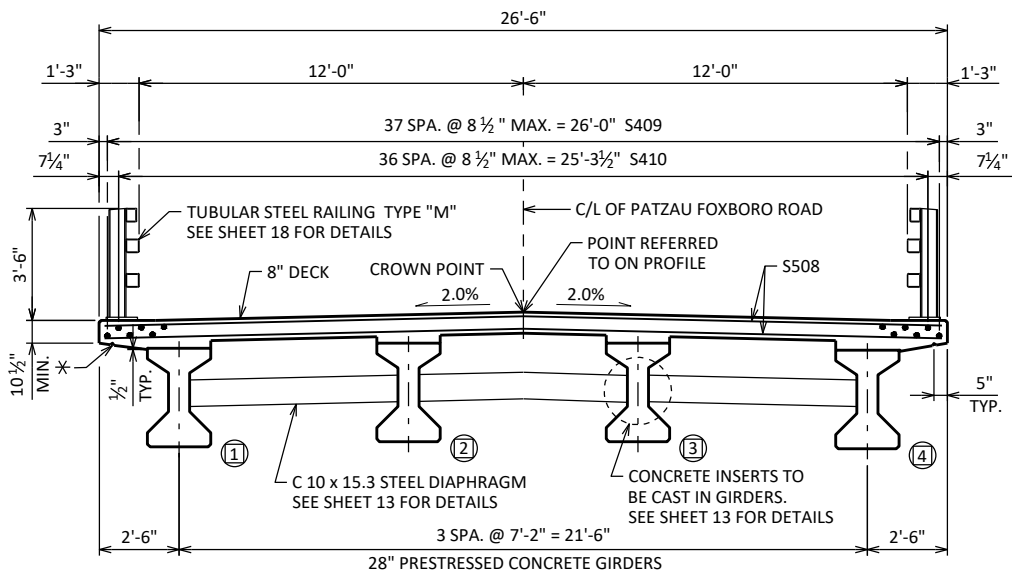
0.5" DIA. STRANDS

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

GIRDER DATA																							
SPAN	GIRDER	GIRDER LENGTH "L" (FEET)	DEAD LOAD DEFL. (IN.)									CONC. STRGTH. f _c (P.S.I.)	"P" (IN.)			DIA. OF STRAND (IN.)	DRAPED PATTERN						
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10		10/10	1ST 1/3 OF GIRDER	MID 1/3 OF GIRDER		END 1/3 OF GIRDER	TOTAL NO. OF STRANDS	f' _{ci} (P.S.I.) *	(IN.)			
																				"A"	"B" MIN.	"B" MAX.	"C"
1	1 & 4	47'-0"	0.2	0.3	0.4	0.5	0.5	0.5	0.4	0.3	0.2	8,000	8"	7"	8"	0.5	14	6,400	24	9	12	4	
1	2 & 3	47'-0"	0.2	0.3	0.5	0.5	0.6	0.5	0.5	0.3	0.2	8,000	8"	7"	8"	0.5	14	6,400	24	9	12	4	

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
28" PRESTRESSED GIRDER DETAILS		SHEET 14 OF 18	

SCALE = 1:24



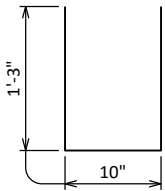
* 3/4" V-GROOVE. EXTEND V-GROOVE TO 6" FROM F.F. OF ABUTMENT DIAPHRAGMS - TYP.

BILL OF BARS

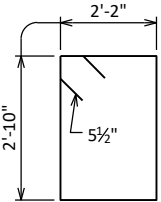
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S401	X	36	3'-2"	X		DIAPH. @ ABUT. NOTCH VERT.
S402	X	12	4'-4"			DIAPH. @ ABUT. NOTCH HORIZ.
S503	X	60	10'-8"	X		DIAPH. @ ABUT. VERT.
S604	X	10	26'-6"			DIAPH. @ ABUT. HORIZ.
S605	X	6	4'-5"	X		DIAPH. @ ABUT. HORIZ. @ WINGS 1 & 3
S606	X	18	5'-5"			DIAPH. @ ABUT. BTW. GIRDERS HORIZ.
S507	X	16	6'-0"			DIAPH. @ ABUT. THRU GIRDERS HORIZ.
S508	X	137	26'-6"			DECK TRANS. TOP & BOTTOM
S409	X	76	24'-11"			DECK LONG. BOTTOM
S410	X	74	24'-11"			DECK LONG. TOP
S611	X	32	12'-0"	X		DECK @ RAIL POSTS
S612	X	48	6'-0"			DECK @ INT. RAIL POSTS
S613	X	16	4'-8"	X		DECK @ END RAIL POSTS
S414	X	10	2'-10"			DIAPH. @ ABUT. VERT. @ ENDS
S615	X	6	4'-11"	X		DIAPH. @ ABUT. HORIZ. @ WINGS 2 & 4

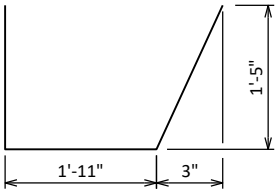
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



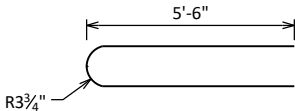
S401



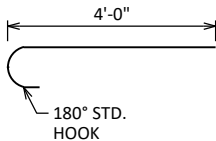
A503



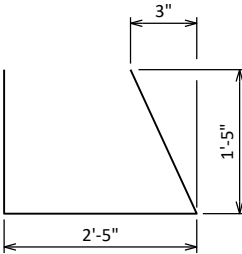
S605



S611

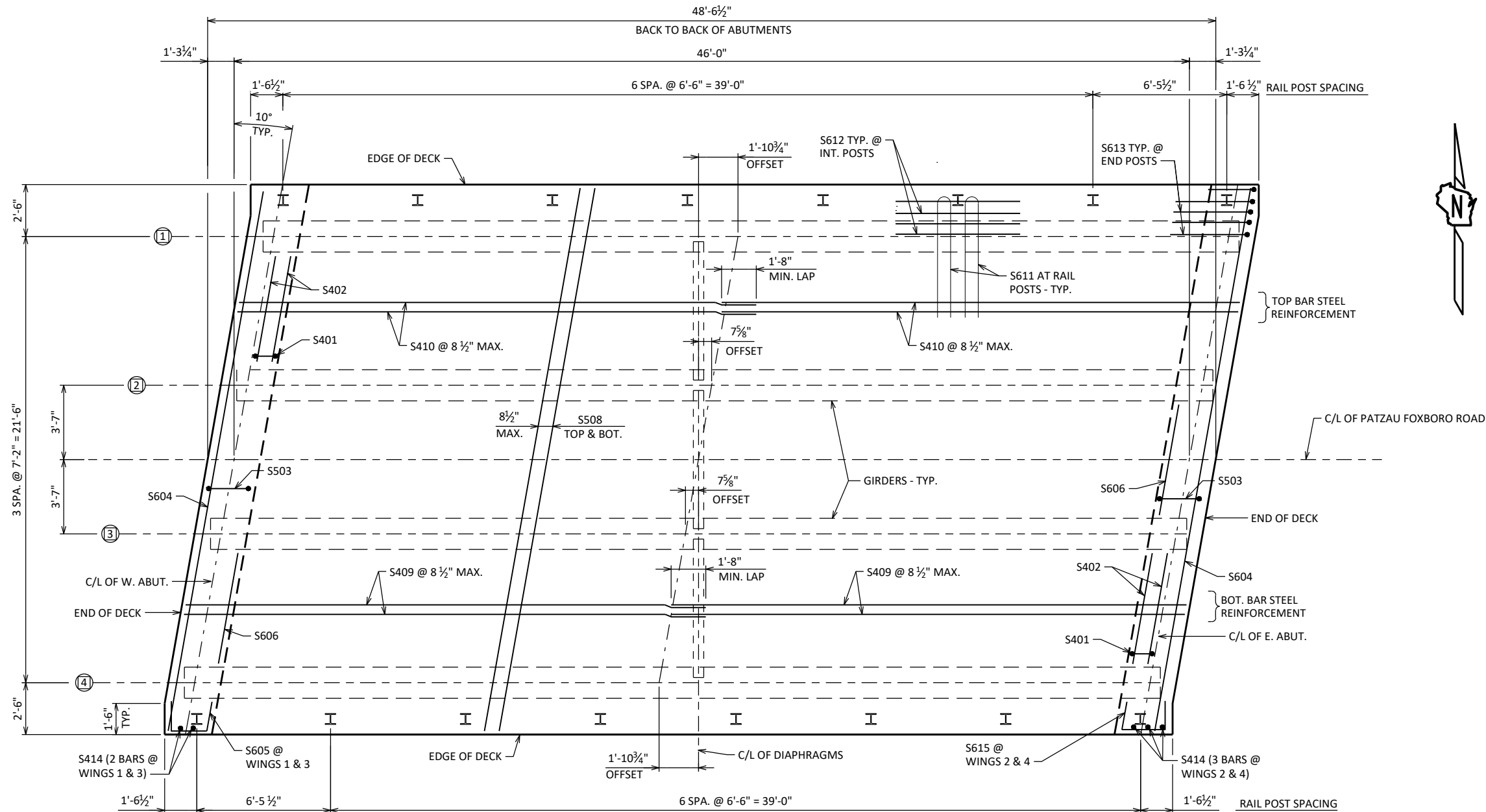


S613



S615

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
SUPERSTRUCTURE		SHEET 15 OF 18	

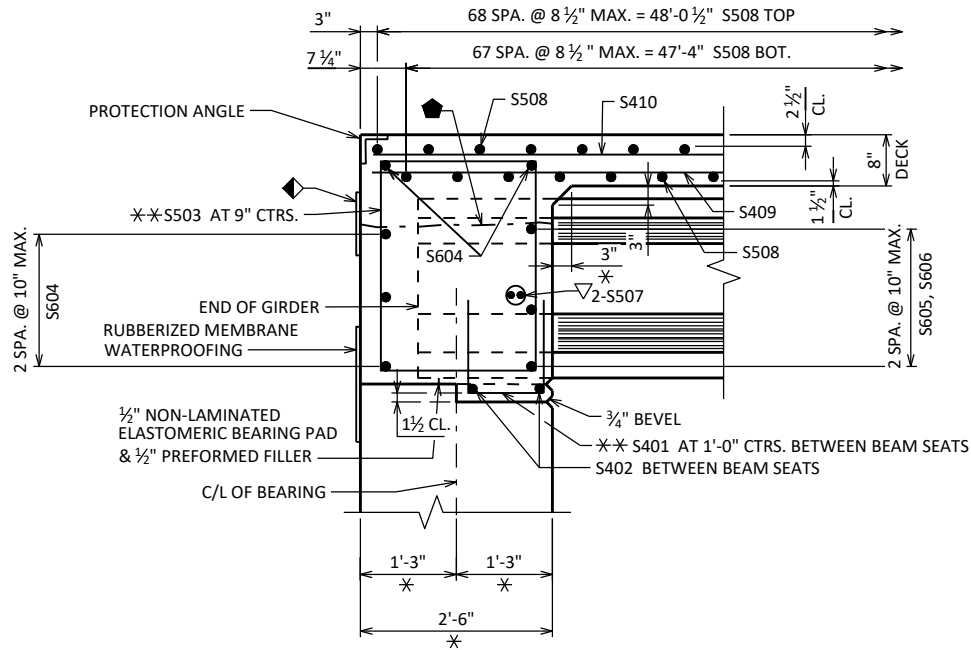


PLAN

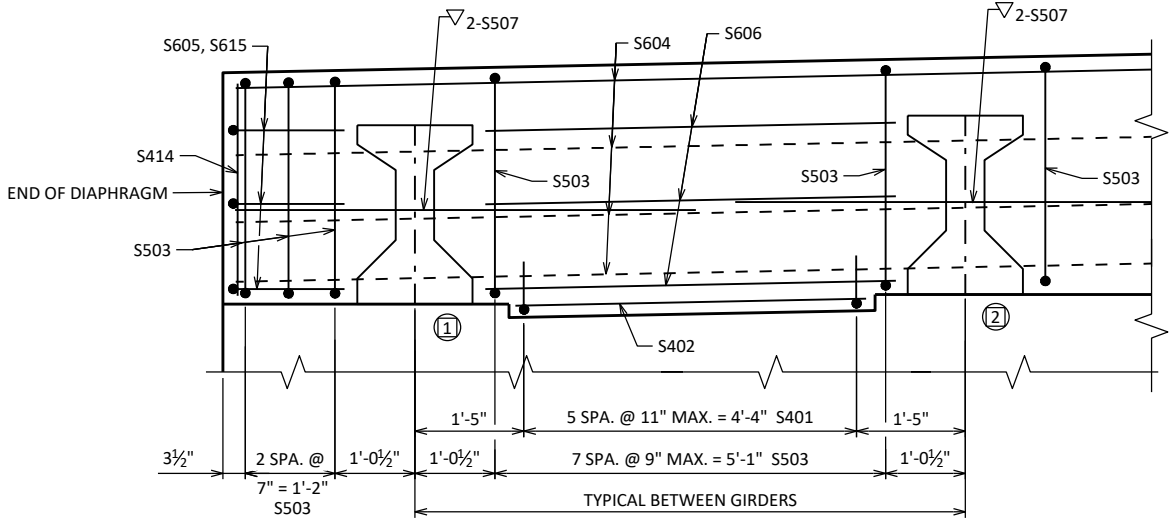
TOP OF DECK ELEVATIONS

LOCATION	C/L W. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L E. ABUT.
N. EDGE OF DECK	920.84	920.78	920.74	920.71	920.68	920.66	920.65	920.64	920.65	920.66	920.68
GIRDER 1	920.89	920.84	920.79	920.76	920.73	920.71	920.70	920.69	920.70	920.71	920.73
GIRDER 2	921.05	921.00	920.95	920.91	920.88	920.86	920.84	920.84	920.84	920.85	920.87
C/L OF PATZAU FOXBORO RD	921.13	921.07	921.03	920.99	920.96	920.93	920.92	920.91	920.91	920.92	920.94
GIRDER 3	921.07	921.01	920.96	920.92	920.89	920.86	920.85	920.84	920.84	920.85	920.86
GIRDER 4	920.94	920.88	920.83	920.79	920.75	920.73	920.71	920.70	920.69	920.70	920.71
S. EDGE OF DECK	920.90	920.84	920.79	920.74	920.71	920.68	920.66	920.65	920.64	920.65	920.66

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
SUPERSTRUCTURE PLAN		SHEET 16 OF 18	

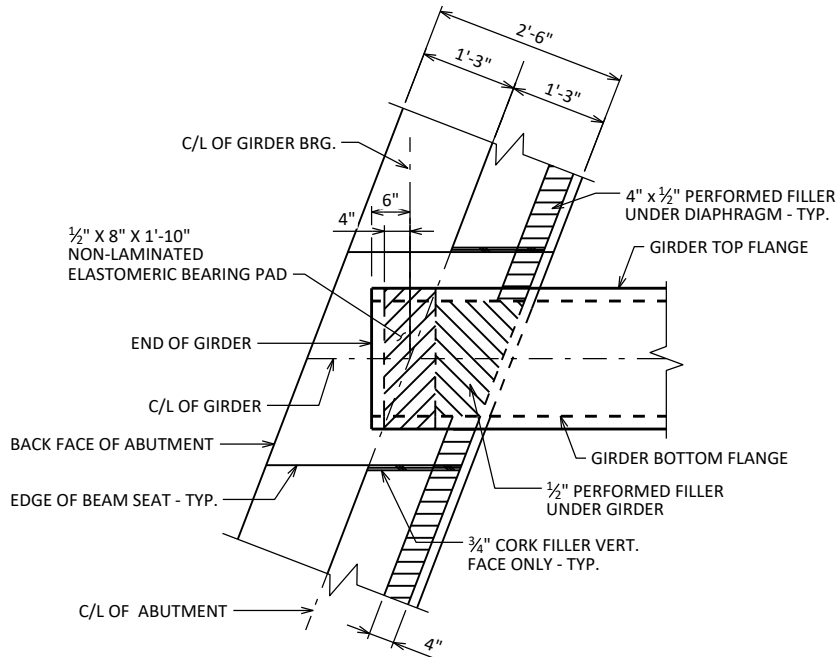


PART. LONGIT. SECTION



PART. SECTION AT ABUTMENT

GIRDERS 1 AND 2 SHOWN, REST ARE THE SAME



AT ABUTMENTS

BEARING PAD DETAIL

✱ DIMENSION IS TAKEN NORMAL TO C/L SUBSTRUCTURE UNITS

✱✱ BARS PLACED PARALLEL TO GIRDERS SPACING PERPENDICULAR TO C/L GIRDERS

◆ 18" RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JT. IS USED. COST INCLUDED WITH BID ITEM "CONCRETE MASONRY BRIDGES".

◆ OPTIONAL CONSTRUCTION JOINT. IF USED, DECK POUR MUST BE WITHIN 2 WEEKS FROM THE TIME OF THE DIAPHRAGM POUR.

▽ 2 - S507 BARS. FIELD BEND ALONG SKEW 1 1/2" DIA. HOLE IN WEB.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
SUPERSTRUCTURE 28" PRESTRESSED GIRDER DETAILS		SHEET 17 OF 18	

SCALE = 1:24

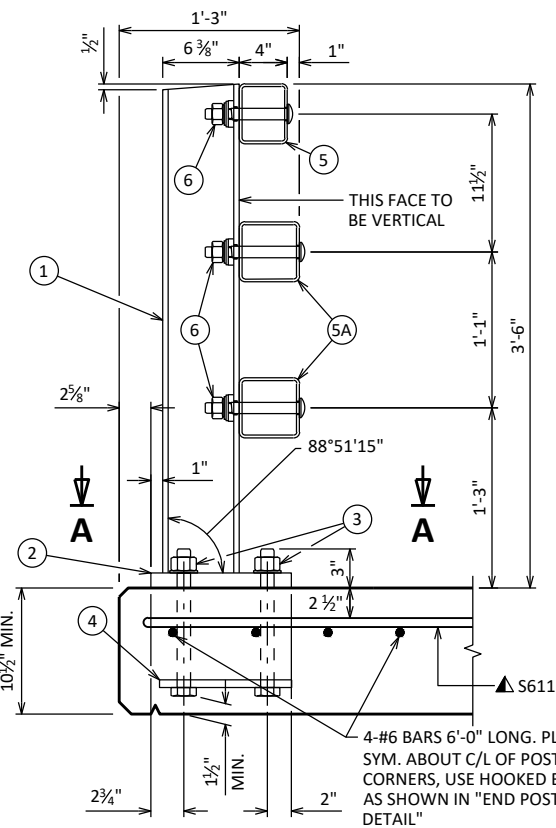
LEGEND

- ① W6 X 25 WITH 1 1/8" X 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1 1/4" X 11 3/4" X 1'-8" WITH 1 1/16" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- ④ 5/8" X 11" X 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 X 4 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 X 5 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" X 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" X 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" X 3 5/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 10A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5, 3/8" X 3 5/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" X 1 1/4" LONGIT. SLOTTED HOLES IN PLATE NO. 10A. AT FIELD JOINTS AND 1 5/16" X 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A. PROVIDE 1 5/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.
- ⑫ 7/8" DIA. X 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

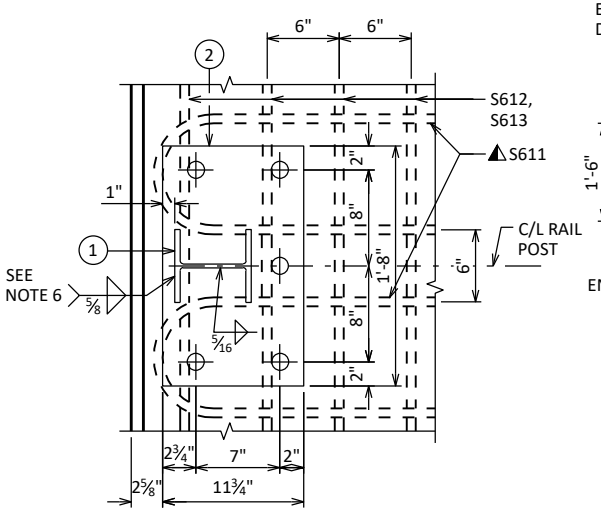
GENERAL NOTES

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.

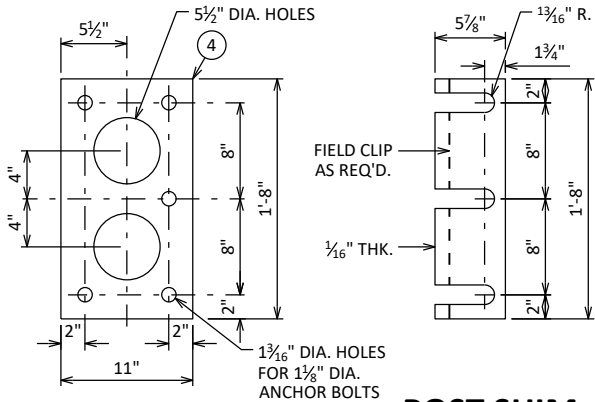
- ▲ TIE TO TOP MAT OF STEEL.
- * ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.
- RDWY. OPENING OR 2 1/2" MIN. FOR STRIP SEAL EXP. JOINT & (1/4" TO 3/4") OPENING FOR A1 ABUTMENT.



SECTION THRU RAILING ON DECK

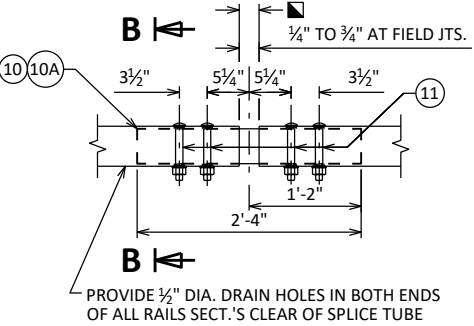


SECTION A-A

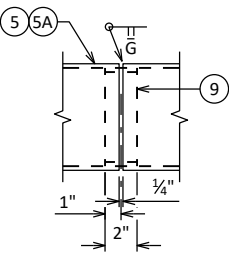


ANCHOR PLATE
AT RAIL TO DECK CONNECTION

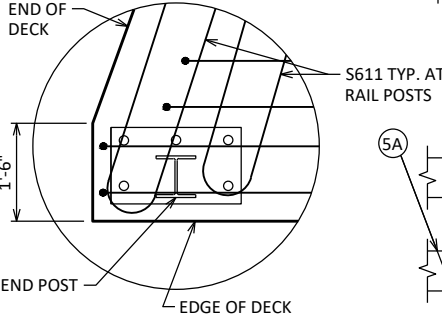
POST SHIM
DETAIL



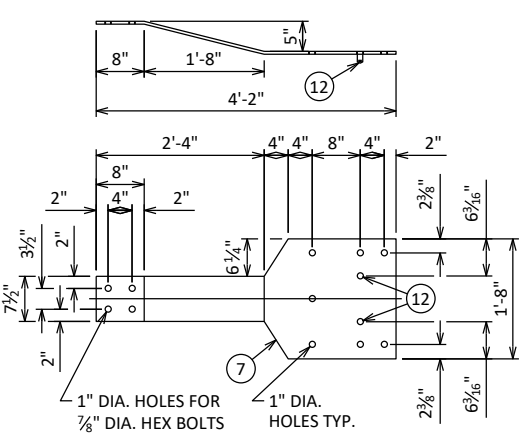
FIELD ERECTION JOINT DETAIL



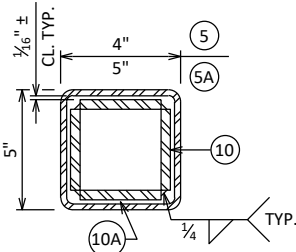
SHOP RAIL SPLICE DETAIL



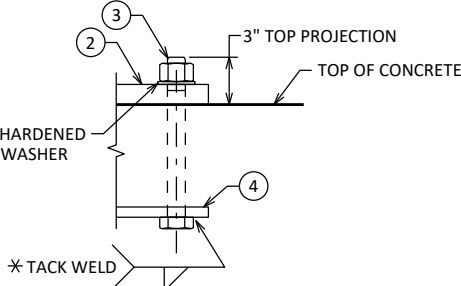
END POST DETAIL
REINFORCEMENT AT CORNERS



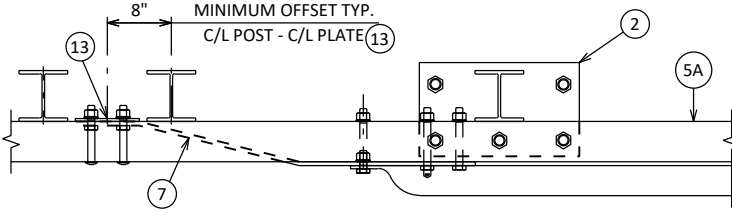
BACK-UP PLATE DETAIL
AT BEAM GUARD ATTACHMENT



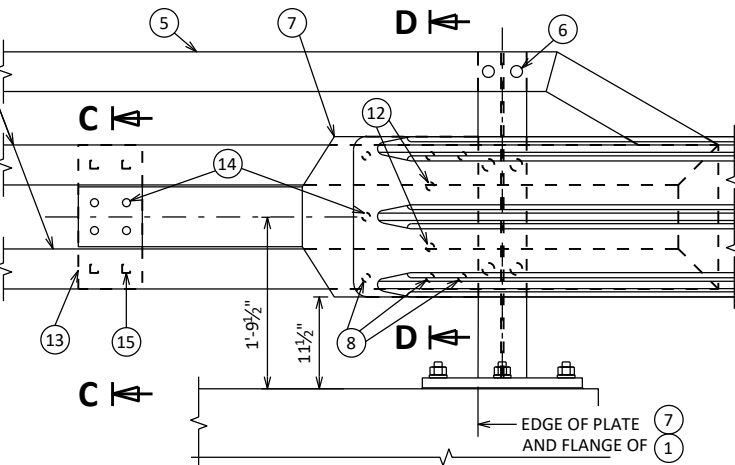
SECTION B-B



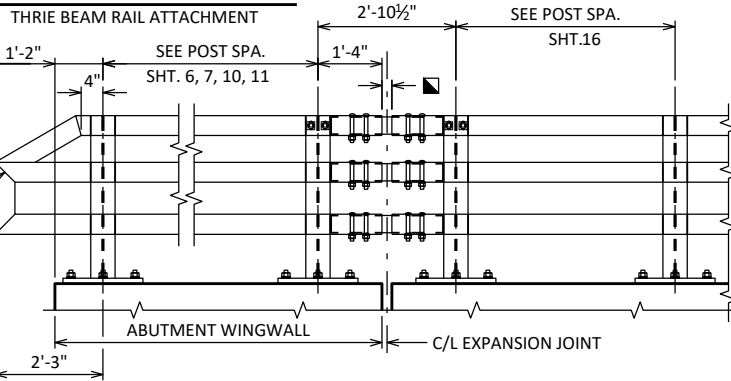
ANCHOR BOLTS



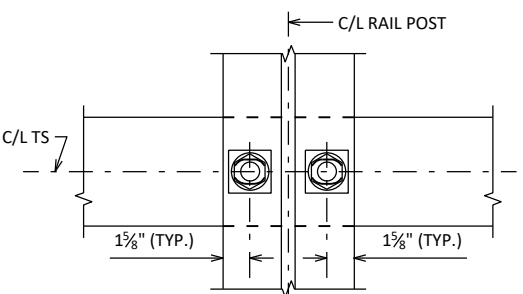
TOP VIEW AT END POST
THRIE BEAM RAIL ATTACHMENT



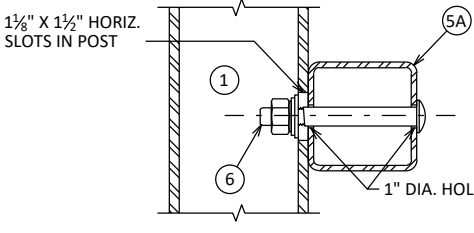
DETAIL AT END POST



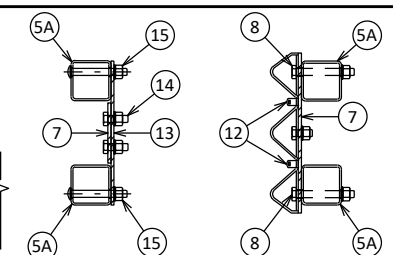
PART ELEVATION OF RAILING



SECTION THRU POST WEB



SECTION THRU RAIL
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.



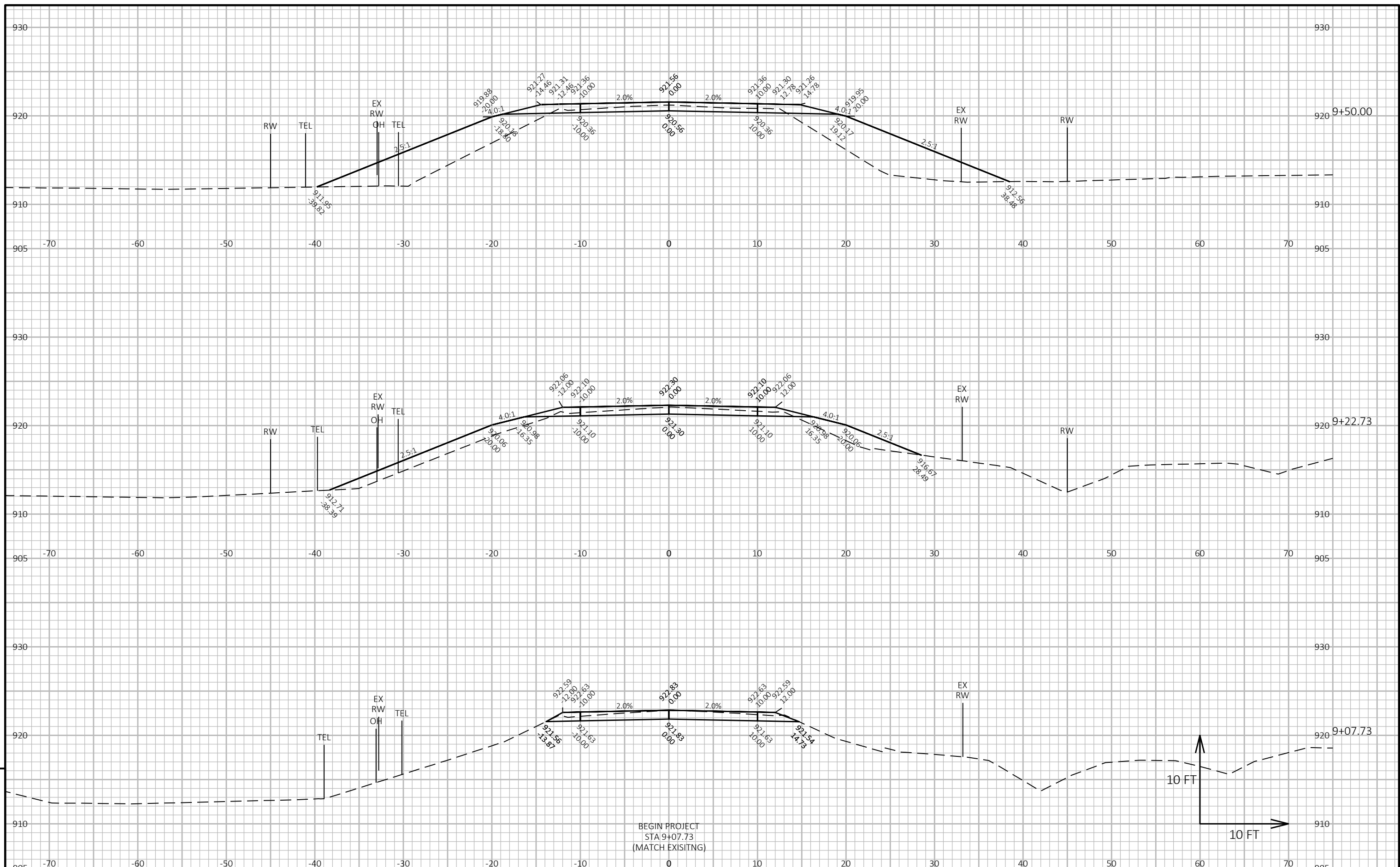
SECTION C-C SECTION D-D

ANCHOR PLATE
AT BEAM GUARD ATTACHMENT

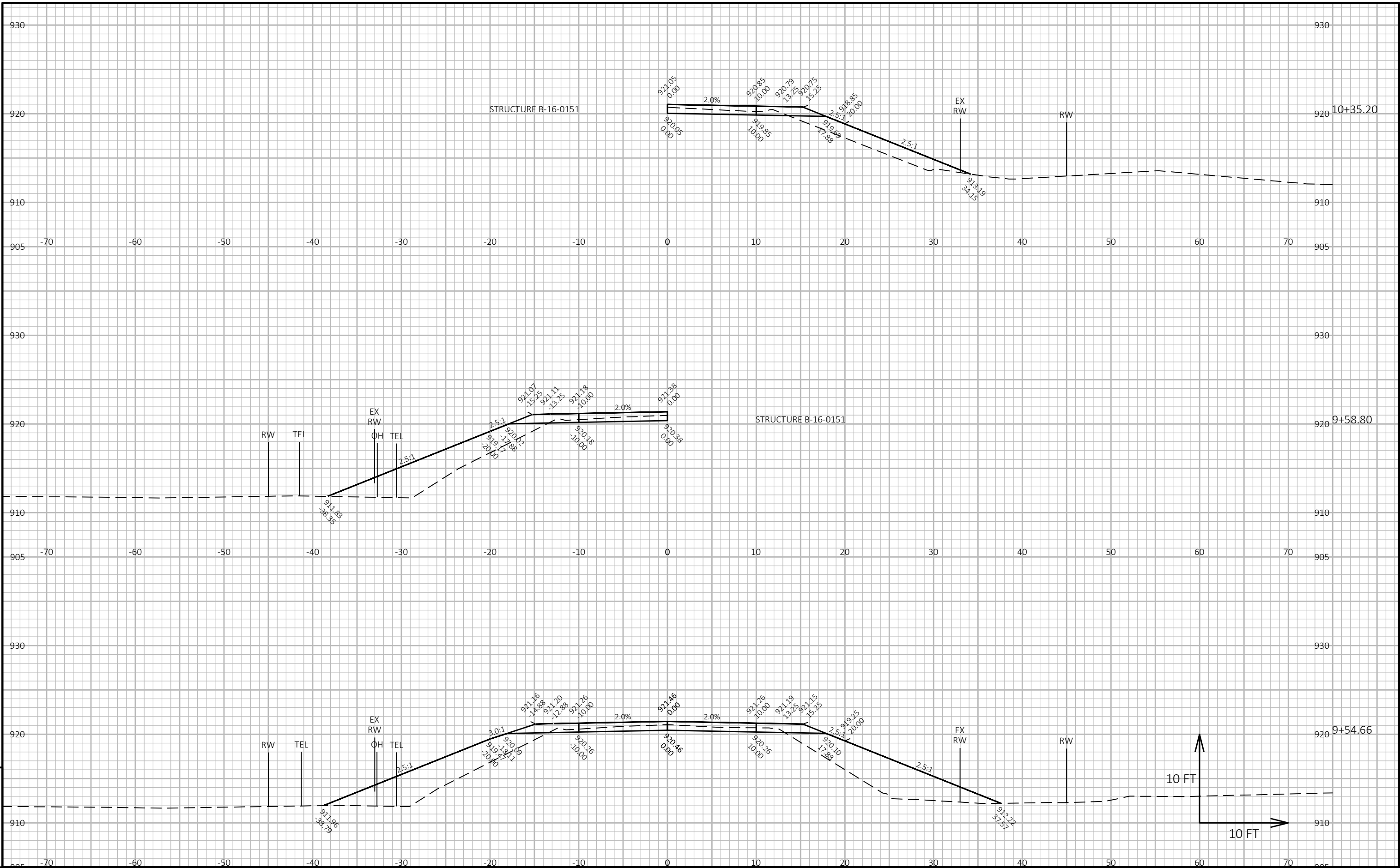
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-151			
DRAWN BY		CLP	PLANS CK'D DRS
TUBULAR STEEL RAILING TYPE "M"		SHEET 18 OF 18	

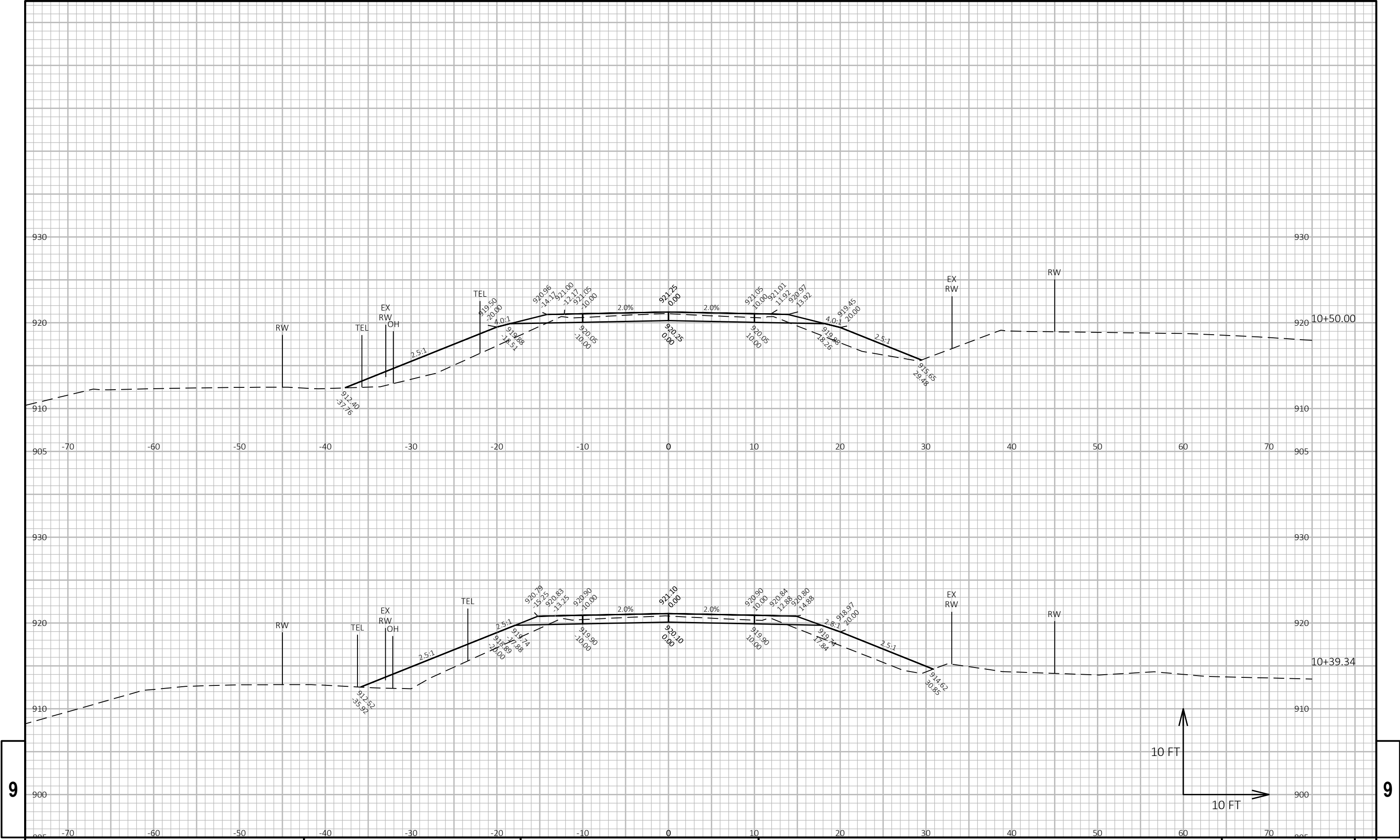
PATZAU FOXBORO ROAD COMPUTER EARTHWORK								
Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Expanded		
						1.00	1.30	Note 1
9+07.73	--	21.1	0.0					
9+22.73	15	15.3	40.8	10	11	10	15	-5
9+50.	27	13.1	132.4	14	87	24	128	-104
9+54.66	5	12.6	118.4	2	22	27	157	-130
9+58.8	4	12.3	55.8	2	13	29	174	-145
9+72.73	14	12.3	0.0	6	14	35	193	-157
BRIDGE	--	--	--	--	--	--	--	--
10+21.27	--	14.9	0.0	--	--	--	--	--
10+35.2	14	14.9	24.3	8	6	43	201	-157
10+39.34	4	15.6	56.5	2	6	45	209	-163
10+50.	11	17.9	57.6	7	23	52	238	-186
10+71.27	21	19.9	7.6	15	26	66	272	-204
10+86.27	15	22.9	0.0	12	2	78	274	-196
				78	211			

Note 1 - Cut	Volume need to be cut.
Note 2 - Fill	Volume needed to be filled.
Note 3 - Mass Ordinate	(Cut) - (Fill * 1.30)



PROJECT NO: 8394-00-73	HWY: PATZAU FOXBORO ROAD	COUNTY: DOUGLAS	CROSS SECTIONS: PATZAU FOXBORO ROAD	SHEET	E
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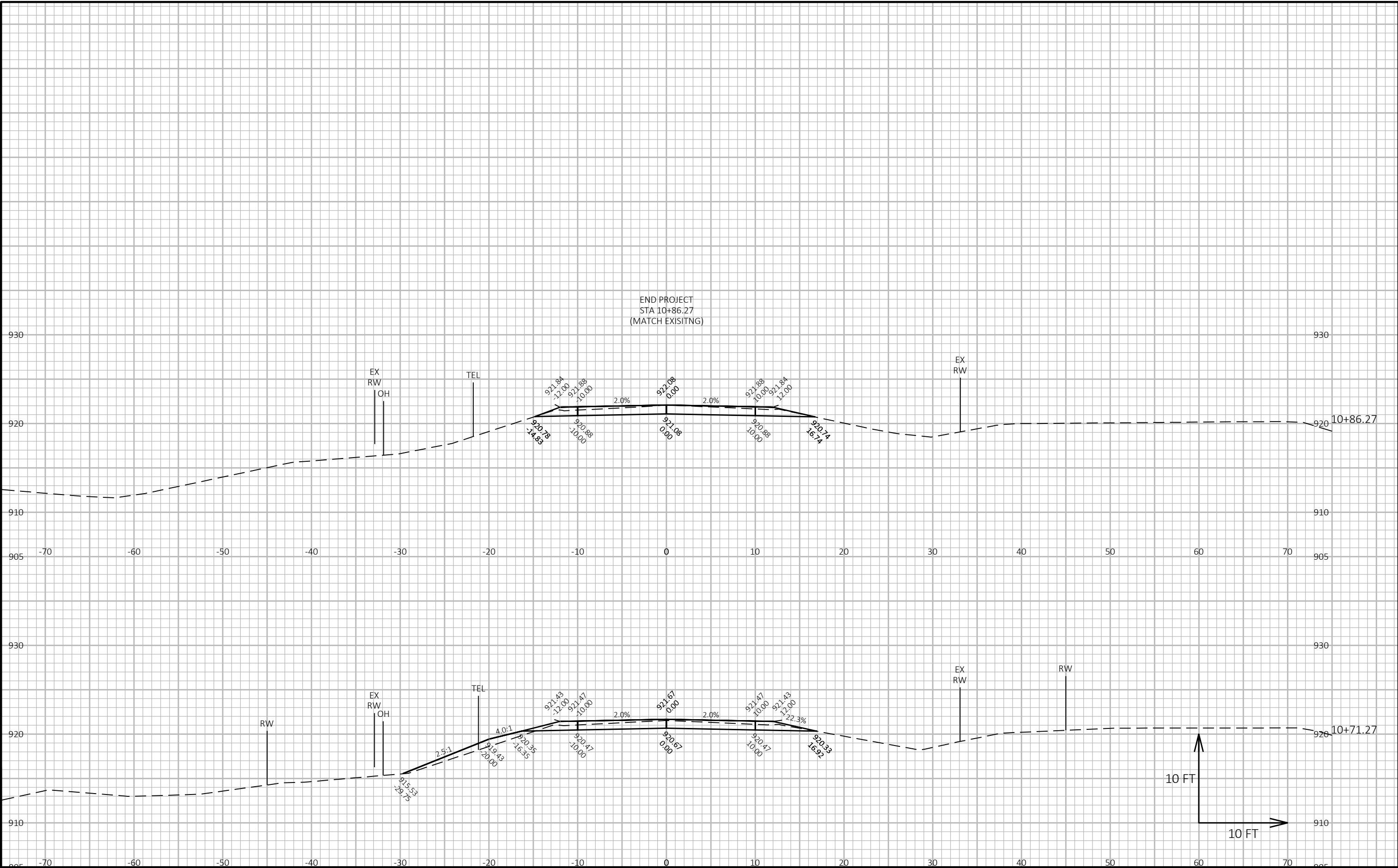




9

9

PROJECT NO: 8394-00-73	HWY: PATZAU FOXBORO ROAD	COUNTY: DOUGLAS	CROSS SECTIONS: PATZAU FOXBORO ROAD	SHEET E
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Notes



Wisconsin Department of Transportation

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