

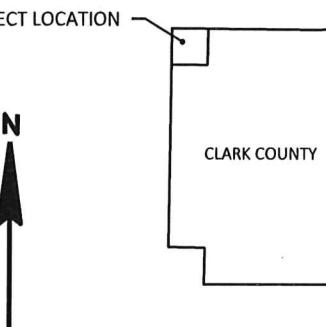
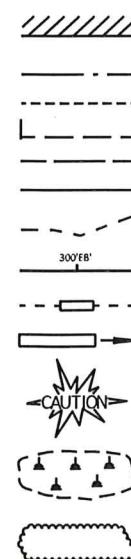
Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 46



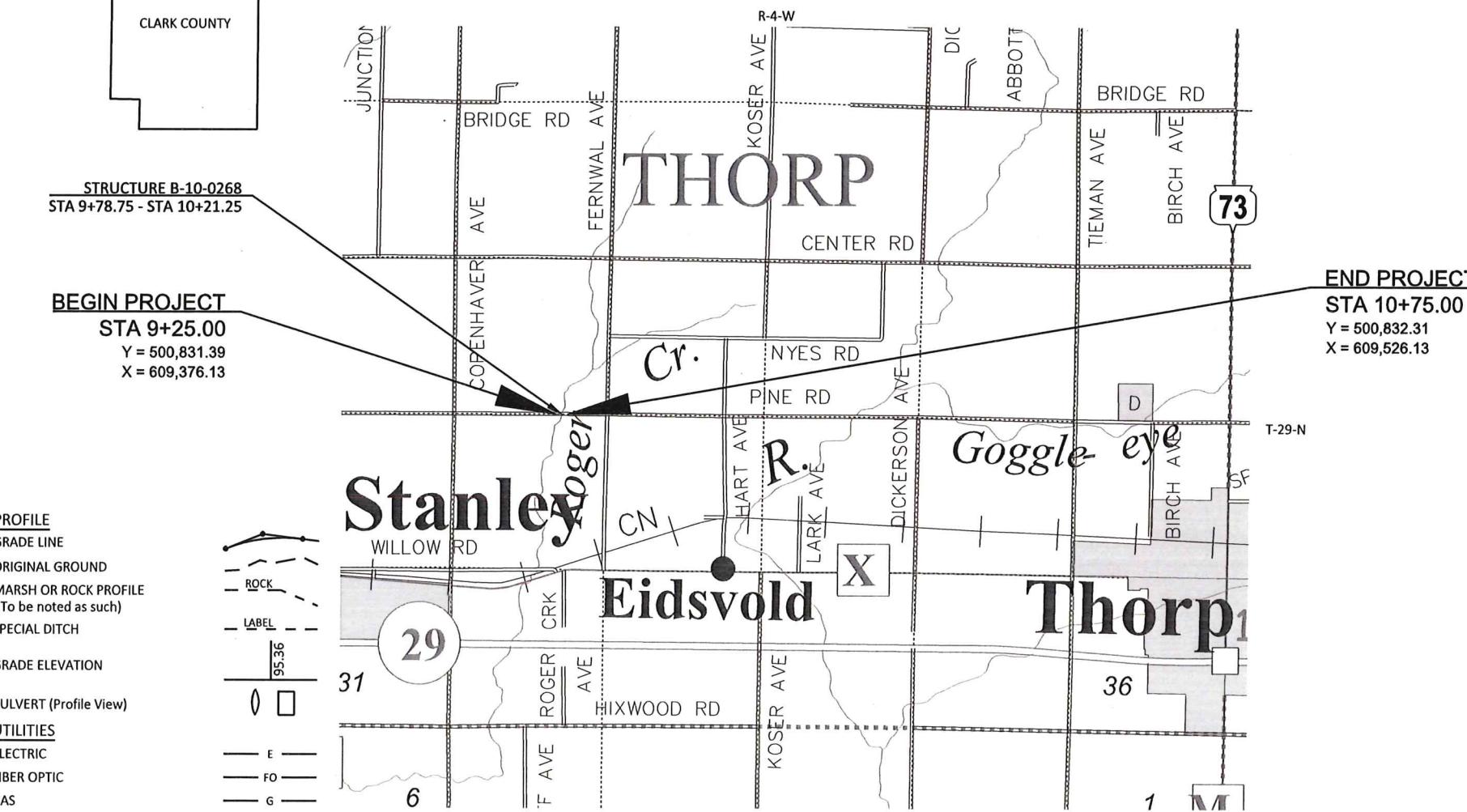
DESIGN DESIGNATION 8884-00-03

A.A.D.T. 2026 = 60
 A.A.D.T. 2046 = 70
 D.H.V. = N/A
 D.D. = 50/50
 T. = 10% MAX
 DESIGN SPEED = 45 MPH
 ESALS = 22,000



STRUCTURE B-10-0268
 STA 9+78.75 - STA 10+21.25
BEGIN PROJECT
 STA 9+25.00
 Y = 500,831.39
 X = 609,376.13

STATE PROJECT NUMBER
8884-00-73



TOTAL NET LENGTH OF CENTERLINE = 0.028 MILES

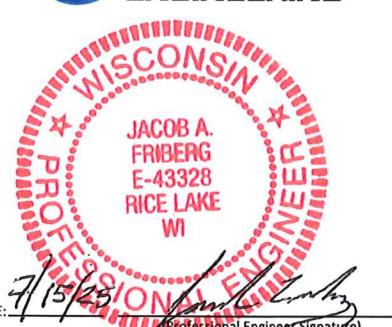
HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), CLARK COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOD 12A

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8884-00-73		

ACCEPTED FOR
 Town Of Thorp
 7-16-15 Robert Kroll
 (Signature and Title of Official)

ORIGINAL PLANS PREPARED BY
COOPER ENGINEERING



STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

PREPARED BY
 Surveyor COOPER ENGINEERING
 Designer COOPER ENGINEERING
 Project Manager TOU YANG, PE
 Regional Examiner NW REGION
 Regional Supervisor TOU YANG, PE

APPROVED FOR THE DEPARTMENT
 DATE: 7/24/2025
 (Signature)

LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT
AC	ACRES
AGG	AGGREGATE
AH	AHEAD
ADT	AVERAGE DAILY TRAFFIC
AVG.	AVERAGE
ASPH	ASPHALTIC
BK.	BACK
BM	BENCHMARK
△	CENTRAL ANGLE OR DELTA
¢, C/L	CENTERLINE
C & G	CURB AND GUTTER
CABC	CRUSHED AGGREGATE
BASE COURSE	
CONC.	CONCRETE
COR	CORNER
CORR	CORRUGATED
CSCP	CORRUGATED STEEL
	CULVERT PIPE
CSPA	CORRUGATED STEEL PIPE ARCH
CTH	COUNTY TRUNK HIGHWAY
CP.	CULVERT PIPE
CY	CUBIC YARD
CWT.	HUNDREDWEIGHT
DIA	DIAMETER
D	DEGREE OF CURVE
DHV	DESIGN HOURLY VOLUME
DWY	DRIVEWAY
EBS	EXC. BELOW SUB GRADE
ELEV., EL	ELEVATION
ELEC.	ELECTRIC
EXC	EXCAVATION
EXIST	EXISTING
E	EAST
FE	FIELD ENTRANCE
FF.	FACE TO FACE
FL, F/L	FLOW LINE
FS	FULL SUPERELEVATION
G	GARAGE
GN	GRID NORTH
H	HOUSE
HYD	HYDRANT
I	INTERSECTION ANGLE
INTERS	INTERSECTION
INV.	INVERT
IP	IRON PIN OR PIPE
LC	LONG CHORD OF CURVE
LF	LINEAR FOOT
LHF	LEFT HAND FORWARD
L	LENGTH OF CURVE

COMMUNICATIONS

BRIGHTSPEED
BRIAN HUHN
425 ELLINGSON AVE
HAWKINS, WI 54530
PHONE: 715-563-8294
EMAIL: brian.huhn@brightspeed.com

ELECTRIC

CLARK ELECTRIC COOPERATIVE
KENT WEIGEL
1209 W DALL-BERG RD, PO BOX 190
GREENWOOD, WI 54437
PHONE: 715-267-7955
EMAIL: kweigel@cecoop.com

GAS

WE ENERGIES
TANNER CASE
1921 8TH STREET SOUTH
WISCONSIN RAPIDS, WI 54494
PHONE: 715-421-7235
EMAIL: Tanner.Case@we-energies.com

GENERAL NOTES:

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

ACCESS TO ALL RESIDENCES & SIDE ROADS SHALL BE MAINTAINED DURING CONSTRUCTION.

THE LOCATION OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND Affected UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

PINE ROAD WILL BE CLOSED DURING CONSTRUCTION AND NO DETOUR ROUTE WILL BE MARKED.

ALL UTILITIES LISTED ARE MEMBERS OF DIGGERS HOTLINE



OTHER CONTACTS

DESIGN CONSULTANT

COOPER ENGINEERING
JACOB FRIBERG
2600 COLLEGE DRIVE
RICE LAKE, WI 54868
PHONE: (715) 234-7008
EMAIL: jfriberg@cooperengineering.net

TOWN OF THORP

TOWN OF THORP CHAIRMAN
ROBERT (BOB) KODL
W10368 CENTER ROAD
THORP, WI 54771-7017
PHONE: (715) 773-0289
EMAIL: chairman@townofthorpwi.gov

WDNR REGIONAL CONTACT

WDNR/WISDOT LIAISON
BRAD BETTHAUSER
910 STATE HWY 54
BLACK RIVER FALLS, WI 54615
PHONE: (715) 213-9064
EMAIL: BRADLEY.BETTHAUSER@WISCONSIN.GOV

WISDOT REGIONAL CONTACT

WISDOT LOCAL PROGRAM SUPERVISOR
TOU YANG
718 W CLAIREMONT AVE
EAU CLAIRE, WI 54701
PHONE: (715) 833-5570
EMAIL: Tou.Yang@dot.wi.gov

RUNOFF COEFFICIENT TABLE

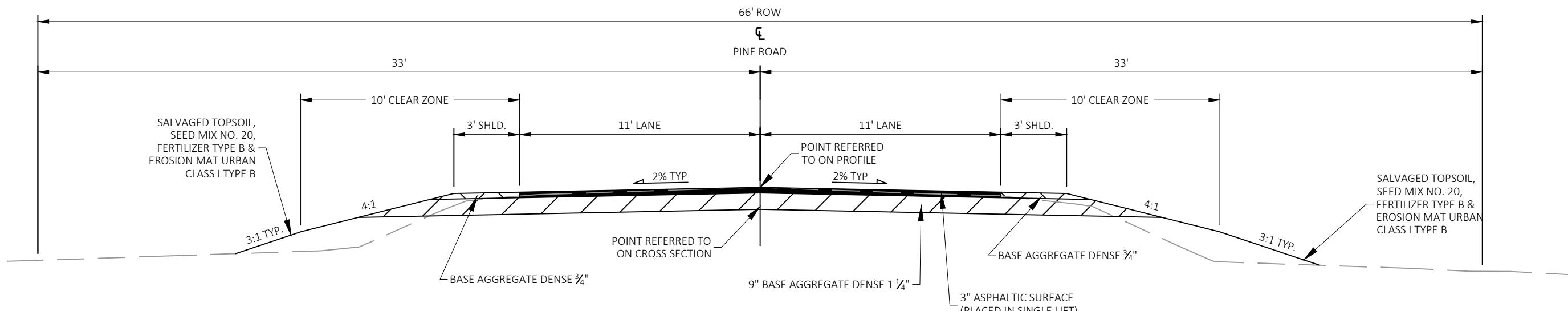
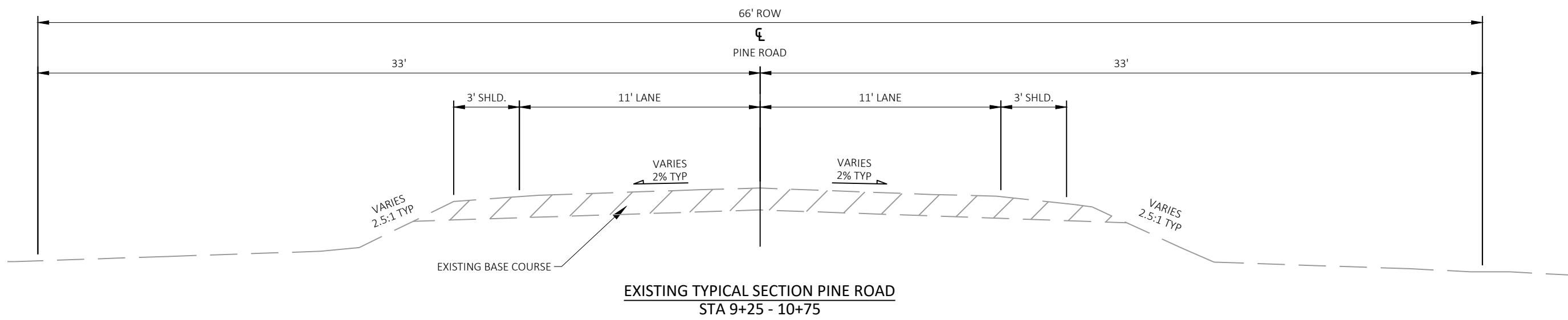
LAND USE:	HYDROLOGIC SOIL GROUP							
	A		B		C			
	SLOPE RANGE (%)		SLOPE RANGE (%)		SLOPE RANGE (%)			
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30
SIDE SLOPE-TURF				.25 .32		.27 .34		.28 .36
PAVEMENT:								
ASPHALT				.70 - .95				
CONCRETE				.80 - .95				
BRICK				.70 - .80				
DRIVES, WALKS				.75 - .85				
ROOFS				.75 - .95				
GRAVEL ROADS, SHOULDERS				.40 - .60				

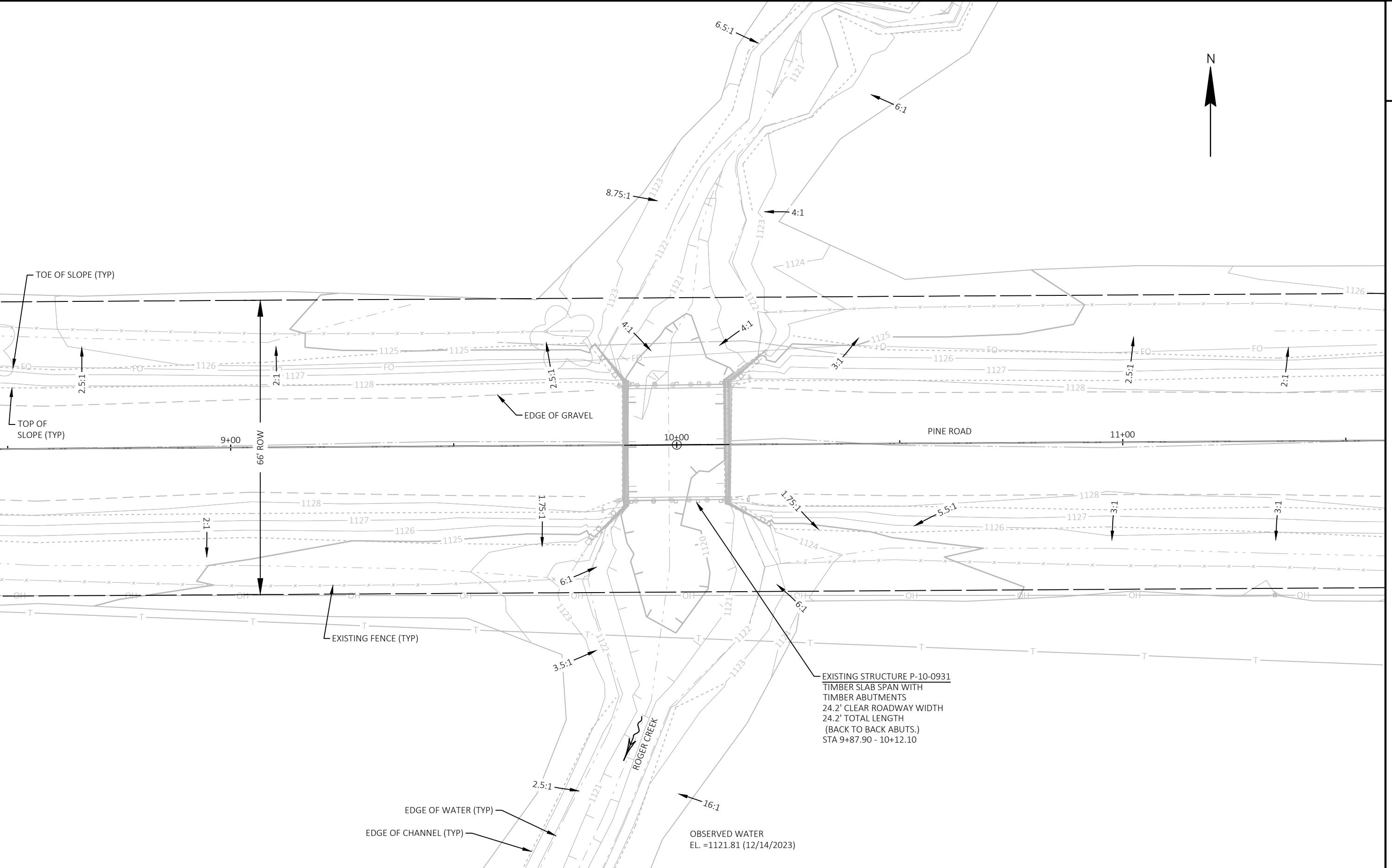
TOTAL PROJECT AREA = 0.23 ACRES

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.18 ACRES

2

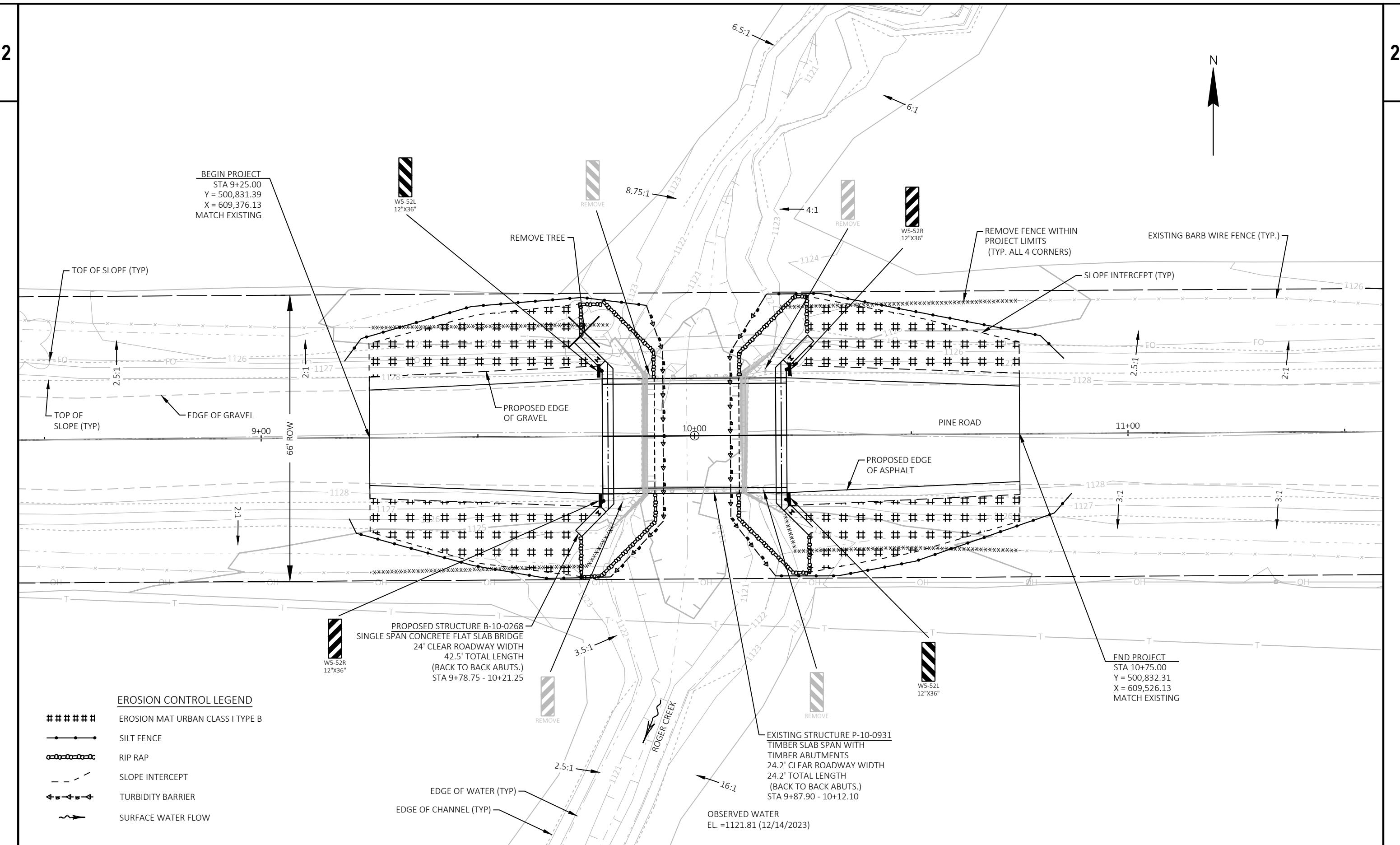
2





2

2



PROJECT NO: 8884-00-73

HWY: PINE ROA

COUNTY: CLARK

PERMANENT SIGNING & EROSION CONTROL PLAN

SHEET

E

FILE NAME : G:\2023-PROJ\23258175\C3D\Sheets\021601_ECM.DWG
LAYOUT NAME - PS & EC PLAN

PLOT DATE : 7/14/2025 10:46 AM

PLOT BY : JACOB FRIBERG

PLOT NAME

PLOT SCALE : 1 IN:20 FT

1/SDOT/CARD SHEET 43

2

N

2

COPENHAVER AVE

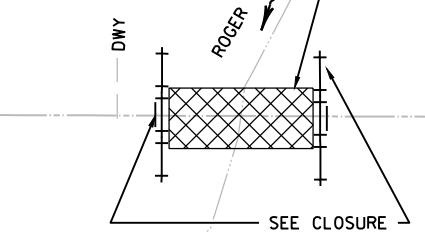
+

COPENHAVER AVE

PINE RD.



DWY

SEE CLOSURE
BARRICADE DETAIL E

FERNWAL AVE

FERNWAL AVE

REFER TO STANDARD DETAIL DRAWING "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" & "BARRICADES AND SIGNS FOR VARIOUS CLOSURES" FOR MORE DETAIL

Estimate Of Quantities

8884-00-73

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	1.000	1.000
0004	201.0205	Grubbing	STA	1.000	1.000
0006	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-10-0931	EACH	1.000	1.000
0008	204.0170	Removing Fence	LF	230.000	230.000
0010	205.0100	Excavation Common	CY	85.000	85.000
0012	205.0508.S	Excavation, Hauling, and Disposal of Potential Creosote Contaminated Soil	TON	210.000	210.000
0014	206.1001	Excavation for Structures Bridges (structure) 01. B-10-0268	EACH	1.000	1.000
0016	208.0100	Borrow	CY	40.000	40.000
0018	210.1500	Backfill Structure Type A	TON	288.000	288.000
0020	213.0100	Finishing Roadway (project) 01. 8884-00-73	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	40.000	40.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	240.000	240.000
0026	465.0105	Asphaltic Surface	TON	50.000	50.000
0028	502.0100	Concrete Masonry Bridges	CY	127.000	127.000
0030	502.3200	Protective Surface Treatment	SY	178.000	178.000
0032	505.0400	Bar Steel Reinforcement HS Structures	LB	3,960.000	3,960.000
0034	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	18,900.000	18,900.000
0036	513.4061	Railing Tubular Type M	LF	90.000	90.000
0038	516.0500	Rubberized Membrane Waterproofing	SY	10.000	10.000
0040	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	840.000	840.000
0042	606.0300	Riprap Heavy	CY	95.000	95.000
0044	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	138.000	138.000
0046	618.0100	Maintenance and Repair of Haul Roads (project) 01. 8884-00-73	EACH	1.000	1.000
0048	619.1000	Mobilization	EACH	1.000	1.000
0050	624.0100	Water	MGAL	3.000	3.000
0052	625.0500	Salvaged Topsoil	SY	340.000	340.000
0054	628.1504	Silt Fence	LF	350.000	350.000
0056	628.1520	Silt Fence Maintenance	LF	350.000	350.000
0058	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0060	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0062	628.2008	Erosion Mat Urban Class I Type B	SY	340.000	340.000
0064	628.6005	Turbidity Barriers	SY	130.000	130.000
0066	629.0210	Fertilizer Type B	CWT	0.200	0.200
0068	630.0120	Seeding Mixture No. 20	LB	20.000	20.000
0070	630.0200	Seeding Temporary	LB	10.000	10.000
0072	630.0500	Seed Water	MGAL	10.000	10.000
0074	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0076	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0078	638.2602	Removing Signs Type II	EACH	4.000	4.000
0080	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0082	642.5001	Field Office Type B	EACH	1.000	1.000
0084	643.0420	Traffic Control Barricades Type III	DAY	840.000	840.000
0086	643.0705	Traffic Control Warning Lights Type A	DAY	1,440.000	1,440.000
0088	643.0900	Traffic Control Signs	DAY	660.000	660.000
0090	643.5000	Traffic Control	EACH	1.000	1.000
0092	645.0111	Geotextile Type DF Schedule A	SY	84.000	84.000
0094	645.0120	Geotextile Type HR	SY	135.000	135.000
0096	650.4500	Construction Staking Subgrade	LF	110.000	110.000
0098	650.5000	Construction Staking Base	LF	110.000	110.000

Estimate Of Quantities

8884-00-73

Line	Item	Item Description	Unit	Total	Qty
0100	650.6501	Construction Staking Structure Layout (structure) 01. B-10-0268	EACH	1.000	1.000
0102	650.9911	Construction Staking Supplemental Control (project) 01. 8884-00-73	EACH	1.000	1.000
0104	650.9920	Construction Staking Slope Stakes	LF	110.000	110.000
0106	715.0502	Incentive Strength Concrete Structures	DOL	1,270.000	1,270.000
0108	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. STA 10+00	EACH	1.000	1.000

PROJECT NO: 8884-00-73

HWY: PINE ROAD

COUNTY: CLARK

MISCELLANEOUS QUANTITIES

SHEET

E

3

3

TURBIDITY BARRIER

TURBIDITY BARRIER			
<u>628.6005</u>			
CATEGORY	LOCATION	SY	REMARKS
0010	B-10-0268 WEST	65	75' LONG X 7.5' HIGH
0010	B-10-0268 EAST	65	75' LONG X 7.5' HIGH
TOTAL 0010		<u>130</u>	

SIGNING

POSTS	SIGNS
WOOD	TYPE II
4x6-INCH	REFLECTIVE
x 12 FT	F
	SIGNS
	TYPE II
	SUPPORTS
634.0612	637.2230
638.2602	638.3000

CATEGORY	LOCATION	EA	SF	EA	EA	REMARKS
0010	B-10-0268 NW	1	3	1	1	W5-52L
0010	B-10-0268 SW	1	3	1	1	W5-52R
0010	B-10-0268 NE	1	3	1	1	W5-52R
0010	B-10-0268 SE	1	3	1	1	W5-52L
TOTAL 0010		<u>4</u>	<u>12</u>	<u>4</u>	<u>4</u>	

TRAFFIC CONTROL ITEMS

TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC	
BARRICADES		WARNING LIGHTS		CONTROL	
TYPE III		TYPE A		SIGNS	
		643.0420	643.0705	643.0900	
CATEGORY	DAYs	#	DAYs	#	DAYs
0010	60	3	180	4	240
0010	60	3	180	4	240
0010	60	4	240	8	480
0010	60	4	240	8	480
TOTAL 0010		<u>840</u>	<u>1,440</u>	<u>660</u>	

CONSTRUCTION STAKING SUMMARY

CATEGORY	STATION	TO	STATION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION
				STAKING	CONSTRUCTION	STAKING
				SUBGRADE	STAKING BASE	SLOPE STAKES
				650.4500	650.5000	650.9920
CATEGORY	STATION	TO	STATION	LF	LF	LF
0010	9+25	-	9+79	54	54	54
0010	10+19	-	10+75	56	56	56
TOTAL 0010				<u>110</u>	<u>110</u>	<u>110</u>

PROJECT NO: 8884-00-73

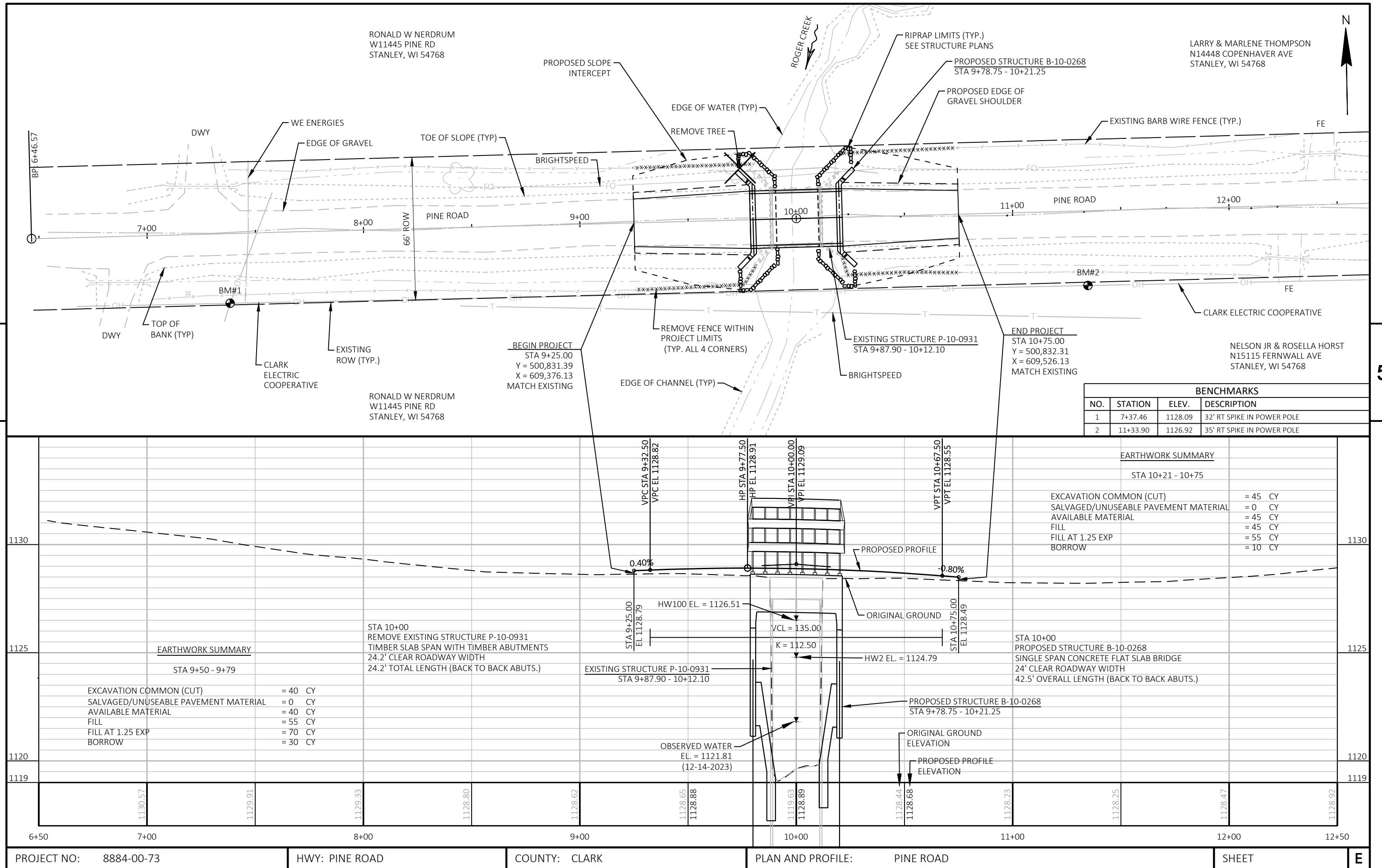
HWY: PINE ROAD

COUNTY: CLARK

MISCELLANEOUS QUANTITIES

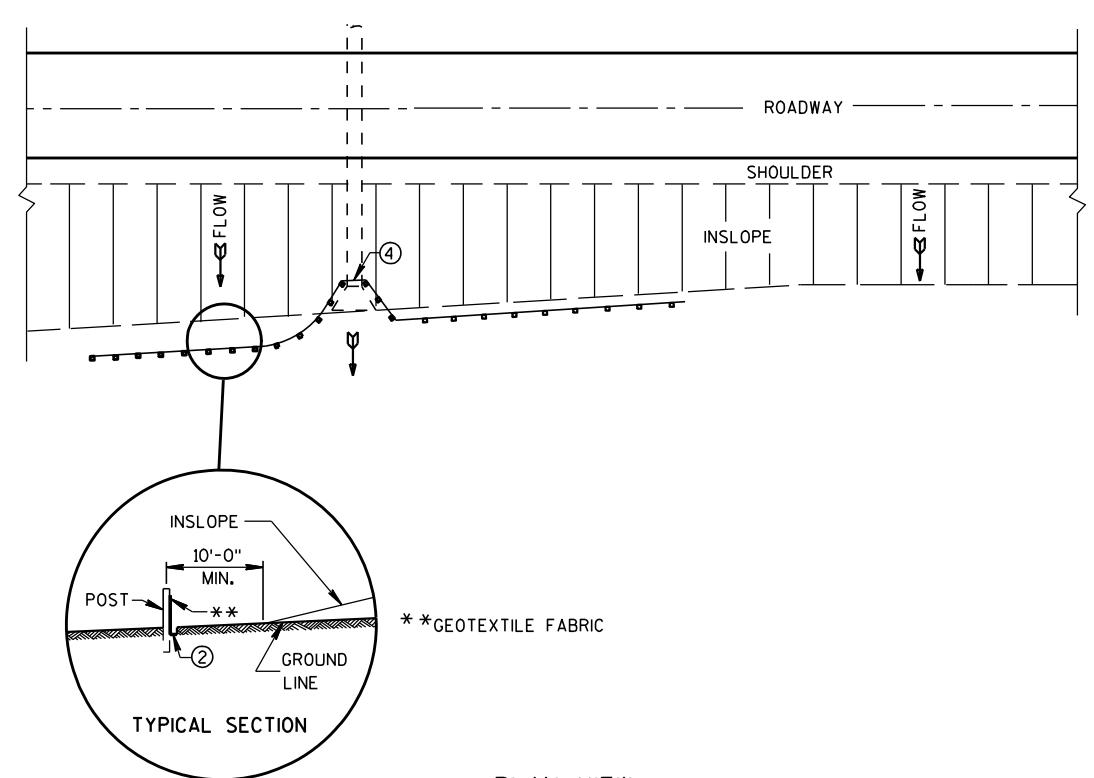
SHEET

E

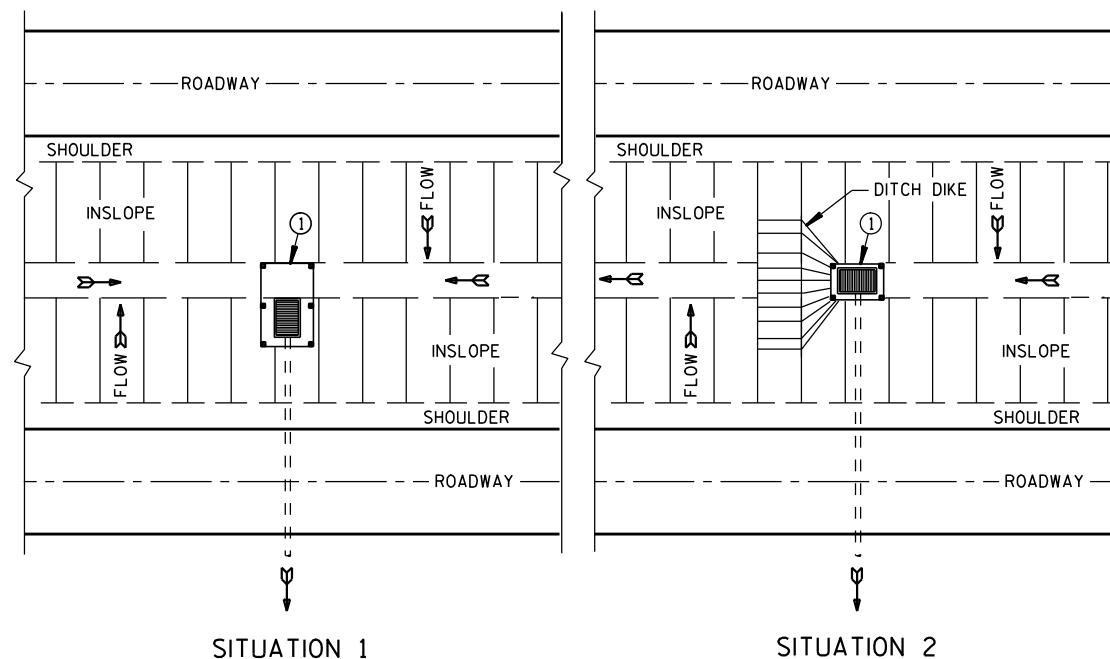


Standard Detail Drawing List

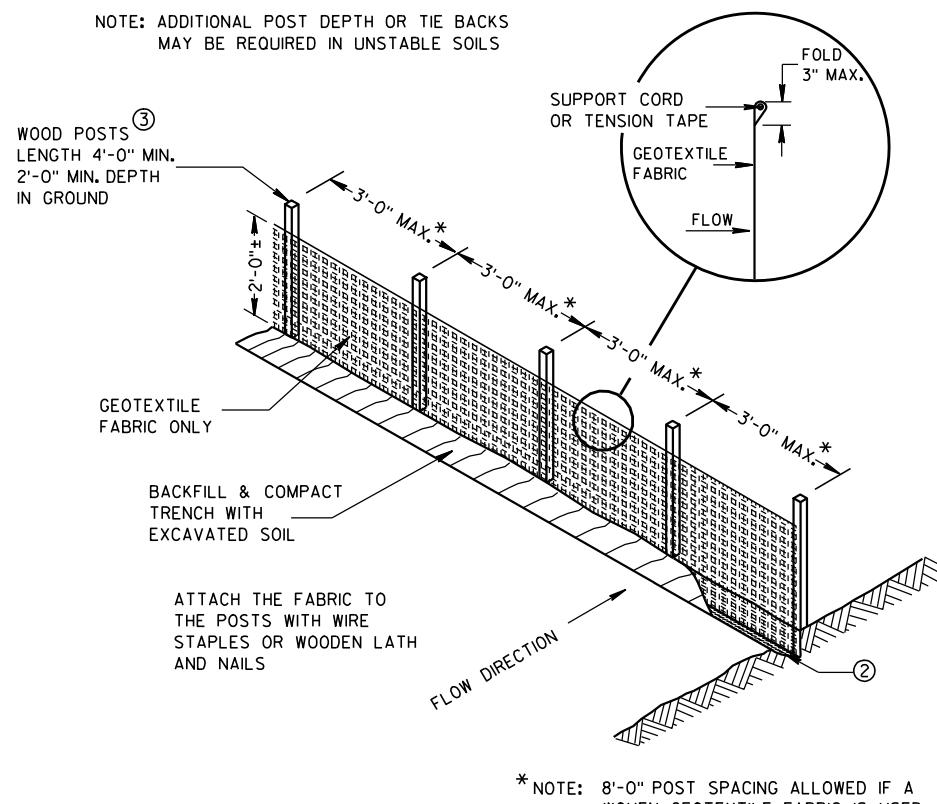
08E09-06	SI LT FENCE
08E11-02	TURBI DI TY BARRI ER
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGI TUDI NAL JOI NTS
15C02-09A	BARRI CADES AND SIGNS FOR MAI NLINE CLOSURES
15C02-09B	BARRI CADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRI CADES AND VERTICAL PANELS



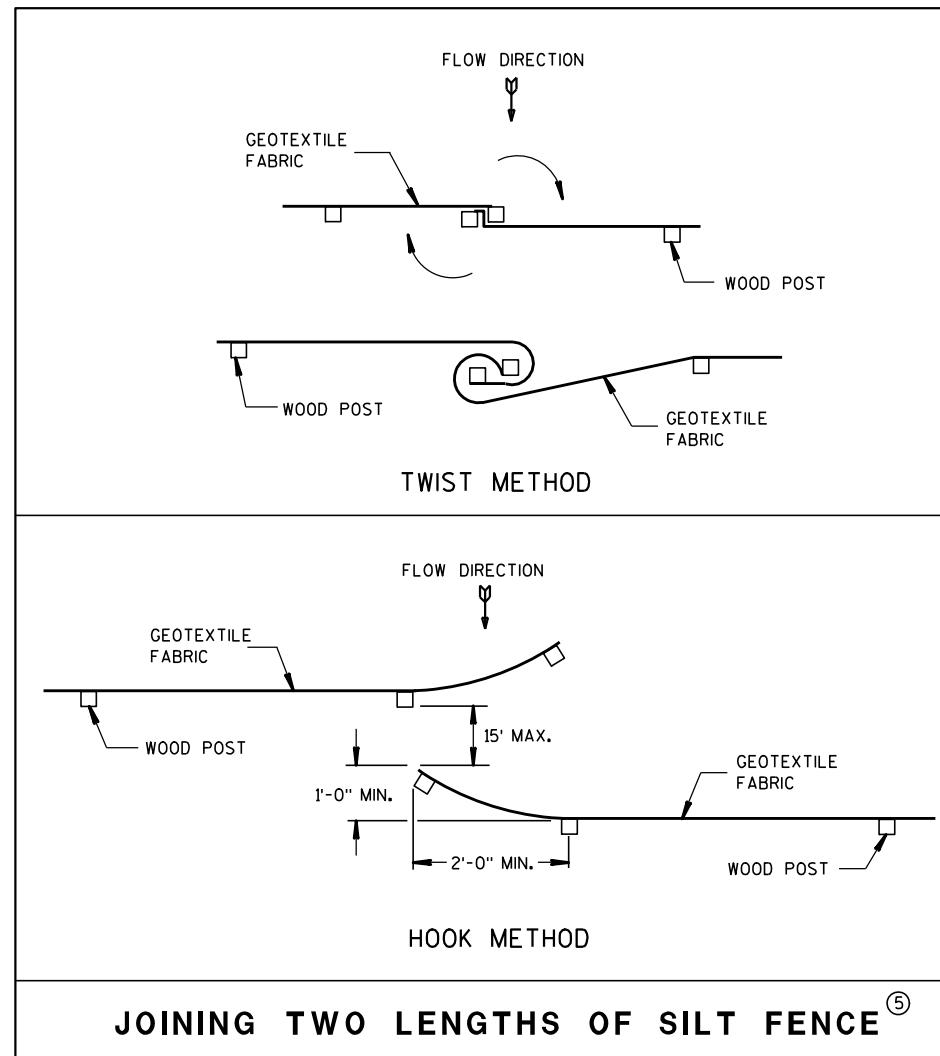
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE AT MEDIAN SURFACE DRAINS



SILT FENCE

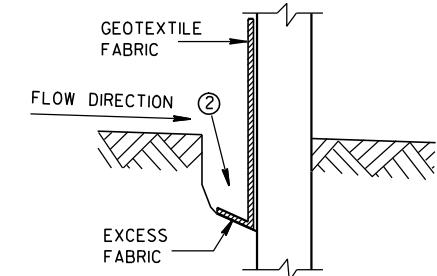


JOINING TWO LENGTHS OF SILT FENCE^⑤

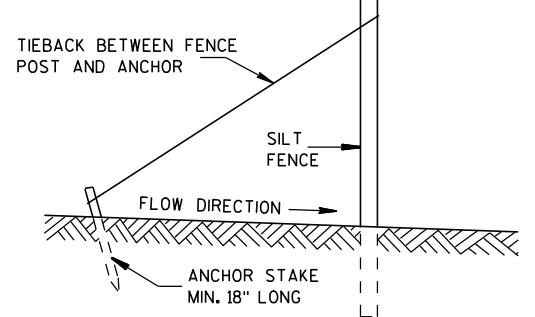
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1/8" X 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

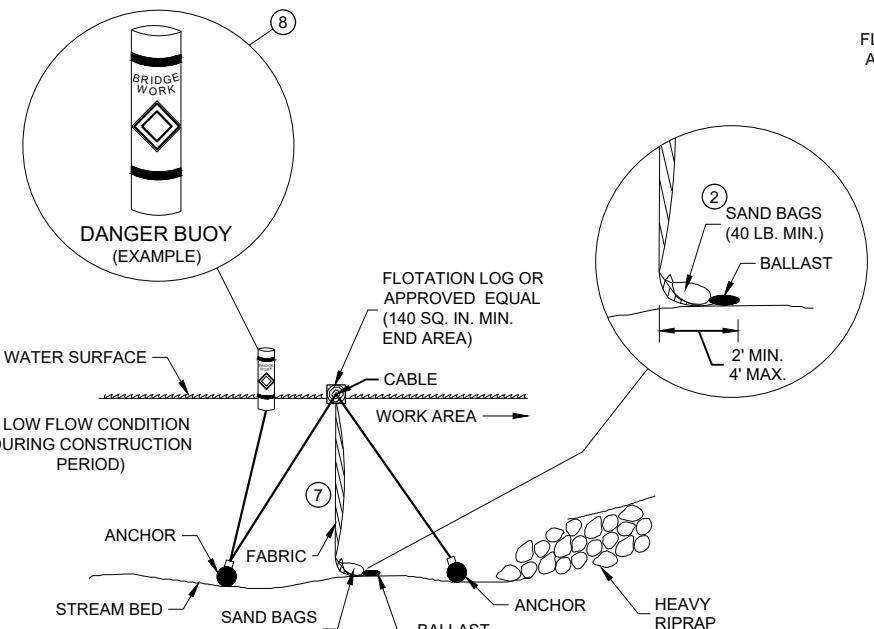


TRENCH DETAIL



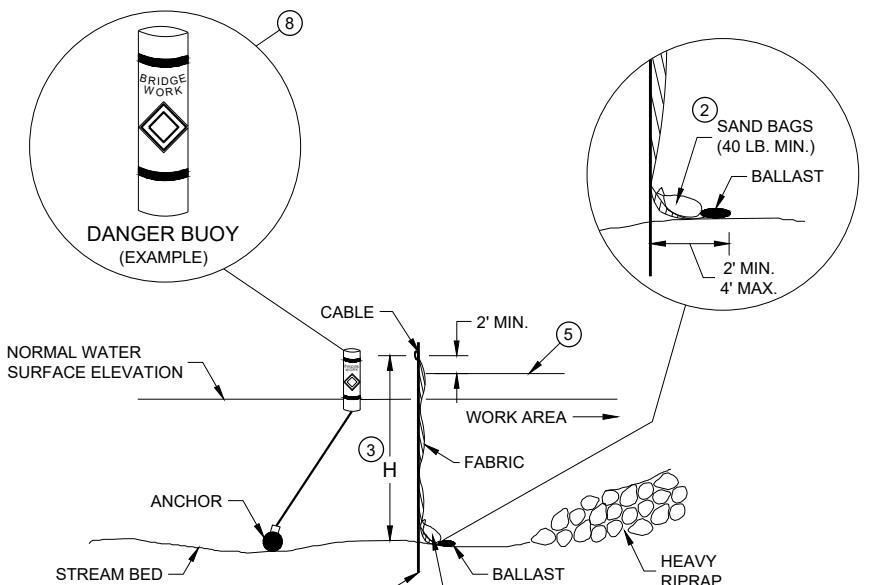
SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER FHWA



SECTION B - B

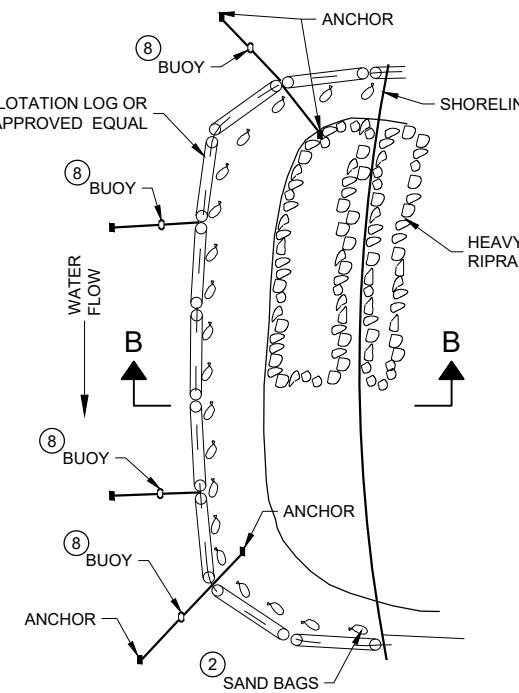
TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6



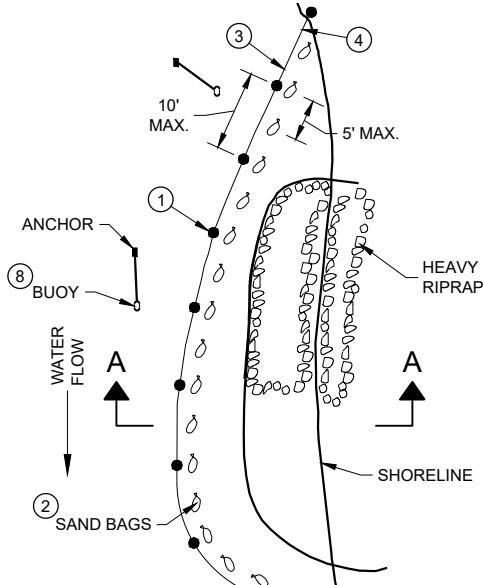
SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION

TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW



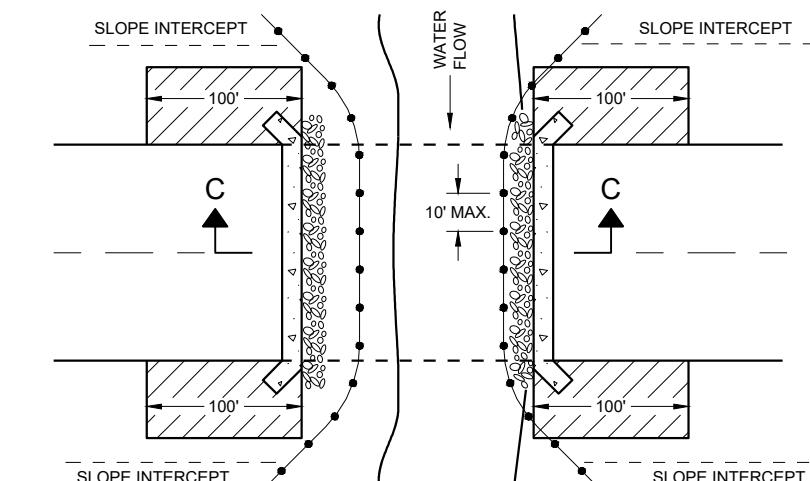
PLAN VIEW

GENERAL NOTES

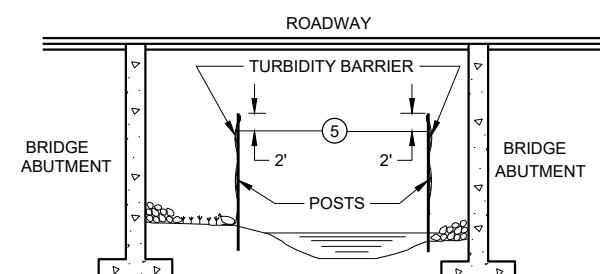
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

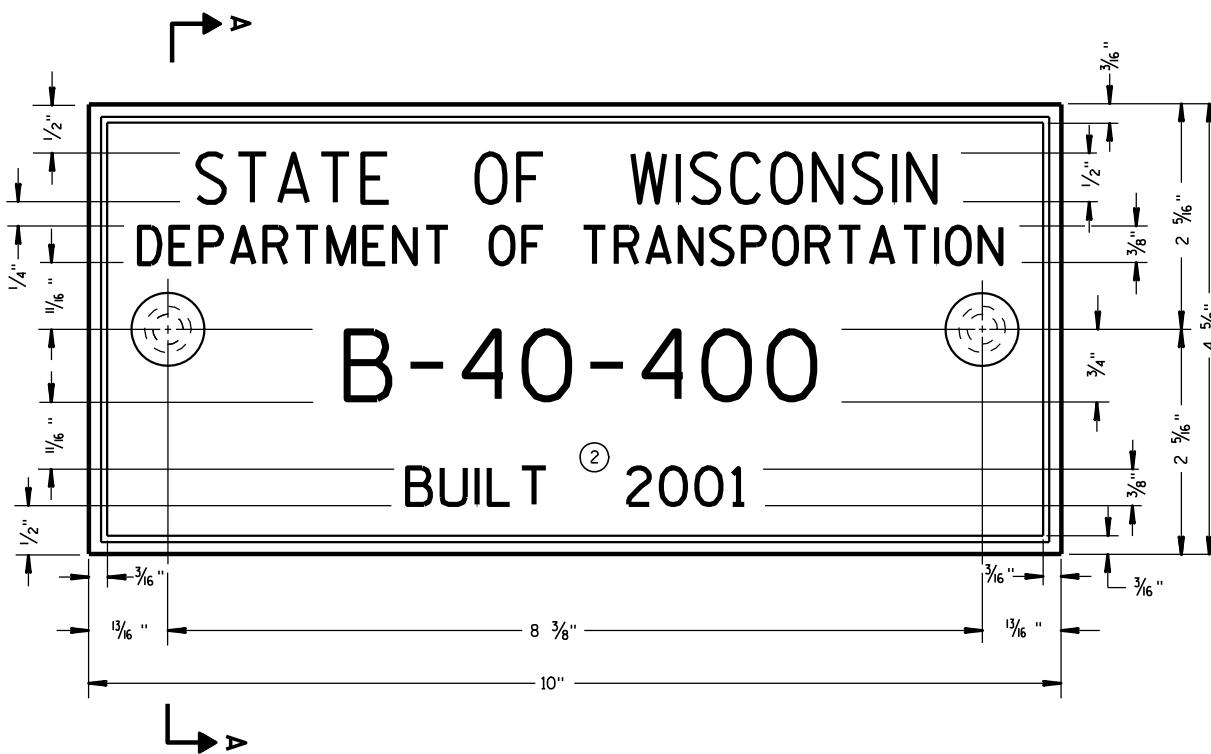
APPROVED
6/4/02 /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
FHWA ENGINEER

GENERAL NOTES

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

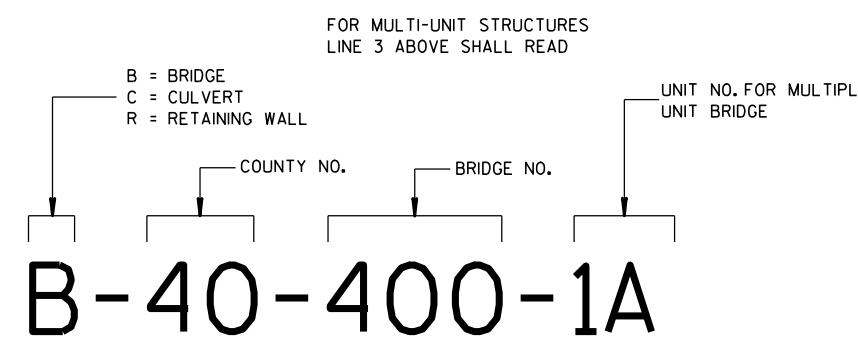
THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



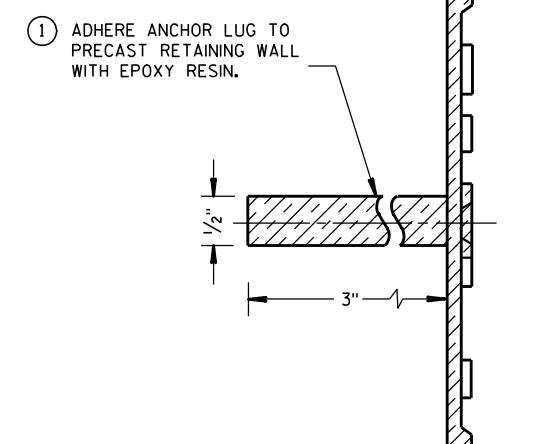
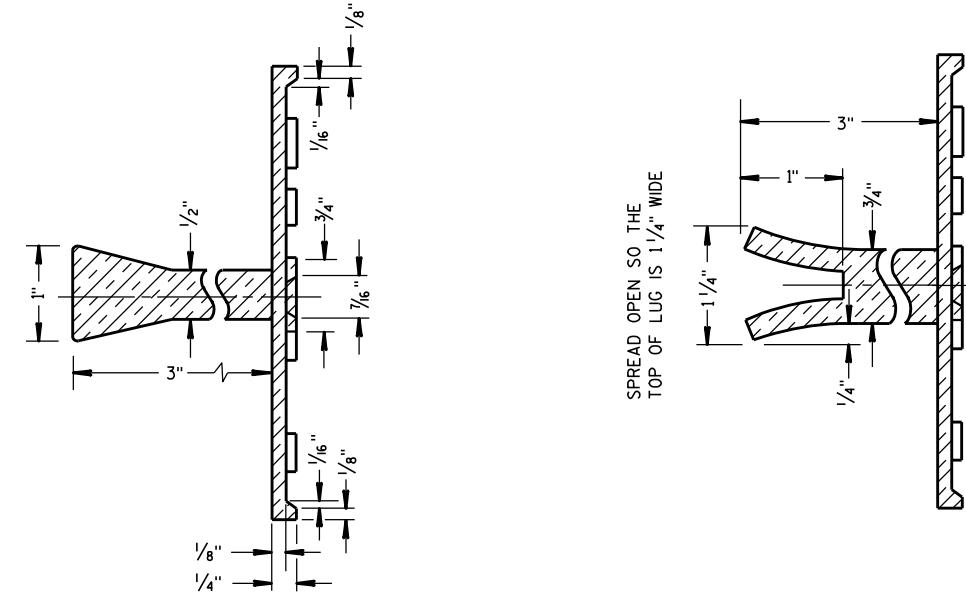
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

6



NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

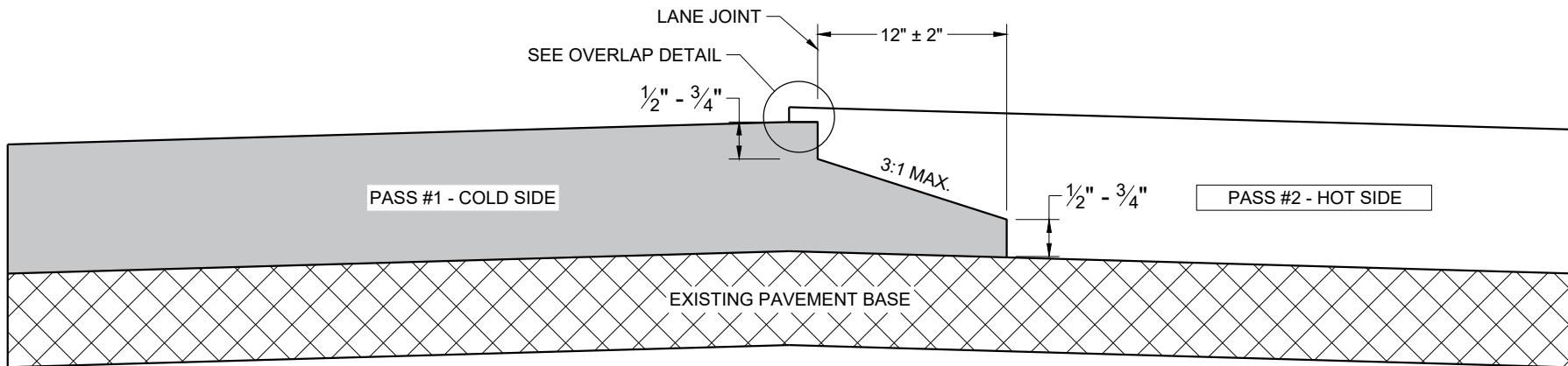
S.D.D. 12 A 3-10



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE (STRUCTURES)
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION
APPROVED 3/26/10 /S/ Scot Becker DATE CHIEF STRUCTURAL DEVELOPMENT ENGINEER FHWA

S.D.D. 12 A 3-10



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**

GENERAL NOTES

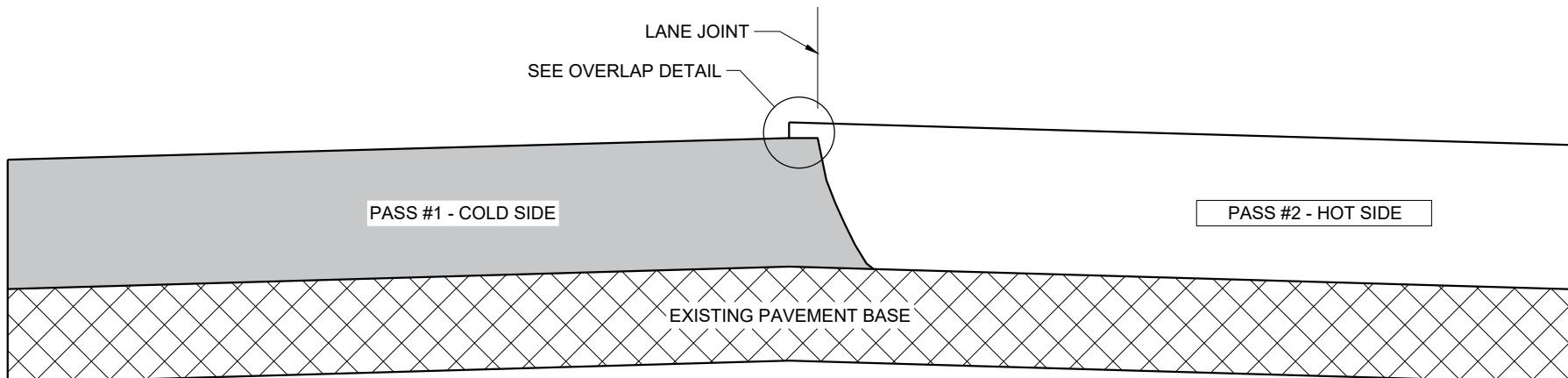
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1'' \pm 0.5''$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1''$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

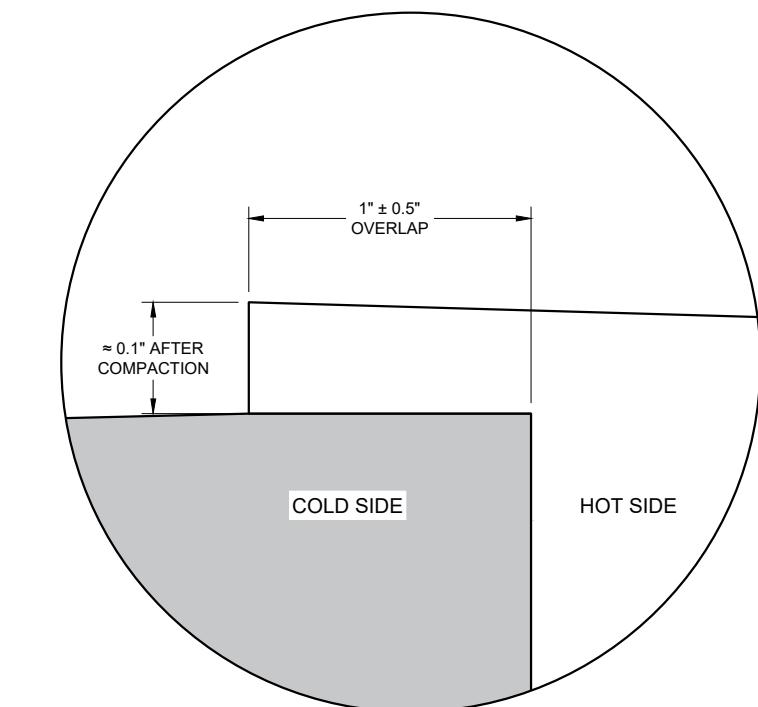
ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2''$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

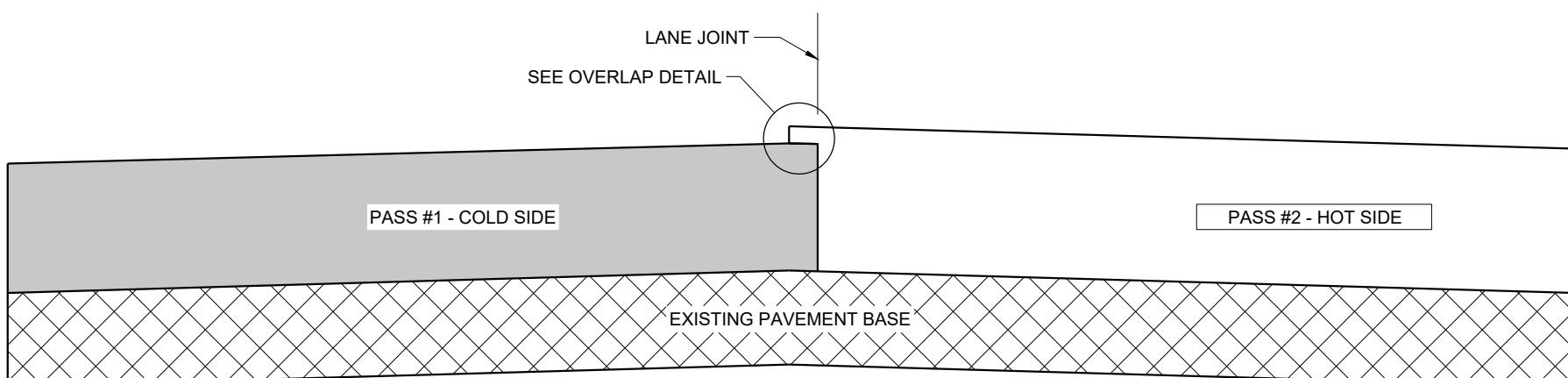
USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR AS THE ENGINEER DIRECTS.



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



OVERLAP DETAIL (TYPICAL)

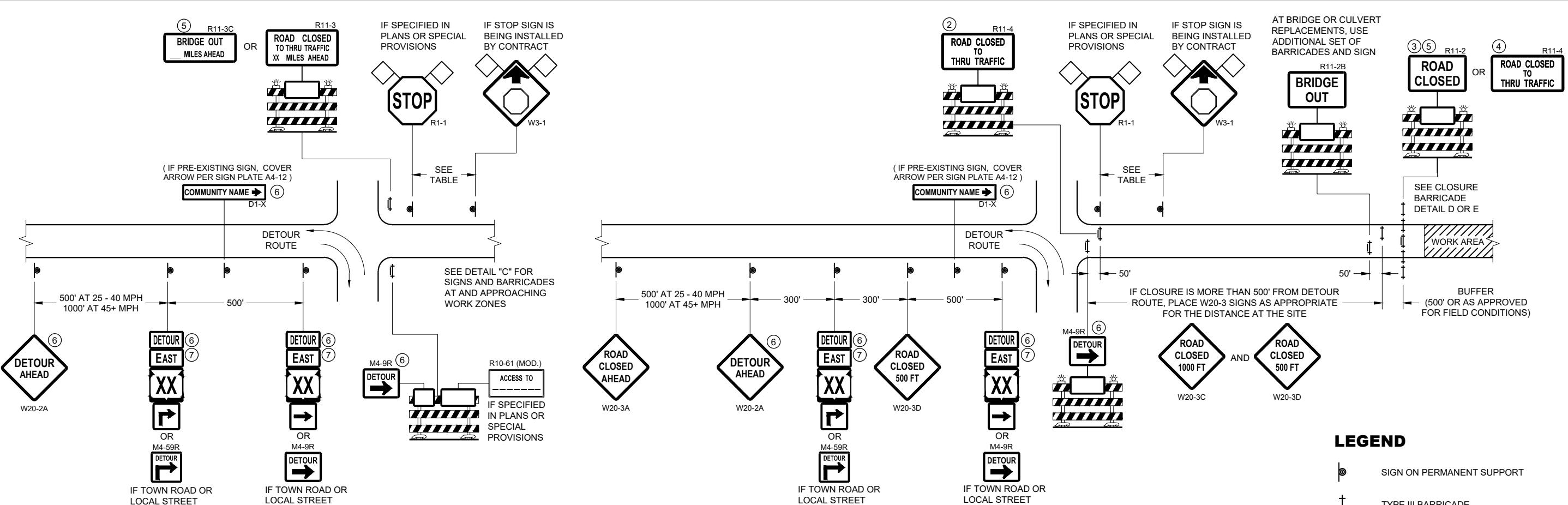


**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED	November 2020	/S/ Steven Hefel
DATE		
FHWA		
HMA PAVEMENT ENGINEER		



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN $\frac{1}{2}$ MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- + TYPE III BARRICADE
- || TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)



WORK AREA



FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY X M1 - 5A
- OR M05 - 1 OR M06 - 1

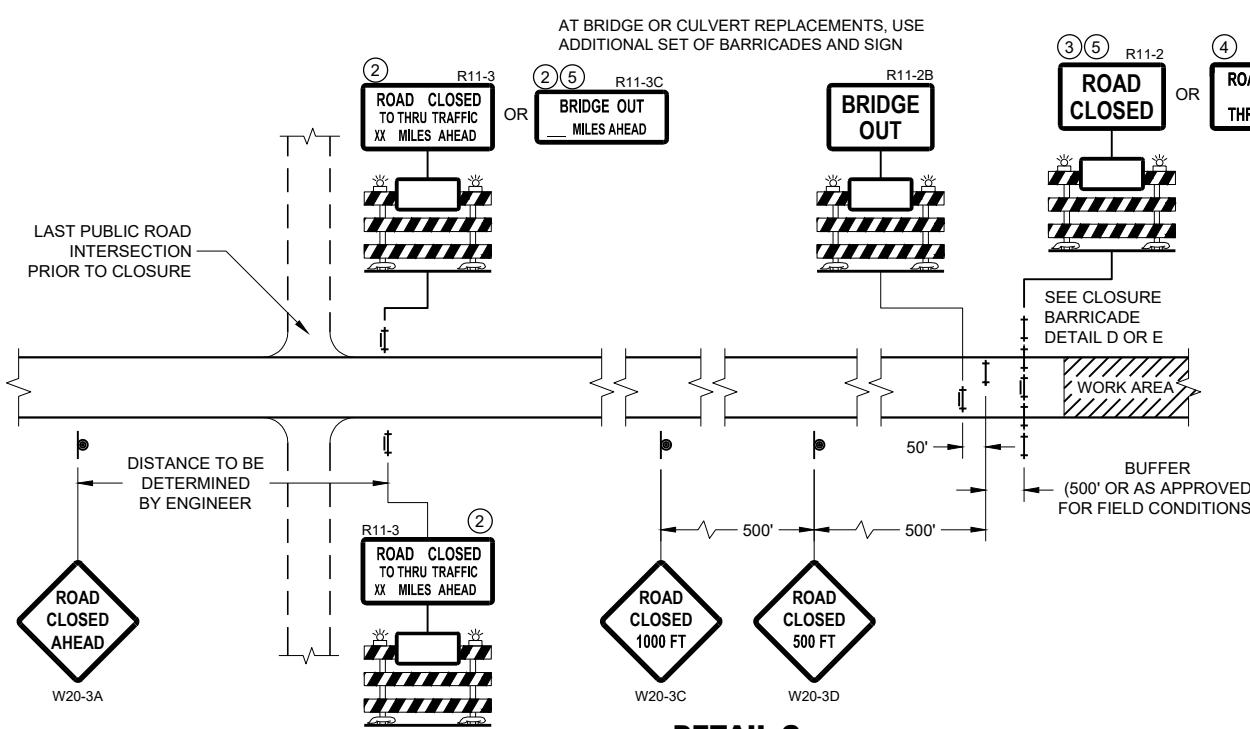
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b" FOR GENERAL NOTES AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidke
DATE
FHWA
WORK ZONE ENGINEER



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11 - 2 SHALL BE 48" X 30"

R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"

M4 - 9 SHALL BE 30" X 24"

M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

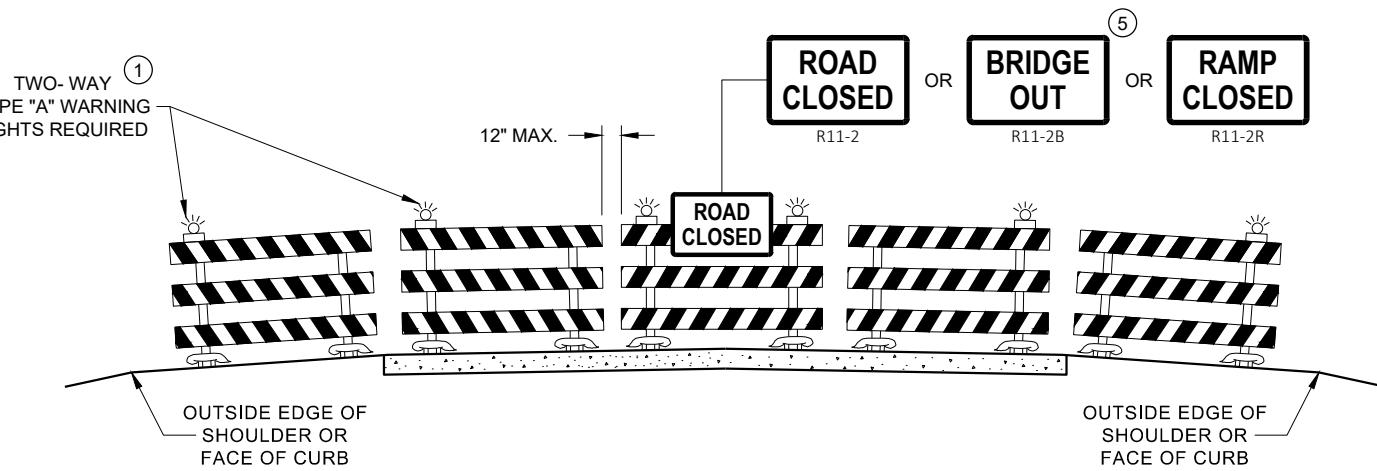
M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)

M05 - 1 AND M06 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)

D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

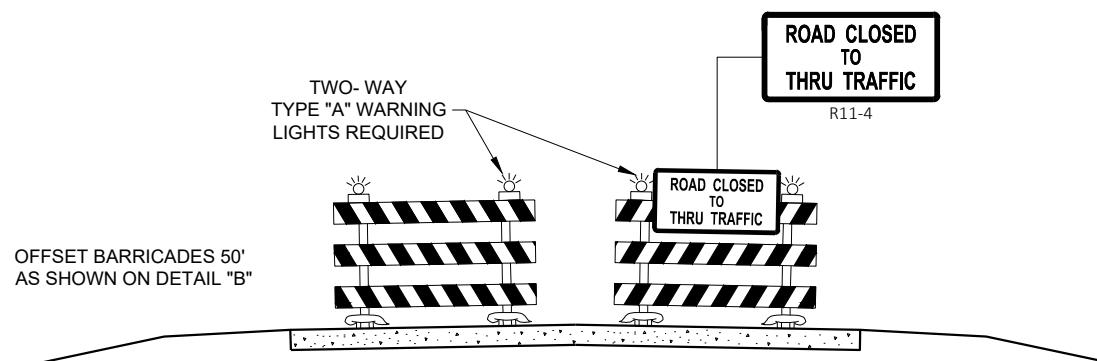
R1 - 1 SHALL BE 36" X 36"



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW

6

6



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

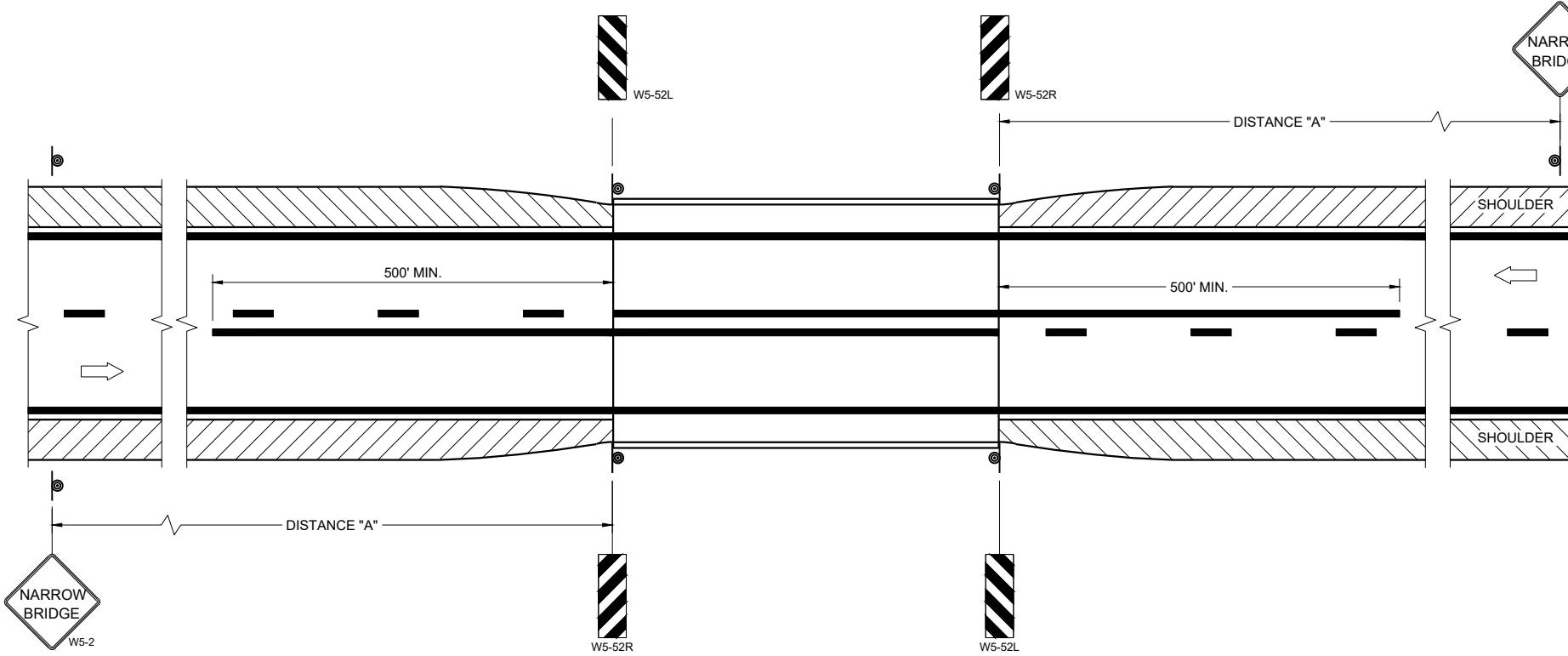
SEE SDD 15C2 - SHEET "a" FOR LEGEND

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

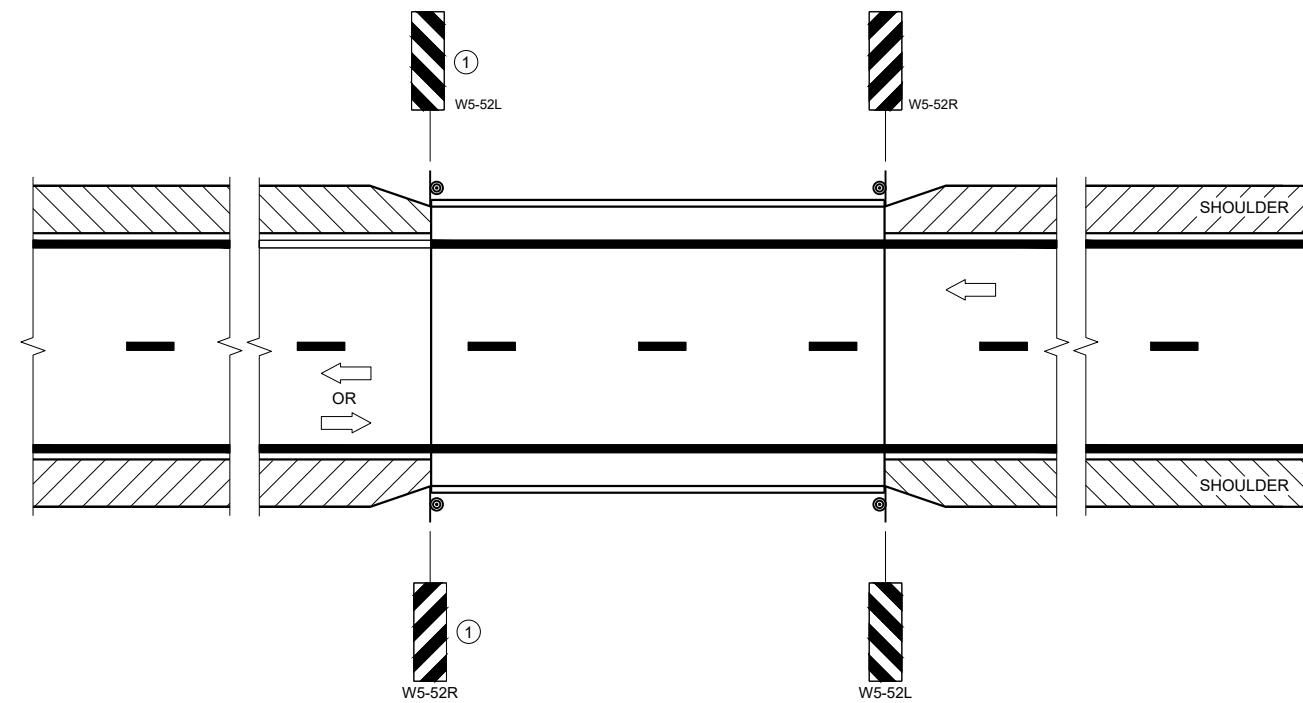
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE
/S/ Andrew Heidtke
FHWA
WORK ZONE ENGINEER



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

Ⓐ SIGN ON PERMANENT SUPPORT

→ DIRECTION OF TRAFFIC

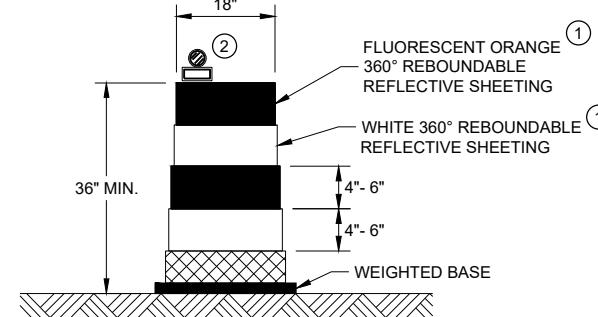
DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

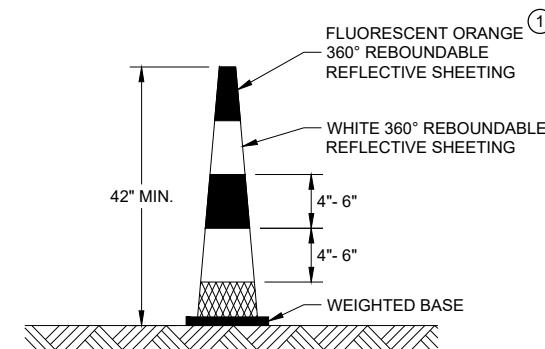
SIGNING AND MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

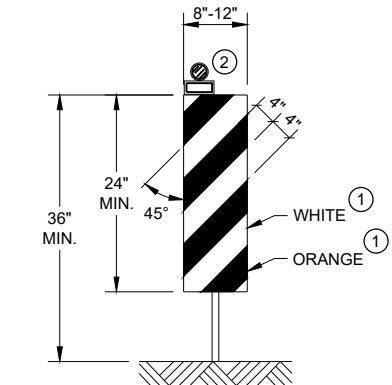
APPROVED
May 2023 /S/ Jeannie Silver
DATE
Statewide Pavement Marking Engineer
FHWA

**DRUM**

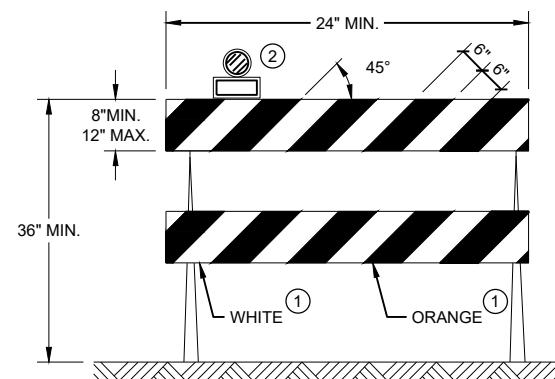
BALLAST WIDTHS
RANGE FROM 24"-36"

**42" CONE**

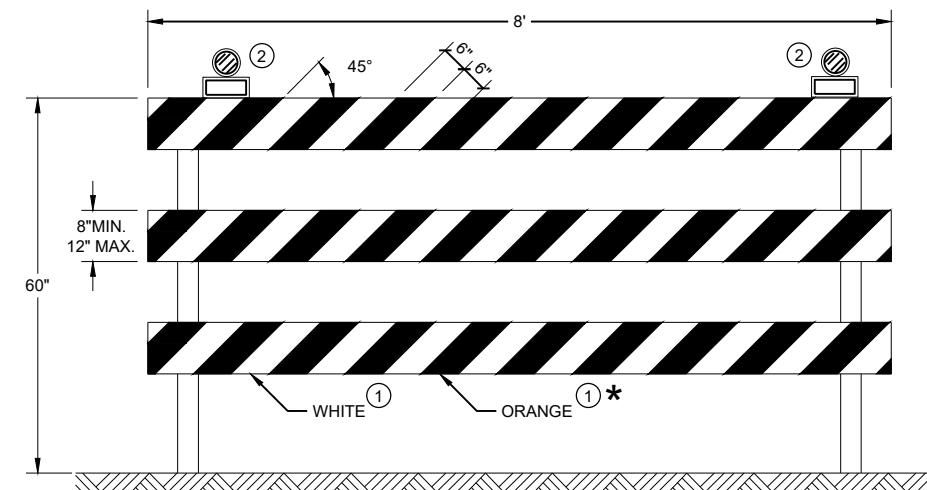
DO NOT USE IN TAPERS
 $\frac{1}{2}$ SPACING OF DRUMS
 BALLAST WIDTHS
RANGE FROM 14"-20"

**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

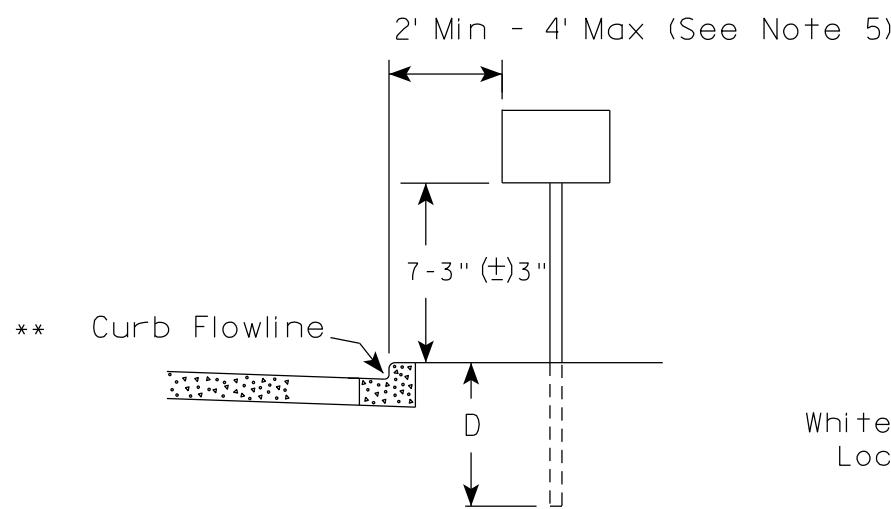
- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
--

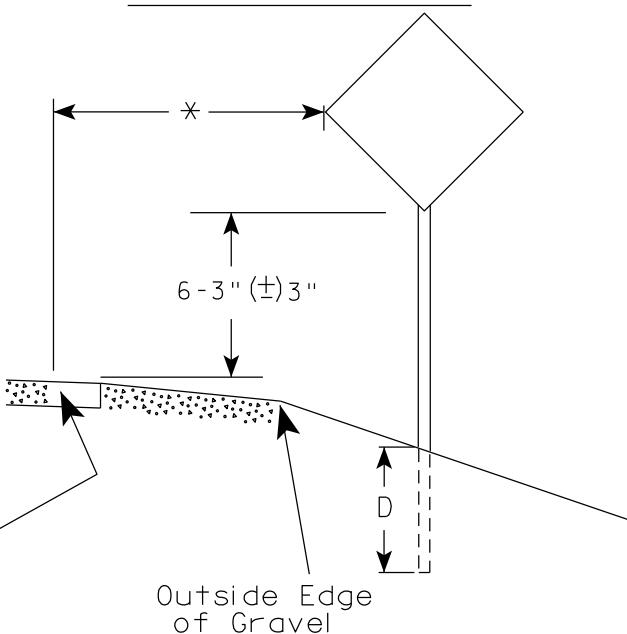
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2022 /S/ Andrew Heidke
DATE
FHWA
WORK ZONE ENGINEER

URBAN AREA



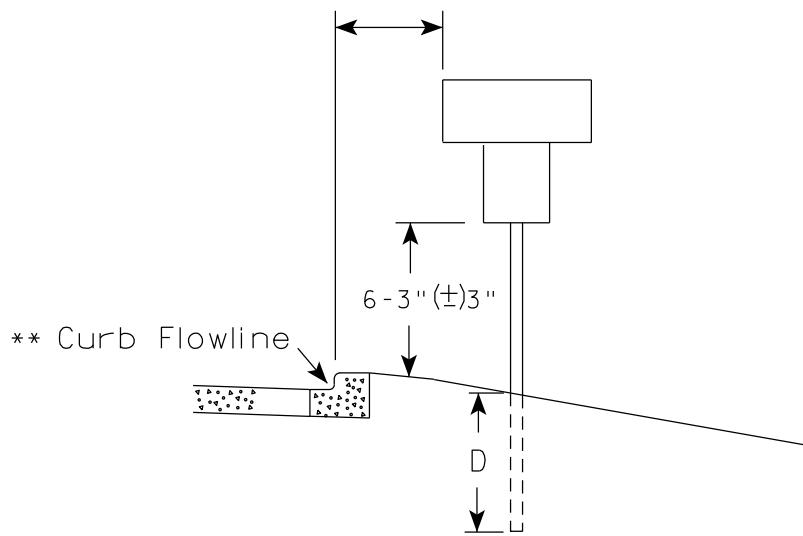
RURAL AREA (See Note 2)



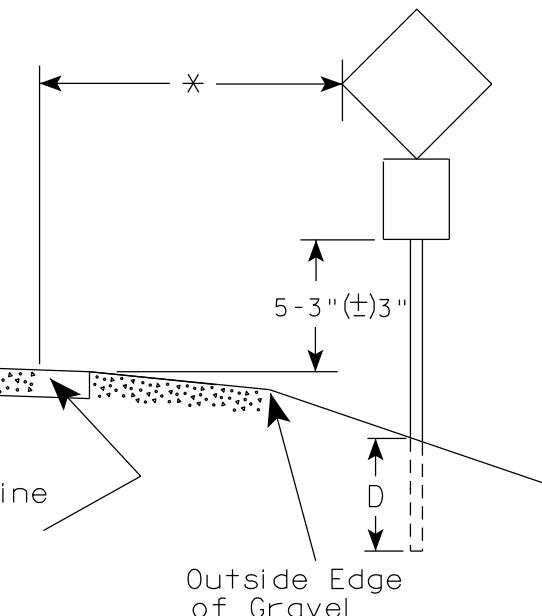
GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
3. The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (\pm) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (\pm) 3".
4. For expressways and freeways, mounting height is 7'-3" (\pm) 3" or 6'-3" (\pm) 3" depending upon existence of a sub-sign.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (\pm) 3".
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (\pm) 3" or as directed by the Engineer.

2' Min - 4' Max (See Note 5)



White Edgeline Location



** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew P. Rauch*
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-3.23

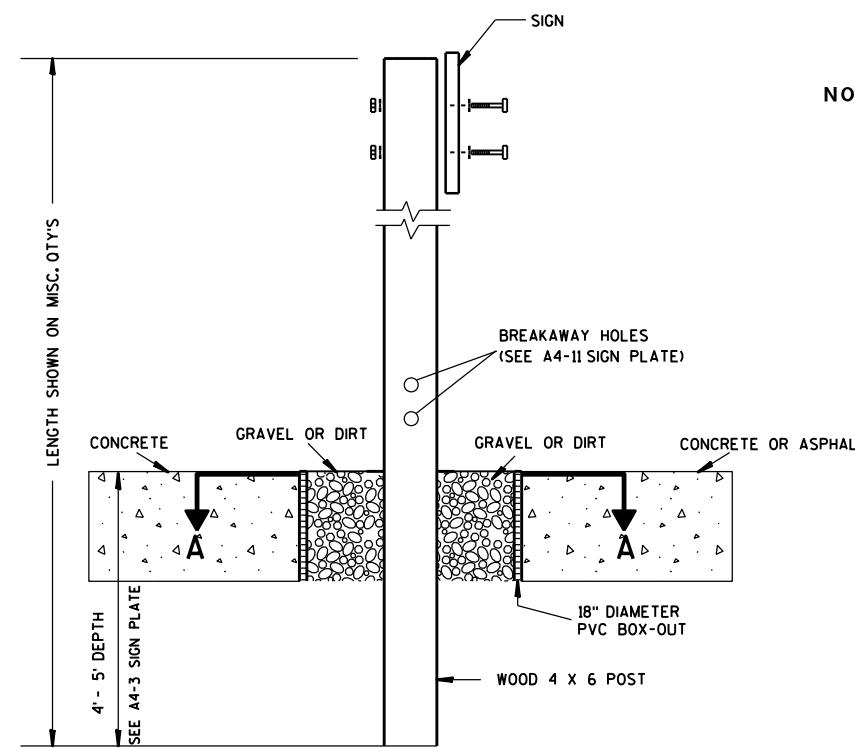
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

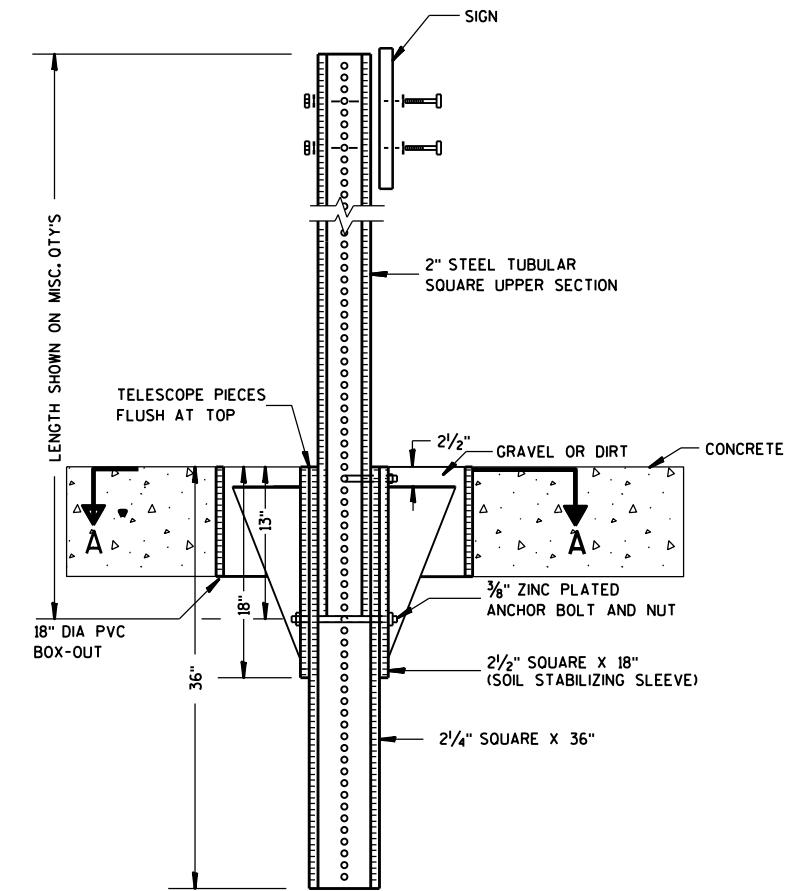


ELEVATION VIEW

DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

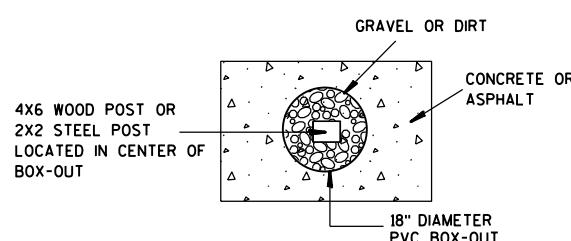
NOTES:

1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

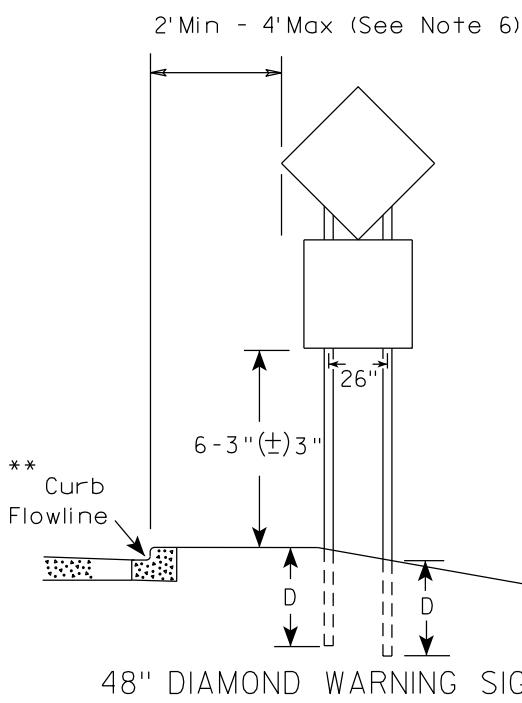
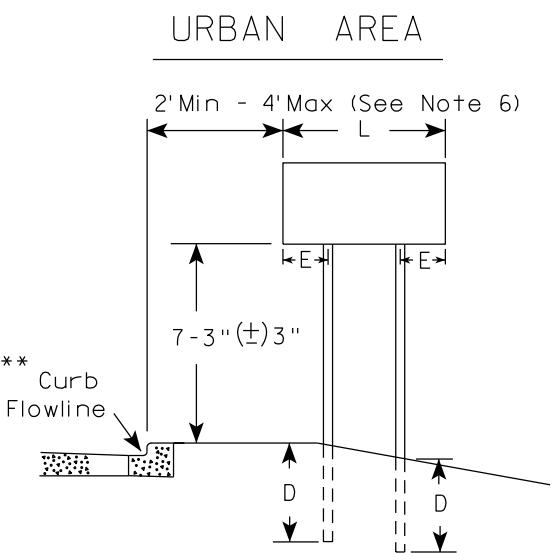
**SIGN POST
BOX-OUTS
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

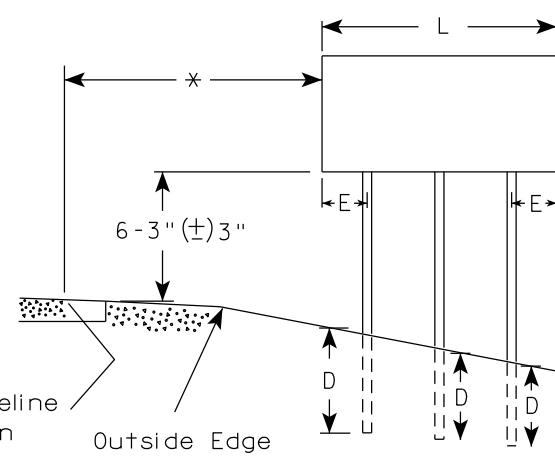
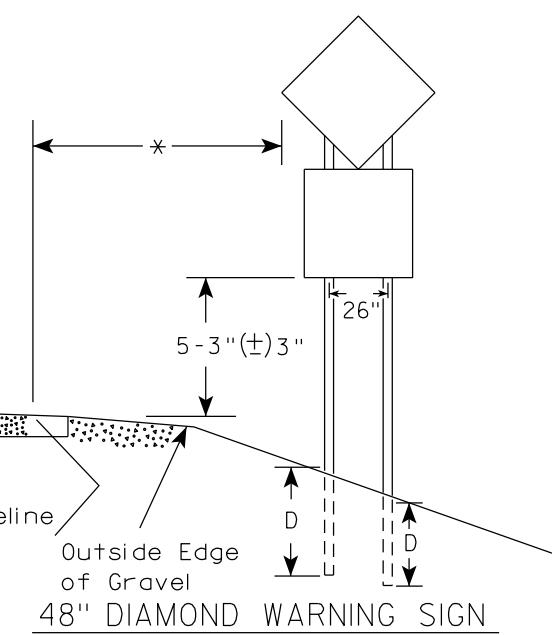
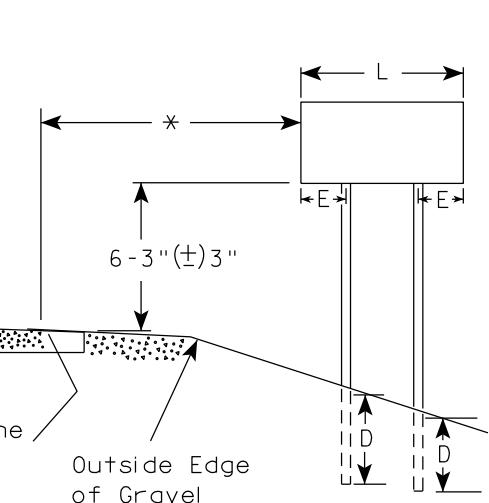
APPROVED
Matthew P Rauch
for State Traffic Engineer
DATE 1/27/14 PLATE NO. A4-3B.1

GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (\pm 3") or 6'-3" (\pm 3") depending upon existence of sub-sign.
4. The (\pm) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (\pm 3") or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (\pm 3"). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (\pm 3").



RURAL AREA (See Note 3)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)

L	E
Greater than 48"	12"
Less than 60"	
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)

L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R Rauch
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

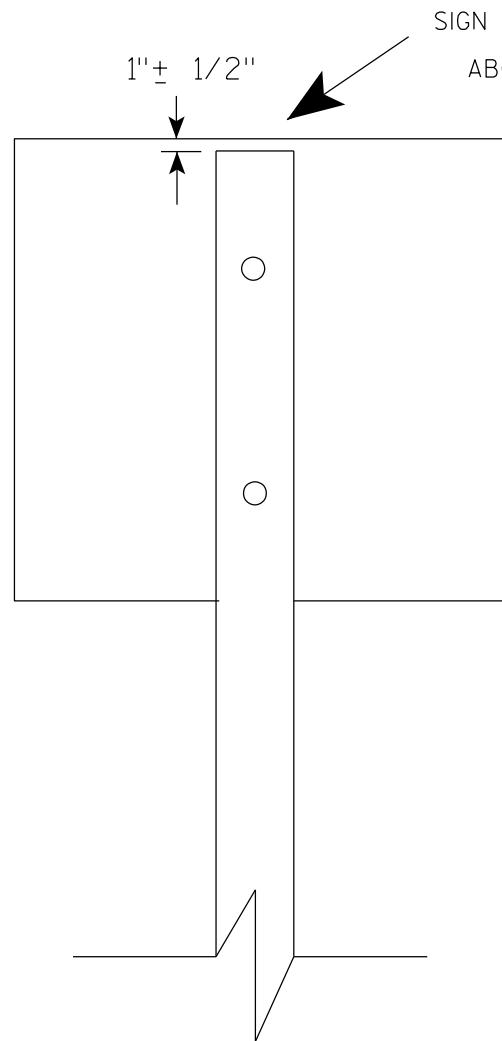
PROJECT NO:

HWY:

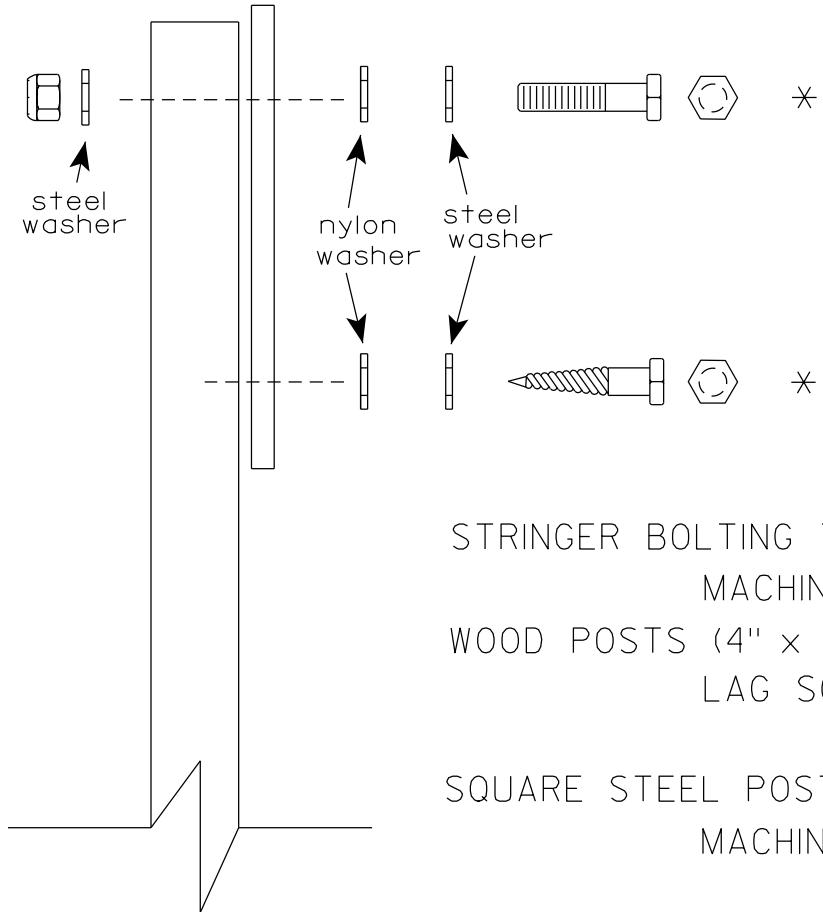
COUNTY:

SHEET NO:

E



SIGN SHALL BE MOUNTED TO PROJECT
ABOVE THE TOP OF THE POST



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation :B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL

O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

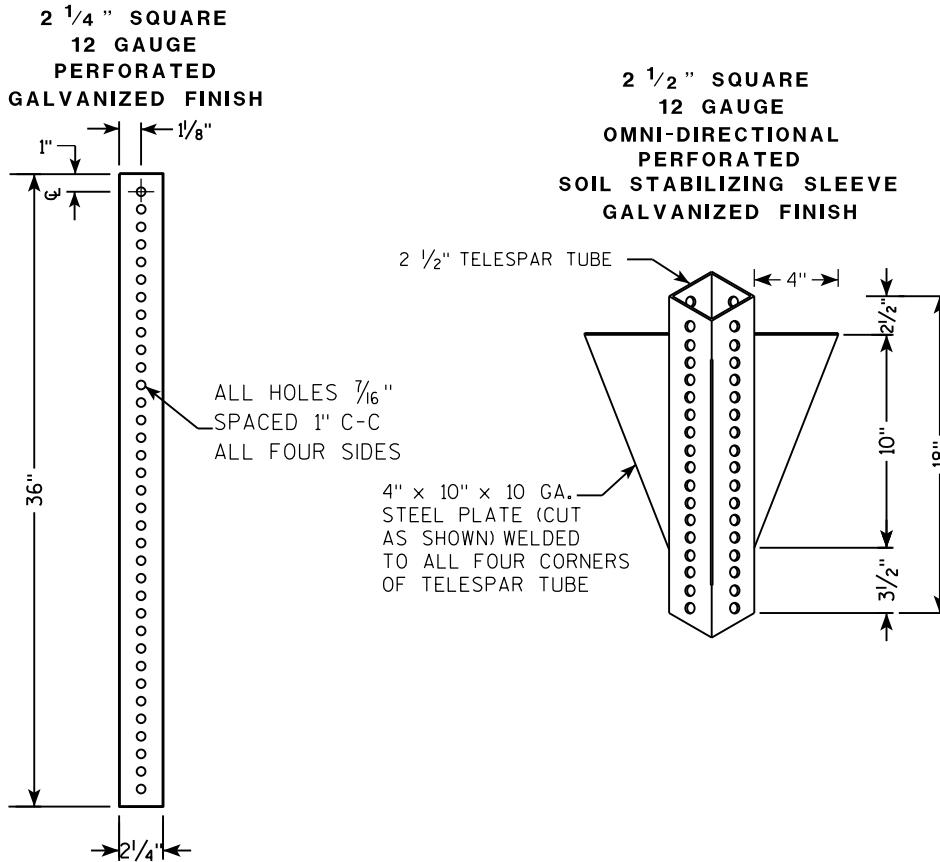
ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
for State Traffic Engineer

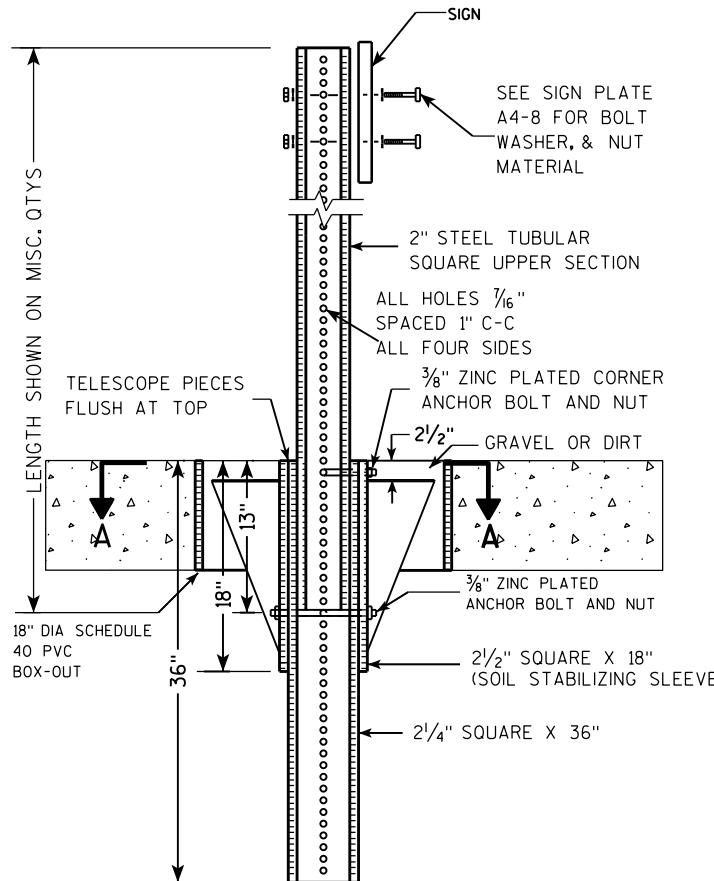
DATE 4/1/2020 PLATE NO. A4-8.9

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**



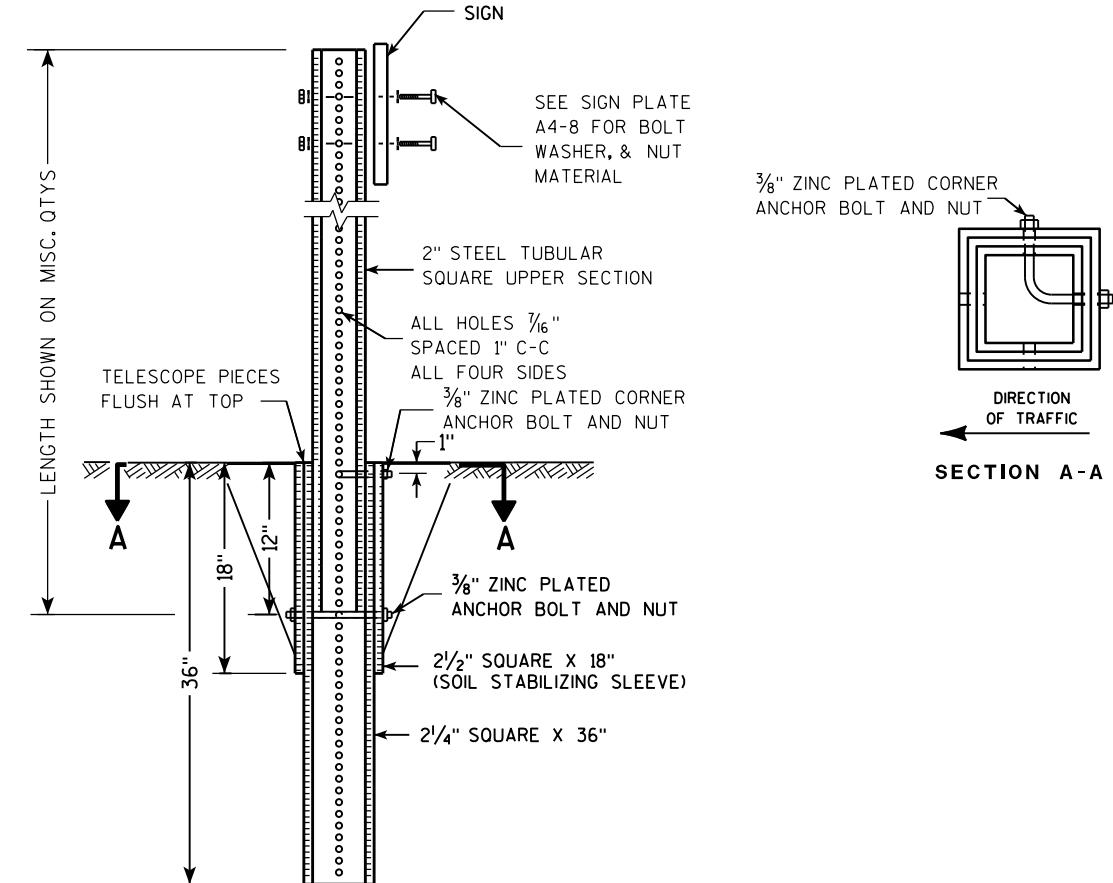
DETAIL OF TUBULAR STEEL SIGN POST

(IN Poured CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST

(IN LOCATIONS OTHER THAN Poured CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST**

A4 - 9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew P. Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

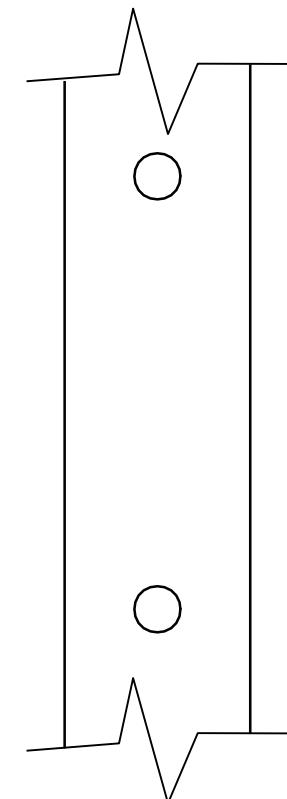
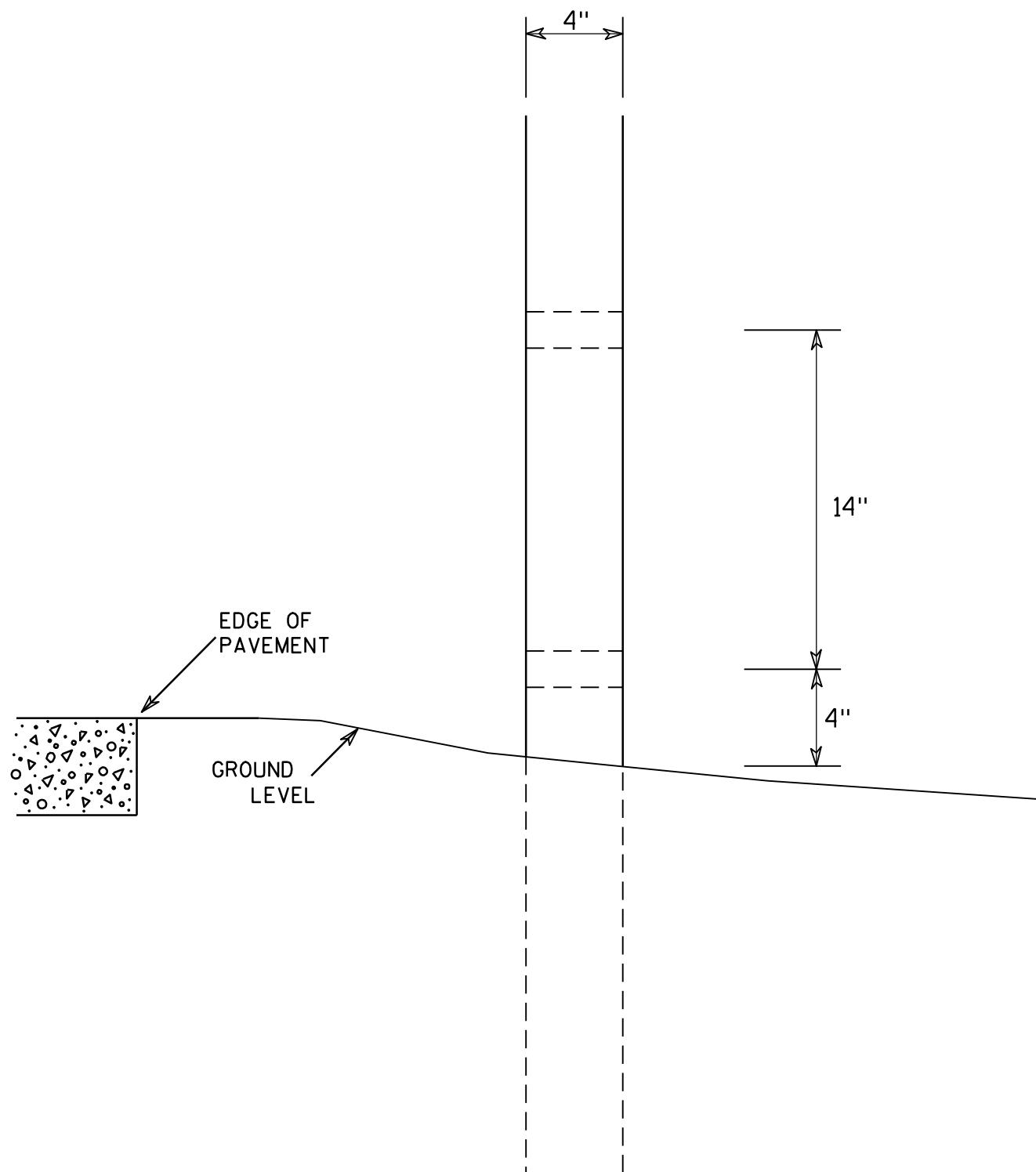
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two $1\frac{1}{2}$ " diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST
MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Cheska J. Sprey
for State Traffic Engineer

DATE 3/27/97 PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

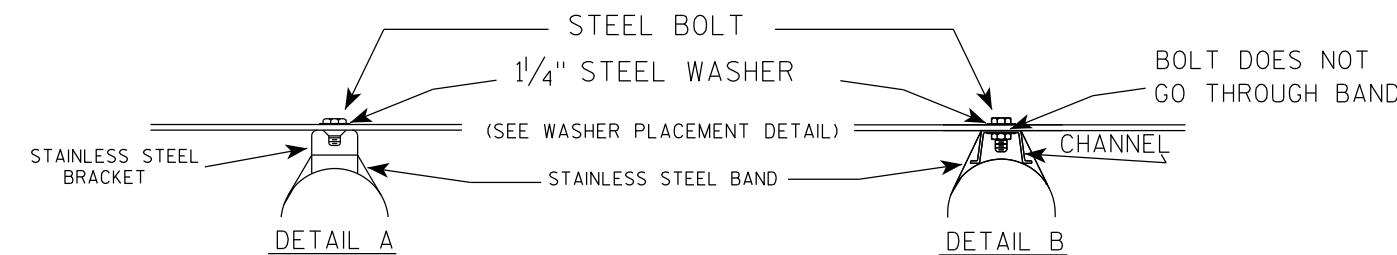
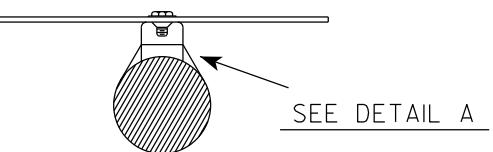
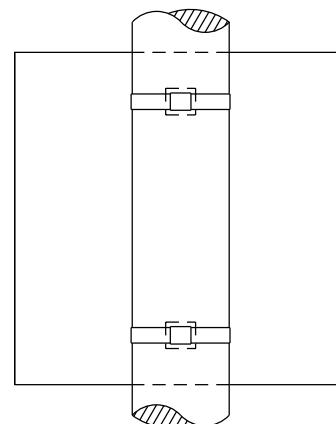
E

GENERAL NOTES

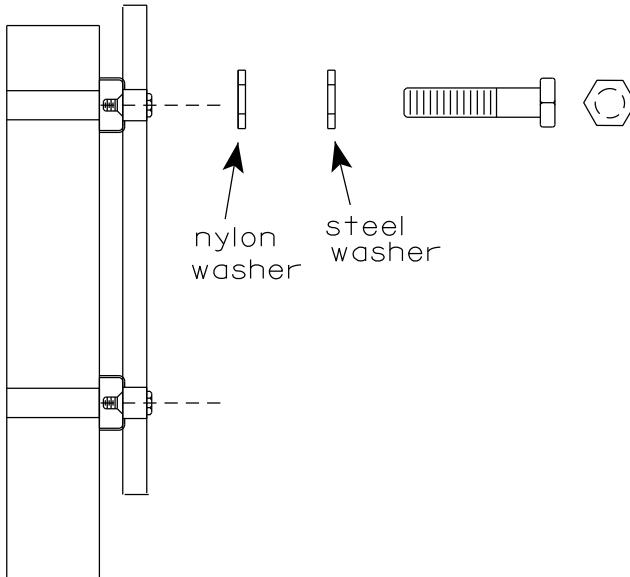
1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be $\frac{3}{4}$ " in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

BANDING

SINGLE SIGN

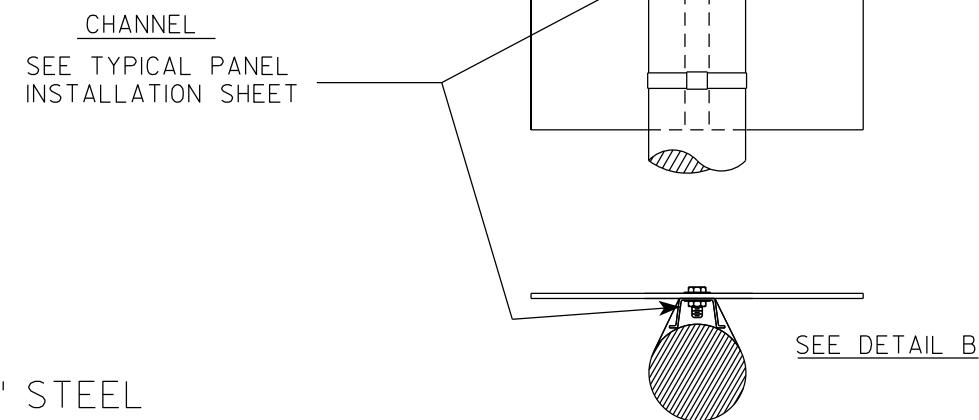


WASHER PLACEMENT



WASHERS (ALL POSTS) -
 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON
 FOR ALL TYPE H SIGNS

"J" ASSEMBLY

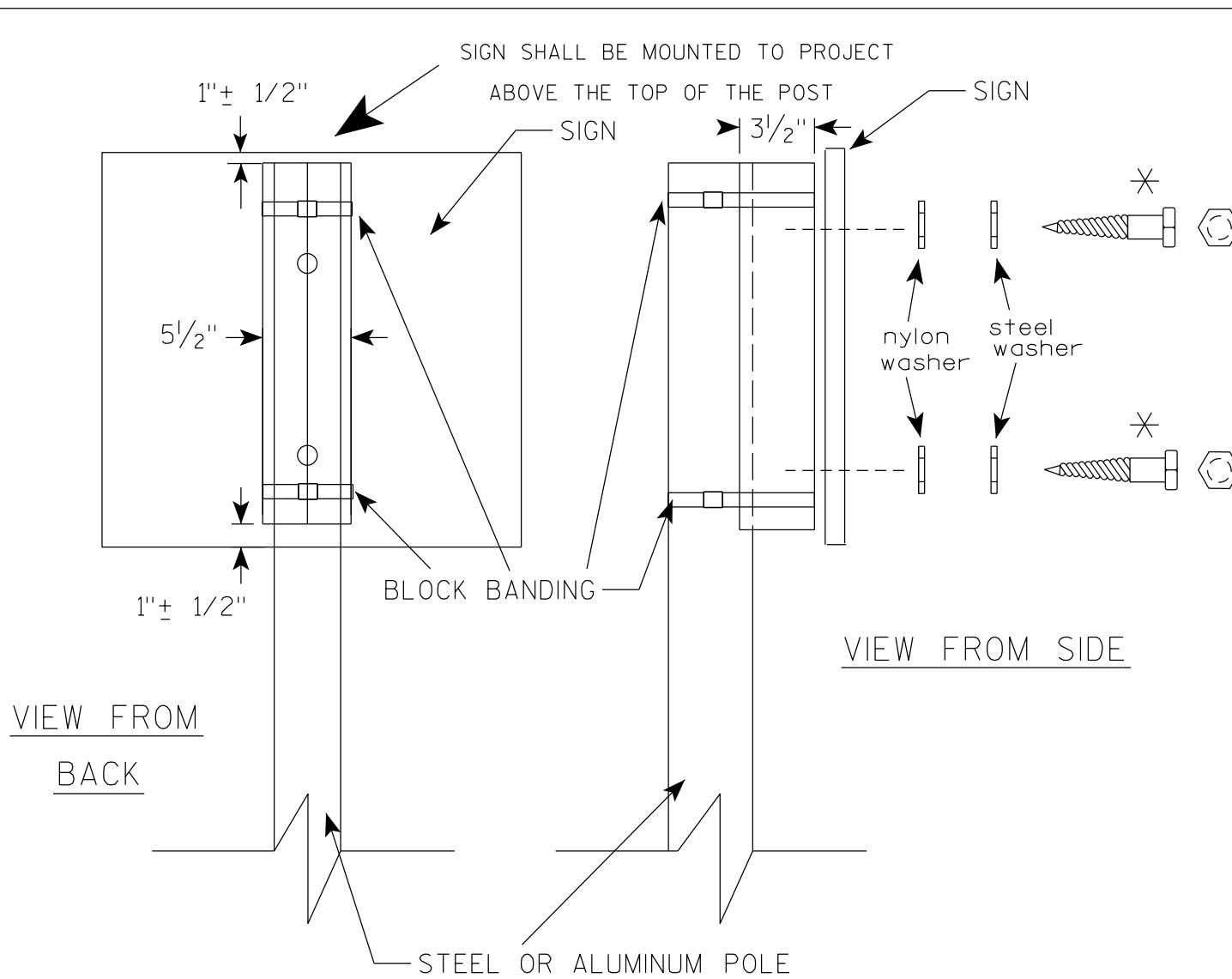


STANDARD SIGN SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

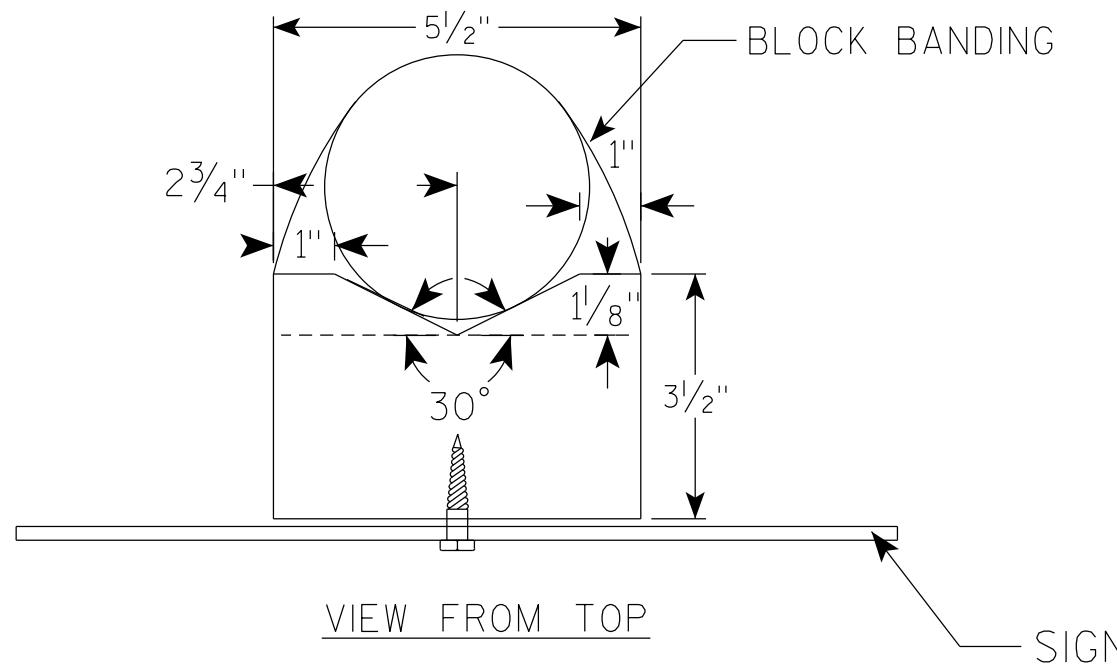
 for State Traffic Engineer
 DATE 6/10/19 PLATE NO. A5-9.4



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $3/4$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $3\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $3\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

＊ LAG BOLTS SHALL BE $3/8$ " X $2\frac{1}{2}$ "



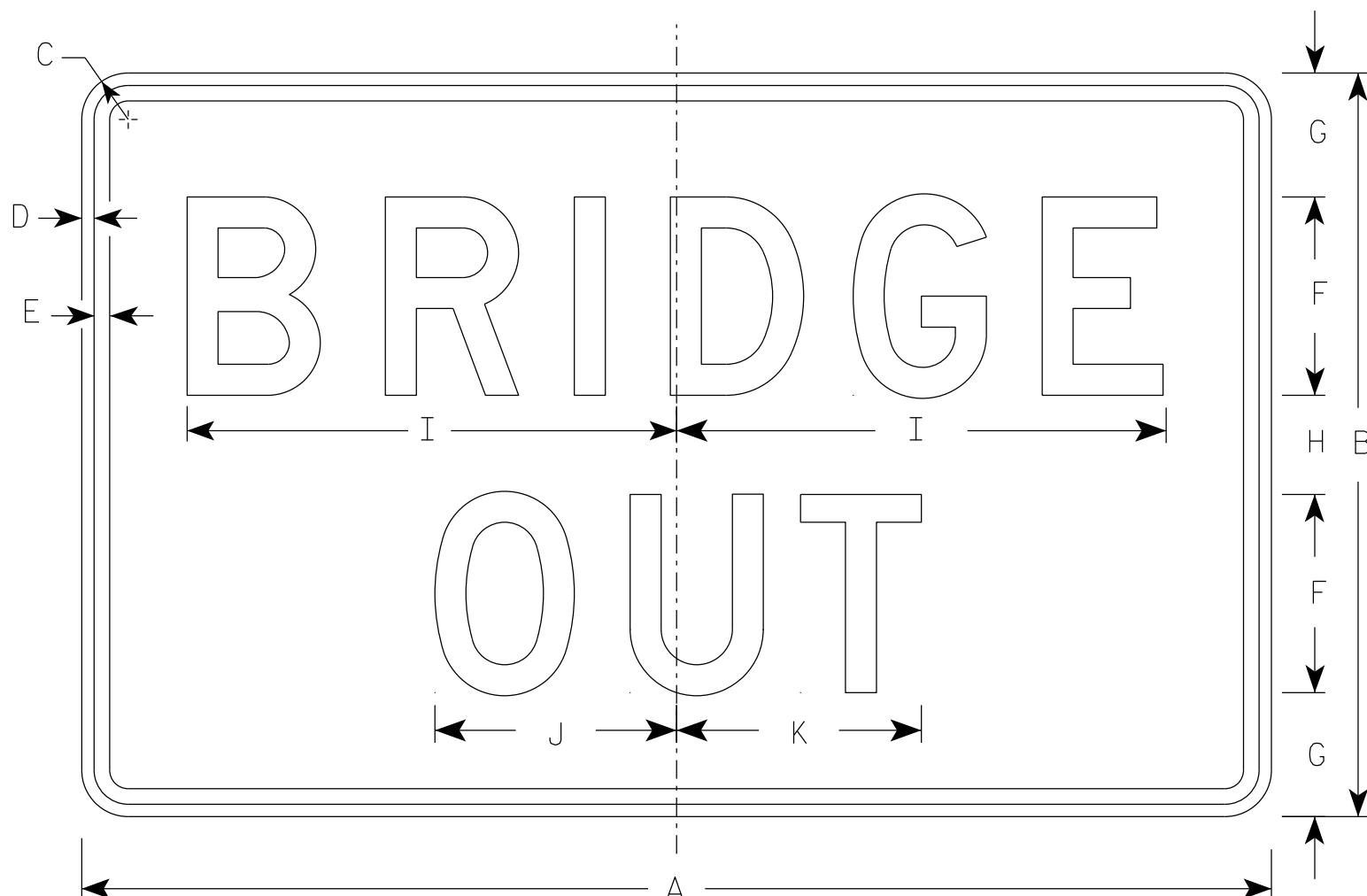
BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
for State Traffic Engineer
DATE 4/19/2022 PLATE NO. A5-10.3

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R11-2B

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8															10.0	
2M	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8															10.0	
3	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8															10.0	
4	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8															10.0	
5	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8															10.0	

PROJECT NO:

FILE NAME : C:\CAEfiles\Projects\tr_stdplate\R112B.dgn

PLOT DATE : 5-FEB 2024 2:20

PLOT BY : mscj9h

STANDARD SIGN
R11-2B
WISCONSIN DEPT OF TRANSPORTATION
APPROVED
<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 2/5/24 PLATE NO. R11-2B.3

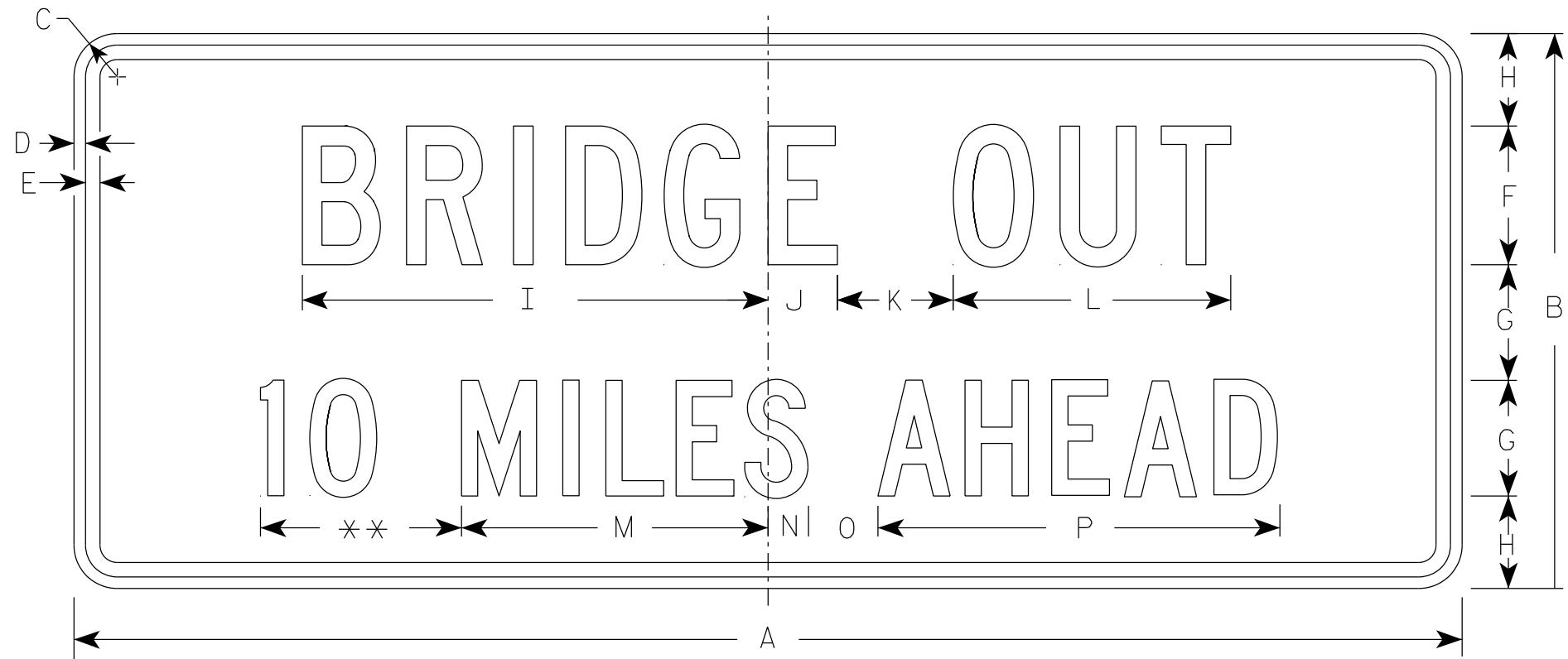
SHEET NO:

E

WISDOT/CADD'S SHEET 42

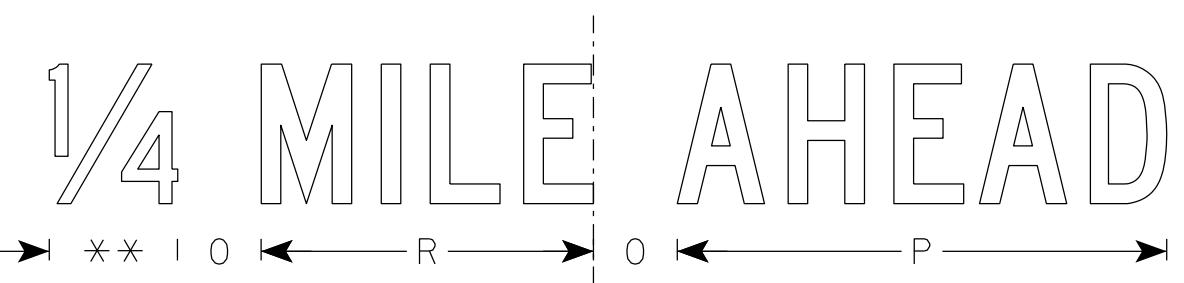
NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

** See Note 5



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	15	1 1/2	1/2	5/8	4	3	2 1/2	13 1/4	2 1/4	3	8	8	1 1/2	2	10 3/4	7 1/8									3.75	
2S	60	24	1 7/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8	11 7/8									10.0	
2M	60	24	1 7/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8	11 7/8									10.0	
3																											
4																											
5																											

PROJECT NO:

FILE NAME : C:\CAEfiles\Projects\tr_stdplate\R113C.dgn

PLOT DATE : 5-FEB 2024 2:52

PLOT BY : mscj9h

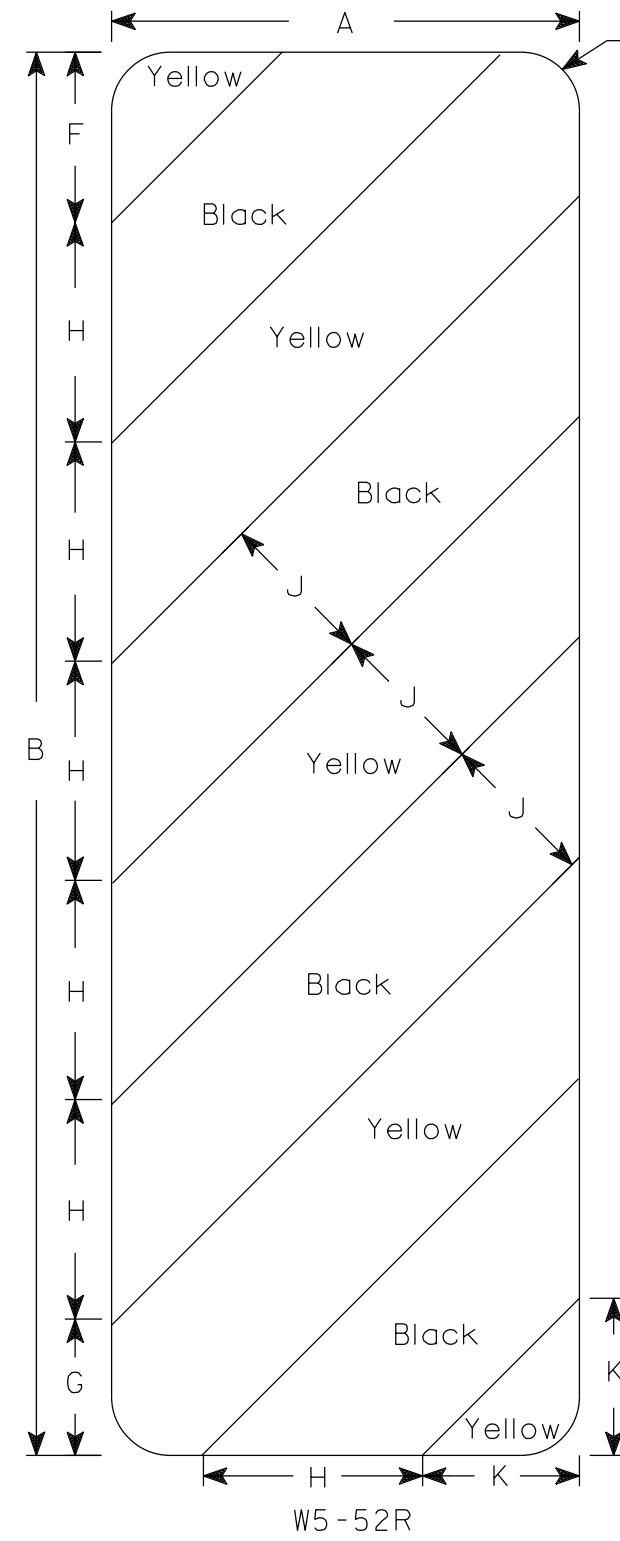
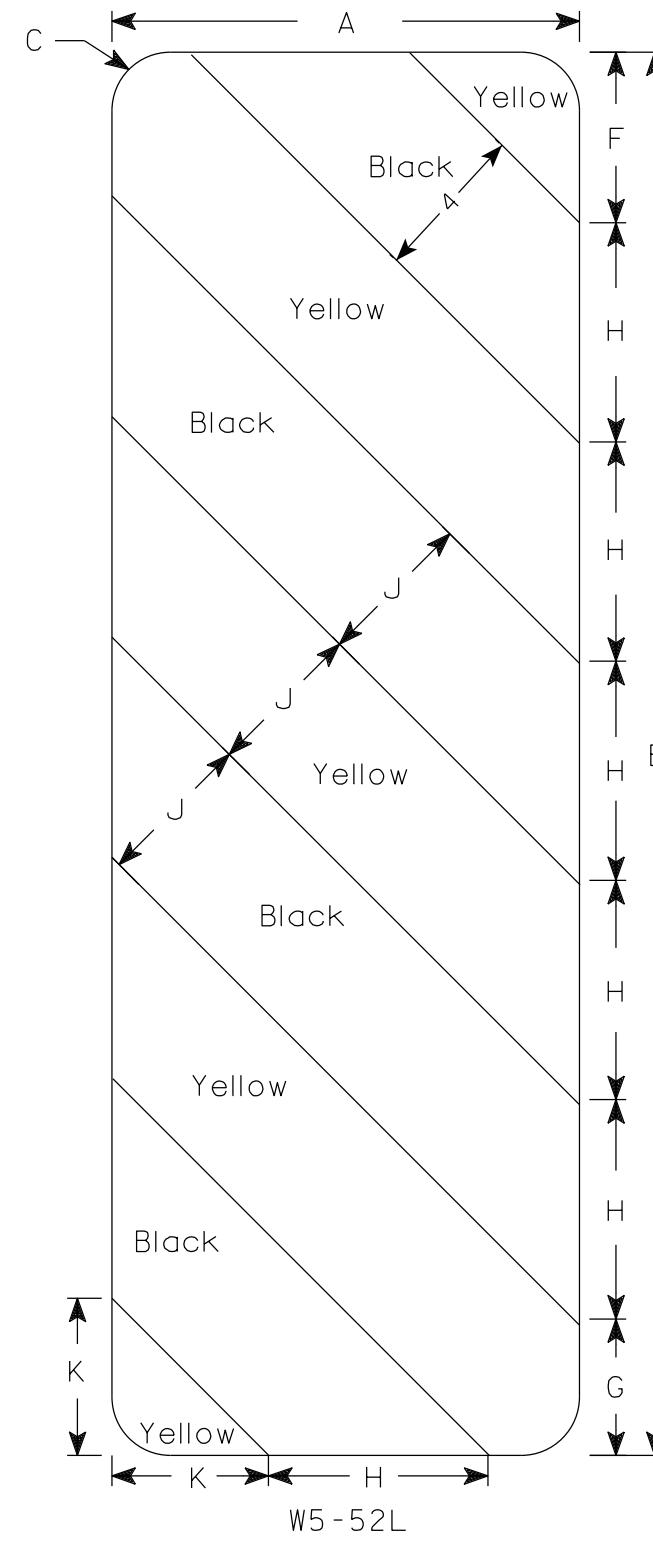
STANDARD SIGN
R11-3C
WISCONSIN DEPT OF TRANSPORTATION
APPROVED
Matthew R Rauch
for State Traffic Engineer
DATE 2/5/24 PLATE NO. R11-3C.4

SHEET NO:

E

WISDOT/CADD'S SHEET 42

7



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4															3.0	
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4															3.0	
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16															6.75	
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

STANDARD SIGN

W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

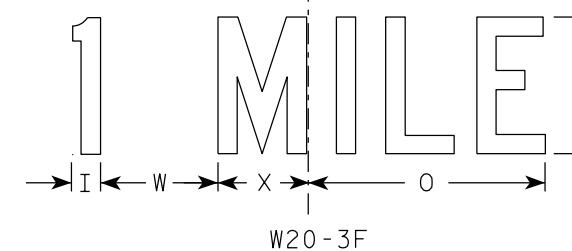
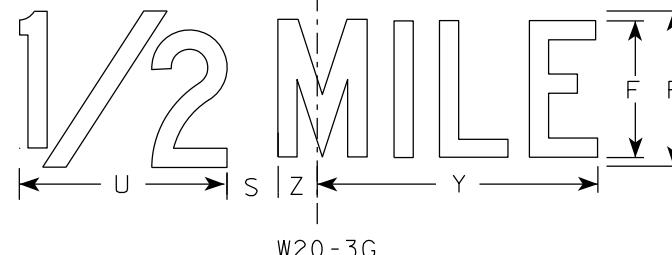
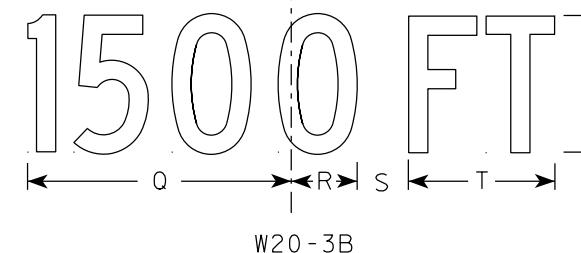
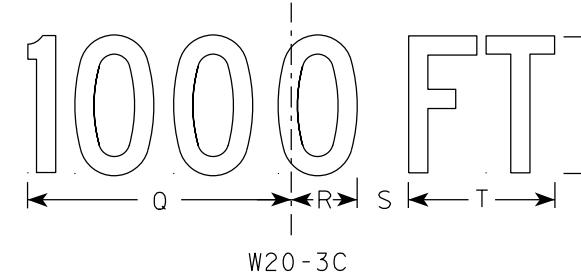
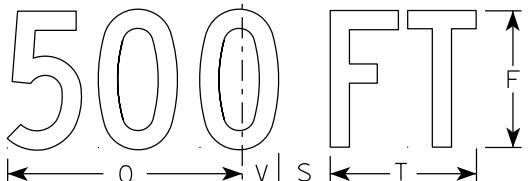
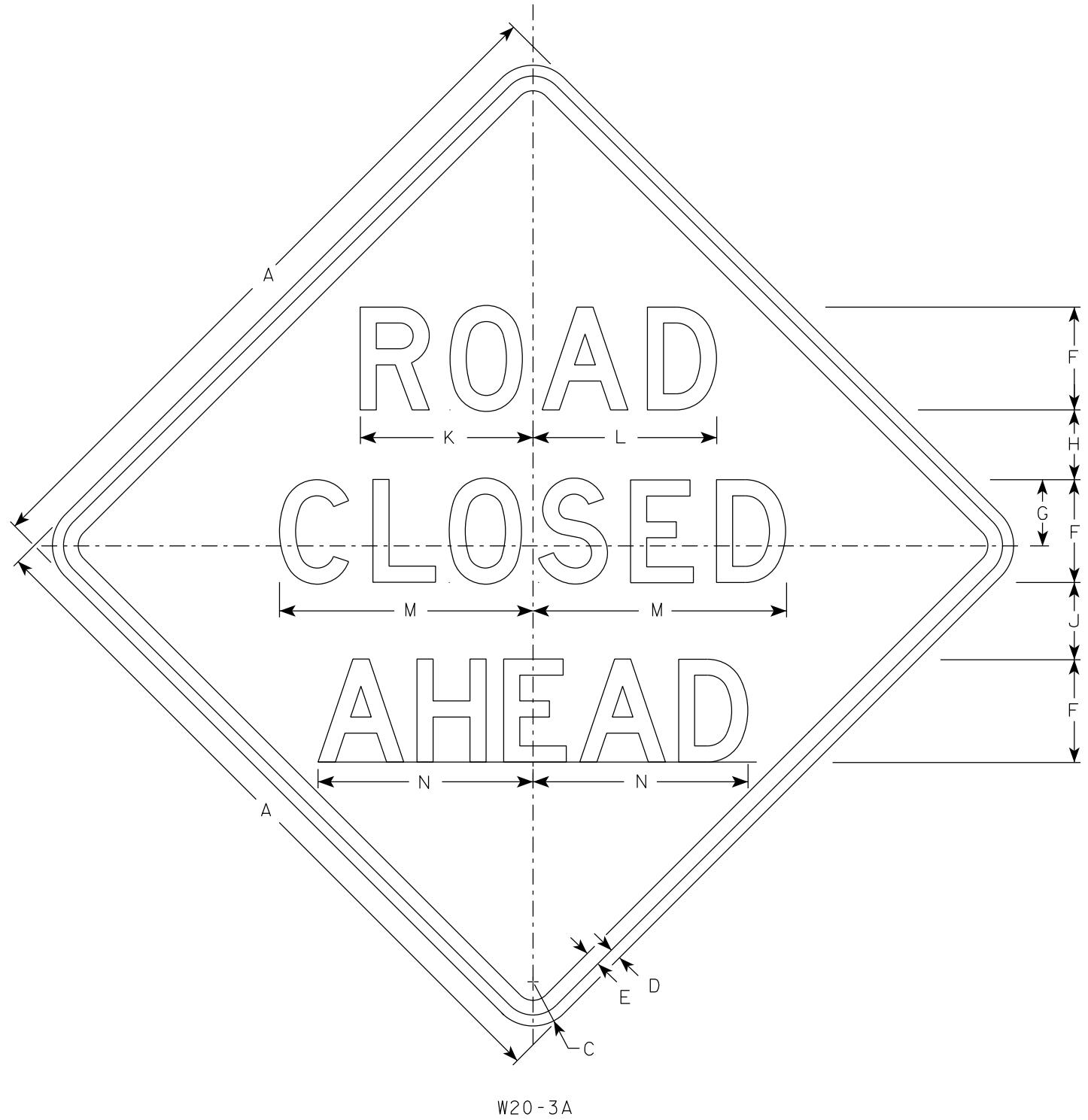
APPROVED *Matthew R Rauch*

For State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		$2 \frac{1}{4}$	$\frac{5}{8}$	$\frac{3}{4}$	5	$3 \frac{3}{8}$	$3 \frac{1}{2}$	$1 \frac{1}{8}$	4	$8 \frac{3}{8}$	$8 \frac{7}{8}$	$12 \frac{1}{2}$	11	9	6	$10 \frac{1}{8}$	$2 \frac{1}{2}$	$1 \frac{7}{8}$	$5 \frac{5}{8}$	8	$1 \frac{3}{8}$	$4 \frac{1}{2}$	$3 \frac{1}{2}$	$10 \frac{3}{4}$	$1 \frac{3}{4}$	9.0
2S	48		3	$\frac{3}{4}$	1	7	$4 \frac{1}{2}$	$4 \frac{3}{4}$	$1 \frac{1}{2}$	$5 \frac{1}{4}$	$11 \frac{3}{4}$	$12 \frac{1}{2}$	$17 \frac{1}{4}$	$14 \frac{5}{8}$	12	8	$13 \frac{1}{2}$	$3 \frac{3}{8}$	$2 \frac{5}{8}$	$7 \frac{1}{2}$	$10 \frac{5}{8}$	$1 \frac{7}{8}$	6	$4 \frac{5}{8}$	$14 \frac{3}{8}$	$2 \frac{3}{8}$	16.0
2M	48		3	$\frac{3}{4}$	1	7	$4 \frac{1}{2}$	$4 \frac{3}{4}$	$1 \frac{1}{2}$	$5 \frac{1}{4}$	$11 \frac{3}{4}$	$12 \frac{1}{2}$	$17 \frac{1}{4}$	$14 \frac{5}{8}$	12	8	$13 \frac{1}{2}$	$3 \frac{3}{8}$	$2 \frac{5}{8}$	$7 \frac{1}{2}$	$10 \frac{5}{8}$	$1 \frac{7}{8}$	6	$4 \frac{5}{8}$	$14 \frac{3}{8}$	$2 \frac{3}{8}$	16.0
3	48		3	$\frac{3}{4}$	1	7	$4 \frac{1}{2}$	$4 \frac{3}{4}$	$1 \frac{1}{2}$	$5 \frac{1}{4}$	$11 \frac{3}{4}$	$12 \frac{1}{2}$	$17 \frac{1}{4}$	$14 \frac{5}{8}$	12	8	$13 \frac{1}{2}$	$3 \frac{3}{8}$	$2 \frac{5}{8}$	$7 \frac{1}{2}$	$10 \frac{5}{8}$	$1 \frac{7}{8}$	6	$4 \frac{5}{8}$	$14 \frac{3}{8}$	$2 \frac{3}{8}$	16.0
4	48		3	$\frac{3}{4}$	1	7	$4 \frac{1}{2}$	$4 \frac{3}{4}$	$1 \frac{1}{2}$	$5 \frac{1}{4}$	$11 \frac{3}{4}$	$12 \frac{1}{2}$	$17 \frac{1}{4}$	$14 \frac{5}{8}$	12	8	$13 \frac{1}{2}$	$3 \frac{3}{8}$	$2 \frac{5}{8}$	$7 \frac{1}{2}$	$10 \frac{5}{8}$	$1 \frac{7}{8}$	6	$4 \frac{5}{8}$	$14 \frac{3}{8}$	$2 \frac{3}{8}$	16.0
5	48		3	$\frac{3}{4}$	1	7	$4 \frac{1}{2}$	$4 \frac{3}{4}$	$1 \frac{1}{2}$	$5 \frac{1}{4}$	$11 \frac{3}{4}$	$12 \frac{1}{2}$	$17 \frac{1}{4}$	$14 \frac{5}{8}$	12	8	$13 \frac{1}{2}$	$3 \frac{3}{8}$	$2 \frac{5}{8}$	$7 \frac{1}{2}$	$10 \frac{5}{8}$	$1 \frac{7}{8}$	6	$4 \frac{5}{8}$	$14 \frac{3}{8}$	$2 \frac{3}{8}$	16.0

STANDARD SIGN	
W20-3A, B, C, D, F & G	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i>
For State Traffic Engineer	
DATE 1/10/2024	
PLATE NO. W20-3.8	

PROJECT NO:

HWY:

COUNTY:

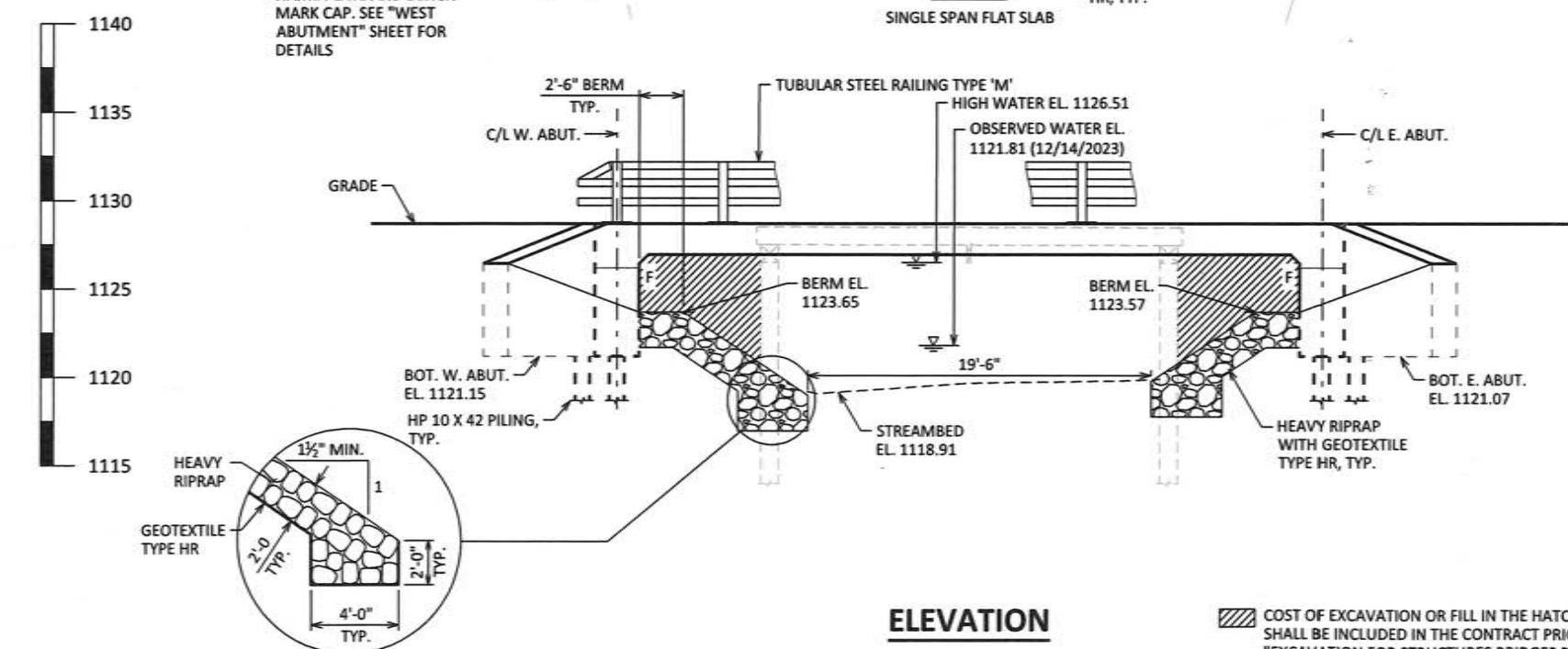
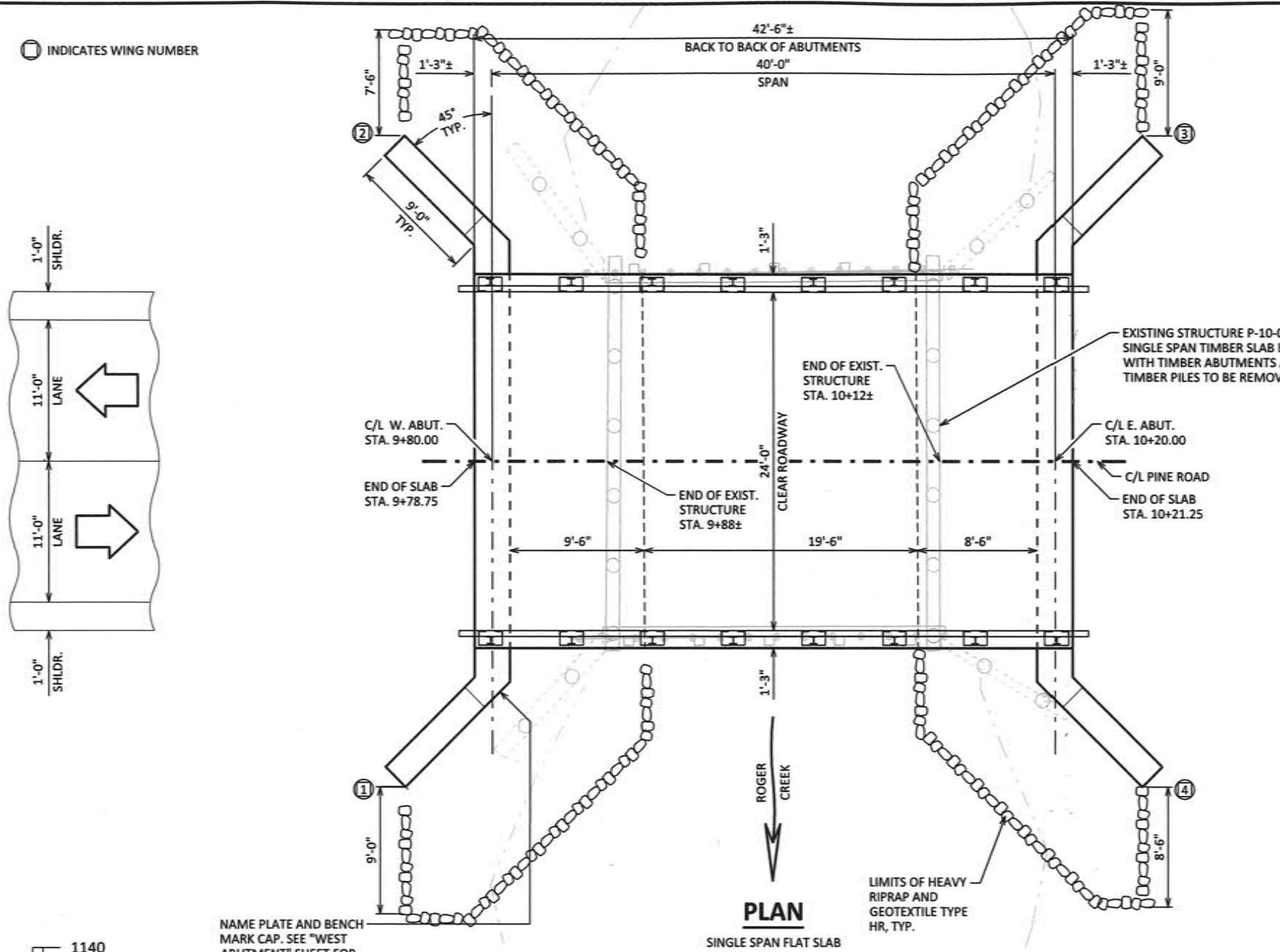
SHEET NO:

E

□ INDICATES WING NUMBER

STATE PROJECT NUMBER

8884-00-73



DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: RF = 1.06
OPERATING RATING FACTOR: RF = 1.37
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
SUPERSTRUCTURE
ALL OTHER

f'c = 4,000 P.S.I.
f'c = 3,500 P.S.I.

BAR STEEL REINFORCEMENT:
GRADE 60

f_y = 60,000 P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS ‡ PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 60 FEET LONG.

‡ THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC VOLUME

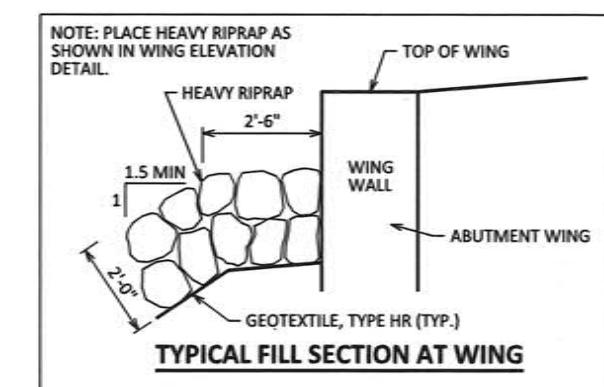
FEATURE ON PINE ROAD
ADT = 60 (2026)
R.D.S. = 45 M.P.H.

HYDRAULIC DATA

100 YEAR FREQUENCY
Q₁₀₀ = 1020 C.F.S.
VEL = 5.5 F.P.S.
HW₁₀₀ = EL. 1126.51
WATERWAY AREA = 185 SQ. FT.
DRAINAGE AREA = 4.42 SQ. MI.
ROADWAY OVERTOPPING = NA
SCOUR CRITICAL CODE = 5

2 YEAR FREQUENCY

Q₂ = 225 C.F.S.
VEL = 1.7 F.P.S.
HW₂ = EL. 1124.79 FT.



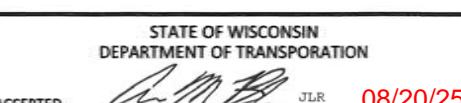
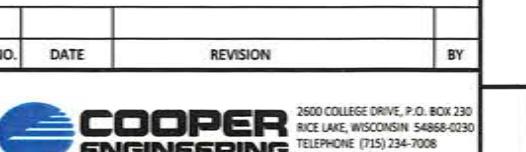
LIST OF DRAWINGS

- GENERAL PLAN
- CROSS SECTION & QUANTITIES
- SUBSURFACE EXPLORATION
- WEST ABUTMENT
- WEST ABUTMENT DETAILS
- EAST ABUTMENT
- EAST ABUTMENT DETAILS
- SUPERSTRUCTURE
- SUPERSTRUCTURE DETAILS
- TUBULAR STEEL RAILING TYPE 'M'

STRUCTURE DESIGN CONTACTS:

JACOB FRIBERG 715-234-7008
AARON BONK 608-261-0261

THESE PLANS ARE BASED UPON STANDARD BRIDGE PLANS DEVELOPED AND MAINTAINED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION THROUGH THE USE OF THE WISDOT STANDARD BRIDGE DESIGN TOOL. THE UNDESIGNED DESIGNER CERTIFIES THE ACCURACY OF THE BRIDGE TYPE, SIZE AND LOCATION, HYDRAULICS AND FOUNDATION SUPPORT, AND INFORMATION IN THE PLANS THAT IS NOT PART OF THE STANDARD PLANS SUPPLIED BY THE DEPARTMENT. THE DESIGNER FURTHER CERTIFIES THAT USE OF THE STANDARD BRIDGE DESIGN TOOL FOR DEVELOPMENT OF THIS PLAN IS CONSISTENT WITH THE GUIDANCE PROVIDED IN THE WISDOT BRIDGE MANUAL.



STRUCTURE B-10-268

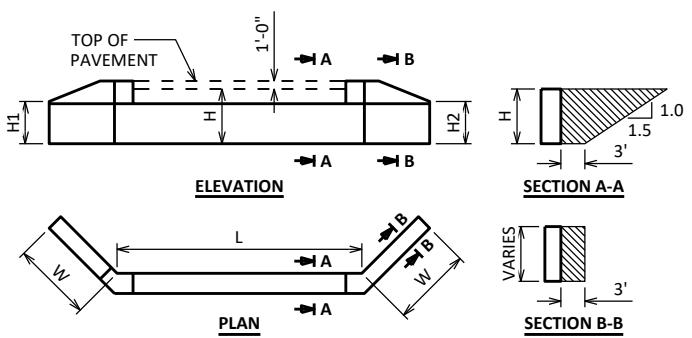
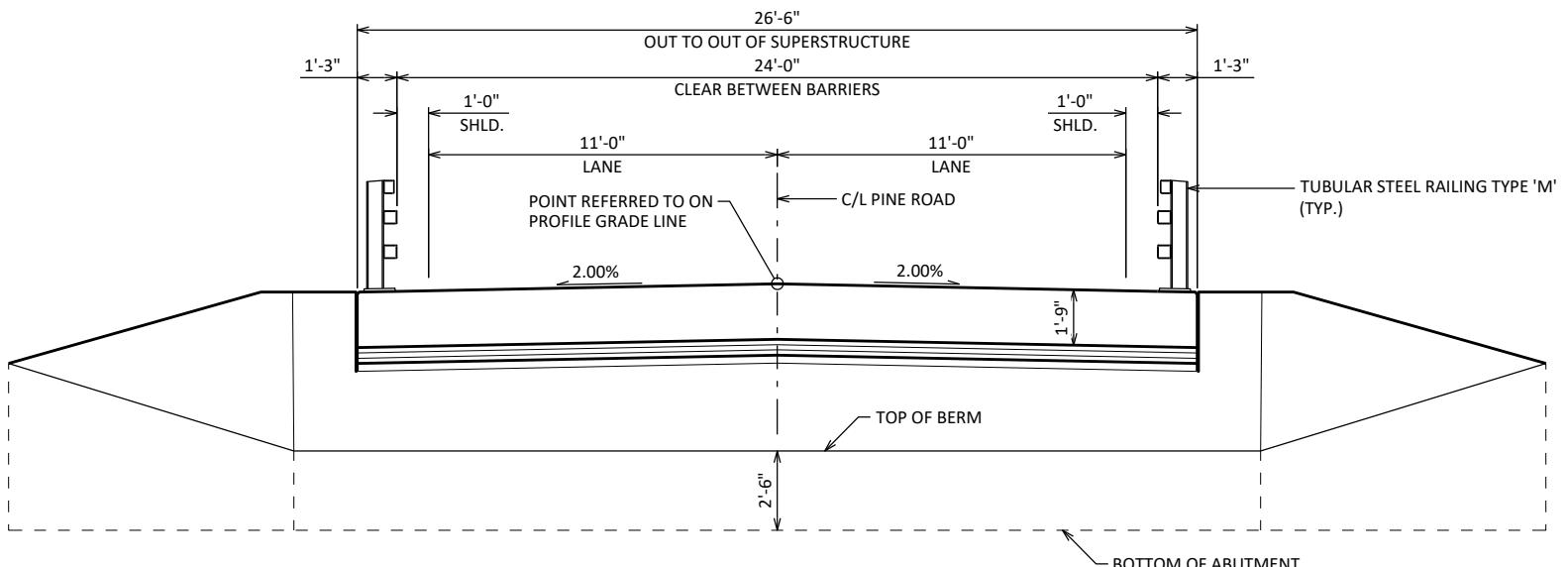
PINE ROAD OVER ROGER CREEK

COUNTY	CLARK	TOWN	THORP			
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATION					
DESIGNED BY	JAF	DESIGNED SKP	DRAWN BY	TG	PLANS CK'D	SKP

GENERAL PLAN

SCALE = 1:100





ABUTMENT BACKFILL DIAGRAM

L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
 H = AVERAGE ABUTMENT FILL HEIGHT (FT)
 H1 = WING 1 HEIGHT AT TIP (FT)
 H2 = WING 2 HEIGHT AT TIP (FT)
 W = WING LENGTH (FT)
 EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$
 $V_{CY} = V_{CF}(EF)/27$
 $V_{TON} = V_{CY}(2.0)$

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	W. ABUT.	E. ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS P-10-0931	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-10-0268	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	144	144	288
502.0100	CONCRETE MASONRY BRIDGES	CY	77	25	25	127
502.3200	PROTECTIVE SURFACE TREATMENT	SY	148	15	15	178
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	1,980	1,980	3,960
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	15,920	1,490	1,490	18,900
513.4061	RAILING TUBULAR TYPE M	LF	90	---	---	90
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	5	5	10
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	420	420	840
606.0300	RIPRAP HEAVY	CY	---	50	45	95
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	69	69	138
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	42	42	84
645.0120	GEOTEXTILE TYPE HR	SY	---	70	65	135
NON-BID ITEMS						
	FILLER	SIZE	---	---	---	1/2", 3/4"

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-10-0268" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

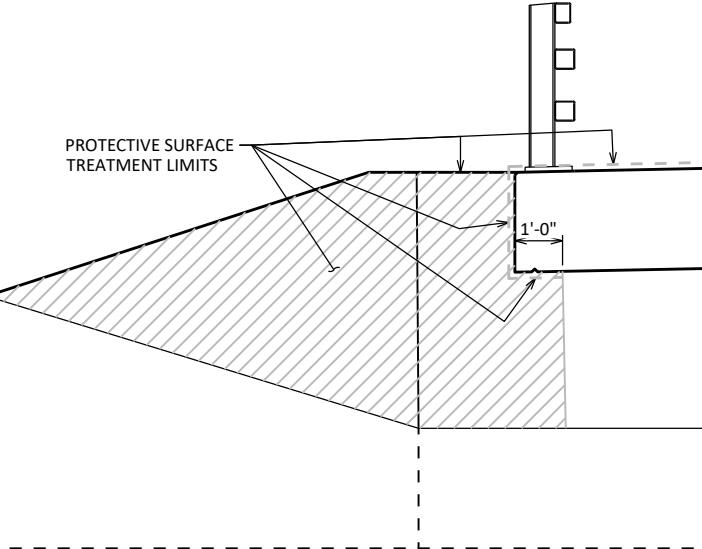
THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

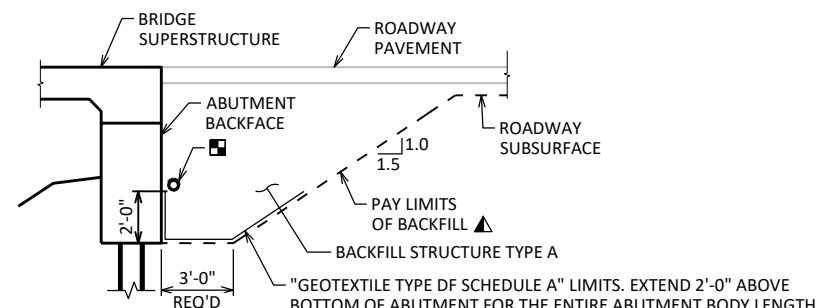
AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, INCLUDING THE SLAB EDGE AND 1'-0" UNDER THE SLAB, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.



PROTECTIVE SURFACE TREATMENT DETAILS



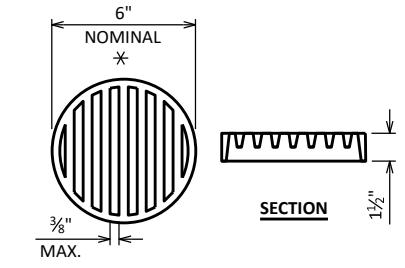
TYPICAL SECTION THRU ABUTMENT

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
2	11+34	33' RT; SPIKE IN POWER POLE	1126.92



RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALLY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY
			STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-268

DRAWN BY	TG	PLANS CK'D	SKP

CROSS SECTION & QUANTITIES		SHEET 2
		SCALE =

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
B-1	01/12/24	500,822	609,429
B-2	01/17/24	500,842	609,473
BORINGS COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.			
REPORT COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.			
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) CLARK COUNTY			

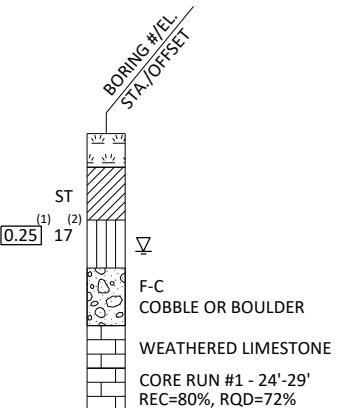
STATE PROJECT NUMBER

8884-00-73

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE SPECIFIED, THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▼ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

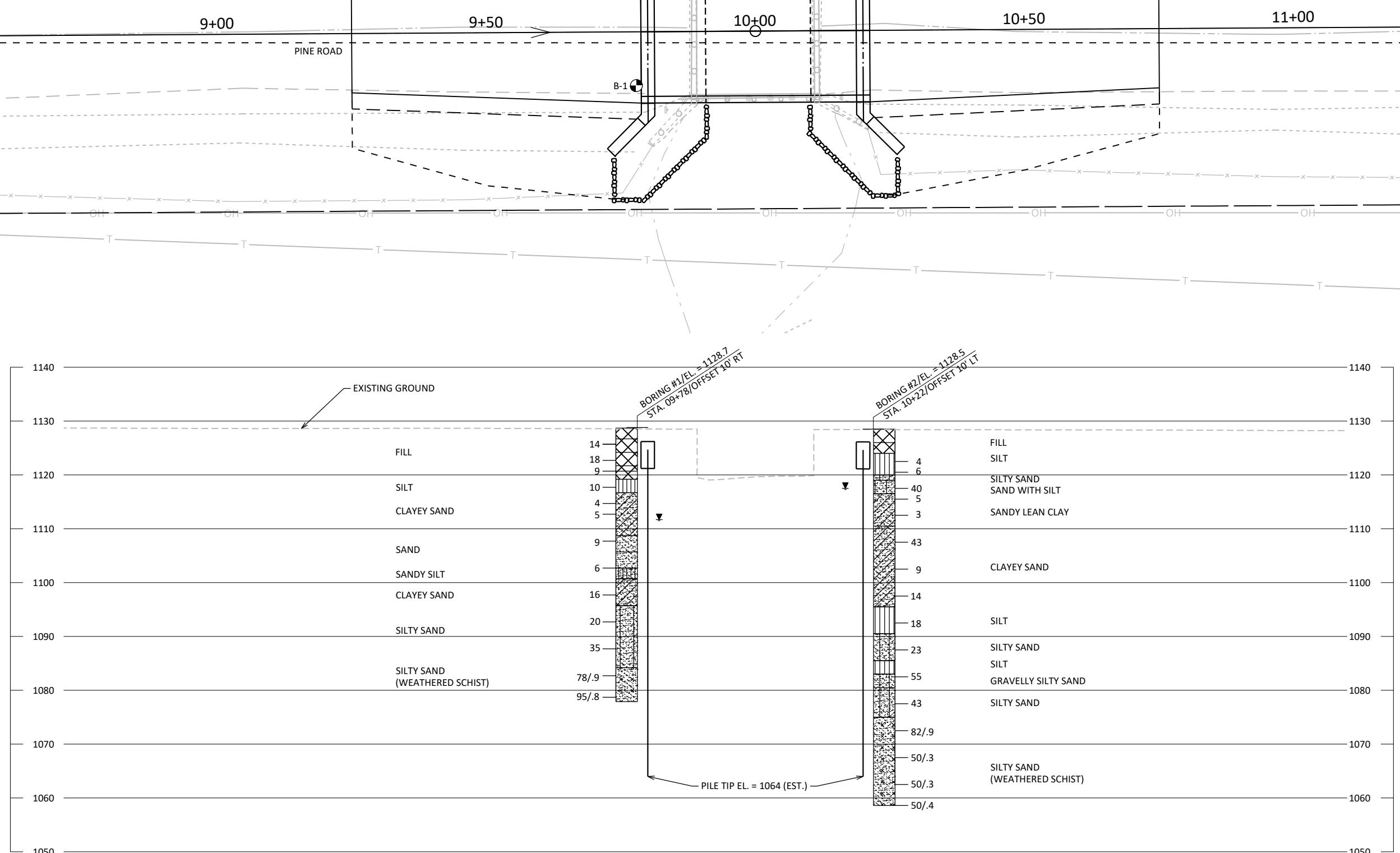
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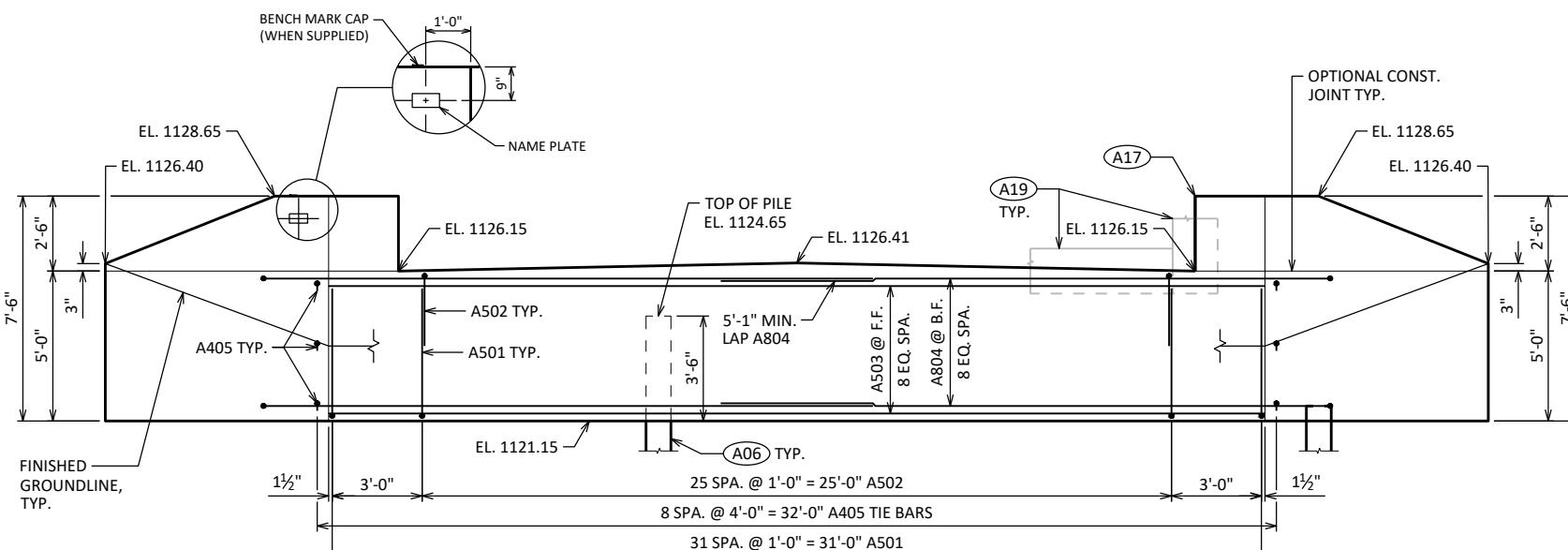
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-268

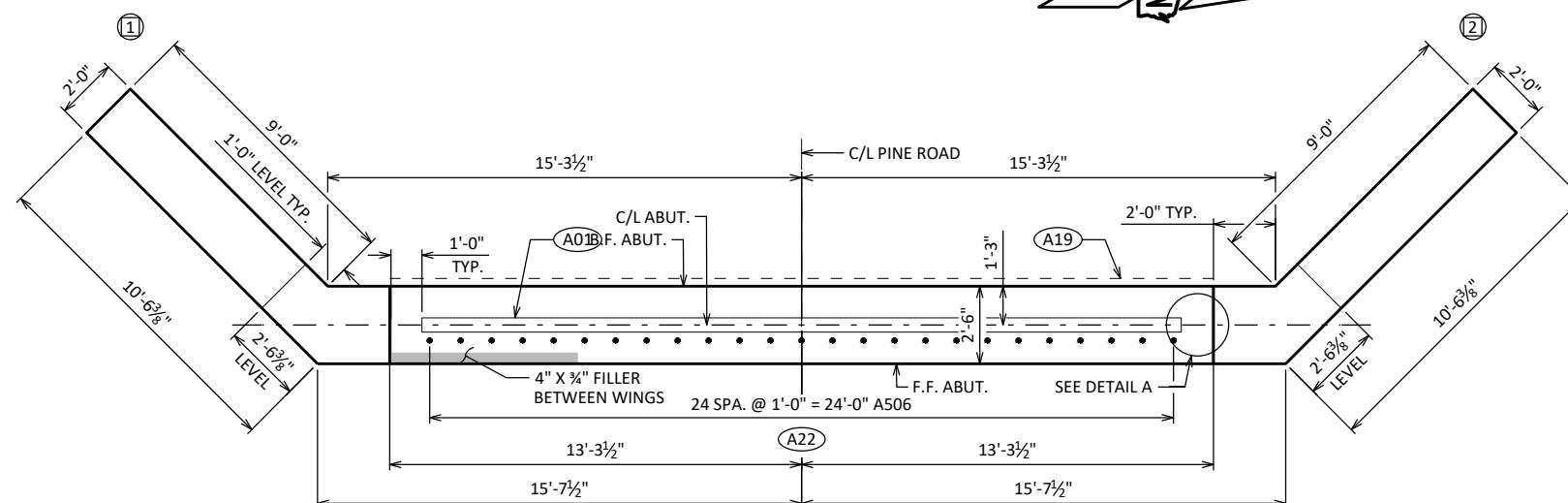
DRAWN BY HJO PLANS CK'D JAF

SUBSURFACE EXPLORATION SHEET 03

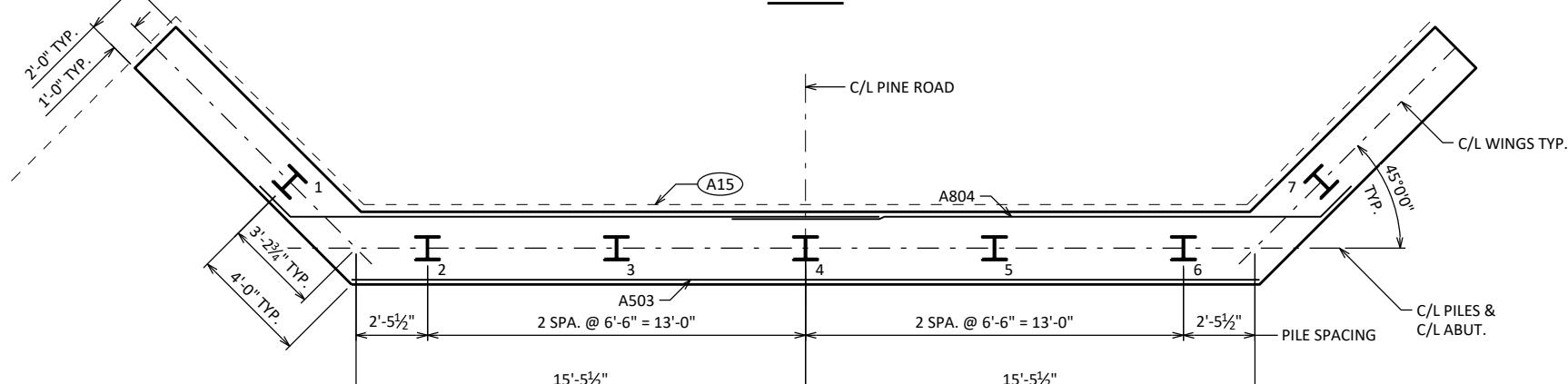




ELEVATION LOOKING DOWNSTATION



PLAN



PILE PLAN

C/L BRG. & PILES

B.F. ABUT.

8 EQ. SPA.

5'-0" MIN.

A503 F.F. A804 B.F.

GEOTEXTILE TYPE DF, SCHEDULE A

A01 CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.

A06 SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 60' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180TONS PER PILE.

A15 PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

A17 $\frac{1}{2}$ " FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF $\frac{1}{2}$ " FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD $\frac{1}{2}$ " BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

A19 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

A22 A506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

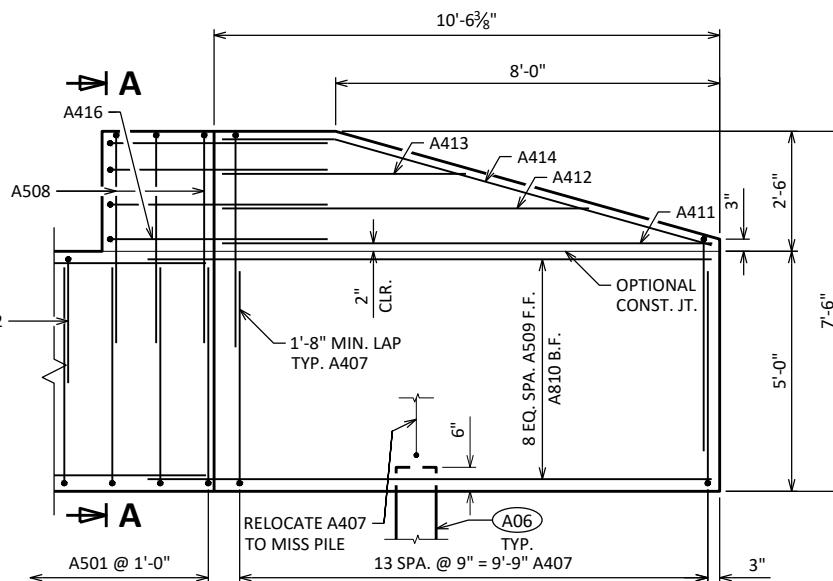
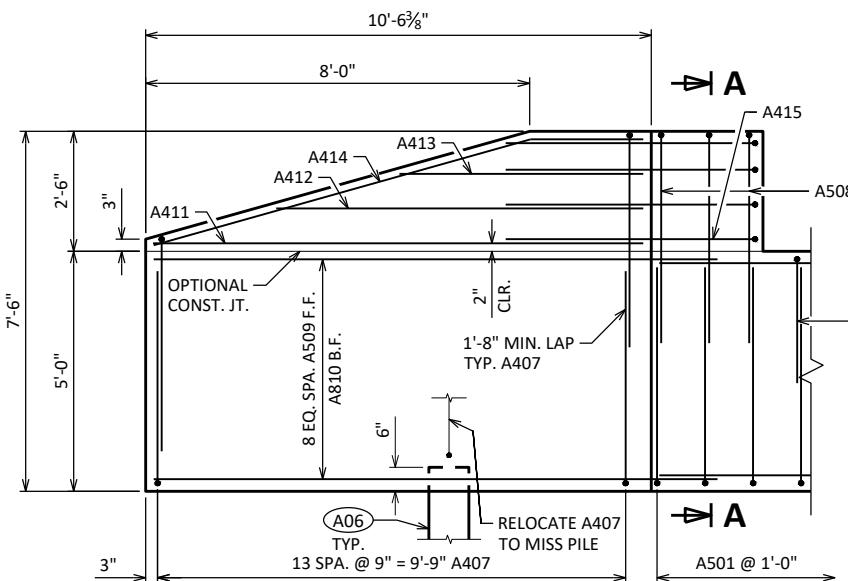
■ ALTERNATE THE POSITION OF THE 90° AND 180°

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
WEST ABUTMENT		DRAWN BY	PLANS TG CK'D SKP
		SHEET 4	
SCALE			

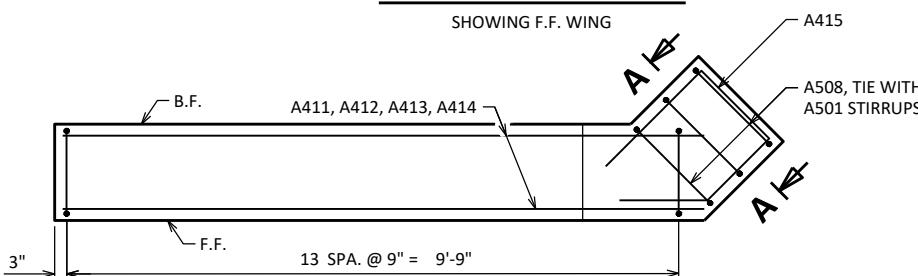
BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

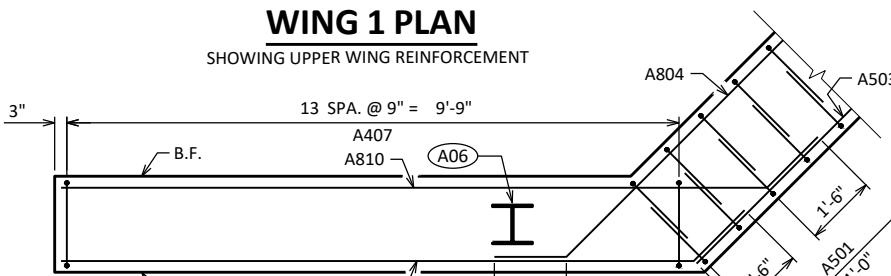
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A501		64	6'-0"	X		ABUT BODY STIRRUPS
A502		26	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
A503		9	31'-3"			ABUT BODY HORIZ. - F.F.
A804		18	21'-7"	X		ABUT BODY HORIZ. - B.F.
A405		27	3'-0"	X		ABUT BODY TIE BARS
A506	X	25	2'-0"			ABUT BODY DOWEL BARS
A407	X	56	10'-4"	X		WING STIRRUPS
A508	X	6	10'-7"	X		WING CORNER STIRRUPS
A509	X	18	11'-9"	X		WING LOWER HORIZ - F.F.
A810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
A411	X	4	10'-1"			WING UPPER HORIZ.
A412	X	4	7'-7"			WING UPPER HORIZ.
A413	X	4	5'-0"			WING UPPER HORIZ.
A414	X	4	9'-8"	X		WING TOP HORIZ.
A415	X	4	8'-3"	X		WING 1 UPPER HORIZ. CORNER
A416	X	4	8'-4"	X		WING 2 UPPER HORIZ. CORNER



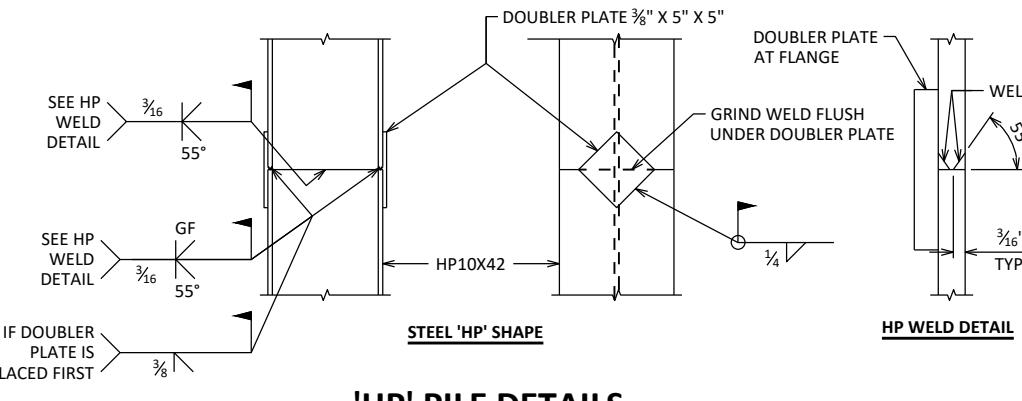
WING 1 ELEVATION



WING 1 PLAN



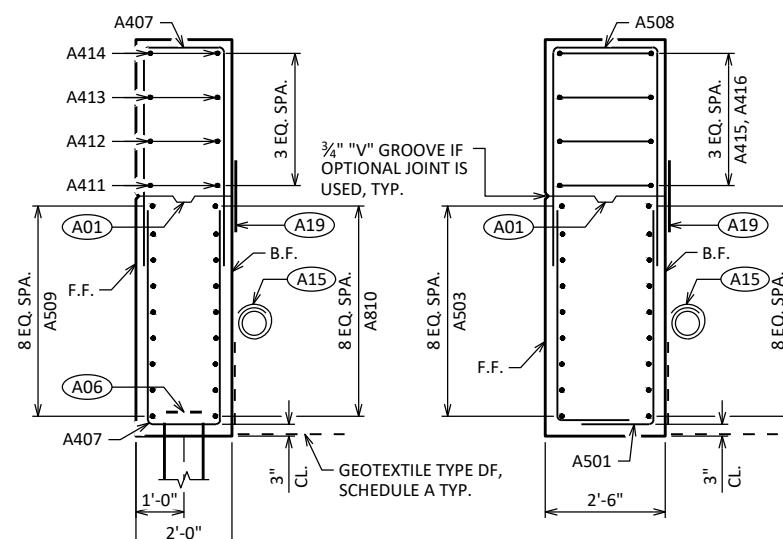
WING 1 PLAT



'HP' PILE DETAILS

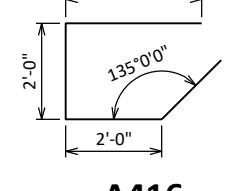
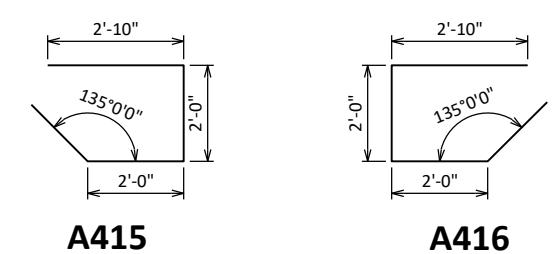
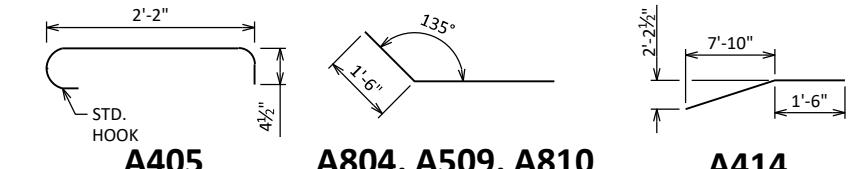
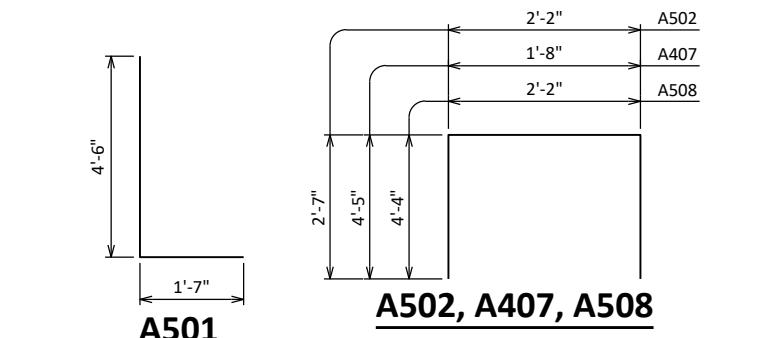
SECTION THRU WING 1

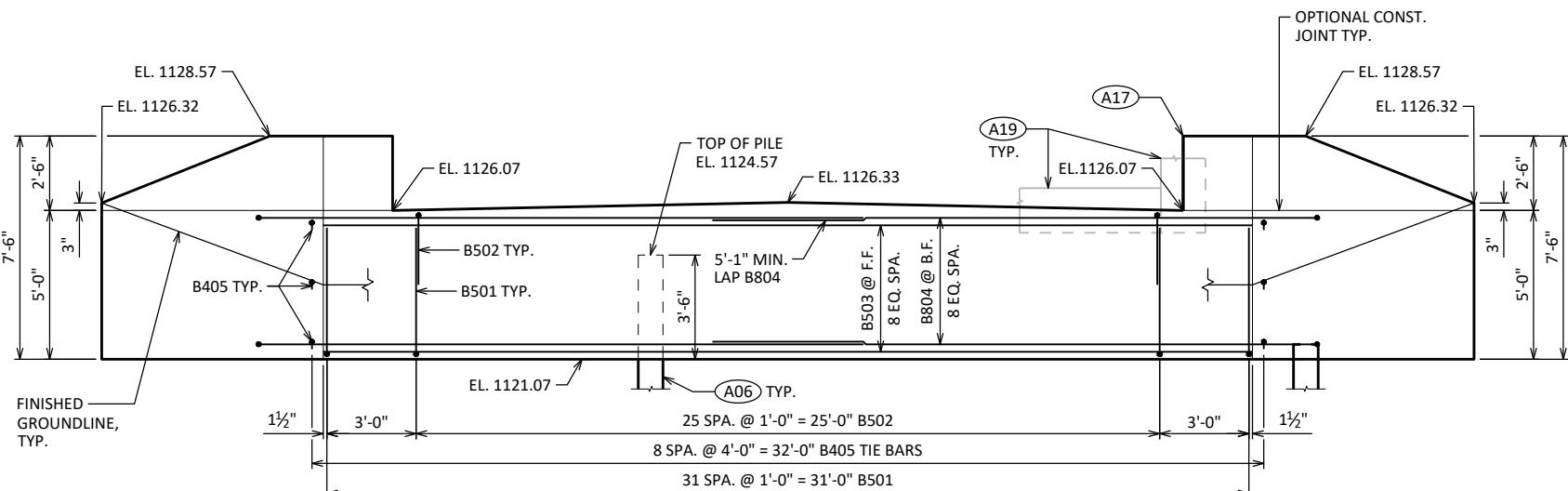
SECTION A-A



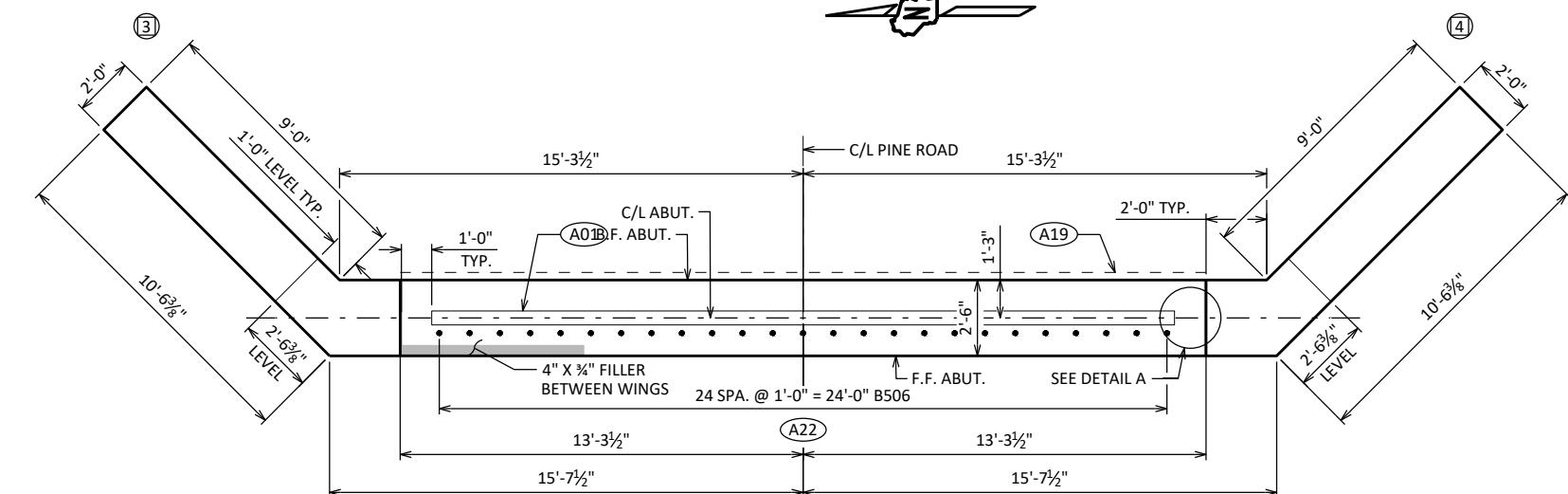
- A01** OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE $\frac{3}{4}$ " "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06** SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 60' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19** 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
	DRAWN BY	PLANS TG CK'D	SKP
WEST ABUTMENT DETAILS		SHEET 5	
SCALE =			

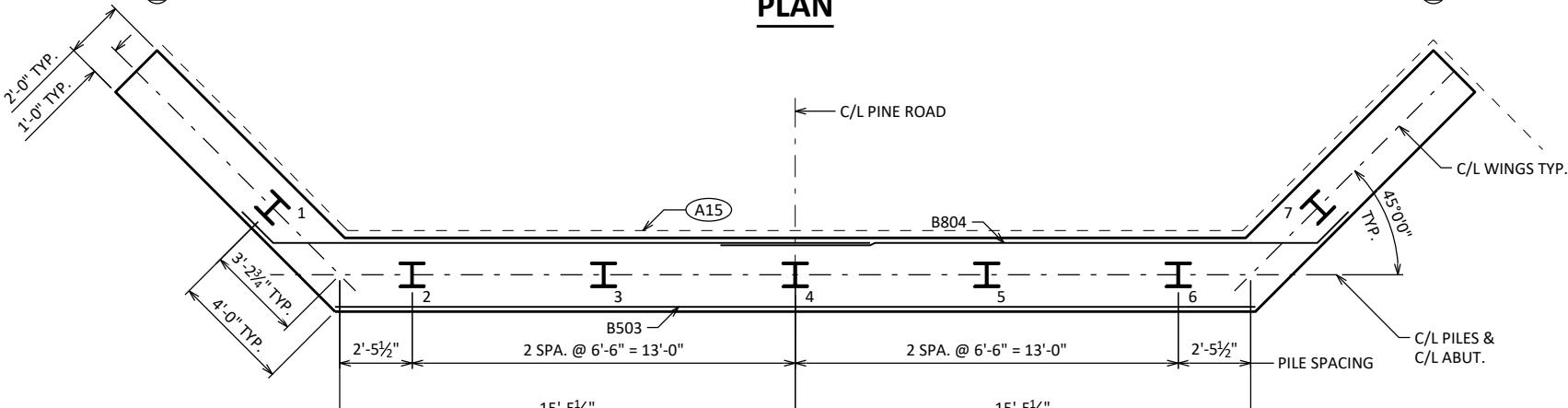




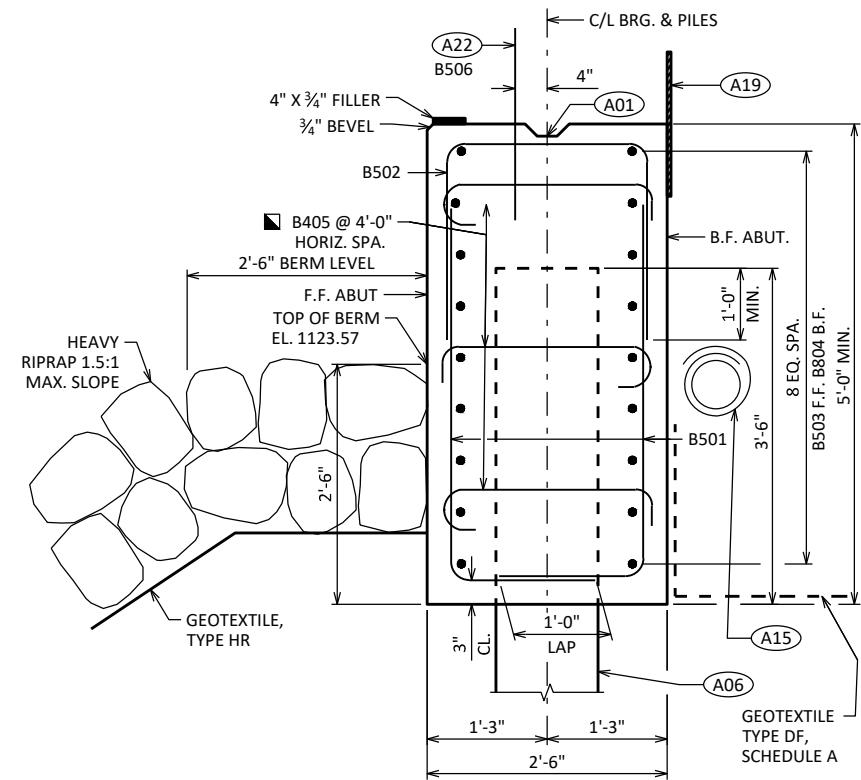
ELEVATION
LOOKING UPSTATION



PLAN



PILE PLAN



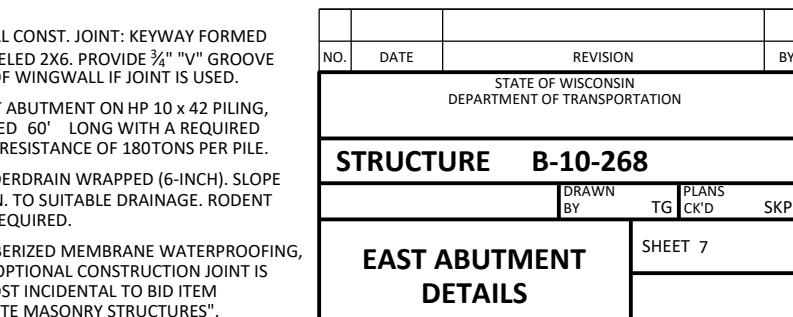
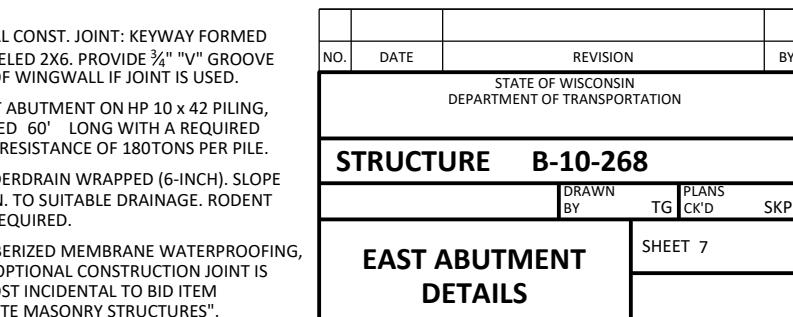
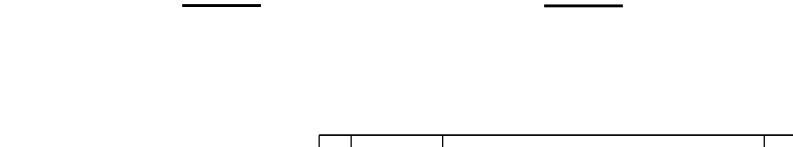
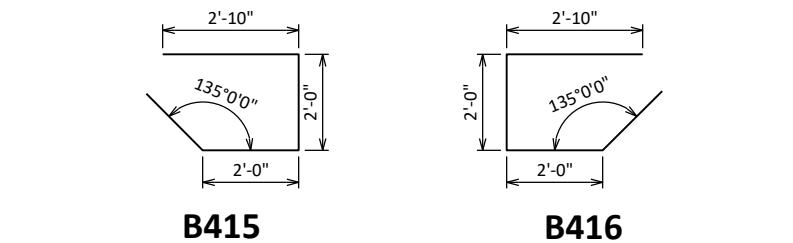
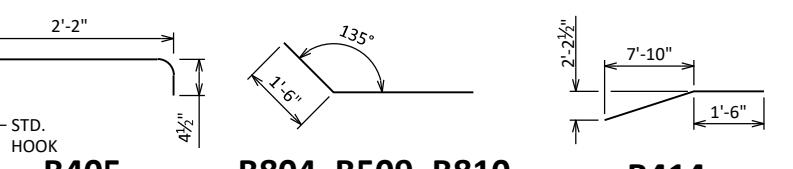
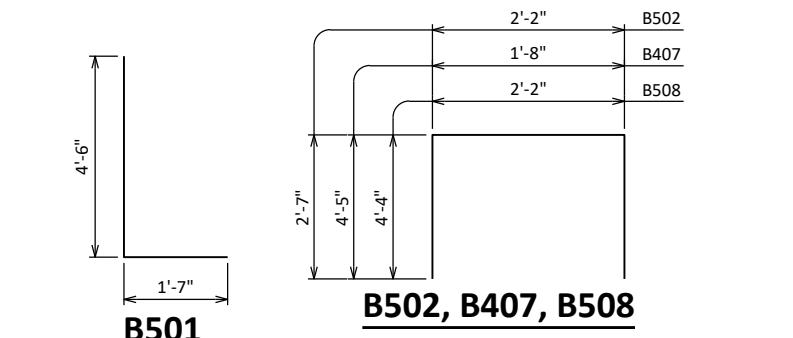
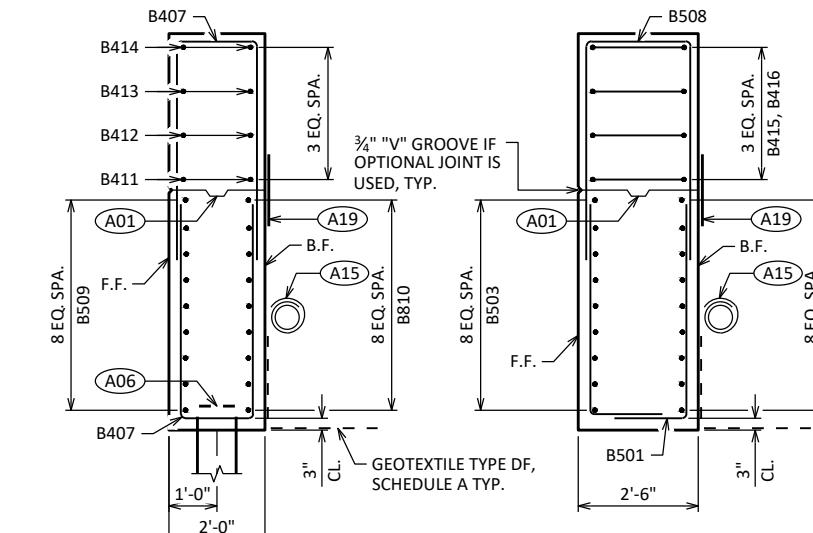
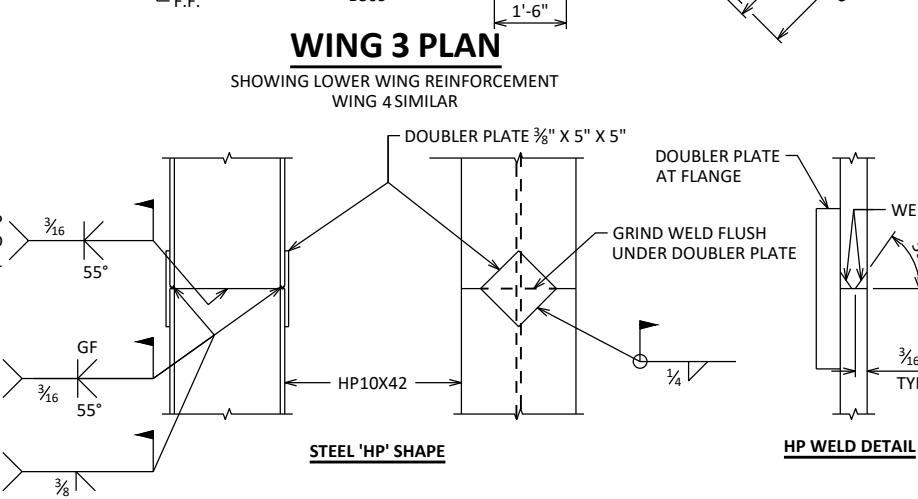
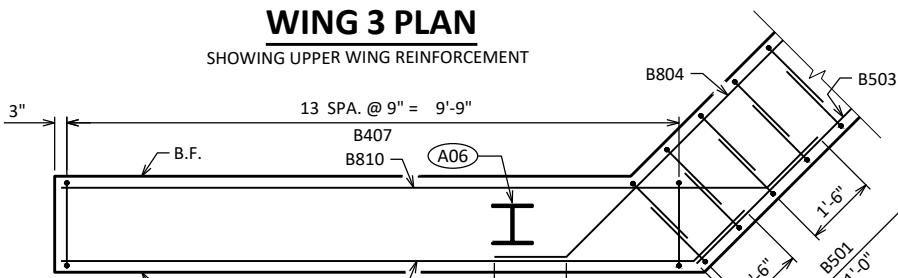
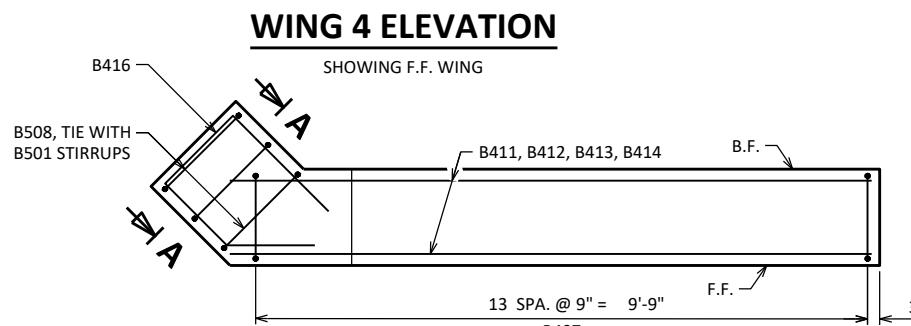
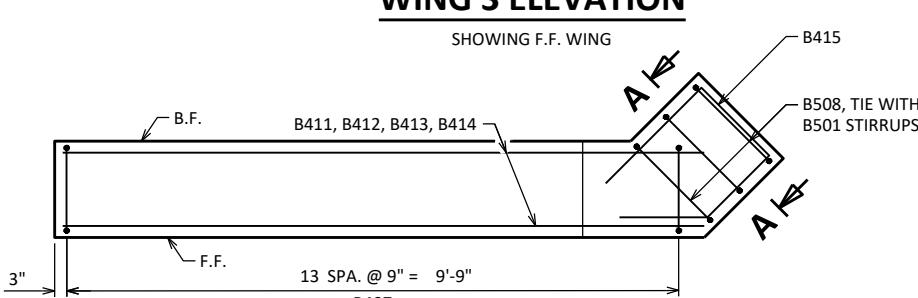
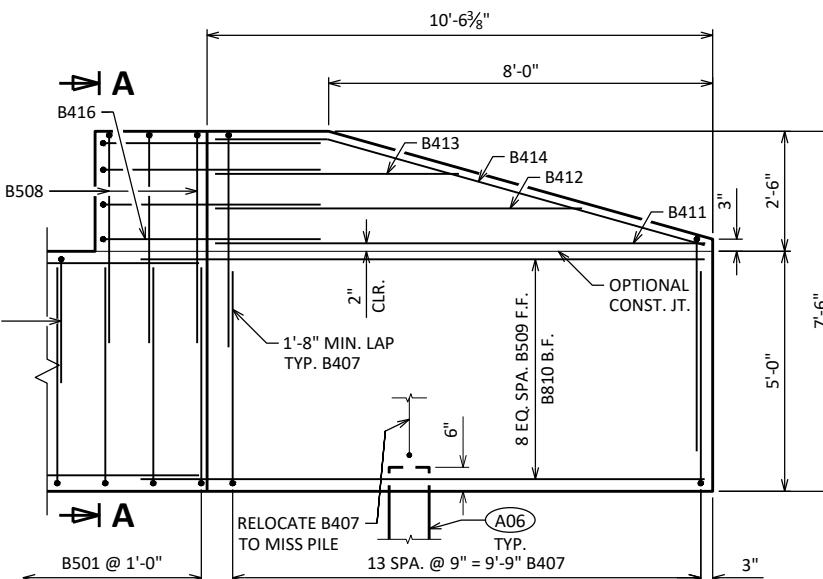
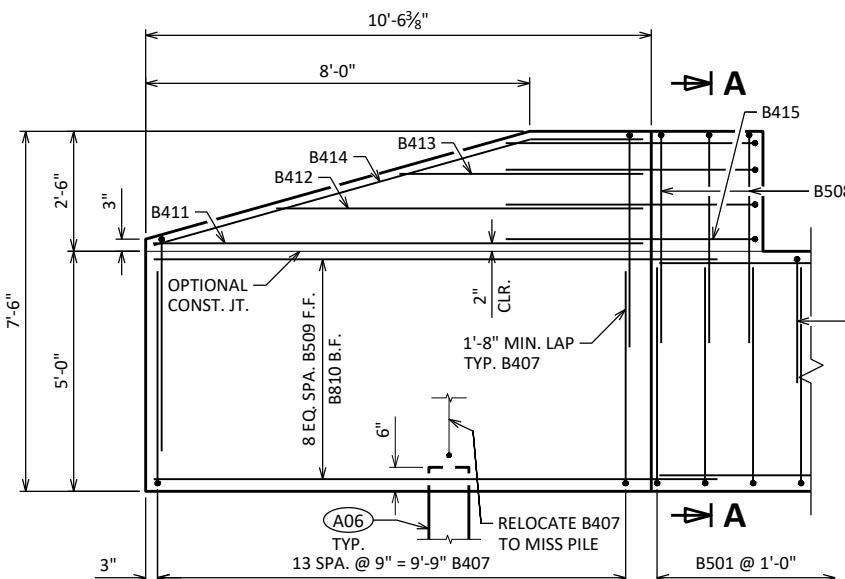
- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 60' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) $\frac{1}{2}$ " FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF $\frac{1}{2}$ " FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD $\frac{1}{8}$ " BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A22) B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

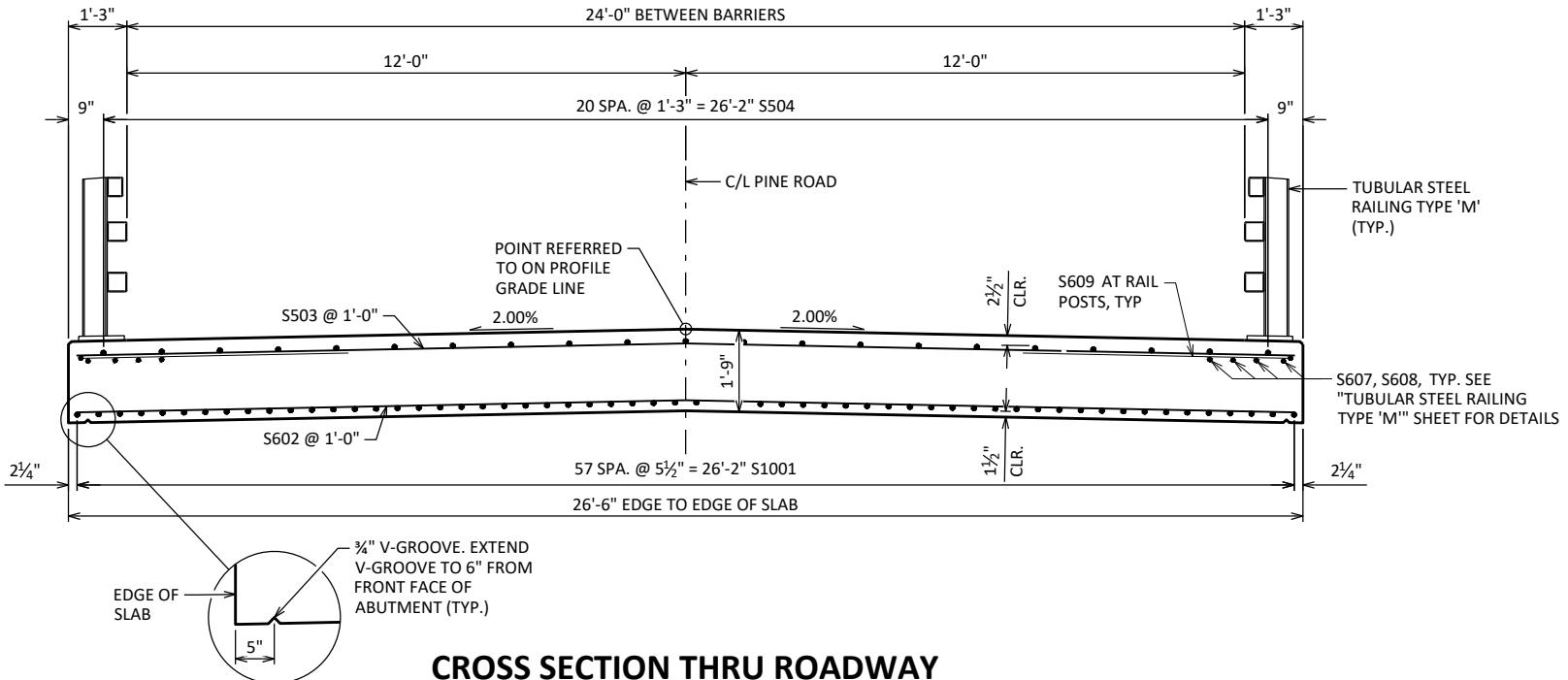
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
DRAWN BY	TG	PLANS CK'D	SKP
EAST ABUTMENT		SHEET 6	SCALE =

BILL OF BARS

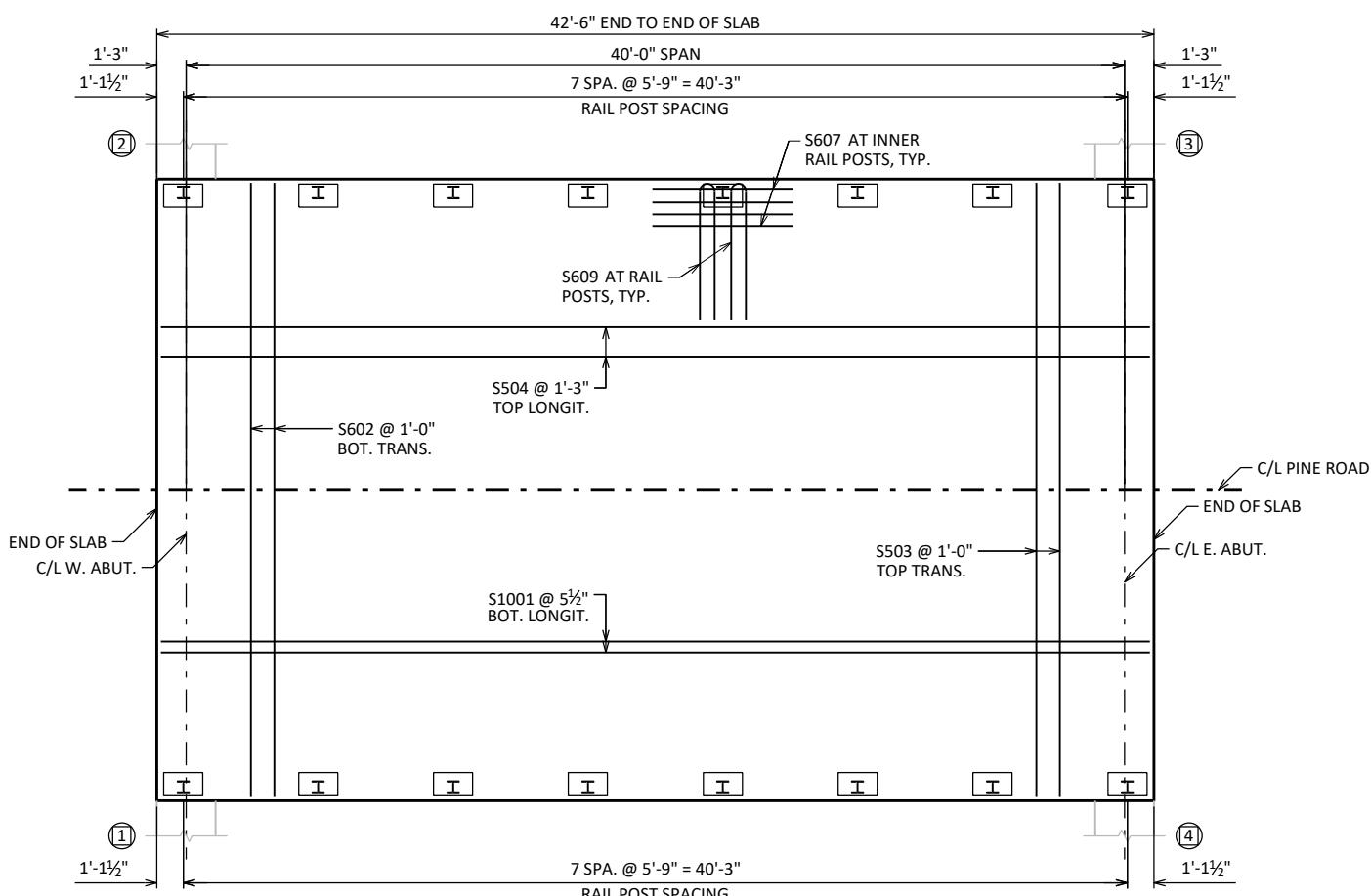
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		64	6'-0"	X		ABUT BODY STIRRUPS
B502		26	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
B503		9	31'-3"			ABUT BODY HORIZ. - F.F.
B804		18	21'-7"	X		ABUT BODY HORIZ. - B.F.
B405		27	3'-0"	X		ABUT BODY TIE BARS
B506	X	25	2'-0"			ABUT BODY DOWEL BARS
B407	X	56	10'-4"	X		WING STIRRUPS
B508	X	6	10'-7"	X		WING CORNER STIRRUPS
B509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
B810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
B411	X	4	10'-1"			WING UPPER HORIZ.
B412	X	4	7'-7"			WING UPPER HORIZ.
B413	X	4	5'-0"			WING UPPER HORIZ.
B414	X	4	9'-8"	X		WING TOP HORIZ.
B415	X	4	8'-3"	X		WING 3 UPPER HORIZ. CORNER
B416	X	4	8'-4"	X		WING 4 UPPER HORIZ. CORNER

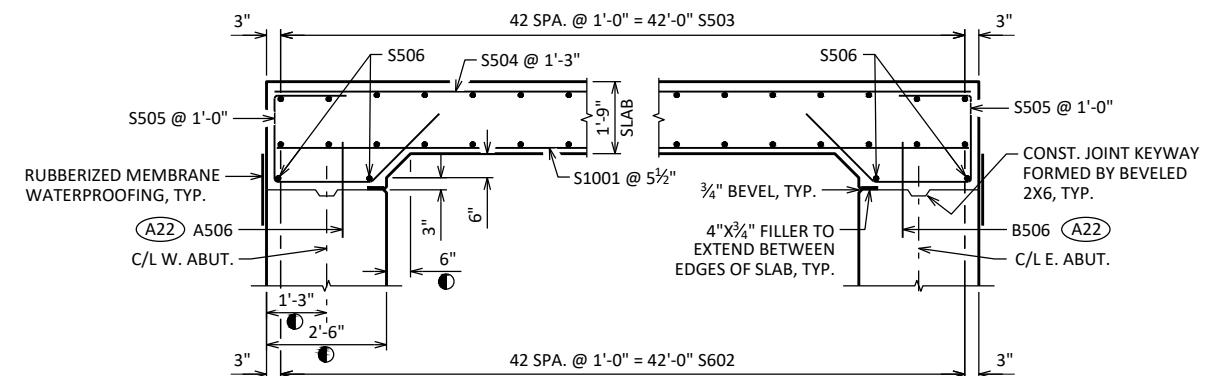




CROSS SECTION THRU ROADWAY



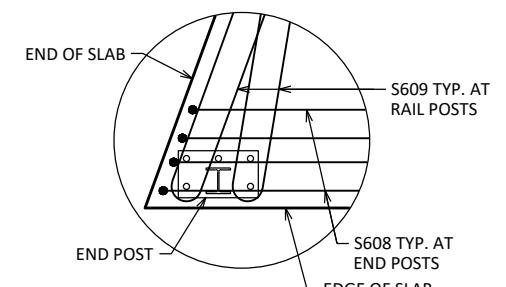
PLAN



LONGITUDINAL SECTION

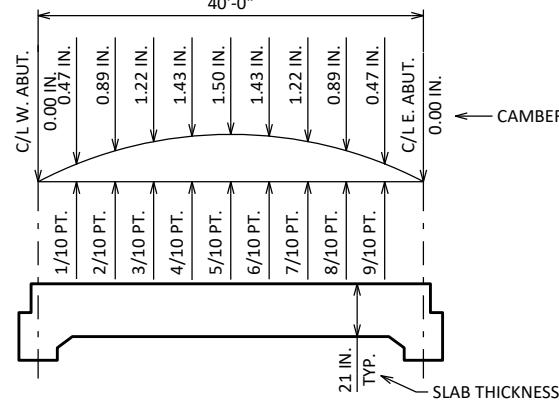
DIMENSIONS ARE GIVEN PARALLEL TO THE ROADWAY
UNLESS OTHERWISE NOTED.

- MEASURED NORMAL TO THE ROADWAY.
DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS.
- (A22) A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)



END POST DETAILS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
DRAWN BY	TG	PLANS CK'D	SKP
SUPERSTRUCTURE			
SCALE =			



CAMBER AND SLAB THICKNESS DIAGRAM

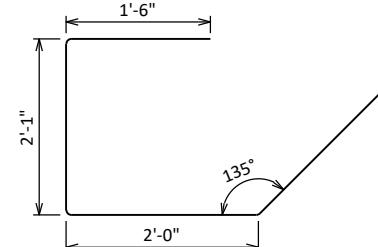
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

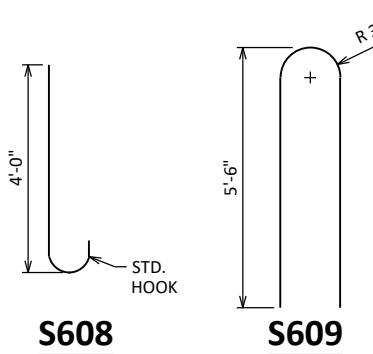
LESS	TOP OF SLAB ELEVATION AT FINAL GRADE
PLUS	SLAB THICKNESS
PLUS	CAMBER
EQUALS	FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
	TOP OF SLAB FALSEWORK ELEVATION

TOP OF SLAB ELEVATIONS

LOCATION	C/L BRG. W. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L BRG. E. ABUT.
N. EDGE OF DECK	1128.65	1128.64	1128.64	1128.64	1128.63	1128.62	1128.61	1128.60	1128.59	1128.58	1128.57
CROWN OR R/L	1128.91	1128.91	1128.91	1128.90	1128.90	1128.89	1128.88	1128.87	1128.86	1128.84	1128.83
S. EDGE OF DECK	1128.65	1128.64	1128.64	1128.64	1128.63	1128.62	1128.61	1128.60	1128.59	1128.58	1128.57



S505



S608

S609

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S1001	X	58	42'-2"			SLAB BOTTOM LONGITUDINAL
S602	X	43	26'-2"			SLAB BOTTOM TRANSVERSE
S503	X	43	26'-2"			SLAB TOP TRANSVERSE
S504	X	21	42'-2"			SLAB TOP LONGITUDINAL
S505	X	54	7'-4"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	26'-2"			ABUTMENT DIAPHRAGM LONGITUDINAL
S607	X	48	6'-0"			SLAB TOP LONGIT. UNDER RAIL POSTS
S608	X	16	4'-8"	X		SLAB TOP LONGIT. UNDER RAIL END POSTS
S609	X	32	11'-3"	X		SLAB TOP HOOKS UNDER RAIL POSTS

SURVEY TOP OF SLAB ELEVATIONS

LOCATION	WEST ABUTMENT	5/10 PT.	EAST ABUTMENT
N. GUTTER			
CROWN OR R/L			
S. GUTTER			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

NOTES

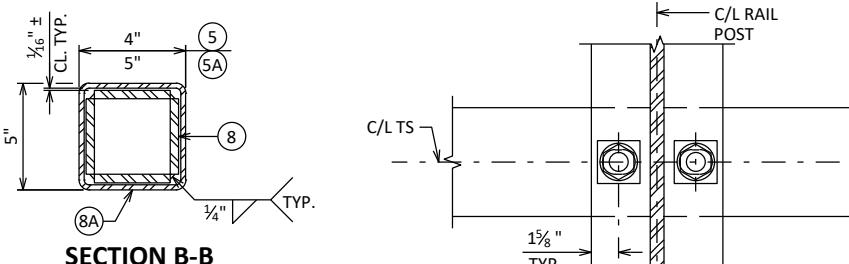
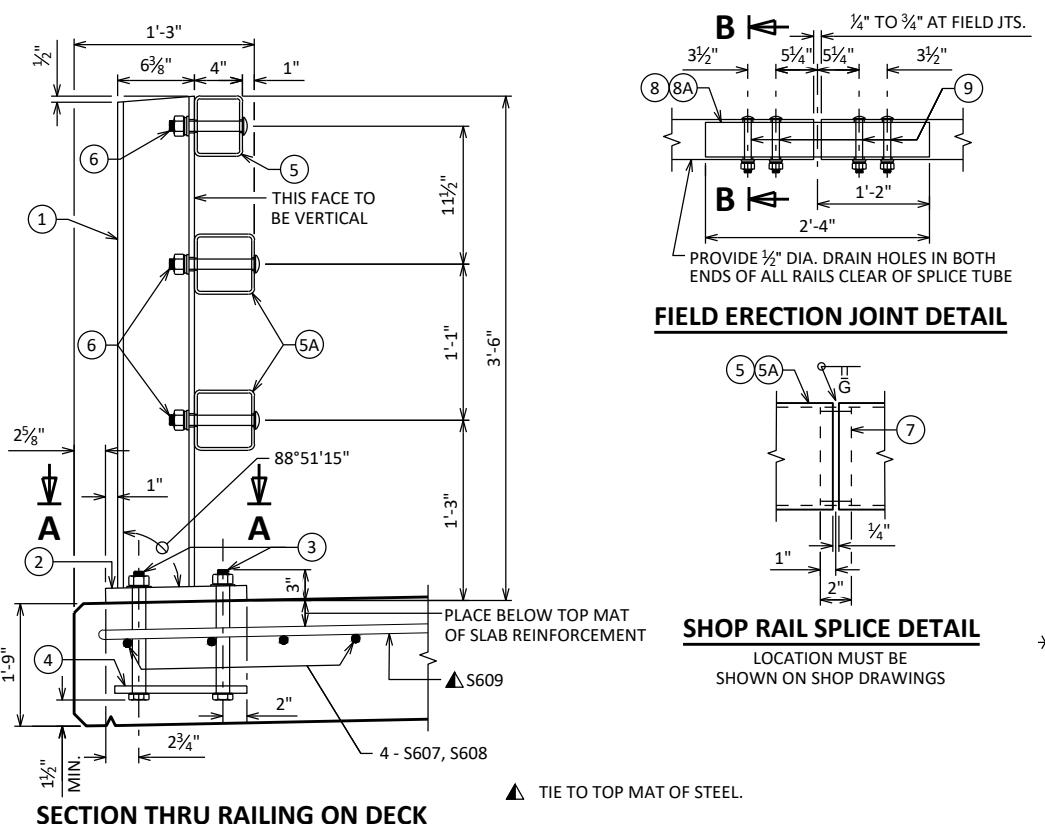
FILL IN THE TABLE OF "SURVEY TOP OF SLAB ELEVATIONS" FOR EACH SPAN ON AS BUILT PLANS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

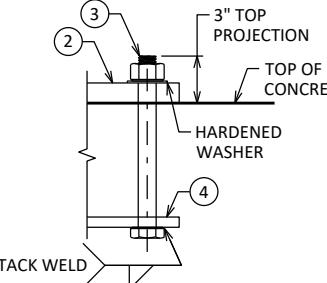
ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
DRAWN BY	TG	PLANS CK'D	SKP
SUPERSTRUCTURE DETAILS		SHEET 9	

STATE PROJECT NUMBER
8884-00-73

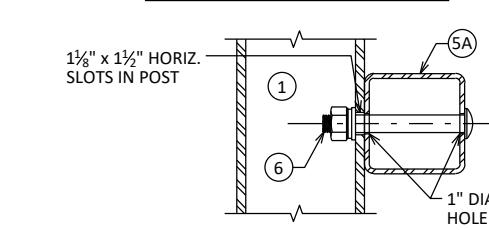


FIELD ERECTION JOINT DETAIL



SHOP RAIL SPLICE DETAIL

ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.

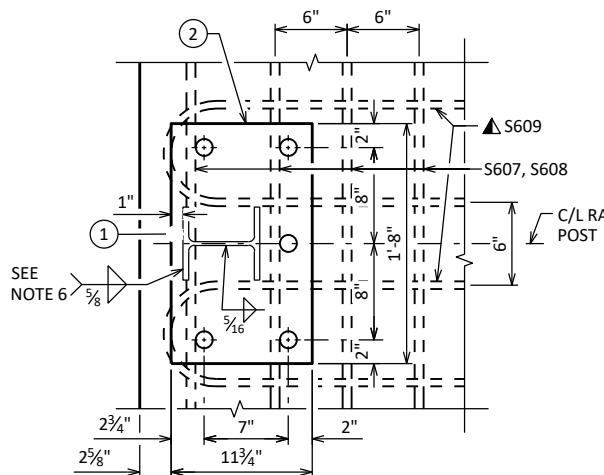


SECTION THRU RAIL

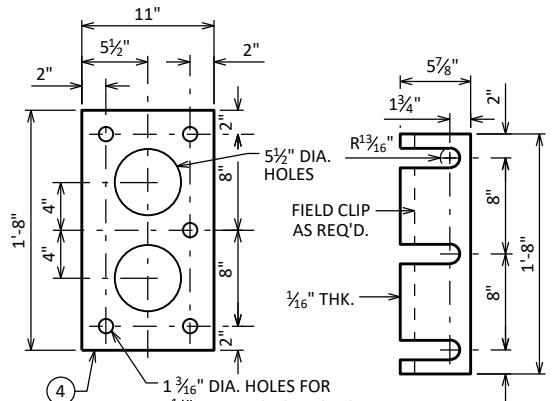
NOTE: CONNECTIONS AT LOWER RAILS SHOWN
CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTION

- ① W6 x 25 WITH 1 1/8" X 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1 1/4" x 11 3/4" x 1'-8" WITH 1 1/16" OVERRSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" X 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
- ⑦ SPLICING SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑧ 3/8" X 3 5/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑧A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5. 3/8" X 3 5/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑨ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 1/16" X 1 1/4" LONGIT. SLOTTED HOLES IN PLATE NO. 10A AT FIELD JOINTS AND 1 1/16" X 2 1/2" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 8A. PROVIDE 1 1/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.

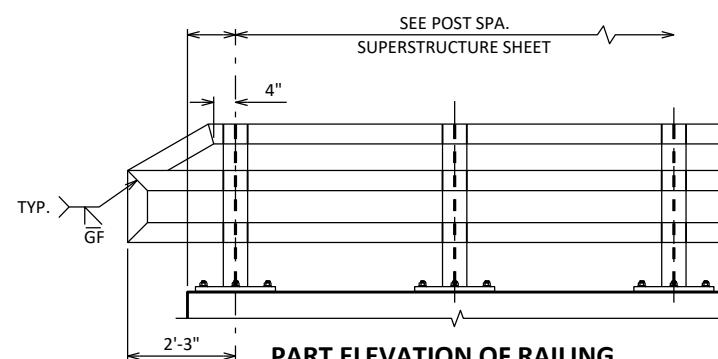


SECTION A-A



ANCHOR PLATE AT RAIL TO DECK CONNECTION

POST SHIM DETAIL

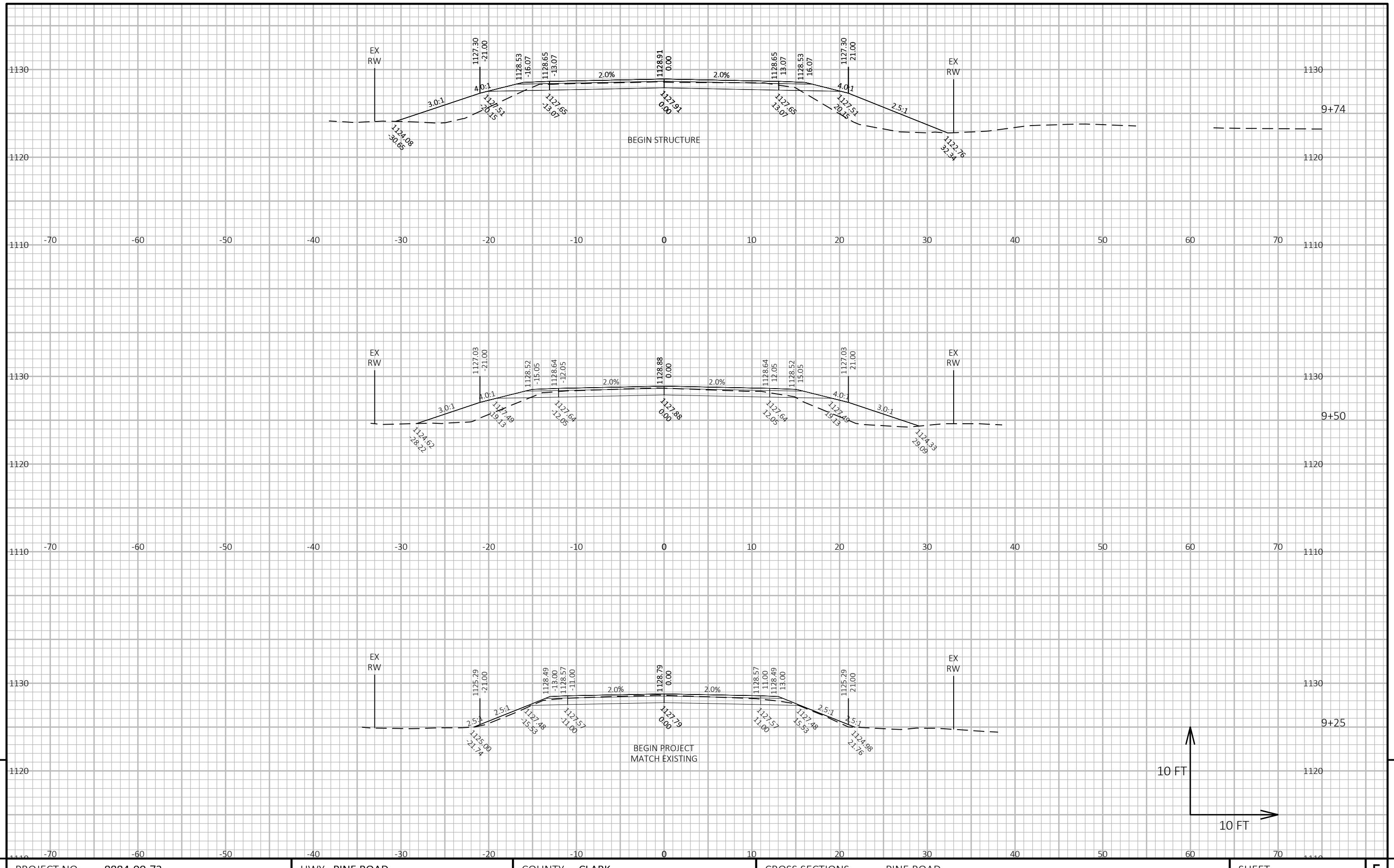


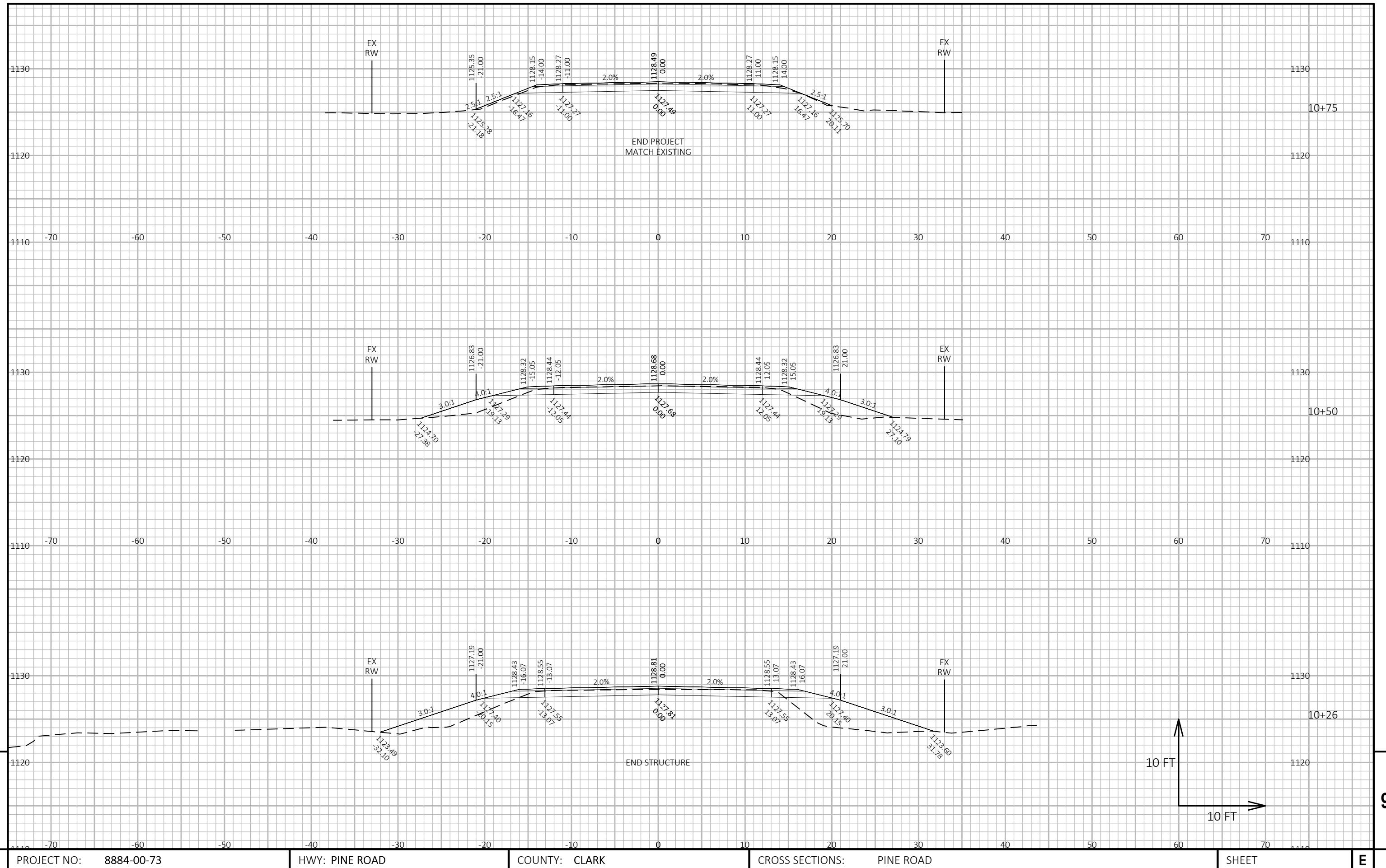
PART ELEVATION OF BAILING

GENERAL NOTES

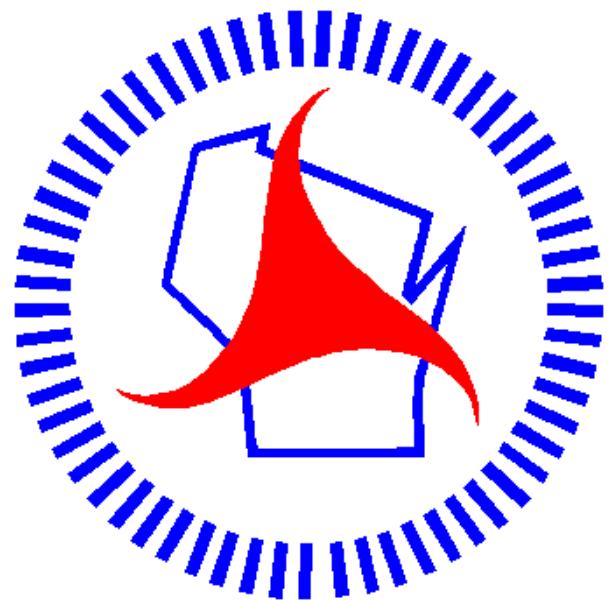
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL $\frac{1}{2}$ TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
	DRAWN BY	PLANS CK'D	SKP
TUBULAR STEEL RAILING TYPE 'M'		SHEET 10	





Notes



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