

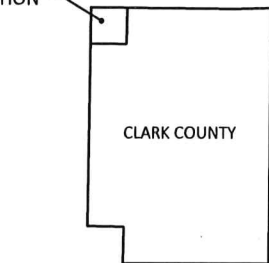
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 46



PROJECT LOCATION

STRUCTURE B-10-0268
STA 9+78.75 - STA 10+21.25BEGIN PROJECT
STA 9+25.00
Y = 500,831.39
X = 609,376.13

DESIGN DESIGNATION 8884-00-03

A.A.D.T.	2026	=	60
A.A.D.T.	2046	=	70
D.H.V.		=	N/A
D.D.		=	50/50
T.		=	10% MAX
DESIGN SPEED		=	45 MPH
ESALS		=	22,000

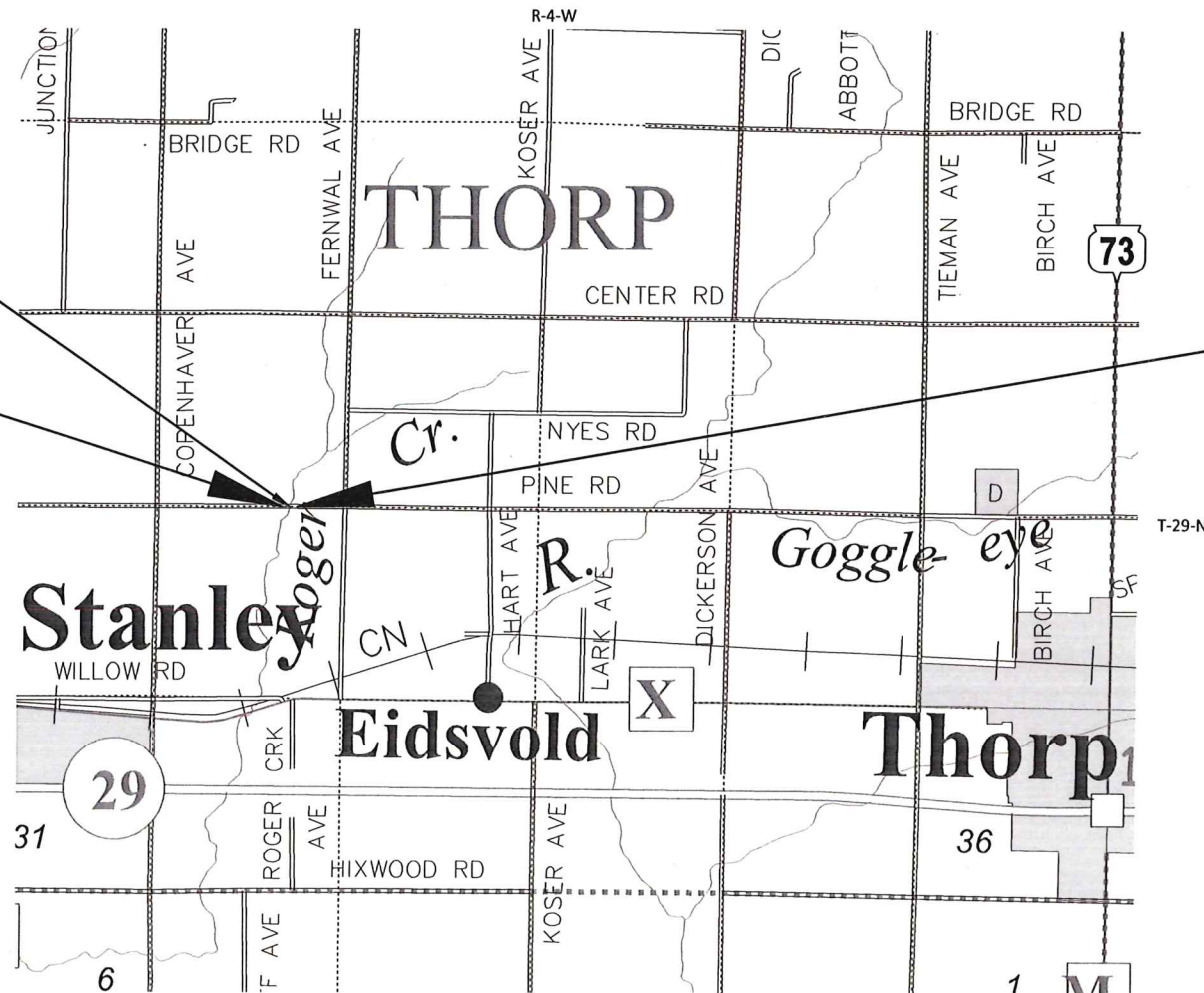
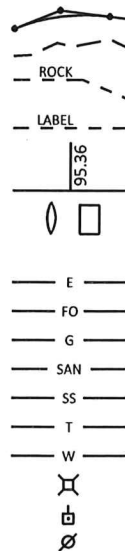
CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

LAYOUT
SCALE 0 1 MI
TOTAL NET LENGTH OF CENTERLINE = 0.028 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), CLARK COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A

STATE PROJECT

8884-00-73

FEDERAL PROJECT

PROJECT

CONTRACT

ACCEPTED FOR

Town Of Thorp

Date: 7-16-25 Robert Keall
(Signature and Title of Official)

ORIGINAL PLANS PREPARED BY



DATE: 7/15/25 (Professional Engineer Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	COOPER ENGINEERING
Designer	COOPER ENGINEERING
Project Manager	TOU YANG, PE
Regional Examiner	NW REGION
Regional Supervisor	TOU YANG, PE

APPROVED FOR THE DEPARTMENT

DATE: 7/24/2025

(Signature)

LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	LT.	LEFT
AC	ACRES	LS	LUMP SUM
AGG	AGGREGATE	MH	MANHOLE
AH	AHEAD	N	NORTH
ADT	AVERAGE DAILY TRAFFIC	NC	NORMAL CROWN
		PAVT	PAVEMENT
AVG.	AVERAGE	PC	POINT OF CURVATURE
ASPH	ASPHALTIC	PE	PRIVATE ENTRANCE
BK.	BACK	PI	POINT OF INTERSECTION
BM	BENCHMARK	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PP	POWER POLE
CL , C/L	CENTERLINE	PT	POINT OF TANGENCY
C & G	CURB AND GUTTER	R	RANGE , RADIUS
CABC	CRUSHED AGGREGATE	RCCP	REINFORCED CONCRETE
	BASE COURSE		CULVERT PIPE
CONC.	CONCRETE	RD	ROAD
		REBAR	REINFORCEMENT BAR
COR	CORNER	REQD	REQUIRED
CORR	CORRUGATED	RDWY	ROADWAY
CSCP	CORRUGATED STEEL	RHF	RIGHT HAND FORWARD
	CULVERT PIPE	RL, R/L	REFERENCE LINE
CSPA	CORRUGATED STEEL	RR	RAILROAD
	PIPE ARCH	RT.	RIGHT
CTH	COUNTY TRUNK HIGHWAY	R/W	RIGHT-OF-WAY
CP.	CULVERT PIPE	S	SOUTH
CY	CUBIC YARD	SAN S	SANITARY SEWER
CWT.	HUNDREDWEIGHT	SDD	STANDARD DETAIL DRAWING
DIA	DIAMETER	SE	SUPER ELEVATION
D	DEGREE OF CURVE	SF.	SQUARE FEET
DHV	DESIGN HOURLY VOLUME	SHLDR	SHOULDER
DWY	DRIVEWAY	SPECS	SPECIFICATIONS
EBS	EXC. BELOW SUB GRADE	SQ.	SQUARE
ELEV., EL	ELEVATION	SS.	STORM SEWER
ELEC.	ELECTRIC	SY.	SQUARE YARD
EXC	EXCAVATION	STH	STATE TRUNK HIGHWAY
EXIST	EXISTING	ST.	STREET
E	EAST	STA.	STATION
FE	FIELD ENTRANCE	SW	SIDEWALK
FF.	FACE TO FACE	T	TANGENT
FL, F/L	FLOW LINE	TC	TOP OF CURB
FS	FULL SUPERELEVATION	TL , T/L	TRANSIT LINE
G	GARAGE	TEL	TELEPHONE
GN	GRID NORTH	TEMP	TEMPORARY
H	HOUSE	TLE	TEMPORARY LIMITED EASEMENT
		TYP	TYPICAL
HYD	HYDRANT	USH	UNITED STATES HIGHWAY
I	INTERSECTION ANGLE	UG	UNDERGROUND
INTERS	INTERSECTION	V	DESIGN SPEED
INV.	INVERT	VAR.	VARIABLE
IP	IRON PIN OR PIPE	VERT	VERTICAL
LC	LONG CHORD OF CURVE	YD	YARD
LF	LINEAR FOOT		
LHF	LEFT HAND FORWARD		
L	LENGTH OF CURVE		

COMMUNICATIONS

BRIGHTSPEED
BRIAN HUHN
425 ELLINGSON AVE
HAWKINS, WI 54530
PHONE: 715-563-8294
EMAIL: brian.huhn@brightspeed.com

ELECTRIC

CLARK ELECTRIC COOPERATIVE
KENT WEIGEL
1209 W DALL-BERG RD, PO BOX 190
GREENWOOD, WI 54437
PHONE: 715-267-7955
EMAIL: kweigel@cecoop.com

GAS

WE ENERGIES
TANNER CASE
1921 8TH STREET SOUTH
WISCONSIN RAPIDS, WI 54494
PHONE: 715-421-7235
EMAIL: Tanner.Case@we-energies.com

ALL UTILITIES LISTED ARE MEMBERS OF DIGGERS HOTLINE



OTHER CONTACTS

DESIGN CONSULTANT

COOPER ENGINEERING
JACOB FRIBERG
2600 COLLEGE DRIVE
RICE LAKE, WI 54868
PHONE: (715) 234-7008
EMAIL: jfriberg@cooperengineering.net

TOWN OF THORP

TOWN OF THORP CHAIRMAN
ROBERT (BOB) KODL
W10368 CENTER ROAD
THORP, WI 54771-7017
PHONE: (715) 773-0289
EMAIL: chairman@townofthorpwi.gov

WDNR REGIONAL CONTACT

WDNR/WISDOT LIAISON
BRAD BETTHAUSER
910 STATE HWY 54
BLACK RIVER FALLS, WI 54615
PHONE: (715) 213-9064
EMAIL: BRADLEY.BETTHAUSER@WISCONSIN.GOV

WISDOT REGIONAL CONTACT

WISDOT LOCAL PROGRAM SUPERVISOR
TOU YANG
718 W CLAIREMONT AVE
EAU CLAIRE, WI 54701
PHONE: (715) 833-5570
EMAIL: Tou.Yang@dot.wi.gov

GENERAL NOTES:

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

ACCESS TO ALL RESIDENCES & SIDE ROADS SHALL BE MAINTAINED DURING CONSTRUCTION.

THE LOCATION OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

PINE ROAD WILL BE CLOSED DURING CONSTRUCTION AND NO DETOUR ROUTE WILL BE MARKED.

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP								
	A			B			C		
	SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36
PAVEMENT:									
ASPHALT	.70 - .95								
CONCRETE	.80 - .95								
BRICK	.70 - .80								
DRIVES, WALKS	.75 - .85								
ROOFS	.75 - .95								
GRAVEL ROADS, SHOULDERS	.40 - .60								

TOTAL PROJECT AREA = 0.23 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.18 ACRES

PROJECT NO: 8884-00-73

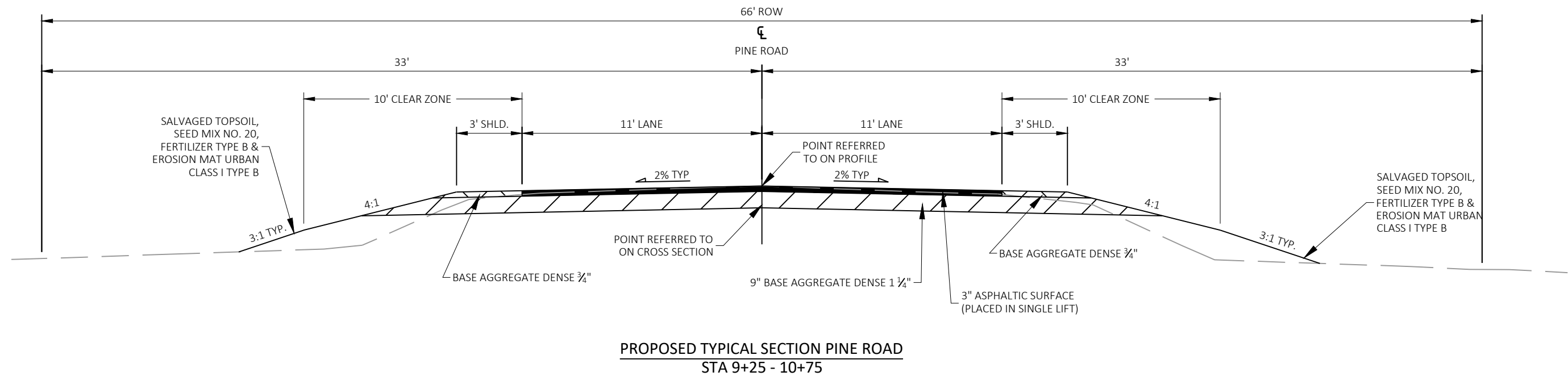
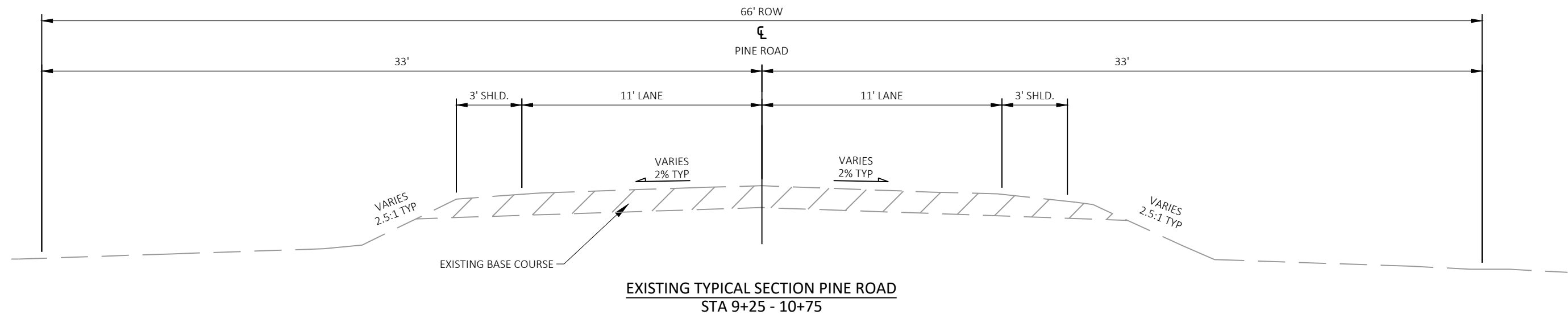
HWY: PINE ROAD

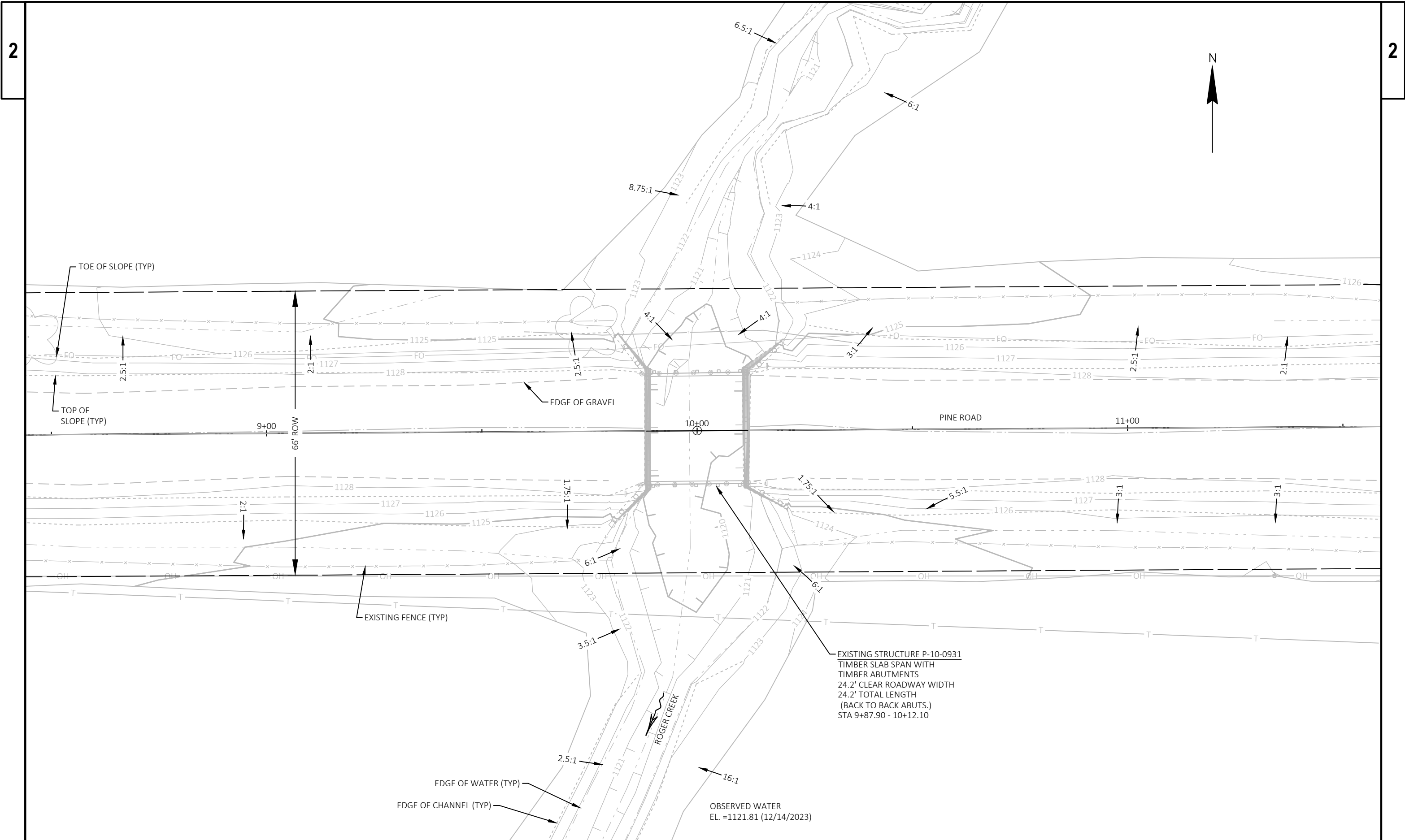
COUNTY: CLARK

GENERAL NOTES

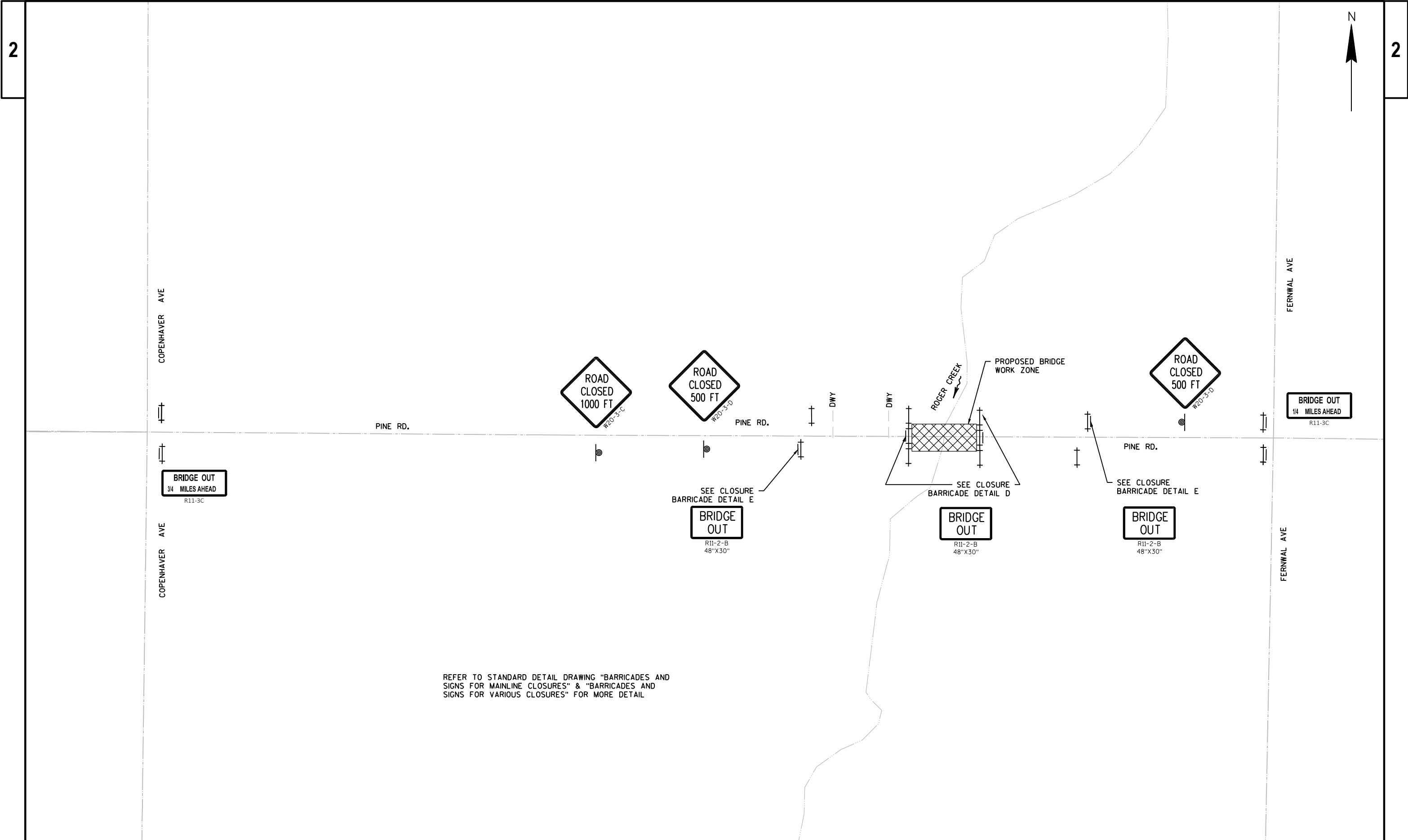
SHEET

E









Estimate Of Quantities

8884-00-73					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	1.000	1.000
0004	201.0205	Grubbing	STA	1.000	1.000
0006	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-10-0931	EACH	1.000	1.000
0008	204.0170	Removing Fence	LF	230.000	230.000
0010	205.0100	Excavation Common	CY	85.000	85.000
0012	205.0508.S	Excavation, Hauling, and Disposal of Potential Creosote Contaminated Soil	TON	210.000	210.000
0014	206.1001	Excavation for Structures Bridges (structure) 01. B-10-0268	EACH	1.000	1.000
0016	208.0100	Borrow	CY	40.000	40.000
0018	210.1500	Backfill Structure Type A	TON	288.000	288.000
0020	213.0100	Finishing Roadway (project) 01. 8884-00-73	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	40.000	40.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	240.000	240.000
0026	465.0105	Asphaltic Surface	TON	50.000	50.000
0028	502.0100	Concrete Masonry Bridges	CY	127.000	127.000
0030	502.3200	Protective Surface Treatment	SY	178.000	178.000
0032	505.0400	Bar Steel Reinforcement HS Structures	LB	3,960.000	3,960.000
0034	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	18,900.000	18,900.000
0036	513.4061	Railing Tubular Type M	LF	90.000	90.000
0038	516.0500	Rubberized Membrane Waterproofing	SY	10.000	10.000
0040	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	840.000	840.000
0042	606.0300	Riprap Heavy	CY	95.000	95.000
0044	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	138.000	138.000
0046	618.0100	Maintenance and Repair of Haul Roads (project) 01. 8884-00-73	EACH	1.000	1.000
0048	619.1000	Mobilization	EACH	1.000	1.000
0050	624.0100	Water	MGAL	3.000	3.000
0052	625.0500	Salvaged Topsoil	SY	340.000	340.000
0054	628.1504	Silt Fence	LF	350.000	350.000
0056	628.1520	Silt Fence Maintenance	LF	350.000	350.000
0058	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0060	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0062	628.2008	Erosion Mat Urban Class I Type B	SY	340.000	340.000
0064	628.6005	Turbidity Barriers	SY	130.000	130.000
0066	629.0210	Fertilizer Type B	CWT	0.200	0.200
0068	630.0120	Seeding Mixture No. 20	LB	20.000	20.000
0070	630.0200	Seeding Temporary	LB	10.000	10.000
0072	630.0500	Seed Water	MGAL	10.000	10.000
0074	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0076	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0078	638.2602	Removing Signs Type II	EACH	4.000	4.000
0080	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0082	642.5001	Field Office Type B	EACH	1.000	1.000
0084	643.0420	Traffic Control Barricades Type III	DAY	840.000	840.000
0086	643.0705	Traffic Control Warning Lights Type A	DAY	1,440.000	1,440.000
0088	643.0900	Traffic Control Signs	DAY	660.000	660.000
0090	643.5000	Traffic Control	EACH	1.000	1.000
0092	645.0111	Geotextile Type DF Schedule A	SY	84.000	84.000
0094	645.0120	Geotextile Type HR	SY	135.000	135.000
0096	650.4500	Construction Staking Subgrade	LF	110.000	110.000
0098	650.5000	Construction Staking Base	LF	110.000	110.000

Estimate Of Quantities

8884-00-73					
Line	Item	Item Description	Unit	Total	Qty
0100	650.6501	Construction Staking Structure Layout (structure) 01. B-10-0268	EACH	1.000	1.000
0102	650.9911	Construction Staking Supplemental Control (project) 01. 8884-00-73	EACH	1.000	1.000
0104	650.9920	Construction Staking Slope Stakes	LF	110.000	110.000
0106	715.0502	Incentive Strength Concrete Structures	DOL	1,270.000	1,270.000
0108	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. STA 10+00	EACH	1.000	1.000

3

CLEARING SUMMARY

CATEGORY	STATION	TO	STATION	LOCATION	CLEARING	GRUBBING
					201.0105	201.0205
					STA	STA
0010	9+00	-	10+00	LT	1	1
TOTAL 0010					1	1

FENCE SUMMARY

CATEGORY	STATION	TO	STATION	LOCATION	REMOVING
					FENCE
					204.0170
					LF
0010	9+25	-	9+81	LT	55
0010	9+25	-	9+81	RT	60
0010	10+20	-	10+75	LT	55
0010	10+21	-	10+75	RT	60
TOTAL 0010					230

EARTHWORK SUMMARY

CATEGORY	STATION	TO	STATION	SIDE	SALVAGED/ UNUSEABLE			EXPANDED		BORROW	
					EXCAVATION	PAVEMENT	AVAILABLE	UNEXPANDED	FILL		MASS
					COMMON	MATERIAL	MATERIAL	FILL	(FACTOR =		ORDINATE
					205.0100				1.25)		+/-
					CY	CY	CY	CY	CY	208.0100	
0010	9+25	-	9+79	LT/RT	40	0	40	55	70	-30	30
0010	10+21	-	10+75	LT/RT	45	0	45	45	55	-10	10
TOTAL 0010					85	0	85	100	125	-40	40

3

CONTAMINATED SOIL

EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL		
205.0508.5		
CATEGORY	LOCATION	TON
0010	P-10-0931 WEST TIMBER ABUTMENT	110
0010	P-10-0931 EAST TIMBER ABUTMENT	100
TOTAL 0010		210

BASE AGGREGATE DENSE & ASPHALT SUMMARY

CATEGORY	STATION	TO	STATION	SIDE	ASPHALT THICKNESS (IN)	LAYERS	BASE AGGREGATE DENSE		BASE AGGREGATE DENSE		ASPHALTIC SURFACE	
							3/4-INCH	1 1/4-INCH			WATER	
							305.0110	305.0120	465.0105	624.0100		
							TON	TON	TON	MGAL		
0010	9+25	-	9+79	LT/RT	3	1	20	120	25	1.5		
0010	10+21	-	10+75	LT/RT	3	1	20	120	25	1.5		
TOTAL 0010							40	240	50	3		

RESTORATION SUMMARY

CATEGORY	LOCATION	EROSION MAT			SEEDING		
		SALVAGED	URBAN CLASS I	FERTILIZER	MIX NO.	SEEDING	
		TOPSOIL	TYPE B	TYPE B	20	TEMPORARY	SEED WATER
		625.0500	628.7008	629.0210	630.0120	630.0200	630.0500
		SY	SY	CW1	LB	LB	MGAL
0010	B-10-0268 NW	70	70	0.05	4	2	2
0010	B-10-0268 SW	70	70	0.05	4	2	2
0010	B-10-0268 NE	65	65	0.04	3	2	2
0010	B-10-0268 SE	65	65	0.04	3	2	2
0010	UNDISTRIBUTED	70	70	0.02	6	2	2
TOTAL 0010		340	340	0.2	20	10	10

SILT FENCE

CATEGORY	LOCATION	SILT FENCE	
		SILT FENCE	MAINTENANCE
		628.1504	628.1520
		LF	LF
0010	B-10-0268 NW	75	75
0010	B-10-0268 SW	65	65
0010	B-10-0268 NE	70	70
0010	B-10-0268 SE	70	70
0010	UNDISTRIBUTED	70	70
TOTAL 0010		350	350

PROJECT NO: 8884-00-73

HWY: PINE ROAD

COUNTY: CLARK

MISCELLANEOUS QUANTITIES

SHEET

E

TURBIDITY BARRIER

CATEGORY	LOCATION	TURBIDITY BARRIER	REMARKS
		628.6005	
		SY	
0010	B-10-0268 WEST	65	75' LONG X 7.5' HIGH
0010	B-10-0268 EAST	65	75' LONG X 7.5' HIGH
TOTAL 0010		130	

TRAFFIC CONTROL ITEMS

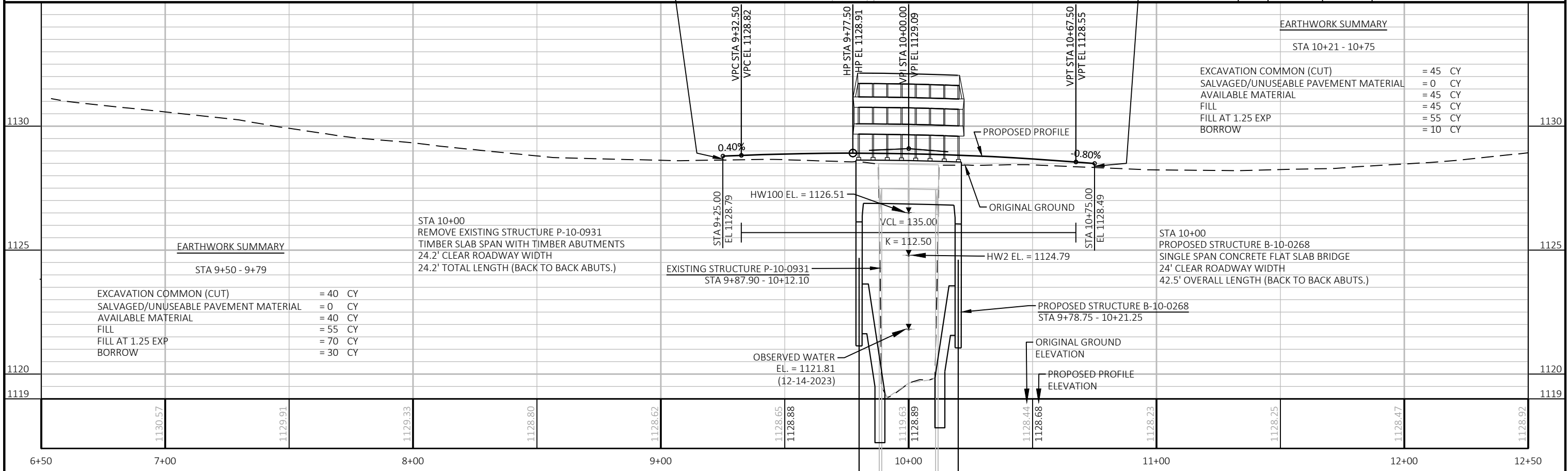
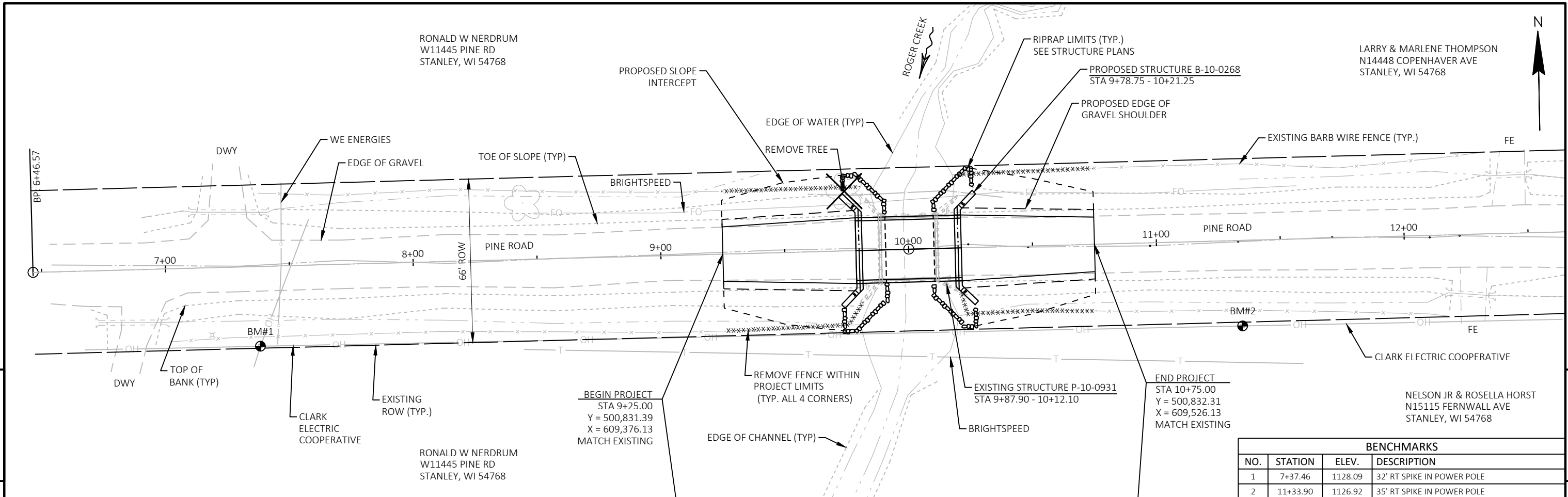
CATEGORY	DAYS	TRAFFIC CONTROL BARRICADES		TRAFFIC CONTROL WARNING LIGHTS		TRAFFIC CONTROL SIGNS		REMARKS
		TYPE III		TYPE A				
		643.0420		643.0705		643.0900		
		#	DAYS	#	DAYS	#	DAYS	
0010	60	3	180	4	240	1	60	ROAD CLOSED DETAIL D WEST SIDE
0010	60	3	180	4	240	1	60	ROAD CLOSED DETAIL D EAST SIDE
0010	60	4	240	8	480	5	300	ADVANCED ROAD CLOSED WEST SIDE
0010	60	4	240	8	480	4	240	ADVANCED ROAD CLOSED EAST SIDE
TOTAL 0010		840		1,440		660		

SIGNING

CATEGORY	LOCATION	POSTS	SIGNS	REMOVING	REMOVING	REMARKS
		WOOD	TYPE II	SIGNS	SMALL SIGN	
		4x6-INCH	REFLECTIVE	TYPE II	SUPPORTS	
		x 12 FT	F			
		634.0612	637.2230	638.2602	638.3000	
		EA	SF	EA	EA	
0010	B-10-0268 NW	1	3	1	1	W5-52L
0010	B-10-0268 SW	1	3	1	1	W5-52R
0010	B-10-0268 NE	1	3	1	1	W5-52R
0010	B-10-0268 SE	1	3	1	1	W5-52L
TOTAL 0010		4	12	4	4	

CONSTRUCTION STAKING SUMMARY

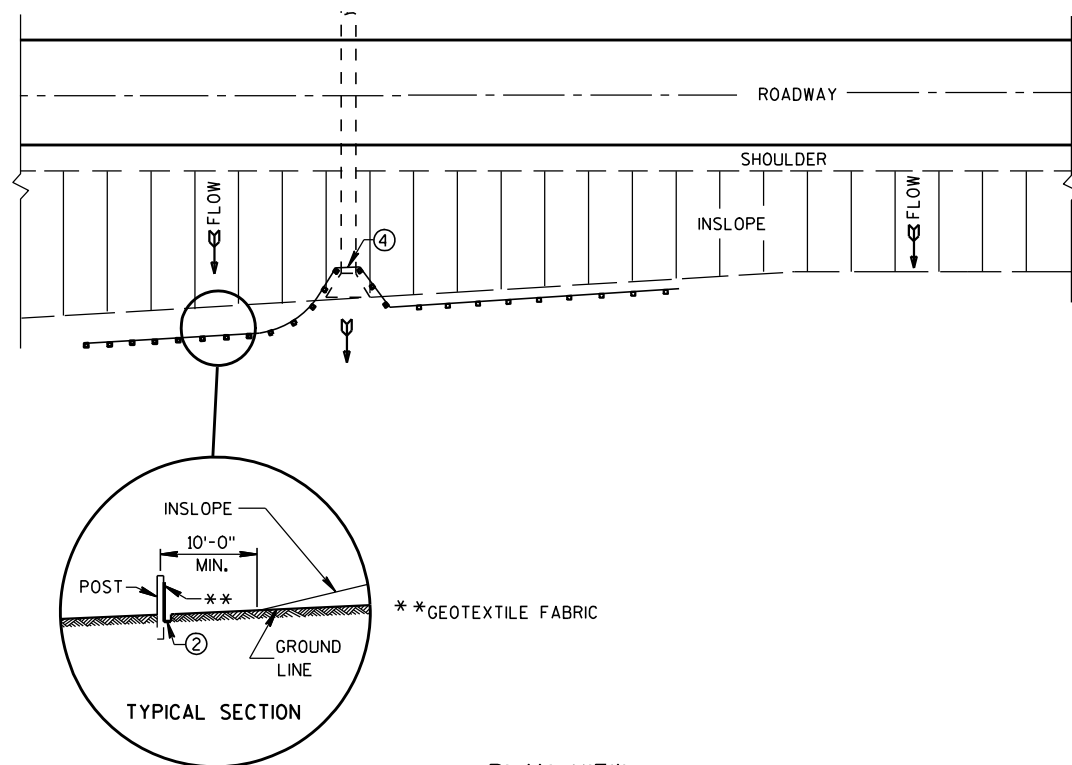
CATEGORY	STATION	TO	STATION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION
				STAKING	STAKING	STAKING
				SUBGRADE	BASE	SLOPE STAKES
				650.4500	650.5000	650.9920
				LF	LF	LF
0010	9+25	-	9+79	54	54	54
0010	10+19	-	10+75	56	56	56
TOTAL 0010				110	110	110



PROJECT NO:	8884-00-73	HWY:	PINE ROAD	COUNTY:	CLARK	PLAN AND PROFILE:	PINE ROAD	SHEET	E
-------------	------------	------	-----------	---------	-------	-------------------	-----------	-------	---

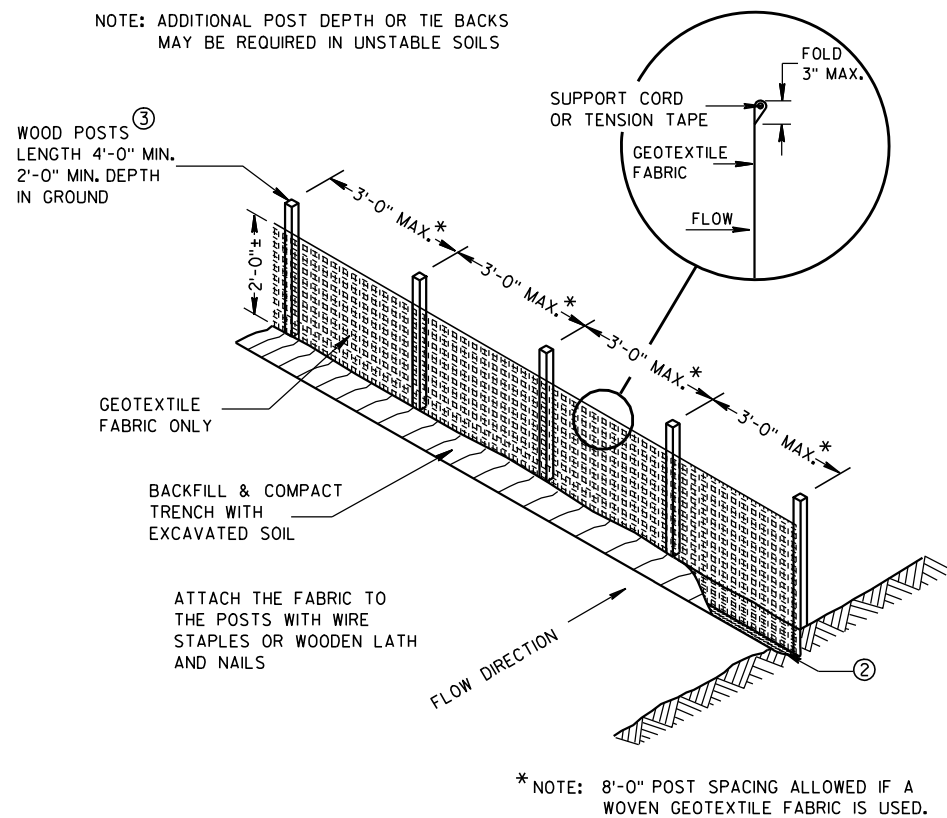
Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGITUDINAL JOINTS
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



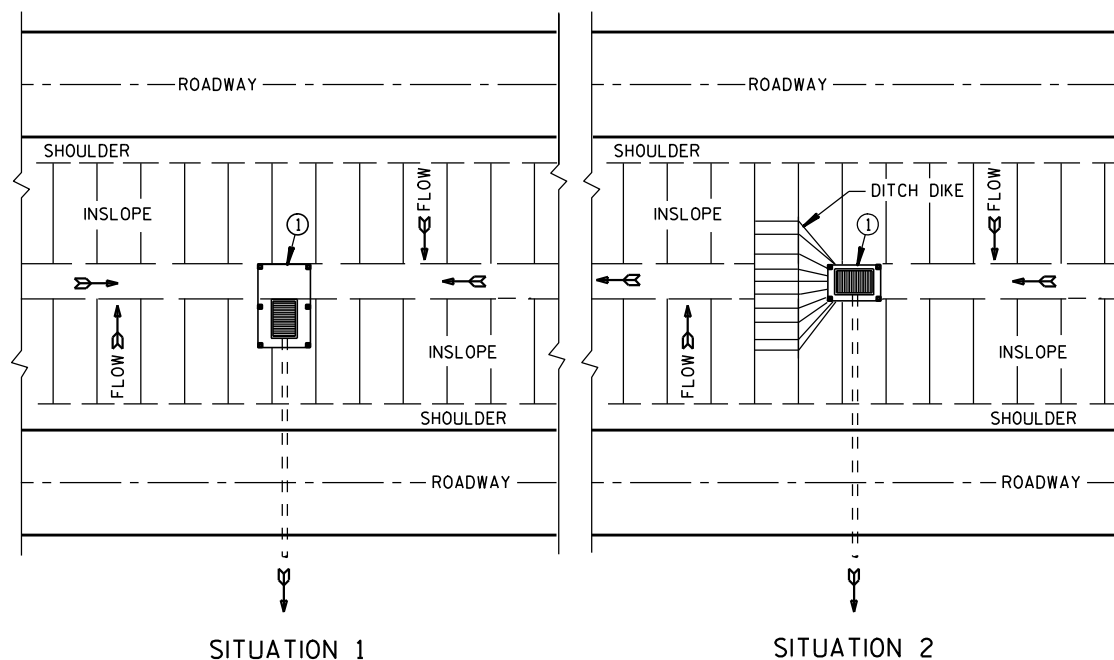
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS
MAY BE REQUIRED IN UNSTABLE SOILS

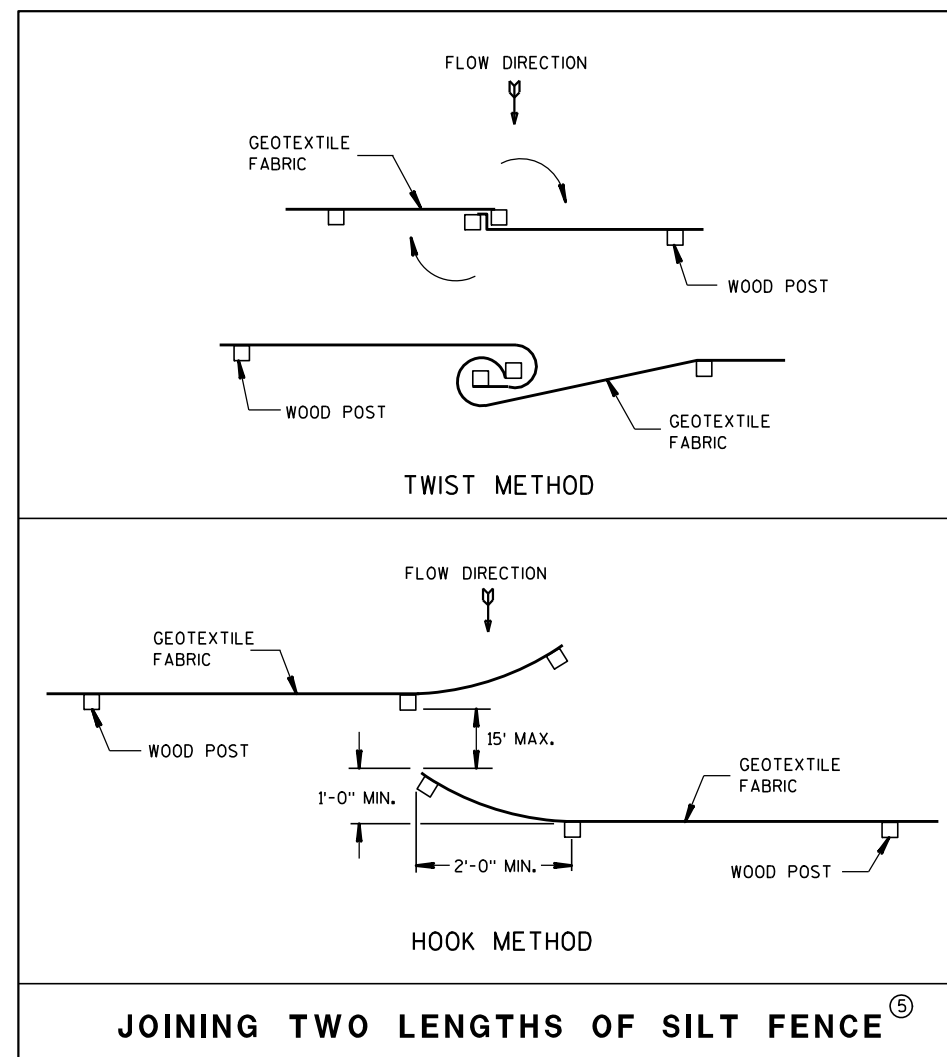


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A
WOVEN GEOTEXTILE FABRIC IS USED.



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

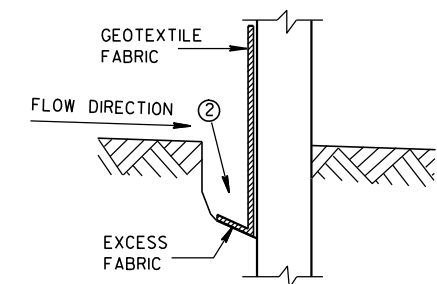


JOINING TWO LENGTHS OF SILT FENCE^⑤

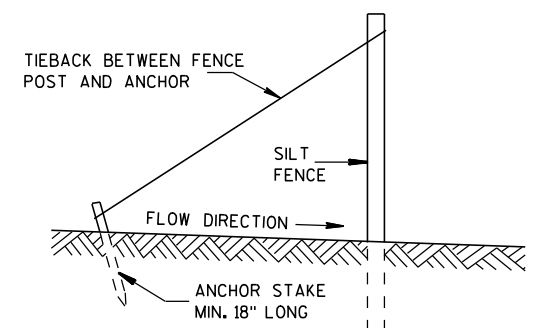
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

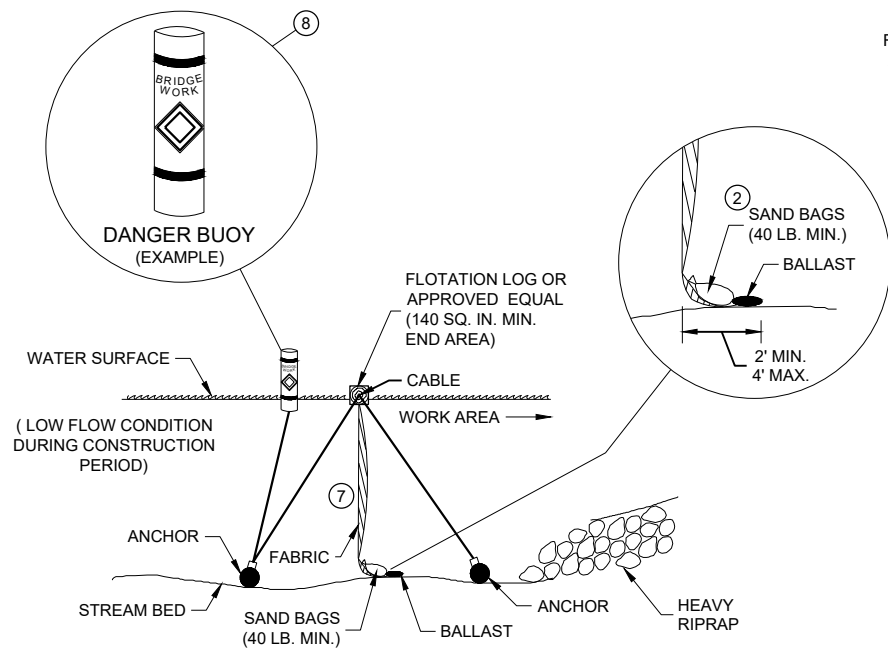
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05
DATE

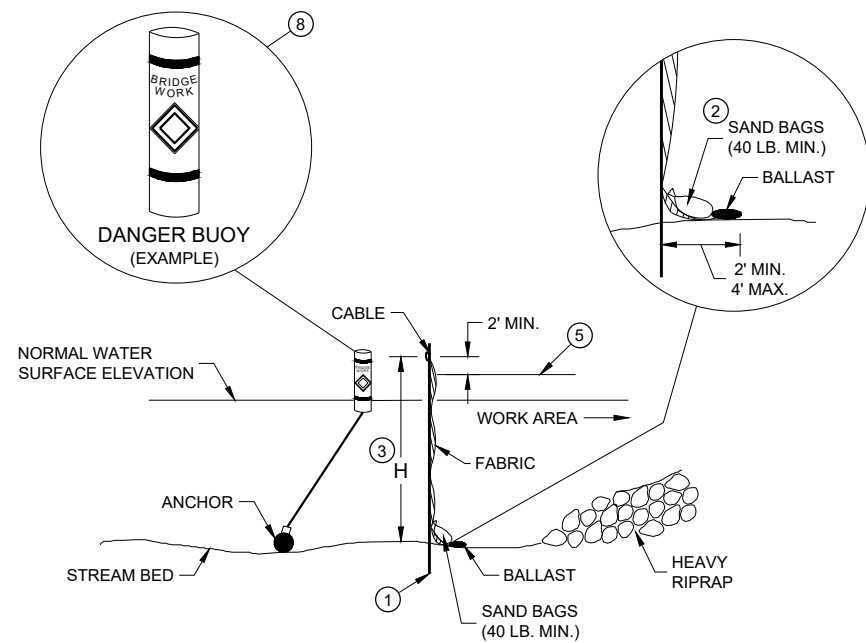
FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



SECTION B - B

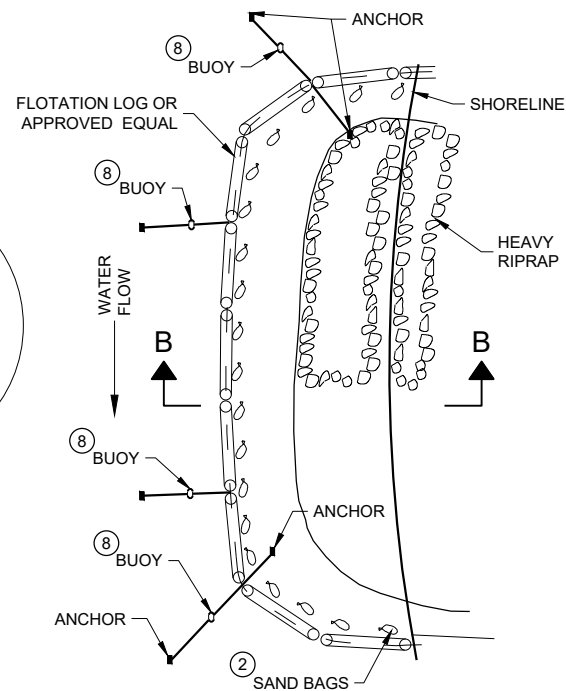
TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6



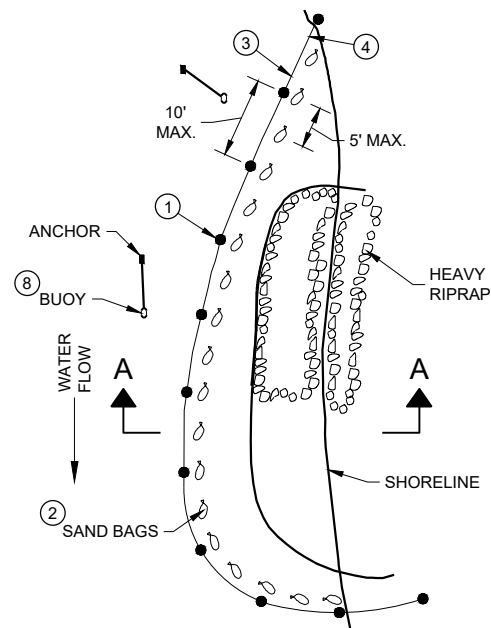
SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION

TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW



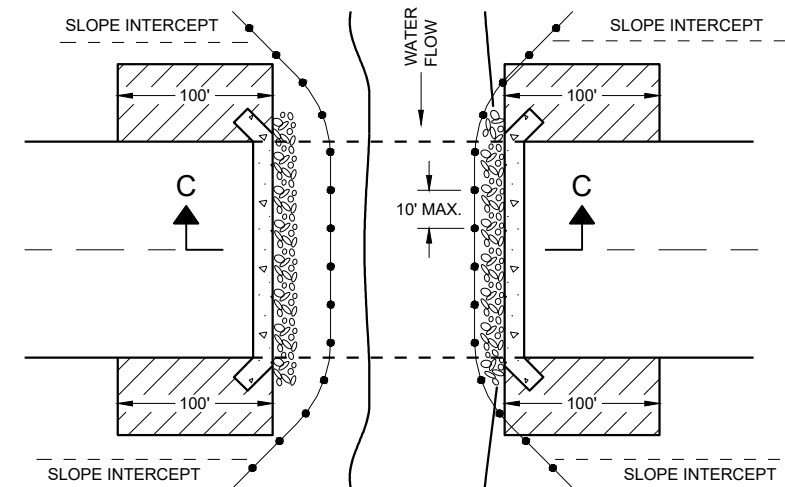
PLAN VIEW

GENERAL NOTES

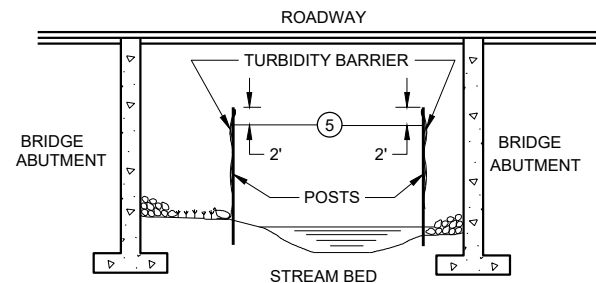
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- 1 DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- 2 SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- 3 WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- 4 IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- 5 ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- 6 FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- 7 ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- 8 USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

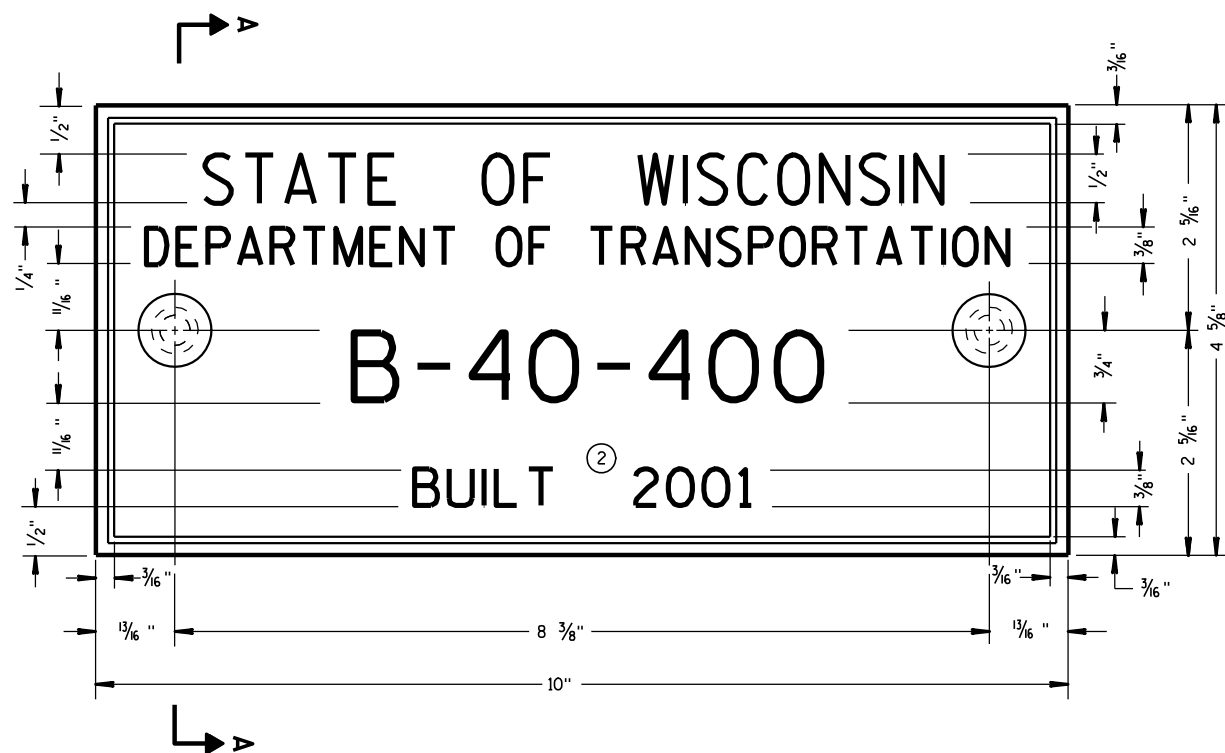
TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

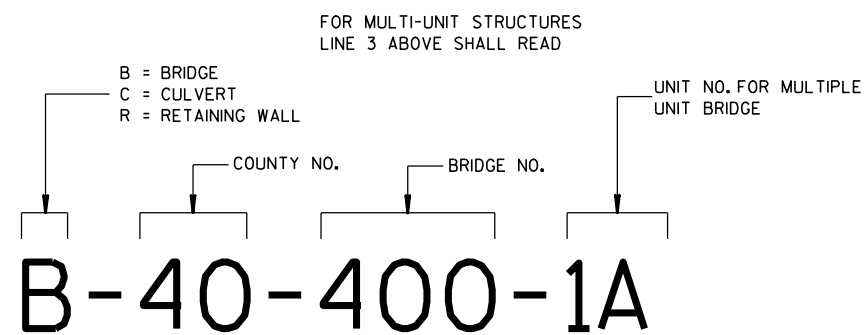
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02
DATE
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



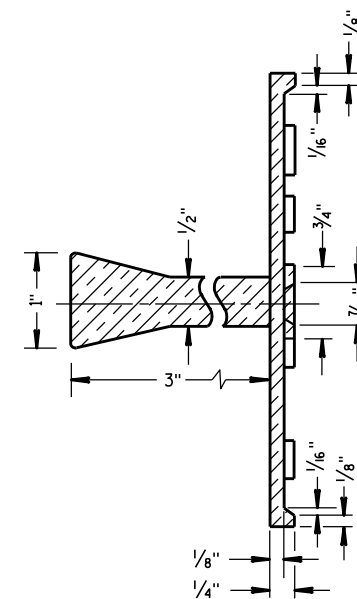
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

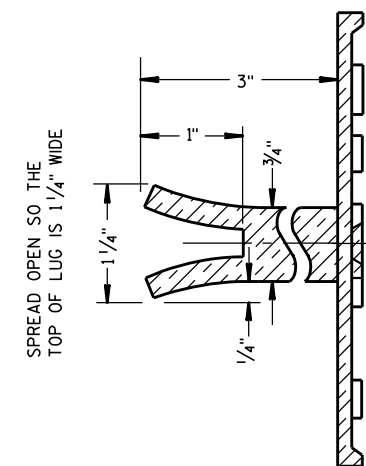
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



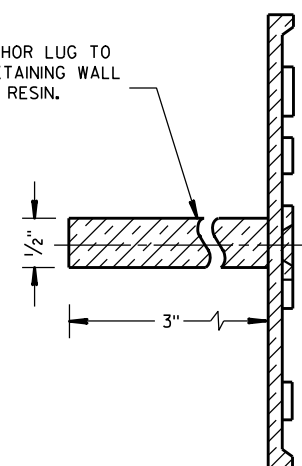
SECTION A-A



SPREAD OPEN SO THE
TOP OF LUG IS 1 1/4" WIDE

ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

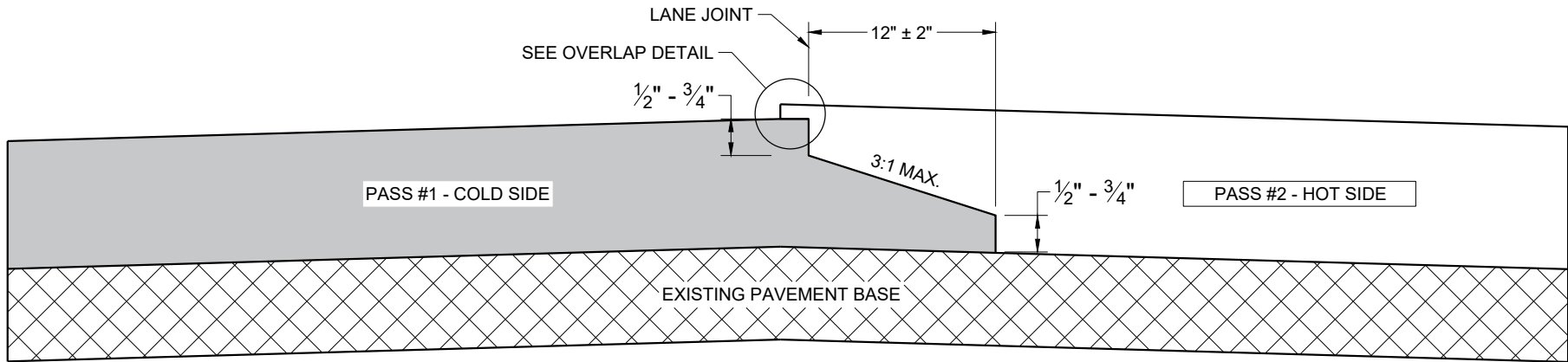
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

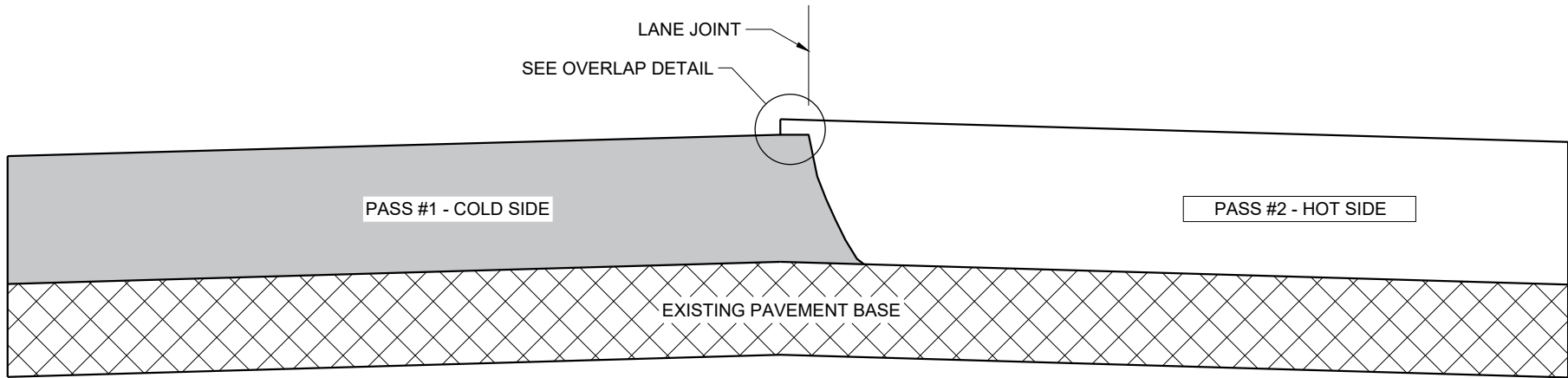
3/26/10
DATE

FHWA

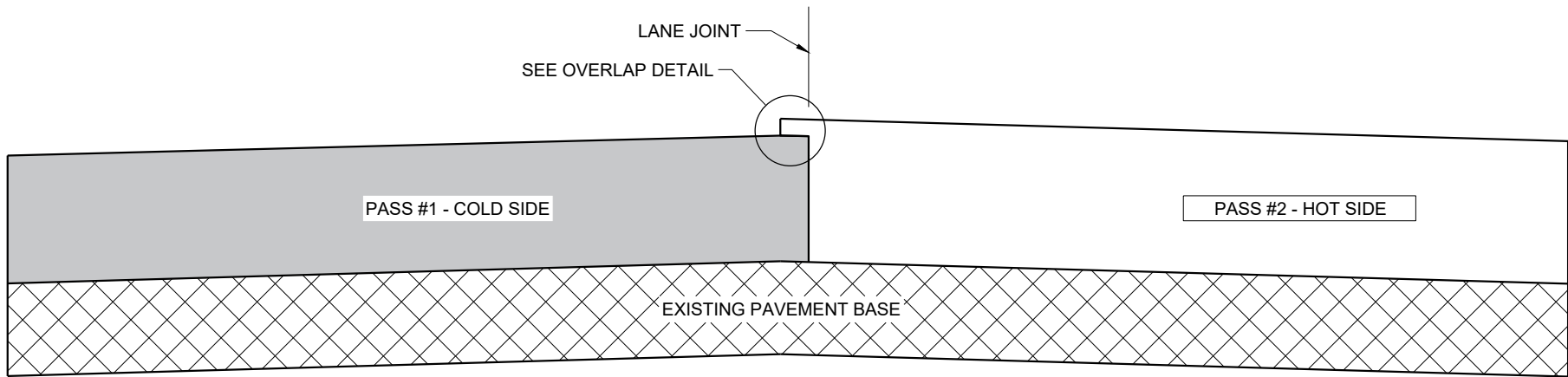
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)

GENERAL NOTES

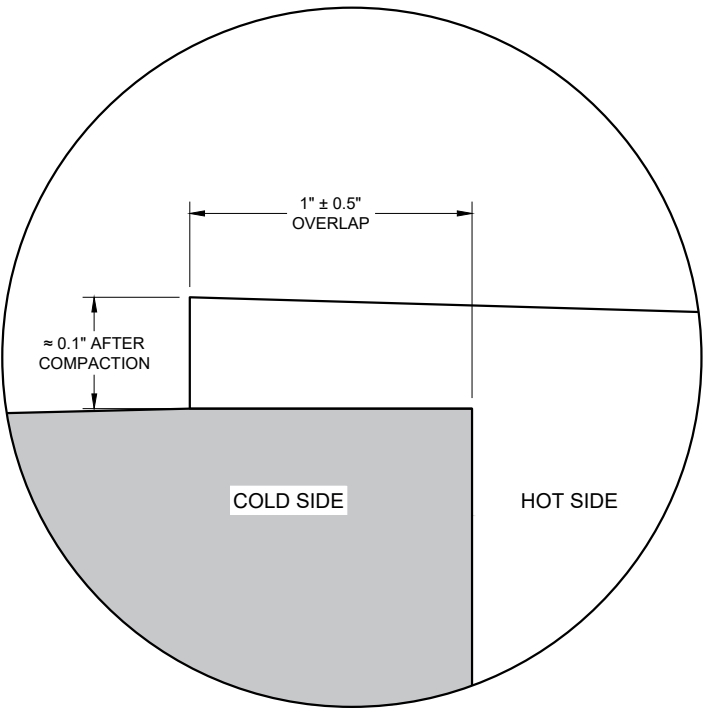
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY 1" ± 0.5" AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY 0.1" AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO 2" FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.

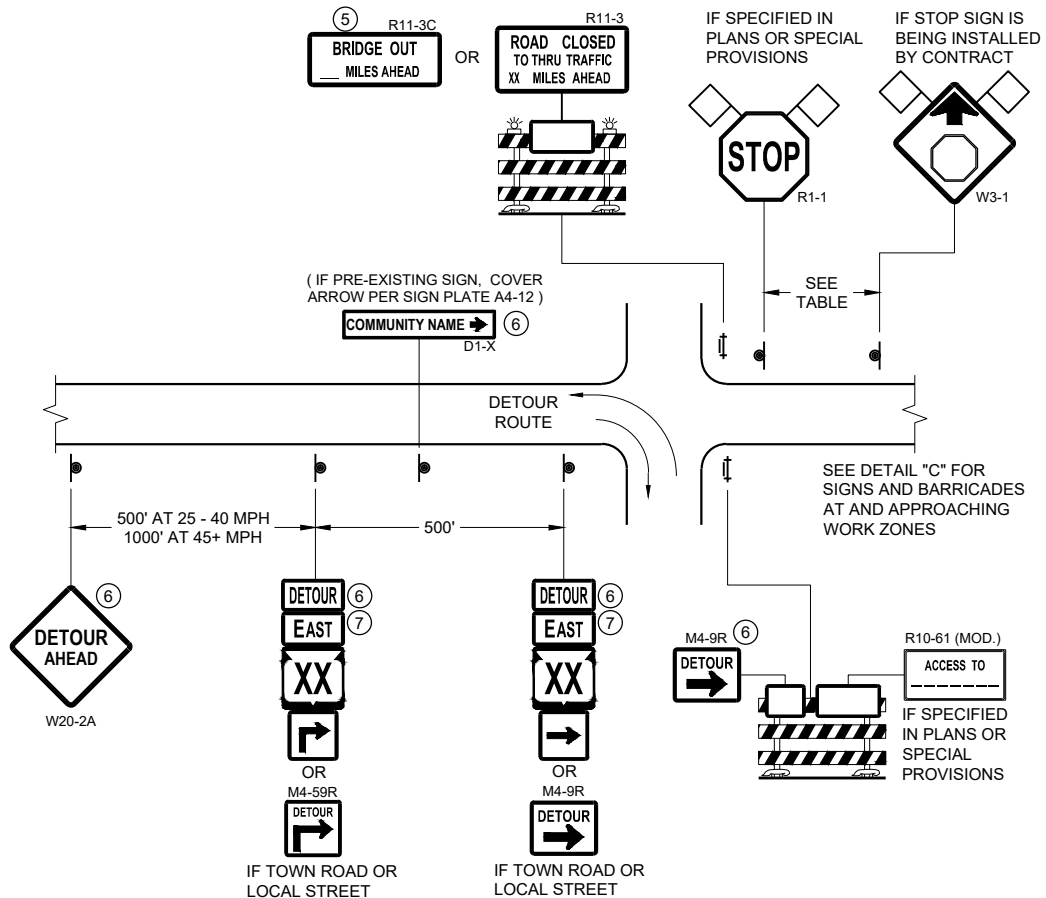


OVERLAP DETAIL (TYPICAL)

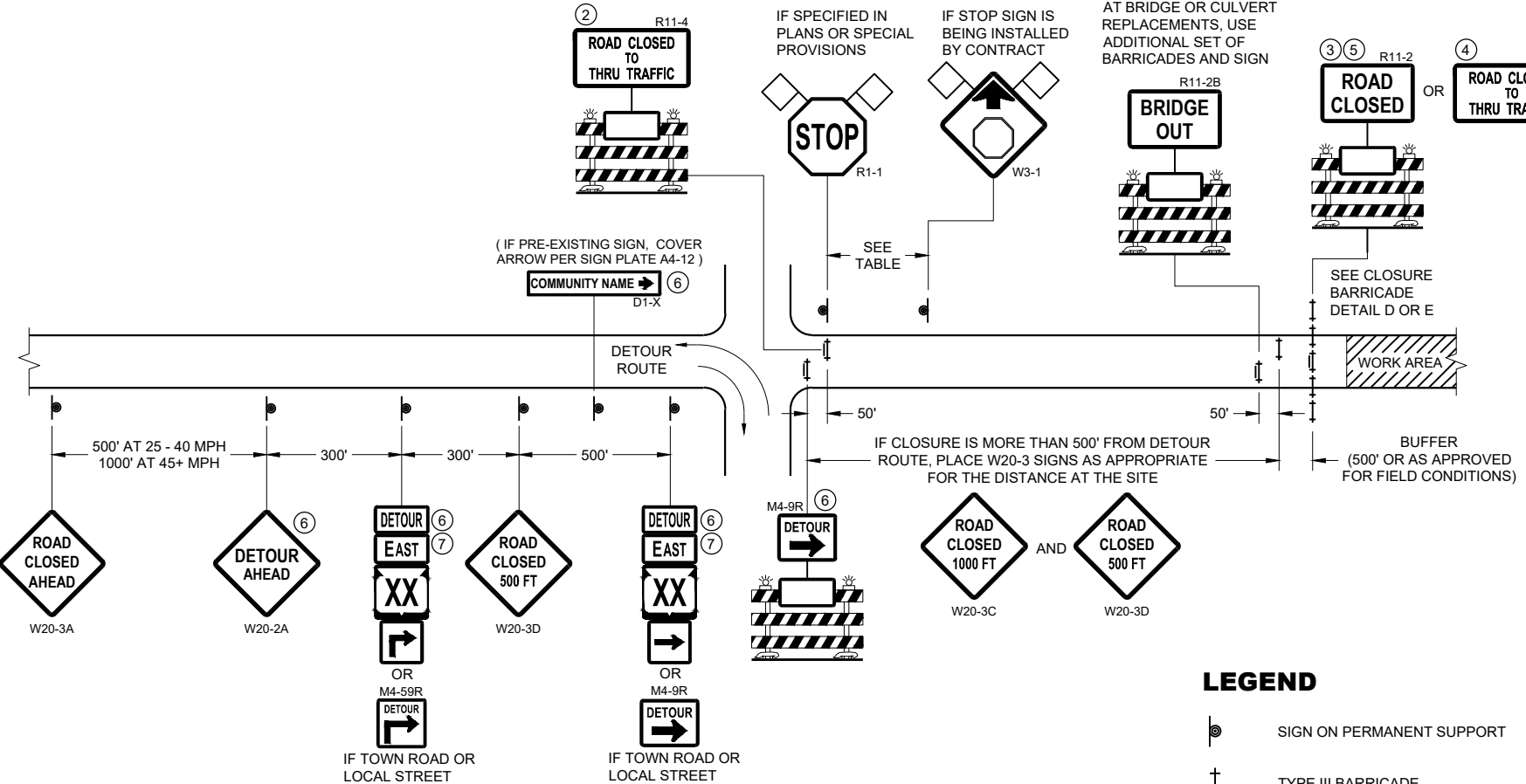
HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2020 /S/ Steven Hefel
DATE HMA PAVEMENT ENGINEER
FHWA



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



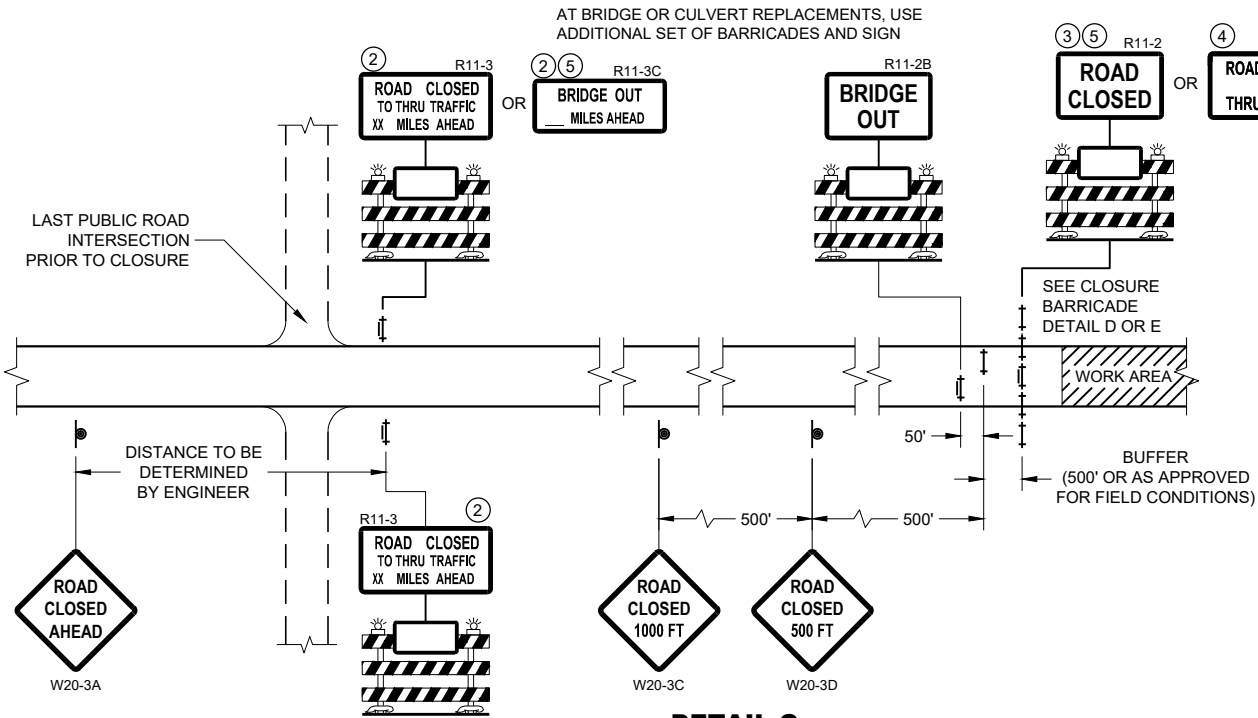
DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SEE SDD 15C2 - SHEET "a" FOR LEGEND

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

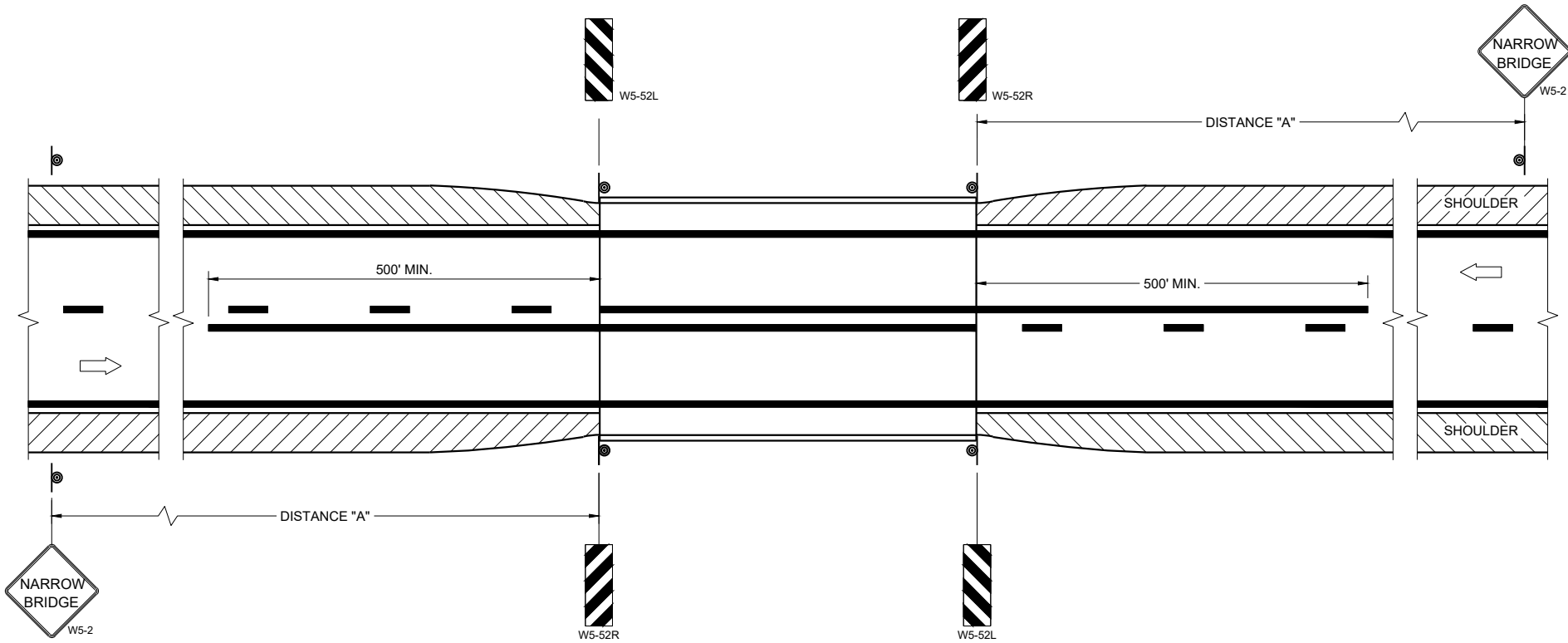
THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

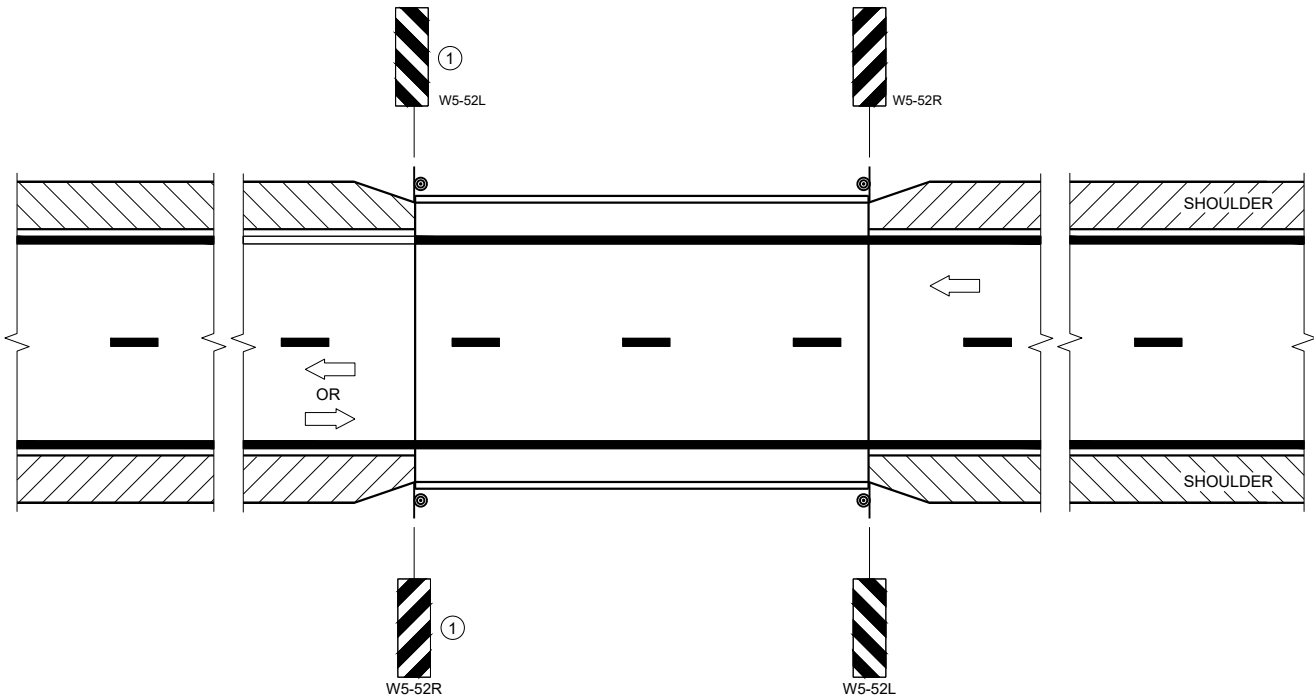
ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11 - 2 SHALL BE 48" X 30"
R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
M4 - 9 SHALL BE 30" X 24"
M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.



SITUATION 1
WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

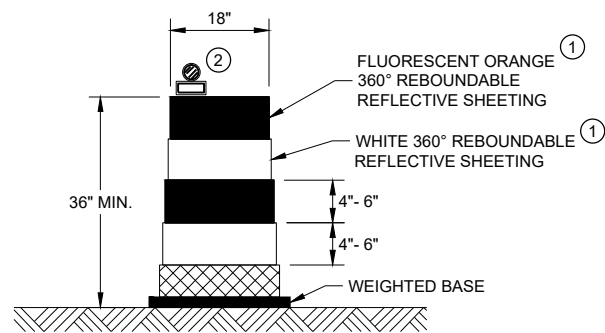
**SIGNING AND MARKING
FOR TWO LANE BRIDGES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE

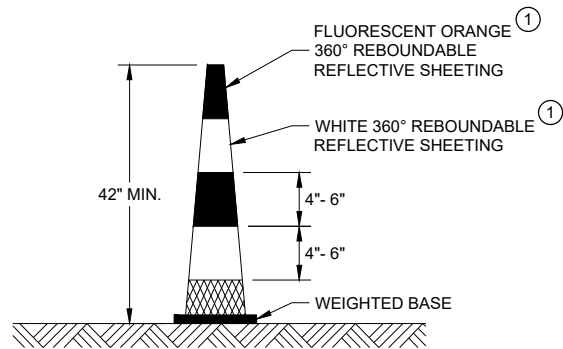
/S/ Jeannie Silver
Statewide Pavement Marking Engineer

FHWA



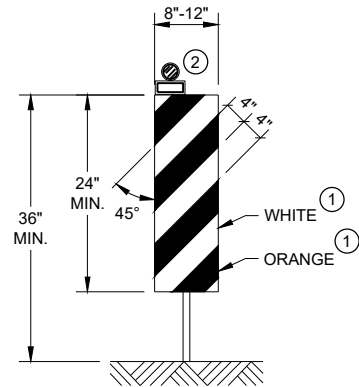
DRUM

BALLAST WIDTHS
RANGE FROM 24"-36"



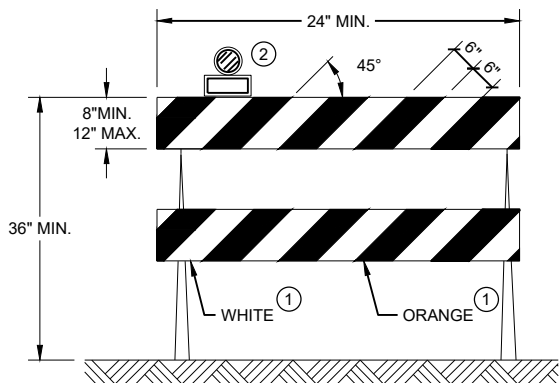
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS
BALLAST WIDTHS
RANGE FROM 14"-20"



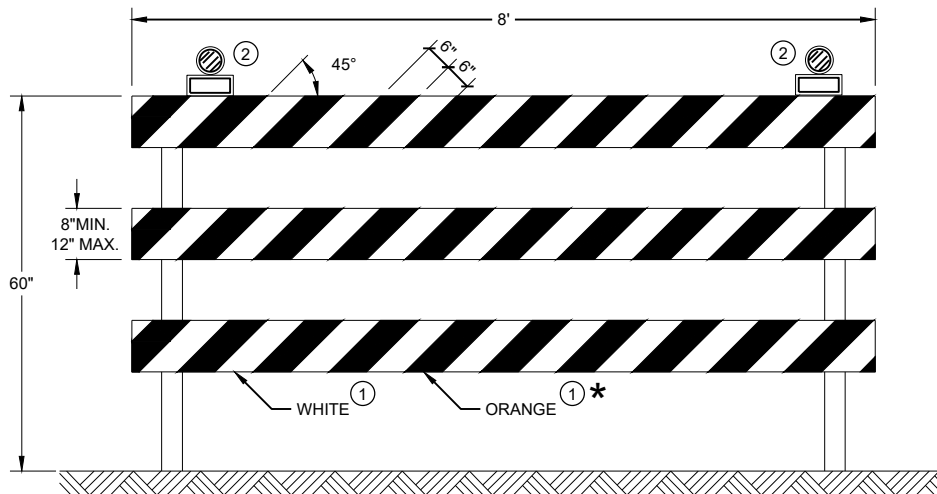
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

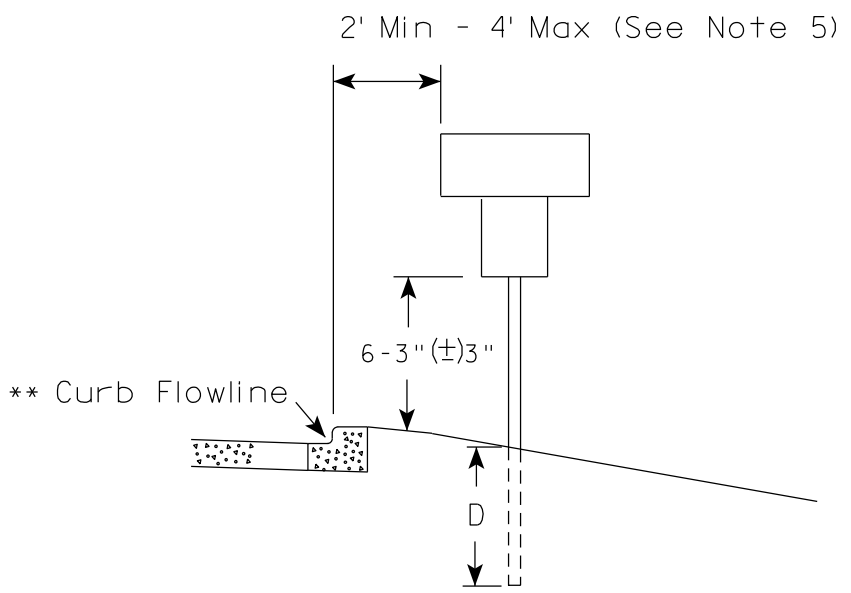
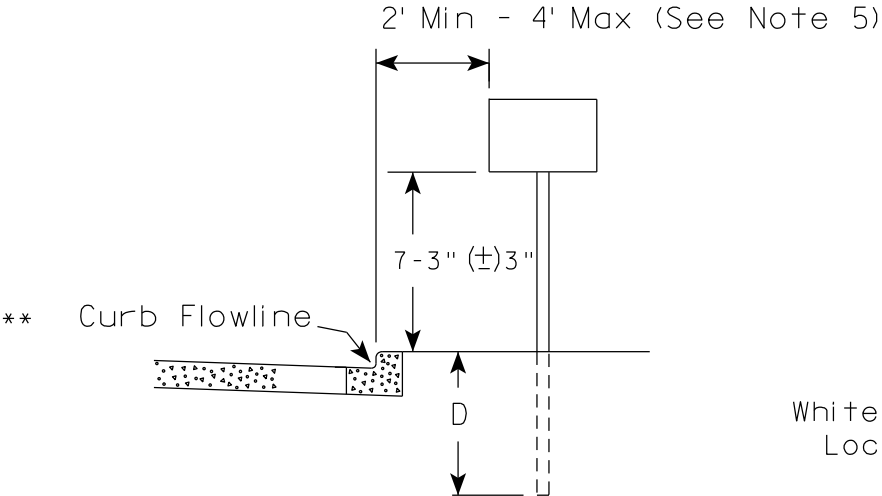
**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

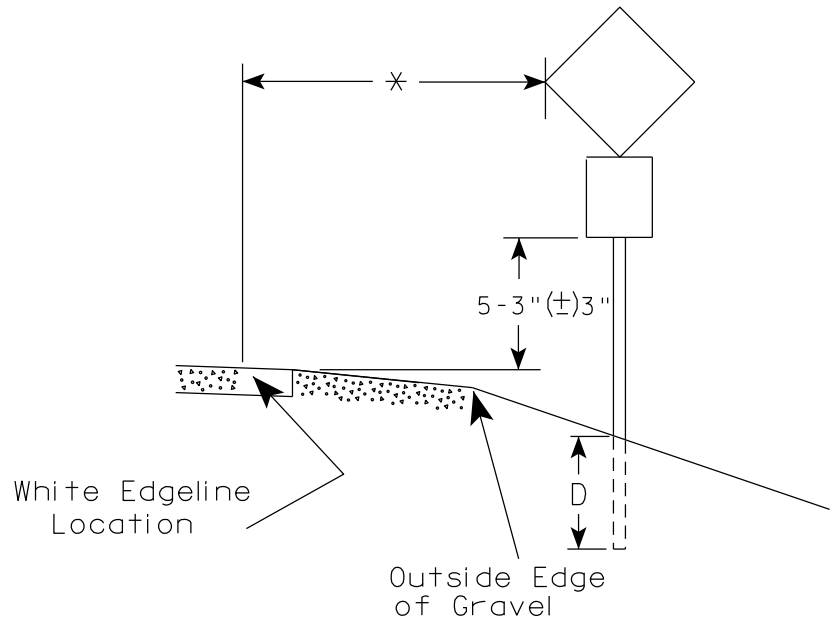
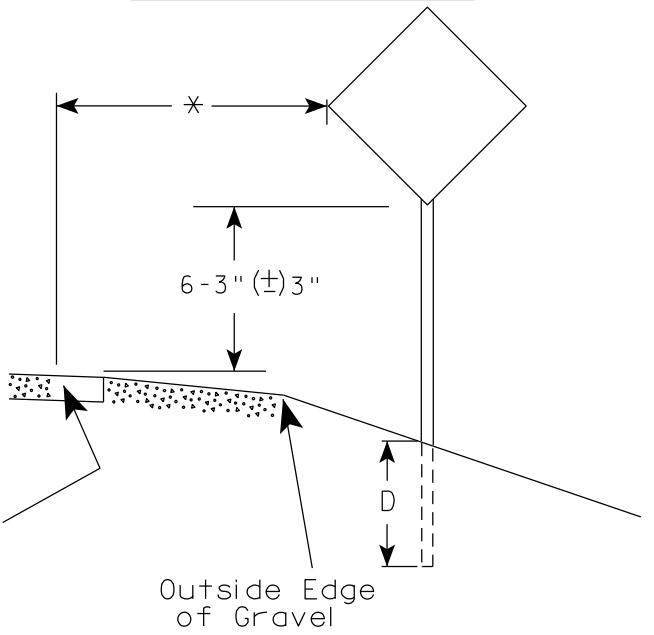
APPROVED
November 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES


1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

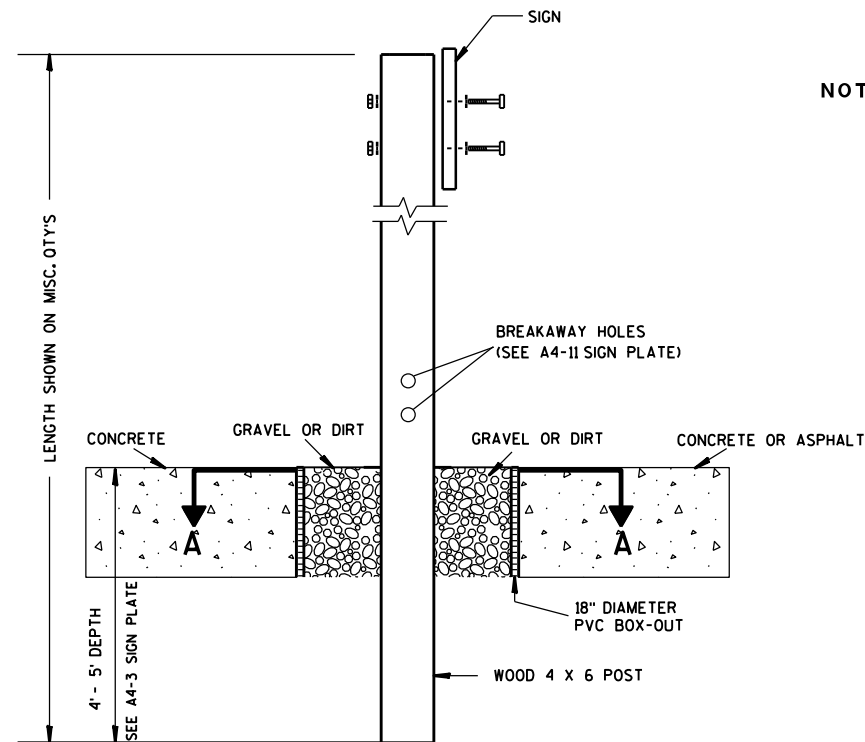
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED 
for State Traffic Engineer

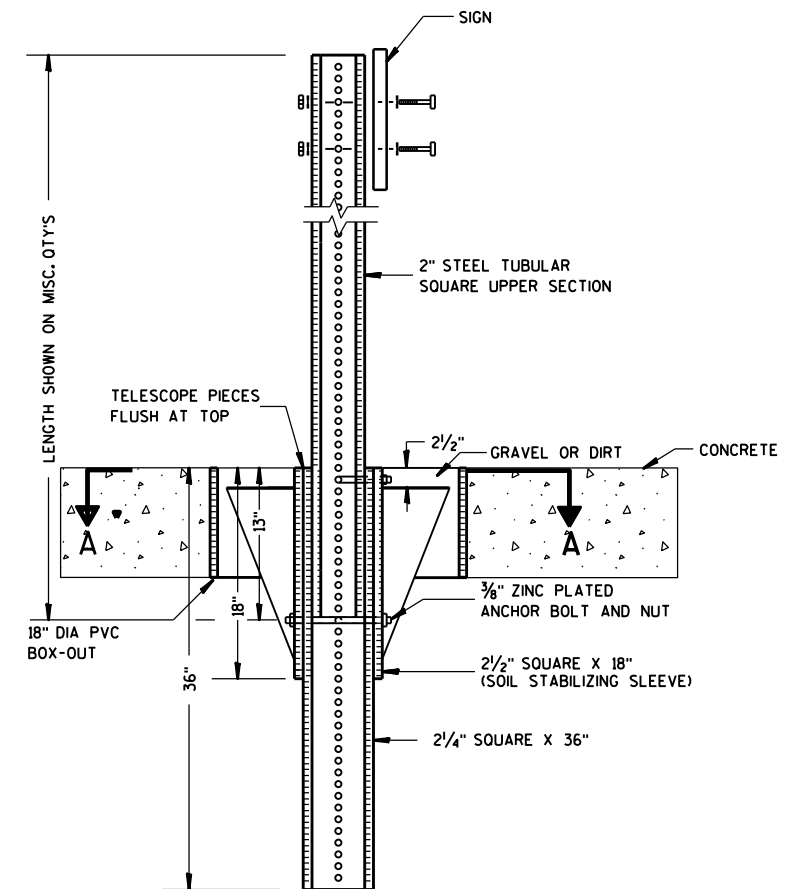
DATE 12/6/23 PLATE NO. A4-3.23



ELEVATION VIEW

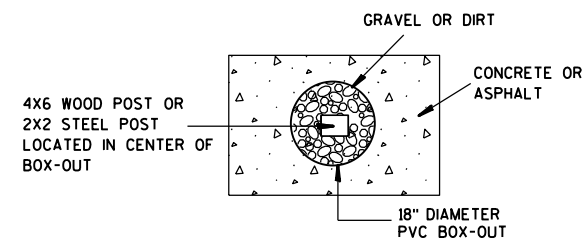
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

GENERAL NOTES

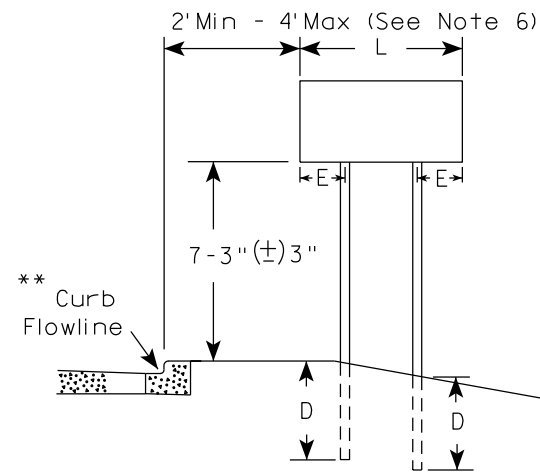
- For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of sub-sign.
- The (±) tolerance for mounting height is 3 inches.
- J-Assemblies are considered to be one sign for mounting height.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

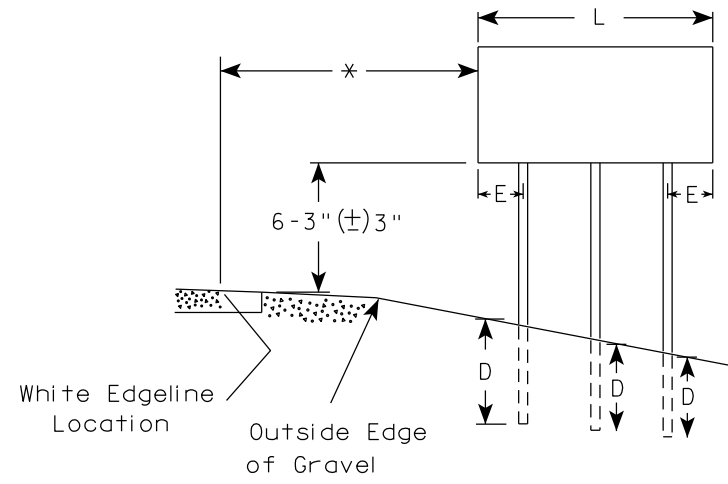
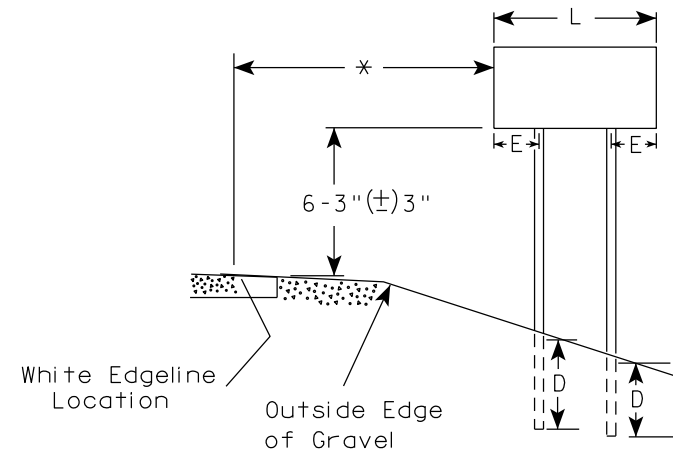
** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

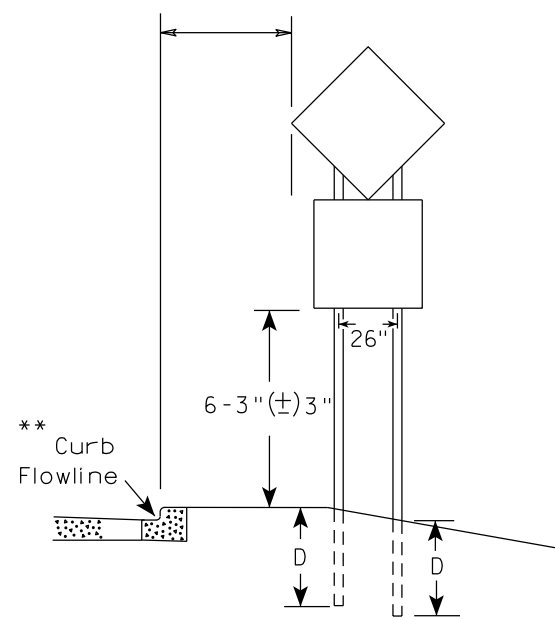
URBAN AREA



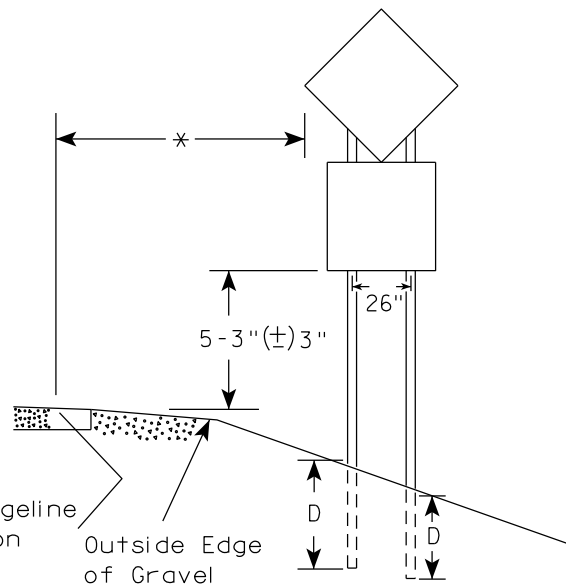
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

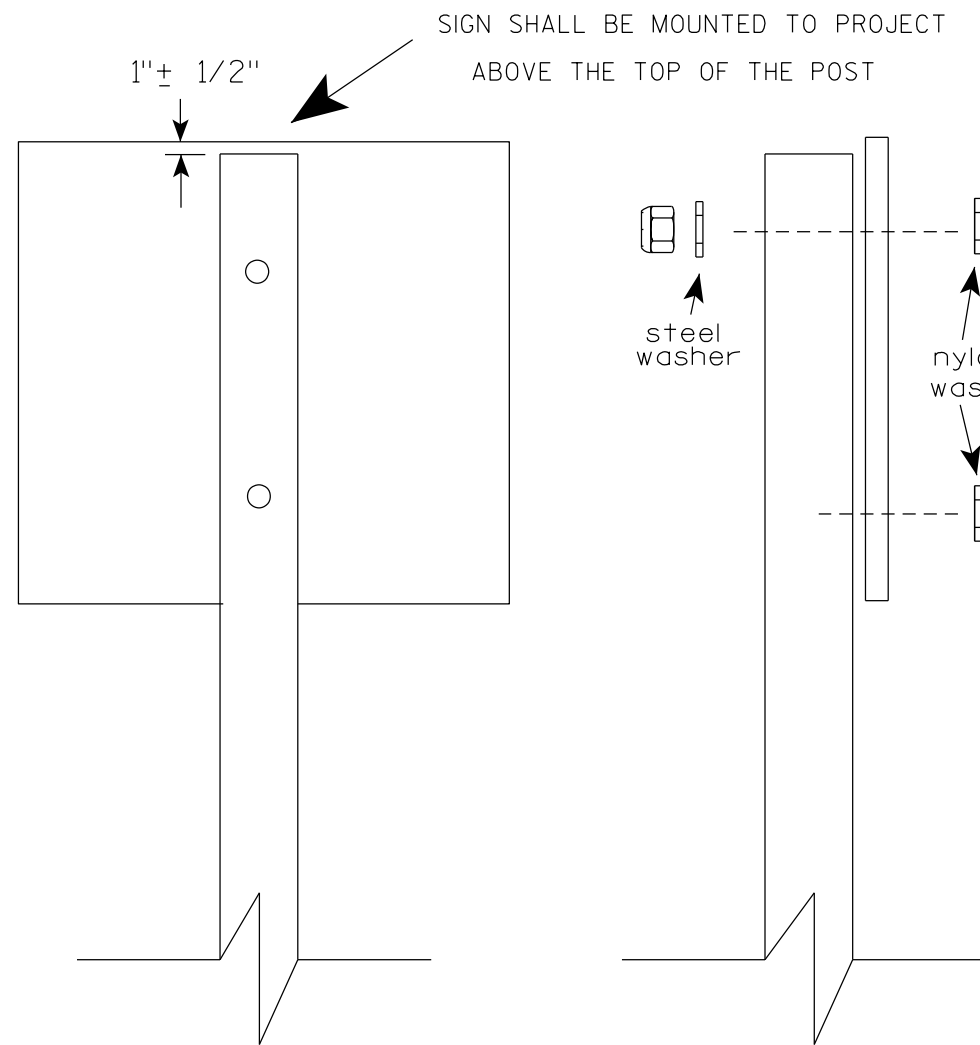
Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**

4" x 10" x 10 GA. ———→
STEEL PLATE (CUT
AS SHOWN) WELDED
TO ALL FOUR CORNERS
OF TELESPAR TUBE

**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**

2 1/2" TELES PAR TUBE

4"

2 1/2"

10"

3 1/2"

16"

4" x 10" x 10 GA. STEEL PLATE (CUT AS SHOWN) WELDED TO ALL FOUR CORNERS OF TELES PAR TUBE

TELESCOPE PIECES
FLUSH AT TOP

18" DIA SCHEDULE
40 PVC
BOX-OUT

36"

13"

18"

2 1/2" GRAVEL OR DIRT

3/8" ZINC PLATED
ANCHOR BOLT AND NUT

2 1/2" SQUARE X 18"
(SOIL STABILIZING SLEEVE)

2 1/4" SQUARE X 36"

2" STEEL TUBULAR
SQUARE UPPER SECTION

ALL HOLES 7/16"
SPACED 1" C-C
ALL FOUR SIDES

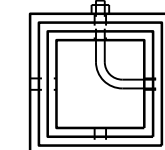
SEE SIGN PLATE
A4-8 FOR BOLT
WASHER, & NUT
MATERIAL

SIGN

TECHNICAL DRAWING OF A SIGNPOST ASSEMBLY:

- Dimensions:**
 - Overall height: LENGTH SHOWN ON MISC. QTYS
 - Top section height: 36"
 - Section below top: 18"
 - Section below that: 12"
- Components and Labels:**
 - SIGN
 - SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL
 - 2" STEEL TUBULAR SQUARE UPPER SECTION
 - ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C
 - ALL FOUR SIDES
 - $\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT
 - TELESCOPE PIECES FLUSH AT TOP
 - $\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT
 - 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
 - 2 1/4" SQUARE X 36"

3/8" ZINC PLATED CORNER
ANCHOR BOLT AND NUT



DIRECTION
OF TRAFFIC

SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Ranch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:

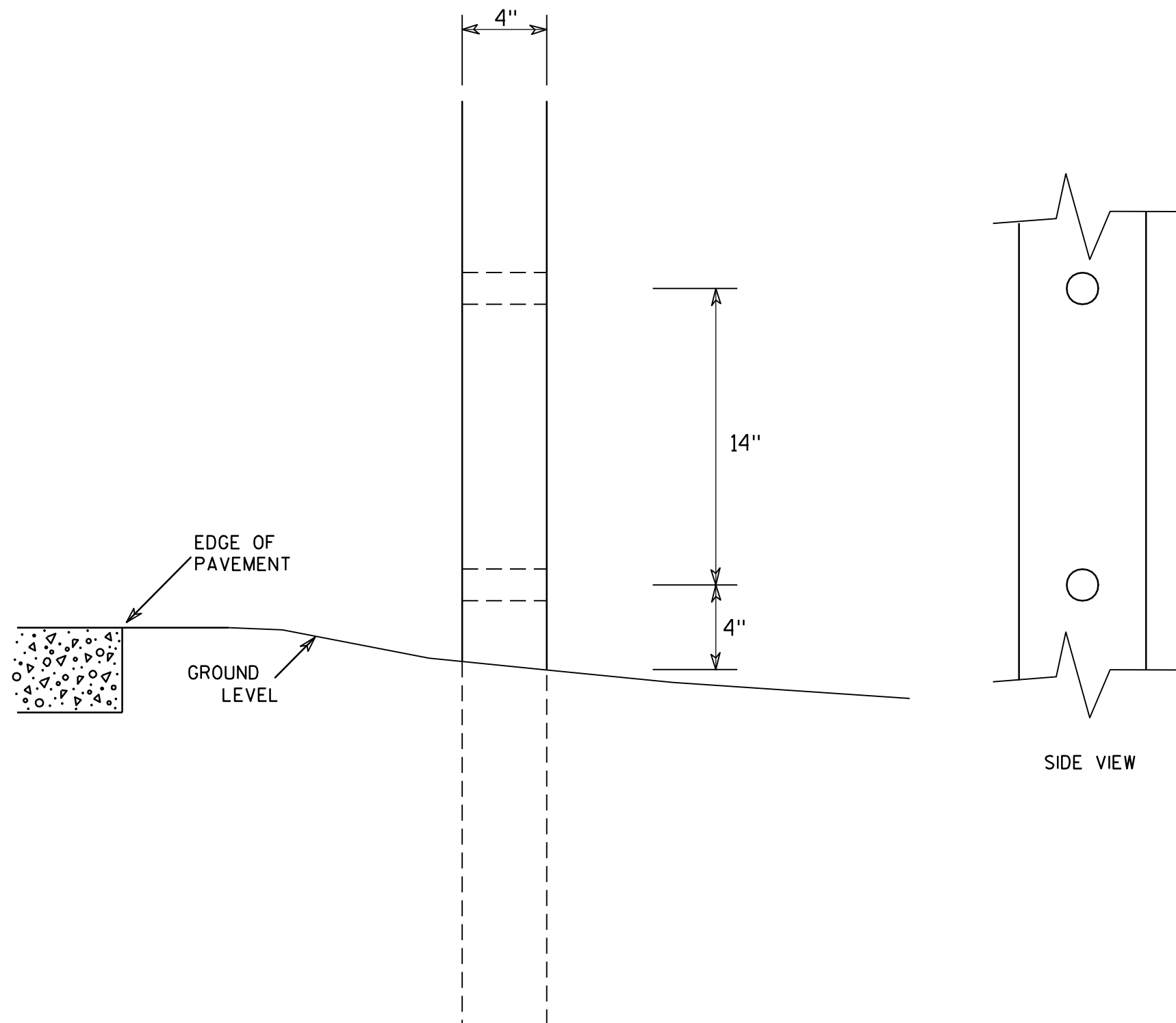
HWY:

COUNTY:

SHEET NO:

T

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

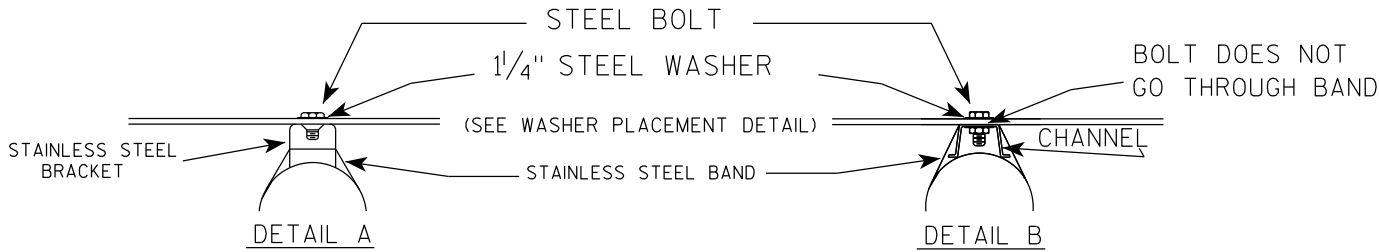
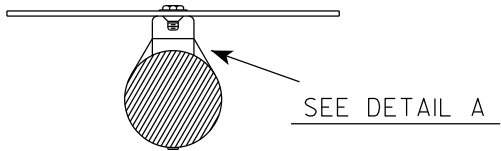
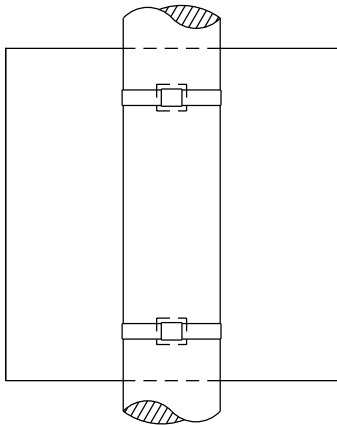
COUNTY:

SHEET NO:

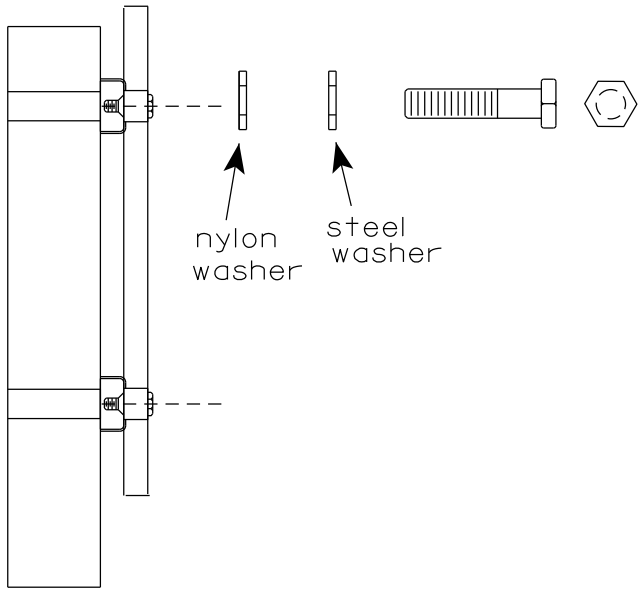
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

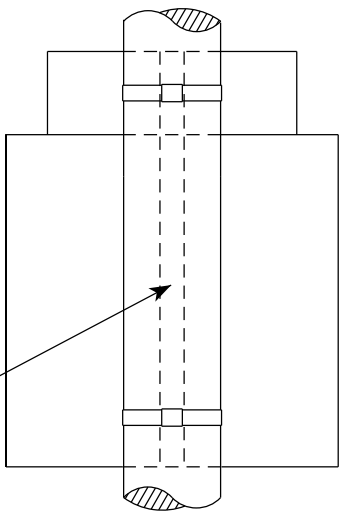


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

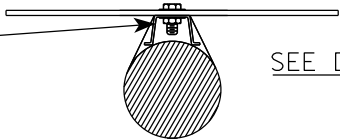
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



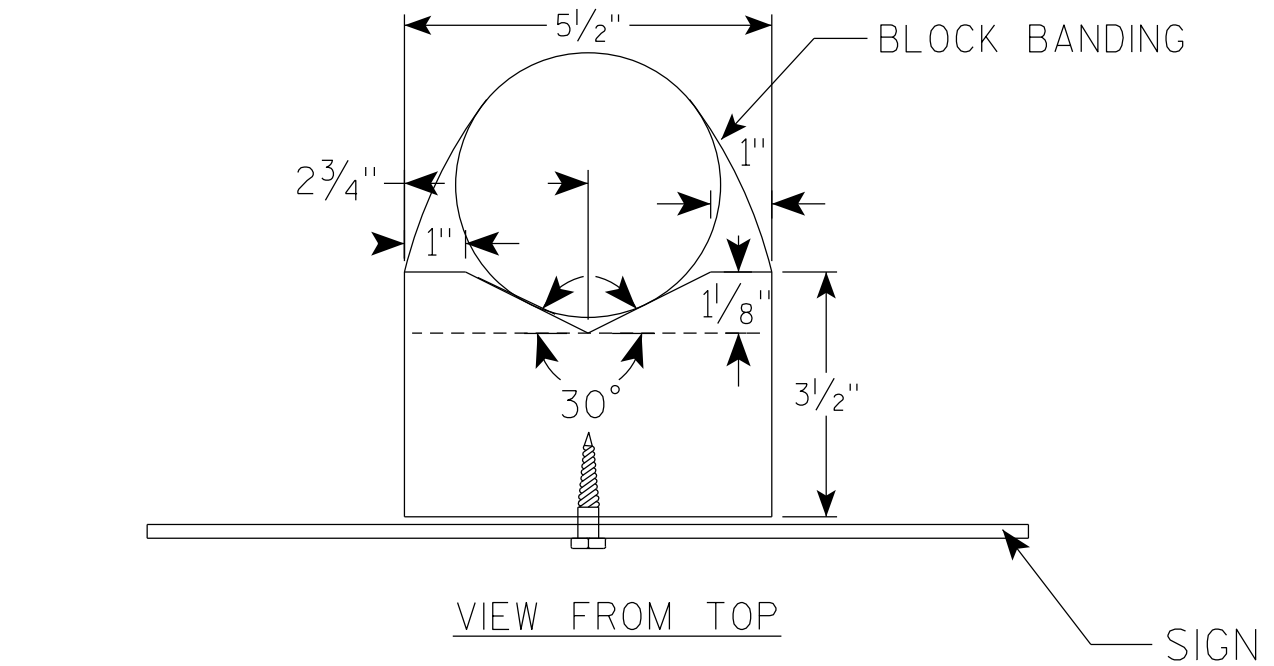
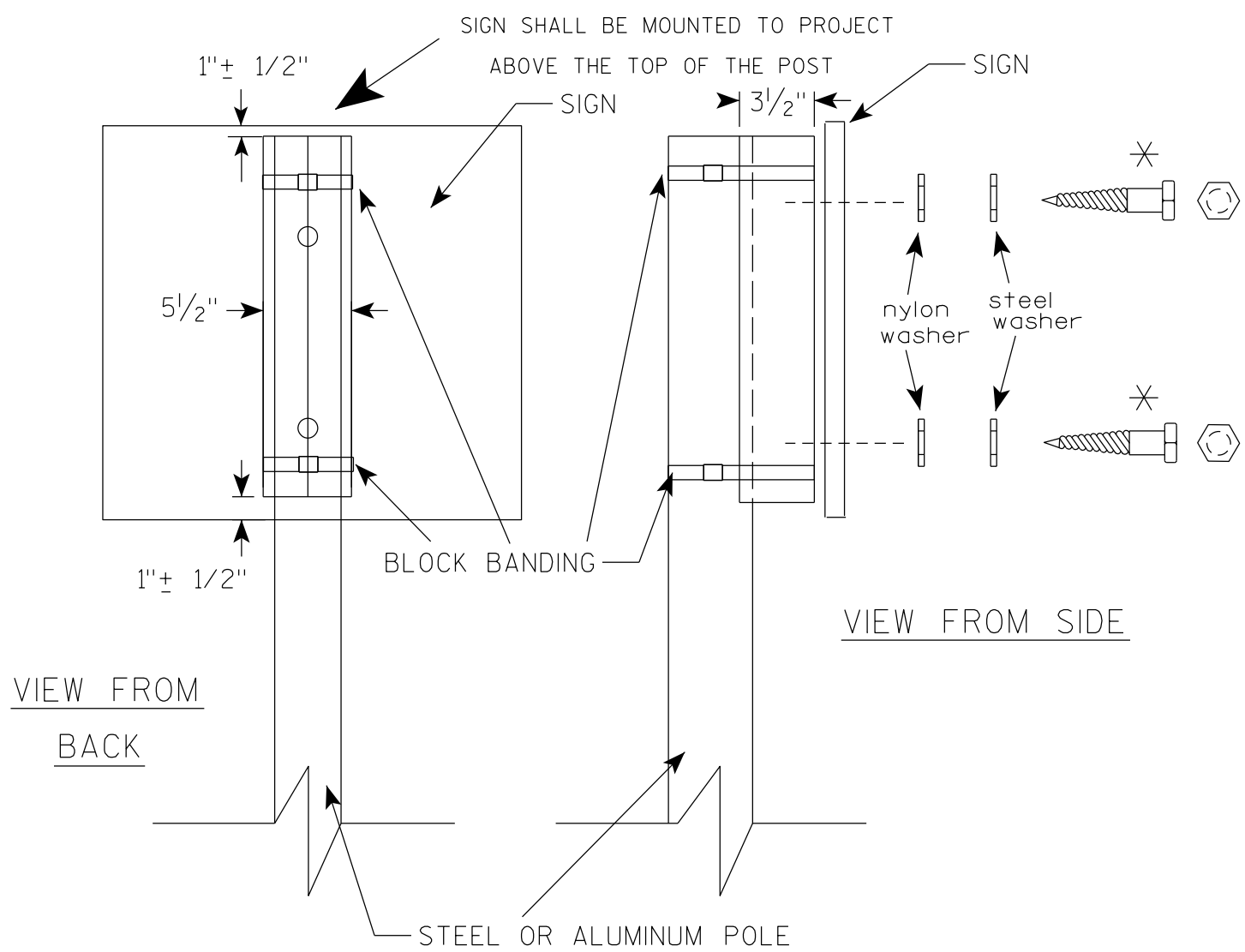
CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4

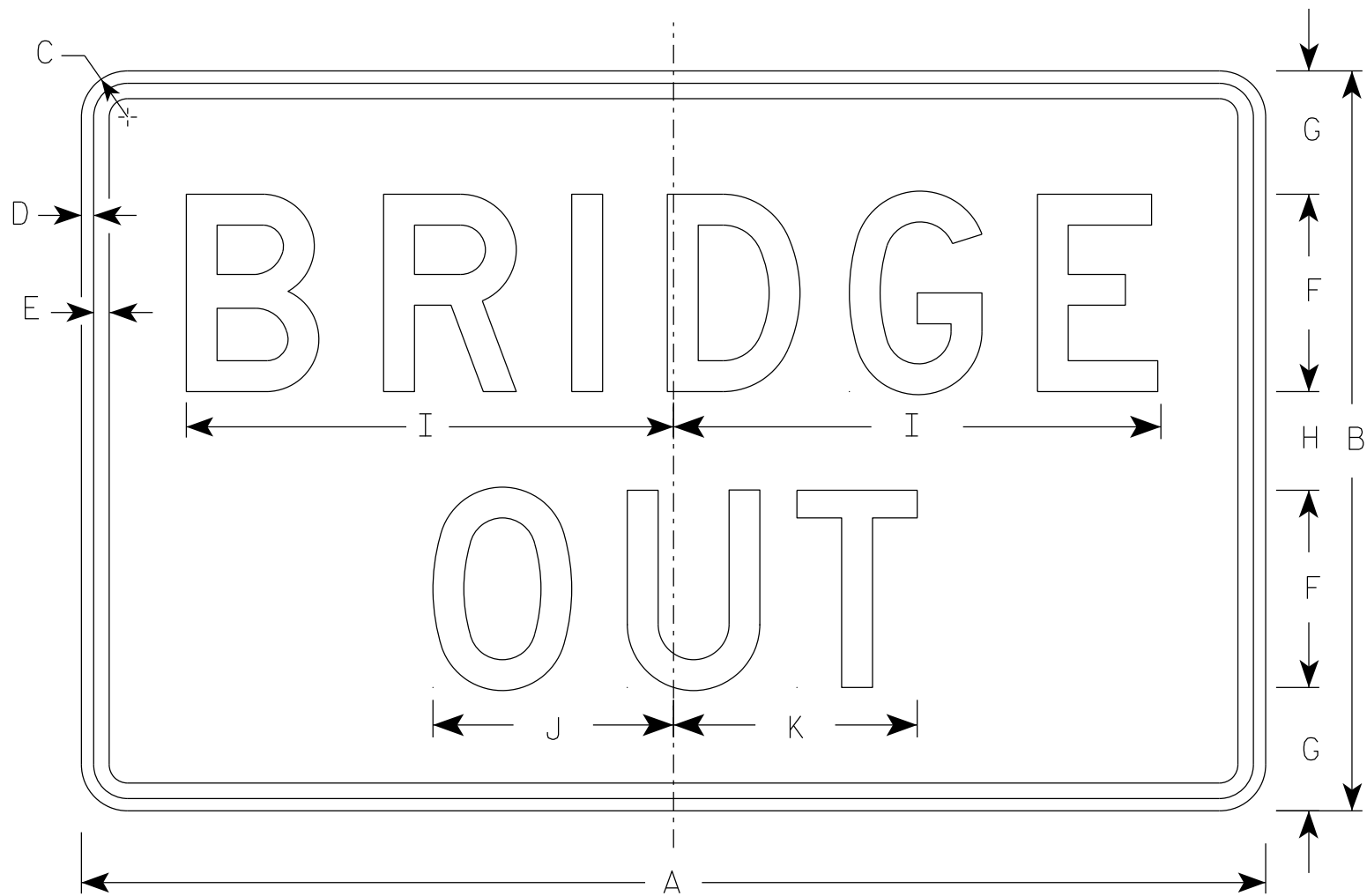


GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL (V-BLOCK OPTION)	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 4/19/2022	PLATE NO. A5-10.3



R11-2B

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

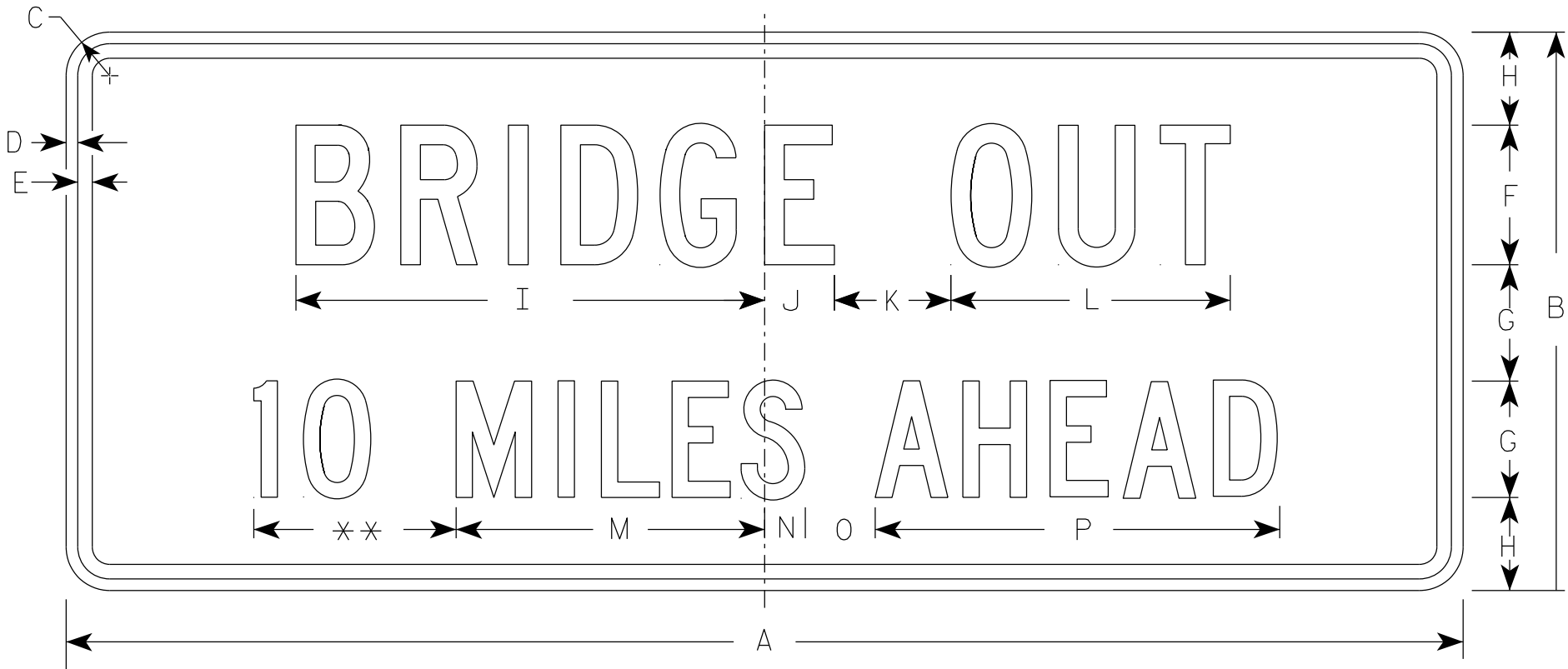
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
2M	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
3	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
4	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
5	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

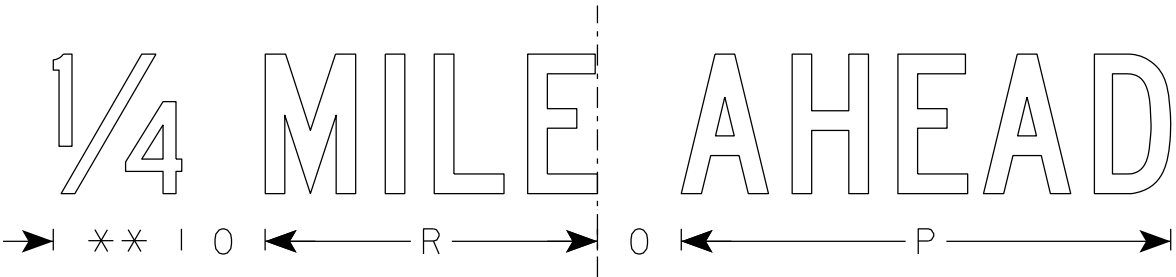
Background - White

Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

** See Note 5



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	15	1 1/2	1/2	5/8	4	3	2 1/2	13 1/4	2 1/4	3	8	8	1 1/2	2	10 3/4		7 1/8									3.75
2S	60	24	1 7/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8		11 7/8									10.0
2M	60	24	1 7/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8		11 7/8									10.0
3																											
4																											
5																											

STANDARD SIGN
R11-3C

WISCONSIN DEPT OF TRANSPORTATION

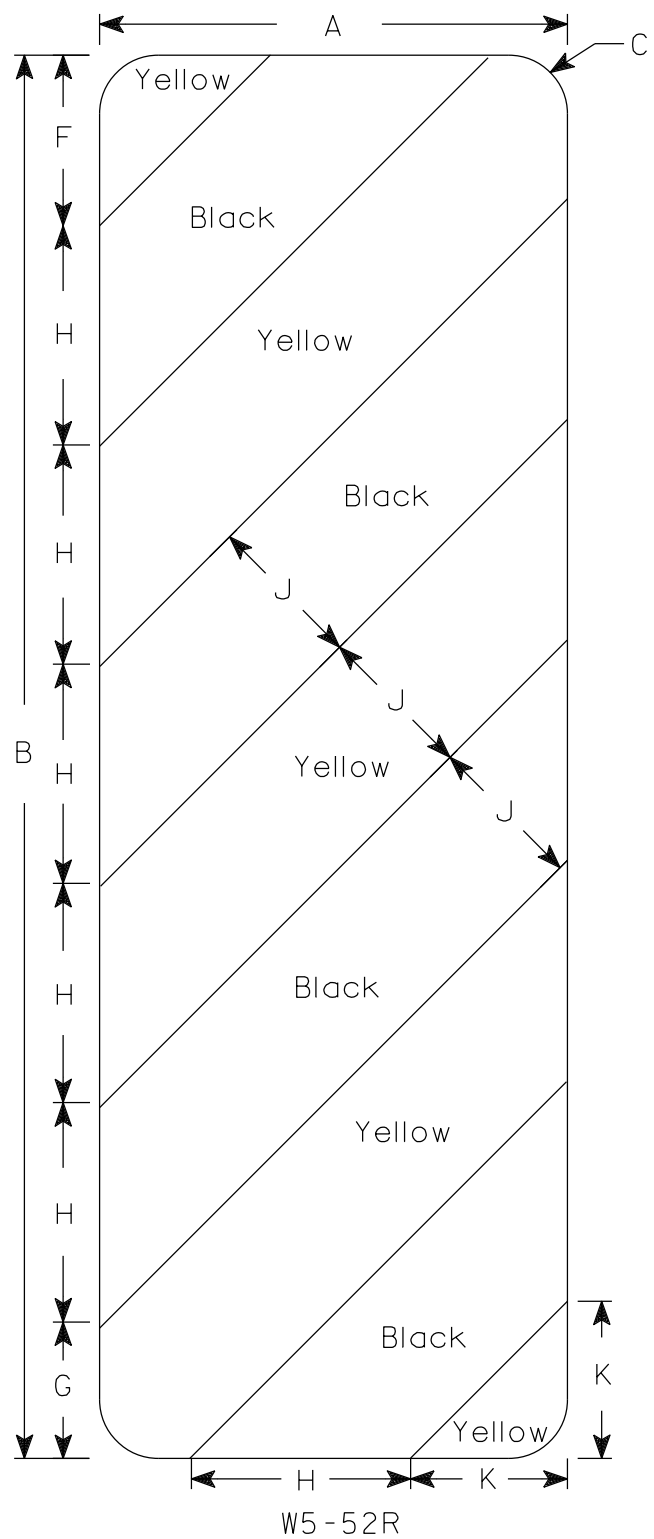
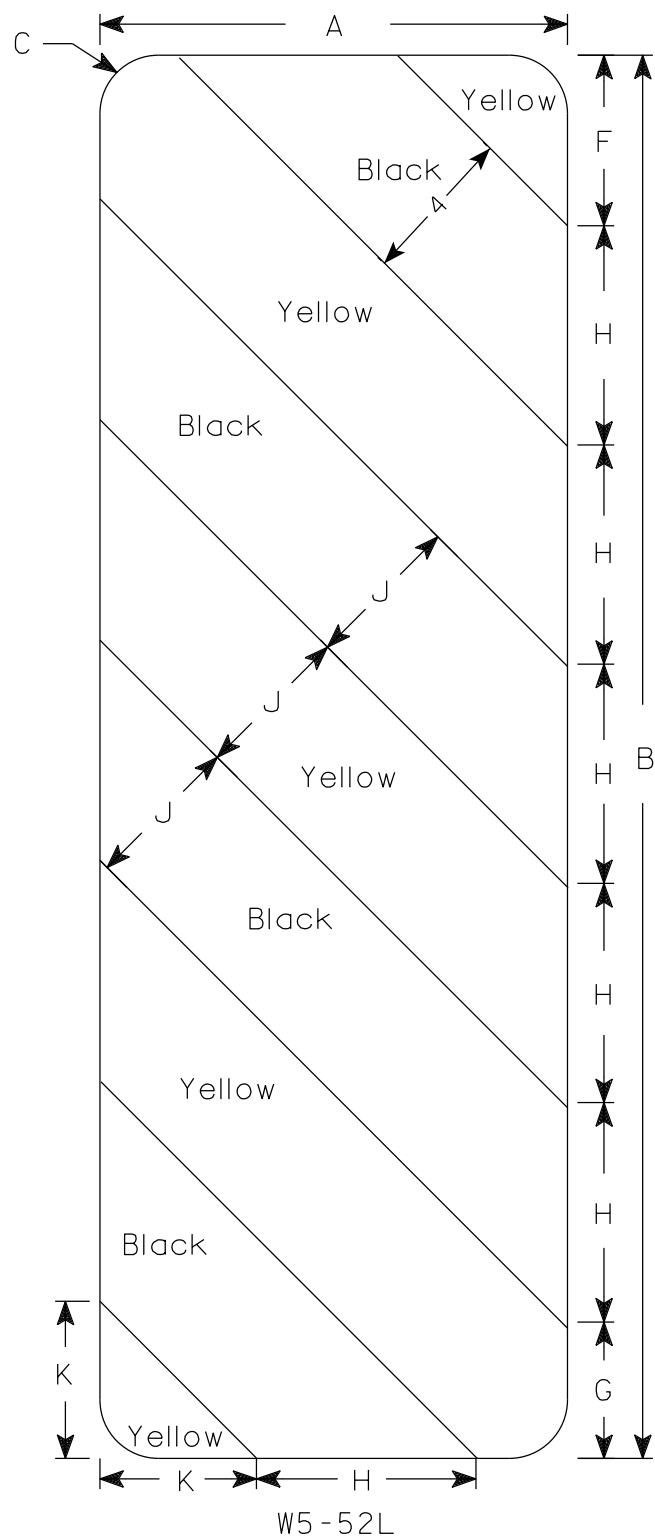
APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 2/5/24 PLATE NO. R11-3C.4

PROJECT NO:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
 - Background - Yellow
 - Message - Black
- 3. Alternate colors of stripes as shown.

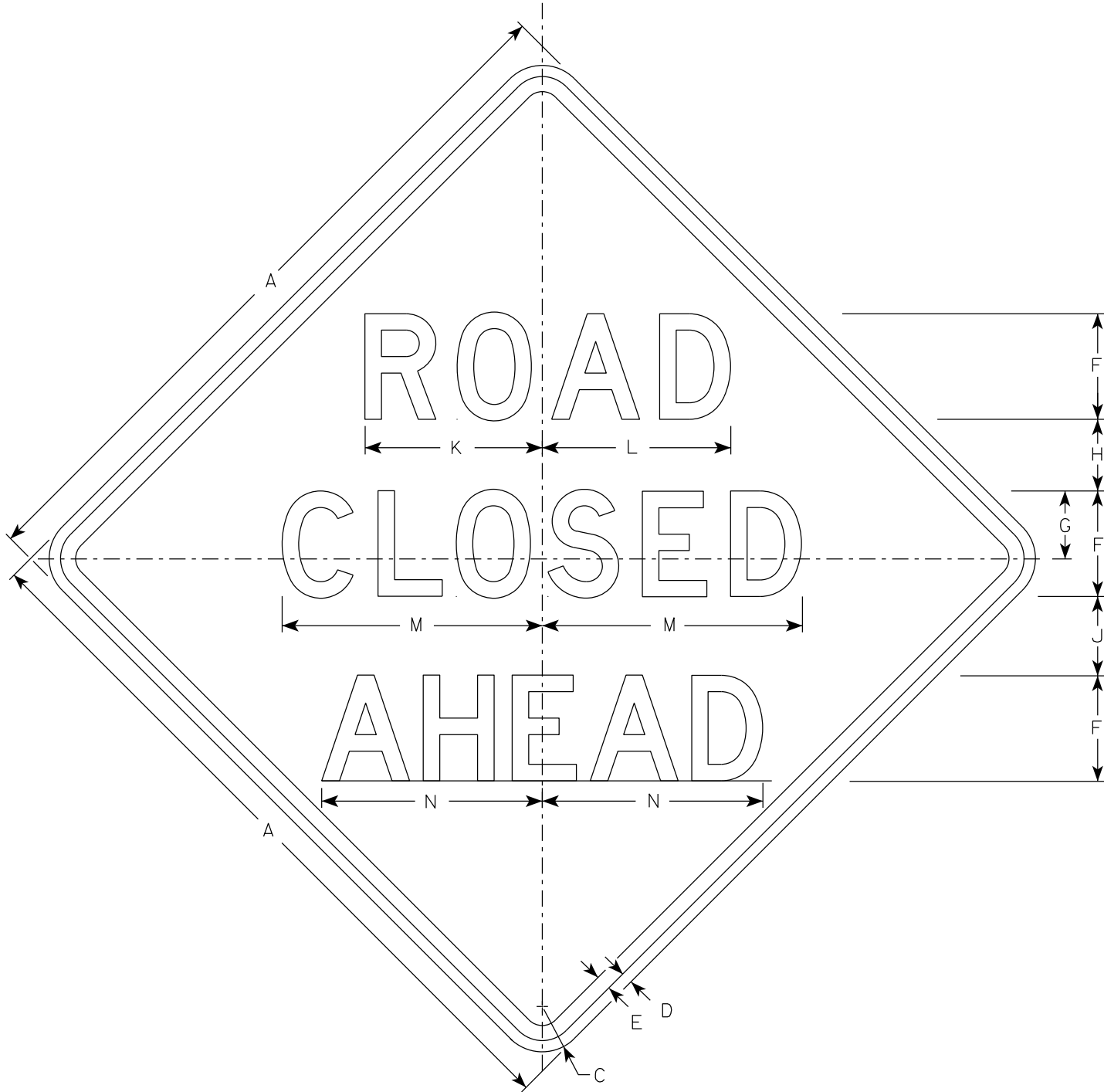
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

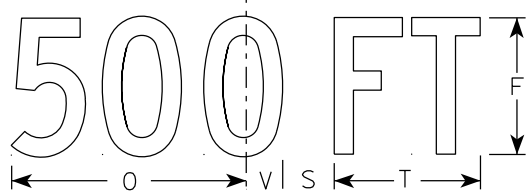
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

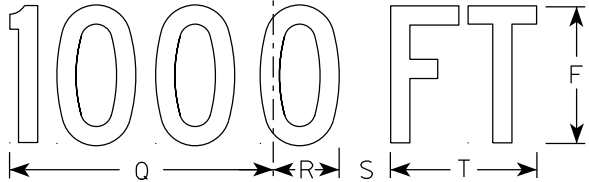
DATE 3/4/2024 PLATE NO. W5-52.10



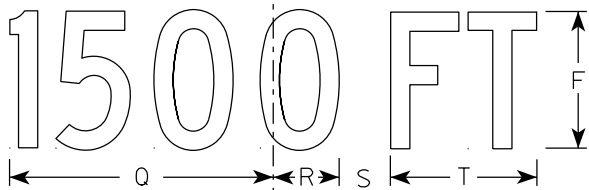
W20-3A



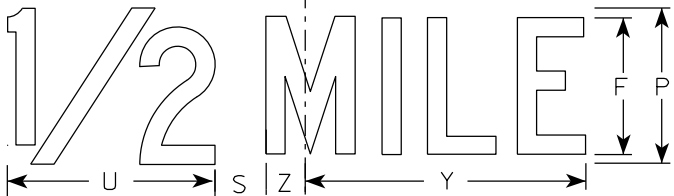
W20-3D



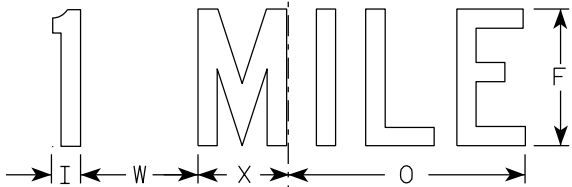
W20-3C



W20-3B



W20-3G



W20-3F

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	v	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		3	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		3	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		3	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		3	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		3	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

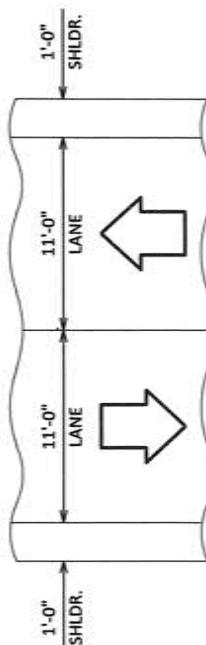
STANDARD SIGN
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

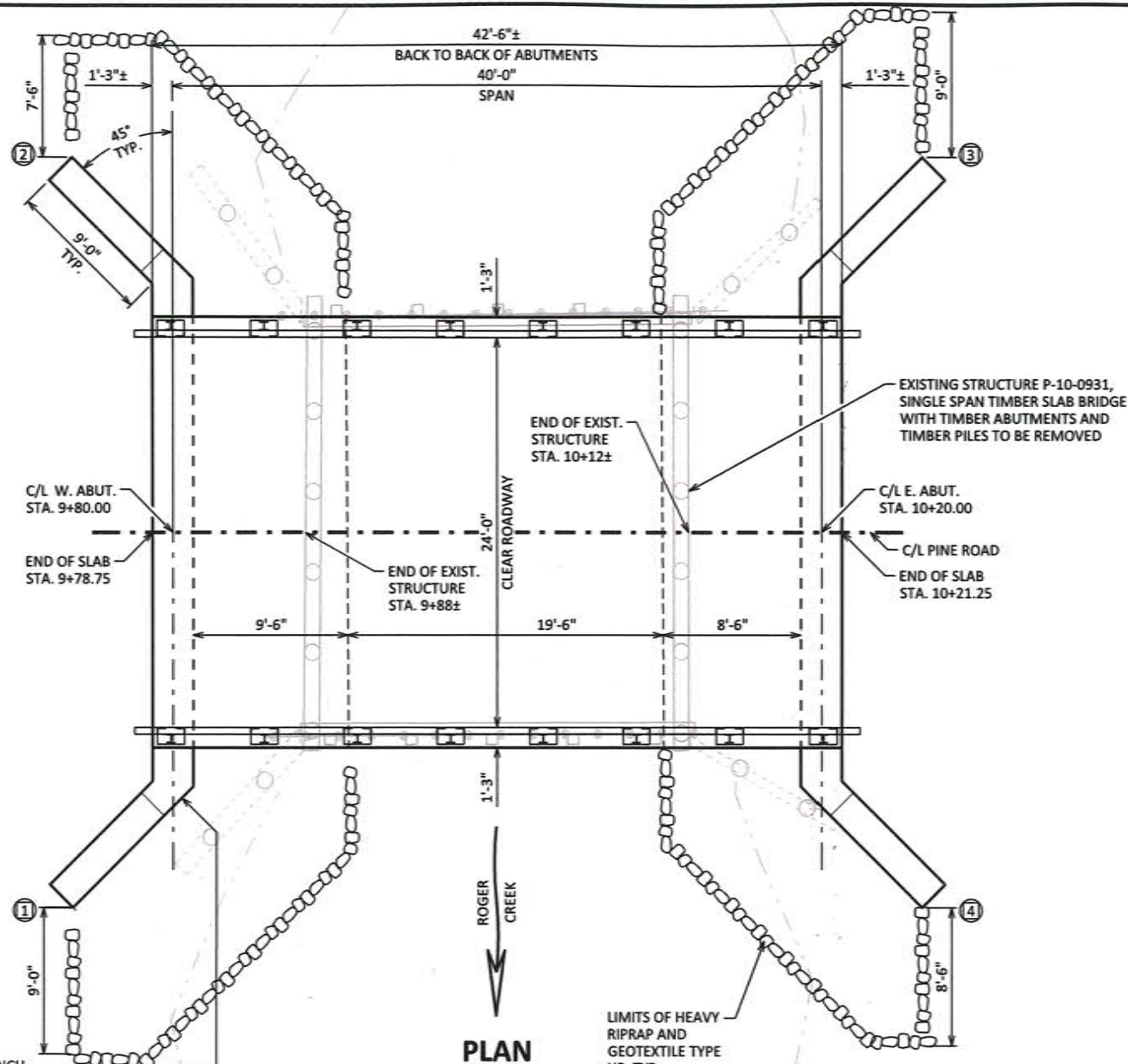
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/10/2024 PLATE NO. W20-3.8

INDICATES WING NUMBER

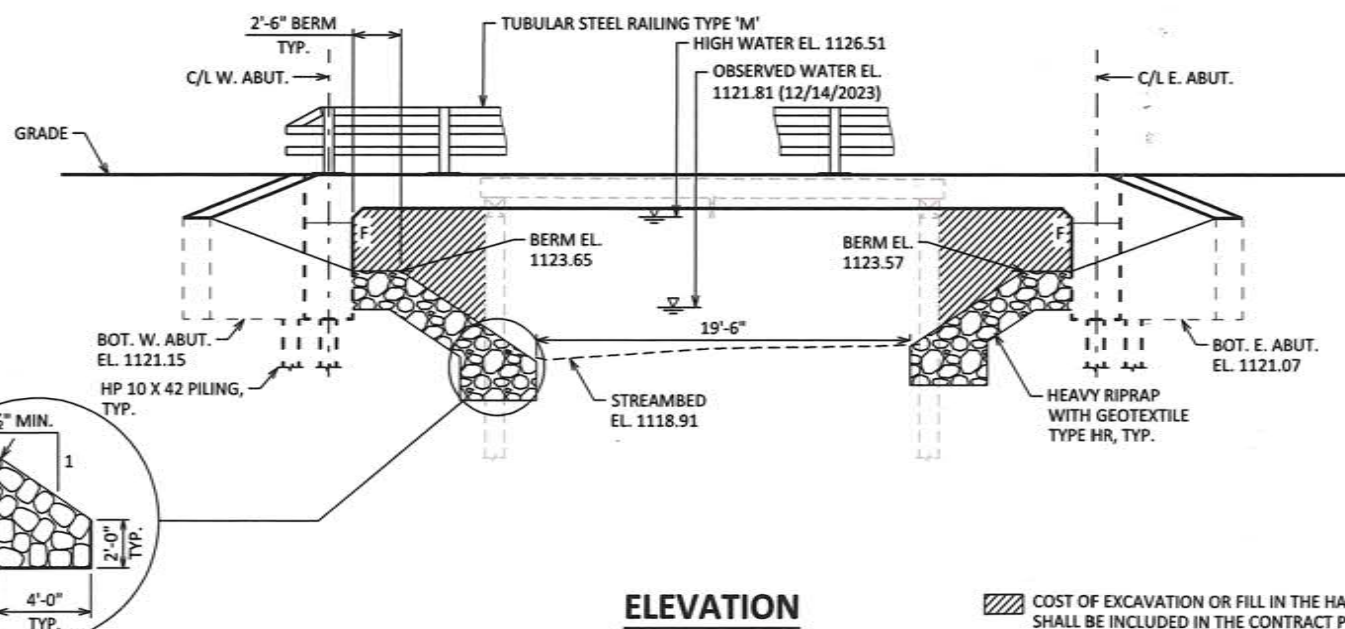


NAME PLATE AND BENCH MARK CAP. SEE "WEST ABUTMENT" SHEET FOR DETAILS



PLAN

SINGLE SPAN FLAT SLAB



ELEVATION

NORMAL TO WATERWAY

COST OF EXCAVATION OR FILL IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-10-0268".

STATE PROJECT NUMBER

8884-00-73

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: RF = 1.06
OPERATING RATING FACTOR: RF = 1.37
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
SUPERSTRUCTURE $f'_c = 4,000$ P.S.I.
ALL OTHER $f'_c = 3,500$ P.S.I.

BAR STEEL REINFORCEMENT:
GRADE 60 $f_y = 60,000$ P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS ++ PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 60 FEET LONG.

++ THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC VOLUME

FEATURE ON PINE ROAD
ADT = 60 (2026)
R.D.S. = 45 M.P.H.

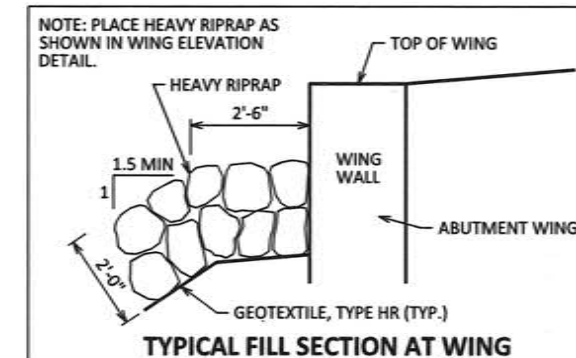
HYDRAULIC DATA

100 YEAR FREQUENCY

$Q_{100} = 1020$ C.F.S.
VEL = 5.5 F.P.S.
HW₁₀₀ = EL. 1126.51
WATERWAY AREA = 185 SQ. FT.
DRAINAGE AREA = 4.42 SQ. MI.
ROADWAY OVERTOPPING = NA
SCOUR CRITICAL CODE = 5

2 YEAR FREQUENCY

$Q_2 = 225$ C.F.S.
VEL = 1.7 F.P.S.
HW₂ = EL. 1124.79 FT.



NOTE: PLACE HEAVY RIPRAP AS SHOWN IN WING ELEVATION DETAIL.

TYPICAL FILL SECTION AT WING

STRUCTURE DESIGN CONTACTS:

JACOB FRIBERG 715-234-7008
AARON BONK 608-261-0261

THESE PLANS ARE BASED UPON STANDARD BRIDGE PLANS DEVELOPED AND MAINTAINED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION THROUGH THE USE OF THE WISDOT STANDARD BRIDGE DESIGN TOOL. THE UNDERSIGNED DESIGNER CERTIFIES THE ACCURACY OF THE BRIDGE TYPE, SIZE AND LOCATION, HYDRAULICS AND FOUNDATION SUPPORT, AND INFORMATION IN THE PLANS THAT IS NOT PART OF THE STANDARD PLANS SUPPLIED BY THE DEPARTMENT. THE DESIGNER FURTHER CERTIFIES THAT USE OF THE STANDARD BRIDGE DESIGN TOOL FOR DEVELOPMENT OF THIS PLAN IS CONSISTENT WITH THE GUIDANCE PROVIDED IN THE WISDOT BRIDGE MANUAL.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED			DATE 08/20/25
STRUCTURE B-10-268			
PINE ROAD OVER ROGER CREEK			
COUNTY	CLARK	TOWN	THORP
DESIGN SPEC: AASHTO LRFD BRIDGE DESIGN SPECIFICATION			
DESIGNED BY	JAF	CK'D	SKP
DRAWN BY	TG	CK'D	SKP
GENERAL PLAN			SHEET 1 OF 10

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE ¾" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-10-0268" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

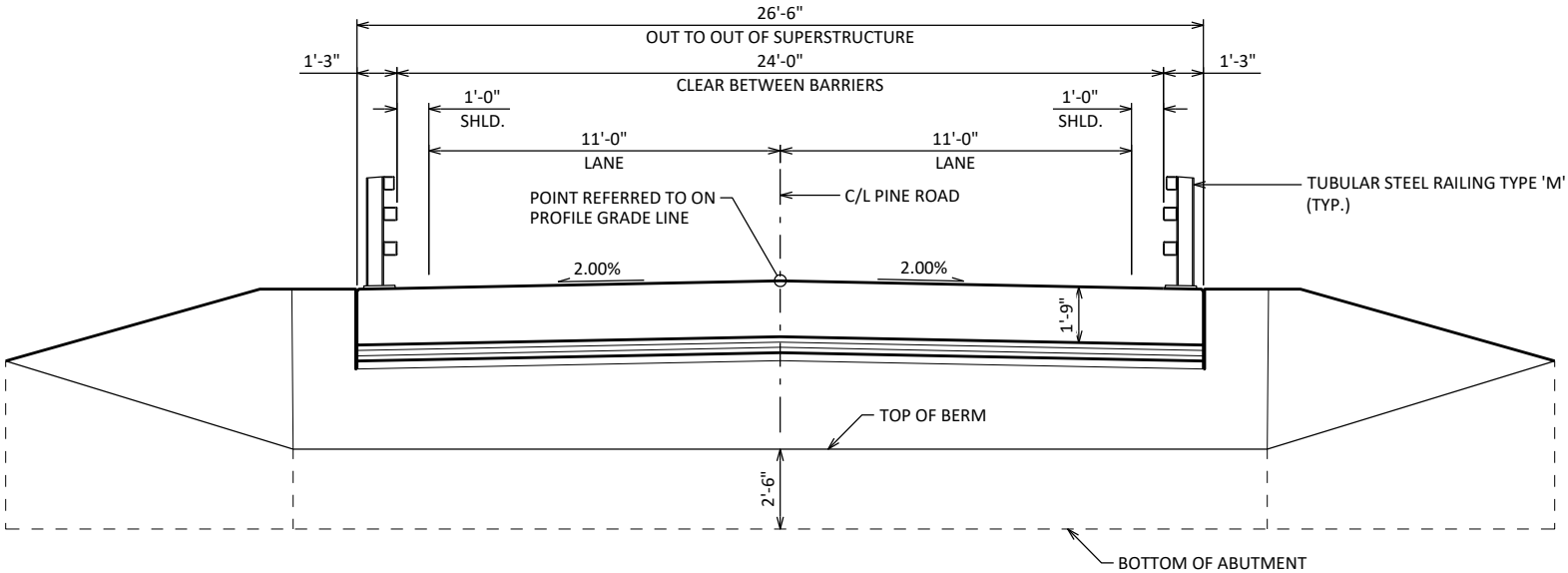
THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

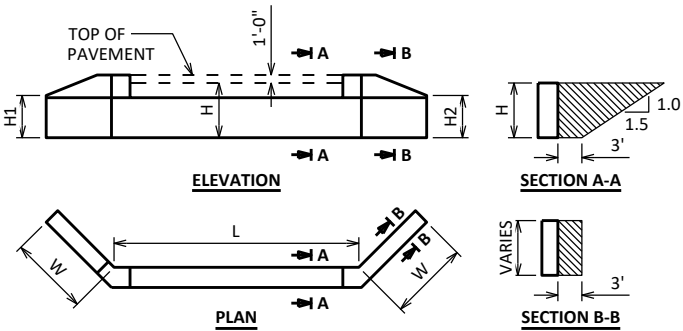
SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, INCLUDING THE SLAB EDGE AND 1'-0" UNDER THE SLAB, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.



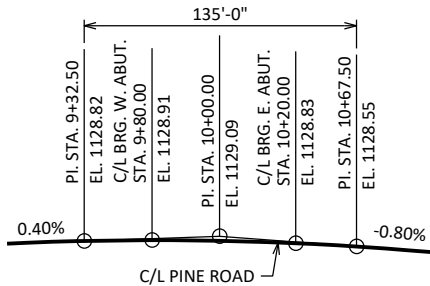
CROSS SECTION THRU ROADWAY

LOOKING UPSTATION
(PILING NOT SHOWN FOR CLARITY)

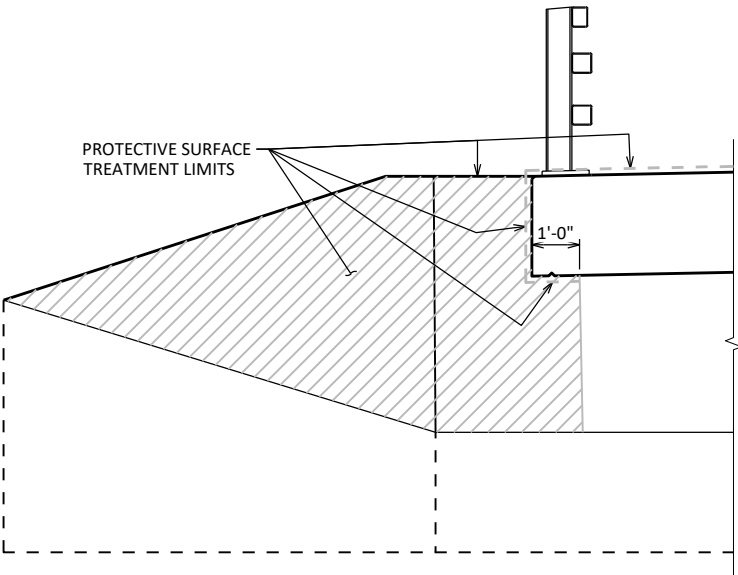


ABUTMENT BACKFILL DIAGRAM

- L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- H1 = WING 1 HEIGHT AT TIP (FT)
- H2 = WING 2 HEIGHT AT TIP (FT)
- W = WING LENGTH (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$
- $V_{CY} = V_{CF}(EF)/27$
- $V_{TON} = V_{CY}(2.0)$



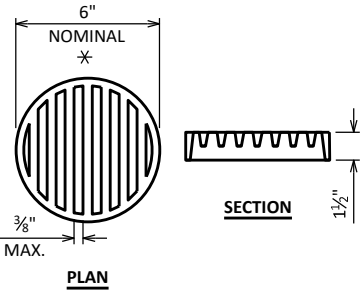
PROFILE GRADE LINE



PROTECTIVE SURFACE
TREATMENT DETAILS

BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
2	11+34	33' RT; SPIKE IN POWER POLE	1126.92



RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	W. ABUT.	E. ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS P-10-0931	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-10-0268	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	144	144	288
502.0100	CONCRETE MASONRY BRIDGES	CY	77	25	25	127
502.3200	PROTECTIVE SURFACE TREATMENT	SY	148	15	15	178
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	1,980	1,980	3,960
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	15,920	1,490	1,490	18,900
513.4061	RAILING TUBULAR TYPE M	LF	90	---	---	90
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	5	5	10
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	420	420	840
606.0300	RIPRAP HEAVY	CY	---	50	45	95
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	69	69	138
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	42	42	84
645.0120	GEOTEXTILE TYPE HR	SY	---	70	65	135
	NON-BID ITEMS					
	FILLER	SIZE	---	---	---	½", ¾"

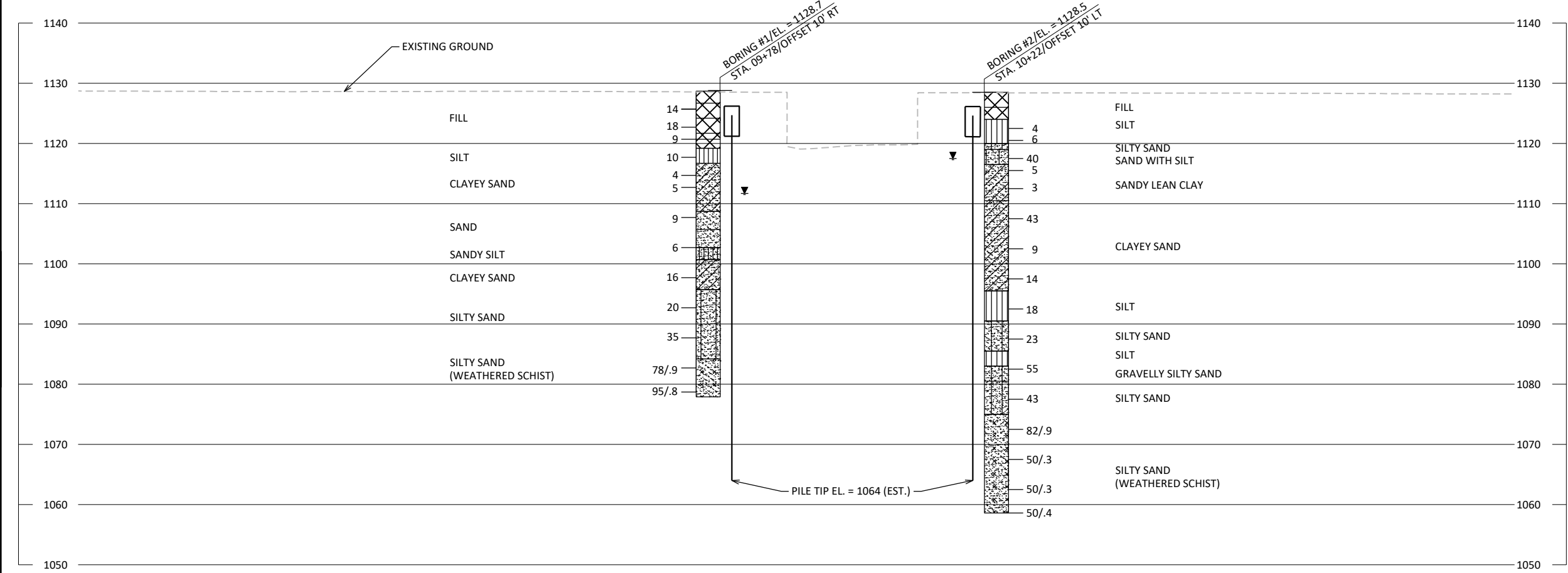
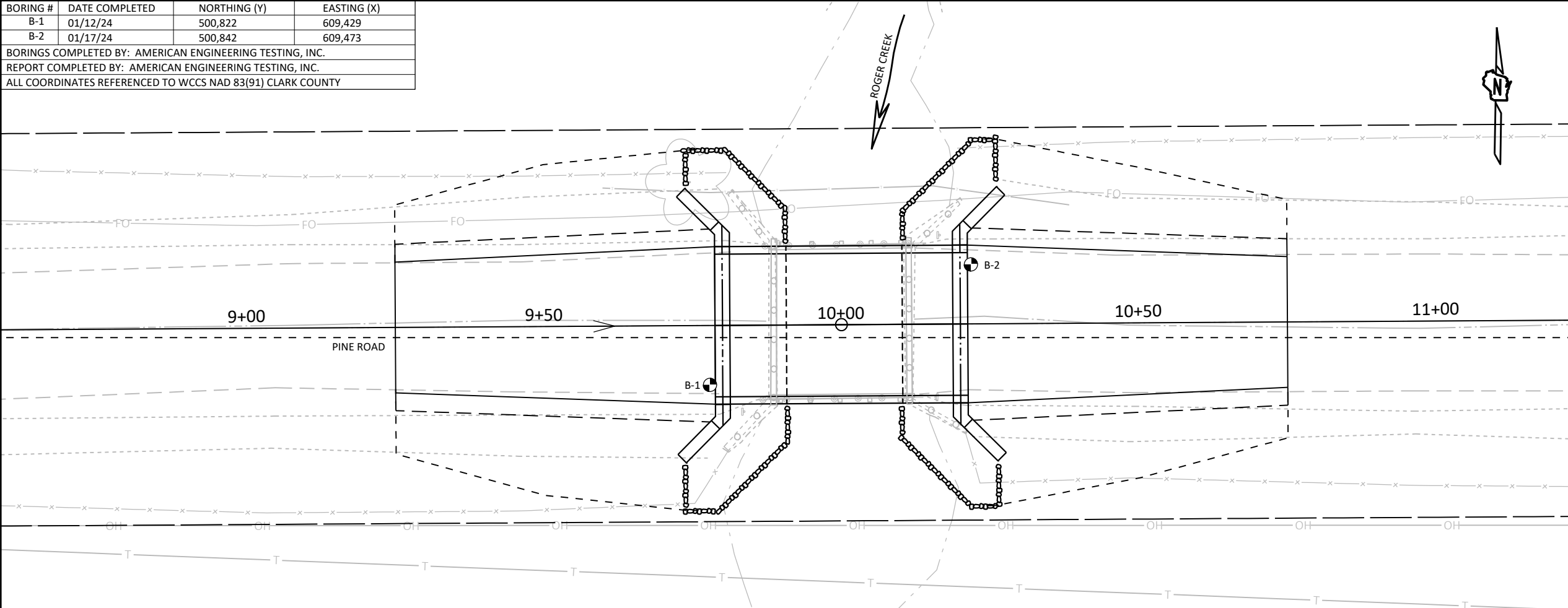
TYPICAL SECTION THRU ABUTMENT

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
DRAWN BY		TG	PLANS CK'D SKP
CROSS SECTION & QUANTITIES		SHEET 2	

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
B-1	01/12/24	500,822	609,429
B-2	01/17/24	500,842	609,473
BORINGS COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.			
REPORT COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.			
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) CLARK COUNTY			



STATE PROJECT NUMBER

8884-00-73

MATERIAL SYMBOLS

ASPHALT

CONCRETE

SAND

BOULDERS OR COBBLES

SHALE

TOPSOIL

FILL

CLAY

LIMESTONE

SANDSTONE

PEAT

GRAVEL

SILT

BEDROCK (UNKNOWN)

IGNEOUS/META

LEGEND OF BORING

BORING #/EL.
STA./OFFSET

ST

0.25

17

F-C

COBBLE OR BOULDER

WEATHERED LIMESTONE

CORE RUN #1 - 24'-29'

REC=80%, RQD=72%

UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

AT TIME OF DRILLING

END OF DRILLING

AFTER DRILLING

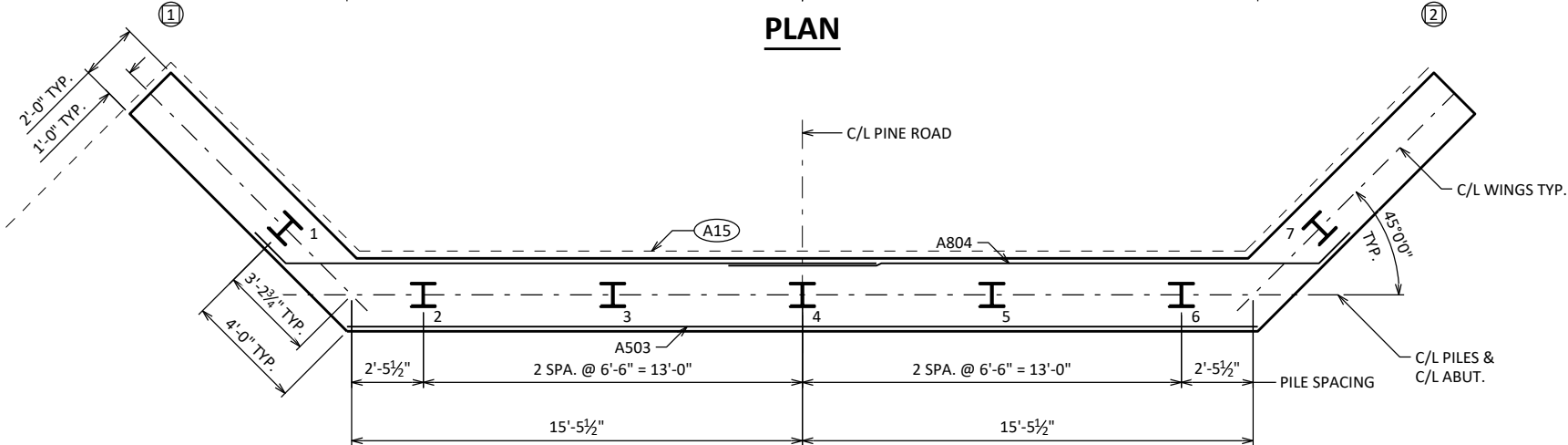
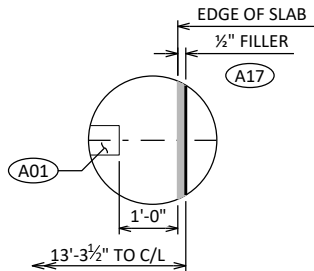
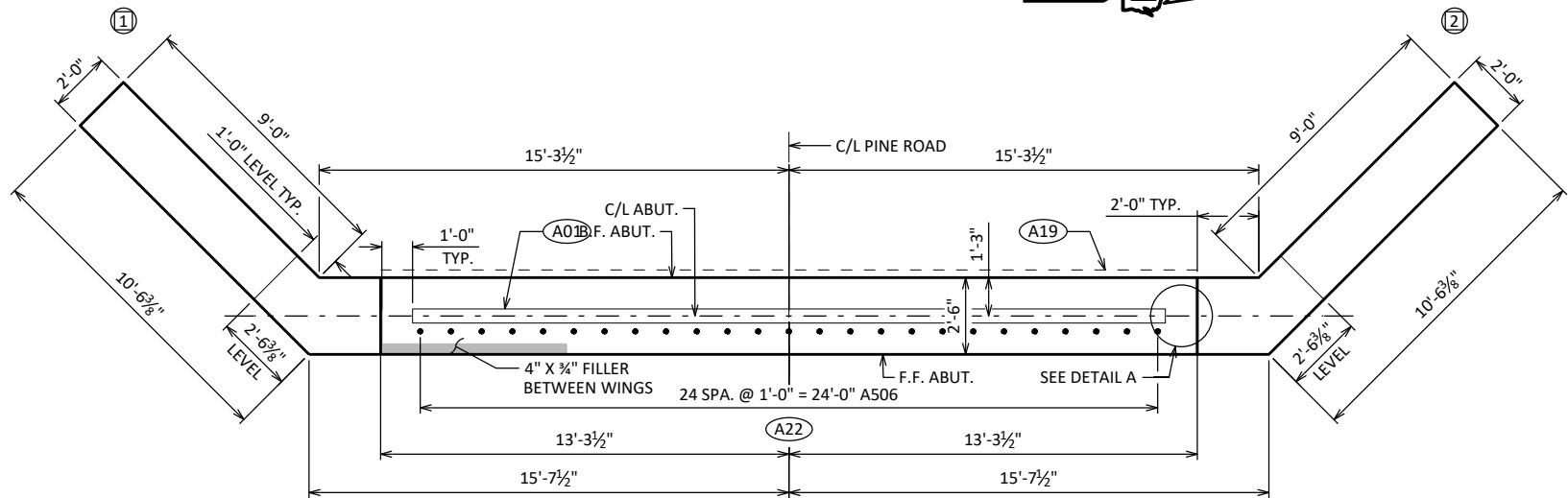
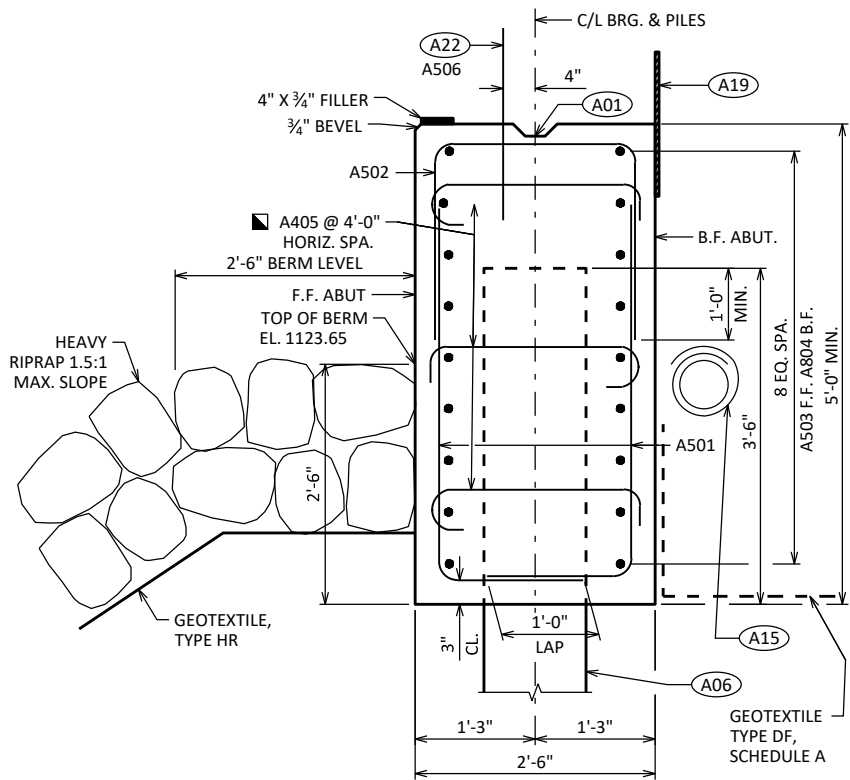
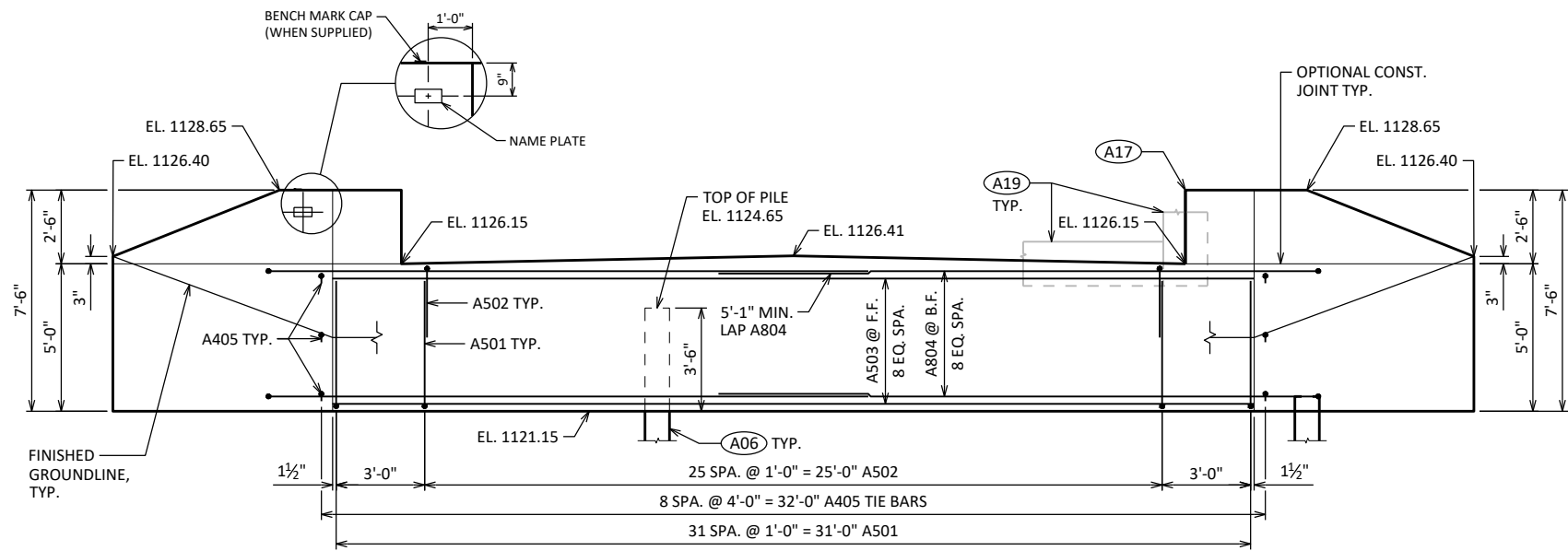
ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
DRAWN BY HJO		PLANS CK'D JAF	
SUBSURFACE EXPLORATION		SHEET 03	



- A01** CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
- A06** SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 60' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17** 1/2" FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19** 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- A22** A506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
DRAWN BY		TG	PLANS CK'D SKP
WEST ABUTMENT		SHEET 4	

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

Technical drawings of various pipe fittings and elbows, including dimensions and angles.

A501: Elbow with dimensions 4'-6" (vertical) and 1'-7" (horizontal).

A502, A407, A508: Elbow with dimensions 2'-7" (vertical), 4'-5" (vertical), 4'-4" (vertical), 2'-2" (horizontal), 1'-8" (horizontal), and 2'-2" (horizontal). Labels A502, A407, and A508 are shown on the right.

A405: Elbow with dimensions 2'-2" (horizontal) and 4 1/2" (vertical).

A804, A509, A810: Elbow with dimensions 1'-6" (diagonal) and angle 135°.

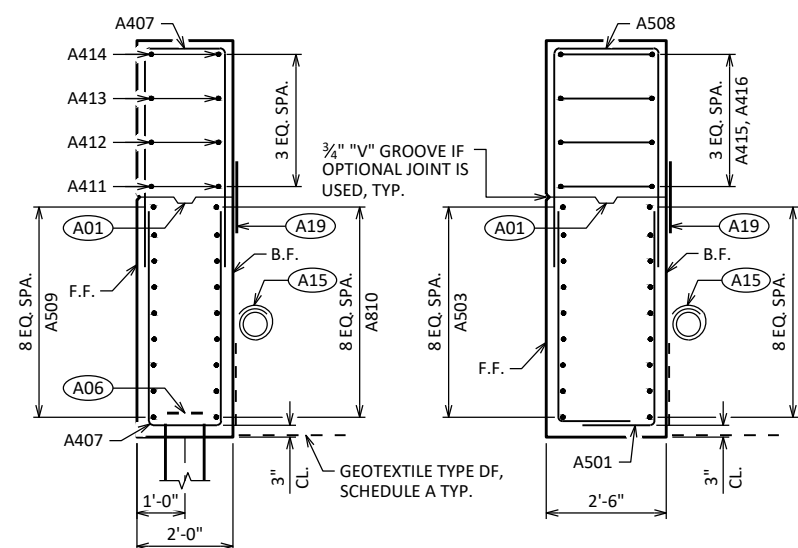
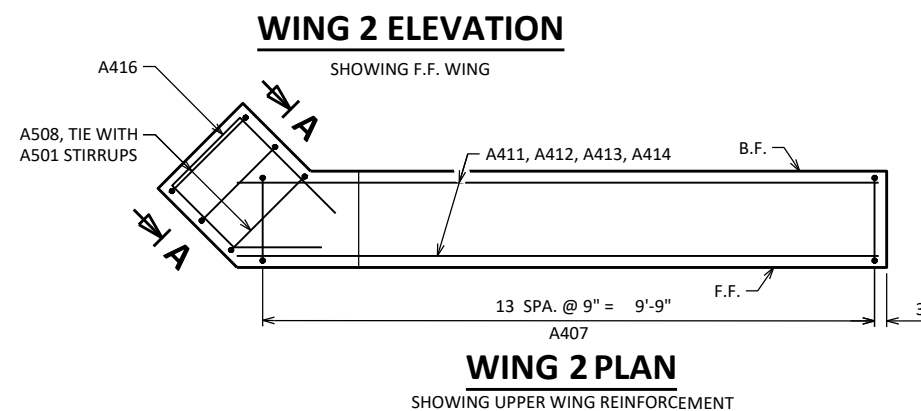
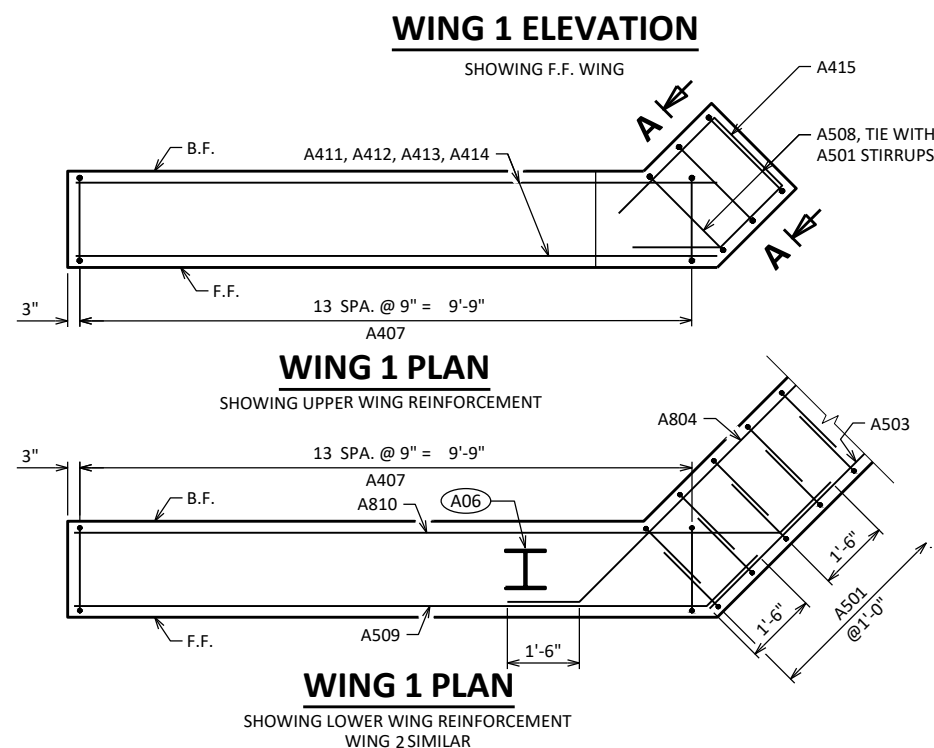
A415: Elbow with dimensions 2'-10" (horizontal), 2'-0" (vertical), 2'-0" (horizontal), and angle 135°0'0".

A416: Elbow with dimensions 2'-10" (horizontal), 2'-0" (vertical), 2'-0" (horizontal), and angle 135°0'0".

- A01** OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE ¾" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06** SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 60' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19** 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

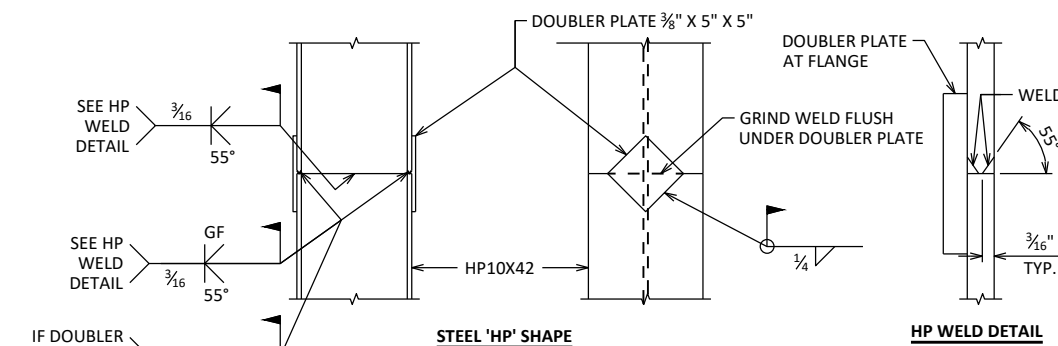
NO.	DATE	REVISION		BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION				
STRUCTURE B-10-268				
		DRAWN BY	TG	PLANS CK'D SKP
WEST ABUTMENT DETAILS			SHEET 5	

SCALE -

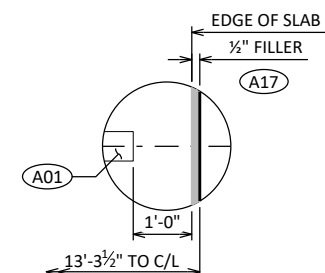


SECTION THRU WING 1

SECTION A-A



'HP' PILE DETAILS

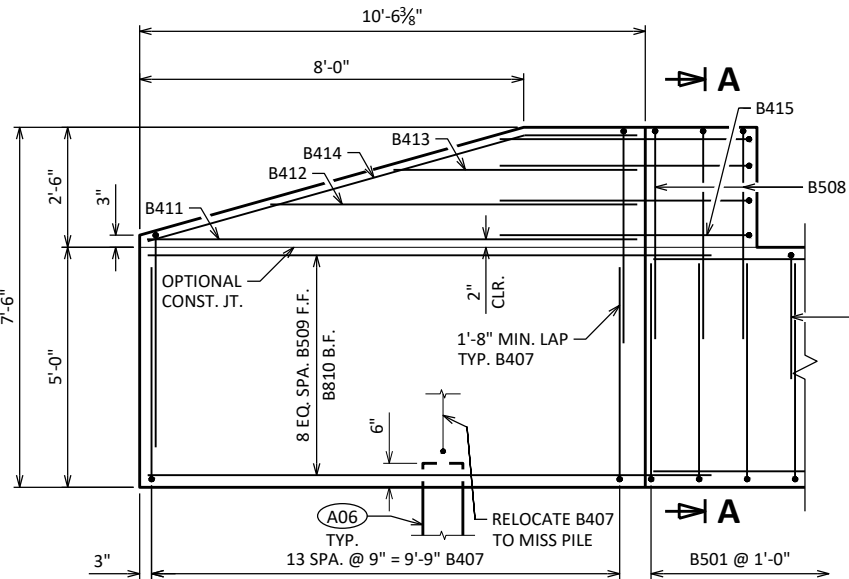


- | | | | | | |
|--|------|-----------------|---------|---------------|----|
| | | | | | |
| NO. | DATE | REVISION | | | |
| STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION | | | | | |
| STRUCTURE | | B-10-268 | | | |
| | | DRAWN
BY | TG | PLANS
CK'D | SK |
| EAST
ABUTMENT | | | SHEET 6 | | |
| | | | | | |

BILL OF BARS

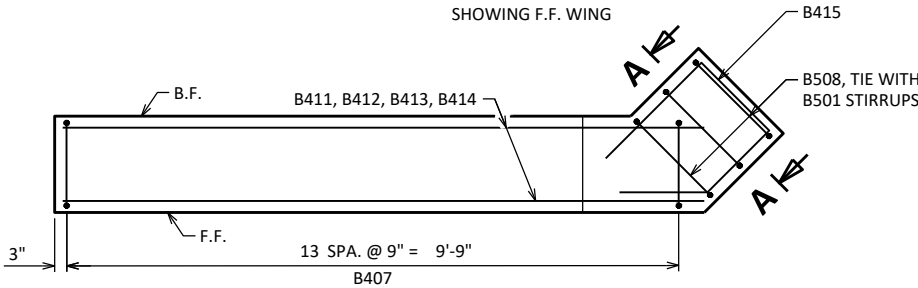
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		64	6'-0"	X		ABUT BODY STIRRUPS
B502		26	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
B503		9	31'-3"			ABUT BODY HORIZ. - F.F.
B804		18	21'-7"	X		ABUT BODY HORIZ. - B.F.
B405		27	3'-0"	X		ABUT BODY TIE BARS
B506	X	25	2'-0"			ABUT BODY DOWEL BARS
B407	X	56	10'-4"	X		WING STIRRUPS
B508	X	6	10'-7"	X		WING CORNER STIRRUPS
B509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
B810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
B411	X	4	10'-1"			WING UPPER HORIZ.
B412	X	4	7'-7"			WING UPPER HORIZ.
B413	X	4	5'-0"			WING UPPER HORIZ.
B414	X	4	9'-8"	X		WING TOP HORIZ.
B415	X	4	8'-3"	X		WING 3 UPPER HORIZ. CORNER
B416	X	4	8'-4"	X		WING 4 UPPER HORIZ. CORNER



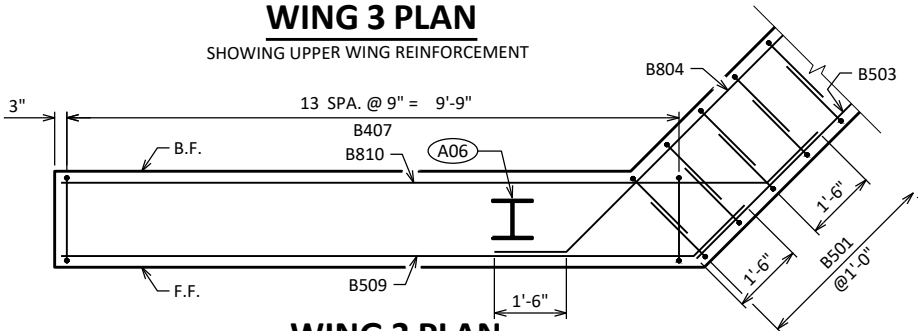
WING 3 ELEVATION

SHOWING F.F. WING



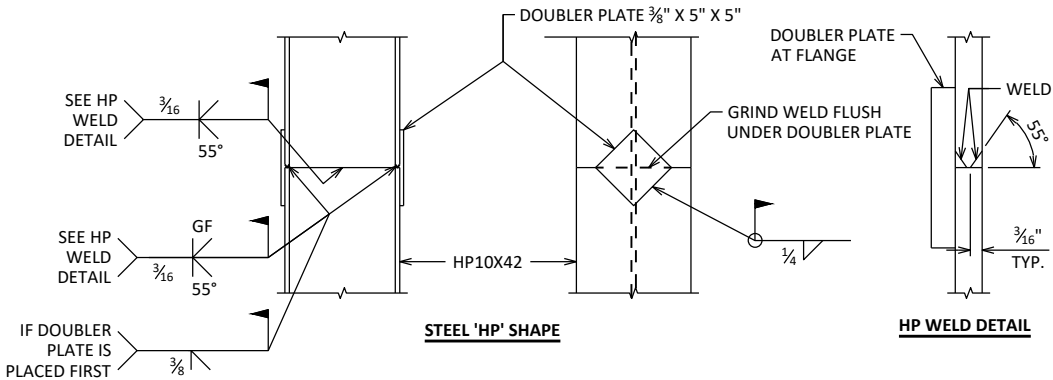
WING 3 PLAN

SHOWING UPPER WING REINFORCEMENT

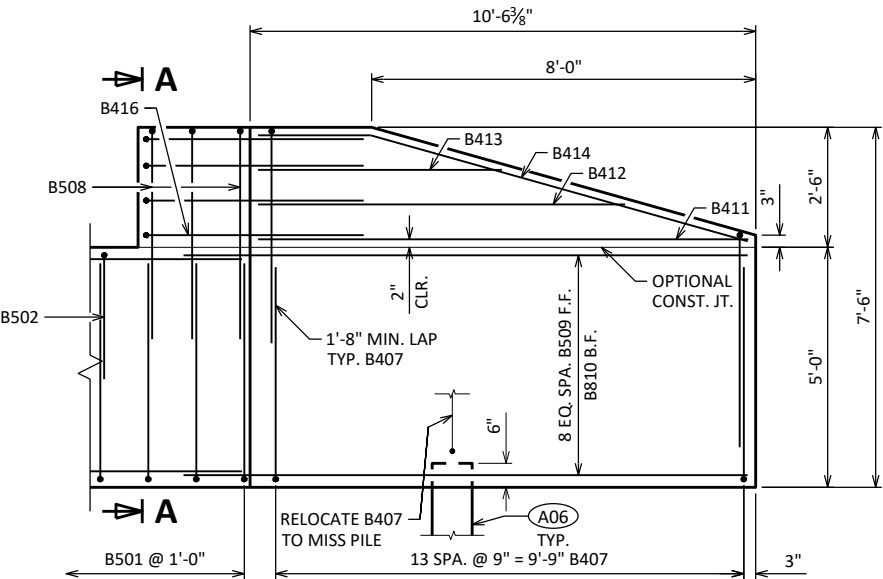


WING 3 PLAN

SHOWING LOWER WING REINFORCEMENT
WING 4 SIMILAR

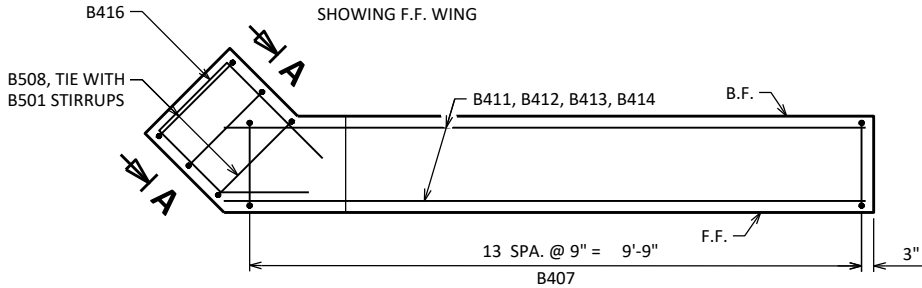


'HP' PILE DETAILS



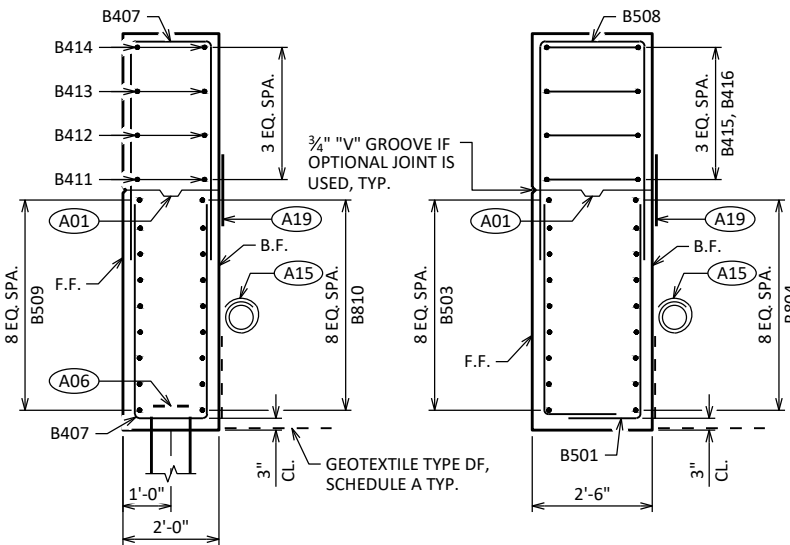
WING 4 ELEVATION

SHOWING F.F. WING



WING 4 PLAN

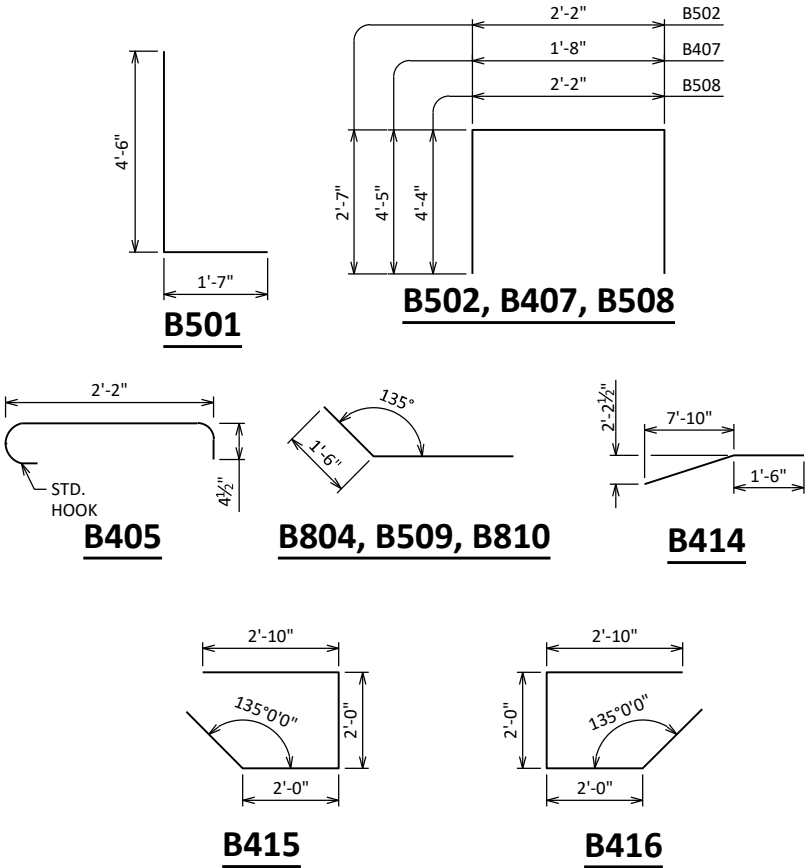
SHOWING UPPER WING REINFORCEMENT



SECTION THRU WING 3

TYPICAL BOTH WINGS

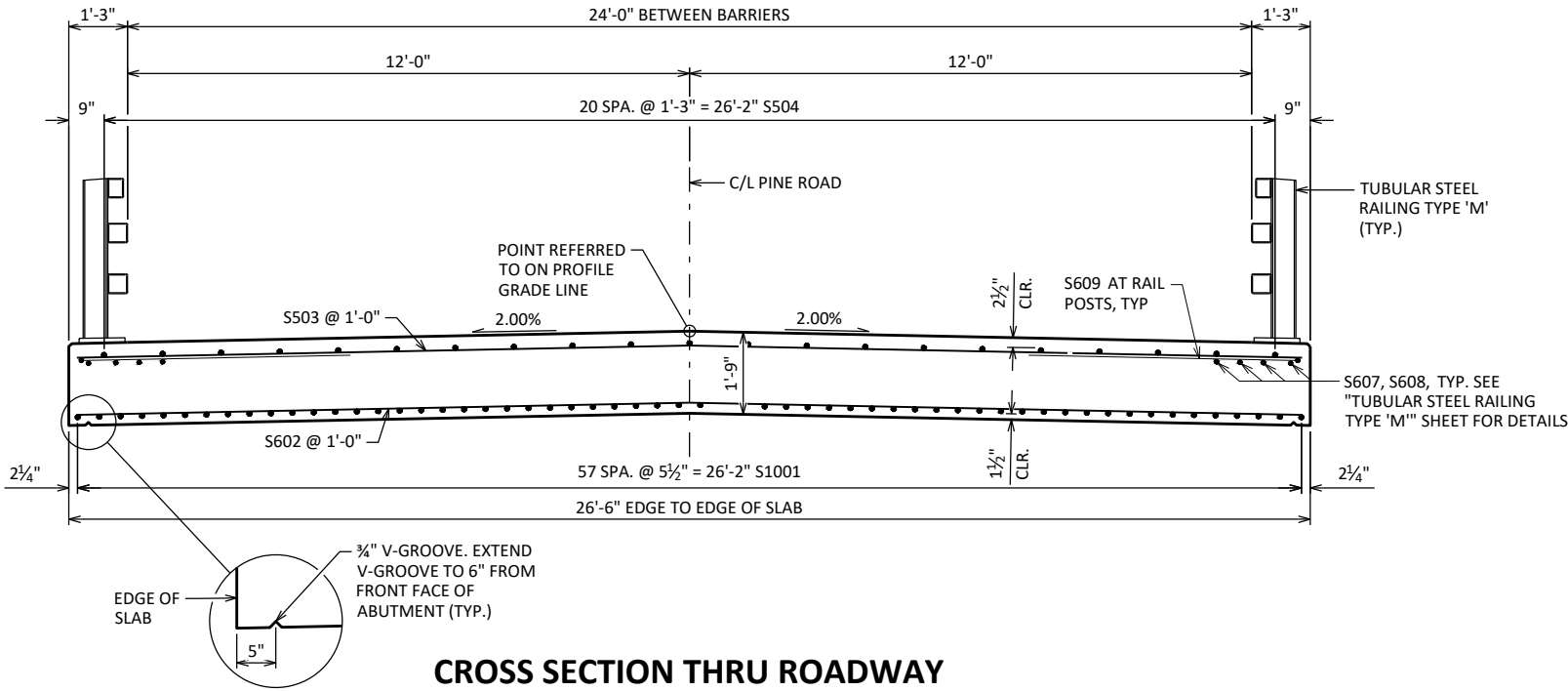
SECTION A-A



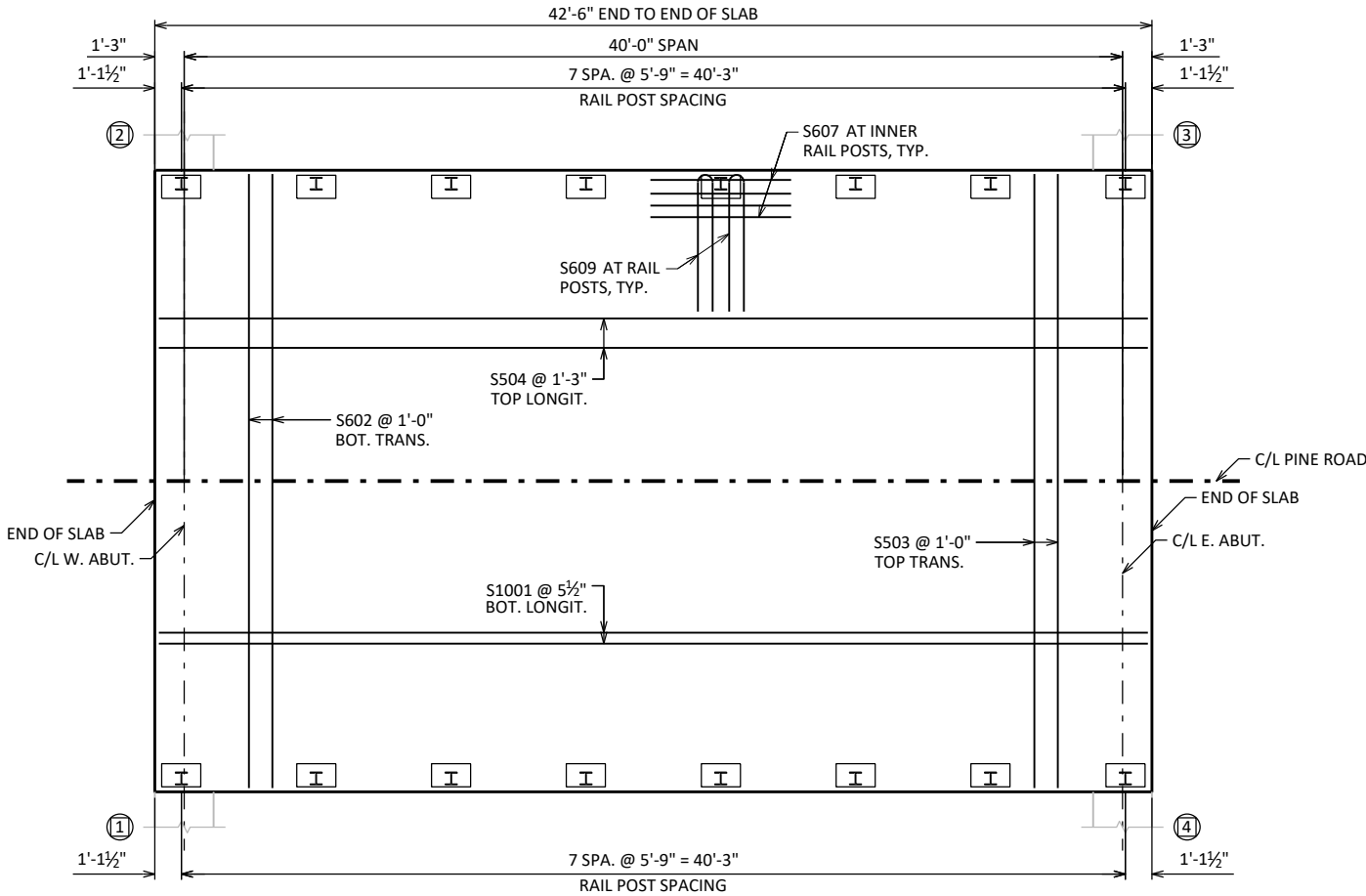
- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06 SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 60' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
DRAWN BY		TG	PLANS CK'D SKP
EAST ABUTMENT DETAILS		SHEET 7	

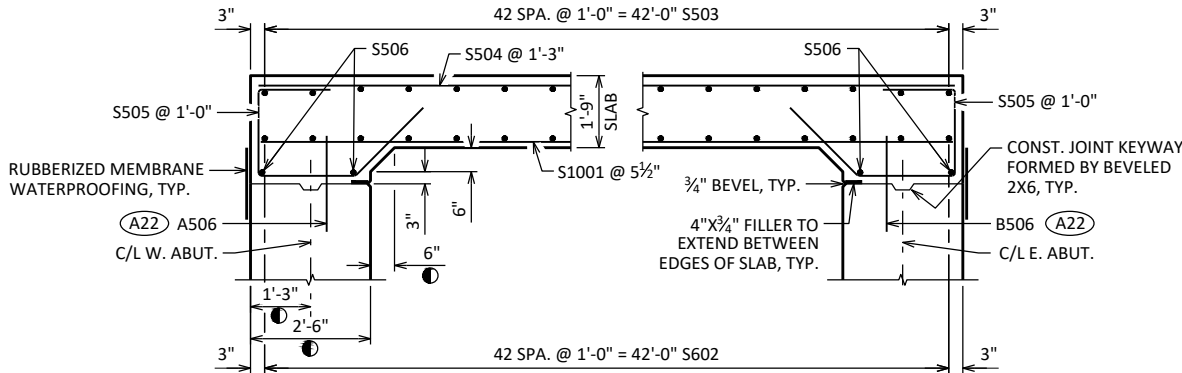
SCALE =



CROSS SECTION THRU ROADWAY



PLAN

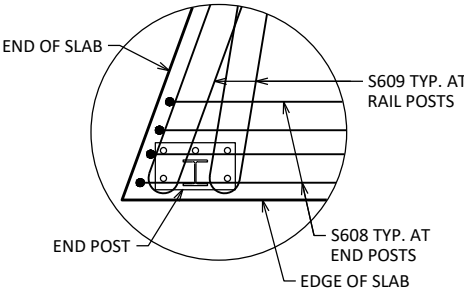


LONGITUDINAL SECTION

DIMENSIONS ARE GIVEN PARALLEL TO € ROADWAY UNLESS OTHERWISE NOTED.

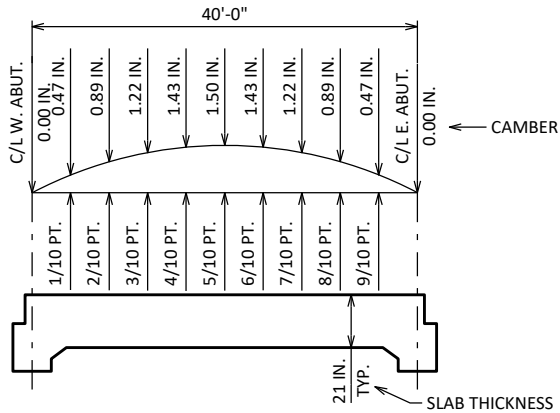
MEASURED NORMAL TO THE € OF ABUTMENT. DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS.

(A22) A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)



END POST DETAILS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
DRAWN BY		TG	PLANS CK'D SKP
SUPERSTRUCTURE		SHEET 8	



CAMBER AND SLAB THICKNESS DIAGRAM

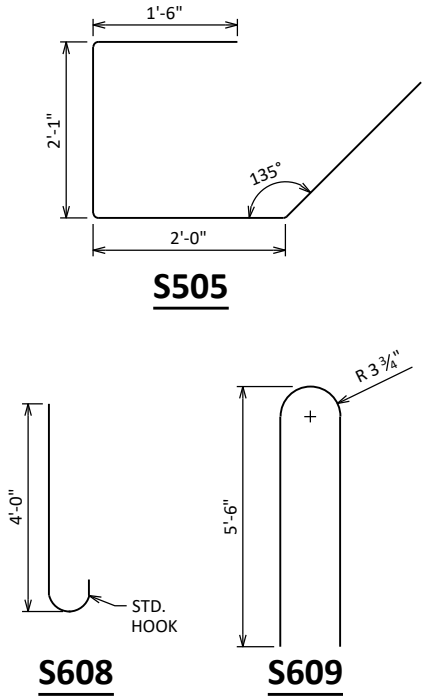
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

LESS	TOP OF SLAB ELEVATION AT FINAL GRADE
PLUS	SLAB THICKNESS
PLUS	CAMBER
PLUS	FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS	TOP OF SLAB FALSEWORK ELEVATION

TOP OF SLAB ELEVATIONS

LOCATION	C/L BRG. W. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L BRG. E. ABUT.
N. EDGE OF DECK	1128.65	1128.64	1128.64	1128.64	1128.63	1128.62	1128.61	1128.60	1128.59	1128.58	1128.57
CROWN OR R/L	1128.91	1128.91	1128.91	1128.90	1128.90	1128.89	1128.88	1128.87	1128.86	1128.84	1128.83
S. EDGE OF DECK	1128.65	1128.64	1128.64	1128.64	1128.63	1128.62	1128.61	1128.60	1128.59	1128.58	1128.57



BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S1001	X	58	42'-2"			SLAB BOTTOM LONGITUDINAL
S602	X	43	26'-2"			SLAB BOTTOM TRANSVERSE
S503	X	43	26'-2"			SLAB TOP TRANSVERSE
S504	X	21	42'-2"			SLAB TOP LONGITUDINAL
S505	X	54	7'-4"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	26'-2"			ABUTMENT DIAPHRAGM LONGITUDINAL
S607	X	48	6'-0"			SLAB TOP LONGIT. UNDER RAIL POSTS
S608	X	16	4'-8"	X		SLAB TOP LONGIT. UNDER RAIL END POSTS
S609	X	32	11'-3"	X		SLAB TOP HOOKS UNDER RAIL POSTS

SURVEY TOP OF SLAB ELEVATIONS

LOCATION	WEST ABUTMENT	5/10 PT.	EAST ABUTMENT
N. GUTTER			
CROWN OR R/L			
S. GUTTER			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

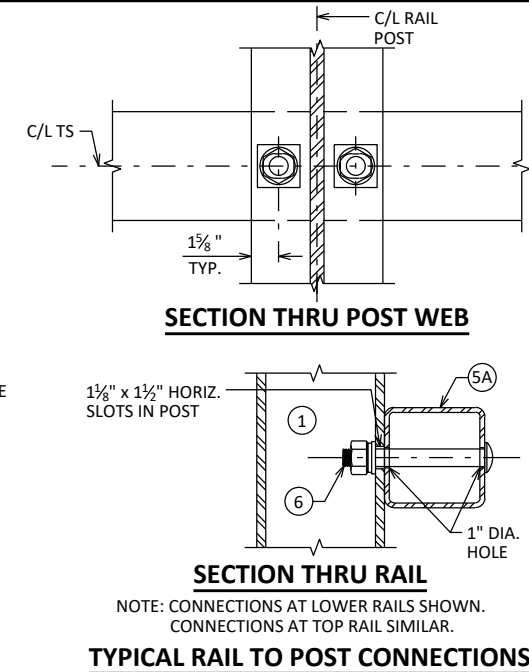
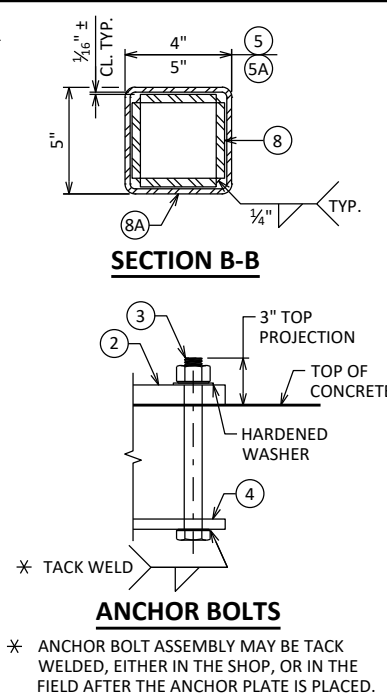
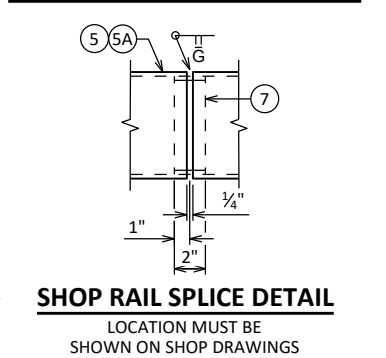
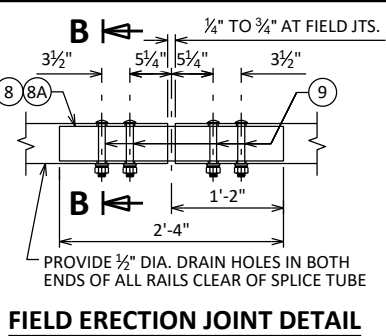
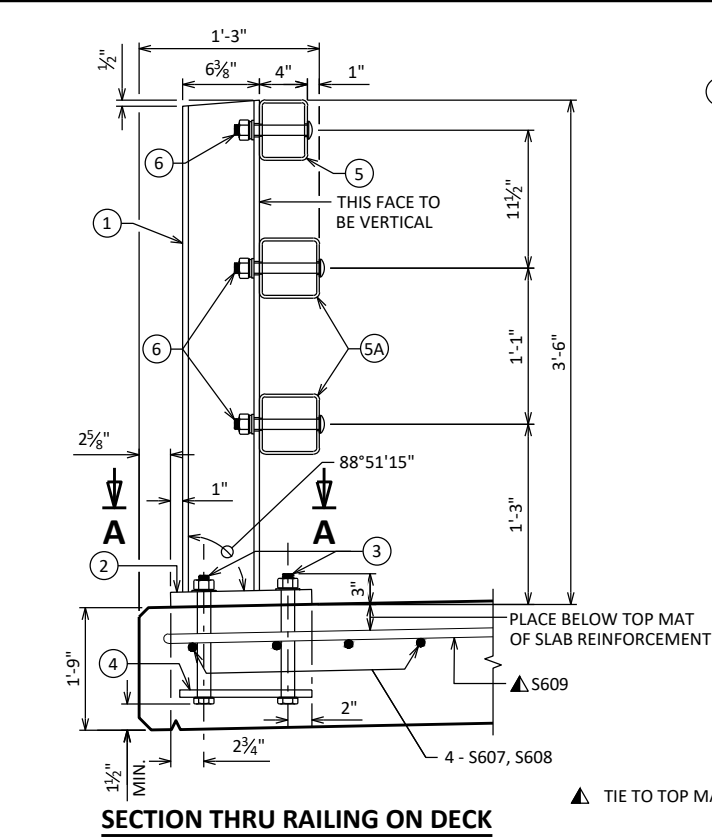
NOTES

FILL IN THE TABLE OF "SURVEY TOP OF SLAB ELEVATIONS" FOR EACH SPAN ON AS BUILT PLANS.

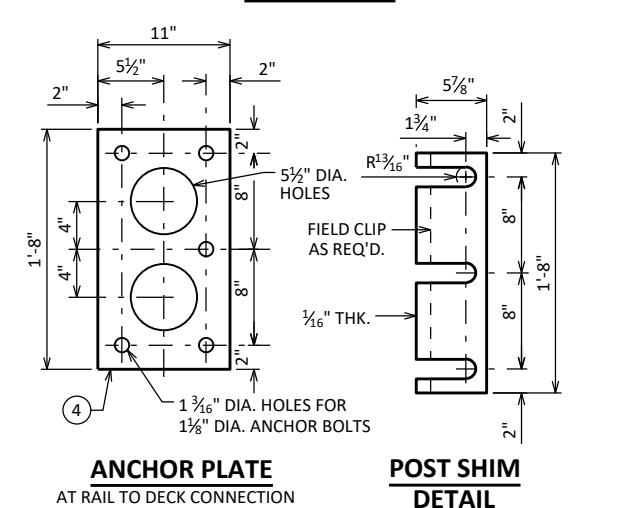
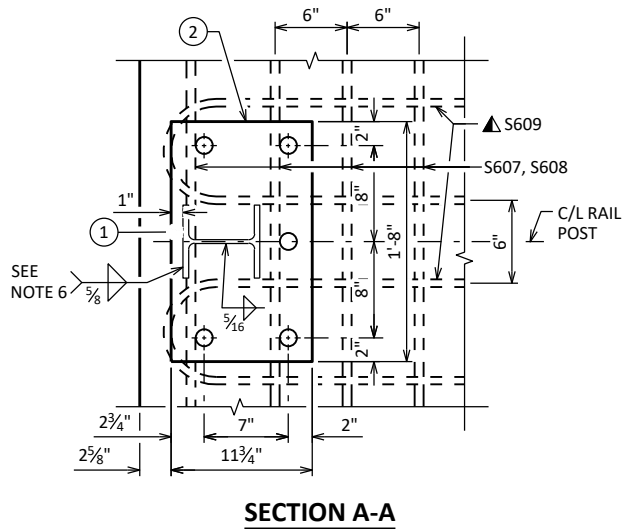
TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

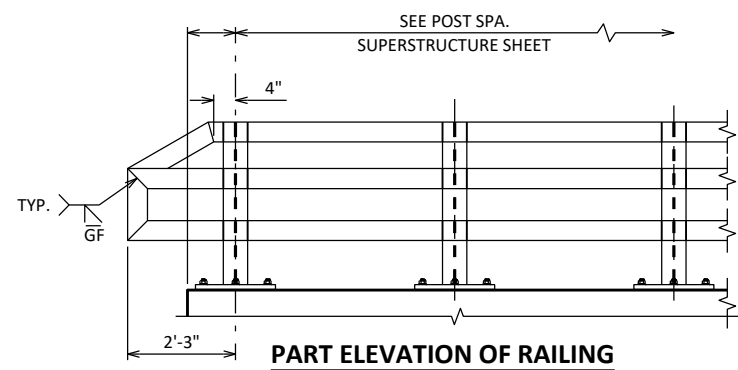
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
DRAWN BY		TG	PLANS CK'D SKP
SUPERSTRUCTURE DETAILS		SHEET 9	



- LEGEND**
- 1 W6 x 25 WITH 1 1/8" x 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
 - 2 PLATE 1 1/4" x 11 3/4" x 1'-8" WITH 1 1/16" OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
 - 3 ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
 - 4 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
 - 5 TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
 - 5A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
 - 6 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 5/8" x 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
 - 7 SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
 - 8 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
 - 8A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
 - 9 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" x 1 1/4" LONGIT. SLOTTED HOLES IN PLATE NO. 10A AT FIELD JOINTS AND 1 5/16" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 8A. PROVIDE 1 5/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.

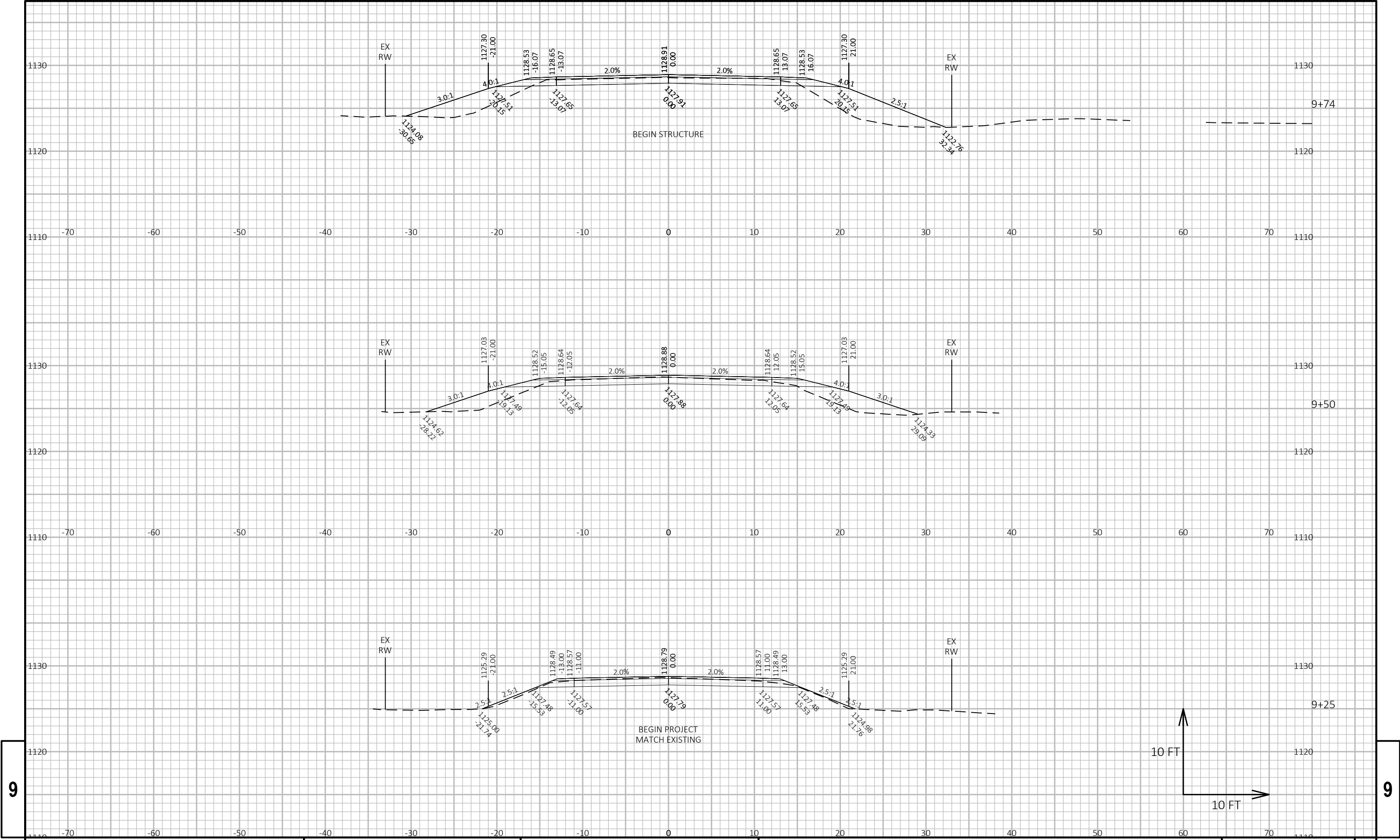


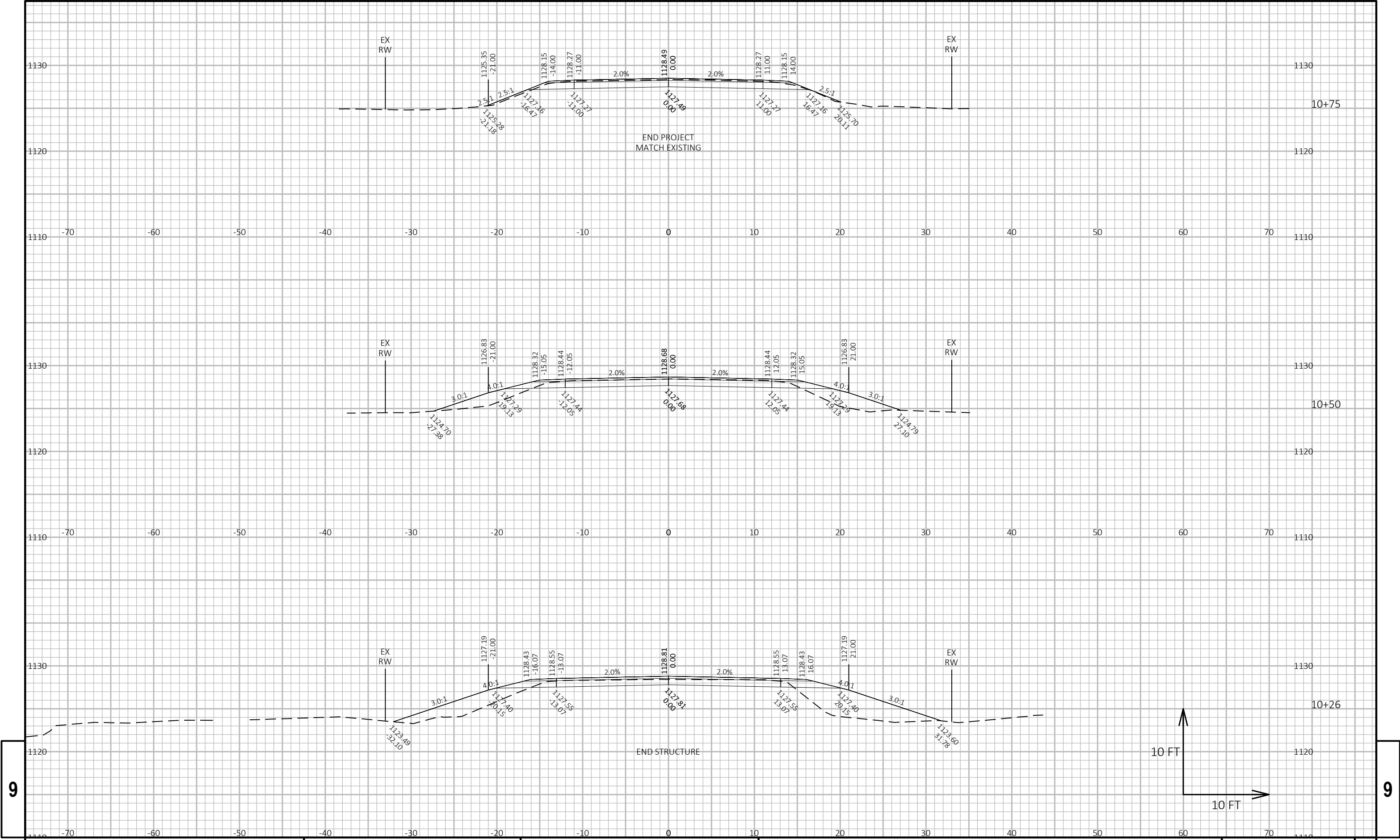
THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.1.0.0



- GENERAL NOTES**
- 1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
 - 2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
 - 3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/2 TURN.
 - 4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
 - 5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
 - 6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
 - 7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
 - 8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
 - 9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-268			
DRAWN BY		TG	PLANS CK'D SKP
TUBULAR STEEL RAILING TYPE 'M'		SHEET 10	





Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>