

JANUARY 2026

ORDER OF SHEETS

Section No. 1 Title
 Section No. 2 Typical Sections and Details
 Section No. 3 Estimate of Quantities
 Section No. 4 Miscellaneous Quantities
 Section No. 5 Right of Way Plat
 Section No. 6 Plan and Profile
 Section No. 7 Standard Detail Drawings
 Section No. 8 Sign Plates
 Section No. 9 Structure Plans
 Section No. 9 Computer Earthwork Data
 Section No. 9 Cross Sections

TOTAL SHEETS = 82



N

EAU CLAIRE COUNTY
PROJECT LOCATION

DESIGN DESIGNATION

A.A.D.T. 2026 = 160
 A.A.D.T. 2046 = 170
 D.H.V. = N/A
 D.D. = 50/50
 T. = 16.5%
 DESIGN SPEED = 40 MPH
 ESALS = 44,000

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	
PROPERTY LINE	— — —
LOT LINE	— - -
LIMITED HIGHWAY EASEMENT	— - - -
EXISTING RIGHT OF WAY	— - - -
PROPOSED OR NEW R/W LINE	— - - -
SLOPE INTERCEPT	- - - - -
REFERENCE LINE	— - - - -
EXISTING CULVERT	- - - - -
PROPOSED CULVERT (Box or Pipe)	— - - - -
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	▲ ▲ ▲
WOODED OR SHRUB AREA	---

GRADE LINE
ORIGINAL GROUND
MARSH OR ROCK PROFILE (To be noted as such)
SPECIAL DITCH
GRADE ELEVATION
CULVERT (Profile View)

UTILITIES
ELECTRIC
FIBER OPTIC
GAS
SANITARY SEWER
STORM SEWER
TELEPHONE
WATER
UTILITY PEDESTAL
POWER POLE
TELEPHONE POLE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

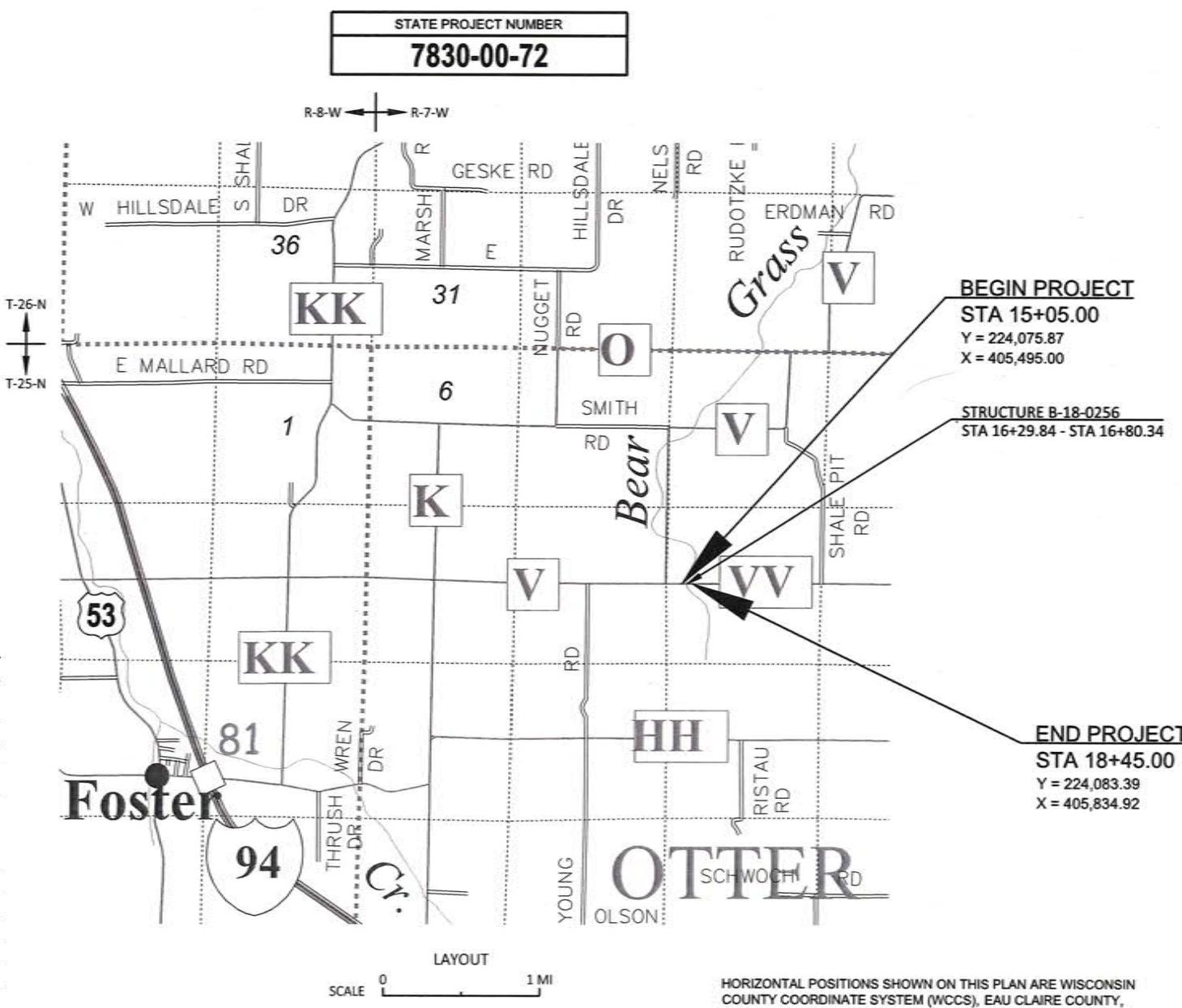
PLAN OF PROPOSED IMPROVEMENT

FOSTER - AUGUSTA

BEARS GRASS CREEK BRIDGE B-18-0256

CTH VV
EAU CLAIRE COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
7830-00-72		



ACCEPTED FOR
EAU CLAIRE COUNTY
Date 7-22-26 *J. Davis Pickering*
(Signature and Title of Official)

ORIGINAL PLANS PREPARED BY
COOPER ENGINEERING



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
 Surveyor COOPER ENGINEERING
 Designer COOPER ENGINEERING
 Project Manager TOU YANG, PE
 Regional Examiner NW Region
 Regional Supervisor TOU YANG, PE

APPROVED FOR THE DEPARTMENT
7/30/2025
DATE: *J. D. Y.*
(Signature)

LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT
AC	ACRES
AGG	AGGREGATE
AH	AHEAD
ADT	AVERAGE DAILY TRAFFIC
AVG.	AVERAGE
ASPH	ASPHALTIC
BK.	BACK
BM	BENCHMARK
△	CENTRAL ANGLE OR DELTA
¢, C/L	CENTERLINE
C & G	CURB AND GUTTER
CABC	CRUSHED AGGREGATE
	BASE COURSE
CONC.	CONCRETE
COR	CORNER
CORR	CORRUGATED
CSCP	CORRUGATED STEEL
	CULVERT PIPE
CSPA	CORRUGATED STEEL PIPE ARCH
CTH	COUNTY TRUNK HIGHWAY
CP.	CULVERT PIPE
CY	CUBIC YARD
CWT.	HUNDREDWEIGHT
DIA	DIAMETER
D	DEGREE OF CURVE
DHV	DESIGN HOURLY VOLUME
DWY	DRIVEWAY
EBS	EXC. BELOW SUB GRADE
ELEV., EL	ELEVATION
ELEC.	ELECTRIC
EXC	EXCAVATION
EXIST	EXISTING
E	EAST
FE	FIELD ENTRANCE
FF.	FACE TO FACE
FL, F/L	FLOW LINE
FS	FULL SUPERELEVATION
G	GARAGE
GN	GRID NORTH
H	HOUSE
HYD	HYDRANT
I	INTERSECTION ANGLE
INTERS	INTERSECTION
INV.	INVERT
IP	IRON PIN OR PIPE
LC	LONG CHORD OF CURVE
LF	LINEAR FOOT
LHF	LEFT HAND FORWARD
L	LENGTH OF CURVE
LT.	LEFT
LS	LUMP SUM
MH	MANHOLE
N	NORTH
NC	NORMAL CROWN
PAVT	PAVEMENT
PC	POINT OF CURVATURE
PE	PRIVATE ENTRANCE
PI	POINT OF INTERSECTION
PL	PROPERTY LINE
PP	POWER POLE
PT	POINT OF TANGENCY
R	RANGE, RADIUS
RCCP	REINFORCED CONCRETE
	CULVERT PIPE
RD	ROAD
REBAR	REINFORCEMENT BAR
REQD	REQUIRED
RDWY	ROADWAY
RHF	RIGHT HAND FORWARD
RL, R/L	REFERENCE LINE
RR	RAILROAD
RT.	RIGHT
R/W	RIGHT-OF-WAY
S	SOUTH
SAN S	SANITARY SEWER
SDD	STANDARD DETAIL DRAWING
SE	SUPER ELEVATION
SF.	SQUARE FEET
SHLDR	SHOULDER
SPECs	SPECIFICATIONS
SQ.	SQUARE
SS.	STORM SEWER
SY.	SQUARE YARD
STH	STATE TRUNK HIGHWAY
ST.	STREET
STA.	STATION
SW	SIDEWALK
T	TANGENT
TC	TOP OF CURB
T _L , T/L	TRANSIT LINE
TEL	TELEPHONE
TEMP	TEMPORARY
TLE	TEMPORARY LIMITED EASEMENT
TYP	TYPICAL
USH	UNITED STATES HIGHWAY
UG	UNDERGROUND
V	DESIGN SPEED
VAR.	VARIABLE
VERT	VERTICAL
YD	YARD

UTILITY CONTACTS

COMMUNICATIONS

BRIGHTSPEED
BRIAN HUHN
425 ELLINGSON AVE
HAWKINS, WI 54530
PHONE: 715-563-8294
EMAIL: brian.huhn@brightspeed.com

ELECTRIC

EAU CLAIRE ENERGY COOPERATIVE
ARIK ARNEVIK
8214 HWY 12, PO BOX 368
FALL CREEK, WI 54742-0368
PHONE: (715) 836-6485
EMAIL: aarnevik@ecec.com

ALL UTILITIES LISTED ARE MEMBERS OF DIGGERS HOTLINE



Dial 811 or (800)242-8511
www.DiggersHotline.com

OTHER CONTACTS

DESIGN CONSULTANT

COOPER ENGINEERING
JACOB FRIBERG
2600 COLLEGE DRIVE
RICE LAKE, WI 54868
PHONE: (715) 234-7008
EMAIL: jfriberg@cooperengineering.net

EAU CLAIRE COUNTY

HIGHWAY COMMISSIONER
JON JOHNSON
5061 US HIGHWAY 53
EAU CLAIRE, WI 54701
PHONE: (715) 839-2952
EMAIL: ecchwy@eauclairecounty.gov

WISDOT REGIONAL CONTACT

WISDOT LOCAL PROGRAM SUPERVISOR
TOU YANG
718 W CLAIREMONT AVE
EAU CLAIRE, WI 54701
PHONE: (715) 833-5570
EMAIL: Tou.Yang@dot.wi.gov

WDNR REGIONAL CONTACT

WDNR/WISDOT LIAISON
LEAH NICOL
1300 WEST CLAIREMONT AVENUE
EAU CLAIRE, WI 54701
PHONE: (715) 934-9014
EMAIL: Leah.Nicol@wisconsin.gov

GENERAL NOTES:

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

ACCESS TO ALL RESIDENCES & SIDE ROADS SHALL BE MAINTAINED DURING CONSTRUCTION.

THE LOCATION OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

CTH VV WILL BE CLOSED DURING CONSTRUCTION AND NO DETOUR ROUTE WILL BE MARKED.

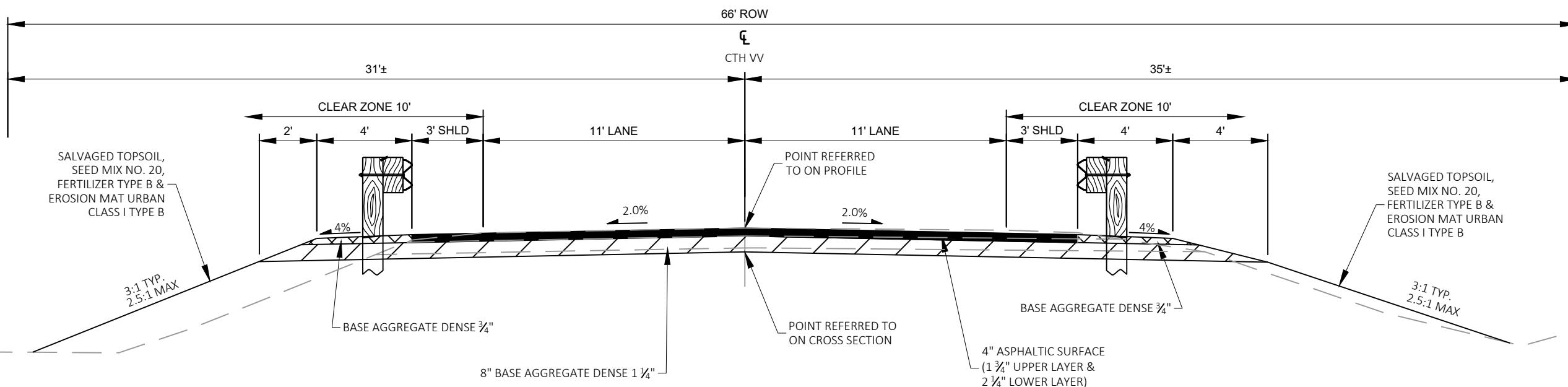
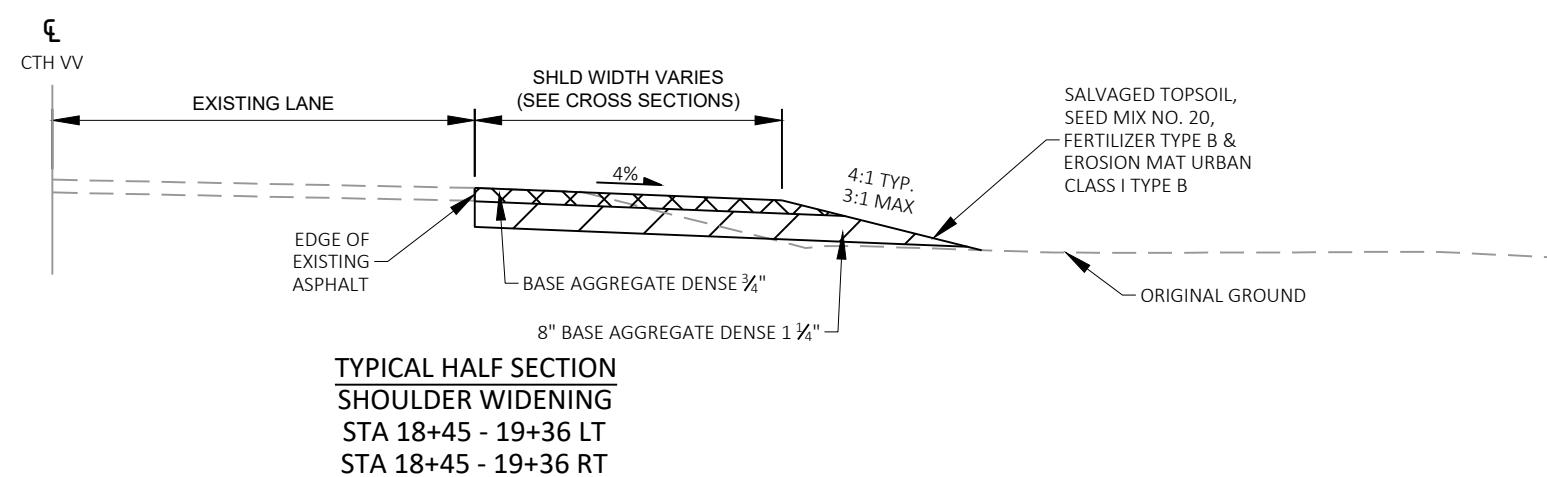
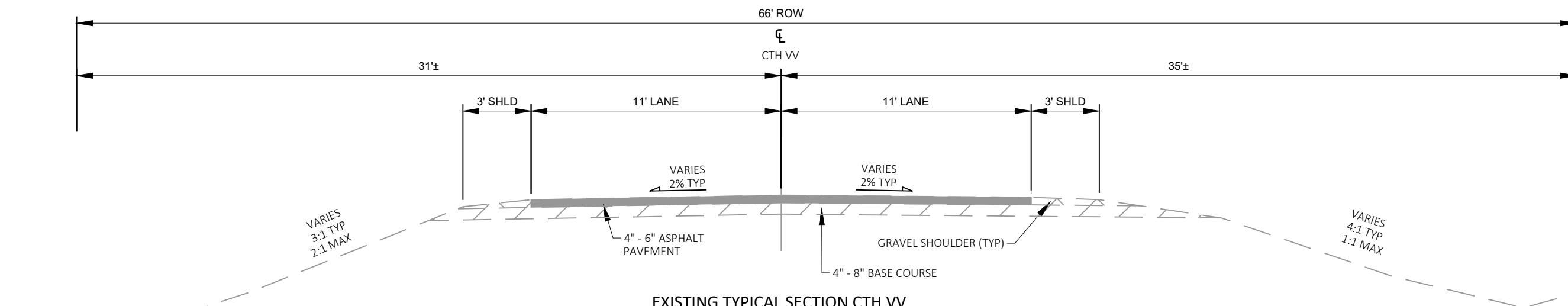
RUNOFF COEFFICIENT TABLE

LAND USE:	HYDROLOGIC SOIL GROUP					
	A		B		C	
	SLOPE RANGE (%)		SLOPE RANGE (%)		SLOPE RANGE (%)	
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.15 .44
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.20 .30
SIDE SLOPE-TURF			.25 .32		.27 .34	
PAVEMENT:						
ASPHALT				.70 - .95		
CONCRETE				.80 - .95		
BRICK				.70 - .80		
DRIVES, WALKS				.75 - .85		
ROOFS				.75 - .95		
GRAVEL ROADS, SHOULDERS				.40 - .60		

TOTAL PROJECT AREA = 0.80 ACRES

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.60 ACRES

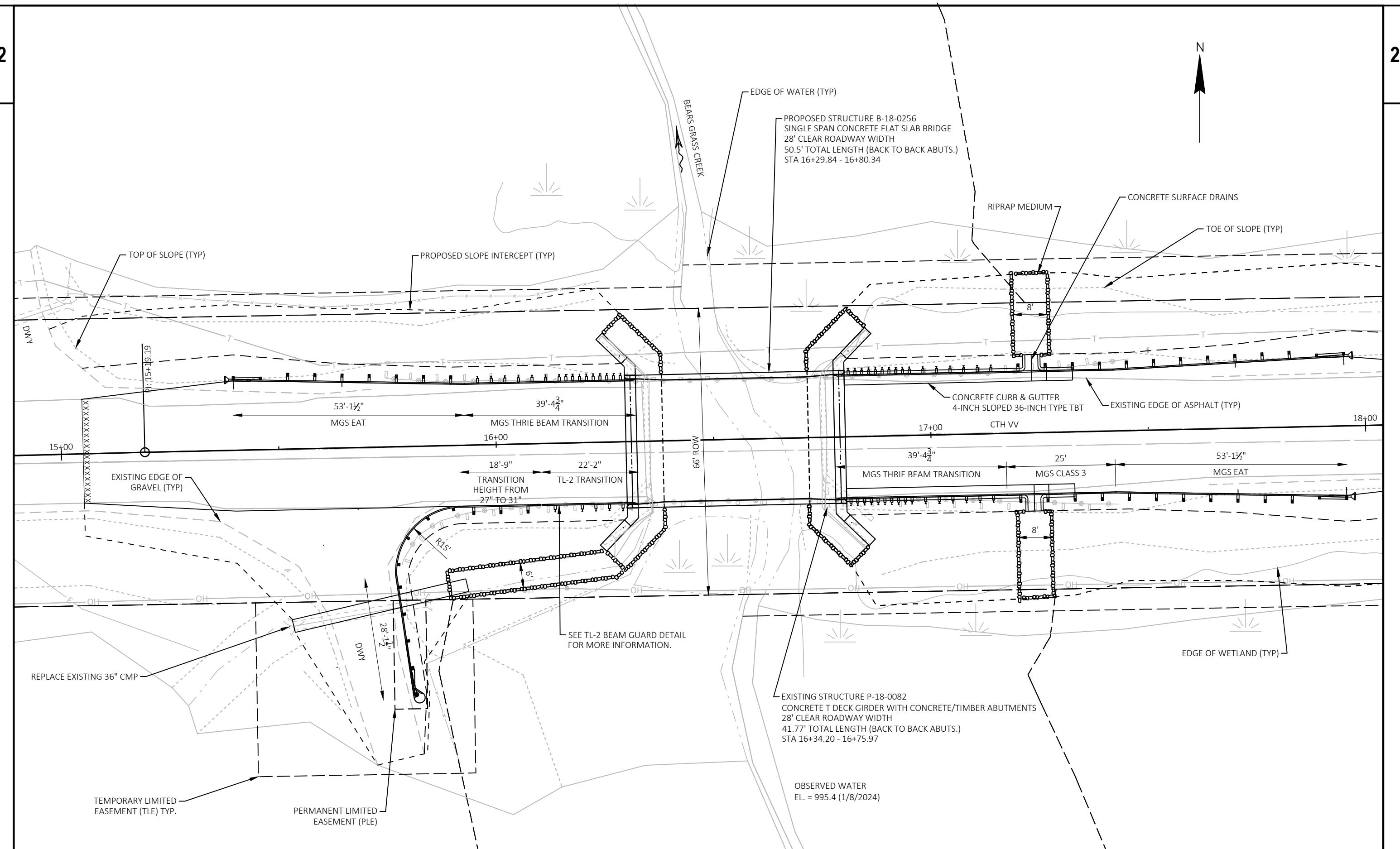
2



PROPOSED TYPICAL SECTION CTH VV
STA 15+05.00 - 18+45.00

2

2



PROJECT NO: 7830-00-72

HWY: CTH VV

COUNTY: EAU CLAIRE

CONSTRUCTION DETAILS - BEAM GUARD LAYOUT

SHEET

E

FILE NAME : G:\2023-PRO\23258173\C3D\Sheets\021601-ECM.DWG
LAYOUT NAME - CD - BEAM GUARD

PLOT DATE : 11/19/2025 8:11

PLOT BY : JACOB FRIE

PLOT NA

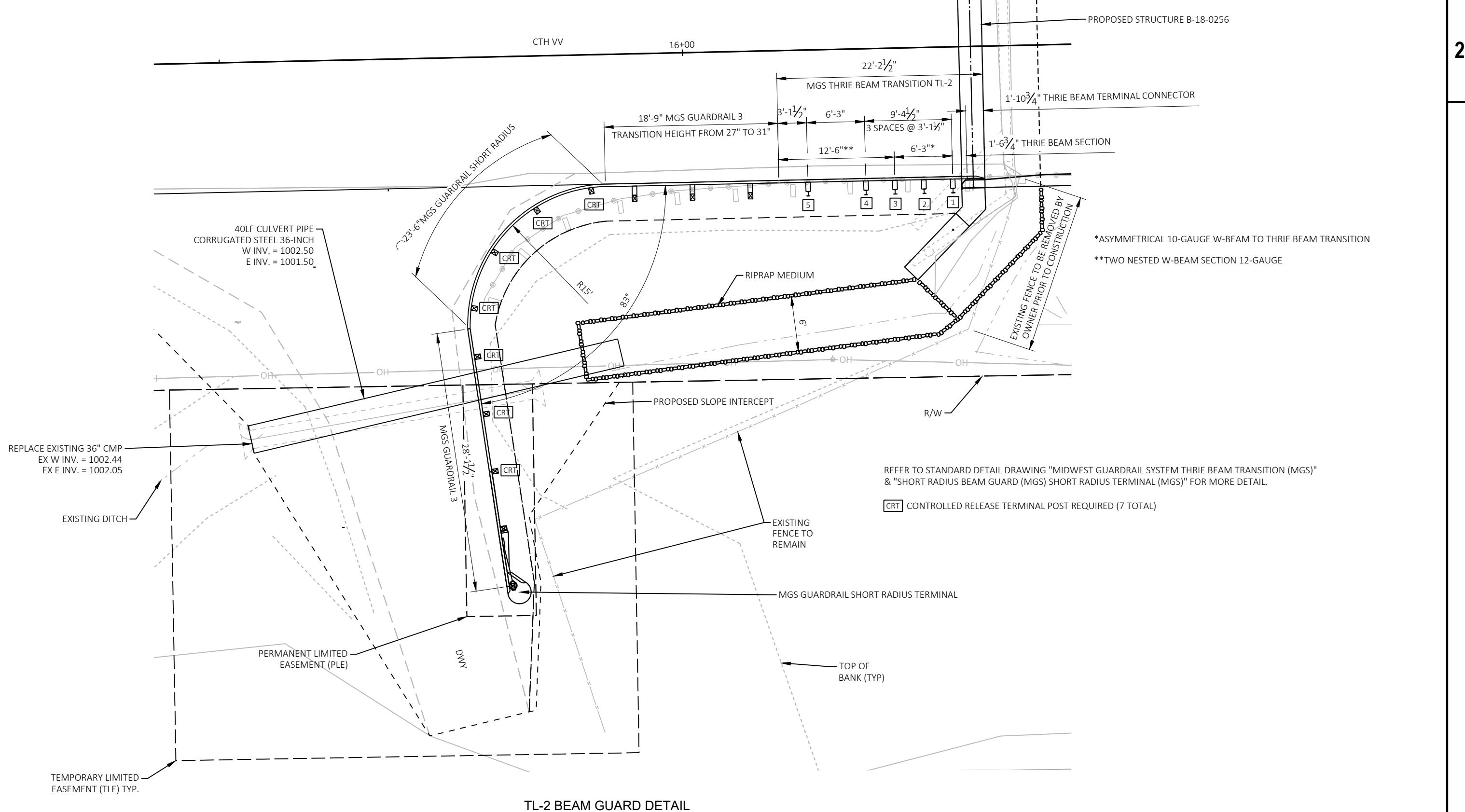
PLOT SCALE : 1 IN:20 FT

WISDOT/CADD6 SHEET 42

WILLIAM H. BROWN

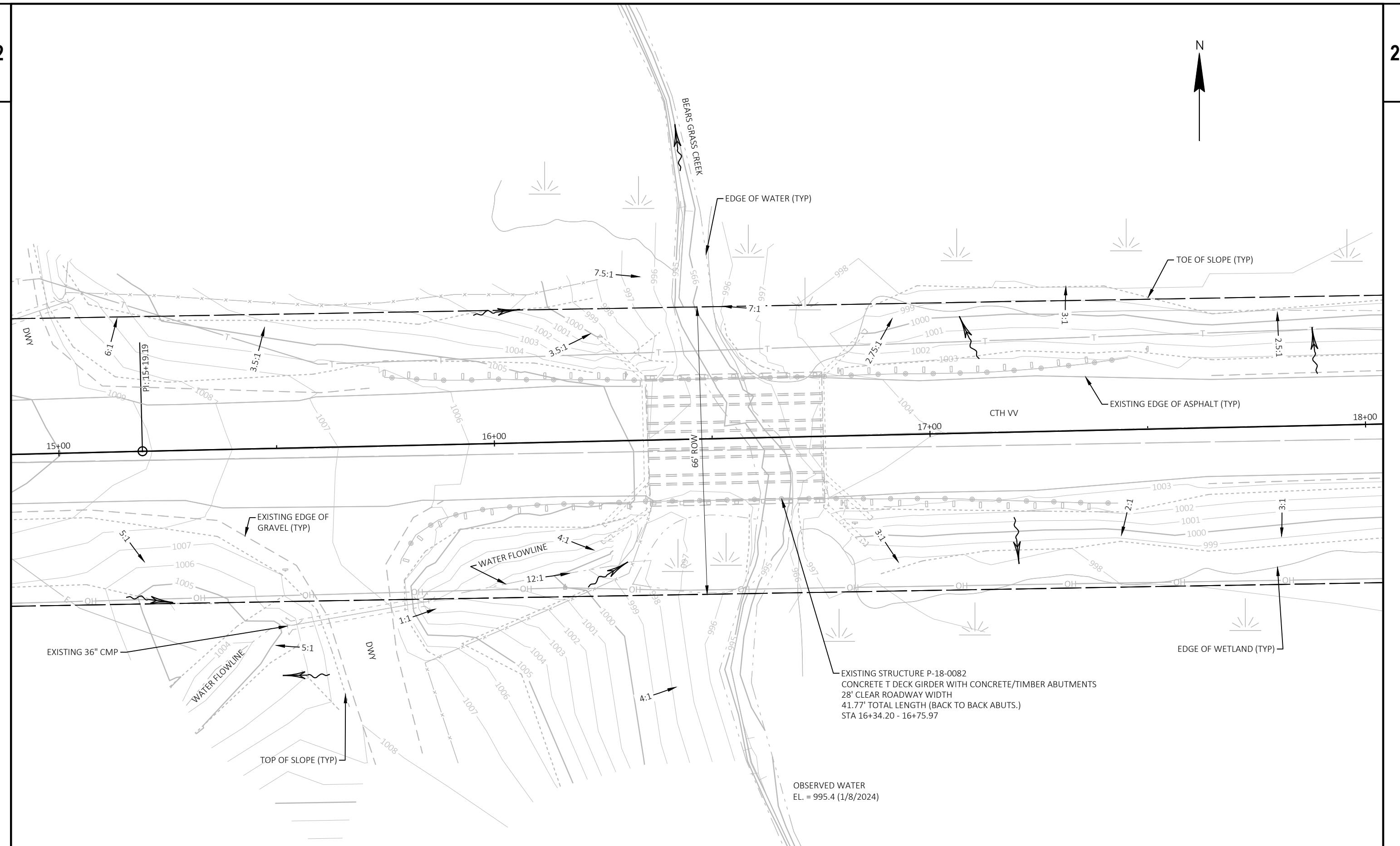
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2

2



PROJECT NO: 7830-00-72

HWY: CTH V

COUNTY: EAU CLAIRE

EXISTING CONTOUR MAP

SHEET

8

FILE NAME : G:\2023-PROJ\23258173\C3D\Sheets\021601-ECM.DWG
LAYOUT NAME - ECM

PLOT DATE : 7/17/2025 2:45 PM

PLOT BY : JACOB FRIE

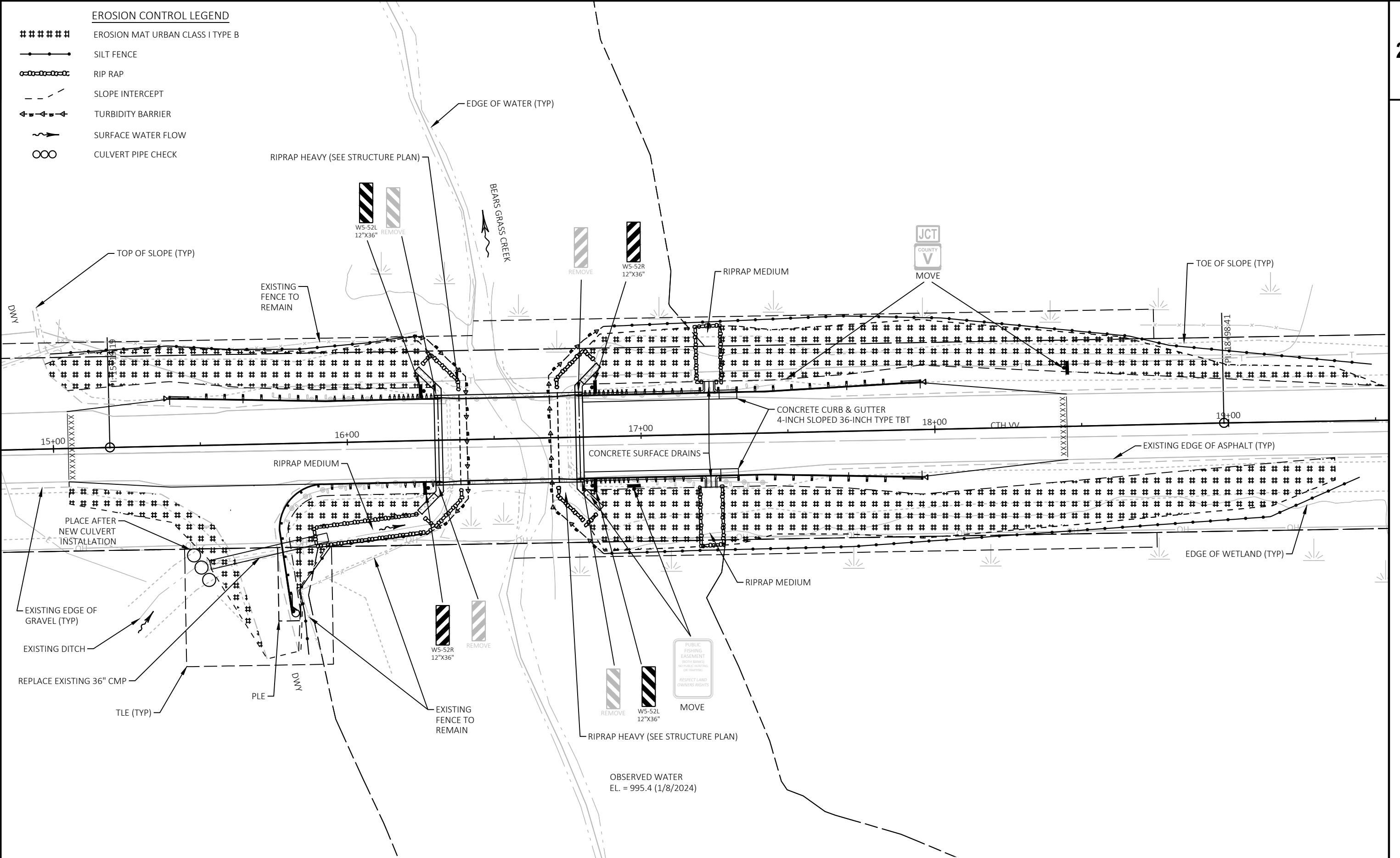
PLOT NAME

PLOT SCALE : 1 IN:20 FT

WISDOT/CADD SHEET 43

WISDOT/CADDS SHEET 42

EROSION CONTROL LEGEND



PROJECT NO: 7830-00-72

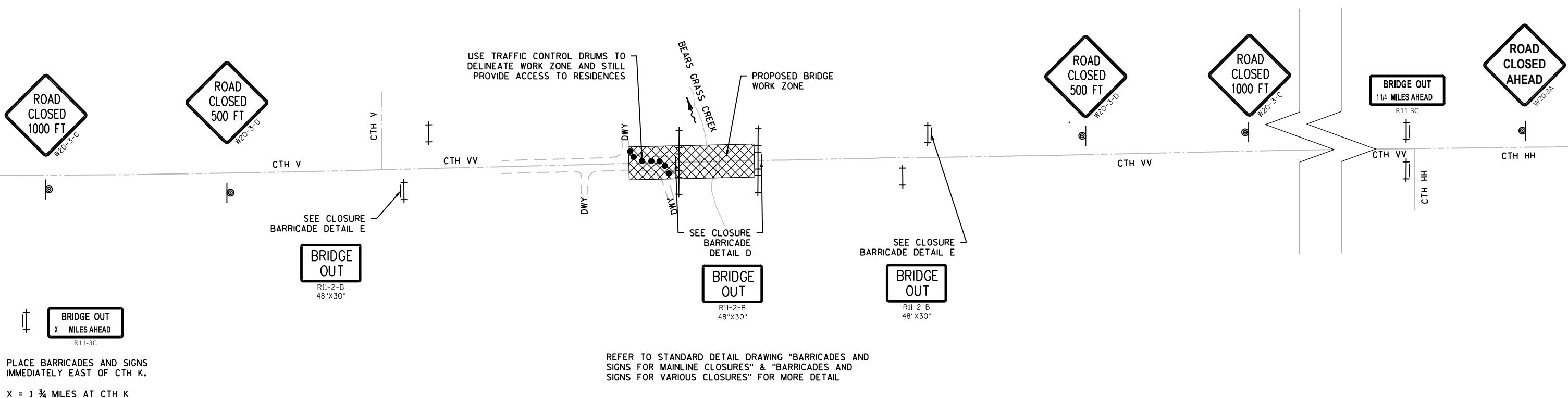
HWY: CTH W

COUNTY: EAU CLAIRE

PERMANENT SIGNING & EROSION CONTROL PLAN

SHEET

E



Estimate Of Quantities

7830-00-72

Line	Item	Item Description	Unit	Total	Qty
0002	203.0100	Removing Small Pipe Culverts	EACH	1.000	1.000
0004	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-18-0082	EACH	1.000	1.000
0006	204.0165	Removing Guardrail	LF	260.000	260.000
0008	205.0100	Excavation Common	CY	360.000	360.000
0010	205.0508.S	Excavation, Hauling, and Disposal of Potential Creosote Contaminated Soil	TON	110.000	110.000
0012	206.1001	Excavation for Structures Bridges (structure) 01. B-18-0256	EACH	1.000	1.000
0014	208.0100	Borrow	CY	310.000	310.000
0016	210.1500	Backfill Structure Type A	TON	422.000	422.000
0018	213.0100	Finishing Roadway (project) 01. 7830-00-72	EACH	1.000	1.000
0020	305.0110	Base Aggregate Dense 3/4-Inch	TON	180.000	180.000
0022	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	665.000	665.000
0024	455.0605	Tack Coat	GAL	65.000	65.000
0026	465.0105	Asphaltic Surface	TON	200.000	200.000
0028	502.0100	Concrete Masonry Bridges	CY	198.000	198.000
0030	502.3200	Protective Surface Treatment	SY	191.000	191.000
0032	502.3210	Pigmented Surface Sealer	SY	50.000	50.000
0034	505.0400	Bar Steel Reinforcement HS Structures	LB	4,560.000	4,560.000
0036	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	33,000.000	33,000.000
0038	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0040	521.3136	Culvert Pipe Corrugated Steel 36-Inch	LF	40.000	40.000
0042	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	560.000	560.000
0044	601.0588	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type TBT	LF	90.000	90.000
0046	602.3010	Concrete Surface Drains	CY	1.600	1.600
0048	606.0200	Riprap Medium	CY	35.000	35.000
0050	606.0300	Riprap Heavy	CY	60.000	60.000
0052	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	146.000	146.000
0054	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0056	614.2300	MGS Guardrail 3	LF	97.000	97.000
0058	614.2350	MGS Guardrail Short Radius	LF	24.000	24.000
0060	614.2500	MGS Thrie Beam Transition	LF	118.000	118.000
0062	614.2610	MGS Guardrail Terminal EAT	EACH	3.000	3.000
0064	614.2630	MGS Guardrail Short Radius Terminal	EACH	1.000	1.000
0066	618.0100	Maintenance and Repair of Haul Roads (project) 01. 7830-00-72	EACH	1.000	1.000
0068	619.1000	Mobilization	EACH	1.000	1.000
0070	624.0100	Water	MGAL	10.000	10.000
0072	625.0500	Salvaged Topsoil	SY	1,370.000	1,370.000
0074	628.1504	Silt Fence	LF	900.000	900.000
0076	628.1520	Silt Fence Maintenance	LF	900.000	900.000
0078	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0080	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0082	628.2008	Erosion Mat Urban Class I Type B	SY	1,370.000	1,370.000
0084	628.6005	Turbidity Barriers	SY	120.000	120.000
0086	628.7555	Culvert Pipe Checks	EACH	5.000	5.000
0088	629.0210	Fertilizer Type B	CWT	0.900	0.900
0090	630.0120	Seeding Mixture No. 20	LB	65.000	65.000
0092	630.0500	Seed Water	MGAL	30.000	30.000
0094	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0096	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0098	638.2102	Moving Signs Type II	EACH	3.000	3.000

Estimate Of Quantities

7830-00-72

Line	Item	Item Description	Unit	Total	Qty
0100	638.2602	Removing Signs Type II	EACH	4.000	4.000
0102	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0104	638.4000	Moving Small Sign Supports	EACH	2.000	2.000
0106	642.5001	Field Office Type B	EACH	1.000	1.000
0108	643.0300	Traffic Control Drums	DAY	665.000	665.000
0110	643.0420	Traffic Control Barricades Type III	DAY	1,330.000	1,330.000
0112	643.0705	Traffic Control Warning Lights Type A	DAY	2,280.000	2,280.000
0114	643.0900	Traffic Control Signs	DAY	1,235.000	1,235.000
0116	643.5000	Traffic Control	EACH	1.000	1.000
0118	645.0111	Geotextile Type DF Schedule A	SY	92.000	92.000
0120	645.0120	Geotextile Type HR	SY	155.000	155.000
0122	646.1020	Marking Line Epoxy 4-Inch	LF	1,100.000	1,100.000
0124	650.4500	Construction Staking Subgrade	LF	375.000	375.000
0126	650.5000	Construction Staking Base	LF	375.000	375.000
0128	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	90.000	90.000
0130	650.6501	Construction Staking Structure Layout (structure) 01. B-18-0256	EACH	1.000	1.000
0132	650.9911	Construction Staking Supplemental Control (project) 01. 7830-00-72	EACH	1.000	1.000
0134	650.9920	Construction Staking Slope Stakes	LF	375.000	375.000
0136	690.0150	Sawing Asphalt	LF	46.000	46.000
0138	715.0502	Incentive Strength Concrete Structures	DOL	1,980.000	1,980.000
0140	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. STA 16+50	EACH	1.000	1.000
0142	SPV.0090	Special 01. MGS Thrie Beam Transition TL-2	LF	22.000	22.000

3

3

CULVERT SUMMARY

CATEGORY	STATION	SIDE	REMOVING	CULVERT PIPE	CULVERT PIPE 36-INCH	DITCH CHECKS	REMARKS
			SMALL PIPE	CORRUGATED STEEL			
			CULVERTS	36-INCH			
	203.0100		521.3136		628.7555		
			EA	LF	EA		
0010	15+65	RT	1	40	5	CULVERT MATERIAL TO BE 0.079" THICK	
	TOTAL 0010		1	40	5		

BEAMGUARD SUMMARY

CATEGORY	POST #1 STA	SIDE	REMOVING	MGS	MGS	MGS	MGS	MGS	GUARDRAIL	GUARDRAIL	GUARDRAIL	GUARDRAIL	SHORT	THRIE BEAM	TERMINAL	TERMINAL	TERMINAL	TERMINAL	THRIE BEAM
			GUARDRAIL	GUARDRAIL	GUARDRAIL	GUARDRAIL	GUARDRAIL	GUARDRAIL	GUARDRAIL	GUARDRAIL	GUARDRAIL	GUARDRAIL	RADIUS	TRANSITION	EAT	TERMINAL	TERMINAL	TERMINAL	TRANSITION
	204.0165		614.2300	614.2350	614.2500	614.2610	614.2630	SPV.0090.01											
0010	15+40	LT	62	-	-	39.4	1	-	-	-	-	-	-	-	-	-	-	-	-
0010	15+80	RT	62	47	24	-	-	-	-	-	-	-	1	-	22	-	-	-	-
0010	17+95	RT	65	25	-	39.4	1	-	-	-	-	-	-	-	-	-	-	-	-
0010	17+95	LT	71	25	-	39.4	1	-	-	-	-	-	-	-	-	-	-	-	-
	TOTAL 0010		260	97	24	118	3	1	22										

EARTHWORK SUMMARY

CATEGORY	STATION	TO STATION	SIDE	SALVAGED/	EXPANDED			EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL
				UNUSEABLE	FILL	MASS		
				COMMON	PAVEMENT	AVAILABLE	UNEXPANDED	
	205.0100						1.25)	
							+/-	
							BORROW	
	205.0100							205.0508.S
CATEGORY	STATION	TO STATION	SIDE	CY	CY	CY	CY	
0010	15+05	- 16+30	LT/RT	145	60	85	75	
0010	16+87	- 19+36	LT/RT	215	50	165	375	
	TOTAL 0010			360	110	250	450	
								TON
0010	15+05	- 16+30	LT/RT	90	-5	5		60
0010	16+87	- 19+36	LT/RT	470	-305	305		50
	TOTAL 0010			560	-310	310		110

CONTAMINATED SOIL

CATEGORY	LOCATION	TON
		205.0508.S
0010	P-18-0082 SOUTHWEST TIMBER ABUTMENT	60
0010	P-18-0082 SOUTHEAST TIMBER ABUTMENT	50
	TOTAL 0010	110

BASE AGGREGATE DENSE & ASPHALT SUMMARY

CATEGORY	STATION	TO STATION	SIDE	ASPHALT THICKNESS (IN)	BASE AGGREGATE		ASPHALTIC		SAWING		
					DENSE 3/4-INCH	DENSE 1 1/4-INCH	TACK COAT	SURFACE	WATER	ASPHALT	
					TON	TON	GAL	TON	MGAL	LF	
0010	15+05	- 16+30	LT/RT	4	2	50	230	30	90	3.4	24
0010	16+80	- 18+45	LT/RT	4	2	90	310	35	110	4.6	22
0010	18+45	- 19+36	LT	-	-	20	25	-	-	0.4	-
0010	18+45	- 19+36	RT	-	-	20	25	-	-	0.4	-
0010	DRIVEWAYS			-	-	-	75	-	-	1.2	-
	TOTAL 0010				180	665	65	200	10	46	

CONCRETE SUMMARY

CATEGORY	STATION	TO STATION	SIDE	CONCRETE CURB & GUTTER		CONCRETE SURFACE DRAINS
				4-INCH SLOPED	36-INCH TYPE TBT	
				601.0588	602.3010	
0010	16+80	- 17+19	LT/RT	78	-	
0010	17+19	- 17+27	LT/RT	-	1.6	
0010	17+27	- 17+33	LT/RT	12	-	
	TOTAL 0010			90	1.6	

RIPRAP SUMMARY

CATEGORY	STATION	TO STATION	LOCATION	RIPRAP	GEOTEXTILE
				MEDIUM	TYPE HR
				606.0200	645.0120
				CY	SY
0010	15+88	- 16+28	RT	15	30
0010	17+19	- 17+27	LT/RT	20	35
	TOTAL 0010			35	65

**SEE BRIDGE PLAN FOR ADDITIONAL QUANTITIES

RESTORATION SUMMARY

CATEGORY	LOCATION	EROSION MAT		SEEDING	
		SALVAGED	URBAN CLASS I	FERTILIZER	MIX NO.
		TOPSOIL	TYPE B	TYPE B	20
		625.0500	628.2008	629.0210	630.0120
					630.0500
0010	B-18-0256 NW	180	180	0.12	9
0010	B-18-0256 SW	130	130	0.09	6
0010	B-18-0256 NE	370	370	0.24	17
0010	B-18-0256 SE	415	415	0.27	19
0010	UNDISTRIBUTED	275	275	0.18	14
	TOTAL 0010	1370	1370	0.9	65
					30

SILT FENCE

CATEGORY	LOCATION	SILT FENCE	
		SILT FENCE	MAINTENANCE
		628.1504	628.1520
		LF	LF
0010	B-18-0256 NW	120	120
0010	B-18-0256 SW	75	75
0010	B-18-0256 NE	260	260
0010	B-18-0256 SE	260	260
0010	UNDISTRIBUTED	185	185
	TOTAL 0010	900	900

TURBIDITY BARRIER

CATEGORY	LOCATION	TURBIDITY BARRIER	
		SY	REMARKS
		628.6005	
0010	B-18-0256 WEST	60	90' LONG X 6' HIGH
0010	B-18-0256 EAST	60	90' LONG X 6' HIGH
	TOTAL 0010	120	

SIGNING

CATEGORY	LOCATION	POSTS	SIGNS	MOVING	WOOD	TYPE II	MOVING	MOVING	MOVING
		SIGNS	4x6-INCH	REFLECTIVE	SIGNS	SMALL SIGN	SMALL SIGN	SUPPORTS	SUPPORTS
		TYPE II	x 12 FT	F	TYPE II				
		638.2102	634.0612	637.2230	638.2602	638.3000	638.4000		
CATEGORY	LOCATION	EA	EA	SF	EA	EA	EA	EA	REMARKS
0010	B-18-0256 NW	-	1	3	1	1	-		W5-52L
0010	B-18-0256 SW	-	1	3	1	1	-		W5-52R
0010	B-18-0256 NE	-	1	3	1	1	-		W5-52R
0010	B-18-0256 SE	-	1	3	1	1	-		W5-52L
0010	STA 16+82 RT	1	-	-	-	-	1		DNR FISHING
0010	STA 17+50 LT	2	-	-	-	-	1		JCT CTH V
TOTAL 0010		3	4	12	4	4	2		

TRAFFIC CONTROL ITEMS

CATEGORY	DAYS	TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC		
		TRAFFIC CONTROL		BARRICADES		WARNING LIGHTS		CONTROL
		DRUMS	TYPE III	TYPE A			SIGNS	
0010	95	643.0300		643.0420		643.0705		643.0900
0010	95		7	665	3	285	4	380
0010	95			-	3	285	4	380
0010	95			-	4	380	8	760
0010	95			-	4	380	8	760
TOTAL 0010				665		1,330		2,280
								1,235

PAVEMENT MARKING SUMMARY

CATEGORY	STATION TO STATION	SIDE	MARKING LINE	MARKING LINE	MARKING LINE	REMARKS
			EPOXY	EPOXY	EPOXY	
			4-INCH	4-INCH, YELLOW	4-INCH, WHITE	
			646.1020	*	*	
0010	15+05 - 18+45	CL	420	420	-	SOLID/SKIP YELLOW CENTERLINE
0010	15+05 - 18+45	LT	340	-	340	LT WHITE EDGELINE
0010	15+05 - 18+45	RT	340	-	340	RT WHITE EDGELINE
TOTAL 0010			1100	420	680	

*FOR INFORMATION ONLY

CONSTRUCTION STAKING SUMMARY

CATEGORY	STATION TO STATION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION
		STAKING	STAKING	CURB GUTTER
		SUBGRADE	BASE	AND
		650.4500	650.5000	650.5500
0010	15+05 - 16+23		119	119
0010	16+80 - 17+33		53	53
0010	17+33 - 19+36		203	90
TOTAL 0010			375	375
				203

SCHEDULE OF LANDS AND INTERESTS REQUIRED		OWNERS NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND INTERESTS TO THE DEPARTMENT				
PARCEL NUMBER	OWNER(S)	INTEREST(S) REQUIRED	FEERIWALES REQUIRED	TLE	PL	ACRES
1	Darrin E Nelson & Amy C Nelson	TLE	0 0 0	0.019	0	0
2	Jessie A Trecher, Bobby J Sawell & Zachary L Stensen	TLE	0 0 0	0.053	0	0
3	Jerry L Stensen & Cynthia R Stensen Revocable Trust	TLE	0 0 0	0.025	0	0
4	Jerry L Stensen & Cynthia R Stensen Revocable Trust	TLE PLE	0 0 0	0.046	0.004	0

UTILITY INTERESTS REQUIRED		
UTILITY NO.	OWNER(S)	INTEREST REQUIRED
81	EAU CLAIRE ELECTRIC COOPERATIVE	RELEASE OF RIGHTS
82	CENTURYTEL OF CENTRAL WISCONSIN, LLC	RELEASE OF RIGHTS
83	WISCONSIN DNR	RELEASE OF RIGHTS
84	FLINT HILLS RESOURCES PINE BEND, LLC	RELEASE OF RIGHTS
85	EAU CLAIRE ENERGY COOPERATIVE	RELEASE OF RIGHTS

81 EAU CLAIRE ELECTRIC COOPERATIVE
EASEMENT RELEASE
V. 575 / P. 386 DOC 521376 - PARCELS 1 & 2
V. 487 / P. 147 DOC 462309 - PARCELS 3 & 4

82 CENTURYTEL OF CENTRAL WISCONSIN, LLC
EASEMENT RELEASE
V. 684 / P. 407 DOC 567875 - PARCELS 1 & 2

83 WISCONSIN DNR
NO RELEASE
DOC 1145482 - PARCEL 2
DOC 1128987 - PARCELS 3 & 4

84 FLINT HILLS RESOURCES PINE BEND, LLC
EASEMENT RELEASE
V. 271 / P. 286 DOC

85 EAU CLAIRE ENERGY COOPERATIVE
EASEMENT RELEASE
DOC 1020701 - PARCELS 3 & 4

COURSE TABLE		
COURSE	BEARING	DISTANCE
600-601	S87°42'34"E	57.09
601-602	N89°00'45"E	7.50
602-603	S00°59'15"E	25.00
603-604	S89°00'45"W	7.50
604-601	N00°59'15"W	25.00

POINT NO.	STATION	OFFSET
600	9+99.55	2.13
601	15+78.53	35.34
602	15+83.03	35.38
603	15+82.91	60.38
604	15+75.41	60.34
605	14+74.99	31.28
607	14+75.00	36.28
608	16+43.36	35.34
609	16+43.79	40.34
610	17+13.94	40.01
611	18+75.21	39.25
612	18+75.16	29.25
613	18+74.80	36.75
614	18+74.78	41.75
615	17+27.29	41.06
616	16+55.81	40.72
617	15+93.86	35.43
618	15+93.67	75.43
619	15+43.67	75.19
620	14+43.86	35.19

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF COMPOUND CURVE	PCC
ACRES	AC	POINT OF INTERSECTION	PI
AHEAD	AH	PROPERTY LINE	PL
ALUMINUM	ALUM	RECORDED AS	(100)
AND OTHERS	ET AL	REEL / IMAGE	R/I
BACK	BK	REFERENCE LINE	R/L
BLOCK	BLK	REMAINING	REM
CENTERLINE	C/L	RESTRICTIVE DEVELOPMENT	RDE
CERTIFIED SURVEY MAP	CSM	EASEMENT	
CONCRETE	CONC	RIGHT	RT
COUNTY	CO	RIGHT OF WAY	R/W
COUNTY TRUNK HIGHWAY	CTH	SECTION	SEC
DISTANCE	DIST	SEPTIC VENT	SEPV
CORNER	COR	SQUARE FEET	SF
DOCUMENT NUMBER	DOC	STATE TRUNK HIGHWAY	STH
EASEMENT	EASE	STATION	STA
EXISTING	EX	TELEPHONE PEDESTAL	TP
GAS VALVE	GV	TEMPORARY LIMITED	TLE
GRID NORTH	GN	EASEMENT	
HIGHWAY EASEMENT	HE	TRANSPORTATION PROJECT PLAT	TPP
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO	LONG CHORD	LCH
OUTLOT	OL	LONG CHORD BEARING	LCB
PAGE	P	RADIUS	R
POINT OF TANGENCY	PT	DEGREE OF CURVE	D
PERMANENT LIMITED	PLE	CENTRAL ANGLE	A/DELTA
EASEMENT		LENGTH OF CURVE	L
POINT OF BEGINNING	PB	TANGENT	T
POINT OF CURVATURE	PC	DIRECTION AHEAD	DA
		DIRECTION BACK	DB

CURVE DATA ABBREVIATIONS

NO	LCH
OL	LCB
P	R
PT	D
PLE	A/DELTA
EASEMENT	
PB	
PC	

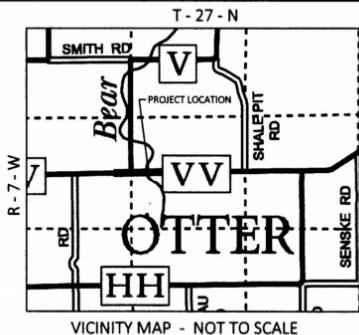
TRANSPORTATION PROJECT PLAT NO: 7830-00-02 - 4.01

THAT PART OF LOT 1, CSM V. 6, P. 333, MAP #1262 BEING IN THE SW 1/4 OF THE NW 1/4, PART OF THE SW 1/4 OF THE NW 1/4
AND LOTS 1 & 2, CSM V. 4, P. 75, MAP #759 BEING IN THE NW 1/4 OF THE SW 1/4, ALL IN SECTION 9, T 25 N, R 7 W, TOWN OF
OTTER CREEK, EAU CLAIRE COUNTY, WISCONSIN

BRIDGE REPLACEMENT ORDER CTH VV - BEARGRASS CREEK BRIDGE B-18-0256, EAU CLAIRE COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OF CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09, AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:
1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE NAMED PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SUB-SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.



1266205

TINA K. POMMIER

EAU CLAIRE COUNTY WI

REGISTER OF DEEDS

RECORDED ON

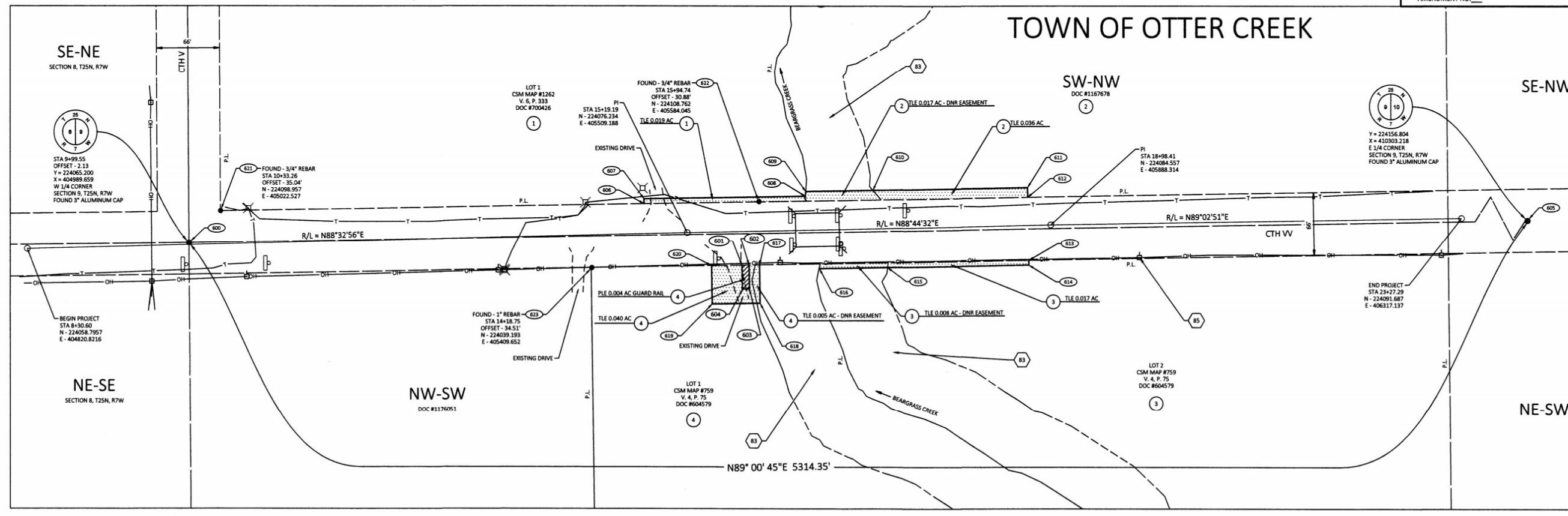
05/07/2025 11:12 AM

REC FEE: \$0.00

TRANS FEE:

EXEMPT #:

PAGES: 1

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER _____
AMENDMENT NO. _____

NOTES:
PROPERTY LINES SHOWN ON THIS PLAT FOR PROPERTIES BEING IMPACTED ARE DRAWN FROM DATA DERIVED FROM FILED/RECORDED MAPS AND DOCUMENTS OF PUBLIC RECORD. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), EAU CLAIRE COUNTY, NAD83(2011), IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY AND PERMANENT EASEMENT MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4" X 24" REBARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OR THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE: EXISTING HIGHWAY RIGHT-OF-WAY FOR CTH VV ESTABLISHED FROM CSM V. 6, P. 333, MAP #1262 & CSM V. 4, P. 75, MAP #759. EXISTING HIGHWAY RIGHT-OF-WAY FOR CTH V ESTABLISHED FROM CSM V. 6, P. 333, MAP #1262.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON, THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNER'S RIGHTS TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNER'S RIGHTS TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

FOR THE CURRENT ACCESS/DRIVeway INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN MADISON.

PARCEL AND UTILITY IDENTIFICATION NUMBERS MAY NOT POINT TO ALL AREAS OF ACQUISITION, AS NOTED ON THE TPP DETAIL PAGES.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALND AND PERPENDICULAR TO THE NEW REFERENCE LINES.

ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-ACQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, CENTERLINE OF EXISTING PAVEMENTS AND/OR EXISTING OCCUPATION LINES.

POINT NUMBER	Y	X	DESCRIPTION

SCHEDULE OF LANDS AND INTERESTS REQUIRED			OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND AND INTERESTS TO THE DEPARTMENT				
PARCEL NUMBER	OWNER(S)	INTEREST(S) REQUIRED	NEW FEES/WAVERS REQUIRED	EXISTING	TLE	PLE	ACRES
1	Darrin E. Nelson & Amy C. Nelson	TLE	0	0	0.019	0	
2	Benjamin C. Schaefer	TLE	0	0	0.063	0	
3	Jerry L. Stensen & Cynthia R. Stensen Revocable Trust	TLE	0	0	0.025	0	
4	Jerry L. Stensen & Cynthia R. Stensen Revocable Trust	TLE PLE	0	0	0.046	0.004	

UTILITY INTERESTS REQUIRED		
UTILITY NO.	OWNER(S)	INTEREST REQUIRED
81	EAU CLAIRE ELECTRIC CO-OP	RELEASE OF RIGHTS
82	BRIGHTSPED	RELEASE OF RIGHTS
83	WISCONSIN DNR	RELEASE OF RIGHTS
84	FUNT HILLS RESOURCES PINE BEND, LLC	RELEASE OF RIGHTS
85	EAU CLAIRE ENERGY CO-OP	RELEASE OF RIGHTS

81	EAU CLAIRE ELECTRIC CO-OP
V. 575 / P. 286	DOC 521376 - PARCELS 1 & 2
V. 487 / P. 147	DOC 462305 - PARCELS 3 & 4
82	BRIGHTSPED
RELEASE	
V. 684 / P. 407	DOC 567875 - PARCELS 1 & 2
83	WISCONSIN DNR
NO RELEASE	
V. 1128885 - PARCEL 2	DOC 1128885 - PARCELS 3 & 4
84	FUNT HILLS RESOURCES PINE BEND, LLC
EASEMENT RELEASE	
V. 271 / P. 285	DOC 1020701 - PARCELS 3 & 4
85	EAU CLAIRE ENERGY CO-OP
EASEMENT RELEASE	
V. 1020701	DOC 1020701 - PARCELS 3 & 4

COURSE TABLE		
COURSE	BEARING	DISTANCE
600-601	S87°42'34"E	577.08
601-602	N89°00'45"E	7.50
602-603	S00°59'15"E	25.00
603-604	S89°00'45"W	7.50
604-601	N00°59'15"W	25.00

STATION & OFFSET TABLE		
POINT NO.	STATION	OFFSET
600	9+99.55	2.13
601	15+75.53	35.34
602	15+83.03	35.38
603	15+62.91	60.38
604	15+75.41	60.34
605	14+74.99	31.28
607	14+75.00	36.28
608	16+43.36	35.34
609	16+43.79	40.34
610	17+13.94	40.01
611	18+75.21	39.25
612	18+75.16	29.25
613	18+74.80	36.75
614	18+74.78	41.75
615	17+27.29	41.06
616	16+55.81	40.72
617	15+93.86	35.43
618	15+93.67	75.43
619	15+93.67	75.19
620	14+43.86	35.19

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF COMPOUND CURVE	PCC
ACRES	AC	POINT OF INTERSECTION	PI
AHEAD	AH	PROPERTY LINE	PL
ALUMINUM	ALUM	RECORDED AS	(100')
AND OTHERS	ET AL	REEL / IMAGE	R/I
BACK	BK	REFERENCE LINE	R/L
BLOCK	BLK	REMAINING	REM
CENTERLINE	C/L	RESTRICTIVE DEVELOPMENT	RDE
CERTIFIED SURVEY MAP	CSM	EASEMENT	
CONCRETE	CONC	RIGHT	RT
COUNTY	CO	RIGHT OF WAY	R/W
COUNTY TRUNK HIGHWAY	CTH	SECTION	SEC
DISTANCE	DIST	SEPTIC VENT	SEPV
CORNER	COR	SQUARE FEET	SF
DOCUMENT NUMBER	DOC	STATE TRUNK HIGHWAY	STH
EASEMENT	EASE	STATION	STA
EXISTING	EX	TELEPHONE PEDESTAL	TP
GAS VALVE	GV	TEMPORARY LIMITED	TLE
GRID NORTH	GN	EASEMENT	
HIGHWAY EASEMENT	HE	TRANSPORTATION PROJECT PLAT	TPP
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NU	LONG CHORD	LCH
OUTLOT	OL	LONG CHORD BEARING	LCB
PAGE	P	DEGREE OF CURVE	R
POINT OF TANGENCY	PT	CENTRAL ANGLE	D
PERMANENT LIMITED	PLE	LENGTH OF CURVE	L
EASEMENT		TANGENT	T
POINT OF BEGINNING	POB	DIRECTION AHEAD	DA
POINT OF CURVATURE	PC	DIRECTION BACK	DB

CURVE DATA ABBREVIATIONS

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
P	D
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DETA
PERMANENT LIMITED	PLE
EASEMENT	
POINT OF BEGINNING	POB
POINT OF CURVATURE	PC

TRANSPORTATION PROJECT PLAT NO: 7830-00-02 - 4.01 - AMENDMENT NO. 1

AMENDS THE SPONSOR OF TRANSPORTATION PROJECT PLAT NO: 7830-00-02 - 4.01 RECORDED AS DOCUMENT NUMBER 1266205, UPDATES UTILITY INTEREST

NUMBER 82 AND UPDATES LAND OWNERSHIP PARCEL NUMBER 2.

THAT PART OF LOT 1, CSM V. 6, P. 333, MAP #1262 BEING IN THE SW 1/4 OF THE NW 1/4, PART OF THE SW 1/4 OF THE NW 1/4 AND LOTS 1 & 2, CSM V. 4, P.

75, MAP #759 BEING IN THE NW 1/4 OF THE SW 1/4, ALL IN SECTION 9, T 25 N, R 7 W, TOWN OF OTTER CREEK, EAU CLAIRE COUNTY, WISCONSIN

BRIDGE REPLACEMENT ORDER CTH VV - BEARGRASS CREEK BRIDGE B-18-0256, EAU CLAIRE COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE EAU CLAIRE COUNTY HIGHWAY DEPARTMENT DEEMS IT NECESSARY TO RELOCATE OF CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09, AND 84.30, WISCONSIN STATUTES, THE EAU CLAIRE COUNTY HIGHWAY DEPARTMENT HEREBY ORDERS THAT:

1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE NAMED PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE EAU CLAIRE COUNTY, PURSUANT TO THE PROVISIONS OF SUB-SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.



VOL 1st PAGE 8A

1267948

TINA K. POMMIER

EAU CLAIRE COUNTY

REGISTER OF DEEDS

RECORDED ON

06/23/2025 09:18 AM

REC FEE: \$16.00

TRANS FEE:

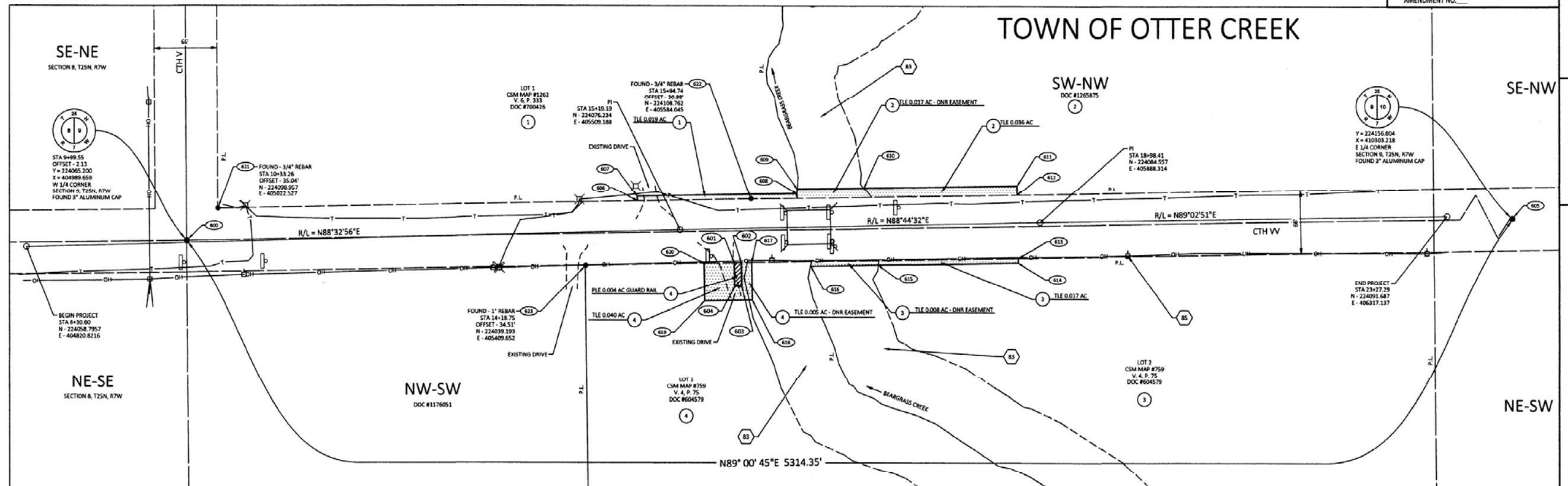
EXEMPT #:

PAGES: 1

RESERVED FOR REGISTER OF DEEDS

PROJECT NUMBER

AMENDMENT NO.



NOTES:

PROPERTY LINES SHOWN ON THIS PLAT FOR PROPERTIES BEING IMPACTED ARE DRAWN FROM DATA DERIVED FROM FILED/RECORDED MAPS AND DOCUMENTS OF PUBLIC RECORD. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), EAU CLAIRE COUNTY, NAD83(2011), IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY AND PERMANENT EASEMENT MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4" X 24" REBARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OR THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE: EXISTING HIGHWAY RIGHT-OF-WAY FOR CTH VV ESTABLISHED FROM CSM V.6, P. 333, MAP #1262 & CSM V.4, P. 75, MAP #759.

EXISTING HIGHWAY RIGHT-OF-WAY FOR CTH VV ESTABLISHED FROM CSM V.6, P.

BENCH MARKS			
NO.	STATION	ELEV.	DESCRIPTION
1	21+33.26	1002.87	33.6' RT; GPS MONUMENT (DJ4705)

BENJAMIN SCHAEFER
N47899 KARLSTAD RD
OSSEO, WI 54758

N

PROVIDE ACCESS TO RESIDENCE DURING CONSTRUCTION.

AMY & DARRIN NELSON E 14086 COUNTY ROAD VV

EXISTING BUSH TO REMAIN

PROPOSED EDGE OF GRAVEL SHOULDER

PROPOSED SLOPE INTERCEPT

RIRRAP HEAVY LIMITS SEE STRUCTURE PLANS

RIRRAP MEDIUM

CONCRETE SURFACE DRAINS

EXISTING FENCE TO REMAIN

TOE OF SLOPE (TYP)

EDGE OF ASPHALT

DRIVEWAY

ROW

40LF CULVERT PIPE CORRUGATED STEEL 36-INCH

W INV. = 1002.50
E INV. = 1001.50

39.85
14.00 RT
+39.85
+16.00 RT
+92.94
+140.00
N88° 44' 32.39"E
379.218

17+00
CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE TBT
18+00
14.00 RT
+95.32
16.00 RT
+42.23
STA 19+36 END SHOULDER WIDENING

FIELD ENTRANCE

EXISTING ROW (TYP)

BEGIN PROJECT STA 15+05.00 Y = 224,075.87 X = 405,495.00 MATCH EXISTING SAW CUT REQ'D

PROVIDE ACCESS TO RESIDENCE DURING CONSTRUCTION, PERMANENT LIMITED EASEMENT (PLE) TYP

TEMPORARY LIMITED EASEMENT (TLE) TYP

JERRY & CYNTHIA STENSEN E 14125 COUNTY ROAD VV

TOP OF BANK (TYP)

DNR FISHING EASEMENT

EDGE OF WATER (TYP)

EXISTING STRUCTURE P-18-0082 STA 16+34.20 - 16+75.97

PROPOSED STRUCTURE B-18-0256 STA 16+29.84 - 16+80.34

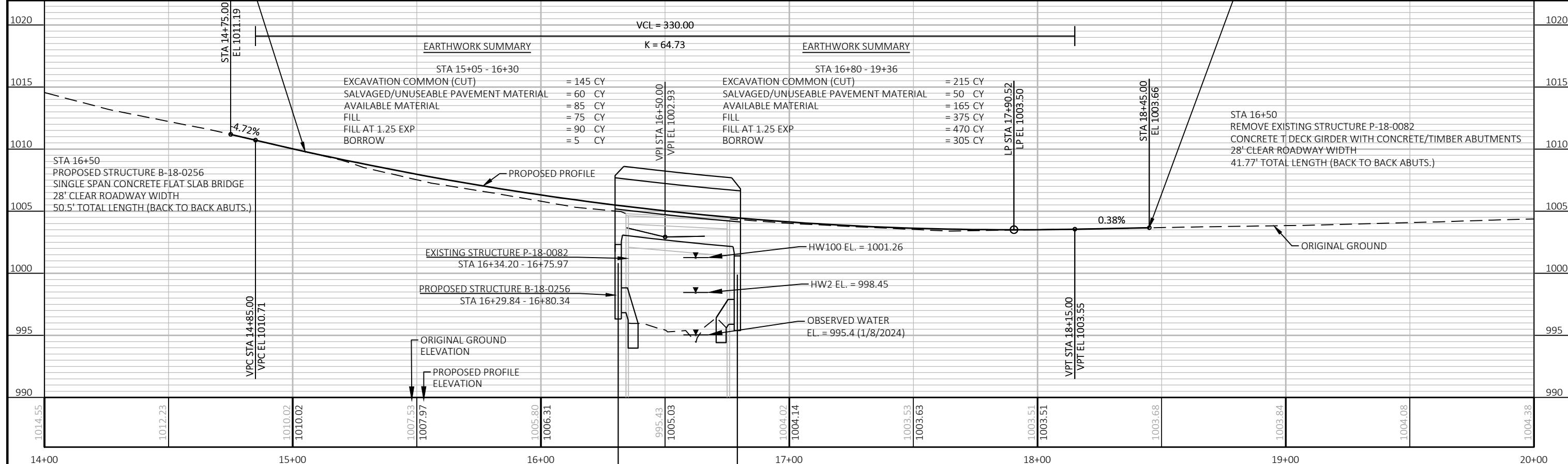
JERRY & CYNTHIA STENSEN E 14125 COUNTY ROAD VV

EAU CLAIRE ENERGY COOPERATIVE

END PROJECT STA 18+45.00 Y = 224,083.39 X = 405,834.92 MATCH EXISTING SAW CUT REQ'D

5

5



PROJECT NO: 7830-00-72
FILE NAME: G:\2023-PRO\23258173\C3D\SHEETS\050101_PP.DWG

HWY: CTH

COUNTY: EAU CLAIRE

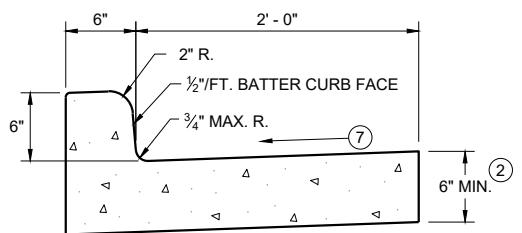
PLAN AND PROFILE: CTH VV

SHEET

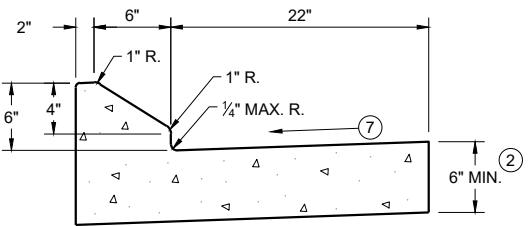
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Standard Detail Drawing List

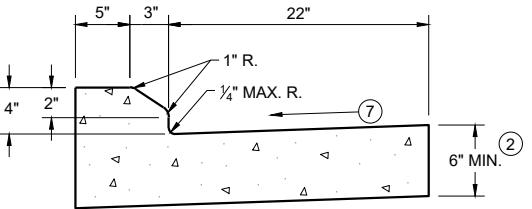
08D01-24A	CONCRETE CURB & GUTTER
08D01-24B	CONCRETE CURB, TI ES AND CURB AND GUTTER APPLI CATIONS
08D02-08A	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08D02-08B	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08D02-08C	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08E15-01	CULVERT PIPE CHECK
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGITUDINAL JOINTS
14B42-07A	MI DWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MI DWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MI DWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MI DWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MI DWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MI DWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MI DWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MI DWEST GUARDRAIL SYSTEM THRI E BEAM TRANSITION (MGS)
14B45-05B	MI DWEST GUARDRAIL SYSTEM THRI E BEAM TRANSITION (MGS)
14B45-05C	MI DWEST GUARDRAIL SYSTEM THRI E BEAM TRANSITION (MGS)
14B45-05D	MI DWEST GUARDRAIL SYSTEM THRI E BEAM TRANSITION (MGS)
14B53-03A	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03B	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03C	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03D	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03E	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03F	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03G	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03H	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03I	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-24A	PERMANENT LONGITUDINAL PAVEMENT MARKINGS
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



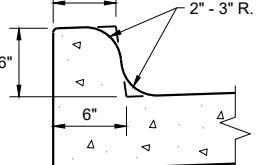
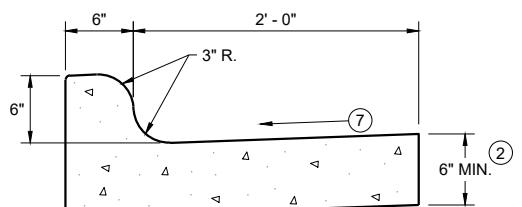
TYPES A (1) & D



6" SLOPED CURB TYPES G (1) & J

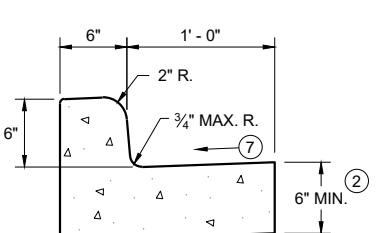


4" SLOPED CURB TYPES G (1) & J

TYPES K (1) & L
(OPTIONAL CURB SHAPE)

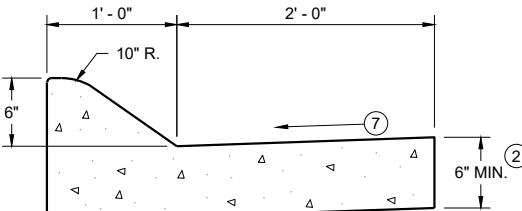
TYPES K (1) & L

CONCRETE CURB AND GUTTER 30"

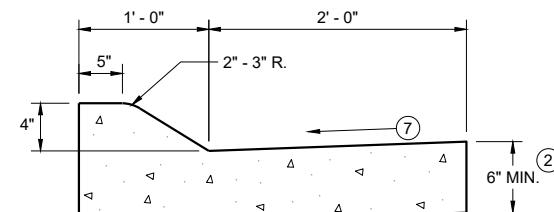


TYPES A (1) & D

CONCRETE CURB AND GUTTER 18"

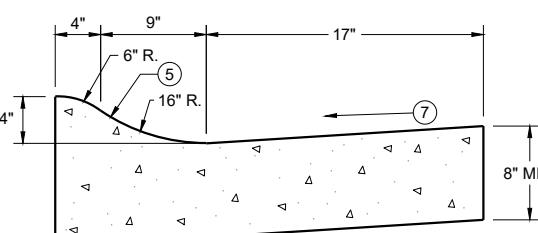


6" SLOPED CURB TYPES A (1) & D

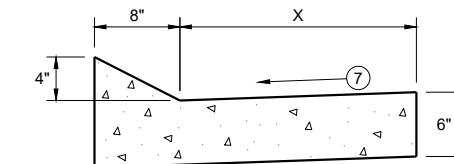


4" SLOPED CURB TYPES A (1) & D

CONCRETE CURB AND GUTTER 36"

4" SLOPED CURB TYPES R (1) & T
CONCRETE CURB AND GUTTER 30"

TBT & TBTT	X
30"	22"
36"	28"

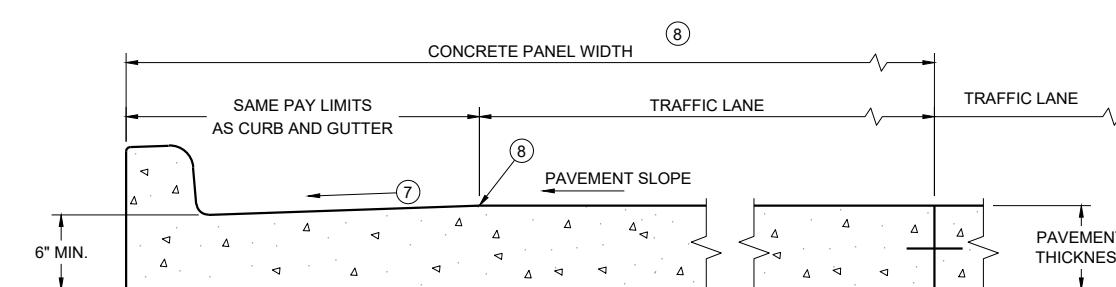


TYPES TBT & TBTT (1)

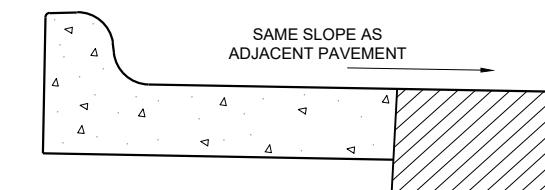
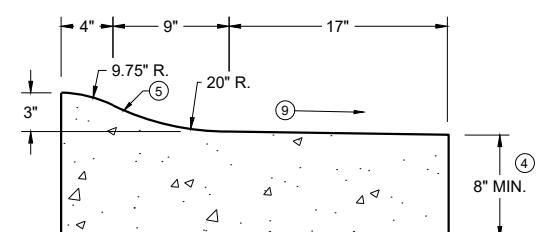
CONCRETE CURB AND GUTTER

PAVEMENT THICKNESS
AND MAXIMUM CONCRETE
PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'

PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB AND GUTTER

* BIKE LANE IS NOT SHOWN

REVERSE SLOPE GUTTER
(TYPICAL FOR ALL CURB & GUTTER TYPES)

3" SLOPED CURB TYPES R (1) & T

CONCRETE CURB AND GUTTER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

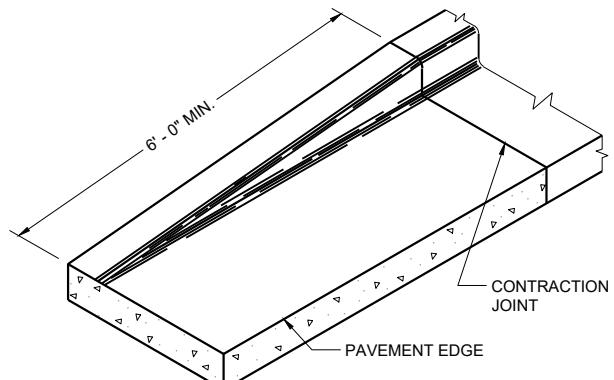
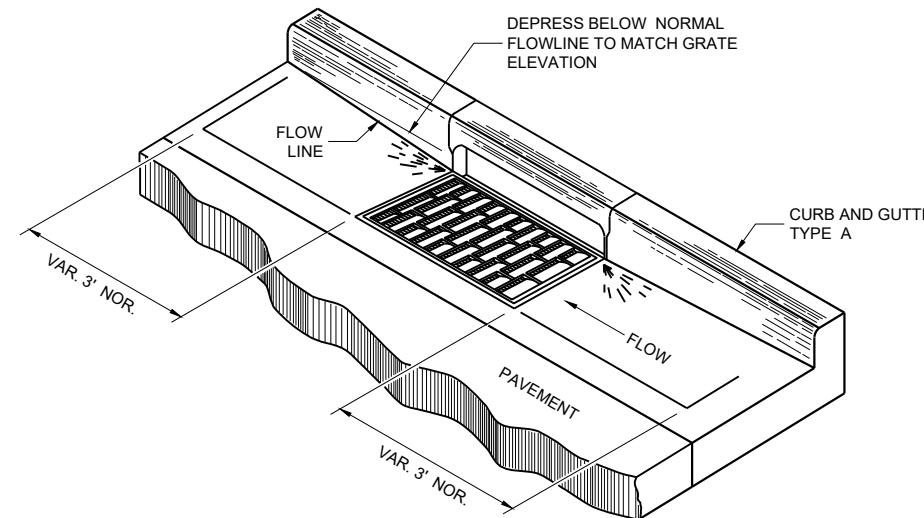
DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ UNLESS OTHERWISE NOTED, FOR STAKING PURPOSES THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.
- ⑨ SLOPE TO BE REVERSE SLOPE MATCHING THE SLOPE OF THE PAVEMENT AND THE CIRCULATORY ROADWAY

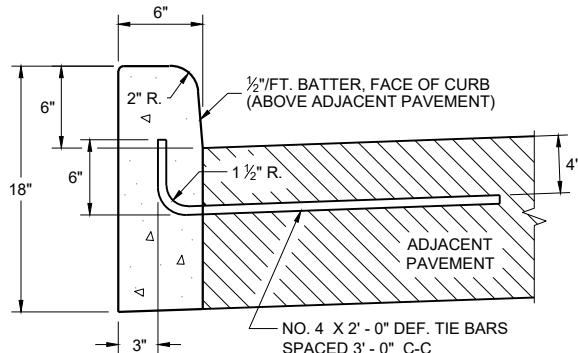
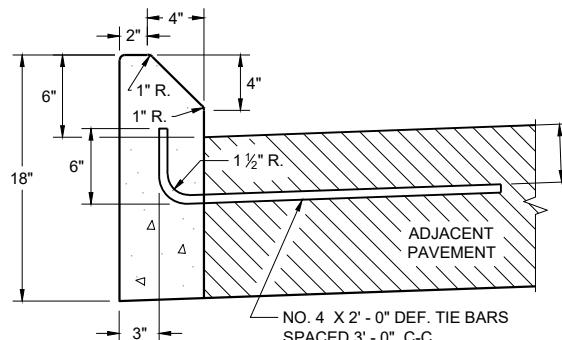
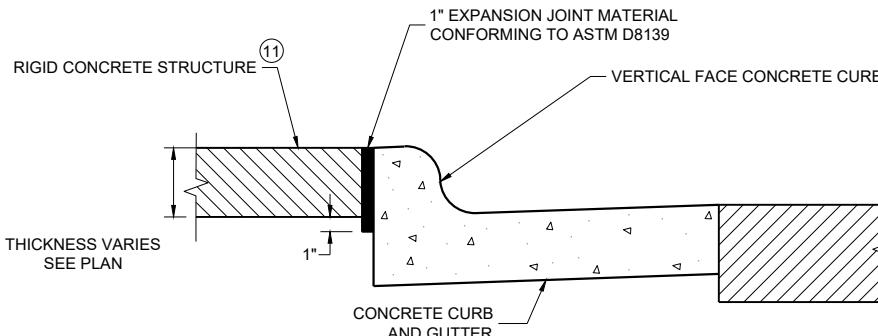
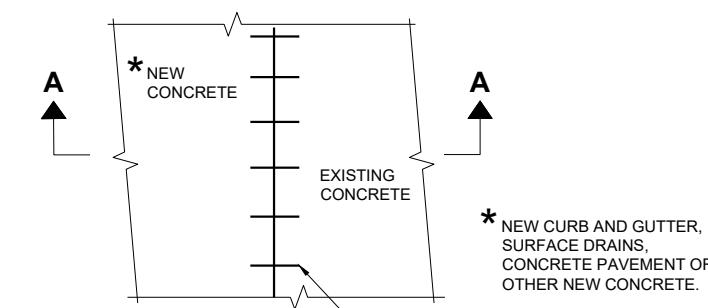
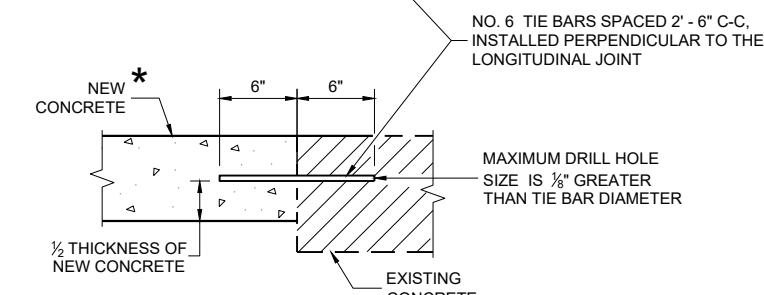
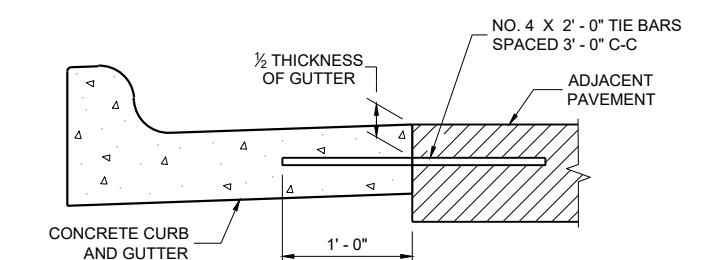
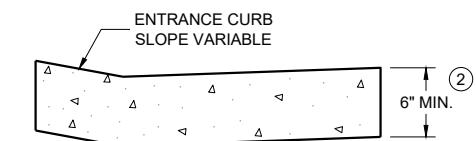
**END SECTION CURB AND GUTTER****GENERAL NOTES**

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑩ REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.
- ⑪ PLACE 1" THICK EXPANSION JOINT MATERIAL BETWEEN VERTICAL FACE CURB TYPES EXTENDING FROM THE TOP OF CURB TO 1 INCH BELOW THE ADJOINING CONCRETE SURFACE. RIGID CONCRETE STRUCTURES INCLUDE RAISED CONCRETE MEDIANIS, CONCRETE SAFETY ISLANDS, SPLITTER ISLANDS, OR LOCATIONS IDENTIFIED ON THE PLANS.

**TYPES A ① & D****CONCRETE CURB****EXPANSION JOINT DETAIL FOR VERTICAL CURB ABUTTING A RIGID STRUCTURE ⑪****PLAN VIEW****TIE BARS DRILLED INTO EXISTING PAVEMENT****TYPICAL TIE BAR LOCATION****DRIVEWAY ENTRANCE CURB**

(WHEN DIRECTED BY THE ENGINEER)

APPROVED
February 2025
/S/ Rodney Taylor
DATE
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

**CONCRETE CURB, TIES
AND CURB AND GUTTER
APPLICATIONS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

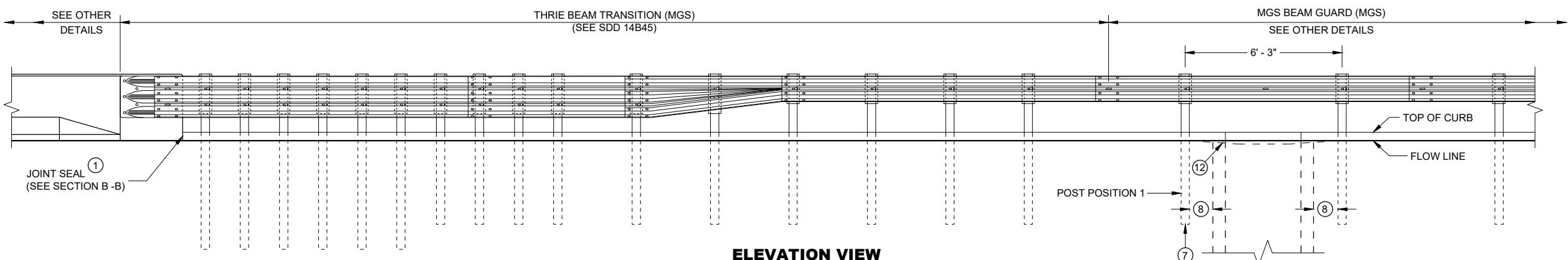
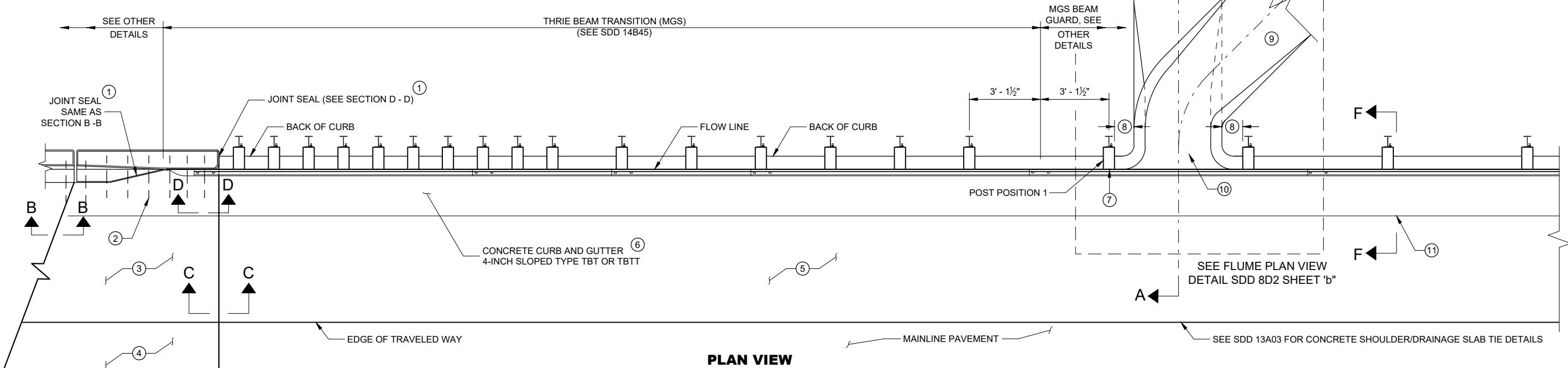
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

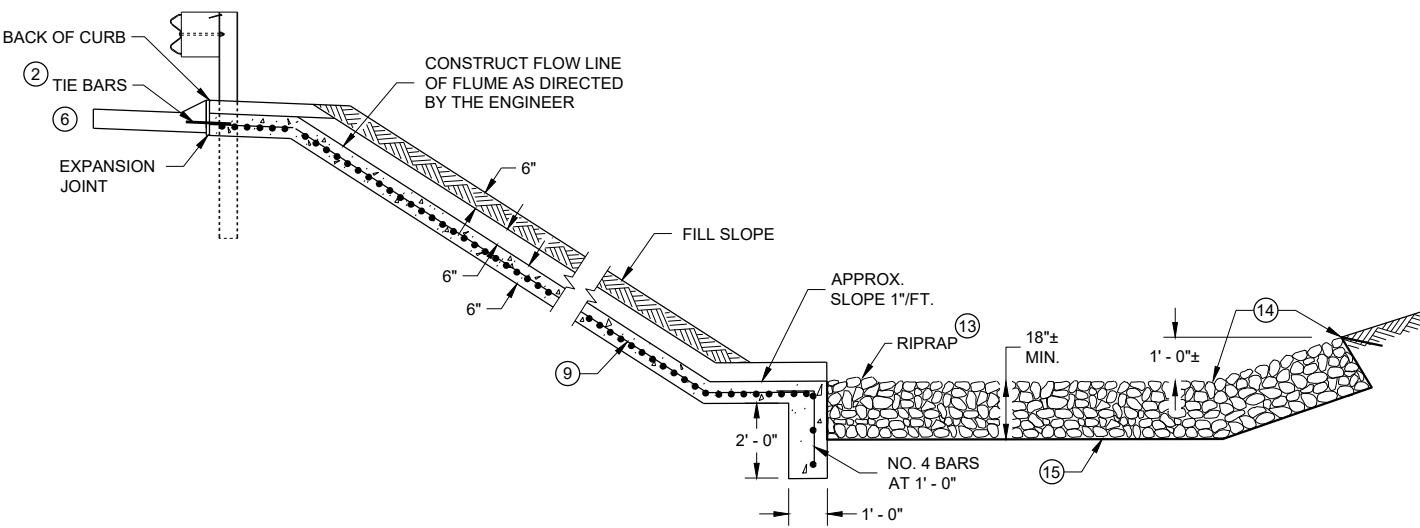
- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2'-0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.

- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2'-0" TIE BARS SPACED AT 3'-0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.
- ⑦ PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- ⑨ MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑩ SEE ROADWAY PLANS FOR FLUME LOCATION.
- ⑪ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑫ DEPRESS FLOW LINE (SEE DETAIL)

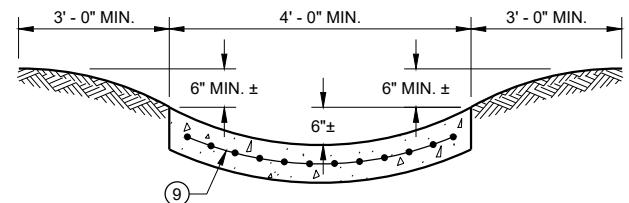


**CONCRETE SURFACE
DRAINS FLUME TYPE
AT STRUCTURES**

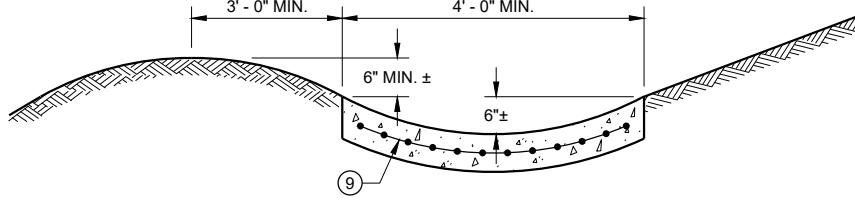
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 20



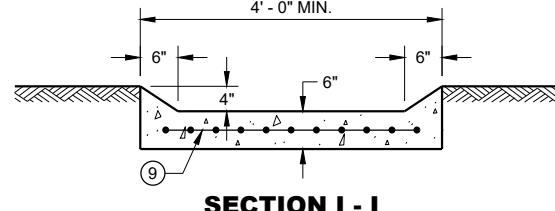
SECTION A - A



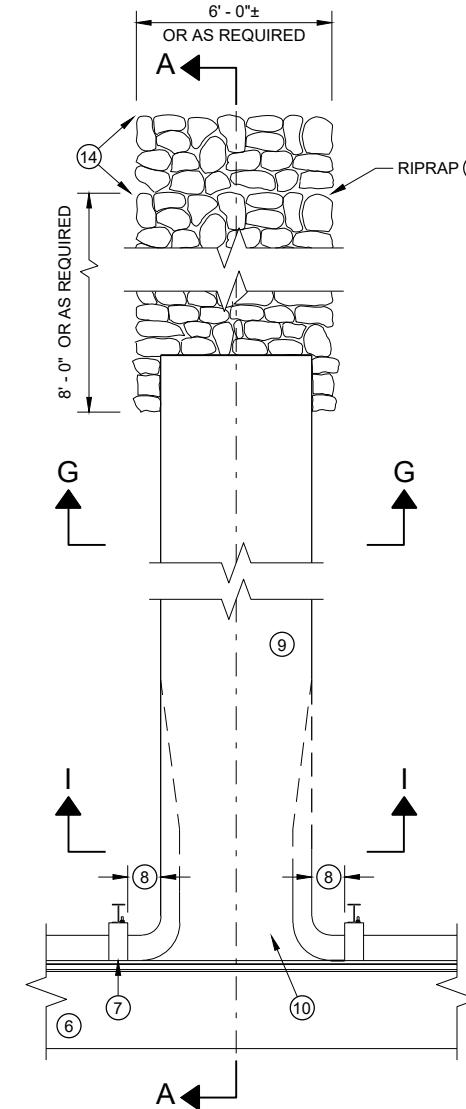
SECTION G - G



SECTION H - H



SECTION I - I

PLAN VIEW
PERPENDICULAR FLUME

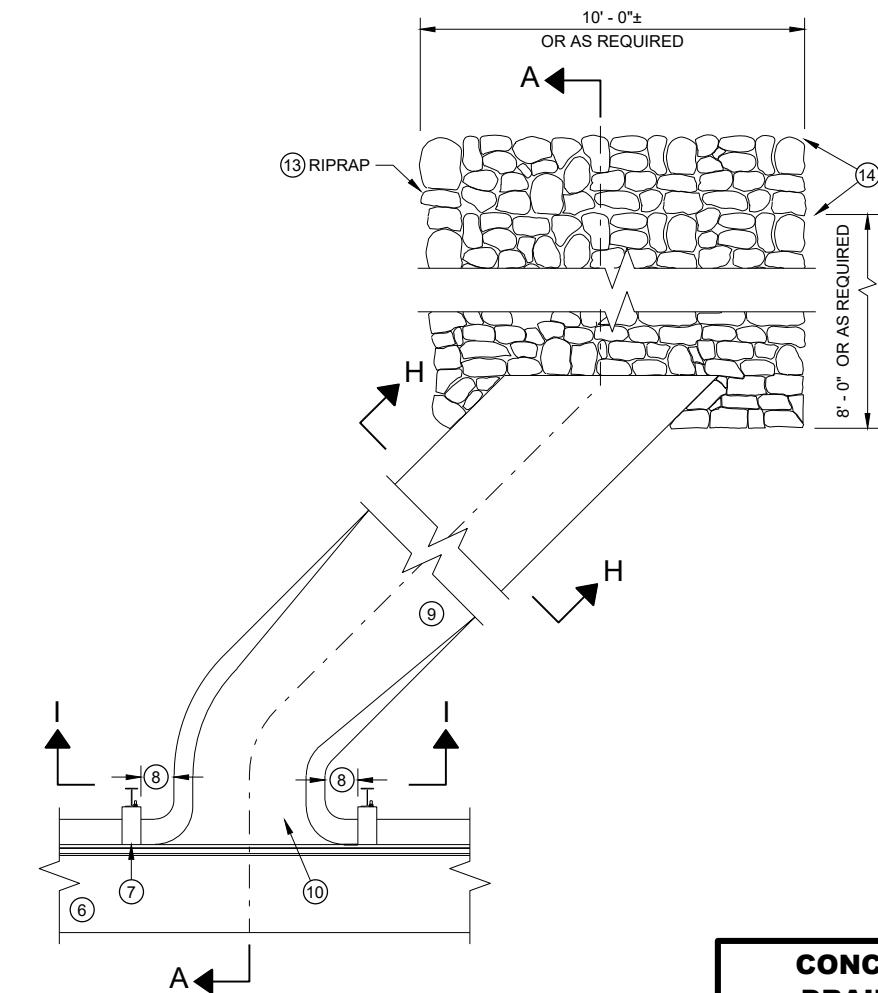
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

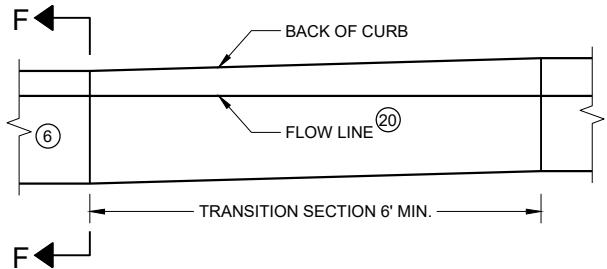
- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2'-0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02 AND STRUCTURE PLANS.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.
- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2'-0" TIE BARS SPACED AT 3'-0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.

- ⑦ PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- ⑨ MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑩ SEE ROADWAY PLANS FOR FLUME LOCATION.
- ⑪ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑫ DEPRESS FLOW LINE (SEE DETAIL)
- ⑬ MEDIUM RIPRAP UNLESS OTHERWISE SPECIFIED.
- ⑭ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH AS REQUIRED.
- ⑮ GEOTEXTILE TYPE HR.

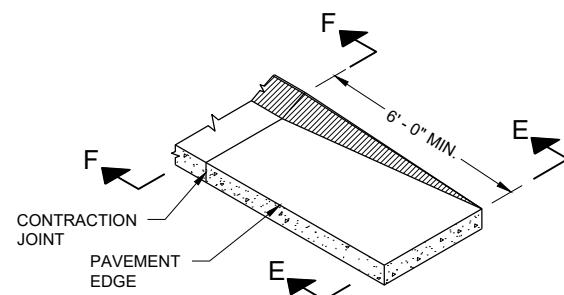
PLAN VIEW
SKEWED FLUME

**CONCRETE SURFACE
DRAINS FLUME TYPE
AT STRUCTURES**

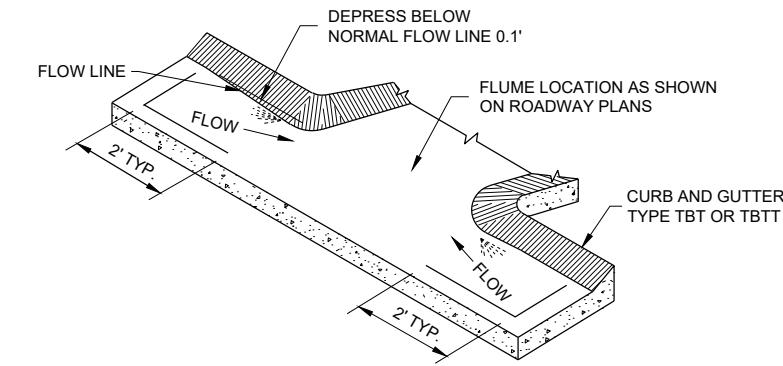
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



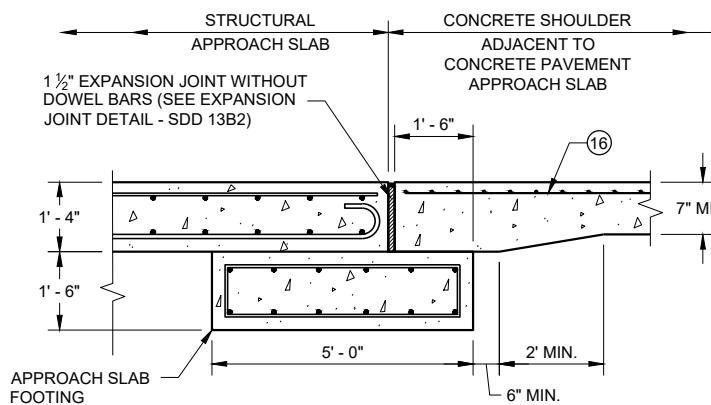
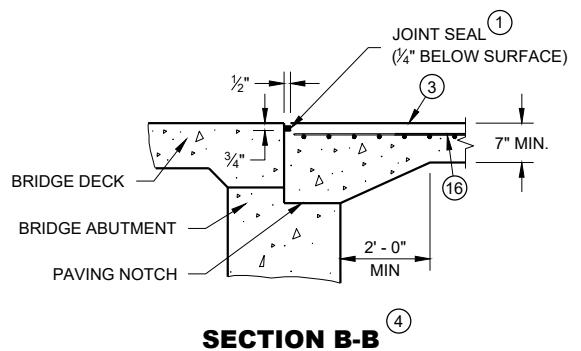
**CURB AND GUTTER TRANSITION SECTION
CONCRETE CURB AND GUTTER 4-INCH SLOPED
36 INCH TYPE TBT OR TBTT**



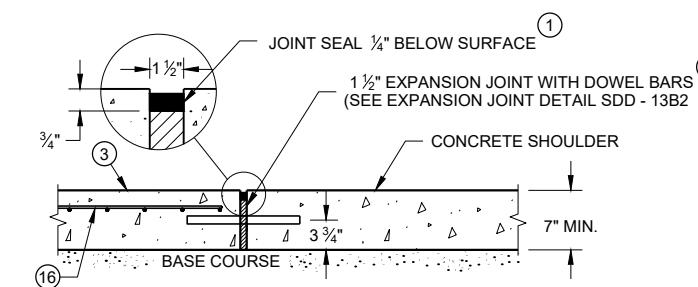
**CURB AND GUTTER END SECTION
CONCRETE CURB AND GUTTER 4-INCH SLOPED
36 INCH TYPE TBT OR TBTT**



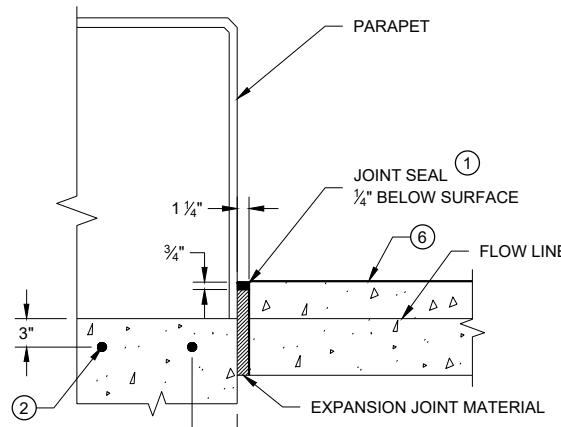
**CURB AND GUTTER FLOW LINE DEPRESSION
AT FLUMES CONCRETE CURB AND GUTTER
4-INCH SLOPED 36 INCH TYPE TBT OR TBTT**



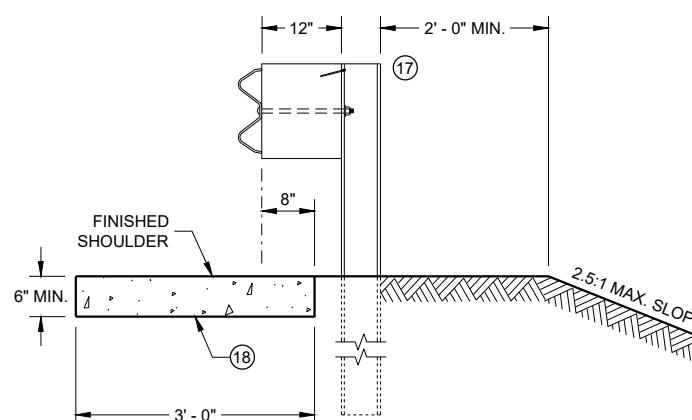
**SECTION C - C
JOINT DETAIL FOR BRIDGE WITH STRUCTURAL
APPROACH SLAB AND CONCRETE APPROACH SLAB**



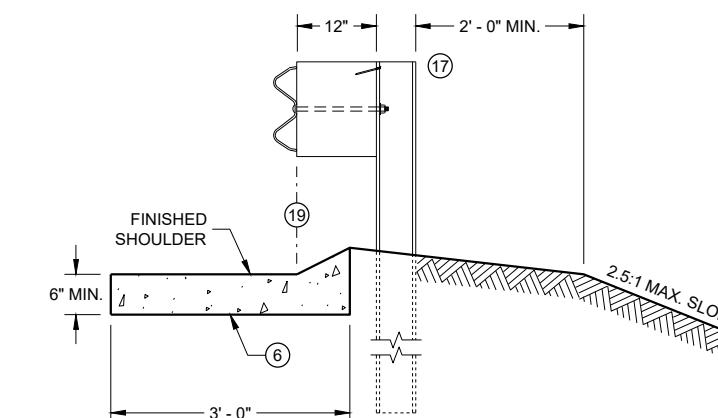
**SECTION C - C
JOINT DETAIL FOR BRIDGE APPROACH
WITH CONCRETE SHOULDERS**



SECTION D - D



SECTION E - E



SECTION F - F

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

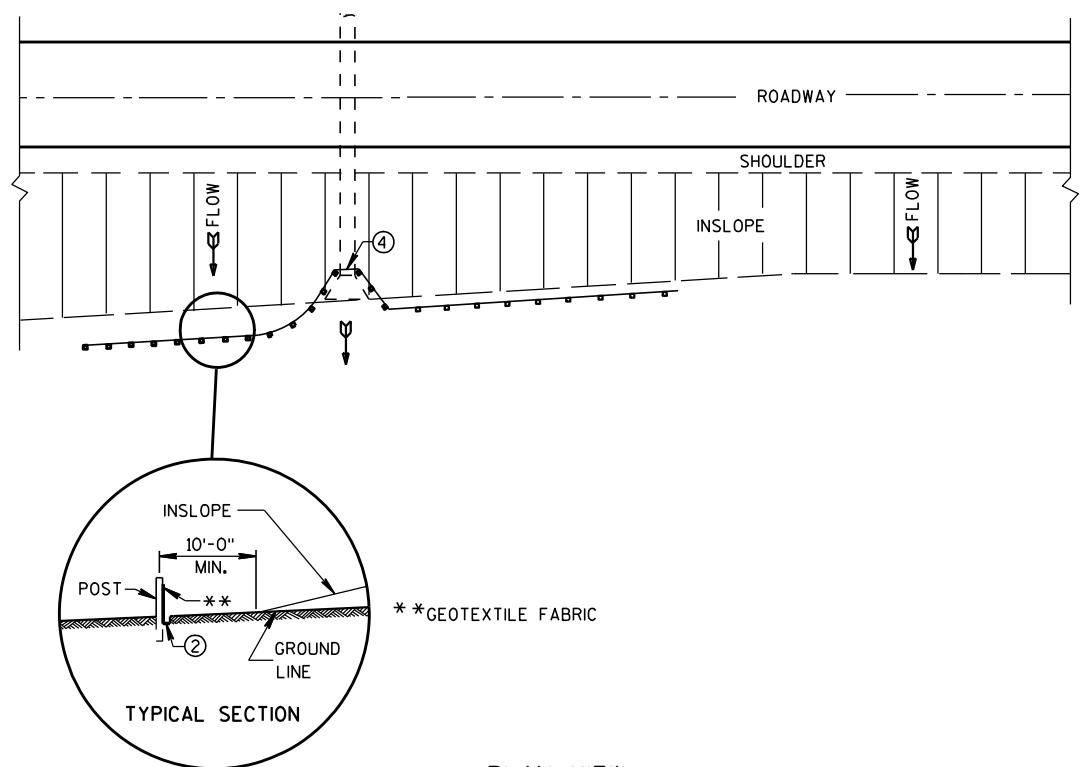
ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2'-0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02 AND STRUCTURE PLANS.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.
- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2'-0" TIE BARS SPACED AT 3'-0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.
- ⑦ PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45).
- ⑧ CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- ⑨ MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑩ SEE ROADWAY PLANS FOR FLUME LOCATION.
- ⑪ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑫ DEPRESS FLOW LINE (SEE DETAIL)
- ⑬ MEDIUM RIPRAP UNLESS OTHERWISE SPECIFIED.
- ⑭ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.
- ⑮ GEOTEXTILE TYPE HR.
- ⑯ MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑰ MSG THRIE BEAM TRANSITION POST 1. SEE SDD 14B45 FOR ADDITIONAL CONSTRUCTION DETAILS AND ACCEPTABLE MATERIALS.
- ⑱ MAINTAIN WIDTH, THICKNESS AND CROSS SLOPE OF ADJACENT TYPE TBT OR TBTT CURB. SEE NOTE 6 FOR TIE BAR SPACING.
- ⑲ ALIGN FACE OF POST BLOCK WITH FLOW LINE.
- ⑳ MAINTAIN FLOW LINE AT EDGE OF PAVEMENT/FACE OF BEAM GUARD AS APPLICABLE.
- ㉑ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING HMA PAVEMENTS.

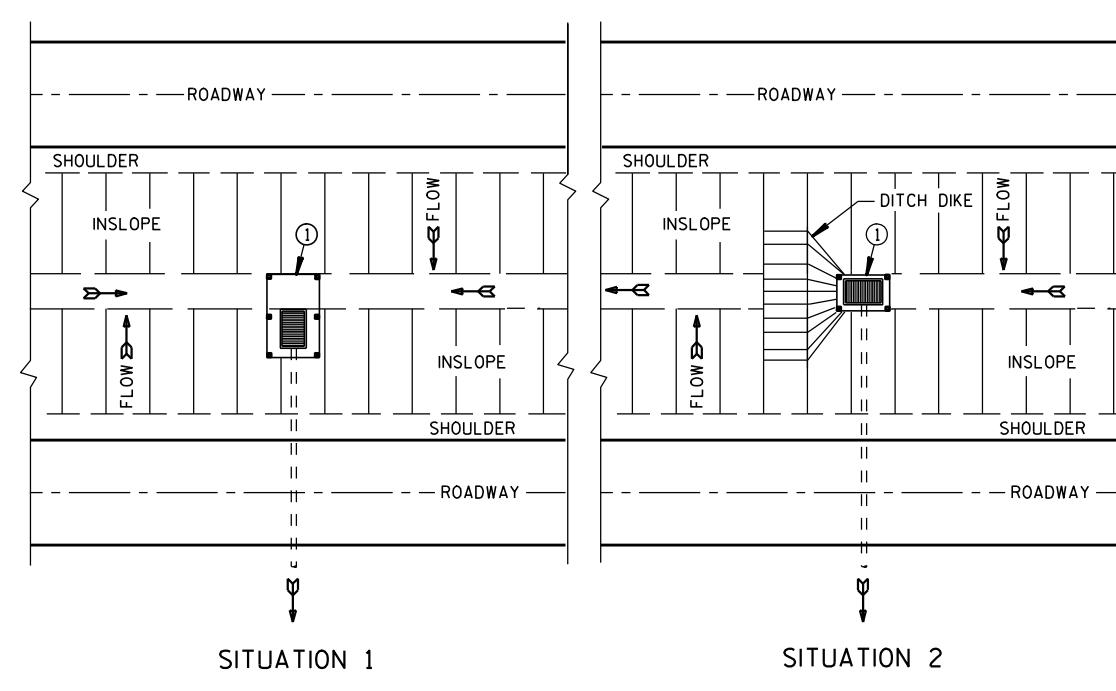
CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

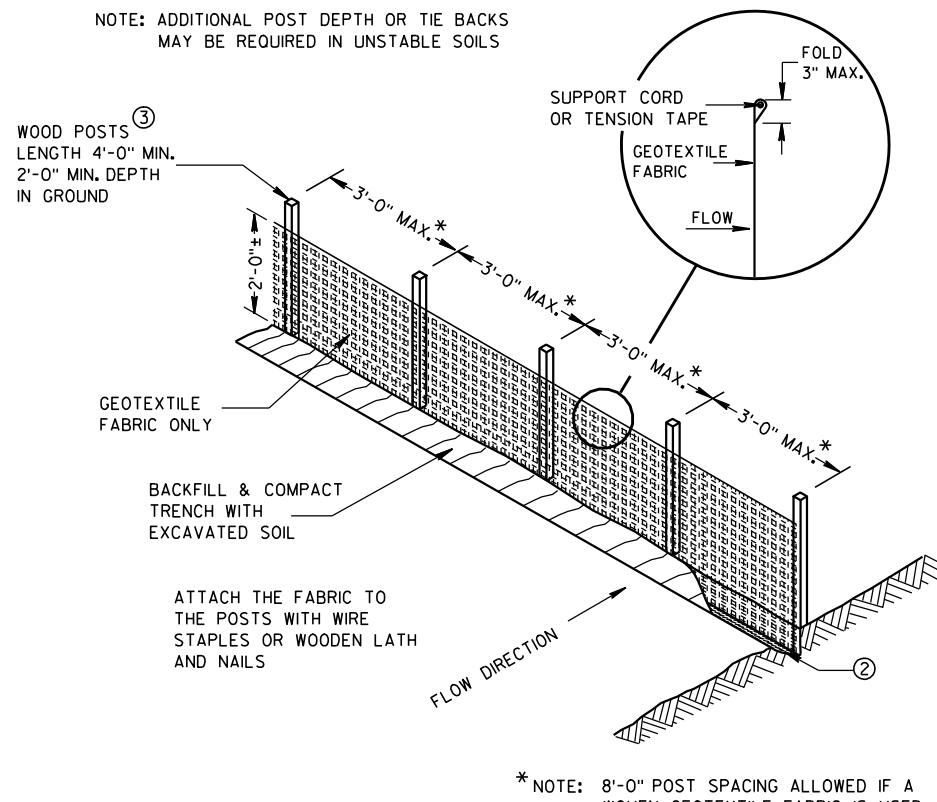
APPROVED
May 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVE
FHWA ENGINEER 22



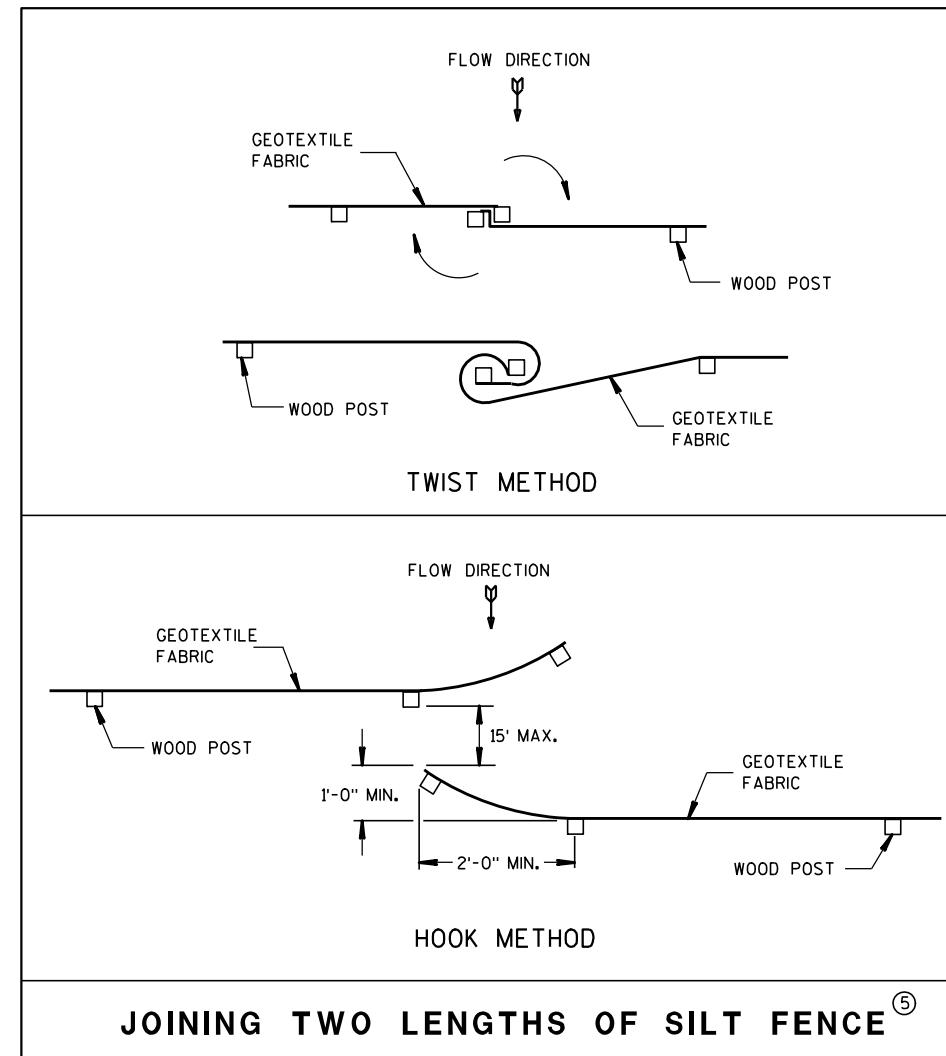
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE AT MEDIAN SURFACE DRAINS



SILT FENCE

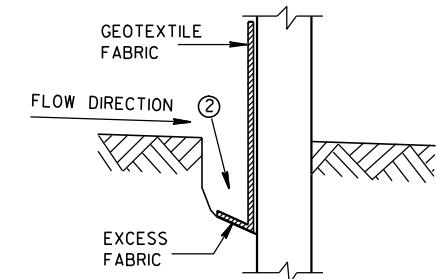


JOINING TWO LENGTHS OF SILT FENCE^⑤

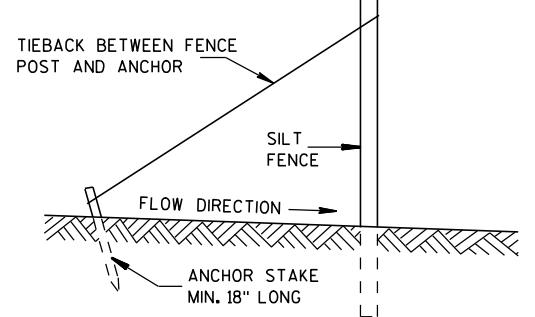
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1/8" X 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

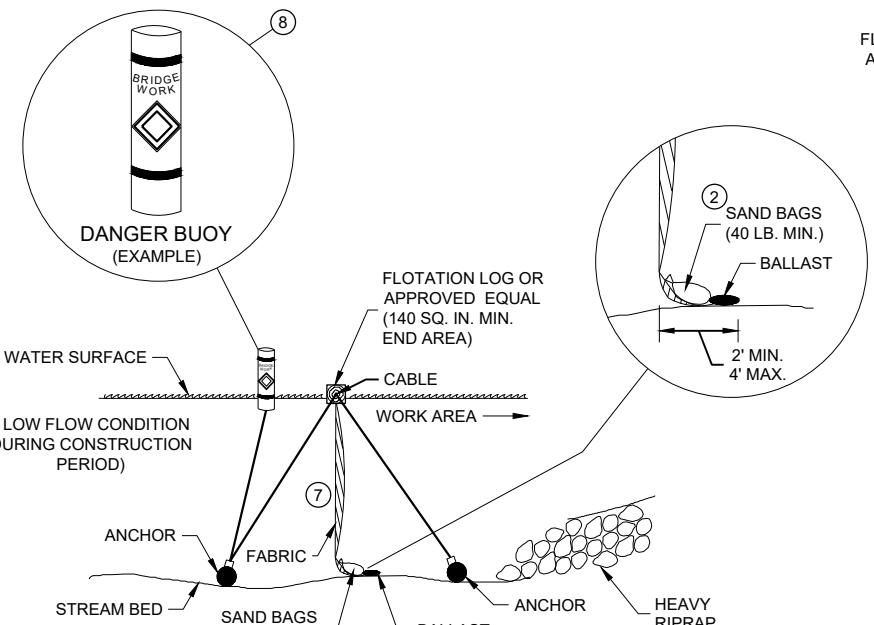


TRENCH DETAIL



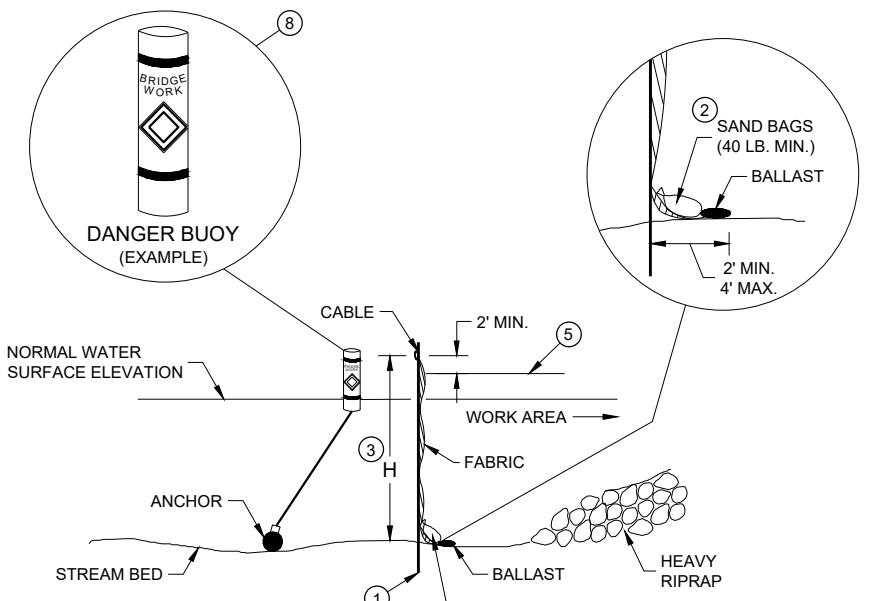
SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED	/S/ Beth Cannon
4-29-05	DATE
CHIEF ROADWAY DEVELOPER 23	
FHWA	



SECTION B - B

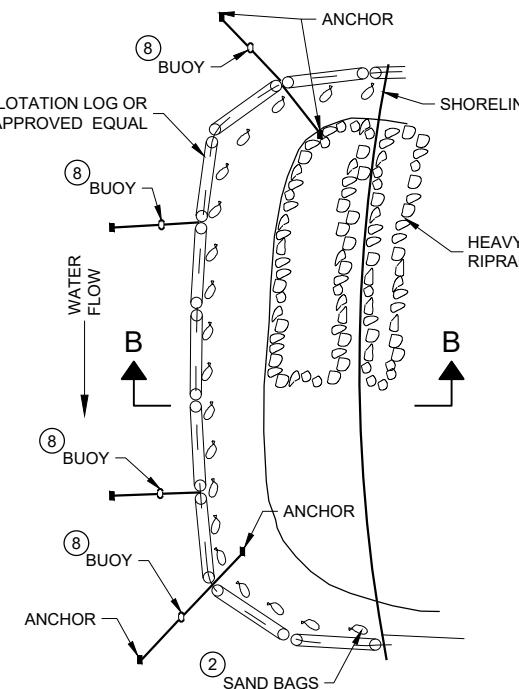
TURBIDITY BARRIER - FLOAT ALTERNATIVE CAUTION - SEE NOTE 6



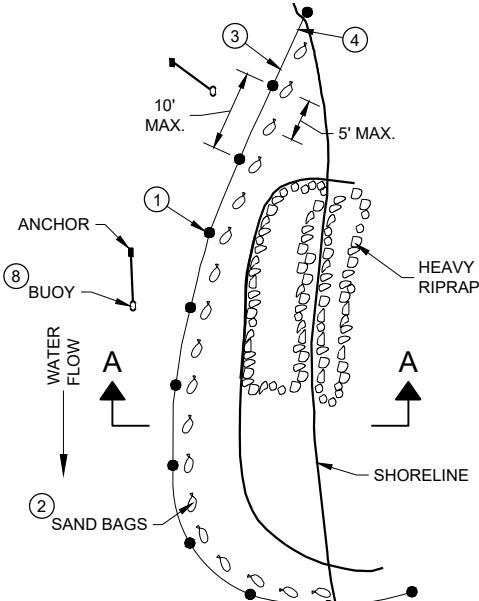
SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION

TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW



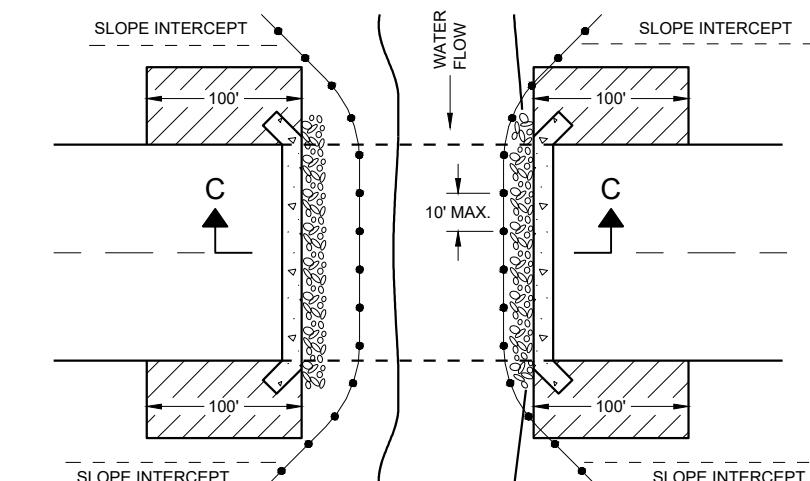
PLAN VIEW

GENERAL NOTES

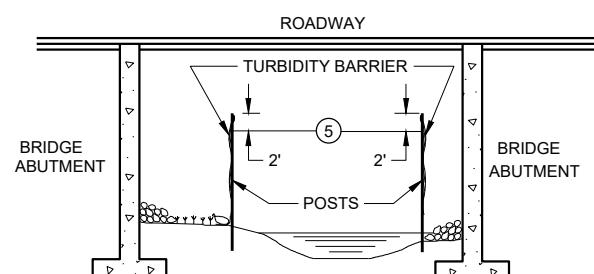
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



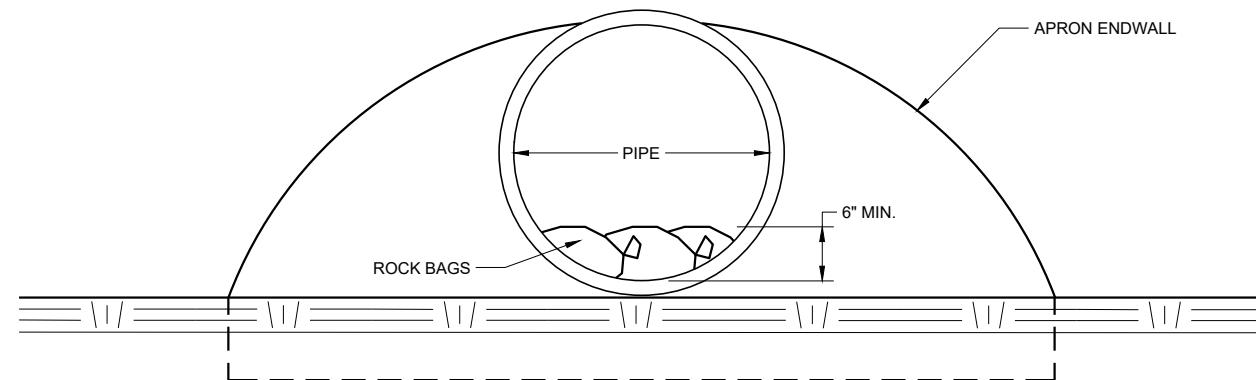
SECTION C - C

TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

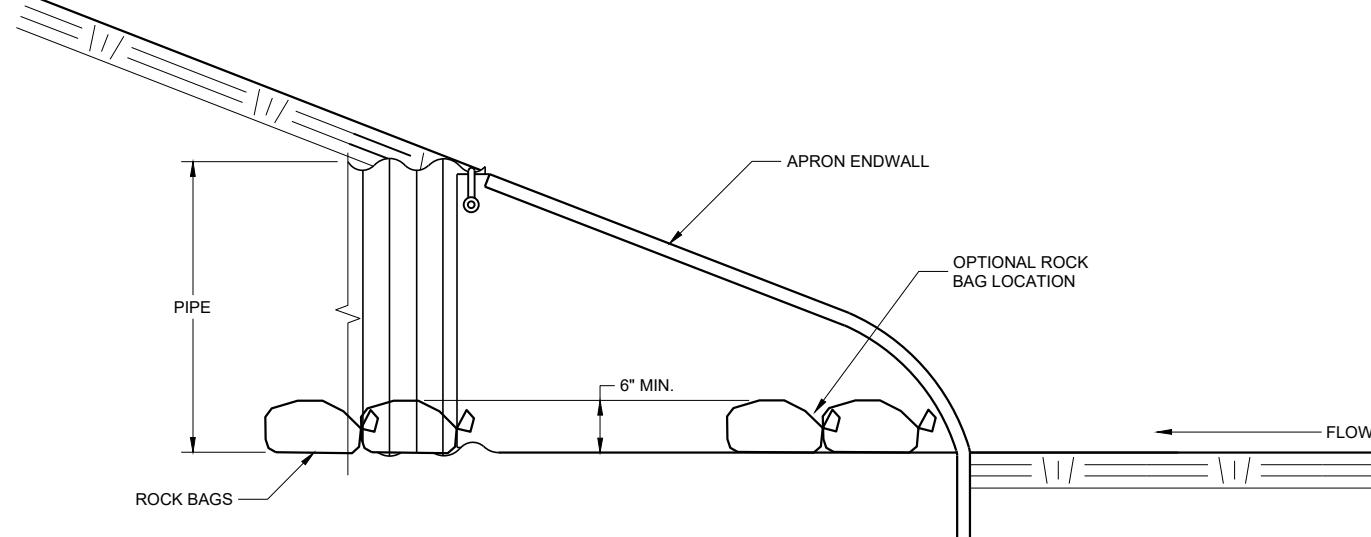
TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
FHWA ENGINEER 24



END VIEW



SIDE VIEW

CULVERT PIPE CHECK

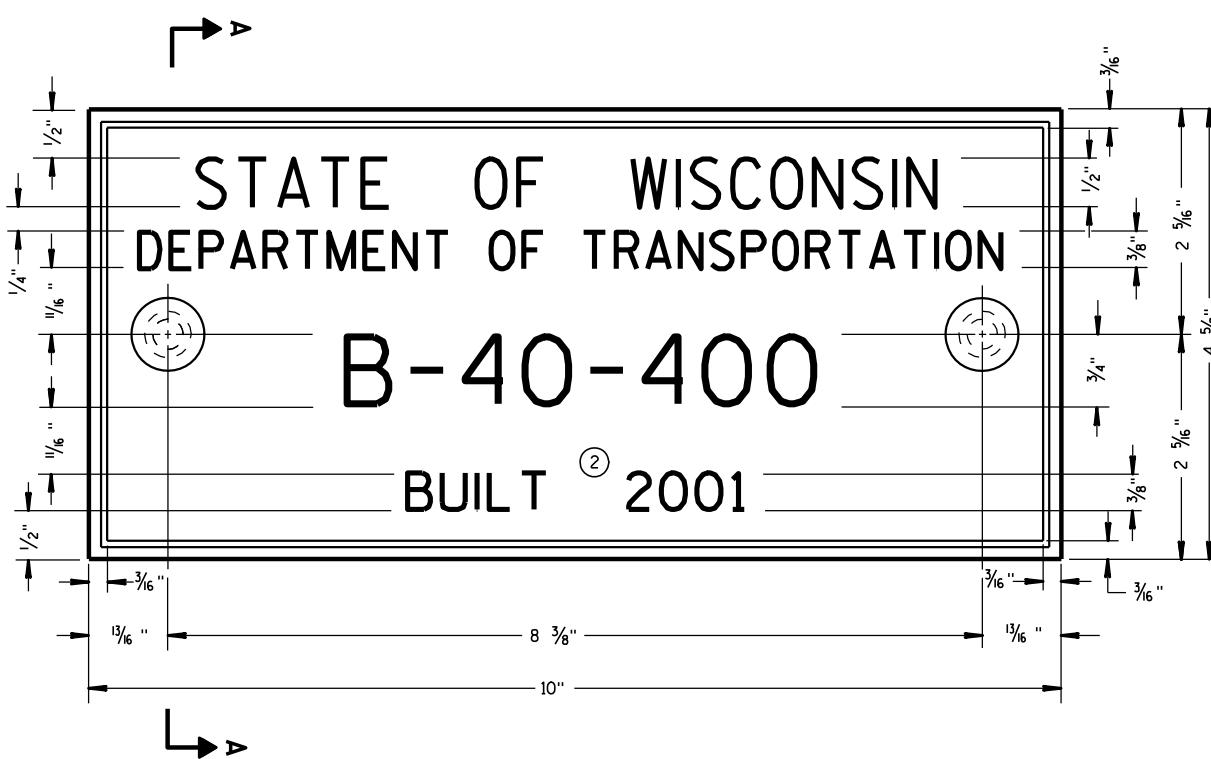
(INSTALL ON INLET END ONLY)

CULVERT PIPE CHECK

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2019 /S/ Daniel Schave
DATE
FHWA

EROSION CONTROL ENGI 25



TYPICAL NAME PLATE

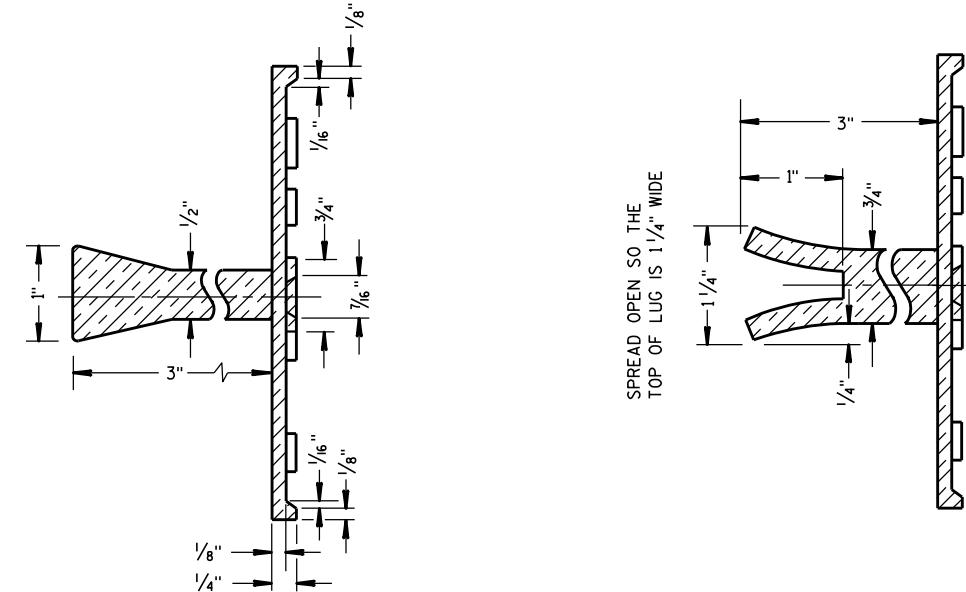
NUMBERING DESIGNATION MULTI-UNIT STRUCTURES

GENERAL NOTES

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

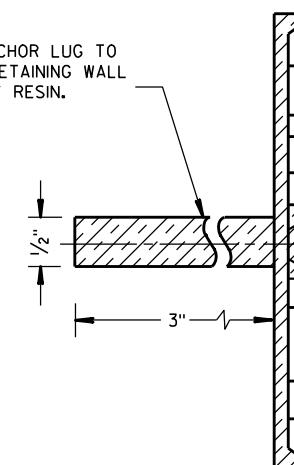
THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A

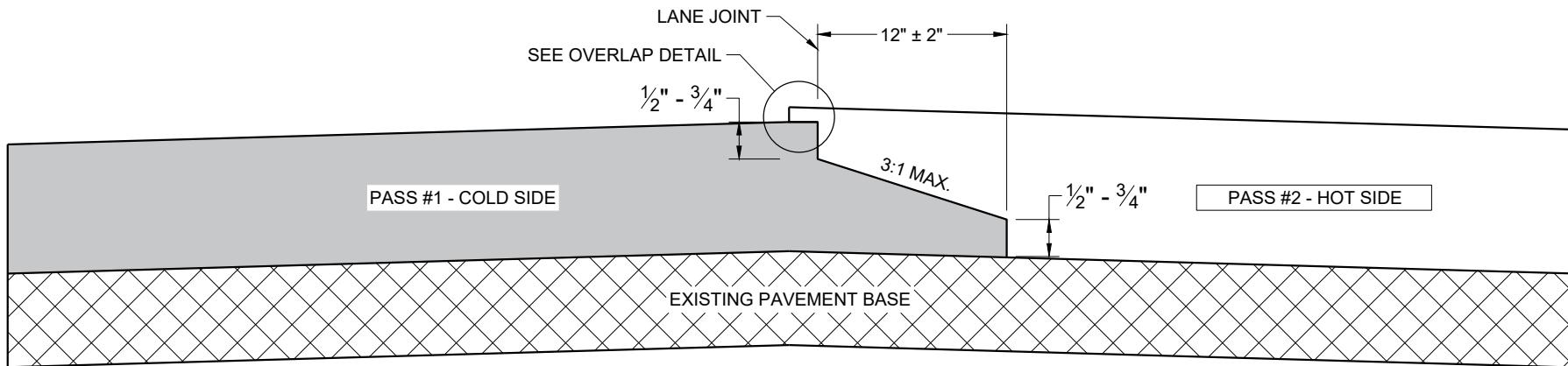
ALTERNATE LUG



ALTERNATE LUG

**REINFORCED CONCRETE FORMS
(FOR ATTACHMENT TO PRECAST STRUCTURES)**

NAME PLATE
(STRUCTURES)



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**

GENERAL NOTES

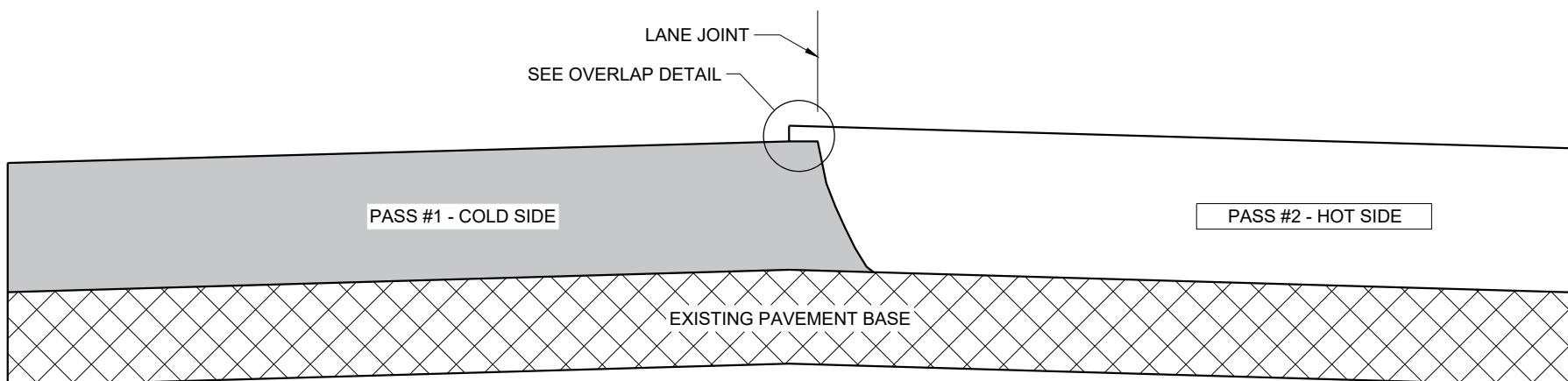
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1'' \pm 0.5''$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1''$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

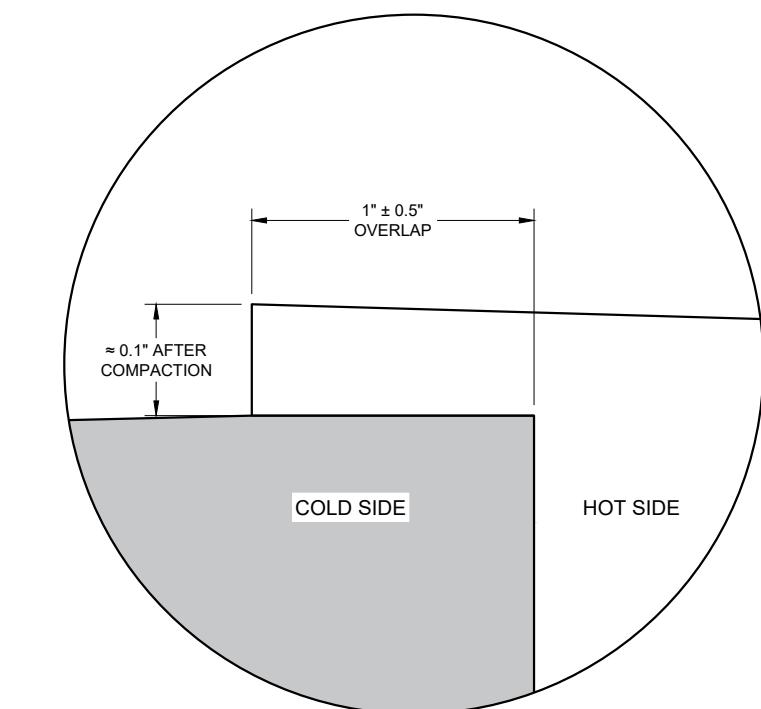
ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2''$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

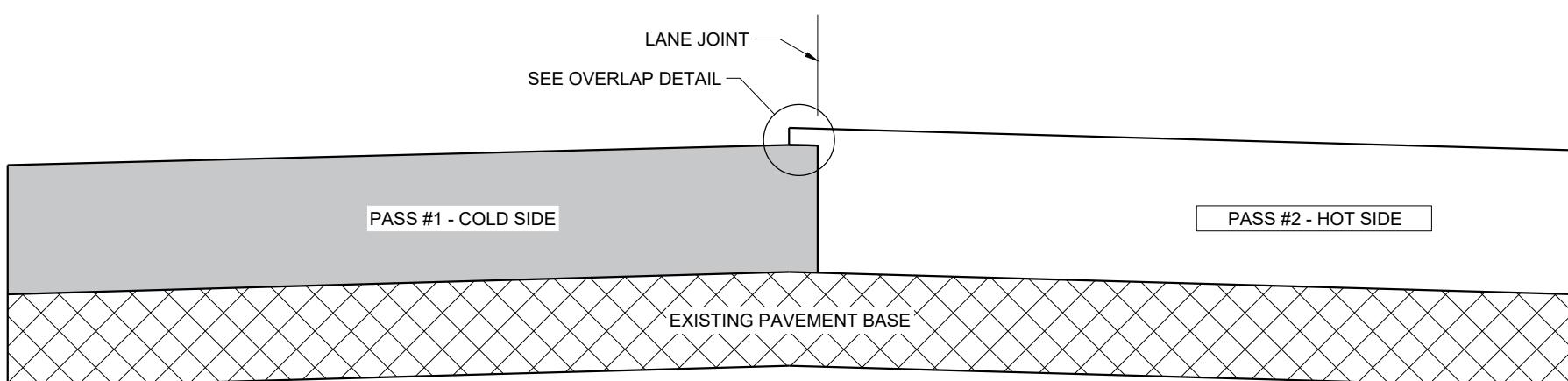
USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR AS THE ENGINEER DIRECTS.



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



OVERLAP DETAIL (TYPICAL)



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2020 /S/ Steven Hefel
DATE
FHWA

HMA PAVEMENT ENGIN 27

① WOOD OR STEEL POSTS (W6X9 OR W6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.

② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.

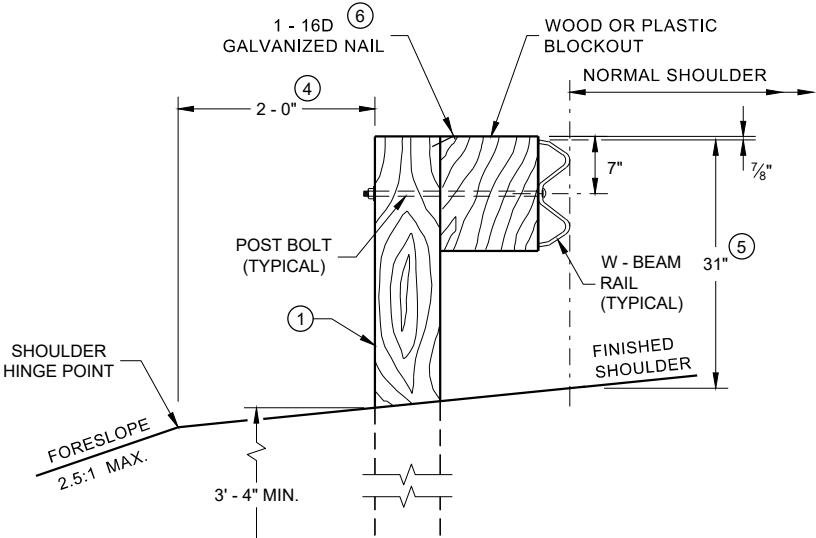
③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2 INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.

④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).

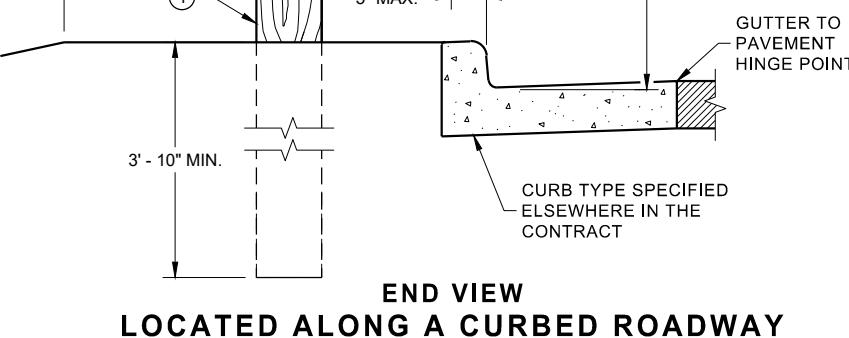
⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS ± 1 ". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 $\frac{3}{4}$ " TO 32".

⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

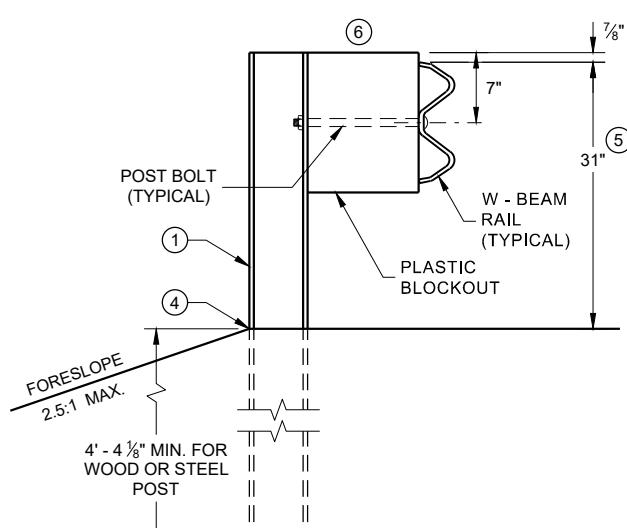
⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



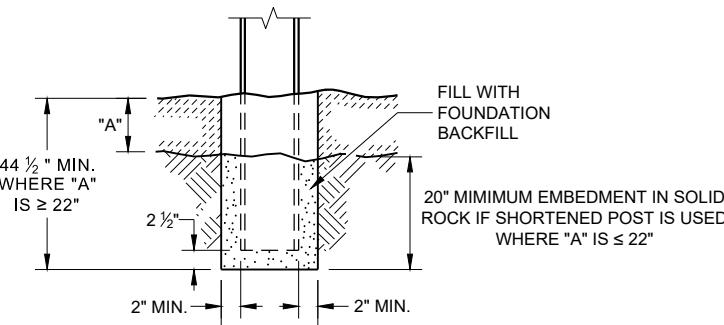
END VIEW
LOCATED ALONG A ROADWAY SHOULDER
STANDARD INSTALLATION



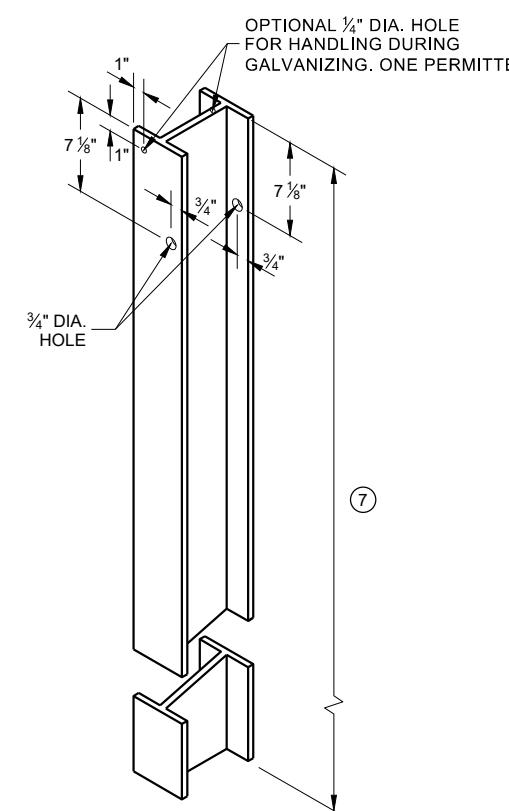
END VIEW
LOCATED ALONG A CURBED ROADWAY



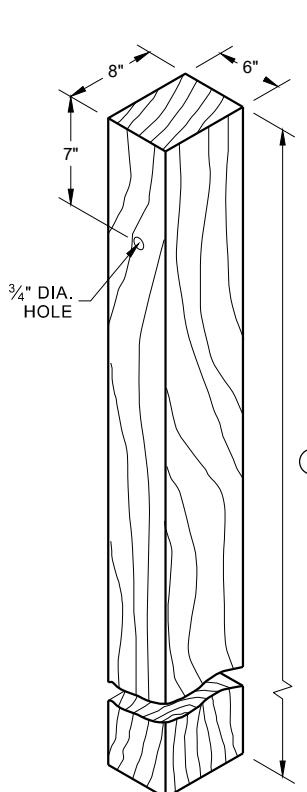
END VIEW
MGS LONGER POST AT HALFPOST
SPACING W BEAM (K)



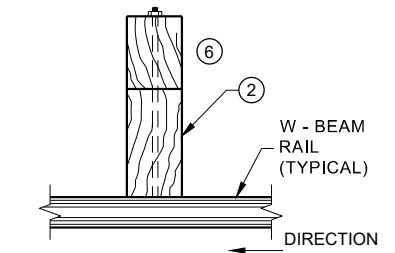
END VIEW
SETTING STEEL OR WOOD POST IN ROCK



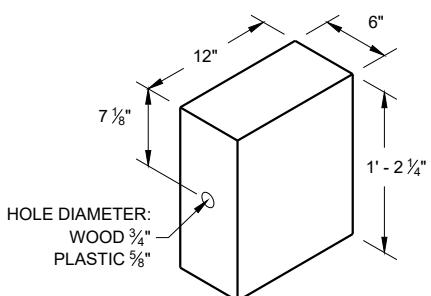
STEEL POST & HOLE
PUNCHING DETAIL
(W 6 X 9) ①



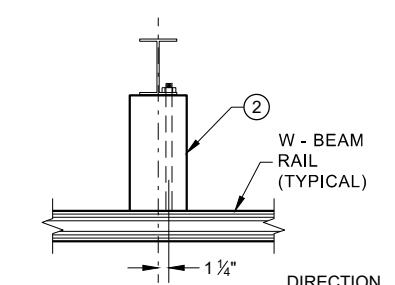
WOOD POST
(6" X 8") NOMINAL ①



PLAN VIEW
WOOD POST,
BLOCKOUT & BEAM



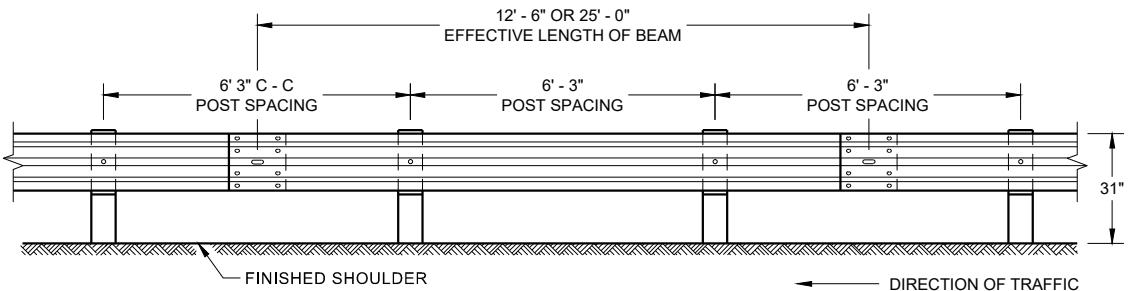
WOOD OR PLASTIC
BLOCKOUT ②



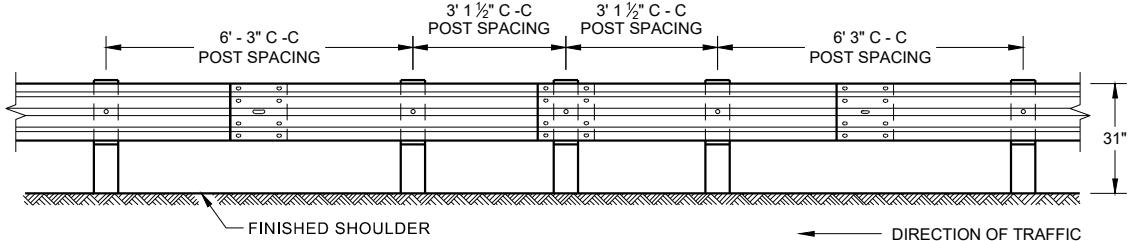
PLAN VIEW
STEEL POST,
PLASTIC BLOCKOUT & BEAM

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

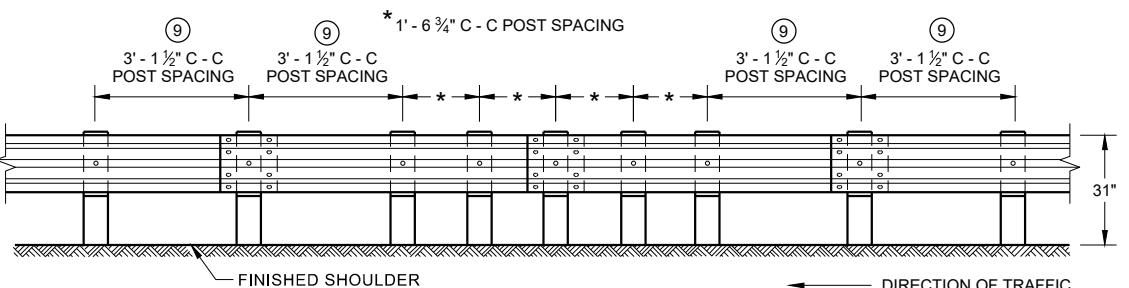
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



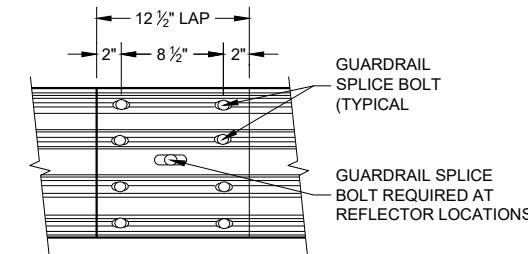
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



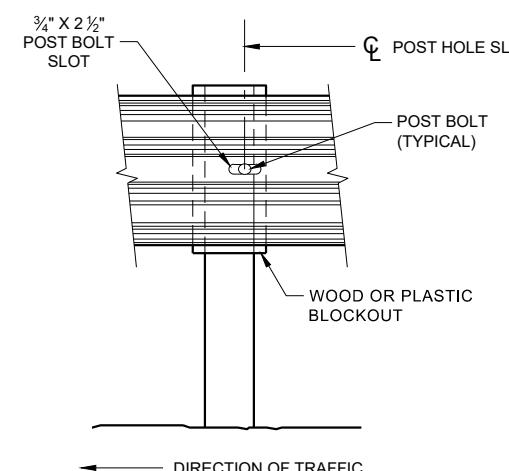
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



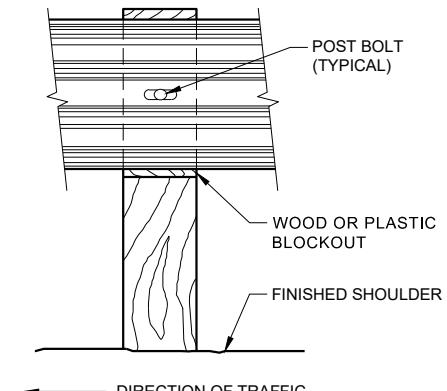
**FRONT VIEW
QUARTER POST SPACING (QS)**



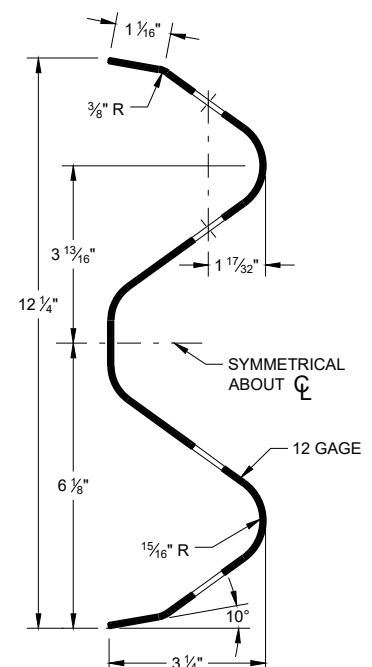
**FRONT VIEW
MID-SPAN BEAM SPLICE**



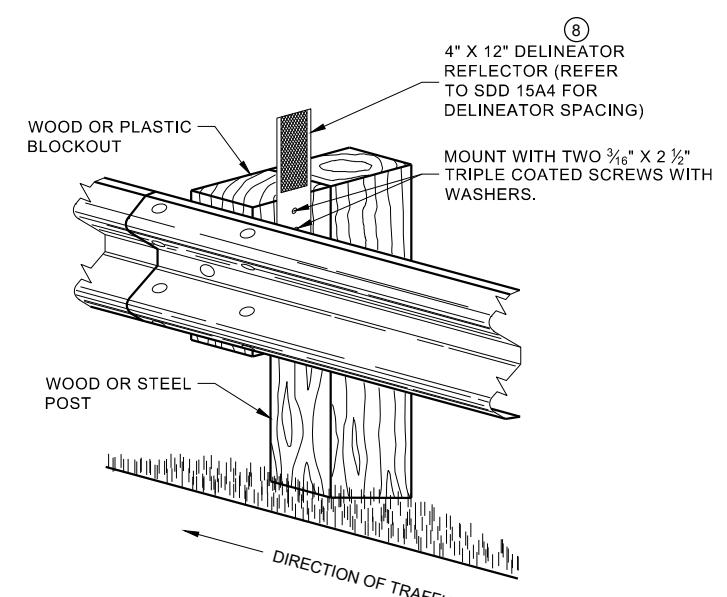
FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

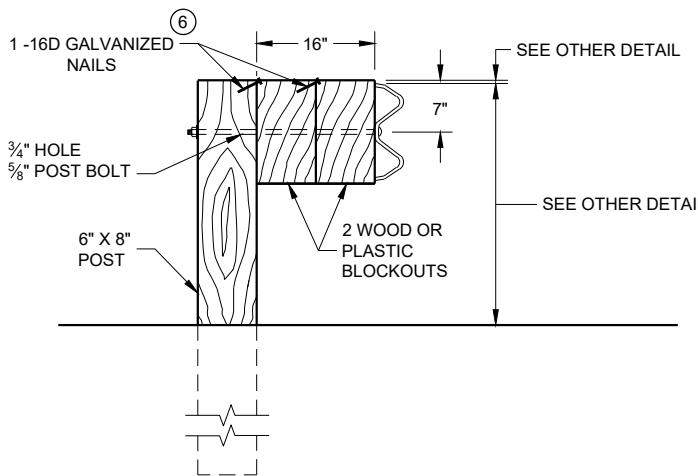
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A $\frac{3}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES $\frac{3}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND $\frac{3}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A $\frac{3}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES $\frac{3}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

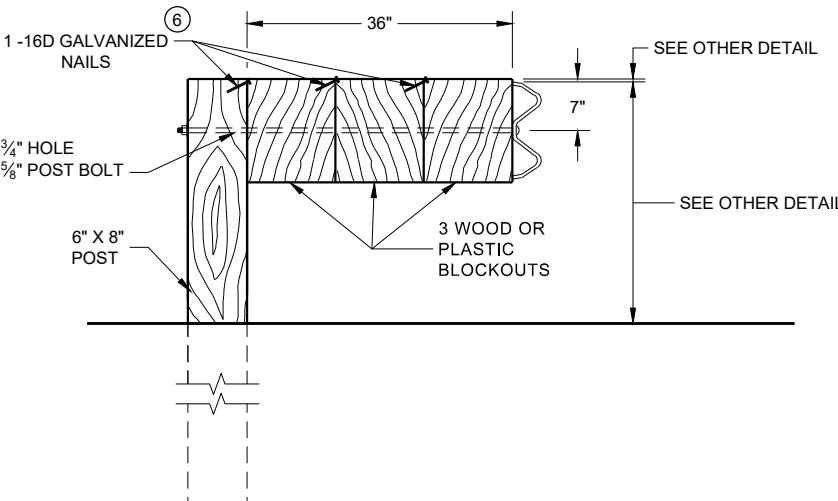
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 29



DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

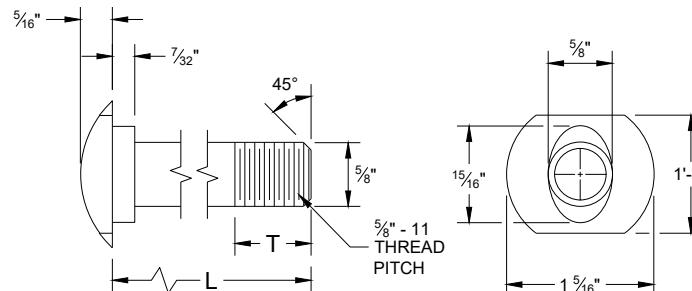


DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

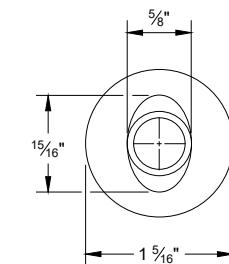
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

NOTE:
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF $\frac{3}{16}$ ".
2. IF THE BOLT EXTENDS MORE THAN $\frac{1}{4}$ " FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

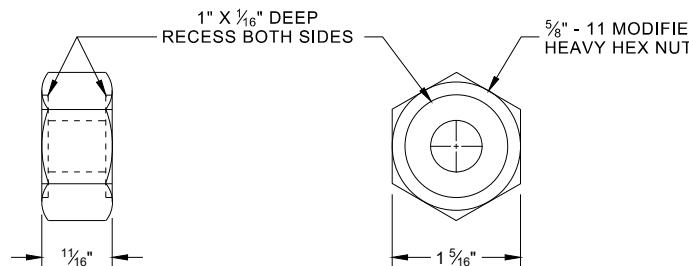


POST BOLT TABLE

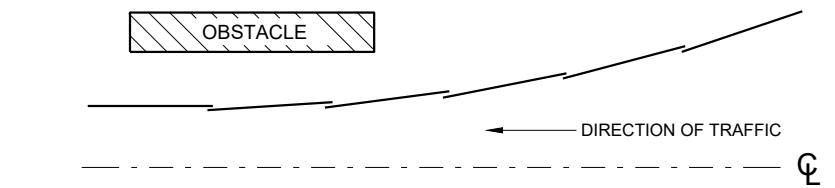
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



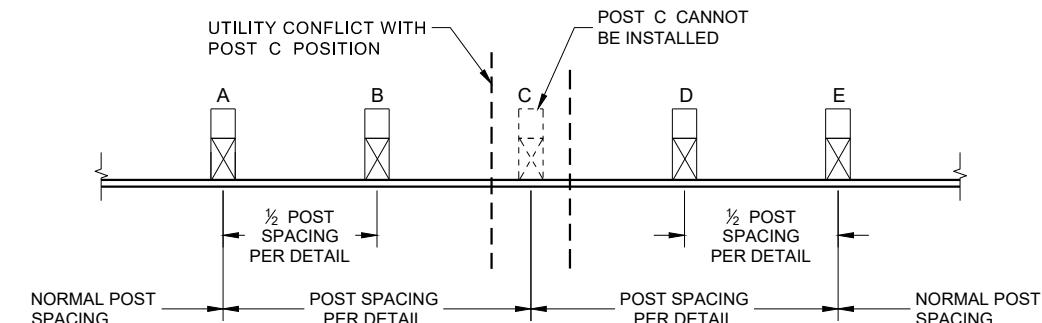
ALTERNATE BOLT HEAD



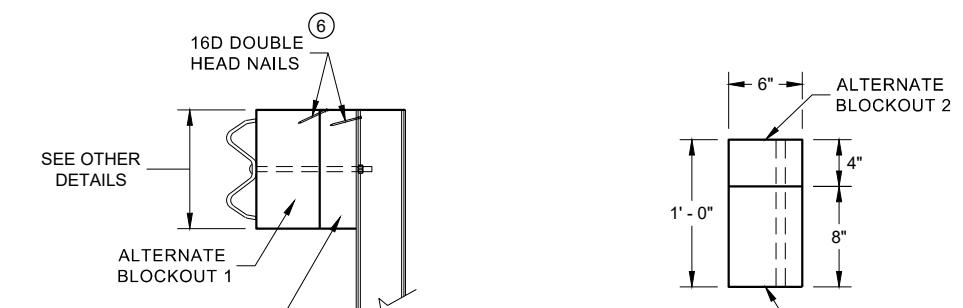
POST BOLT, SPLICE BOLT AND RECESS NUT



PLAN VIEW BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION

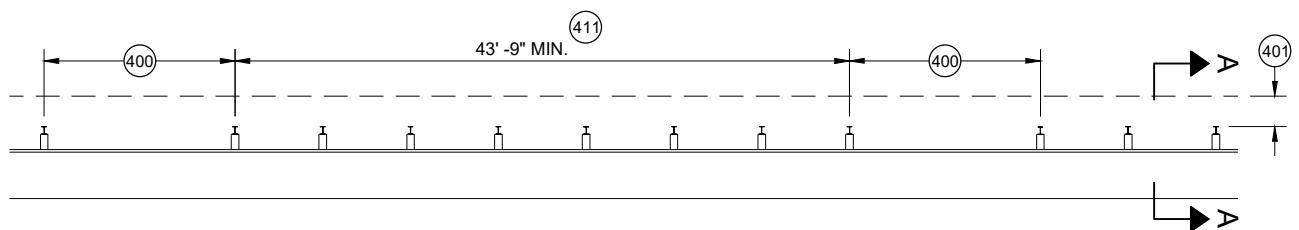


SIDE VIEW PLAN VIEW

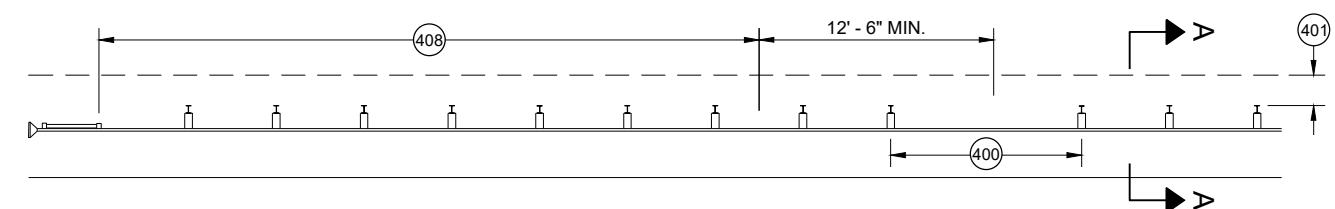
ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

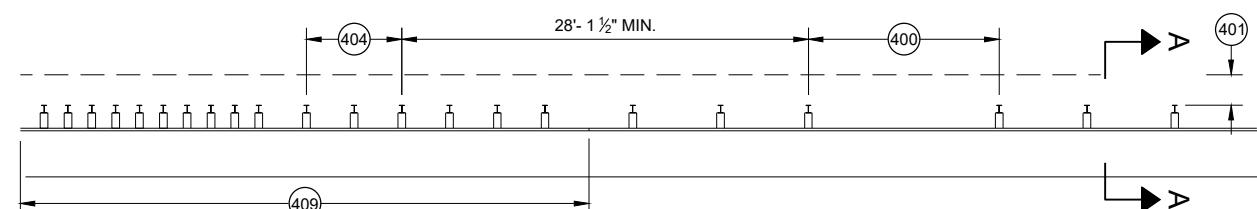
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



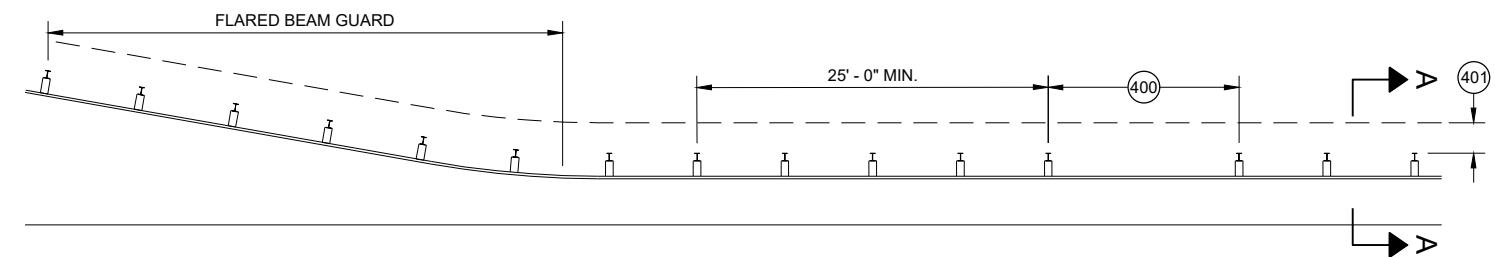
MISSING POST IN MGS GUARDRAIL



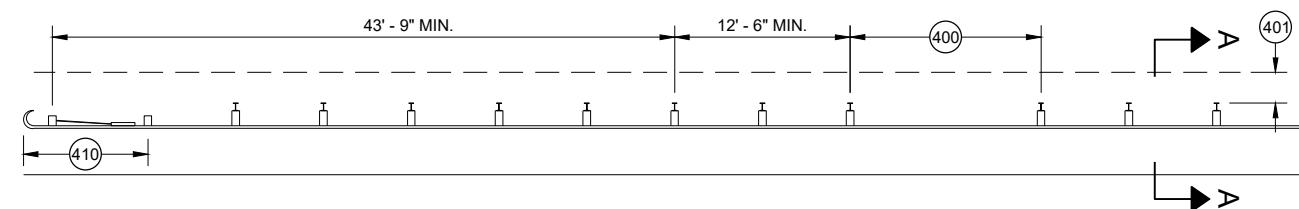
MISSING POST IN MGS GUARDRAIL NEAR END



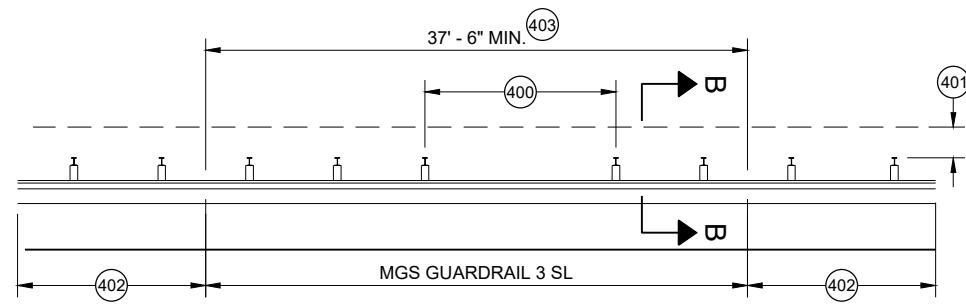
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

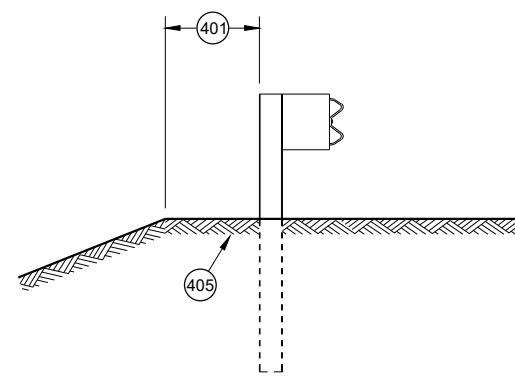


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

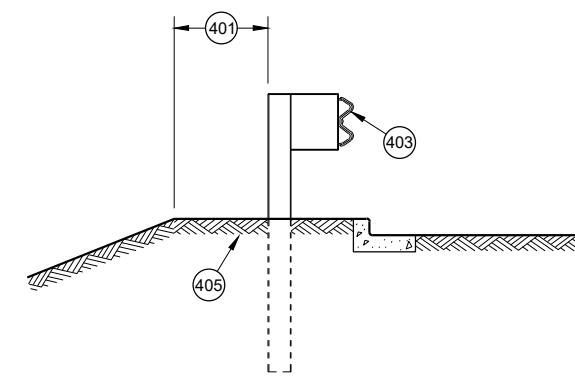


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

400 MAX SPAN 12' - 6"
 401 2' MIN.
 402 MGS GUARDRAIL 3
 403 NESTING BEAM GUARD
 404 ASYMMETRIC TRANSITION
 405 SOIL WELL DRAINED AND COMPACTED
 406 SEE OTHER DRAWINGS IN THIS SDD
 407 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
 408 SEE SDD 14B44
 409 SEE SDD 14B45
 410 SEE SDD 14B47
 411 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVE
FHWA UNIT SUPERVISOR 31

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

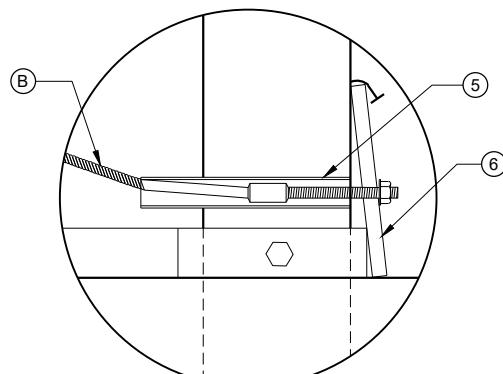
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

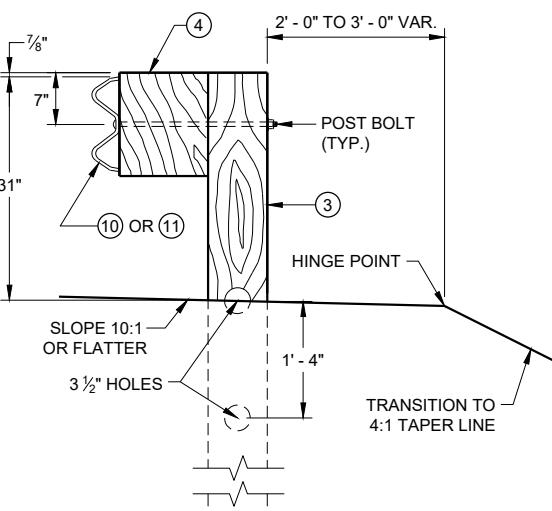
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

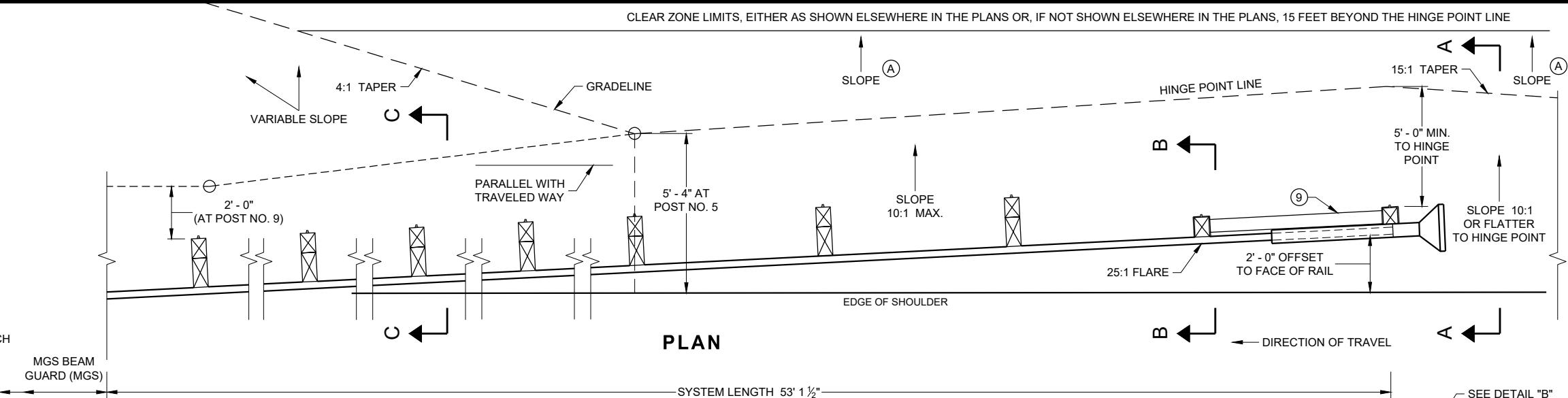
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



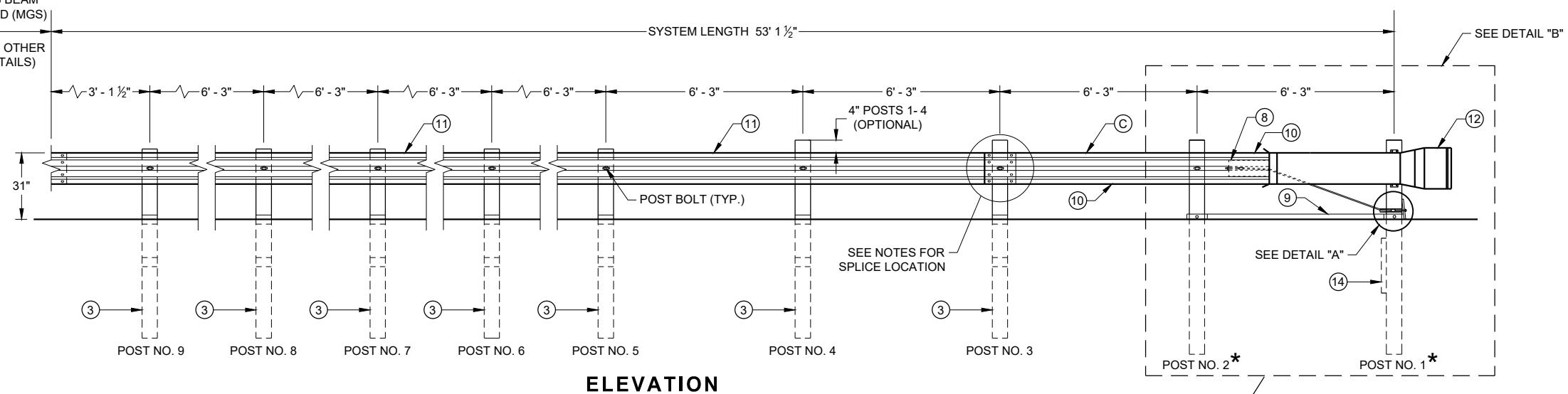
DETAIL "A" (E)



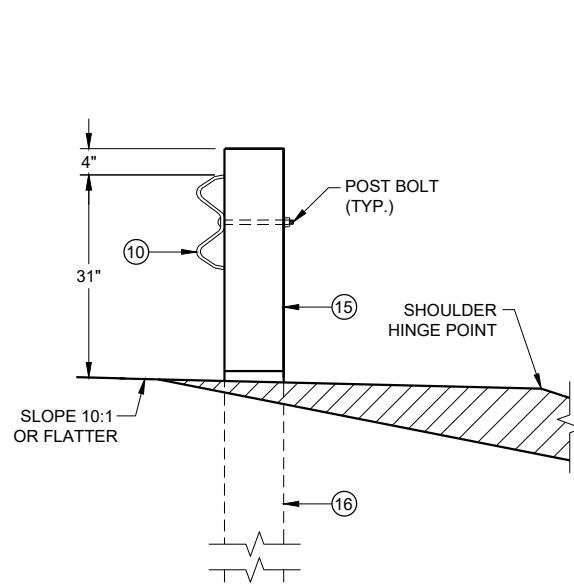
SECTION C - C
TYPICAL AT POST NOS. 3 - 9



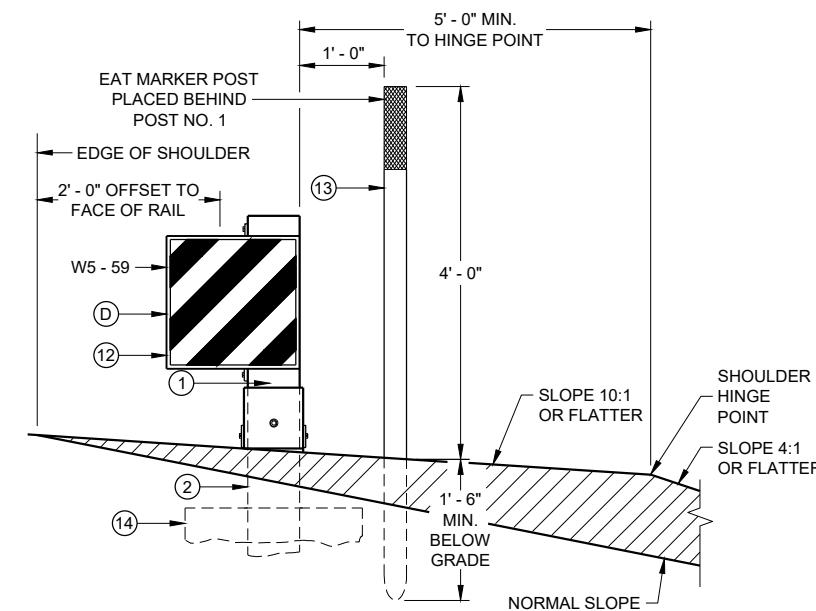
PLAN



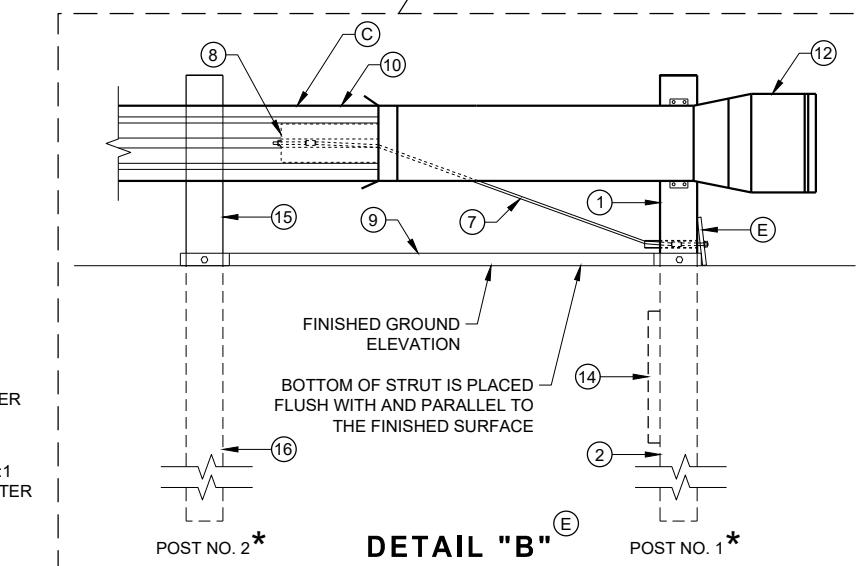
ELEVATION



SECTION B - B
TYPICAL AT POST NO. 2*



SECTION A - A
TYPICAL AT POST NO. 1*



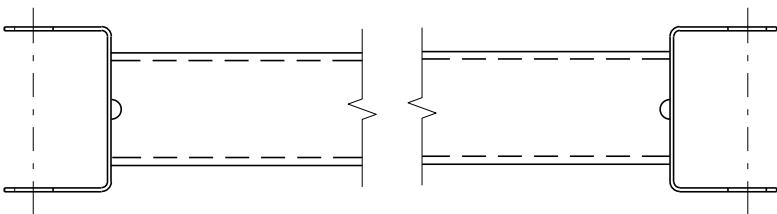
DETAIL "B" (E)
POST NO. 1*

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

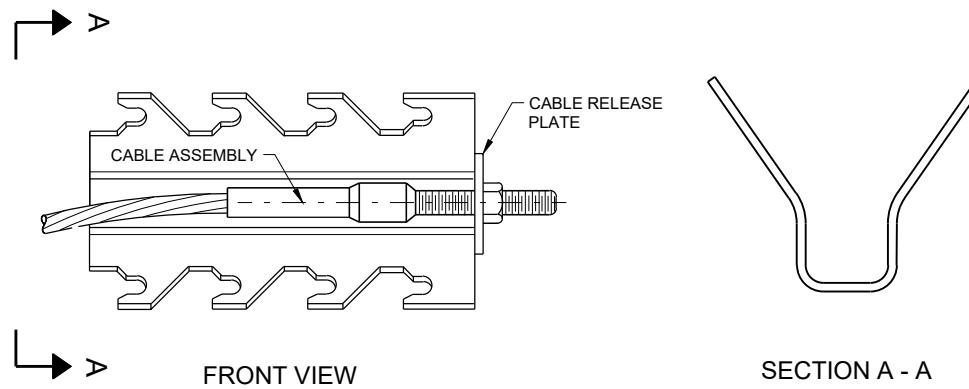
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS

PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2

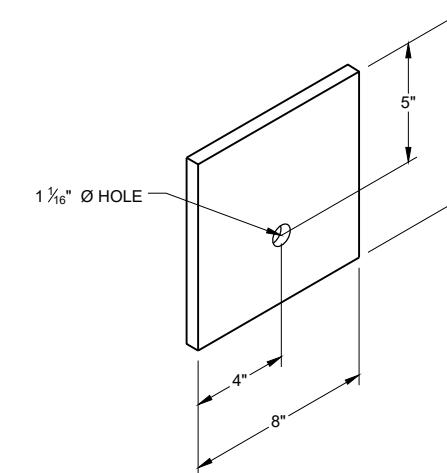


GENERIC GROUND STRUT ^{⑨ (E)}

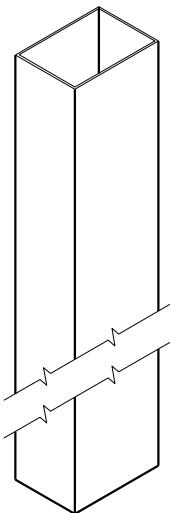
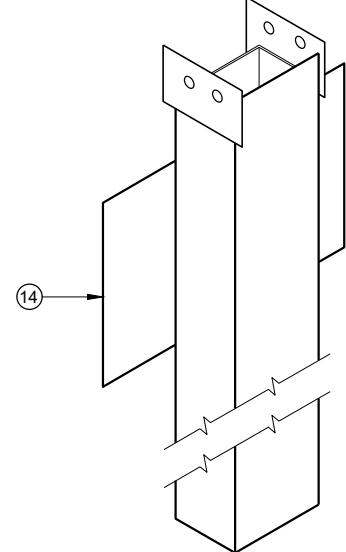
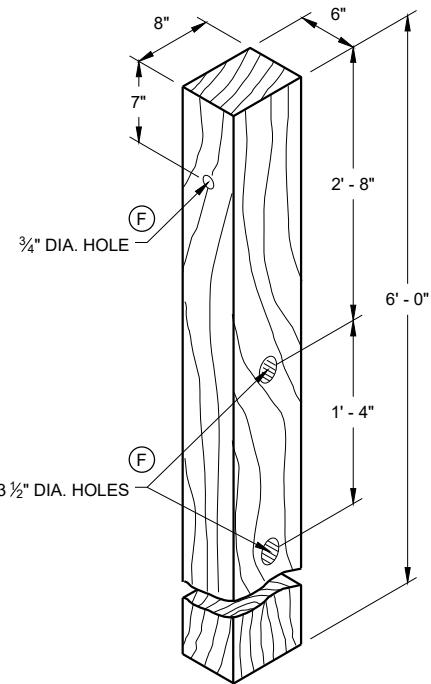
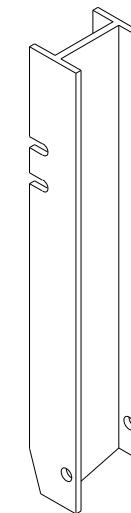
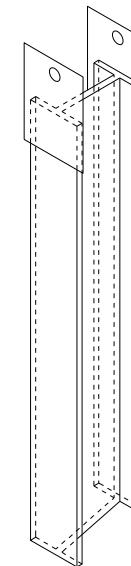
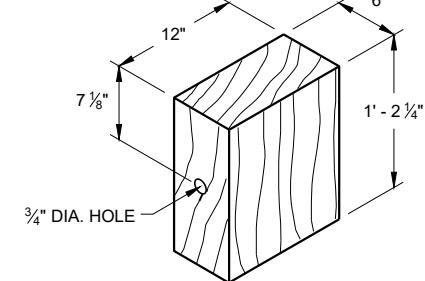
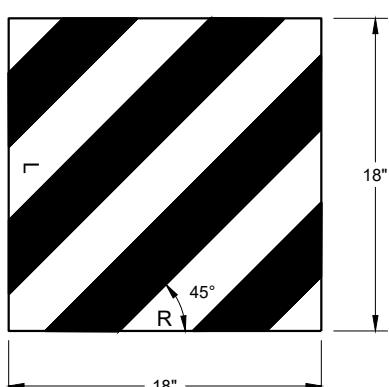
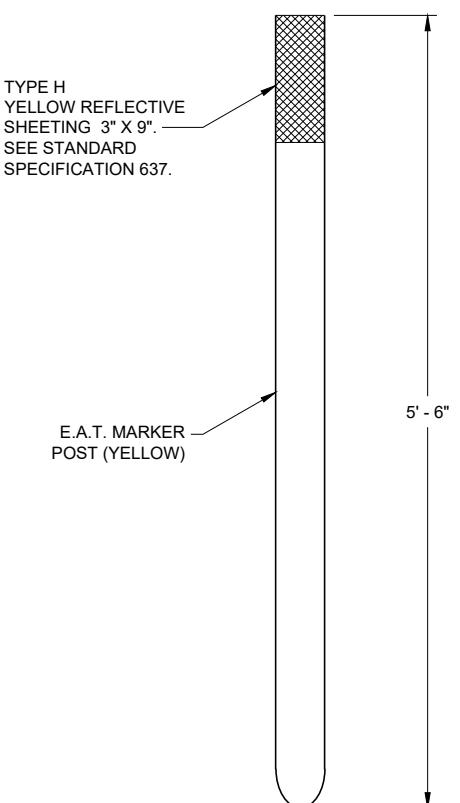


SECTION A - A

GENERIC ANCHOR CABLE BOX ^{⑨ (E)}



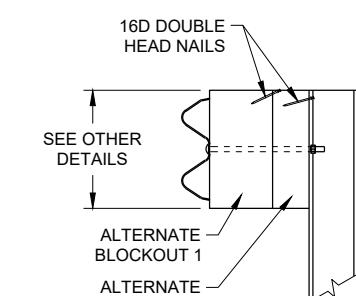
BEARING PLATE ^{⑯ (E)}

UPPER POST NO. 1 ^①_(E)LOWER POST NO. 1 ^②_(E)WOOD CRT POST
POSTS NUMBER 3-9 ^③_(E)UPPER POST NO. 2 ^⑯_(E)LOWER POST NO. 2 ^⑯_(E)WOOD BLOCKOUT ^④
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2REFLECTIVE SHEETING DETAIL ^(E)

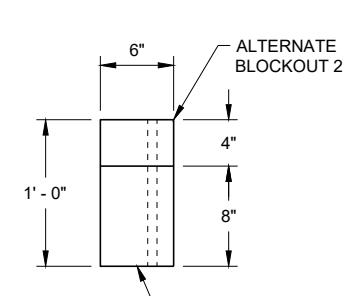
FRONT VIEW



SIDE VIEW

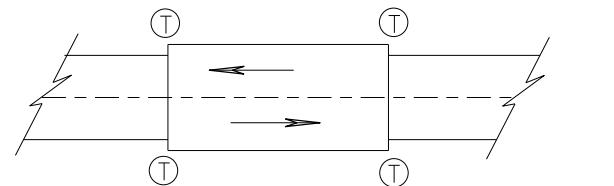
E.A.T. MARKER POST ^⑯_(E)

SIDE VIEW

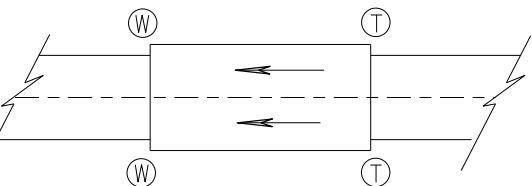


TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAILMIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATIONAPPROVED
7/2018 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVE
FHWA UNIT SUPERVISOR 34



TWO WAY TRAFFIC



ONE WAY TRAFFIC

① THRIE BEAM CONNECTION

② W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

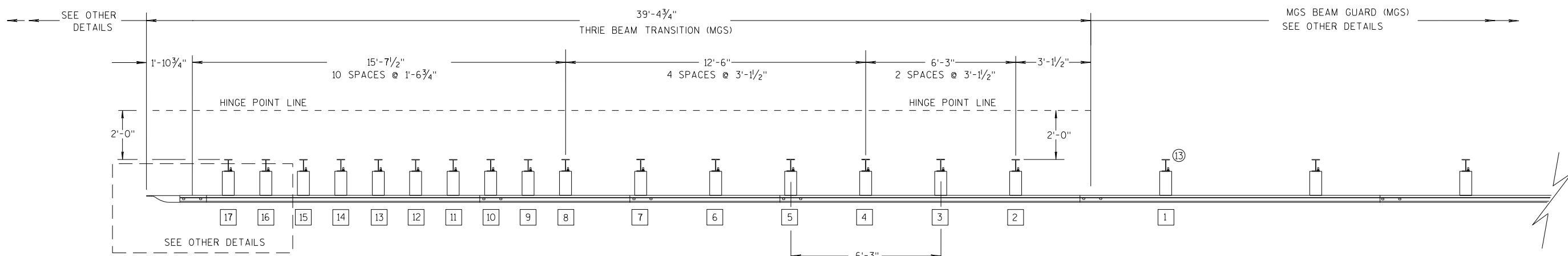
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

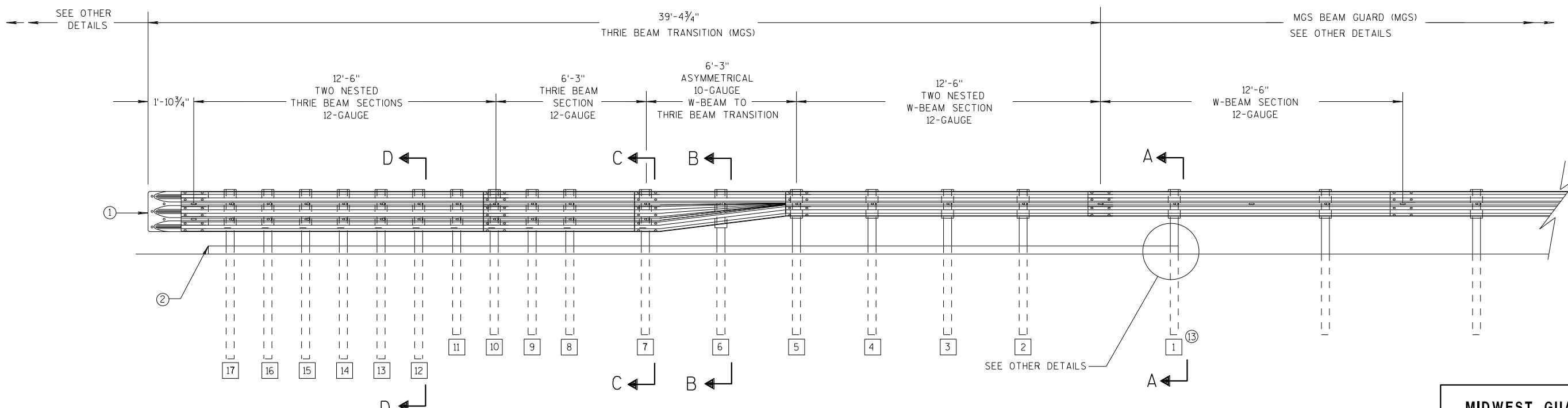
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

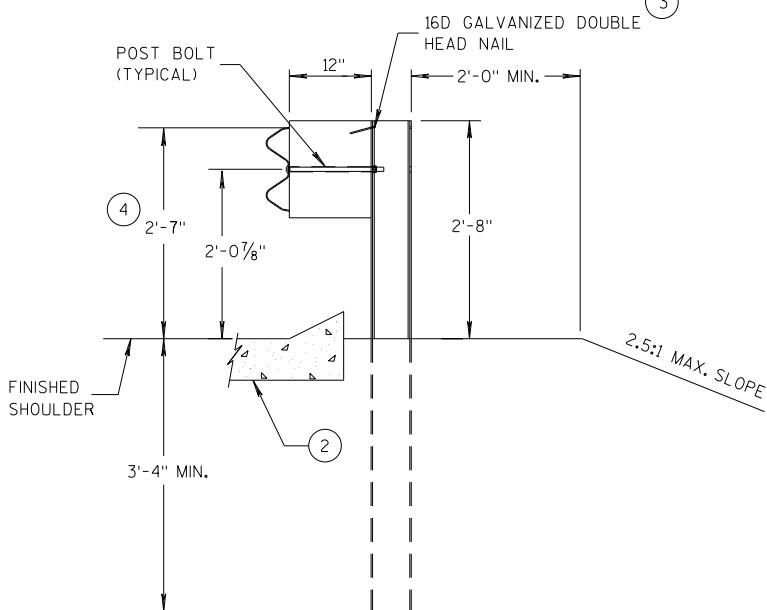
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

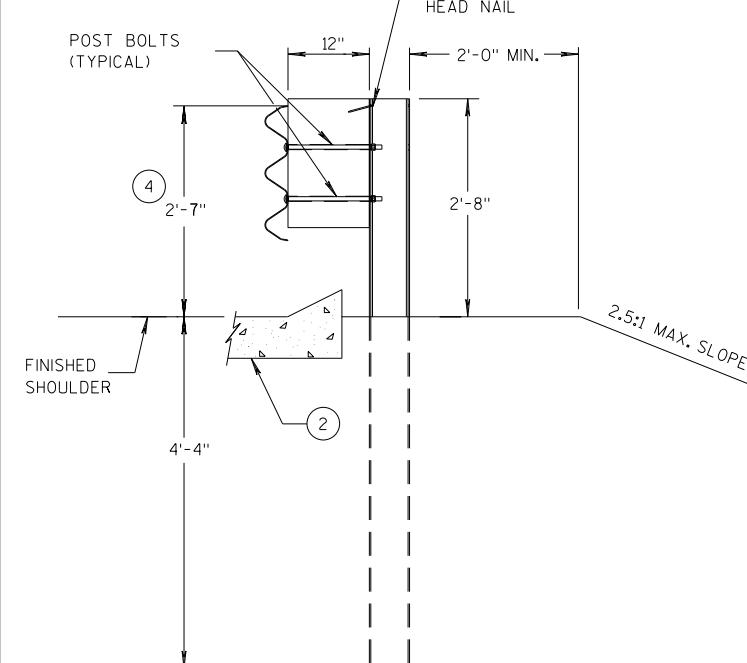
GENERAL NOTES

- (2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (4) TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



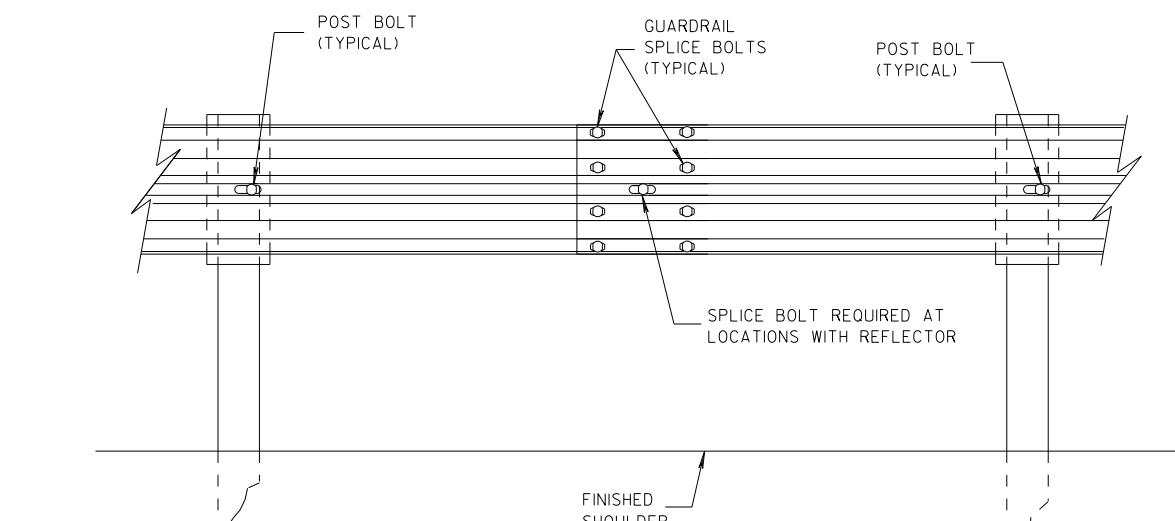
SECTION A-A
POSTS 1-5

6

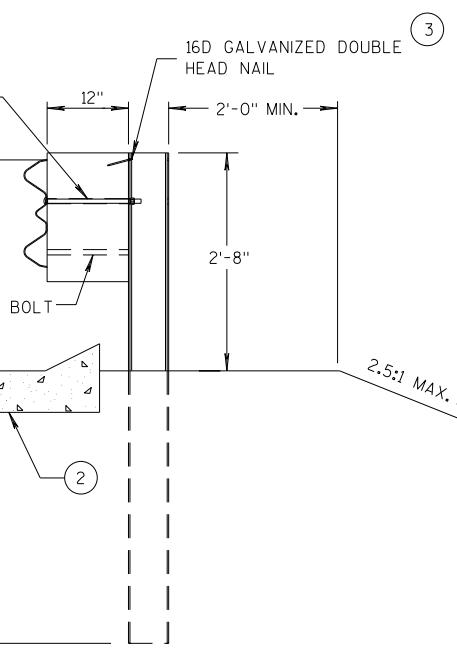


SECTION D-D
POSTS 12-17

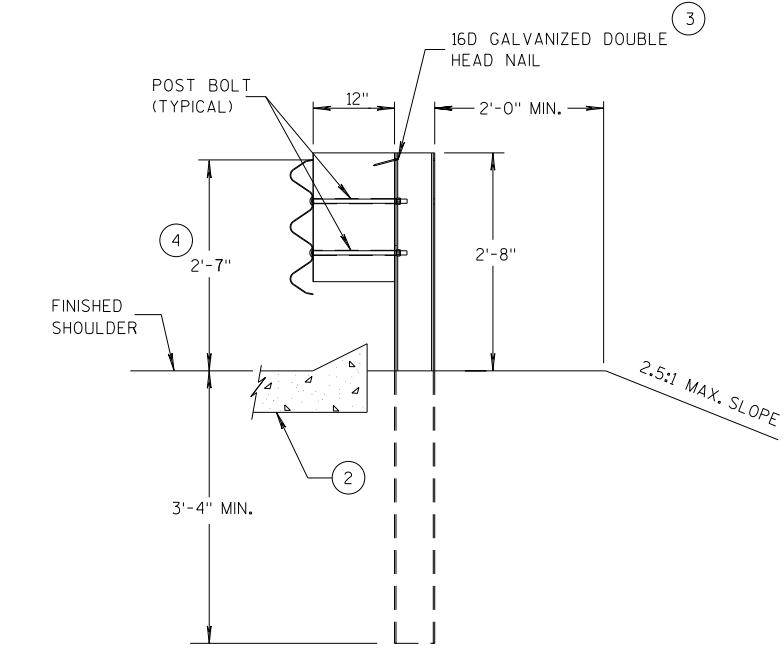
SPlice DETAIL



S.D.D. 14 B 45-5b



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

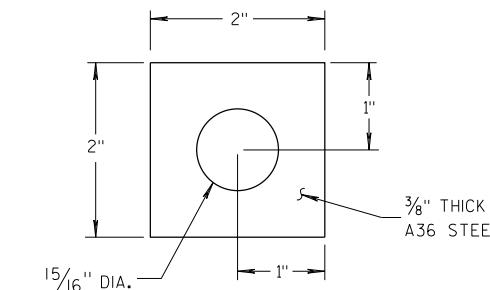
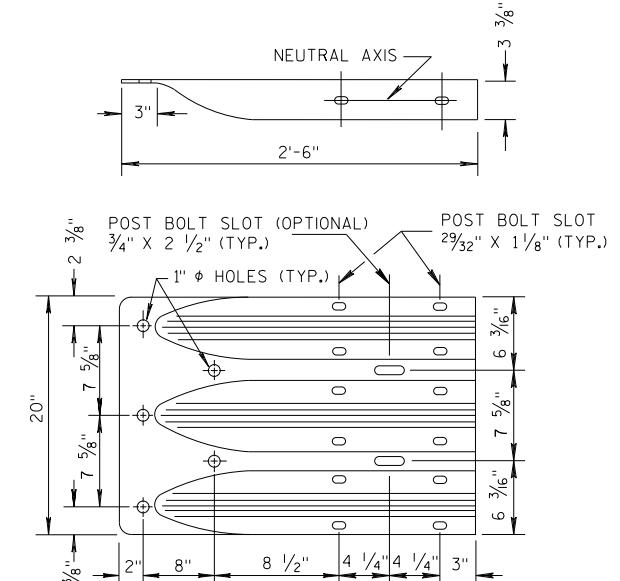
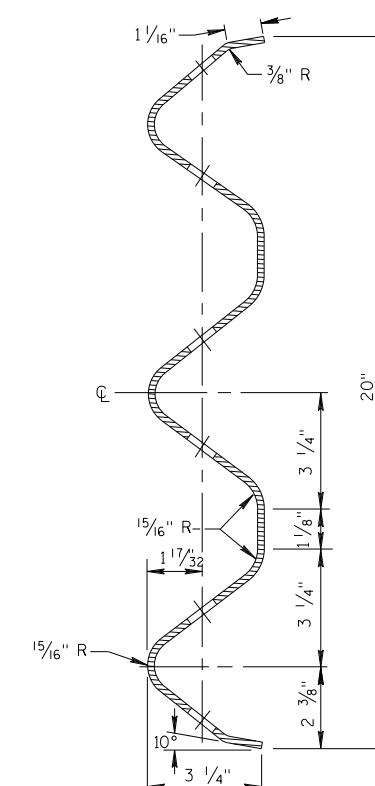


PLATE WASHER DETAIL



**THRIE BEAM
TERMINAL CONNECTOR**



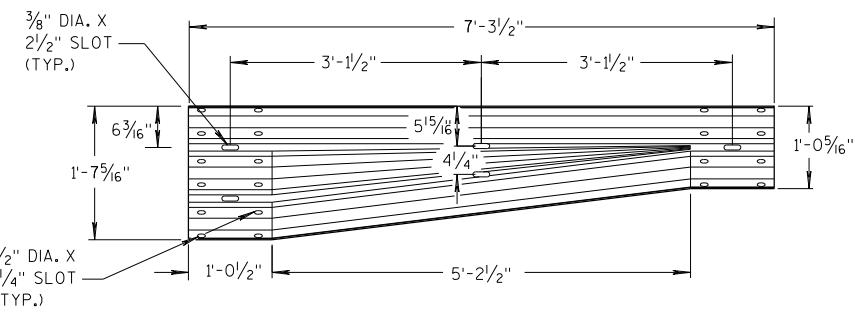
**SECTION THRU THRIE
BEAM RAIL ELEMENT**

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

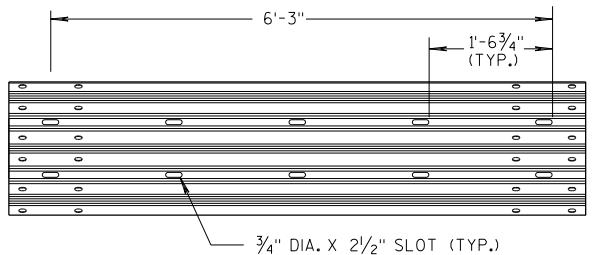
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

S.D.D. 14 B 45-5b

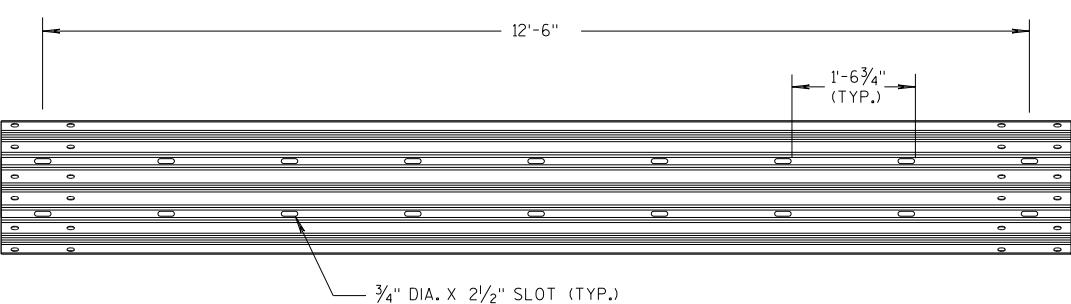
6



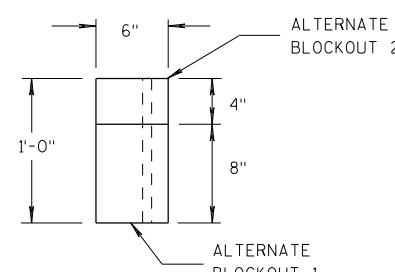
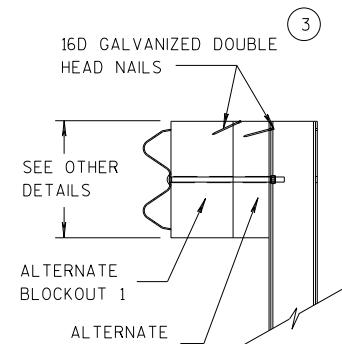
W-BEAM TO THRIE BEAM TRANSITION SECTION



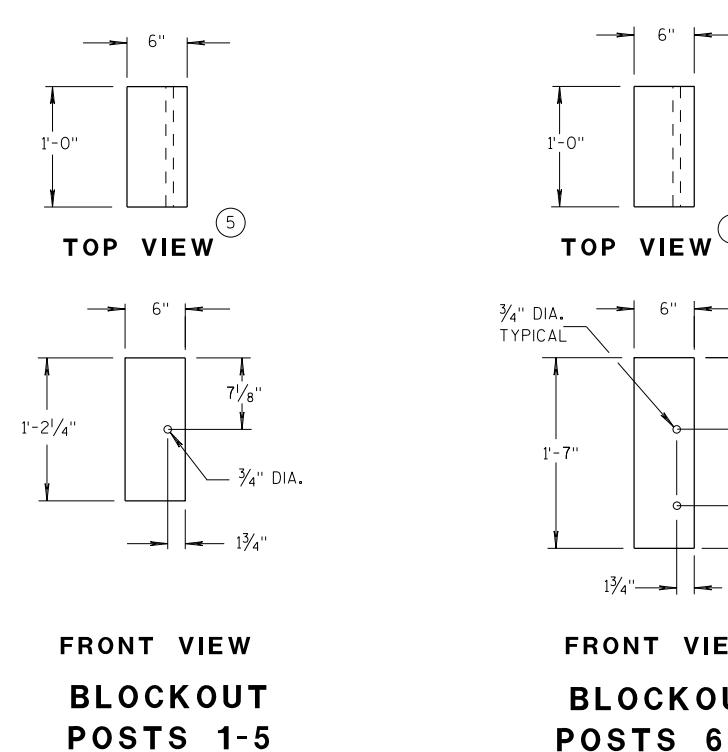
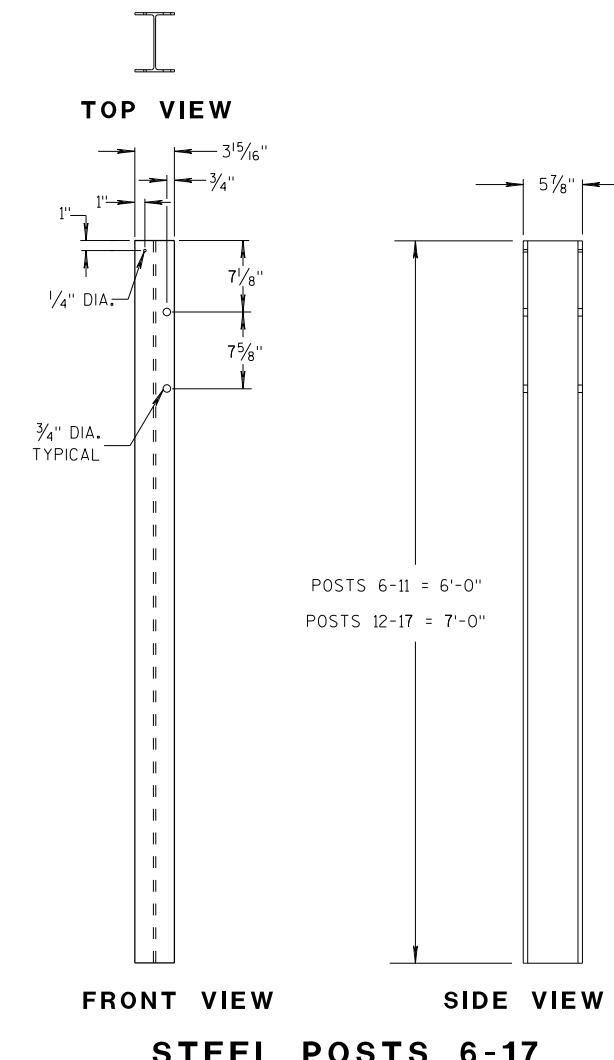
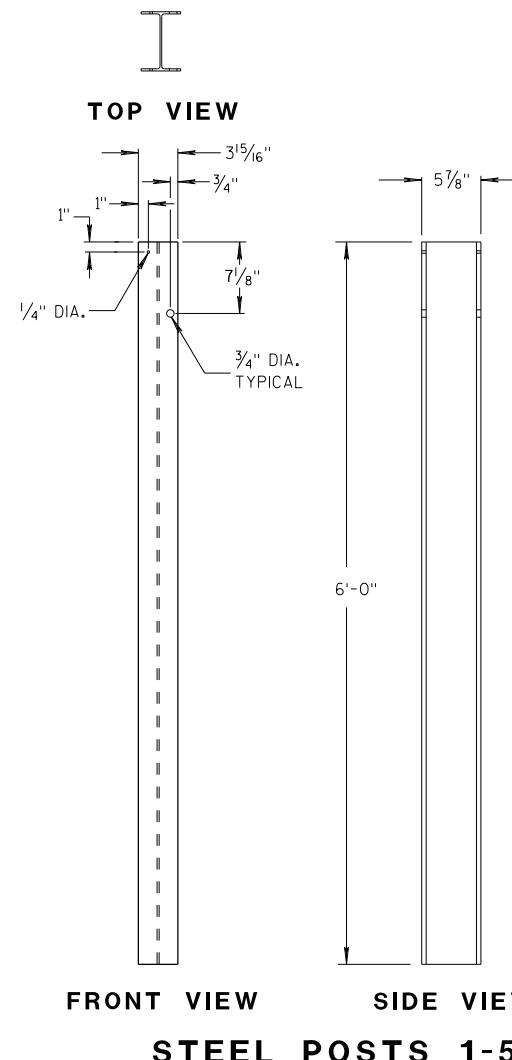
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION



SIDE VIEW
TOP VIEW
ALTERNATE WOOD BLOCKOUT DETAIL



GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND SIDE OF POST.

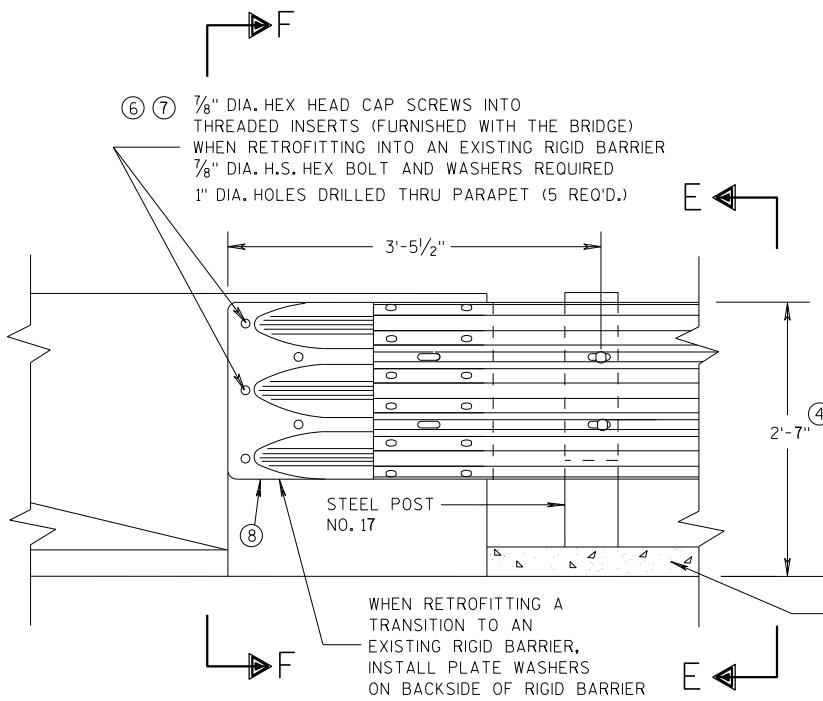
(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

(13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

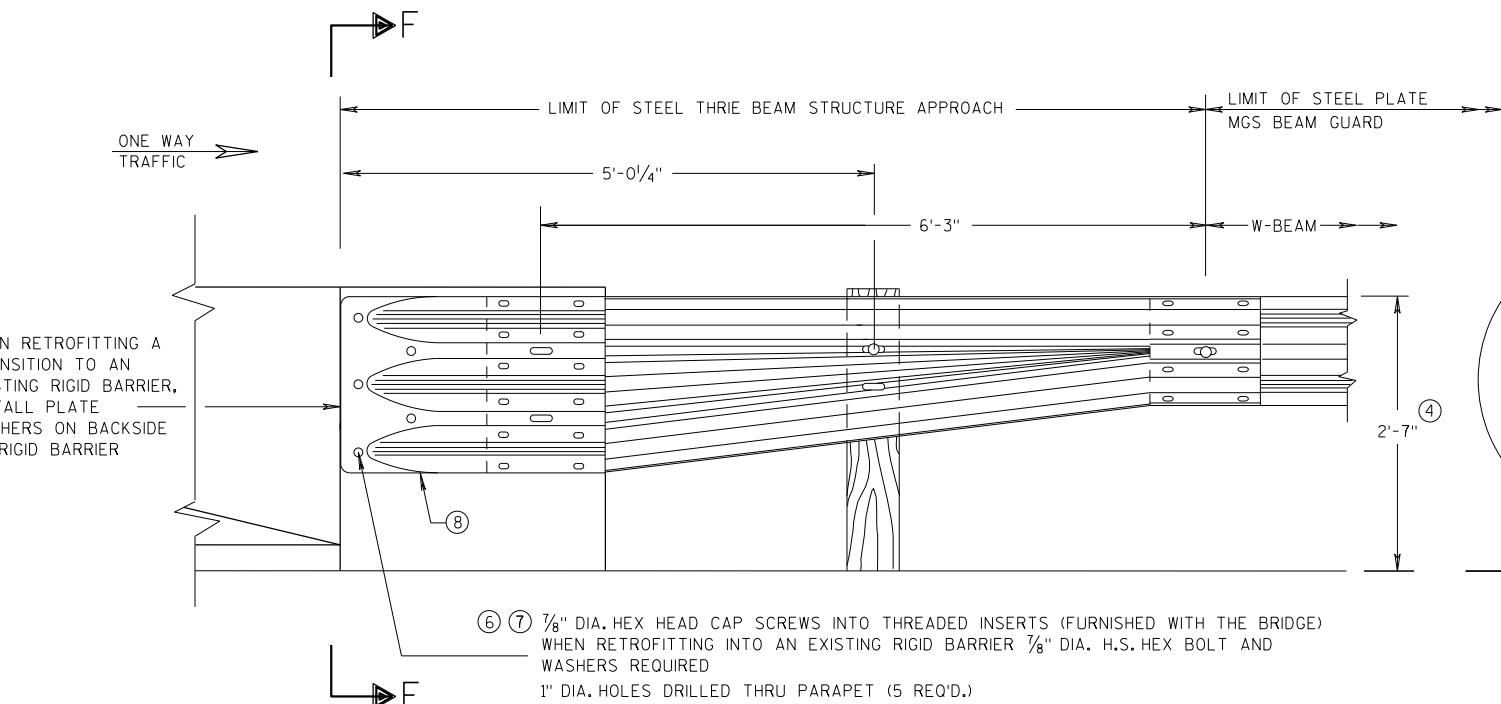
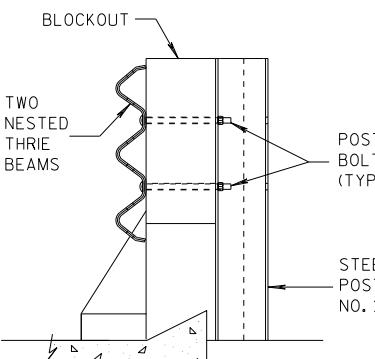
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

SECTION E-E

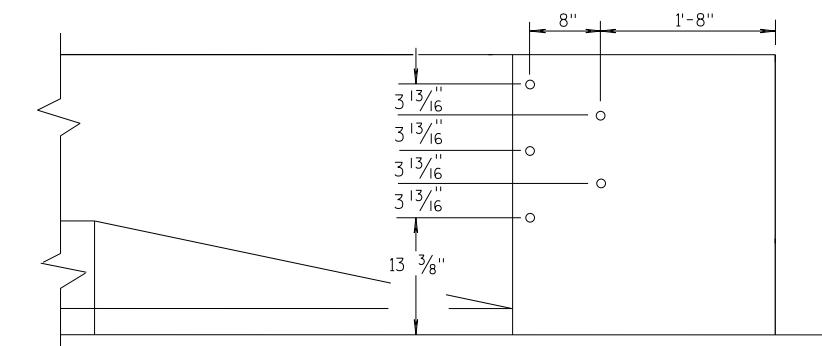
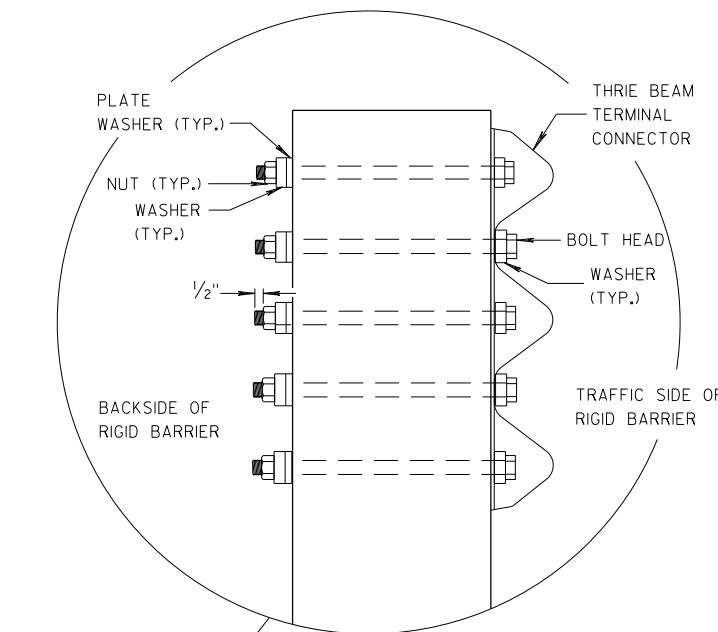
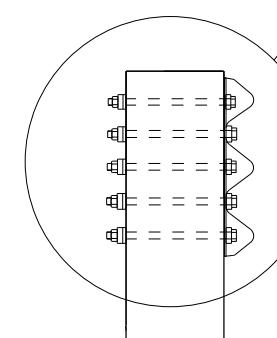


FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS

(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

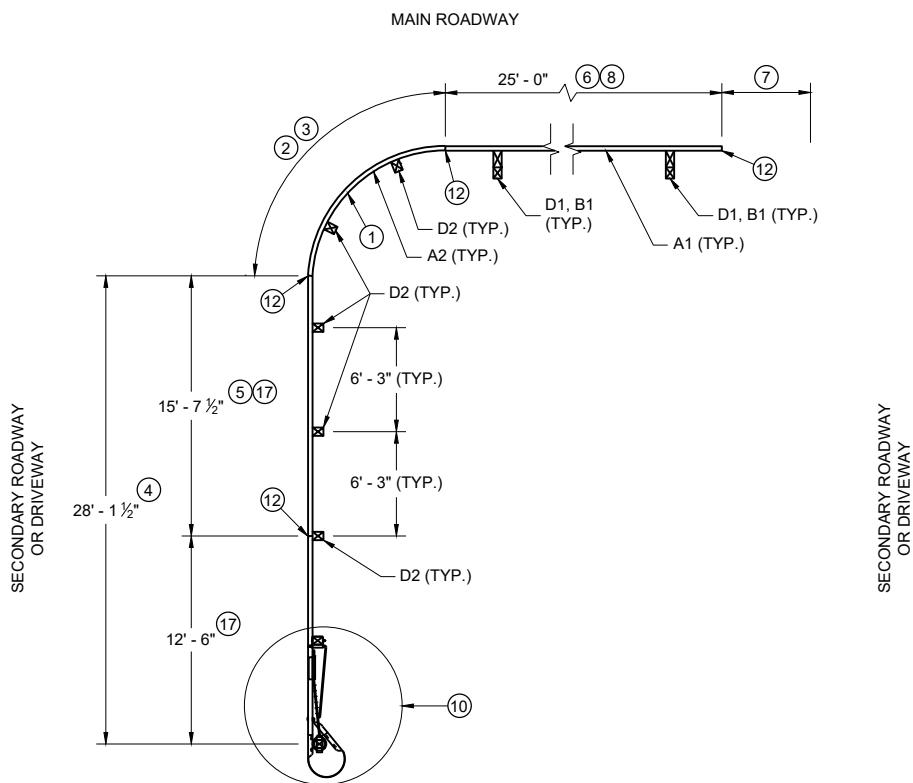
SECTION F-F



DRILL HOLE LOCATION

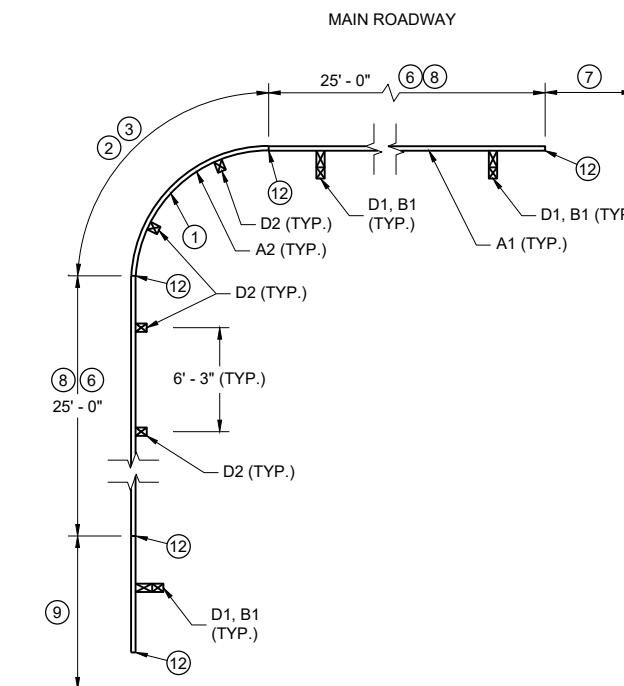
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATIONAPPROVED
07/2018 /S/ Rodney Taylor
DATE ROADWAY STANDARDS UNIT SUPERVISOR
FHWA UNIT 38



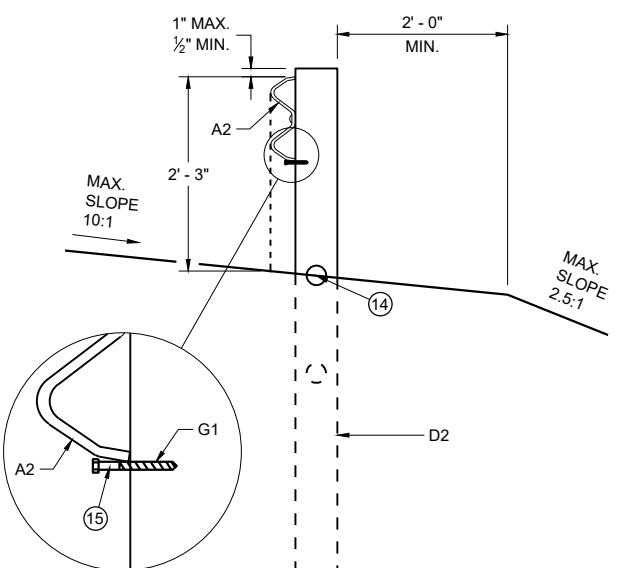
PLAN VIEW

**SHORT RADIUS BEAM GUARD WITH
SHORT RADIUS TERMINAL ON
SECONDARY ROAD OR DRIVEWAY**

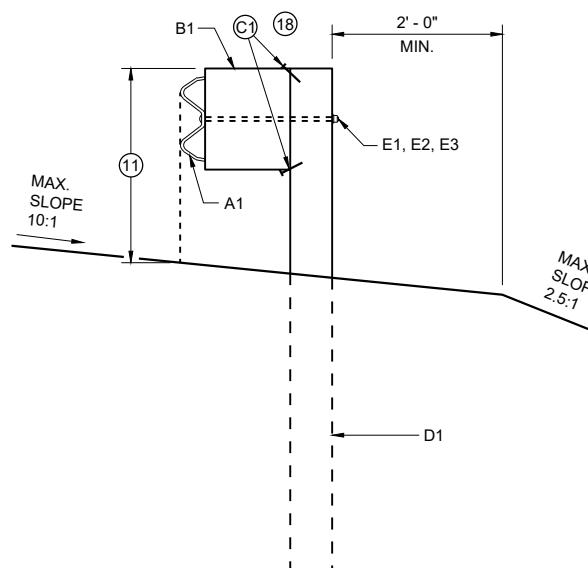


PLAN VIEW

**SHORT RADIUS BEAM GUARD WITH
EAT, ADDITIONAL BEAM GUARD
OR
TRANSITION TO RIGID BARRIER ON
SECONDARY ROAD OR DRIVEWAY**



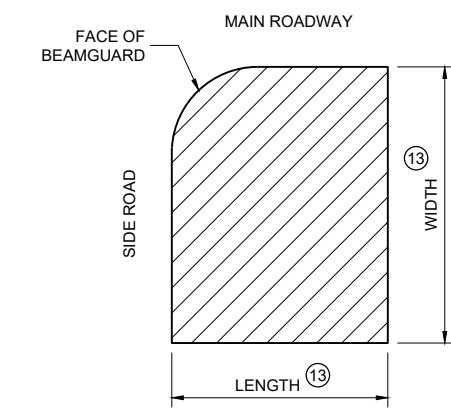
**CONTROLLED RELEASE
TERMINAL POST (CRT) IN RADIUS**



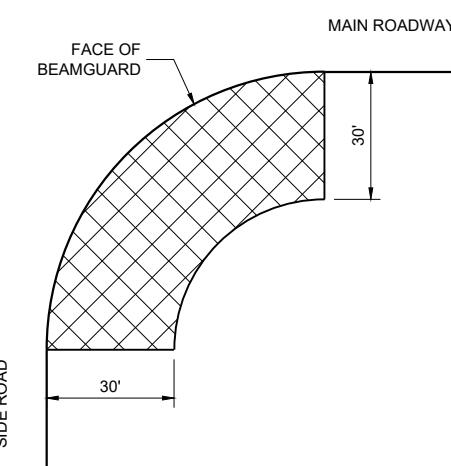
**BEAM GUARD POSTS
IN HEIGHT TRANSITION**

TABLE FOR RADIUS OF 32' AND LESS

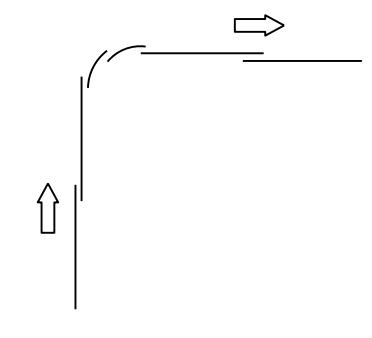
RADIUS (FT)	LENGTH (FT)	WIDTH (FT)
8	25	15
16	30	15
24	40	20
32	50	30



**AREA FREE OF FIXED
OBJECTS FOR RADIUS
32' AND LESS**



**AREA FREE OF FIXED
OBJECTS FOR RADIUS
GREATER THAN 32'**



LAP SPLICE DETAIL

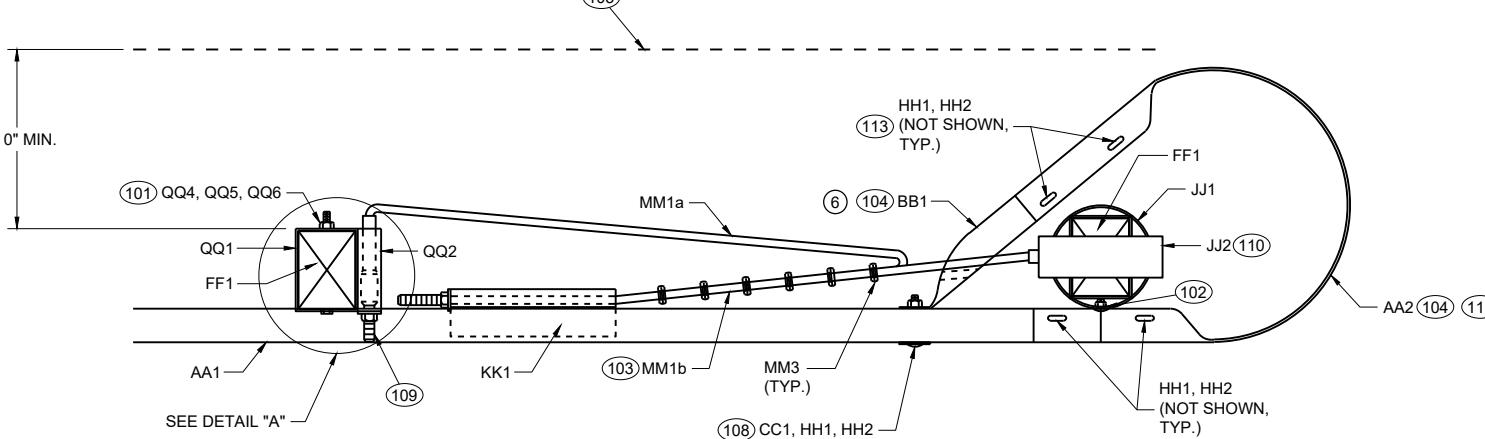
GENERAL NOTES

SEE PLANS FOR OTHER BARRIER SYSTEM AND LOCATION SPECIFICS.
SEE SDD 14B42 FOR MORE INFORMATION ON BEAM GUARD INSTALLATION, PARTS, MATERIALS, AND INSTALLATION INFORMATION.
GALVANIZE PARTS AFTER FABRICATION.
WELDING TO FOLLOW CURRENT REQUIREMENTS OF THE AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE ANSI / AWS D1.1.
UNLESS NOTED OTHERWISE, ALL PLATES ARE FLAT AND FREE OF WARP.
UNLESS NOTED OTHERWISE, ALL EDGES ARE SMOOTH, STRAIGHT AND VERTICAL.
ALL CUTS AND HOLES, EXCEPT IN BEAM GUARD RAIL ARE TO BE MACHINED OR MACHINE FLAME CUT.
UNLESS NOTED OTHERWISE, CUT OR PROVIDE BOLTS THAT ARE $\frac{1}{4}$ " TO $\frac{1}{2}$ " BEYOND THE NUT.
DRAWINGS ARE NOT TO SCALE.

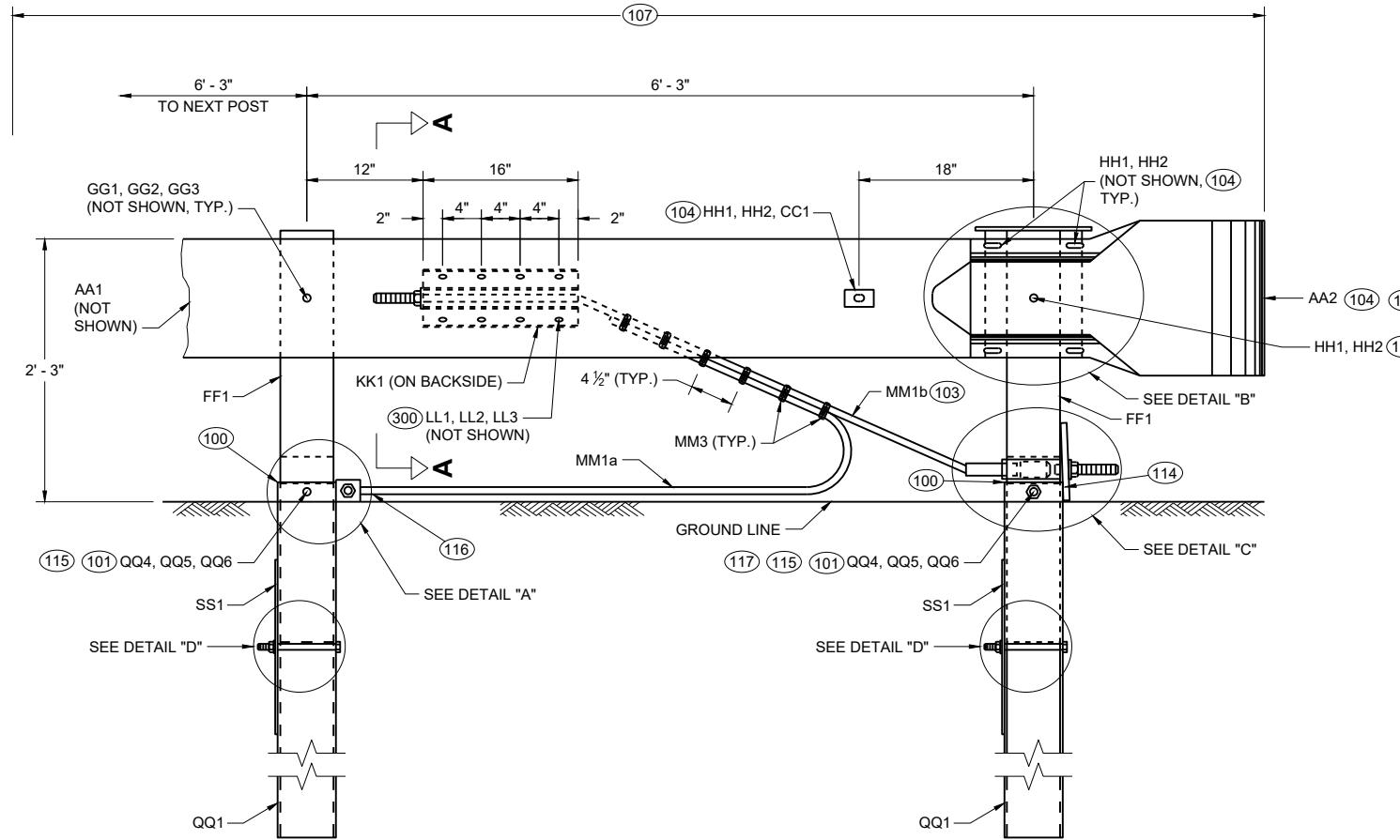
- ① RADIUS MEASURE FROM INSIDE OF RAIL. LENGTH OF BEAM GUARD SHORT RADIUS GUARD MEASURED ALONG TRAFFIC SIDE OF RAIL. RADIUS BETWEEN 8 FEET TO 150 FEET. SEE PLAN FOR REQUIRED RADIUS. BEAM GUARD RAIL IN RADIUS IS SHOP BENT. ODD RAIL LENGTH OR FIELD CUTS MAY BE REQUIRED.
- ② CONTROLLED RELEASE TERMINAL (CRT) POSTS ARE USED IN THE RADIUS. CONTROLLED RELEASE TERMINAL (CRT) POSTS ARE SPACED 6' - 3". SEE PLAN FOR NUMBER OF CONTROLLED RELEASE (CRT) POSTS.
- ③ WITHIN RADIUS BEAM GUARD RAILS ARE NOT BOLTED TO POSTS. BEAM GUARD RAIL IS RESTED ON TOP OF LAG SCREW.
- ④ MINIMUM LENGTH OF BEAM GUARD ALONG SIDE ROAD OR DRIVEWAY TO INSTALL SHORT RADIUS TERMINAL. BEAM GUARD IS PAID WITH BEAM GUARD ITEM.
- ⑤ ODD LENGTH OF BEAM GUARD REQUIRED TO INSTALL SHORT RADIUS TERMINAL.
- ⑥ MINIMUM AMOUNT OF BEAM GUARD TO BE INSTALLED PRIOR TO TRANSITION TO RIGID BARRIER. ADDITIONAL BEAM GUARD, OR EAT. BEAM GUARD PAID FOR WITH BEAM GUARD ITEM. SEE PLANS FOR MORE DETAIL.
- ⑦ BEAM GUARD, EAT, OR TRANSITION TO RIGID BARRIER. SEE PLAN.
- ⑧ TOP OF BEAM GUARD BY THE RADIUS IS 27". HEIGHT OF BEAM GUARD IS 31" BY TRANSITION TO RIGID BARRIER, ADDITIONAL BEAM GUARD OR EAT.
- ⑨ ADDITIONAL BEAM GUARD, EAT OR TRANSITION TO RIGID BARRIER. BEAM GUARD SHOWN. SEE PLAN FOR DETAILS.
- ⑩ SHORT RADIUS TERMINAL (SEE OTHER DETAILS).
- ⑪ HEIGHT VARIES. SEE NOTE ⑧ AND ⑯.
- ⑫ BEAM GUARD RAIL SPLICE LOCATION. SPLICE LOCATION REQUIRES PART F1 AND F2. SEE SDD 14B42 FOR DETAILS.
- ⑬ SEE TABLE FOR VALUES.
- ⑭ MAXIMUM HEIGHT FOR CENTER OF HOLE IS $\frac{3}{4}$ " ABOVE FINISHED GROUND $\pm 1"$.
- ⑮ DRILL POST $1\frac{5}{64}$ " DIA. PILOT HOLE. DO NOT HAMMER LAG SCREW INTO POST.
- ⑯ SMALL SIGNS ON BREAKAWAY HARDWARE ARE ACCEPTABLE.
- ⑰ TOP OF RAIL HEIGHT IS 27" WHEN USING A SHORT RADIUS TERMINAL (CRT).
- ⑱ INITIAL 1 NAIL AT EACH CORNER OF THE BLOCK TO CONNECT BLOCKS.

**SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)**

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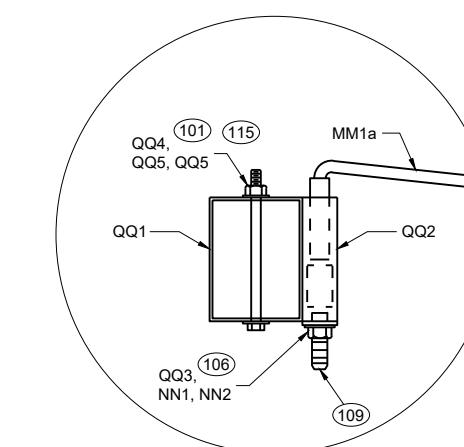


TOP VIEW
SHORT RADIUS TERMINAL



PROFILE VIEW
SHORT RADIUS TERMINAL

TOP VIEW
DETAIL "A"
(WOOD BREAKAWAY AND BEAM GUARD RAIL POSTS NOT SHOWN)



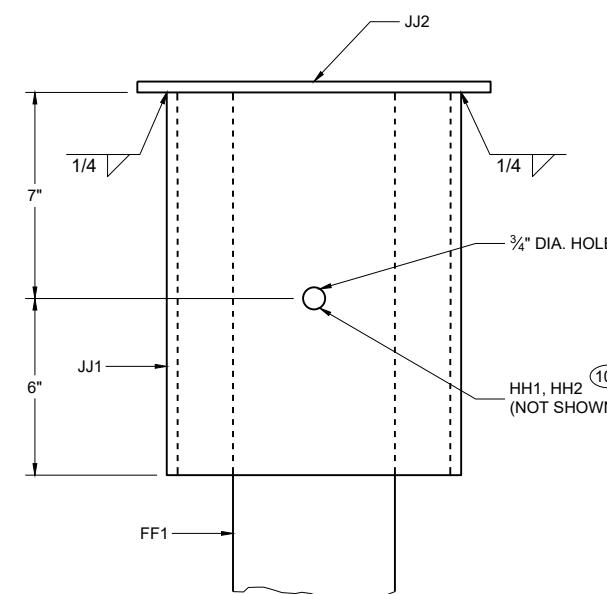
PROFILE VIEW
DETAIL "A"

GENERAL NOTES

- (100) TOP OF FOUNDATION TUBE 2 INCHES MAXIMUM ABOVE FINISHED GROUND.
- (101) WASHERS REQUIRED BETWEEN BOLT HEAD AND FOUNDATION TUBE AND BETWEEN NUT AND FOUNDATION TUBE.
- (102) SPLICE BOLT AND NUT CONNECTS BEAM GUARD RAIL, W-BEAM SECTION BUFFER, AND STEEL PIPE ASSEMBLY. NO WASHER REQUIRED. SEE DETAIL "B".
- (103) CABLE IS TAUT.
- (104) ADJUST AA2 AND BB1 TO FIT.
- (105) BREAK POINT OF SHOULDER.
- (106) TACK WELD CABLE CONNECTOR TUBE PLATE TO CABLE CONNECTION TUBE. SEE DETAIL "A" PROFILE VIEW.
- (107) PAY LIMIT FOR BEAM GUARD.
- (108) SQUARE WASHER BETWEEN HEAD OF BOLT AND TRAFFIC FACE OF BEAM GUARD. ROUND WASHER REQUIRED BETWEEN NUT AND BB1.
- (109) CUT OR PROVIDE THREADED STUD THAT IS FLUSH WITH FACE OF BEAM GUARD RAIL KK1 (PLUS OR MINUS 1/2" TOLERANCE). DEBURR AFTER CUTTING.
- (110) SEE STEEL PIPE ASSEMBLY DETAILS.
- (111) ATTACH UU2 WITH UU3. SHOP APPLY UU1 TO UU2.
- (112) FOUR (4) HH1 AND HH2 REQUIRED TO ATTACH AA1 TO AA2.
- (113) FOUR (4) HH1 AND HH2 REQUIRED TO ATTACH AA2 TO BB1.
- (114) NO MATERIAL IS TO BE PLACED AGAINST THE VERTICAL FACES OF BEARING PLATE.
- (115) PREVENT OR REMOVE MATERIALS THAT BLOCK ACCESS TO BOLTS FOR POST AND SOIL TUBE.
- (116) PREVENT OR REMOVE MATERIALS THAT BLOCK ACCESS TO BOLT. PLACE CABLE ON TOP OF MATERIAL.
- (117) ONE WASHER BETWEEN BOLT HEAD AND FOUNDATION TUBE AND BETWEEN NUT AND FOUNDATION TUBE.

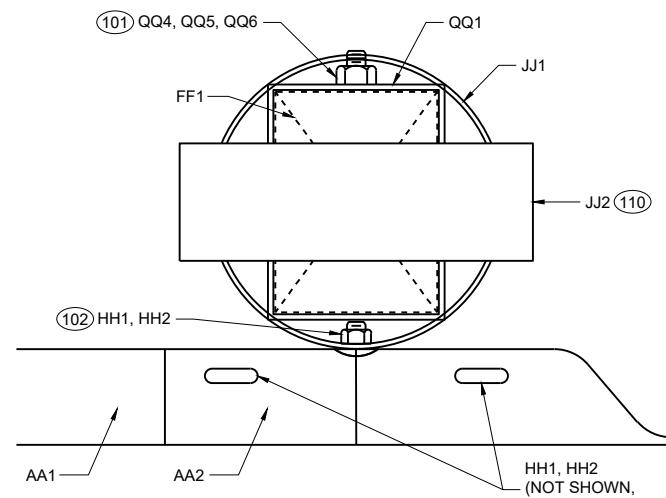
SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



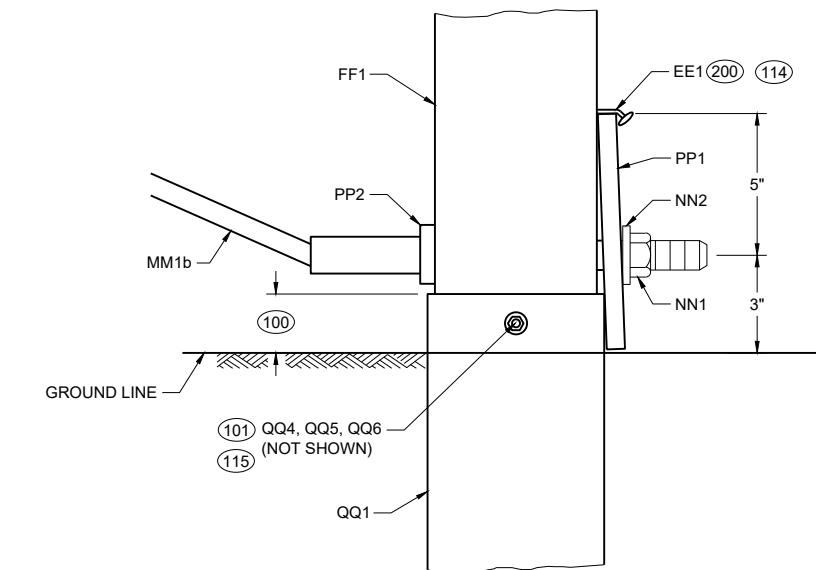
PROFILE VIEW

DETAIL "B"
STEEL PIPE ASSEMBLY
(BEAM GUARD AND W BEAM
END SECTION NOT SHOWN)



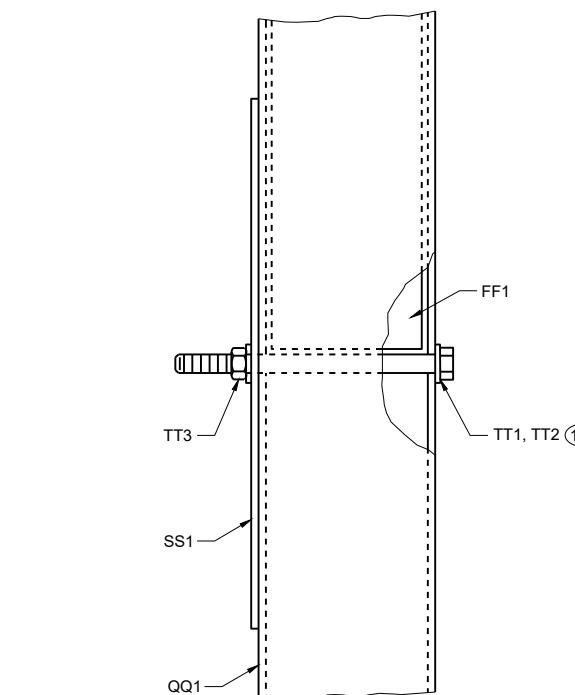
PLAN VIEW

DETAIL "B"
STEEL PIPE ASSEMBLY



PROFILE VIEW

DETAIL "C"



PROFILE VIEW

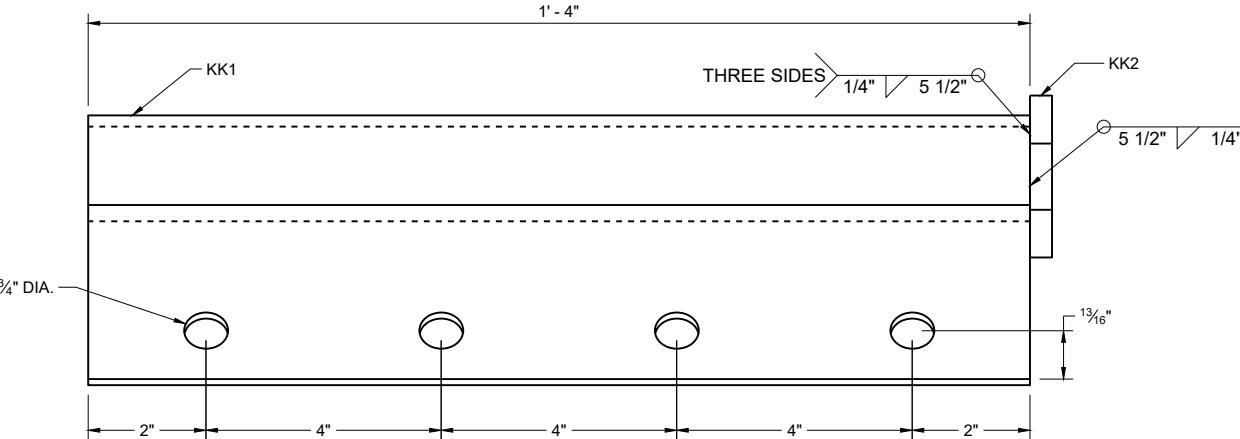
DETAIL "D"

GENERAL NOTES

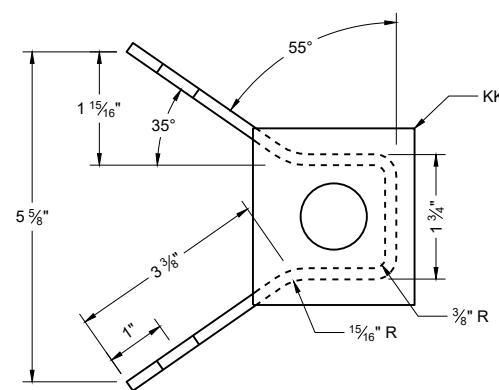
(200) TWO (2) NAILS SPACED 4 INCHES CENTER TO CENTER.

**SHORT RADIUS BEAM
 GUARD (MGS) SHORT
 RADIUS TERMINAL (MGS)**

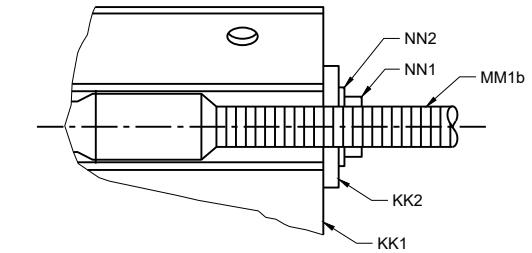
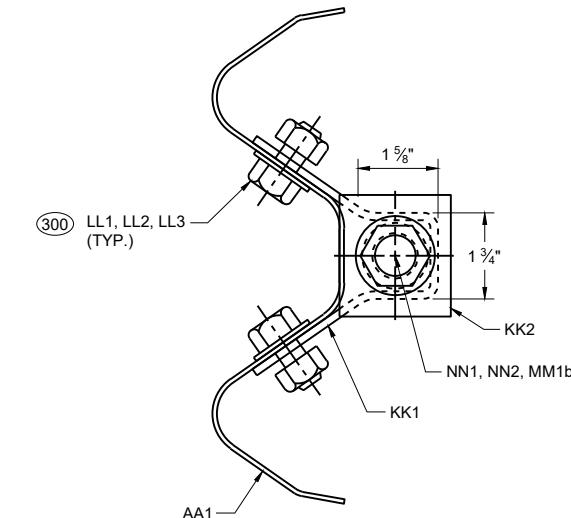
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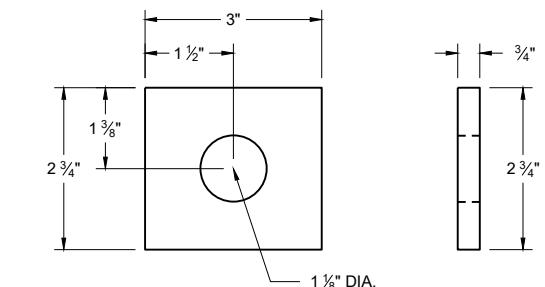
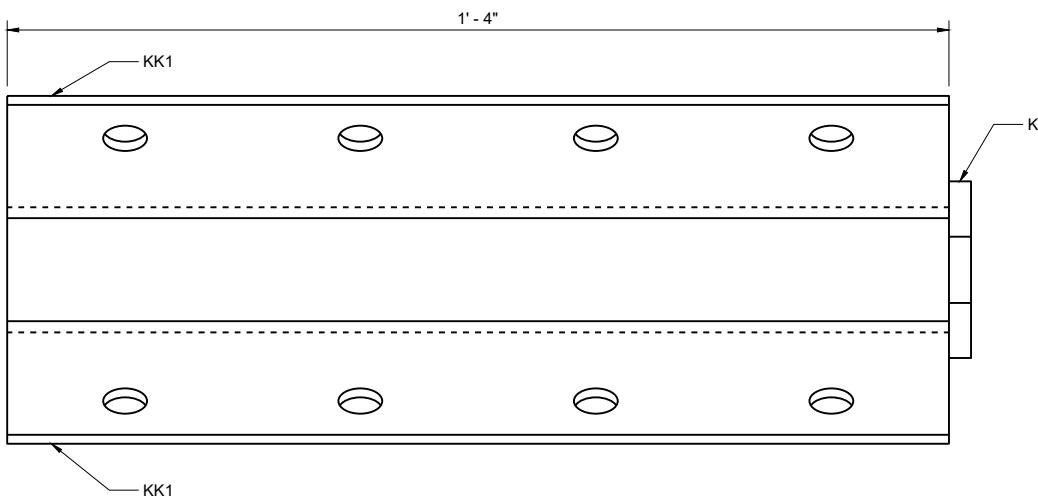
ANCHOR BRACKET (KK1, KK2)



ANCHOR BRACKET BEARING PLATE (KK2)



SECTION A - A

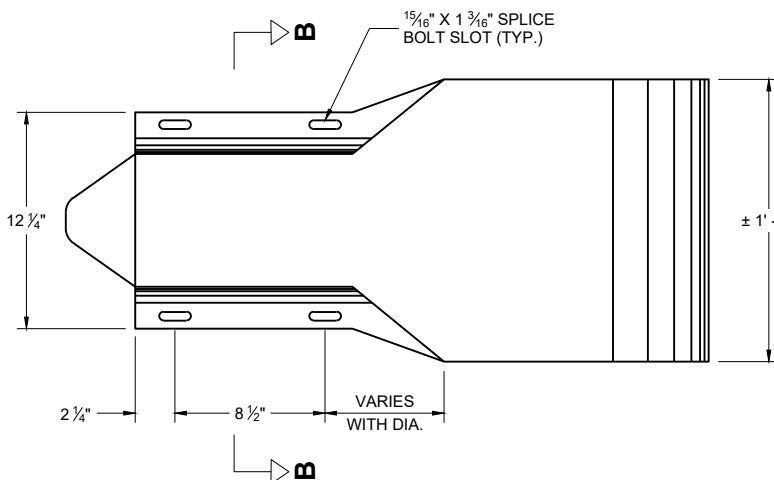


SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

STATE OF WISCONSIN
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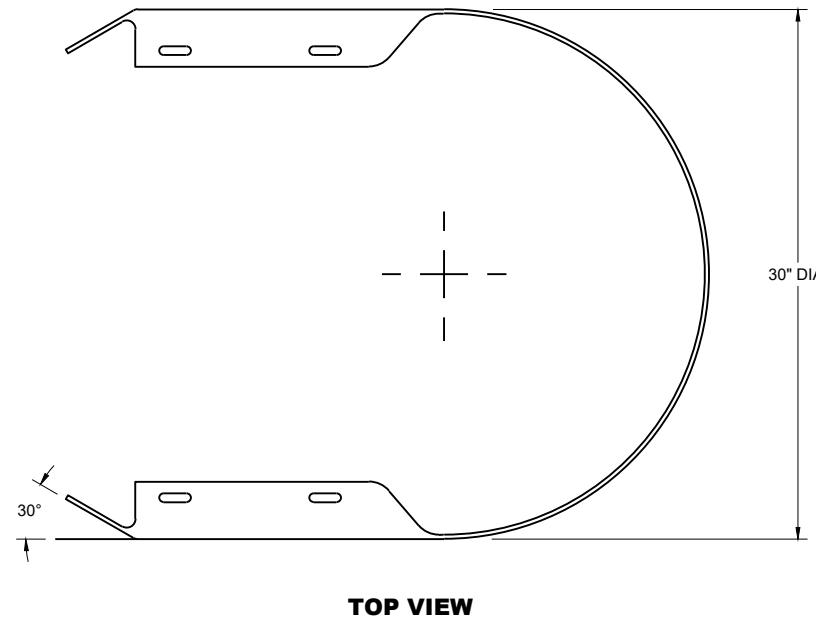
GENERAL NOTES

WASHERS REQUIRED BETWEEN BOLT HEAD AND BEAM GUARD RAIL AND BETWEEN NUT AND ANCHOR BRACKET. EIGHT (8) LL1 AND LL3 REQUIRED. SIXTEEN (16) LL2 REQUIRED.

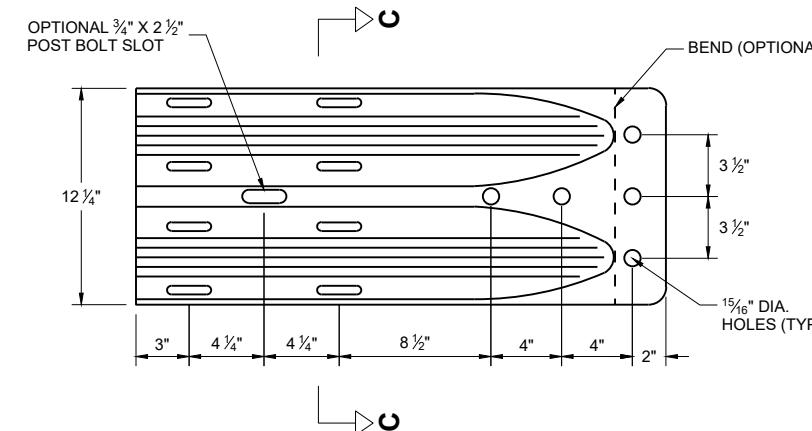


PROFILE VIEW

**W BEAM
END SECTION BUFFER (AA2)**

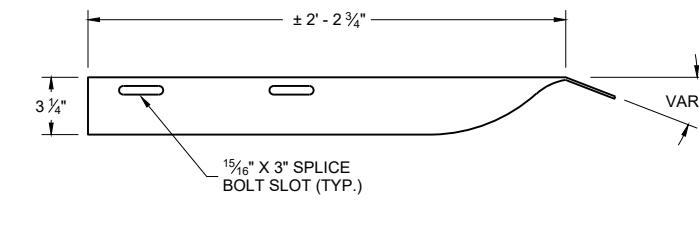


TOP VIEW



PROFILE VIEW

**W BEAM
TERMINAL CONNECTOR (BB1)**



TOP VIEW

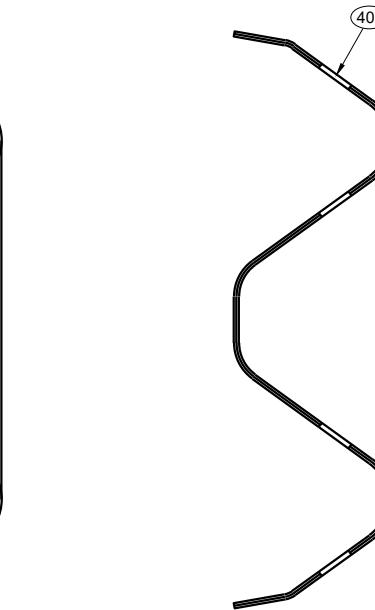
GENERAL NOTES

④00 CROSS SECTION OF PART IS TO FIT OVER AA1.

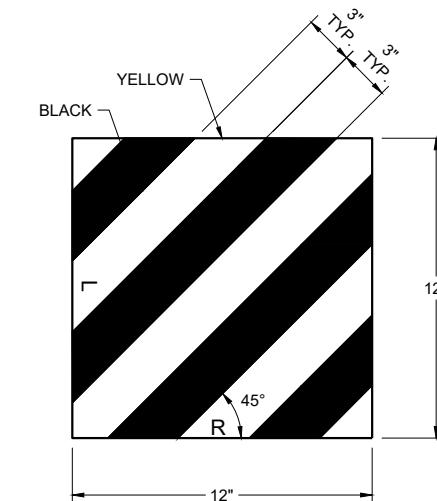
④01 CROSS SECTION OF PART IS TO FIT OVER OR UNDER AA1.



SECTION B - B



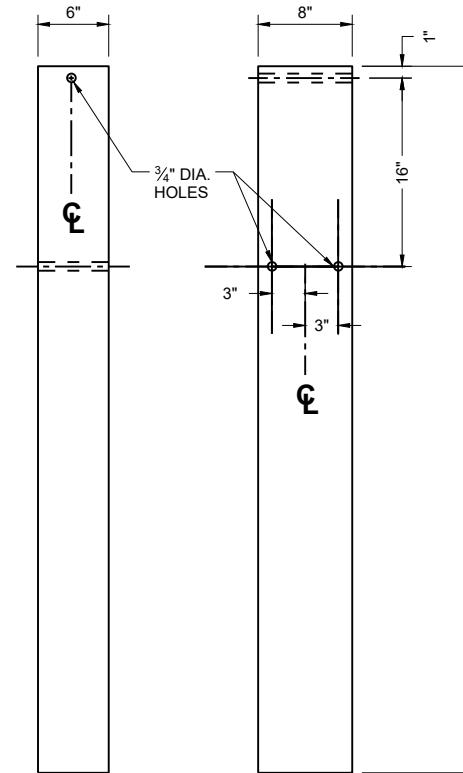
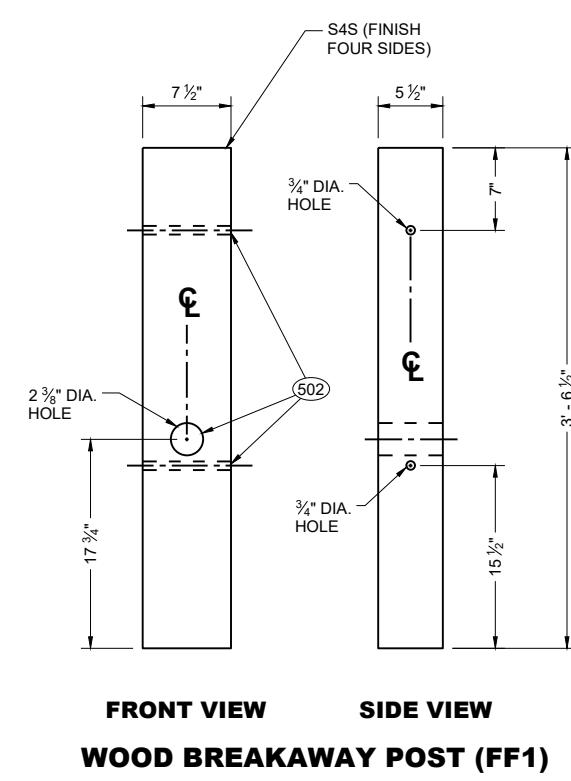
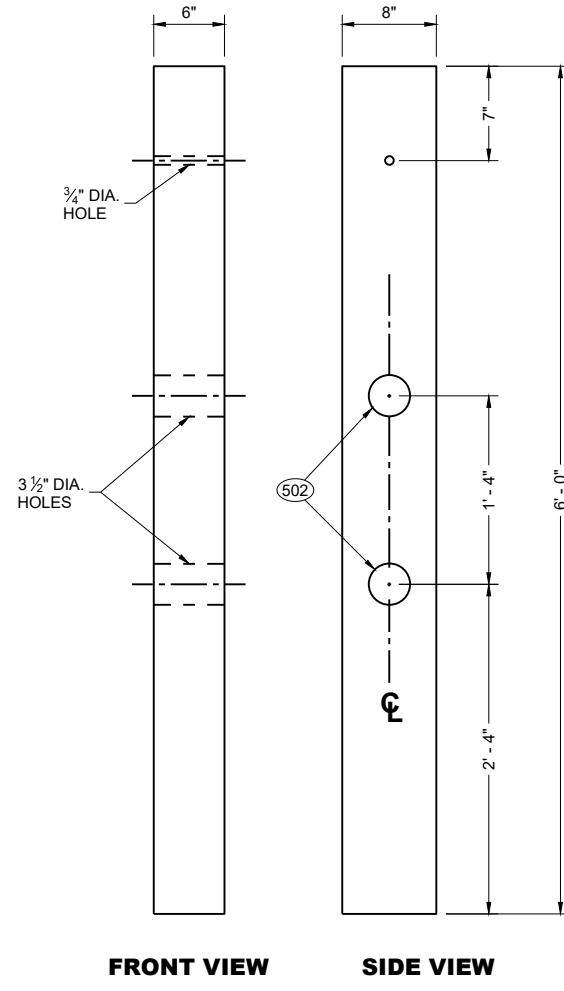
SECTION C - C



REFLECTIVE SHEETING (UU1, UU2)

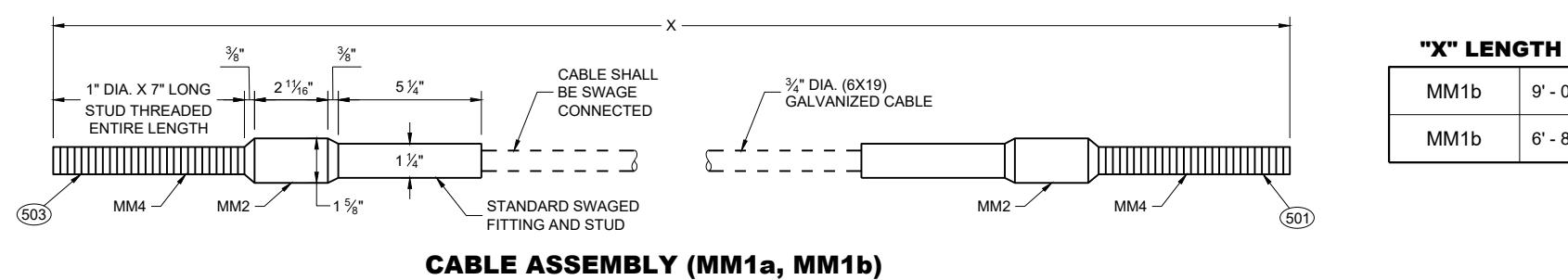
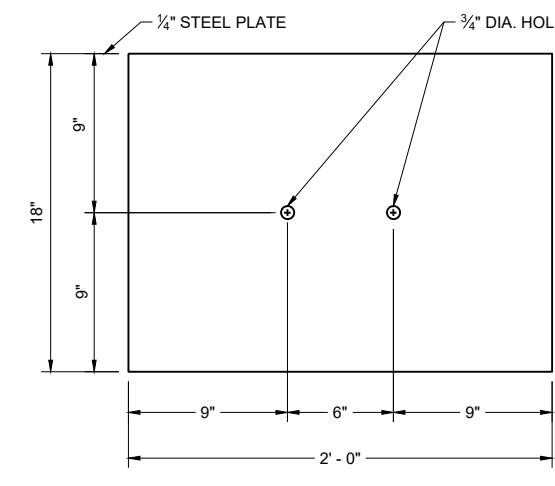
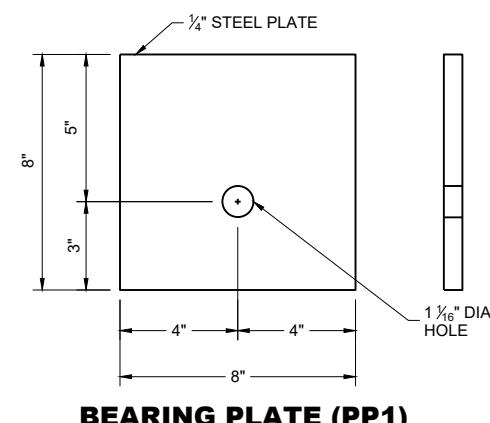
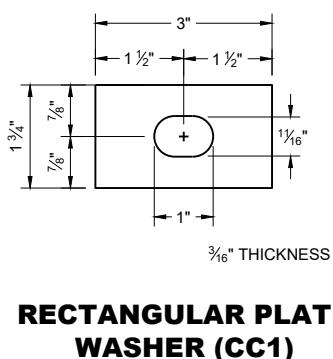
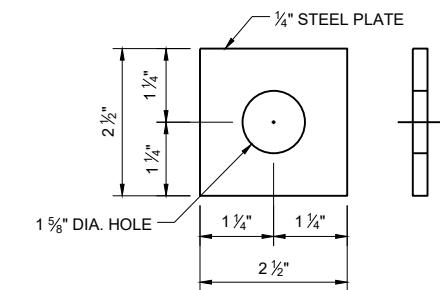
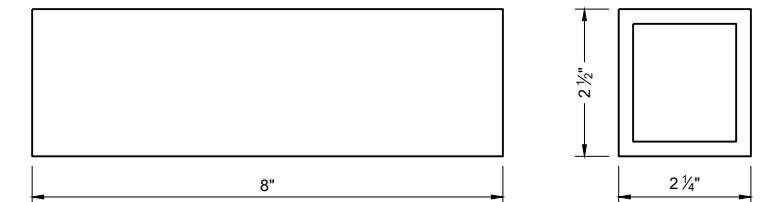
**SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)**

STATE OF WISCONSIN
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GENERAL NOTES

- (500) SEE DETAIL "D" FOR LOCATION AND ATTACHMENT OF SS1.
- (501) FOR MM1a THREADED STUD ONLY REQUIRED ON ONE END. SWAGED FITTING REQUIRED.
- (502) LOCATE HOLES ON THE CENTERLINE OF THE SIDE OF THE POST.
- (503) MM1a MAY HAVE ONE THREADED STUD 4 INCHES LONG. SEE NOTE (109)



SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)

STATE OF WISCONSIN
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BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
A1	BEAM GUARD RAIL	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
A2	BEAM GUARD RAIL - SHOP BENT	INDICATE ON BACK OF RAIL THE RADIUS THAT RAIL WAS BENT TO. SHOP BEND RADIUS IS TO THE NEAREST FOOT. FOLLOW AASHTO M180 ON HOW TO MARK RADIUS INFORMATION.	
		AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
B1	BLOCK - WOOD	WISDOT SPEC. 614	SEE SDD 14B42
C1	NAIL	ASTM A153 HOT DIP CLASS D	
		ASTM F1667 TYPE 1 STYLE 12 (16 DOUBLE HEAD)	
D1	POST-STRONG POST-WOOD	WISDOT SPEC. 614	SEE SDD 14B42
D2	POST-CRT-WOOD	WISDOT SPEC. 614	
E1	POST BOLT	ASTM A307 GRADE A OR SAE J429 GRADE 2	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
E2	POST BOLT - WASHER	ASTM F436 TYPE 1 (HARDEN TYPICALLY USED WITH STEEL) OR ASTM F844 (UNHARDENED TYPICALLY WITH WOOD)	5/8" DIA.
		GALV. AASHTO M111 / ASTM A 123 OR GALV. HOT DIP. TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
E3	POST BOLT - NUT	AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		ASTM A563 GRADE A HEAVY HEX HEAD	
F1	SPLICE BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		UNC	
		AASHTO M180	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
F2	SPLICE BOLT - NUT	ASTM A563 GRADE A	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		UNC	
G1	LAG SCREW	ASTM A308 GRADE A ASTM A153 CLASS D	1/2" DIA. 6" LONG
H1	DELINEATOR - BEAM GUARD		SEE SDD 14B42 FOR MORE INFORMATION
H2	DELINEATION - SHEETING	YELLOW OR WHITE	
		WISDOT SPEC 637 TYPE SH	
		APPROVED PRODUCT LIST	
J1	FOUNDATION BACKFILL	STANDARD SPEC. 614	
AA1	BEAM GUARD RAIL - PUNCHED	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
AA2	BEAM GUARD RAIL - END SECTION BUFFER	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
BB1	BEAM GUARD RAIL - TERMINAL CONNECTOR MODIFIED	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
CC1	SHORT RADIUS - SQUARE WASHER	AASHTO M180	
		GALV. AASHTO M111 / ASTM A123	
EE1	NAIL	ASTM A153 HOT DIP CLASS D	
		ASTM F1667 TYPE 1 STYLE 12 (16 DOUBLE HEADED)	
FF1	POST - BCT - WOOD	S4S FINISH ON 4 SIDES	
		WISDOT SPEC. 614	
GG1	POST BOLT	ASTM A307 GRADE A OR SAE J429 GRADE 2	3/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
GG2	POST BOLT - WASHER	ASTM F436 TYPE 1 (HARDEN TYPICALLY USED WITH STEEL) OR ASTM F844 (UNHARDENED TYPICALLY WITH WOOD)	3/8" DIA.
		GALV. AASHTO M111 / ASTM A 123 OR GALV. HOT DIP. TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329	

**SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
GG3	POST BOLT - NUT	ASTM A563 GRADE A	3/8" DIA. SEE 14B42 FOR GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
HH1	SPLICE BOLT	ASTM A563 GRADE A HEAVY HEX HEAD	3/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		UNC	
HH2	SPLICE BOLT - NUT	AASHTO M180 HEAD GEOMETRY	3/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		ASTM A563 GRADE A	
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
JJ1	PIPE - STEEL	ASTM A53 GALVANIZED GRADE B SCHEDULE 40	10" O.D.
JJ2	TOP PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	DIMENSIONS 3/8" X 4" X 1' - 0"
		GALV. AASHTO M111 / ASTM A123	
KK1	ANCHOR BRACKET	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
KK2	ANCHOR BRACKET - BEARING PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
LL1	ANCHOR BRACKET - BOLT	ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	5/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
LL2	ANCHOR BRACKET - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	5/8" DIA.
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
LL3	ANCHOR BRACKET - NUT	ASTM A563 GRADE A	5/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		UNC	
MM1a	ANCHOR CABLE	AASHTO M30 / ASTM A741 INDEPENDENT WIRE CORE (IWRC) OR WIRE STRAND CORE (WCS), IMPROVED PLOW STEEL (IPS), 6X19, TYPE II OR IIc CLASS C ZINC COATED	
MM1b	ANCHOR CABLE	AASHTO M30 / ASTM A741 INDEPENDENT WIRE CORE (IWRC) OR WIRE STRAND CORE (WCS), IMPROVED PLOW STEEL (IPS), 6X19, TYPE II OR IIc CLASS C ZINC COATED	
MM2	ANCHOR CABLE - SWAGE FITTING	ASTM A576 GRADE 1035	
		SWAGE FITTINGS ARE TO BE FACTORY SWEDGED. WITH A BREAKING STRENGTH 40,000 LBS.	
		GALV. AASHTO M111 / ASTM A123	
		ASME B30.26 FORGED, CAST, OR DIE STAMPED WITH THE FOLLOWING INTO CONNECTION: NAME OF MANUFACTURER OR TRADEMARK OF CONNECTION'S MANUFACTURER, SIZE OR RATED LOAD, GRADE.	
MM3	WIRE ROPE CABLE CLAMPS	FF-C-450D TYPE 1 CLASS 1	3/4"
		ASTM A153 HOT DIP CLASS D	
MM4	ANCHOR CABLE - SWAGE FITTING - STUD	ASTM F3125 GRADE A325 TYPE 1 OR SAE GRADE 5 OR ASTM A449 TYPE 1 HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
		ASTM A563 GRADE A	
NN1	ANCHOR CABLE - NUT	AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	1" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		UNC	
		ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	
NN2	ANCHOR CABLE - NUT - WASHER	GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	1" DIA.

**SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)**

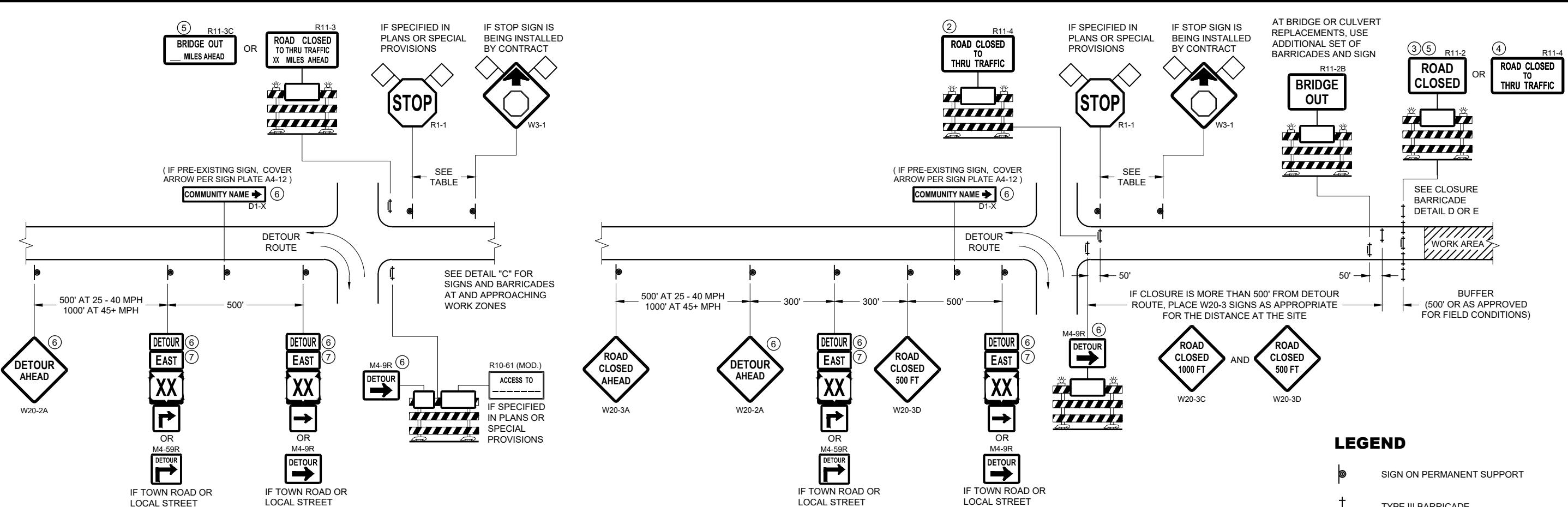
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
PP1	BEARING PLATE AT POST	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR. ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
PP2	PIPE - STEEL	ASTM A53 GALVANIZED GRADE B SCHEDULE 40	2" DIA. x 6" LONG
QQ1	FOUNDATION TUBE	ASTM A500 GRADE B	8" X 6" X $\frac{3}{16}$ "
		GALV. AASHTO M111 / ASTM A123	
QQ2	SHORT RADIUS - FOUNDATION TUBE - ANCHOR CABLE - TUBE	ASTM A500 GRADE B	DIMENSIONS 2 $\frac{1}{2}$ " X 2 $\frac{1}{4}$ " X $\frac{1}{4}$ " X 8"
		GALV. AASHTO M111 / ASTM A123	
QQ3	SHORT RADIUS - SOIL TUBE - ANCHOR CABLE - TUBE - END PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR. ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	DIMENSIONS 2 $\frac{1}{2}$ " X 2 $\frac{1}{2}$ " X $\frac{1}{4}$ "
		GALV. AASHTO M111 / ASTM A123	
QQ4	GROUND STRUT AND YOKE - BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	$\frac{5}{8}$ DIA.
		ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	
		UNC	
QQ5	GROUND PLATE AND YOKE - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	$\frac{5}{8}$ DIA.
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
QQ6	GROUND STRUT AND YOKE - NUT	HEAVY HEX	$\frac{5}{8}$ DIA.
		UNC	
		ASTM A563 GRADE A	
		OVER TAPPED NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
SS1	SOIL PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR. ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / A123	
TT1	SOIL PLATE - BOLT	ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	$\frac{5}{8}$ DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
TT2	SOIL PLATE - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	$\frac{5}{8}$ DIA.
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
TT3	SOIL PLATE - NUT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	$\frac{5}{8}$ DIA.
UU1	OBJECT MARKER - SHEETING	MUTCD / WISDOT OBJECT MARKER TYPE 3	PATTERN AND COLOR FOR SHEETING, SHEETING TYPE FOR MARKER.
		WISDOT SPEC 637 TYPE F	
		APPROVED PRODUCT LIST	
UU2	OBJECT MARKER - ALUMINUM PLATE	WISDOT SPEC 637 ALUMINUM PLATE	MATERIAL AND THICKNESS OF MATERIALS
UU3	OBJECT MARKER - SCREWS	STAINLESS SELF-TAPPING SCREWS	
VV1	FOUNDATION BACKFILL	WISDOT SPEC 614	

SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATIONAPPROVED
December 2024 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN $\frac{1}{2}$ MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- + TYPE III BARRICADE
- || TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)



WORK AREA



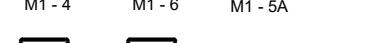
FLAGS, 16" X 16" MIN. (ORANGE)



AT BRIDGE OR CULVERT REPLACEMENTS, USE ADDITIONAL SET OF BARRICADES AND SIGN



OR



OR



OR



OR



OR



OR



OR



OR



OR



OR

OR

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11 - 2 SHALL BE 48" X 30"

R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"

M4 - 9 SHALL BE 30" X 24"

M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

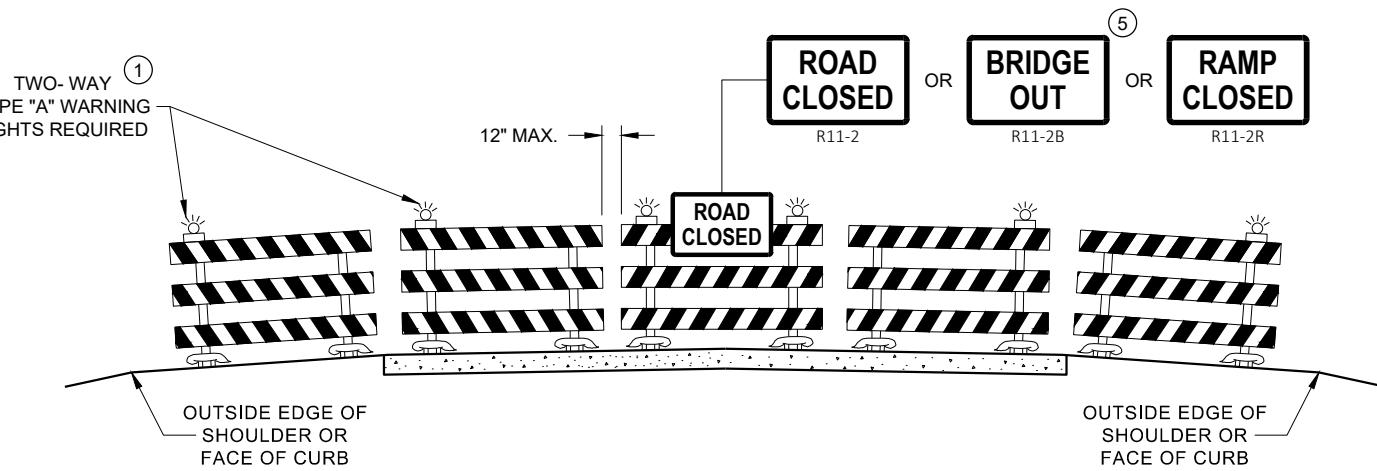
M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)

M05 - 1 AND M06 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)

D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

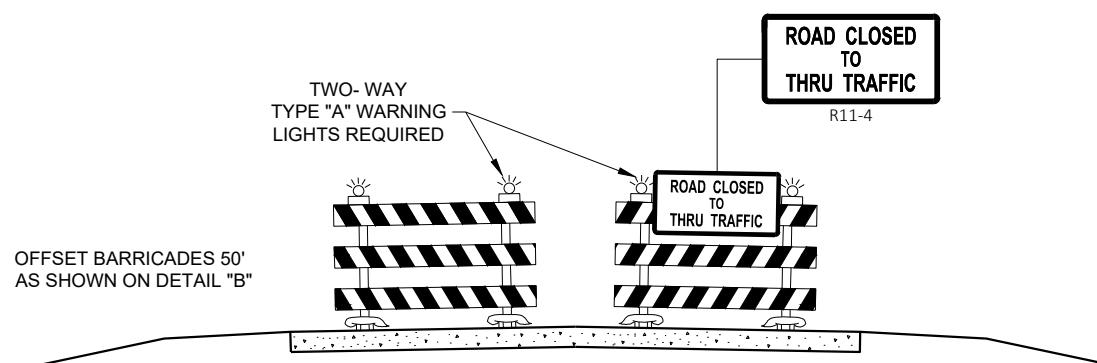
R1 - 1 SHALL BE 36" X 36"



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW

6

6



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SDD 15C02 - 09b

SEE SDD 15C2 - SHEET "a" FOR LEGEND

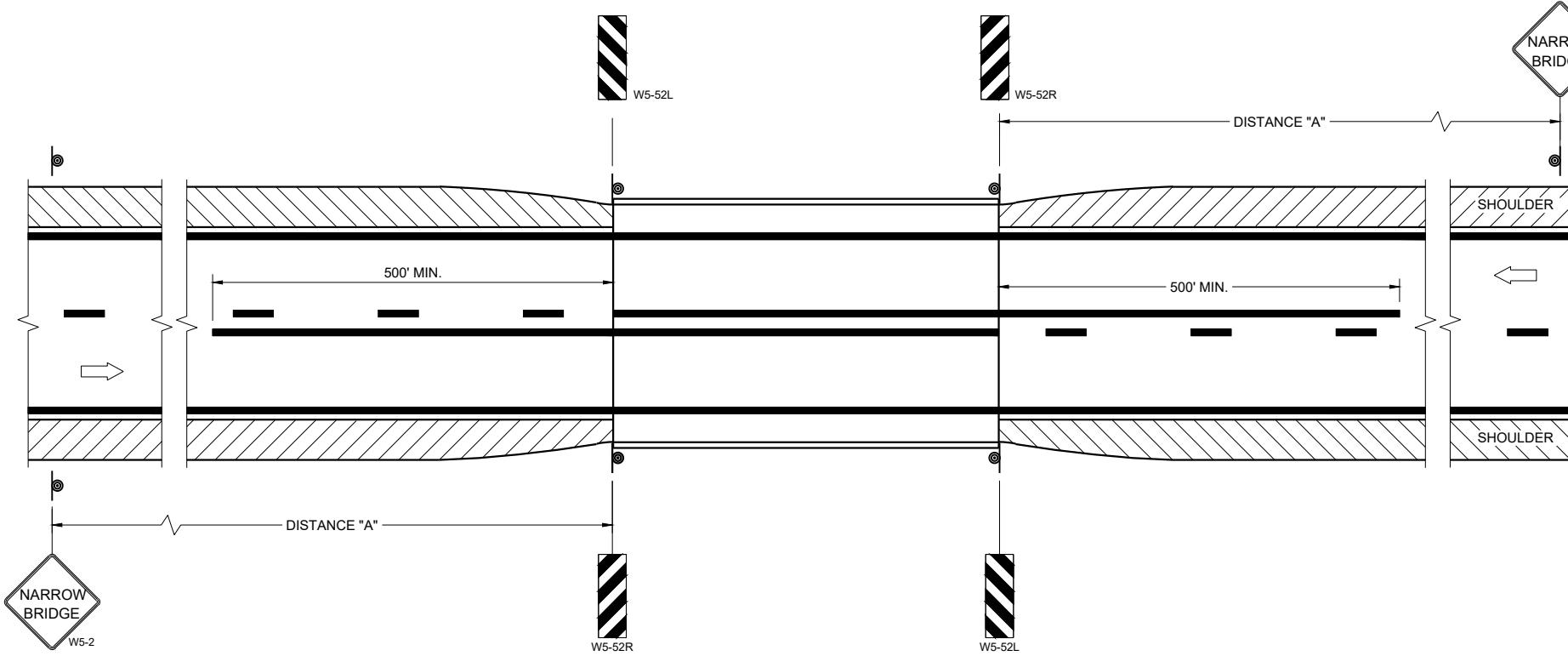
BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

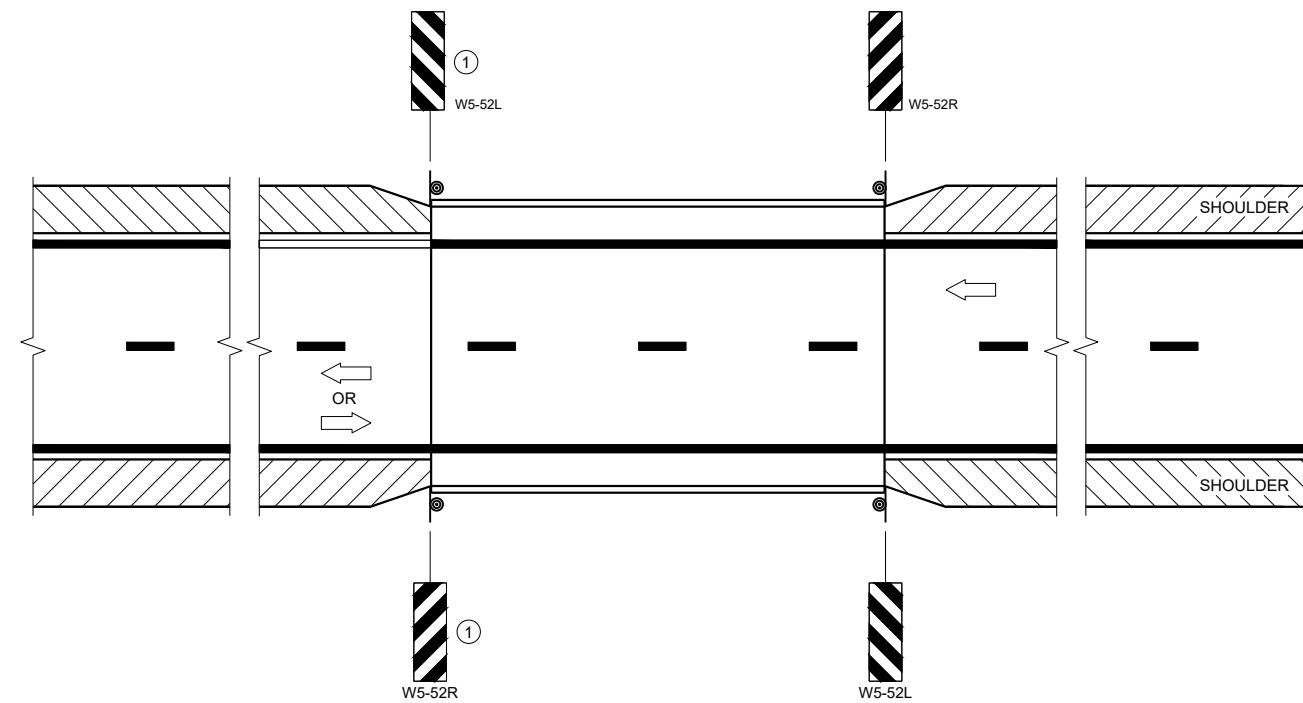
APPROVED
May 2023
DATE
FHWA

/S/ Andrew Heidke
WORK ZONE ENGINEER 49

SDD 15C02 - 09b

**SITUATION 1**

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

**SITUATION 2**

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

Ⓐ SIGN ON PERMANENT SUPPORT

→ DIRECTION OF TRAFFIC

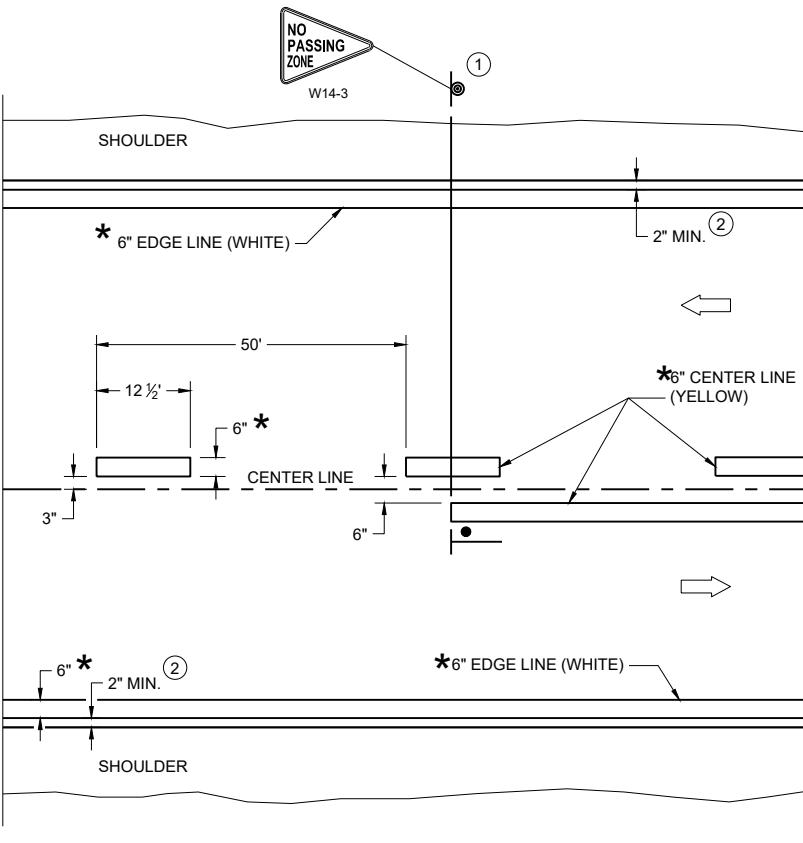
DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

**SIGNING AND MARKING
FOR TWO LANE BRIDGES**

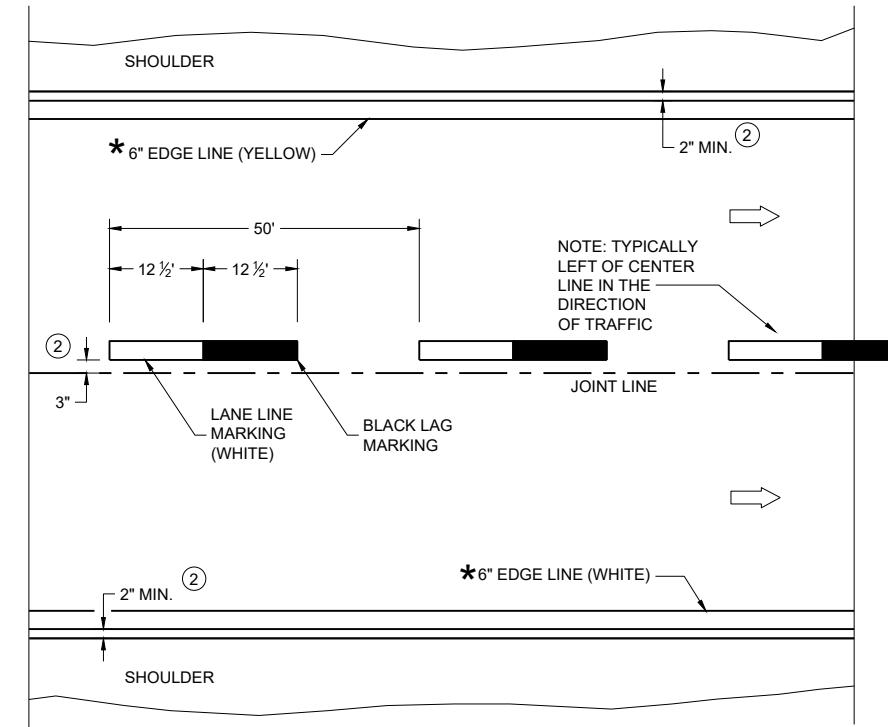
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Jeannie Silver
DATE
FHWA
Statewide Pavement Marking Engineer



TWO WAY TRAFFIC

PERMANENT PAVEMENT MARKING



ONE WAY TRAFFIC

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

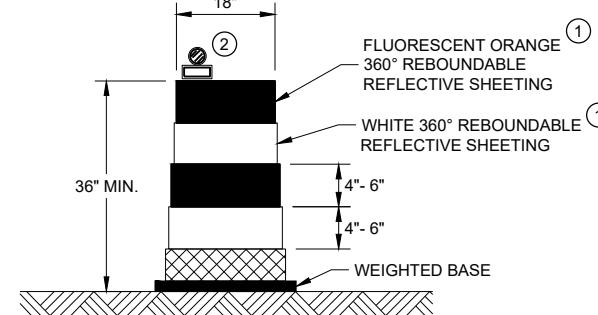
* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

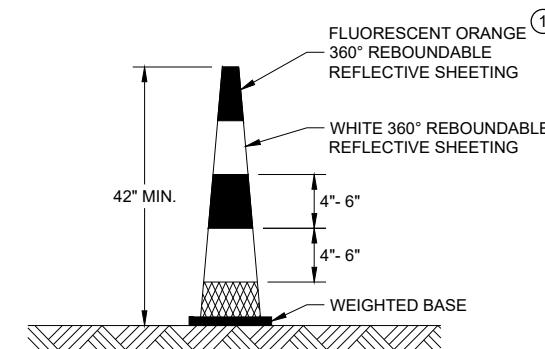
LEGEND

- "T" MARKING
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC

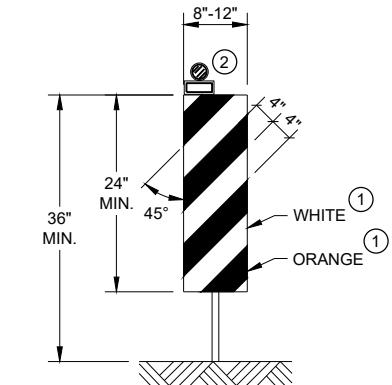
PERMANENT LONGITUDINAL PAVEMENT MARKINGS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED December 2024 /S/ Jeannie Silver DATE Statewide Pavement Marking Engineer FHWA	

**DRUM**

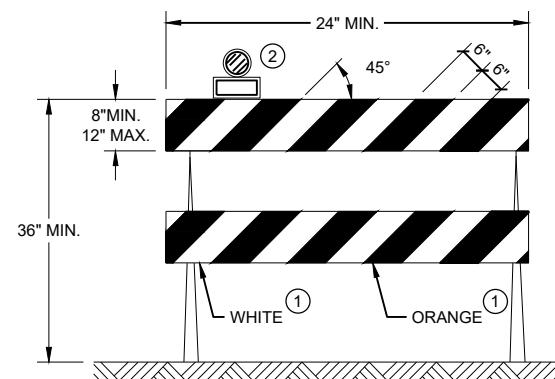
BALLAST WIDTHS
RANGE FROM 24"-36"

**42" CONE**

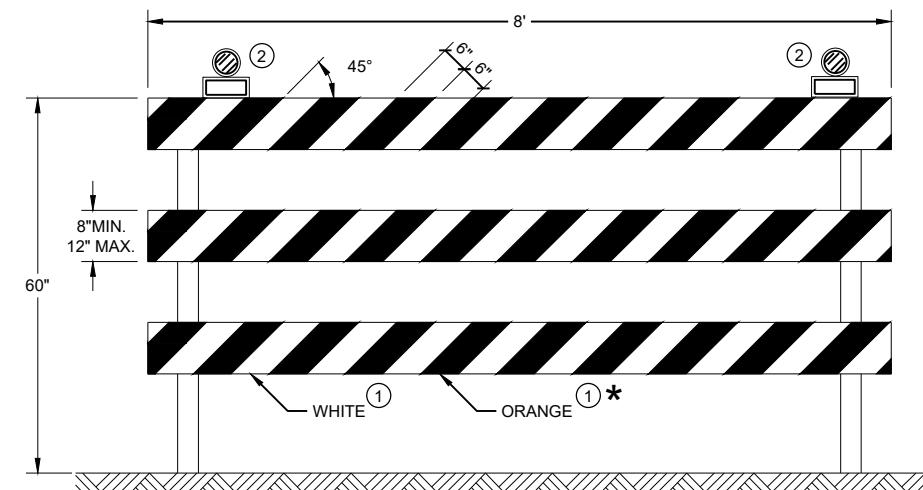
DO NOT USE IN TAPERS
 $\frac{1}{2}$ SPACING OF DRUMS
 BALLAST WIDTHS
RANGE FROM 14"-20"

**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

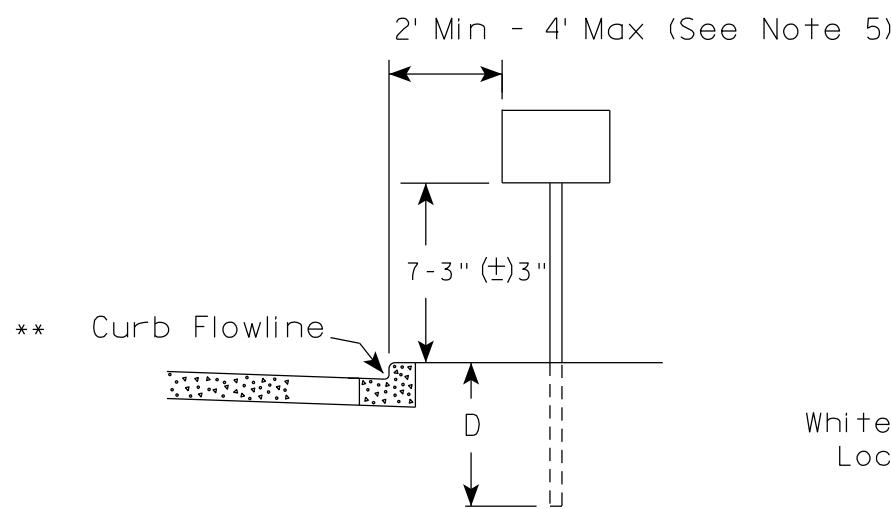
- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

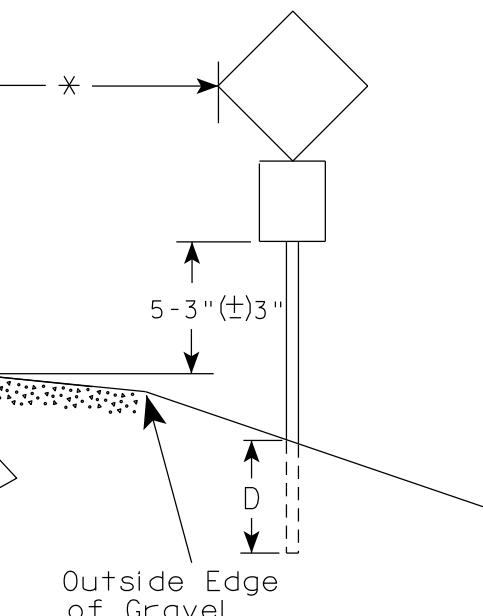
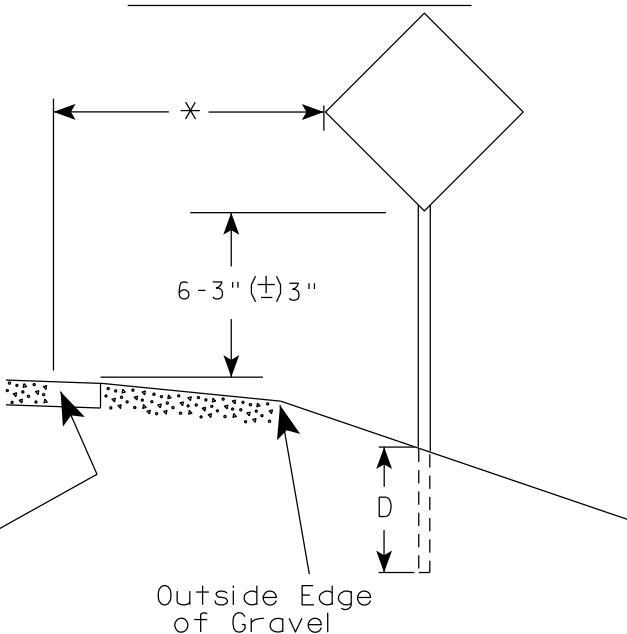
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2022 /S/ Andrew Heidtke
DATE FHWA
WORK ZONE ENGINEER 52

URBAN AREA



RURAL AREA (See Note 2)



** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate. The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

POST EMBEDMENT DEPTH

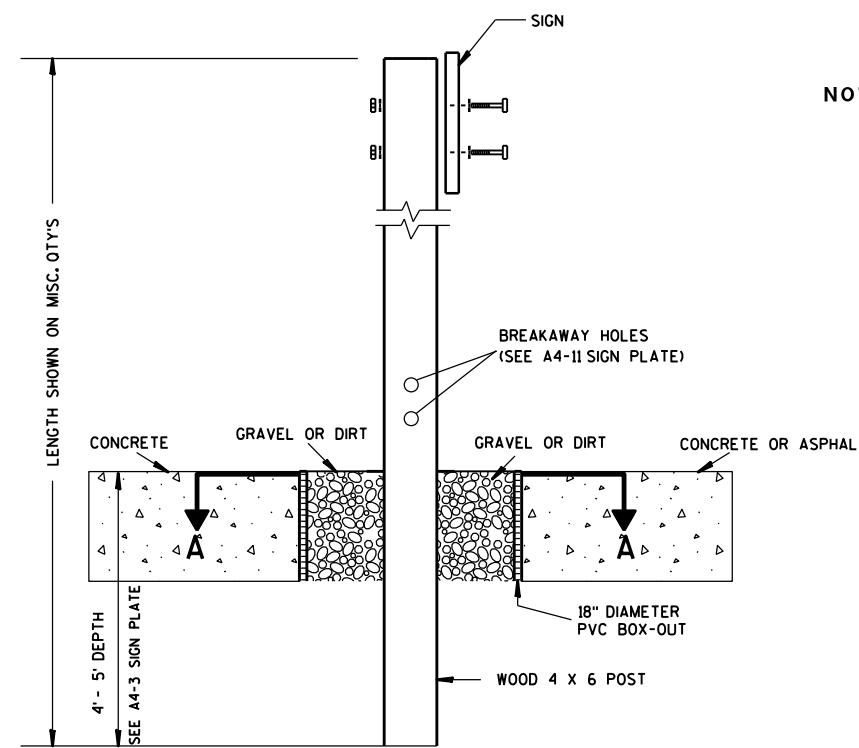
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew P. Rauch*
for State Traffic Engineer

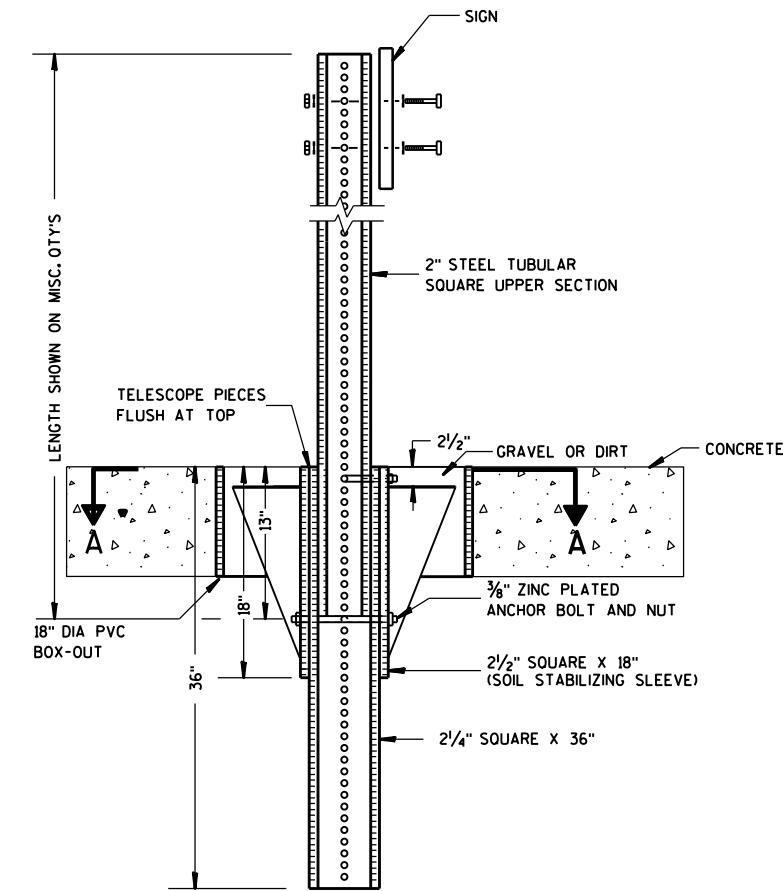
DATE 12/6/23 PLATE NO. A4-3.23



NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.

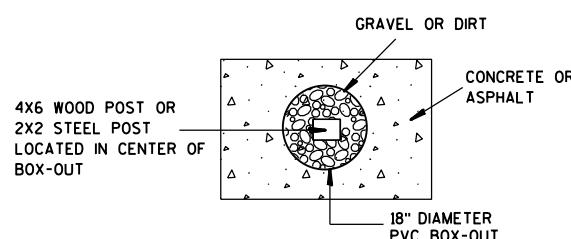
ELEVATION VIEW

DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew P Rauch
 for State Traffic Engineer
 DATE 1/27/14 PLATF 54 A4-3B.1

PROJECT NO:

HWY:

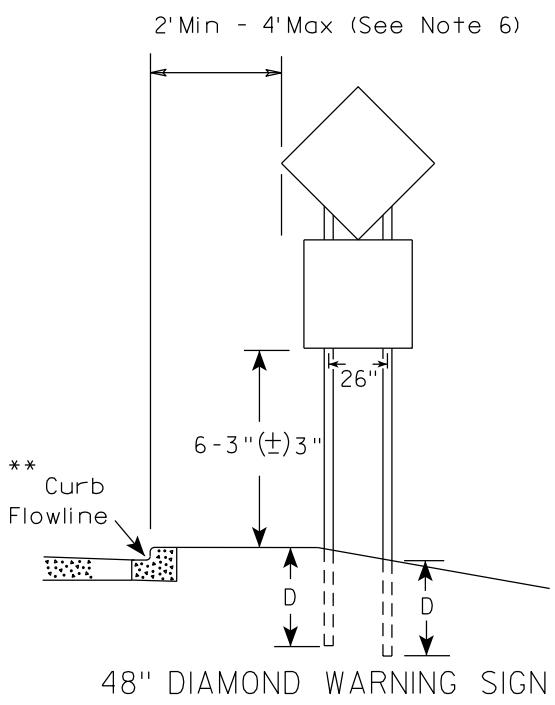
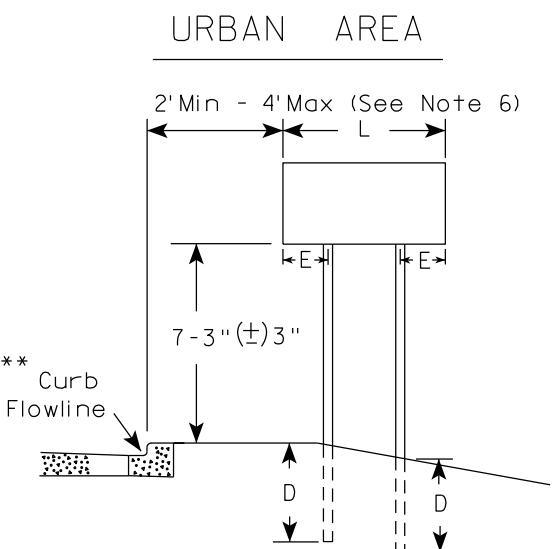
COUNTY:

SHEET NO:

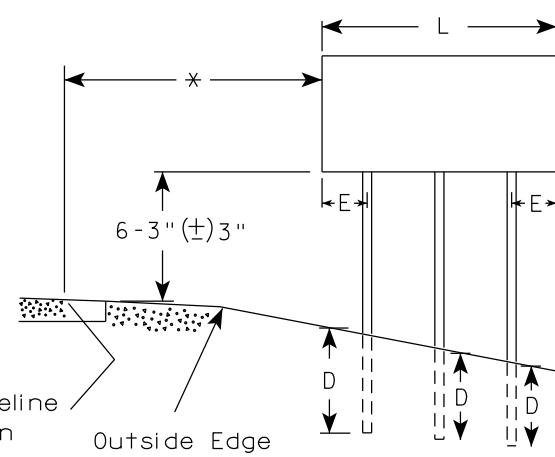
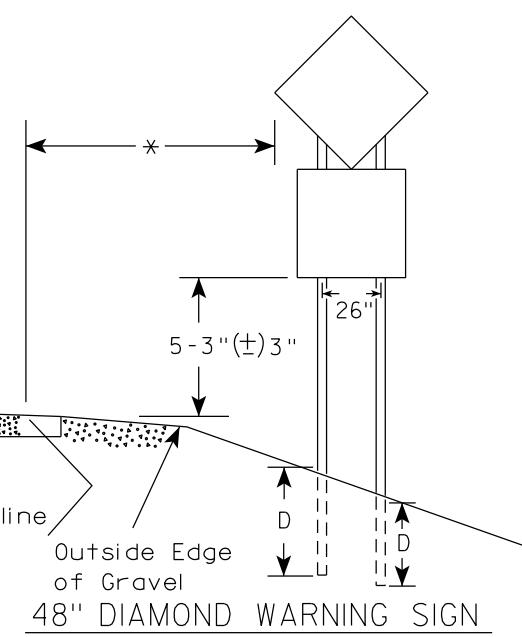
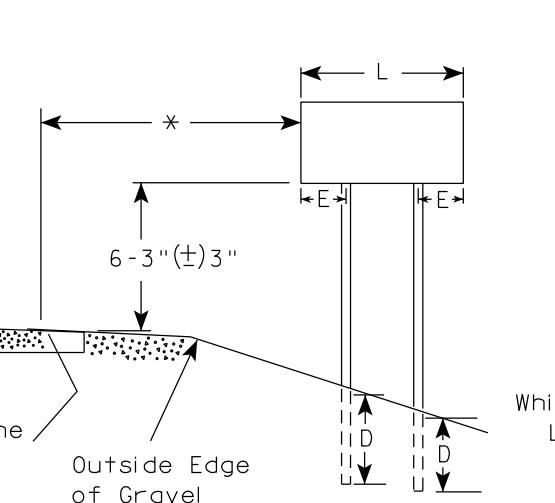
E

GENERAL NOTES

- For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (\pm 3") or 6'-3" (\pm 3") depending upon existence of sub-sign.
- The (\pm) tolerance for mounting height is 3 inches.
- J-Assemblies are considered to be one sign for mounting height.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding signs shall be mounted at a height of 5'-3" (\pm 3") or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (\pm 3"). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (\pm 3").



RURAL AREA (See Note 3)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)

L	E
Greater than 48"	12"
Less than 60"	
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)

L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

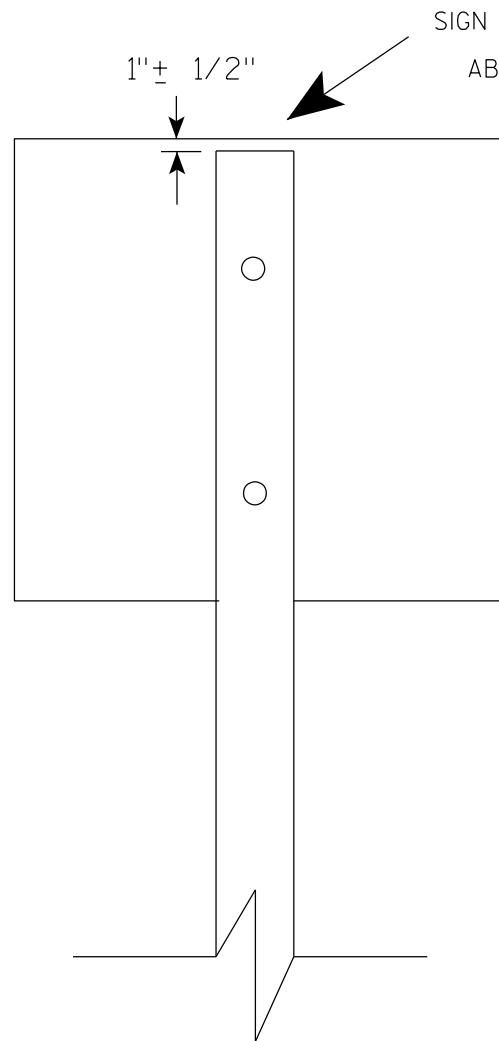
PROJECT NO:

HWY:

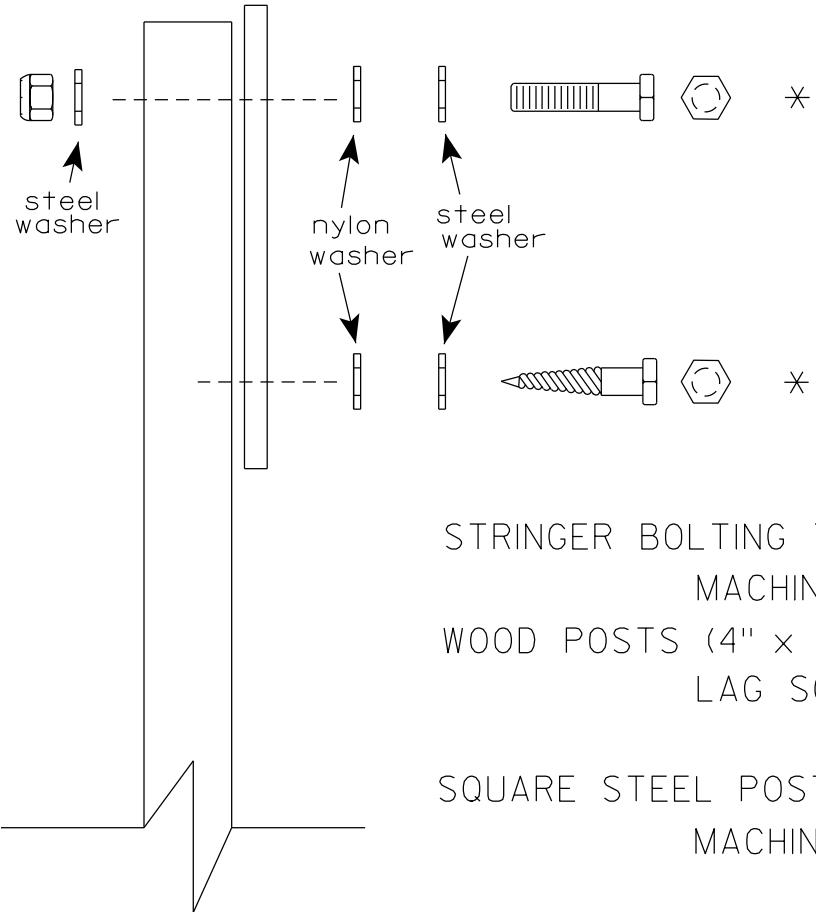
COUNTY:

SHEET NO: 55

E



SIGN SHALL BE MOUNTED TO PROJECT
ABOVE THE TOP OF THE POST



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation :B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL

O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

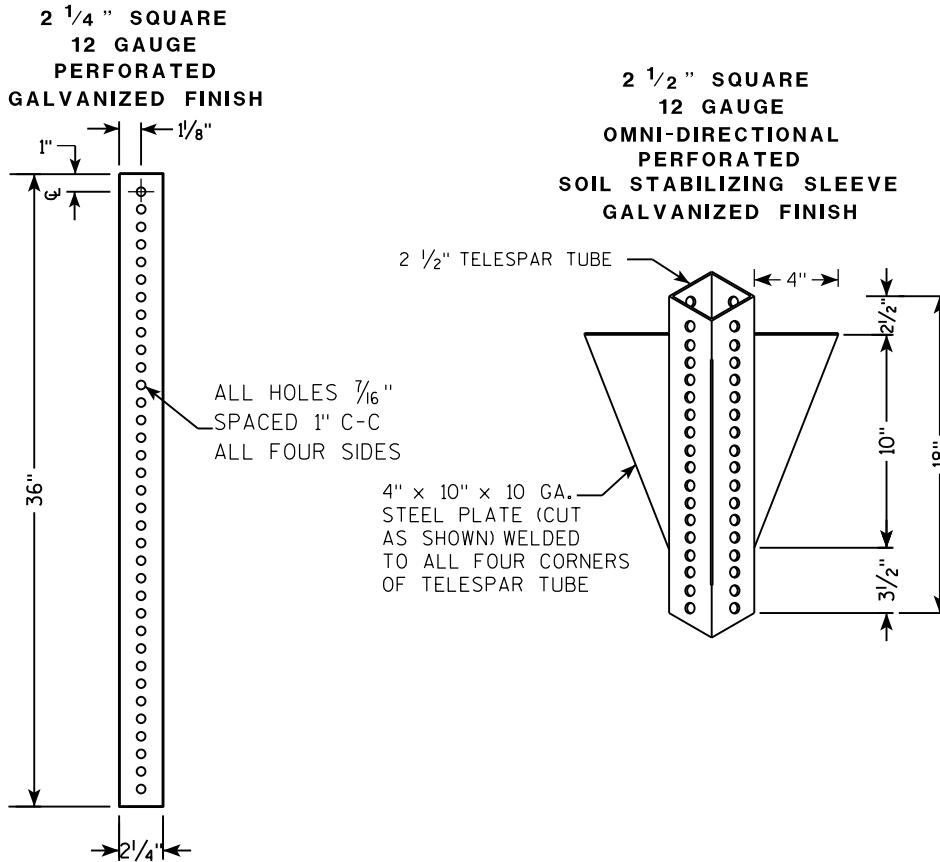
ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

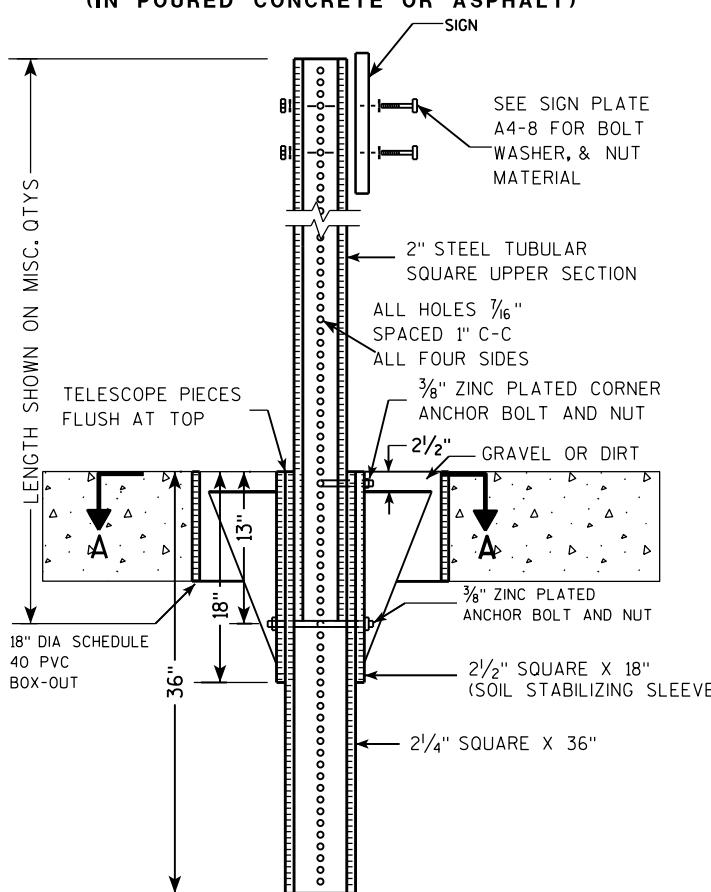
APPROVED *Matthew R Rauch*
for State Traffic Engineer

DATE 4/1/2020 PLATE NO. A4-8.9

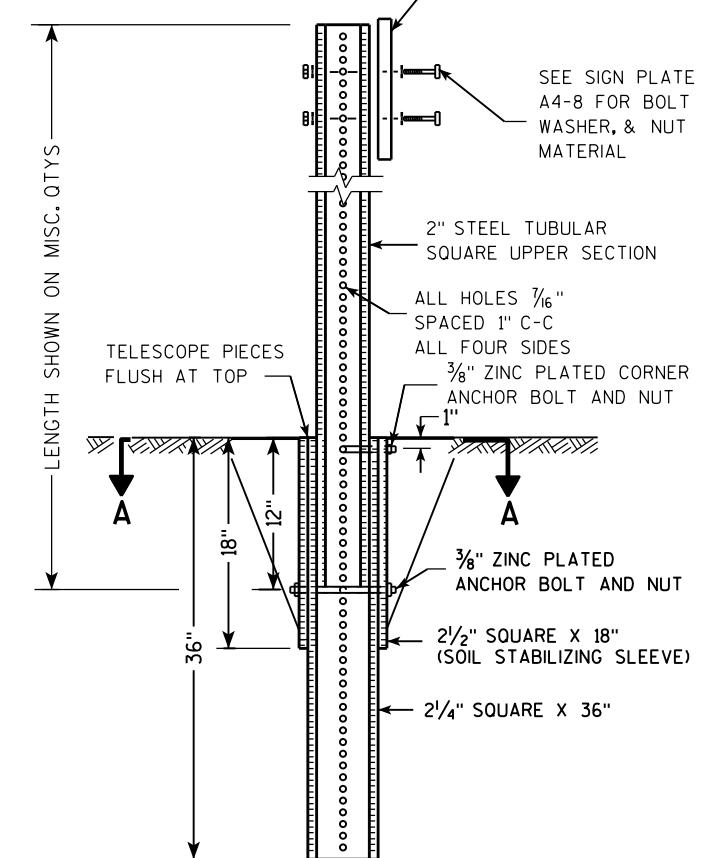
TELESCOPIC TUBING ANCHORS TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST (IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST (IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST**
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew P. Rauch

for State Traffic Engineer

DATE 2/05/15 PLATI 57 14-9.9

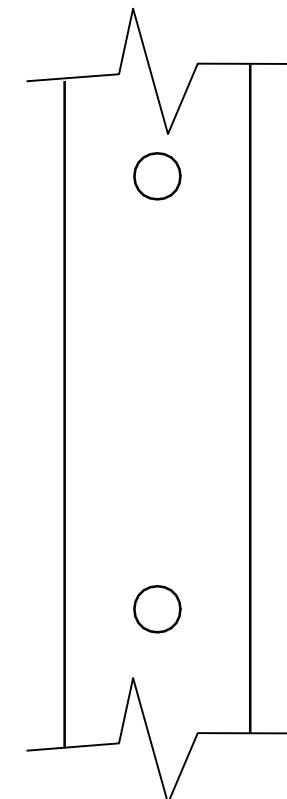
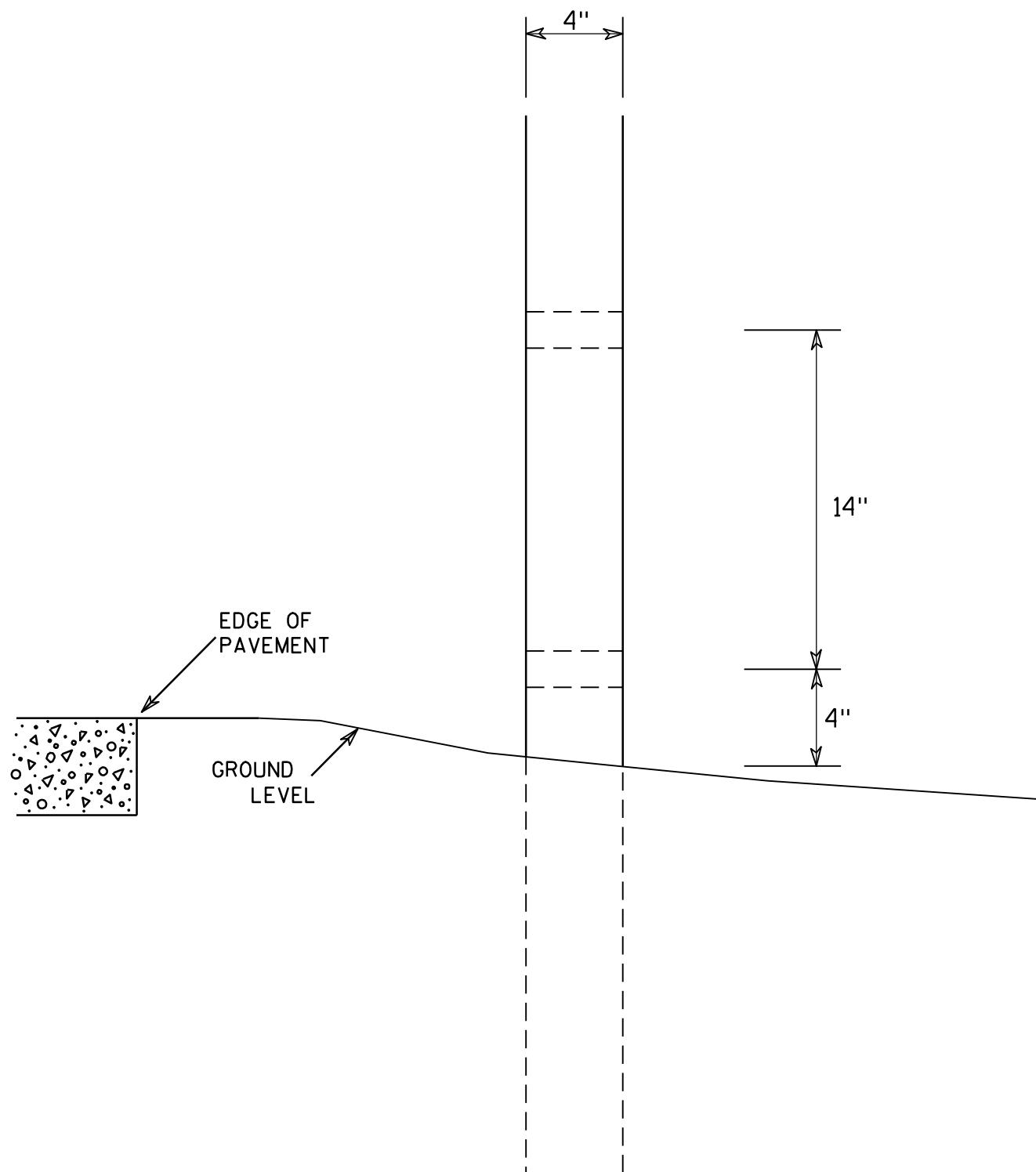
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two $1\frac{1}{2}$ " diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST
MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Cheska J. Spangler
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 58

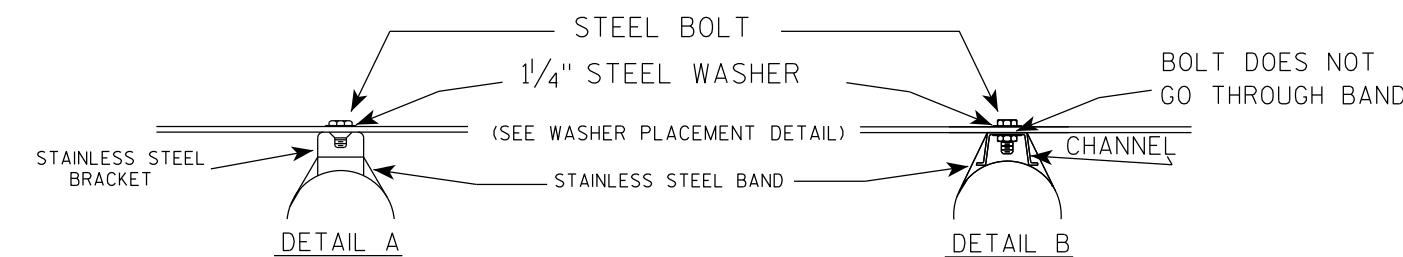
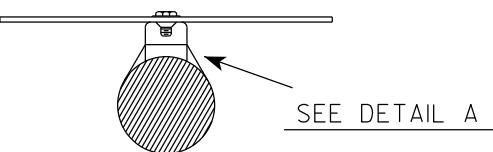
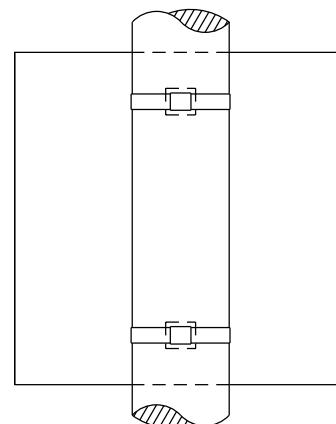
E

BANDING

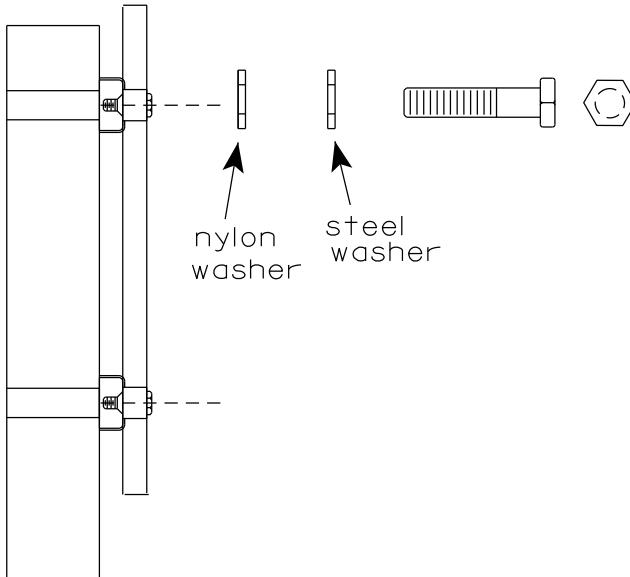
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be $\frac{3}{4}$ " in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

SINGLE SIGN

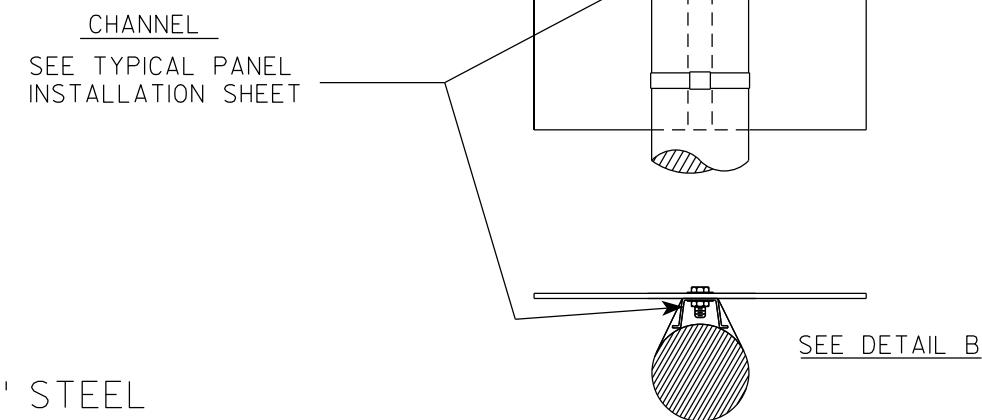


WASHER PLACEMENT



WASHERS (ALL POSTS) -
 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON
 FOR ALL TYPE H SIGNS

"J" ASSEMBLY



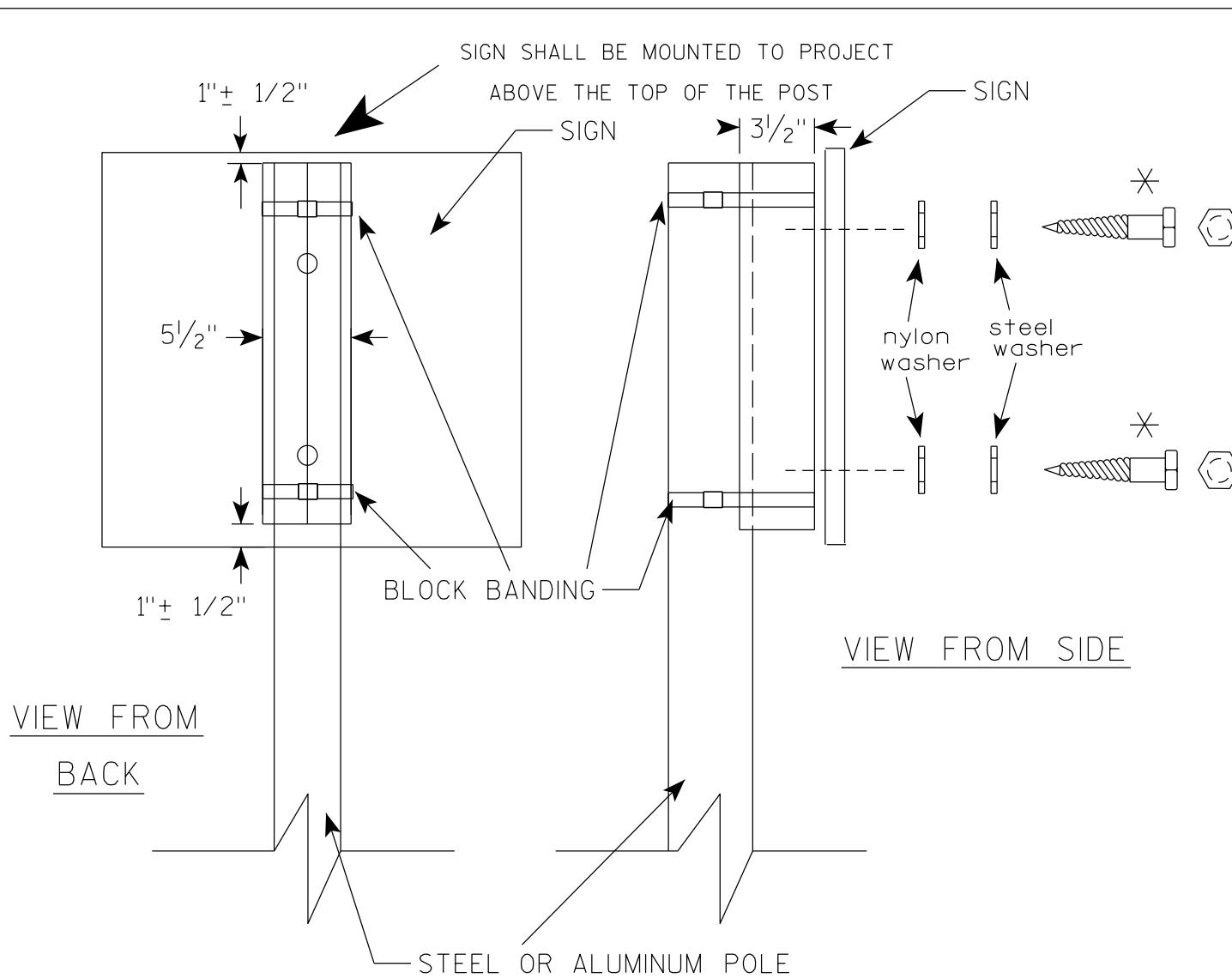
STANDARD SIGN SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew P. Rauch
for State Traffic Engineer

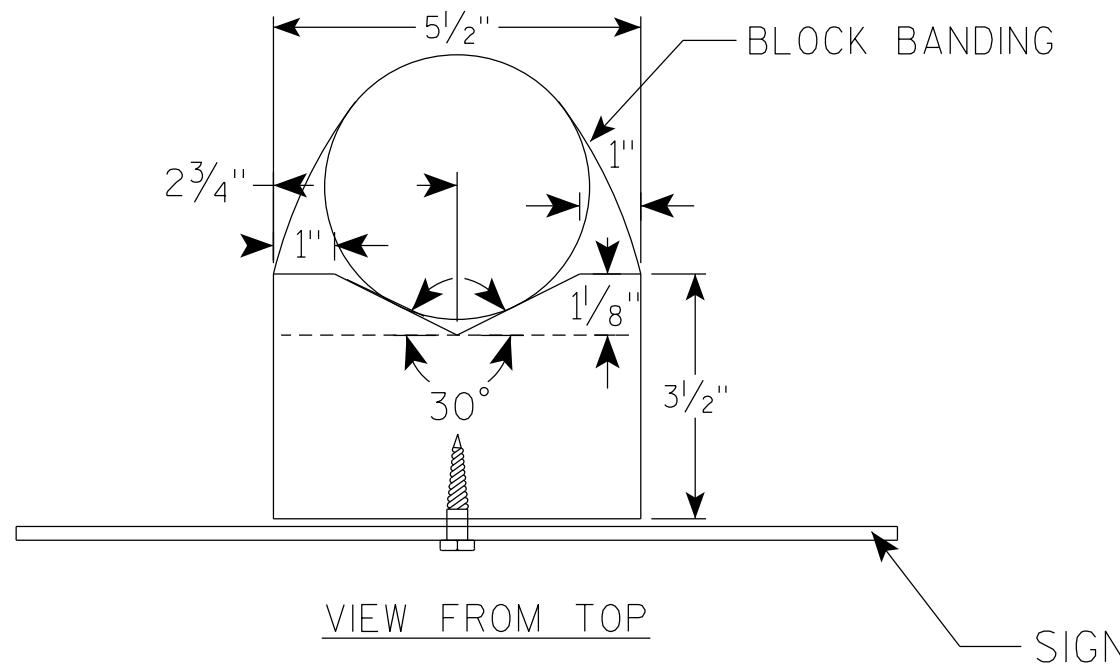
DATE 6/10/19 PLATE NO. A5-9.4



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

＊ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "



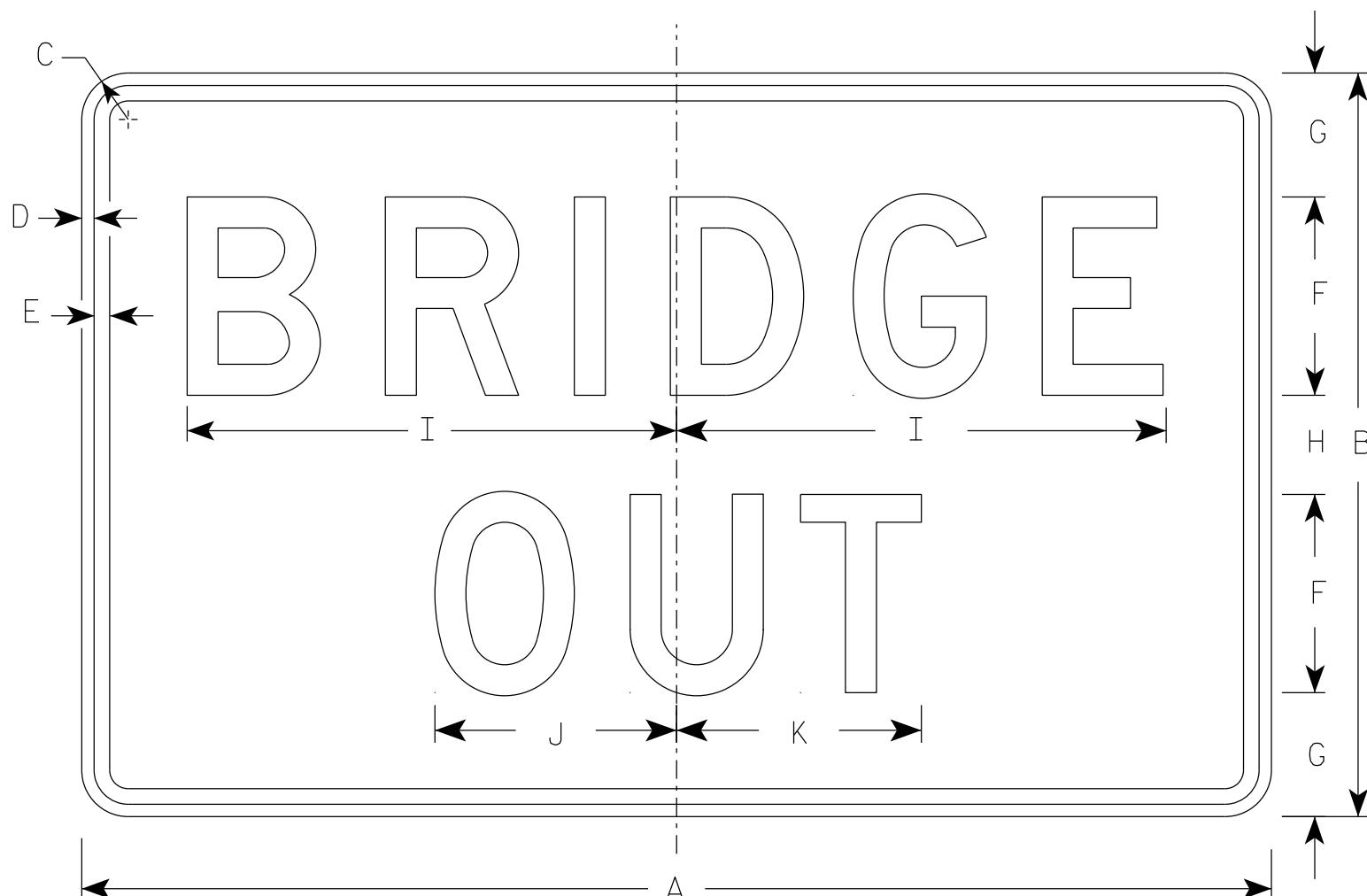
BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
for State Traffic Engineer
DATE 4/19/2022 PLATE NO. A5-10.3

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R11-2B

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8															10.0	
2M	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8															10.0	
3	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8															10.0	
4	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8															10.0	
5	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8															10.0	

PROJECT NO:

FILE NAME : C:\CAEfiles\Projects\tr_stdplate\R112B.dgn

PLOT DATE : 5-FEB 2024 2:20

PLOT BY : mscj9h

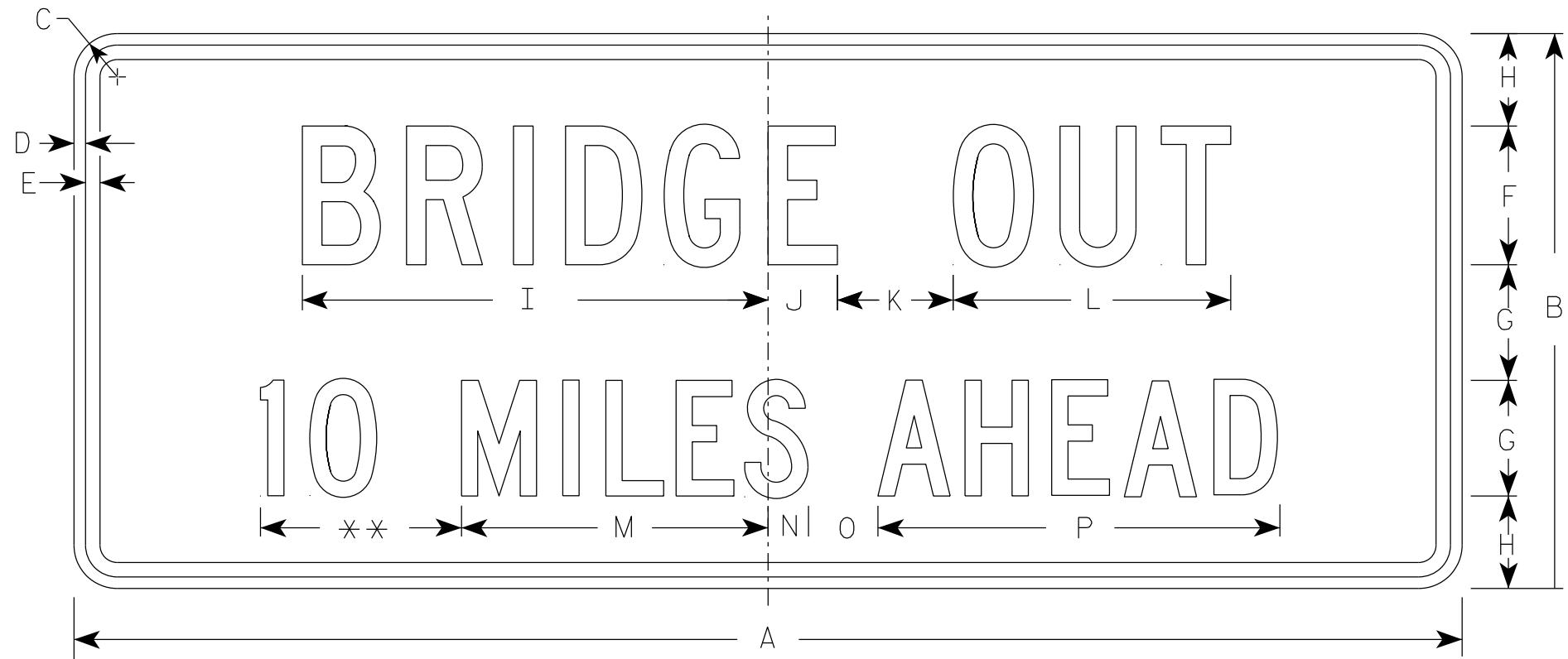
STANDARD SIGN
R11-2B
WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 2/5/24 PLATE NO. R11-2B.3

SHEET NO: 61 E

WISDOT/CADD'S SHEET 42

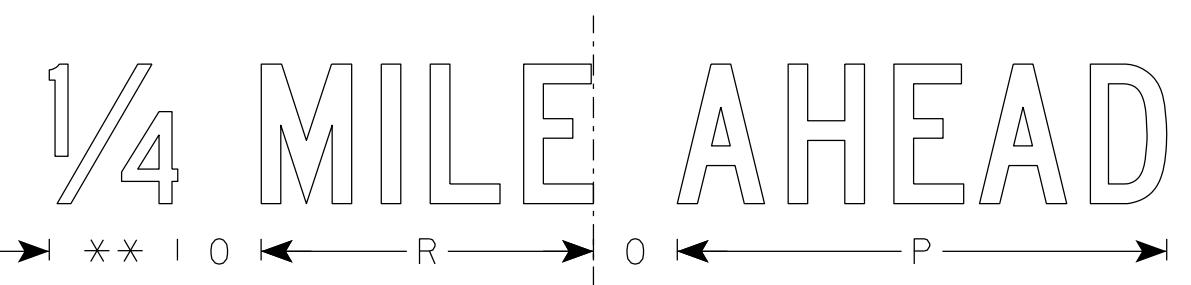
NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

** See Note 5



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	15	1 1/2	1/2	5/8	4	3	2 1/2	13 1/4	2 1/4	3	8	8	1 1/2	2	10 3/4	7 1/8									3.75	
2S	60	24	1 7/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8	11 7/8									10.0	
2M	60	24	1 7/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8	11 7/8									10.0	
3																											
4																											
5																											

PROJECT NO:

FILE NAME : C:\CAEfiles\Projects\tr_stdplate\R113C.dgn

PLOT DATE : 5-FEB 2024 2:52

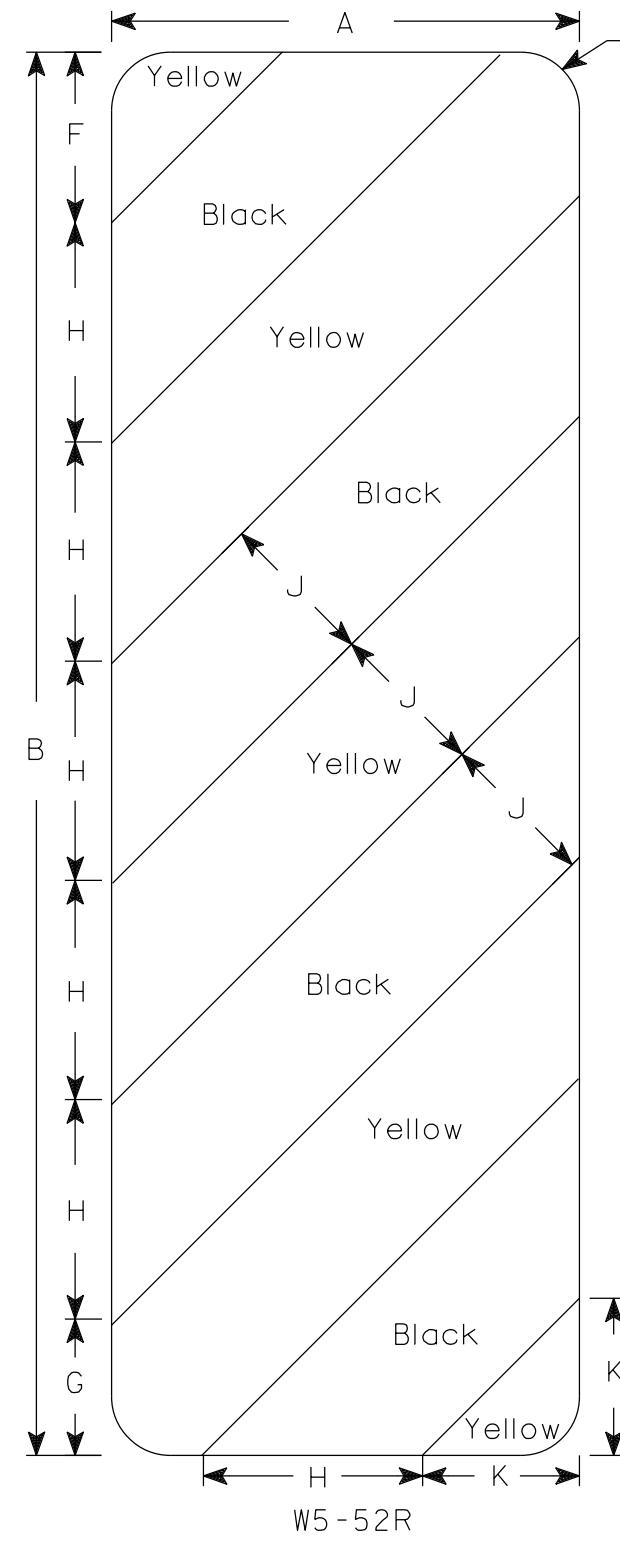
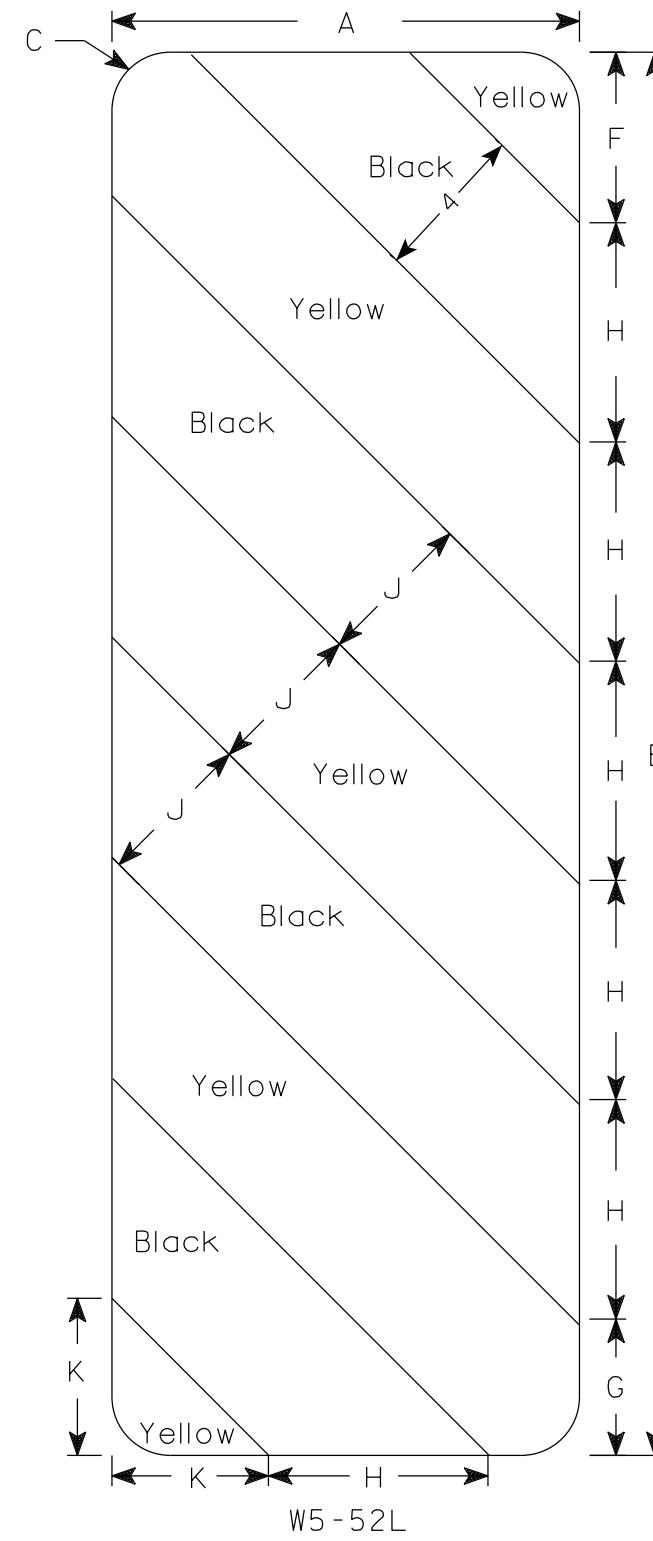
PLOT BY : mscj9h

STANDARD SIGN
R11-3C
WISCONSIN DEPT OF TRANSPORTATION
APPROVED
Matthew R Rauch
for State Traffic Engineer
DATE 2/5/24 PLATE NO. R11-3C.4

SHEET NO: 62 E

WISDOT/CADDS SHEET 42

7



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4															3.0	
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4															3.0	
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16															6.75	
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

STANDARD SIGN

W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

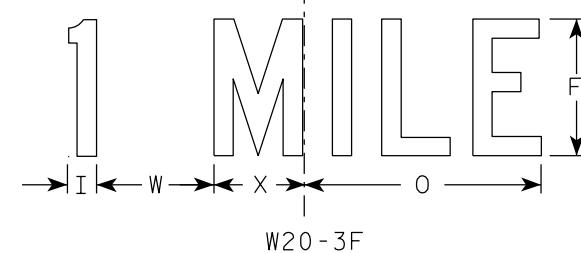
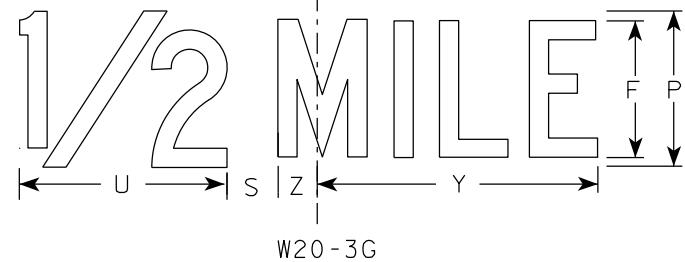
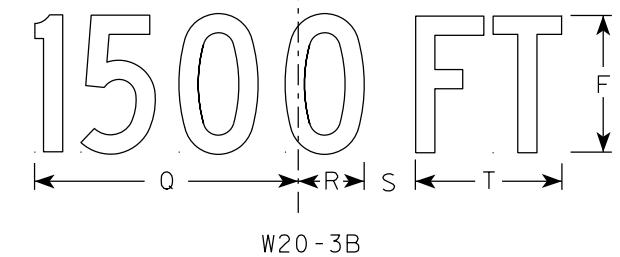
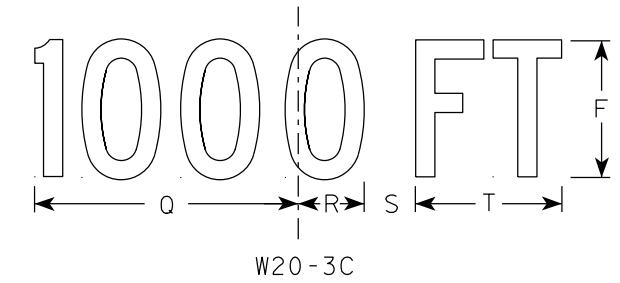
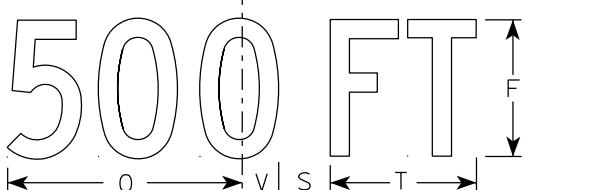
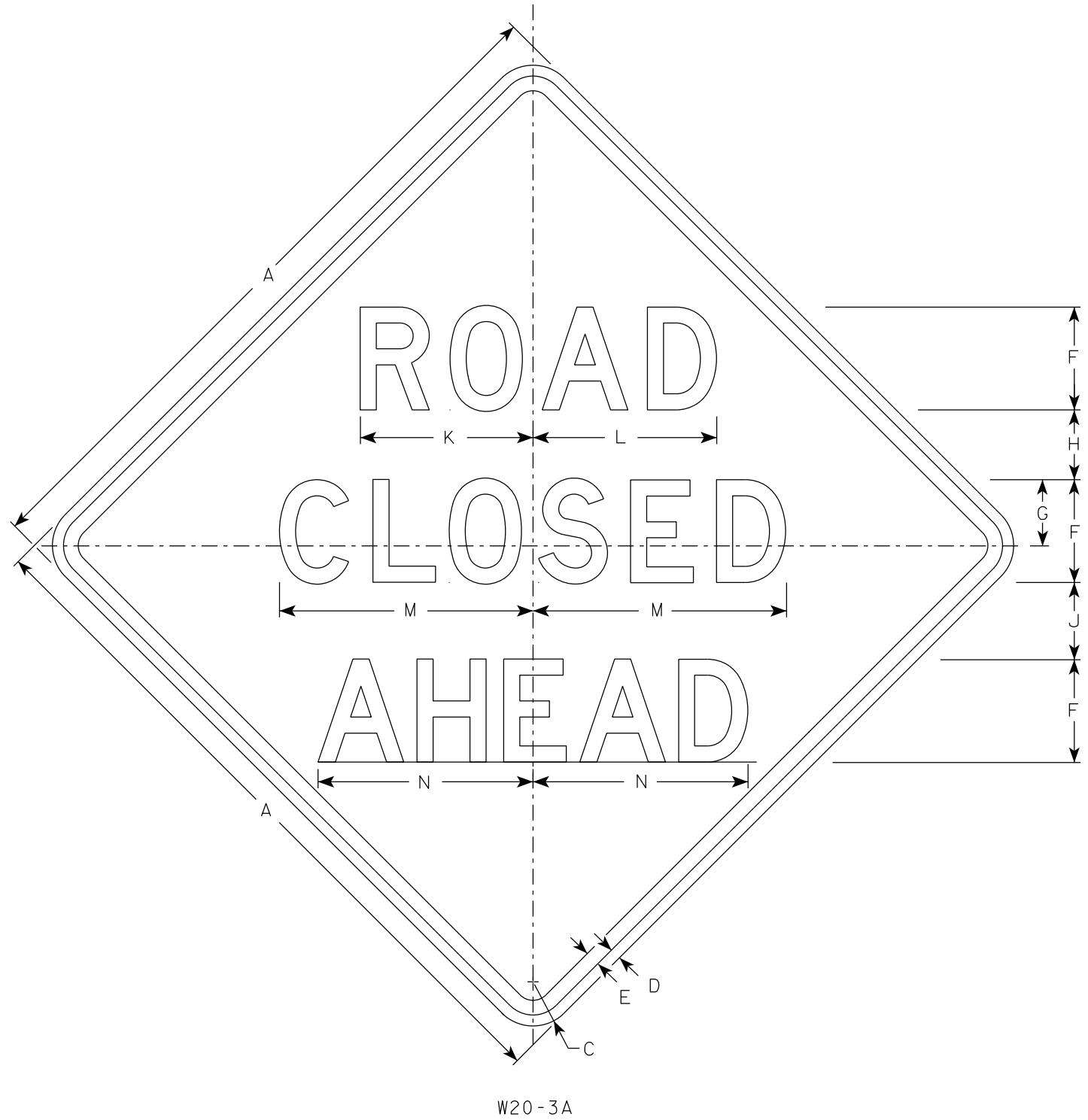
APPROVED *Matthew R Rauch*

for State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10

SHEET NO: **E**

63



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		$2\frac{1}{4}$	$\frac{5}{8}$	$\frac{3}{4}$	5	$3\frac{3}{8}$	$3\frac{1}{2}$	$1\frac{1}{8}$	4	$8\frac{3}{8}$	$8\frac{7}{8}$	$12\frac{1}{2}$	11	9	6	$10\frac{1}{8}$	$2\frac{1}{2}$	$1\frac{7}{8}$	$5\frac{5}{8}$	8	$1\frac{3}{8}$	$4\frac{1}{2}$	$3\frac{1}{2}$	$10\frac{3}{4}$	$1\frac{3}{4}$	9.0
2S	48		3	$\frac{3}{4}$	1	7	$4\frac{1}{2}$	$4\frac{3}{4}$	$1\frac{1}{2}$	$5\frac{1}{4}$	$11\frac{3}{4}$	$12\frac{1}{2}$	$17\frac{1}{4}$	$14\frac{5}{8}$	12	8	$13\frac{1}{2}$	$3\frac{3}{8}$	$2\frac{5}{8}$	$7\frac{1}{2}$	$10\frac{5}{8}$	$1\frac{7}{8}$	6	$4\frac{5}{8}$	$14\frac{3}{8}$	$2\frac{3}{8}$	16.0
2M	48		3	$\frac{3}{4}$	1	7	$4\frac{1}{2}$	$4\frac{3}{4}$	$1\frac{1}{2}$	$5\frac{1}{4}$	$11\frac{3}{4}$	$12\frac{1}{2}$	$17\frac{1}{4}$	$14\frac{5}{8}$	12	8	$13\frac{1}{2}$	$3\frac{3}{8}$	$2\frac{5}{8}$	$7\frac{1}{2}$	$10\frac{5}{8}$	$1\frac{7}{8}$	6	$4\frac{5}{8}$	$14\frac{3}{8}$	$2\frac{3}{8}$	16.0
3	48		3	$\frac{3}{4}$	1	7	$4\frac{1}{2}$	$4\frac{3}{4}$	$1\frac{1}{2}$	$5\frac{1}{4}$	$11\frac{3}{4}$	$12\frac{1}{2}$	$17\frac{1}{4}$	$14\frac{5}{8}$	12	8	$13\frac{1}{2}$	$3\frac{3}{8}$	$2\frac{5}{8}$	$7\frac{1}{2}$	$10\frac{5}{8}$	$1\frac{7}{8}$	6	$4\frac{5}{8}$	$14\frac{3}{8}$	$2\frac{3}{8}$	16.0
4	48		3	$\frac{3}{4}$	1	7	$4\frac{1}{2}$	$4\frac{3}{4}$	$1\frac{1}{2}$	$5\frac{1}{4}$	$11\frac{3}{4}$	$12\frac{1}{2}$	$17\frac{1}{4}$	$14\frac{5}{8}$	12	8	$13\frac{1}{2}$	$3\frac{3}{8}$	$2\frac{5}{8}$	$7\frac{1}{2}$	$10\frac{5}{8}$	$1\frac{7}{8}$	6	$4\frac{5}{8}$	$14\frac{3}{8}$	$2\frac{3}{8}$	16.0
5	48		3	$\frac{3}{4}$	1	7	$4\frac{1}{2}$	$4\frac{3}{4}$	$1\frac{1}{2}$	$5\frac{1}{4}$	$11\frac{3}{4}$	$12\frac{1}{2}$	$17\frac{1}{4}$	$14\frac{5}{8}$	12	8	$13\frac{1}{2}$	$3\frac{3}{8}$	$2\frac{5}{8}$	$7\frac{1}{2}$	$10\frac{5}{8}$	$1\frac{7}{8}$	6	$4\frac{5}{8}$	$14\frac{3}{8}$	$2\frac{3}{8}$	16.0

STANDARD SIGN	
W20-3A, B, C, D, F & G	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i>
For State Traffic Engineer	
DATE 1/10/2024	
PLATE NO. W20-3.8	

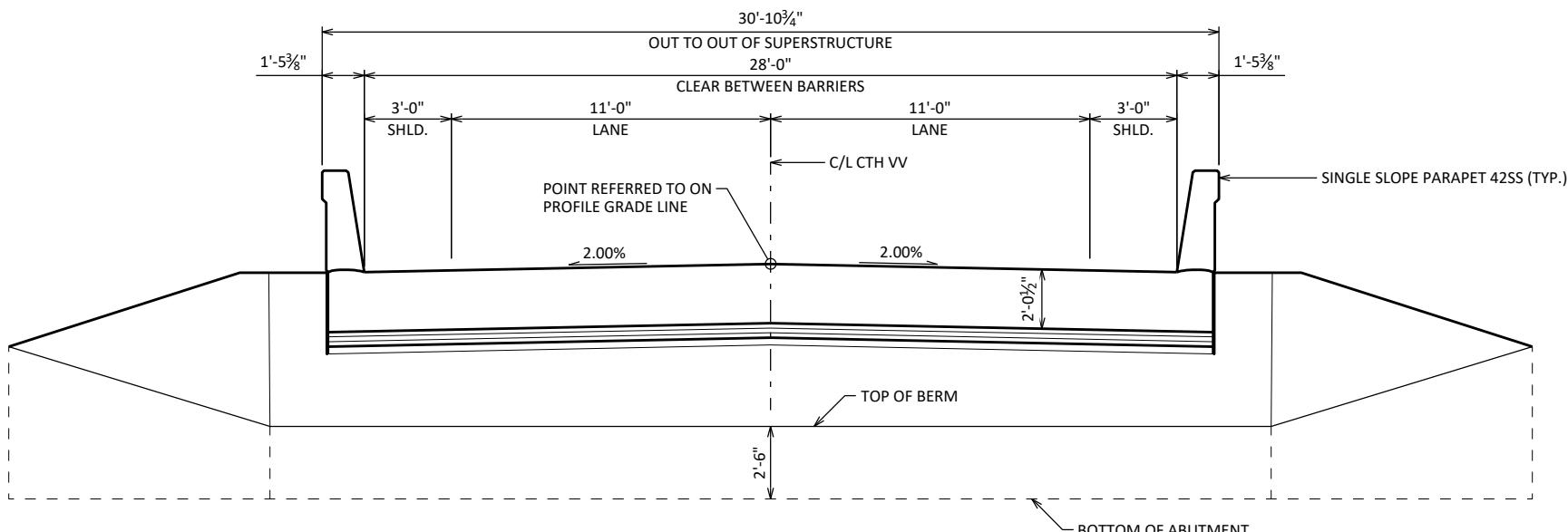
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE $\frac{3}{4}$ " UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-18-0256" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

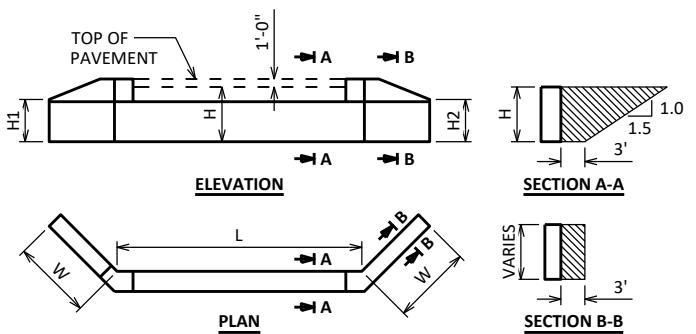
AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.

PIGMENTED SURFACE SEALER TO BE APPLIED TO THE FRONT FACE AND TOP OF PARAPET.

CROSS SECTION THRU ROADWAY

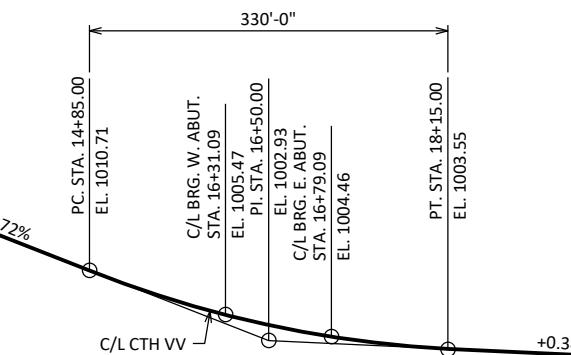
LOOKING UPSTATION
(PILING NOT SHOWN FOR CLARITY)

ABUTMENT BACKFILL DIAGRAM

L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
 H = AVERAGE ABUTMENT FILL HEIGHT (FT)
 H1 = WING 1 HEIGHT AT TIP (FT)
 H2 = WING 2 HEIGHT AT TIP (FT)
 W = WING LENGTH (FT)
 EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$
 $V_{CY} = V_{CF}(EF)/27$
 $V_{TON} = V_{CY}(2.0)$

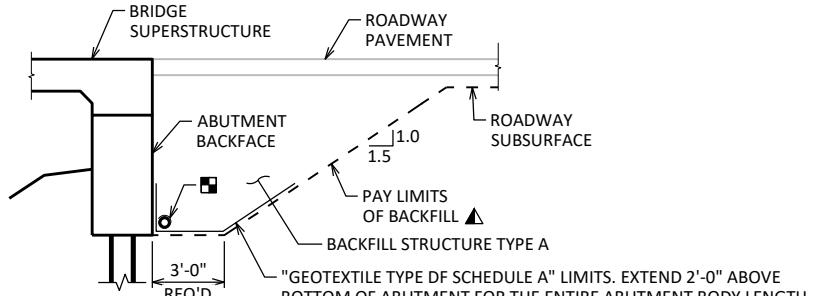
TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	WEST ABUT.	EAST ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (P-18-0082)	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES (B-18-0256)	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	211	211	422
502.0100	CONCRETE MASONRY BRIDGES	CY	134	32	32	198
502.3200	PROTECTIVE SURFACE TREATMENT	SY	157	17	17	191
502.3210	PIGMENTED SURFACE SEALER	SY	50	---	---	50
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	2,280	2,280	4,560
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	29,900	1,550	1,550	33,000
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	6	6	12
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	280	280	560
606.0300	RIPRAP HEAVY	CY	---	30	30	60
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	73	73	146
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	4	---	---	4
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	46	46	92
645.0120	GEOTEXTILE TYPE HR	SY	---	45	45	90
NON-BID ITEMS						
	FILLER	SIZE	---	---	---	$\frac{1}{2}"$, $\frac{3}{4}"$



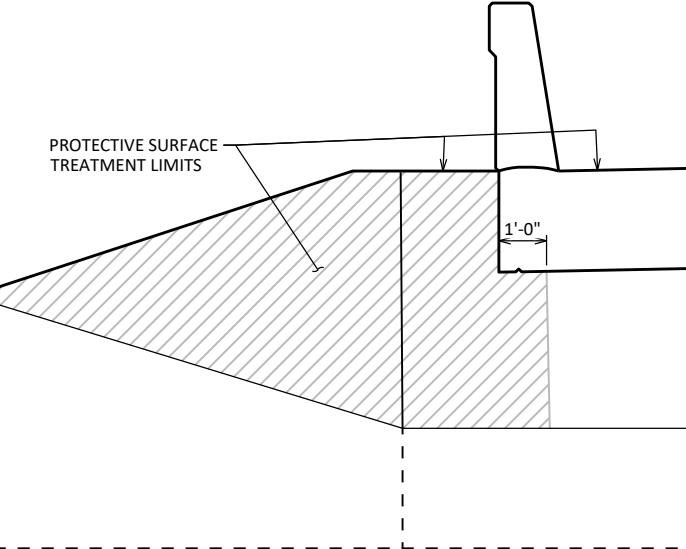
PROFILE GRADE LINE

PROTECTIVE SURFACE TREATMENT DETAILS



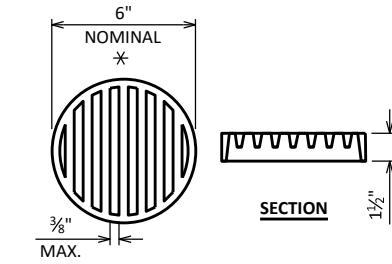
TYPICAL SECTION THRU ABUTMENT

- ▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.



BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
1	21+33.26	33.6' RT; GPS MONUMENT (DJ4705)	1002.87



RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALLY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY
			STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

STRUCTURE B-18-256

DRAWN BY	TAG	PLANS CK'D	SKP

CROSS SECTION & QUANTITIES		SHEET 2
		66

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
B-1	04/22/24	224,084	405,621
B-2	04/22/24	224,085	405,669

BORINGS COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.
REPORT COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.
ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) EAU CLAIRE COUNTY

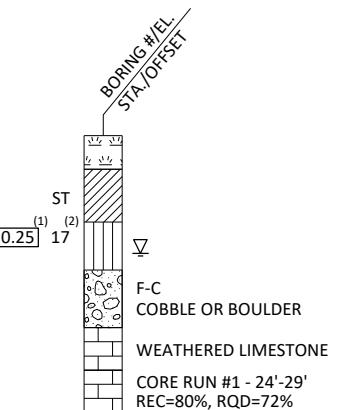
STATE PROJECT NUMBER

7830-00-72

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

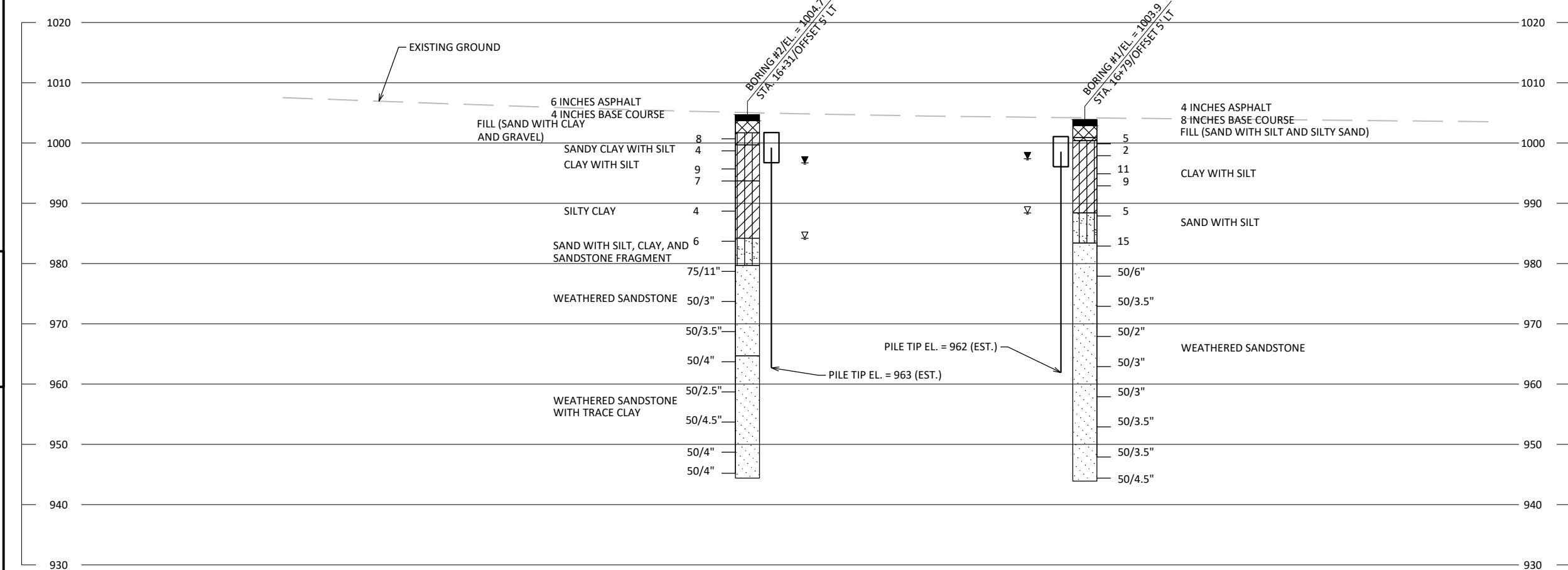
STRUCTURE B-18-256

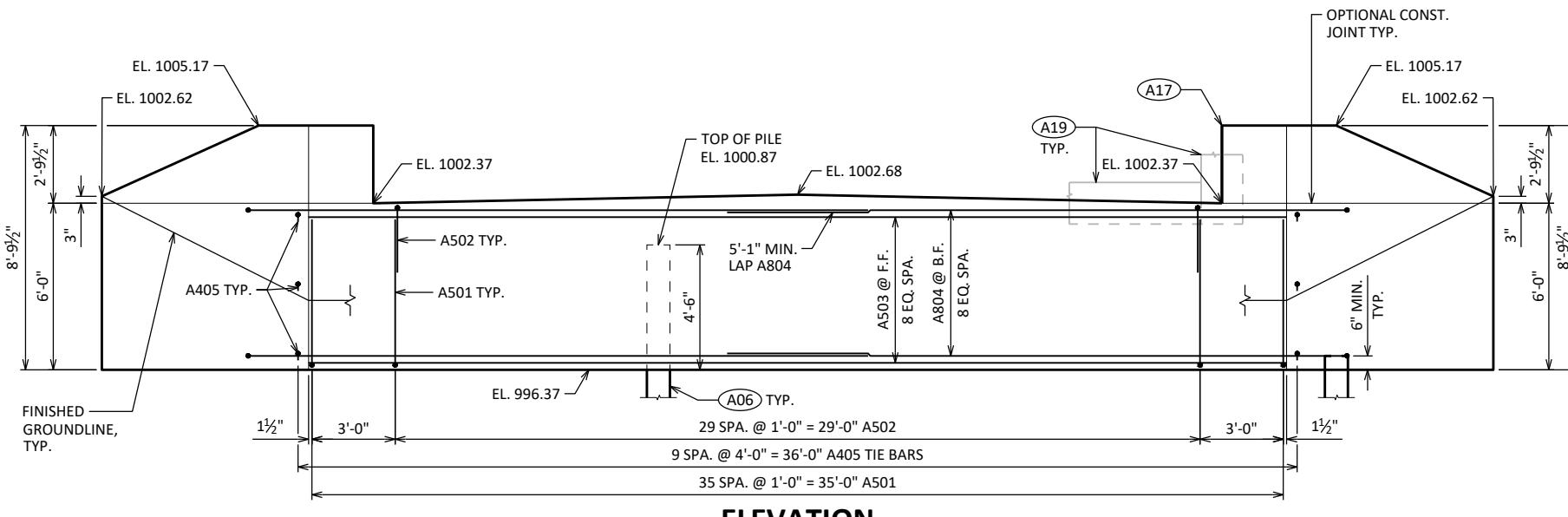
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SUBSURFACE EXPLORATION

SHEET 3

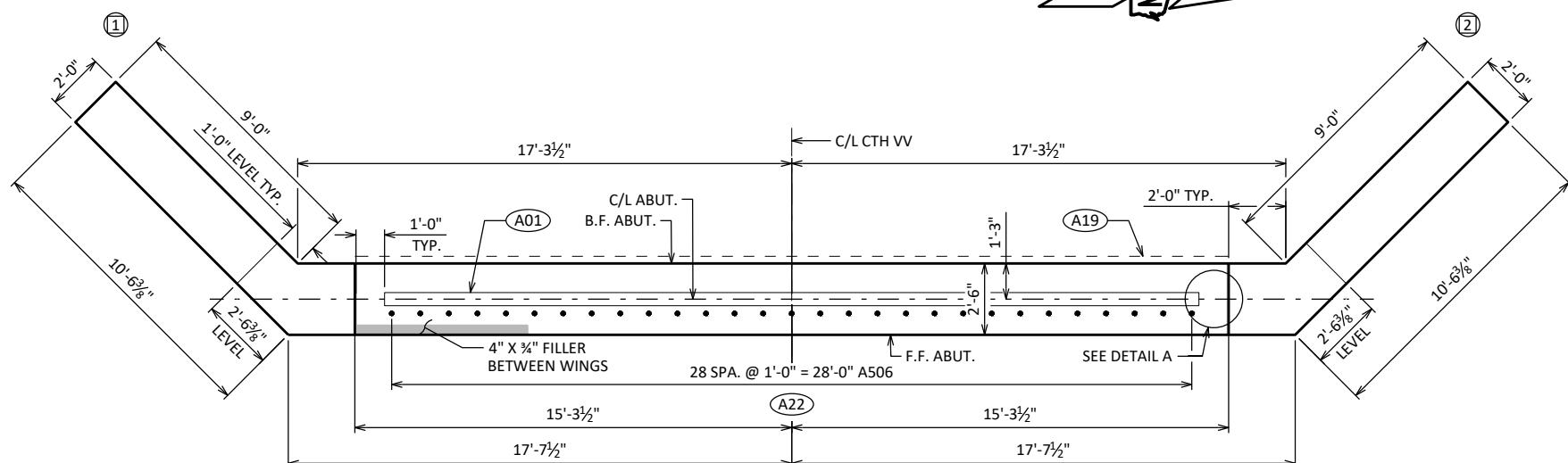
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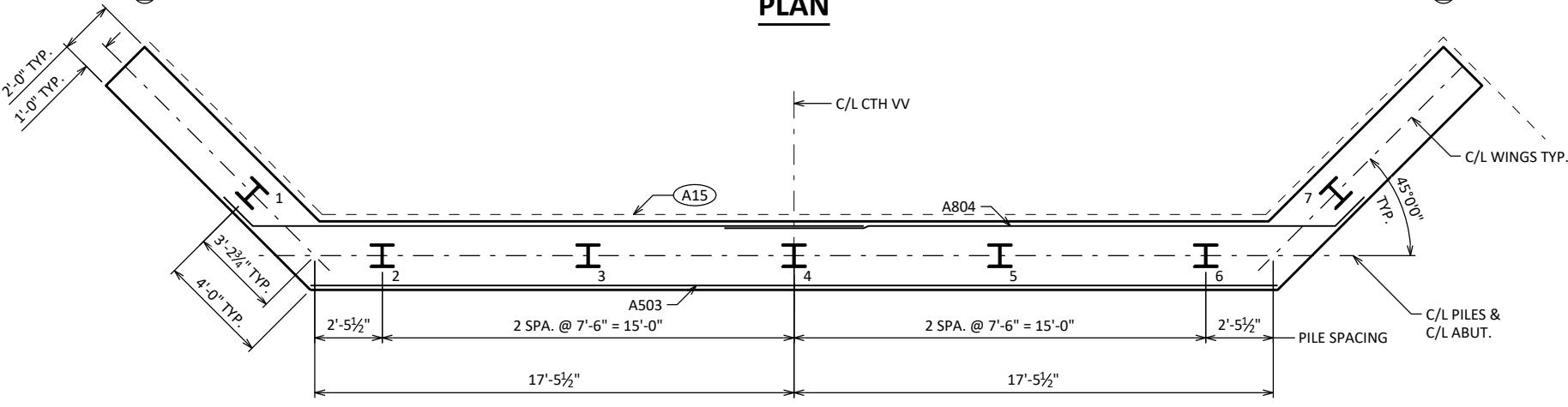


ELEVATION

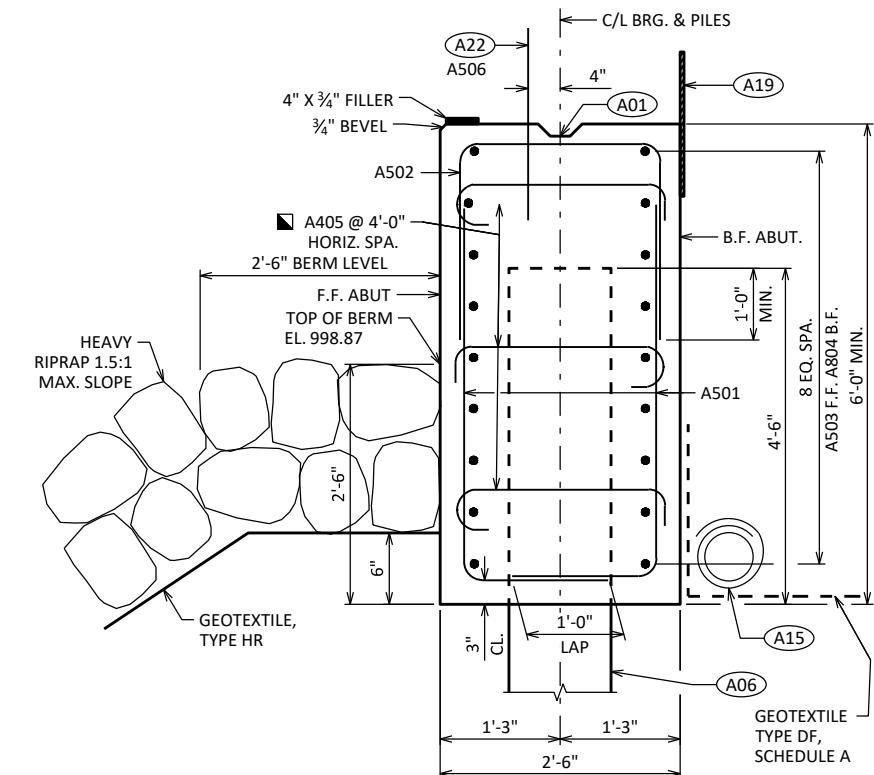
LOOKING DOWNSTATION



PLAN



PILE PLAN

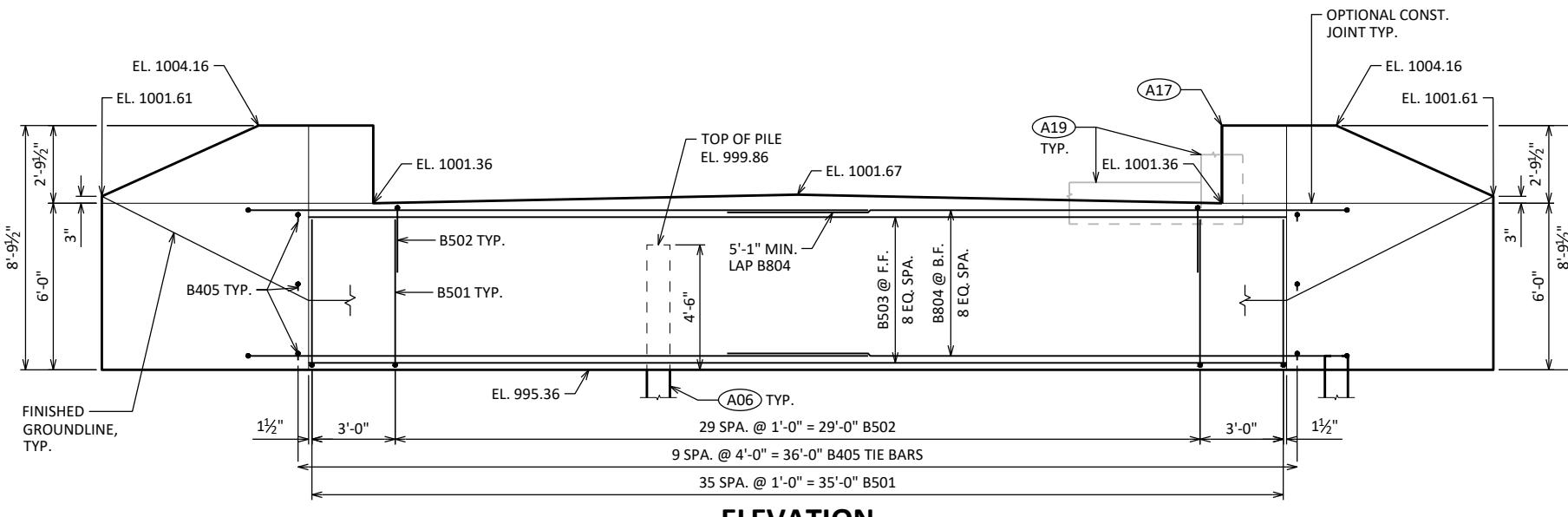


SECTION THRU BODY

- Ⓐ01 CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
- Ⓐ06 SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 40' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180TONS PER PILE.
- Ⓐ15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- Ⓐ17 $\frac{1}{2}$ " FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF $\frac{1}{2}$ " FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD $\frac{1}{8}$ " BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- Ⓐ19 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- Ⓐ22 A506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

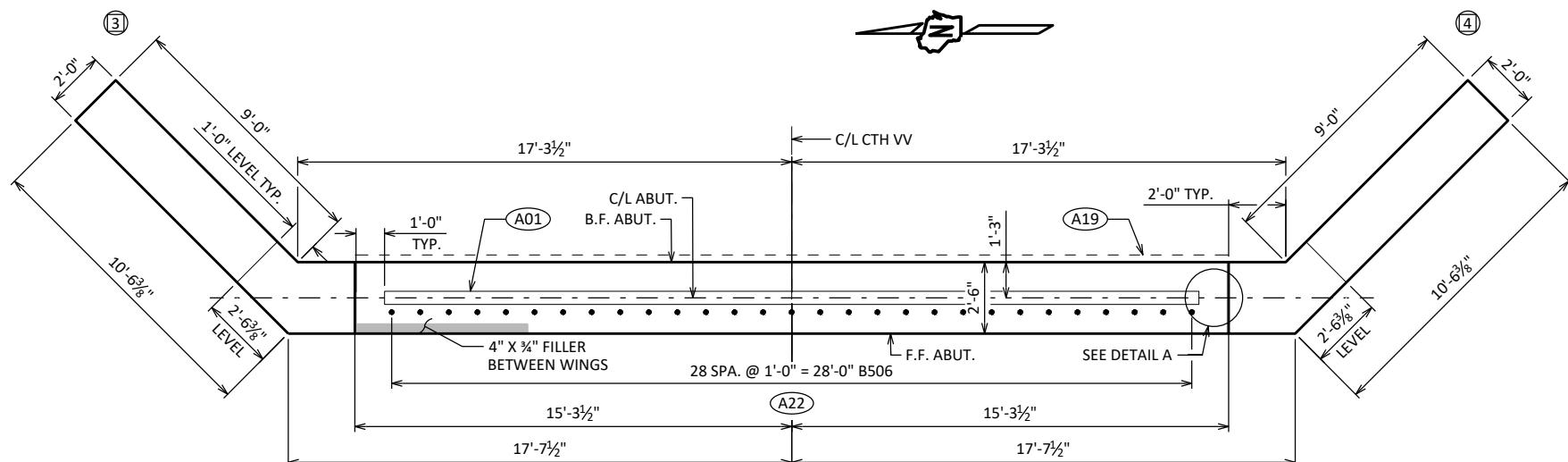
▢ ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF THE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-18-256			
	DRAWN BY	PLANS TAG CK'D	SKP
WEST ABUTMENT		SHEET 4 68	

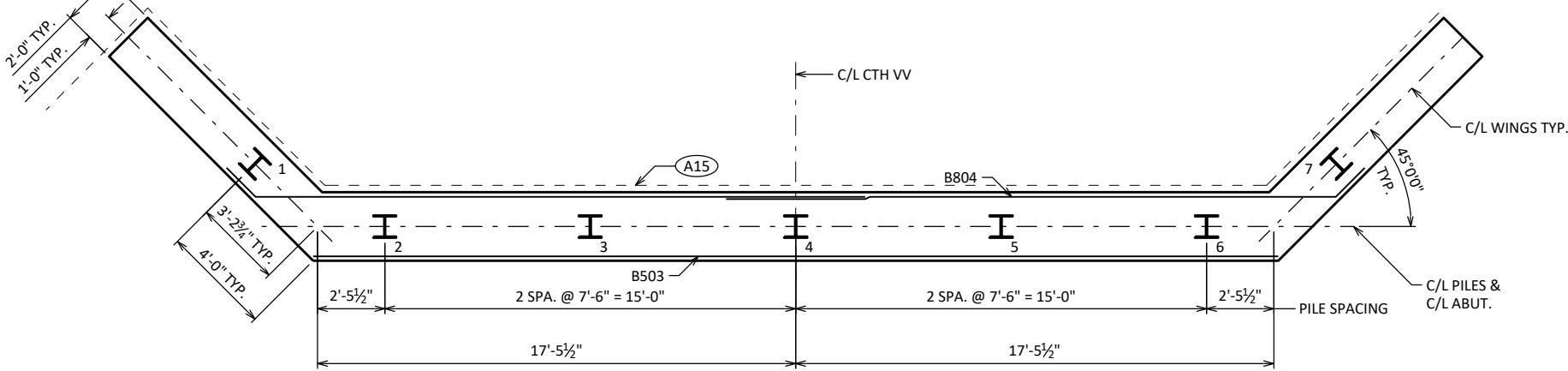


EL E V A T I O N

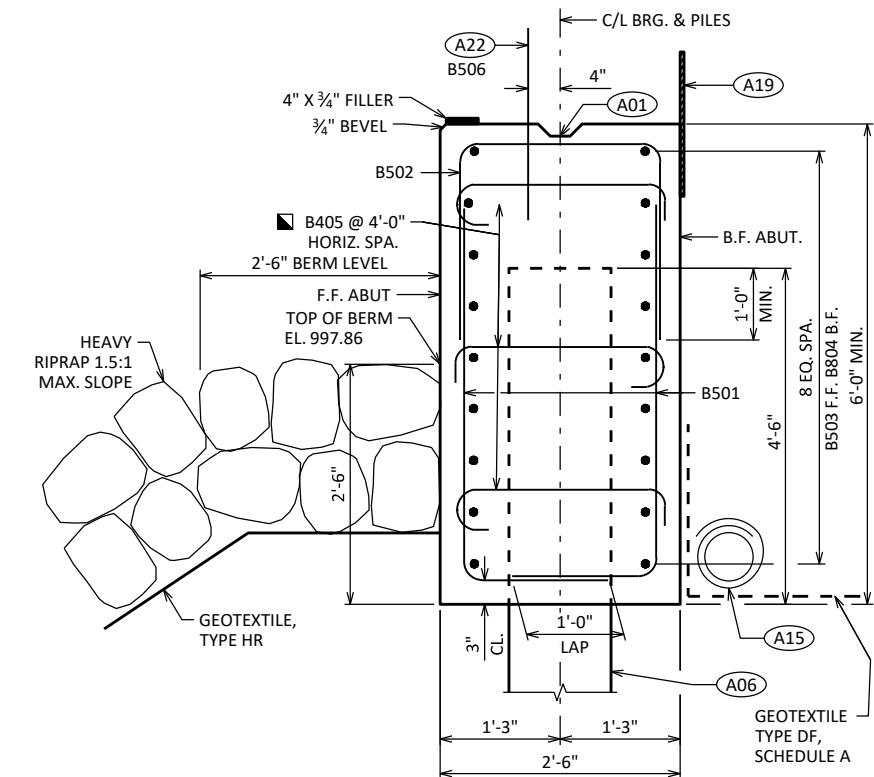
LOOKING UPSTATION



PLAN



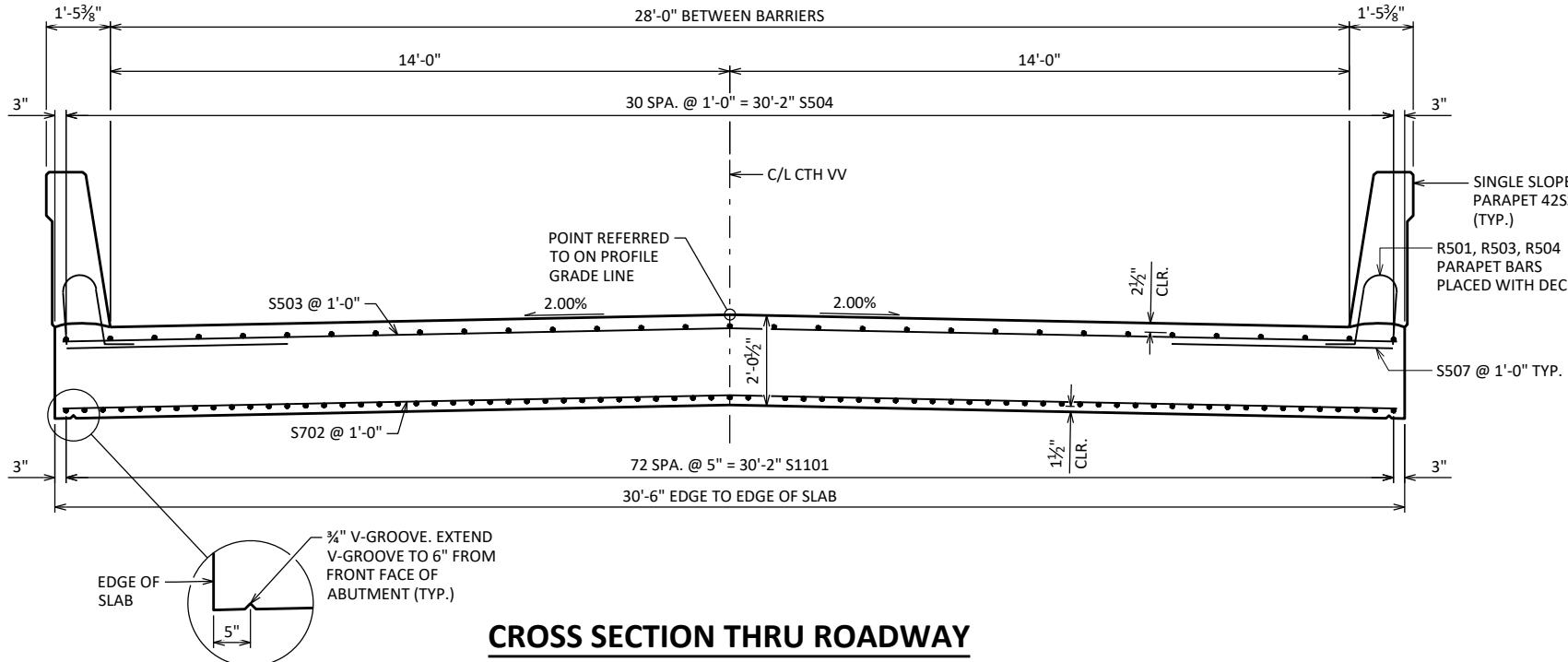
PILE PLAN



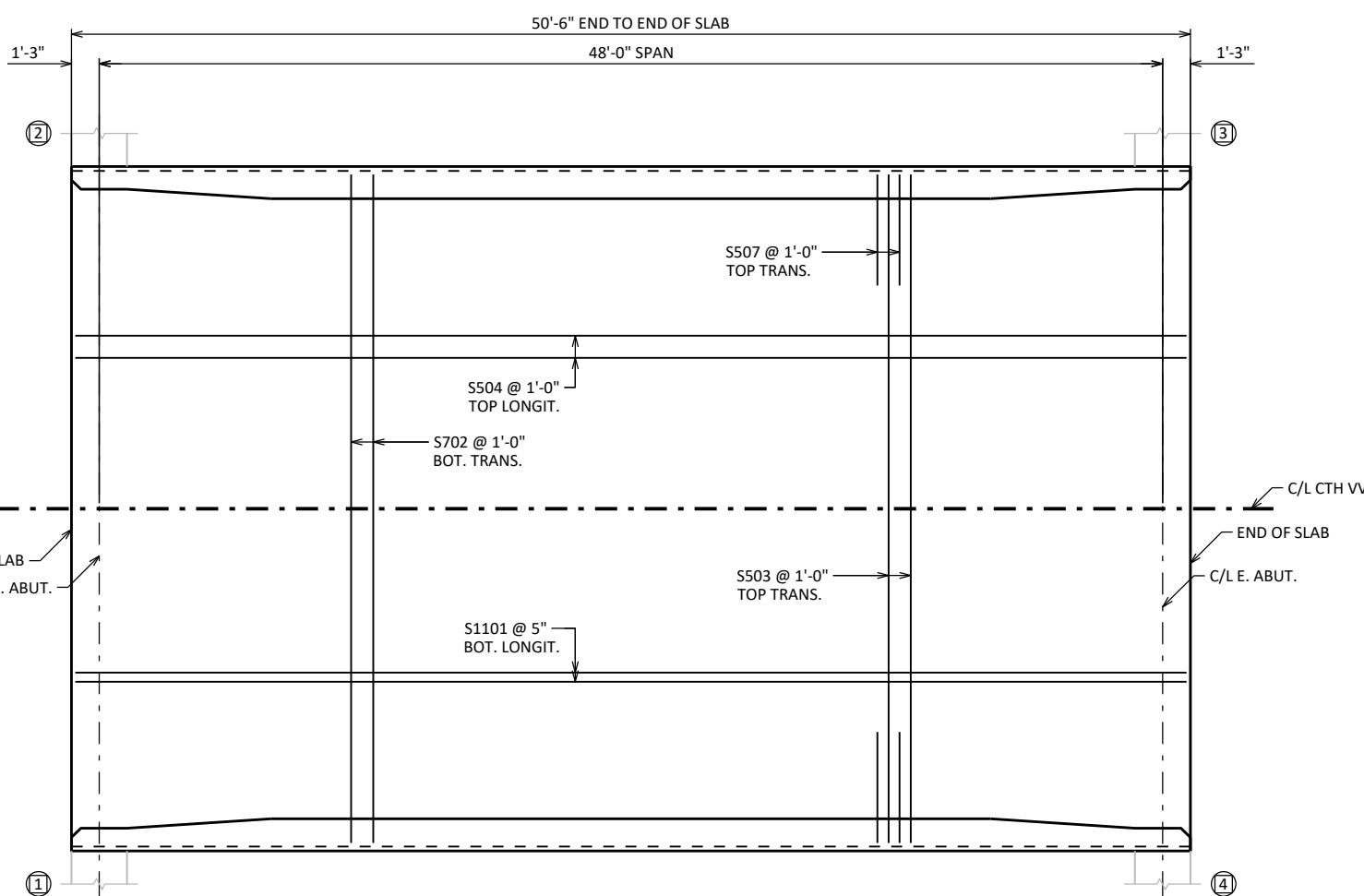
DETAIL A

- A01 CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
- A06 SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 40' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17 $\frac{1}{2}$ " FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF $\frac{1}{2}$ " FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD $\frac{1}{8}$ " BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- A22 B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
 - ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

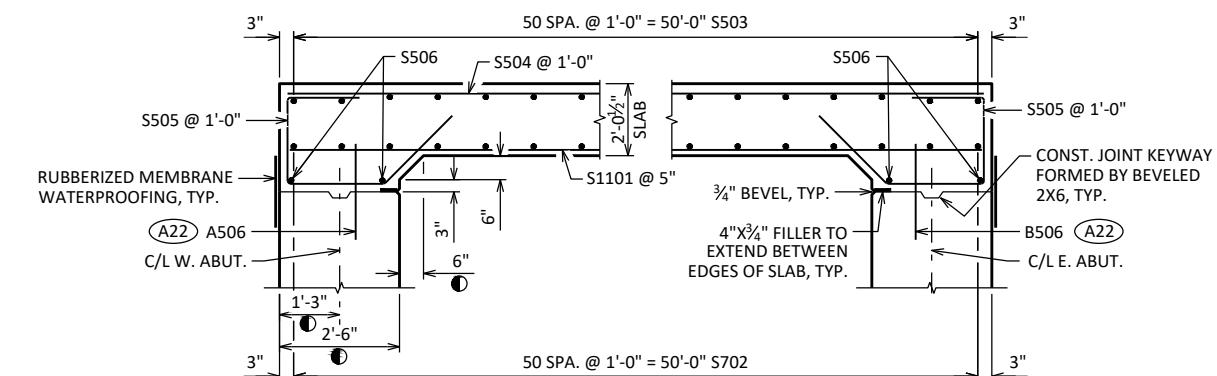
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-18-256			
		DRAWN BY	PLANS CK'D
		TAG	SKP
EAST ABUTMENT		SHEET 6 <hr/> 70	



CROSS SECTION THRU ROADWAY



PLAN



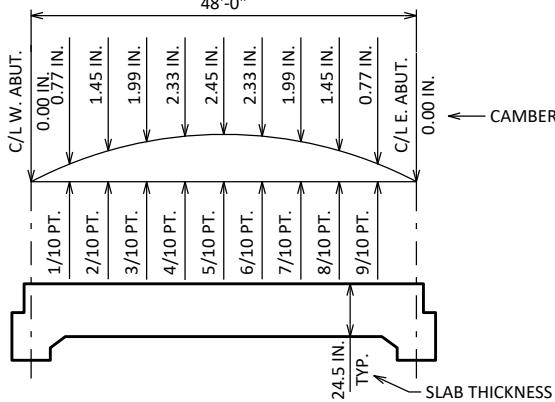
LONGITUDINAL SECTION

DIMENSIONS ARE GIVEN PARALLEL TO € ROADWAY
UNLESS OTHERWISE NOTED

① MEASURED NORMAL TO THE € OF ABUTMENT.
DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS.

(A22) A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE
PLACED AFTER CONCRETE IS POURED BUT BEFORE
INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO
CONC.)

NO.	DATE	REVISION	BY		
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION					
STRUCTURE B-18-256					
		DRAWN BY	PLANS TAG	CK'D	SKP
SUPERSTRUCTURE		SHEET 8 72			



CAMBER AND SLAB THICKNESS DIAGRAM

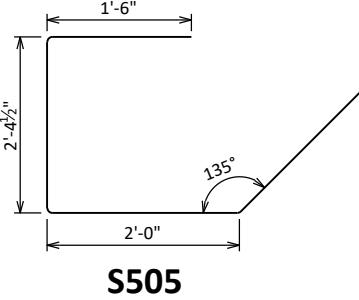
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

LESS	TOP OF SLAB ELEVATION AT FINAL GRADE
PLUS	SLAB THICKNESS
PLUS	CAMBER
EQUALS	FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
	TOP OF SLAB FALSEWORK ELEVATION

TOP OF SLAB ELEVATIONS

LOCATION	C/L BRG. W. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L BRG. E. ABUT.
N. EDGE OF DECK	1005.19	1005.07	1004.96	1004.85	1004.74	1004.64	1004.54	1004.45	1004.35	1004.27	1004.18
CROWN OR R/L	1005.47	1005.35	1005.24	1005.13	1005.02	1004.92	1004.82	1004.73	1004.63	1004.55	1004.46
S. EDGE OF DECK	1005.19	1005.07	1004.96	1004.85	1004.74	1004.64	1004.54	1004.45	1004.35	1004.27	1004.18



BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S1101	X	73	50'-2"			SLAB BOTTOM LONGITUDINAL
S702	X	51	30'-2"			SLAB BOTTOM TRANSVERSE
S503	X	51	30'-2"			SLAB TOP TRANSVERSE
S504	X	31	50'-2"			SLAB TOP LONGITUDINAL
S505	X	62	7'-8"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	30'-2"			ABUTMENT DIAPHRAGM LONGITUDINAL
S507	X	100	5'-0"			SLAB TOP EDGE TRANSVERSE

SURVEY TOP OF SLAB ELEVATIONS

LOCATION	WEST ABUTMENT	5/10 PT.	EAST ABUTMENT
N. GUTTER			
CROWN OR R/L			
S. GUTTER			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

NOTES

FILL IN THE TABLE OF "SURVEY TOP OF SLAB ELEVATIONS" FOR EACH SPAN ON AS BUILT PLANS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

NO.	DATE	REVISION	BY
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STRUCTURE B-18-256			
DRAWN BY	TAG	PLANS CK'D	SKP
SUPERSTRUCTURE DETAILS		SHEET 9 73	

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

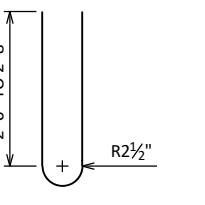
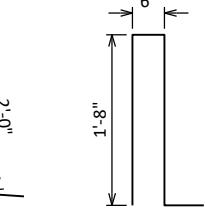
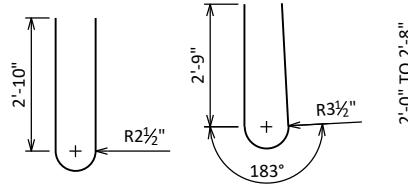
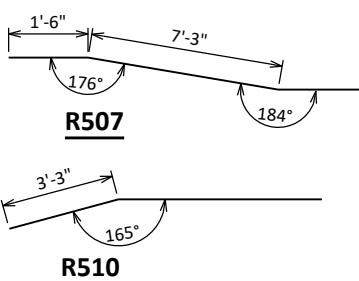
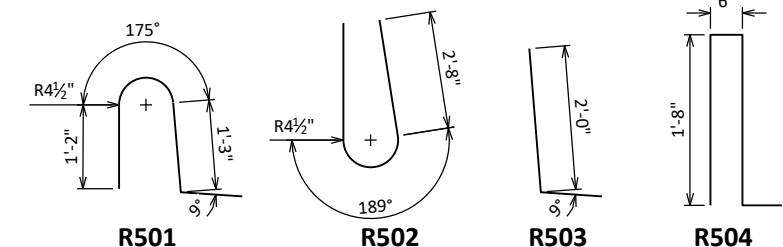
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	100	4'-5"	X		PARAPET VERT.
R502	X	100	6'-8"	X		PARAPET VERT.
R503	X	48	2'-9"	X		PARAPET VERT.
R504	X	68	4'-4"	X		PARAPET VERT.
R505	X	20	6'-5"	X		PARAPET VERT.
R506	X	24	6'-6"	X		PARAPET VERT.
R507	X	4	16'-9"	X		PARAPET HORIZ.
R508	X	20	16'-9"			PARAPET HORIZ.
R509	X	24	5'-5"	X	▲	PARAPET VERT.
R510	X	8	16'-9"	X		PARAPET HORIZ.
R511	X	16	20'-2"			PARAPET HORIZ.

⚠ LENGTH SHOWN FOR BAR IS AN AVERAGE AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

BUNDLE AND TAG EACH SERIES SEPARATELY

BAR MARK	NO. REQ'D.	LENGTH
R509	4 SERIES OF 6	4'-9" TO 6'-1"



- CONST. JOINT - STRIKE OFF AS SHOWN
- USE CARE TO PLACE R503 BARS CORRECTLY ALONG TRANSITION OF PARAPET.
- ▲ R501, R503, AND R504 BARS TO BE TIED TO SUPERSTRUCTURE STEEL BEFORE SUPERSTRUCTURE IS POURED.

DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED
IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

NO.	DATE	REVISION	BY
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STRUCTURE B-18-256			
DRAWN BY		TAG	PLANS CK'D
SINGLE SLOPE PARAPET 42SS		SHEET 10 74	

SINGLE SLOPE PARAPET 42SS

SHEET 10
— 74

CTH VV

STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
		CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
15+05	0	37.96	11.95	0.06	0	0	0	0	0	0
15+40	35	26.17	12.05	10.54	41	15	7	41	9	17
15+65	25	24.26	12.70	7.00	38	11	8	79	19	34
15+90	25	19.51	12.45	11.50	35	12	9	114	30	46
15+91	2	18.91	12.45	12.47	1	1	1	115	31	45
16+23	32	18.96	12.65	49.61	22	15	37	137	78	6
16+30	7				8	6	13	145	90	-5
BRIDGE								145	90	-5
16+80	0				1	1	2	146	92	-7
16+87	7	27.32	8.87	71.38	7	2	18	153	115	-25
17+23	37	29.68	8.77	52.18	39	12	84	192	220	-103
17+33	9	30.16	8.47	44.57	10	3	17	202	241	-117
17+45	12	30.14	8.03	31.37	14	4	17	216	262	-128
17+70	25	30.11	7.43	43.53	28	7	35	244	306	-151
17+95	25	32.60	7.43	63.08	29	7	49	273	367	-190
18+45	50	30.32	7.43	38.50	58	14	93	331	484	-263
18+98	53	8.42	0.00	13.45	17	0	51	348	548	-310
19+36	37	8.14	0.00	0.00	12	0	9	360	560	-310
		COLUMN TOTAL			360	110	450			

NOTES:	
1 - CUI	CUI INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL	THIS DOES NOT SHOW UP IN CROSS SECTIONS
3 - FILL	DOES NOT INCLUDE UNSALVAGED PAVEMENT EXC VOLUME
4 - EXPANDED FILL	EXPANDED FILL = UNEXPANDED FILL * FILL FACTOR
5 - MASS ORDINATE	MASS ORDINATE = AVAILABLE MATERIAL / EXPANDED FILL PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL. MINUS INDICATES A SHORTAGE OF MATERIAL.

9

9

PROJECT NO: 7830-00-72

HWY: CTH VV

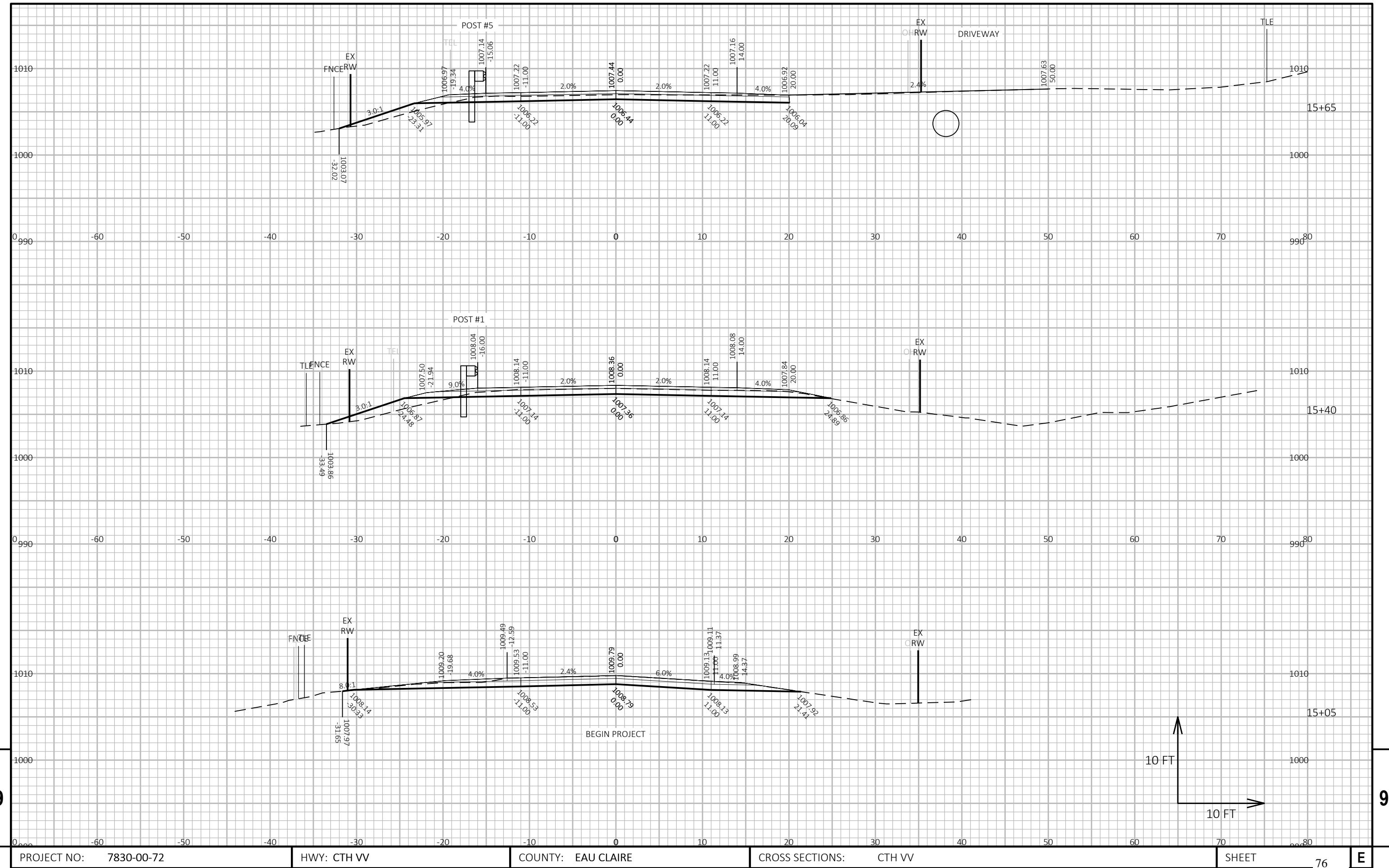
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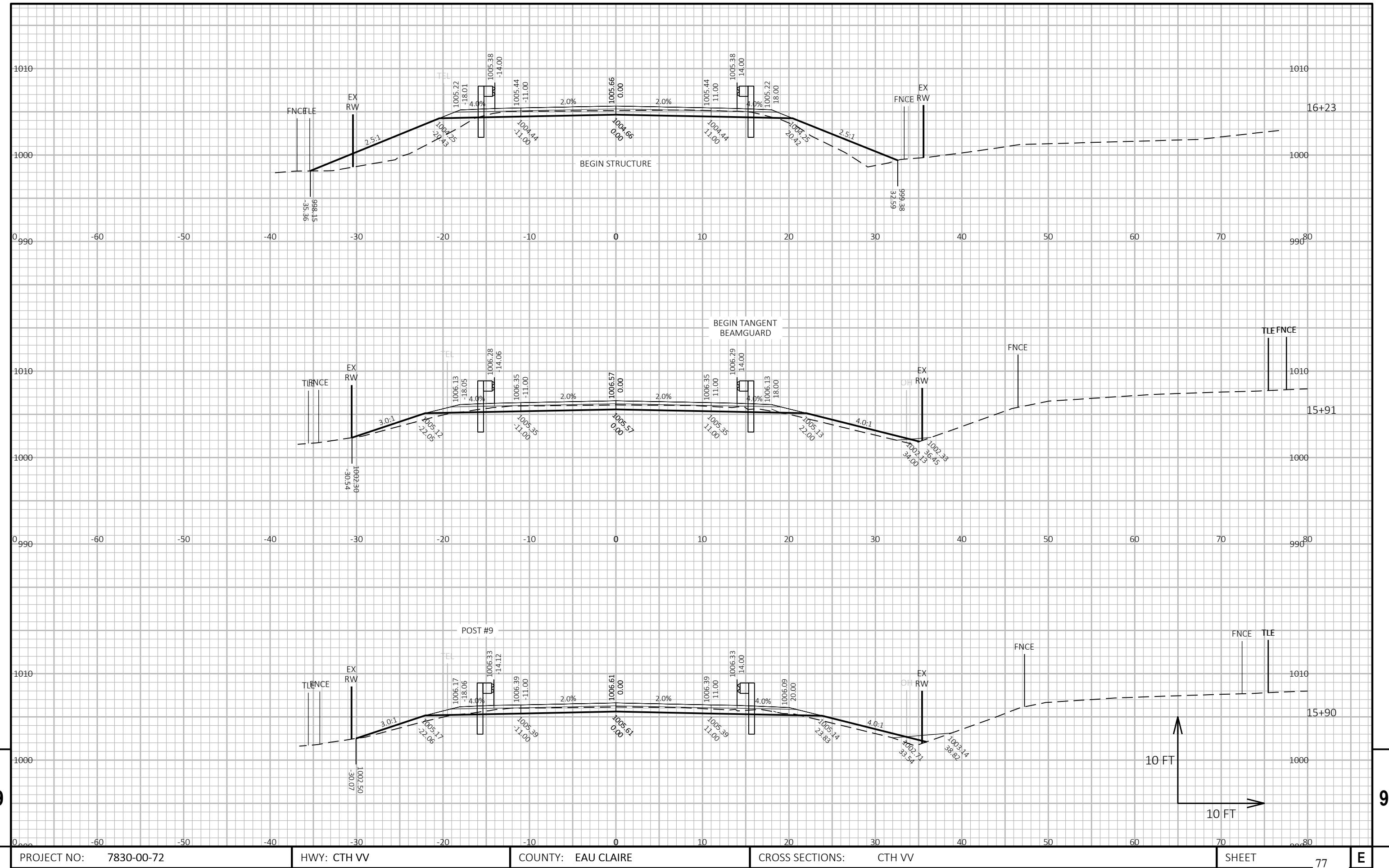
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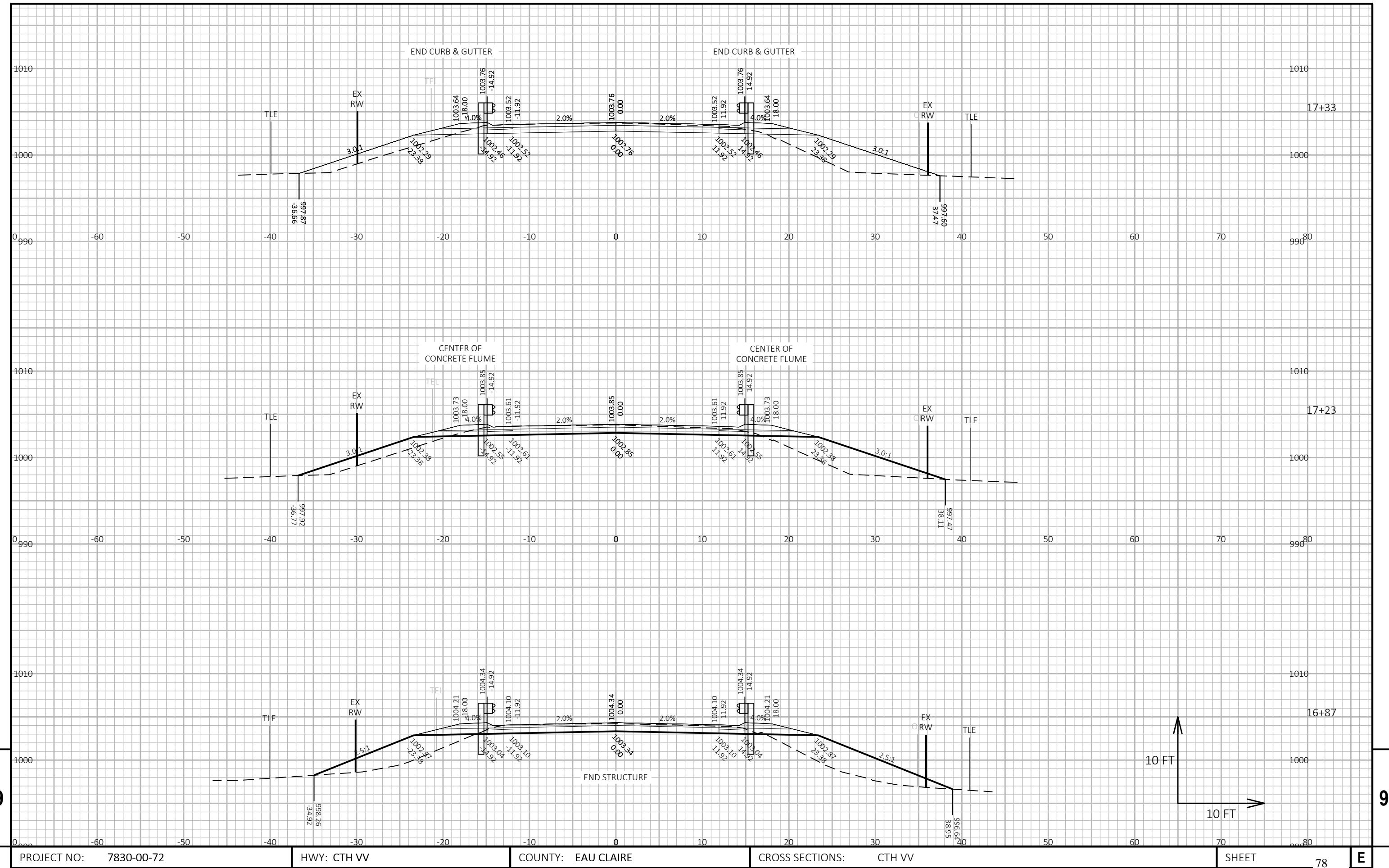
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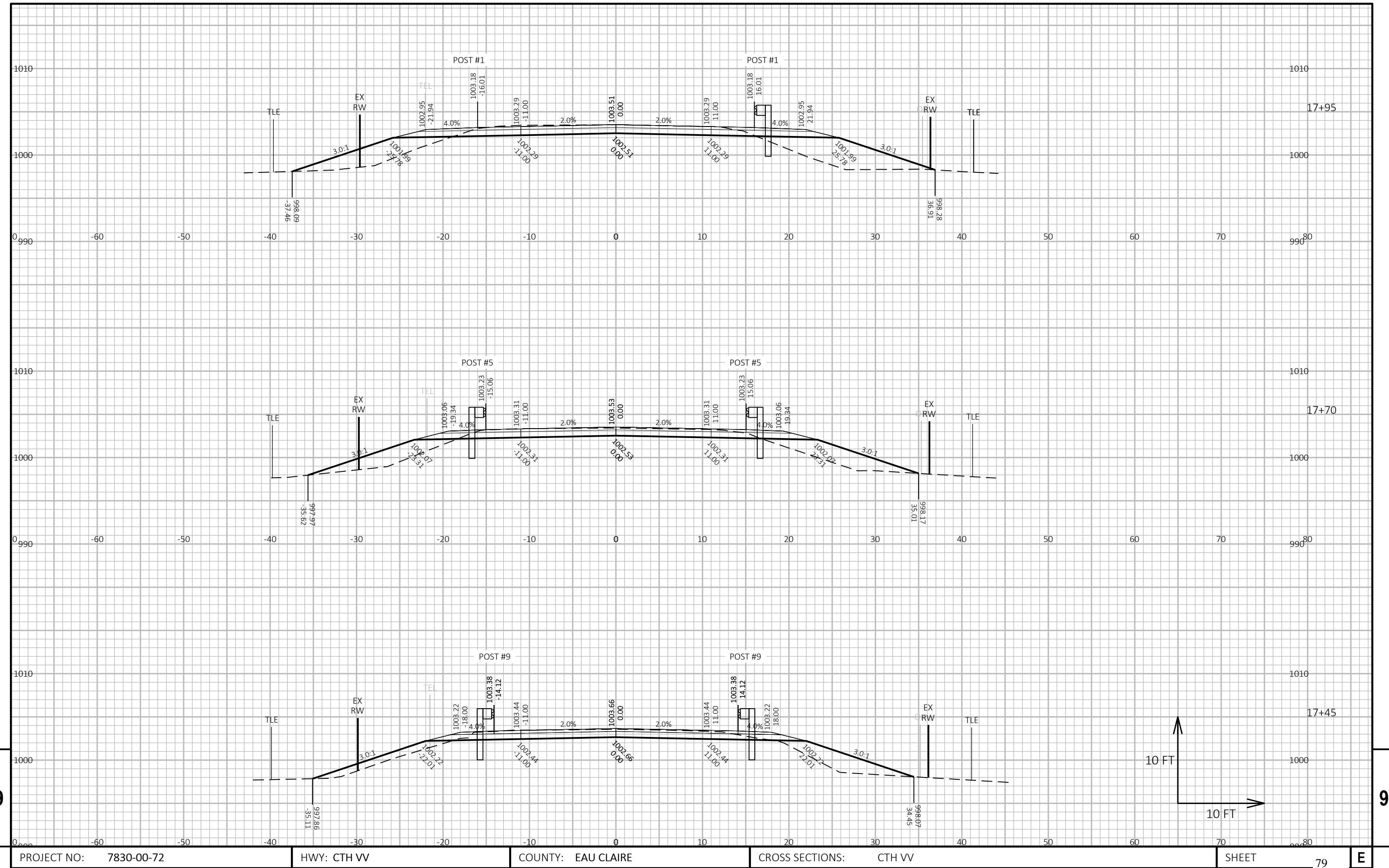
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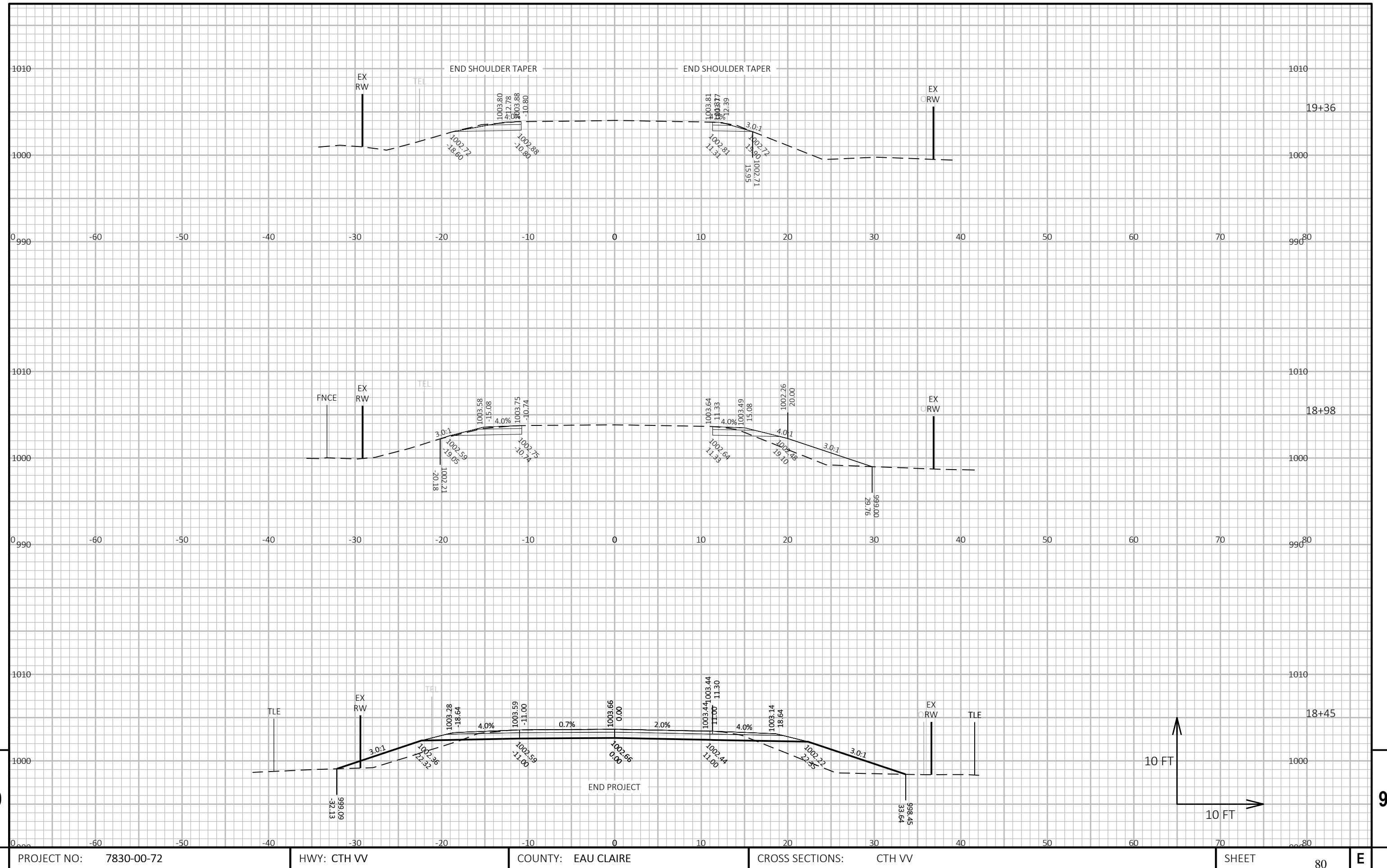
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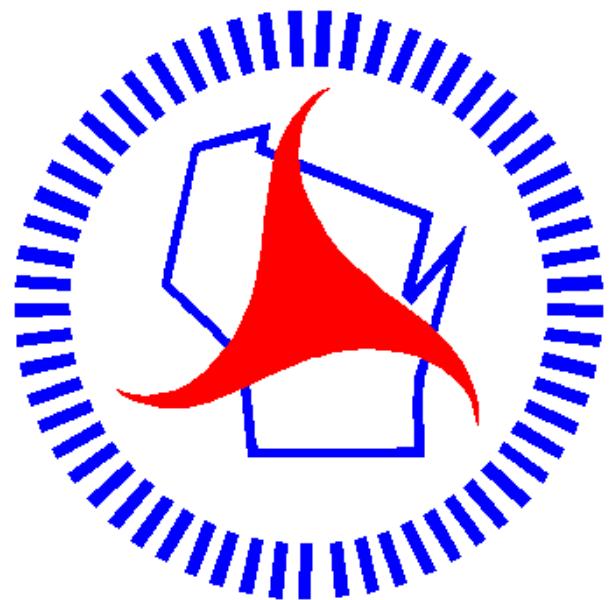








Notes



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