

LAX
WITH: NA
PROJECT ID:

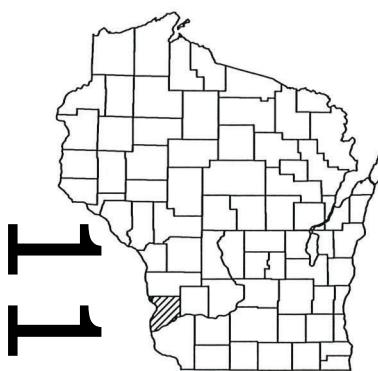
5408-00-70

COUNTY: CRAWFORD

JANUARY 2026
ORDER OF SHEETS

Section No. 1 Title
 Section No. 2 Typical Sections and Details
 Section No. 3 Estimate of Quantities
 Section No. 3 Miscellaneous Quantities
 Section No. 4 Right of Way Plat
 Section No. 5 Plan and Profile
 Section No. 6 Standard Detail Drawings
 Section No. 7 Sign Plates
 Section No. 8 Structure Plans
 Section No. 9 Computer Earthwork Data
 Section No. 9 Cross Sections

TOTAL SHEETS = 60



11



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

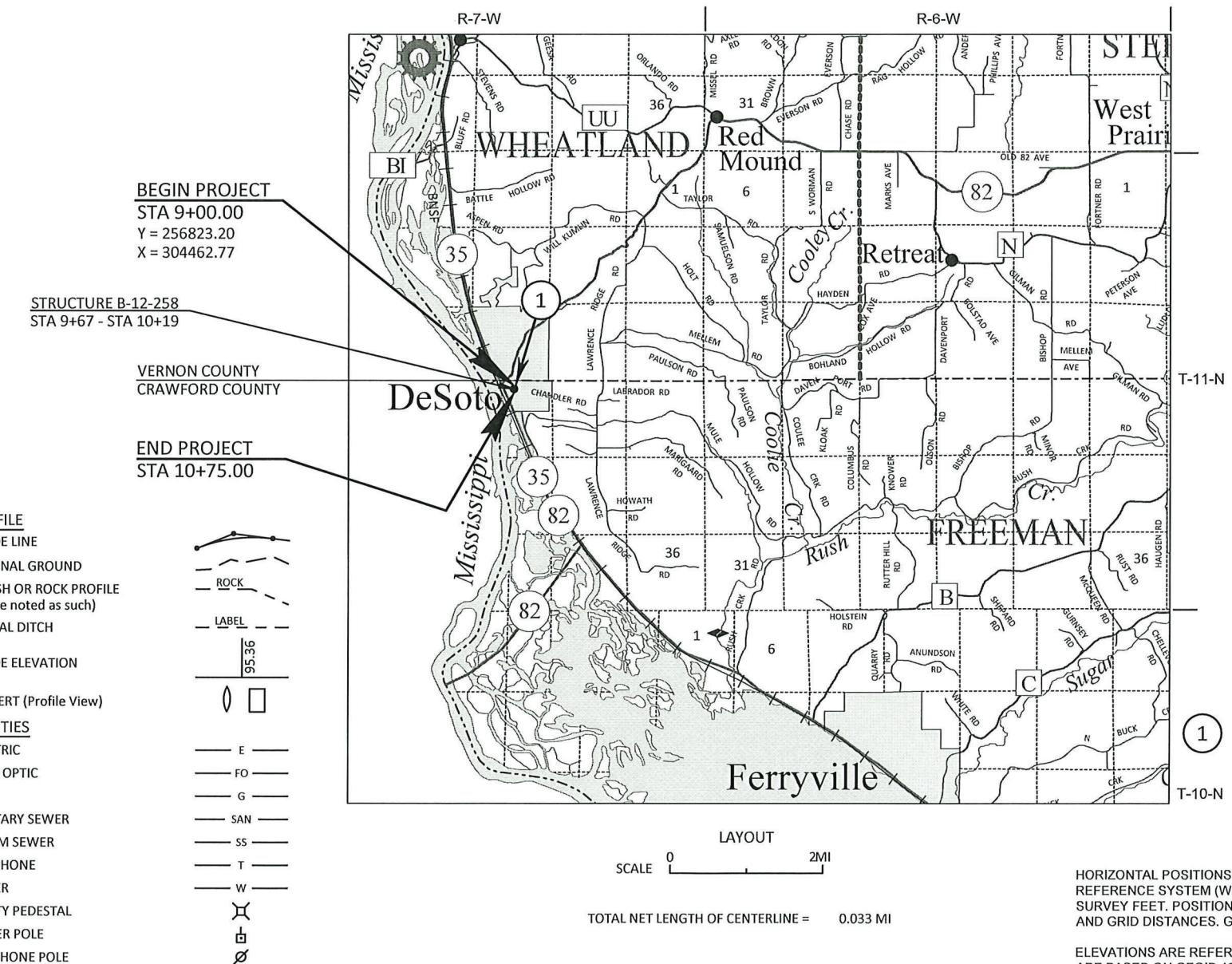
V DESOTO, MILL PARK DRIVE

MISSISSIPPI TRIB BRIDGE B-12-0258

LOCAL STREET
CRAWFORD COUNTY

STATE PROJECT NUMBER

5408-00-70



| STATE PROJECT | FEDERAL PROJECT | |
|---------------|-----------------|----------|
| | PROJECT | CONTRACT |
| 5408-00-70 | WISC 2026132 | 1 |
| | | |
| | | |
| | | |

| | |
|---|---|
| ACCEPTED FOR | |
| CRAWFORD COUNTY | |
| Date 7/28/25 | (Signature and Title of Official) Kyle Vaylla - Highway Commissioner |
| ORIGINAL PLANS PREPARED BY | |
|  SEH Short Elliott Hendrickson Inc. 6808 Odana Road, Suite 200 Madison, WI 53719-1137 608.620.6199 main 888.908.8166 fax for All of Us™ 800.732.4362 toll free www.sehinc.com | |
|  CHRISTOPHER J. BLUM E-33157 MADISON WI 7/28/2025 (Date) Christopher J. Blum (Signature) | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| PREPARED BY | |
| Surveyor | SEH |
| Designer | SEH |
| Project Manager | JOSH SCHOENMANN, PE |
| Regional Examiner | SWR |
| Regional Supervisor | KYLE HEMP, PE |
| APPROVED FOR THE DEPARTMENT | |
| DATE: 7/28/25 | (Signature) |

STANDARD ABBREVIATIONS

| | | | |
|--------|----------------------------------|----------|---------------------------------|
| ABUT | ABUTMENT | HYD | HYDRANT |
| AC | ACRE | ID | INSIDE DIAMETER |
| AGG | AGGREGATE | INV | INVERT |
| AECPRC | APRON ENDWALL FOR CULVERT PIPE | IP | IRON PIPE ON PIN |
| AECPRC | REINFORCED CONCRETE | LHF | LEFT-HAND FORWARD |
| AECPCS | APRON ENDWALL FOR CULVERT PIPE | L | LENGTH OF CURVE |
| AECPCS | CORRUGATED STEEL | LF | LINEAR FOOT |
| ASPH | ASPHALTIC | LC | LONG CHORD OF CURVE |
| AVG | AVERAGE | LS | LUMP SUM |
| ADT | AVERAGE DAILY TRAFFIC | MH | MANHOLE |
| BF | BACK FACE | MOR | MID POINT OF RADIUS |
| BM | BENCH MARK | NC | NORMAL CROWN |
| BR | BRIDGE | NO | NUMBER |
| CE | COMMERCIAL ENTRANCE | OBLIT | OBLITERATE |
| C/L | CENTER LINE | PAVT | PAVEMENT |
| Δ | CENTRAL ANGLE OR DELTA | PE | PRIVATE ENTRANCE |
| COB | CENTER OF BARRIER | PVRC | POINT OF VERTICAL REVERSE CURVE |
| CONC | CONCRETE | QOR | QUARTER POINT OF RADIUS |
| CPRC | CULVERT PIPE REINFORCED CONCRETE | R | RADIUS |
| CPRCHE | CULVERT PIPE REINFORCED CONCRETE | REQ'D | REQUIRED |
| CR | CREEK | RES | RESIDENCE OR RESIDENTIAL |
| CY | CUBIC YARD | RHF | RIGHT-HAND FORWARD |
| C&G | CURB AND GUTTER | R/W | RIGHT-OF-WAY |
| D | DEGREE OF CURVE | RDWY | ROADWAY |
| DHV | DESIGN HOUR VOLUME | R/L | REFERENCE LINE |
| DISCH | DISCHARGE | SAVL | SALVAGED |
| DG | DITCH GRADE | SAN | SANITARY SEWER |
| DWY | DRIVEWAY | SF | SQUARE FEET |
| X | EAST GRID COORDINATE | SY | SQUARE YARD |
| EAT | STEEL PLATE BEAM GUARD ENERGY | SDD | STANDARD DETAIL DRAWINGS |
| EOR | ABSORBING TERMINAL | STA | STATION |
| EL | END POINT OF RADIUS | SS | STORM SEWER |
| ENT | ELEVATION | SSPRC | STORM SEWER PIPE REINFORCED |
| ESALS | ENTRANCE | CONCRETE | CONCRETE |
| EXC | EQUIVALENT SINGLE AXLE LOADS | SE | SUPERELEVATION RATE |
| EBS | EXCAVATION | TC | TOP OF CURB |
| EXIST | EXCAVATION BELOW SUBGRADE | T OR TN | TOWN |
| FC | EXISTING | T | TRUCKS (PERCENT OF) |
| FF | FACE OF CURB | TYP | TYPICAL |
| FERT | FACE TO FACE | VAR | VARIABLE |
| FE | FERTILIZE | VC | VERTICAL CURVE |
| FL | FIELD ENTRANCE | Y | NORTH GRID COORDINATE |
| FO | FLOW LINE | YD | YARD |
| CWT | FIBER OPTIC | | |
| | HUNDREDWEIGHT | | |

RUNOFF COEFFICIENT TABLE

| LAND USE: | HYDROLOGIC SOIL GROUP | | | | | | | | | | | |
|-------------------------|-----------------------|------------|-----------------------|------------|-----------------------|------------|-----------------------|------------|-----------------------|------------|-----------------------|------------|
| | A | | | B | | | C | | | D | | |
| | SLOPE RANGE (PERCENT) | | SLOPE RANGE (PERCENT) | | SLOPE RANGE (PERCENT) | | SLOPE RANGE (PERCENT) | | SLOPE RANGE (PERCENT) | | SLOPE RANGE (PERCENT) | |
| LAND USE: | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER |
| ROW CROPS | .08 .22 | .16 .30 | .22 .38 | .12 .26 | .20 .34 | .27 .44 | .15 .30 | .24 .37 | .33 .50 | .19 .34 | .28 .41 | .38 .56 |
| MEDIAN STRIP-TURF | .19 .24 | .20 .26 | .24 .30 | .19 .25 | .22 .28 | .26 .33 | .20 .26 | .23 .30 | .30 .37 | .20 .27 | .25 .32 | .30 .40 |
| SIDE SLOPE-TURF | | | .25 .32 | | | .27 .34 | | | .28 .36 | | | .30 .38 |
| PAVEMENT: | | | | | | | | | | | | |
| ASPHALT | | | | | | | | | | | | .70 - .95 |
| CONCRETE | | | | | | | | | | | | .80 - .95 |
| BRICK | | | | | | | | | | | | .70 - .80 |
| DRIVES, WALKS | | | | | | | | | | | | .75 - .85 |
| ROOFS | | | | | | | | | | | | .75 - .95 |
| GRAVEL ROADS, SHOULDERS | | | | | | | | | | | | .40 - .60 |

TOTAL PROJECT AREA = 0.3 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.2 ACRES

DNR AREA LIAISON:

DNR SERVICE CENTER
3550 MORMON COULEE RD
LA CROSSE, WI 54601
TELEPHONE: 608.785.9115
608.406.7880
ATTENTION: KAREN KALVELAGE
EMAIL: KAREN.KALVELAGE@WISCONSIN.GOV

COUNTY CONTACT:

CRAWFORD COUNTY HIGHWAY DEPARTMENT
21515 STH 27
PO BOX 39
SENECA, WI 54654
TELEPHONE: 608.734.9500
ATTENTION: KYLE KOZELKA
EMAIL: KKOZELKA@CO.CRAWFORD.WI.GOV

UTILITY CONTACT LIST:

VILLAGE OF DESOTO - SANITARY
10135 STATE HWY 35
DESOITO, WI 54624
TELEPHONE: 68.498.2071
ATTENTION: STEVE HOLT

MEDIACOM - COMMUNICATIONS
1240 HIGHWAY 52 SOUTH
CHATFIELD, MN 55923
TELEPHONE: 563.419.5160
ATTENTION: CRAIG EGGERT
EMAIL: CEGGERT@MEDIACOMCC.COM

WISDOT CONTACT:

WISCONSIN DEPT OF TRANSPORTATION
SOUTHWEST REGION
2101 WRIGHT ST
MADISON, WI 53704-2583
TELEPHONE: 608.246.5448
ATTENTION: JOSH SCHOENMANN
EMAIL: JOSH.SCHOENMANN@DOT.WI.GOV

DESIGN CONTACT:

SHORT ELLIOTT HENDRICKSON INC
6808 ODANA ROAD, SUITE 200
MADISON, WI 53719-1137
TELEPHONE: 608.620.6192
ATTENTION: CHRISTOPHER BLUM
EMAIL: CBLUM@SEHINC.COM

GENERAL NOTES:

- NO TREES OR SHRUBS SHALL BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.
- THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.
- THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY LOCAL MUNICIPAL UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.
- PRIOR TO ORDERING DRAINAGE PIPES AND STRUCTURES, THE CONTRACTOR SHALL VERIFY RELATED DRAINAGE INFORMATION IN THE PLANS WITH THE ENGINEER.
- CONCRETE COLLAR REQUIRED AT JOINTS BETWEEN EXISTING AND NEW CULVERT PIPE.
- JOINT TIES WILL BE REQUIRED ON THE ENDWALL AND LAST 2 SECTIONS PER STD 520 AND 524 ON ALL CULVERT PIPES.
- INLET AND DISCHARGE ELEVATIONS FOR DRAINAGE STRUCTURES SHOWN ON THE PLAN MAY BE ADJUSTED BY THE ENGINEER TO FIT FIELD CONDITIONS.
- WETLANDS, WATERWAYS, AND OTHER ENVIRONMENTALLY SENSITIVE AREAS SHALL BE PROTECTED AT ALL TIMES. DO NOT STORE EQUIPMENT OR MATERIALS NEAR THESE SITES UNLESS APPROVED BY THE ENGINEER.
- BROKEN CONCRETE CONTAINING RE-BAR SHALL NOT BE USED AS RIPRAP.
- CROSS SECTIONS SHOWN INCLUDE THE THICKNESS OF TOPSOIL WHERE REQUIRED. TOPSOIL SHALL BE REPLACED WITH 4-INCH TYPICAL DEPTH.
- TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
- REMOVAL OF EROSION CONTROL DEVICES IS INCLUDED IN THE COST OF THEIR RESPECTIVE BID ITEMS.
- THE EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.
- ASPHALTIC AND CONCRETE SURFACES SHALL BE SAWCUT AT THE MATCH LINE AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.
- DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE TOPSOILED, FERTILIZED, SEADED, AND EROSION MATTED.
- FERTILIZER SHALL NOT BE USED NEAR NAVIGABLE WATERWAYS OR WETLANDS.
- A CONVERSION FACTOR OF 2.0 TONS/CY IS USED TO ESTIMATE QUANTITIES FOR BASE AGGREGATE DENSE.
- APPLY TACK COAT AT A RATE OF 0.05 GA/SY BETWEEN LAYERS OF HMA PAVEMENT.
- HMA PAVEMENT WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN.
- THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN AND TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING OR PARKING LANE.

DIGGERS HOTLINE
Dial 811 or (800)242-8511
www.DiggersHotline.com

PROJECT NO: 5408-00-70

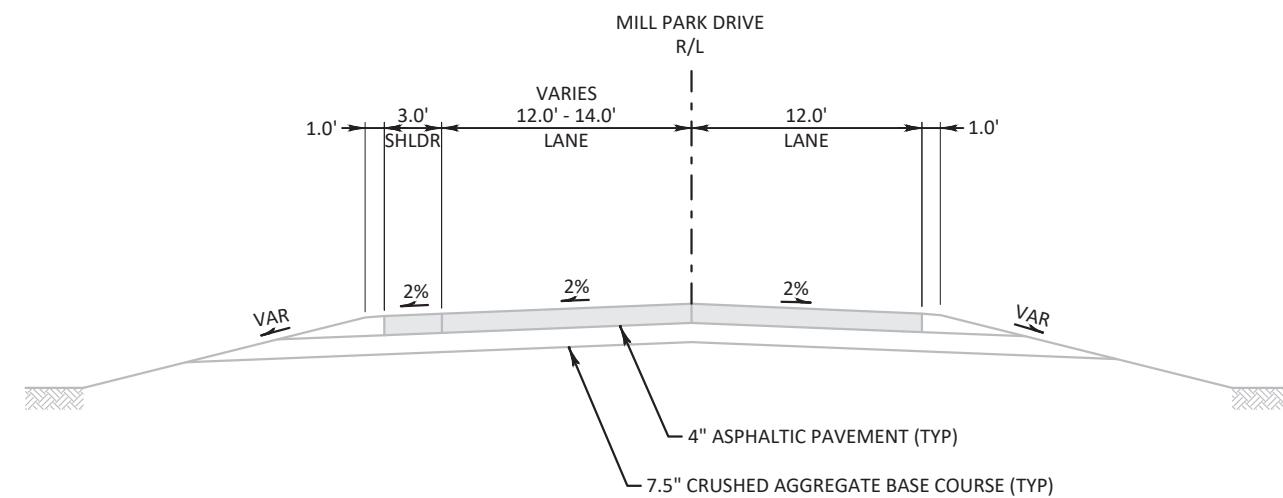
HWY: LOCAL STREET

COUNTY: CRAWFORD

GENERAL NOTES

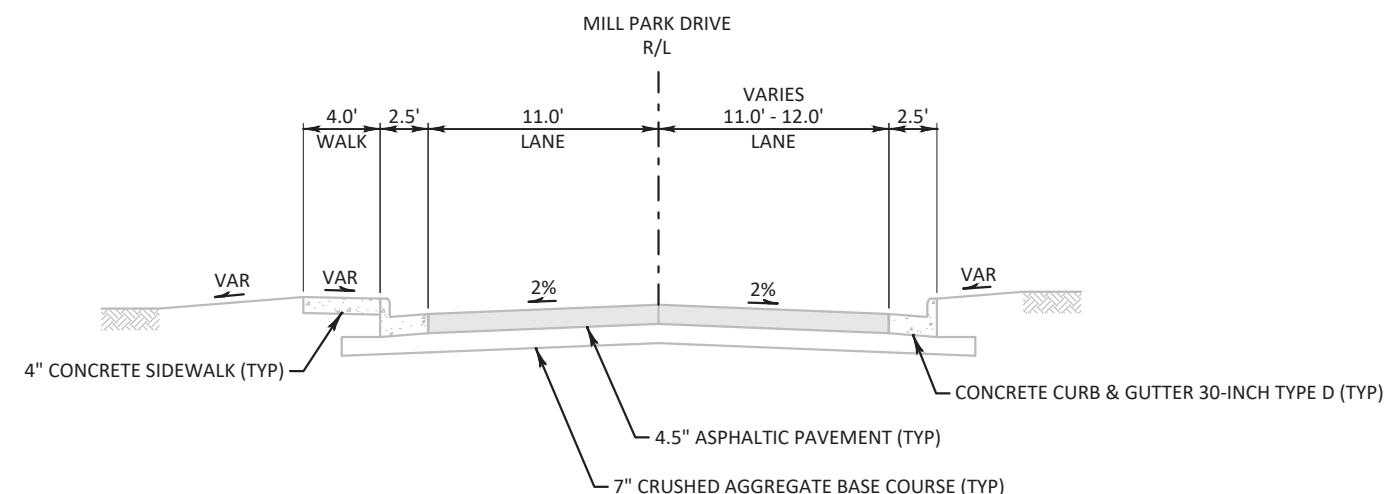
SHEET

E



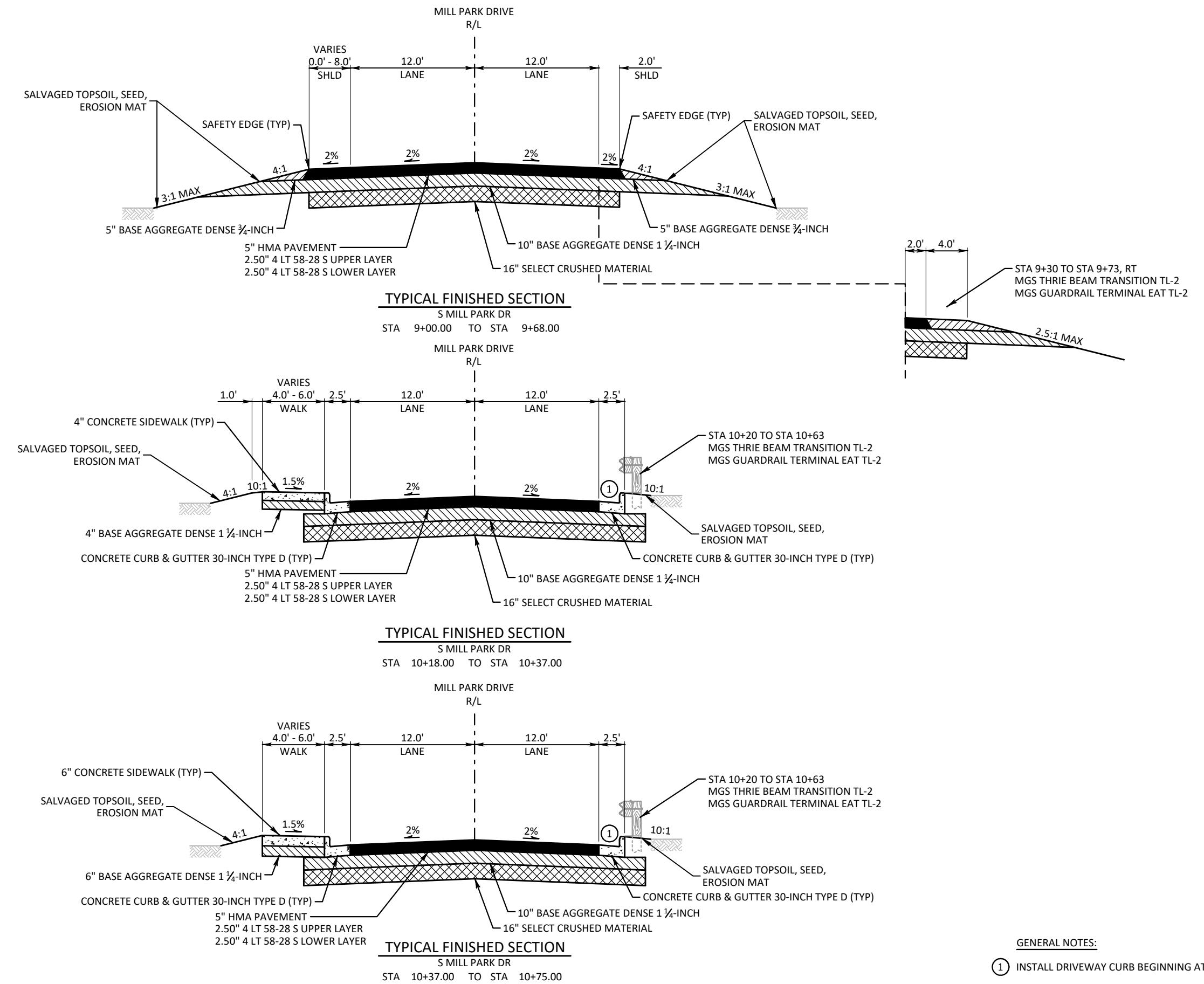
TYPICAL EXISTING SECTION

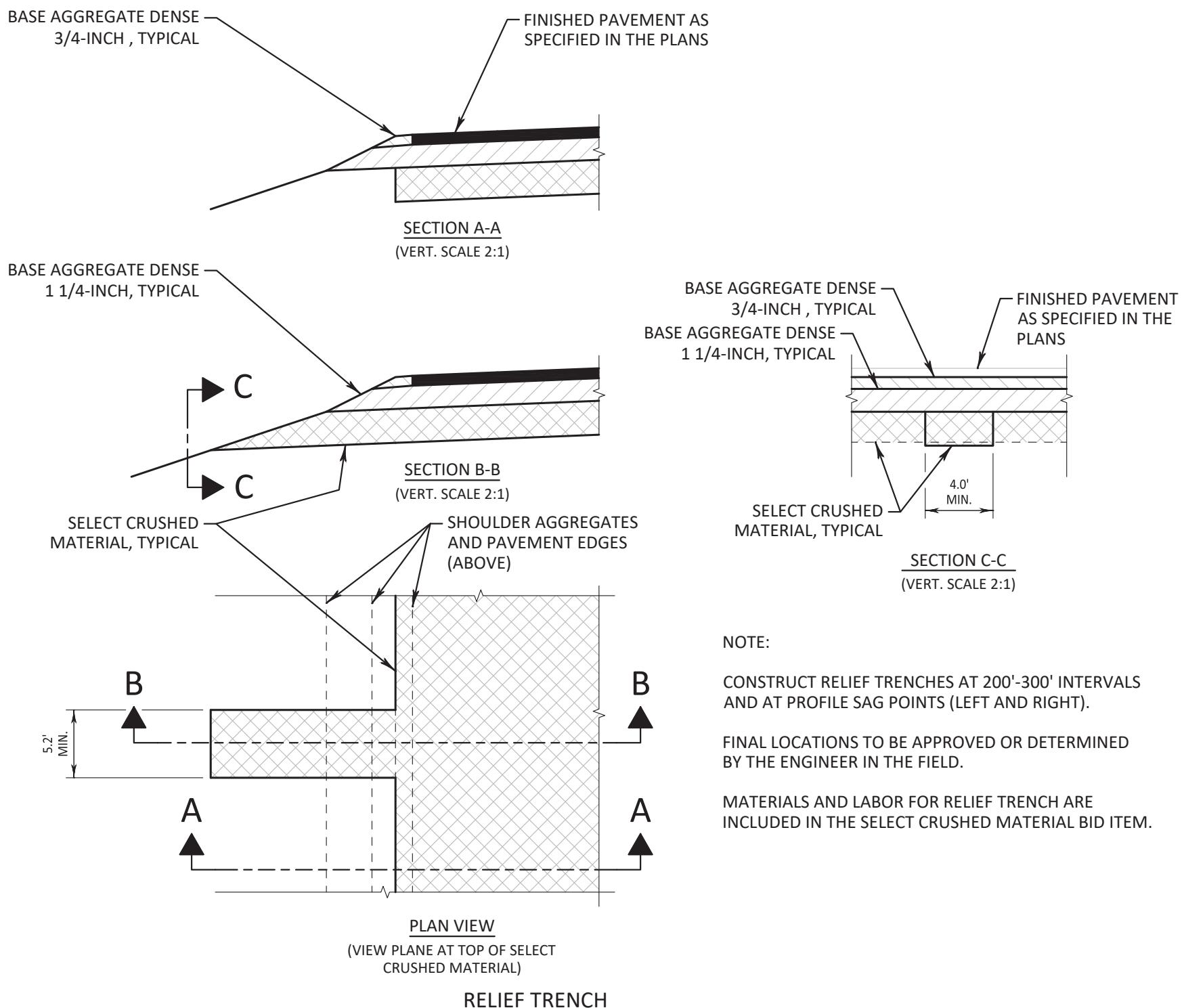
S MILL PARK DR
STA 9+00.00 TO STA 9+60.00



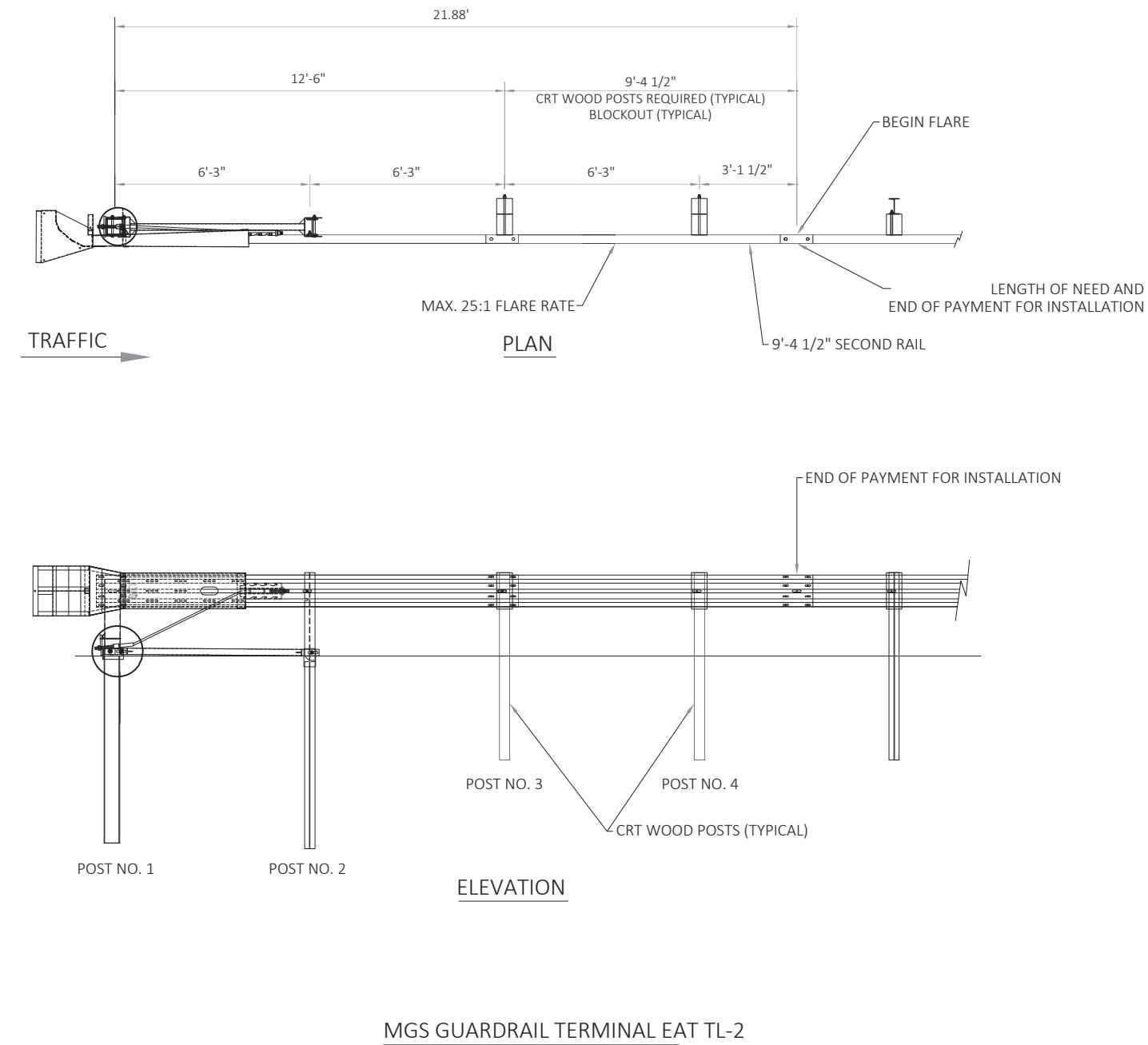
TYPICAL EXISTING SECTION

S MILL PARK DR
STA 10+10.00 TO STA 10+75.00





SEE "MIDWEST GUARDRAIL SYSTEM (MGS) TERMINAL" STANDARD DETAIL DRAWING AND MANUFACTURER DRAWINGS FOR MORE DETAILS



GENERAL NOTES

- ① POST BOLTS ARE $\frac{5}{8}$ " DIAMETER ASTM A307 BUTTON HEAD BOLT. A POST BOLT REQUIRES A $\frac{3}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX AND $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. LENGTH OF POST BOLT MAY VARY.
- ② WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ③ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1 ".

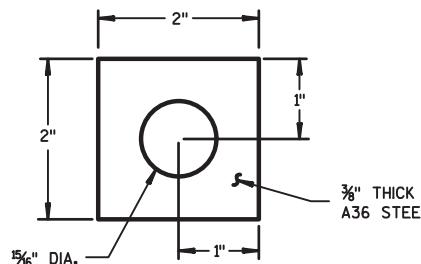
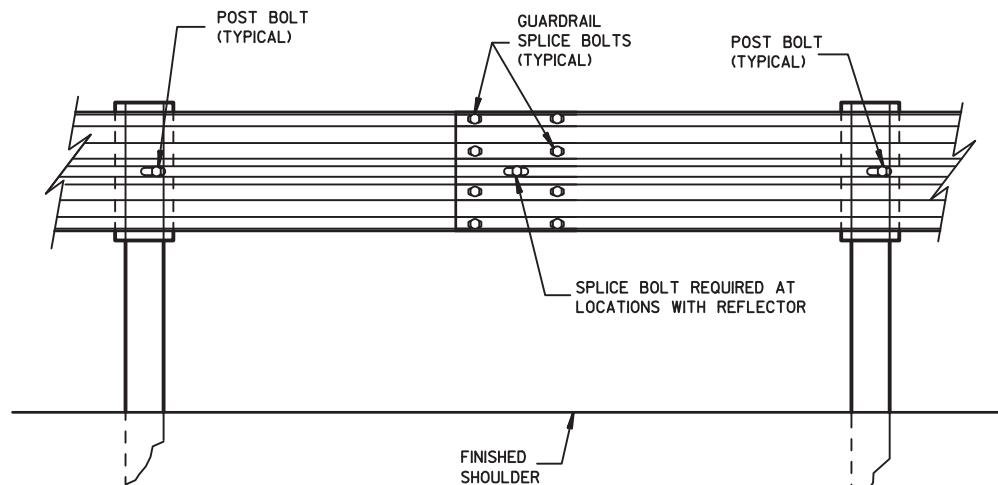
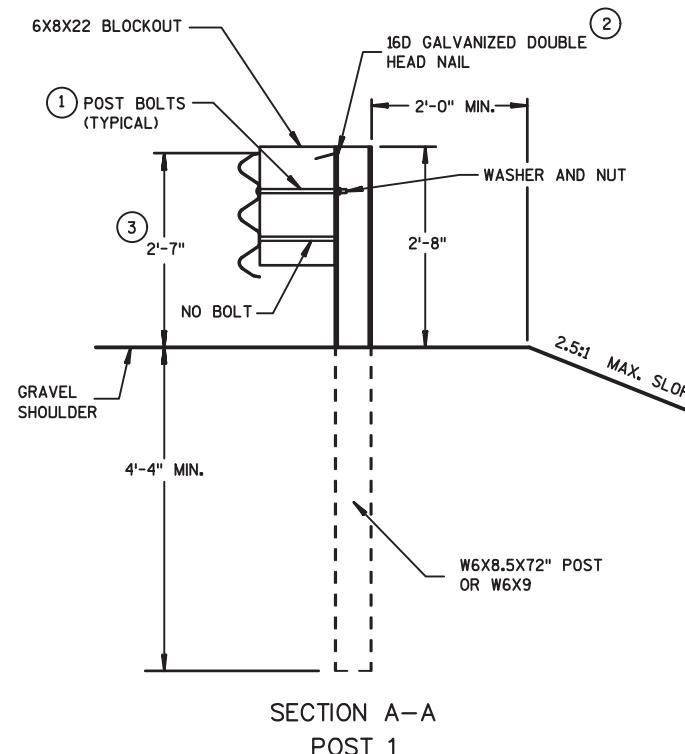
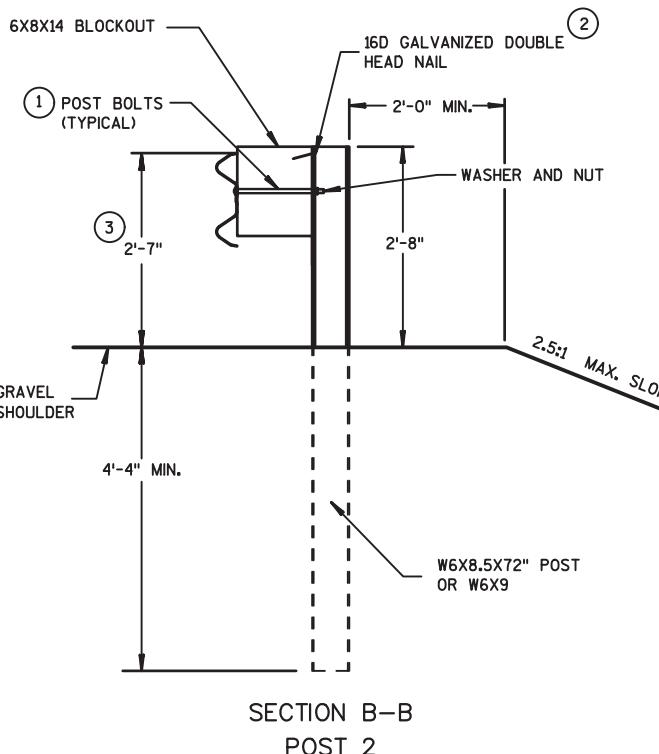
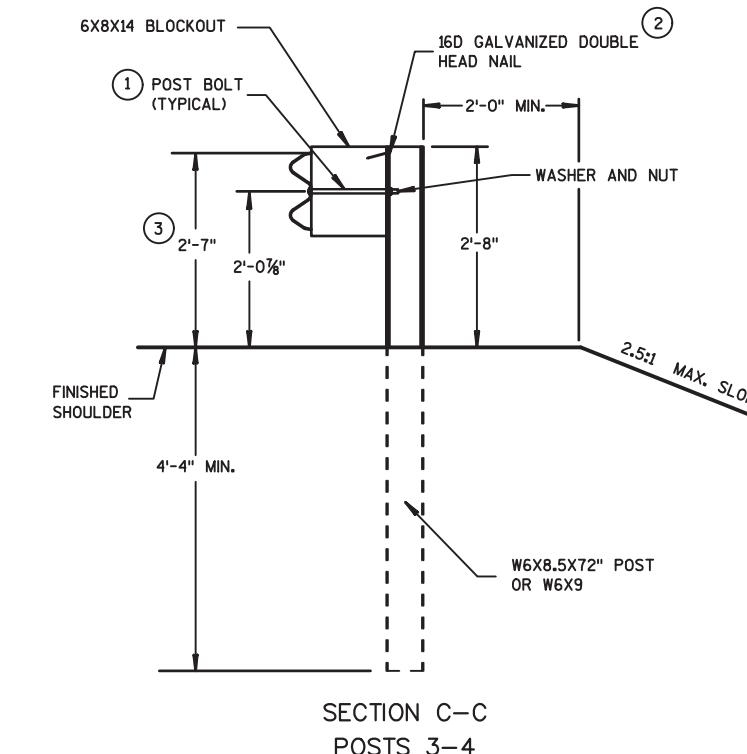
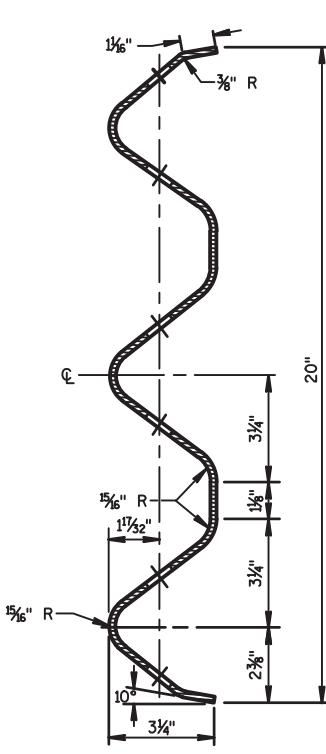


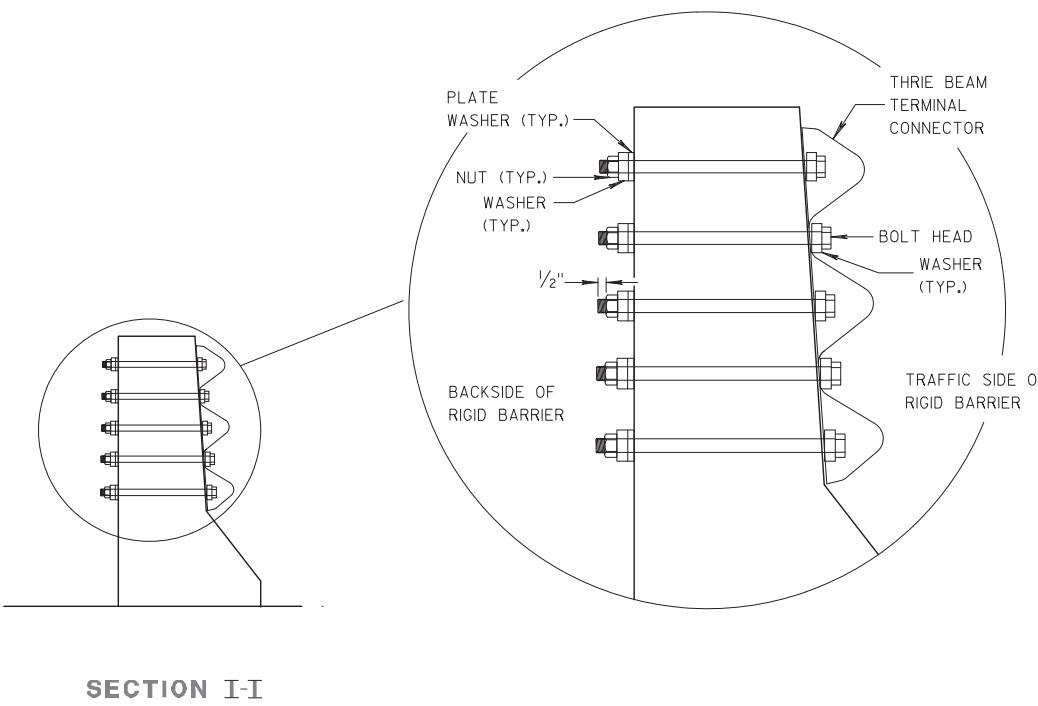
PLATE WASHER DETAIL



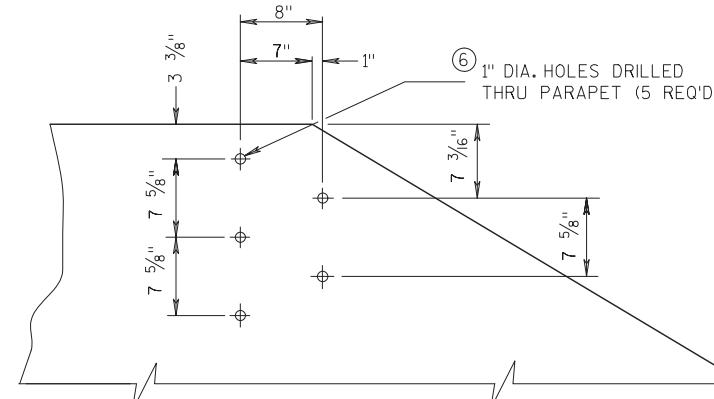
SPLICE DETAIL

SECTION A-A
POST 1SECTION B-B
POST 2SECTION C-C
POSTS 3-4SECTION THRU THRIE
BEAM RAIL ELEMENT

MGS THRIE BEAM TRANSITION TL-2

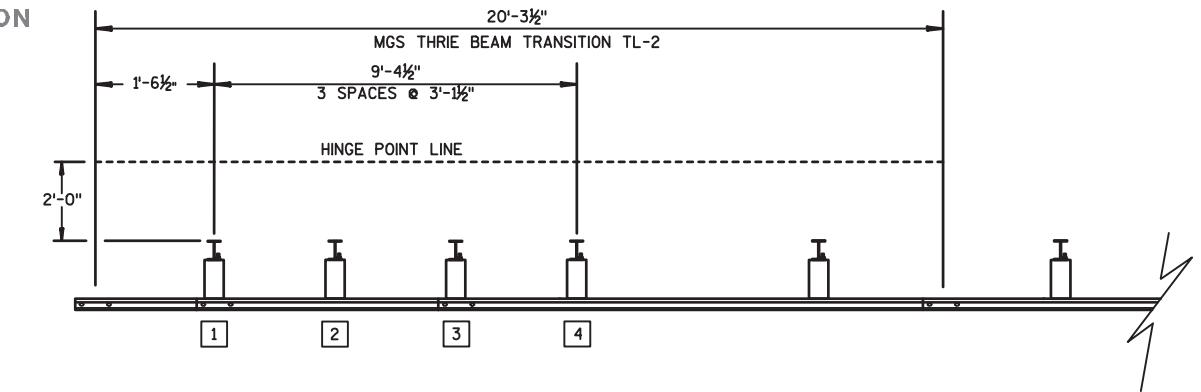


SECTION I-I

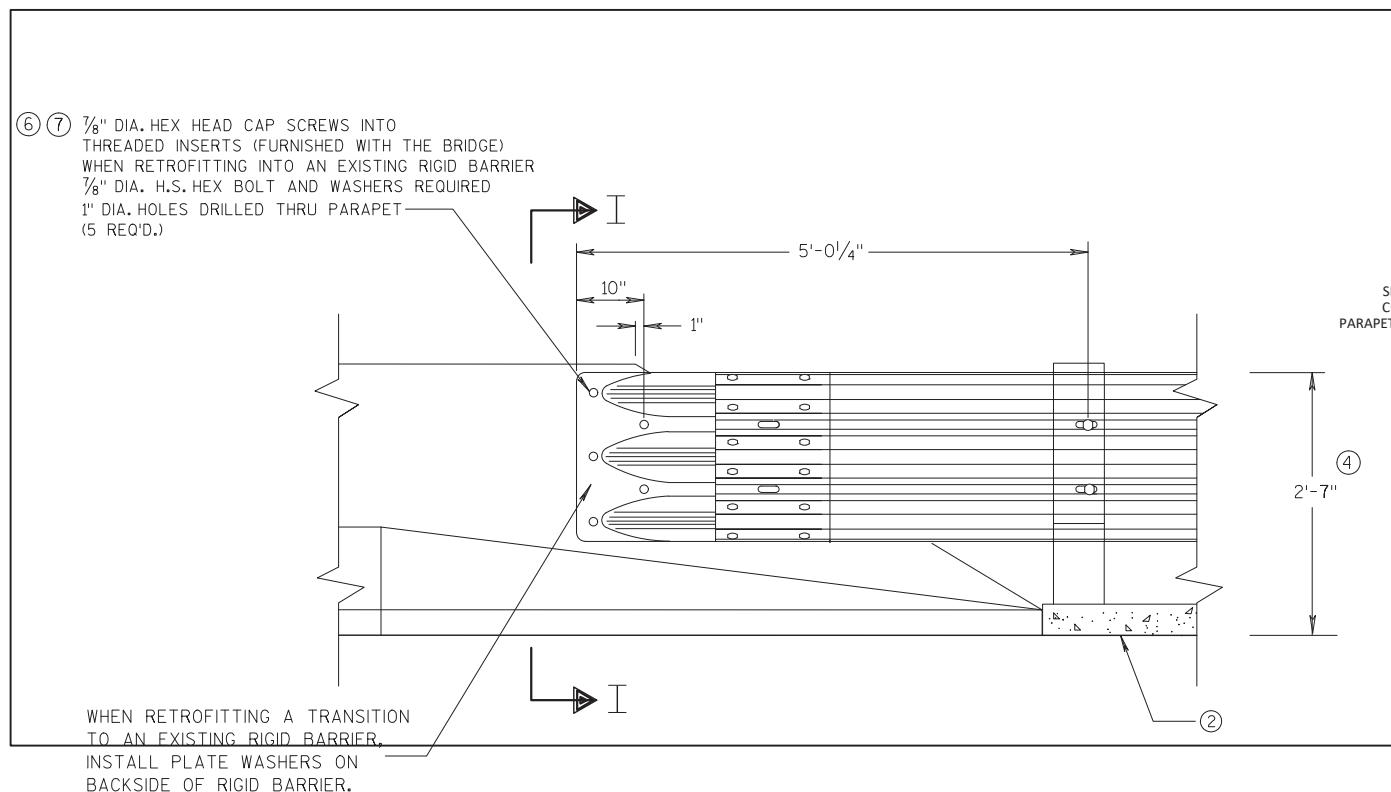
DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION

GENERAL NOTES

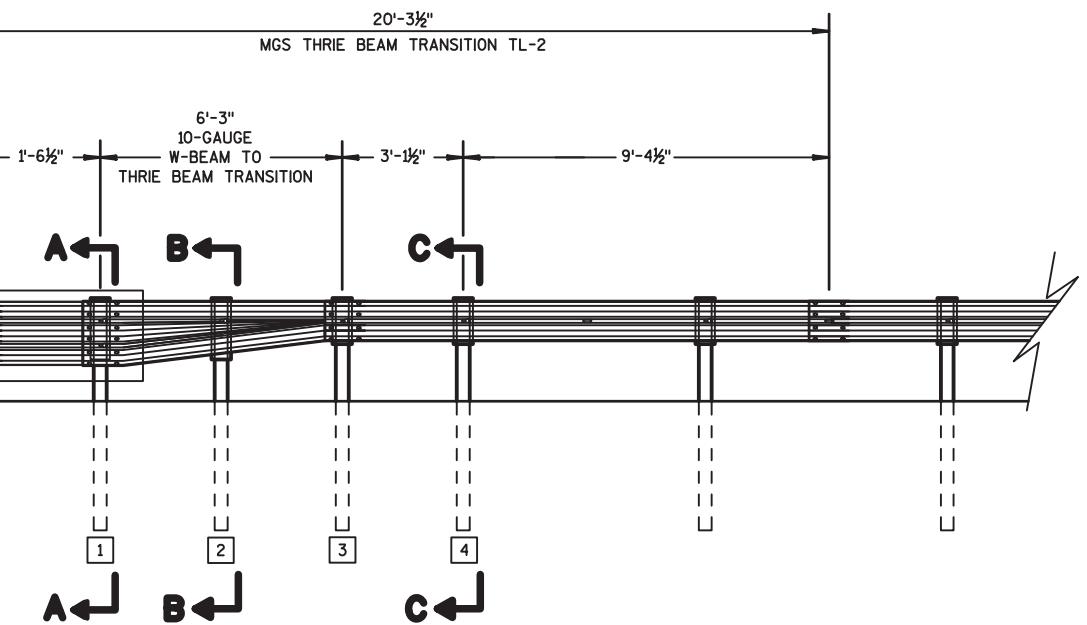
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{3}{16}$ " THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



PLAN VIEW

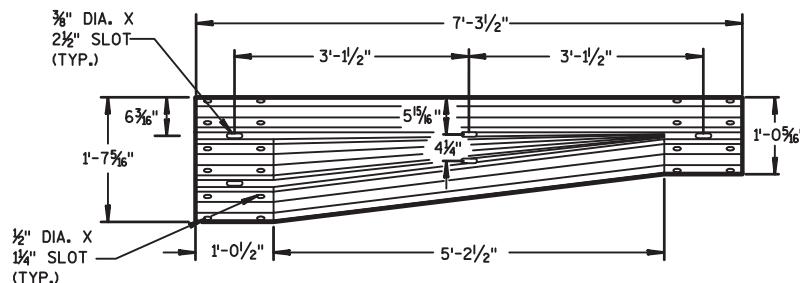


WHEN RETROFITTING A TRANSITION TO AN EXISTING RIGID BARRIER,
INSTALL PLATE WASHERS ON BACKSIDE OF RIGID BARRIER.

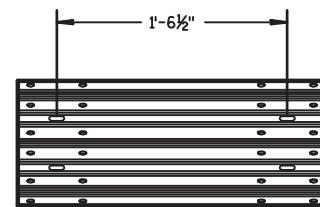


ELEVATION VIEW

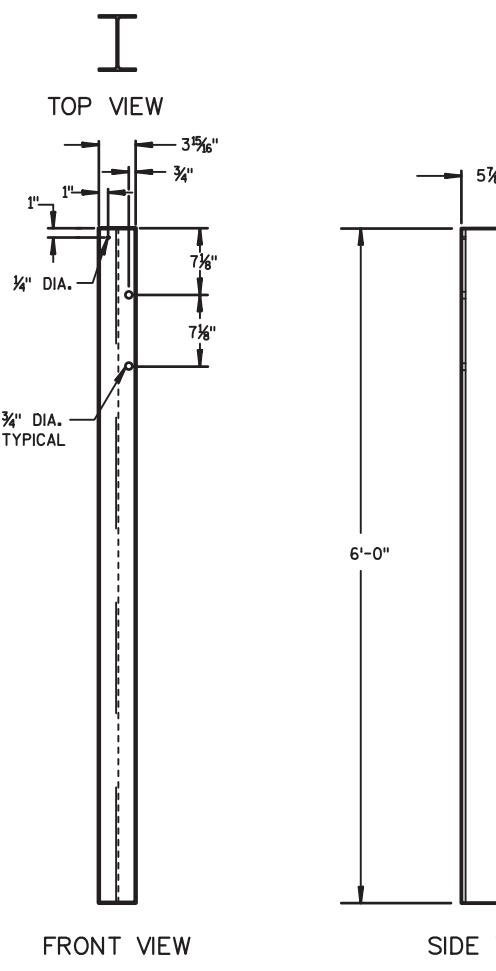
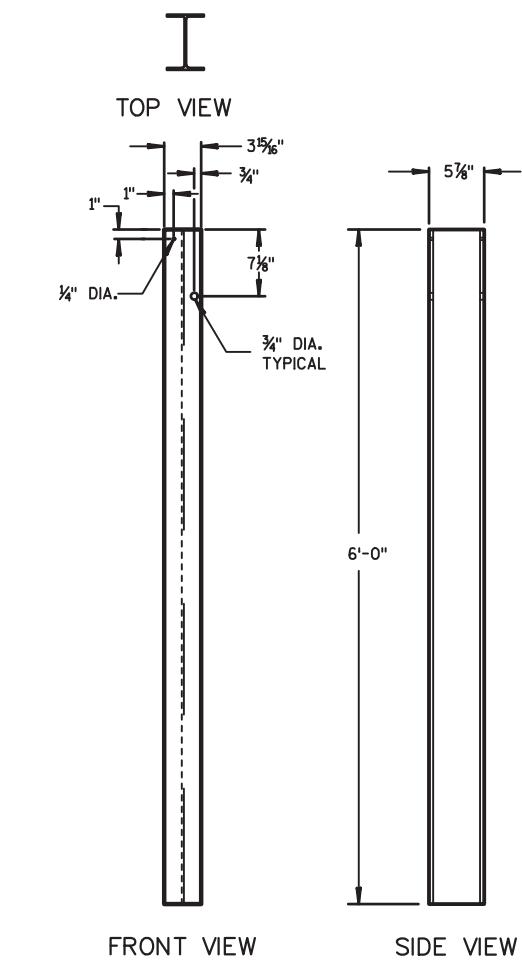
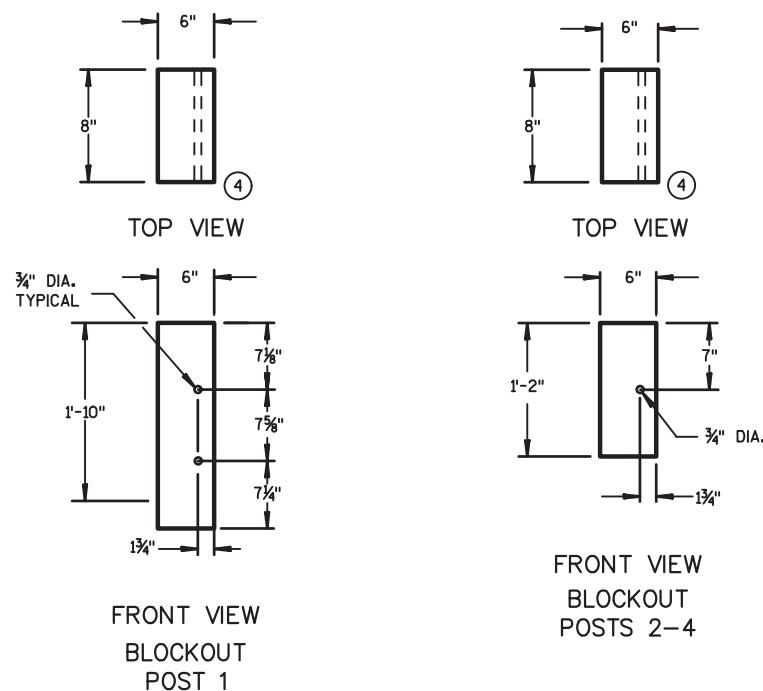
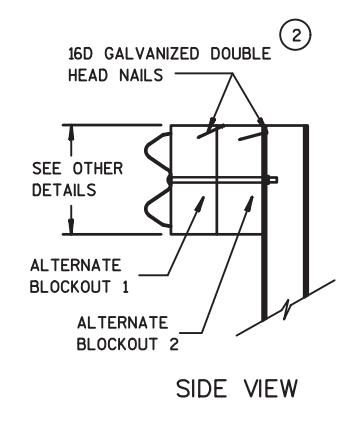
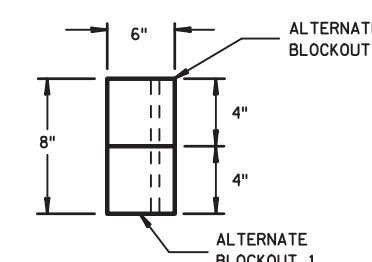
MGS THRIE BEAM TRANSITION TL-2



10 GAUGE W-BEAM TO THRIE BEAM TRANSITION SECTION



10 GAUGE THRIE BEAM SECTION

FRONT VIEW SIDE VIEW
STEEL POSTS 1-2FRONT VIEW SIDE VIEW
STEEL POSTS 3-4FRONT VIEW
BLOCKOUT
POSTS 2-4SIDE VIEW
ALTERNATE
WOOD BLOCKOUT
DETAIL

TOP VIEW

GENERAL NOTES

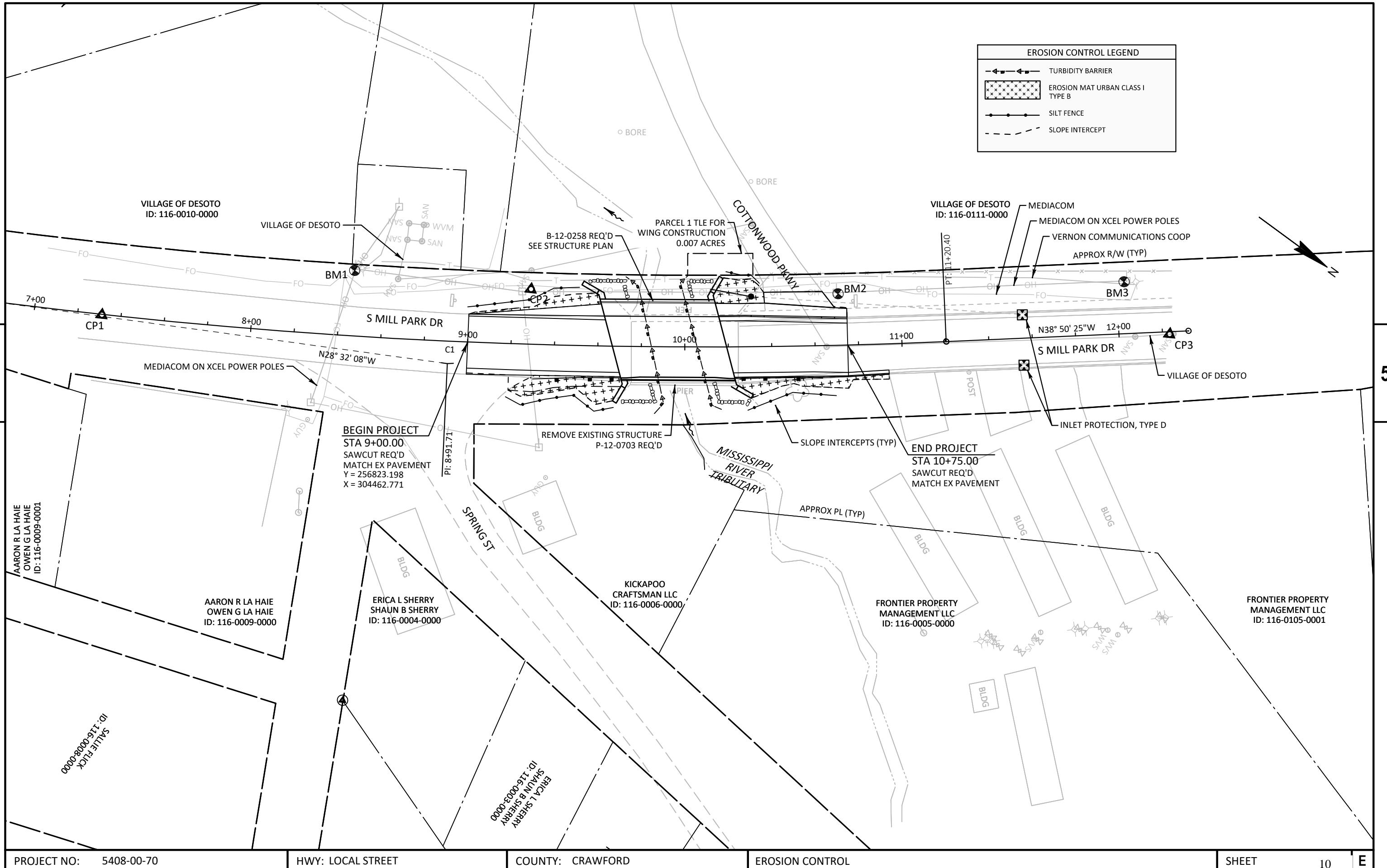
STEEL POSTS ARE W6X8.5 OR W6X9.

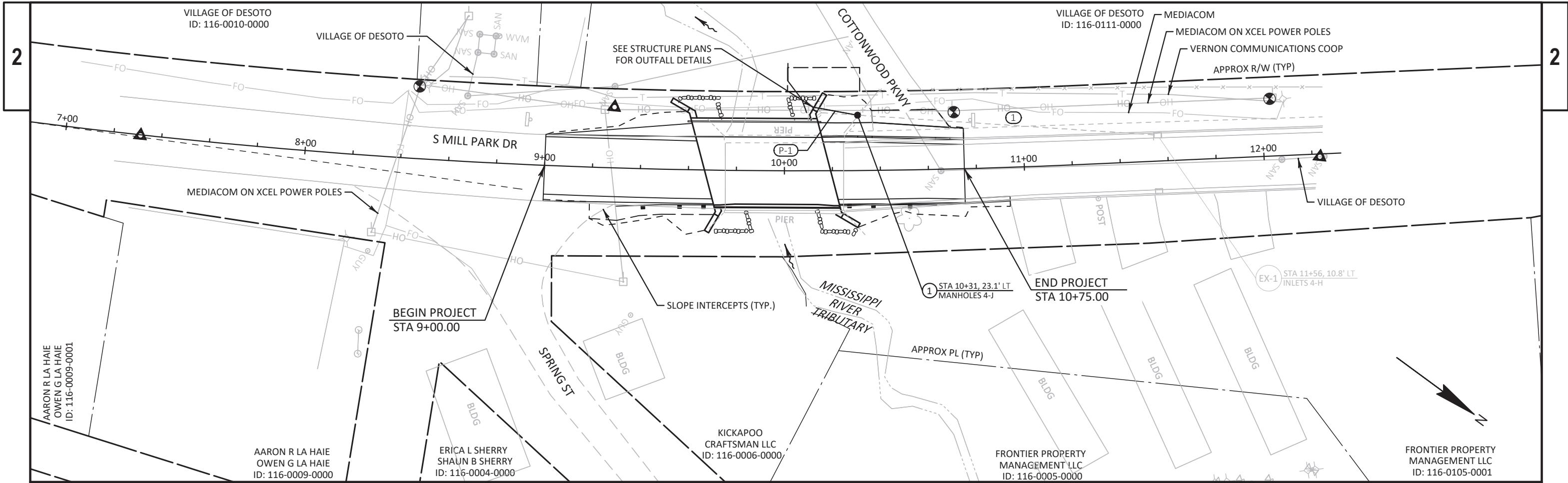
BOLT HOLES FOR POST ARE ON FRONT AND SIDE OF POST.

(2) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

(4) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

MGS THRIE BEAM TRANSITION TL-2





PROJECT NO: 5408-00-70

HWY: LOCAL STREET

COUNTY: CRAWFORD

STORM SEWER

SHEET

11

E

Estimate Of Quantities

5408-00-70

| Line | Item | Item Description | Unit | Total | Qty |
|------|------------|---|------|------------|------------|
| 0002 | 201.0105 | Clearing | STA | 1.000 | 1.000 |
| 0004 | 201.0205 | Grubbing | STA | 1.000 | 1.000 |
| 0006 | 203.0260 | Removing Structure Over Waterway Minimal Debris (structure) 01. P-12-0703 | EACH | 1.000 | 1.000 |
| 0008 | 204.0150 | Removing Curb & Gutter | LF | 120.000 | 120.000 |
| 0010 | 204.0245 | Removing Storm Sewer (size) 01. 18-Inch | LF | 20.000 | 20.000 |
| 0012 | 205.0100 | Excavation Common | CY | 385.000 | 385.000 |
| 0014 | 205.0508.S | Excavation, Hauling, and Disposal of Potential Creosote Contaminated Soil | TON | 114.000 | 114.000 |
| 0016 | 206.1001 | Excavation for Structures Bridges (structure) 01. B-12-0258 | EACH | 1.000 | 1.000 |
| 0018 | 210.1500 | Backfill Structure Type A | TON | 500.000 | 500.000 |
| 0020 | 213.0100 | Finishing Roadway (project) 01. 5408-00-70 | EACH | 1.000 | 1.000 |
| 0022 | 305.0110 | Base Aggregate Dense 3/4-Inch | TON | 20.000 | 20.000 |
| 0024 | 305.0120 | Base Aggregate Dense 1 1/4-Inch | TON | 260.000 | 260.000 |
| 0026 | 312.0110 | Select Crushed Material | TON | 400.000 | 400.000 |
| 0028 | 455.0605 | Tack Coat | GAL | 40.000 | 40.000 |
| 0030 | 460.2000 | Incentive Density HMA Pavement | DOL | 80.000 | 80.000 |
| 0032 | 460.5224 | HMA Pavement 4 LT 58-28 S | TON | 120.000 | 120.000 |
| 0034 | 465.0120 | Asphaltic Surface Driveways and Field Entrances | TON | 5.000 | 5.000 |
| 0036 | 502.0100 | Concrete Masonry Bridges | CY | 255.000 | 255.000 |
| 0038 | 502.3200 | Protective Surface Treatment | SY | 268.000 | 268.000 |
| 0040 | 502.3210 | Pigmented Surface Sealer | SY | 24.000 | 24.000 |
| 0042 | 505.0400 | Bar Steel Reinforcement HS Structures | LB | 5,720.000 | 5,720.000 |
| 0044 | 505.0600 | Bar Steel Reinforcement HS Coated Structures | LB | 38,080.000 | 38,080.000 |
| 0046 | 513.7084 | Railing Steel Type NY4 | LF | 56.000 | 56.000 |
| 0048 | 516.0500 | Rubberized Membrane Waterproofing | SY | 18.000 | 18.000 |
| 0050 | 550.1100 | Piling Steel HP 10-Inch X 42 Lb | LF | 800.000 | 800.000 |
| 0052 | 601.0411 | Concrete Curb & Gutter 30-Inch Type D | LF | 136.000 | 136.000 |
| 0054 | 602.0405 | Concrete Sidewalk 4-Inch | SF | 115.000 | 115.000 |
| 0056 | 602.0810 | Concrete Driveway 6-Inch | SY | 23.000 | 23.000 |
| 0058 | 606.0300 | Riprap Heavy | CY | 86.000 | 86.000 |
| 0060 | 608.0418 | Storm Sewer Pipe Reinforced Concrete Class IV 18-Inch | LF | 19.000 | 19.000 |
| 0062 | 611.0530 | Manhole Covers Type J | EACH | 1.000 | 1.000 |
| 0064 | 611.2004 | Manholes 4-FT Diameter | EACH | 1.000 | 1.000 |
| 0066 | 612.0406 | Pipe Underdrain Wrapped 6-Inch | LF | 195.000 | 195.000 |
| 0068 | 614.0150 | Anchor Assemblies for Steel Plate Beam Guard | EACH | 2.000 | 2.000 |
| 0070 | 616.0404 | Fence Chain Link Salvaged 4-FT | LF | 24.000 | 24.000 |
| 0072 | 618.0100 | Maintenance and Repair of Haul Roads (project) 01. 5408-00-70 | EACH | 1.000 | 1.000 |
| 0074 | 619.1000 | Mobilization | EACH | 1.000 | 1.000 |
| 0076 | 624.0100 | Water | MGAL | 20.000 | 20.000 |
| 0078 | 625.0500 | Salvaged Topsoil | SY | 163.000 | 163.000 |
| 0080 | 628.1504 | Silt Fence | LF | 217.000 | 217.000 |
| 0082 | 628.1520 | Silt Fence Maintenance | LF | 217.000 | 217.000 |
| 0084 | 628.1905 | Mobilizations Erosion Control | EACH | 3.000 | 3.000 |
| 0086 | 628.1910 | Mobilizations Emergency Erosion Control | EACH | 2.000 | 2.000 |
| 0088 | 628.2008 | Erosion Mat Urban Class I Type B | SY | 162.000 | 162.000 |
| 0090 | 628.6005 | Turbidity Barriers | SY | 220.000 | 220.000 |
| 0092 | 628.7020 | Inlet Protection Type D | EACH | 2.000 | 2.000 |
| 0094 | 630.0120 | Seeding Mixture No. 20 | LB | 6.000 | 6.000 |
| 0096 | 630.0200 | Seeding Temporary | LB | 6.000 | 6.000 |
| 0098 | 634.0612 | Posts Wood 4x6-Inch X 12-FT | EACH | 4.000 | 4.000 |

Estimate Of Quantities

5408-00-70

| Line | Item | Item Description | Unit | Total | Qty |
|------|------------|---|------|-----------|-----------|
| 0100 | 637.2230 | Signs Type II Reflective F | SF | 12.000 | 12.000 |
| 0102 | 638.2602 | Removing Signs Type II | EACH | 4.000 | 4.000 |
| 0104 | 638.3000 | Removing Small Sign Supports | EACH | 4.000 | 4.000 |
| 0106 | 642.5001 | Field Office Type B | EACH | 1.000 | 1.000 |
| 0108 | 643.0420 | Traffic Control Barricades Type III | DAY | 1,370.000 | 1,370.000 |
| 0110 | 643.0705 | Traffic Control Warning Lights Type A | DAY | 2,130.000 | 2,130.000 |
| 0112 | 643.0900 | Traffic Control Signs | DAY | 1,065.000 | 1,065.000 |
| 0114 | 643.5000 | Traffic Control | EACH | 1.000 | 1.000 |
| 0116 | 645.0111 | Geotextile Type DF Schedule A | SY | 70.000 | 70.000 |
| 0118 | 645.0120 | Geotextile Type HR | SY | 130.000 | 130.000 |
| 0120 | 650.4000 | Construction Staking Storm Sewer | EACH | 1.000 | 1.000 |
| 0122 | 650.4500 | Construction Staking Subgrade | LF | 142.000 | 142.000 |
| 0124 | 650.5000 | Construction Staking Base | LF | 142.000 | 142.000 |
| 0126 | 650.5500 | Construction Staking Curb Gutter and Curb & Gutter | LF | 75.000 | 75.000 |
| 0128 | 650.6501 | Construction Staking Structure Layout (structure) 01. B-12-0258 | EACH | 1.000 | 1.000 |
| 0130 | 650.9500 | Construction Staking Sidewalk (project) 01. 5408-00-70 | EACH | 1.000 | 1.000 |
| 0132 | 650.9911 | Construction Staking Supplemental Control (project) 01. 5408-00-70 | EACH | 1.000 | 1.000 |
| 0134 | 650.9920 | Construction Staking Slope Stakes | LF | 142.000 | 142.000 |
| 0136 | 690.0150 | Sawing Asphalt | LF | 78.000 | 78.000 |
| 0138 | 690.0250 | Sawing Concrete | LF | 30.000 | 30.000 |
| 0140 | 715.0502 | Incentive Strength Concrete Structures | DOL | 1,530.000 | 1,530.000 |
| 0142 | 999.2000.S | Installing and Maintaining Bird Deterrent System (station) 01. 9+93 | EACH | 1.000 | 1.000 |
| 0144 | ASP.1T0A | On-the-Job Training Apprentice at \$5.00/HR | HRS | 1,200.000 | 1,200.000 |
| 0146 | ASP.1T0G | On-the-Job Training Graduate at \$5.00/HR | HRS | 600.000 | 600.000 |
| 0148 | SPV.0060 | Special 01. MGS Guardrail Terminal EAT TL-2 | EACH | 2.000 | 2.000 |
| 0150 | SPV.0090 | Special 01. MGS Thrie Beam Transition TL-2 | LF | 40.600 | 40.600 |
| 0152 | SPV.0090 | Special 02. Removing Existing Timber Piling | LF | 75.000 | 75.000 |

| CLEARING & GRUBBING | | | | |
|---------------------|-------------|----------|-----|-----|
| CATEGORY | STATION | LOCATION | STA | STA |
| 0010 | 10+52 | RT | 1 | 1 |
| | ITEM TOTALS | | 1 | 1 |

| HMA PAVEMENT | | | | |
|--------------|----------------|-----|-----|-----|
| CATEGORY | STATION | GAL | TON | TON |
| 0010 | 9+00 TO 9+67 | 20 | 70 | - |
| | 10+19 TO 10+75 | 20 | 50 | 5 |
| | ITEM TOTALS | 40 | 120 | 5 |

| REMOVALS | | | | |
|----------|----------------|------------------------|----------|----------------------|
| CATEGORY | STATION | LOCATION | LF | LF |
| 0010 | 204.0150 | REMOVING CURB & GUTTER | 204.0245 | REMOVING STORM SEWER |
| | 10+25 TO 10+94 | LT/RT | 120 | - |
| | 10+30 | LT | - | 20 |
| | PROJECT TOTALS | | 120 | 20 |

| CONCRETE CURB & GUTTER | | | | |
|------------------------|---------|----|---------------|----------|
| CATEGORY | STATION | TO | STATION | LOCATION |
| 0010 | 10+18 | TO | 10+75 | LT |
| | 10+18 | TO | 10+94 | RT |
| | | | PROJECT TOTAL | 136 |

| CONCRETE SIDEWALK & DRIVEWAY | | | | |
|------------------------------|---------|----|---------------|----------|
| CATEGORY | STATION | TO | STATION | LOCATION |
| 0010 | 10+18 | TO | 10+75 | LT |
| | | | PROJECT TOTAL | 115 |

| EARTHWORK SUMMARY | | | | |
|-------------------|----------------|-----------------------|------------------------|-------------------|
| CATEGORY | STATION | LOCATION | CY | CY |
| 0010 | 205.0100 | EXCAVATION COMMON (1) | AVAILABLE MATERIAL (2) | EXPANDED FILL (3) |
| | 9+00 TO 9+67 | LT/RT | 215 | 188 |
| | 10+20 TO 10+94 | LT/RT | 170 | 154 |
| | PROJECT TOTAL | | 385 | 342 |
| | | | | 99 |
| | | | | 243 |

NOTES:
(1) UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON EXCAVATION.
(2) AVAILABLE MATERIAL DOES NOT INCLUDE UNUSABLE PAVEMENT EXCAVATION.
(3) EXPANSION FACTOR = 1.3
(4) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.
* INCLUDES FILL FOR EXCAVATION OF POTENTIAL CREOSOTE CONTAMINATED SOIL.

| EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL | | | | |
|---|---------|----------|-----|-----|
| CATEGORY | STATION | LOCATION | TON | TON |
| 0010 | 9+75 | LT/RT | 57 | |
| | 10+25 | LT/RT | 57 | |

PROJECT TOTAL 114
NOTE: EXCAVATE A 5-FOOT BUFFER AROUND EACH EXISTING BRIDGE TIMBER SUBSTRUCTURE AND 3' DEEP.

| BASE AGGREGATE DENSE | | | | |
|----------------------|-------------------------------|---------------------------------|---------------------------------------|----------|
| CATEGORY | STATION | TO | STATION | TON |
| 0010 | 305.0110 | 305.0120 | 312.0110 | 624.0100 |
| | BASE AGGREGATE DENSE 3/4-INCH | BASE AGGREGATE DENSE 1 1/4-INCH | SELECT CRUSHED MATERIAL | WATER |
| | 9+00 | TO | 10+75 | 20 |
| | 10+19 | TO | 10+75 | - |
| | UNDISTRIBUTED | | | - |
| | PROJECT TOTAL | | | 20 |
| | | | MAINLINE & SHLD | |
| | | | DWY, SIDEWALK, & CURB AND GUTTER | |
| | | | SEE RELIEF TRENCH CONSTRUCTION DETAIL | |
| | | | | 80 |
| | | | | 20 |

| STORM SEWER | | | | |
|-------------|---|----------------|----------|----------|
| CATEGORY | STATION | LF | TYPE J | DIAMETER |
| 0010 | 608.0418 | 611.0530 | 611.2004 | |
| | STORM SEWER PIPE REINFORCED CONCRETE CLASS IV | MANHOLE COVERS | MANHOLES | |
| | 18-INCH | 4-FT | | |
| | EACH | EACH | | |
| | PROJECT TOTALS | 19 | 1 | 1 |

| FENCING ITEMS | | | | |
|---------------|---------------|---------------------------|------|-----|
| CATEGORY | STATION | LOCATION | LF | TON |
| 0010 | 616.0404 | FENCE CHAIN LINK SALVAGED | 4-FT | |
| | 10+34 | LT | 24 | |
| | PROJECT TOTAL | | | 24 |

MAINTENANCE AND REPAIR OF HAUL ROADS (01. 5408-00-70)

| CATEGORY | STATION | EACH |
|------------|----------------|------|
| 0030 | PROJECT LENGTH | 1 |
| ITEM TOTAL | | 1 |

TOPSOIL AND SEEDING

| CATEGORY | STATION | LOCATION | 630.0120 SEEDING SALVAGED TOPSOIL MIXTURE NO. 20 | | |
|----------|----------------|-------------|---|----|----|
| | | | SY | LB | LB |
| 0010 | 9+00 TO 9+67 | LT/RT | 65 | 2 | 2 |
| | 10+19 TO 10+75 | LT/RT | 58 | 2 | 2 |
| | UNDISTRIBUTED | | 40 | 2 | 2 |
| | | ITEM TOTALS | 163 | 6 | 6 |

REMOVING SIGNS

| 638.2602 REMOVING SIGNS | | 638.3000 REMOVING SMALL SIGN TYPE II SUPPORTS | |
|----------------------------|---------|--|-------------------|
| CATEGORY | STATION | LOCATION | MESSAGE |
| 0010 | 9+60 | LT | CLEARANCE STRIPER |
| | 9+71 | RT | CLEARANCE STRIPER |
| | 10+14 | LT | CLEARANCE STRIPER |
| | 10+23 | RT | CLEARANCE STRIPER |
| | | ITEM TOTALS | 4 |
| | | PROJECT TOTAL | 4 |

MOBILIZATIONS EROSION CONTROL

| CATEGORY | STATION | LOCATION | 628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL | |
|-------------|----------------|----------|--|------|
| | | | EACH | EACH |
| 0010 | PROJECT LENGTH | | 3 | 2 |
| ITEM TOTALS | | | 3 | 2 |

TRAFFIC CONTROL

| CATEGORY | STAGE | PROJECT LOCATION | 643.0420 TRAFFIC CONTROL | | 643.0705 TRAFFIC CONTROL | | 643.0900 TRAFFIC CONTROL | | |
|----------|-------|------------------|--------------------------------|------------|-----------------------------|--------|--------------------------------|---------|-------|
| | | | APPROX. SERVICE DAYS | BARRICADES | TYPE III | TYPE A | SIGNS DAY | REMARKS | |
| 0010 | 1 | PROJECT LENGTH | 76 | 18 | 1,370 | 28 | 2,128 | 14 | 1,064 |
| | | | | | ITEM TOTALS | 1,370 | 2,130 | | 1,065 |
| | | | | | PROJECT TOTAL | | | | |

REMARKS

SEE SDD 15C02-09A & 15-C02-09B

EROSION CONTROL ITEMS

| CATEGORY | STATION | LOCATION | 628.2008 628.1520 EROSION MAT 628.6005 INLET 628.1504 SILT FENCE MAINTENANCE 628.1504 SILT FENCE MAINTENANCE 628.6005 TURBIDITY BARRIERS TYPE B SY | | | | |
|----------|----------------|----------|---|-----|-----|-----|------|
| | | | LF | LF | SY | SY | EACH |
| 0010 | 9+00 TO 9+67 | LT/RT | 107 | 107 | 65 | - | - |
| | 9+67 TO 10+19 | LT/RT | - | - | 170 | - | - |
| | 10+19 TO 10+75 | LT/RT | 60 | 60 | 58 | - | - |
| | 11+60 | LT/RT | - | - | - | - | 2 |
| | UNDISTRIBUTED | | 50 | 50 | 40 | 50 | - |
| | ITEM TOTALS | | 217 | 217 | 162 | 220 | 2 |

CONSTRUCTION STAKING

| CATEGORY | STATION | LOCATION | 650.5500 650.4000 STORM SEWER | | | | 650.4500 SUBGRADE | | 650.5000 CURB GUTTER AND CURB & GUTTER | | 650.6501 STRUCTURE LAYOUT (B-12-0258) | | 650.9500 SIDEWALK (5408-00-70) | | 650.9911 SUPPLEMENTAL CONTROL (5408-00-70) | | 650.9920 SLOPE STAKES | |
|----------|----------------|----------|-------------------------------------|-----|-----|----|----------------------|----|--|------|--|------|--------------------------------------|--|---|--|--------------------------|--|
| | | | EACH | LF | LF | LF | EACH | LF | LF | EACH | LF | EACH | LF | | | | | |
| 0010 | PROJECT LENGTH | LT/RT | - | - | - | - | 1 | 1 | 1 | 1 | - | | | | | | | |
| | 9+00 TO 9+67 | LT/RT | - | - | 67 | 67 | - | - | - | - | 67 | | | | | | | |
| | 10+19 TO 10+94 | LT/RT | 1 | 75 | 75 | 75 | - | - | - | - | 75 | | | | | | | |
| | ITEM TOTALS | | 1 | 142 | 142 | 75 | 1 | 1 | 1 | 1 | 142 | | | | | | | |

REMARKS

PERMANENT SIGNING

| CATEGORY | STATION | LOCATION | SIGN CODE | SIZE (INCH) | | MESSAGE | EACH | SF |
|----------|-------------|----------|-----------|----------------|--------|-------------------|------|----|
| | | | | (INCH) | (INCH) | | | |
| 0010 | 9+60 | LT | W5-52-L | 12 | 36 | CLEARANCE STRIPER | 1 | 3 |
| | 9+71 | RT | W5-52-R | 12 | 36 | CLEARANCE STRIPER | 1 | 3 |
| | 10+14 | LT | W5-52-R | 12 | 36 | CLEARANCE STRIPER | 1 | 3 |
| | 10+23 | RT | W5-52-L | 12 | 36 | CLEARANCE STRIPER | 1 | 3 |
| | ITEM TOTALS | | | | | PROJECT TOTAL | 4 | 12 |

SAWING

| CATEGORY | STATION | LOCATION | 690.0150 SAWING ASPHALT | | 690.0250 SAWING CONCRETE | |
|----------|-------------|----------|-------------------------------|----|--------------------------------|----|
| | | | LF | LF | LF | LF |
| 0010 | 9+00 | LT/RT | 28 | - | - | - |
| | 10+50 | LT | 27 | - | - | - |
| | 10+75 | LT/RT | 23 | 10 | - | - |
| | 10+94 | RT | - | 20 | - | - |
| | ITEM TOTALS | | 78 | 30 | | |

REMARKS

PROJECT NO: 5408-00-70 **HWY:** LOCAL STREET **COUNTY:** CRAWFORD **MISCELLANEOUS QUANTITIES**

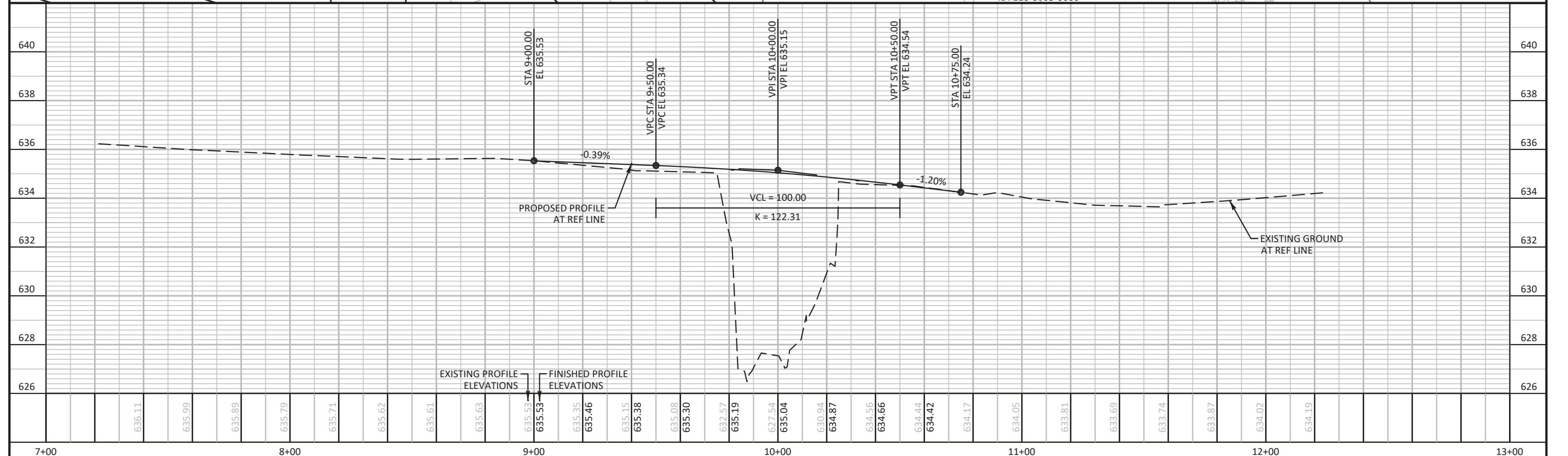
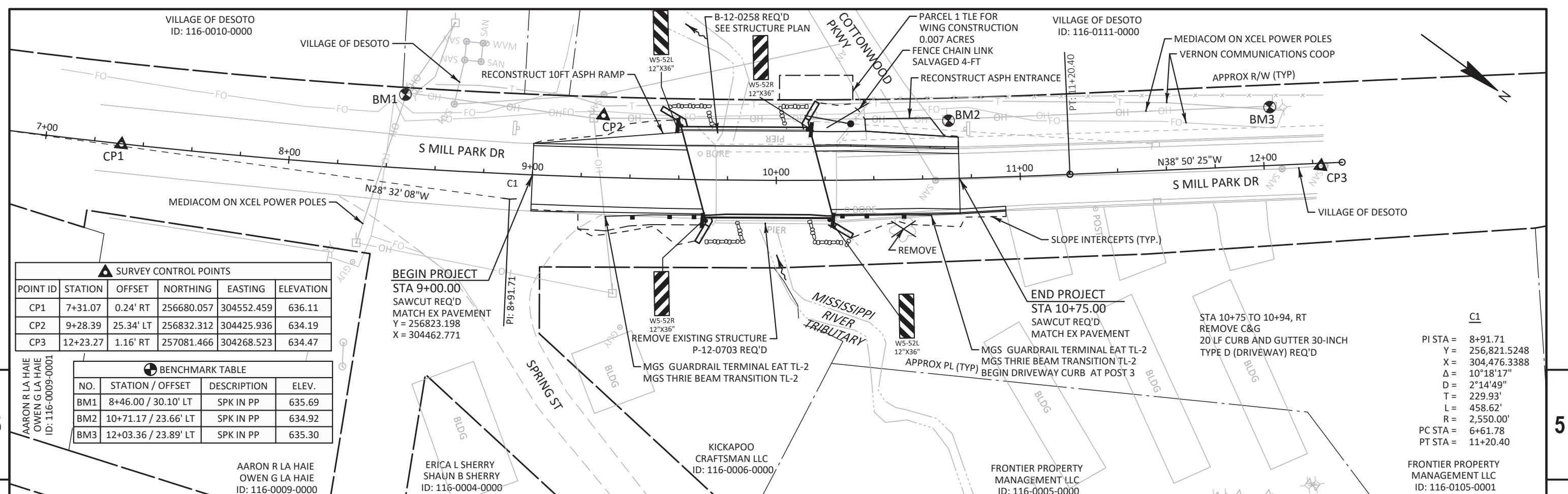
INSTALLING AND MAINTAINING

BIRD DETERRENT SYSTEM (STATION)

| CATEGORY | STATION | EACH |
|-------------|----------|------|
| 0010 | 01. 9+93 | 1 |
| ITEM TOTALS | | 1 |

GUARDRAIL ITEMS

| CATEGORY | STATION | EACH |
|-------------|---------------|------|
| 0010 | 9+30 TO 10+63 | 2 |
| ITEM TOTALS | | 2 |



Standard Detail Drawing List

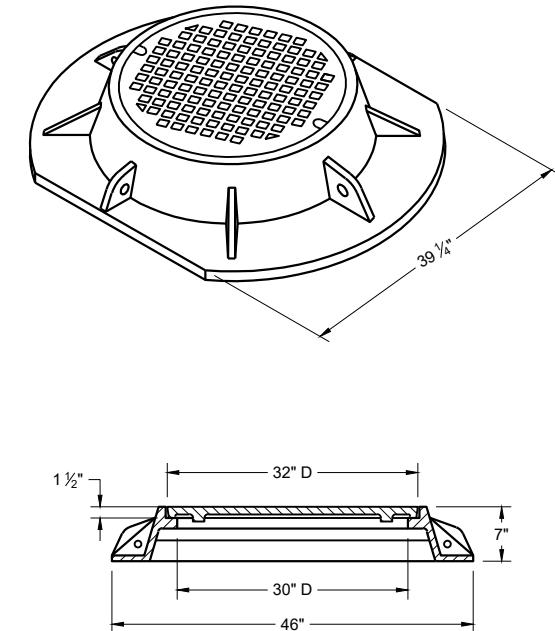
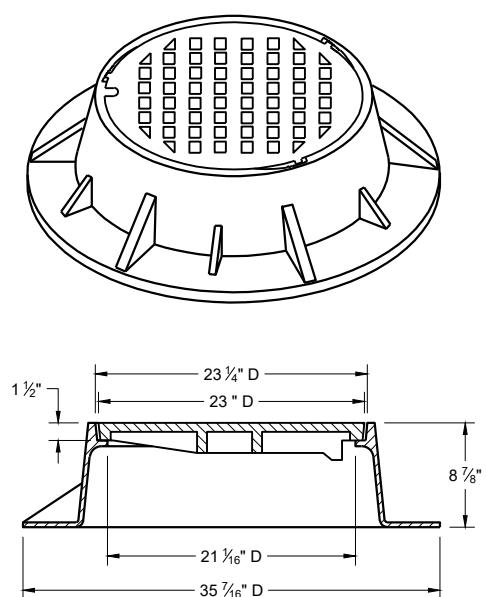
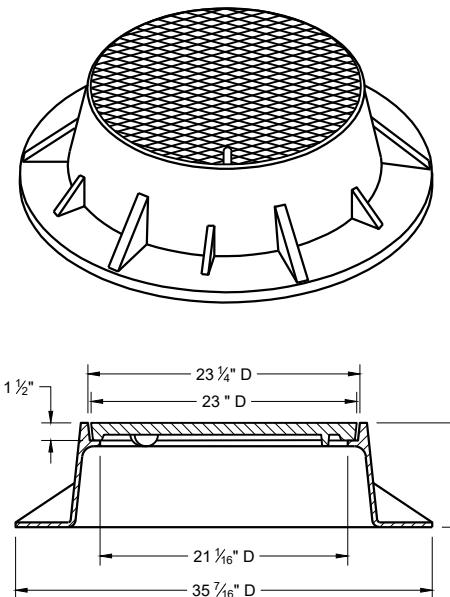
| | |
|-----------|---|
| 08A05-21E | INLET COVER TYPE BW, MANHOLE COVERS, TYPE K, J, J-S, L & M |
| 08B09-04 | MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT, 8-FT, 9-FT, 10-FT DIAMETER |
| 08D01-23A | CONCRETE CURB & GUTTER |
| 08D01-23B | CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS |
| 08D18-04 | DRIVEWAY AND SIDEWALK RAMPS TYPES X & Y |
| 08E09-06 | SILT FENCE |
| 08E11-02 | TURBIDITY BARRIER |
| 12A03-10 | NAME PLATE (STRUCTURES) |
| 13C19-03 | HMA LONGITUDINAL JOINTS |
| 15B03-15A | FENCE CHAIN LINK |
| 15B03-15B | FENCE CHAIN LINK |
| 15C02-09A | BARRICADES AND SIGNS FOR MAINLINE CLOSURES |
| 15C02-09B | BARRICADES AND SIGNS FOR VARIOUS CLOSURES |
| 15C03-05 | BARRICADES AND SIGNS FOR SIDEROAD CLOSURES |
| 15C06-12 | SIGNING & MARKING FOR TWO LANE BRIDGES |
| 15C11-10B | CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS |

GENERAL NOTES

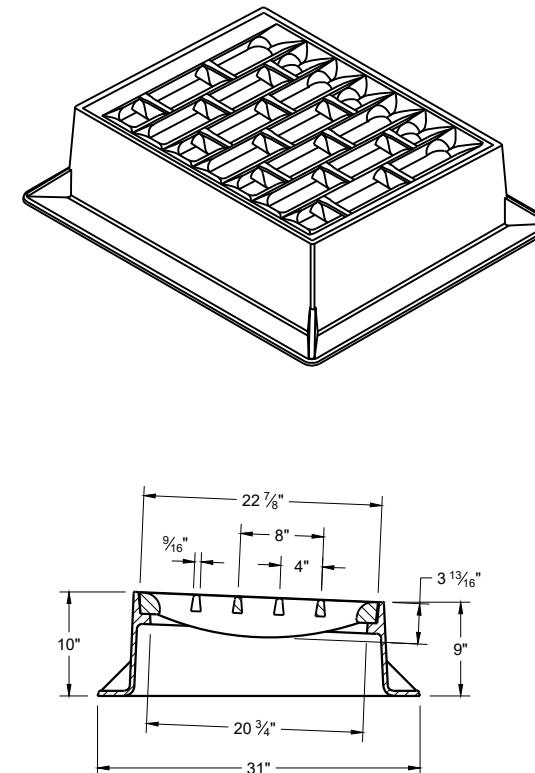
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR MANHOLE COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

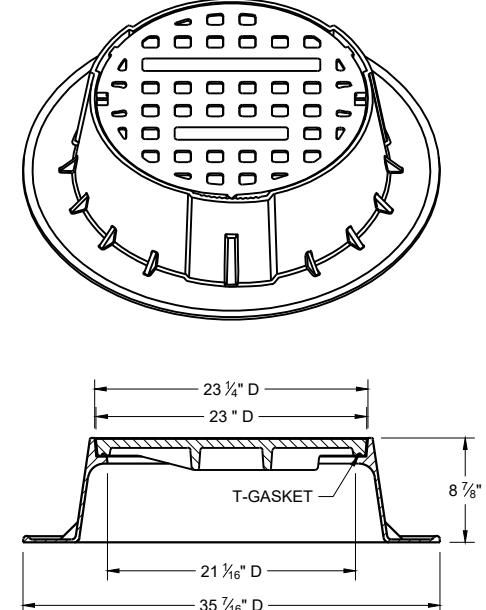
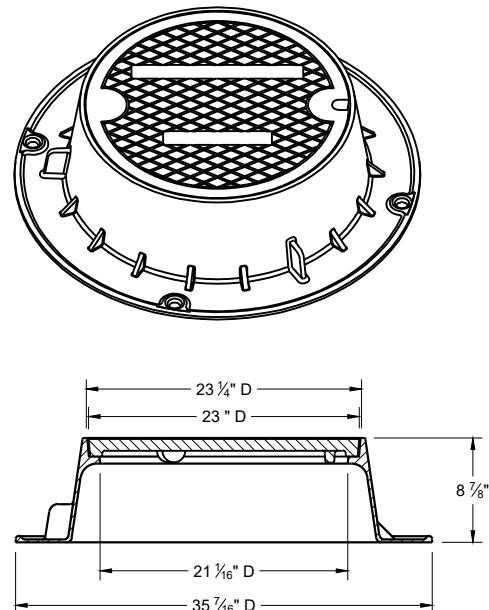
ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.



TYPE "K"

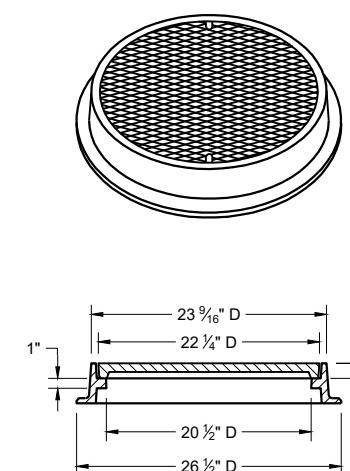


INLET COVER TYPE "BW"



TYPE "J"

NOTE: EITHER CASTING IS ACCEPTABLE

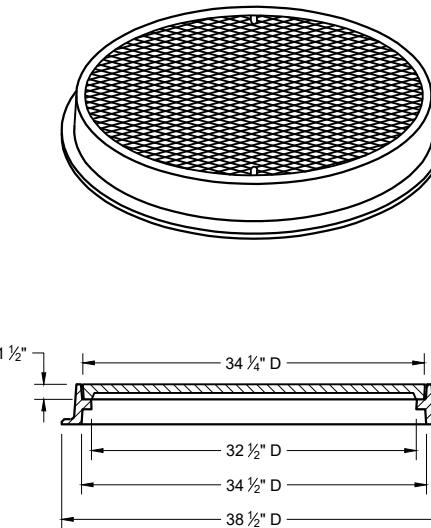


TYPE "L"

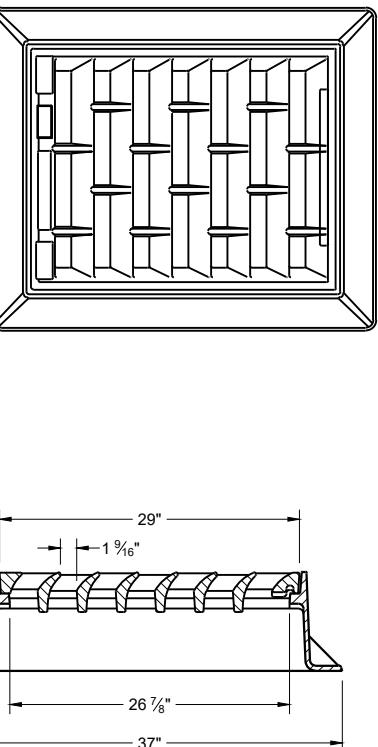
TYPE "J" SPECIAL

TYPE "B" NON-ROCKING SELF-SEAL LID
(NOTED AS TYPE J-S ON THE DRAINAGE TABLE)

NOTE: EITHER CASTING IS ACCEPTABLE



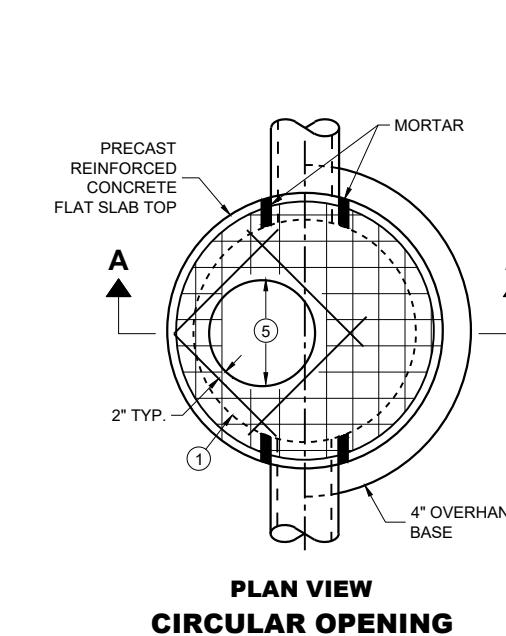
TYPE "M"



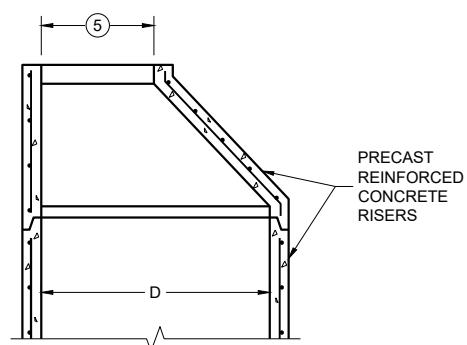
INLET COVERS TYPES BW
MANHOLE COVERS TYPES K,
J, J-S, L, AND M

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
December 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR



**PLAN VIEW
CIRCULAR OPENING**



**OPTIONAL PRECAST
REINFORCED CONCRETE
ECCENTRIC TOP**

MANHOLE COVER OPENING MATRIX

| MANHOLE COVER OPENING SIZE (FT.) | C | ALL J'S | K | L | M |
|--|---|---------|---|---|---|
| 2 DIA. | X | X | | X | |
| 3 DIA. | | | X | | X |

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST MANHOLE UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMprise THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPAKTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONCRETE CONE TOPS (ECCENTRIC OR CONCENTRIC) OR PRECAST REINFORCED CONCRETE FLAT SLAB TOPS MAY BE USED ON CONCRETE BLOCK STRUCTURES.

ECCENTRIC CONE TOPS MAY BE USED ON ALL STRUCTURES. CONCENTRIC CONE TOPS SHALL BE USED ONLY ON STRUCTURES 5 FEET OR LESS IN DEPTH UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

STEPS MEETING AASHTO M199 AND THE FOLLOWING REQUIREMENTS SHALL BE INSTALLED IN ALL STRUCTURES OVER 5 FEET IN DEPTH: 16 INCH C-C MAXIMUM SPACING; PROJECT A MINIMUM CLEAR DISTANCE OF 4 INCHES FROM THE WALL AT THE POINT OF EMBEDMENT; MINIMUM LENGTH OF 10 INCHES; MINIMUM WALL EMBEDMENT OF 3 INCHES. FERROUS METAL STEPS NOT PAINTED OR TREATED TO RESIST CORROSION SHALL HAVE A MINIMUM CROSS SECTIONAL IMENSION OF 1 INCH.

STEPS OF APPROVED POLYPROPYLENE PLASTIC COATED REINFORCEMENT BAR ARE ACCEPTABLE. REINFORCING BAR MUST BE A MINIMUM OF $\frac{1}{2}$ INCH AND MEET THE REQUIREMENTS OF ASTM A615.

CERTIFICATION SHALL BE PROVIDED THAT INSTALLED STEPS WHEN TESTED IN ACCORDANCE WITH SECTION 10 OF AASHTO T280 CAN WITHSTAND A VERTICAL LOAD OF 800 LBS. AND A HORIZONTAL LOAD OF 400 LBS.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL PRECAST MANHOLE UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

CONCRETE BLOCK WILL NOT BE PERMITTED FOR STRUCTURES GREATER THAN 4 FEET IN DIAMETER.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "D".

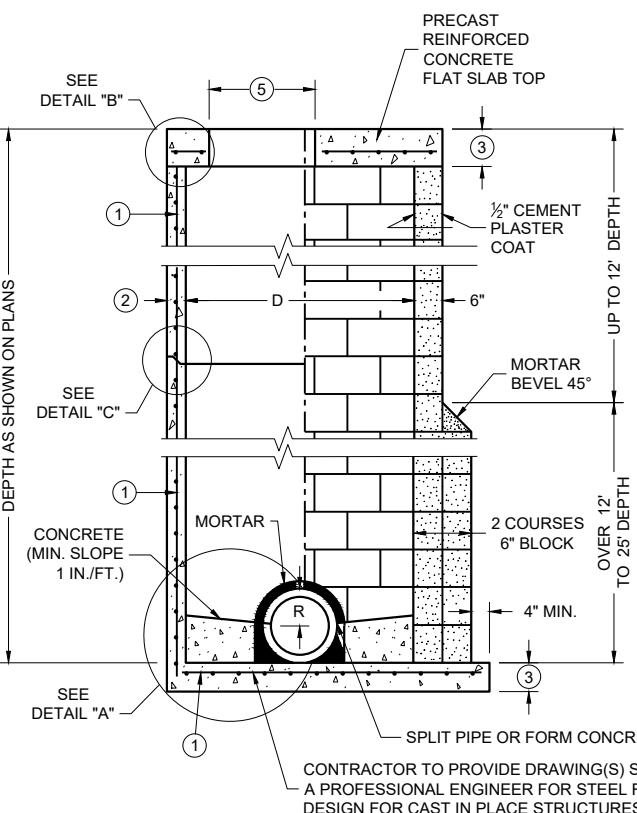
① FOR PRECAST MANHOLES AND REINFORCED CONCRETE BASES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.

② SEE PIPE MATRIX TABLE FOR MINIMUM WALL THICKNESS FOR PRECAST MANHOLES

③ SEE PIPE MATRIX TABLE FOR MINIMUM THICKNESS OF PRECAST FLAT SLAB TOPS AND BASES.

④ JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 OR RUBBER GASKETS CONFORMING TO ASTM C443.

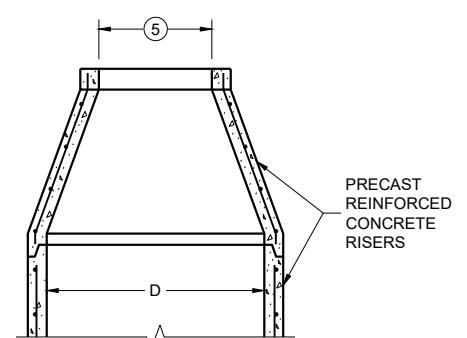
⑤ SEE MANHOLE COVER OPENING MATRIX.



PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE

CONCRETE BLOCK WITH CAST IN PLACE OR PRECAST REINFORCED CONCRETE BASE ①

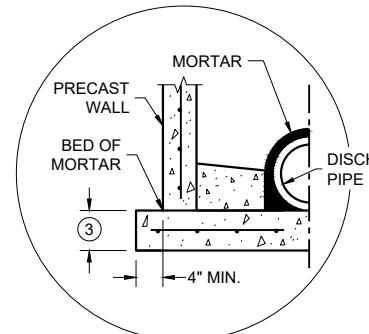
OPTIONAL PRECAST REINFORCED CONCRETE CONCENTRIC TOP



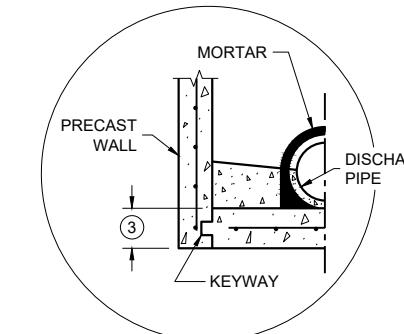
| MANHOLE SIZE (DIA.) | MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES | | MINIMUM WALL THICKNESS (IN) | MINIMUM PRECAST FLAT SLAB TOP AND BASE THICKNESS |
|---------------------------|---|------------------------|--------------------------------------|--|
| | 180° SEPARATION (IN) | 90° SEPARATION (IN) | | |
| 3-FT | 15 | 12 | 4 | 6 |
| 4-FT | 24 | 18 | 4 | 6 |
| 5-FT | 36 | 24 | 5 | 8 |
| 6-FT | 42 | 36 | 6 | 8 |
| 7-FT | 48 | 36/42 * | 7 | 8 |
| 8-FT | 60 | 42 | 8 | 8 |
| 9-FT | 66 | 54 | 9 | 10 |
| 10-FT | 72 | 60 | 10 | 10 |

*A 36" PIPE AND A 42" PIPE CAN BE PLACED WITHIN 90 DEGREES.
SEE MINIMUM HORIZONTAL PIPE SEPARATION DETAIL.

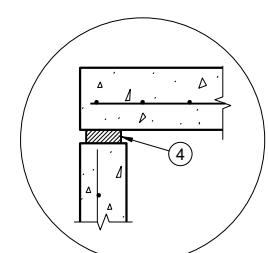
SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION



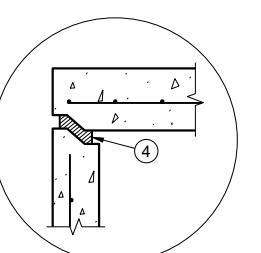
PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION



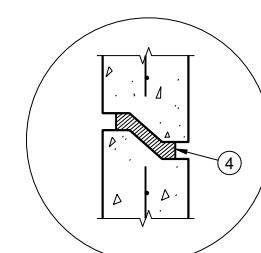
DETAIL "A"



**TOP WITH PLAIN
END JOINT**

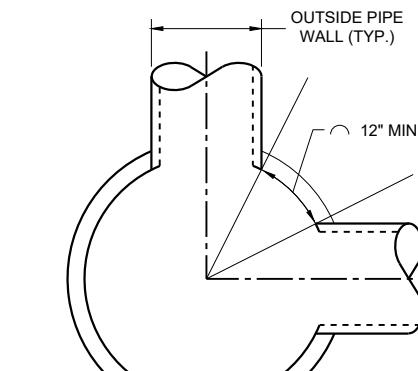


**TOP WITH TONGUE
AND GROOVE JOINT**



**RISER WITH TONGUE
AND GROOVE JOINT**

DETAIL "C"



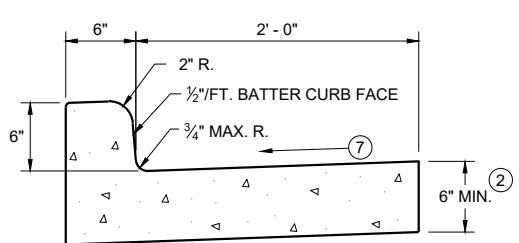
**MINIMUM HORIZONTAL
PIPE SEPARATION**

DETAIL "D"

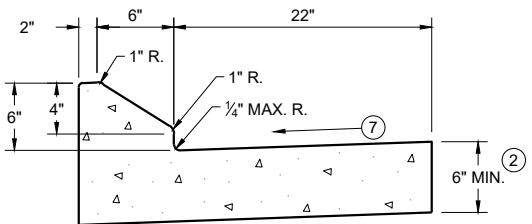
**MANHOLES, 3-FT, 4-FT
5-FT, 6-FT, 7-FT, 8-FT, 9-FT
AND 10-FT DIAMETER**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

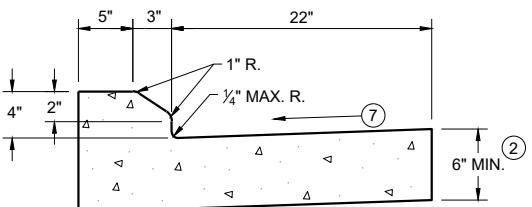
APPROVED
December 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA



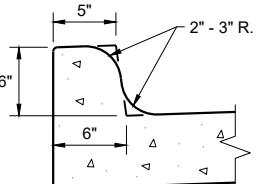
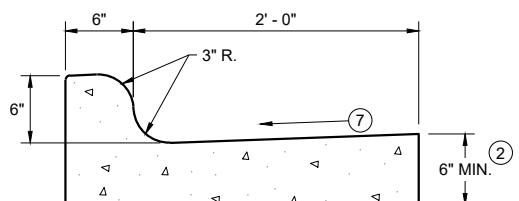
TYPES A (1) & D



6" SLOPED CURB TYPES G (1) & J

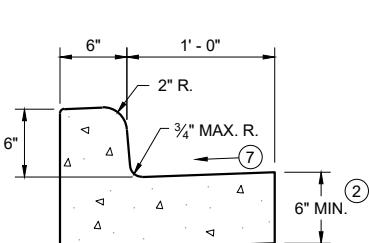


4" SLOPED CURB TYPES G (1) & J

TYPES K (1) & L
(OPTIONAL CURB SHAPE)

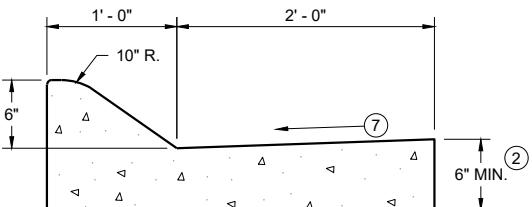
TYPES K (1) & L

CONCRETE CURB AND GUTTER 30"

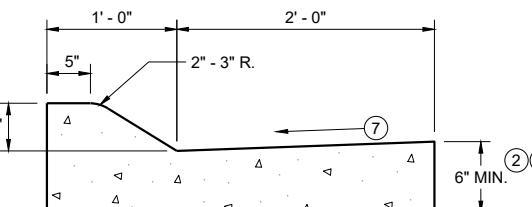


TYPES A (1) & D

CONCRETE CURB AND GUTTER 18"

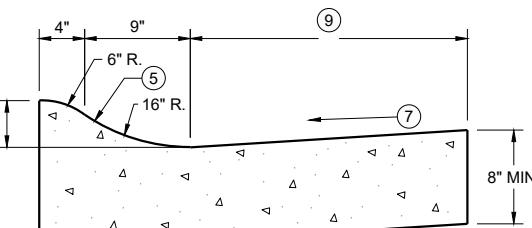


6" SLOPED CURB TYPES A (1) & D



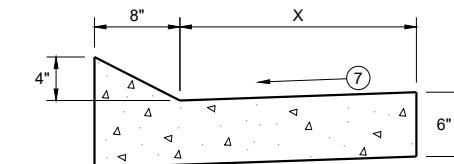
4" SLOPED CURB TYPES A (1) & D

CONCRETE CURB AND GUTTER 36"



4" SLOPED CURB TYPES R (1) & T

| | |
|------------|-----|
| TBT & TBTT | X |
| 30" | 22" |
| 36" | 28" |



TYPES TBT & TBTT (1)

CONCRETE CURB AND GUTTER

GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

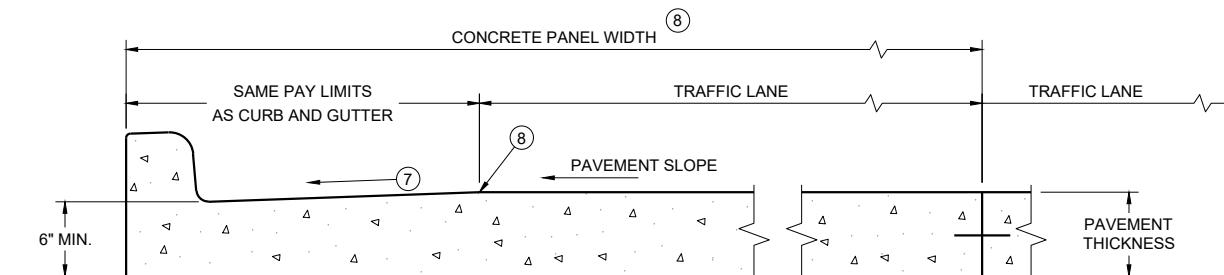
INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

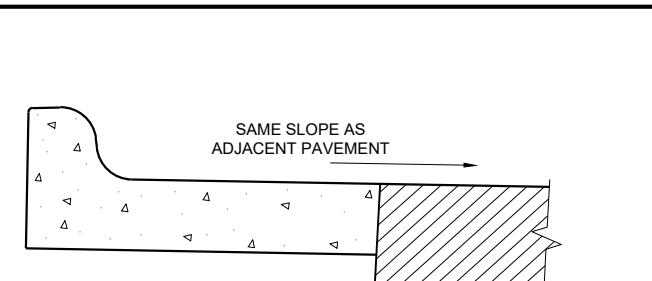
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ UNLESS OTHERWISE NOTED, FOR STAKING PURPOSES THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.
- ⑨ CONCRETE CURB AND GUTTER 4-INCH SLOPED 30-INCH TYPE "R" AND "T" = 17 INCHES
CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE "R" AND "T" = 23 INCHES

PAVEMENT THICKNESS
AND MAXIMUM CONCRETE
PANEL WIDTH TABLE

| PAVEMENT THICKNESS | MAXIMUM PANEL WIDTH |
|--------------------|---------------------|
| LESS THAN 10" | 12' |
| 10" & ABOVE | 15' |

PARTIAL SECTION OF PAVEMENT *
WITH INTEGRAL CURB AND GUTTER

* BIKE LANE IS NOT SHOWN

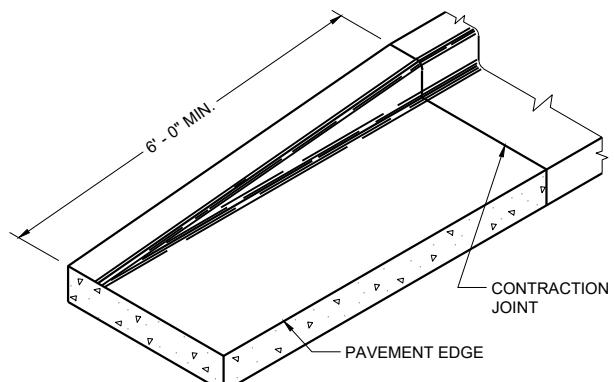


REVERSE SLOPE GUTTER (6)

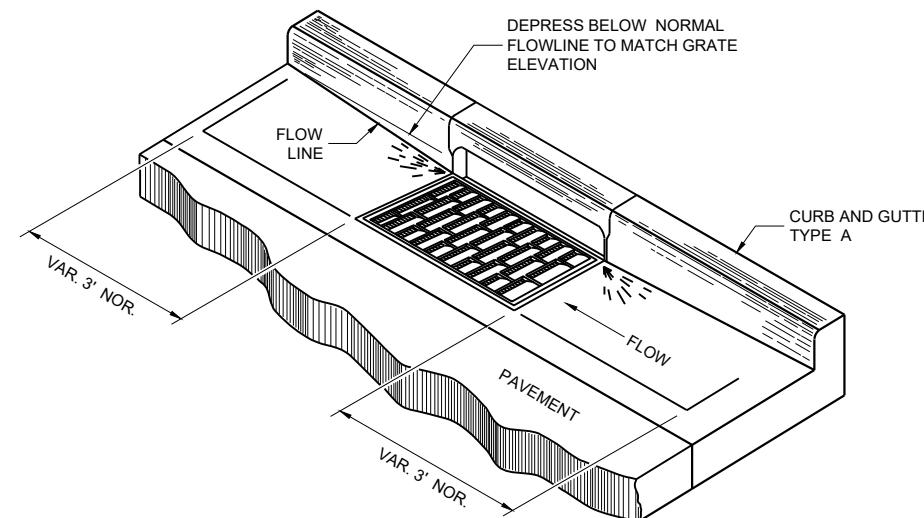
(TYPICAL FOR ALL CURB & GUTTER TYPES)

CONCRETE CURB AND GUTTER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



END SECTION CURB AND GUTTER



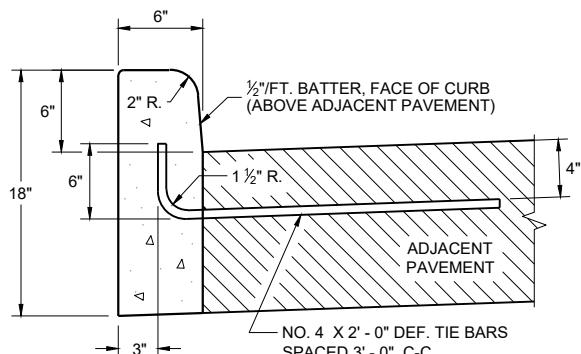
GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

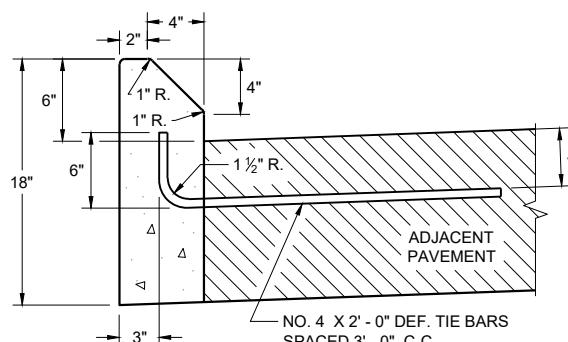
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

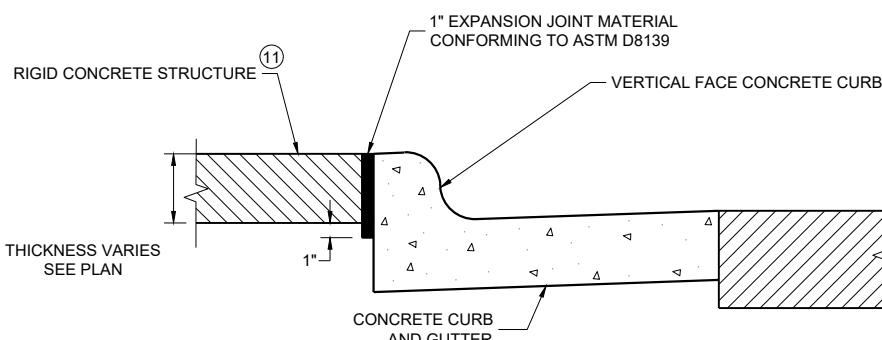
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑩ REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.
- ⑪ PLACE 1" THICK EXPANSION JOINT MATERIAL BETWEEN VERTICAL FACE CURB TYPES EXTENDING FROM THE TOP OF CURB TO 1 INCH BELOW THE ADJOINING CONCRETE SURFACE. RIGID CONCRETE STRUCTURES INCLUDE RAISED CONCRETE MEDIANIS, CONCRETE SAFETY ISLANDS, SPLITTER ISLANDS, OR LOCATIONS IDENTIFIED ON THE PLANS.



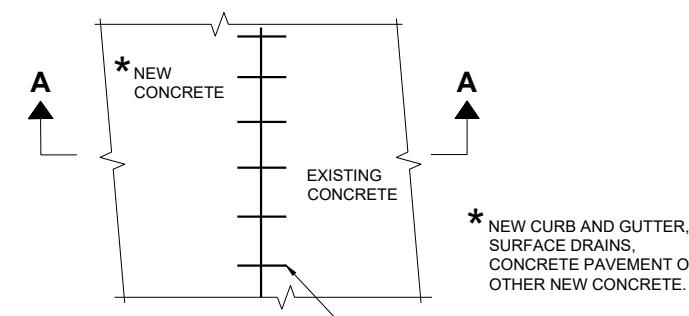
TYPES A ① & D



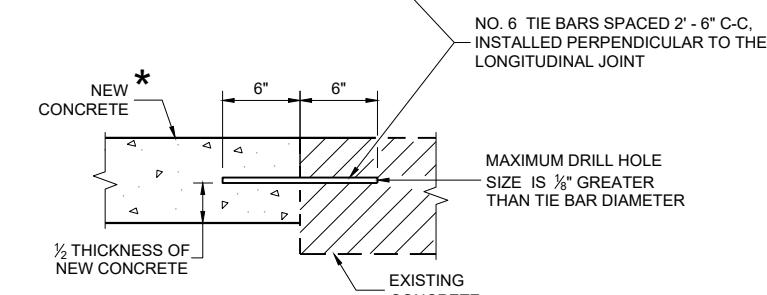
CONCRETE CURB



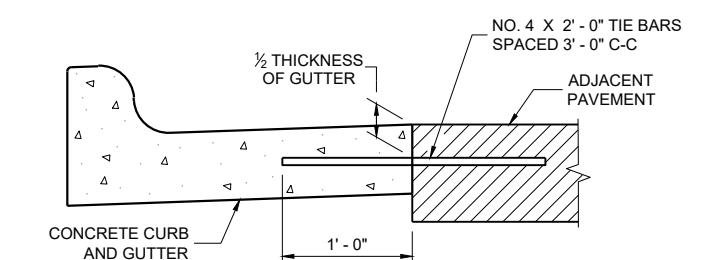
EXPANSION JOINT DETAIL FOR VERTICAL CURB ABUTTING A RIGID STRUCTURE ⑪



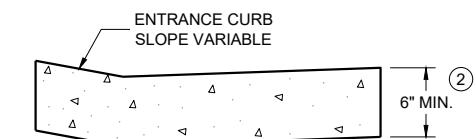
PLAN VIEW



SECTION A - A
TIE BARS DRILLED INTO EXISTING PAVEMENT



TYPICAL TIE BAR LOCATION ①



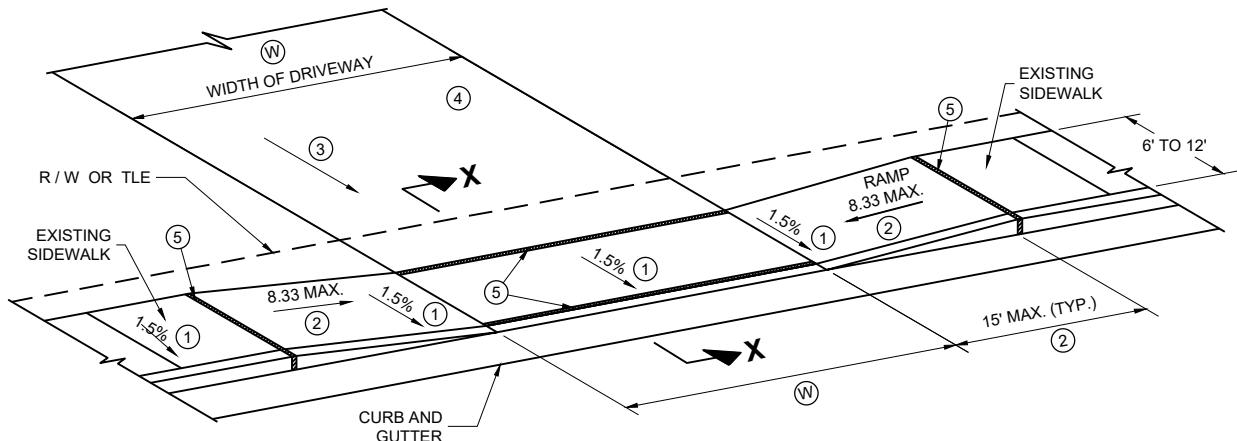
DRIVEWAY ENTRANCE CURB ⑩

(WHEN DIRECTED BY THE ENGINEER)

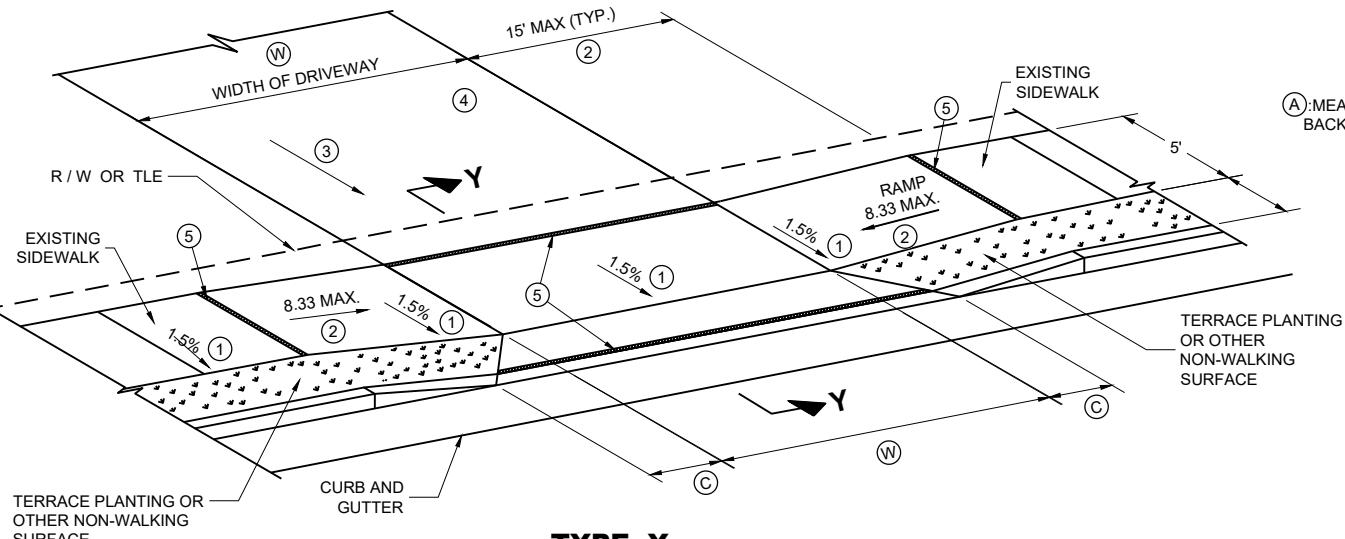
CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR



TYPE X
SIDEWALK ABUTS CURB AND GUTTER
TERRACE VARIES 0 TO 3 FEET



TYPE Y
SIDEWALK WITH NARROWER TERRACE
TERRACE VARIES 4 TO 6 FEET

GENERAL NOTES

PROVIDE CONSTRUCTION JOINTS ALONG THE CENTER OF THE CONCRETE FOR DRIVEWAYS UNDER 20 FEET IN WIDTH AND AT THE THIRD POINTS OVER 20 FEET IN WIDTH.

(W) IS SHOWN ON PLAN AND PROFILE SHEETS.

OFFSETS, ELEVATIONS, AND PERCENT GRADE ARE SHOWN ON THE CROSS SECTIONS.

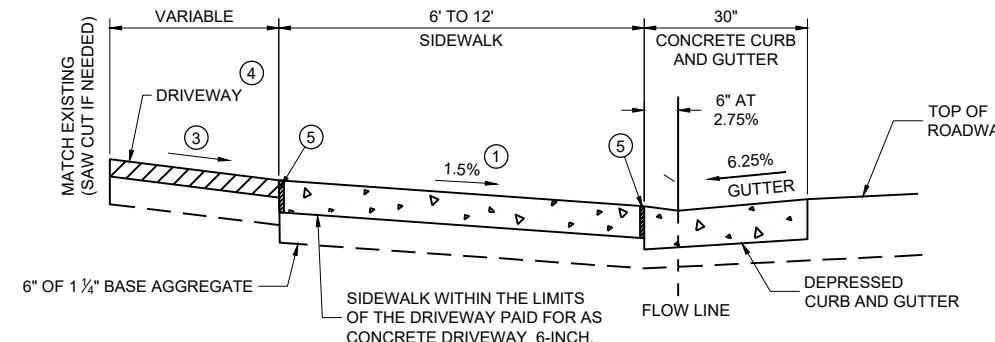
(1) CONSTRUCTION TOLERANCE OF $0.5\% \pm$ FOR SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2%.

(2) THE SIDEWALK RAMP MAXIMUM RUNNING SLOPE SHALL NOT REQUIRE THE RAMP LENGTH TO EXCEED 15 FEET TO AVOID CHASING THE SLOPE INDEFINITELY WHEN CONNECTING TO STEEP GRADES. WHEN APPLYING THE 15 FOOT MAXIMUM LENGTH, THE RUNNING SLOPE OF THE SIDEWALK SHALL BE AS FLAT AS FEASIBLE AND NOT EXCEED THE LONGITUDINAL GRADE OF THE ROADWAY. SLOPE SIDEWALK RAMP TOWARD APRON AS SHOWN WHERE THERE IS NO TERRACE OR WHERE THE TERRACE WIDTH IS LESS THAN 6 FEET WIDE.

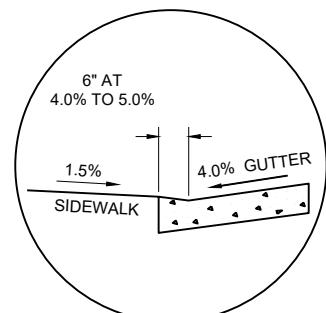
(3) DRIVEWAY SLOPES: DESIRABLE MAXIMUM
10.5% UP AWAY FROM SIDEWALK (SAG)
8.5% DOWN AWAY FROM SIDEWALK (CREST)
ABSOLUTE MAXIMUM 15% FOR BOTH CREST AND SAG

(4) DRIVEWAY TYPES
· 6-INCH CONCRETE DRIVEWAY PAVEMENT OVER 6-INCH BASE AGGREGATE
· 2-INCH TO 3-INCH ASPHALTIC SURFACE OVER 6-INCH BASE AGGREGATE
· 6-INCH BASE AGGREGATE (MAY BE INCREASED FOR CLAY SUBGRADES.)

(5) $\frac{1}{2}$ " EXPANSION JOINT FILLER



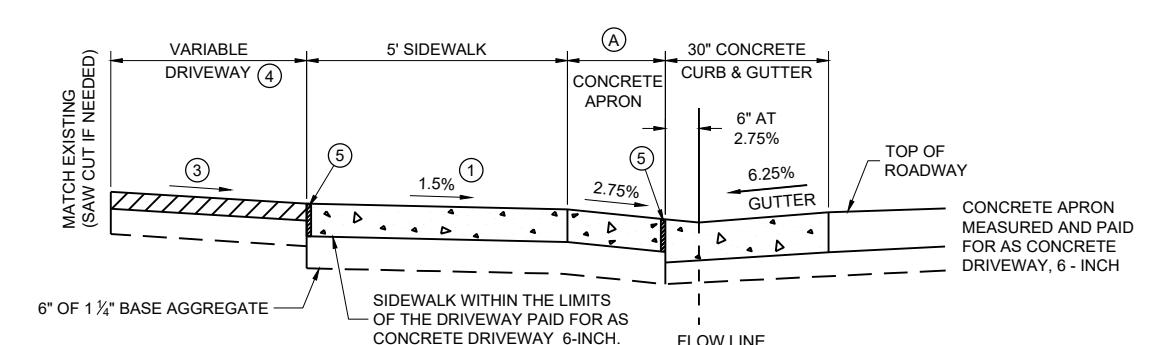
SECTION X - X



SECTION X - X
4% GUTTER SLOPE

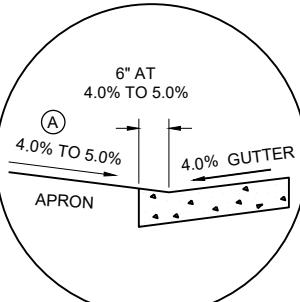
(W): 12' MIN. - 24' MAX. RESIDENTIAL AND NON-COMMERCIAL (PE & FE)
16' MIN. - 35' MAX. COMMERCIAL (CE)

| (A) FEET | (C) FEET |
|-------------|-------------|
| 3.5' | 2.0' |
| 4.5' | 3.0' |
| 5.5' | 3.5' |



NOTE: SIDEWALK MAY BE DEPRESSED IN DRIVEWAY AREAS

SECTION Y - Y
DRIVEWAY DETAIL WITH CONCRETE CURB AND GUTTER
(URBAN AND SUBURBAN)

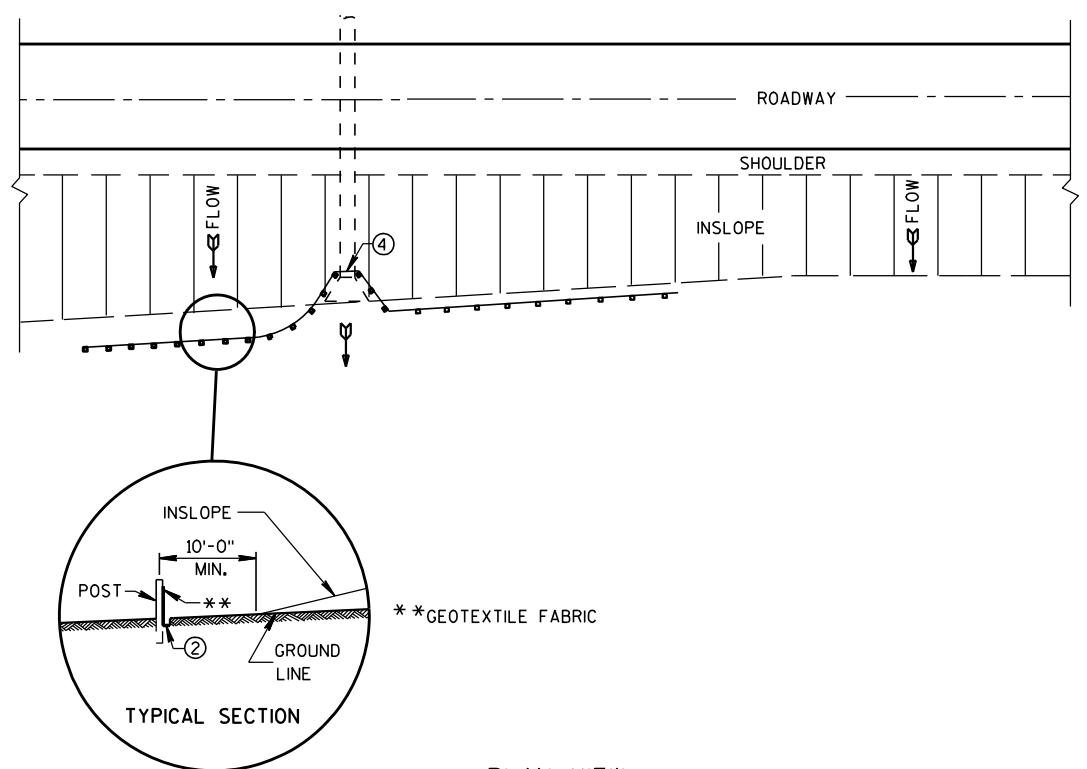


SECTION Y - Y
4% GUTTER SLOPE

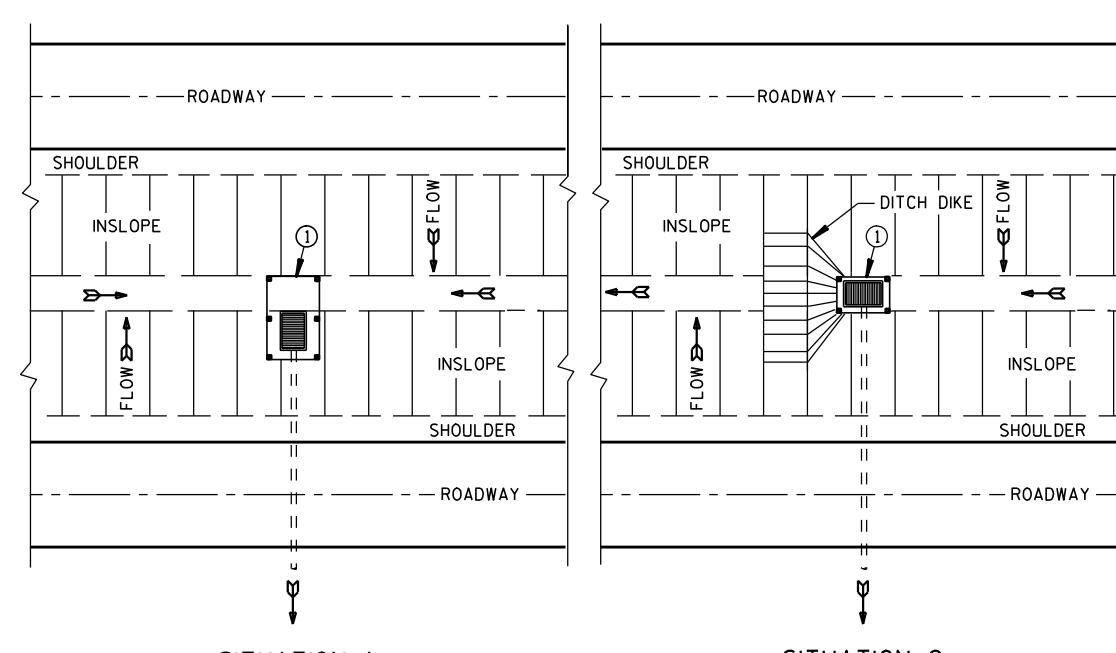
DRIVEWAY AND SIDEWALK RAMPS TYPES X AND Y

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2023
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

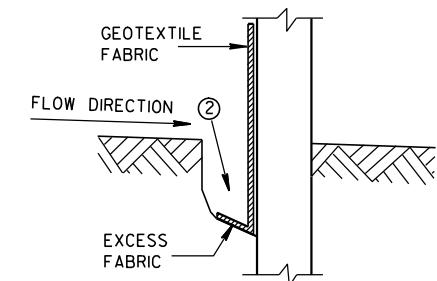


SILT FENCE AT MEDIAN SURFACE DRAINS

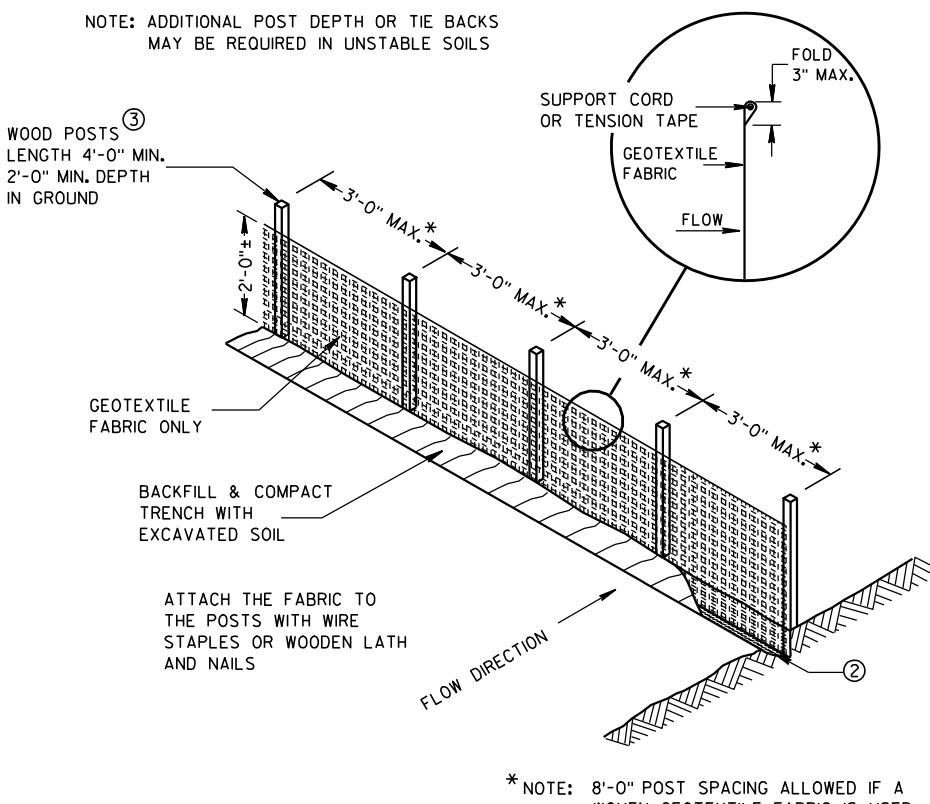
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

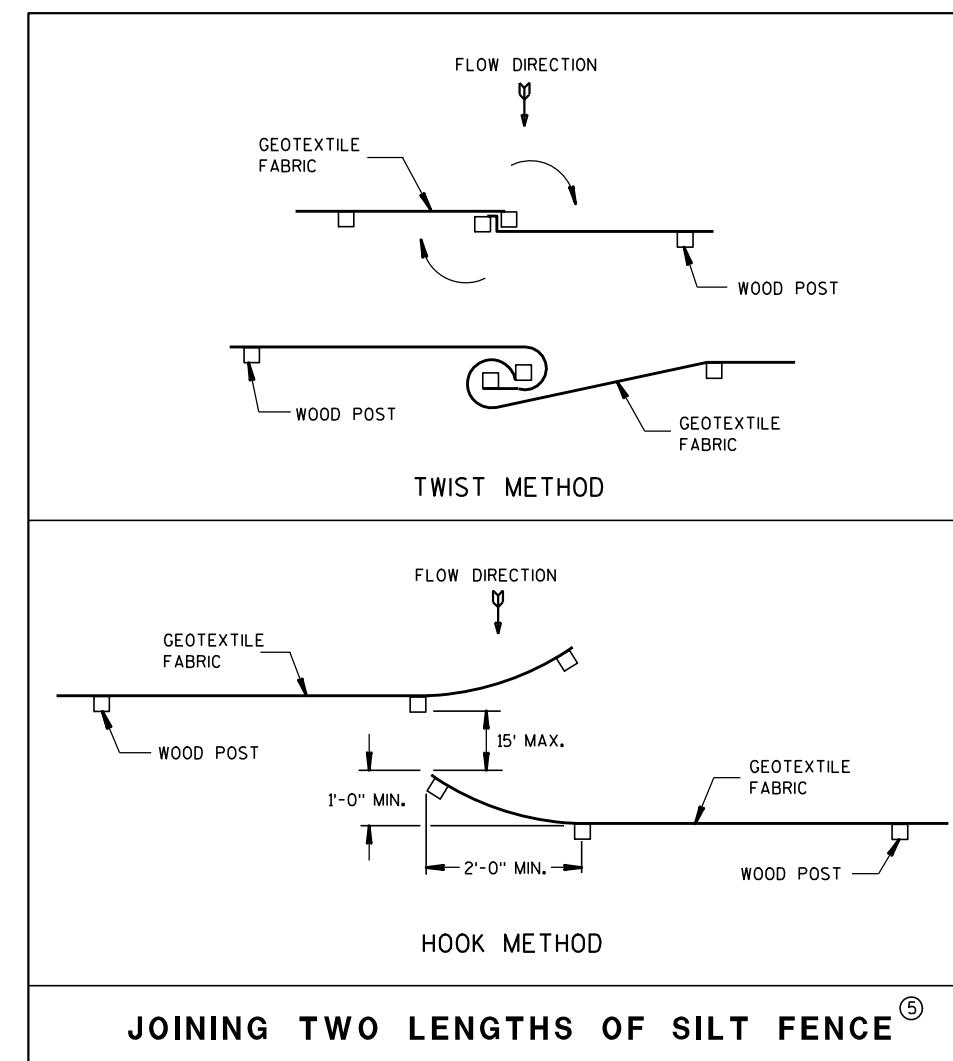
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1/8" X 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



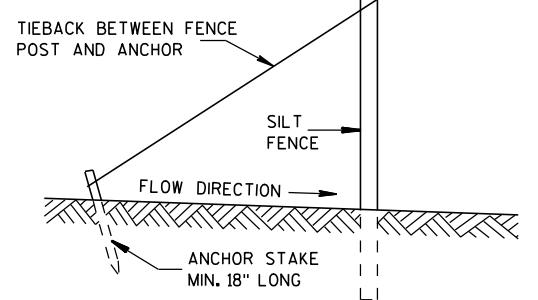
TRENCH DETAIL



SILT FENCE

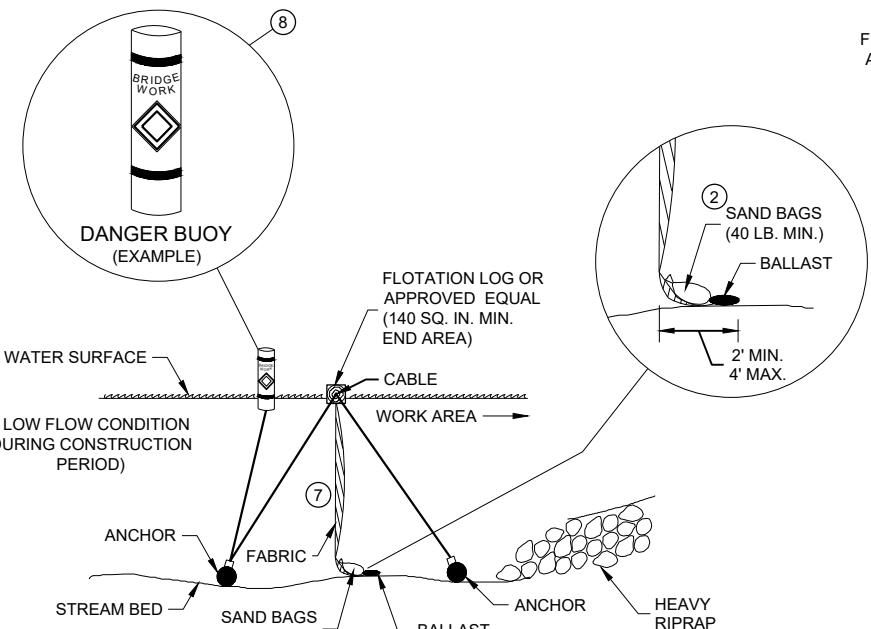


JOINING TWO LENGTHS OF SILT FENCE^⑤

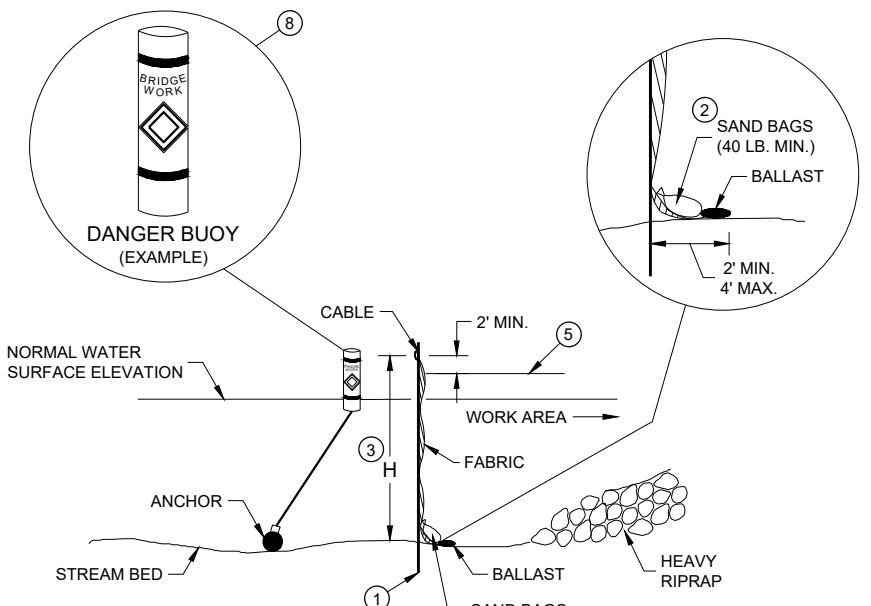


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

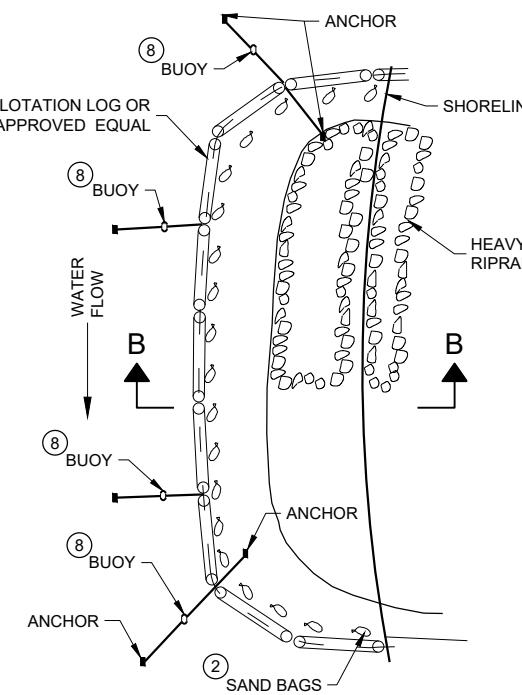
| | |
|--|-----------------|
| SILT FENCE | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED | /S/ Beth Cannon |
| 4-29-05 | DATE |
| CHIEF ROADWAY DEVELOPER 23 | |
| FHWA | |



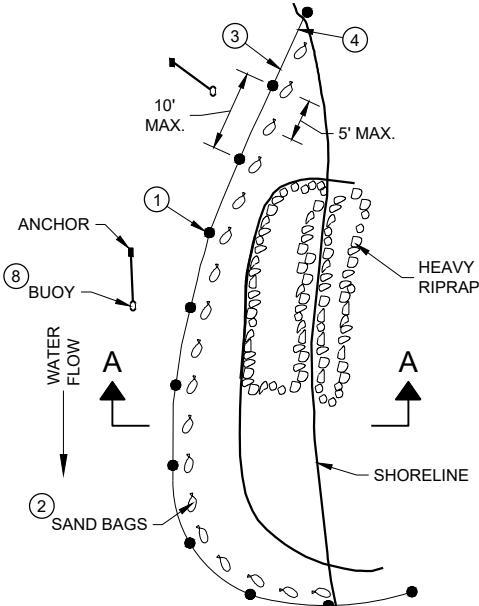
SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**


SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION
TURBIDITY BARRIER PLACEMENT DETAILS


PLAN VIEW



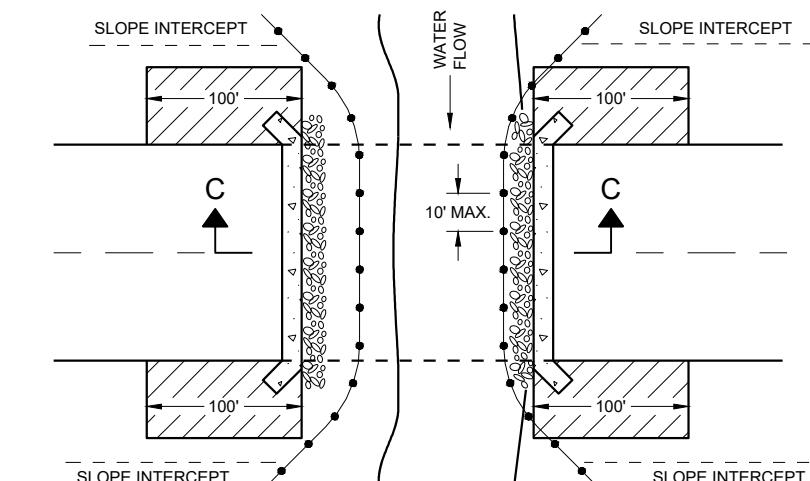
PLAN VIEW

GENERAL NOTES

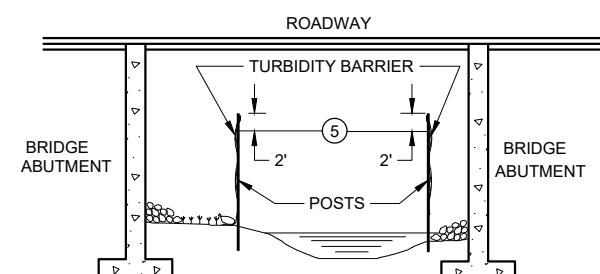
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**
TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

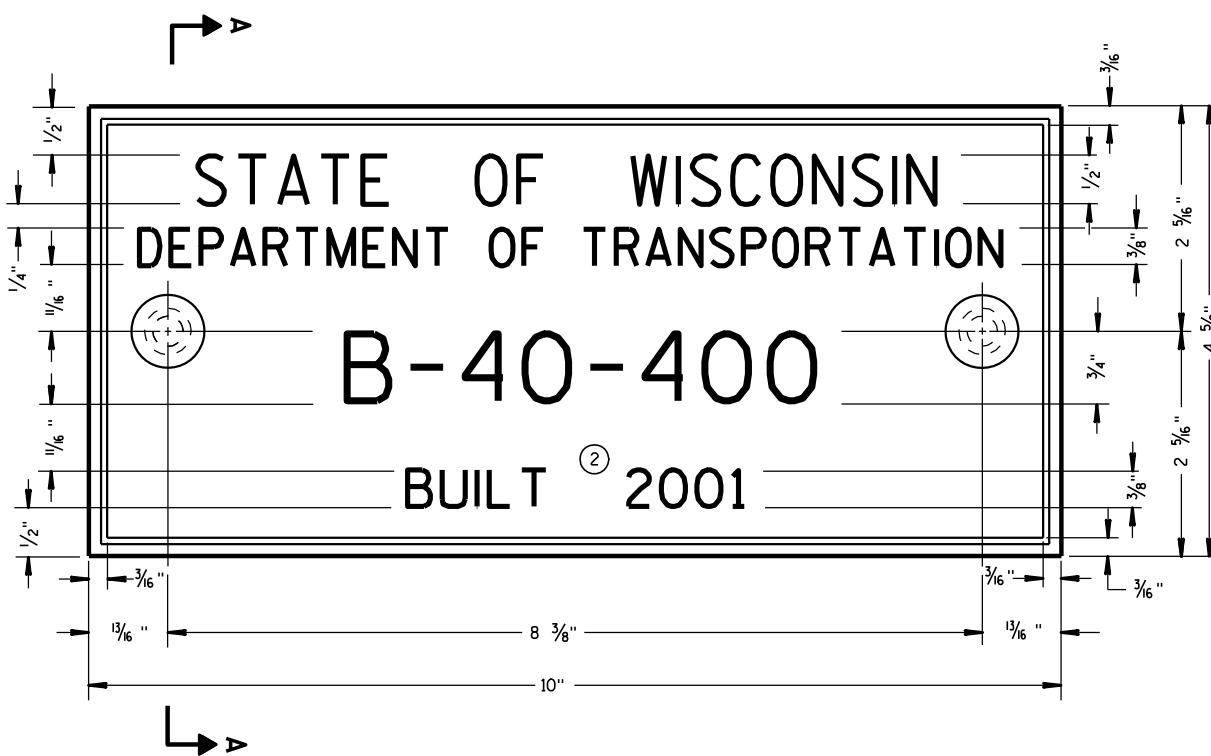
APPROVED
6/4/02 /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA 24

GENERAL NOTES

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

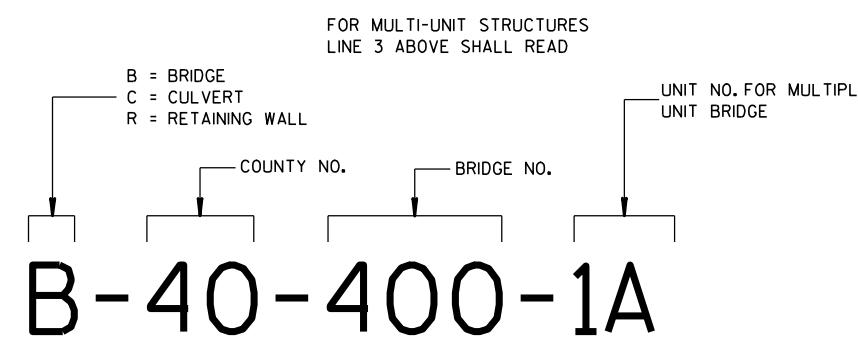
THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



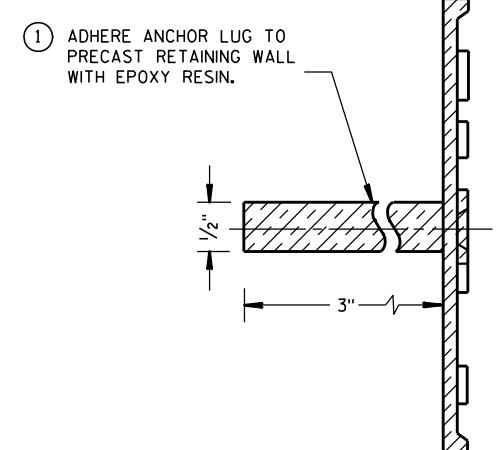
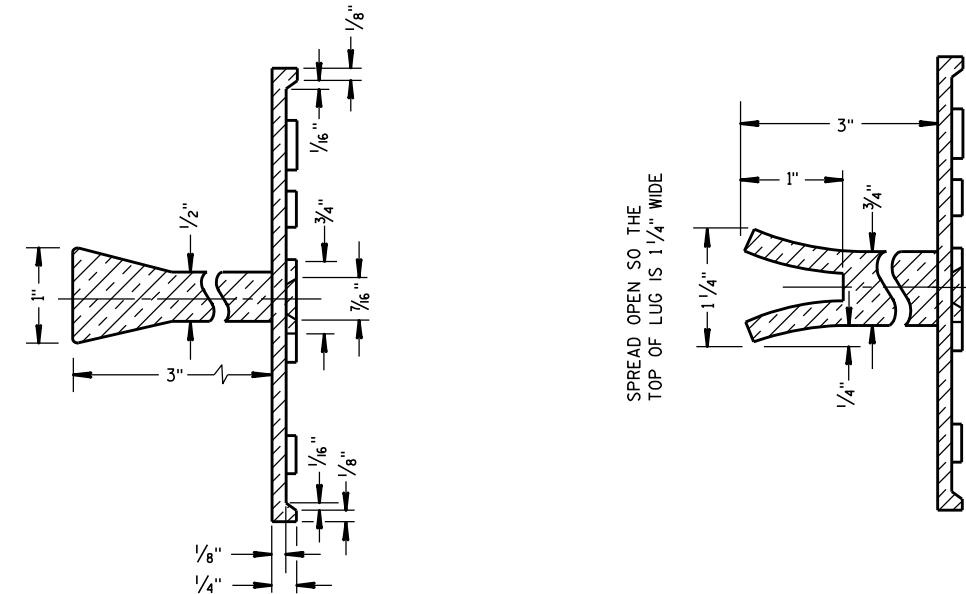
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

6



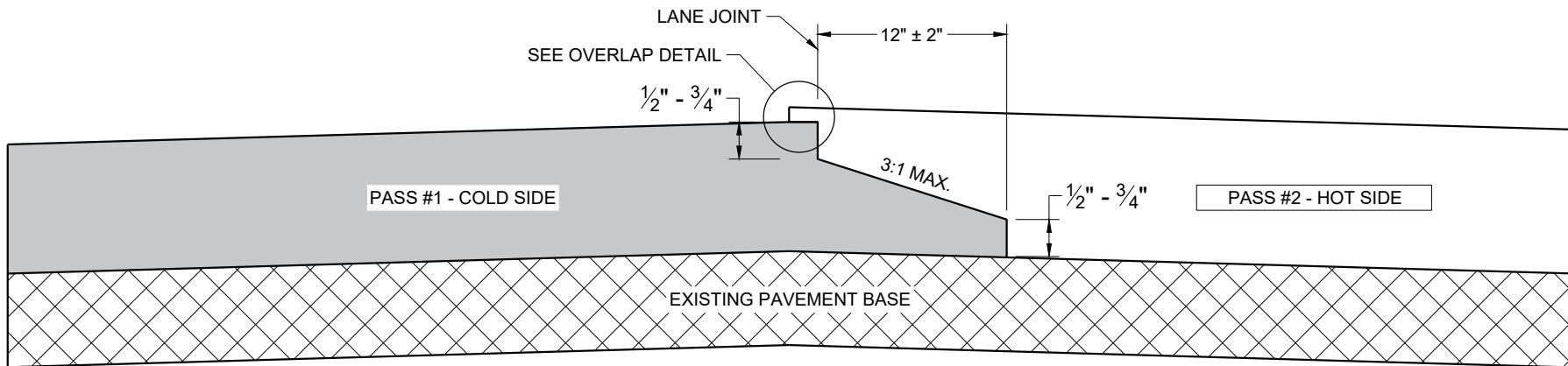
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

S.D.D. 12 A 3-10



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

| | |
|--|---------------|
| NAME PLATE (STRUCTURES) | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED | |
| 3/26/10 | /S/ Scot Beck |
| DATE | 25 |
| FHWA | |
| CHIEF STRUCTURAL DEVELOPER | |
| NEER | |



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**

GENERAL NOTES

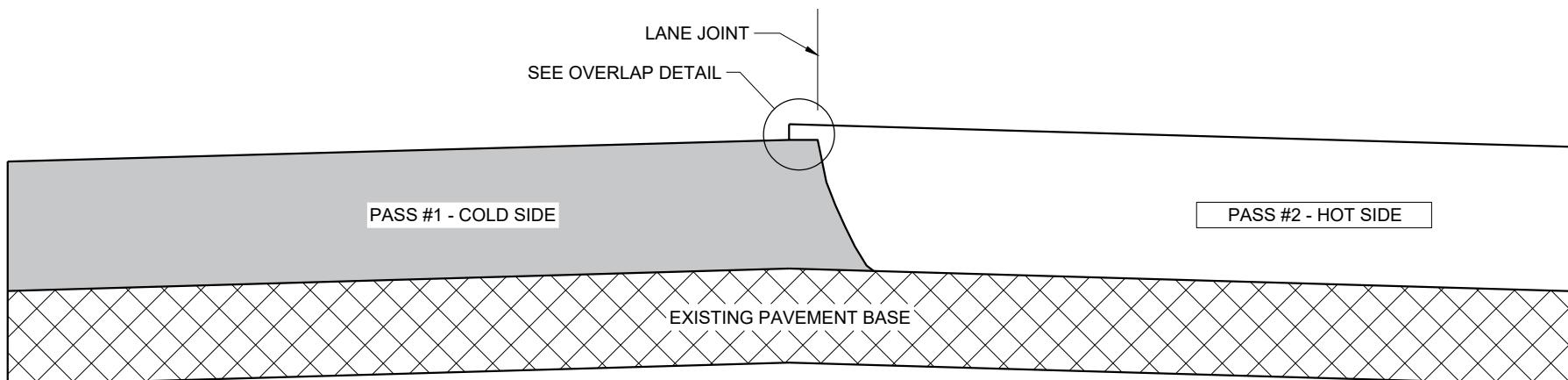
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1'' \pm 0.5''$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1''$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

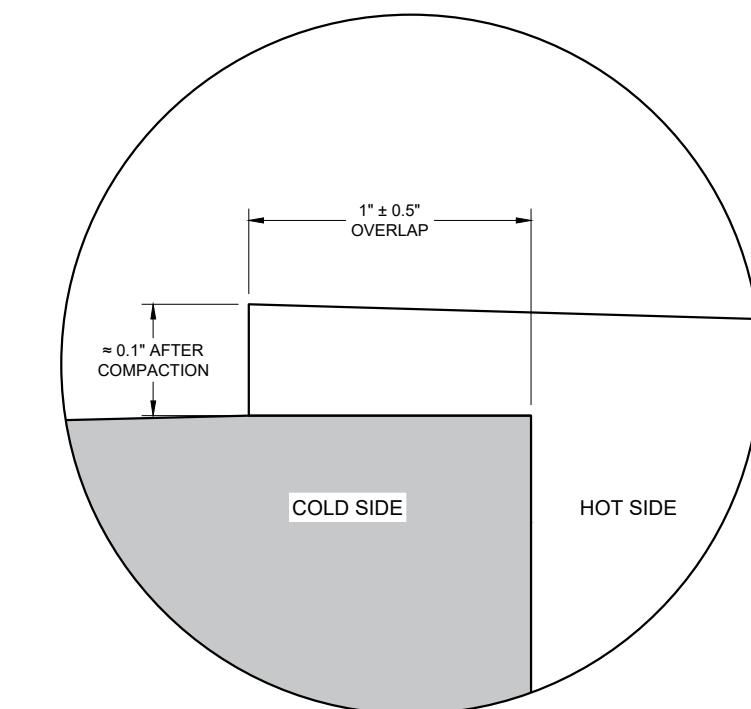
ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2''$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

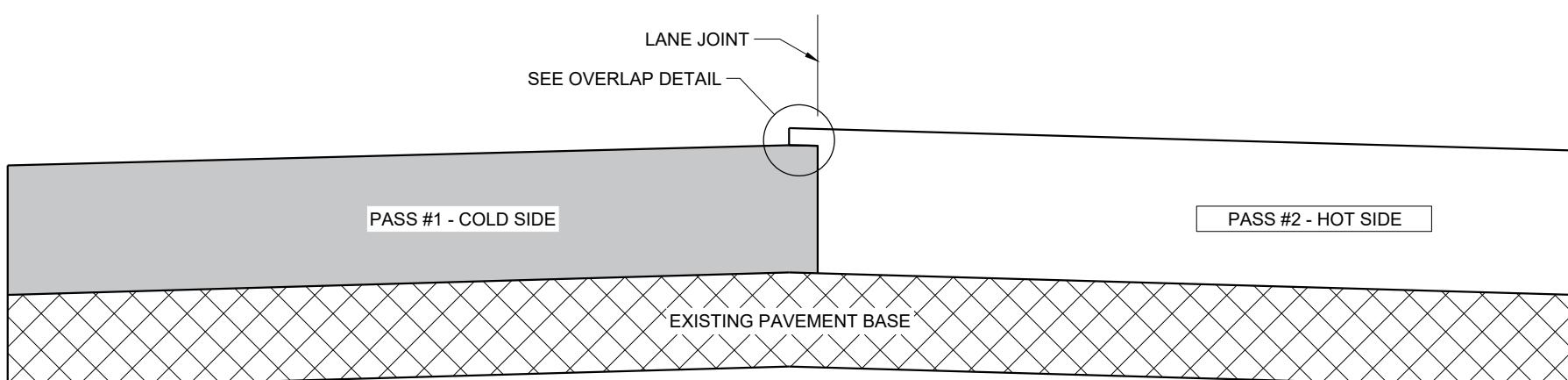
USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR AS THE ENGINEER DIRECTS.



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



OVERLAP DETAIL (TYPICAL)

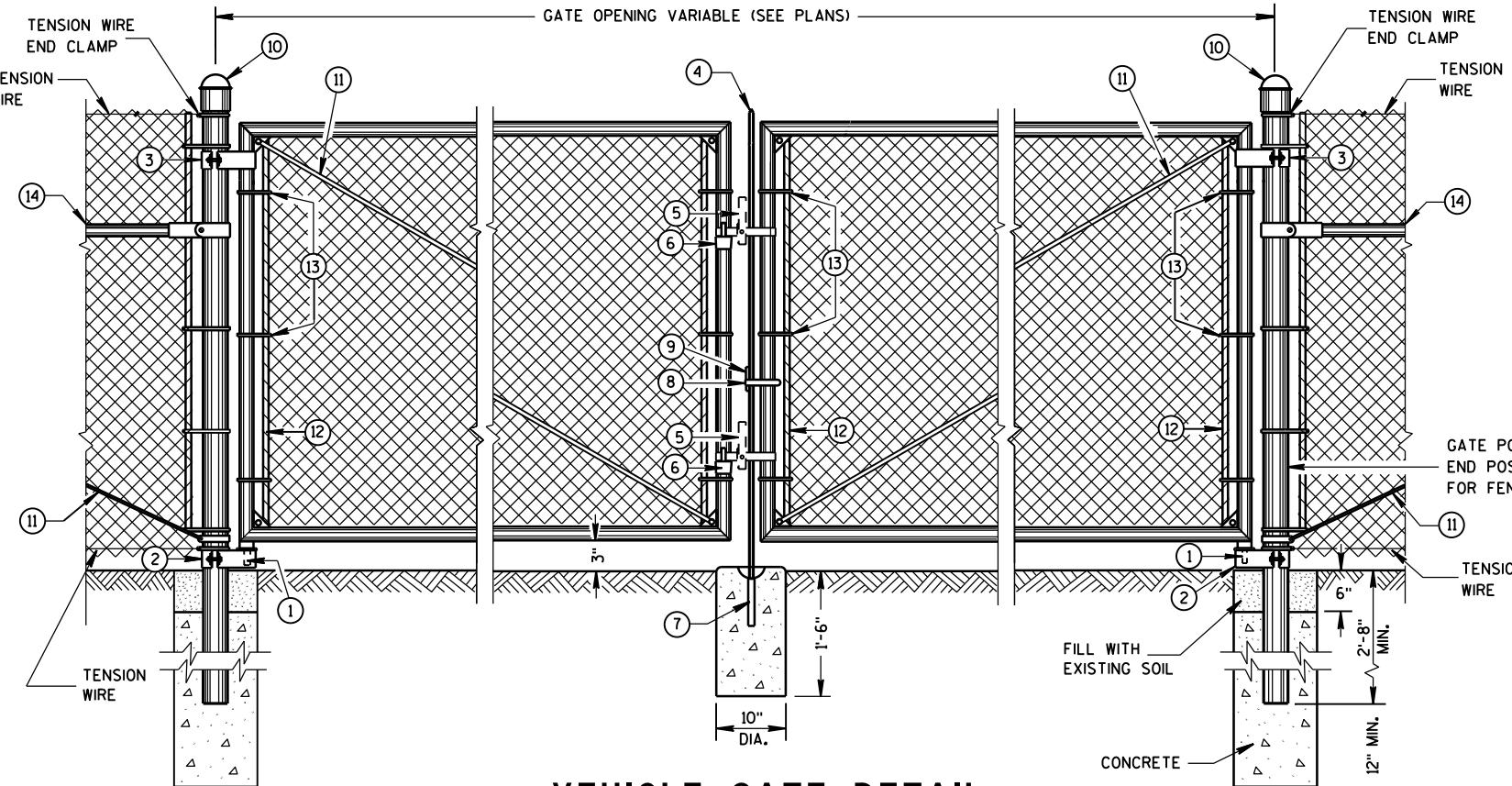


**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

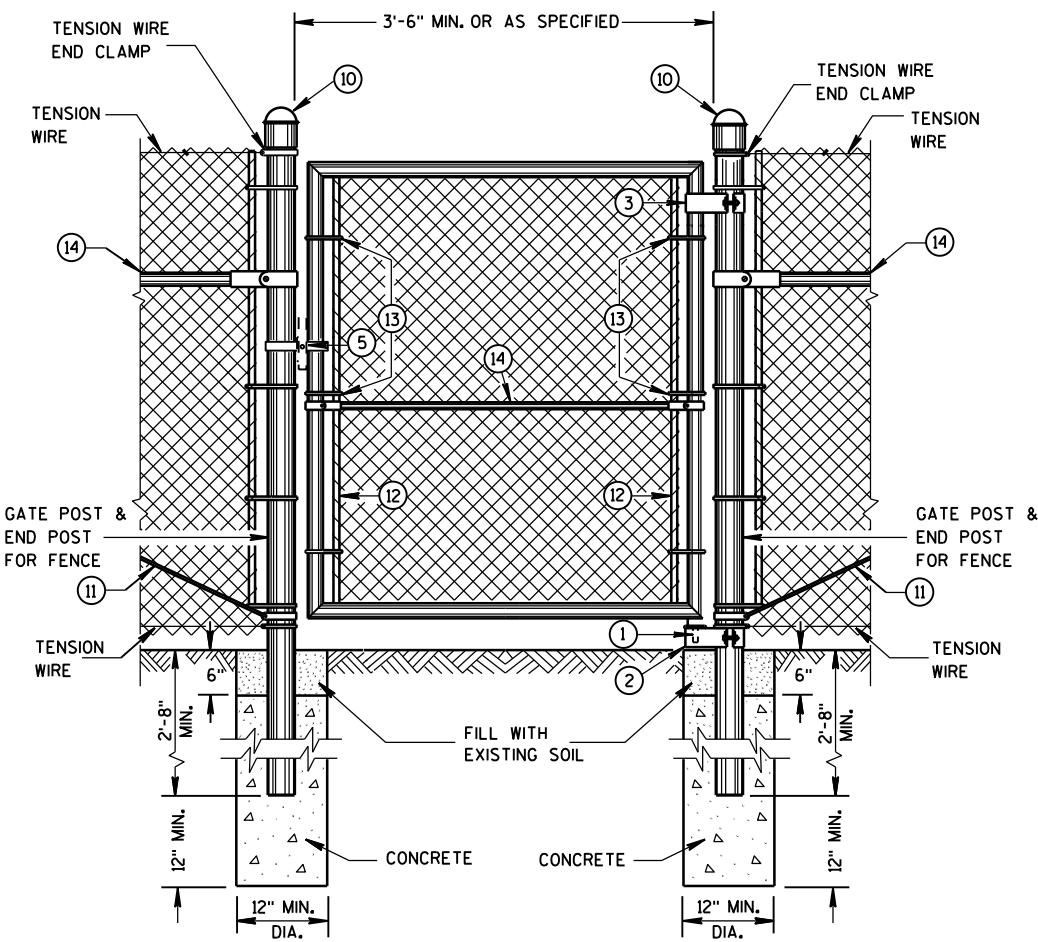
HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2020 /S/ Steven Hefel
DATE HMA PAVEMENT ENGIN 26
FHWA



VEHICLE GATE DETAIL



PEDESTRIAN GATE DETAIL

| USE | FABRIC HEIGHTS FEET | POST TYPE |
|-------------------|--------------------------------|-------------|
| TERMINAL POSTS ** | LESS THAN OR EQUAL TO 6 FT. | SP3 |
| | GREATER THAN OR EQUAL TO 6 FT. | SP4 |
| LINE POSTS | LESS THAN OR EQUAL TO 6 FT. | SP2 |
| | LESS THAN OR EQUAL TO 8 FT. | SP3 |
| | GREATER THAN OR EQUAL TO 8 FT. | SP4 |
| | LESS THAN OR EQUAL TO 8 FT. | FS2 OR FS2† |
| | GREATER THAN OR EQUAL TO 8 FT. | FS3 |

| USE | TYPE |
|------------|------------|
| BRACE RAIL | SP1 OR FS1 |

** INCLUDES END, CORNER, ANGLE, INTERSECTION AND INTERMEDIATE BRACED POSTS

GENERAL NOTES

FENCE POSTS INSTALLED ON CONCRETE WALLS SHALL BE ANCHORED INTO EMBEDDED METAL SLEEVES OR CORED HOLE BY FILLING THE ANNUAL SPACE WITH PEA GRAVEL FOLLOWED BY AN EPOXY RESIN ADHESIVE. THE EPOXY RESIN ADHESIVE SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M 235, CLASS A, B OR C.

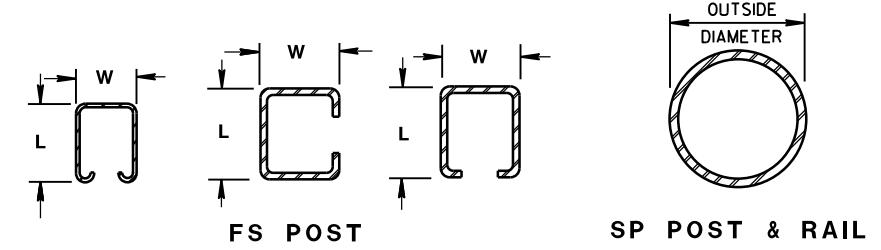
USE FENCE FABRIC KNUCKLED AT BOTH SELVAGES.

FOR LEAF GATES GREATER THAN 8 FEET WIDE, INSTALL INTERIOR VERTICAL BRACE RAIL AT 8 FOOT INTERVALS.

FOR FABRIC HEIGHTS GREATER THAN 8 FEET, INSTALL INTERIOR HORIZONTAL BRACE RAILS TO LEAF GATE.

MAXIMUM SAG FOR OUTER GATE MEMBER SHALL NOT EXCEED THE GREATER OF 1% OF THE LEAF GATE WIDTH OR 2 INCHES.

USE TYPE 2, CLASS 3, MARCELLED/CRIMPED, TENSION WIRE PER ASTM A 817.



CROSS SECTIONS OF POSTS AND RAILS

ROLLED-FORMED STEEL FENCE POST (2.0 OZ./SQ. FT. COATING)

| POST TYPE | LENGTH (L) INCH | WIDTH (W) INCH | WEIGHT LBS/FT |
|-----------|--------------------|-------------------|------------------|
| FS1 | 1.625 | 1.25 | 1.35 |
| FS2† | 1.875 | 1.625 | 1.850 |
| FS2 | 1.875 | 1.625 | 2.400 |
| FS3 | 2.250 | 1.700 | 2.780 |

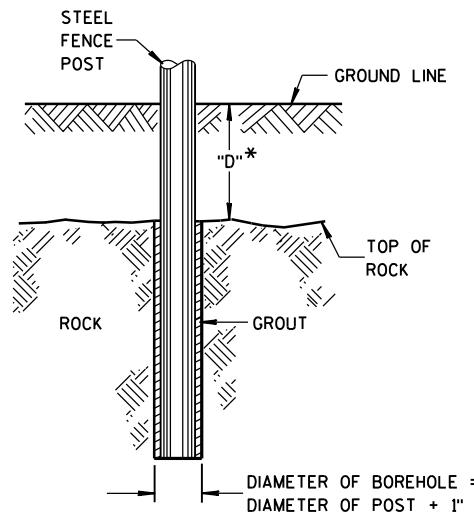
ROUND STEEL FENCE POST (1.8 OZ./SQ. FT. COATING)

| POST TYPE | OUTSIDE DIMENSION INCH | WALL THICKNESS INCH | WEIGHT LBS/FT |
|-----------|------------------------------|---------------------------|------------------|
| SP1 | 1.660 | 0.140 | 2.270 |
| SP2 | 1.900 | 0.145 | 2.720 |
| SP3 | 2.375 | 0.154 | 3.650 |
| SP4 | 2.875 | 0.203 | 5.800 |
| SP5 | 4.000 | 0.226 | 9.120 |
| SP6 | 6.625 | 0.280 | 18.990 |
| SP7 | 8.625 | 0.322 | 28.580 |

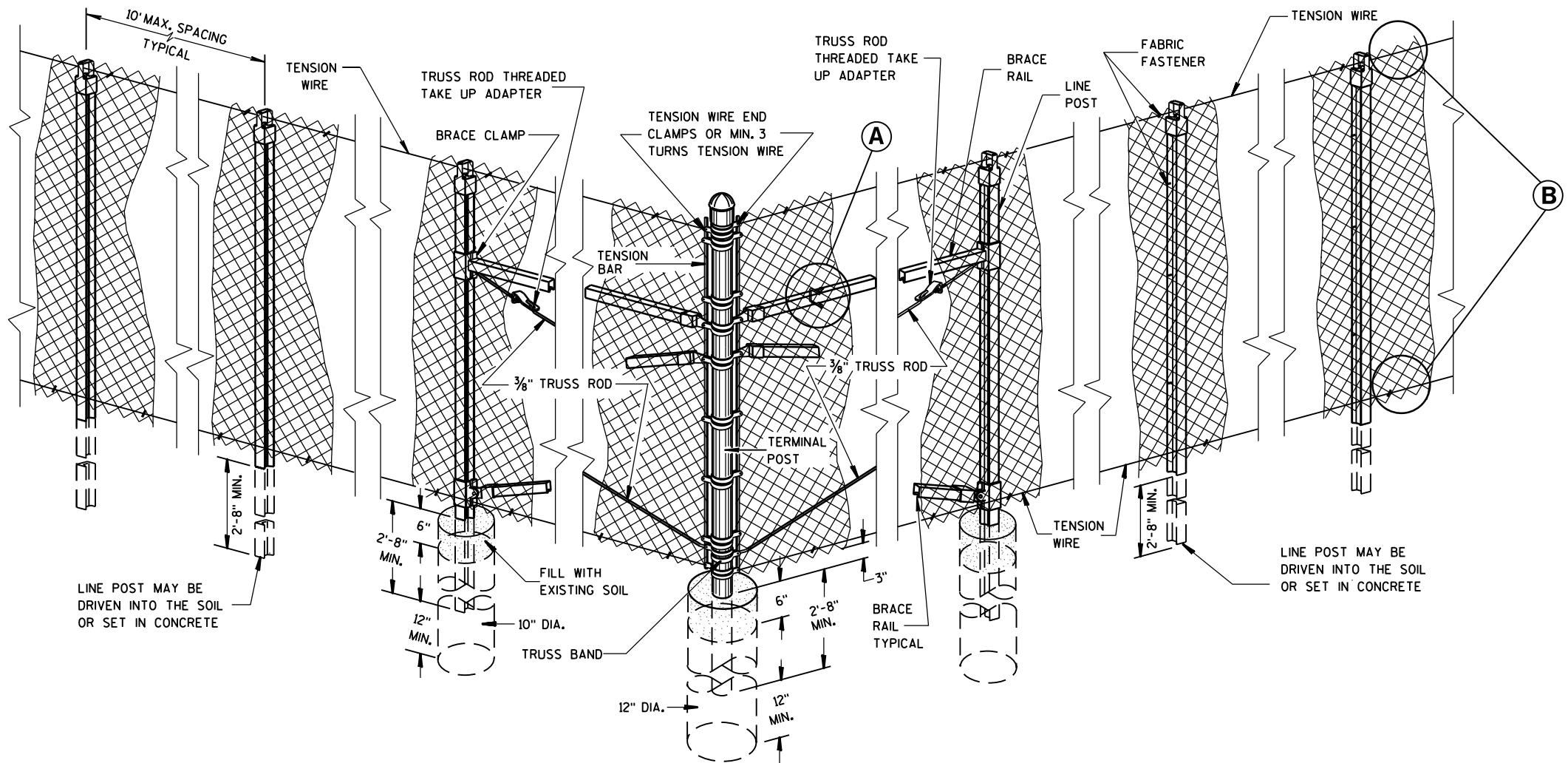
REQUIRED POST SIZE FOR GATES

| USE | LEAF WIDTHS FEET | POST TYPE |
|-------|------------------------------|--------------|
| GATES | LESS THAN OR EQUAL TO 6 FT. | SP4 |
| | LESS THAN OR EQUAL TO 13 FT. | SP5 |
| | LESS THAN OR EQUAL TO 18 FT. | SP6 |
| | LESS THAN OR EQUAL TO 23 FT. | SP7 |

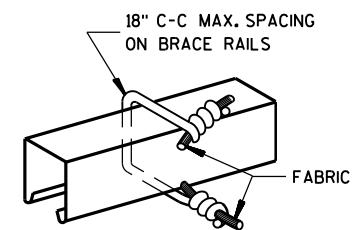
FENCE CHAIN LINK



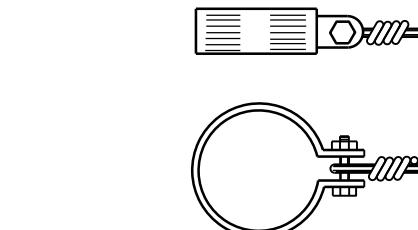
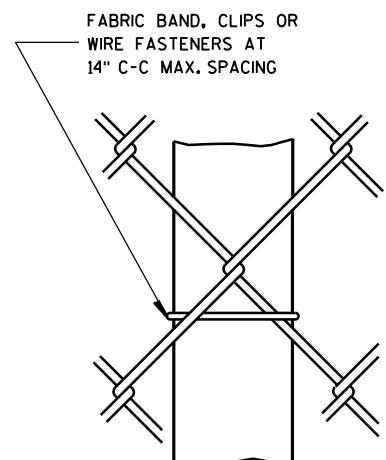
ROCK INSTALLATION OF LINE POST



END, CORNER, ANGLE INTERSECTION & INTERMEDIATE BRACED POSTS

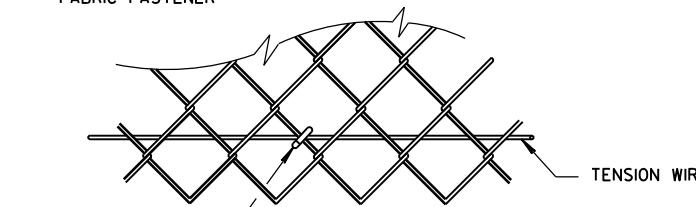
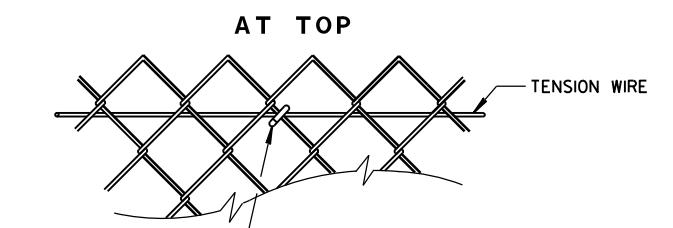


BRACE RAIL
FABRIC FASTENER
Ⓐ



TENSION WIRE END CLAMP

LINE POST
FABRIC FASTENER

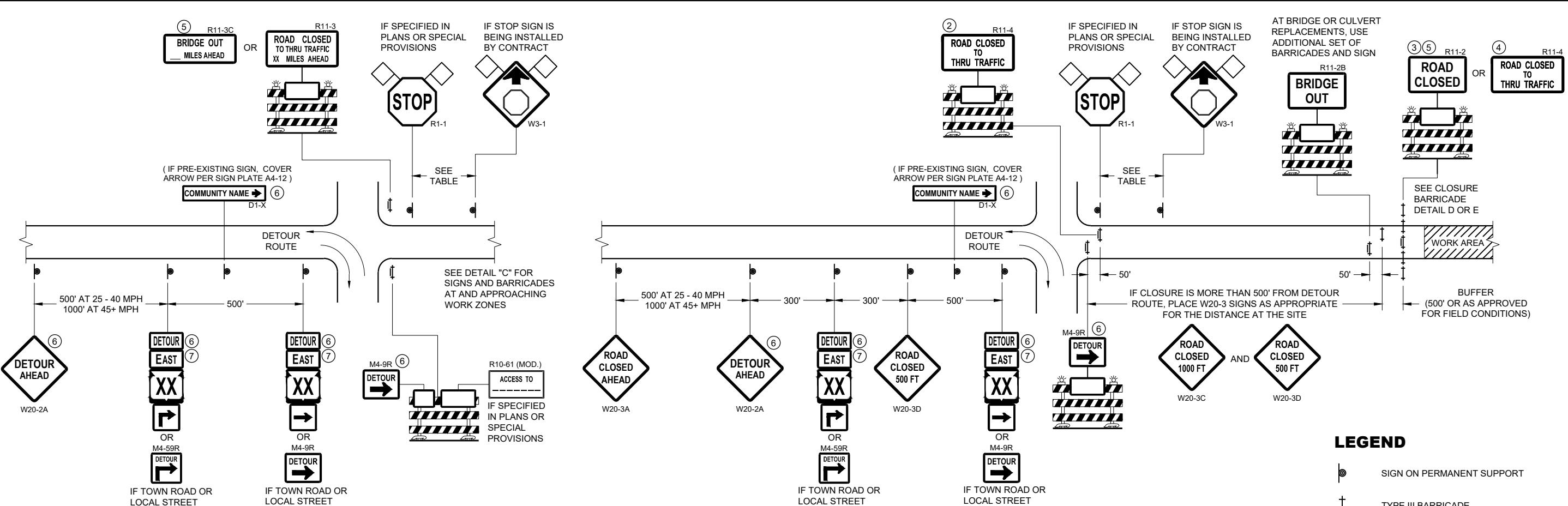


AT BOTTOM
SELVAGES
Ⓑ

FENCE CHAIN LINK

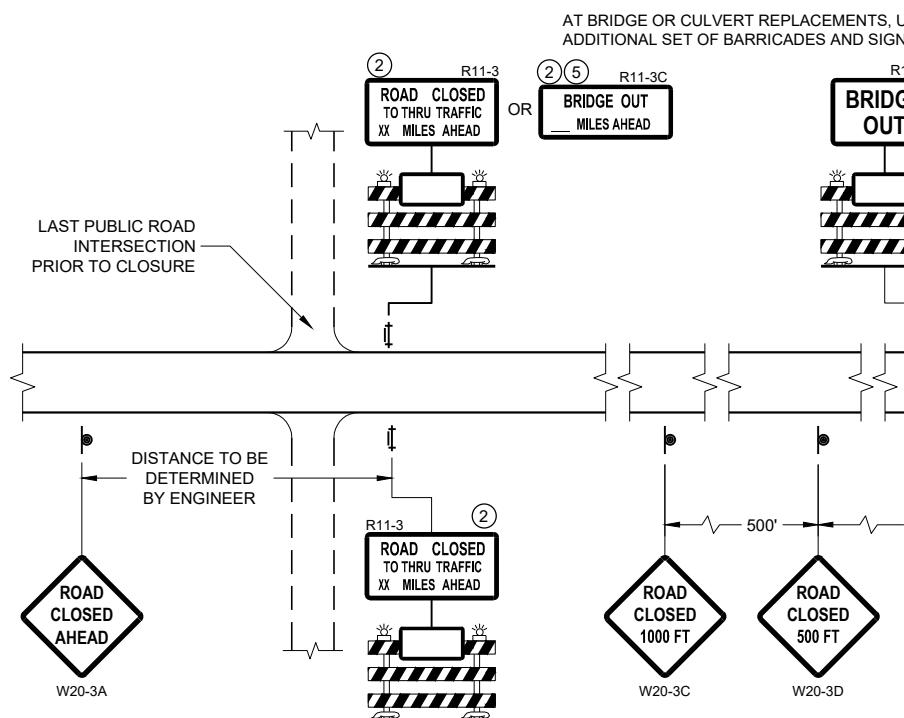
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
FEB. 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS D28
FHWA ENT
ENGINEER



DETAIL A MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE GREATER THAN OR EQUAL TO $\frac{1}{2}$ MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C MAINLINE CLOSURE, NO POSTED DETOUR

DETAIL B MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN $\frac{1}{2}$ MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)

| SPEED LIMIT (MPH) | "STOP AHEAD" ADVANCE WARNING DISTANCE (FT) |
|-------------------|--|
| 25 | 200 |
| 30 | 200 |
| 35 | 350 |
| 40 | 350 |
| 45 | 500 |
| 50 | 550 |
| 55 | 750 |

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidke
DATE
WORK ZONE ENGINEER 29
FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11 - 2 SHALL BE 48" X 30"

R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"

M4 - 9 SHALL BE 30" X 24"

M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

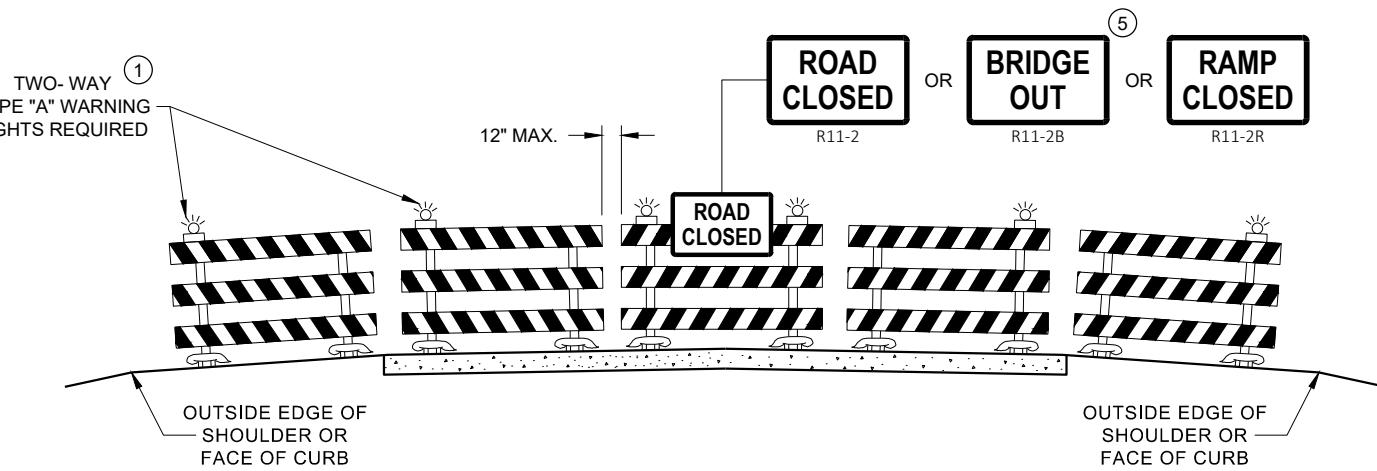
M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)

M05 - 1 AND M06 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)

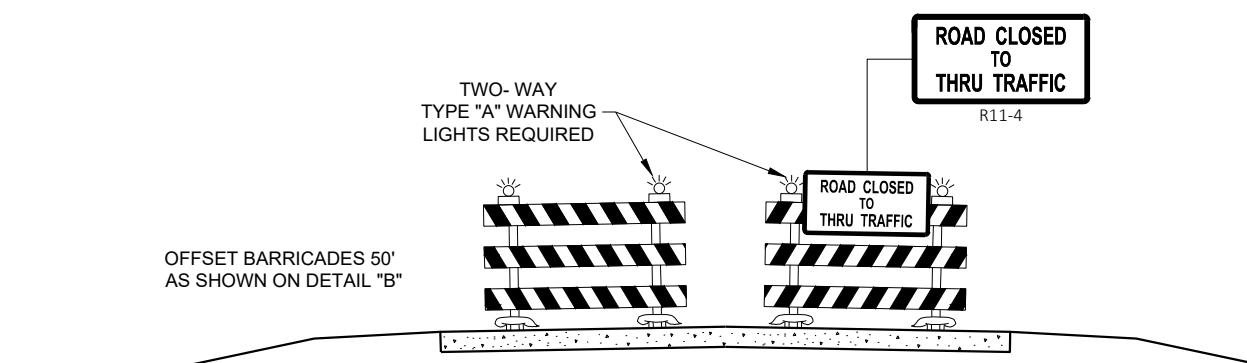
D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

R1 - 1 SHALL BE 36" X 36"



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW

6



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SDD 15C02 - 09b

SEE SDD 15C2 - SHEET "a" FOR LEGEND

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

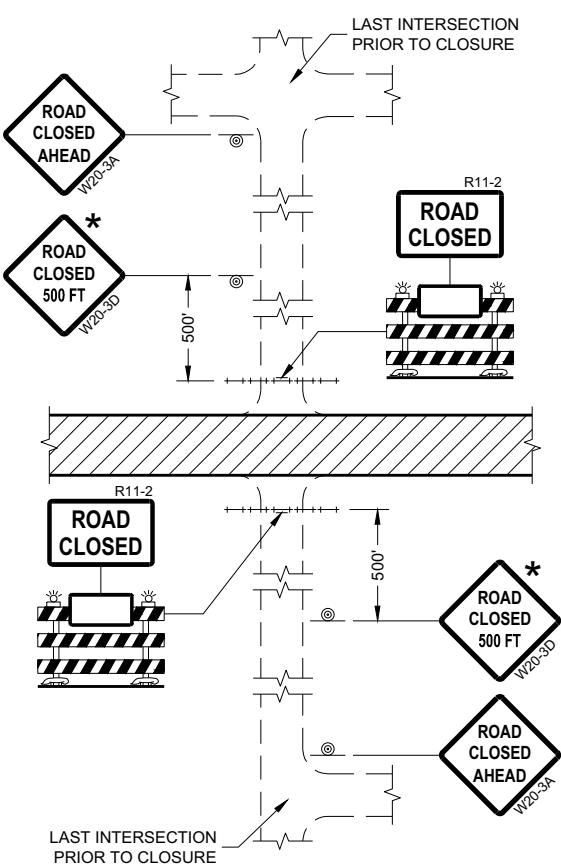
BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

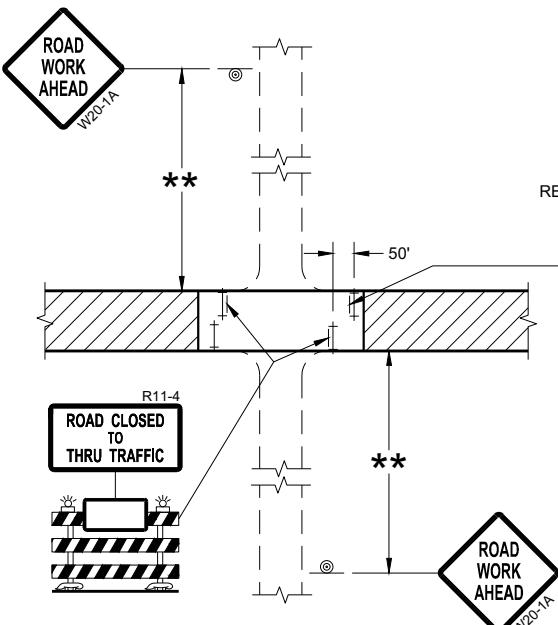
APPROVED
May 2023
DATE
FHWA

/S/ Andrew Heidke
WORK ZONE ENGINEER 30

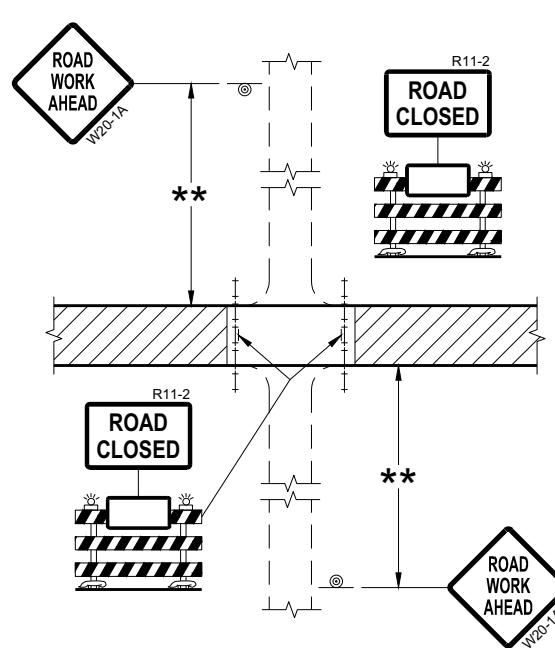
SDD 15C02 - 09b



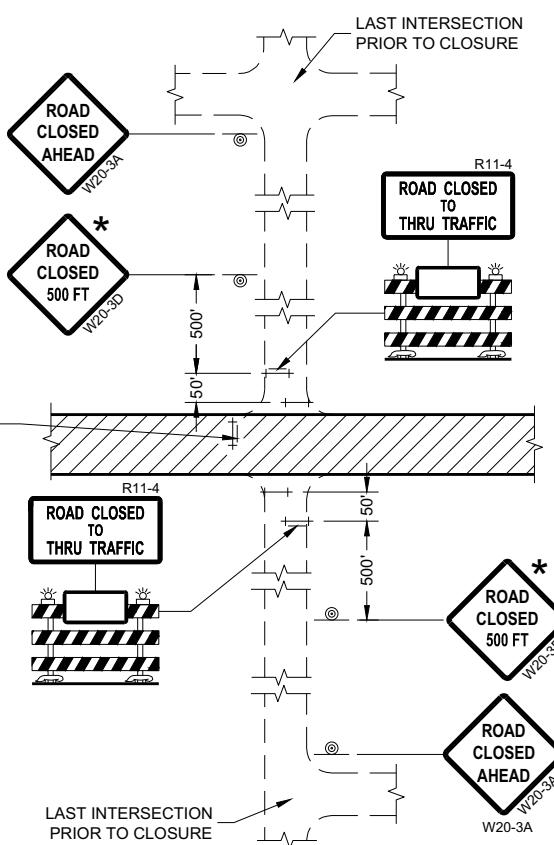
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED.
CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT)



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE (500 FEET DESIRABLE) TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

* OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FEET OR LESS FROM THE WORK ZONE.

** 500' MAX. OR AT LAST INTERSECTION, WHICHEVER IS CLOSEST.

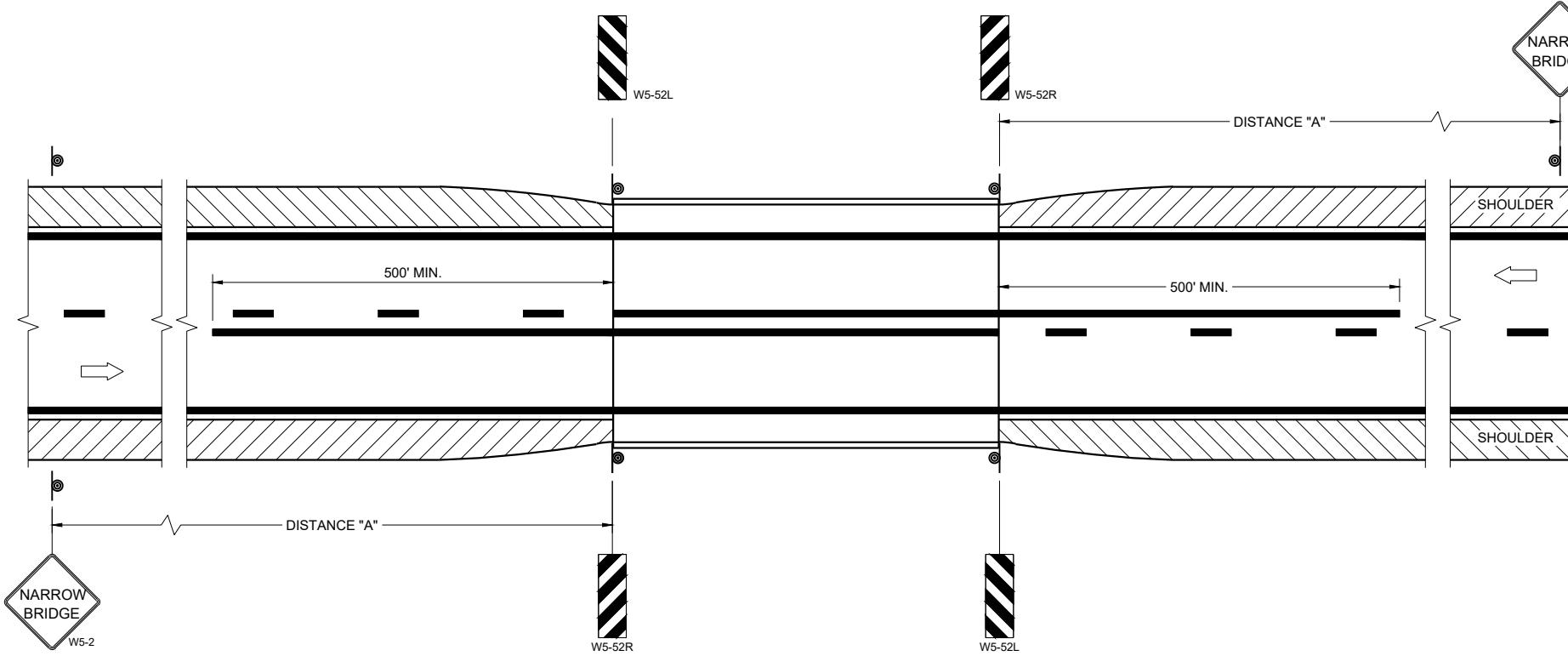
LEGEND

- SIGN ON PERMANENT SUPPORT
- ± TYPE III BARRICADE
- || TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

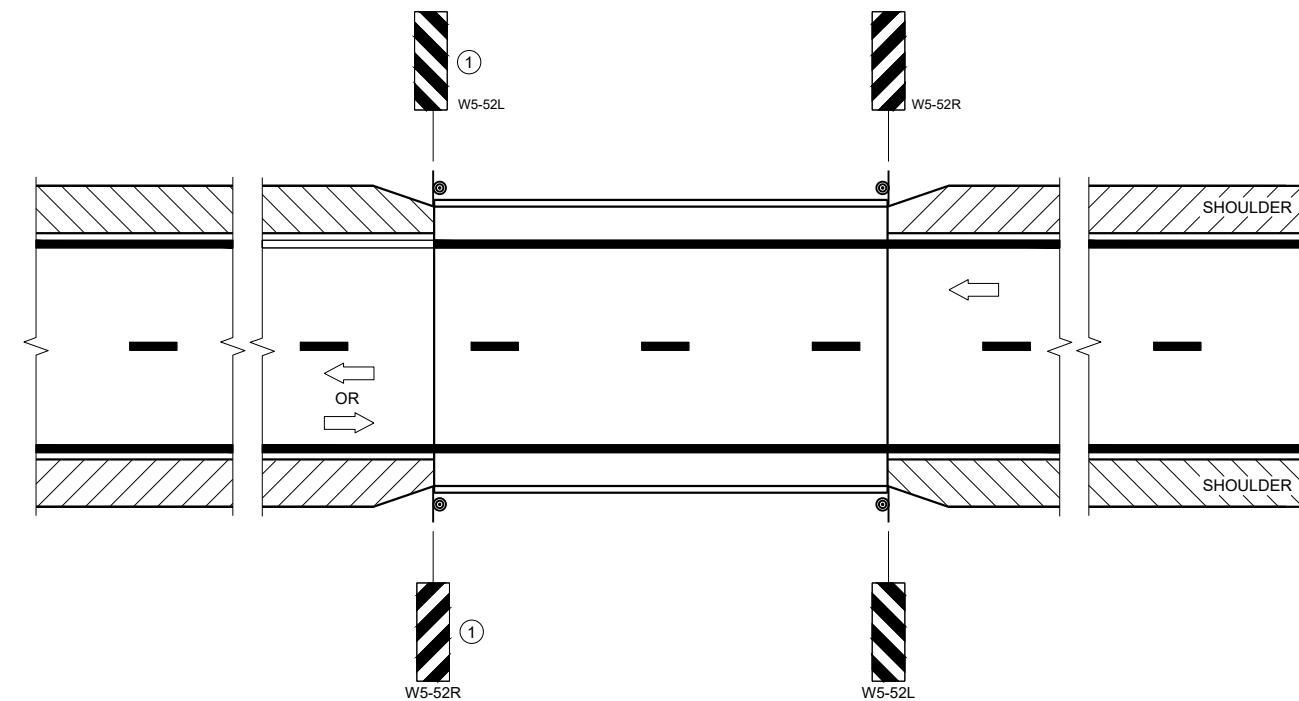
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidke
DATE
FHWA
WORK ZONE ENGINEER 31



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

Ⓐ SIGN ON PERMANENT SUPPORT

→ DIRECTION OF TRAFFIC

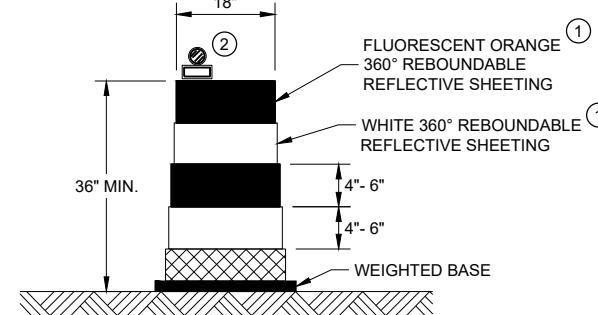
DISTANCE TABLE

| POSTED OR 85TH PERCENTILE SPEED | DISTANCE "A" |
|---------------------------------|--------------|
| 25 | 150' |
| 30 | 200' |
| 35 | 250' |
| 40 | 300' |
| 45 | 400' |
| 50 | 550' |
| 55 | 700' |

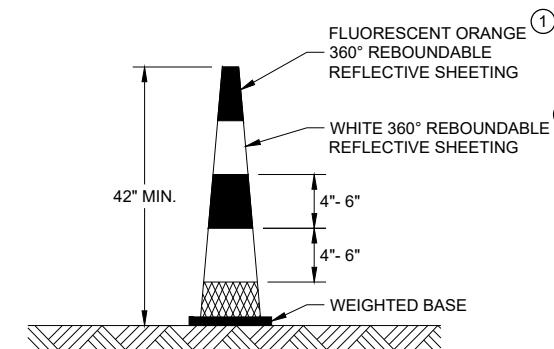
SIGNING AND MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Jeannie Silver
DATE
FHWA
Statewide Pavement Marking Engineer

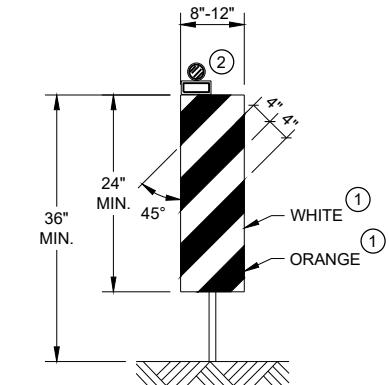
**DRUM**

BALLAST WIDTHS
RANGE FROM 24"-36"

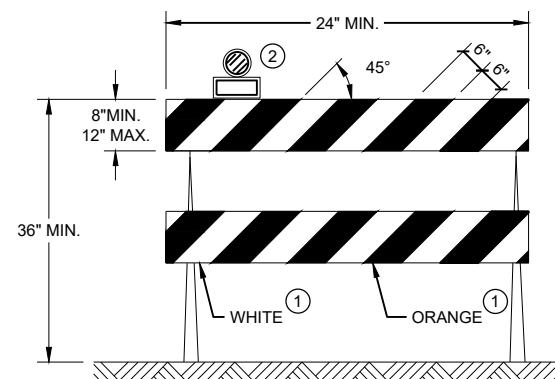
**42" CONE**

DO NOT USE IN TAPERS
 $\frac{1}{2}$ SPACING OF DRUMS

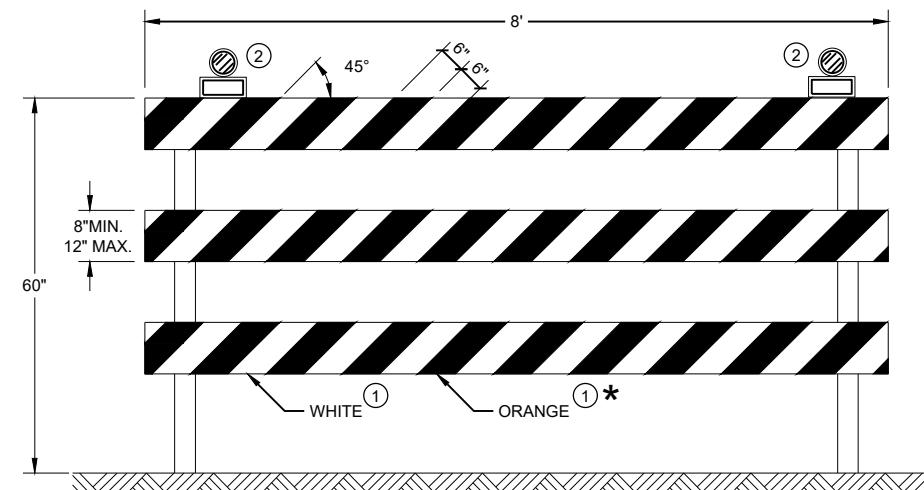
BALLAST WIDTHS
RANGE FROM 14"-20"

**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

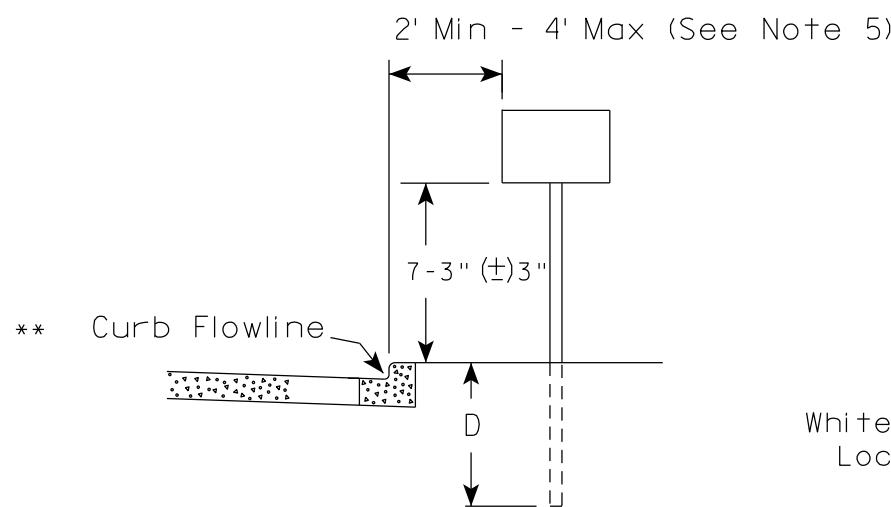
| |
|---------------------------------|
| CHANNELIZING DEVICES |
| DRUMS, CONES, BARRICADES |
| AND VERTICAL PANELS |

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

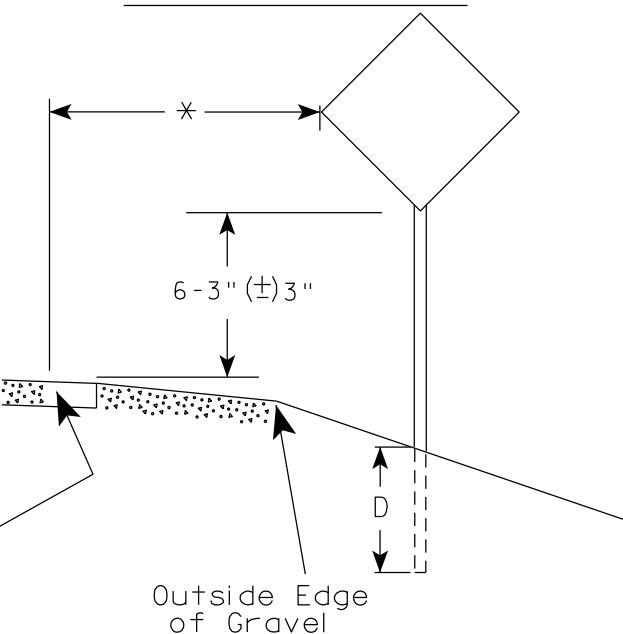
APPROVED
November 2022 /S/ Andrew Heidtke
DATE
FHWA

WORK ZONE ENGINEER 33

URBAN AREA



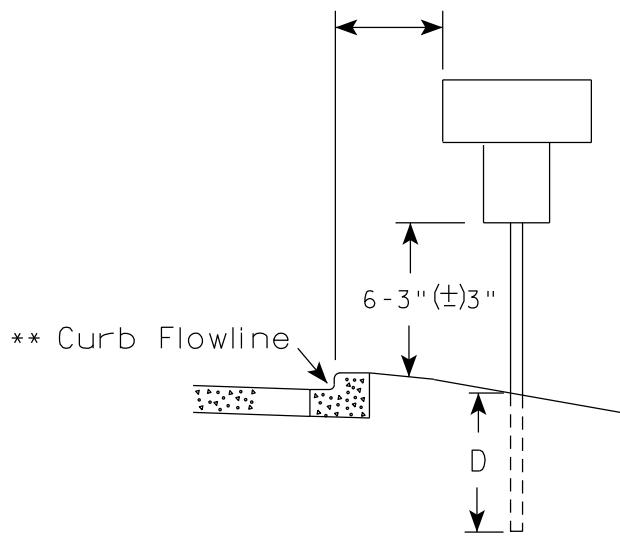
RURAL AREA (See Note 2)



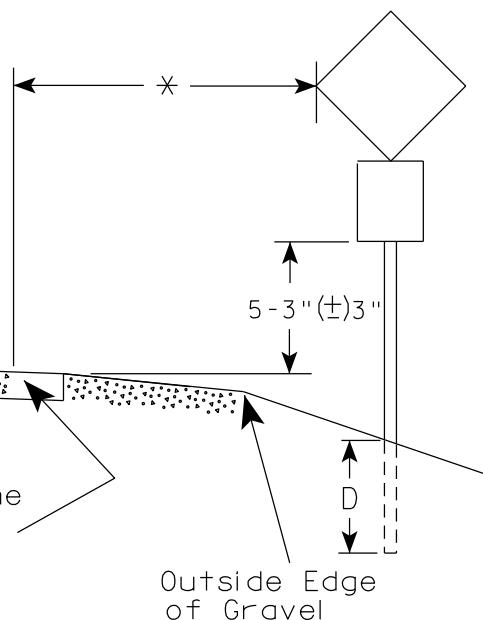
GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
3. The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
4. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

2' Min - 4' Max (See Note 5)



White Edgeline Location



7

7

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

POST EMBEDMENT DEPTH

| Area of Sign Installation (Sq. Ft.) | D (Min) |
|---------------------------------------|-----------|
| 20 or Less | 4' |
| Greater than 20 | 5' |

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew P. Rauch
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-3.23

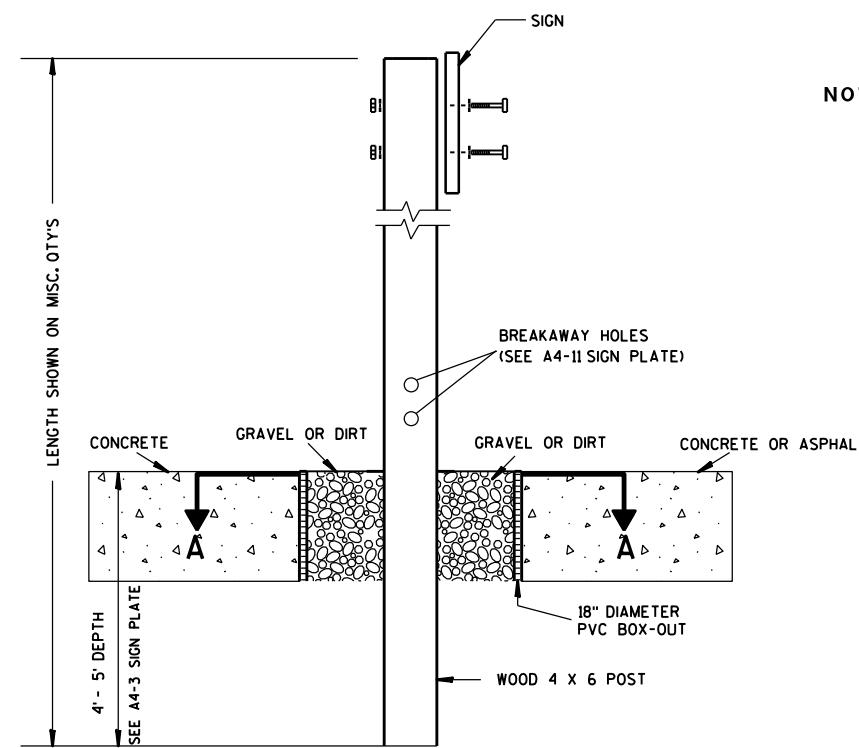
PROJECT NO:

HWY:

COUNTY:

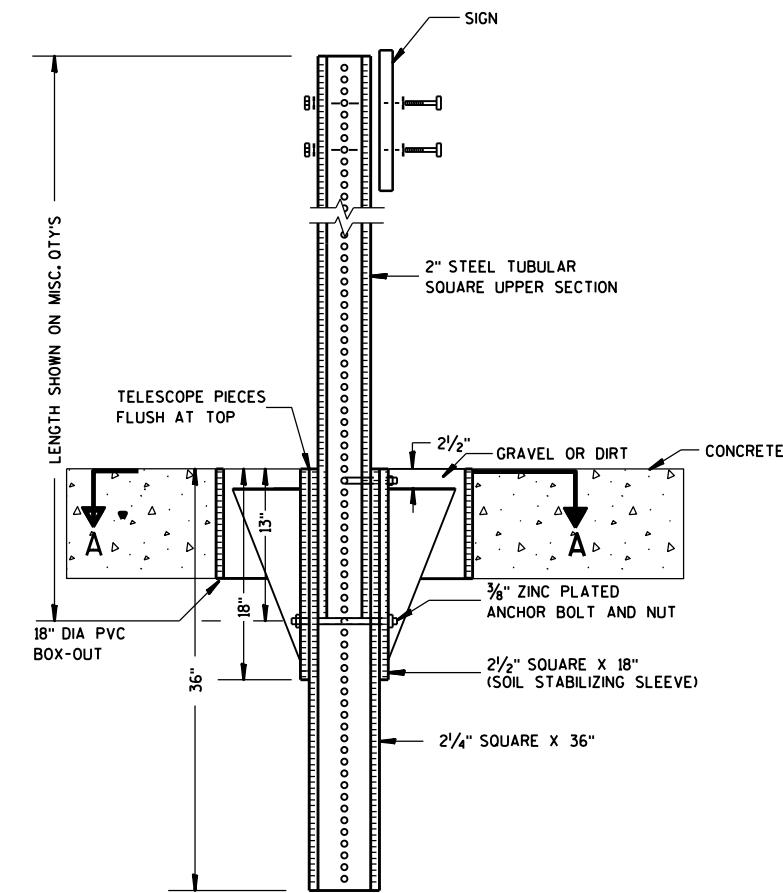
SHEET NO: 34

E



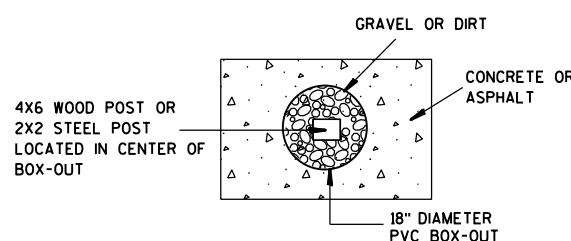
ELEVATION VIEW

DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

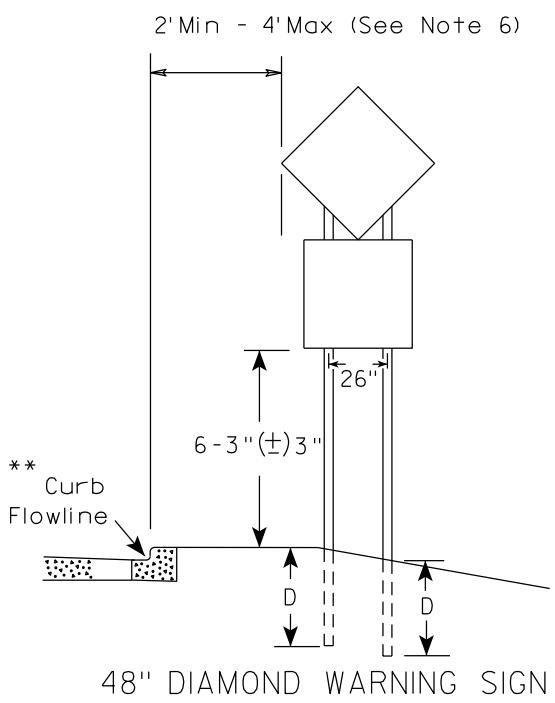
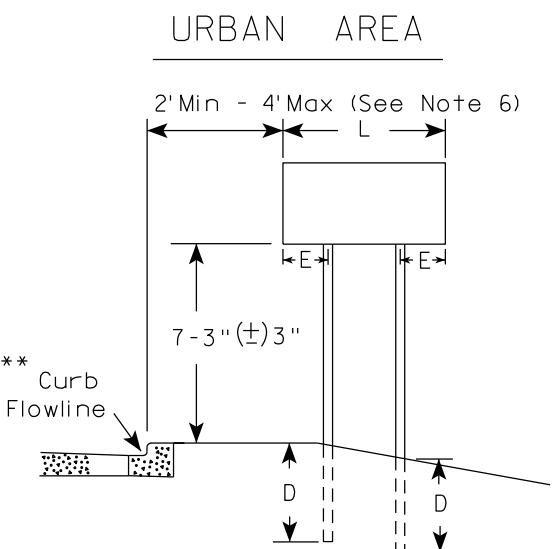
**SIGN POST
BOX-OUTS
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

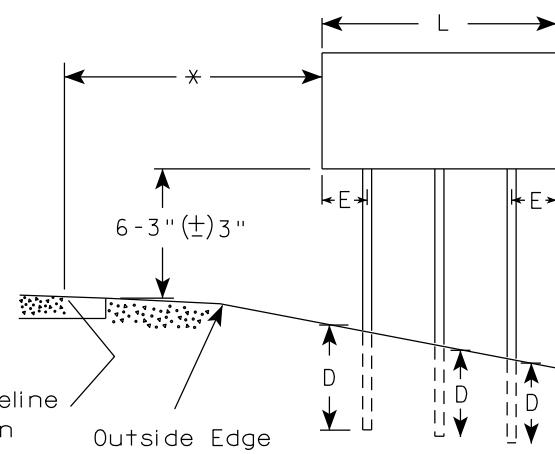
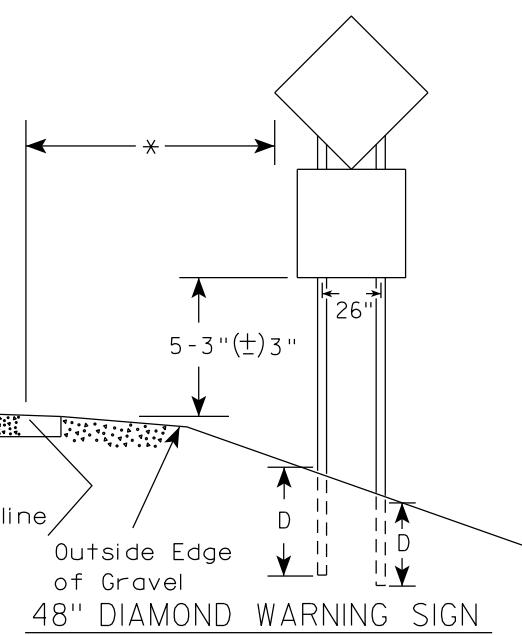
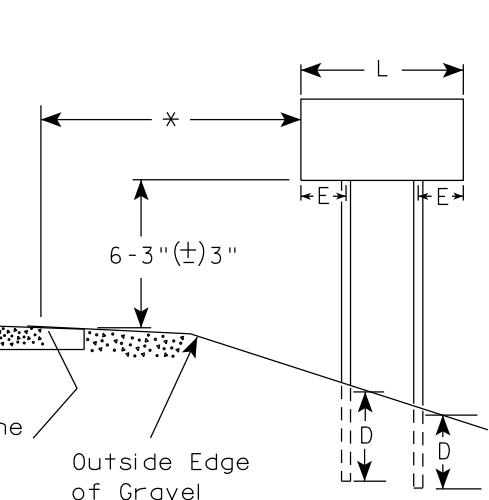
APPROVED
Matthew P. Rauch
for State Traffic Engineer
DATE 1/27/14 PLATF 35 A4-3B.1

GENERAL NOTES

- For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (\pm 3") or 6'-3" (\pm 3") depending upon existence of sub-sign.
- The (\pm) tolerance for mounting height is 3 inches.
- J-Assemblies are considered to be one sign for mounting height.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding signs shall be mounted at a height of 5'-3" (\pm 3") or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (\pm 3"). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (\pm 3").



RURAL AREA (See Note 3)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)

| L | E |
|------------------|-----|
| Greater than 48" | 12" |
| Less than 60" | |
| 60" to 108" | L/5 |

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)

| L | E |
|---------------------------|-----|
| Greater than 108" to 144" | 12" |

POST EMBEDMENT DEPTH

| Area of Sign Installation (Sq. Ft.) | D (Min) |
|---------------------------------------|-----------|
| 20 or Less | 4' |
| Greater than 20 | 5' |

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

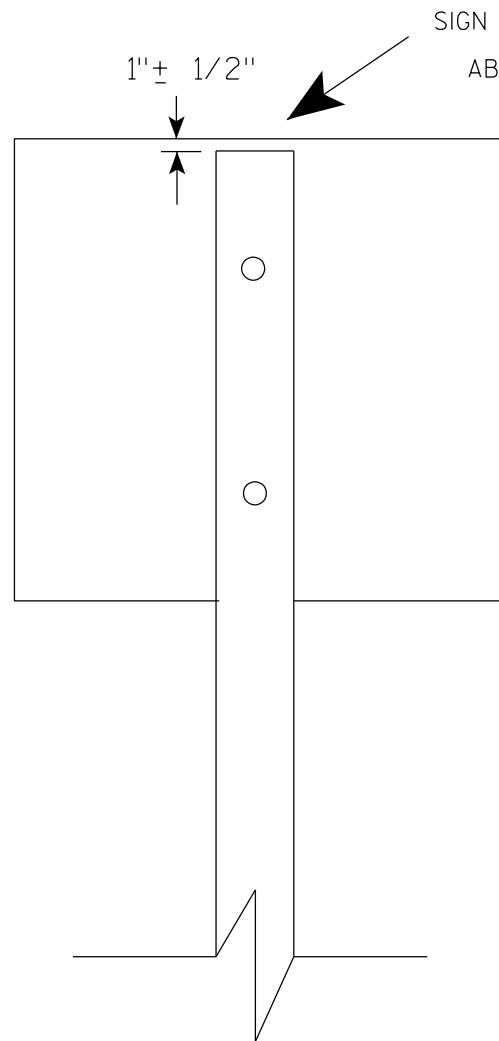
PROJECT NO:

HWY:

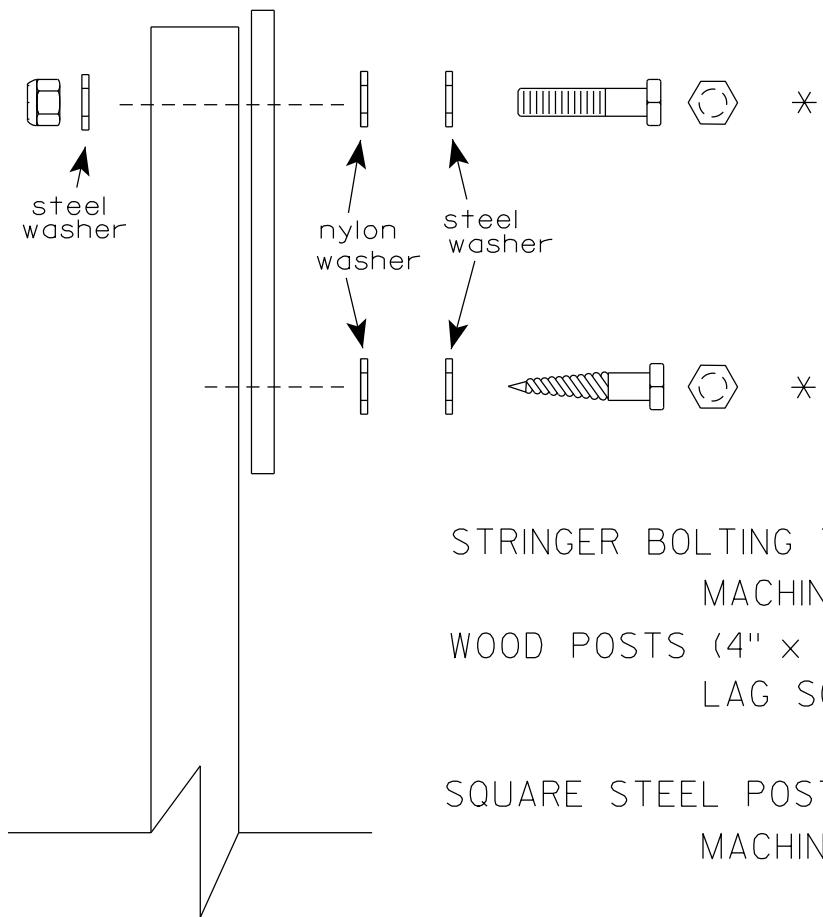
COUNTY:

SHEET NO: 36

E



SIGN SHALL BE MOUNTED TO PROJECT
ABOVE THE TOP OF THE POST



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation :B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL

O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

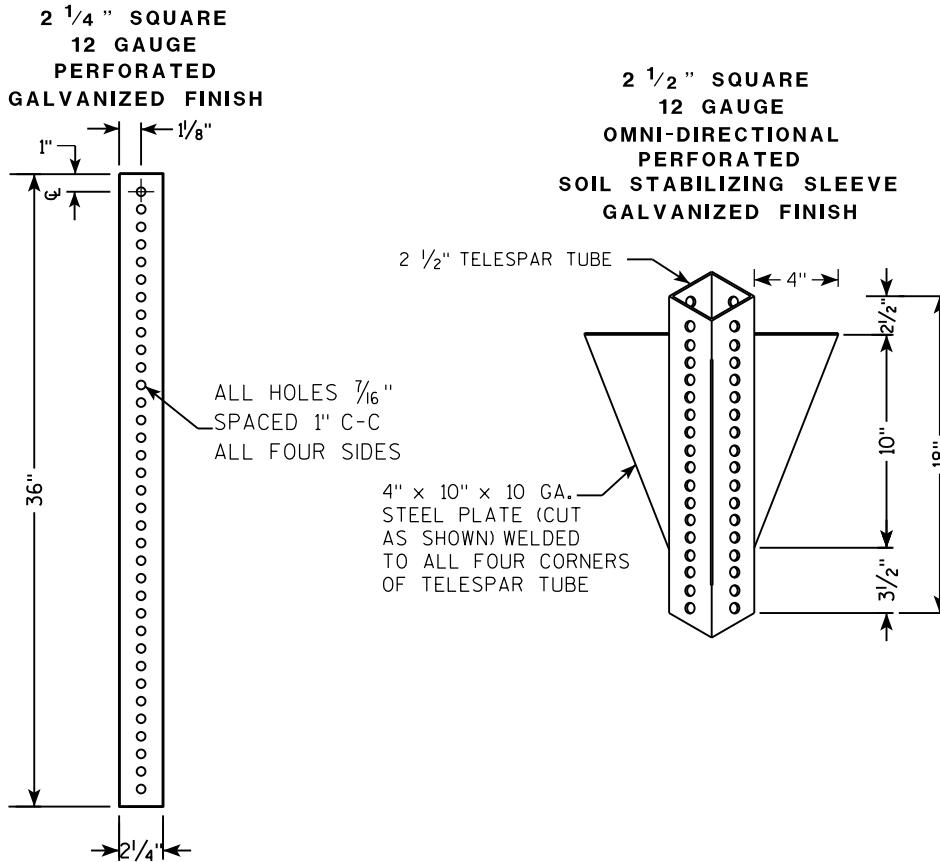
ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

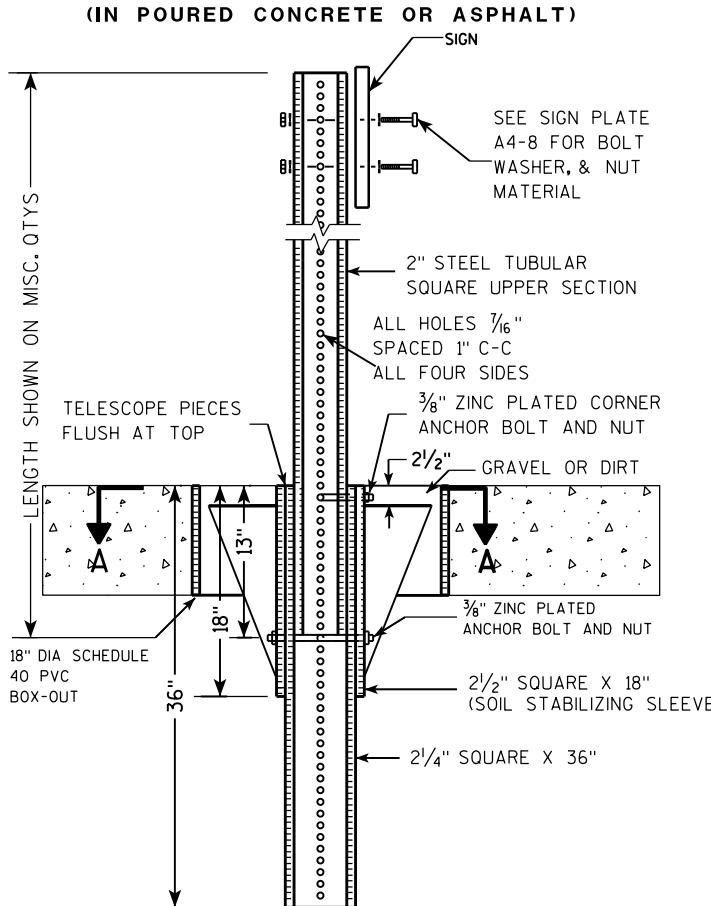
APPROVED *Matthew R Rauch*
for State Traffic Engineer

DATE 4/1/2020 PLATE NO. A4-8.9

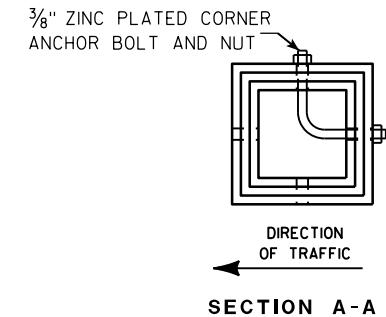
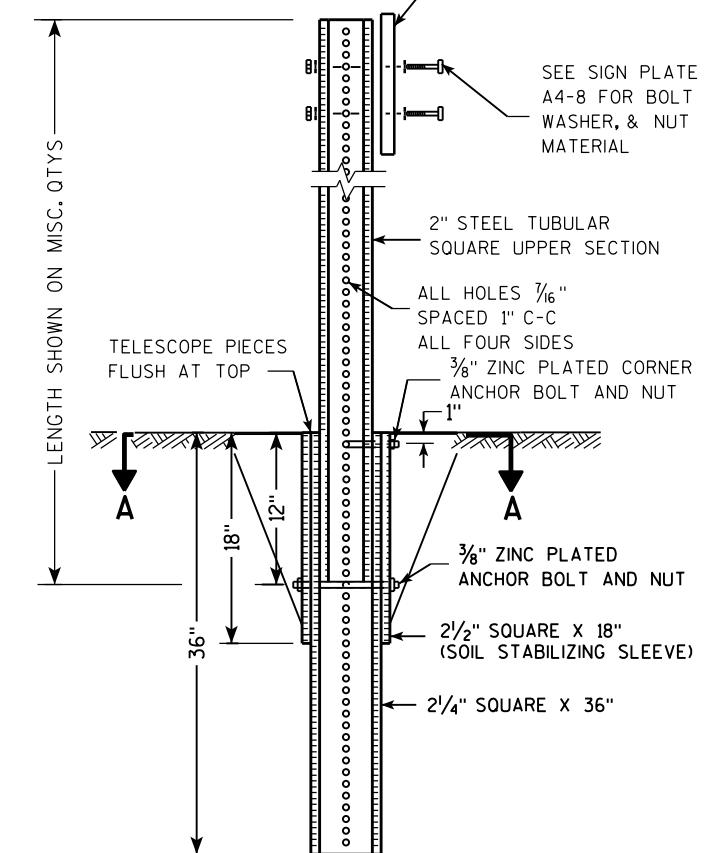
TELESCOPIC TUBING ANCHORS TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST (IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST (IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



| Area of Sign Installation (Sq. Ft.) | Number of Required Posts |
|--|--------------------------|
| 9 or less | 1 |
| Greater than 9 less than or equal to 18 | 2 |
| Greater than 18 less than or equal to 27 | 3 |

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST**
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew P Rauch

for State Traffic Engineer

DATE 2/05/15 PLATI 38 14-9.9

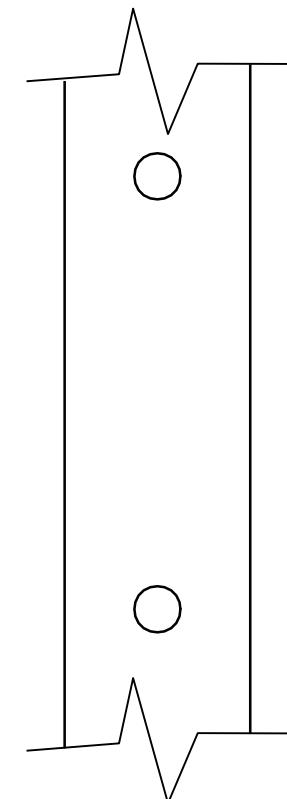
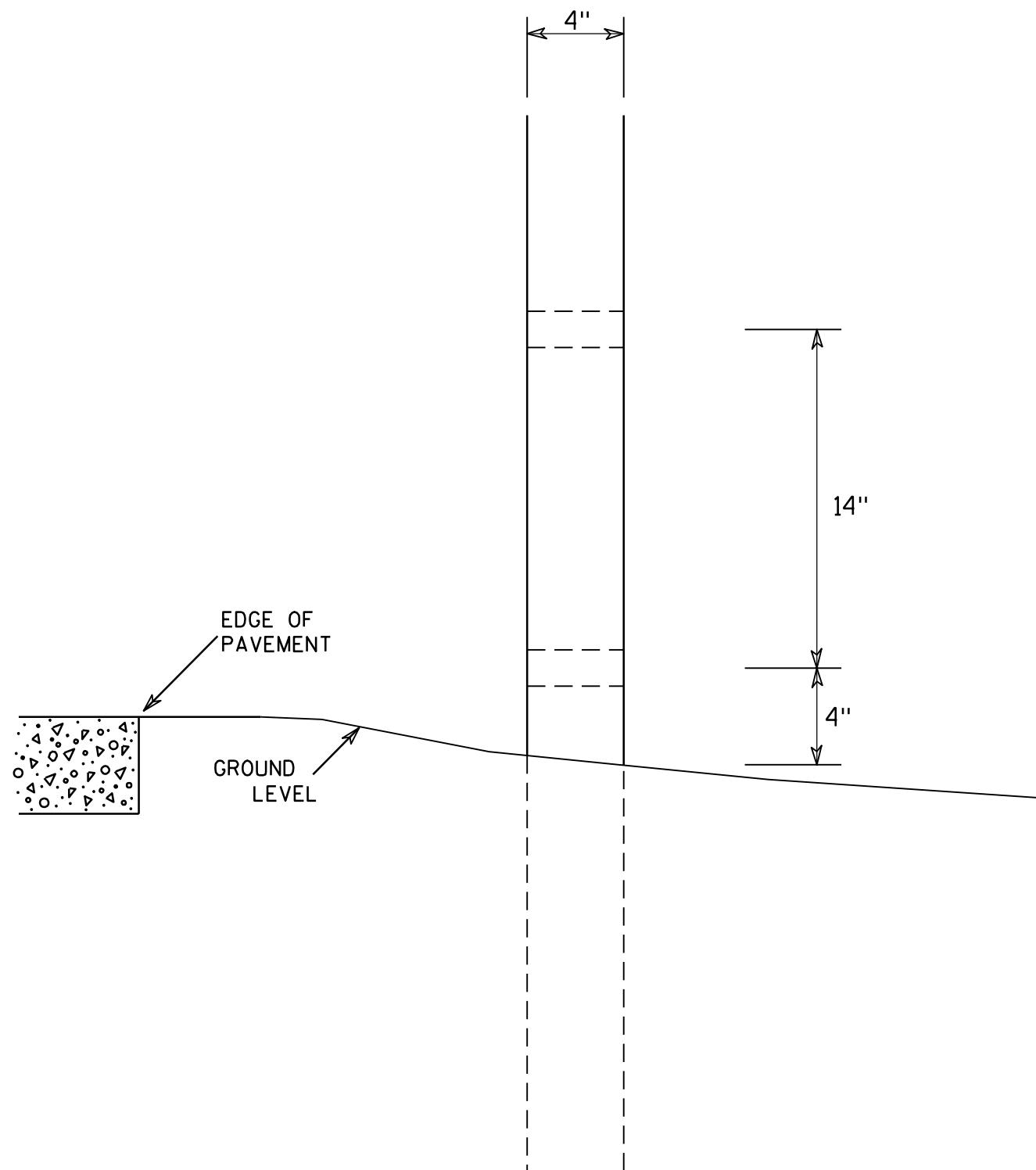
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two $1\frac{1}{2}$ " diameter holes drilled perpendicular to the roadway centerline.

| | |
|----------------------------------|--|
| 4 X 6 WOOD POST MODIFICATIONS | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Cheska J. Sprey</i> for State Traffic Engineer |
| DATE 3/27/97 PLATE NO. A4-11.2 | |

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 39

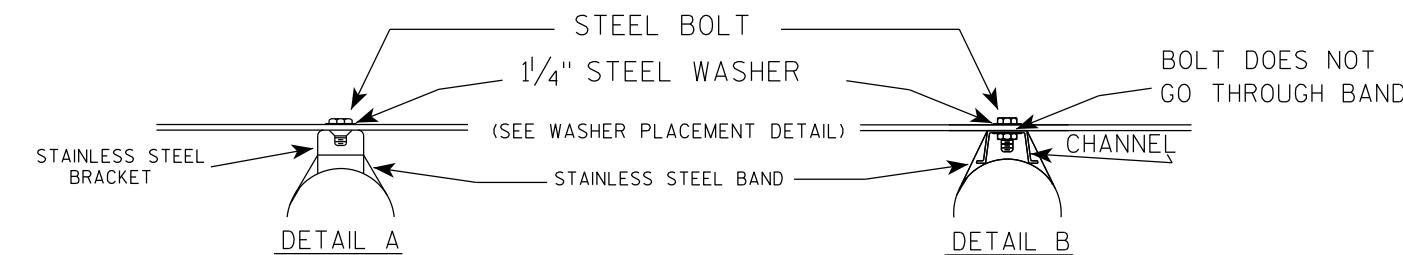
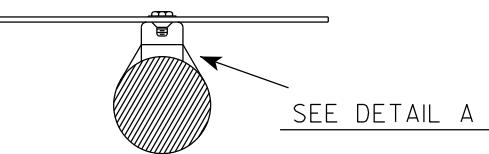
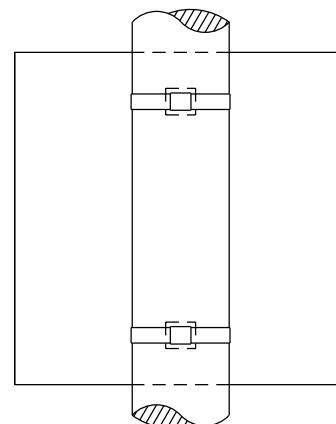
E

BANDING

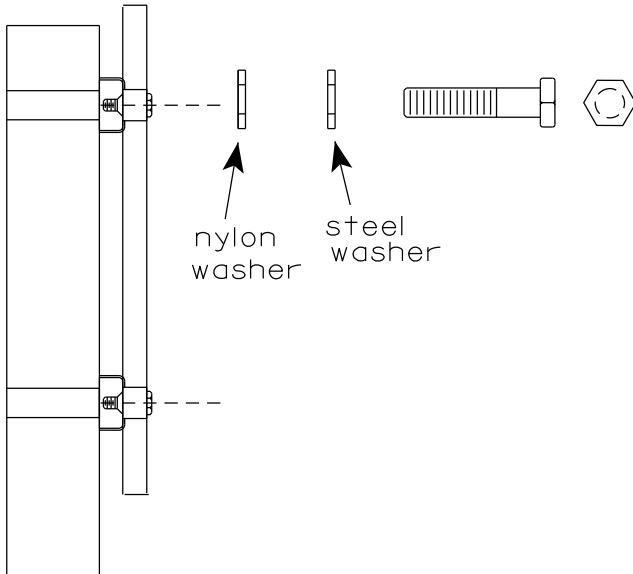
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be $\frac{3}{4}$ " in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

SINGLE SIGN



WASHER PLACEMENT

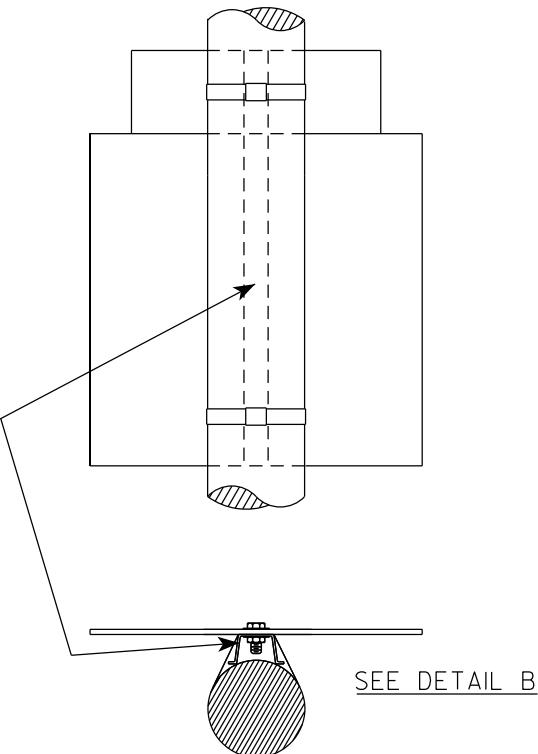


WASHERS (ALL POSTS) -

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON
 FOR ALL TYPE H SIGNS

"J" ASSEMBLY

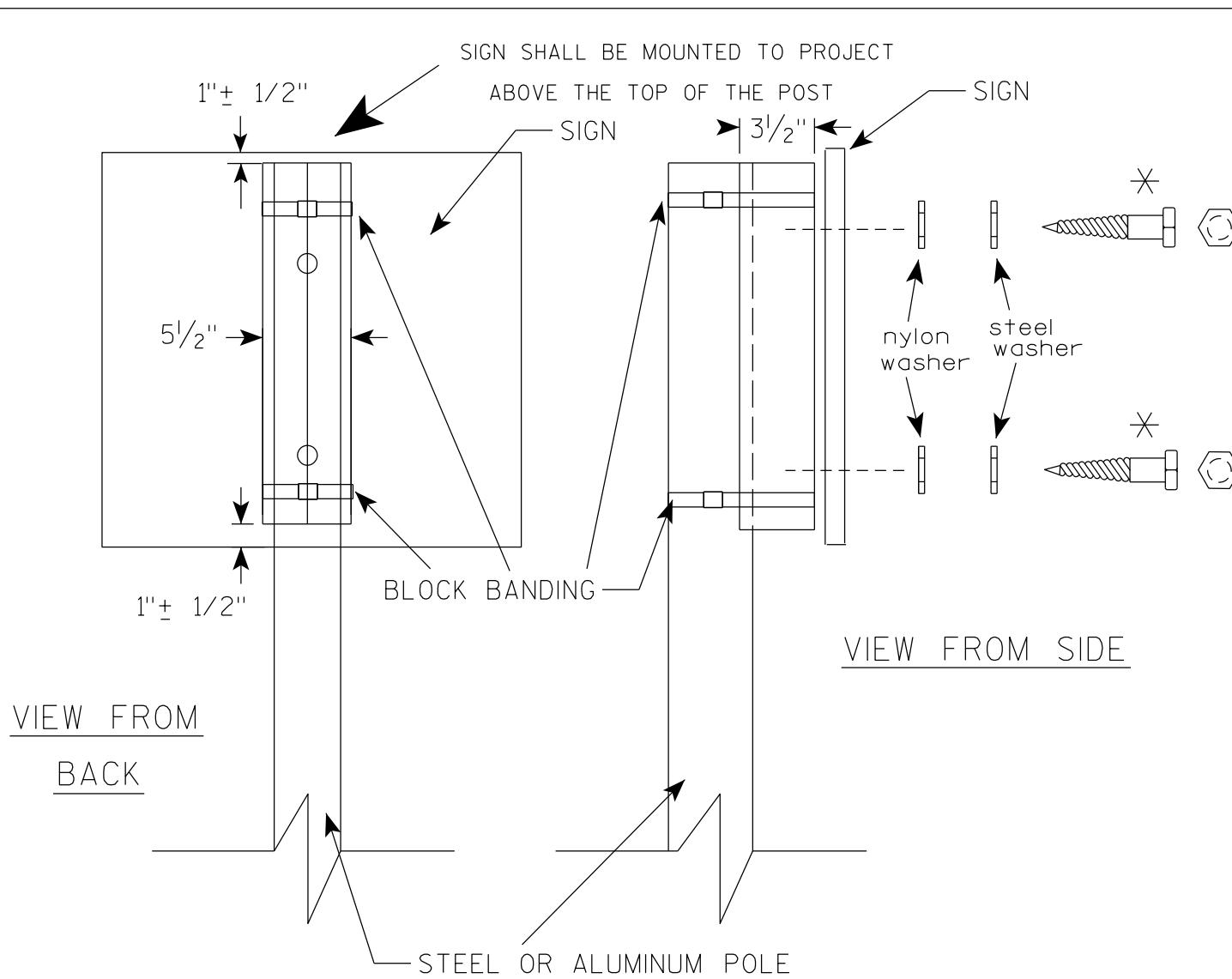
CHANNEL
 SEE TYPICAL PANEL
 INSTALLATION SHEET



STANDARD SIGN SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

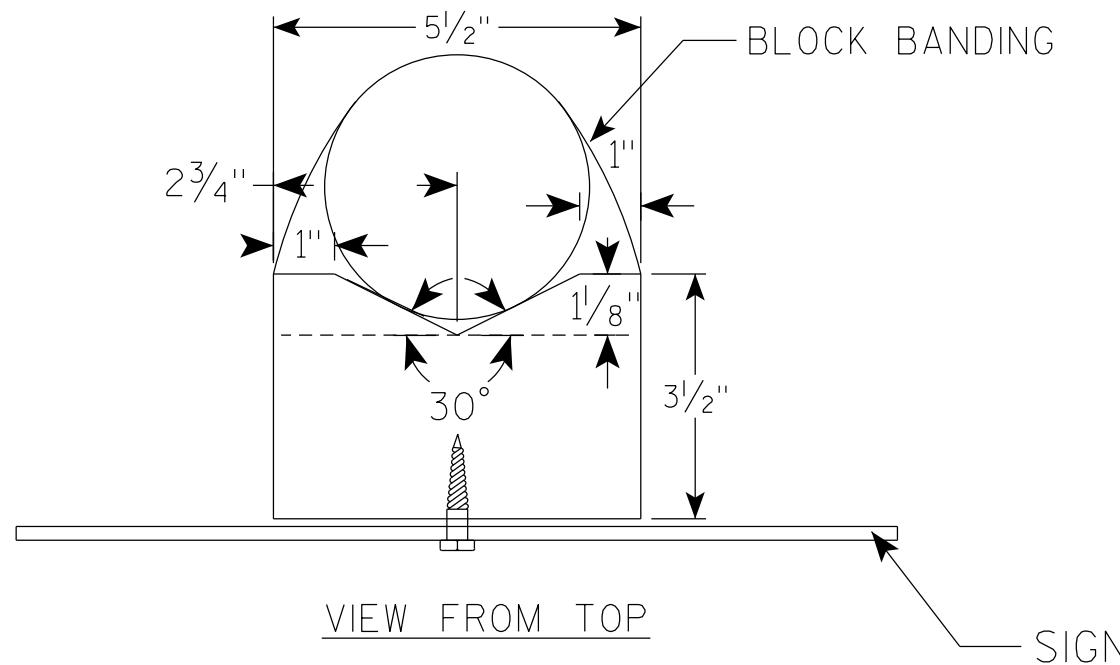
APPROVED
Matthew P. Rauch
 for State Traffic Engineer
 DATE 6/10/19 PLATE NO. A5-9.4



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

＊ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

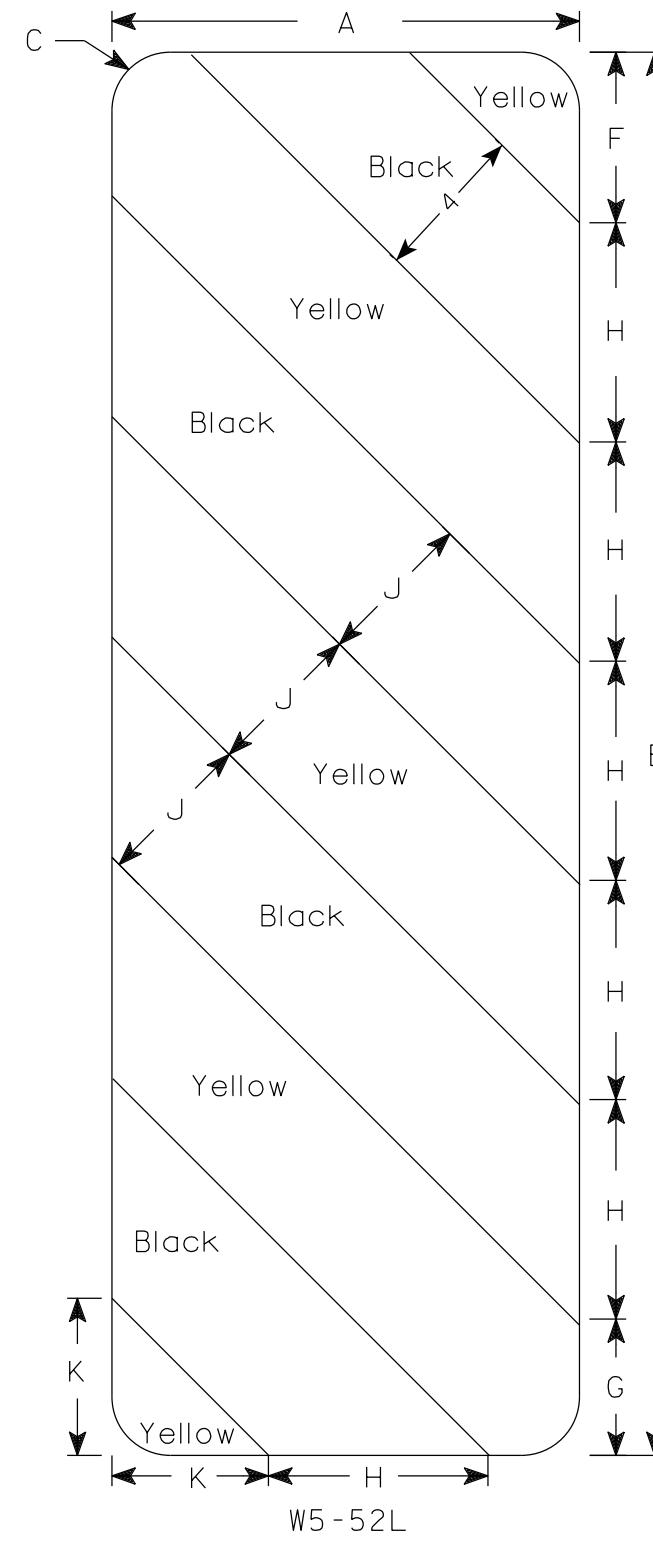


BLOCK BANDING DETAIL
(V-BLOCK OPTION)

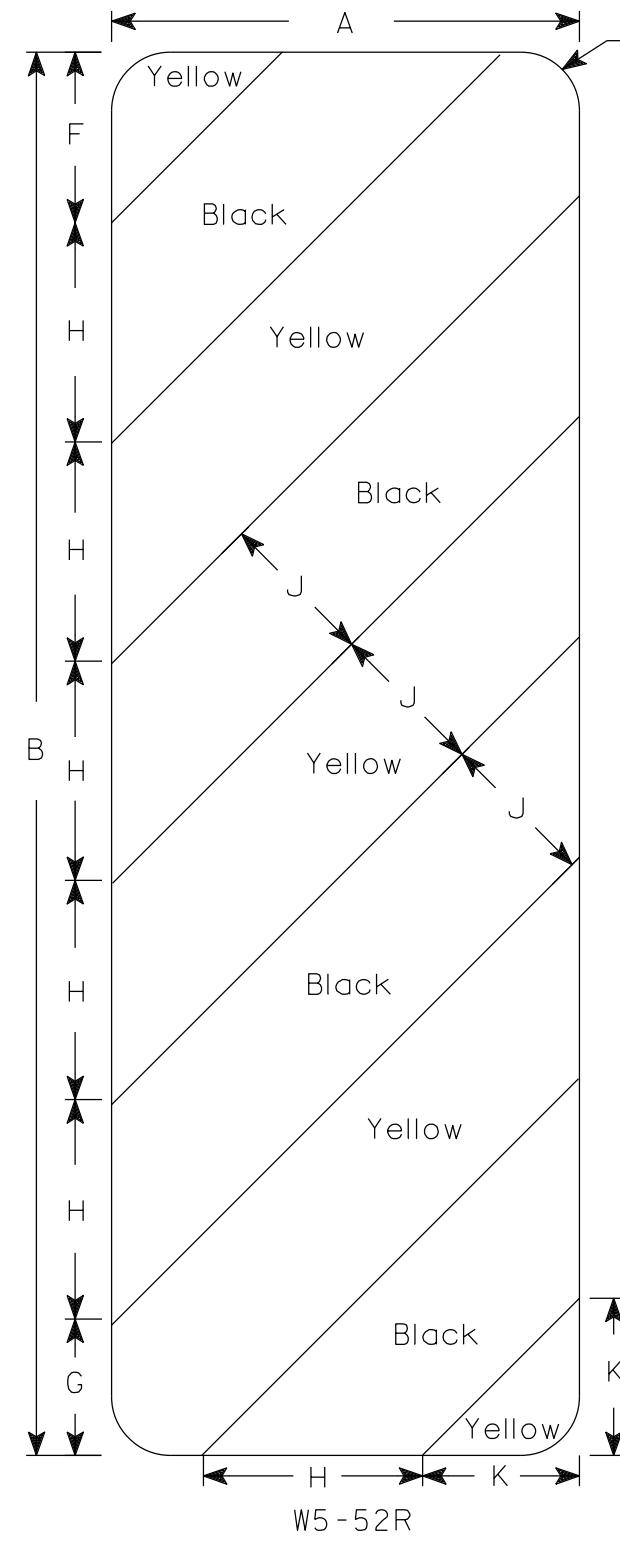
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
for State Traffic Engineer
DATE 4/19/2022 PLATE NO. A5-10.3

7



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Alternate colors of stripes as shown.

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|----|-------|---|---|-------|-------|-------|-----|---|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|------|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2S | 12 | 36 | 1 1/2 | | | 4 3/8 | 3 1/2 | 5 5/8 | 45° | 4 | 4 | | | | | | | | | | | | | | | 3.0 | |
| 2M | 12 | 36 | 1 1/2 | | | 4 3/8 | 3 1/2 | 5 5/8 | 45° | 4 | 4 | | | | | | | | | | | | | | | 3.0 | |
| 3 | 18 | 54 | 1 1/2 | | | 6 | 5 1/2 | 8 1/2 | 45° | 6 | 6 9/16 | | | | | | | | | | | | | | | 6.75 | |
| 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | |

PROJECT NO:

HWY:

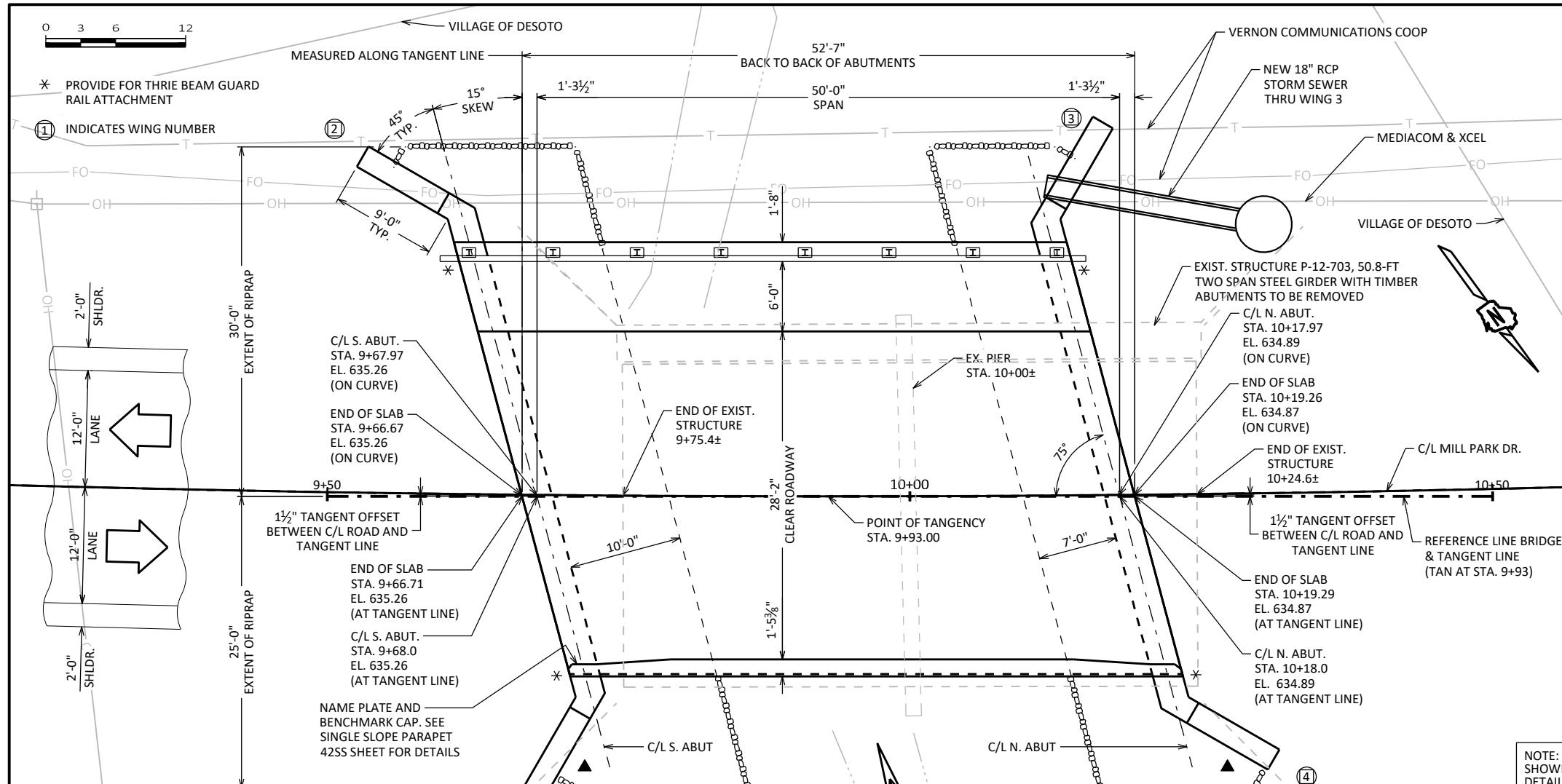
COUNTY:

SHEET NO:

E

STANDARD SIGN
W5-52L & W5-52R
WISCONSIN DEPT OF TRANSPORTATION

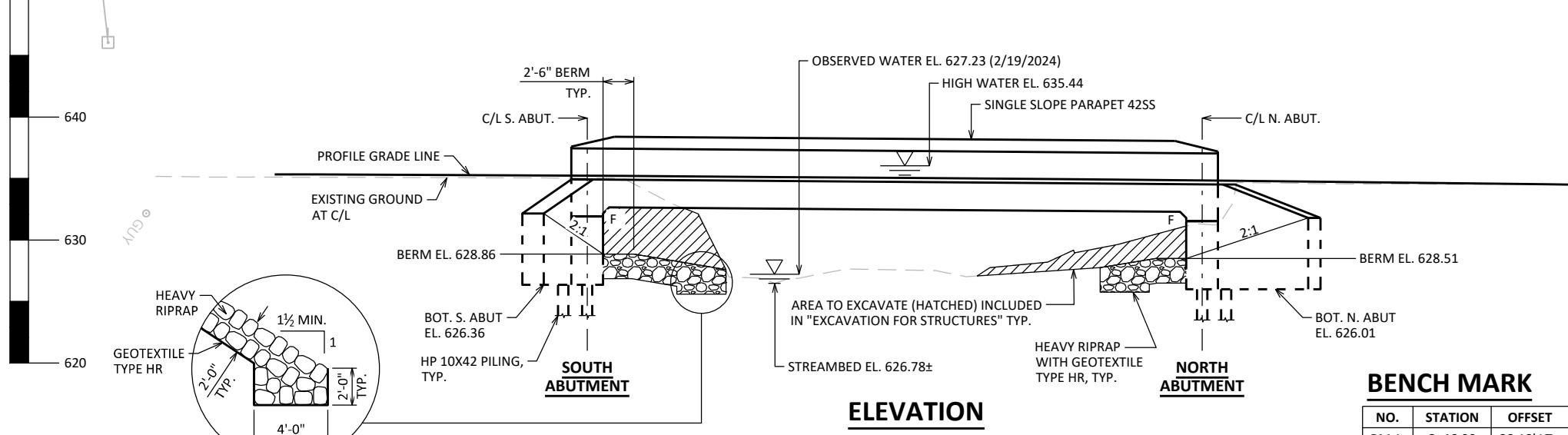
APPROVED *Matthew R Rauch*
for State Traffic Engineer
DATE 3/4/2024 PLATE NO. W5-52.10



PI STA = 8+91.71
 Y = 256,821.5248
 X = 304,476.3388
 $\Delta = 10^{\circ}18'17''$
 D = $2^{\circ}14'49''$
 T = 229.93°
 L = 458.62'
 R = 2,550.00'
 PC STA = 6+61.78
 PT STA = 11+20.40

PLAN

SINGLE SPAN FLAT SLAB



11. *What is the best way to increase the number of people who use a particular service?*

BENCH MARK

| DENVER, COLORADO | | AARON BUNK | 608.261.0261 | |
|------------------|----------|------------|--------------|---------|
| NO. | STATION | OFFSET | DESCRIPTION | ELEV. |
| BM 1 | 8+46.00 | 30.10' LT | SPK IN PP | 635.69' |
| BM 2 | 10+71.17 | 23.66' LT | SPK IN PP | 634.92' |
| BM 3 | 12+03.36 | 23.89' LT | SPK IN PP | 635.30' |

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING: RF = 1.10
OPERATING RATING: RF = 1.42
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

| | |
|---------------------------------------|--------------------|
| CONCRETE MASONRY: | |
| SUPERSTRUCTURE | $f_c' = 4,000$ PSI |
| ALL OTHER | $f_c' = 3,500$ PSI |
| | |
| HIGH STRENGTH BAR STEEL REINFORCEMENT | |
| GRADE 60 | $f_y = 60,000$ PSI |

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10X42 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.

ESTIMATED 45'-0" LONG FOR THE SOUTH ABUTMENT.
ESTIMATED 55'-0" LONG FOR THE NORTH ABUTMENT.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE PILE CAPACITY.

HYDRAULIC DATA

100-YEAR FREQUENCY:

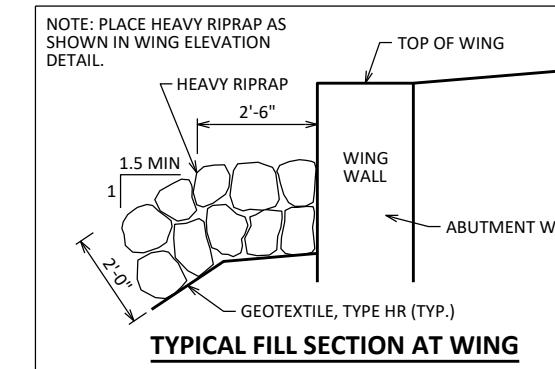
| FEATURE ON: | | | |
|--------------------|-----------------|-------------------|---------------|
| ADT | = 1190 (2026) | Q ₁₀₀ | 2800 C.F.S. |
| ADT | = 1215 (2046) | Q _{BR} | 1988 C.F.S. |
| DHV | = 122 | Q _{RD} | 812 C.F.S |
| DD | = 50/50% | V ₁₀₀ | 9.30 F.P.S. |
| T | = 10% | HW ₁₀₀ | 635.44 FT. |
| DESIGN SPEED | = 25 MPH | WATERWAY AREA | 213.00 SQ. FT |

2-YEAR FREQUENCY:

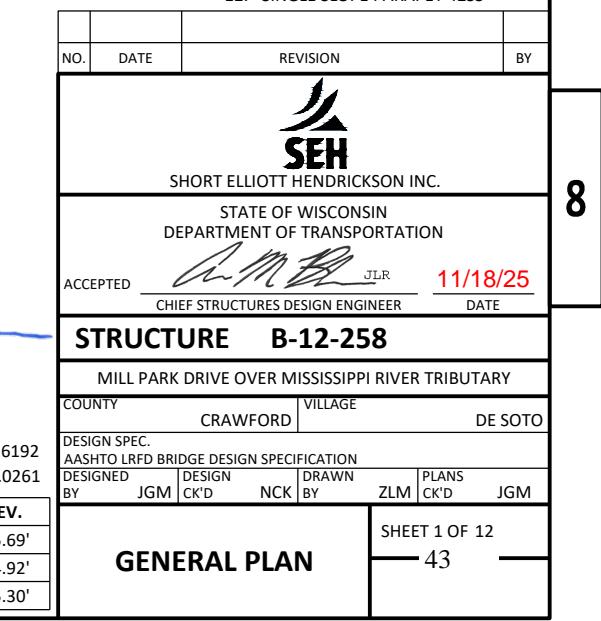
TOP OF WING

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. BILL OF BAR DETAILS
9. SUPERSTRUCTURE
10. SUPERSTRUCTURE DETAILS
11. TUBULAR STEEL RAILING TYPE NY4
12. SINGLE SLOPE PARAPET 42SS



TYPICAL FILL SECTION AT WING



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE $\frac{3}{4}$ " UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-12-258" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

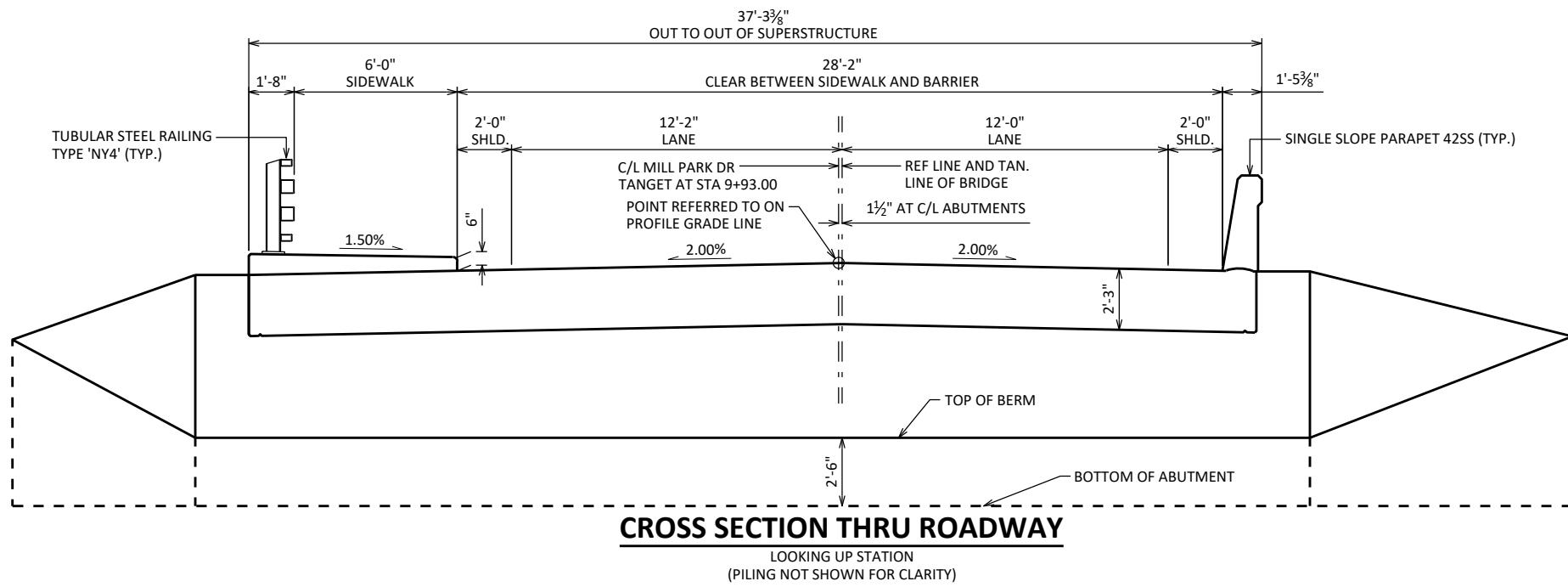
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH SLOPE PAVING MATERIAL TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE, UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

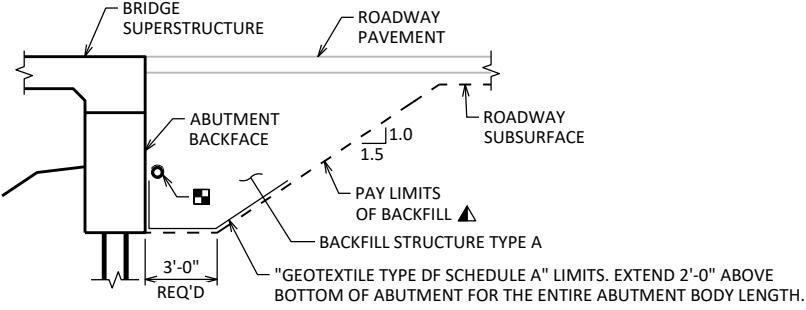
AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, SIDEWALK SURFACE AND VERTICAL SIDE SURFACES OF SIDEWALK, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS, AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB ON THE OPEN RAIL SIDE, THE EXTERIOR EDGE OF THE DECK, AND 1'-0" UNDERSIDE OF THE DECK ON THE OPEN RAIL SIDE.

PIGMENTED SURFACE SEALER TO BE APPLIED TO THE FRONT FACE AND TOP OF PARAPET.



CROSS SECTION THRU ROADWAY

LOOKING UP STATION
(PILING NOT SHOWN FOR CLARITY)

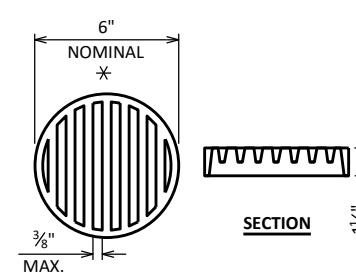
TYPICAL SECTION THRU ABUTMENT

- ▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

PROTECTIVE SURFACE
TREATMENT DETAILS

TOTAL ESTIMATED QUANTITIES

| BID ITEM NUMBER | BID ITEMS | UNIT | SUPER | SOUTH ABUT. | NORTH ABUT. | TOTALS |
|-----------------|--|------|--------|-------------|-------------|--------|
| 203.0260 | REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS P-12-703 | EACH | - | - | - | 1 |
| 206.1001 | EXCAVATION FOR STRUCTURES BRIDGES B-12-258 | EACH | - | - | - | 1 |
| 210.1500 | BACKFILL STRUCTURE TYPE A | TON | - | 250 | 250 | 500 |
| 502.0100 | CONCRETE MASONRY BRIDGES | CY | 185 | 35 | 35 | 255 |
| 502.3200 | PROTECTIVE SURFACE TREATMENT | SY | 230 | 19 | 19 | 268 |
| 502.3210 | PIGMENTED SURFACE SEALER | SY | 24 | - | - | 24 |
| 505.0400 | BAR STEEL REINFORCEMENT HS STRUCTURES | LB | - | 2,860 | 2,860 | 5,720 |
| 505.0600 | BAR STEEL REINFORCEMENT HS COATED STRUCTURES | LB | 34,690 | 1,700 | 1,690 | 38,080 |
| 513.7084 | RAILING STEEL TYPE NY4 | LF | 56 | - | - | 56 |
| 516.0500 | RUBBERIZED MEMBRANE WATERPROOFING | SY | - | 9 | 9 | 18 |
| 550.1100 | PILENG STEEL HP 10-INCH X 42 LB | LF | - | 360 | 440 | 800 |
| 606.0300 | RIPRAP HEAVY | CY | - | 50 | 36 | 86 |
| 612.0406 | PIPE UNDERDRAIN WRAPPED 6-INCH | LF | - | 100 | 95 | 195 |
| 614.0150 | ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD | EACH | 2 | - | - | 2 |
| 645.0111 | GEOTEXTILE TYPE OF SCHEDULE A | SY | - | 35 | 35 | 70 |
| 645.0120 | GEOTEXTILE TYPE HR | SY | - | 75 | 55 | 130 |
| SPV.0090 | REMOVE EXISTING TIMBER PILING | LF | - | 25 | 50 | 75 |
| NON-BID ITEMS | | | | | | |
| FILLER | SIZE | - | - | - | 1/2", 3/4" | |
| NAMEPLATE | EACH | 1 | - | - | 1 | |
| BENCHMARK | EACH | 1 | - | - | 1 | |

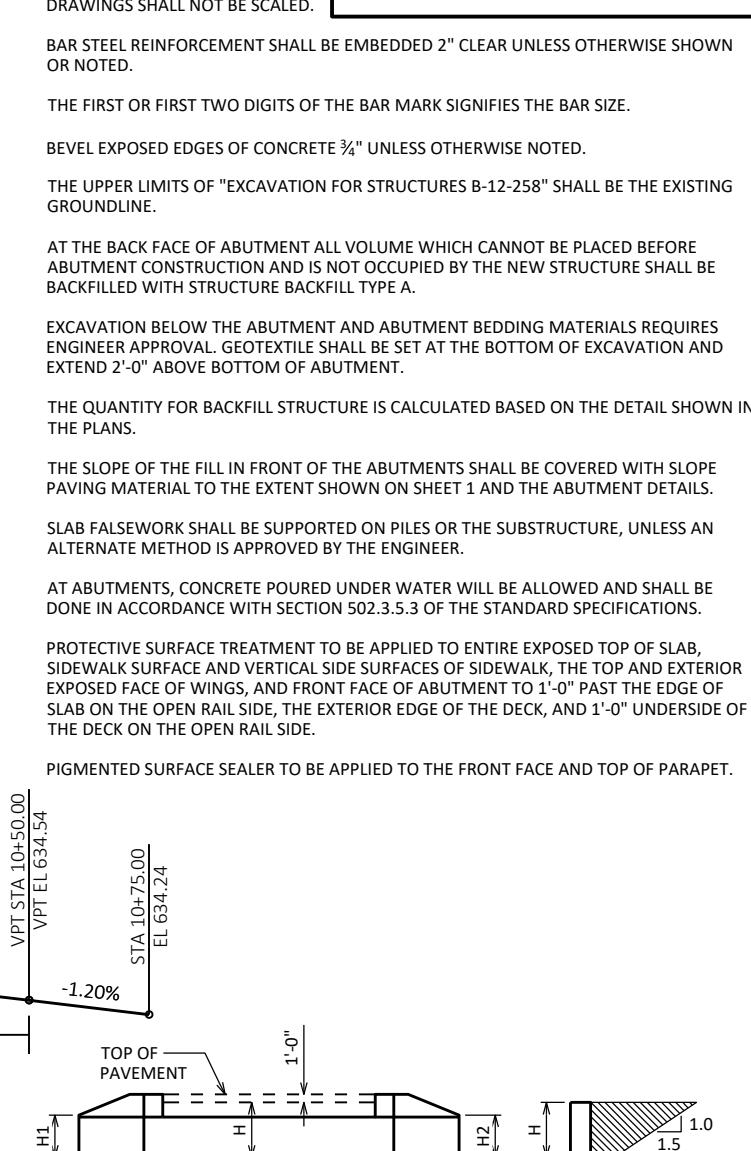


RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALLY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

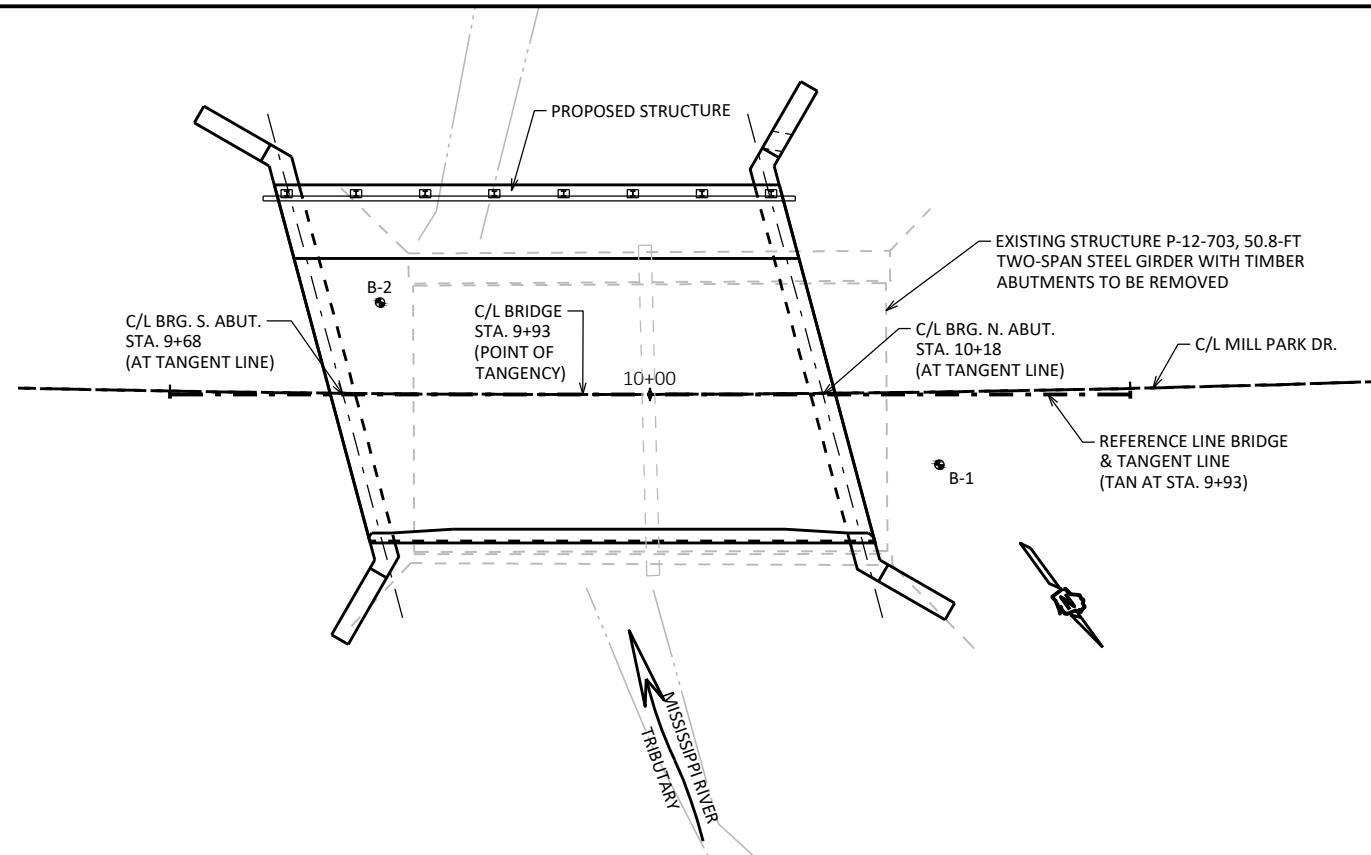


ABUTMENT BACKFILL DIAGRAM

L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
 H = AVERAGE ABUTMENT FILL HEIGHT (FT)
 $H1$ = WING 1 HEIGHT AT TIP (FT)
 $H2$ = WING 2 HEIGHT AT TIP (FT)
 W = WING LENGTH (FT)
 EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
 V_{CF} = $(L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$
 V_{CY} = $V_{CF}/27$
 V_{TON} = $V_{CY}(2.0)$

| NO. | DATE | REVISION | BY |
|--|------|------------|-----|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-12-258 | | | |
| DRAWN BY | ZLM | PLANS CK'D | JGM |
| CROSS SECTION & QUANTITIES | | | |
| SHEET 2 OF 12 | | | |
| 44 | | | |

| BORING # | DATE COMPLETED |
|---|----------------|
| B-1 | 4/5/2024 |
| B-2 | 4/5/2024 |
| BORINGS COMPLETED BY: AMERICAN ENGINEERING TESTING 1837 COUNTY HIGHWAY OO CHIPPEWA FALLS, WI 54729 715.861.5045 | |
| REPORT COMPLETED BY: MATTHEW B. WILLIAMS, P.E. | |
| ALL COORDINATES REFERENCED TO WCCS NAD 83(91) CRAWFORD COUNTY | |



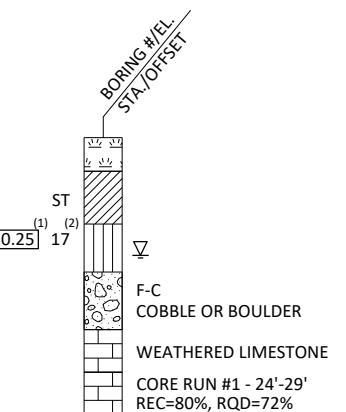
STATE PROJECT NUMBER

5408-00-70

MATERIAL SYMBOLS

| | | |
|---------------------|-----------|-------------------|
| ASPHALT | TOPSOIL | PEAT |
| CONCRETE | FILL | GRAVEL |
| SAND | CLAY | SILT |
| BOULDERS OR COBBLES | LIMESTONE | BEDROCK (UNKNOWN) |
| SHALE | SANDSTONE | IGNEOUS/META |

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE SPECIFIED, THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽ AT TIME OF DRILLING
▼ END OF DRILLING
▼ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

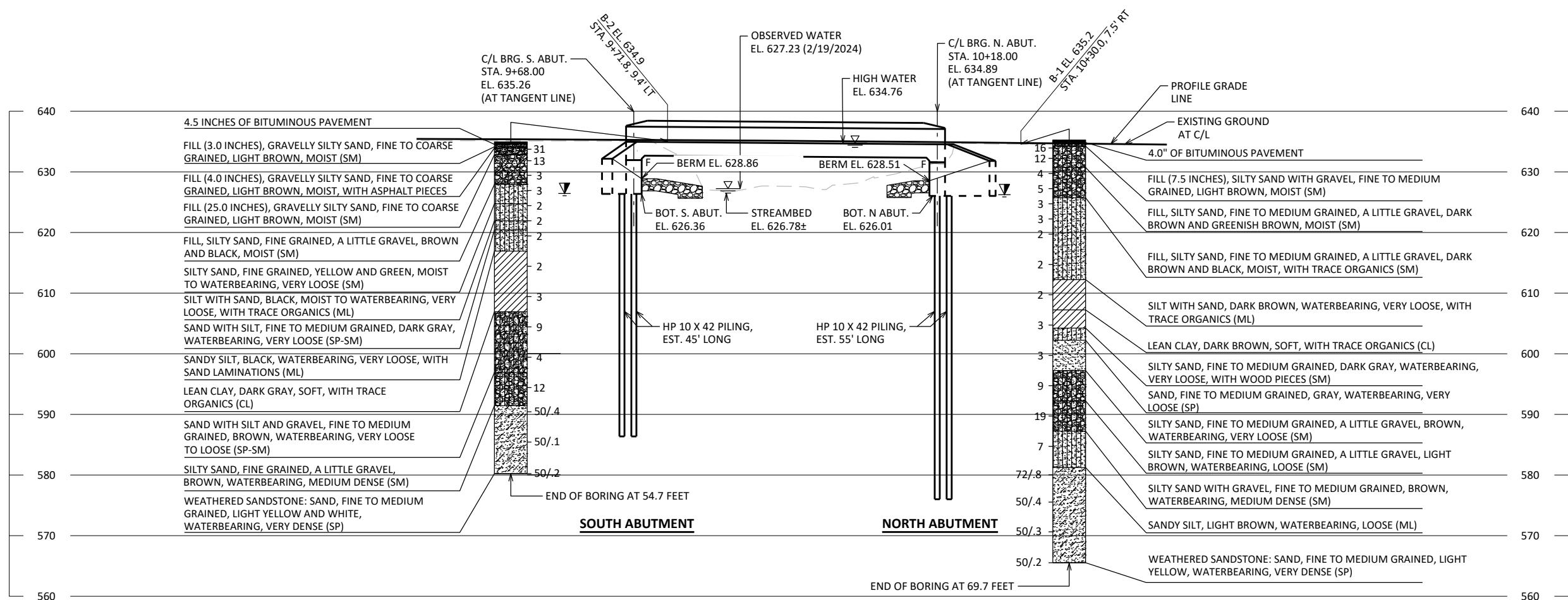
NO. DATE REVISION BY

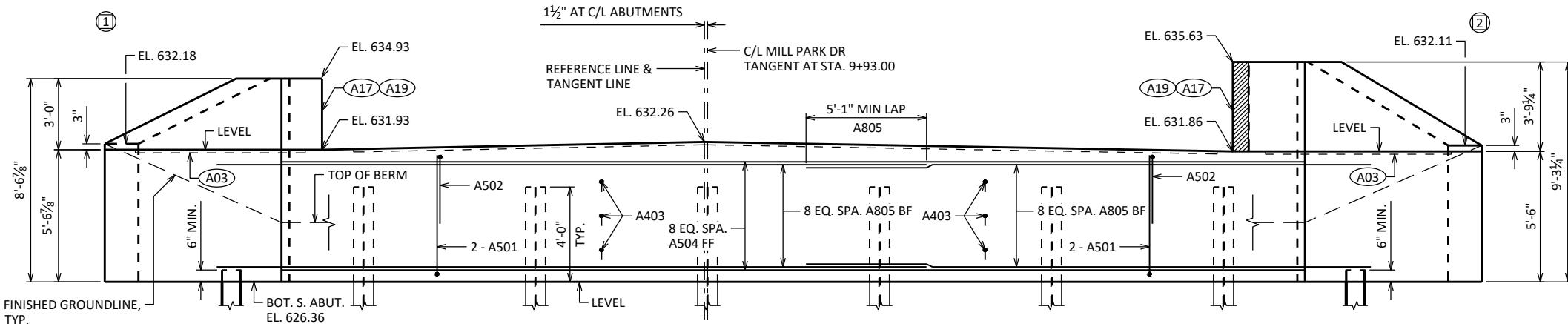
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-12-258

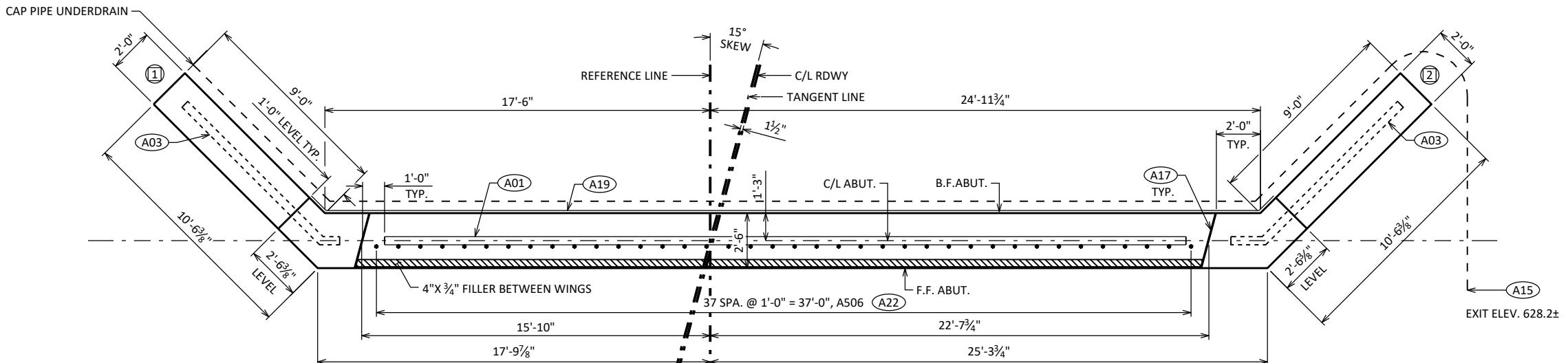
DRAWN BY ZLM PLANS CK'D JGM

SUBSURFACE EXPLORATION SHEET 3 OF 12 45

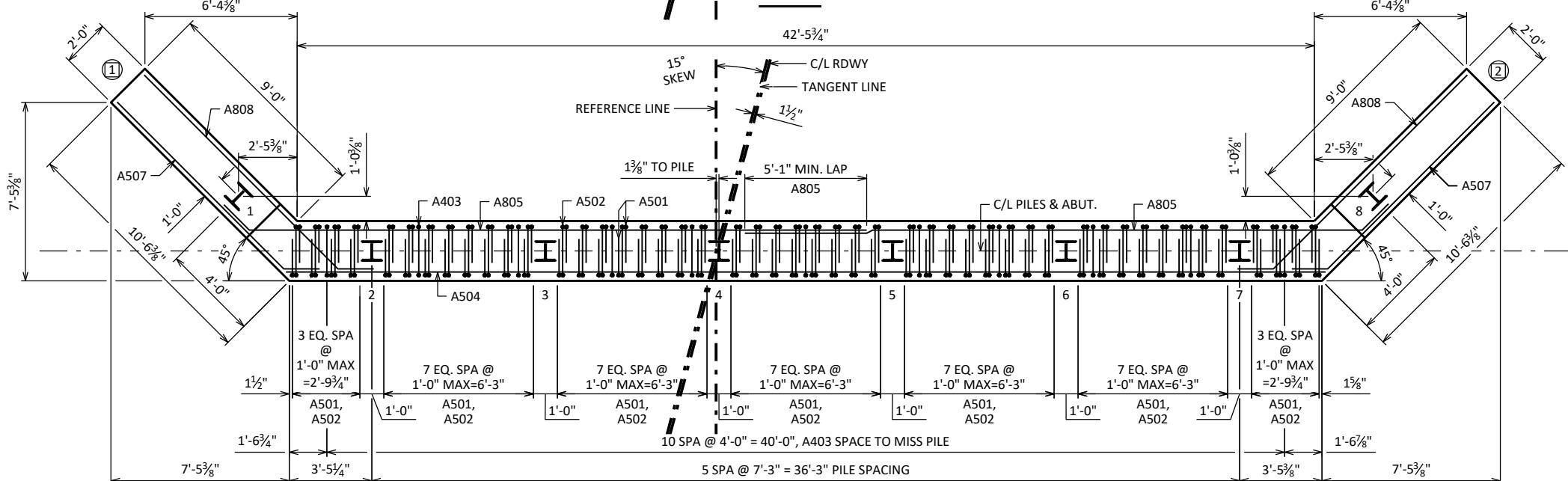




FRONT ELEVATION



PLAN

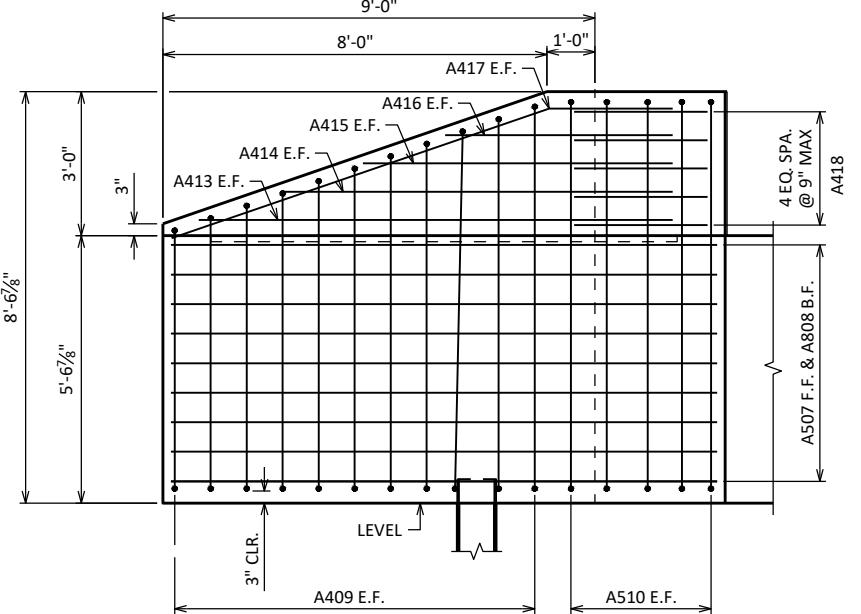


PILE LAYOUT

ABUTMENT NOTES

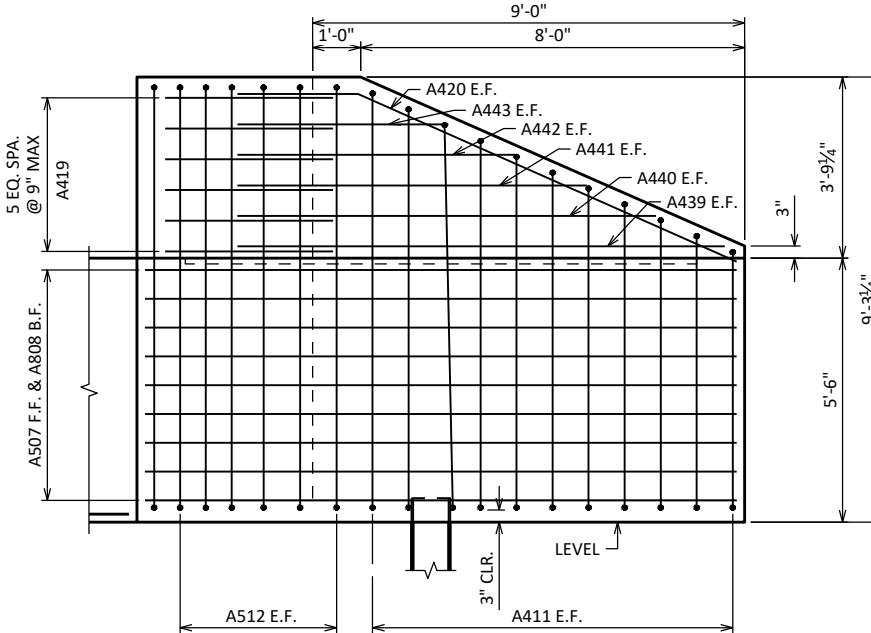
- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.
- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & $\frac{3}{4}$ " "V" GROOVE @ F.F. IF JOINT IS USED).
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) $\frac{1}{2}$ " FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF $\frac{1}{2}$ " FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD $\frac{1}{4}$ " BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A22) A506 BARS SPACED @ 1'-0" CTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

| | | | |
|--|------|---------------------|-------------------|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-12-258 | | | |
| | | DRAWN BY | PLANS ZLM CK'D |
| SOUTH ABUTMENT | | SHEET 4 OF 12 46 | |



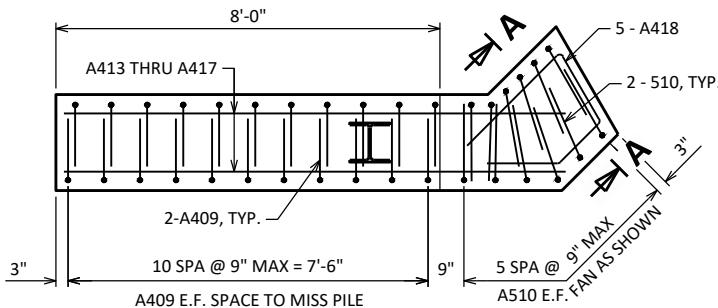
WING 1 ELEVATION

SHOWING F.F. WING

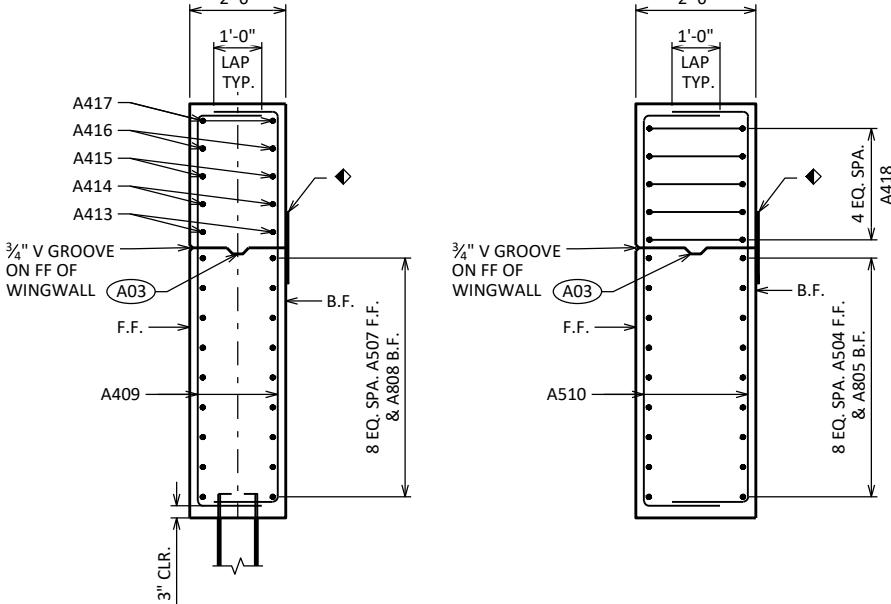


WING 2 ELEVATION

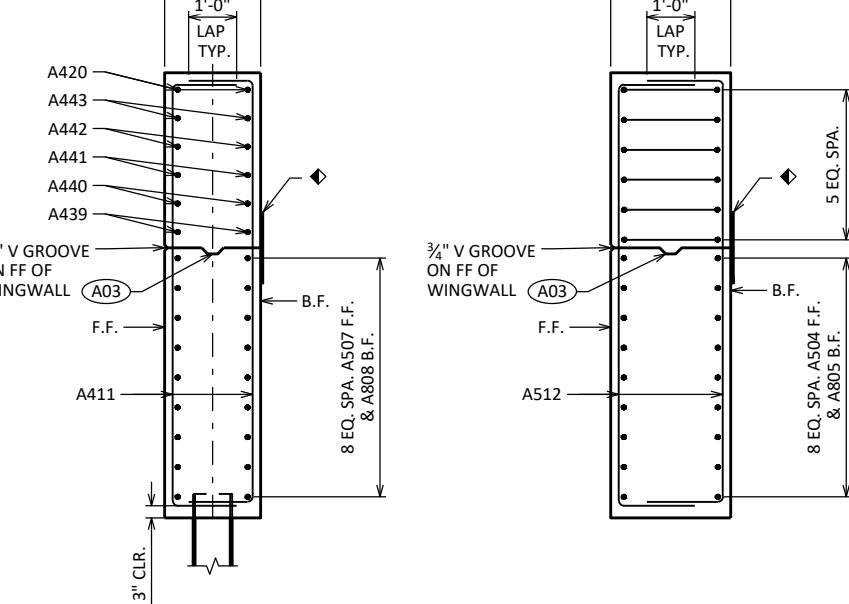
SHOWING F.F. WING



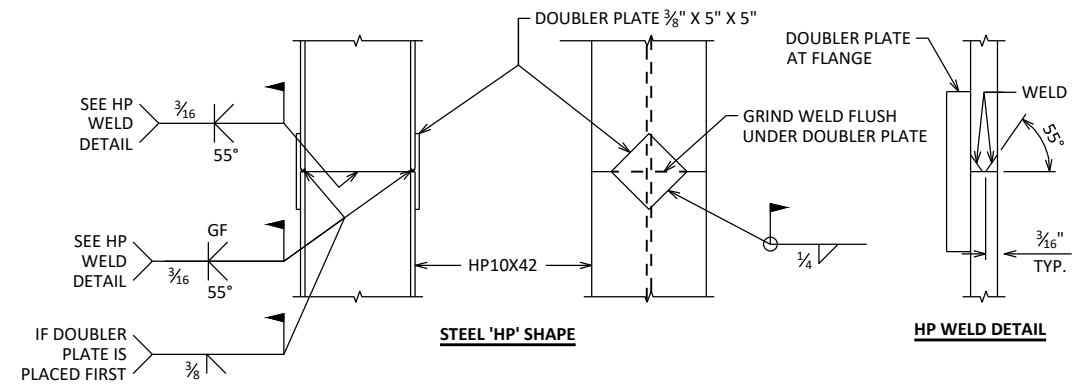
WING 1 PLAN



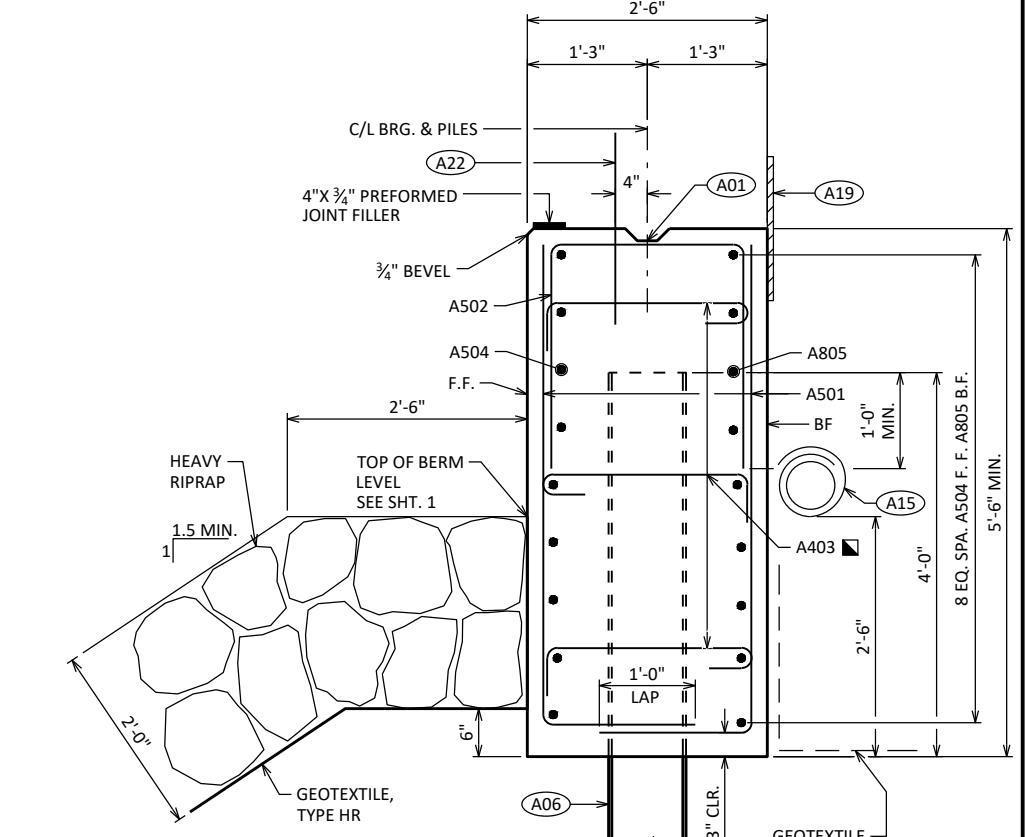
SECTION THRU WING 1



SECTION THRU WING 2



'HP' PILE DETAILS



SECTION THRU BODY

NOTES

- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.
- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 45'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A22) A506 BARS @ 1'-0" CTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

E.F. = EACH FACE
B.F. = BACK FACE
F.F. = FRONT FACE

◆ RMW IF CONST. JOINT IS USED (COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES")

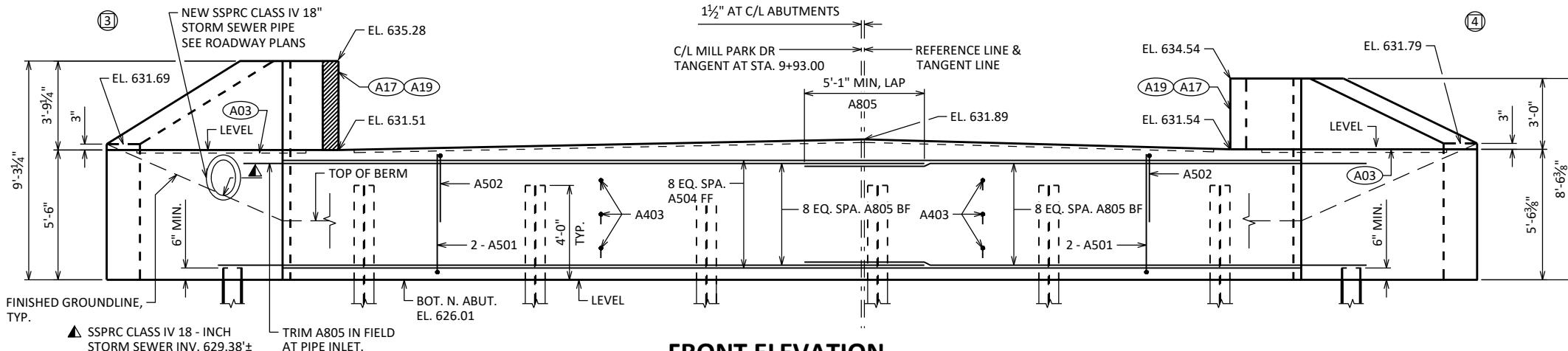
| NO. | DATE | REVISION | BY |
|-----|------|----------|--|
| | | | STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION |

STRUCTURE B-12-258

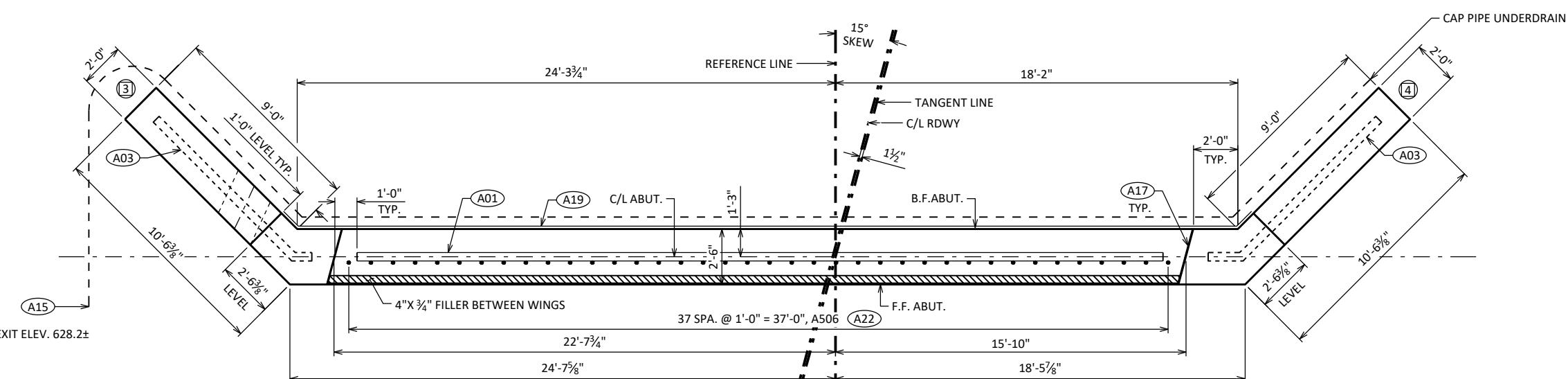
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SOUTH ABUTMENT DETAILS

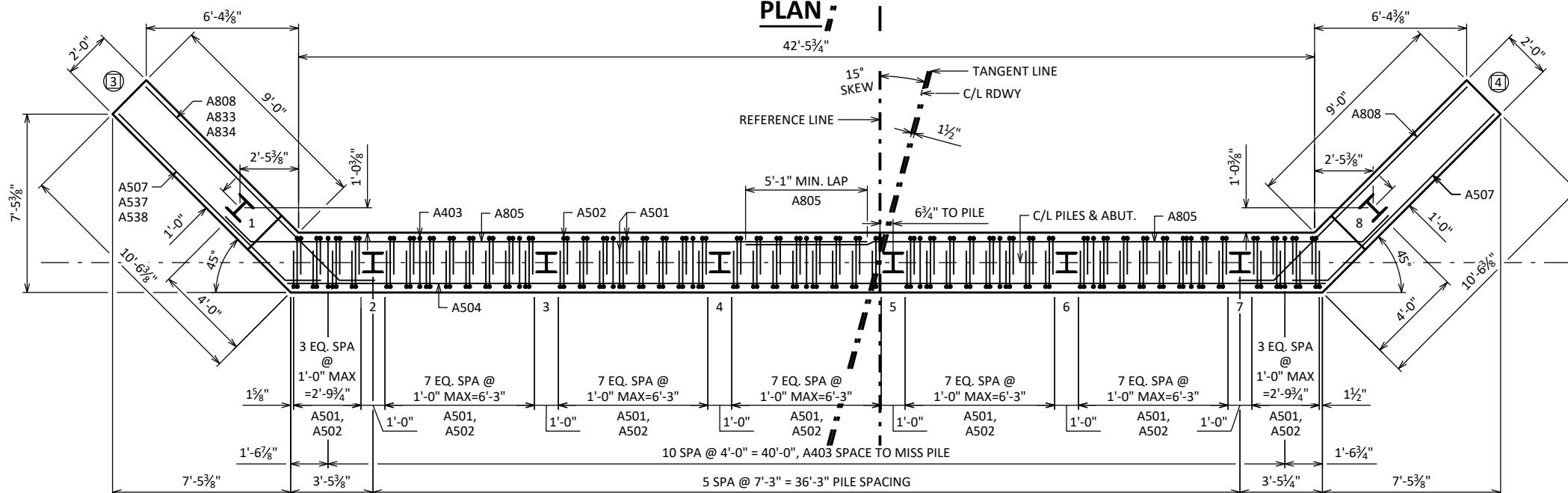
SHEET 5 OF 12



FRONT ELEVATION



PLAN



PILE LAYOUT

ABUTMENT NOTES

- A01 CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.
- A03 OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & $\frac{3}{4}$ " "V" GROOVE @ F.F. IF JOINT IS USED).
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17 $\frac{1}{2}$ " FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF $\frac{1}{2}$ " FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (11" DEEP AND HOLD $\frac{1}{8}$ " BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- A22 A506 BARS SPACED @ 1'-0" CTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

| | | | |
|--|------|---------------------|-----|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-12-258 | | | |
| DRAWN BY | | PLANS CK'D | CJB |
| NORTH ABUTMENT | | SHEET 6 OF 12 48 | |

BILL OF BARS**BOTH ABUTMENTS**

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

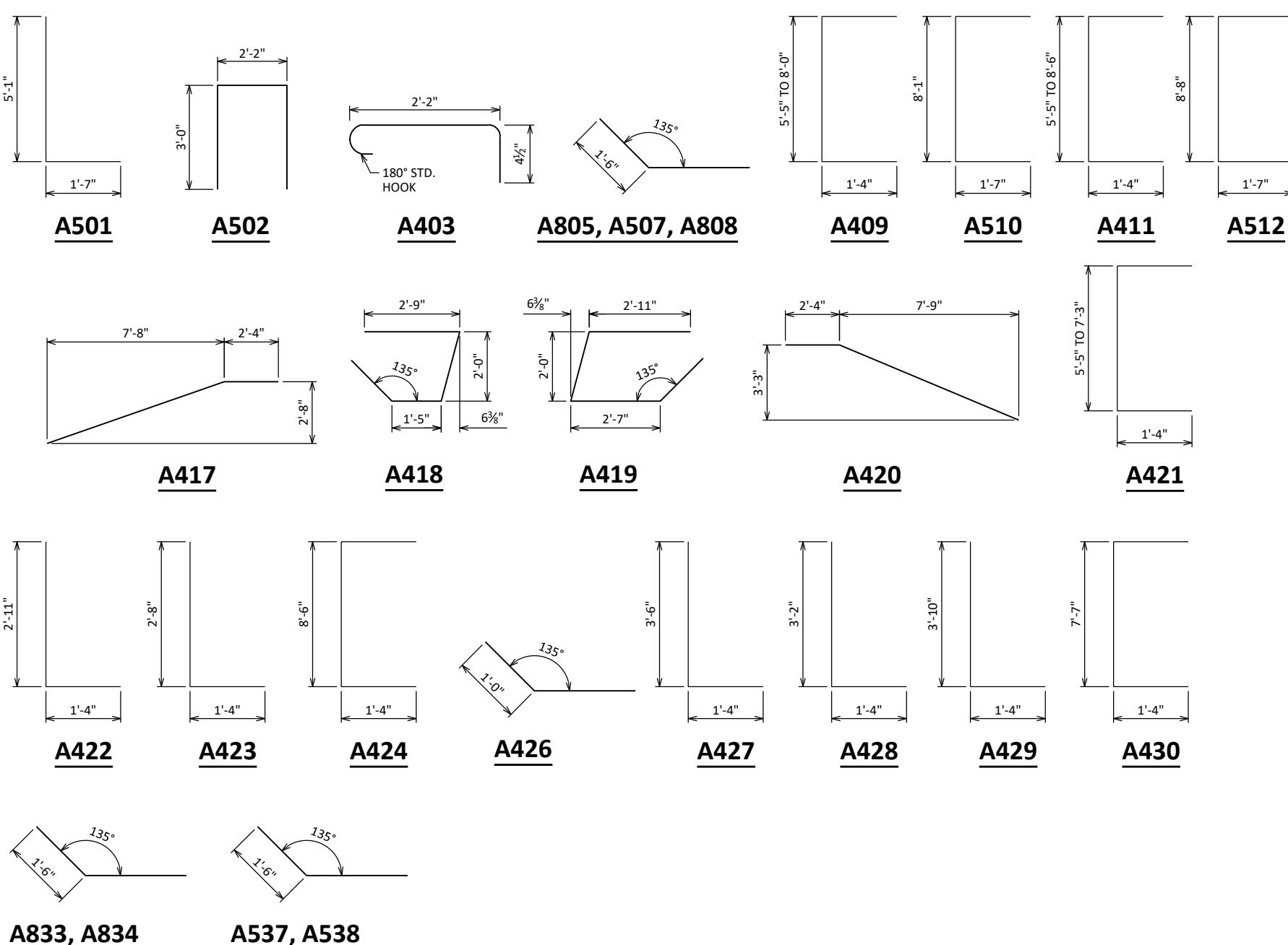
| BAR MARK | COAT | NO. REQ'D. | LENGTH | BENT | BAR SERIES | LOCATION |
|----------|------|------------|---------|------|------------|---|
| A501 | | 192 | 6'-7" | X | | ABUTMENT BODY VERT. STIRRUPS |
| A502 | | 96 | 7'-11" | X | | ABUTMENT BODY VERT. STIRRUPS, TOP U-BAR |
| A403 | | 66 | 3'-0" | X | | ABUTMENT BODY TIES |
| A504 | | 18 | 42'-11" | | | ABUTMENT BODY HORIZ. FF |
| A805 | | 36 | 27'-9" | X | | ABUTMENT BODY HORIZ. BF |
| A506 | X | 76 | 2'-0" | | | ABUTMENT BODY DOWELS |
| A507 | X | 33 | 11'-9" | X | | WING LOWER HORIZ. FF |
| A808 | X | 33 | 13'-5" | X | | WING LOWER HORIZ. BF |
| A409 | X | 44 | 9'-3" | X | X | WING 1 & 4 VERT. E.F. STIRRUPS |
| A510 | X | 26 | 11'-0" | X | | WING 1 & 4 VERT. E.F. STIRRUPS |
| A411 | X | 22 | 9'-6" | X | X | WING 2 VERT. E.F. STIRRUPS |
| A512 | X | 26 | 11'-7" | X | | WING 2 & 3 VERT. E.F. STIRRUPS |
| A413 | X | 4 | 10'-1" | | | WING 1 & 4 UPPER HORIZ. |
| A414 | X | 4 | 8'-2" | | | WING 1 & 4 UPPER HORIZ. |
| A415 | X | 4 | 6'-3" | | | WING 1 & 4 UPPER HORIZ. |
| A416 | X | 4 | 4'-3" | | | WING 1 & 4 UPPER HORIZ. |
| A417 | X | 4 | 10'-6" | X | | WING 1 & 4 TOP HORIZ. |
| A418 | X | 11 | 7'-8" | X | | WING 1 & 3 UPPER HORIZ. CORNER |
| A419 | X | 11 | 9'-1" | X | | WING 2 & 4 UPPER HORIZ. CORNER |
| A420 | X | 4 | 10'-9" | X | | WING 2 & 3 TOP HORIZ. |
| A421 | X | 14 | 8'-10" | X | X | WING 3 VERT. E.F. STIRRUPS |
| A422 | X | 6 | 4'-2" | X | | WING 3 VERT. E.F. STIRRUPS |
| A423 | X | 2 | 3'-11" | X | | WING 3 VERT. E.F. STIRRUPS |
| A424 | X | 1 | 11'-0" | X | | WING 3 VERT. BF. |
| A425 | X | 4 | 3'-3" | | | WING 3 VERT/HORIZ. E.F. PIPE CUTOUT |
| A426 | X | 4 | 3'-3" | X | | WING 3 VERT/HORIZ. E.F. PIPE CUTOUT |
| A427 | X | 1 | 4'-9" | X | | WING 3 VERT. BF. STIRRUPS |
| A428 | X | 2 | 4'-5" | X | | WING 3 VERT. F.F. STIRRUPS |
| A429 | X | 1 | 5'-1" | X | | WING 3 VERT. F.F. STIRRUPS |
| A430 | X | 1 | 10'-1" | X | | WING 3 VERT F.F. STIRRUPS |
| A831 | X | 1 | 4'-11" | | | WING 3 HORIZ. BF. |
| A832 | X | 2 | 5'-1" | | | WING 3 HORIZ. BF. |
| A833 | X | 2 | 6'-2" | X | | WING 3 HORIZ. BF. |
| A834 | X | 1 | 6'-1" | X | | WING 3 HORIZ. BF. |
| A535 | X | 2 | 5'-10" | | | WING 3 HORIZ. FF. |
| A536 | X | 1 | 5'-8" | | | WING 3 HORIZ. FF. |
| A537 | X | 2 | 3'-10" | X | | WING 3 HORIZ. FF. |
| A538 | X | 1 | 3'-9" | X | | WING 3 HORIZ. FF. |
| A439 | X | 4 | 10'-1" | | | WING 2 & 3 HORIZ. E.F. |
| A440 | X | 4 | 8'-6" | | | WING 2 & 3 HORIZ. E.F. |
| A441 | X | 4 | 7'-0" | | | WING 2 & 3 HORIZ. E.F. |
| A442 | X | 4 | 5'-5" | | | WING 2 & 3 HORIZ. E.F. |
| A443 | X | 4 | 3'-10" | | | WING 2 & 3 HORIZ. E.F. |

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

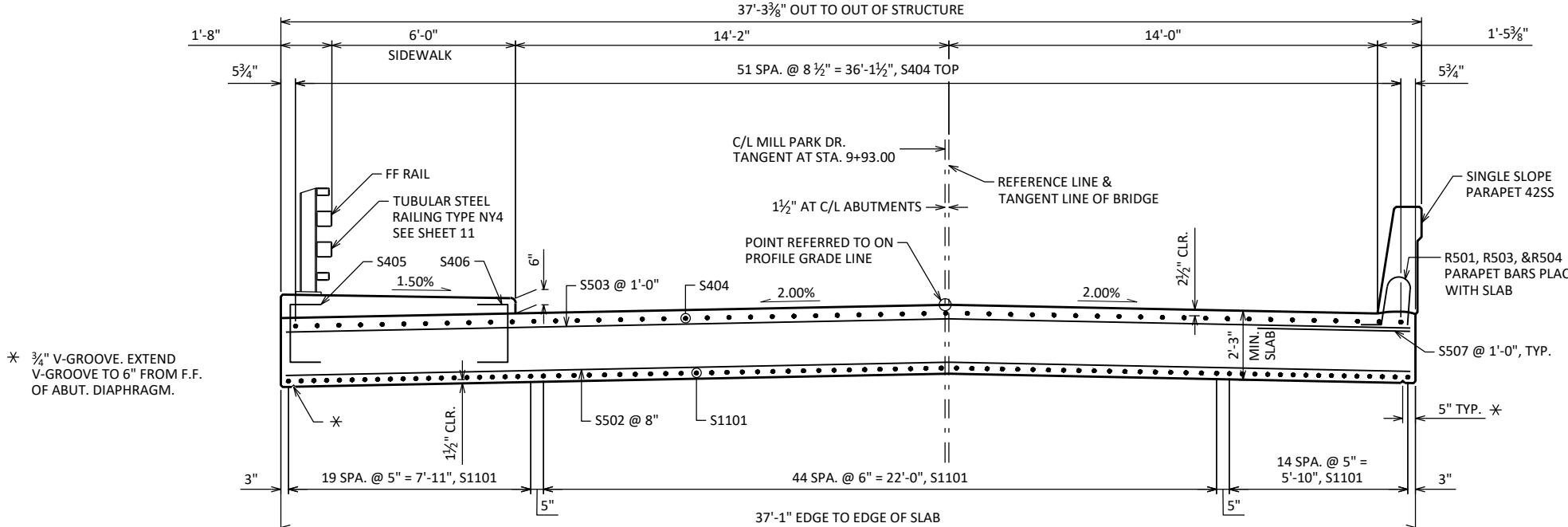
BAR SERIES TABLE

BUNDLE AND TAG EACH SERIES SEPARATELY.

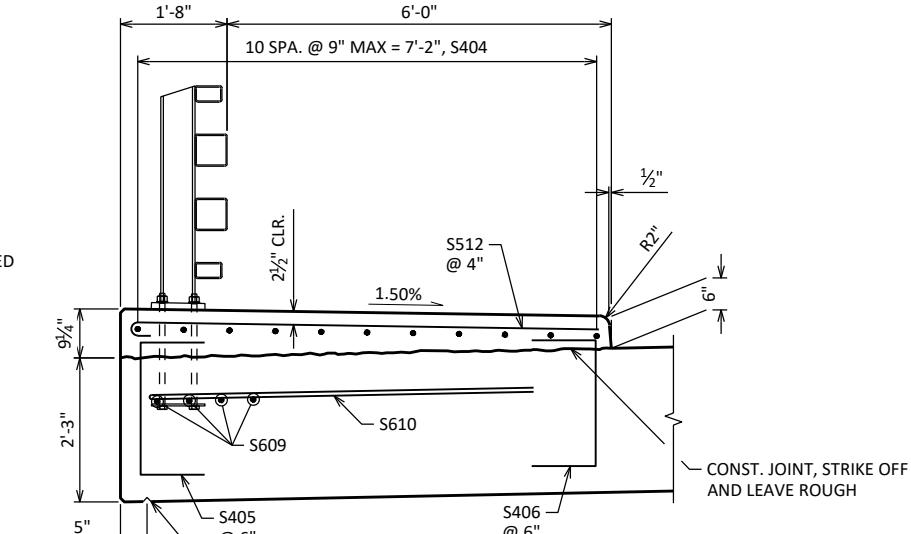
| BAR MARK | NO. REQ'D. | LENGTH |
|----------|----------------|------------------|
| A409 | 4 SERIES OF 11 | 7'-11" TO 10'-6" |
| A411 | 2 SERIES OF 11 | 7'-11" TO 11'-0" |
| A421 | 2 SERIES OF 7 | 7'-11" TO 9'-9" |



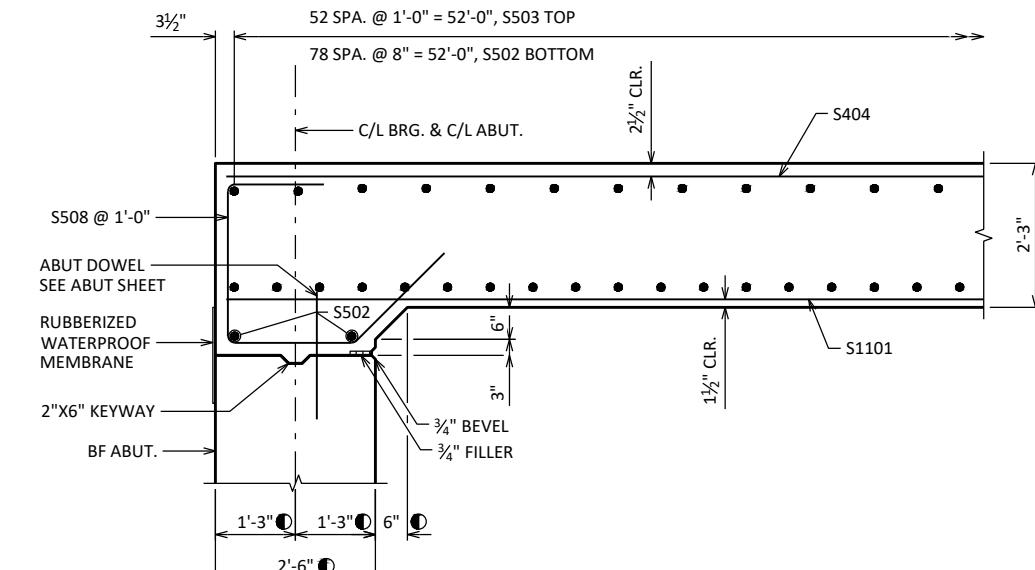
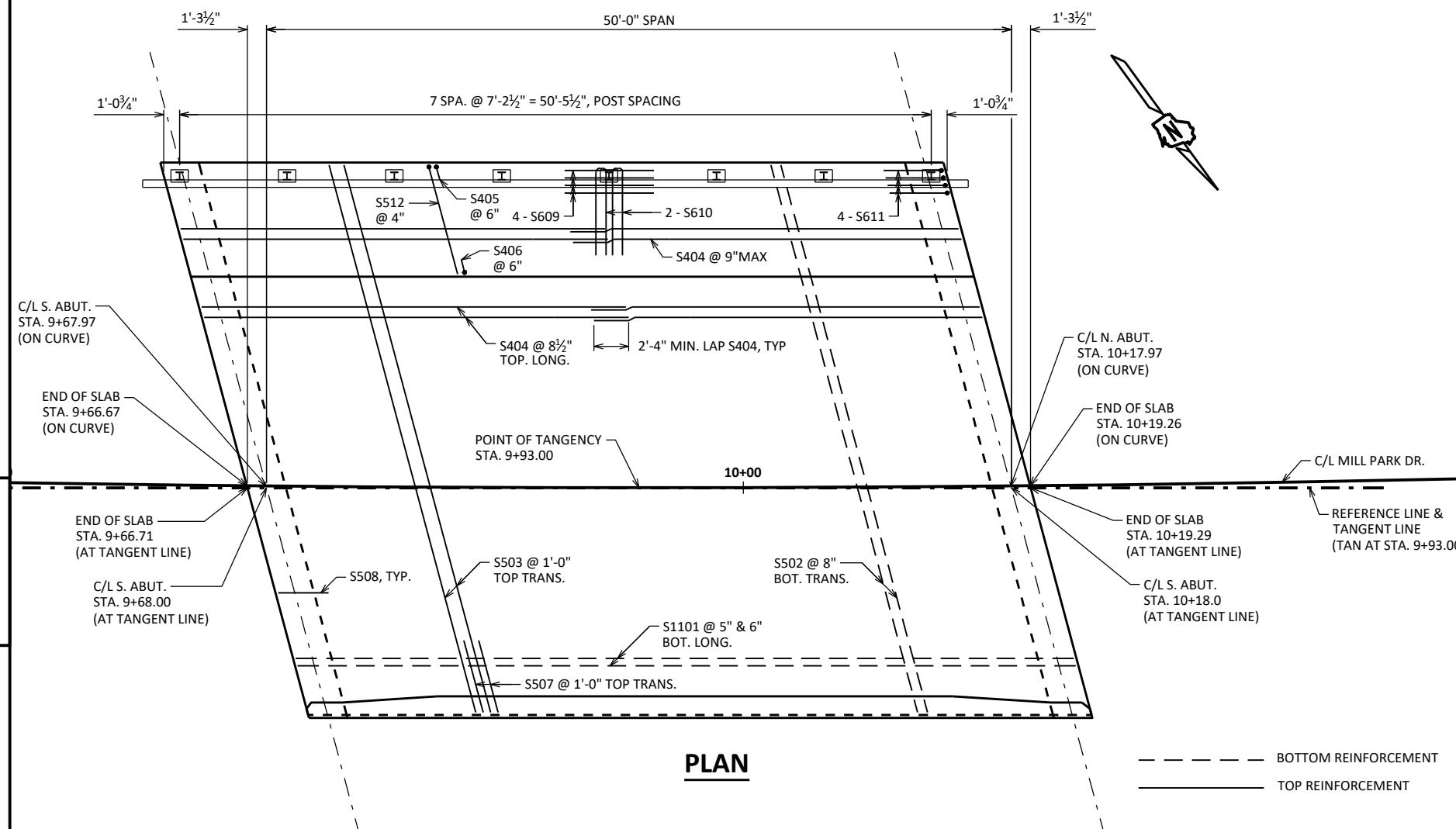
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| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-12-258 | | | |
| DRAWN BY | ZLM | PLANS CK'D | CJB |
| BILL OF BAR DETAILS | | SHEET 8 OF 12 | 50 |



TYPICAL SECTION THRU BRIDGE



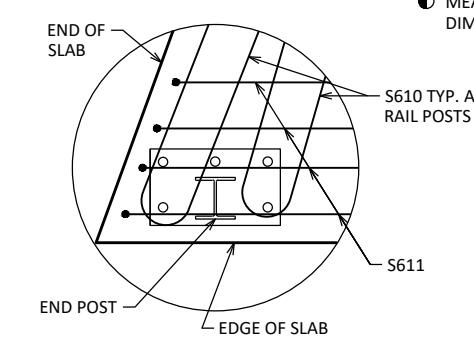
TYPICAL SECTION THRU SIDEWALK



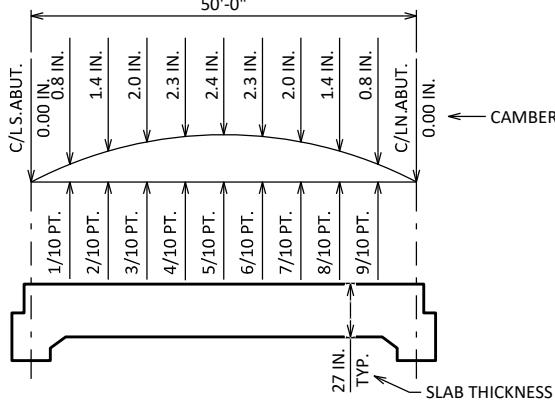
PARTIAL LONGITUDINAL SECTION

DIMENSIONS ARE GIVEN PARALLEL TO C/L REFERENCE LINE
UNLESS OTHERWISE NOTED

● MEASURED NORMAL TO THE C/L OF ABUTMENT.
DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS

END POST DETAIL
REINFORCEMENT AT CORNERS

| NO. | DATE | REVISION | BY |
|--|------|------------|-----|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-12-258 | | | |
| DRAWN BY | ZLM | PLANS CK'D | CJB |
| SUPERSTRUCTURE SHEET 9 OF 12 | | | |
| 51 | | | |



CAMBER AND SLAB THICKNESS DIAGRAM

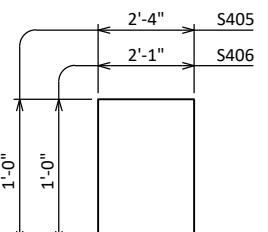
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS AND SIDEWALK PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

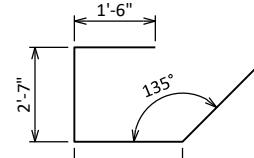
| | |
|--------|---|
| LESS | TOP OF SLAB ELEVATION AT FINAL GRADE |
| PLUS | SLAB THICKNESS |
| PLUS | CAMBER |
| EQUALS | FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR) |
| | TOP OF SLAB FALSEWORK ELEVATION |

TOP OF SLAB ELEVATIONS

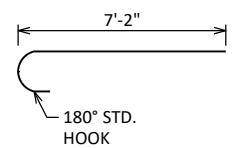
| LOCATION | C/L BRG. S. ABUT. | 1/10 PT. | 2/10 PT. | 3/10 PT. | 4/10 PT. | 5/10 PT. | 6/10 PT. | 7/10 PT. | 8/10 PT. | 9/10 PT. | C/L BRG. N. ABUT. |
|-------------------------------|-------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|-------------------|
| W. EDGE OF DECK | 634.86 | 634.83 | 634.81 | 634.77 | 634.73 | 634.70 | 634.67 | 634.63 | 634.59 | 634.55 | 634.50 |
| W. EDGE OF DECK AT FF CURB | 634.98 | 634.94 | 634.91 | 634.87 | 634.83 | 634.80 | 634.76 | 634.72 | 634.68 | 634.65 | 634.61 |
| CROWN OR R/L | 635.26 | 635.22 | 635.19 | 635.15 | 635.11 | 635.08 | 635.04 | 635.00 | 634.96 | 634.93 | 634.89 |
| E. EDGE OF DECK AT FF PARAPET | 634.98 | 634.94 | 634.91 | 634.87 | 634.83 | 634.80 | 634.76 | 634.72 | 634.68 | 634.65 | 634.61 |



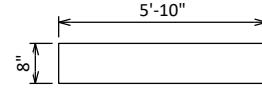
S405 & S406



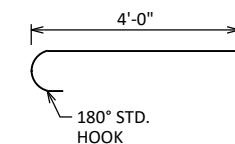
S508



S512



S610



S611

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

| BAR MARK | COAT | NO. REQ'D. | LENGTH | BENT | BAR SERIES | LOCATION |
|----------|------|------------|--------|------|------------|---|
| S1101 | X | 80 | 52'-3" | | | SLAB BOTTOM LONGITUDINAL |
| S502 | X | 83 | 38'-0" | | | SLAB BOTTOM TRANSVERSE |
| S503 | X | 53 | 38'-0" | | | SLAB TOP TRANSVERSE |
| S404 | X | 126 | 27'-4" | | | SLAB AND SIDEWALK TOP LONGITUDINAL |
| S405 | X | 105 | 4'-1" | X | | SLAB AT SIDEWALK AT EDGE OF SLAB |
| S406 | X | 105 | 3'-11" | X | | SLAB AT SIDEWALK AT CURB |
| S507 | X | 52 | 5'-0" | | | SLAB TRANSVERSE AT EDGE |
| S508 | X | 74 | 8'-0" | X | | ABUTMENT DIAPHRAGM STIRRUPS |
| S609 | X | 24 | 6'-0" | | | SLAB TOP LONGITUDINAL UNDER RAIL POSTS |
| S610 | X | 16 | 12'-0" | X | | SLAB TOP STIRRUPS UNDER RAIL POSTS |
| S611 | X | 8 | 6'-0" | X | | SLAB TOP LONGITUDINAL UNDER CORNER RAIL END POSTS |
| S512 | X | 157 | 7'-7" | X | | SIDEWALK TOP TRANSVERSE |

SURVEY TOP OF SLAB ELEVATIONS

| LOCATION | C/L BRG. S. ABUTMENT | 5/10 PT. | C/L BRG. N. ABUTMENT |
|--------------|----------------------|----------|----------------------|
| W. GUTTER | | | |
| CROWN OR R/L | | | |
| E. GUTTER | | | |

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

NOTES

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

| | | | |
|--|------|----------------|-----|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-12-258 | | | |
| DRAWN BY | ZLM | PLANS CK'D | CJB |
| SUPERSTRUCTURE DETAILS | | SHEET 10 OF 12 | |
| | | 52 | |

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

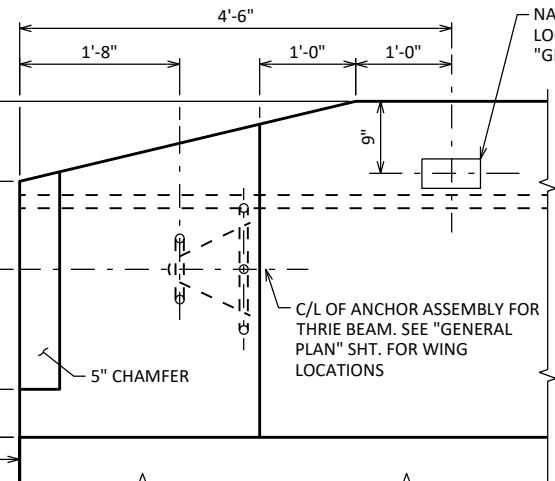
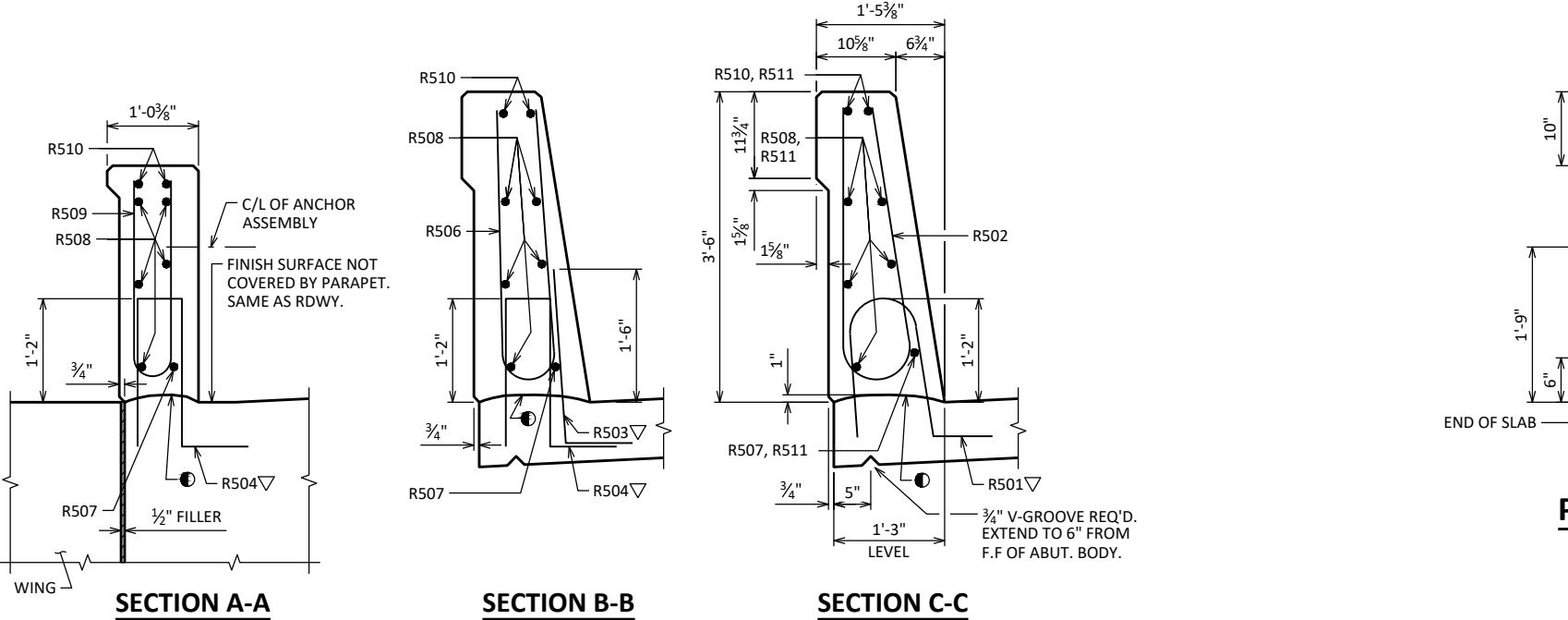
| BAR MARK | COAT | NO. REQ'D. | LENGTH | BENT | BAR SERIES | LOCATION |
|----------|------|------------|--------|------|------------|----------------|
| R501 | X | 53 | 4'-5" | X | | PARAPET VERT. |
| R502 | X | 53 | 6'-8" | X | | PARAPET VERT. |
| R503 | X | 24 | 2'-9" | X | | PARAPET VERT. |
| R504 | X | 34 | 4'-4" | X | | PARAPET VERT. |
| R505 | X | 10 | 6'-5" | X | | PARAPET VERT. |
| R506 | X | 12 | 6'-6" | X | | PARAPET VERT. |
| R507 | X | 2 | 18'-0" | X | | PARAPET HORIZ. |
| R508 | X | 10 | 18'-0" | | | PARAPET HORIZ. |
| R509 | X | 12 | 5'-5" | X | ▲ | PARAPET VERT. |
| R510 | X | 4 | 18'-0" | X | | PARAPET HORIZ. |
| R511 | X | 8 | 20'-0" | | | PARAPET HORIZ. |

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

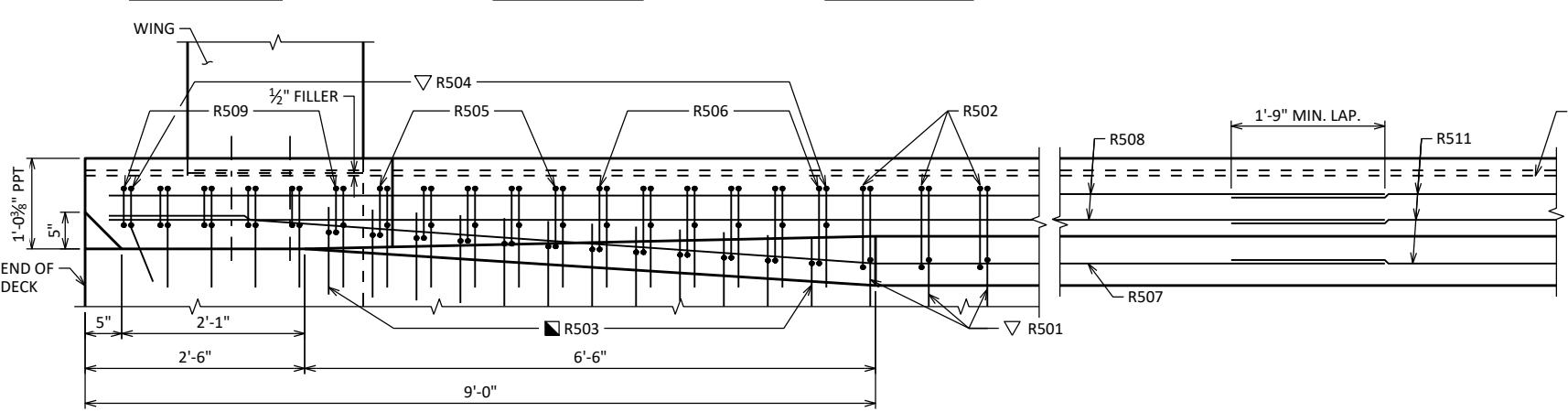
BUNDLE AND TAG EACH SERIES SEPARATELY.

| BAR MARK | NO. REQ'D. | LENGTH |
|----------|---------------|----------------|
| R509 | 2 SERIES OF 6 | 4'-9" TO 6'-1" |

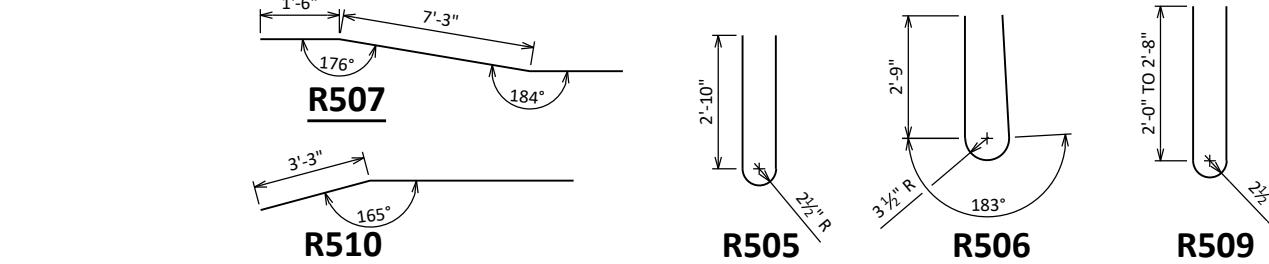
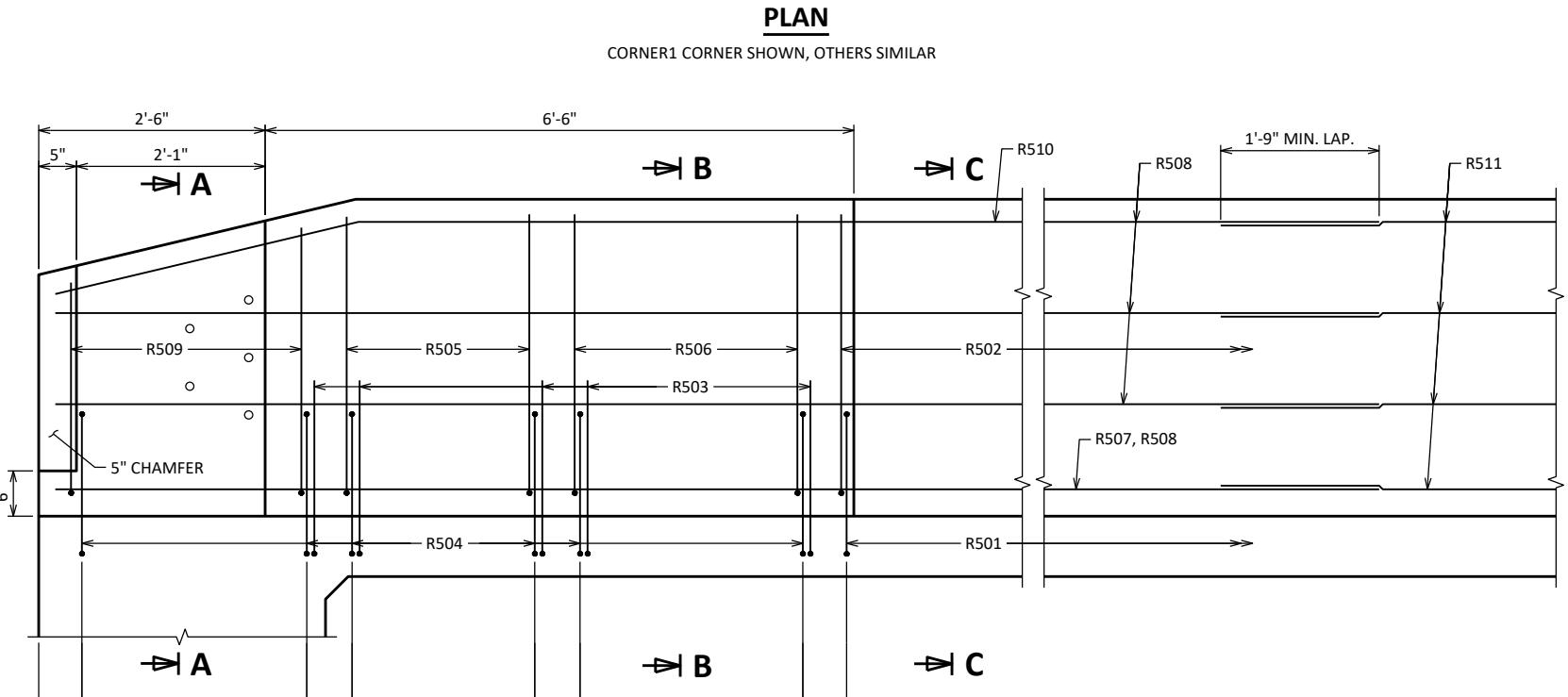


PARAPET END TREATMENT DETAIL

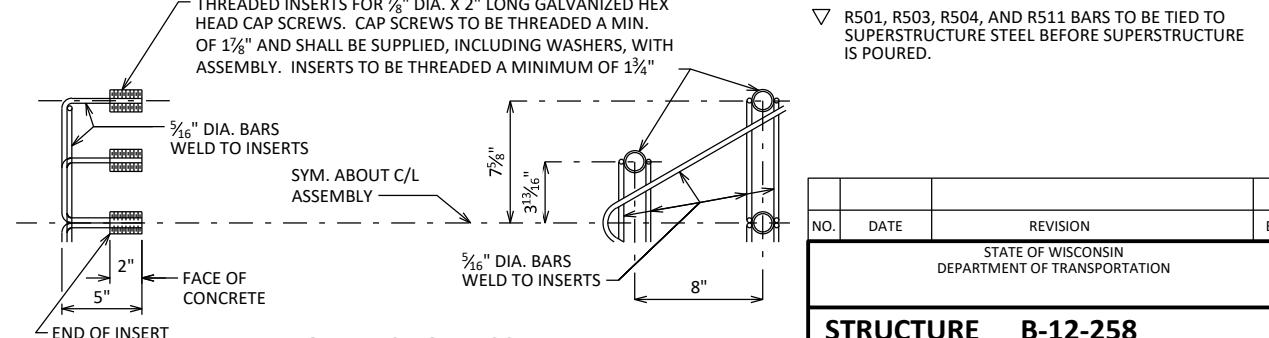
LOOKING AT INSIDE FACE OF PARAPET



OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9". MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 1 3/4" - 'V' GROOVE



● CONST. JOINT - STRIKE OFF AS SHOWN
■ USE CARE TO PLACE R503 BARS CORRECTLY ALONG TRANSITION OF PARAPET.
▽ R501, R503, R504, AND R511 BARS TO BE TIED TO SUPERSTRUCTURE STEEL BEFORE SUPERSTRUCTURE IS POURED.



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH ASTM F2329.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

| NO. | DATE | REVISION | BY |
|-----|------|----------|--|
| | | | STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION |

| STRUCTURE | B-12-258 | DRAWN BY | ZLM | PLANS CK'D | CJB |
|-----------|----------|----------|-----|------------|-----|
| | | | | | |

| SINGLE SLOPE PARAPET 42SS | | SHEET 12 OF 12 |
|---------------------------|--|----------------|
| 54 | | |

BRIDGE B-12-0258

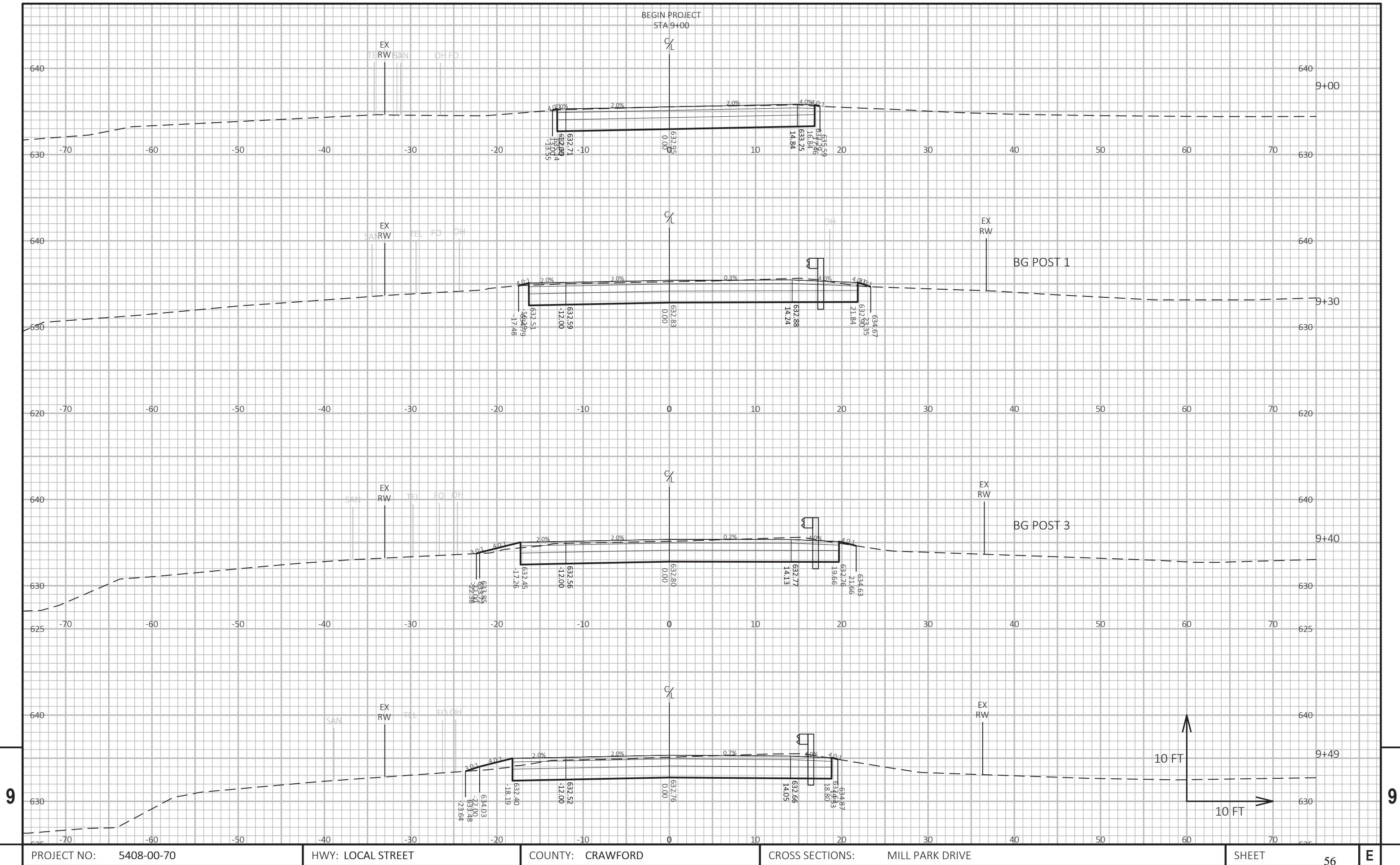
EARTHWORK SUMMARY

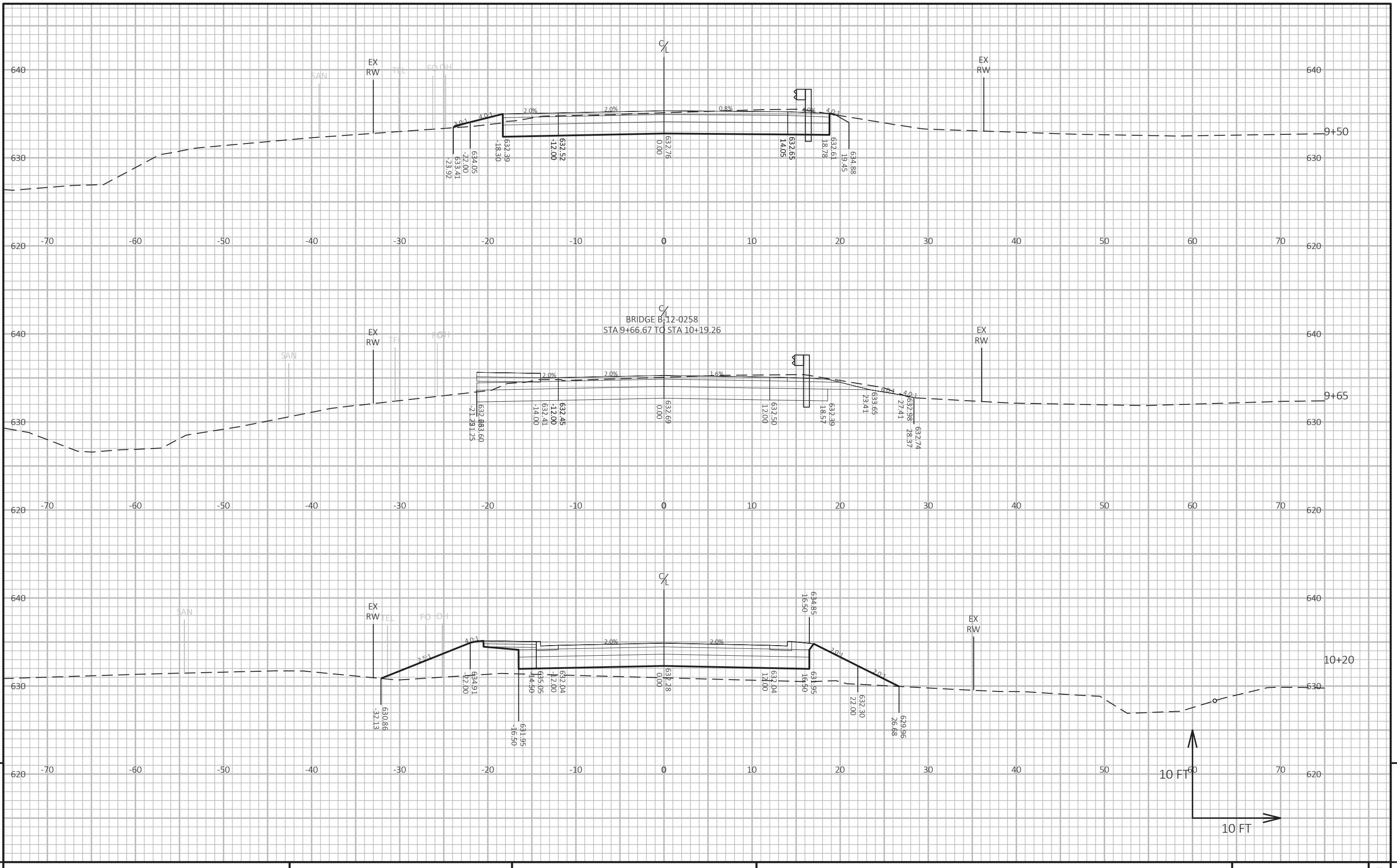
| STATION | REAL STATION | DISTANCE | AREA (SF) | | INCREMENTAL VOL (CY) (UNADJUSTED) | | CUMULATIVE VOL (CY) | | MASS ORDINATE |
|----------------------------|--------------|----------|-----------|--------|--------------------------------------|-------------|---------------------|-----------------|------------------|
| | | | CUT | FILL | CUT (3) | FILL (1) | CUT 1.00 | FILL 1.3 (2) | |
| 9+00 | AH | 900.00 | 0.00 | 75.8 | 0.06 | 0.00 | 0.00 | 0.00 | 0.00 |
| 9+30.34 | | 930.34 | 30.34 | 94.13 | 0.44 | 95.48 | 0.28 | 95.48 | 0.37 |
| 9+39.64 | | 939.64 | 9.30 | 90.5 | 2.02 | 31.80 | 0.42 | 127.27 | 0.92 |
| 9+48.95 | | 948.95 | 9.31 | 89.66 | 3.15 | 31.06 | 0.89 | 158.33 | 2.07 |
| 9+50 | | 950.00 | 1.05 | 89.80 | 3.46 | 3.49 | 0.13 | 161.82 | 2.24 |
| 9+65 | BK | 965.00 | 15.00 | 101.63 | 0.03 | 53.18 | 0.97 | 215.00 | 3.50 |
| STRUCTURE B-12-0258 | | | | | | | | | |
| 10+20 | AH | 1020.00 | 0.00 | 0.00 | 98.72 | 0.00 | 0.00 | 215.00 | 3.50 |
| 10+44.59 | | 1044.59 | 24.59 | 96.28 | 0.00 | 43.84 | 44.95 | 258.84 | 61.94 |
| 10+50 | | 1050.00 | 5.41 | 99.38 | 0.00 | 19.60 | 0.00 | 278.44 | 61.94 |
| 10+53.90 | | 1053.90 | 3.90 | 94.05 | 0.00 | 13.97 | 0.00 | 292.41 | 61.94 |
| 10+63.21 | | 1063.21 | 9.31 | 91.49 | 0.00 | 31.99 | 0.00 | 324.40 | 61.94 |
| 10+75 | | 1075.00 | 11.79 | 70.09 | 0.15 | 35.28 | 0.03 | 359.68 | 61.99 |
| 10+93.63 | BK | 1093.63 | 18.63 | 1.67 | 0.00 | 24.76 | 0.05 | 384.44 | 62.05 |
| | | | | | | | | TOTALS | 385 |
| | | | | | | | | 62 | |

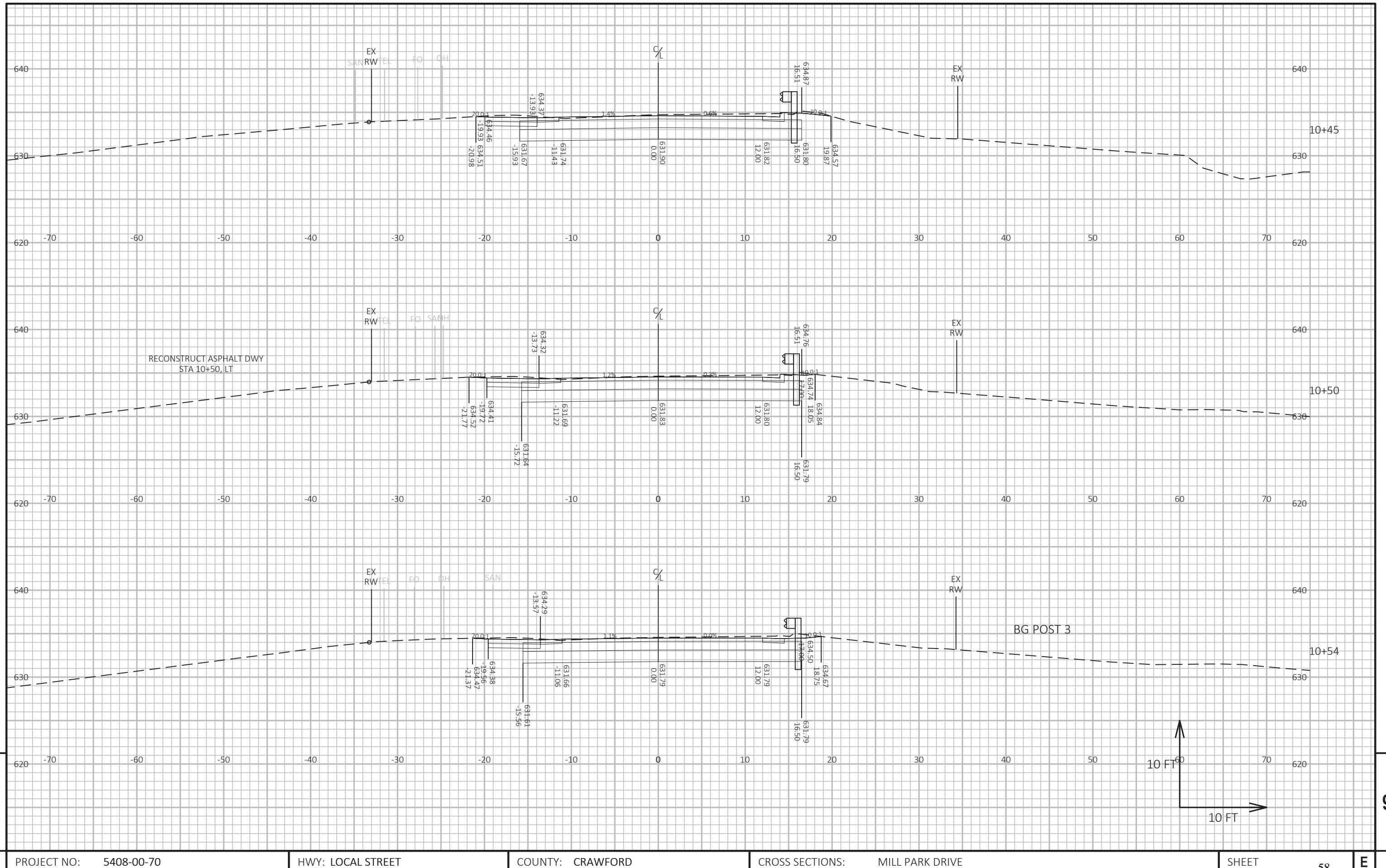
(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY

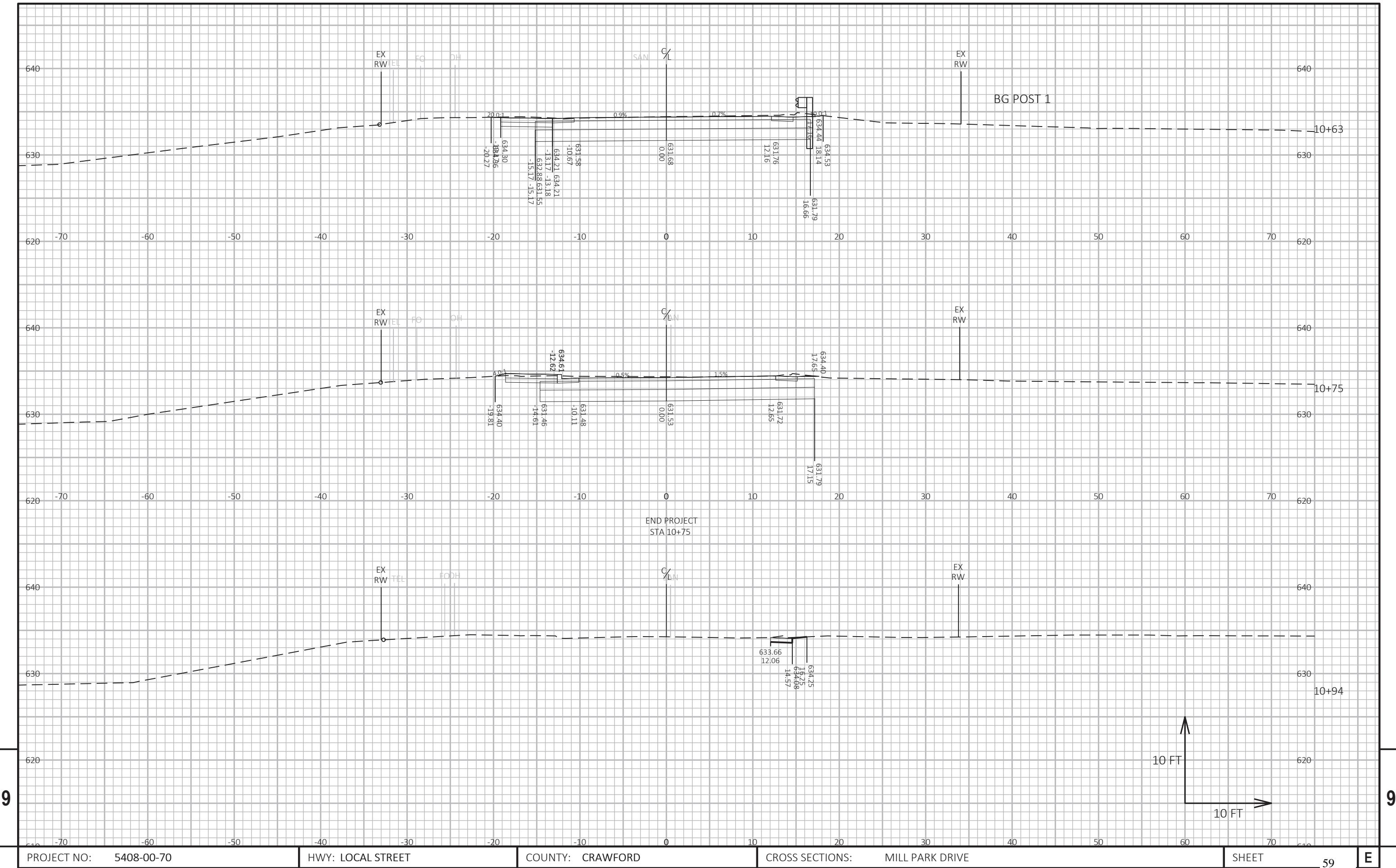
(2) - FILL EXPANSION 30%

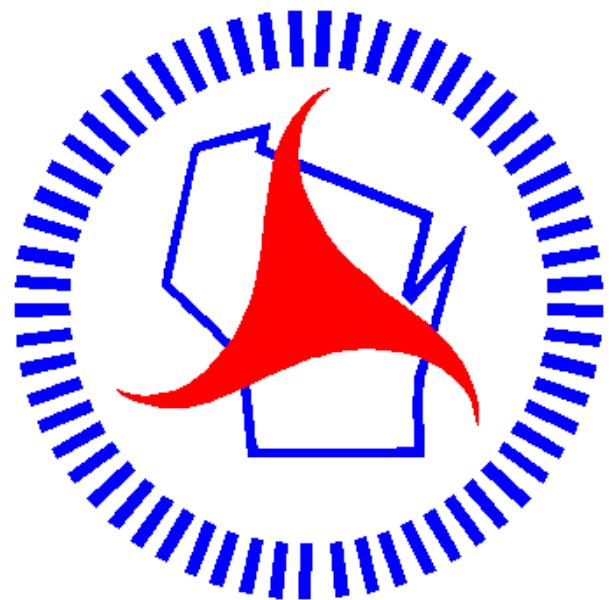
(3) - EXISTING ASPHALTIC PAVEMENT IS INCLUDED IN COMMON EXCAVATION TOTALS











Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

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