

EAU

PROJECT ID:  
WITH: N/A

8925-03-72

COUNTY:

DUNN

NOVEMBER 2025  
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 60



DESIGN DESIGNATION

A.A.D.T.	2026	=	220
A.A.D.T.	2046	=	230
D.H.V.		=	N/A
D.D.		=	50/50
T.		=	15.6%
DESIGN SPEED		=	45 MPH
ESALS		=	59,000

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

KNAPP - DOWNING

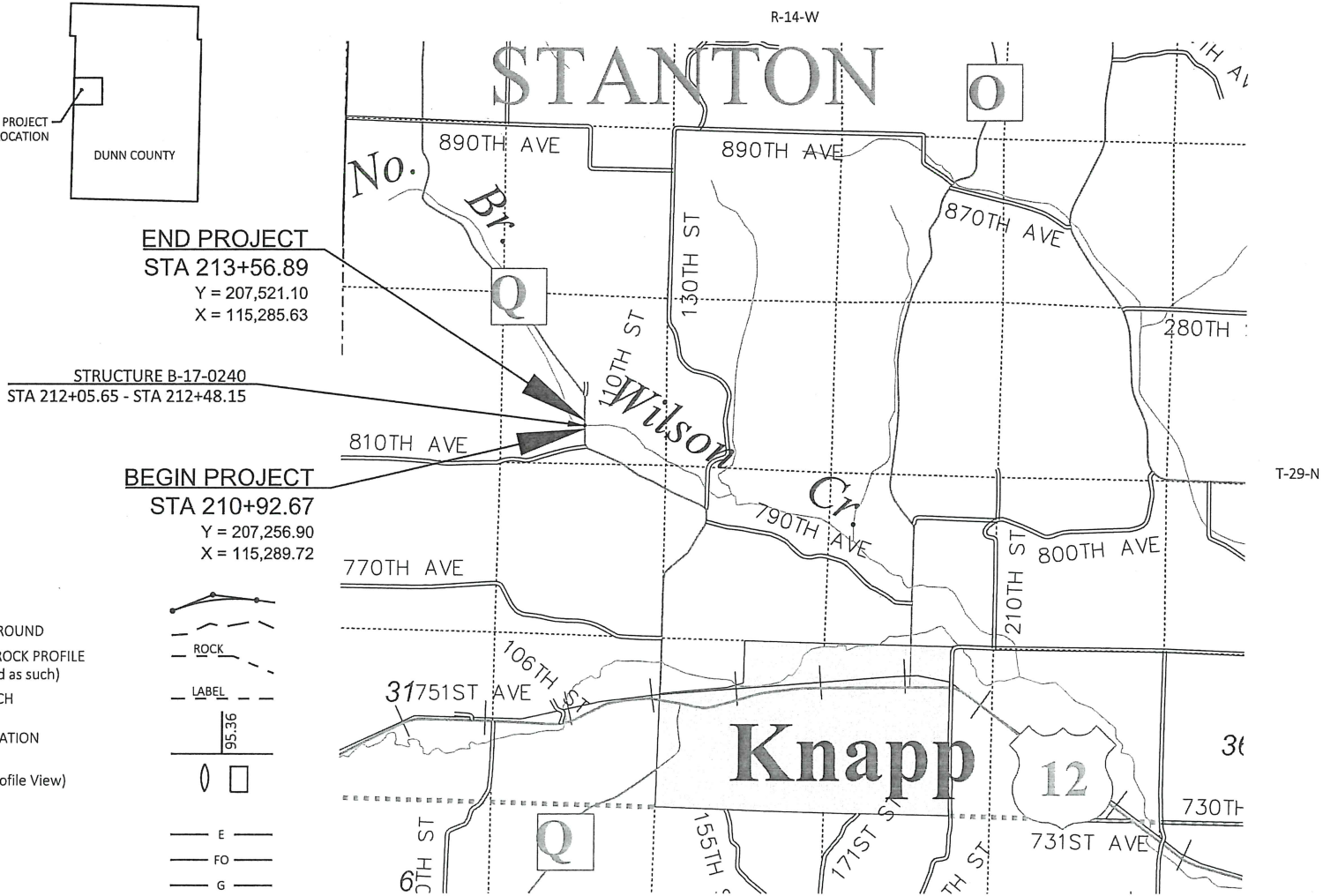
NB WILSON CREEK BRIDGE B-17-0240

CTH Q

DUNN COUNTY

STATE PROJECT NUMBER

8925-03-72



LAYOUT  
SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.050 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), DUNN COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT

8925-03-72

FEDERAL PROJECT

PROJECT

CONTRACT

ACCEPTED FOR

DUNN COUNTY

Date 07/21/2025 Highway Commissioner  
(Signature and Title of Official)

ORIGINAL PLANS PREPARED BY

COOPER ENGINEERING

WISCONSIN  
JACOB A. FRIBERG  
E-43328  
RICE LAKE  
WI  
DATE: 7/21/25  
(Professional Engineer Signature)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY  
Surveyor COOPER ENGINEERING  
Designer COOPER ENGINEERING  
Project Manager MATTHEW BERG, PE  
Regional Examiner NW REGION  
Regional Supervisor TOU YANG, PE

APPROVED FOR THE DEPARTMENT  
DATE: 7/22/2025  
(Signature)

E

LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	LT.	LEFT
AC	ACRES	LS	LUMP SUM
AGG	AGGREGATE	MH	MANHOLE
AH	AHEAD	N	NORTH
ADT	AVERAGE DAILY TRAFFIC	NC	NORMAL CROWN
AVG.	AVERAGE	PAVT	PAVEMENT
ASPH	ASPHALTIC	PC	POINT OF CURVATURE
BK.	BACK	PE	PRIVATE ENTRANCE
BM	BENCHMARK	PI	POINT OF INTERSECTION
Δ	CENTRAL ANGLE OR DELTA	PL	PROPERTY LINE
℄ , C/L	CENTERLINE	PP	POWER POLE
C & G	CURB AND GUTTER	PT	POINT OF TANGENCY
CABC	CRUSHED AGGREGATE	R	RANGE , RADIUS
	BASE COURSE	RCCP	REINFORCED CONCRETE
CONC.	CONCRETE		CULVERT PIPE
		RD	ROAD
COR	CORNER	REBAR	REINFORCEMENT BAR
CORR	CORRUGATED	REQD	REQUIRED
CSCP	CORRUGATED STEEL	RDWY	ROADWAY
	CULVERT PIPE	RHF	RIGHT HAND FORWARD
CSPA	CORRUGATED STEEL	RL, R/L	REFERENCE LINE
	PIPE ARCH	RR	RAILROAD
CTH	COUNTY TRUNK HIGHWAY	RT.	RIGHT
CP.	CULVERT PIPE	R/W	RIGHT-OF-WAY
CY	CUBIC YARD	S	SOUTH
CWT.	HUNDREDWEIGHT	SAN S	SANITARY SEWER
DIA	DIAMETER	SDD	STANDARD DETAIL DRAWING
D	DEGREE OF CURVE	SE	SUPER ELEVATION
DHV	DESIGN HOURLY VOLUME	SF.	SQUARE FEET
DWY	DRIVEWAY	SHLDR	SHOULDER
EBS	EXC. BELOW SUB GRADE	SPECS	SPECIFICATIONS
ELEV., EL	ELEVATION	SQ.	SQUARE
ELEC.	ELECTRIC	SS.	STORM SEWER
EXC	EXCAVATION	SY.	SQUARE YARD
EXIST	EXISTING	STH	STATE TRUNK HIGHWAY
E	EAST	ST.	STREET
FE	FIELD ENTRANCE	STA.	STATION
FF.	FACE TO FACE	SW	SIDEWALK
FL, F/L	FLOW LINE	T	TANGENT
FS	FULL SUPERELEVATION	TC	TOP OF CURB
G	GARAGE	℄ , T/L	TRANSIT LINE
GN	GRID NORTH	TEL	TELEPHONE
H	HOUSE	TEMP	TEMPORARY
		TLE	TEMPORARY LIMITED EASEMENT
		TYP	TYPICAL
HYD	HYDRANT	USH	UNITED STATES HIGHWAY
I	INTERSECTION ANGLE	UG	UNDERGROUND
INTERS	INTERSECTION	V	DESIGN SPEED
INV.	INVERT	VAR.	VARIABLE
IP	IRON PIN OR PIPE	VERT	VERTICAL
LC	LONG CHORD OF CURVE	YD	YARD
LF	LINEAR FOOT		
LHF	LEFT HAND FORWARD		
L	LENGTH OF CURVE		

UTILITY CONTACTS

ELECTRIC

DUNN ENERGY COOP  
ALLISON ZIELSDORF  
PO BOX 220  
MENOMONIE, WI 54751  
PHONE: (715) 232-6240  
EMAIL: azielsdorf@dunnenergy.com

COMMUNICATIONS

LUMEN  
KYLE SCHLAMPP  
20 S WILSON AVE  
RICE LAKE, WI 54868  
PHONE: (715) 475-2029  
EMAIL: Kyle.schlampp@lumen.com

COMMUNICATIONS

WEST WISCONSIN TELCOM  
BRAD SCHMIDTKNECHT  
912 CRESCENT STREET  
MENOMONIE, WI 54751  
PHONE: (715) 231-0504  
EMAIL: brads@wwt.coop

ALL UTILITIES LISTED ARE MEMBERS OF DIGGERS HOTLINE



OTHER CONTACTS

DESIGN CONSULTANT

COOPER ENGINEERING  
JACOB FRIBERG  
2600 COLLEGE DRIVE  
RICE LAKE, WI 54868  
PHONE: (715) 234-7008  
EMAIL: jfriberg@cooperengineering.net

DUNN COUNTY

HIGHWAY COMMISSIONER  
DUSTIN BINDER  
3303 HIGHWAY 12 EAST  
MENOMONIE, WI  
PHONE: (715) 232-2181  
EMAIL: dbinder@co.dunn.wi.us

WDNR REGIONAL CONTACT

WDNR/WISDOT LIAISON  
LEAH NICOL  
1300 WEST CLAIREMONT AVENUE  
EAU CLAIRE, WI 54701  
PHONE: (715) 934-9014  
EMAIL: Leah.Nicol@wisconsin.gov

GENERAL NOTES:

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

ACCESS TO ALL RESIDENCES & SIDE ROADS SHALL BE MAINTAINED DURING CONSTRUCTION.

THE LOCATION OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

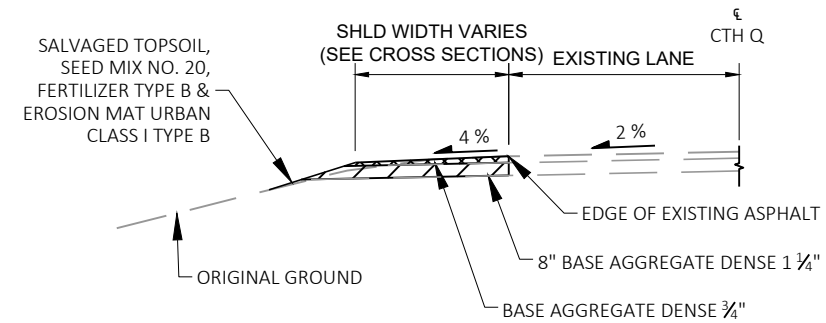
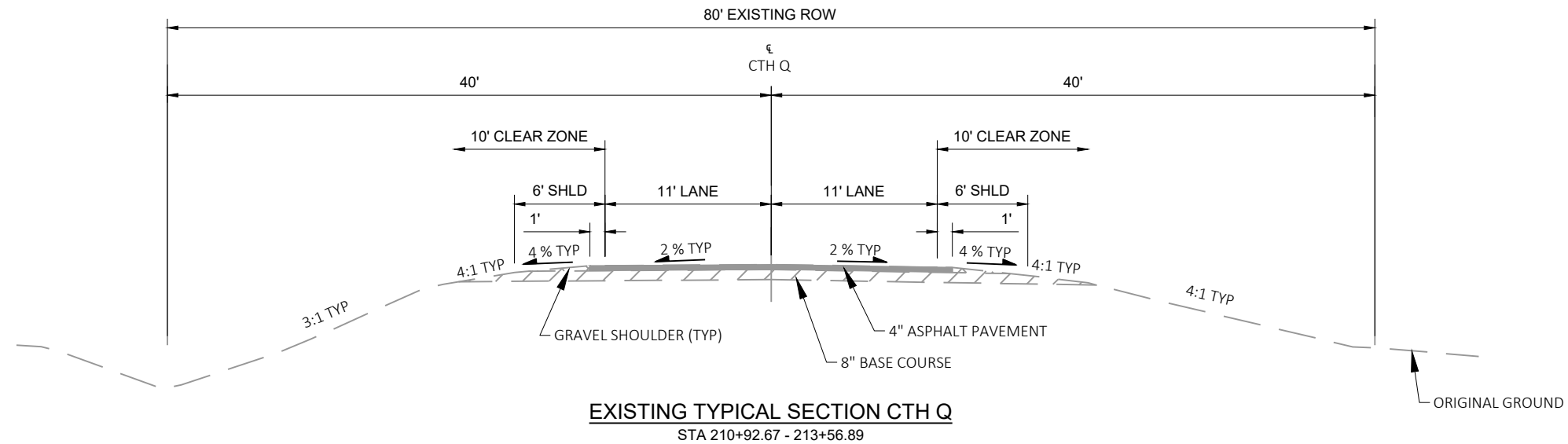
THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

CTH Q.WILL BE CLOSED DURING CONSTRUCTION AND NO DETOUR ROUTE WILL BE MARKED UNDER THIS CONTRACT. IF NEEDED, DUNN COUNTY MAY SIGN A DETOUR ROUTE.

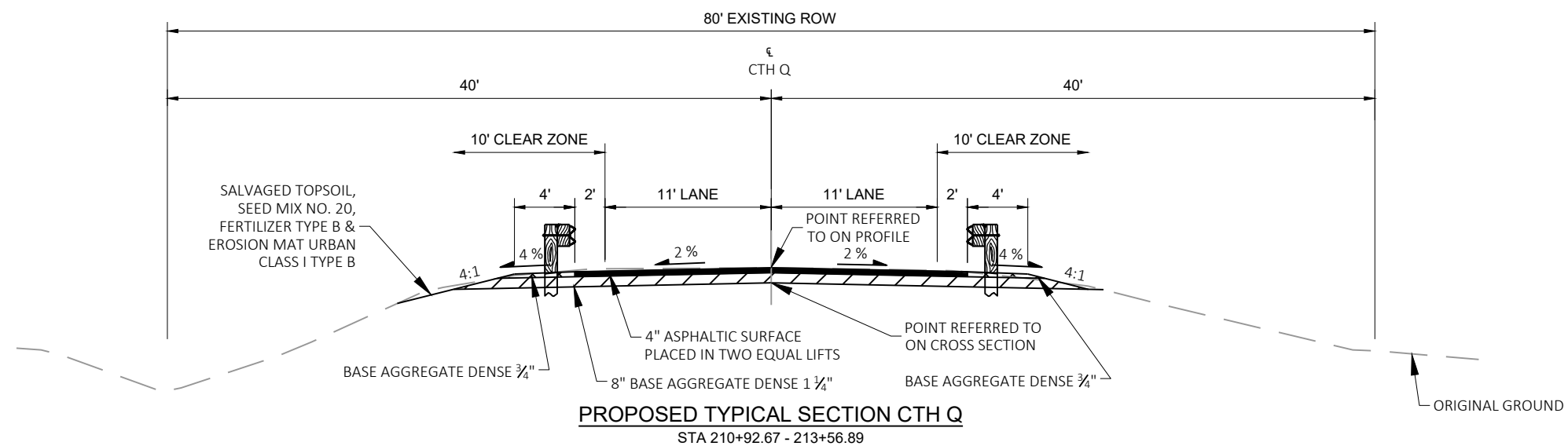
RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP								
	A			B			C		
	SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36
PAVEMENT:									
ASPHALT	.70 - .95								
CONCRETE	.80 - .95								
BRICK	.70 - .80								
DRIVES, WALKS	.75 - .85								
ROOFS	.75 - .95								
GRAVEL ROADS, SHOULDERS	.40 - .60								

TOTAL PROJECT AREA = 0.49 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.33 ACRES

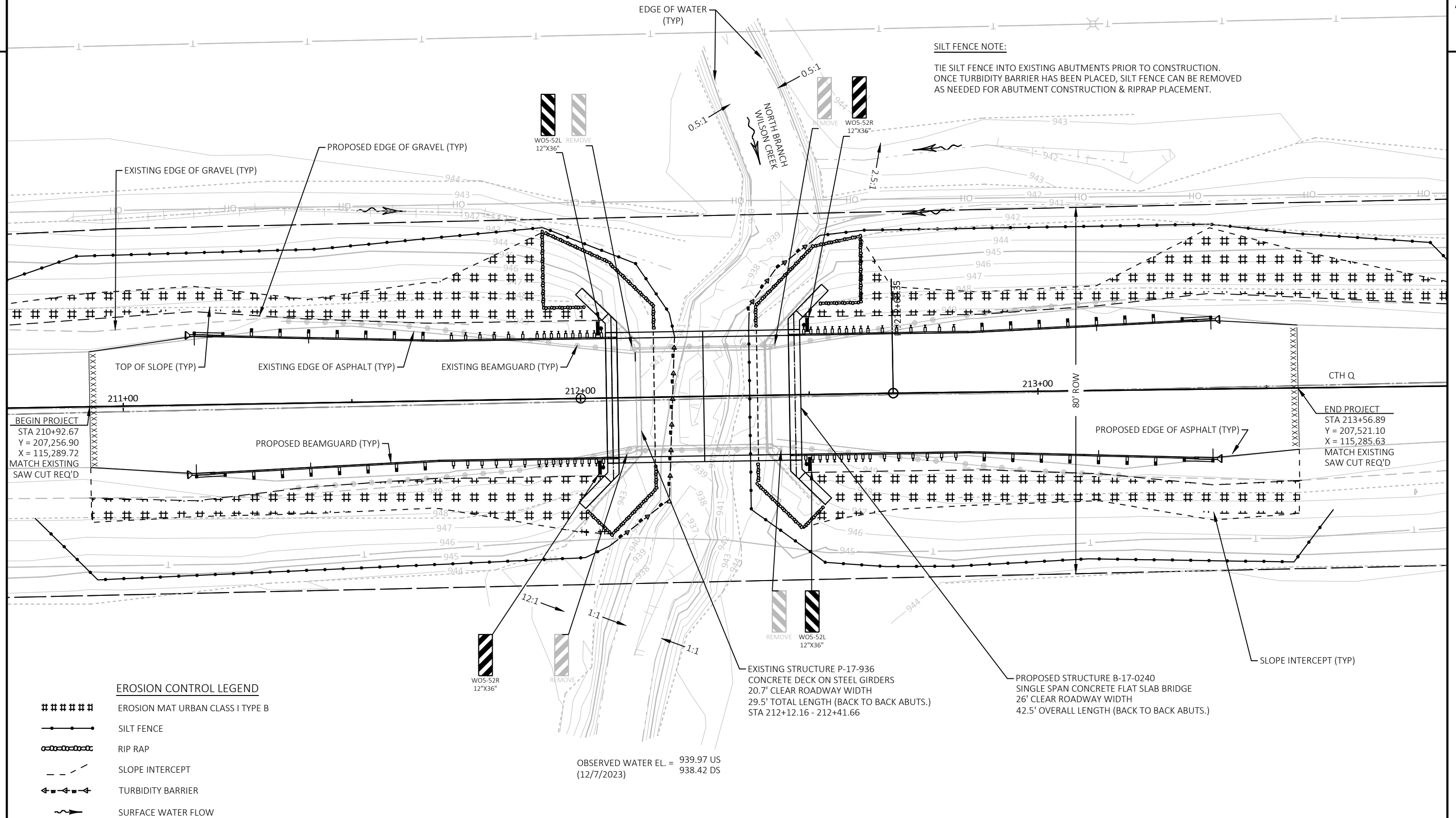


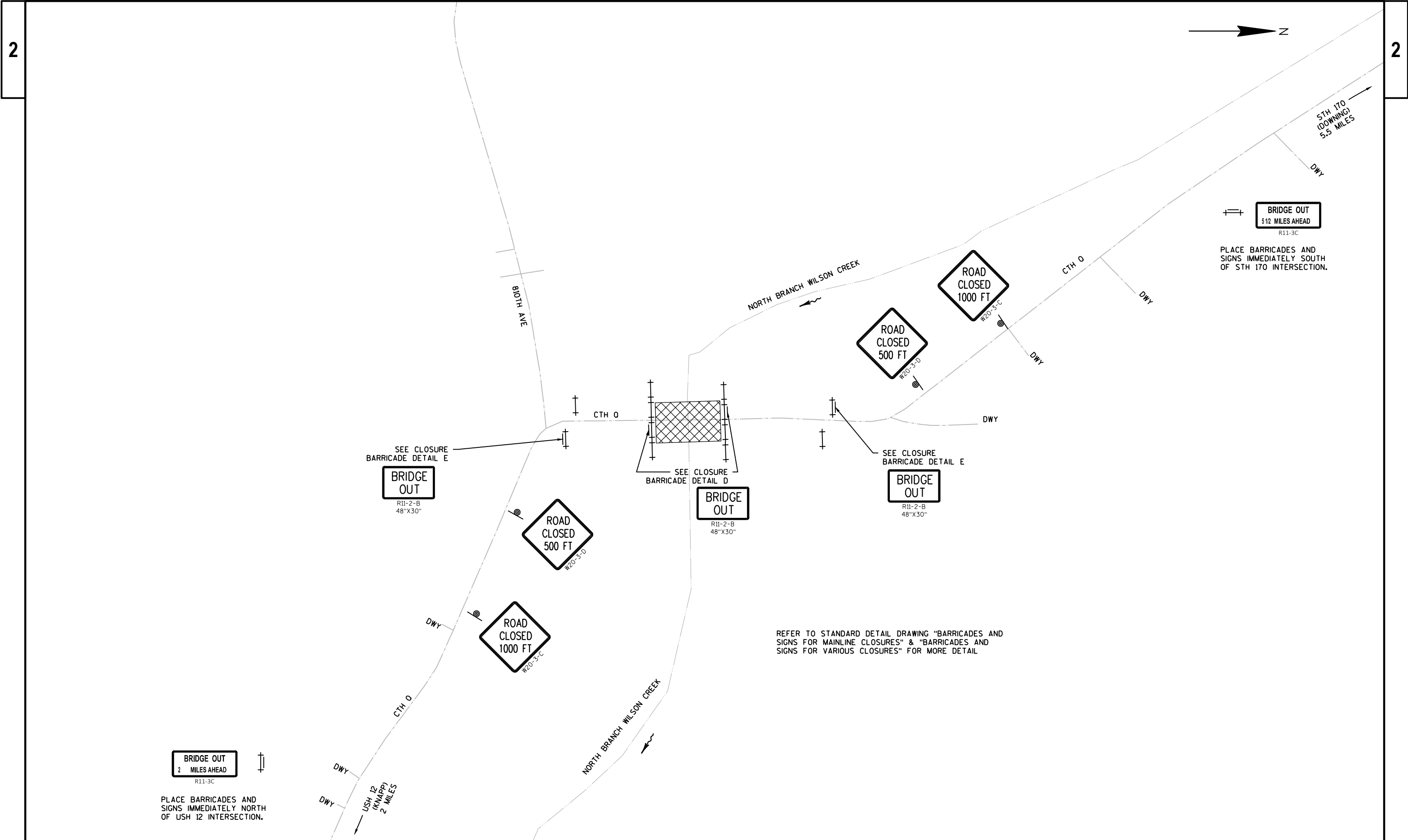
**PROPOSED TYPICAL HALF SECTION CTH Q**  
GRAVEL SHOULDER WIDENING FOR BEAM GUARD











Estimate Of Quantities

8925-03-72

Line	Item	Item Description	Unit	Total	Qty
0002	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-17-0936	EACH	1.000	1.000
0004	204.0165	Removing Guardrail	LF	312.000	312.000
0006	205.0100	Excavation Common	CY	310.000	310.000
0008	206.1001	Excavation for Structures Bridges (structure) 01. B-17-0240	EACH	1.000	1.000
0010	210.1500	Backfill Structure Type A	TON	300.000	300.000
0012	213.0100	Finishing Roadway (project) 01. 8925-03-72	EACH	1.000	1.000
0014	305.0110	Base Aggregate Dense 3/4-Inch	TON	130.000	130.000
0016	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	470.000	470.000
0018	455.0605	Tack Coat	GAL	50.000	50.000
0020	465.0105	Asphaltic Surface	TON	150.000	150.000
0022	502.0100	Concrete Masonry Bridges	CY	133.000	133.000
0024	502.3200	Protective Surface Treatment	SY	187.000	187.000
0026	505.0400	Bar Steel Reinforcement HS Structures	LB	4,160.000	4,160.000
0028	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	19,990.000	19,990.000
0030	513.4061	Railing Tubular Type M	LF	90.000	90.000
0032	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0034	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	630.000	630.000
0036	606.0300	Riprap Heavy	CY	95.000	95.000
0038	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	142.000	142.000
0040	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0042	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0044	618.0100	Maintenance and Repair of Haul Roads (project) 01. 8925-03-72	EACH	1.000	1.000
0046	619.1000	Mobilization	EACH	1.000	1.000
0048	624.0100	Water	MGAL	5.000	5.000
0050	625.0500	Salvaged Topsoil	SY	520.000	520.000
0052	628.1504	Silt Fence	LF	800.000	800.000
0054	628.1520	Silt Fence Maintenance	LF	800.000	800.000
0056	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0058	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0060	628.2008	Erosion Mat Urban Class I Type B	SY	520.000	520.000
0062	628.6005	Turbidity Barriers	SY	60.000	60.000
0064	629.0210	Fertilizer Type B	CWT	0.400	0.400
0066	630.0120	Seeding Mixture No. 20	LB	30.000	30.000
0068	630.0500	Seed Water	MGAL	10.000	10.000
0070	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0072	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0074	638.2602	Removing Signs Type II	EACH	4.000	4.000
0076	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0078	642.5001	Field Office Type B	EACH	1.000	1.000
0080	643.0420	Traffic Control Barricades Type III	DAY	1,440.000	1,440.000
0082	643.0705	Traffic Control Warning Lights Type A	DAY	2,340.000	2,340.000
0084	643.0900	Traffic Control Signs	DAY	1,080.000	1,080.000
0086	643.5000	Traffic Control	EACH	1.000	1.000
0088	645.0111	Geotextile Type DF Schedule A	SY	88.000	88.000
0090	645.0120	Geotextile Type HR	SY	135.000	135.000
0092	646.1020	Marking Line Epoxy 4-Inch	LF	1,060.000	1,060.000
0094	650.4500	Construction Staking Subgrade	LF	280.000	280.000
0096	650.5000	Construction Staking Base	LF	280.000	280.000
0098	650.6501	Construction Staking Structure Layout (structure) 01. B-17-0240	EACH	1.000	1.000

Estimate Of Quantities

8925-03-72

Line	Item	Item Description	Unit	Total	Qty
0100	650.9911	Construction Staking Supplemental Control (project) 01. 8925-03-72	EACH	1.000	1.000
0102	650.9920	Construction Staking Slope Stakes	LF	280.000	280.000
0104	690.0150	Sawing Asphalt	LF	50.000	50.000
0106	715.0502	Incentive Strength Concrete Structures	DOL	1,330.000	1,330.000
0108	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. STA 25+25	EACH	1.000	1.000
0110	SPV.0090	Special 01. Flashing Stainless Steel	LF	75.000	75.000

CATEGORY	POST #1 STA	LOCATION	MGS		MGS
			REMOVING	THRIE BEAM	
			GUARDRAIL	TRANSITION	GUARDRAIL
			204.0165	614.2500	614.2610
			LF	LF	EA
0010	211+16	RT	78	39.4	1
0010	211+16	LT	78	39.4	1
0010	213+38	RT	78	39.4	1
0010	213+38	LT	78	39.4	1
TOTAL 0010			312	157.6	4

EARTHWORK SUMMARY

CATEGORY	STATION	TO	STATION	SIDE	SALVAGED/		EXPANDED		MASS
					EXCAVATION	PAVEMENT	AVAILABLE	FILL	
					COMMON	MATERIAL	MATERIAL	UNEXPANDED	
					205.0100			(FACTOR =	ORDINATE
					CY	CY	CY	1.25)	+/-
0010	210+65	-	212+06	LT/RT	160	65	95	5	7
0010	212+48	-	213+90	LT/RT	150	55	95	10	13
TOTAL 0010					310	120	190	15	20

BASE AGGREGATE DENSE & ASPHALT SUMMARY

CATEGORY	STATION	TO	STATION	SIDE	ASPHALT THICKNESS (IN)	LAYERS	BASE		TACK COAT	ASPHALTIC		SAWING
							AGGREGATE	AGGREGATE		SURFACE	WATER	
							DENSE	DENSE		3/4-INCH	1 1/4-INCH	
							305.0110	305.0120	455.0605	465.0105	624.0100	690.0150
							TON	TON	GAL	TON	MGAL	LF
0010	210+65	-	210+93	LT	-	-	10	20	-	-	0.3	-
0010	210+93	-	212+06	LT/RT	4	2	55	215	25	75	2.2	25
0010	212+48	-	213+57	LT/RT	4	2	55	215	25	75	2.2	25
0010	213+57	-	213+90	LT	-	-	10	20	-	-	0.3	-
TOTAL 0010							130	470	50	150	5	50

RESTORATION SUMMARY

CATEGORY	LOCATION	EROSION MAT		SEEDING	
		SALVAGED	URBAN CLASS I	FERTILIZER	MIX NO.
		TOPSOIL	TYPE B	TYPE B	20
		625.0500	628.2008	629.0210	630.0120
		SY	SY	CWT	LB
0010	B-17-0240 SW	135	135	0.09	7
0010	B-17-0240 SE	80	80	0.06	4
0010	B-17-0240 NW	115	115	0.08	6
0010	B-17-0240 NE	85	85	0.06	4
0010	UNDISTRIBUTED	105	105	0.11	9
TOTAL 0010		520	520	0.4	30

SILT FENCE

CATEGORY	LOCATION	SILT FENCE	
		SILT FENCE	MAINTENANCE
		628.1504	628.1520
		LF	LF
0010	B-17-0240 SW	180	180
0010	B-17-0240 SE	130	130
0010	B-17-0240 NW	150	150
0010	B-17-0240 NE	175	175
0010	UNDISTRIBUTED	165	165
TOTAL 0010		800	800

EROSION CONTROL MOBILIZATION

CATEGORY	LOCATION	MOBILIZATIONS		REMARKS
		MOBILIZATIONS	EMERGENCY	
		EROSION CONTROL	EROSION CONTROL	
		628.1905	628.1910	
		EA	EA	
0010	PROJECT	1	-	EROSION CONTROL
0010	PROJECT	1	-	RESTORATION SOUTH SIDE
0010	PROJECT	1	-	RESTORATION NORTH SIDE
0010	PROJECT	-	2	UNDISTRIBUTED
TOTAL 0010		3	2	



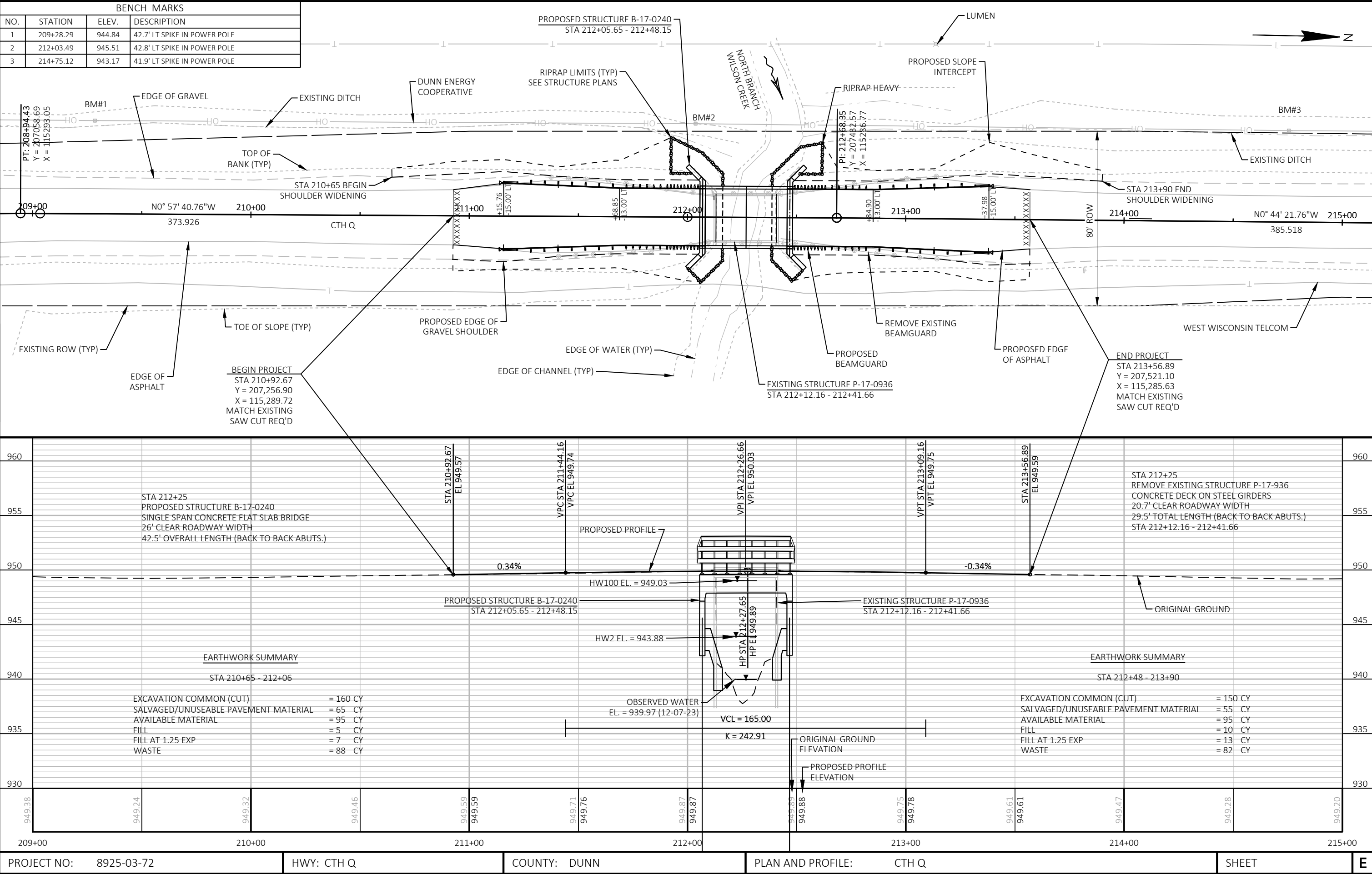
TURBIDITY BARRIER				
TURBIDITY BARRIER 628.6005				
CATEGORY	LOCATION	SY	REMARKS	
0010	B-17-0240 SOUTH	40	SE CORNER	
0010	B-17-0240 NORTH	20	NW CORNER	
TOTAL 0010		60		

SIGNING						
POSTS      SIGNS						
WOOD		TYPE II	REMOVING	REMOVING		
4x6-INCH		REFLECTIVE	SIGNS	SMALL SIGN		
x 12 FT		F	TYPE II	SUPPORTS		
634.0612		637.2230	638.2602	638.3000		
CATEGORY	LOCATION	EA	SF	EA	EA	REMARKS
0010	B-17-0240 SW	1	3	1	1	W5-52L
0010	B-17-0240 SE	1	3	1	1	W5-52R
0010	B-17-0240 NW	1	3	1	1	W5-52R
0010	B-17-0240 NE	1	3	1	1	W5-52L
TOTAL 0010		4	12	4	4	

TRAFFIC CONTROL ITEMS								
TRAFFIC CONTROL    TRAFFIC CONTROL    TRAFFIC								
		BARRICADES	WARNING LIGHTS	CONTROL				
		TYPE III	TYPE A	SIGNS				
		643.0420	643.0705	643.0900				
CATEGORY	DAYS	#	DAYS	#	DAYS	#	DAYS	REMARKS
0010	90	4	360	5	450	1	90	ROAD CLOSED DETAIL D SOUTH SIDE
0010	90	4	360	5	450	1	90	ROAD CLOSED DETAIL D NORTH SIDE
0010	90	4	360	8	720	5	450	ADVANCED ROAD CLOSED SOUTH SIDE
0010	90	4	360	8	720	5	450	ADVANCED ROAD CLOSED NORTH SIDE
TOTAL 0010		1,440		2,340		1,080		

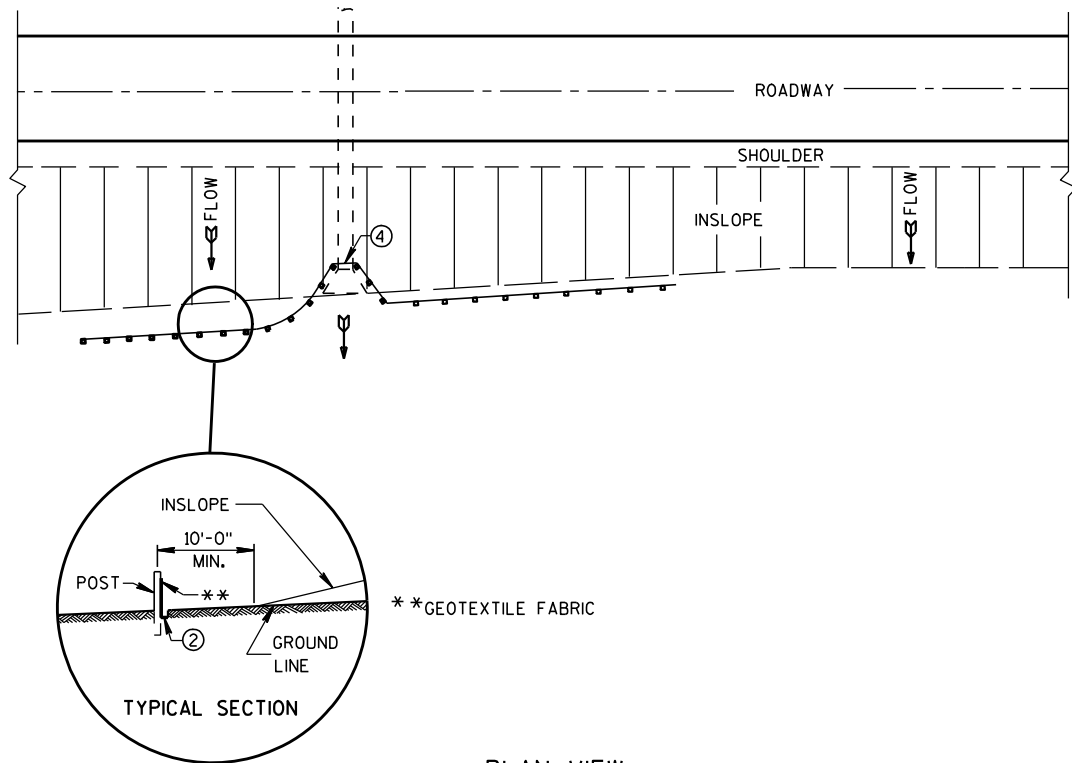
PAVEMENT MARKING SUMMARY							
MARKING LINE      MARKING LINE      MARKING LINE							
		EPOXY	EPOXY	EPOXY			
		4-INCH	4-INCH, YELLOW	4-INCH, WHITE			
		646.1020	*	*			
CATEGORY	STATION TO	STATION	SIDE	LF	LF	LF	REMARKS
0010	210+93	- 213+57	CL	530	530	-	DOUBLE YELLOW CENTERLINE
0010	210+93	- 213+57	LT	265	-	265	LT WHITE EDGELINE
0010	210+93	- 213+57	RT	265	-	265	RT WHITE EDGELINE
TOTAL 0010				1060	530	530	
*FOR INFORMATION ONLY							

CONSTRUCTION STAKING SUMMARY					
CONSTRUCTION      CONSTRUCTION      CONSTRUCTION					
		STAKING	CONSTRUCTION	STAKING	
		SUBGRADE	STAKING BASE	SLOPE STAKES	
		650.4500	650.5000	650.9920	
CATEGORY	STATION TO	STATION	LF	LF	LF
0010	210+65	- 212+06	140	140	140
0010	212+48	- 213+90	140	140	140
TOTAL 0010			280	280	280

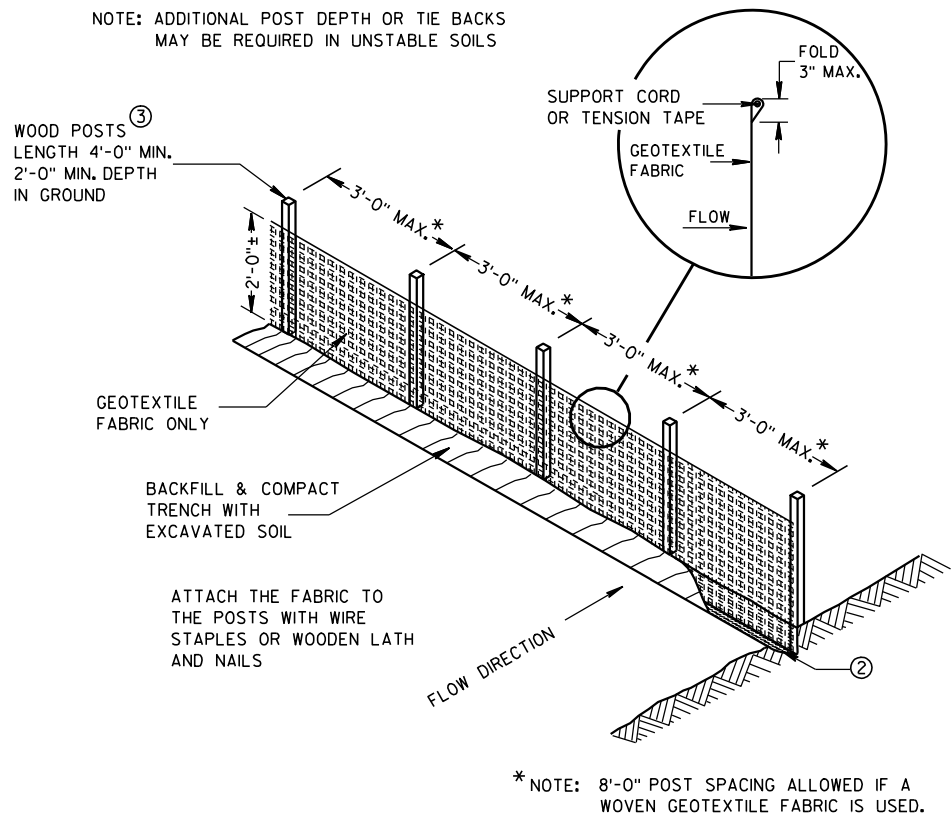


Standard Detail Drawing List

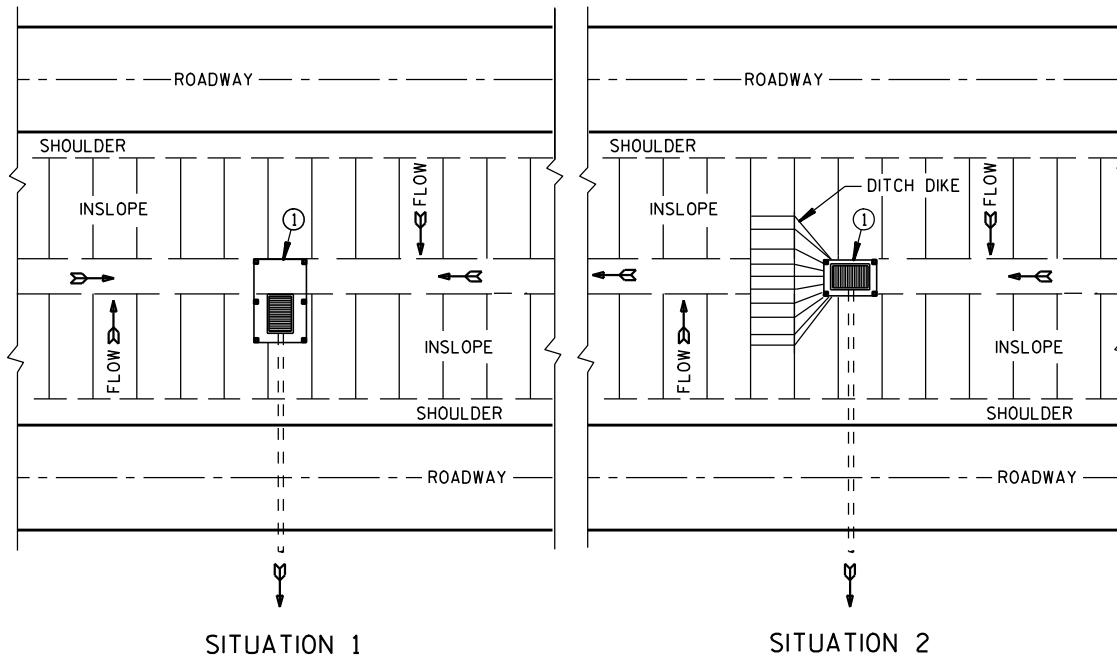
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGITUDINAL JOINTS
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-24A	PERMANENT LONGITUDINAL PAVEMENT MARKINGS
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



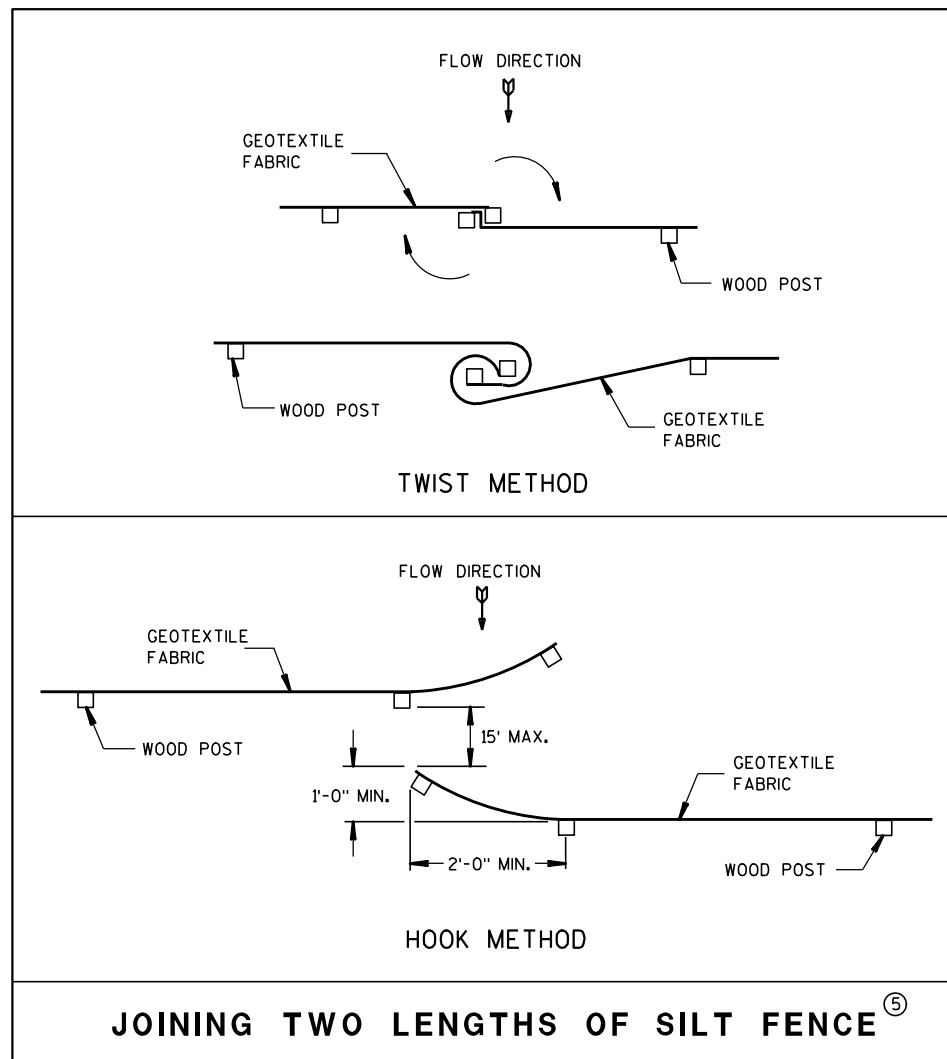
PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

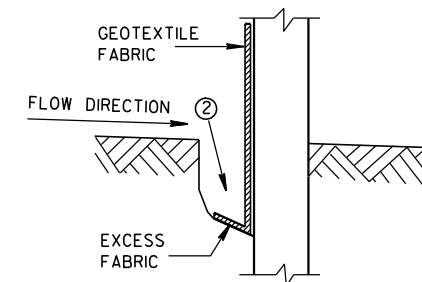


JOINING TWO LENGTHS OF SILT FENCE (5)

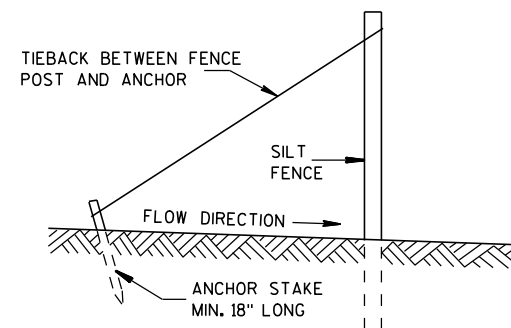
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

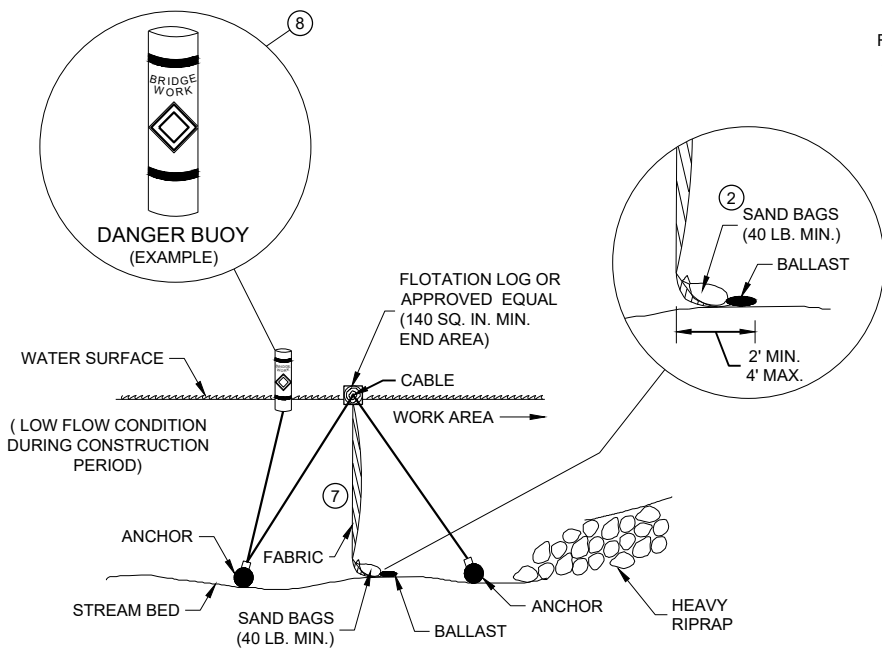


TRENCH DETAIL



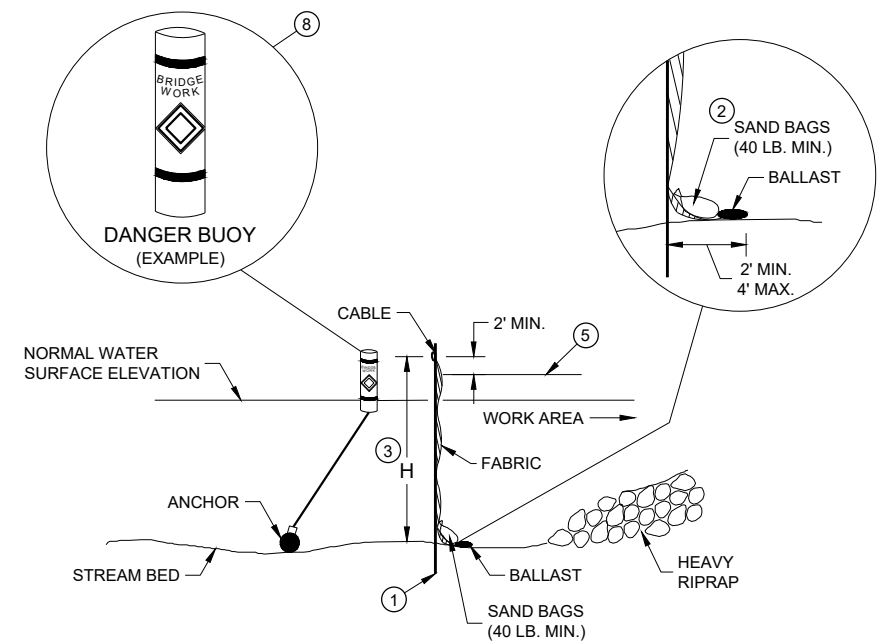
SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



SECTION B - B

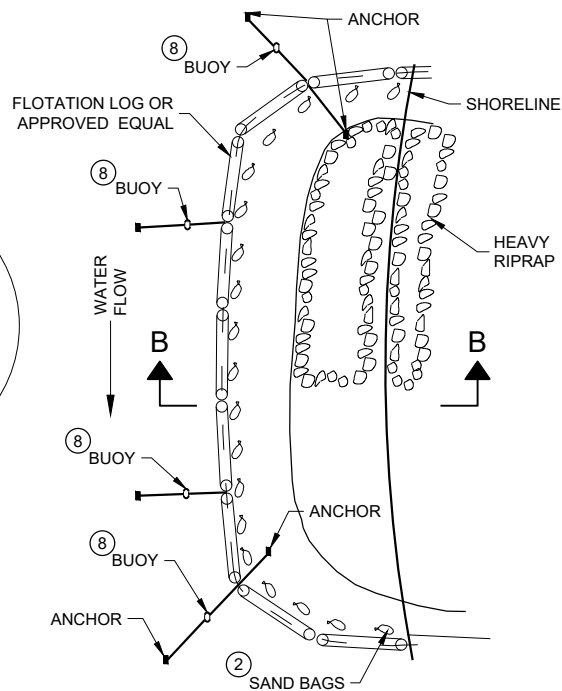
**TURBIDITY BARRIER - FLOAT ALTERNATIVE**  
**CAUTION - SEE NOTE 6**



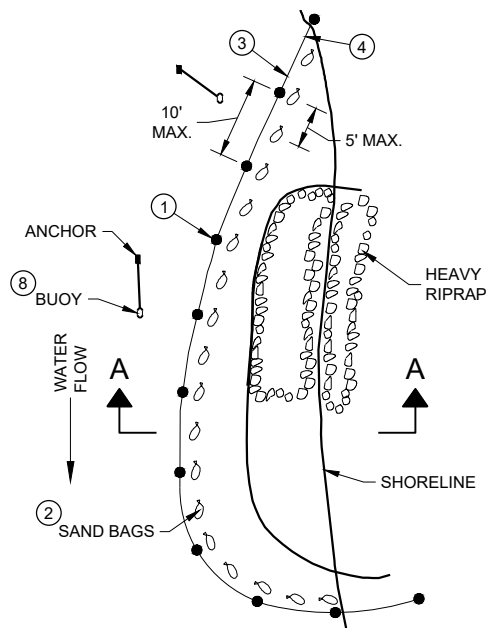
SECTION A - A

**TURBIDITY BARRIER - STANDARD POST INSTALLATION**

**TURBIDITY BARRIER PLACEMENT DETAILS**



PLAN VIEW



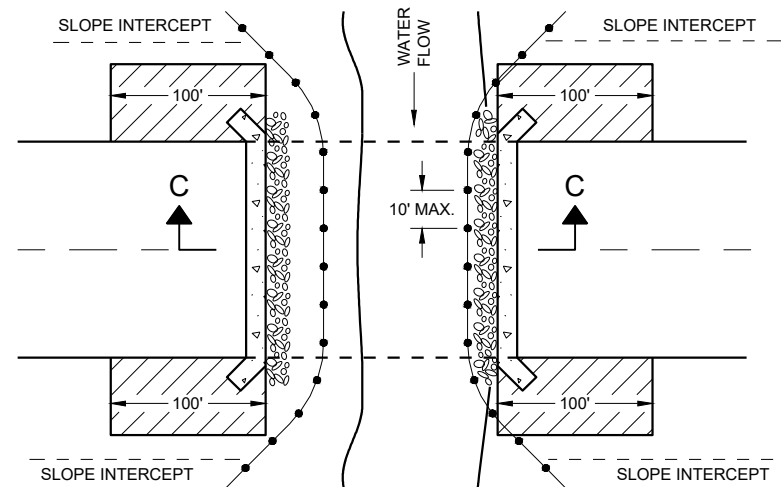
PLAN VIEW

**GENERAL NOTES**

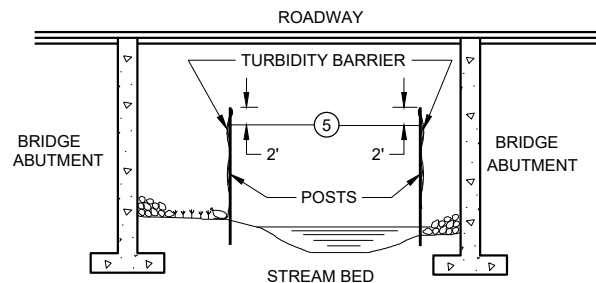
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- 1 DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- 2 SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- 3 WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- 4 IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- 5 ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- 6 FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- 7 ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- 8 USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

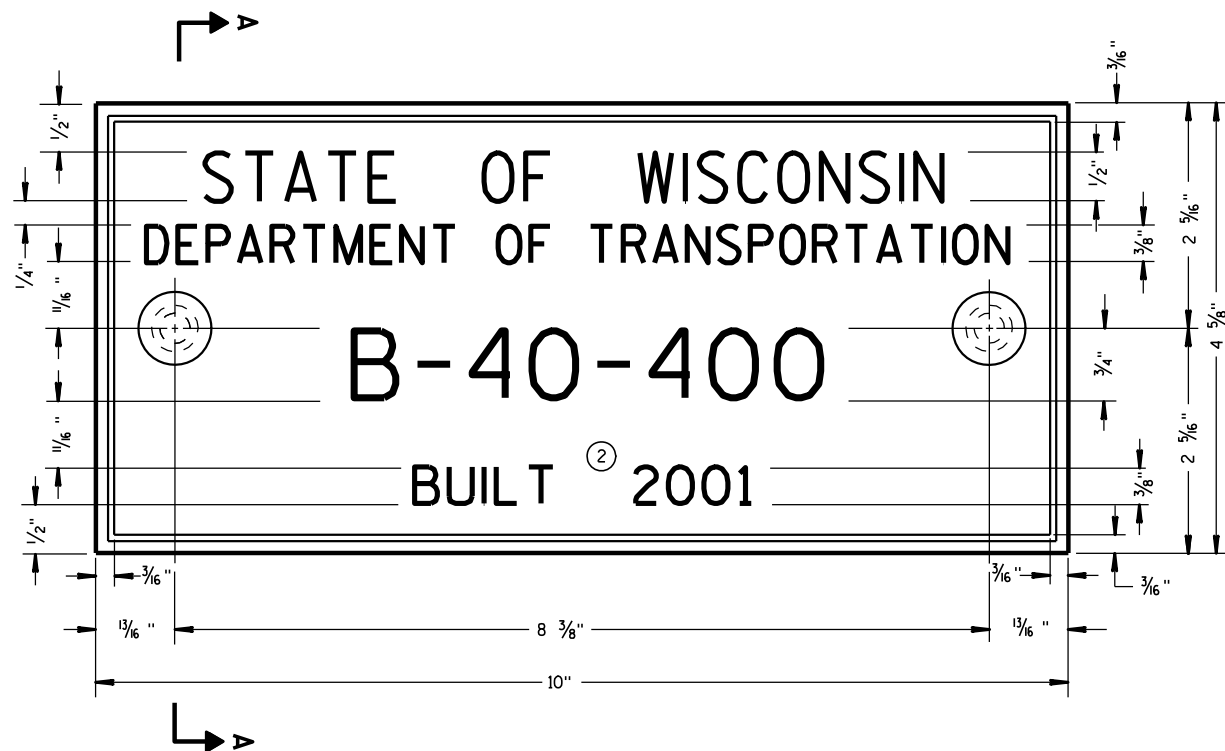
**TURBIDITY BARRIER DETAIL SHOWING**  
**TYPICAL PLACEMENT AT STRUCTURES**

**TURBIDITY BARRIER**

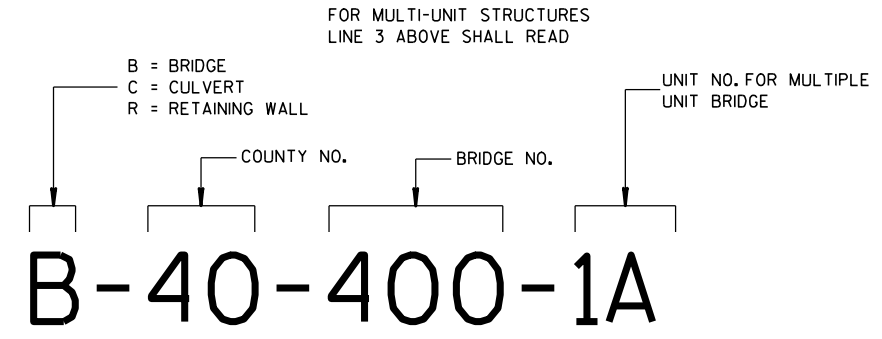
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
6/4/02 DATE /S/ Beth Cannestra  
DATE CHIEF ROADWAY DEVELOPMENT  
ENGINEER  
FHWA





**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



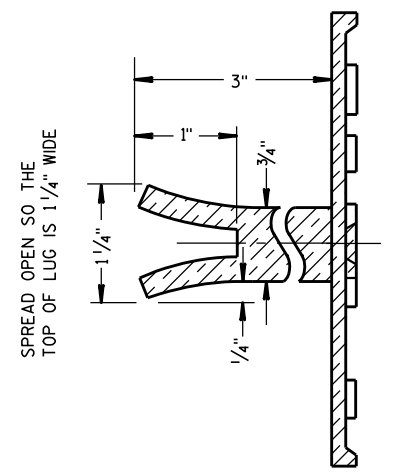
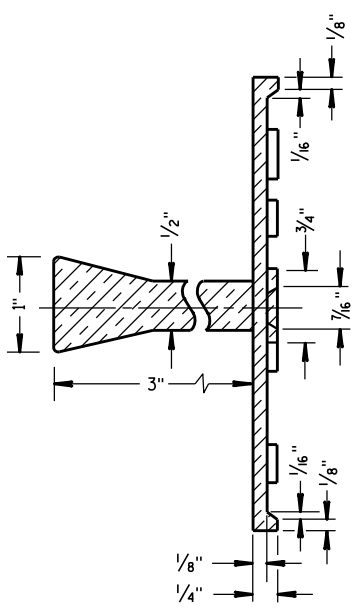
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

**GENERAL NOTES**

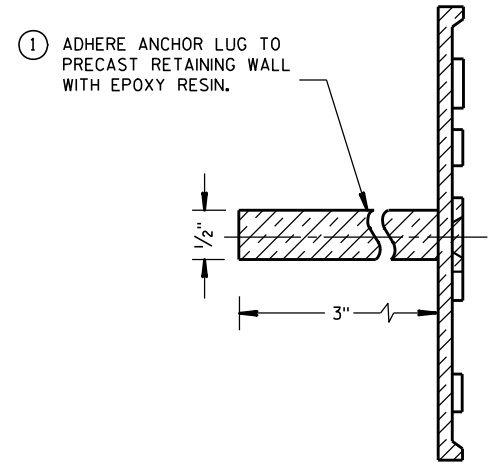
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

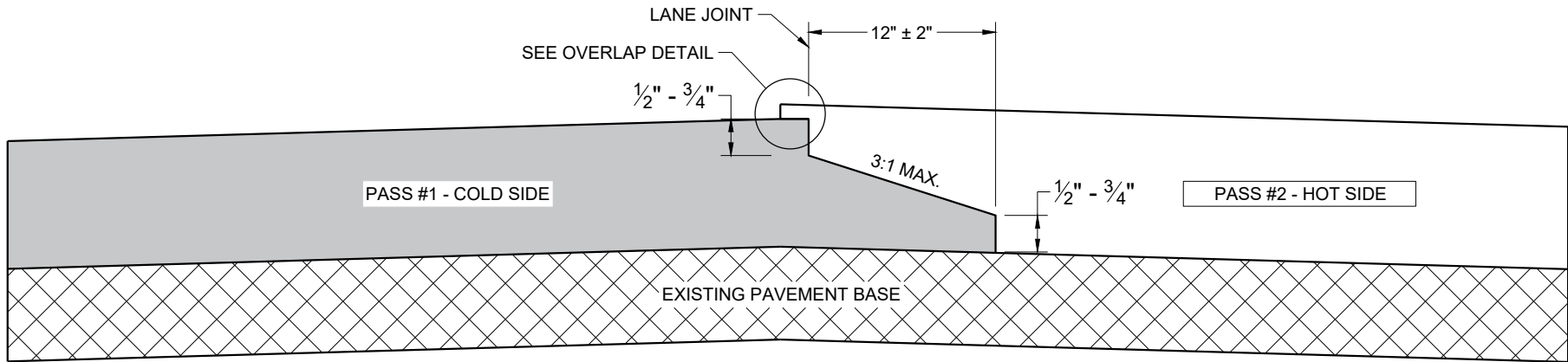


**ALTERNATE LUG**

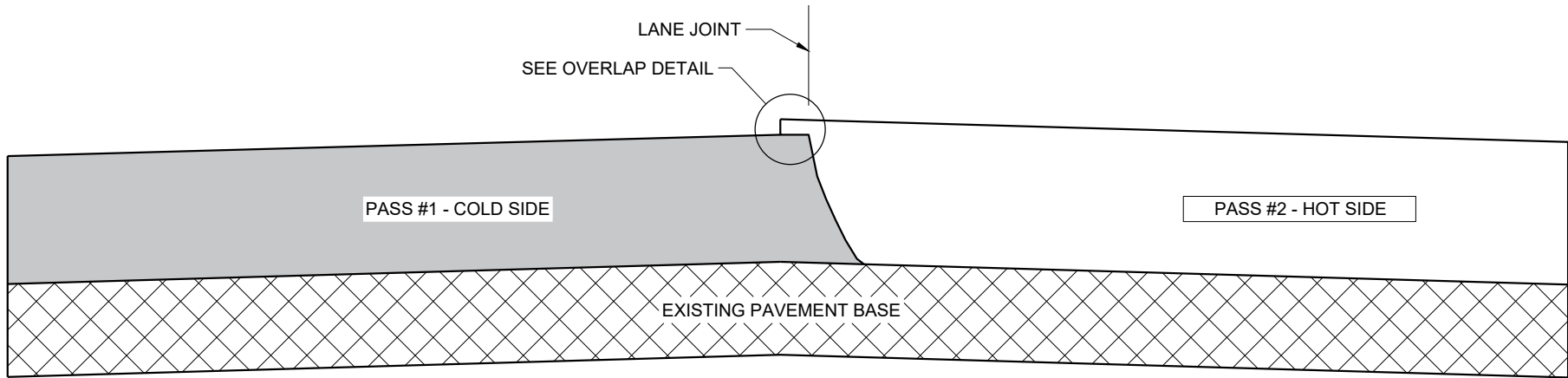


**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

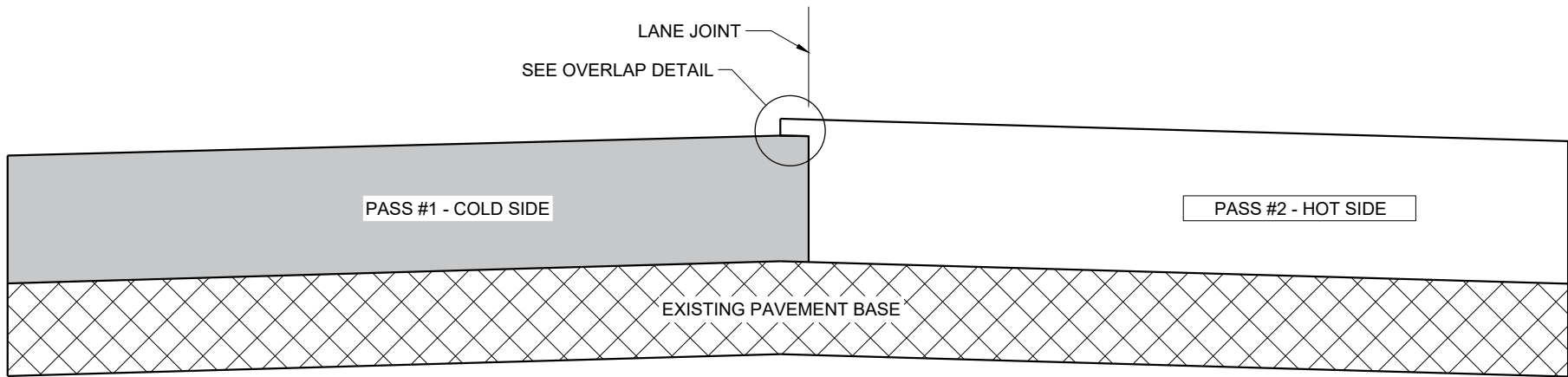
<b>NAME PLATE (STRUCTURES)</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 3/26/10 DATE	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



TYPICAL PAVEMENT CROSS SECTION  
NOTCHED WEDGE JOINT



TYPICAL PAVEMENT CROSS SECTION  
VERTICAL JOINT



TYPICAL PAVEMENT CROSS SECTION  
VERTICAL JOINT (MILLED)

GENERAL NOTES

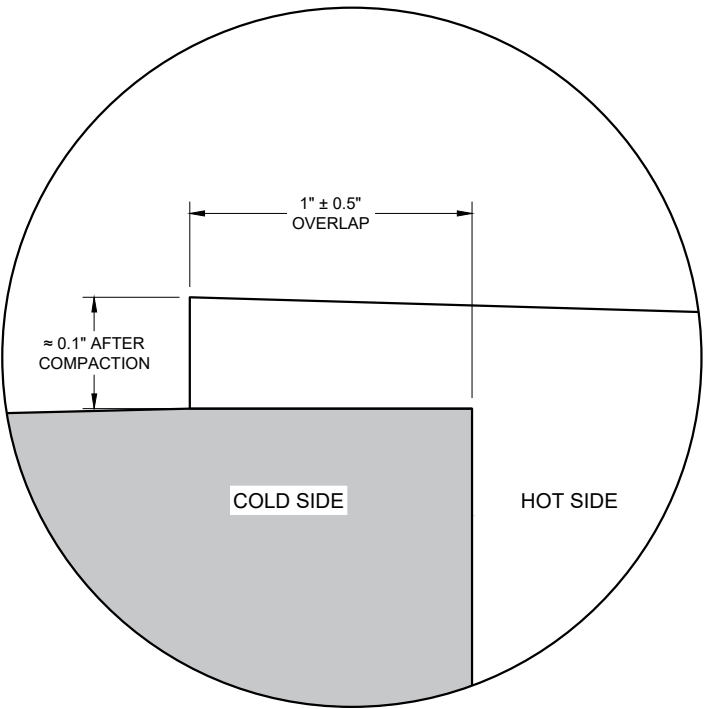
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY  $1" \pm 0.5"$  AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY  $0.1"$  AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO  $2"$  FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



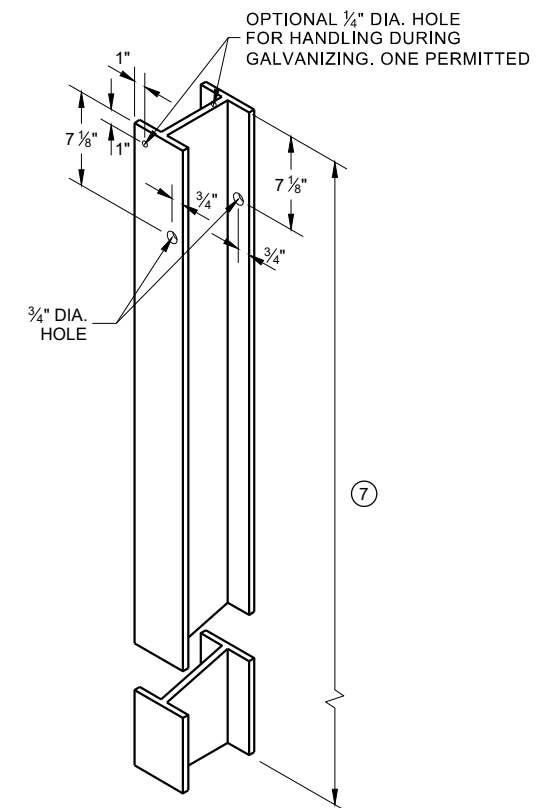
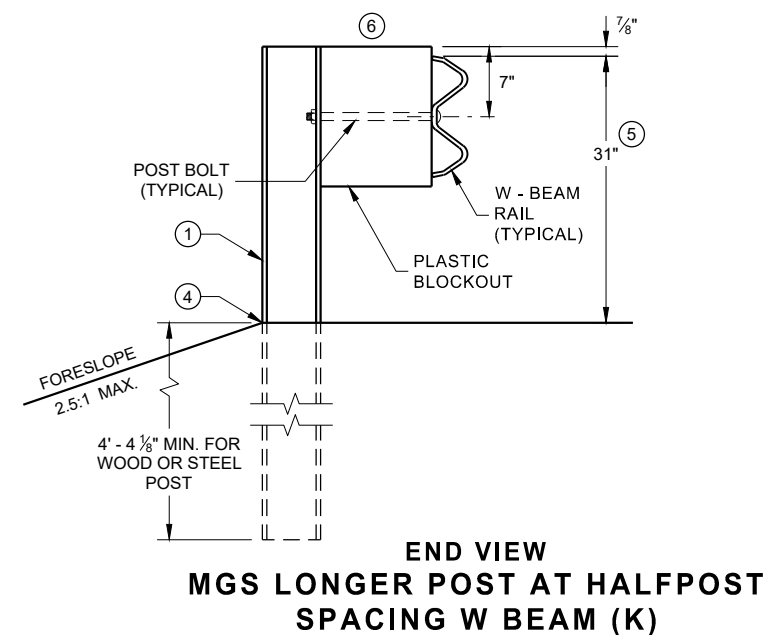
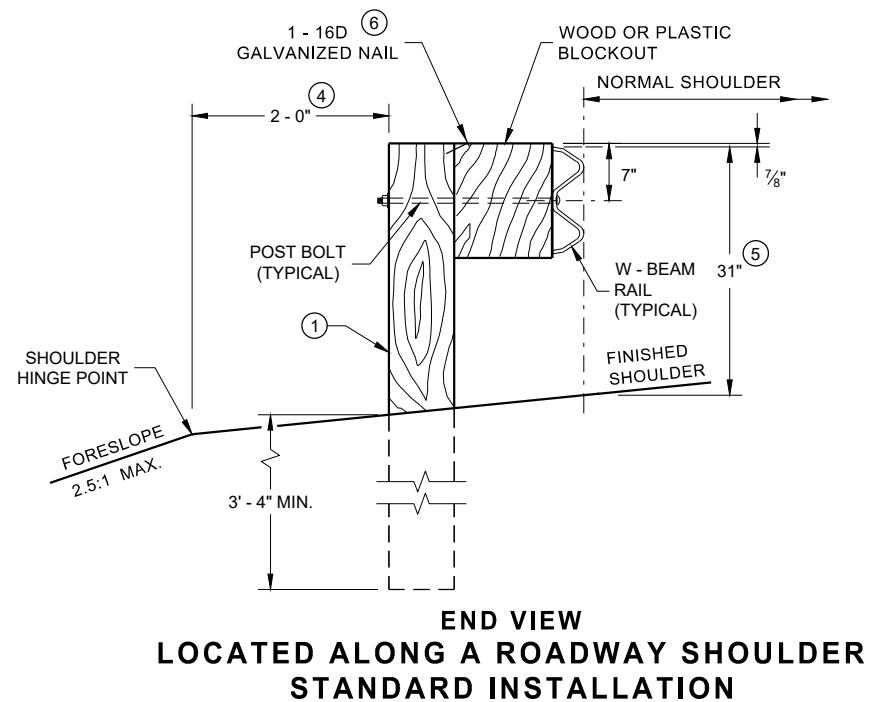
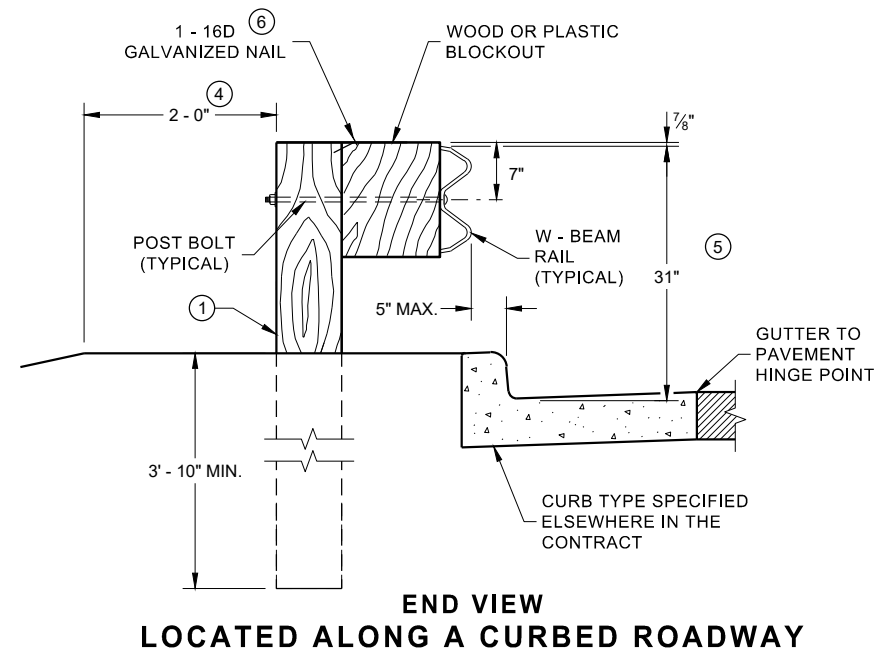
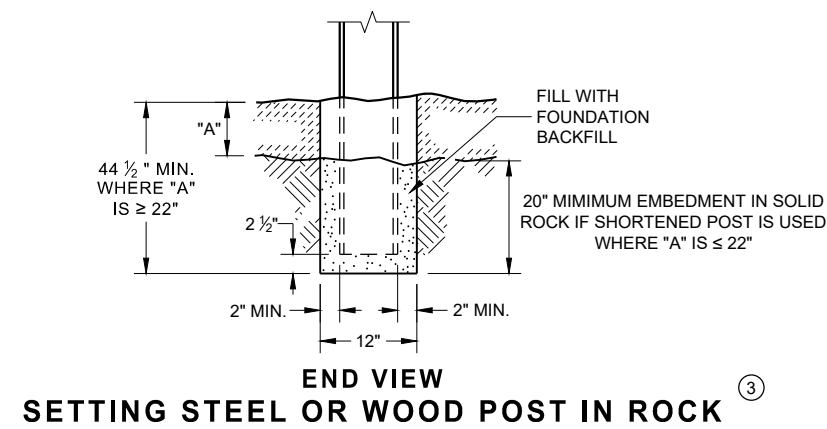
OVERLAP DETAIL (TYPICAL)

HMA LONGITUDINAL JOINTS

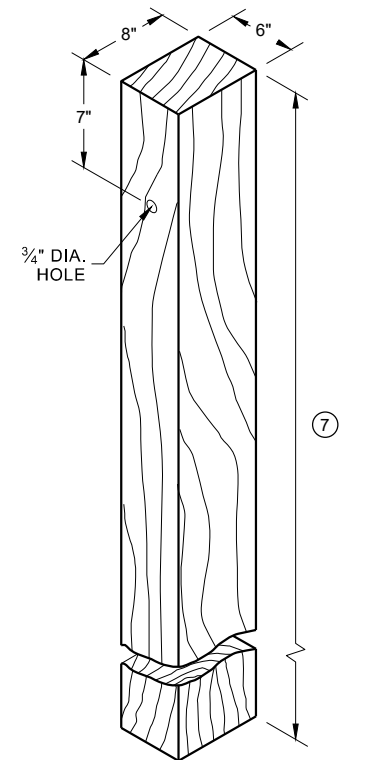
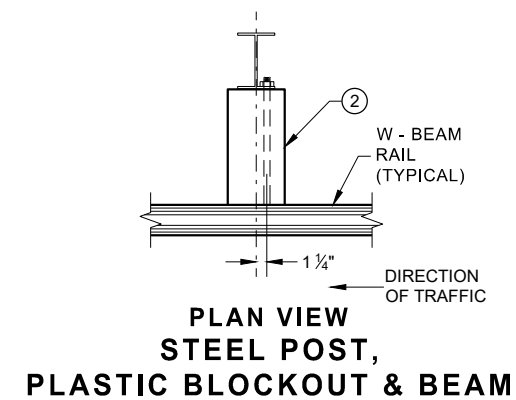
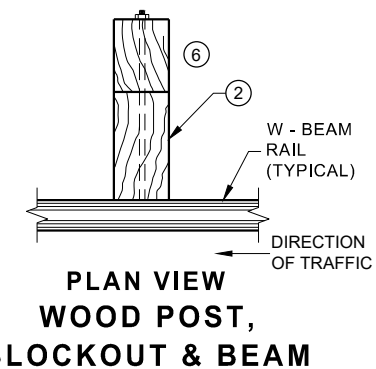
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2020 /S/ Steven Hefel  
DATE HMA PAVEMENT ENGINEER  
FHWA

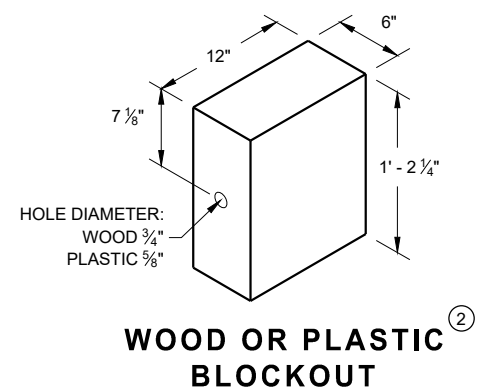
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS  $\pm 1"$ . FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".  
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



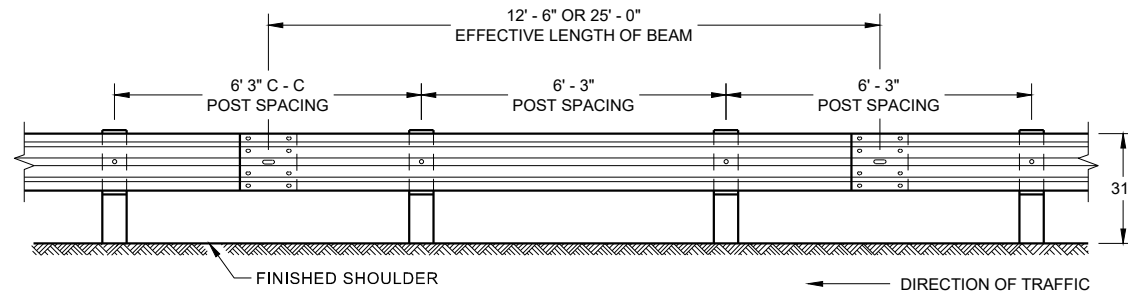
**STEEL POST & HOLE  
PUNCHING DETAIL  
(W 6 X 9) ①**



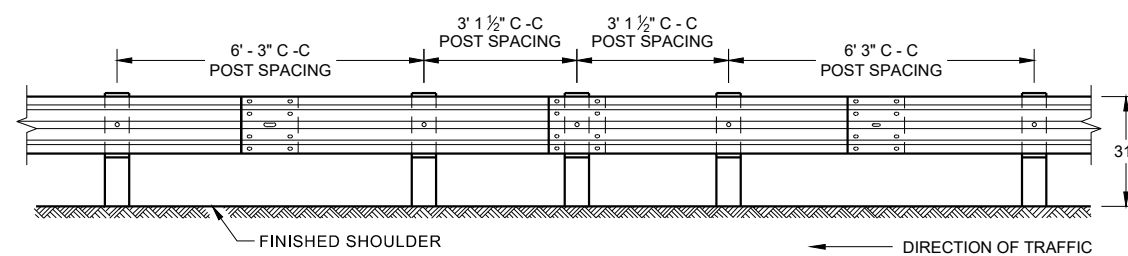
**WOOD POST (6" X 8") NOMINAL** <sup>(1)</sup>



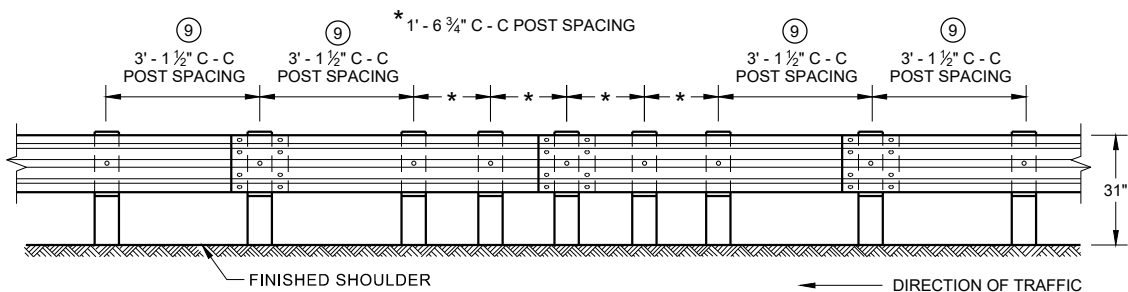
**WOOD OR PLASTIC<sup>(2)</sup>  
BLOCKOUT**



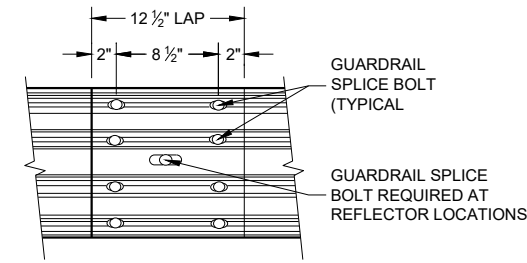
**FRONT VIEW  
POST SPACING STANDARD INSTALLATION**



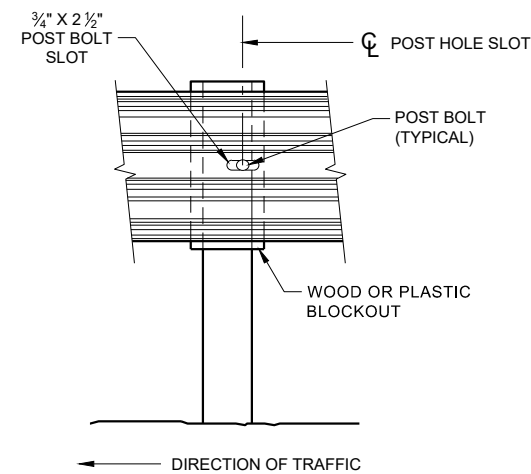
**FRONT VIEW  
HALF POST SPACING (HS) AND  
HALF POST SPACING WITH LONGER POSTS (K)**



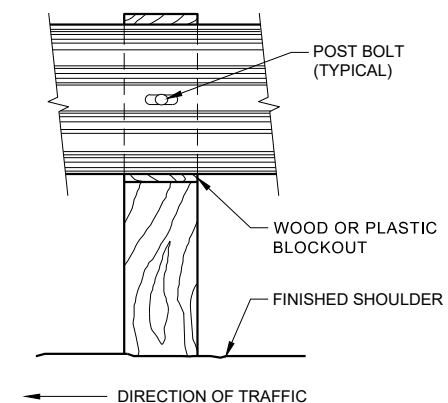
**FRONT VIEW  
QUARTER POST SPACING (QS)**



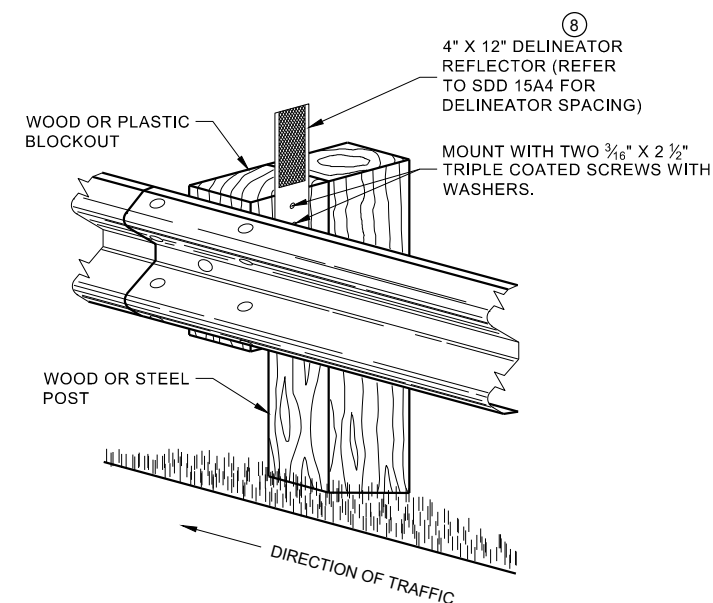
**FRONT VIEW  
MID-SPAN BEAM SPLICE**



**FRONT VIEW AT STEEL POST**



**FRONT VIEW AT WOOD POST**



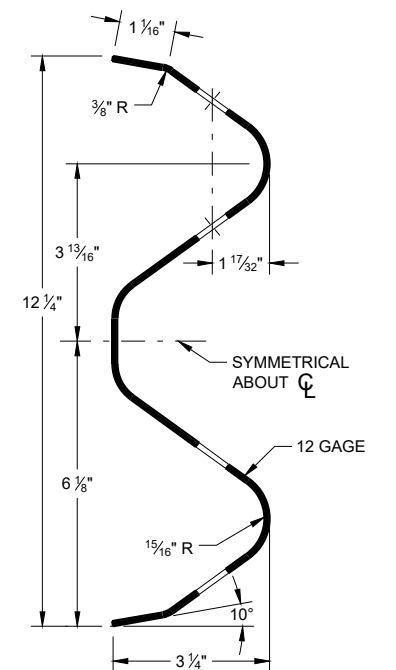
**ONE SIDED REFLECTOR DETAIL  
AND TYPICAL INSTALLATION**

## GENERAL NOTES

- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

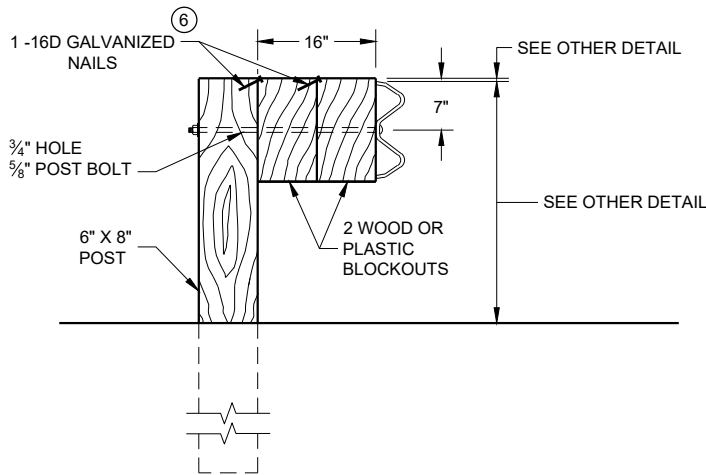
GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



**SECTION THRU W-BEAM RAIL**

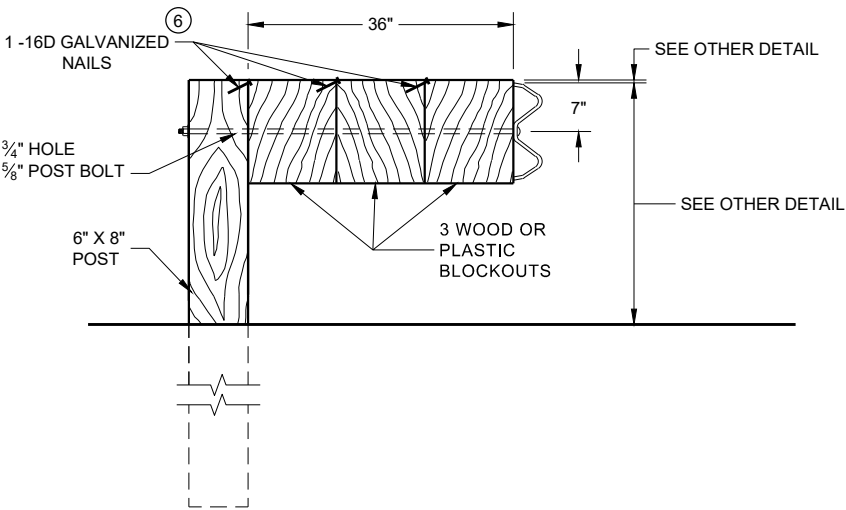
**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

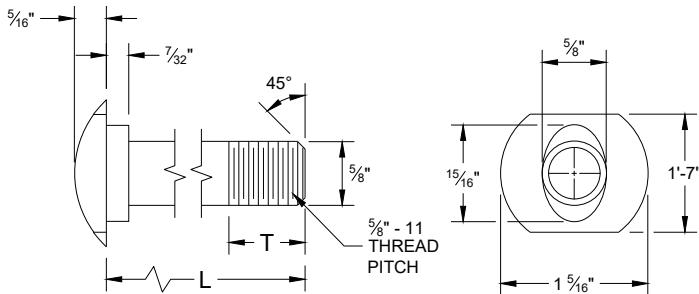
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

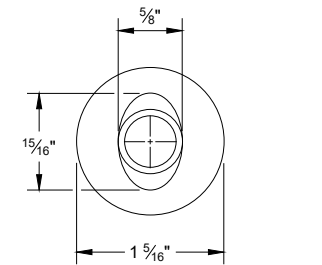
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.  
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

- NOTE:
- 1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
  - 2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

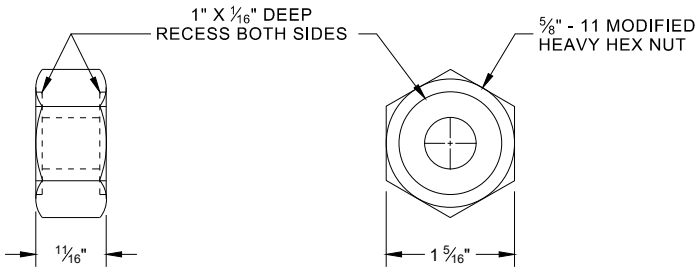


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

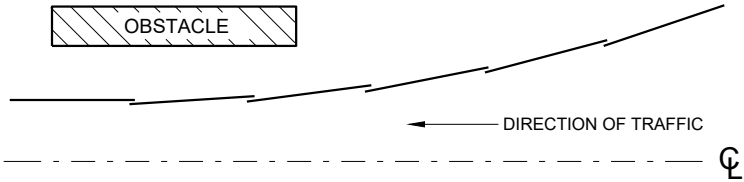


ALTERNATE BOLT HEAD

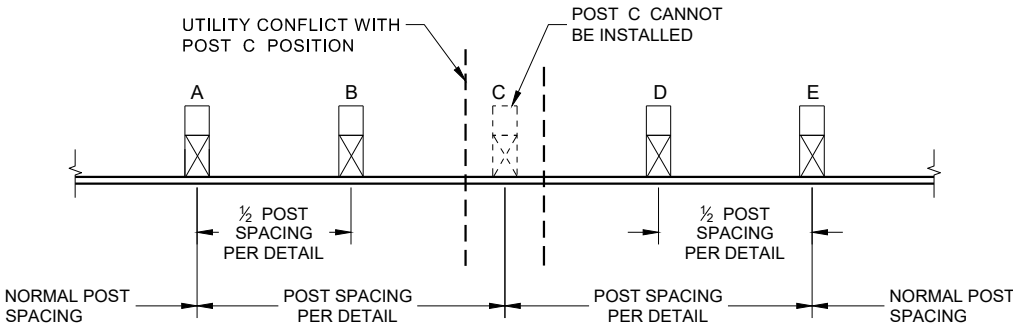


POST BOLT, SPLICE BOLT  
AND RECESS NUT

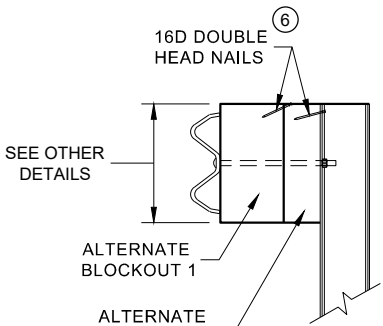
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



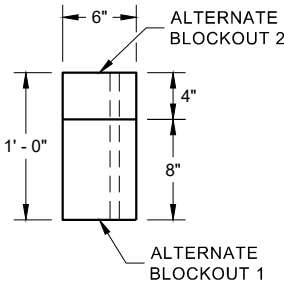
PLAN VIEW  
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



SIDE VIEW



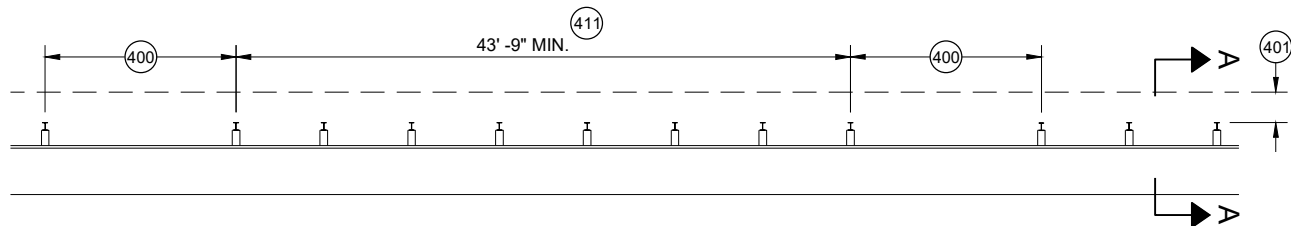
PLAN VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

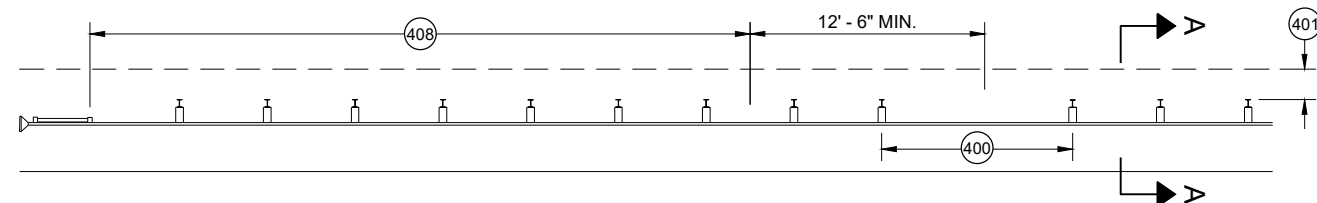
MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

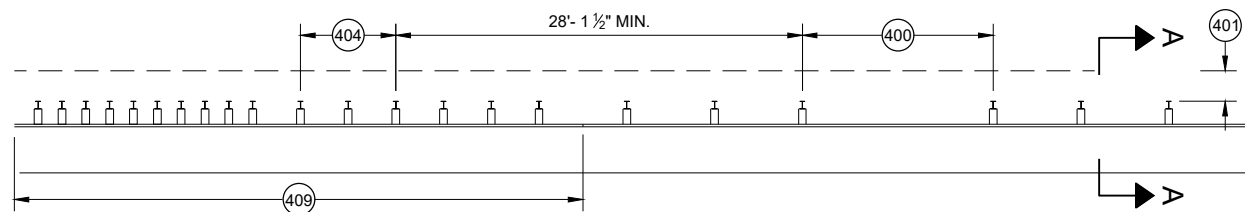




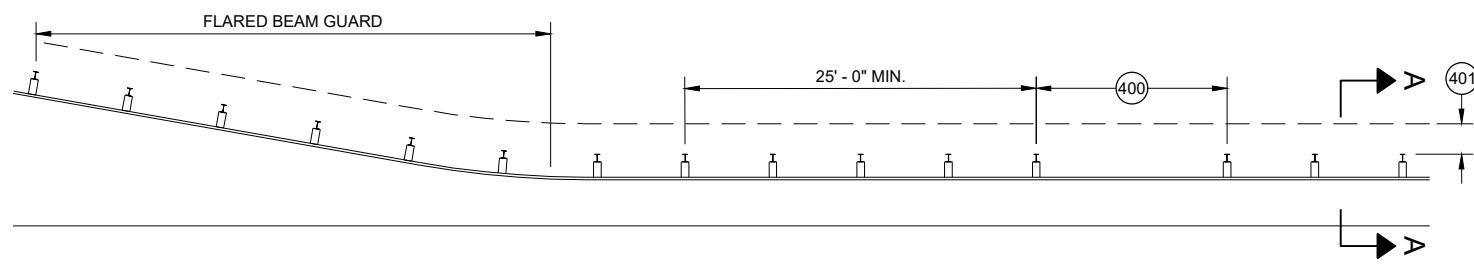
**MISSING POST IN MGS GUARDRAIL**



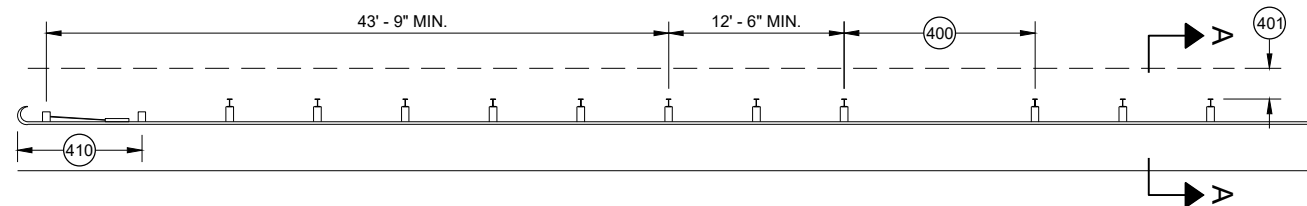
**MISSING POST IN MGS GUARDRAIL NEAR EAT**



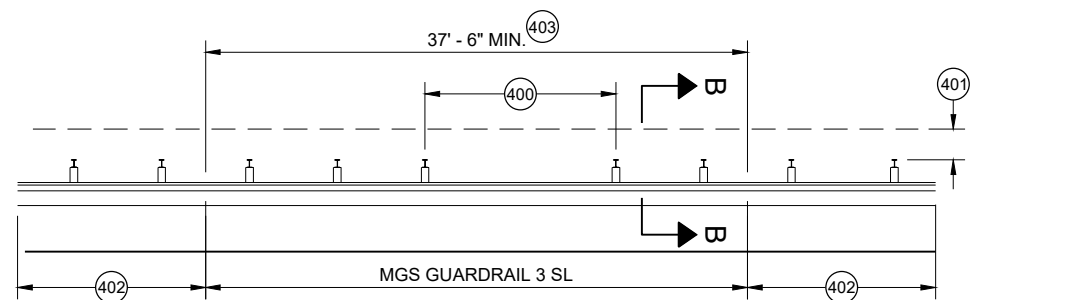
**MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION**



**MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD**

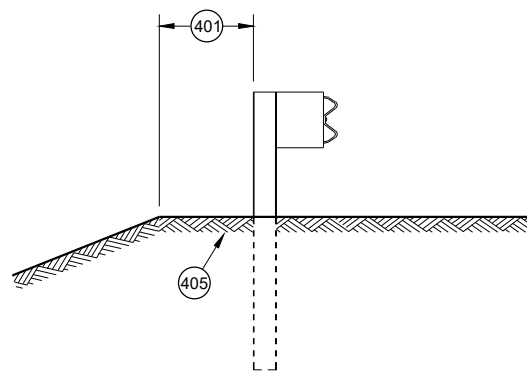


**MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL**

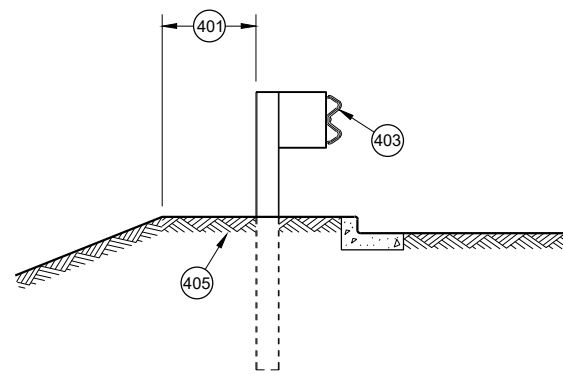


**MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)**

- (400) MAX SPAN 12' - 6"
- (401) 2' MIN.
- (402) MGS GUARDRAIL 3
- (403) NESTING BEAM GUARD
- (404) ASYMMETRIC TRANSITION
- (405) SOIL WELL DRAINED AND COMPACTED
- (406) SEE OTHER DRAWINGS IN THIS SDD
- (407) SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- (408) SEE SDD 14B44
- (409) SEE SDD 14B45
- (410) SEE SDD 14B47
- (411) MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



**SECTION A - A**



**SECTION B - B**

**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2021  
DATE  
/S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR

FHWA

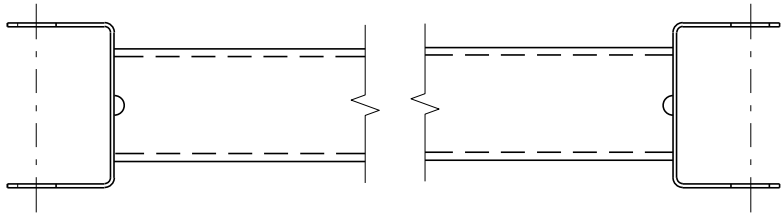
- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

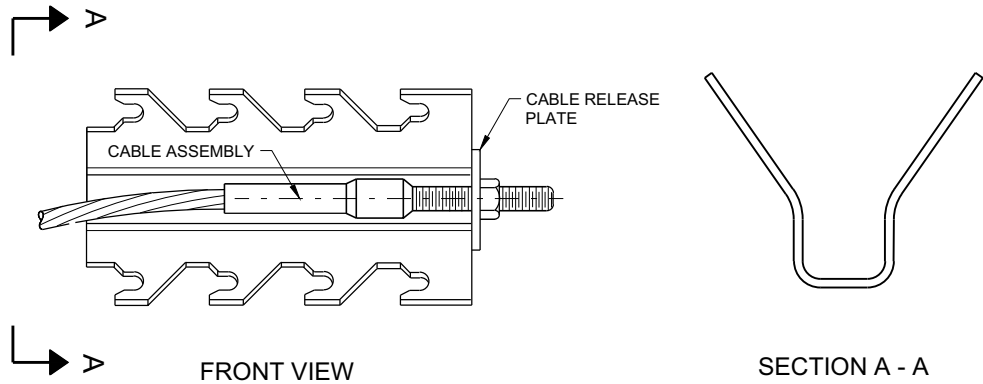


STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

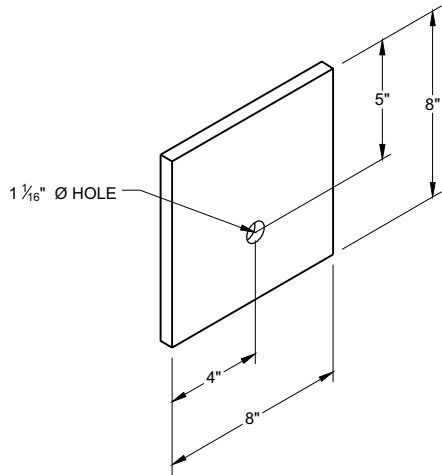


GENERIC GROUND STRUT<sup>⑨</sup> <sup>Ⓔ</sup>

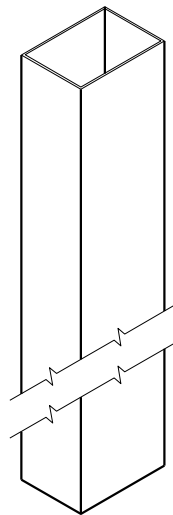
BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



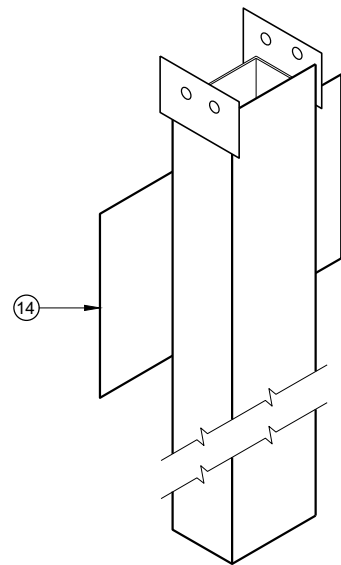
GENERIC ANCHOR CABLE BOX<sup>⑨</sup> <sup>Ⓔ</sup>



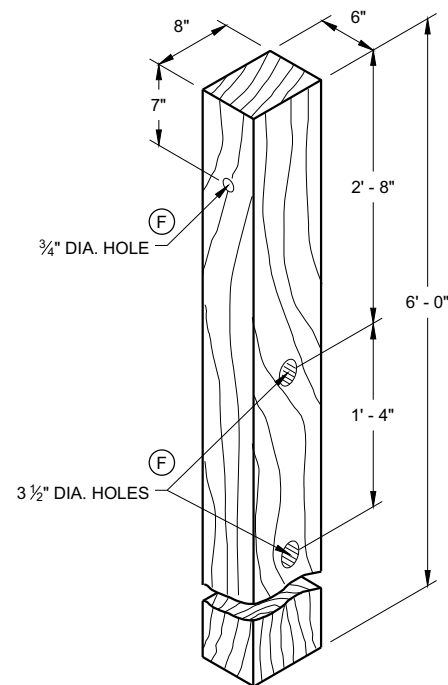
BEARING PLATE<sup>⑥</sup> <sup>Ⓔ</sup>



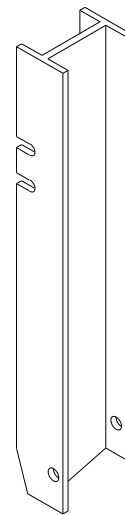
UPPER POST NO. 1 <sup>(1)</sup> (E)



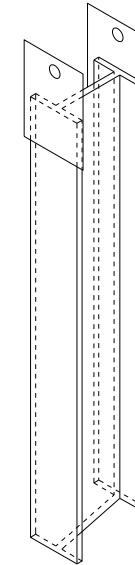
LOWER POST NO. 1 <sup>(2)</sup> (E)



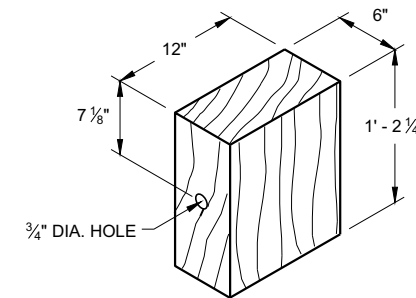
WOOD CRT POST <sup>(3)</sup> (E)  
POSTS NUMBER 3-9



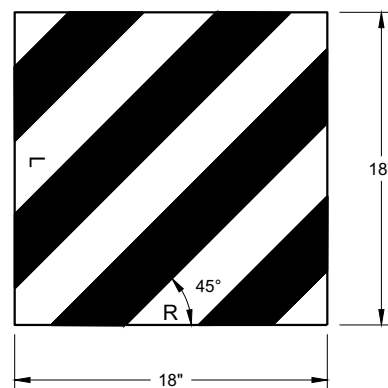
UPPER POST NO. 2 <sup>(15)</sup> (E)



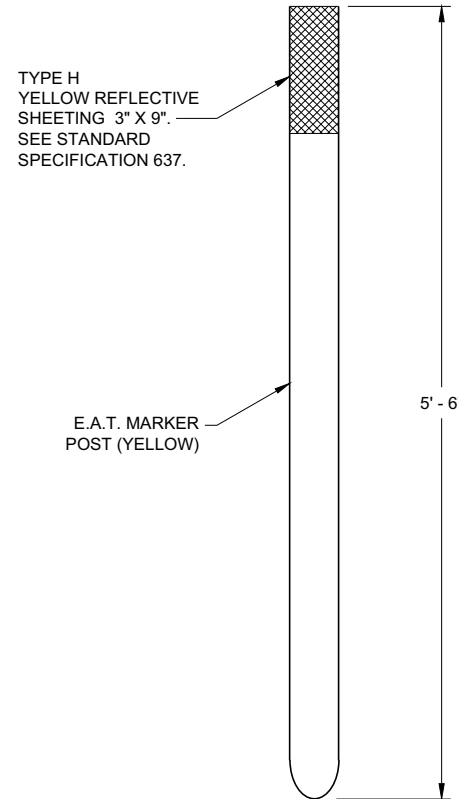
LOWER POST NO. 2 <sup>(16)</sup> (E)



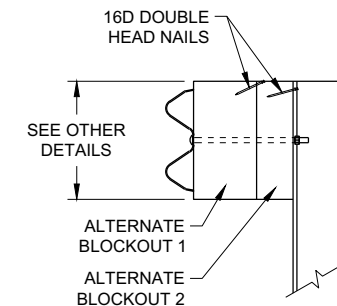
WOOD BLOCKOUT <sup>(4)</sup>  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



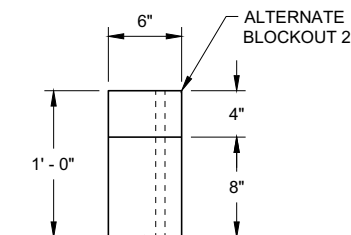
REFLECTIVE SHEETING DETAIL <sup>(E)</sup>



FRONT VIEW  
SIDE VIEW  
E.A.T. MARKER POST <sup>(13)</sup>



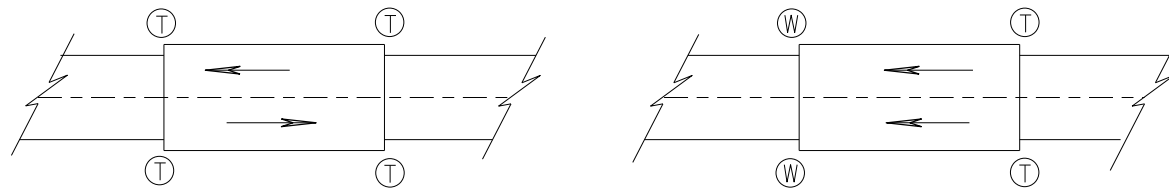
SIDE VIEW



TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 7/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	



**TWO WAY TRAFFIC**

**ONE WAY TRAFFIC**

Ⓣ THRIE BEAM CONNECTION

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

**TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE**

**GENERAL NOTES**

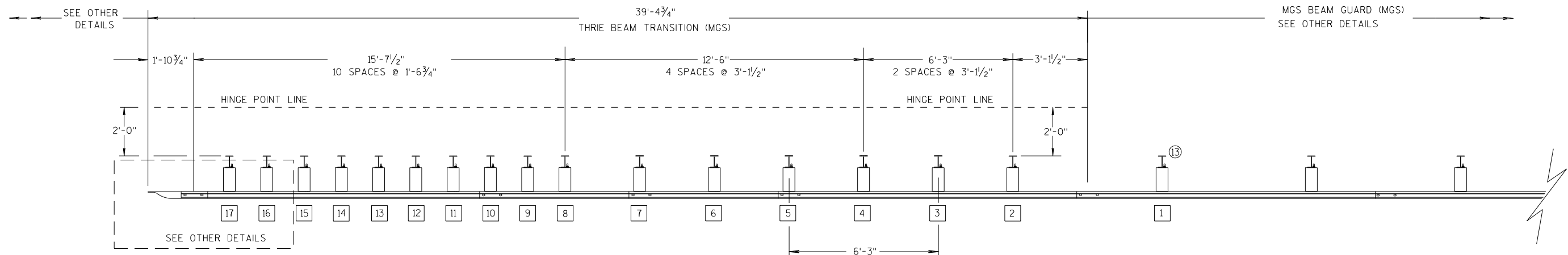
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

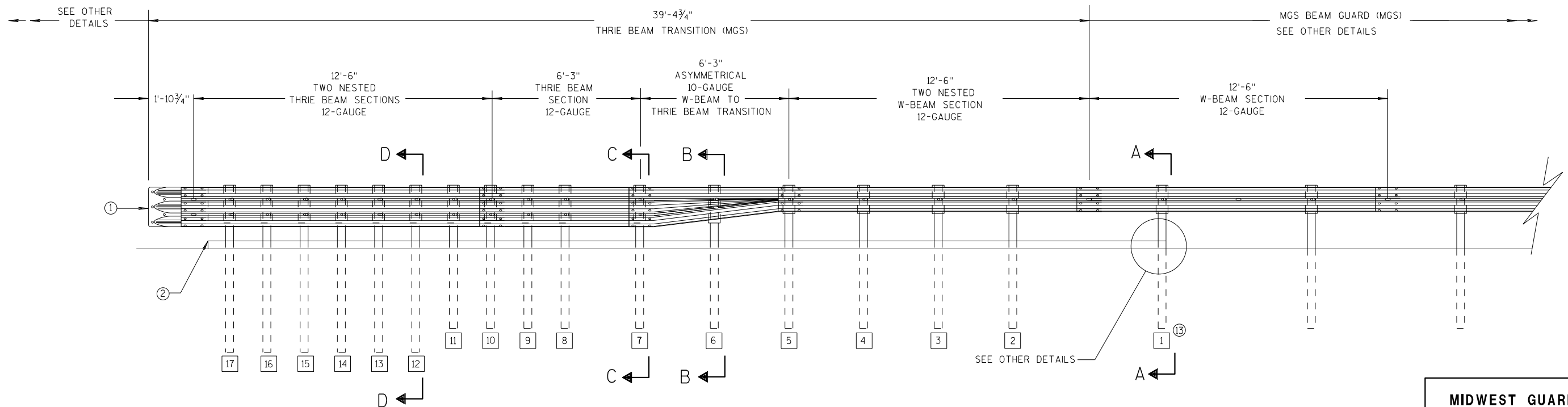
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



**PLAN VIEW**



**ELEVATION VIEW**

**MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION**

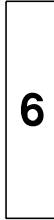
**MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

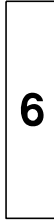


6

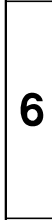
- S.D.D. 14 B 45-5b**

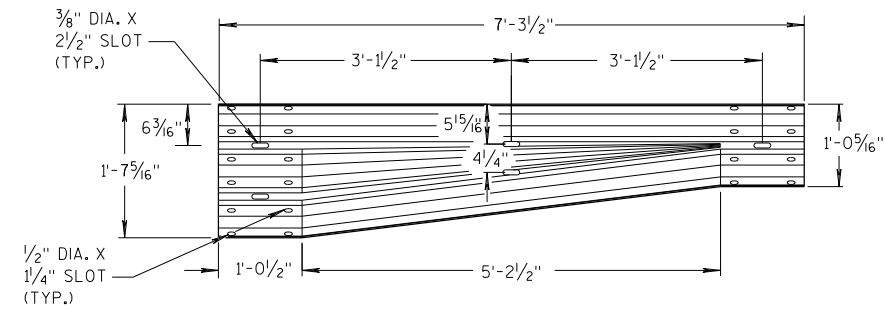


**S.D.D. 14 B 45-5b**

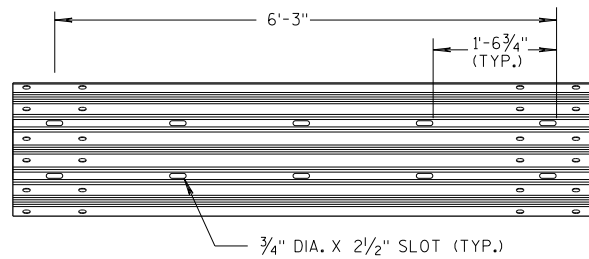


**S.D.D. 14 B 45-5b**

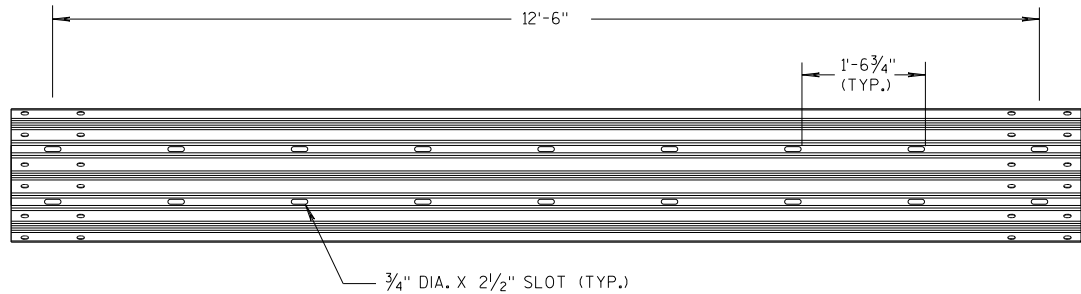




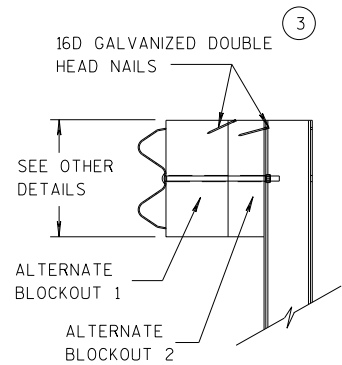
W-BEAM TO THRIE BEAM TRANSITION SECTION



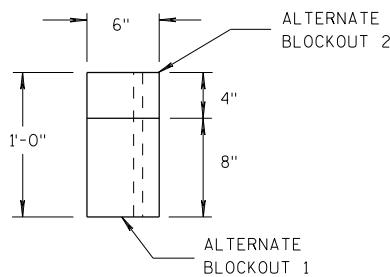
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

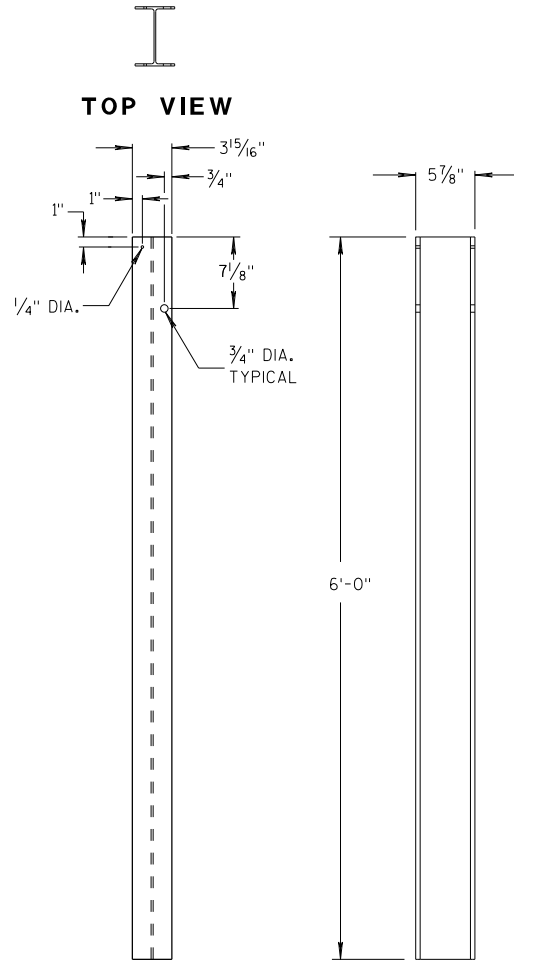


SIDE VIEW



TOP VIEW

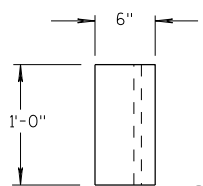
ALTERNATE WOOD BLOCKOUT DETAIL



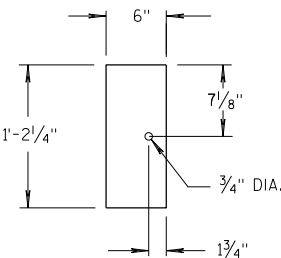
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

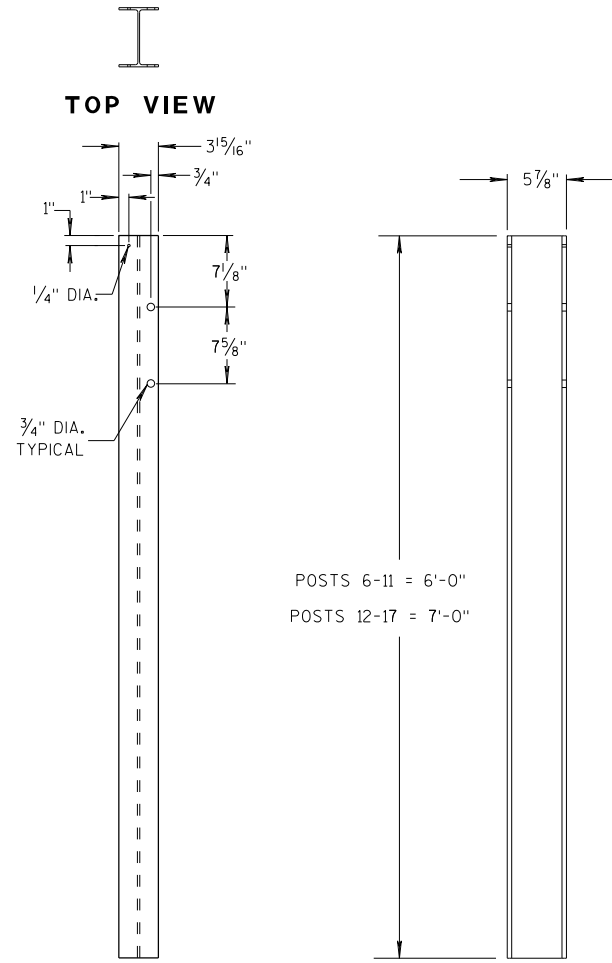


TOP VIEW



FRONT VIEW

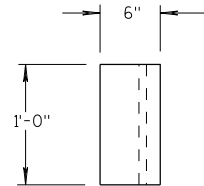
BLOCKOUT  
POSTS 1-5



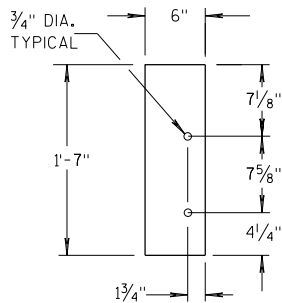
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT  
POSTS 6-17

### GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

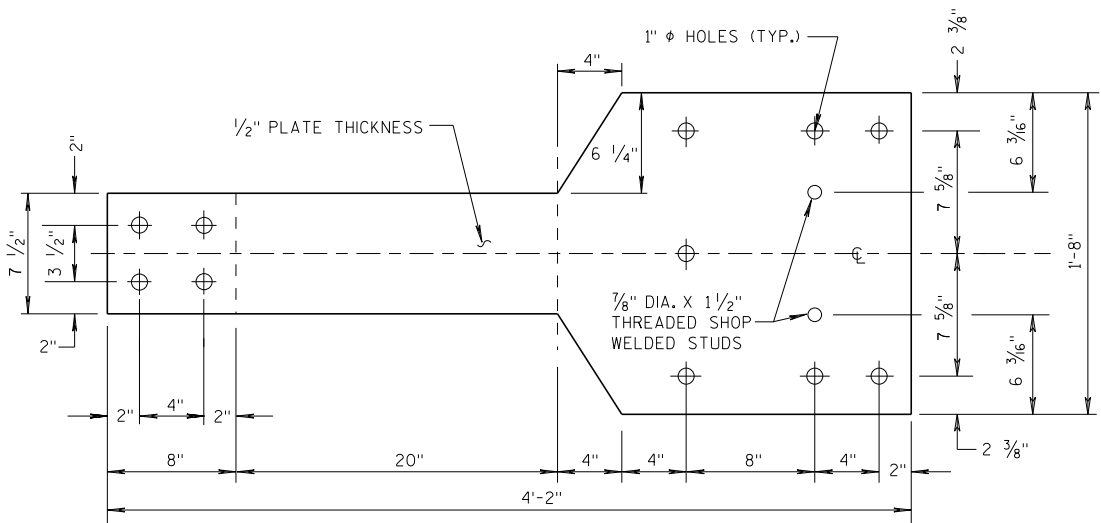
⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

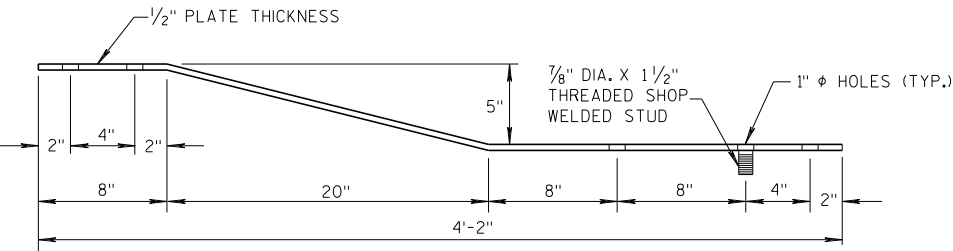
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

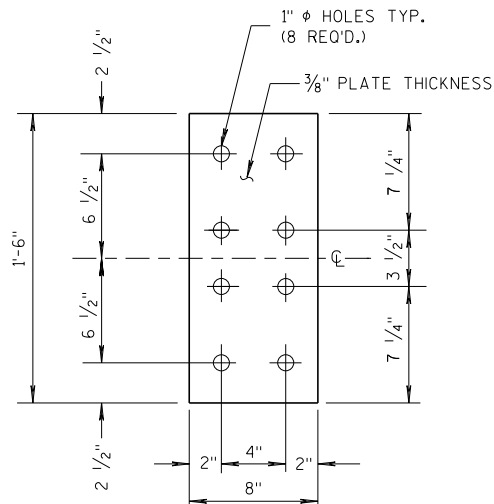
④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



FRONT VIEW

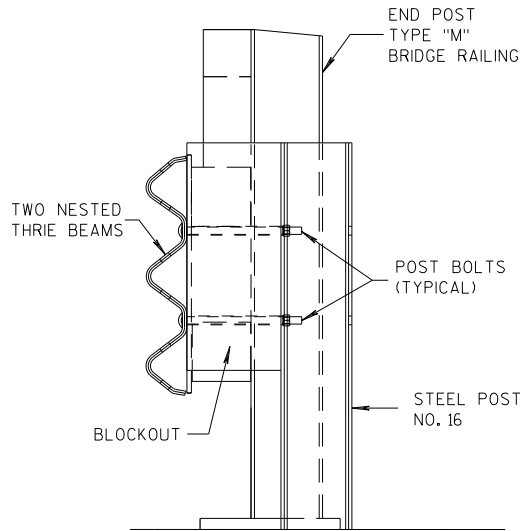


PLAN VIEW  
BACK-UP PLATE DETAIL, TYPE "M"

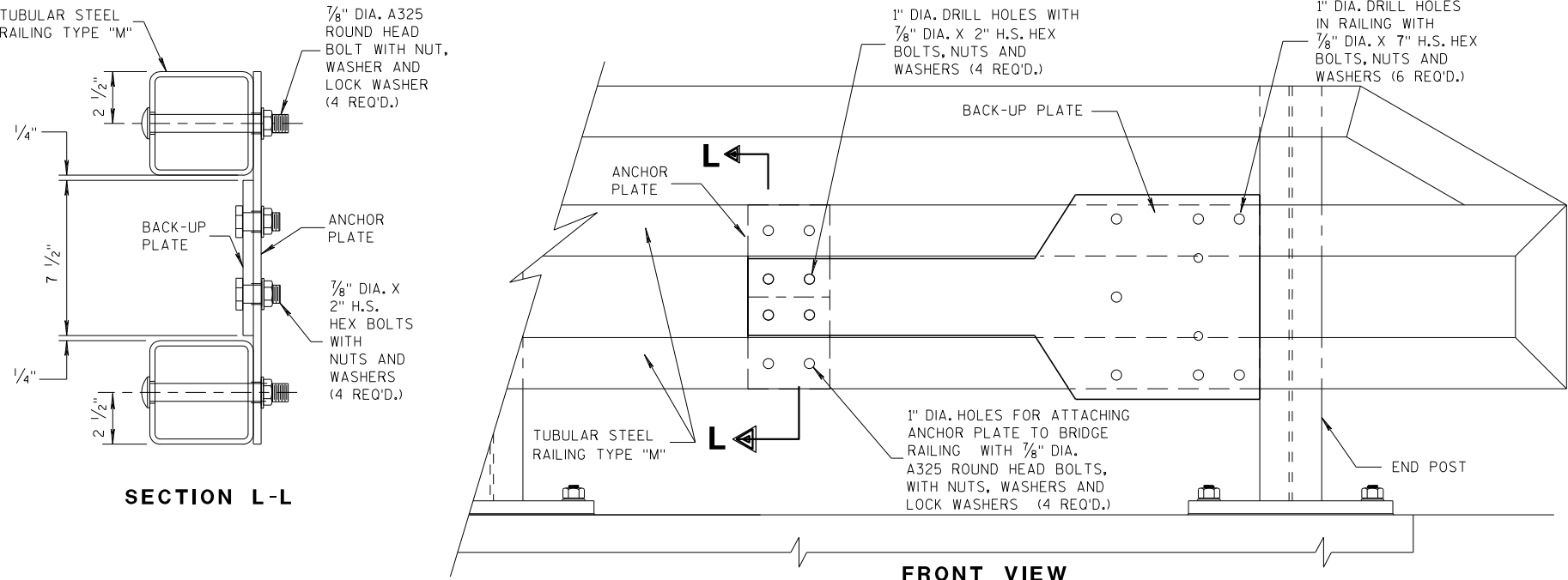


FRONT VIEW

ANCHOR  
PLATE DETAIL,  
TYPE "M"



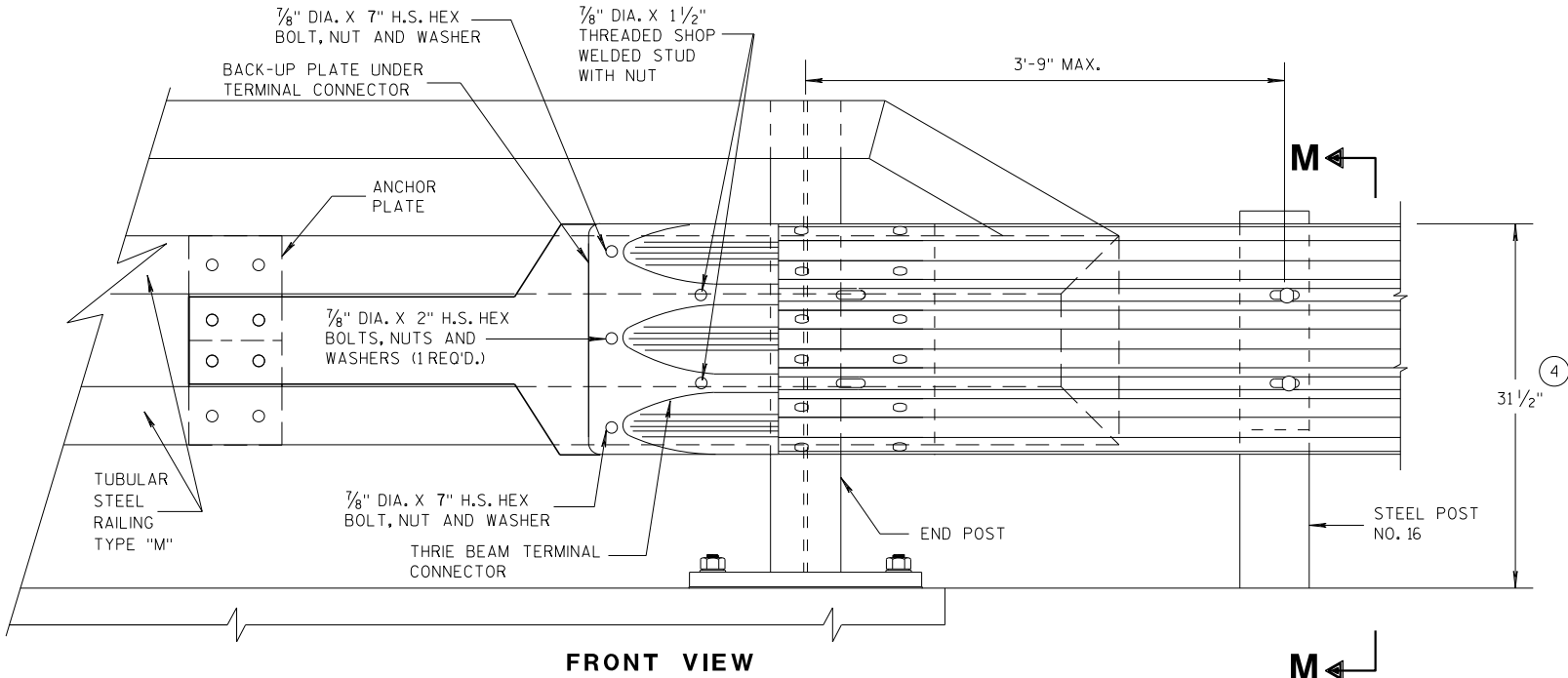
SECTION M-M



SECTION L-L

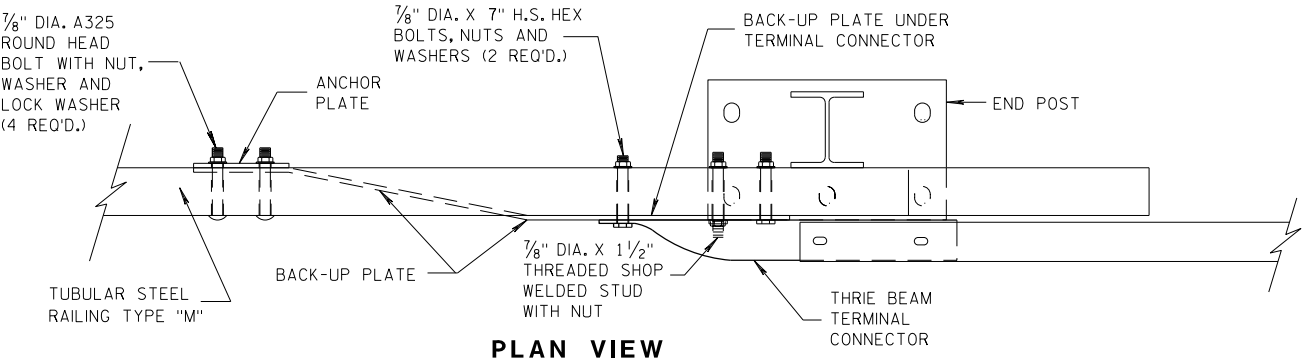
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



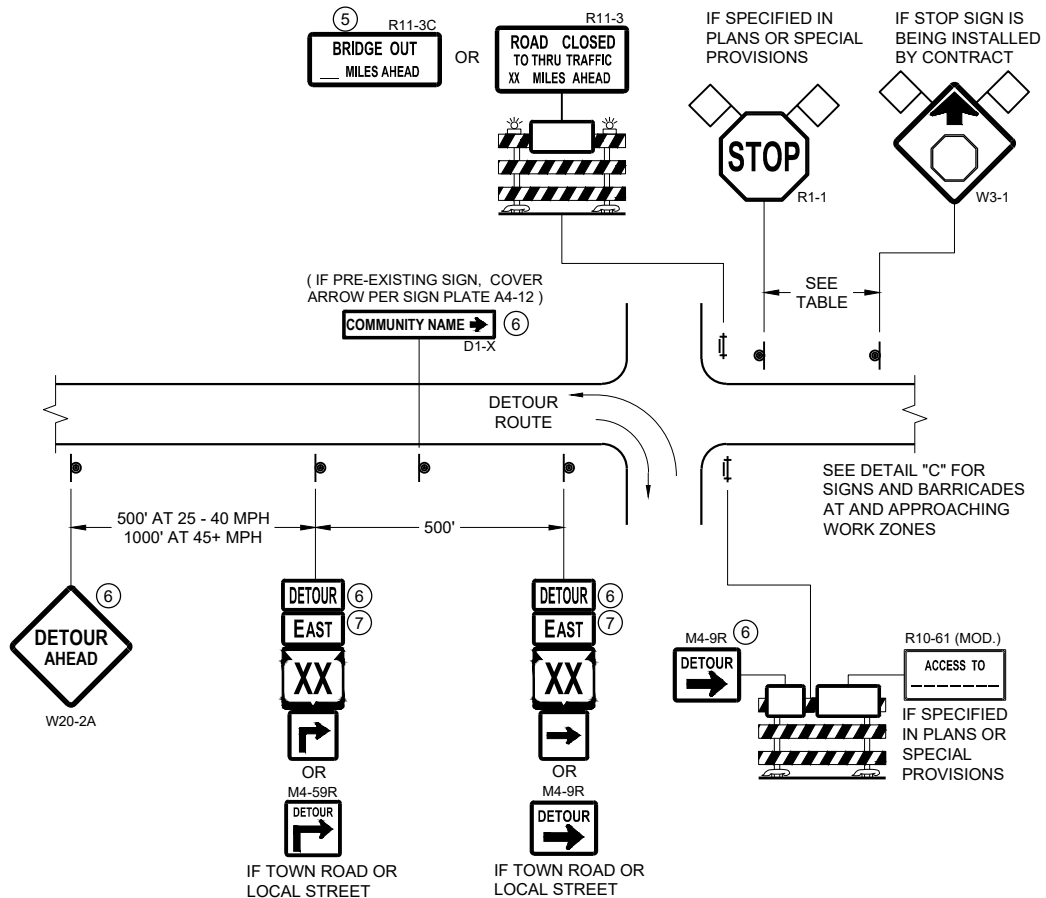
PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

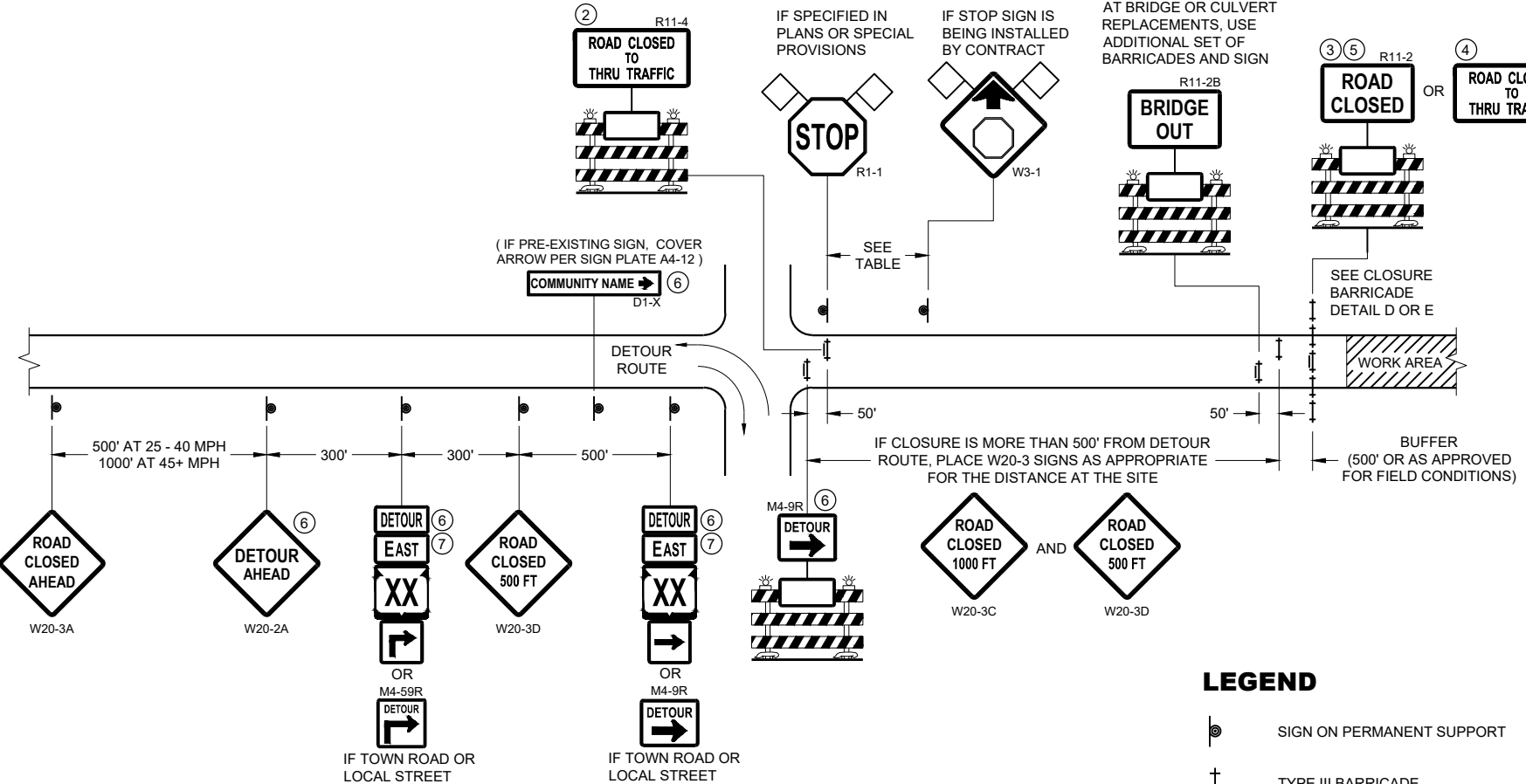
MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
07/2018  
DATE /S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA



**DETAIL A**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )



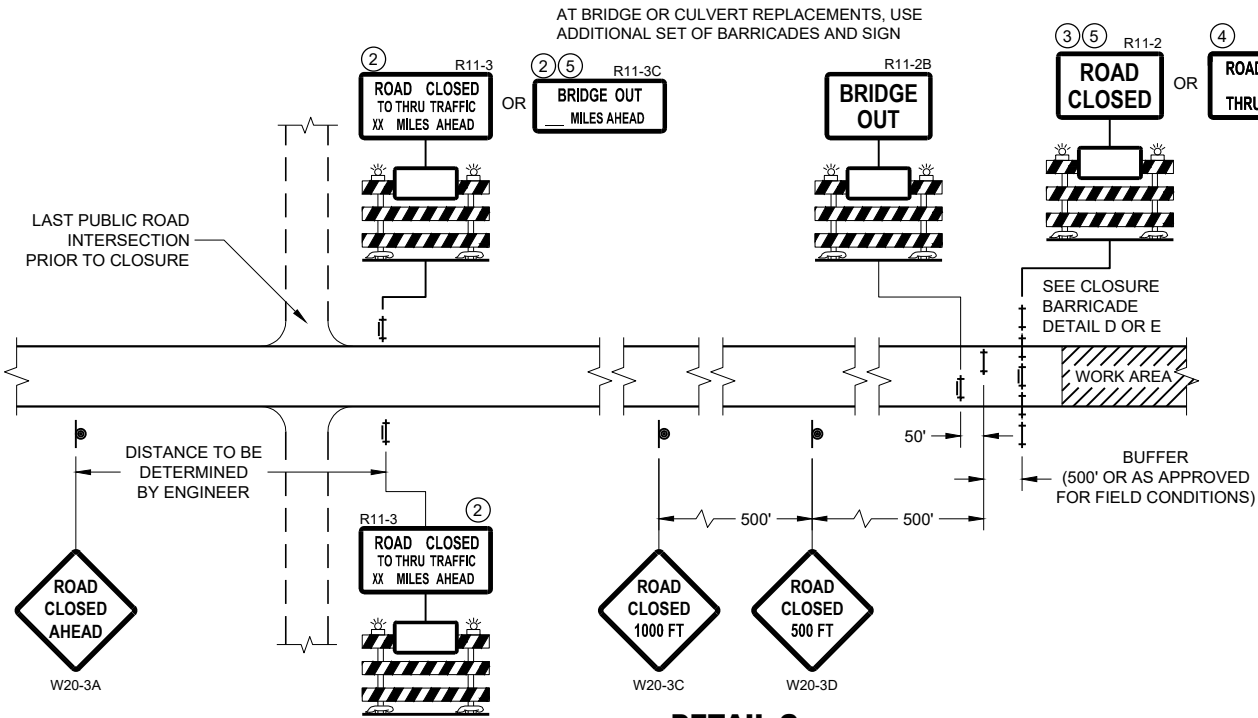
**DETAIL B**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE LESS THAN ½ MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

- LEGEND**
- SIGN ON PERMANENT SUPPORT
  - TYPE III BARRICADE
  - TYPE III BARRICADE WITH ATTACHED SIGN
  - TYPE "A" WARNING LIGHT (FLASHING)
  - WORK AREA
  - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦



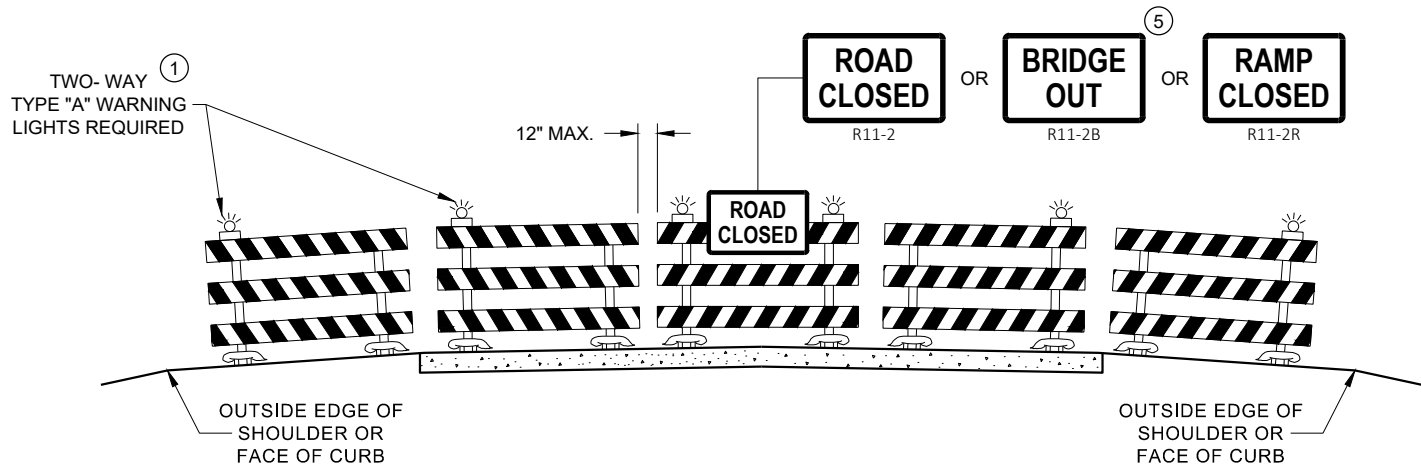
**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

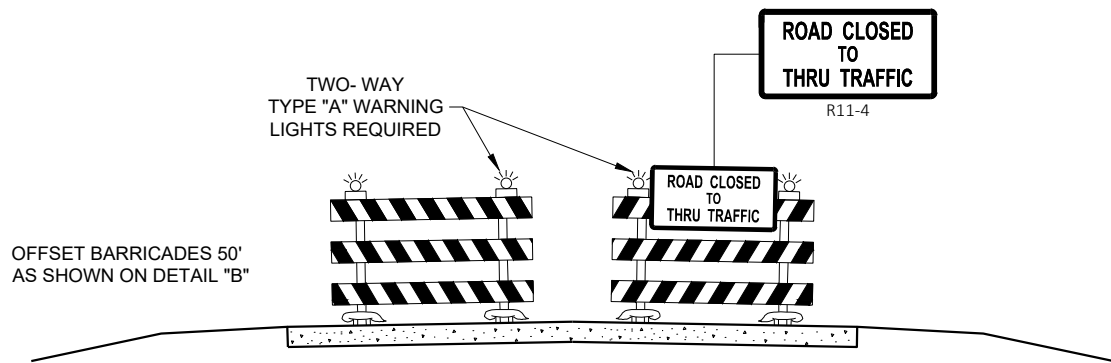
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2023 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



**DETAIL D**  
**ROAD CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**



**DETAIL E**  
**LANE CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

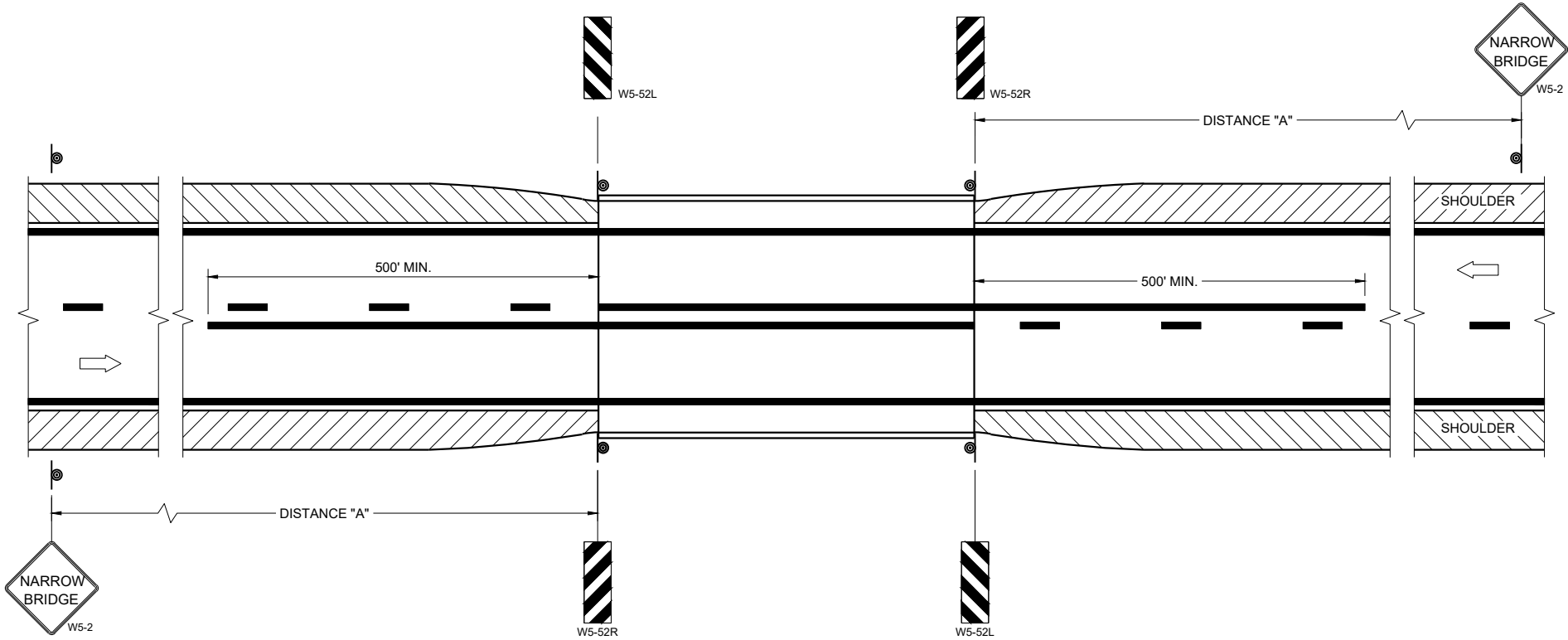
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS**  
**FOR**  
**VARIOUS CLOSURES**

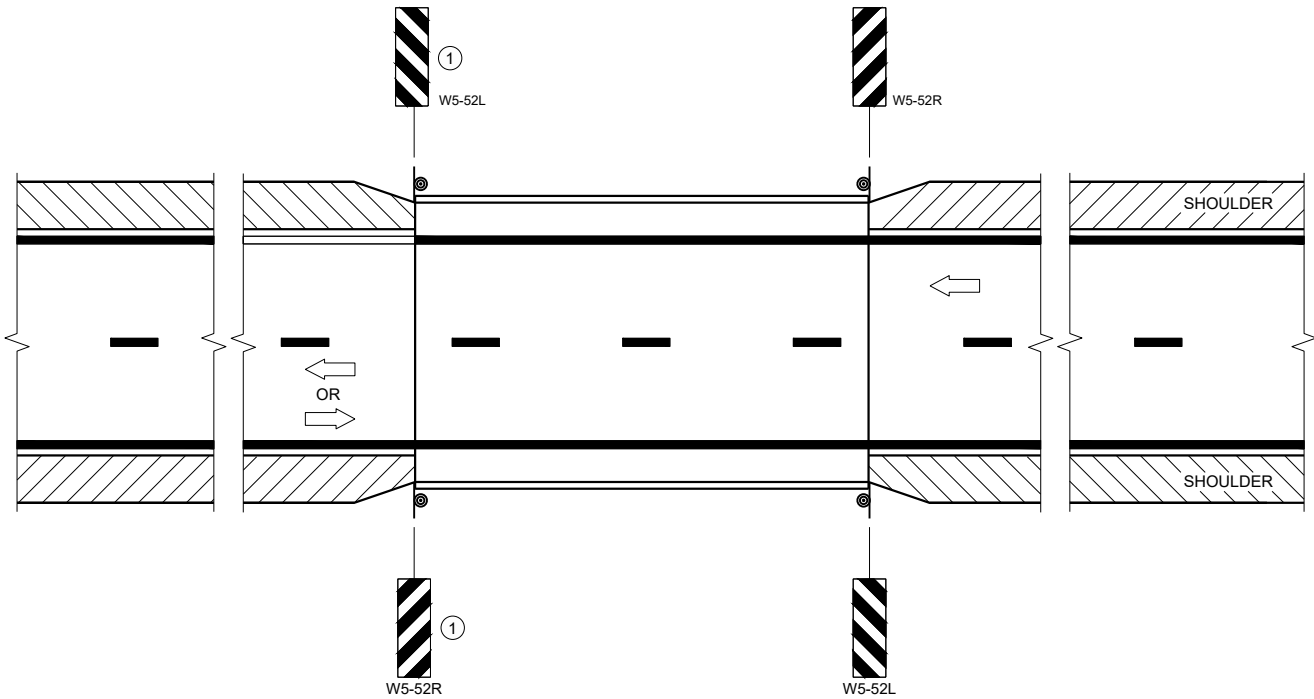
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2023 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



**SITUATION 1**  
WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



**SITUATION 2**  
WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

**GENERAL NOTES**

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

**LEGEND**

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

**DISTANCE TABLE**

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

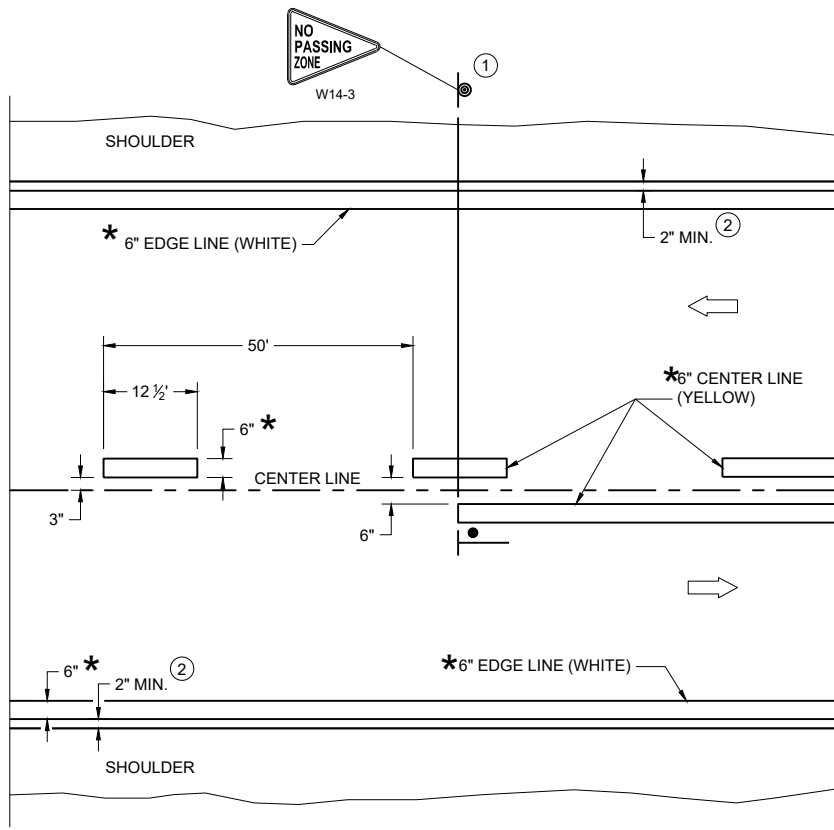
**SIGNING AND MARKING  
FOR TWO LANE BRIDGES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

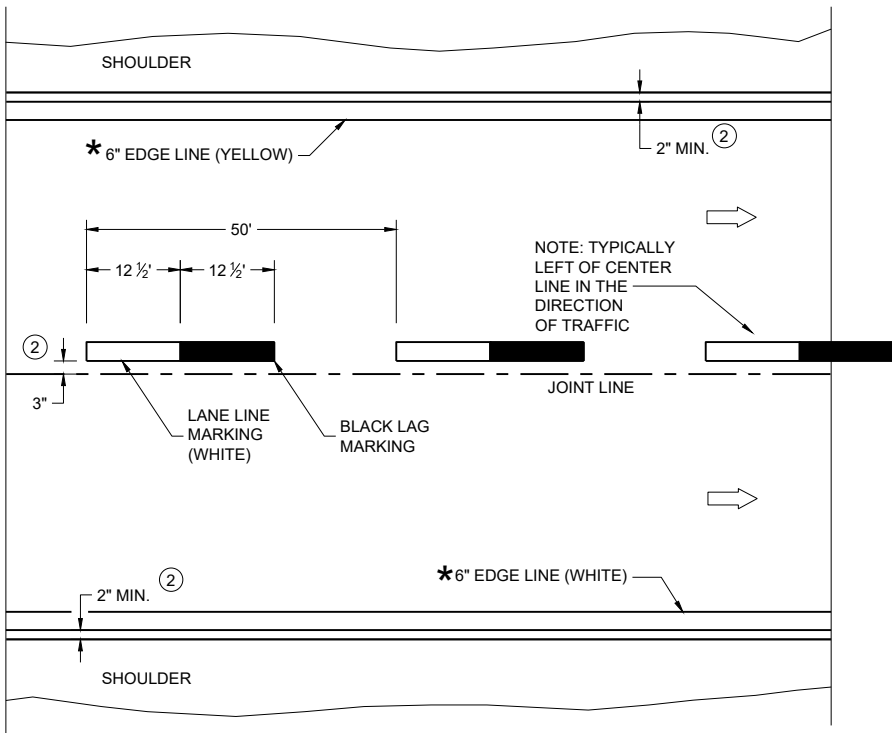
APPROVED  
May 2023  
DATE

/S/ Jeannie Silver  
Statewide Pavement Marking Engineer

FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING

\*CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

GENERAL NOTES

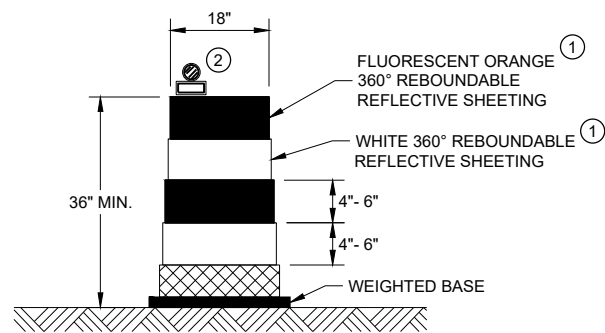
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

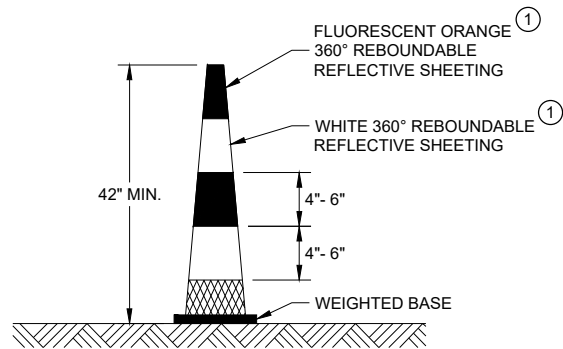
- "T" MARKING
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC

PERMANENT LONGITUDINAL PAVEMENT MARKINGS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED December 2024 DATE	/S/ Jeannie Silver Statewide Pavement Marking Engineer
FHWA	



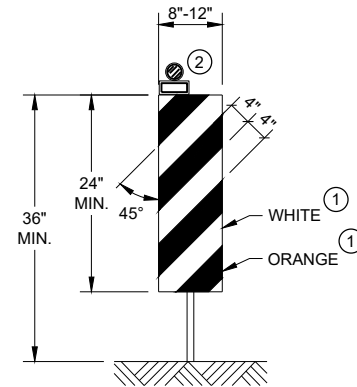
**DRUM**

BALLAST WIDTHS  
RANGE FROM 24"-36"



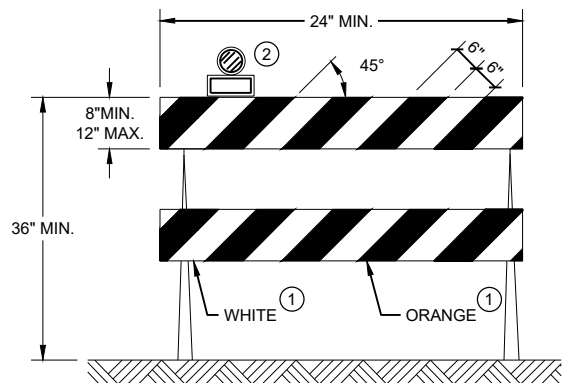
**42" CONE**

DO NOT USE IN TAPERS  
½ SPACING OF DRUMS  
BALLAST WIDTHS  
RANGE FROM 14"-20"



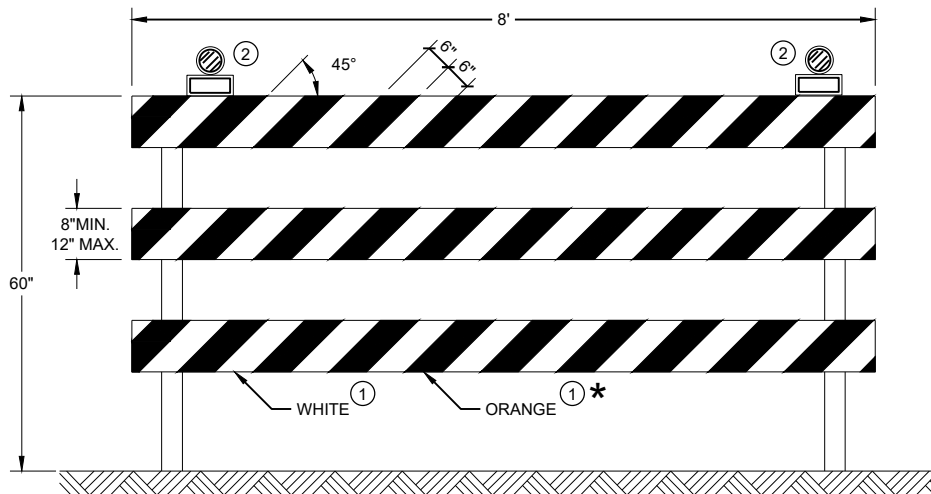
**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO  
THE TRAFFIC SIDE FOR CHANNELIZATION.



**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES  
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD  
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP  
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

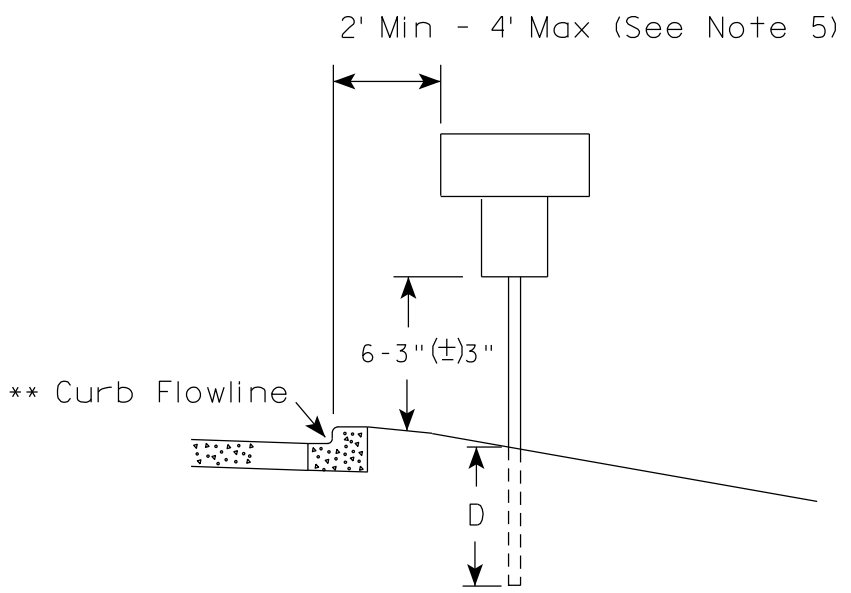
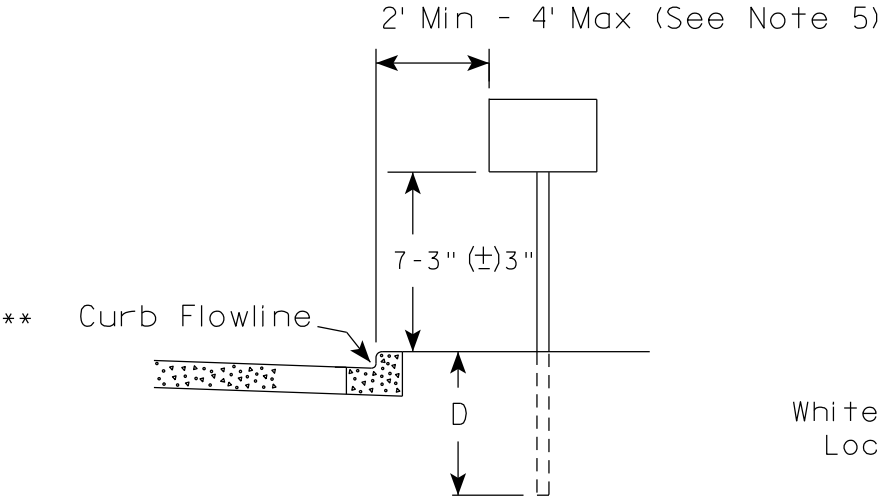
**GENERAL NOTES**

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

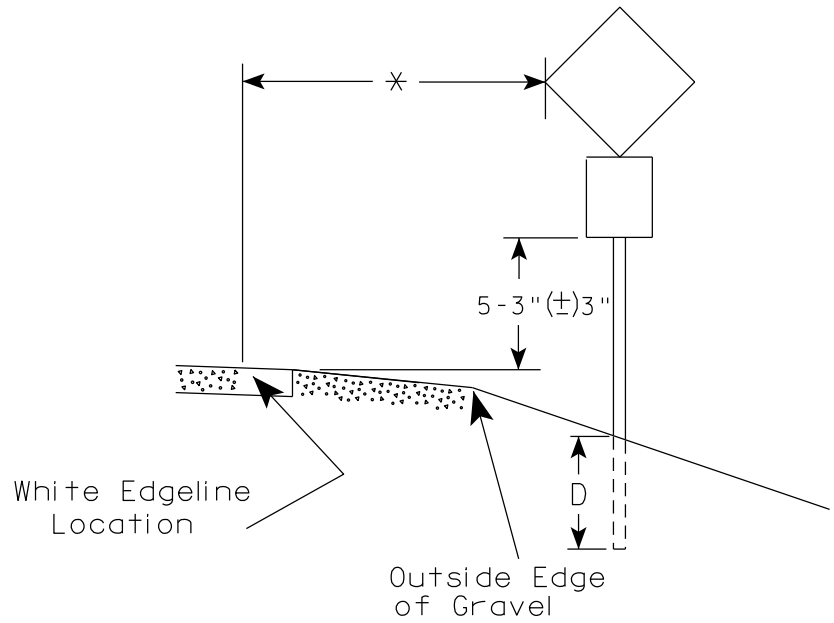
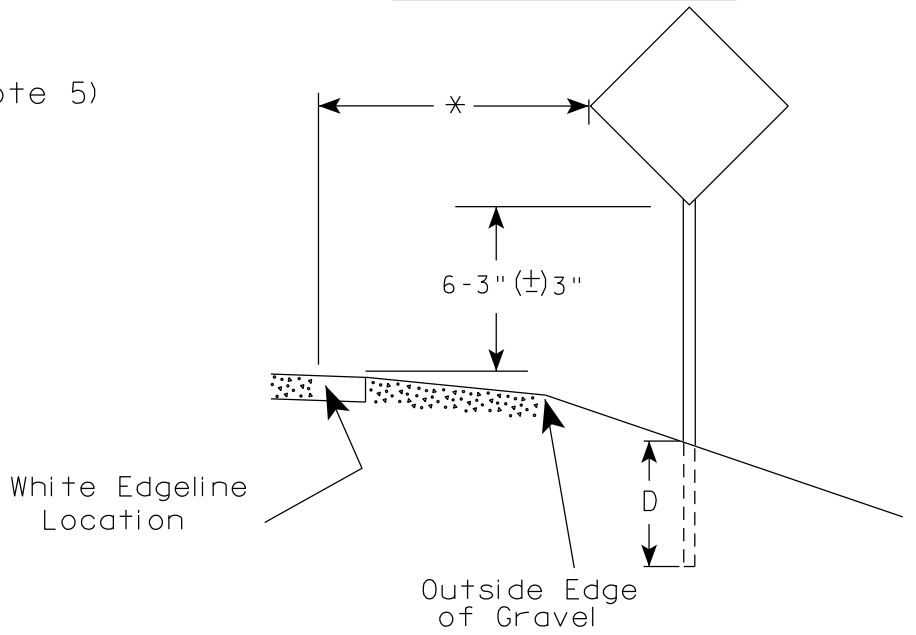
<b>CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2022 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	



URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH	
Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.  
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

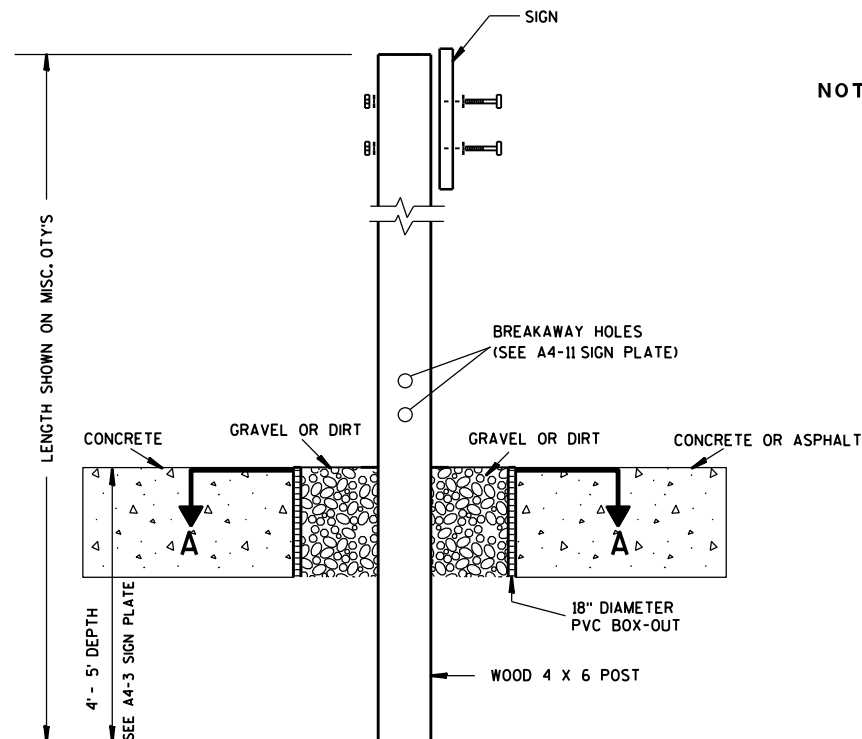
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

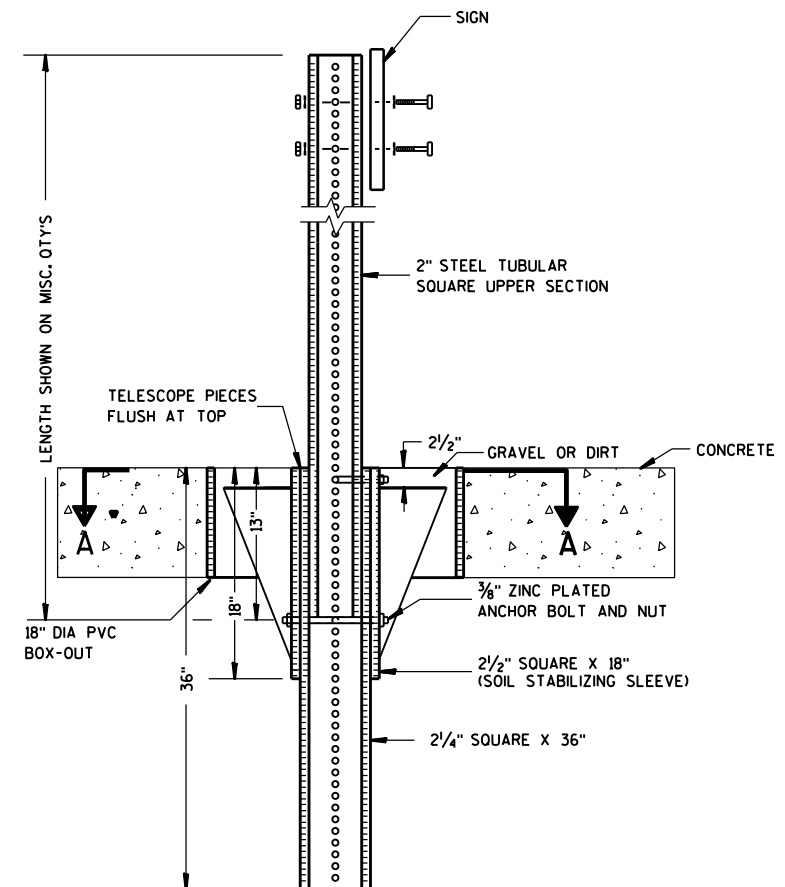
DATE 12/6/23 PLATE NO. A4-3.23



**ELEVATION VIEW**

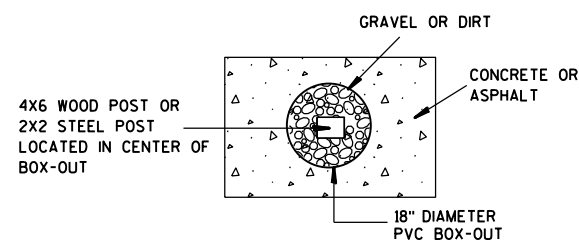
**DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT**

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
  2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
  3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



**ELEVATION VIEW**

**DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT**



**PLAN VIEW**

**FOR NEW CONCRETE/ASPHALT INSTALLATIONS**

**SIGN POST  
BOX-OUTS  
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:

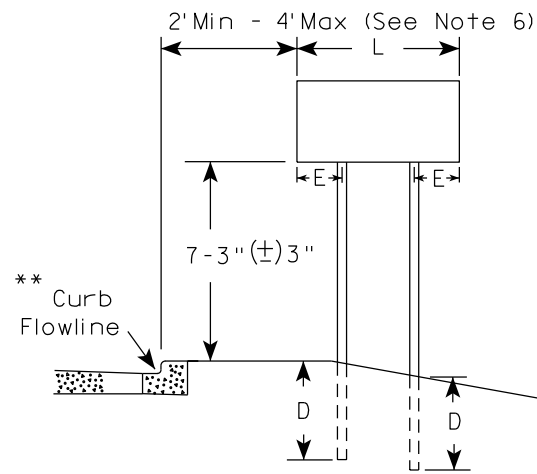
HWY:

COUNTY:

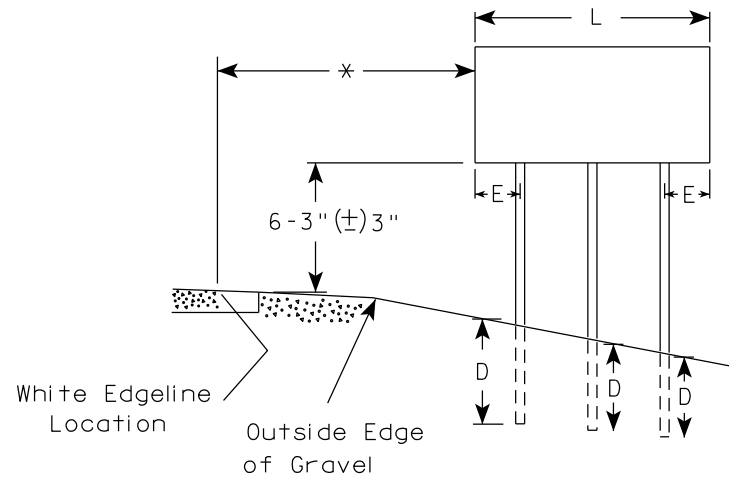
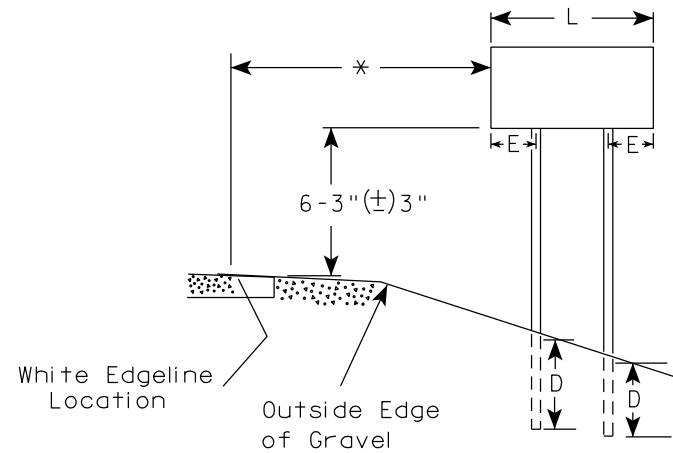
SHEET NO:

**E**

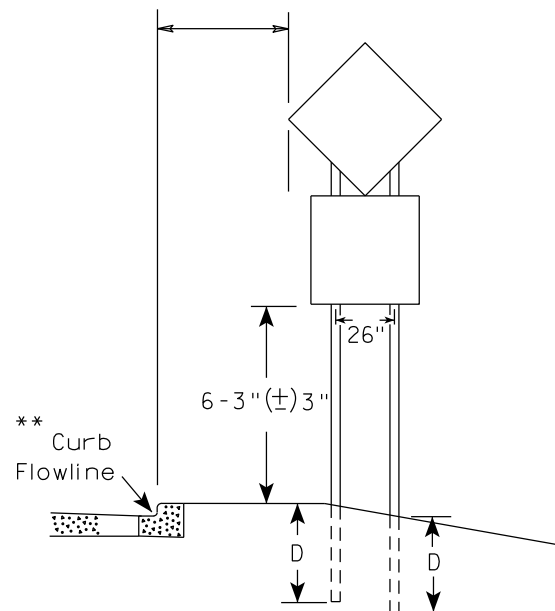
URBAN AREA



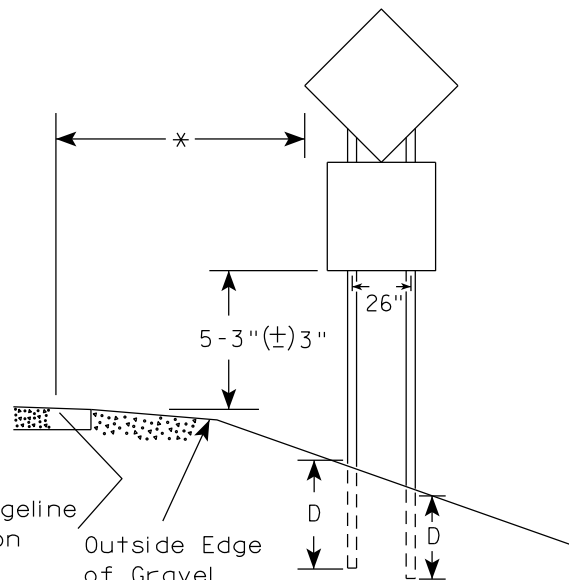
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

\*\*\*

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION  
OF TYPE II SIGNS  
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 12/6/23	PLATE NO. A4-4.16

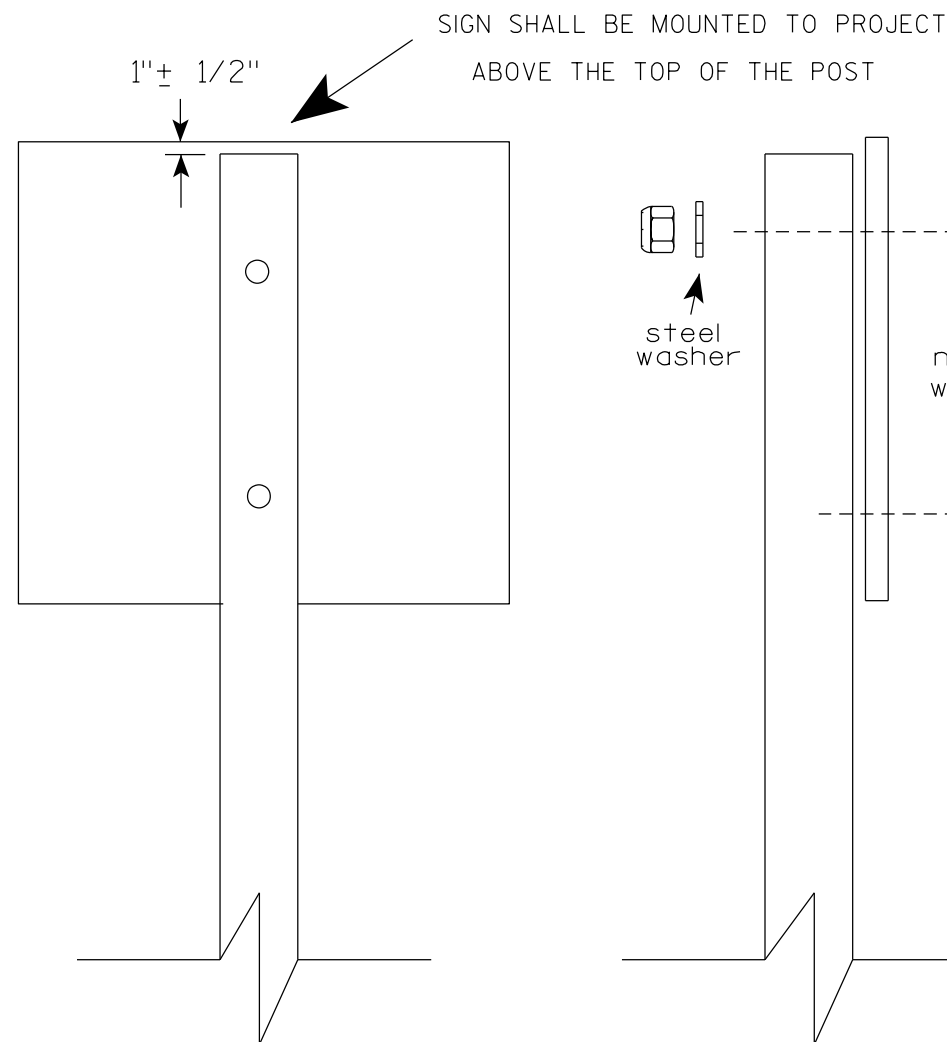
GENERAL NOTES

- For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of sub-sign.
- The (±) tolerance for mounting height is 3 inches.
- J-Assemblies are considered to be one sign for mounting height.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\*\*\* See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

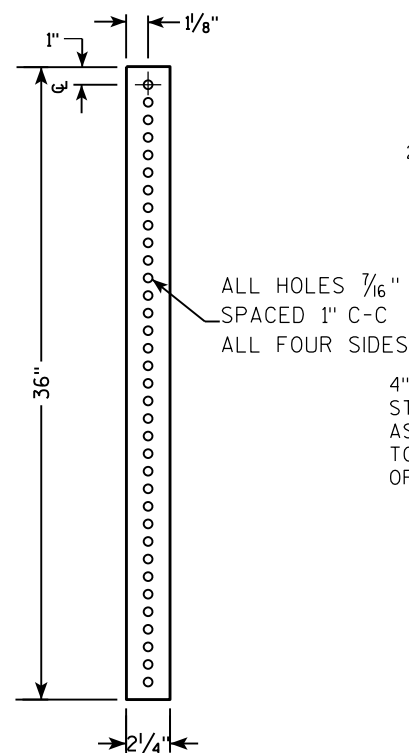
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS -  $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS -  $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)  
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS -  $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)  
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS -  $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ " STEEL
  - 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X .080 NYLON

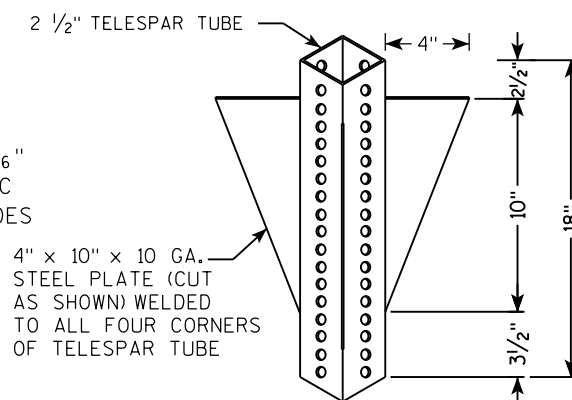
\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**2 1/4 " SQUARE  
12 GAUGE  
PERFORATED  
GALVANIZED FINISH**



**2 1/2" SQUARE  
12 GAUGE  
OMNI-DIRECTIONAL  
PERFORATED  
SOIL STABILIZING SLEEVE  
GALVANIZED FINISH**



TECHNICAL DRAWING OF A VERTICAL SIGN POST ASSEMBLY.

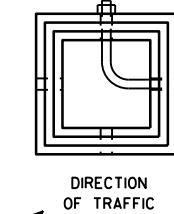
**Labels and Dimensions:**

- 18" DIA SCHEDULE 40 PVC BOX-OUT**: The base of the post.
- 36"**: Total height of the post assembly.
- 18"**: Height of the box-out section.
- 13"**: Height of the gravel/dirt section.
- 2 1/2" GRAVEL OR DIRT**: The material filling the box-out.
- 2 1/4" SQUARE X 36"**: The main vertical post.
- 2" STEEL TUBULAR SQUARE UPPER SECTION**: The upper part of the post.
- ALL HOLES 7/16" SPACED 1" C-C ALL FOUR SIDES**: Specification for the post holes.
- 3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT**: Hardware for the upper section.
- 3/8" ZINC PLATED ANCHOR BOLT AND NUT**: Hardware for the box-out.
- 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)**: The sleeve connecting the box-out to the main post.
- SIGN**: The sign plate at the top.
- SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL**: Reference to the sign plate for hardware details.
- TELESCOPE PIECES FLUSH AT TOP**: Note about the top of the post sections.

TECHNICAL DRAWING OF A SIGNPOST ASSEMBLY:

- TELESCOPE PIECES FLUSH AT TOP**: Indicated by a dimension line on the left.
- 2" STEEL TUBULAR SQUARE UPPER SECTION**: The main vertical support.
- ALL HOLES  $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES**: Specification for the perforations in the upper section.
- SIGN**: The top horizontal component.
- SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL**: Reference to a sign plate for hardware details.
- 3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT**: Hardware used to secure the post to the base.
- 1"**: Dimension for the offset of the anchor bolt from the post face.
- 3/8" ZINC PLATED ANCHOR BOLT AND NUT**: Hardware used to secure the post to the base.
- 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)**: The base section of the post.
- 2 1/4" SQUARE X 36"**: The base plate or foundation.
- 36"**: Total height dimension for the base plate.
- 18"** and **12"**: Vertical dimensions for the base plate sections.
- A**: Downward arrows indicating load or weight.

3/8" ZINC PLATED CORNER  
ANCHOR BOLT AND NUT



**SECTION A-A**

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

**Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).**

TUBULAR STEEL  
SIGN POST  
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:

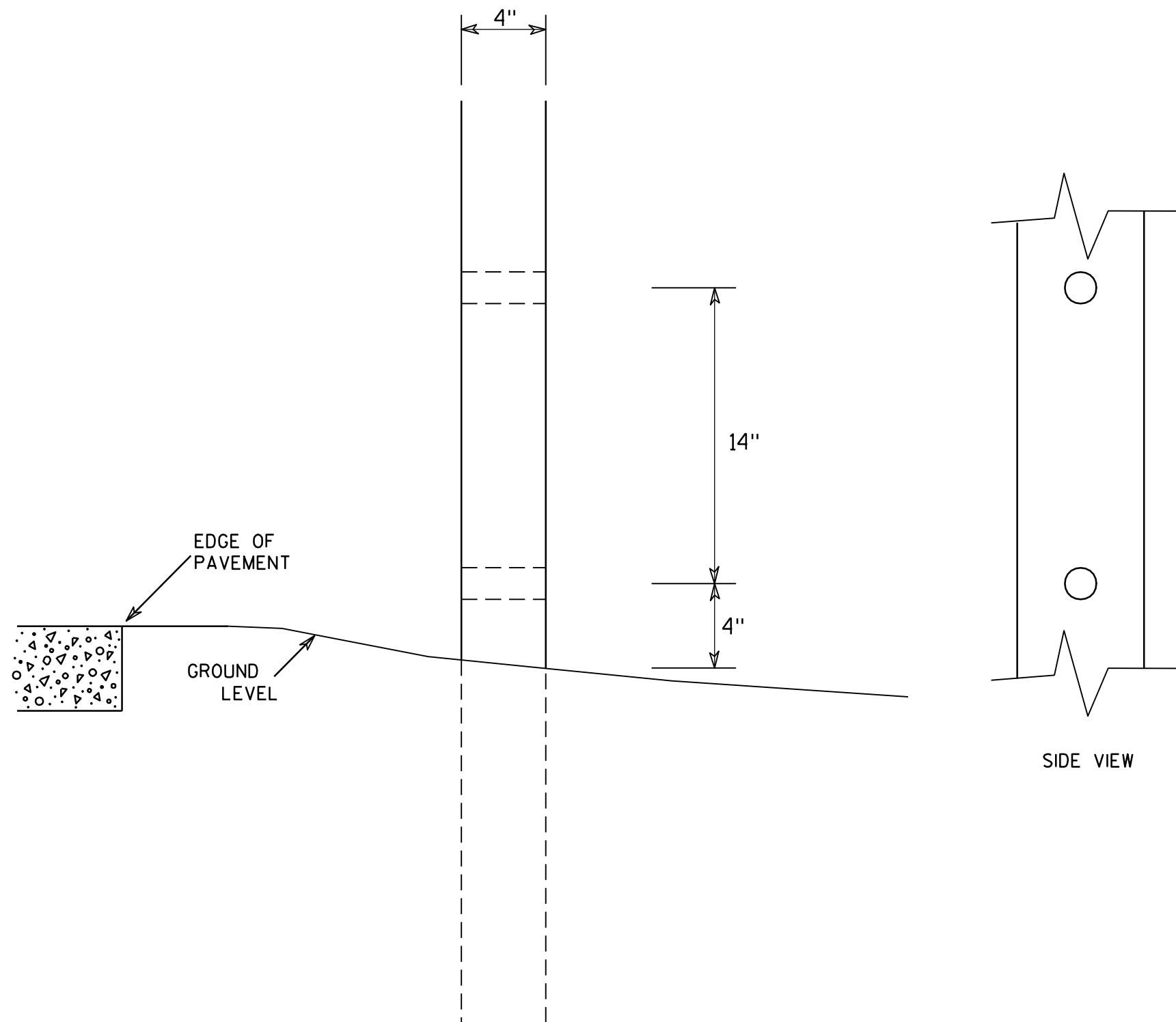
HWY:

COUNTY:

SHEET NO:

E

7

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

**4 X 6 WOOD POST  
MODIFICATIONS**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

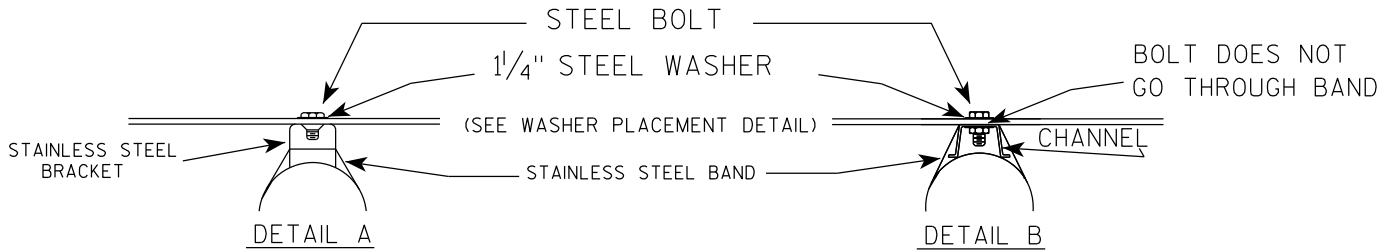
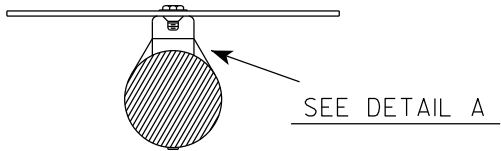
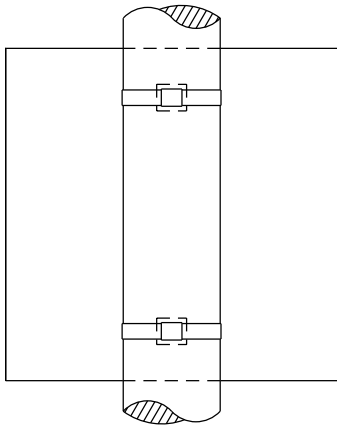
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SHEET NO:

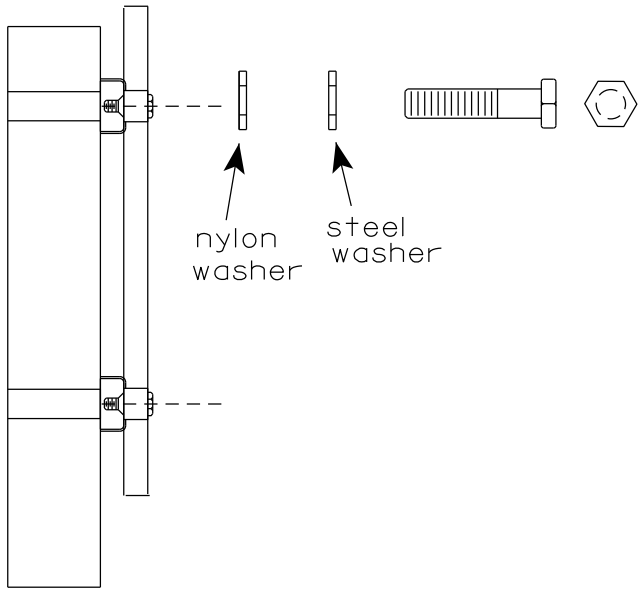
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

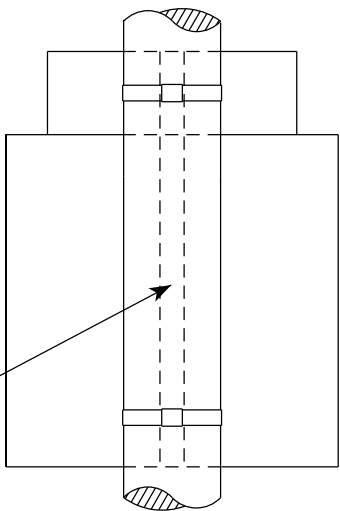


WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON  
FOR ALL TYPE H SIGNS

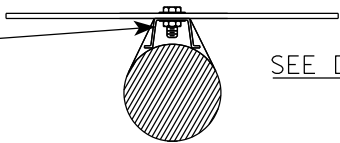
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



CHANNEL  
SEE TYPICAL PANEL  
INSTALLATION SHEET

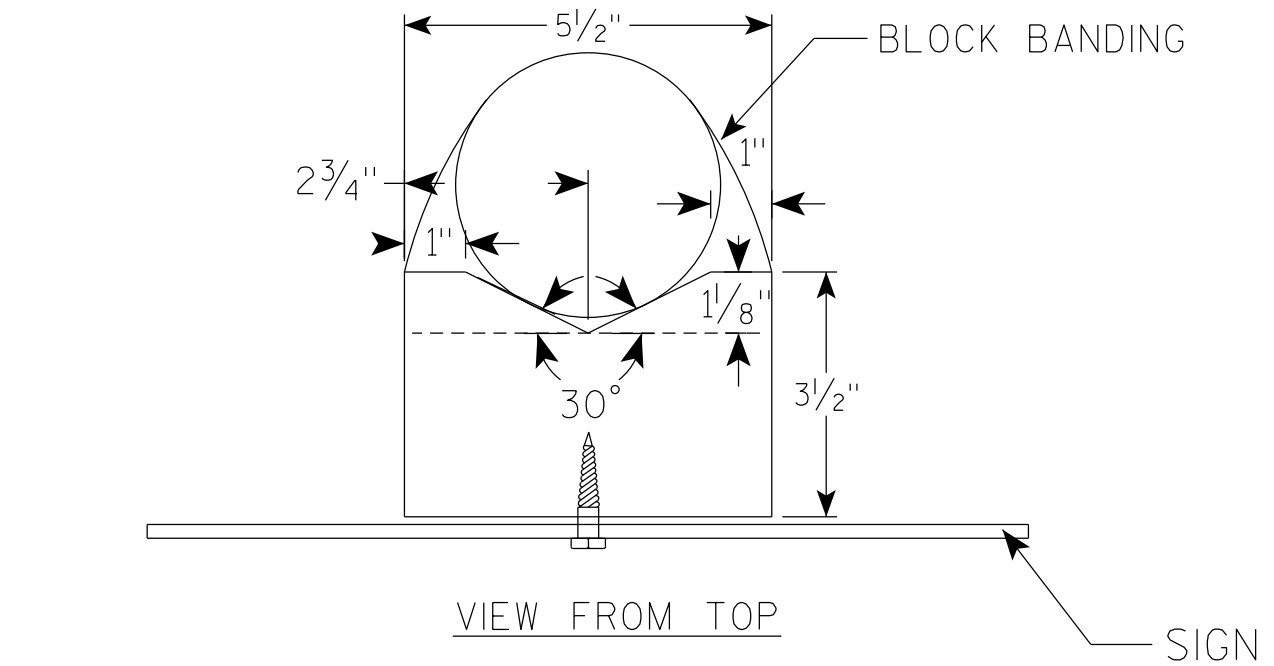
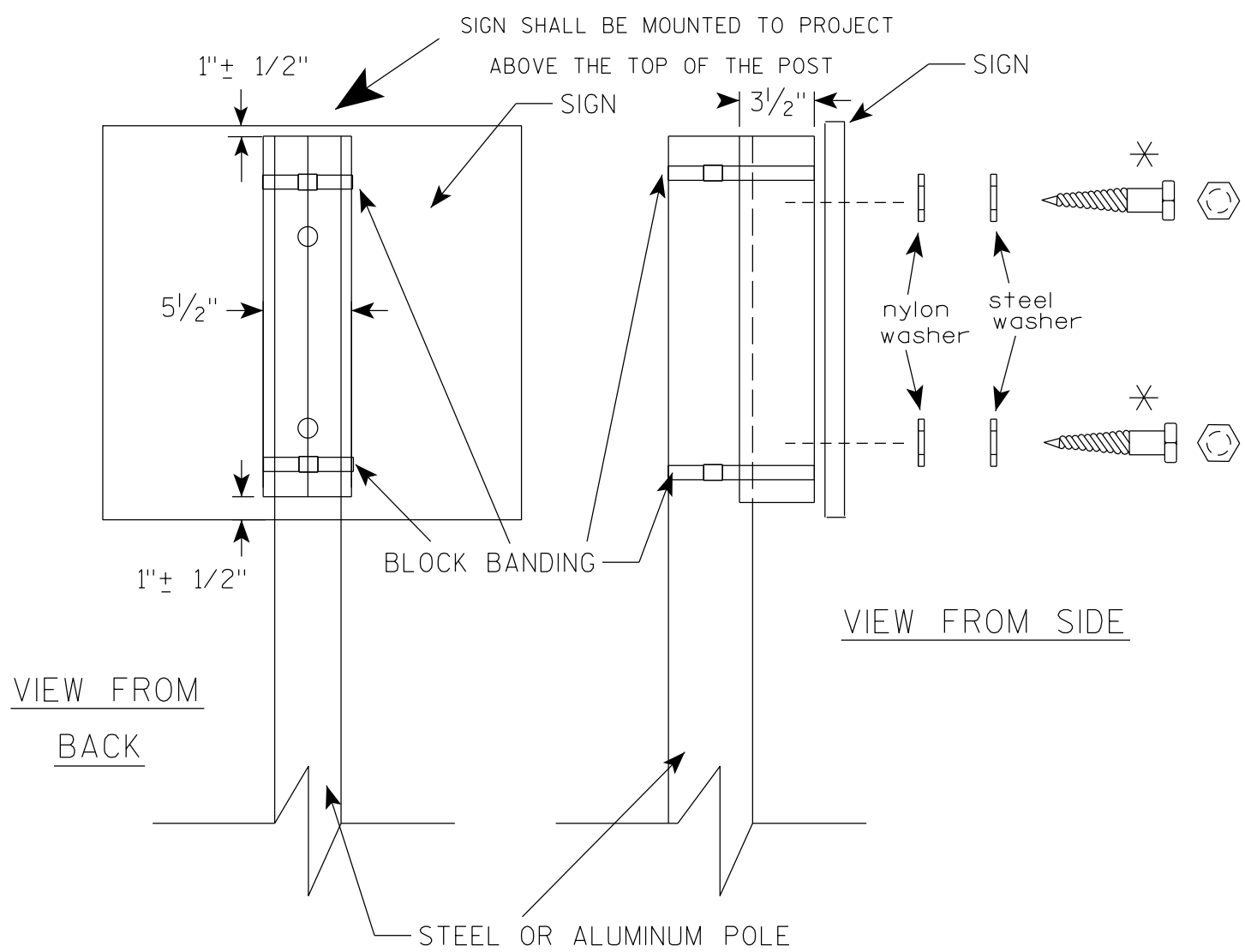


STANDARD SIGN  
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-9.4



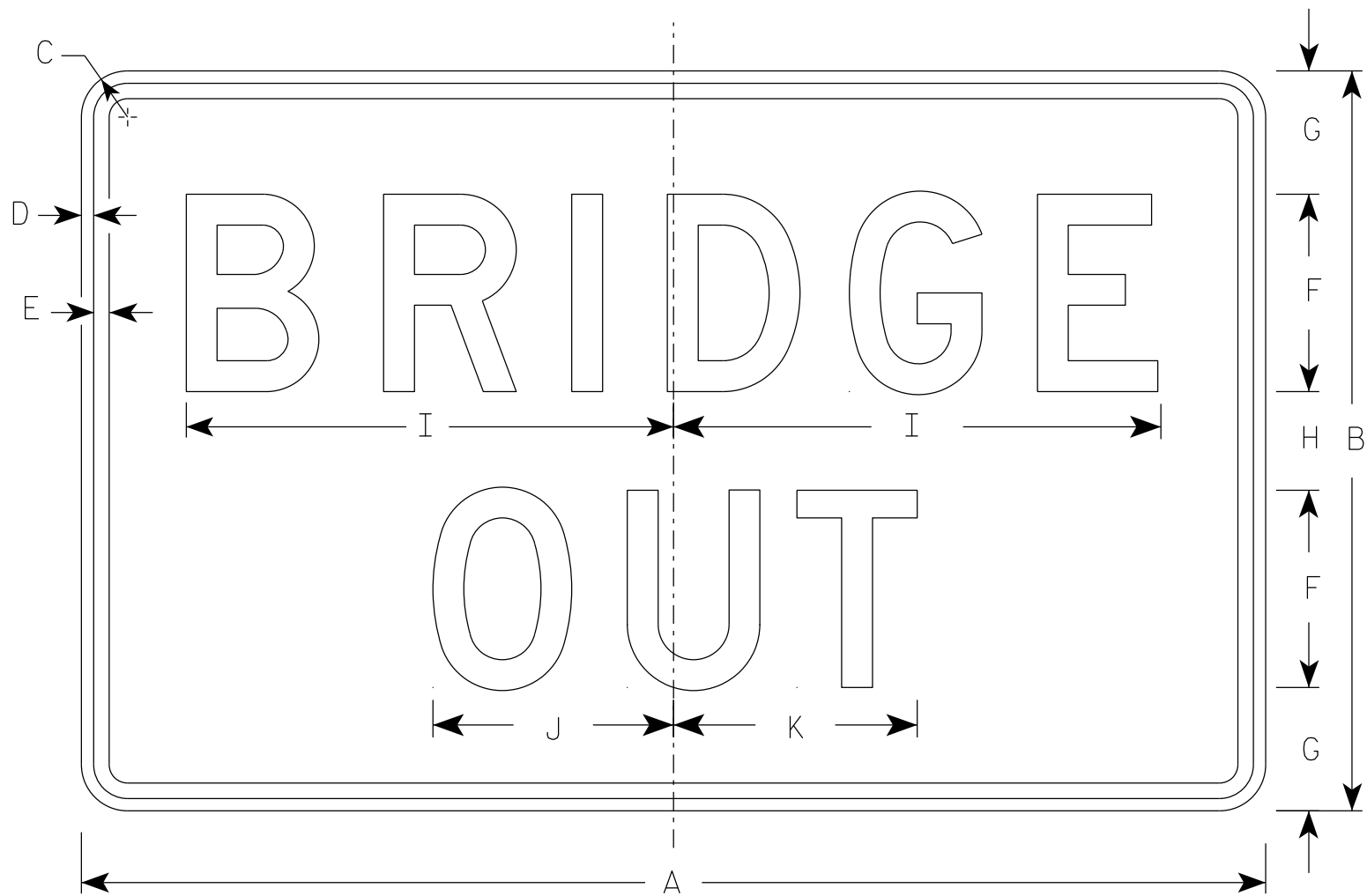
## GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL,  $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE  $\frac{1}{4}$ " O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE  $\frac{1}{4}$ " O.D. X  $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE  $\frac{3}{8}$ " X  $2\frac{1}{2}$ "

BLOCK BANDING DETAIL ( V-BLOCK OPTION )	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 4/19/2022	PLATE NO. A5-10.3





R11-2B

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:  
Background - White  
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
2M	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
3	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
4	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
5	48	30	1 7/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0

STANDARD SIGN  
R11-2B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

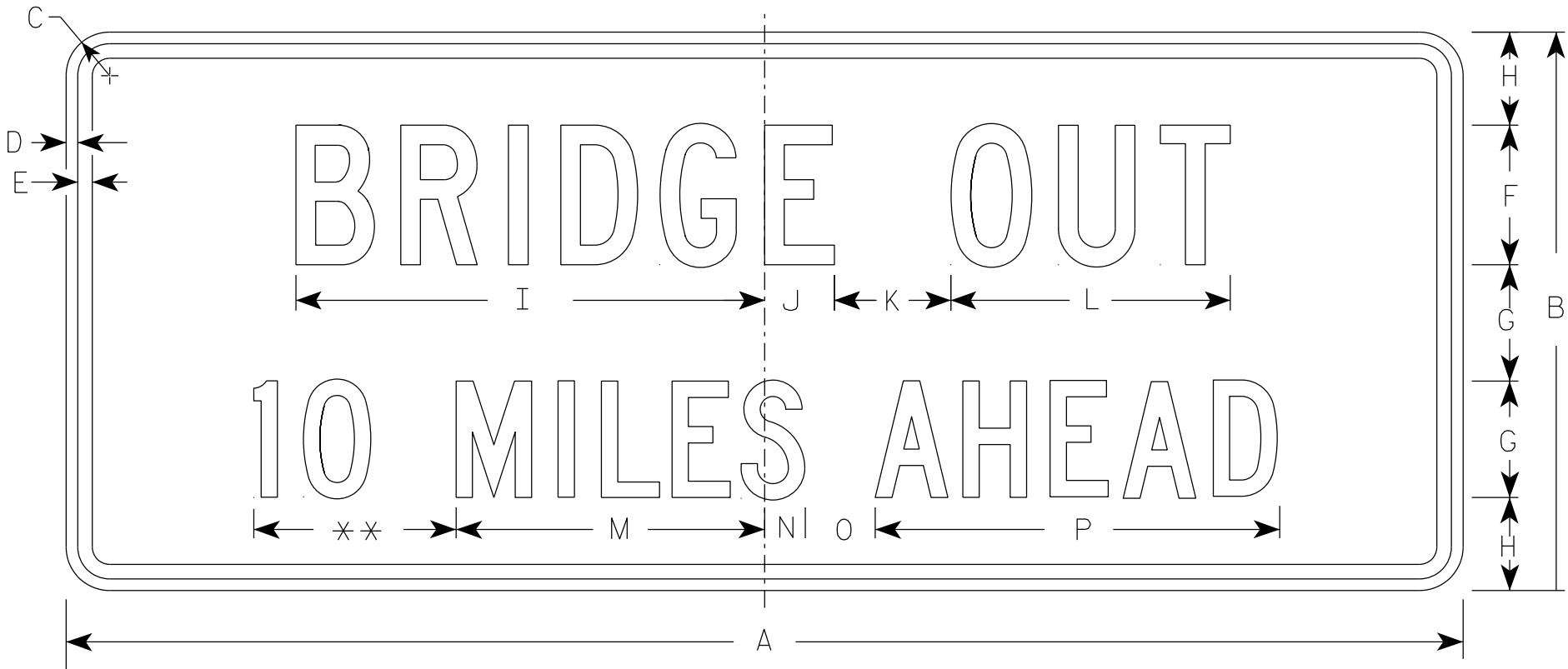
DATE 2/5/24 PLATE NO. R11-2B.3

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

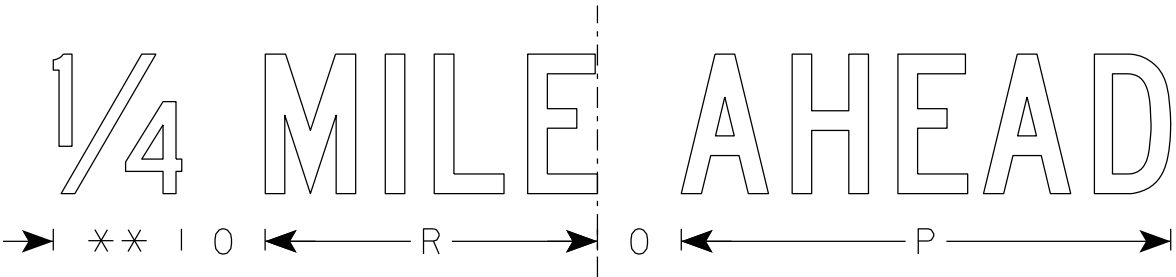
Background - White

Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

\*\* See Note 5



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	15	1 1/2	1/2	5/8	4	3	2 1/2	13 1/4	2 1/4	3	8	8	1 1/2	2	10 3/4		7 1/8									3.75
2S	60	24	1 7/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8		11 7/8									10.0
2M	60	24	1 7/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8		11 7/8									10.0
3																											
4																											
5																											

STANDARD SIGN  
R11-3C

WISCONSIN DEPT OF TRANSPORTATION

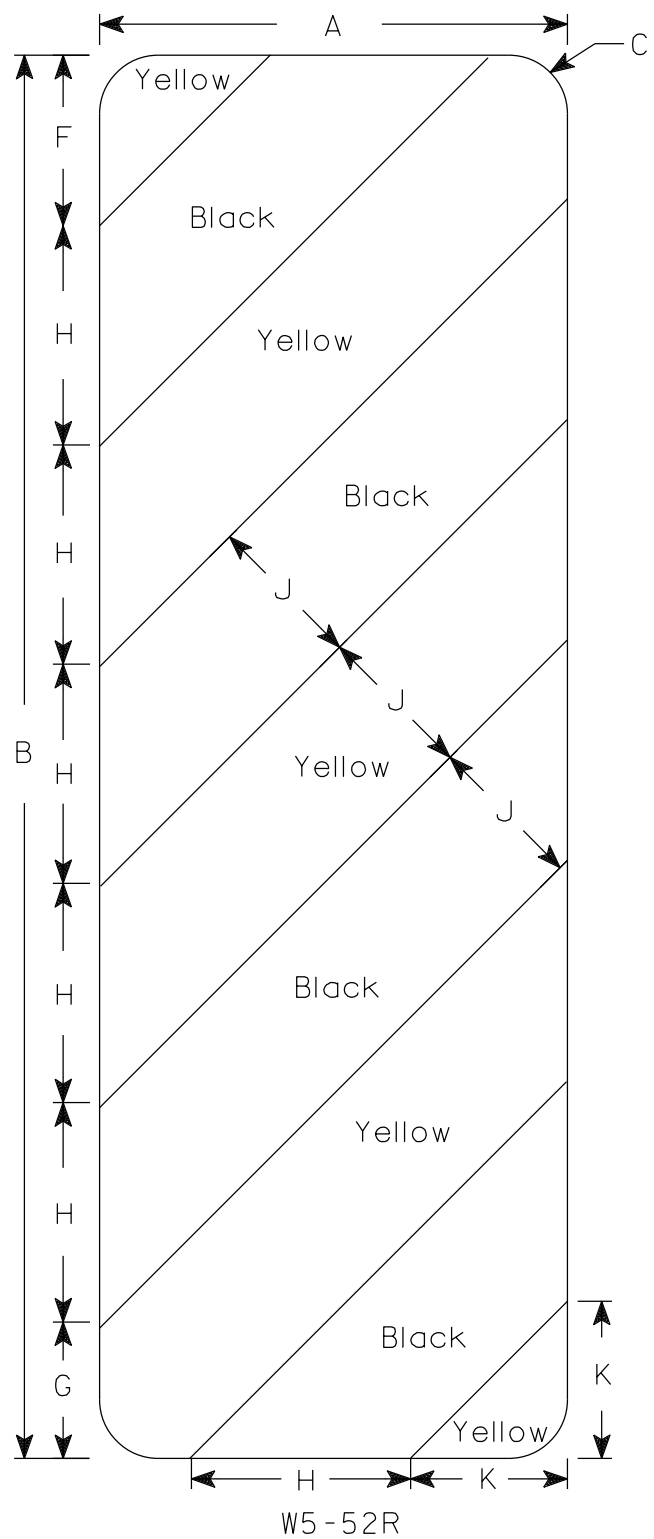
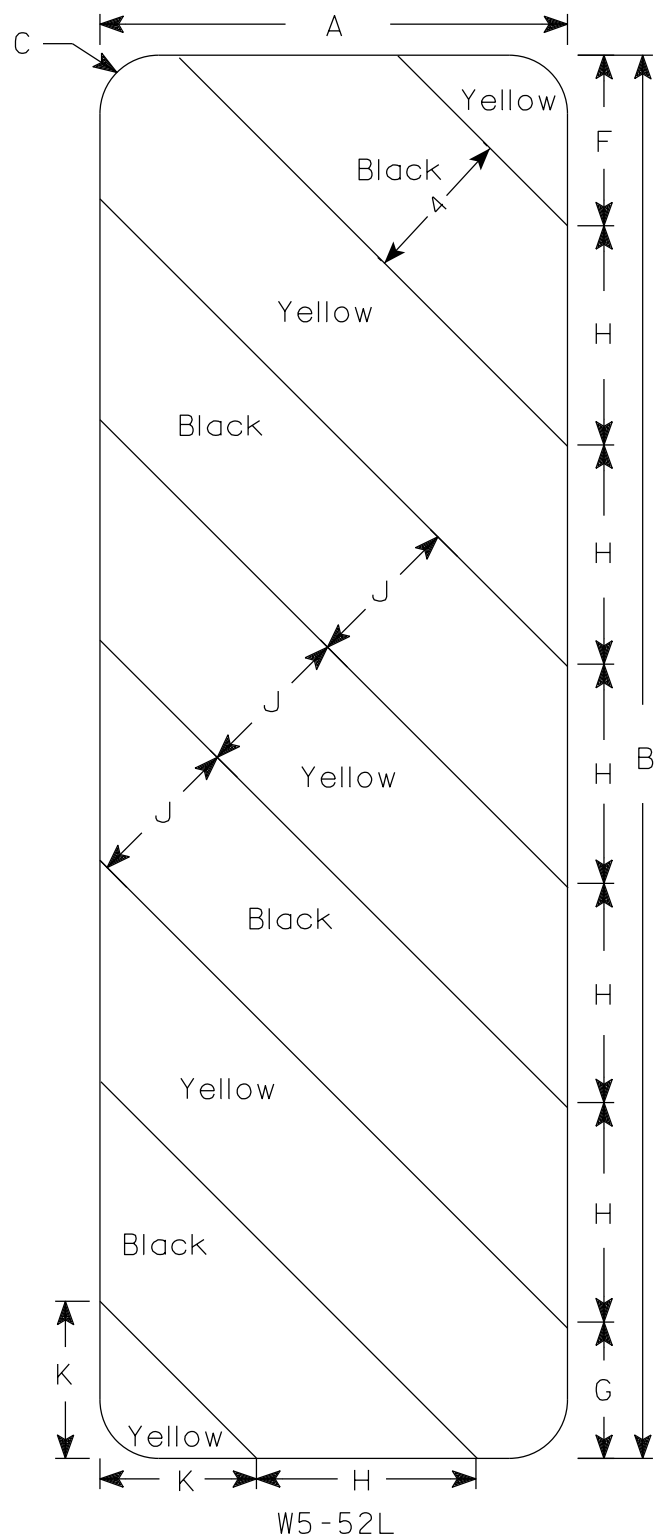
APPROVED  
*Matthew R. Rauch*  
for State Traffic Engineer

DATE 2/5/24 PLATE NO. R11-3C.4

PROJECT NO:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
  - Background - Yellow
  - Message - Black
- 3. Alternate colors of stripes as shown.

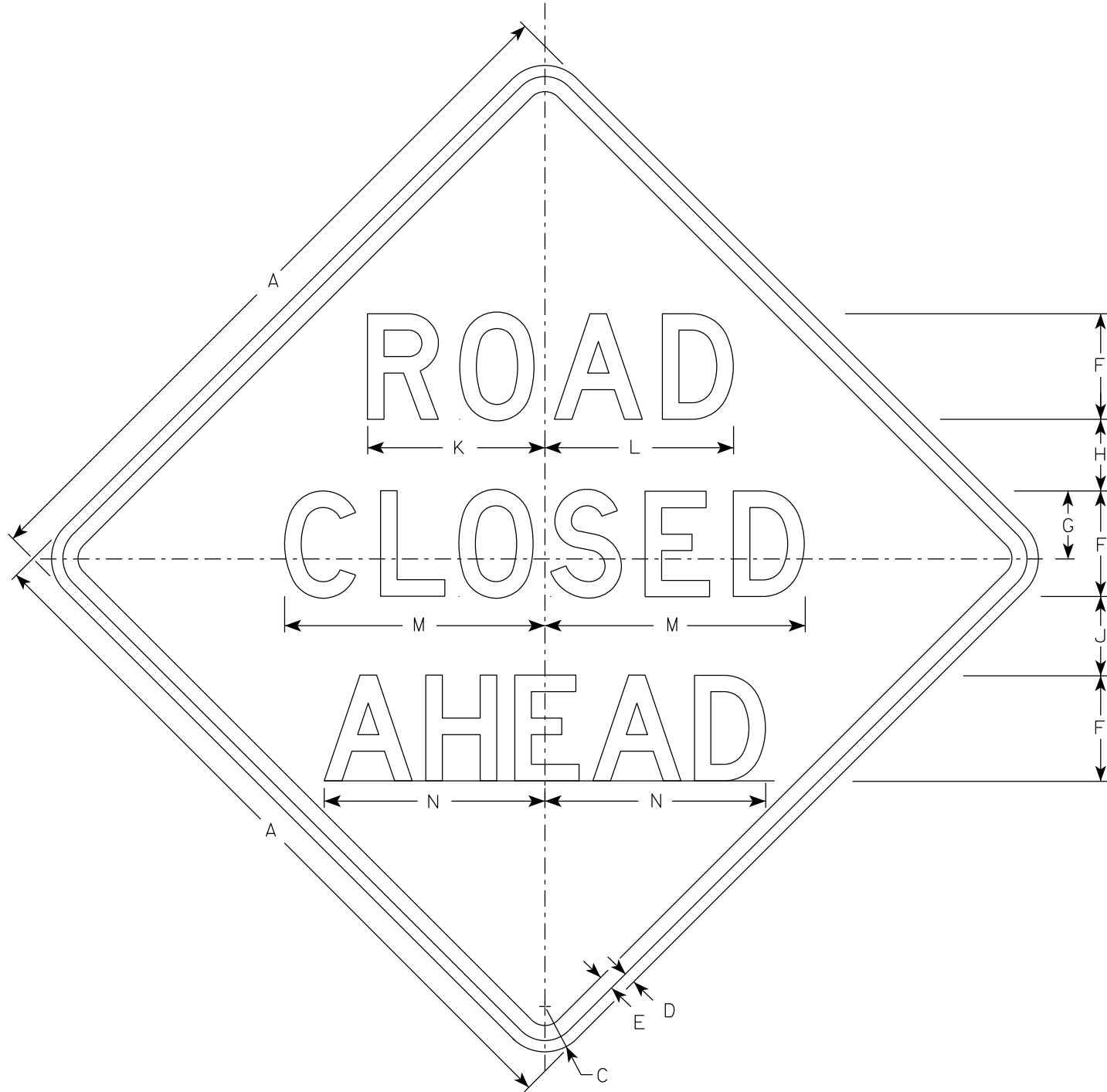
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

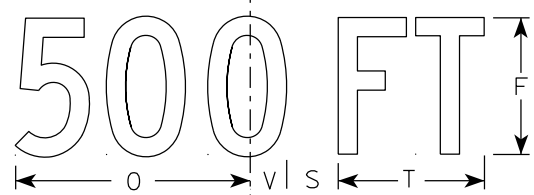
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

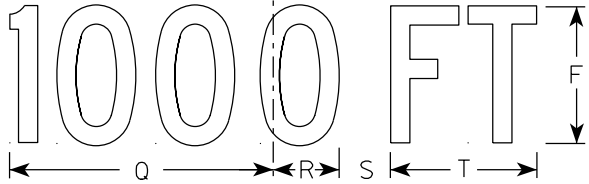
DATE 3/4/2024 PLATE NO. W5-52.10



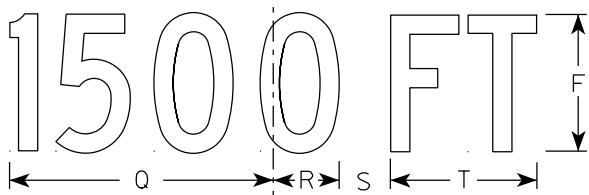
W20-3A



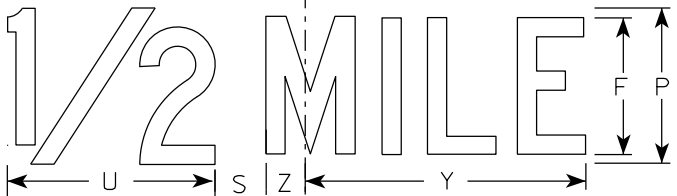
W20-3D



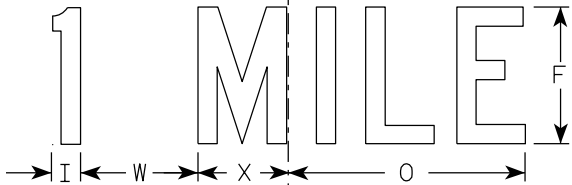
W20-3C



W20-3B



W20-3G



W20-3F

NOTES

1. Sign is Type II - Type F Reflective
2. Color:  
Background - Orange  
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.  
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	v	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		3	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		3	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		3	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		3	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		3	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN  
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 1/10/2024 PLATE NO. W20-3.8

## DESIGN DATA

## LIVE LOAD:

DESIGN LOADING: HL-93  
 INVENTORY RATING FACTOR: RF = 1.06  
 OPERATING RATING FACTOR: RF = 1.38  
 WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING  
 SURFACE OF 20 POUNDS PER SQUARE FOOT.

## MATERIAL PROPERTIES:

CONCRETE MASONRY:  
 SUPERSTRUCTURE  $f'_c = 4,000$  P.S.I.  
 ALL OTHER  $f'_c = 3,500$  P.S.I.

BAR STEEL REINFORCEMENT:  
 GRADE 60  $f_y = 60,000$  P.S.I.

## FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 PILING DRIVEN TO A REQUIRED  
 DRIVING RESISTANCE OF 180 TONS  $\ddagger\ddagger$  PER PILE AS DETERMINED BY THE MODIFIED  
 GATES DYNAMIC FORMULA.  
 ESTIMATED 45 FEET LONG.

$\ddagger\ddagger$  THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN  
 IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF  
 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

## TRAFFIC VOLUME

FEATURE ON CTH Q  
 ADT = 220 (2026)  
 R.D.S. = 45 M.P.H.

## HYDRAULIC DATA

## 100 YEAR FREQUENCY

$Q_{100} = 1640$  C.F.S.  
 VEL. = 8.8 F.P.S.  
 $HW_{100} =$  EL. 949.03  
 WATERWAY AREA = 186 SQ. FT.  
 DRAINAGE AREA = 7.3 SQ. MI.  
 ROADWAY OVERTOPPING = NA  
 SCOUR CRITICAL CODE = 5

## 2 YEAR FREQUENCY

$Q_2 = 340$  C.F.S.  
 VEL. = 7.7 F.P.S.  
 $HW_2 =$  EL. 943.88 FT.

## LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. TUBULAR STEEL RAILING TYPE 'M'

## STRUCTURE DESIGN CONTACTS:

JACOB FRIBERG 715-234-7008  
 AARON BONK 608-261-0261

THESE PLANS ARE BASED UPON STANDARD  
 BRIDGE PLANS DEVELOPED AND MAINTAINED BY  
 THE WISCONSIN DEPARTMENT OF  
 TRANSPORTATION THROUGH THE USE OF THE  
 WISDOT STANDARD BRIDGE DESIGN TOOL. THE  
 UNDERSIGNED DESIGNER CERTIFIES THE  
 ACCURACY OF THE BRIDGE TYPE, SIZE AND  
 LOCATION, HYDRAULICS AND FOUNDATION  
 SUPPORT, AND INFORMATION IN THE PLANS  
 THAT IS NOT PART OF THE STANDARD PLANS  
 SUPPLIED BY THE DEPARTMENT. THE DESIGNER  
 FURTHER CERTIFIES THAT USE OF THE STANDARD  
 BRIDGE DESIGN TOOL FOR DEVELOPMENT OF  
 THIS PLAN IS CONSISTENT WITH THE GUIDANCE  
 PROVIDED IN THE WISDOT BRIDGE MANUAL.



NO.	DATE	REVISION	BY
-----	------	----------	----



STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION

ACCEPTED *[Signature]* JLR 08/04/25  
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-17-240

CTH Q OVER NORTH BRANCH WILSON CREEK

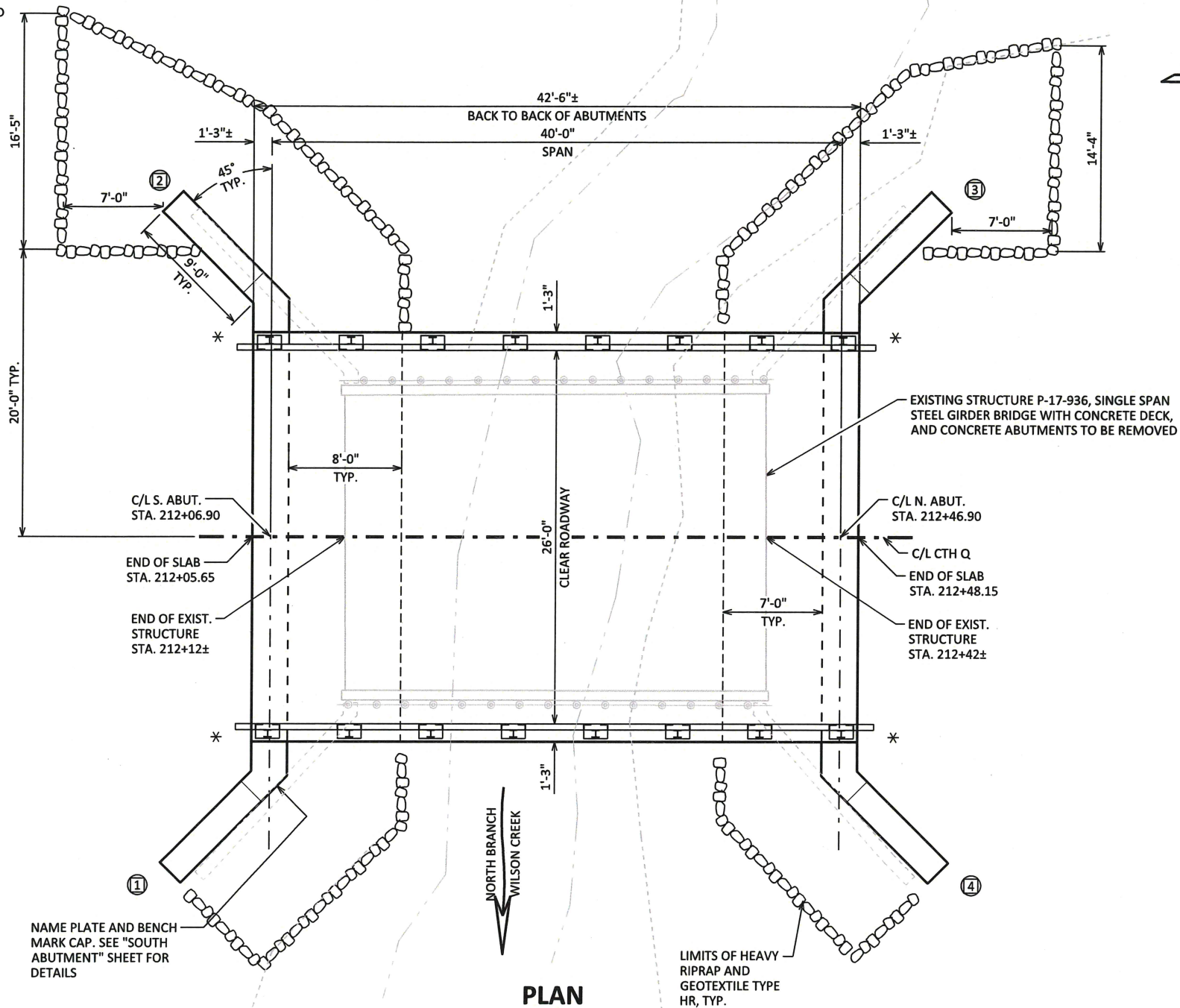
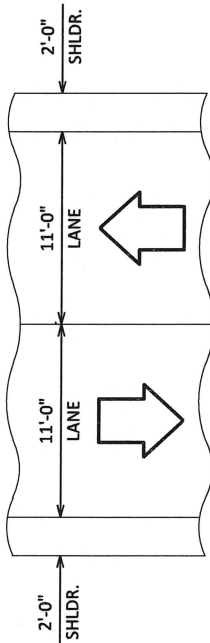
COUNTY DUNN TOWN STANTON

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION  
 DESIGNED BY JAF CK'D SKP DRAWN BY TAG CK'D SKP

GENERAL PLAN SHEET 1 OF 10

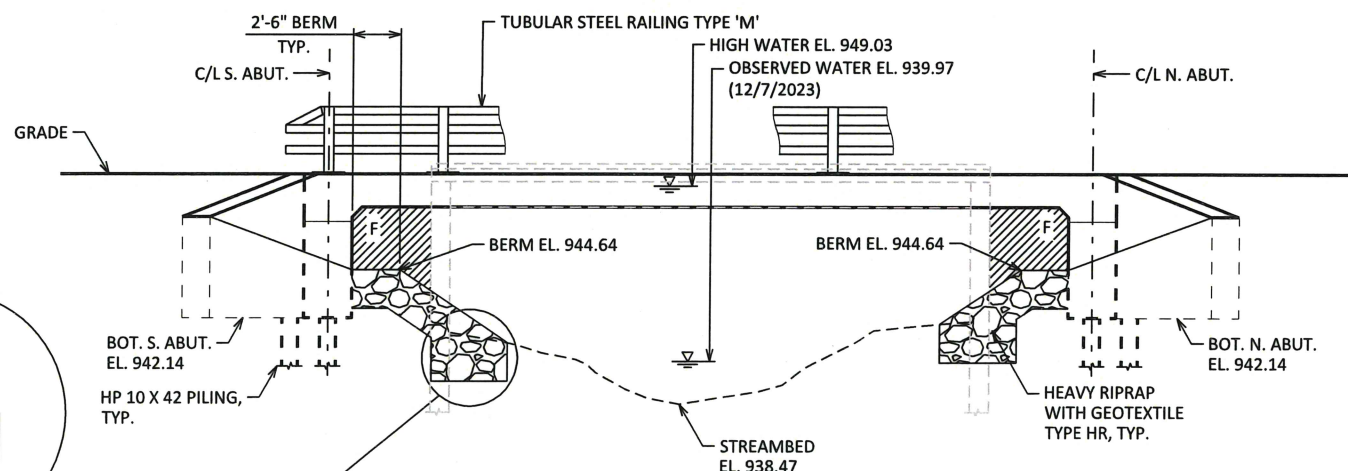
\* PROVIDE FOR THREE BEAM GUARD  
 RAIL ATTACHMENT.

⊖ INDICATES WING NUMBER



## PLAN

SINGLE SPAN FLAT SLAB



## ELEVATION

NORMAL TO WATERWAY

⊘ COST OF EXCAVATION OR FILL IN THE HATCHED AREAS  
 SHALL BE INCLUDED IN THE CONTRACT PRICE FOR  
 "EXCAVATION FOR STRUCTURES BRIDGES B-17-0240".

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE ¾" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-17-0240" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

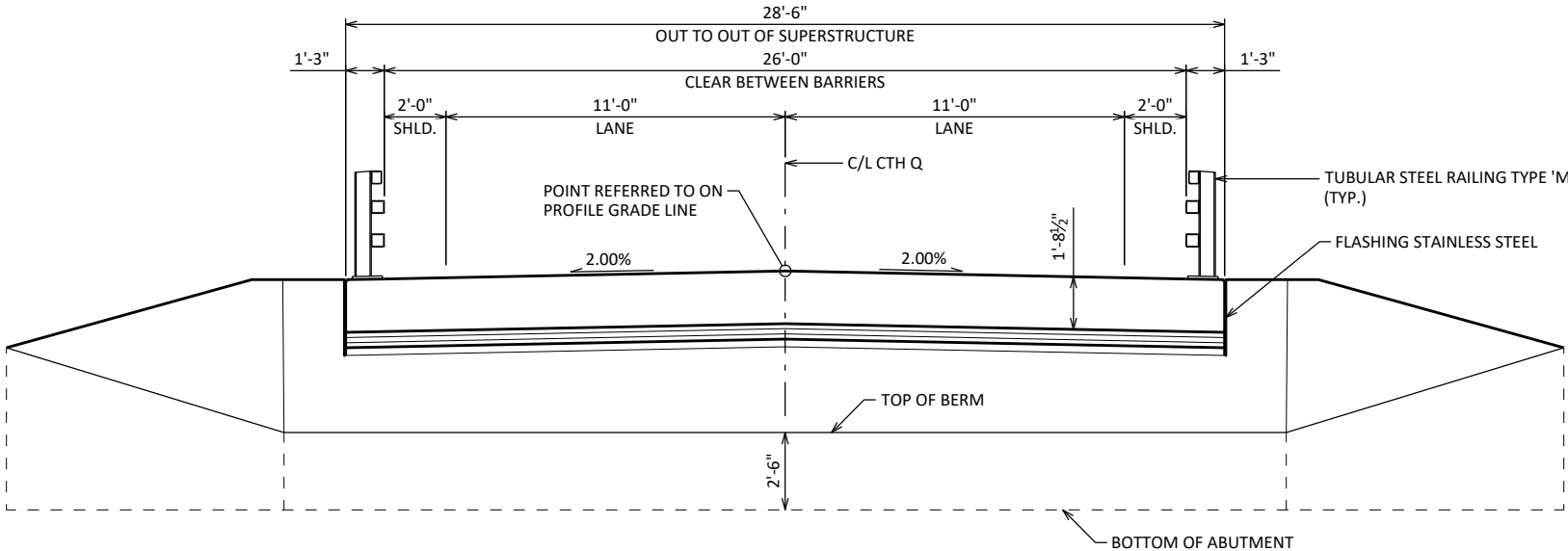
THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

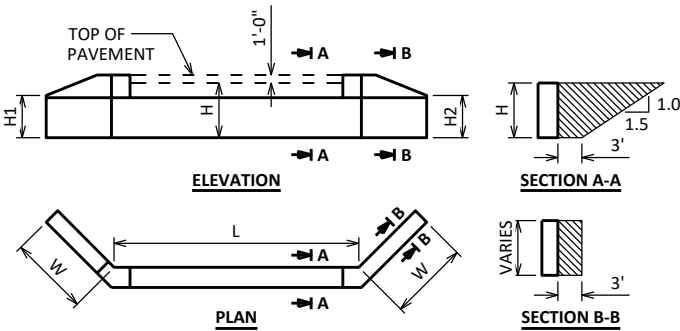
SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, INCLUDING THE SLAB EDGE AND 1'-0" UNDER THE SLAB, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.



CROSS SECTION THRU ROADWAY

LOOKING UPSTATION  
(PILING NOT SHOWN FOR CLARITY)

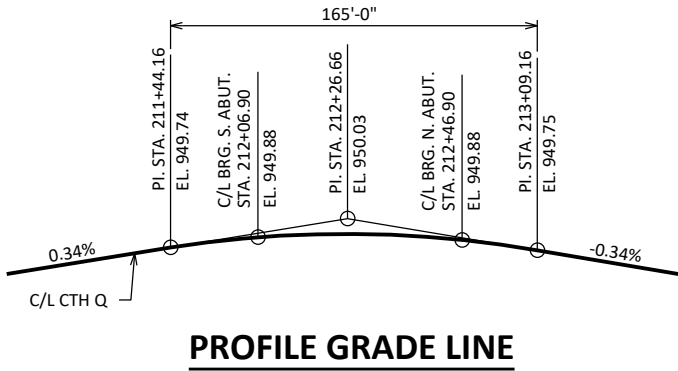


ABUTMENT BACKFILL DIAGRAM

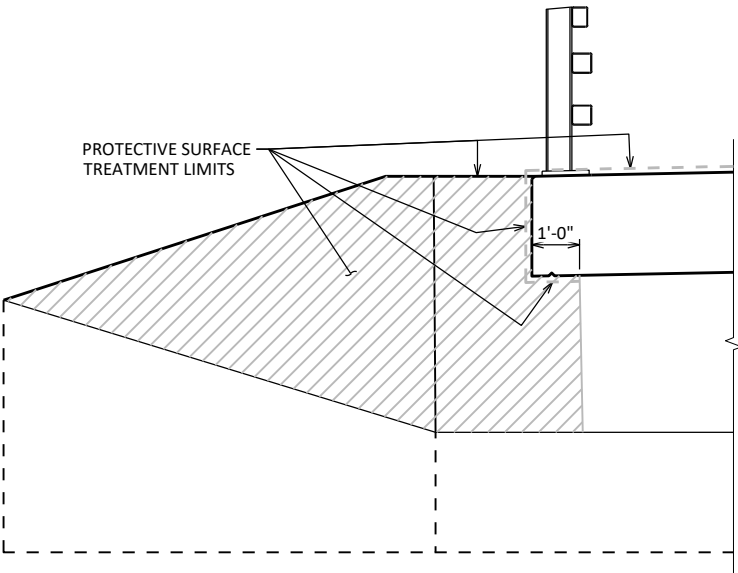
- L = ABUTMENT BODY LENGTH AT BACKFACE (FT)  
H = AVERAGE ABUTMENT FILL HEIGHT (FT)  
H1 = WING 1 HEIGHT AT TIP (FT)  
H2 = WING 2 HEIGHT AT TIP (FT)  
W = WING LENGTH (FT)  
EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)  
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$   
 $V_{CY} = V_{CF}(EF)/27$   
 $V_{TON} = V_{CY}(2.0)$

TOTAL ESTIMATED QUANTITIES

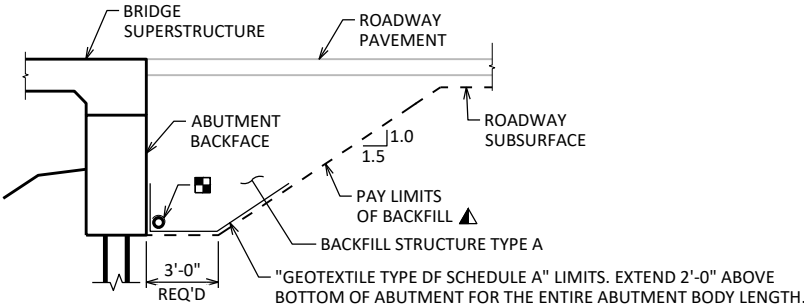
BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	S. ABUT.	N. ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS P-17-936	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-17-0240	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	150	150	300
502.0100	CONCRETE MASONRY BRIDGES	CY	81	26	26	133
502.3200	PROTECTIVE SURFACE TREATMENT	SY	157	15	15	187
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	2,080	2,080	4,160
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	16,990	1,500	1,500	19,990
513.4061	RAILING TUBULAR TYPE M	LF	90	---	---	90
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	6	6	12
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	315	315	630
606.0300	RIPRAP HEAVY	CY	---	50	45	95
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	71	71	142
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	44	44	88
645.0120	GEOTEXTILE TYPE HR	SY	---	70	65	135
SPV.0090.01	FLASHING STAINLESS STEEL	LF	75	---	---	75
NON-BID ITEMS						
	FILLER	SIZE	---	---	---	½", ¾"



PROFILE GRADE LINE



PROTECTIVE SURFACE  
TREATMENT DETAILS



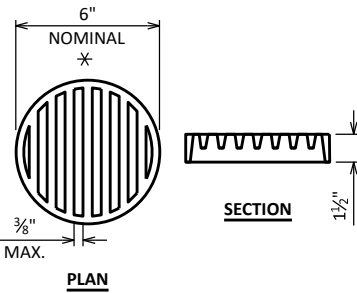
TYPICAL SECTION THRU ABUTMENT

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
2	212+03	43' LT; SPIKE IN POWER POLE	945.51



RODENT SHIELD DETAIL

\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

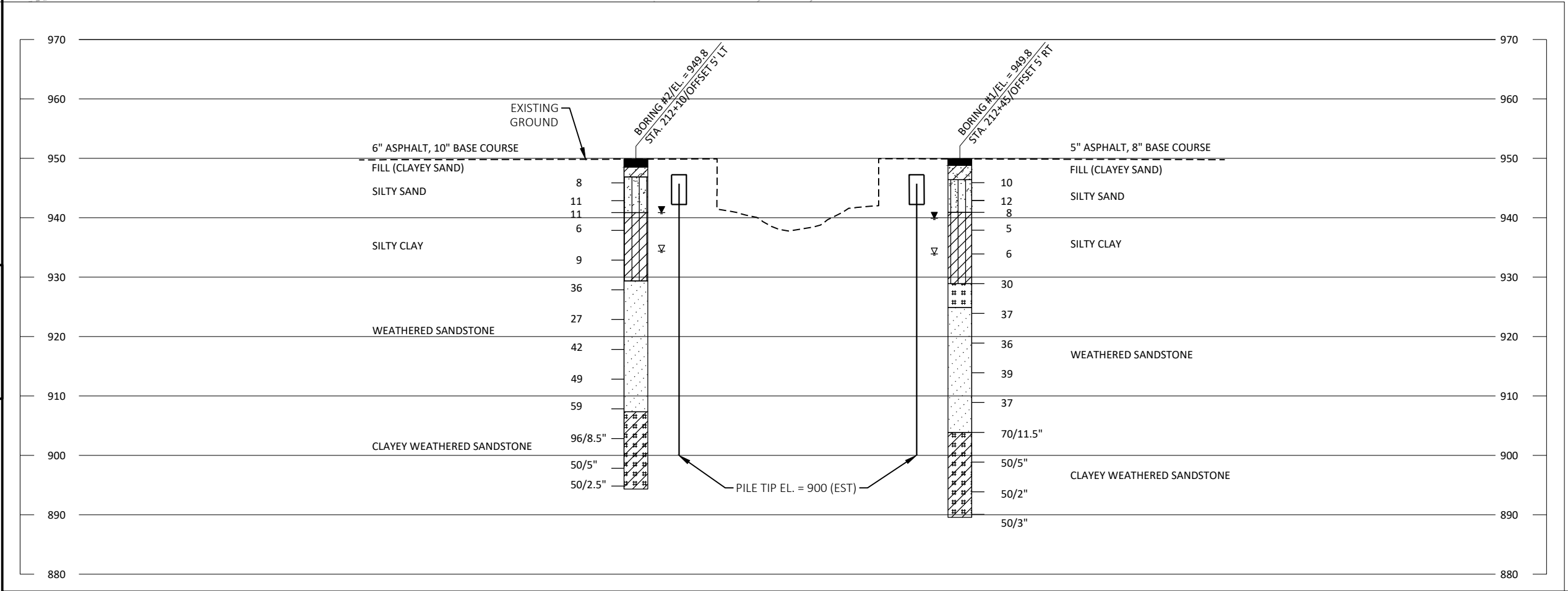
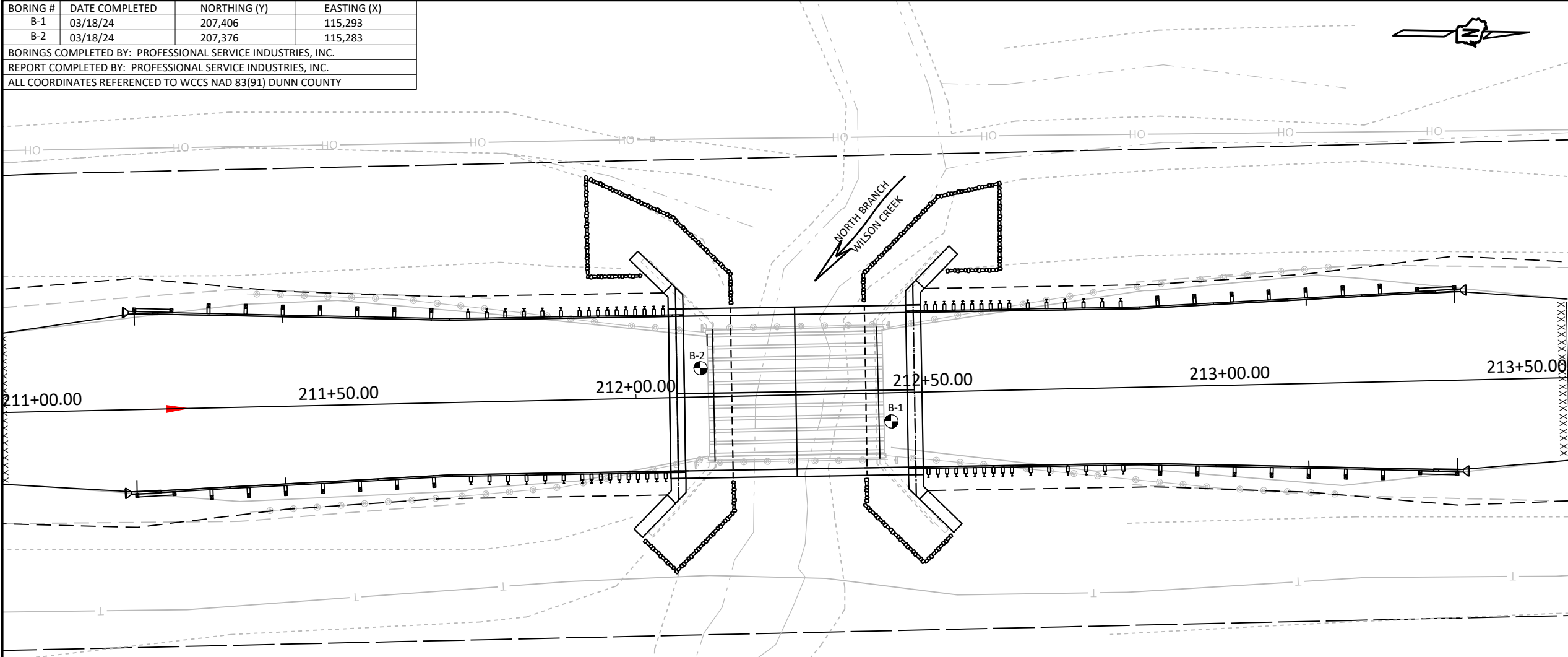
THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.
















NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-17-240			
DRAWN BY		TAG	PLANS CK'D SKP
CROSS SECTION & QUANTITIES		SHEET 2	

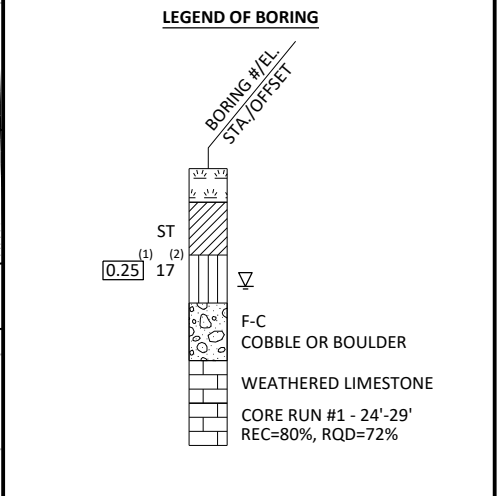


BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
B-1	03/18/24	207,406	115,293
B-2	03/18/24	207,376	115,283
BORINGS COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.			
REPORT COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.			
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) DUNN COUNTY			






STATE PROJECT NUMBER
8925-03-72

MATERIAL SYMBOLS					
	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/ META



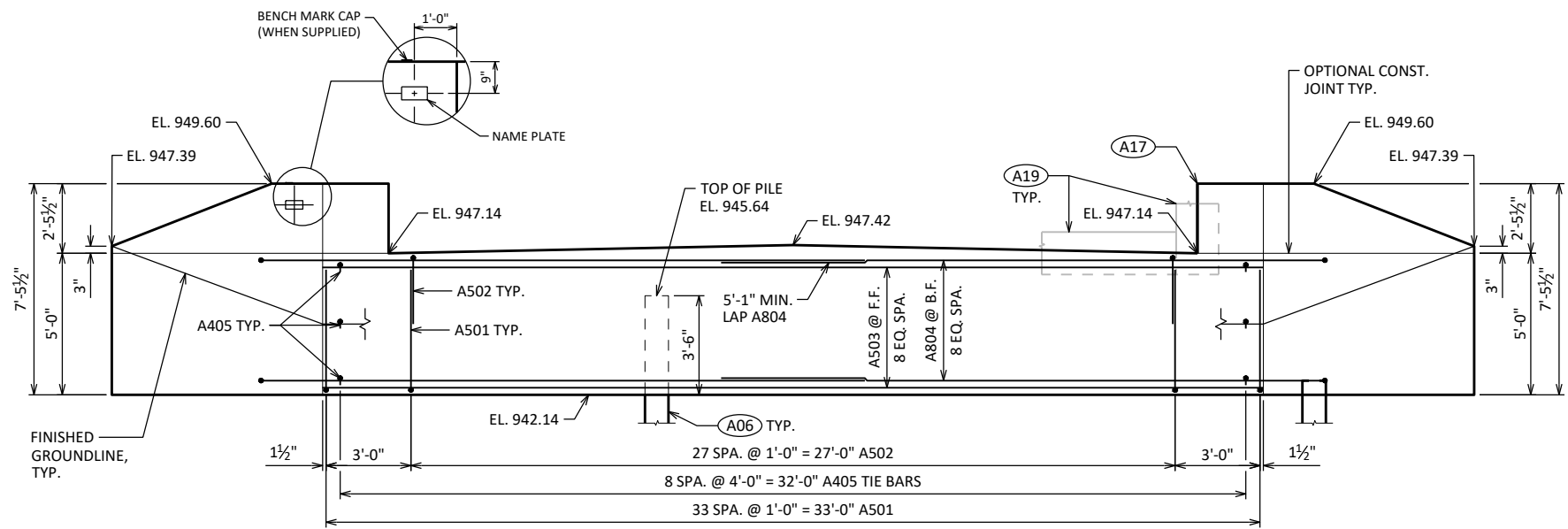
- <sup>(1)</sup> UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- <sup>(2)</sup> UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

<u>GROUND WATER ELEVATION</u>	
	AT TIME OF DRILLING
	END OF DRILLING
	AFTER DRILLING
<u>ABBREVIATIONS</u>	
F-FINE	M-MEDIUM C-COARSE ST-SHELBY TUBE

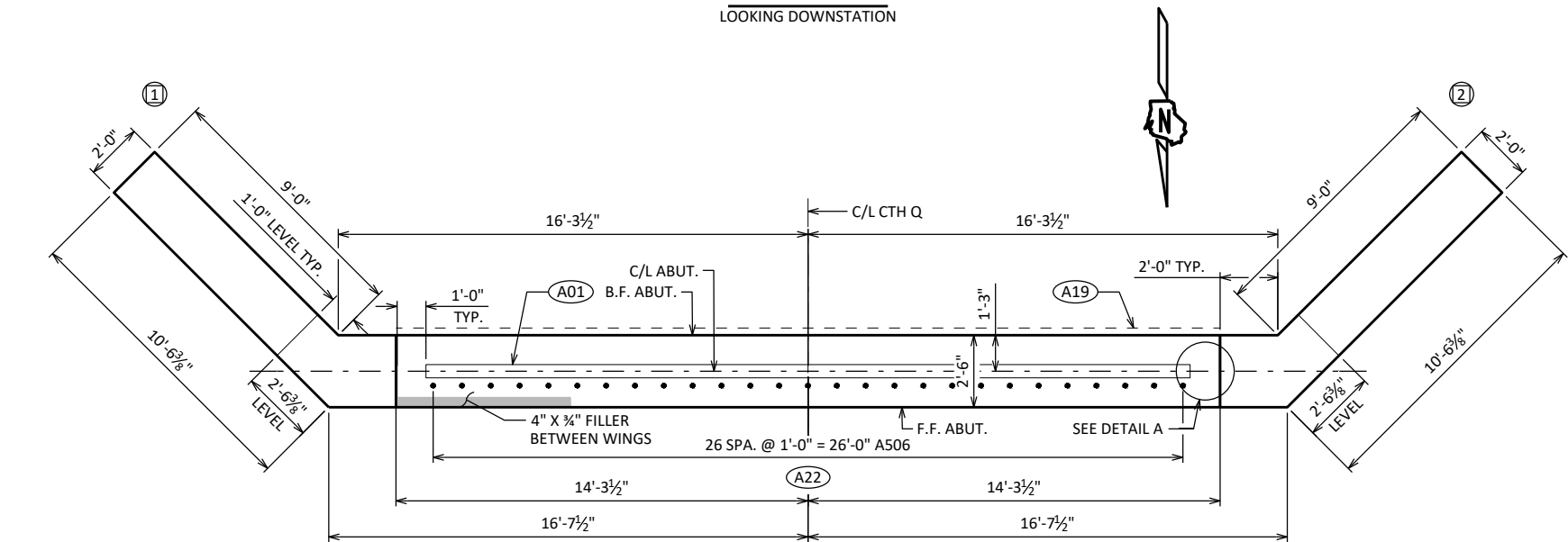
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

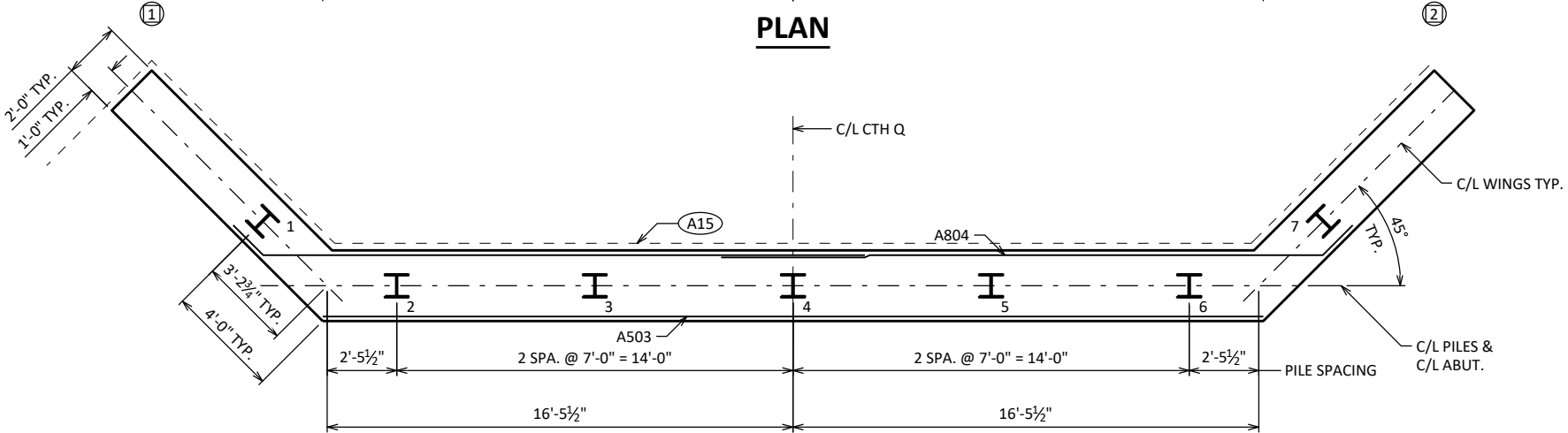
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-17-240			
DRAWN BY		HJO	PLANS CK'D JAF
SUBSURFACE EXPLORATION		SHEET 3	



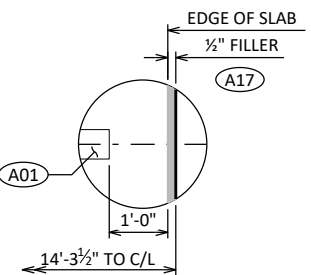
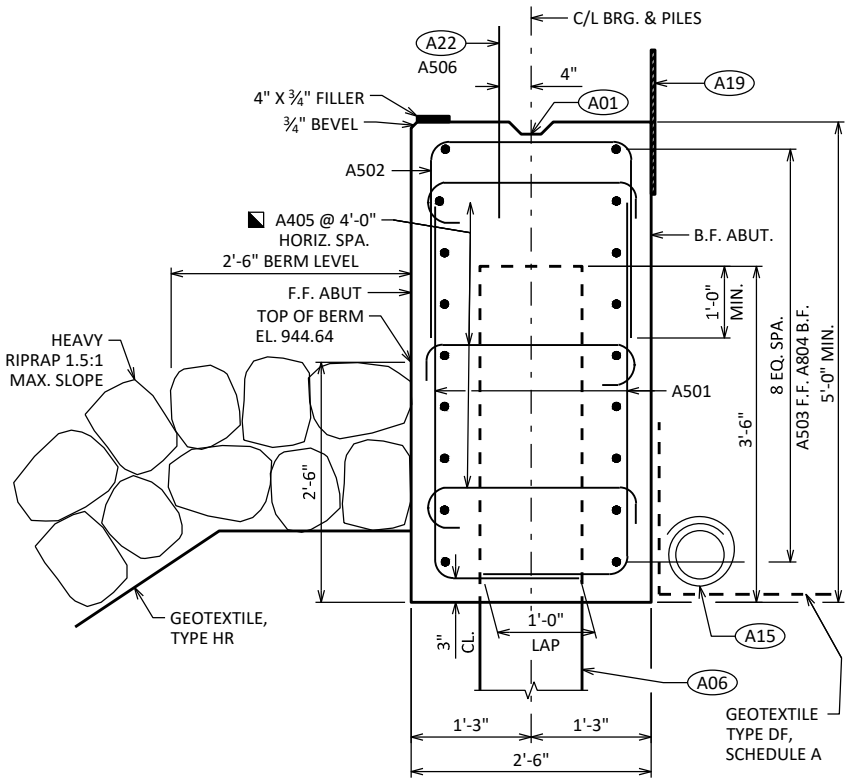
**ELEVATION**  
LOOKING DOWNSTATION



**PLAN**



**PILE PLAN**



**DETAIL A**

- A01** CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
  - A06** SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 45' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180TONS PER PILE.
  - A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
  - A17** 1/2" FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
  - A19** 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
  - A22** A506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

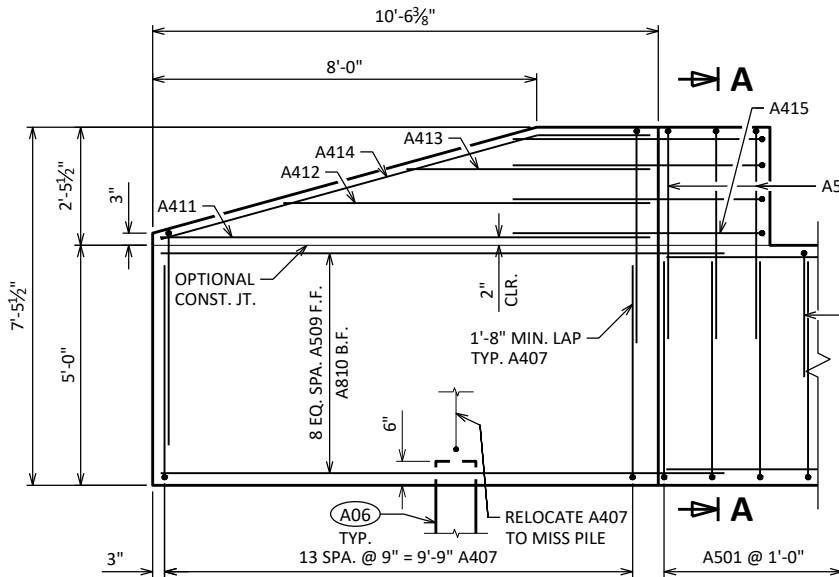
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-17-240</b>			
DRAWN BY		TAG	PLANS CK'D SKP
<b>SOUTH ABUTMENT</b>		SHEET 4	



BILL OF BARS

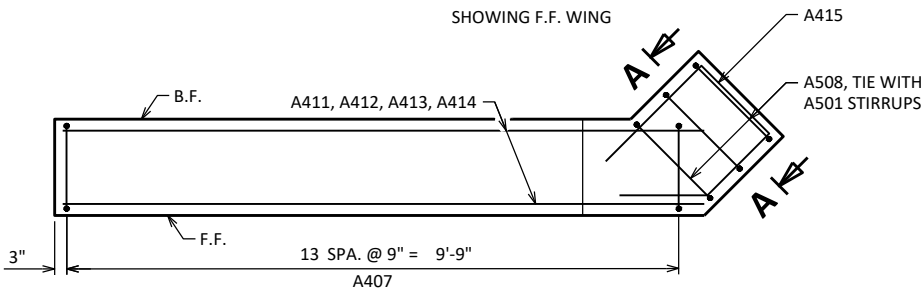
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A501		68	6'-0"	X		ABUT BODY STIRRUPS
A502		28	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
A503		9	33'-3"			ABUT BODY HORIZ. - F.F.
A804		18	22'-7"	X		ABUT BODY HORIZ. - B.F.
A405		27	3'-0"	X		ABUT BODY TIE BARS
A506	X	27	2'-0"			ABUT BODY DOWEL BARS
A407	X	56	10'-4"	X		WING STIRRUPS
A508	X	6	10'-7"	X		WING CORNER STIRRUPS
A509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
A810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
A411	X	4	10'-1"			WING UPPER HORIZ.
A412	X	4	7'-6"			WING UPPER HORIZ.
A413	X	4	5'-0"			WING UPPER HORIZ.
A414	X	4	9'-8"	X		WING TOP HORIZ.
A415	X	4	8'-3"	X		WING 1 UPPER HORIZ. CORNER
A416	X	4	8'-4"	X		WING 2 UPPER HORIZ. CORNER



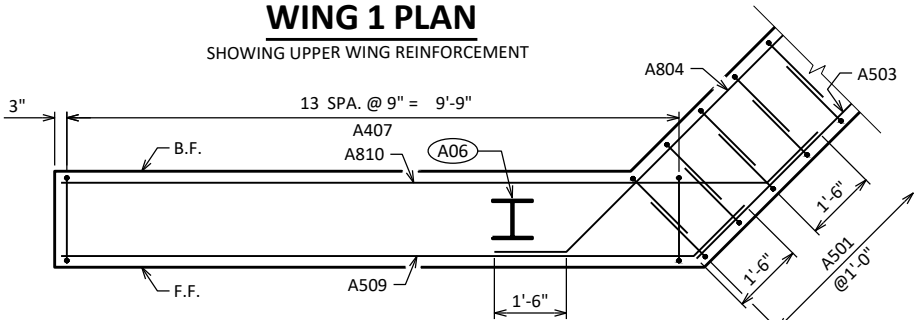
WING 1 ELEVATION

SHOWING F.F. WING



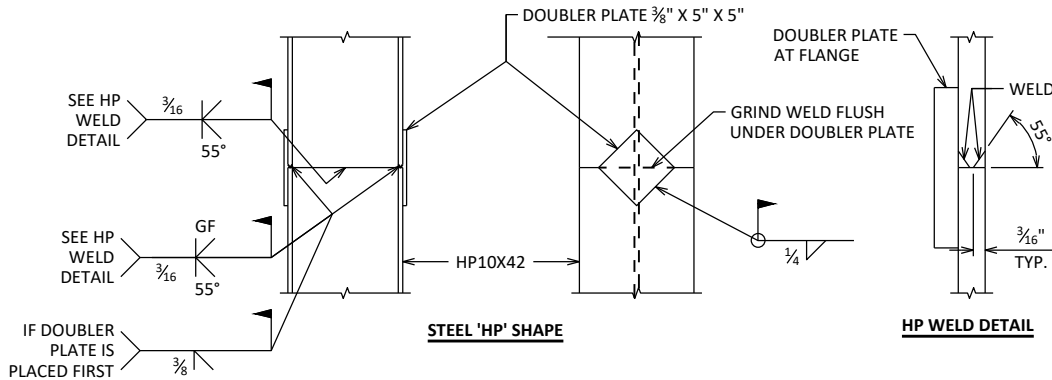
WING 1 PLAN

SHOWING UPPER WING REINFORCEMENT



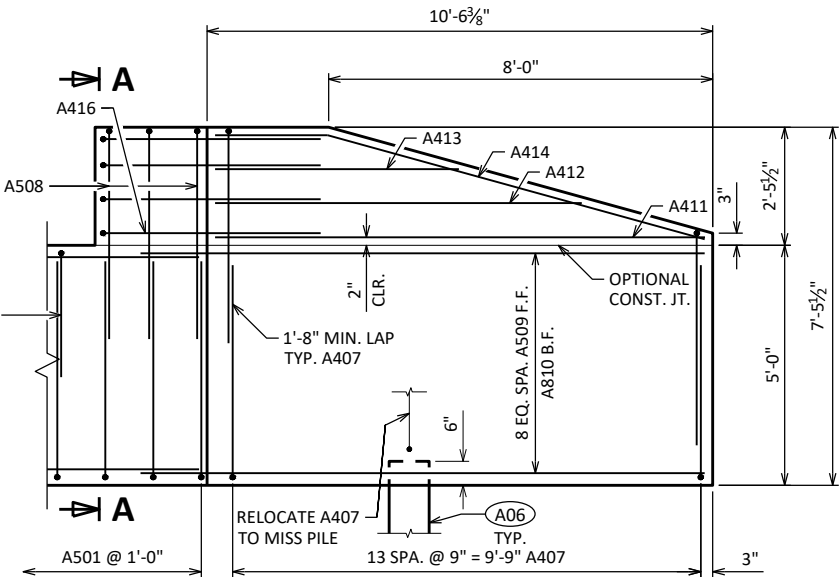
WING 1 PLAN

SHOWING LOWER WING REINFORCEMENT  
WING 2 SIMILAR



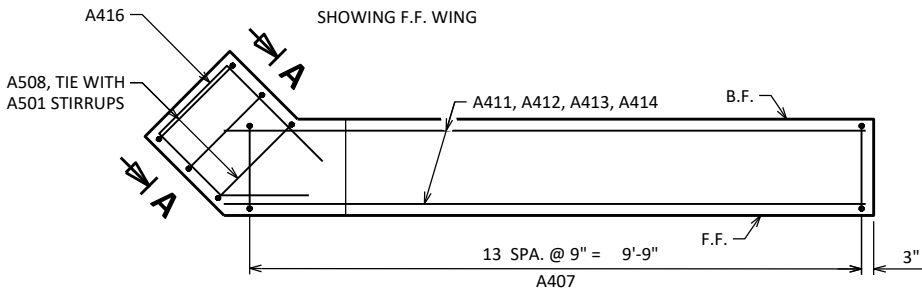
'HP' PILE DETAILS

THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.1.0.0



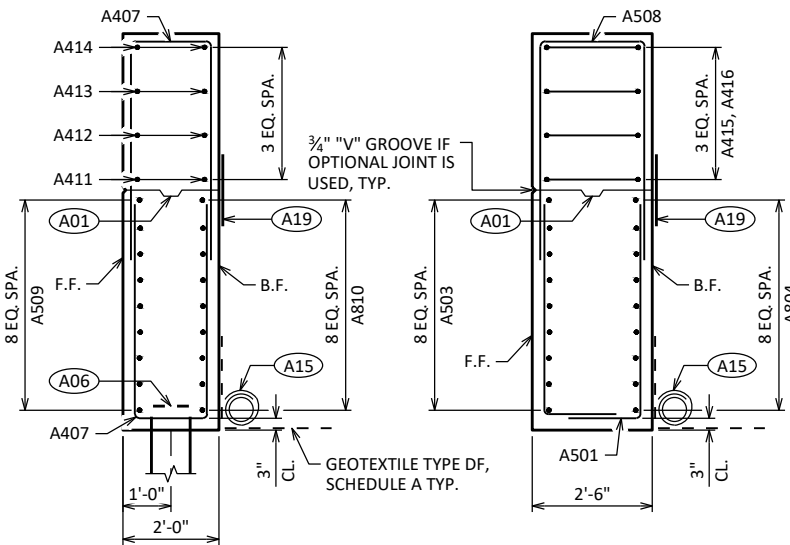
WING 2 ELEVATION

SHOWING F.F. WING



WING 2 PLAN

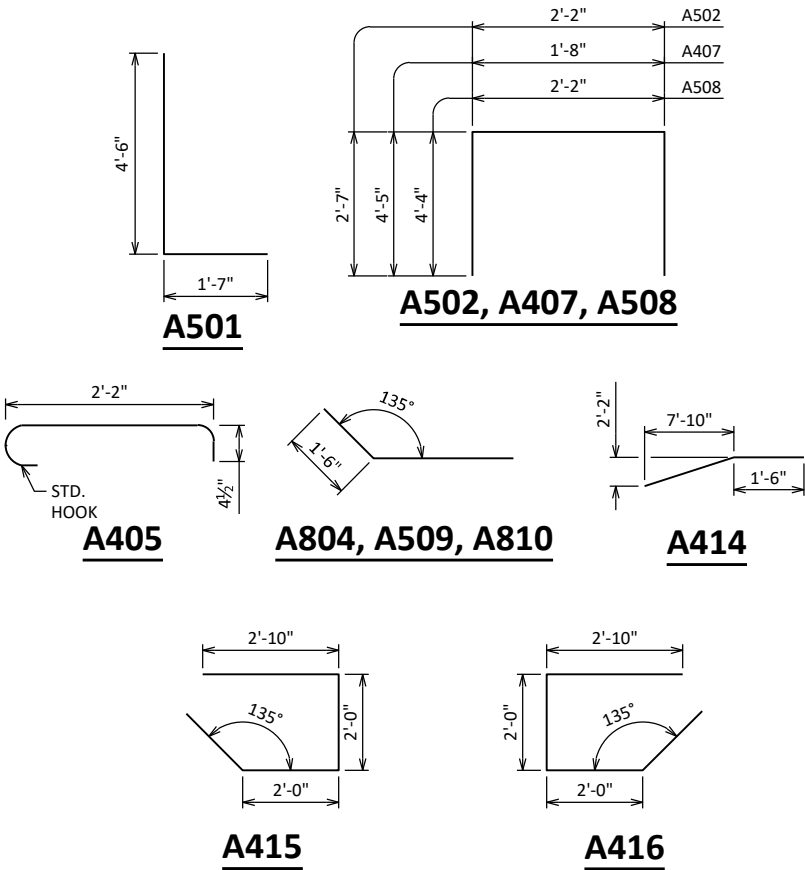
SHOWING UPPER WING REINFORCEMENT



SECTION THRU WING 1

TYPICAL BOTH WINGS

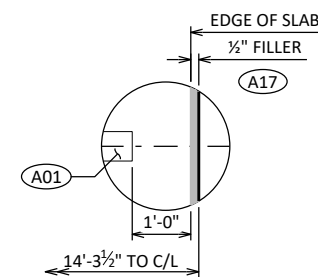
SECTION A-A



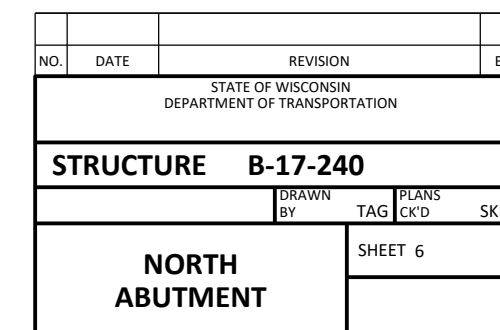
- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06 SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 45' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

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STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-17-240			
DRAWN BY		TAG	PLANS CK'D SKP
SOUTH ABUTMENT DETAILS		SHEET 5	

SCALE =



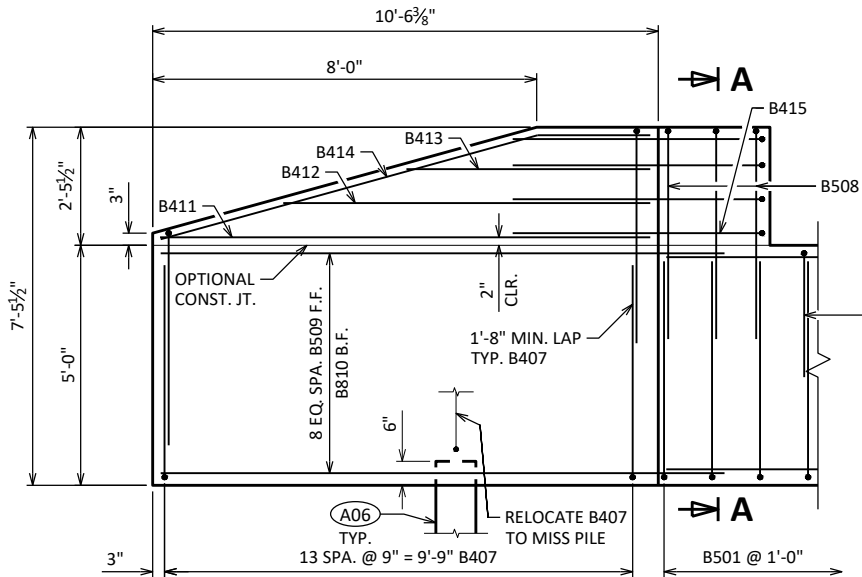
### DETAIL A



BILL OF BARS

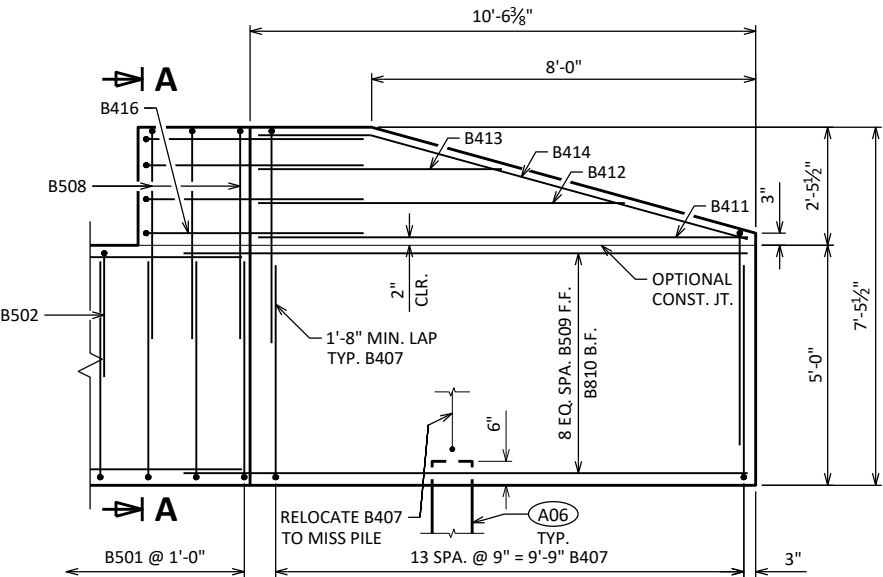
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		68	6'-0"	X		ABUT BODY STIRRUPS
B502		28	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
B503		9	33'-3"			ABUT BODY HORIZ. - F.F.
B804		18	22'-7"	X		ABUT BODY HORIZ. - B.F.
B405		27	3'-0"	X		ABUT BODY TIE BARS
B506	X	27	2'-0"			ABUT BODY DOWEL BARS
B407	X	56	10'-4"	X		WING STIRRUPS
B508	X	6	10'-7"	X		WING CORNER STIRRUPS
B509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
B810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
B411	X	4	10'-1"			WING UPPER HORIZ.
B412	X	4	7'-6"			WING UPPER HORIZ.
B413	X	4	5'-0"			WING UPPER HORIZ.
B414	X	4	9'-8"	X		WING TOP HORIZ.
B415	X	4	8'-3"	X		WING 3 UPPER HORIZ. CORNER
B416	X	4	8'-4"	X		WING 4 UPPER HORIZ. CORNER



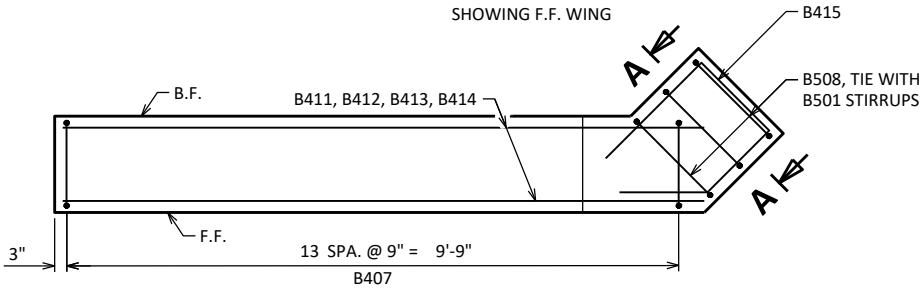
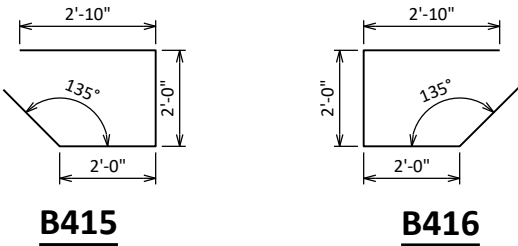
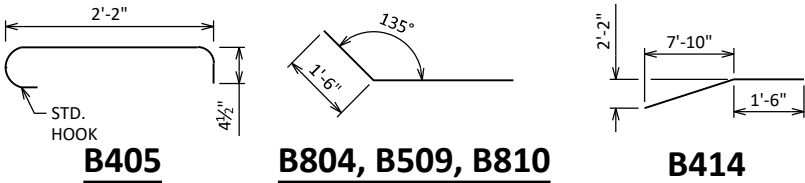
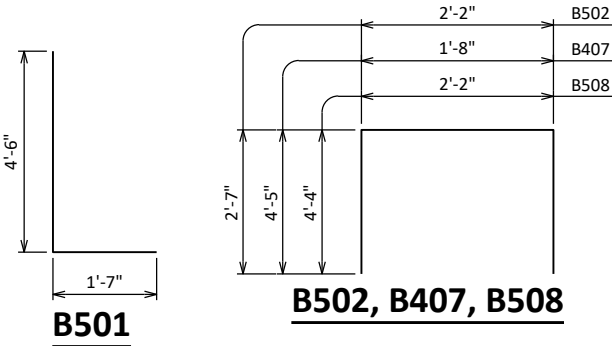
WING 3 ELEVATION

SHOWING F.F. WING



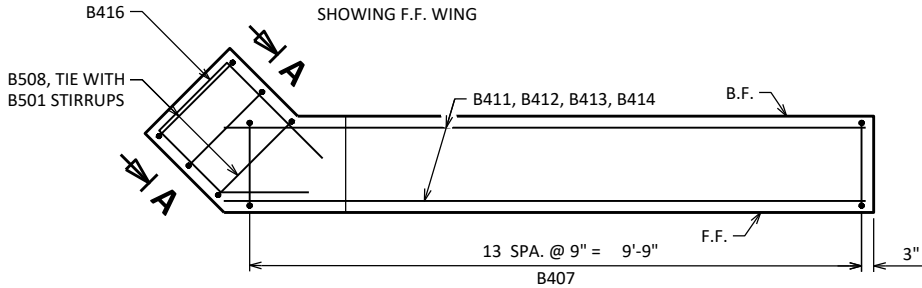
WING 4 ELEVATION

SHOWING F.F. WING



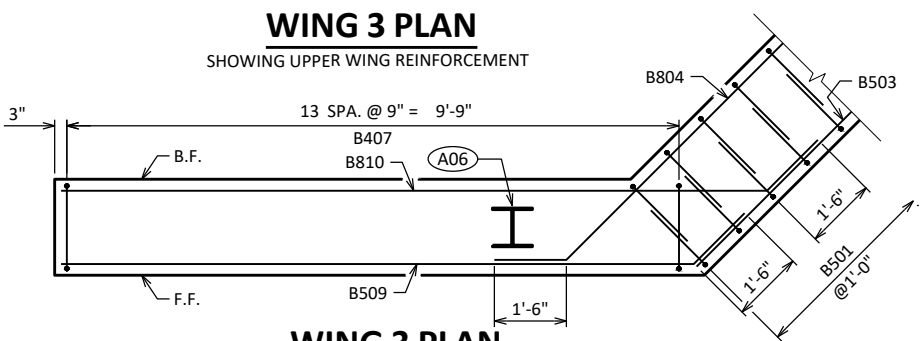
WING 3 PLAN

SHOWING UPPER WING REINFORCEMENT



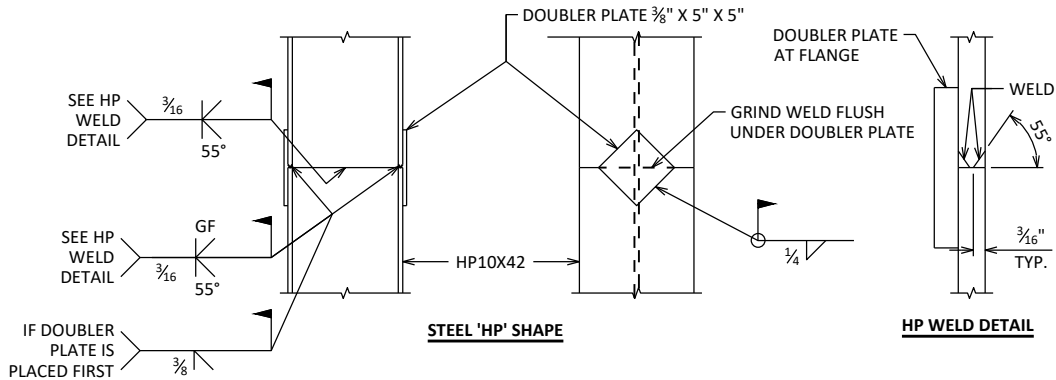
WING 4 PLAN

SHOWING UPPER WING REINFORCEMENT



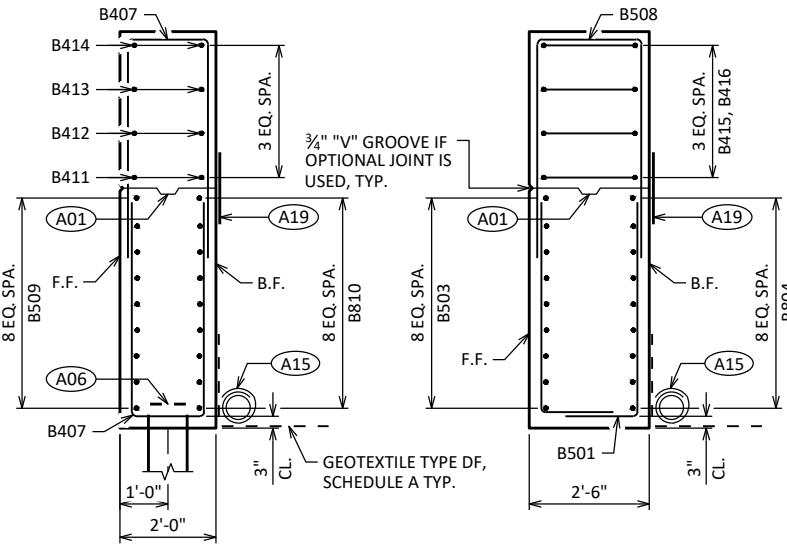
WING 3 PLAN

SHOWING LOWER WING REINFORCEMENT  
WING 4 SIMILAR



'HP' PILE DETAILS

THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.1.0.0



SECTION THRU WING 3

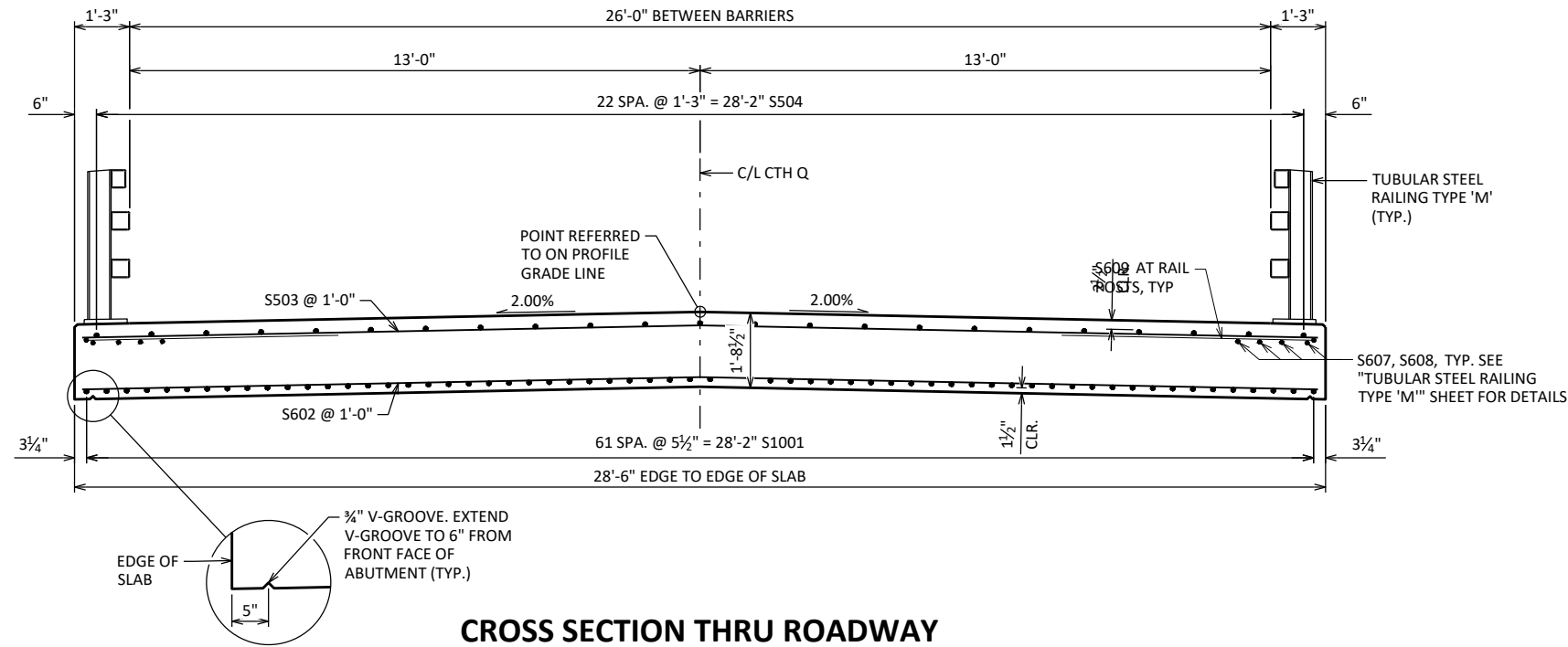
TYPICAL BOTH WINGS

SECTION A-A

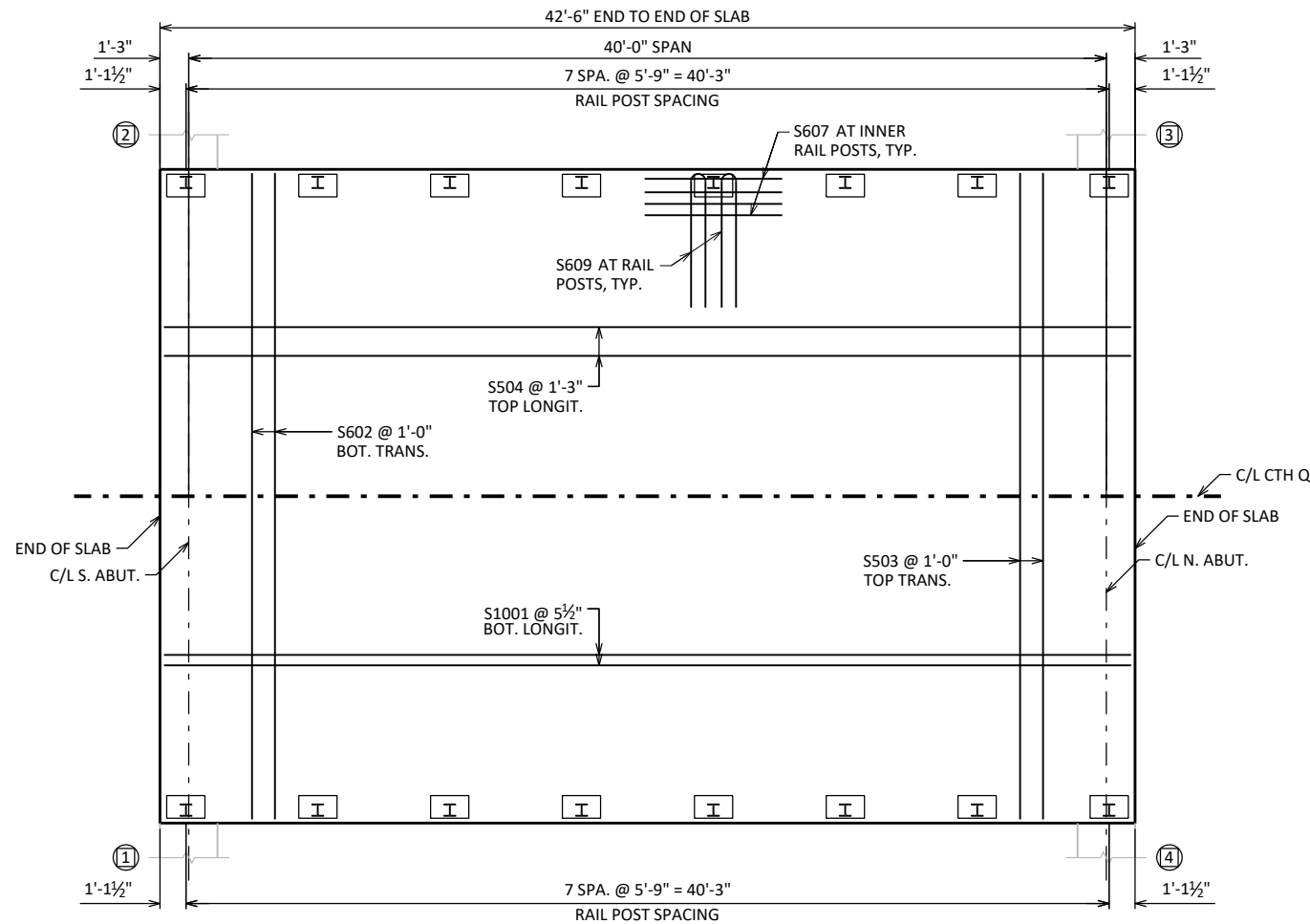
- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
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STRUCTURE B-17-240			
DRAWN BY		TAG	PLANS CK'D SKP
NORTH ABUTMENT DETAILS		SHEET 7	

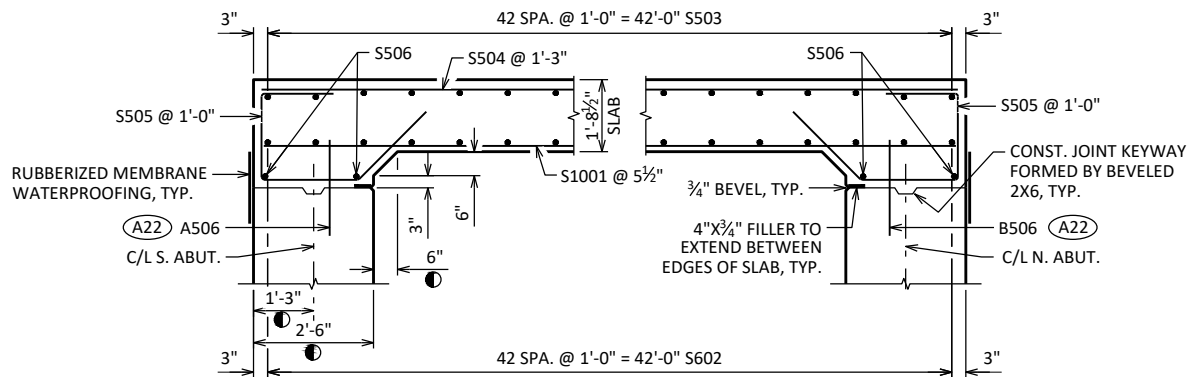
SCALE =



CROSS SECTION THRU ROADWAY



PLAN

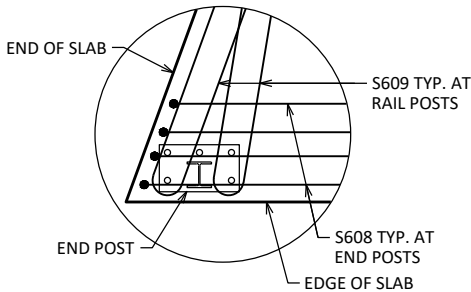


LONGITUDINAL SECTION

DIMENSIONS ARE GIVEN PARALLEL TO  $\epsilon$  ROADWAY UNLESS OTHERWISE NOTED.

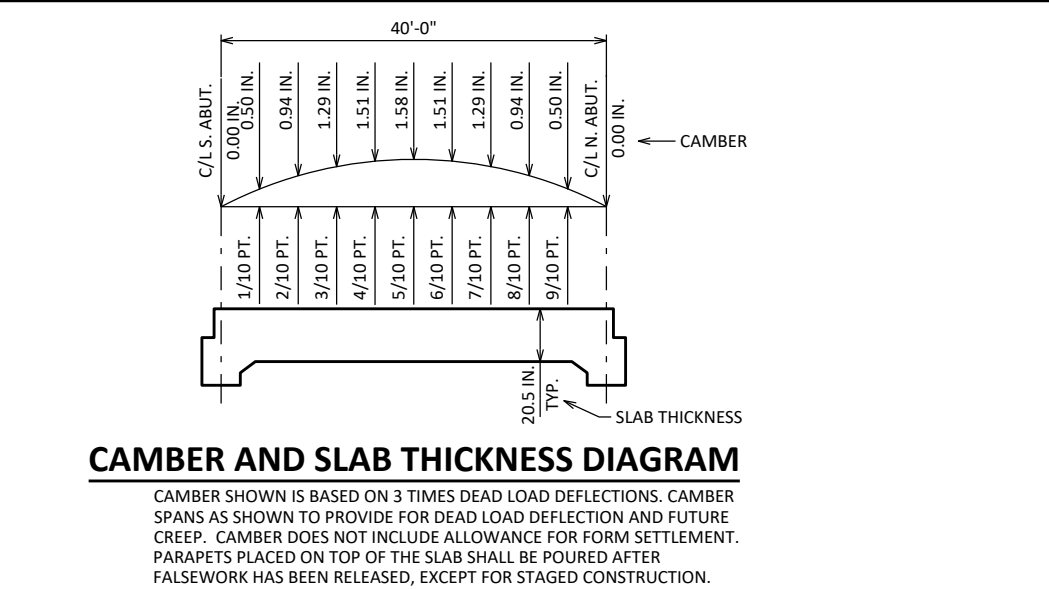
MEASURED NORMAL TO THE  $\epsilon$  OF ABUTMENT. DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS.

A22 A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)



END POST DETAILS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-17-240			
DRAWN BY		TAG	PLANS CK'D SKP
SUPERSTRUCTURE		SHEET 8	



CAMBER AND SLAB THICKNESS DIAGRAM

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

LESS	TOP OF SLAB ELEVATION AT FINAL GRADE
PLUS	SLAB THICKNESS
PLUS	CAMBER
PLUS	FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS	TOP OF SLAB FALSEWORK ELEVATION

TOP OF SLAB ELEVATIONS

LOCATION	C/L BRG. S. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L BRG. N. ABUT.
W. EDGE OF DECK	949.59	949.60	949.60	949.60	949.60	949.60	949.60	949.60	949.60	949.60	949.60
CROWN OR R/L	949.88	949.88	949.88	949.89	949.89	949.89	949.89	949.89	949.89	949.88	949.88
E. EDGE OF DECK	949.59	949.60	949.60	949.60	949.60	949.60	949.60	949.60	949.60	949.60	949.60

DECK FLASHING NOTES

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK, AND 3/16" CONCRETE SCREWS AND CLEANING THE EDGE OF THE DECK PRIOR TO ATTACHMENT OF THE FLASHING

FLASHING TO BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

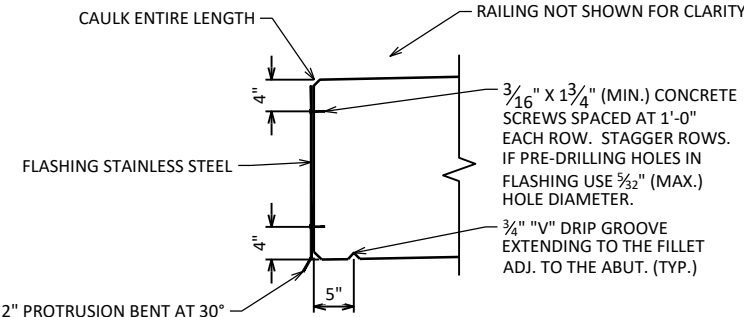
EXTEND FLASHING TO B.F. ABUTMENT DIAPHRAGM.

TOP OF FLASHING TO BEGIN APPROX. 1-INCH BELOW TOP OF DECK/SLAB SURFACE.

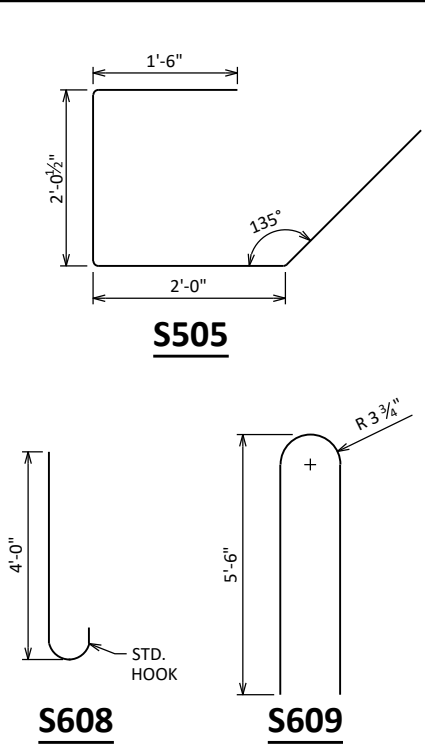
THE FLASHING IS TO BE CONSTANT HEIGHT BASED ON THE THINNEST SLAB DEPTH OVER THE BRIDGE LENGTH.

PROVIDE 2" MINIMUM FLASHING OVERLAP, FASTEN WITH 3/16" X 2" (MIN.) CONCRETE SCREWS.

CAULK SHALL BE NON-STAINING, GRAY NON-BITUMINOUS JOINT SEALER.



EDGE OF DECK FLASHING DETAIL



BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S1001	X	62	42'-2"			SLAB BOTTOM LONGITUDINAL
S602	X	43	28'-2"			SLAB BOTTOM TRANSVERSE
S503	X	43	28'-2"			SLAB TOP TRANSVERSE
S504	X	23	42'-2"			SLAB TOP LONGITUDINAL
S505	X	58	7'-4"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	28'-2"			ABUTMENT DIAPHRAGM LONGITUDINAL
S607	X	48	6'-0"			SLAB TOP LONGIT. UNDER RAIL POSTS
S608	X	16	4'-8"	X		SLAB TOP LONGIT. UNDER RAIL END POSTS
S609	X	32	11'-3"	X		SLAB TOP HOOKS UNDER RAIL POSTS

SURVEY TOP OF SLAB ELEVATIONS

LOCATION	SOUTH ABUTMENT	5/10 PT.	NORTH ABUTMENT
W. GUTTER			
CROWN OR R/L			
E. GUTTER			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

NOTES

FILL IN THE TABLE OF "SURVEY TOP OF SLAB ELEVATIONS" FOR EACH SPAN ON AS BUILT PLANS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

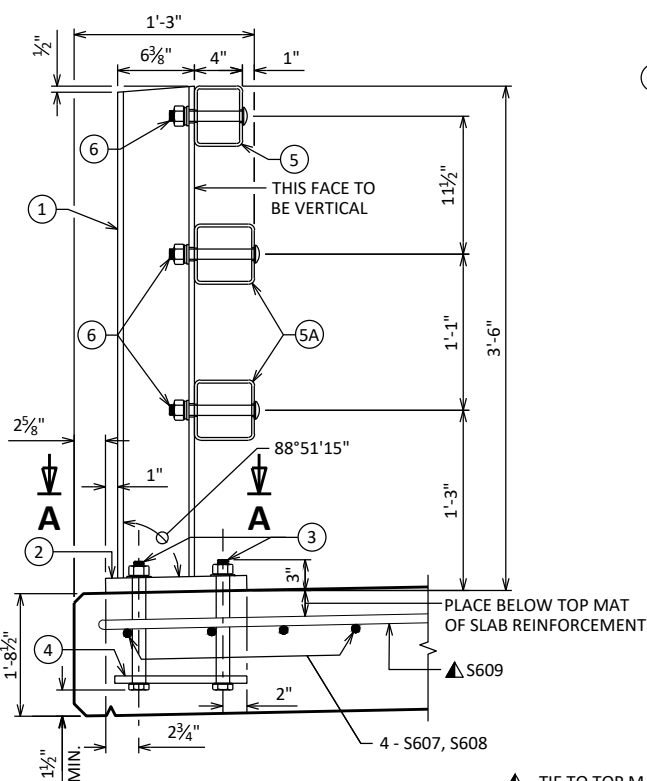
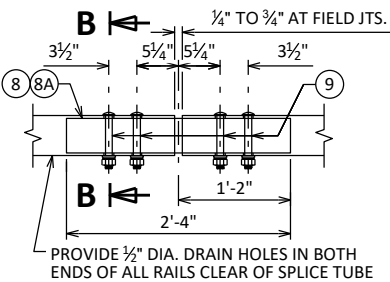
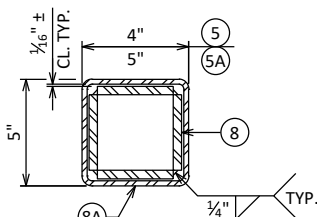
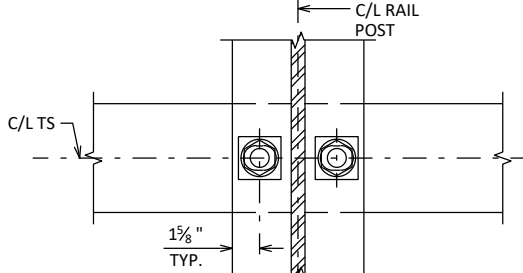
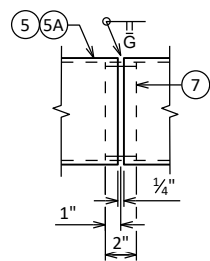
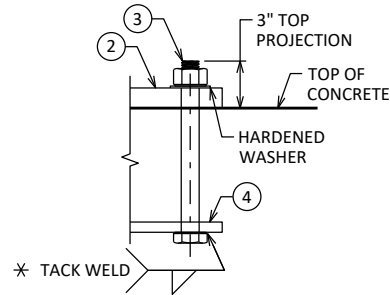
ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

**LEGEND**

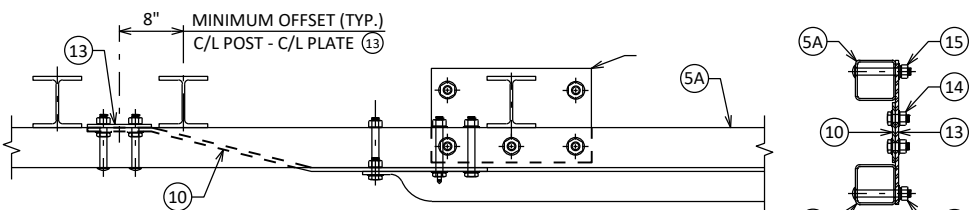
- ① W6 x 25 WITH  $1\frac{1}{2}$ " x  $1\frac{1}{2}$ " HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE  $1\frac{1}{4}$ " x  $11\frac{3}{4}$ " x  $1'-8"$  WITH  $1\frac{1}{16}$ " OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 -  $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE  $1'-9"$  LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE  $1'-3"$  LONG. USE  $10\frac{3}{4}$ " LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④  $\frac{5}{8}$ " x  $11"$  x  $1'-8"$  ANCHOR PLATE (GALVANIZED) WITH  $1\frac{3}{16}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥  $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT,  $\frac{3}{16}$ " x  $1\frac{5}{8}$ " x  $1\frac{5}{8}$ " MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
- ⑦ SPLICE SLEEVE FABRICATED FROM  $\frac{1}{4}$ " PLATE. PROVIDE "SLIDING FIT".
- ⑧  $\frac{3}{8}$ " x  $3\frac{5}{8}$ " x  $2'-4"$  PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑧A  $\frac{3}{8}$ " x  $2\frac{5}{8}$ " x  $2'-4"$  PLATE USED IN NO. 5,  $\frac{3}{8}$ " x  $3\frac{5}{8}$ " x  $2'-4"$  PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑨  $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE  $1\frac{5}{16}$ " x  $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES IN PLATE NO. 10A AT FIELD JOINTS AND  $1\frac{5}{16}$ " x  $2\frac{1}{4}$ " MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 8A. PROVIDE  $1\frac{5}{16}$ " DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.
- ⑩  $\frac{1}{2}$ " THK. BACK-UP PLATE WITH 2 -  $\frac{7}{8}$ " x  $1\frac{1}{2}$ " THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑪ 1" DIA. HOLES IN PLATE NO. 10 & TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 10.
- ⑫  $\frac{7}{8}$ " DIA. x  $1\frac{1}{2}$ " LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- ⑬  $\frac{3}{8}$ " x 8" x  $1'-6"$  PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭  $\frac{7}{8}$ " DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

**GENERAL NOTES**

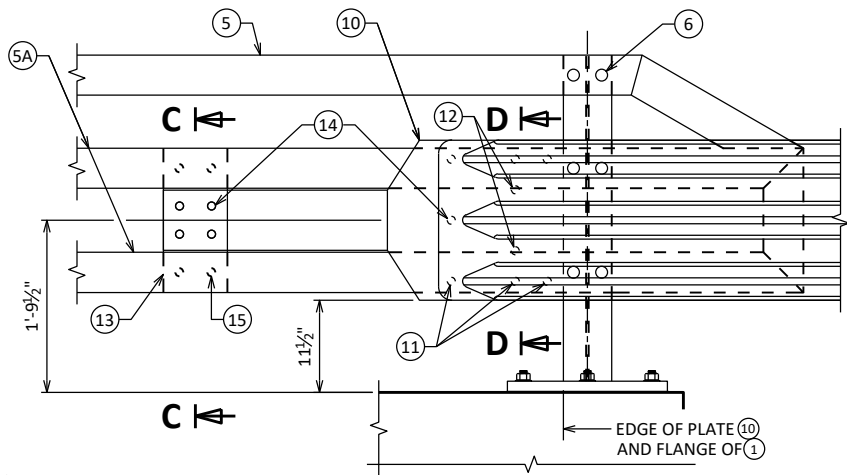
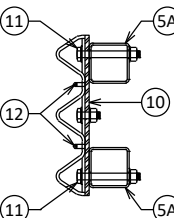
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL  $\frac{1}{2}$  TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.

**SECTION THRU RAILING ON DECK****FIELD ERECTION JOINT DETAIL****SECTION B-B****SECTION THRU POST WEB****SHOP RAIL SPLICE DETAIL****ANCHOR BOLTS**

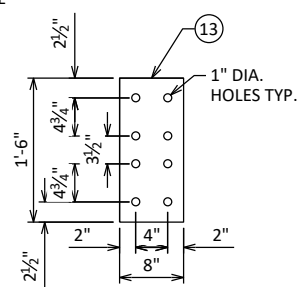
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

**TYPICAL RAIL TO POST CONNECTIONS****TOP VIEW AT END POST**

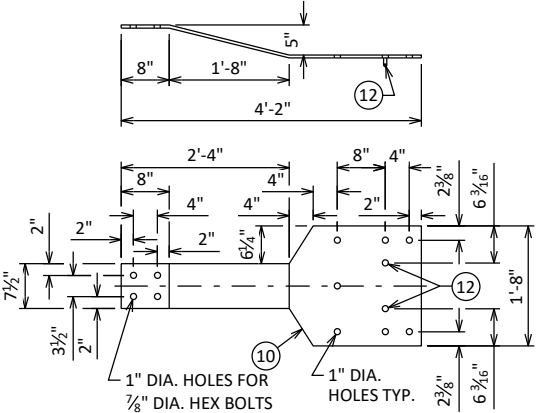
THRIE BEAM RAIL ATTACHMENT

**SECTION C-C****SECTION D-D****DETAIL AT END POST**

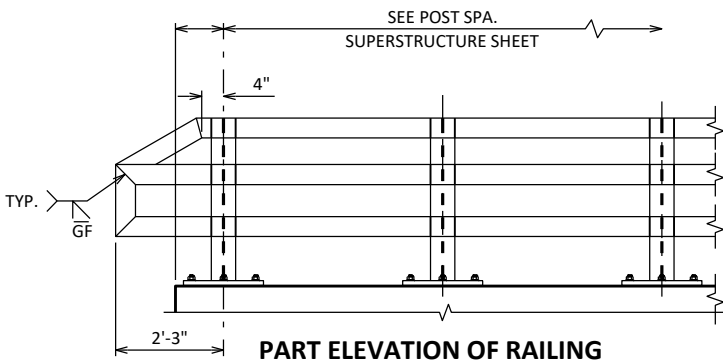
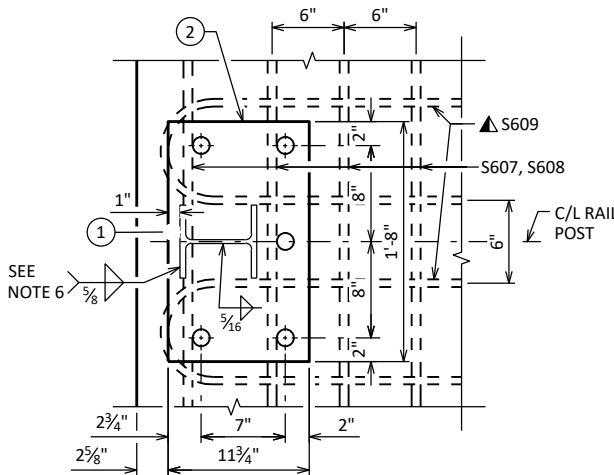
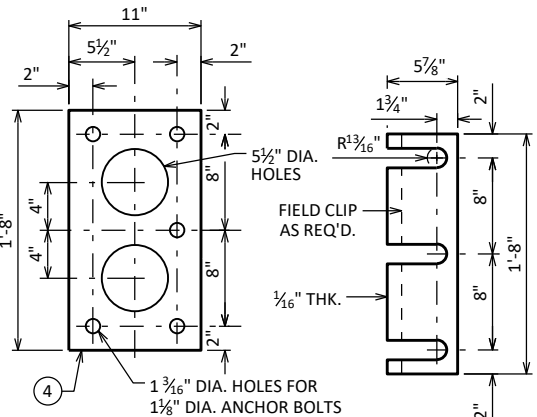
THRIE BEAM RAIL ATTACHMENT

**ANCHOR PLATE**

AT BEAM GUARD ATTACHMENT

**BACK-UP PLATE DETAIL**

AT BEAM GUARD ATTACHMENT

**PART ELEVATION OF RAILING****SECTION A-A****ANCHOR PLATE**

AT RAIL TO DECK CONNECTION

**POST SHIM**

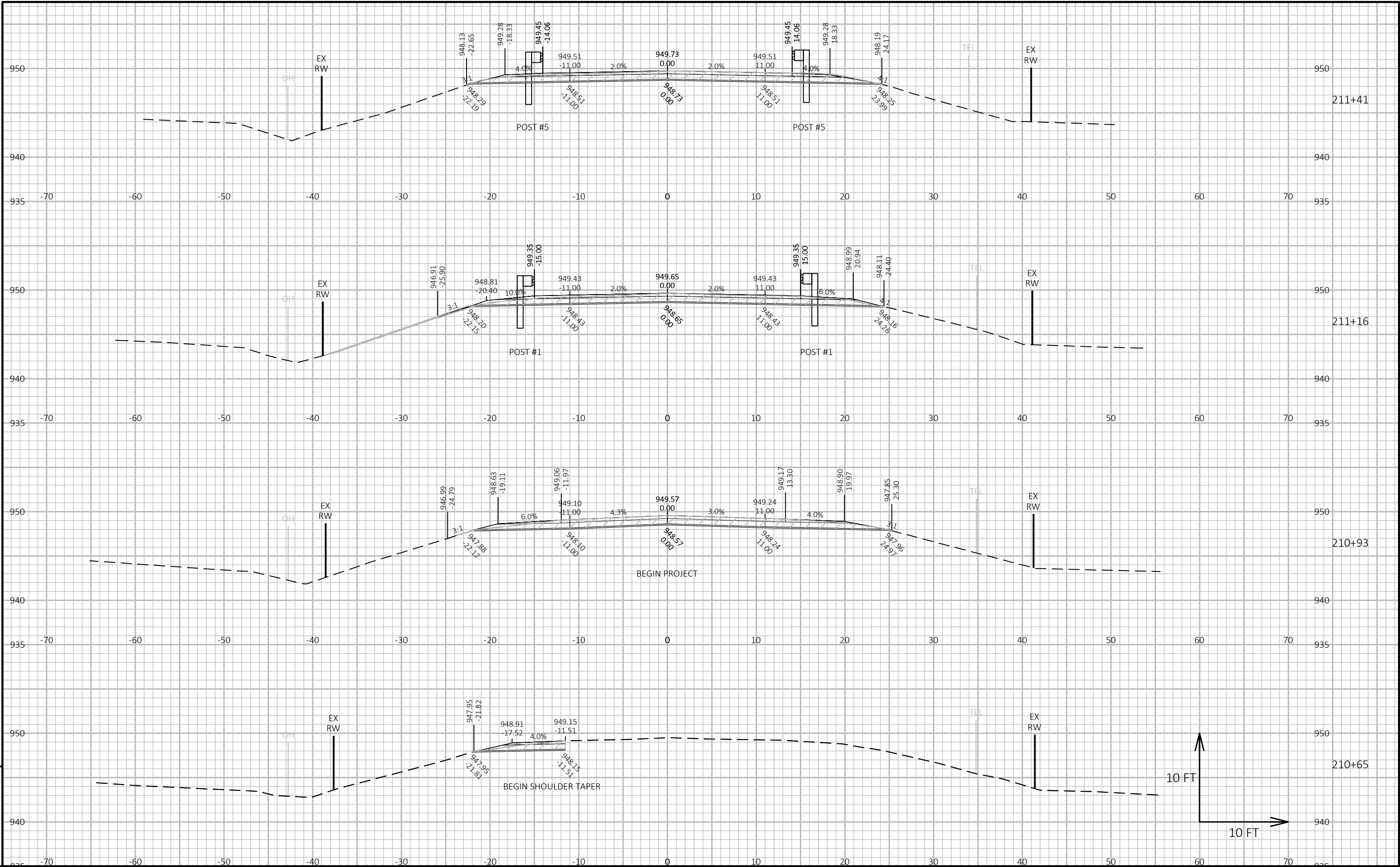
DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-17-240</b>			
DRAWN BY		TAG	PLANS CK'D SKP
<b>TUBULAR STEEL RAILING TYPE 'M'</b>		SHEET 10	

CTH Q

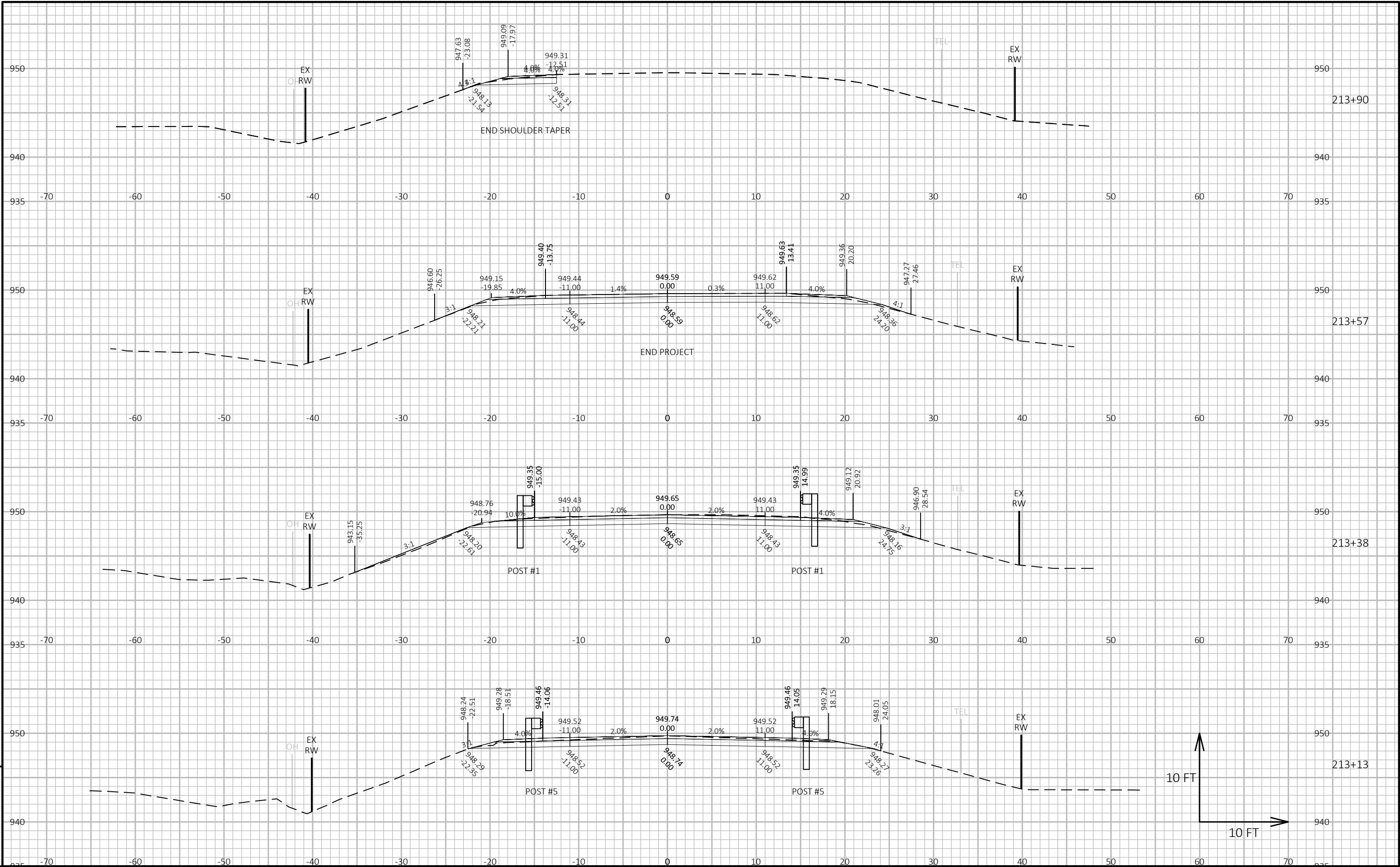
STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
		CUT	SALVAGED/ UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/ UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
					NOTE 1	NOTE 2	NOTE 3	1.00 NOTE 1	1.25 NOTE 4	NOTE 5
210+65	0	5.69	0.00	0.00	0	0	0	0	0	0
210+93	28	37.67	12.65	0.04	6	0	0	6	0	6
211+16	23	34.98	14.85	2.16	31	12	1	37	2	23
211+41	25	38.97	16.55	0.00	34	15	1	71	4	41
211+66	25	38.64	15.45	0.12	36	15	0	107	4	62
211+99	33	30.81	11.95	3.96	42	17	2	149	6	84
212+06	7				11	6	1	160	7	88
BRIDGE								160	7	88
212+48	0				0	0	0	160	7	88
212+55	7	31.81	9.59	9.46	10	6	2	170	10	89
212+88	33	33.37	12.63	0.10	40	14	6	210	17	108
213+13	25	33.13	14.46	0.02	31	13	0	241	17	126
213+38	25	41.04	12.96	2.42	34	13	1	275	19	146
213+57	19	39.25	11.34	0.59	28	9	1	303	20	163
213+90	33	5.68	0.00	0.01	7	0	0	310	20	170
COLUMN TOTAL					310	120	15			

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL	THIS DOES NOT SHOW UP IN CROSS SECTIONS
3 - FILL	DOES NOT INCLUDE UNSUABLE PAVEMENT EXC VOLUME
4 - EXPANDED FILL	EXPANDED FILL = UNEXPANDED FILL * FILL FACTOR
5 - MASS ORDINATE	MASS ORDINATE = AVAILABLE MATERIAL - EXPANDED FILL PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL. MINUS INDICATES A SHORTAGE OF MATERIAL.









## Notes



## ***Wisconsin Department of Transportation***

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through innovation and exceptional service.

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