

WITH: N/A

PROJECT ID:

2720-09-71

COUNTY:

WAUKESHA

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 90



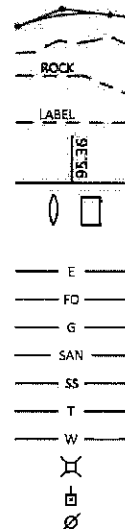
DESIGN DESIGNATION 2720-09-01

A.A.D.T.	2026	=	3000
A.A.D.T.	2046	=	3300
D.H.V.		=	
D.D.		=	50/50
T.		=	10.0%
DESIGN SPEED		=	30 MPH
ESALS		=	730,000

CONVENTIONAL SYMBOLS

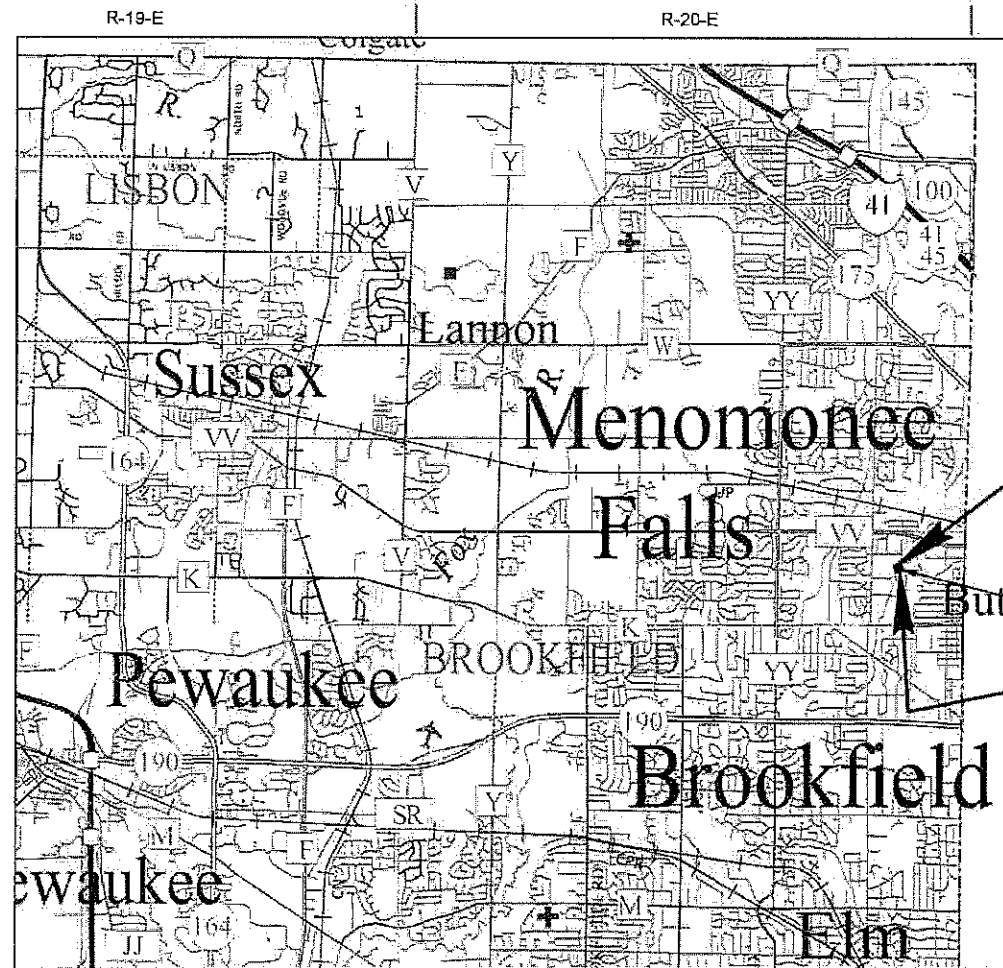
PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	----
LOT LINE	- - - -
LIMITED HIGHWAY EASEMENT	----
EXISTING RIGHT OF WAY	----
PROPOSED OR NEW R/W LINE	----
SLOPE INTERCEPT	----
REFERENCE LINE	----
EXISTING CULVERT	----
PROPOSED CULVERT (Box or Pipe)	----
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	----
WOODED OR SHRUB AREA	----

PROFILE	
GRADE LINE	----
ORIGINAL GROUND	----
MARSH OR ROCK PROFILE (To be noted as such)	----
SPECIAL DITCH	----
GRADE ELEVATION	----
CULVERT (Profile View)	----
UTILITIES	
ELECTRIC	----
FIBER OPTIC	----
GAS	----
SANITARY SEWER	----
STORM SEWER	----
TELEPHONE	----
WATER	----
UTILITY PEDESTAL	----
POWER POLE	----
TELEPHONE POLE	----



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
V MENOMONEE FALLS, CAMPBELL DR
BUTLER DITCH BRIDGE P67-0775
LOCAL STREET
WAUKESHA COUNTY

STATE PROJECT NUMBER
2720-09-71



LAYOUT
SCALE 0 2 MI

TOTAL NET LENGTH OF CENTERLINE = 0.045 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), WAUKESHA COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
2720-09-71	WISC 2026065	1

ACCEPTED FOR
VILLAGE OF MENOMONEE FALLS
Date 8/27/25 *[Signature]*
(Signature and Title of Official)

ORIGINAL PLANS PREPARED BY

Short Elliott Hendrickson Inc.
10 North Bridge Street
Chippewa Falls, WI 54729-2550
Building a Better World 715.720.6200 main | 888.808.8166 fax
for All of Us™ 800.472.5881 toll free | www.sehinc.com

SAVANNAH STEHN
45539-8
MOUNT HOREB
WISCONSIN
PROFESSIONAL ENGINEER

9-2-25 *[Signature]*
(Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor *[Signature]* SEH
Designer *[Signature]* SEH
Project Manager *[Signature]* JOE JELACIC
Regional Examiner
Regional Supervisor *[Signature]* AMY TAETSCH

APPROVED FOR THE DEPARTMENT
DATE: 9/2/25 *[Signature]* Joseph Jelacic
(Signature)

E

STANDARD ABBREVIATIONS

ABUT	ABUTMENT	HYD	HYDRANT
AC	ACRE	ID	INSIDE DIAMETER
AGG	AGGREGATE	INV	INVERT
AECPRC	APRON ENDWALL FOR CULVERT PIPE REINFORCED CONCRETE	IP	IRON PIPE ON PIN
AECPCS	APRON ENDWALL FOR CULVERT PIPE CORRUGATED STEEL	LHF	LEFT-HAND FORWARD
ASPH	ASPHALTIC	L	LENGTH OF CURVE
AVG	AVERAGE	LF	LINEAR FOOT
ADT	AVERAGE DAILY TRAFFIC	LC	LONG CHORD OF CURVE
BF	BACK FACE	LS	LUMP SUM
BM	BENCH MARK	MH	MANHOLE
BR	BRIDGE	MOR	MID POINT OF RADIUS
CE	COMMERCIAL ENTRANCE	NC	NORMAL CROWN
C/L	CENTER LINE	NO	NUMBER
Δ	CENTRAL ANGLE OR DELTA	OBLIT	OBLITERATE
COB	CENTER OF BARRIER	PAVT	PAVEMENT
CONC	CONCRETE	PE	PRIVATE ENTRANCE
CPRC	CULVERT PIPE REINFORCED CONCRETE	PVRC	POINT OF VERTICAL REVERSE CURVE
CPRCHE	CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL	QOR	QUARTER POINT OF RADIUS
CR	CREEK	R	RADIUS
CY	CUBIC YARD	REQ'D	REQUIRED
C&G	CURB AND GUTTER	RES	RESIDENCE OR RESIDENTIAL
D	DEGREE OF CURVE	RHF	RIGHT-HAND FORWARD
DHV	DESIGN HOUR VOLUME	R/W	RIGHT-OF-WAY
DISCH	DISCHARGE	R	RIVER
DG	DITCH GRADE	RDWY	ROADWAY
DWY	DRIVEWAY	R/L	REFERENCE LINE
X	EAST GRID COORDINATE	SALV	SALVAGED
EAT	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL	SAN	SANITARY SEWER
EOR	END POINT OF RADIUS	SF	SQUARE FEET
EL	ELEVATION	SY	SQUARE YARD
ENT	ENTRANCE	SDD	STANDARD DETAIL DRAWINGS
ESALS	EQUIVALENT SINGLE AXLE LOADS	STA	STATION
EXC	EXCAVATION	SS	STORM SEWER
EBS	EXCAVATION BELOW SUBGRADE	SSPRC	STORM SEWER PIPE REINFORCED CONCRETE
EXIST	EXISTING	SE	SUPERELEVATION RATE
FC	FACE OF CURB	TC	TOP OF CURB
FF	FACE TO FACE	T OR TN	TOWN
FERT	FERTILIZE	T	TRUCKS (PERCENT OF)
FE	FIELD ENTRANCE	TYP	TYPICAL
FL	FLOW LINE	VAR	VARIABLE
FO	FIBER OPTIC	VC	VERTICAL CURVE
CWT	HUNDREDWEIGHT	Y	NORTH GRID COORDINATE
		YD	YARD

DNR AREA LIAISON:

DNR SOUTHEAST REGION HEADQUARTERS
141 NW BARSTOW ST.
WAUKESHA, WI 53188
TELEPHONE: 262.574.2141
ATTENTION: CRAIG WEBSTER
EMAIL: CRAIG.WEBSTER@WISCONSIN.GOV

WISDOT CONTACT:

WISCONSIN DEPT OF TRANSPORTATION
SOUTHEAST REGION
141 NW BARSTOW ST.
WAUKESHA, WI 53188
TELEPHONE: 262.548.6762
ATTENTION: JOSEPH JELACIC
EMAIL: JOSEPH.JELACIC@DOT.WI.GOV

DESIGN CONTACT:

SEH INC.
10 N BRIDGE ST.
CHIPPewa FALLS, WI 54729
TELEPHONE: 715.720.6291
ATTENTION: TARA KRISTA
EMAIL: TKRISTA@SEHINC.COM

VILLAGE CONTACT:

VILLAGE OF MENOMONEE FALLS
W156N8480 PILGRIM ROAD
MENOMONEE FALLS, WI 53051
TELEPHONE: 262.532.4414
ATTENTION: JONATHAN BRETL
EMAIL: JBRETL@MENOMONEE-FALLS.ORG

UTILITY CONTACT LIST:

AT&T - COMMUNICATION
ATTENTION: TYLER FLECK
220 WISCONSIN AVE
WAUKESHA, WI 53186
TELEPHONE: 424.248.6803
EMAIL: TF8394@ATT.COM

VILLAGE OF MENOMONEE FALLS - WATER & SANITARY
W156 N8480 PILGRIM ROAD
MENOMONEE FALLS, WI 53051
ATTENTION: TOM DIMOFF
TELEPHONE: 262.523.4807
EMAIL: TDIMOFF@MENOMONEE-FALLS.ORG

EVERSTREAM - COMMUNICATION
ATTENTION: ABIGAIL STEIN
324 E. WISCONSIN AVE, SUITE 730
MILWAUKEE, WI 53202
TELEPHONE: 414.409.9316
EMAIL: ASTEIN@EVERSTREAM.NET

WE ENERGIES - GAS
1830 S WEST AVE
WAUKESHA, WI 53189
ATTENTION: JEANETTE SCHULTZ
TELEPHONE: 262.365.6421
EMAIL: JEANETTE.SCHULTZ@WE-ENERGIES.COM

SPECTRUM - COMMUNICATION
ATTENTION: JON TRAMMELL
1320 N DR MARTIN LUTHER KING JR DR
TELEPHONE: 262.420.0564
EMAIL: JON.TRAMMELL@CHARTER.COM

WE ENERGIES - ELECTRIC
1830 S WEST AVE
WAUKESHA, WI 53189
ATTENTION: ROB SHELL
TELEPHONE: 262.502.6831
EMAIL: ROB.SHELL@WE-ENERGIES.COM

VERIZON - COMMUNICATION
ATTENTION: RANDY CICATELLO
15725 WEST RYERSON RD
NEW BERLIN, WI 53151
TELEPHONE: 262.232.1323
EMAIL: RANDY.CICATELLO@VERIZON.COM

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPERANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP- TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE- TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT				.70 - .95								
CONCRETE				.80 - .95								
BRICK				.70 - .80								
DRIVES, WALKS				.75 - .85								
ROOFS				.75 - .95								
GRAVEL ROADS, SHOULDERS				.40 - .60								

TOTAL PROJECT AREA = 0.8 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.5 ACRES

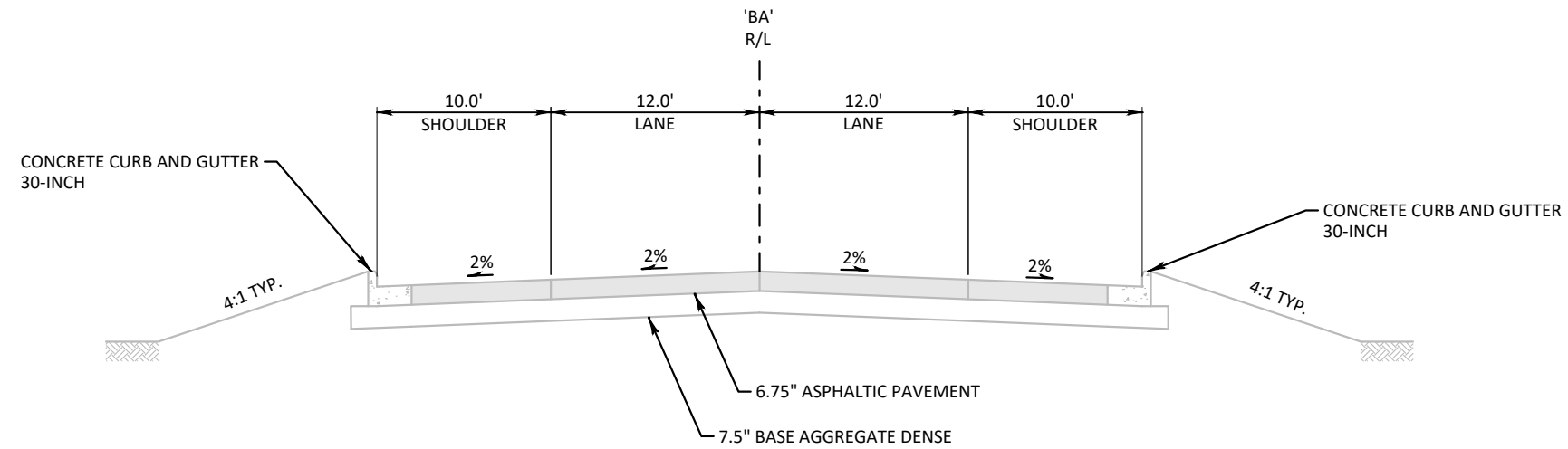
DIGGERSHOTLINE

Dial 811 or (800)242-8511

www.DiggersHotline.com

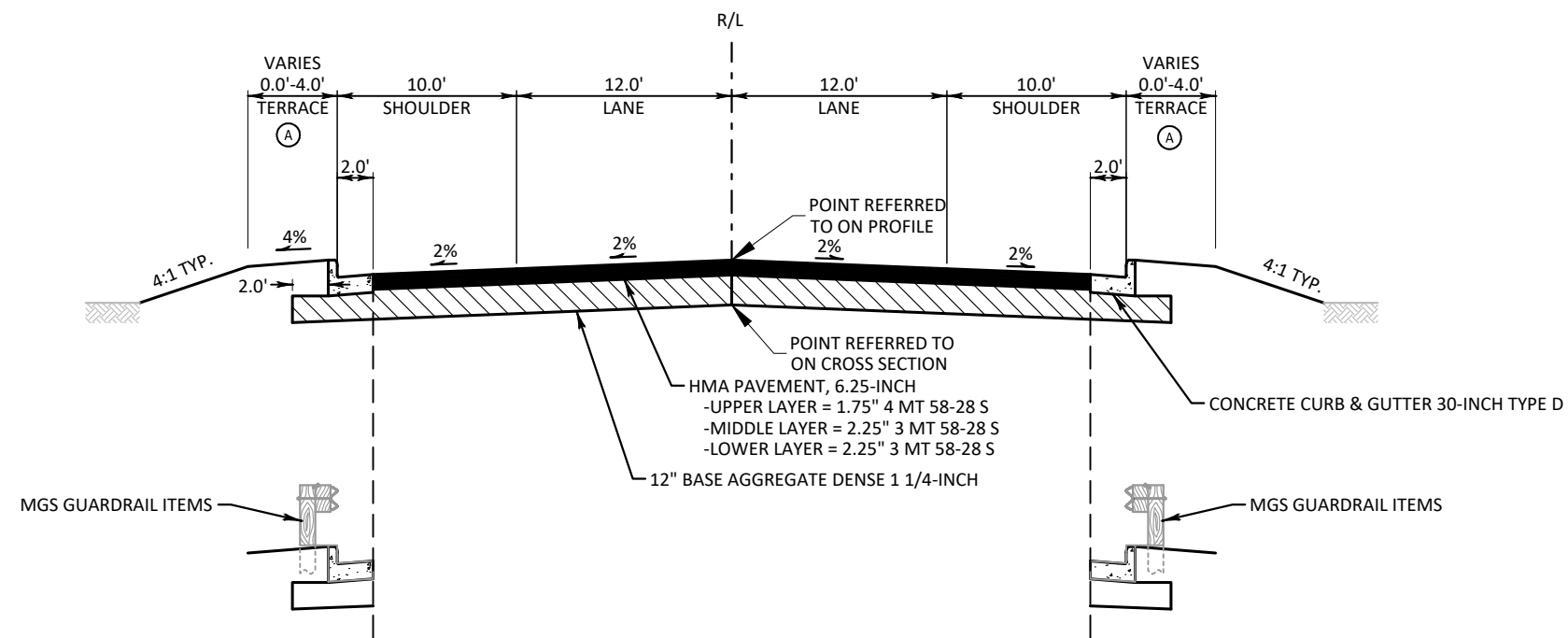
GENERAL NOTES:

- NO TREES OR SHRUBS SHALL BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.
- THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.
- THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY LOCAL MUNICIPAL UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.
- CONCRETE COLLAR REQUIRED AT JOINTS BETWEEN EXISTING AND NEW CULVERT PIPE.
- JOINT TIES WILL BE REQUIRED ON THE ENDWALL AND LAST 2 SECTIONS PER STD 520 AND 524 ON ALL CULVERT PIPES.
- WETLANDS, WATERWAYS, AND OTHER ENVIRONMENTALLY SENSITIVE AREAS SHALL BE PROTECTED AT ALL TIMES. DO NOT STORE EQUIPMENT OR MATERIALS NEAR THESE SITES.
- TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
- ASPHALTIC AND CONCRETE SURFACES SHALL BE SAWCUT AT THE MATCH LINE AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.
- A CONVERSION FACTOR OF 2.0 TONS/CY IS USED TO ESTIMATE QUANTITIES FOR BASE AGGREGATE DENSE 1-1/4-INCH AND 2.1 TONS/CY FOR BASE AGGREGATE DENSE 3/4-INCH.
- APPLY TACK COAT AT A RATE OF 0.05 GA/SY BETWEEN LAYERS OF HMA PAVEMENT.
- HMA PAVEMENT WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN.
- THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN AND TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING OR PARKING LANE.



TYPICAL EXISTING SECTION

CAMPBELL DRIVE
STA 9+25 TO STA 11+65

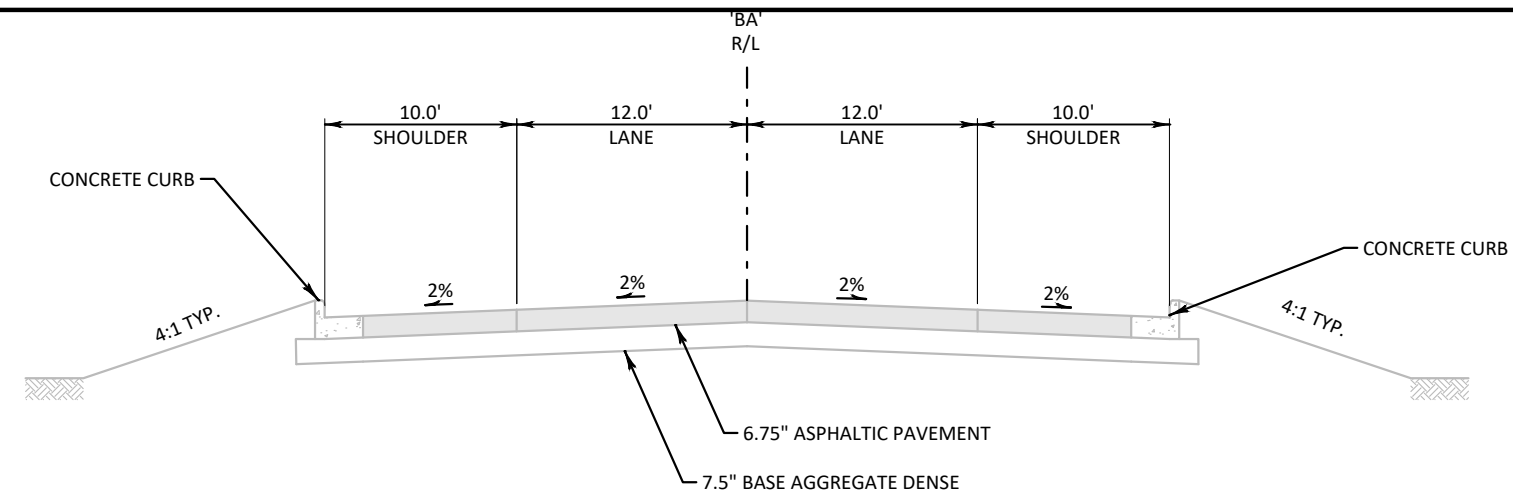


TYPICAL FINISHED SECTION

CAMPBELL DRIVE
STA 9+25 TO STA 11+65

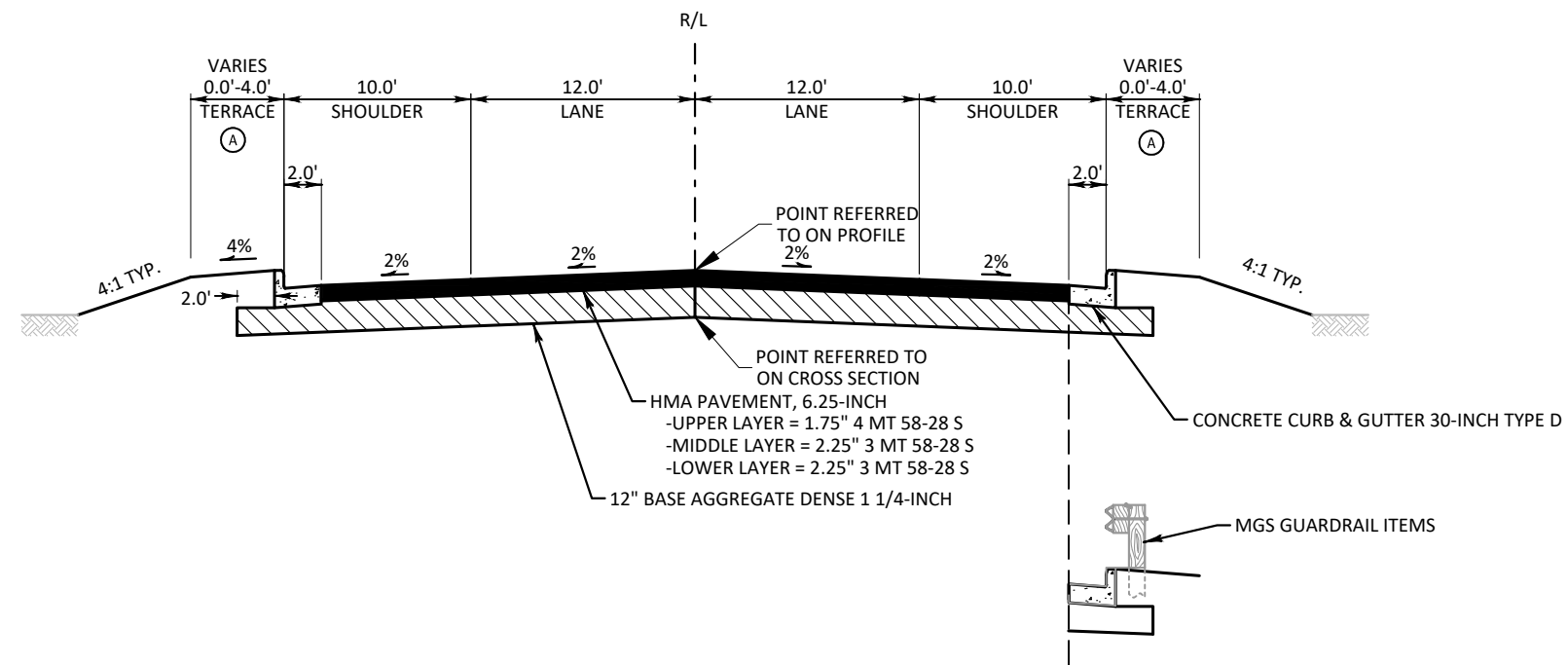
NOTES:

(A) SALVAGED TOPSOIL, SEED, FERTILIZER, MULCH & EROSION MAT



TYPICAL EXISTING SECTION

CAMPBELL COURT
STA 3+75 TO STA 5+22

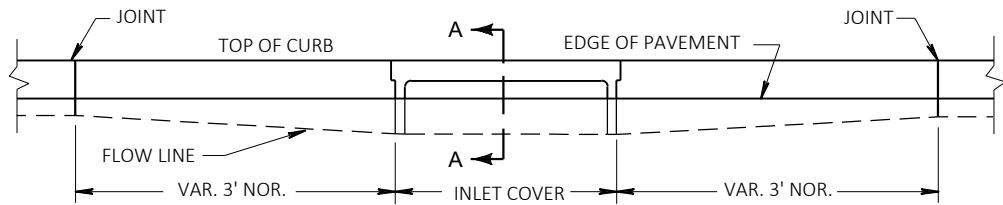


TYPICAL FINISHED SECTION

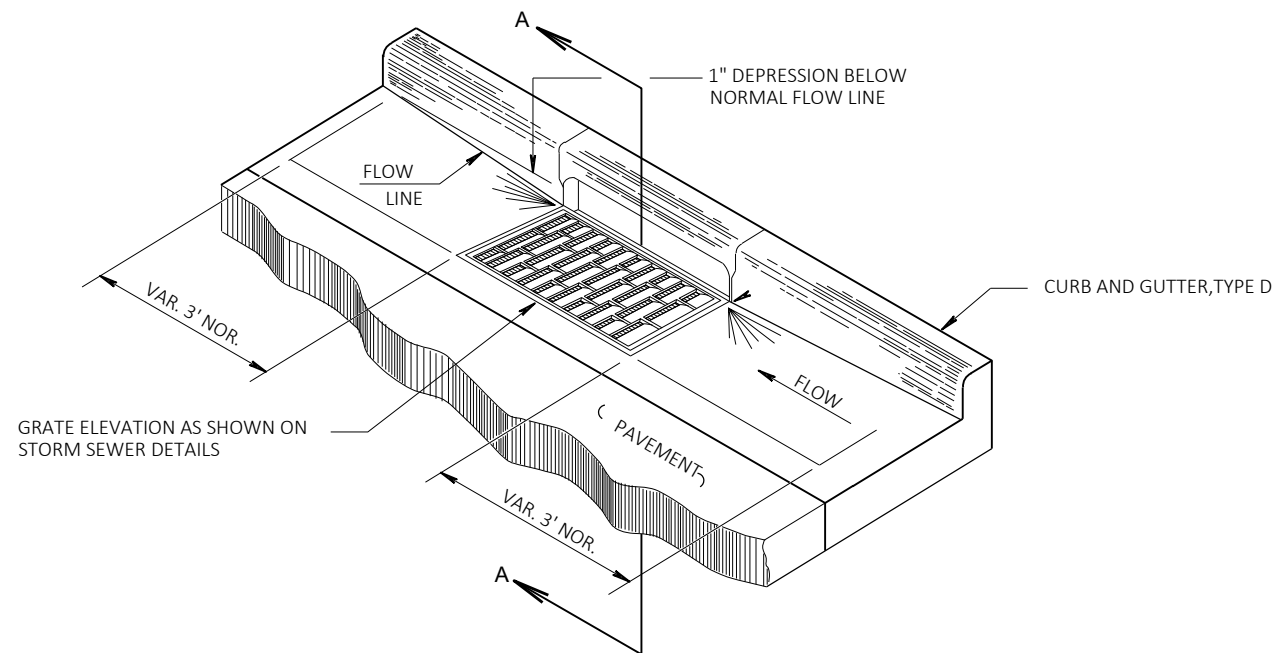
CAMPBELL COURT
STA 3+75 TO STA 5+22

NOTES:

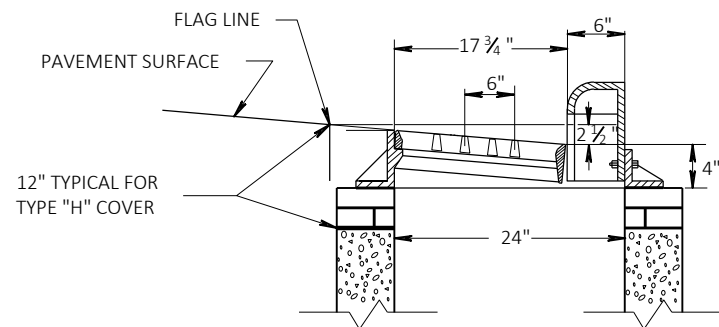
(A) SALVAGED TOPSOIL, SEED, FERTILIZER, MULCH & EROSION MAT



ELEVATION

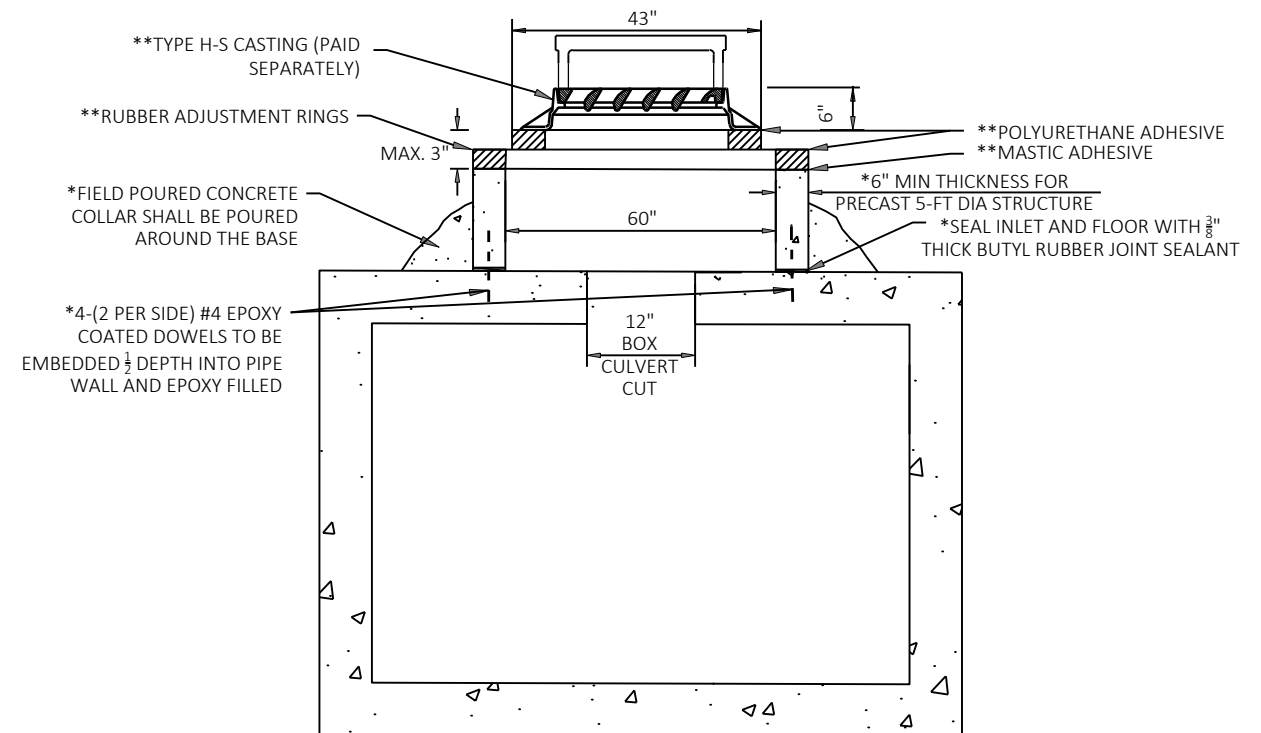


GRATE ELEVATION AS SHOWN ON
STORM SEWER DETAILS



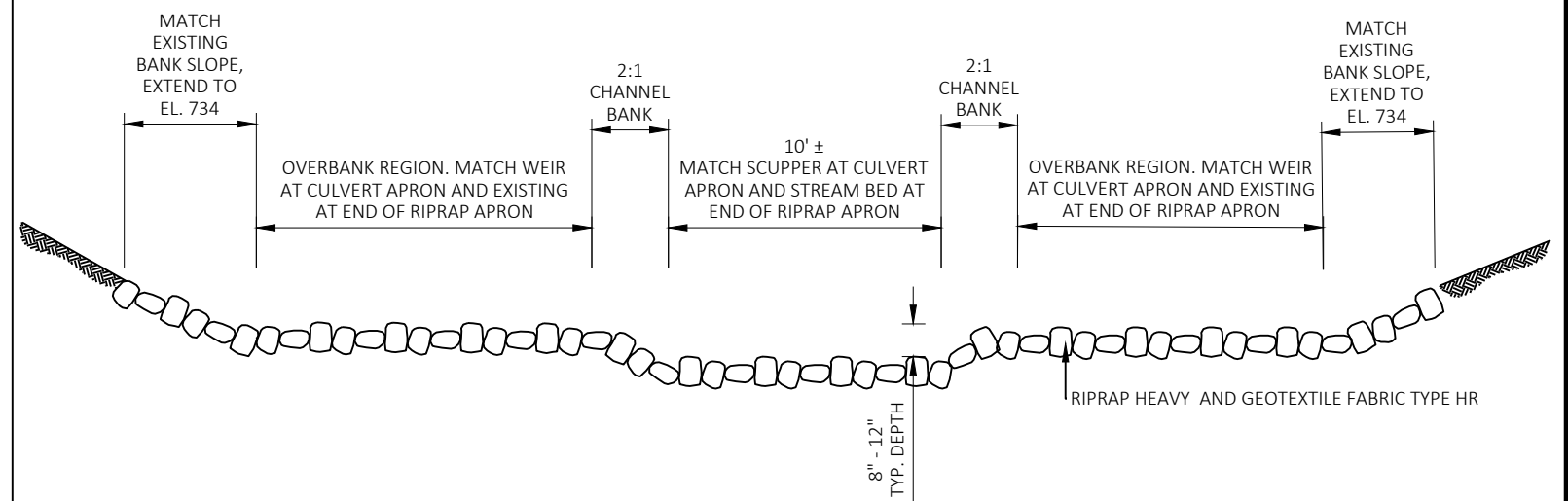
SECTION A-A

DETAIL OF CURB AND GUTTER AT INLETS
(TYPE 2x3-H INLET SHOWN)



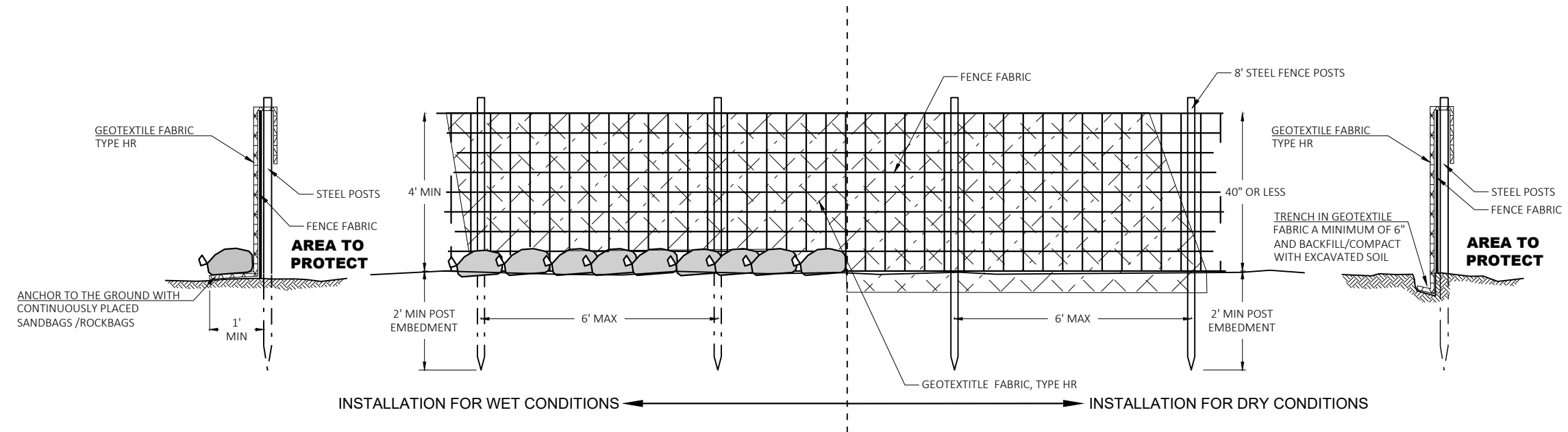
SADDLE INLET

*INCIDENTAL TO SADDLE INLET BID ITEM
**INCIDENTAL TO TYPE H-S CASTING



TYPICAL SECTION SHAPING OF RIPRAP APRON

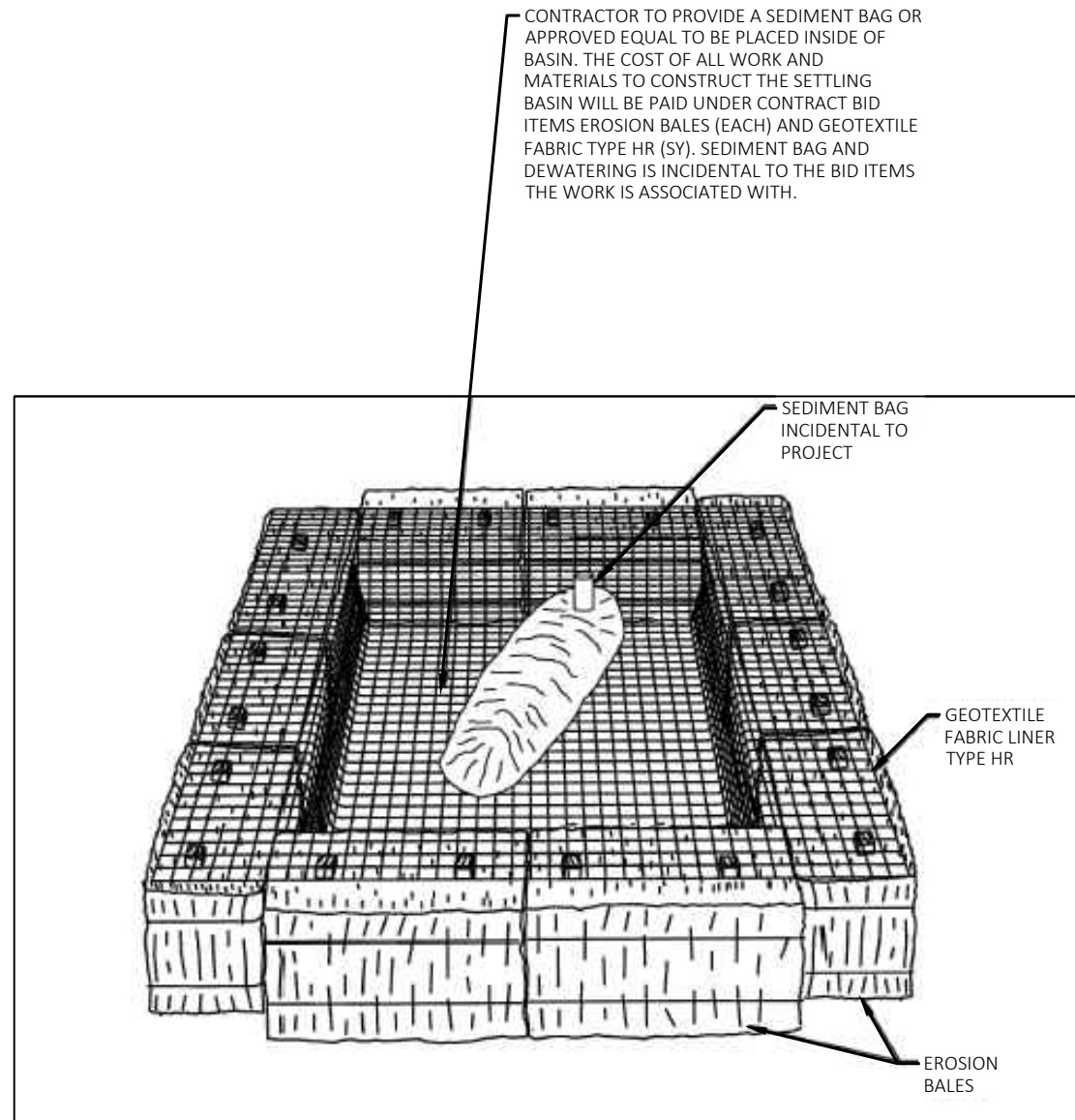
NOTE: WITHIN THE MIDDLE CHANNEL AND CHANNEL BANK AREA, BED LARGER STONE INTO THE STREAM BED AND USE HAND METHODS TO CHINK THE GAPS TO CREATE A COMPACTED, TIGHT, AND UNIFORM SURFACE THAT CONFORMS WITH THE SCUPPER CROSS SECTION GIVEN ON THE STRUCTURE PLANS WITH NO PROTRUDING STONE. RIPRAP IN THE OVERBANK AREA MAY BE PLACED BY CONVENTIONAL MACHINE METHODS.



SILT FENCE HEAVY DUTY

GENERAL NOTES:

1. ATTACH FENCE FABRIC TO POSTS A MINIMUM OF 3 TIES PER POST (TOP, MIDDLE, BOTTOM)
2. ATTACH GEOTEXTILE FABRIC TO FENCE FABRIC AND/OR POSTS AT A MAXIMUM SPACING OF EVERY 2 FEET ALONG THE TOP AND ADDITIONALLY AS NECESSARY TO PREVENT DISPLACEMENT BY WIND AND WAVE ACTIONS.



TEMPORARY SETTLING BASIN WITH SEDIMENT BAG

(SIZE TO BE DETERMINED IN FIELD AS INDICATED BELOW:)

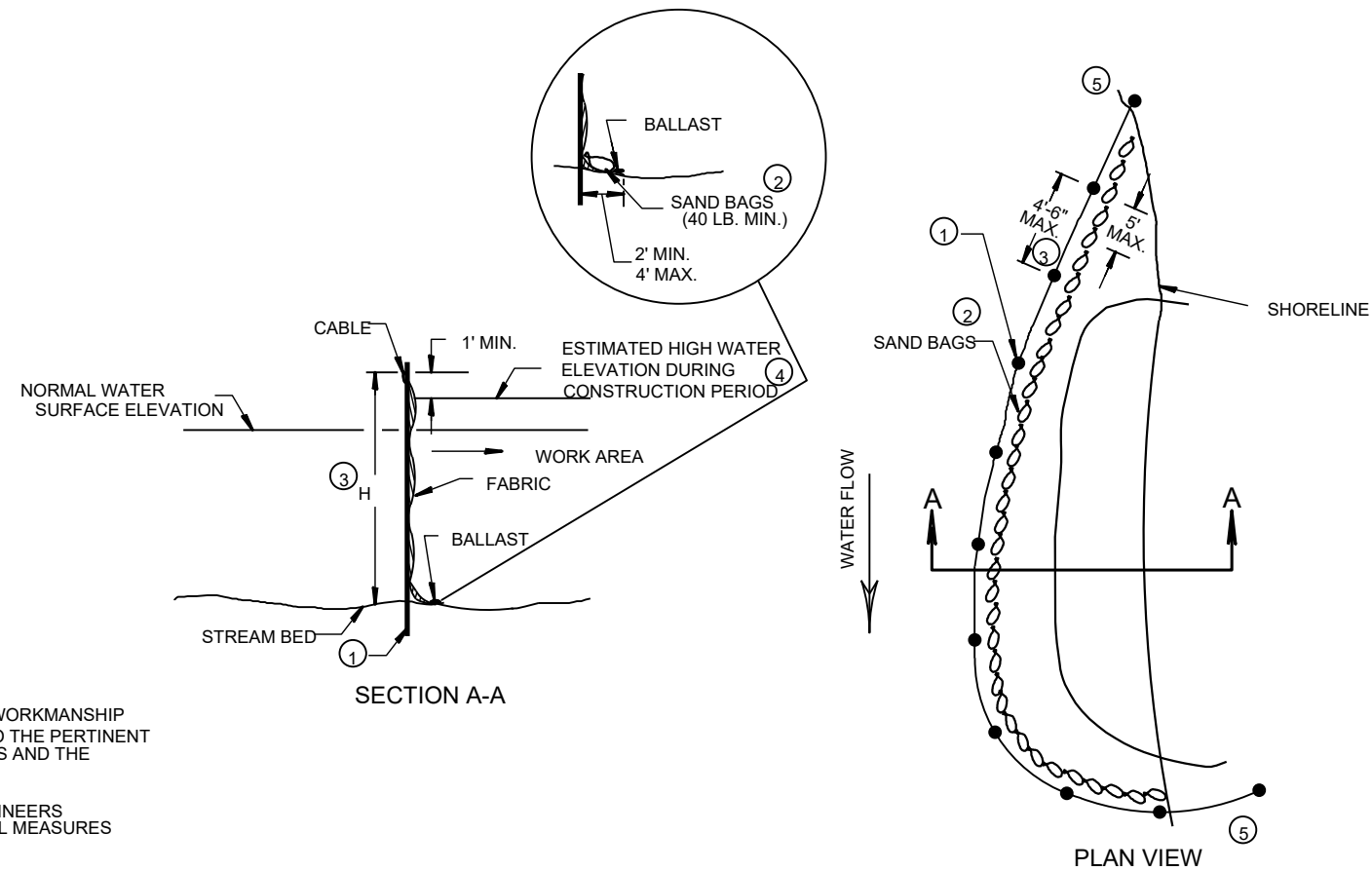
STORAGE VOLUME (CF) = 16 X GPM (PUMP RATE)

EXAMPLE:
CONTRACTOR INDICATES PUMP CAPABLE OF 50 GPM
HEIGHT OF BALES = 1.5 FT

SOLUTION:
 $SV (CF) = 16 \times 50$
 $SV = 800 \text{ CF}$
 $\frac{800 \text{ CF}}{1.5 \text{ FT}} = 533 \text{ SF}$
USE A 20 FT X 27 FT BASIN

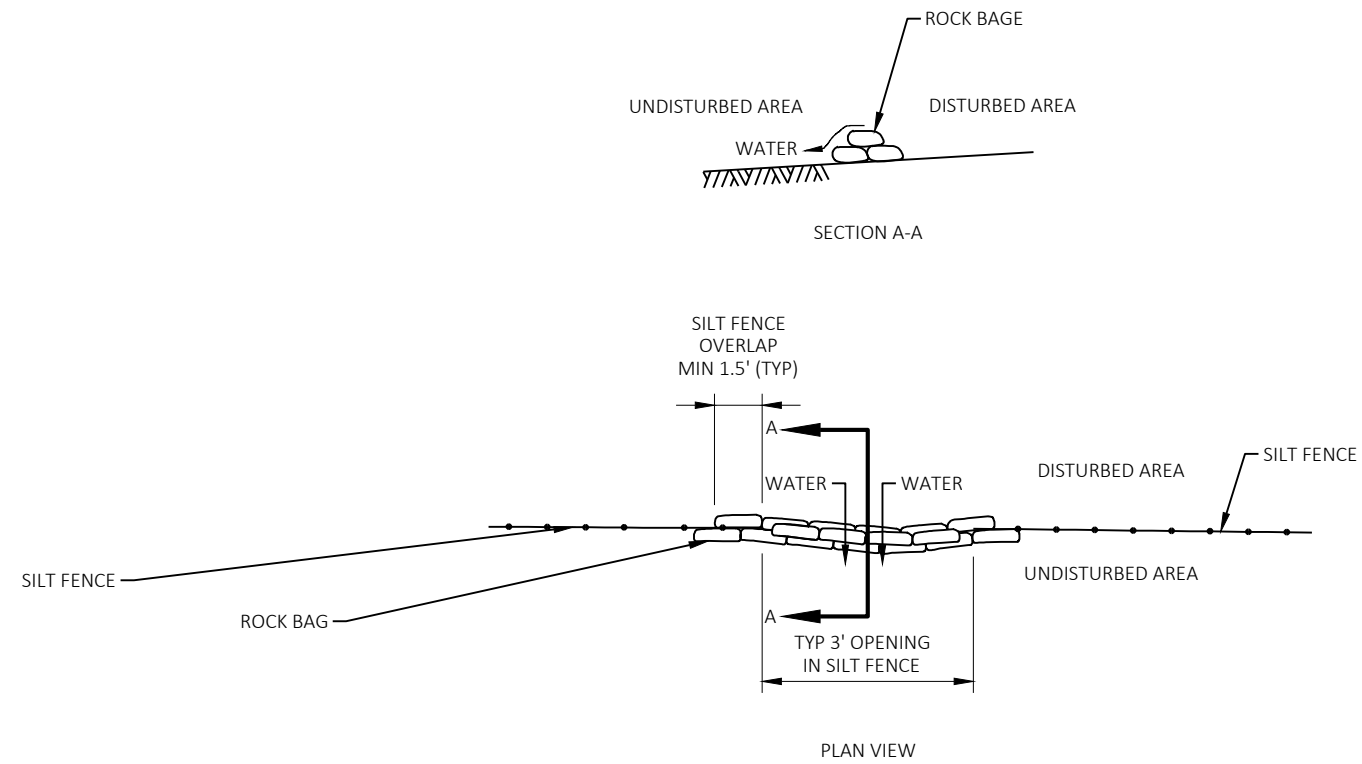
NOTES:
DETAILS OF THE CONSTRUCTION, MATERIALS AND WORKMANSHIP
NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT
REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE
APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS
DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES
HAVE BEEN ESTABLISHED.



- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS OR ROCK BAGS SHALL BE USED AS ADDITIONAL BALLAST. PLACE CONTINUOUSLY WITH NO GAPS. SAND OR ROCK BAGS ARE INCIDENTAL TO THE BID ITEM "ENHANCED TURBIDITY BARRIER".
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ ESTIMATED HIGH WATER ELEVATIONS DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 1' GREATER THAN THE OBSERVED WATER ELEVATION AT THE TIME OF CONSTRUCTION.
- ⑤ ENDS OF BARRIER ARE TO BE TRENCHED INTO THE SHORELINE OR CONNECTED CONTINUOUSLY TO THE CONCRETE WALLS TO FULLY ISOLATE THE IN-WATER WORK ZONE.

ENHANCED TURBIDITY BARRIER DETAIL

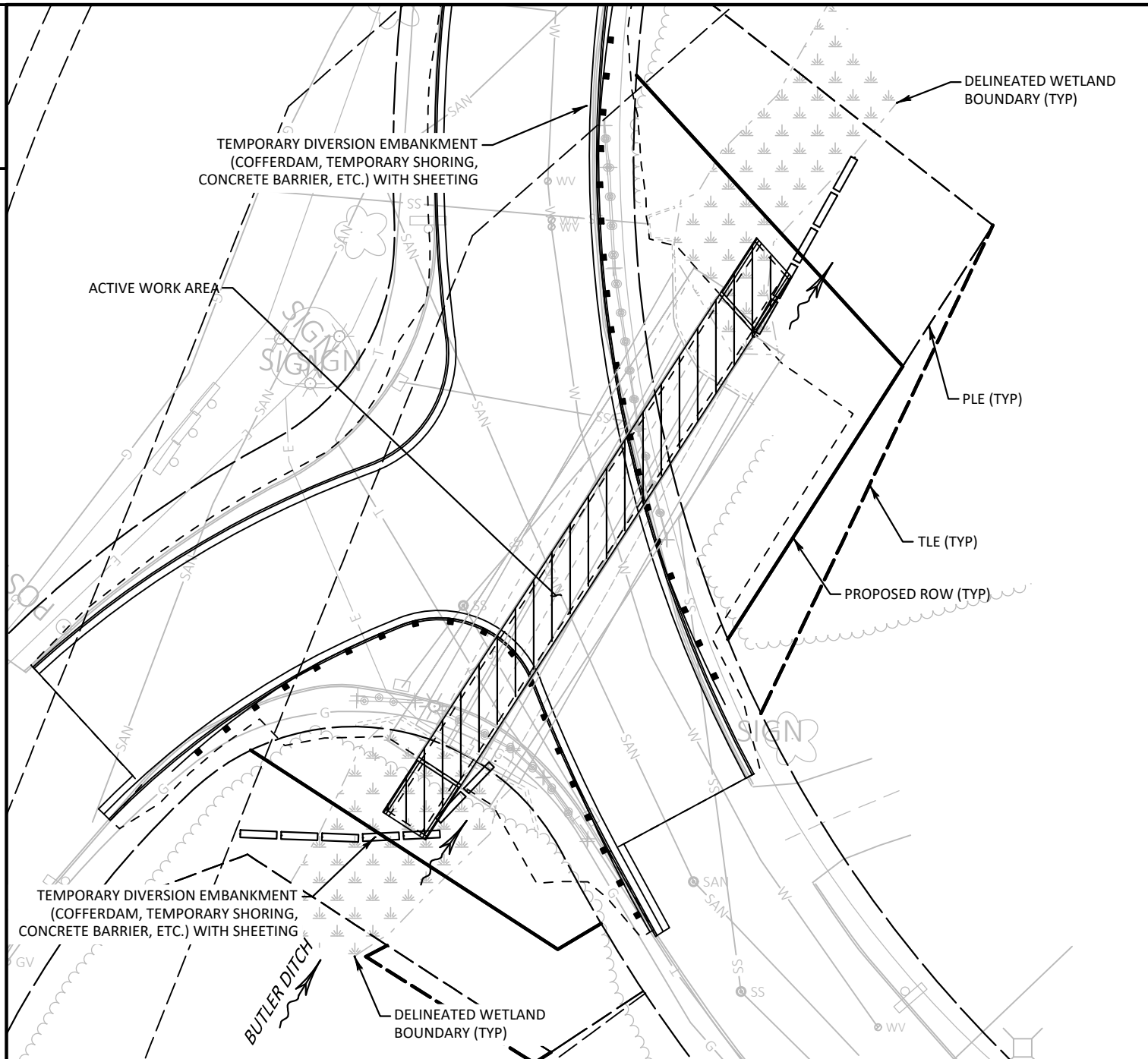


1. DESIGNER SHALL PLACE SILT FENCE RELIEFS AS NECESSARY

ROCK BAGS USED FOR SILT FENCE RELIEF POINT

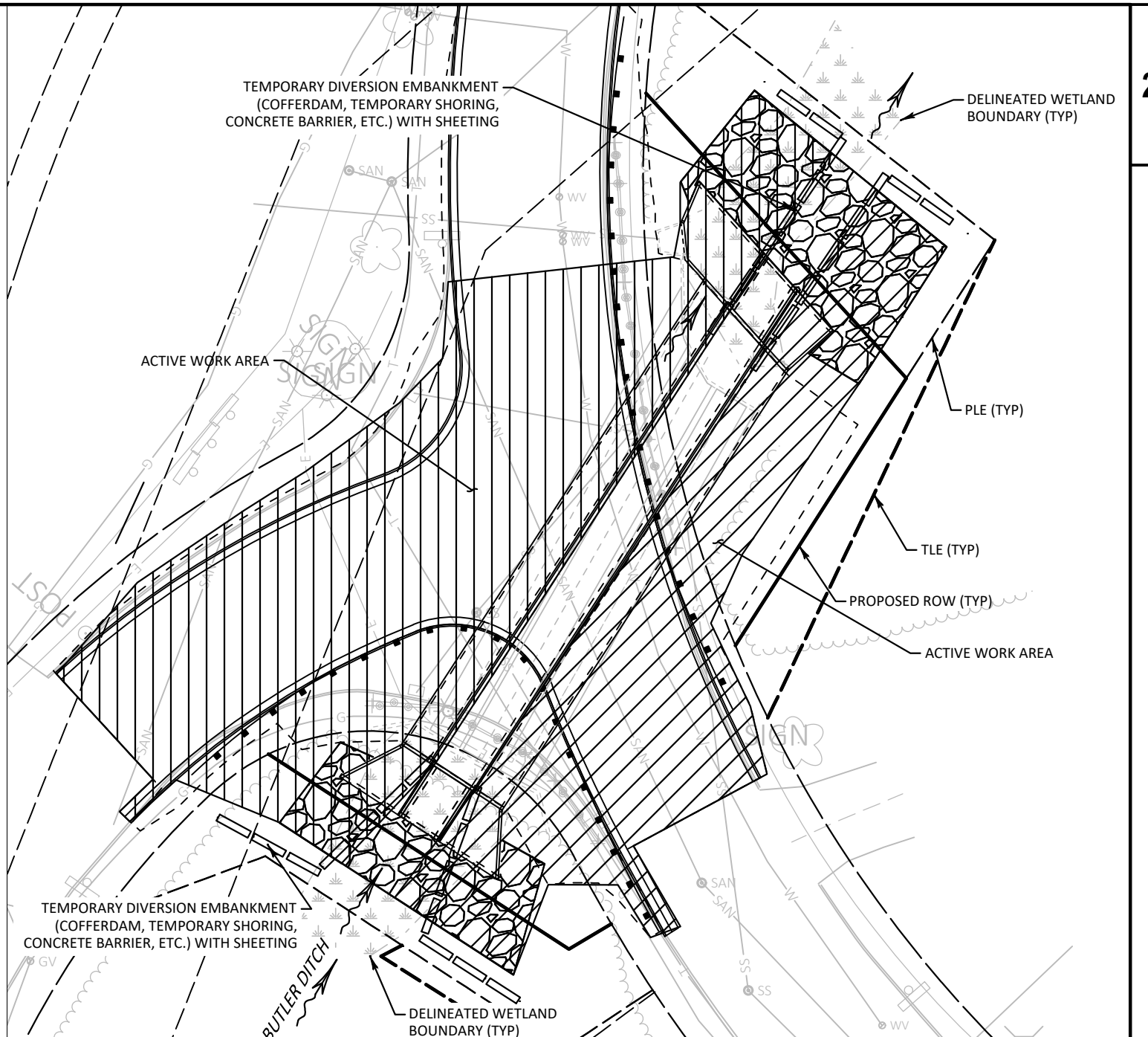
SER (20180101)

2



PHASE 1

2



PHASE 2

STREAM DIVERSION NOTES:

THE CONTRACTOR IS RESPONSIBLE FOR DEVELOPING A PHASED STREAM DIVERSION PLAN COMPATIBLE WITH THEIR PROPOSED WORK PLAN AND SUBMITTING THE DIVERSION PLAN WITH ECIP FOR APPROVAL PRIOR TO COMMENCING WORK.

THE PHASE CONCEPT SHOWN ON THE PLAN UTILIZES THE EXISTING AND PROPOSED PIPES FOR CONVEYANCE. THE CONTRACTOR IS PERMITTED TO UTILIZE TEMPORARY PIPES/CHANNELS. TEMPORARY PIPES WILL BE INCIDENTAL TO THE ITEM "TEMPORARY WATER DIVERSION".

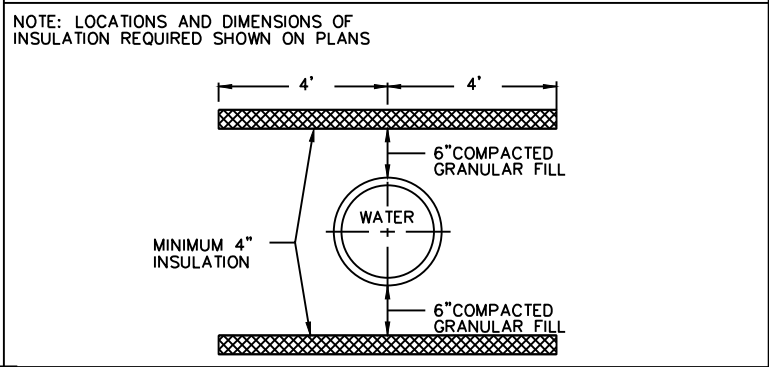
REFER TO "TEMPORARY WATER DIVERSION" IN THE SPECIAL PROVISIONS FOR ADDITIONAL DETAILS AND REQUIREMENTS.

ALL GRADING AND RESTORATION ASSOCIATED WITH TEMPORARY STREAM DIVERSION TO BE CONFINED WITHIN THE SLOPE INTERCEPTS SHOWN.

2



THRUST RESTRAINT



INSULATE WATER MAIN

1

LEGEND

 CLEARING AND GRUBBINGDELINEATED WETLAND
BOUNDARY (TYP)

APPROX PL (TYP)

EX EASEMENT (TYP)

CAMPBELL CT

PT: 4+53.33 'CC'

N65°23'46"E
5'CC

10

11

12

13

EX ROW (TYP)

CAMPBELL DR

PROPOSED ROW (TYP)

TLE (TYP)

PLE (TYP)

DELINEATED WETLAND
BOUNDARY (TYP)

EX EASEMENT (TYP)

PT: 13+75.99
N39°44'31"E

PROJECT NO: 2720-09-71

HWY: CAMPBELL DRIVE

COUNTY: WAUKESHA

REMOVAL PLAN

SHEET

E

FILE NAME : X:\KO\M\MENFA\179837\5-FINAL-DSGN\51-DRAWINGS\40-TRANSHWY\C3D CAMPBELL DR\SHEETS\SEC 02 TYP SEC & DETAILS\021101_RM (REMOVALS).DWG

PLOT DATE : 8/19/2025 11:35 PM

PLOT BY : SAVANNAH STEHN

PLOT NAME :

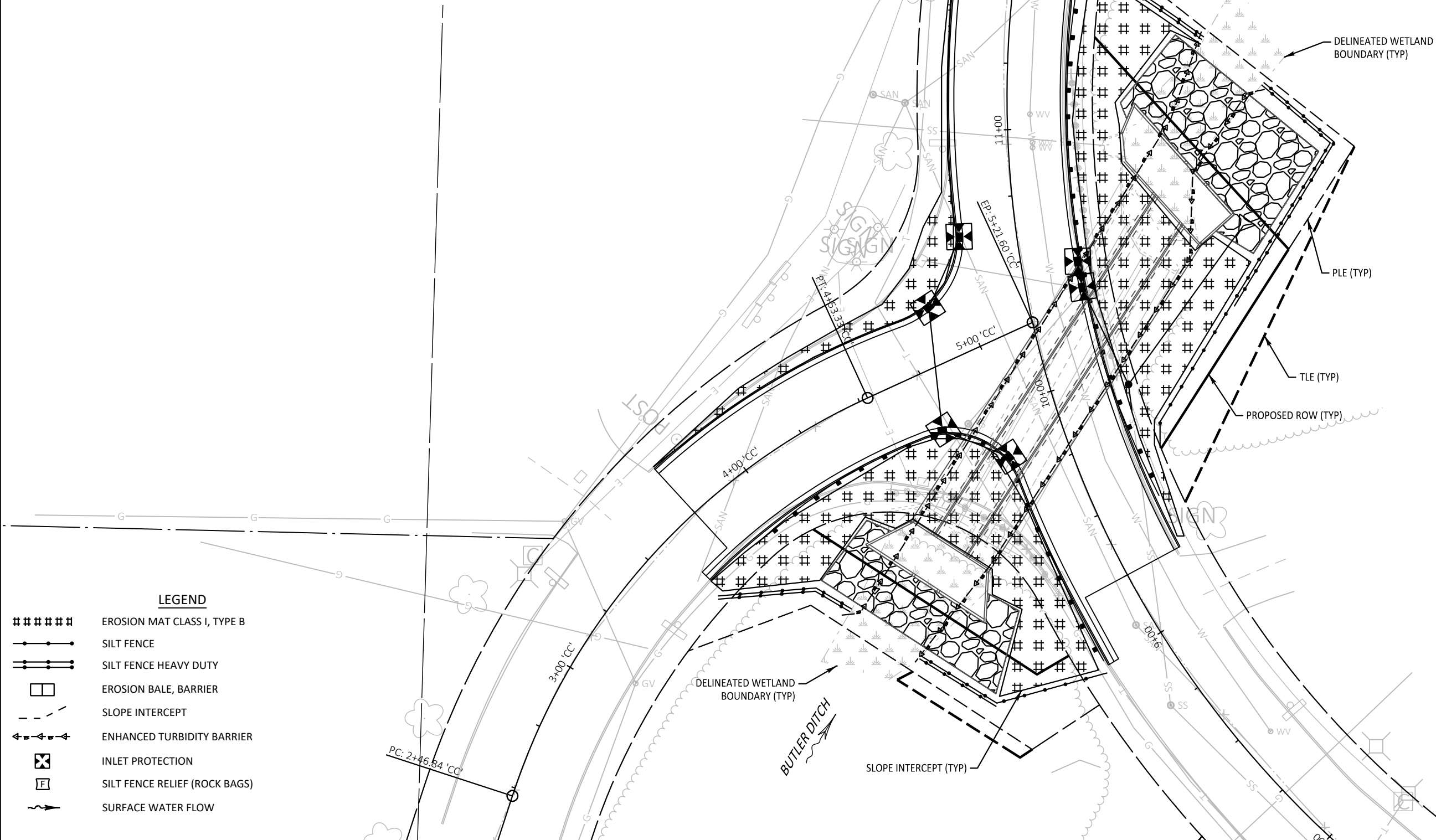
PLOT SCALE : 1.0 IN = ##### FT

WISDOT/CADDs SHEET 42

GENERAL NOTES: EROSION CONTROL

1. EROSION CONTROL MEASURES AS SHOWN ON THE PLANS ARE AT SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.
2. APPLY FINISHING ITEMS TO ALL FINAL GRADED AREAS WITHIN 3 DAYS OF GRADING WORK. APPLY TEMPORARY SEEDING TO DISTURBED AREAS WITHIN 2 DAYS OF GRADING WORK.
3. PLACE SALVAGED TOPSOIL, SEED, FERTILIZER, MULCH AND EROSION MAT CLASS I TYPE B WITHIN ALL SURFACE SLOPE INTERCEPT AREAS.

N

**LEGEND**

# # # # #	EROSION MAT CLASS I, TYPE B
— — — — —	SILT FENCE
— — — — —	SILT FENCE HEAVY DUTY
□	EROSION BALE, BARRIER
- - - - -	SLOPE INTERCEPT
← — — — — →	ENHANCED TURBIDITY BARRIER
⊗	INLET PROTECTION
⊞	SILT FENCE RELIEF (ROCK BAGS)
~ ~ ~ ~ ~	SURFACE WATER FLOW

PROJECT NO: 2720-09-71

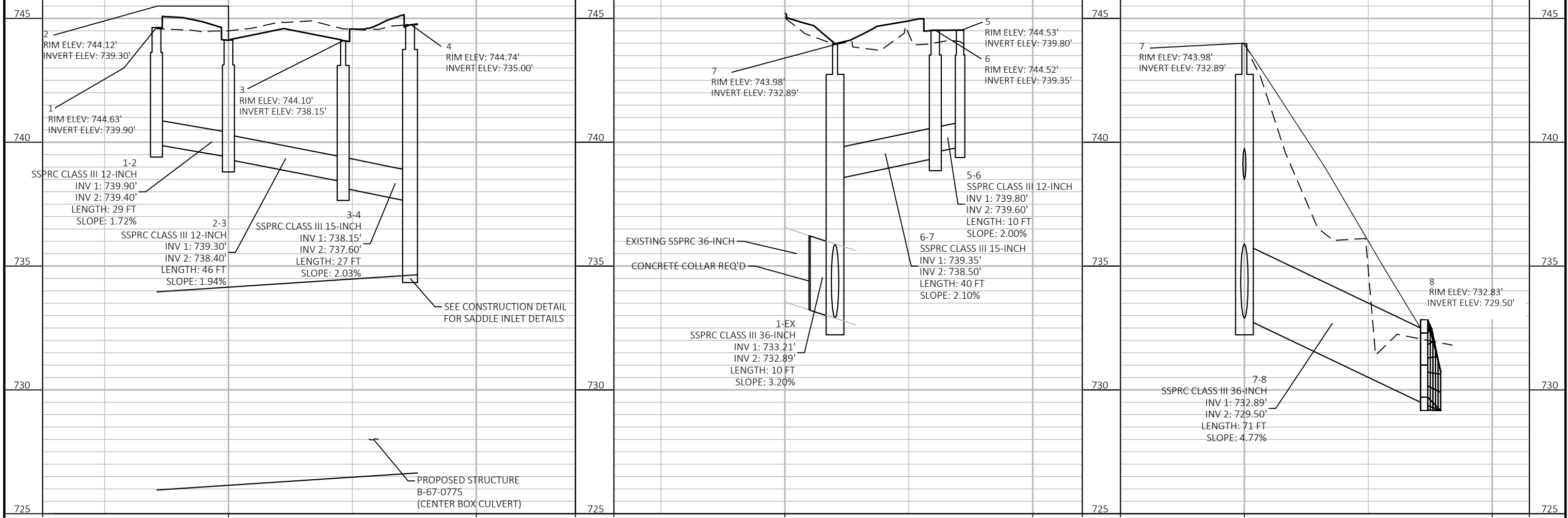
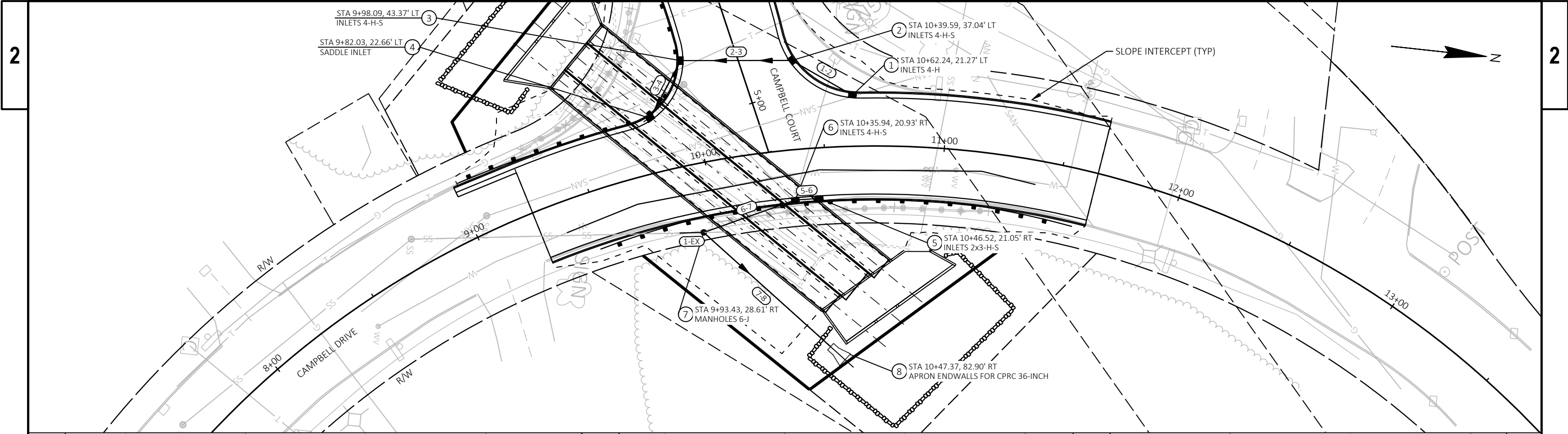
HWY: CAMPBELL DRIVE

COUNTY: WAUKESHA

EROSION CONTROL

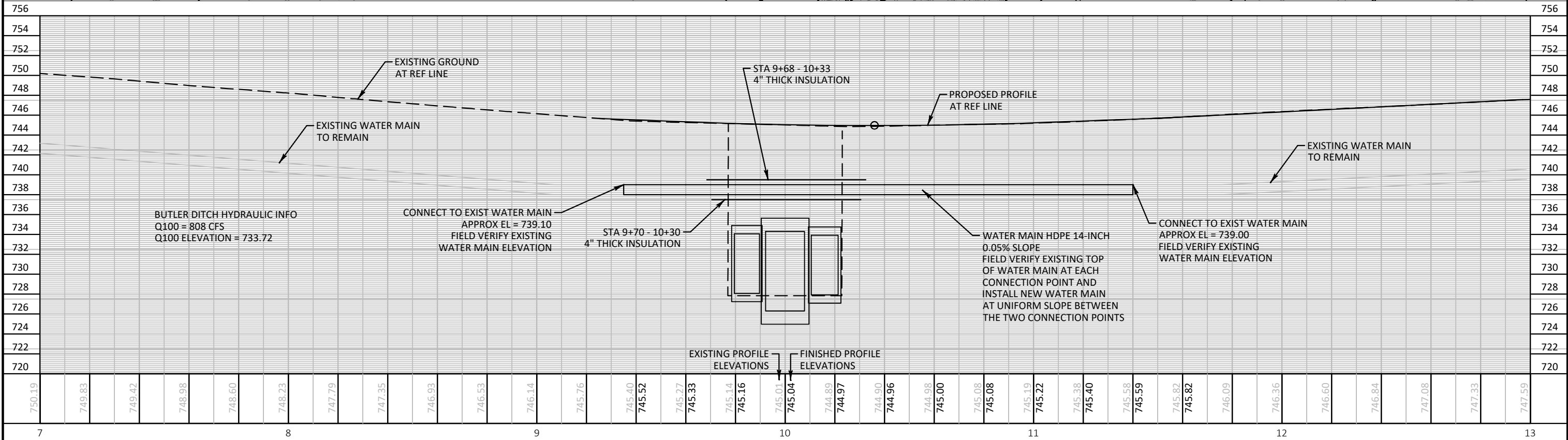
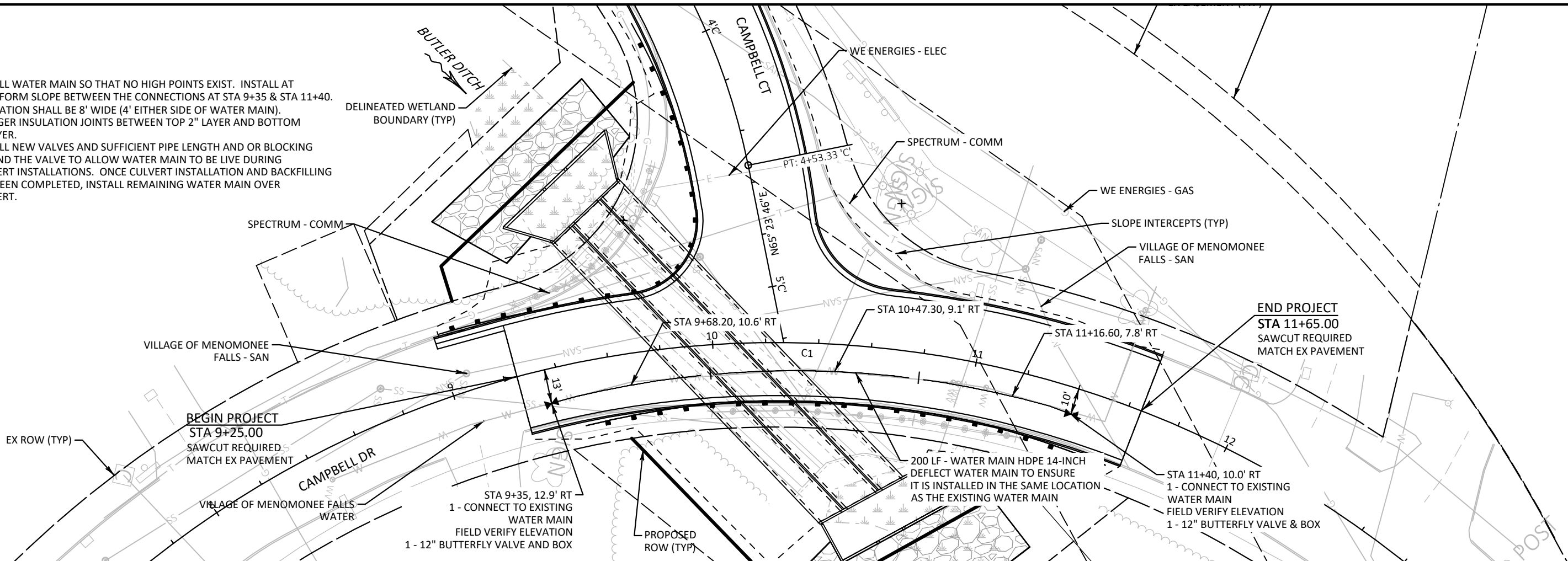
SHEET

E



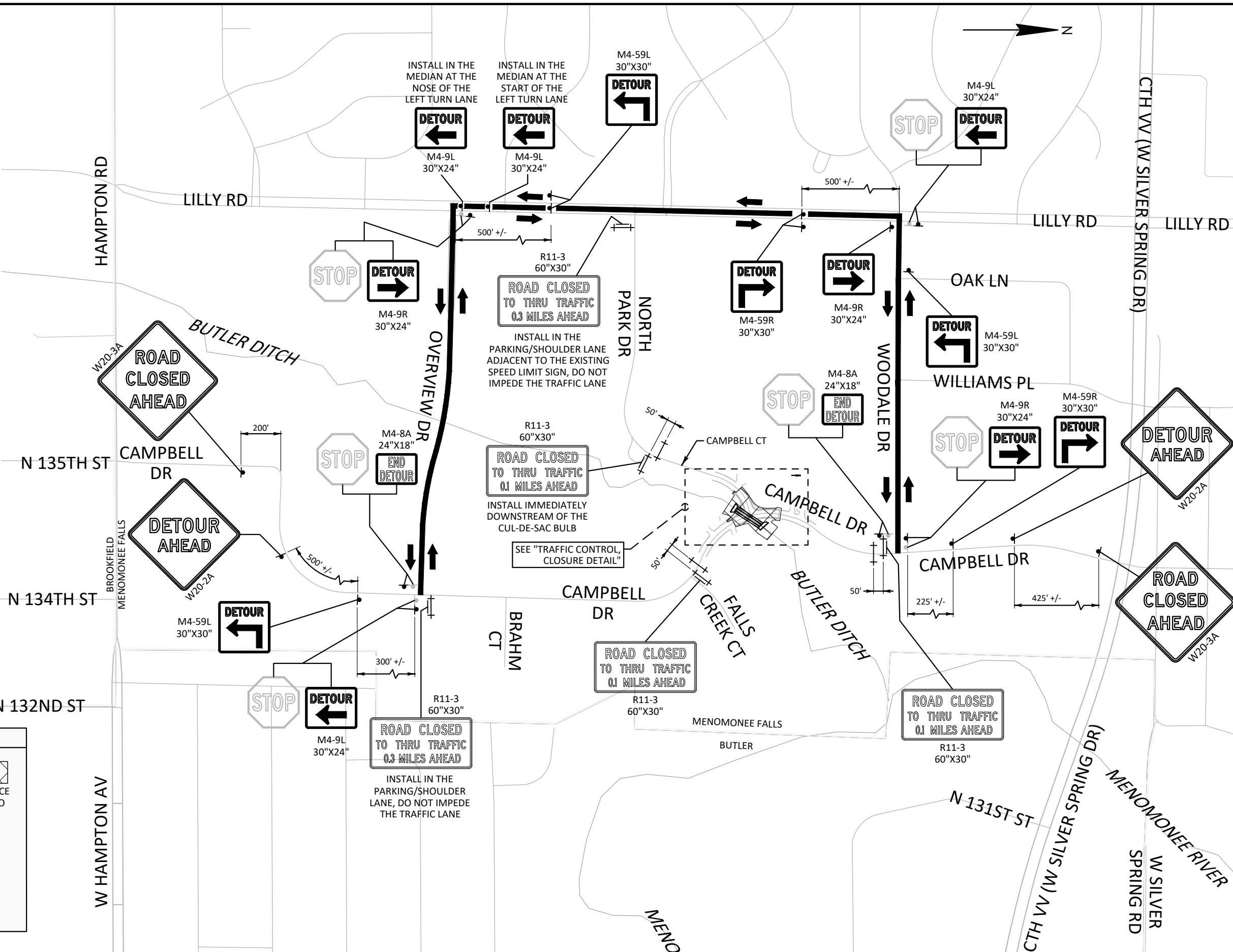
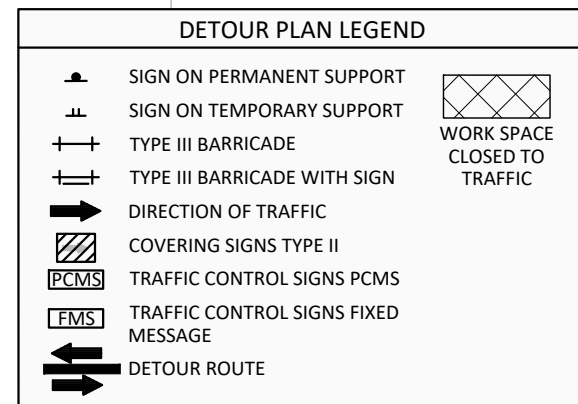
PROJECT NO: 2720-09-71	HWY: CAMPBELL DRIVE	COUNTY: WAUKESHA	STORM SEWER	SHEET	E
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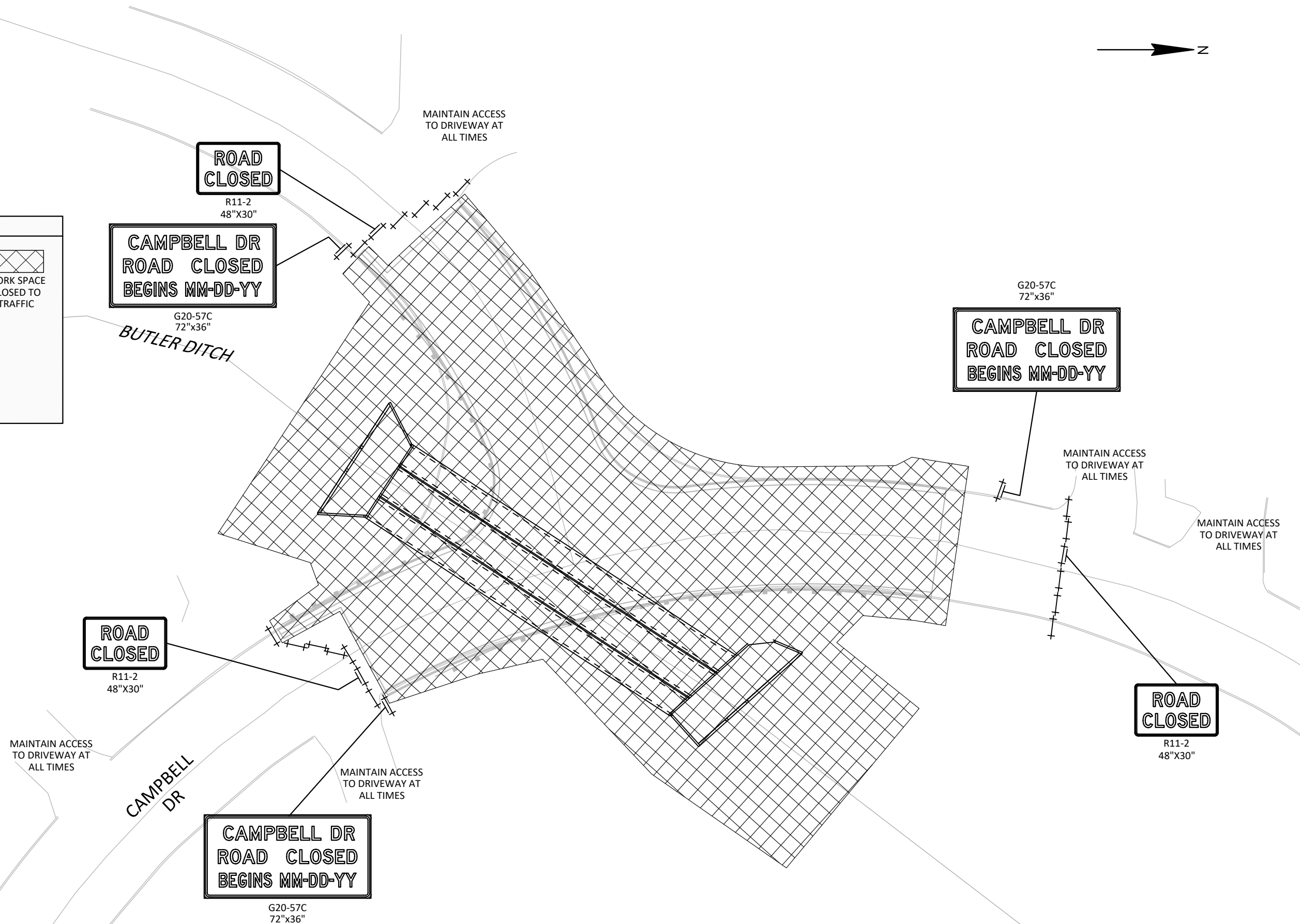
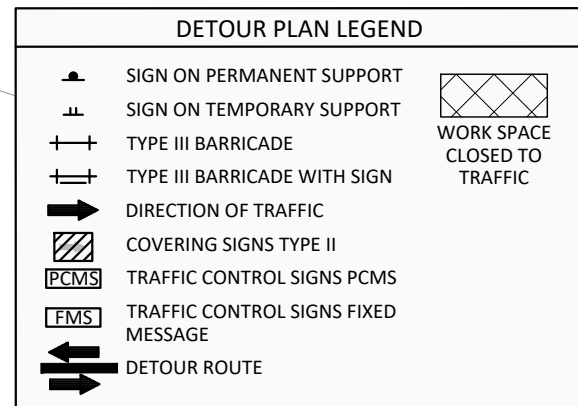
INSTALL WATER MAIN SO THAT NO HIGH POINTS EXIST. INSTALL AT A UNIFORM SLOPE BETWEEN THE CONNECTIONS AT STA 9+35 & STA 11+40. INSULATION SHALL BE 8' WIDE (4' EITHER SIDE OF WATER MAIN). STAGGER INSULATION JOINTS BETWEEN TOP 2" LAYER AND BOTTOM 2" LAYER.
INSTALL NEW VALVES AND SUFFICIENT PIPE LENGTH AND OR BLOCKING BEYOND THE VALVE TO ALLOW WATER MAIN TO BE LIVE DURING CULVERT INSTALLATIONS. ONCE CULVERT INSTALLATION AND BACKFILLING HAS BEEN COMPLETED, INSTALL REMAINING WATER MAIN OVER CULVERT.



GENERAL NOTES DETOUR PLAN

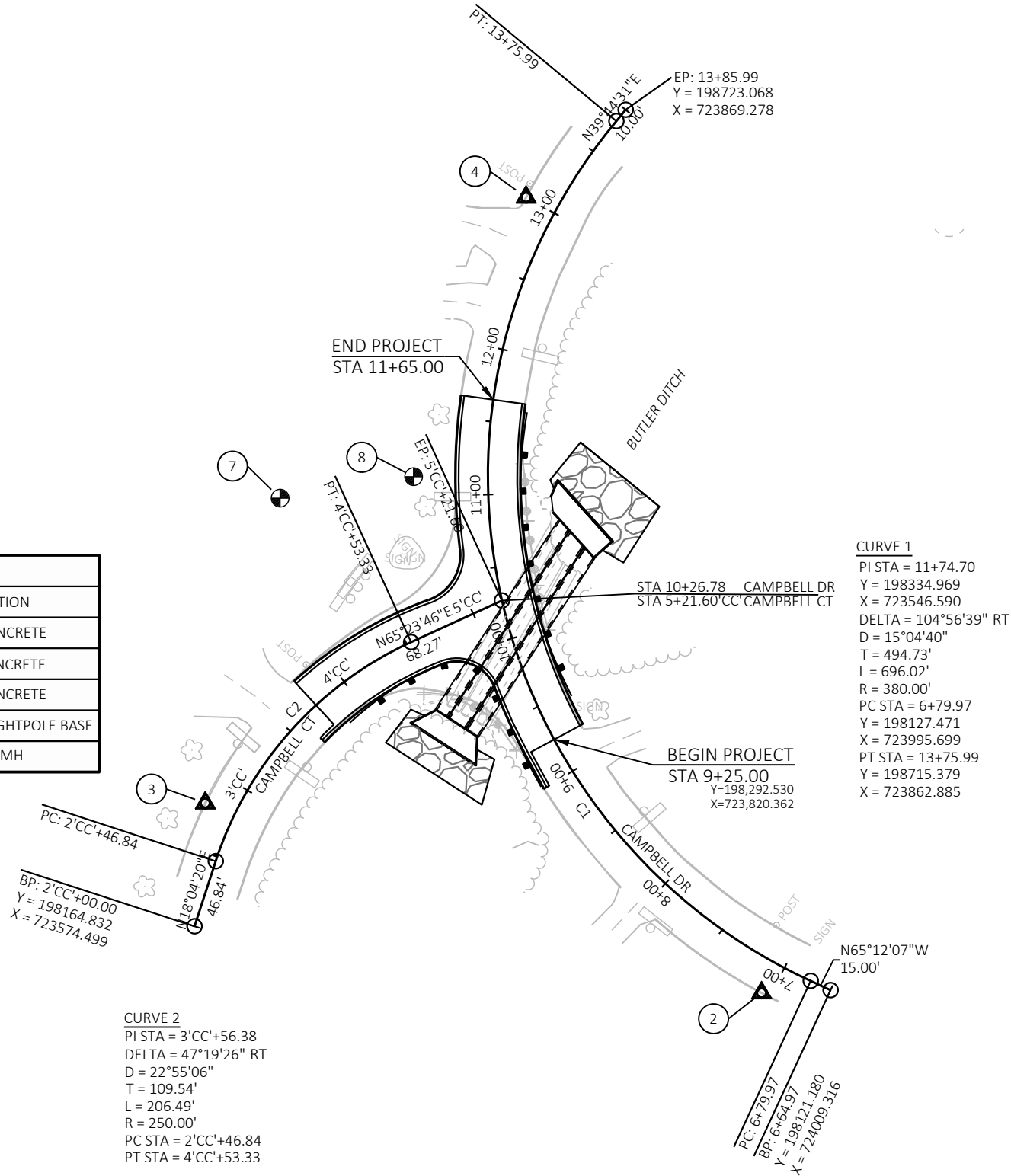
1. THIS DETOUR PLAN TO BE IN PLACE FOR ALL CONSTRUCTION STAGES.
2. DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE SDD, "BARICADES AND SIGNS FOR MAINLINE CLOSURES, DETOUR SIGNING FOR MAINLINE CLOSURES, DETAIL F, DETOUR SIGNING"(SDD 15C02-09c), THE STANDARD SPECIFICATIONS AND THE SPECIAL PROVISIONS.
3. THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.
4. THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 100 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.
5. ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS SPECIFIED IN THE PLANS OR AS DIRECTED BY THE ENGINEER IN THE FIELD.
6. DETOUR SIGNS SHALL BE PLACED A MINIMUM OF 7 CALENDAR DAYS PRIOR TO THE START OF THE DETOUR AND COVERED UNTIL NEEDED. THE COVERED DETOUR SIGNS ARE INCIDENTAL TO ITEM DETOUR SIGNS..
7. TYPE III BARRICADES SHALL HAVE TWO, TWO-WAY TYPE "A" WARNING LIGHTS ON EACH BARRICADE.
8. ALL "WO" OR "W" DIAMOND SHAPED WARNING SIGNS, SIGNS ARE 36"x36" UNLESS OTHERWISE NOTED.
9. "MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
10. ALL SIGNS SHALL BE FURNISHED, INSTALLED AND MAINTAINED BY THE CONTRACTOR.







SURVEY CONTROL STATION & OFFSET TABLE						
POINT	STATION	OFFSET	NORTHING	EASTING	ELEVATION	DESCRIPTION
2	7+05.49	22.44 LT	198119.25	723962.16	750.22	CP, CUT "X" IN CONCRETE
3	2+79.62	21.50 LT	198249.05	723581.81	746.56	CP, CUT "X" IN CONCRETE
4	13+00.35	22.13 LT	198663.31	723801.13	747.92	CP, CUT "X" IN CONCRETE
7	11+01.58	142.28 LT	198457.56	723633.03	751.62	BMK, CUT X SW LIGHTPOLE BASE
8	11+12.22	50.85 LT	198472.22	723724.24	747.13	BMK, CUT X S RIM MH



Estimate Of Quantities

2720-09-71

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	4.000	4.000
0004	201.0205	Grubbing	STA	4.000	4.000
0006	203.0220	Removing Structure (structure) 01. P-67-0775	EACH	1.000	1.000
0008	204.0150	Removing Curb & Gutter	LF	548.000	548.000
0010	204.0210	Removing Manholes	EACH	1.000	1.000
0012	204.0220	Removing Inlets	EACH	3.000	3.000
0014	204.0245	Removing Storm Sewer (size) 01. 12-Inch	LF	66.000	66.000
0016	204.0245	Removing Storm Sewer (size) 02. 24-Inch	LF	155.000	155.000
0018	204.0245	Removing Storm Sewer (size) 03. 36-Inch	LF	49.000	49.000
0020	205.0100	Excavation Common	CY	1,075.000	1,075.000
0022	206.2001	Excavation for Structures Culverts (structure) 01. B-67-0407	EACH	1.000	1.000
0024	208.0100	Borrow	CY	1,344.000	1,344.000
0026	210.2500	Backfill Structure Type B	TON	4,300.000	4,300.000
0028	213.0100	Finishing Roadway (project) 01. 2720-09-71	EACH	1.000	1.000
0030	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	1,311.000	1,311.000
0032	311.0110	Breaker Run	TON	500.000	500.000
0034	455.0605	Tack Coat	GAL	167.000	167.000
0036	460.2000	Incentive Density HMA Pavement	DOL	380.000	380.000
0038	460.6223	HMA Pavement 3 MT 58-28 S	TON	422.000	422.000
0040	460.6224	HMA Pavement 4 MT 58-28 S	TON	164.000	164.000
0042	502.4104	Adhesive Anchors 1/2-inch	EACH	128.000	128.000
0044	502.4105	Adhesive Anchors 5/8-inch	EACH	67.000	67.000
0046	504.0100	Concrete Masonry Culverts	CY	110.000	110.000
0048	505.0400	Bar Steel Reinforcement HS Structures	LB	3,240.000	3,240.000
0050	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	5,145.000	5,145.000
0052	516.0500	Rubberized Membrane Waterproofing	SY	25.000	25.000
0054	520.8000	Concrete Collars for Pipe	EACH	1.000	1.000
0056	522.1036	Apron Endwalls for Culvert Pipe Reinforced Concrete 36-Inch	EACH	1.000	1.000
0058	601.0411	Concrete Curb & Gutter 30-Inch Type D	LF	702.000	702.000
0060	606.0300	Riprap Heavy	CY	345.000	345.000
0062	608.0312	Storm Sewer Pipe Reinforced Concrete Class III 12-Inch	LF	85.000	85.000
0064	608.0315	Storm Sewer Pipe Reinforced Concrete Class III 15-Inch	LF	67.000	67.000
0066	608.0336	Storm Sewer Pipe Reinforced Concrete Class III 36-Inch	LF	81.000	81.000
0068	611.0530	Manhole Covers Type J	EACH	1.000	1.000
0070	611.0624	Inlet Covers Type H	EACH	2.000	2.000
0072	611.0639	Inlet Covers Type H-S	EACH	4.000	4.000
0074	611.2006	Manholes 6-FT Diameter	EACH	1.000	1.000
0076	611.3004	Inlets 4-FT Diameter	EACH	4.000	4.000
0078	611.3230	Inlets 2x3-FT	EACH	1.000	1.000
0080	612.0902.S	Insulation Board Polystyrene (inch) 01. 2-inch	SY	225.000	225.000
0082	614.2300	MGS Guardrail 3	LF	150.000	150.000
0084	614.2350	MGS Guardrail Short Radius	LF	44.000	44.000
0086	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0088	618.0100	Maintenance and Repair of Haul Roads (project) 01. 2720-09-71	EACH	1.000	1.000
0090	619.1000	Mobilization	EACH	1.000	1.000
0092	624.0100	Water	MGAL	13.000	13.000
0094	625.0500	Salvaged Topsoil	SY	1,338.000	1,338.000
0096	627.0200	Mulching	SY	1,338.000	1,338.000
0098	628.1104	Erosion Bales	EACH	12.000	12.000

Estimate Of Quantities

2720-09-71

Line	Item	Item Description	Unit	Total	Qty
0100	628.1504	Silt Fence	LF	195.000	195.000
0102	628.1520	Silt Fence Maintenance	LF	195.000	195.000
0104	628.1530.S	Silt Fence Heavy Duty	LF	365.000	365.000
0106	628.1535.S	Silt Fence Heavy Duty Maintenance	LF	365.000	365.000
0108	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0110	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0112	628.2004	Erosion Mat Class I Type B	SY	1,245.000	1,245.000
0114	628.7005	Inlet Protection Type A	EACH	8.000	8.000
0116	628.7015	Inlet Protection Type C	EACH	8.000	8.000
0118	628.7570	Rock Bags	EACH	78.000	78.000
0120	629.0210	Fertilizer Type B	CWT	0.900	0.900
0122	630.0130	Seeding Mixture No. 30	LB	59.900	59.900
0124	630.0200	Seeding Temporary	LB	144.000	144.000
0126	630.0500	Seed Water	MGAL	30.200	30.200
0128	633.5200	Markers Culvert End	EACH	1.000	1.000
0130	642.5001	Field Office Type B	EACH	1.000	1.000
0132	643.0420	Traffic Control Barricades Type III	DAY	4,505.000	4,505.000
0134	643.0705	Traffic Control Warning Lights Type A	DAY	5,670.000	5,670.000
0136	643.0900	Traffic Control Signs	DAY	3,735.000	3,735.000
0138	643.5000	Traffic Control	EACH	1.000	1.000
0140	645.0105	Geotextile Type C	SY	705.000	705.000
0142	645.0120	Geotextile Type HR	SY	539.000	539.000
0144	650.4000	Construction Staking Storm Sewer	EACH	8.000	8.000
0146	650.4500	Construction Staking Subgrade	LF	405.000	405.000
0148	650.5000	Construction Staking Base	LF	405.000	405.000
0150	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	702.000	702.000
0152	650.6501	Construction Staking Structure Layout (structure) 01. B-67-0407	EACH	1.000	1.000
0154	650.9911	Construction Staking Supplemental Control (project) 01. 2720-09-71	EACH	1.000	1.000
0156	650.9920	Construction Staking Slope Stakes	LF	405.000	405.000
0158	690.0150	Sawing Asphalt	LF	159.000	159.000
0160	690.0250	Sawing Concrete	LF	15.000	15.000
0162	715.0502	Incentive Strength Concrete Structures	DOL	660.000	660.000
0164	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	1,000.000	1,000.000
0166	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	2,400.000	2,400.000
0168	SPV.0035	Special 01. Structural Grout	CY	15.000	15.000
0170	SPV.0060	Special 01. Exploratory Excavation	EACH	1.000	1.000
0172	SPV.0060	Special 02. Remove Existing Gate Valve	EACH	3.000	3.000
0174	SPV.0060	Special 03. Connect to Existing Water Main	EACH	2.000	2.000
0176	SPV.0060	Special 04. Butterfly Valve and Box 12-inch	EACH	2.000	2.000
0178	SPV.0060	Special 05. Temporary Water Diversion	EACH	1.000	1.000
0180	SPV.0060	Special 06. Saddle Inlet	EACH	1.000	1.000
0182	SPV.0090	Special 01. Water Main HDPE 14-inch	LF	200.000	200.000
0184	SPV.0090	Special 02. Water Main C900 12-inch	LF	12.000	12.000
0186	SPV.0090	Special 03. Precast Concrete Box Culvert, 8 FT x 6 FT	LF	303.000	303.000
0188	SPV.0090	Special 04. Precast Concrete Box Culvert, 12 FT x 8 FT	LF	151.500	151.500
0190	SPV.0180	Special 01. Enhanced Turbidity Barriers	SY	406.000	406.000
0192	SPV.0180	Special 02. External Joint Sealer	SY	355.000	355.000
0194	SPV.0195	Special 01. Crushed Rock for Pipe Stabilization	TON	50.000	50.000

CLEARING AND GRUBBING

CATEGORY	STATION	LOCATION	LOCATION	201.0105	201.0205	REMARKS
				GRUBBING	GRUBBING	
0010	9+00 - 10+00	CAMPBELL DR	LT&RT	1	1	-
	10+00 - 12+00	CAMPBELL DR	RT	2	2	-
	3+50 - 4+50	CAMPBELL CT	RT	1	1	-
PROJECT TOTALS				4	4	

REMOVING CURB AND GUTTER

CATEGORY	STATION	LOCATION	204.0150	REMARKS
			REMOVING CURB & GUTTER	
0010	9+25 - 11+65	RT	167	-
	9+00 - 3+60'CC'	LT/RT	134	SW QUAD
	3+75'CC' - 11+65	LT/RT	247	NW QUAD
PROJECT TOTALS			548	

REMOVING STORM SEWER STRUCTURES

CATEGORY	STATION	LOCATION	204.0210	204.0220	REMARKS
			REMOVING MANHOLES	REMOVING INLETS	
0010	10+35	22' RT	-	1	-
	4+59'CC'	38' RT	-	1	-
	4+84'CC'	25' RT	1	-	-
	4+93'CC'	39' LT	-	1	-
PROJECT TOTALS			1	3	

REMOVING STORM SEWER PIPE

CATEGORY	STATION	LOCATION	204.0245	204.0245	204.0245
			REMOVING STORM SEWER 01. 12-INCH	REMOVING STORM SEWER 02. 24-INCH	REMOVING STORM SEWER 03. 36-INCH
0010	9+83 - 10+35	RT	-	-	49
	9+37 - 9+98	LT	66	-	-
	9+98 - 10+35	LT/RT	-	66	-
	4+93'CC' - 10+35	LT/RT	-	61	-
	4+59'CC' - 9+98	LT/RT	-	28	-
PROJECT TOTALS			66	155	49

BASE AGGREGATE ITEMS

CATEGORY	ROADWAY	STATION	LOCATION	305.0120	624.0100	REMARKS
				BASE AGGREGATE DENSE 1 1/4-INCH TON	WATER MGAL	
0010	CAMPBELL DR	9+00 - 11+65	LT&RT	819	8	-
	CAMPBELL CT	3+61'CC'- 5+01'CC'	LT&RT	492	5	
PROJECT TOTALS				1311	13	

EARTHWORK SUMMARY (PROJECT ID 2720-09-71)										
CATEGORY	FROM/TO STATION	LOCATION	205.0100 COMMON EXCAVATION	SALVAGED / UNUSABLE PAVEMENT MATERIAL (2)	AVAILABLE MATERIAL (3)	UNEXPANDED FILL	EXPANDED FILL (4)	MASS ORDINATE +/- (5)	WASTE	208.0100 BORROW
			CUT (1)				FACTOR 1.25			
0010	9+00 - 11+65	CAMPBELL DRIVE	579	199	380	1,379	1,724	-1,344	0	-1,344
	3+61 - 5+01'CC'	CAMPBELL COURT	294	98	196	57	71	125	125	0
	INTERSECTION	SW QUAD & NW QUAD	202	59	143	10	13	130	130	0
PROJECT TOTAL			1,075	356	719	1,446	1,808	1,089	255	1,344

NOTES:
(1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.
(2) MATERIAL BASED OFF EXISTING SURVEY. FIELD CONDITIONS MAY VARY.
(3) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE PAVEMENT MATERIAL
(4) EXPANDED FILL FACTOR = 1.25
(5) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION.
MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.

ASPHALTIC ITEMS							
CATEGORY	ROADWAY	STATION	LOCATION	455.0605	460.6223	460.6224	REMARKS
				TACK	HMA PAVEMENT	HMA PAVEMENT	
				COAT	3 MT 58-28 S	4 MT 58-28 S	
0010	CAMPBELL DR	9+00 - 11+65	LT&RT	107	270	105	-
	CAMPBELL CT	3+61 - 5+01	LT&RT	60	152	59	-
PROJECT TOTALS				167	422	164	

CONCRETE CURB AND GUTTER				
CATEGORY	STATION	LOCATION	601.0411	REMARKS
			CONCRETE	
			CURB & GUTTER	
0010	9+00 - 3+61'CC'	SW QUAD	30-INCH TYPE D	-
	9+25 - 11+65	RT	218	
	3+75'CC' - 11+65	NW QUAD	226	
			258	
PROJECT TOTALS			702	

STORM SEWER PIPE											
CATEGORY	FROM STRUCTURE		TO STRUCTURE	INLET ELEVATION	DISCHARGE ELEVATION	SLOPE FT/FT	608.0312	608.0315	608.0336	REMARKS	
							STORM SEWER PIPE	STORM SEWER PIPE	STORM SEWER PIPE		
							REINFORCED CONCRETE	REINFORCED CONCRETE	REINFORCED CONCRETE		
							CLASS III	CLASS III	CLASS III		
							12-INCH	15-INCH	36-INCH	520.8000 CONCRETE COLLAR	
							LF	LF	LF	FOR PIPE EACH	
0010	1	-	2	739.90	739.40	0.0172	29	-	-	-	-
	2	-	3	739.30	738.40	0.0194	46	-	-	-	-
	3	-	4	738.15	737.60	0.0203	-	27	-	-	-
	5	-	6	739.80	739.60	0.0200	10	-	-	-	-
	6	-	7	739.35	738.50	0.0210	-	40	-	-	-
	7	-	8	732.89	732.00	0.0125	-	-	71	-	-
	EX	-	7	733.21	732.89	0.0320	-	-	10	1	-
PROJECT TOTAL							85	67	81	1	

STORM SEWER STRUCTURES																	
CATEGORY	STRUCTURE NUMBER	*STATION	*OFFSET	611.0530	611.0624	611.0639	611.2006	611.3004	611.3230	SPV.0060	522.1036	06. SADDLE	633.5200	RIM ELEVATION FT	INVERT ELEVATION FT	**DEPTH FT	COMMENTS
				MANHOLE	INLET	INLET	MANHOLES	INLETS			APRON ENDWALLS		MARKERS				
				COVERS TYPE J EACH	COVERS TYPE H EACH	COVERS TYPE H-S EACH	6-FT DIAMETER EACH	4-FT DIAMETER EACH	INLETS 2x3-FT EACH		FOR CULVERT PIPE REINFORCED CONCRETE		CULVERT END EACH				
0010	1	10+62.24	21.27' LT	-	1	-	-	1	-	-	-	-	-	744.63	739.90	3.90	-
	2	10+39.59	37.04' LT	-	-	1	-	1	-	-	-	-	-	744.12	739.30	3.98	-
	3	9+98.09	43.37' LT	-	-	1	-	1	-	-	-	-	-	744.10	738.15	5.14	-
	4	9+82.03	22.66' LT	-	1	-	-	-	-	1	-	-	-	744.74	735.00	8.74	-
	5	10+46.52	21.05' RT	-	-	1	-	-	1	-	-	-	-	744.53	739.80	3.89	-
	6	10+35.94	20.93' RT	-	-	1	-	1	-	-	-	-	-	744.52	739.35	4.36	-
	7	9+93.43	28.61' RT	1	-	-	1	-	-	-	-	-	-	743.98	732.89	10.18	-
	8	10+47.37	82.90' RT	-	-	-	-	-	-	-	1	1	-	-	729.50	-	-
PROJECT TOTALS				1	2	4	1	4	1	1	1	1	1				

*STATION & OFFSET TO CENTER OF STRUCTURE UNLESS OTHERWISE NOTED IN THE PLANS
** DEPTH = RIM ELEV - COVER HT - 6 INCH ADJ RING HT - INVERT ELEV - PIPE THICKNESS

3

MAINTENANCE AND REPAIR OF HAUL ROADS		
01. 2720-09-71		
CATEGORY	LOCATION	618.0100
0030	PROJECT	1
PROJECT TOTALS		1

			MGS GUARDRAIL			NOTES
			614.2300 MGS GUARDRAIL 3	614.2350 MGS GUARDRAIL SHORT RADIUS	614.2610 MGS GUARDRAIL TERMINAL EAT	
CATEGORY	STATION	LOCATION	LF	LF	EACH	
0010	9+46.91 - 10+00.00	RT	-	-	1	R=28.0' / 7 CRT POSTS
	10+00.00 - 11+06.15	RT	100	-	-	
	11+06.15 - 11+59.39	RT	-	-	1	
	9+02.06 - 9+49.21	LT	-	-	1	
	9+49.21 - 9+72.84	LT	25	-	-	
	9+72.84 - 4+66.11'CC'	LT/RT	-	44	-	
	3+84.79'CC' - 4+39.94'CC'	RT	-	-	1	
	4+39.94'CC' - 4+66.11'CC'	RT	25	-	-	
PROJECT TOTALS			150	44	4	

3

FINISHING ITEMS							
		625.0500 SALVAGED TOPSOIL	627.0200 MULCHING	629.0210 FERTILIZER TYPE B	630.0130 SEEDING MIXTURE NO. 30	630.0200 SEEDING TEMPORARY	630.0500 SEED WATER
CATEGORY	STATION - STATION	SY	SY	CWT	LB	LB	MGAL
0010	ENTIRE PROJECT	1070	1070	0.7	47.9	115.2	24.1
	UNDISTRIBUTED QTY	268	268	0.2	12.0	28.8	6.1
PROJECT TOTALS		1338	1338	0.9	59.9	144.0	30.2

EROSION CONTROL																
			628.1104	645.0120	628.1504	628.1520	628.1530.S	628.1535.S	628.2004				628.1905	628.1910		
			EROSION	GEOTEXTILE	SILT	SILT FENCE	SILT	SILT FENCE	EROSION	SPV.0180.01	628.7005	628.7015		MOBILIZATIONS	MOBILIZATONS	
			BALES	TYPE HR	FENCE	MAINTENANCE	FENCE	HEAVY	MAT	ENHANCED	INLET	INLET	628.7570	EROSION	EMERGENCY	
CATEGORY	STATION	LT/RT	EACH	SY	LF	LF	DUTY	DUTY	CLASS I	TURBIDITY	PROTECTION	PROTECTION	ROCK	EROSION	EROSION	
0010	PROJECT LENGTH		10	20	110	110	250	250	1185	406	6	6	68	4	2	REMARKS
	UNDISTRIBUTED		2	4	85	85	115	115	60	-	2	2	10	-	-	-
PROJECT TOTAL			12	24	195	195	365	365	1245	406	8	8	78	4	2	

3

		TRAFFIC CONTROL							
		643.0420				643.0705		643.0900	
		APPROX.	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL
		SERVICE	BARRICADES	WARNING LIGHTS	WARNING LIGHTS	WARNING LIGHTS	WARNING LIGHTS	WARNING LIGHTS	WARNING LIGHTS
		PERIOD	TYPE III	TPE A&E	TPE A&E	TPE A&E	TPE A&E	TPE A&E	TPE A&E
CATEGORY	LOCATION	DAYS	QTY.	DAYS	QTY.	DAYS	QTY.	DAYS	QTY.
0010	ENTIRE PROJECT	117	35	4095	44	5148	29	3393	
				410		522		342	
PROJECT TOTALS				4505		5670		3735	

3

STAKING ITEMS											
				650.4000	650.4500	650.5000	650.5500	650.6501	650.9911	650.9920	
				CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	
				STAKING	STAKING	STAKING	STAKING	STAKING	STAKING	STAKING	
				STORM SEWER	SUBGRADE	BASE	CURB GUTTER AND	STRUCTURE LAYOUT	SUPPLEMENTAL CONTROL	SLOPE STAKES	
CATEGORY	ROADWAY	STATION	LOCATION	EACH	LF	LF	LF	EACH	EACH	LF	REMARKS
0010	CAMPBELL DR	9+00 - 11+65	LT&RT	6	265	265	408	1	.	265	-
	CAMPELL CT PROJECT 27200571	361 501	LT RT	2	140	140	294	-	-	140	
				-	-	-	-	-	1	-	
PROJECT TOTALS				8	405	405	702	1	1	405	

SAWING					
		6900150	6900250		
		SAWING	SAWING		
		ASPALT	CONCRETE		
CATEGOR	STATION	LOCATION	LF	LF	REMARKS
0010	900 925	LT	27	25	
	925	LTRT	38	25	TRANVERSE
	1165	LTRT	40	5	TRANVERSE
	361 375	RT	16	25	-
	375	LTRT	38	25	TRANVERSE
PROJECT TOTALS			159	15	

SPECIALS			
TEMPORAR			
WATER			
IERSION			
SP006005			
CATEGOR	LOCATION	EAC	REMARKS
0010	LT RT	1	P670775
		1	

INSULATION BOARD POLYSTYRENE

612.0902.S 2-INCH SY						REMARKS
CATEGORY	STATION	TO	STATION	LOCATION		
0030	9+68	-	10+33	RT	225	ABOVE AND BELOW WATER MAIN
		-				
TOTAL 0030					225	

REMOVE EXISTING GATE VALVE

SPV.0060.02 REMOVE EXISTING GATE VALVE EACH				REMARKS
CATEGORY	STATION	LOCATION		
0030	10+93	RT	1	
0030	10+95	RT	1	
0030	11+06	RT	1	
TOTAL 0030			3	

BUTTERFLY VALVE AND BOX 12-INCH

SPV.0060.04 BUTTERFLY VALVE AND BOX 12-INCH EACH				REMARKS
CATEGORY	STATION	LOCATION		
0030	9+35	12.9' RT	1	
0030	11+40	10.0' RT	1	
TOTAL 0030			2	

EXPLORATORY EXCAVATION

SPV.0060.01 EXPLORATORY EXCAVATION EACH						REMARKS
CATEGORY	STATION	TO	STATION	LOCATION		
0030	8+96.21	-	11+65	LT & RT	1	UNDISTRIBUTED
TOTAL 0030					1	

CONNECT TO EXISTING WATER MAIN

SPV.0060.03 CONNECT TO EXISTING WATER MAIN EACH				REMARKS
CATEGORY	STATION	LOCATION		
0030	9+35	12.9' RT	1	
0030	11+40	10.0' RT	1	
TOTAL 0030			2	

WATER MAIN

CATEGORY	STATION	TO	STATION	LOCATION	SPV.0090.01	SPV.0090.02	REMARKS
					WATER MAIN HDPE 14-INCH LF	WATER MAIN C900 12-INCH LF	
0030	9+35	-	11+40	RT	200		
0030	9+35			RT		6	AT CONNECTION FOR VALVE
0030	11+40			RT		6	AT CONNECTION FOR VALVE
TOTAL 0030					200	12	

CRUSHED ROCK FOR PIPE STABILIZATION

CATEGORY	STATION	TO	STATION	LOCATION	SPV.0195.01	REMARKS
					CRUSHED ROCK FOR PIPE STABILIZATION TON	
0030	9+35	-	11+40	RT	50	UNDISTRIBUTED
TOTAL 0030					50	

SECTION LINE		SECTION CORNER SYMBOL		R/W MONUMENT (TO BE SET)	
QUARTER LINE		SECTION CORNER MONUMENT		NON-MONUMENTED R/W POINT	
SIXTEENTH LINE		GEODETTIC SURVEY MONUMENT		FOUND IRON PIN (1-INCH UNLESS NOTED)	
NEW REFERENCE LINE		SIXTEENTH CORNER MONUMENT			
NEW R/W LINE					
EXISTING R/W OR HE LINE					
PROPERTY LINE					
LOT, TIE & OTHER MINOR LINES		SIGN		OFF-PREMISE SIGN	
SLOPE INTERCEPT					
CORPORATE LIMITS					
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC ETC)		ELECTRIC POLE		COMPENSABLE	NON-COMPENSABLE
NEW R/W (FEE OR HE) (HATCHING VARIES BY OWNER)		TELEPHONE POLE			
TEMPORARY LIMITED EASEMENT AREA		PEDESTAL (LABEL TYPE) (TV, TEL, ELEC, ETC.)			
EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)		ACCESS RESTRICTED BY ACQUISITION			
TRANSMISSION STRUCTURES		NO ACCESS (BY STATUTORY AUTHORITY)			
BUILDING TO BE REMOVED		ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)			
BRIDGE		NO ACCESS (NEW HIGHWAY)			
CULVERT		PARCEL NUMBER		UTILITY NUMBER	
		PARALLEL OFFSETS			

WATER	W
GAS	G
TELEPHONE	T
OVERHEAD TRANSMISSION LINES	OH
ELECTRIC	E
CABLE TELEVISION	TV
FIBER OPTIC	FO
SANITARY SEWER	SN
STORM SEWER	SS
ELECTRIC TOWER	<input checked="" type="checkbox"/>

ACCESS RIGHTS	AR	POINT OF COMPOUND CURVE	PCC	Y = 198559 251
ACRES	AC	POINT OF INTERSECTION	PI	X = 723785 129
AHEAD	AH	PROPERTY LINE	PL	779.806 FEET NORTH AND 1569 970
ALUMINUM	ALUM	RECORDED AS	(100')	FEET EAST OF THE WEST QUARTER
AND OTHERS	ET AL	REEL / IMAGE	R/I	CORNER OF SECTION 36, T8N, R20E
BACK	BK	REFERENCE LINE	R/L	
BLOCK	BLK	REMAINING	REM	
CENTERLINE	C/L	RESTRICTIVE DEVELOPMENT	RDE	
CERTIFIED SURVEY MAP	CSM	EASEMENT		
CONCRETE	CONC	RIGHT	RT	
COUNTY	CO	RIGHT OF WAY	R/W	
COUNTY TRUNK HIGHWAY	CTH	SECTION	SEC	
DISTANCE	DIST	SEPTIC VENT	SEPV	
CORNER	COR	SQUARE FEET	SF	
DOCUMENT NUMBER	DOC	STATE TRUNK HIGHWAY	STH	
EASEMENT	EASE	STATION	STA	
EXISTING	EX	TELEPHONE PEDESTAL	TP	
GAS VALVE	GV	TEMPORARY LIMITED	TLE	
GRID NORTH	GN	EASEMENT		
HIGHWAY EASEMENT	HE	TRANSPORTATION PROJECT PLAT	TPP	
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH	
LAND CONTRACT	LC	VOLUME	V	
LEFT	LT			
MONUMENT	MON			
NATIONAL GEODETIC SURVEY	NGS			
NUMBER	NO			
OUTLOT	OL			
PAGE	P			
POINT OF TANGENCY	PT			
PERMANENT LIMITED	PLE			
EASEMENT				
POINT OF BEGINNING	POB			
POINT OF CURVATURE	PC			

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ / DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

INFORMATION FOR THE BASIS OF EXISTING HIGHWAY RIGHT-OF-WAY POINTS OF REFERENCE AND ACCESS CONTROL ARE LISTED ON THE DETAIL PAGES



LAYOUT

SCALE 0 1000 FEET

THIS PLAT IS A GRAPHIC REPRESENTATION AND IS FOR
REFERENCE PURPOSES ONLY. DEEDS MUST BE CHECKED TO
DETERMINE PROPERTY BOUNDARIES AND ACCESS RIGHTS.

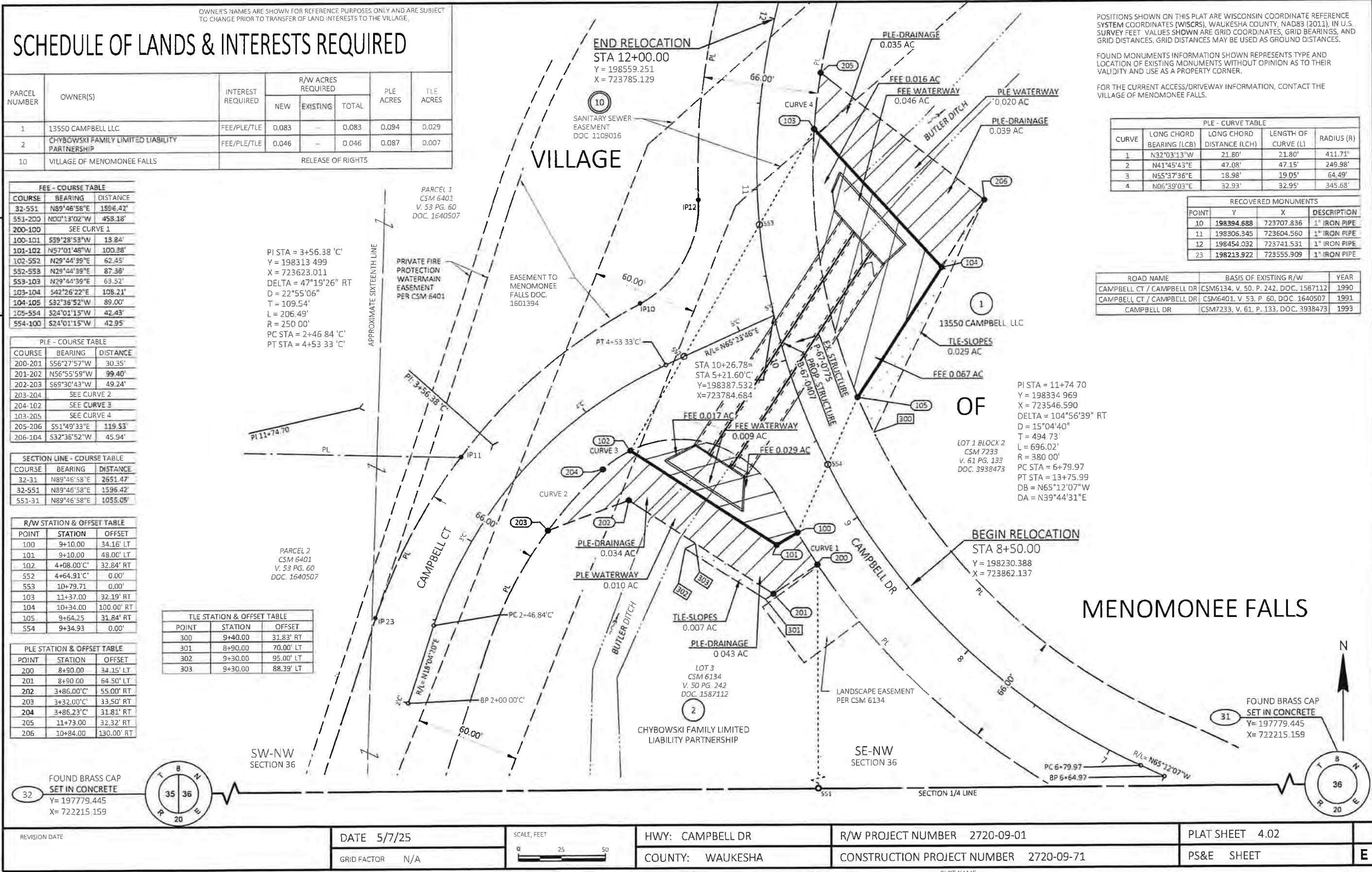
R/W PROJECT NUMBER 2720-09-01	SHEET NUMBER	TOTAL SHEETS
FEDERAL PROJECT NUMBER 2720-09-01	4.01	2
<p>PLAT OF RIGHT OF WAY REQUIRED FOR</p> <p>V MENOMONEE FALLS, CAMPBELL DR</p> <p>BRIDGE OVER BUTLER DITCH</p>		
CAMPBELL DR	WAUKESHA COUNTY	
CONSTRUCTION PROJECT NUMBER 2720-09-71		

Y = 198230.388
X = 723862.137
450.943 FEET NORTH AND 1646.978
FEET EAST OF THE WEST QUARTER
CORNER OF SECTION 36, T8N, R20E

James Z. Carr 5-7-2025
(Signature) (Date)

ACCEPTED FOR
VILLAGE OF MENOMONEE FALLS

DATE: 6/2/25 [Signature]
(Signature)



OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND INTERESTS TO THE VILLAGE.

SCHEDULE OF LANDS & INTERESTS REQUIRED						
PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	R/W ACRES REQUIRED			TLE ACRES
			NEW	EXISTING	TOTAL	
1	13550 CAMPBELL LLC	FEE/PLE/TLE	0.083	-	0.083	0.094
2	CHYBOWSKI FAMILY LIMITED LIABILITY PARTNERSHIP	FEE/PLE/TLE	0.046	-	0.046	0.087
10	VILLAGE OF MENOMONEE FALLS	RELEASE OF RIGHTS				

FEE - COURSE TABLE		
COURSE	BEARING	DISTANCE
32-551	N89°46'58"E	1596.42'
551-200	N00°13'02"W	458.18'
200-100	SEE CURVE 1	
100-101	S59°28'53"W	13.84'
101-102	N57°01'46"W	100.38'
102-552	N29°44'39"E	62.45'
552-553	N29°44'39"E	87.36'
553-103	N29°44'39"E	63.52'
103-104	S42°26'22"E	108.21'
104-105	S32°36'52"W	89.00'
105-554	S24°01'15"W	42.43'
554-100	S24°01'15"W	42.95'

PLE - COURSE TABLE		
COURSE	BEARING	DISTANCE
200-201	S56°27'57"W	30.35'
201-202	N56°55'59"W	99.40'
202-203	S69°30'43"W	49.24'
203-204	SEE CURVE 2	
204-102	SEE CURVE 3	
103-205	SEE CURVE 4	
205-206	S51°49'33"E	119.53'
206-104	S32°36'52"W	45.94'

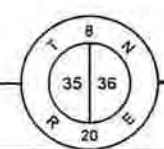
SECTION LINE - COURSE TABLE		
COURSE	BEARING	DISTANCE
32-31	N89°46'58"E	2651.47'
32-551	N89°46'58"E	1596.42'
551-31	N89°46'58"E	1055.05'

R/W STATION & OFFSET TABLE		
POINT	STATION	OFFSET
100	9+10.00	34.16' LT
101	9+10.00	48.00' LT
102	4+08.00'C	32.84' RT
552	4+64.91'C	0.00'
553	10+79.71	0.00'
103	11+37.00	32.19' RT
104	10+34.00	100.00' RT
105	9+64.25	31.84' RT
554	9+34.93	0.00'

PLE STATION & OFFSET TABLE		
POINT	STATION	OFFSET
200	8+90.00	34.15' LT
201	8+90.00	64.50' LT
202	3+86.00'C	55.00' RT
203	3+32.00'C	33.50' RT
204	3+86.23'C	31.81' RT
205	11+73.00	32.32' RT
206	10+84.00	130.00' RT

TLE STATION & OFFSET TABLE		
POINT	STATION	OFFSET
300	9+40.00	31.83' RT
301	8+90.00	70.00' LT
302	9+30.00	95.00' LT
303	9+30.00	88.39' LT

32 FOUND BRASS CAP SET IN CONCRETE
Y= 197779.445
X= 722215.159



SW-NW SECTION 36

SE-NW SECTION 36

31 FOUND BRASS CAP SET IN CONCRETE
Y= 197779.445
X= 722215.159

REVISION DATE	DATE 5/7/25	SCALE, FEET 0 25 50	HWY: CAMPBELL DR	R/W PROJECT NUMBER 2720-09-01	PLAT SHEET 4.02
	GRID FACTOR N/A		COUNTY: WAUKESHA	CONSTRUCTION PROJECT NUMBER 2720-09-71	PS&E SHEET

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), WAUKESHA COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

FOUND MONUMENTS INFORMATION SHOWN REPRESENTS TYPE AND LOCATION OF EXISTING MONUMENTS WITHOUT OPINION AS TO THEIR VALIDITY AND USE AS A PROPERTY CORNER.

FOR THE CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE VILLAGE OF MENOMONEE FALLS.

PLE - CURVE TABLE				
CURVE	LONG CHORD BEARING (LCB)	LONG CHORD DISTANCE (LCH)	LENGTH OF CURVE (L)	RADIUS (R)
1	N32°03'13"W	21.80'	21.80'	411.71'
2	N41°45'43"E	47.08'	47.15'	249.98'
3	N55°37'36"E	18.98'	19.05'	64.49'
4	N06°39'03"E	32.93'	32.95'	345.68'

RECOVERED MONUMENTS			
POINT	Y	X	DESCRIPTION
10	198394.688	723707.836	1" IRON PIPE
11	198306.345	723604.560	1" IRON PIPE
12	198454.032	723741.531	1" IRON PIPE
23	198213.922	723555.909	1" IRON PIPE

ROAD NAME	BASIS OF EXISTING R/W	YEAR
CAMPBELL CT / CAMPBELL DR	CSM6134, V. 50, P. 242, DOC. 1587112	1990
CAMPBELL CT / CAMPBELL DR	CSM6401, V. 53, P. 60, DOC. 1640507	1991
CAMPBELL DR	CSM7233, V. 61, P. 133, DOC. 3938473	1993

PI STA = 11+74.70
Y = 198334.969
X = 723546.590
DELTA = 104°56'39" RT
D = 15°04'40"
T = 494.73'
L = 696.02'
R = 380.00'
PC STA = 6+79.97
PT STA = 13+75.97
DB = N65°12'07"W
DA = N39°44'31"E

PI STA = 3+56.38 'C'
Y = 198313.499
X = 723623.011
DELTA = 47°19'26" RT
D = 22°55'06"
T = 109.54'
L = 206.49'
R = 250.00'
PC STA = 2+46.84 'C'
PT STA = 4+53.33 'C'

PARCEL 1
CSM 6401
V. 53 PG. 60
DOC. 1640507

PRIVATE FIRE PROTECTION WATERMAIN EASEMENT PER CSM 6401

EASEMENT TO MENOMONEE FALLS DOC. 1601394

STA 10+26.78 = STA 5+21.60 'C'
Y = 198387.532
X = 723784.684

LOT 3
CSM 6134
V. 50 PG. 242
DOC. 1587112

LANDSCAPE EASEMENT PER CSM 6134

CHYBOWSKI FAMILY LIMITED LIABILITY PARTNERSHIP

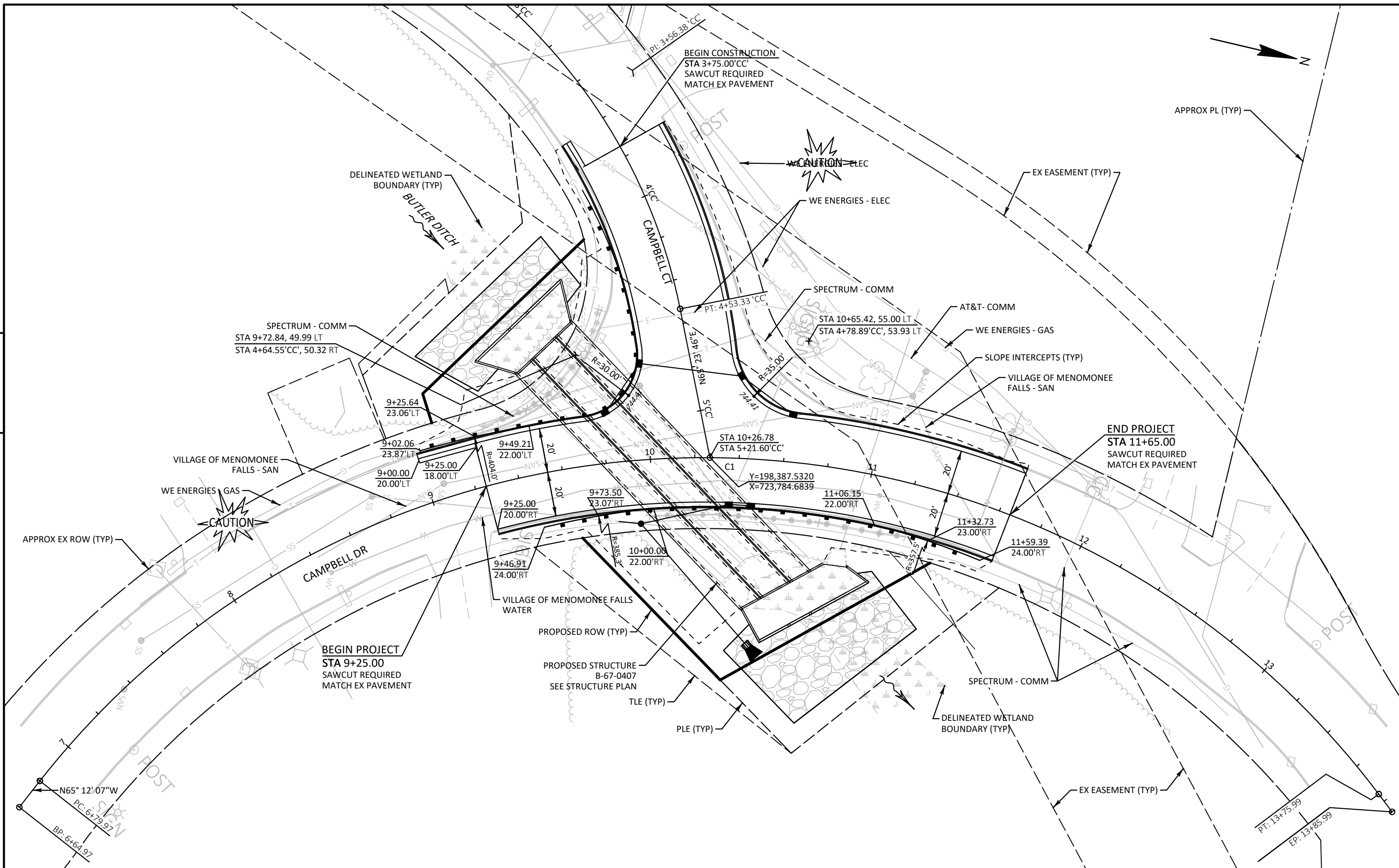
13550 CAMPBELL LLC

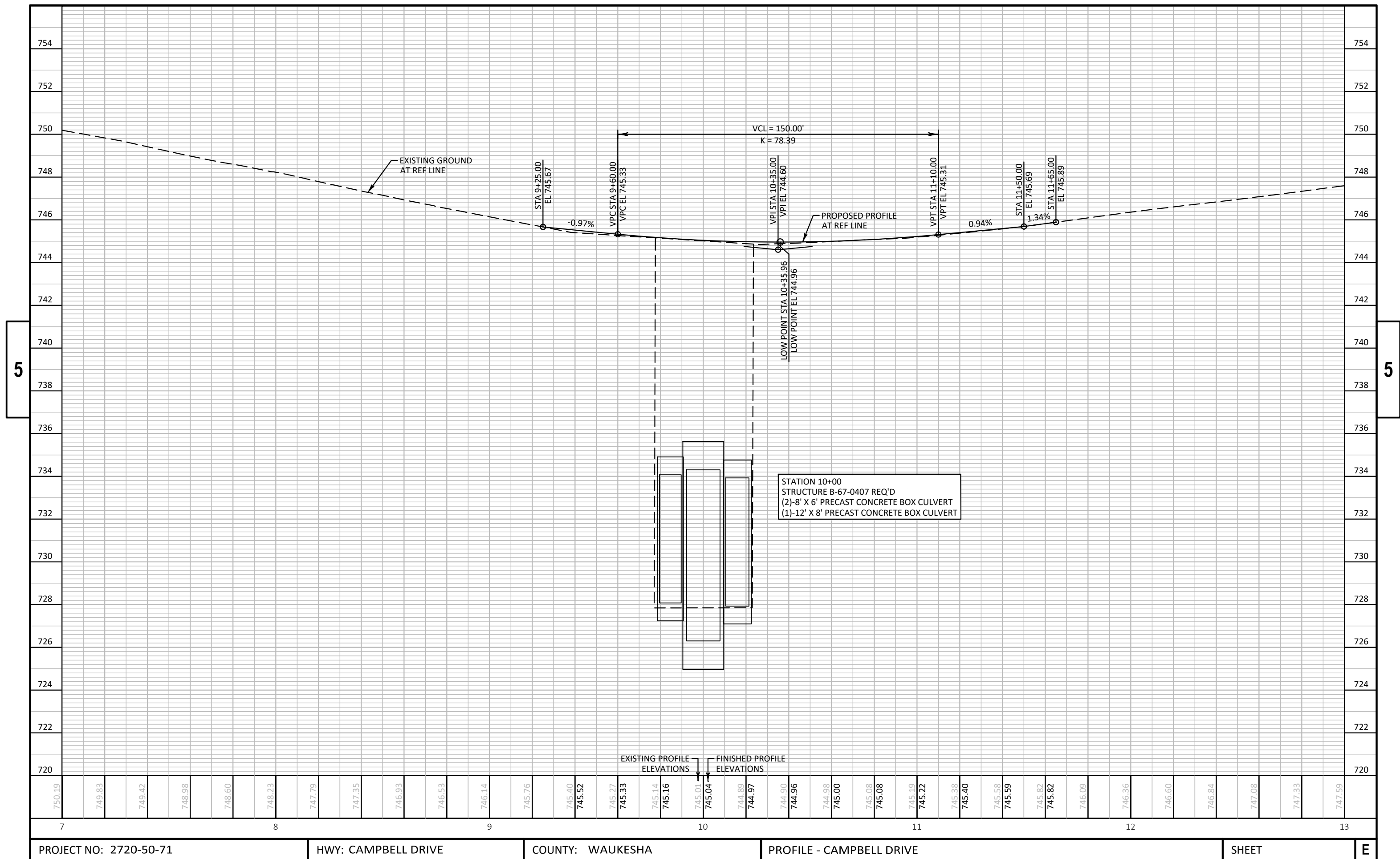
LOT 1 BLOCK 2
CSM 7233
V. 61 PG. 133
DOC. 3938473

MENOMONEE FALLS

VILLAGE

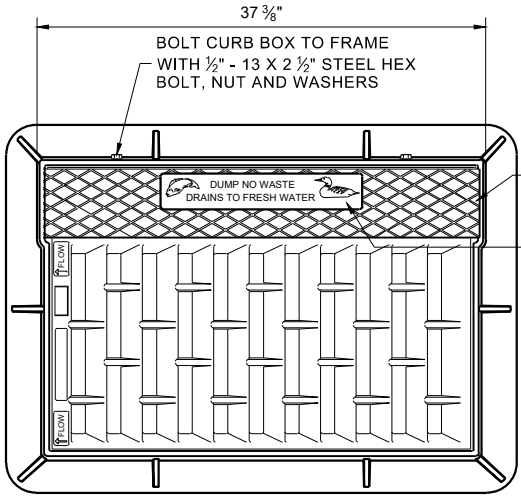
OF





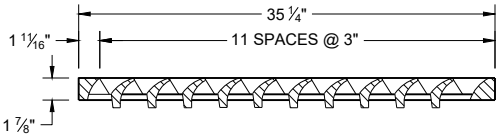
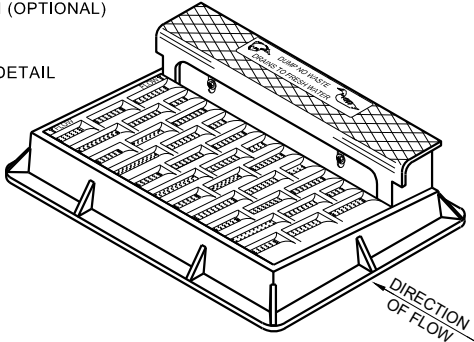
Standard Detail Drawing List

08A05-22A	INLET COVERS TYPE A, H, A-S, H-S & Z
08A05-22E	INLET COVER TYPE BW, MANHOLE COVERS, TYPE K, J, J-S, L & M
08B09-04	MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT, 8-FT, 9-FT, 10-FT DIAMETER
08C06-03	INLETS 3-FT AND 4-FT DIAMETER
08C07-03	INLETS 2X2-FT, 2X2.5-FT, 2X3-FT, 2.5X3-FT & 2X3.5-FT
08D01-24A	CONCRETE CURB & GUTTER
08D01-24B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-08	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGITUDINAL JOINTS
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B53-03A	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03B	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03C	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03D	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03E	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03F	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03G	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03H	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-03I	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C02-09C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

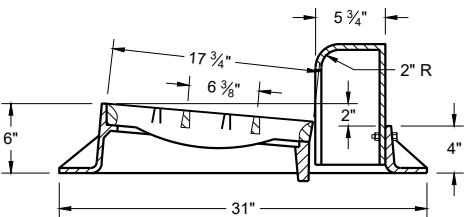
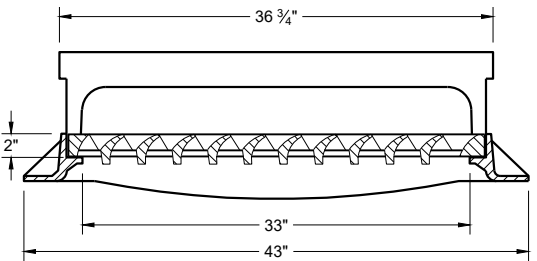
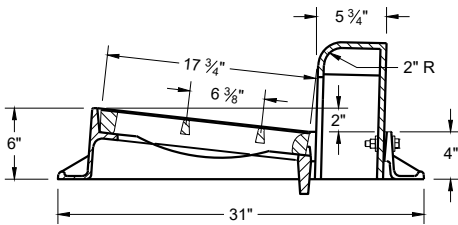
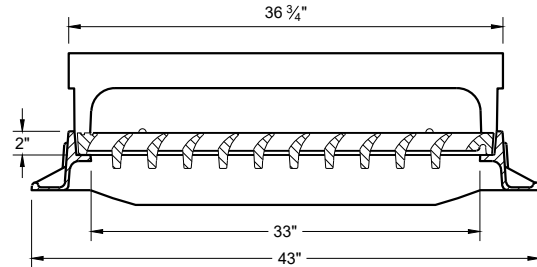


NOTE: EITHER CASTING IS ACCEPTABLE

TYPE "C" CHECKERED TOP DESIGN (OPTIONAL)
SEE LOGO DETAIL

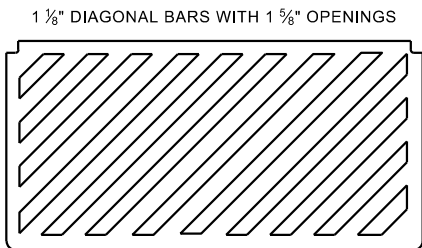


NOTE: CURB BOX HEIGHT ADJUSTABLE 6" - 9"

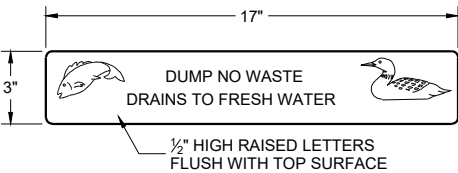


TYPE "H"

NOTE: EITHER CASTING IS ACCEPTABLE



SPECIAL GRATE FOR TYPE "H" COVER
(MEASURES 35" X 17 3/4" X 2")
(NOTED AS TYPE H-S ON DRAINAGE TABLE)



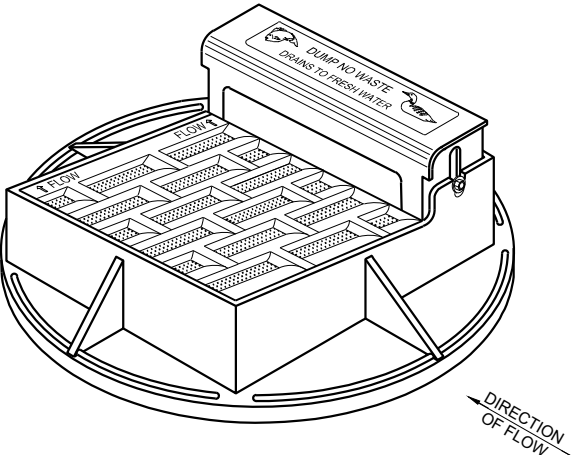
LOGO DETAIL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

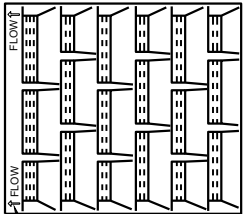
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR CATCH BASIN, MANHOLE AND INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

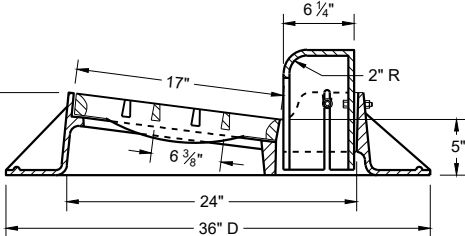
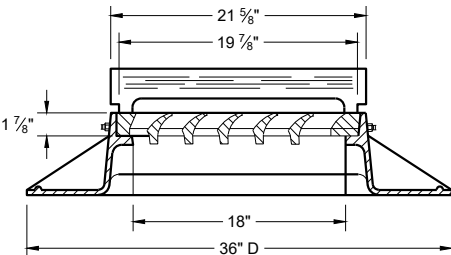
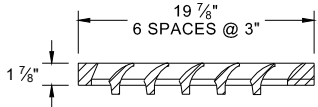


NOTE: CURB BOX HEIGHT ADJUSTABLE 6" - 9"

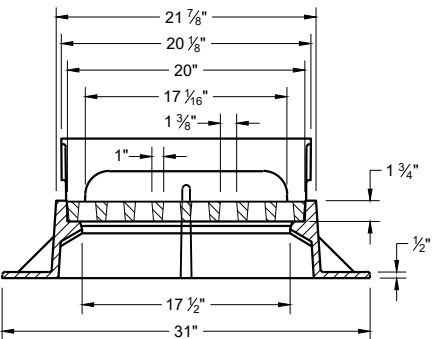
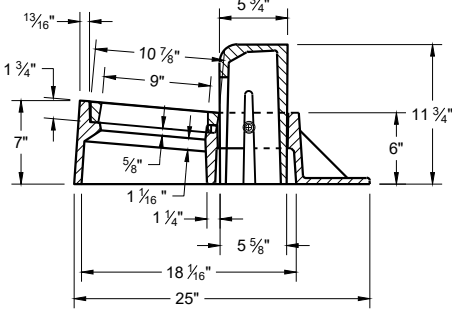
NOTE: EITHER CASTING IS ACCEPTABLE



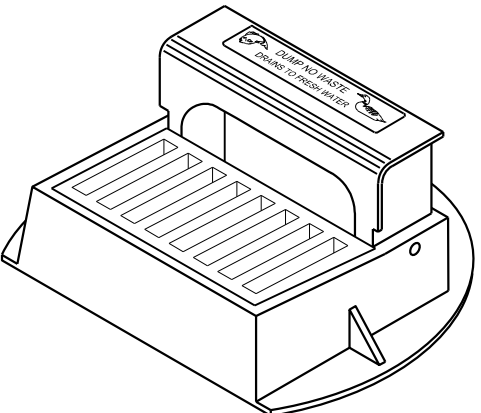
DIRECTION OF FLOW ARROWS



TYPE "A"



TYPE "Z"



**INLET COVERS
TYPES A, H, A-S, H-S AND Z**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

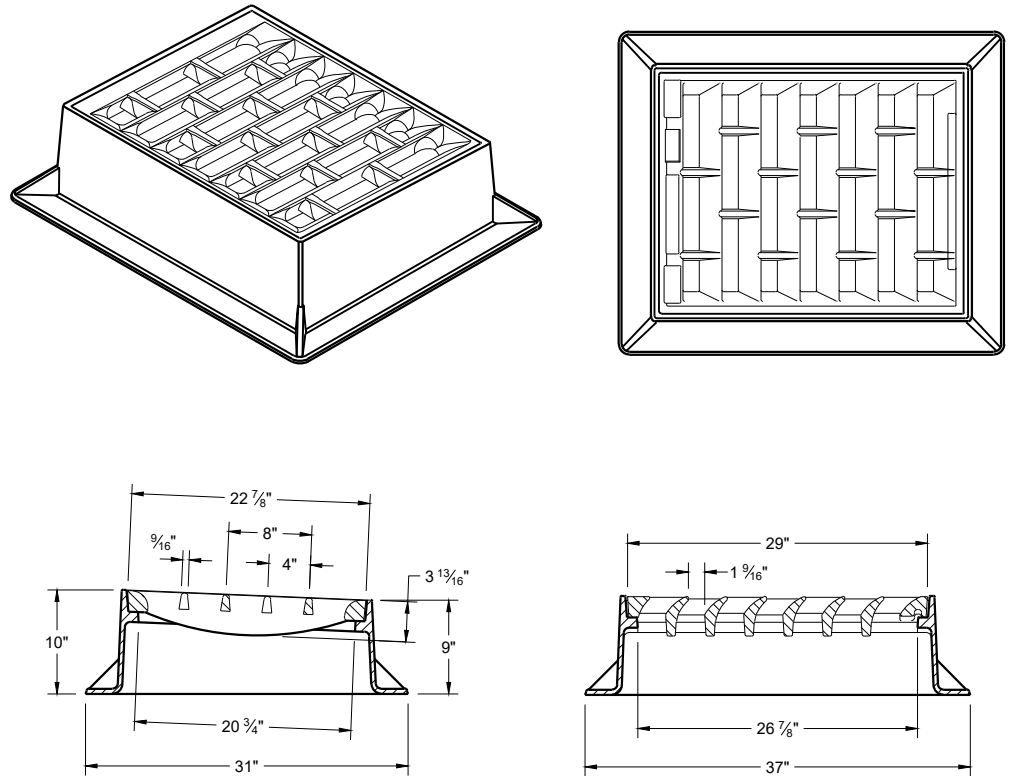
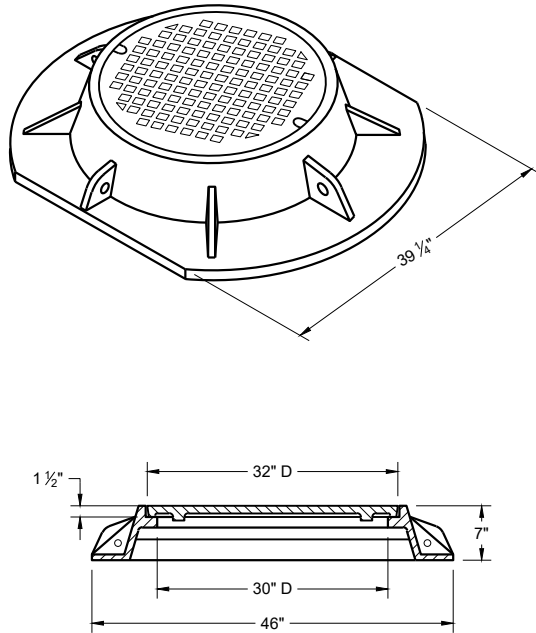
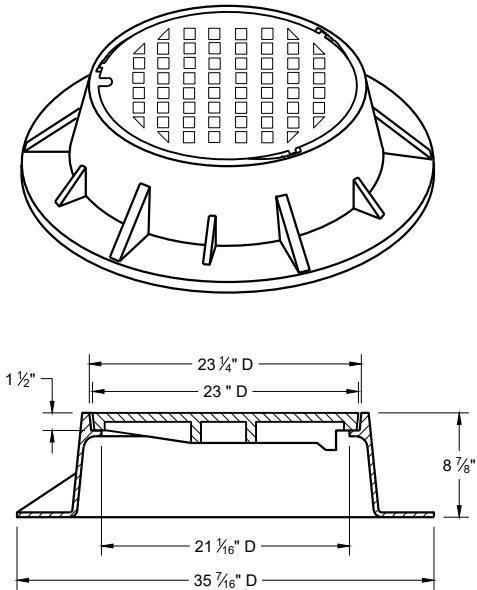
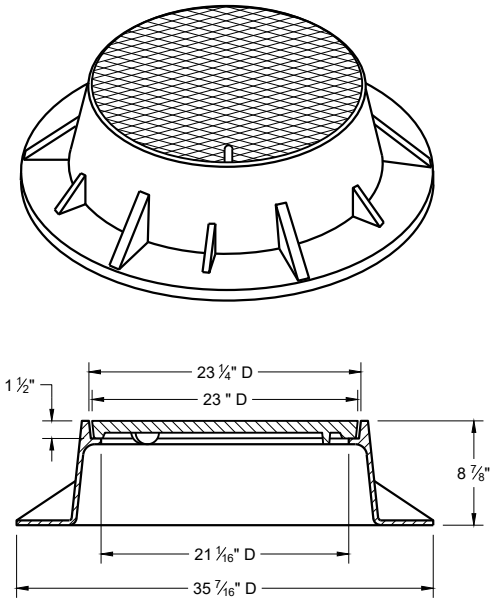
APPROVED
February 2025 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

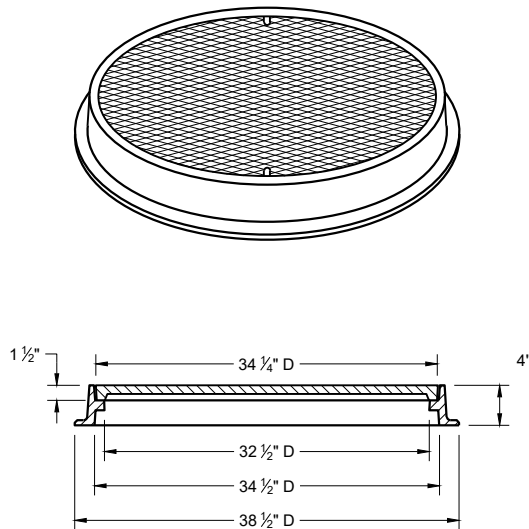
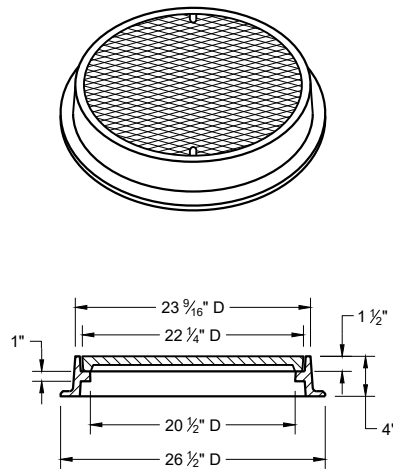
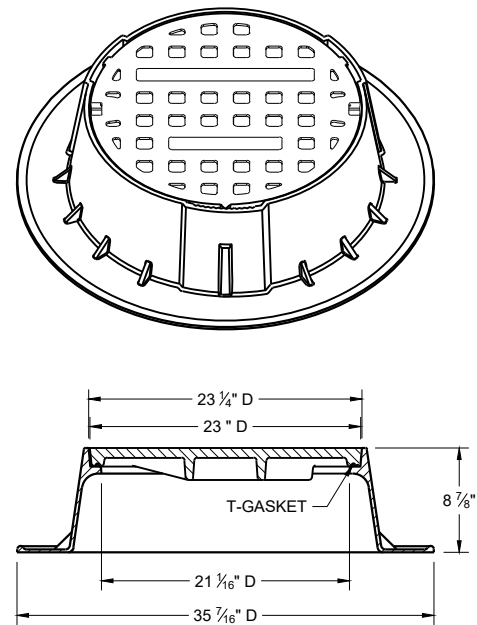
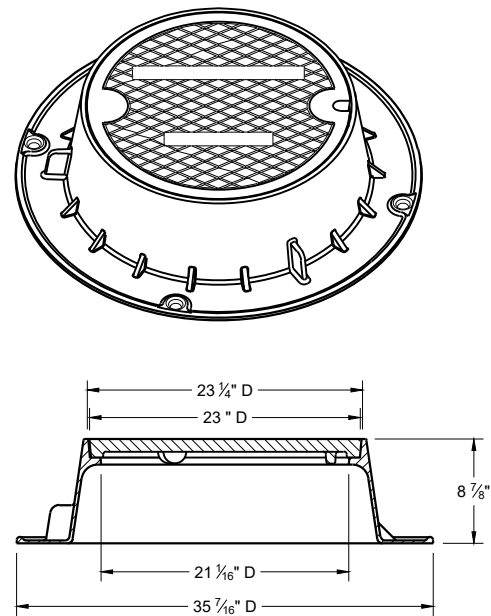
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR MANHOLE COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.



TYPE "K"

INLET COVER TYPE "BW"



TYPE "J"

NOTE: EITHER CASTING IS ACCEPTABLE

TYPE "J" SPECIAL

TYPE "B" NON-ROCKING SELF-SEAL LID (NOTED AS TYPE J-S ON THE DRAINAGE TABLE)

NOTE: EITHER CASTING IS ACCEPTABLE

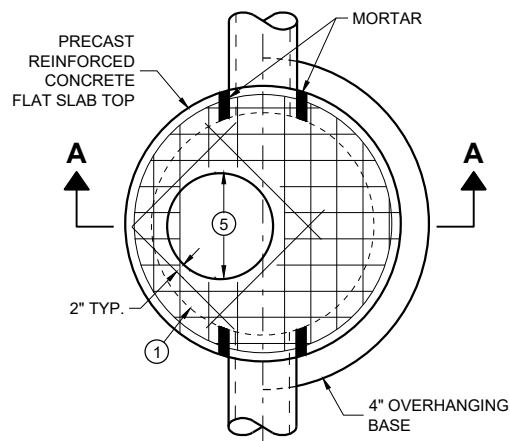
TYPE "L"

TYPE "M"

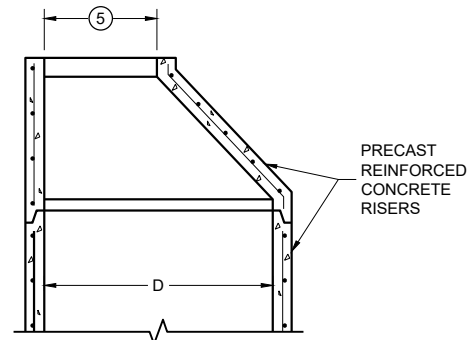
INLET COVERS TYPES BW
MANHOLE COVERS TYPES K,
J, J-S, L, AND M

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

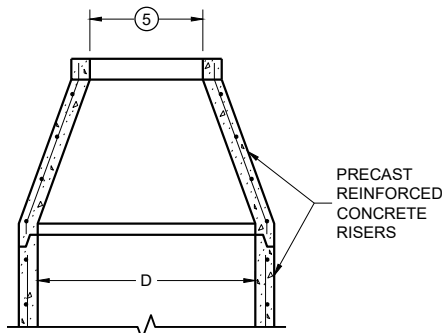
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FHWA UNIT SUPERVISOR



PLAN VIEW
CIRCULAR OPENING



OPTIONAL PRECAST
REINFORCED CONCRETE
ECCENTRIC TOP



OPTIONAL PRECAST
REINFORCED CONCRETE
CONCENTRIC TOP

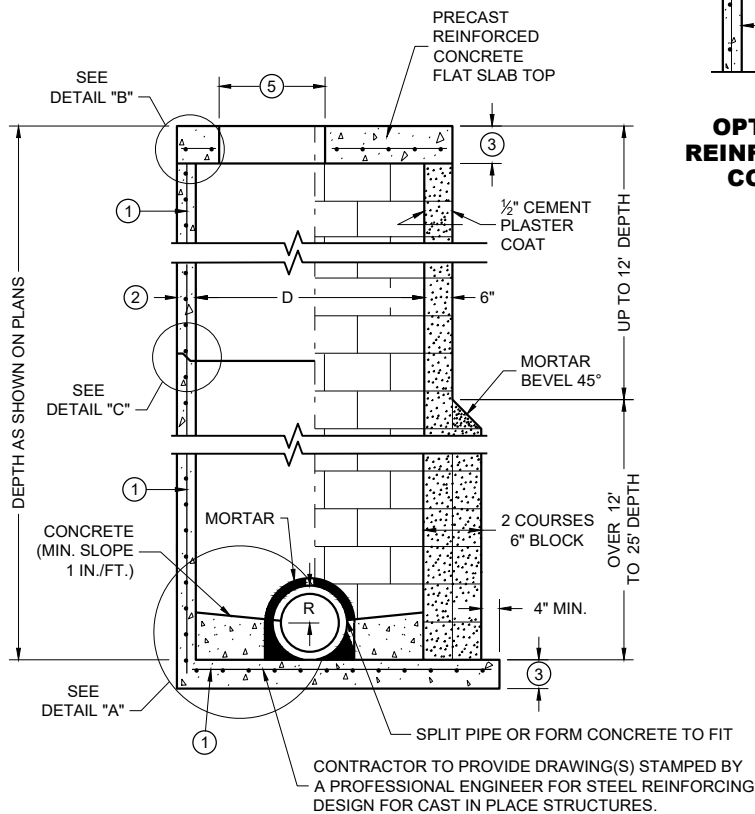
MANHOLE COVER OPENING MATRIX

MANHOLE COVER OPENING SIZE (FT.)	MANHOLE COVER TYPE	C	ALL JS	K	L	M
2 DIA.	5	X	X		X	
3 DIA.				X		X

PIPE MATRIX

MANHOLE SIZE (DIA.)	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES		MINIMUM WALL THICKNESS (IN)	MINIMUM PRECAST FLAT SLAB TOP AND BASE THICKNESS
	180° SEPARATION (IN)	90° SEPARATION (IN)		
3-FT	15	12	4	6
4-FT	24	18	4	6
5-FT	36	24	5	8
6-FT	42	36	6	8
7-FT	48	36/42 *	7	8
8-FT	60	42	8	8
9-FT	66	54	9	10
10-FT	72	60	10	10

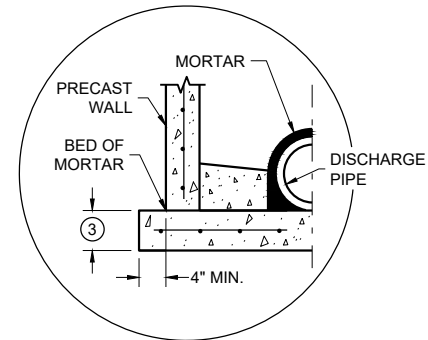
*A 36" PIPE AND A 42" PIPE CAN BE PLACED WITHIN 90 DEGREES.
SEE MINIMUM HORIZONTAL PIPE SEPARATION DETAIL.



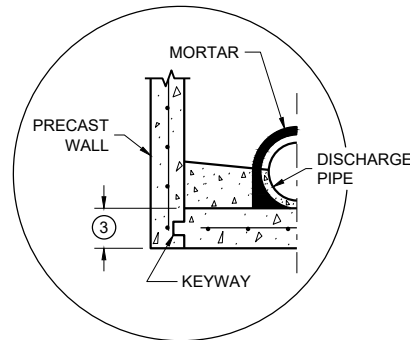
SECTION A - A

PRECAST REINFORCED
CONCRETE WITH
MONOLITHIC BASE

CONCRETE BLOCK WITH
CAST IN PLACE OR
PRECAST REINFORCED
CONCRETE BASE

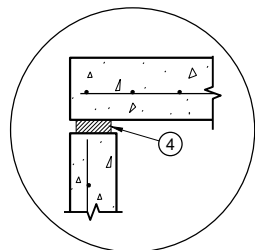


SEPARATE PRECAST REINFORCED
CONCRETE BASE OPTION

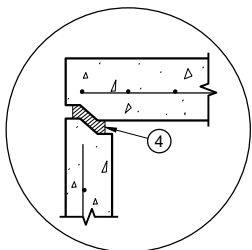


PRECAST REINFORCED CONCRETE
WITH INTEGRAL BASE OPTION

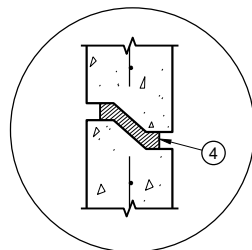
DETAIL "A"



TOP WITH PLAIN
END JOINT



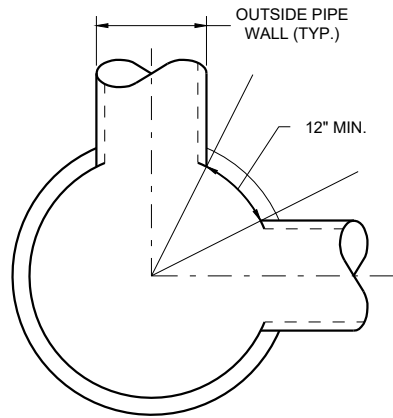
TOP WITH TONGUE
AND GROOVE JOINT



RISER WITH TONGUE
AND GROOVE JOINT

DETAIL "B"

DETAIL "C"



MINIMUM HORIZONTAL
PIPE SEPARATION

DETAIL "D"

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST MANHOLE UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONCRETE CONE TOPS (ECCENTRIC OR CONCENTRIC) OR PRECAST REINFORCED CONCRETE FLAT SLAB TOPS MAY BE USED ON CONCRETE BLOCK STRUCTURES.

ECCENTRIC CONE TOPS MAY BE USED ON ALL STRUCTURES. CONCENTRIC CONE TOPS SHALL BE USED ONLY ON STRUCTURES 5 FEET OR LESS IN DEPTH UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

STEPS MEETING AASHTO M199 AND THE FOLLOWING REQUIREMENTS SHALL BE INSTALLED IN ALL STRUCTURES OVER 5 FEET IN DEPTH: 16 INCH C-C MAXIMUM SPACING; PROJECT A MINIMUM CLEAR DISTANCE OF 4 INCHES FROM THE WALL AT THE POINT OF EMBEDMENT; MINIMUM LENGTH OF 10 INCHES; MINIMUM WALL EMBEDMENT OF 3 INCHES. FERROUS METAL STEPS NOT PAINTED OR TREATED TO RESIST CORROSION SHALL HAVE A MINIMUM CROSS SECTIONAL IMENSION OF 1 INCH.

STEPS OF APPROVED POLYPROPYLENE PLASTIC COATED REINFORCEMENT BAR ARE ACCEPTABLE. REINFORCING BAR MUST BE A MINIMUM OF 1/2 INCH AND MEET THE REQUIREMENTS OF ASTM A615.

CERTIFICATION SHALL BE PROVIDED THAT INSTALLED STEPS WHEN TESTED IN ACCORDANCE WITH SECTION 10 OF AASHTO T280 CAN WITHSTAND A VERTICAL LOAD OF 800 LBS. AND A HORIZONTAL LOAD OF 400 LBS.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL PRECAST MANHOLE UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

CONCRETE BLOCK WILL NOT BE PERMITTED FOR STRUCTURES GREATER THAN 4 FEET IN DIAMETER.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

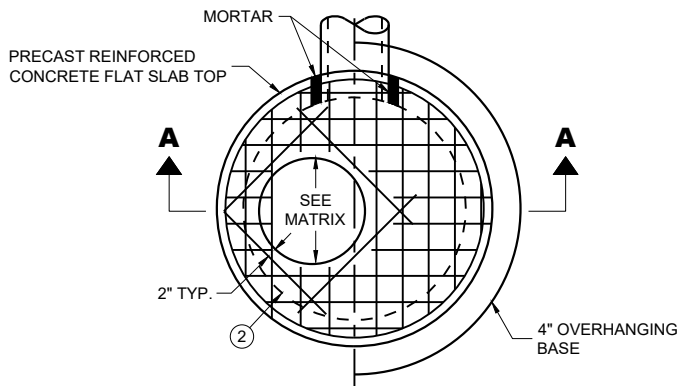
FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "D".

- 1 FOR PRECAST MANHOLES AND REINFORCED CONCRETE BASES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.
- 2 SEE PIPE MATRIX TABLE FOR MINIMUM WALL THICKNESS FOR PRECAST MANHOLES
- 3 SEE PIPE MATRIX TABLE FOR MINIMUM THICKNESS OF PRECAST FLAT SLAB TOPS AND BASES.
- 4 JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 OR RUBBER GASKETS CONFORMING TO ASTM C443.
- 5 SEE MANHOLE COVER OPENING MATRIX.

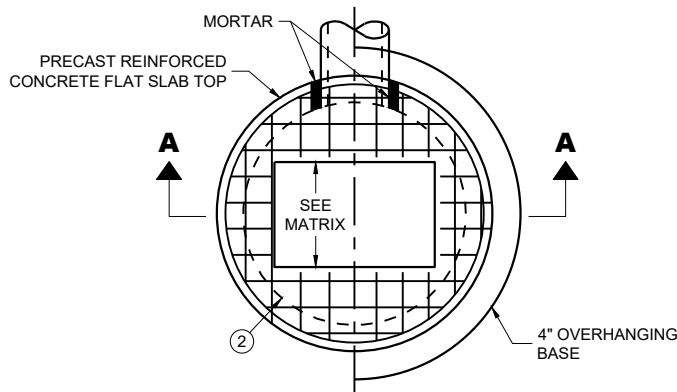
MANHOLES, 3-FT, 4-FT
5-FT, 6-FT, 7-FT, 8-FT, 9-FT
AND 10-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

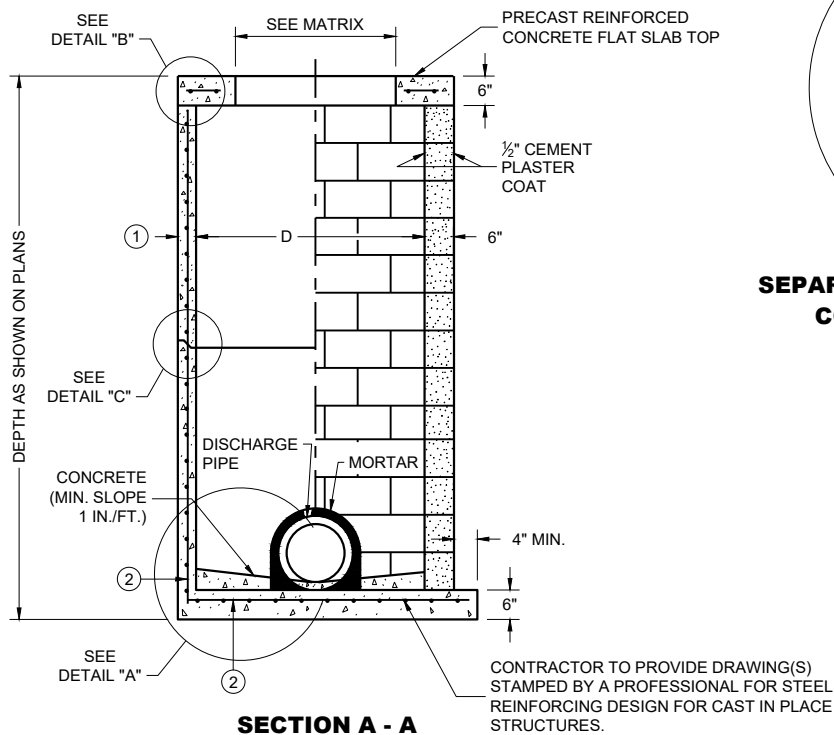
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FHWA UNIT SUPERVISOR



PLAN VIEW CIRCULAR OPENING



PLAN VIEW RECTANGULAR OPENING



SECTION A - A

PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE

CONCRETE BLOCK WITH CAST IN PLACE OR PRECAST REINFORCED CONCRETE BASE ②

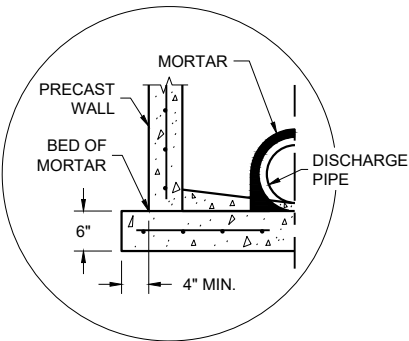
CIRCULAR INLETS WITH FLAT TOP

CATCH BASIN COVER OPENING MATRIX

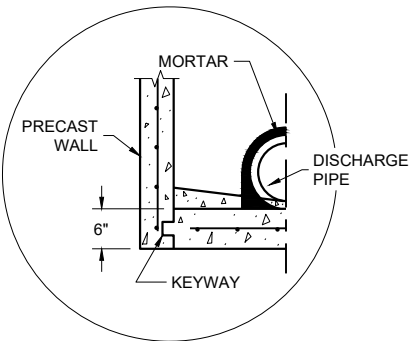
INLET SIZE	INLET COVER TYPE	ALL A'S	ALL B'S	BW	C	F	ALL H'S	S	T	V	WM	Z
	OPENING SIZE (FT.)											
3-FT	2 DIA.				X							X
	2 X 2	X	X					X		X		
4-FT	2 DIA.				X							X
	2 X 2	X	X					X		X		
	2 X 2.5			X				X	X	X	X	
	2 X 3						X					
	2.5 X 3					X						

PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18

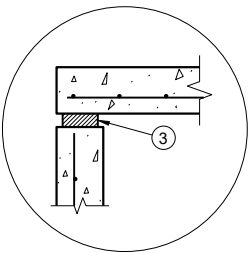


SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

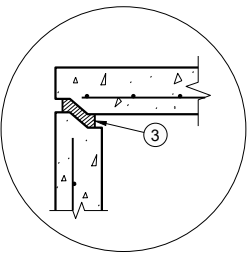


PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION

DETAIL "A"

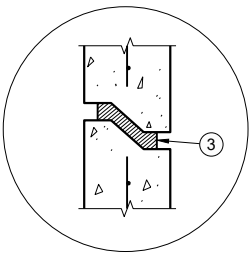


TOP WITH PLAIN END JOINT



TOP WITH TONGUE AND GROOVE JOINT

DETAIL "B"



RISER WITH TONGUE AND GROOVE JOINT

DETAIL "C"

INLETS 3-FT AND 4-FT DIAMETER

GENERAL NOTES

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UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

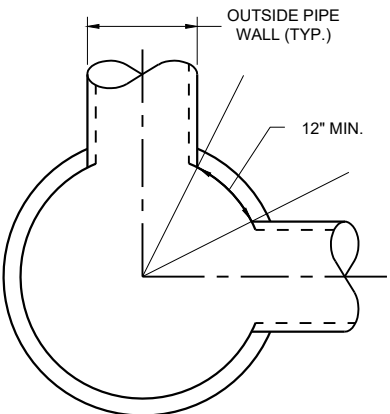
ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "D".

- ① MINIMUM WALL THICKNESS SHALL BE 4 INCHES FOR 3-FT DIAMETER AND 5 INCHES FOR 4-FT DIAMETER PRECAST INLETS.
- ② FOR PRECAST INLETS AND REINFORCED CONCRETE BASES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.
- ③ JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 OR RUBBER GASKETS CONFORMING TO ASTM C443.

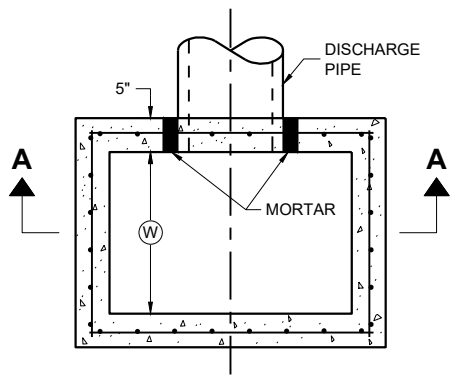


MINIMUM HORIZONTAL PIPE SEPARATION
DETAIL "D"

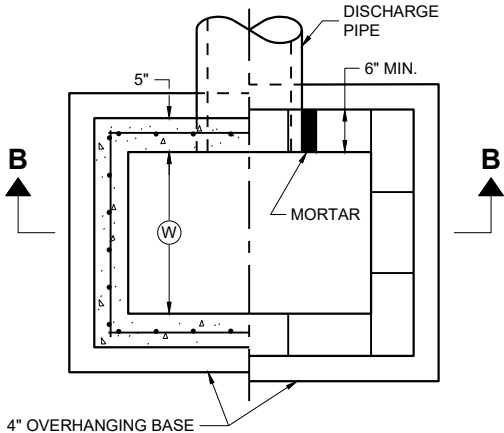
INLETS 3-FT AND 4-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

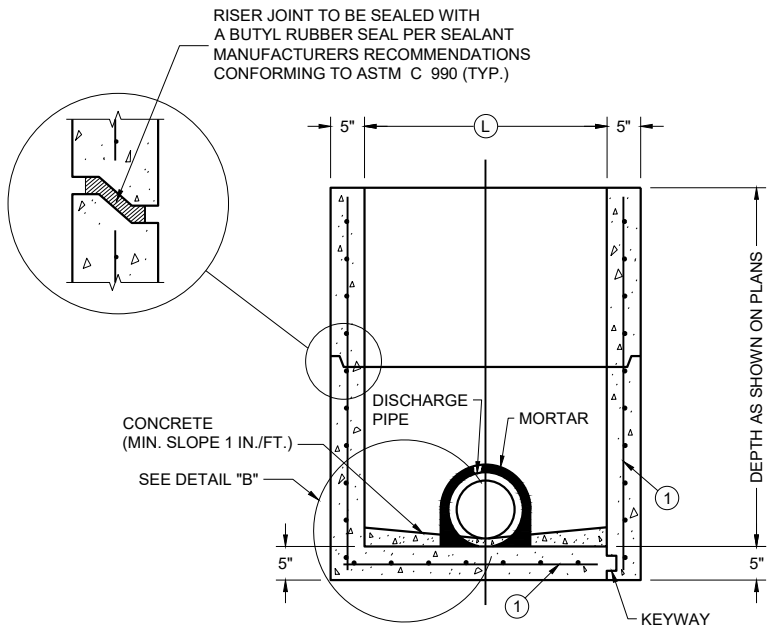
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FHWA UNIT SUPERVISOR



PLAN VIEW



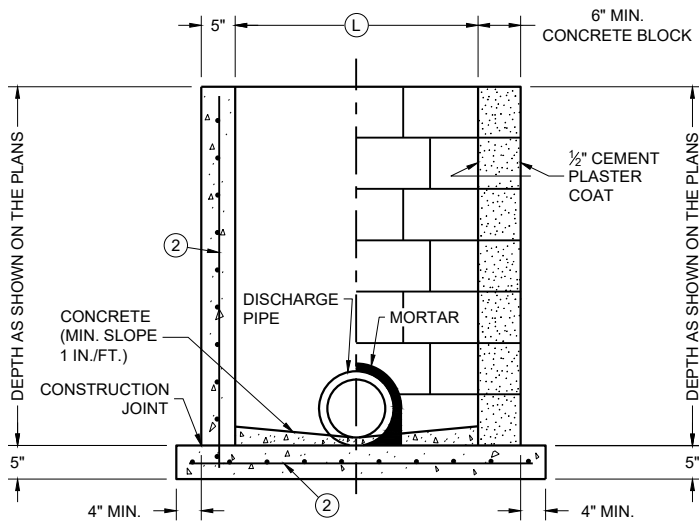
PLAN VIEW



PRECAST REINFORCED
CONCRETE WITH
MONOLITHIC BASE

PRECAST REINFORCED
CONCRETE WITH
INTEGRAL BASE

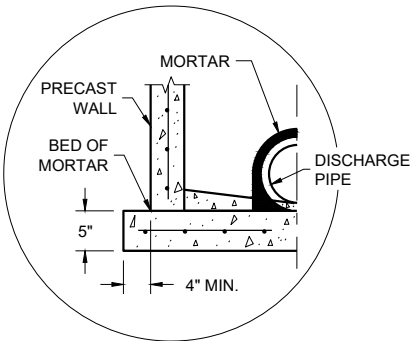
SECTION A - A



CAST IN PLACE
REINFORCED
CONCRETE

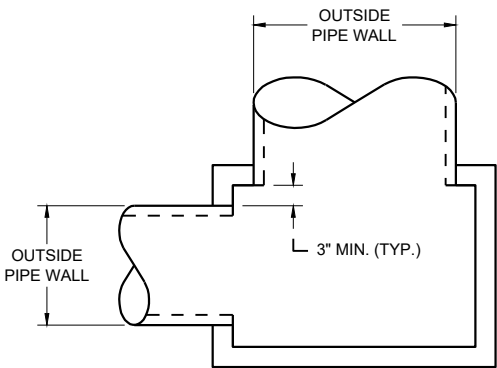
CONCRETE BLOCK WITH
CAST IN PLACE OR
PRECAST REINFORCED
CONCRETE BASE ①

SECTION B - B



SEPARATE PRECAST REINFORCED
CONCRETE BASE OPTION

DETAIL "B"



DETAIL "A"

INLETS 2 X 2-FT, 2 X 2.5-FT, 2 X 3-FT, 2.5 X 3-FT AND 2X3.5-FT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

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DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3" CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

- ① FOR PRECAST INLETS AND REINFORCED CONCRETE BASES PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913
- ② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

CATCH BASIN COVER MATRIX

INLET SIZE	WIDTH (W) (FT.)	LENGTH (L) (FT.)	INLET COVER TYPE									
			ALL A'S	ALL B'S	BW	F	ALL H'S	S	T	V	WM	V V-B
2 X 2-FT	2	2	X	X				X				
2 X 2.5-FT	2	2.5			X			X	X	X	X	
2 X 3-FT	2	3					X					
2.5 X 3-FT	2.5	3				X						
2 X 3.5-FT	2	3.5										X

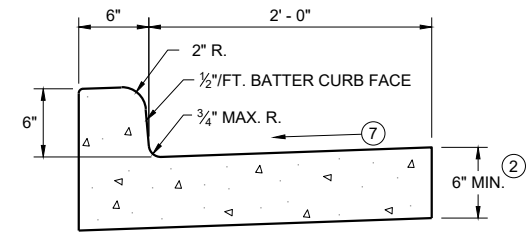
PIPE MATRIX

CATCH BASIN SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	WIDTH (IN)	LENGTH (IN)
2 X 2-FT	12	12
2 X 2.5-FT	12	18
2 X 3-FT	12	24
2.5 X 3-FT	18	24
2 X 3.5-FT	12	30

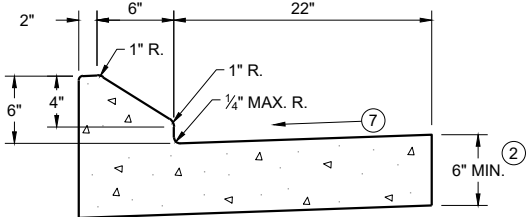
INLETS 2 X 2-FT, 2 X 2.5-FT,
2 X 3-FT, 2.5 X 3-FT
AND 2 X 3.5-FT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

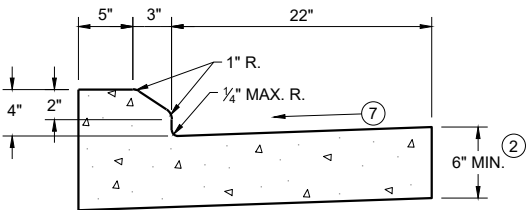
APPROVED
December 2023 /S/ Rodney Taylor
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FHWA UNIT SUPERVISOR



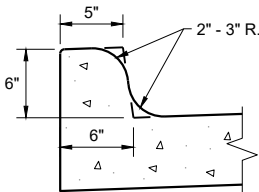
TYPES A^① & D



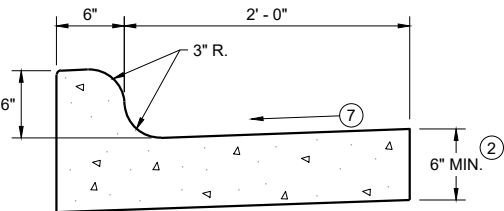
6" SLOPED CURB TYPES G^① & J



4" SLOPED CURB TYPES G^① & J

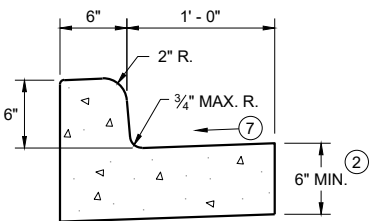


TYPES K^① & L
(OPTIONAL CURB SHAPE)



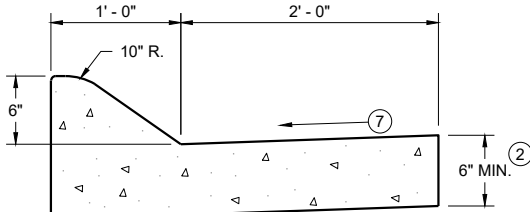
TYPES K^① & L

CONCRETE CURB AND GUTTER 30"

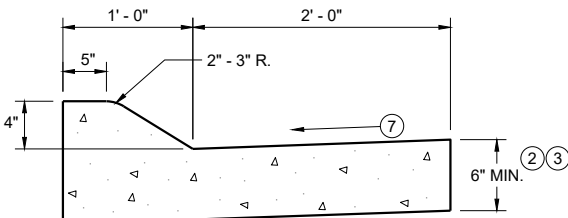


TYPES A^① & D

CONCRETE CURB AND GUTTER 18"

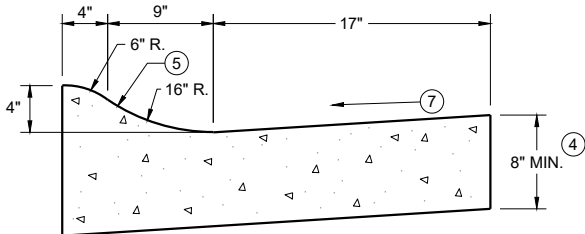


6" SLOPED CURB TYPES A^① & D



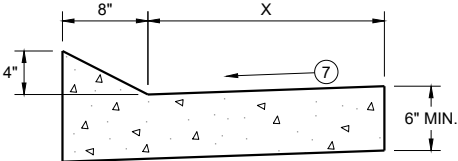
4" SLOPED CURB TYPES A^① & D

CONCRETE CURB AND GUTTER 36"



4" SLOPED CURB TYPES R^① & T
CONCRETE CURB AND GUTTER 30"

TBT & TBTT	X
30"	22"
36"	28"

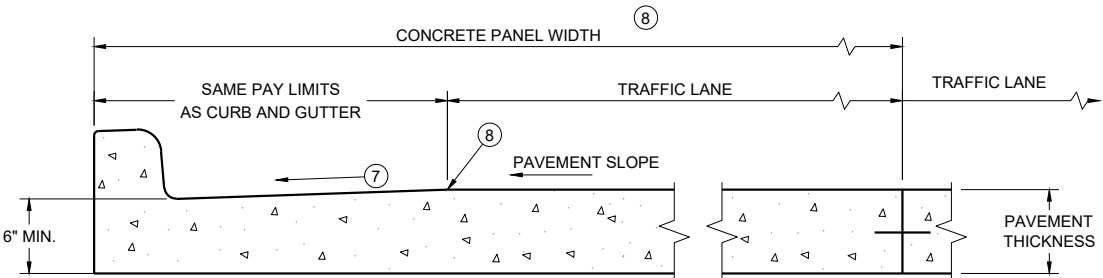


TYPES TBT & TBTT^①

CONCRETE CURB AND GUTTER

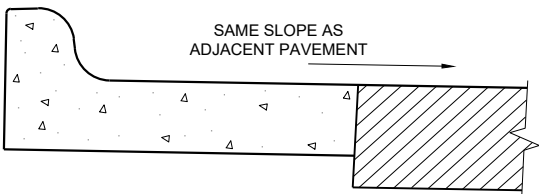
PAVEMENT THICKNESS
AND MAXIMUM CONCRETE
PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'

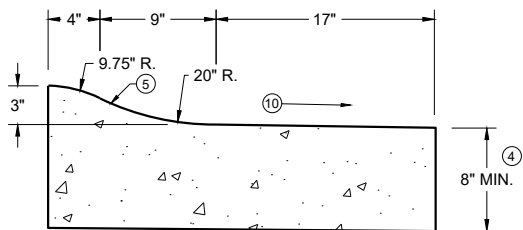


PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB AND GUTTER

* BIKE LANE IS NOT SHOWN



REVERSE SLOPE GUTTER^⑥
(TYPICAL FOR ALL CURB & GUTTER TYPES)



3" SLOPED CURB TYPES R^① & T

CONCRETE CURB AND GUTTER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

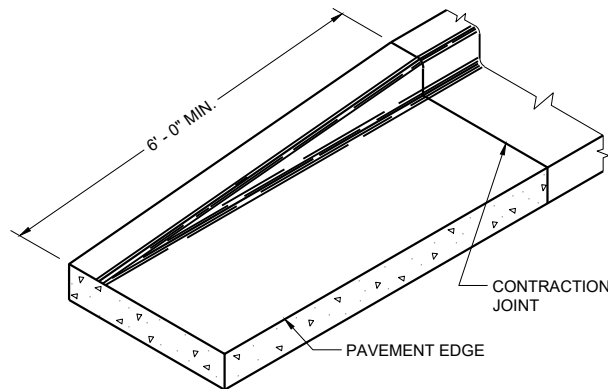
DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

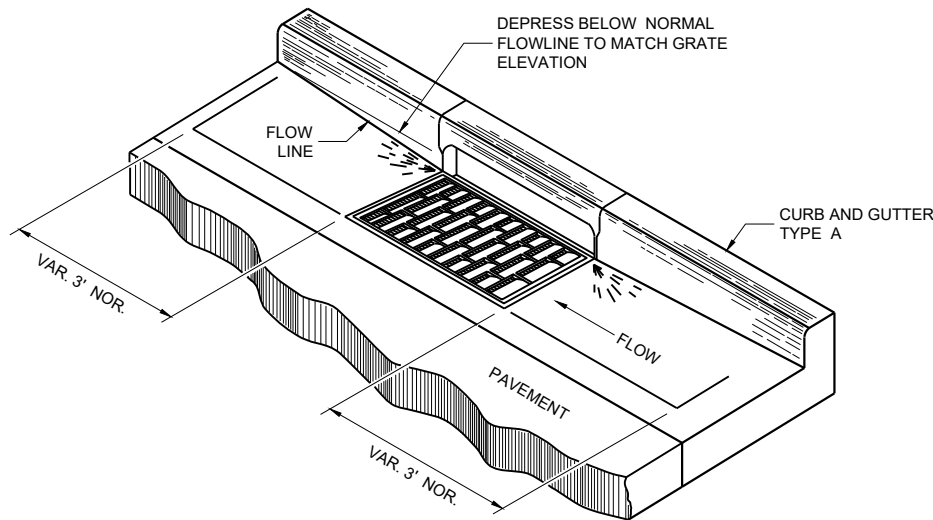
INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ UNLESS OTHERWISE NOTED, FOR STAKING PURPOSES THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.
- ⑨ SLOPE TO BE REVERSE SLOPE MATCHING THE SLOPE OF THE PAVEMENT AND THE CIRCULATORY ROADWAY

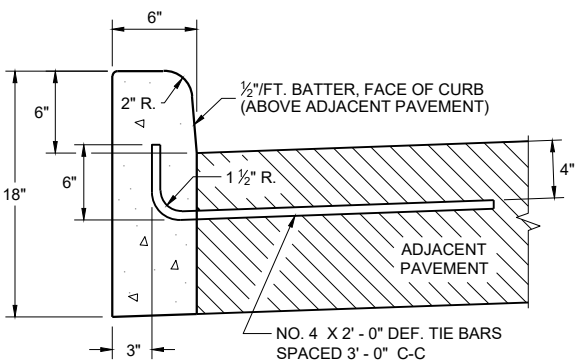


END SECTION CURB AND GUTTER

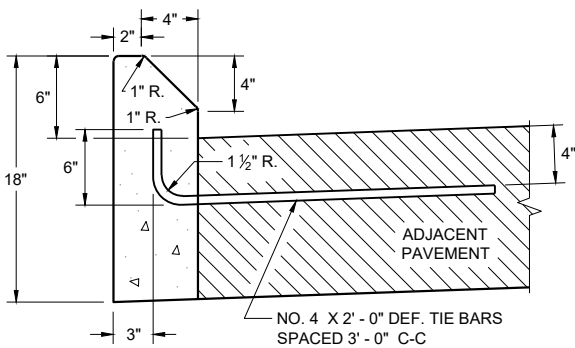


DETAIL OF CURB AND GUTTER AT INLETS

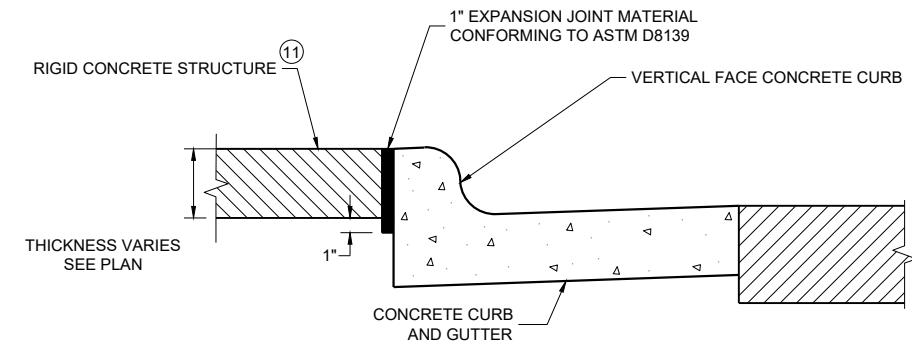
(TYPICAL H INLET COVER SHOWN)



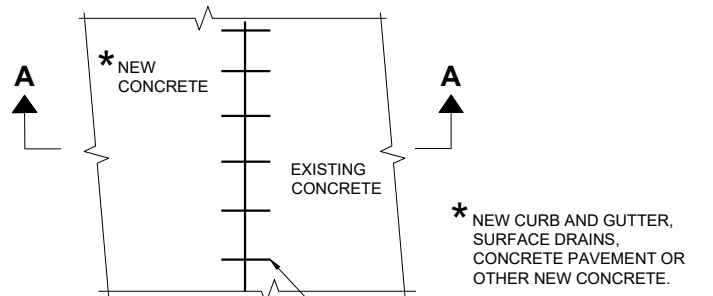
TYPES A^① & D



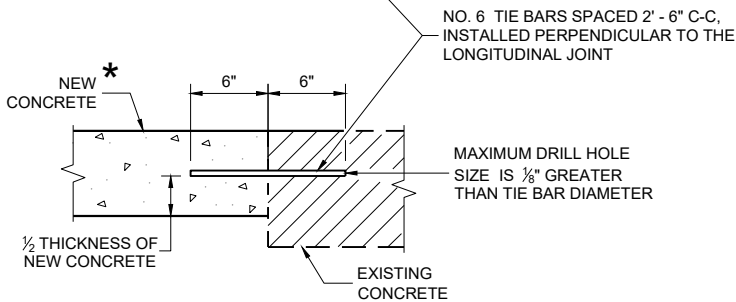
TYPES G^① & J
CONCRETE CURB



EXPANSION JOINT DETAIL FOR VERTICAL CURB ABUTTING A RIGID STRUCTURE^⑪



PLAN VIEW



SECTION A - A
TIE BARS DRILLED INTO EXISTING PAVEMENT

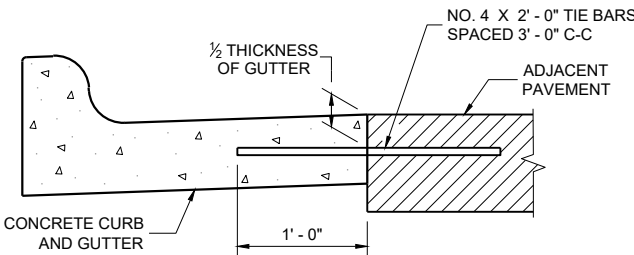
GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

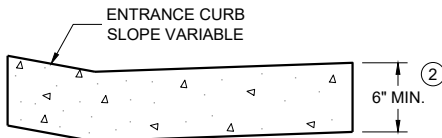
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑩ REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.
- ⑪ PLACE 1" THICK EXPANSION JOINT MATERIAL BETWEEN VERTICAL FACE CURB TYPES EXTENDING FROM THE TOP OF CURB TO 1 INCH BELOW THE ADJOINING CONCRETE SURFACE. RIGID CONCRETE STRUCTURES INCLUDE RAISED CONCRETE MEDIANS, CONCRETE SAFETY ISLANDS, SPLITTER ISLANDS, OR LOCATIONS IDENTIFIED ON THE PLANS.



TYPICAL TIE BAR LOCATION^①



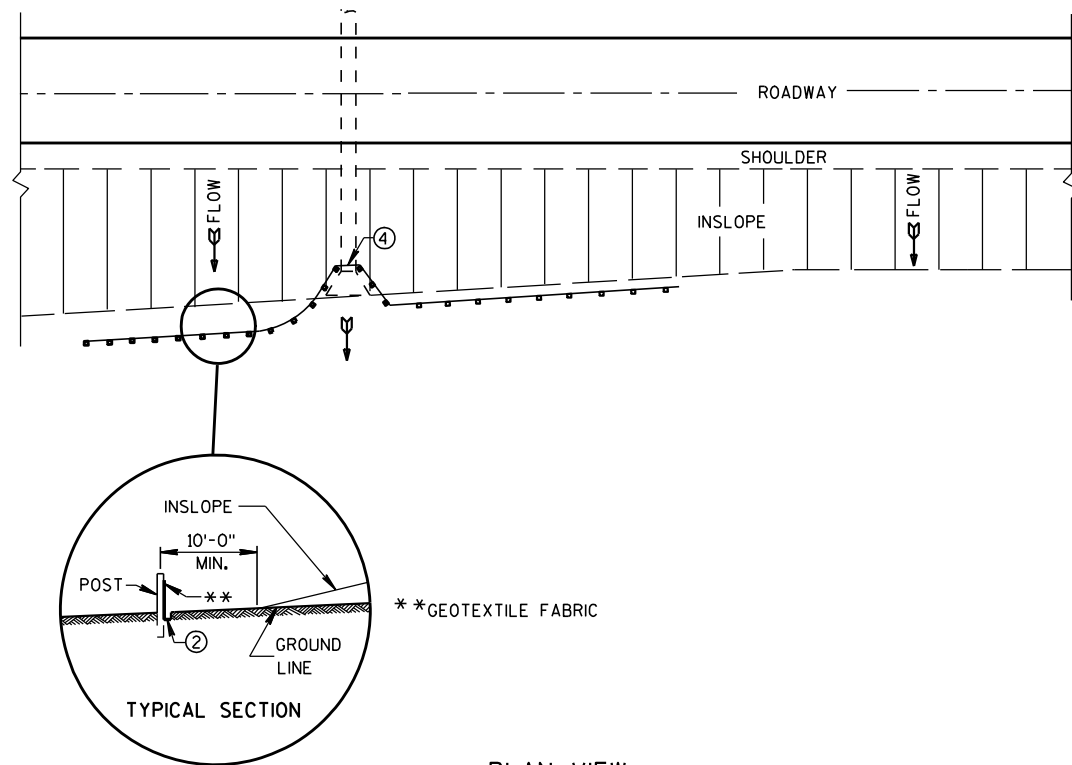
DRIVEWAY ENTRANCE CURB^⑩
(WHEN DIRECTED BY THE ENGINEER)

CONCRETE CURB, TIES
AND CURB AND GUTTER
APPLICATIONS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

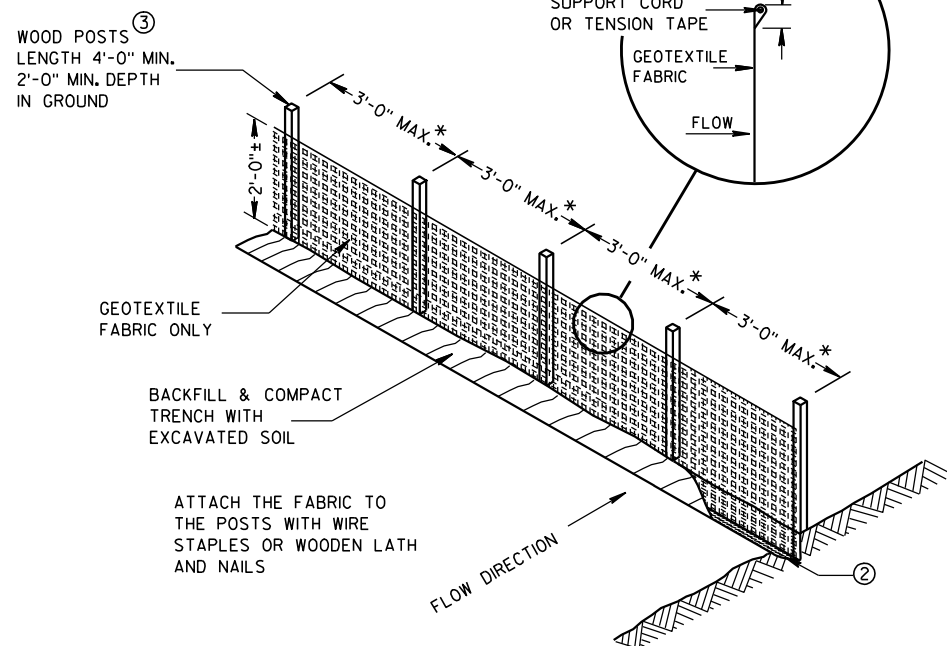
APPROVED
February 2025 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA



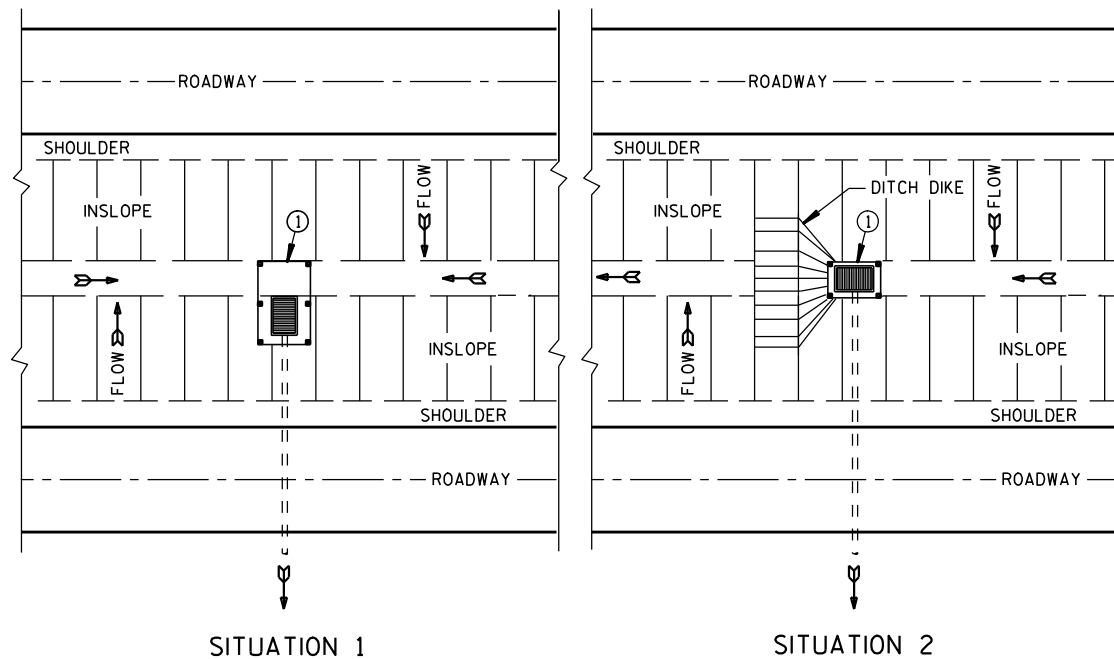
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS
MAY BE REQUIRED IN UNSTABLE SOILS

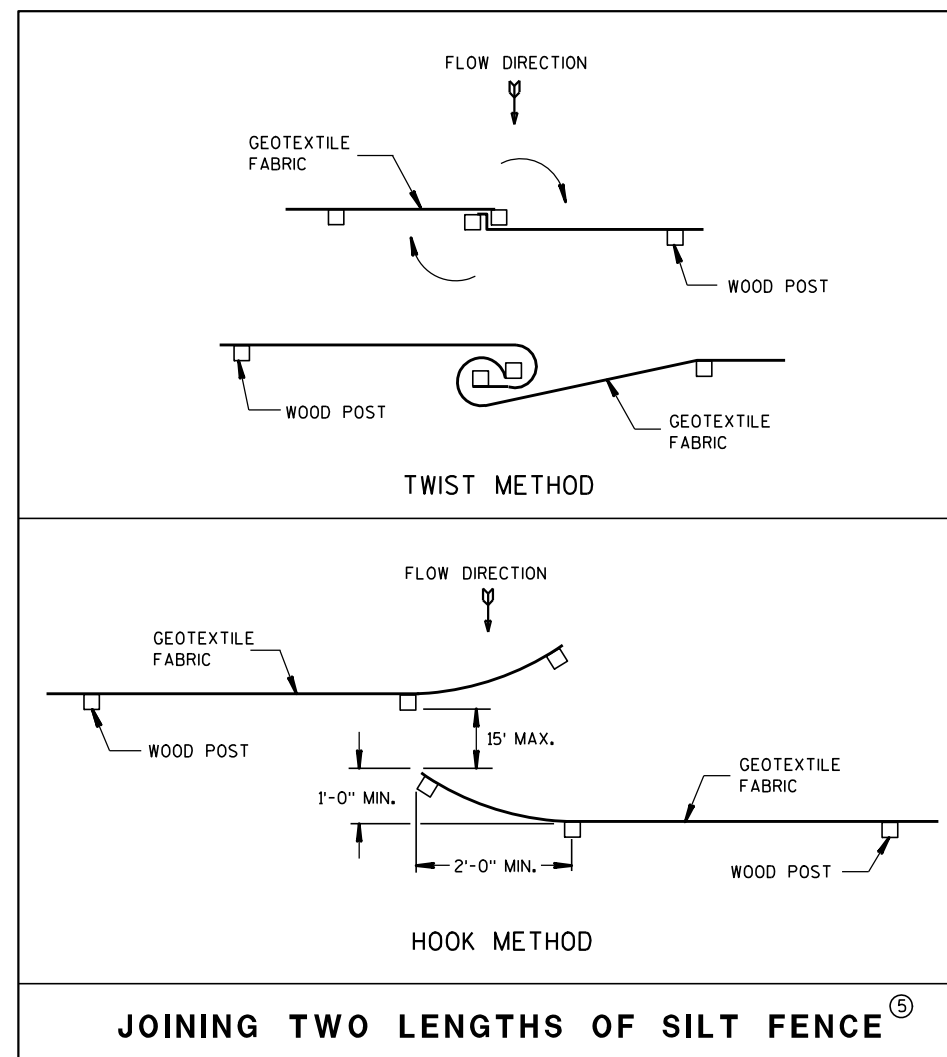


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A
WOVEN GEOTEXTILE FABRIC IS USED.



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

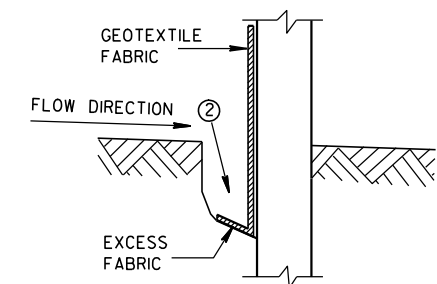


JOINING TWO LENGTHS OF SILT FENCE^⑤

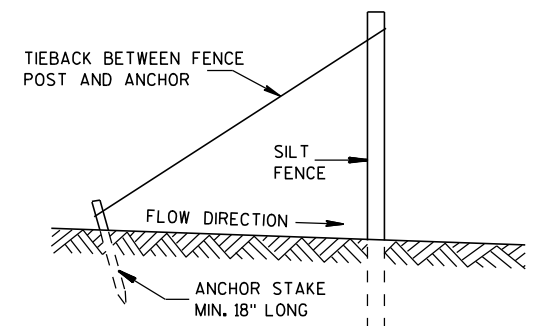
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

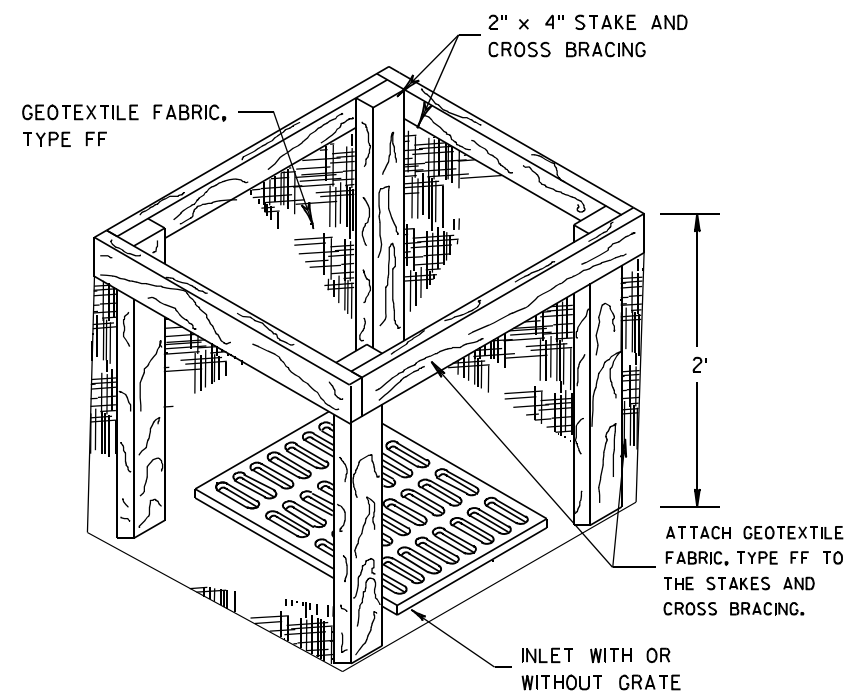
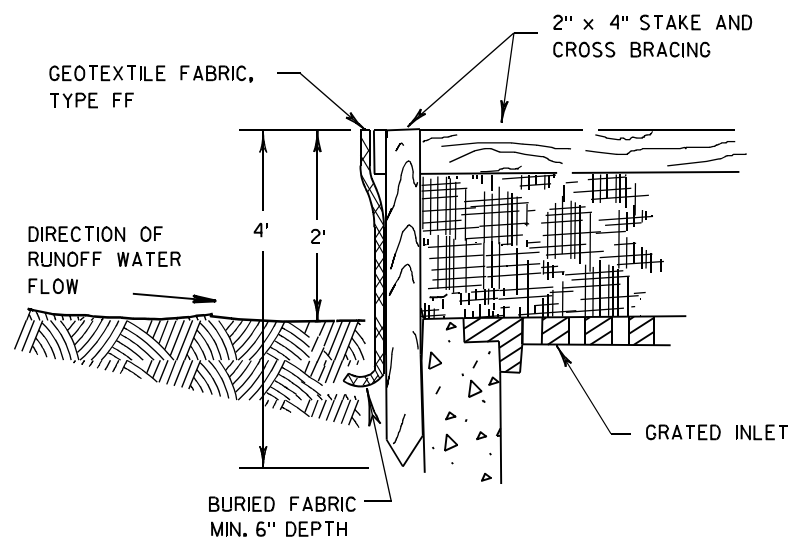
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



INLET PROTECTION, TYPE A

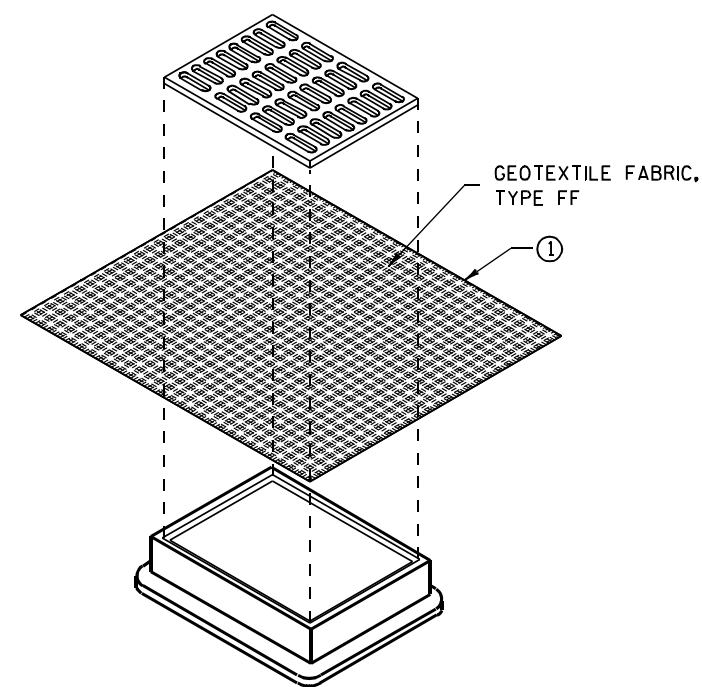
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

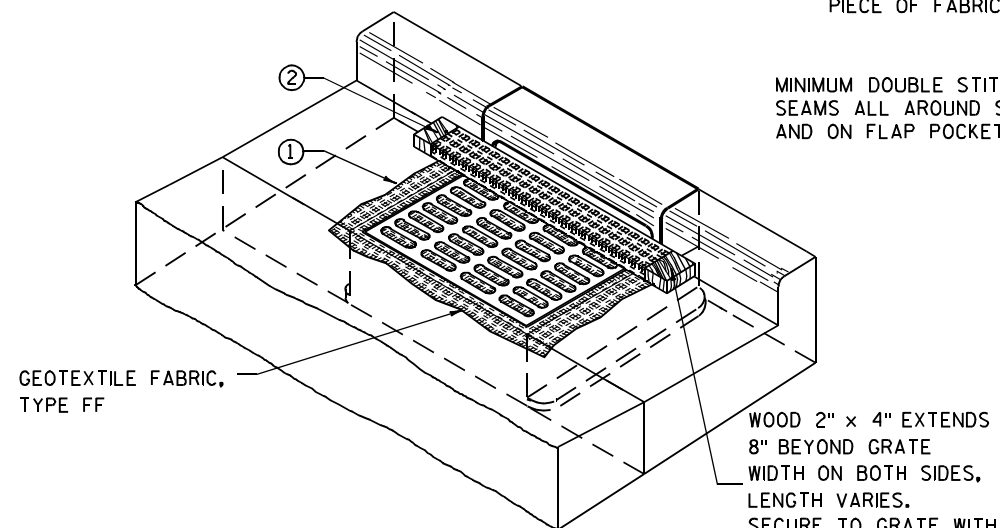
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

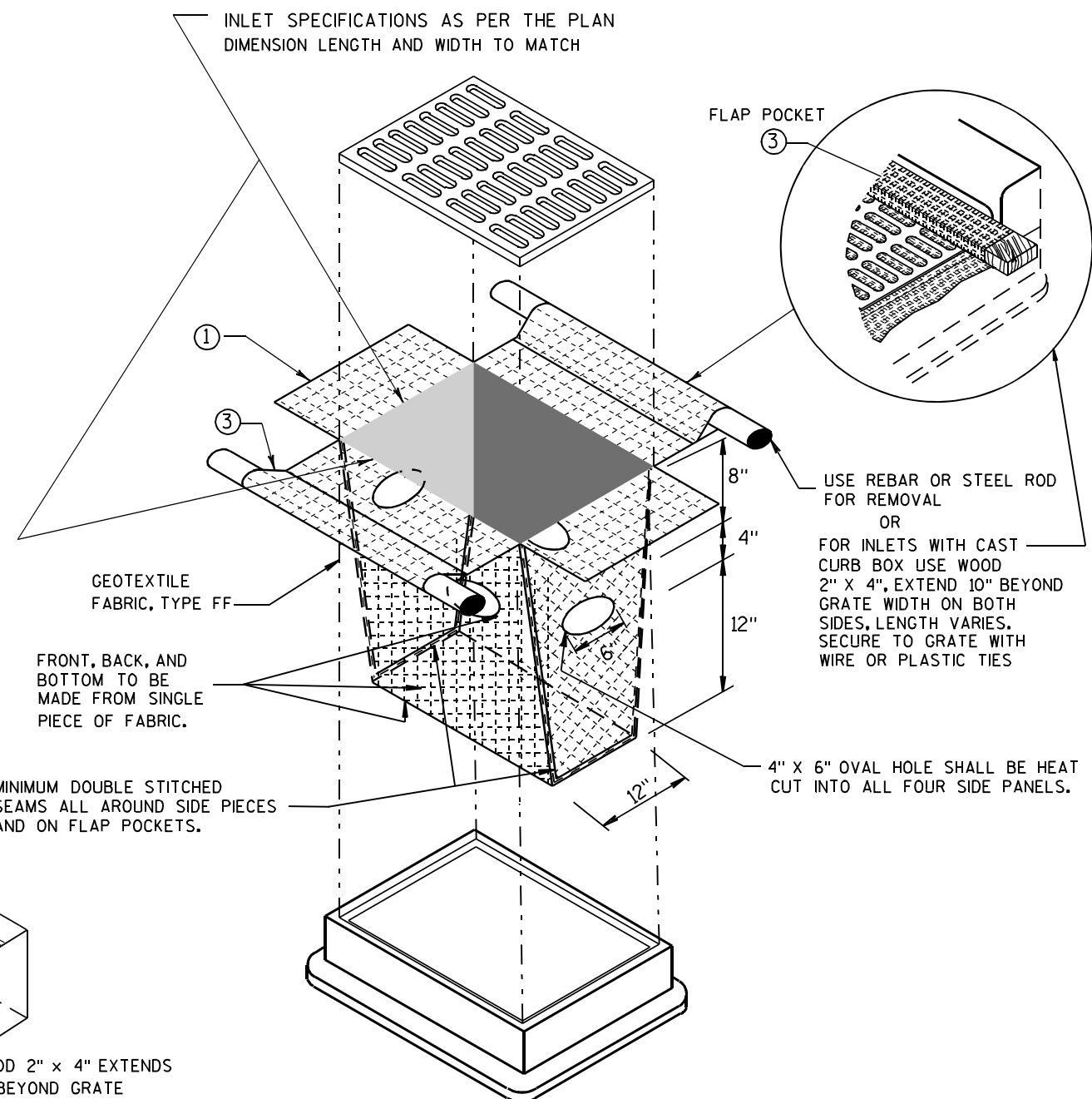
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLower THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



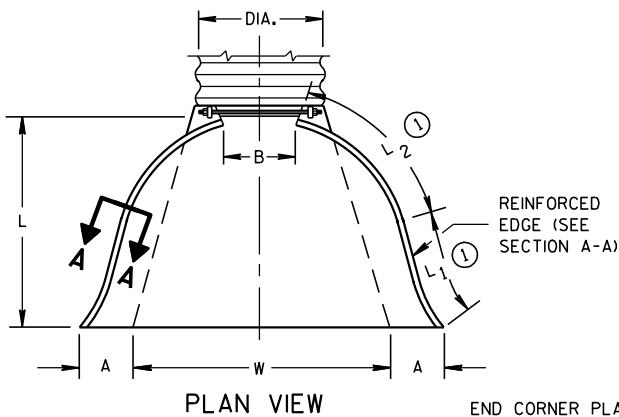
INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

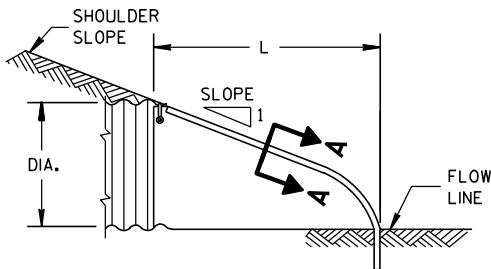
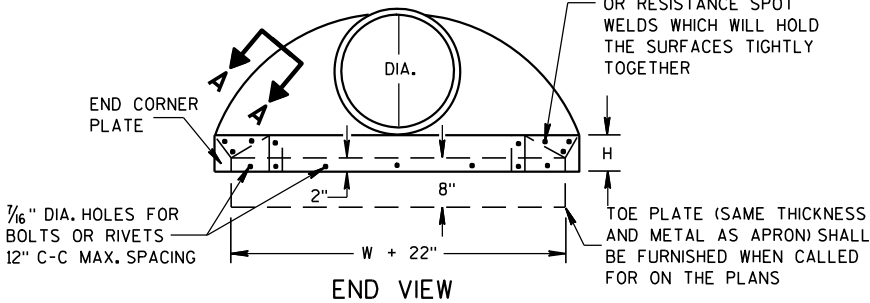
INLET PROTECTION TYPE A, B, C, AND D	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/16/02 DATE	/S/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE		BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3	3 Pc.

* EXCEPT CENTER PANEL
SEE GENERAL NOTES



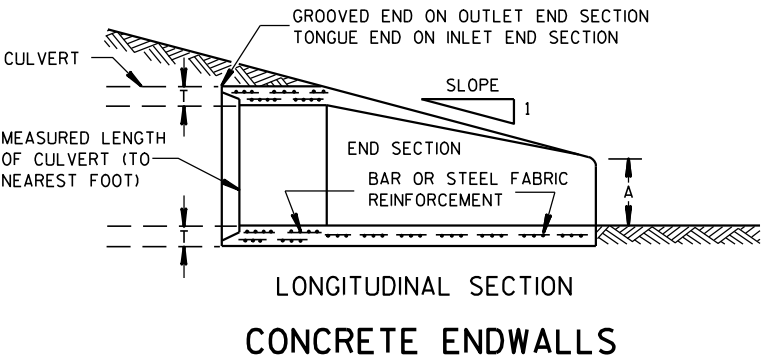
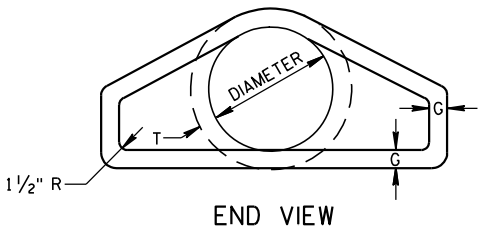
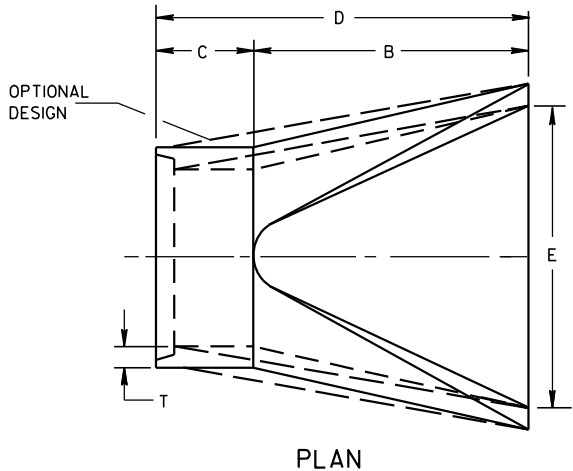
END CORNER PLATES MAY
BE FASTENED TO APRON
PROPER BY BOLTS, RIVETS,
OR RESISTANCE SPOT
WELDS WHICH WILL HOLD
THE SURFACES TIGHTLY
TOGETHER



SIDE ELEVATION
METAL ENDWALLS

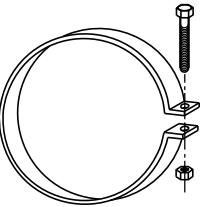
REINFORCED CONCRETE APRON ENDWALLS												
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE				
	T	A	B	C	D	E	G					
12	2	4	24	48 7/8	72 7/8	24	2	3 to 1				
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1				
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1				
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1				
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1				
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1				
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1				
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1				
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1				
48	5	24	72	26	98	84	5	3 to 1				
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1				
60	6	30-35	60	39	99	96	5	2 to 1				
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1				
72	7	24-36	78	21	99	108	6	2 to 1				
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1				
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1				
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1				

* MINIMUM
** MAXIMUM

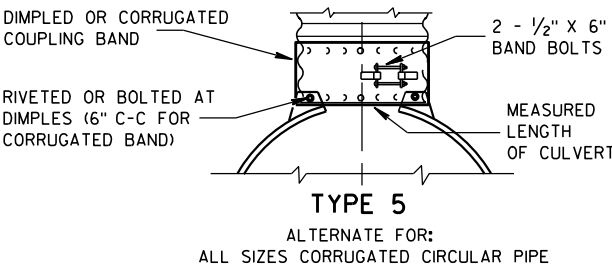
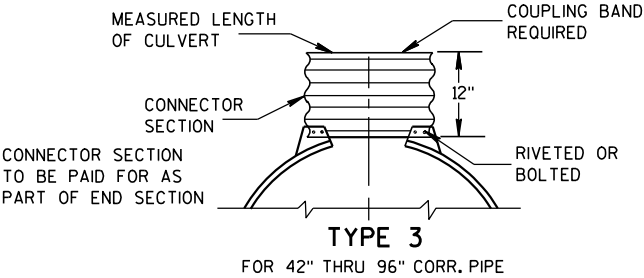
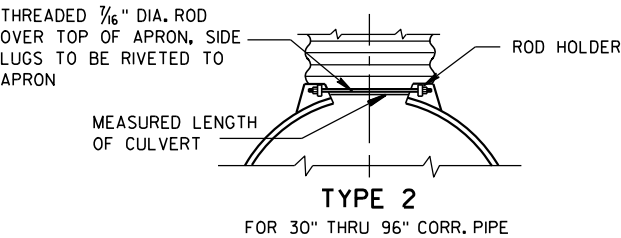
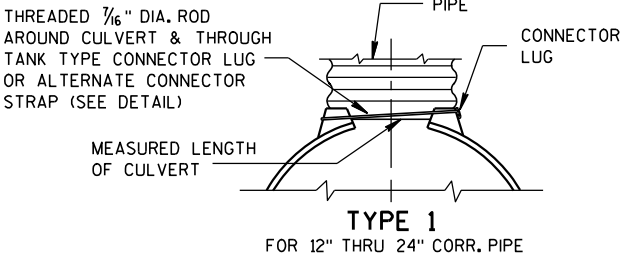


LONGITUDINAL SECTION
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109"
THICK) GALVANIZED STRAP
WITH STANDARD 6" X 1/2"
BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



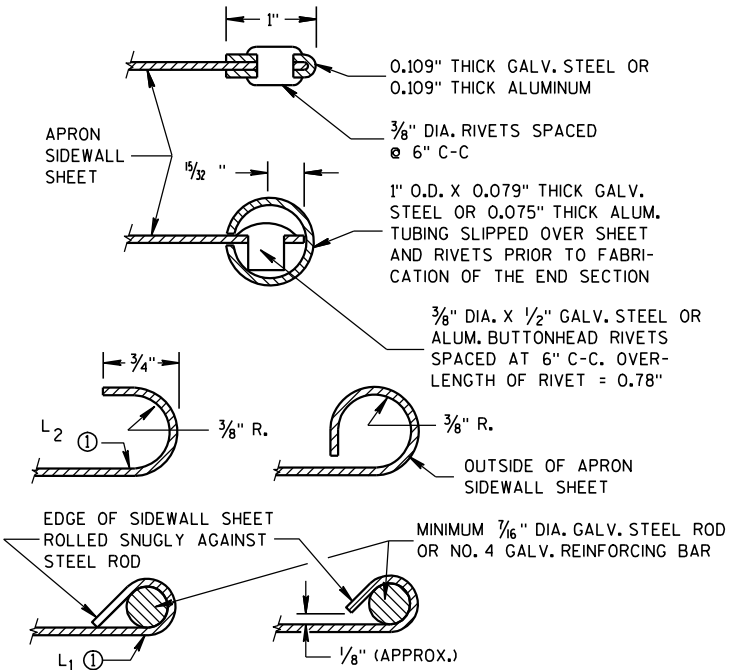
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,
AND CORRUGATED BAND FITS INSIDE ENDWALL.
DIMPLED BAND MAY BE USED WITH HELICALLY
CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE
ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5
AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL
CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO
CIRCUMFERENTIAL CORRUGATIONS AT EACH END
USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON
THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE
STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL
OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR
ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE
OF THE SAME METAL.

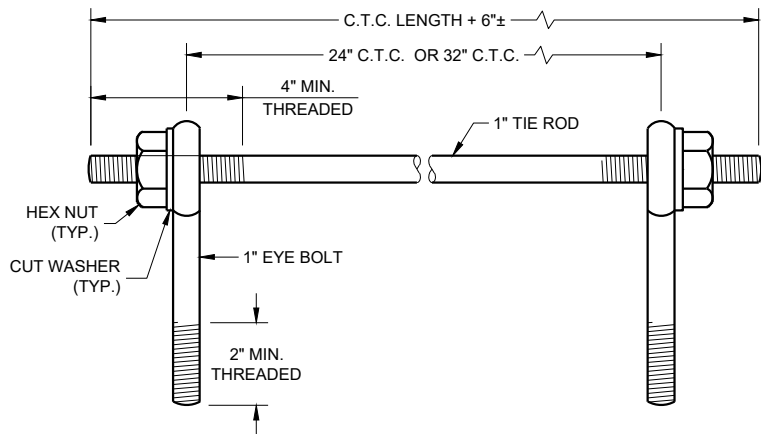
ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL
THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH
OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE
PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS
FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS.
FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED
EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH
GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE
ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM
NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT
TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT
TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

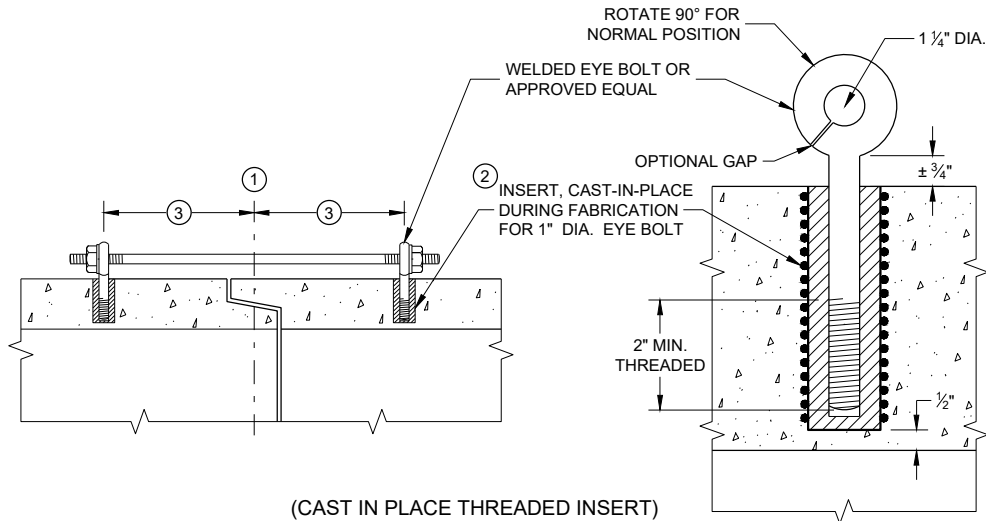
① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED
INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR CULVERT PIPE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 11/30/94 DATE	/S/ Rory L. Rhinesmith CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



EYE BOLTS AND TIE ROD

EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 1)



(CAST IN PLACE THREADED INSERT)

LONGITUDINAL SECTIONS

GENERAL NOTES

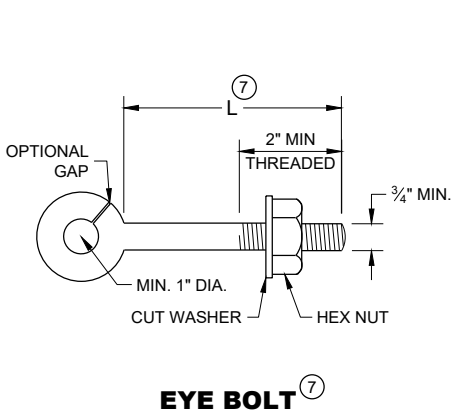
DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT AND STORM SEWER PIPE SHALL BE TIED TOGETHER IN THE MANNER ILLUSTRATED BY THIS DETAIL AT LOCATIONS DESIGNATED IN THE STANDARD SPECIFICATIONS AND THE PLAN. THE CONTRACTOR MAY USE EITHER ALTERNATE 1, 2 OR 3 FOR DRAINAGE STRUCTURES. ONLY ALTERNATE 1 AND 3 MAY BE USED FOR CATTLE PASSES, UNLESS OTHERWISE STATED IN THE CONTRACT. THE MATERIALS, FABRICATION AND WORK NECESSARY TO TIE THE PIPE BY THIS DETAIL WILL BE CONSIDERED INCIDENTAL TO THE PIPE AND APRON ENDWALLS IF REQUIRED.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR JOINT TIES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

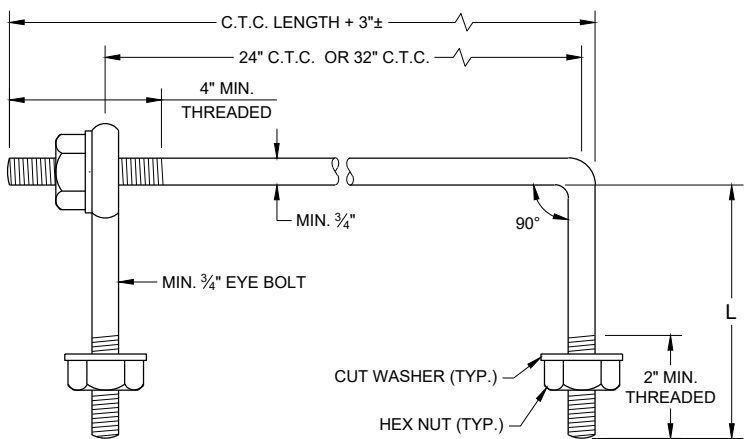
JOINT TIES TO BE HOT-DIP GALVANIZED PER ASTM A 153.

- 1 CENTER LINE OF TONGUE AND GROOVE OR BELL AND SPIGOT JOINTS.
- 2 THE INSIDE OF THE THREADED INSERTS SHALL BE CLEAN TO ALLOW THE INSERTION OF THREADED EYE BOLTS.
- 3 HOLES SHALL BE CAST-IN-PLACE OR DRILLED PER THE APPLICABLE DETAIL, AND EQUAL DISTANCE FROM THE CENTERLINE OF THE JOINT.
- 4 BOLT PROJECTION INSIDE OF PIPE SHALL NOT EXCEED 2 INCHES.
- 5 OPENING TO BE ROD DIAMETER PLUS 1 INCH.
- 6 LENGTH ADEQUATE TO EXTEND TO WITHIN 1/2 INCH OF THE INNER SURFACE OF THE PIPE.
- 7 EYE BOLT LENGTH DETERMINED BY WALL THICKNESS, BELL THICKNESS AND BOLT PROJECTION INSIDE PIPE.

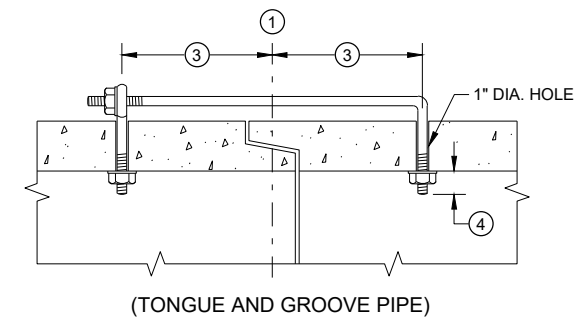


EYE BOLT 7

NOTE: TWO EYE BOLTS MAY BE USED WITH A 30" OR 38" LONG THREADED ROD IN LIEU OF THE 90° BENT TIE ROD.



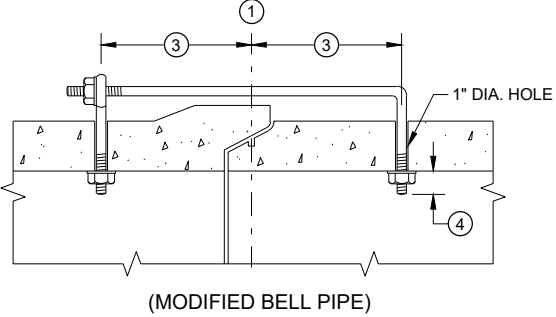
EYE BOLT AND TIE ROD



LONGITUDINAL SECTION

(JOINT TIES FOR 18" TO 66" DIA. CONCRETE PIPE)

EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 2)

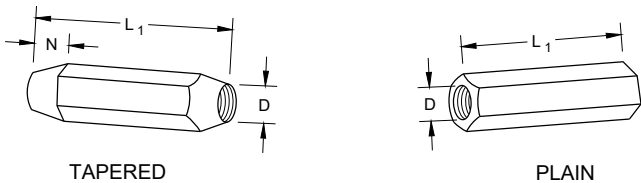


(MODIFIED BELL PIPE)

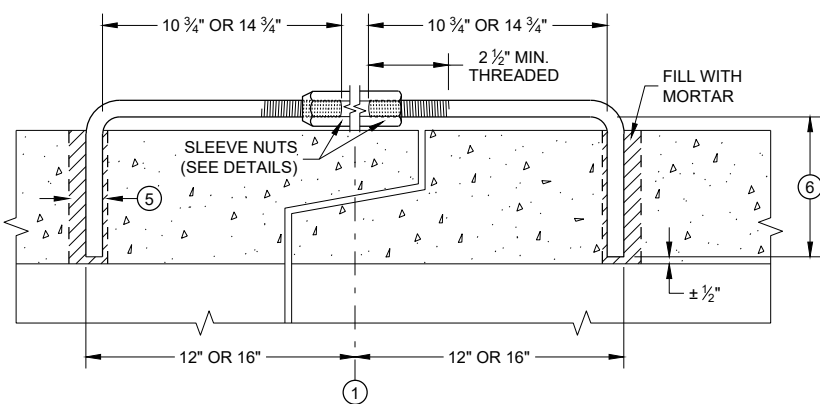
ADJUSTABLE TIE ROD TABLE

PIPE DIAMETER	TIE ROD DIAMETER	D	L ₁	N
12 - 60	5/8	5/8	5	1/2
66 - 84	3/4	3/4	5	1/2
90 - 144	1	1	7	1 1/16

DIMENSIONS SHOWN ARE IN INCHES

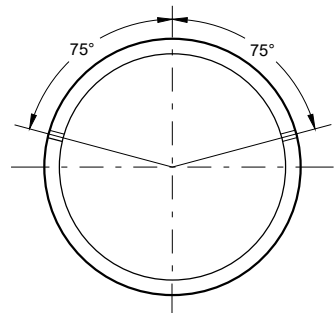


RIGHT AND LEFT THREADS
SLEEVE NUTS



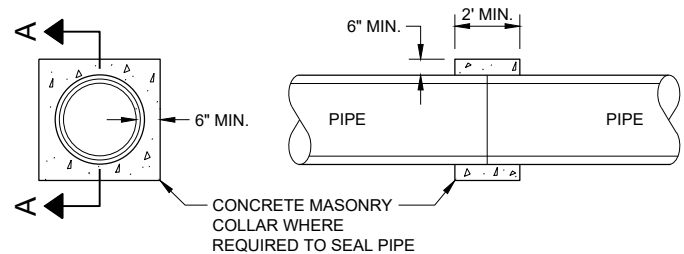
LONGITUDINAL SECTION

ADJUSTABLE TIE ROD (ALTERNATE NO. 3)



PLACEMENT OF (2) CAST-IN-PLACE INSERTS OR HOLES DURING FABRICATION FOR PIPE SECTIONS REQUIRING TIE RODS

TRANSVERSE SECTION



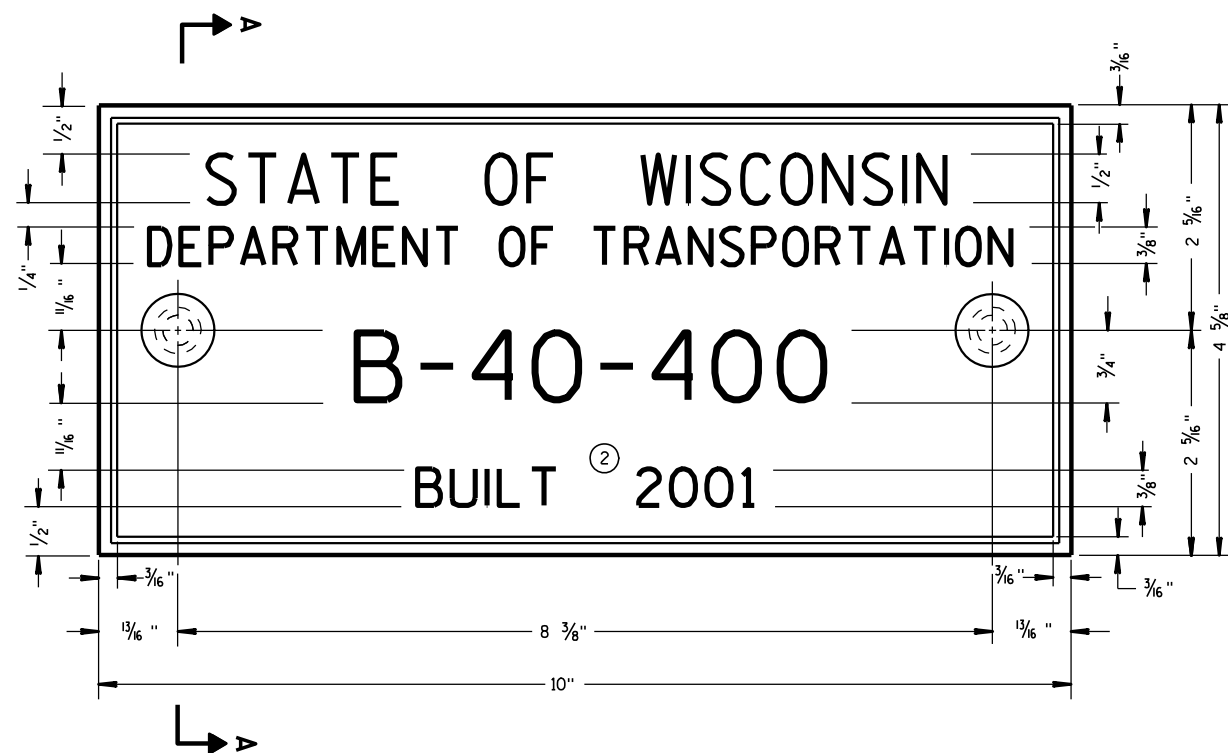
SECTION A - A

CONCRETE COLLAR DETAIL

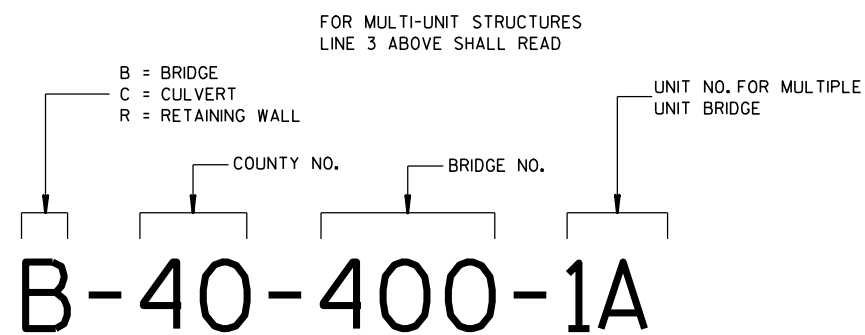
JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2021 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



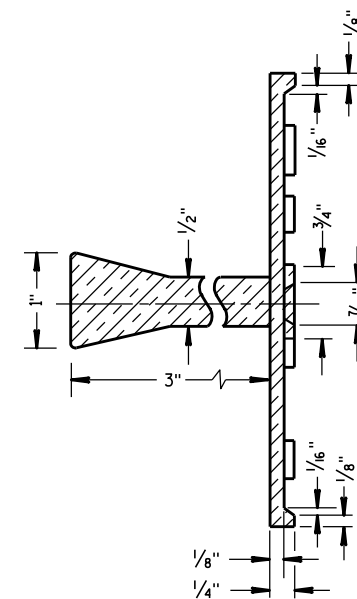
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

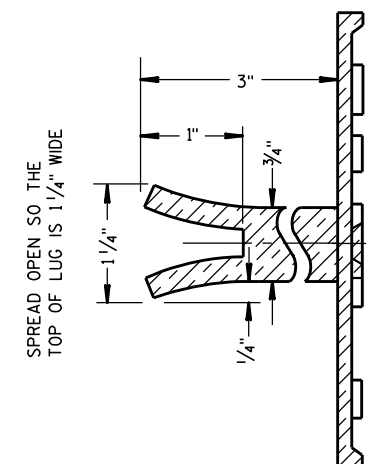
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

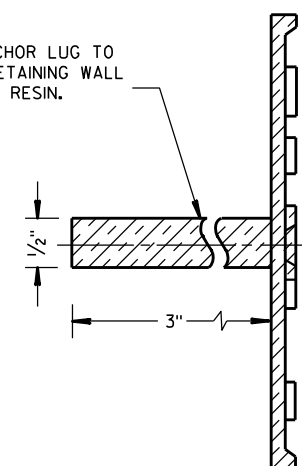


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

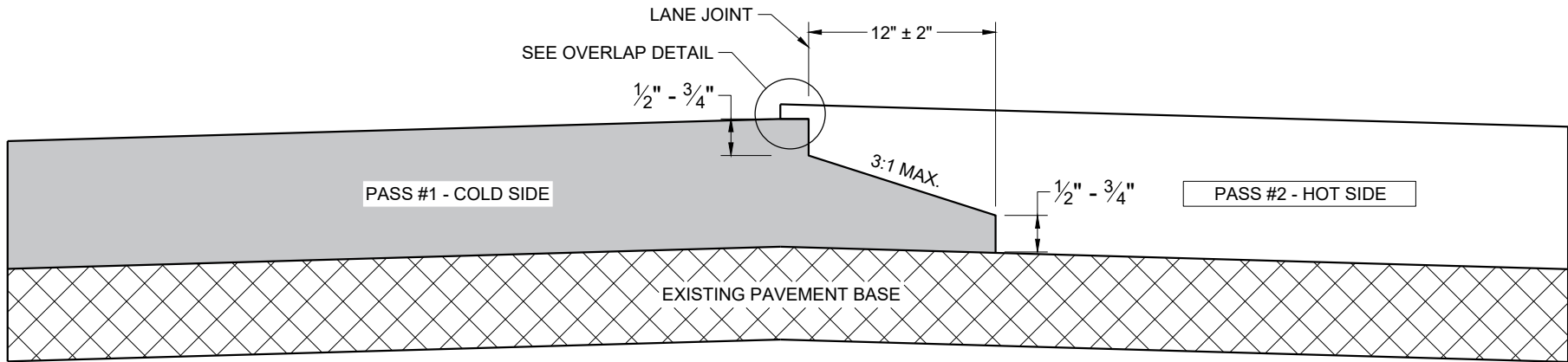
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

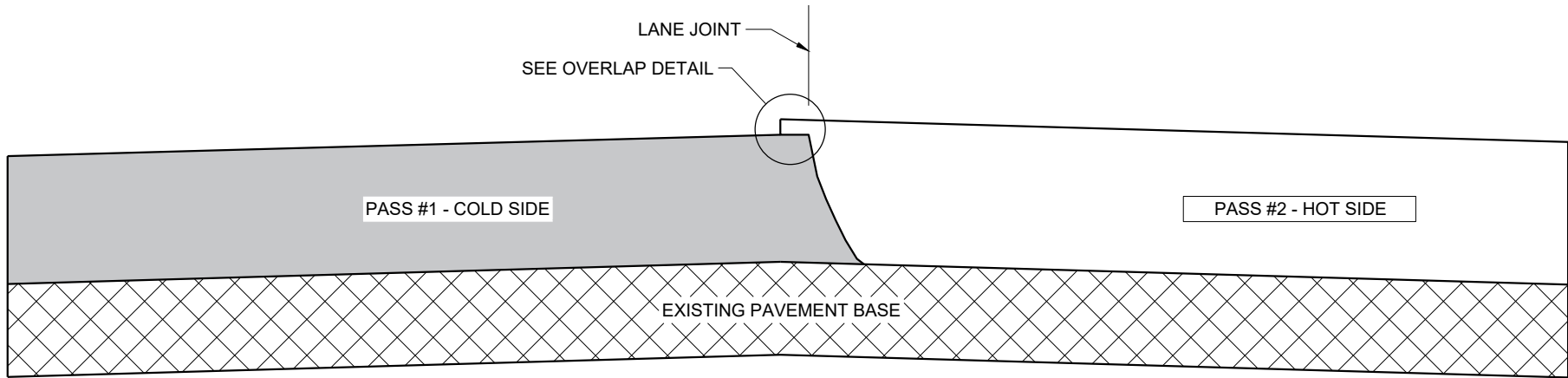
3/26/10
DATE

FHWA

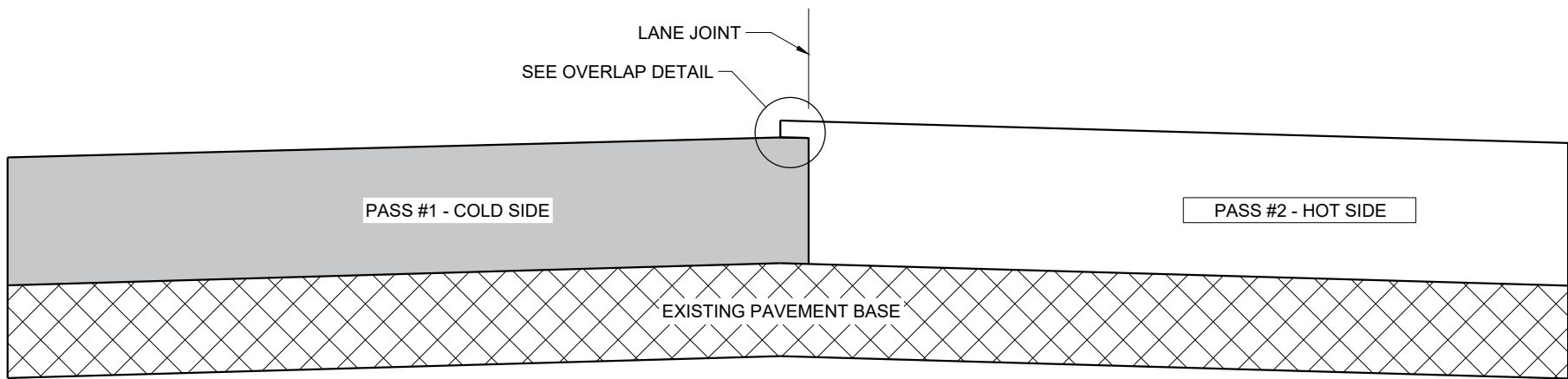
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

GENERAL NOTES

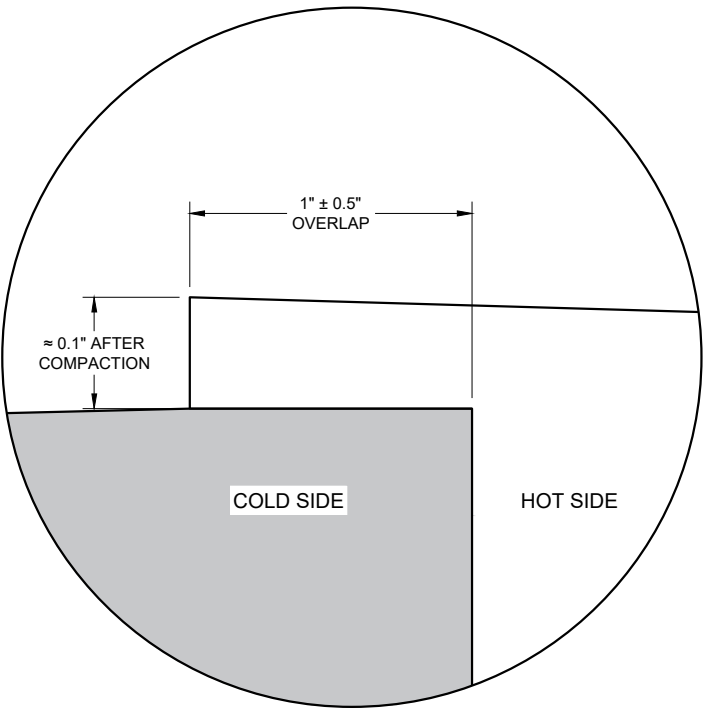
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY 1" ± 0.5" AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY 0.1" AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO 2" FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

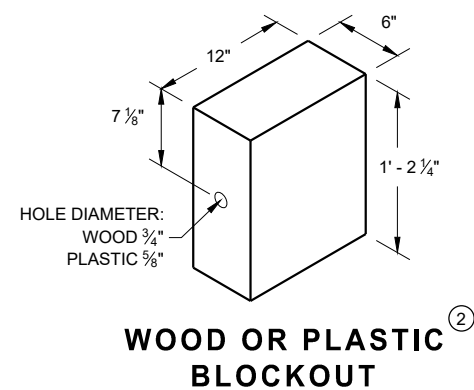
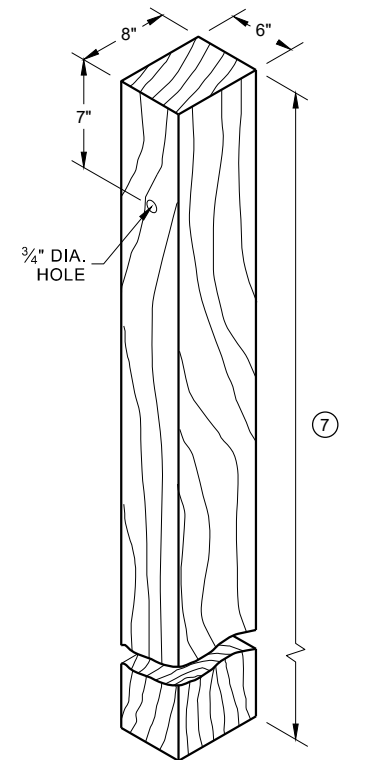
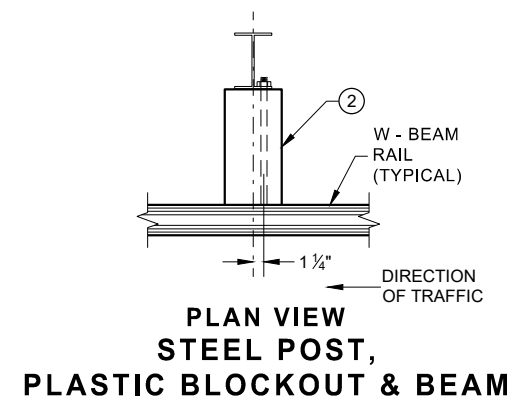
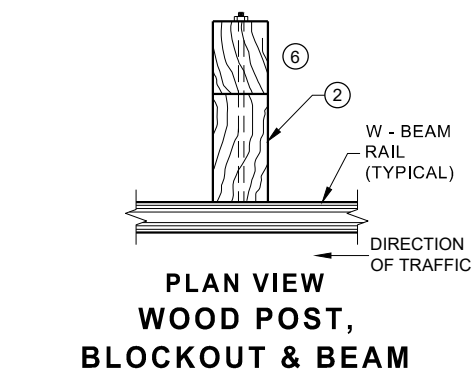
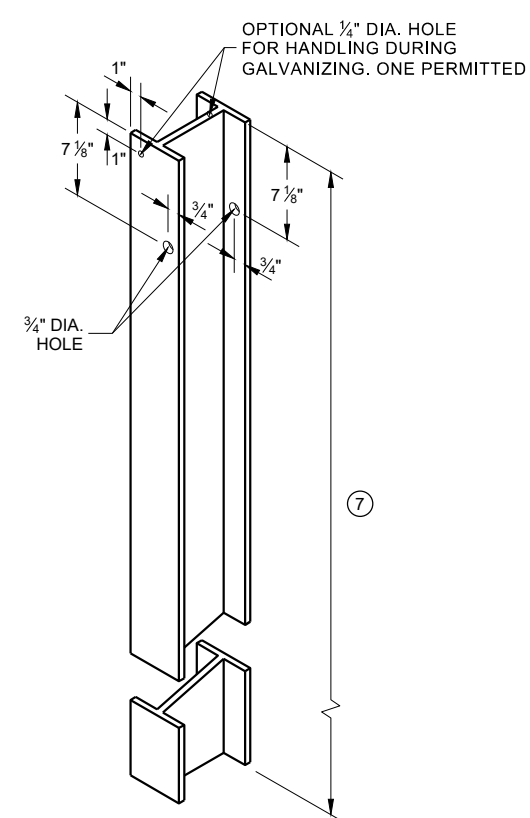
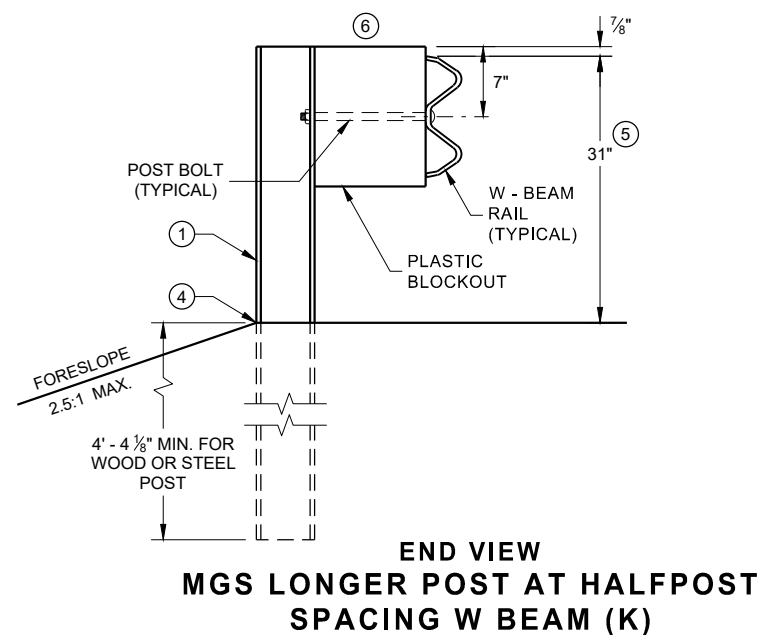
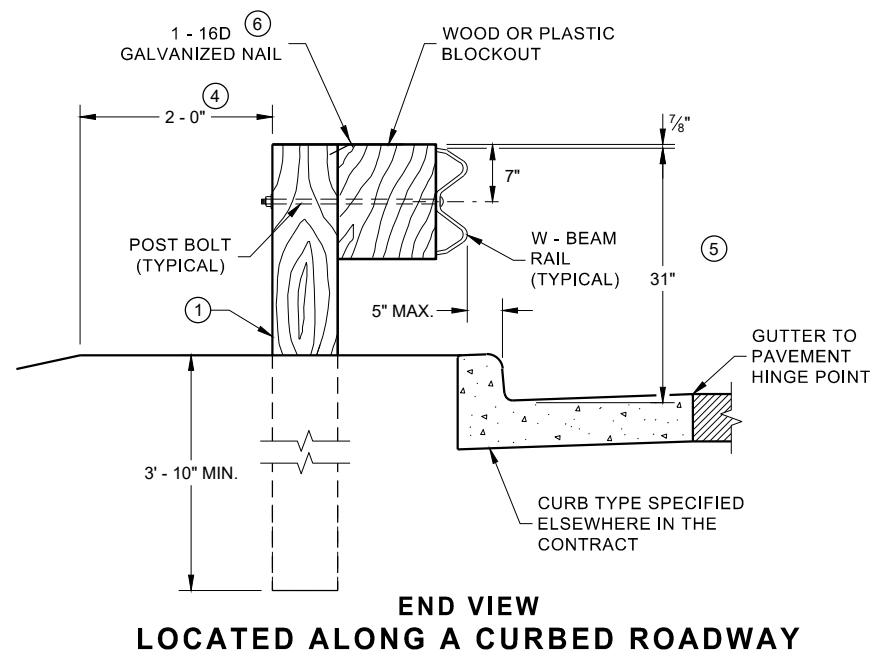
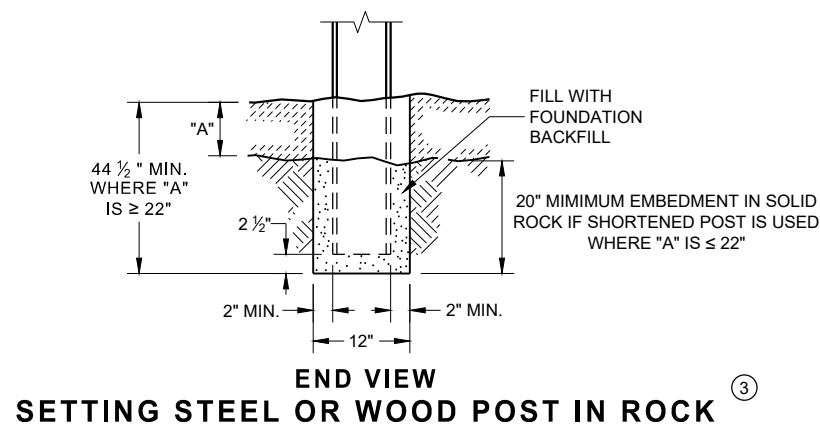
HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2020
DATE /S/ Steven Hefel
HMA PAVEMENT ENGINEER

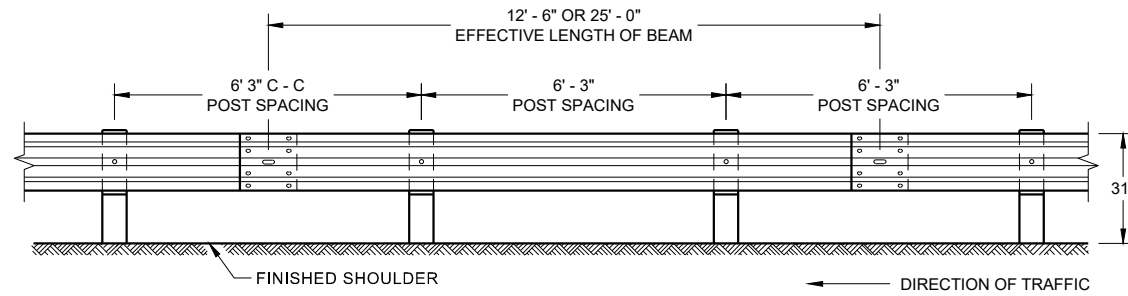
FHWA

- WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AMD INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

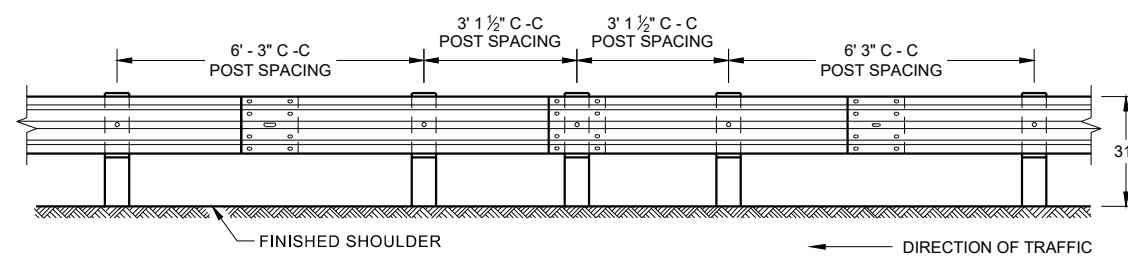


MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

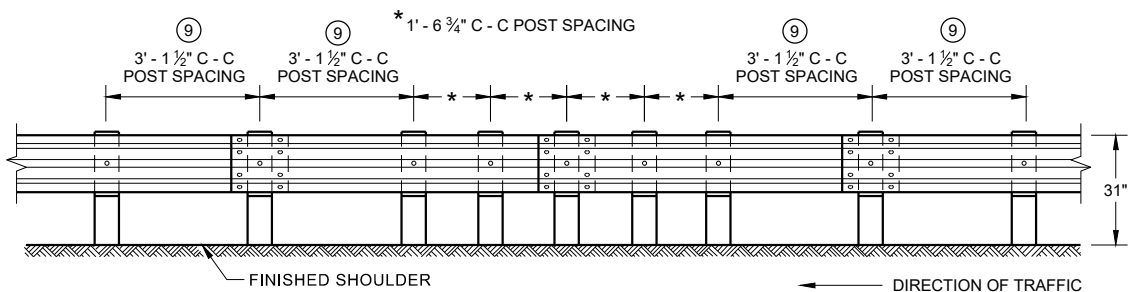
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



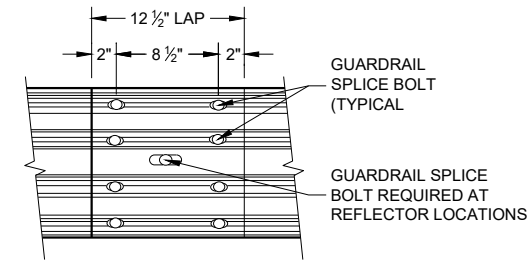
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



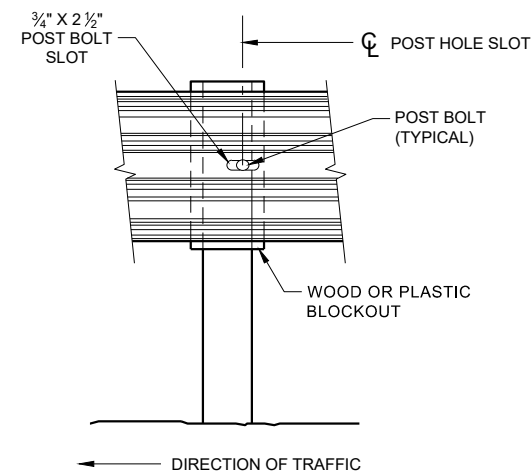
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



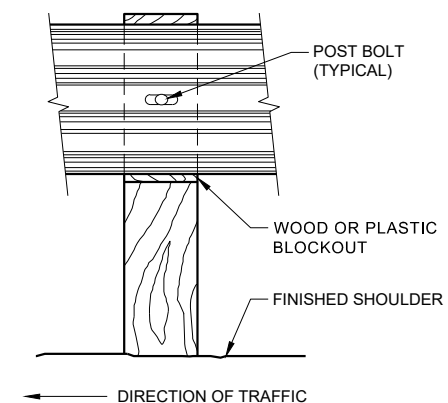
**FRONT VIEW
QUARTER POST SPACING (QS)**



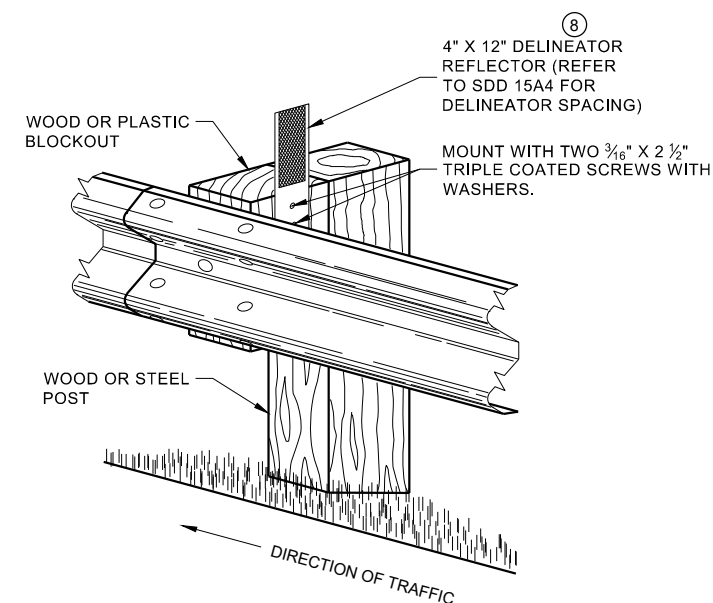
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



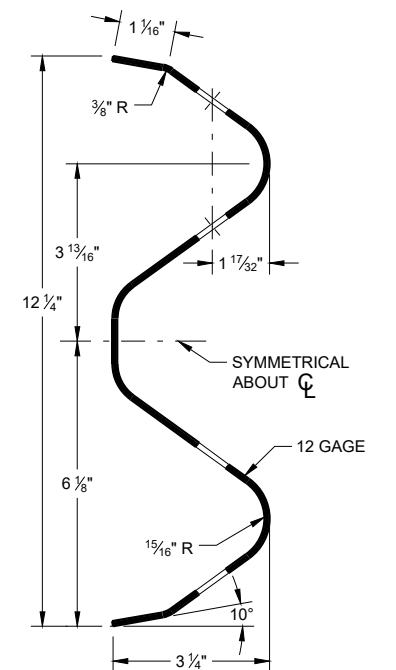
**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

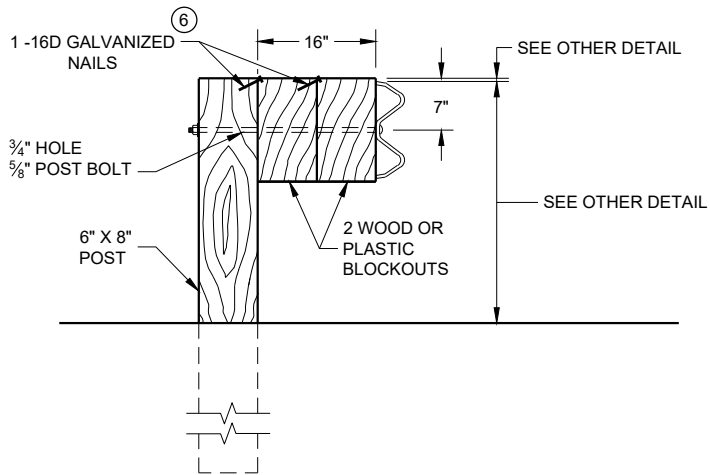
GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

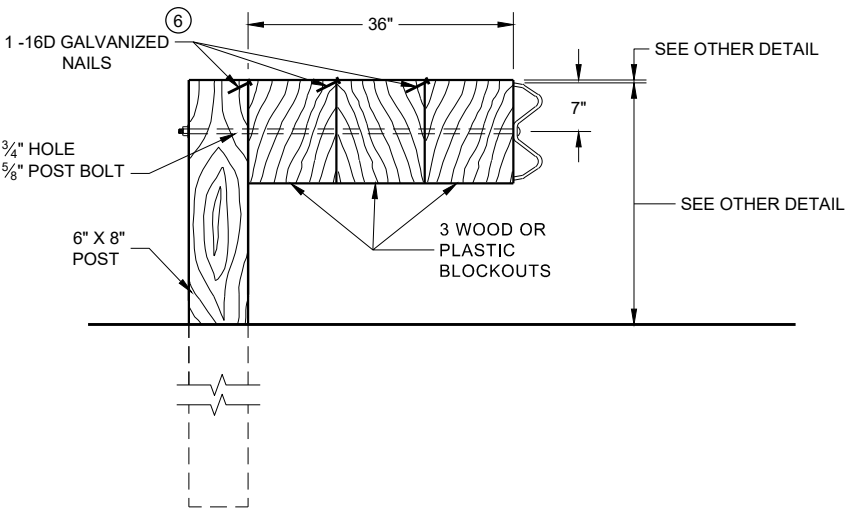
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

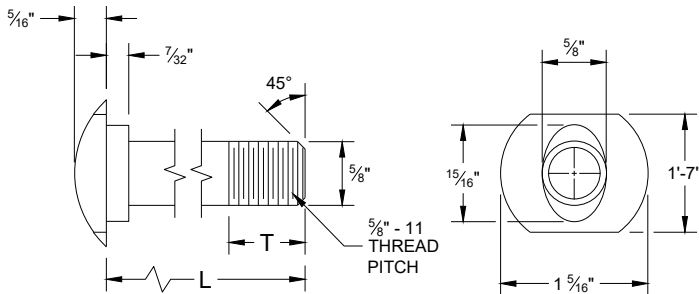
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

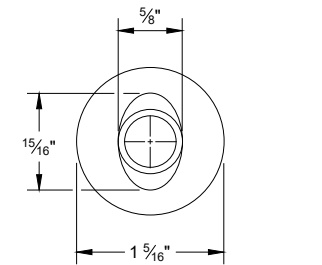
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

- NOTE:
- 1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
 - 2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

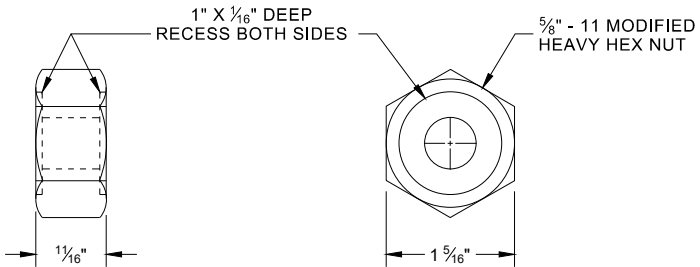


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

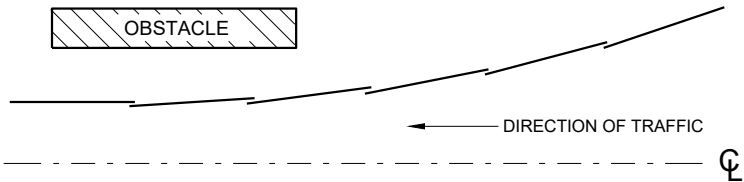


ALTERNATE BOLT HEAD

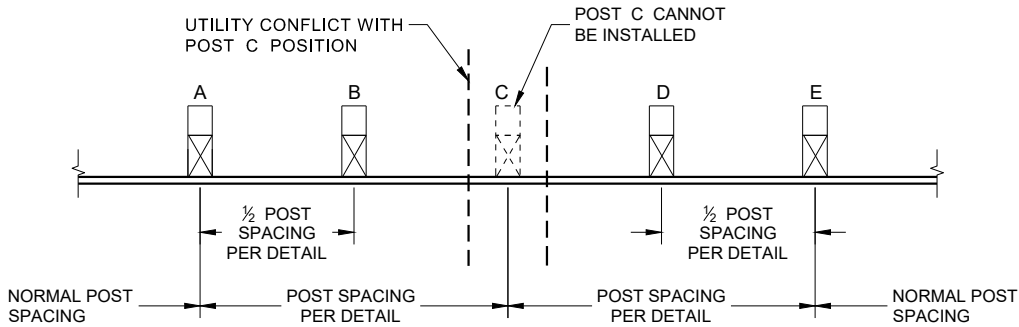


POST BOLT, SPLICE BOLT AND RECESS NUT

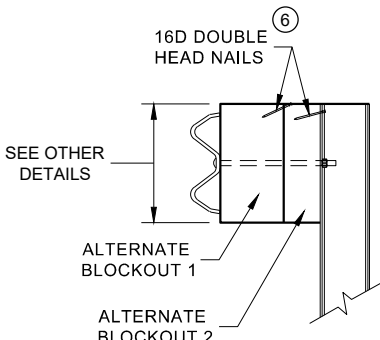
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



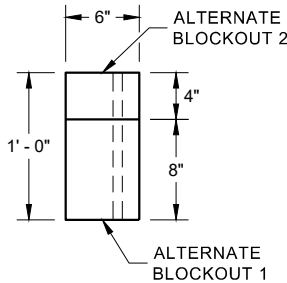
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW

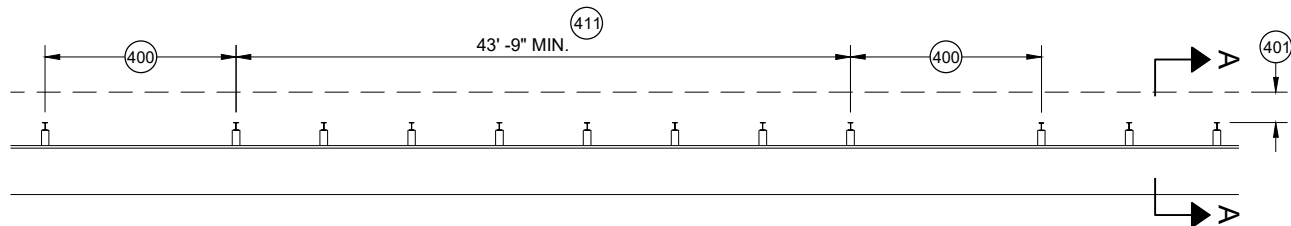


PLAN VIEW

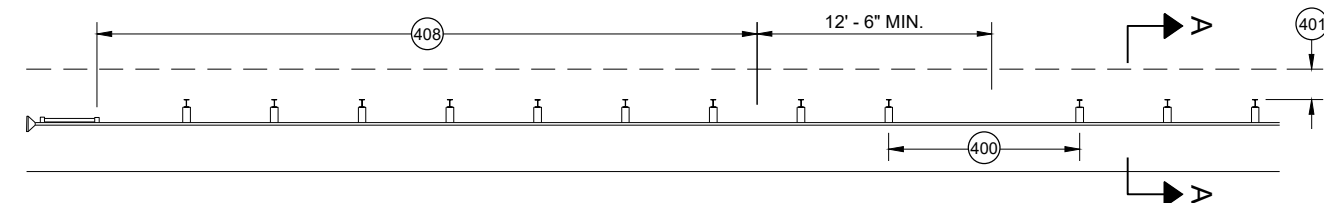
ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

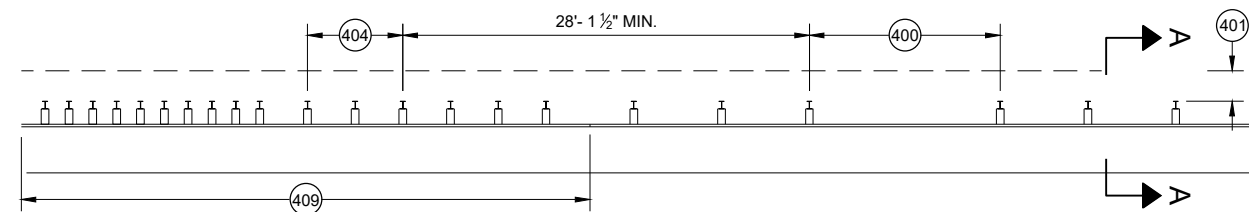
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



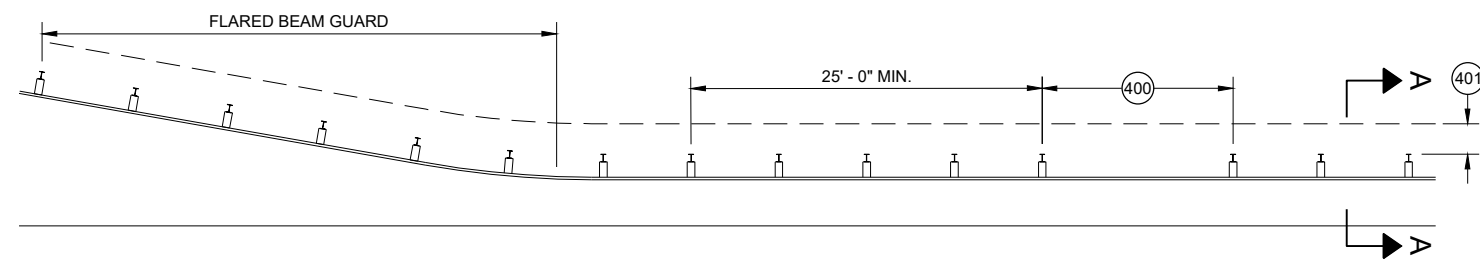
MISSING POST IN MGS GUARDRAIL



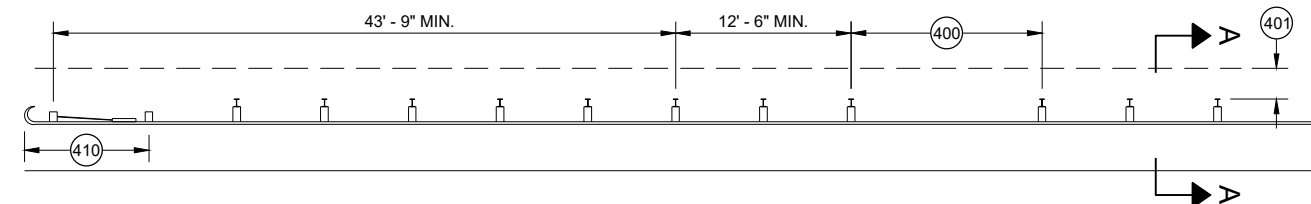
MISSING POST IN MGS GUARDRAIL NEAR EAT



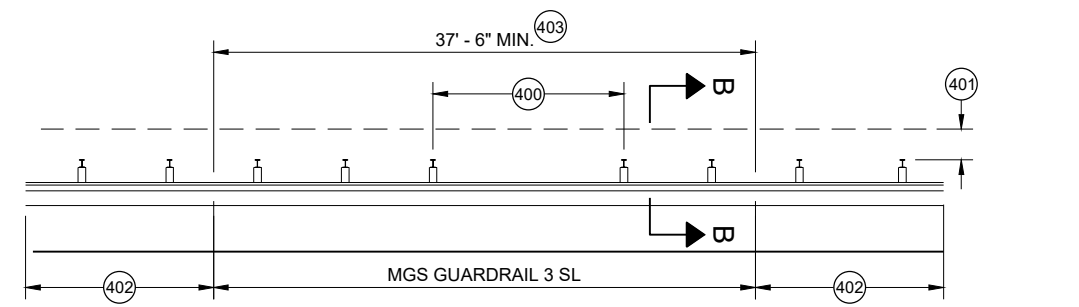
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

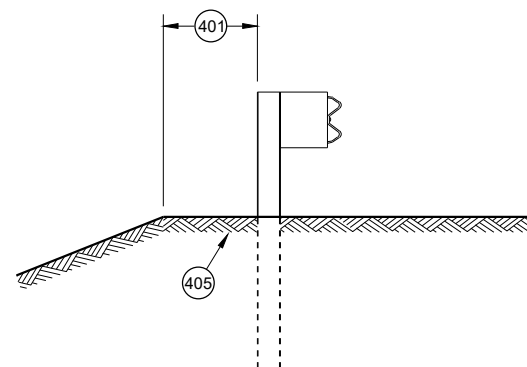


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

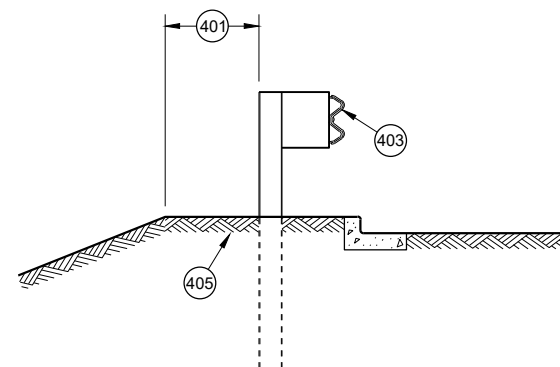


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- (400) MAX SPAN 12' - 6"
- (401) 2' MIN.
- (402) MGS GUARDRAIL 3
- (403) NESTING BEAM GUARD
- (404) ASYMMETRIC TRANSITION
- (405) SOIL WELL DRAINED AND COMPACTED
- (406) SEE OTHER DRAWINGS IN THIS SDD
- (407) SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- (408) SEE SDD 14B44
- (409) SEE SDD 14B45
- (410) SEE SDD 14B47
- (411) MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA

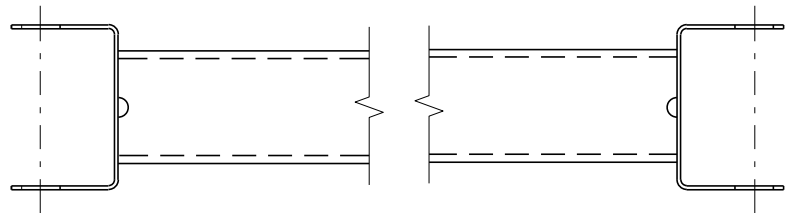
- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS, ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

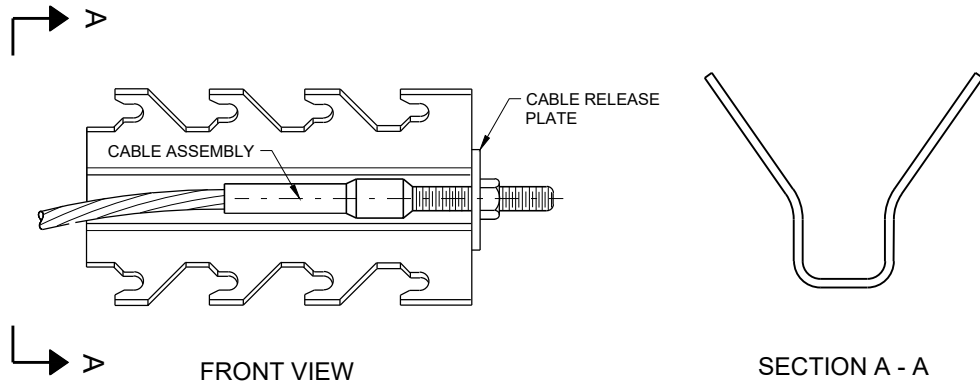


STATE OF WISCONSIN
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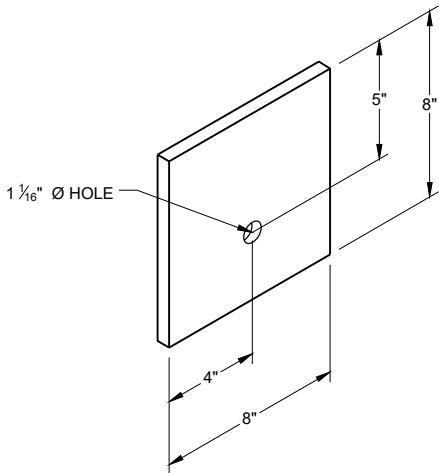


GENERIC GROUND STRUT⁹ ^E

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



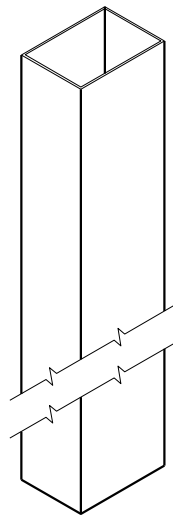
GENERIC ANCHOR CABLE BOX⁹ ^E



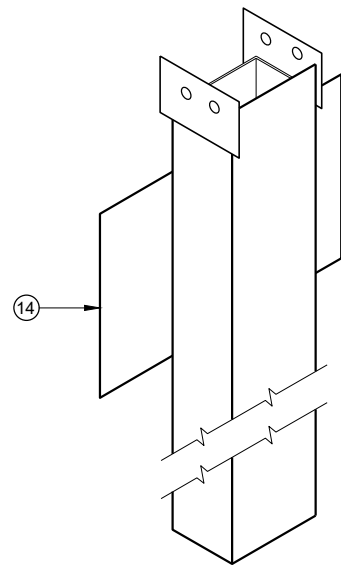
BEARING PLATE⁶ ^E

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

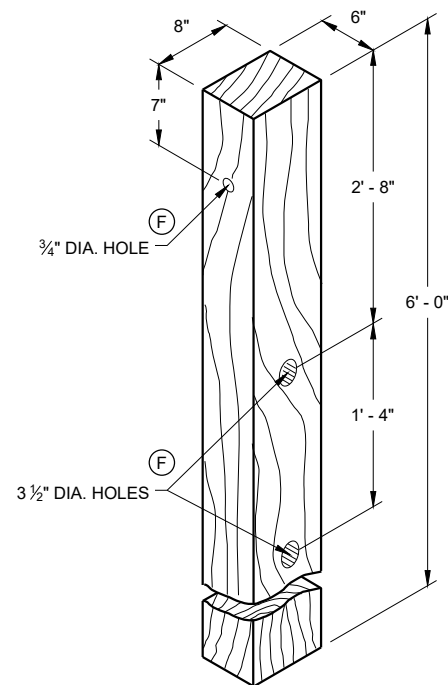
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



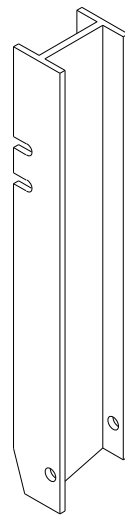
UPPER POST NO. 1^{(1) (E)}



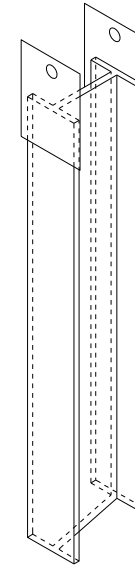
LOWER POST NO. 1^{(2) (E)}



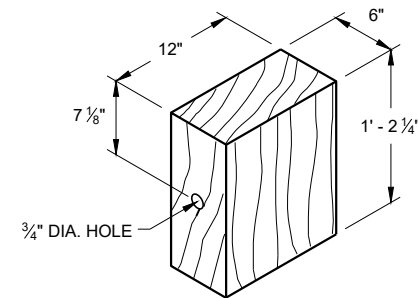
WOOD CRT POST^{(3) (E)}
POSTS NUMBER 3-9



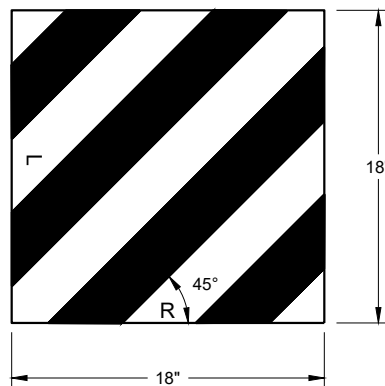
UPPER POST NO. 2^{(15) (E)}



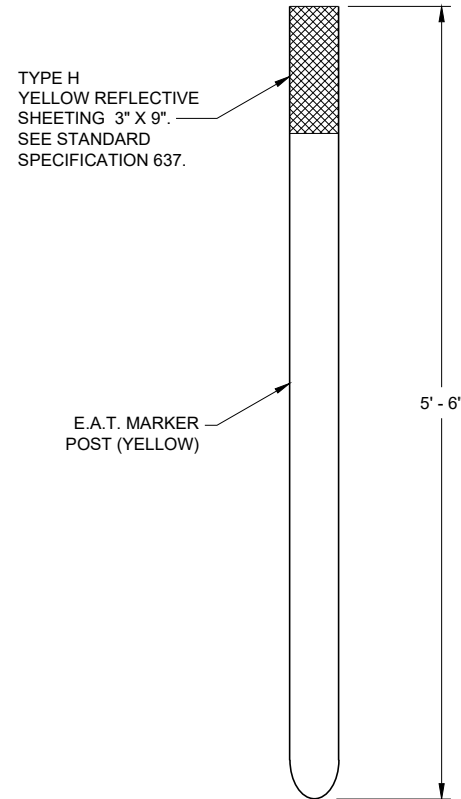
LOWER POST NO. 2^{(16) (E)}



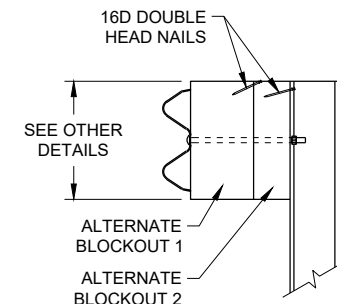
WOOD BLOCKOUT⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



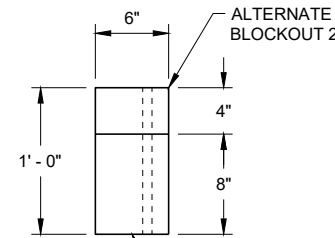
REFLECTIVE SHEETING DETAIL^(E)



E.A.T. MARKER POST⁽¹³⁾



SIDE VIEW



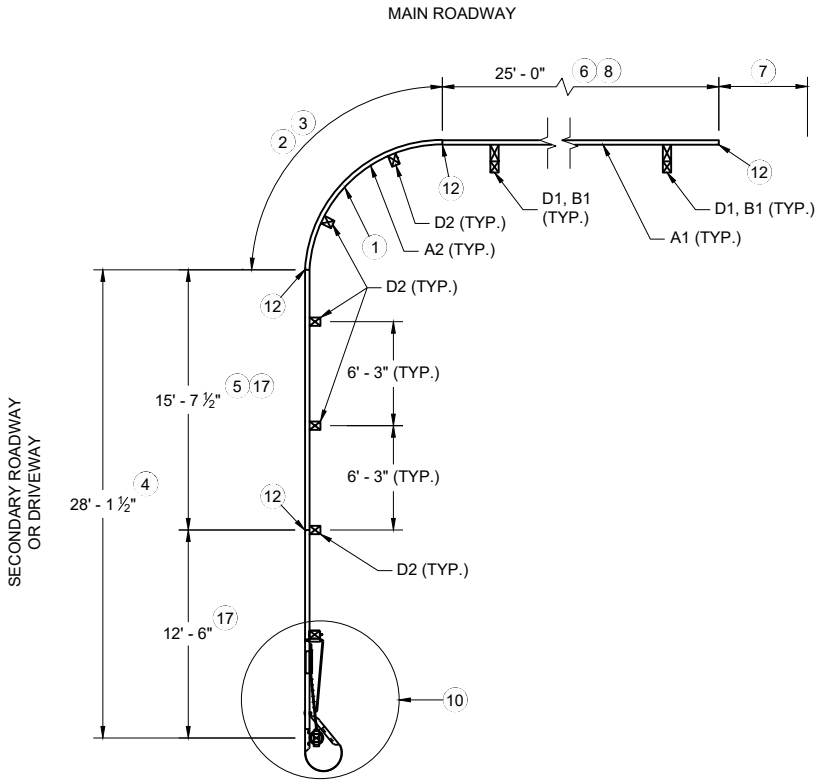
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

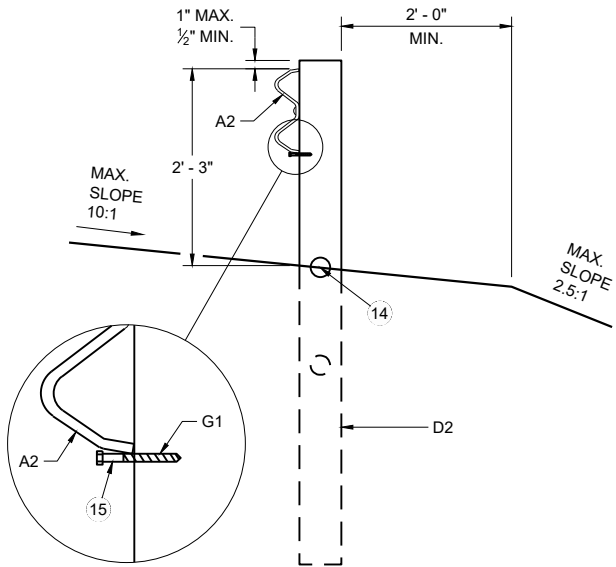
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

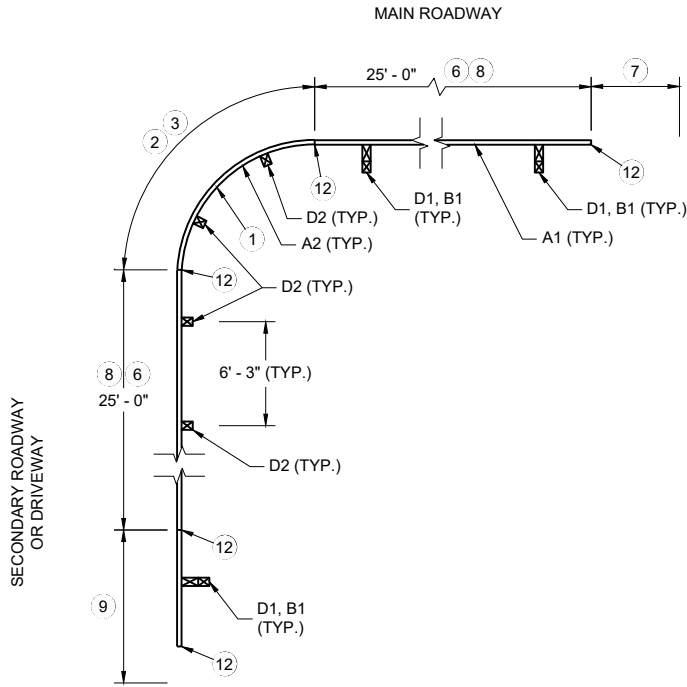


PLAN VIEW

**SHORT RADIUS BEAM GUARD WITH
SHORT RADIUS TERMINAL ON
SECONDARY ROAD OR DRIVEWAY**

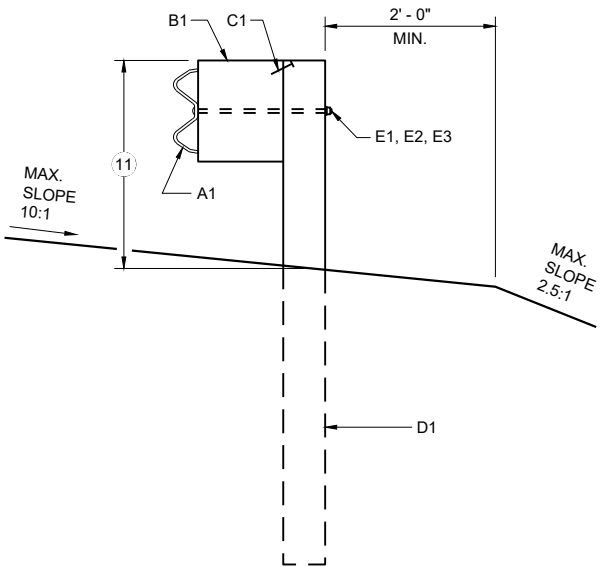


**CONTROLLED RELEASE
TERMINAL POST (CRT) IN RADIUS**



PLAN VIEW

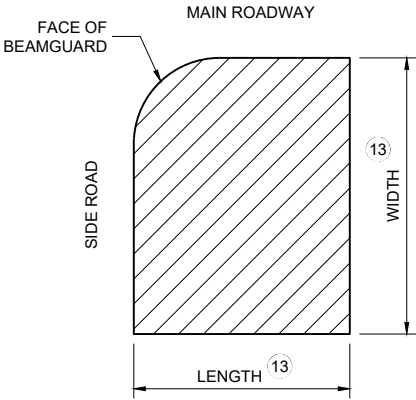
**SHORT RADIUS BEAM GUARD WITH
EAT, ADDITIONAL BEAM GUARD
OR
TRANSITION TO RIGID BARRIER ON
SECONDARY ROAD OR DRIVEWAY**



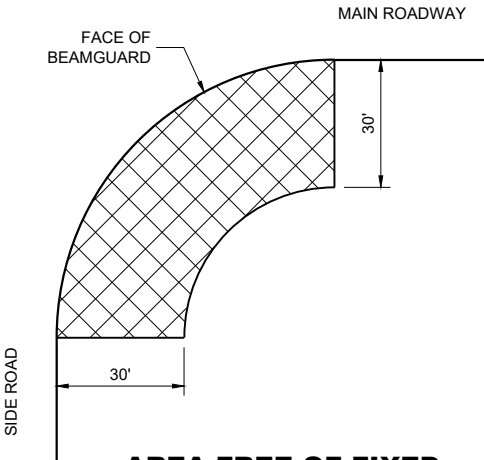
**BEAM GUARD POSTS
IN HEIGHT TRANSITION**

TABLE FOR RADIUS OF 32' AND LESS

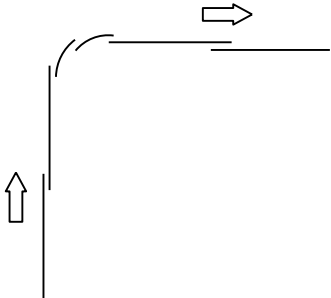
RADIUS (FT)	LENGTH (FT)	WIDTH (FT)
8	25	15
16	30	15
24	40	20
32	50	30



**AREA FREE OF FIXED
OBJECTS FOR RADIUS
32' AND LESS**



**AREA FREE OF FIXED
OBJECTS FOR RADIUS
GREATER THAN 32'**



LAP SPLICE DETAIL

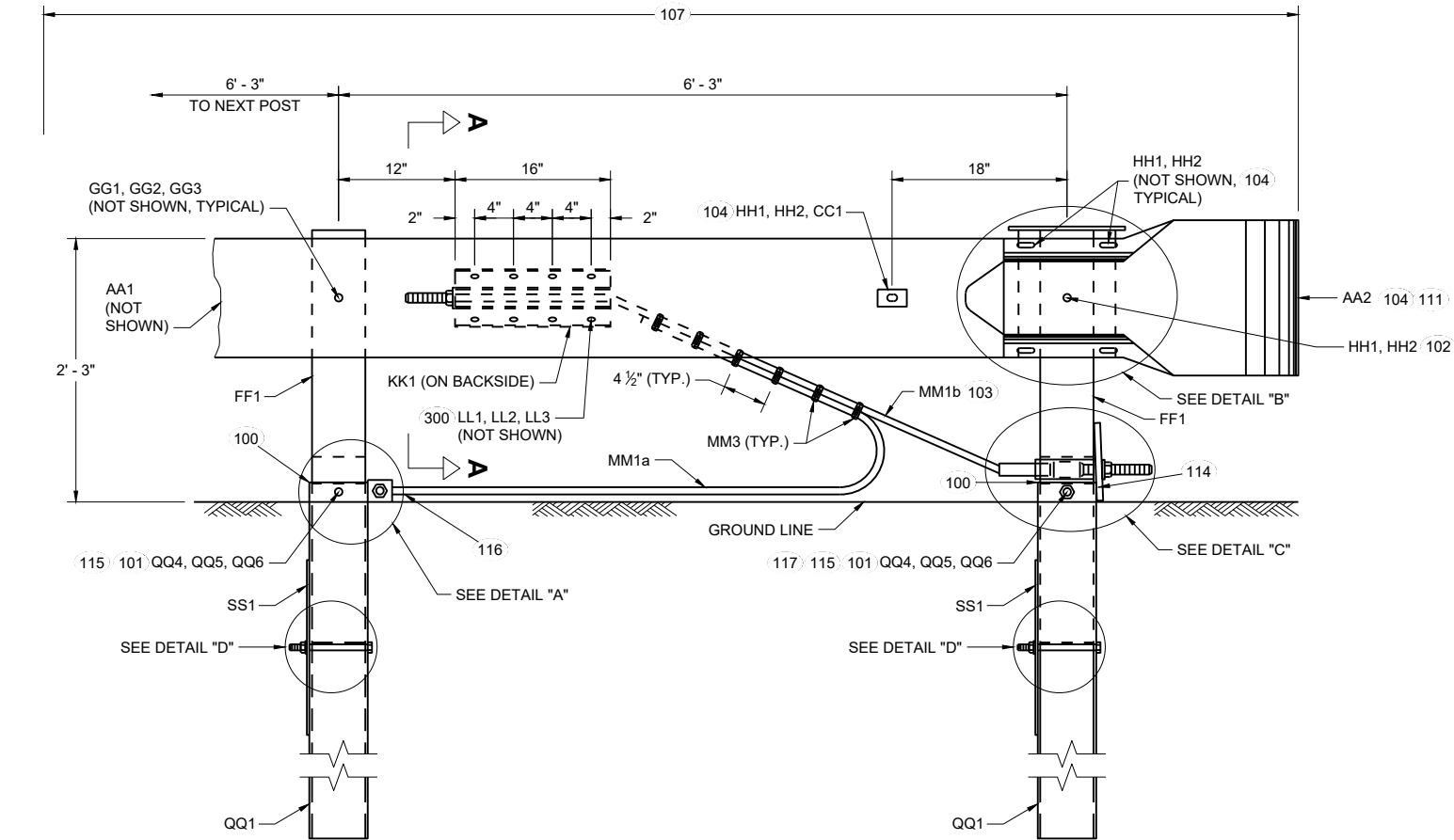
GENERAL NOTES

- SEE PLANS FOR OTHER BARRIER SYSTEM AND LOCATION SPECIFICS.
- SEE SDD 14B42 FOR MORE INFORMATION ON BEAM GUARD INSTALLATION, PARTS, MATERIALS, AND INSTALLATION INFORMATION.
- GALVANIZE PARTS AFTER FABRICATION.
- WELDING TO FOLLOW CURRENT REQUIREMENTS OF THE AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE ANSI / AWS D1.1.
- UNLESS NOTED OTHERWISE, ALL PLATES ARE FLAT AND FREE OF WARP.
- UNLESS NOTED OTHERWISE, ALL EDGES ARE SMOOTH, STRAIGHT AND VERTICAL.
- ALL CUTS AND HOLES, EXCEPT IN BEAM GUARD RAIL ARE TO BE MACHINED OR MACHINE FLAME CUT.
- UNLESS NOTED OTHERWISE, CUT OR PROVIDE BOLTS THAT ARE 1/4" TO 1/2" BEYOND THE NUT.
- DRAWINGS ARE NOT TO SCALE.

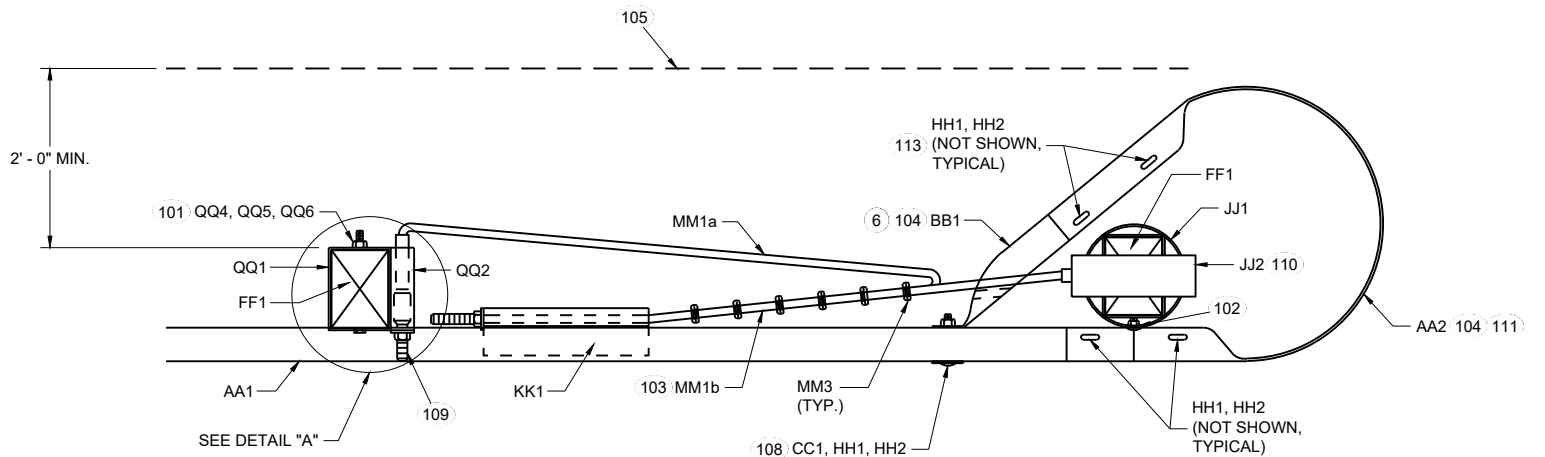
- 1 RADIUS MEASURE FROM INSIDE OF RAIL. LENGTH OF BEAM GUARD SHORT RADIUS GUARD MEASURED ALONG TRAFFIC SIDE OF RAIL. RADIUS BETWEEN 8 FEET TO 150 FEET. SEE PLAN FOR REQUIRED RADIUS. BEAM GUARD RAIL IN RADIUS IS SHOP BENT. ODD RAIL LENGTH OR FIELD CUTS MAY BE REQUIRED.
- 2 CONTROLLED RELEASE TERMINAL (CRT) POSTS ARE USED IN THE RADIUS. CONTROLLED RELEASE TERMINAL (CRT) POSTS ARE SPACED 6' - 3". SEE PLAN FOR NUMBER OF CONTROLLED RELEASE (CRT) POSTS.
- 3 WITHIN RADIUS BEAM GUARD RAILS ARE NOT BOLTED TO POSTS. BEAM GUARD RAIL IS RESTED ON TOP OF LAG SCREW.
- 4 MINIMUM LENGTH OF BEAM GUARD ALONG SIDE ROAD OR DRIVEWAY TO INSTALL SHORT RADIUS TERMINAL. BEAM GUARD IS PAID WITH BEAM GUARD ITEM.
- 5 ODD LENGTH OF BEAM GUARD REQUIRED TO INSTALL SHORT RADIUS TERMINAL.
- 6 MINIMUM AMOUNT OF BEAM GUARD TO BE INSTALLED PRIOR TO TRANSITION TO RIGID BARRIER. ADDITIONAL BEAM GUARD, OR EAT. BEAM GUARD PAID FOR WITH BEAM GUARD ITEM. SEE PLANS FOR MORE DETAIL.
- 7 BEAM GUARD, EAT, OR TRANSITION TO RIGID BARRIER. SEE PLAN.
- 8 TOP OF BEAM GUARD BY THE RADIUS IS 27". HEIGHT OF BEAM GUARD IS 31" BY TRANSITION TO RIGID BARRIER, ADDITIONAL BEAM GUARD OR EAT.
- 9 ADDITIONAL BEAM GUARD, EAT OR TRANSITION TO RIGID BARRIER. BEAM GUARD SHOWN. SEE PLAN FOR DETAILS.
- 10 SHORT RADIUS TERMINAL (SEE OTHER DETAILS).
- 11 HEIGHT VARIES. SEE NOTE 8 AND 8).
- 12 BEAM GUARD RAIL SPLICE LOCATION. SPLICE LOCATION REQUIRES PART F1 AND F2. SEE SDD 14B42 FOR DETAILS.
- 13 SEE TABLE FOR VALUES.
- 14 MAXIMUM HEIGHT FOR CENTER OF HOLE IS 3/4" ABOVE FINISHED GROUND ±1".
- 15 DRILL POST 15/64" DIA. PILOT HOLE. DO NOT HAMMER LAG SCREW INTO POST.
- 16 SMALL SIGNS ON BREAKAWAY HARDWARE ARE ACCEPTABLE.
- 17 TOP OF RAIL HEIGHT IS 27" WHEN USING A SHORT RADIUS TERMINAL (CRT).

**SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)**

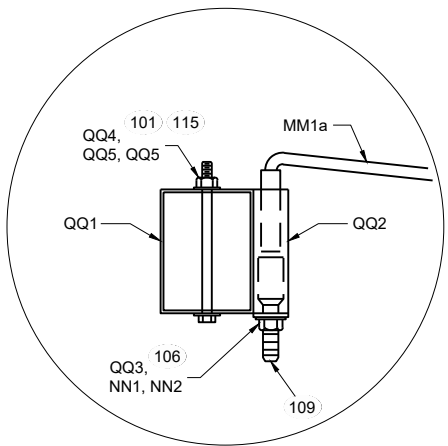
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



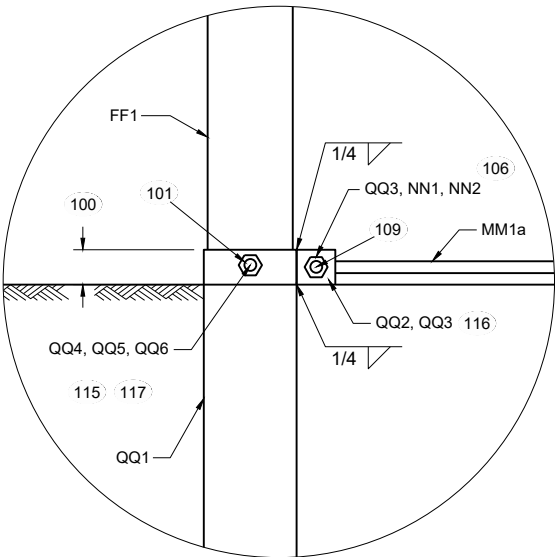
**PROFILE VIEW
SHORT RADIUS TERMINAL**



**TOP VIEW
SHORT RADIUS TERMINAL**



**TOP VIEW
DETAIL "A"
(WOOD BREAKAWAY AND BEAM
GUARD RAIL POSTS NOT SHOWN)**



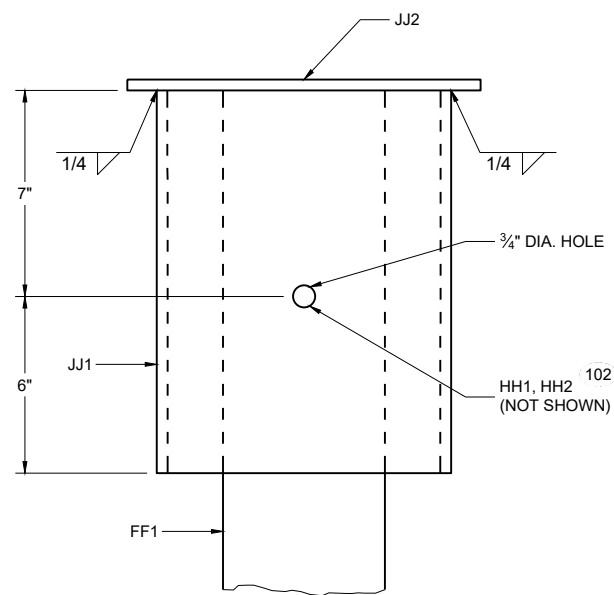
**PROFILE VIEW
DETAIL "A"**

GENERAL NOTES

- 100 TOP OF FOUNDATION TUBE 2 INCHES MAXIMUM ABOVE FINISHED GROUND.
- 101 WASHERS REQUIRED BETWEEN BOLT HEAD AND FOUNDATION TUBE AND BETWEEN NUT AND FOUNDATION TUBE.
- 102 SPLICE BOLT AND NUT CONNECTS BEAM GUARD RAIL, W-BEAM SECTION BUFFER, AND STEEL PIPE ASSEMBLY. NO WASHER REQUIRED. SEE DETAIL "B".
- 103 CABLE IS TAUT.
- 104 ADJUST AA2 AND BB1 TO FIT.
- 106 BREAK POINT OF SHOULDER.
- 106 TACK WELD CABLE CONNECTOR TUBE PLATE TO CABLE CONNECTION TUBE. SEE DETAIL "A" PROFILE VIEW.
- 107 PAY LIMIT FOR BEAM GUARD.
- 108 SQUARE WASHER BETWEEN HEAD OF BOLT AND TRAFFIC FACE OF BEAM GUARD. ROUND WASHER REQUIRED BETWEEN NUT AND BB1.
- 109 CUT OR PROVIDE THREADED STUD THAT IS FLUSH WITH FACE OF BEAM GUARD RAIL KK1 (PLUS OR MINUS 1/2" TOLERANCE). DEBURR AFTER CUTTING.
- 110 SEE STEEL PIPE ASSEMBLY DETAILS.
- 111 ATTACH UU2 WITH UU3. SHOP APPLY UU1 TO UU2.
- 112 FOUR (4) HH1 AND HH2 REQUIRED TO ATTACH AA1 TO AA2.
- 113 FOUR (4) HH1 AND HH2 REQUIRED TO ATTACH AA2 TO BB1.
- 114 NO MATERIAL IS TO BE PLACED AGAINST THE VERTICAL FACES OF BEARING PLATE.
- 115 PREVENT OR REMOVE MATERIALS THAT BLOCK ACCESS TO BOLTS FOR POST AND SOIL TUBE.
- 116 PREVENT OR REMOVE MATERIALS THAT BLOCK ACCESS TO BOLT. PLACE CABLE ON TOP OF MATERIAL.
- 117 ONE WASHER BETWEEN BOLD HEAD AND FOUNDATION TUBE AND BETWEEN NUT AND FOUNDATION TUBE.

**SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)**

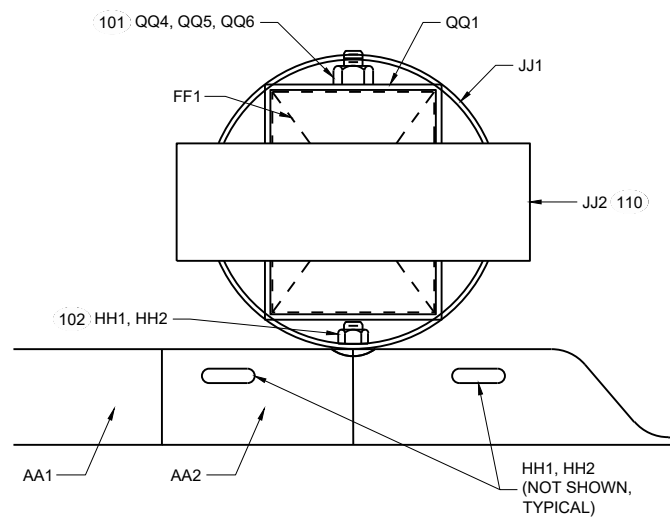
STATE OF WISCONSIN
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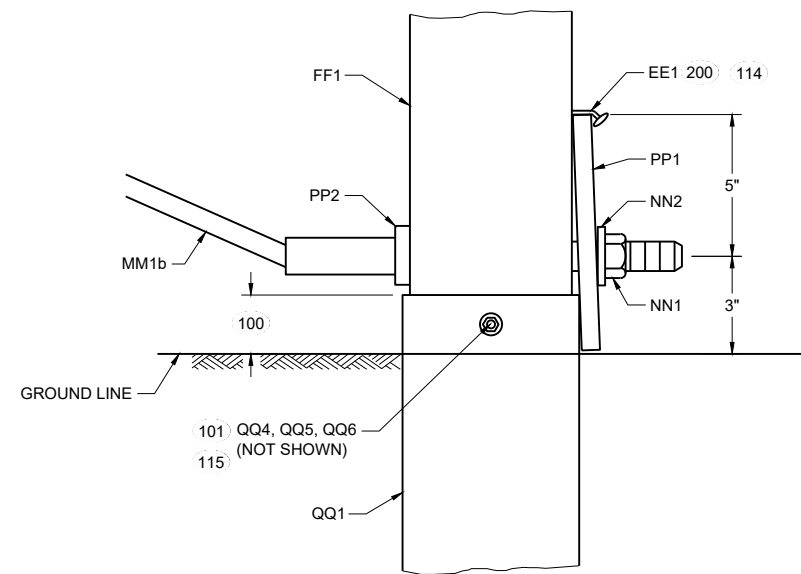
PROFILE VIEW

DETAIL "B"

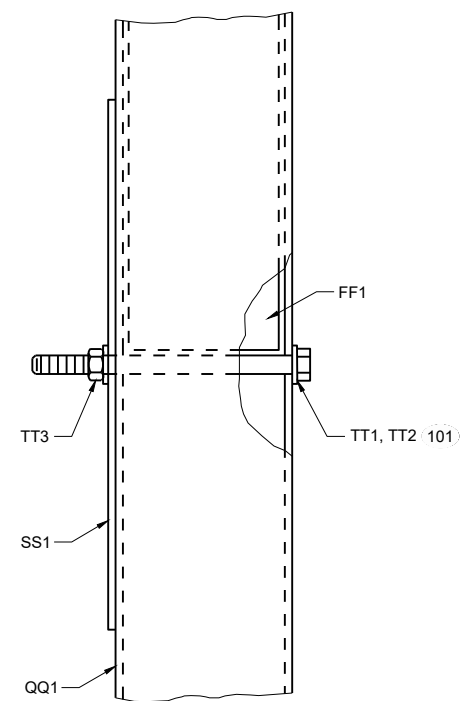
**STEEL PIPE ASSEMBLY
(BEAM GUARD AND W BEAM
END SECTION NOT SHOWN)**



PLAN VIEW
DETAIL "B"
STEEL PIPE ASSEMBLY



PROFILE VIEW
DETAIL "C"



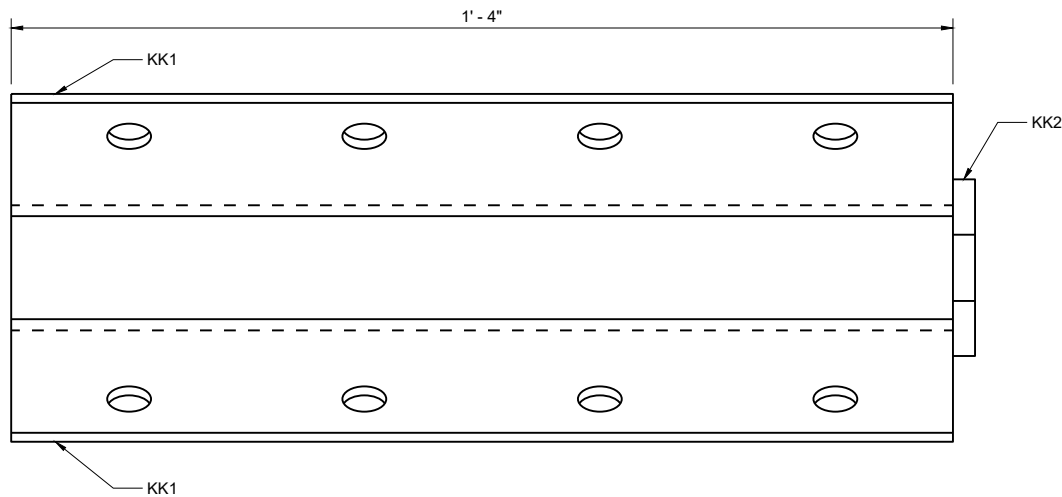
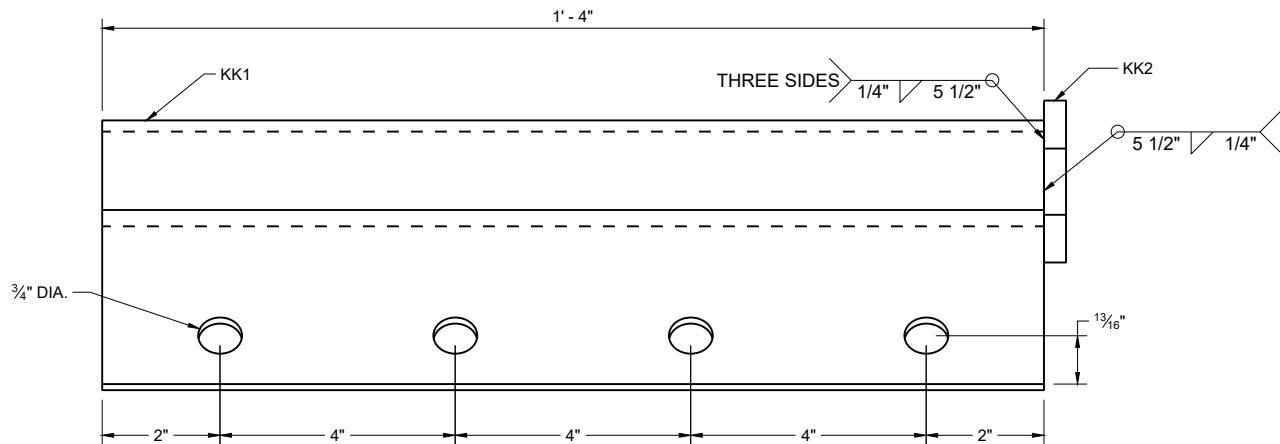
PROFILE VIEW
DETAIL "D"

GENERAL NOTES

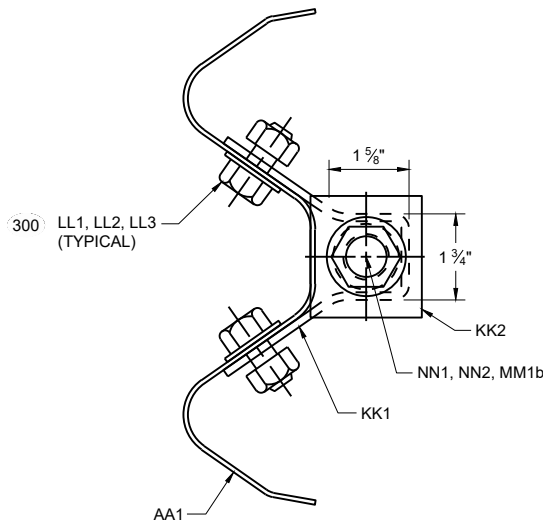
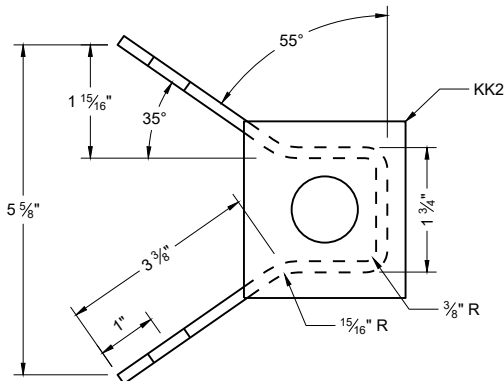
200 TWO (2) NAILS SPACED 4 INCHES CENTER TO CENTER.

**SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)**

STATE OF WISCONSIN
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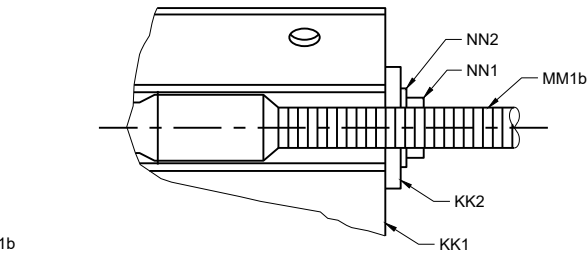
ANCHOR BRACKET (KK1, KK2)



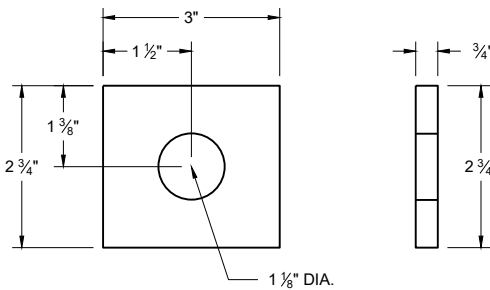
SECTION A - A

GENERAL NOTES

300 WASHERS REQUIRED BETWEEN BOLT HEAD AND BEAM GUARD RAIL AND BETWEEN NUT AND ANCHOR BRACKET. EIGHT (8) LL1 AND LL3 REQUIRED. SIXTEEN (16) LL2 REQUIRED.

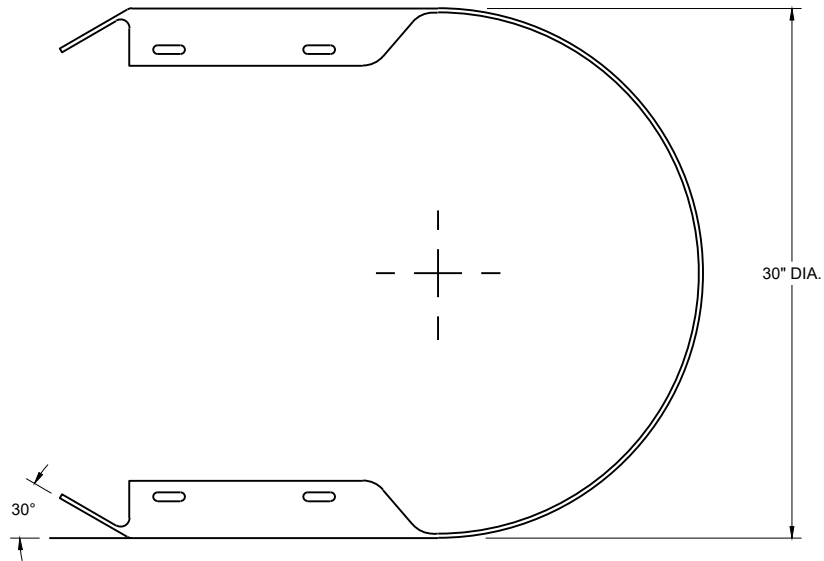


ANCHOR BRACKET BEARING PLATE (KK2)

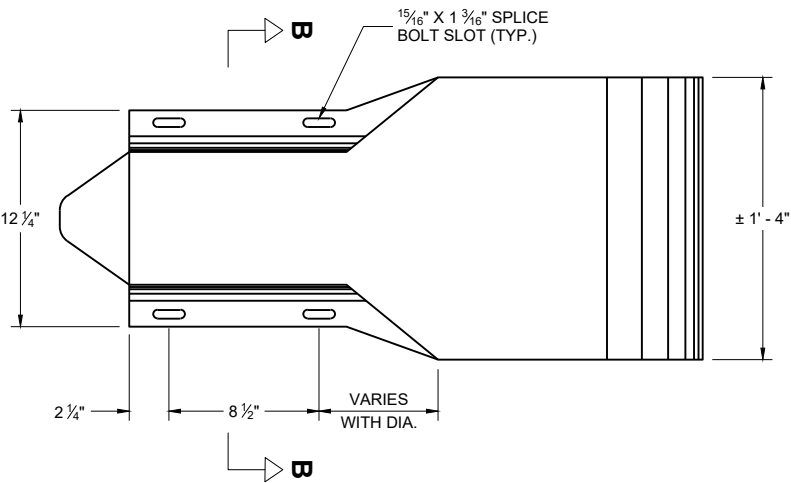


SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

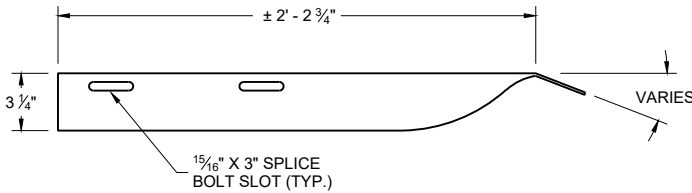
STATE OF WISCONSIN
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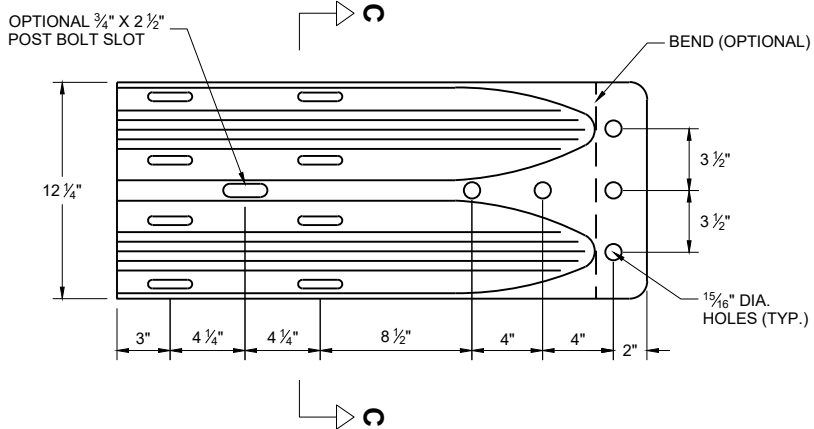
TOP VIEW



PROFILE VIEW
W BEAM
END SECTION BUFFER (AA2)



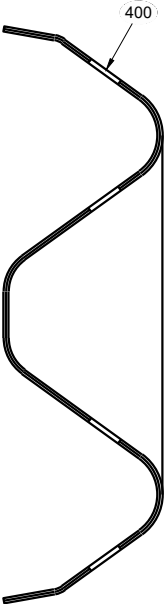
TOP VIEW



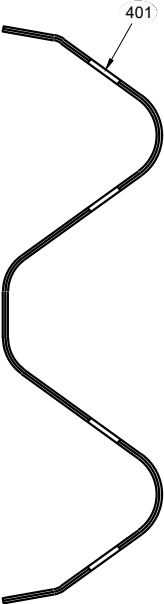
PROFILE VIEW
W BEAM
TERMINAL CONNECTOR (BB1)

GENERAL NOTES

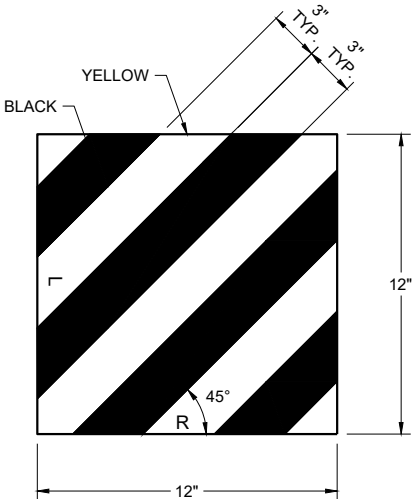
- 400 CROSS SECTION OF PART IS TO FIT OVER AA1 .
- 401 CROSS SECTION OF PART IS TO FIT OVER OR UNDER AA1 .



SECTION B -B



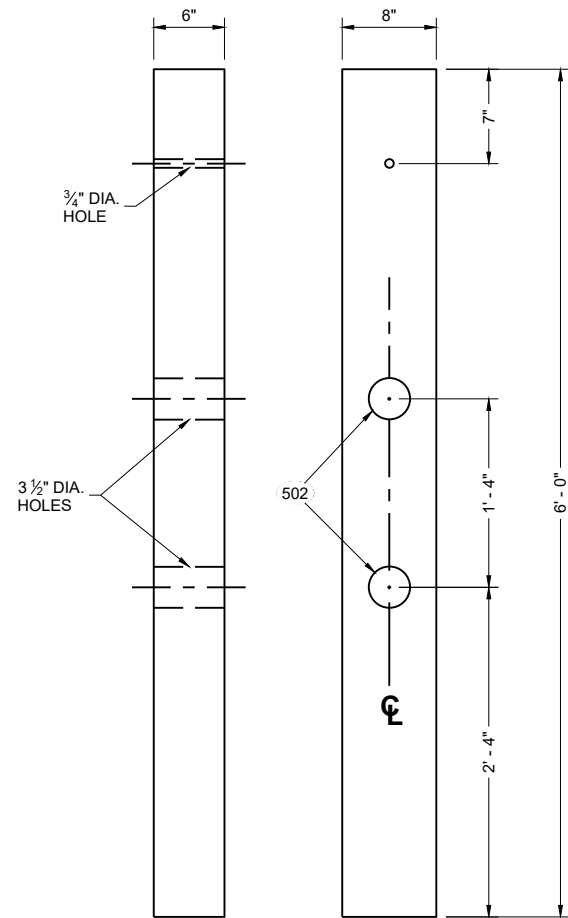
SECTION C -C



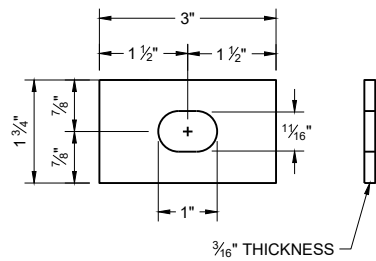
REFLECTIVE SHEETING (UU1, UU2)

SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

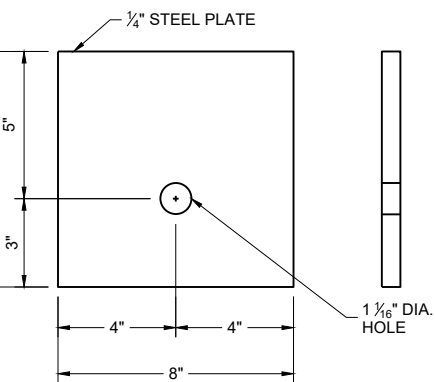
STATE OF WISCONSIN
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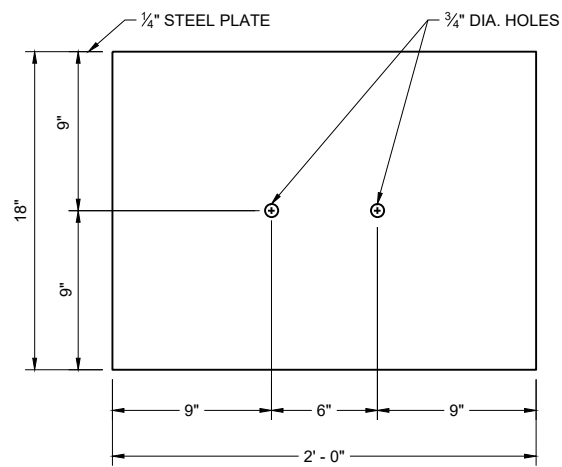
FRONT VIEW SIDE VIEW
CONTROLLED RELEASE POST (CRT) (DD2)



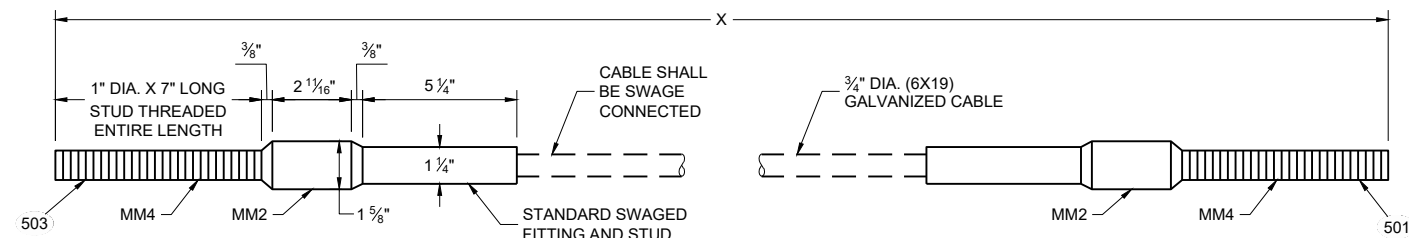
RECTANGULAR PLATE WASHER (CC1)



BEARING PLATE (PP1)

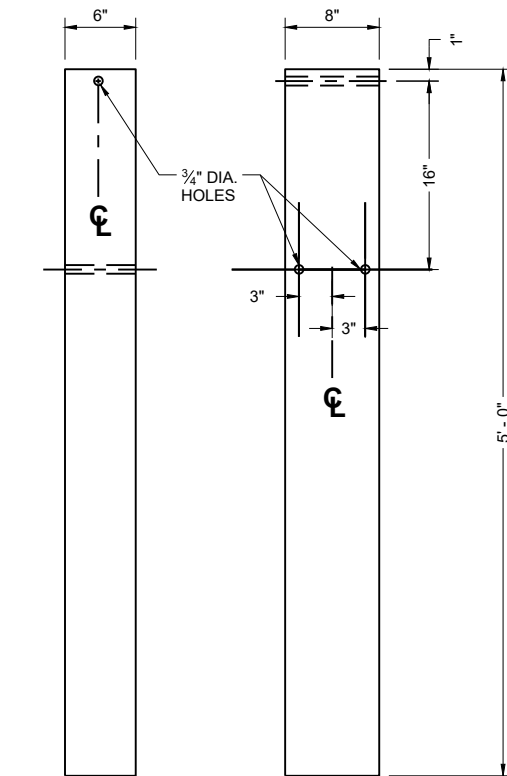


SOIL PLATE (SS1)

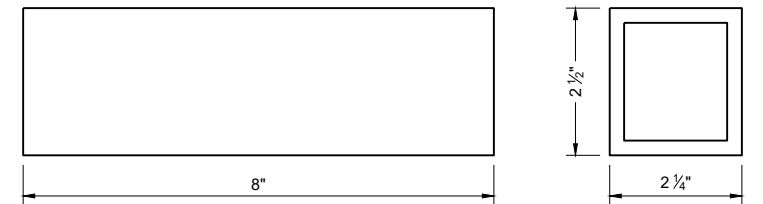


CABLE ASSEMBLY (MM1a, MM11b)

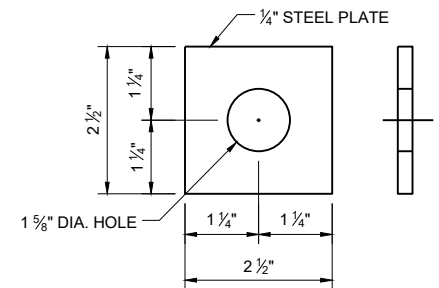
"X" LENGTH	
MM1b	9' - 0"
MM1b	6' - 8"



FRONT VIEW SIDE VIEW
FOUNDATION TUBE (QQ1)



FOUNDATION TUBE - ANCHOR CABLE TUBE (QQ2)



ANCHOR CABLE TUBE END PLATE (QQ3)

GENERAL NOTES

- 500 SEE DETAIL "D" FOR LOCATION AND ATTACHMENT OF SS1.
- 501 FOR MM1a THREADED STUD ONLY REQUIRED ON ONE END. SWAGED FITTING REQUIRED.
- 502 LOCATE HOLES ON THE CENTERLINE OF THE SIDE OF THE POST.
- 503 MM1a MAY HAVE ONE THREADED STUD 4 INCHES LONG. SEE NOTE 109.

SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
A1	BEAM GUARD RAIL	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
A2	BEAM GUARD RAIL - SHOP BENT	INDICATE ON BACK OF RAIL THE RADIUS THAT RAIL WAS BENT TO. SHOP BEND RADIUS IS TO THE NEAREST FOOT. FOLLOW AASHTO M180 ON HOW TO MARK RADIUS INFORMATION.	
		AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
B1	BLOCK - WOOD	WISDOT SPEC. 614	SEE SDD 14B42
C1	NAIL	ASTM A153 HOT DIP CLASS D	
		ASTM F1667 TYPE 1 STYLE 12 (16 DOUBLE HEAD)	
D1	POST-STRONG POST-WOOD	WISDOT SPEC. 614	SEE SDD 14B42
D2	POST-CRT-WOOD	WISDOT SPEC. 614	
E1	POST BOLT	ASTM A307 GRADE A OR SAE J429 GRADE 2	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
E2	POST BOLT - WASHER	ASTM F436 TYPE 1 (HARDEN TYPICALLY USED WITH STEEL) OR ASTM F844 (UNHARDENED TYPICALLY WITH WOOD)	5/8" DIA.
		GALV. AASHTO M111 / ASTM A 123 OR GALV. HOT DIP. TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
E3	POST BOLT - NUT	AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		ASTM A563 GRADE A HEAVY HEX HEAD	
F1	SPlice BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		UNC	
		AASHTO M180	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
F2	SPlice BOLT - NUT	ASTM A563 GRADE A	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
F2		UNC	
G1	LAG SCREW	ASTM A308 GRADE A ASTM A153 CLASS D	1/2" DIA. 6" LONG
H1	DELINEATOR - BEAM GUARD		SEE SDD 14B42 FOR MORE INFORMATION
H2	DELINEATION - SHEETING	YELLOW OR WHITE	
		WISDOT SPEC 637 TYPE SH	
		APPROVED PRODUCT LIST	
J1	FOUNDATION BACKFILL	STANDARD SPEC. 614	
AA1	BEAM GUARD RAIL - PUNCHED	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
AA2	BEAM GUARD RAIL - END SECTION BUFFER	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
BB1	BEAM GUARD RAIL - TERMINAL CONNECTOR MODIFIED	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
CC1	SHORT RADIUS - SQUARE WASHER	AASHTO M180	
		GALV. AASHTO M111 / ASTM A123	
EE1	NAIL	ASTM A153 HOT DIP CLASS D	
		ASTM F1667 TYPE 1 STYLE 12 (16 DOUBLE HEADED)	
FF1	POST - BCT - WOOD	S4S FINISH ON 4 SIDES	
		WISDOT SPEC. 614	
GG1	POST BOLT	ASTM A307 GRADE A OR SAE J429 GRADE 2	3/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
GG2	POST BOLT - WASHER	ASTM F436 TYPE 1 (HARDEN TYPICALLY USED WITH STEEL) OR ASTM F844 (UNHARDENED TYPICALLY WITH WOOD)	3/8" DIA.
		GALV. AASHTO M111 / ASTM A 123 OR GALV. HOT DIP. TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329	

SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
GG3	POST BOLT - NUT	ASTM A563 GRADE A	3/8" DIA. SEE 14B42 FOR GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		ASTM A563 GRADE A HEAVY HEX HEAD	
HH1	SPLICE BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	3/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		UNC	
		AASHTO M180 HEAD GEOMETRY	
HH2	SPLICE BOLT - NUT	ASTM A563 GRADE A	3/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		UNC	
JJ1	PIPE - STEEL	ASTM A53 GALVANIZED GRADE B SCHEDULE 40	10" O.D.
JJ2	TOP PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	DIMENSIONS 3/8" X 4" X 1" - 0"
		GALV. AASHTO M111 / ASTM A123	
KK1	ANCHOR BRACKET	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
KK2	ANCHOR BRACKET - BEARING PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
LL1	ANCHOR BRACKET - BOLT	ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	5/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
LL2	ANCHOR BRACKET - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	5/8" DIA.
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
LL3	ANCHOR BRACKET - NUT	ASTM A563 GRADE A	5/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		UNC	
MM1a	ANCHOR CABLE	AASHTO M30 / ASTM A741 INDEPENDENT WIRE CORE (IWRC) OR WIRE STRAND CORE (WCS), IMPROVED PLOW STEEL (IPS), 6X19, TYPE II OR IIc CLASS C ZINC COATED	
MM1b	ANCHOR CABLE	AASHTO M30 / ASTM A741 INDEPENDENT WIRE CORE (IWRC) OR WIRE STRAND CORE (WCS), IMPROVED PLOW STEEL (IPS), 6X19, TYPE II OR IIc CLASS C ZINC COATED	
MM2	ANCHOR CABLE - SWAGE FITTING	ASTM A576 GRADE 1035	
		SWAGE FITTINGS ARE TO BE FACTORY SWEDGED. WITH A BREAKING STRENGTH 40,000 LBS.	
		GALV. AASHTO M111 / ASTM A123	
		ASME B30.26 FORGED, CAST, OR DIE STAMPED WITH THE FOLLOWING INTO CONNECTION: NAME OF MANUFACTURER OR TRADEMARK OF CONNECTION'S MANUFACTURER, SIZE OR RATED LOAD, GRADE.	
MM3	WIRE ROPE CABLE CLAMPS	FF-C-450D TYPE 1 CLASS 1	3/4"
		ASTM A153 HOT DIP CLASS D	
MM4	ANCHOR CABLE - SWAGE FITTING - STUD	ASTM F3125 GRADE A325 TYPE 1 OR SAE GRADE 5 OR ASTM A449 TYPE 1 HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
NN1	ANCHOR CABLE - NUT	ASTM A563 GRADE A	1" DIA.
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
NN2	ANCHOR CABLE - NUT - WASHER	UNC	1" DIA.
		ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	

SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

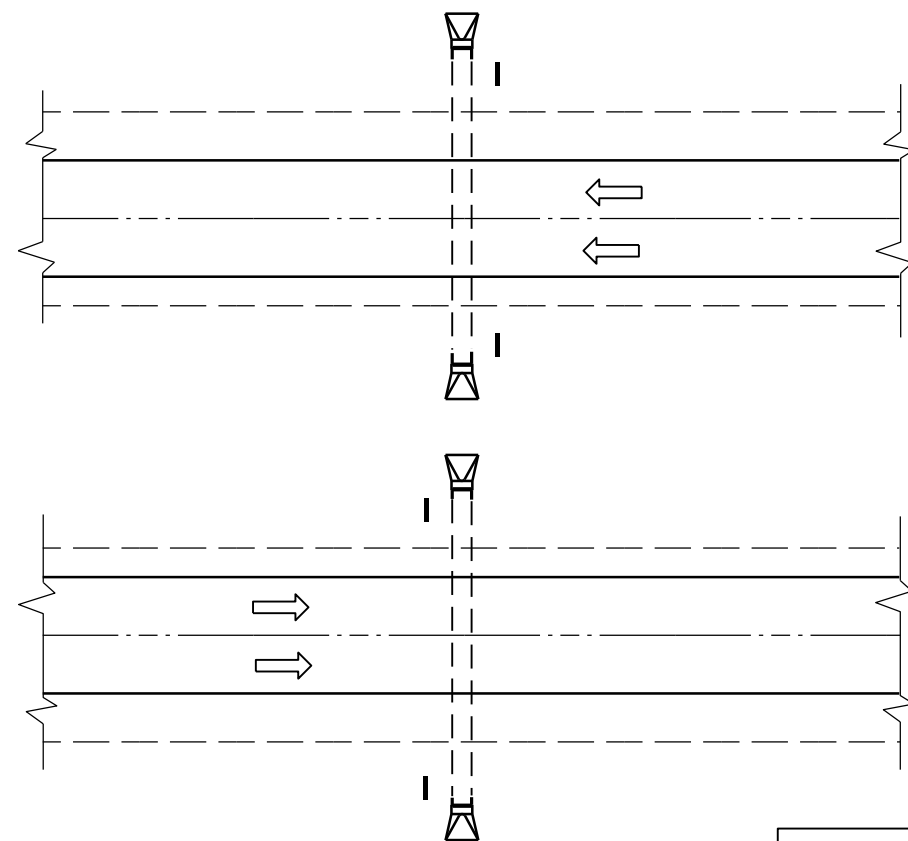
PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
PP1	BEARING PLATE AT POST	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
PP2	PIPE - STEEL	ASTM A53 GALVANIZED GRADE B SCHEDULE 40	2" DIA. x 6" LONG
QQ1	FOUNDATION TUBE	ASTM A500 GRADE B	8" X 6" X 3⁄16"
		GALV. AASHTO M111 / ASTM A123	
QQ2	SHORT RADIUS - FOUNDATION TUBE - ANCHOR CABLE - TUBE	ASTM A500 GRADE B	DIMENSIONS 2 ½" X 2 ¼" X ¼" X 8"
		GALV. AASHTO M111 / ASTM A123	
QQ3	SHORT RADIUS - SOIL TUBE - ANCHOR CABLE - TUBE - END PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	DIMENSIONS 2 ½" X 2 ½" X ¼"
		GALV. AASHTO M111 / ASTM A123	
QQ4	GROUND STRUT AND YOKE - BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	5⁄8 DIA.
		ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	
		UNC	
QQ5	GROUND PLATE AND YOKE - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	5⁄8 DIA.
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
QQ6	GROUND STRUT AND YOKE - NUT	HEAVY HEX	5⁄8 DIA.
		UNC	
		ASTM A563 GRADE A	
		OVER TAPPED NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
SS1	SOIL PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / A123	
TT1	SOIL PLATE - BOLT	ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	5⁄8 DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
TT2	SOIL PLATE - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	5⁄8 DIA.
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
TT3	SOIL PLATE - NUT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	5⁄8 DIA.
UU1	OBJECT MARKER - SHEETING	MUTCD / WISDOT OBJECT MARKER TYPE 3	PATTERN AND COLOR FOR SHEETING. SHEETING TYPE FOR MARKER.
		WISDOT SPEC 637 TYPE F	
		APPROVED PRODUCT LIST	
UU2	OBJECT MARKER - ALUMINUM PLATE	WISDOT SPEC 637 ALUMINUM PLATE	MATERIAL AND THICKNESS OF MATERIALS
UU3	OBJECT MARKER - SCREWS	STAINLESS SELF-TAPPING SCREWS	
VV1	FOUNDATION BACKFILL	WISDOT SPEC 614	

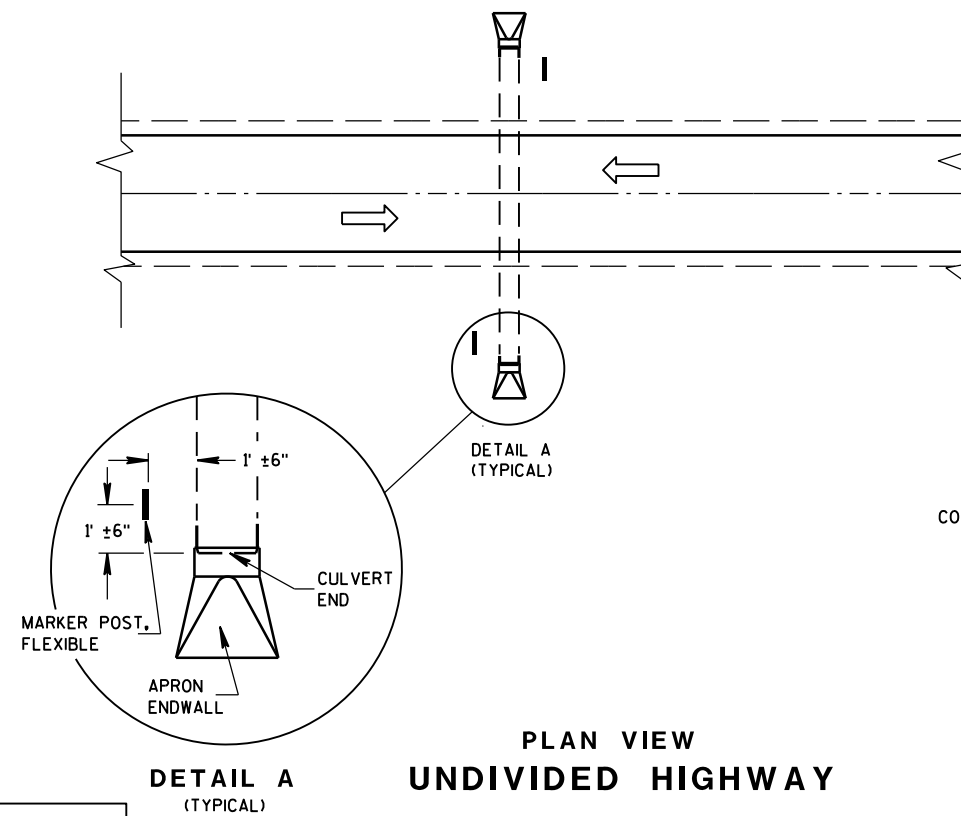
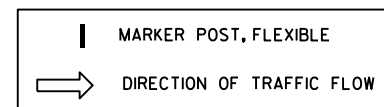
SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
December 2024 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR



PLAN VIEW
DIVIDED HIGHWAY

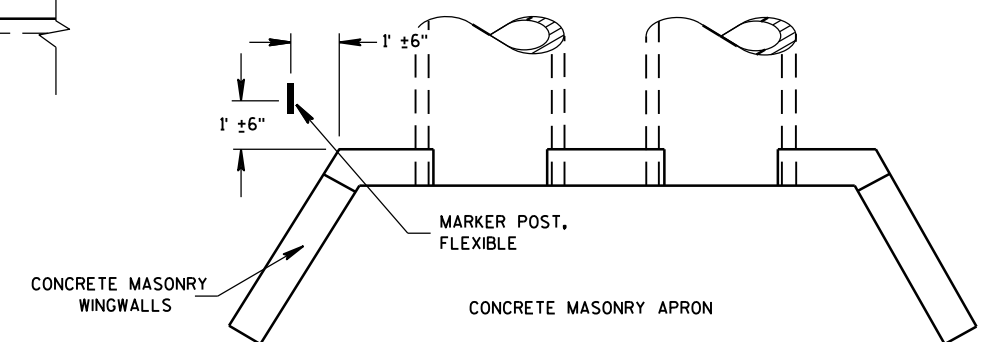


PLAN VIEW
UNDIVIDED HIGHWAY

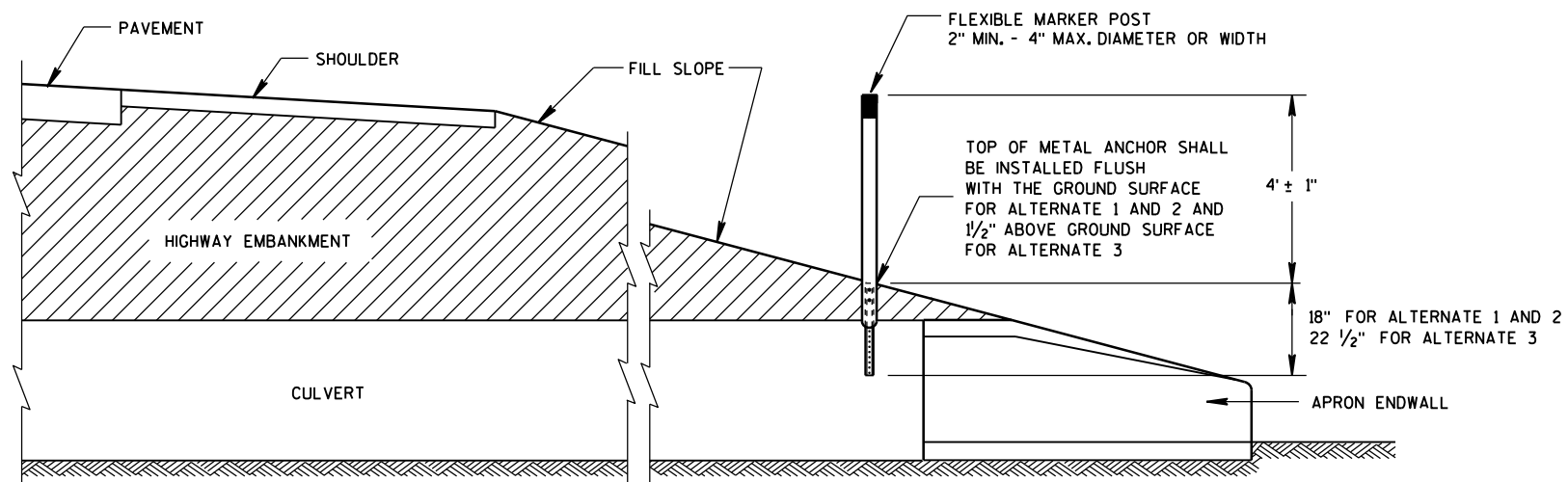
FLEXIBLE MARKER POST LOCATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



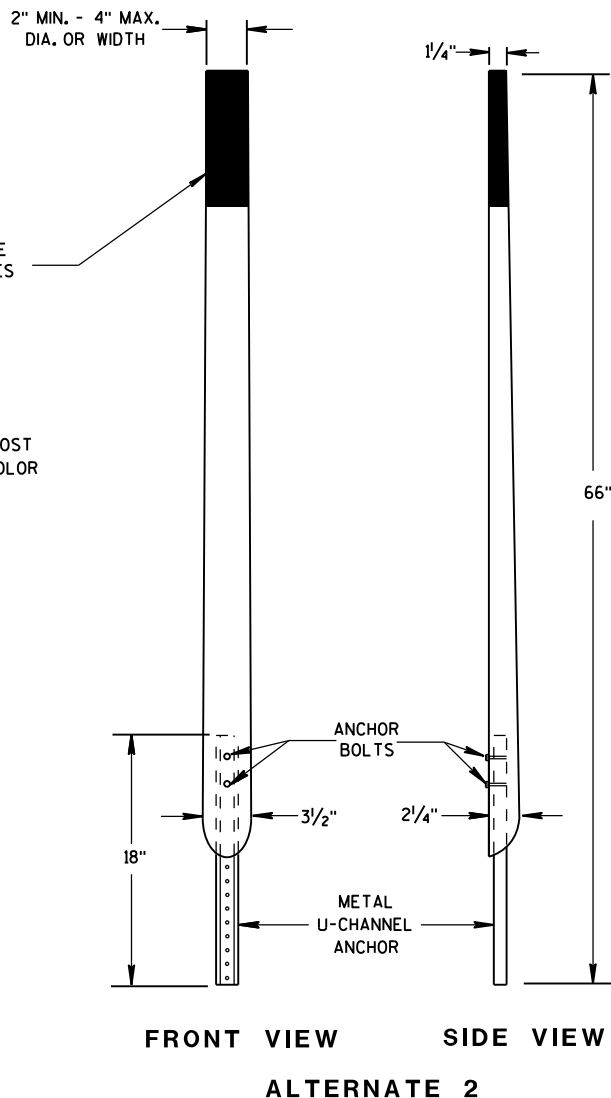
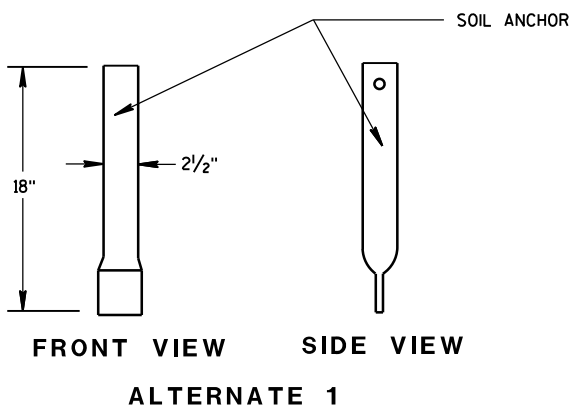
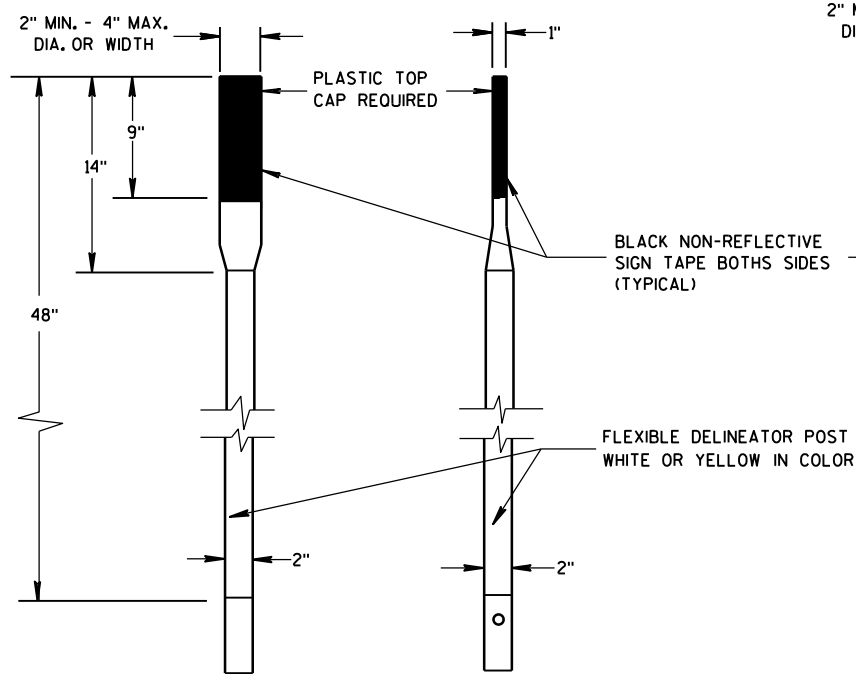
PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH



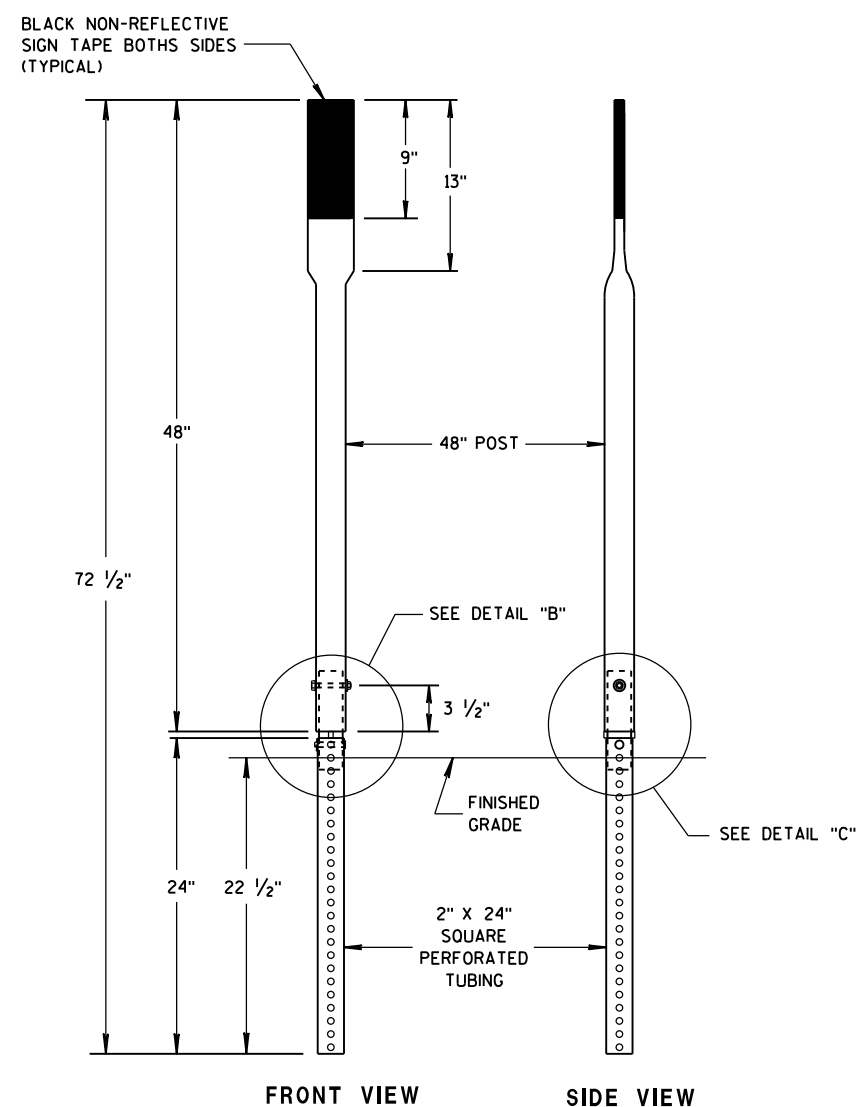
CROSS SECTION
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST
FOR CULVERT END

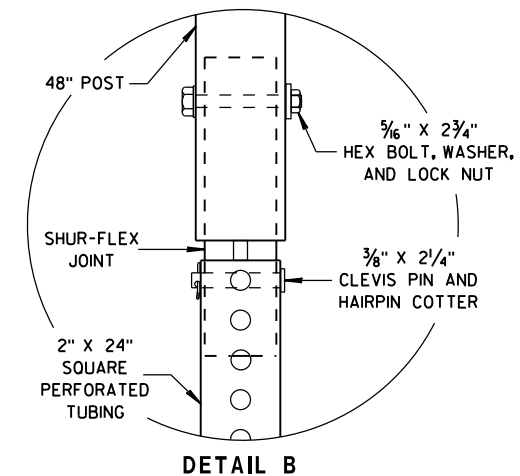
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



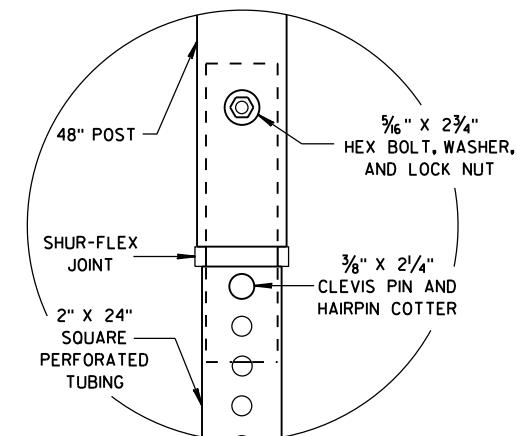
FLEXIBLE MARKER POSTS



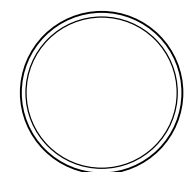
ALTERNATE 3



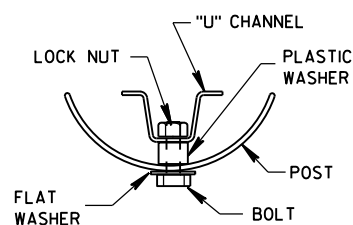
DETAIL B



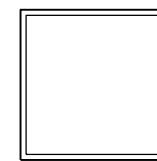
DETAIL C



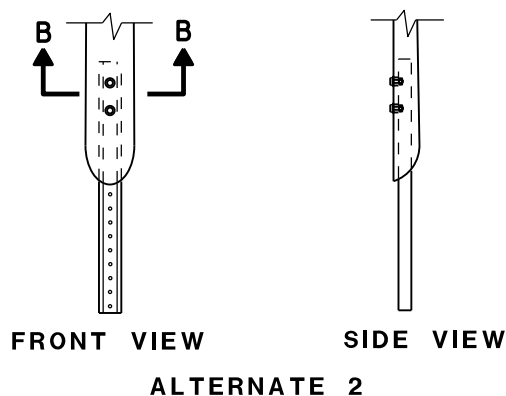
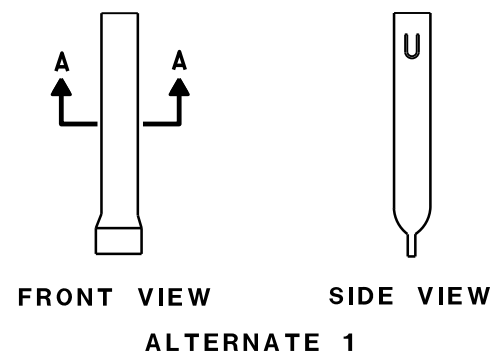
SECTION A-A



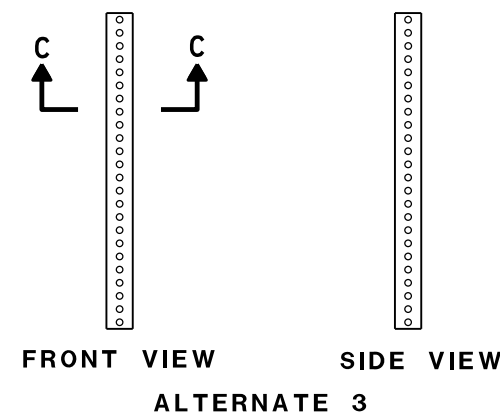
SECTION B-B



SECTION C-C



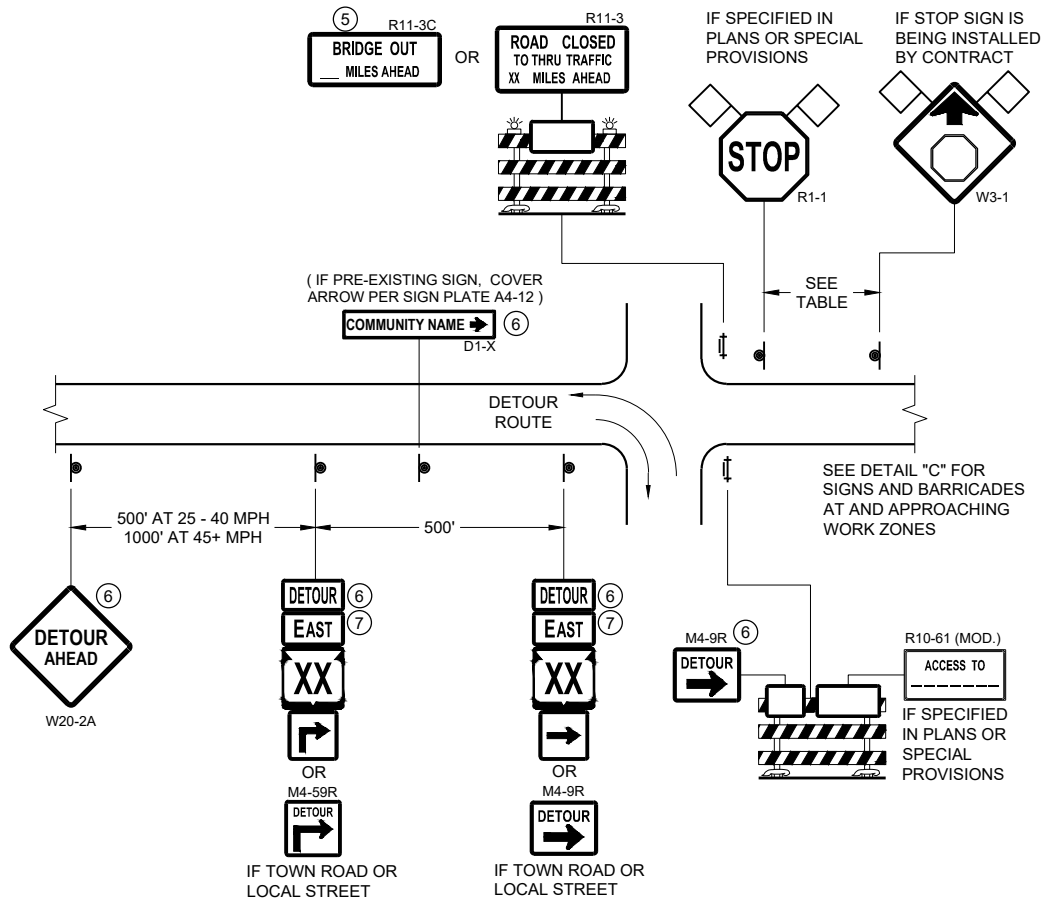
FLEXIBLE MARKER POST ANCHORS



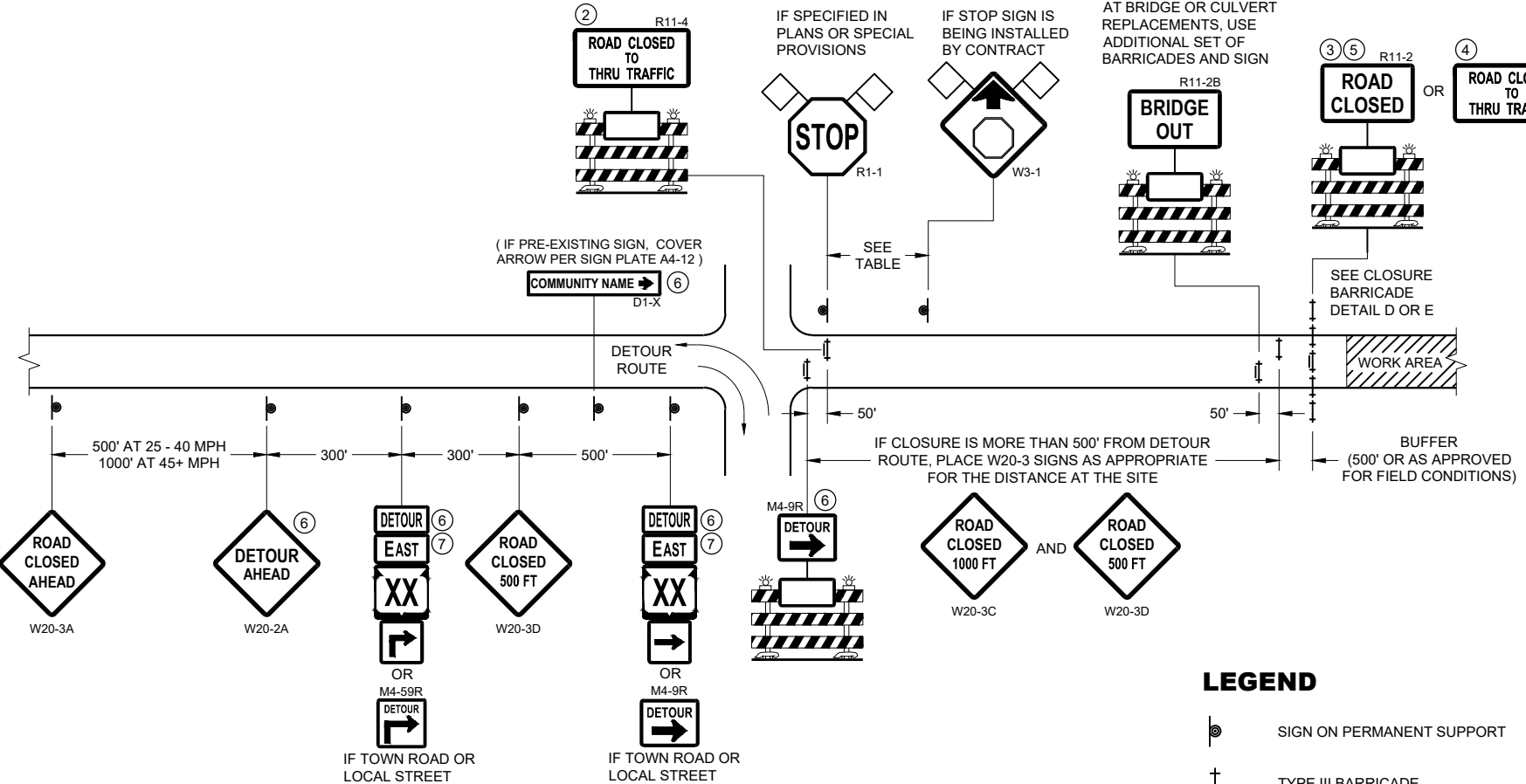
FLEXIBLE MARKER POST
FOR CULVERT END

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/1/2012 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



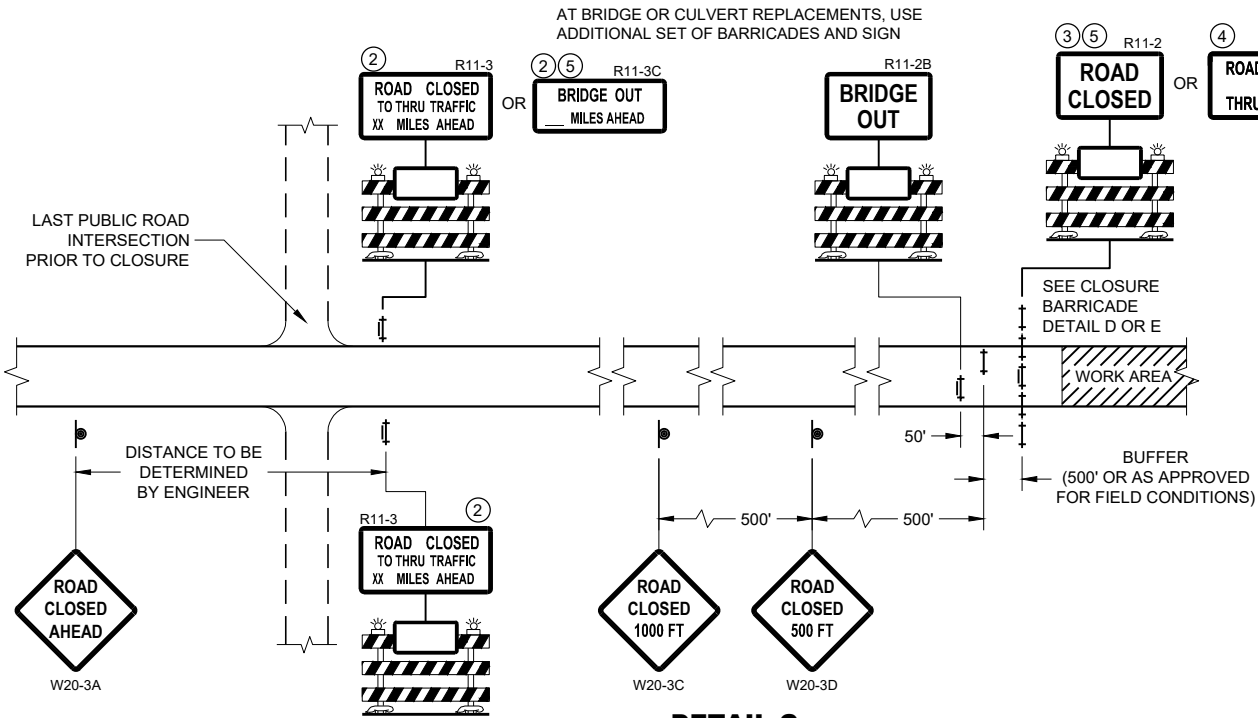
DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦



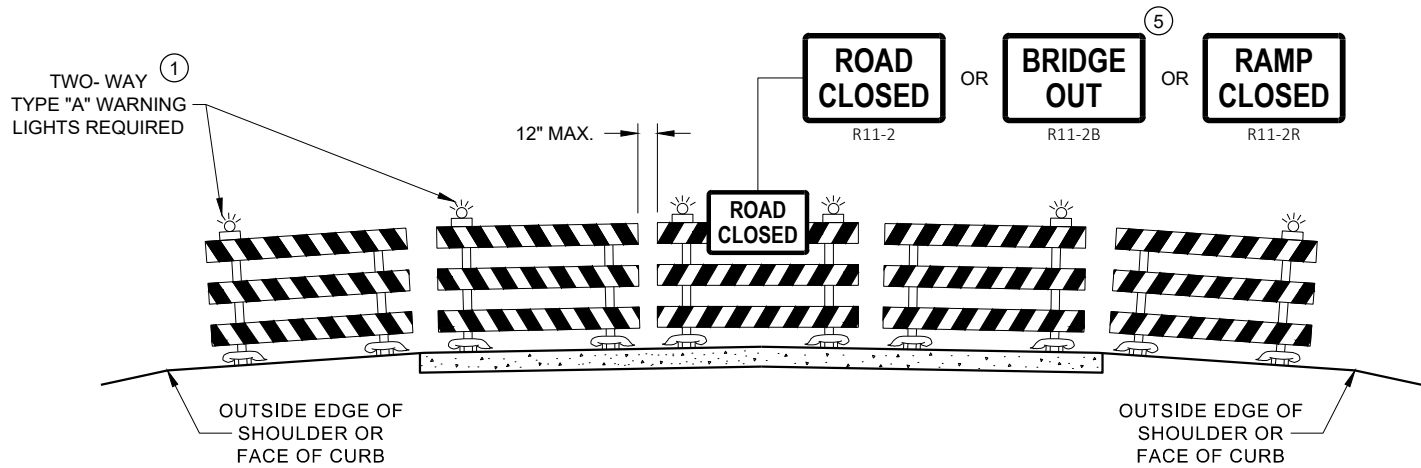
DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

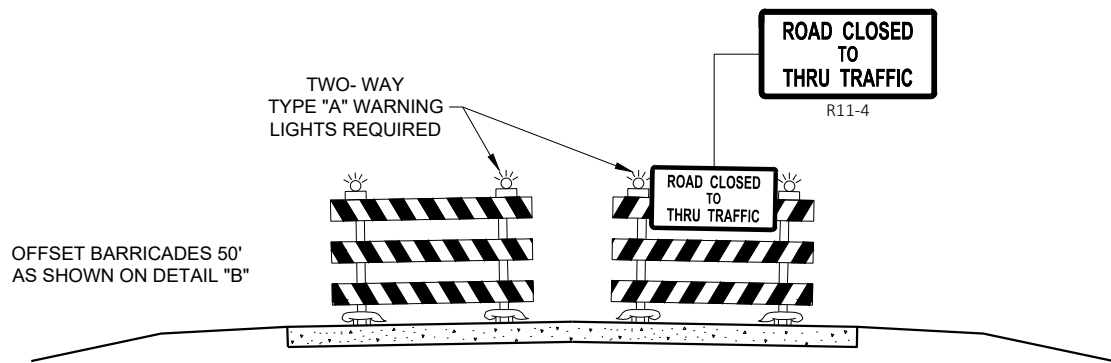
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

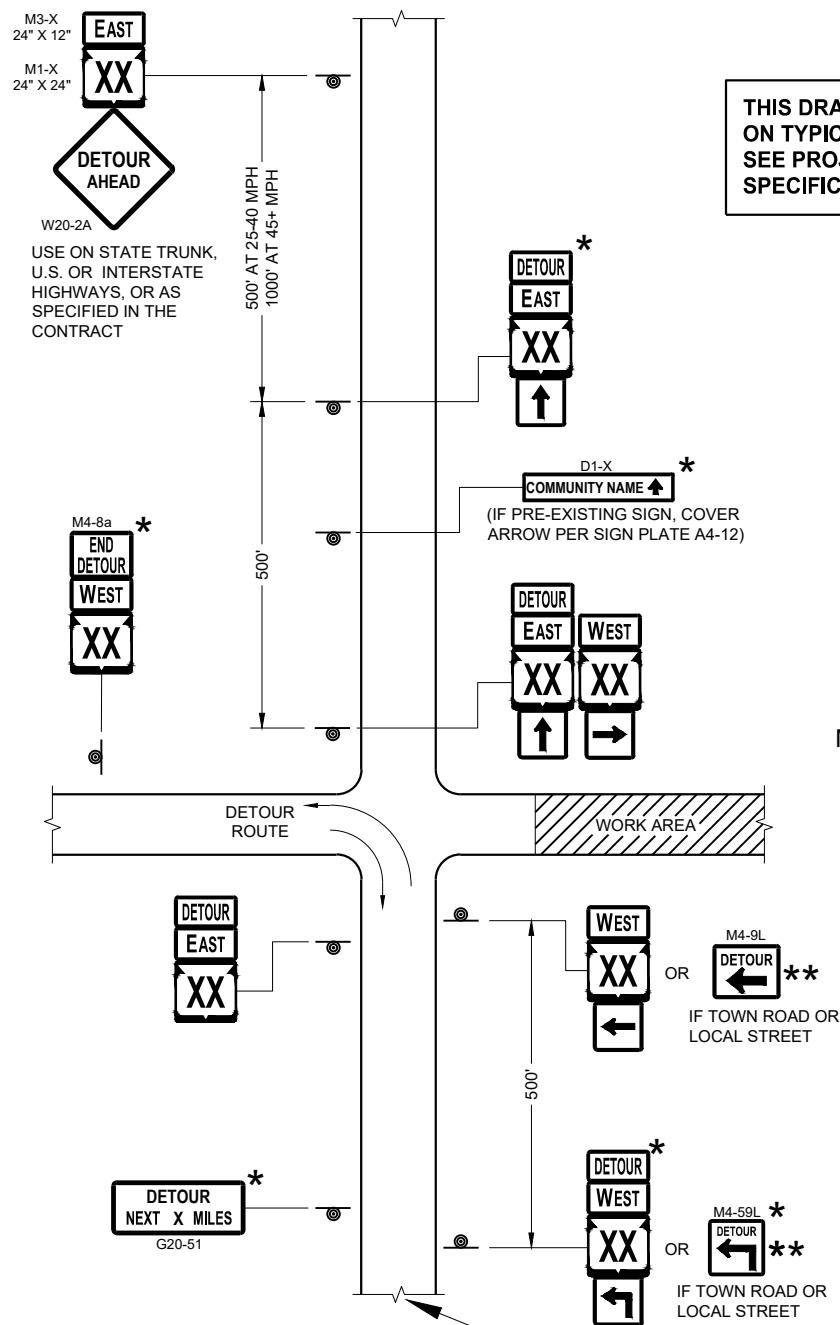
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

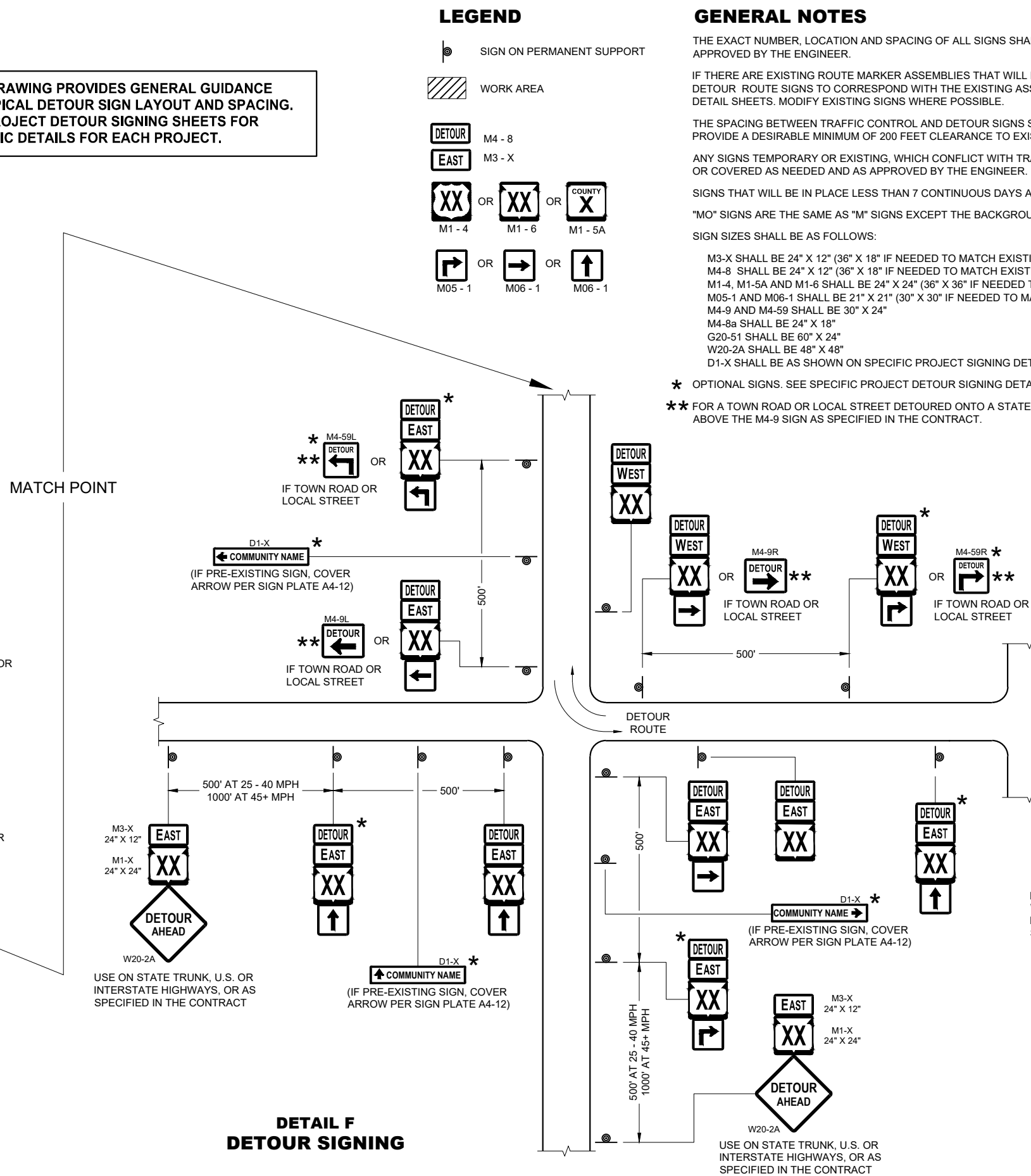
FHWA



**THIS DRAWING PROVIDES GENERAL GUIDANCE
ON TYPICAL DETOUR SIGN LAYOUT AND SPACING.
SEE PROJECT DETOUR SIGNING SHEETS FOR
SPECIFIC DETAILS FOR EACH PROJECT.**

SEE SPECIFIC PROJECT DETOUR
SIGNING DETAIL SHEETS AND
DETAIL A OR B ON SDD SHEET 15C02 - SHEET "a"

SDD 15C02 - 09c



DETAIL F DETOUR SIGNING

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

M3-X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M4-8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M1-4, M1-5A AND M1-6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
M05-1 AND M06-1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
M4-9 AND M4-59 SHALL BE 30" X 24"
M4-8a SHALL BE 24" X 18"
G20-51 SHALL BE 60" X 24"
W20-2A SHALL BE 48" X 48"
D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

**** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.**

DETOUR SIGNING FOR MAINLINE CLOSURES

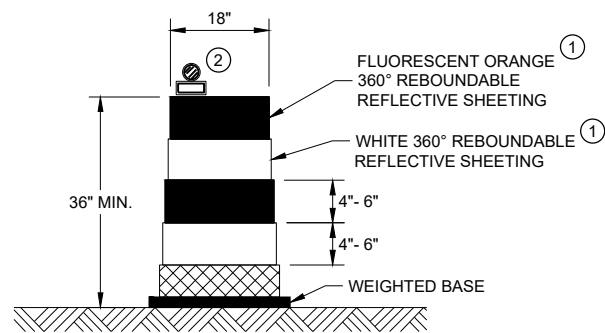
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE

/S/ Andrew Heidtke
WORK ZONE ENGINEER

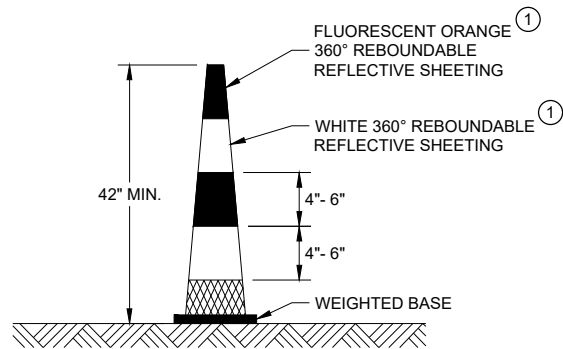
FHWA

SDD15C02 - 09c



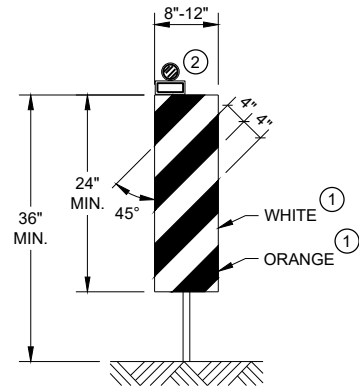
DRUM

BALLAST WIDTHS
RANGE FROM 24"-36"



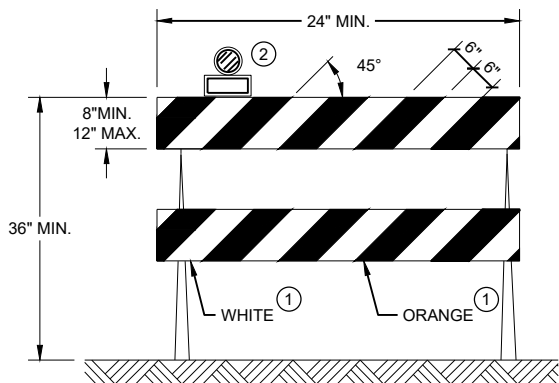
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS
BALLAST WIDTHS
RANGE FROM 14"-20"



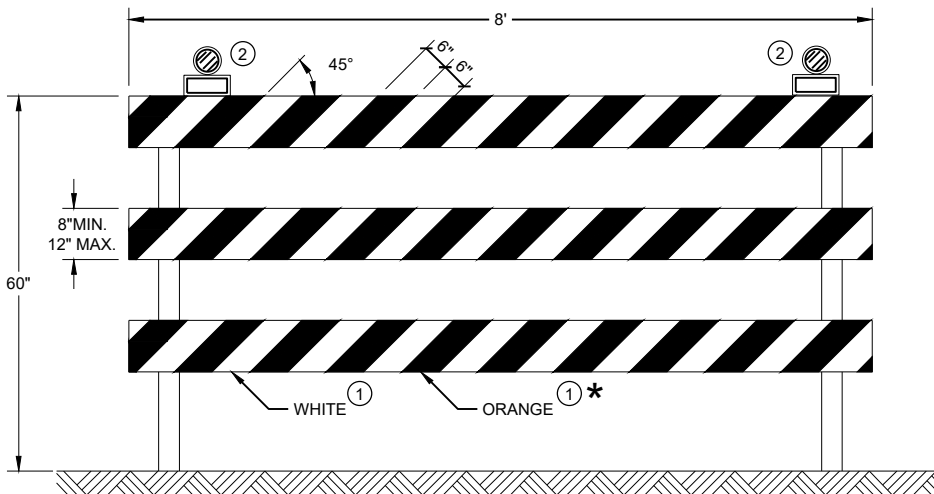
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

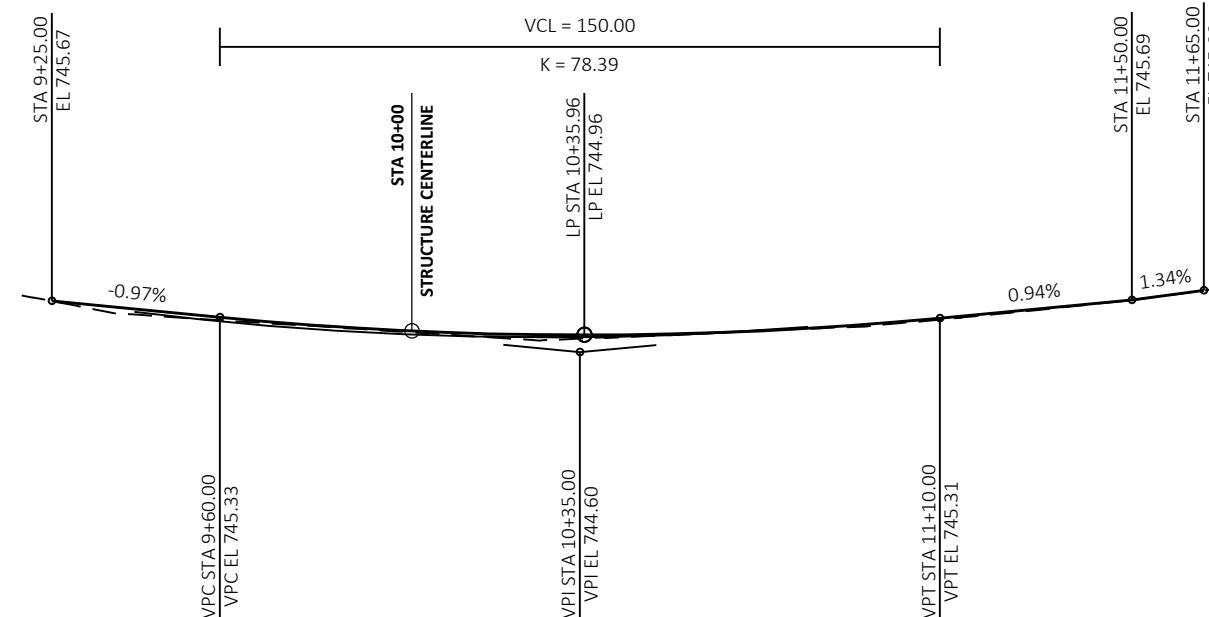
- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

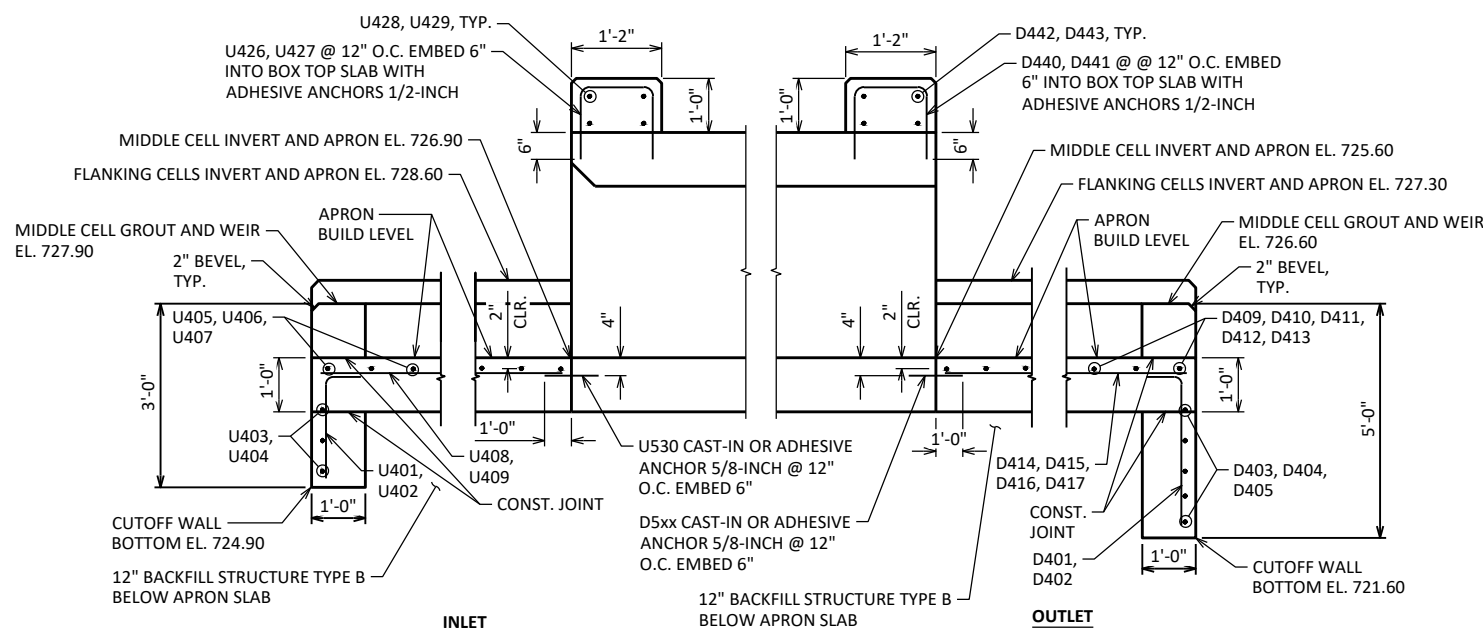
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

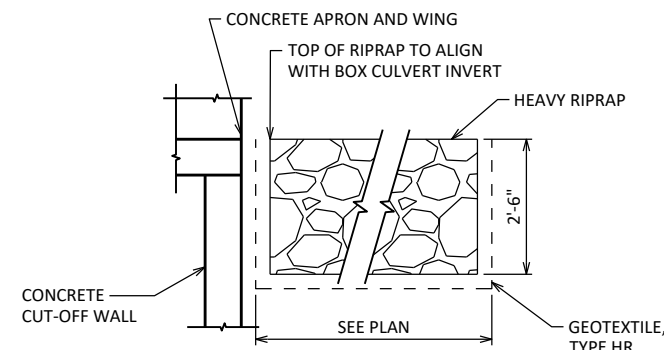
FHWA



CROSS SECTION THRU CULVERT



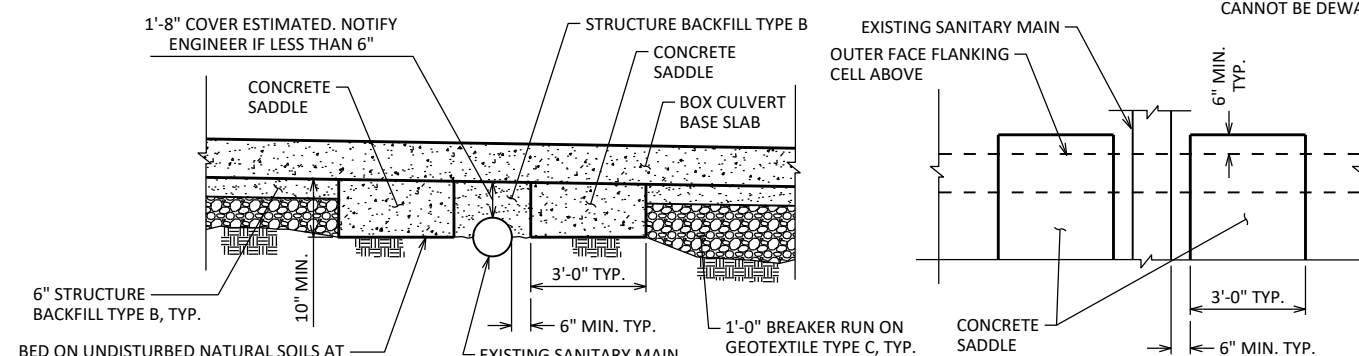
PART SECTION THRU APRONS



RIPRAP AT APRONS

TOTAL ESTIMATED QUANTITIES

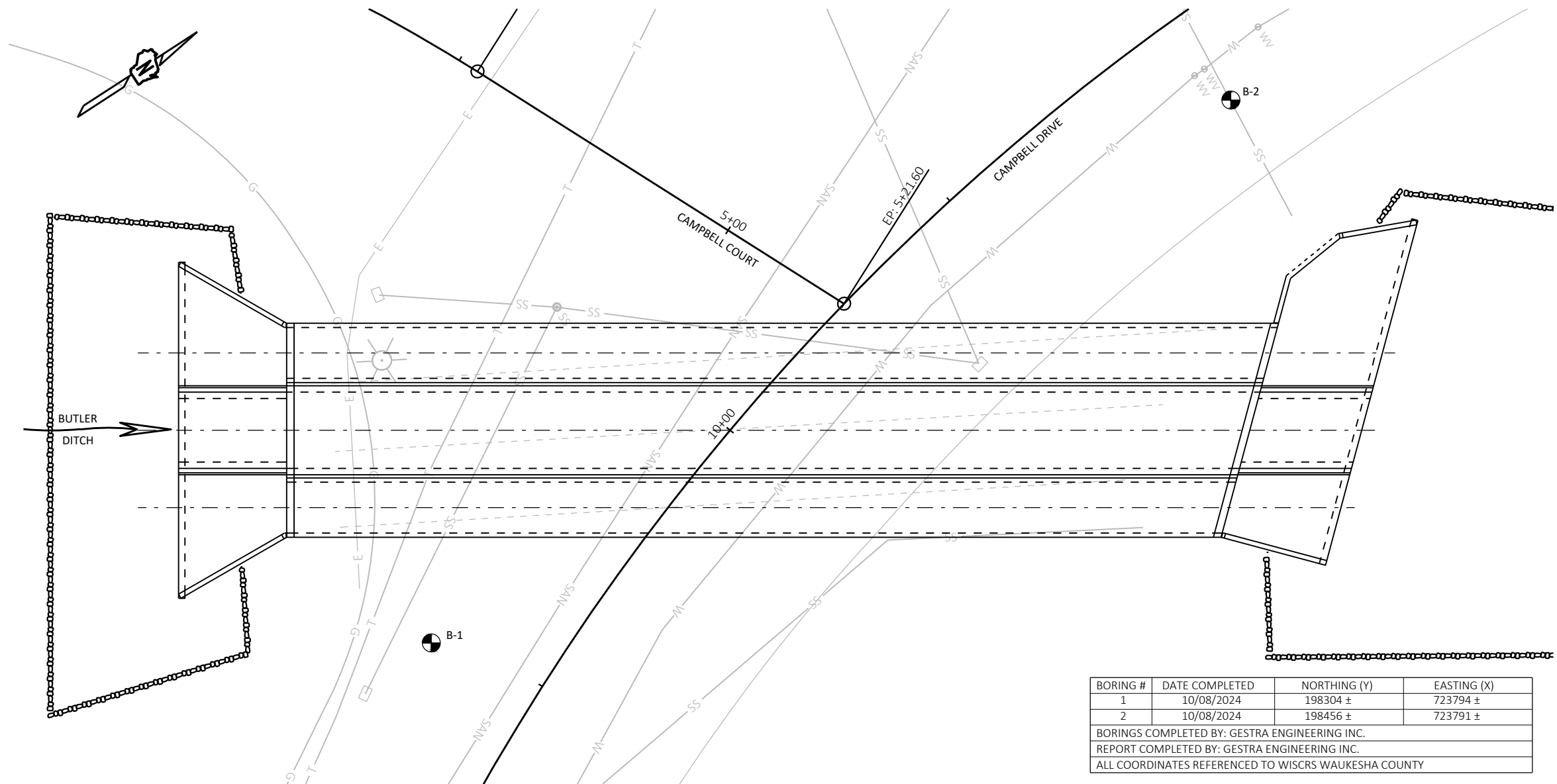
BID ITEM NUMBER	BID ITEMS	UNIT	TOTALS
203.0220	REMOVING STRUCTURE P-67-0775	EACH	1
206.2001	EXCAVATION FOR STRUCTURES CULVERTS B-67-0407	EACH	1
210.2500	BACKFILL STRUCTURE TYPE B	TON	4300
311.0110	BREAKER RUN	TON	500
502.4104	ADHESIVE ANCHORS 1/2-INCH	EACH	128
502.4105	ADHESIVE ANCHORS 5/8-INCH	EACH	67
504.0100	CONCRETE MASONRY CULVERTS	CY	110
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	3240
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	5145
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	25
606.0300	RIPRAP HEAVY	CY	345
645.0105	GEOTEXTILE TYPE C	SY	705
645.0120	GEOTEXTILE TYPE HR	SY	515
SPV.0035	STRUCTURAL GROUT	CY	15
SPV.0090	PRECAST CONCRETE BOX CULVERT 03. 8 FT X 6 FT	LF	303
SPV.0090	PRECAST CONCRETE BOX CULVERT 04. 12 FT X 8 FT	LF	151.5
SPV.0180	EXTERNAL JOINT SEALER	SY	355



SADDLE DETAIL AT SANITARY MAIN

PARTIAL PLAN

NO.	DATE	REVISION			B
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION					
STRUCTURE B-67-707					
		DRAWN BY	ZLM	PLANS CK'D	MJC
ESTIMATED QUANTITIES			SHEET 2 OF 10		



BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	10/08/2024	198304 ±	723794 ±
2	10/08/2024	198456 ±	723791 ±
BORINGS COMPLETED BY: GESTRA ENGINEERING INC.			
REPORT COMPLETED BY: GESTRA ENGINEERING INC.			
ALL COORDINATES REFERENCED TO WISCONSIN WAUKESHA COUNTY			

STATE PROJECT NUMBER
2720-09-71

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING

BORING #/EL.
STA./OFFSET

ST
(1) 0.25
(2) 17

F-C
COBBLE OR BOULDER

WEATHERED LIMESTONE

CORE RUN #1 - 24'-29'
REC=80%, RQD=72%

⁽¹⁾ UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

⁽²⁾ UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽	AT TIME OF DRILLING
▼	END OF DRILLING
▼	AFTER DRILLING

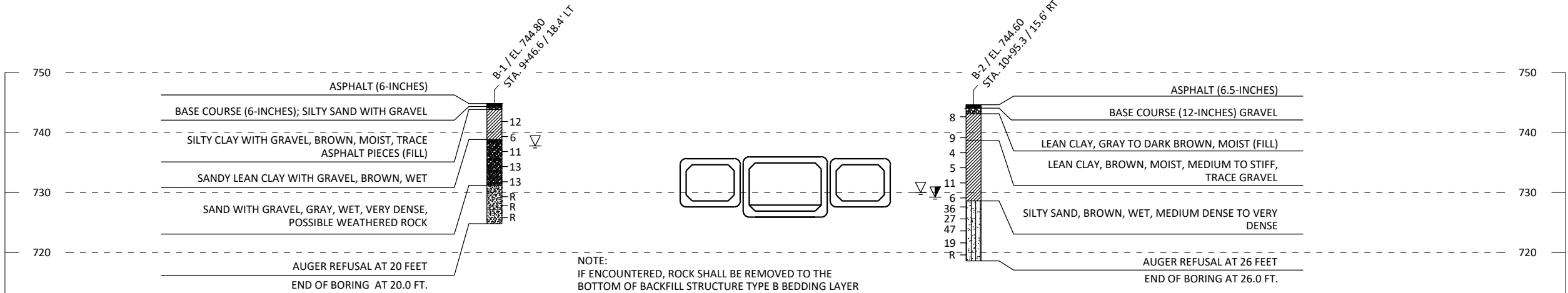
ABBREVIATIONS

F-FINE	M-MEDIUM	C-COARSE	ST-SHELBY TUBE
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SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-67-407			
DRAWN BY		ZLM	PLANS CK'D MJG
SUBSURFACE EXPLORATION		SHEET 3 OF 10	



NOTES

DETAILS FOR MATERIALS, FABRICATION, CONSTRUCTION AND DESIGN OF PRECAST BOX CULVERTS NOT SHOWN OR STATED ON THIS DRAWING SHALL BE IN ACCORDANCE WITH THE CURRENT ASTM SPECIFICATION C1577; AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS; WISCONSIN DOT BRIDGE MANUAL; WISCONSIN DOT STANDARD SPECIFICATIONS & APPLICABLE SPECIAL ROVISIONS, EXCEPT THAT THE CONCRETE MIXTURE SHALL CONTAIN NOT LESS THAN 565 LBS. OF CEMENTITIOUS MATERIALS PER CUBIC YARD.

THE DESIGN OF PRECAST BOX CULVERTS WITH ALL FILL HEIGHTS SHALL BE AS STATED IN ASTM C1577.

ALL PRECAST BOX SECTIONS SHALL BE PLACED ON A BEDDING OF "STRUCTURE BACKFILL" OF 6" MINIMUM DEPTH.

THE COVER OF CONCRETE OVER THE REINFORCEMENT SHALL BE 1 INCH OR 2 INCHES AS SHOWN WITH AN ALLOWABLE VARIATION OF $\pm \frac{3}{8}$ " TO $\pm \frac{1}{2}$ ".

THE SPACING CTR. TO CTR. OF THE CIRCUMFERENTIAL WIRES SHALL NOT BE LESS THAN 2 INCHES NOR MORE THAN 4 INCHES. THE SPACING CTR. TO CTR. OF THE LONGIT. WIRES SHALL NOT BE MORE THAN 8 INCHES. PROVIDE 0.03 SQ. IN./FT MINIMUM LONG. REINFORCEMENT AT EACH FACE IN SLABS AND WALLS.

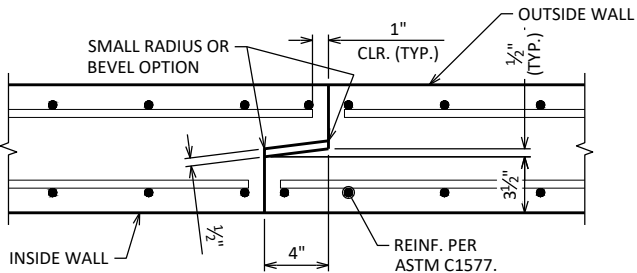
NOT MORE THAN FOUR (4) HOLES MAY BE CAST, DRILLED OR OTHERWISE NEATLY MADE IN THE SHELL OF EACH PIECE OF BOX SECTION FOR HANDLING. THE HOLES SHALL BE TAPERED UNLESS DRILLED. HOLES SHALL BE FILLED WITH PORTLAND CEMENT MORTAR EXCEPT TAPERED HOLES MAY BE FILLED WITH CONCRETE PLUGS SECURED WITH PORTLAND CEMENT MORTAR OR OTHER APPROVED ADHESIVE.

THE JOINT ON THE BOTTOM OF THE CULVERT & THE SIDES OF THE CULVERT FROM THE BOTTOM TO A POINT 1'-0" FROM THE CEILING SHALL BE SEALED WITH A PREFORMED MASTIC. PREFORMED MASTIC MUST CONFORM TO AASHTO MATERIALS SPEC. M198, TYPE B. A 2'-0" STRIP OF GEOTEXTILE TYPE DF SCHEDULE A SHALL BE PLACED OVER THE JOINTS ON THE TOP AND ON THE SIDES OF THE CULVERT. THE GEOTEXTILE SHALL CONFORM TO SECTION 645.2.2.4 OF THE STANDARD SPECIFICATION. (FABRIC NOT REQUIRED OVER INSIDE WALL JOINTS OF MULTICELL INSTALLATION.)

WHEN TWO OR MORE BARRELS ARE UTILIZED IN PARALLEL FOR MULTICELL INSTALLATIONS THE CLEAR SPACING BETWEEN BARRELS SHALL BE 6 INCHES AND THE SPACE BETWEEN ADJACENT BARRELS FROM TOP OF BEDDING TO TOP OF TOP SLAB SHALL BE FILLED WITH GRADE "B" CONCRETE.

SHOP DRAWINGS SHALL PROVIDE "BOX CULVERT BARREL DATA" WITH REQUIRED AND ACTUAL REINFORCEMENT AREAS.

MATERIAL PROPERTIES:
PRECAST CONCRETE $f'_c=5,000$ P.S.I.
BAR STEEL REINFORCEMENT $f_y=60,000$ P.S.I.
STEEL REINFORCEMENT (WIRE) $f_y=65,000$ P.S.I.



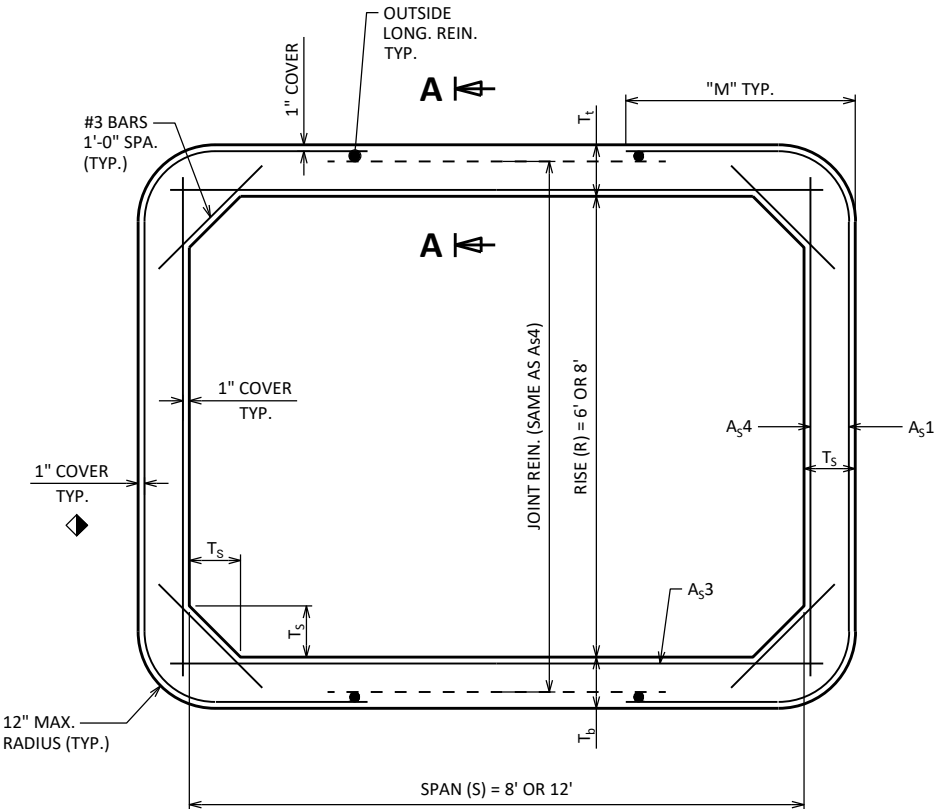
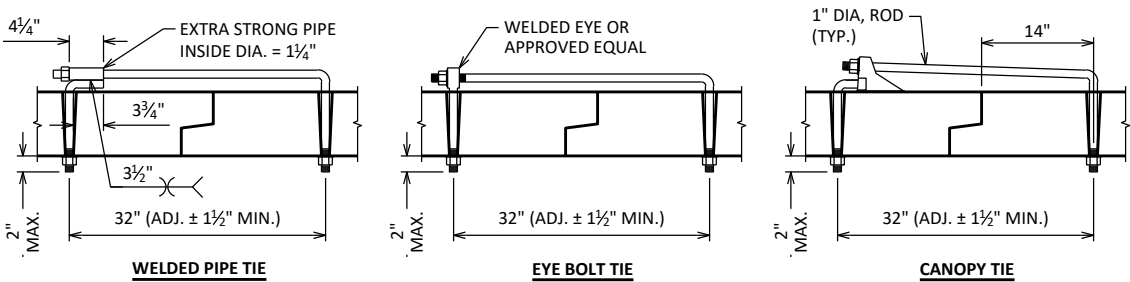
JOINT DETAIL

NOTE:
THIS JOINT DETAIL IS BASED ON WISDOT STANDARDS. PRECASTER MAY PROPOSED ALT. JOINT DETAIL TO ENGINEER FOR REVIEW.

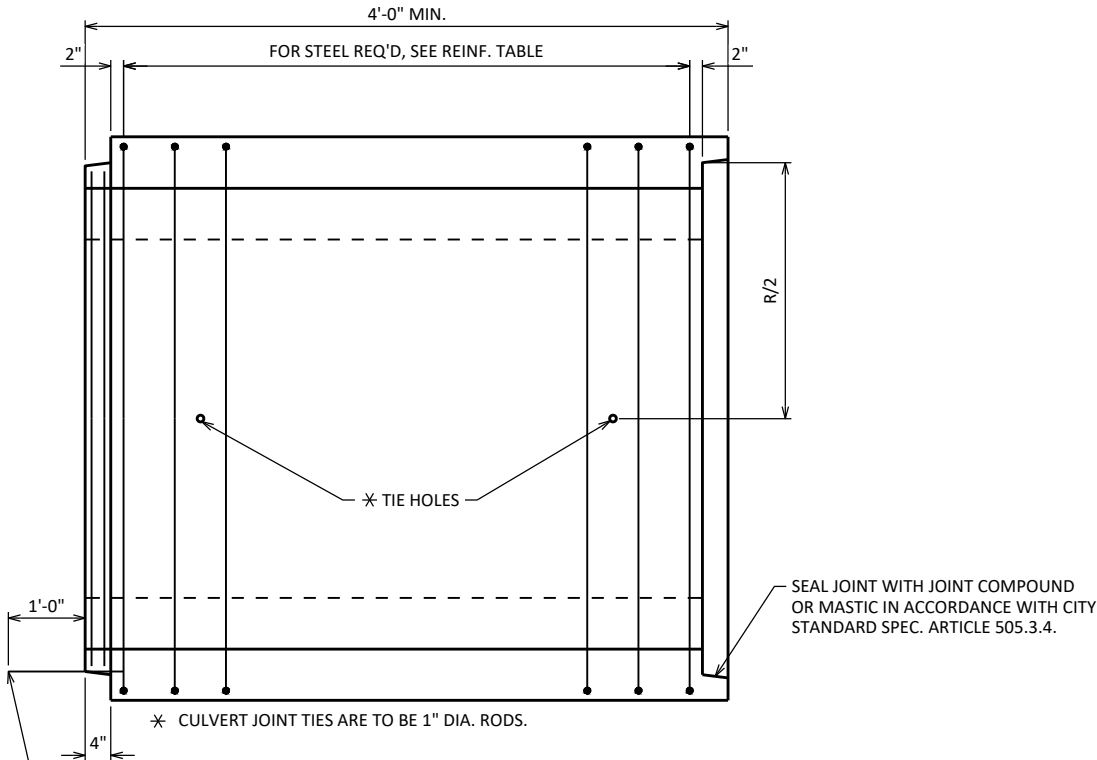
NOTES:
EITHER EYE BOLT TIES, WELDED PIPE TIES, OR CANOPY TIES MAY BE USED. THREADS MAY BE CUT OR ROLLED. TIE NUTS SHALL BE TIGHTENED TO MEET PRECAST MANUFACTURER'S RECOMMENDATIONS. (2 TIES REQ'D. PER JOINT.) (TIES TO BE GALVANIZED STEEL.)

JOINT TIES SHALL BE INCLUDED WITH PRECAST REINFORCED BOX CULVERT BID ITEMS.

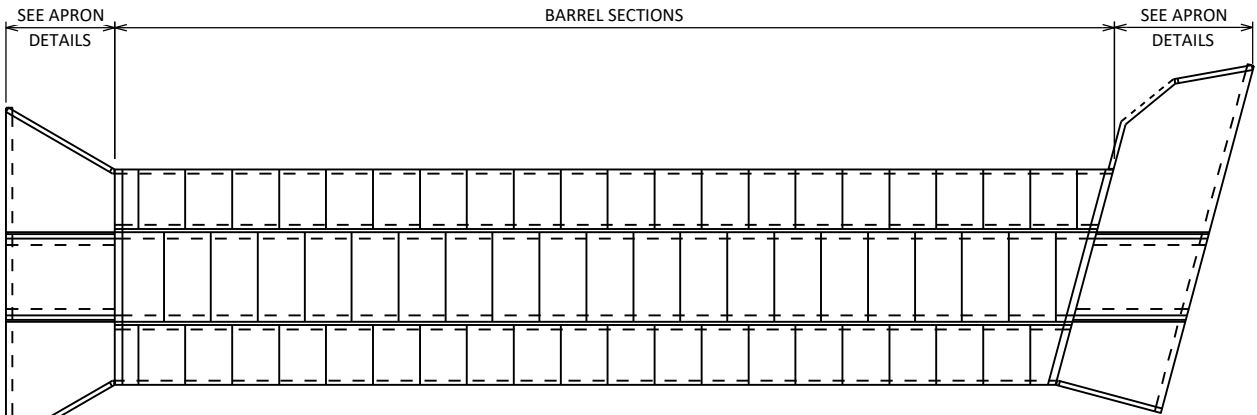
JOINT TIES



SECTION THRU BARREL



LONGITUDINAL SECTION



PLAN
MULTICELL INSTALLATION

BOX CULVERT DESIGN CRITERIA:

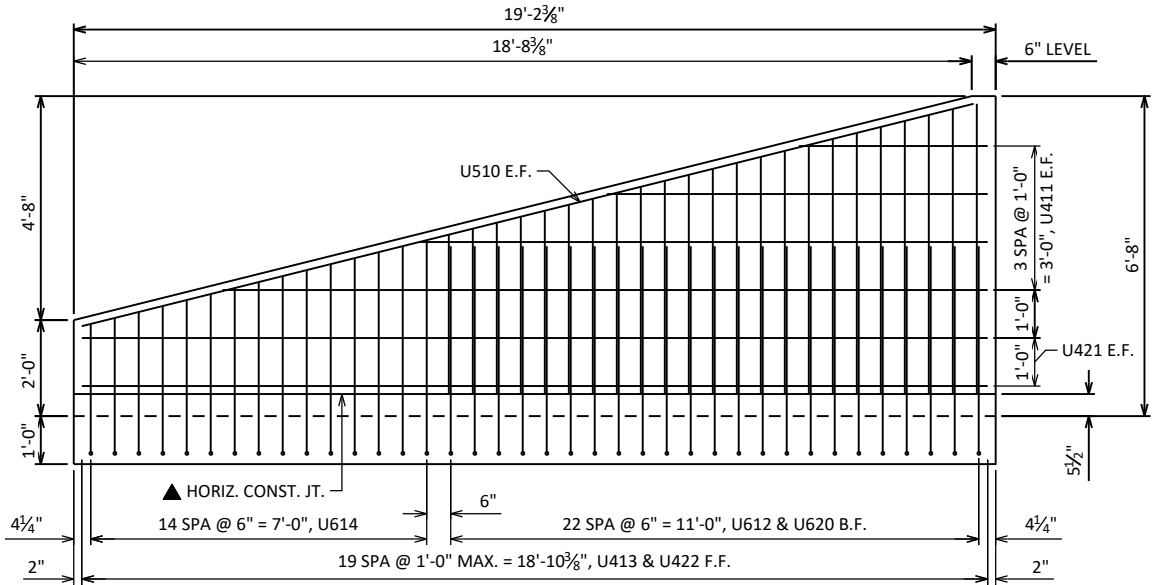
DESIGN AND CONSTRUCT PRECAST BOX CULVERT IN ACCORDANCE WITH ASTM C1577. DESIGN EARTH COVER SHALL BE AS STATED IN SPECIAL PROVISIONS. MINIMUM CIRCUMFERENTIAL REINFORCEMENT AREAS (SQ. INCHES) ARE PROVIDED BELOW BASED ON ASTM C1577 AND SITE CONDITIONS.

FILL HEIGHT (FT)	R (FT)	S (FT)	T _t (IN)	T _b (IN)	T _s (IN)	A _{s1}	A _{s2}	A _{s3}	A _{s4}	A _{s5}	A _{s6}	A _{s7}	A _{s8}	M
10	6	8	8	8	8	0.465	0.692	0.720	0.200	0.110	0.110	0.055	0.055	3'-9"
10	8	12	12	12	12	0.513	0.650	0.670	0.200	0.132	0.132	0.055	0.055	5'-0"

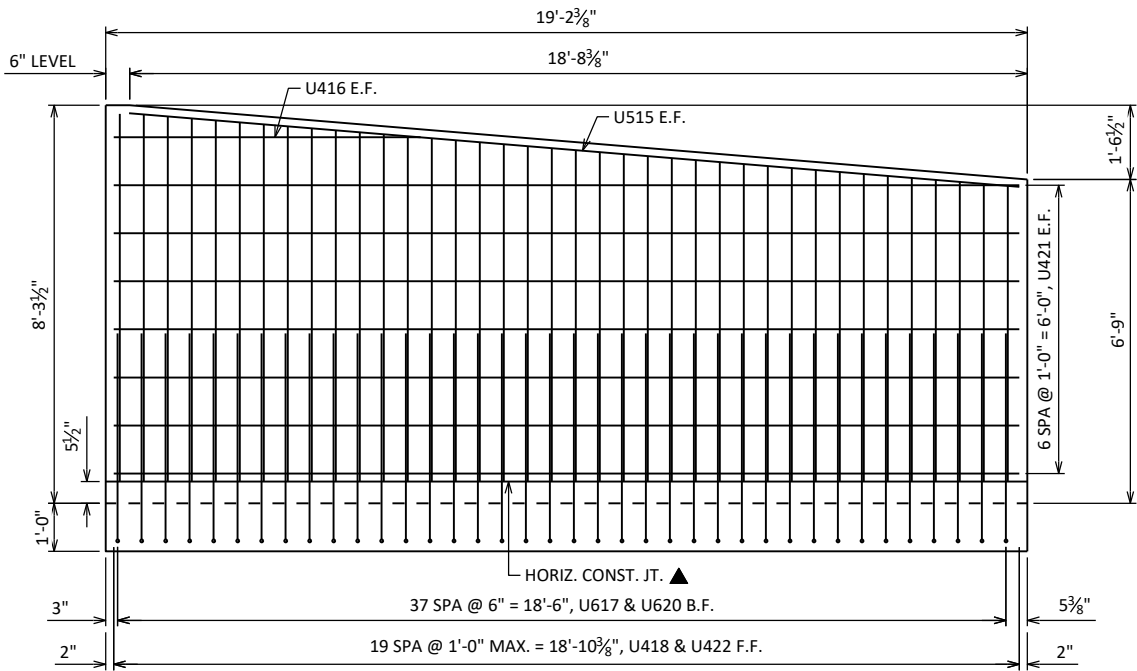
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-67-407			
DRAWN BY		ZLM	PLANS CK'D MJG
CULVERT DETAILS			SHEET 4 OF 10



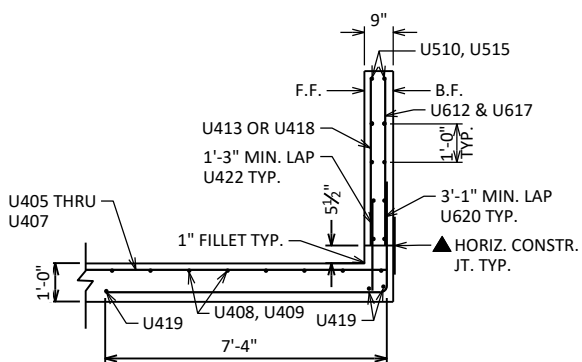
NO.	DATE	REVISION			BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION					
STRUCTURE B-67-407					
		DRAWN BY	ZLM	PLANS CK'D	MJG
INLET APRON DETAILS 1			SHEET 5 OF 10		



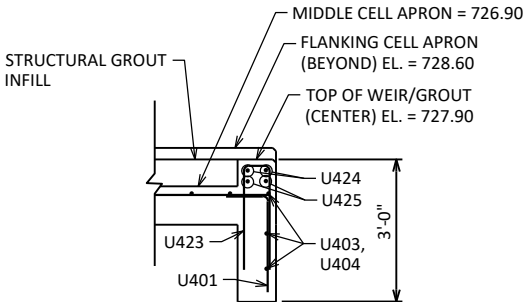
INLET WING ELEVATION
WING 1 BACK FACE SHOWN



INLET WING ELEVATION
WING 2 BACK FACE SHOWN



INLET WING SECTION



**INLET CUTOFF WALL
AND WEIR**

BILL OF BARS			INLET APRON			
BAR MARK	COAT	*NO. REQ'D.	LENGTH (FT-IN)	BAR SERIES	BENT	LOCATION
U401		40	4 - 2		X	CUTOFF WALL VERT. FLANKING
U402		14	2 - 6		X	CUTOFF WALL VERT. CENTER
U403		10	19 - 3			CUTOFF WALL HORIZ. FLANKING
U404		3	16 - 4			CUTOFF WALL HORIZ. CENTER
U405		32	14 - 10	▲		APRON SLAB HORIZ. FLANKING
U406		32	4 - 10		X	APRON SLAB HORIZ. STEP
U407		16	10 - 2			APRON SLAB HORIZ. CENTER
U408		35	16 - 8			APRON SLAB HORIZ.
U409		16	9 - 0	▲		APRON SLAB HORIZ. FLARE
U510	X	2	19 - 2			WING 1 HORIZ. TOP EACH FACE
U411	X	8	9 - 11	▲		WING 1 HORIZ. EACH FACE
U612	X	23	4 - 9	▲		WING 1 VERT. BACK FACE
U413	X	20	3 - 9	▲		WING 1 VERT. FRONT FACE
U614	X	15	10 - 9	▲	X	WING 1 VERT. BACK FACE BOTTOM
U515	X	2	18 - 8			WING 2 HORIZ. TOP EACH FACE
U416	X	2	6 - 5			WING 2 HORIZ. EACH FACE
U617	X	38	6 - 11	▲		WING 2 VERT. BACK FACE
U418	X	20	6 - 11	▲		WING 2 VERT. FRONT FACE
U419		6	18 - 10			WINGS HORIZ. APRON SLAB
U620	X	61	11 - 6		X	WINGS VERT. BACK FACE BOTTOM
U421	X	18	18 - 10			WINGS HORIZ.BOTTOM EACH FACE
U422	X	40	2 - 6			WINGS VERT. DOWELS FRONT FACE
U423		12	4 - 2		X	WEIR VERT.
U424		2	11 - 4			WEIR HORIZ. TOP
U425		2	10 - 4			WEIR HORIZ. BOTTOM
U426	X	16	4 - 8		X	HEADER VERT. FLANKING
U427	X	14	3 - 6		X	HEADER VERT. CENTER
U428	X	12	9 - 2			HEADER HORIZ. FLANKING
U429	X	4	17 - 0			HEADER HORIZ. CENTER
U530	X	32	1 - 6			APRON DOWELS

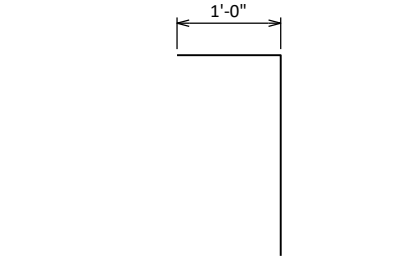
- ▲ LENGTH SHOWN FOR BAR IS AN AVERAGE AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.
- ADHESIVE ANCHOR 1/2-INCH REQUIRED
- ADHESIVE ANCHOR 5/8-INCH REQUIRED. NOT REQUIRED IF BARS CAST IN END OF CELLS.

BAR SERIES TABLE

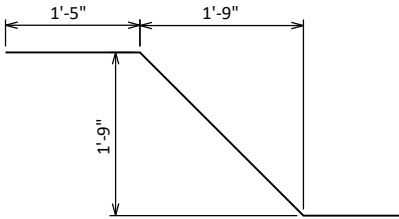
BUNDLE AND TAG EACH SERIES SEPARATELY.

BAR MARK	NO. REQ'D.			LENGTH	
U405	2	SERIES OF	16	10'-6"	TO 19'-2"
U409	2	SERIES OF	8	3'-4"	TO 15'-5"
U411	2	SERIES OF	4	3'-11"	TO 15'-11"
U612	1	SERIES OF	23	3'-4"	TO 6'-0"
U413	1	SERIES OF	20	1'-6"	TO 6'-0"
U614	1	SERIES OF	15	9'-10'	TO 11'-7"
U617	1	SERIES OF	38	6'-2"	TO 7'-8"
U418	1	SERIES OF	20	6'-2"	TO 7'-8"

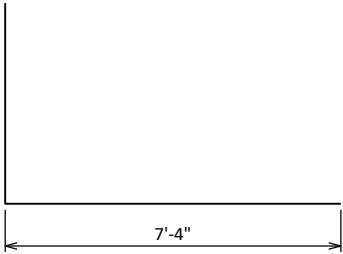
▲ 18" RUBBERIZED MEMBRANE WATERPROOFING. PLACE ALONG HORIZ. AND VERT. CONSTR. JT. FOR ENTIRE WING AND HEADWALL LENGTH AND HEIGHT, TYP.



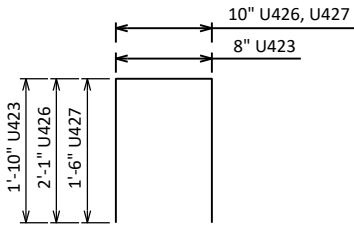
U401, U402



U406

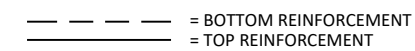


U614,U620

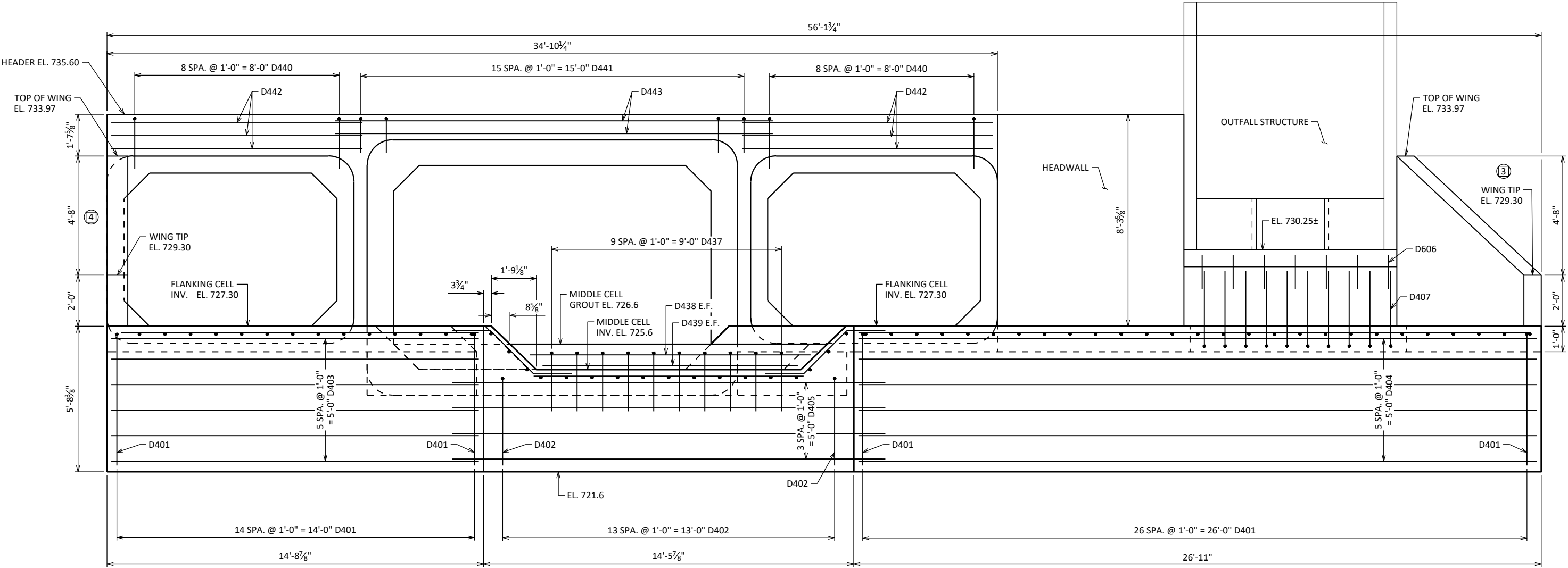


U423, U426, U427

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-67-407			
		DRAWN BY ZLM	PLANS CK'D MJG
INLET APRON DETAILS 2		SHEET 6 OF 10	



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-67-407			
	DRAWN BY	ZLM	PLANS CK'D MJG
OUTLET APRON DETAILS 1		SHEET 7 OF 10	



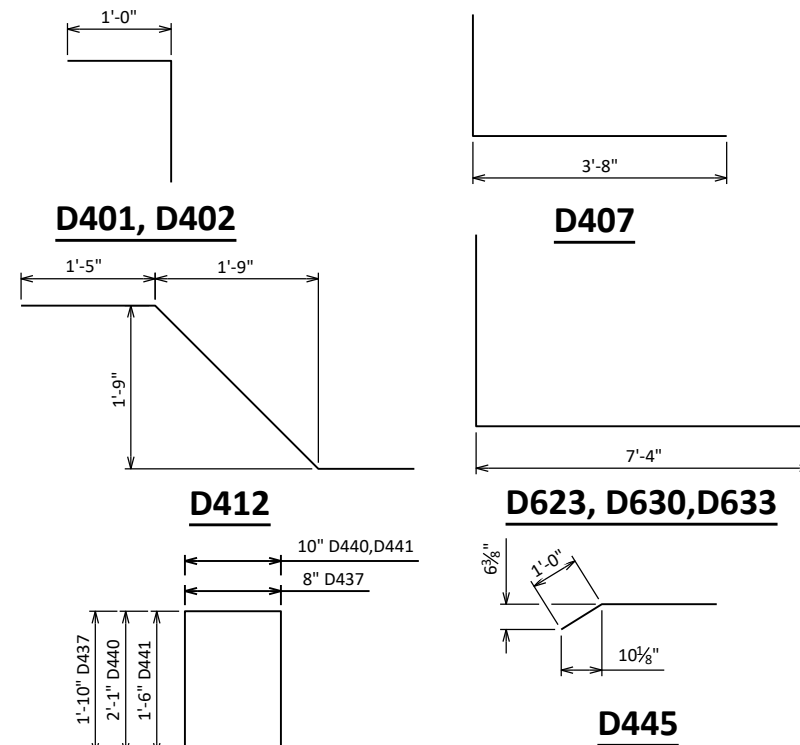
OUTLET ELEVATION

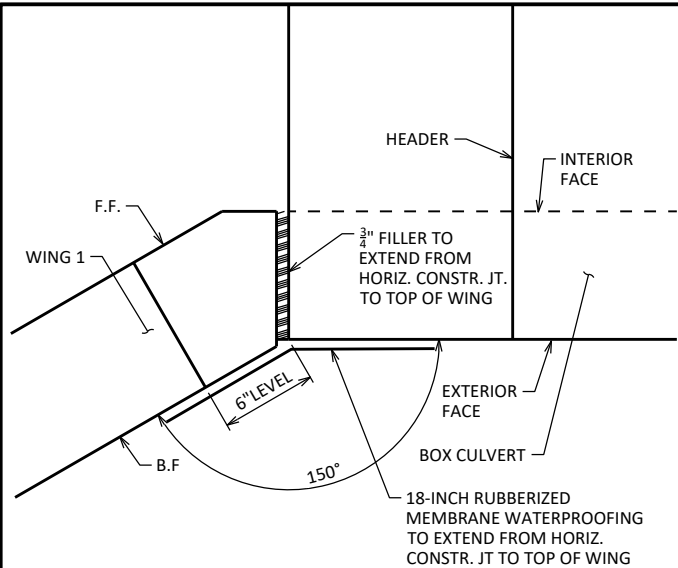
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-67-407			
DRAWN BY		PLANS CK'D	
ZLM		MJG	
OUTLET APRON DETAILS 2			SHEET 8 OF 10

OUTLET APRON

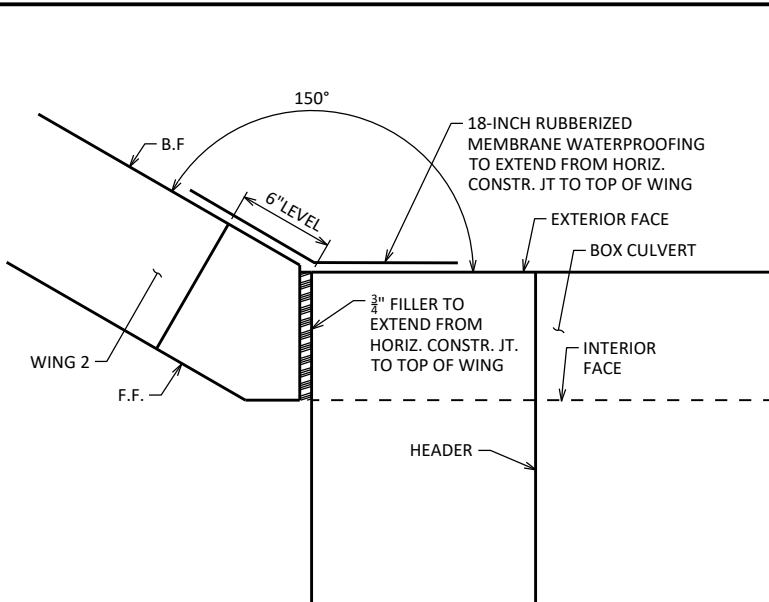
BUNDLE AND TAG EACH SERIES SEPARATELY.

<p>OUTLET APRON DETAILS 3</p>	SHEET 9 OF 10

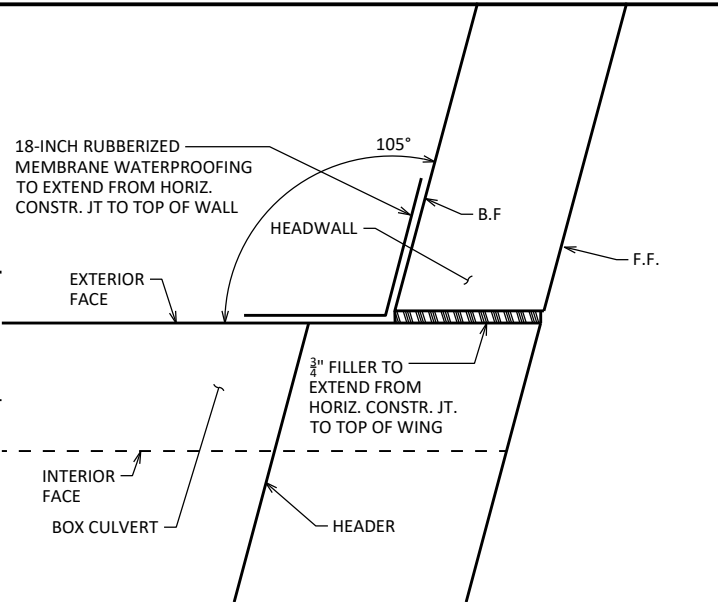




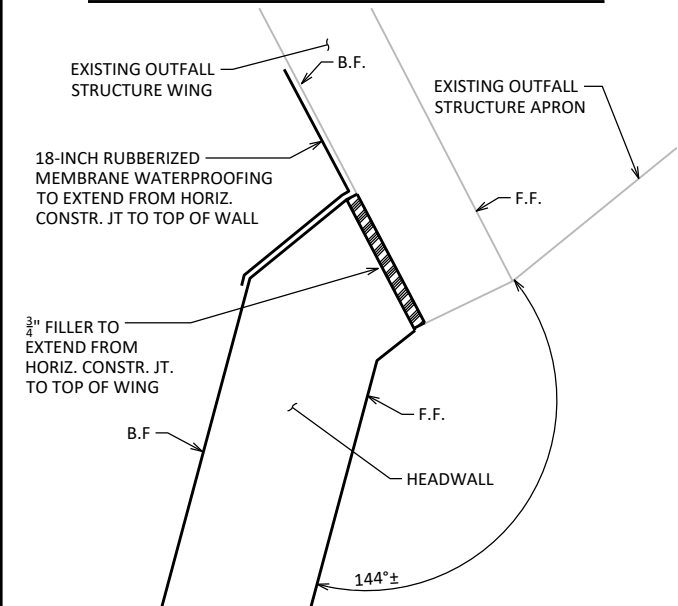
WING 1 CORNER AT BARREL END



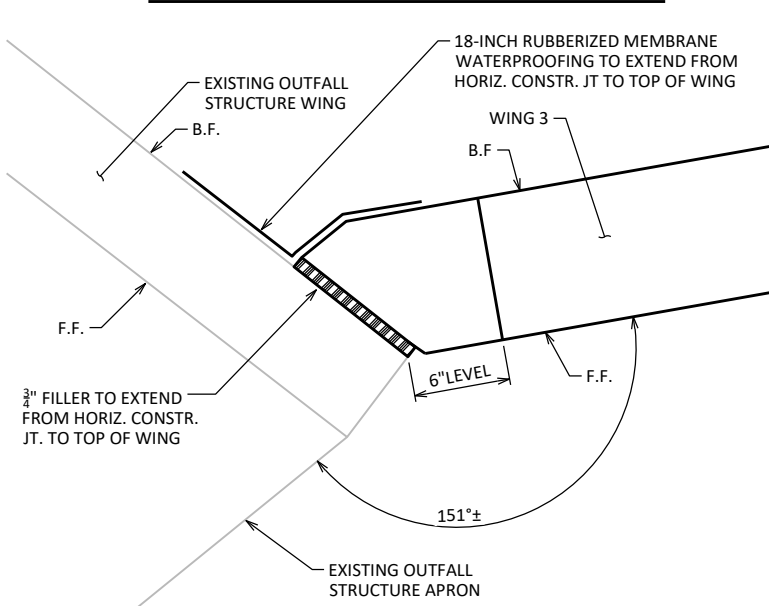
WING 2 CORNER AT BARREL END



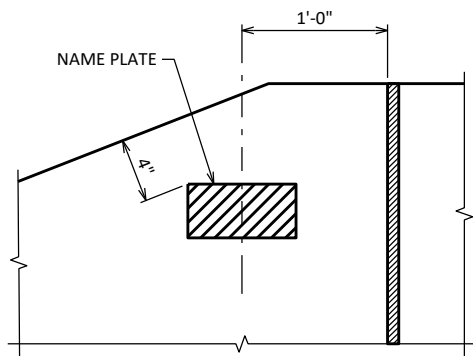
HEADWALL CORNER AT BARREL END



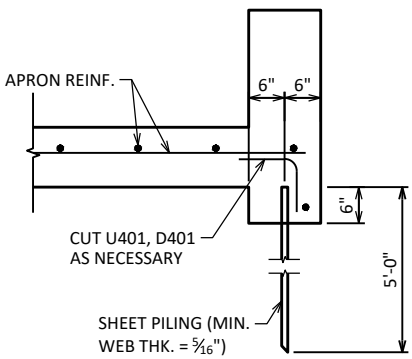
HEADWALL CORNER AT OUTFALL



WING 3 CORNER AT OUTFALL

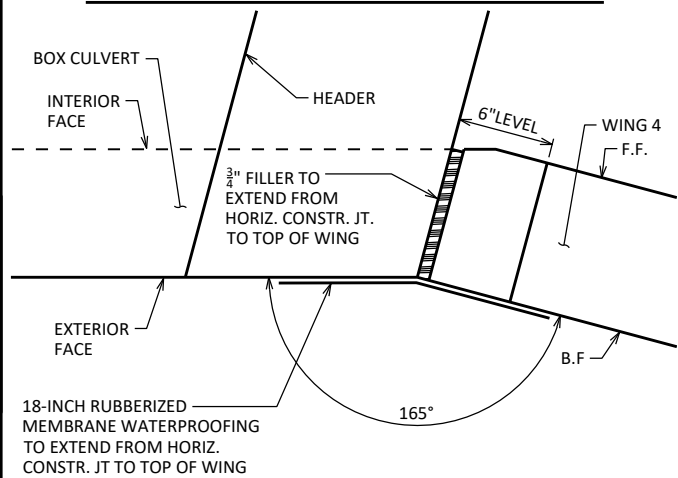


NAME PLATE DETAIL

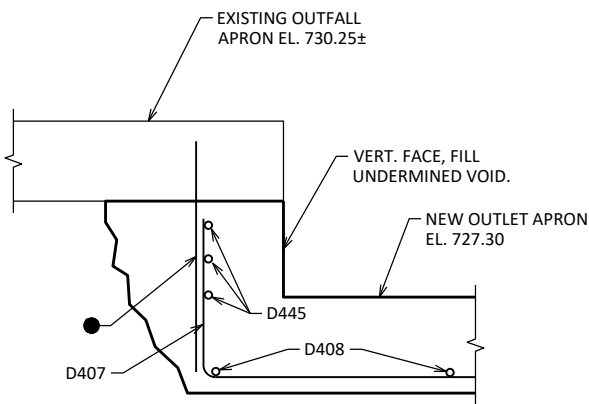


ALTERNATE CUT-OFF WALLS

THE ABOVE ALTERNATIVE MAY BE USED IN LIEU OF CAST-IN-PLACE CONCRETE CUT-OFF WALLS. PAYMENT WILL BE BASED ON THE CONCRETE CUT-OFF WALLS.



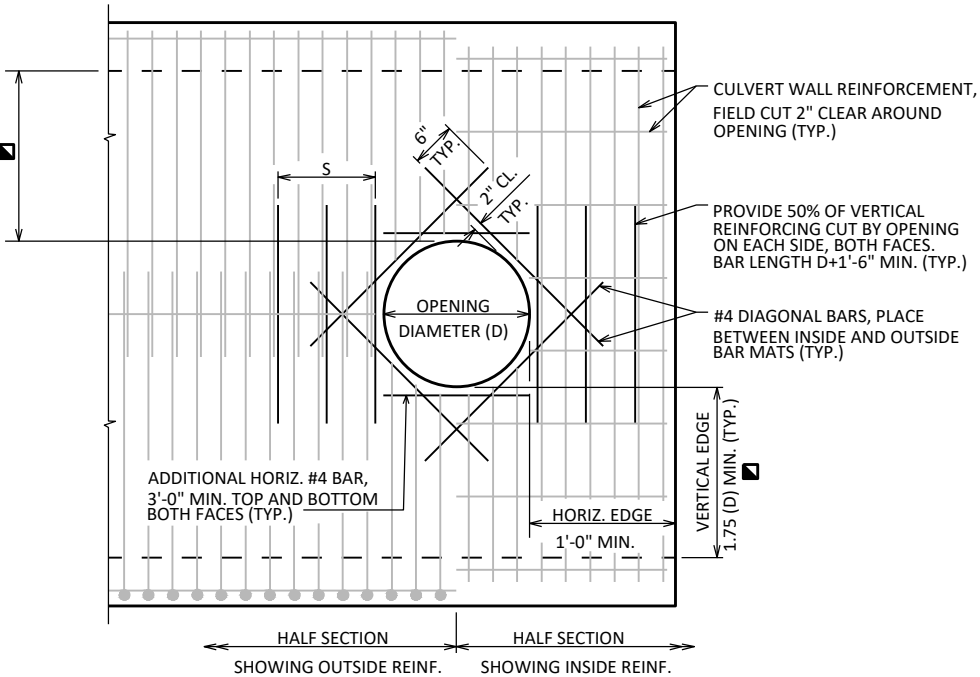
WING 4 CORNER AT BARREL END



SECTION THRU EXISTING STORMWATER OUTFALL

LEGEND

- D606 EPOXY COATED 1'-4" LONG ADHESIVE ANCHOR @ 1'-6" O.C. FIELD DRILL THROUGH EXISTING APRON INTO CONCRETE VERTICAL WALL. CENTER ANCHORS IN VERTICAL WALL AND EMBED 6". HOLD DOWN ANCHOR 2" FROM TOP SURFACE OF EXISTING APRON AND PLUG HOLE WITH NON-SHRINK GROUT.



STORM SEWER OUTFALL IN WING WALL DETAIL

WHEN $D \leq 1'-6"$ $S = 1'-6"$
WHEN $D > 1'-6"$ $S = 1'-6"$ MIN, D MAX

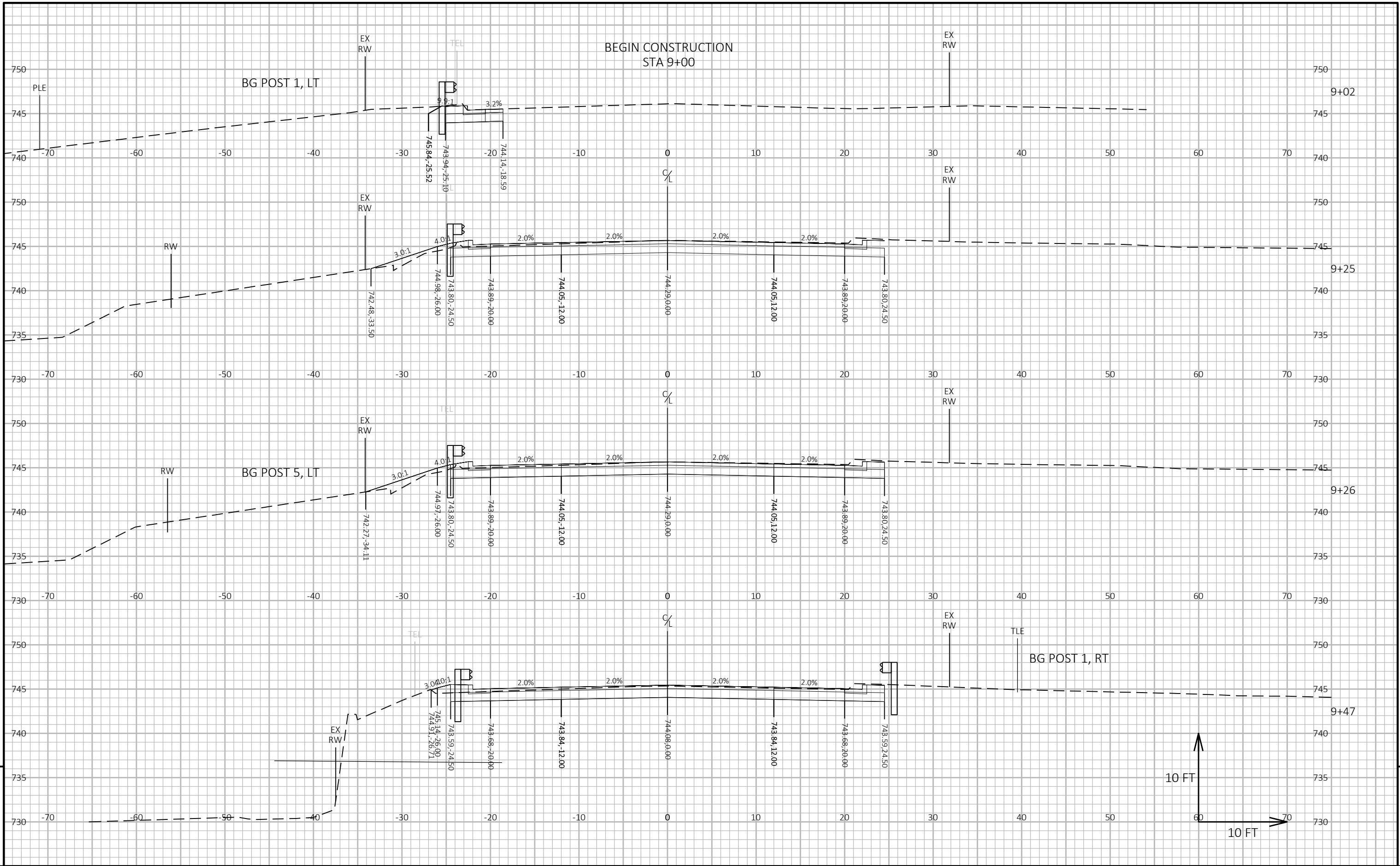
NOTES

- ALL BAR STEEL REINFORCEMENT SHALL BE CUT 2" CLEAR AROUND OPENING.
- WHERE VERTICAL EDGE DISTANCE CANNOT BE MET ABOVE AND BELOW PIPE, PLACE THE OUTFALL SUCH THAT APPROXIMATELY 50% OF THE PIPE IS EMBEDDED IN THE TOP OF THE WING.

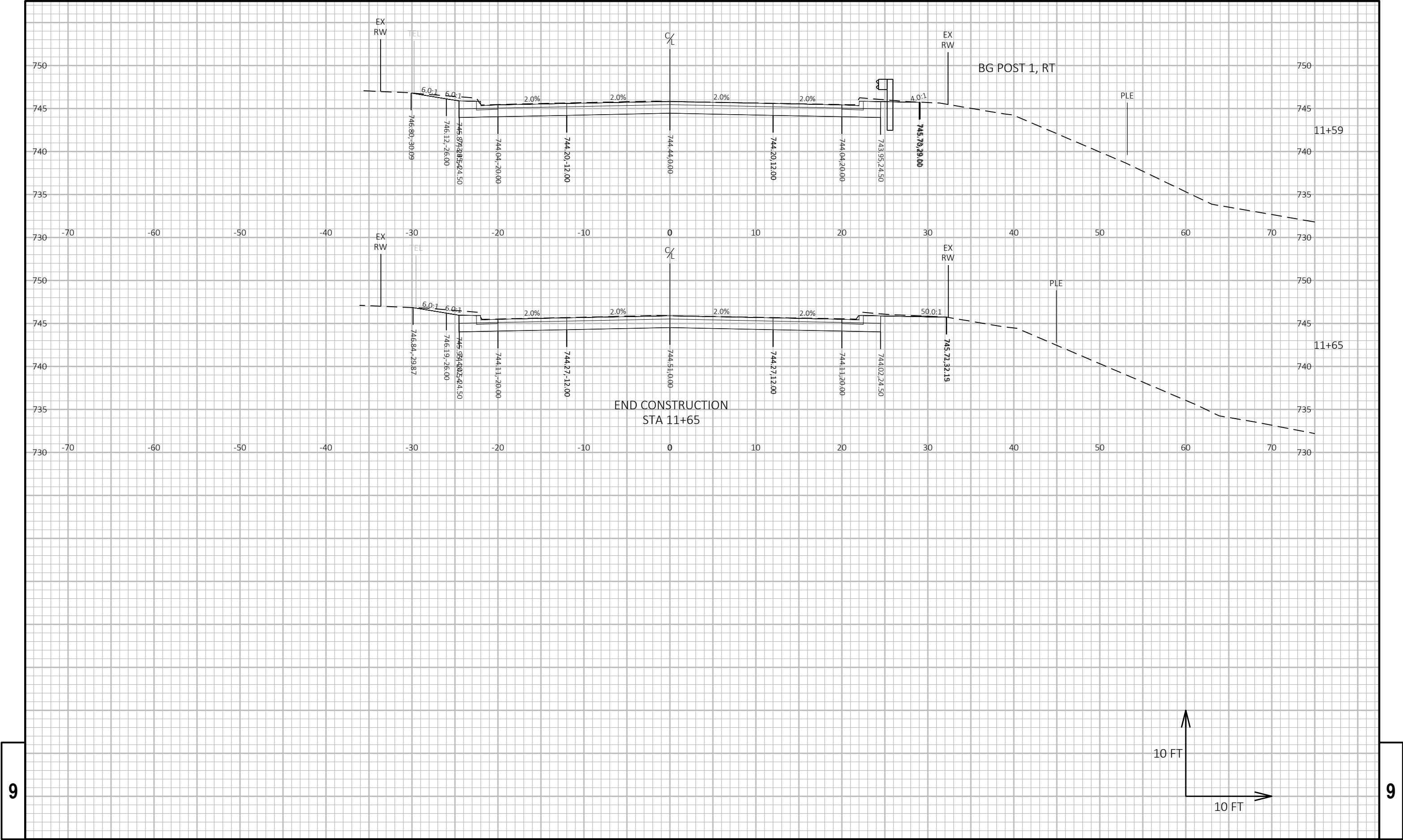
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-67-407			
DRAWN BY		ZLM	PLANS CK'D MJG
DETAILS			SHEET 10 OF 10

CAMPBELL DRIVE										
CATEGORY	STATION	REAL STATION	DISTANCE	AREA (SF)		INCREMENTAL VOL (CY)		CUMULATIVE VOL (CY)		
				CUT	FILL	CUT	FILL	CUT 1.00	EXPANDED FILL 1.25	MASS ORDINATE
0010	9+02	902.0	0	10.37	0.00	0	0	0	0	0
	9+25	925	23	68.04	3.16	33	1	33	2	32
	9+26	925.6	1	67.80	5.02	2	0	35	2	33
	9+47	946.9	21	62.26	23.19	51	11	86	16	71
	9+49	949.2	2	61.72	89.79	5	5	91	22	70
	9+50	950	1	61.54	100.53	2	3	93	25	68
	9+73	973.5	73	58.91	292.88	57	171	146	239	-93
	10+00	1000	27	58.65	362.53	58	322	203	641	-438
	10+50	1050	50	53.53	272.15	104	588	307	1,376	-1,069
	11+00	1100	50	60.02	15.79	105	267	412	1,709	-1,297
	11+06	1106.1	6	61.47	11.66	14	3	426	1,713	1,287
	11+33	1132.7	27	70.21	3.21	65	7	491	1,722	-1,231
	11+50	1150	17	75.04	0	46	1	538	1,724	-1,186
	11+59	1159.4	9	75.26	0	26	0	564	1,724	-1,160
	11+65	1165	6	75.25	0	16	0	579	1,724	-1,144
TOTAL						579	1379			

CAMPBELL COURT										
CATEGORY	STATION	REAL STATION	DISTANCE	AREA (SF)		INCREMENTAL VOL (CY)		CUMULATIVE VOL (CY)		
				CUT	FILL	CUT	FILL	CUT 1.00	EXPANDED FILL 1.25	MASS ORDINATE
0010	3+75	375	0	75.82	0.15	0	0	0	0	0
	3+85	384.8	10	75.16	0.71	27	0	27	0	27
	4+00	400	15	69.76	0.66	41	0	68	1	68
	4+12	412.4	12	70.01	0.32	32	0	100	1	99
	4+40	439.9	78	74.71	5.35	74	3	174	5	170
	4+50	450	10	116.33	46.43	36	10	210	17	193
	4+65	465	15	186.05	109.74	84	43	294	71	223
TOTAL						294	57			



PROJECT NO: 2720-09-71	HWY: CAMPBELL DRIVE	COUNTY: WAUKESHA	CROSS SECTIONS: CAMPBELL DR	SHEET	E
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Notes



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