

LAX

PROJECT ID: 5163-07-72

WITH: 5991-06-73

COUNTY: LA CROSSE/VERNON

AUGUST 2025

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 558

DESIGN DESIGNATION

A.A.D.T. (2026)	=	10,820
A.A.D.T. (2046)	=	13,460
D.H.V.	=	1,346
D.D.	=	66/34
T.	=	11.1%
DESIGN SPEED	=	60 MPH
ESALS	=	1,900,000

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
	TELEPHONE
	WATER
MARSH AREA	UTILITY PEDESTAL
	POWER POLE
WOODED OR SHRUB AREA	TELEPHONE POLE

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

GENOA - LA CROSSE

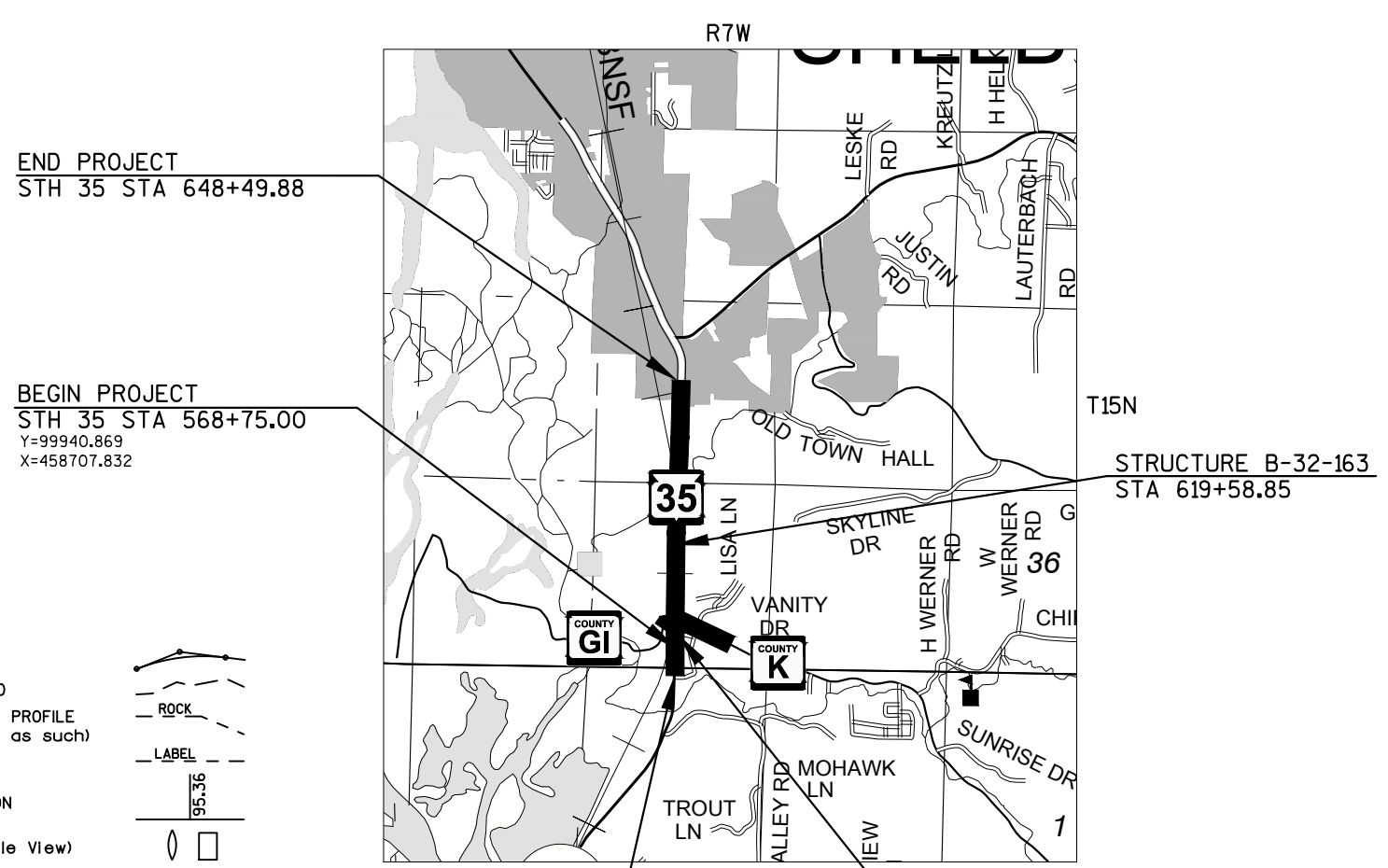
LA CROSSE CO LINE TO SUNNYSIDE DRIVE

STH 35

LA CROSSE & VERNON COUNTY

STATE PROJECT NUMBER

5163-07-72



LAYOUT

SCALE 0 0.5 MI

TOTAL NET LENGTH OF CENTERLINE = 1510 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEMS COORDINATES (WISCRS), LA CROSSE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES. GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES. ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCE TO THE NORTH AMERICAN VERTICAL DATUM OF 1988, NAVD (2012)

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5163-07-72	WISC 2025569	1

ORIGINAL PLANS PREPARED BY

cbs²

WISCONSIN

TAMMY S. TUCKER
E-40780
WAUKESHA, WI

PROFESSIONAL ENGINEER

DATE: 4/9/2025

Tammy Tucker
(Professional Engineer Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	CBS SQUARED INC.
Designer	CBS SQUARED INC.
Project Manager	VALERIE GUIDER
Regional Examiner	SW REGION
Regional Supervisor	JOHN BAINTER

APPROVED FOR THE DEPARTMENT

DATE: 4/11/2025

Valerie Guider
(Signature)

E

GENERAL NOTES

THERE ARE UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN ON THE PLANS. THE CONTRACTOR SHALL COORDINATE THEIR CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGER'S HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA.

THE LOCATION OF EXISTING OR PROPOSED UTILITIES, AS NOTED ON THE PLANS, IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

ALL DISTURBED AREAS WITHIN THE RIGHT OF WAY THAT ARE NOT INCIDENTAL TO CONTRACT WORK ITEMS SHALL BE FERTILIZED SEEDED AND MULCHED AT THE CONTRACTORS EXPENSE.

UNLESS NOTED ON THE PLAN, ALL RADII ARE MEASURED TO THE FLANGE LINE.

CURB AND GUTTER GRADES ARE GIVEN TO THE FLANGE LINE.

EXPANSION JOINTS ARE TO BE CONSTRUCTED AT ALL END RADIUS POINTS IN CURB AND GUTTER ADJACENT TO HMA PAVEMENT.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FEDERAL HIGHWAY ADMINISTRATION MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

WHEN THE QUANTITY OF ASPHALTIC CONCRETE PAVEMENT OR BASE COURSE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLAN IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

ALL HOLES OR OPENINGS RESULTING FROM REMOVAL OF EXISTING STRUCTURES SHALL BE FILLED WITH GRANULAR BACKFILL WHICH SHALL BE INCIDENTAL TO THE RESPECTIVE REMOVAL ITEMS.

PRIOR TO ORDERING DRAINAGE PIPES, THE CONTRACTOR SHALL FIELD VERIFY RELATED DRAINAGE INFORMATION IN THE PLAN WITH THE ENGINEER.

ADDRESS NUMBER SIGNS WILL BE RELOCATED BY LOCAL MUNICIPALITIES. CONTACT MUNICIPALITY TWO WEEKS PRIOR TO BEGINNING WORK WHICH MAY DISTURB ADDRESS NUMBER SIGNS.

HMA PAVEMENT WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN.

APPLY TACK COAT AT A RATE OF 0.05 GAL/SY BETWEEN LAYERS OF HMA PAVEMENT.

THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING OR PARKING LANE.

CONTRACTOR TO PROTECT ON1334, ON0240 GPS AND KEEP CONSTRUCTION EQUIPMENT AT LEAST 10 FEET AWAY FROM ON1334, ON0240 GPS.

ENSURE THAT ON1334, ON0240 GPS IS/ARE NOT DISTURBED, BUMPED OR MOVED DURING THE DURATION OF THE PROJECT. NOTIFY JACOB ROCKWEILER IMMEDIATELY IF ON1334, ON0240 GPS IS/ARE DISTURBED, BUMPED OR DURING CONSTRUCTION OPERATIONS.

JACOB ROCKWEILER, P.E., WISCONSIN HEIGHT MODERNIZATION PROGRAM MANAGER WITH THE WISCONSIN DEPARTMENT OF TRANSPORATION WHOSE PHONE NUMBER IS (608) 516-6362 AND EMAIL IS JACOB.ROCKWEILER@DOT.WI.GOV

RUNOFF COEFFICIENT TABLE

LAND USE:	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS:	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIPTURF:	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPETURF:			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT:	.70 - .95											
CONCRETE:	.80 - .95											
BRICK:	.70 - .80											
DRIVES, WALKS:	.75 - .85											
ROOFS:	.75 - .95											
GRAVEL ROADS, SHOULDERS:	.40 - .60											

TOTAL PROJECT AREA = 37.12 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 22.12 ACRES

ORDER OF DETAIL SHEETS

GENERAL NOTES
PROJECT OVERVIEW
TYPICAL SECTIONS
CONSTRUCTION DETAILS
RAILROAD CROSSING DETAIL
PLAN DETAILS
EROSION CONTROL
STORM SEWER PLAN
SIGNING & PAVEMENT MARKING
ADVANCED WARNING SIGNING
TRAFFIC CONTROL
ALIGNMENT PLAN

COMPLETED BY OTHERS

STRUCTURE B-32-163 PLANS COMPLETED BY MSA PROFESSIONAL SERVICES, INC.
STRUCTURE C-32-104 PLANS COMPLETED BY MEAD AND HUNT, INC



Dial 811 or (800)242-8511

www.DiggersHotline.com

UTILITY CONTACTS

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TOM.L.MURRAY@BRIGHTSPEED.COM

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COON VLY TELECOM INC - COMMUNICATION LINE
105 CENTRAL AVE
COON VALLEY, WI 54623
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MEDIACOM WI LLC - COMMUNICATION LINE
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CHATFIELD, MN 55923
(563) 419-5160
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XCEL ENERGY - ELECTRICITY-TRANSMISSION
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MINNEAPOLIS, MN 55401
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MITCHELL.A.DIENGER@XCELENERGY.COM

JASON MCROBERTS
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LA CROSSE, WI 54601
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(608) 789-3689 (OFFICE)
JASON.L.MCROBERTS@XCELENERGY.COM

WISCONSIN DNR LIAISON

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DESIGN CONTACT

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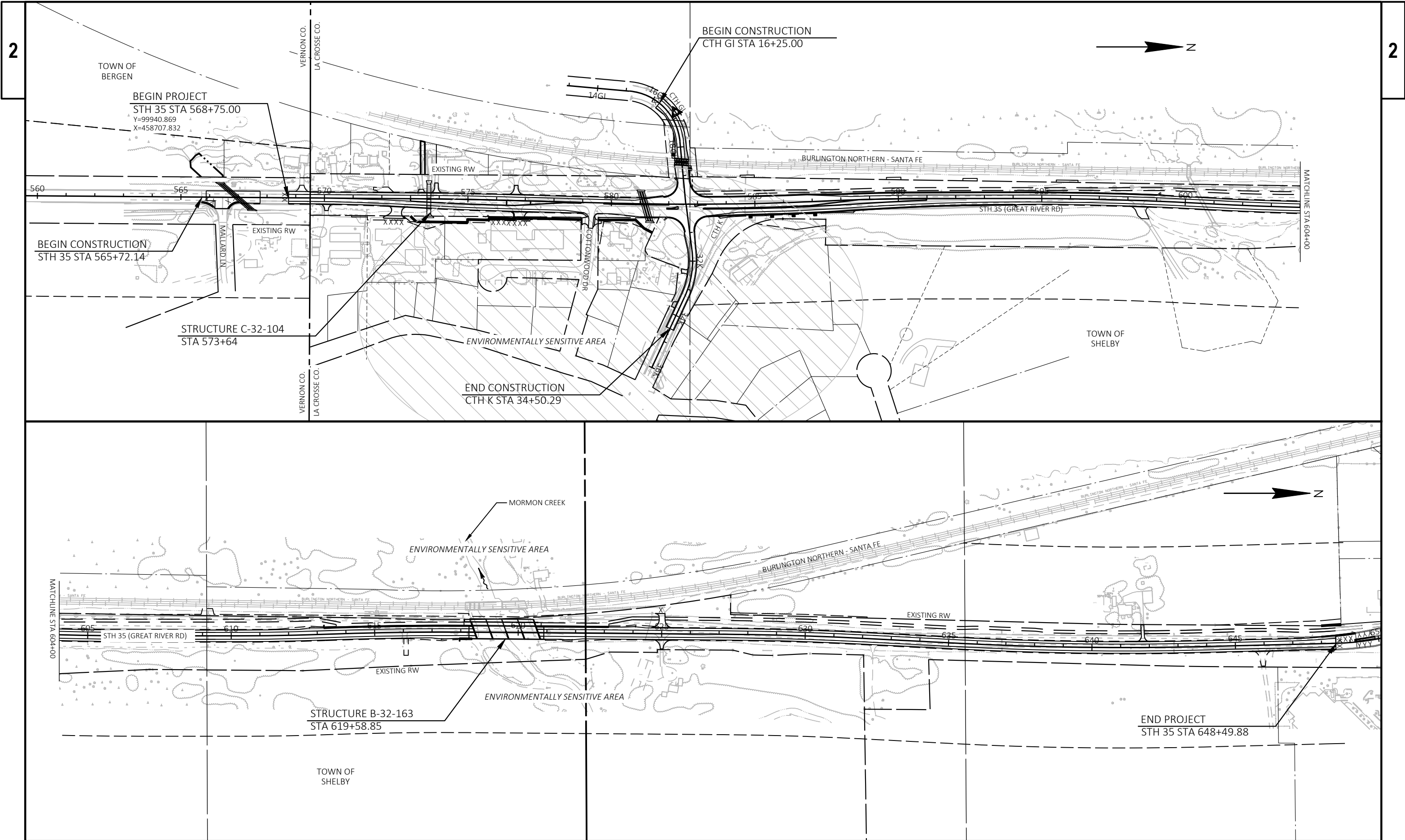
TAMMY TUCKER
CBS SQUARED, INC.
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APPLETON, WI 54913
(920) 574-3135
TTUCKER@CBSSQUAREDINC.COM

BORING & CORING LOG SUMMARY - FOR REFERENCE ONLY									
POINT	STATION	OFFSET	LAYER 1 HMA (IN)	LAYER 2 MATERIAL	LAYER 2 (INCHES)	LAYER 3 MATERIAL	LAYER 3 (THICKNESS)	LAYER 4 (THICKNESS)	LAYER 5 (THICKNESS)
B1	567+90	15' RT	7" ASPH.	BASE	11.0"	SAND, LITTLE SILT	3.0 FT	SANDY SILT LITTLE GR 0.5 FT	
B2	570+00	16' RT	4" ASPH.	BASE	11.0"	SAND, LITTLE SILT	2.7 FT	SILTY SAND LITTLE GR 0.7 FT	SAND 3.0 FT SILT 4.0 FT
B3	575+20	20' RT	3" ASPH.	BASE	9.5"	SAND, LITTLE SILT	2.4 FT	SANDY SILT LITTLE GR 0.7 FT	SILTY SAND 0.8 FT
B4	581+00	0'	6" TOPSOIL	SAND, LITTLE GR	6"	SILTY SAND	1.5 FT	SILT, LITTLE SAND 2.5 FT	
B5	585+00	10' LT	7" TOPSOIL	SAND, SILT LITTLE GR	40.8"	SANDY SILT	2.0 FT	SANDSTONE 4.0 FT	
B6	595+00	12' LT	4" TOPSOIL	SAND, SILT LITTLE GR	56.4"				
B7	600+00	11' LT	4" TOPSOIL	SILTY, SAND LITTLE GR	56.4"				
B8	605+00	9' LT	8" TOPSOIL	SAND, SILT LITTLE GR	51.6"				
B9	610+00	4' RT	6" TOPSOIL	SILTY, SAND LITTLE GR	114.0"				
B10	615+00	4' RT	7.5" ASPH.	BASE	14.0"	SILTY SAND	3.2 FT		
B11	620+00	5' RT	7.5" ASPH.	BASE	15.0"	SAND, SILT LITTLE GR	2.5 FT	SILTY SAND 0.7 FT	
B12	625+00	3' LT	7.5" ASPH.	BASE	13.0"	SAND, LITTLE SILT	3.3 FT		
B13	630+00	9' RT	4" TOPSOIL	SAND, LITTLE SILT	78"	SILTY SAND	1.8-FT	SANDY SILT 2.2 FT	
B14	635+00	26' RT	6" TOPSOIL	SAND, LITTLE SILT	54"				
B15	640+00	25' RT	6" TOPSOIL	SAND, LITTLE SILT	54"				
B16	648+42	20' RT	4" ASPH	BASE	9.0"	SAND, LITTLE SILT	3.5-FT		

NOTES:
GR = GRAVEL

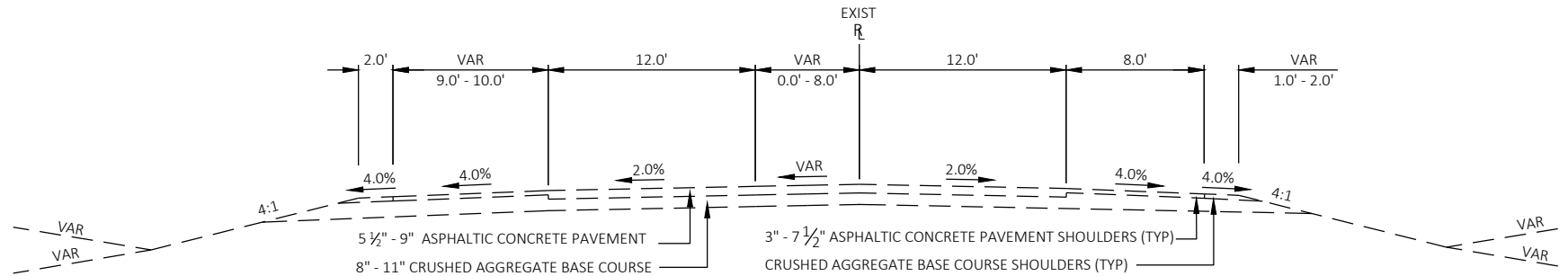
STANDARD ABBREVIATIONS

ABUT	ABUTMENT	LT	LEFT
AC	ACRE	LHF	LEFT HAND FORWARD
AGG	AGGREGATE	L	LENGTH OF CURVE
AH	AHEAD	LF	LINEAR FOOT
∠	ANGLE	LC	LONG CHORD OF CURVE
AADT	ANNUAL AVERAGE DAILY TRAFFIC	LS	LUMP SUM
AEW	APRON ENDWALL	MGAL	ONE THOUSAND GALLONS
ASPH	ASPHALTIC	MH	MANHOLE
BK	BACK	ML OR M/L	MATCH LINE
BC	BACK OF CURB	NOM	NOMINAL
BAD	BASE AGGREGATE DENSE	NC	NORMAL CROWN
BL OR B/L	BASE LINE	NB	NORTHBOUND
BM	BENCH MARK	NO	NUMBER
CB	CATCH BASIN	OD	OUTSIDE DIAMETER
CL OR C/L	CENTER LINE	PAVT	PAVEMENT
Δ	CENTRAL ANGLE OR DELTA	PLE	PERMANENT LIMITED EASEMENT
CE	COMMERCIAL ENTRANCE	PC	POINT OF CURVATURE
CONC	CONCRETE	PI	POINT OF INTERSECTION
CSW	CONCRETE SIDEWALK	PT	POINT OF TANGENCY
CONST	CONSTRUCTION	PCC	PORTLAND CEMENT CONCRETE
CP	CONTROL POINT	LB	POUND
CO	COUNTY	PSI	POUNDS PER SQUARE INCH
CTH	COUNTY TRUCK HIGHWAY	PE	PRIVATE ENTRANCE
CY	CUBIC YARD	PROJ	PROJECT
CP	CULVERT PIPE	PL	PROPERTY LINE
CPCA	CULVERT PIPE CORRUGATED ALUMINUM	PRW	PROPOSED RIGHT OF WAY
CPCPE	CULVERT PIPE CORRUGATED POLYETHYLENE	R	RADIUS
CPCPP	CULVERT PIPE CORRUGATED POLYPROPYLENE	RL OR R/L	REFERENCE LINE
CPCS	CULVERT PIPE CORRUGATED STEEL	REQD	REQUIRED
CPCSAC	CULVERT PIPE CORRUGATED STEEL ALUMINUM COATED	RT	RIGHT
CPCSPC	CULVERT PIPE CORRUGATED STEEL POLYMER COATED	RHF	RIGHT HAND FORWARD
CPRC	CULVERT PIPE REINFORCED CONCRETE	R/W	RIGHT OF WAY
CPRCHE	CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL	RD	ROAD
CPS	CULVERT PIPE SALVAGED	RDWY	ROADWAY
CPT	CULVERT PIPE TEMPORARY	SHLDR	SHOULDER
C & G	CURB AND GUTTER	SW	SIDEWALK
D	DEGREE OF CURVE	SB	SOUTHBOUND
DHV	DESIGN HOUR VOLUME	SPECS	SPECIFICATIONS
DIA	DIAMETER	SF	SQUARE FEET
DD	DIRECTIONAL DISTRIBUTION	SY	SQUARE YARD
DE	DRAINAGE EASEMENT	SDD	STANDARD DETAIL DRAWINGS
DWY	DRIVEWAY	STH	STATE TRUNK HIGHWAY
EA	EACH	STA	STATION
EB	EASTBOUND	SSPC	STORM SEWER PIPE COMPOSITE
EL OR ELEV	ELEVATION	SSCPE	STORM SEWER PIPE CORRUGATED POLYETHYLENE
EMB	EMBANKMENT	SSCPP	STORM SEWER PIPE CORRUGATED POLYPROPYLENE
EW	ENDWALL	SSPNRC	STORM SEWER PIPE NON-REINFORCED CONCRETE
EAT	ENERGY ABSORBING TERMINAL	SSPRC	STORM SEWER PIPE REINFORCED CONCRETE
ESALS	EQUIVALENT SINGLE AXLE LOADS	SSPRC	STORM SEWER PIPE REINFORCED CONCRETE
EXC	EXCAVATION	SSPRCHE	STORM SEWER PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL
EBS	EXCAVATION BELOW SUBGRADE	SE	SUPERELEVATION
EXIST	EXISTING	SL OR S/L	SURVEY LINE
FERT	FERTILIZER	TEMP	TEMPORARY
FE	FIELD ENTRANCE	TI	TEMPORARY INTEREST
FL OR F/L	FLOW LINE	TLE	TEMPORARY LIMITED EASEMENT
FT	FOOT	TC	TOP OF CURB
FTMS	FREE TRAFFIC MANAGEMENT SYSTEM	TL OR T/L	TRANSIT LINE
HES	HIGH EARLY STRENGTH	T	TRUCKS (PERCENT OF)
HE	HIGHWAY EASEMENT	TYP	TYPICAL
CWT	HUNDRED WEIGHT	USH	UNITED STATES HIGHWAY
IN DIA	INCH DIAMETER	VAR	VARIABLE
INL	INLET	VC	VERTICAL CURVE
ID	INSIDE DIAMETER	VPC	VERTICAL POINT OF CURVATURE
INTERS	INTERSECTION	VPI	VERTICAL POINT OF INTERSECTION
IH	INTERSTATE HIGHWAY	VPT	VERTICAL POINT OF TANGENCY
INV	INVERT	W	WEST
JT	JOINT	WB	WESTBOUND



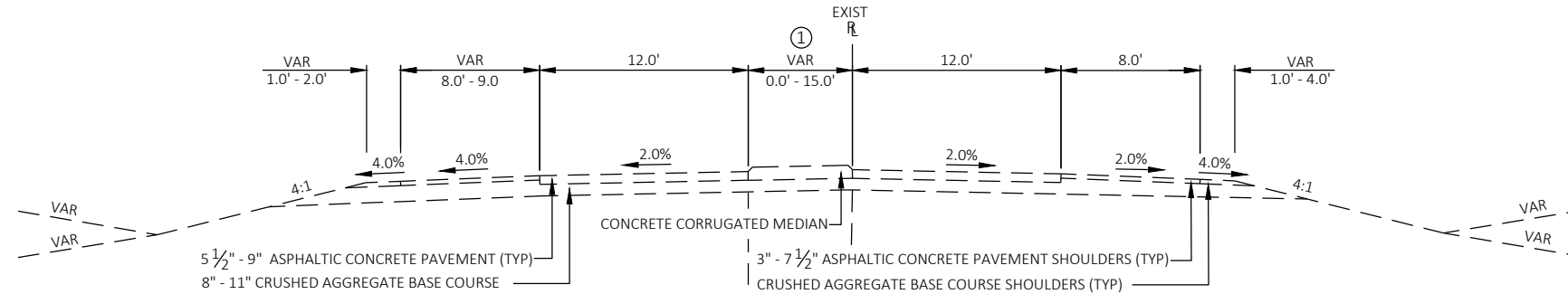
NOTES:

- ① CONCRETE CORRUGATED MEDIAN WIDTH VARIES:
5.0' TO 10.5':
STA 577+09.64 SB TO STA 578+99.97
5.0' TO 15.0':
STA 582+78.20 SB TO STA 583+55.21
NO CONCRETE CORRUGATED MEDIAN:
STA 578+99.97 SB TO STA 579+76.27
STA 581+93.58 SB TO STA 582+78.20
STA 583+55.21 SB TO STA 584+45.22



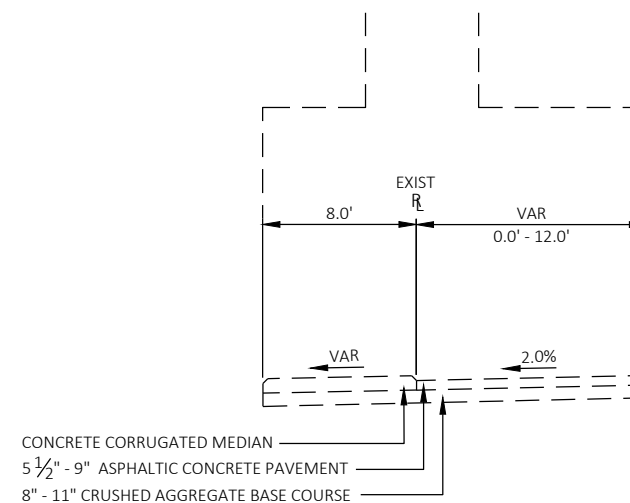
TYPICAL EXISTING SECTION

STH 35
STA 568+75.00 TO STA 577+09.64



TYPICAL EXISTING SECTION

STH 35
STA 577+09.64 TO STA 584+45.22



TYPICAL EXISTING PARTIAL SECTION - LEFT TURN LANE

STH 35
STA 579+76.27 TO STA 581+93.58

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

TYPICAL SECTIONS

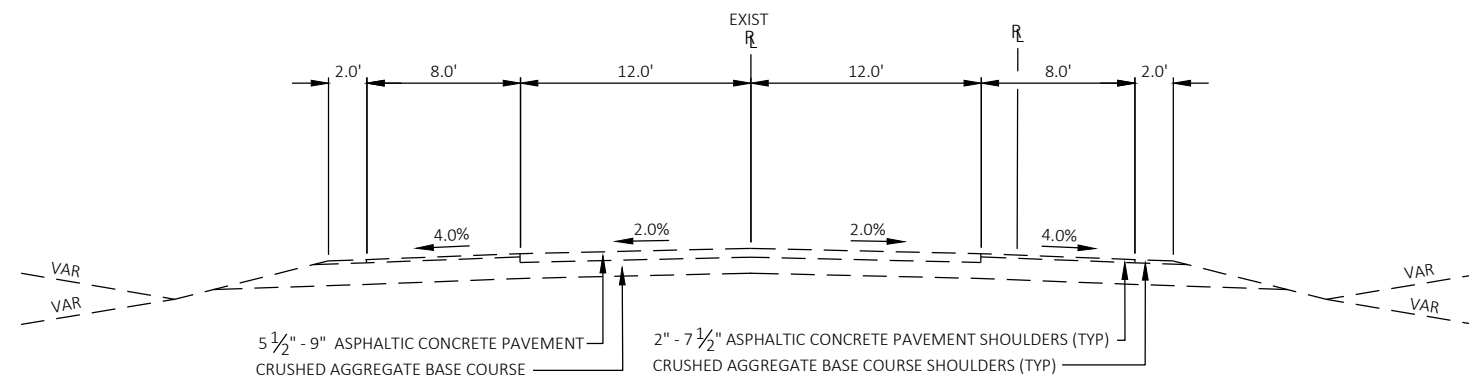
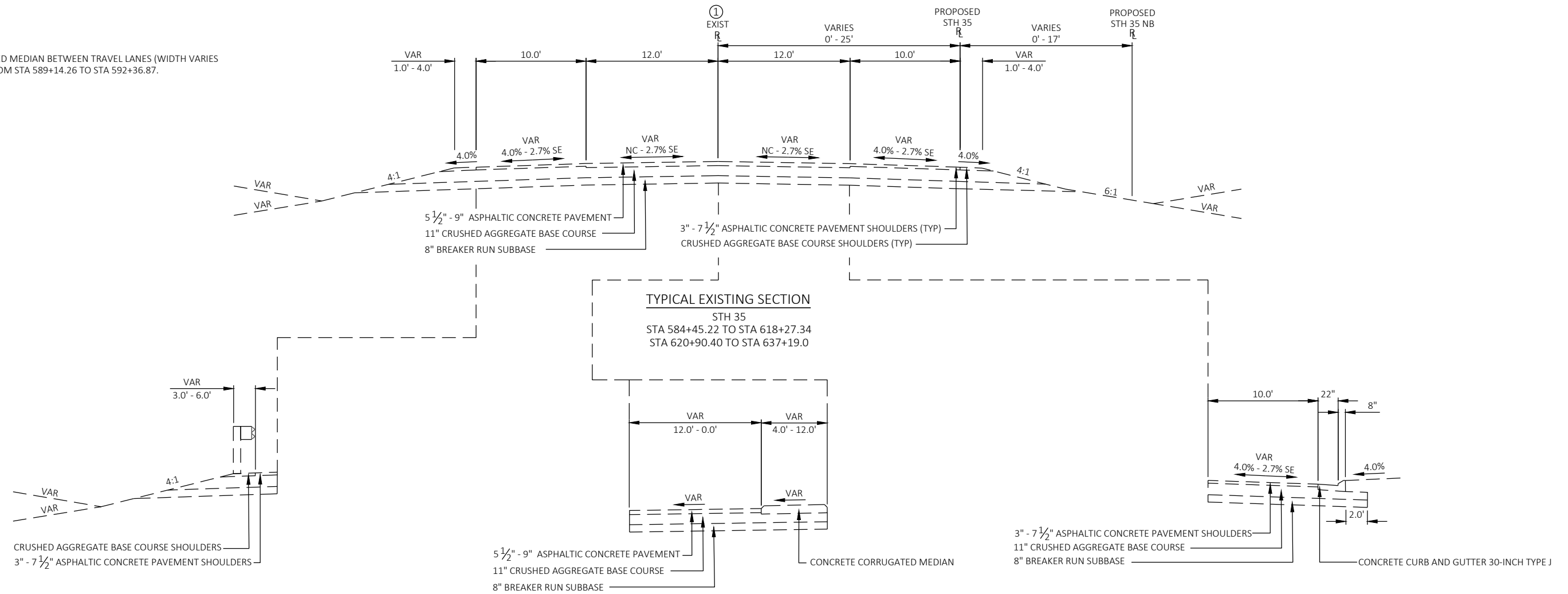
SHEET

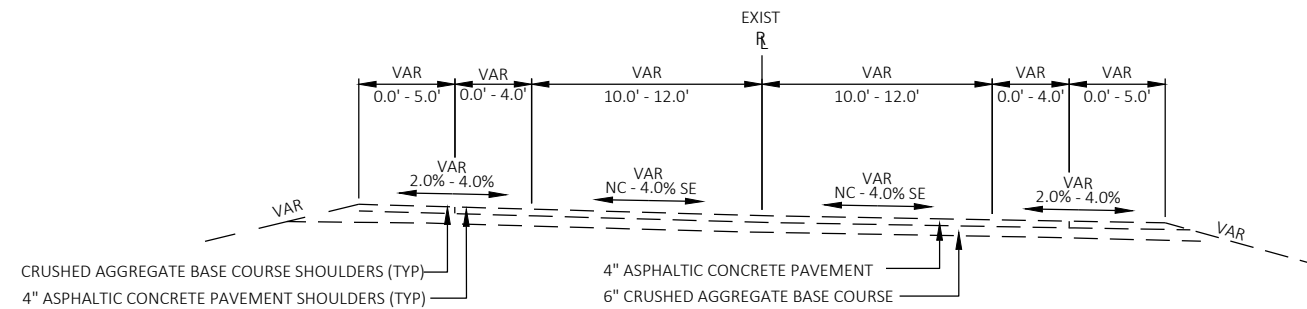
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E

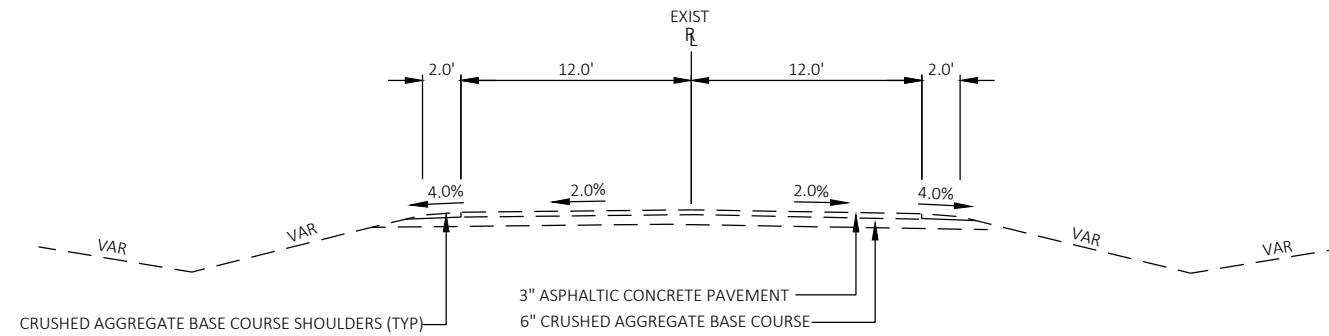
NOTES:

- ① CONCRETE CORRUGATED MEDIAN BETWEEN TRAVEL LANES (WIDTH VARIES FROM 11.0' TO 4.0') FROM STA 589+14.26 TO STA 592+36.87.





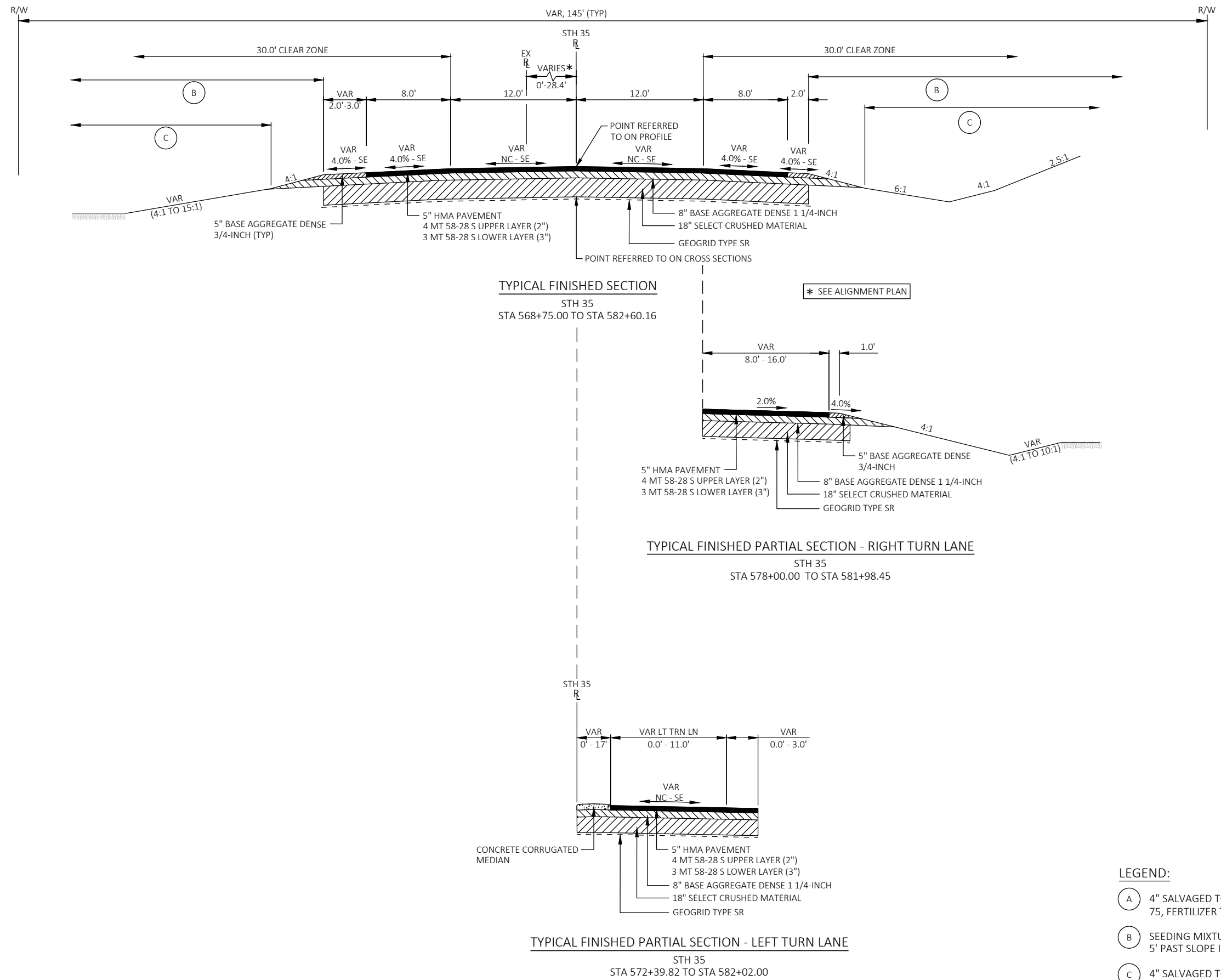
TYPICAL EXISTING SECTION
CTH GI



TYPICAL EXISTING SECTION
CTH K

2

2 |



PROJECT NO:	5163-07-72
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HWY: STH 35

COUNTY: LA CROSSE/VERNON

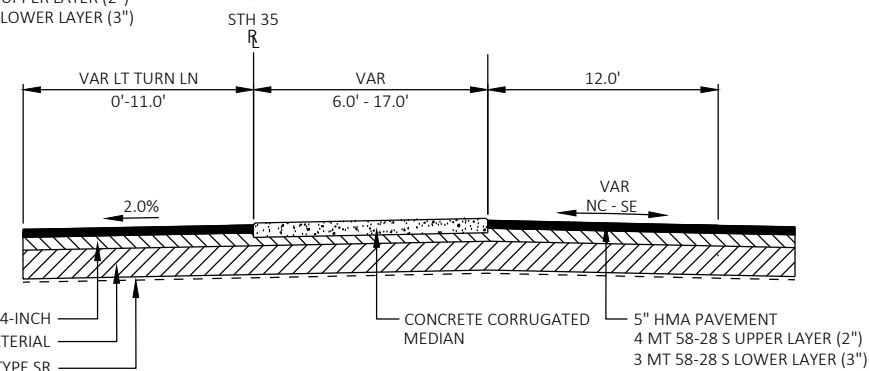
TYPICAL SECTIONS

SHEET

3

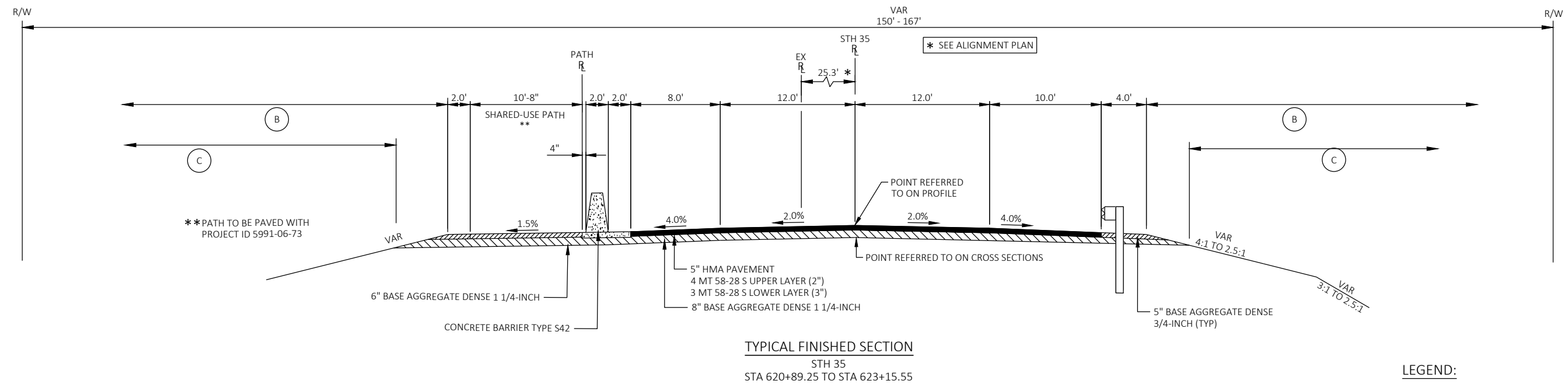
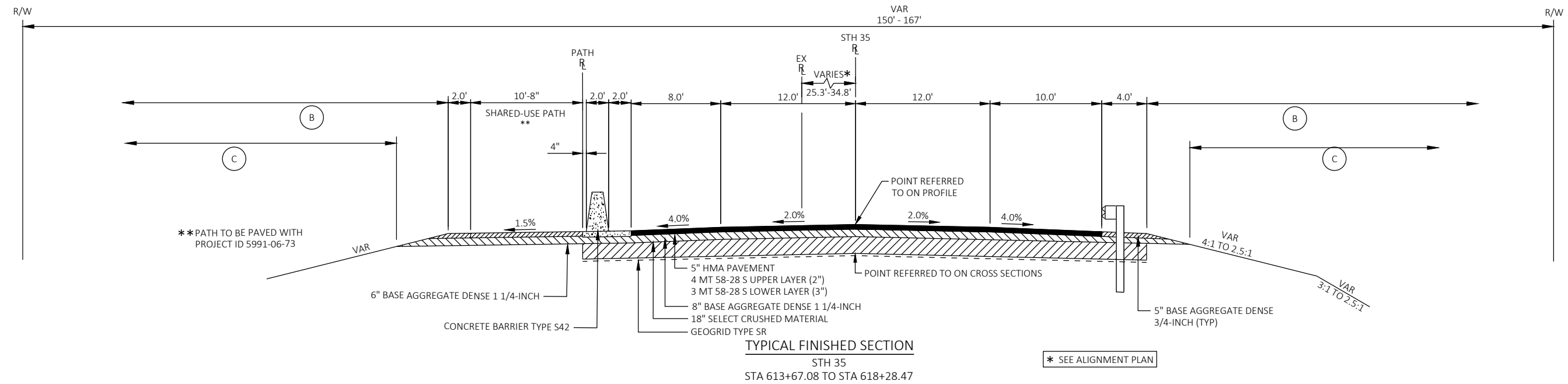
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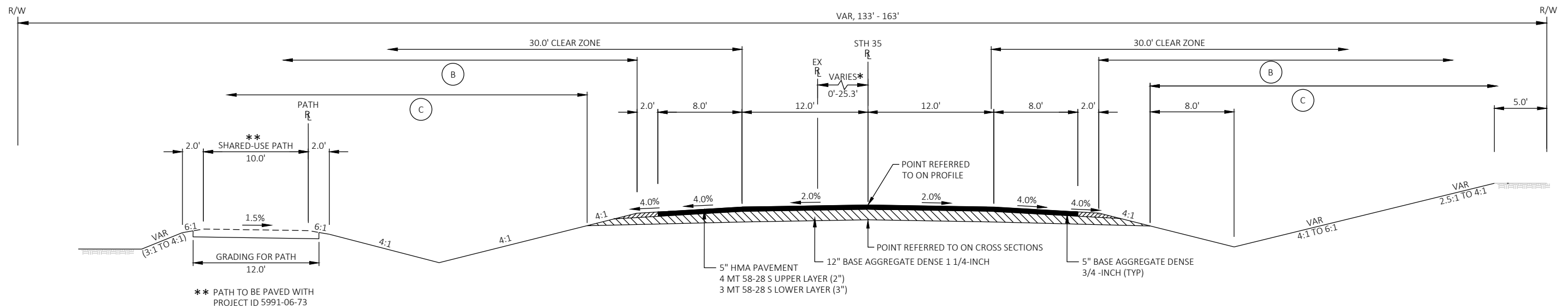


STH 35
STA 582+60.16 TO STA 590+98.00

- (A) 4" SALVAGED TOPSOIL, SEEDING MIXTURE NO. 75, FERTILIZER TYPE B, & EROSION MAT.
- (B) SEEDING MIXTURE NO. 75 & FERTILIZER TYPE B, 5' PAST SLOPE INTERCEPT.
- (C) 4" SALVAGED TOPSOIL & EROSION MAT.

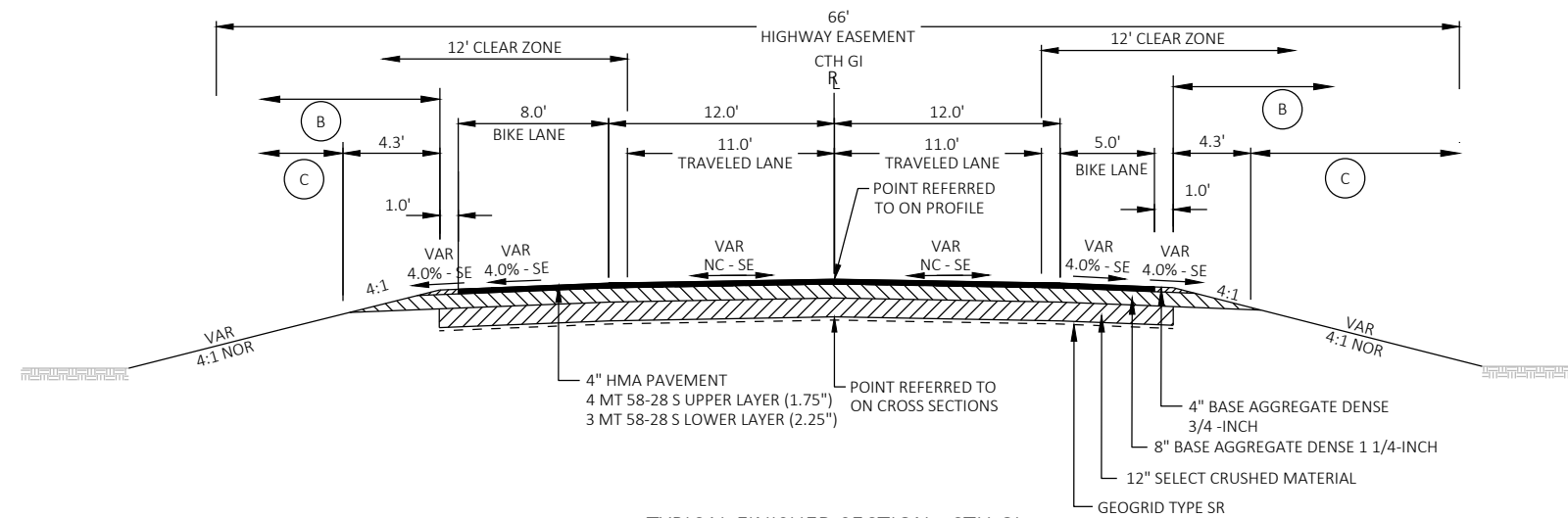
**LEGEND:**

- (A) 4" SALVAGED TOPSOIL, SEEDING MIXTURE NO. 75, FERTILIZER TYPE B, & EROSION MAT.
- (B) SEEDING MIXTURE NO. 75 & FERTILIZER TYPE B, 5' PAST SLOPE INTERCEPT.
- (C) 4" SALVAGED TOPSOIL & EROSION MAT.



TYPICAL FINISHED SECTION
STH 35
STA 623+15.55 TO STA 648+49.88

* SEE ALIGNMENT PLAN

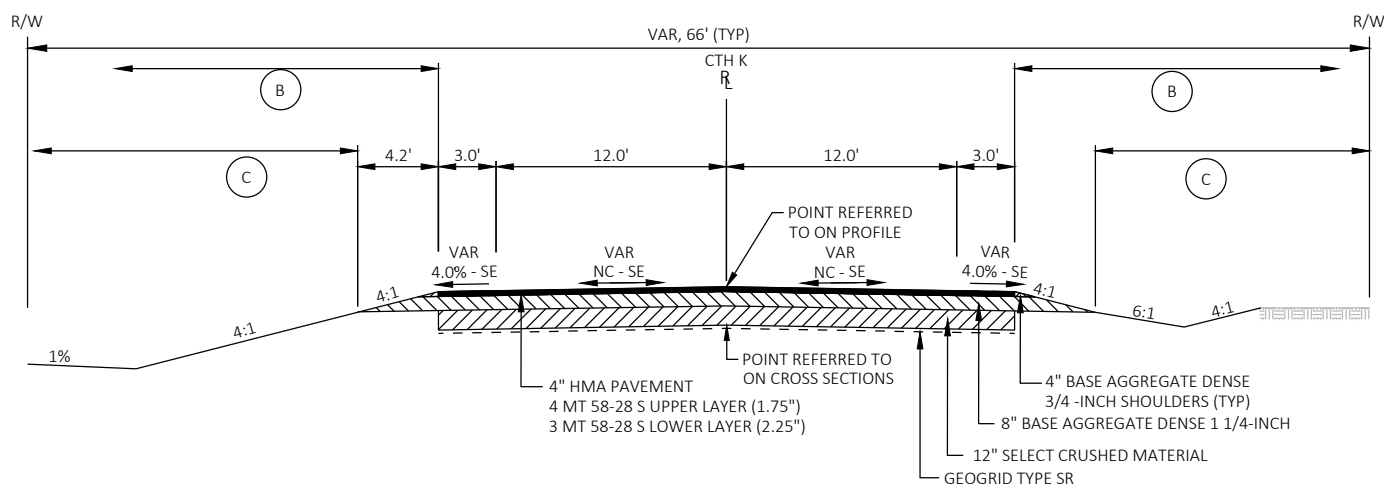


TYPICAL FINISHED SECTION - CTH GI
CTH GI
STA 16+25.00 TO STA 19+08.91

NOTE: EVALUATE THE USE OF THE SELECT CRUSHED MATERIAL ON THE CTH GI. IF THE SUB-BASE MATERIAL AND CONDITION ARE ACCEPTABLE, THERE IS NO NEED TO CONSTRUCT A FULL SUBGRADE IMPROVEMENT.

LEGEND:

- (A) 4" SALVAGED TOPSOIL, SEEDING MIXTURE NO. 75, FERTILIZER TYPE B, & EROSION MAT.
- (B) SEEDING MIXTURE NO. 75 & FERTILIZER TYPE B, 5' PAST SLOPE INTERCEPT.
- (C) 4" SALVAGED TOPSOIL & EROSION MAT.

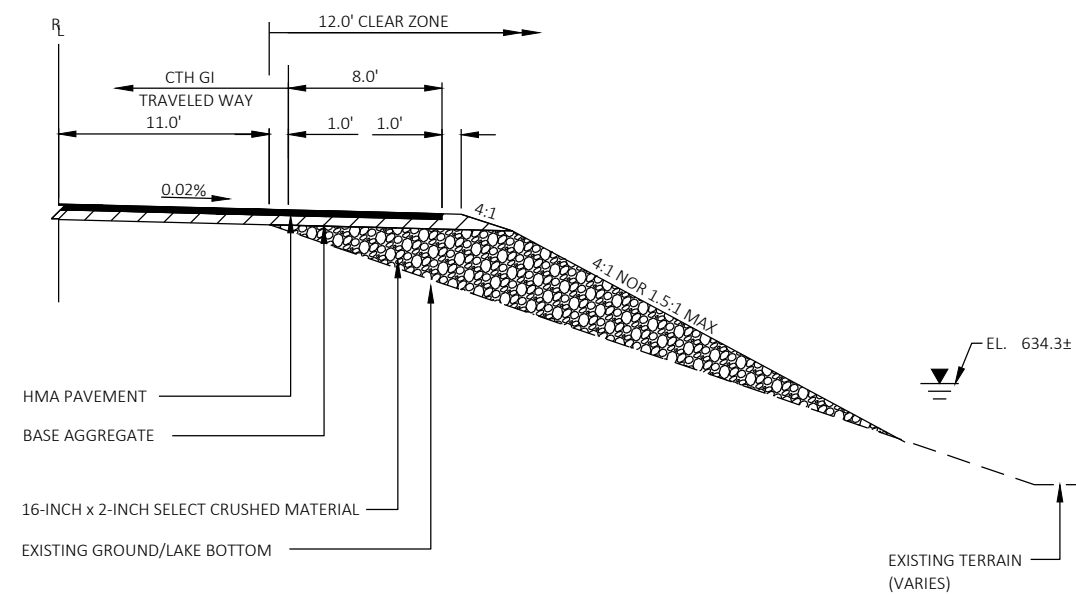


TYPICAL FINISHED SECTION - CTH K

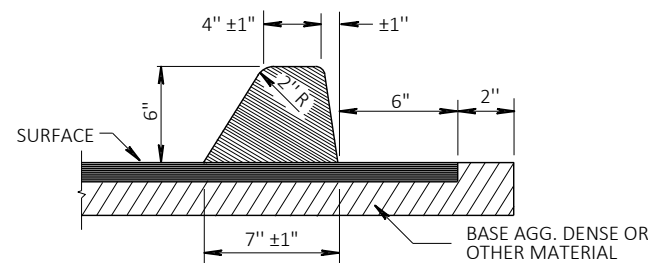
CTH K

STA 12+64.14 TO STA 34+50.29

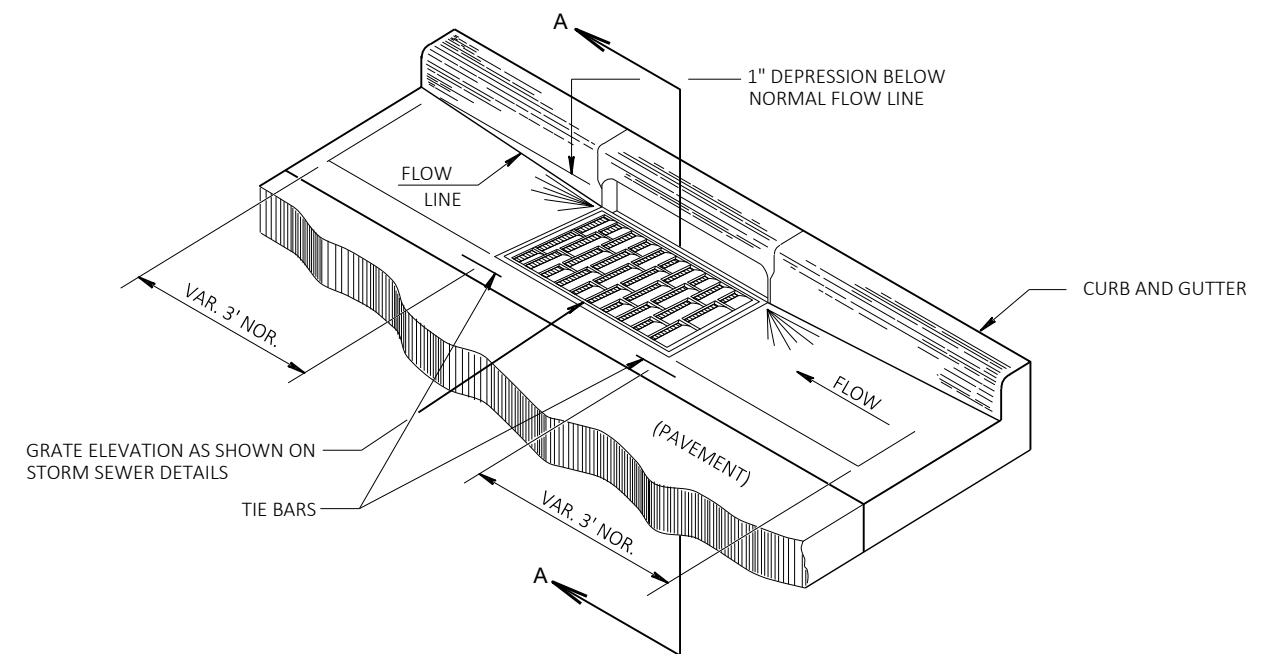
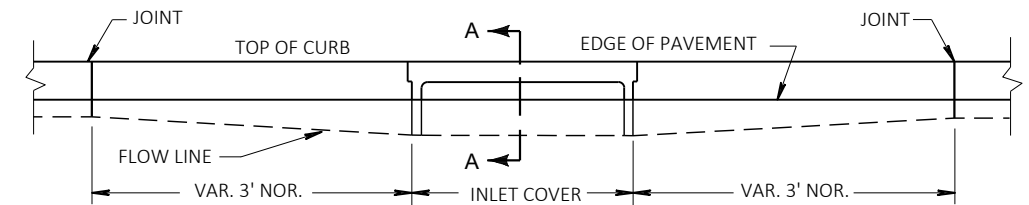
- LEGEND:
- A 4" SALVAGED TOPSOIL, SEEDING MIXTURE NO. 75, FERTILIZER TYPE B, & EROSION MAT.
 - B SEEDING MIXTURE NO. 75 & FERTILIZER TYPE B, 5' PAST SLOPE INTERCEPT.
 - C 4" SALVAGED TOPSOIL & EROSION MAT.



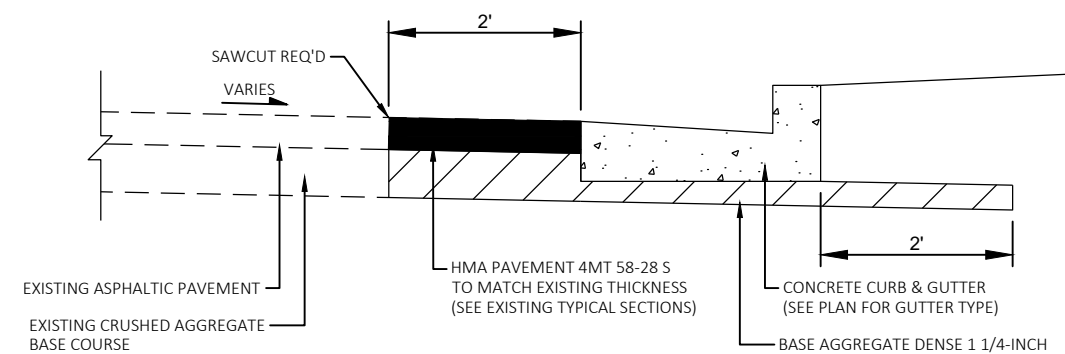
CAUSEWAY
CTH GI NEAR AT-GRADE RAILROAD CROSSING



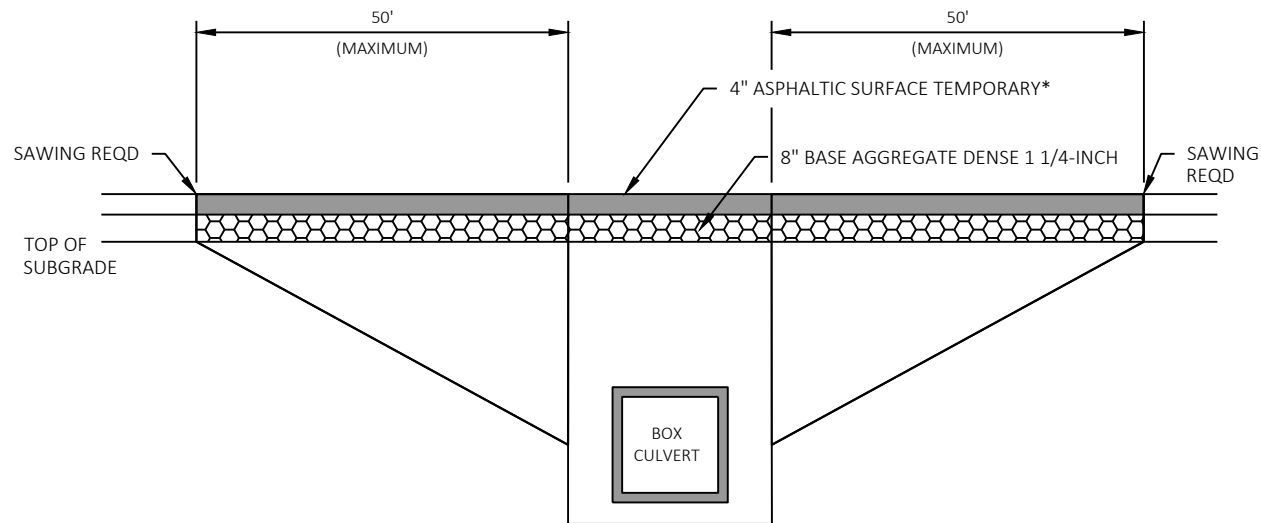
ASPHALTIC CURB DETAIL
CTH K
SEE MISCELLANEOUS QUANTITIES FOR LOCATIONS



DETAIL OF CURB AND GUTTER AT INLETS
(TYPICAL INLET COVER TYPE H SHOWN)

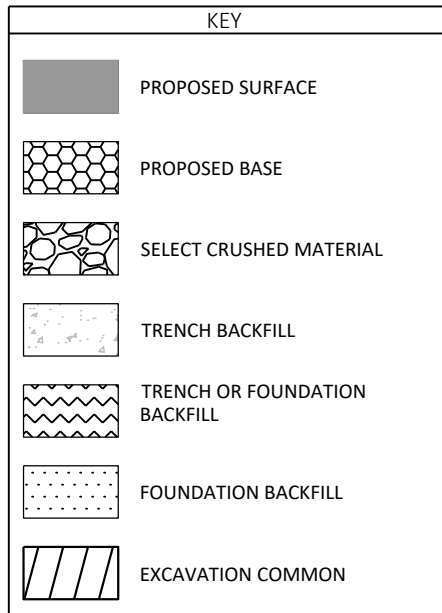


CONCRETE CURB AND GUTTER TYPE D REPLACEMENT
SEE SHEET PLANS FOR REPLACEMENT LOCATIONS



SEE C-32-104 STRUCTURE PLAN FOR
EXCAVATION AND BACKFILL REQUIREMENTS.

CULVERT PIPE TRANSITION



NOTES

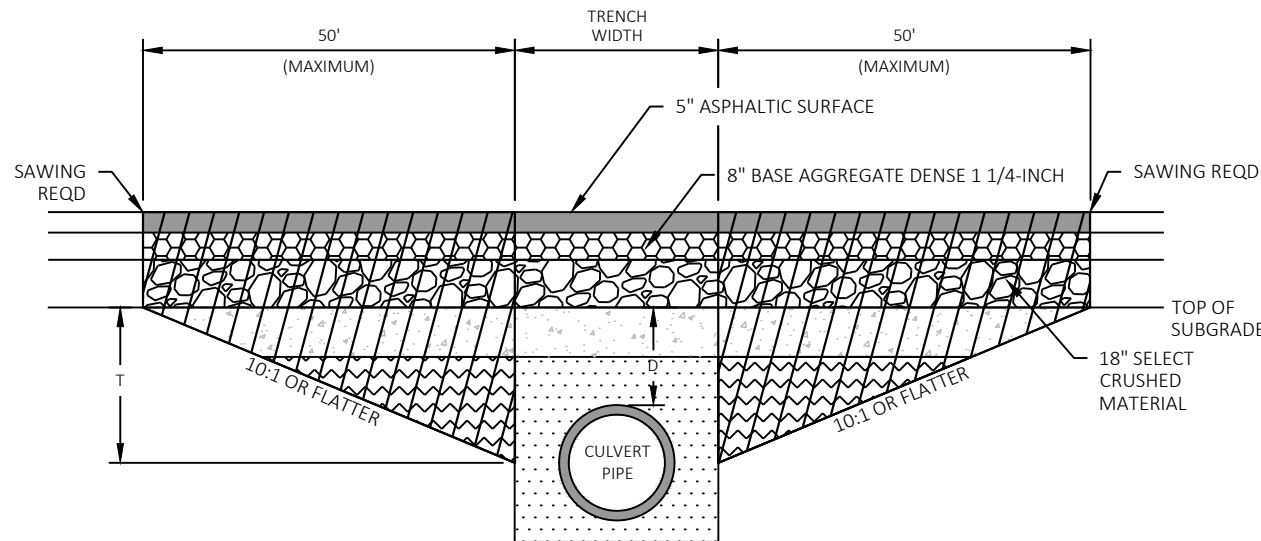
COMMON EXCAVATION WIDTH IS FROM SUBGRADE SHOULDER POINT TO
SUBGRADE SHOULDER POINT.

BACKFILL THE COMMON EXCAVATION AREAS WITH FOUNDATION AND TRENCH
BACKFILL AS SPECIFIED IN STANDARD SPEC 520.

PLACE 465.0105 ASPHALTIC SURFACE PER SPECIAL PROVISION.

DEPTH LISTED IN TABLE BELOW IS MEASURED AT THE ALIGNMENT CROSSING.

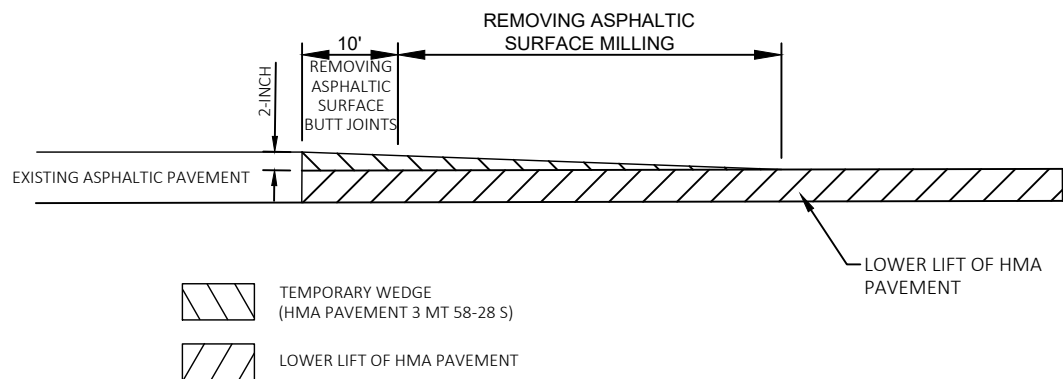
*PLACE ASPHALTIC SURFACE TEMPORARY AT BOX CULVERT C-32-104 ONLY.



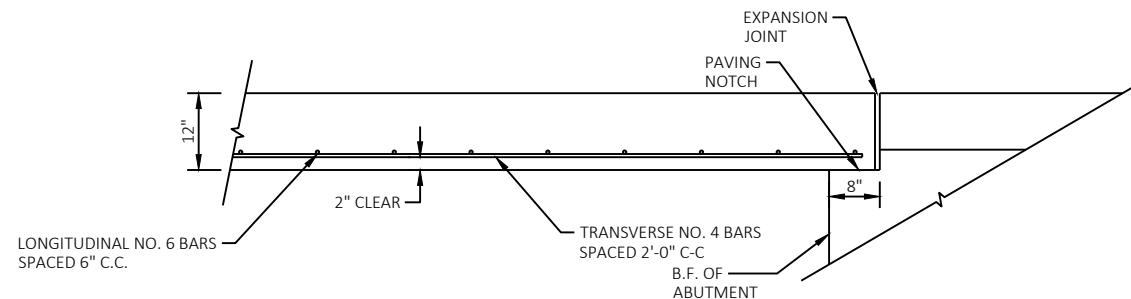
TRANSITION CUT DEPTH (T) = THE LESSER OF DEPTH TO CENTER OF PIPE OR 5 FT.
DO NOT EXTEND TRANSITION CUT BELOW HORIZONTAL CENTER OF PIPE.

CULVERT PIPE TRANSITION

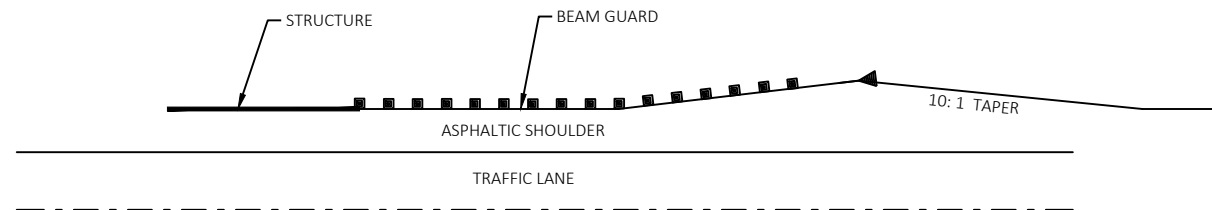
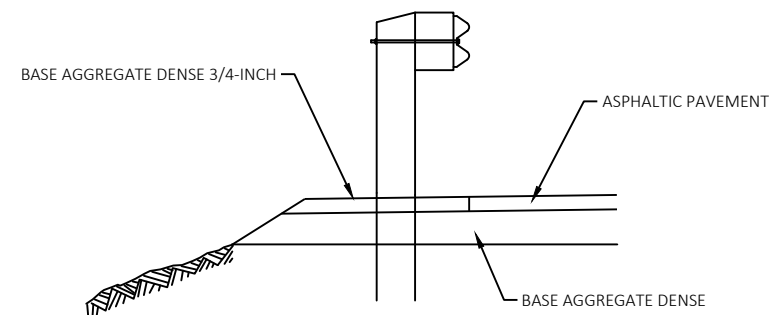
ROUTE	STA (CL)	DEPTH D (FT)	PIPE DIA (IN)	REMARKS
STH 35	566+92	2.0	36	CULVERT PIPE C100, C101, C102



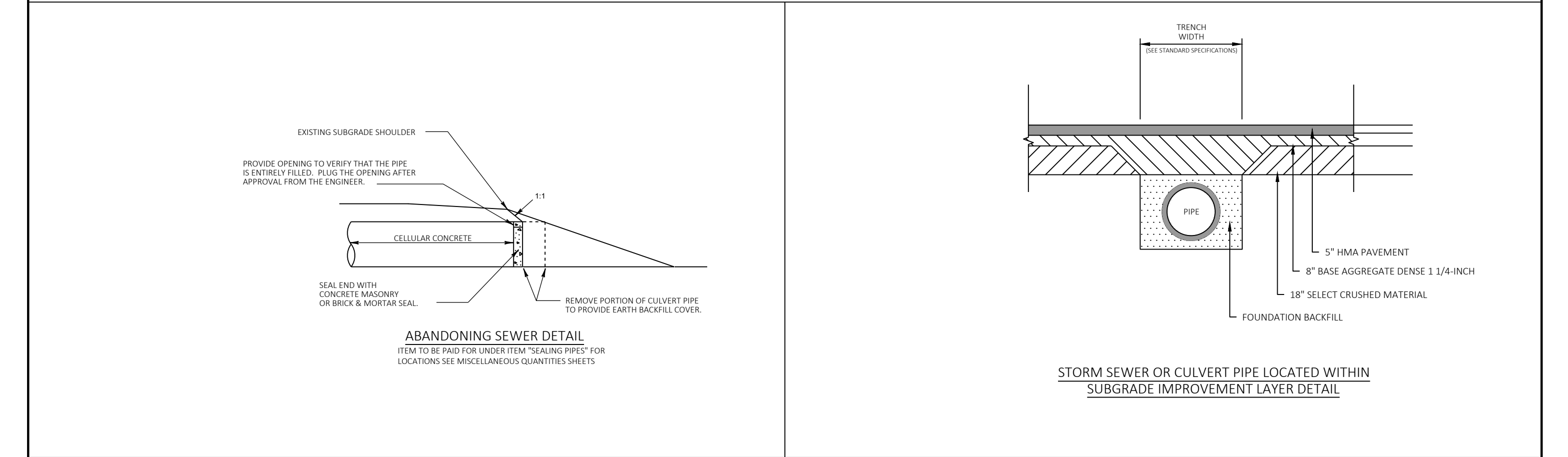
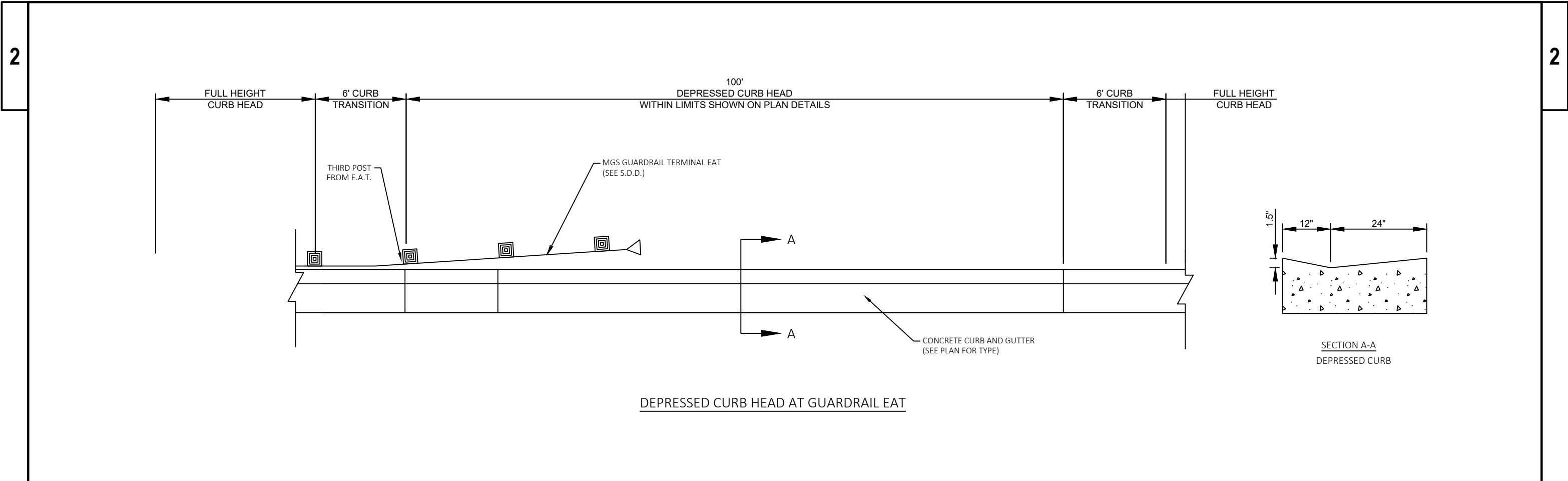
ASPHALTIC SURFACE TEMPORARY WEDGE

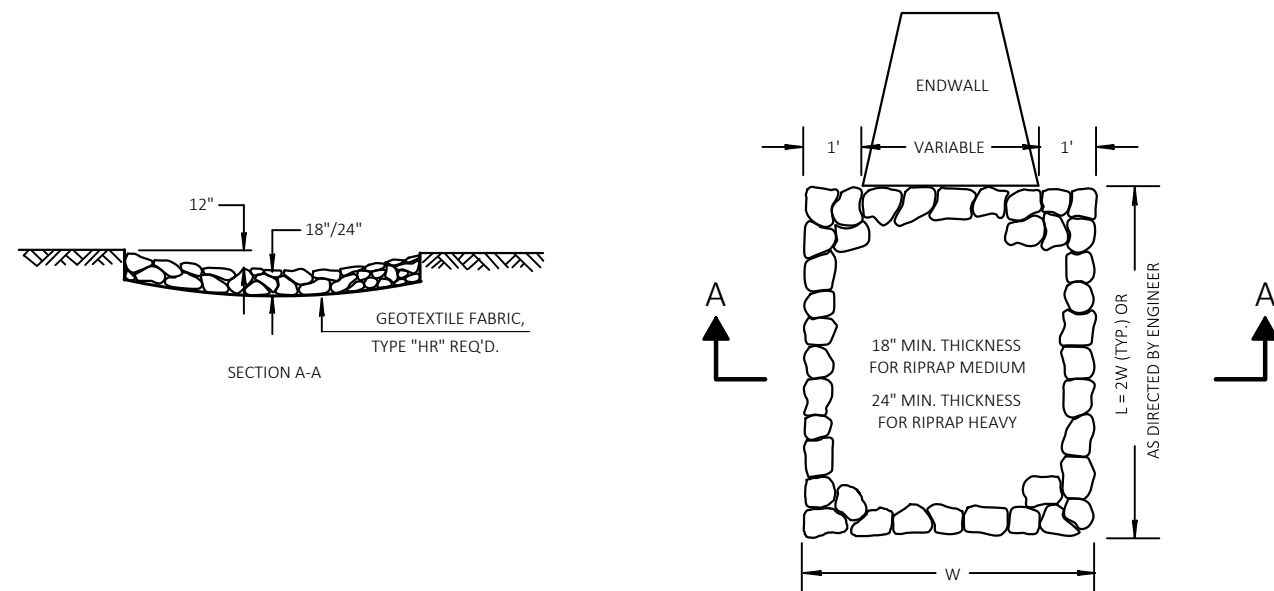


CONCRETE PAVEMENT 12-INCH

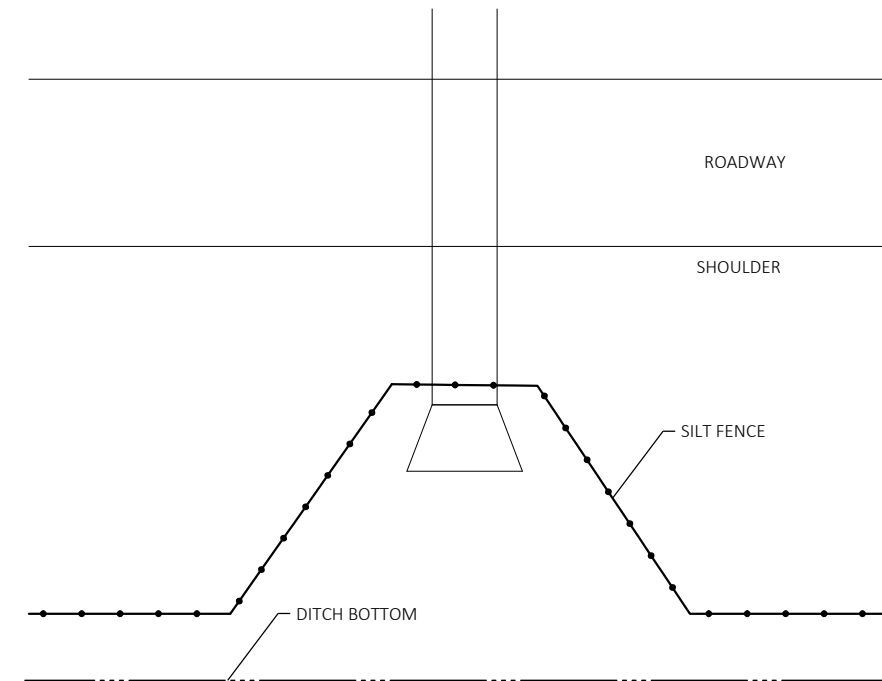


DETAIL FOR ASPHALTIC SHOULDER AT BEAM GUARD





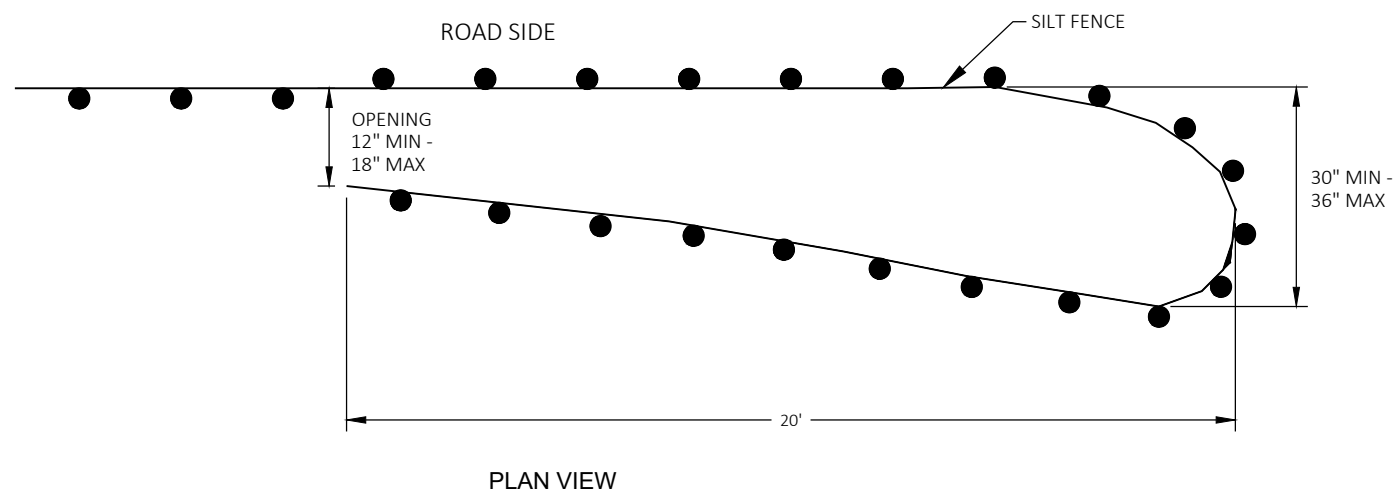
RIPRAP TREATMENT AT CULVERTS



TYPICAL SILT FENCE DETAIL AT PIPE INLET

NOTE

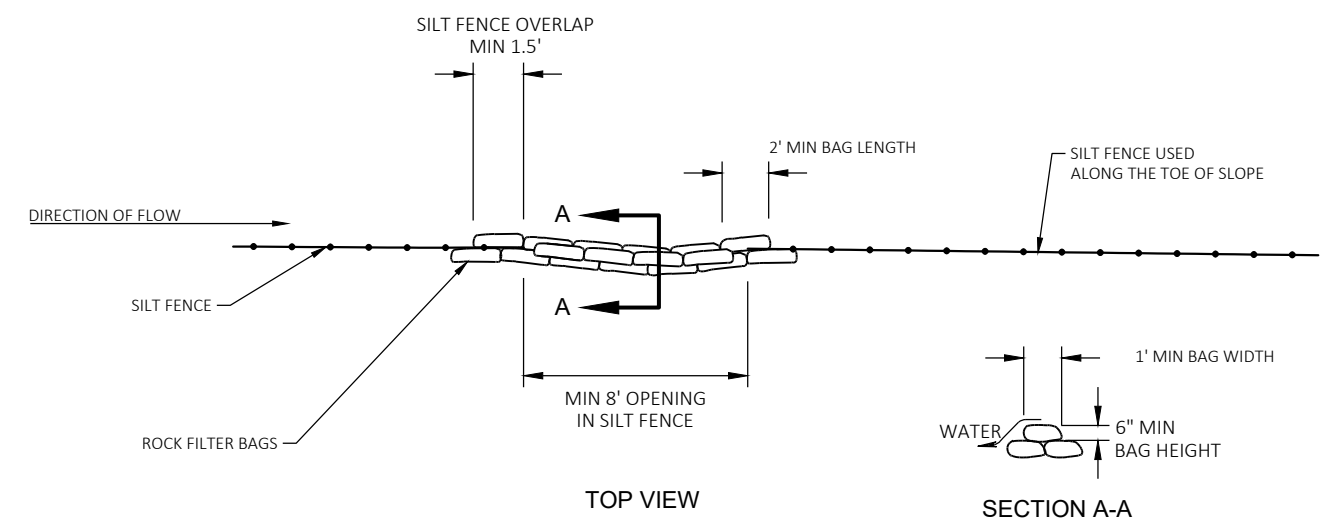
SEE SILT FENCE SDD FOR ADDITIONAL INFORMATION.
TERMINATE SILT FENCE ENDS UP SLOPE.



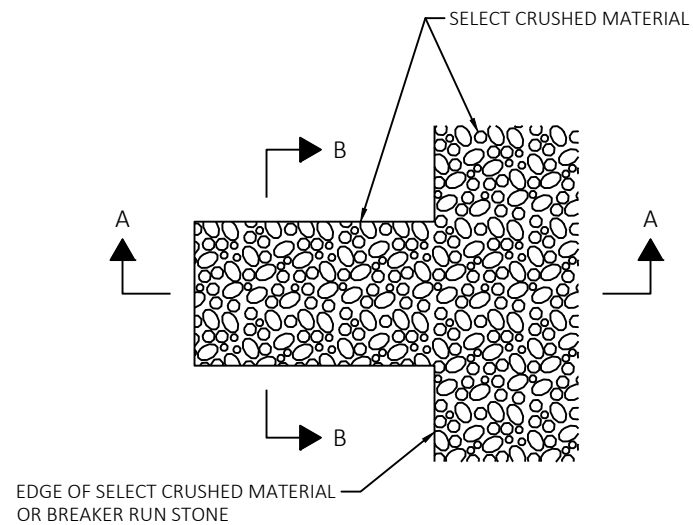
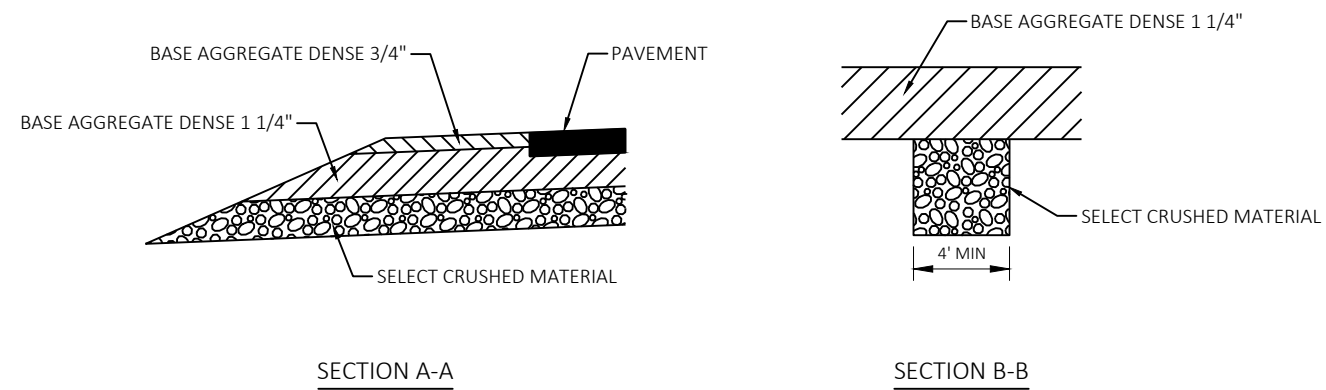
TEMPORARY SMALL ANIMAL TURN-AROUND

STA 561+00 LT	STA 620+50 LT
STA 566+00 LT	STA 623+50 LT
STA 567+00 LT	STA 634+00 LT
STA 568+75 LT	STA 648+50 LT
STA 618+00 LT	

GENERAL NOTES:
SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND. AND TRENCHED IN ACCORDING TO SILT FENCE REQUIREMENTS.



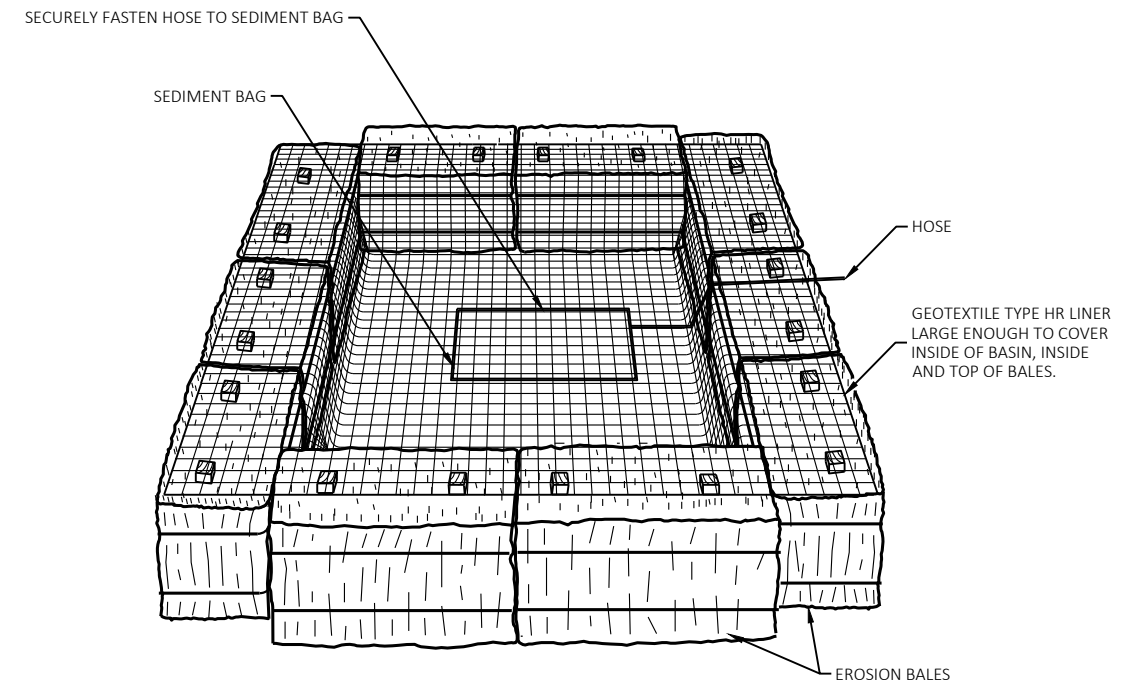
ROCK BAGS USED FOR SILT FENCE RELIEF



RELIEF TRENCH DETAIL

DRAINS ARE TO BE CONSTRUCTED AT LEAST EVERY 250'
AND AT EACH SAG VERTICAL CURVE IN THE PROFILE.

SEE PLAN FOR LOCATIONS. LOCATIONS MAY BE ADJUSTED IN THE
FIELD BY THE ENGINEER.



TEMPORARY SETTLING BASIN

(SIZE TO BE DETERMINED IN FIELD AS INDICATED BELOW:)

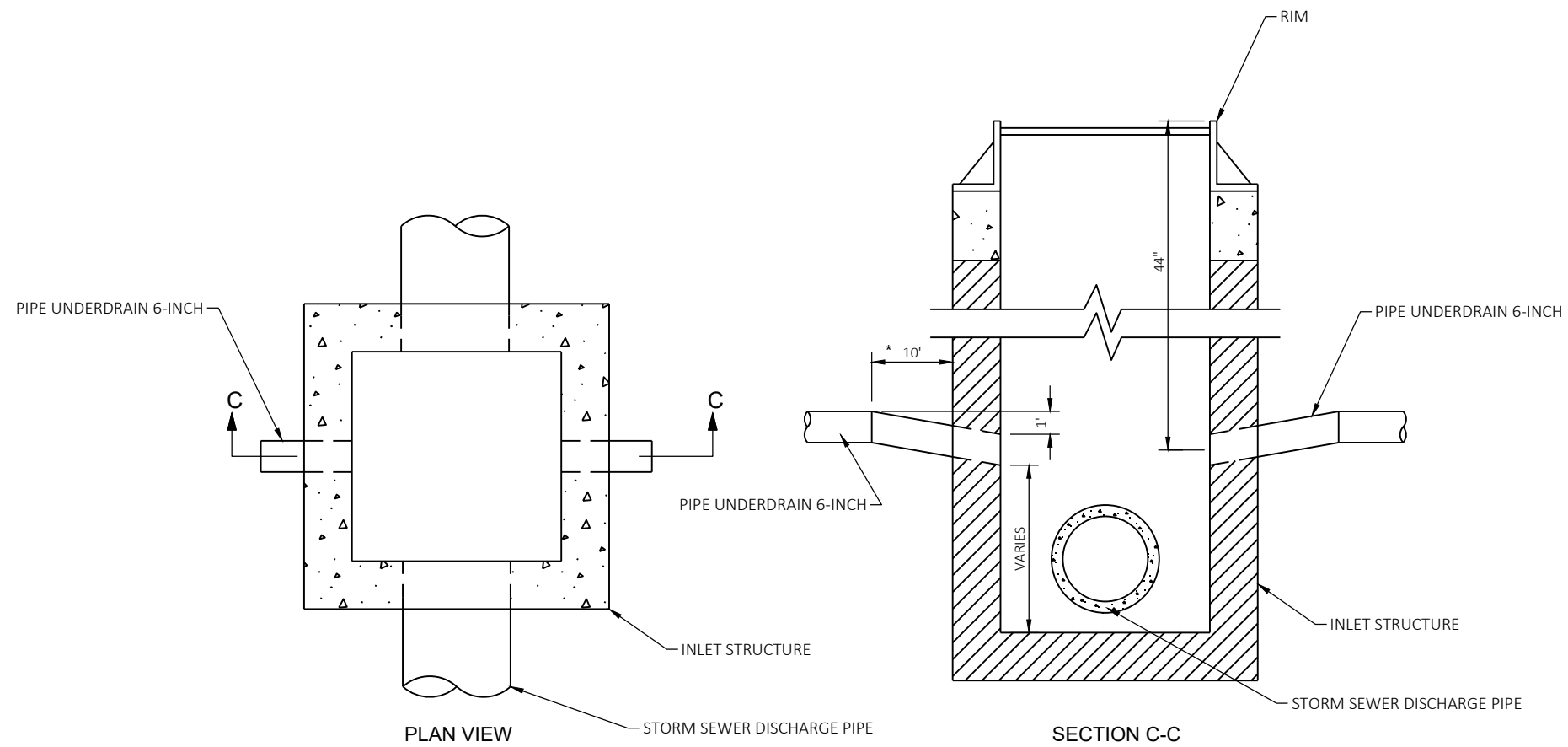
STORAGE VOLUME (CF) = 16 X GPM (PUMP RATE)

EXAMPLE:
CONTRACTOR INDICATES PUMP CAPABLE OF 50 GPM
HEIGHT OF BALES = 1.5 FT

SOLUTION:
SV (CF) = 16 X 50
SV = 800 CF
 $\frac{800 \text{ CF}}{1.5 \text{ FT}} = 533 \text{ SF}$
USE A 20 FT X 27 FT BASIN

NOTES

1. CONTRACTOR SHALL PUMP TURBID WATER FROM EXCAVATION TO SEDIMENT BAG PLACED INSIDE FABRIC LINED STAKED BALE ENCLOSURE PRIOR TO DISCHARGING TO DITCHES/INLETS/WETLANDS OR WATERWAYS.
2. SEDIMENT BAG TO BE PLACED IN AN UPLAND VEGETATED AREA OR EQUIVALENT LOCATION APPROVED BY THE ENGINEER.
3. BASIN TO BE KEPT LESS THAN 10% FULL OF SEDIMENT. GEOTEXTILE FABRIC AND SEDIMENTS TO BE DISPOSED BY THE CONTRACTOR OFF OF THE PROJECT SITE.
4. TEMPORARY SETTLING BASIN AND SEDIMENT BAG TO BE INCIDENTAL TO CONTRACT.
5. SEDIMENT BAG, BALES AND FABRIC TO BE REPLACED AS NECESSARY AND IS INCIDENTAL TO CONTRACT.
6. SIZE TO BE DETERMINED BY THE CONTRACTOR AS PART OF THE ECIP SUBMITTAL.

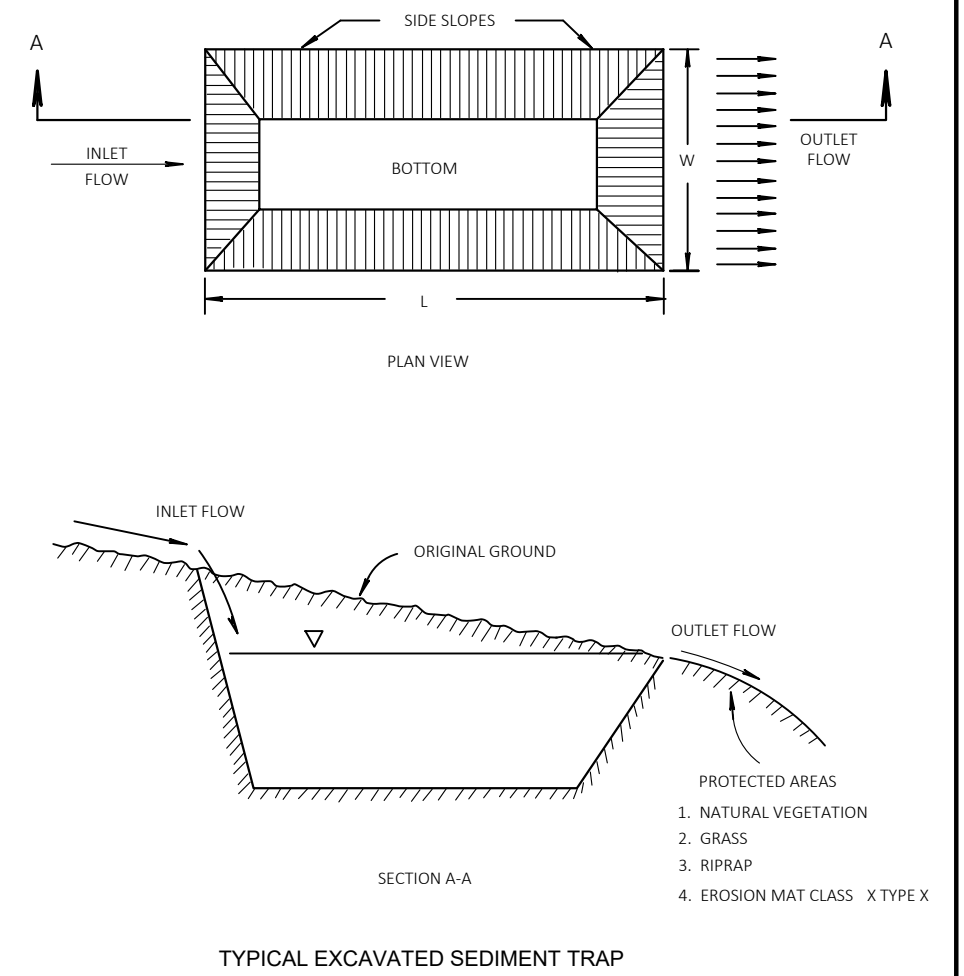


UNDERDRAIN OUTFALL AT DRAINAGE STRUCTURE

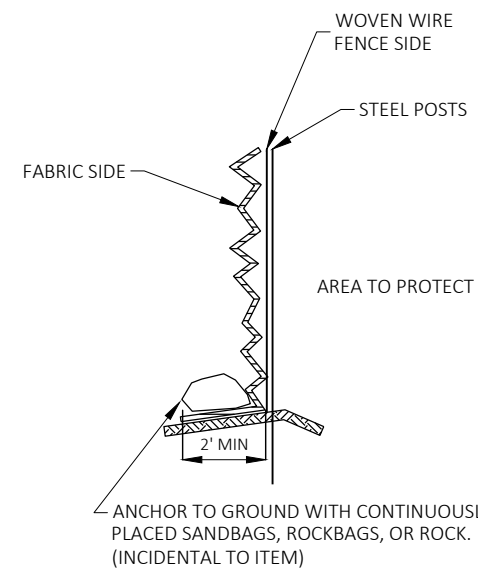
UNDERDRAIN OUTFALL AT INLET

NOTES

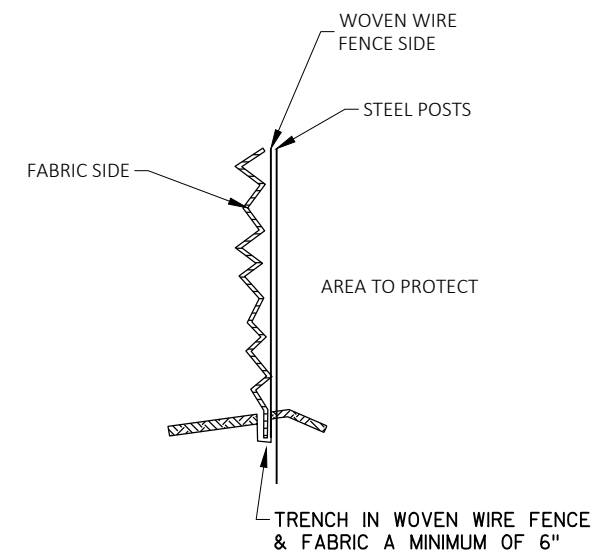
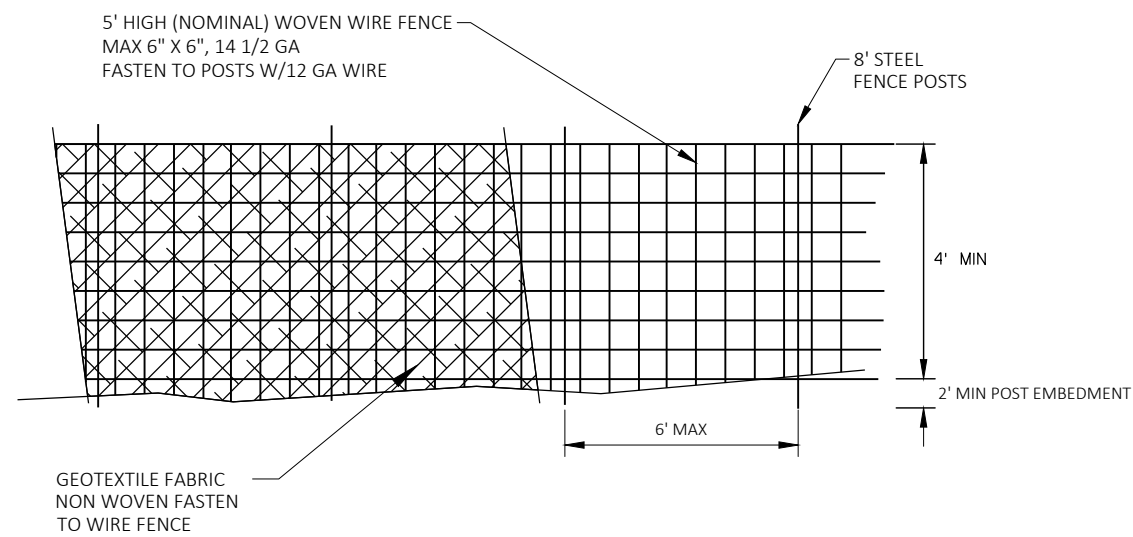
1. PROVIDE 6" DIA. OPENINGS FOR UNDERDRAIN PIPE A MINIMUM OF 38" BELOW THE RIM ELEVATION. CORE INTO EXISTING INLETS TO REMAIN.
2. PIPE UNDERDRAIN ONLY REQUIRED ON BOTH SIDES OF INLET IN SAG CONDITION.



TYPICAL EXCAVATED SEDIMENT TRAP



ANCHORED INSTALLATION FOR WET CONDITION

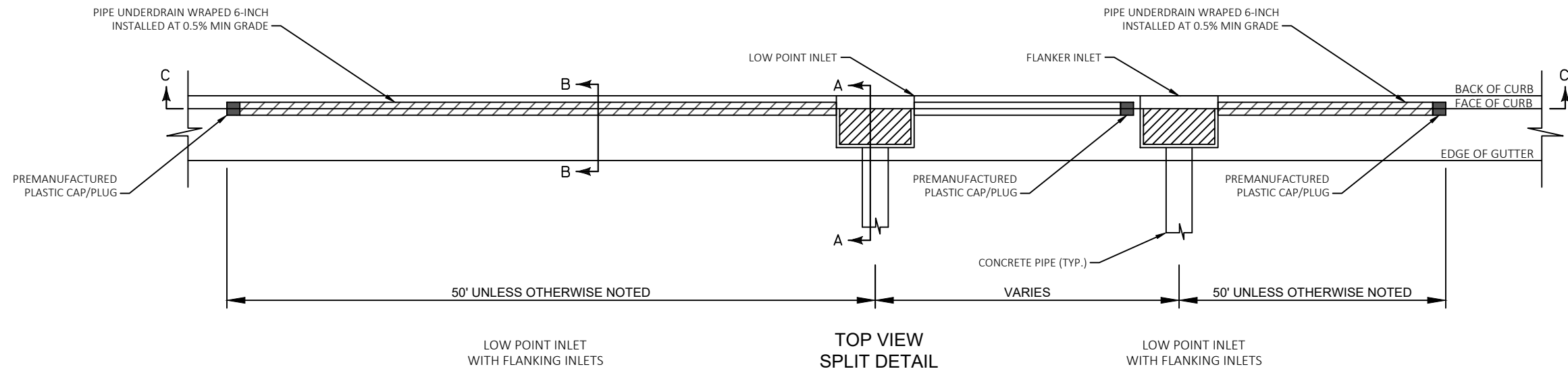


TRENCH INSTALLATION FOR DRY CONDITION

HEAVY DUTY SILT FENCE

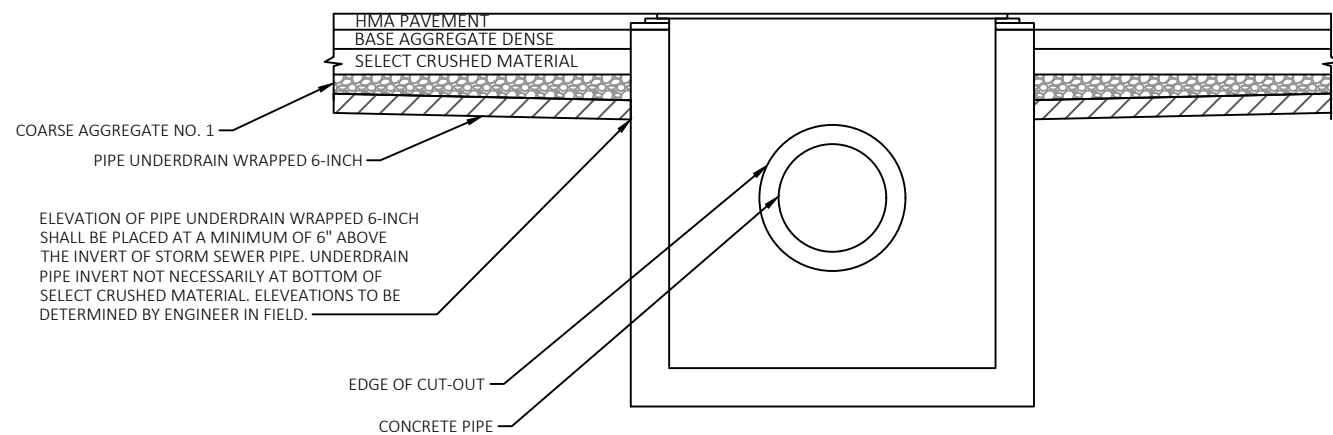
GENERAL NOTES:

1. ATTACH FENCE FABRIC TO POSTS A MINIMUM OF 3 TIES PER POST (TOP, MIDDLE, BOTTOM).
2. ATTACH GEOTEXTILE FABRIC TO FENCE FABRIC AND/OR POSTS AT A MAXIMUM SPACING OF EVERY 2 FEET ALONG THE TOP AND ADDITIONALLY AS NECESSARY TO PREVENT DISPLACEMENT BY WIND AND WAVE ACTIONS.



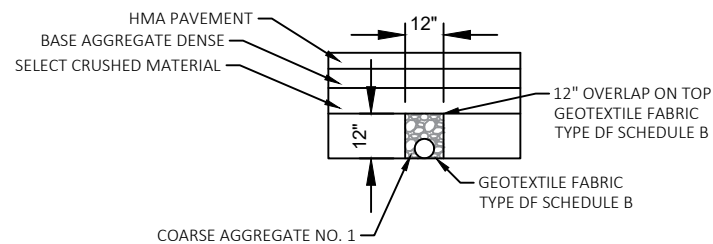
TOP VIEW
SPLIT DETAIL

INLET CONFIGURATION WITH
UNDERDRAIN AT LOW POINTS



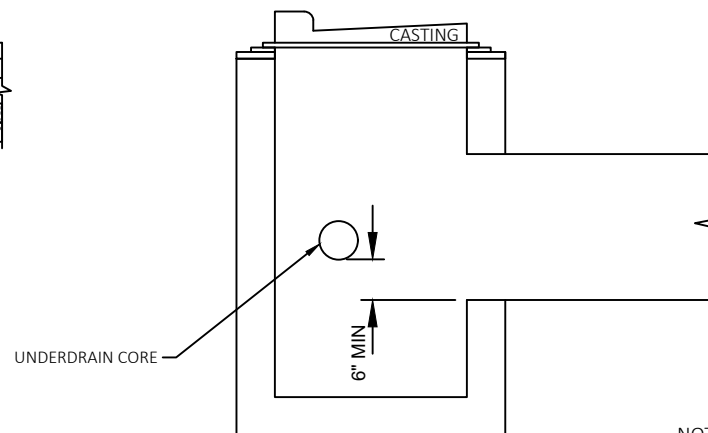
SECTION C-C

TYPICAL INLET CONFIGURATION WITH
UNDERDRAIN CORED INTO WALL AT LOW POINTS
WITHOUT FLANKING INLETS



SECTION B-B

PIPE UNDERDRAIN 6-INCH WITH GEOTEXTILE FABRIC AND AGGREGATE



SECTION A-A

TYPICAL INLET CONFIGURATION WITH
UNDERDRAIN CORED INTO WALL AT LOW POINTS
WITHOUT FLANKING INLETS

NOTE:
WHERE MULTIPLE INLETS ARE USED AT LOW POINTS, PIPE UNDERDRAIN WRAPPED 6-INCH SHALL BE
INSTALLED 50 FEET TO EITHER DIRECTION FROM THE LOW POINT AT A MINIMUM POSITIVE GRADE OF 0.5%.
THE SECTION OF UNDERDRAIN BETWEEN THE CENTER AND OUTER INLETS SHALL BE PLACED TIGHT TO THE
OUTER INLET, CAPPED WITH A PREMANUFACTURED PLASTIC CAP OR PLUG, AND LAID AS SPECIFIED ABOVE TO
THE CENTER OF THE INLET.

ATTACHMENT TO REAR OF INLET IS SATISFACTORY IF PIPE SIZE RESTRICTS SPACE FOR UNDERDRAIN CORE.

BOTTOM OF PIPE SHALL BE PLACED AT THE BOTTOM OF COARSE AGGREGATE NO. 1 MATERIAL.

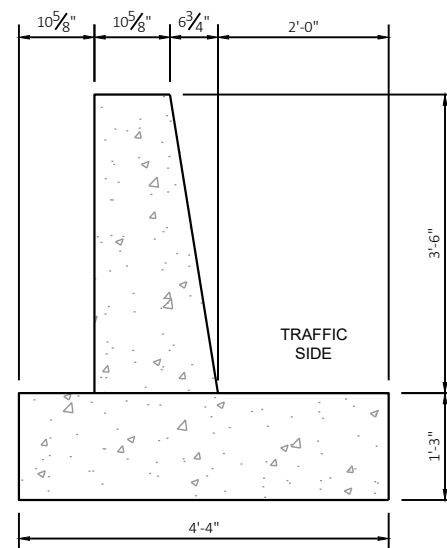
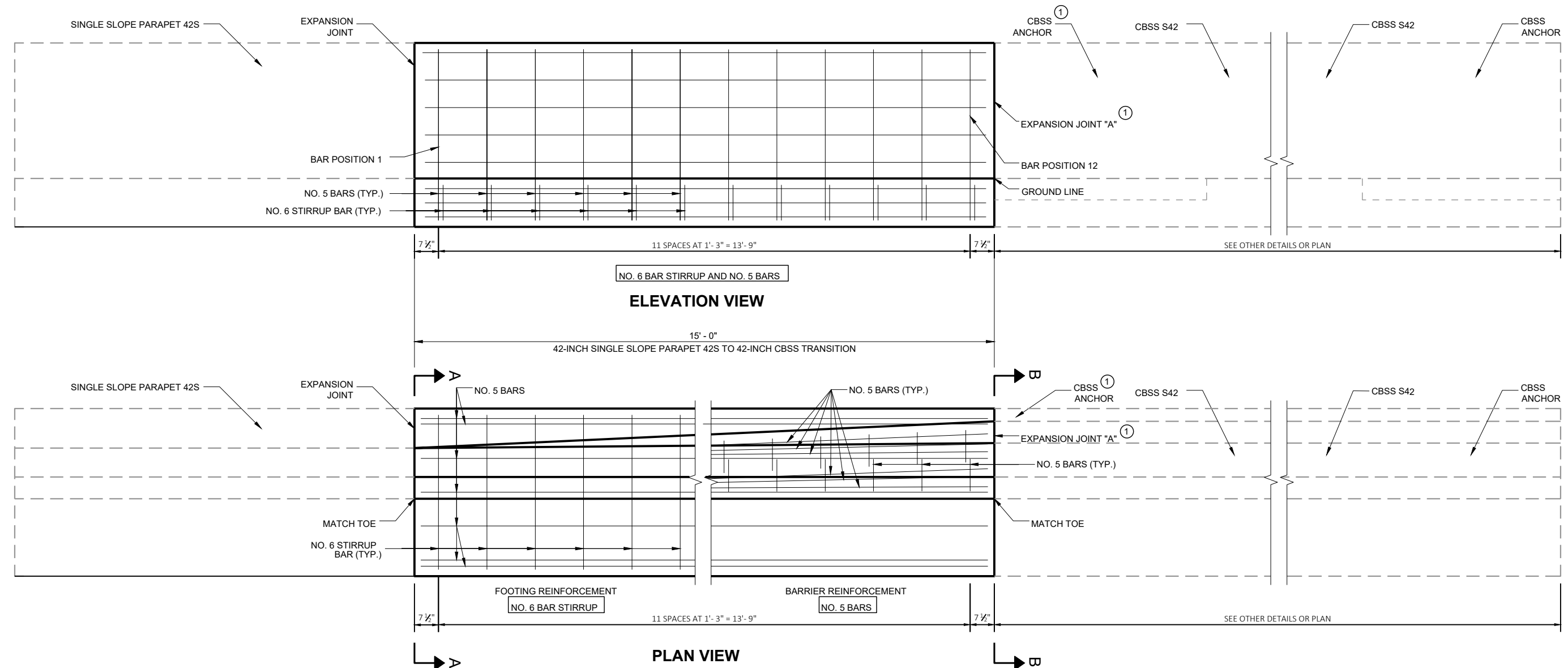
BOTTOM OF COARSE AGGREGATE NO. 1 MATERIAL IS NOT NECESSARILY THE BOTTOM OF THE SELECT
CRUSHED MATERIAL.

BOTTOM OF CORE PLACED A MINIMUM OF 6" ABOVE THE INVERT OF THE CROSS PIPE.

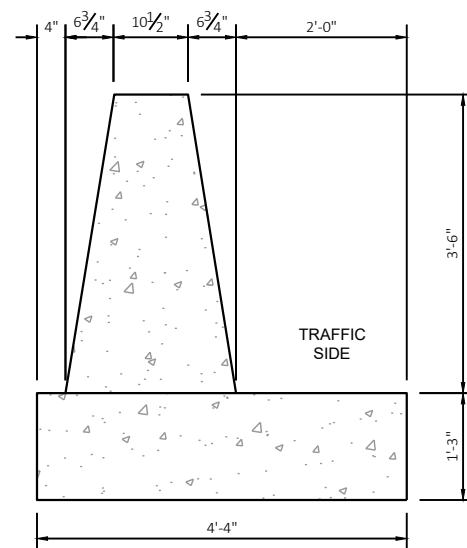
DRAIN TILES SHALL NOT BE ALLOWED IN THE ADJUSTING RINGS OF THE STRUCTURE OF INLETS OR
MANHOLES.

CORE HOLES SHALL PROVIDE FOR A MINIMUM OF 2" OF CONCRETE BETWEEN THE CUTOUT FOR A CONCRETE
PIPE AND THE EDGE OF THE CORE HOLE.

CORE HOLES SHALL HAVE 1" CLEARANCE FROM THE INSIDE WALLS OF A STRUCTURE.



SECTION A - A



SECTION B - B

GENERAL NOTES

CONSTRUCT PER STANDARD SPECIFICATION 603.

SPLICES OF LONGITUDINAL BARS TO BE 2' LONG AND FIRMLY TIED AND FASTENED TOGETHER UNLESS OTHERWISE NOTED.

4000 PSI CONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATIONS SECTION 501.

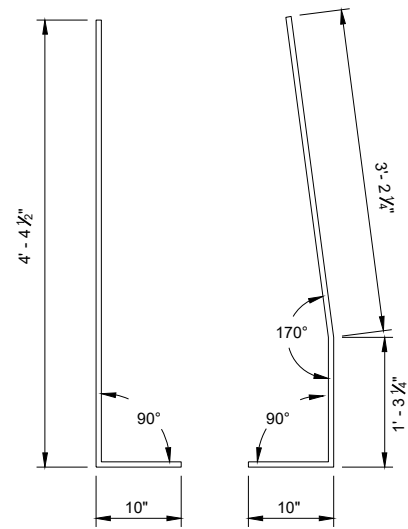
USE 3/4" BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS OTHERWISE NOTED.

THE NUMBER IN BAR DESIGNATION REPRESENTS THE BARS LOCATION.

2" CLEAR COVER TYPICAL.

- ① EXPANSION JOINT "A" MAY BE REPLACED WITH A COLD JOINT PROVIDED THAT 3 FEET OF LAP OF LONGITUDINAL STEEL IS PROVIDED. IF COLD JOINT IS USED, ANCHOR IS NOT REQUIRED.

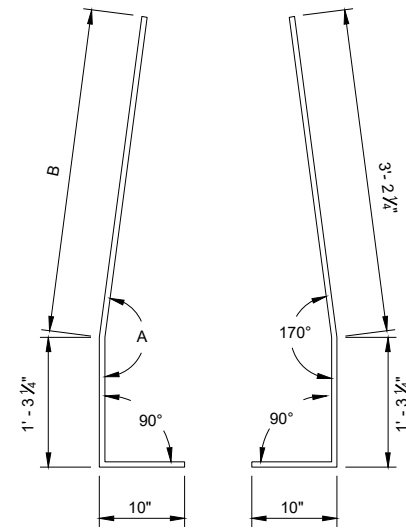
**42-INCH SINGLE SLOPED FACE
PARAPET TO 42-INCH SINGLE SLOPE
CONCRETE BARRIER TRANSITION
(PAID UNDER CONCRETE BARRIER TYPE S42)**



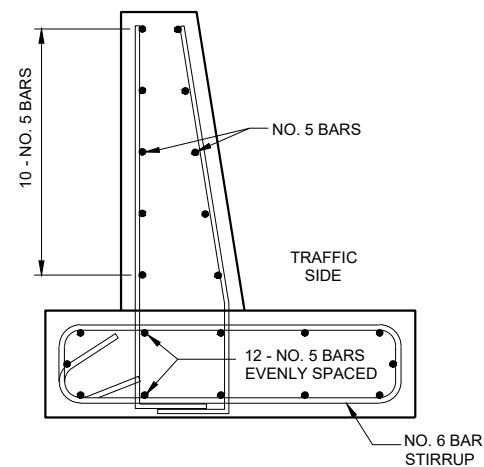
BENDING DETAIL
BAR 1

BAR CHART
BAR POSITIONS
2 - 12

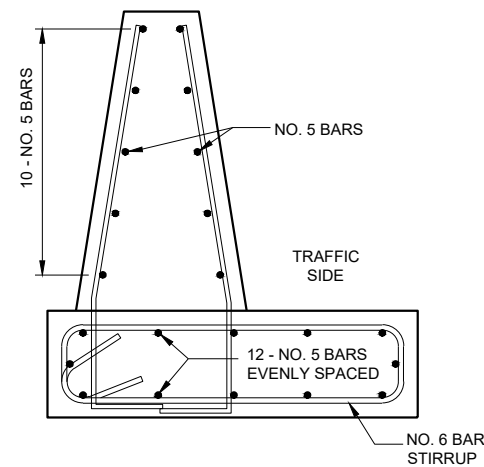
BAR	A	B
2	179°	3' - 1 3/4"
3	178°	3' - 1 3/4"
4	177°	3' - 1 3/4"
5	176°	3' - 2"
6	175°	3' - 1 3/4"
7	175°	3' - 1 3/4"
8	174°	3' - 1 3/4"
9	173°	3' - 2"
10	172°	3' - 2"
11	172°	3' - 2"
12	170°	3' - 2 1/4"



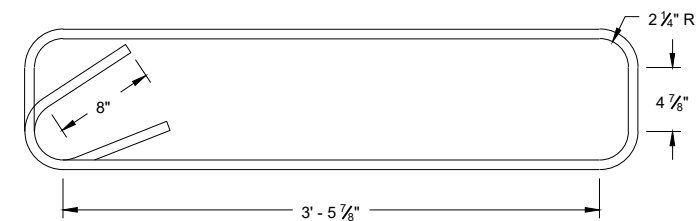
BENDING DETAIL
BAR 2 - 12



BAR DETAIL
BAR POSITION 1



BAR DETAIL
BAR POSITIONS 2 - 12

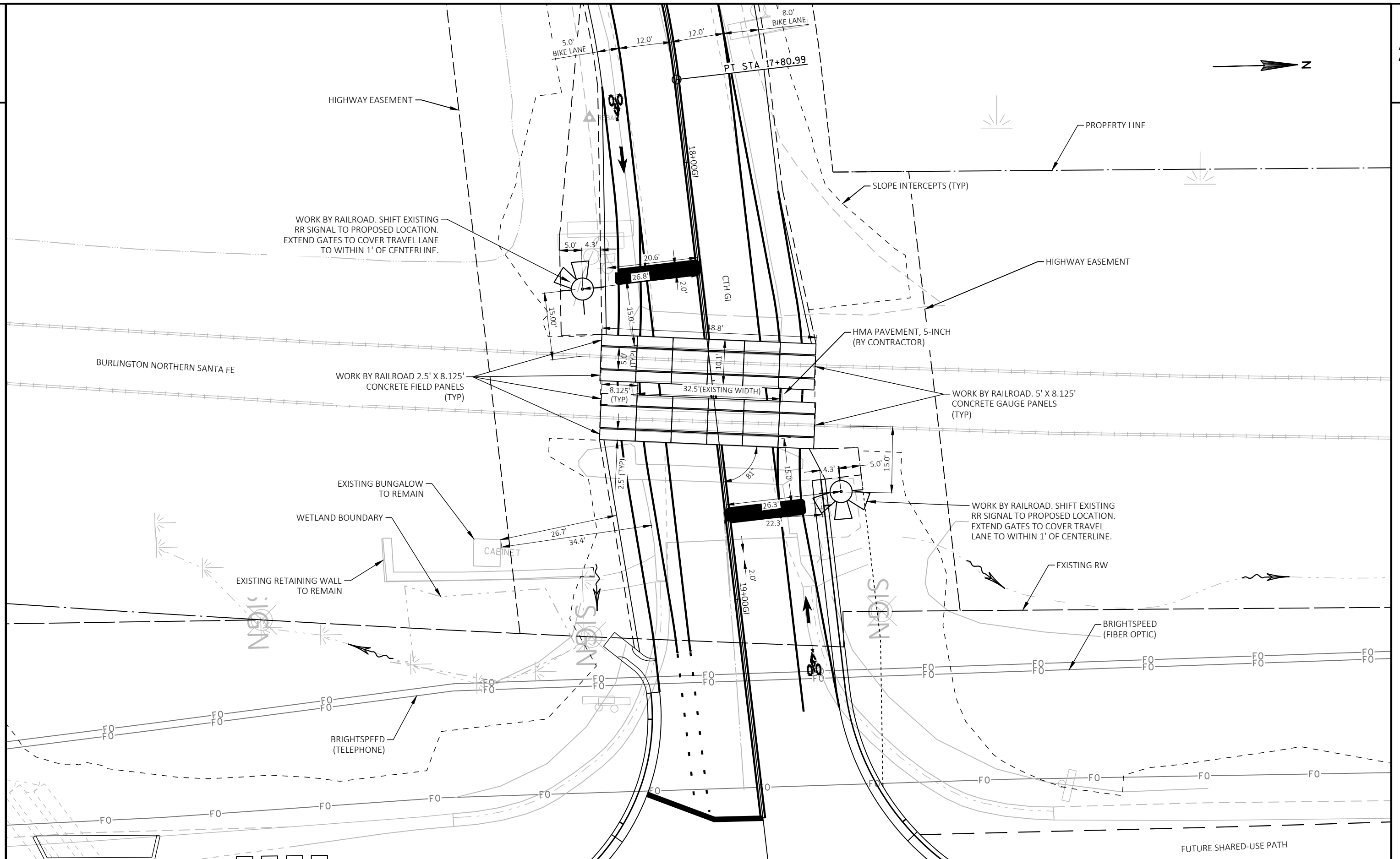


STIRRUP BAR
BENDING DETAIL

42-INCH SINGLE SLOPED FACE
PARAPET TO 42-INCH SINGLE SLOPE
CONCRETE BARRIER TRANSITION

2

2 |



PROJECT NO:	5163-07-72
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HWY: STH 35

COUNTY: LA CROSSE/VERNON

RAILROAD CROSSING DETAILS

SHEET

23

I

FILE NAME : O:\PDS\C3D\51630702\SHEETSPLAN\021102_ID.DWG
LAYOUT NAME - 08

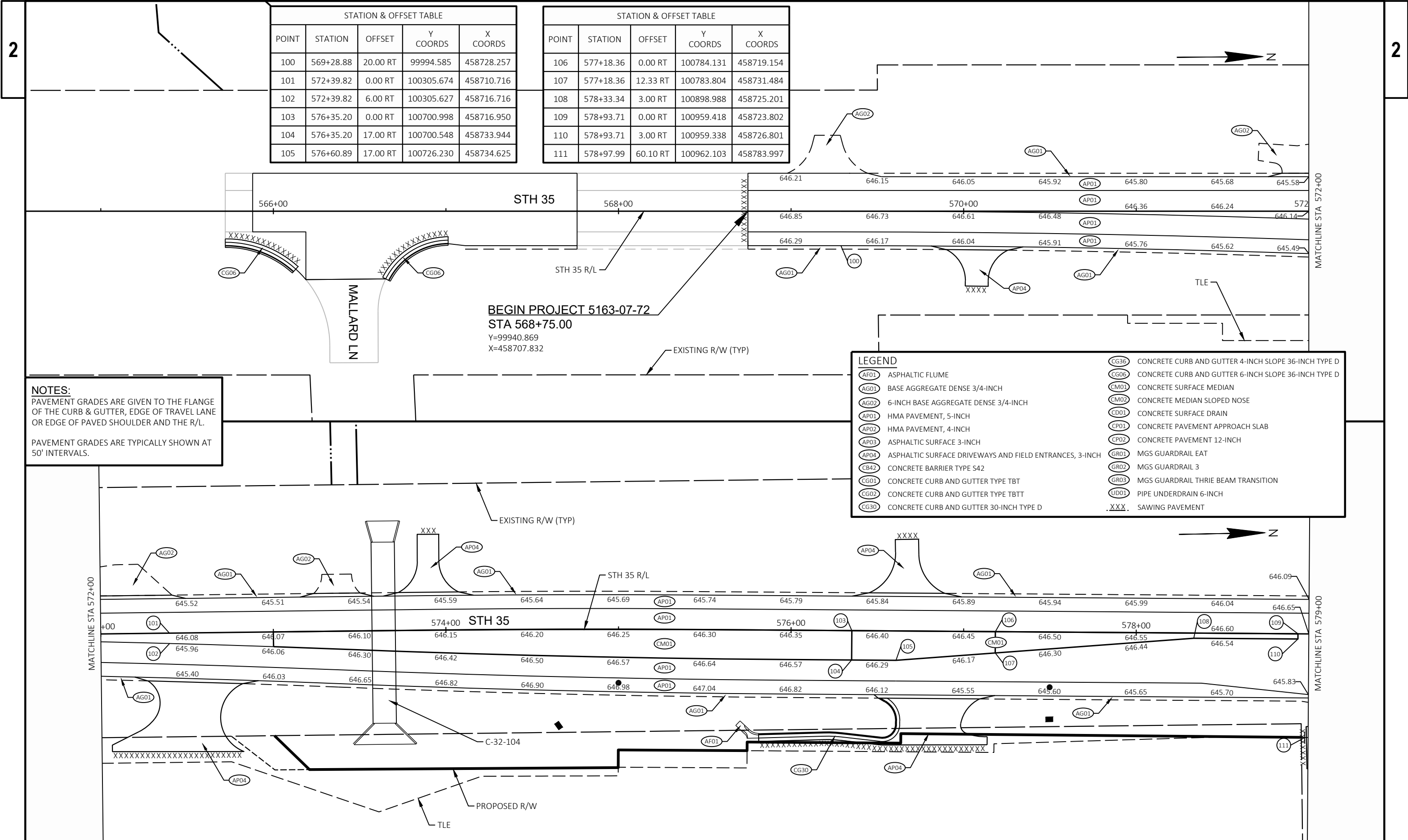
PLOT DATE : 4/22/2025 8:46 AM

PLOT BY : BEN PIECHOWSKI

PLOT NAME :

PLOT SCALE : 1 IN:20 FT

WISDOT/CADDS SHEET 42



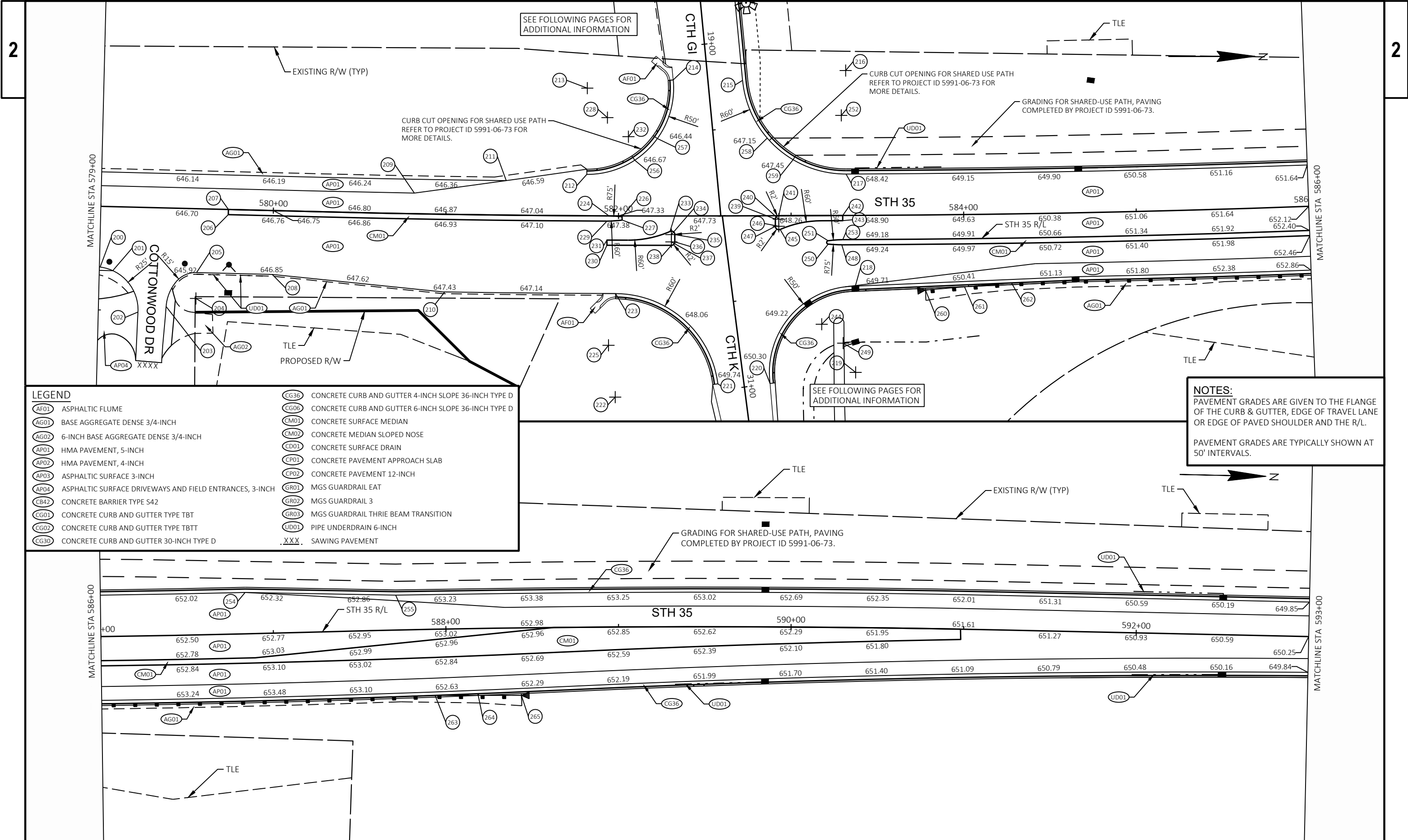
STATION & OFFSET TABLE				
POINT	STATION	OFFSET	Y COORDS	X COORDS
100	569+28.88	20.00 RT	99994.585	458728.257
101	572+39.82	0.00 RT	100305.674	458710.716
102	572+39.82	6.00 RT	100305.627	458716.716
103	576+35.20	0.00 RT	100700.998	458716.950
104	576+35.20	17.00 RT	100700.548	458733.944
105	576+60.89	17.00 RT	100726.230	458734.625

STATION & OFFSET TABLE				
POINT	STATION	OFFSET	Y COORDS	X COORDS
106	577+18.36	0.00 RT	100784.131	458719.154
107	577+18.36	12.33 RT	100783.804	458731.484
108	578+33.34	3.00 RT	100898.988	458725.201
109	578+93.71	0.00 RT	100959.418	458723.802
110	578+93.71	3.00 RT	100959.338	458726.801
111	578+97.99	60.10 RT	100962.103	458783.997

NOTES:
PAVEMENT GRADES ARE GIVEN TO THE FLANGE OF THE CURB & GUTTER, EDGE OF TRAVEL LANE OR EDGE OF PAVED SHOULDER AND THE R/L.

PAVEMENT GRADES ARE TYPICALLY SHOWN AT 50' INTERVALS.

LEGEND	
(AF01)	ASPHALTIC FLUME
(AG01)	BASE AGGREGATE DENSE 3/4-INCH
(AG02)	6-INCH BASE AGGREGATE DENSE 3/4-INCH
(AP01)	HMA PAVEMENT, 5-INCH
(AP02)	HMA PAVEMENT, 4-INCH
(AP03)	ASPHALTIC SURFACE 3-INCH
(AP04)	ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES, 3-INCH
(CB42)	CONCRETE BARRIER TYPE S42
(CG01)	CONCRETE CURB AND GUTTER TYPE TBT
(CG02)	CONCRETE CURB AND GUTTER TYPE TBT
(CG30)	CONCRETE CURB AND GUTTER 30-INCH TYPE D
(CG36)	CONCRETE CURB AND GUTTER 4-INCH SLOPE 36-INCH TYPE D
(CG06)	CONCRETE CURB AND GUTTER 6-INCH SLOPE 36-INCH TYPE D
(CM01)	CONCRETE SURFACE MEDIAN
(CM02)	CONCRETE MEDIAN SLOPED NOSE
(CD01)	CONCRETE SURFACE DRAIN
(CP01)	CONCRETE PAVEMENT APPROACH SLAB
(CP02)	CONCRETE PAVEMENT 12-INCH
(GR01)	MGS GUARDRAIL EAT
(GR02)	MGS GUARDRAIL 3
(GR03)	MGS GUARDRAIL THRIE BEAM TRANSITION
(UD01)	PIPE UNDERDRAIN 6-INCH
.XXX.	SAWING PAVEMENT



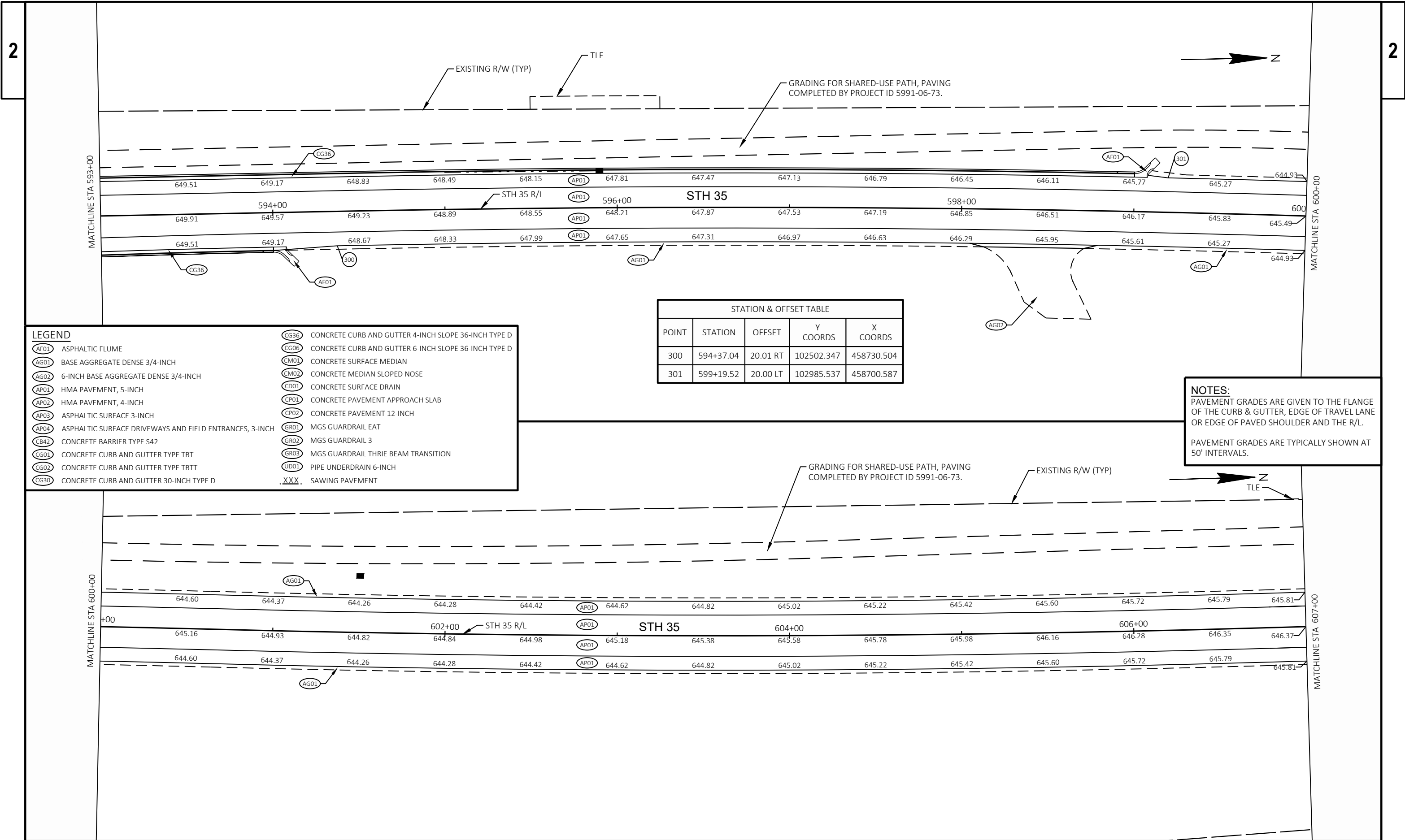
LEGEND	
AF01	ASPHALTIC FLUME
AG01	BASE AGGREGATE DENSE 3/4-INCH
AG02	6-INCH BASE AGGREGATE DENSE 3/4-INCH
AP01	HMA PAVEMENT, 5-INCH
AP02	HMA PAVEMENT, 4-INCH
AP03	ASPHALTIC SURFACE 3-INCH
AP04	ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES, 3-INCH
CB42	CONCRETE BARRIER TYPE S42
CG01	CONCRETE CURB AND GUTTER TYPE TBT
CG02	CONCRETE CURB AND GUTTER TYPE TBT
CG30	CONCRETE CURB AND GUTTER 30-INCH TYPE D
CG36	CONCRETE CURB AND GUTTER 4-INCH SLOPE 36-INCH TYPE D
CG06	CONCRETE CURB AND GUTTER 6-INCH SLOPE 36-INCH TYPE D
CM01	CONCRETE SURFACE MEDIAN
CM02	CONCRETE MEDIAN SLOPED NOSE
CD01	CONCRETE SURFACE DRAIN
CP01	CONCRETE PAVEMENT APPROACH SLAB
CP02	CONCRETE PAVEMENT 12-INCH
GR01	MGS GUARDRAIL EAT
GR02	MGS GUARDRAIL 3
GR03	MGS GUARDRAIL THRIE BEAM TRANSITION
UD01	PIPE UNDERDRAIN 6-INCH
XXX	SAWING PAVEMENT

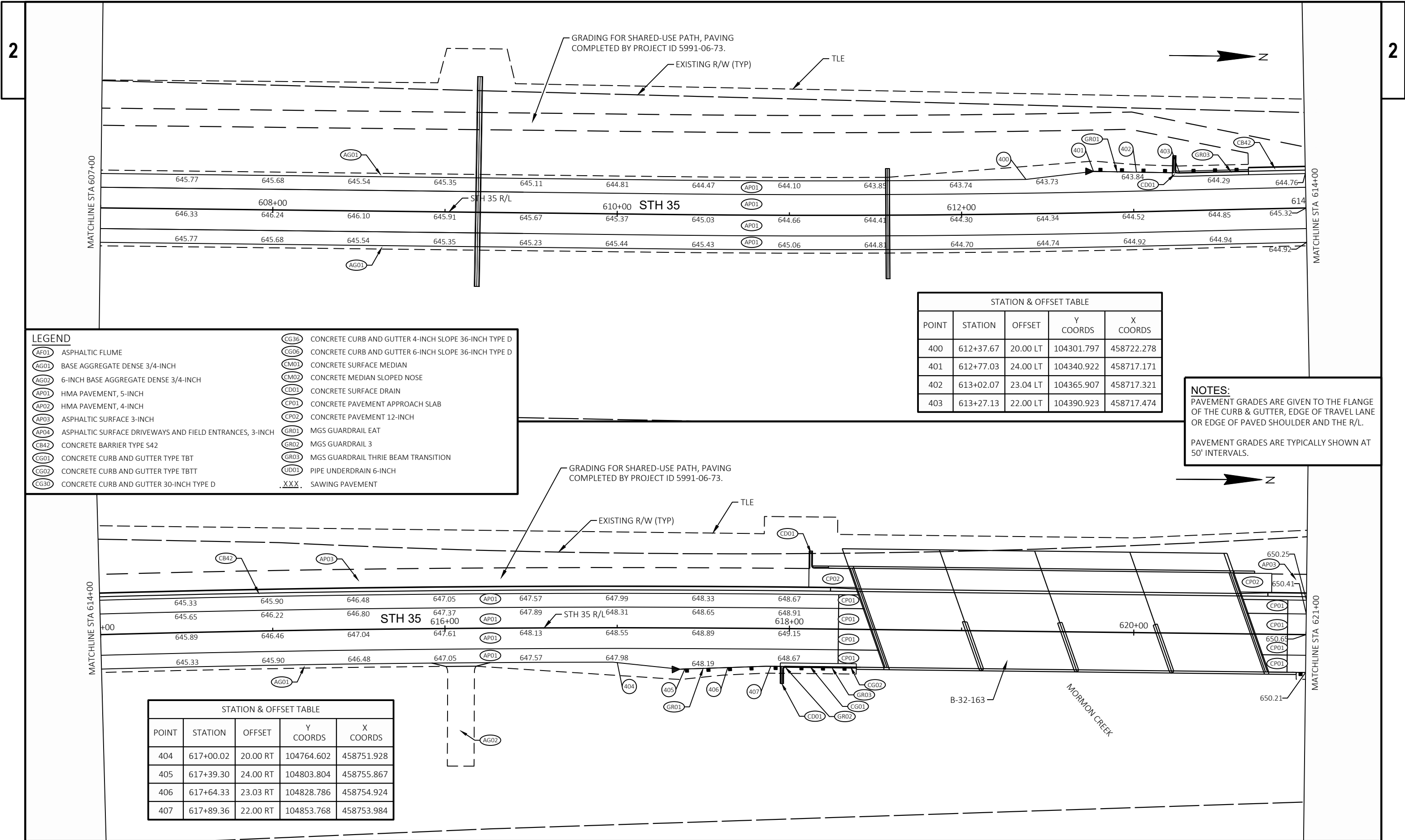
NOTES:
PAVEMENT GRADES ARE GIVEN TO THE FLANGE OF THE CURB & GUTTER, EDGE OF TRAVEL LANE OR EDGE OF PAVED SHOULDER AND THE R/L.
PAVEMENT GRADES ARE TYPICALLY SHOWN AT 50' INTERVALS.

STATION & OFFSET TABLE				
POINT	STATION	OFFSET	Y COORDS	X COORDS
200	579+00.47	35.23 RT	100965.241	458759.195
201	579+07.80	37.11 RT	100972.517	458761.270
202	579+22.99	60.69 RT	100987.071	458785.248
203	579+39.21	57.09 RT	101003.386	458782.081
204	579+56.38	52.00 RT	101020.686	458777.445
205	579+56.38	37.00 RT	101021.083	458762.450
206	579+73.94	3.00 RT	101039.536	458728.927
207	579+73.94	0.00 RT	101039.615	458725.928
208	580+00.21	37.00 RT	101064.895	458763.612
209	580+81.49	12.00 LT	101147.374	458716.604
210	581+00.00	45.00 RT	101164.849	458773.942
211	581+34.71	20.00 LT	101200.615	458709.486
212	581+81.49	24.00 LT	101247.304	458705.970
213	581+81.49	74.00 LT	101247.678	458655.972
214	582+31.73	78.88 LT	101297.460	458651.305
215	582+72.18	78.52 LT	101337.666	458651.634
216	583+31.93	84.00 LT	101397.404	458646.038
217	583+31.93	24.00 LT	101397.518	458706.038
218	583+37.06	41.00 RT	101402.767	458771.028
219	583+37.06	91.00 RT	101402.862	458821.028
220	582+87.44	97.21 RT	101353.261	458827.332
221	582+57.22	97.33 RT	101323.043	458827.512
222	581+98.45	105.00 RT	101263.522	458835.077
223	581+98.45	45.00 RT	101263.844	458775.078
224	581+94.51	0.00 RT	101260.145	458730.057

STATION & OFFSET TABLE				
POINT	STATION	OFFSET	Y COORDS	X COORDS
225	581+94.51	75.00 RT	101259.706	458805.055
226	582+02.03	0.38 RT	101267.664	458730.479
227	582+02.08	2.37 RT	101267.697	458732.463
228	581+93.35	57.00 LT	101259.322	458673.051
229	581+93.35	3.00 RT	101258.961	458733.050
230	581+93.35	17.00 RT	101258.877	458747.049
231	581+93.35	14.00 RT	101258.895	458744.049
232	582+05.62	46.00 LT	101271.462	458684.112
233	582+29.82	8.93 RT	101295.435	458739.115
234	582+30.62	10.76 RT	101296.234	458740.948
235	582+32.61	10.76 RT	101298.234	458740.949
236	582+32.61	15.00 RT	101298.229	458745.185
237	582+30.62	15.00 RT	101296.229	458745.183
238	582+30.61	17.00 RT	101296.222	458747.183
239	582+90.85	2.00 RT	101356.487	458732.116
240	582+92.85	2.00 RT	101358.487	458732.112
241	582+92.86	0.00 RT	101358.490	458730.112
242	583+29.89	0.00 RT	101395.522	458730.042
243	583+29.89	3.00 RT	101395.527	458733.042
244	583+17.53	63.00 RT	101383.282	458793.065
245	582+93.65	7.96 RT	101359.294	458738.069
246	582+92.85	6.12 RT	101358.495	458736.236
247	582+90.85	6.15 RT	101356.495	458736.261
248	583+29.30	17.00 RT	101394.961	458747.043
249	583+29.89	74.00 RT	101395.663	458804.041

STATION & OFFSET TABLE				
POINT	STATION	OFFSET	Y COORDS	X COORDS
250	583+21.44	16.59 RT	101387.105	458746.645
251	583+21.40	14.60 RT	101387.065	458744.661
252	583+29.30	58.00 LT	101394.818	458672.043
253	583+29.89	14.00 RT	101395.549	458744.042
254	586+84.17	24.00 LT	101748.597	458697.915
255	587+71.30	20.25 LT	101835.849	458697.607
256	582+09.33	32.34 LT	101275.088	458697.789
257	582+22.47	44.92 LT	101288.208	458685.251
258	582+86.34	45.00 LT	101351.884	458685.127
259	583+01.28	32.42 LT	101366.852	458697.677
260	583+77.50	43.51 RT	101443.428	458773.363
261	584+00.00	41.87 RT	101466.038	458771.530
262	584+27.11	39.97 RT	101493.267	458769.321
263	587+92.99	38.34 RT	101859.930	458755.242
264	588+18.11	38.77 RT	101884.925	458754.705
265	588+43.23	39.12 RT	101909.918	458754.170





LEGEND			
AF01	ASPHALTIC FLUME	CG36	CONCRETE CURB AND GUTTER 4-INCH SLOPE 36-INCH TYPE D
AG01	BASE AGGREGATE DENSE 3/4-INCH	CG06	CONCRETE CURB AND GUTTER 6-INCH SLOPE 36-INCH TYPE D
AG02	6-INCH BASE AGGREGATE DENSE 3/4-INCH	CM01	CONCRETE SURFACE MEDIAN
AP01	HMA PAVEMENT, 5-INCH	CM02	CONCRETE MEDIAN SLOPED NOSE
AP02	HMA PAVEMENT, 4-INCH	CD01	CONCRETE SURFACE DRAIN
AP03	ASPHALTIC SURFACE 3-INCH	CP01	CONCRETE PAVEMENT APPROACH SLAB
AP04	ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES, 3-INCH	CP02	CONCRETE PAVEMENT 12-INCH
CB42	CONCRETE BARRIER TYPE S42	GR01	MGS GUARDRAIL EAT
CG01	CONCRETE CURB AND GUTTER TYPE TBT	GR02	MGS GUARDRAIL 3
CG02	CONCRETE CURB AND GUTTER TYPE TBT	GR03	MGS GUARDRAIL THRIE BEAM TRANSITION
CG30	CONCRETE CURB AND GUTTER 30-INCH TYPE D	UD01	PIPE UNDERDRAIN 6-INCH
		.XXX.	SAWING PAVEMENT

STATION & OFFSET TABLE				
POINT	STATION	OFFSET	Y COORDS	X COORDS
400	612+37.67	20.00 LT	104301.797	458722.278
401	612+77.03	24.00 LT	104340.922	458717.171
402	613+02.07	23.04 LT	104365.907	458717.321
403	613+27.13	22.00 LT	104390.923	458717.474

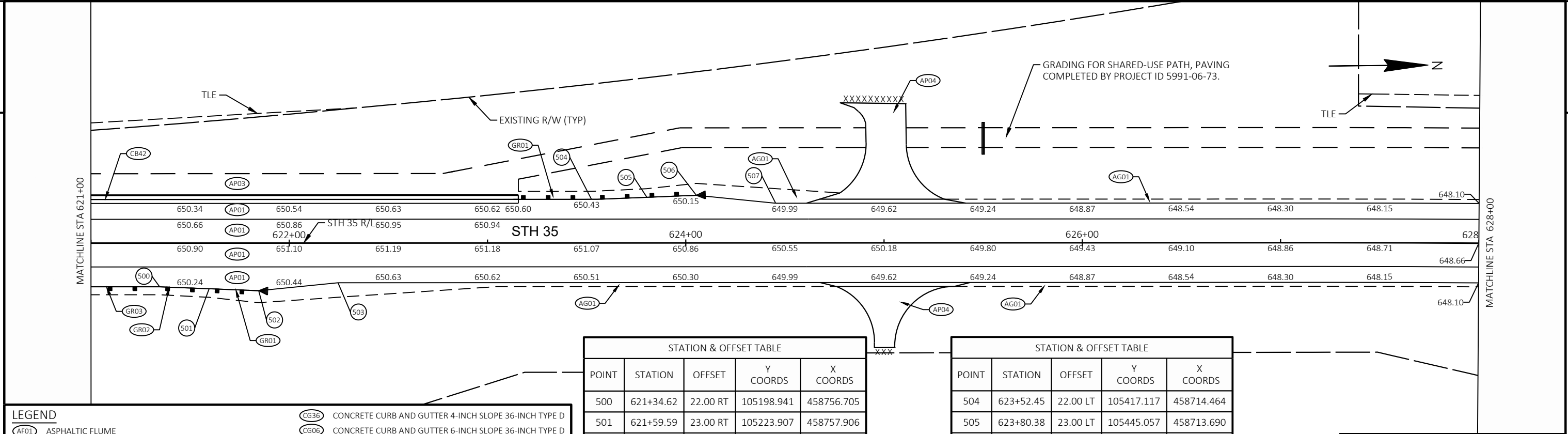
NOTES:
PAVEMENT GRADES ARE GIVEN TO THE FLANGE OF THE CURB & GUTTER, EDGE OF TRAVEL LANE OR EDGE OF PAVED SHOULDER AND THE R/L.

PAVEMENT GRADES ARE TYPICALLY SHOWN AT 50' INTERVALS.

STATION & OFFSET TABLE				
POINT	STATION	OFFSET	Y COORDS	X COORDS
404	617+00.02	20.00 RT	104764.602	458751.928
405	617+39.30	24.00 RT	104803.804	458755.867
406	617+64.33	23.03 RT	104828.786	458754.924
407	617+89.36	22.00 RT	104853.768	458753.984

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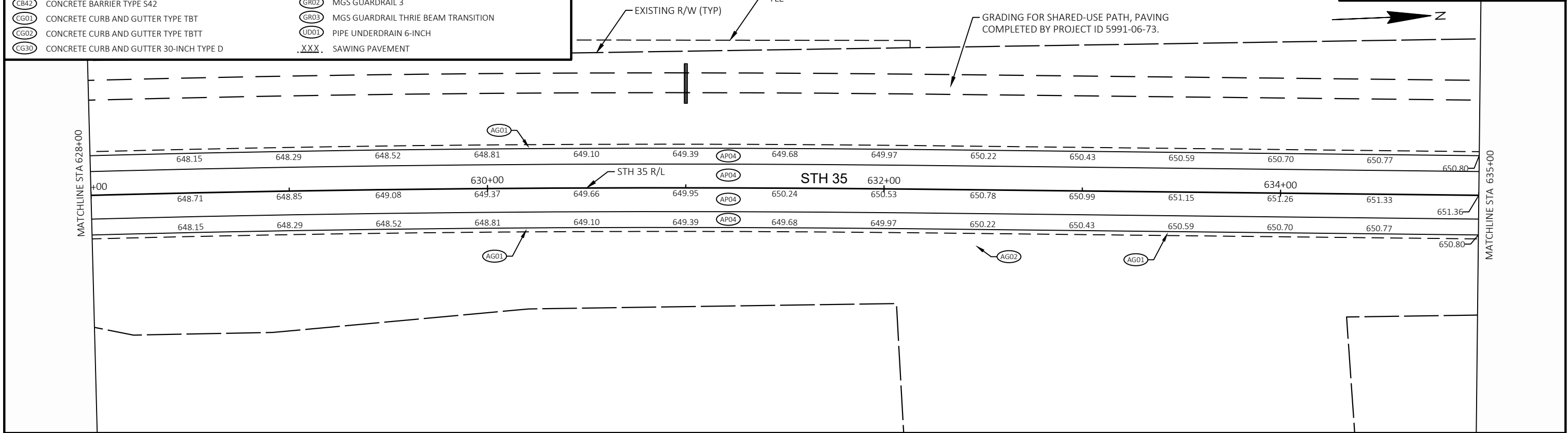
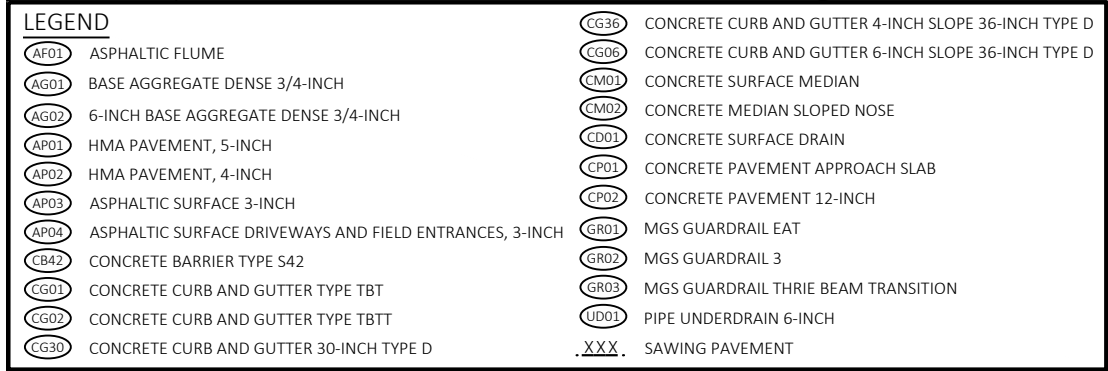


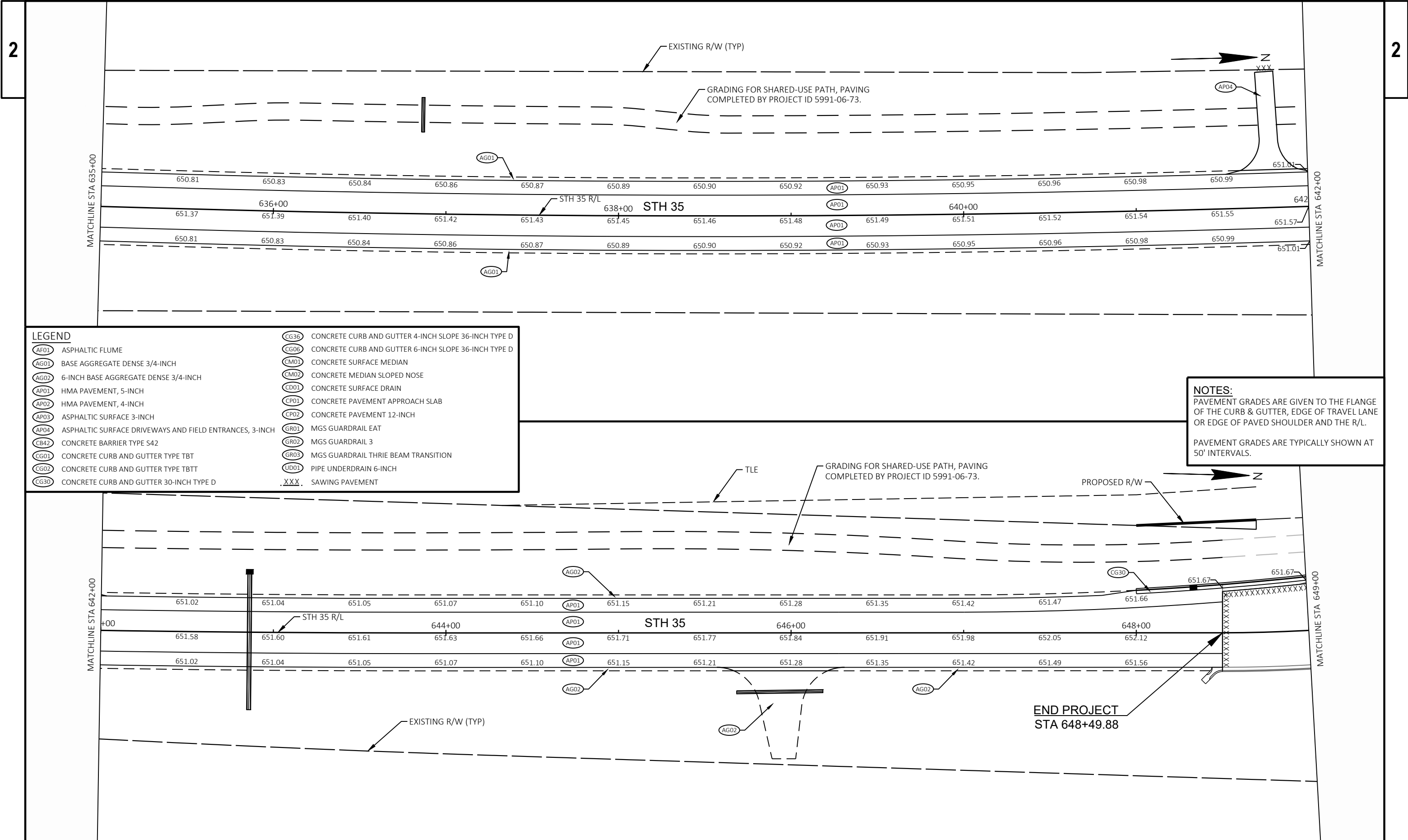
STATION & OFFSET TABLE				
POINT	STATION	OFFSET	Y COORDS	X COORDS
500	621+34.62	22.00 RT	105198.941	458756.705
501	621+59.59	23.00 RT	105223.907	458757.906
502	621+84.58	24.00 RT	105248.880	458759.112
503	622+24.58	20.00 RT	105288.914	458755.431

STATION & OFFSET TABLE				
POINT	STATION	OFFSET	Y COORDS	X COORDS
504	623+52.45	22.00 LT	105417.117	458714.464
505	623+80.38	23.00 LT	105445.057	458713.690
506	624+05.36	24.00 LT	105470.044	458712.891
507	624+45.36	20.00 LT	105510.010	458717.214

NOTES:
PAVEMENT GRADES ARE GIVEN TO THE FLANGE OF THE CURB & GUTTER, EDGE OF TRAVEL LANE OR EDGE OF PAVED SHOULDER AND THE R/L.

PAVEMENT GRADES ARE TYPICALLY SHOWN AT 50' INTERVALS.

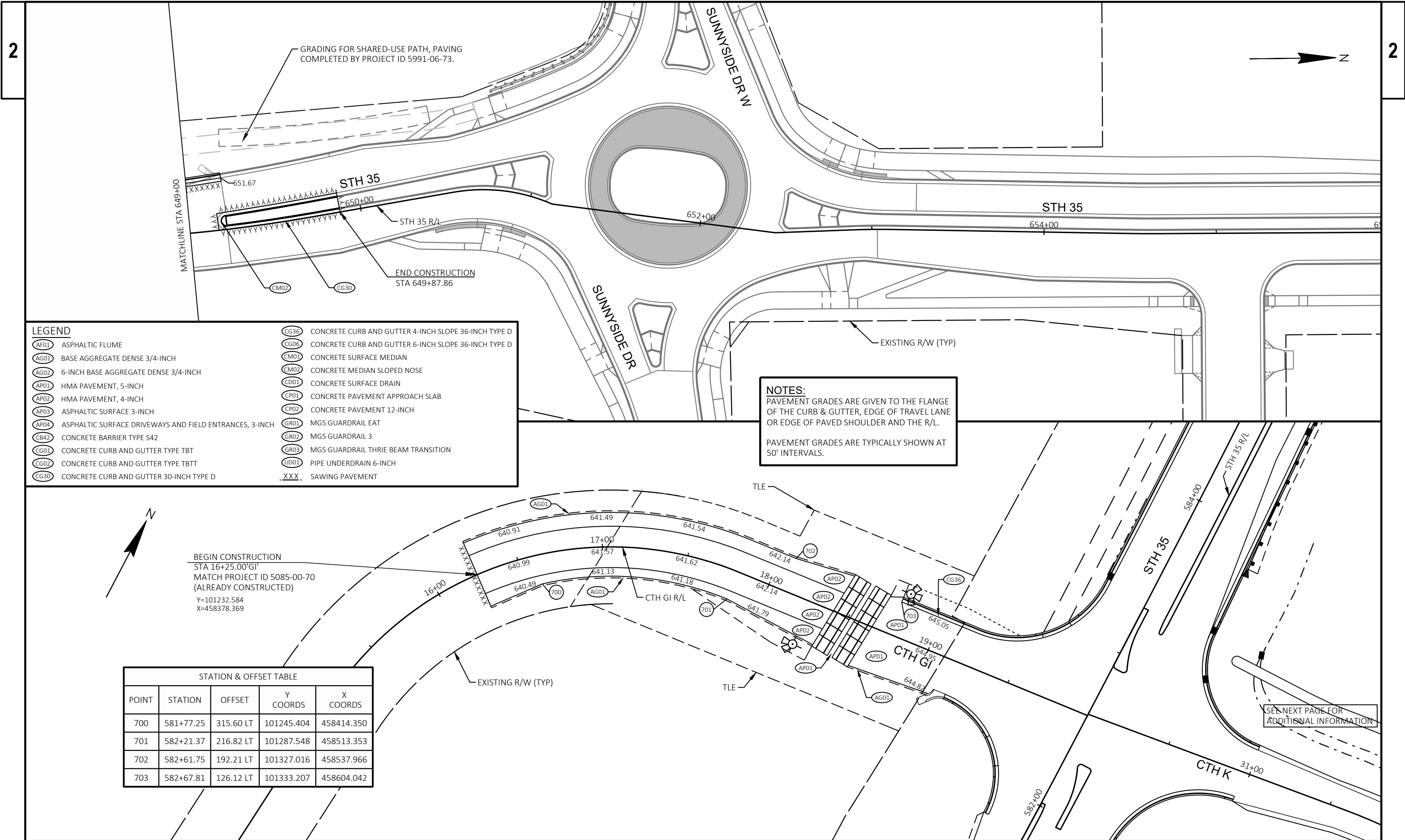


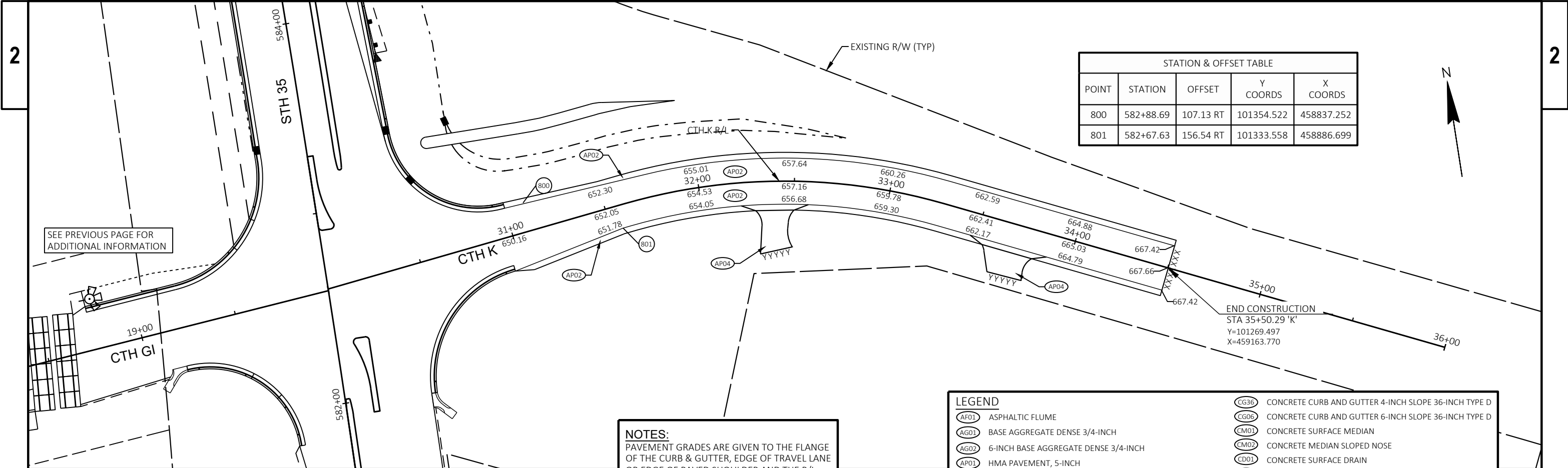


LEGEND	
AF01 ASPHALTIC FLUME	CG36 CONCRETE CURB AND GUTTER 4-INCH SLOPE 36-INCH TYPE D
AG01 BASE AGGREGATE DENSE 3/4-INCH	CG06 CONCRETE CURB AND GUTTER 6-INCH SLOPE 36-INCH TYPE D
AG02 6-INCH BASE AGGREGATE DENSE 3/4-INCH	CM01 CONCRETE SURFACE MEDIAN
AP01 HMA PAVEMENT, 5-INCH	CM02 CONCRETE MEDIAN SLOPED NOSE
AP02 HMA PAVEMENT, 4-INCH	CD01 CONCRETE SURFACE DRAIN
AP03 ASPHALTIC SURFACE 3-INCH	CP01 CONCRETE PAVEMENT APPROACH SLAB
AP04 ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES, 3-INCH	CP02 CONCRETE PAVEMENT 12-INCH
CB42 CONCRETE BARRIER TYPE S42	GR01 MGS GUARDRAIL EAT
CG01 CONCRETE CURB AND GUTTER TYPE TBT	GR02 MGS GUARDRAIL 3
CG02 CONCRETE CURB AND GUTTER TYPE TBT	GR03 MGS GUARDRAIL THRIE BEAM TRANSITION
CG30 CONCRETE CURB AND GUTTER 30-INCH TYPE D	UD01 PIPE UNDERDRAIN 6-INCH
	XXX SAWING PAVEMENT

NOTES:
PAVEMENT GRADES ARE GIVEN TO THE FLANGE OF THE CURB & GUTTER, EDGE OF TRAVEL LANE OR EDGE OF PAVED SHOULDER AND THE R/L.

PAVEMENT GRADES ARE TYPICALLY SHOWN AT 50' INTERVALS.





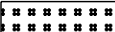
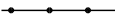
STATION & OFFSET TABLE				
POINT	STATION	OFFSET	Y COORDS	X COORDS
800	582+88.69	107.13 RT	101354.522	458837.252
801	582+67.63	156.54 RT	101333.558	458886.699

NOTES:
PAVEMENT GRADES ARE GIVEN TO THE FLANGE OF THE CURB & GUTTER, EDGE OF TRAVEL LANE OR EDGE OF PAVED SHOULDER AND THE R/L.

PAVEMENT GRADES ARE TYPICALLY SHOWN AT 50' INTERVALS.

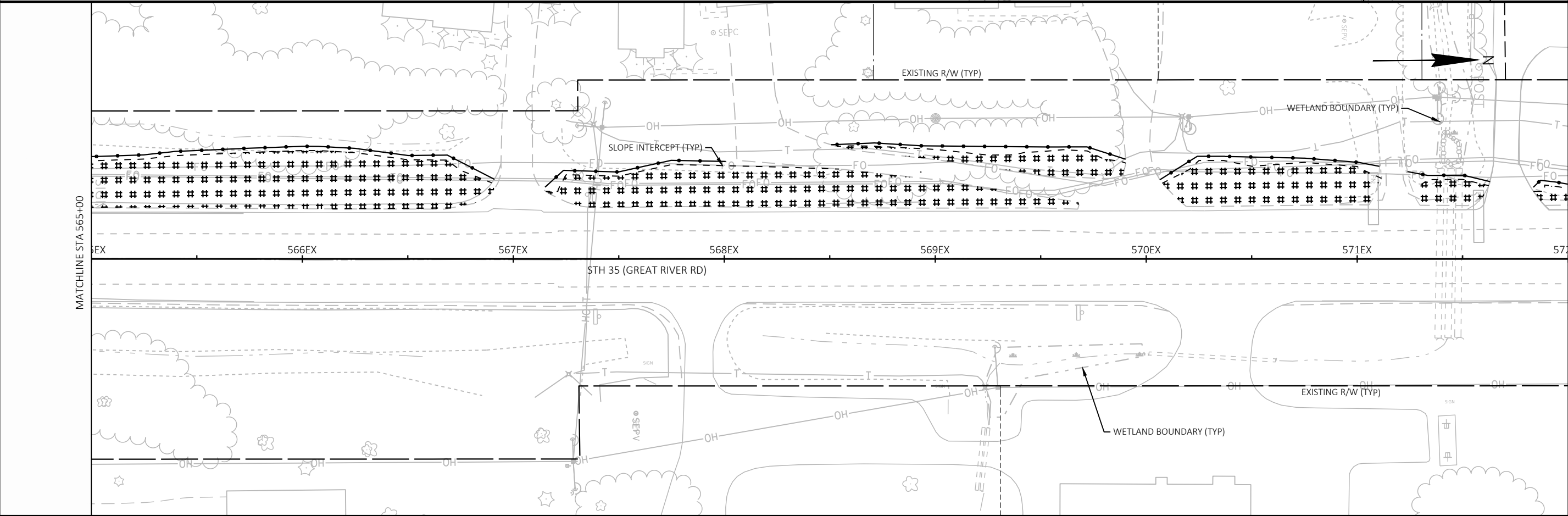
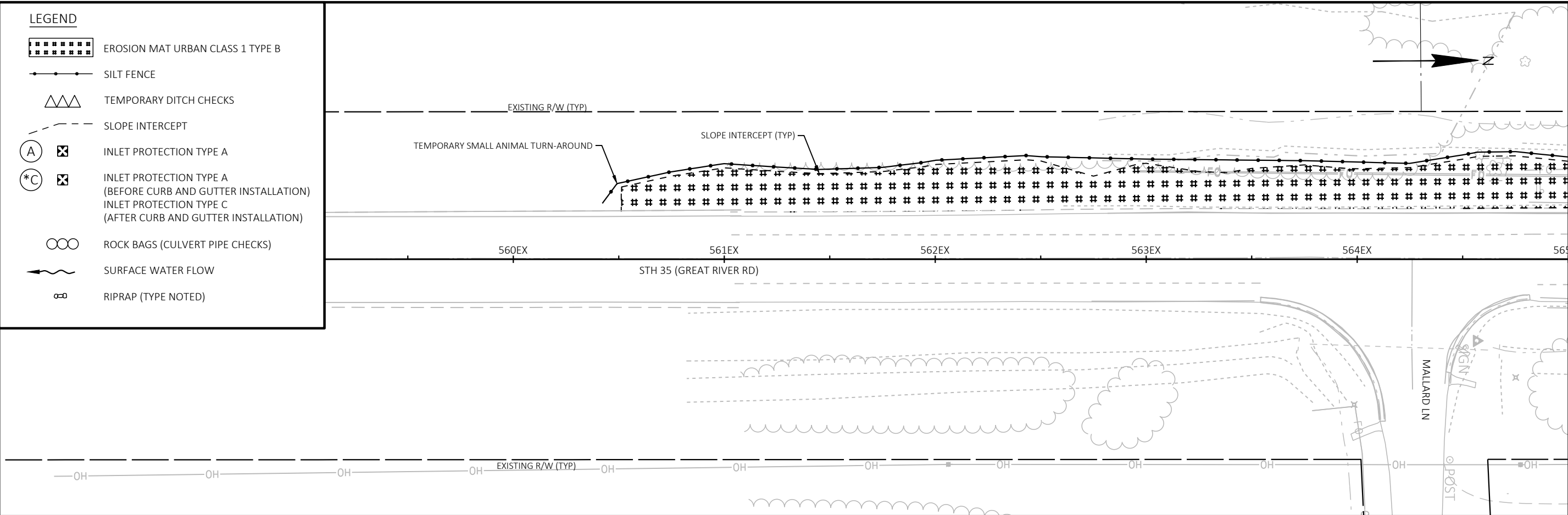
LEGEND	
AF01	ASPHALTIC FLUME
AG01	BASE AGGREGATE DENSE 3/4-INCH
AG02	6-INCH BASE AGGREGATE DENSE 3/4-INCH
AP01	HMA PAVEMENT, 5-INCH
AP02	HMA PAVEMENT, 4-INCH
AP03	ASPHALTIC SURFACE 3-INCH
AP04	ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES, 3-INCH
CB42	CONCRETE BARRIER TYPE S42
CG01	CONCRETE CURB AND GUTTER TYPE TBT
CG02	CONCRETE CURB AND GUTTER TYPE TBT
CG30	CONCRETE CURB AND GUTTER 30-INCH TYPE D
CG36	CONCRETE CURB AND GUTTER 4-INCH SLOPE 36-INCH TYPE D
CG06	CONCRETE CURB AND GUTTER 6-INCH SLOPE 36-INCH TYPE D
CM01	CONCRETE SURFACE MEDIAN
CM02	CONCRETE MEDIAN SLOPED NOSE
CD01	CONCRETE SURFACE DRAIN
CP01	CONCRETE PAVEMENT APPROACH SLAB
CP02	CONCRETE PAVEMENT 12-INCH
GR01	MGS GUARDRAIL EAT
GR02	MGS GUARDRAIL 3
GR03	MGS GUARDRAIL THRIE BEAM TRANSITION
UD01	PIPE UNDERDRAIN 6-INCH
.XXX.	SAWING PAVEMENT

LEGEND

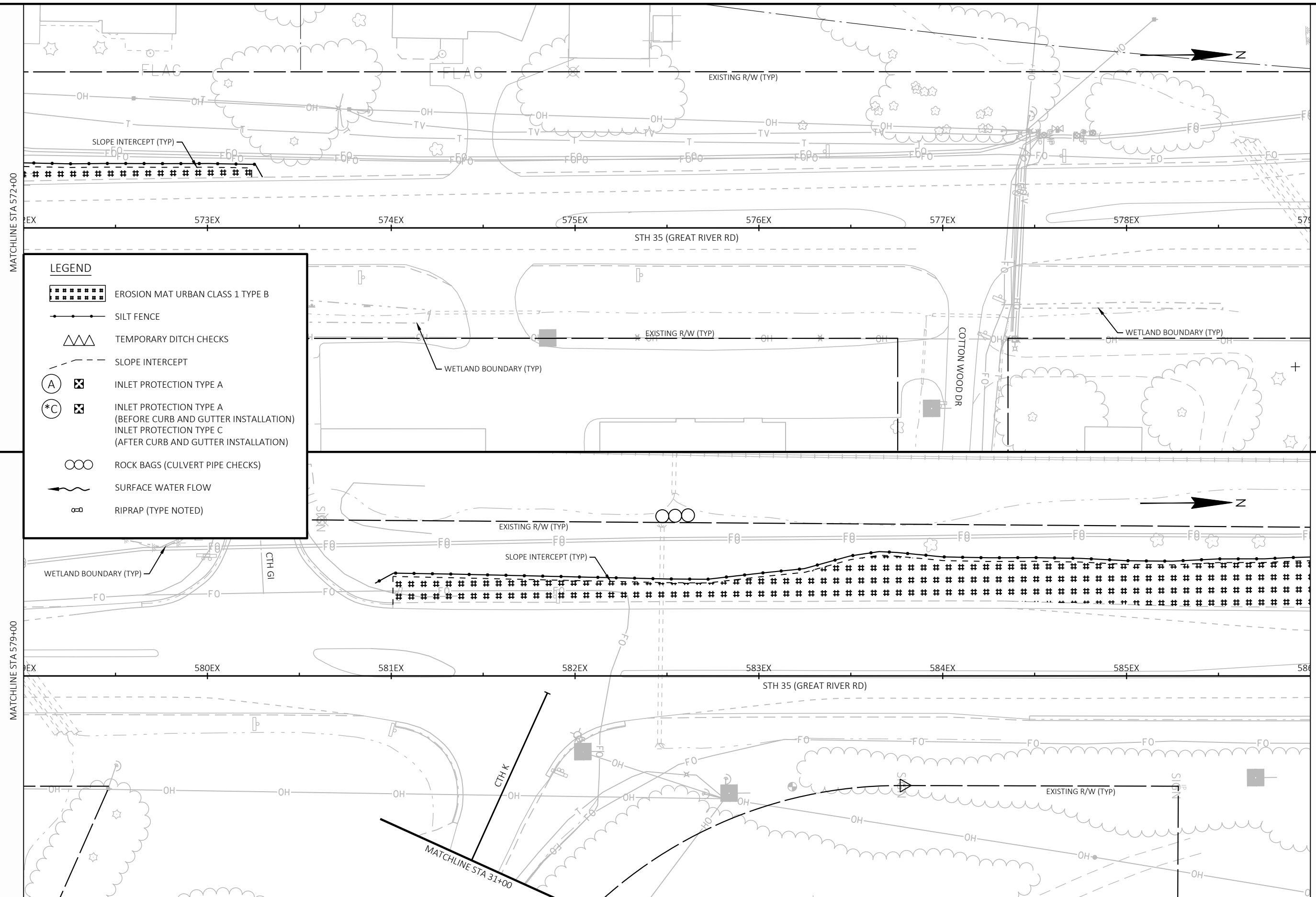
-  EROSION MAT URBAN CLASS 1 TYPE B
-  SILT FENCE
-  TEMPORARY DITCH CHECKS
-  SLOPE INTERCEPT
-  (A) 

INLET PROTECTION TYPE A
-  (*C) 

INLET PROTECTION TYPE A
(BEFORE CURB AND GUTTER INSTALLATION)
INLET PROTECTION TYPE C
(AFTER CURB AND GUTTER INSTALLATION)
-  ROCK BAGS (CULVERT PIPE CHECKS)
-  SURFACE WATER FLOW
-  RIPRAP (TYPE NOTED)



2



2 |

PROJECT NO:	5163-07-72
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HWY: STH 35

COUNTY: LA CROSSE/VERNON

EROSION CONTROL STAGED - STAGE 2A

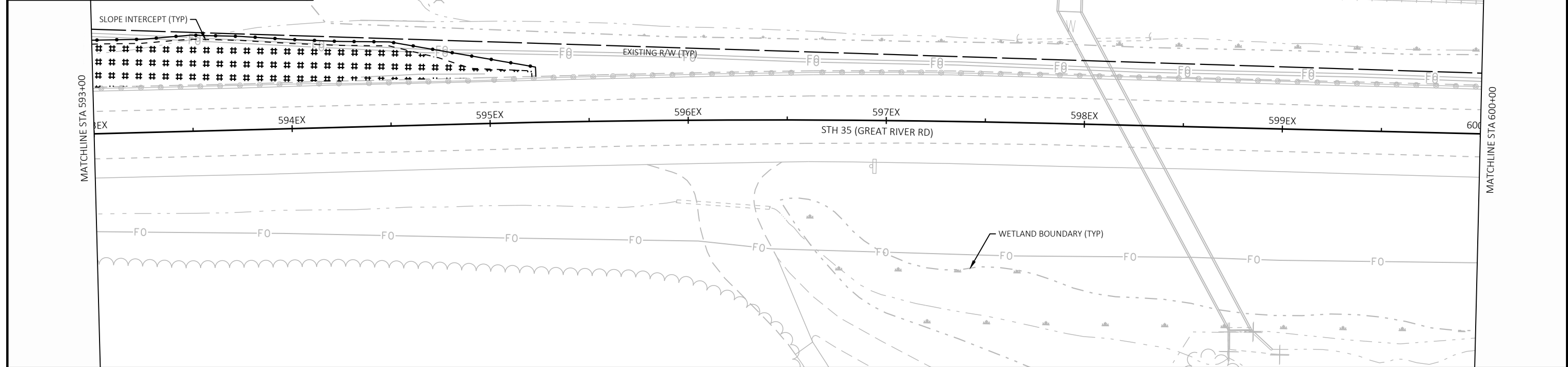
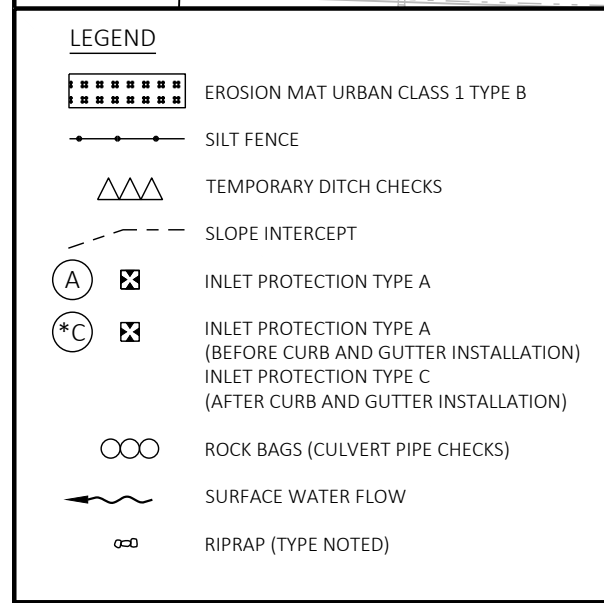
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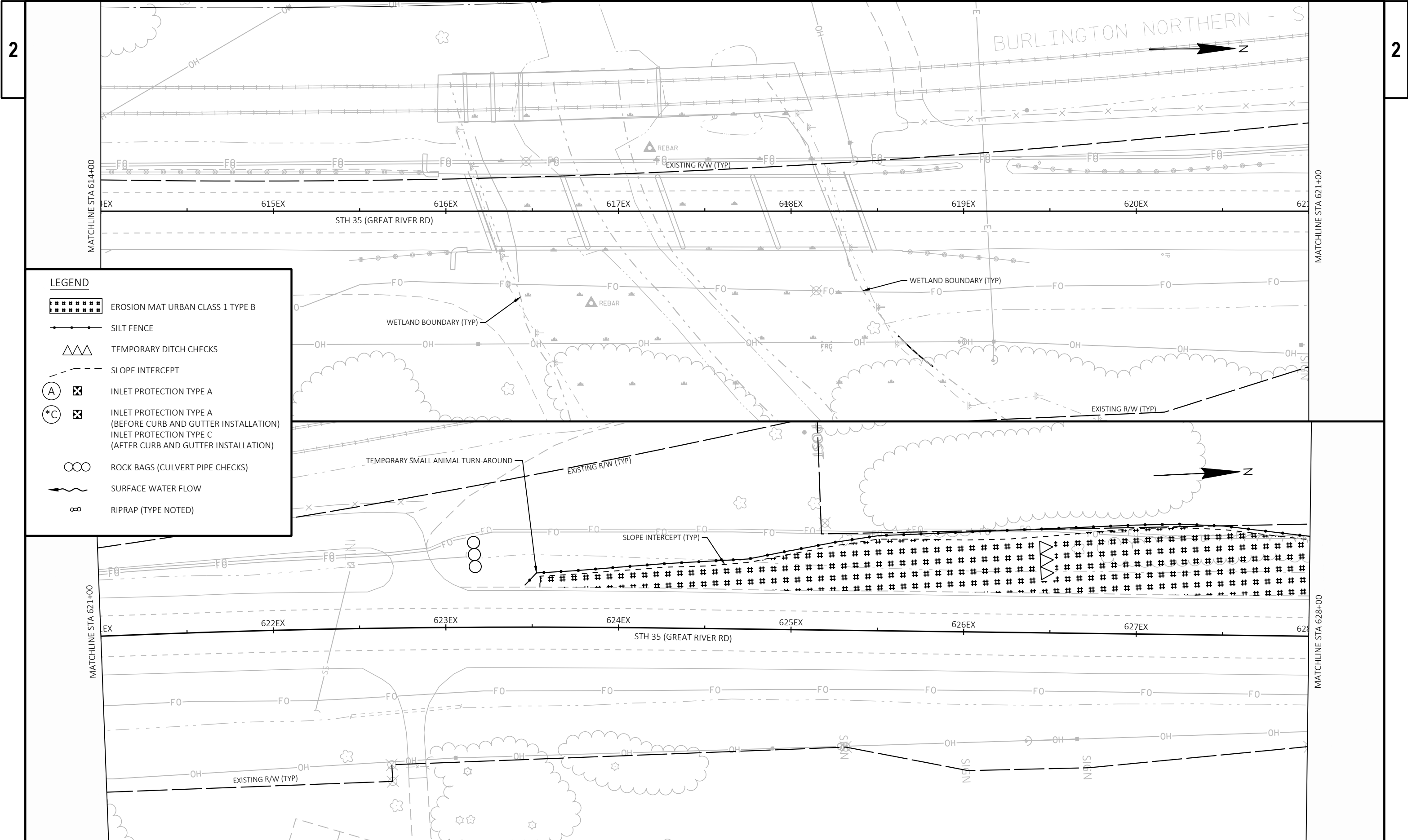
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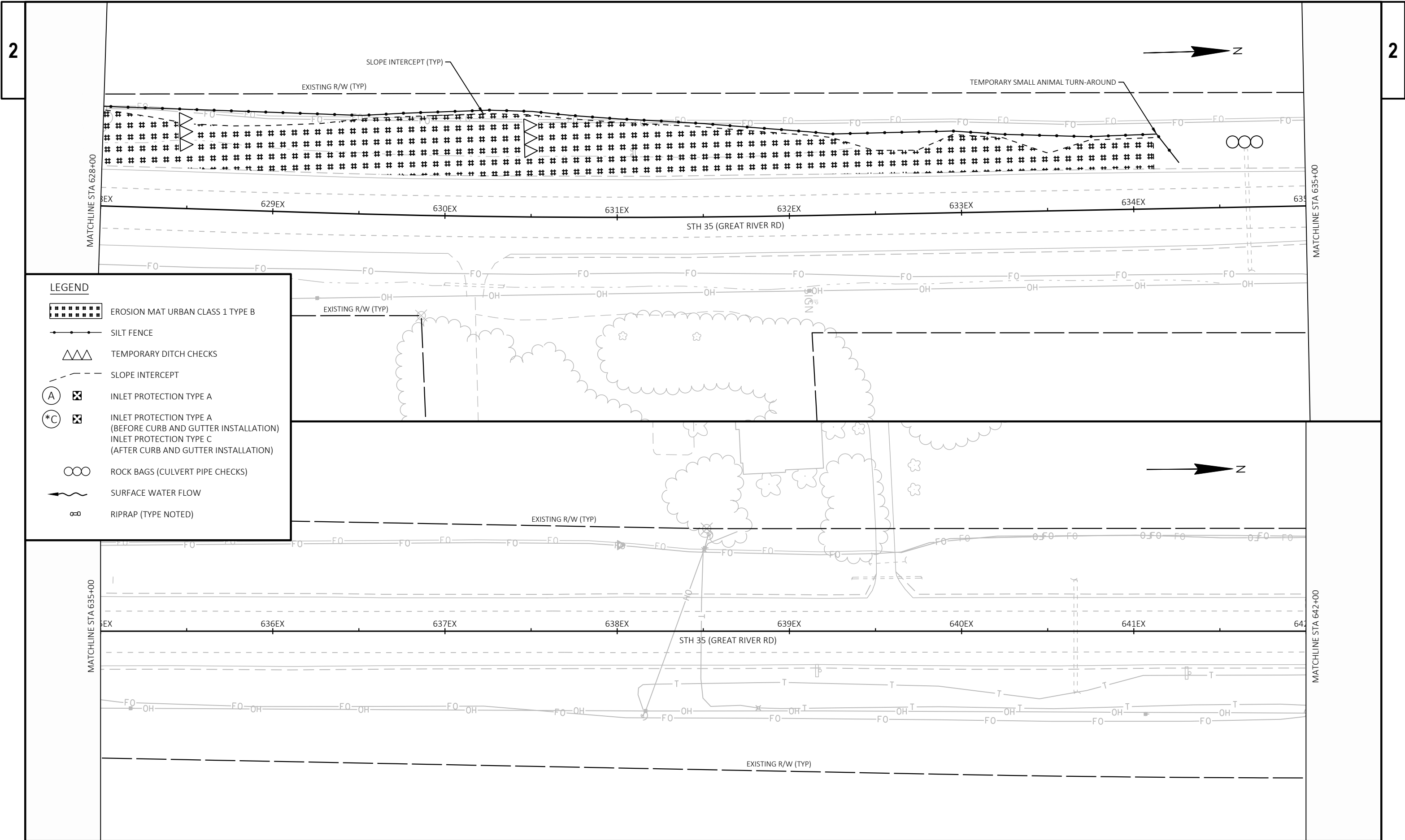
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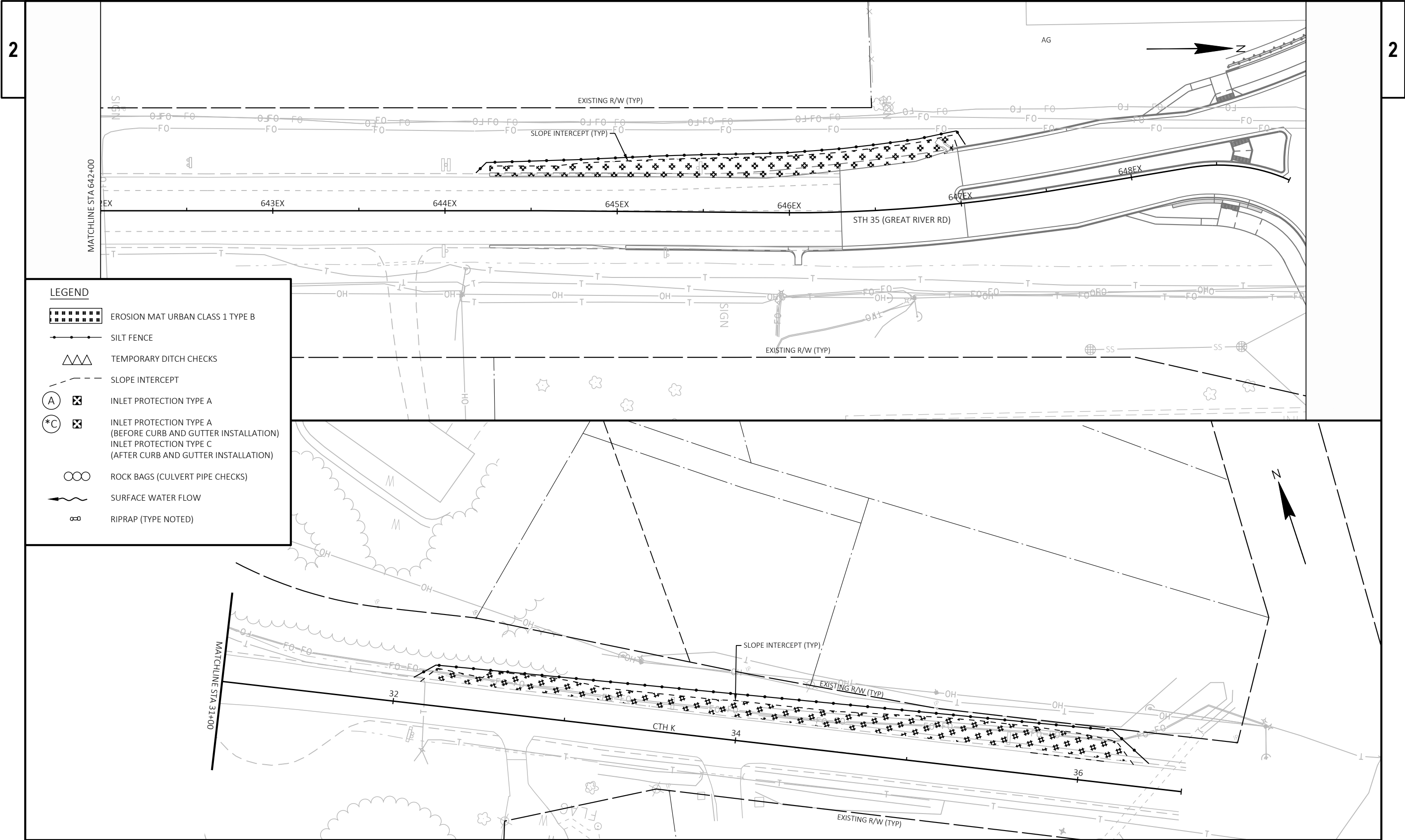
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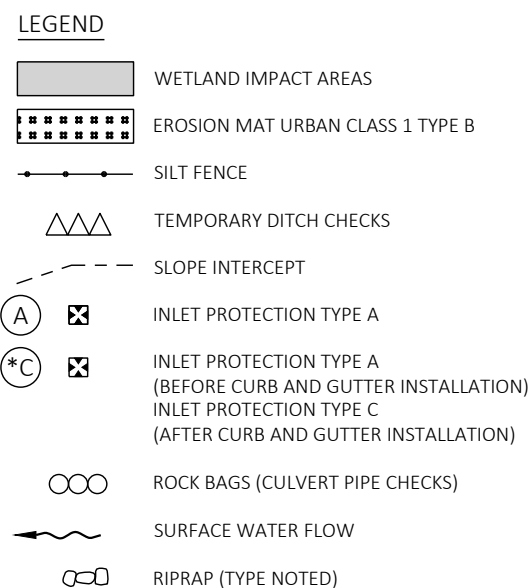


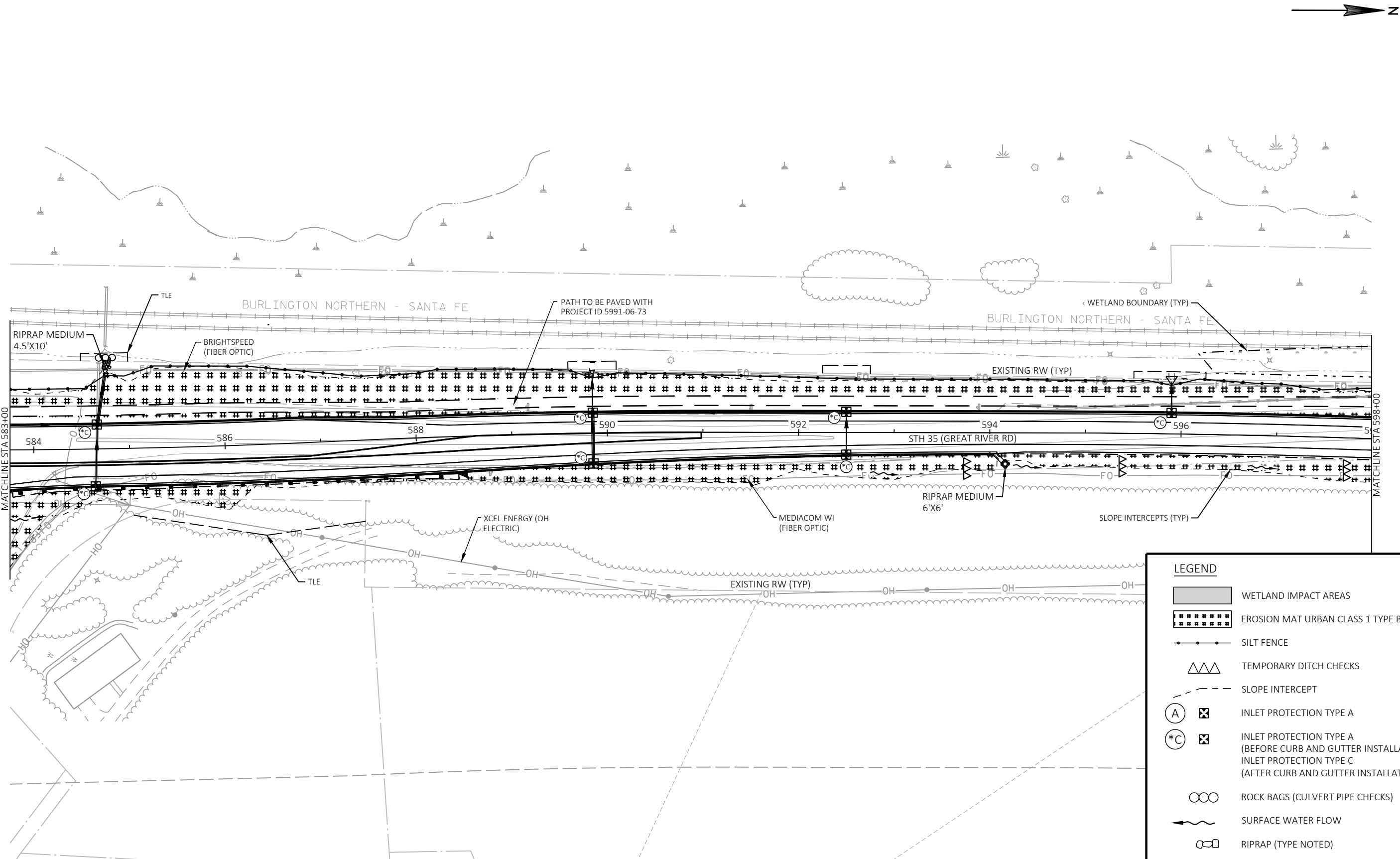




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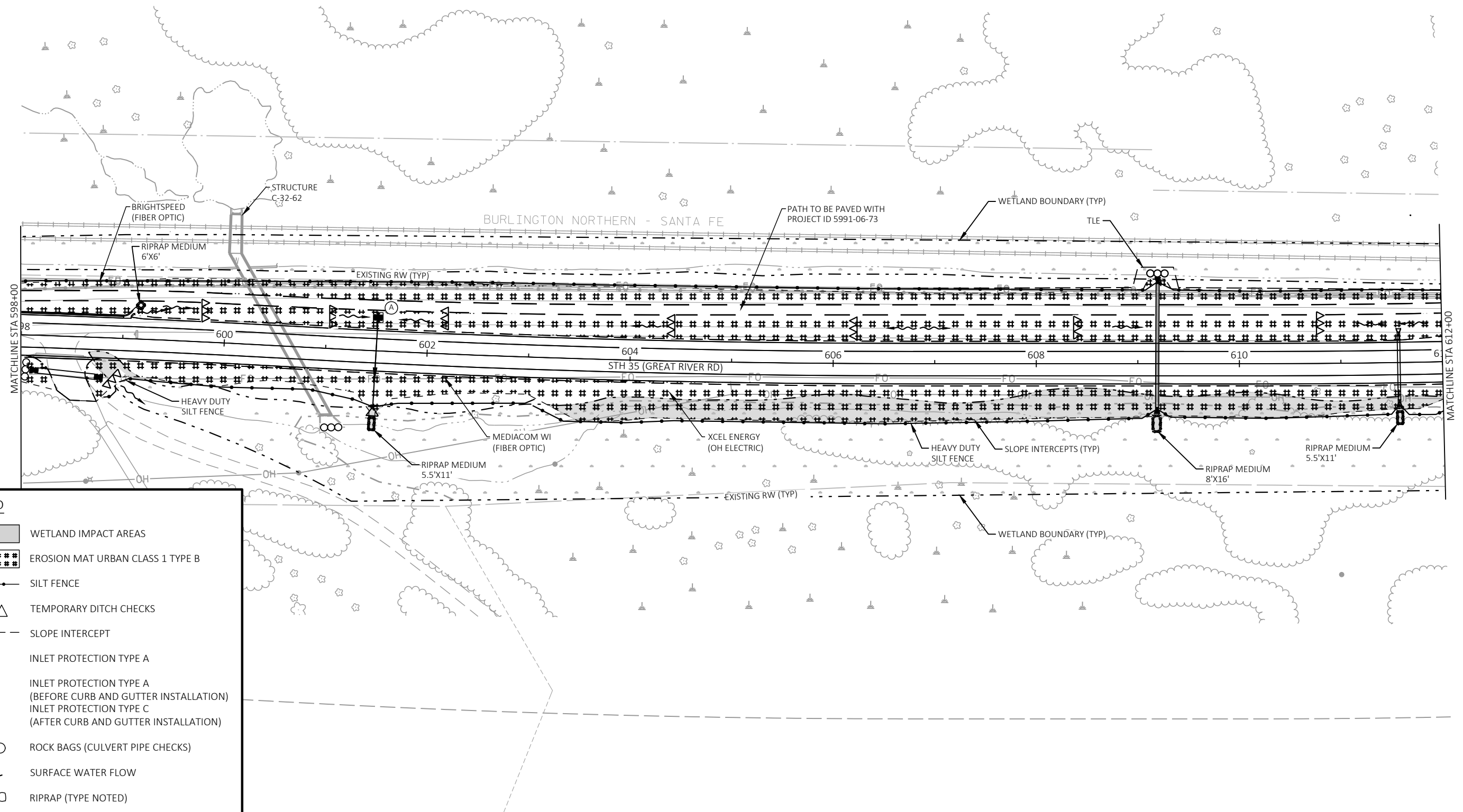


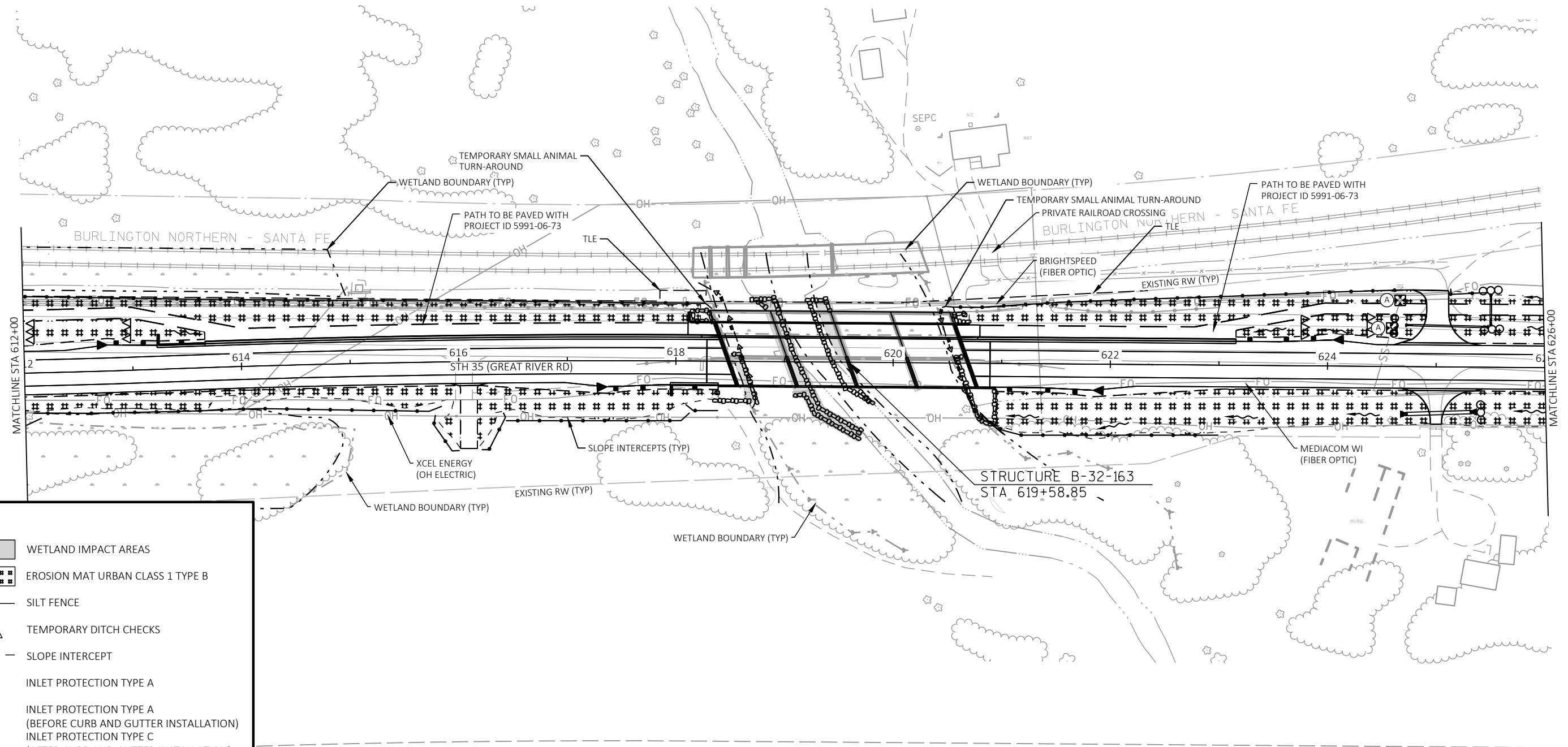




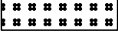
LEGEND

- WETLAND IMPACT AREAS
- EROSION MAT URBAN CLASS 1 TYPE B
- SILT FENCE
- TEMPORARY DITCH CHECKS
- SLOPE INTERCEPT
- INLET PROTECTION TYPE A
- INLET PROTECTION TYPE A (BEFORE CURB AND GUTTER INSTALLATION)
INLET PROTECTION TYPE C (AFTER CURB AND GUTTER INSTALLATION)
- ROCK BAGS (CULVERT PIPE CHECKS)
- SURFACE WATER FLOW
- RIPRAP (TYPE NOTED)





LEGEND

-  WETLAND IMPACT AREAS
-  EROSION MAT URBAN CLASS 1 TYPE B
-  SILT FENCE
-  TEMPORARY DITCH CHECKS
-  SLOPE INTERCEPT
-  INLET PROTECTION TYPE A
-  INLET PROTECTION TYPE A
(BEFORE CURB AND GUTTER INSTALLATION)
INLET PROTECTION TYPE C
(AFTER CURB AND GUTTER INSTALLATION)
-  ROCK BAGS (CULVERT PIPE CHECKS)
-  SURFACE WATER FLOW
-  RIPRAP (TYPE NOTED)

PROJECT NO: 5163-07-72

HWY: STH 35

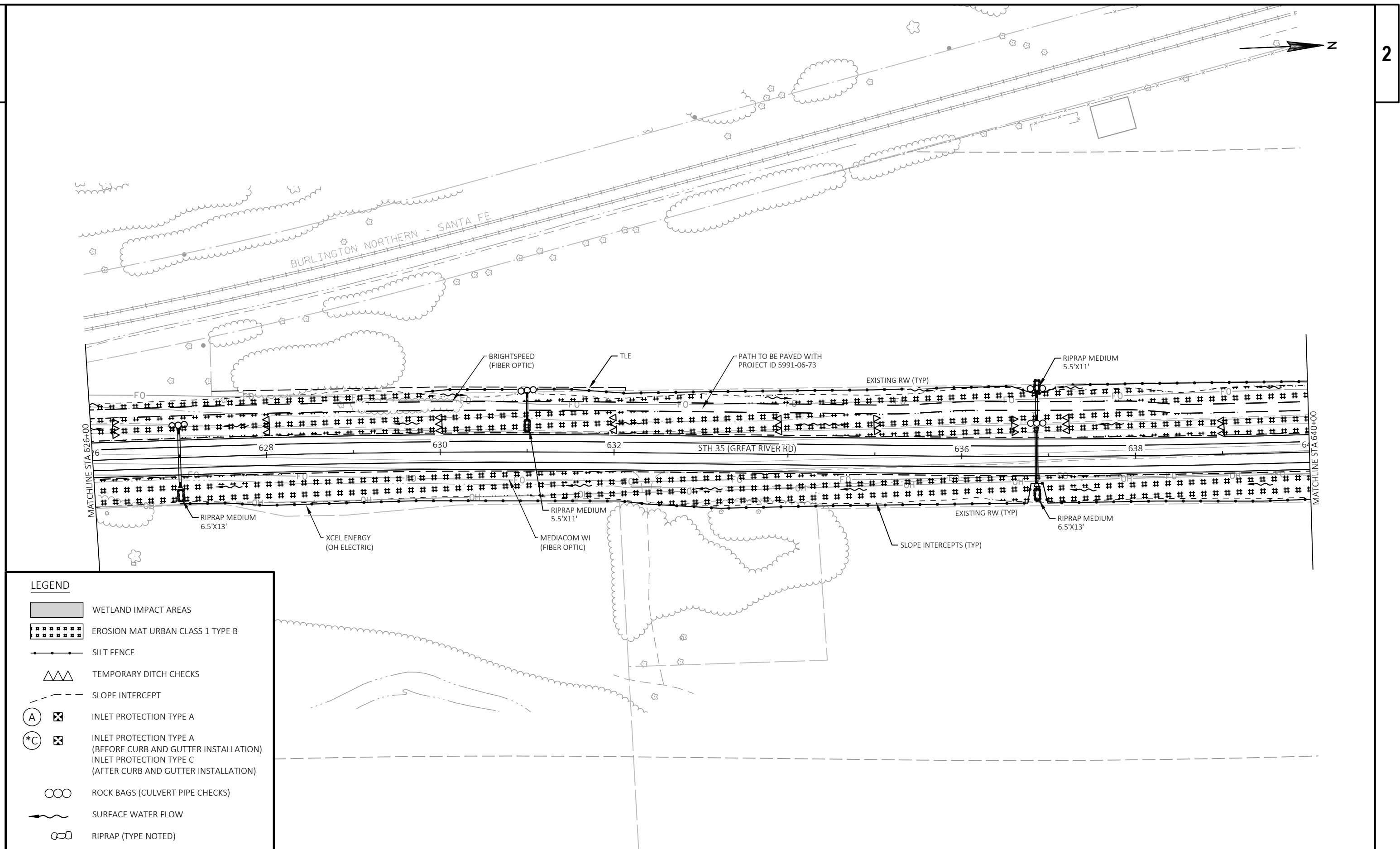
COUNTY: LA CROSSE

EROSION CONTROL

SHEET

43

E



PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

EROSION CONTROL

SHEET

44

E

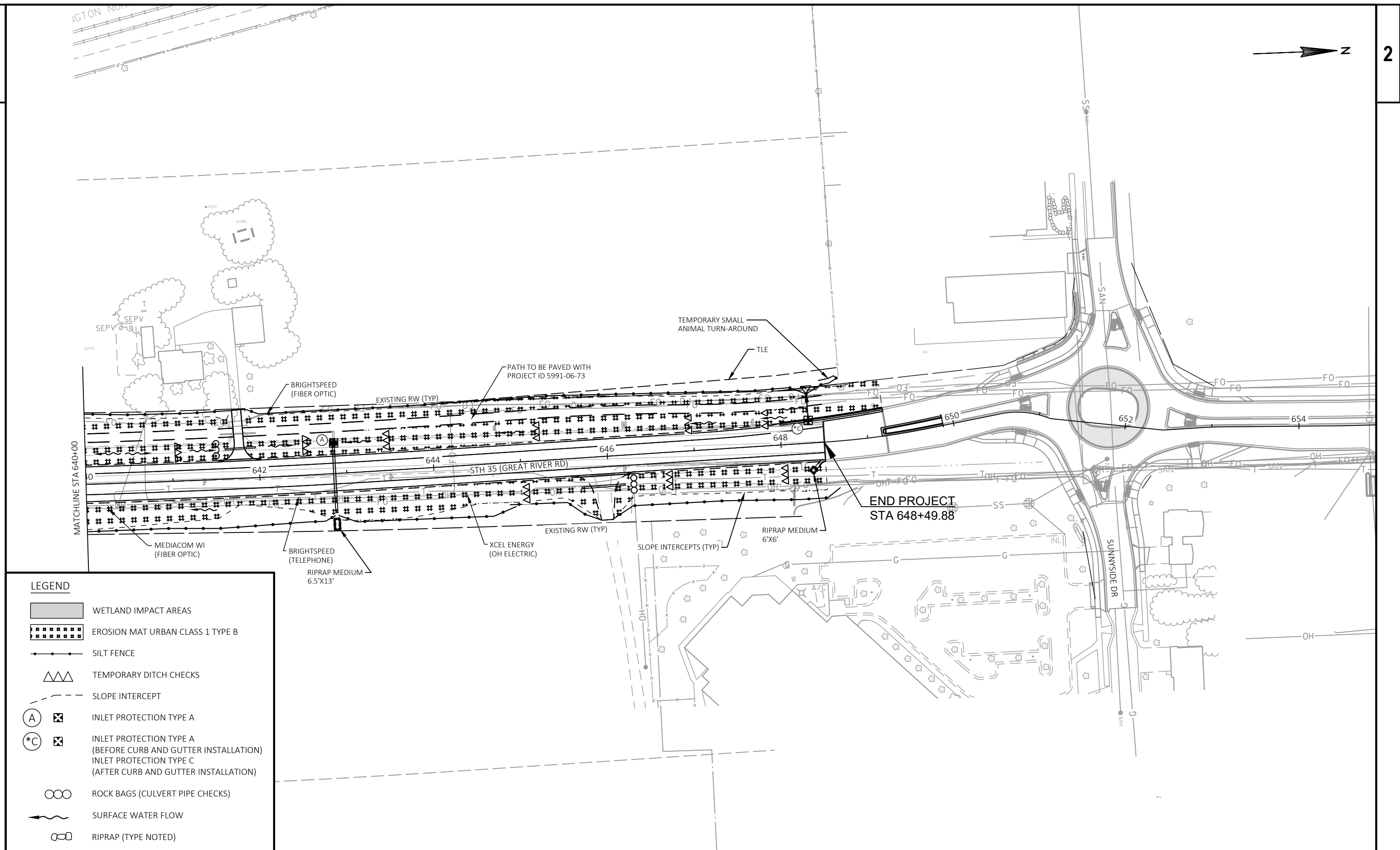
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PLOT BY : ED OCHS

PLOT NAME :

WISDOT/CADDs SHEET 44



PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

EROSION CONTROL

SHEET

45

E

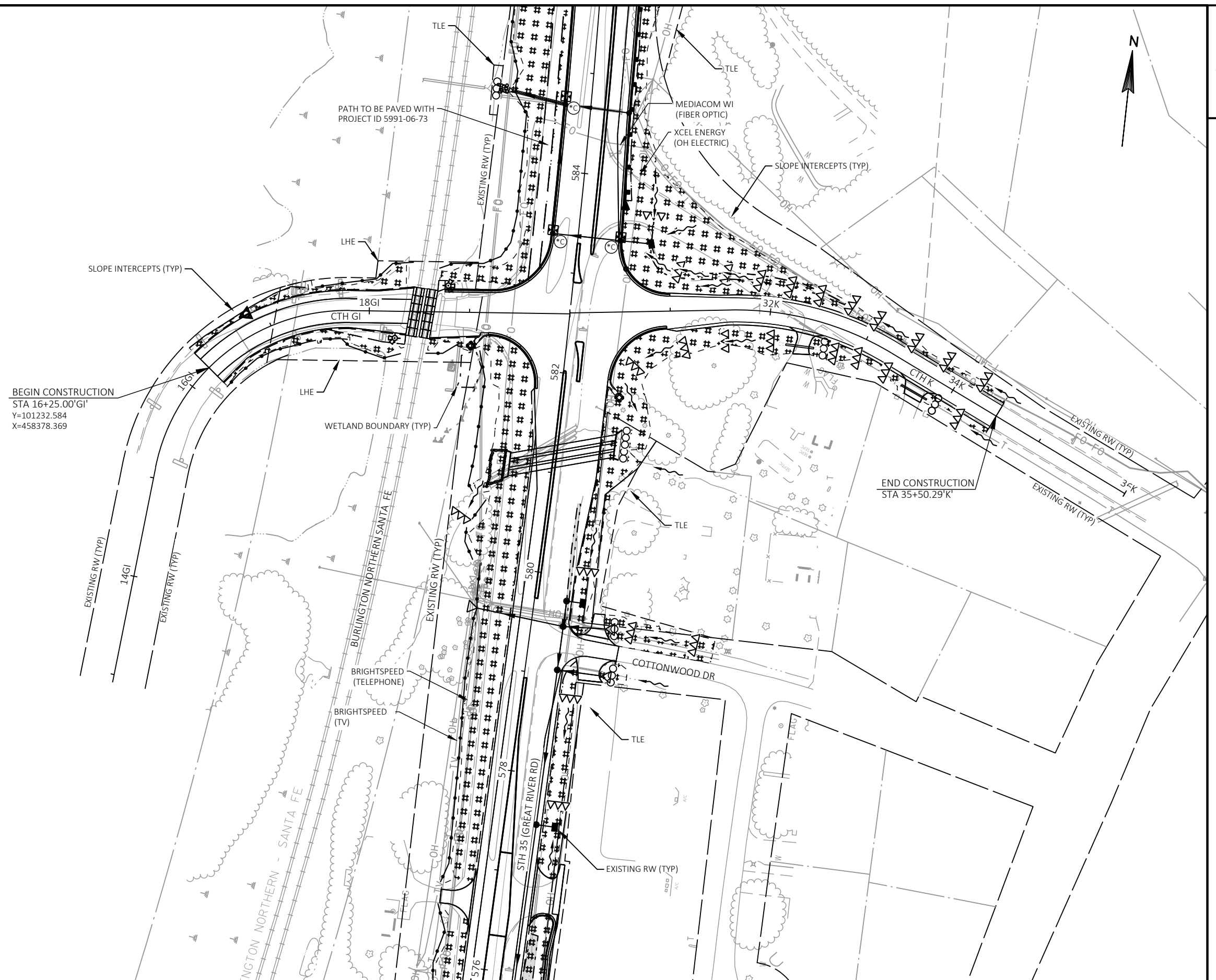
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PLOT NAME :

WISDOT/CADDs SHEET 44



LEGEND

- WETLAND IMPACT AREAS
- EROSION MAT URBAN CLASS 1 TYPE B
- SILT FENCE
- TEMPORARY DITCH CHECKS
- SLOPE INTERCEPT
- INLET PROTECTION TYPE A
- INLET PROTECTION TYPE A (BEFORE CURB AND GUTTER INSTALLATION)
- INLET PROTECTION TYPE C (AFTER CURB AND GUTTER INSTALLATION)
- ROCK BAGS (CULVERT PIPE CHECKS)
- SURFACE WATER FLOW
- RIPRAP (TYPE NOTED)

PROJECT NO: 5163-07-72

HWY: STH 35

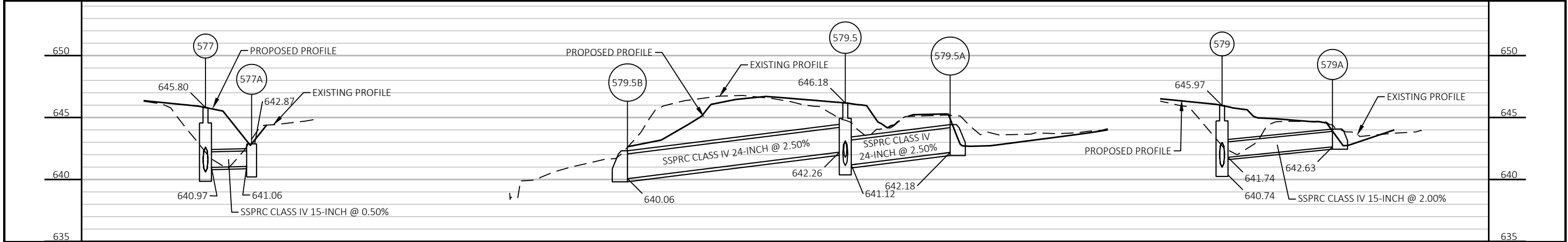
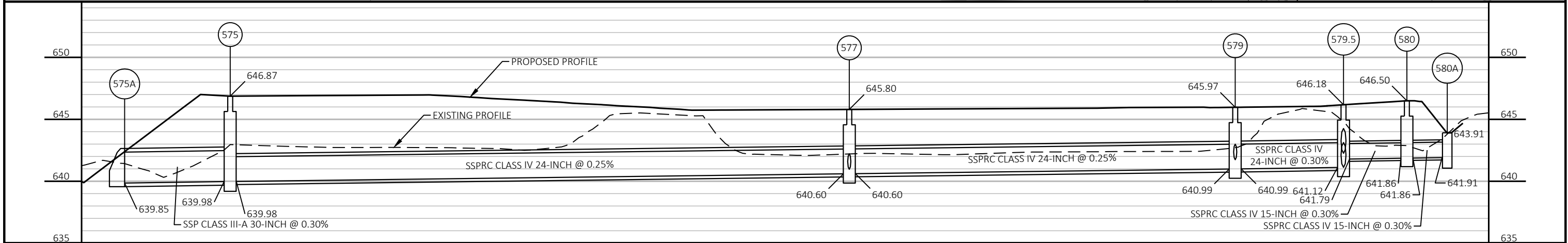
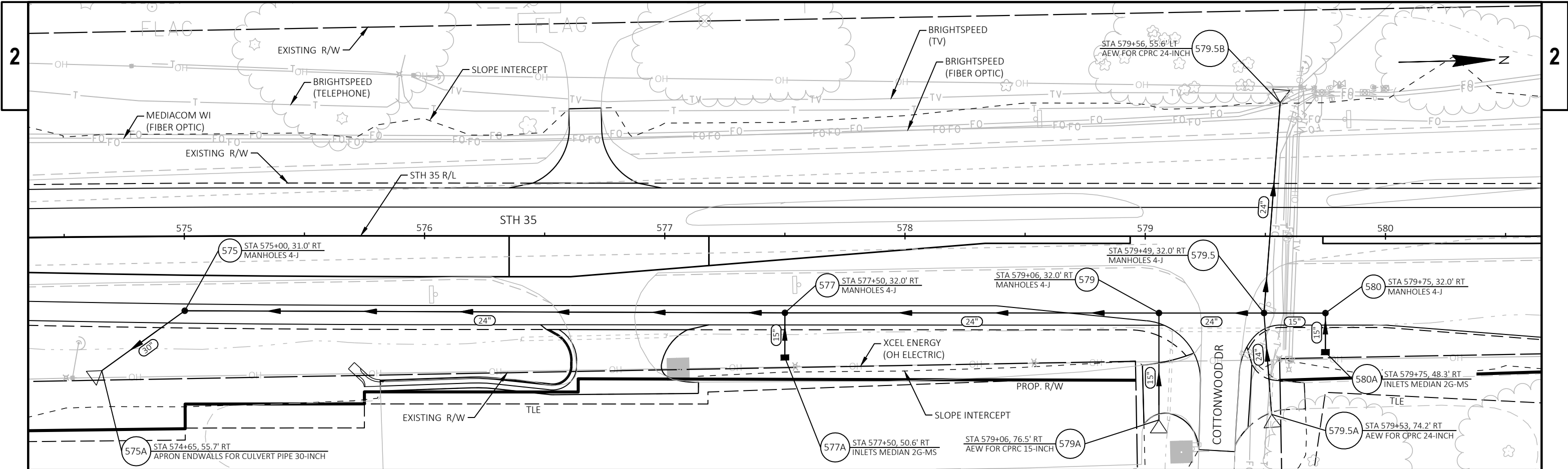
COUNTY: LA CROSSE

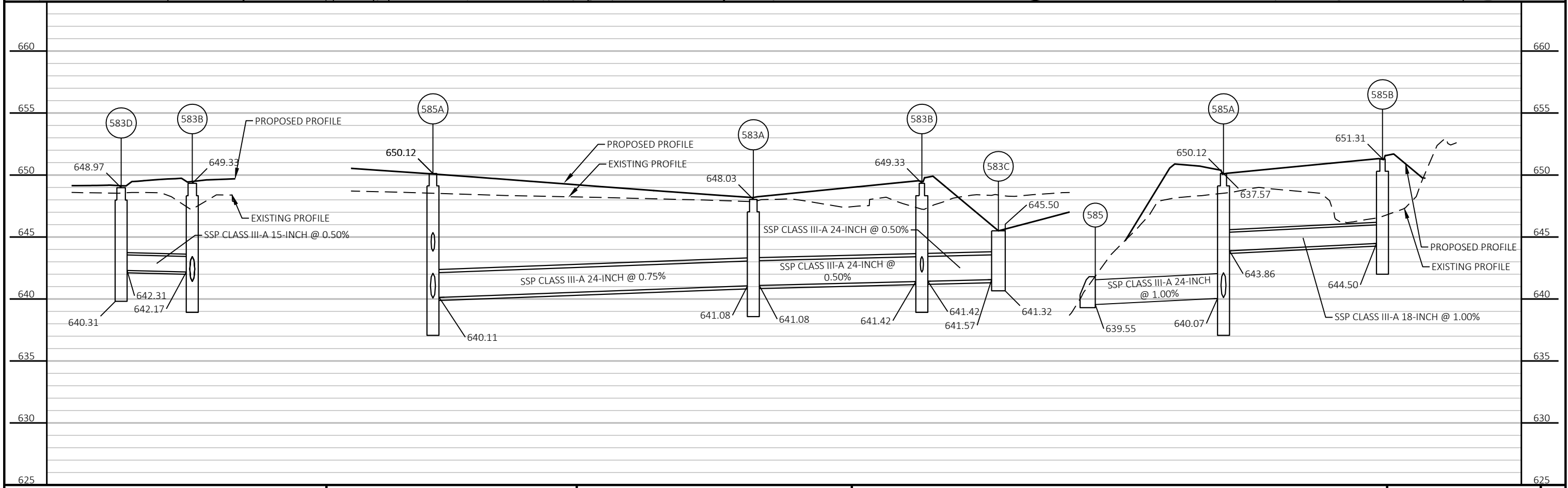
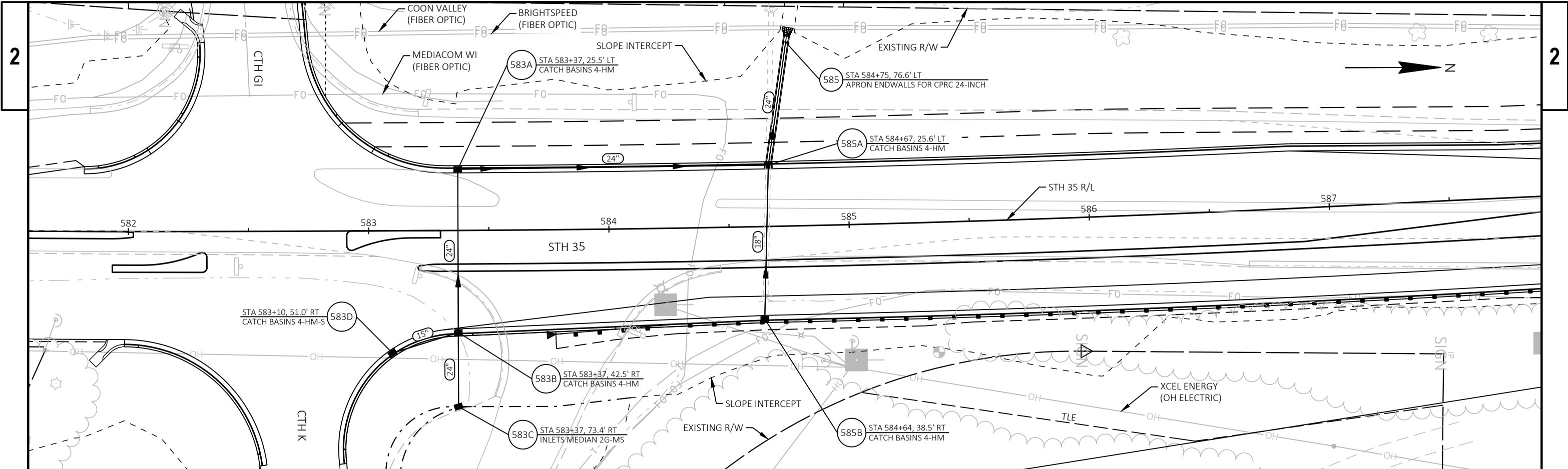
EROSION CONTROL

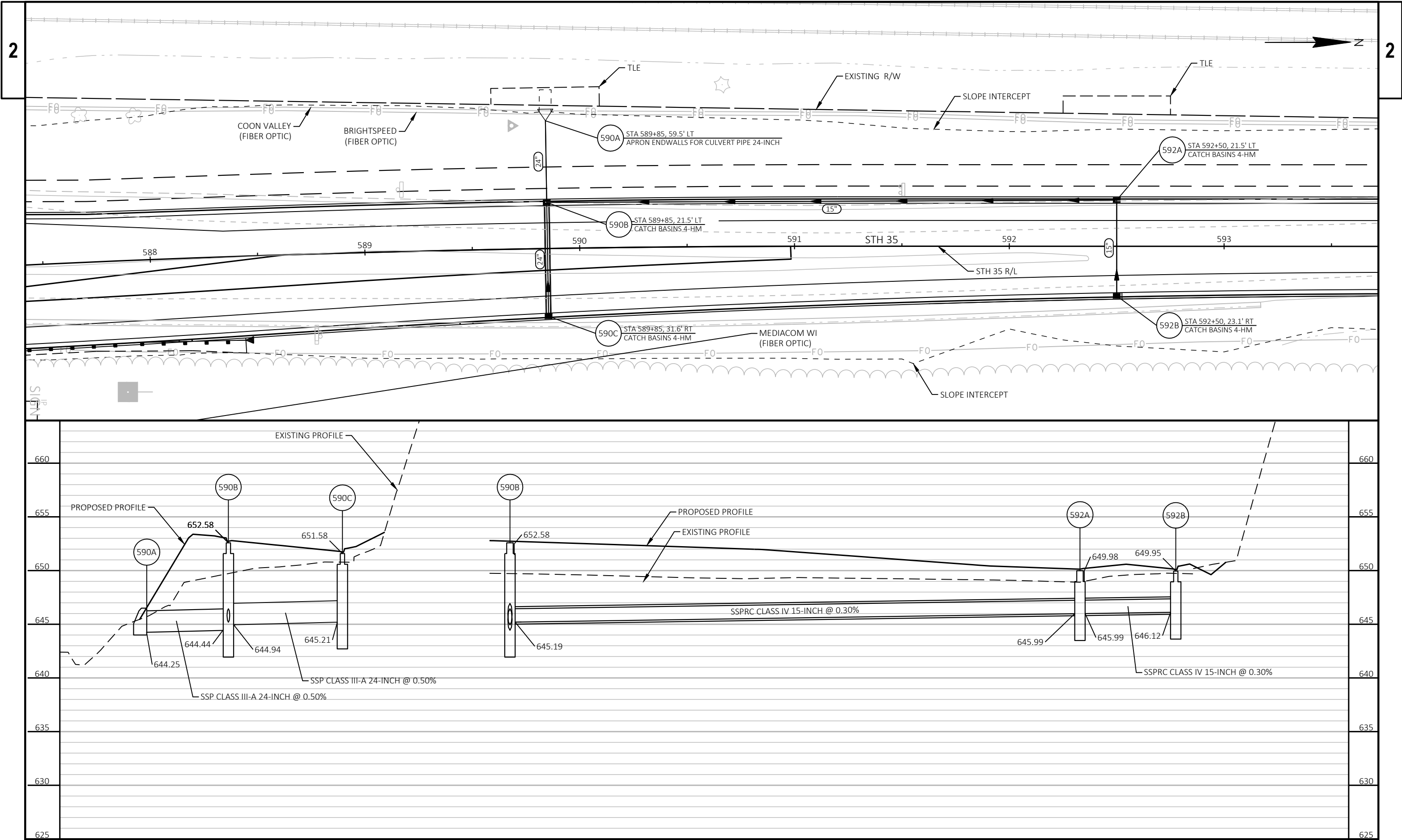
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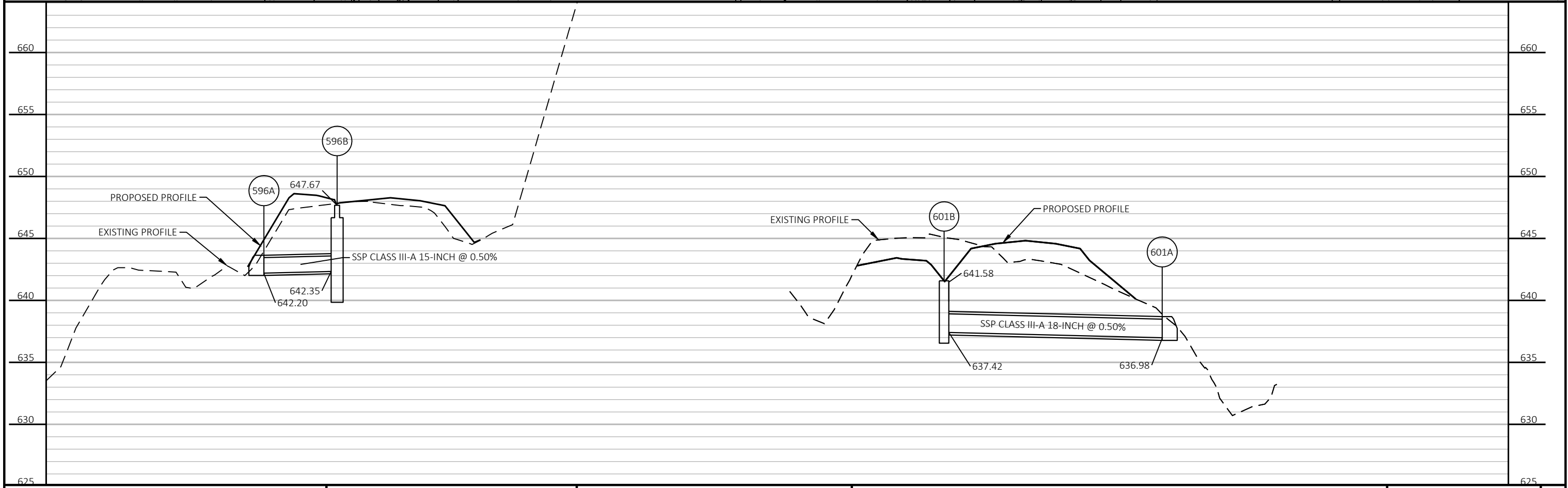
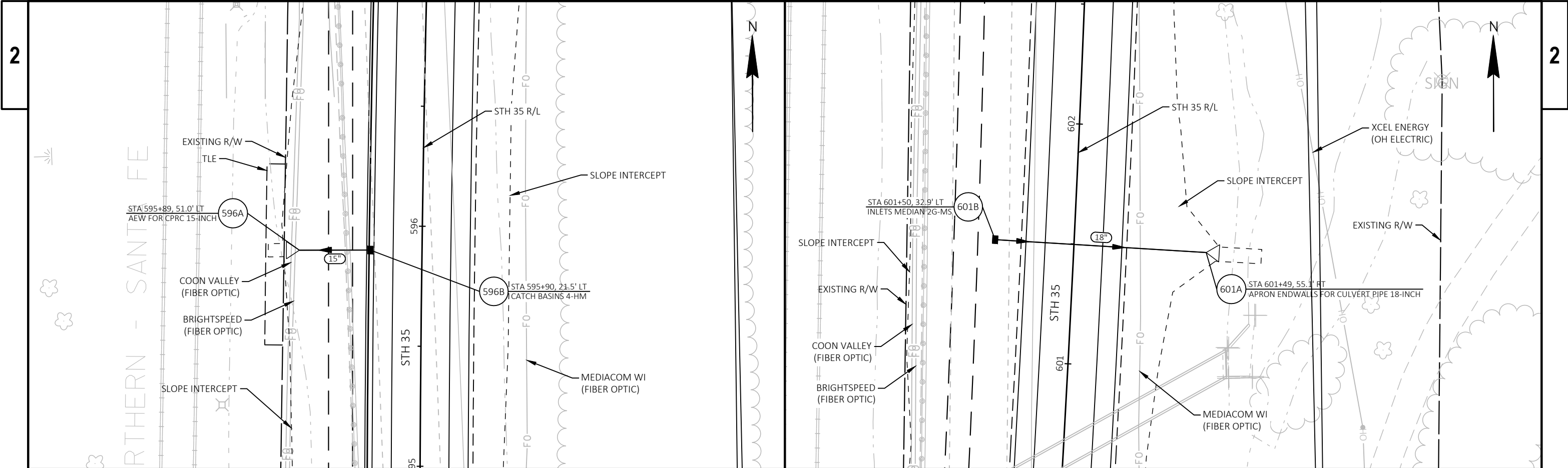
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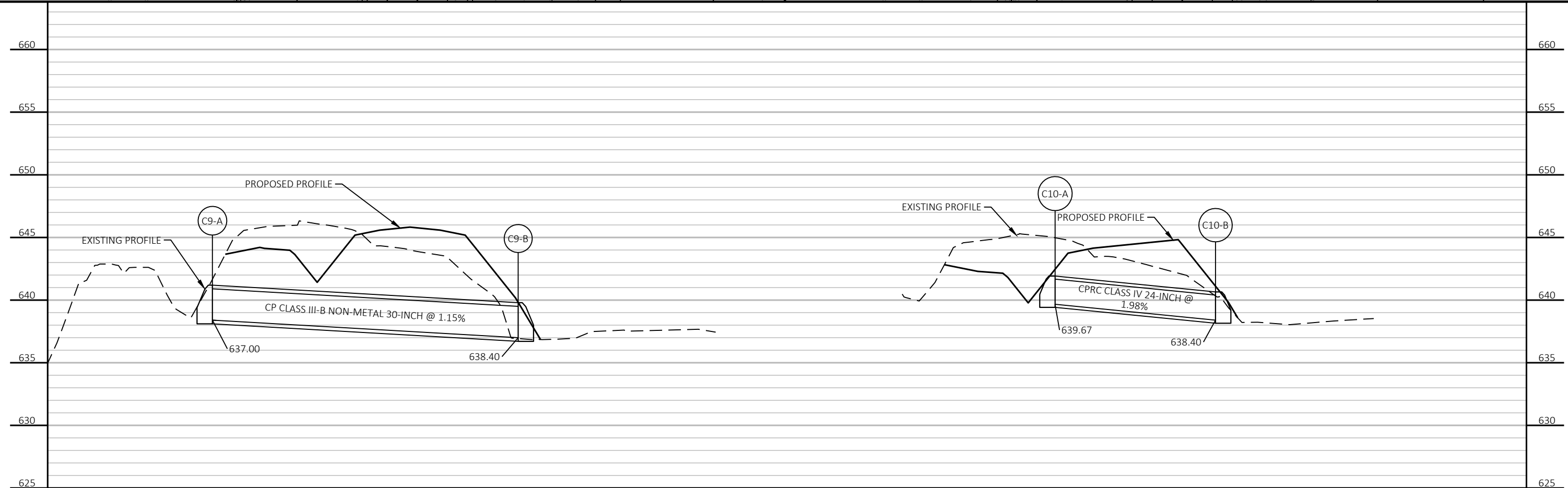
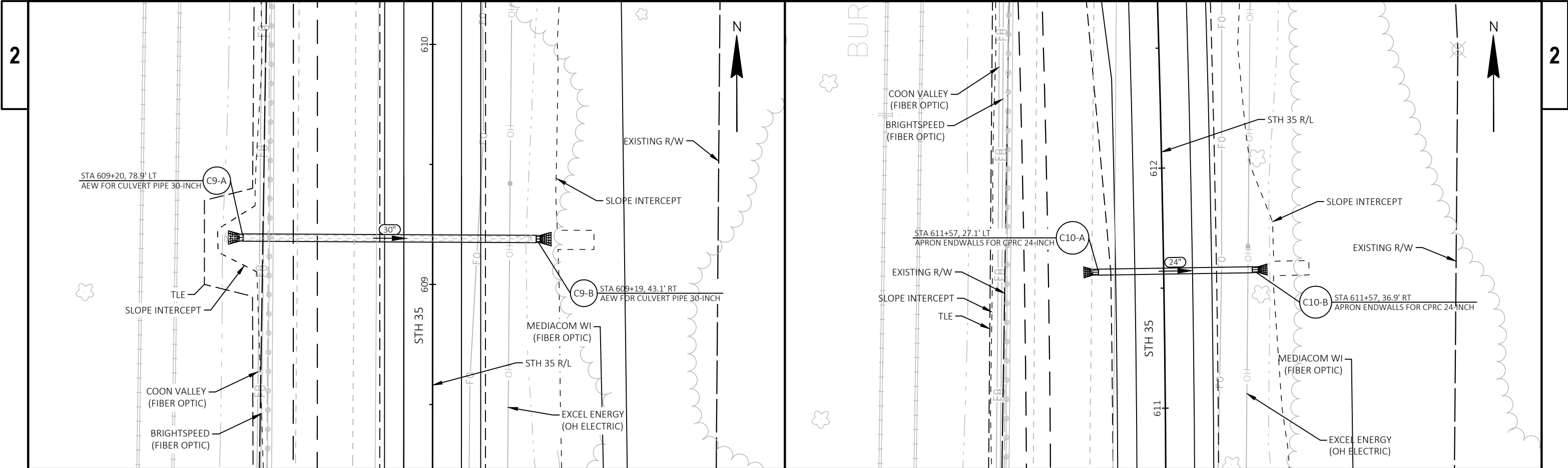
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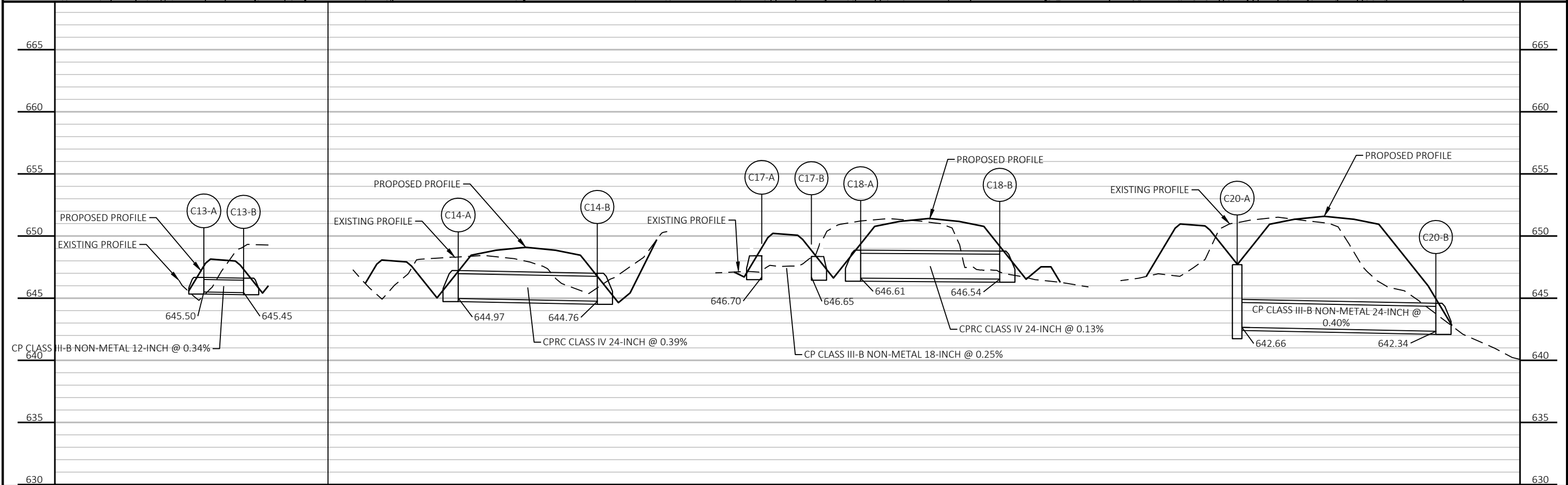
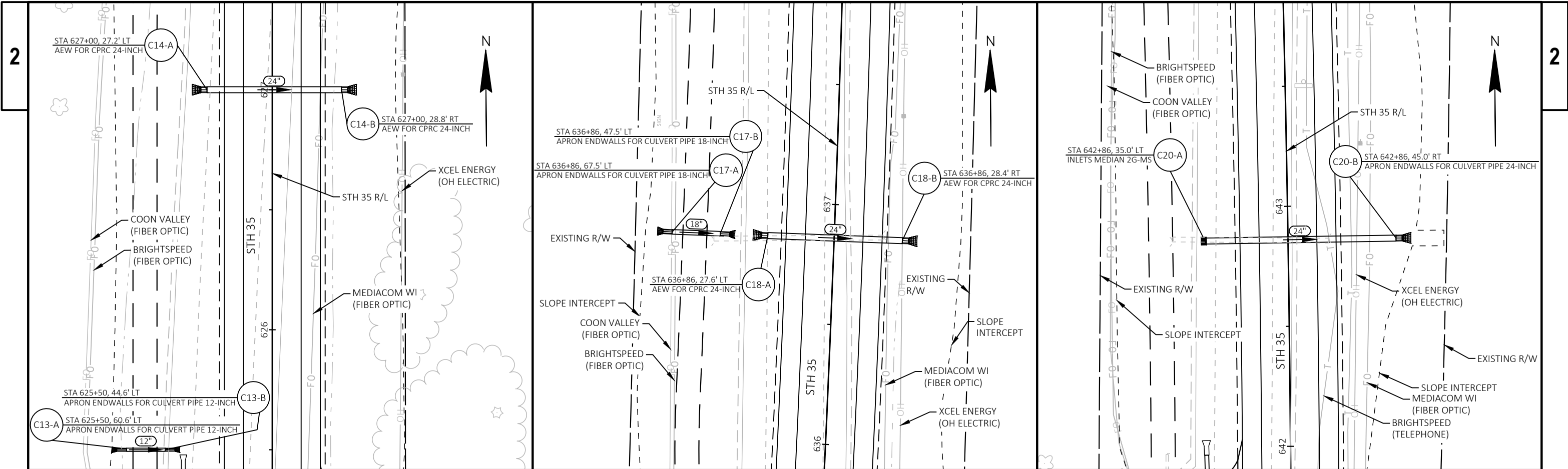


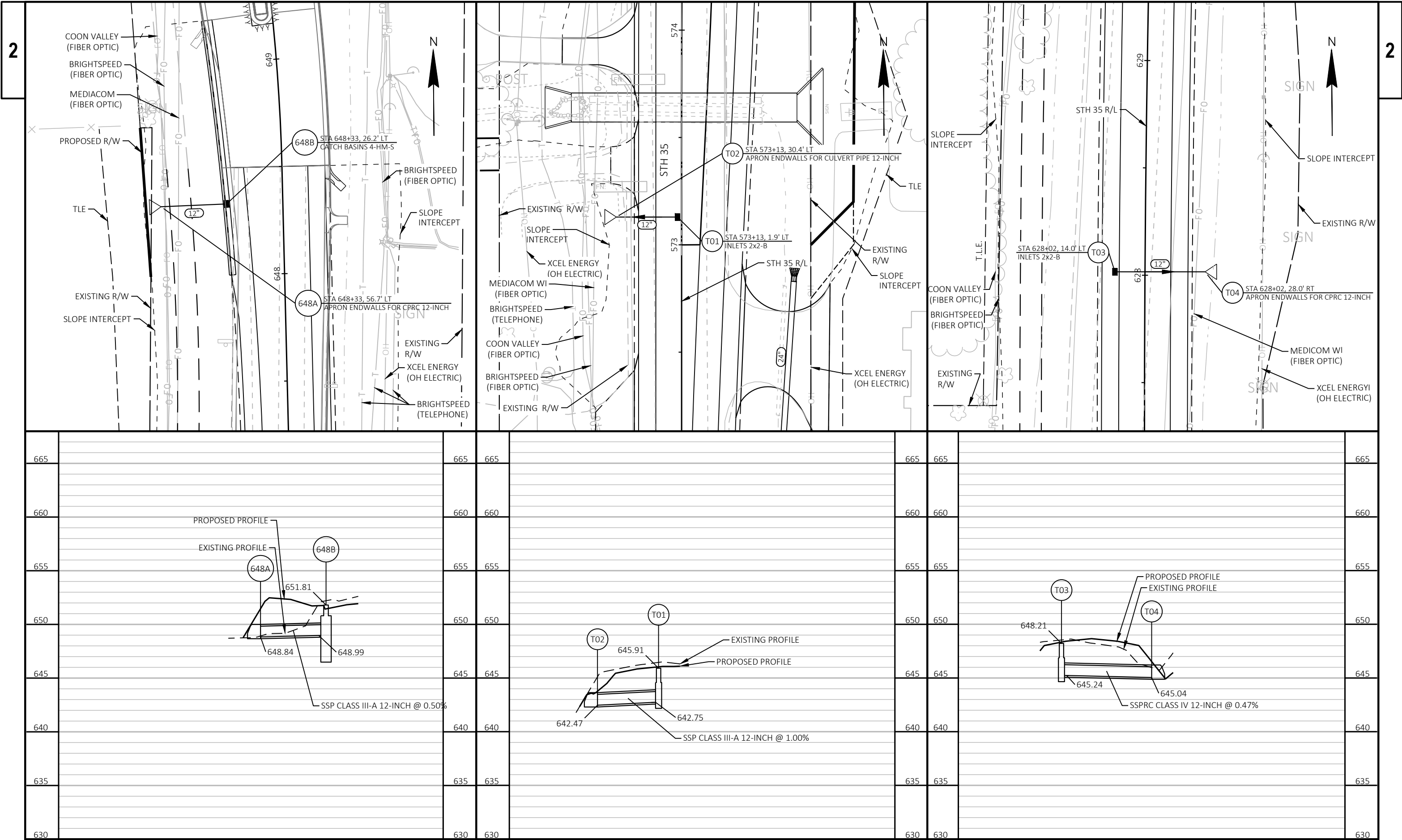






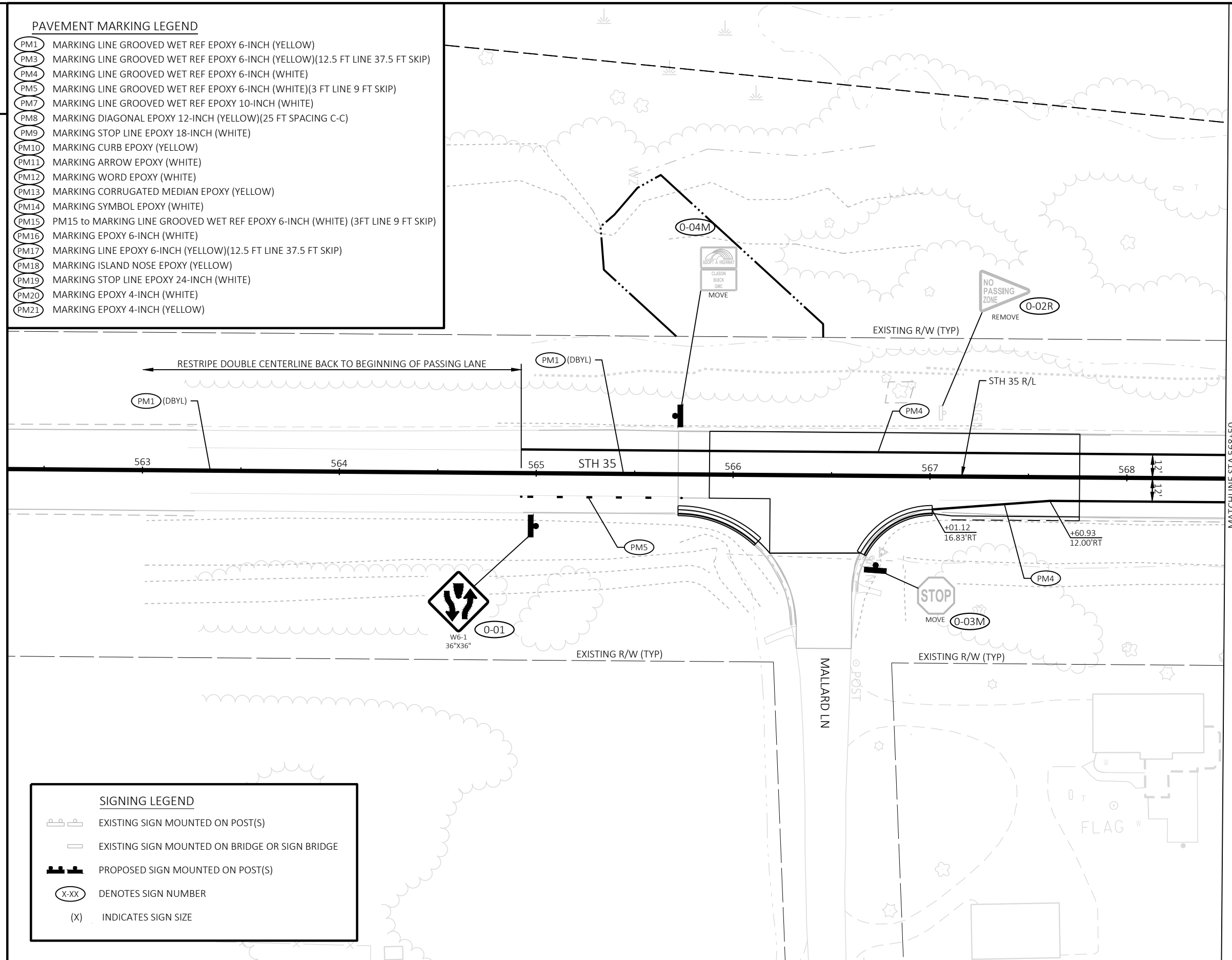






PAVEMENT MARKING LEGEND

PM1	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)
PM3	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)(12.5 FT LINE 37.5 FT SKIP)
PM4	MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE)
PM5	MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE)(3 FT LINE 9 FT SKIP)
PM7	MARKING LINE GROOVED WET REF EPOXY 10-INCH (WHITE)
PM8	MARKING DIAGONAL EPOXY 12-INCH (YELLOW)(25 FT SPACING C-C)
PM9	MARKING STOP LINE EPOXY 18-INCH (WHITE)
PM10	MARKING CURB EPOXY (YELLOW)
PM11	MARKING ARROW EPOXY (WHITE)
PM12	MARKING WORD EPOXY (WHITE)
PM13	MARKING CORRUGATED MEDIAN EPOXY (YELLOW)
PM14	MARKING SYMBOL EPOXY (WHITE)
PM15	PM15 to MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE) (3FT LINE 9 FT SKIP)
PM16	MARKING EPOXY 6-INCH (WHITE)
PM17	MARKING LINE EPOXY 6-INCH (YELLOW)(12.5 FT LINE 37.5 FT SKIP)
PM18	MARKING ISLAND NOSE EPOXY (YELLOW)
PM19	MARKING STOP LINE EPOXY 24-INCH (WHITE)
PM20	MARKING EPOXY 4-INCH (WHITE)
PM21	MARKING EPOXY 4-INCH (YELLOW)



SIGNING LEGEND

	EXISTING SIGN MOUNTED ON POST(S)
	EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
	PROPOSED SIGN MOUNTED ON POST(S)
	DENOTES SIGN NUMBER
	INDICATES SIGN SIZE

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

SIGNING & PAVEMENT MARKING

SHEET

54

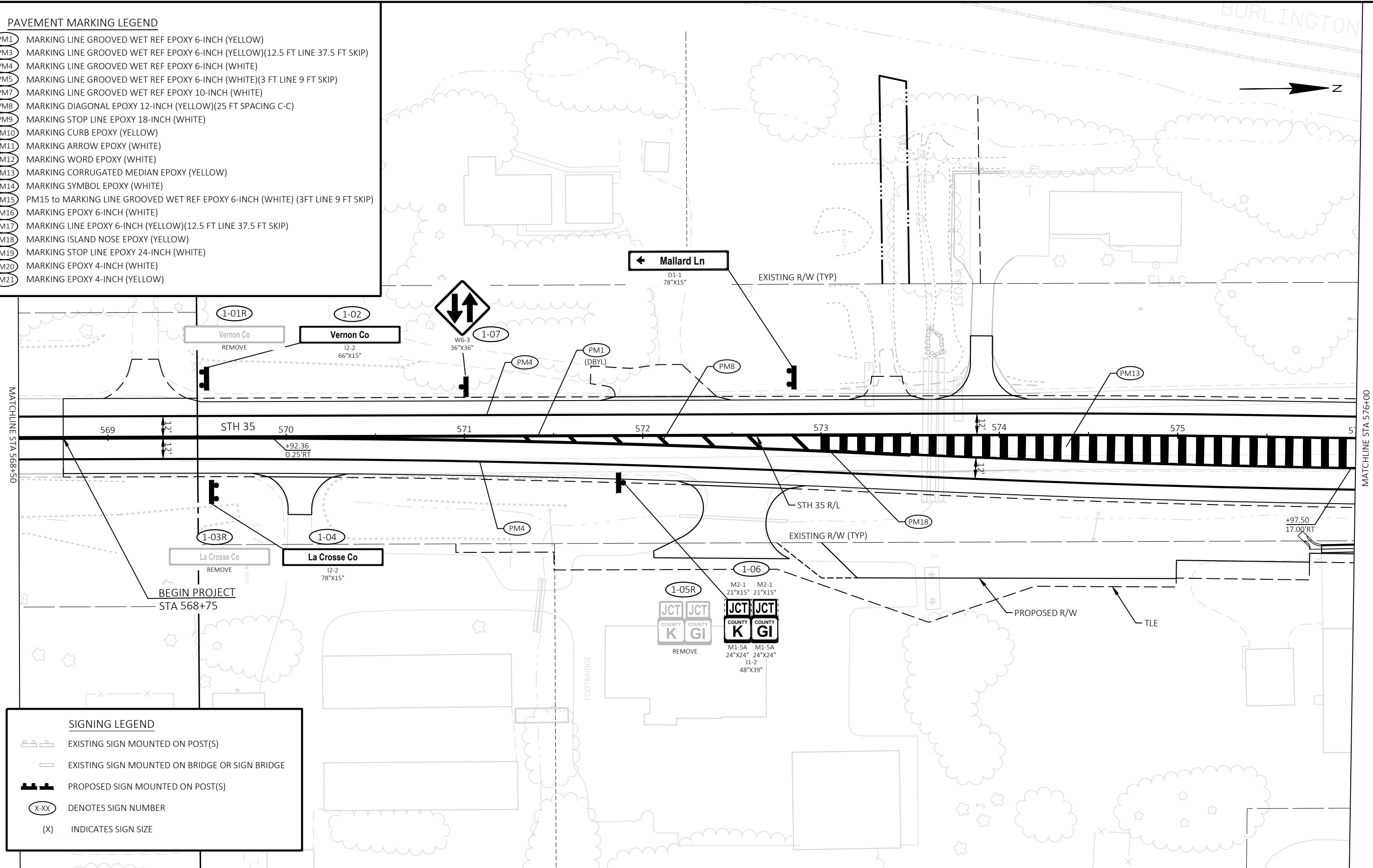
E

2

PAVEMENT MARKING LEGEND	
M1	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)
M3	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)(12.5 FT LINE 37.5 FT SKIP)
M4	MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE)
M5	MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE)(3 FT LINE 9 FT SKIP)
M7	MARKING LINE GROOVED WET REF EPOXY 10-INCH (WHITE)
M8	MARKING DIAGONAL EPOXY 12-INCH (YELLOW)(25 FT SPACING C-C)
M9	MARKING STOP LINE EPOXY 18-INCH (WHITE)
M10	MARKING CURB EPOXY (YELLOW)
M11	MARKING ARROW EPOXY (WHITE)
M12	MARKING WORD EPOXY (WHITE)
M13	MARKING CORRUGATED MEDIAN EPOXY (YELLOW)
M14	MARKING SYMBOL EPOXY (WHITE)
M15	PM15 to MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE) (3FT LINE 9 FT SKIP)
M16	MARKING EPOXY 6-INCH (WHITE)
M17	MARKING LINE EPOXY 6-INCH (YELLOW)(12.5 FT LINE 37.5 FT SKIP)
M18	MARKING ISLAND NOSE EPOXY (YELLOW)
M19	MARKING STOP LINE EPOXY 24-INCH (WHITE)
M20	MARKING EPOXY 4-INCH (WHITE)
M21	MARKING EPOXY 4-INCH (YELLOW)

- | PAVEMENT MARKING LEGEND | |
|-------------------------|--|
| M1 | MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW) |
| M3 | MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)(12.5 FT LINE 37.5 FT SKIP) |
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| M8 | MARKING DIAGONAL EPOXY 12-INCH (YELLOW)(25 FT SPACING C-C) |
| M9 | MARKING STOP LINE EPOXY 18-INCH (WHITE) |
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| M21 | MARKING EPOXY 4-INCH (YELLOW) |

2



PROJECT NO:	5163-07-72
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HWY: STH 35

COUNTY: LA CROSSE/VERNON

SIGNING & PAVEMENT MARKING

SHEET	55	E
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FILE NAME : O:\PDS\C3D\51630702\SHEETSPLAN\023201_PS.DWG
LAYOUT NAME - 01

PLOT DATE : 7/1/2025 4:30 PM

PLOT BY : ED OCHS

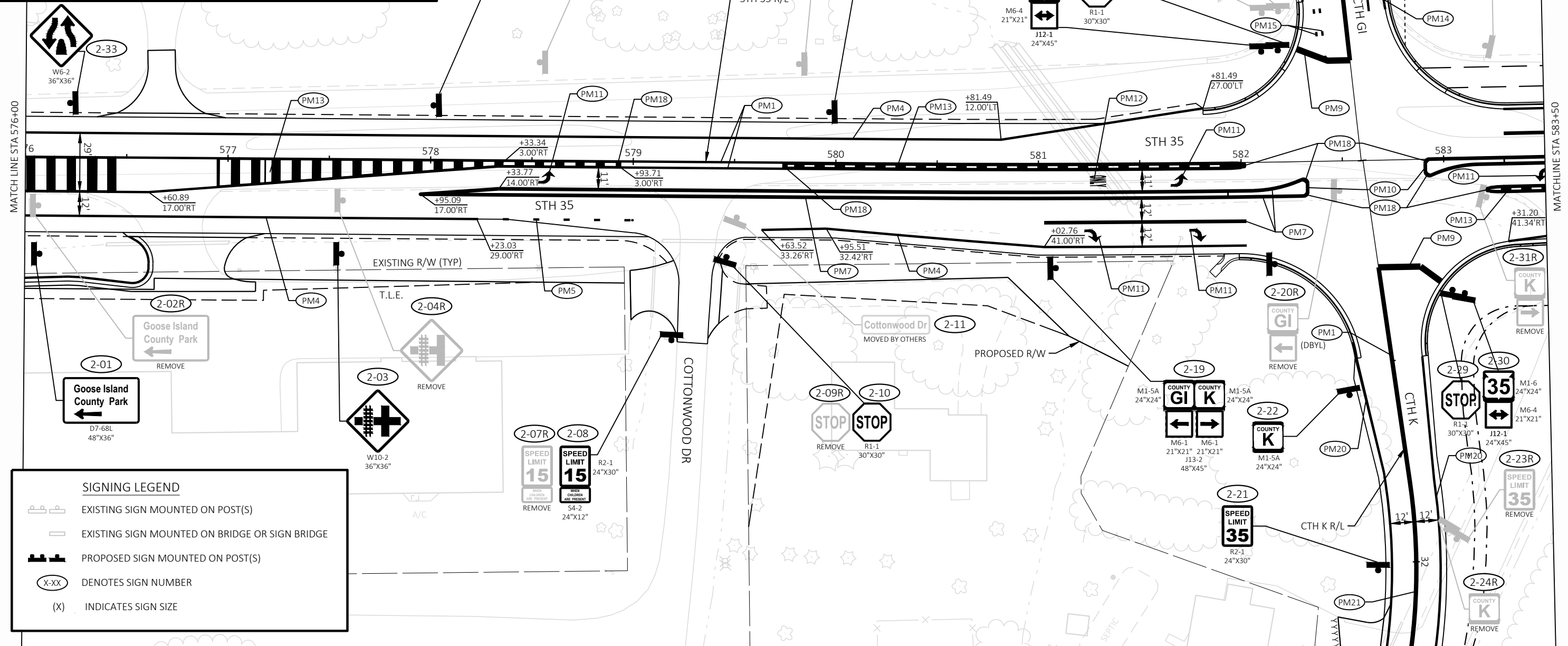
PLOT NAME :

PLOT SCALE : 1 IN:50 FT

WISDOT/CADDS SHEET 42

PAVEMENT MARKING LEGEND

- PM1 MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)
- PM3 MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)(12.5 FT LINE 37.5 FT SKIP)
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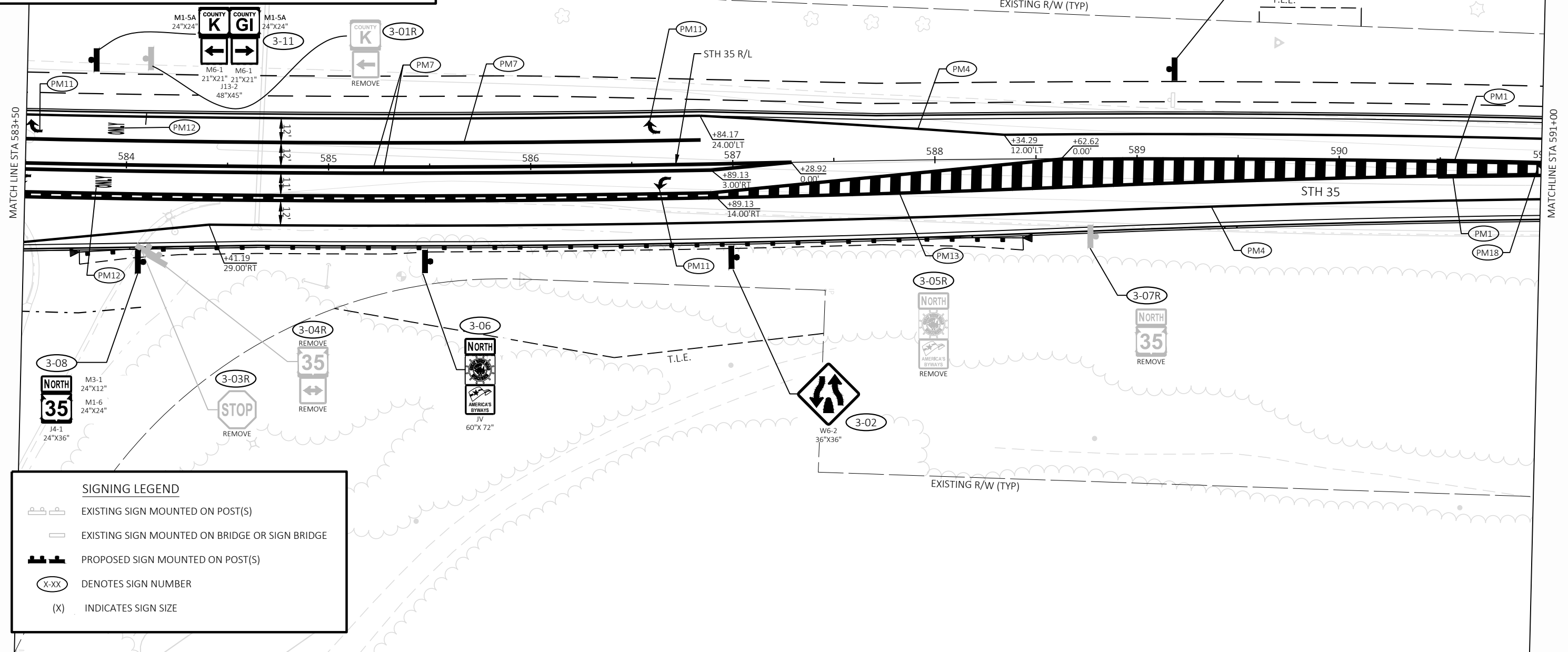


SIGNING LEGEND

- EXISTING SIGN MOUNTED ON POST(S)
- EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
- PROPOSED SIGN MOUNTED ON POST(S)
- XX DENOTES SIGN NUMBER
- (X) INDICATES SIGN SIZE

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PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

SIGNING & PAVEMENT MARKING

SHEET

57

E

FILE NAME : O:\PDS\VC3D\51630702\SHEETPLAN\023201_PS.DWG
LAYOUT NAME - 03

PLOT DATE : 7/1/2025 4:31 PM

PLOT BY : ED OCHS

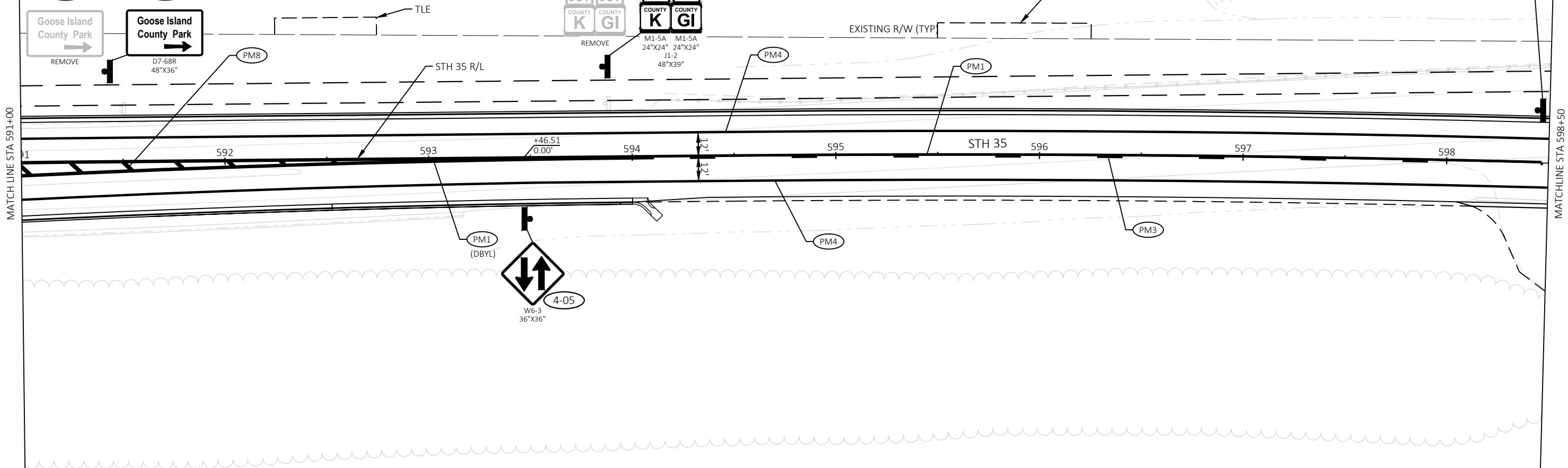
PLOT NAME :

PLOT SCALE : 1 IN:50 FT

WISDOT/CADDs SHEET 42

PAVEMENT MARKING LEGEND

PM1	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)
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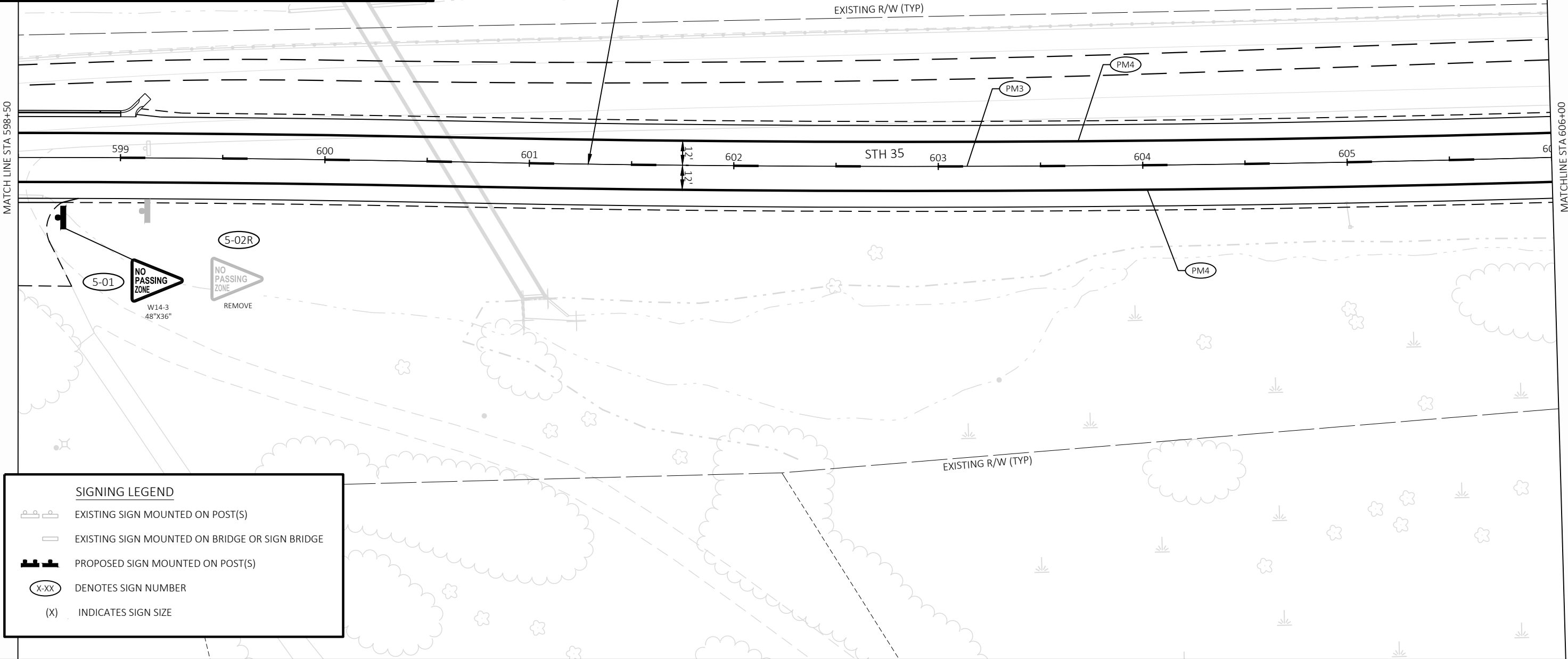


SIGNING LEGEND

	EXISTING SIGN MOUNTED ON POST(S)
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	PROPOSED SIGN MOUNTED ON POST(S)
	DENOTES SIGN NUMBER
	INDICATES SIGN SIZE

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SIGNING LEGEND

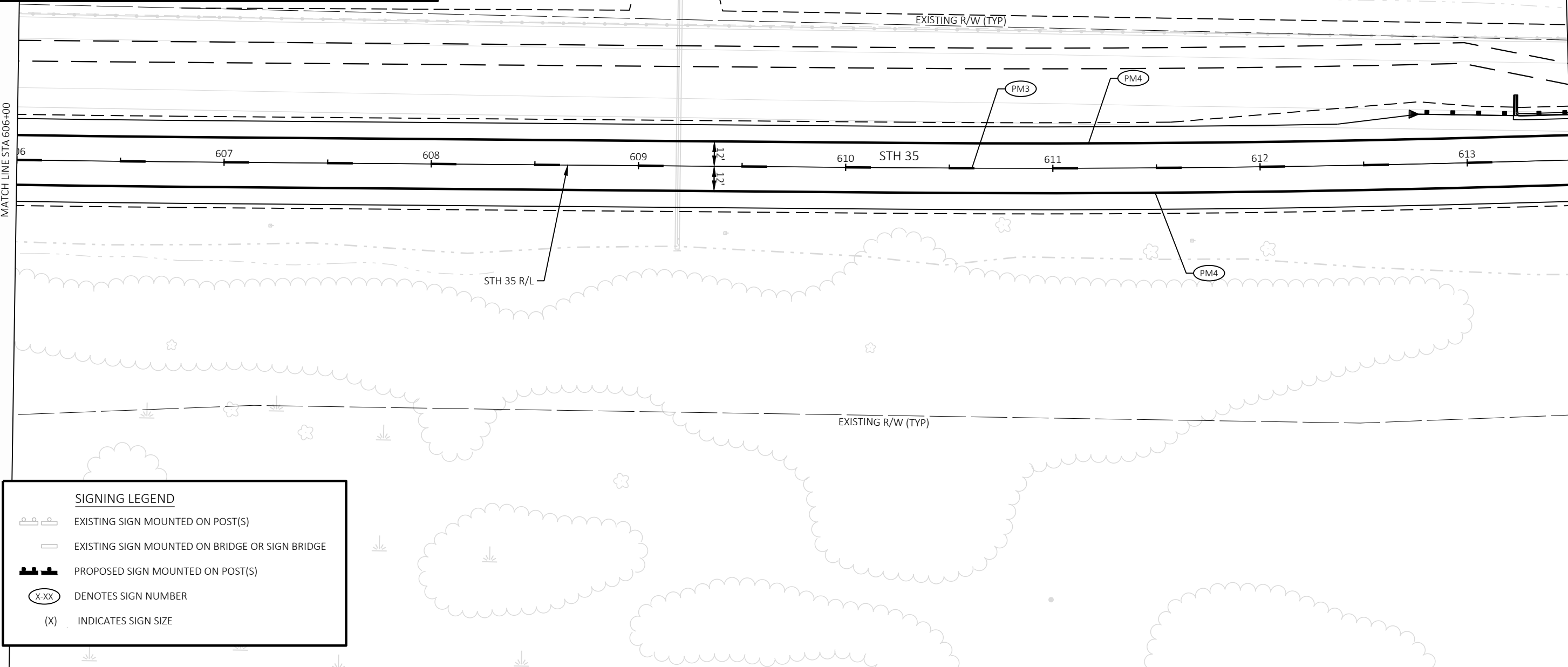
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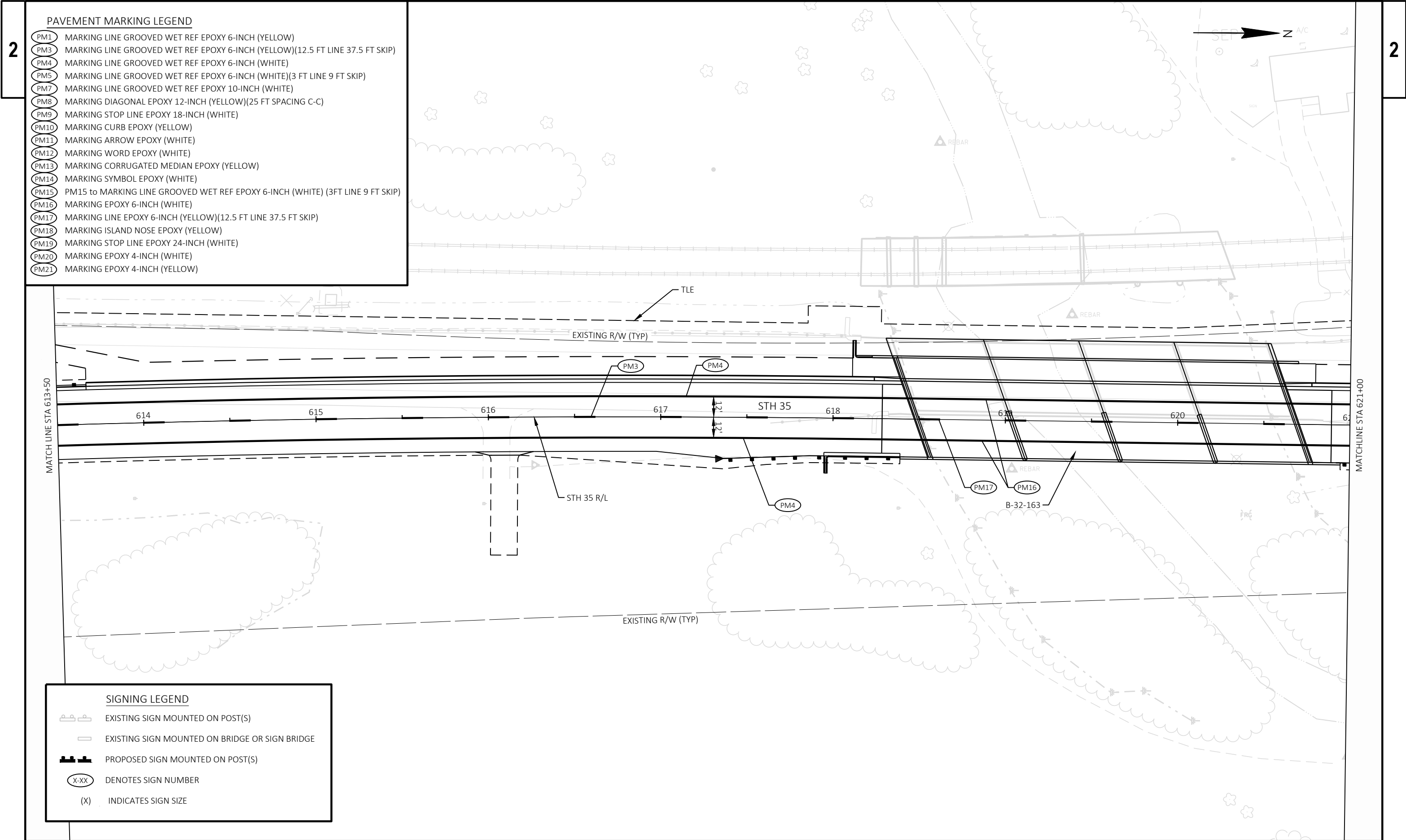
MATCH LINE STA 606+00

MATCHLINE STA 613+50



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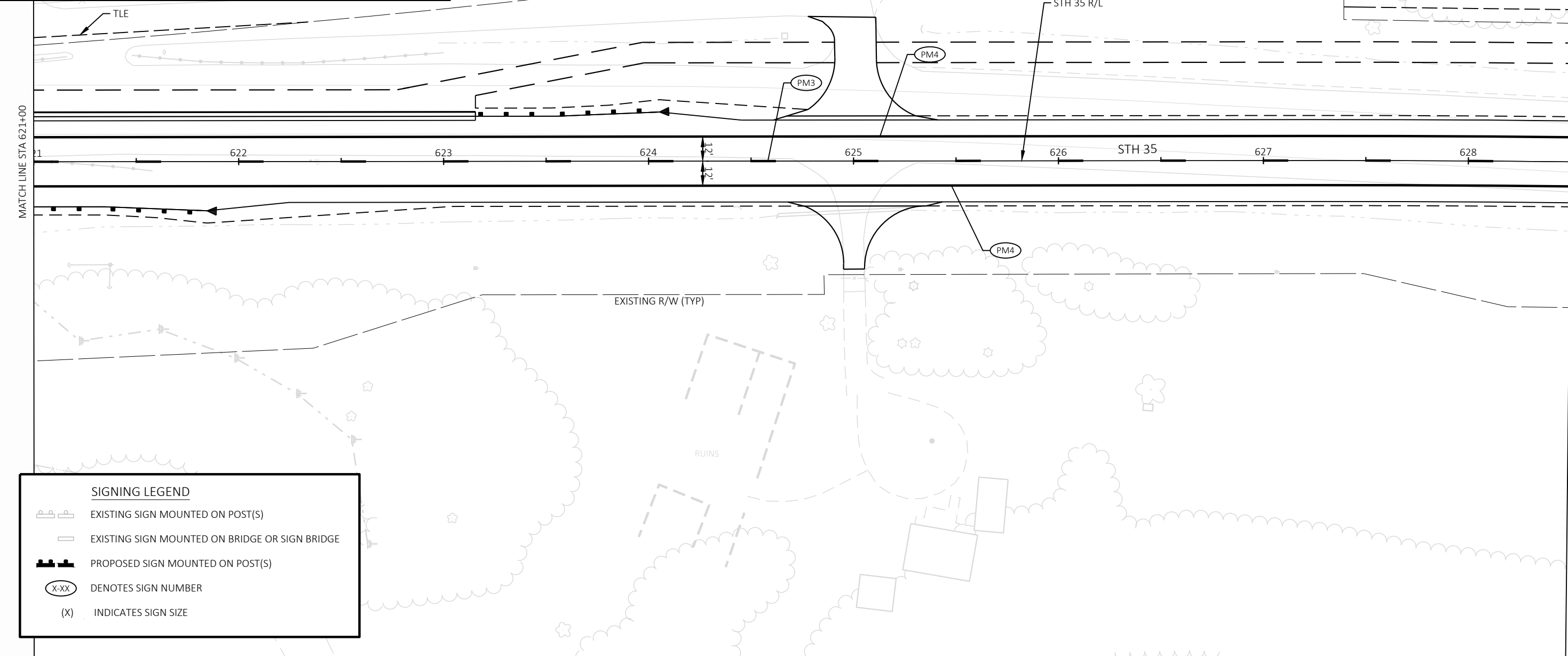


2

PAVEMENT MARKING LEGEND	
PM1	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)
PM3	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)(12.5 FT LINE 37.5 FT SKIP)
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- | PAVEMENT MARKING LEGEND | |
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2



SIGNING LEGEND

	EXISTING SIGN MOUNTED ON POST(S)
	EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
	PROPOSED SIGN MOUNTED ON POST(S)
	DENOTES SIGN NUMBER
(X)	INDICATES SIGN SIZE

- ### SIGNING LEGEND
- | | |
|---|--|
|  | EXISTING SIGN MOUNTED ON POST(S) |
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PROJECT NO:	5163-07-72
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HWY: STH 35

COUNTY: LA CROSSE/VERNON

SIGNING & PAVEMENT MARKING

SHEET	62
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E

FILE NAME : O:\PDS\C3D\51630702\SHEETSPLAN\023201_PS.DWG
LAYOUT NAME - 08

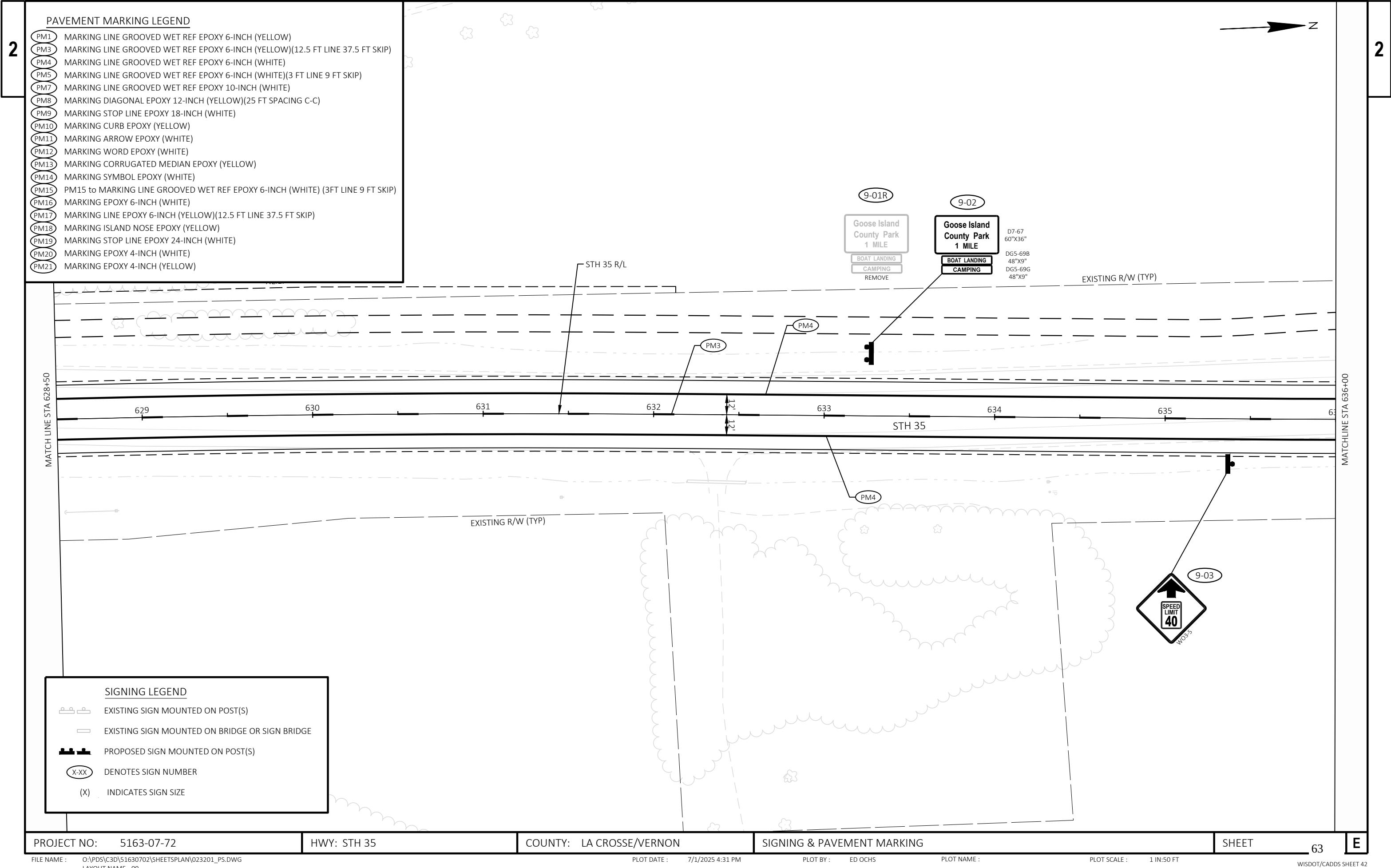
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PLOT BY : ED OCHS

PLOT NAME :

PLOT SCALE : 1 IN:50 FT

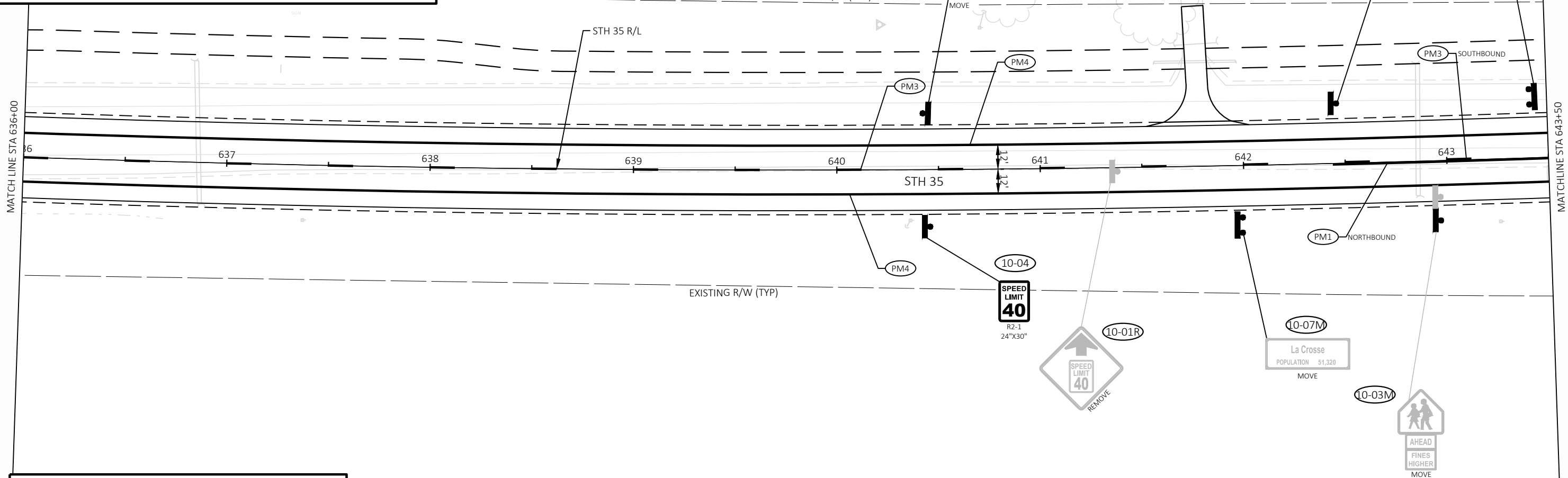
WISDOT/CADDS SHEET 42



PAVEMENT MARKING LEGEND

PM1	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)
PM3	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)(12.5 FT LINE 37.5 FT SKIP)
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PM21	MARKING EPOXY 4-INCH (YELLOW)

MATCH LINE STA 636+00



MATCHLINE STA 643+50

SIGNING LEGEND

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	DENOTES SIGN NUMBER
	INDICATES SIGN SIZE

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

SIGNING & PAVEMENT MARKING

SHEET

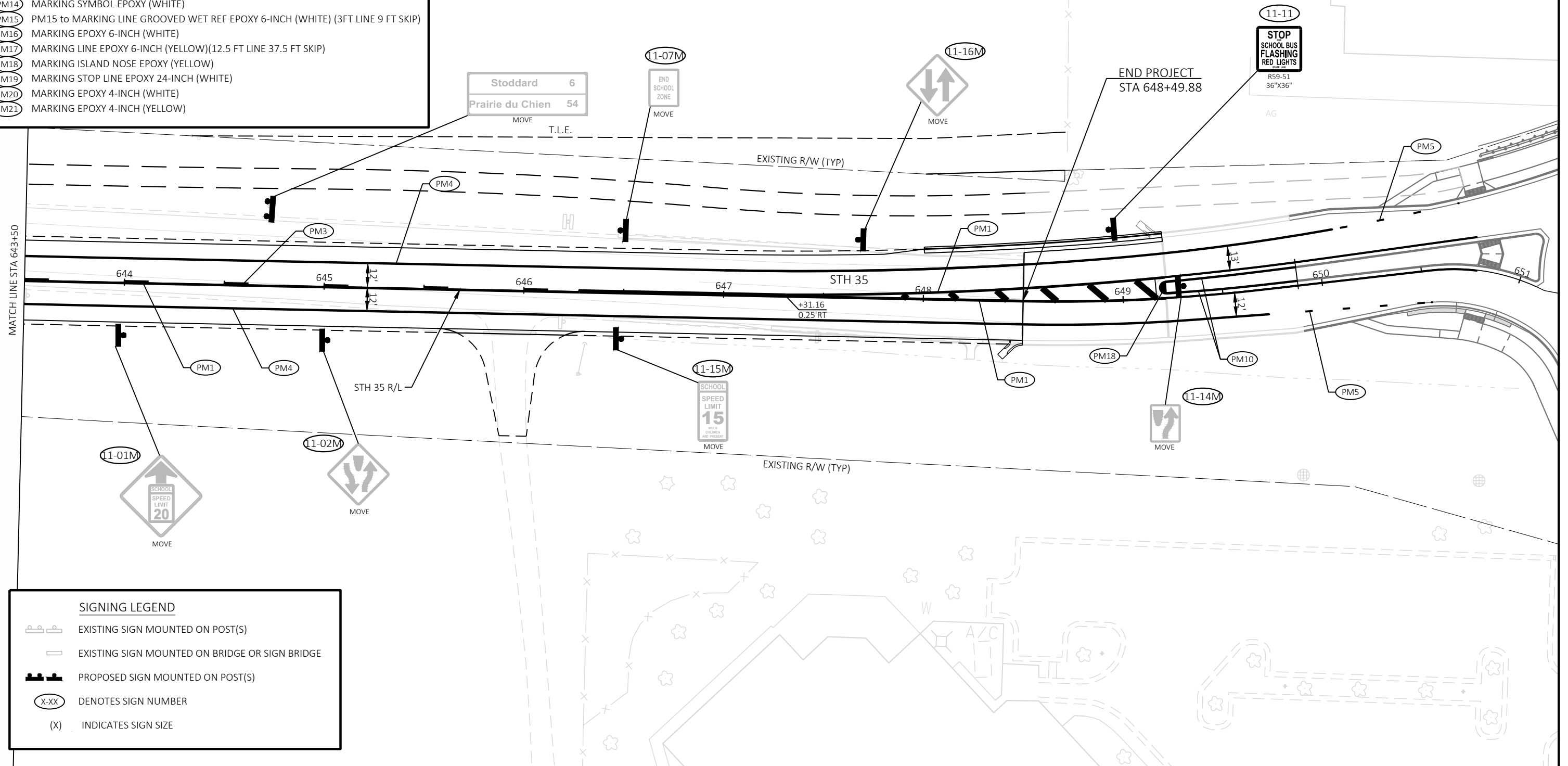
64

E

PAVEMENT MARKING LEGEND

PM1	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)
PM3	MARKING LINE GROOVED WET REF EPOXY 6-INCH (YELLOW)(12.5 FT LINE 37.5 FT SKIP)
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MATCH LINE STA 643+50



SIGNING LEGEND

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PROJECT NO: 5163-07-72

HWY: STH 35

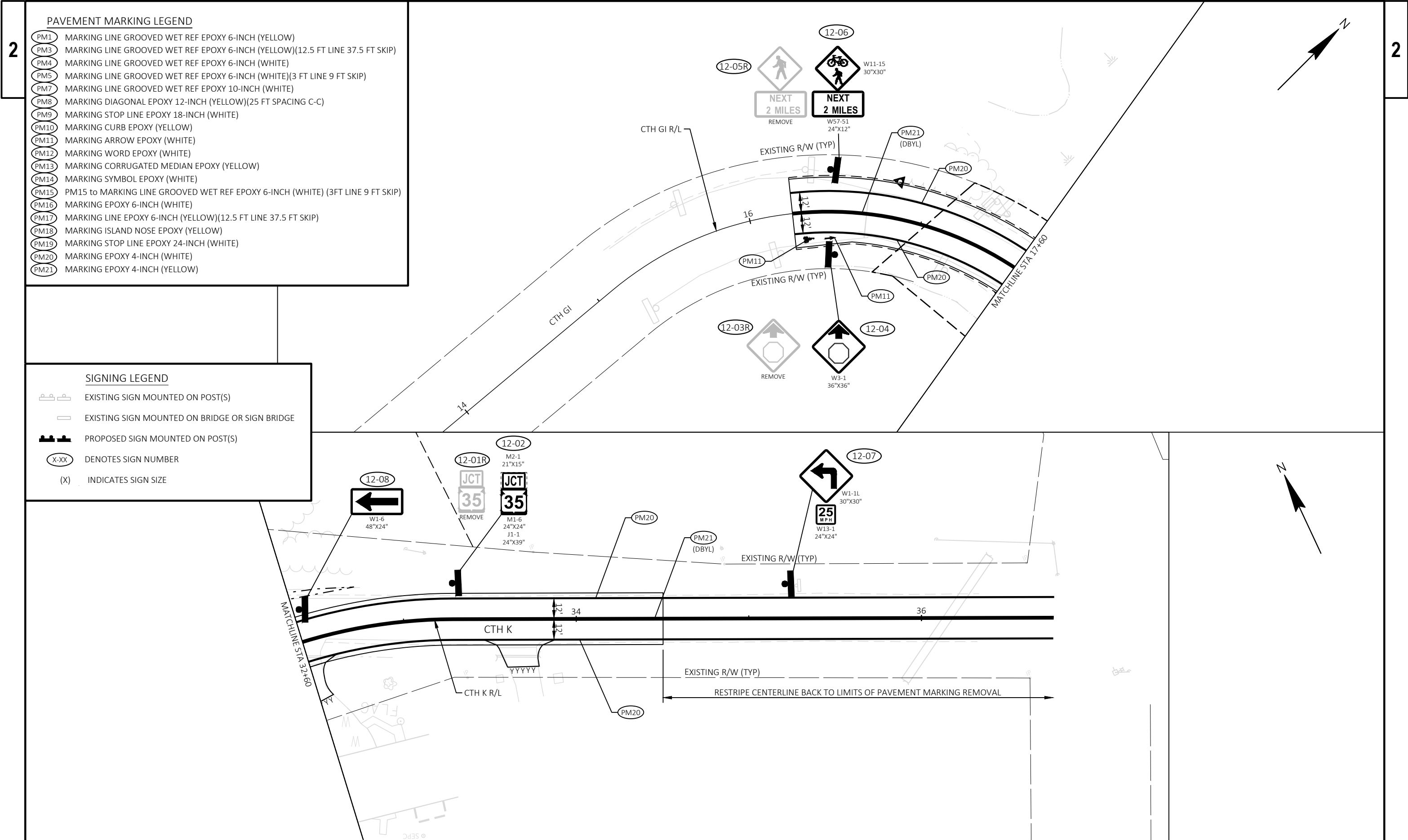
COUNTY: LA CROSSE/VERNON

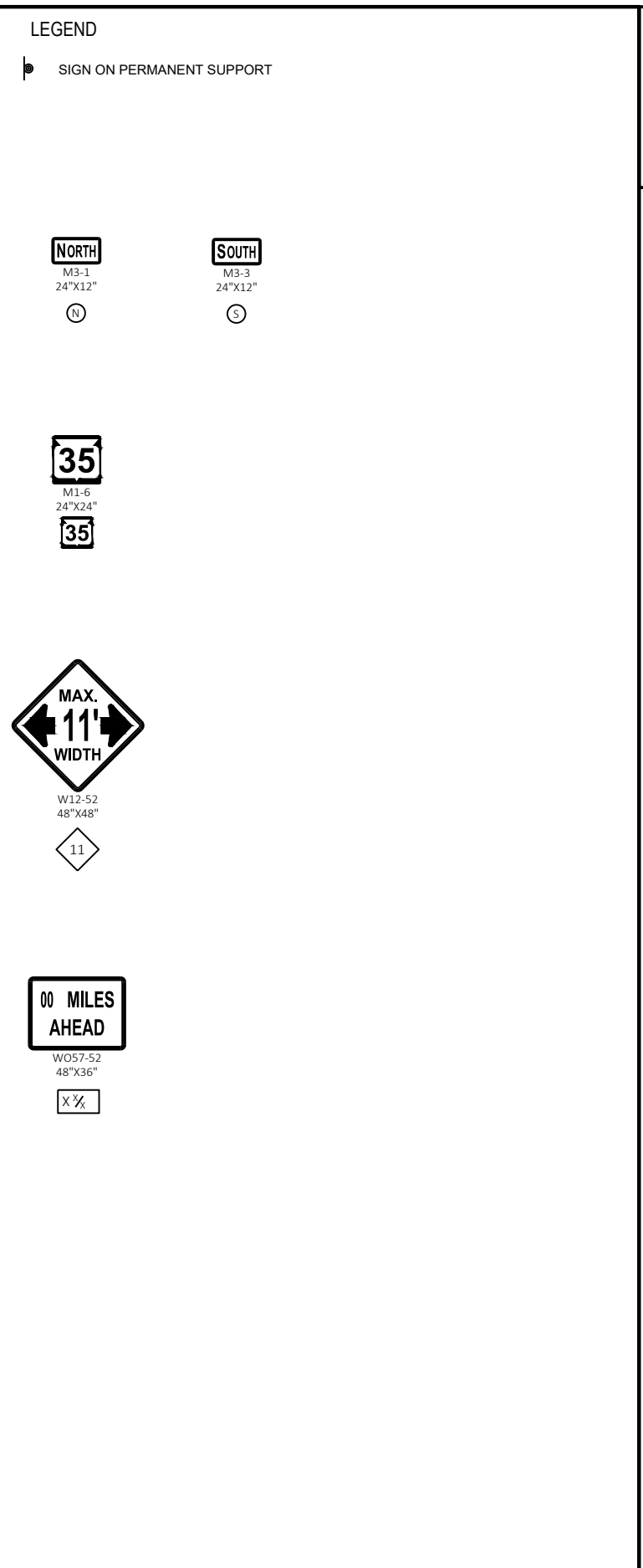
SIGNING & PAVEMENT MARKING

SHEET

65

E





TRAFFIC CONTROL LEGEND

	TYPE III BARRICADE		WORK AREA
	TYPE III BARRICADE WTH ATTACHED SIGN		WORK AREA TEMP PAVEMENT (NEW FULL DEPTH TEMP PAVEMENT) (4-INCH ASPHALTIC SURFACE TEMP OVER 8 INCHES BAD DENSE 1 1/4-INCH)
	TRAFFIC CONTROL DRUM		WORK AREA TEMP PAVEMENT (EXISTING SHOULDER IMPROVEMENT) (4-INCH ASPHALTIC SURFACE TEMP OVER 2 INCHES BAD DENSE 1 1/4-INCH)
	TRAFFIC CONTROL DRUM WITH TYPE C STEADY BURN LIGHT		TEMPORARY PAVEMENT FROM PREVIOUS STAGE
	SIGN ON PERMANENT SUPPORT		TRAILER MOUNTED TRAFFIC SIGNAL
	SIGN ON TEMPORARY SUPPORT		FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF
	TRAFFIC CONTROL CONES 42-INCH		REMOVING PAVEMENT MARKING
	FLEXIBLE TUBULAR MARKER POST		FLAGS, 16" X 16" MIN. (ORANGE)
	CONCRETE BARRIER TEMPORARY PRECAST		
	CRASH CUSHION TEMPORARY		
	DIRECTION OF TRAFFIC		
	PORTABLE CHANGEABLE MESSAGE BOARD		

PAVEMENT MARKING LEGEND

	TEMPORARY MARKING LINE PAINT 4-INCH (WHITE)
	TEMPORARY MARKING LINE PAINT 4-INCH (YELLOW)
	TEMPORARY MARKING LINE PAINT 4-INCH (DOUBLE YELLOW)
	TEMPORARY MARKING LINE REMOVABLE TAPE 6-INCH (WHITE)
	TEMPORARY MARKING LINE REMOVABLE TAPE 6-INCH (YELLOW)
	TEMPORARY MARKING LINE REMOVABLE TAPE 6-INCH (DOUBLE YELLOW)
	TEMPORARY MARKING LINE PAINT 6-INCH (WHITE)
	TEMPORARY MARKING LINE PAINT 6-INCH (DOUBLE YELLOW)
	TEMPORARY MARKING LINE PAINT 6-INCH (WHITE) (3' SKIP)
	TEMPORARY MARKING LINE PAINT 6-INCH (YELLOW) (3' SKIP)
	TEMPORARY MARKING LINE PAINT 10-INCH (WHITE) (3' SKIP)
	TEMPORARY MARKING LINE PAINT 10-INCH (WHITE)
	TEMPORARY MARKING STOP LINE PAINT 18-INCH (WHITE)

TEMPORARY DRAINAGE LEGEND

	SEAL INLET GRATE - ALLOW WATER TO BYPASS TO NEXT INLET (INCIDENTAL TO INLET OR CATCH BASIN BID ITEM)
	INSTALL TEMPORARY COVER PLATE
	INSTALL TEMPORARY PIPE CONNECTION
	TEMPORARY PIPE SEAL (INCIDENTAL TO PIPE REMOVAL OR PIPE BID ITEM)
	ADJUST STRUCTURE COVER TO FINAL SURFACE ELEVATION (PAID AS ADJUSTING MANHOLE COVER)

TRAFFIC CONTROL GENERAL NOTES:

ALL TRAFFIC CONTROL SIGNS AND DEVICES AND THEIR LOCATION SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD), THE PLANS, SPECIFICATIONS, CONTRACT AND APPLICABLE STANDARD DETAIL DRAWINGS.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS INAPPROPRIATE TO THE WORKZONE, INCLUDING PRE-EXISTING SIGNING, SHALL BE COVERED, REMOVED, OR ALTERED AS SPECIFIED IN THE PLANS AND/OR SPECIALS PROVISIONS OR AS DIRECTED BY THE ENGINEER.

ALL EXISTING CONFLICTING PAVEMENT MARKING SHALL BE REMOVED.

SHEETING OR SHORING REQUIRED FOR STORM SEWER CONSTRUCTION SHOWN ON THE STAGING PLANS IS FOR INFORMATION ONLY. CONTRACTOR SHALL DETERMINE SHORING SYSTEM LOCATIONS AND NEEDS. SHEETING OR SHORING REQUIRED FOR STORM SEWER CONSTRUCTION IS INCIDENTAL TO THE STORM SEWER BID ITEMS.

GENERAL TRAFFIC CONTROL REQUIREMENTS:

MINIMUM LANE WIDTH REQUIRED ON STH 35 IS 11'. MINIMUM LANE WIDTH REQUIRED ON CTH GI AND CTH K IS 10'.

USE TEMPORARY MARKING LINE REMOVABLE TAPE X-INCH ON FINISHED PAVEMENT SURFACES THAT WILL REMAIN.

ALIGNMENT NOTES:

STH 35 EX	= EXISTING STH 35 (STAGES 1 & 2)
STH 35	= PROPOSED STH 35 (STAGES 3 TO 5)
CTH K EX	=EXISTING CTH K (STAGES 1 TO 3A)
CTH K	=PROPOSED CTH K (STAGES 3B TO 5)

TRAFFIC CONTROL NOTES

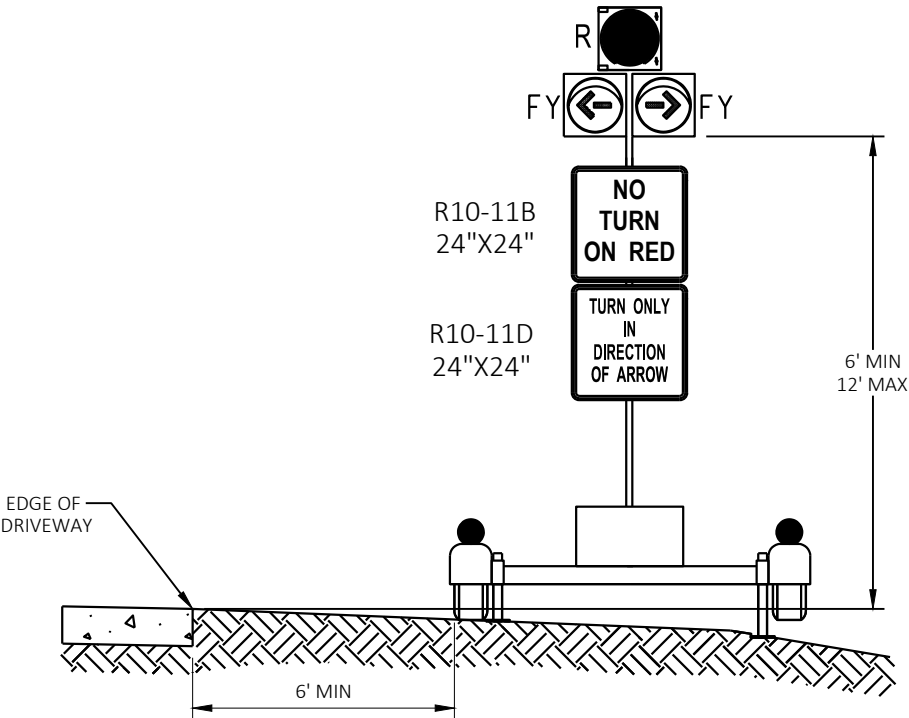
DRIVEWAY ASSISTANCE DEVICE SHALL BE CONTROLLED BY THE TEMPORARY TRAFFIC SIGNAL CONTROLLER VIA WIRELESS OR HARDWIRED INTERCONNECT.

DURING TRAFFIC SIGNAL EMERGENCY FLASH, THE DRIVEWAY ASSISTANCE DEVICE SHALL FLASH RED.

CONTRACTOR SHALL CONDUCT AN EDUCATION SESSION WITH PROPERTY OWNERS WITHIN 7 DAYS PRIOR TO IMPLEMENTING ALTERNATING OPERATION. THE CONTRACTOR SHALL HAVE A REPRESENTATIVE AT EACH DRIVEWAY FOR THE FIRST 12 HOURS OF OPERATION TO ANSWER ANY QUESTIONS OF PROPERTY OWNERS.

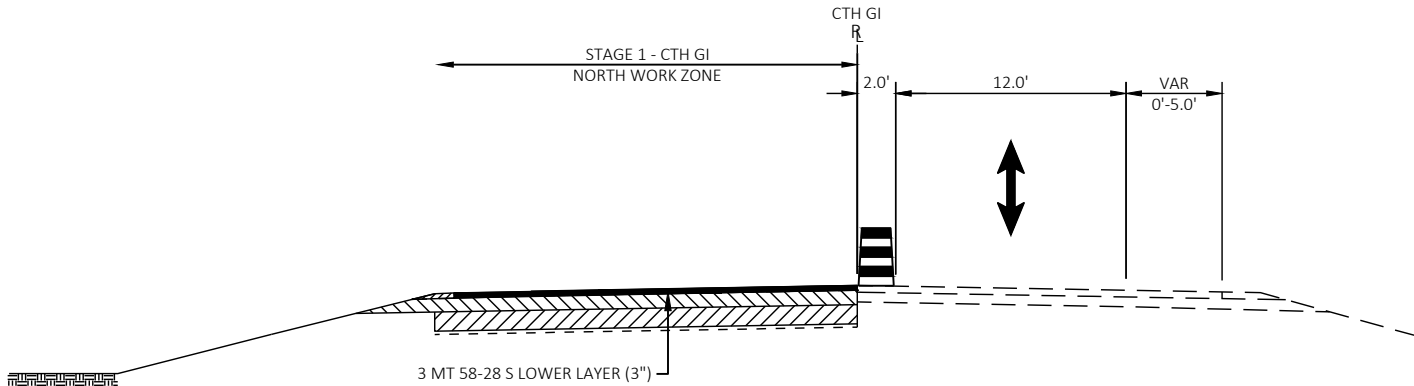
TEMPORARY TRAFFIC SIGNAL SHALL OPERATE PRE-TIMED UNLESS VEHICLE DETECTION IS PROVIDED AT EACH APPROACH AND DRIVEWAY.

EACH DRIVEWAY ASSISTANCE DEVICE MUST HAVE ONE SIGNAL HEAD CONSISTING OF THREE LED INDICATIONS AS FOLLOWS; ONE 12 IN. DIAMETER STEADY RED BALL INDICATION CENTERED OVER ONE 12 IN. DIAMETER YELLOW FLASHING LEFT ARROW AND ONE 12 IN. DIAMETER YELLOW FLASHING RIGHT ARROW.

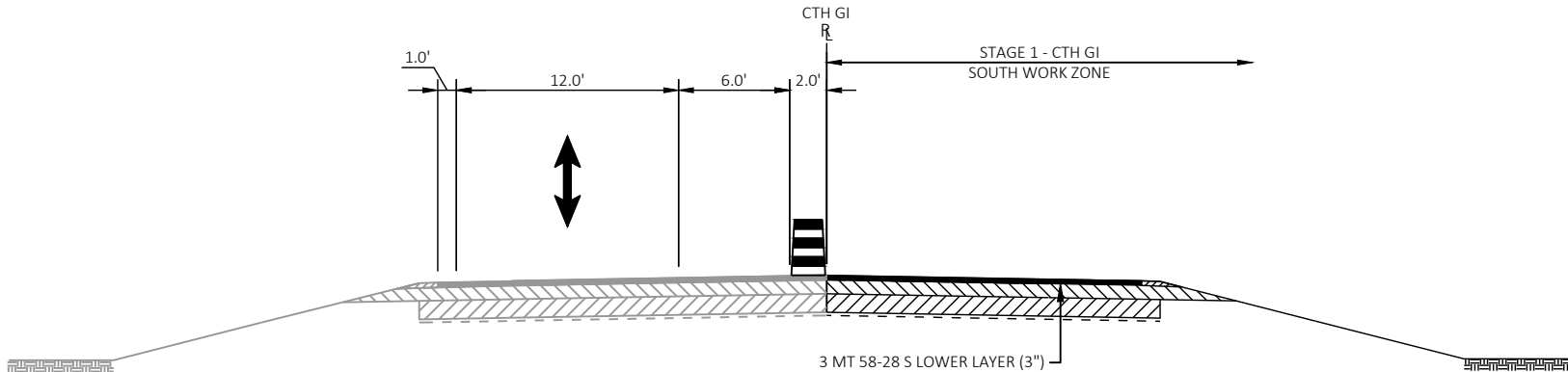


DRIVEWAY ASSISTANCE DEVICE THREE HEAD DEVICE
ELEVATION VIEW

NOTE:
SEE S.D.D. "TRAFFIC CONTROL, ONE LANE ROAD
WITH TEMPORARY SIGNALS" AND BRIDGE
TEMPORARY TRAFFIC SIGNAL INSTALLATION."

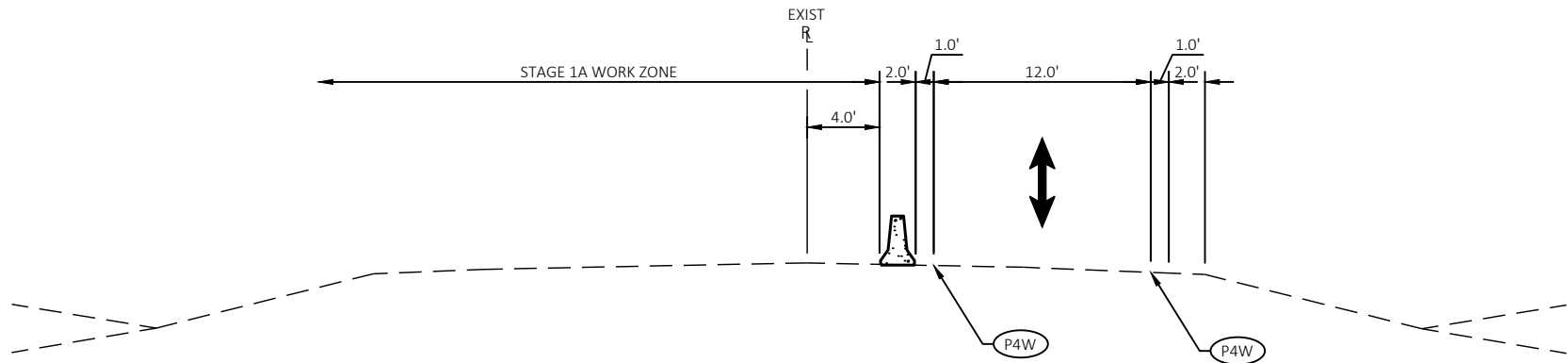


TYPICAL SECTION - STAGE 1 - CTH GI
NORTH HALF

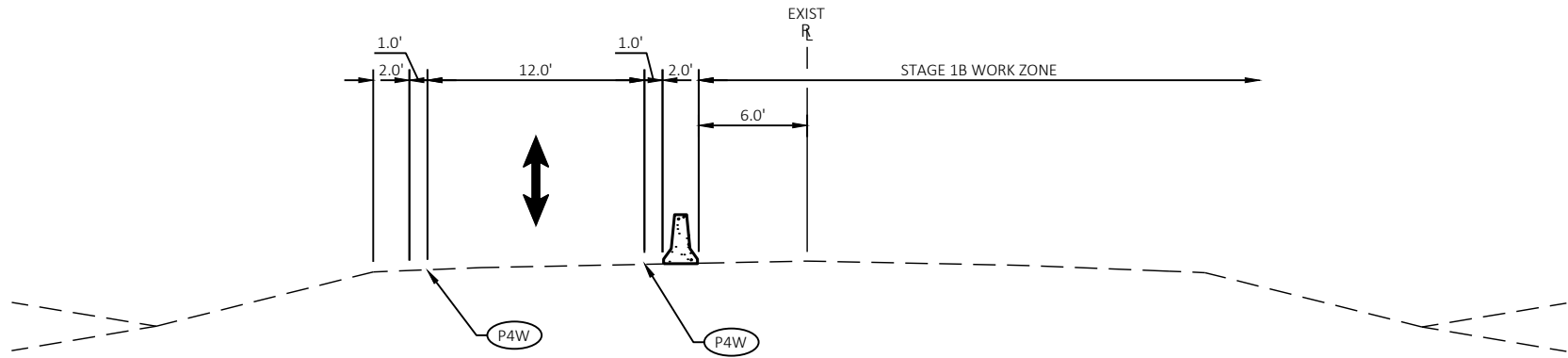


TYPICAL SECTION - STAGE 1 - CTH GI
SOUTH HALF

NOTE:
SEE S.D.D. "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS" AND BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION."

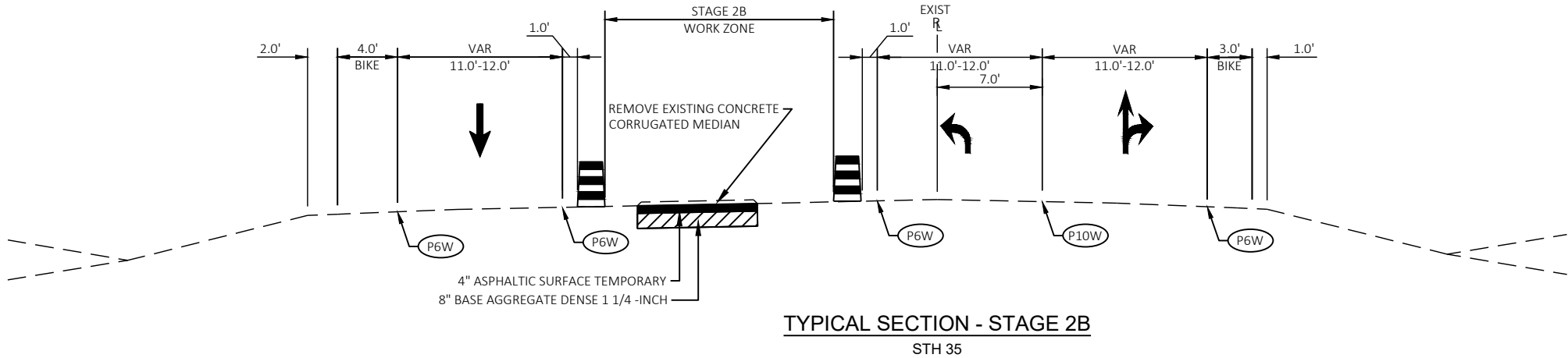
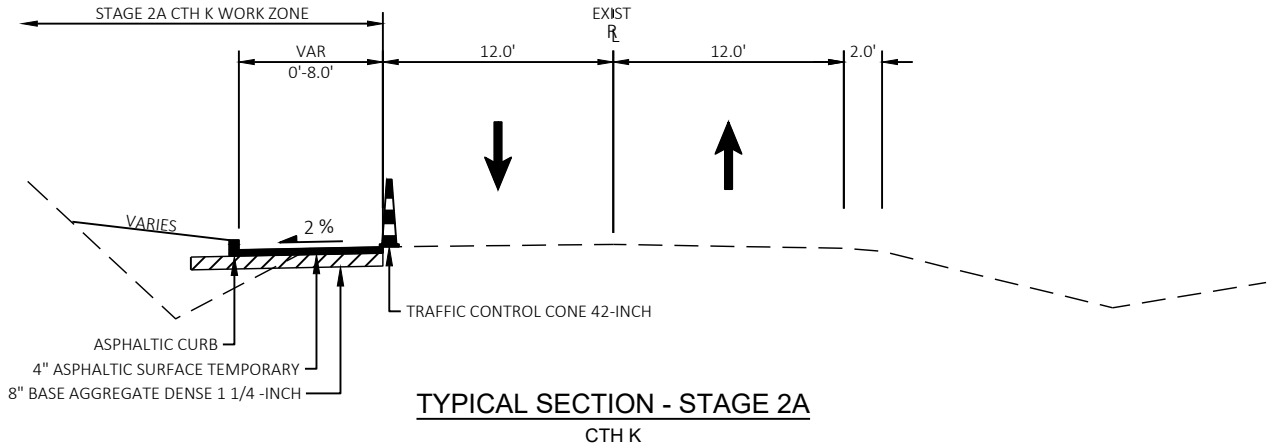
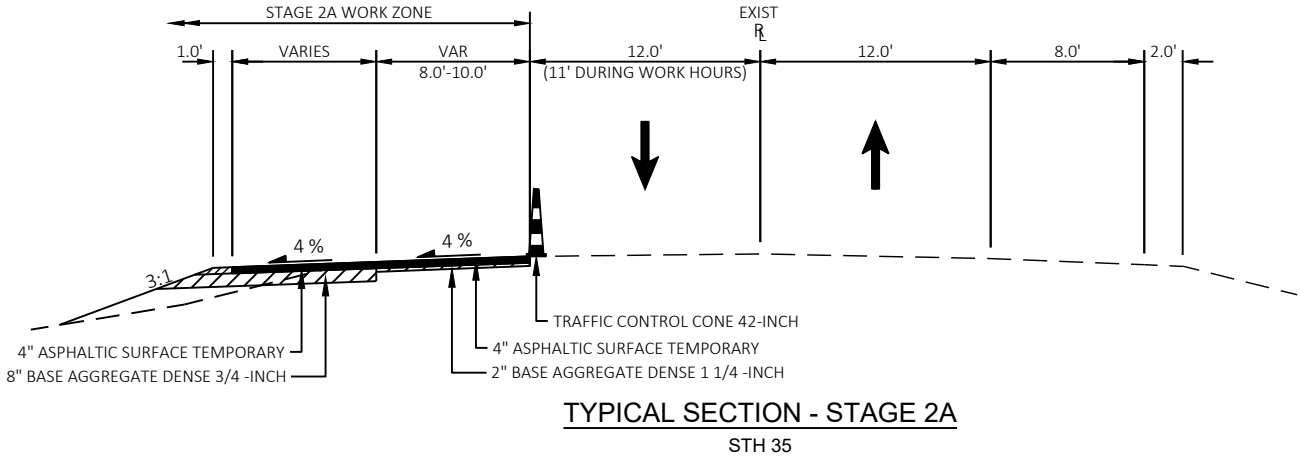


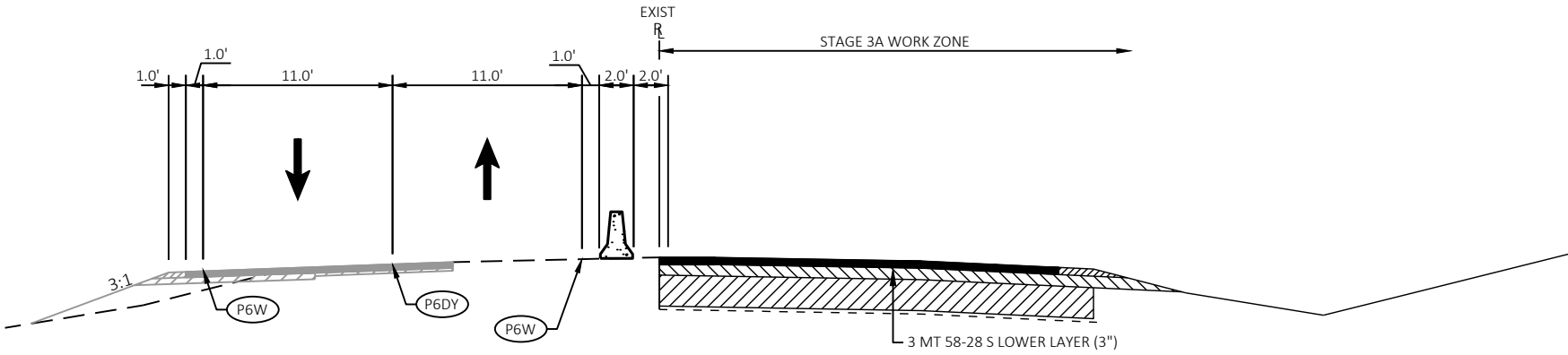
TYPICAL SECTION - STAGE 1A
STH 35
(BOX CULVERT CONSTRUCTION)
C-32-104



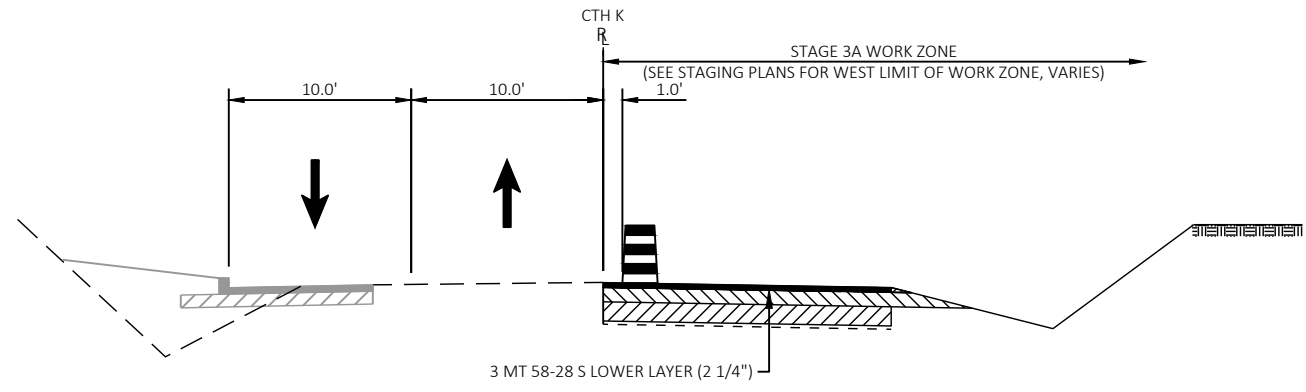
TYPICAL SECTION - STAGE 1B
STH 35
(BOX CULVERT CONSTRUCTION)
C-32-104

NOTE:
SEE S.D.D. "TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY," "TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION," AND "TRAFFIC CONTROL, LANE CLOSURE WITH AUTOMATED FLAGGER ASSISTANCE DEVICE."



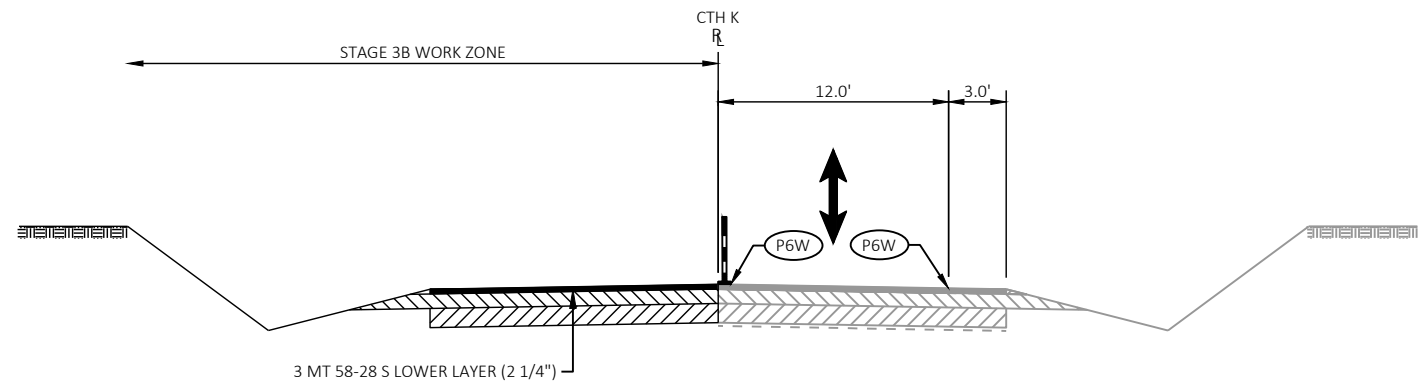


TYPICAL SECTION - STAGE 3A
STH 35

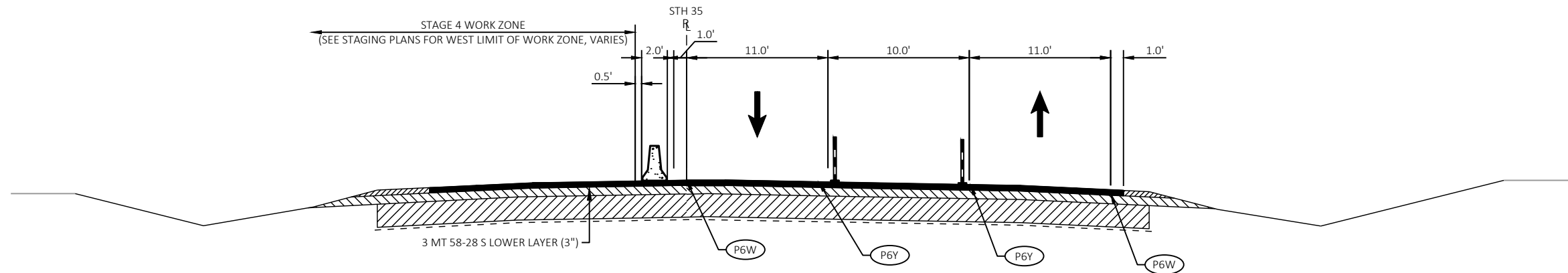


TYPICAL SECTION - STAGE 3A
CTH K

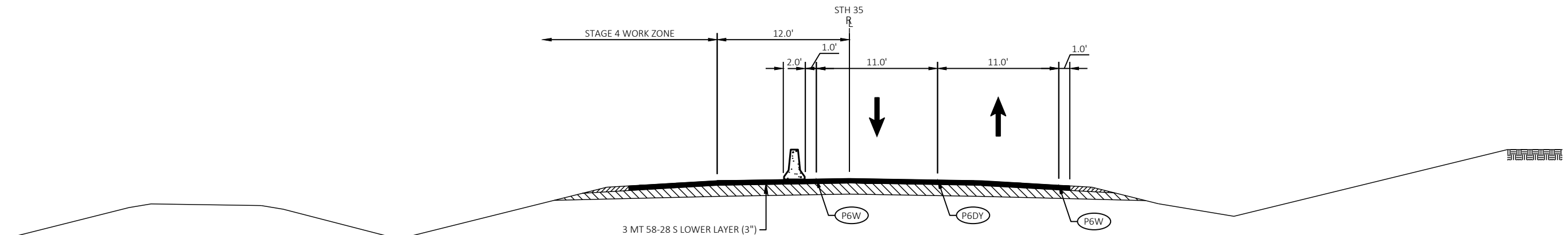
NOTE:
SEE S.D.D. "TRAFFIC CONTROL, ONE LANE ROAD
WITH TEMPORARY SIGNALS" AND BRIDGE
TEMPORARY TRAFFIC SIGNAL INSTALLATION."



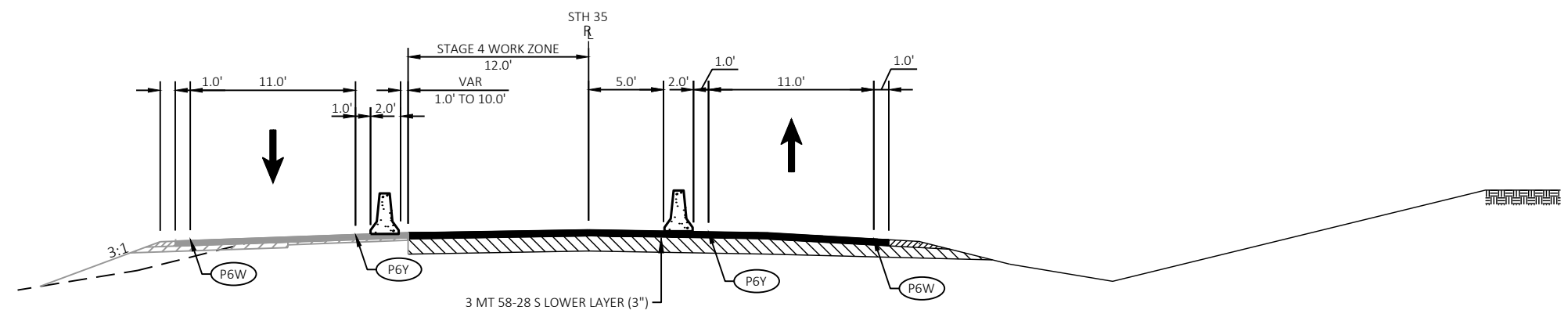
TYPICAL SECTION - STAGE 3B
CTH K



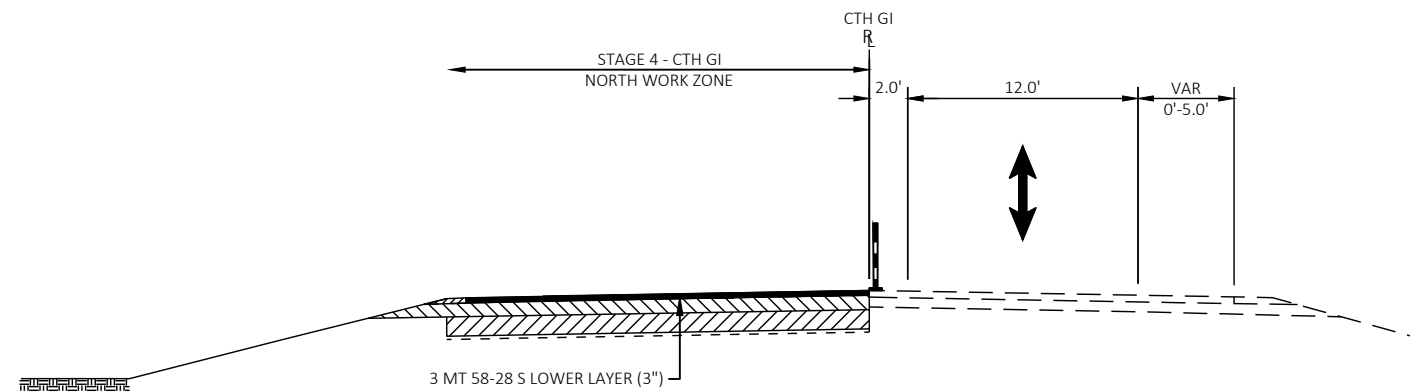
TYPICAL SECTION - STAGE 4
STH 35
(SOUTH OF CTH GI/K)



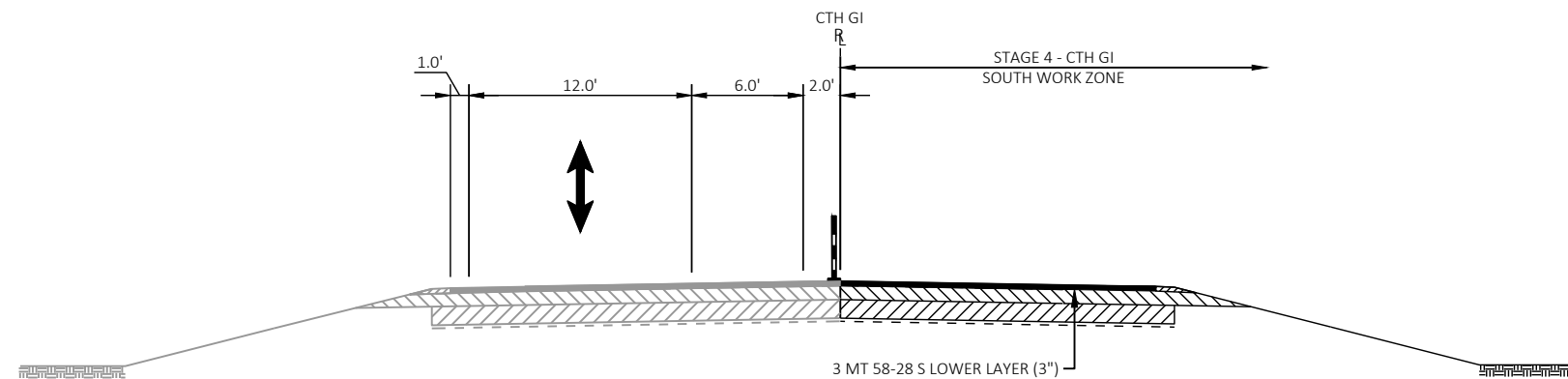
TYPICAL SECTION - STAGE 4
STH 35
(NORTH OF CTH GI/K)



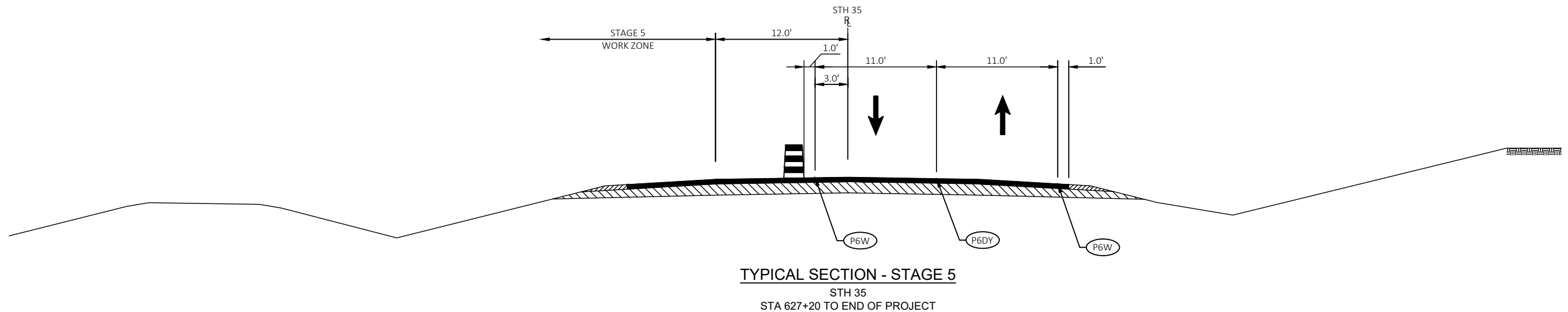
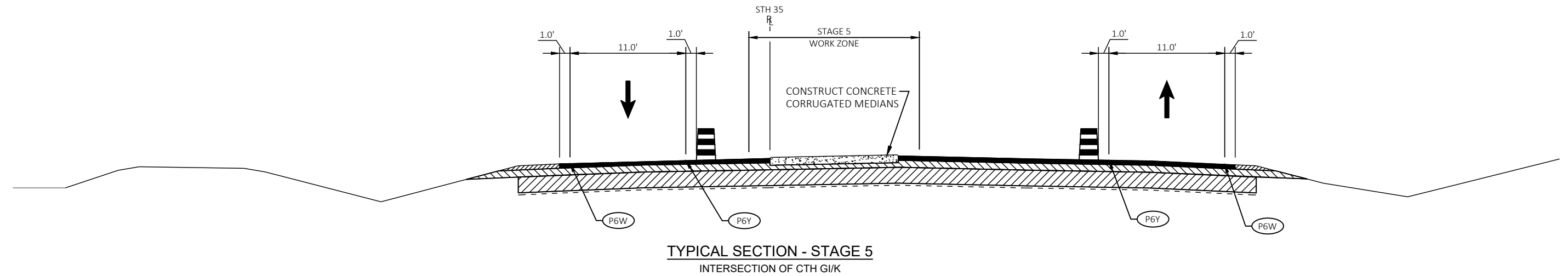
TYPICAL SECTION - STAGE 4
STH 35
(STA 635+00 TO END OF PROJECT)

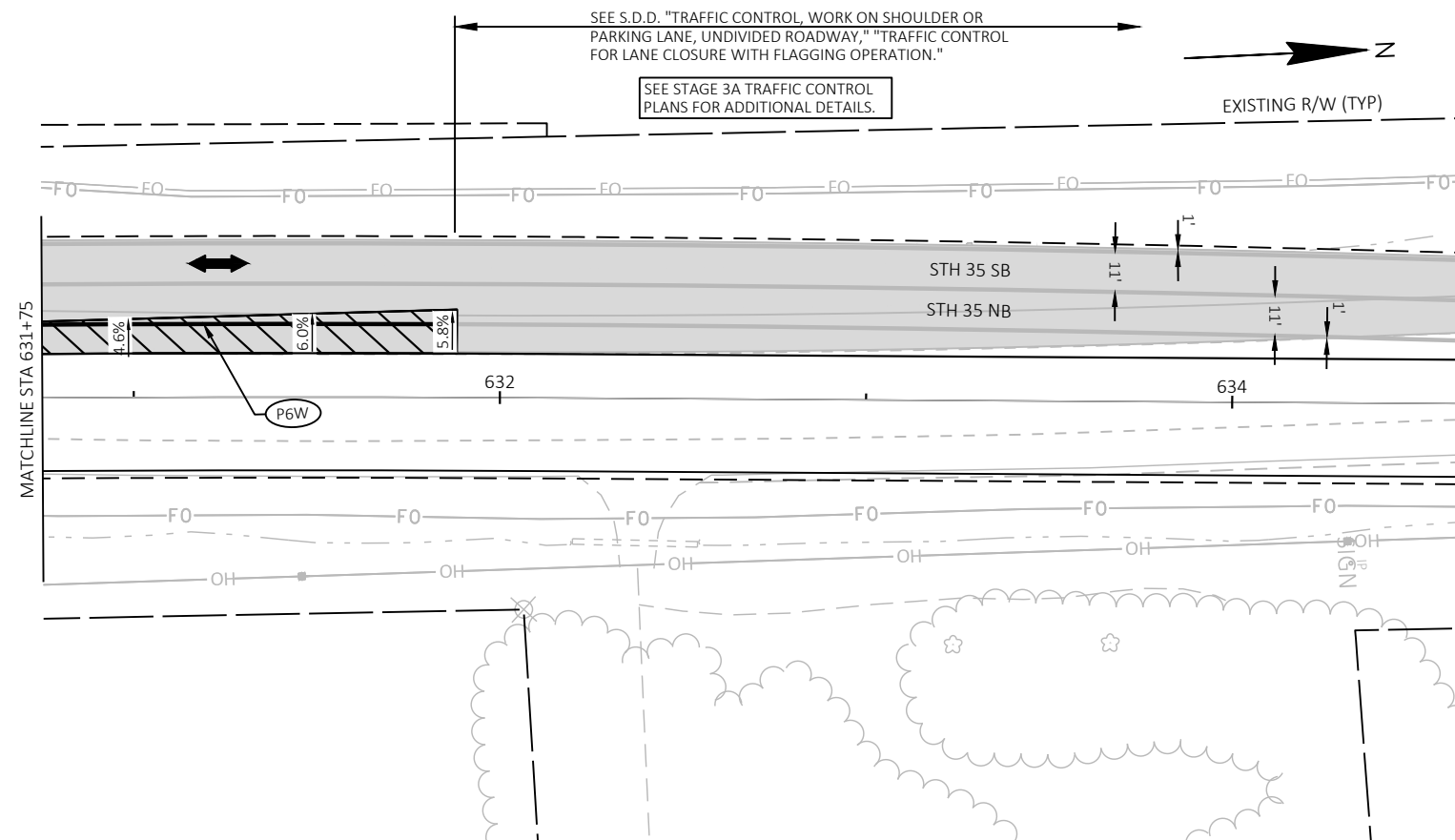
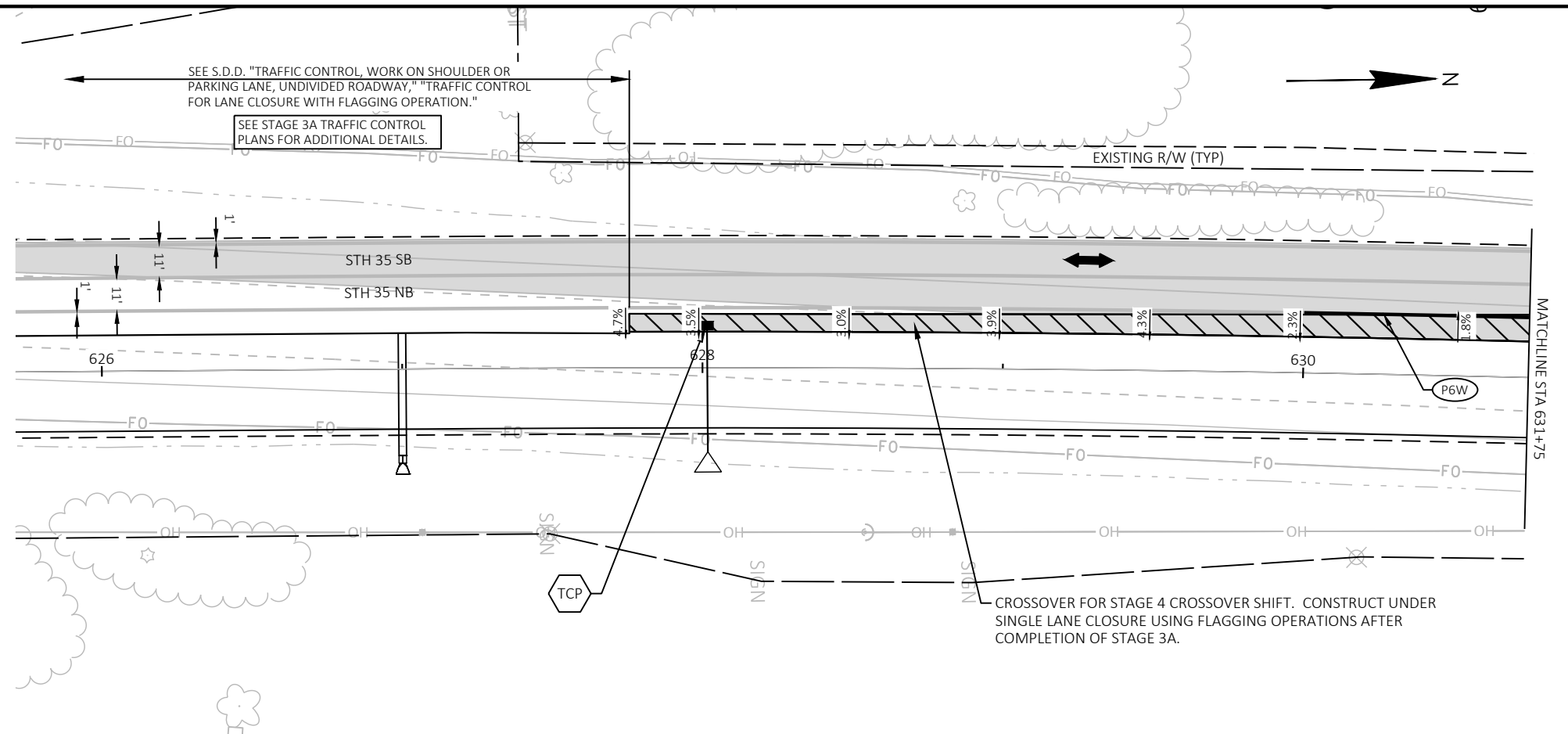


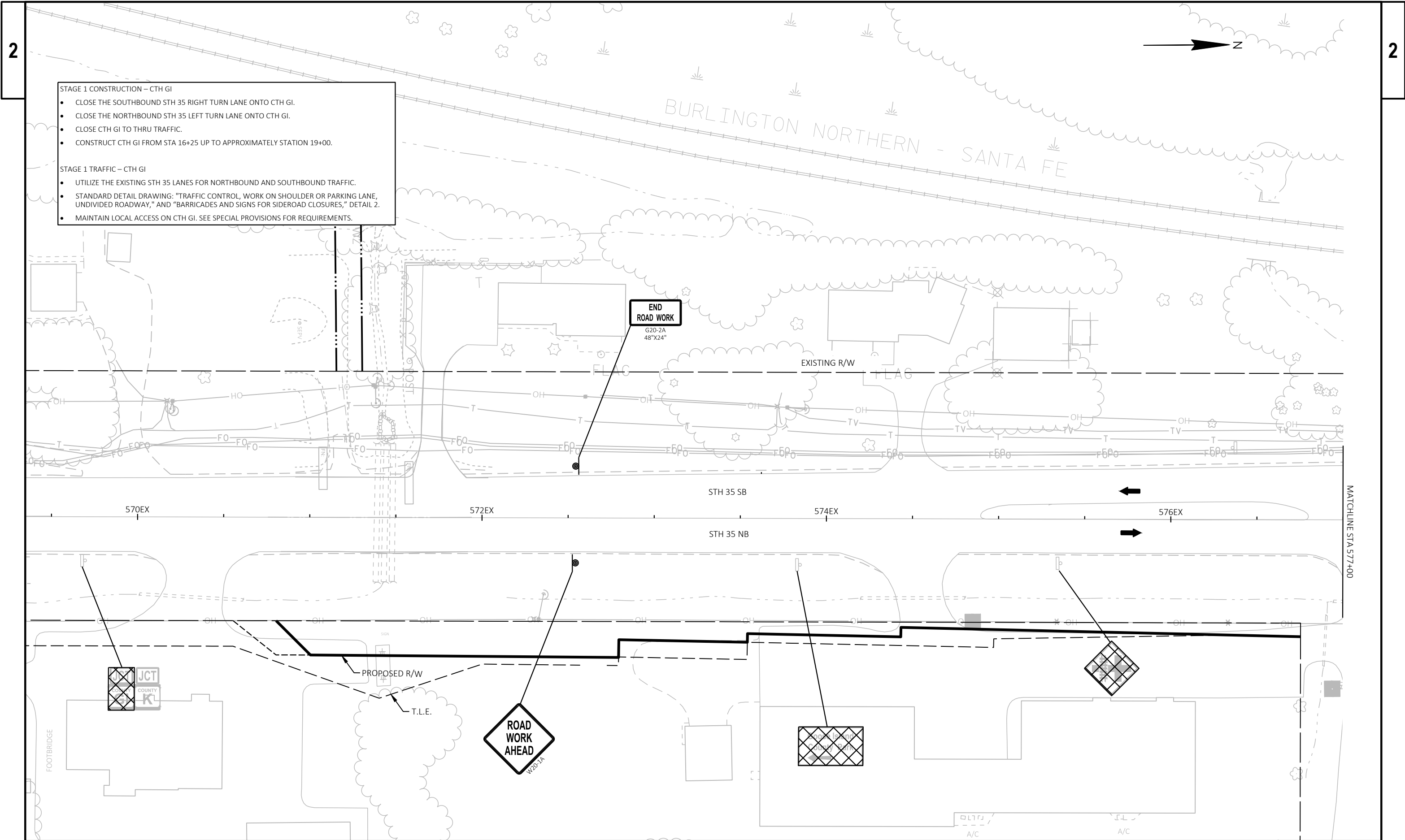
TYPICAL SECTION - STAGE 4 - CTH GI
NORTH HALF



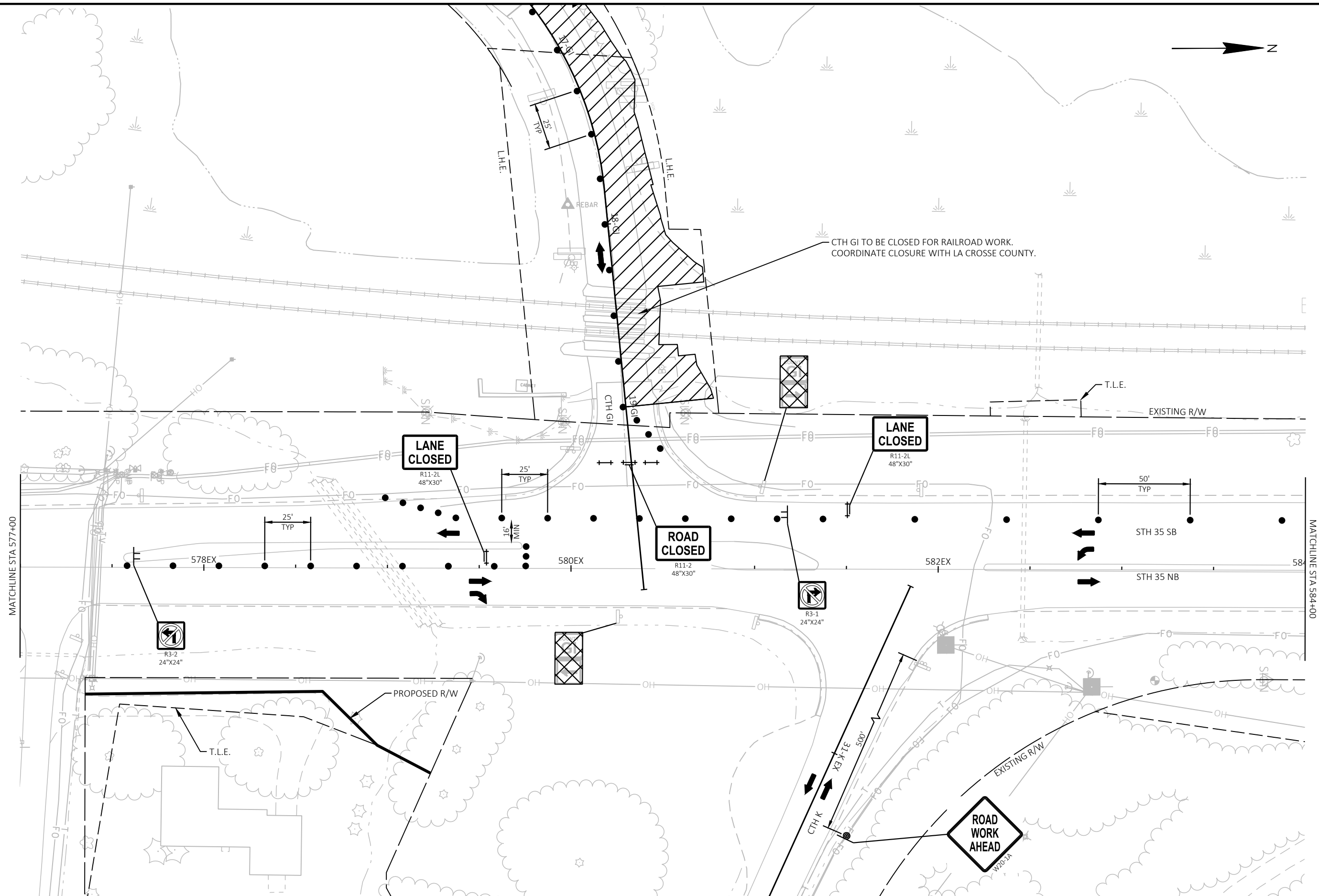
TYPICAL SECTION - STAGE 4 - CTH GI
SOUTH HALF

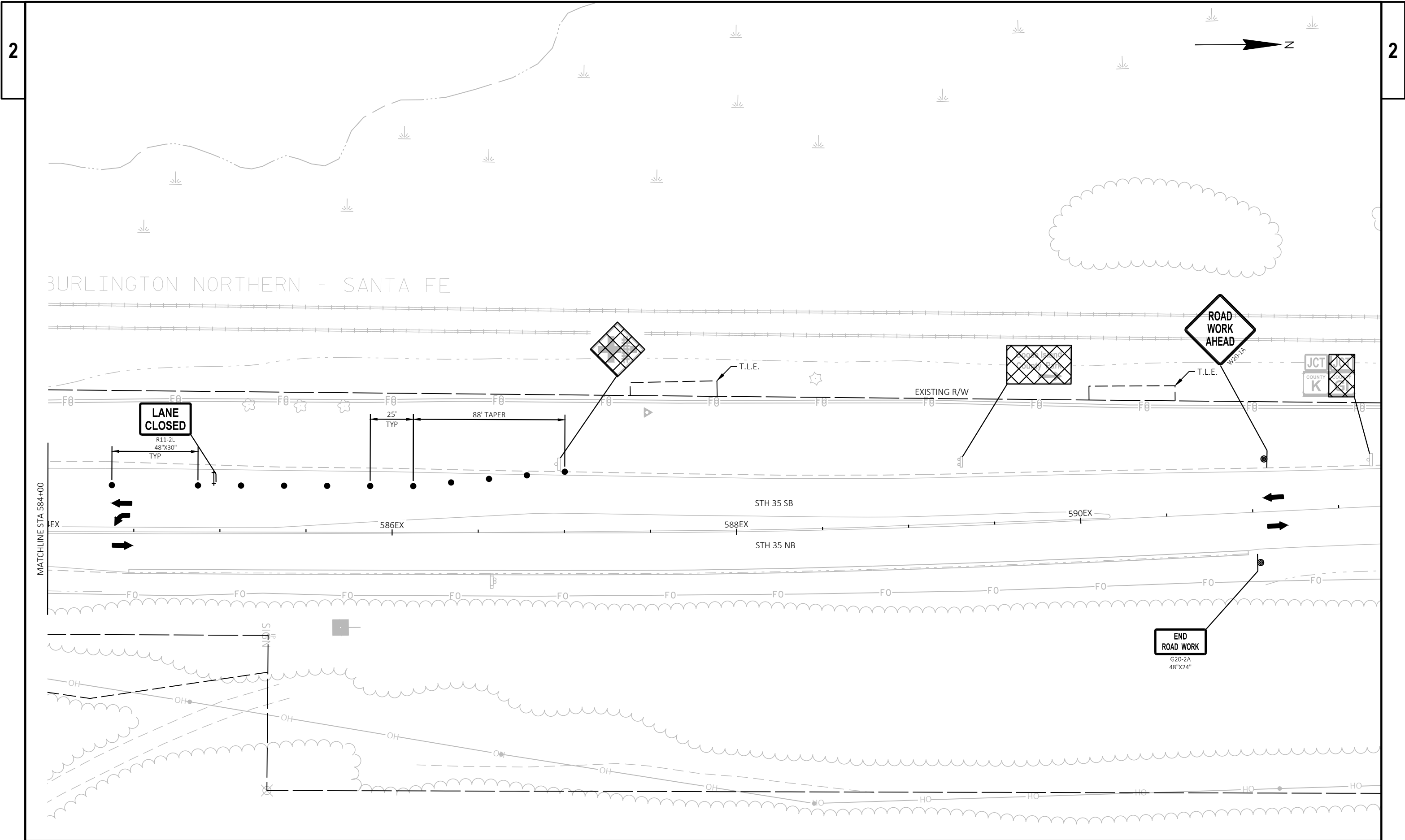


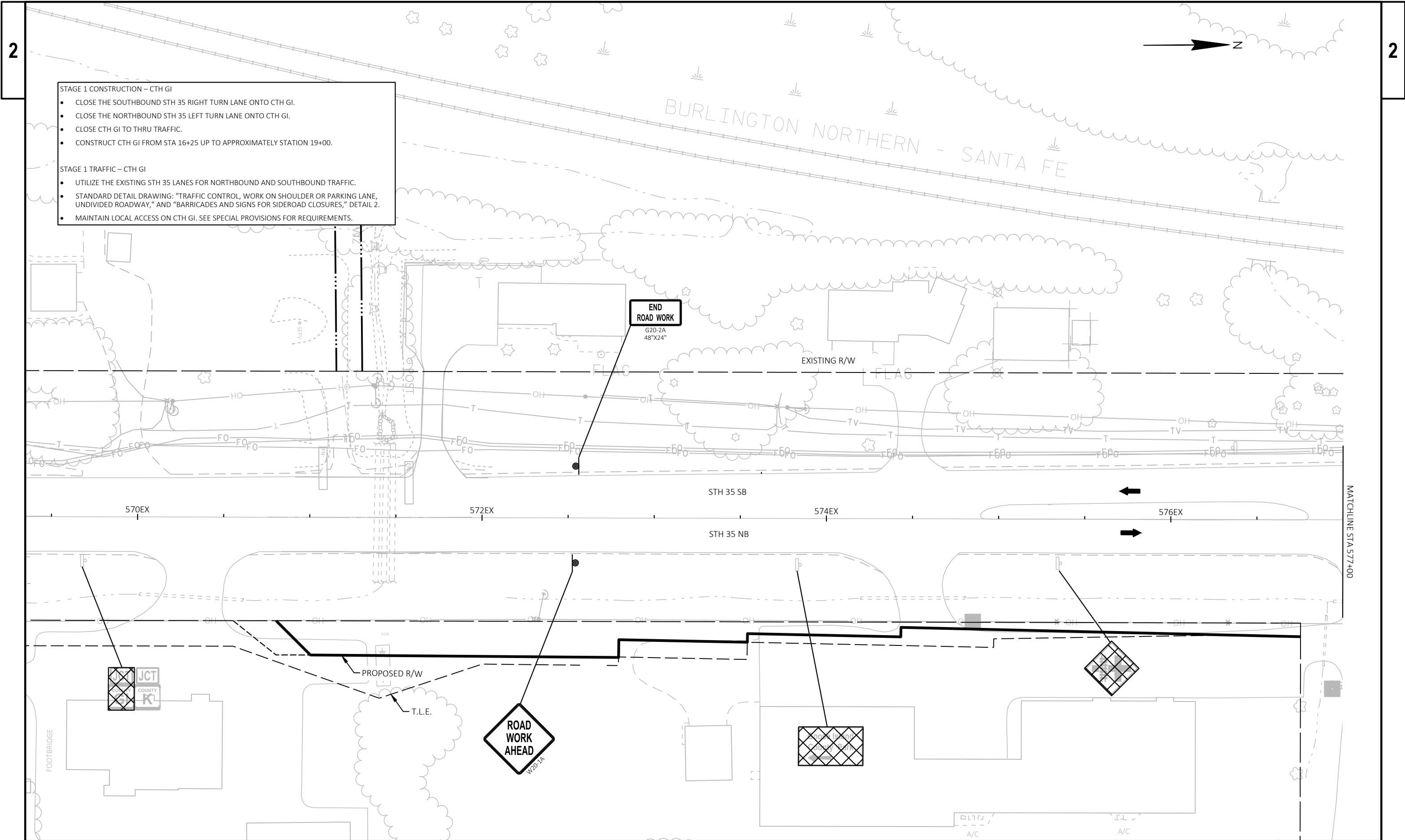




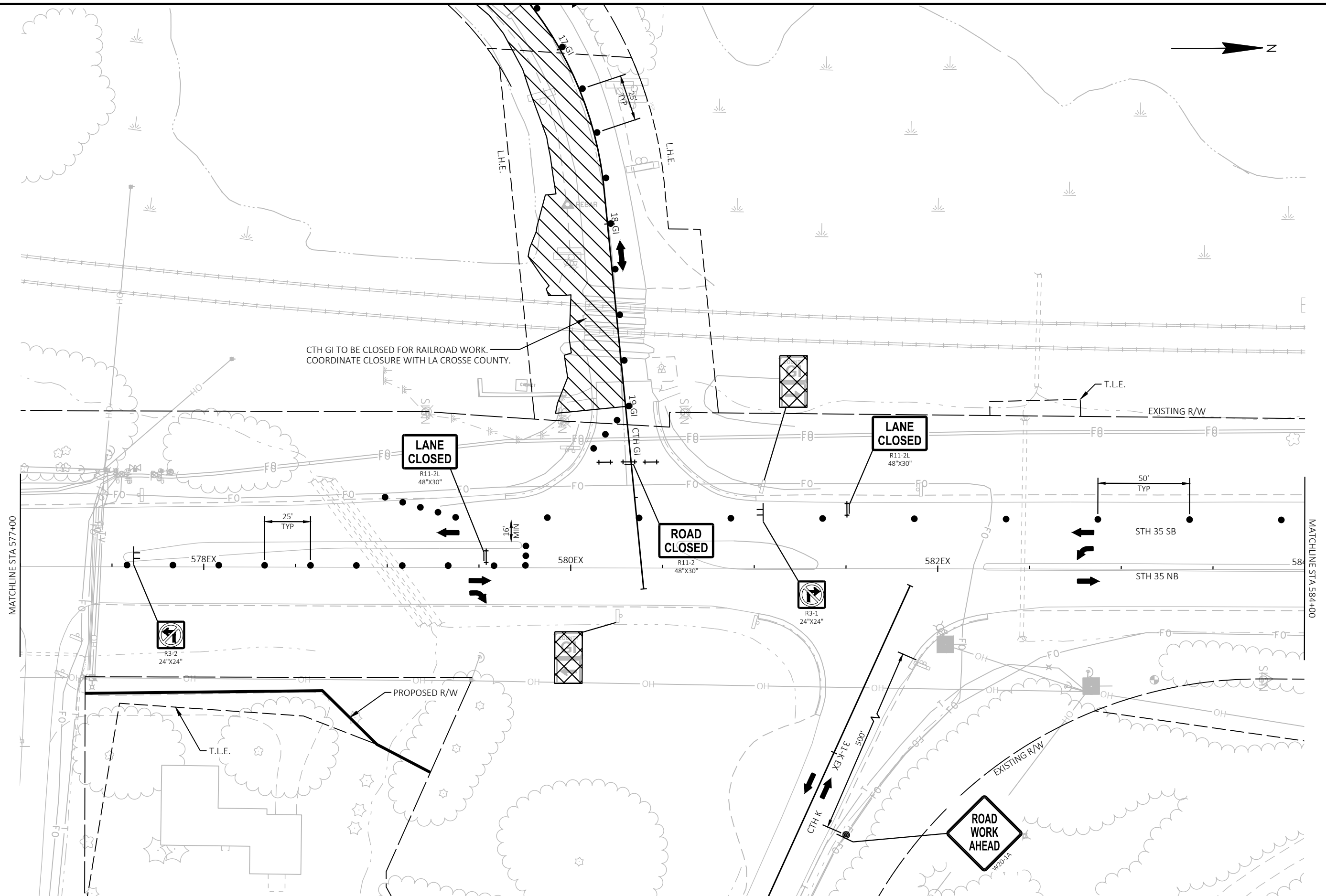
- STAGE 1 CONSTRUCTION – CTH GI
- CLOSE THE SOUTHBOUND STH 35 RIGHT TURN LANE ONTO CTH GI.
 - CLOSE THE NORTHBOUND STH 35 LEFT TURN LANE ONTO CTH GI.
 - CLOSE CTH GI TO THRU TRAFFIC.
 - CONSTRUCT CTH GI FROM STA 16+25 UP TO APPROXIMATELY STATION 19+00.
- STAGE 1 TRAFFIC – CTH GI
- UTILIZE THE EXISTING STH 35 LANES FOR NORTHBOUND AND SOUTHBOUND TRAFFIC.
 - STANDARD DETAIL DRAWING: "TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY," AND "BARRICADES AND SIGNS FOR SIDEROAD CLOSURES," DETAIL 2.
 - MAINTAIN LOCAL ACCESS ON CTH GI. SEE SPECIAL PROVISIONS FOR REQUIREMENTS.







- STAGE 1 CONSTRUCTION – CTH GI
- CLOSE THE SOUTHBOUND STH 35 RIGHT TURN LANE ONTO CTH GI.
 - CLOSE THE NORTHBOUND STH 35 LEFT TURN LANE ONTO CTH GI.
 - CLOSE CTH GI TO THRU TRAFFIC.
 - CONSTRUCT CTH GI FROM STA 16+25 UP TO APPROXIMATELY STATION 19+00.
- STAGE 1 TRAFFIC – CTH GI
- UTILIZE THE EXISTING STH 35 LANES FOR NORTHBOUND AND SOUTHBOUND TRAFFIC.
 - STANDARD DETAIL DRAWING: "TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY," AND "BARRICADES AND SIGNS FOR SIDEROAD CLOSURES," DETAIL 2.
 - MAINTAIN LOCAL ACCESS ON CTH GI. SEE SPECIAL PROVISIONS FOR REQUIREMENTS.



PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

STAGED CONSTRUCTION - STAGE 1 - CTH GI SOUTH

SHEET

82

E

FILE NAME : O:\PDS\VC3D\51630702\SHEETPLAN\026000-51-GI.SOUTH.DWG
LAYOUT NAME - 02

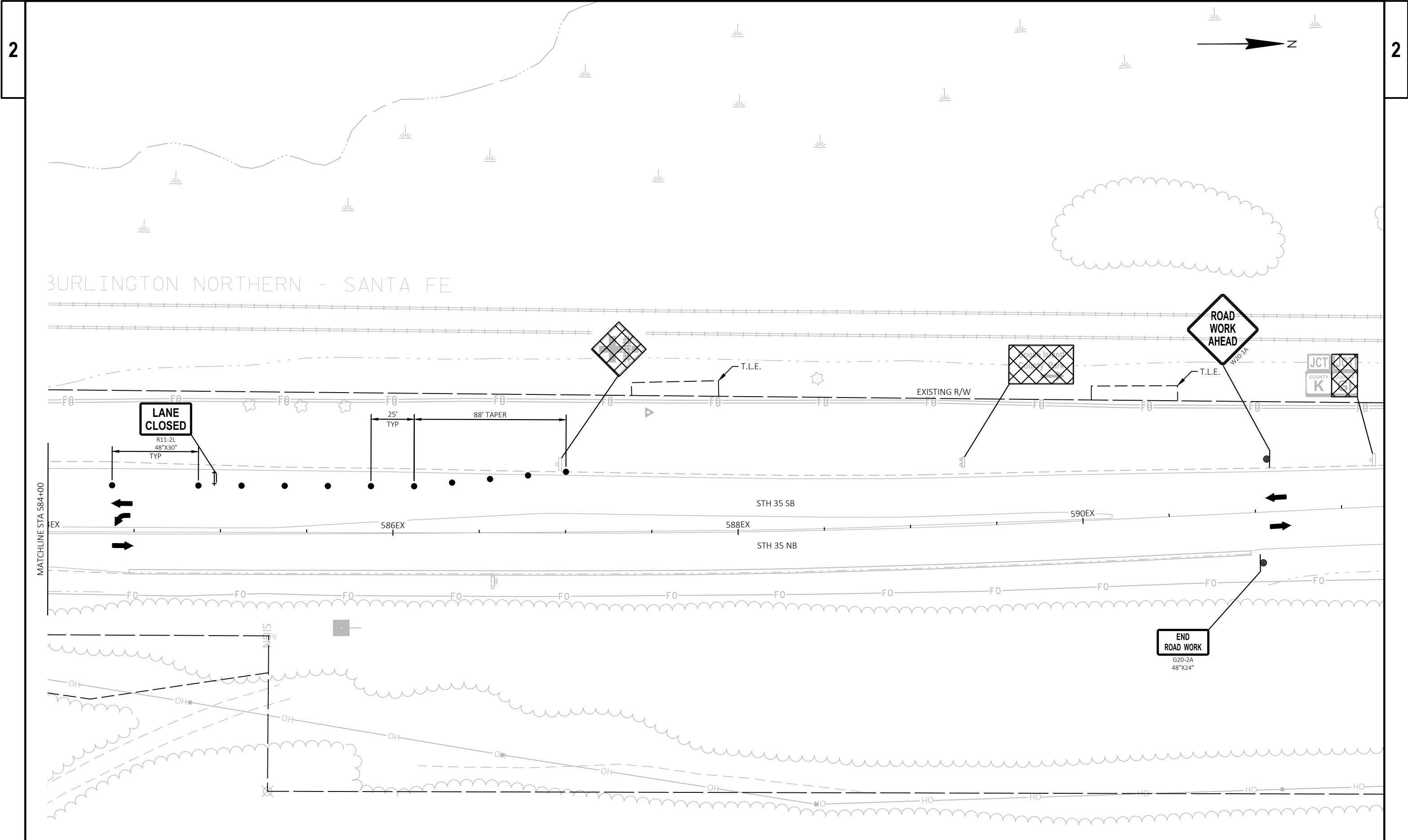
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PLOT BY : ED OCHS

PLOT NAME :

PLOT SCALE : 1 IN:50 FT

WISDOT/CADDs SHEET 44



2

STAGE 1A CONSTRUCTION

- INSTALL PORTABLE TEMPORARY SIGNALS TO CONSTRUCT THE WEST HALF OF THE PROPOSED BOX CULVERT, C-32-104, UNDER STH 35 APPROXIMATELY 550' SOUTH OF COTTONWOOD DRIVE.
- INSTALL DRIVEWAY ASSISTANCE DEVICES (DAD) TO MAINTAIN ACCESS TO DRIVEWAYS WITHIN THE WORK ZONE.
- INSTALL TEMPORARY SHORING AND TEMPORARY CONCRETE BARRIER FOR BOX CULVERT CONSTRUCTION.
- INSTALL TEMPORARY STORM SEWER TO MAINTAIN DRAINAGE.
- INSTALL TEMPORARY WIDENING ALONG COTTONWOOD DR.

STAGE 1 TRAFFIC

- SHIFT TRAFFIC TO NORTHBOUND STH 35 LANE AND SHOULDER.
- UTILIZE PORTABLE TEMPORARY SIGNALS AND DRIVEWAY ASSISTANCE DEVICES (DAD) ON STH 35.

STANDARD DETAIL DRAWING: "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS" AND "BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION"

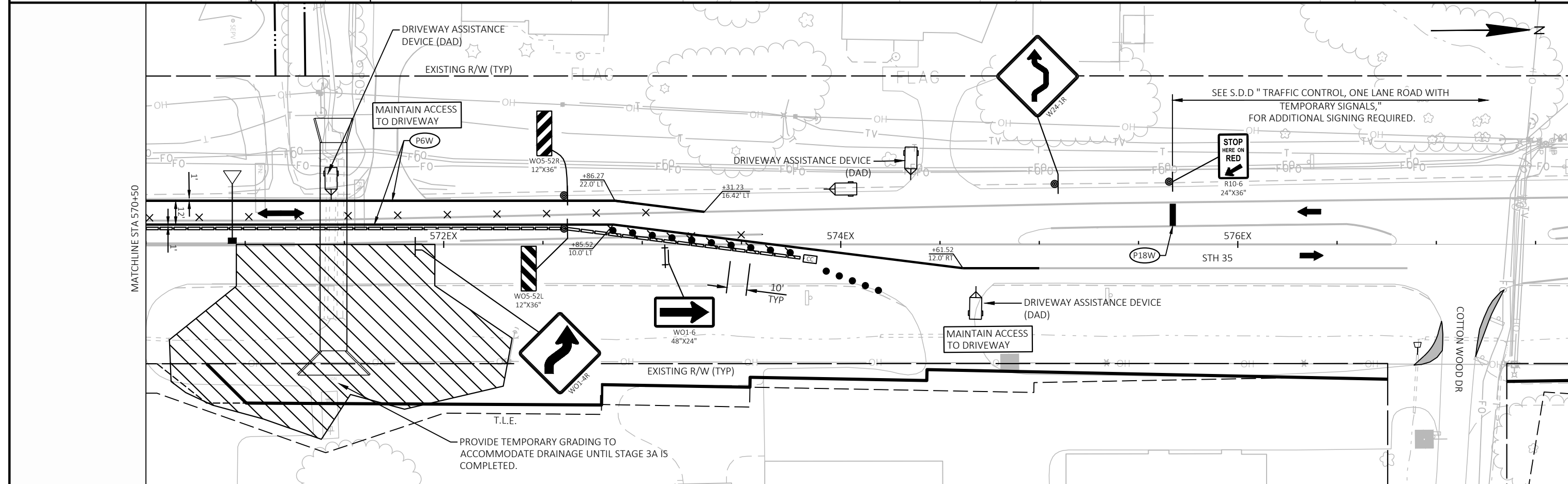
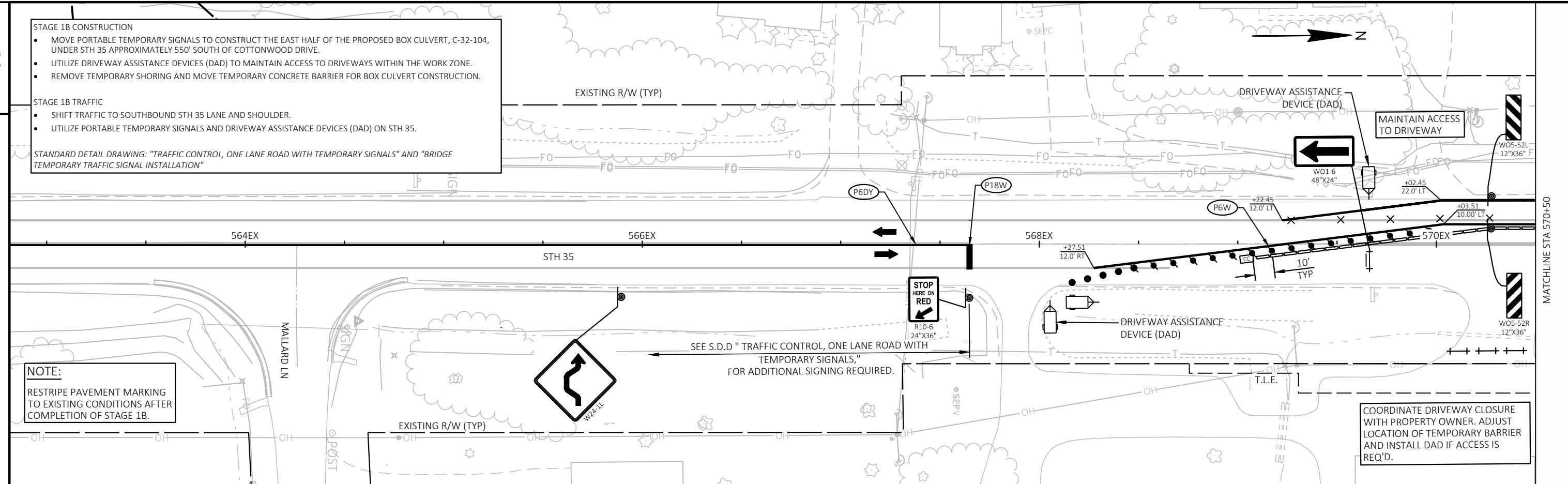
2

- MOVE PORTABLE TEMPORARY SIGNALS TO CONSTRUCT THE EAST HALF OF THE PROPOSED BOX CULVERT, C-32-104, UNDER STH 35 APPROXIMATELY 550' SOUTH OF COTTONWOOD DRIVE.
- UTILIZE DRIVEWAY ASSISTANCE DEVICES (DAD) TO MAINTAIN ACCESS TO DRIVEWAYS WITHIN THE WORK ZONE.
- REMOVE TEMPORARY SHORING AND MOVE TEMPORARY CONCRETE BARRIER FOR BOX CULVERT CONSTRUCTION.

- SHIFT TRAFFIC TO SOUTHBOUND STH 35 LANE AND SHOULDER.
- UTILIZE PORTABLE TEMPORARY SIGNALS AND DRIVEWAY ASSISTANCE DEVICES (DAD) ON STH 35.

NOTE:
RESTRIPE PAVEMENT MARKING
TO EXISTING CONDITIONS AFTER
COMPLETION OF STAGE 1B.

2



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WISDOT/CADDS SHEET 44

STAGE 2A CONSTRUCTION

- CLOSE THE SOUTHBOUND STH 35 SHOULDER.
- CONSTRUCT THE TEMPORARY WIDENING AND PREPARE SHOULDER ON SOUTHBOUND STH 35 AS NOTED IN THE PLAN FOR TRAFFIC SHIFT.
- CLOSE THE WESTBOUND CTH K SHOULDER.
- CONSTRUCT THE TEMPORARY WIDENING AND INSTALL ASPHALTIC CURB ON WESTBOUND CTH K AS NOTED IN THE PLAN FOR TRAFFIC SHIFT.
- INSTALL TEMPORARY WIDENING ALONG COTTONWOOD DRIVE.

STAGE 2A TRAFFIC

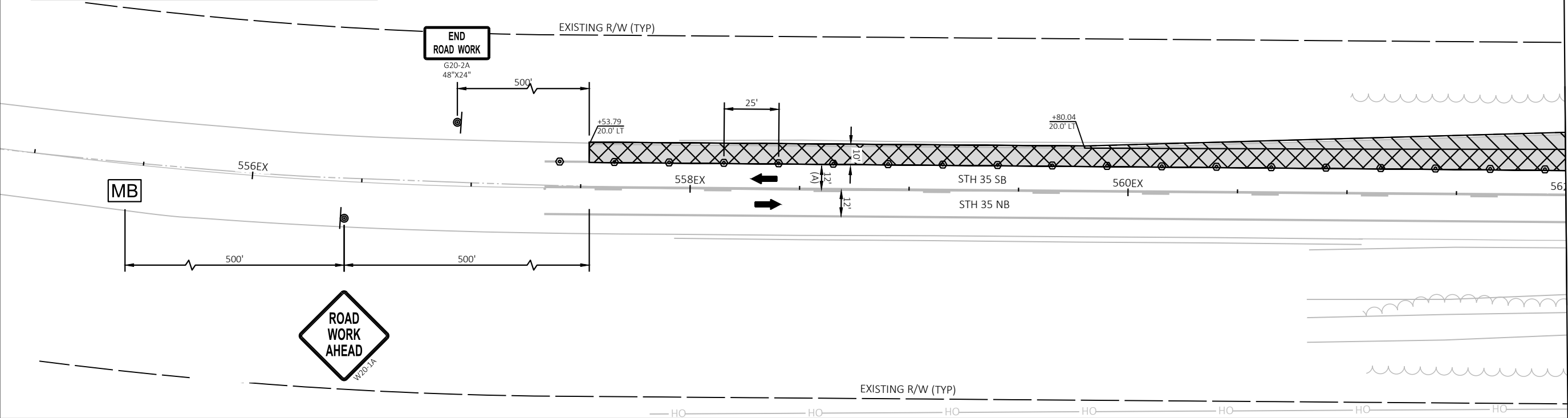
- UTILIZE THE EXISTING STH 35 LANES FOR NORTHBOUND AND SOUTHBOUND TRAFFIC.
- UTILIZE 11' LANES ON STH 35 DURING WORK HOURS.
- UTILIZE THE EXISTING CTH K LANES FOR WESTBOUND AND EASTBOUND TRAFFIC.
- UTILIZE FLAGGING OPERATIONS ON STH 35 AND CTH K, AS REQUIRED.

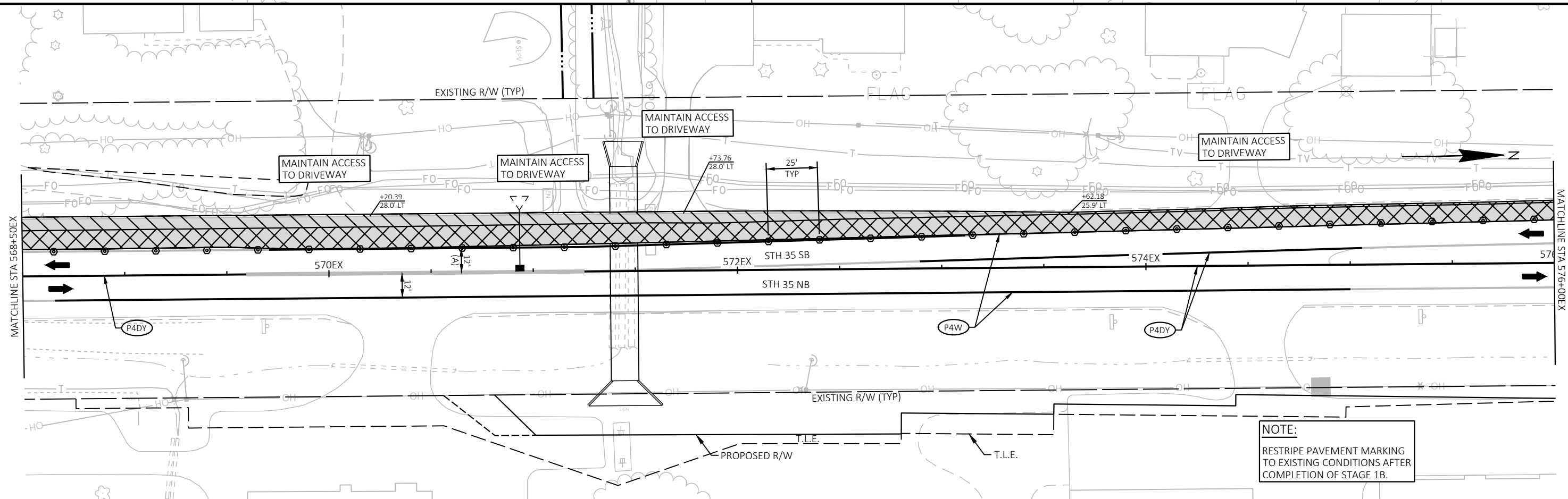
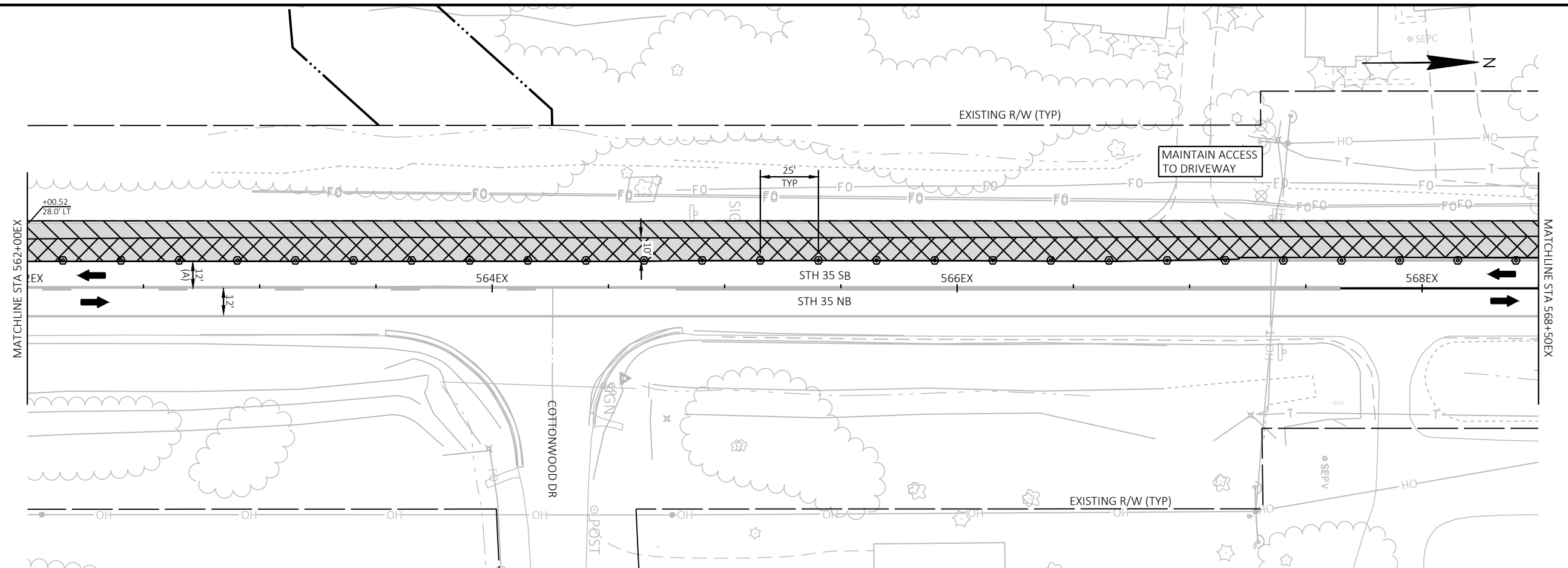
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(A) 11' LANES DURING WORKING HOURS

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PCMS MESSAGE OVERVIEW			
SIGN OWNER	PCMS SITE NO. (DIR.)	7 DAYS PRIOR TO STAGE CHANGE	
		FRAME 1 (2 SEC)	FRAME 2 (2 SEC)
CONTRACTOR	STH 35 SB	ROADWORK BEGINS	{DAY} {DATE}





PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

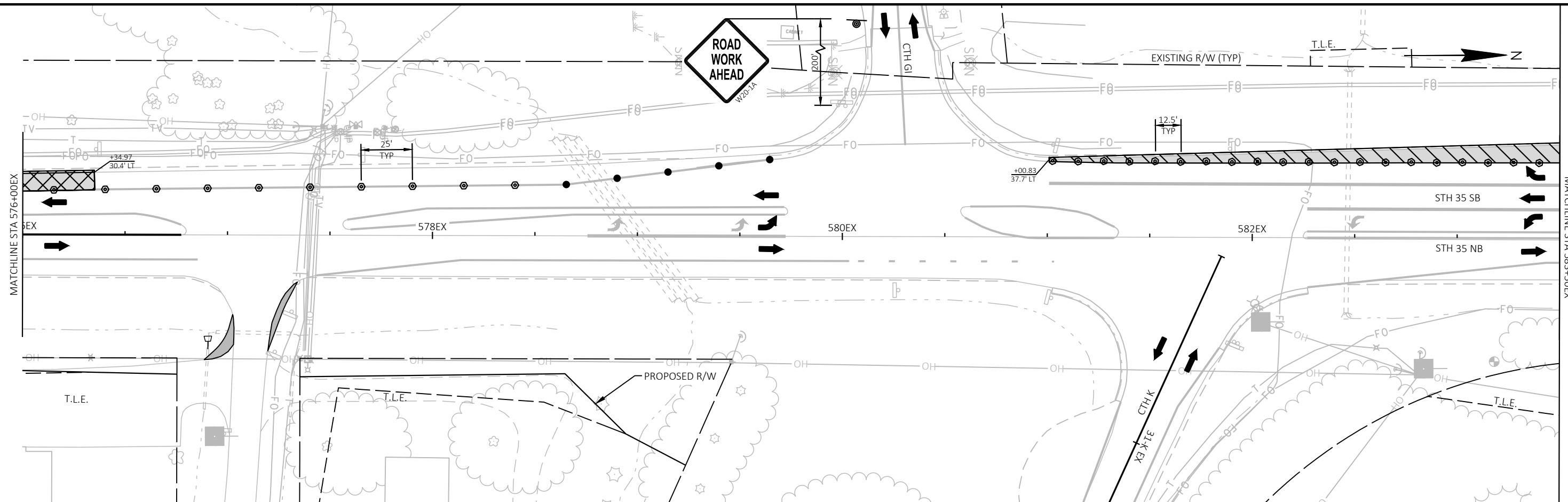
STAGED CONSTRUCTION - STAGE 2A

SHEET

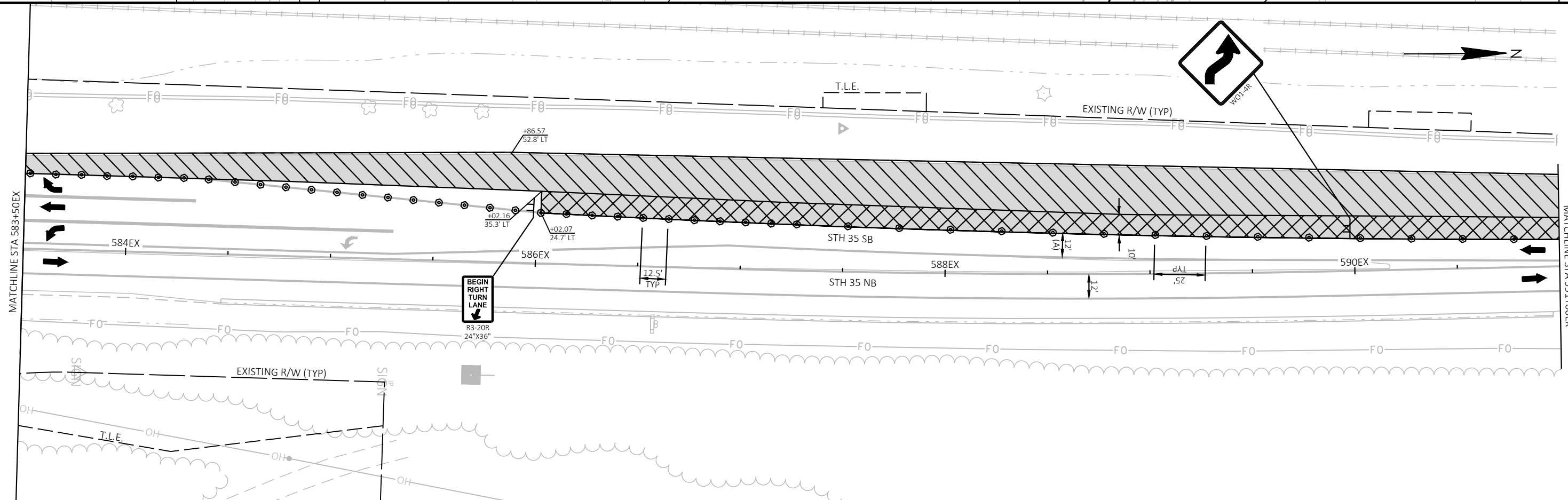
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E

2



2



PROJECT NO:	5163-07-72
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HWY: STH 35

COUNTY: LA CROSSE/VERNON

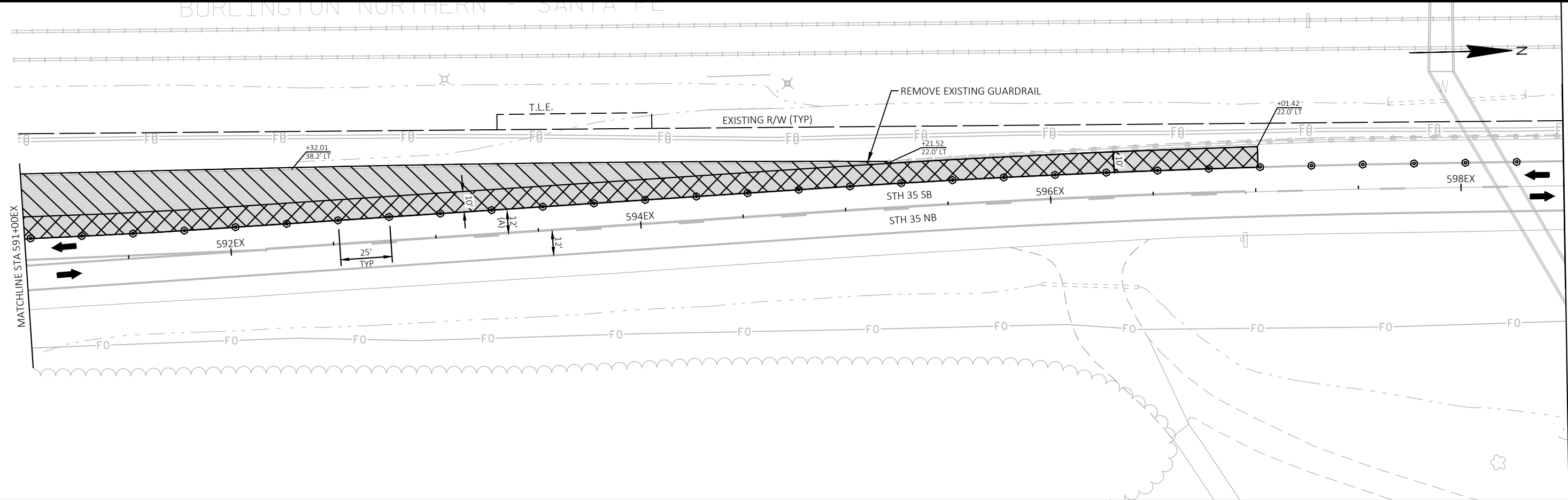
STAGED CONSTRUCTION - STAGE 2A

SHEET

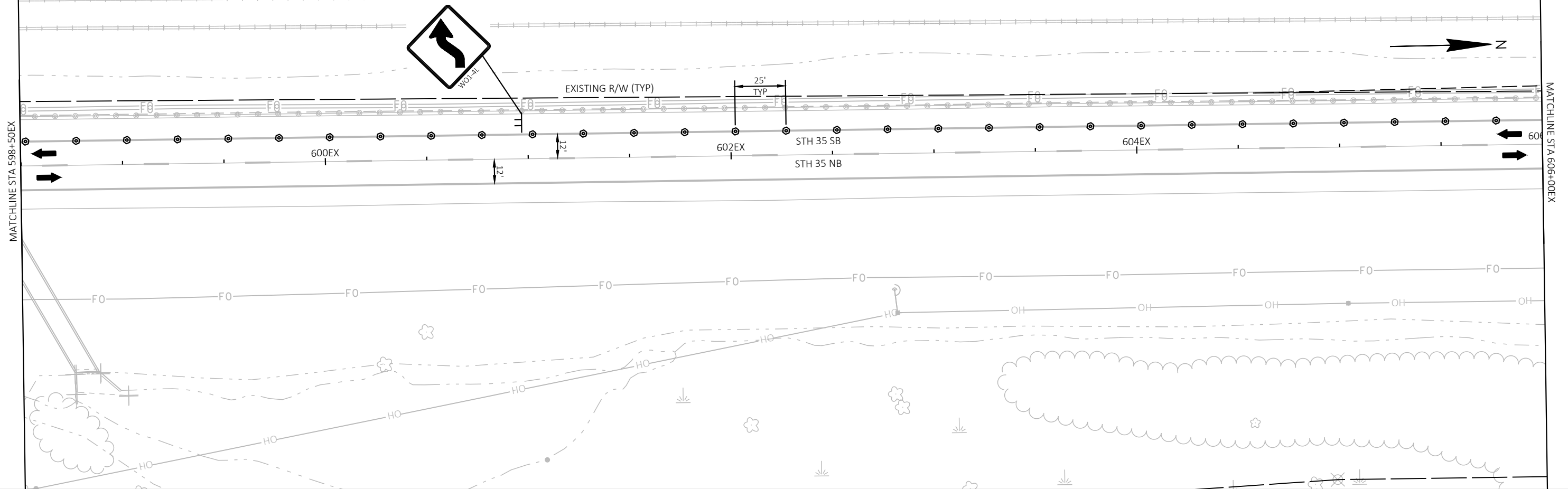
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E

2



2



PROJECT NO:	5163-07-72
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HWY: STH 35

COUNTY: LA CROSSE/VERNON

STAGED CONSTRUCTION - STAGE 2A

SHEET 89

E |

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LAYOUT NAME - 04

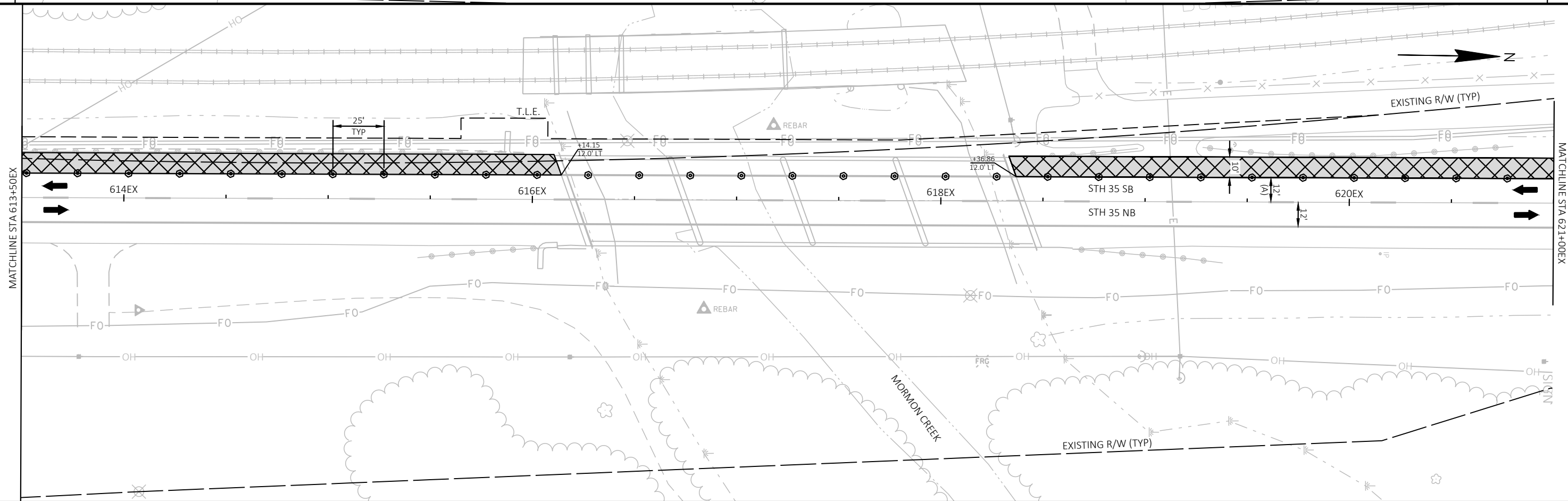
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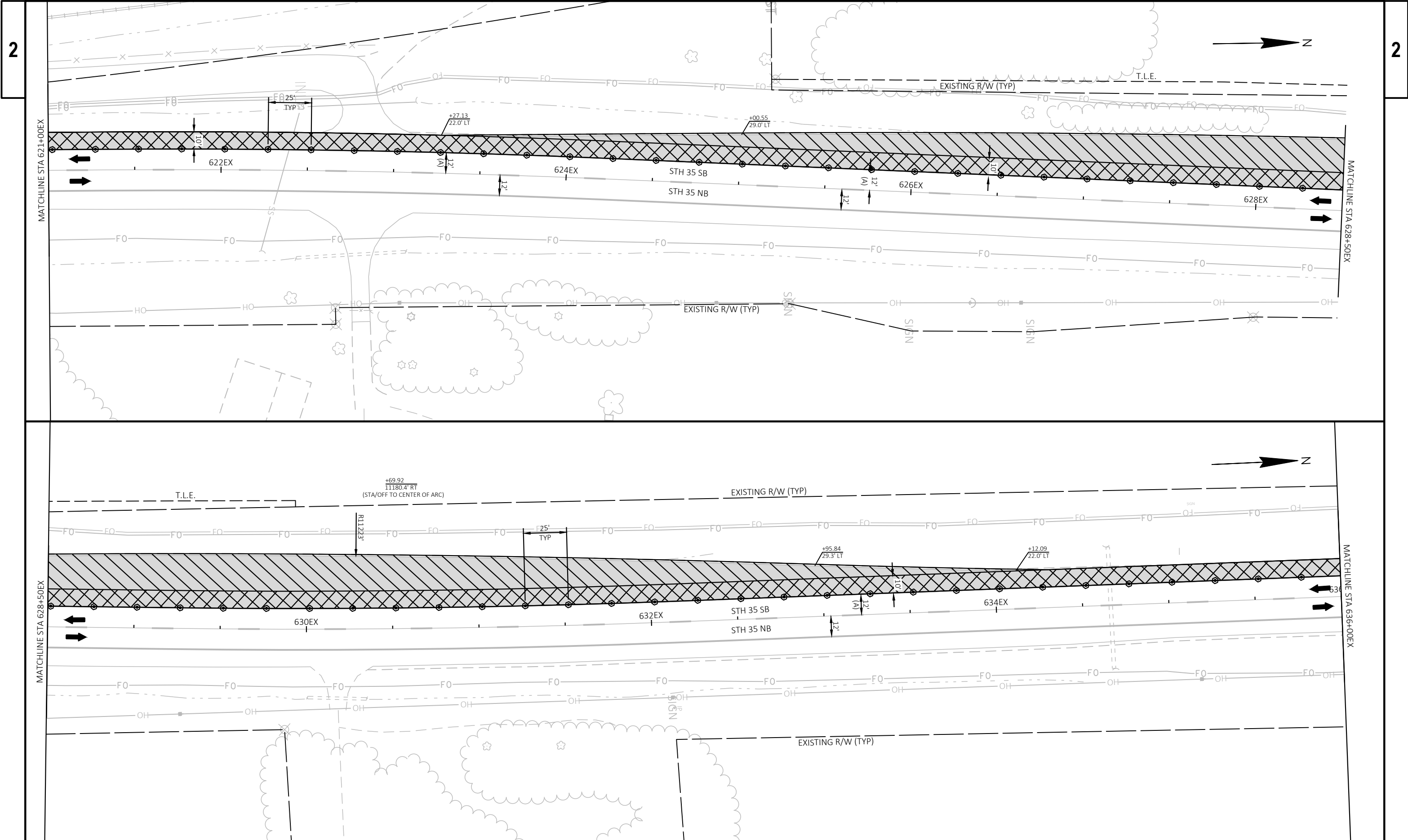
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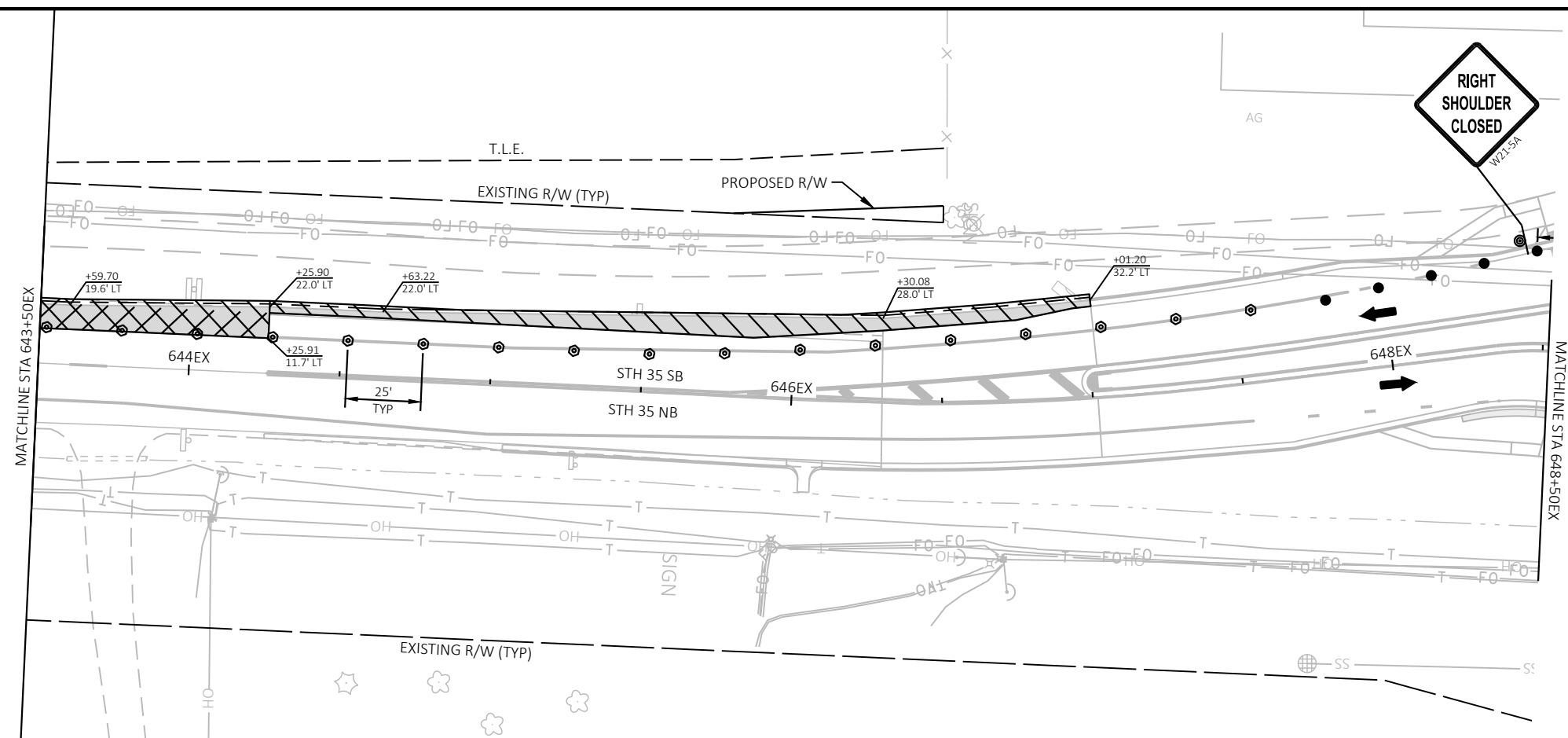
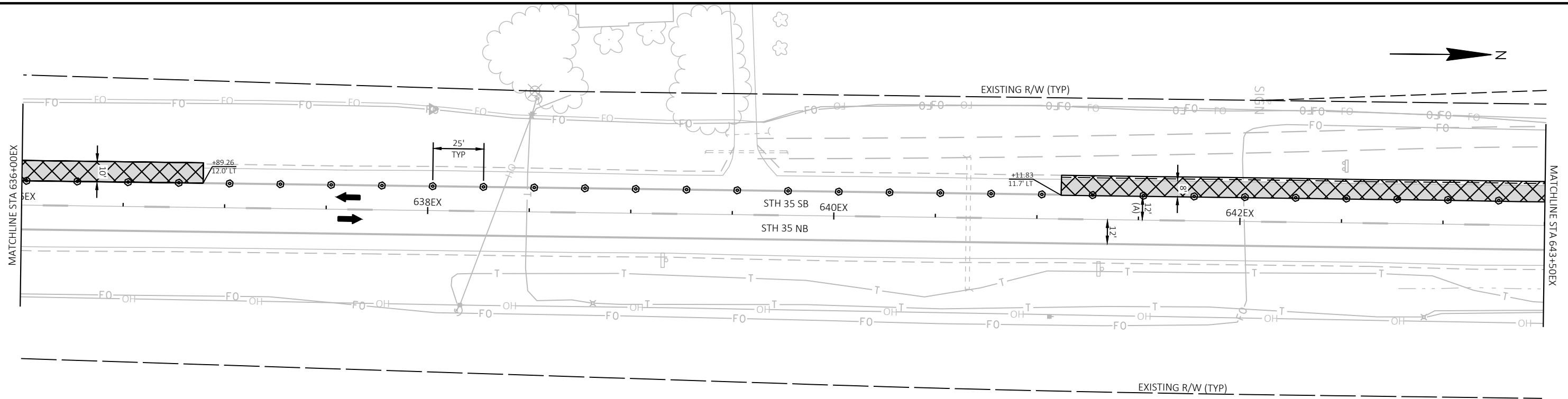
PLOT NAME :

PLOT SCALE : 1 IN:50 FT

WISDOT/CADDS SHEET 44







PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

STAGED CONSTRUCTION - STAGE 2A

SHEET

92

E

FILE NAME : O:\PDS\C3D\51630702\SHEETSP\N\026001-52A.DWG
LAYOUT NAME - 07

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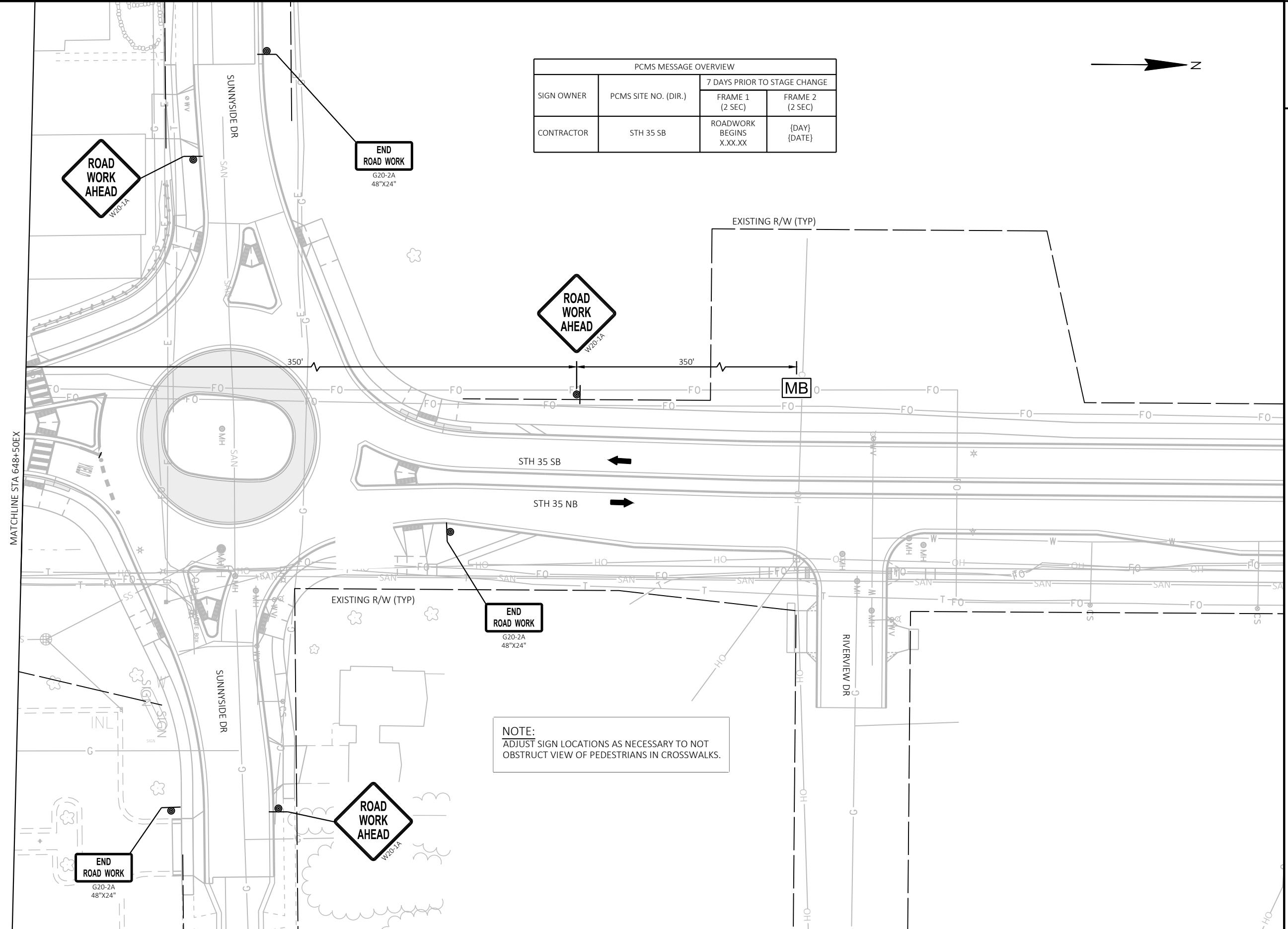
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PLOT SCALE : 1 IN:50 FT

WISDOT/CADDs SHEET 44

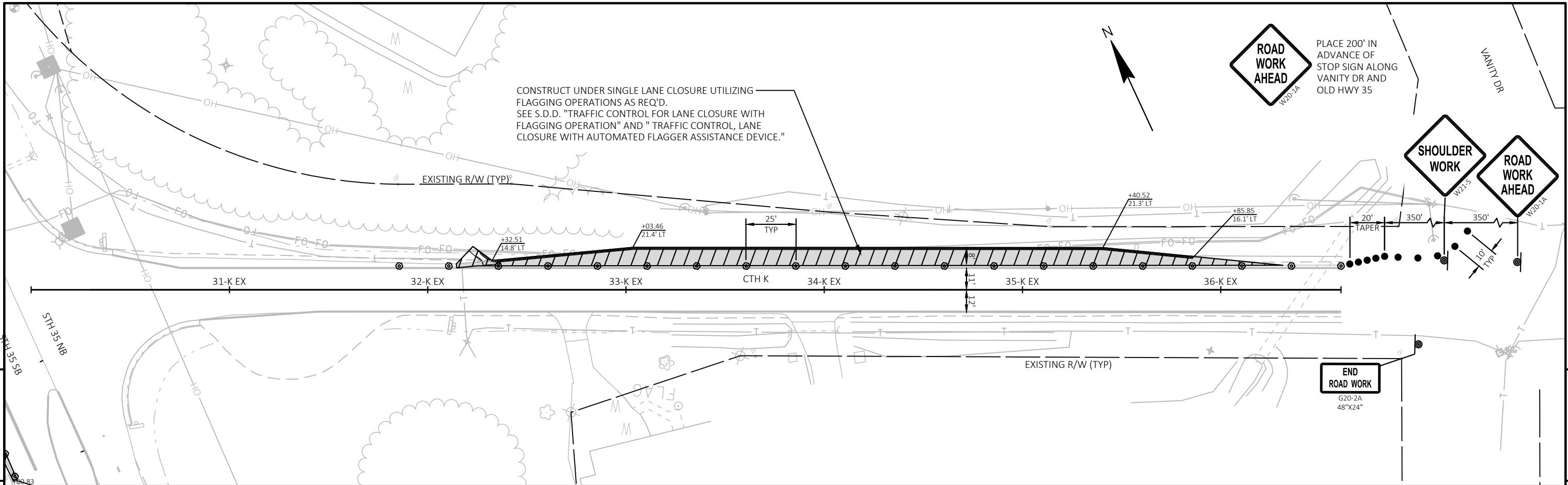
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1800



PCMS MESSAGE OVERVIEW			
SIGN OWNER	PCMS SITE NO. (DIR.)	7 DAYS PRIOR TO STAGE CHANGE	
		FRAME 1 (2 SEC)	FRAME 2 (2 SEC)
CONTRACTOR	STH 35 SB	ROADWORK BEGINS X.XX.XX	{DAY} {DATE}

NOTE:
ADJUST SIGN LOCATIONS AS NECESSARY TO NOT
OBSTRUCT VIEW OF PEDESTRIANS IN CROSSWALKS.



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STAGE 2B CONSTRUCTION

- REMOVE CORRUGATED MEDIANS ON STH 35 NEAR THE CTH GI AND CTH K INTERSECTIONS AND INSTALL TEMPORARY ASPHALT.
- REMOVE THE SOUTH SECTION OF THE SPLITTER ISLAND ON STH 35 JUST SOUTH OF SUNNYSIDE DRIVE AND INSTALL TEMPORARY ASPHALT.

STAGE 2B TRAFFIC

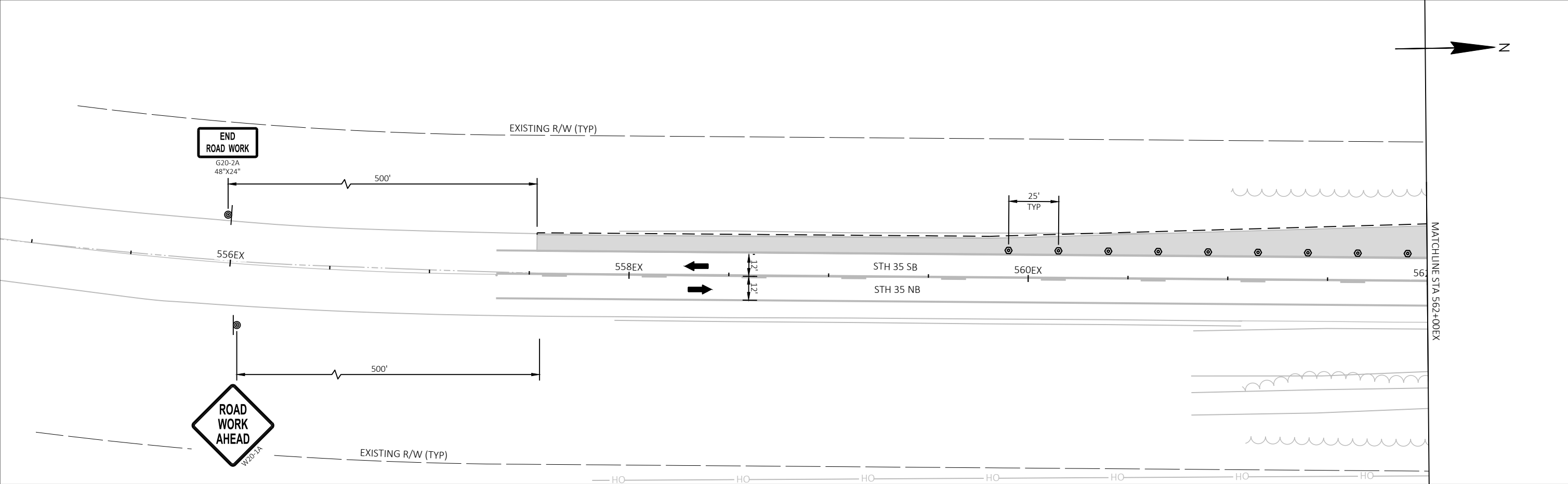
- SHIFT STH 35 TRAFFIC TO THE EXISTING SHOULDERS/TEMPORARY PAVEMENT AND OUTSIDE PORTION OF THE EXISTING TRAVEL LANES NEAR THE CTH GI AND CTH K INTERSECTIONS AND JUST SOUTH OF SUNNYSIDE DRIVE.
- COMBINE THE THRU/RIGHT-TURN LANE MOVEMENT FOR TRAFFIC HEADING SOUTHBOUND ON STH 35 AT THE CTH GI INTERSECTION.

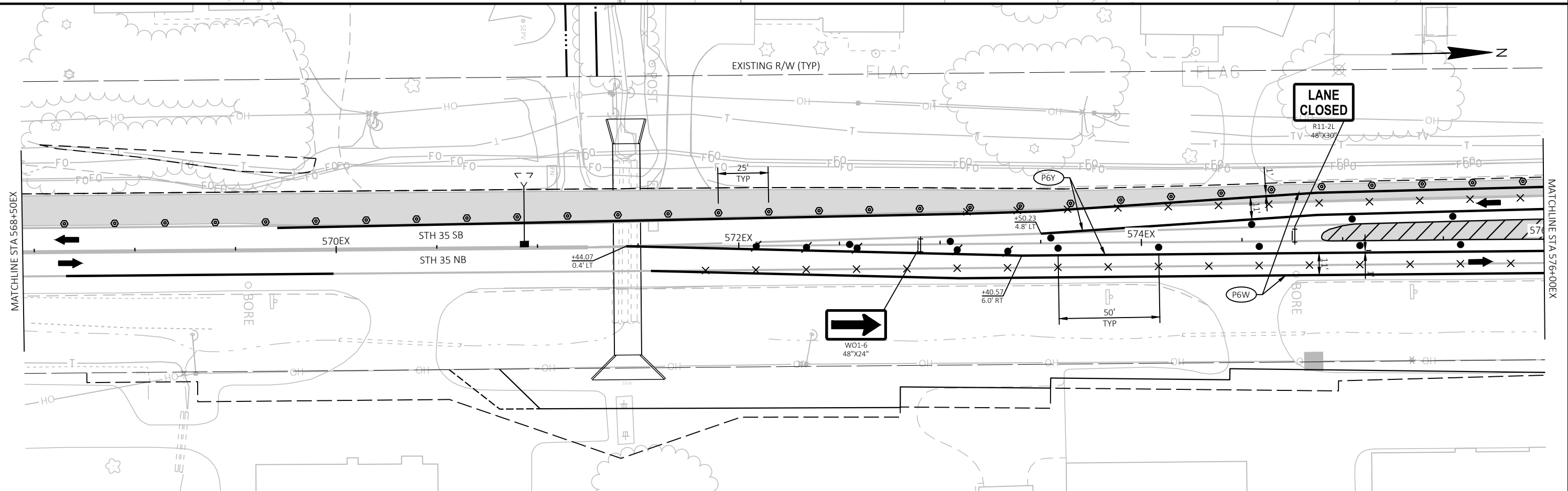
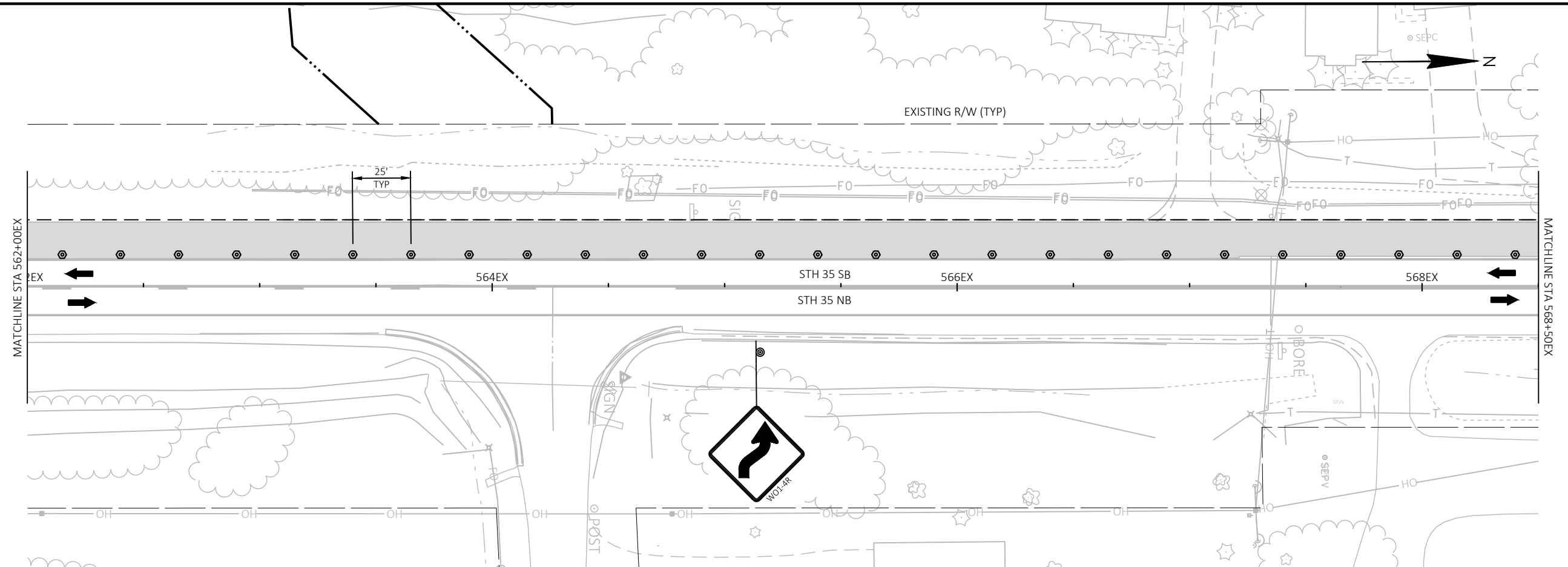
STANDARD DETAIL DRAWING: "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LEFT LANE CLOSURE," "TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY," & "TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION."

NOTE TO REVIEWER:

WINTER SHUTDOWN PLAN AFTER STAGE 2B TO BE COMPLETED IF PROJECT IS ADVANCED.

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PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

STAGED CONSTRUCTION - STAGE 2B

SHEET

96

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LAYOUT NAME - 02

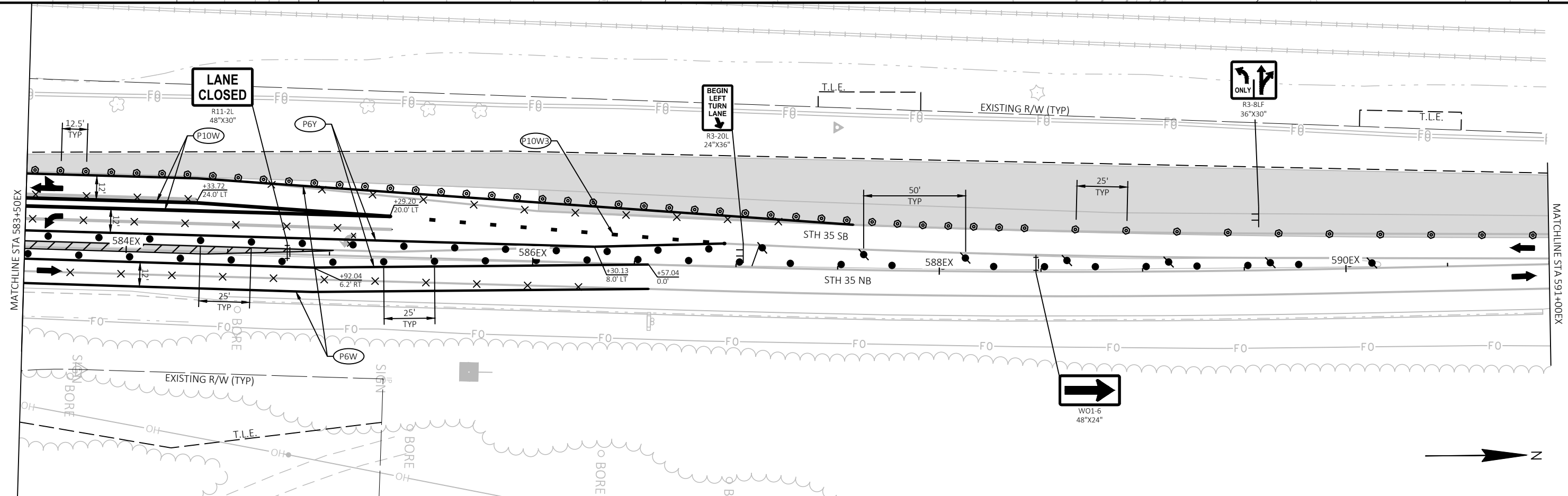
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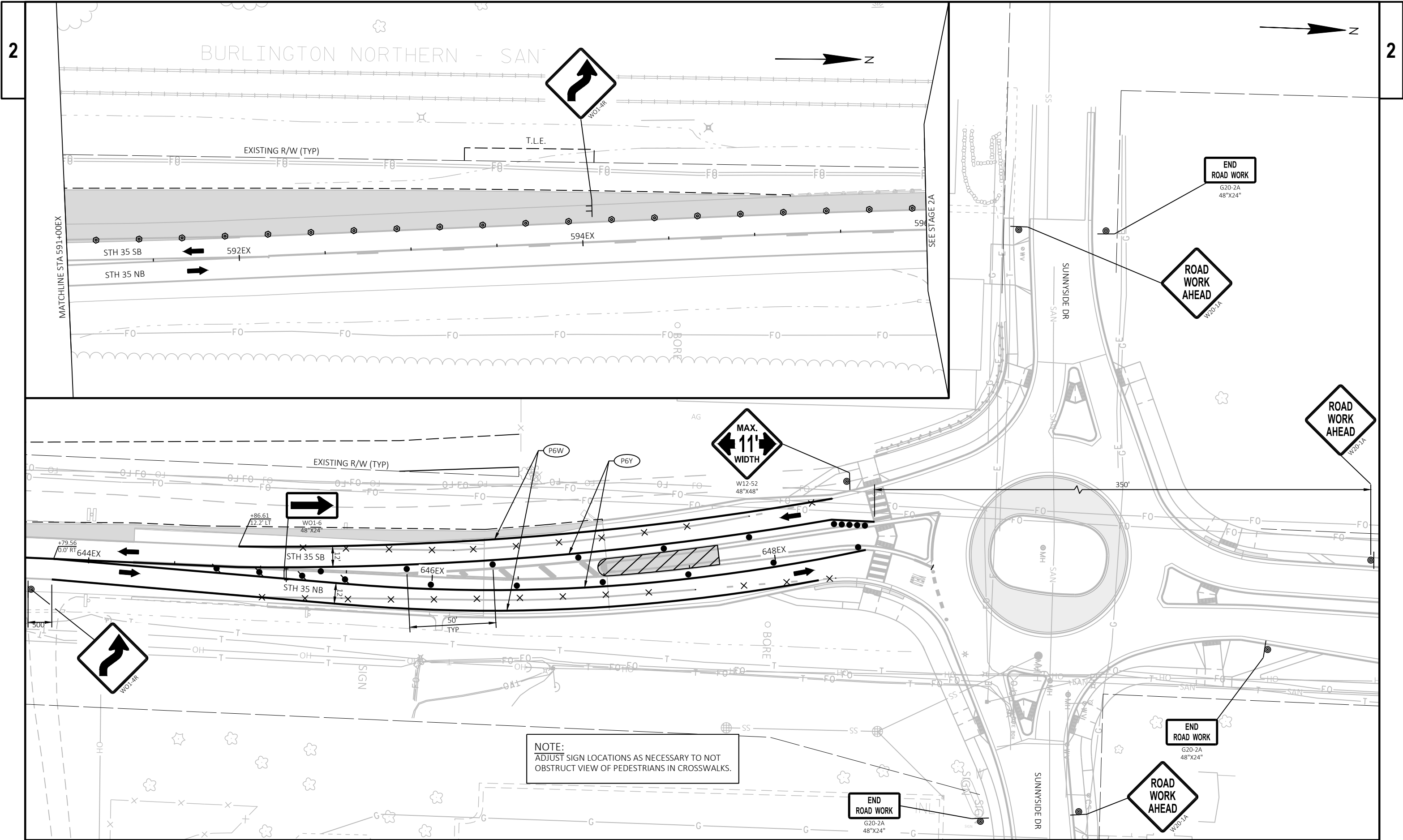
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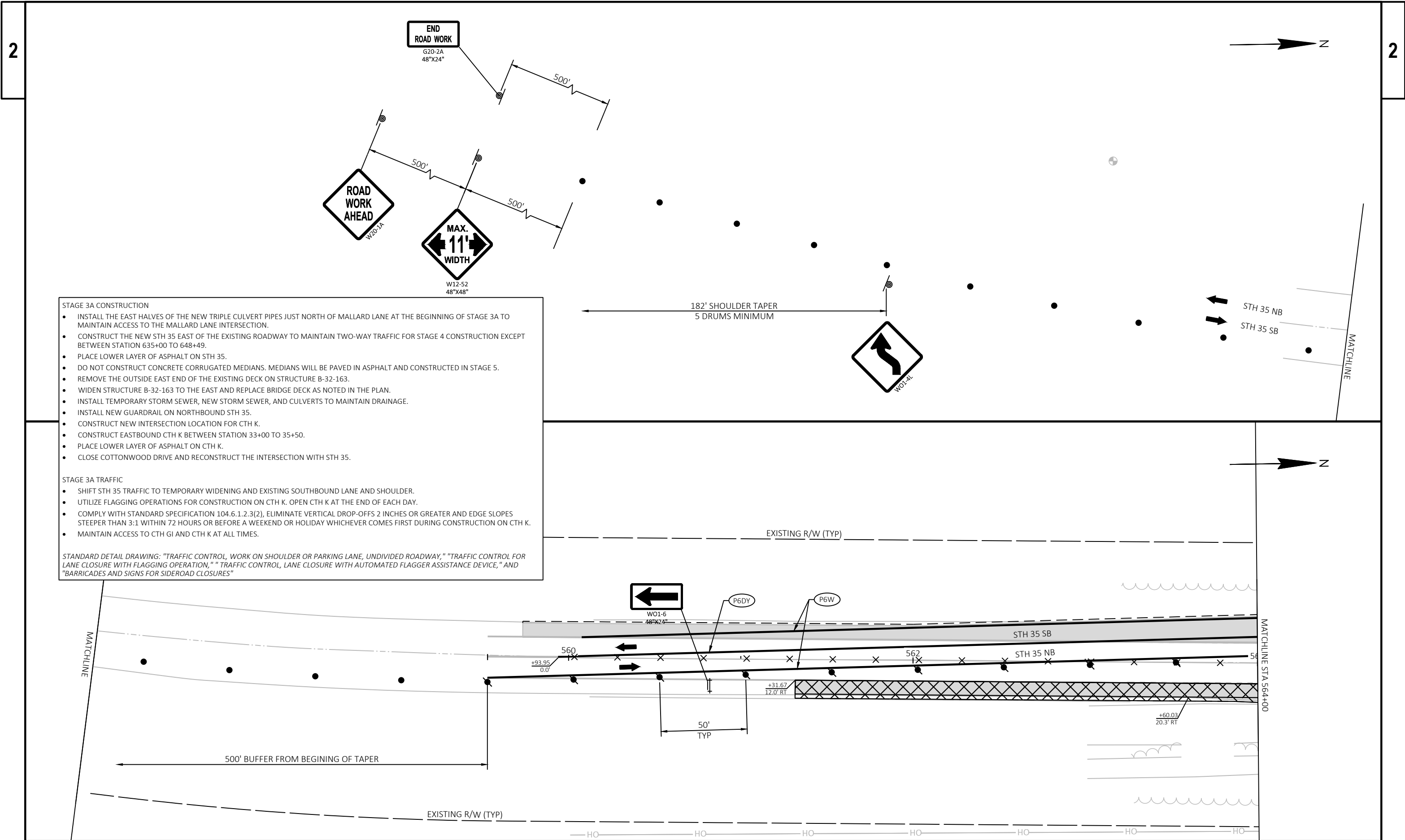
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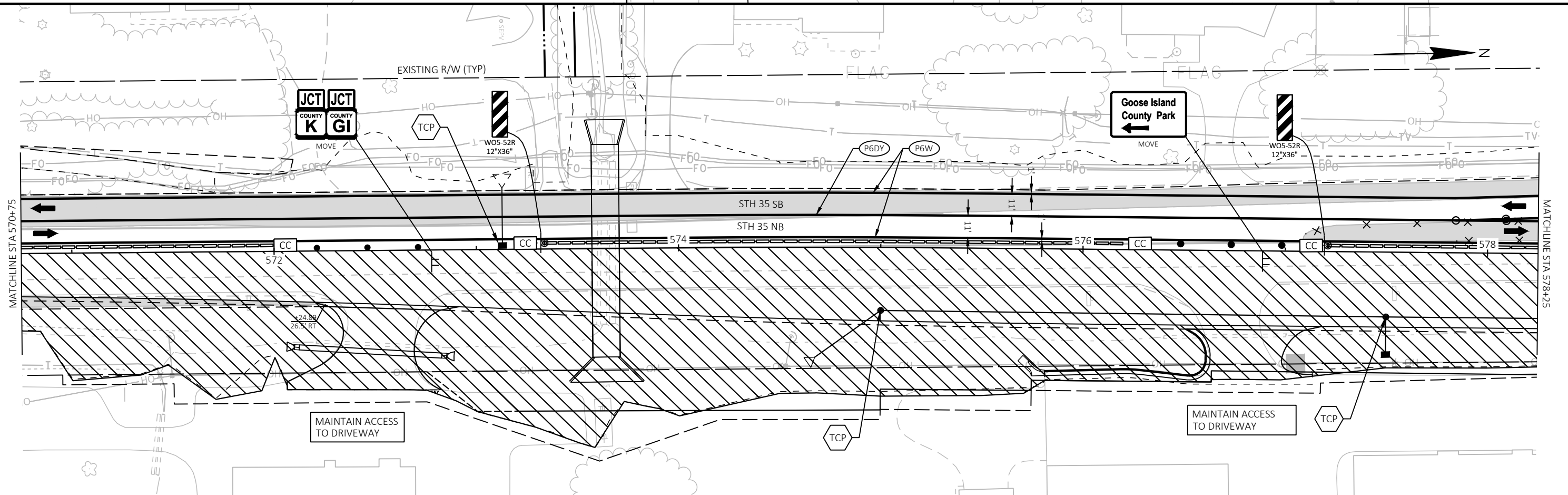
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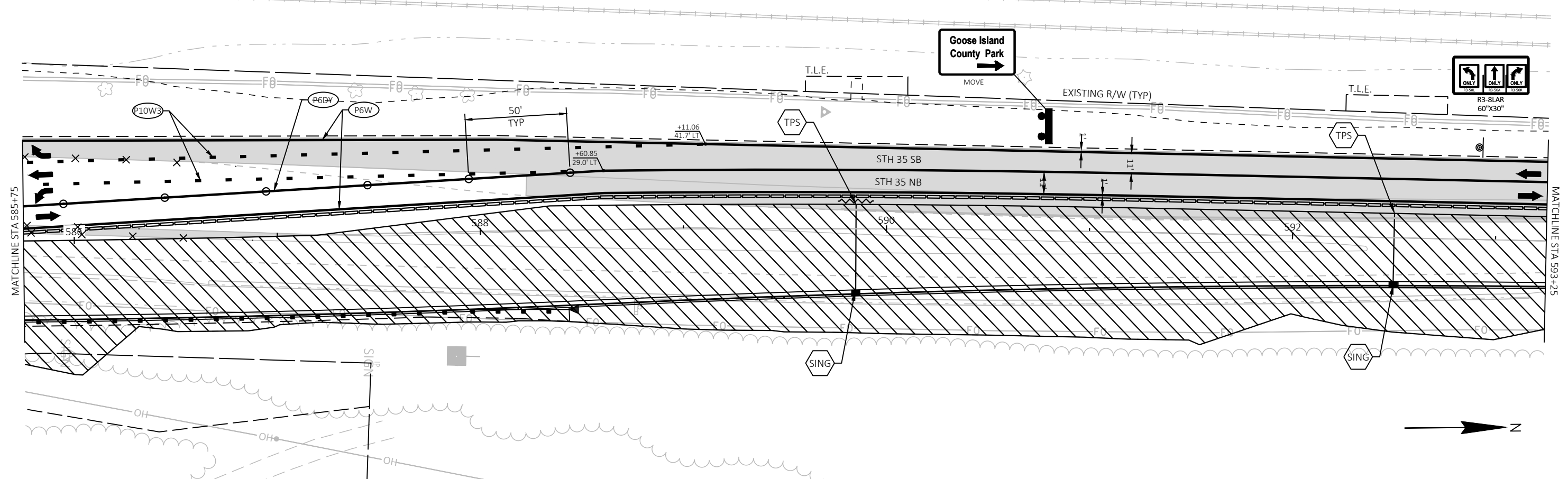
WISDOT/CADDs SHEET 44

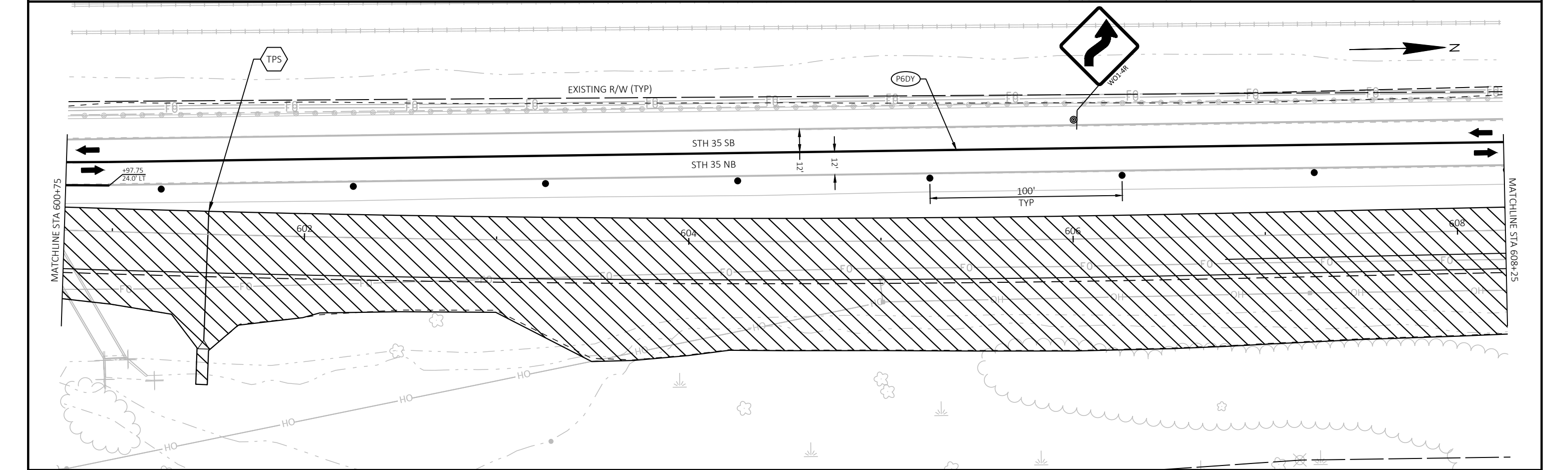
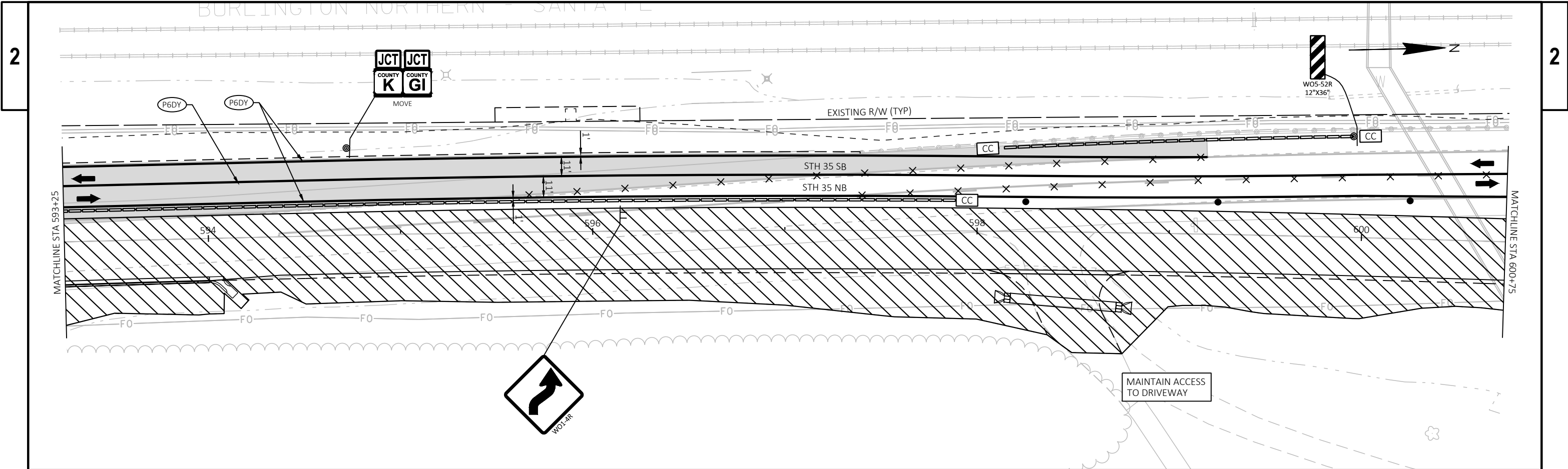




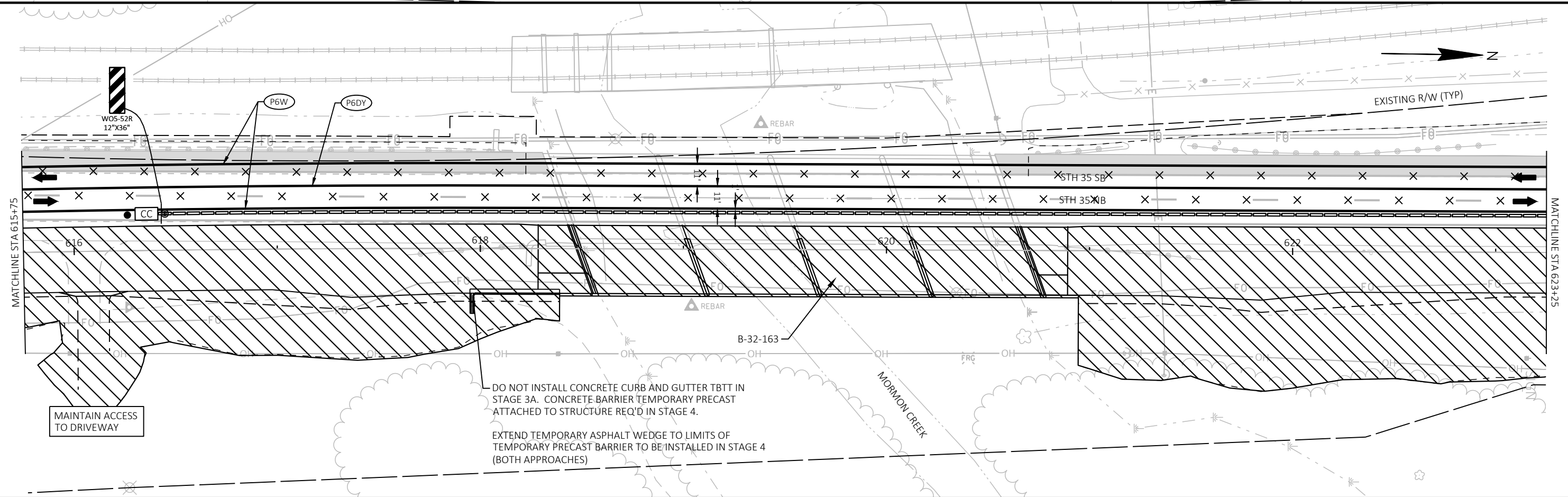


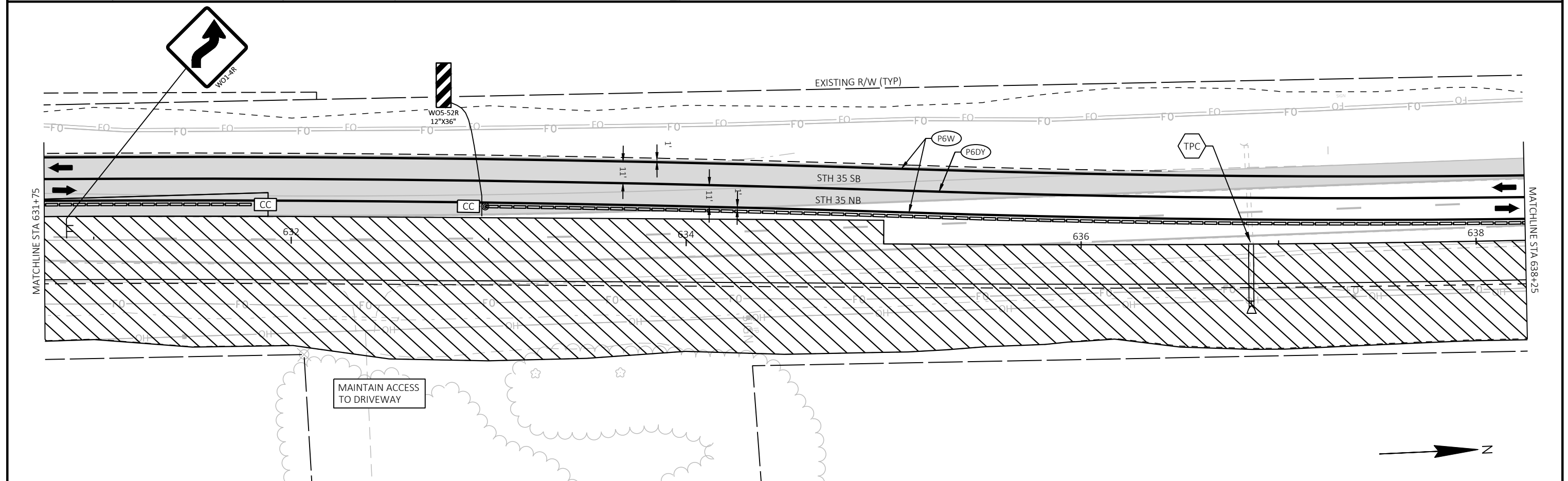
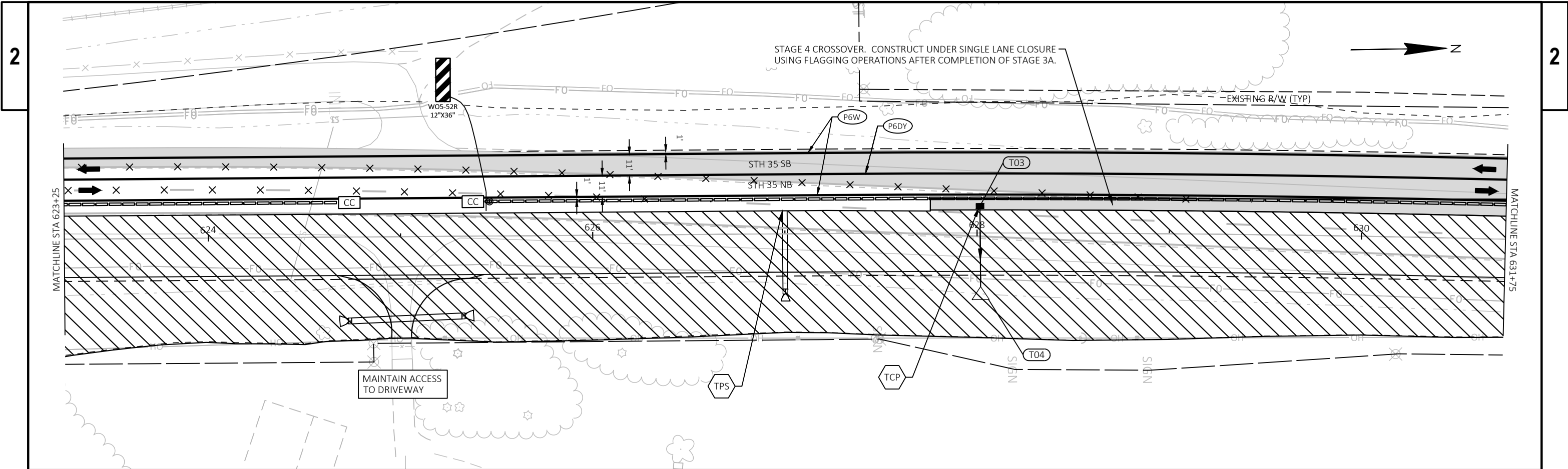


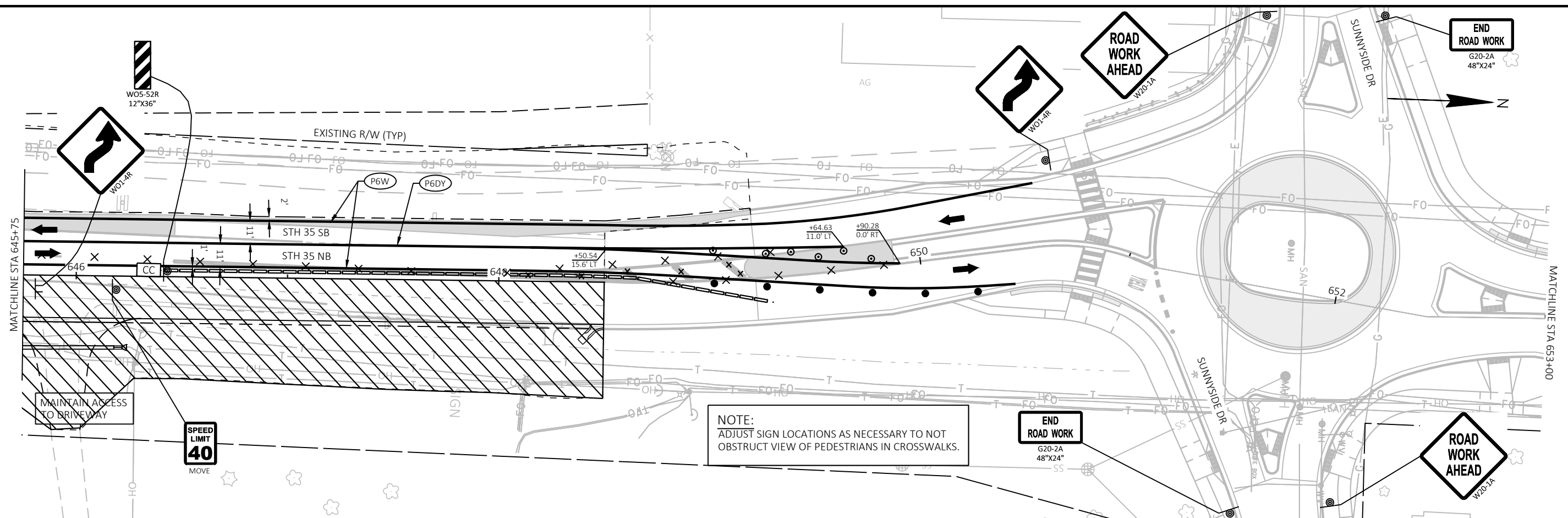
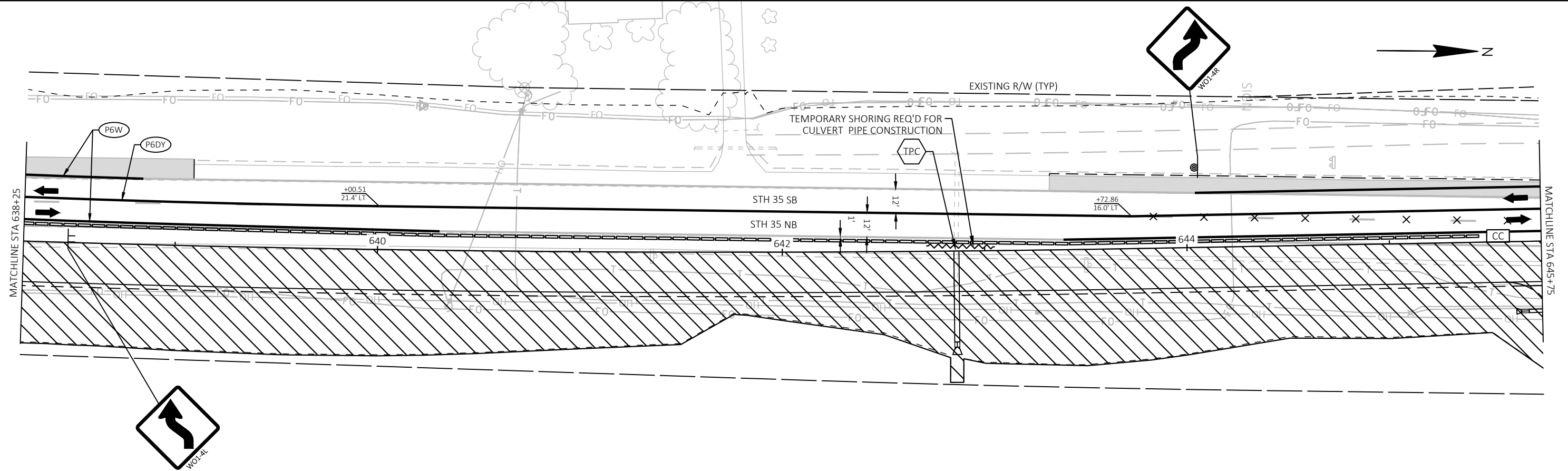




2







PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

STAGED CONSTRUCTION - STAGE 3A

SHEET

105

E

FILE NAME: O:\PD\VC3D\51630702\SHEETPLAN\026001-53A.DWG
LAYOUT NAME - 07

PLOT DATE: 4/29/2025 1:04 PM

PLOT BY: ED OCHS

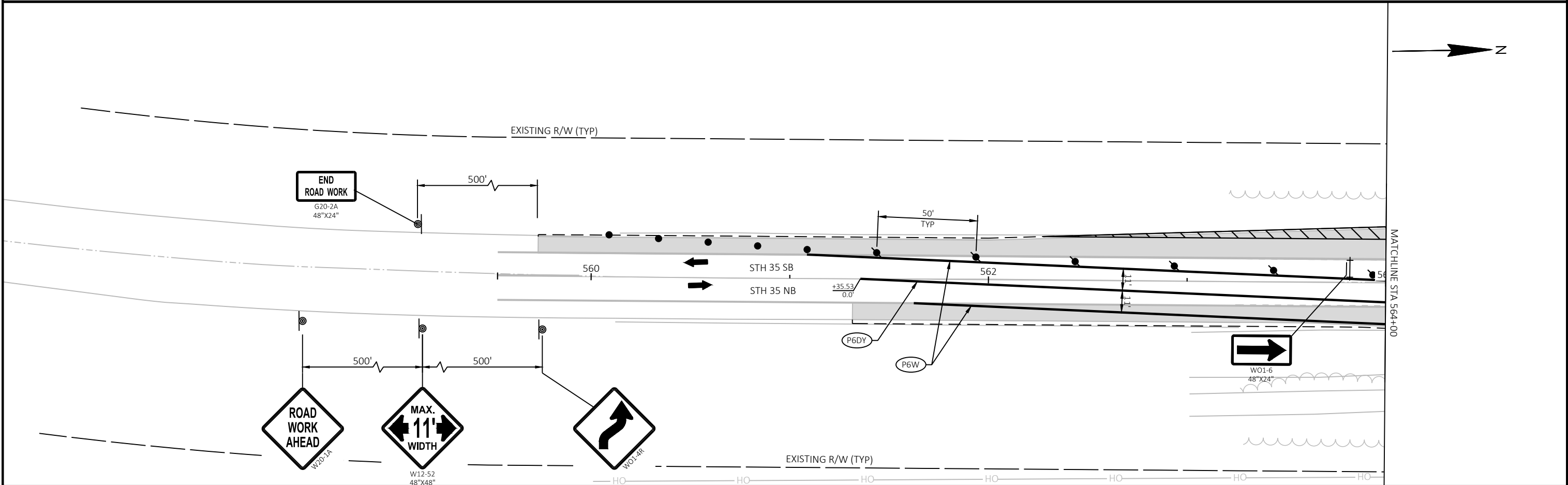
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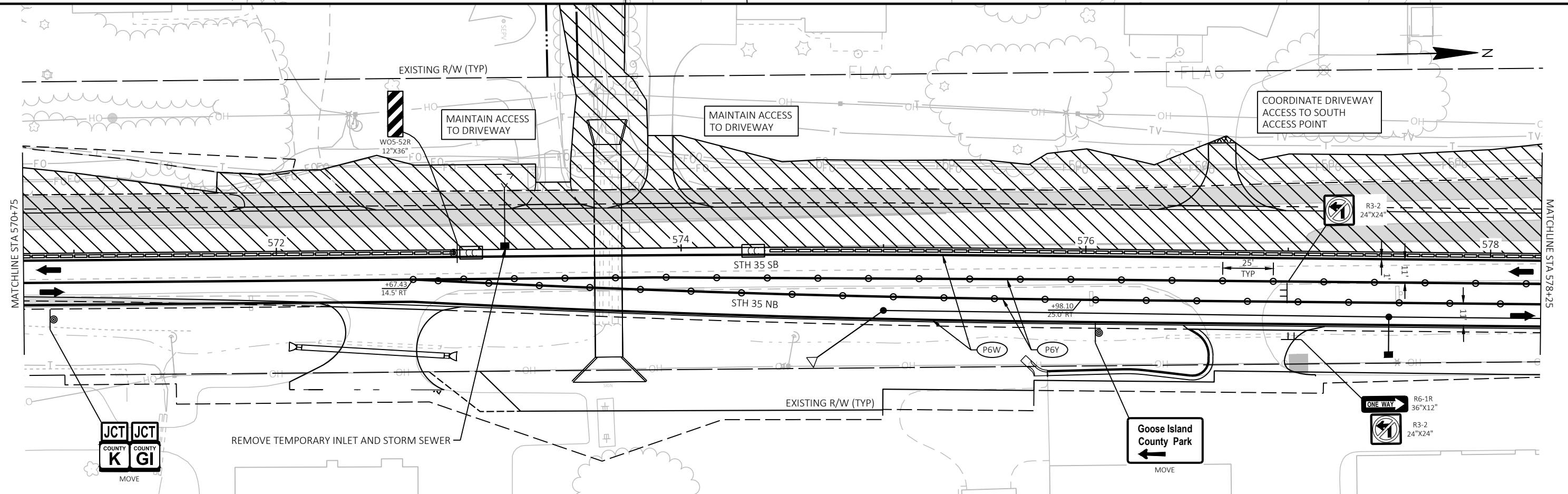
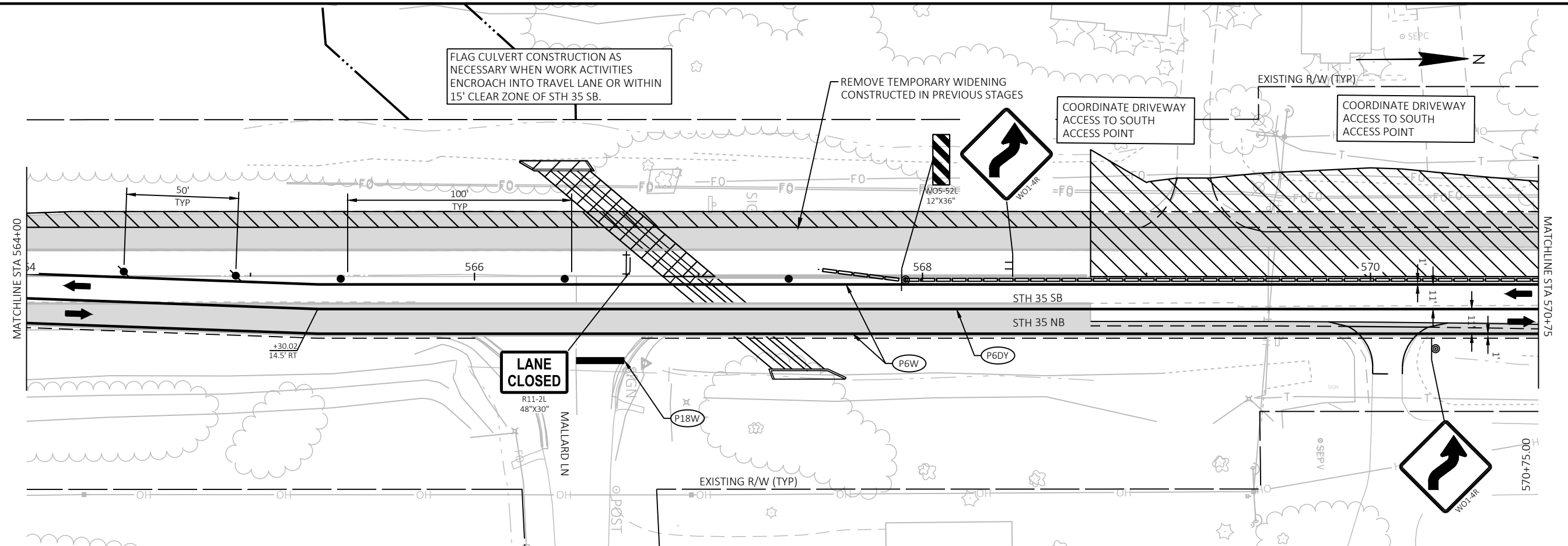
PLOT SCALE: 1 IN:50 FT

WISDOT/CADDs SHEET 44

- STAGE 4 CONSTRUCTION
- CONSTRUCT THE NEW SOUTHBOUND LANES AND/OR SHOULDERS FROM THE BEGINNING OF THE PROJECT TO STATION 627+25.
 - CONSTRUCT THE NEW SOUTHBOUND STH 35 LANE FROM STATION 635+00 TO THE END OF THE PROJECT.
 - PLACE LOWER LAYER OF ASPHALT ON STH 35.
 - REMOVE THE OLD STH 35 ROADWAY AND TEMPORARY WIDENING AS NOTED IN THE PLAN.
 - GRADE FOR SHARED-USE PATH TO STA 627+25.
 - REMOVE THE REMAINING EXISTING DECK AND WEST OUTSIDE GIRDER ON STRUCTURE B-32-163.
 - REPLACE BRIDGE DECK AS NOTED IN THE PLAN.
 - INSTALL NEW STORM SEWER AND CULVERTS.
 - CONSTRUCT CTH GI IN HALVES.
 - CONSTRUCT CURB RAMPS FOR THE SHARED-USE PATH (ID 5991-06-73).
 - PLACE LOWER LAYER OF ASPHALT ON CTH GI.
 - RAILROAD CROSSING IMPROVEMENTS TO BE INSTALLED BY BNSF.
- STAGE 4 TRAFFIC
- SHIFT TRAFFIC TO THE NEW STH 35 LANES CONSTRUCTED IN STAGE 3A FROM THE BEGINNING OF THE PROJECT TO STATION 627+00.
 - SHIFT SOUTHBOUND STH 35 TRAFFIC FROM STATION 627+00 TO 632+00 VIA THE TEMPORARY CROSSOVER CONSTRUCTED IN STAGE 3B.
 - MATCH THE SOUTHBOUND STH 35 TRAFFIC CONFIGURATION IN STAGE 3A FROM STATION 636+75 TO THE END OF THE PROJECT.
 - NORTHBOUND TRAFFIC TO REMAIN ON THE NEW STH 35 LANES AND SHOULDER CONSTRUCTED IN STAGE 3A TO THE END OF THE PROJECT.
- STANDARD DETAIL DRAWINGS: "TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY"

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PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

STAGED CONSTRUCTION - STAGE 4

SHEET

109

E

FILE NAME: O:\PD5\C3D\51630702\SHEETS\PLAN\026001-54.DWG
LAYOUT NAME - 02

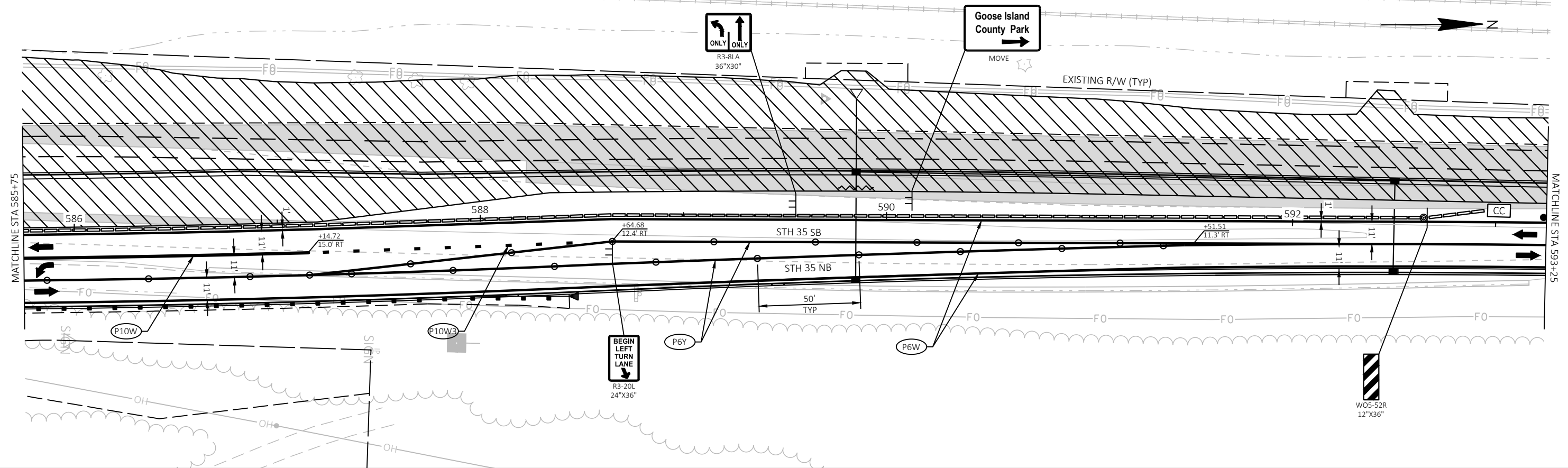
PLOT DATE: 4/29/2025 1:24 PM

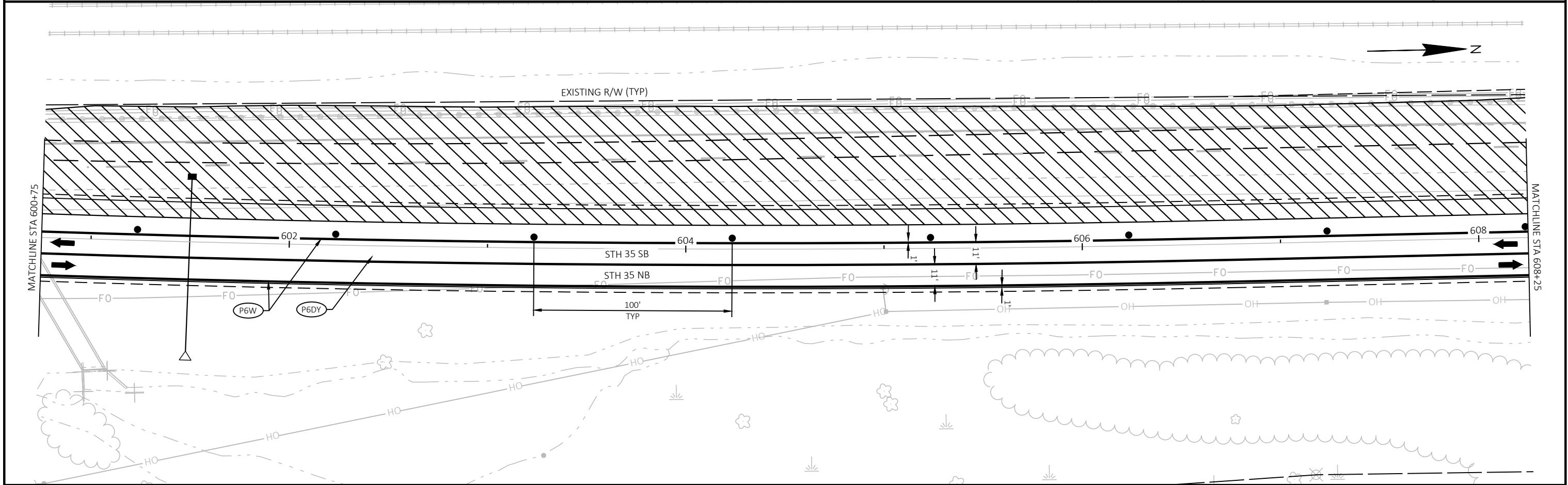
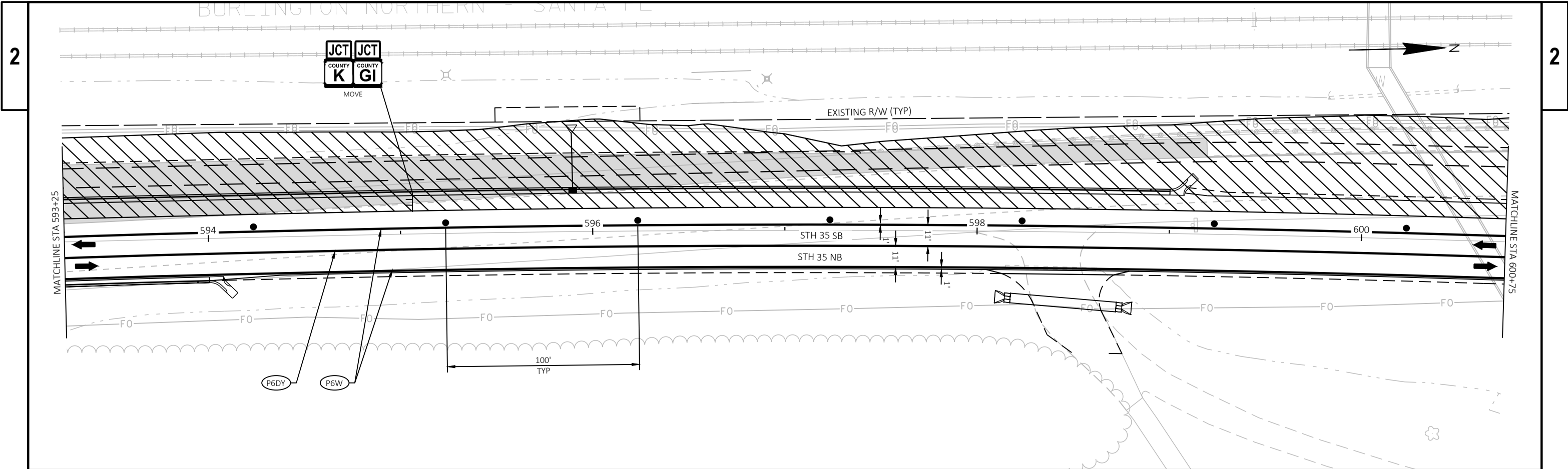
PLOT BY: ED OCHS

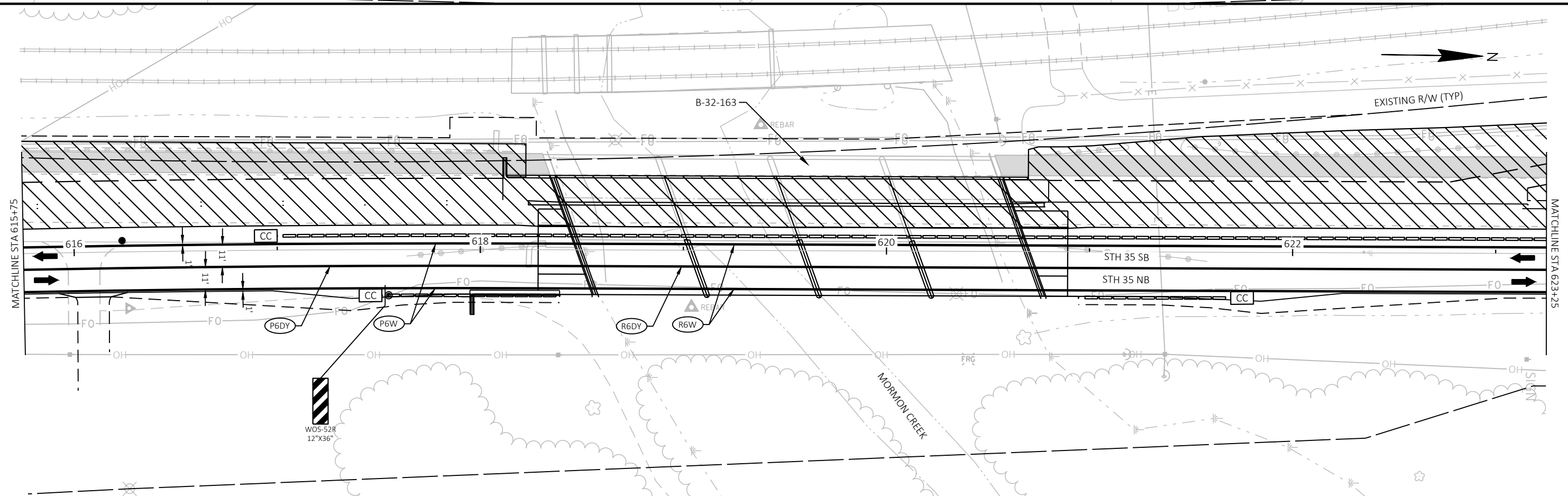
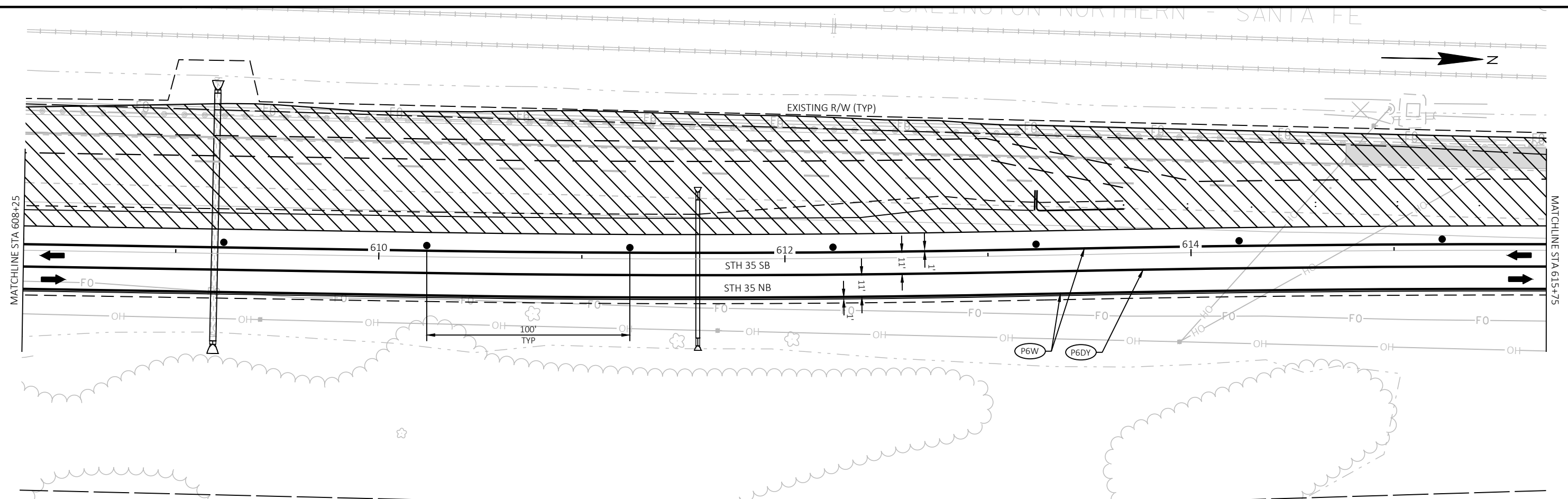
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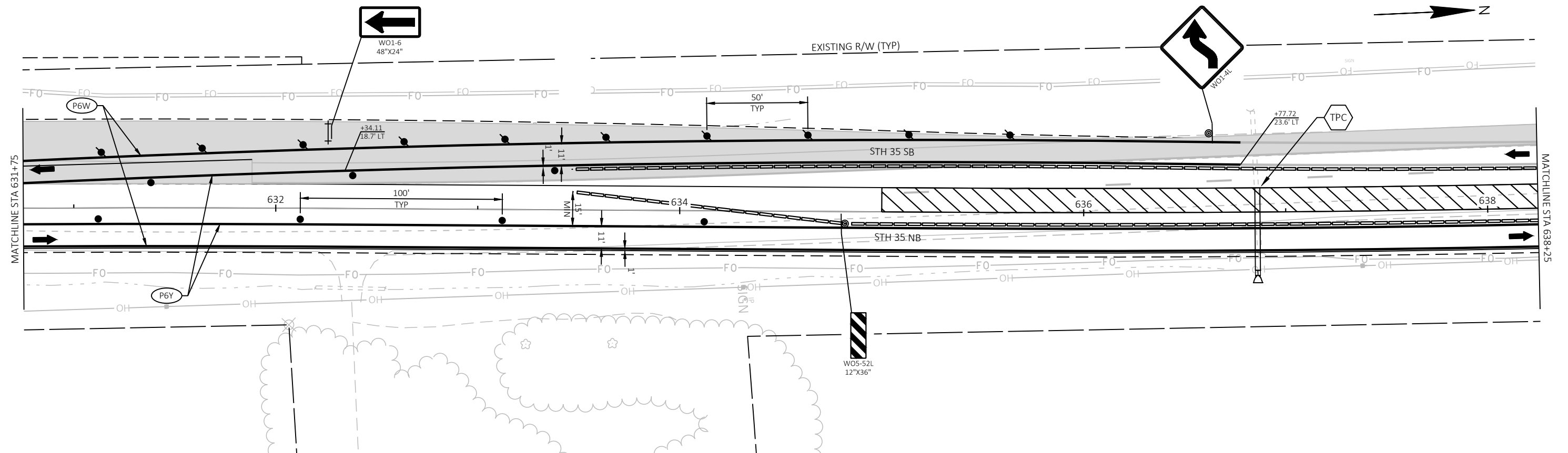
PLOT SCALE: 1 IN:50 FT

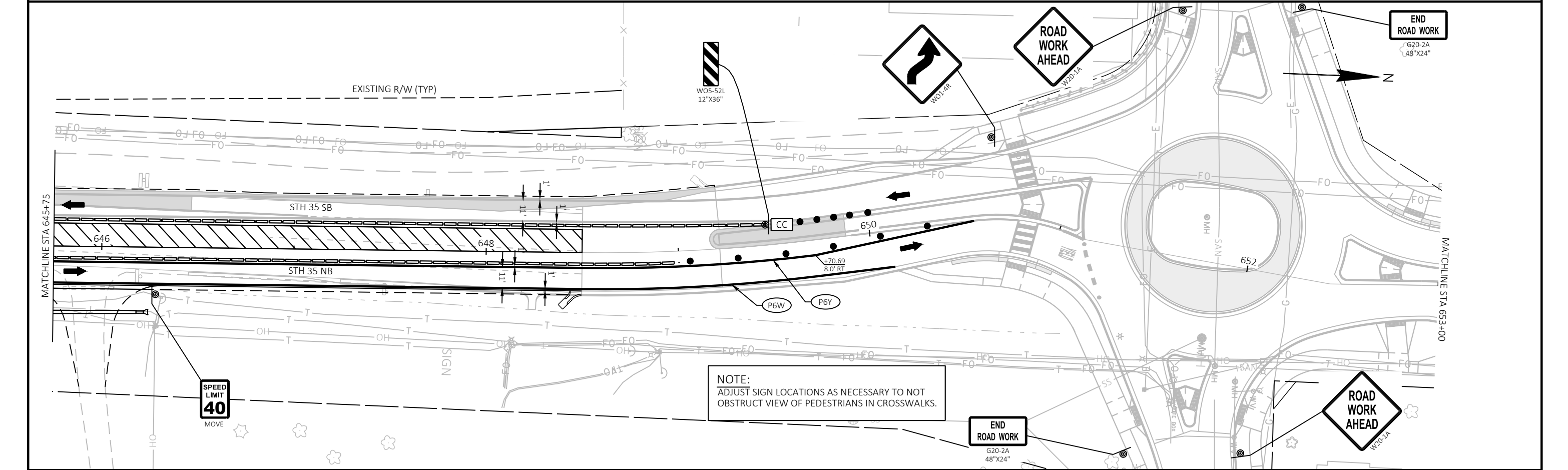
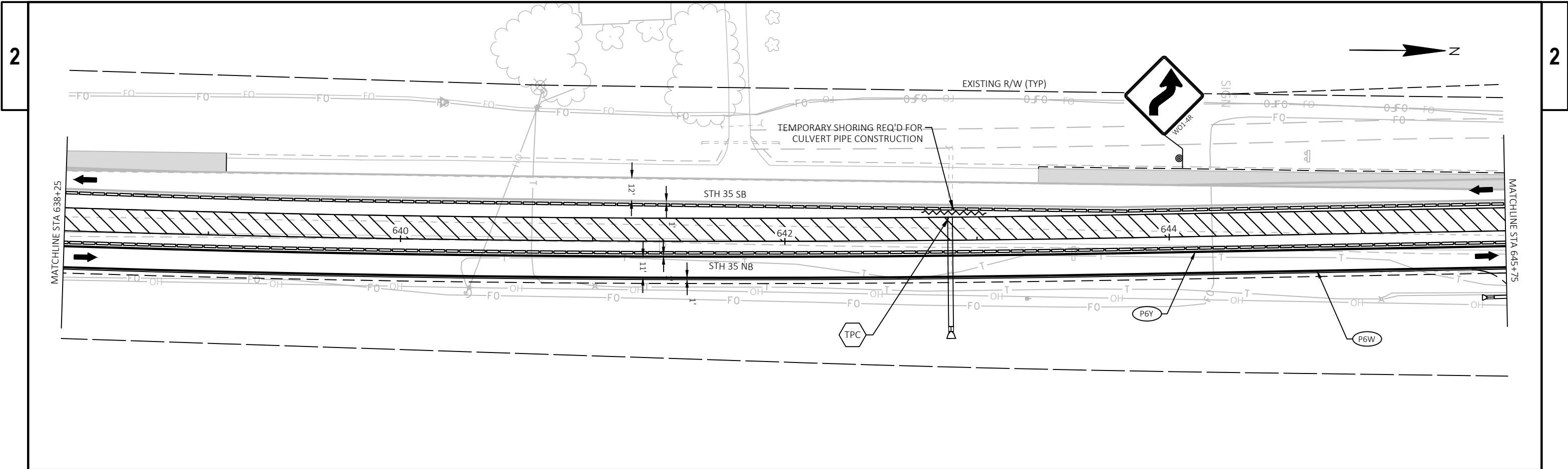
WISDOT/CADD5 SHEET 44



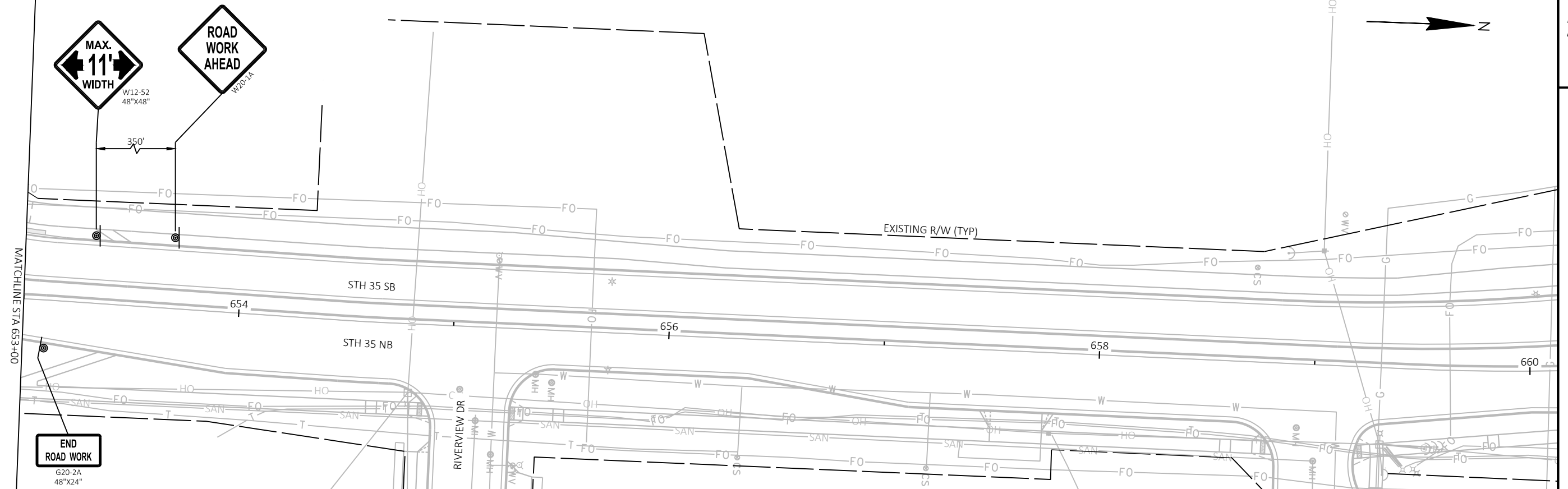




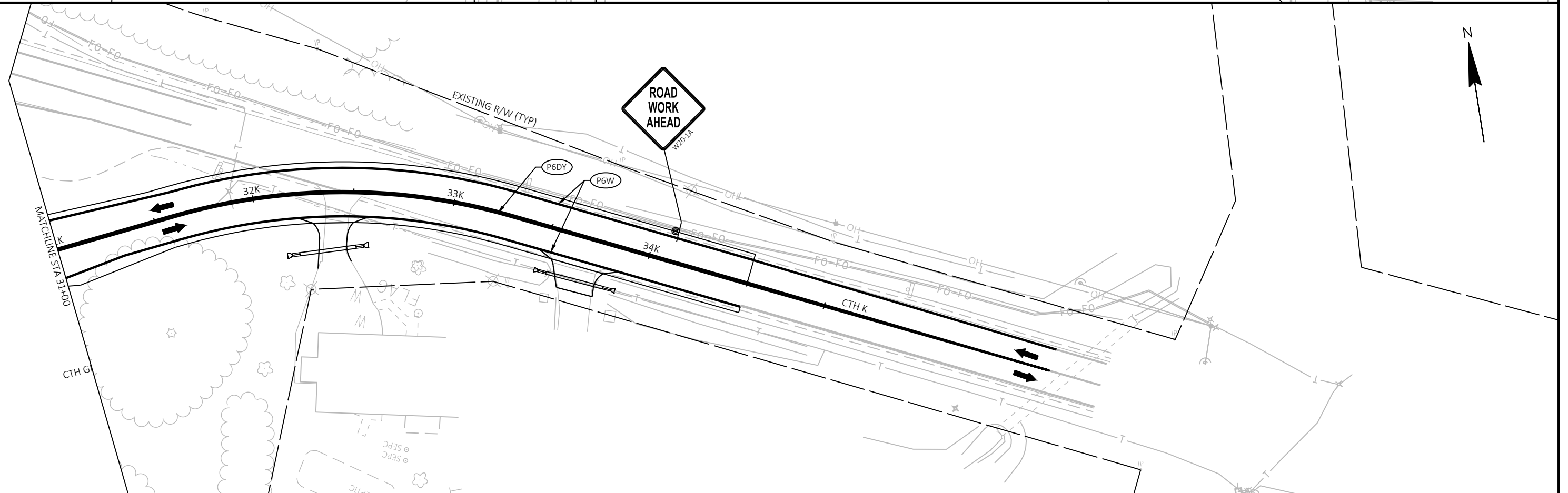




2



2 |



PROJECT NO:	5163-07-72
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HWY: STH 35

COUNTY: LA CROSSE/VERNON

STAGED CONSTRUCTION - STAGE 4

SHEET

15

I

FILE NAME : O:\PDS\C3D\51630702\SHEETSPLAN\026001-S4.DWG
LAYOUT NAME - 08

PLOT DATE : 4/29/2025 1:25 PM

PLOT BY : ED OCHS

PLOT NAME :

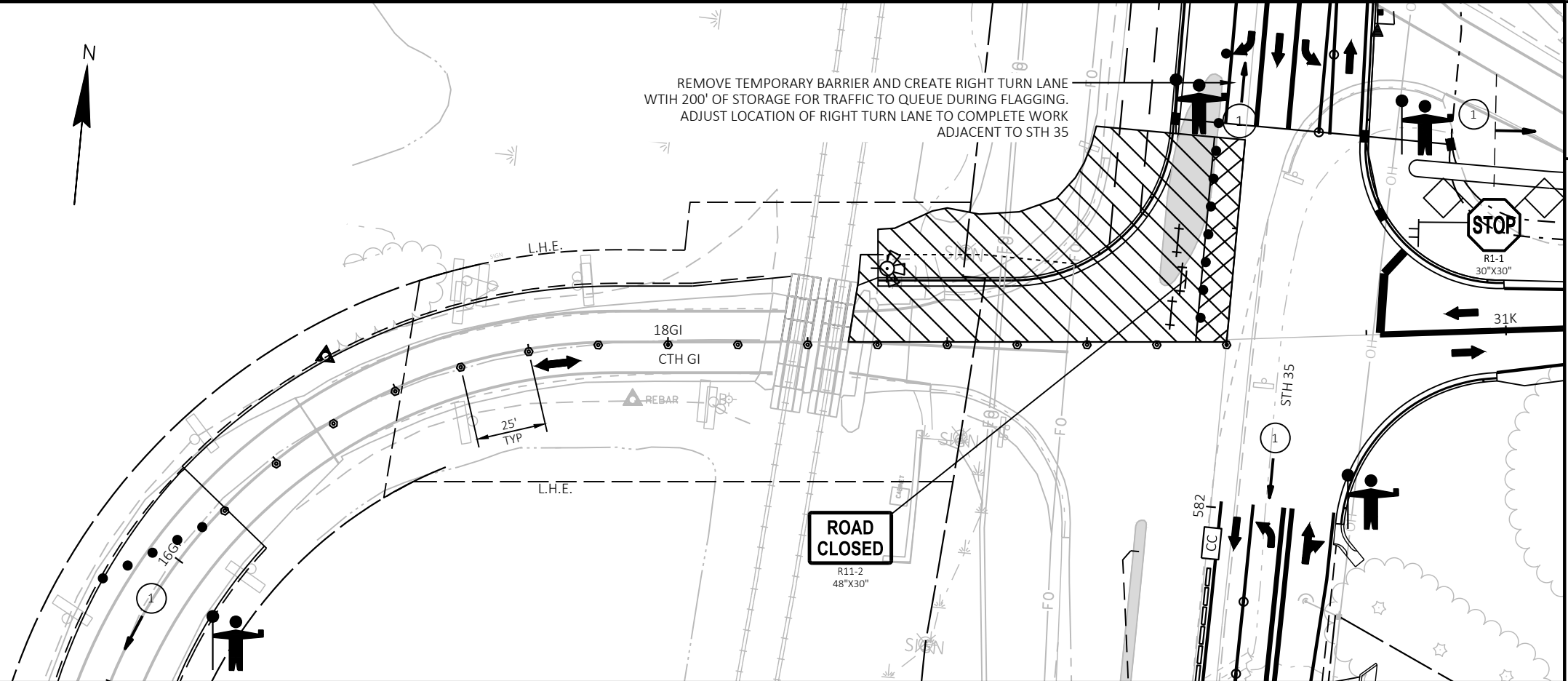
PLOT SCALE : 1 IN:50 FT

WISDOT/CADDS SHEET 44

CTH GI NORTH STAGED CONSTRUCTION

- CTH GI CONSTRUCTION
- CONSTRUCTION CTH GI IN HALVES FROM STA 19+00 TO STH 35.
 - PLACE LOWER OF ASPHALT ON CTH GI.
- CTH GI TRAFFIC
- UTILIZE FLAGGING OPERATIONS FOR CONSTRUCTING CTH GI IN HALVES. FLAGGING IS NOT ALLOWED ON CTH GI AFTER 12 PM ON FRIDAYS.
 - OPEN CTH GI TO TWO-WAY TRAFFIC WITH AN ACCEPTABLE SURFACE (COMPACTED AGGREGATE OR ASPHALT) AT THE END OF EACH WORKDAY.
 - FOUR FLAGGERS ARE REQUIRED AT ALL TIMES TO COMPLETE THE WORK ALONG CTH GI.

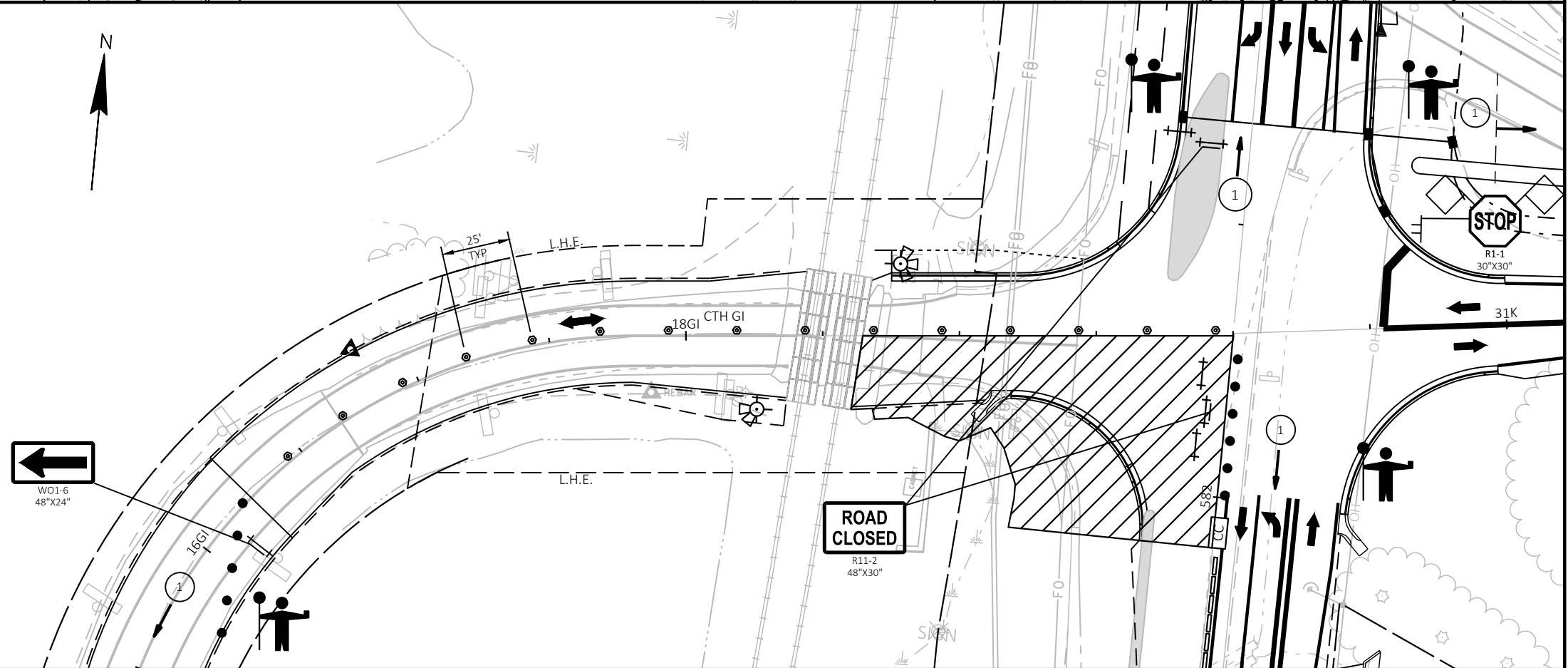
STANDARD DETAIL DRAWINGS: "TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION" AND "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE RIGHT LANE CLOSURE."



CTH GI SOUTH STAGED CONSTRUCTION

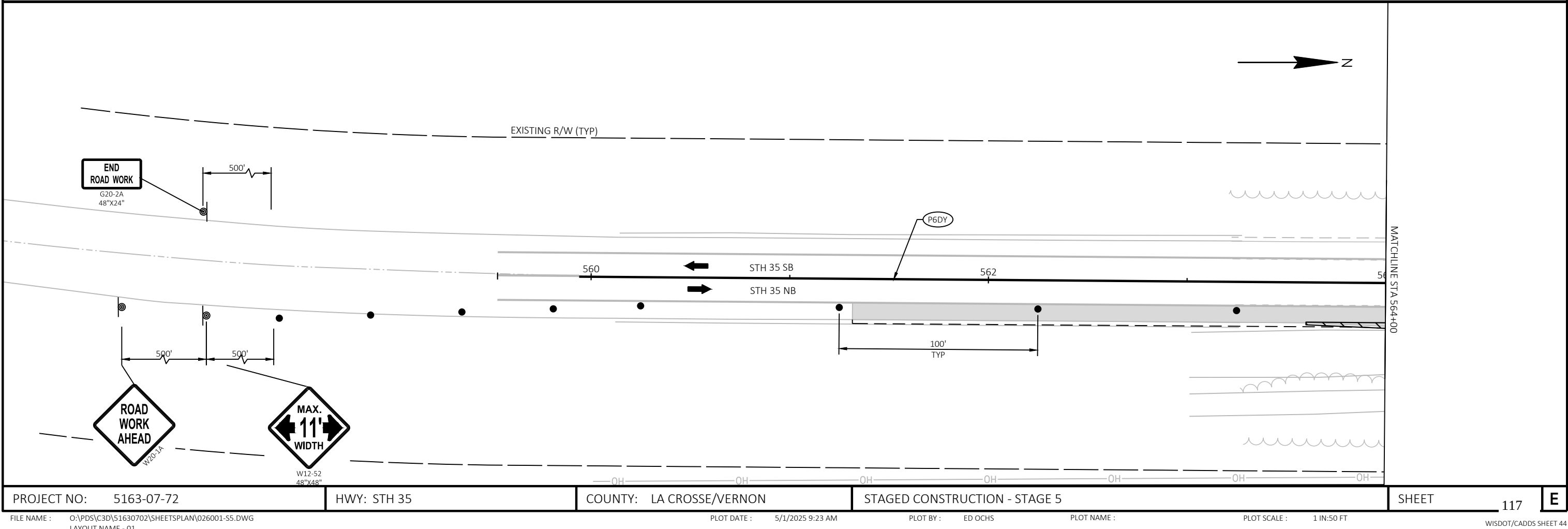
NOTE:

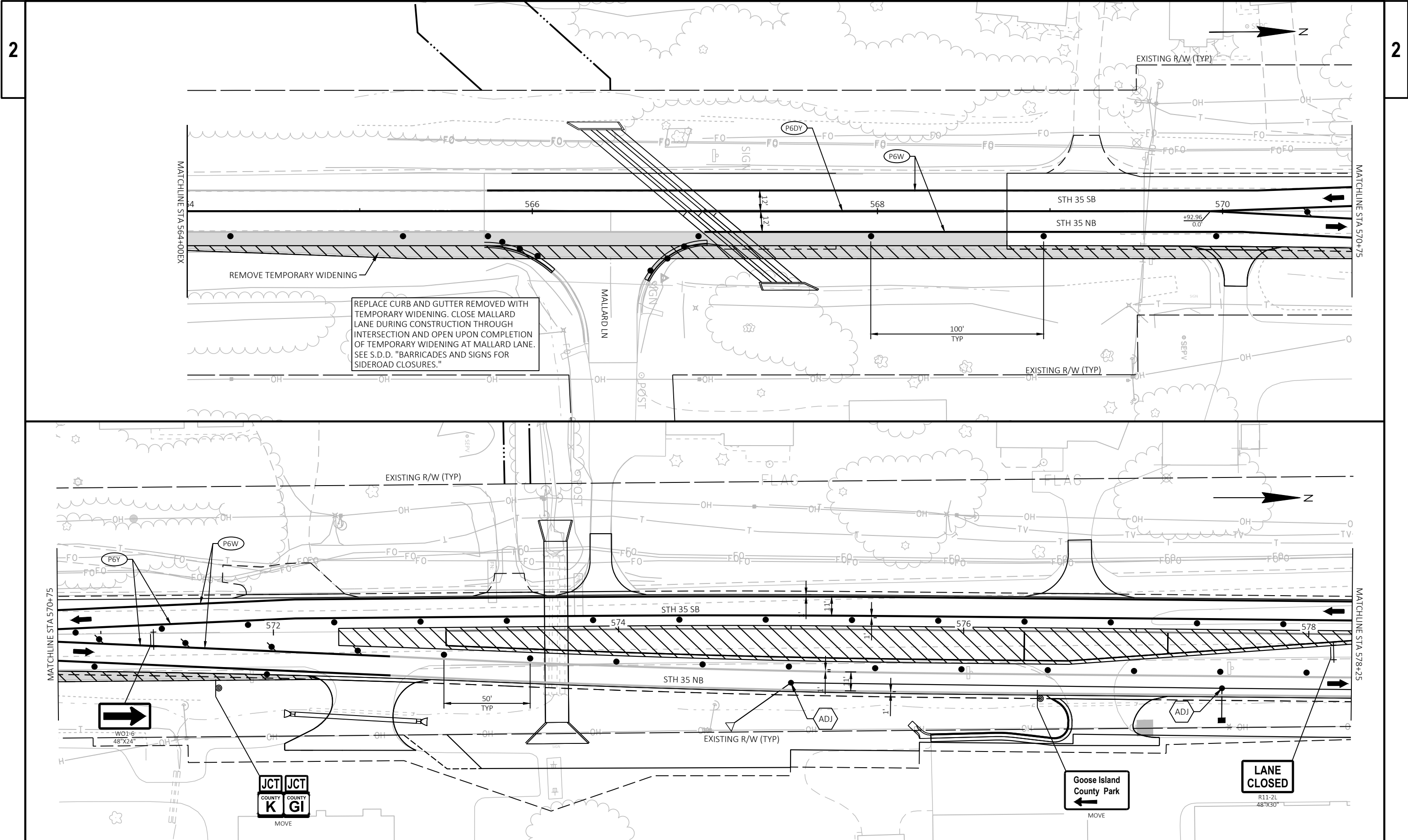
1 SEE S.D.D. "TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION," FOR ADDITIONAL DETAILS AND SIGNING REQUIRED.

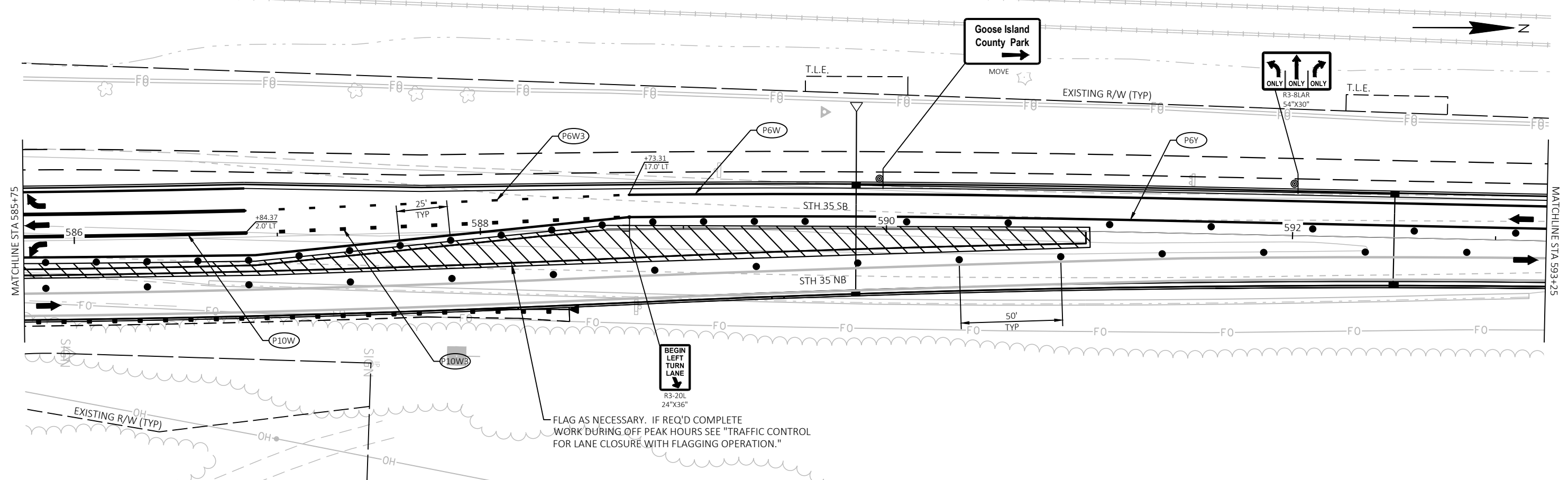


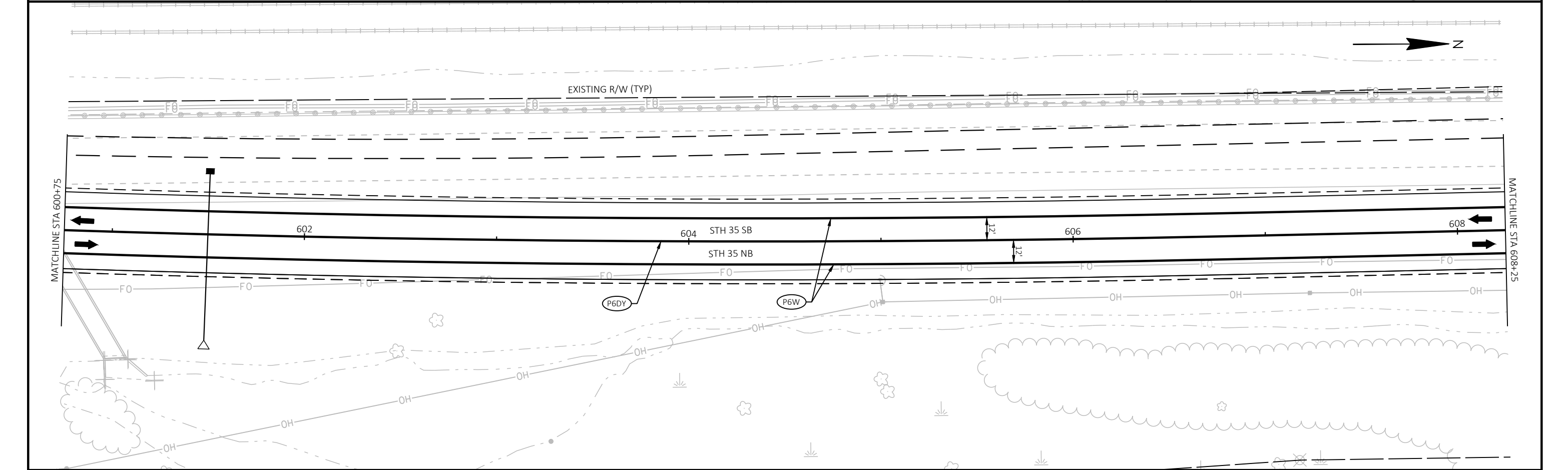
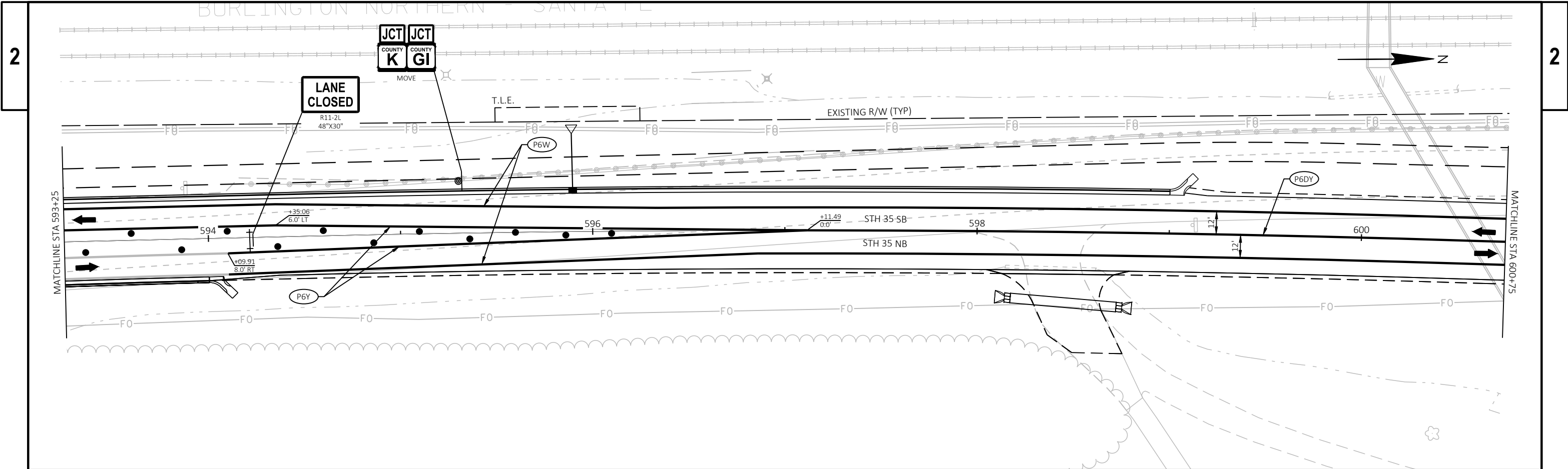
- STAGE 5 CONSTRUCTION
- REMOVE OLD ROADWAY AND TEMPORARY WIDENING ON NORTHBOUND STH 35 FROM THE BEGINNING OF PROJECT THROUGH MALLARD LANE.
 - CLOSE MALLARD LANE INTERSECTION TO REPLACE CURB AND GUTTER IMPACTED BY THE TEMPORARY WIDENING.
 - CONSTRUCT CONCRETE CORRUGATED MEDIANS AT THE INTERSECTION OF STH 35 AND CTH GI/CTH K.
 - REMOVE OLD ROADWAY AND TEMPORARY WIDENING, CONSTRUCT THE REMAINING SOUTHBOUND STH 35 PAVEMENT, AND GRADE FOR THE FUTURE MULTI-USE PATH BETWEEN STATION 627+25 TO THE END OF THE PROJECT.
 - INSTALL REMAINING NEW STORM SEWER AND CULVERTS.
 - REMOVE TEMPORARY ASPHALT AND REPLACE SPLITTER ISLAND ON STH 35 JUST SOUTH OF SUNNYSIDE DRIVE.
 - PAVE TOP LAYER OF ASPHALT ON STH 35, CTH GI, AND CTH K.
 - INSTALL NEW GUARDRAIL AT STRUCTURE B-32-163.
- STAGE 5 TRAFFIC
- UTILIZE THE NEW STH 35 LANES FROM BEGINNING OF THE PROJECT TO STATION 570+00, AND FROM STATION 597+12 TO 621+66 FOR NORTHBOUND AND SOUTHBOUND TRAFFIC.
 - SHIFT STH 35 TRAFFIC TO THE NEW SHOULDERS AND OUTSIDE PORTION OF THE NEW TRAVEL LANES THROUGH THE CTH GI AND CTH K INTERSECTION FROM STATION 570+00 TO 597+12 AND AT THE END OF THE PROJECT TO COMPLETE THE SPLITTER ISLAND CONSTRUCTION JUST SOUTH OF SUNNYSIDE DRIVE.
 - SHIFT STH 35 NORTHBOUND AND SOUTHBOUND TRAFFIC TO THE NEW NORTHBOUND SHOULDER, LANE, AND INSIDE PORTION OF THE NEW SOUTHBOUND LANE FROM STATION 621+66 TO 648+00.
- STANDARD DETAIL DRAWINGS: TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY.

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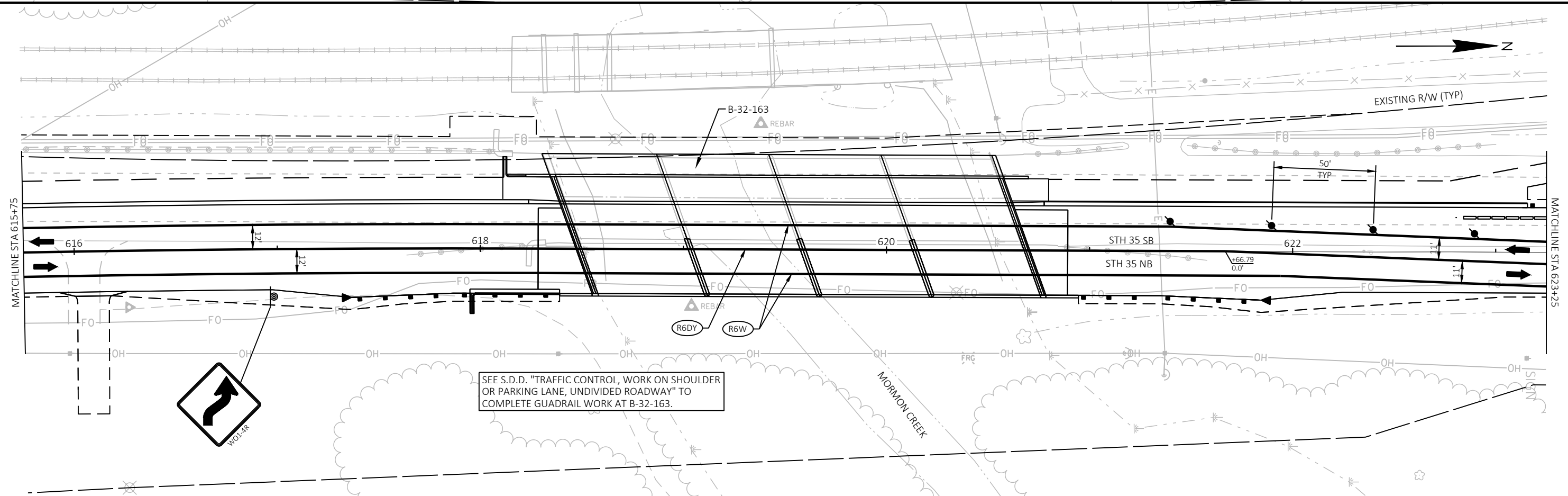




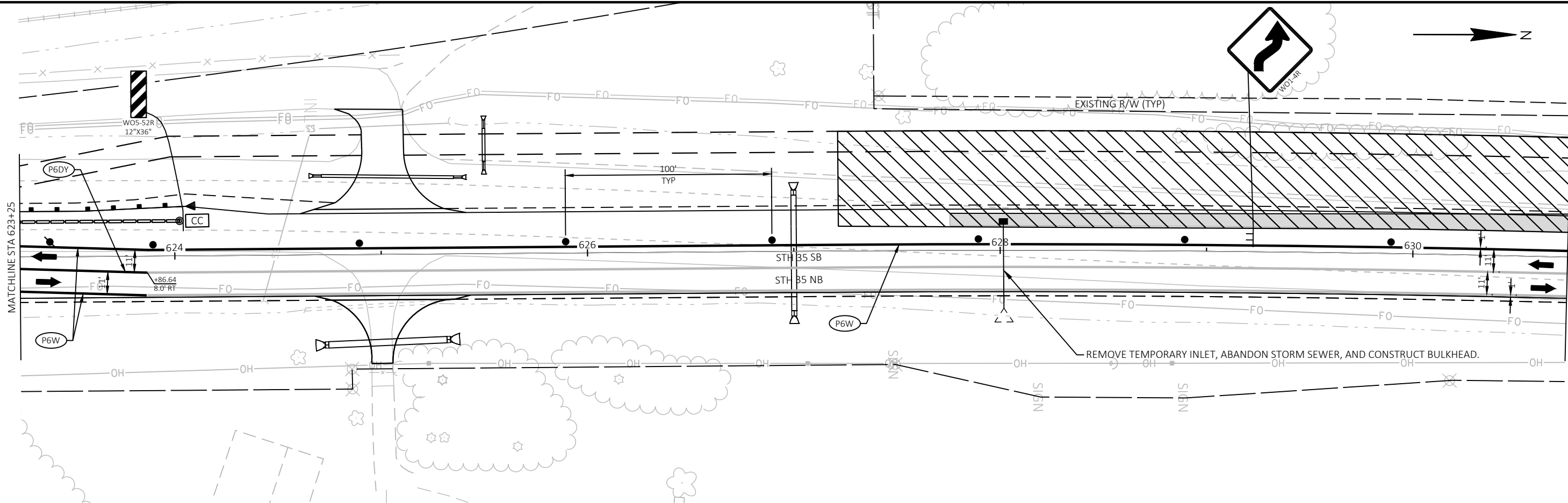




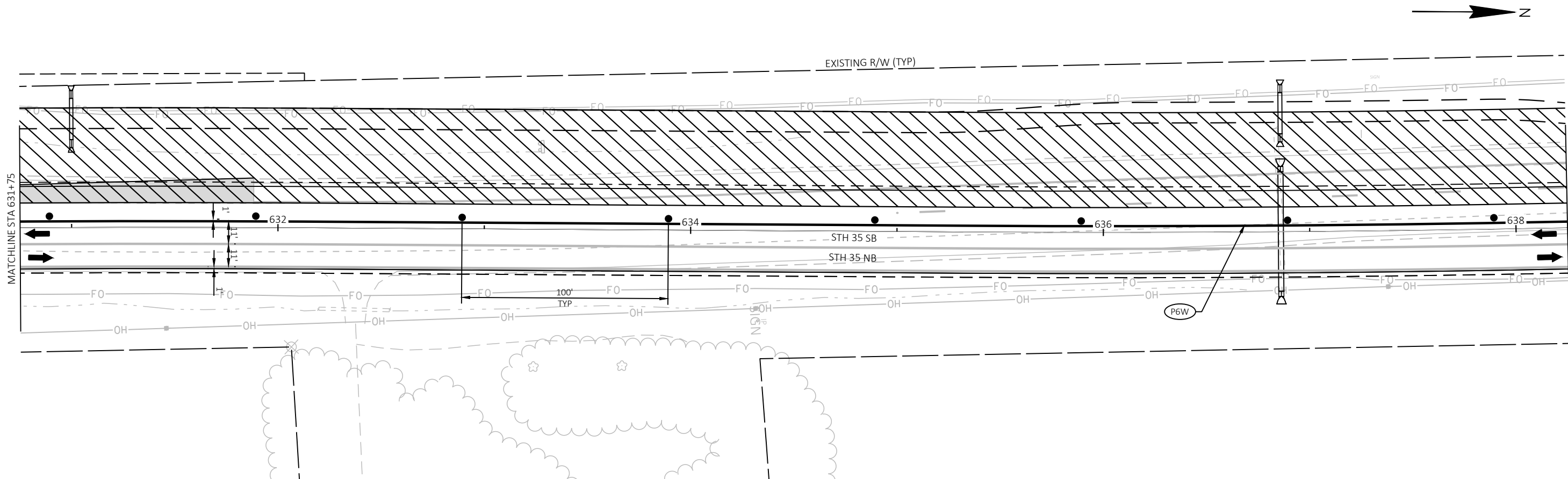
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2



2



PROJECT NO:	5163-07-72
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HWY: STH 35

COUNTY: LA CROSSE/VERNON

STAGED CONSTRUCTION - STAGE 5

SHEET	122
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E

FILE NAME : O:\PDS\C3D\51630702\SHEETSP\026001-S5.DWG
LAYOUT NAME - 06

PLOT DATE : 5/1/2025 9:24 AM

PLOT BY : ED OCHS

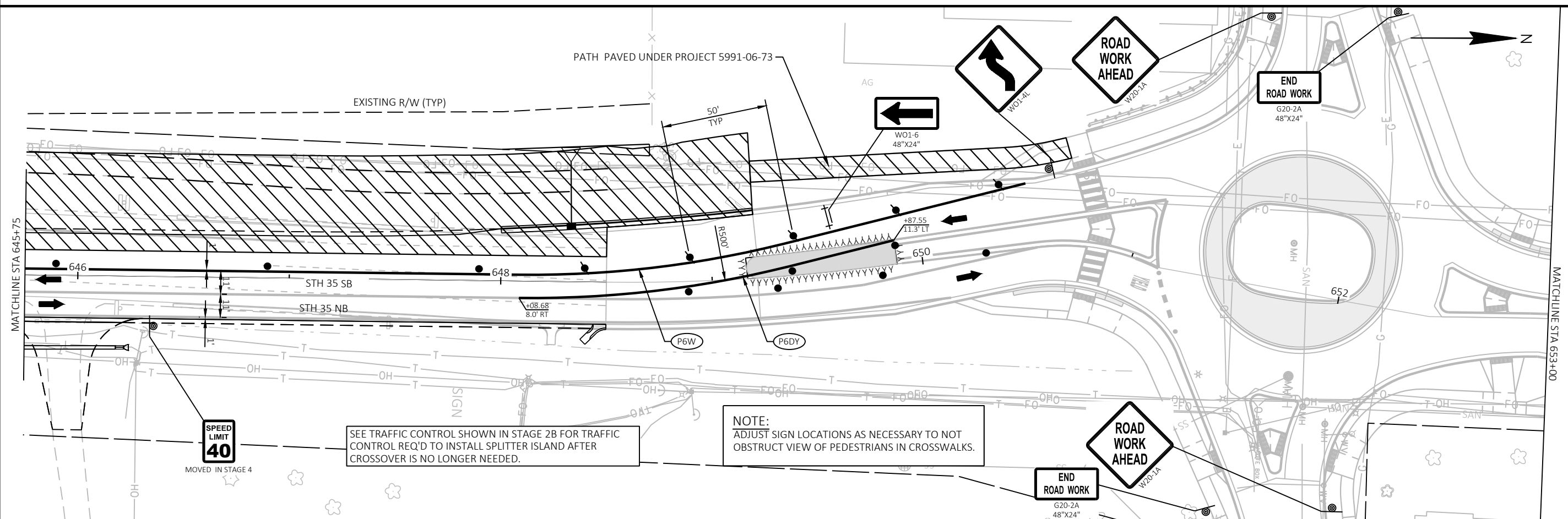
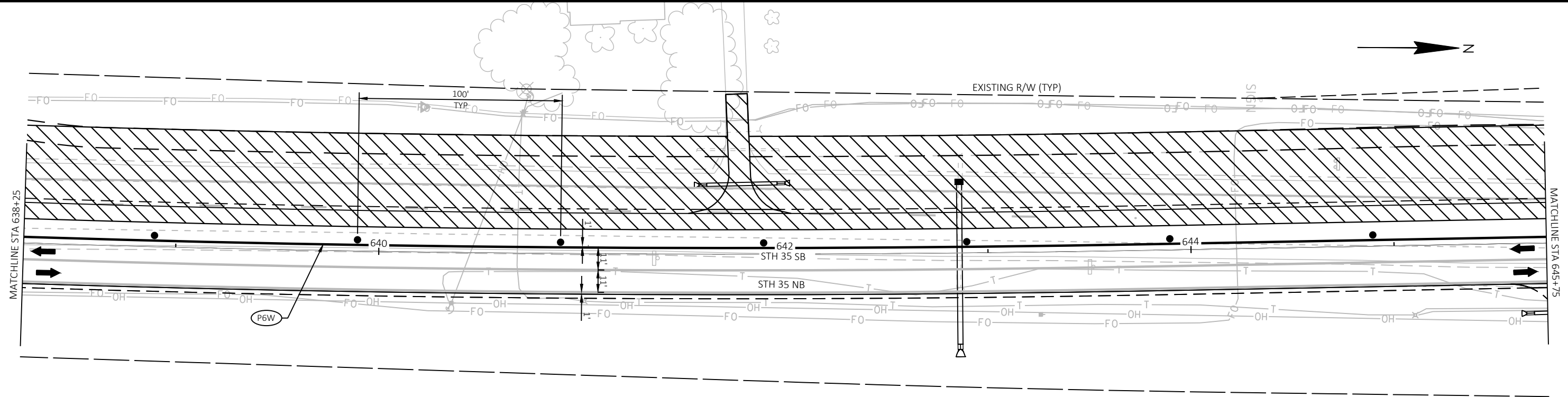
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PLOT SCALE : 1 IN:50 FT

WISDOT/CADDS SHEET 44

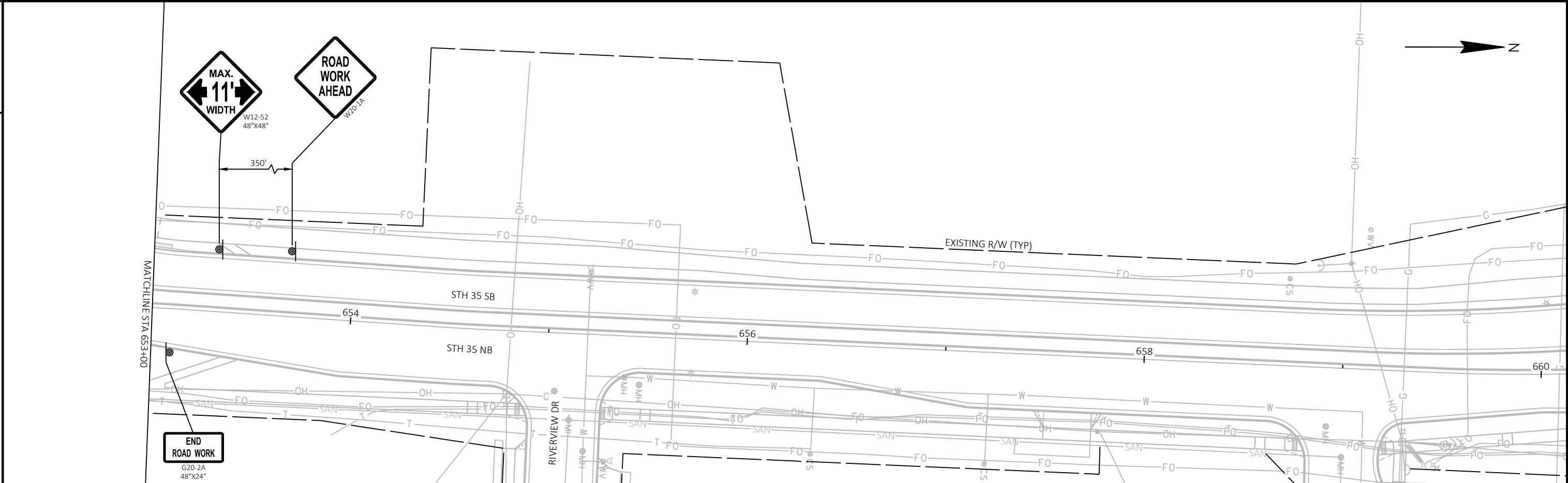
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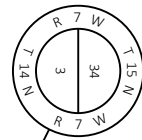
2



2

2





Y= 100,016.371
X= 458,668.782

569+50.19
39+83' LT

565+00 EX

570+00 EX

N00°27' 11"E

575+00 EX

STH 35 EX

580+00 EX

30+00 K EX

585+00 EX

PC STA 586+99.99 EX

Mid STA 588+44.91 EX

PT STA 589+89.82 EX

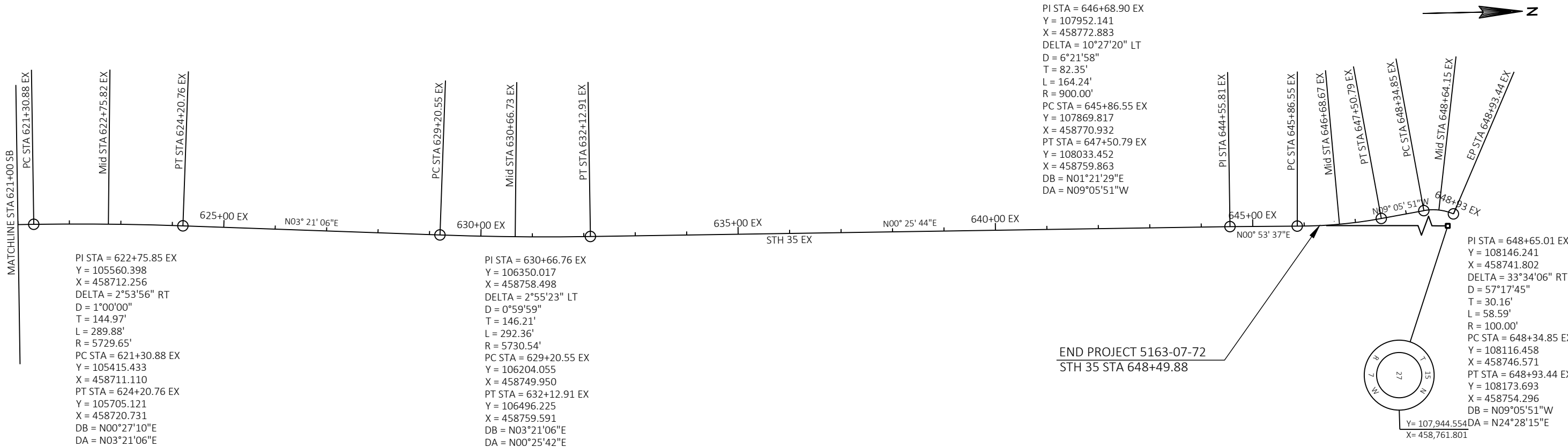
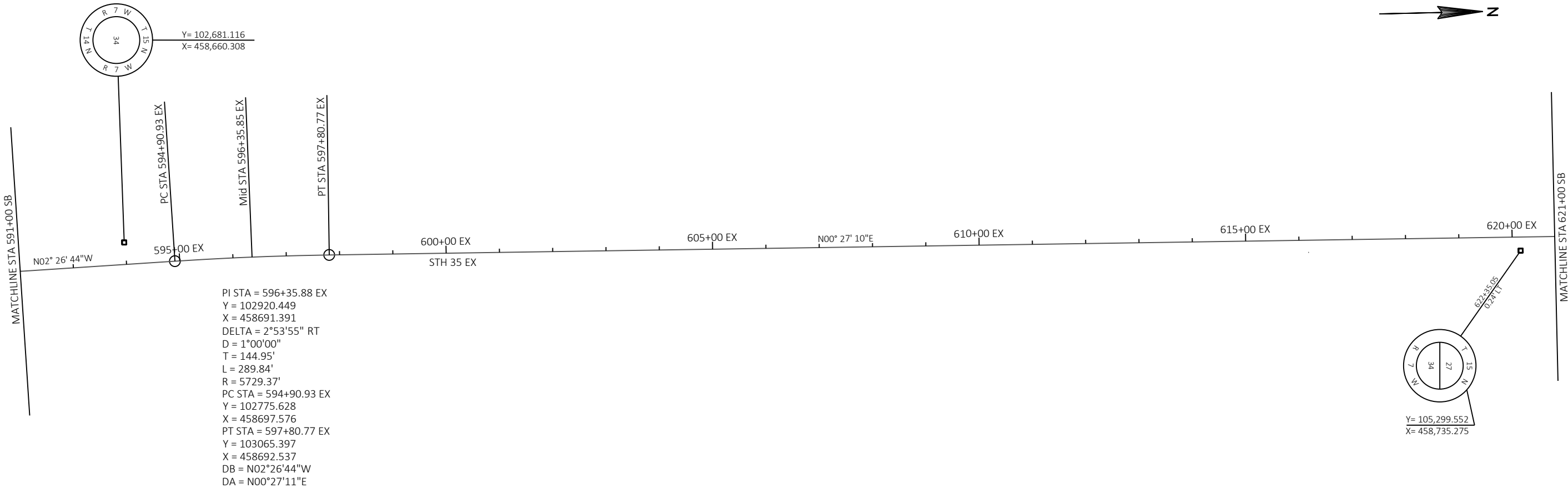
590+00 EX

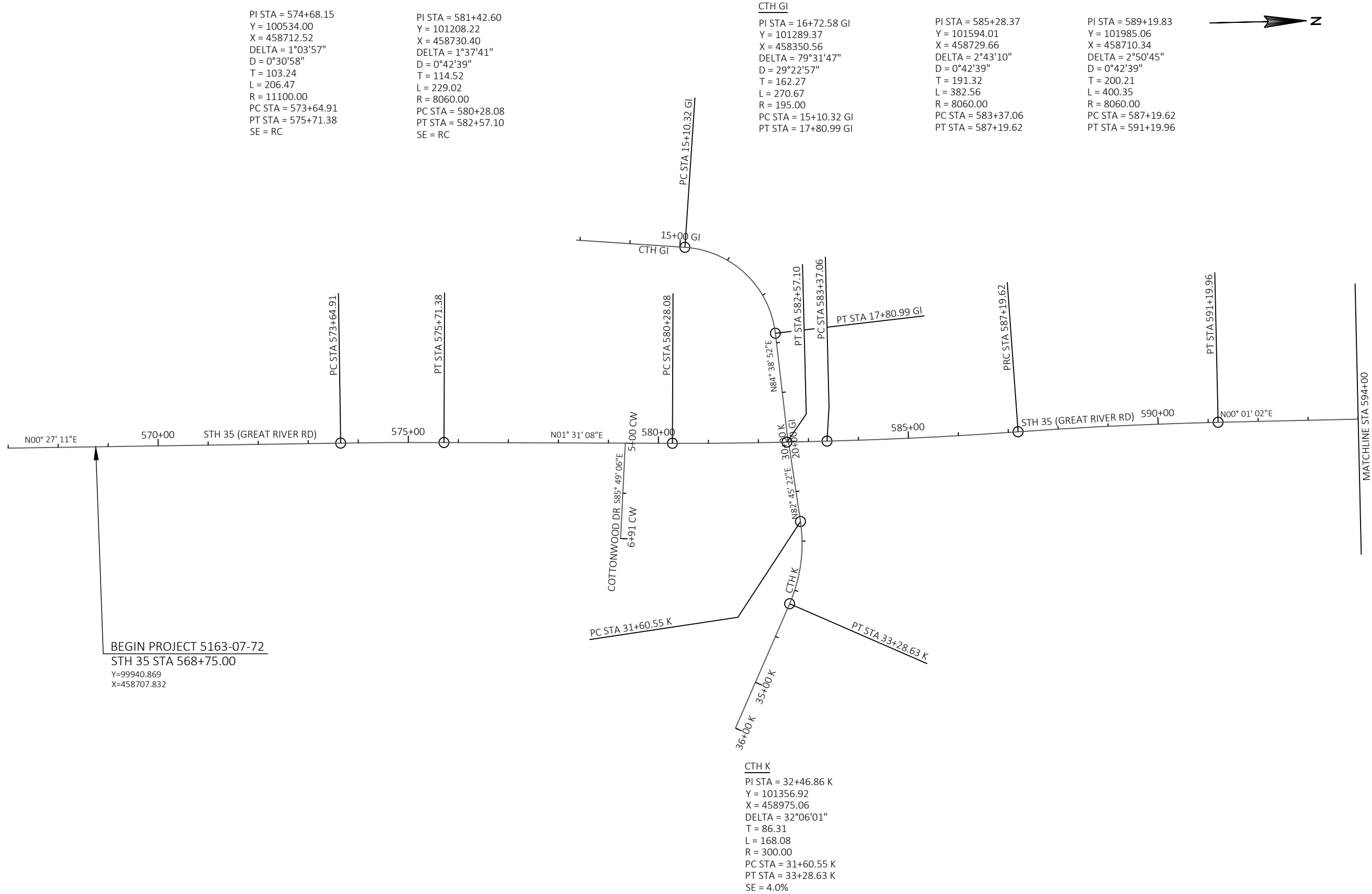
MATCHLINE STA 591+00 SB

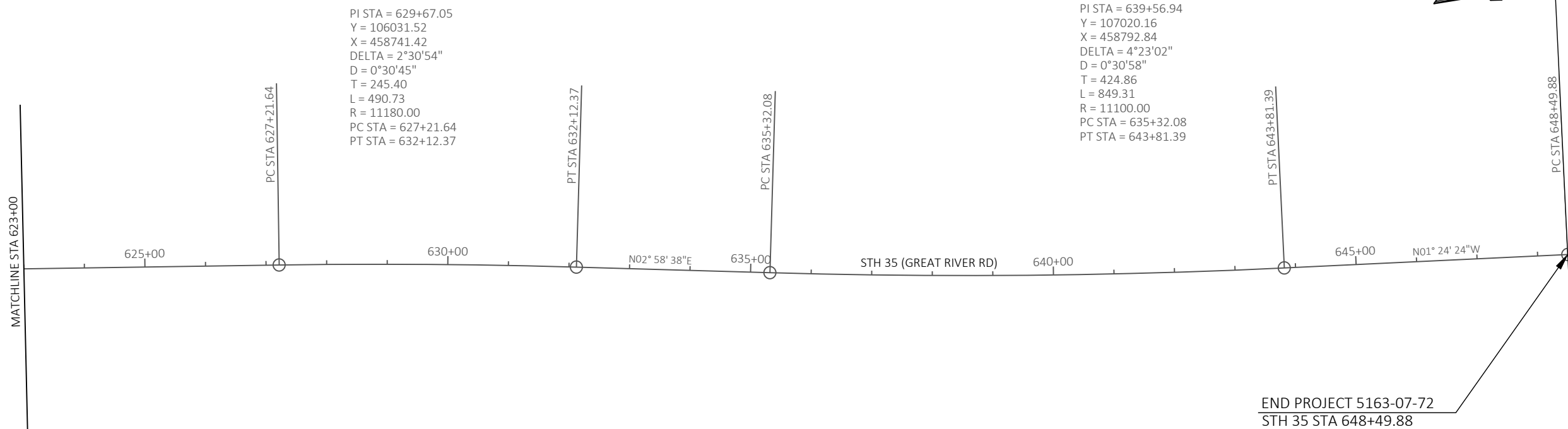
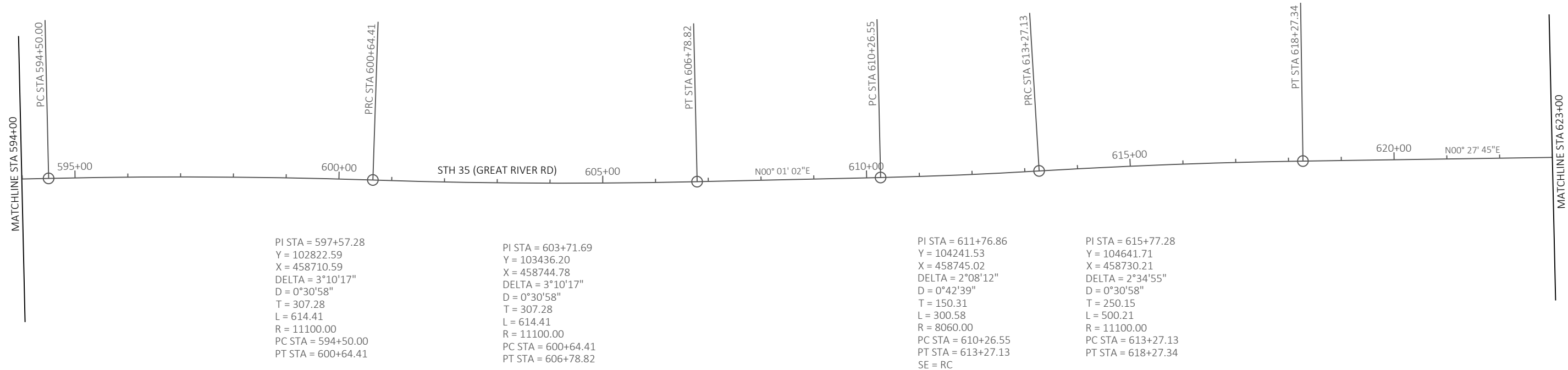
BEGIN PROJECT 5163-07-72
STH 35 STA 568+75.00
Y=99940.869
X=458707.832

PI STA = 588+44.94 EX
Y = 102130.163
X = 458725.144
DELTA = 2°53'57" LT
D = 1°00'01"
T = 144.95'
L = 289.84'
R = 5728.01'
PC STA = 586+99.99 EX
Y = 101985.218
X = 458723.998
PT STA = 589+89.82 EX
Y = 102274.980
X = 458718.958
DB = N00°27'11"E
DA = N02°26'46"W

36+61 K EX
35+00 K EX
365°10'47"E





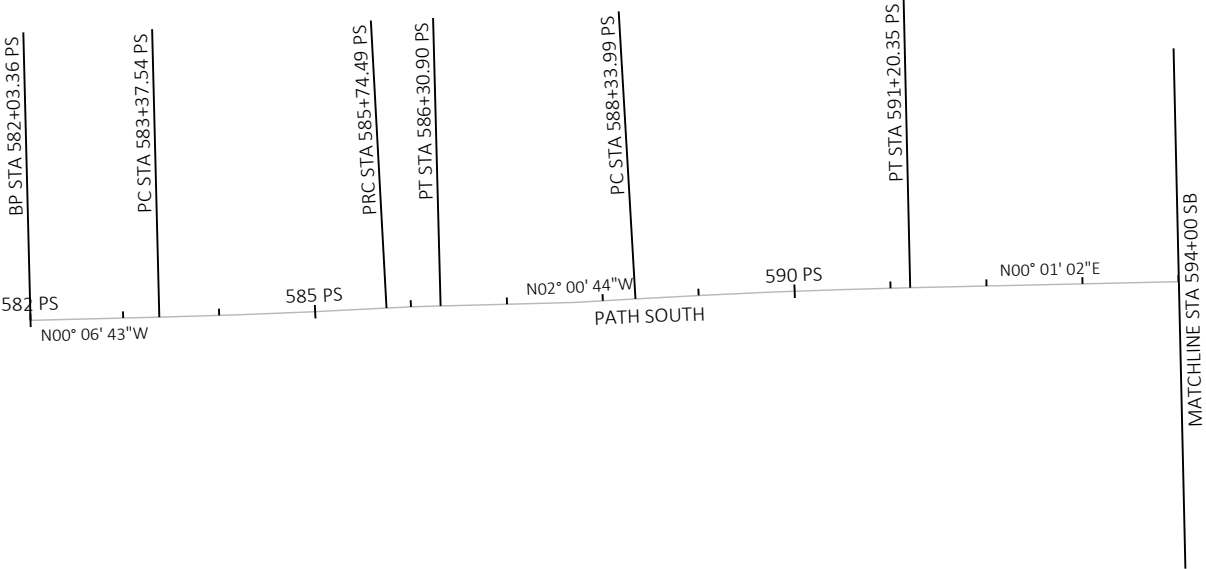


STH 35					
SUPERELEVATION TABLE					
	STATION	LEFT SHOULDER	LEFT LANE	RIGHT LANE	RIGHT SHOULDER
END NORMAL CROWN	572+50.03	-4.00%	-2.00%	-2.00%	-4.00%
LEVEL CROWN	573+02.98	-4.00%	-2.00%	0.00%	0.00%
BEGIN FULL SUPER	573+55.92	-4.00%	-2.00%	2.00%	2.00%
END FULLSUPER	575+80.44	-4.00%	-2.00%	2.00%	2.00%
LEVEL CROWN	576+33.44	-4.00%	-2.00%	0.00%	0.00%
BEGIN NORMAL CROWN	576+86.44	-4.00%	-2.00%	-2.00%	-4.00%
END NORMAL SHOULDER	579+39.74	-4.00%	-2.00%	-2.00%	-4.00%
LEVEL CROWN	579+92.74	-4.00%	-2.00%	0.00%	0.00%
BEGIN FULL SUPER	580+45.74	-4.00%	-2.00%	2.00%	2.00%
END FULL SUPER	586+97.29	-4.00%	-2.00%	2.00%	2.00%
BEGIN FULL SUPER	588+31.20	2.00%	2.00%	-2.00%	-2.00%
END FULL SUPER	591+02.30	2.00%	2.00%	-2.00%	-2.00%
LEVEL CROWN	591+55.30	0.00%	0.00%	-2.00%	-2.00%
BEGIN NORMAL CROWN	592+08.30	-4.00%	-2.00%	-2.00%	-2.00%
END NORMAL CROWN	609+38.21	-4.00%	-2.00%	-2.00%	-4.00%
LEVEL CROWN	609+91.21	-4.00%	-2.00%	0.00%	0.00%
BEGIN FULL SUPER	610+44.21	-4.00%	-2.00%	2.00%	2.00%
END FULL SUPER	613+09.47	-4.00%	-2.00%	2.00%	2.00%
LEVEL CROWN	613+62.47	-4.00%	-2.00%	0.00%	0.00%
BEGIN NORMAL CROWN	614+15.47	-4.00%	-2.00%	-2.00%	-4.00%

CTH GI					
SUPERELEVATION TABLE					
	STATION	LEFT SHOULDER	LEFT LANE	RIGHT LANE	RIGHT SHOULDER
END NORMAL CROWN	14+59.32	-4.00%	-2.00%	-2.00%	-2.00%
LEVEL CROWN	14+93.32	-4.00%	0.00%	-2.00%	-2.00%
BEGIN FULL SUPER	15+27.32	-4.00%	2.00%	-2.00%	-4.00%
END FULL SUPER	17+63.99	-4.00%	2.00%	-2.00%	-4.00%
LEVEL CROWN	17+97.99	-4.00%	0.00%	-2.00%	-4.00%
BEGIN FULL SUPER	18+31.99	-0.20%	-0.20%	0.20%	0.20%
END FULL SUPER	18+68.06	-0.20%	-0.20%	0.20%	0.20%
BEGIN FULL SUPER	19+18.91	0.97%	0.97%	-0.97%	-0.97%
END FULL SUPER	20+00.00	0.97%	0.97%	-0.97%	-0.97%

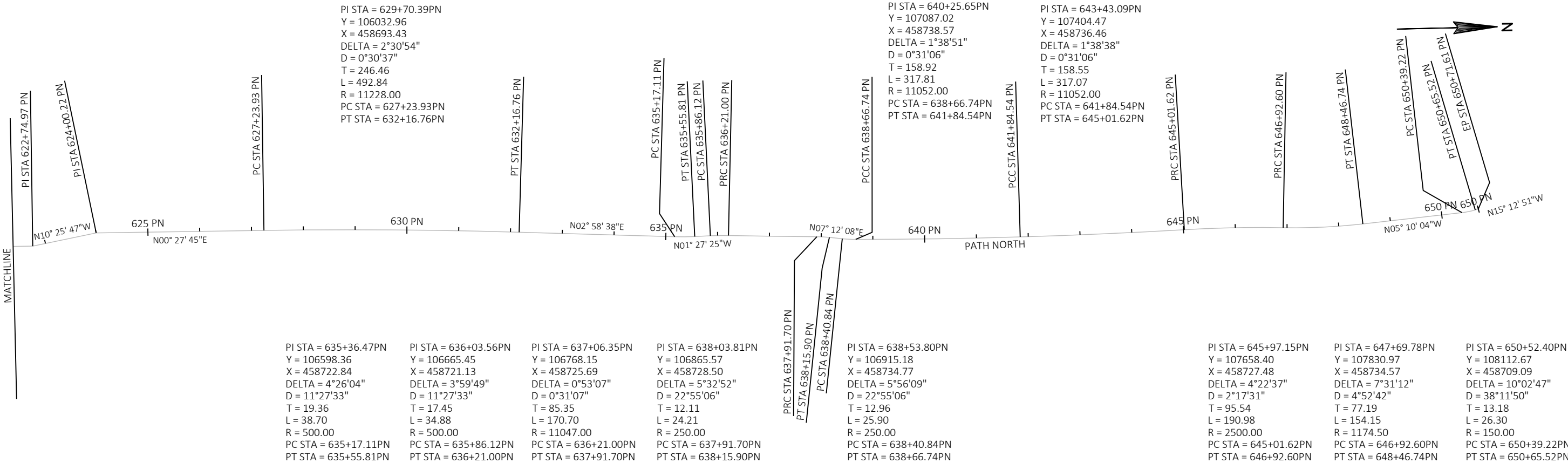
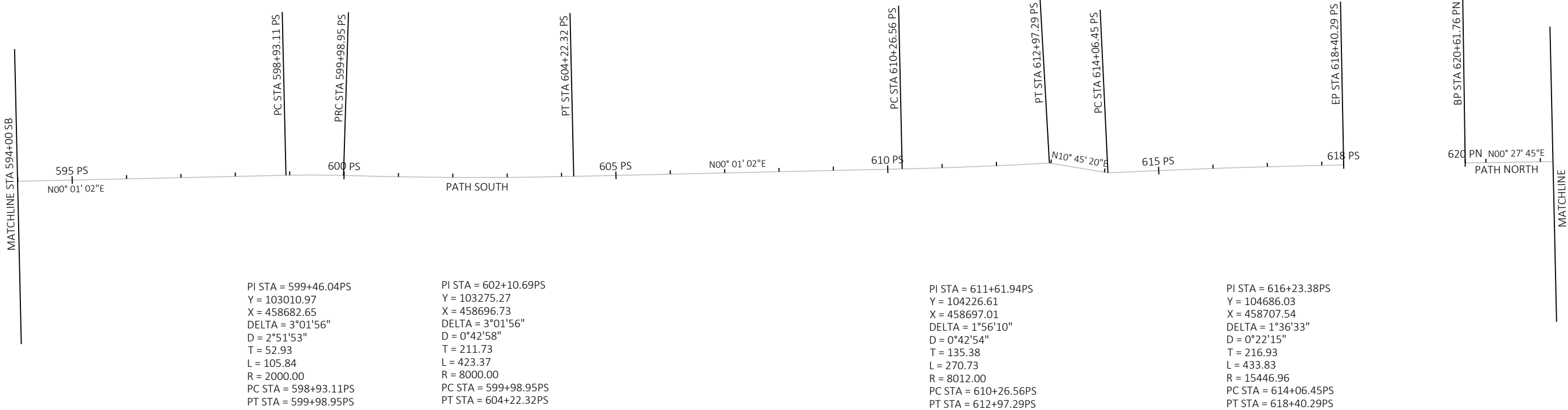
CTH K					
SUPERELEVATION TABLE					
	STATION	LEFT SHOULDER	LEFT LANE	RIGHT LANE	RIGHT SHOULDER
BEGIN FULL SUPER	30+00.00	0.97%	0.97%	-0.97%	-0.97%
END FULL SUPER	30+29.23	0.97%	0.97%	-0.97%	-0.97%
END NORMAL SHOULDER	30+75.38	0.97%	0.97%	-2.00%	-4.00%
END NORMAL CROWN	30+75.38	0.97%	0.97%	-2.00%	-4.00%
LEVEL CROWN	31+30.13	0.97%	0.97%	-2.00%	-4.00%
REVERSE CROWN	31+48.38	2.00%	2.00%	-2.00%	-4.00%
BEGIN FULL SUPER	31+84.88	4.00%	4.00%	-4.00%	-4.00%
END FULL SUPER	33+04.30	4.00%	4.00%	-4.00%	-4.00%
REVERSE CROWN	33+40.80	2.00%	2.00%	-2.00%	-4.00%
LEVEL CROWN	33+77.30	0.00%	0.00%	-2.00%	-4.00%
BEGIN NORMAL CROWN	34+13.80	-4.00%	-2.00%	-2.00%	-4.00%

SEE PROJECT ID 5991-06-73
FOR MORE DETAILS.



PI STA = 584+56.02PS	PI STA = 586+02.70PS
Y = 101521.10	Y = 101667.72
X = 458694.80	X = 458690.18
DELTA = 1°41'30"	DELTA = 1°36'58"
D = 0°42'50"	D = 2°51'53"
T = 118.48	T = 28.21
L = 236.94	L = 56.42
R = 8025.00	R = 2000.00
PC STA = 583+37.54PS	PC STA = 585+74.49PS
PT STA = 585+74.49PS	PT STA = 586+30.90PS

SEE PROJECT ID 5991-06-73
FOR MORE DETAILS.



Estimate Of Quantities By Plan Sets

5163-07-72					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	19.000	19.000
0004	201.0205	Grubbing	STA	19.000	19.000
0006	203.0100	Removing Small Pipe Culverts	EACH	19.000	19.000
0008	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. B-32-163	EACH	1.000	1.000
0010	204.0100	Removing Concrete Pavement	SY	512.000	512.000
0012	204.0110	Removing Asphaltic Surface	SY	9,242.000	9,242.000
0014	204.0115	Removing Asphaltic Surface Butt Joints	SY	262.000	262.000
0016	204.0120	Removing Asphaltic Surface Milling	SY	1,050.000	1,050.000
0018	204.0150	Removing Curb & Gutter	LF	1,088.000	1,088.000
0022	204.0165	Removing Guardrail	LF	2,753.000	2,753.000
0024	204.0190	Removing Surface Drains	EACH	8.000	8.000
0026	204.0195	Removing Concrete Bases	EACH	1.000	1.000
0028	204.0220	Removing Inlets	EACH	3.000	3.000
0030	204.0245	Removing Storm Sewer (size) 01. 12-Inch	LF	28.000	28.000
0032	204.0245	Removing Storm Sewer (size) 02. 24-Inch	LF	160.000	160.000
0034	204.0280	Sealing Pipes	EACH	1.000	1.000
0036	205.0100	Excavation Common	CY	43,129.000	43,129.000
0038	206.1001	Excavation for Structures Bridges (structure) 01. B-32-163	EACH	1.000	1.000
0040	206.2001	Excavation for Structures Culverts (structure) 01. C-32-104	EACH	1.000	1.000
0042	208.0100	Borrow	CY	6,231.000	6,231.000
0044	210.1500	Backfill Structure Type A	TON	770.000	770.000
0046	210.2500	Backfill Structure Type B	TON	1,348.000	1,348.000
0048	211.0400	Prepare Foundation for Asphaltic Shoulders	STA	1.000	1.000
0050	213.0100	Finishing Roadway (project) 01. 5163-07-72	EACH	1.000	1.000
0052	305.0110	Base Aggregate Dense 3/4-Inch	TON	1,655.000	1,655.000
0054	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	30,278.000	30,278.000
0056	312.0110	Select Crushed Material	TON	35,680.000	35,680.000
0058	371.2000.S	QMP Base Aggregate Dense 1 1/4-Inch Compaction	EACH	17.000	17.000
0060	415.0120	Concrete Pavement 12-Inch	SY	79.000	79.000
0062	415.0410	Concrete Pavement Approach Slab	SY	172.000	172.000
0064	450.4000	HMA Cold Weather Paving	TON	65.000	65.000
0066	455.0605	Tack Coat	GAL	4,052.000	4,052.000
0068	460.2000	Incentive Density HMA Pavement	DOL	7,260.000	7,260.000
0070	460.6223	HMA Pavement 3 MT 58-28 S	TON	7,230.000	7,230.000
0072	460.6224	HMA Pavement 4 MT 58-28 S	TON	4,360.000	4,360.000
0074	465.0105	Asphaltic Surface	TON	270.000	270.000
0076	465.0120	Asphaltic Surface Driveways and Field Entrances	TON	161.000	161.000
0078	465.0125	Asphaltic Surface Temporary	TON	2,822.000	2,822.000
0080	465.0310	Asphaltic Curb	LF	351.000	351.000
0082	465.0315	Asphaltic Flumes	SY	35.000	35.000
0084	465.0520	Asphaltic Rumble Strips, Shoulder	LF	12,691.000	12,691.000
0086	465.0560	Asphaltic Rumble Strips, Centerline	LF	5,104.000	5,104.000
0088	502.0100	Concrete Masonry Bridges	CY	735.000	735.000
0090	502.3200	Protective Surface Treatment	SY	1,410.000	1,410.000
0092	502.3210	Pigmented Surface Sealer	SY	430.000	430.000
0094	502.4205	Adhesive Anchors No. 5 Bar	EACH	269.000	269.000
0096	502.4206	Adhesive Anchors No. 6 Bar	EACH	32.000	32.000
0098	503.0136	Prestressed Girder Type I 36-Inch	LF	660.000	660.000
0100	503.1006.S	Removing and Resetting Prestressed Girders (structure) 01. B-32-0163	EACH	16.000	16.000

Estimate Of Quantities By Plan Sets

5163-07-72					
Line	Item	Item Description	Unit	Total	Qty
0102	504.0100	Concrete Masonry Culverts	CY	177.000	177.000
0104	504.0900	Concrete Masonry Endwalls	CY	30.000	30.000
0106	505.0400	Bar Steel Reinforcement HS Structures	LB	20,550.000	20,550.000
0108	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	140,890.000	140,890.000
0110	505.0906	Bar Couplers No. 6	EACH	12.000	12.000
0112	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	56.000	56.000
0114	506.4000	Steel Diaphragms (structure) 01. B-32-163	EACH	24.000	24.000
0116	511.1100	Temporary Shoring	SF	920.000	920.000
0118	511.1200	Temporary Shoring (structure) 01. B-32-163	SF	680.000	680.000
0120	511.1200	Temporary Shoring (structure) 02. C-32-0104	SF	2,153.000	2,153.000
0122	513.7011	Railing Steel Type C2	LF	248.000	248.000
0124	516.0500	Rubberized Membrane Waterproofing	SY	69.000	69.000
0126	520.1012	Apron Endwalls for Culvert Pipe 12-Inch	EACH	7.000	7.000
0128	520.1015	Apron Endwalls for Culvert Pipe 15-Inch	EACH	7.000	7.000
0130	520.1018	Apron Endwalls for Culvert Pipe 18-Inch	EACH	5.000	5.000
0132	520.1024	Apron Endwalls for Culvert Pipe 24-Inch	EACH	5.000	5.000
0134	520.1030	Apron Endwalls for Culvert Pipe 30-Inch	EACH	5.000	5.000
0136	520.2015	Culvert Pipe Temporary 15-Inch	LF	4.000	4.000
0138	520.3312	Culvert Pipe Class III-A 12-Inch	LF	64.000	64.000
0140	520.3315	Culvert Pipe Class III-A 15-Inch	LF	63.000	63.000
0142	520.3318	Culvert Pipe Class III-A 18-Inch	LF	50.000	50.000
0144	520.3324	Culvert Pipe Class III-A 24-Inch	LF	71.000	71.000
0146	520.3330	Culvert Pipe Class III-A 30-Inch	LF	58.000	58.000
0148	520.3612	Culvert Pipe Class III-B Non-metal 12-Inch	LF	16.000	16.000
0150	520.3615	Culvert Pipe Class III-B Non-metal 15-Inch	LF	20.000	20.000
0152	520.3618	Culvert Pipe Class III-B Non-metal 18-Inch	LF	20.000	20.000
0154	520.3624	Culvert Pipe Class III-B Non-metal 24-Inch	LF	80.000	80.000
0156	520.3630	Culvert Pipe Class III-B Non-metal 30-Inch	LF	122.000	122.000
0158	520.4112	Culvert Pipe Class IV 12-Inch	LF	29.000	29.000
0160	520.8000	Concrete Collars for Pipe	EACH	6.000	6.000
0162	520.8700	Cleaning Culvert Pipes	EACH	3.000	3.000
0164	522.0424	Culvert Pipe Reinforced Concrete Class IV 24-Inch	LF	176.000	176.000
0166	522.0436	Culvert Pipe Reinforced Concrete Class IV 36-Inch	LF	432.000	432.000
0168	522.1012	Apron Endwalls for Culvert Pipe Reinforced Concrete 12-Inch	EACH	2.000	2.000
0170	522.1015	Apron Endwalls for Culvert Pipe Reinforced Concrete 15-Inch	EACH	2.000	2.000
0172	522.1024	Apron Endwalls for Culvert Pipe Reinforced Concrete 24-Inch	EACH	8.000	8.000
0174	522.2434	Culvert Pipe Reinforced Concrete Horizontal Elliptical Class HE-IV 34x53-Inch	LF	56.000	56.000
0176	522.2634	Apron Endwalls for Culvert Pipe Reinforced Concrete Horizontal Elliptical 34x53-Inch	EACH	2.000	2.000
0178	550.0500	Pile Points	EACH	27.000	27.000
0180	550.1120	Piling Steel HP 12-Inch X 53 Lb	LF	2,430.000	2,430.000
0182	601.0409	Concrete Curb & Gutter 30-Inch Type A	LF	132.000	132.000
0184	601.0553	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type D	LF	3,130.000	3,130.000
0186	601.0557	Concrete Curb & Gutter 6-Inch Sloped 36-Inch Type D	LF	86.000	86.000
0188	601.0584	Concrete Curb & Gutter 4-Inch Sloped 30-Inch Type TBT	LF	71.000	71.000
0190	601.0586	Concrete Curb & Gutter 4-Inch Sloped 30-Inch Type TBTT	LF	11.000	11.000
0192	602.0410	Concrete Sidewalk 5-Inch	SF	414.000	414.000
0198	602.3010	Concrete Surface Drains	CY	9.000	9.000
0200	603.1142	Concrete Barrier Type S42	LF	725.000	725.000
0202	603.8000	Concrete Barrier Temporary Precast Delivered	LF	8,350.000	8,350.000

Estimate Of Quantities By Plan Sets

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Line	Item	Item Description	Unit	Total	Qty
0204	603.8125	Concrete Barrier Temporary Precast Installed	LF	13,919.000	13,919.000
0206	603.8500	Anchoring Concrete Barrier Temporary Precast	LF	5,116.000	5,116.000
0208	603.8505	Anchoring Concrete Barrier Temporary Precast on Bridge Decks	LF	446.000	446.000
0210	606.0200	Riprap Medium	CY	65.000	65.000
0212	606.0300	Riprap Heavy	CY	606.000	606.000
0214	608.0412	Storm Sewer Pipe Reinforced Concrete Class IV 12-Inch	LF	42.000	42.000
0216	608.0415	Storm Sewer Pipe Reinforced Concrete Class IV 15-Inch	LF	416.000	416.000
0218	608.0424	Storm Sewer Pipe Reinforced Concrete Class IV 24-Inch	LF	580.000	580.000
0220	608.3012	Storm Sewer Pipe Class III-A 12-Inch	LF	58.000	58.000
0222	608.3015	Storm Sewer Pipe Class III-A 15-Inch	LF	59.000	59.000
0224	608.3018	Storm Sewer Pipe Class III-A 18-Inch	LF	152.000	152.000
0226	608.3024	Storm Sewer Pipe Class III-A 24-Inch	LF	371.000	371.000
0228	608.3030	Storm Sewer Pipe Class III-A 30-Inch	LF	43.000	43.000
0230	611.0530	Manhole Covers Type J	EACH	5.000	5.000
0232	611.0606	Inlet Covers Type B	EACH	2.000	2.000
0234	611.0627	Inlet Covers Type HM	EACH	9.000	9.000
0236	611.0636	Inlet Covers Type HM-S	EACH	2.000	2.000
0238	611.0642	Inlet Covers Type MS	EACH	5.000	5.000
0240	611.1004	Catch Basins 4-FT Diameter	EACH	11.000	11.000
0242	611.2004	Manholes 4-FT Diameter	EACH	5.000	5.000
0244	611.3220	Inlets 2x2-FT	EACH	2.000	2.000
0246	611.3902	Inlets Median 2 Grate	EACH	5.000	5.000
0248	611.8110	Adjusting Manhole Covers	EACH	5.000	5.000
0250	611.8120.S	Cover Plates Temporary	EACH	5.000	5.000
0252	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	100.000	100.000
0254	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	2.000	2.000
0256	614.0905	Crash Cushions Temporary	EACH	35.000	35.000
0258	614.2300	MGS Guardrail 3	LF	382.000	382.000
0260	614.2500	MGS Thrie Beam Transition	LF	160.000	160.000
0262	614.2610	MGS Guardrail Terminal EAT	EACH	6.000	6.000
0264	618.0100	Maintenance and Repair of Haul Roads (project) 01. 5163-07-72	EACH	1.000	1.000
0266	619.1000	Mobilization	EACH	0.950	0.950
0268	620.0100	Concrete Corrugated Median	SF	13,319.000	13,319.000
0270	620.0300	Concrete Median Sloped Nose	SF	49.000	49.000
0272	624.0100	Water	MGAL	578.000	578.000
0274	625.0500	Salvaged Topsoil	SY	86,630.000	86,630.000
0276	628.1504	Silt Fence	LF	16,320.000	16,320.000
0278	628.1520	Silt Fence Maintenance	LF	16,320.000	16,320.000
0280	628.1530.S	Silt Fence Heavy Duty	LF	3,900.000	3,900.000
0282	628.1535.S	Silt Fence Heavy Duty Maintenance	LF	3,900.000	3,900.000
0284	628.1905	Mobilizations Erosion Control	EACH	10.000	10.000
0286	628.1910	Mobilizations Emergency Erosion Control	EACH	5.000	5.000
0288	628.2008	Erosion Mat Urban Class I Type B	SY	86,630.000	86,630.000
0290	628.7005	Inlet Protection Type A	EACH	22.000	22.000
0292	628.7015	Inlet Protection Type C	EACH	13.000	13.000
0294	628.7504	Temporary Ditch Checks	LF	862.000	862.000
0296	628.7555	Culvert Pipe Checks	EACH	277.000	277.000
0298	628.7570	Rock Bags	EACH	400.000	400.000
0300	629.0210	Fertilizer Type B	CWT	66.000	66.000

Estimate Of Quantities By Plan Sets

5163-07-72					
Line	Item	Item Description	Unit	Total	Qty
0302	630.0140	Seeding Mixture No. 40	LB	93.000	93.000
0304	630.0175	Seeding Mixture No. 75	LB	567.000	567.000
0306	630.0200	Seeding Temporary	LB	330.000	330.000
0308	630.0400	Seeding Nurse Crop	LB	648.000	648.000
0310	630.0500	Seed Water	MGAL	1,523.000	1,523.000
0312	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	21.000	21.000
0314	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	35.000	35.000
0316	634.0618	Posts Wood 4x6-Inch X 18-FT	EACH	8.000	8.000
0318	637.2210	Signs Type II Reflective H	SF	222.210	222.210
0320	637.2230	Signs Type II Reflective F	SF	144.810	144.810
0322	638.2102	Moving Signs Type II	EACH	23.000	23.000
0324	638.2602	Removing Signs Type II	EACH	36.000	36.000
0326	638.3000	Removing Small Sign Supports	EACH	57.000	57.000
0328	642.5201	Field Office Type C	EACH	1.000	1.000
0330	643.0300	Traffic Control Drums	DAY	28,682.000	28,682.000
0332	643.0420	Traffic Control Barricades Type III	DAY	2,315.000	2,315.000
0334	643.0500	Traffic Control Flexible Tubular Marker Posts	EACH	225.000	225.000
0336	643.0600	Traffic Control Flexible Tubular Marker Bases	EACH	225.000	225.000
0338	643.0705	Traffic Control Warning Lights Type A	DAY	2,310.000	2,310.000
0340	643.0715	Traffic Control Warning Lights Type C	DAY	5,727.000	5,727.000
0342	643.0900	Traffic Control Signs	DAY	15,341.000	15,341.000
0344	643.0920	Traffic Control Covering Signs Type II	EACH	8.000	8.000
0346	643.1050	Traffic Control Signs PCMS	DAY	14.000	14.000
0348	643.1070	Traffic Control Cones 42-Inch	DAY	5,156.000	5,156.000
0350	643.3105	Temporary Marking Line Paint 4-Inch	LF	1,939.000	1,939.000
0352	643.3165	Temporary Marking Line Paint 6-Inch	LF	139,643.000	139,643.000
0354	643.3180	Temporary Marking Line Removable Tape 6-Inch	LF	2,088.000	2,088.000
0356	643.3265	Temporary Marking Line Paint 10-Inch	LF	6,227.000	6,227.000
0358	643.3805	Temporary Marking Stop Line Paint 18-Inch	LF	102.000	102.000
0360	643.5000	Traffic Control	EACH	1.000	1.000
0364	645.0105	Geotextile Type C	SY	298.000	298.000
0366	645.0111	Geotextile Type DF Schedule A	SY	52.000	52.000
0368	645.0120	Geotextile Type HR	SY	1,478.000	1,478.000
0370	645.0220	Geogrid Type SR	SY	33,417.000	33,417.000
0372	646.1020	Marking Line Epoxy 4-Inch	LF	3,973.000	3,973.000
0374	646.2020	Marking Line Epoxy 6-Inch	LF	490.000	490.000
0376	646.2040	Marking Line Grooved Wet Ref Epoxy 6-Inch	LF	28,243.000	28,243.000
0378	646.4040	Marking Line Grooved Wet Ref Epoxy 10-Inch	LF	2,195.000	2,195.000
0380	646.5020	Marking Arrow Epoxy	EACH	10.000	10.000
0382	646.5120	Marking Word Epoxy	EACH	3.000	3.000
0384	646.5220	Marking Symbol Epoxy	EACH	2.000	2.000
0386	646.6120	Marking Stop Line Epoxy 18-Inch	LF	62.000	62.000
0388	646.7120	Marking Diagonal Epoxy 12-Inch	LF	162.000	162.000
0390	646.8020	Marking Corrugated Median Epoxy	SF	3,581.000	3,581.000
0392	646.8120	Marking Curb Epoxy	LF	10.000	10.000
0394	646.8220	Marking Island Nose Epoxy	EACH	7.000	7.000
0396	646.9000	Marking Removal Line 4-Inch	LF	9,230.000	9,230.000
0398	646.9100	Marking Removal Line 8-Inch	LF	734.000	734.000
0400	646.9200	Marking Removal Line Wide	LF	39.000	39.000

Estimate Of Quantities By Plan Sets

5163-07-72					
Line	Item	Item Description	Unit	Total	Qty
0402	646.9300	Marking Removal Special Marking	EACH	4.000	4.000
0404	648.0100	Locating No-Passing Zones	MI	1.520	1.520
0406	650.4000	Construction Staking Storm Sewer	EACH	26.000	26.000
0408	650.4500	Construction Staking Subgrade	LF	8,900.000	8,900.000
0410	650.5000	Construction Staking Base	LF	8,900.000	8,900.000
0412	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	3,348.000	3,348.000
0414	650.6000	Construction Staking Pipe Culverts	EACH	22.000	22.000
0416	650.6501	Construction Staking Structure Layout (structure) 01. B-32-163	EACH	1.000	1.000
0418	650.6501	Construction Staking Structure Layout (structure) 02. C-32-104	EACH	1.000	1.000
0420	650.7500	Construction Staking Concrete Barrier	LF	446.000	446.000
0424	650.9500	Construction Staking Sidewalk (project) 01. 5163-07-72	EACH	1.000	1.000
0428	650.9911	Construction Staking Supplemental Control (project) 01. 5163-07-72	EACH	1.000	1.000
0432	650.9920	Construction Staking Slope Stakes	LF	8,900.000	8,900.000
0434	690.0150	Sawing Asphalt	LF	18,187.000	18,187.000
0436	690.0250	Sawing Concrete	LF	163.000	163.000
0438	715.0502	Incentive Strength Concrete Structures	DOL	5,472.000	5,472.000
0440	715.0603	Incentive Strength Concrete Barrier	DOL	363.000	363.000
0442	715.0720	Incentive Compressive Strength Concrete Pavement	DOL	500.000	500.000
0444	740.0440	Incentive IRI Ride	DOL	6,050.000	6,050.000
0446	801.0117	Railroad Flagging Reimbursement	DOL	1.000	1.000
0448	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. Station 619+58.35	EACH	1.000	1.000
0450	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	2,400.000	2,400.000
0452	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	4,900.000	4,900.000
0454	SPV.0045	Special 01. Driveway Assistance Device System	DAY	28.000	28.000
0456	SPV.0045	Special 01. Driveway Assistance Device System 5163-07-72	DAY	252.000	252.000
0458	SPV.0060	Special 01. Research and Locate Existing Land Parcel Monuments	EACH	18.000	18.000
0460	SPV.0060	Special 02. Verify Landmark Reference Monuments	EACH	4.000	4.000
0462	SPV.0060	Special 03. Verify and Replace Existing Land Parcel Monuments	EACH	18.000	18.000
0464	SPV.0060	Special 04. Inlet Covers Flat Temporary	EACH	2.000	2.000
0466	SPV.0060	Special 05. Temporary Support B-32-0163	EACH	1.000	1.000
0468	SPV.0060	Special 06. Temporary Water Diversion, C-32-104	EACH	1.000	1.000
0470	SPV.0060	Special 07. Temporary Water Diversion, STA 581+45	EACH	1.000	1.000
0472	SPV.0060	Special 08. Temporary Pipe Connection	EACH	4.000	4.000
0476	SPV.0085	Special 01. Shortgrass Prairie Seed Mix	LB	1.000	1.000
0478	SPV.0090	Special 01. Culvert Pipe Reinforced Concrete Pipe Arch Class IV 59x36-Inch	LF	330.000	330.000
0480	SPV.0090	Special 02. Pipe Underdrain (6-Inch) With Geotextile Fabric And Aggregate	LF	385.000	385.000
0482	SPV.0090	Special 03. Removing Centerline Rumble Strips	LF	442.000	442.000
0484	SPV.0090	Special 04. Marking Railroad Stop Line Epoxy 24-Inch	LF	35.000	35.000
0486	SPV.0195	Special 01. 16-Inch X 2-Inch Select Crushed Material	TON	42.000	42.000

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201 - CLEARING AND GRUBBING

		201.0105		201.0205			
		CLEARING		GRUBBING			
CATEGORY	STATION	TO	STATION	LOCATION	STA	STA	REMARKS
0010	581+15	-	581+98	STH 35 RT	1	1	
0010	585+34	-	586+17	STH 35 LT & RT	2	2	
0010	609+79	-	612+15	STH 35 RT	4	4	
0010	617+72	-	618+45	STH 35 RT	2	2	
0010	621+10	-	622+76	STH 35 RT	2	2	
0010	624+50	-	624+89	STH 35 RT	1	1	
0010	628+78	-	630+22	STH 35 LT	4	4	
TOTAL 0010					16	16	
0040	565+32	-	566+42	STH 35 LT	2	2	
0040	573+46	-	573+83	STH 35 LT	1	1	
TOTAL 0040					3	3	
PROJECT TOTAL					19	19	

204 - REMOVING C&G

				204.0150		204.0190	
				REMOVING		REMOVING	
				CURB & GUTTER		SURFACE DRAINS	
CATEGORY	STATION	TO	STATION	LOCATION	LF	EACH	
0010	581+84	-	582+32	STH 35 LT	81	1	
0010	582+67	-	583+21	STH 35 LT	83	1	
0010	583+22	-	583+55	STH 35 RT	71	1	
0010	584+05	-	584+46	STH 35 RT	52	1	
0010	586+65	-	593+17	STH 35 RT	650	--	
0010	617+96	-	618+12	STH 35 LT&RT	--	2	
TOTAL 0010					937	6	
0040	565+72	-	566+14	STH 35 RT	89	1	
0040	566+63	-	567+01	STH 35 RT	62	1	
TOTAL 0040					151	2	
PROJECT TOTAL					1088	8	

204 - REMOVING GUARDRAIL

				204.0165	
				REMOVING	
				GUARDRAIL	
CATEGORY	STATION	TO	STATION	LOCATION	LF
0010	594+16	-	618+16	STH 35	2,400
0010	617+64	-	618+32	STH 35	69
0010	620+67	-	623+00	STH 35	210
0010	620+84	-	621+58	STH 35	74
TOTAL 0010					2,753

204 - REM CULVERT AND SS

				203.0100		204.0220		204.0245.01		204.0245.02	
				REMOVING		REMOVING		REMOVING STORM		REMOVING STORM	
				PIPE		SMALL PIPE		SEWER (SIZE) (01.		SEWER (SIZE) (02.	
				SIZE		CULVERTS		12-INCH)		24-INCH)	
CATEGORY	STATION	TO	STATION	LOCATION	IN	EACH	EACH	LF	LF	REMARKS	
0010	572+53			STH 35 RT	24	1	--	--	--	60'	
0010	576+79			STH 35 RT	18	1	--	--	--	60'	
0010	5+63			COTTONWOOD LT	12	1	--	--	--	30'	
0010	5+66			COTTONWOOD RT	12	1	--	--	--	28'	
0010	573+13			STH 35 LT	12	--	1	28	--	TEMPORARY INLET/PIPE	
0010	581+10			STH 35	36	3	--	--	--	100'	
0010	584+60			STH 35	24	1	--	--	--	118'	
0010	609+15			STH 35	24	1	--	--	--	125'	
0010	624+40	-	625+50	STH 35 LT & RT	24	--	1	--	160		
0010	625+00			STH 35 RT	18	1	--	--	--	63'	
0010	628+02			STH 35 RT	--	--	1	--	--	TEMPORARY INLET/PIPE	
0010	632+39			STH 35 RT	12	1	--	--	--	34'	
0010	641+76			STH 35 LT	12	1	--	--	--	40'	
0010	642+90			STH 35 LT & RT	24	1	--	--	--	65'	
0010	645+94			STH 35 RT	12	1	--	--	--	26'	
0010	32+41			CTH K RT	12	1	--	--	--	28'	
0010	33+66			CTH K RT	12	1	--	--	--	27'	
TOTAL 0010						16	3	28	160		

204 - TEMP ASPHALT WEDGE

						204.0115		204.0120	
						REMOVING		REMOVING	
						ASPHALTIC SURFACE		ASPHALTIC	
						BUTT JOINTS		SURFACE MILLING	
CATEGORY	STATION	TO	STATION	LOCATION		SY		SY	REMARKS
0010	568+75	-	569+25	STH 35		43		169	BOP
0010	34+00 K	-	34+50 K	CTH K		27		107	MATCH LIMITS
0010	16+25 GI	-	16+75 GI	CTH GI		45		180	MATCH LIMITS
0010	617+80	-	618+30	STH 35		49		198	BRIDGE - S APPROACH
0010	620+89	-	621+39	STH 35		49		198	BRIDGE - N APPROACH
0010	648+00	-	648+50	STH 35		49		198	EOP
TOTAL 0010						262		1,050	

204 - REM CONC BASES

				204.0195	
				REMOVING	
				CONCRETE	
				BASES	
CATEGORY	STATION	LOCATION		EACH	
0010	573+63	STH 35 RT		1	
TOTAL 0010				1	

204 - SEALING PIPES

				204.0280	
				SEALING	
				PIPES	
CATEGORY	STATION	LOCATION	EACH	REMARKS	
0010	628+02	T03 TO T04	1	SEAL AFTER STAGE 4	
TOTAL 0010			1		

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

MISCELLANEOUS QUANTITIES

SHEET

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EARTHWORK SUMMARY												
DIVISION	FROM/TO STATION	LOCATION	205.0100 COMMON EXCAVATION (1)		SALVAGED/UNUSABLE PAVEMENT MATERIAL (4)	AVAILABLE MATERIAL (5)	UNEXPANDED FILL	EXPANDED FILL (6)	MASS ORDINATE +/- (7)	WASTE	208.0100 BORROW	COMMENT
			CUT (2)	EBS EXCAVATION (3)				FACTOR 1.30				
CATEGORY 0010												
DIVISION 1 - CTH GI												
CTH GI - STAGE 1	16+25/19+00	GI	1,029	103	81	948	74	96	852	852	0	
DIVISION 1 SUBTOTAL			1,029	103	81	948	74	96	852	852	0	
DIVISION 1A/B												
BOX CULVERT DITCHING - STAGE 1	28+36.96/29+30.00	35-EX	25	0	0	25	22	29	-4	0	4	CATEGORY 0040
DIVISION 1A/B SUBTOTAL			25	0	0	25	22	29	-4	0	4	
DIVISION 2A												
STH 35 TEMP WIDENING - STAGE 2A	560+51.18/634+12.09	35-EX	1,383	139	0	1,383	954	1,240	143	143	0	
CTH K TEMP WIDENING - STAGE 2A	32+24.47/36+21.38	K-EX	63	7	0	63	51	66	-3	0	4	
DIVISION 2A SUBTOTAL			1,446	146	0	1,446	1,005	1,307	140	143	4	
DIVISION 3A												
STH 35 TEMP WIDENING - STAGE 3A	563+60.04/571+97.81	35	133	14	0	133	121	157	-24	0	25	ASSUMED 20% OF AVAILABLE MATERIAL NOT SUITABLE FOR FILL
STH 35 - STAGE 3A	567+07.76/649+21.31	35	14,396	1,440	2,811	11,585	9,959	12,947	-3,679	2,317	3,679	
CTH K - STAGE 3A	30+38.33/34+50.00	K	1,055	106	18	1,037	96	125	912	912	0	
CULV PIPES AT MALLARD LN	563+68/564+57	35-EX	602	0	115	487	0	0	487	0	0	CATEGORY 0040
COTTONWOOD DR DITCHING - STAGE 3A	5+81.19/6+82.68	COTTONWOOD	24	3	0	24	3	4	20	20	0	CATEGORY 0040
DIVISION 3A SUBTOTAL			16,210	1,563	2,944	13,266	10,179	13,233	-2,284	3,249	3,704	
DIVISION 3B												
CTH K - STAGE 3B	30+38.33/34+50.00	K	493	50	90	403	22	29	374	374	0	
DIVISION 3B SUBTOTAL			493	50	90	403	22	29	374	374	0	
DIVISION 4												
STH 35 - STAGE 4	568+75.00/62725	35	15,048	1,505	4,977	10,071	3,836	19,562	4,867	4,867	0	
CTH GI - STAGE 4	19+00/19+81	GI	530	53	40	490	51	0	424	424	0	
CULV PIPES AT MALLARD LN	563+68/564+57	35-EX	424	0	126	298	0	0	298	0	0	CATEGORY 0040
CP C100-C102 DITCHING - STAGE 4	7+94.45/9+05.00	35	32	0	0	32	0	0	32	32	0	CATEGORY 0040
DIVISION 4 SUBTOTAL			16,034	1,558	5,143	10,891	3,887	19,562	5,621	5,323	0	
DIVISION 5												
STH 35 - STAGE 5	627+25.00/649+21.31	35	4,065	407	1,202	2,863	4,140	5,382	-2,519	0	2,519	
DIVISION 5 SUBTOTAL			4,065	407	1,202	2,863	4,140	5,382	-2,519	0	2,519	
CATEGORY 0010 TOTAL			38,220	3,824	9,219	29,001	19,326	39,633	1,343	9,889	6,231	
	TOTAL COMMON EXC		42,044									
CATEGORY 0040 TOTAL			1,082	3	241	841	3	4	837	52	0	
	TOTAL COMMON EXC		1,085									
PROJECT TOTAL			39,302	3,827	9,460	29,842	19,329	39,637	2,180	9,941	6,231	
	TOTAL COMMON EXC		43,129									

NOTES: (1) COMMON EXCAVATION IS THE SUM OF THE CUT AND EBS EXCAVATION COLUMNS. ITEM NUMBER 205.0100
(2) SALVAGED/UNSUABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.
(3) EBS EXCAVATION TO BE BACKFILLED WITH SELECT CRUSHED MATERIAL.
(4) SALVAGED/UNUSABLE PAVEMENT MATERIAL
5) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSUABLE PAVEMENT MATERIAL
(6) EXPANDED FILL FACTOR = 1.30
EXPANDED FILL =(UNEXPANDED FILL) * FILL FACTOR
(7) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.
(8) FACTORS USED TO COMPUTE ANTICIPATED WASTE AND THE COMPUTED WASTE VOLUME IDENTIFIED ARE FOR GENERAL INFORMATION ONLY.
CATEGORY 0010 UNLESS OTHERWISE NOTED.

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305 - BASE AGG											
					305.0110	305.0120	312.0110	624.0100	645.0220	SPV.0195.01	
					BASE		SELECT			SPECIAL (01. 16-INCH X 2-INCH SELECT CRUSHED	
					AGGREGATE	BASE AGGREGATE	CRUSHED		GEOGRID		
CATEGORY	STATION	TO	STATION	LOCATION	DENSE 3/4-INCH TON	DENSE 1 1/4-INCH TON	MATERIAL TON	WATER MGAL	TYPE SR SY	MATERIAL) TON	REMARKS
STAGE 2A											
0010	561+99	-	568+75	STH 35	75	300	--	8	--	--	STH 35 LT Shoulder Widening
0010	563+09	-	568+75	STH 35	--	240	--	5	--	--	STH 35 LT Shoulder Improvement
		-		STAGE 2A SUBTOTAL	75	540	--	13	--	--	
STAGE 2B											
0010	577+28	-	587+20	STH 35	--	230	--	5	--	--	TEMP MEDIAN ASPHALT BASE (4 ON 8)
				STAGE 2B SUBTOTAL	--	230	--	5	--	--	
STAGE 3A											
0010	561+33	-	568+75	STH 35	31	120	--	4	--	--	STH 35 RT Shoulder Widening
0010	563+88	-	568+75	STH 35	--	390	--	8	--	--	STH 35 RT Shoulder Improvement
0010	568+75	-	583+37	STH 35	--	3,040	5,920	61	6,393	--	35 S LEG BASE IMPROVEMENTS
0010	34+50 'K'	-	30+98 'K'	CTH K	--	440	760	9	819	--	CTH K BASE IMPROVEMENTS/REALIGN
0010	584+46	-	618+43	STH 35	--	7,160	14,000	144	15,053	--	35 M LEG BASE IMPROVEMENTS
0010	620+71	-	648+50	STH 35	--	6,440	--	129	--	--	36 N LEG BASE
				STAGE 3 SUBTOTAL	31	17,590	20,680	355	22,265	--	
STAGE 3B											
0010	34+50 'K'	-	32+05 'K'	CTH K	--	210	360	5	383	--	CTH K BASE IMPROVEMENTS
0010	583+37	-	584+46	STH 35	--	250	520	5	555	--	STH 35 BASE IMPROVEMENTS
				STAGE 3B SUBTOTAL	--	460	880	10	938	--	
STAGE 4											
0010	568+75	-	582+52	STH 35	--	1,810	3,390	37	3,658	--	35 S LEG BASE IMPROVEMENTS
0010	582+52	-	618+43	STH 35	--	2,490	4,360	50	4,680	--	35 M LEG BASE IMPROVEMENTS
0010	620+71	-	649+21	STH 35	--	3,710	--	75	--	--	36 N LEG BASE
				STAGE 4 SUBTOTAL	--	8,010	7,750	162	8,338	--	
STAGE 5											
0010	627+22	-	648+50	STH 35	--	590	--	--	--	--	
				STAGE 5 SUBTOTAL	--	590	--	--	--	--	
STAGE 5 SURFACE LIFT											
0010	568+75	-	582+52	STH 35	300	--	--	6	--	--	
0010	582+52	-	618+43	STH 35	470	--	--	10	--	--	
0010	620+71	-	649+21	STH 35	715	--	--	15	--	--	
0010	34+50 'K'	-	30+98 'K'	CTH K	--	--	--	--	--	--	
				STAGE 5 SURFACE LIFT SUBTOTAL	1,485	--	--	--	--	--	
STAGE 1 - CTH GI											
0010	16+25	-	19+00	CTH GI	64	620	1,190	15	1,281	42	CTH GI BASE IMPROVEMENTS/REALIGN
				STAGE 5 SUBTOTAL	64	620	1,190	15	1,281	42	
PROJECT											
0010	568+75	-	648+50	STH 35	--	--	3,519	--	--	--	EBS
0010	-	-	-	UNDISTRIBUTED	--	1,423	--	--	--	--	
				PROJECT SUBTOTAL	--	1,423	3,519	--	--	--	
TOTAL 0010					1,655	29,463	34,019	560	32,822	42	
STAGE 1A											
0040	570+96	--	571+96	STH 35 LT	--	180	--	4	--	--	CULVERT PATCH
0040	570+96	--	571+96	STH 35 LT	--	17	126	1	--	--	TRENCH BACKFILL
				STAGE 1A SUBTOTAL	--	197	126	5	--	--	
STAGE 1B											
0040	570+96	--	571+96	STH 35 RT	--	150	--	3	--	--	CULVERT PATCH
0040	570+96	--	571+96	STH 35 RT	--	17	125	1	--	--	TRENCH BACKFILL
				STAGE 1B SUBTOTAL	--	167	125	4	--	--	
STAGE 3A											
0040	561+33	-	568+75	STH 35	--	212	470	5	--	--	CULVERT PATCH
				STAGE 3 SUBTOTAL	--	212	470	5	--	--	
STAGE 4											
0040	563+69	-	565+57	STH 35 LT	--	194	430	4	--	--	CULVERT PATCH
				STAGE 3 SUBTOTAL	--	194	430	4	--	--	
TOTAL 0040					--	770	1,151	18	--	--	
PROJECT TOTAL					1,655	30,233	35,170	578	32,822	42	

*ADDITIONAL QUANTITIES LISTED ELSEWHERE

312 - RELIEF TRENCHES

				312.0110
				SELECT CRUSHED
				MATERIAL
CATEGORY	STATION	LOCATION	TON	
0010	570+50	STH 35 LT & RT	7	
0010	572+90	STH 35 LT & RT	7	
0010	575+50	STH 35 LT	4	
0010	578+00	STH 35 LT & RT	7	
0010	580+50	STH 35 LT	4	
0010	581+75	STH 35 LT & RT	7	
0010	16+25 'GI'	CTH GI LT & RT	7	
0010	17+45 'GI'	CTH GI LT & RT	7	
0010	18+70 'GI'	CTH GI LT & RT	7	
0010	32+00 'K'	CTH K RT	4	
0010	595+00	STH 35 RT	4	
0010	597+00	STH 35 LT	4	
0010	597+50	STH 35 RT	4	
0010	600+00	STH 35 LT & RT	7	
0010	601+45	STH 35 LT & RT	7	
0010	604+25	STH 35 LT & RT	7	
0010	606+50	STH 35 LT & RT	7	
0010	610+25	STH 35 LT	4	
0010	612+25	STH 35 LT	4	
0010	614+00	STH 35 RT	4	
0010	616+50	STH 35 RT	4	
TOTAL 0010			117	

*ADDITIONAL QUANTITIES LISTED ELSEWHERE

415 - BRIDGE APPROACHES

				415.0120	415.0410	603.1142
				CONCRETE	CONCRETE	CONCRETE
				PAVEMENT	PAVEMENT	BARRIER
				12-INCH	APPROACH SLAB	TYPE S42
CATEGORY	STATION	TO	STATION	LOCATION	SY	LF
0010	613+67	-	618+12	STH 35	--	472
0010	618+28	-	620+89	STH 35	79	172
0010	620+80	-	623+16	STH 35	--	253
TOTAL 0010					79	725

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460 - HMA									
CATEGORY	STATION	TO	STATION	LOCATION	450.4000 HMA COLD WEATHER PAVING TON	455.0605 TACK COAT GAL	460.6223 HMA PAVEMENT 3 MT 58-28 S TON	460.6224 HMA PAVEMENT 4 MT 58-28 S TON	REMARKS
STAGE 3A									
0010	568+75	--	583+37	STH 35/CTH K	--	338	1,140	--	
0010	584+46	--	618+28	STH 35	--	684	2,300	--	
0010	620+89	--	648+50	STH 35	--	417	1,400	--	
STAGE 3A SUBTOTAL					--	1,439	4,840	--	
STAGE 3B									
0010	583+37	--	584+46	STH 35/CTH K	--	42	140	--	
STAGE 3B SUBTOTAL						42	140	--	
STAGE 4									
0010	568+75	--	582+59	STH 35	--	196	660	--	
0010	582+59	--	602+00	STH 35	--	206	700	--	
0010	620+89	--	627+22	STH 35	--	33	110	--	
0010	635+00	--	648+50	STH 35	--	90	310	--	
STAGE 4 SUBTOTAL					--	525	1,780	--	
STAGE 5									
0010	627+22	--	648+50	STH 35	--	98	330	--	
STAGE 5 SUBTOTAL					--	98	330	--	
STAGE 5 SURFACE LIFT									
0010	568+75	--	582+59	STH 35	--	486	--	1,090	
0010	582+59	--	618+28	STH 35	--	860	--	1,930	
0010	620+89	--	648+50	STH 35	--	546	--	1,230	
STAGE 5 SURFACE LIFT SUBTOTAL					--	1,892	--	4,250	
STAGE 1 - CTH GI									
0010	16+25	--	19+00	CTH GI	65	56	140	110	
STAGE 5 SUBTOTAL					65	56	140	110	
TOTAL 0010					65	4,052	7,230	4,360	

465 - RUMBLE STRIPS							
CATEGORY	STATION	TO	STATION	LOCATION	465.0520 ASPHALTIC RUMBLE STRIPS, SHOULDER LF	465.0560 ASPHALTIC RUMBLE STRIPS, CENTERLINE LF	SPV.0090.03 SPECIAL (03. REMOVING CENTERLINE RUMBLE STRIPS) LF
0010	559+94	-	562+83	STH 35 C/L	--	--	289
0010	561+36	-	564+35	STH 35 C/L	--	--	153
0010	564+46	-	580+64	STH 35 LT	1,106	--	--
0010	584+64	-	618+14	STH 35 RT	3,188	--	--
0010	587+70	-	618+14	STH 35 LT	3,589	--	--
0010	594+35	-	618+14	STH 35 C/L	--	2,368	--
0010	621+26	-	647+43	STH 35 LT	2,435	--	--
0010	621+26	-	648+13	STH 35 C/L & RT	2,373	2,736	--
TOTAL 0010					12,691	5,104	442

465 - ASPHALTIC SURFACE																	
					204.0100	*	204.0110	211.0400	*	465.0105	*	465.0125	465.0310	*	690.0150		
					PREPARE FOUNDATION												
					REMOVING	REMOVING	FOR	ASPHALTIC									
					CONCRETE	ASPHALTIC	ASPHALTIC	ASPHALTIC	SURFACE	SURFACE	TEMPORARY	ASPHALTIC	ASPHALTIC	SAWING			
					PAVEMENT	SURFACE	SHOULDERS	SURFACE	TEMPORARY	CURB	TEMPORARY	CURB	TEMPORARY	TEMPORARY	TEMPORARY	TEMPORARY	
CATEGORY	STATION	TO	STATION	LOCATION	SY	SY	STA	TON	TON	LF	LF	LF	LF	LF	LF	REMARKS	
STAGE 1A																	
0010	570+96	--	571+96	STH 35 LT	--	--	1	--	5	--	0	COTTONWOOD DR					
STAGE 1A SUBTOTAL					--	--	1	--	5	--	0						
STAGE 2A																	
0010	557+54	--	576+35	STH 35	--	1,952	--	--	609	--	3,281						
0010	581+01	--	597+01	STH 35	--	1,266	--	--	781	--	2,540						
0010	612+55	--	616+14	STH 35	--	397	--	--	89	--	380						
0010	618+33	--	363+89	STH 35	--	2,061	--	--	796	--	2,930						
0010	641+12	--	646+98	STH 35	--	407	--	--	92	--	606						
0010	33+37 'K'	--	32+00 'K'	CTH K	--	338	--	--	76	351	419	CONCRETE CORRUGATED MEDIAN					
STAGE 2A SUBTOTAL					--	6,083	--	--	2,367	351	9,737						
STAGE 2B																	
0010	577+28	--	587+20	STH 35	512	--	--	--	115	--	1,546						
STAGE 2B SUBTOTAL					512	--	--	--	115	--	1,546						
STAGE 3A																	
0010	561+32	--	568+75	STH 35	--	661	--	--	221	--	1,535						
0010	627+76	--	631+88	STH 35	--	--	--	--	65	--	--						
STAGE 3A SUBTOTAL					--	661	--	--	221	--	1,535						
STAGE 3B																	
0010	34+00 K	--	34+50 K	CTH K	--	--	--	--	--	--	--						
STAGE 3B SUBTOTAL					--	--	--	--	--	--	--						
STAGE 4																	
0010	563+69	--	565+57	STH 35	--	--	--	--	--	--	44						
0010	16+25 GI	--	16+75 GI	CTH GI	--	--	--	--	--	--	--						
STAGE 4 SUBTOTAL					--	--	--	--	--	--	44						
STAGE 5 SURFACE LIFT																	
0010	557+54	--	576+35	STH 35	--	1,533	--	--	--	--	3,520						
STAGE 5 SURFACE LIFT SUBTOTAL					--	1,533	--	--	--	--	3,520						
TOTAL 0010					512	8,277	1	0	2,708	351	16,382						
STAGE 1A																	
0040	570+96	--	571+96	STH 35 LT	--	--	--	--	59	--	44						
STAGE 1A SUBTOTAL					--	--	--	--	59	--	44						
STAGE 1B																	
0040	570+96	--	571+96	STH 35 RT	--	--	--	--	50	--	43						
STAGE 1B SUBTOTAL					--	--	--	--	50	--	43						
STAGE 3A																	
0040	561+32	--	568+75	STH 35	--	495	--	140	--	--	545	MALLARD LANE PAVEMENT PATCH					
STAGE 3A SUBTOTAL					--	495	--	140	--	0	545						
STAGE 4																	
0040	563+69	--	565+57	STH 35	--	460	--	130	--	--	420	MALLARD LANE PAVEMENT PATCH					
STAGE 4 SUBTOTAL					--	460	--	130	--	--	420						
TOTAL 0040					0	955	0	270	109	0	1,052						
PROJECT TOTAL					512	9,232	1	270	2,817	351	17,434						
*ADDITIONAL QUANTITIES LISTED ELSEWHERE																	
**FOR REMOVAL OF CORRUGATED MEDIAN																	

3

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

MISCELLANEOUS QUANTITIES

SHEET

140

E

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465 - DRIVEWAYS AND SAWING						
* 465.0120 ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES 690.0150 SAWING ASPHALT 690.0250 SAWING CONCRETE						
CATEGORY	STATION	LOCATION	TON	LF	LF	REMARKS
0010	566+42	STH 35	--	93	--	Mallard Ln C&G
0010	568+75	STH 35	--	40	--	Start Reconstruction
0010	570+08	STH 35	8	13	--	
0010	572+44	STH 35	36	76	--	
0010	573+90	STH 35	10	12	--	
0010	576+03	STH 35	--	57	--	Asph Parking Lot
0010	576+67	STH 35	12	60	--	
0010	576+84	STH 35	20	14	--	
0010	578+99	STH 35	11	25	--	
0010	579+30	STH 35	--	15	--	Cottonwood Dr
0010	16+25 'GI'	CTH GI	--	40	--	CTH GI Start Construction
0010	32+40 'K'	CTH K	6	17	--	
0010	33+69 'K'	CTH K	6	18	--	
0010	34+50 'K'	CTH K	--	24	--	CTH K Start Construction
0010	624+94	STH 35	25	33	--	
0010	625+00	STH 35	13	10	--	
0010	641+76	STH 35	14	11	--	
0010	648+50	STH 35	--	115	--	End Reconstruction
0010	649+55	STH 35	--	--	163	Median Removal
TOTAL 0010			161	673	163	

*ADDITIONAL QUANTITIES LISTED ELSEWHERE

520 - CULVERT EXTENSION								
* * * 305.0120 ASPHALTIC BASE AGGREGATE DENSE 1 1/4-INCH 465.0125 ASPHALTIC SURFACE TEMPORARY 520.1015 APRON ENDWALLS FOR CULVERT PIPE 15-INCH 520.2015 CULVERT PIPE TEMPORARY 15-INCH								
CATEGORY	STATION	TO	STATION	LOCATION	TON	TON	EACH	LF
0010	576+80	-	577+30	STH 35	11	5	1	4
TOTAL 0010					11	5	1	4

504 - CONC MASONRY ENDWALL				
504.0900 CONCRETE MASONRY ENDWALLS				
CATEGORY	STATION	TO	STATION	LOCATION
0010	580+88	-	581+51	STH 35
TOTAL 0010				15
0040	566+20	-	567+66	STH 35
TOTAL 0040				15

511 - TEMP SHORING					
511.1100 TEMPORARY SHORING					
CATEGORY	STATION	TO	STATION	LOCATION	SF
0010	581+07	-	581+16	STH 35	360
0010	642+82	-	642+88	STH 35	240
TOTAL 0010					600
0040	566+83	-	567+01	STH 35	320
TOTAL 0040					320
PROJECT TOTAL					920

520 - CLEANING CULVERTS				
520.8700 CLEANING CULVERT PIPES				
CATEGORY	STATION	LOCATION	EACH	REMARKS
0010	581+07	C3	1	CLEAN BEFORE STAGE 1A
0010	581+16	C4	1	CLEAN BEFORE STAGE 1A
0010	581+25	C5	1	CLEAN BEFORE STAGE 1A
TOTAL 0010			3	

520.8000 CONCRETE COLLARS FOR PIPE				
CATEGORY	STATION	LOCATION	EACH	REMARKS
0010	581+07	C3	1	FOR STAGED CONSTRUCTION JOINT
0010	581+16	C4	1	FOR STAGED CONSTRUCTION JOINT
0010	581+25	C5	1	FOR STAGED CONSTRUCTION JOINT
TOTAL 0010			3	
0040	566+83	C100	1	FOR STAGED CONSTRUCTION JOINT
0040	566+92	C101	1	FOR STAGED CONSTRUCTION JOINT
0040	567+01	C102	1	FOR STAGED CONSTRUCTION JOINT
TOTAL 0040			3	
PROJECT TOTAL			6	

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

MISCELLANEOUS QUANTITIES

SHEET

E

CULVERT STRUCTURES																
STRUCTURE	STATION	OFFSET	LOCATION	520.1012*	520.1015*	520.1018*	520.1024*	520.1030*	522.1024*	522.2634	611.0642*	611.3902*	650.4000*	RIM** ELEVATION	INVERT*** ELEVATION	DEPTH**** FT
				APRON ENDWALLS FOR CULVERT PIPE	APRON ENDWALLS FOR CULVERT PIPE	APRON ENDWALLS FOR CULVERT PIPE	APRON ENDWALLS FOR CULVERT PIPE	APRON ENDWALLS FOR CULVERT PIPE	APRON ENDWALLS FOR	APRON ENDWALLS FOR	INLET COVERS	INLETS MEDIAN 2	CONSTRUCTION STAKING STORM			
				12-INCH EACH	15-INCH EACH	18-INCH EACH	24-INCH EACH	30-INCH EACH	CPRC 24-INCH EACH	CPRCHE 34X53-INCH EACH	TYPE MS EACH	GRATE EACH	SEWER EACH			
C1-A	572+12.10	47.54' RT	35				1									
C1-B	572+82.95	52.22' RT	35				1									
C6-A	32+51.75	26.97' RT	CTY-K		1											
C6-B	32+20.98	29.93' RT	CTY-K		1											
C7-A	33+82.19	21.73' RT	CTY-K	1												
C7-B	33+53.20	22.35' RT	CTY-K	1												
C8-A	598+17.50	34.72' RT	35							1						
C8-B	598+73.53	38.80' RT	35							1						
C9-A	609+19.51	78.88' LT	35					1								
C9-B	609+18.95	43.12' RT	35					1								
C10-A	611+57.09	27.12' LT	35						1							
C10-B	611+57.09	36.88' RT	35						1							
C11-A	624+77.81	38.14' LT	35	1												
C11-B	625+41.79	37.06' LT	35	1												
C12-A	625+31.63	41.52' RT	35					1								
C12-B	624+73.67	43.65' RT	35					1								
C13-A	625+50.00	60.65' LT	35	1												
C13-B	625+50.00	44.65' LT	35	1												
C14-A	627+00.00	27.22' LT	35						1							
C14-B	627+00.00	28.78' RT	35						1							
C15-A	631+00.00	62.59' LT	35		1											
C15-B	631+00.00	42.59' LT	35		1											
C17-A	636+86.03	67.46' LT	35			1										
C17-B	636+86.03	47.46' LT	35			1										
C18-A	636+86.03	27.62' LT	35						1							
C18-B	636+86.03	28.38' RT	35						1							
C19-A	641+61.47	34.14' LT	35		1											
C19-B	641+96.57	34.91' LT	35		1											
C20-A	642+86.07	35.05' LT	35								1	1	1	647.70	642.66	5.29
C20-B	642+86.04	44.95' RT	35				1									
C21-A	646+18.48	33.81' RT	35			1										
C21-B	645+68.49	34.44' RT	35			1										
TOTALS				6	6	4	3	4	6	2	1	1	1			

REMARKS:
STATIONS AND OFFSETS ARE TO CENTER OF STRUCTURE OR END OF PIPE FOR ENDWALLS
*ADDITIONAL QUANTITIES LISTED ELSEWHERE.
**RIM ELEV IS AT THE INLET COVER FLANGE LOCATION
***FOR STRUCTURES WITH SUMPS, THE INVERT ELEVATION IS THE ELEVATION OF THE SUMP. FOR STRUCTURES WITHOUT SUMPS, THE INVERT ELEVATION IS THE ELEVATION OF THE LOWEST PIPE FLOW LINE
****DEPTH = RIM ELEV - TOP OF STRUCTURE BASE ELEV - COVER HEIGHT - 6-INCH ADJUSTMENT RING HEIGHT
ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

		CULVERT PIPE SUMMARY																			
		520.3312 CULVERT PIPE CLASS III-A 12-INCH LF***	520.3315 CULVERT PIPE CLASS III-A 15-INCH LF***	520.3318 CULVERT PIPE CLASS III-A 18-INCH LF***	520.3324 CULVERT PIPE CLASS III-A 24-INCH LF***	520.3330 CULVERT PIPE CLASS III-A 30-INCH LF***	520.3612 CULVERT PIPE CLASS III-B NON-METAL 12-INCH LF***	520.3615 CULVERT PIPE CLASS III-B NON-METAL 15-INCH LF***	520.3618 CULVERT PIPE CLASS III-B NON-METAL 18-INCH LF***	520.3624 CULVERT PIPE CLASS III-B NON-METAL 24-INCH LF***	520.3630 CULVERT PIPE CLASS III-B NON-METAL 30-INCH LF***	520.4112 CULVERT PIPE CLASS IV 12-INCH LF***	522.0424 CPRC CLASS IV 24-INCH LF	522.0436 CPRC CLASS IV 36-INCH LF	522.2434 CPRCHE CLASS-IV 34X53-INCH LF	650.6000 CONSTRUCTION STAKING PIPE CULVERTS	SPV.0090.01 CPRCPA CLASS IV 59X36- INCH LF	STEEL THICKNESS (APPLICABLE TO CLASS III-A BID ITEMS) (INCHES)	INLET** ELEVATION	OUTLET** ELEVATION	COMMENTS
32+36.37' RT	CTH K		28													1		0.064	654.26	652.54	
33+67.70' RT	CTH K											29				1			662.19	660.56	
566+83.41	35													144		1			640.00	637.50	CATEGORY 0040
566+92.19	35													144		1			640.00	637.50	CATEGORY 0040
567+00.97	35													144		1			640.00	637.50	CATEGORY 0040
581+07.00	35															1	110				
581+16.00	35															1	110				
581+25.00	35															1	110				
572+47.52' RT	35				71											1		0.064	640.47	640.30	
598+45.52' RT	35														56	1			643.15	642.67	
609+19.23	35										122					1			638.40	637.00	
611+57.09	35												64			1			639.67	638.40	
625+02.65' RT	35					58										1			644.42	644.32	
625+09.80' LT	35	64														1		0.064	646.34	645.53	
625+50.00' LT	35						16									1			645.50	645.45	
627+00.00	35												56			1			644.97	644.76	
631+00.00' LT	35							20								1			646.75	646.47	
636+86.03	35												56			1			646.61	646.54	
636+86.03' LT	35								20							1			646.70	646.65	
641+79.02' LT	35		35													1		0.064	647.95	647.90	
642+86.06	35									80						1			642.66	642.34	
645+93.48' RT	35			50												1		0.064	648.38	648.11	
TOTALS		64	63	50	71	58	16	20	20	80	122	29	176	432	56	22	330				

**PIPE INVERT AT END OF PIPE. FIELD VERIFY
***LENGTH BASED ON THE USE OF CONCRETE PIPE WITH CONCRETE ENDWALLS. ADJUST PIPE LENGTH FOR OTHER MATERIAL TYPES.
ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

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STORM SEWER STRUCTURES																										
				520.1012*	520.1018*	520.1024*	520.1030*	522.1012	522.1015	522.1024*	611.0530	611.0606	611.0627	611.0636	611.0642*	611.1004	611.2004	611.3220	611.3902*	650.4000*	SPV.0060.04 SPECIAL (04.					
				AEW FOR CULVERT PIPE 12- INCH EACH	AEW FOR CULVERT PIPE 18- INCH EACH	AEW FOR CULVERT PIPE 24- INCH EACH	AEW FOR CULVERT PIPE 30- INCH EACH	AEW FOR CPRC 12-INCH EACH	AEW FOR CPRC 15-INCH EACH	AEW FOR CPRC 24-INCH EACH	MANHOLE COVERS TYPE J EACH	INLET COVERS TYPE B EACH	INLET COVERS TYPE HM EACH	INLET COVERS TYPE HM-S EACH	INLET COVERS TYPE MS EACH	CATCH BASINS 4-FT DIAMETER EACH	MANHOLES 4-FT DIAMETER EACH	INLETS 2X2-FT EACH	MEDIAN 2 GRATE EACH	CONSTRUCTION STAKING STORM SEWER EACH	INLET COVERS FLAT TEMPORARY) EACH	RIM** ELEVATION	INVERT*** ELEVATION	DEPTH**** FT	REMARKS	
575	575+00.00	31.02' RT	35								1						1			1		646.87	639.98	5.94		
575A	574+65.19	55.71' RT	35				1																639.85			
577	577+50.00	32.00' RT	35								1						1			1		645.80	640.60	4.21		
577A	577+50.00	50.60' RT	35												1				1	1		642.87	640.87	2.00		
579	579+05.72	32.00' RT	35								1						1			1		645.97	640.99	3.99		
579.5	579+49.43	32.00' RT	35								1						1			1		646.18	641.12	4.06		
579.5A	579+52.63	74.20' RT	35								1									1			642.18			
579.5B	579+56.14	55.62' LT	35								1									1			640.06			CATEGORY 0040
579A	579+05.72	76.55' RT	35						1											1			642.63			
580	579+75.00	32.00' RT	35								1						1			1		646.50	641.86	3.58		
580A	579+75.00	48.28' RT	35												1				1	1		643.91	641.91	2.18		
583A	583+37.19	25.50' LT	35										1			1				1		648.03	639.08	7.95		
583B	583+37.11	42.50' RT	35									1				1				1		649.33	639.42	8.91		
583C	583+37.06	73.38' RT	35												1				1	1		645.50	641.57	4.18		
583D	583+09.68	50.96' RT	35										1			1				1		648.97	640.31	7.66		
585	584+75.24	76.65' LT	35			1																	639.05			
585A	584+66.88	25.57' LT	35										1			1				1		650.12	638.07	11.05		
585B	584+64.10	38.52' RT	35										1			1				1		651.31	642.50	7.81		
590A	589+85.00	59.51' LT	35			1																	644.25			
590B	589+85.00	21.50' LT	35									1				1				1		652.58	642.44	9.14		
590C	589+85.00	31.59' RT	35										1			1				1		651.58	643.21	7.38		
592A	592+50.00	21.50' LT	35										1			1				1		649.98	643.99	4.99		
592B	592+50.00	23.09' RT	35										1			1				1		649.95	644.12	4.83		
596A	595+89.38	51.02' LT	35						1											1			642.20			
596B	595+89.81	21.50' LT	35									1				1				1		647.67	640.35	6.32		
601A	601+49.05	55.13' RT	35		1																		636.99			
601B	601+50.20	32.86' LT	35												1				1	1		641.58	637.42	4.36		
648A	648+32.56	56.68' LT	35					1															648.84			
648B	648+33.11	26.20' LT	35											1		1				1		651.81	646.99	3.82		
T01	573+12.93	1.91' LT	35									1						1		1	1	645.91	642.75	1.99	REMOVE IN STAGE 4	
T02	573+12.92	30.36' LT	35	1																			642.47			REMOVE IN STAGE 4
T03	628+01.50	14.00' LT	35									1						1		1	1	648.21	645.24	1.80	REMOVE IN STAGE 5	
T04	628+01.79	27.97' RT	35					1															646.21			REMOVE IN STAGE 5
TOTALS				1	1	2	1	2	2	2	5	2	9	2	4	11	5	2	4	26	2					
REMARKS: STATIONS AND OFFSETS ARE TO CENTER OF STRUCTURE *ADDITIONAL QUANTITIES LISTED ELSEWHERE **RIM ELEV IS AT THE INLET COVER FLANGE LOCATION ***FOR STRUCTURES WITH SUMPS, THE INVERT ELEVATION IS THE ELEVATION OF THE SUMP. FOR STRUCTURES WITHOUT SUMPS, THE INVERT ELEVATION IS THE ELEVATION OF THE LOWEST PIPE FLOW LINE ****DEPTH = RIM ELEV - TOP OF STRUCTURE BASE ELEV - COVER HEIGHT - 6-INCH ADJUSTMENT RING HEIGHT ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED																										

STORM SEWER PIPES																		
				608.0412	608.0415	608.0424	608.3012	608.3015	608.3018	608.3024	608.3030							
				STORM SEWER PIPE	STORM SEWER PIPE	STORM SEWER PIPE	STORM SEWER	STORM SEWER	STORM SEWER	STORM SEWER	STORM SEWER							
				REINFORCED CONCRETE	REINFORCED CONCRETE	REINFORCED CONCRETE	PIPE CLASS III-A	PIPE CLASS III-A	PIPE CLASS III-A	PIPE CLASS III-A	PIPE CLASS III-A							
				CLASS IV 12-INCH	CLASS IV 15-INCH	CLASS IV 24-INCH	12-INCH	15-INCH	18-INCH	24-INCH	30-INCH	INLET	DISCHARGE	SLOPE				
FROM	-	TO	LOCATION	LF	LF	LF	LF	LF	LF	LF	LF	ELEVATION	ELEVATION	FT/FT	REMARKS			
575	-	575A	35								43	639.98	639.85	0.0030				
577	-	575	35			250						640.60	639.98	0.0025				
577A	-	577	35		19							641.06	640.97	0.0050				
579	-	577	35			156						640.99	640.60	0.0025				
579.5	-	579	35			44						641.12	640.99	0.0030				
579.5	-	579.5B	35			88						642.26	640.06	0.0250	CATEGORY 0040			
579.5A	-	579.5	35			42						642.18	641.12	0.0250				
579A	-	579	35		45							642.63	641.74	0.0200				
580	-	579.5	35		26							641.86	641.79	0.0030				
580A	-	580	35		16							641.91	641.86	0.0030				
583A	-	585A	35								129	641.08	640.11	0.0075				
583B	-	583A	35								68	641.42	641.08	0.0050				
583C	-	583B	35								31	641.57	641.42	0.0050				
583D	-	583B	35					29				642.31	642.17	0.0050				
585A	-	585	35								52	639.57	639.05	0.0100				
585B	-	585A	35						64			644.50	643.86	0.0100				
590B	-	590A	35								38	644.44	644.25	0.0050				
590C	-	590B	35								53	645.21	644.94	0.0050				
592A	-	590B	35		265							645.99	645.19	0.0030				
592B	-	592A	35		45							646.12	645.99	0.0030				
596B	-	596A	35					30				642.35	642.20	0.0050				
601B	-	601A	35							88		637.42	636.98	0.0050				
648B	-	648A	35				30					648.99	648.84	0.0050				
T01	-	T02	35				28					642.75	642.47	0.0100	REMOVE PIPE IN STAGE 4			
T03	-	T04	35	42								645.24	645.04	0.0047	SEAL PIPE IN STAGE 5			
TOTALS				42	416	580	58	59	152	371	43							

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

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601 - CURB AND GUTTER															
						465.0315	601.0409	601.0553	601.0557	601.0584	601.0586	602.0410	602.3010	620.0300	REMARKS
						ASPHALTIC	CONCRETE	CONCRETE CURB &	CONCRETE CURB &	CONCRETE CURB &	CONCRETE CURB &	CONCRETE	CONCRETE	CONCRETE	
CATEGORY	STATION	TO	STATION	LOCATION		FLUMES	30-INCH TYPE A	GUTTER 4-INCH SLOPED	GUTTER 6-INCH SLOPED	GUTTER 4-INCH SLOPED	GUTTER 4-INCH SLOPED	5-INCH	SURFACE	MEDIAN	
						SY	LF	36-INCH TYPE D	36-INCH TYPE D	30-INCH TYPE TBT	30-INCH TYPE TBT	SF	DRAINS	SLOPED NOSE	
								LF	LF	LF	LF		CY	SF	
0010	581+81	-	582+30	STH 35 LT		7	--	80	--	--	--	--	--	--	
0010	581+98	-	582+55	STH 35 RT		7	--	83	--	--	--	--	--	--	
0010	582+70	-	599+00	STH 35 LT		7	--	1,703	--	--	--	--	--	--	
0010	582+89	-	594+00	STH 35 RT		7	--	1,145	--	--	--	--	--	--	
0010	613+23	-	613+67	STH 35 LT		--	--	--	--	41	--	--	3	--	
0010	617+95	-	618+39	STH 35 RT		--	--	--	--	30	11	--	3	--	
0010	618+12	-	618+22	STH 35 LT		--	--	--	--	--	--	--	3	--	
0010	648+00	-	649+21	STH 35 LT		--	--	119	--	--	--	--	--	--	
0010	648+50			STH 35 RT		7	--	--	--	--	--	--	--	--	
0010	649+19	-	649+88	STH 35 MEDIAN		--	132	--	--	--	--	414	--	49	Type 1 Median Sloped Nose
TOTAL 0010						35	132	3,130	0	71	11	414	9	49	
0040	565+72	-	566+12	STH 35 RT					43						
0040	566+67	-	567+01	STH 35 RT					43						
TOTAL 0040						0	0	0	86	0	0	0	0	0	
PROJECT TOTAL						35	35	35	121	35	35	35	35	35	

603 - CONCRETE BARRIER

						603.8000	603.8125	603.8500	603.8505	614.0905	
						CONCRETE	CONCRETE	ANCHORING	ANCHORING		
						BARRIER	BARRIER	CONCRETE	CONCRETE BARRIER		
						TEMPORARY	TEMPORARY	BARRIER	TEMPORARY	CRASH	
						PRECAST	PRECAST	TEMPORARY	PRECAST ON BRIDGE	CUSHIONS	
						DELIVERED	INSTALLED	PRECAST	DECKS	TEMPORARY	
CATEGORY	STATION	TO	STATION	LOCATION		LF	LF	LF	LF	EACH	
STAGE 3A											
0010	567+80	-	649+29	STH 35		6114	6114	2781	223	18	
STAGE 3A SUBTOTAL						6114	6114	2781	223	18	
STAGE 3B											
0010	583+37		584+60	STH 35		--	123	123	--	1	
STAGE 3B SUBTOTAL						--	123	123	--	1	
STAGE 4											
0010	568+76	-	649+46	STH 35		1703	6674	2,112	223	10	
STAGE 4 SUBTOTAL						1703	6674	2112	223	10	
TOTAL 0010						7,817	12,911	5,016	446	29	
STAGE 1A											
0040	569+01	-	574+29	STH 35		533	533	100	--	4	
STAGE 1A SUBTOTAL						533	533	100	--	4	
STAGE 1B											
0040	569+09	-	573+80	STH 35		--	475	--	--	2	
STAGE 1B SUBTOTAL						--	475	--	--	2	
TOTAL 0040						533	1,008	100	--	6	
PROJECT TOTAL						8,350	13,919	5,116	446	35	

611 - ADJ MH COVERS

			*	*		*		
			204.0110	465.0105	611.8110	611.8120.S	690.0150	
			REMOVING		ADJUSTING	COVER		
			ASPHALTIC	ASPHALTIC	MANHOLE	PLATES	SAWING	
			SURFACE	SURFACE	COVERS	TEMPORARY	ASPHALT	
CATEGORY	STATION	LOCATION	SY	TON	EACH	EACH	LF	REMARKS
0010	575+00	STR 575	2	1	1	1	16	PLACE TEMP COVER PLATE FOR LOWER LAYER
0010	577+50	STR 577	2	1	1	1	16	PLACE TEMP COVER PLATE FOR LOWER LAYER
0010	579+06	STR 579	2	1	1	1	16	PLACE TEMP COVER PLATE FOR LOWER LAYER
0010	579+49	STR 579.5	2	1	1	1	16	PLACE TEMP COVER PLATE FOR LOWER LAYER
0010	579+75	STR 580	2	1	1	1	16	PLACE TEMP COVER PLATE FOR LOWER LAYER
TOTAL 0010			10	5	5	5	80	

612 - UNDERDRAIN

SPV.0090.02
SPECIAL (02. PIPE UNDERDRAIN
(6-INCH) WITH GEOTEXTILE
FABRIC AND AGGREGATE)

CATEGORY	STATION	TO	STATION	LOCATION	LF	REMARKS
0010	579+56	-	579+95	STH 35 RT	40	CONNECTS TO STRUCTURE #580
0010	583+37	-	583+87	STH 35 LT	52	CONNECTS TO STRUCTURE #583A
0010	584+67	-	585+19	STH 35 LT	50	CONNECTS TO STRUCTURE #585A
0010	589+33	-	589+85	STH 35 RT	51	CONNECTS TO STRUCTURE #590C
0010	591+98	-	592+50	STH 35 LT & RT	104	CONNECTS TO STRUCTURES #592A, #592B
0010	595+00	-	595+90	STH 35 LT	88	CONNECTS TO STRUCTURE #596B
TOTAL 0010					385	

614 - MGS

614.2300 614.2500 614.2610
MGS MGS THRIE BEAM MGS GUARDRAIL
GUARDRAIL 3 TRANSITION TERMINAL EAT

CATEGORY	STATION	TO	STATION	LOCATION	LF	LF	EACH
0010	583+73	-	588+48	STH 35 RT	366	--	2
0010	612+72	-	624+10	STH 35 LT	--	80	2
0010	617+32	-	621+89	STH 35 RT	16	80	2
TOTAL 0010					382	160	6

620 - CONC MEDIAN

620.0100
CONCRETE
CORRUGATED
MEDIAN

CATEGORY	STATION	TO	STATION	LOCATION	SF
0010	573+00	-	578+94	STH 35	7,214
0010	579+74	-	582+03	STH 35	682
0010	581+94	-	582+33	STH 35	171
0010	582+91	-	583+31	STH 35	169
0010	583+21	-	591+00	STH 35	5,083
TOTAL 0010					13,319

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628 - RESTORATION																						

628 - SILT FENCE HEAVY DUTY						
CATEGORY	STATION	TO	STATION	LOCATION	628.1530.S SILT FENCE HEAVY DUTY LF	628.1535.S SILT FENCE HEAVY DUTY MAINTENANCE LF
0010	563+50	-	582+75	STH 35	300	300
0010	582+75	-	619+00	STH 35	3,600	3,600
TOTAL 0010					3,900	3,900

SPV - MONUMENTS						
CATEGORY	STATION	OFFSET	LOCATION	SPV.0060.01 SPECIAL (01. RESEARCH AND LOCATE EXISTING LAND PARCEL MONUMENTS) EACH	SPV.0060.02 SPECIAL (02. VERIFY LANDMARK REFERENCE MONUMENTS) EACH	SPV.0060.03 SPECIAL (03. VERIFY AND REPLACE EXISTING LAND PARCEL MONUMENTS) EACH
0010	569+53	41.11 LT	STH 35	--	1	--
0010	596+15	51.47 LT	STH 35	--	1	--
0010	622+38	1.59 LT	STH 35	--	1	--
0010	648+82	7.78 LT	STH 35	--	1	--
0010	--	--	STH 35	14	--	14
0010	--	--	CTH K	4	--	4
TOTAL 0010				18	4	18

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

MISCELLANEOUS QUANTITIES

SHEET

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543 - TRAFFIC CONTROL

CATEGORY	STATION	TO	STATION	LOCATION	DURATION DAYS	643.0300		643.0420		643.0500		643.0600		643.0705		643.0715		643.0900		643.0920		643.1050		643.1070		SPV.0045.01		
						TRAFFIC CONTROL DRUMS EACH **	DAY	TRAFFIC CONTROL BARRICADES EACH **	TYPE III DAY	TRAFFIC CONTROL FLEXIBLE TUBULAR MARKER POSTS EACH	TRAFFIC CONTROL FLEXIBLE TUBULAR MARKER BASES EACH	TRAFFIC CONTROL WARNING LIGHTS TYPE A EACH **	DAY	TRAFFIC CONTROL WARNING LIGHTS TYPE C EACH **	DAY	TRAFFIC CONTROL SIGNS EACH **	DAY	TRAFFIC CONTROL COVERING SIGNS TYPE II EACH	TRAFFIC CONTROL SIGNS PCMS EACH	DAY	TRAFFIC CONTROL CONES 42-INCH EACH **	DAY	SPECIAL (01 DRIVEWAY ASSISTANCE DEVICE SYSTEM 5163-07-72) EACH **	DAY	REMARKS			
PROJECT																												
0010	-	-	-	ADVANCED WARNING	243	--	--	--	--	--	--	--	--	--	--	--	21	5103	--	--	--	--	--	--	--	--	--	--
0010	-	-	-	UNDISTRIBUTED			2778		246	45	45		241		499		1402	--	--	--		610		--	--			
PROJECT SUBTOTAL							2778		246	45	45		241		499	21	6505					610						
STAGE 2A																												
0010	568+75	-	648+50	STH 35	10	10	100	--	--	--	--	--	--	--	--	15	150	--		2	14	352	3520	--	--			
0010	30+00	-	34+50	CTH K	10	--	--	--	--	--	--	--	--	--	--	3	30	--	--	--	20	200	--	--				
STAGE 2A SUBTOTAL							100		--	--	--	--	--	--	--	180			14		3720		--					
STAGE 2B																												
0010	568+75	-	648+50	STH 35	5	130	650	10	50	--	--	10	50	13	65	33	165	--	--	--	140	700	--	--				
STAGE 2B SUBTOTAL							650		50	--	--		50		65		165		--		700		--					
STAGE 3A																												
0010	567+80	-	599+95	STH 35	85	69	5865	4	340	45	45	4	340	10	850	36	3060	--	--	--	--	--	--	--	--	--	--	
0010	16+25	-	34+50	CTH GI, CTH K	85	40	3400	6	510	--	--	6	510	10	850	11	935	--	--	--	--	--	--	--	--	--	--	
STAGE 3A SUBTOTAL							9265		850	45	45		850		1700		3995		--		--		--					
STAGE 3B																												
0010	568+75	-	648+50	STH 35	14	69	966	4	56	33	33	4	56	10	140	36	504	--	--	--	--	--	--	--	--	--	--	
0010	30+00	-	34+50	CTH K	14	37	518	7	98	--	--	7	98	18	252	6	84	--	--	--	9	126	2	28				
STAGE 3B SUBTOTAL							1484		154	33	33		154		392		588		--		126		28					
STAGE 4																												
0010	568+76	-	649+46	STH 35	50	81	4050	7	350	102	102	7	350	22	1100	35	1750	--	--	--	--	--	--	--	--	--	--	
STAGE 4 SUBTOTAL							4050		350	102	102		350		1100		1750		--		0		--					
STAGE 5																												
0010	568+75	-	648+50	STH 35	37	205	7585	7	259	--	--	7	259	15	555	32	1184	--	--	--	--	--	--	--	--	--	--	
STAGE 5 SUBTOTAL							7585		259	--	--		259		555		1184		--		--		--					
STAGE 1 - CTH GI																												
0010	16+25	-	19+00	CTH GI	16	55	880	7	112	--	--	7	112	15	240	11	176	8	--	--	--	--	--	--	--	--	--	
STAGE 1 SUBTOTAL							880		112	--	--		112		240		176	8	--		--		--					
TOTAL 0010							26,792		2,021	225	225		2,016		4,551		14,543	8		14		5,156		28				
STAGE 1A																												
0040	569+01	-	574+29	STH 35	21	56	1176	9	189	--	--	9	189	31	651	19	399	--	--	--	--	--	6	126				
STAGE 1A SUBTOTAL							1176		189	--	--		189		651		399	--		--		--		126				
STAGE 1B																												
0040	569+09	-	573+80	STH 35	21	34	714	5	105	--	--	5	105	25	525	19	399	--	--	--	--	--	6	126				
STAGE 1B SUBTOTAL							714		105	--	--		105		525		399	--		--		--		126				
TOTAL 0040							1,890		294	0	0		294		1,176		798	0		0		0		252				
PROJECT TOTAL							28,682		2,315	225	225		2,310		5,727		15,341	8		14		5,156		280				

CRASH CUSHION DETAIL TABLE - FOR INFORMATION

614.0905 CRASH CUSHIONS									
STATION	LOCATION	OFFSET	CRASH TEMPORARY EACH	BACK WIDTH FT	OBJECT MARKING PATTERN	CRASH TEST LEVEL	TRAFFIC DIRECTION	TRAFFIC LOCATION	CRASH CUSHION SHIELDS
STAGE 1A									
569+94	STH 35	0.8' RT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
572+18	STH 35	1.7' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
573+76	STH 35	3.1' RT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
574+23	STH 35	15.1' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
STAGE 1B									
569+09	STH 35	6.7' RT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
573+79	STH 35	6.8 RT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
STAGE 3A									
569+09	STH 35	6.7' RT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
565+07	STH 35	2.6' RT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
572+00	STH 35	3.0' LT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
573+33	STH 35	3.0' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
576+20	STH 35	2.8' LT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
577+21	STH 35	3.0 LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
583+15	STH 35	3.0' LT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
584+61	STH 35	3.1 LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
597+89	STH 35	16.0' LT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
598+14	STH 35	43.5' LT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
599+94	STH 35	52.5' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
616+42	STH 35	18.0' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
624+67	STH 35	18.0' LT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
625+44	STH 35	18.0' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
631+80	STH 35	18.0' LT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
632+98	STH 35	17.7' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
645+44	STH 35	3.0' LT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
646+42	STH 35	2.6' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
STAGE 3B									
583+39	STH 35	4.0' LT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
STAGE 4									
572+88	STH 35	1.5' RT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
574+44	STH 35	1.4' RT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
581+78	STH 35	1.4' RT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
583+54	STH 35	1.4' RT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
592+94	STH 35	8.0' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
617+03	STH 35	6.9' LT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
617+54	STH 35	22.6' RT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
621+67	STH 35	22.5' RT	1	2	OM-3L (W05- 58L)	TL-3	RT	UNIDIRECTIONAL	WORK ZONE
628+71	STH 35	16.7' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE
649+47	STH 35	10.4' LT	1	2	OM-3R (W05- 58R)	TL-3	LT	UNIDIRECTIONAL	WORK ZONE

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*ADDITIONAL QUANTITIES LISTED ELSEWHERE

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646 - PAVEMENT MARKING																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
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650 - STAKING										
					650.4500	650.5000	650.5500	650.7500	650.9911.01	650.9920
					CONSTRUCTION		CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	
					STAKING	CONSTRUCTION	STAKING CURB	CONSTRUCTION	STAKING	
					SUBGRADE	STAKING BASE	GUTTER AND	CONCRETE	SUPPLEMENTAL	CONSTRUCTION
					LF	LF	CURB & GUTTER	BARRIER	CONTROL (PROJECT	STAKING SLOPE
CATEGORY	STATION	TO	STATION	LOCATION	LF	LF	LF	LF	EACH	LF
0010	565+72	-	566+12	STH 35 RT	--	--	43	--	--	--
0010	566+67	-	567+01	STH 35 RT	--	--	43	--	--	--
0010	568+75	-	648+50	STH 35	7,975	7,975	--	--	1	7,975
0010	581+81	-	582+30	STH 35 LT	--	--	80	--	--	--
0010	581+98	-	582+55	STH 35 RT	--	--	83	--	--	--
0010	582+70	-	599+00	STH 35 LT	--	--	1,703	--	--	--
0010	582+89	-	594+00	STH 35 RT	--	--	1,145	--	--	--
0010	16+25	-	20+00	CTH GI	375	375	--	--	--	375
0010	30+00	-	35+50	CTH K	550	550	--	--	--	550
0010	613+67	-	618+12	STH 35 LT	--	--	--	446	--	--
0010	648+00	-	649+21	STH 35 LT	--	--	119	--	--	--
0010	649+19	-	649+88	STH 35 MEDIAN	--	--	132	--	--	--
TOTAL 0010					8,900	8,900	3,348	446	1	8,900

SPV - TEMP PIPE CONNECTION			
			SPV.0060.08 SPECIAL (08. TEMPORARY PIPE CONNECTION)
CATEGORY	STATION	LOCATION	EACH
0010	584+65	STH 35	1
0010	609+18	STH 35	1
0010	636+85	STH 35	1
0010	642+85	STH 35	1
TOTAL 0010			4

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

MISCELLANEOUS QUANTITIES

SHEET

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634-638 SIGNING

										634.0614	634.0616	634.0618	637.2210	637.2230	638.2102	638.2602	638.3000	
										POSTS WOOD 4X6-INCH X 14-	POSTS WOOD 4X6-INCH X 16-	POSTS WOOD 4X6-INCH X 18-	SIGNS TYPE II	SIGNS TYPE II	MOVING	REMOVING	REMOVING	MOUNTED
										FT	FT	FT	REFLECTIVE H	REFLECTIVE F	II	II	SMALL SIGN	ON SAME
CATEGORY	STATION	LOCATION	SIGN #	SIGN CODE	SIZE IN X IN		DESCRIPTION			FT EACH	FT EACH	FT EACH	SF	SF	EACH	EACH	SUPPORTS	POST AS SIGN #
0010	566+74	RT	0-01	W6-1	36	X 36	Two-Way Traffic Symbol	-		1	-	-	-	9.00	-	-	-	
0010	565+75	LT	0-04M	I-55-56	-	X -	Adopt-A-Highway	-		1	-	-	-	-	1	-	1	
0010	565+75	LT		I-55-56P	-	X -	Adopt-A-Highway Sponsor	-		-	-	-	-	-	1	-	-	0-04M
0010	567+00	LT	0-02R	W14-3	-	X -	No Passing Zone	-		-	-	-	-	-	-	1	1	
0010	579+41	LT	0-03M	R1-1	-	X -	Stop	-		1	-	-	-	-	1	-	1	
0010	569+47	LT	1-01R	I2-2	-	X -	Vernon Co	-		-	-	-	-	-	-	1	2	
0010	569+53	LT	1-02	I2-2	66	X 15	Vernon Co	2		-	-	6.88	-	-	-	-	-	
0010	569+47	RT	1-03R	I2-2	-	X -	La Crosse Co	-		-	-	-	-	-	-	1	2	
0010	569+56	RT	1-04	I2-2	78	X 15	La Crosse Co	2		-	-	8.13	-	-	-	-	-	
0010	571+84	RT	1-05R	J1-2	-	X -	Junction or End Assembly (2 Headed Panel)	-		-	-	-	-	-	-	1	1	
0010	571+84	RT	1-06	J1-2	48	X 39	Junction or End Assembly (2 Headed Panel)	-		1	-	13.00	-	-	-	-	-	
0010	571+00	LT	1-07	W6-3	36	X 36	Two-Way Traffic Symbol	-		1	-	-	9.00	-	-	-	-	
0010	576+02	LT	1-08	D1-1	78	X 15	Mallard Ln/Arrow Left	2		-	-	8.13	-	-	-	-	-	
0010	576+02	RT	2-01	D7-68L	48	X 36	Goose Island County Park/Arrow Left	-		1	-	12.00	-	-	-	-	-	
0010	576+05	RT	2-02R	D7-68L	-	X -	Goose Island County Park/Arrow Left	-		-	-	-	-	-	-	1	2	
0010	577+51	RT	2-03	W10-2	36	X 36	Cross Road Tracks LEFT Side	-		1	-	-	9.00	-	-	-	-	
0010	577+51	RT	2-04R	W10-2	-	X -	Cross Road Tracks LEFT Side	-		-	-	-	-	-	-	1	1	
0010	578+54	LT	2-05R	J4-1	-	X -	Reassurance Assembly (1 Headed Route Panel)	-		-	-	-	-	-	-	1	1	
0010	578+00	LT	2-06	JV	24	X 60	Vertically Configured J - Panel	-		-	1	10.00	-	-	-	-	-	
0010	579+19	RT	2-07R	R2-1/S4-2	-	X -	Speed Limit 15MPH & When Children Are Present	-		-	-	-	-	-	-	1	1	
0010	579+19	RT	2-08	R2-1	24	X 30	Speed Limit 15MPH	1		-	-	5.00	-	-	-	-	-	
0010	579+19	RT		S4-2	24	X 12	When Children Are Present	1		-	-	2.00	-	-	-	-	-	2-08
0010	579+41	LT	2-09R	R1-1	-	X -	Stop	-		-	-	-	-	-	-	1	1	
0010	579+41	LT	2-10	R1-1	30	X 30	Stop	-		1	-	5.19	-	-	-	-	-	
0010	579+52	LT	2-11	-	-	X -	Cottonwood Dr (Moved By Others)	-		-	-	-	-	-	-	-	-	
0010	579+85	LT	2-13R	J4-1	-	X -	Reassurance Assembly (1 Headed Route Panel)	-		-	-	-	-	-	-	1	1	
0010	580+00	LT	2-14	J4-1	24	X 36	Reassurance Assembly (1 Headed Route Panel)	-		1	-	6.00	-	-	-	-	-	
0010	582+09	RT	2-15	J13-1	24	X 45	Directional without Cardinal (1 Headed Route Panel)	-		1	-	7.50	-	-	-	-	-	
0010	582+19	RT	2-16	R1-1	30	X 30	Stop	1		-	-	5.19	-	-	-	-	-	
0010	582+11	RT	2-17R	J13-1	-	X -	Directional without Cardinal (1 Headed Route Panel)	-		-	-	-	-	-	-	1	1	
0010	582+19	RT	2-18R	R1-1	-	X -	Stop	-		-	-	-	-	-	-	1	1	
0010	581+08	RT	2-19	J13-2	48	X 45	Directional Without Cardinal	-		1	-	15.00	-	-	-	-	-	
0010	582+48	RT	2-20R	J13-1	-	X -	Directional without Cardinal (1 Headed Route Panel)	-		-	-	-	-	-	-	1	1	
0010	32+04	RT	2-21	R2-1	24	X 30	Speed Limit 35 MPH	1		-	-	5.00	-	-	-	-	-	
0010	31+14	RT	2-22	M1-5A	24	X 24	County Marker	1		-	-	4.00	-	-	-	-	-	
0010	31+90	LT	2-23R	R2-1	-	X -	Speed Limit 35 MPH	-		-	-	-	-	-	-	1	1	
0010	31+85	LT	2-24R	M1-5A	-	X -	County Marker	-		-	-	-	-	-	-	1	1	
0010	17+84	LT	2-25R	W1-3L	-	X -	Left Reverse Turn	-		-	-	-	-	-	-	1	1	
0010	17+84	LT		W13-1	-	X -	Advisory Speed Plate (Yellow Back)	-		-	-	-	-	-	-	1	-	2-25R
0010	17+84	LT	2-26	W1-3L	36	X 36	Left Reverse Turn	-		-	1	-	9.00	-	-	-	-	
0010	17+84	LT		W13-1	24	X 24	Advisory Speed Plate (Yellow Back)	-		-	-	-	4.00	-	-	-	-	2-26
0010	17+84	RT	2-27R	M1-5A	-	X -	County Marker	-		-	-	-	-	-	-	1	1	
0010	17+84	RT	2-28	M1-5A	24	X 24	County Marker	-		1	-	4.00	-	-	-	-	-	
0010	583+03	LT	2-29	R1-1	30	X 30	Stop	1		-	-	5.19	-	-	-	-	-	
0010	583+09	LT	2-30	J13-1	24	X 45	Directional without Cardinal (1 Headed Route Panel)	-		1	-	7.50	-	-	-	-	-	
0010	583+20	RT	2-31R	J12-1	-	X -	Route Turn without Cardinal (2 Headed Route Panel)	-		-	-	-	-	-	-	1	1	
0010	583+21	LT	2-32R	J12-1	-	X -	Route Turn without Cardinal (2 Headed Route Panel)	-		-	-	-	-	-	-	1	1	
0010	576+22	LT	2-33	W6-2	36	X 36	Divided Highway Ends Symbol	-		1	-	-	9.00	-	-	-	-	
0010	584+07	LT	3-01R	J13-1	-	X -	Directional without Cardinal (1 Headed Route Panel)	-		-	-	-	-	-	-	1	1	
0010	587+00	RT	3-02	W6-2	36	X 36	Divided Highway Ends Symbol	-		1	-	-	9.00	-	-	-	-	
0010	584+11	RT	3-03R	R1-1	-	X -	STOP	-		-	-	-	-	-	-	1	1	
0010	584+16	RT	3-04R	J13-1	-	X -	Route Turn without Cardinal (2 Headed Route Panel)	-		-	-	-	-	-	-	1	1	
0010	588+80	RT	3-05R	JV	-	X -	Vertically Configured J - Panel	-		-	-	-	-	-	-	1	1	
0010	584+08	RT	3-06	JV	24	X 60	Vertically Configured J - Panel	-		1	-	10.00	-	-	-	-	-	
0010	588+80	RT	3-07R	J4-1	-	X -	Reassurance Assembly (1 Headed Route Panel)	-		-	-	-	-	-	-	1	1	

CONTINUED ON NEXT PAGE

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

MISCELLANEOUS QUANTITIES

SHEET

E

634-638 SIGNING																
								634.0614	634.0616	634.0618	637.2210	637.2230	638.2102	638.2602	638.3000	
								POSTS WOOD	POSTS WOOD	POSTS WOOD			MOVING	REMOVING	REMOVING	MOUNTED
								4X6-INCH X 14-	4X6-INCH X 16-	4X6-INCH X 18-	SIGNS TYPE II	SIGNS TYPE II	SIGNS TYPE	SIGNS TYPE	SMALL SIGN	ON SAME
CATEGORY	STATION	LOCATION	SIGN #	SIGN CODE	SIZE	DESCRIPTION		FT	FT	FT	REFLECTIVE H	REFLECTIVE F	II	II	SUPPORTS	POST AS
								EACH	EACH	EACH	SF	SF	EACH	EACH	EACH	SIGN #
CONTINUED FROM PREVIOUS PAGE																
0010	585+50	RT	3-08	J4-1	24 X 36	Reassurance Assembly (1 Headed Route Panel)		1	-	-	6.00	-	-	-	-	
0010	590+50	LT	3-09R	W10-2	- X -	Cross Road Tracks RIGHT Side		-	-	-	-	-	-	1	1	
0010	590+50	LT	3-10	W10-2	36 X 36	Cross Road Tracks RIGHT Side		-	1	-	-	9.00	-	-	-	
0010	583+84	RT	3-11	J13-2	48 X 45	Directional Without Cardinal		-	1	-	15.00	-	-	-	-	
0010	588+00	LT	4-01R	D7-68R	- X -	Goose Island County Park/Arrow Right		-	-	-	-	-	-	1	2	
0010	588+00	LT	4-02	D7-68R	48 X 36	Goose Island County Park/Arrow Right		-	1	-	12.00	-	-	-	-	
0010	593+00	LT	4-03R	J1-2	- X -	Junction or End Assembly (2 Headed Panel)		-	-	-	-	-	-	-	-	
0010	593+00	LT	4-04	J1-2	48 X 39	Junction or End Assembly (2 Headed Panel)		-	1	-	13.00	-	-	-	-	
0010	593+49	RT	4-05	W6-1	36 X 36	Two-Way Traffic Symbol		-	1	-	-	9.00	-	-	-	
0010	598+46	LT	4-06	W6-3	36 X 36	Divided Highway Symbol		-	1	-	-	9.00	-	-	-	
0010	598+70	RT	5-01	W14-3	48 X 36	No Passing Zone		-	1	-	-	5.56	-	-	-	
0010	599+11	RT	5-02R	W14-3	- X -	No Passing Zone		-	-	-	-	-	-	1	1	
0010	633+25	LT	9-01R	D7-67	- X -	Goose Island County Park [1] Mile		-	-	-	-	-	-	1	2	
0010	633+25	LT		DG5-69B	- X -	Boat Landing		-	-	-	-	-	-	1	-	9-01R
0010	633+25	LT		DG5-69G	- X -	Camping		-	-	-	-	-	-	1	-	9-01R
0010	633+25	LT	9-02	D7-67	60 X 36	Goose Island County Park [1] Mile		-	-	2	15.00	-	-	-	-	
0010	633+25	LT		DG5-69B	48 X 9	Boat Landing		-	-	-	3.00	-	-	-	-	9-02
0010	633+25	LT		DG5-69G	48 X 9	Camping		-	-	-	3.00	-	-	-	-	9-02
0010	635+40	RT	9-03	W03-5	48 X 48	Speed Limit 40 Ahead (Arrow)		-	1	-	-	16.00	-	-	-	
0010	641+38	RT	10-01R	W03-5	- X -	Speed Limit 40 Ahead (Arrow)		-	-	-	-	-	1	-	1	
0010	598+70	LT	10-02M	W14-3	- X -	No Passing Zone		-	1	-	-	-	1	-	1	
0010	642+96	RT	10-03M	S1-1/S16-9P/R2-6P	- X -	School Advance/AHEAD Plaque/Fines Higher Plaque		-	-	1	-	-	3	-	1	
0010	642+96	RT		S16-9P	- X -	AHEAD Plaque (Fluorescent Yellow Green)		-	-	-	-	-	1	-	-	10-03M
0010	642+96	RT		R2-6P	- X -	Fines Higher Plaque		-	-	-	-	-	1	-	-	10-03M
0010	640+30	RT	10-04	R2-1	24 X 30	Speed Limit 40 MPH		1	-	-	-	-	1	-	1	
0010	643+50	LT	10-05M	J4-3	- X -	Reassurance Assembly (1 Headed Route Panel)		-	2	-	-	-	1	-	2	
0010	640+30	LT	10-06M	R2-1	- X -	Speed Limit 55 MPH		1	-	-	-	-	1	-	1	
0010	642+00	RT	10-07M	I2-3	- X -	Community Population Name Sign (With Number)		2	-	-	-	-	1	-	2	
0010	644+00	RT	11-01M	S4-51	- X -	School Speed Limit 25 Ahead		-	1	-	-	-	1	-	1	
0010	645+00	RT	11-02M	W6-1	- X -	Divided Highway Ahead		-	1	-	-	-	1	-	1	
0010	644+70	LT	11-03M	D2-2	- X -	Two Destinations (Distances)		1	1	-	-	-	1	-	2	
0010	646+22	LT	11-05R	W14-3	- X -	No Passing Zone		-	-	-	-	-	-	1	1	
0010	646+21	LT	11-06R	R2-1	- X -	Speed Limit 55 MPH		1	-	-	-	-	1	-	1	
0010	646+26	LT	11-07M	S5-2	- X -	End School Zone		-	-	1	-	-	1	-	1	
0010	648+90	LT	11-11	R59-51	36 X 36	Stop for Bus Flashing Lights		-	1	-	9.00	-	-	-	-	
0010	649+30	LT	11-14M	J4-3	- X -	Keep Right Symbol		1	-	-	-	-	1	-	1	
0010	646+50	RT	11-15M	S4-51	- X -	School Speed Limit 25 MPH		-	1	-	-	-	2	-	1	
0010	647+75	RT	11-16M	W6-3	- X -	Two-Way Traffic		-	1	-	-	-	1	-	1	
0010	33+28	LT	12-01R	J1-1	- X -	Junction or End Assembly		-	-	-	-	-	-	1	1	
0010	33+28	LT	12-02	J1-1	24 X 39	Junction or End Assembly		-	1	-	6.50	-	-	-	-	
0010	16+50	RT	12-03R	W3-1	- X -	Stop Ahead		-	-	-	-	-	-	1	1	
0010	16+50	RT	12-04	W3-1	36 X 36	Stop Ahead		-	-	1	-	9.00	-	-	-	
0010	16+46	LT	12-05R	W11-2	- X -	Pedestrian Crossing Symbol		-	-	-	-	-	-	1	1	
0010	16+46	LT		W57-51	- X -	Next 2 Miles		-	-	-	-	-	-	1	-	12-05R
0010	16+46	LT	12-06	W11-15	30 X 30	Trail Crossing (Bike and Ped Symbol)		-	1	-	-	6.25	-	-	-	
0010	16+46	LT		W57-51	24 X 12	Next 2 Miles		-	-	-	-	2.00	-	-	-	12-06
0010	35+27	LT	12-07	W1-1L	36 X 36	Left Turn		-	-	1	-	9.00	-	-	-	
0010	35+27	LT		W13-1	24 X 24	25 MPH		-	-	-	-	4.00	-	-	-	12-07
0010	32+42	LT	12-8	W6-1	48 X 24	Single Night Arrow (Left)		1	-	-	-	8.00	-	-	-	
TOTAL 0010								21	35	8	222.21	144.81	23	36	57	

4



PROJECT LOCATION

T 15 N

CITY OF LA CROSSE

SHELBY

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K

LA CROSSE COUNTY

VERNON COUNTY

R 7 W

LAYOUT

SCALE 0 1 MI.

TRANSPORTATION PROJECT PLAT NO: 5163-07-24-4.01 AMENDMENT NO: 4
AMENDS PARCELS NO: 2 AND 3 OF TRANSPORTATION PROJECT PLAT
5163-07-24-4.01 AMENDMENT NO: 3 RECORDED AS DOCUMENT NO: 1813864,
VOLUME: TPP CAB, PAGE: 127B

THAT PART OF GOVERNMENT LOT 4, AND PART OF THE NE 1/4 OF THE SW 1/4, AND PART OF THE NW 1/4 OF THE SE 1/4, AND PART OF THE SW 1/4 OF THE SE 1/4, ALL IN SECTION 34, TOWNSHIP 15 NORTH, RANGE 7 WEST, TOWN OF SHELBY, LA CROSSE COUNTY, WISCONSIN.

RELOCATION ORDER OF STH 35 GENOA - LA CROSSE, LA CROSSE CO LINE TO GARNER PLACE, LA CROSSE COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE NAMED PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09 AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

- THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SHOWN FOR THE ABOVE PROJECT.
- THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

ALIGNMENT CURVE INFORMATION
LCB=N44°52'59"E
R=195.00'
D=29°22'57"
DELTA=79°31'47"RT
L=149.92'
T=162.27'
DA=N84°38'52"E
DB=N05°07'06"E
PC STA=154.10.32G'
PT STA=174.80.99G'
PI STA=164.72.58G'
Y=101.289.372
X=458.350.562

ALIGNMENT CURVE INFORMATION
LCB=N00°42'17"E
R=806.00'
D=0°42'39"
DELTA=1°37'41"LT
L=228.02'
T=114.52'
DA=N00°06'33"W
DB=N01°31'08"E
PC STA=580.28.08
PT STA=582.57.10
PI STA=581.42.60
Y=101.208.215
X=458.730.399

NOTE: POINTS 140, 237 & 139 MAY NOT BE COINCIDENT WITH SECTION LINES.

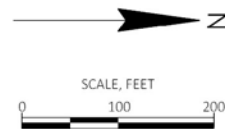
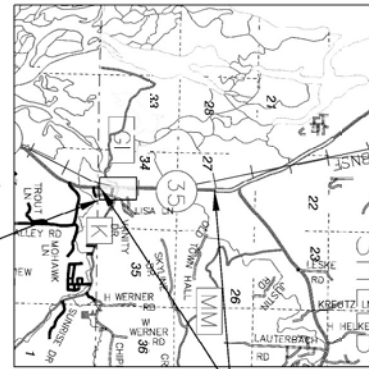
ALIGNMENT CURVE INFORMATION
LCB=N01°28'08"W
R=806.00'
D=0°42'39"
DELTA=2°43'10"LT
L=382.56'
T=191.32'
DA=N02°49'43"W
DB=N00°06'33"W
PC STA=583.37.06
PT STA=587.19.62
PI STA=581.59.00
Y=101.594.003
X=458.729.663

ALIGNMENT CURVE INFORMATION
LCB=N01°24'21"W
R=806.00'
D=0°42'39"
DELTA=2°50'45"RT
L=400.35'
T=200.21'
DA=N00°01'02"E
DB=N02°49'43"W
PC STA=587.19.62
PT STA=591.19.96
PI STA=589.19.83
Y=101.985.059
X=458.710.341

ALIGNMENT CURVE INFORMATION
LCB=N01°24'21"W
R=806.00'
D=0°42'39"
DELTA=2°50'45"RT
L=400.35'
T=200.21'
DA=N00°01'02"E
DB=N02°49'43"W
PC STA=587.19.62
PT STA=591.19.96
PI STA=589.19.83
Y=101.985.059
X=458.710.341

FILE NAME: N:\PDS\C3D\51630702 (SEE O DRIVE)\RW\040102-RP_RD-24-4.01A4.DWG
APPRAISAL PLAT DATE: 2/21/2024

LOCATION SKETCH
NOT TO SCALE



FOR ADDITIONAL INFORMATION REFER TO THE TITLE SHEET, RECORDED IN THE OFFICE OF THE REGISTER OF DEEDS IN LA CROSSE COUNTY AS SHEET 2 OF 2 OF DOCUMENT NUMBER 1771700, VOLUME: TPP CAB, PAGE: 124B.

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS). LA CROSSE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES. NGS POINT UTILIZED WAS D15434.

ALL NEW RIGHT-OF-WAY AND PERMANENT EASEMENT MONUMENTS WILL BE TYPE 2 (TYPICALLY 2" X 24" IRON REBAR), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

FOR THE CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN THE SW REGION.

EXISTING ACCESS CONTROL ALONG STH 35 HAS BEEN ESTABLISHED FROM PREVIOUS PLAT 5163-07-21.

ALIGNMENT STH 35
CURVE 905-241
L=142.28'
LCB=N00°23'04"E
R=11100.00'

ALIGNMENT STH 35
CURVE 241-906
L=472.13'
LCB=N01°58'12"E
R=11100.00'

NOTE: POINT 145 MAY NOT BE COINCIDENT WITH 1/16 LINE.

NOTE: POINTS 115, 240, 241 & 40460 MAY NOT BE COINCIDENT WITH 1/4 LINES.

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	R/W SQUARE FEET REQUIRED			HE SQUARE FEET	PLE SQUARE FEET	TLE SQUARE FEET
			NEW	EXISTING	TOTAL			
1	BURLINGTON NORTHERN RAILROAD	HE, TLE	-	-	-	18224	-	1563
2	BERTHOLD P & BETTY W GASCH TRUS & LAMAR ADVERTISING LLC	FEE, PLE, TLE	2207	-	2207	-	447	4097
3	WICHELIT IMPORTS INC	FEE, TLE	4407	-	4407	-	-	2504
4	ANTHONY J AND CHERYL WUENSCH	FEE, TLE	3585	-	3585	-	-	2578
5	-	-	-	-	-	-	-	-
6	DUANE J & LINDA A SCHOEN	TLE	-	-	-	-	-	6309
10	BRANDON M WELSCH	PLE	-	-	-	-	1728	-

UTILITY INTERESTS REQUIRED		
UTILITY NUMBER	OWNER (S)	INTEREST REQUIRED
50	CENTURYLINK	RELEASE OF RIGHTS
51	NORTHERN STATES POWER COMPANY d/b/a XCEL ENERGY (ELECTRIC)	RELEASE OF RIGHTS

UTILITY EASEMENT TABLE		
UTILITY NUMBER	PARCEL	RECORDING INFORMATION
50	4.2	NO RECORD OF EASEMENT
	3.6	V 163, P210
	2	DOC 611260, P510
	2.3	DOC 611261, V245, P520
	7.3, 4.6	DOC 611262, V245, P521
	2.3, 6	DOC 643698, V258, P1
	2	DOC 731282, V350, P364

CURVE 40447-113
L=58.80'
LCB=N04°20'12"E
R=5779.58'

CURVE 142-235
L=40.91'
LCB=N04°14'06"E
R=5779.58'

CURVE 40455-41832
L=277.27' (277.14')
LCB=N04°14'06"E
R=5779.58'

CURVE 156-142
L=56.37'
LCB=N03°49'50"E
R=5779.58'

CURVE 142-143
L=78.82'
LCB=N04°02'26"E
R=5779.58'

CURVE 143-144
L=71.05'
LCB=N05°43'14"E
R=228.00'

CURVE 956-957
L=56.37'
LCB=N02°26'39"E
R=5779.58'

CURVE 325-143
L=37.91'
LCB=N03°49'50"E
R=5779.58'

CURVE 143-144
L=71.05'
LCB=N05°43'14"E
R=228.00'

CURVE 956-957
L=56.37'
LCB=N02°26'39"E
R=5779.58'

CURVE 325-143
L=37.91'
LCB=N03°49'50"E
R=5779.58'

CURVE 143-144
L=71.05'
LCB=N05°43'14"E
R=228.00'

CURVE 956-957
L=56.37'
LCB=N02°26'39"E
R=5779.58'

CURVE 325-143
L=37.91'
LCB=N03°49'50"E
R=5779.58'

CURVE 143-144
L=71.05'
LCB=N05°43'14"E
R=228.00'

CURVE 956-957
L=56.37'
LCB=N02°26'39"E
R=5779.58'

CURVE 325-143
L=37.91'
LCB=N03°49'50"E
R=5779.58'

CURVE 143-144
L=71.05'
LCB=N05°43'14"E
R=228.00'

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND INTERESTS TO THE DEPARTMENT.

1817459
LA CROSSE COUNTY
REGISTER OF DEEDS
ROBIN L. KADRMAS

RECORDED ON
02/22/2024 12:00 PM
PAGE: 1
VOLUME: TPPCAB

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 5163-07-24-4.01
AMENDMENT NO: 4

COURSE TABLE - 1/1 LINE			
FROM	TO	DIRECTION	DISTANCE
41793	242	N 00° 43' 16" E	1304.45'
242	240	N 00° 43' 16" E	1336.82'
240	41792	N 00° 43' 16" E	2642.33'
41792	41793	N 00° 43' 16" E	5283.60'

FOUND 1-1/2" IRON PIPE
Y=105,299.552
X=458,735.275

NOTE: POINTS 115, 240, 241 & 40460 MAY NOT BE COINCIDENT WITH 1/4 LINES.

NOTE: POINTS 115, 240, 241 & 40460 MAY NOT BE COINCIDENT WITH 1/4 LINES.

NOTE: POINTS 115, 240, 241 & 40460 MAY NOT BE COINCIDENT WITH 1/4 LINES.

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NOTE: POINTS 115, 240, 241 & 40460 MAY NOT BE COINCIDENT WITH 1/4 LINES.

NOTE: POINTS 115, 240, 241 & 40460 MAY NOT BE COINCIDENT WITH 1/4 LINES.

I, NEIL C. BOWE, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT, I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

SIGNATURE: *Neil C. Bowe* DATE: 2/21/2024

PRINT NAME: NEIL C. BOWE

REGISTRATION NUMBER: S-2827

THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION.

SIGNATURE: *Cory Schlager* DATE: 2/21/2024

PRINT NAME: CORY SCHLAGEL



TRANSPORTATION PROJECT PLAT NO: 5163-07-24-4.02

THAT PART OF THE SE 1/4 OF THE NW 1/4, AND PART OF THE NE 1/4 OF THE NW 1/4, ALL IN SECTION 34, TOWNSHIP 15 NORTH, RANGE 7 WEST, TOWN OF SHELBY, LA CROSSE COUNTY, WISCONSIN.

RELOCATION ORDER OF STH 35 GENOA - LA CROSSE, LA CROSSE CO LINE TO GARNER PLACE, LA CROSSE COUNTY

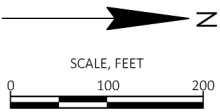
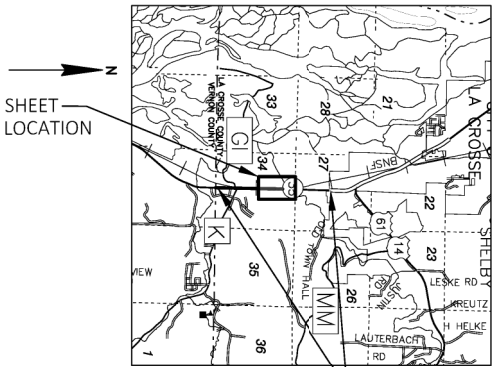
TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE NAMED PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09 AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

- THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
- THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

LOCATION SKETCH

NOT TO SCALE



SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	R/W SQUARE FEET REQUIRED			TLE SQUARE FEET
			NEW	EXISTING	TOTAL	
1	BURLINGTON NORTHERN RAILROAD	TLE	-	-	-	11611

UTILITY INTERESTS REQUIRED		
UTILITY NUMBER	OWNER (S)	INTEREST REQUIRED
50	CENTURYLINK	RELEASE OF RIGHTS
51	NORTHERN STATES POWER COMPANY d/b/a XCEL ENERGY (ELECTRIC)	RELEASE OF RIGHTS

UTILITY EASEMENT TABLE			
UTILITY NUMBER	PARCEL	RECORDING INFORMATION	NAME
50	1	NO RECORD OF EASEMENT	CENTURYLINK
51	1	V 163, P 210	NORTHERN STATES POWER COMPANY
	1	DOC 696422, V 1039, P 745	

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 5163-07-24-4.02

TOWN

SE-NW
SECTION 34

OF

NE-NW
SECTION 34

SHELBY

SW-NE
SECTION 34

NW-NE
SECTION 34

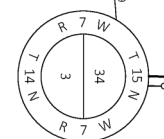
ALIGNMENT CURVE
INFORMATION
LCH=614.33'
LCB=N01°36'10"E
R = 11100.00'
D = 0°30'58"
DELTA = 3°10'17" RT
L = 614.41'
T = 307.28'
DA = N03°11'19"E
DB = N00°01'02"E
PC STA = 594+50.00
PRC STA = 600+64.41
PI STA = 597+57.28
Y = 102822.592
X = 458710.592

ALIGNMENT CURVE
INFORMATION
LCH=614.33'
LCB=N01°36'10"E
R = 11100.00'
D = 0°30'58"
DELTA = 3°10'17" LT
L = 614.41'
T = 307.28'
DA = N00°01'02"E
DB = N03°11'19"E
PC STA = 600+64.41
PRC STA = 606+78.82
PI STA = 603+71.69
Y = 103436.205
X = 458744.776

ALIGNMENT STH 35
CURVE 965-241
L= 142.28'
LCH= 142.28'
LCB= N00°23'04"E
R= 11100.00'

ALIGNMENT STH 35
CURVE 241-906
L= 472.13'
LCH= 472.10'
LCB= N01°58'12"E
R= 11100.00'

FOUND BERNSTEN
MONUMENT 4"
STEEL CAP
Y= 100,016.371
X= 458,668.782



NOTE: POINTS 115, 240, 241 & 40460 MAY NOT BE COINCIDENT WITH 1/4 LINES.

SEE SHEET 5163-07-24-4.01

SEE SHEET 5163-07-24-4.03



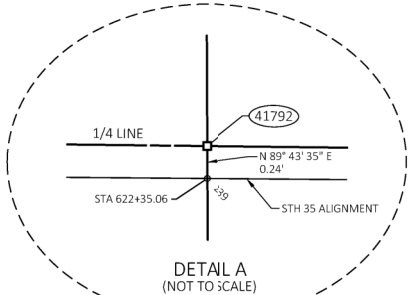
NOTE: POINTS 214, 239 & 215 MAY NOT BE COINCIDENT WITH SECTION LINES.

COURSE TABLE			
FROM	TO	DIRECTION	DISTANCE
41792	215	N 89° 43' 35" E	91.41'
215	40474	S 02° 06' 01" E	609.06'
40474	40473	S 02° 38' 18" E	377.71'
		(S 01° 44' 10" E)	(377.56')
40473	40468	S 00° 27' 34" W	534.02'
		(S 01° 2' 30" W)	(534.00')
40468	40466	S 02° 40' 39" E	497.63'
		(S 01° 4' 50" E)	(497.75')
40466	40460	S 00° 32' 15" W	622.72'
		(S 01° 2' 01" W)	(622.82')
40460	115	S 89° 05' 28" W	225.49'
115	210	N 00° 52' 22" E	1086.96'
210	213	N 00° 52' 22" E	824.41'
214	41792	N 89° 43' 35" E	67.90'

COURSE TABLE - 1/4 LINE			
FROM	TO	DIRECTION	DISTANCE
41793	240	N 00° 43' 16" E	2641.27'
240	41792	N 00° 43' 16" E	2642.33'
41793	41792	N 00° 43' 16" E	5283.60'

ROAD NAME	BASIS OF EXISTING R/W	YEAR
STH 35	CSM 12-107, V 12, P 107, DOC 1430505	1989
STH 35	R/W PLAT 5163-07-21	1989
STH 35	R/W PLAT 057-1(14)	1963
STH 35	DIVISION J08 NO 5422	1954

COURSE TABLE - SEGMENTS			
FROM	TO	DIRECTION	DISTANCE
41792	239	N 89° 43' 35" E	0.24'
239	215	N 89° 43' 35" E	91.17'
40460	241	S 89° 05' 28" W	168.09'
241	240	S 89° 05' 28" W	9.43'
240	115	S 89° 05' 28" W	47.97'



770 TECHNOLOGY WAY
CHIPPewa FALLS, WI 54729



SIGNATURE: *Neil C. Bowe* DATE: 5/5/21

PRINT NAME: NEIL C. BOWE
REGISTRATION NUMBER: S-2827

THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION.

SIGNATURE: *Cory Schlager* DATE: 5/12/2021

PRINT NAME: CORY SCHLAGEL

157

TRANSPORTATION PROJECT PLAT NO: 5163-07-24-4.03 AMENDMENT NO: 1 AMENDS
PARCEL NO: 9 AND REVISES EXISTING R/W OF TRANSPORTATION PROJECT PLAT
5163-07-24-4.03 RECORDED AS DOCUMENT NO: 1772338, VOLUME: TPP CAB, PAGE: 125B

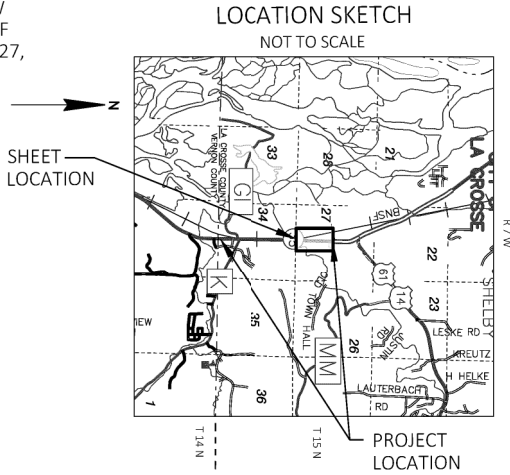
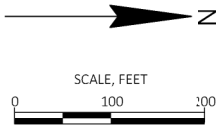
THAT PART OF THE SE 1/4 OF THE SW 1/4, AND PART OF THE NE 1/4 OF THE SW 1/4, AND PART OF THE NW 1/4 OF THE SE 1/4, TOWN OF SHELBY, AND PART OF LOT 1, WATERVIEW SUBDIVISION, LOCATED IN PART OF THE NE 1/4 OF THE SW 1/4, AND PART OF THE SE 1/4 OF THE NW 1/4, CITY OF LA CROSSE, ALL IN SECTION 27, TOWNSHIP 15 NORTH, RANGE 7 WEST, LA CROSSE COUNTY, WISCONSIN.

RELOCATION ORDER OF STH 35 GENOA - LA CROSSE, LA CROSSE CO LINE TO GARNER PLACE, LA CROSSE COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE NAMED PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09 AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

- THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
- THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.



FOR ADDITIONAL INFORMATION REFER TO THE TITLE SHEET, RECORDED IN THE OFFICE OF THE REGISTER OF DEEDS IN LA CROSSE COUNTY AS SHEET 2 OF 2 OF DOCUMENT NUMBER 1771700, VOLUME: TPP CAB, PAGE: 124B.

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), LA CROSSE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES. NGSPOINT UTILIZED WAS DHS434.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4" X 24" IRON REBARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

FOR THE CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN THE SW REGION.

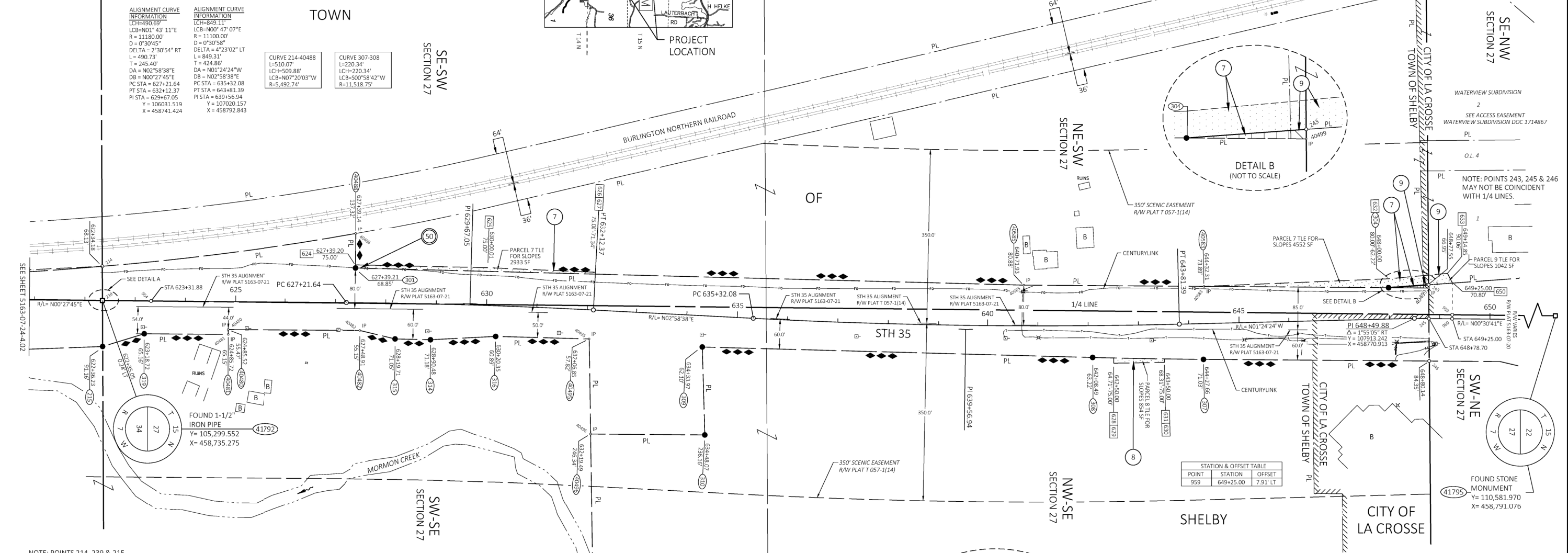
EXISTING ACCESS CONTROL ALONG STH 35 HAS BEEN ESTABLISHED FROM PREVIOUS PLAT 5163-07-21.

UTILITY EASEMENT TABLE			
UTILITY NUMBER	PARCEL	RECORDING INFORMATION	NAME
50	7	NO RECORD OF EASEMENT	CENTURYLINK
51	8	DOC 1043671, V 880, P 53	NORTHERN STATES POWER COMPANY

SCHEDULE OF LANDS & INTERESTS REQUIRED					
PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	R/W SQUARE FEET REQUIRED		
			NEW	EXISTING	TOTAL
7	GREAT RIVER HOMES LLC	FEE, TLE	191	-	191
8	LOREN D & SANDRA E OELKE REVOCABLE FAMILY TRUST	TLE	-	-	854
9	SUNNYSIDE APARTMENTS LLC	FEE, TLE	60	-	60

UTILITY INTERESTS REQUIRED		
UTILITY NUMBER	OWNER (S)	INTEREST REQUIRED
50	CENTURYLINK	RELEASE OF RIGHTS
51	NORTHERN STATES POWER COMPANY d/b/a XCEL ENERGY (ELECTRIC)	RELEASE OF RIGHTS

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 5163-07-24-4.03
AMENDMENT NO: 1



NOTE: POINTS 214, 239 & 215
MAY NOT BE COINCIDENT
WITH SECTION LINES.

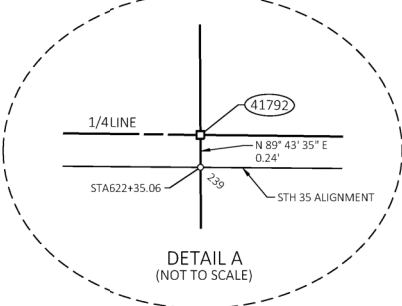
RECOVERED MONUMENTS			
POINT	Y	X	DESCRIPTION
40480	105549.563	458793.004	3/4" REBAR W/YCAP(BENT)
40481	105549.678	458802.686	3/4" REBAR W/YCAP
40482	105812.814	458794.844	3/4" REBAR W/YCAP
40488	105804.942	458602.288	3/4" REBAR
40495	106268.098	458811.631	3/4" REBAR W/YCAP
40496	106270.906	459000.547	1/2" REBAR
40499	107941.562	458710.511	3/4" REBAR W/YCAP
40583	107493.982	458707.292	3/4" IRON PIPE W/YCAP
40585	107135.732	458704.815	3/4" REBAR W/YCAP

COURSE TABLE							
FROM	TO	DIRECTION	DISTANCE	FROM	TO	DIRECTION	DISTANCE
41792	214	S 89° 43' 35" W	67.90'	40496	40495	S 89° 08' 54" W	188.94'
40488	301	S 89° 30' 31" E	68.47'			(S 89° 09' 54" W)	(188.96')
301	40585	N 01° 27' 56" E	1331.81'	40495	316	S 01° 31' 21" W	185.53'
40585	40583	N 00° 23' 46" E	358.26'	316	314	S 02° 53' 48" E	129.51'
		(N 01° 1' 22" E)	(358.22')	314	315	S 01° 15' 24" W	70.32'
40583	304	N 00° 24' 45" E	367.88'	315	40482	S 13° 30' 33" W	72.17'
304	650	N 04° 06' 58" W	127.47'	40482	40480	S 00° 24' 02" W	263.26'
650	960	S 89° 29' 19" E	70.79'			(S 01° 21' 30" W)	(263.12')
960	245	S 00° 30' 41" W	46.30'	40480	40481	N 89° 18' 59" E	9.68'
245	246	N 89° 31' 58" E	84.36'			(S 89° 38' 30" E)	(10.00')
246	307	S 07° 24' 45" W	449.86'	40481	319	S 00° 27' 34" W	167.00'
307	309	S 01° 32' 00" W	778.20'	319	215	S 17° 02' 02" E	86.49'
309	310	N 88° 20' 46" E	174.63'	215	41792	S 89° 43' 35" W	91.41'
310	40496	S 00° 25' 42" W	228.81'				

COURSE TABLE - 1/4 LINE			
FROM	TO	DIRECTION	DISTANCE
41792	954	N 00° 36' 19" E	96.82'
954	959	N 00° 36' 19" E	2592.20'
959	41795	N 00° 36' 19" E	2593.69'
41792	41795	N 00° 36' 19" E	5282.71'

COURSE TABLE - SEGMENTS			
FROM	TO	DIRECTION	DISTANCE
304	243	N 00° 06' 58" W	79.87'
243	650	N 00° 06' 58" W	47.60'
650	959	S 89° 29' 19" E	62.89'
959	960	S 89° 29' 19" E	79.07'
215	239	S 89° 43' 35" W	91.17'
239	41792	S 89° 43' 35" W	0.24'

ROAD NAME	BASIS OF EXISTING R/W	YEAR
STH 35	WATERVIEW SUBDIVISION DOC 1714867	2018
STH 35	R/W PLAT 5163-07-21	1989
STH 35	R/W PLAT T 057-1(14)	1963
STH 35	DIVISION JOB NO 5422	1954



I, NEIL C. BOWE, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT, I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.



SIGNATURE: *Neil C. Bowe* DATE: 10/6/2022
PRINT NAME: NEIL C. BOWE
REGISTRATION NUMBER: S-2827

THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION.

SIGNATURE: *Cory Schlager* DATE: 10/6/2022
PRINT NAME: CORY SCHLAGEL

Document Number
VACATION ORDER
TRANSPORTATION PROJECT PLAT
Wisconsin Department of Transportation
DT2222 4/2017 s.84.095(3)(b) Wis. Stats.

This Vacation Order applies to Transportation Project Plat 5163-07-24-4.03, recorded on 5/13/2021 as Document Number 1772338 in the Office of the Register of Deeds for La Crosse County.

Whereas, parcel 8 of the above-described Transportation Project Plat has been determined to be unnecessary for transportation improvement project purposes, said parcel is vacated and rescinded.

Parcel 8 of Transportation Project Plat 5163-07-24-4.03, Document 1772338, Volume TPP CAB, Page 125B, recorded in La Crosse County, Wisconsin.

Property interests and rights of said Parcel 8 consist of:

Temporary limited easement.

1809534

LACROSSE COUNTY
REGISTER OF DEEDS
ROBIN L. KADRMAS

RECORDED ON
07/05/2023 08:29 AM
PAGE COUNT: 1
EXEMPT #:
RECORDING FEE 30.00
ELECTRONICALLY RECORDED
AND RETURNED TO SUBMITTER

This space is reserved for recording data

Return to
Joerg Feldbinder,
WisDOT - 3550 Mormon Coulee Rd
La Crosse, WI, 54601
office: (608) 785-9037
e-mail: joerg.feldbinder@dot.wi.gov

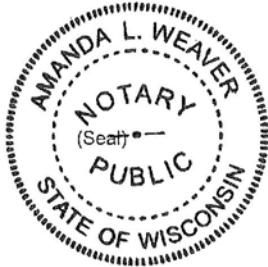
Parcel Identification Number/Tax Key Number
11-2087-0

This Vacation Order has been approved by the Wisconsin Department of Transportation.

x Cory Schlager 7/3/2023
(Signature) (Date - m/d/yyyy)

CORY SCHLAGEL
(Print Name)

Real Estate Supervisor
(Title)



State of Wisconsin
La Crosse County } ss.

On the above date, this instrument was acknowledged before me by the named person(s).

x Amanda L. Weaver
(Signature, Notary Public, State of Wisconsin)

Amanda L. Weaver
(Print or Type Name, Notary Public, State of Wisconsin)

08-26-2023
(Date Commission Expires)

Project ID 5163-07-24

This instrument was drafted by Joerg Feldbinder

LaCrosse County 1809534 Page 1 of 1

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

VACATION ORDER

SHEET

159

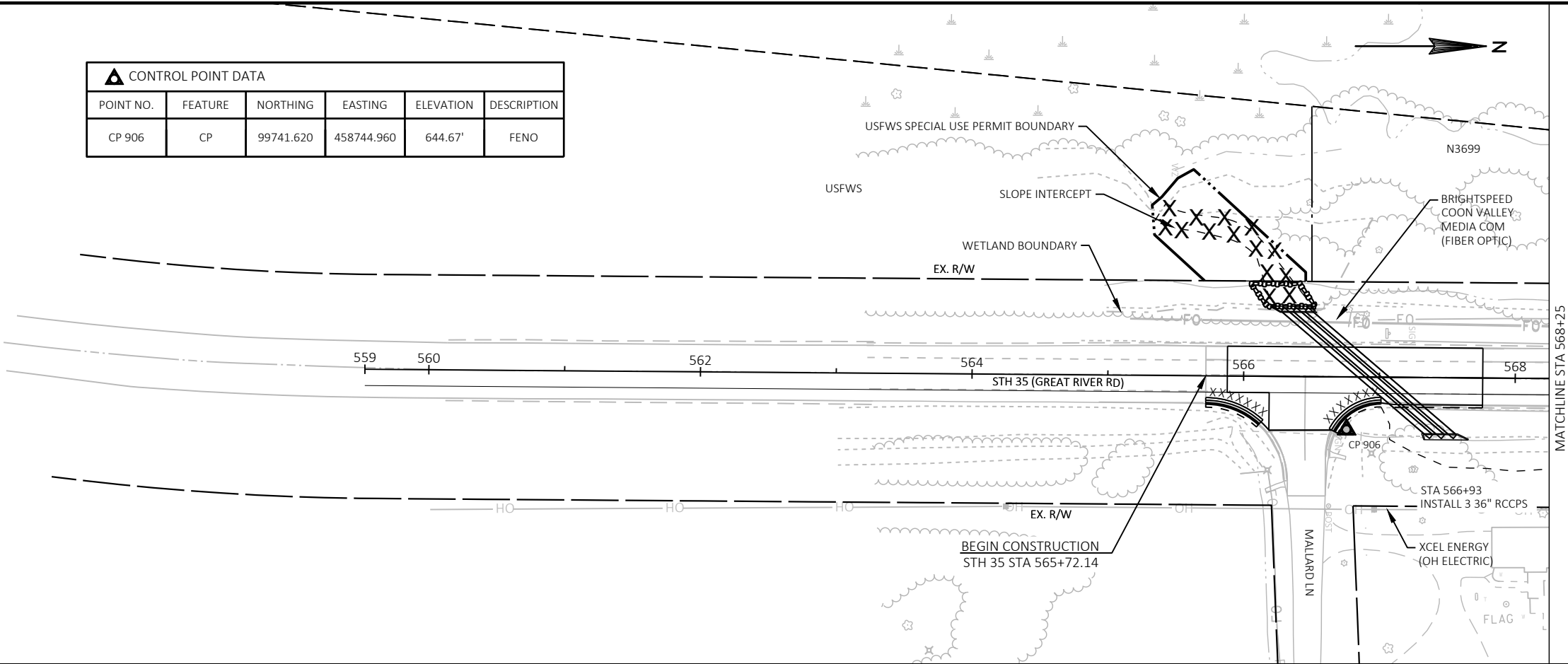
E

LEGEND:

- X CLEARING & GRUBBING
- .XX. SAWCUTS
- TRENCH RELIEF
- XX REMOVE ACCESS

CONTROL POINT DATA					
POINT NO.	FEATURE	NORTHING	EASTING	ELEVATION	DESCRIPTION
CP 906	CP	99741.620	458744.960	644.67'	FENO

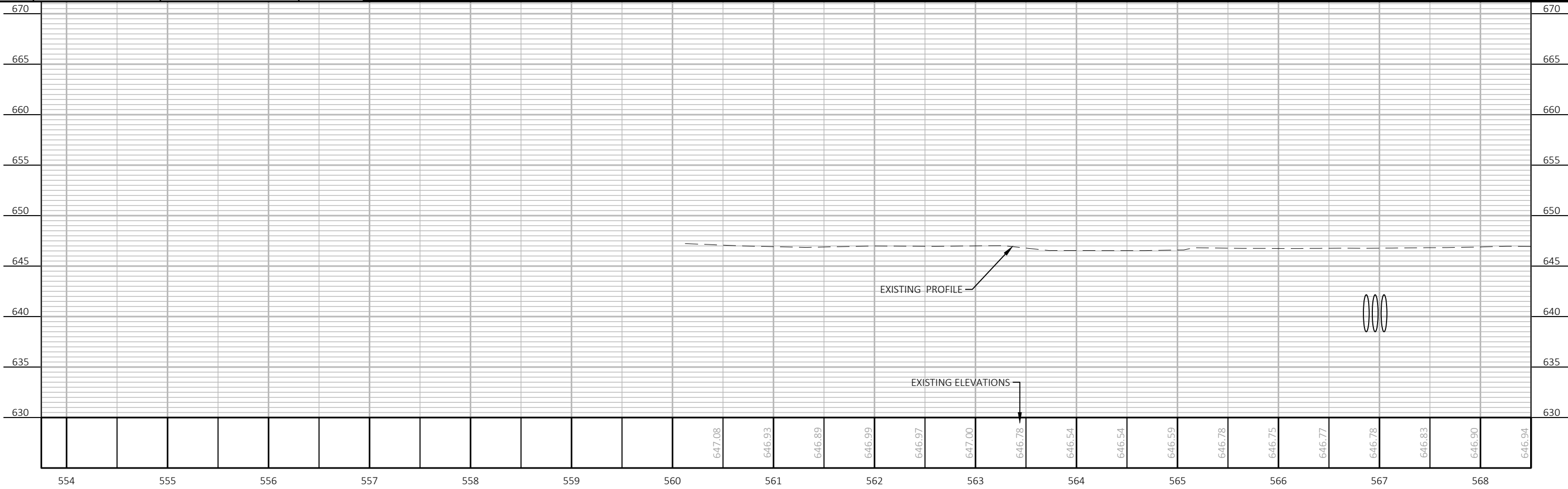
BM D 124

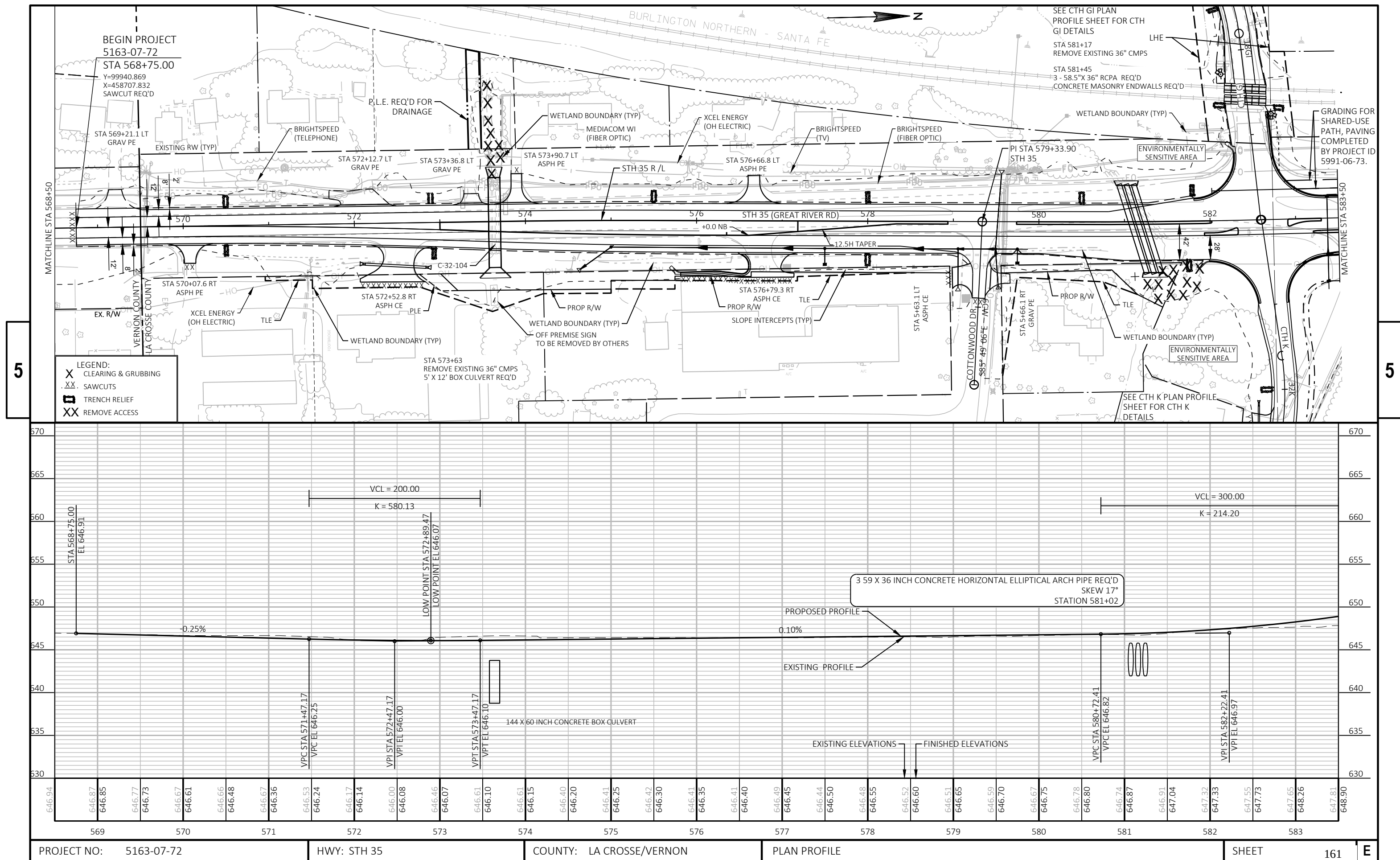


5

BENCHMARK TABLE			
NO.	COORDINATES	DESCRIPTION	ELEVATION
BM D 124	Y=98655.995 X=458587.123	N/A	640.39'

5

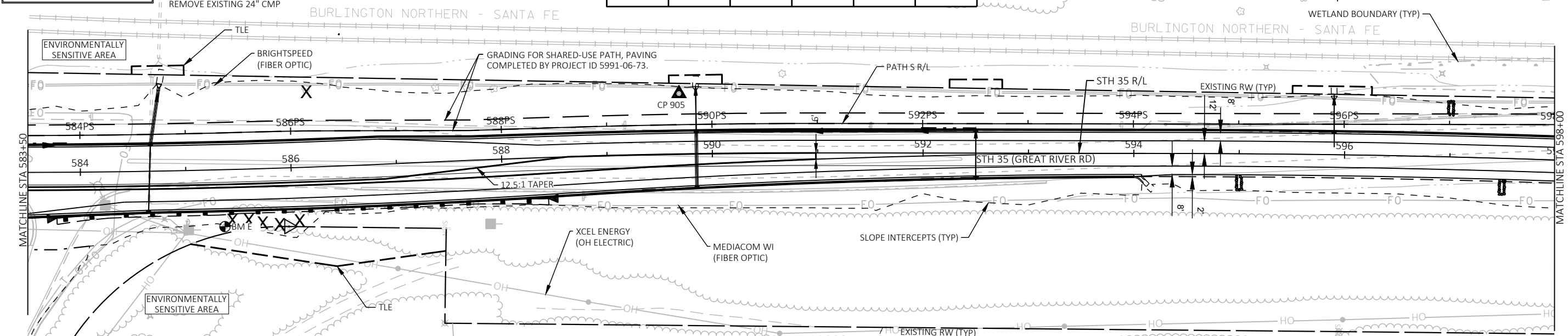




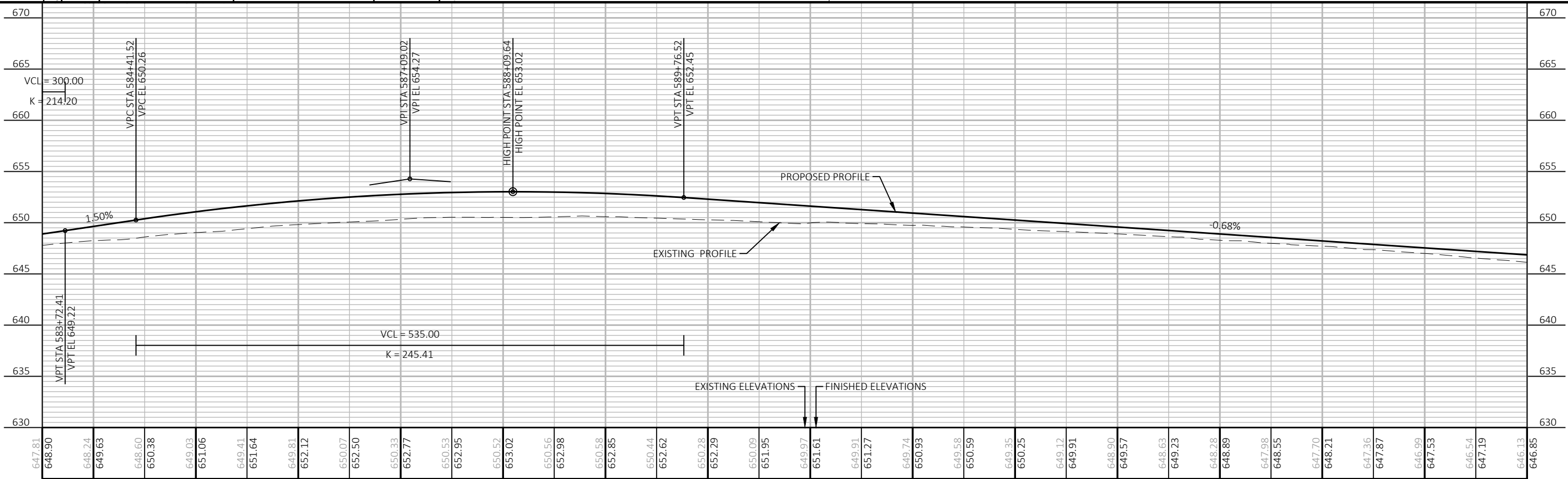
LEGEND:

- X CLEARING & GRUBBING
- .XX SAWCUTS
- TRENCH RELIEF
- XX REMOVE ACCESS

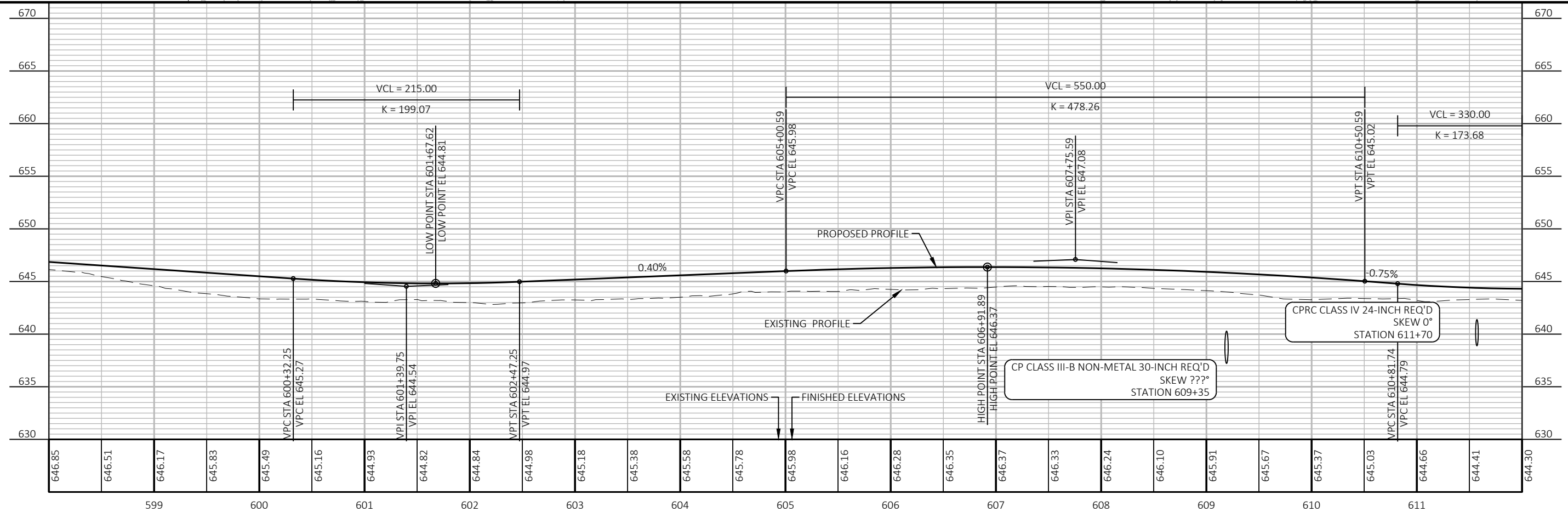
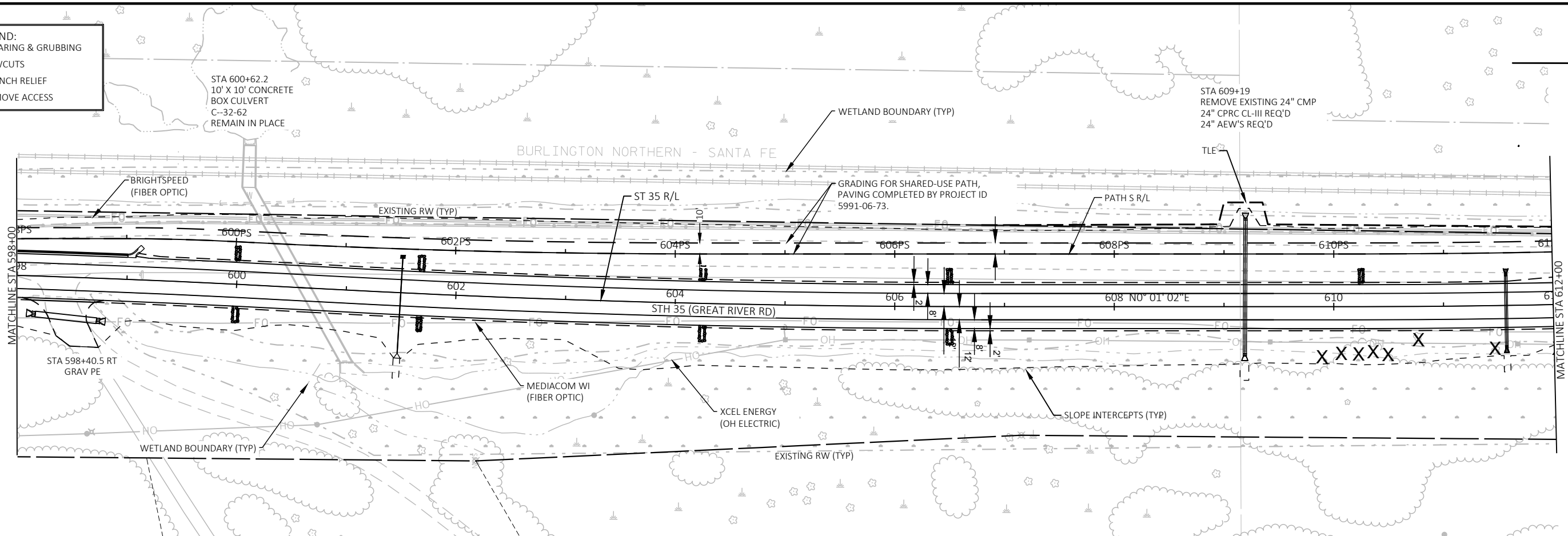
CONTROL POINT DATA					
POINT NO.	FEATURE	NORTHING	EASTING	ELEVATION	DESCRIPTION
CP 905	CP	102033.56	458654.29	646.08'	FENO



BENCHMARK TABLE			
NO.	STATION	DESCRIPTION	ELEVATION
BM E	585+35.85 54.12' RT	N/A	654.92'



LEGEND:
X CLEARING & GRUBBING
XX SAWCUTS
TRENCH RELIEF
XX REMOVE ACCESS



PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

PLAN PROFILE

SHEET

163

E

FILE NAME : O:\PDS\C3D\51630702\SHEETPLAN\050101_PP.DWG
LAYOUT NAME - 050103_pp

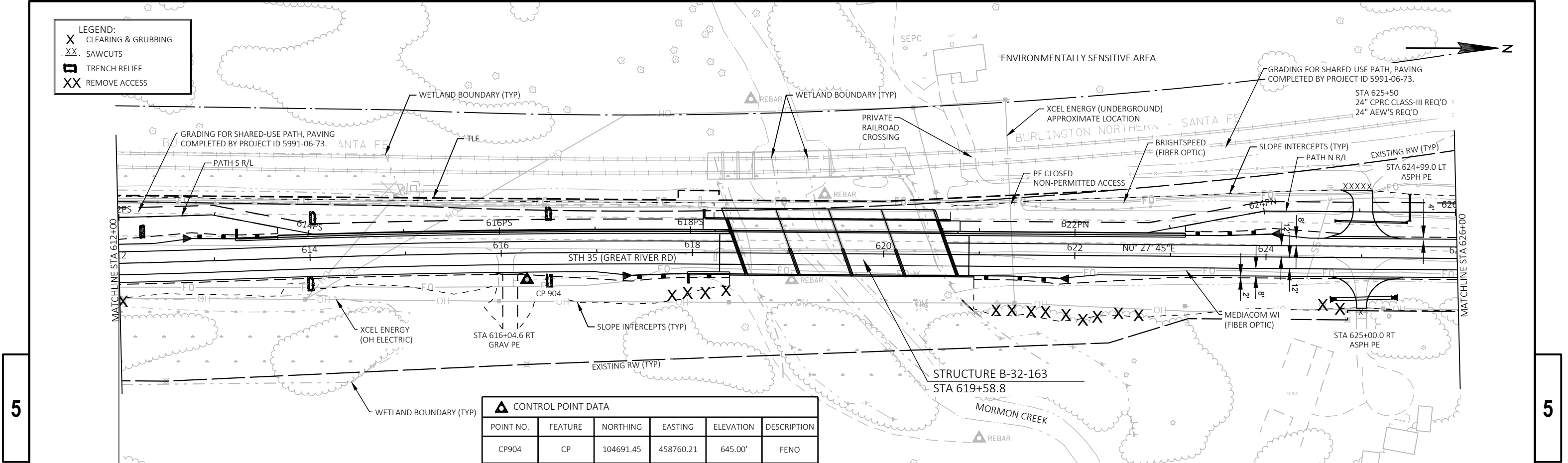
PLOT DATE : 7/1/2025 4:23 PM

PLOT BY : ED OCHS

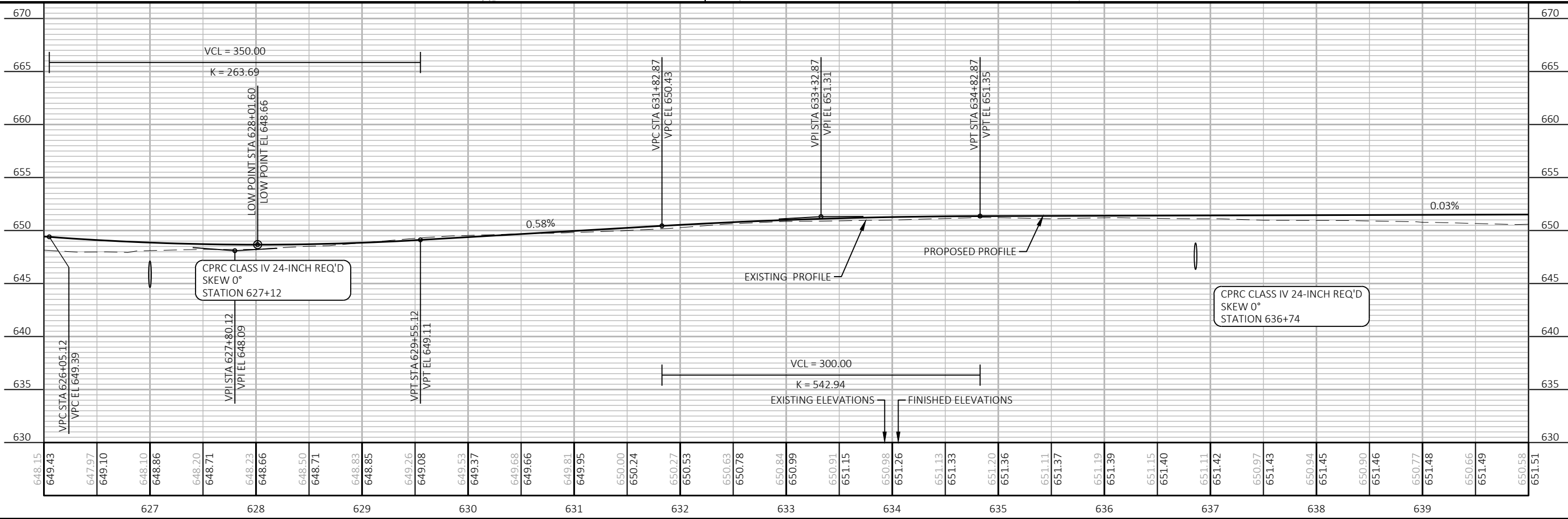
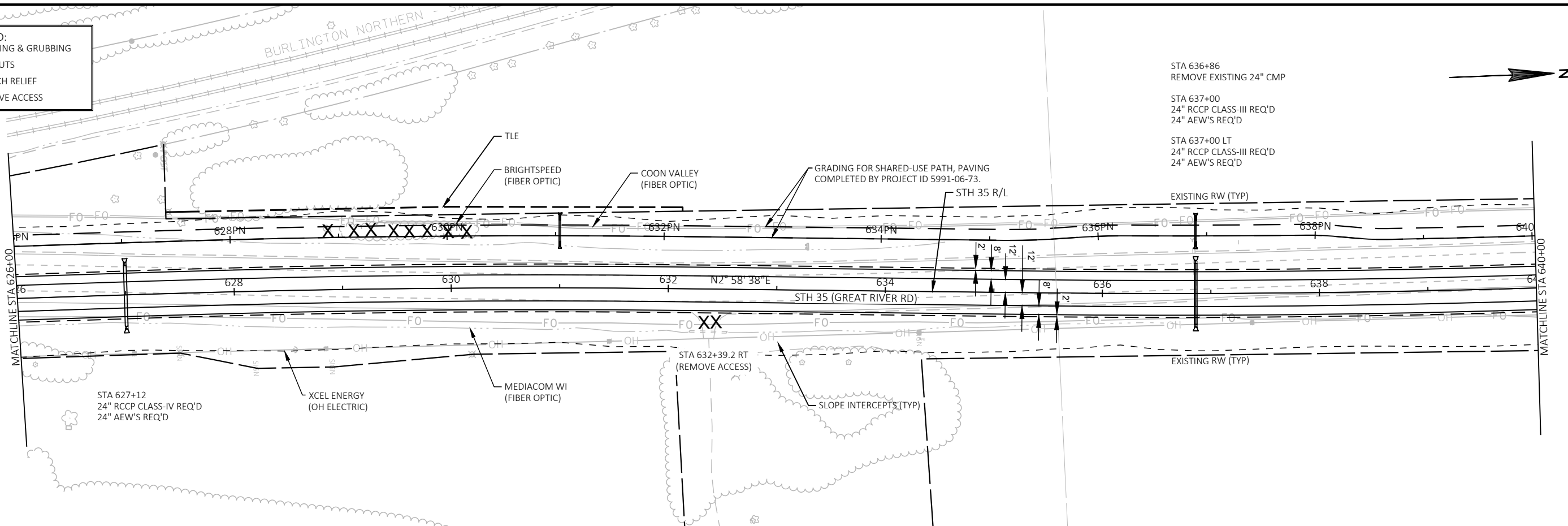
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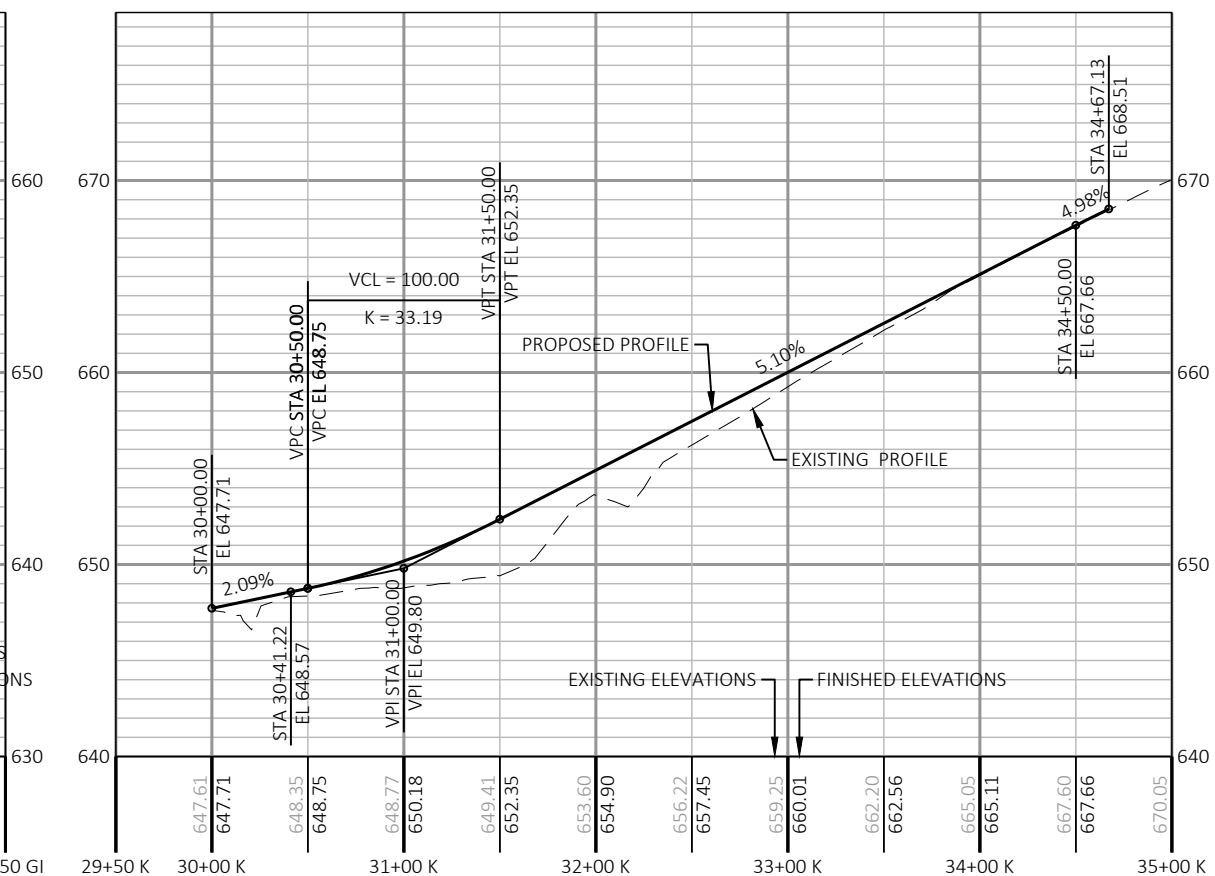
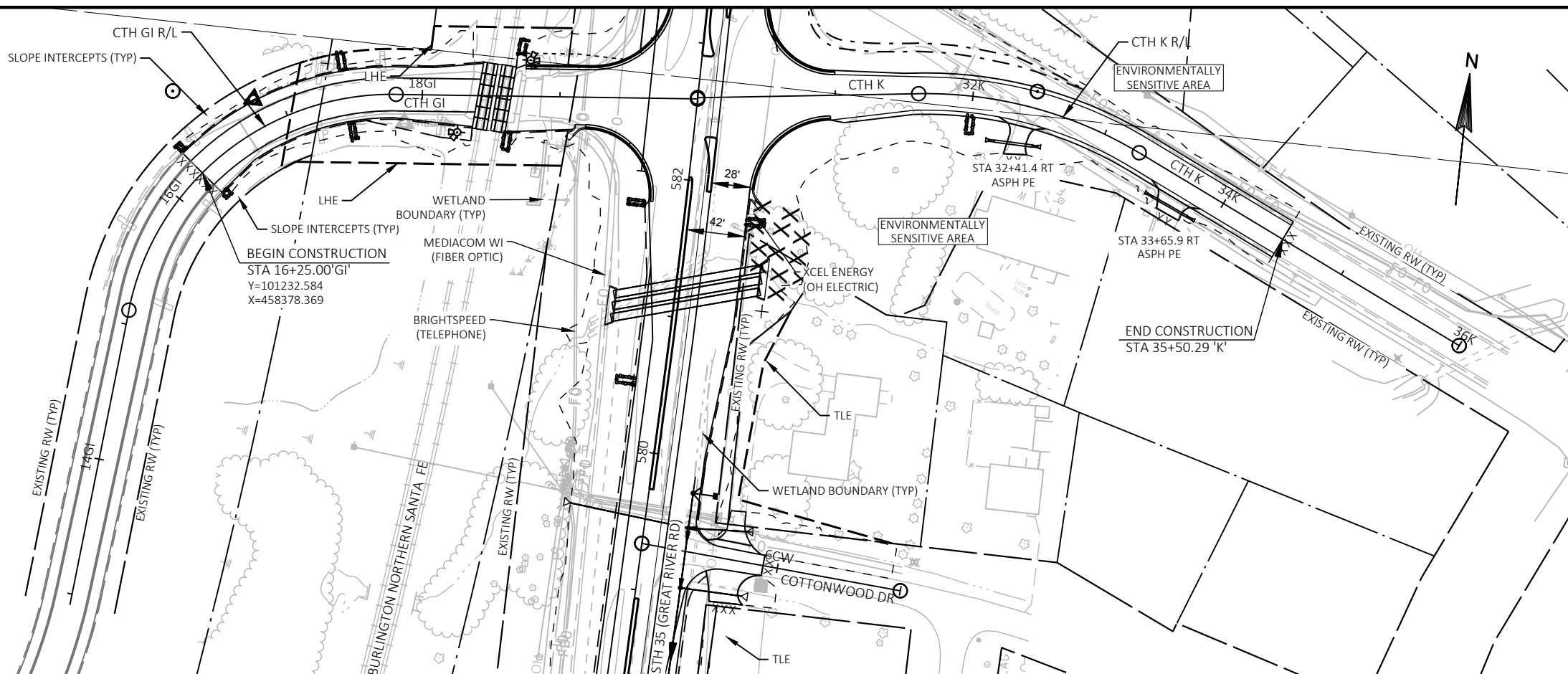
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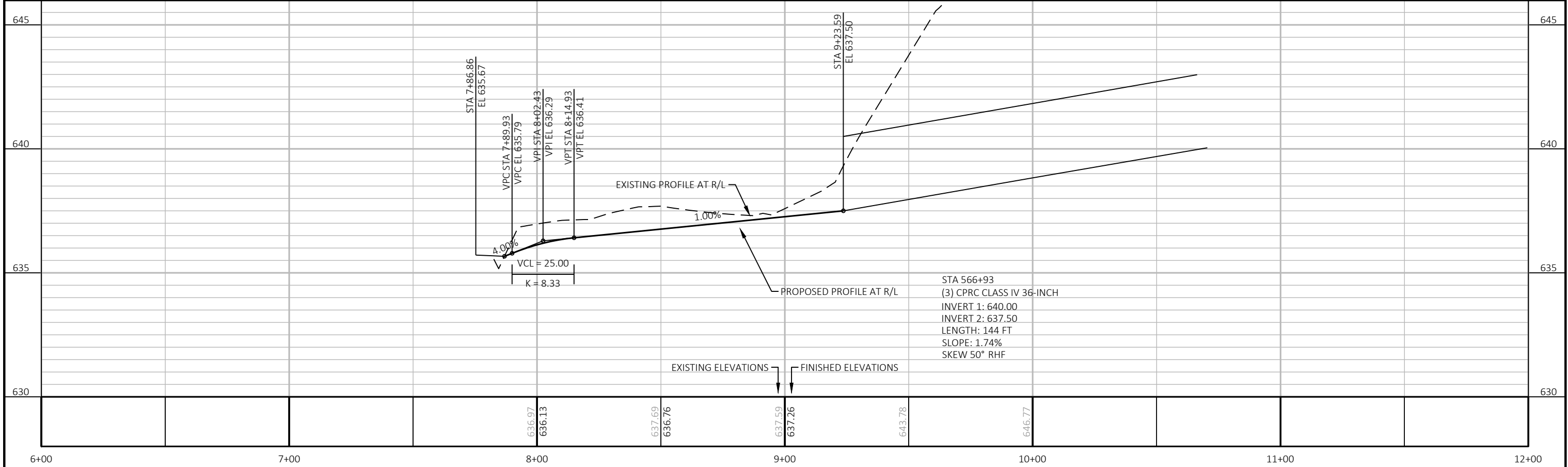
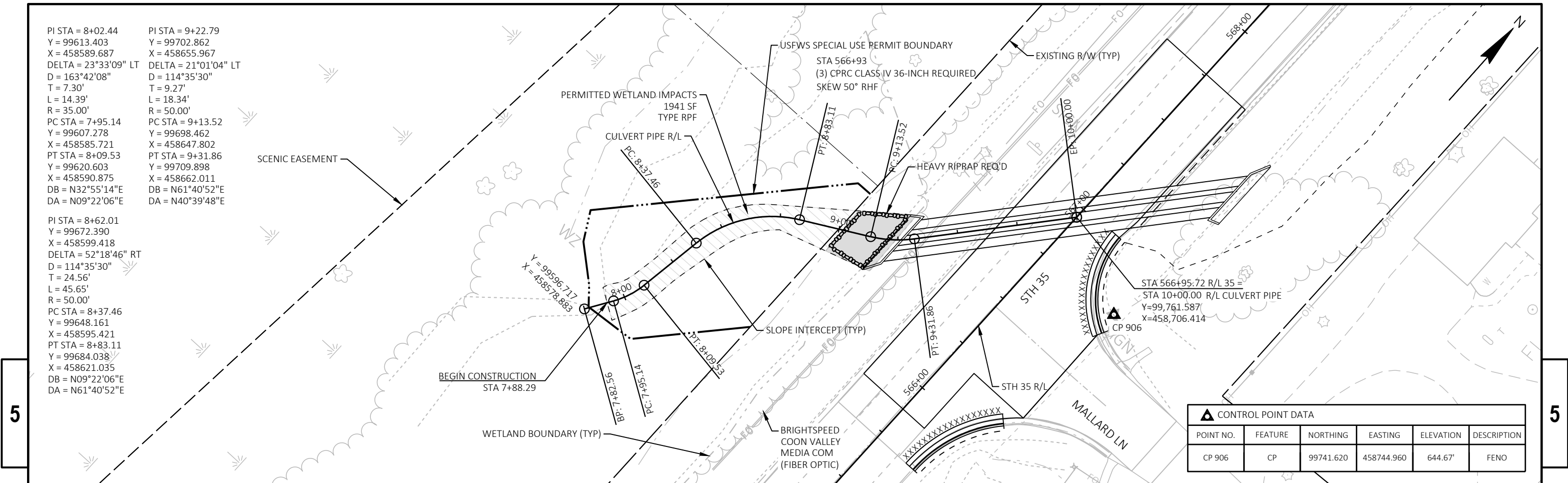
WISDOT/CADDs SHEET 44



LEGEND:
X CLEARING & GRUBBING
.XX SAWCUTS
TRENCH RELIEF
XX REMOVE ACCESS





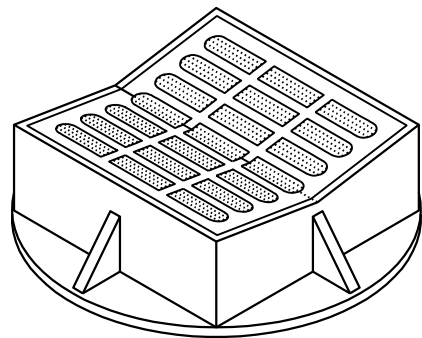
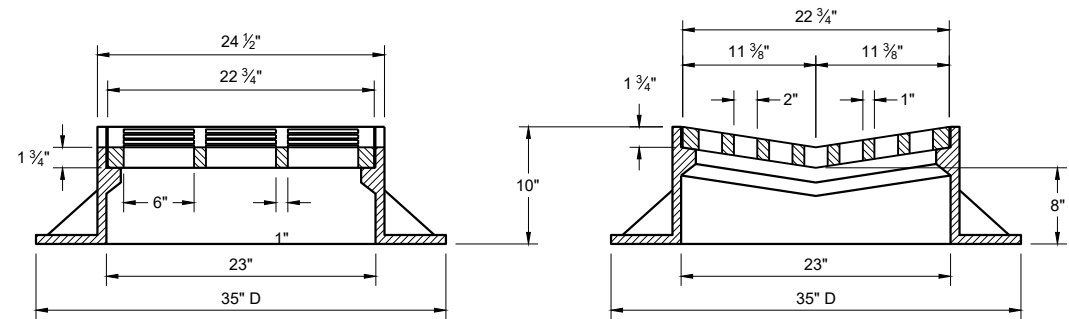


Standard Detail Drawing List

08A05-21B	INLET COVERS TYPE B, B-A, C, MS, MS-A, & WM
08A05-21C	INLET COVERS TYPE F, HM, HM-S, S, T, HM-GJ & HM-GJ-S
08A05-21E	INLET COVER TYPE BW, MANHOLE COVERS, TYPE K, J, J-S, L & M
08A08-03	CATCH BASINS 3-FT, 4-FT, 5-FT AND 6-FT DIAMETER
08C06-03	INLETS 3-FT AND 4-FT DIAMETER
08C07-03	INLETS 2X2-FT, 2X2.5-FT, 2X3-FT, 2.5X3-FT & 2X3.5-FT
08C08-03	INLETS MEDIAN 1 AND 2 GRATE
08D01-23A	CONCRETE CURB & GUTTER
08D01-23B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08D02-08A	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08D02-08B	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08D02-08C	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08D21-01	DRIVEWAYS WITHOUT CURB & GUTTER
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08E11-02	TURBIDITY BARRIER
08E15-01	CULVERT PIPE CHECK
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F02-01	APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE
08F04-08	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
08F10-02	CONCRETE MASONRY ENDWALLS FOR CULVERT PIPE AND PIPE ARCH
09G02-05A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
11B01-05	CONCRETE CORRUGATED MEDIAN
11B02-02	CONCRETE MEDIAN NOSE
12A03-10	NAME PLATE (STRUCTURES)
13A10-03A	SHOULDER RUMBLE STRIPS - ASPHALT
13A10-03G	SHOULDER AND EDGE LINE RUMBLE STRIPS - CROSSINGS, INTERSECTIONS, BRIDGES, DRIVEWAYS
13A10-03H	SHOULDER AND EDGE LINE RUMBLE STRIPS - RAILROAD, PASSING, CLIMBING AND BYPASS LANES
13A11-04A	CENTERLINE RUMBLE STRIPS - ASPHALT
13A11-04D	CENTERLINE RUMBLE STRIPS - INTERSECTIONS, DRIVEWAYS, BRIDGES, RAILROADS
13B01-11A	PAVEMENT DETAILS FOR RAILROAD APPROACH
13B01-11B	TYPICAL SECTIONS FOR RAILWAY APPROACH
13B02-09A	CONCRETE PAVEMENT APPROACH SLAB
13C01-19	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
13C11-14A	RURAL DOWELED CONCRETE PAVEMENT
13C11-14B	RURAL DOWELED CONCRETE PAVEMENT
13C18-08A	CONCRETE PAVEMENT JOINTING
13C18-08B	CONCRETE PAVEMENT STEEL REINFORCEMENT
13C18-08C	CONCRETE PAVEMENT JOINT TYPES
13C18-08D	CONCRETE PAVEMENT JOINTING AT UTILITY FIXTURES
13C18-08F	CONCRETE PAVEMENT INTERSECTION BOXOUT FOR INTEGRAL CURB AND GUTTER
13C19-03	HMA LONGITUDINAL JOINTS
14B07-16A	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16B	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16C	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16D	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16E	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16F	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16G	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16H	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16I	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16J	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16K	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16L	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16M	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-16N	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B08-02A	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02B	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02C	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02D	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02E	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B32-11A	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B32-11B	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B32-11H	CONCRETE BARRIER SINGLE SLOPE (CBSS)

Standard Detail Drawing List

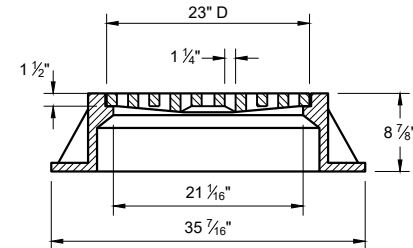
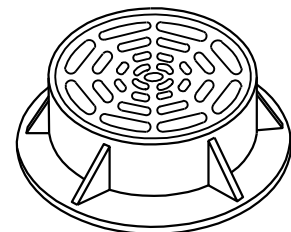
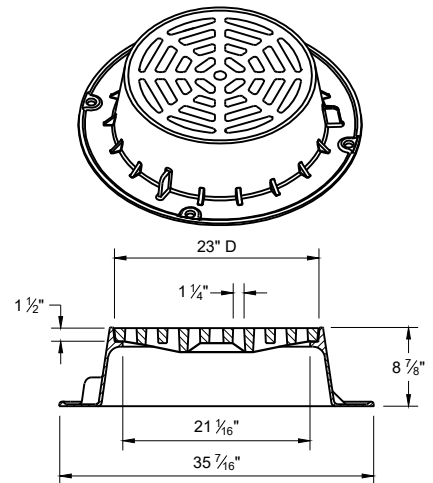
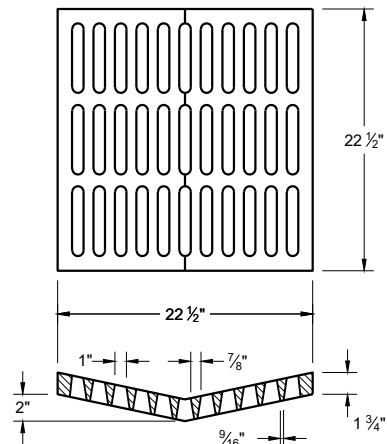
14B33-02G	CONCRETE BARRIER SINGLE SLOPE 42" THRIE BEAM ANCHOR
14B33-02H	CONCRETE BARRIER SINGLE SLOPE 42" THRIE BEAM ANCHOR
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05I	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05J	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C02-09F	ADVANCED WIDTH RESTRICTION SIGNING
15C03-05	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C04-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C05-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M.P.H. OR LESS
15C07-16A	PAVEMENT MARKING SYMBOLS
15C07-16B	PAVEMENT MARKING WORDS
15C07-16C	PAVEMENT MARKING ARROWS
15C07-16E	PAVEMENT MARKING FOR BIKE LANES
15C08-23A	PERMANENT LONGITUDINAL PAVEMENT MARKINGS
15C08-23B	TEMPORARY LONGITUDINAL PAVEMENT MARKING
15C08-23C	PAVEMENT MARKING (TURN LANES)
15C08-23D	PAVEMENT MARKING (TURN LANES)
15C09-13A	SIGNING AND PAVEMENT MARKING DETAILS FOR RAILROAD-HIGHWAY GRADE CROSSINGS
15C11-10A	CHANNELIZING DEVICES FLEXIBLE TUBULAR MARKER POST
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-09A	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15C12-09B	TRAFFIC CONTROL, LANE CLOSURE WITH AUTOMATED FLAGGER ASSISTANCE DEVICE
15C18-09A	MEDIAN ISLAND MARKINGS
15C18-09B	PAVEMENT MARKINGS, MEDIAN ISLAND NOSE
15C19-09A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15C29-08A	BICYCLE LANE MARKING
15C33-05	STOP LINE AND CROSSWALK PAVEMENT MARKING
15C35-06A	PAVEMENT MARKING (INTERSECTIONS)
15D21-07A	TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE
15D21-07B	TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE
15D28-04	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D29-06	TRAFFIC CONTROL, VEHICLE ENTRANCE/EXIT OR HAUL ROAD
15D33-09	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS
15D37-03	TRAFFIC CONTROL, 2-LANE ROUNDABOUT
15D39-02	TRAFFIC CONTROL, DROP-OFF SIGNING
15D44-02	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES
15D45-03	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH LOOSE GRAVEL
15D46-01	TRAFFIC CONTROL, ONE - WAY SIGNING
15D51-01	TRAFFIC CONTROL, MOBILE OPERATIONS ON AN UNDIVIDED ROADWAY
16A01-07	LANDMARK REFERENCE MONUMENTS AND COVERS



TYPE "B"

**ALTERNATIVE GRATE FOR
TYPE "B" COVER**

USE WHERE PEDESTRIAN OF BICYCLE TRAFFIC IS POSSIBLE
NOTED AS TYPE B - A ON THE DRAINAGE TABLE



TYPE "C"

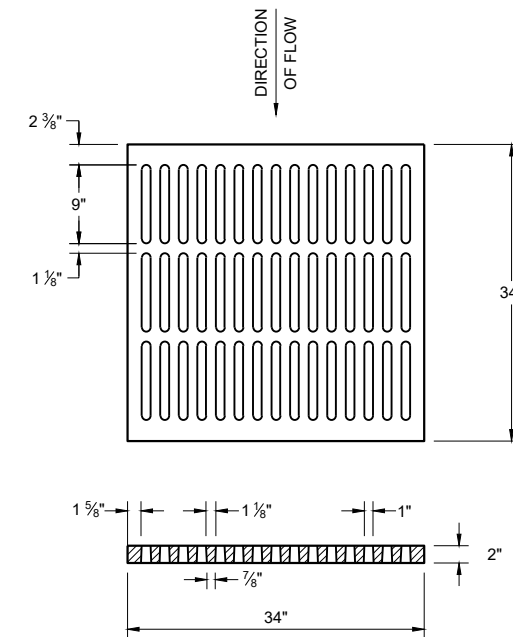
NOTE: EITHER CASTING IS ACCEPTABLE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

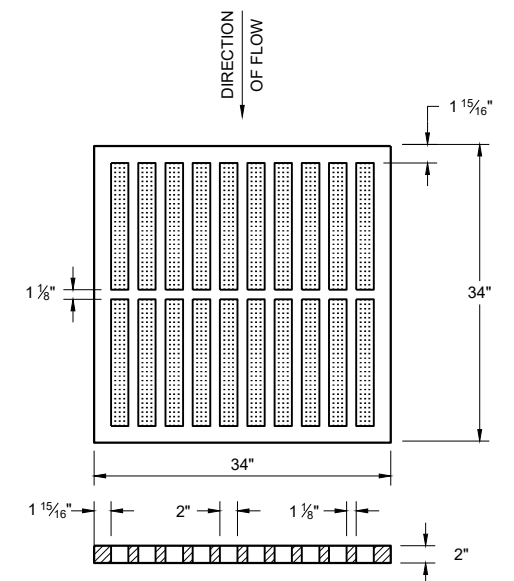
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR CATCH BASIN, MANHOLE AND INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.



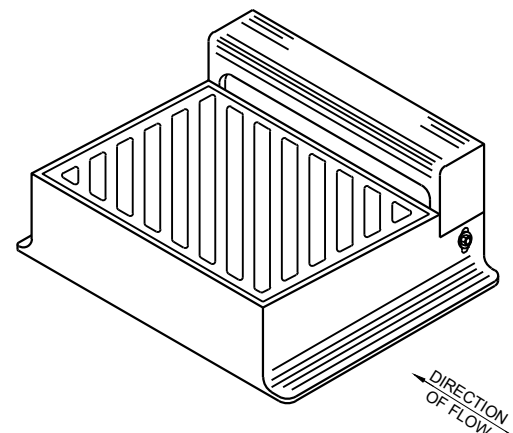
ALTERNATIVE TYPE "MS"

USE WHERE PEDESTRIAN OF BICYCLE TRAFFIC IS PERMITTED
NOTED AS TYPE MS-A ON THE DRAINAGE TABLE

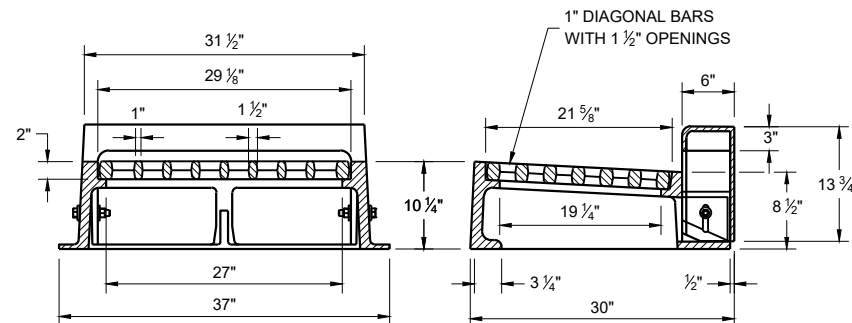


TYPE "MS"

USE ON FREEWAYS AND EXPRESSWAYS
NOTED AS TYPE MS ON THE DRAINAGE TABLE



DIAGONAL SLOTS SHALL BE ORIENTED TO THE DIRECTION OF FLOW AS ILLUSTRATED.
GRATES ARE MANUFACTURED TO BE REVERSIBLE.



TYPE "WM"

NOTE: CURB BOX HEIGHT ADJUSTABLE 6" - 9"

**INLET COVERS
TYPES B, B-A, C,
MS, MS-A AND WM**

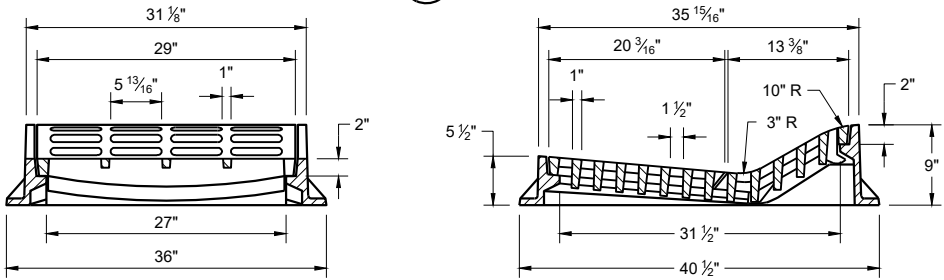
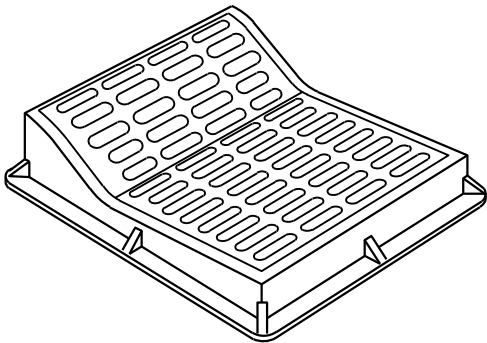
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
December 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR

GENERAL NOTES

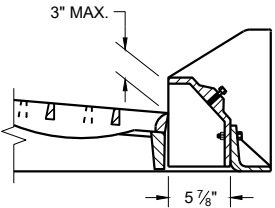
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.



TYPE "F"

USE WITH TYPES "A" AND "D" CONCRETE CURB AND GUTTER, 36"

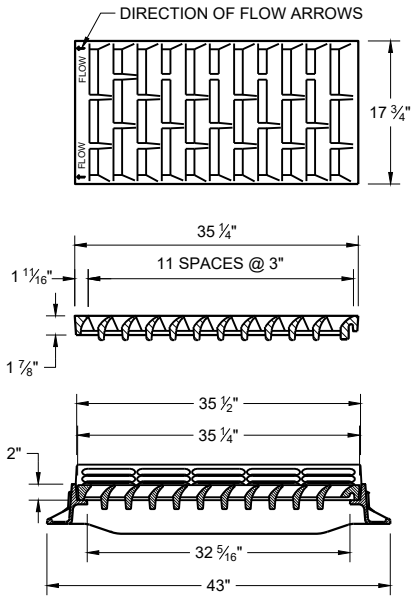


ALTERNATIVE CURB BOX
FOR TYPE "HM" COVER

USE WITH TYPES "G" AND "J" CONCRETE CURB AND GUTTER, 30 INCH
NOTED AS TYP "HM-GJ" ON DRAINAGE TABLE

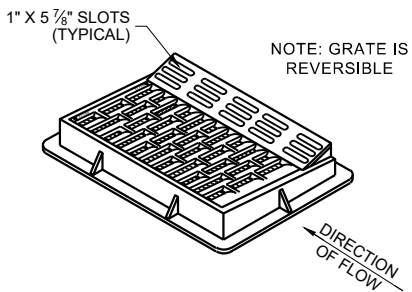
NOTE:
SPECIAL GRATE FOR THE TYPE "H" COVER MAY ALSO BE USED FOR THE TYPE "HM-GJ" COVER.

NOTED AS TYPE HM-GJ-S ON THE DRAINAGE TABLE.

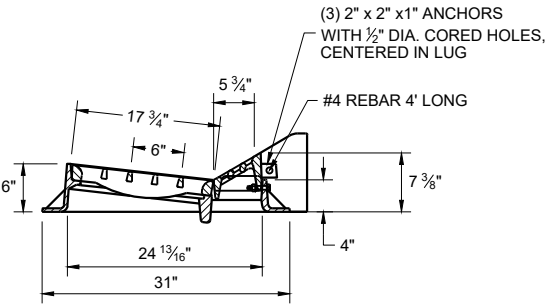


TYPE "HM"

USE WITH TYPES "A" AND "D" CONCRETE CURB AND GUTTER, 36"

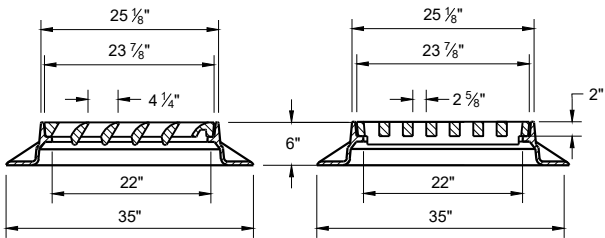
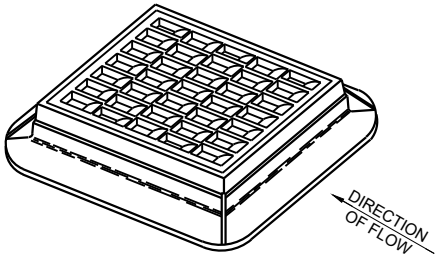


NOTE: GRATE IS REVERSIBLE

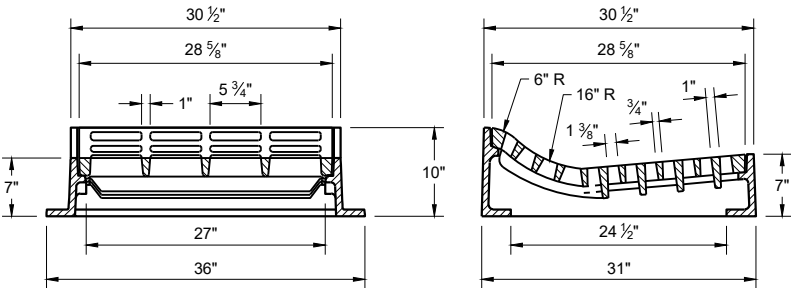
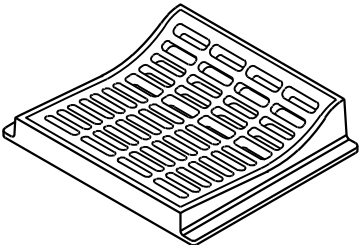


NOTE:
SPECIAL GRATE FOR THE TYPE "H" COVER MAY ALSO BE USED FOR THE TYPE "HM-GJ" COVER.

NOTED AS TYPE HM-GJ-S ON THE DRAINAGE TABLE.



TYPE "S"



TYPE "T"

USE WITH TYPES "R" AND "T" CONCRETE CURB AND GUTTER, 36"

INLET COVERS
TYPES F, HM, HM-S, S, T,
HM-GJ AND HM-GJ-S

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

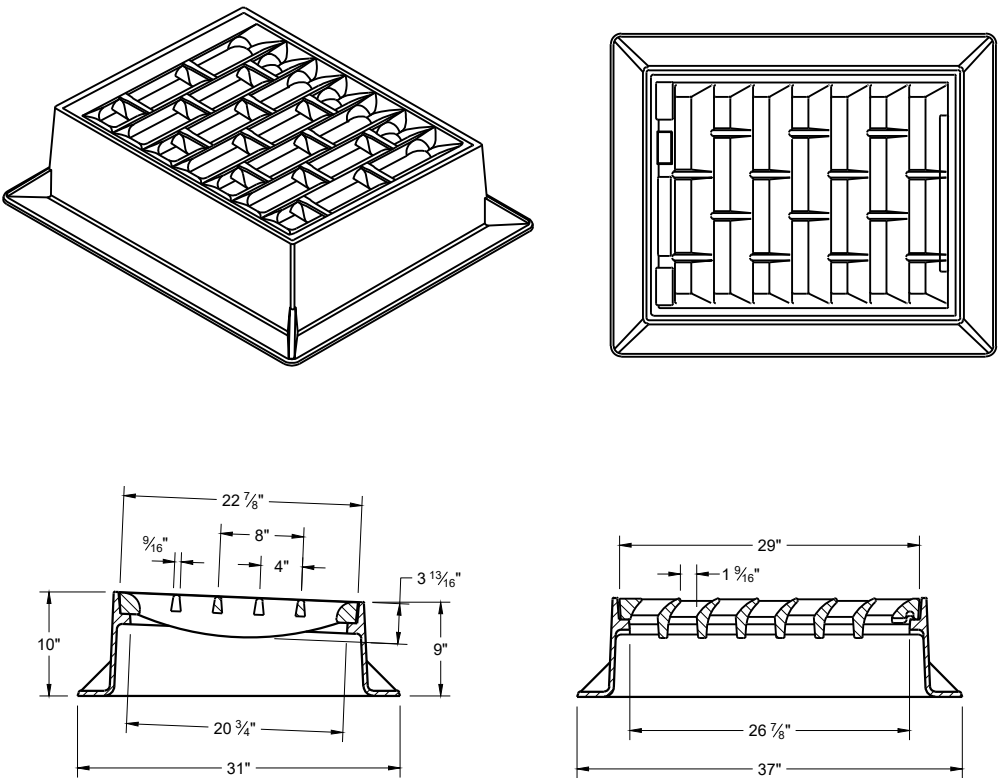
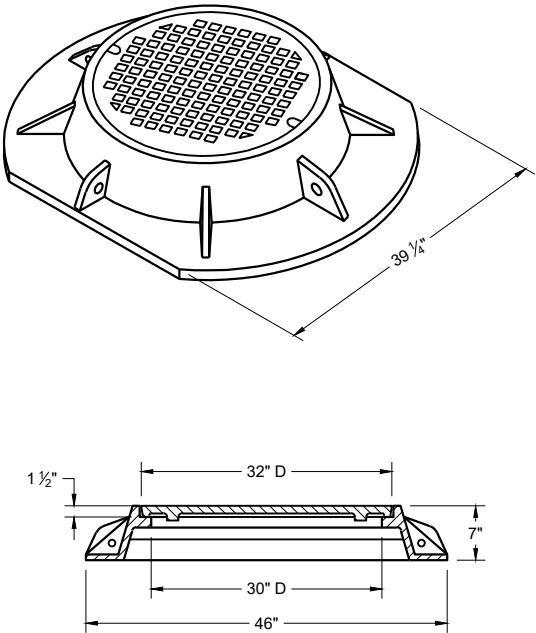
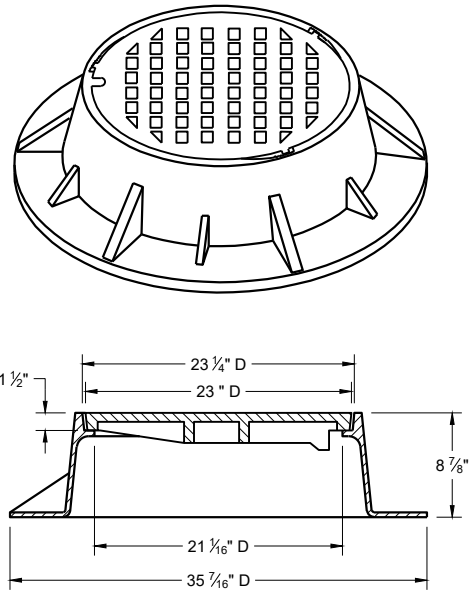
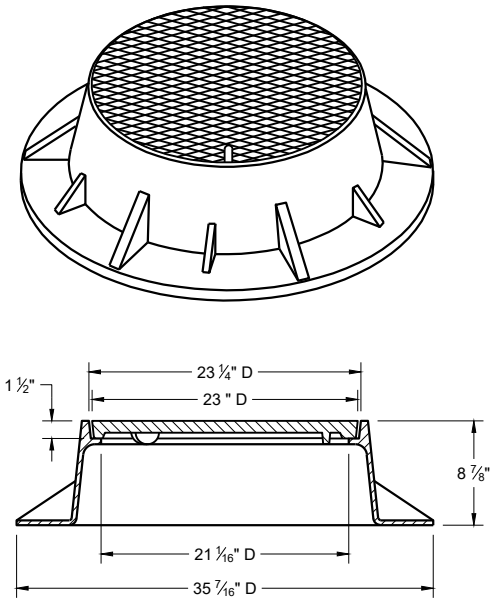
APPROVED
December 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

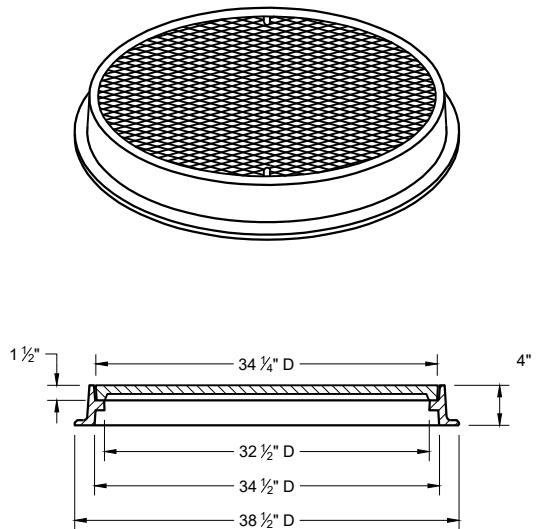
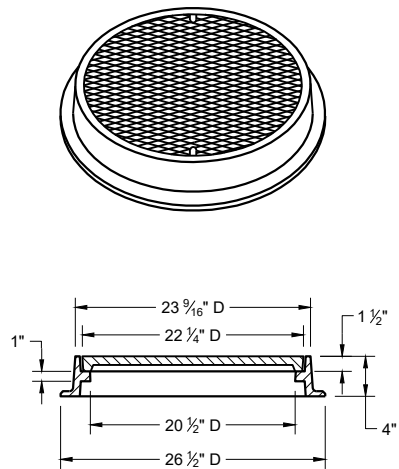
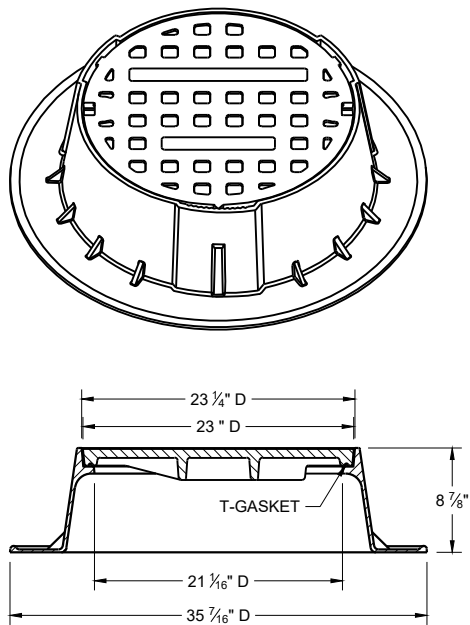
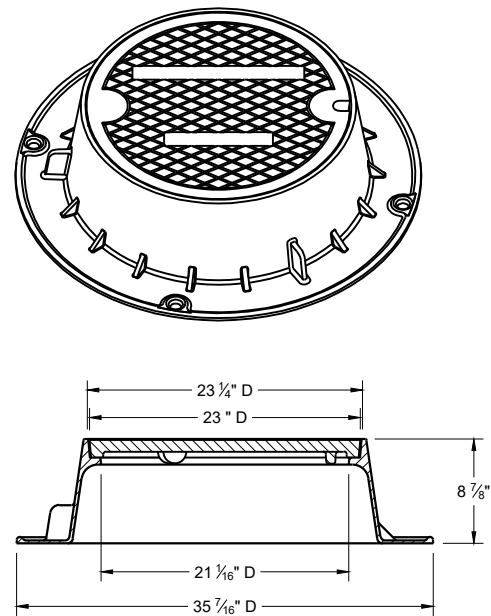
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR MANHOLE COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.



TYPE "K"

INLET COVER TYPE "BW"



TYPE "J"

NOTE: EITHER CASTING IS ACCEPTABLE

TYPE "J" SPECIAL

TYPE "B" NON-ROCKING SELF-SEAL LID
(NOTED AS TYPE J-S ON THE DRAINAGE TABLE)

NOTE: EITHER CASTING IS ACCEPTABLE

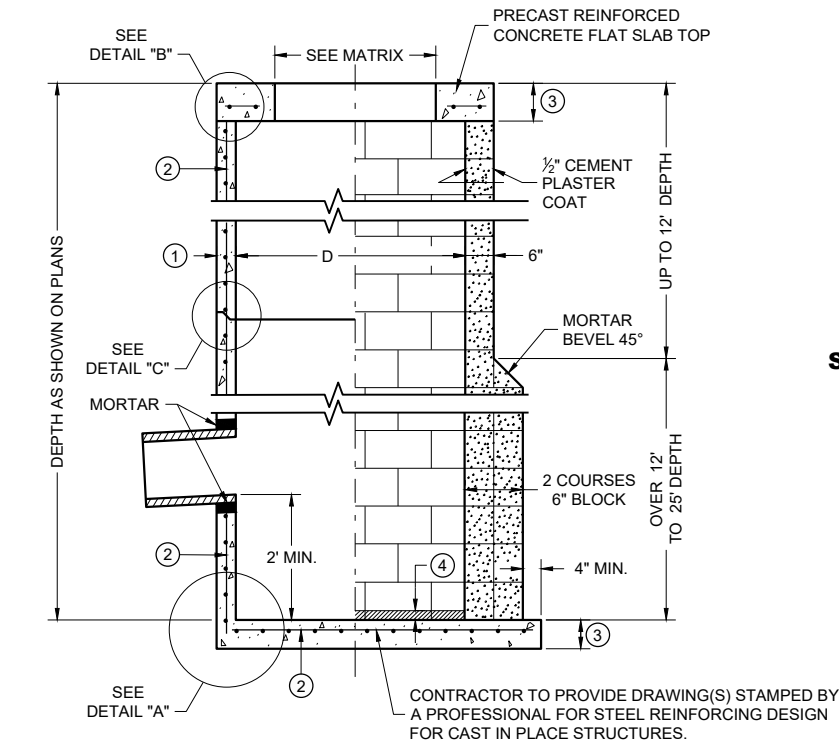
TYPE "L"

TYPE "M"

INLET COVERS TYPES BW
MANHOLE COVERS TYPES K,
J, J-S, L, AND M

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

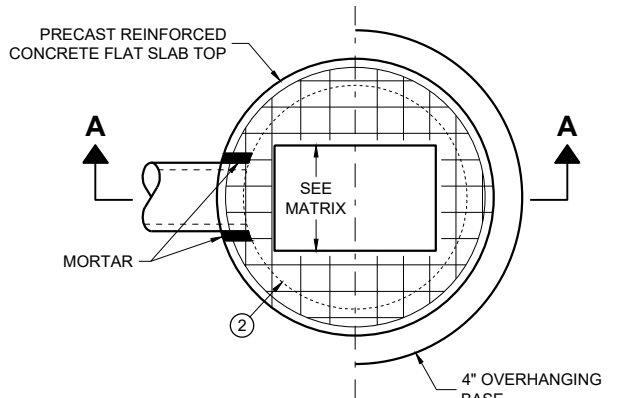
APPROVED
December 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR



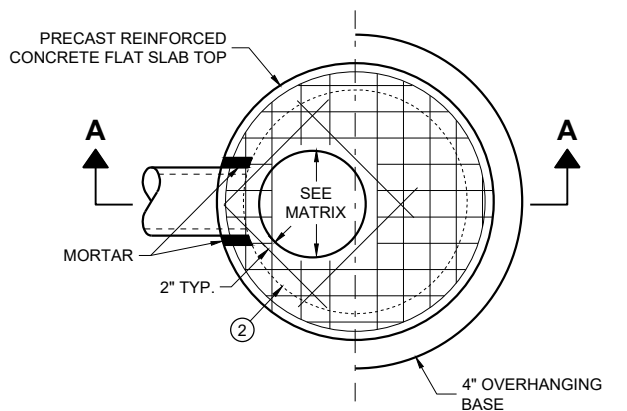
PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE

CONCRETE BLOCK WITH CAST IN PLACE OR PRECAST REINFORCED CONCRETE BASE ②

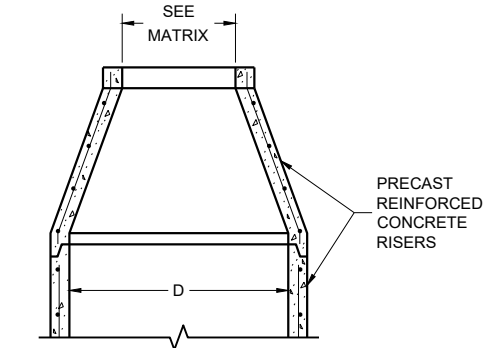
SECTION A - A



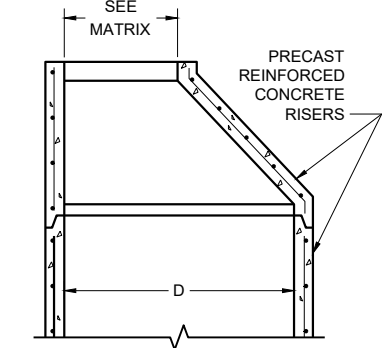
PLAN VIEW RECTANGULAR OPENING



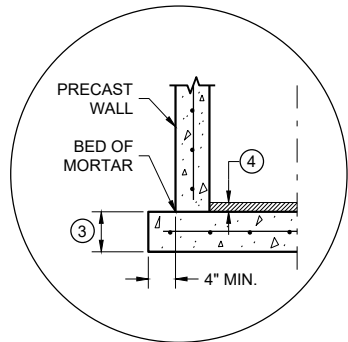
PLAN VIEW CIRCULAR OPENING



OPTIONAL PRECAST REINFORCED CONCRETE CONCENTRIC TOP

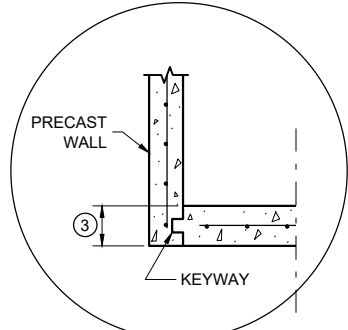


OPTIONAL PRECAST REINFORCED CONCRETE ECCENTRIC TOP



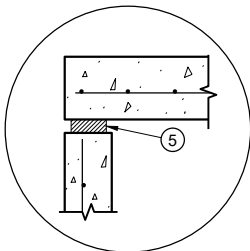
SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

DETAIL "A"

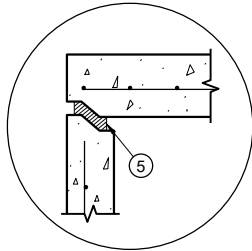


PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION

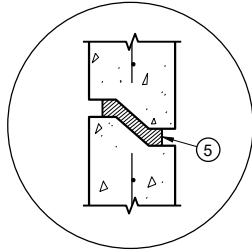
DETAIL "B"



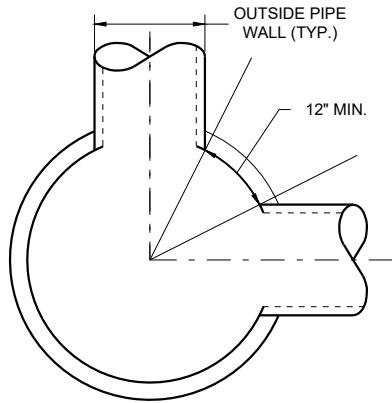
TOP WITH PLAIN END JOINT



TOP WITH TONGUE AND GROOVE JOINT



RISER WITH TONGUE AND GROOVE JOINT



MINIMUM HORIZONTAL PIPE SEPARATION

DETAIL "D"

COVER MATRIX

CATCH BASIN SIZE	INLET COVER TYPE	ALL A'S	ALL B'S	BW	C	F	ALL H'S	S	T	V V-B	VV-B	WM	Z
	OPENING SIZE (FT.)												
3-FT	2 X 2	X	X					X		X			
	2 DIA.				X								X
4-FT TO 6-FT	2 X 2	X	X					X		X			
	2 X 2.5			X				X	X	X		X	
	2 DIA.				X								X
	2 X 3					X							
	2.5 X 3					X							
	2 X 3.5*										X*		

* REQUIRES 5-FT DIAMETER OR LARGER STRUCTURE

PIPE MATRIX

CATCH BASIN SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18
5-FT	36	24
6-FT	42	30

CATCH BASINS 3-FT, 4-FT, 5-FT AND 6-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST CATCH BASIN UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONCRETE CONE TOPS (ECCENTRIC OR CONCENTRIC) OR PRECAST REINFORCED CONCRETE FLAT SLAB TOPS MAY BE USED ON CONCRETE BLOCK STRUCTURES.

ECCENTRIC CONE TOPS MAY BE USED ON ALL STRUCTURES. CONCENTRIC CONE TOPS SHALL BE USE ONLY ON STRUCTURES 5 FEET OR LESS IN DEPTH UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

STEPS MEETING AASHTO M199 AND THE FOLLOWING REQUIREMENTS SHALL BE INSTALLED IN ALL STRUCTURES OVER 5 FEET IN DEPTH: 16 INCH C-C MAXIMUM SPACING; PROJECT A MINIMUM CLEAR DISTANCE OF 4 INCHES FROM THE WALL AT THE POINT OF EMBEDMENT; MINIMUM LENGTH OF 10 INCHES; MINIMUM WALL EMBEDMENT OF 3 INCHES. FERROUS METAL STEPS NOT PAINTED OR TREATED TO RESIST CORROSION SHALL HAVE A MINIMUM CROSS SECTIONAL DIMENSION OF 1 INCH.

STEPS OF APPROVED POLYPROPYLENE PLASTIC COATED REINFORCEMENT BAR ARE ACCEPTABLE. REINFORCING BAR MUST BE A MINIMUM OF ½ INCH AND MEET THE REQUIREMENTS OF ASTM A615.

CERTIFICATION SHALL BE PROVIDED THAT INSTALLED STEPS WHEN TESTED IN ACCORDANCE WITH SECTION 10 OF AASHTO T280 CAN WITHSTAND A VERTICAL LOAD OF 800 LBS. AND A HORIZONTAL LOAD OF 400 LBS.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

CONCRETE BLOCK WILL NOT BE PERMITTED FOR STRUCTURES GREATER THAN 4 FEET IN DIAMETER.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

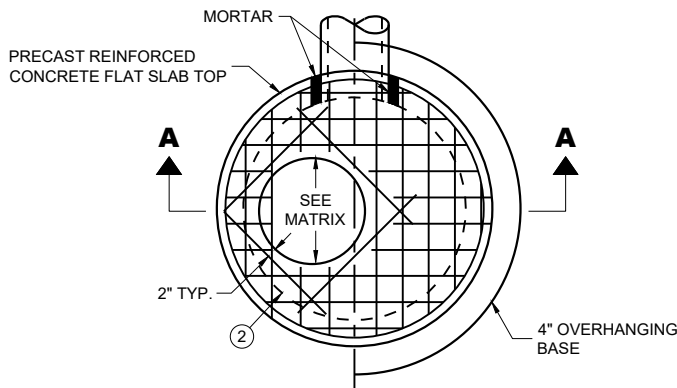
FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "D".

- ① MINIMUM WALL THICKNESS SHALL BE 4 INCHES FOR 3-FT, 5 INCHES FOR 4-FT, 6 INCHES FOR 5-FT AND 7 INCHES FOR 6-FT DIAMETER PRECAST CATCH BASINS.
- ② FOR PRECAST CATCH BASINS AND REINFORCED CONCRETE BASES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.
- ③ PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER OF 48" AND LESS SHALL HAVE A MINIMUM THICKNESS OF 6". PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER LARGER THAN 48" SHALL HAVE A MINIMUM THICKNESS OF 8".
- ④ 1" CONCRETE KEY POURED AFTER INSTALLATION. 2' SUMP MEASURED FROM TOP OF KEY.
- ⑤ JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 OR RUBBER GASKETS CONFROMING TO ASTM C443.

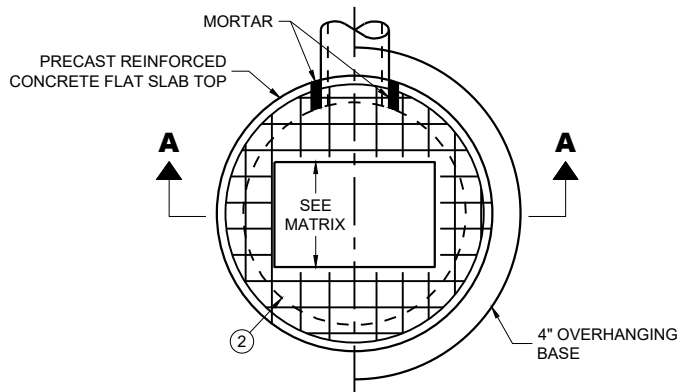
CATCH BASINS, 3-FT. 4-FT., 5 FT., AND 6-FT. DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

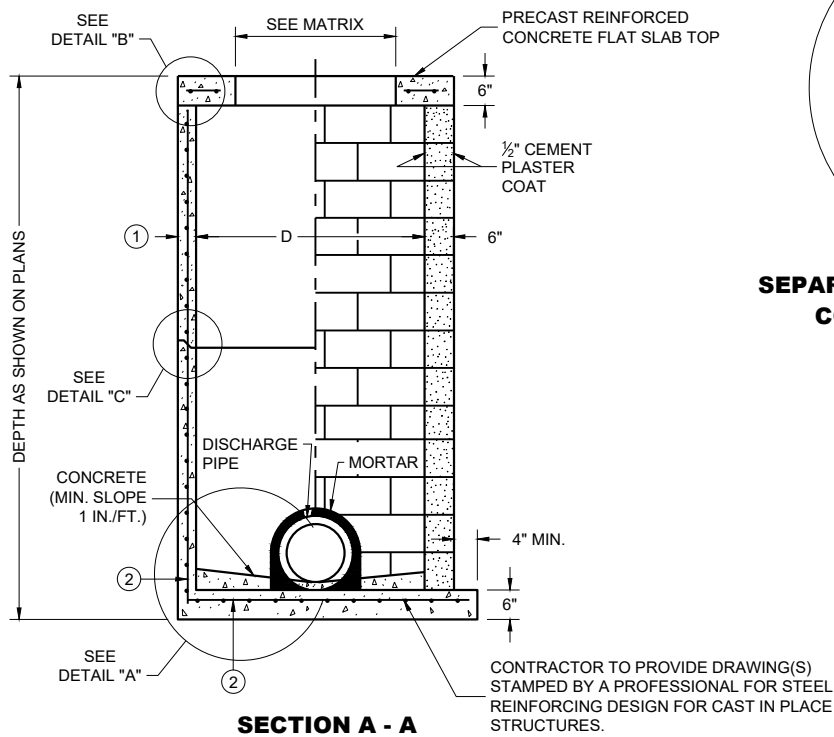
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UNIT SUPERVISOR
FHWA



PLAN VIEW CIRCULAR OPENING



PLAN VIEW RECTANGULAR OPENING



SECTION A - A

PRECAST REINFORCED
CONCRETE WITH
MONOLITHIC BASE

CONCRETE BLOCK WITH
CAST IN PLACE OR
PRECAST REINFORCED
CONCRETE BASE ②

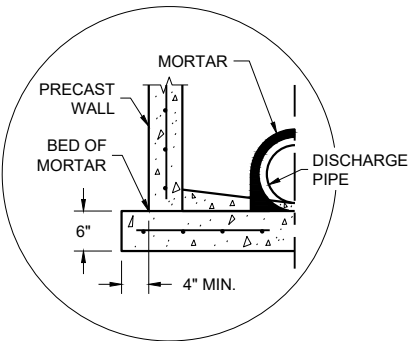
CIRCULAR INLETS WITH FLAT TOP

CATCH BASIN COVER OPENING MATRIX

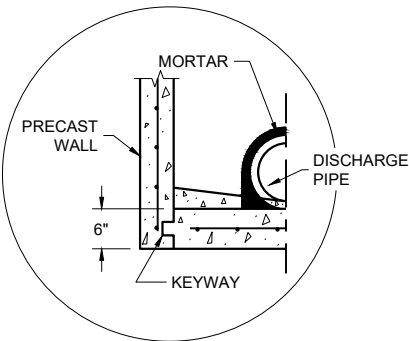
INLET SIZE	INLET COVER TYPE	ALL A'S	ALL B'S	BW	C	F	ALL H'S	S	T	V	WM	Z
	OPENING SIZE (FT.)											
3-FT	2 DIA.				X							X
	2 X 2	X	X					X		X		
4-FT	2 DIA.				X							X
	2 X 2	X	X					X		X		
	2 X 2.5			X				X	X	X	X	
	2 X 3						X					
	2.5 X 3					X						

PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18

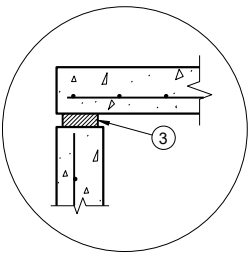


SEPARATE PRECAST REINFORCED
CONCRETE BASE OPTION

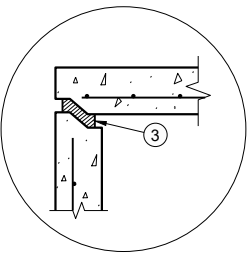


PRECAST REINFORCED CONCRETE
WITH INTEGRAL BASE OPTION

DETAIL "A"

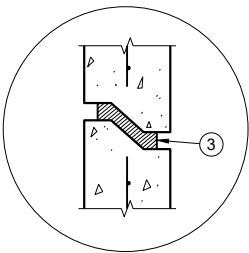


TOP WITH PLAIN
END JOINT



TOP WITH TONGUE
AND GROOVE JOINT

DETAIL "B"



RISER WITH TONGUE
AND GROOVE JOINT

DETAIL "C"

INLETS 3-FT AND 4-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

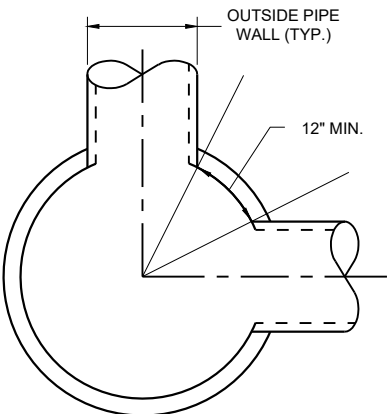
ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "D".

- ① MINIMUM WALL THICKNESS SHALL BE 4 INCHES FOR 3-FT DIAMETER AND 5 INCHES FOR 4-FT DIAMETER PRECAST INLETS.
- ② FOR PRECAST INLETS AND REINFORCED CONCRETE BASES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.
- ③ JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 OR RUBBER GASKETS CONFORMING TO ASTM C443.

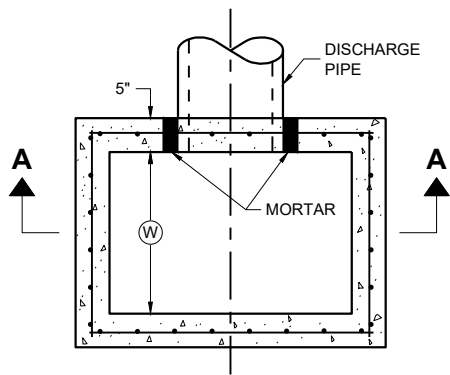


MINIMUM HORIZONTAL PIPE
SEPARATION
DETAIL "D"

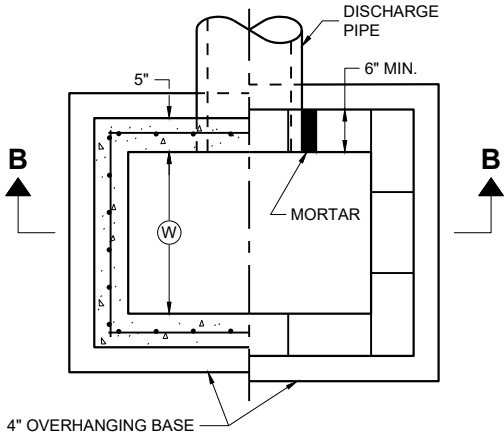
INLETS 3-FT
AND 4-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

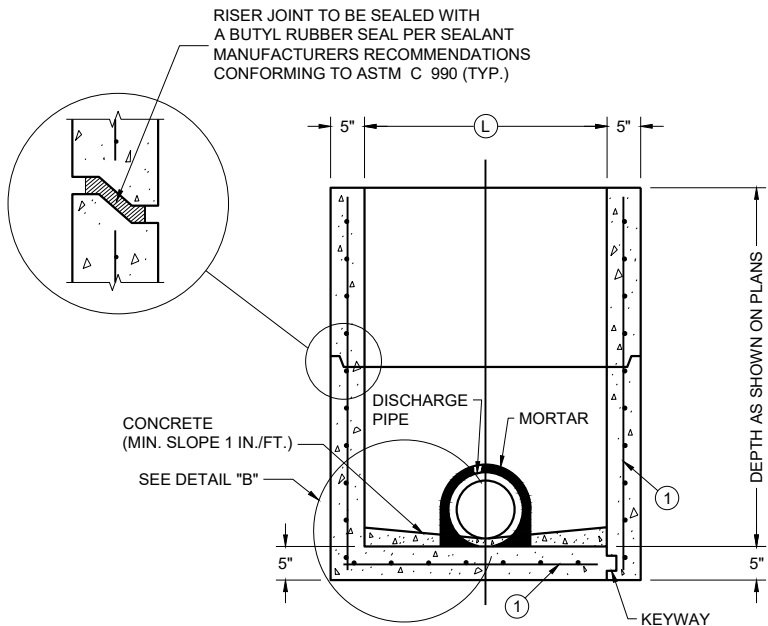
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December 2023 /S/ Rodney Taylor
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FHWA UNIT SUPERVISOR



PLAN VIEW



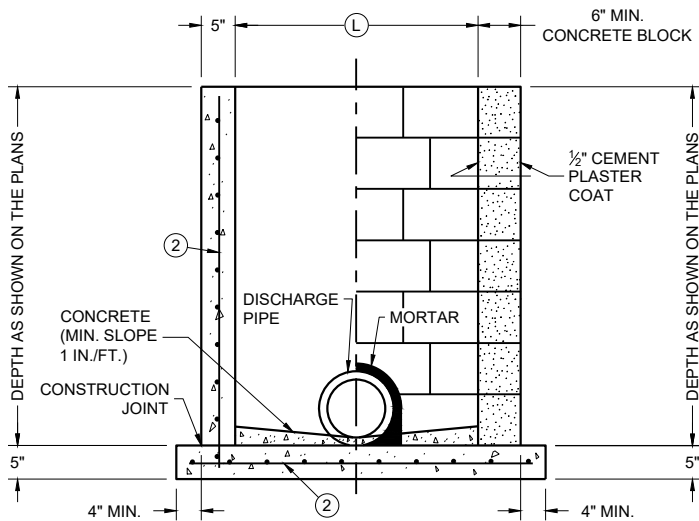
PLAN VIEW



PRECAST REINFORCED
CONCRETE WITH
MONOLITHIC BASE

PRECAST REINFORCED
CONCRETE WITH
INTEGRAL BASE

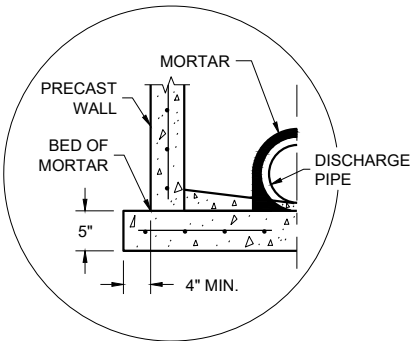
SECTION A - A



CAST IN PLACE
REINFORCED
CONCRETE

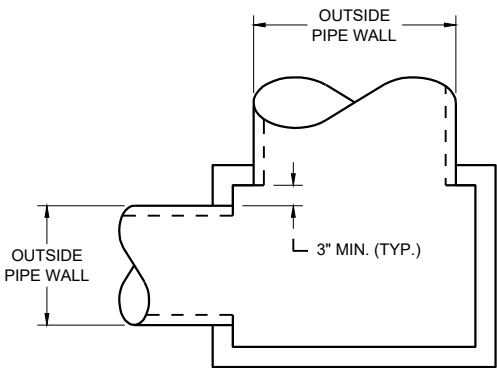
CONCRETE BLOCK WITH
CAST IN PLACE OR
PRECAST REINFORCED
CONCRETE BASE ①

SECTION B - B



SEPARATE PRECAST REINFORCED
CONCRETE BASE OPTION

DETAIL "B"



DETAIL "A"

INLETS 2 X 2-FT, 2 X 2.5-FT, 2 X 3-FT, 2.5 X 3-FT AND 2X3.5-FT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3" CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

- ① FOR PRECAST INLETS AND REINFORCED CONCRETE BASES PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913
- ② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

CATCH BASIN COVER MATRIX

INLET SIZE	WIDTH (W) (FT.)	LENGTH (L) (FT.)	INLET COVER TYPE										
			ALL A'S	ALL B'S	BW	F	ALL H'S	S	T	V	WM	V V-B	
2 X 2-FT	2	2	X	X				X					
2 X 2.5-FT	2	2.5			X			X	X	X	X		
2 X 3-FT	2	3					X						
2.5 X 3-FT	2.5	3				X							
2 X 3.5-FT	2	3.5										X	

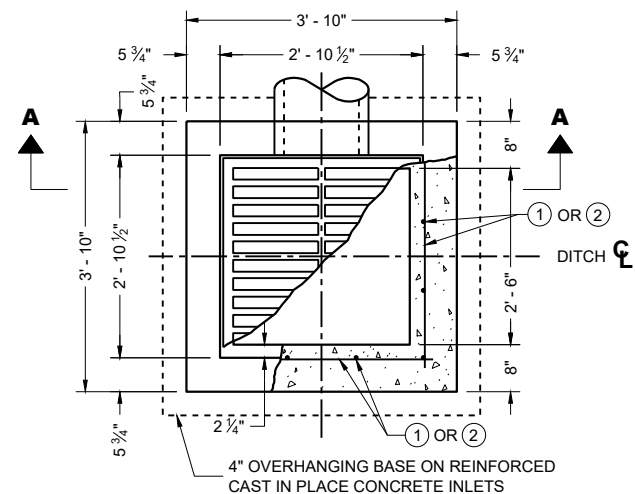
PIPE MATRIX

CATCH BASIN SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	WIDTH (IN)	LENGTH (IN)
2 X 2-FT	12	12
2 X 2.5-FT	12	18
2 X 3-FT	12	24
2.5 X 3-FT	18	24
2 X 3.5-FT	12	30

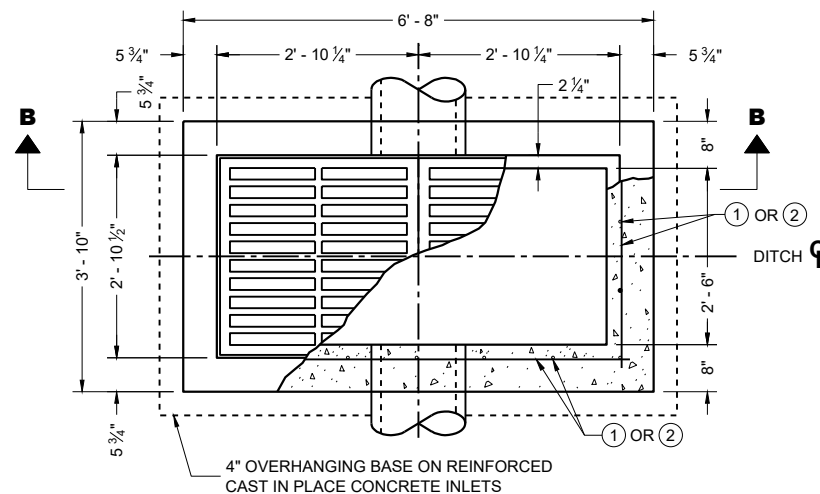
INLETS 2 X 2-FT, 2 X 2.5-FT,
2 X 3-FT, 2.5 X 3-FT
AND 2 X 3.5-FT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

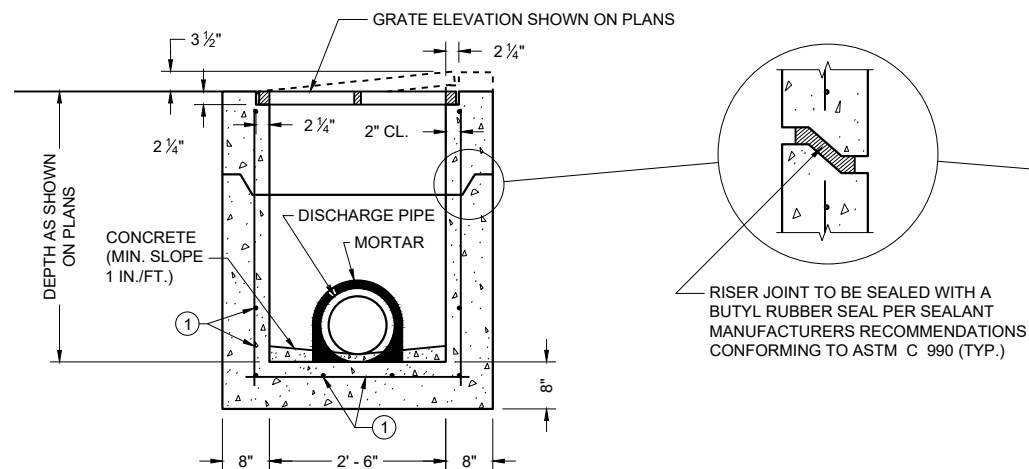
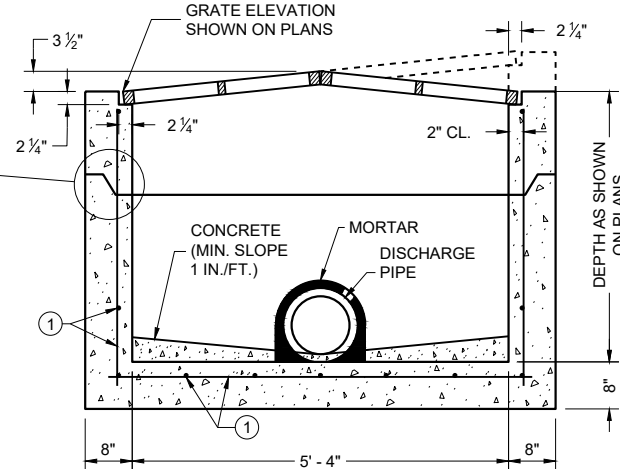
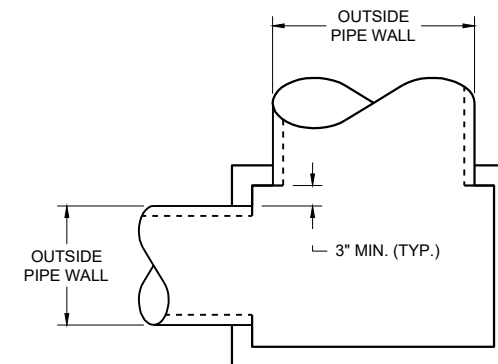
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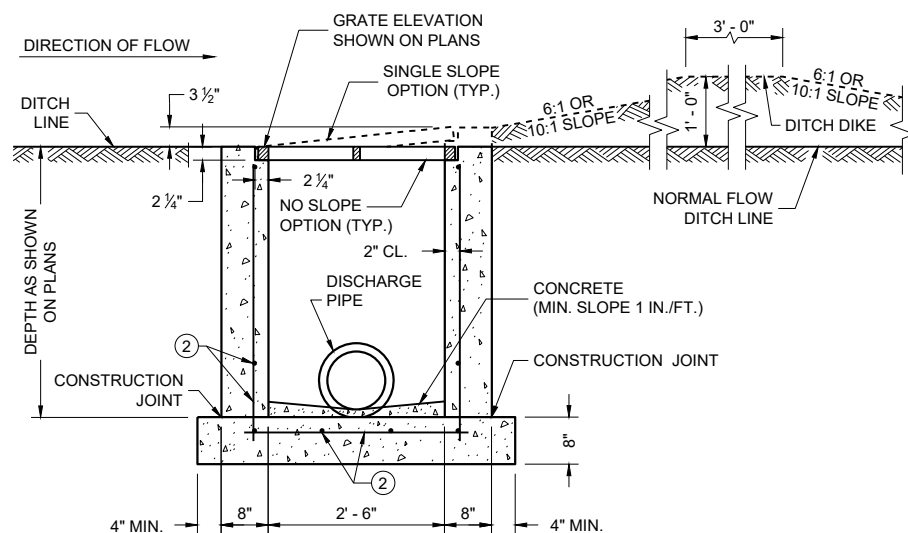
PLAN VIEW



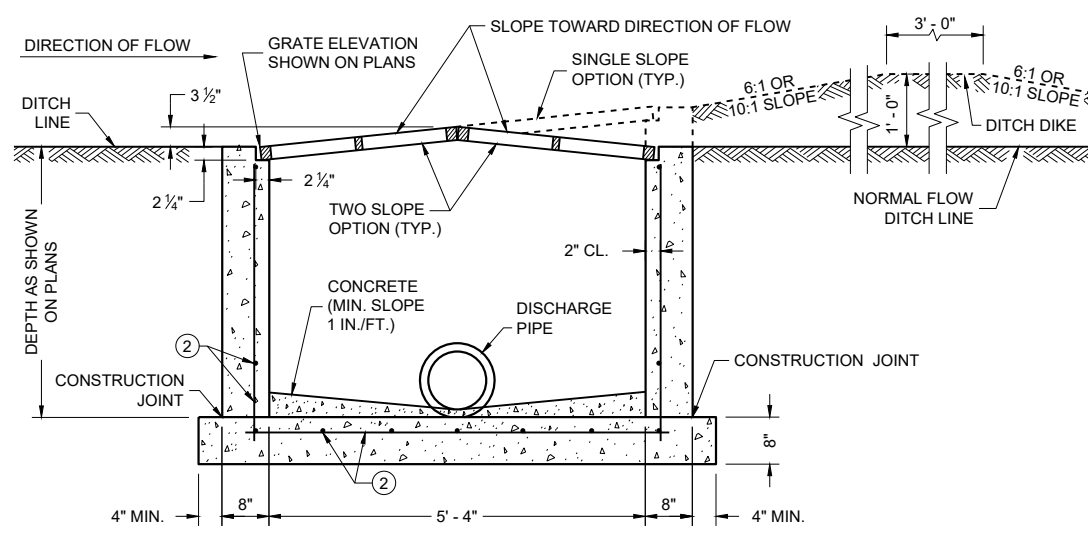
PLAN VIEW

PRECAST REINFORCED CONCRETE
SECTION A - APRECAST REINFORCED CONCRETE
SECTION B - B

DETAIL "A"

REINFORCED CAST IN PLACE CONCRETE
SECTION A - A

INLETS MEDIAN 1 GRATE

REINFORCED CAST IN PLACE CONCRETE
SECTION B - B

INLETS MEDIAN 2 GRATE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLETS WHICH MAY INCLUDE PRECAST REINFORCED CONCRETE INLETS, SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL MEDIAN INLETS ARE DESIGNATED ON THE PLANS AS "INLETS, 1G-MS", ETC. THE FIRST NUMBER AND LETTER DESIGNATE THE TYPE OF STRUCTURE, AND THE FOLLOWING LETTERS DESIGNATE THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3" CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

- ① FOR PRECAST INLETS AND REINFORCED CONCRETE BASES PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- ② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
1 GRATE	18	18
2 GRATE	18	42

INLETS
MEDIAN 1 AND 2 GRATE

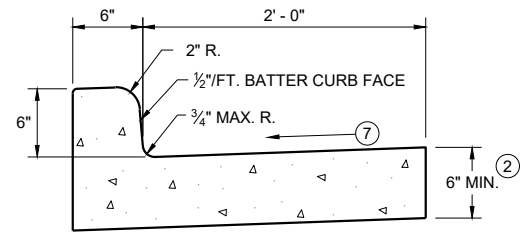
STATE OF WISCONSIN
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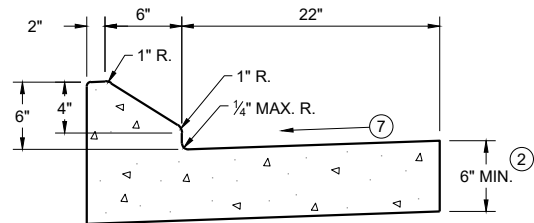
December 2023
DATE

/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

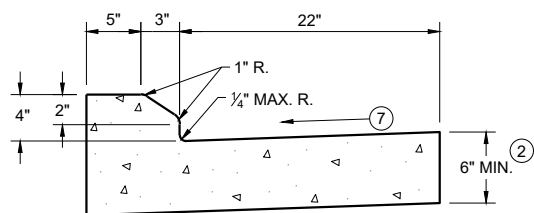
FHWA



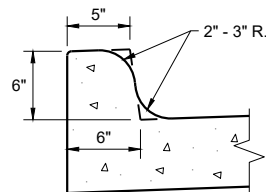
TYPES A^① & D



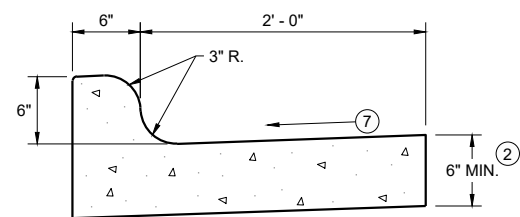
6" SLOPED CURB TYPES G^① & J



4" SLOPED CURB TYPES G^① & J

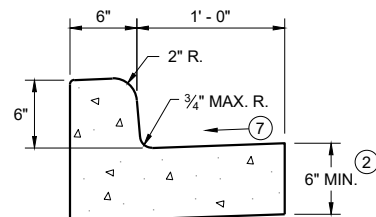


TYPES K^① & L
(OPTIONAL CURB SHAPE)



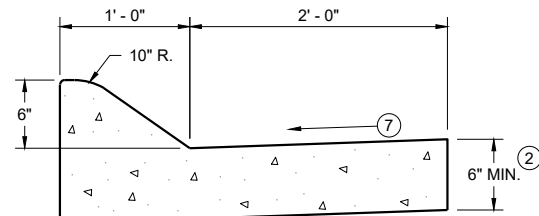
TYPES K^① & L

CONCRETE CURB AND GUTTER 30"

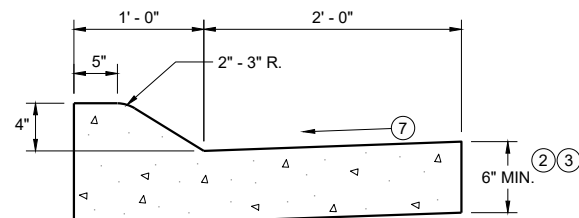


TYPES A^① & D

CONCRETE CURB AND GUTTER 18"

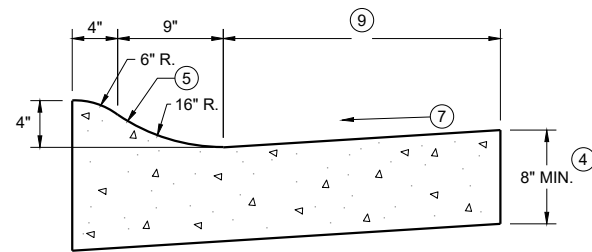


6" SLOPED CURB TYPES A^① & D



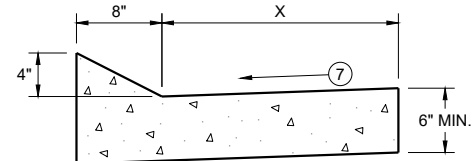
4" SLOPED CURB TYPES A^① & D

CONCRETE CURB AND GUTTER 36"



4" SLOPED CURB TYPES R^① & T

TBT & TBTT	X
30"	22"
36"	28"

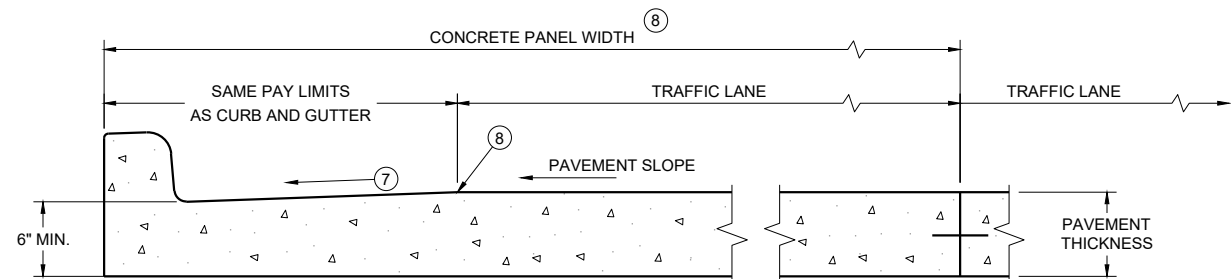


TYPES TBT & TBTT^①

CONCRETE CURB AND GUTTER

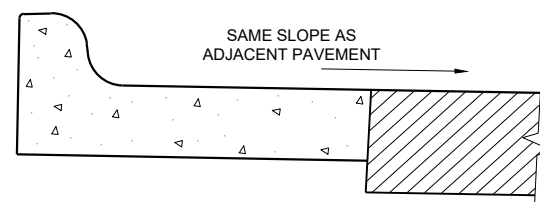
PAVEMENT THICKNESS
AND MAXIMUM CONCRETE
PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'



PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB AND GUTTER

* BIKE LANE IS NOT SHOWN



REVERSE SLOPE GUTTER^⑥
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

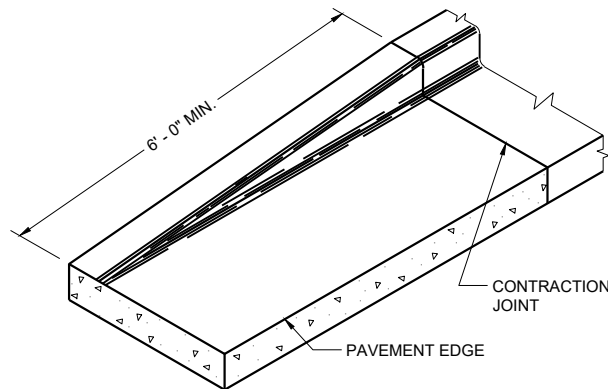
INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

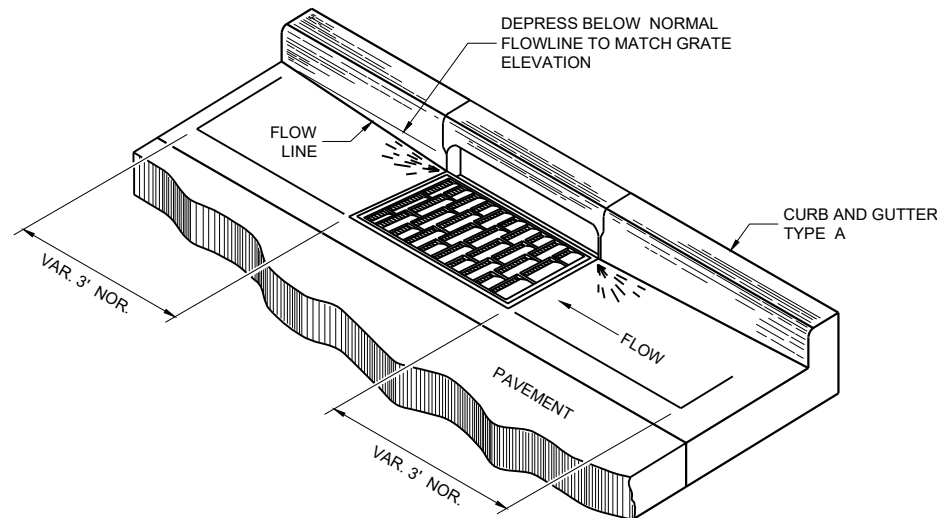
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ UNLESS OTHERWISE NOTED, FOR STAKING PURPOSES THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.
- ⑨ CONCRETE CURB AND GUTTER 4-INCH SLOPED 30-INCH TYPE "R" AND "T" = 17 INCHES
CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE "R" AND "T" = 23 INCHES

CONCRETE CURB AND GUTTER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

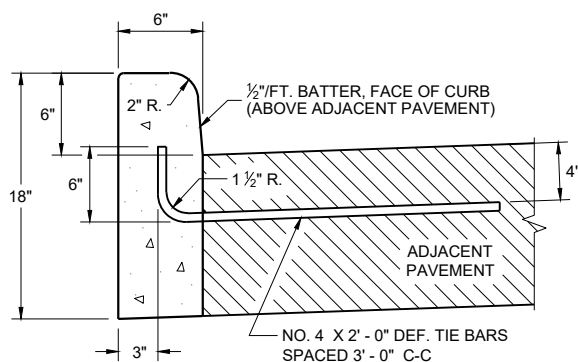


END SECTION CURB AND GUTTER

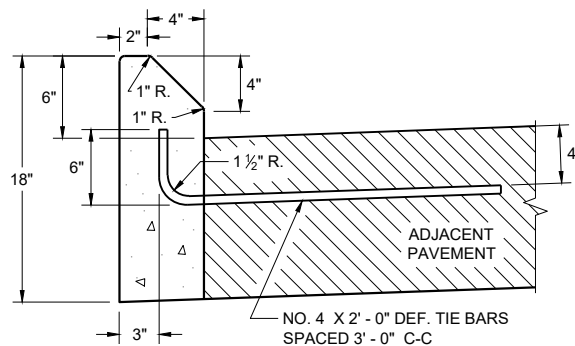


DETAIL OF CURB AND GUTTER AT INLETS

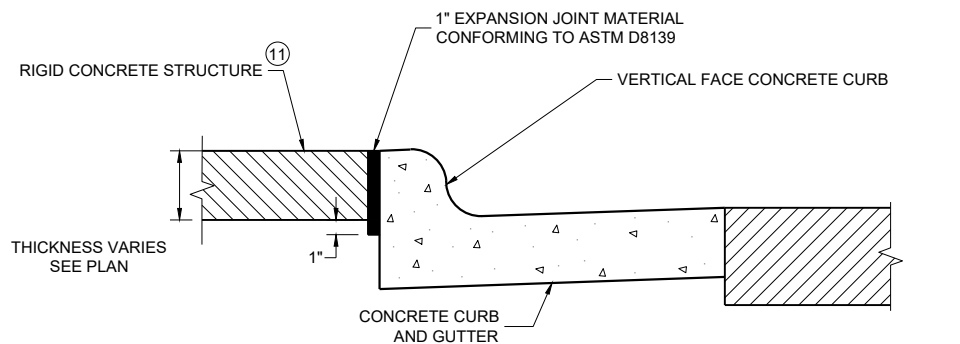
(TYPICAL H INLET COVER SHOWN)



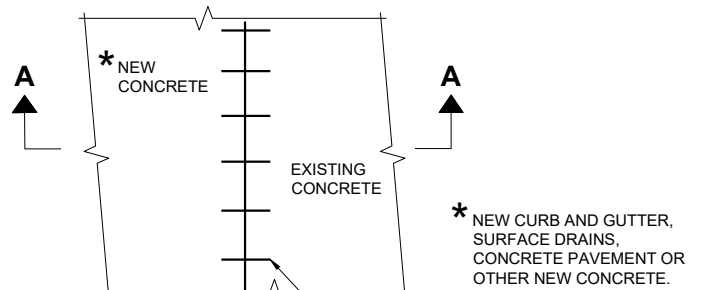
TYPES A^① & D



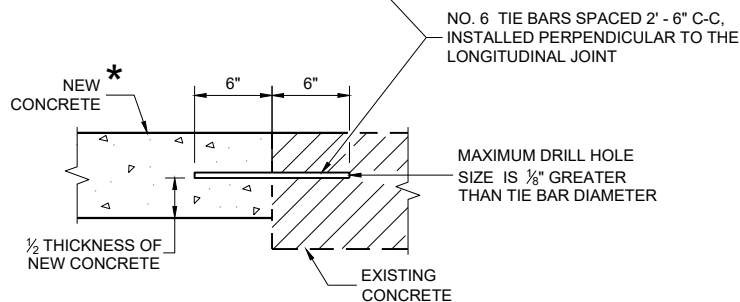
TYPES G^① & J
CONCRETE CURB



EXPANSION JOINT DETAIL FOR VERTICAL CURB ABUTTING A RIGID STRUCTURE^⑪



PLAN VIEW



SECTION A - A
TIE BARS DRILLED INTO EXISTING PAVEMENT

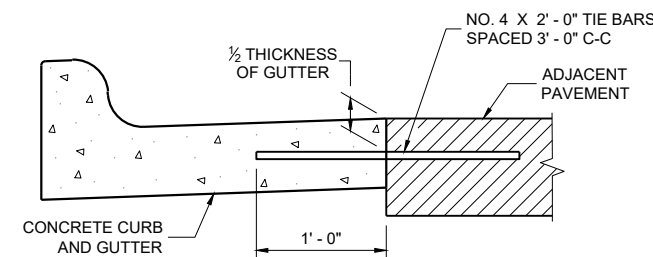
GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

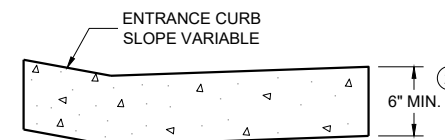
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑩ REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.
- ⑪ PLACE 1" THICK EXPANSION JOINT MATERIAL BETWEEN VERTICAL FACE CURB TYPES EXTENDING FROM THE TOP OF CURB TO 1 INCH BELOW THE ADJOINING CONCRETE SURFACE. RIGID CONCRETE STRUCTURES INCLUDE RAISED CONCRETE MEDIANS, CONCRETE SAFETY ISLANDS, SPLITTER ISLANDS, OR LOCATIONS IDENTIFIED ON THE PLANS.



TYPICAL TIE BAR LOCATION^①



DRIVEWAY ENTRANCE CURB^⑩
(WHEN DIRECTED BY THE ENGINEER)

CONCRETE CURB, TIES
AND CURB AND GUTTER
APPLICATIONS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR

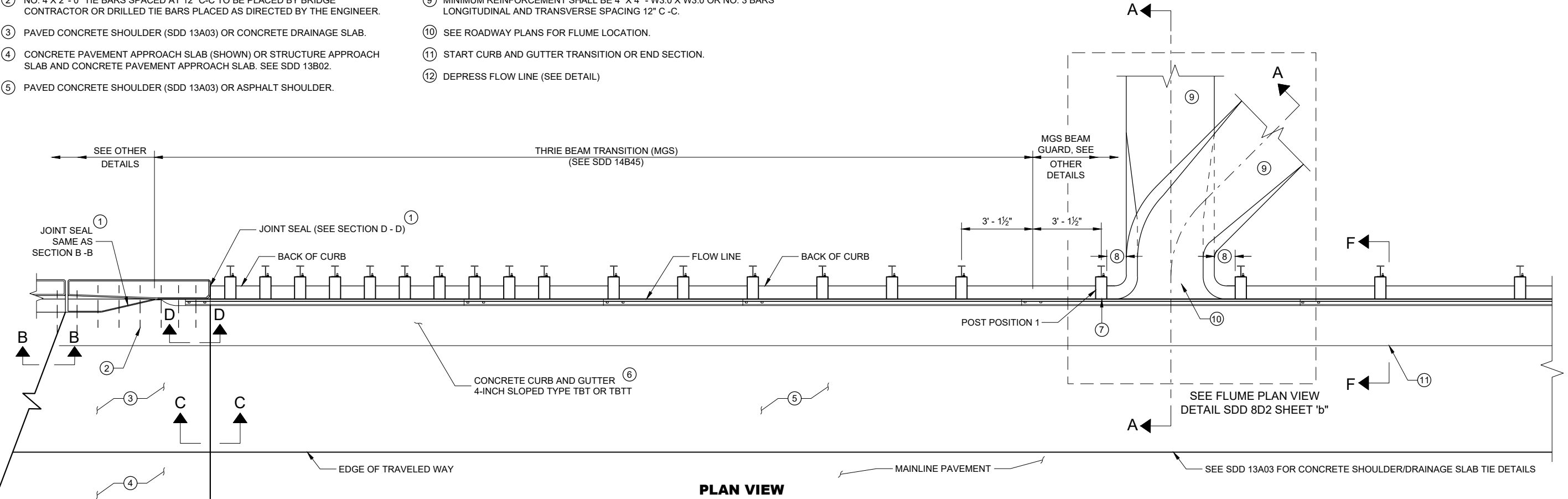
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

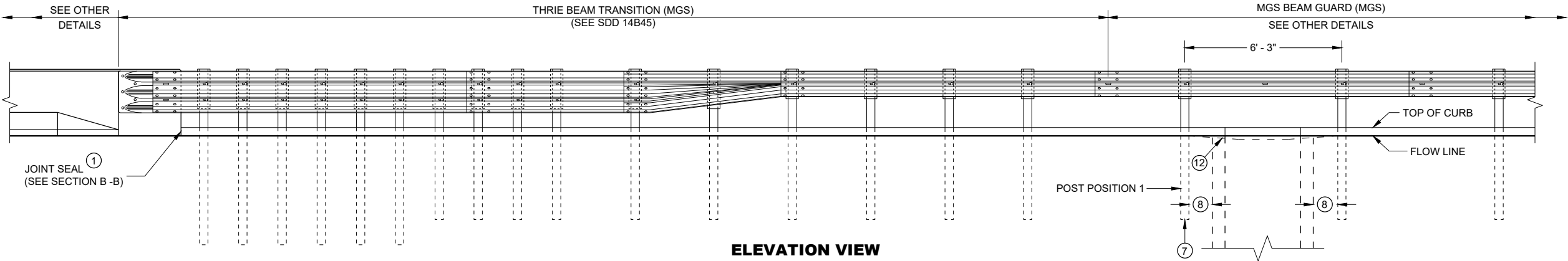
ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- 1 USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- 2 NO. 4 X 2' - 0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- 3 PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- 4 CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02.
- 5 PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.

- 6 CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2' - 0" TIE BARS SPACED AT 3' - 0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.
- 7 PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- 8 CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- 9 MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- 10 SEE ROADWAY PLANS FOR FLUME LOCATION.
- 11 START CURB AND GUTTER TRANSITION OR END SECTION.
- 12 DEPRESS FLOW LINE (SEE DETAIL)



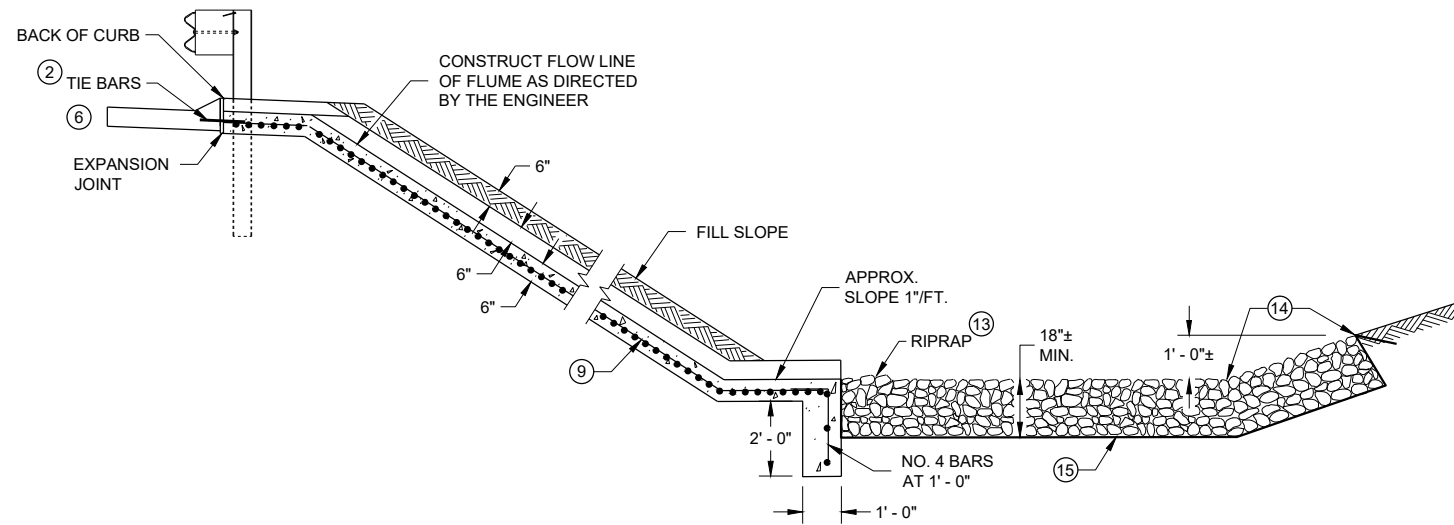
PLAN VIEW



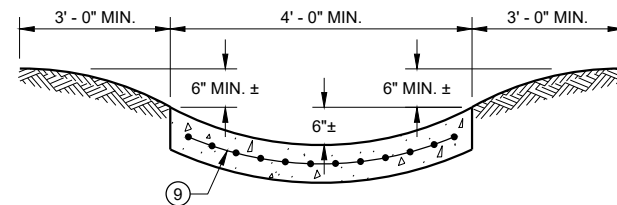
ELEVATION VIEW

CONCRETE SURFACE
DRAINS FLUME TYPE
AT STRUCTURES

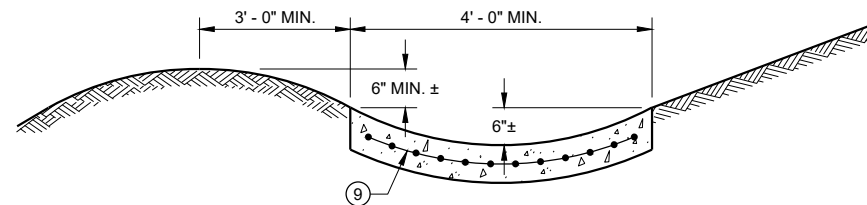
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 180



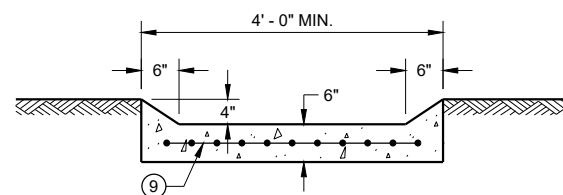
SECTION A - A



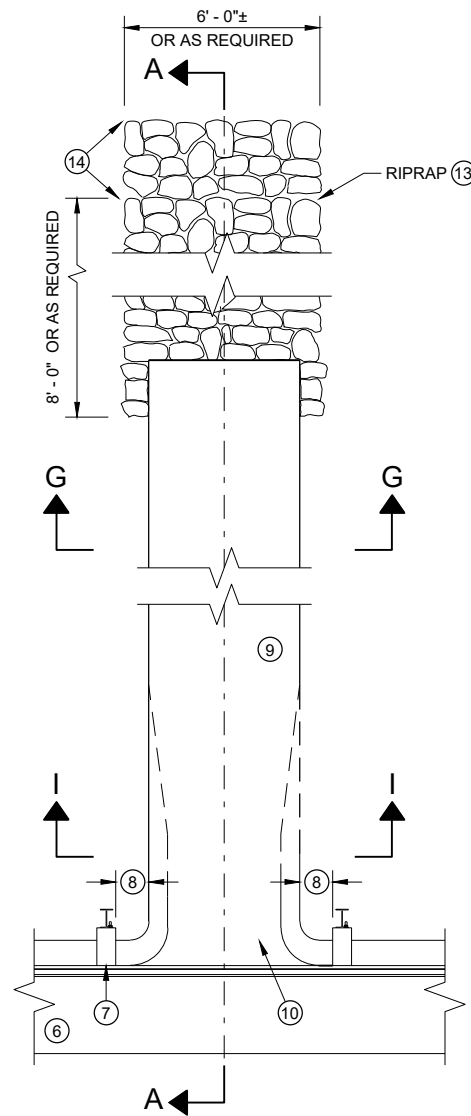
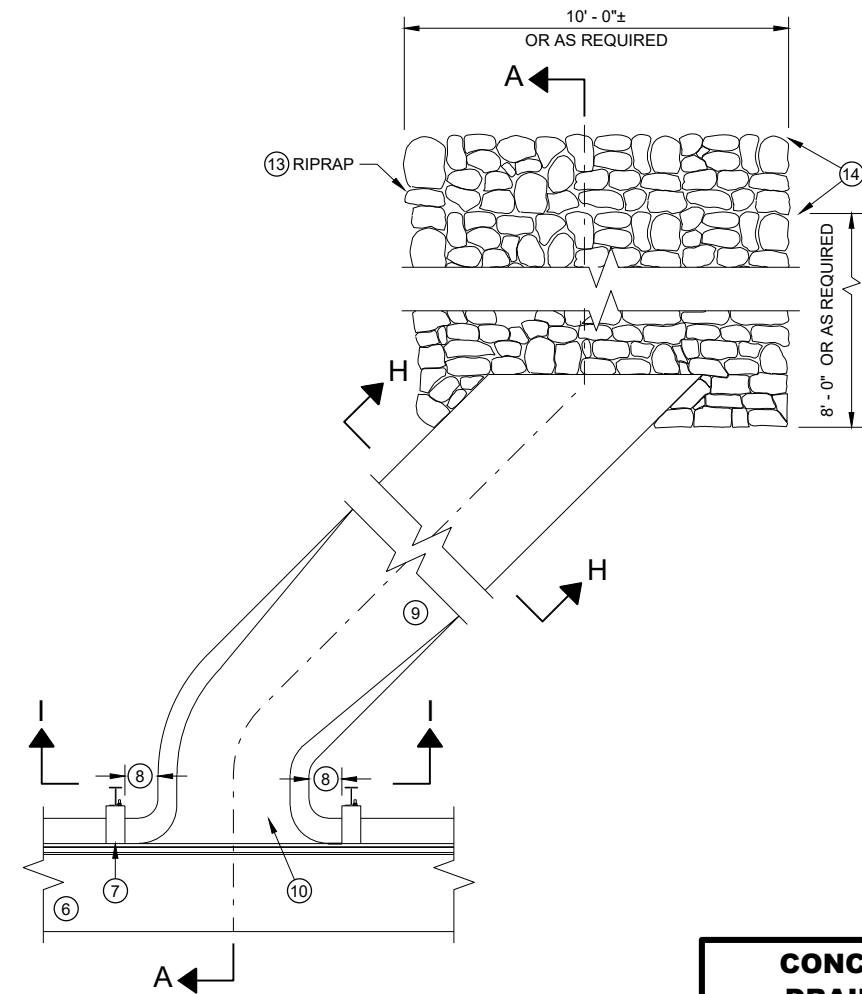
SECTION G - G



SECTION H - H



SECTION I - I

PLAN VIEW
PERPENDICULAR FLUMEPLAN VIEW
SKEWED FLUME

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

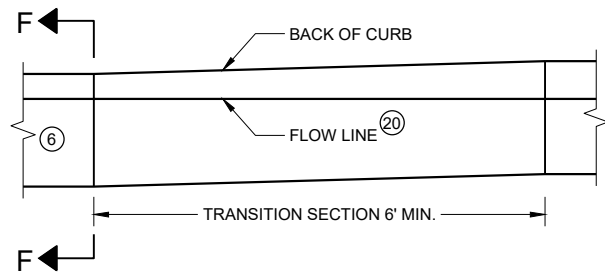
ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2' - 0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02 AND STRUCTURE PLANS.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.
- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBT. USE TYPE TBT CURB WITH NO. 4 X 2' - 0" TIE BARS SPACED AT 3' - 0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.

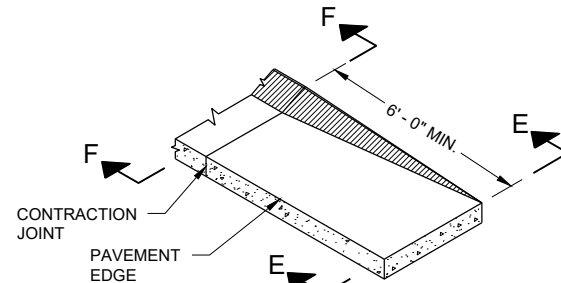
- ⑦ PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- ⑨ MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C - C.
- ⑩ SEE ROADWAY PLANS FOR FLUME LOCATION.
- ⑪ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑫ DEPRESS FLOW LINE (SEE DETAIL)
- ⑬ MEDIUM RIPRAP UNLESS OTHERWISE SPECIFIED.
- ⑭ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH AS REQUIRED.
- ⑮ GEOTEXTILE TYPE HR.

**CONCRETE SURFACE
DRAINS FLUME TYPE
AT STRUCTURES**

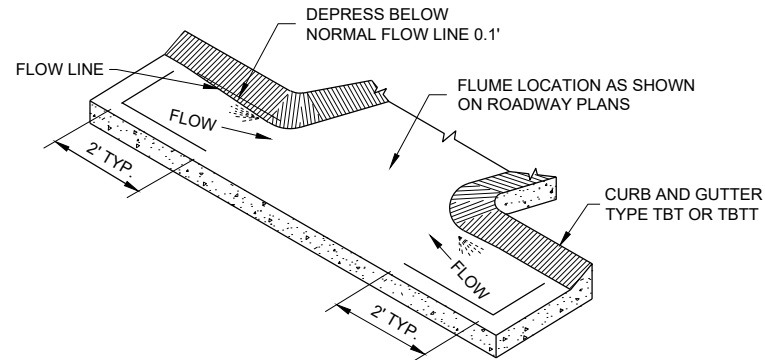
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 181



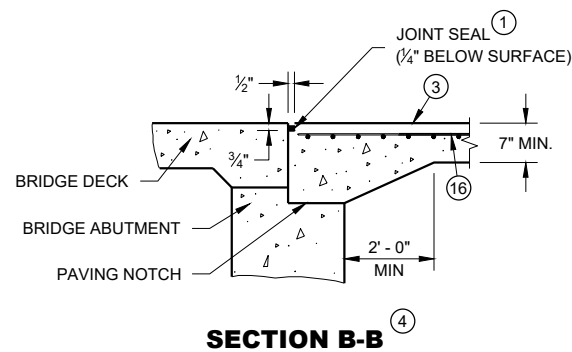
**CURB AND GUTTER TRANSITION SECTION
CONCRETE CURB AND GUTTER 4-INCH SLOPED
36 INCH TYPE TBT OR TBTT**



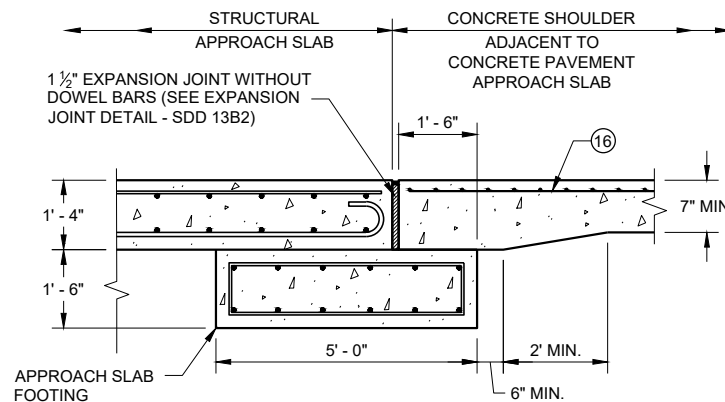
**CURB AND GUTTER END SECTION
CONCRETE CURB AND GUTTER 4-INCH SLOPED
36 INCH TYPE TBT OR TBTT**



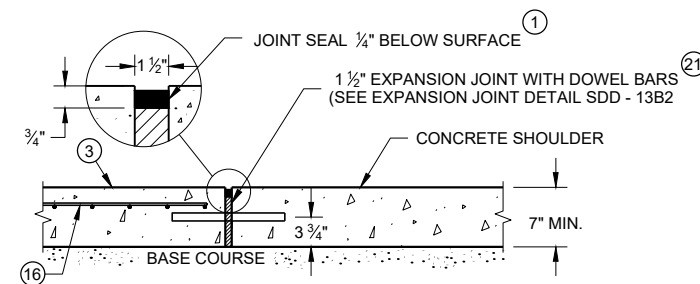
**CURB AND GUTTER FLOW LINE DEPRESSION
AT FLUMES CONCRETE CURB AND GUTTER
4-INCH SLOPED 36 INCH TYPE TBT OR TBTT**



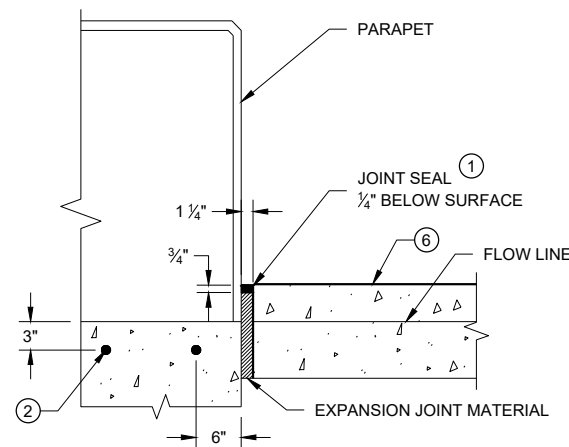
SECTION B-B



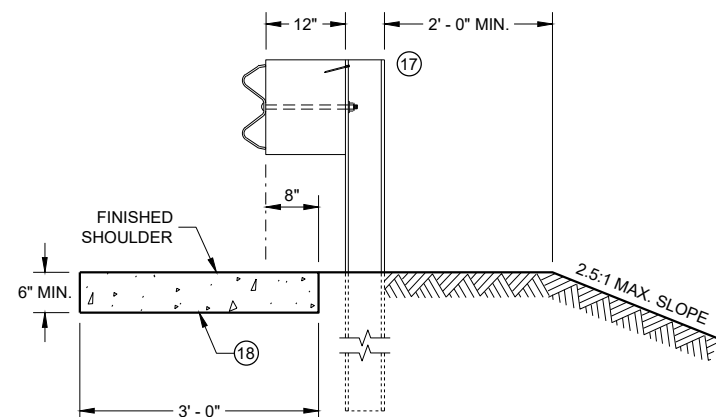
**SECTION C - C
JOINT DETAIL FOR BRIDGE WITH STRUCTURAL
APPROACH SLAB AND CONCRETE APPROACH SLAB**



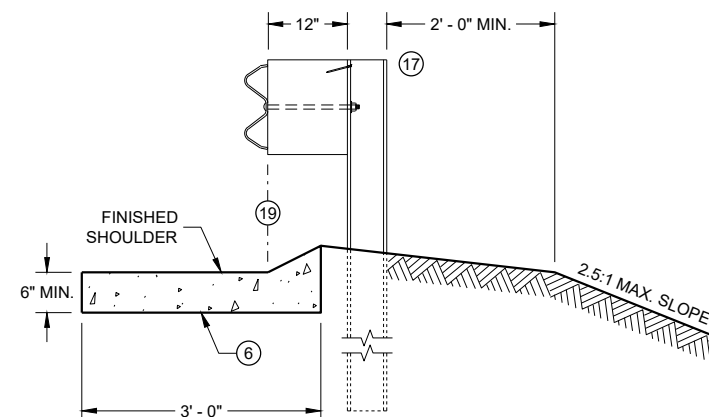
**SECTION C - C
JOINT DETAIL FOR BRIDGE APPROACH
WITH CONCRETE SHOULDERS**



SECTION D - D



SECTION E - E



SECTION F - F

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

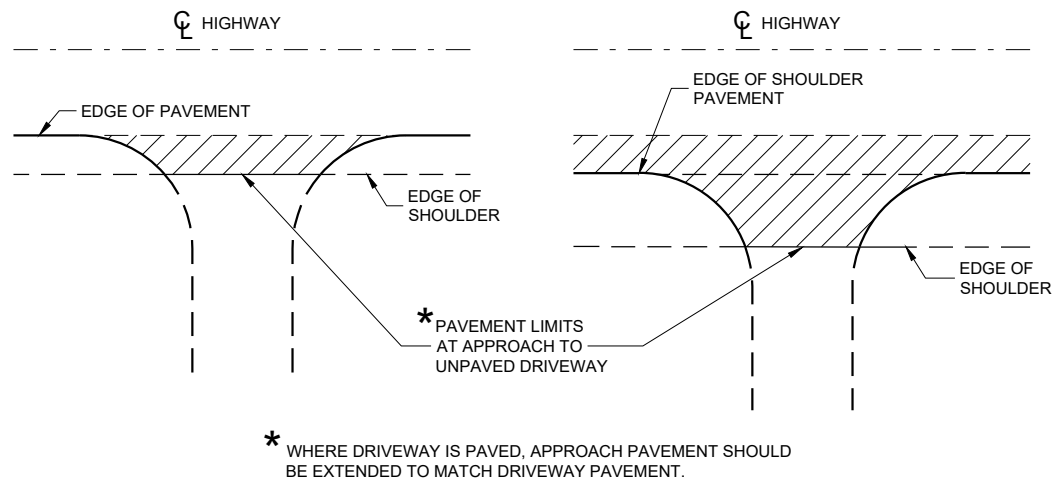
ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2' - 0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02 AND STRUCTURE PLANS.
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- ⑦ PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- ⑨ MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C - C.
- ⑩ SEE ROADWAY PLANS FOR FLUME LOCATION.
- ⑪ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑫ DEPRESS FLOW LINE (SEE DETAIL)
- ⑬ MEDIUM RIPRAP UNLESS OTHERWISE SPECIFIED.
- ⑭ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.
- ⑮ GEOTEXTILE TYPE HR.
- ⑯ MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C - C.
- ⑰ MSG THRIE BEAM TRANSITION POST 1. SEE SDD 14B45 FOR ADDITIONAL CONSTRUCTION DETAILS AND ACCEPTABLE MATERIALS.
- ⑱ MAINTAIN WIDTH, THICKNESS AND CROSS SLOPE OF ADJACENT TYPE TBT OR TBTT CURB. SEE NOTE 6 FOR TIE BAR SPACING.
- ⑲ ALIGN FACE OF POST BLOCK WITH FLOW LINE.
- ⑳ MAINTAIN FLOW LINE AT EDGE OF PAVEMENT/FACE OF BEAM GUARD AS APPLICABLE.
- ㉑ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING HMA PAVEMENTS.

CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

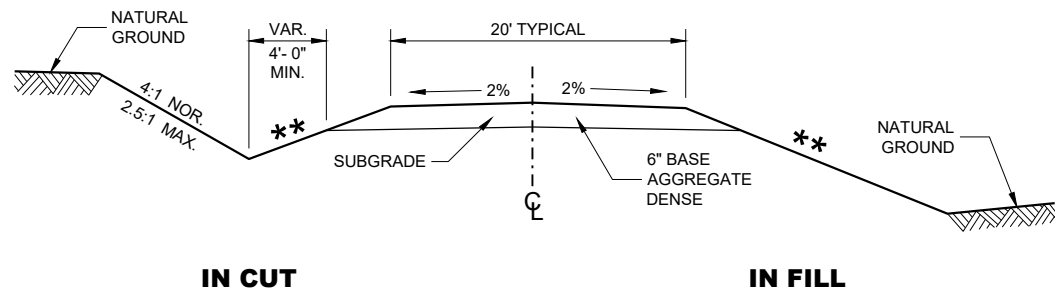
APPROVED
May 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA 182



PLAN VIEW
(UNPAVED SHOULDER ON HIGHWAY)

PLAN VIEW
(PAVED SHOULDER ON HIGHWAY)

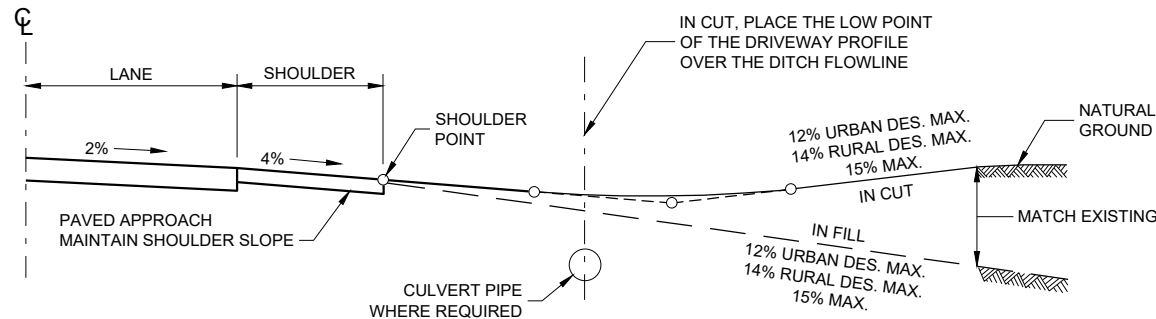
**RURAL DRIVEWAY INTERSECTION DETAIL
(NO CURB AND GUTTER OR SIDEWALK)**



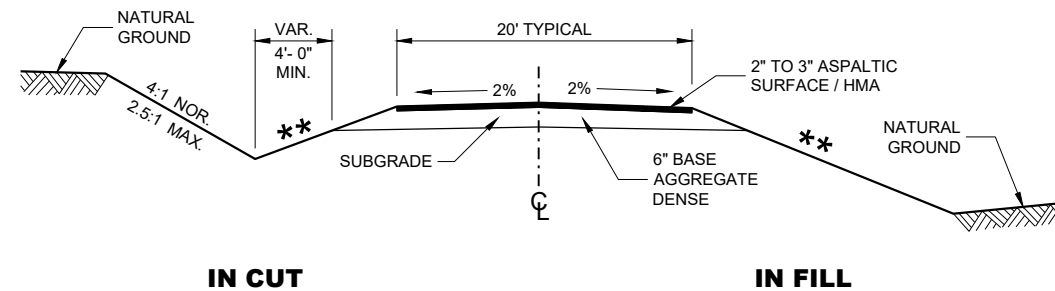
**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
AGGREGATE SURFACE**

****** SLOPE CAN VARY WITH
SPEED. SEE 11-45-30.6.2

POSTED SPEED MPH	MAX. SLOPE
<35	4:1
≥ 35 TO < 60	6:1
≥60	10:1



TYPICAL DRIVEWAY PROFILES

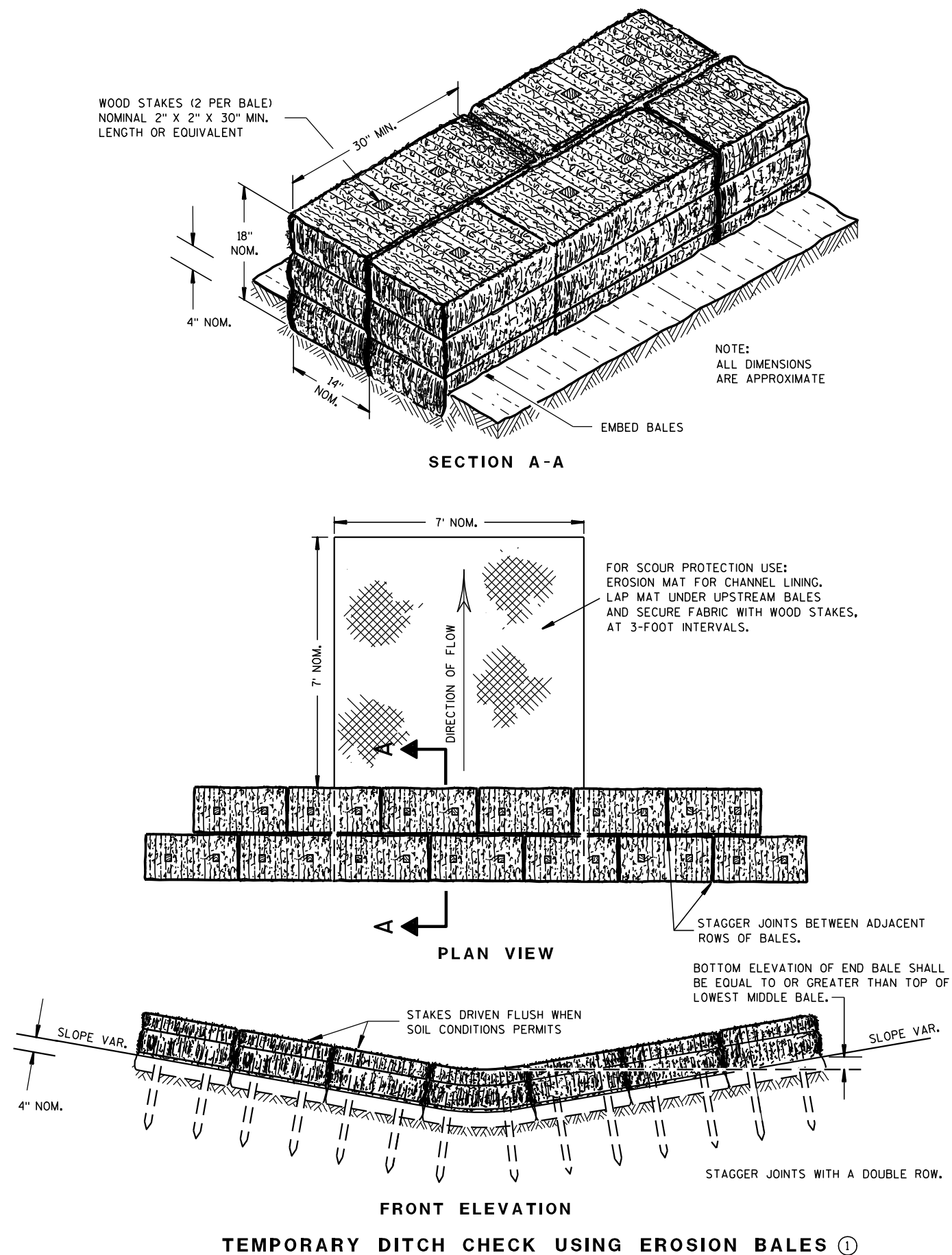


**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
ASPHALTIC SURFACE**

**DRIVEWAYS WITHOUT
CURB AND GUTTER**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

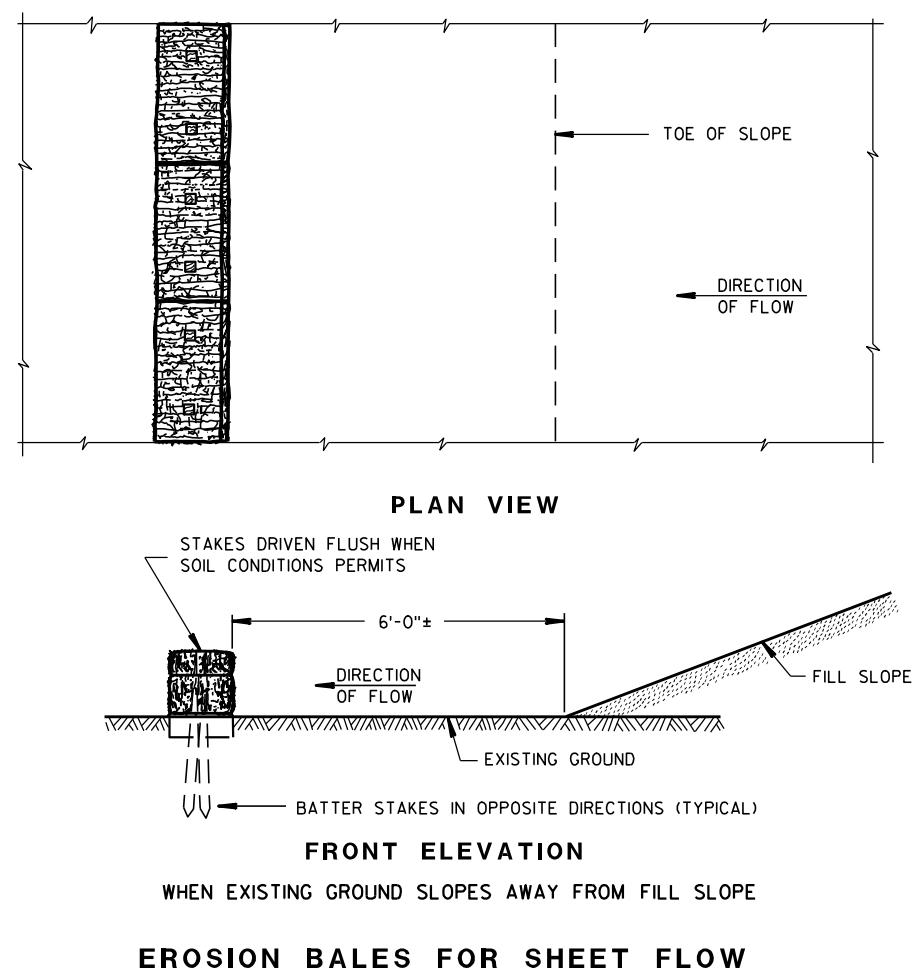
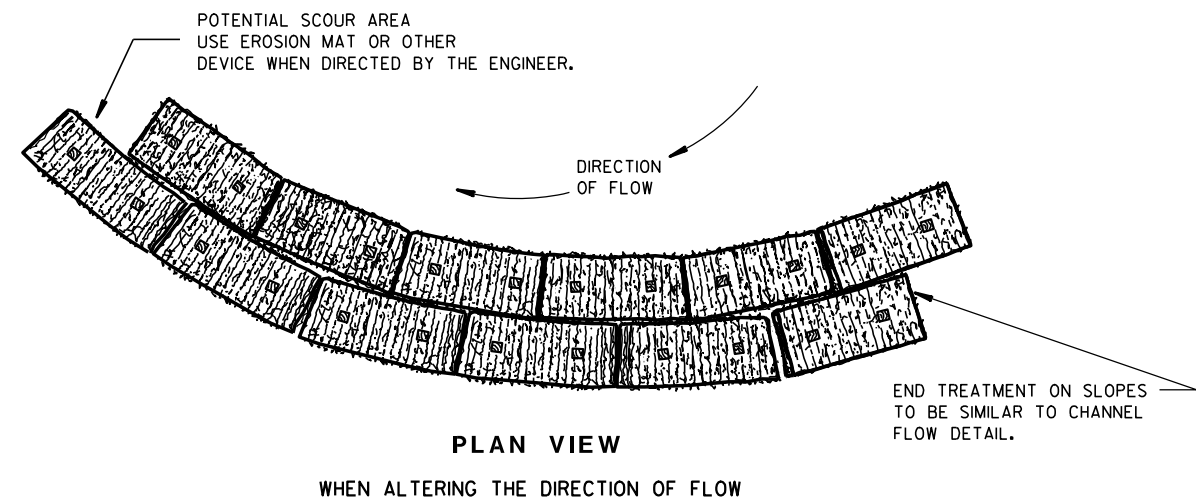
APPROVED
December 2017 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

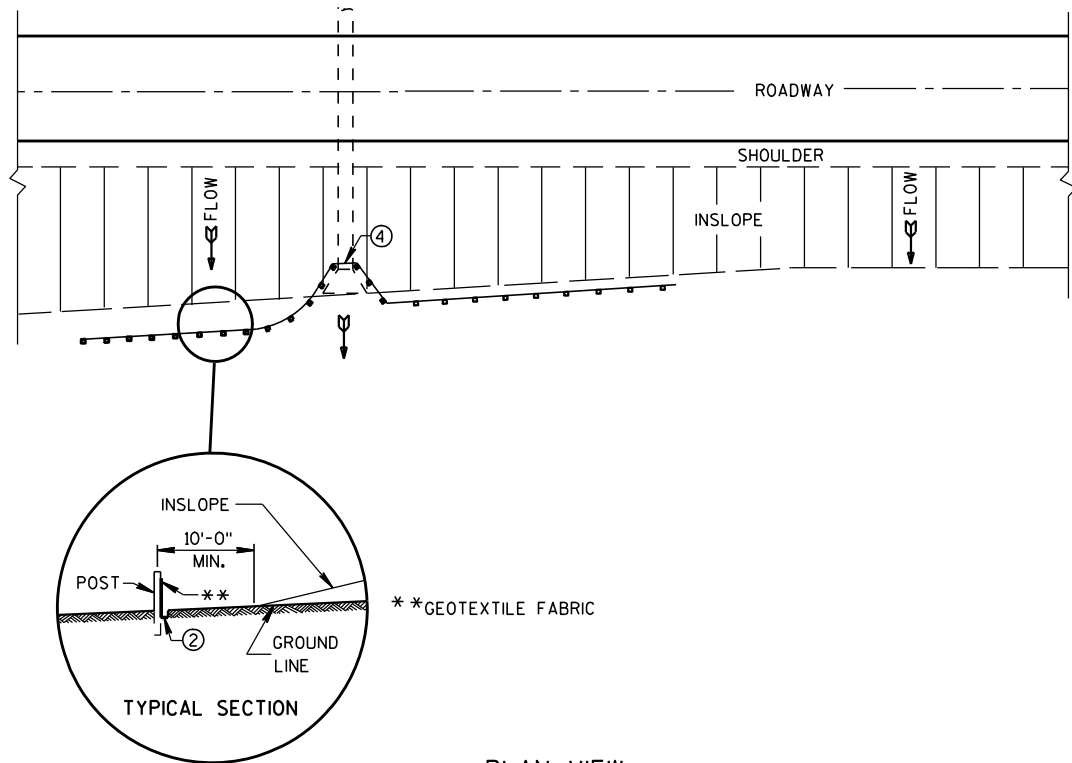
TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

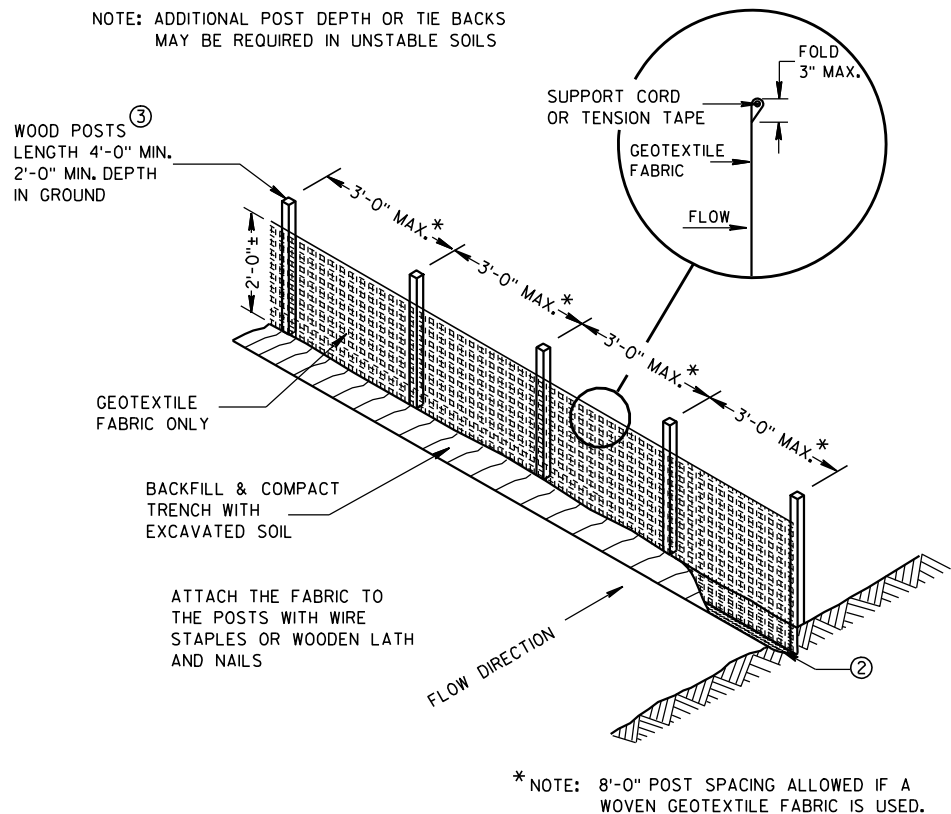
APPROVED

6/04/02
DATE/S/ Beth Conn-----
CHIEF ROADWAY DEVELOPER 184 ENGINEER

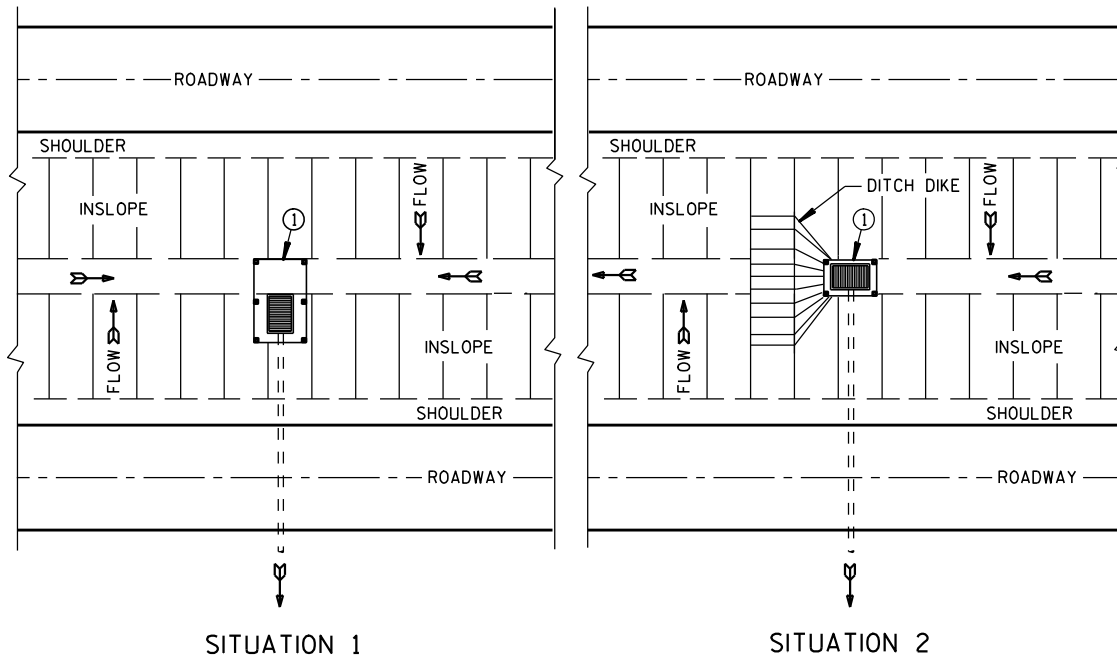
FHWA



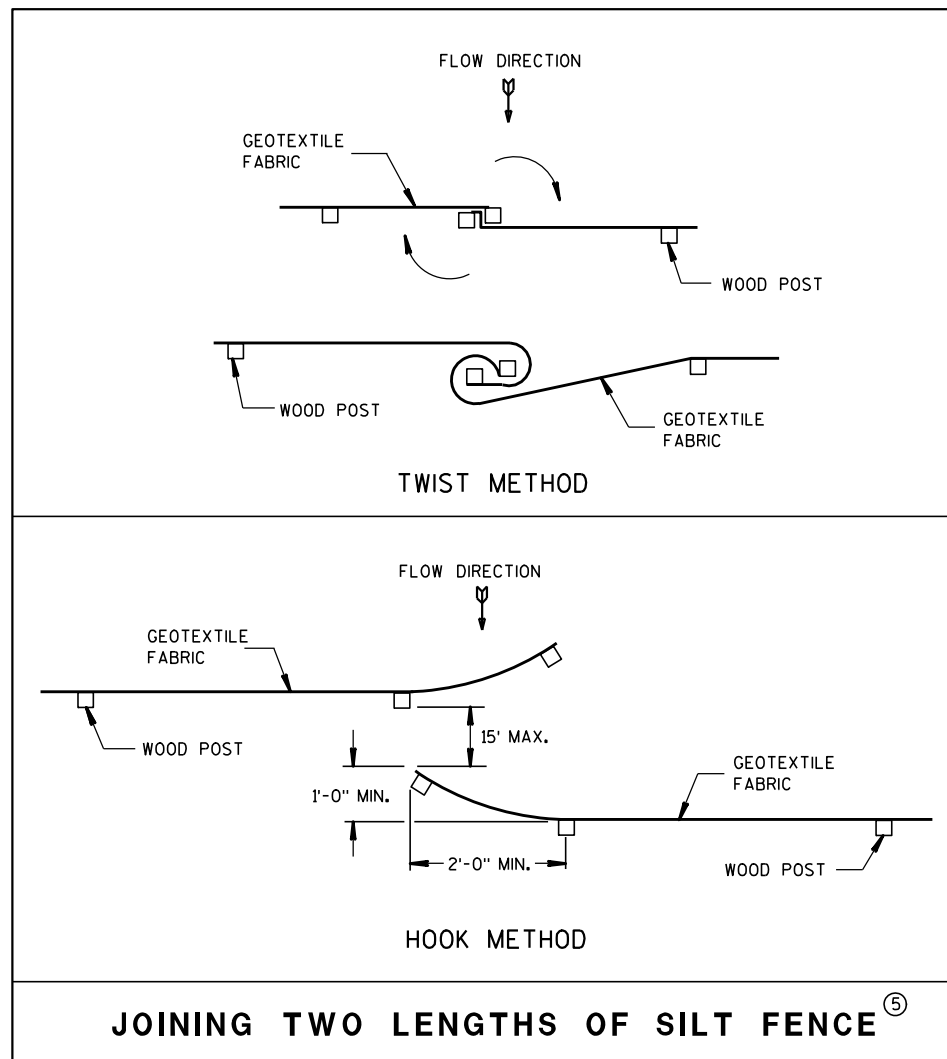
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

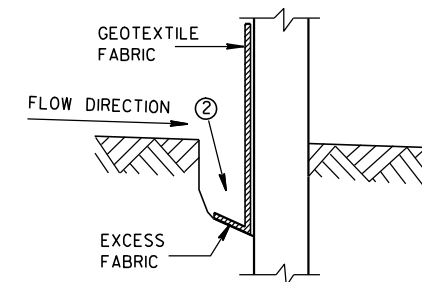


JOINING TWO LENGTHS OF SILT FENCE^⑤

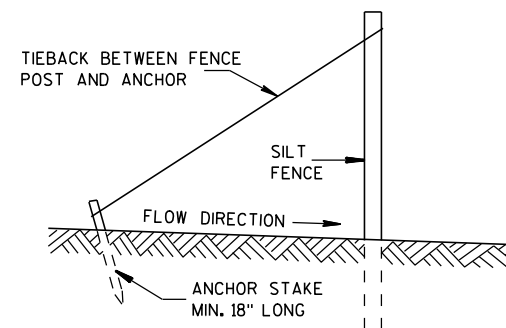
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

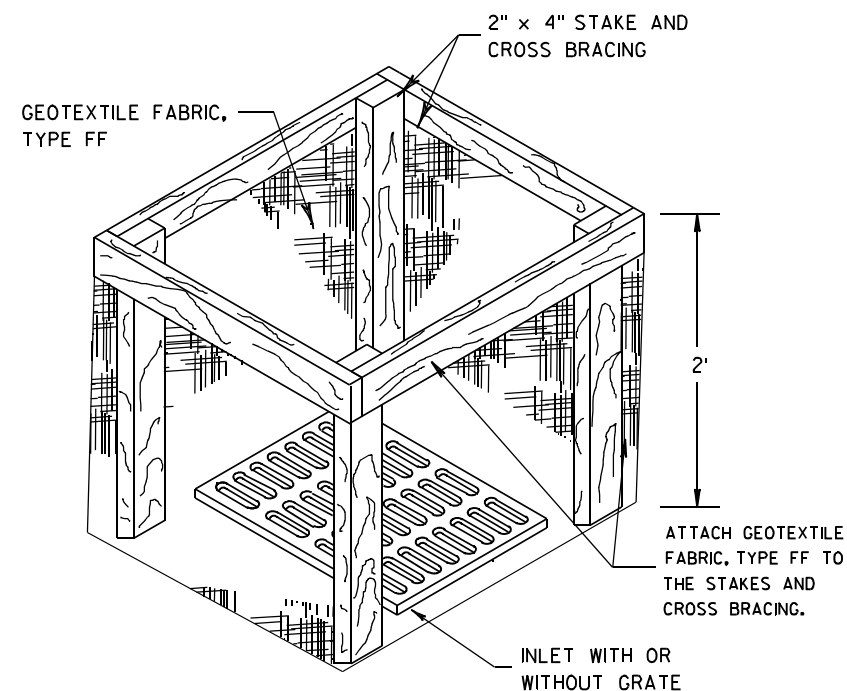
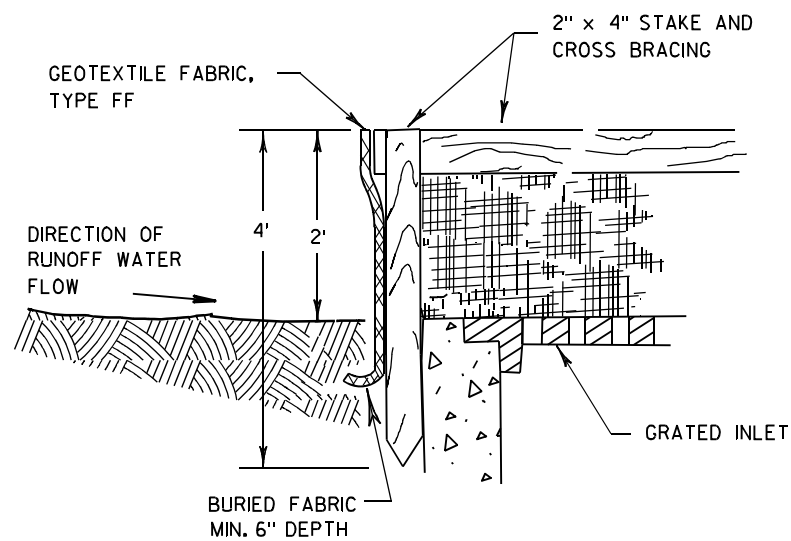


TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Conn CHIEF ROADWAY DEVELOPER 185 ENGINEER
FHWA	



INLET PROTECTION, TYPE A

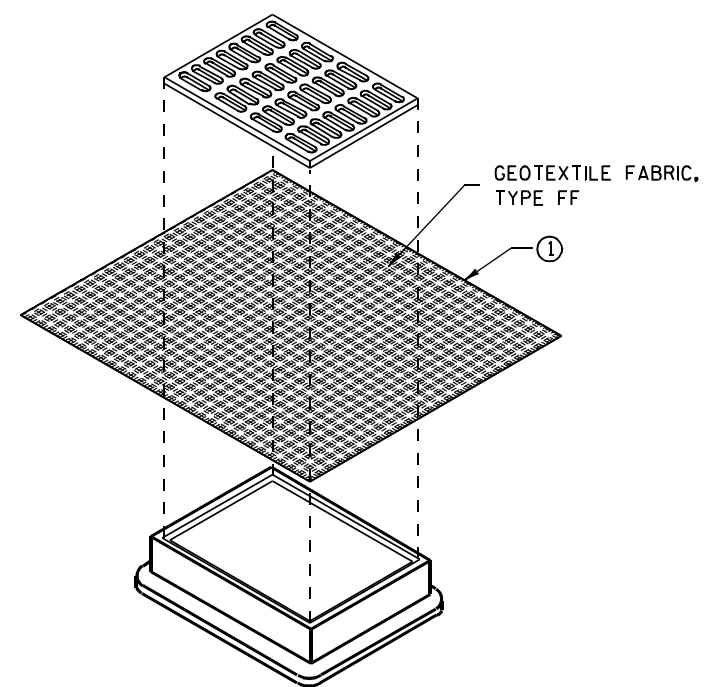
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

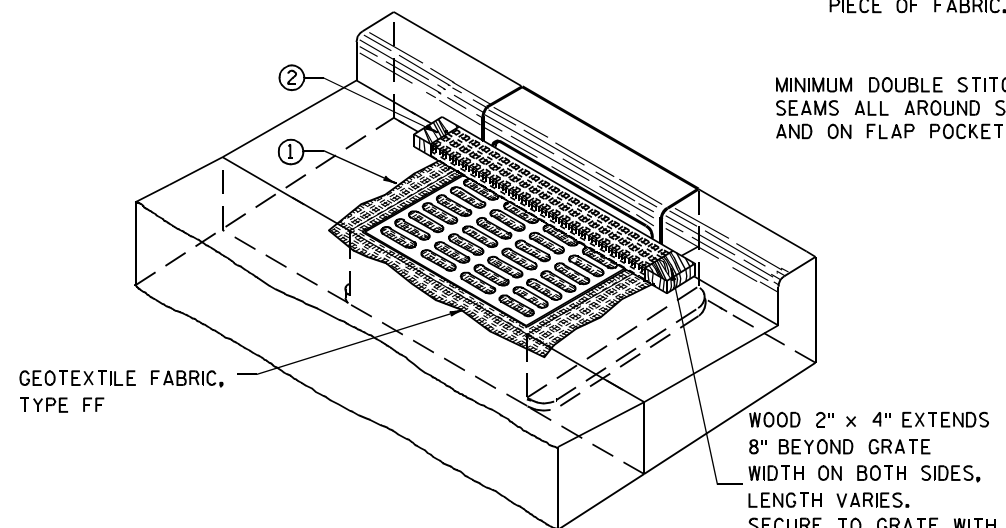
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

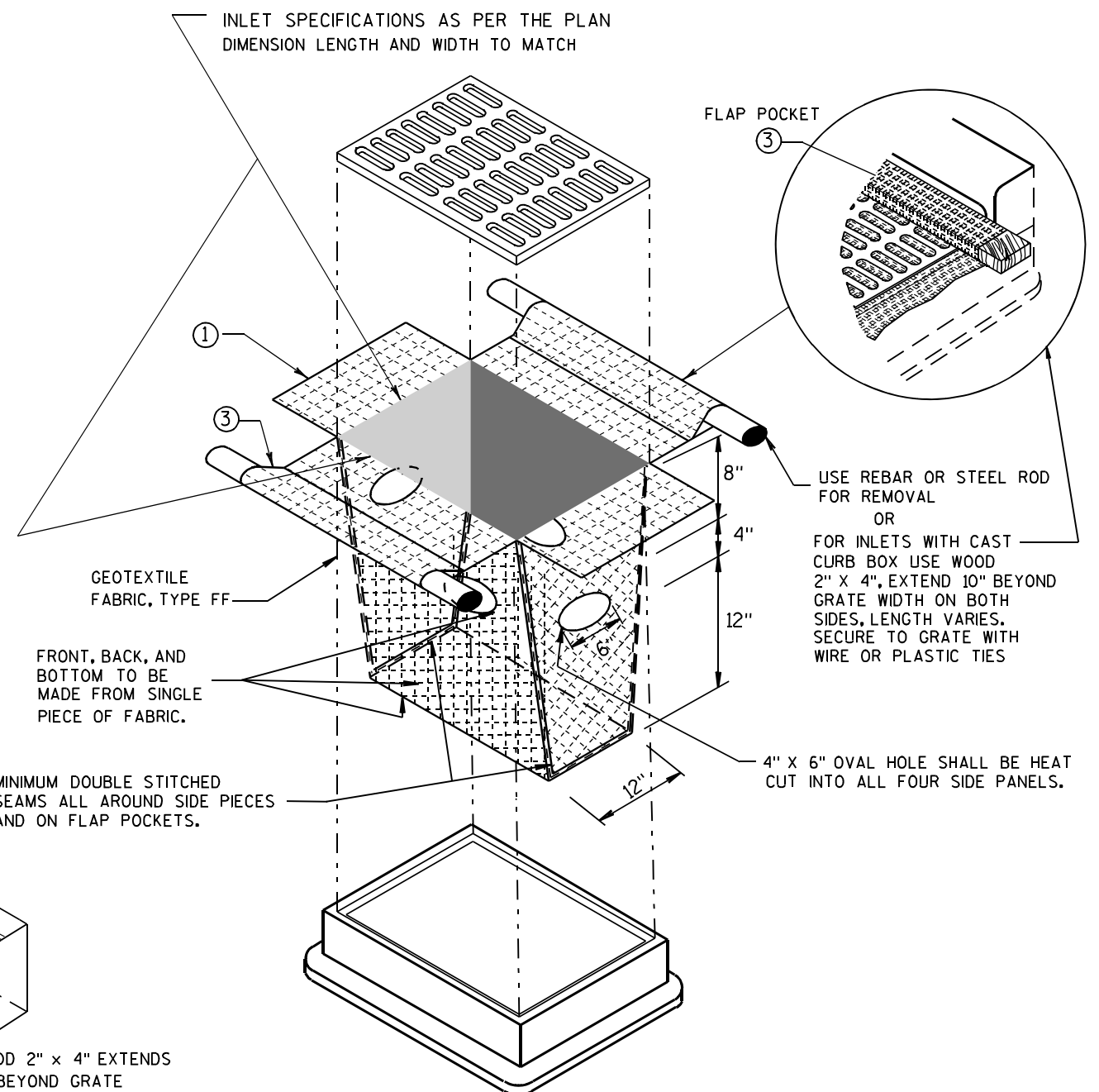
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLower THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

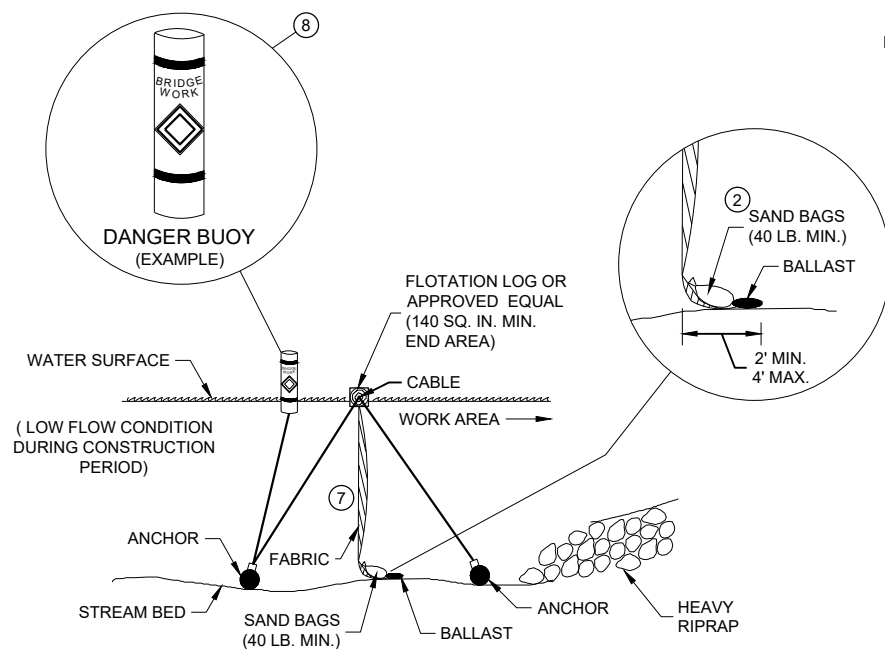
THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



INLET PROTECTION, TYPE D

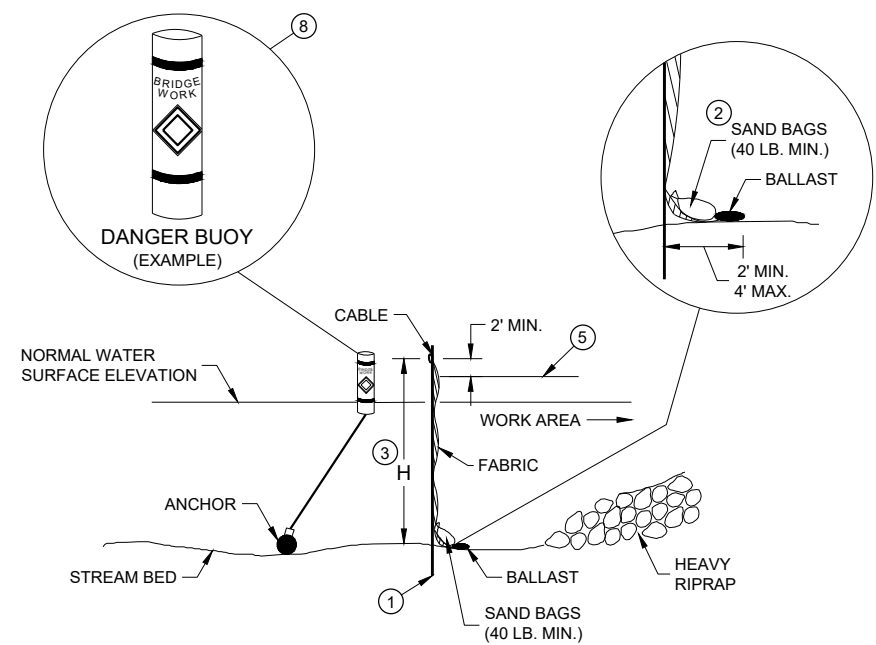
(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

INLET PROTECTION TYPE A, B, C, AND D	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/16/02 DATE	/S/ Beth Connolly 186 CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



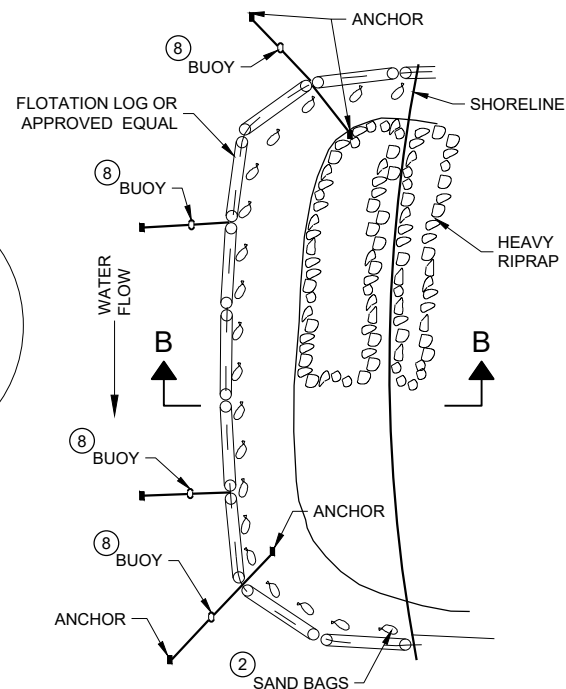
SECTION B - B

TURBIDITY BARRIER - FLOAT ALTERNATIVE CAUTION - SEE NOTE 6

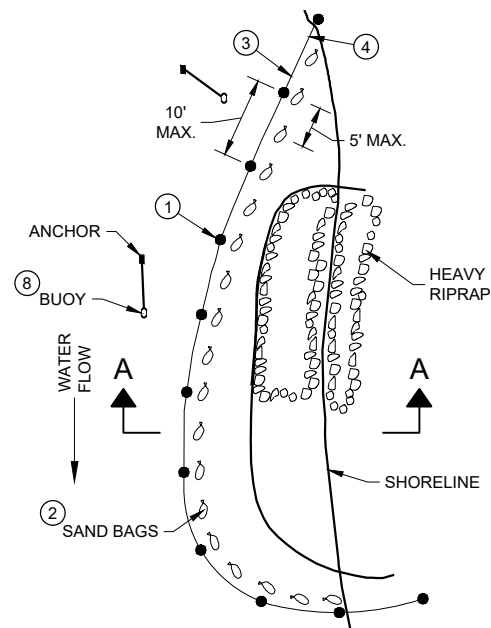


SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW



PLAN VIEW

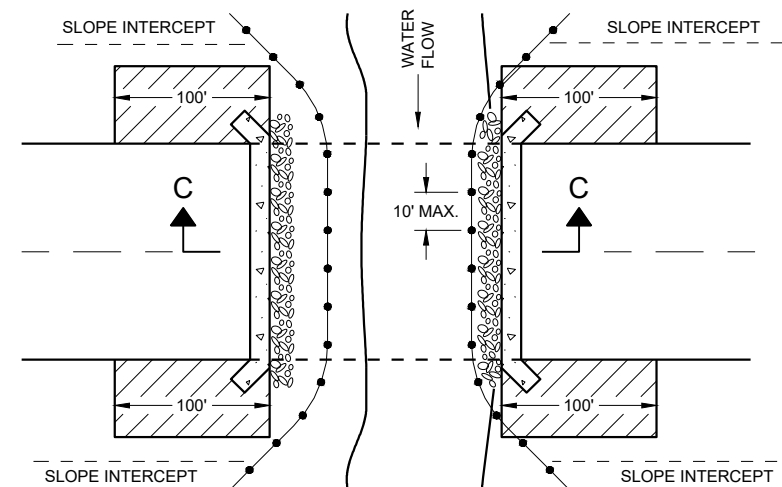
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

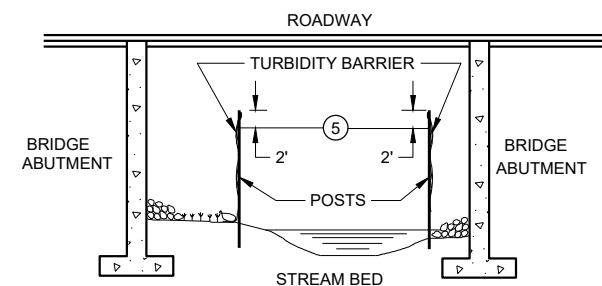
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

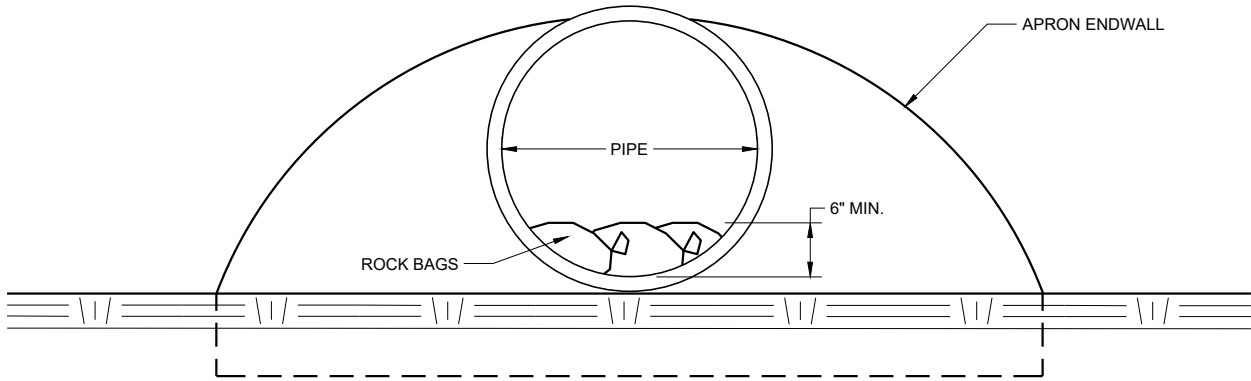
TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

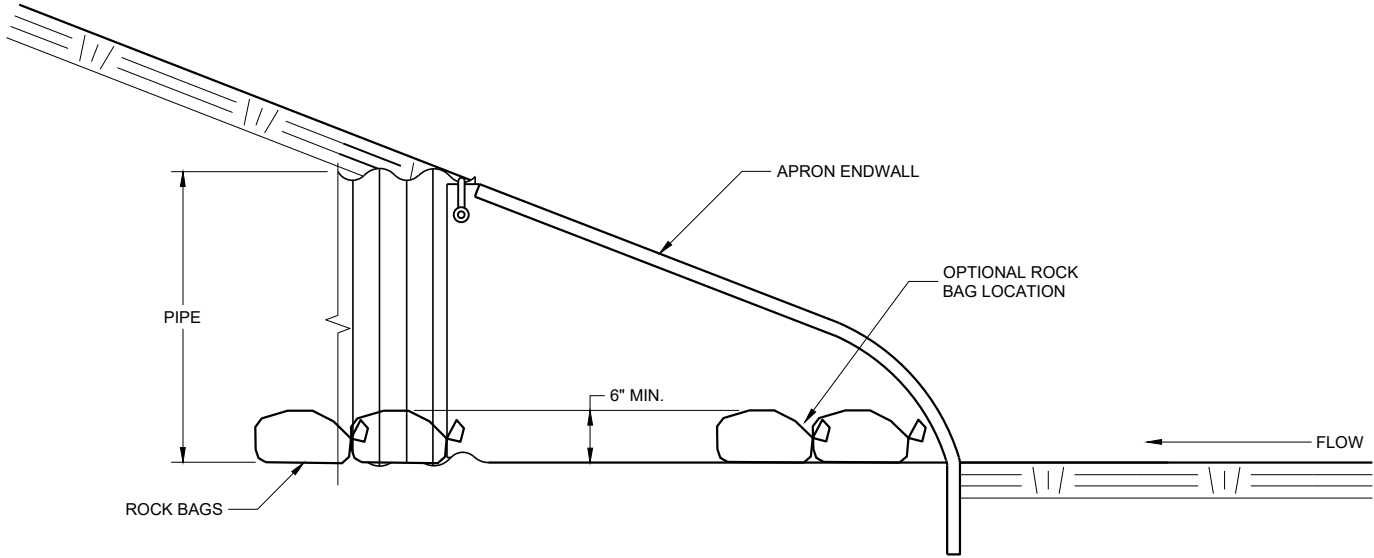
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
CHIEF ROADWAY DEVELOPER
ENGINEER 187

FHWA



END VIEW



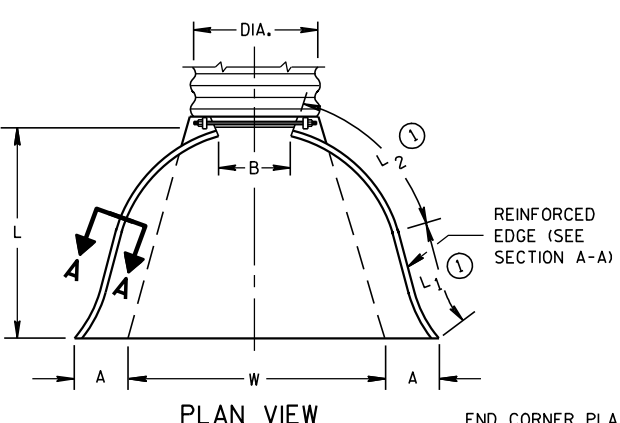
SIDE VIEW

CULVERT PIPE CHECK
(INSTALL ON INLET END ONLY)

CULVERT PIPE CHECK			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
APPROVED			
May 2019	/S/ Daniel Schave		
DATE	EROSION CONTROL ENGI	188	
FHWA			

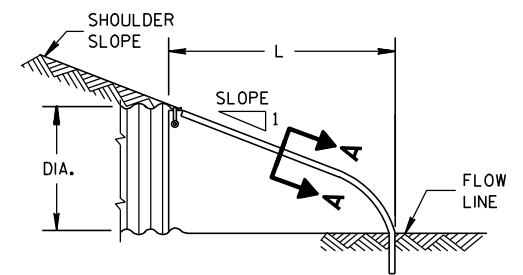
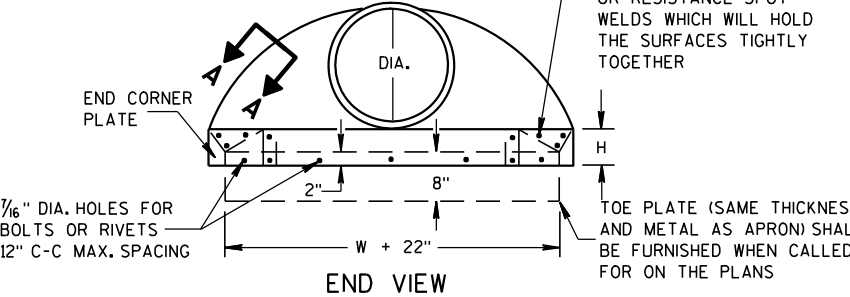
METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L ₁ ①	L ₂ ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.	

* EXCEPT CENTER PANEL
SEE GENERAL NOTES



END CORNER PLATES MAY
BE FASTENED TO APRON
PROPER BY BOLTS, RIVETS,
OR RESISTANCE SPOT
WELDS WHICH WILL HOLD
THE SURFACES TIGHTLY
TOGETHER

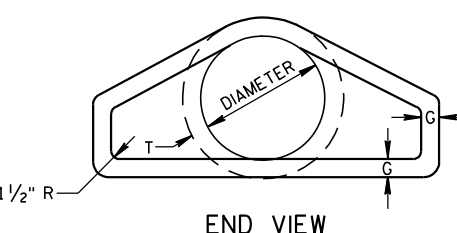
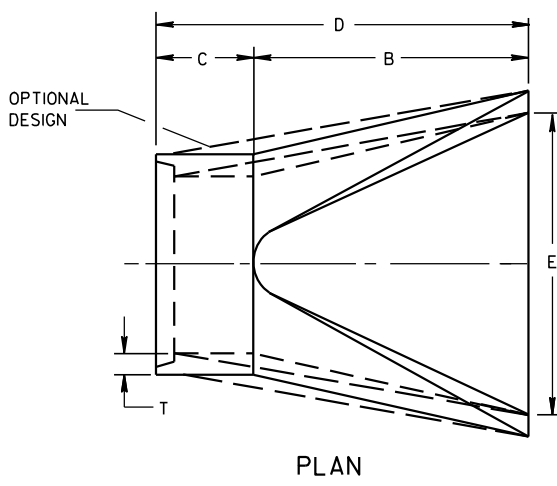
TOE PLATE (SAME THICKNESS
AND METAL AS APRON) SHALL
BE FURNISHED WHEN CALLED
FOR ON THE PLANS



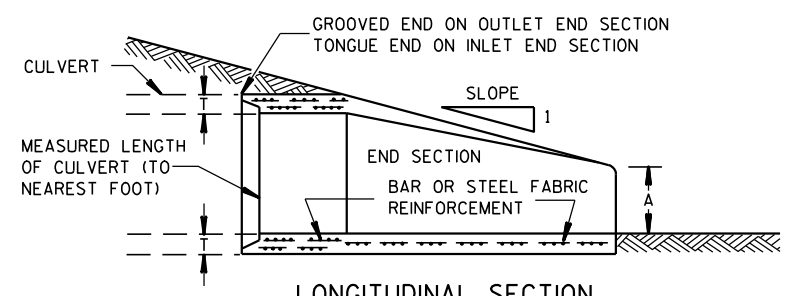
SIDE ELEVATION
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS								
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE
	T	A	B	C	D	E	G	
12	2	4	24	48 ⁷ / ₈	72 ⁷ / ₈	24	2	3 to 1
15	2 ¹ / ₄	6	27	46	73	30	2 ¹ / ₄	3 to 1
18	2 ² / ₂	9	27	46	73	36	2 ² / ₂	3 to 1
21	2 ³ / ₄	9	36	37 ¹ / ₂	73 ¹ / ₂	42	2 ³ / ₄	3 to 1
24	3	9 ¹ / ₂	43 ¹ / ₂	30	73 ¹ / ₂	48	3	3 to 1
27	3 ¹ / ₄	10 ¹ / ₂	49 ¹ / ₂	24	73 ¹ / ₂	54	3 ¹ / ₄	3 to 1
30	3 ¹ / ₂	12	54	19 ³ / ₄	73 ¹ / ₂	60	3 ¹ / ₂	3 to 1
36	4	15	63	34 ³ / ₄	97 ³ / ₄	72	4	3 to 1
42	4 ¹ / ₂	21	63	35	98	78	4 ¹ / ₂	3 to 1
48	5	24	72	26	98	84	5	3 to 1
54	5 ¹ / ₂	27	65	^{**} 33 ¹ / ₄ - ^{**} 35	^{**} 98 ¹ / ₄ - ^{**} 100	90	5 ¹ / ₂	2 ⁵ / ₈ to 1
60	6	^{**} 30- ^{**} 35	60	39	99	96	5	2 to 1
66	6 ¹ / ₂	^{**} 24- ^{**} 30	^{**} 72- ^{**} 78	^{**} 21- ^{**} 27	99	102	5 ¹ / ₂	2 to 1
72	7	^{**} 24- ^{**} 36	78	21	99	108	6	2 to 1
78	7 ¹ / ₂	^{**} 24- ^{**} 36	78	21	99	114	6 ¹ / ₂	2 to 1
84	8	36	90 ¹ / ₂	21	111 ¹ / ₂	120	6 ¹ / ₂	1 ¹ / ₂ to 1
90	8 ¹ / ₂	41	87 ¹ / ₂	24	111 ¹ / ₂	132	6 ¹ / ₂	1 ¹ / ₂ to 1

* MINIMUM
** MAXIMUM

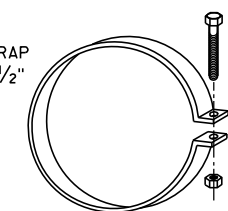


END VIEW

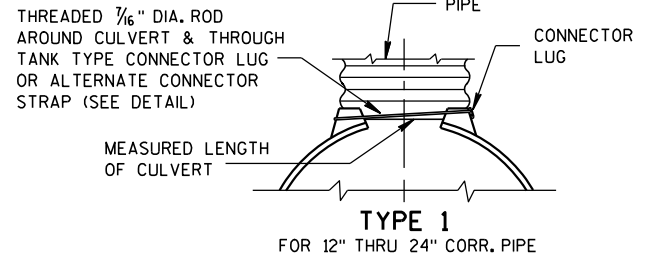


LONGITUDINAL SECTION
CONCRETE ENDWALLS

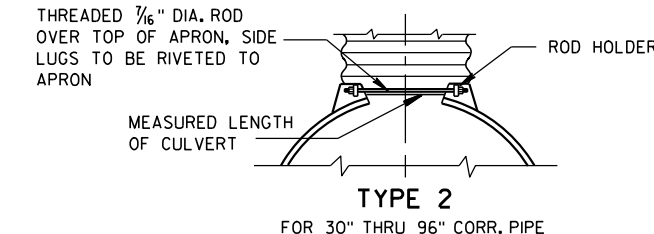
1" WIDE, 12 GA. (0.109"
THICK) GALVANIZED STRAP
WITH STANDARD 6" X 1/2"
BAND BOLT AND NUT



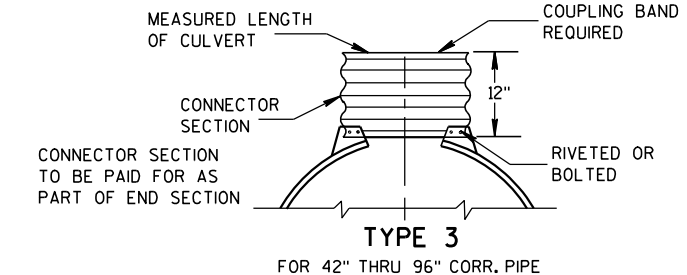
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



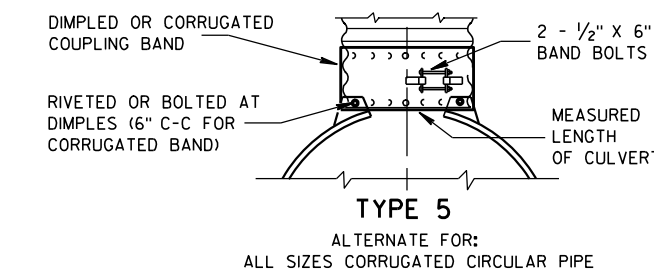
TYPE 1
FOR 12" THRU 24" CORR. PIPE



TYPE 2
FOR 30" THRU 96" CORR. PIPE



TYPE 3
FOR 42" THRU 96" CORR. PIPE



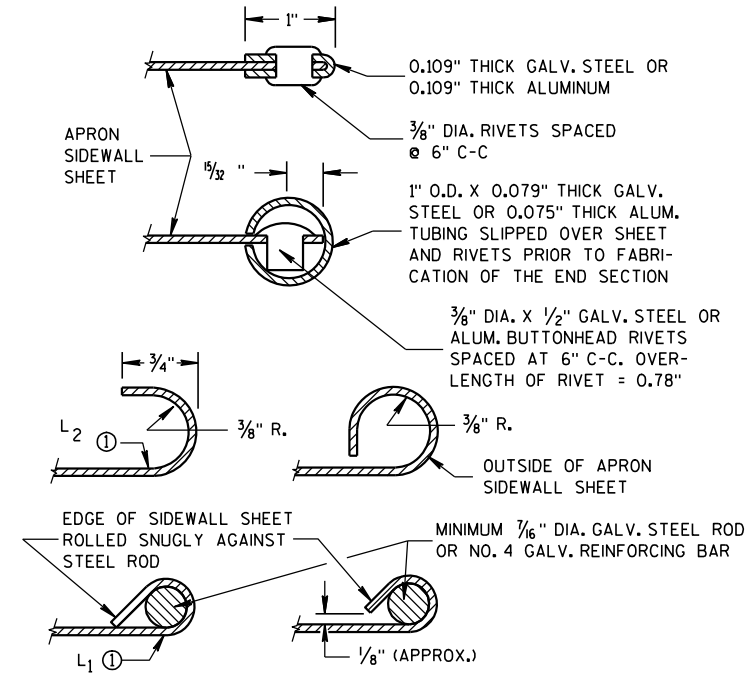
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,
AND CORRUGATED BAND FITS INSIDE ENDWALL.
DIMPLED BAND MAY BE USED WITH HELICALLY
CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE
ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5
AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL
CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO
CIRCUMFERENTIAL CORRUGATIONS AT EACH END
USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON
THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE
STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL
OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR
ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE
OF THE SAME METAL.

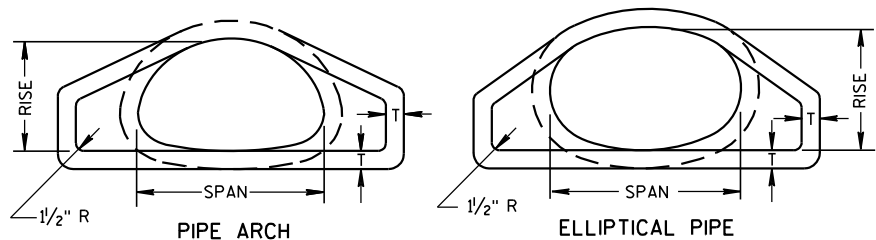
ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL
THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH
OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE
PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS
FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS.
FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED
EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH
GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE
ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM
NUTS AND BOLTS FOR ALUMINUM UNITS.

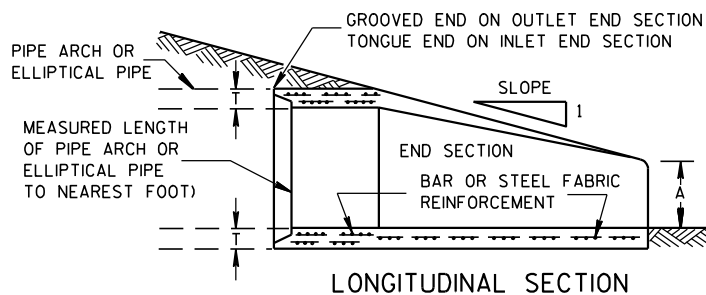
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT
TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT
TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED
INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR CULVERT PIPE			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
APPROVED 11/30/94 DATE	/S/ Rory L. Rhin... CHIEF ROADWAY DEVELOP 189	NEER	
FHWA			

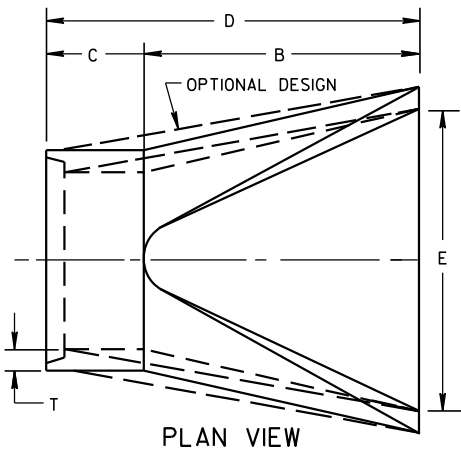


END VIEW

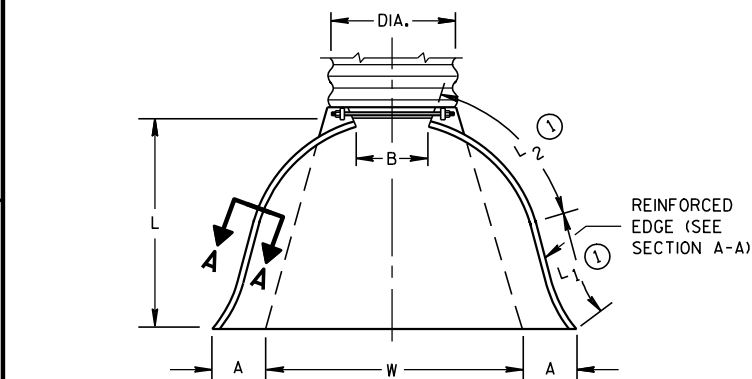


LONGITUDINAL SECTION

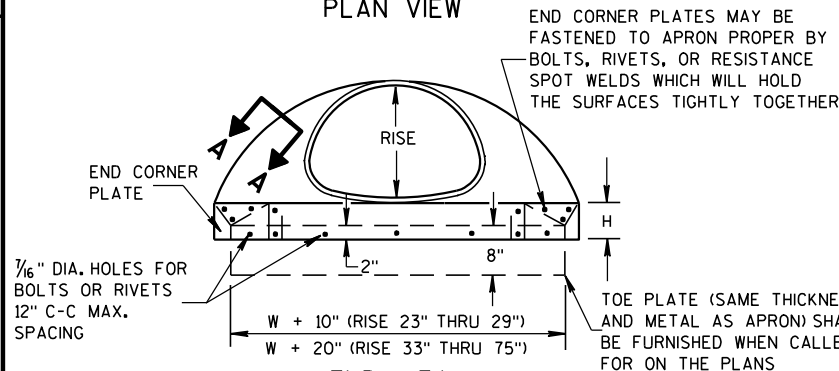
CONCRETE ENDWALLS



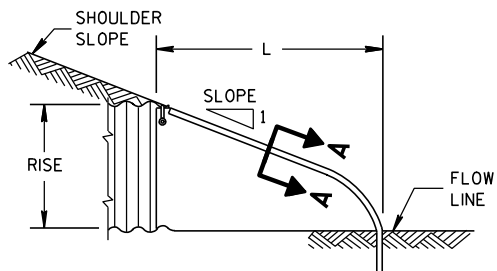
PLAN VIEW



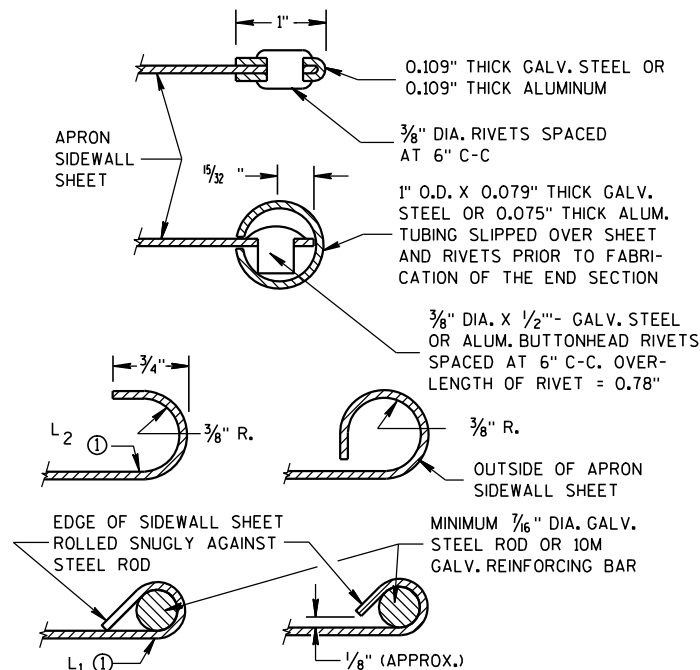
PLAN VIEW



END VIEW



SIDE ELEVATION
METAL ENDWALLS



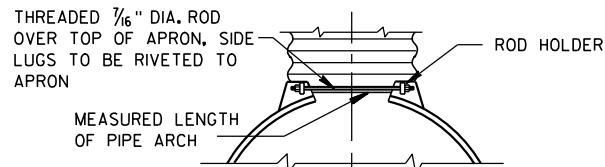
SECTION A-A

2- 2 ² / ₃ " X 1 ¹ / ₂ " CORRUGATIONS													
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A	B	H	L	L ₁	L ₂	W		
					(±1")	(MAX.)	(±1")	(±1 ¹ / ₂ ")	①	①	(±2")		
15	17	13	.064	.060	7	9	6	19	14	16	30	2 ¹ / ₂ to 1	1 Pc.
18	21	15	.064	.060	7	10	6	23	14	19 ³ / ₈	36	2 ¹ / ₂ to 1	1 Pc.
21	24	18	.064	.060	8	12	6	28	18	21 ³ / ₄	42	2 ¹ / ₂ to 1	1 Pc.
24	28	20	.064	.060	9	14	6	32	18	27 ¹ / ₂	48	2 ¹ / ₂ to 1	1 Pc.
30	35	24	.079	.075	10	16	6	39	18	37 ⁵ / ₈	60	2 ¹ / ₂ to 1	1 Pc.
36	42	29	.079	.075	12	18	8	46	24	45 ³ / ₈	75	2 ¹ / ₂ to 1	1 Pc.
42	49	33	.109	.105	13	21	9	53	24	54 ³ / ₄	85	2 ¹ / ₂ to 1	2 Pc.
48	57	38	.109	.105	18	26	12	63	24	68	90	2 ¹ / ₂ to 1	3 Pc.
54	64	43	.109	.105	18	30	12	70	24	72 ³ / ₄	102	2 ¹ / ₄ to 1	3 Pc.
60	71	47	.109*	.105*	18	33	12	77	30	82 ¹ / ₄	114	2 ¹ / ₄ to 1	3 Pc.
66	77	52	.109*	.105*	18	36	12	77	—	—	126	2 to 1	3 Pc.
72	83	57	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.

3" X 1" CORRUGATIONS													
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A	B	H	L	L ₁	L ₂	W		
					(±1")	(MAX.)	(±1")	(±1 1/2")	①	①	(±2")		
48	53	41	.109	.105	18	26	12	63	24	72 3/4	90	2 1/2 to 1	2 Pc.
54	60	46	.109	.105	18	30	12	70	30	82 1/4	102	2 to 1	2 Pc.
60	66	51	.109*	.105*	18	33	12	77	—	—	114	1 1/2 to 1	3 Pc.
66	73	55	.109*	.105*	18	36	12	77	—	—	126	1 1/2 to 1	3 Pc.
72	81	59	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.
78	87	63	.109*	.105*	22	38	12	77	—	—	148	1 1/2 to 1	3 Pc.
84	95	67	.109*	.105*	22	34	12	77	—	—	162	1 1/2 to 1	3 Pc.
90	103	71	.109*	.105*	22	38	12	77	—	—	174	1 1/2 to 1	3 Pc.
96	112	75	.109*	.105*	24	40	12	77	—	—	174	1 1/2 to 1	3 Pc.

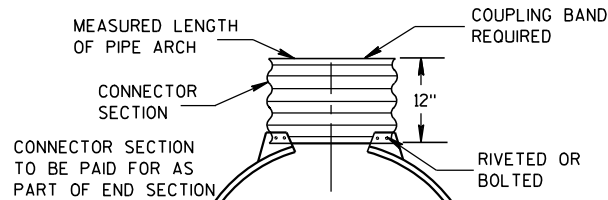
NOTE: ALL SPLICES TO BE LAP RIVETED OR BOLTED.

* EXCEPT CENTER PANEL
SEE GENERAL NOTES



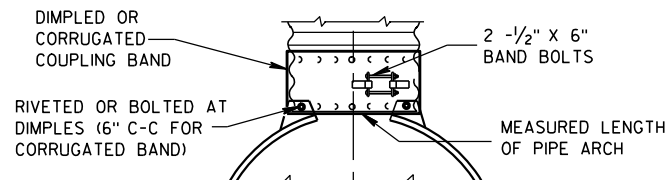
TYPE 2

FOR 17" X 13" THRU 112" X 75" PIPE ARCH



TYPE 3

FOR 64" X 43" THRU 112" X 75" PIPE ARCH



TYPE 5

ALTERNATE FOR:
ALL SIZES CORRUGATED PIPE ARCHES

NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,
AND CORRUGATED BAND FITS INSIDE ENDWALL.

CONNECTION DETAILS

REINFORCED CONCRETE PIPE ARCH											
EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE		
	** SPAN	** RISE	T	A	B	C	D	E			
24	29	18	3	8 1/2	39	33	72	48	3 to 1		
30	36	22	3 1/2	9 1/2	50	46	96	60	3 to 1		
36	44	27	4	11 1/8	60	36	96	72	3 to 1		
42	51	31	4 1/2	15 5/16	60	36	96	78	3 to 1		
48	58	36	5	21	60	36	96	84	3 to 1		
54	65	40	5 1/2	25 1/2	60	36	96	90	3 to 1		
60	73	45	6	31	60	36	96	96	3 to 1		
72	88	54	7	31	60	39	99	120	2 to 1		
84	102	62	8	28 1/2	83	19	102	144	2 to 1		

REINFORCED CONCRETE ELLIPTICAL PIPE											
EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE		
	** SPAN	** RISE	T	A	B	C	D	E			
24	30	19	3 1/4	8 1/2	39	33	72	48	3 to 1		
30	38	24	3 3/4	9 1/2	54	18	72	60	3 to 1		
36	45	29	4 1/2	11 1/8	60	24	84	72	2 1/2 to 1		
42	53	34	5	15 1/4	60	36	96	78	2 1/2 to 1		
48	60	38	5 1/2	21	60	36	96	84	2 1/2 to 1		
54	68	43	6	25 1/2	60	36	96	90	2 1/2 to 1		
60	76	48	6 1/2	30	60	36	96	96	2 1/2 to 1		

**NOMINAL SIZE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE APRON ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM APRON ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE ARCH PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 77" X 52" THROUGH 112" X 75" APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE ARCH SIZES UP TO 73" X 55" A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
PIPE ARCH AND
ELLIPTICAL PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

11/30/94

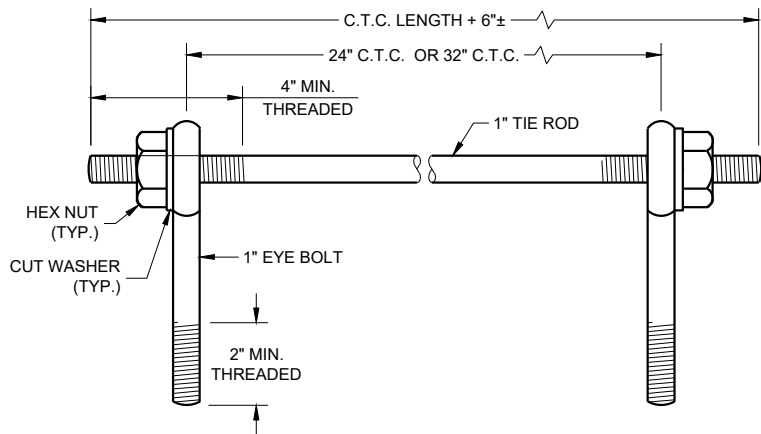
DATE

FHWA

/S/ Rory L. Rhinehart

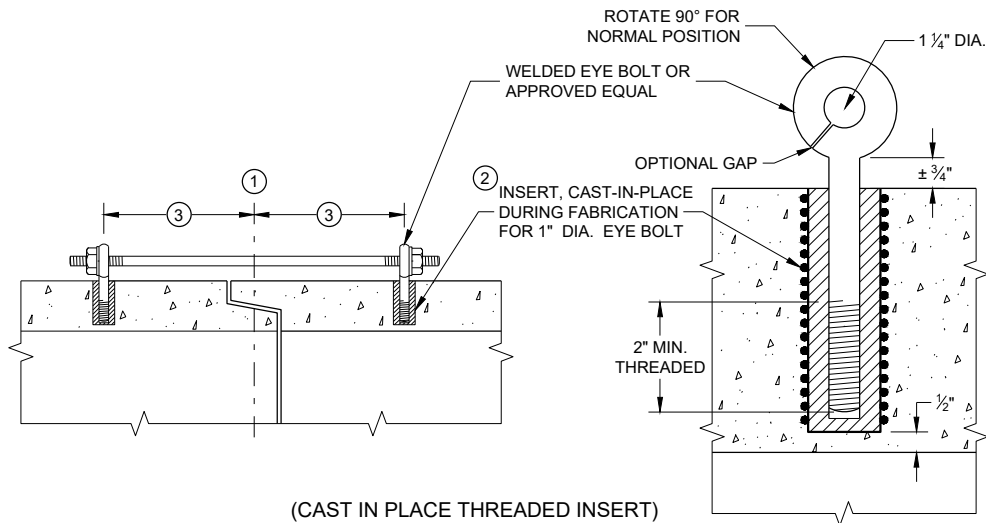
CHIEF ROADWAY DEVELOPER

190 SINEER



EYE BOLTS AND TIE ROD

EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 1)



(CAST IN PLACE THREADED INSERT)

LONGITUDINAL SECTIONS

GENERAL NOTES

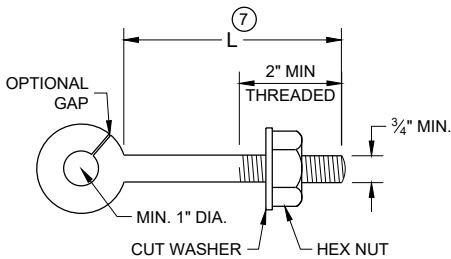
DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT AND STORM SEWER PIPE SHALL BE TIED TOGETHER IN THE MANNER ILLUSTRATED BY THIS DETAIL AT LOCATIONS DESIGNATED IN THE STANDARD SPECIFICATIONS AND THE PLAN. THE CONTRACTOR MAY USE EITHER ALTERNATE 1, 2 OR 3 FOR DRAINAGE STRUCTURES. ONLY ALTERNATE 1 AND 3 MAY BE USED FOR CATTLE PASSES, UNLESS OTHERWISE STATED IN THE CONTRACT. THE MATERIALS, FABRICATION AND WORK NECESSARY TO TIE THE PIPE BY THIS DETAIL WILL BE CONSIDERED INCIDENTAL TO THE PIPE AND APRON ENDWALLS IF REQUIRED.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR JOINT TIES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

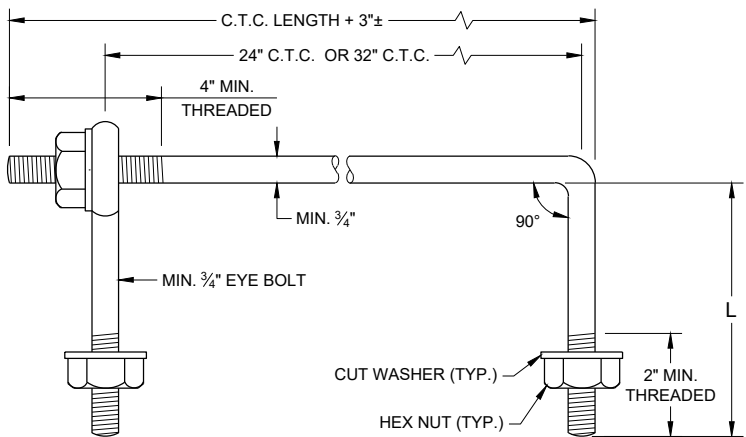
JOINT TIES TO BE HOT-DIP GALVANIZED PER ASTM A 153.

- 1 CENTER LINE OF TONGUE AND GROOVE OR BELL AND SPIGOT JOINTS.
- 2 THE INSIDE OF THE THREADED INSERTS SHALL BE CLEAN TO ALLOW THE INSERTION OF THREADED EYE BOLTS.
- 3 HOLES SHALL BE CAST-IN-PLACE OR DRILLED PER THE APPLICABLE DETAIL, AND EQUAL DISTANCE FROM THE CENTERLINE OF THE JOINT.
- 4 BOLT PROJECTION INSIDE OF PIPE SHALL NOT EXCEED 2 INCHES.
- 5 OPENING TO BE ROD DIAMETER PLUS 1 INCH.
- 6 LENGTH ADEQUATE TO EXTEND TO WITHIN 1/2 INCH OF THE INNER SURFACE OF THE PIPE.
- 7 EYE BOLT LENGTH DETERMINED BY WALL THICKNESS, BELL THICKNESS AND BOLT PROJECTION INSIDE PIPE.

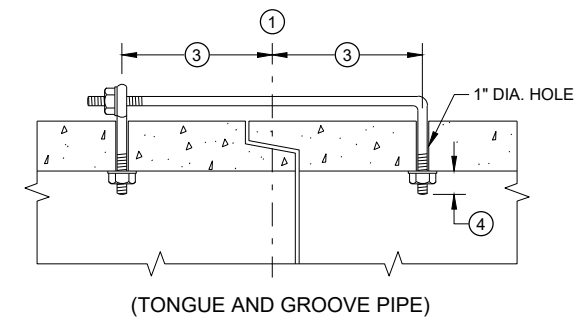


EYE BOLT 7

NOTE: TWO EYE BOLTS MAY BE USED WITH A 30" OR 38" LONG THREADED ROD IN LIEU OF THE 90° BENT TIE ROD.



EYE BOLT AND TIE ROD

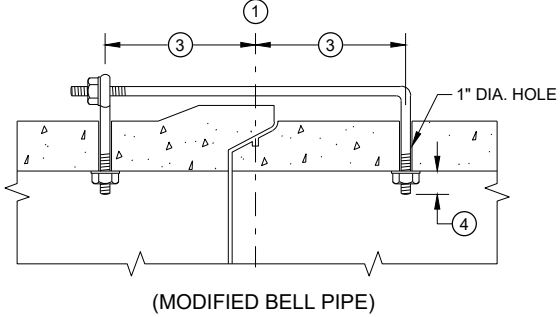


(TONGUE AND GROOVE PIPE)

LONGITUDINAL SECTION

(JOINT TIES FOR 18" TO 66" DIA. CONCRETE PIPE)

EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 2)

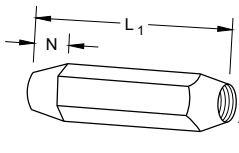


(MODIFIED BELL PIPE)

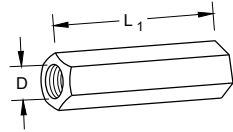
ADJUSTABLE TIE ROD TABLE

PIPE DIAMETER	TIE ROD DIAMETER	D	L ₁	N
12 - 60	5/8	5/8	5	1/2
66 - 84	3/4	3/4	5	1/2
90 - 144	1	1	7	1 1/16

DIMENSIONS SHOWN ARE IN INCHES

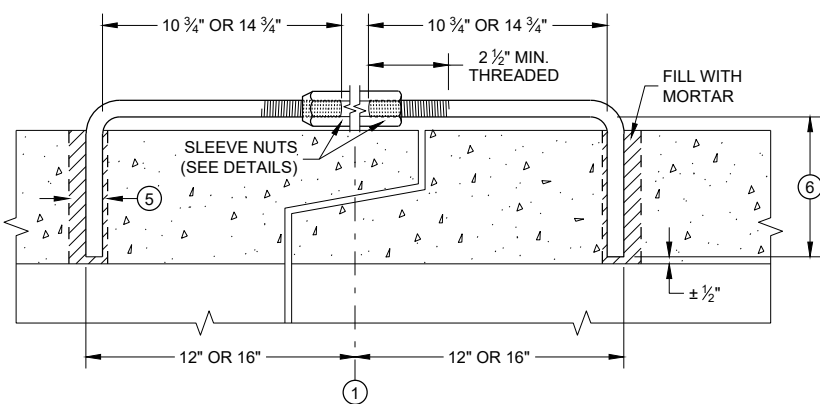


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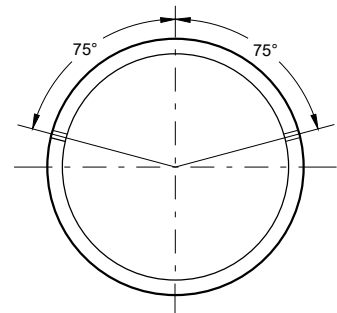
PLAIN

RIGHT AND LEFT THREADS
SLEEVE NUTS



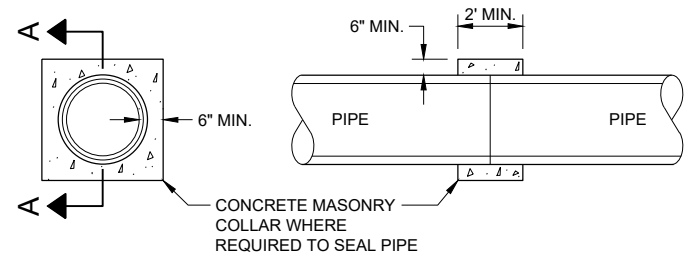
LONGITUDINAL SECTION

ADJUSTABLE TIE ROD (ALTERNATE NO. 3)



PLACEMENT OF (2) CAST-IN-PLACE INSERTS OR HOLES DURING FABRICATION FOR PIPE SECTIONS REQUIRING TIE RODS

TRANSVERSE SECTION



SECTION A - A

CONCRETE COLLAR DETAIL

JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2021 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER 191
FHWA

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

FILL SLOPES FLATTER THAN 2 ½:1 SHALL BE WARPED TO MEET THE TOP OF THE WINGWALLS.

ALL STEEL REINFORCEMENT AND WELDED STEEL WIRE FABRIC SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE NOTED.

1 MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS SPACED 12" C-C IN BOTH DIRECTIONS.

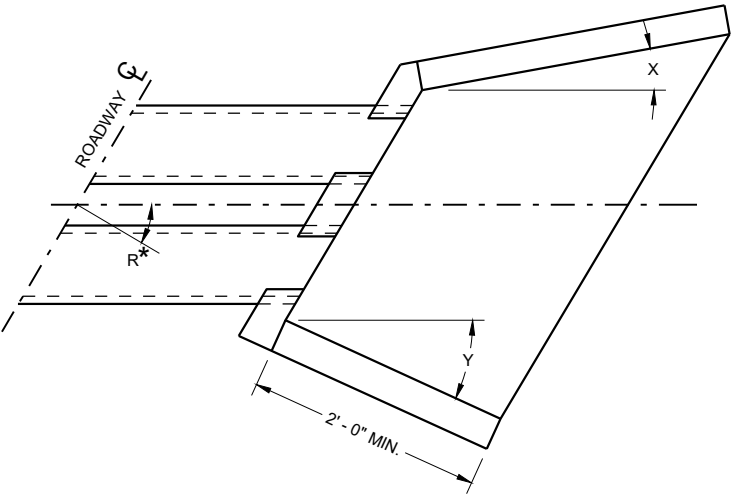
2 THE SPACE BETWEEN PIPES SHALL BE AS FOLLOWS:

DIAMETER OR SPAN	SPACE
UP TO AND INCLUDING 48"	2' - 0"
OVER 48" TO 72"	½ DIA. OR SPAN
OVER 72"	3' - 0"

- 3 LIMITS OF TRENCH BACKFILL
- 4 LIMITS OF FOUNDATION BACKFILL
- 5 FOUNDATION AND TRENCH BACKFILL ARE MATERIALS INCLUDED IN PAYMENT FOR CULVERT PIPE, PIPE ARCH, CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPSE OR CONCRETE MASONRY ENDWALLS.
- 6 DO NOT PLACE FOUNDATION BACK FILL OR ANY OTHER GRANULAR BACKFILL AROUND OR BELOW CUT OFF WALL. POUR CUT OFF WALL AGAINST NATIVE SOIL
- 7 MINIMUM HEIGHT SHALL BE THE GREATER OF 1'- 0" OR ¼ HEIGHT OF CULVERT PIPE.

TRENCH BACKFILL

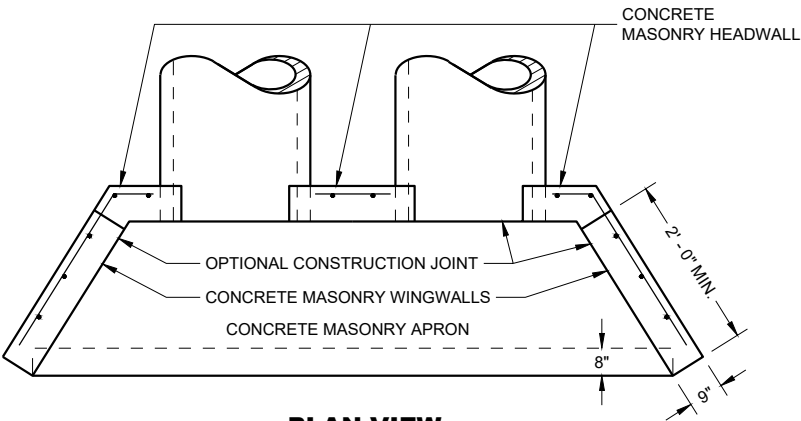
FOUNDATION BACKFILL



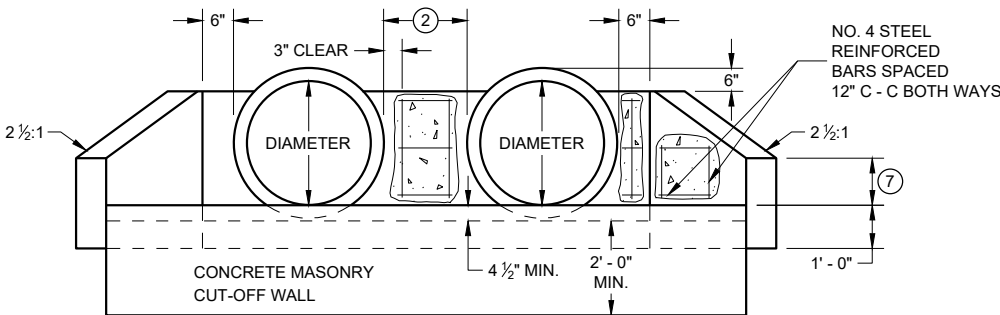
INLET			OUTLET		
R*	X	Y	R*	X	Y
0 - 7°	30°	30°	0 - 15°	15°	15°
8 - 22°	25°	30°	16 - 45°	10°	15°
23 - 37°	20°	30°	46 - 75°	5°	15°
38 - 52°	15°	30°	OVER 75°	0°	15°
53 - 67°	10°	30°			
68 - 82°	5°	30°			
OVER 82°	0°	30°			

R* = NUMBER OF DEGREES RIGHT OR LEFT HAND FORWARD

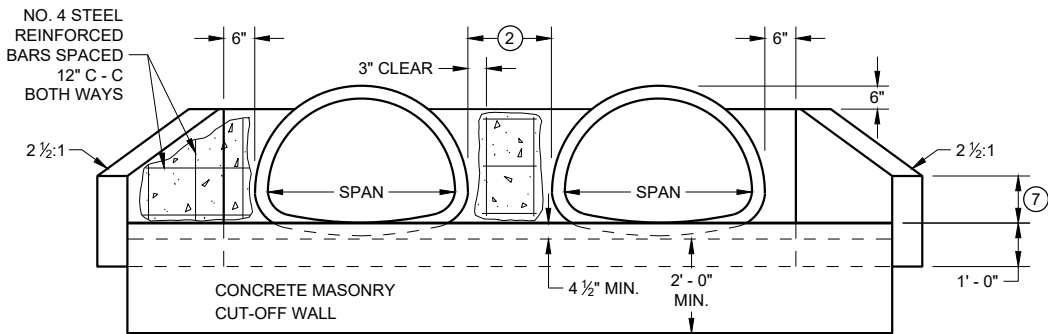
WINGWALL ANGLE DETAILS



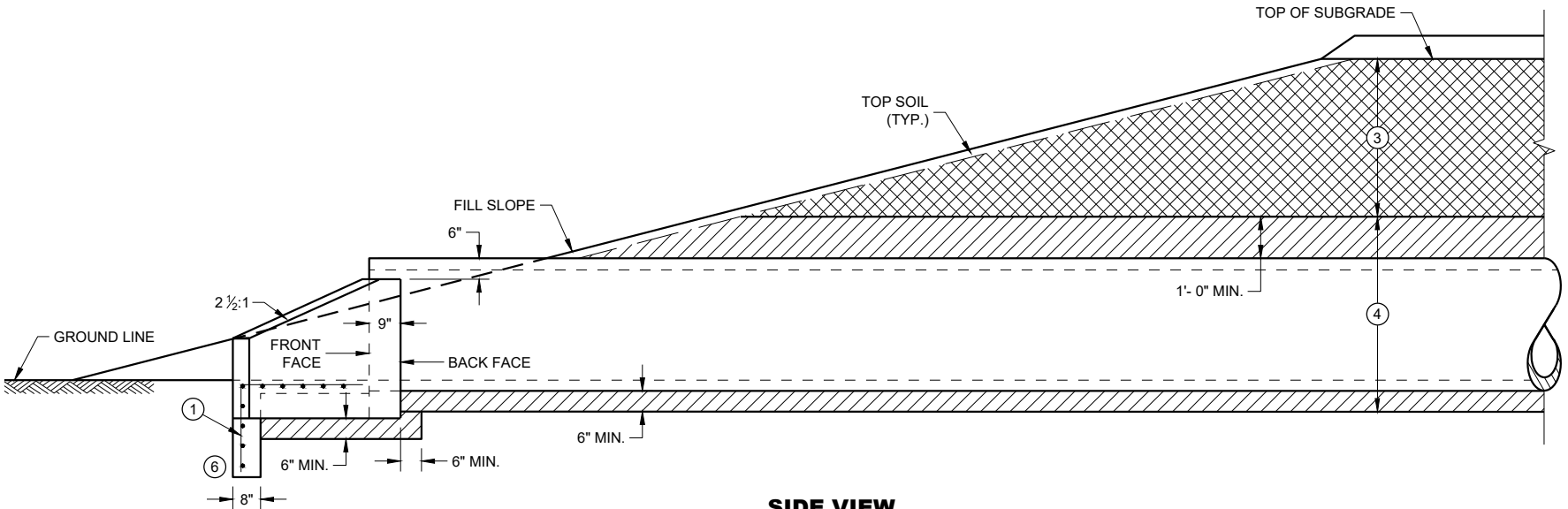
PLAN VIEW



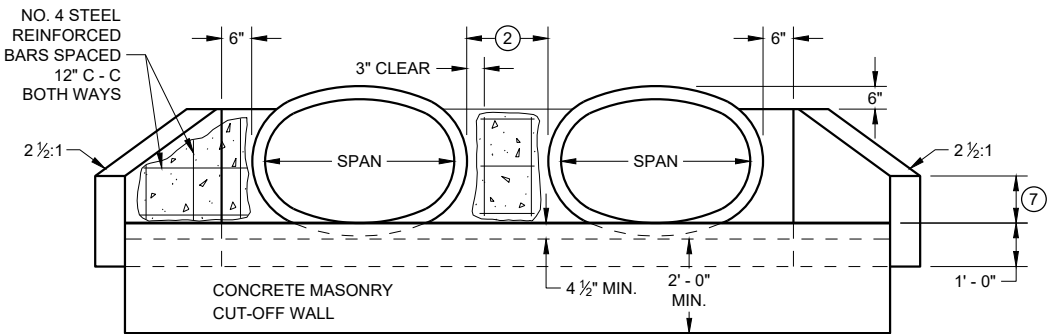
END VIEW
CIRCULAR PIPE



END VIEW
PIPE ARCH



SIDE VIEW
CIRCULAR PIPE, PIPE ARCH OR HORIZONTAL ELLIPSE



END VIEW
HORIZONTAL ELLIPSE

CONCRETE MASONRY
ENDWALLS FOR CULVERT
PIPE AND PIPE ARCH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

May 2022

DATE

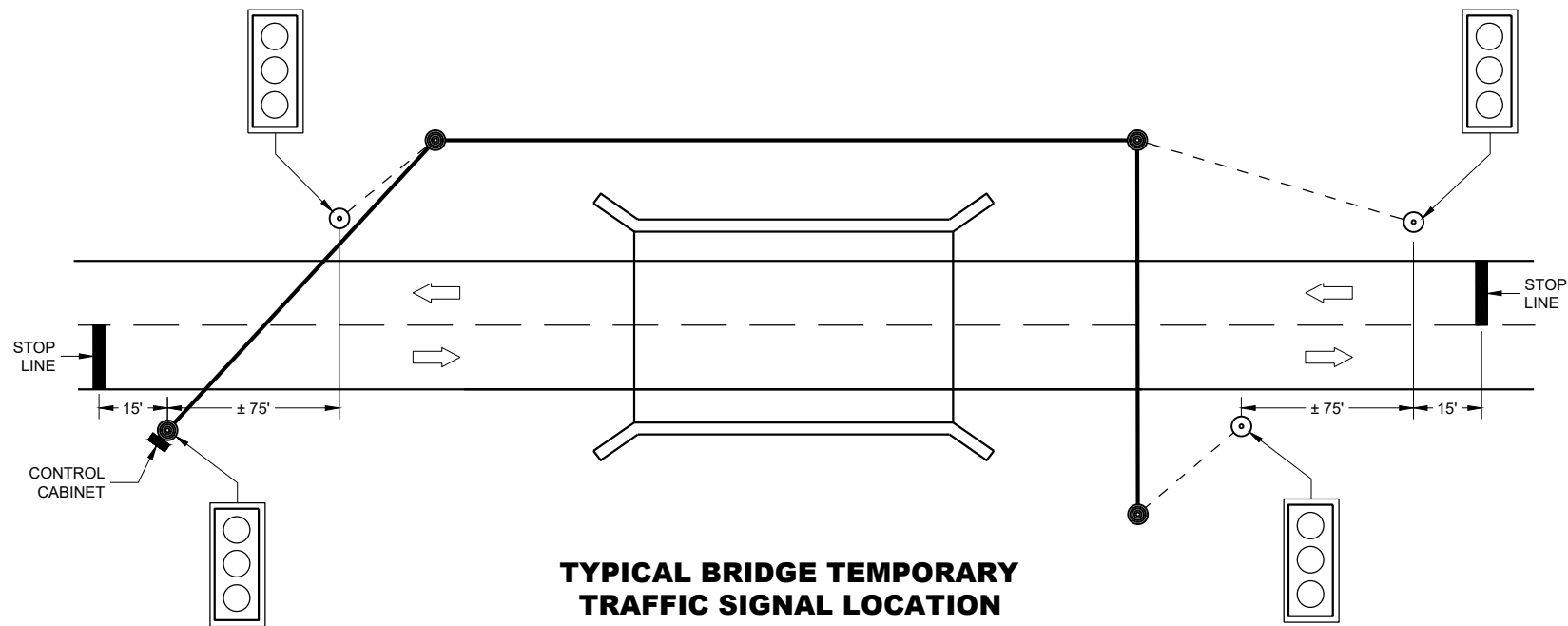
FHWA

/S/ Rodney Taylor

ROADWAY STANDARDS DEVELOPER

ENGINEER

192



TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

LEGEND

- WOOD POLE (NON-BREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- DIRECTION OF TRAFFIC
- LED TRAFFIC SIGNAL WITH BACKPLATE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAY BE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

WOOD POLES (NON-BREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAM GUARD, ETC.).

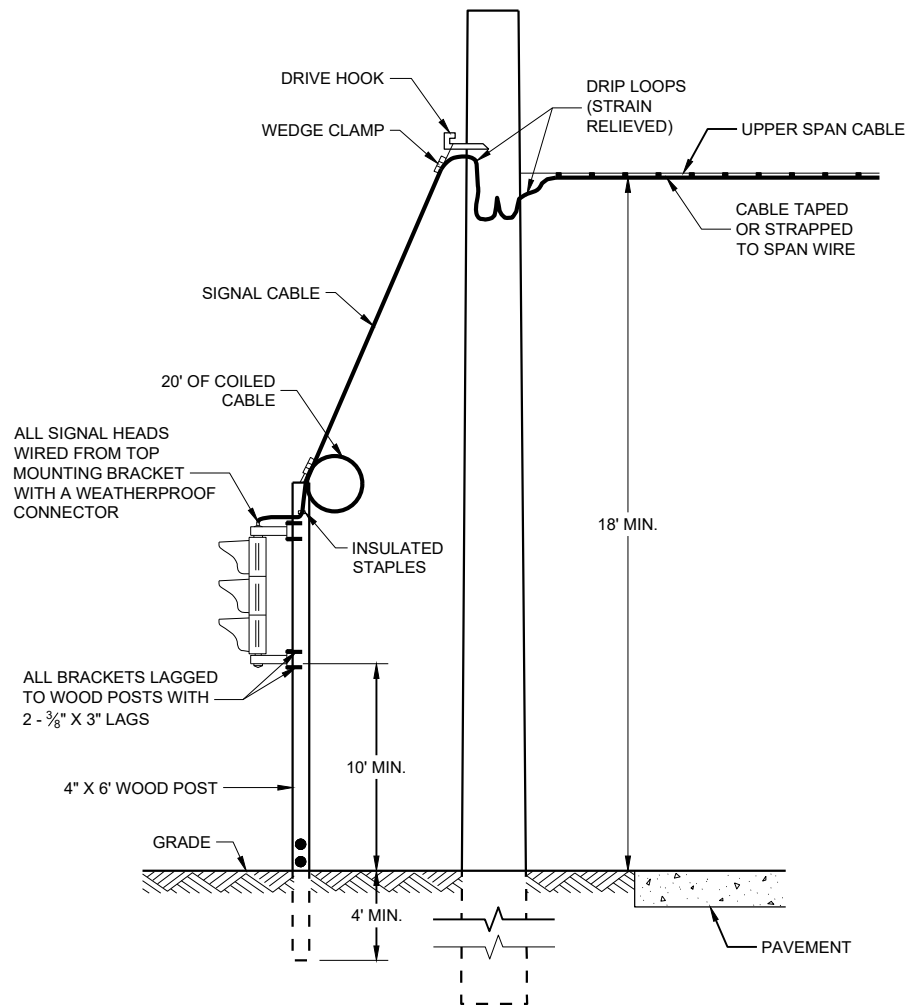
WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

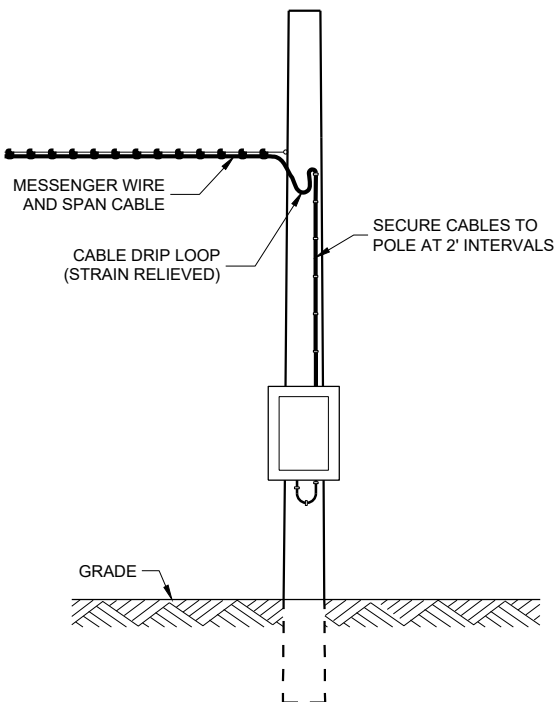
TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

EACH TRAFFIC SIGNAL SHALL HAVE A BACKPLATE.

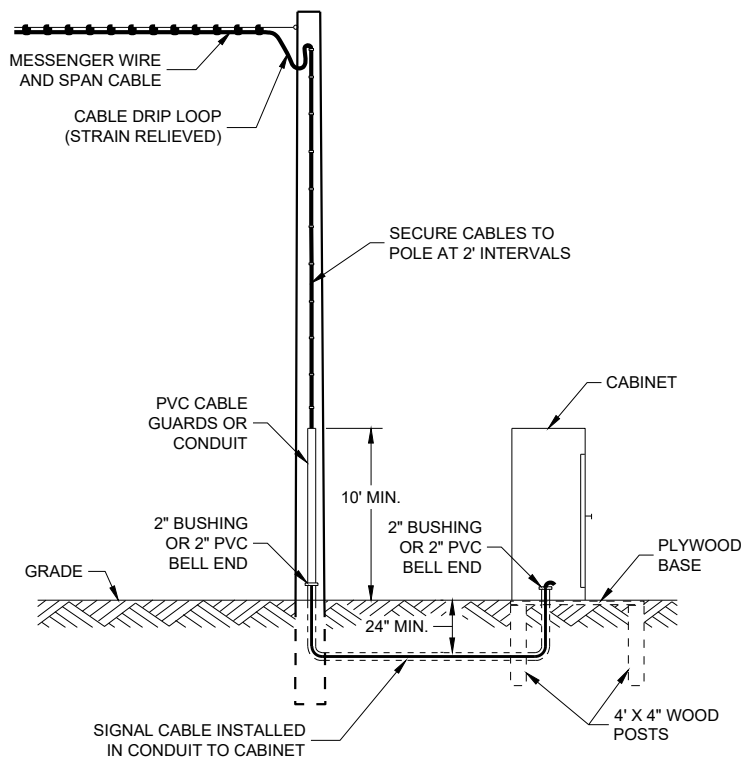
SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL DROP TO TRAFFIC SIGNAL FACE



POLE MOUNT CABINET INSTALLATION



GROUND MOUNT CABINET INSTALLATION

MINIMUM POLE LENGTHS	CLASS	POLE BURIAL DEPTHS
25'	V	5'
30'	V	6'
35'	IV	7'
40'	IV	8'
45'	IV	9'

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE*
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/CURBS	2 FT

* NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

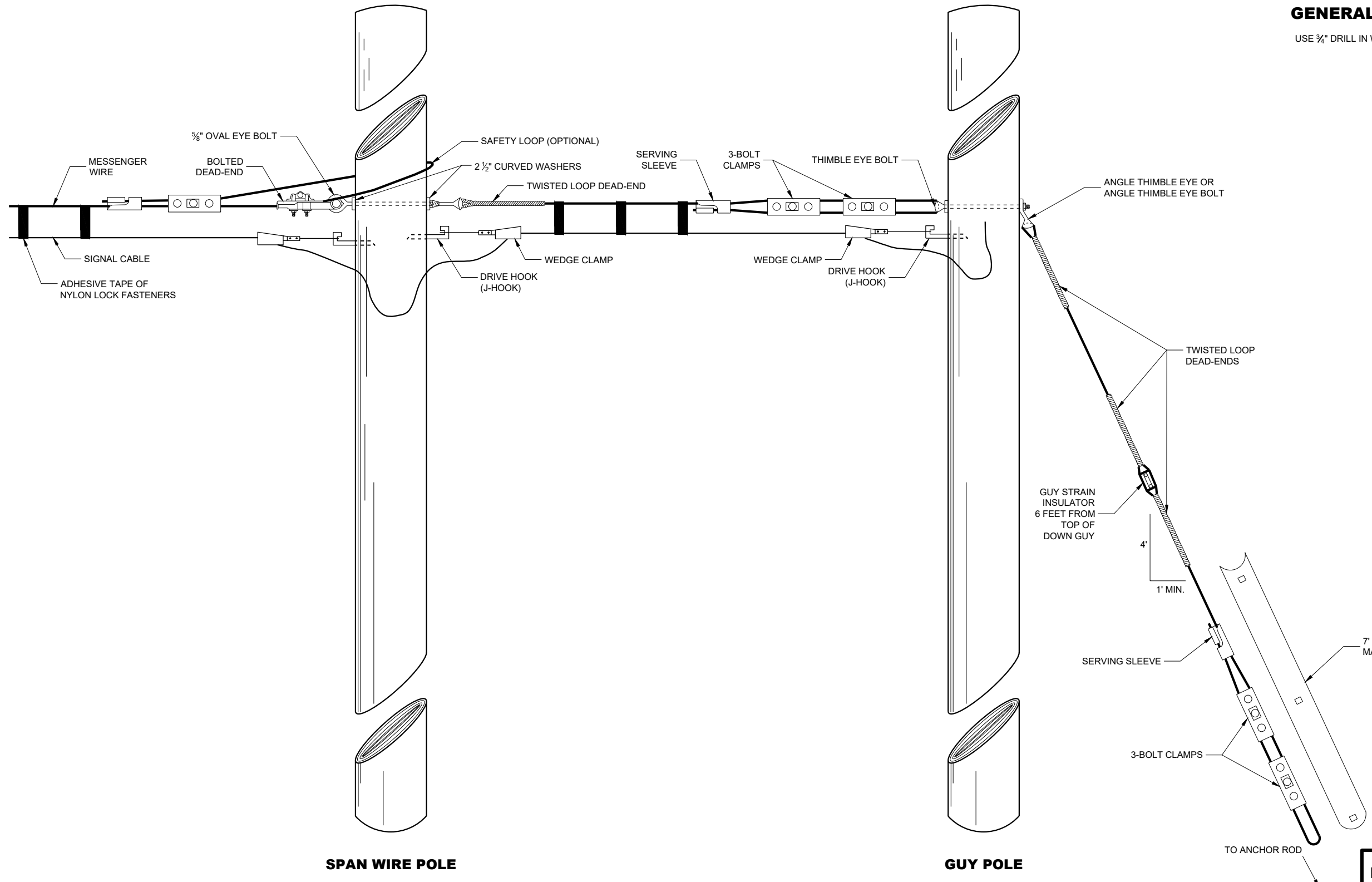
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018
DATE

/S/ Ahmet Demirbilek
ROADWAY STANDARDS DEVELOPMENT ENGINEER

193

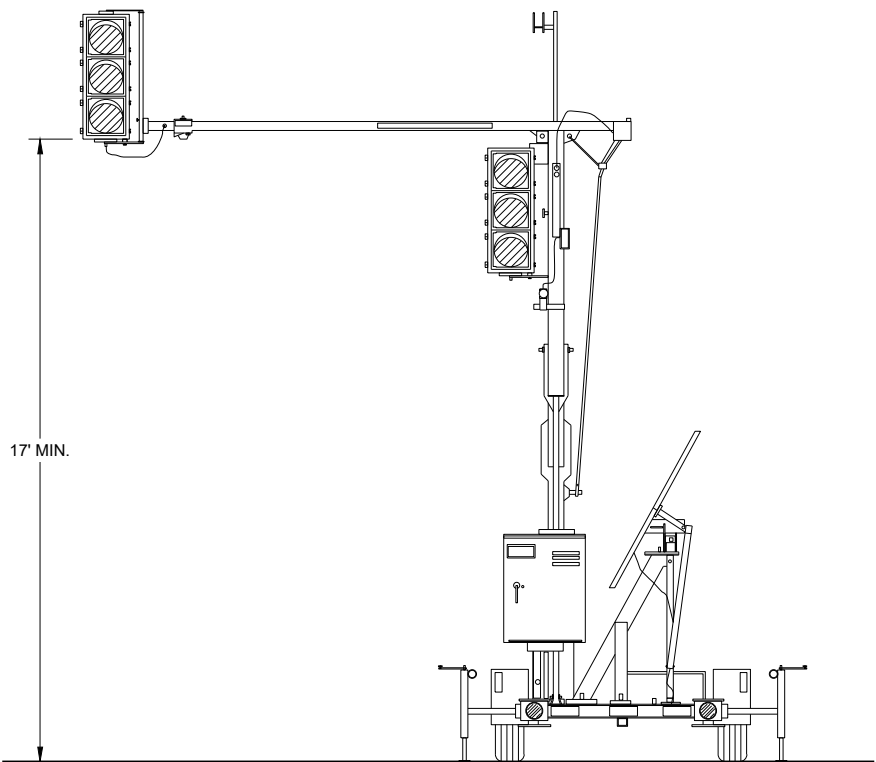
FHWA



GENERAL NOTES
USE 3/4" DRILL IN WOOD POLE TO PROVIDE FOR 5/8" BOLTS.

TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2015 DATE	/S/ Ahmet Demerbilek ROADWAY STANDARDS DEVELOPMENT ENGINEER 194
FHWA	

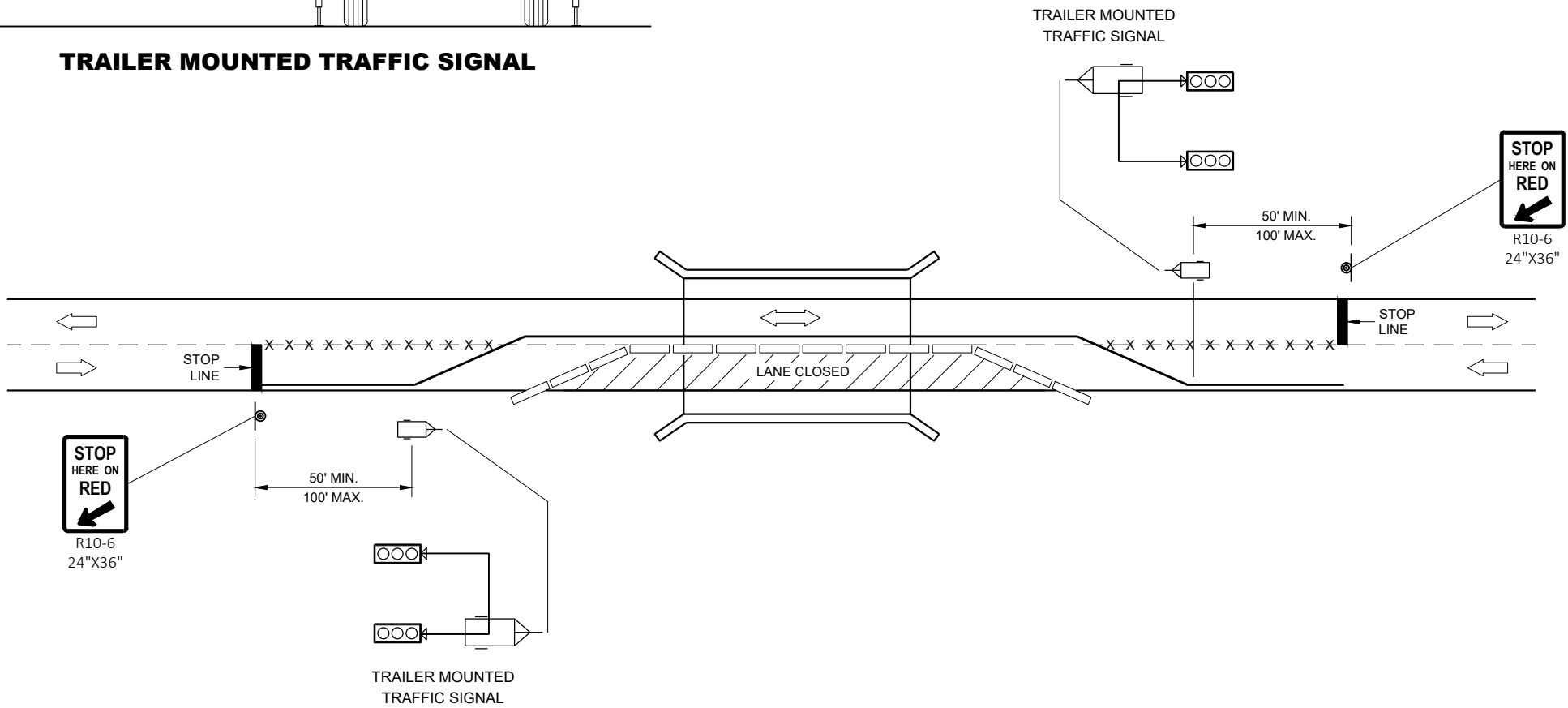


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES

DETAIL OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

LEGEND

- POST MOUNTED SIGN
- TEMPORARY PRECAST CONCRETE BARRIER
- TRAILER MOUNTED TRAFFIC SIGNAL
- REMOVE PAVEMENT MARKINGS
- DIRECTION OF TRAFFIC

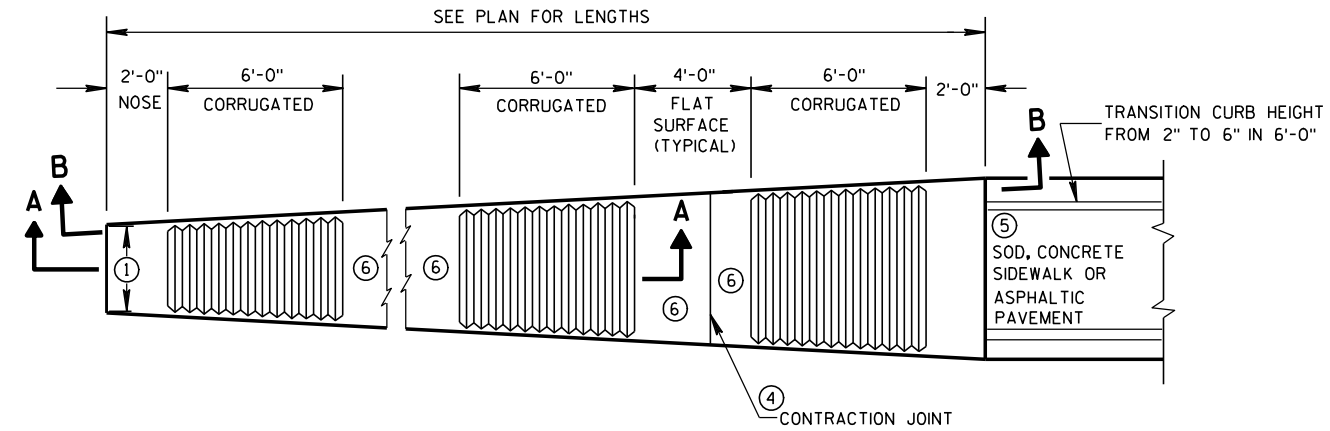
BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

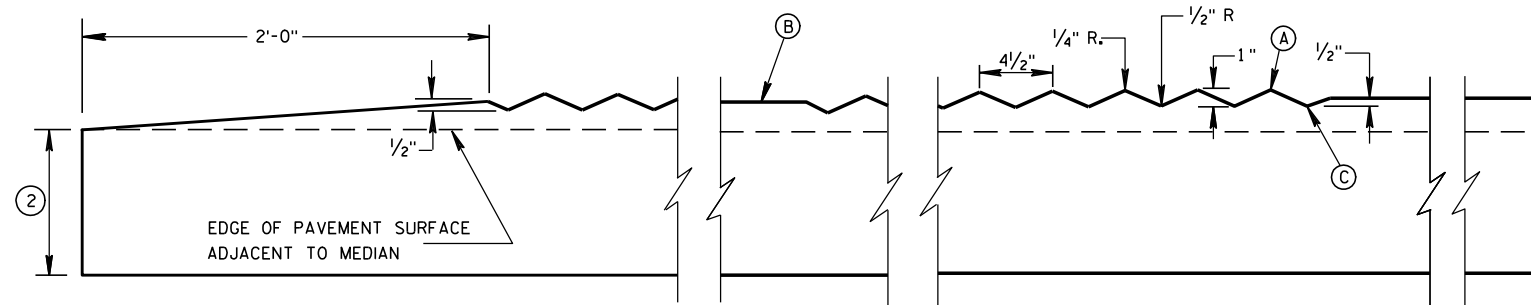
APPROVED
June 2015
DATE

/S/ Ahmet Demerbilek
ROADWAY STANDARDS DEVELOPMENT ENGINEER 195

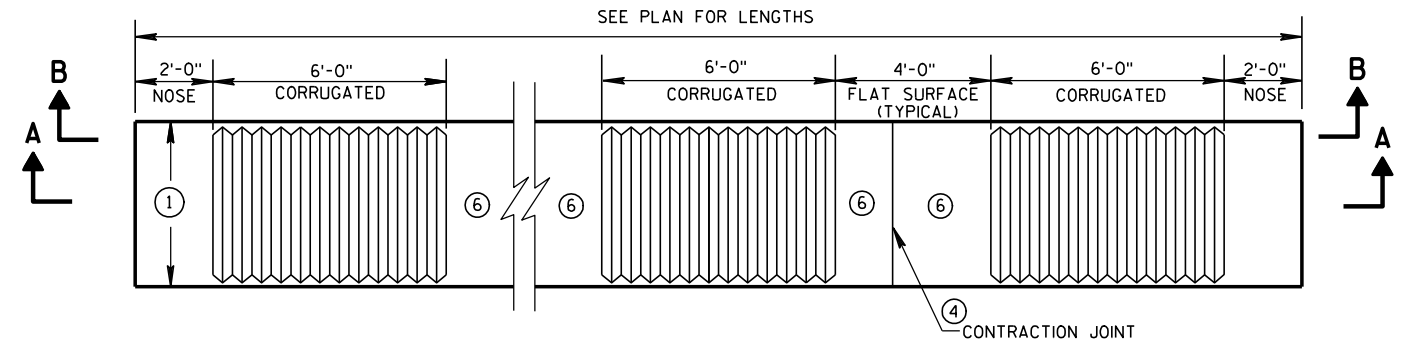
FHWA



PLAN VIEW
VARIABLE WIDTH CONCRETE CORRUGATED MEDIAN



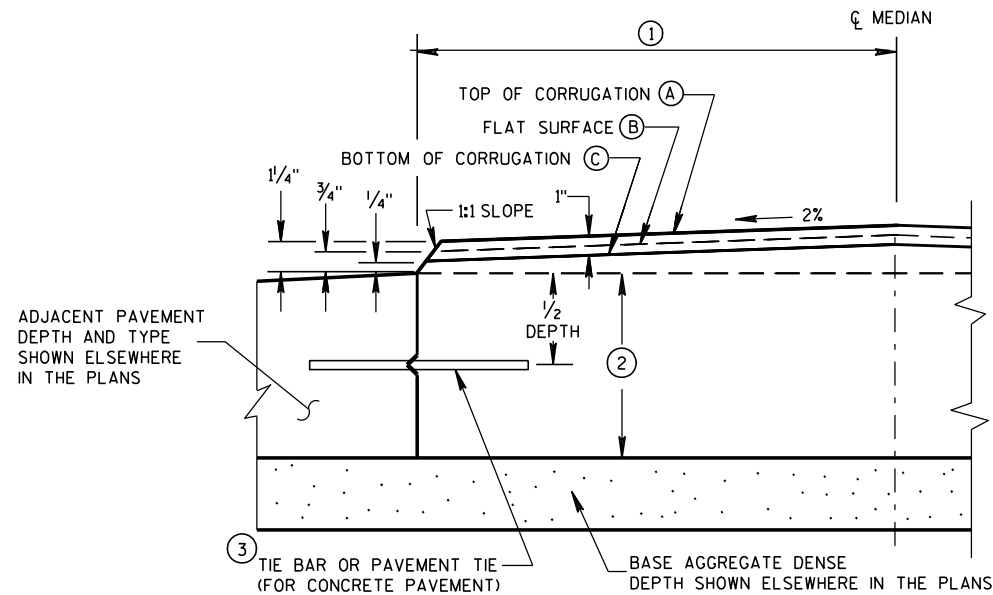
SECTION A-A
LONGITUDINAL SECTION



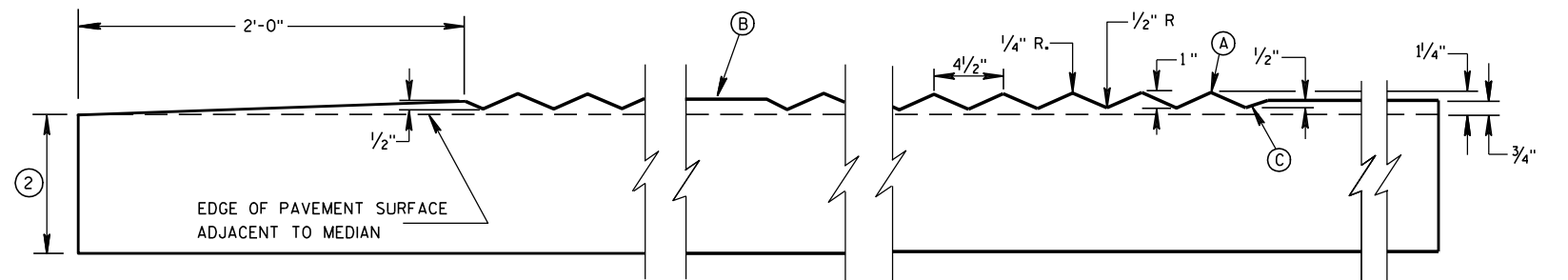
PLAN VIEW
UNIFORM WIDTH CONCRETE CORRUGATED MEDIAN

GENERAL NOTES

- ① SEE PLANS FOR CONSTANT OR VARIABLE WIDTH.
- ② THE DEPTH OF THE CONCRETE CORRUGATED MEDIAN SHALL BE 9-INCHES UNLESS SHOWN OTHERWISE IN THE PLAN. ADJACENT PAVEMENT STRUCTURE DETAILS ARE SHOWN IN THE PLAN. TYPICAL OPTIONS ARE:
(1) NEW OR EXISTING CONCRETE PAVEMENT.
(2) ASPHALTIC CONCRETE OVER NEW OR EXISTING CONCRETE BASE COURSE, OR PAVEMENT.
(3) ASPHALTIC PAVEMENT OVER BASE AGGREGATE DENSE.
- ③ TIE BARS OR PAVEMENT TIES REQUIRED IN NEW CONCRETE PAVEMENT OR CONCRETE BASE COURSE. TIE BARS SHALL BE NO. 4 X 2'-0" SPACED AT 2'-0" C-C. INSTALL TIE BARS TO MAINTAIN A MINIMUM OF 3-INCHES OF COVER BETWEEN THE TIE BAR AND THE CONCRETE SURFACE (BOTTOM AND TOP). PAVEMENT TIES REQUIRED IN EXISTING CONCRETE PAVEMENT OR CONCRETE BASE COURSE, PAVEMENT TIES SHALL BE NO. 6 X 1'-0" SPACED AT 3'-0" C-C INSTALLED ON A HORIZONTAL SKEW OF 6:1. THE DIRECTION OF SKEW SHALL ALTERNATE AFTER EVERY ONE OR TWO BARS.
- ④ CONCRETE CORRUGATED MEDIAN CONTRACTION JOINTS SHALL BE CONSTRUCTED TO MATCH THE JOINTS IN ADJACENT CONCRETE PAVEMENT. WHERE ADJACENT PAVEMENT IS ASPHALT WITH BASE AGGREGATE DENSE, TRANSVERSE CONTRACTION JOINTS SHALL BE PROVIDED AT 20 FOOT INTERVALS.
- ⑤ SURFACE TYPE AND DETAILS ARE DEFINED ELSEWHERE IN THE PLAN.
- ⑥ YELLOW MARKING ON FLAT SURFACE WHEN MEDIAN SEPARATES OPPOSING TRAFFIC.



HALF CROSS SECTION
② CONCRETE CORRUGATED MEDIAN AND ADJACENT PAVEMENT

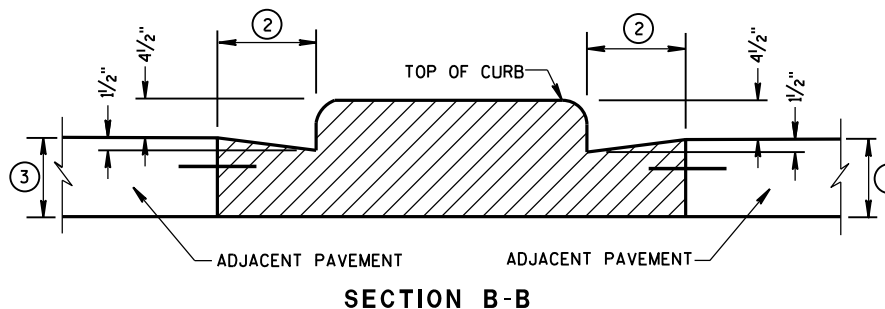
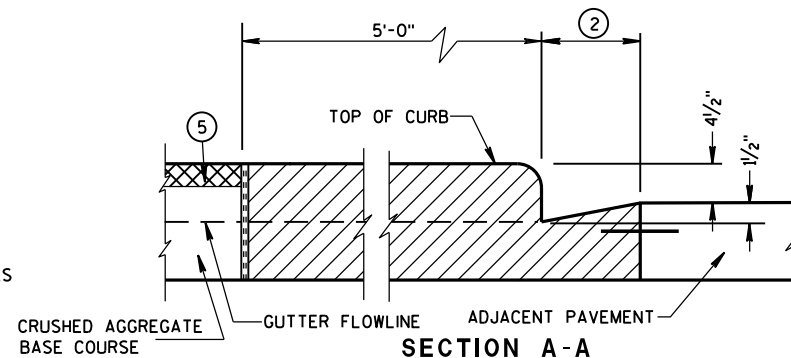
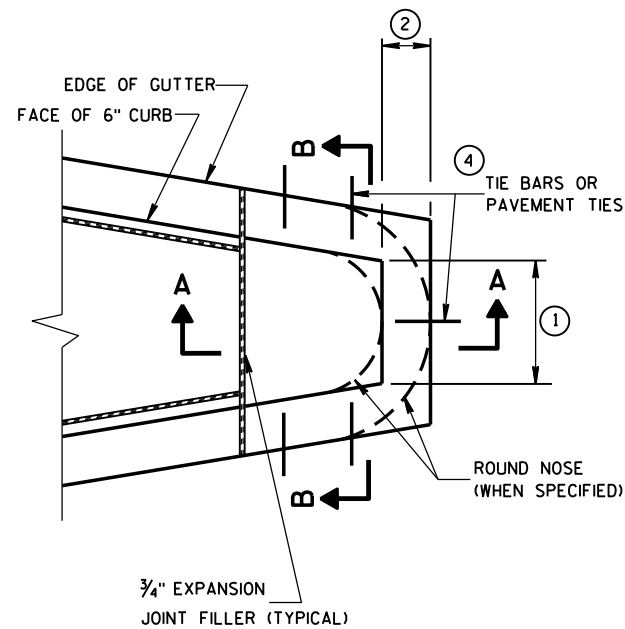
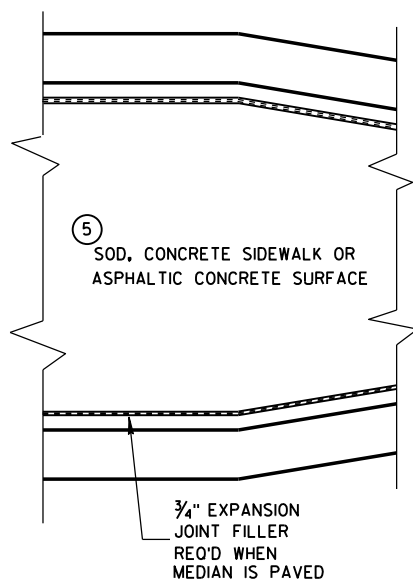


SECTION B-B
LONGITUDINAL SECTION

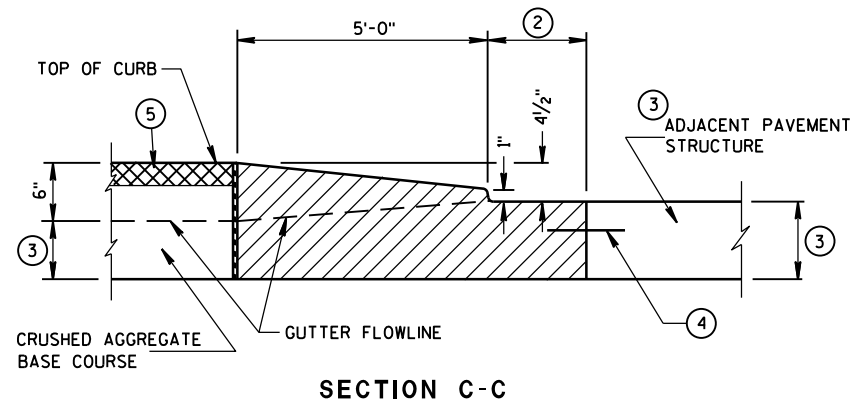
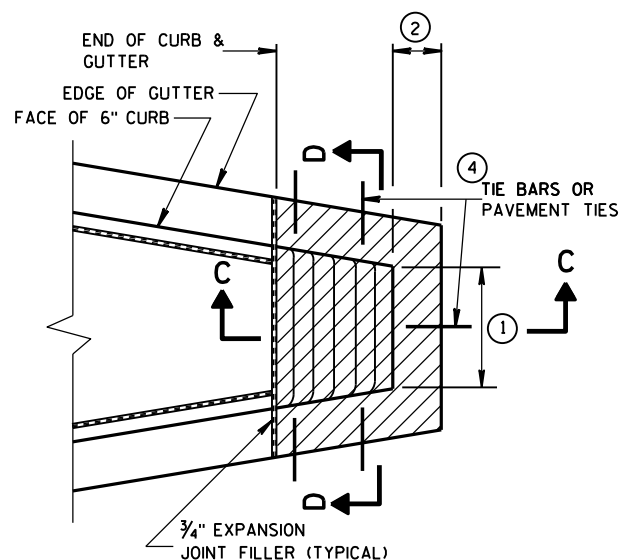
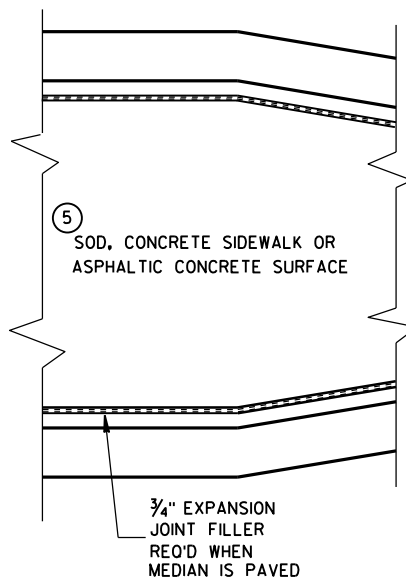
CONCRETE CORRUGATED MEDIAN

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

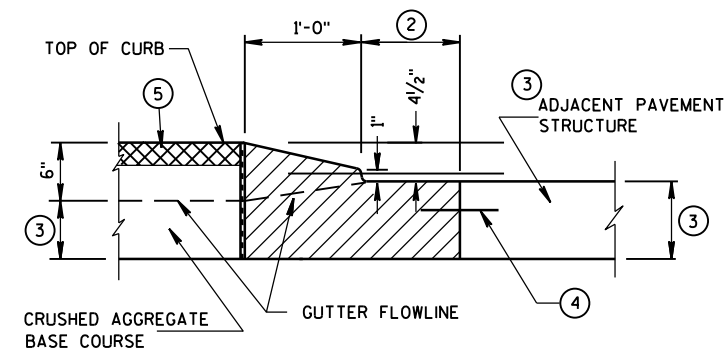
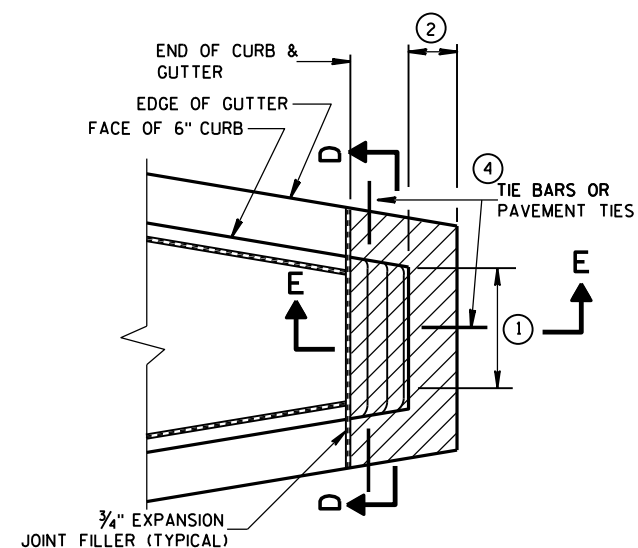
APPROVED
12/17/07 /S/ Jerry H. Zapp
DATE ROADWAY STANDARDS 196
FHWA ENGINEER



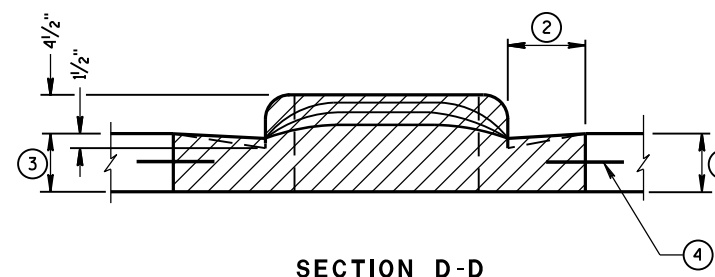
CONCRETE MEDIAN BLUNT NOSE DETAIL



CONCRETE MEDIAN SLOPED NOSE TYPE 1



CONCRETE MEDIAN SLOPED NOSE TYPE 2



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① SEE PLAN FOR MEDIAN NOSE WIDTH AND RADIUS (FOR ROUND NOSE ALTERNATE).
- ② WIDTH OF GUTTER TO MATCH EXISTING ADJACENT GUTTER OR AS SPECIFIED ELSEWHERE IN THE PLAN.
- ③ DEPTH EQUAL TO ADJACENT PAVEMENT. ADJACENT PAVEMENT STRUCTURE DETAILS ARE SHOWN ON THE PLAN. TYPICAL OPTIONS ARE:
 - (1) NEW OR EXISTING CONCRETE PAVEMENT.
 - (2) ASPHALTIC CONCRETE PAVEMENT OVER NEW OR EXISTING CONCRETE BASE COURSE.
 - (3) ASPHALTIC CONCRETE PAVEMENT OVER CRUSHED AGGREGATE BASE COURSE.

- ④ TIE BARS OR PAVEMENT TIES REQUIRED IN NEW CONCRETE PAVEMENT OR CONCRETE BASE COURSE. TIE BARS SHALL BE NO. 4 X 2'-0" SPACED AT 2'-0" C-C.

PAVEMENT TIES REQUIRED IN EXISTING CONCRETE BASE COURSE. PAVEMENT TIES SHALL BE NO. 6 X 1'-0" SPACED AT 3'-0" C-C INSTALLED ON A HORIZONTAL SKEW OF 6:1. THE DIRECTION OF SKEW SHALL ALTERNATE AFTER EVERY ONE OR TWO BARS.

- ⑤ SURFACE TYPE AND DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

CONCRETE MEDIAN NOSE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

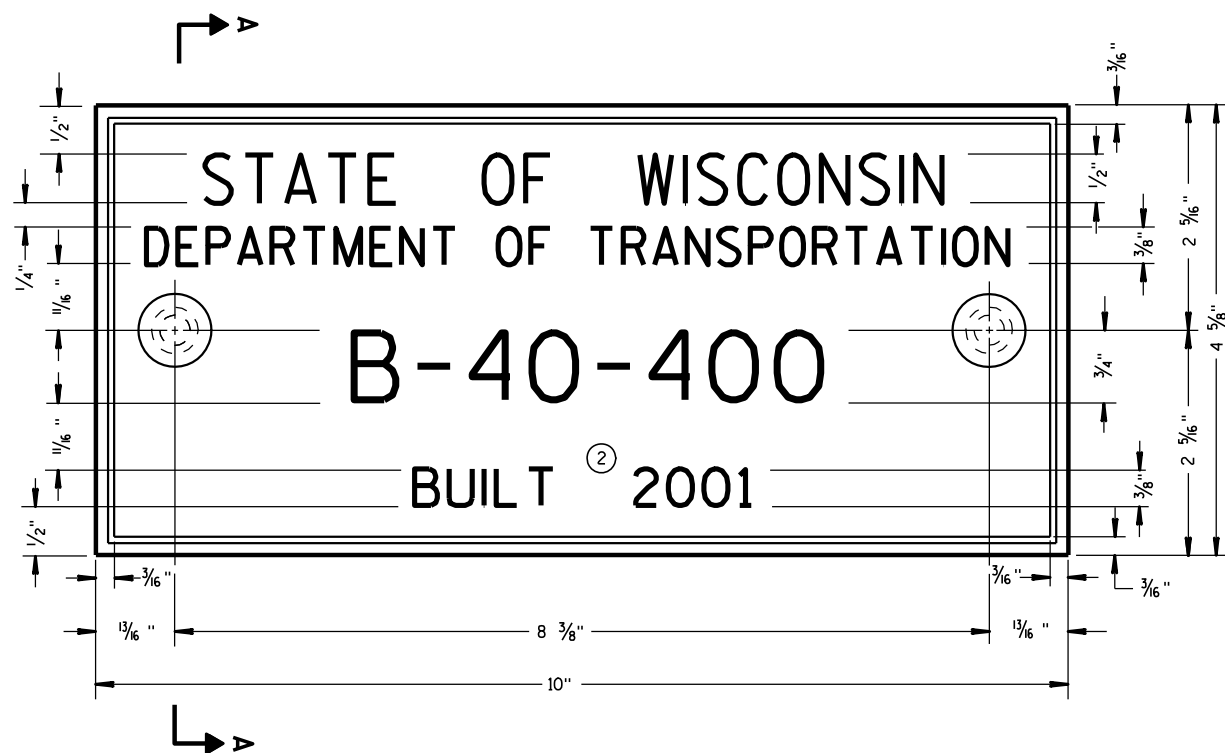
APPROVED

6/8/2006

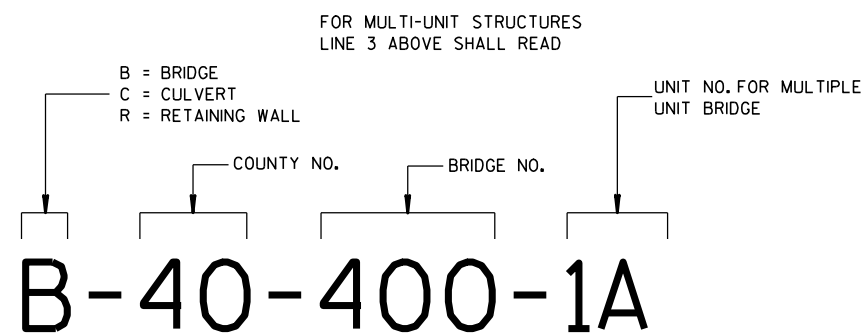
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS & 197
ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



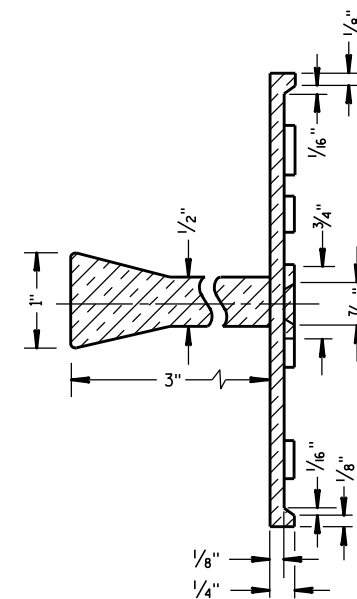
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

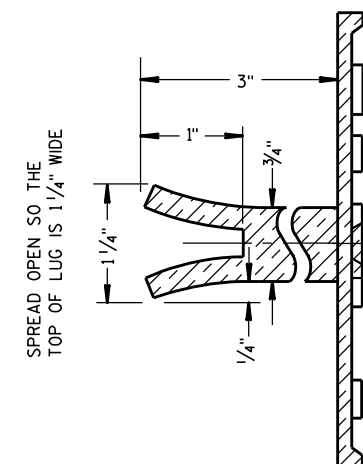
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

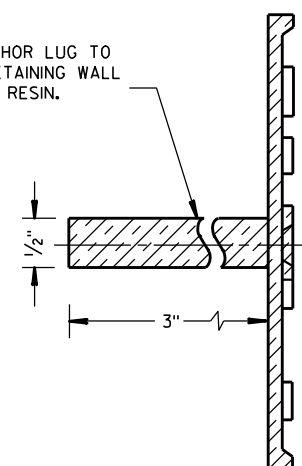


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

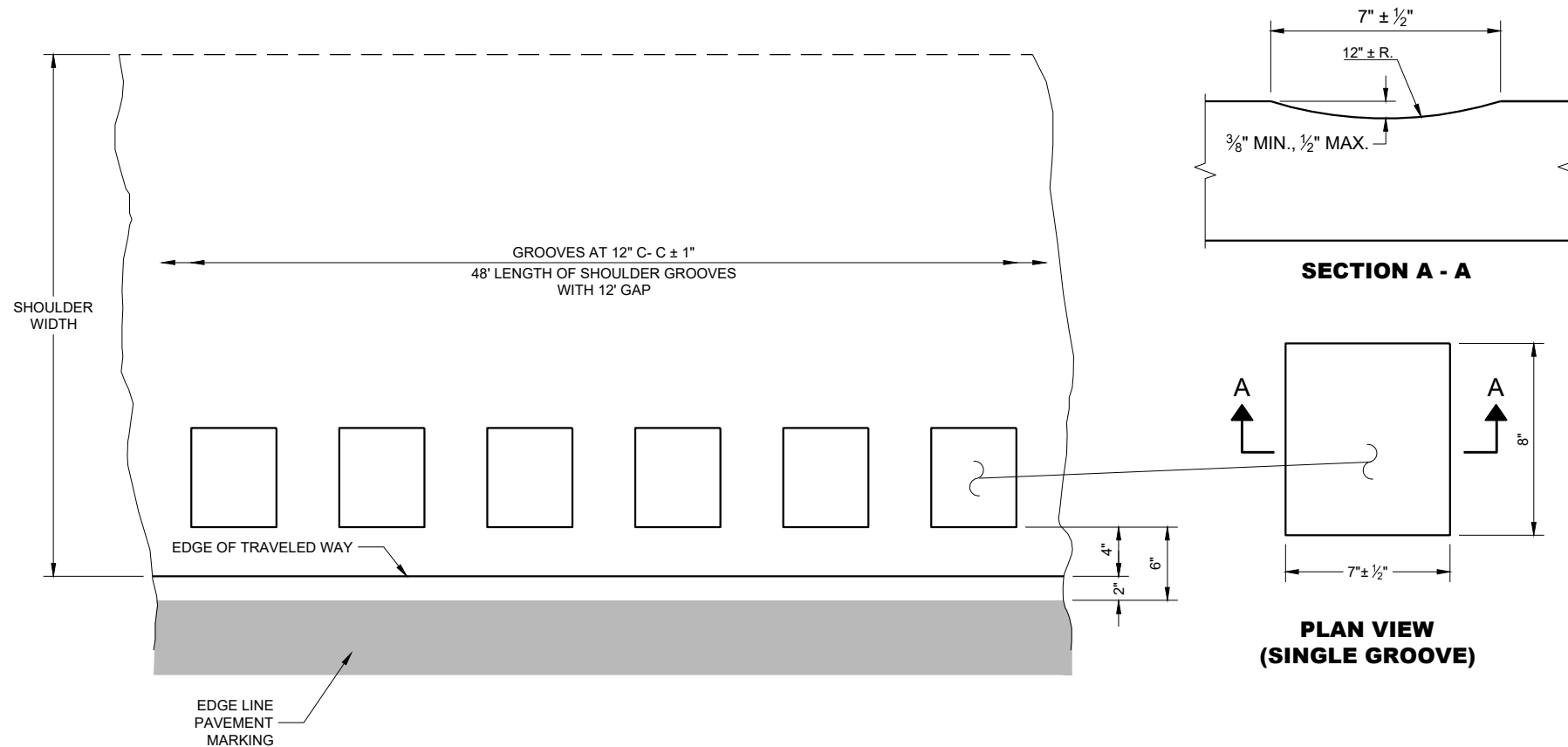
3/26/10
DATE

FHWA

/S/ Scot Beck
CHIEF STRUCTURAL DEVELOPER

198

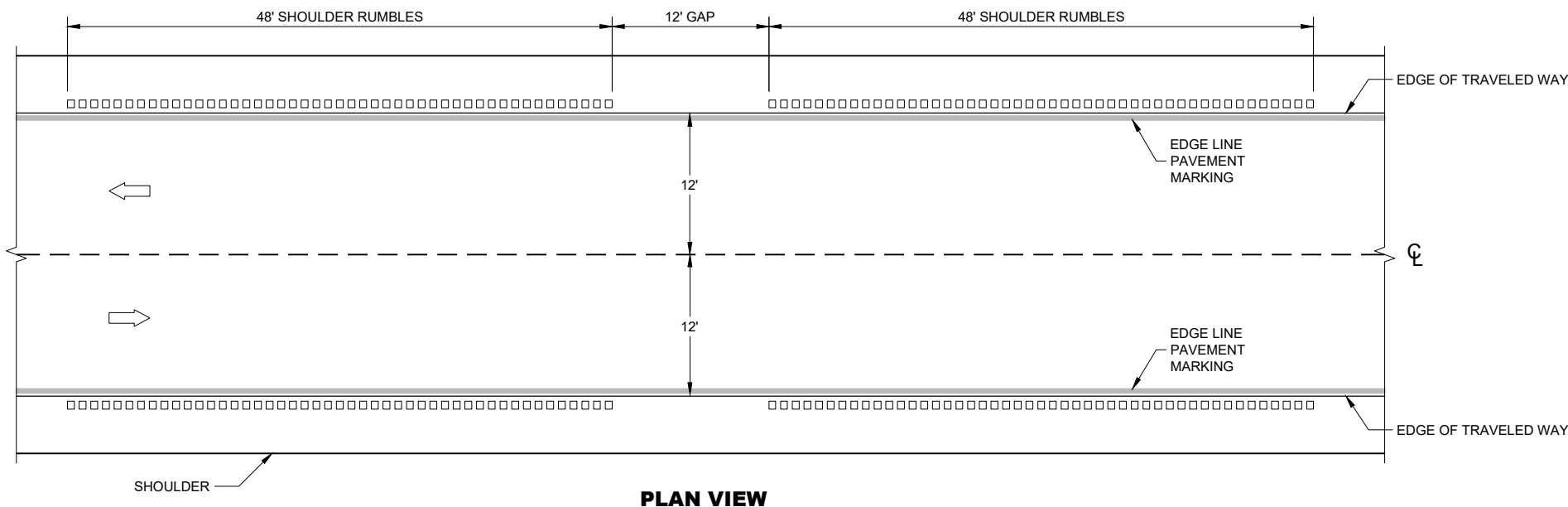
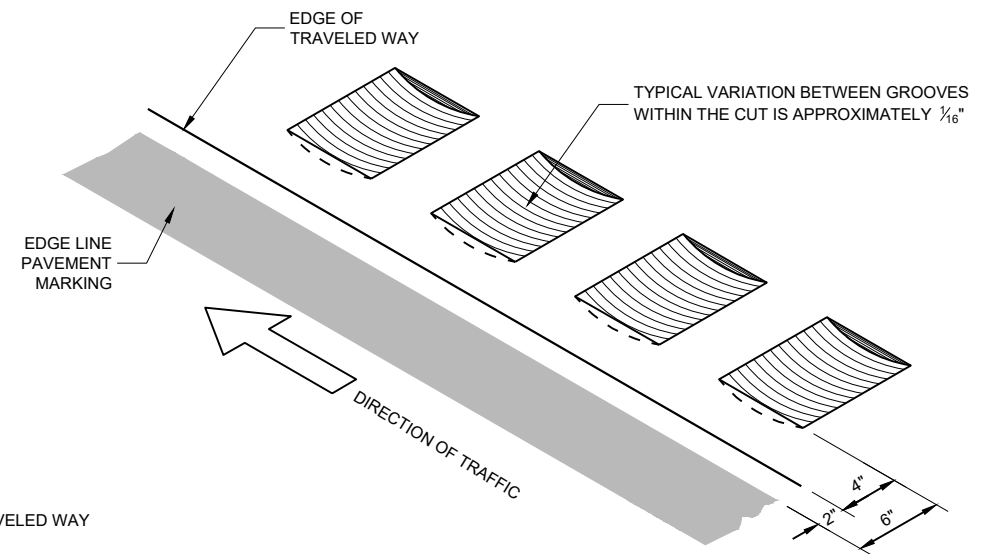
JEER



GENERAL NOTES

DO NOT MILL SHOULDER GROOVES THROUGH INTERSECTIONS, MARKED CROSSWALKS, NON-MOTORIZED PATH CROSSINGS, ETC. REFER TO SDD 13A10 SHEETS "g" AND "h".

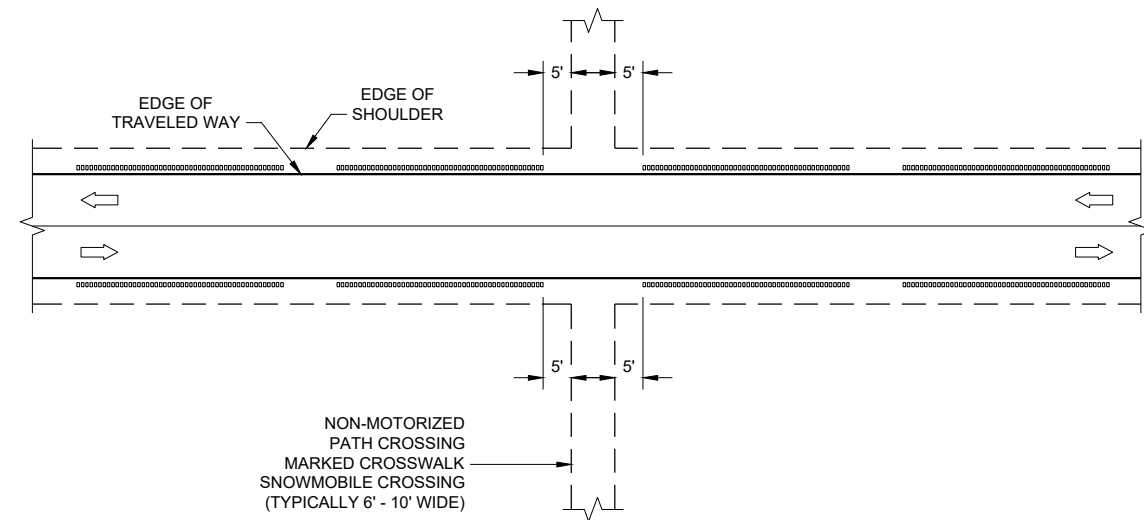
SHOULDER GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS WHEN DIRECTED BY THE ENGINEER.



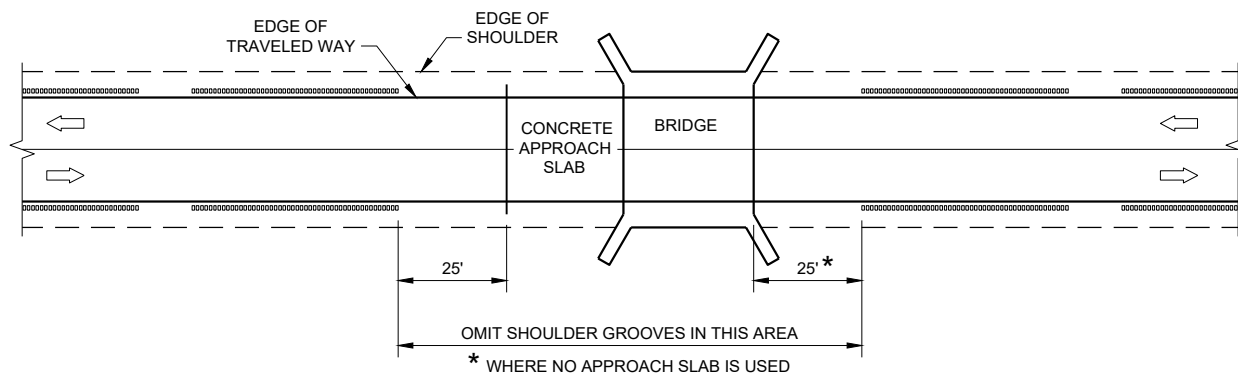
SHOULDER RUMBLE STRIPS - ASPHALT

SHOULDER RUMBLE STRIPS ASPHALT

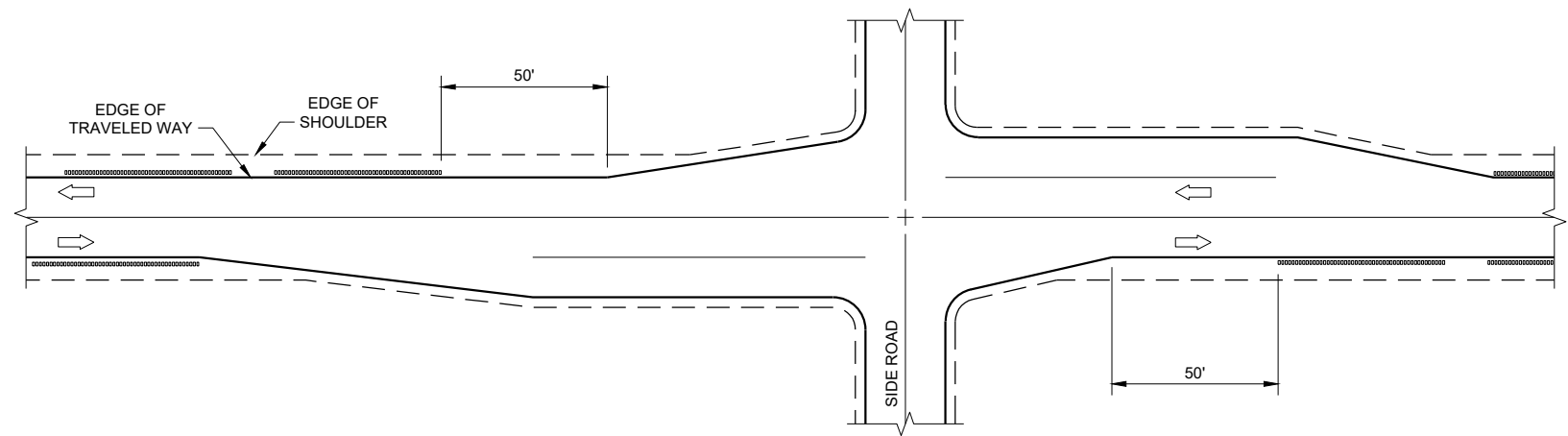
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



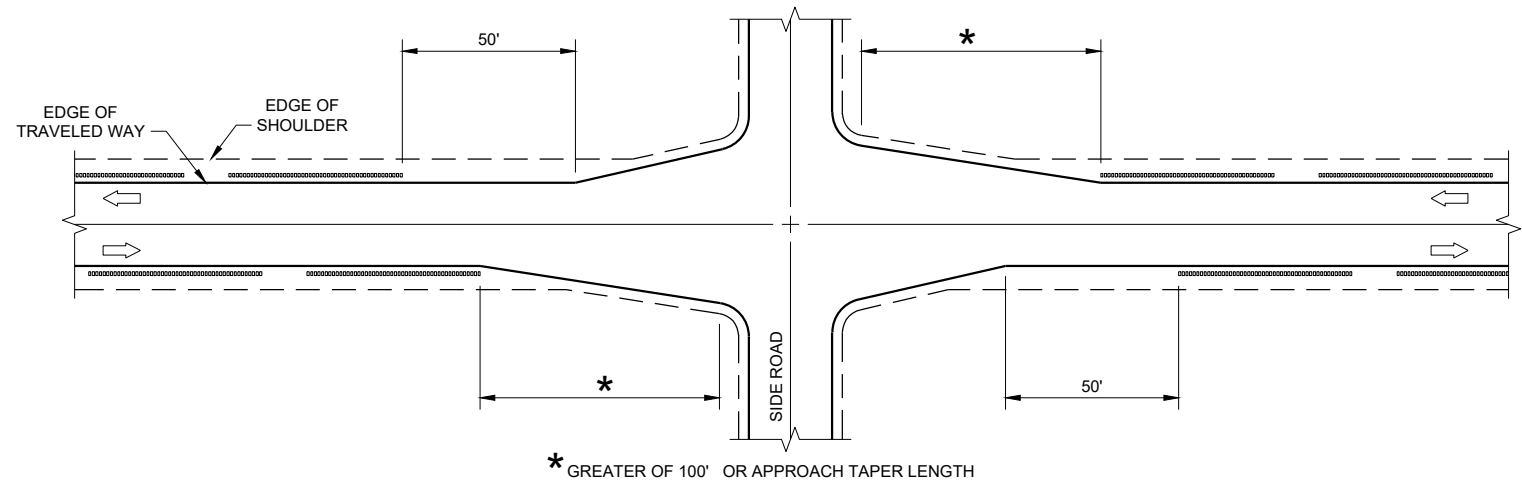
GROOVES AT MISCELLANEOUS CROSSINGS



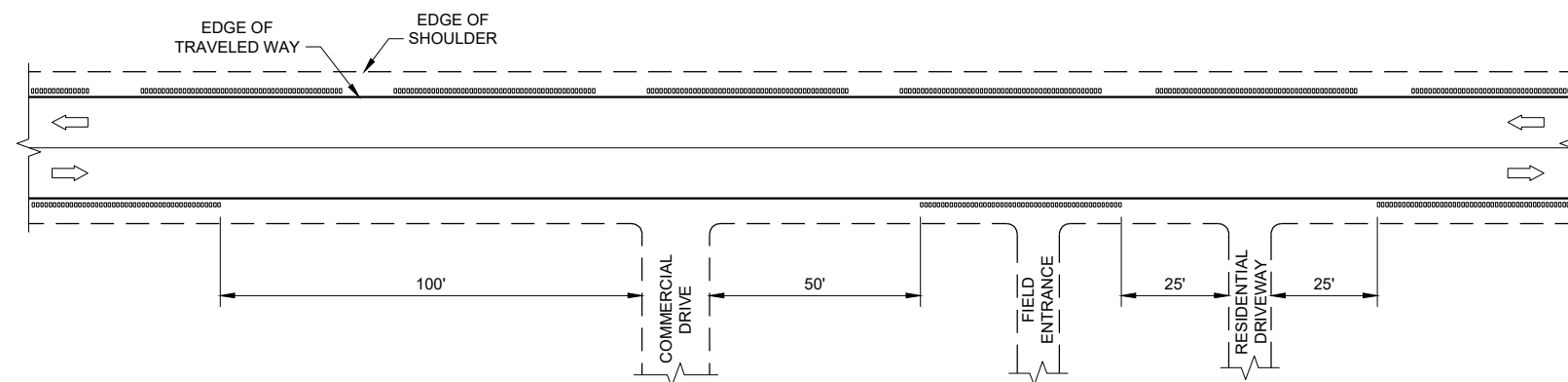
GROOVES AT BRIDGES



GROOVES AT RIGHT TURN LANE



GROOVES AT INTERSECTIONS WITH APPROACH TAPER



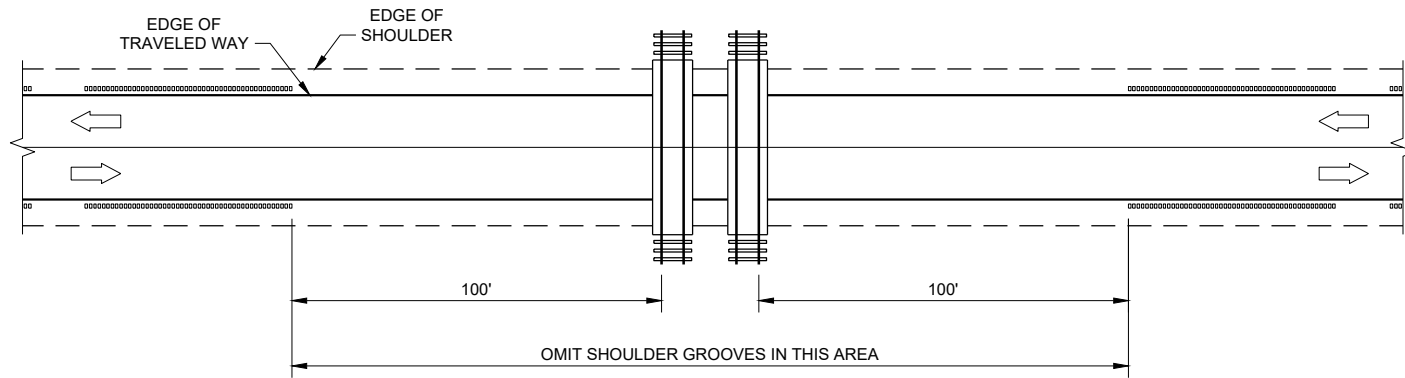
GROOVES AT DRIVEWAYS

GENERAL NOTES

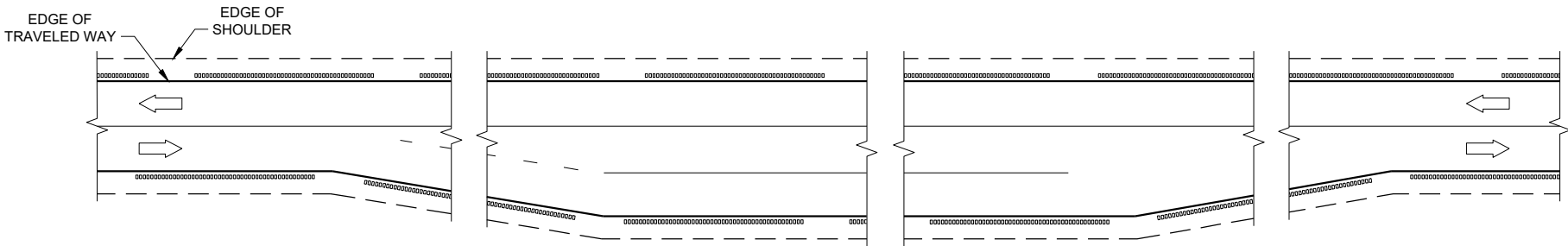
- ① SHOULDER GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS. WHEN DIRECTED BY THE ENGINEER.

**SHOULDER AND EDGE LINE
RUMBLE STRIPS
CROSSINGS, INTERSECTIONS,
BRIDGES, DRIVEWAYS**

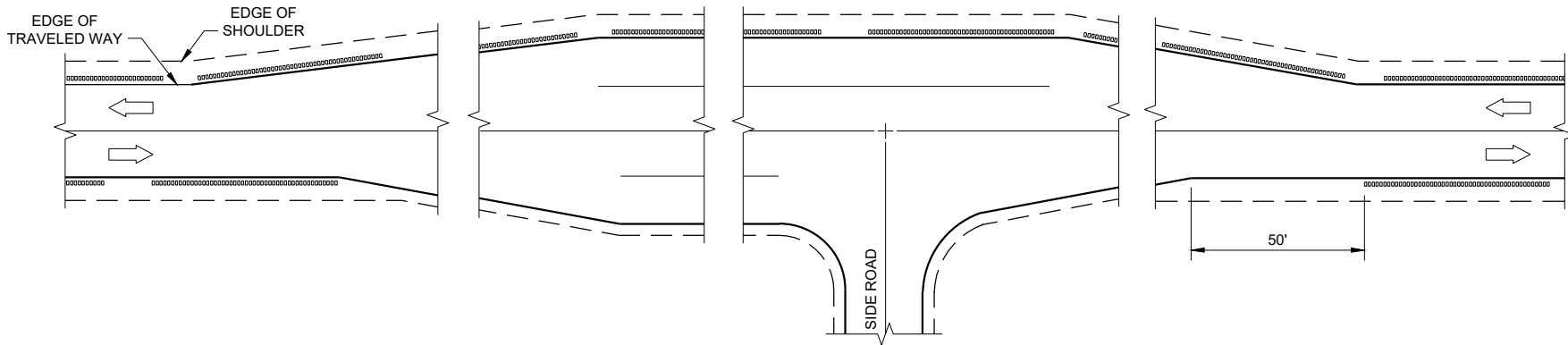
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



GROOVES AT RAILROADS



GROOVES AT PASSING AND CLIMBING LANES

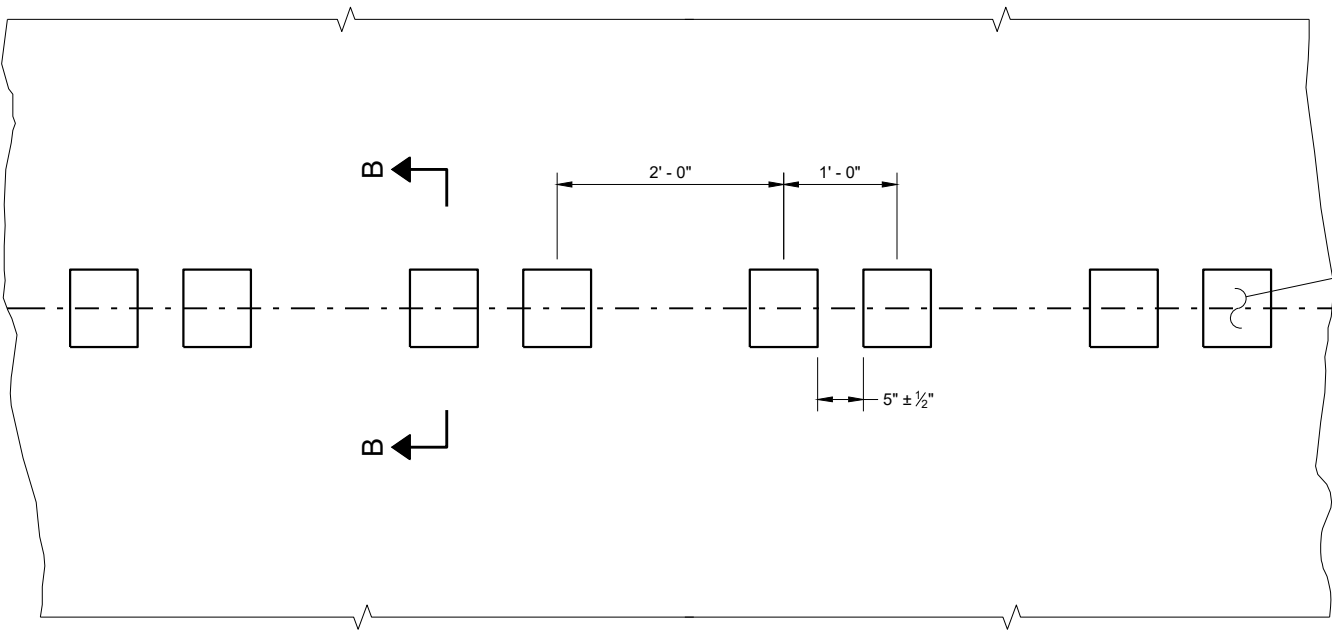


GROOVES AT BYPASS LANES

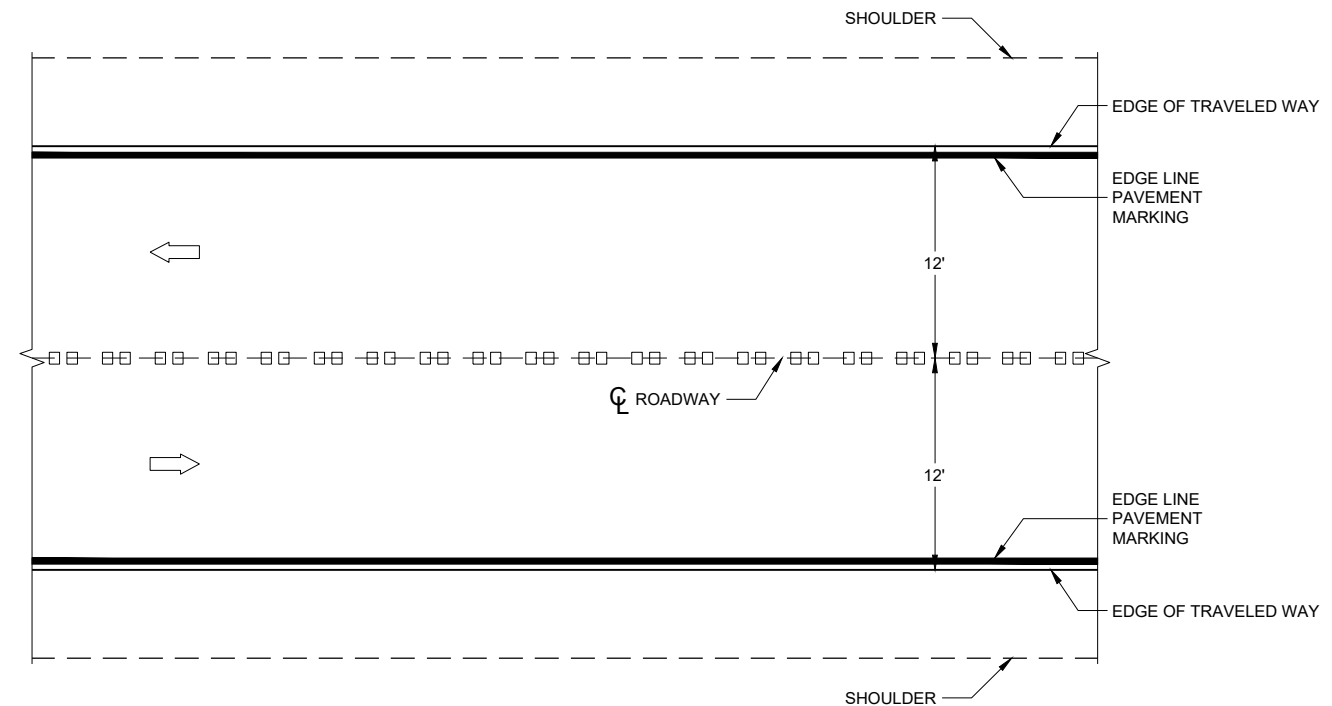
**SHOULDER AND EDGE LINE
RUMBLE STRIPS -
RAILROAD, PASSING,
CLIMBING AND BYPASS LANES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ John Jenkins
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER 201
FHWA

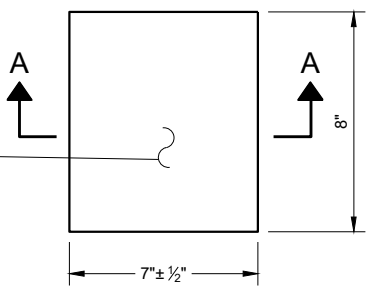


PLAN DETAIL VIEW

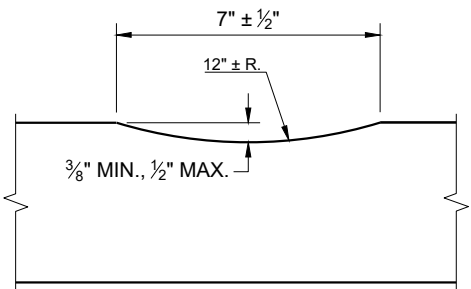


PLAN VIEW

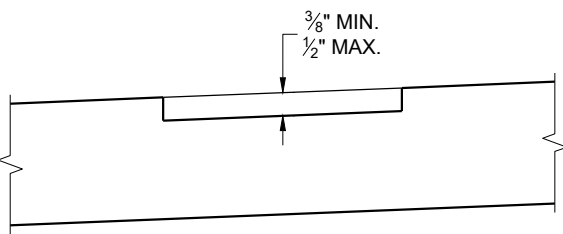
CENTERLINE RUMBLE STRIPS - ASPHALT



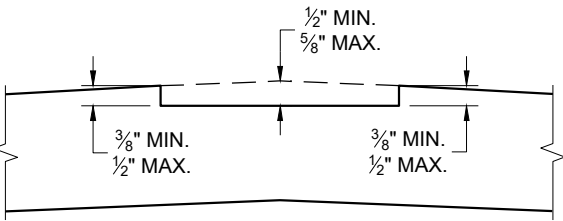
PLAN VIEW (SINGLE GROOVE)



SECTION A - A



SECTION B - B
SUPERELEVATED ROADWAY

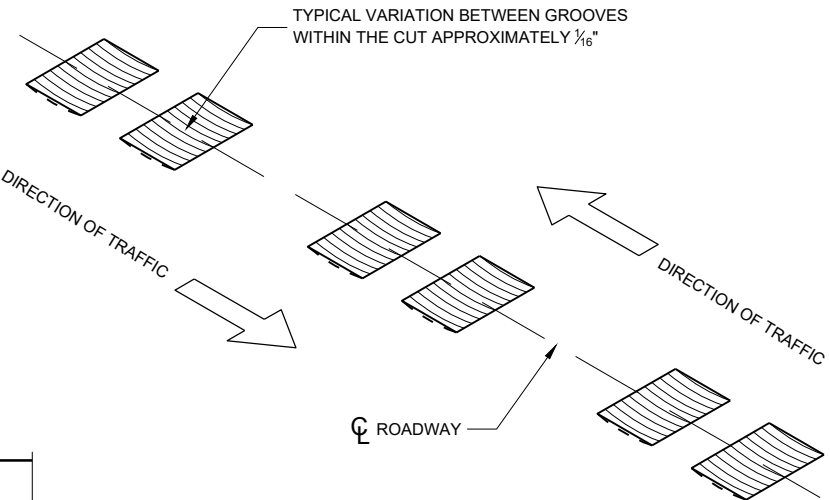


SECTION B - B
CROWNED ROADWAY

GENERAL NOTES

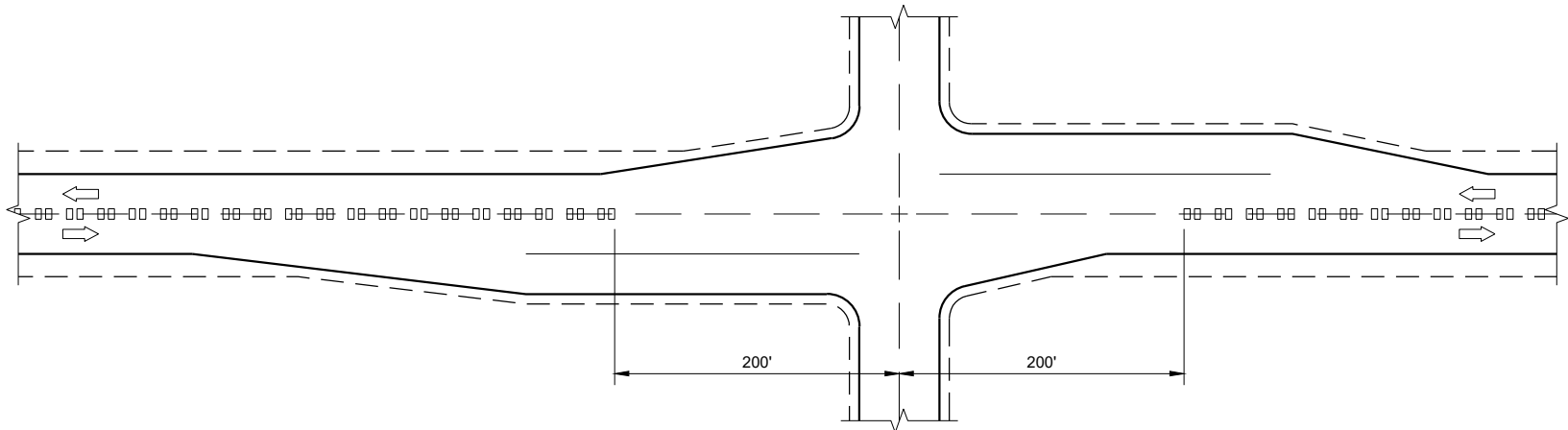
DO NOT MILL SHOULDER GROOVES THROUGH INTERSECTIONS, MARKED CROSSWALKS, NON-MOTORIZED PATH CROSSINGS, ETC. REFER TO SDD 13A11 SHEETS "d" AND "e".

CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS WHEN DIRECTED BY THE ENGINEER.

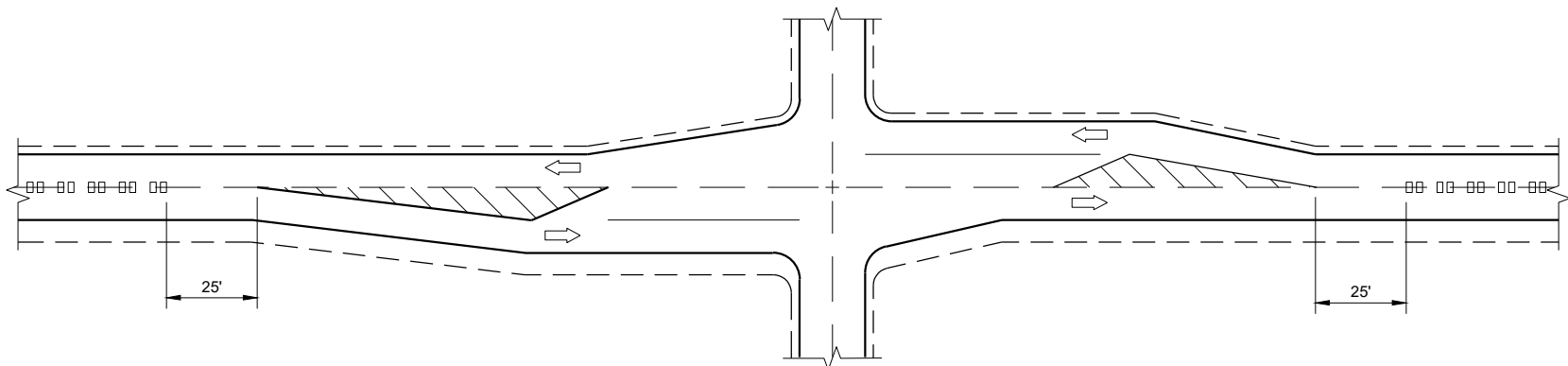


CENTERLINE RUMBLE STRIPS - ASPHALT

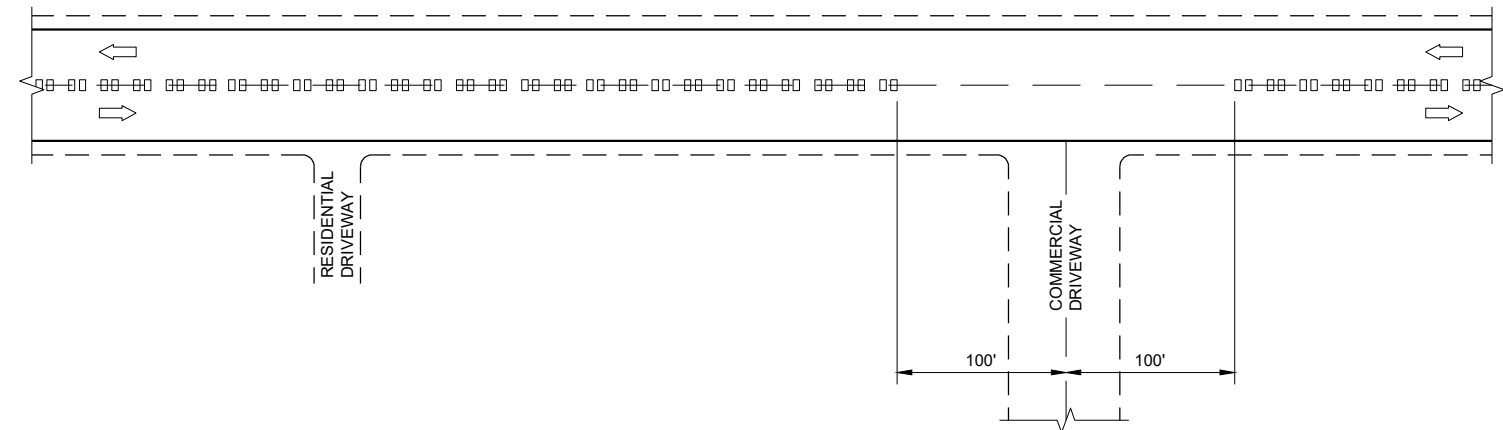
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CENTERLINE GROOVES AT INTERSECTIONS



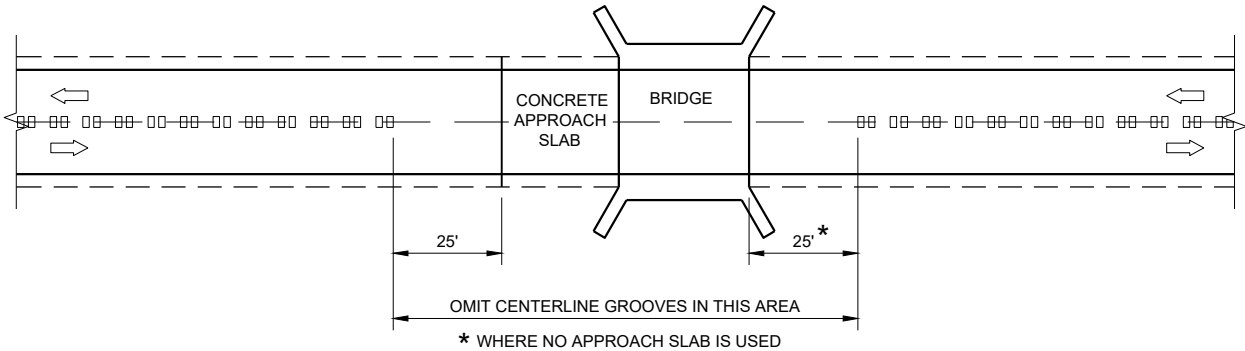
CENTERLINE GROOVES AT INTERSECTIONS
(WITH LEFT TURN LANES)



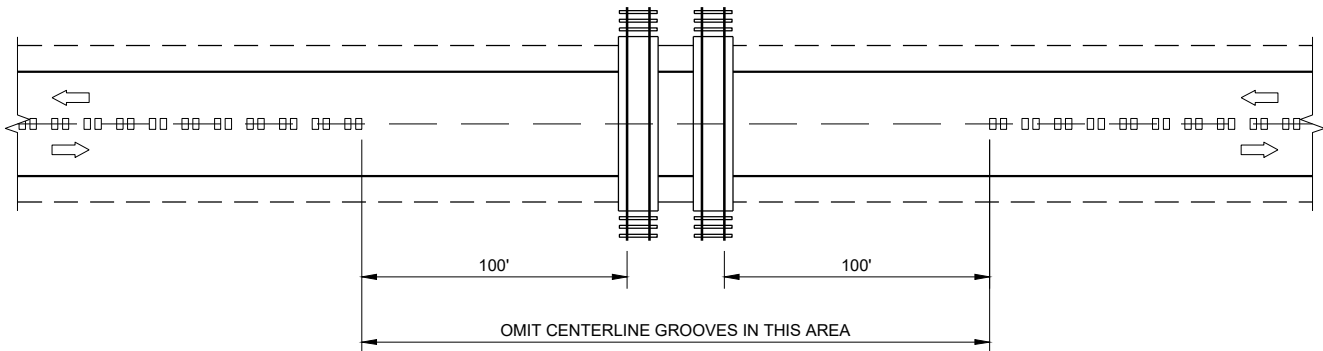
CENTERLINE GROOVES AT DRIVEWAYS^①

GENERAL NOTES

① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS WHEN DIRECTED BY THE ENGINEER.



CENTERLINE GROOVES AT BRIDGES



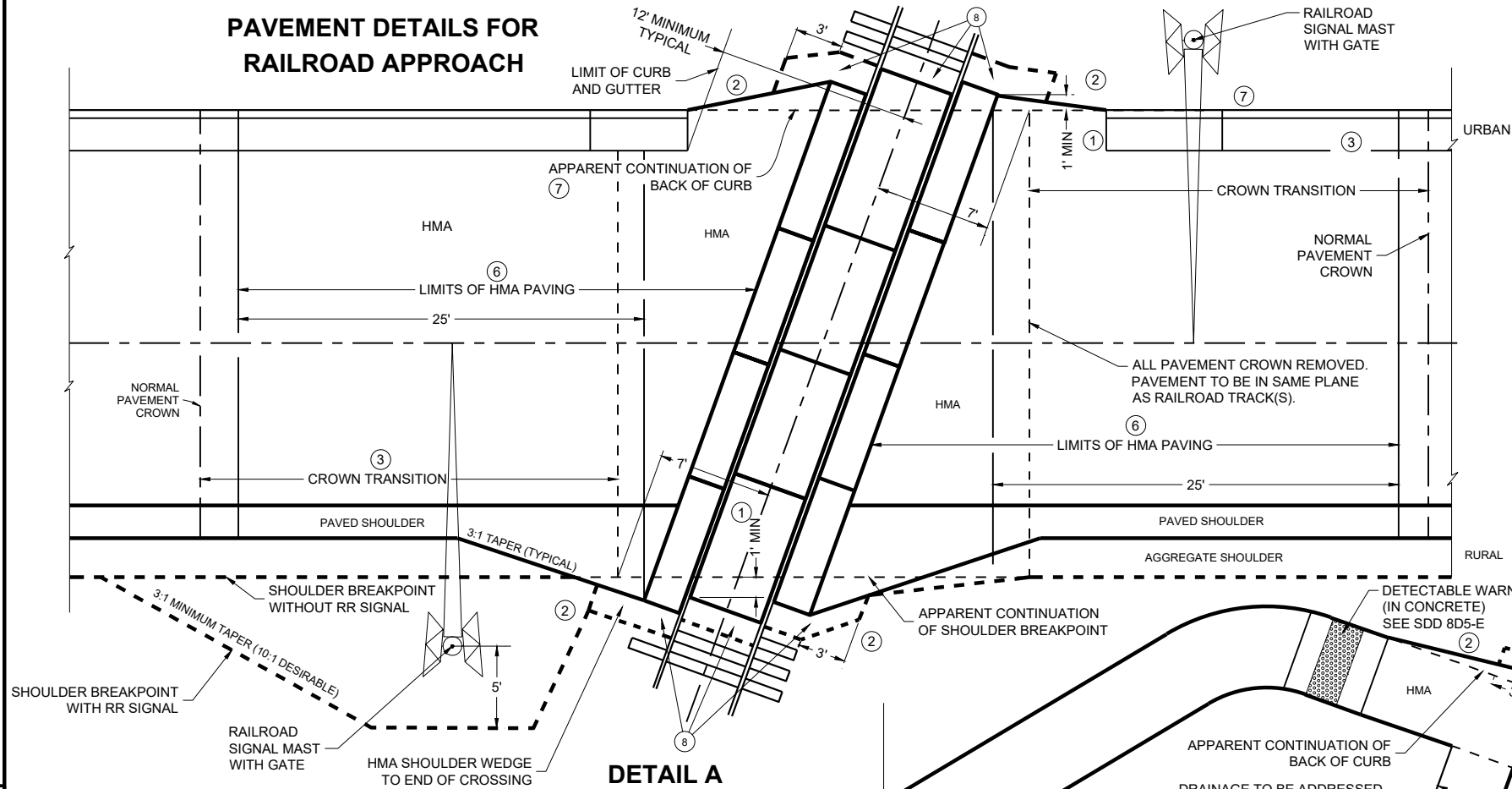
CENTERLINE GROOVES AT RAILROADS

CENTER LINE
RUMBLE STRIPS -
INTERSECTIONS, DRIVEWAYS,
BRIDGES, RAIL ROADS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ John Jenkins
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER 203
FHWA

PAVEMENT DETAILS FOR RAILROAD APPROACH



DETAIL A

RAILROAD APPROACH

GENERAL NOTES CONTINUED

- ① 1' MINIMUM CROSSING SURFACE COVERAGE PAST THE APPARENT CROSSING SURFACE BREAKPOINT, BACK OF CURB, OR OUTSIDE EDGE OF SIDEWALK/PATH. INDIVIDUAL RAILROADS MAY HAVE DIFFERENT MINIMUM STANDARDS.
- ② HMA FLARE FROM OUTSIDE EDGE OF SIDEWALK/PATH, BACK OF CURB, OR AGGREGATE SHOULDER BREAKPOINT TO THE END OF CROSSING SURFACE MATERIAL.
- ③ CROWN TRANSITION LENGTH SHOWN ELSEWHERE IN THE PLAN.
- ④ NEAR EDGE OF PATH TO THE CENTER OF SIGNAL OR GATE MAST SHOULD BE A MINIMUM OF 5'-0". FOR SIDEWALK, THE NEAR EDGE SHOULD BE A MINIMUM OF 3'-0" TO THE CENTER OF SIGNAL OR GATE. NEAR EDGE OF SIDEWALK TO A NON-GATED MAST OR CANTILEVER SHOULD BE A MINIMUM OF 2'-6". SEE PLAN FOR RAILROAD SIGNAL AND GATE LOCATION IF THEY ARE NOT ALREADY INSTALLED.
- ⑤ TERRACE WIDTH VARIES. SEE PLAN FOR RAILROAD SIGNAL AND GATE LOCATIONS. PER PLAN OR PROJECT ENGINEER THE TERRACE AND SIDEWALK/PATH GRADES SHALL BE TRANSITIONED TO MATCH THE GRADE OF THE TRACK. FIELD FIT TO AVOID PONDING.
- ⑥ 25' MINIMUM HMA PAVING MEASURED PARALLEL TO THE ROAD OR 10' MINIMUM MEASURED PERPENDICULAR TO THE TRACK FROM THE EDGE OF THE CROSSING SURFACE, WHICHEVER IS GREATER.
- ⑦ REFERENCE SDD 8-D-01 END SECTION CURB AND GUTTER. MEDIAN END NEAR THE TRACK SHOULD BE PARALLEL TO THE TRACK. 6'-0" TAPER FOR A MEDIAN SHOULD BE REDUCED TO GET FULL HEIGHT CURB WHERE THE GATE COMES DOWN. DESIGN OPTION TO POUR MEDIAN TAPER IN ONE PIECE. BUILD PER PLAN UNLESS OTHERWISE APPROVED BY THE RAILROAD ENGINEER AND THE PROJECT ENGINEER.
- ⑧ IF METAL END PLATES ARE NOT INSTALLED BY THE RAILROAD THEN HMA PAVEMENT WEDGE SHALL BE PLACED AT THE END OF THE LAST PANEL TAPERED TO BACK EDGE OF NEXT TIE AND THOROUGHLY COMPACTED. SEE DETAIL G.

DETAIL B

MEDIAN AND SIDEWALK/SHARED-USE PATH APPROACH

GENERAL NOTES

PLANS AND SECTIONS ARE TYPICAL. DIMENSIONS VARY PER PROJECT.

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS
DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD
SPECIFICATIONS, PROJECT PLANS, AND THE APPLICABLE SPECIAL PROVISIONS.

CROSSING SURFACE MATERIAL, RAILS, TIES, BALLAST, AND CROSSING DRAINAGE SYSTEM BY OTHERS UNLESS DIRECTED OTHERWISE. IF THE FINAL GRADES DON'T MATCH TO THE PLAN GRADES THEN GRADE ADJUSTMENTS WILL BE NECESSARY. CONFIRM NEW GRADES WITH PROJECT ENGINEER.

HMA PAVEMENT APPROACHES, HMA PAVEMENT CROSSING SURFACES, AND HMA FLANGWAY/FIELD FILLERS TO BE REPLACED BY ROADWAY CONTRACTOR UNLESS DIRECTED OTHERWISE BY THE PLANS, SPECIAL PROVISIONS, RAILROAD ENGINEER, OR PROJECT ENGINEER.

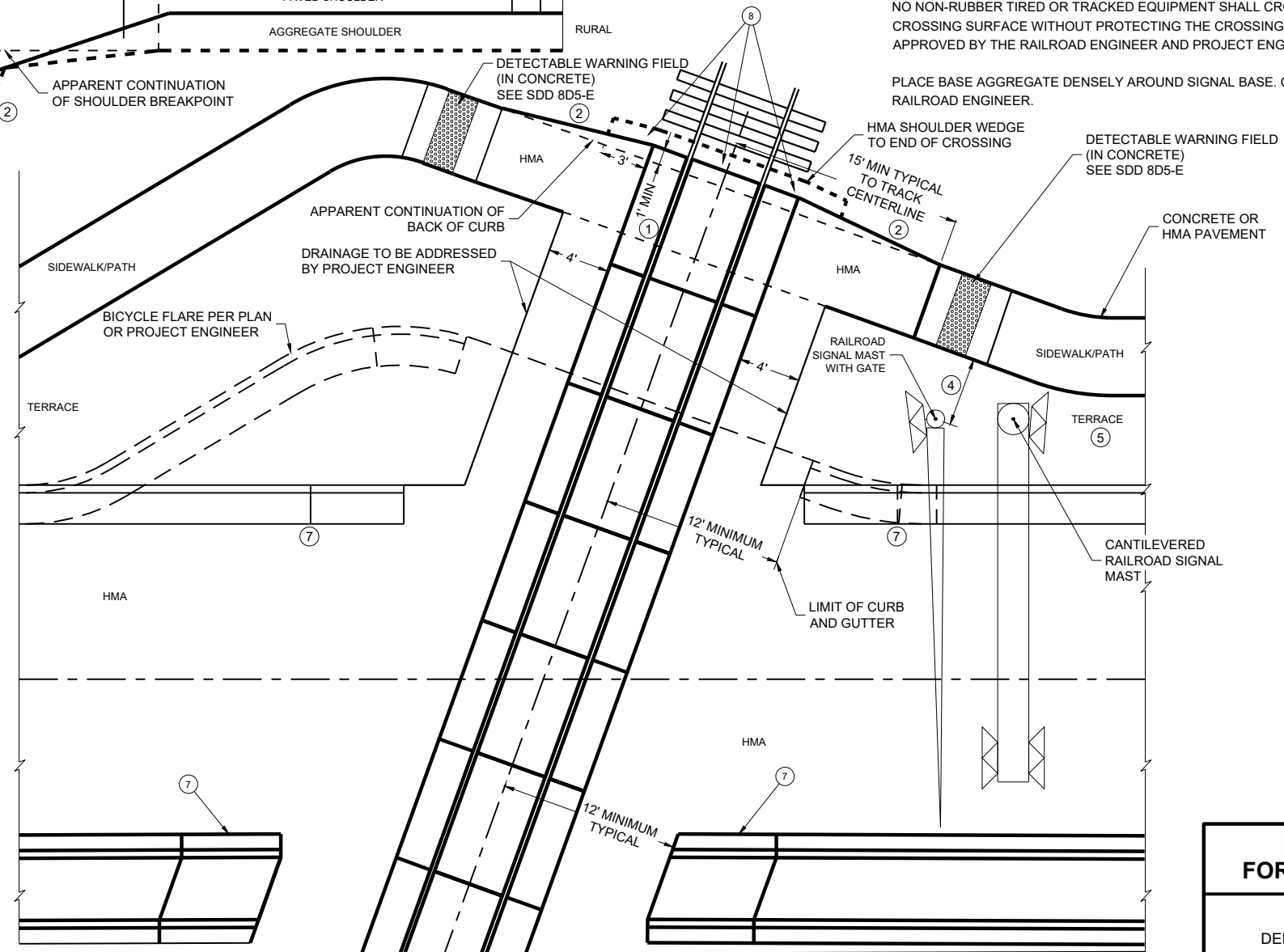
HMA PAVEMENT SHALL BE ROLLED PARALLEL TO THE TRACK.

WHEN THERE IS A SIDEWALK OR SHARED-USE PATH, ADD DETECTABLE WARNING FIELDS PER CURRENT STANDARD DETAIL DRAWING 8D5-E.

THE CROSSING SHALL NOT BE OPENED TO ANY TYPE OF TRAFFIC UNTIL IT IS FULLY PAVED AND COOLED SUFFICIENTLY UNLESS OTHERWISE APPROVED BY THE RAILROAD ENGINEER AND THE PROJECT ENGINEER.

NO NON-RUBBER TIRED OR TRACKED EQUIPMENT SHALL CROSS OR SIT ON THE CROSSING SURFACE WITHOUT PROTECTING THE CROSSING SURFACE WITH A METHOD APPROVED BY THE RAILROAD ENGINEER AND PROJECT ENGINEER.

PLACE BASE AGGREGATE DENSELY AROUND SIGNAL BASE. COORDINATE WITH THE RAILROAD ENGINEER.



PAVEMENT DETAILS FOR RAILROAD APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

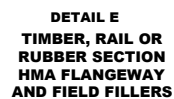
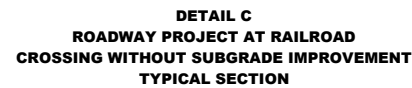
APPROVED
May 2023
DATE

/S/ Kristen Sommers
STATE RAILROAD ENGINEERING
AND SAFETY SUPERVISOR

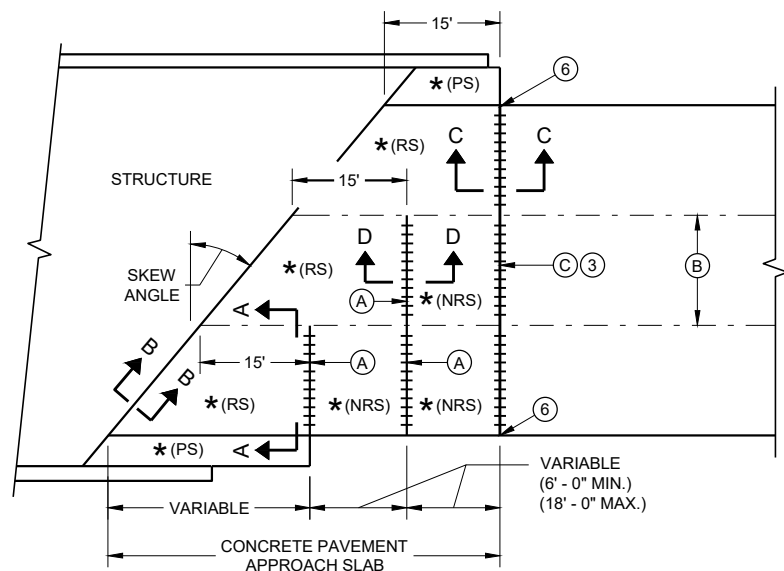
FHWA

204

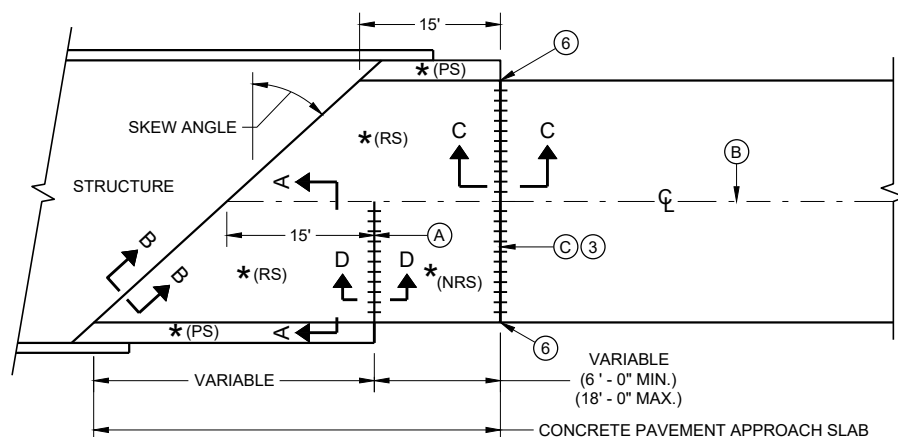
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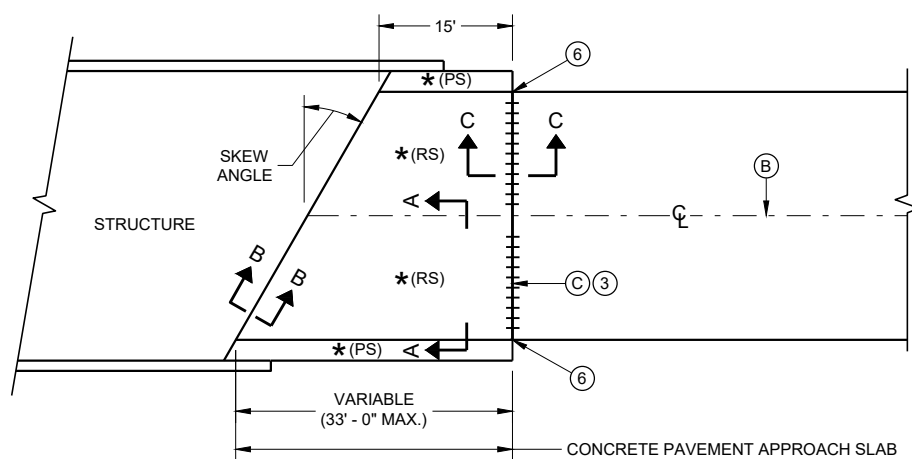
- ⑧ IF METAL END PLATES ARE NOT INSTALLED THEN HMA PAVEMENT WEDGE SHALL BE PLACED AT THE END OF THE LAST PANEL TAPERED TO BACK EDGE OF NEXT TIE AND THOROUGHLY COMPACTED. SEE DETAIL A AND B.
- ⑨ MATCH THE CROSSING TYPE THAT IS INSTALLED UNLESS OTHERWISE DIRECTED BY PROJECT ENGINEER.
- ⑩ TRACK BALLAST AND SUBBALLAST REQUIRED 12" AND 8" MINIMUM DEPTHS RESPECTIVELY. DIMENSION FROM BOTTOM OF TRACK TIE TO HIGH SIDE OF 2% SLOPE. THE 2% SLOPE IS REQUIRED ON RAILROAD SUBBALLAST. SEE PLAN FOR CROWN, MATERIAL THICKNESS, AND SLOPE DIRECTION. SUBBALLAST CAN BE HMA, 1 1/2" BASE AGGREGATE DENSE, SELECT CRUSHED, OR A COMBINATION OF THEM.
- ⑪ GEOTEXTILE FABRIC TYPE SAS PLACED IN ORDER TO PROVIDE STABILIZATION AND SEPARATION ON TOP OF THE TRACK BALLAST WHERE IT IS UNDER HMA PAVEMENT, BASE AGGREGATE DENSE OR SELECT CRUSHED MATERIAL AND THE FIELD SIDE BALLAST CRIBS. GEOTEXTILE FABRIC TYPE DF PLACED IN ORDER TO PROVIDE STABILIZATION AND SEPARATION UNDER AND AROUND THE PIPE UNDERDRAIN. PLACING GEOTEXTILE FABRIC OR GEOGRID UNDER THE SUBBALLAST IS OPTIONAL.
- ⑫ TAPER DIMENSIONS PROVIDED BY PLAN OR BY PROJECT ENGINEER.
- ⑬ IF SHOWN ON THE PLAN, TYPICAL 6-INCH PERFORATED PVC SCHEDULE 80 PIPE UNDERDRAIN TO BE PLACED ALONG THE TOE OF SLOPE, GRADED TO DRAIN AND DAYLIGHT OR INTO STORM SEWER. BASE AGGREGATE OPEN GRADED OVER PIPE UNDERDRAIN AND THEN WRAPPED IN GEOTEXTILE FABRIC TYPE DF SCHEDULE A IN ORDER TO STABILIZE AND SEPARATE FROM SELECT CRUSHED.
- ⑭ HMA FLANGWAY AND FIELD FILLERS ARE TO BE PLACED AND THOROUGHLY HAND COMPACTED BY THE CONTRACTOR, WHEN NOT PROVIDED BY OTHERS AS PART OF THE CROSSING SURFACE MATERIAL. IF THE CROSSING SURFACE IS NOT BEING REPLACED, THEN REMOVE AND REPLACE THE HMA FLANGWAY AND FIELD FILLERS AS DIRECTED BY THE RAILROAD OR PROJECT ENGINEER.
- ⑮ GRADE TO MATCH EXISTING OR PROPOSED TYPICAL SECTION OF ROADWAY. SEE PLAN OR PROJECT ENGINEER FOR MORE DETAIL. IF NOT NOTED OTHERWISE IN THE PLAN, BACKFILL ANY REMOVED BASE AND SUBGRADE WITH BASE AGGREGATE DENSE.
- ⑯ IF THE CROSSING IS NOT BEING REPLACED, REMOVE AND REPLACE HMA AS DIRECTED BY RAILROAD AND PROJECT ENGINEER. CARE MUST BE TAKEN TO NOT DAMAGE CROSSING PANELS, TIES, RAIL, PLATES AND SPIKES.
- ⑰ PLACE HMA FULL DEPTH. AGGREGATE IS NOT TO BE PLACED BETWEEN THE RAILROAD TIES AND THE HMA PAVEMENT.



SKewed APPROACH
(PAVEMENT MORE THAN TWO LANES)



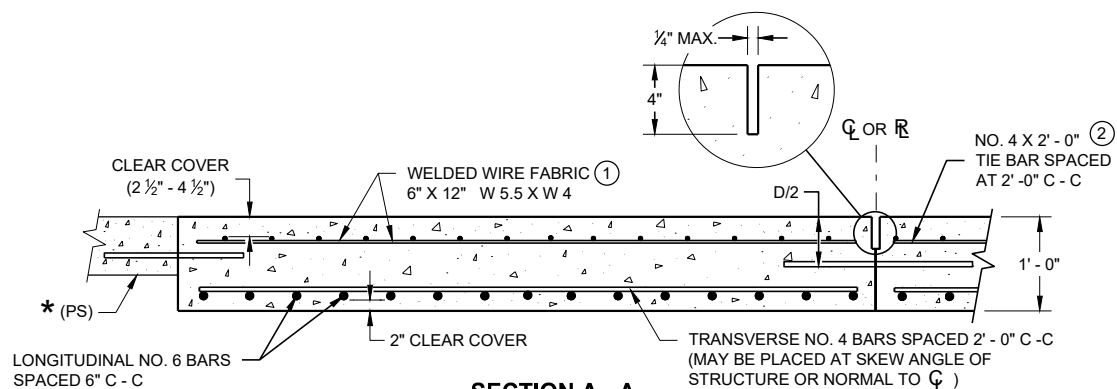
SKews > 20°
(PAVEMENT WIDTH ≤ 30')



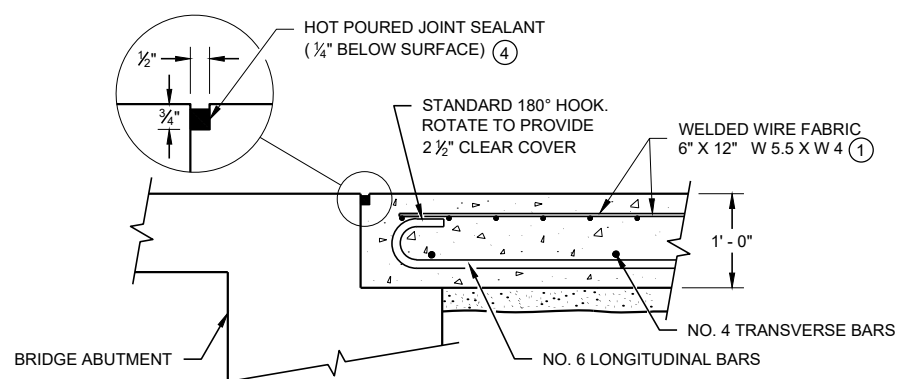
SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')

APPROACH SLAB AND ADJACENT PAVEMENT

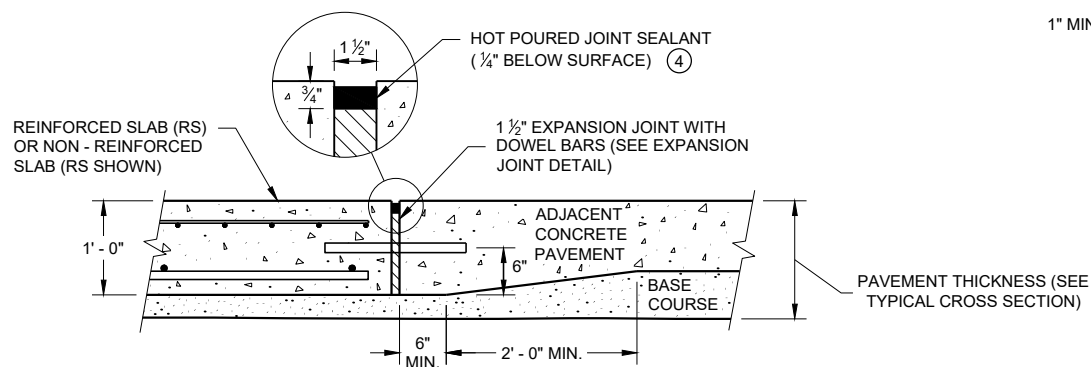
- * (RS) = REINFORCED CONCRETE SLAB
- * (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
- * (NRS) = NON - REINFORCED CONCRETE SLAB
- *** STANDARD DOWEL BAR DIAMETER (SEE SDD 13C11 AND SDD 13C13)



SECTION A - A
REINFORCEMENT POSITIONING DETAIL



SECTION B - B
BEND DETAIL
BOTTOM REINFORCEMENT



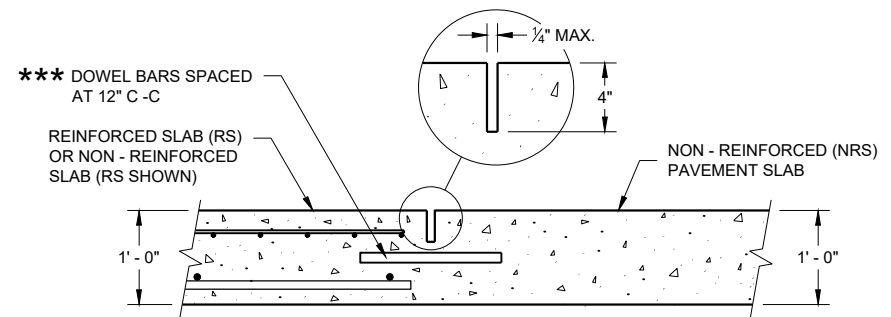
SECTION C - C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT

GENERAL NOTES

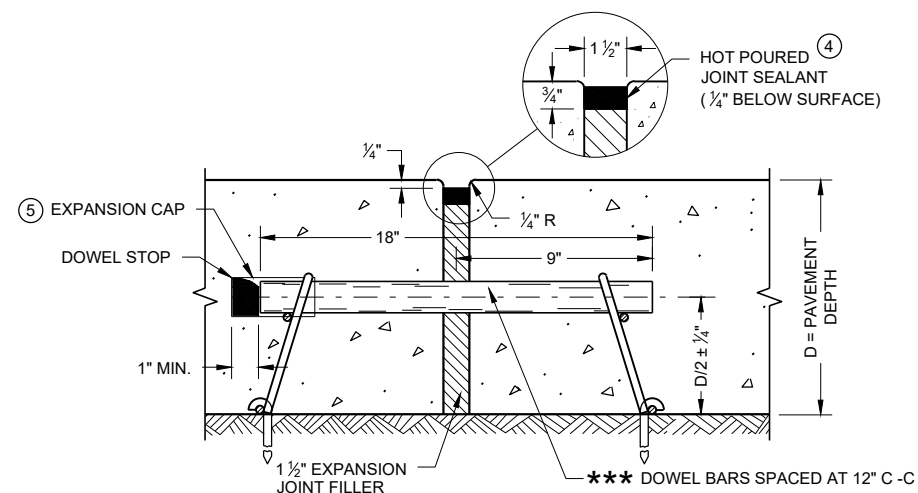
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- ① THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2' - 0" C - C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- ② THE CONTRACTOR MAY OMIT THE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- ④ USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ⑤ PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.
- ⑥ EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.
- (A) STANDARD CONTRACTION JOINT NORMAL TO $\mathcal{C}$ OR $\mathcal{R}$.
- (B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
- (C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO $\mathcal{C}$ OR $\mathcal{R}$.



SECTION D - D
CONTRACTION JOINT



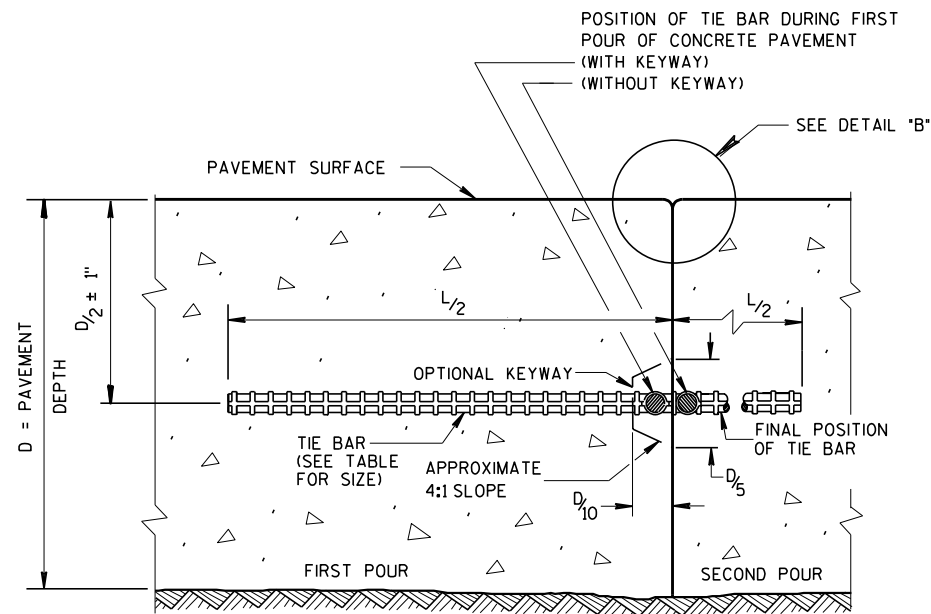
EXPANSION JOINT DETAIL

CONCRETE PAVEMENT APPROACH SLAB

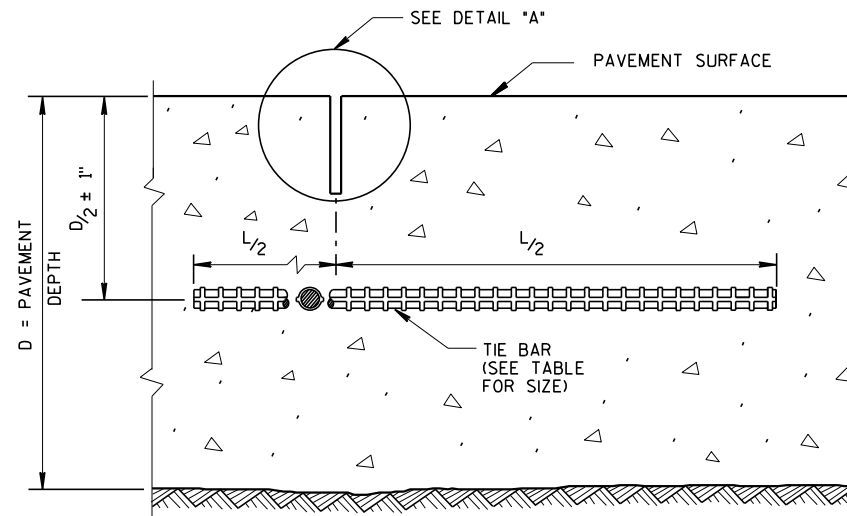
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR 206

FHWA



CONSTRUCTION JOINT



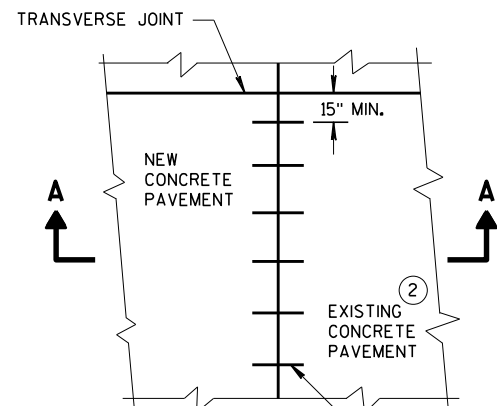
SAWED JOINT

GENERAL NOTES

CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.

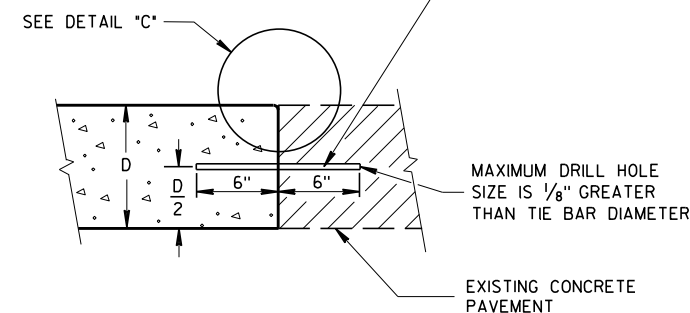
CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

- ① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- ② PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.

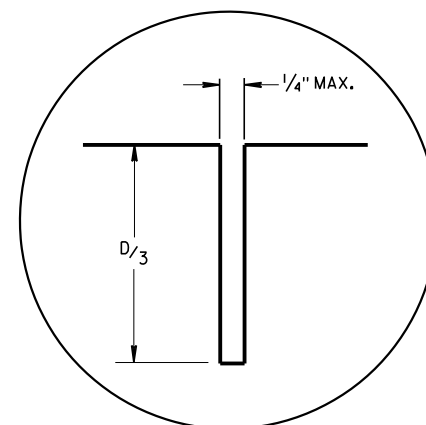


PLAN VIEW

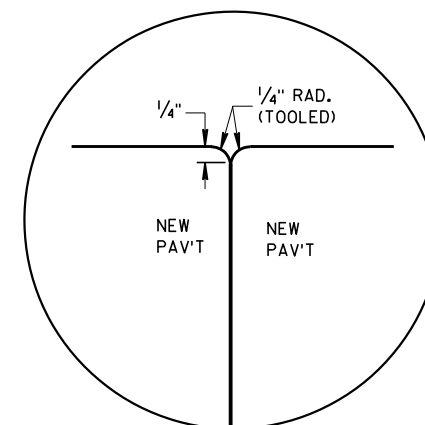
NO. 6 TIE BARS SPACED 30" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT. ①



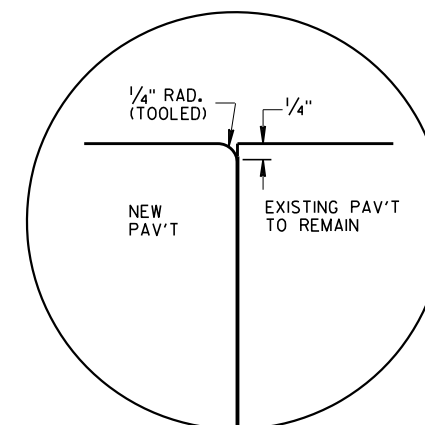
SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT



DETAIL "A"



DETAIL "B"



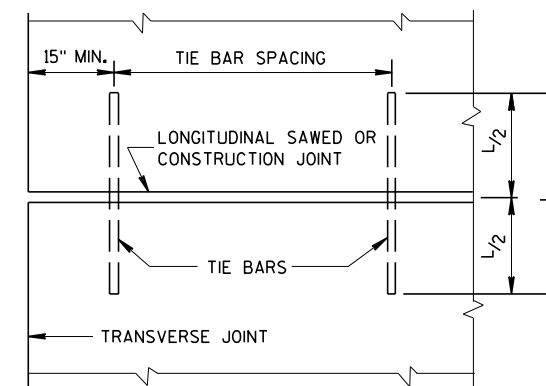
DETAIL "C"

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

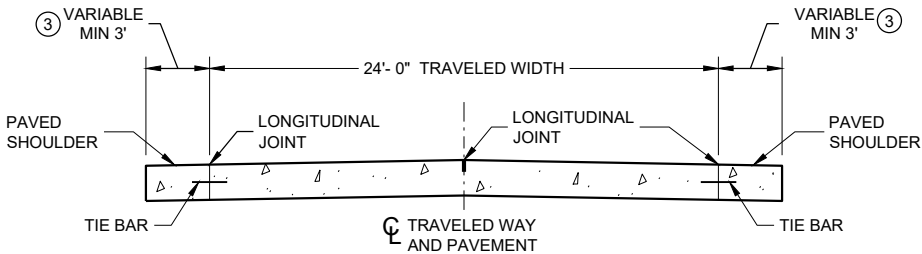


PLAN VIEW
SHOWING LOCATION OF TIE BARS

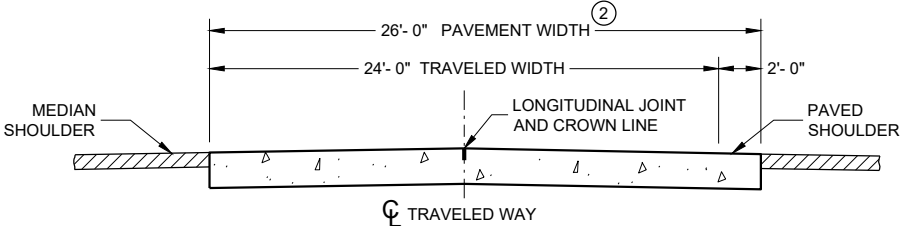
CONCRETE PAVEMENT
LONGITUDINAL JOINTS AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 /S/ Peter Kern
DATE PAVEMENT SUPE 207
FHWA



SECTION A - A
TWO-LANE TWO-WAY HIGHWAY ①



SECTION B - B
ALTERNATIVE SECTION B - B
DIVIDED HIGHWAY ①

GENERAL NOTES

CONTRACTION JOINTS

CONSTRUCT TRANSVERSE CONTRACTION JOINTS NORMAL TO THE CENTERLINE. SHOW THE LOCATION OF CONTRACTION JOINTS THROUGH INTERSECTIONS ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

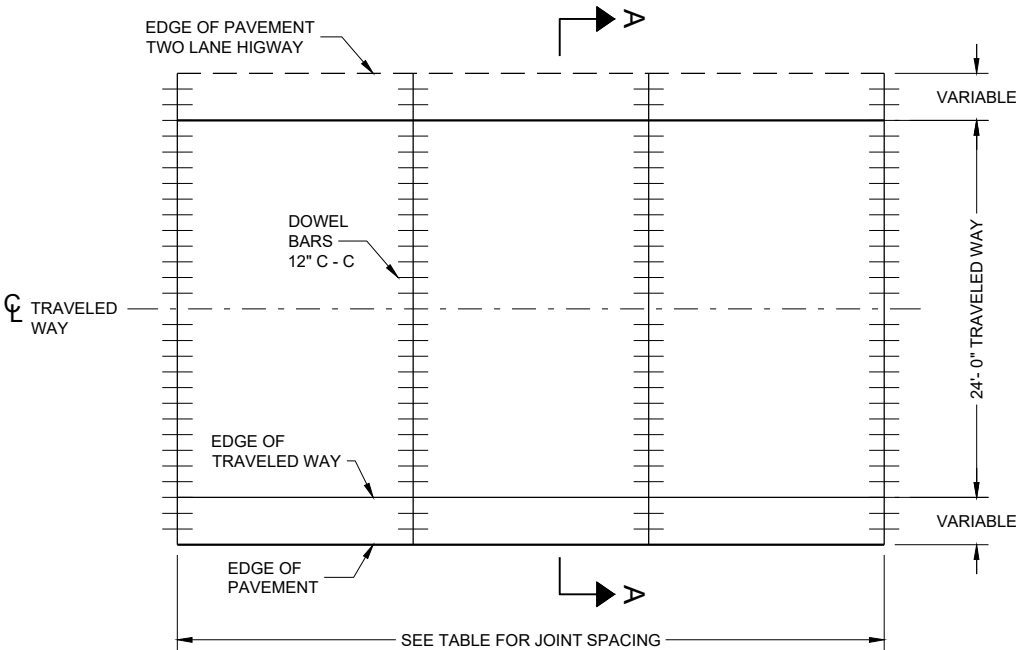
INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

FOR PAVEMENT SLABS OF VARYING WIDTHS, LOCATE THE OUTER MOST DOWEL BAR SO THAT THE CENTER OF THE BAR IS A MINIMUM OF 6 INCHES FROM AND A MAXIMUM OF 18 INCHES FROM THE FREE EDGE OF PAVEMENT.

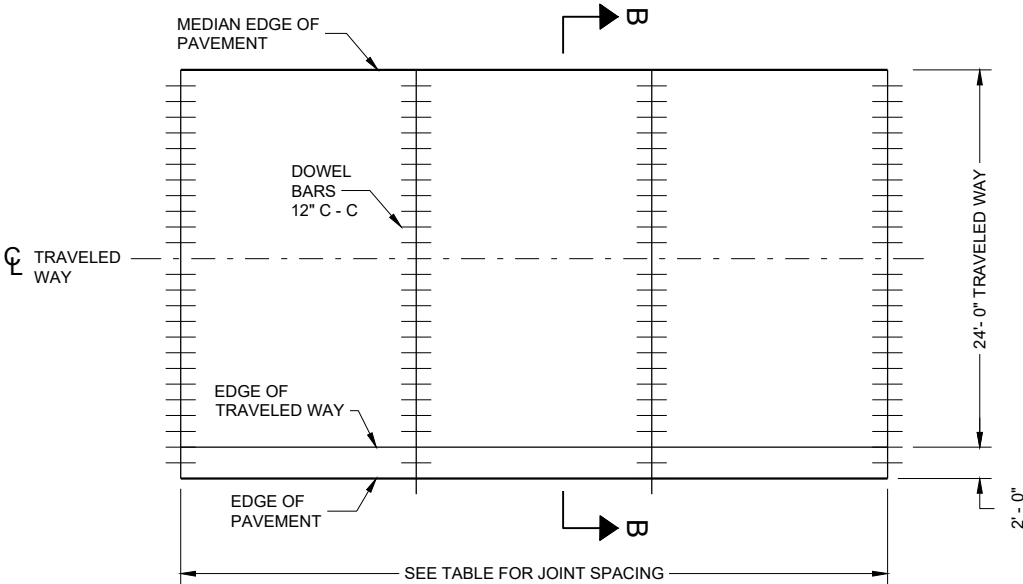
- CONSTRUCTION JOINTS**
- LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO THE CONTRACTION JOINTS.
- ① REFER TO TYPICAL CROSS SECTIONS FOR ADDITIONAL DETAILS.
 - ② MEASURE THE ENTIRE PAVED WIDTH INCLUDING THE PORTION(S) LABELED "PAVED SHOULDER" AS CONCRETE PAVEMENT.
 - ③ SHOULDER WIDTHS LESS THAN 3 FEET SHALL BE PAVED INTEGRAL TO THE MAINLINE CONCRETE PAVEMENT, SEE SECTION B-B.

PAVEMENT DEPTH, DOWEL BAR SIZE AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
6", 6 ½"	NONE	12'
7", 7 ½"	1"	14'
8" & ABOVE	1 ¼"	15'



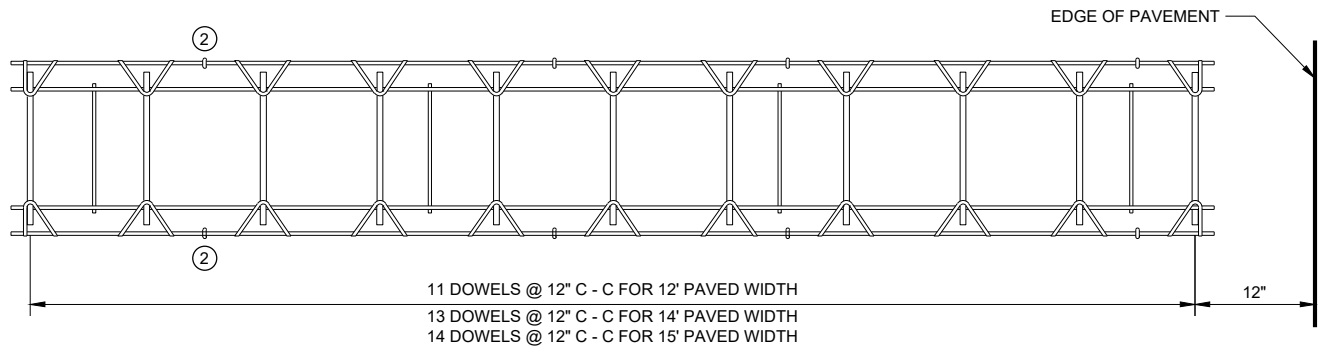
CONTRACTION JOINT LAYOUT FOR TWO-LANE TWO-WAY HIGHWAY



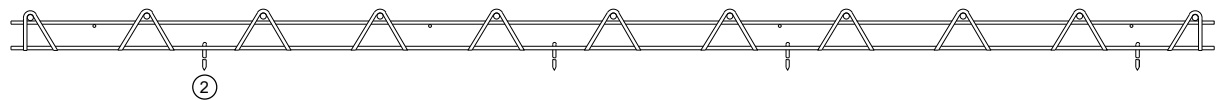
CONTRACTION JOINT LAYOUT FOR DIVIDED HIGHWAY

RURAL DOWELED CONCRETE PAVEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 208

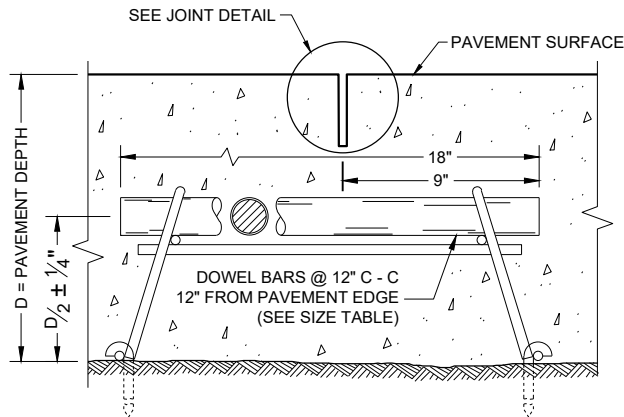


PLAN VIEW

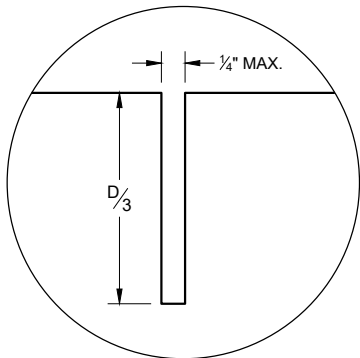


SIDE VIEW
(NORMAL TO CENTERLINE)

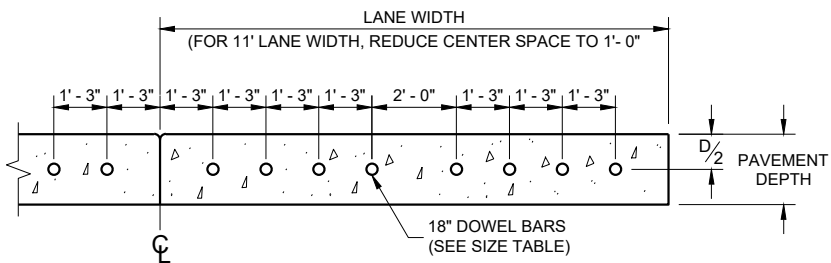
CONTRACTION JOINT DOWEL ASSEMBLY ①



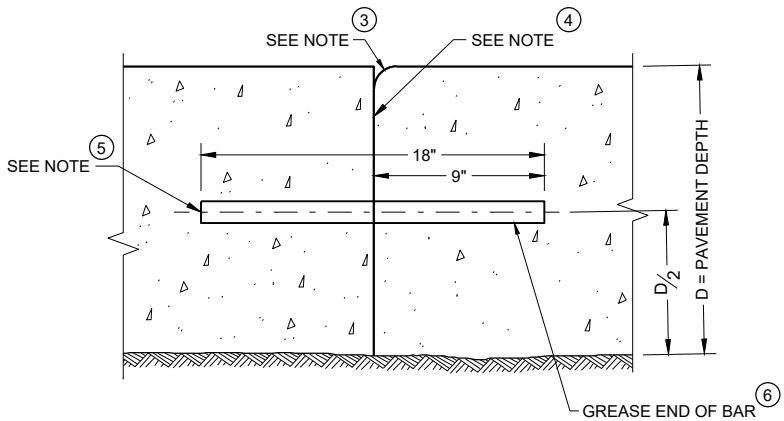
DOWELED CONTRACTION JOINT



JOINT DETAIL



DRILLED DOWEL BAR CONSTRUCTION JOINT ⑦

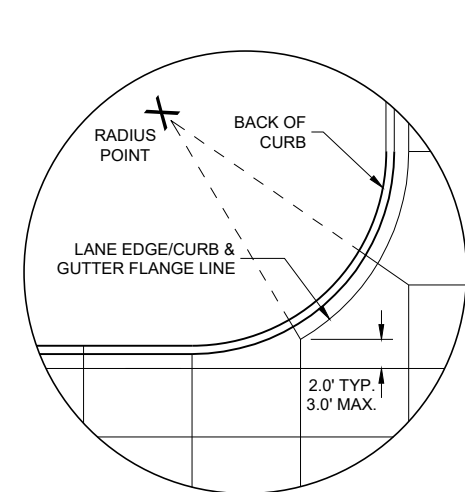


TRANSVERSE CONSTRUCTION JOINT

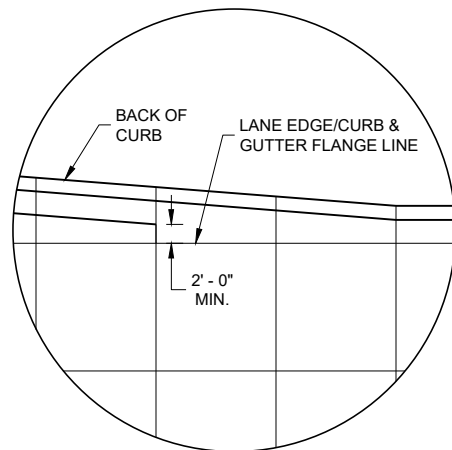
GENERAL NOTES

- ① OBTAIN THE ENGINEER'S APPROVAL FOR THE USE OF ALTERNATIVE DESIGNS OF THE DOWEL ASSEMBLY. USE MECHANICAL DOWEL BAR INSERTERS OR DOWEL ASSEMBLIES WHEN CONSTRUCTION CONTRACTION JOINTS.
- ② SECURE BASKETS WITH ANCHORS TO HOLD DOWEL BARS IN THE CORRECT POSITION AND ALIGNMENT. TYPE, LOCATION, NUMBER AND LENGTH OF ANCHORS ARE DEPENDENT UPON FIELD CONDITIONS.
- ③ FORM OR SAW CONSTRUCTION JOINTS. PROVIDE A $1/4"$ RADIUS AT FORMED JOINTS.
- ④ PROVIDE A SMOOTH VERTICAL FACE FOR THE ENTIRE DEPTH OF THE PAVEMENT WHEN FORMING CONSTRUCTION JOINTS.
- ⑤ INSTALL DOWEL BARS AT CONSTRUCTION JOINTS BY FORMING OR DRILLING. INSTALL FORMED DOWEL BARS 12 INCHES C - C AND 12 INCHES FROM PAVEMENT EDGE. REMOVE EXCESS CONCRETE FROM THE FREE END OF THE DOWEL BAR IF DOWEL BARS ARE FORMED THROUGH A HEADER BOARD. INSTALL DRILLED DOWEL BARS ACCORDING TO THE "DRILLED DOWEL BAR CONSTRUCTION JOINT" DETAIL.
- ⑥ APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.
- ⑦ ANCHOR DOWEL BARS AND TIE BARS INTO DRILLED HOLES WITH AN EPOXY. MAXIMUM DRILLED HOLE SIZE IS $1/8"$ GREATER THAN DOWEL BAR DIAMETER, 9 INCHES IN LENGTH.

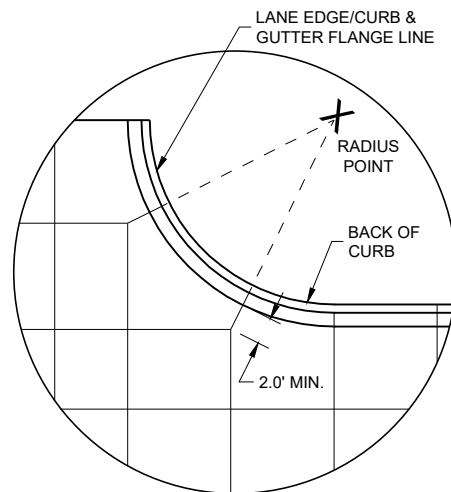
RURAL DOWELED CONCRETE PAVEMENT	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2022 DATE	/S/ Peter Kemp P.E. PAVEMENT SUPERVISOR 209
FHWA	



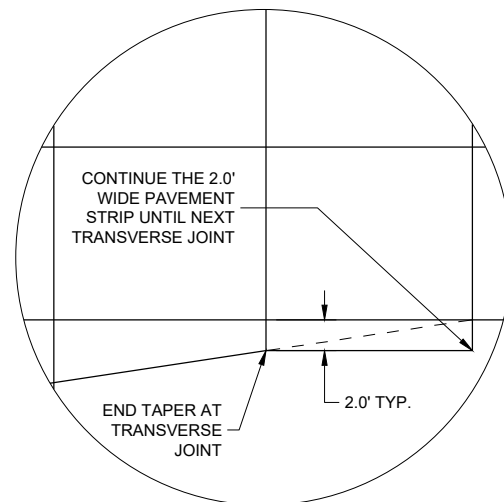
DETAIL "A"



DETAIL "B"



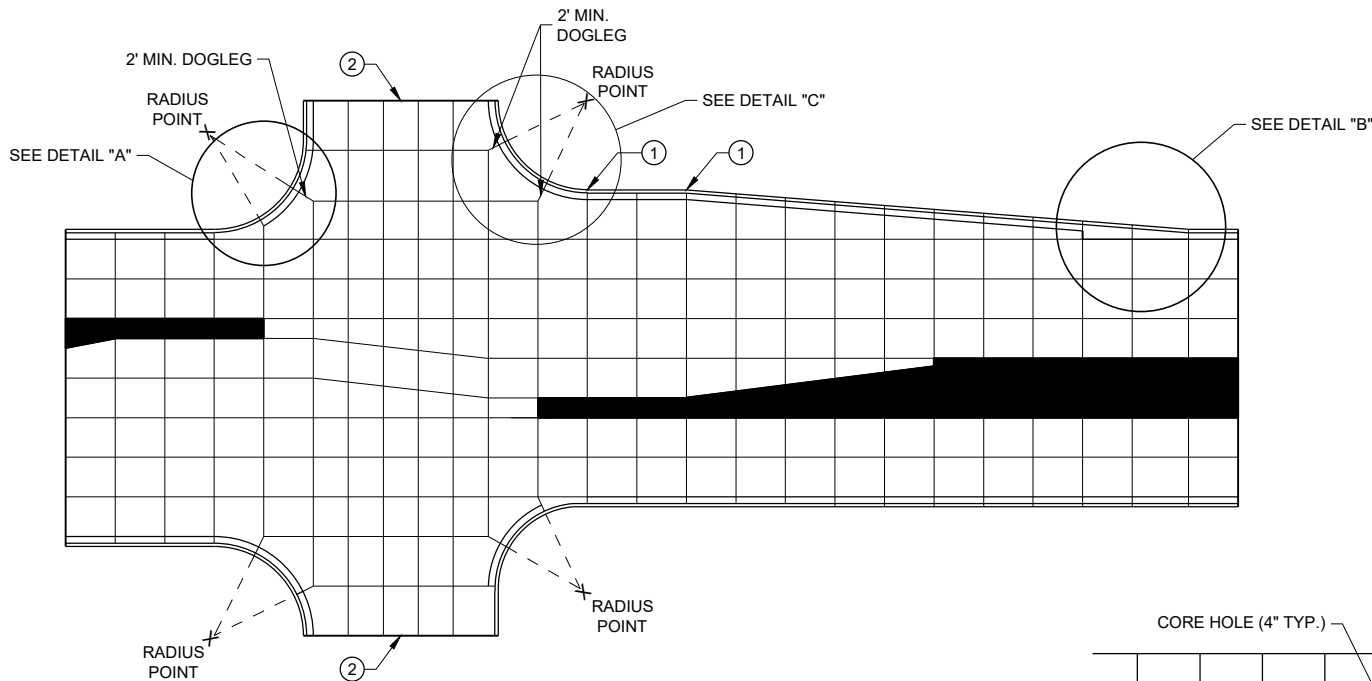
DETAIL "C"



DETAIL "D"

GENERAL NOTES

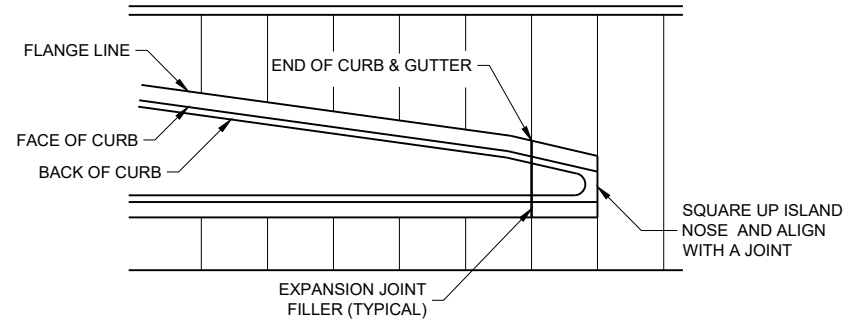
- THE PRIMARY ROADWAY CONTROLS THE TRANSVERSE JOINT PATTERN.
- ALIGN NEW JOINTS WITH EXISTING JOINTS OR CRACKS.
- CONSTRUCT TRANSVERSE JOINTS PERPENDICULAR TO THE ROADWAY.
- ADJUST TRANSVERSE JOINTS TO ALIGN WITH UTILITY FIXTURES (E.G MANHOLES AND INLETS) IN THE PAVEMENT STRUCTURE WHEN POSSIBLE. WATER VALVES DO NOT REQUIRE JOINT ADJUSTMENT.
- AVOID SLABS LESS THAN 2 FEET WIDE OR GREATER THAN 15 FEET WIDE.
- SEE TABLE FOR TRANSVERSE JOINT SPACING. JOINT SPACING SPECIFIED IS MAXIMUM AND ACTUAL SPACING CAN BE ADJUSTED TO ACCOMMODATE INTERSECTIONS.
- AVOID ANGLES LESS THAN 60° BY DOGLEGGING JOINTS THROUGH CURVE RADIUS POINTS. USE 90° ANGLES WHEN POSSIBLE.
- CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.
- 1 PROVIDE TRANSVERSE JOINTS AT ALL PAVEMENT WIDTH CHANGES.
 - 2 CONSTRUCT DOWELED EXPANSION JOINT ON THE SIDE ROAD OF AN INTERSECTION IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH. ALIGN EXPANSION JOINT WITH EDGE OF RADIUS.
 - 3 THE ENGINEER MAY APPROVE SLIGHT VARIATIONS FROM THESE JOINTING DETAILS.



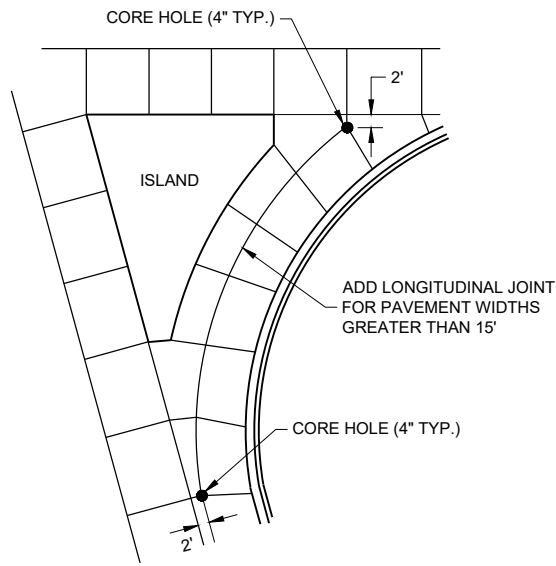
STANDARD INTERSECTION

PAVEMENT DEPTH AND JOINT SPACING TABLE

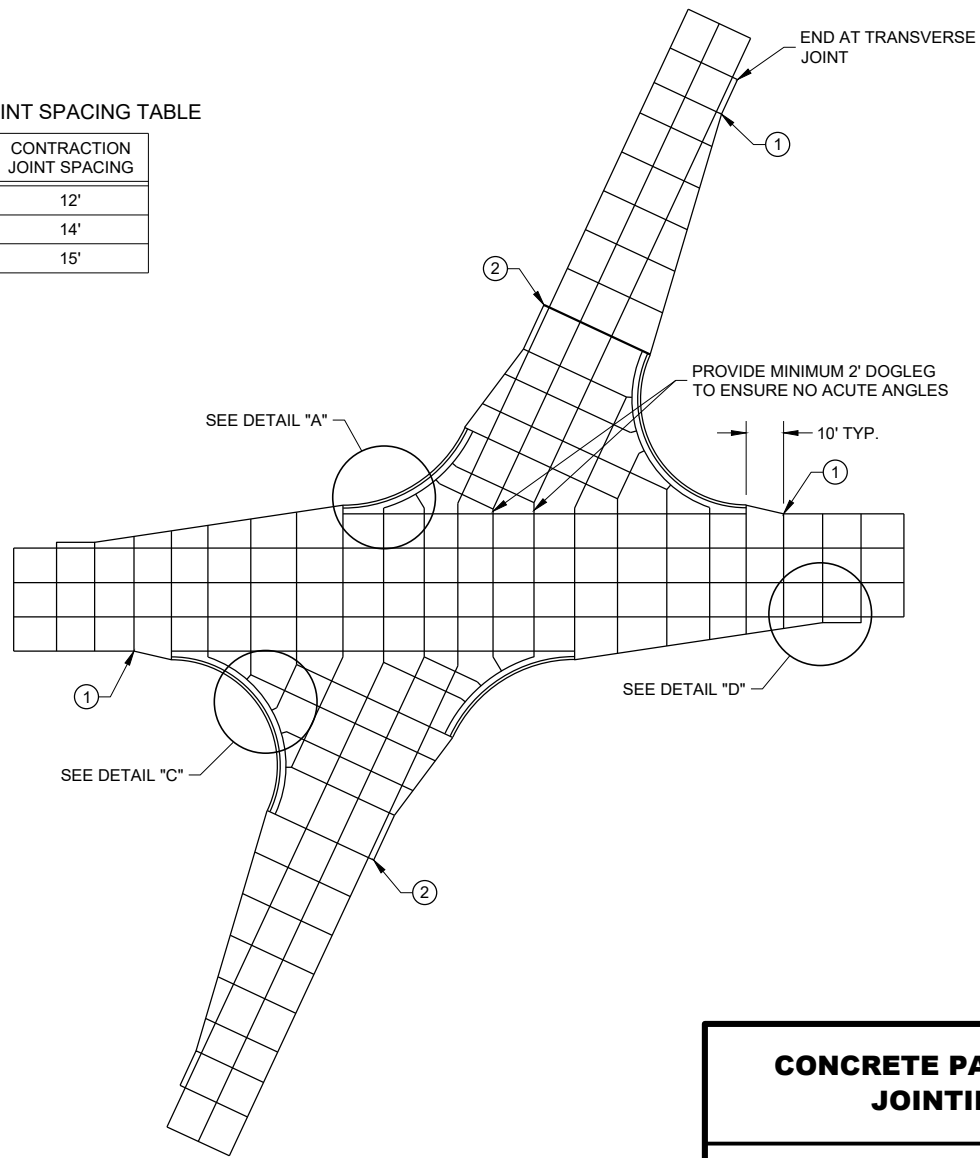
PAVEMENT DEPTH (D)	CONTRACTION JOINT SPACING
6", 6 1/2"	12'
7", 7 1/2"	14'
8" & ABOVE	15'



APPROACH TO MEDIAN



LARGE RIGHT TURN



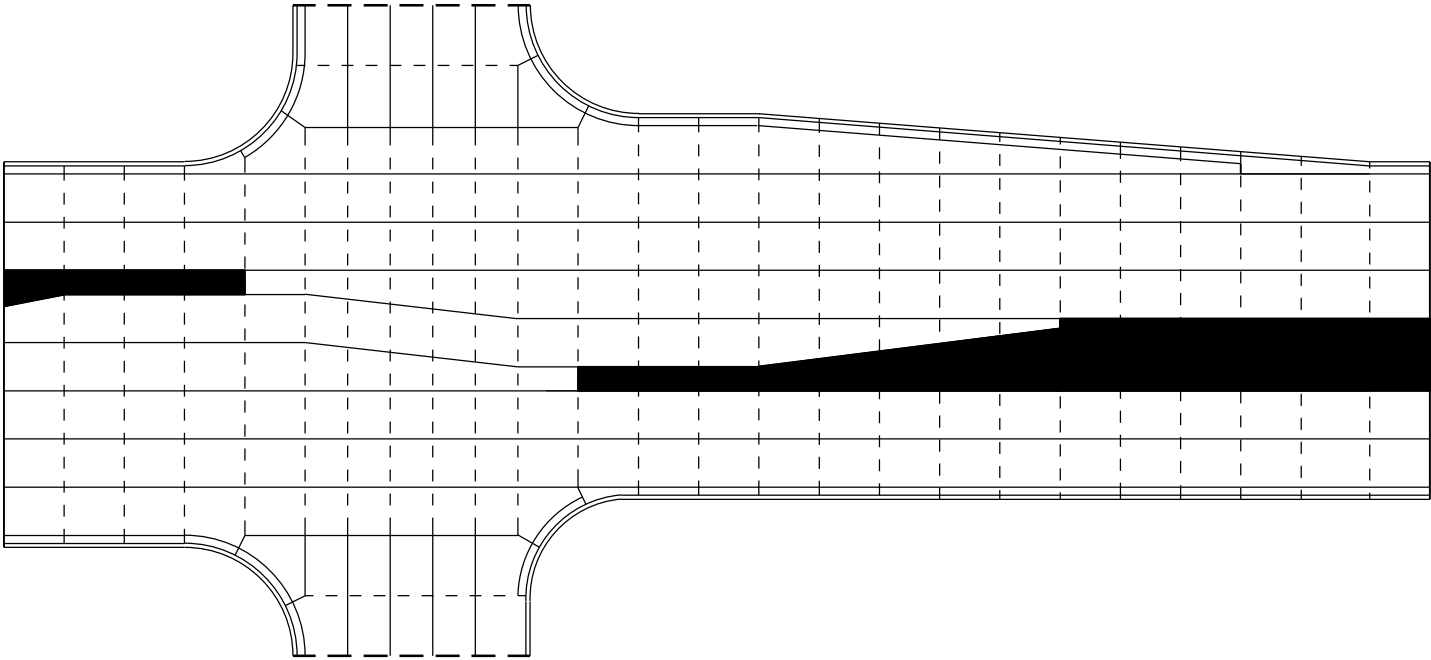
SKEWED INTERSECTION

CONCRETE PAVEMENT JOINTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

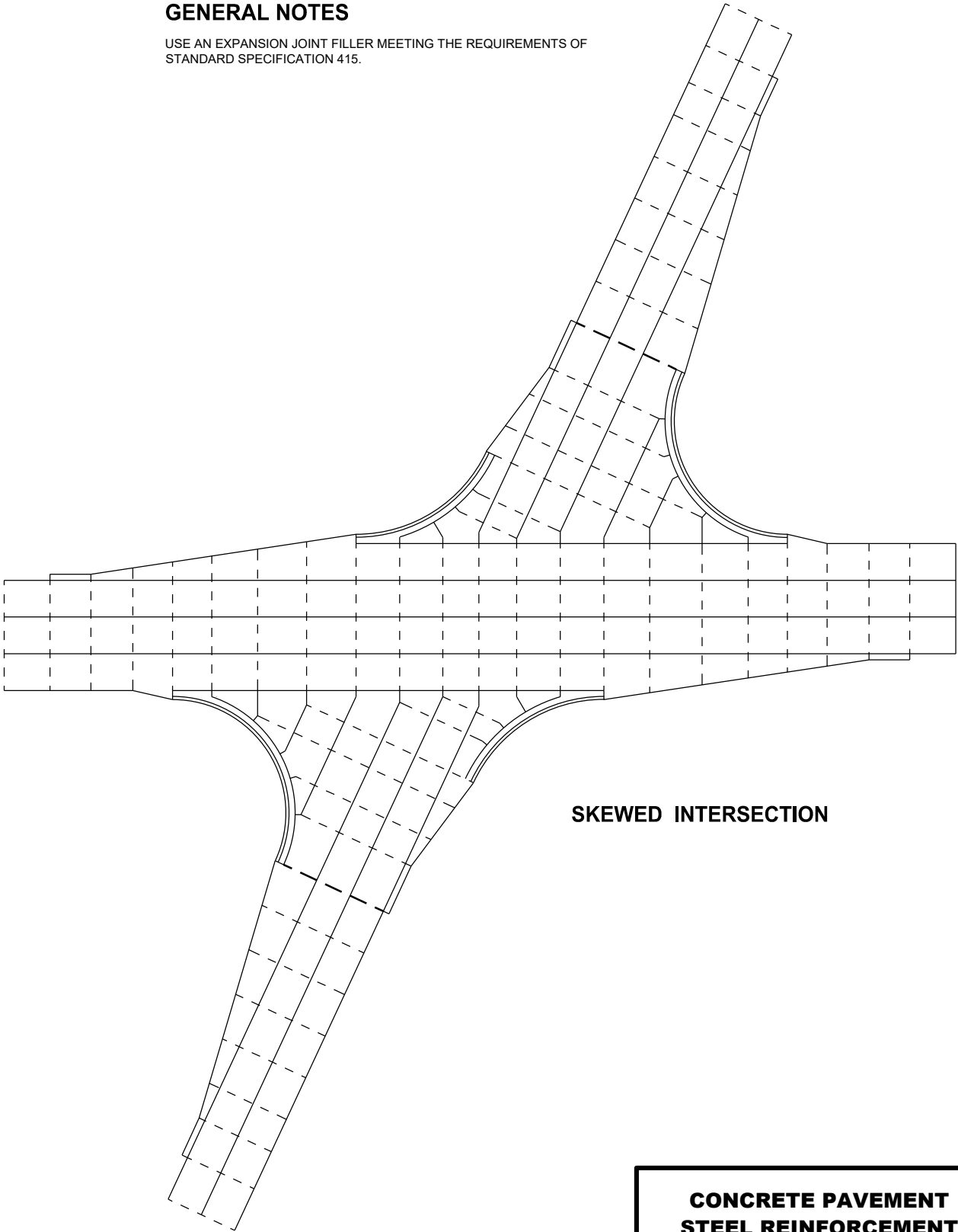
- POTENTIAL DOWELED EXPANSION JOINT
- DOWELED JOINT
- TIED JOINT



STANDARD INTERSECTION

GENERAL NOTES

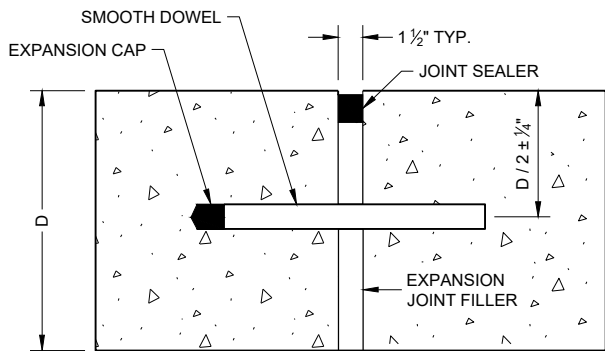
USE AN EXPANSION JOINT FILLER MEETING THE REQUIREMENTS OF STANDARD SPECIFICATION 415.



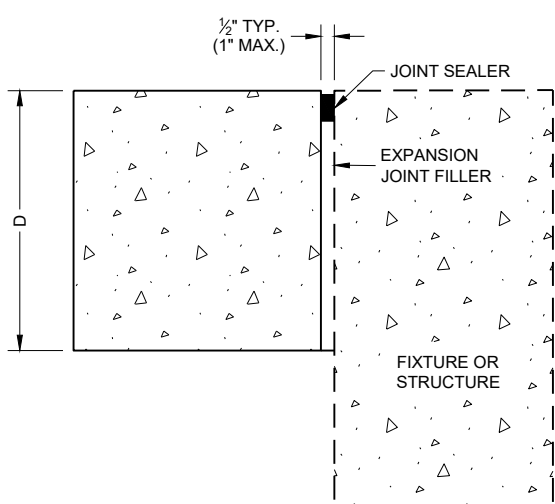
SKEWED INTERSECTION

CONCRETE PAVEMENT
STEEL REINFORCEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

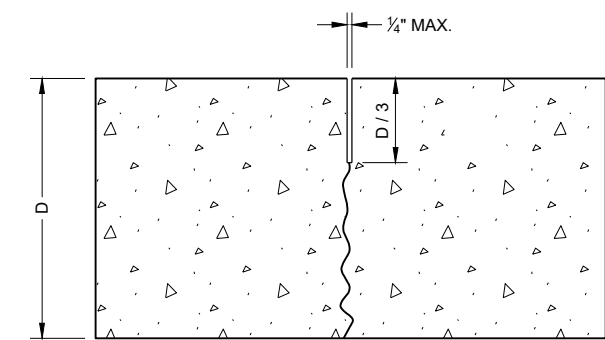


DOWELED TRANSVERSE ①

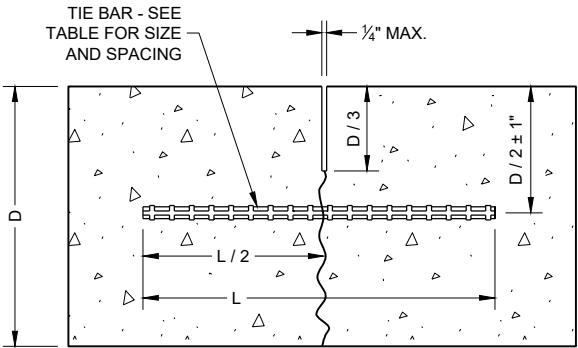


UNTIED - LONGITUDINAL

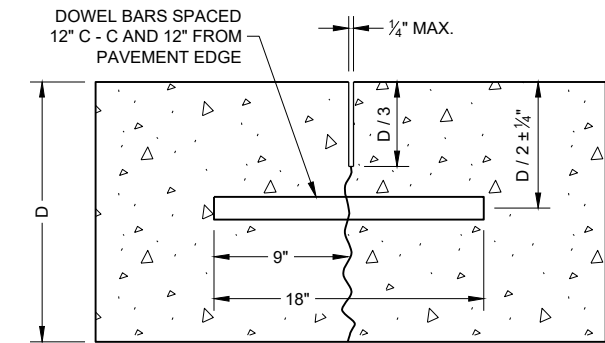
EXPANSION JOINTS



UNDOWELED TRANSVERSE



TIED LONGITUDINAL



DOWELED TRANSVERSE

CONTRACTION JOINTS ②

TIE BAR TABLE

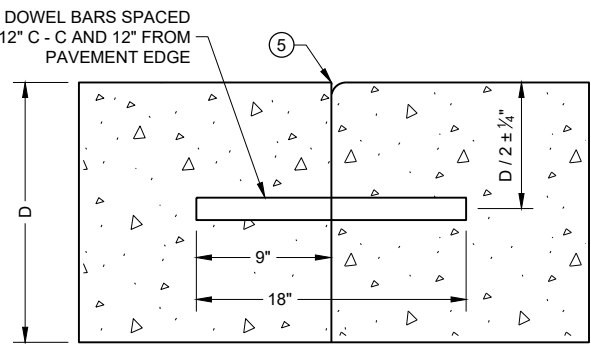
PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

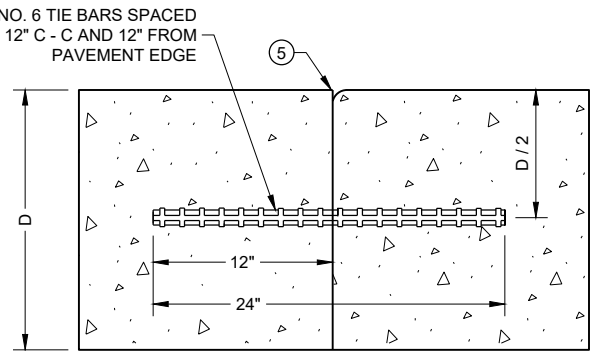
** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

GENERAL NOTES

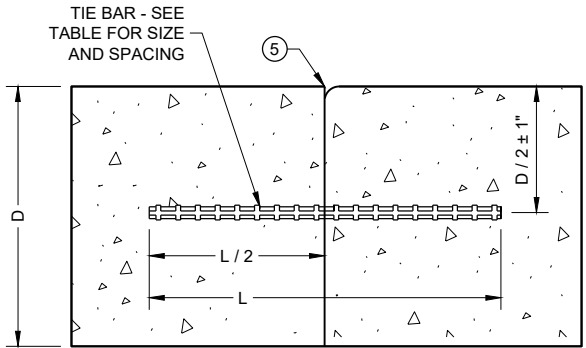
- ① USE DOWELED EXPANSION JOINTS ON SIDE ROADS AT INTERSECTIONS (TO ISOLATE THE SIDE ROAD FROM THE THROUGH STREET) IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH.
- ② SPACE CONTRACTION JOINTS IN ACCORDANCE WITH SDD 13C4, 13C11 OR 13C13.
- ③ LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.
- ④ CONSTRUCTION JOINTS CAN BE FORMED OR SAWED.
- ⑤ IF JOINT IS FORMED, PROVIDE A 1/4" RADIUS.
- ⑥ ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.



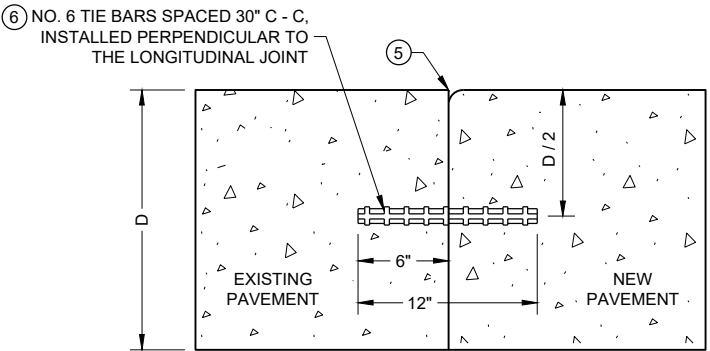
DOWELED TRANSVERSE ③



TIED TRANSVERSE ③
(FOR USE ON NON-DOWELED PAVEMENTS ONLY)



TIED LONGITUDINAL

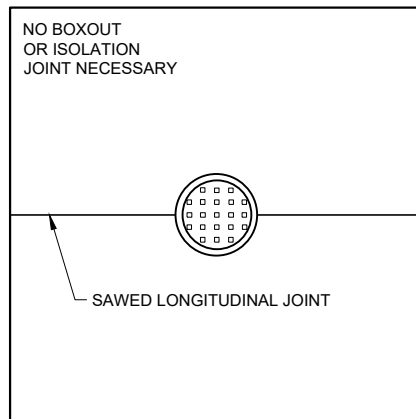


TIED LONGITUDINAL TO EXISTING

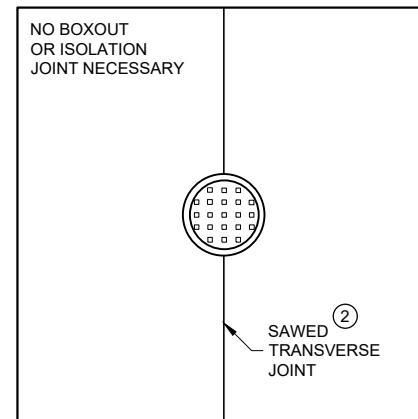
CONSTRUCTION JOINTS ④

**CONCRETE PAVEMENT
JOINT TYPES**

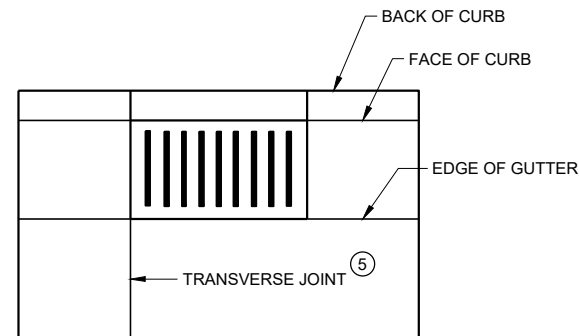
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**MANHOLE WITH
LONGITUDINAL JOINT**



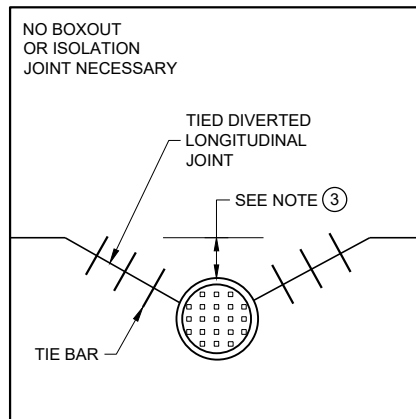
**MANHOLE WITH
TRANSVERSE JOINT**



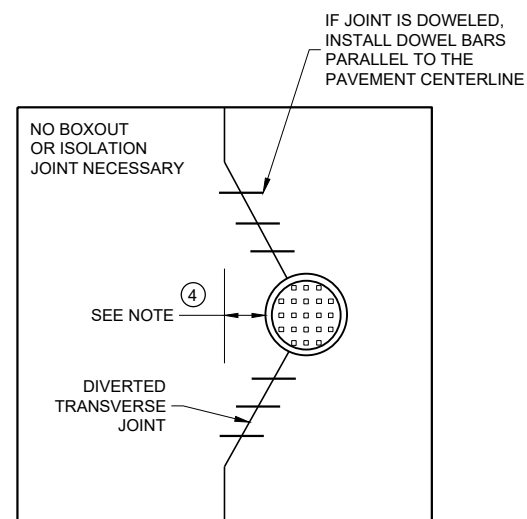
**INLET WITH
TRANSVERSE JOINT**

GENERAL NOTES

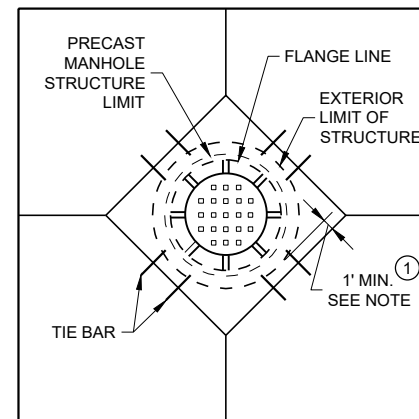
- ① USE BOXOUTS WHEN UTILITY STRUCTURE IS IN THE PATH OF CONSTRUCTION JOINTS. PROVIDE A 1 FOOT MINIMUM CLEARANCE BETWEEN THE EXTERIOR LIMIT OF THE STRUCTURE TO THE DIAMOND BOXOUT.
- ② ADJUST TRANSVERSE JOINT TO INTERSECT MANHOLE IF POSSIBLE.
- ③ IF DISTANCE BETWEEN THE LONGITUDINAL JOINT AND THE EDGE OF MANHOLE IS 2 FEET OR LESS, DIVERT THE LONGITUDINAL JOINT AT A 2:1 TAPER RATE TO THE CENTER OF THE MANHOLE. IF THE DISTANCE IS GREATER THAN 2 FEET, DO NOT DIVERT THE JOINT AND SAW AS NORMAL. PLACE REINFORCEMENT REBAR AROUND THE MANHOLE.
- ④ IF THE DISTANCE FROM THE EDGE OF THE MANHOLE TO THE NEAREST TRANSVERSE JOINT IS LESS 4 FEET OR LESS, REDIRECT JOINT TO INTERSECT THE CENTER OF THE MANHOLE. IF DISTANCE IS GREATER THAN 4 FEET, DO NOT DIVERT THE JOINT AND SAW AS NORMAL. PLACE REINFORCEMENT REBAR AROUND THE MANHOLE.
- ⑤ ALIGN TRANSVERSE JOINT WITH ONE EDGE OF INLET WHEN PRACTICAL.



**MANHOLE WITH DIVERTED
LONGITUDINAL CONTRACTION JOINT**



**MANHOLE WITH DIVERTED
TRANSVERSE CONTRACTION JOINT**



**DIAGONAL MANHOLE BOXOUT
FOR CONSTRUCTION JOINTS**

**CONCRETE PAVEMENT
JOINTING AT UTILITY
FIXTURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 DATE /S/ Peter Kemp P.E.
PAVEMENT SUPERVISOR 213
FHWA

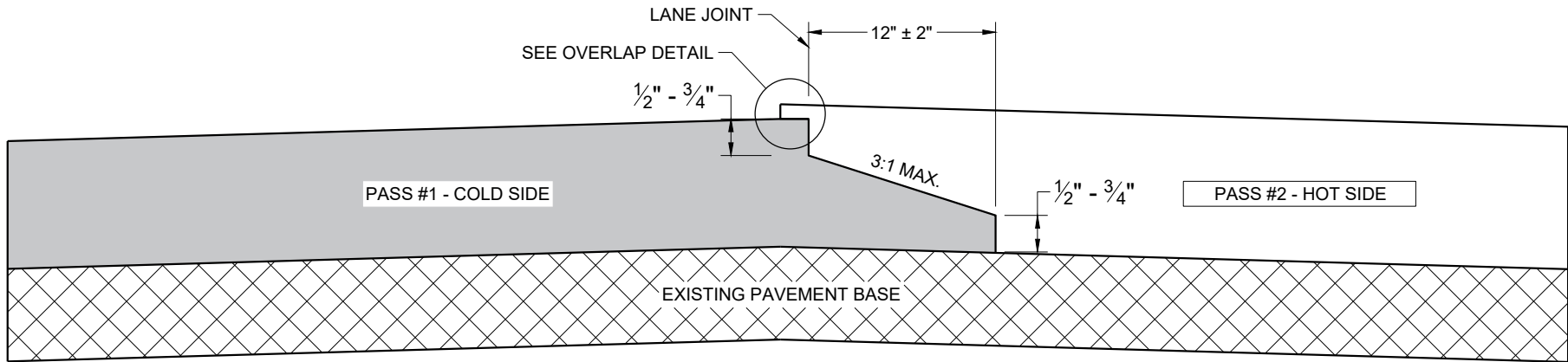
-----	DOWELED JOINT
————	TIED JOINT
	EXPANSION JOINT
— — —	POTENTIAL DOWELED EXPANSION JOINT
←	DIRECTION OF TRAFFIC

- ① CONSTRUCT DOWELED EXPANSION JOINT ON THE SIDE ROAD OF AN INTERSECTION IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH. ALIGN EXPANSION JOINT WITH THE EDGE OF RADIUS.
- ② PROVIDE TIED JOINT AT THE FLANGE OF SCAB ON CURB IF SCAB ON CURB AND GUTTER IS USE.

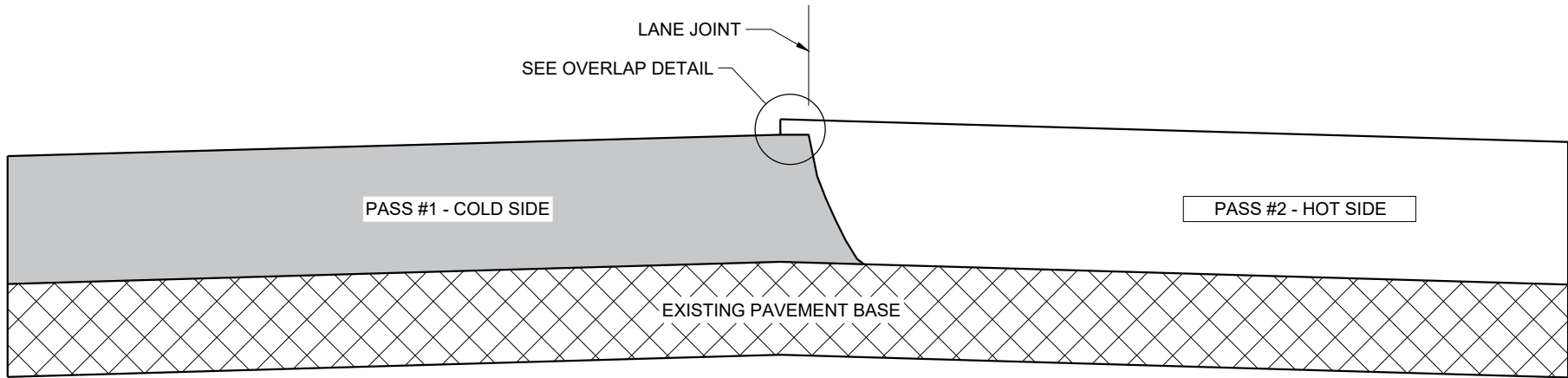


APPROVED
May 2023 /S/ Peter Kemp P.E.
 DATE PAVEMENT SUPERVISOR 214

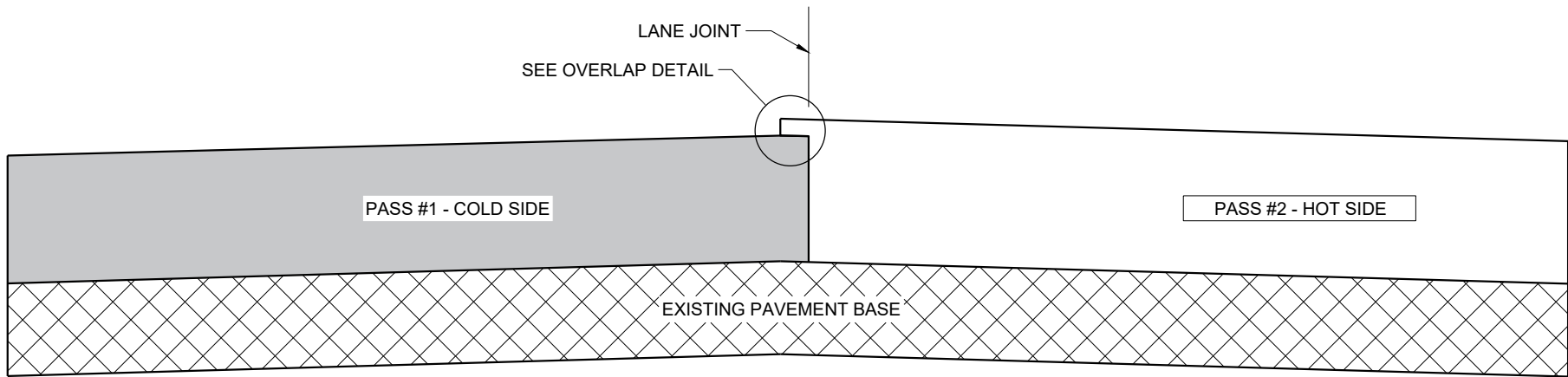
FHWA



TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)

GENERAL NOTES

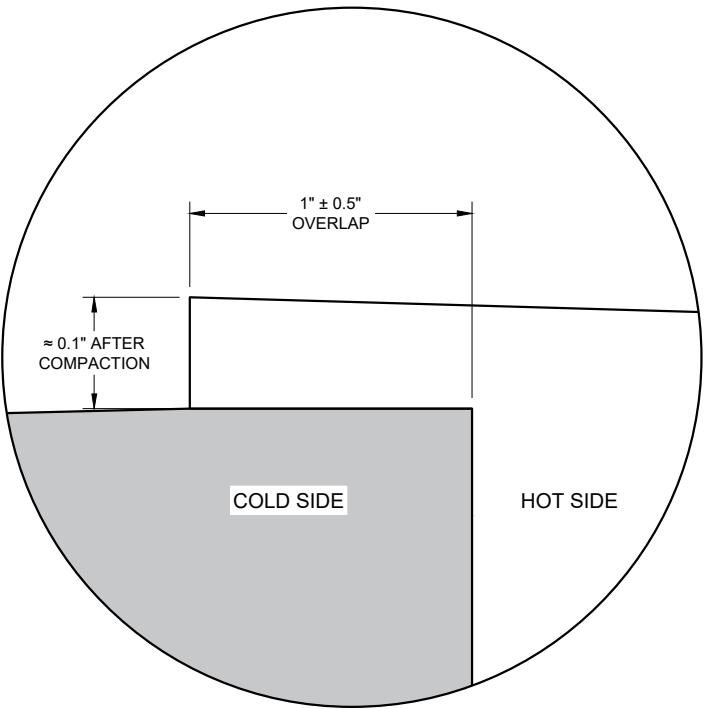
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1"$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2"$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



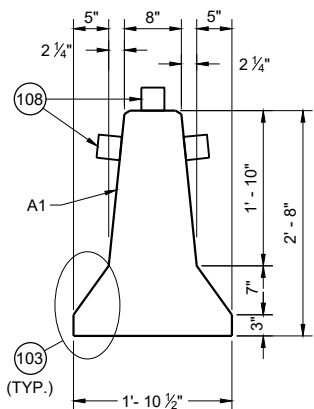
OVERLAP DETAIL (TYPICAL)

HMA LONGITUDINAL JOINTS

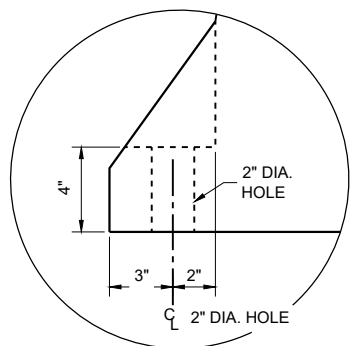
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2020 /S/ Steven Hefel
DATE HMA PAVEMENT ENGIN 215

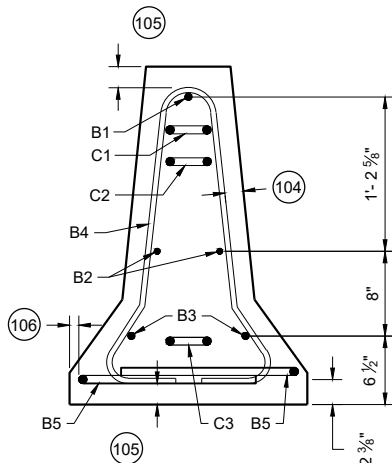
FHWA



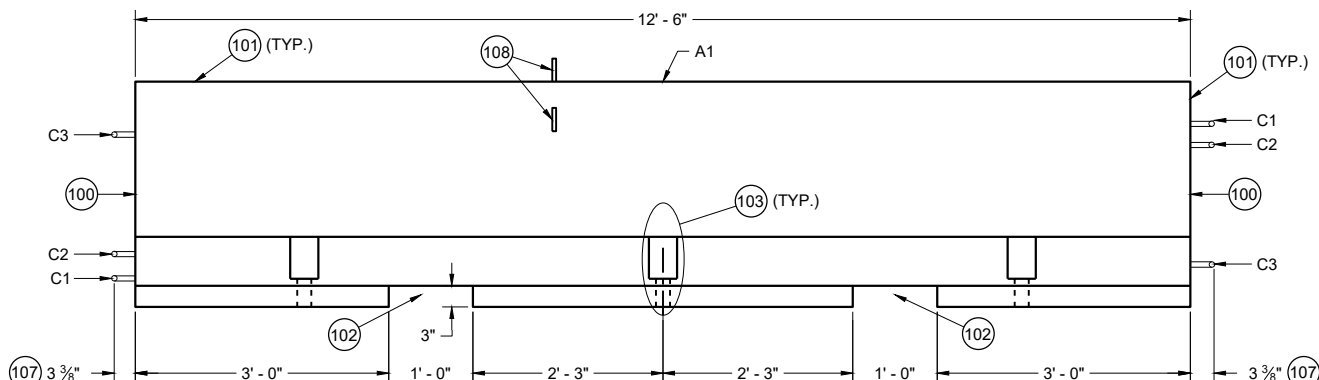
CROSS SECTION



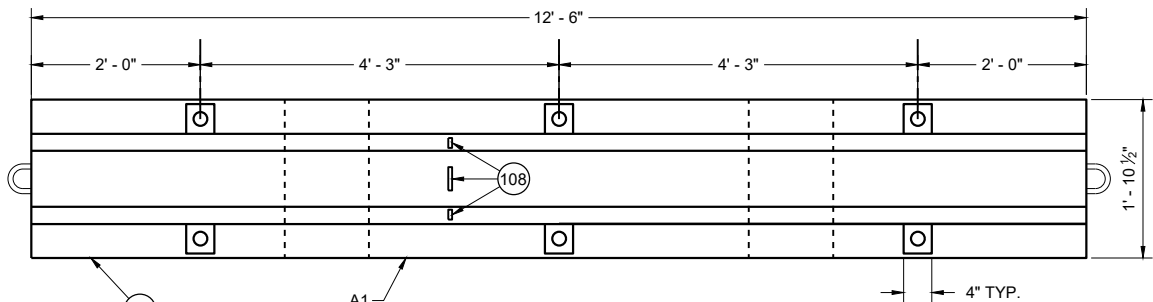
ANCHOR BLOCK
DETAIL



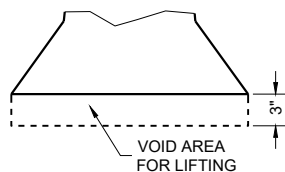
PROFILE VIEW
TEMPORARY BARRIER REINFORCEMENT



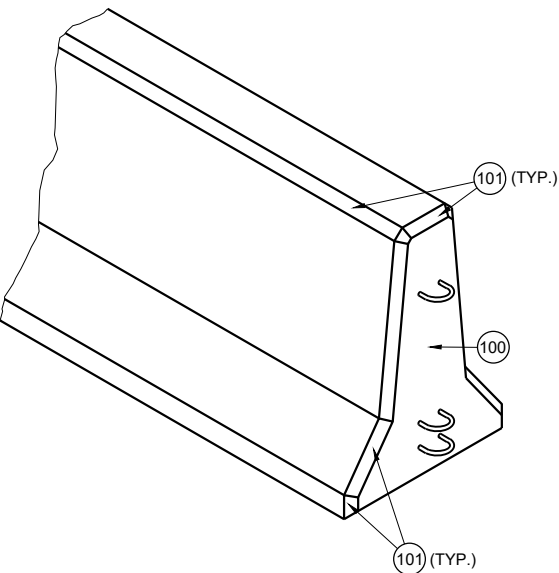
PROFILE VIEW



PLAN VIEW
TEMPORARY BARRIER



LIFTING SLOT DETAIL
(TYP.)



GENERAL NOTES

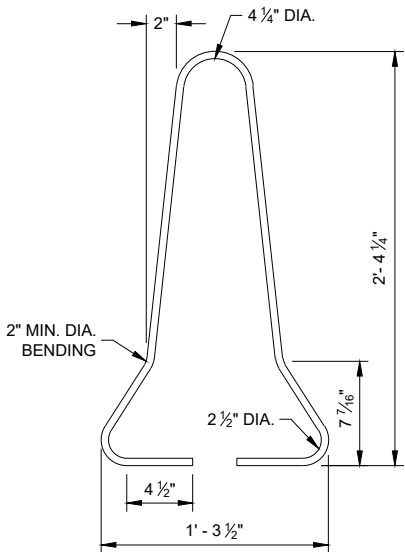
PLACE BARRIER ON PAVED SURFACE. BEFORE PLACEMENT OF TEMPORARY BARRIER, REMOVE ALL LOOSE MATERIAL FROM PAVED SURFACE.

LOOP BARS C1, C2 AND C3 ARE NOT FOR PLACEMENT OR MOVEMENT OF BARRIER.

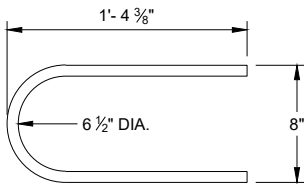
- 100 PERMANENTLY FORM INTO ONE END OF BARRIER THE FOLLOWING INFORMATION:
 - A. TYPE OF BARRIER: WI-CBTP
 - B. MANUFACTURER
 - C. DATE OF MANUFACTURE (MONTH AND YEAR)
- 101 1" OPTIONAL CHAMFER
- 102 SEE LIFTING SLOT DETAIL
- 103 SEE ANCHOR BLOCK DETAIL
- 104 1 3/4" MIN. CLEAR COVER
- 105 2" MIN. CLEAR COVER
- 106 1" MIN. CLEAR COVER
- 107 ± 1/8" MEASURED FROM FACE OF CONCRETE BARRIER TO OUTSIDE OF LOOP BAR (TYP.)
- 108 USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURERS INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED LEFT OF TRAFFIC AND WHITE WHEN BARRIER IS LOCATED RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART, PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO SIDE MOUNTED DELINEATORS ON BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAT 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.

CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"

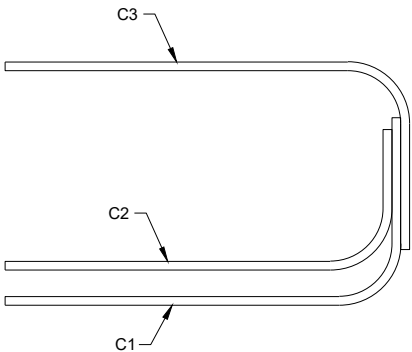
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



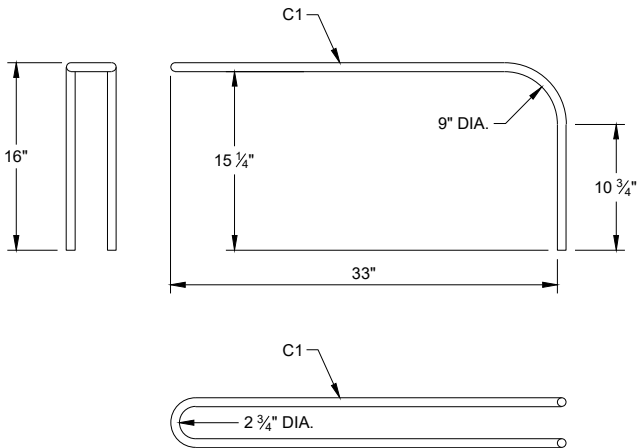
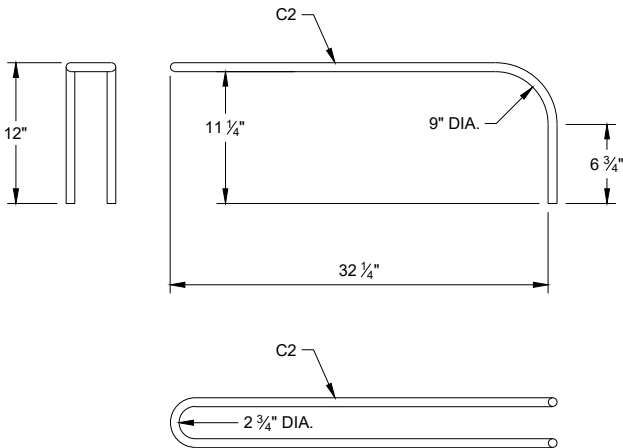
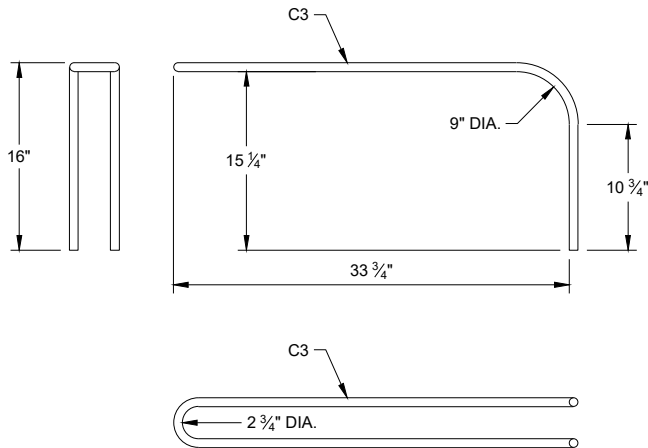
B4 BAR DETAIL



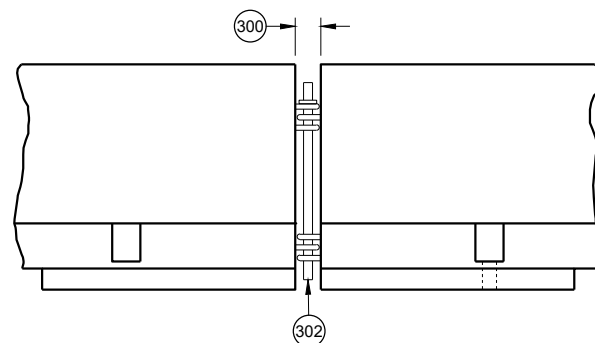
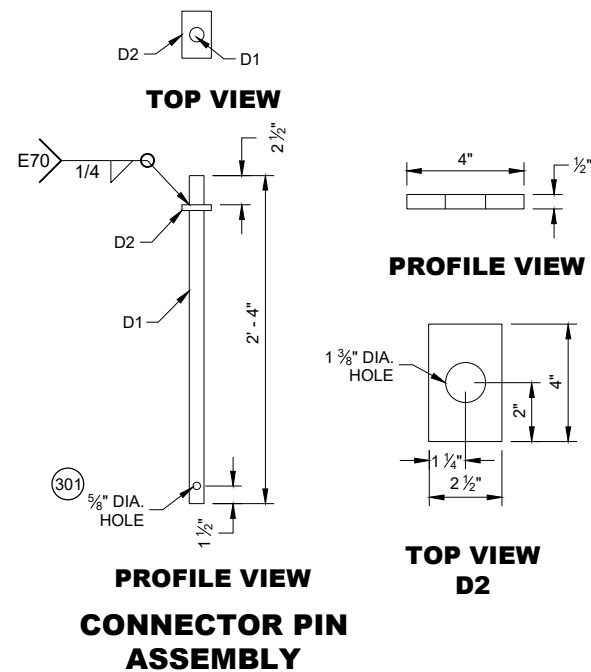
B5 BAR DETAIL



PROFILE VIEW
LOOP BAR ASSEMBLY



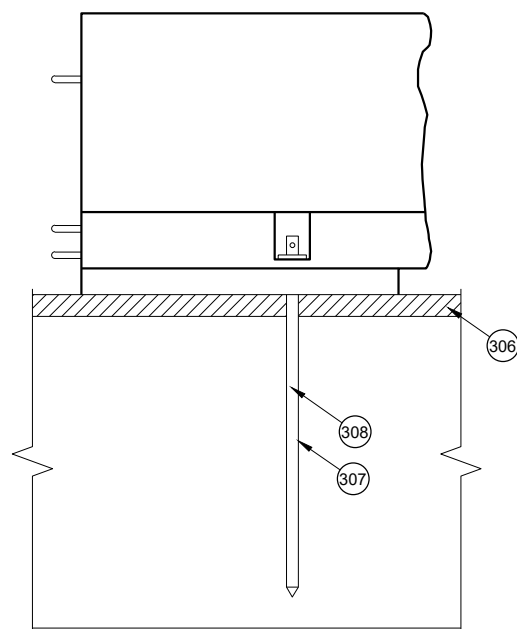
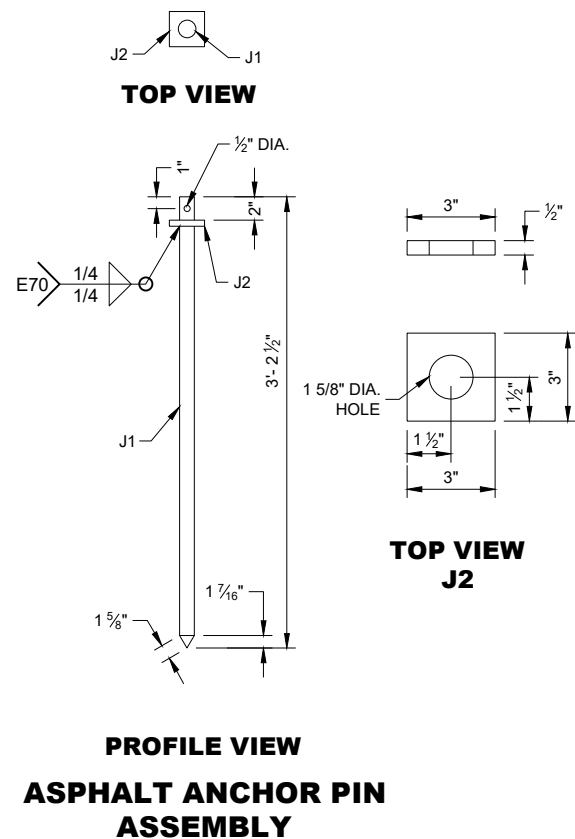
C BAR DETAILS



**CONNECTING TEMPORARY
BARRIER SECTIONS**

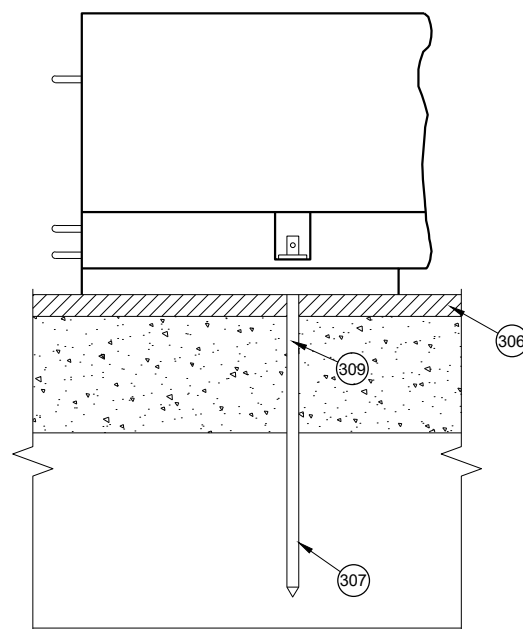
GENERAL NOTES

- (300) SET WITH 3 5/8" WOOD BLOCK.
- (301) HOLE IS OPTIONAL.
- (302) CONNECTOR PIN ASSEMBLY.
- (303) CONCRETE PAVEMENT, APPROACH SLAB, OR DECK.
- (304) CONCRETE DECK.
- (305) DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY OR CONCRETE PAVEMENT WITH ASPHALT OVERLAY.
- (306) MINIMUM OF 2" OF ASPHALT.
- (307) ASPHALT ANCHOR PIN ASSEMBLY
- (308) IF DRILLING A PILOT HOLE, THE MAX. DIA. OF THE HOLE IS 3/4"
- (309) WHEN THERE IS ASPHALT OVERLAYING CONCRETE PAVEMENT, A 1 5/8" DIA. PILOT HOLE CAN BE DRILLED INTO THE OVERLAY AND CONCRETE. IF NEEDED DRILL A 3/4" PILOT HOLE IN BASE COURSE.



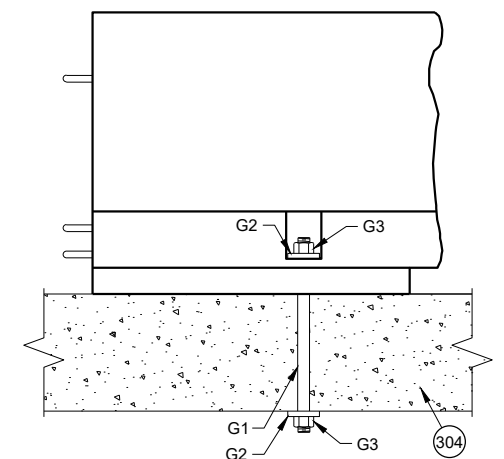
SIDE VIEW

**ASPHALT ANCHOR
INSTALLATION
THROUGH
ASPHALT PAVEMENT**



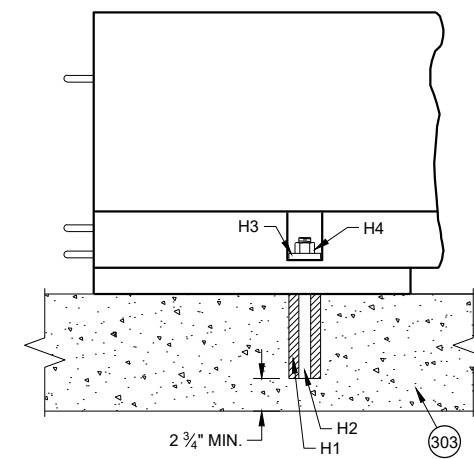
SIDE VIEW

**ASPHALT ANCHOR
INSTALLATION
THROUGH
ASPHALT OVERLAY
ON TOP OF
CONCRETE PAVEMENT**



SIDE VIEW

**THROUGH BOLT ANCHOR
INSTALLATION**

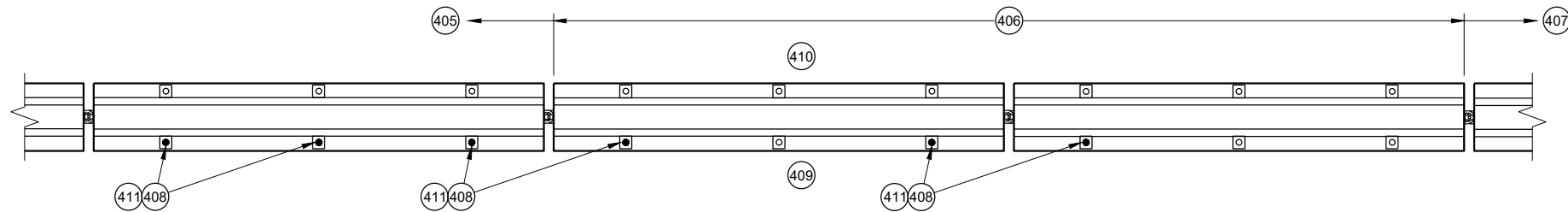


SIDE VIEW

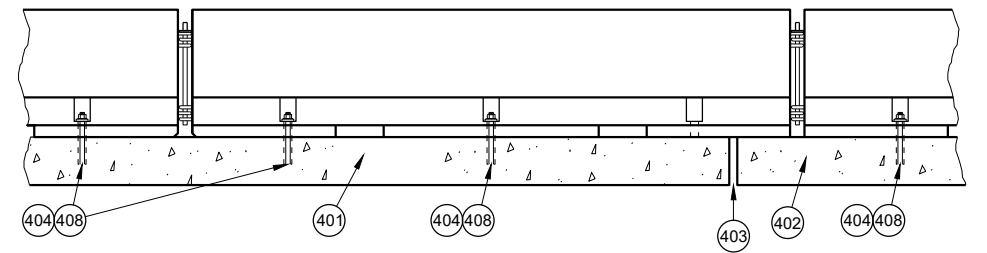
**ADHESIVE ANCHOR
INSTALLATION**

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

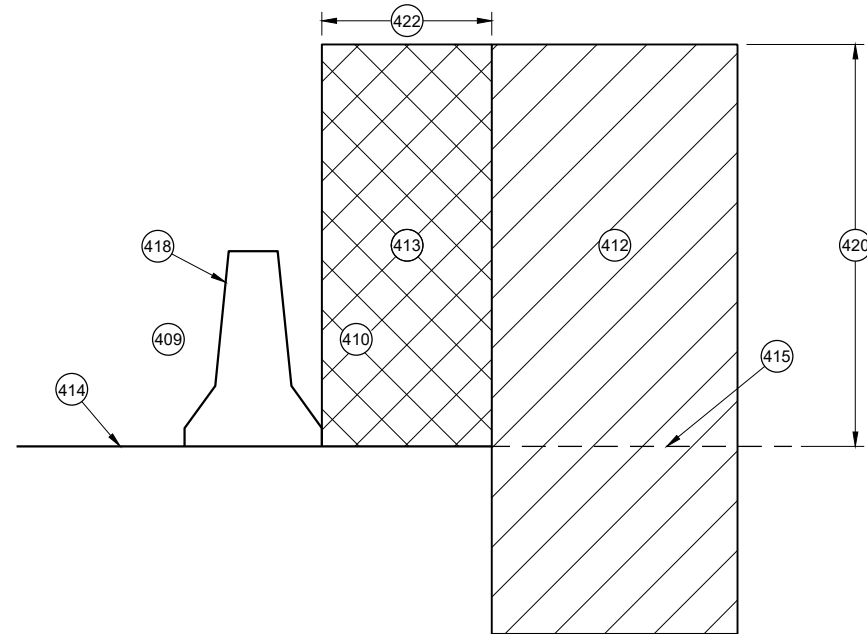
STATE OF WISCONSIN
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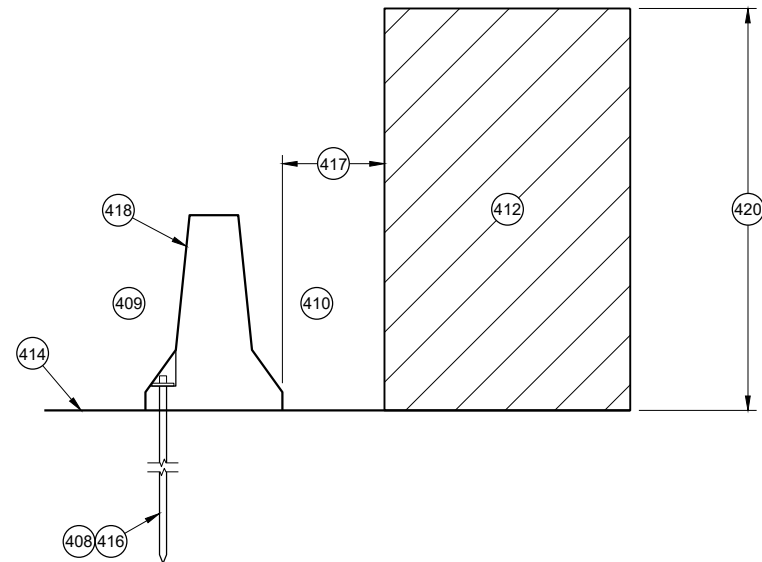
PLAN VIEW
TRANSITION FROM FREE STANDING TO ANCHORED BARRIER



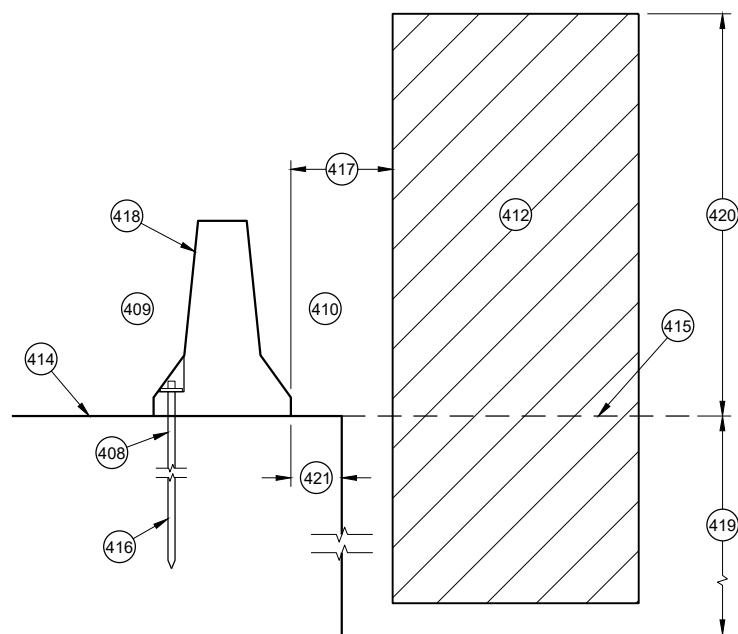
PROFILE VIEW
ANCHORED BARRIER NEAR EXPANSION JOINT



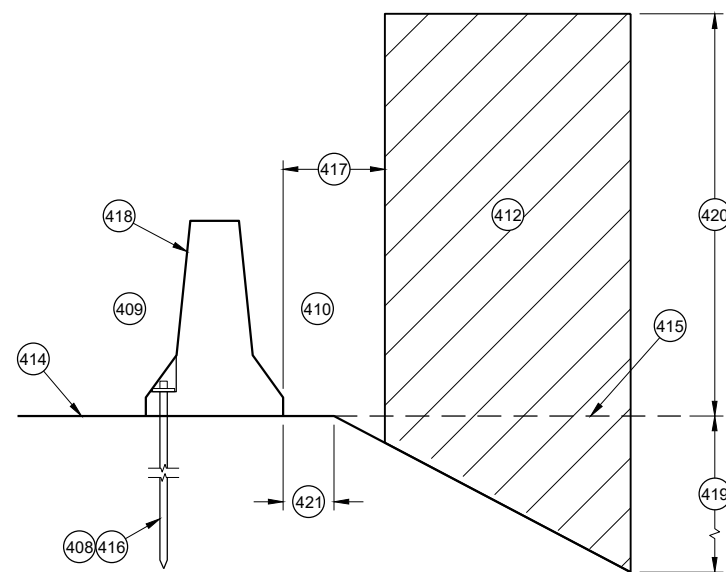
CROSS SECTION
FREE STANDING BARRIER



CROSS SECTION
ANCHORED BARRIER FOR OBJECTS ABOVE THE GRADE LINE AND NEAR THE BARRIER



CROSS SECTION
ANCHORED BARRIER NEAR VERTICAL DROP OFF



CROSS SECTION
ANCHORED BARRIER NEAR A SLOPE

GENERAL NOTES

- (400) NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.
- (401) CONCRETE DECK
- (402) CONCRETE DECK OR APPROACH SLAB.
- (403) EXPANSION JOINT
- (404) ADHESIVE ANCHOR SHOWN. SEE ANCHOR DETAILS.
- (405) ANCHORED TEMPORARY BARRIER
- (406) TRANSITION FROM ANCHORED TEMPORARY BARRIER TO FREE STANDING
- (407) FREE STANDING BARRIER
- (408) REMOVE ALL ANCHORS WHEN NO LONGER NEEDED. FILL CONCRETE PAVEMENTS, DECKS AND APPROACH SLABS WITH NON-SHRINK COMMERCIAL GROUT FROM THE APPROVED PRODUCT LIST. FILL ASPHALT PAVEMENTS WITH ASTM D6690 TYPE II RUBBERIZED CRACK FILLER.
- (409) TRAFFIC SIDE
- (410) NON-TRAFFIC SIDE
- (411) ANCHOR LOCATION. SEE ANCHORING DETAILS.
- (412) WORK AREA
- (413) AREA FREE OF OBJECTS AND WORKERS
- (414) GRADE LINE
- (415) EXTENDED GRADE LINE
- (416) ANCHORED TEMPORARY BARRIER. SEE BOLT THROUGH DECK, REMOVABLE ADHESIVE ANCHOR, OR AN ASPHALT ANCHOR ROD DETAILS FOR MORE INFORMATION. ASPHALT ANCHOR ROD SHOWN.
- (417) WHEN OBJECTS EXTEND ABOVE THE GRADE. A MINIMUM OF 1 FOOT IS REQUIRED FROM BACK OF BARRIER TO OBJECT.
- (418) OBJECTS ARE NOT TO BE PLACED ON, MOUNTED TO, OR ALLOWED TO LEAN AGAINST THE BARRIER WITHOUT WRITTEN PERMISSION OF THE PROJECT ENGINEER.
- (419) DEPTHS OF 3 FEET OR MORE.
- (420) $Y = 6.5'$
- (421) OFFSET FROM BACK OF BARRIER EDGE:

CONCRETE PAVEMENT	0.5'
ASPHALT	0.5'
- (422) POSTED SPEED (MPH):

45 OR GREATER	4.0'
40 OR LOWER	2.0'

CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

- 500 EXISTING RIGID BARRIERS (VARIES)

501 TEMPORARY BARRIER

502 SEE OTHER DETAIL ON HOW TO ANCHOR TEMPORARY BARRIER (BARRIER ASPHALT ANCHOR SHOWN).

503 ANCHORS ARE REQUIRED ON BOTH SIDE OF THE TEMPORARY BARRIER.

504 NESTED RAILS ARE REQUIRED ON BOTH SIDES OF THE TEMPORARY BARRIER FOR ALL INSTALLATIONS.

505 TRAFFIC TRAVELS FROM PERMANENT BARRIER TO TEMPORARY BARRIER.
- 506 TRAFFIC TRAVELS FROM TEMPORARY BARRIER TO PERMANENT BARRIER.

507 VERTICAL BARRIER

508 SAFETY SHAPE BARRIER

509 SINGLE SLOPE BARRIER

510 CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF RIGID BARRIER.

511 BENT THRIE BEAM TO FIT.

512 THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
- 513 TWO (2) P1, P2 AND P3 ARE REQUIRED

514 FIVE (5) N1, N2 AND N3 ARE REQUIRED

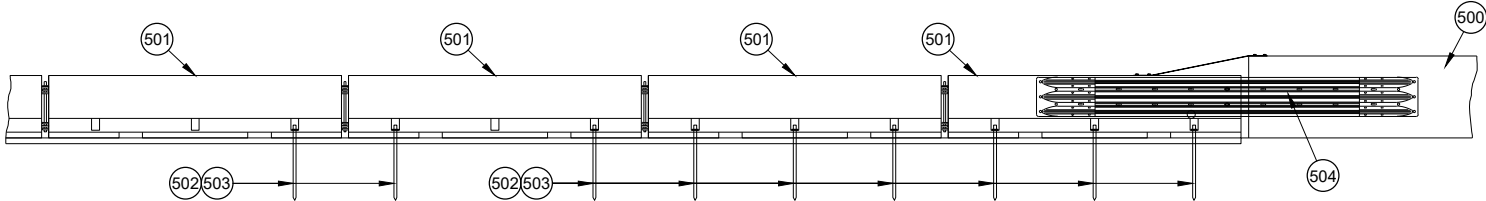
515 TWO (2) R1, R2 AND R3 ARE REQUIRED

516 CUT WOOD BLOCK TO FIT.

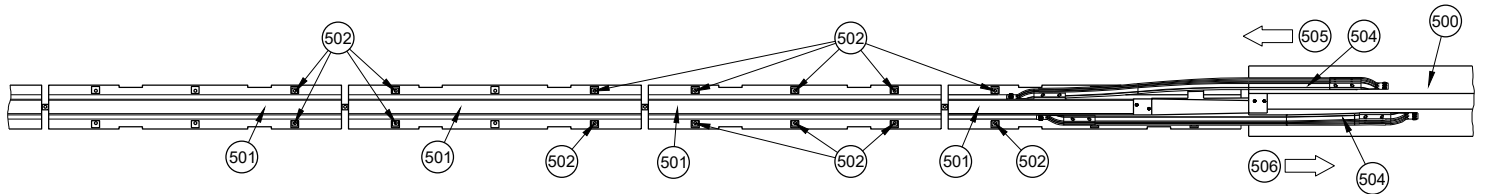
517 SEE THRIE BEAM RAIL TERMINAL CONNECTOR DETAIL ASSEMBLY.

518 CAP ASSEMBLY

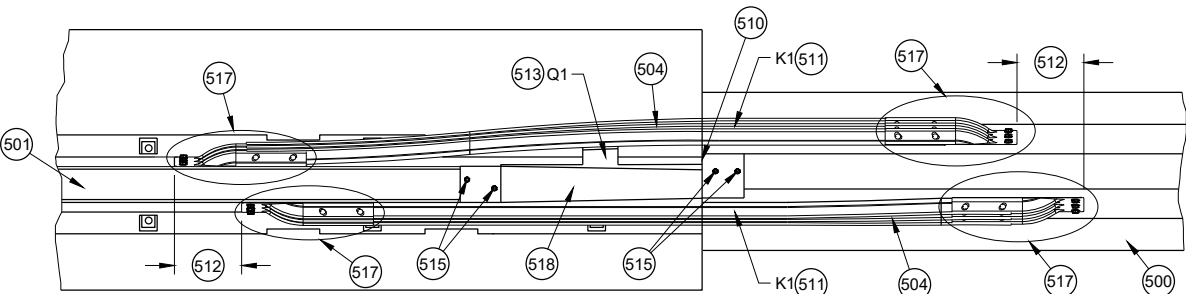
519 4" MAX. GAP BETWEEN TEMPORARY BARRIER AND RIGID BARRIER.
- 520 ALL TWELVE SPLICE HOLES REQUIRE M1 AND M2



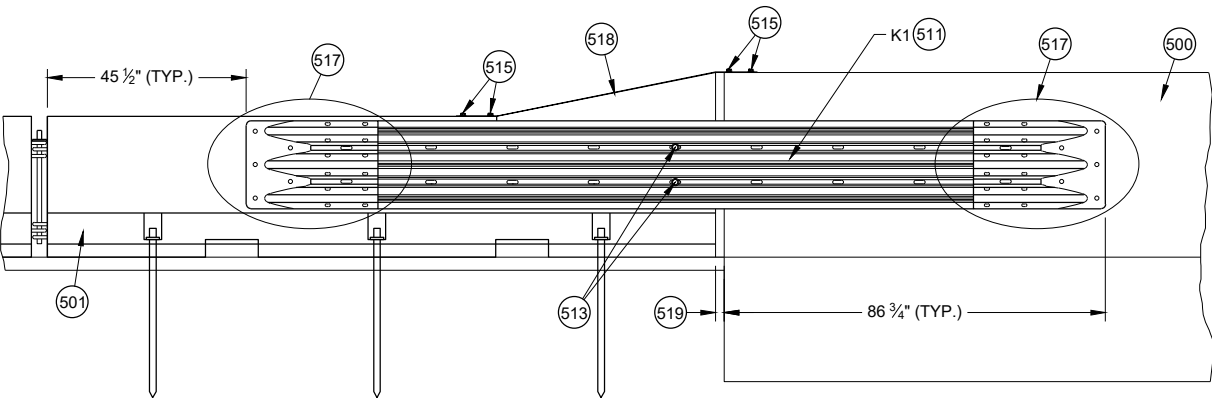
PROFILE VIEW



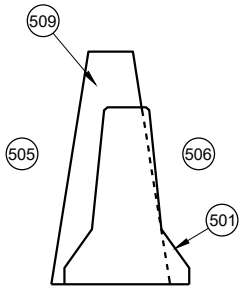
PLAN VIEW
TRANSITION TO RIGID BARRIER



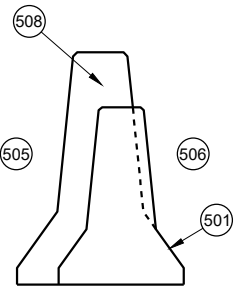
PLAN DETAIL VIEW
TRANSITION TO RIGID BARRIER



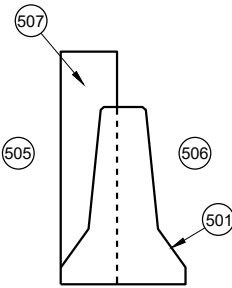
FRONT DETAIL VIEW
TRANSITION TO RIGID BARRIER



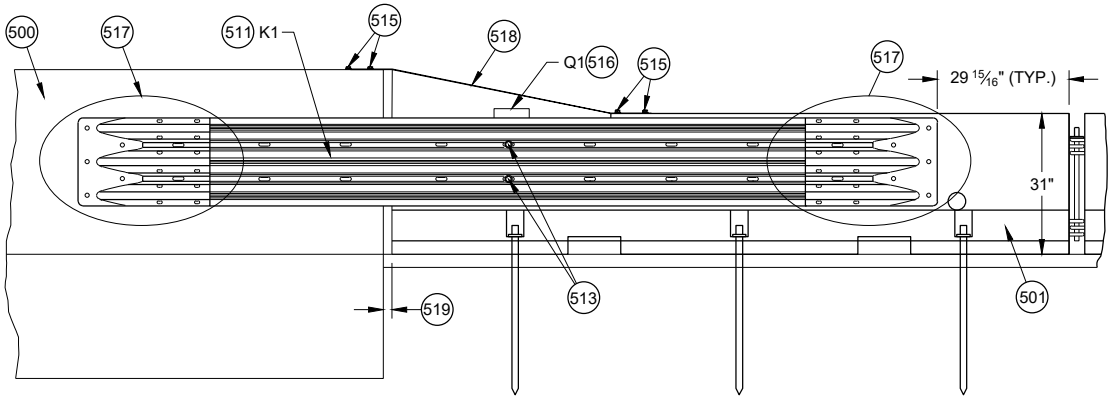
CROSS SECTION
TEMPORARY BARRIER
PLACEMENT SINGLE SLOPE



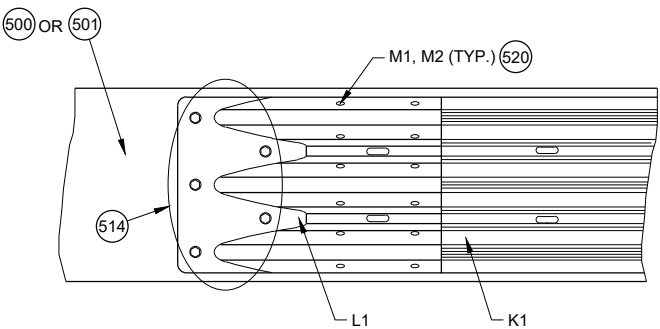
CROSS SECTION
TEMPORARY BARRIER
PLACEMENT SAFETY SHAPE



CROSS SECTION
TEMPORARY BARRIER
PLACEMENT VERTICAL



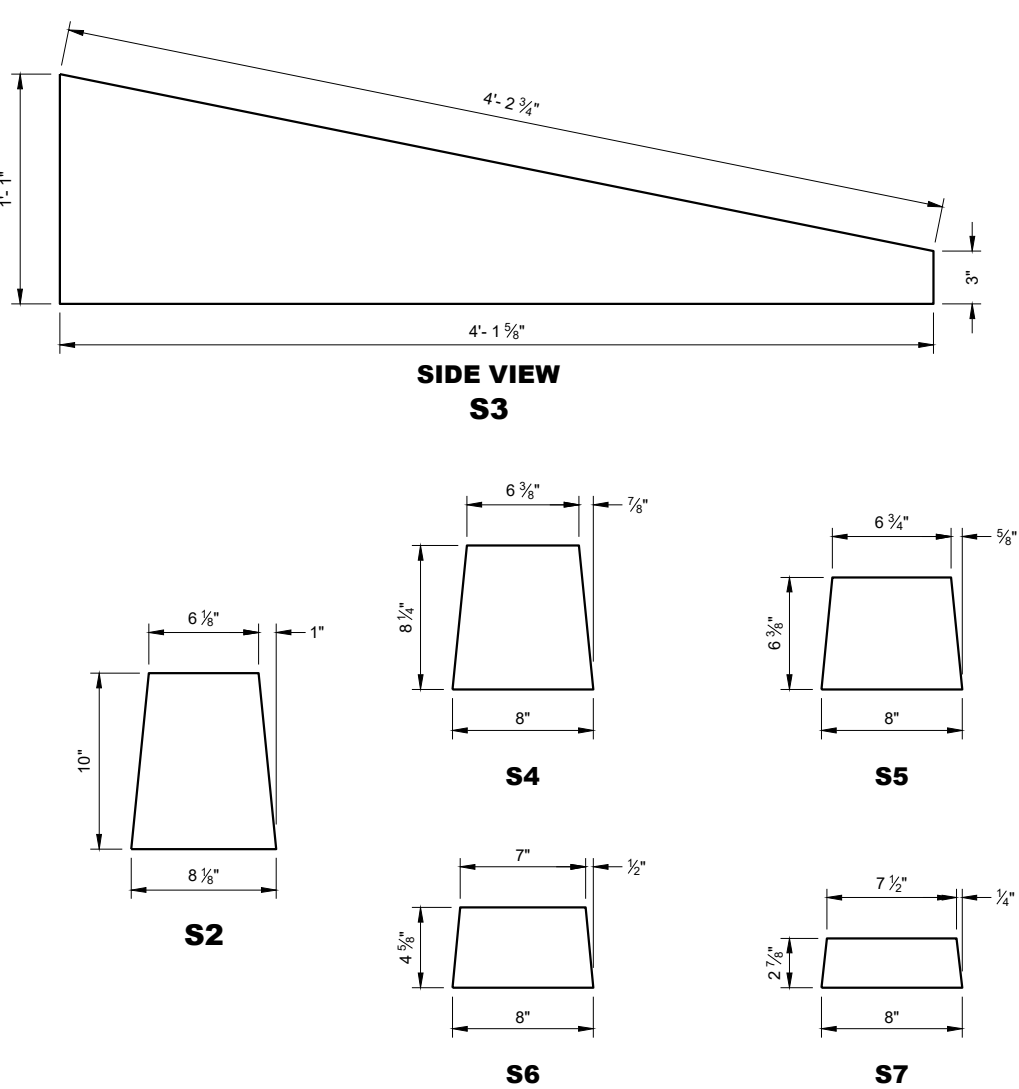
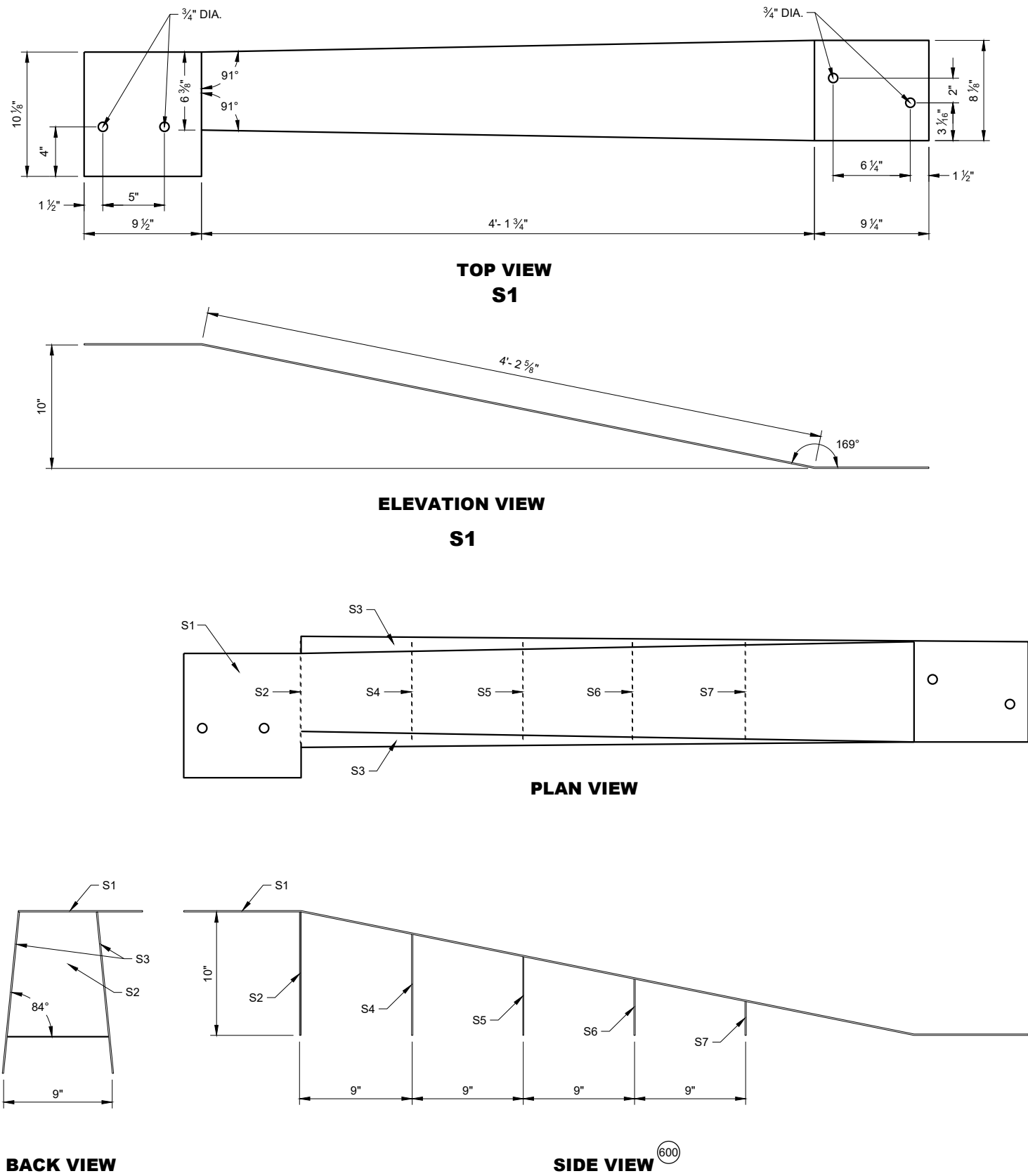
BACK DETAIL VIEW
TRANSITION TO RIGID BARRIER



517 DETAIL PLAN VIEW
THRIE BEAM RAIL TERMINAL CONNECTOR ASSEMBLY

CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



GENERAL NOTES

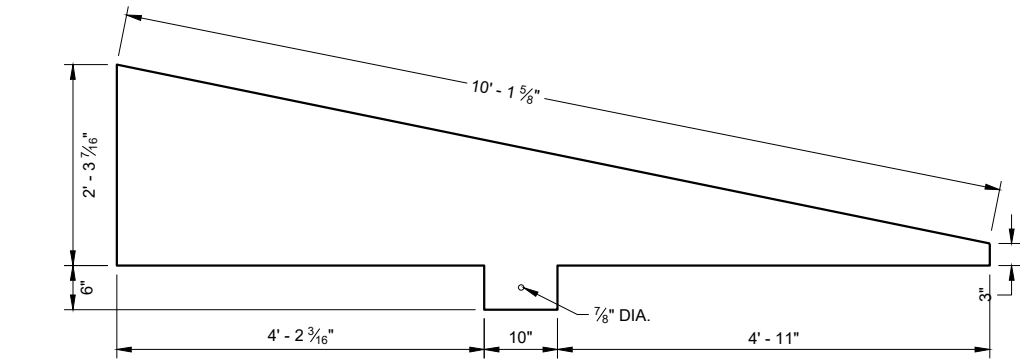
STITCH WELD GUSSET PLATES AND END PLATES ON THREE SIDES

STITCH WELD TWO SIDE PLATES TO TOP PLATE, END PLATE AND GUSSETS.

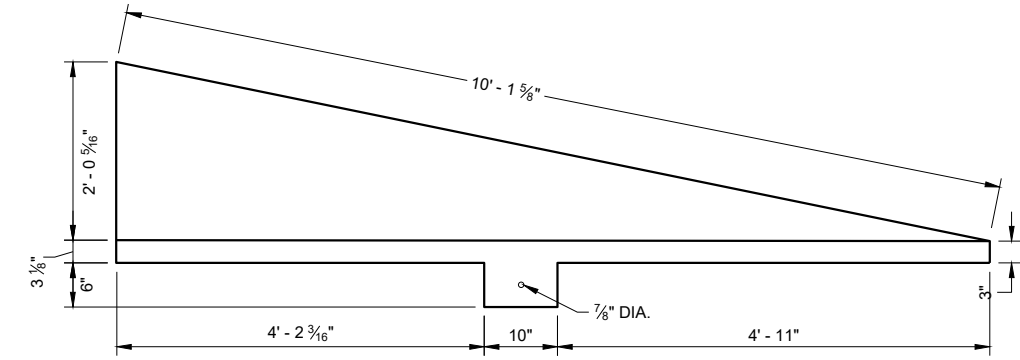
600 SIDE PLATES (S3) NOT SHOWN FOR CLARITY.

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

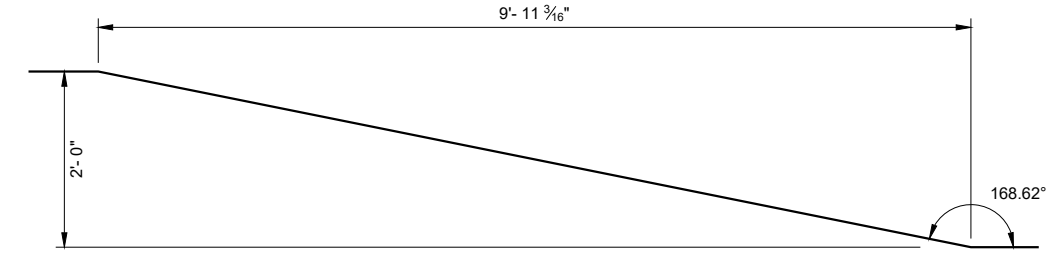
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 221



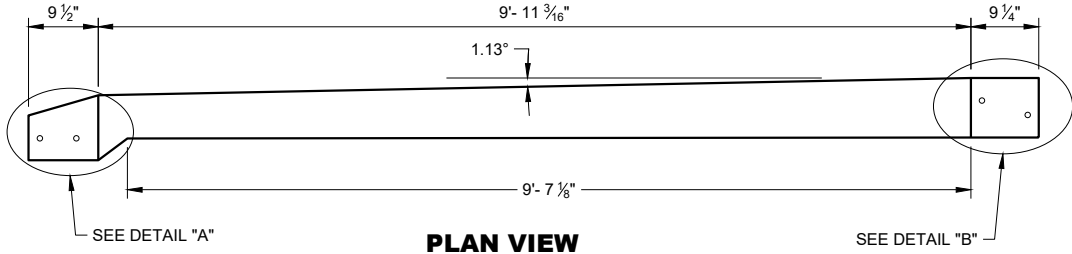
SIDE VIEW
T4



SIDE VIEW
T3



SIDE VIEW
TOP PLATE T1



PLAN VIEW
TOP PLATE T1

END
VIEW

END
VIEW

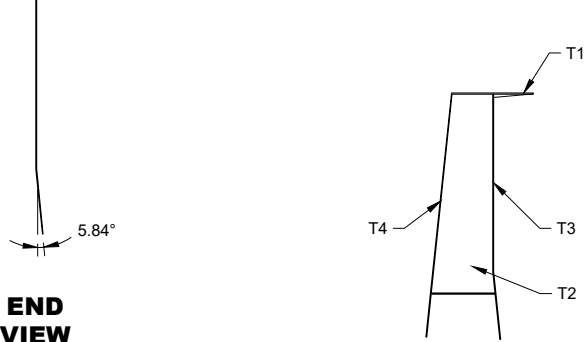
GENERAL NOTES

STITCH WELD GUSSET PLATES AND END PLATES ON THRIE SIDES

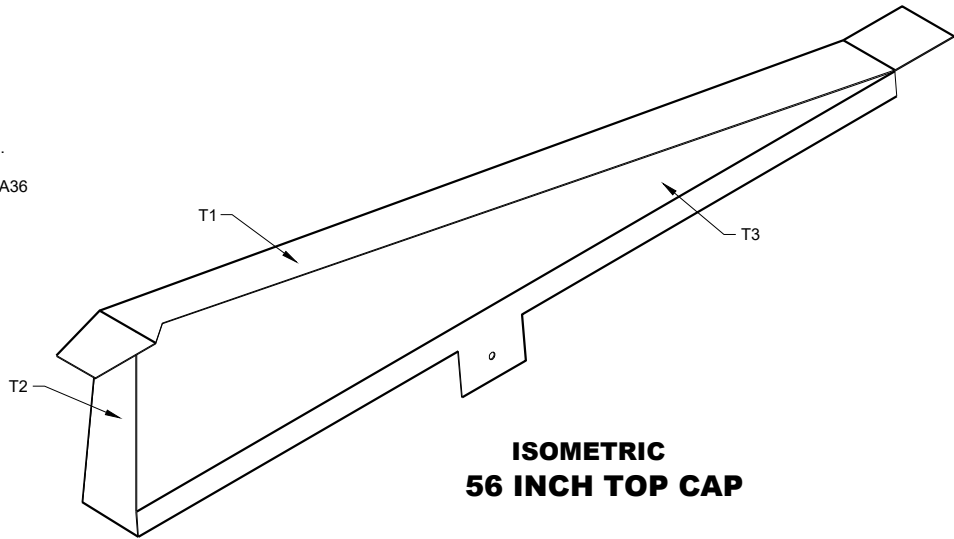
STITCH WELD TWO SIDE PLATES TO TOP PLATE, END PLATE AND GUSSETS.

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.

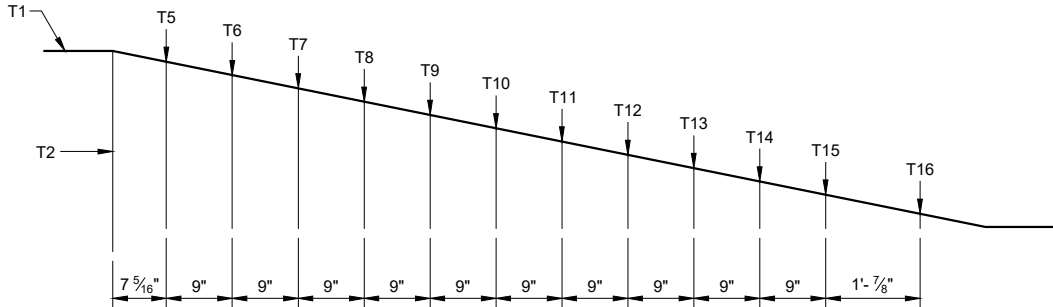
(700) SIDE PLATES (T3 AND T4) NOT SHOWN FOR CLARITY.



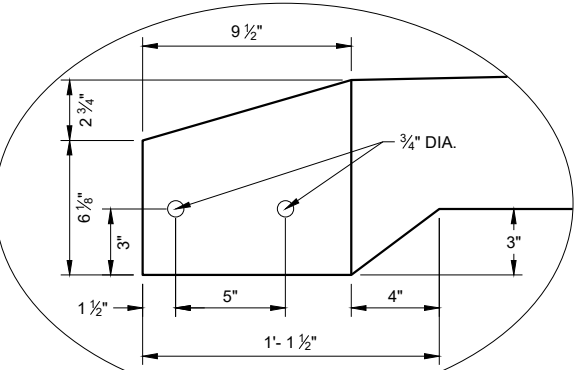
END VIEW
56 INCH TOP CAP



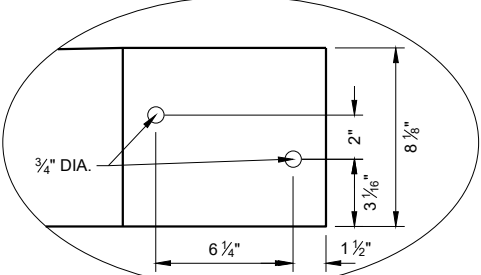
ISOMETRIC
56 INCH TOP CAP



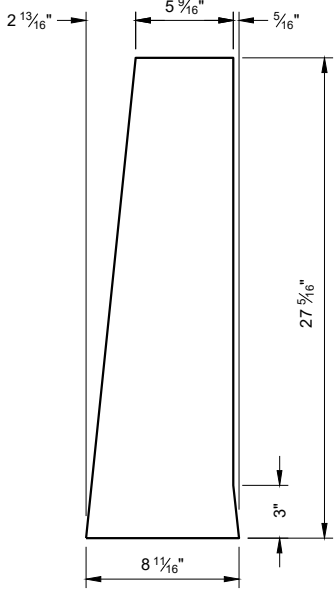
SIDE VIEW
56 INCH TOP CAP (700)



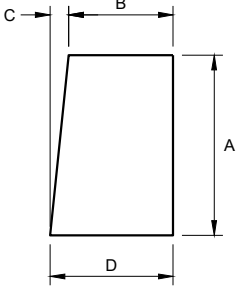
DETAIL "A"



DETAIL "B"



END PLATE T2

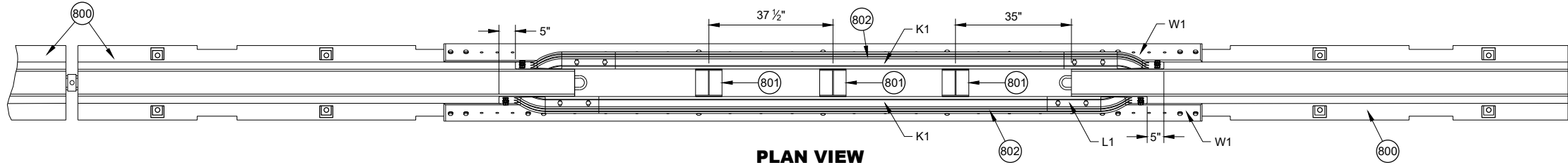
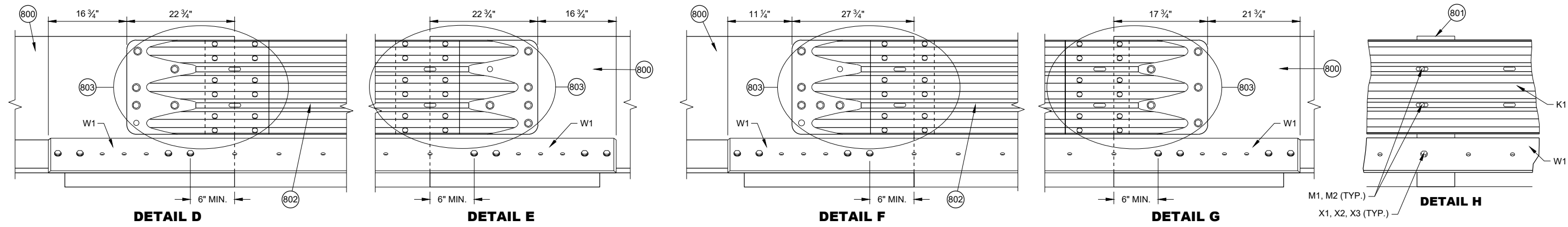


GUSSET PLATES
T5 - T16

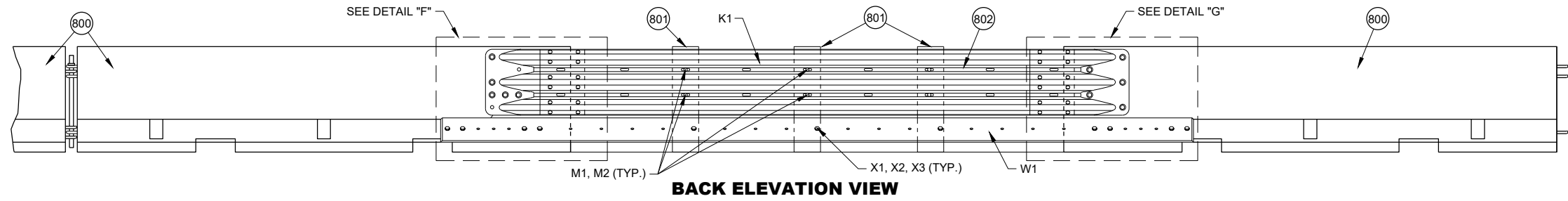
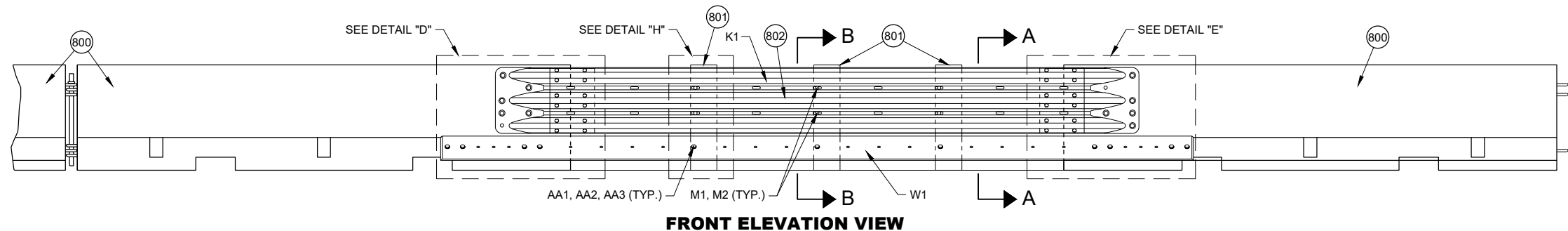
GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
T5	22 13/16"	5 1/16"	2 5/16"	8 1/16"
T6	21"	5 7/8"	2 3/16"	8 1/16"
T7	19 3/16"	6 1/16"	1 15/16"	8 1/16"
T8	17 3/8"	6 1/4"	1 13/16"	8 1/16"
T9	15 9/16"	6 5/16"	1 9/16"	8 1/16"
T10	13 3/4"	6 5/8"	1 7/16"	8 1/16"
T11	11 15/16"	6 13/16"	1 1/4"	8 1/16"
T12	10 1/8"	7"	1 1/16"	8 1/16"
T13	8 5/16"	7 3/16"	7/8"	8 1/16"
T14	6 1/2"	7 3/8"	1 1/16"	8 1/16"
T15	4 1/16"	7 9/16"	1/2"	8"
T16	2 7/8"	7 3/4"	1/4"	8"

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

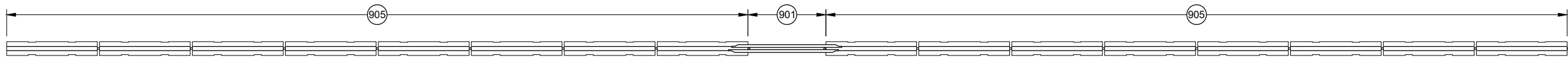


- GENERAL NOTES**
- 800 FREE STANDING TEMPORARY BARRIER
 - 801 GAP STIFFENER ASSEMBLY
 - 802 THRIE BEAMS ARE NESTED ON BOTH SIDES OF THE TEMPORARY BARRIER.
 - 803 SEE THRIE BEAM RAIL TERMINAL CONNECTOR DETAIL

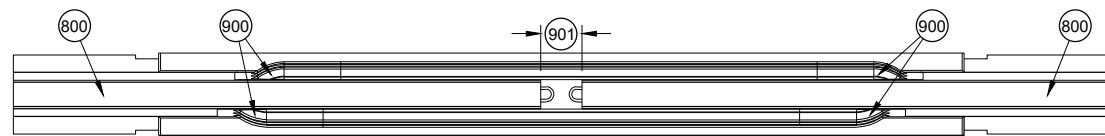


PORTABLE CONCRETE BARRIER GAP THRIE BEAM COVER

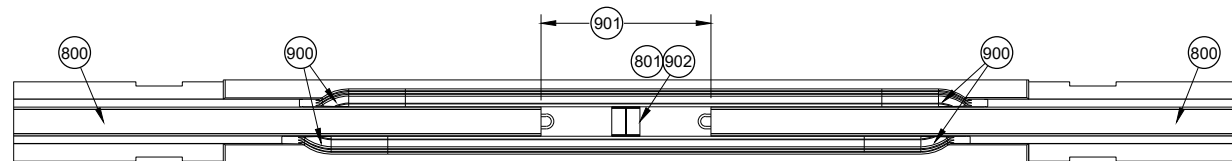
CONCRETE BARRIER TEMPORARY PRECAST, 12' - 6"
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION 223



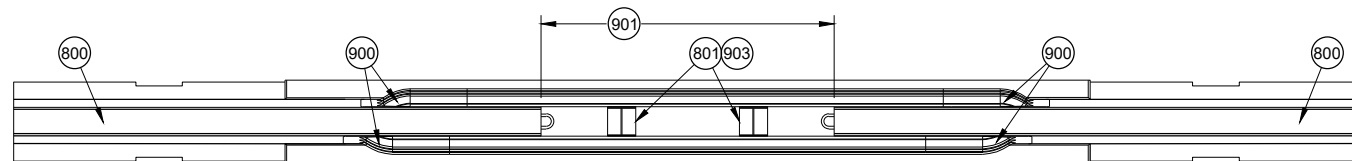
**PLAN VIEW
GAP WITHIN SPACING**



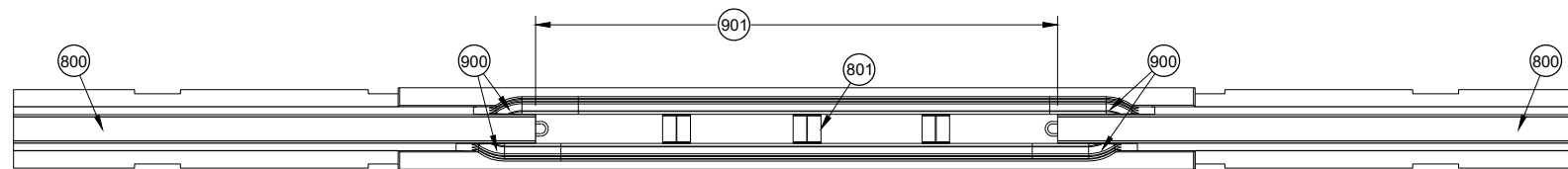
**PLAN VIEW
TEMPORARY BARRIER GAP OVER 4" TO 1' MAX.**



**PLAN VIEW
TEMPORARY BARRIER GAP OVER 1' TO 4' MAX.**



**PLAN VIEW
TEMPORARY BARRIER GAP OVER 4' TO 7' MAX.**



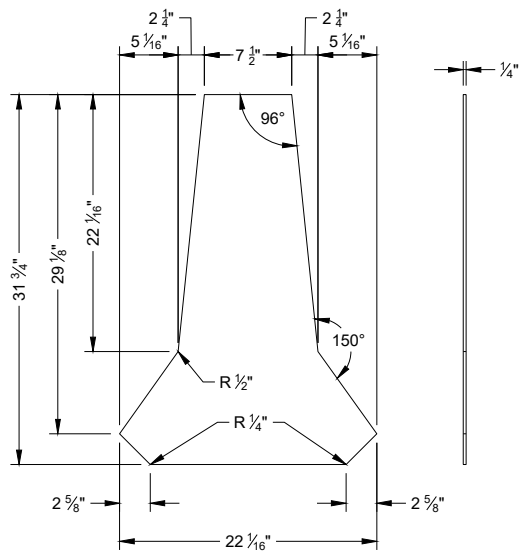
**PLAN VIEW
TEMPORARY BARRIER GAP OVER 7' TO 12.5' MAX.**

GENERAL NOTES

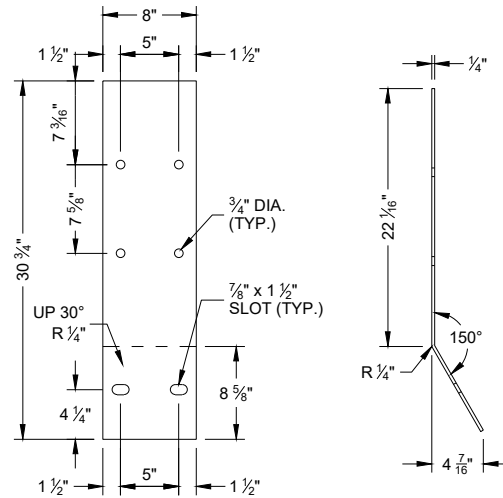
- (900) SEE OTHER DETAILS FOR TEMPORARY GAP HARDWARE (TYP.)
- (901) TEMPORARY BARRIER GAP
- (902) GAP STIFFENER ASSEMBLY CENTERED IN THE GAP.
- (903) GAP STIFFENER ASSEMBLY IS OFFSET 18 3/4" FROM CENTER
- (904) MINIMUM NUMBER OF GAP STIFFENERS SHOWN FOR THE GAP RANGE SHOWN.
- (905) MINIMUM OF 8 CONTINUOUS FREE STANDING TEMPORARY BARRIERS

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

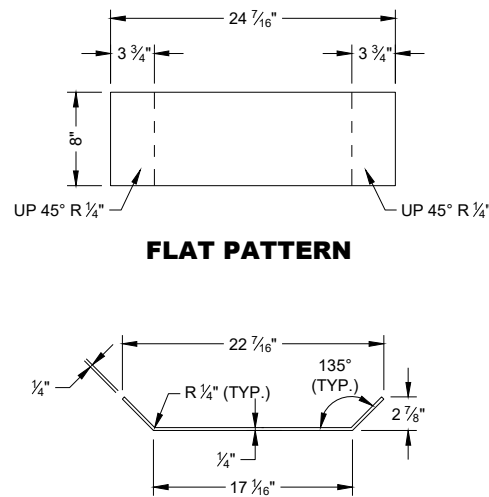
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 224



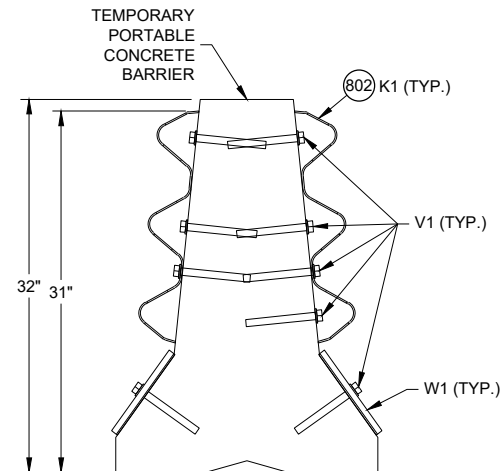
PROFILE VIEW
STIFFENER ASSEMBLY
CENTER PANEL U1



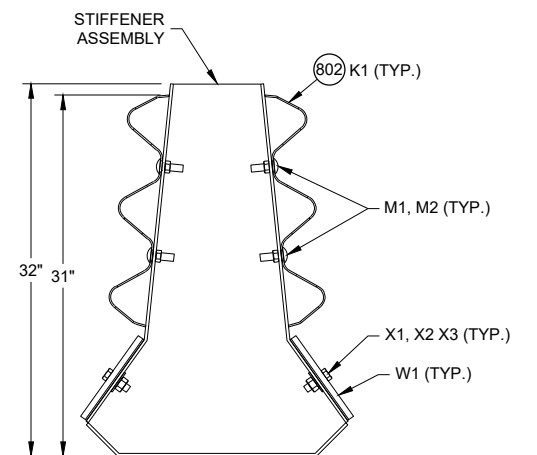
FLAT PATTERN
STIFFENER ASSEMBLY
SIDE PANEL U2



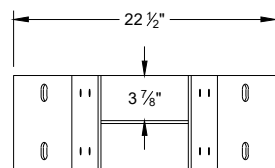
PROFILE VIEW
STIFFENER ASSEMBLY
BOTTOM PANEL U3



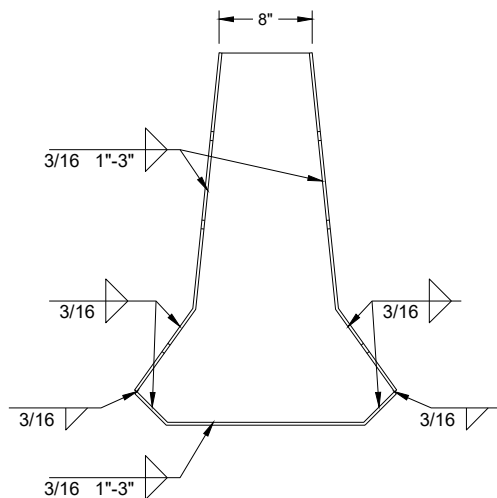
SECTION A - A



SECTION B - B

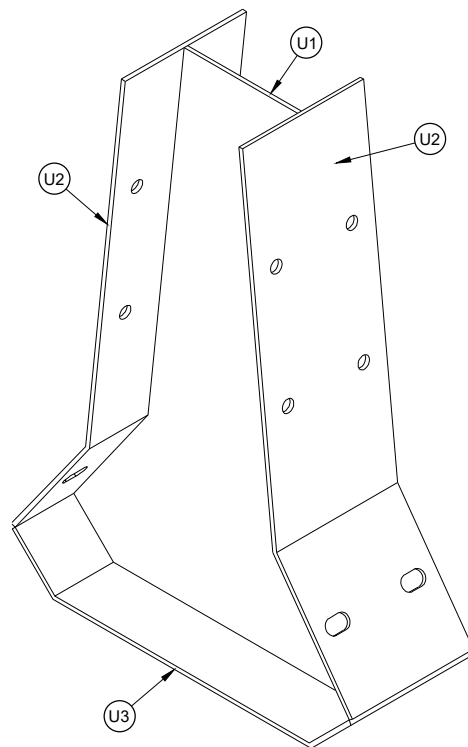


PLAN VIEW



PROFILE VIEW
SIDE VIEW

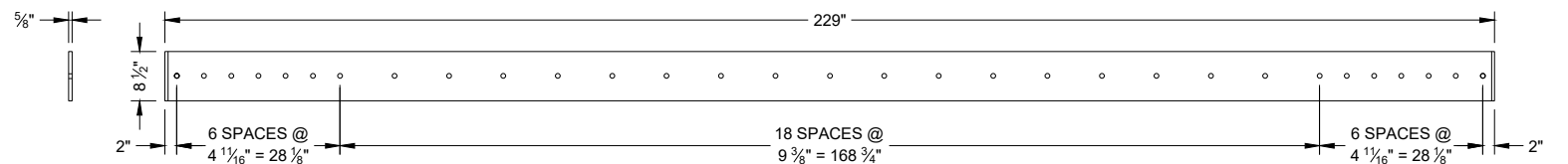
GAP STIFFENER ASSEMBLY



ISOMETRIC

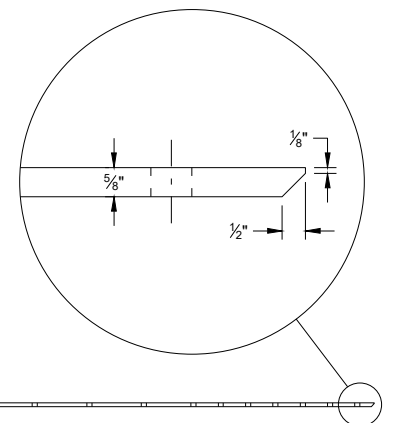


PLAN VIEW



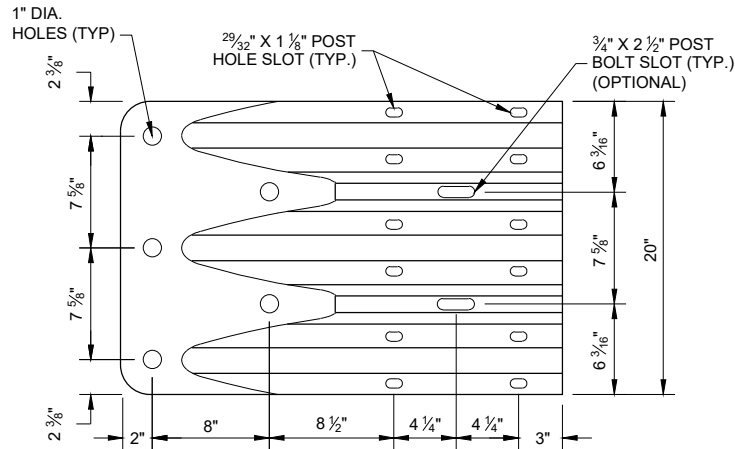
SIDE VIEW

ELEVATION VIEW
W1 TOE PLATE



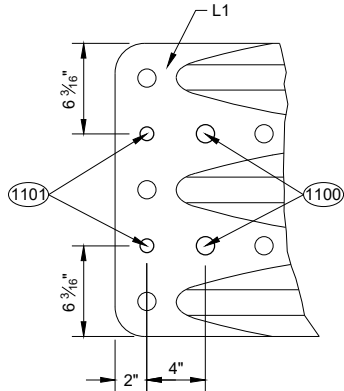
CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



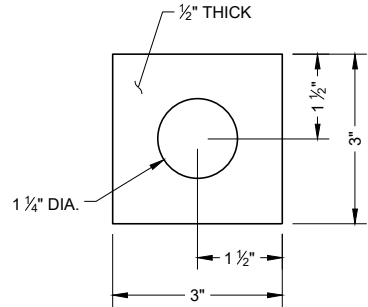
ELEVATION VIEW

**THRIE BEAM
TERMINAL CONNECTOR**



ELEVATION VIEW

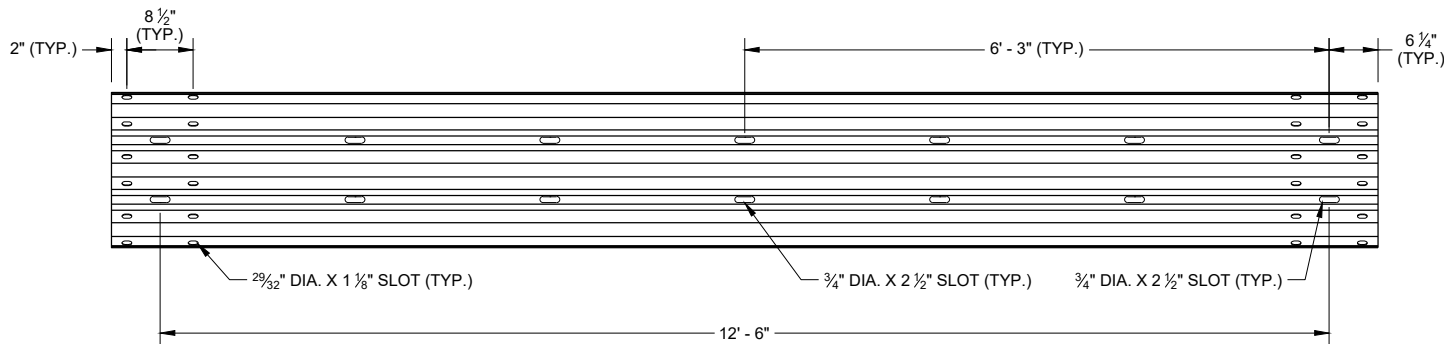
**ADDITIONAL THRIE BEAM
TERMINAL CONNECTOR HOLE DETAIL**



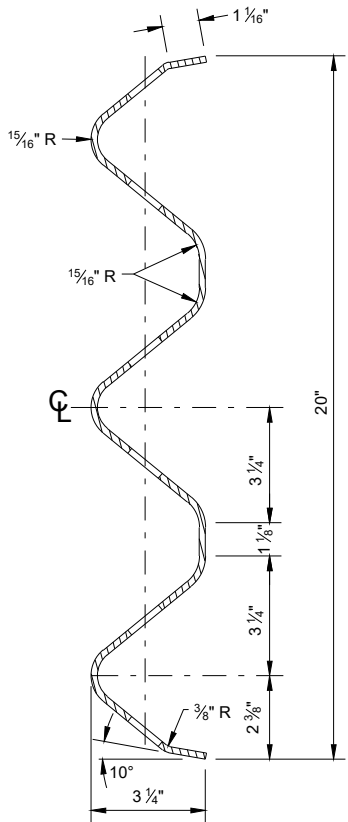
**PLATE WASHER DETAIL
G2, H3**

GENERAL NOTES

- (1100) 1" DIA. HOLE
- (1101) $\frac{3}{4}"$ DIA. HOLE
- (1102) PROVIDE HOLES IN THRIE BEAM TERMINAL CONNECTOR TO LIMIT STEEL REINFORCEMENT OR LOOP BAR CONFLICT. CONTRACTOR MAY FIELD DRILL ADDITIONAL HOLE OR PROVIDE THRIE BEAM TERMINAL CONNECTOR WITH ADDITIONAL HOLES FROM SUPPLIER.



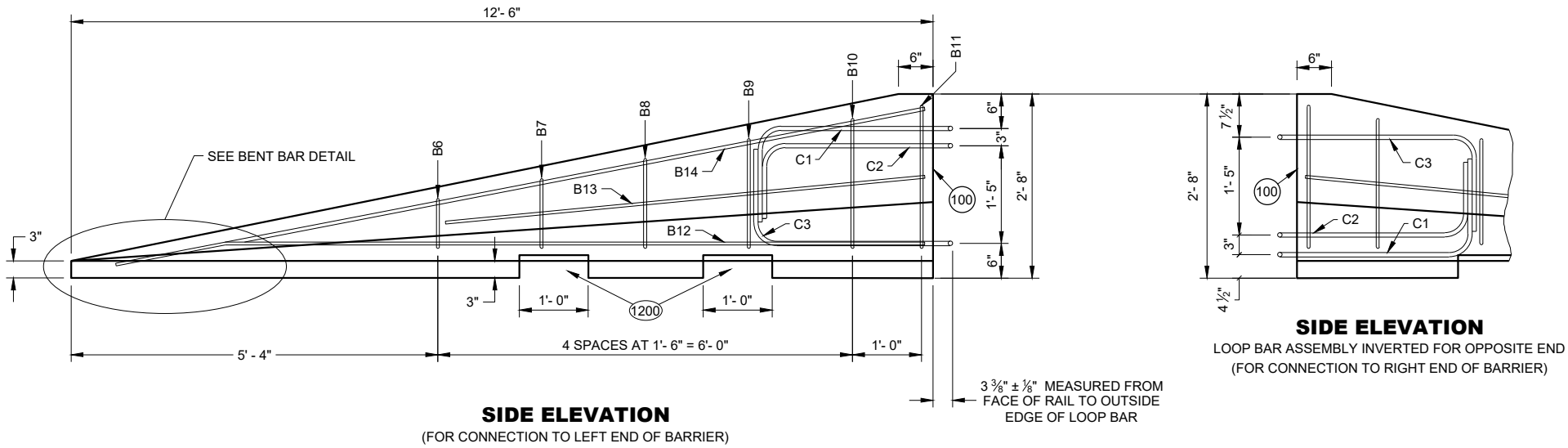
SLOTTED THRIE BEAM RAIL K1



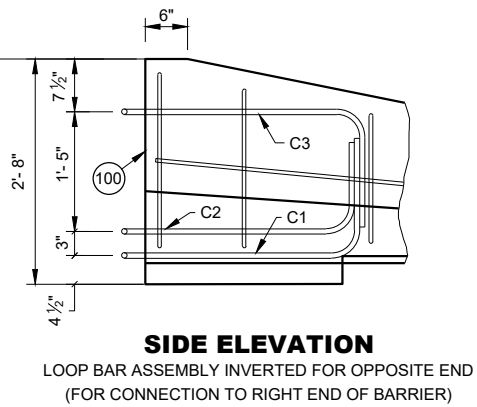
**SECTION THROUGH
BEAM K1**

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 226



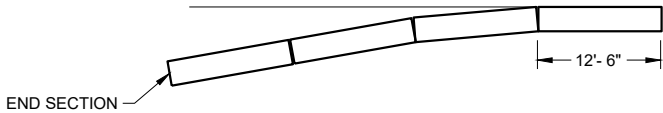
SIDE ELEVATION
(FOR CONNECTION TO LEFT END OF BARRIER)



SIDE ELEVATION
LOOP BAR ASSEMBLY INVERTED FOR OPPOSITE END
(FOR CONNECTION TO RIGHT END OF BARRIER)

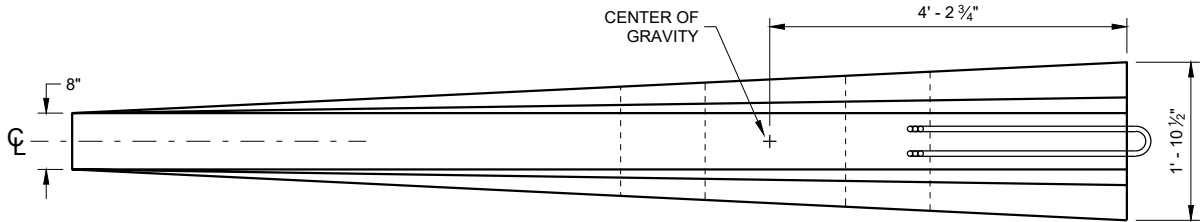
GENERAL NOTES

(1200) SEE LIFTING SLOT DETAIL. LOCATION OF LIFTING SLOTS DETERMINED BY CONTRACTOR.

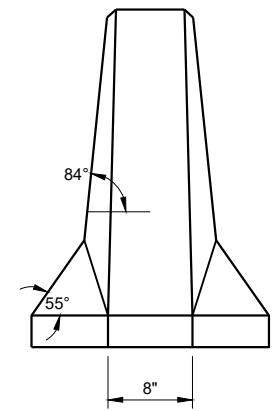


FLARE AT BARRIER END

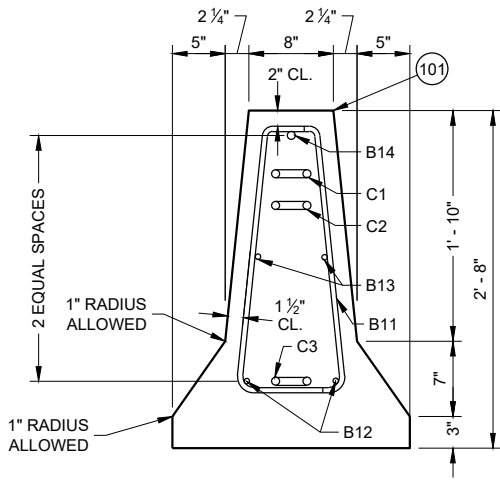
POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1



PLAN VIEW

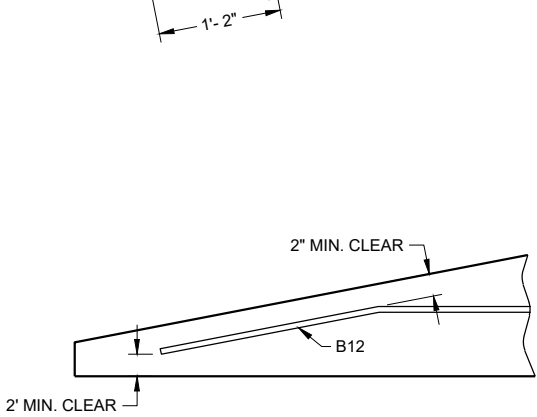
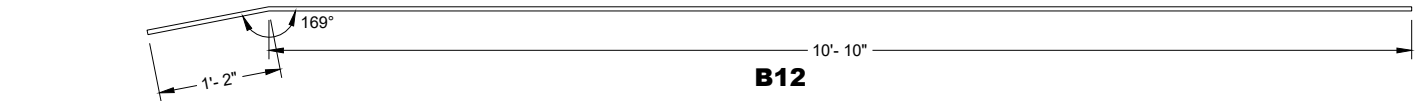


FRONT ELEVATION

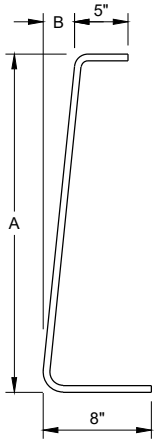


END SECTION

DETAILS OF BARRIER TAPER SECTION



BENT BAR DETAIL



BAR	A	B
B6	10"	1"
B7	1'- 1"	1 1/4"
B8	1'- 5"	1 5/8"
B9	1'- 8"	1 7/8"
B10	2'- 0 1/2"	2 3/8"
B11	2'- 3"	2 3/4"

B BARS

2 OF EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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SDD 14B07-16m

BILL OF MATERIALS - CONCRETE BARRIER PRECAST

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
A1	PRECAST TEMPORARY BARRIER - CONCRETE	MIN. = f'c 5000 PSI	
B1	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#5 REBAR, LENGTH 12'-2"
B2	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 12'-2"
B3	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#5 REBAR, LENGTH 12'-2"
B4	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 6'-0"
B5	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#6 REBAR, LENGTH 2'-11"
B6	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 1'-11"
B7	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 2'-2"
B8	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 2'-6"
B9	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 2'-9"
B10	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 3'-2"
B11	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 3'-4"
B12	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 12'-0"
B13	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 7'-9"
B14	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#5 REBAR, LENGTH 11'-9"
C1	LOOP BAR	ASTM A709 GRADE 70 SMOOTH BAR OR ASTM A706 GRADE 60 REBAR UNCOATED	¾" DIA.
C2	LOOP BAR	ASTM A709 GRADE 70 SMOOTH BAR OR ASTM A706 GRADE 60 REBAR UNCOATED	¾" DIA.
C3	LOOP BAR	ASTM A709 GRADE 70 SMOOTH BAR OR ASTM A706 GRADE 60 REBAR UNCOATED	¾" DIA.
D1	CONNECTION PIN - ROD	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	1 ¼" DIA.
D2	CONNECTION PIN - TOP PLATE	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	
G1	BOLT THROUGH ANCHOR - THREADED ROD	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 A307 GRADE A OR SAE J429 GRADE 2 UNC	1 ⅝" DIA.
G2	BOLT THROUGH ANCHOR - WASHER, SQUARE	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	
G3	BOLT THROUGH ANCHOR - NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
H1	ADHESIVE ANCHOR - ADHESIVE	ICC-ES-AC308 5 ¼" EMBEDMENT WITH A MIN. BOND STRENGTH OF 1,650 PSI. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.	
H2	ADHESIVE ANCHOR - THREADED ROD	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 A307 GRADE A / SAE J429 GRADE 2 UNC	1 ⅝" DIA.
H3	ADHESIVE ANCHOR - WASHER, SQUARE	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	
H4	ADHESIVE ANCHOR - NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
J1	ASPHALT ANCHOR PIN - ROD	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	1 ½" DIA.
J2	ASPHALT ANCHOR PIN - STOP PLATE	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	
K1	THRIE BEAM RAIL	AASHTO M180 CLASS A TYPE 2 APPROVED PRODUCER	12 GAUGE
L1	THRIE BEAM RAIL - TERMINAL	AASHTO M180 CLASS A TYPE 2 APPROVED PRODUCER	12 GAUGE

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
M1	SPLICE BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 UNC AASHTO M180 HEAD ASTM A307 GRADE B OR SAE J429 GRADE 2 OR ASTM F1554 GRADE 36	⅝" DIA.
M2	SPLICE BOLT - NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
N1	THRIE BEAM RAIL TERMINAL - MECHANICAL ANCHOR	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	¾" DIA. LENGTH 6"
N2	THRIE BEAM RAIL TERMINAL - WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 F436 TYPE 1	
N3	THRIE BEAM RAIL TERMINAL MECHANICAL OR ADHESIVE ANCHOR	MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.	
P1	THRIE BEAM RAIL CONNECTION 1-BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	¾" DIA.
P2	THRIE BEAM RAIL CONNECTION 1-WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 F436 TYPE 1	
P3	THRIE BEAM RAIL CONNETION 1- MECHANICAL OR ADHESIVE ANCHOR	MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.	
Q1	BLOCK WOOD	SEE STANDARD SPEC. 614	
R1	CAP - BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	⅝" DIA.
R2	CAP- BOLT - WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 F436 TYPE 1	
R3	CAP - BOLT - MECHANICAL ANCHOR	MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.	12 GAUGE
S1	CAP 42-INCH TOP PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S2	CAP 42-INCH END PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S3	CAP 42-INCH SIDE PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S4	CAP 42-INCH GUSSET 1	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S5	CAP 42-INCH GUSSET 2	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S6	CAP 42-INCH GUSSET 3	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S7	CAP 42-INCH GUSSET 4	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE

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SDD 14B07-16m

CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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BILL OF MATERIALS - CONCRETE BARRIER PRECAST

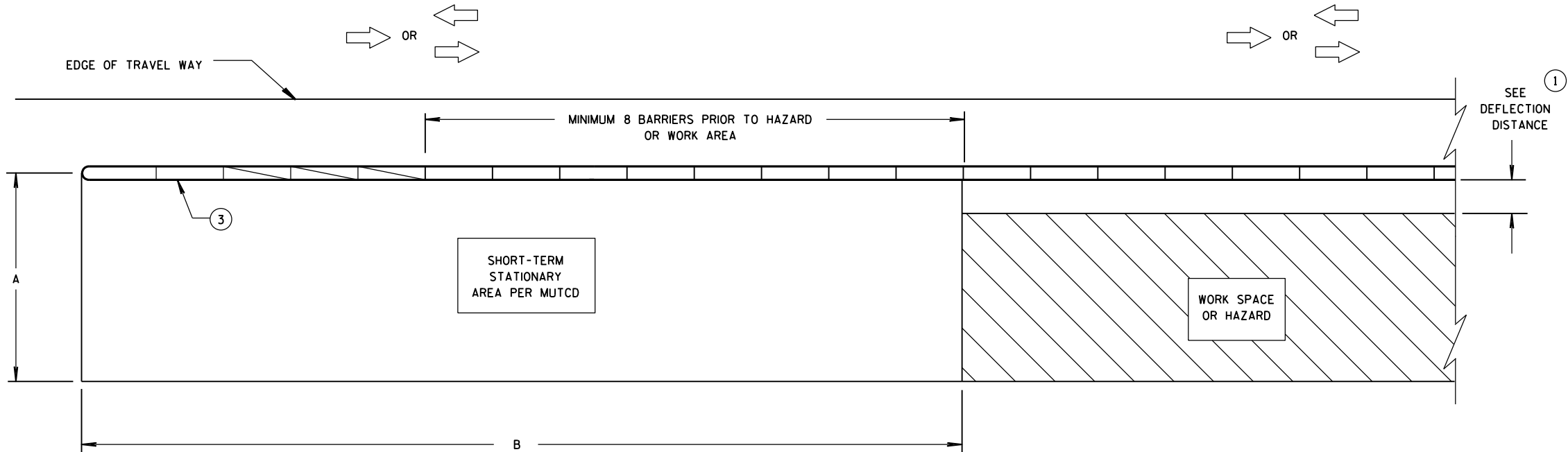
PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
T1	CAP 56-INCH TOP PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T2	CAP 56-INCH END PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T3	CAP 56-INCH SIDE PLATE 1	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T4	CAP 56-INCH SIDE PLATE 2	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T5	CAP 56-INCH GUSSET 1	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T6	CAP 56-INCH GUSSET 2	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T7	CAP 56-INCH GUSSET 3	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T8	CAP 42-INCH GUSSET 4	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T9	CAP 42-INCH GUSSET 5	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T10	CAP 42-INCH GUSSET 6	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T11	CAP 42-INCH GUSSET 7	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T12	CAP 42-INCH GUSSET 8	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T13	CAP 42-INCH GUSSET 9	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T14	CAP 42-INCH GUSSET 10	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T15	CAP 42-INCH GUSSET 11	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T16	CAP 42-INCH GUSSET 12	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
U1	GAP STIFFENER	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	
U2	GAP STIFFENER - CONNECTOR PLATE 1	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	
U3	GAP STIFFENER - CONNECTOR PLATE 2	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
V1	THRIE BEAM RAIL TERMINAL MECHANICAL OR ADHESIVE ANCHOR	MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS ULTIMATE TENSILE LOAD 24.0 KIPS AND ULTIMATE SHEAR LOAD 21.5 KIPS. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.	¾" DIA.
V2	GAP STIFFENER - BOLT - NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C O R MECHANICAL GALVANIZE TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291/ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
W1	TOE PLATE	AASHTO M111/ASTM A123 ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	
X1	TOE PLATE - CONNECTION BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 UNC HEAVY HEX HEAD OR AASTHO M180 HEAD, ASTM F3125 GRADE A325 TYPE 1 HEAVY HEX HEAD OR SAE J429 GRADE 5 HEAVY HEX HEAD / ASTM A449 TYPE 1 HEAVY HEX HEAD. BOLTS MAY BE FULLY THREADED. PROVIDE ENOUGH THREADING FOR PROPER TIGHTENING OF BOLT.	¾" DIA.
X2	TOE PLATE - CONNECTION BOLT - WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 F436 TYPE 1 (HARDEN WASHER ONLY)	
X3	TOE PLATE - CONNECTION BOLT - NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	

CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2023
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVE
ENGINEER 229
FHWA



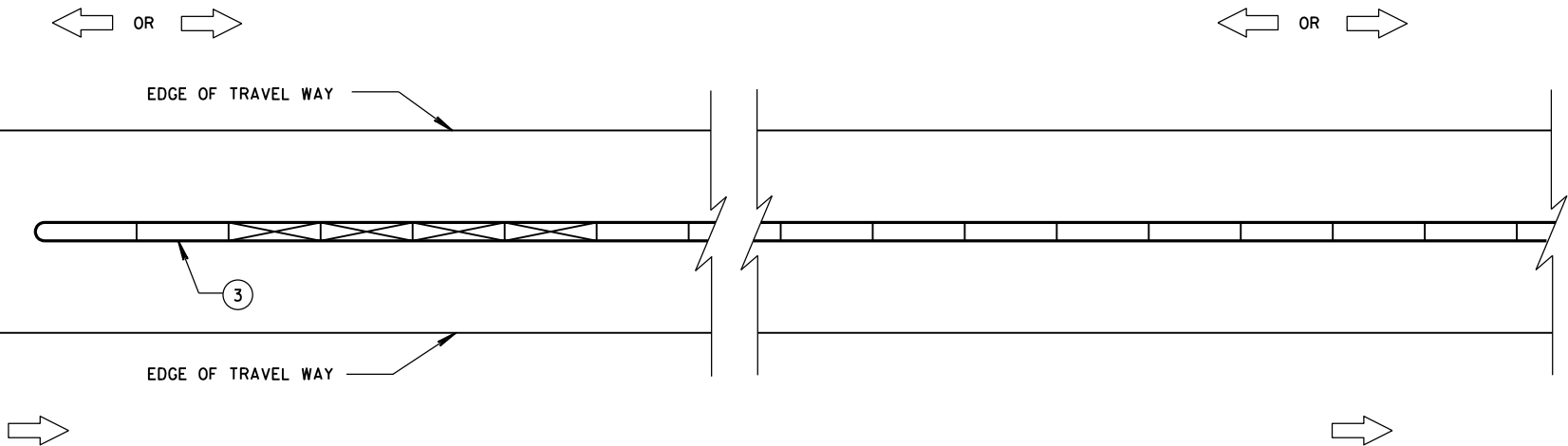
CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE OF BARRIER

DIMENSION A TABLE ②

FACILITY	POSTED SPEED MPH	DIMENSION A	
		MIN. FT	MAX. FT
FREEWAY/EXPRESSWAY	ALL	15	20
NON-FREEWAY/EXPRESSWAY	GREATER THAN OR EQUAL TO 45	10	15
NON-FREEWAY/EXPRESSWAY	LESS THAN 45	8	10
AADT LESS THAN 1,500	ALL	8	10

DIMENSION B TABLE ②

POSTED SPEEDS MPH	DIMENSION B FT
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645



CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON BOTH SIDES OF BARRIER

LEGEND

DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

GENERAL NOTES

SEE STANDARD DETAIL DRAWING 14B7 FOR MORE INFORMATION.

DETAILS PROVIDE A GENERAL LAYOUT OF TEMPORARY CONCRETE BARRIER, CRASH CUSHIONS, SAND BARREL ARRAYS AND TIE DOWN TRANSITIONS. DETAILS PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

ADDITIONAL TEMPORARY BARRIER MAY BE REQUIRED TO PROTECT TRAVELING PUBLIC FROM HAZARDS, CONTRACTOR'S OPERATIONS OR TO CONTROL TRAFFIC.

TEMPORARY BARRIER MAY BE REQUIRED TO BE ANCHORED TO PAVEMENT OR BRIDGE DECK.

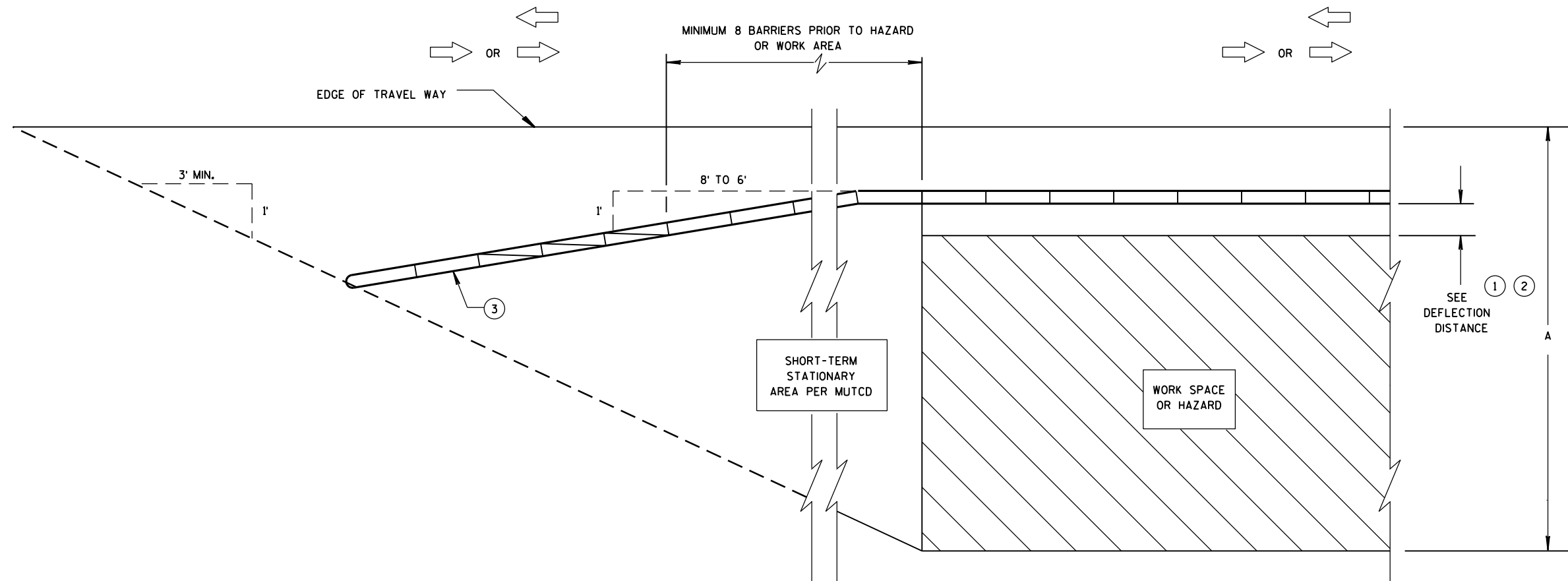
FOR DETAILS ON CRASH CUSHION OR SAND BARREL ARRAYS SEE OTHER SECTIONS OF THE PLAN AND MANUFACTURE'S DETAILS.

SLOPES LEADING TO TEMPORARY BARRIER, CRASH CUSHION OR SAND BARREL ARRAY ARE 10:1 OR LESS.

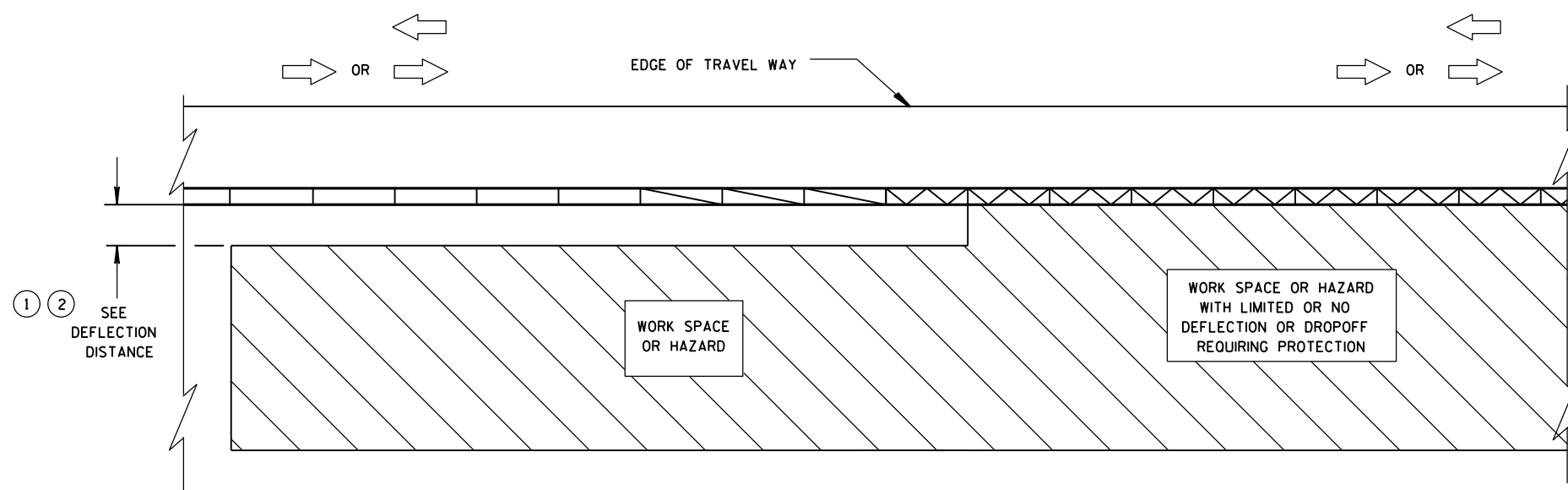
- ① FOR DEFLECTION INFORMATION SEE STANDARD DETAIL DRAWING 14B7.
- ② VALUES PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.
- ③ ANCHOR TEMPORARY BARRIER ACCORDING TO CRASH CUSHION OR SAND BARREL MANUFACTURER'S RECOMMENDATIONS. IF MANUFACTURER'S RECOMMENDATIONS ARE NOT PROVIDED, ANCHOR 3 PINS ON TRAFFIC SIDE.

CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE - FLARED INSTALLATION**



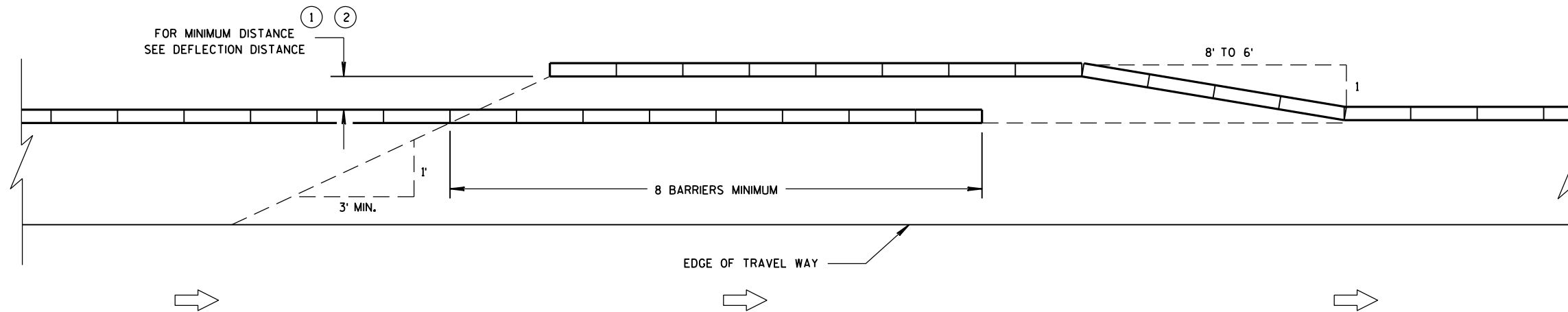
**TRANSITION FROM FREE STANDING TEMPORARY BARRIER
TO ANCHORED BARRIER**

LEGEND

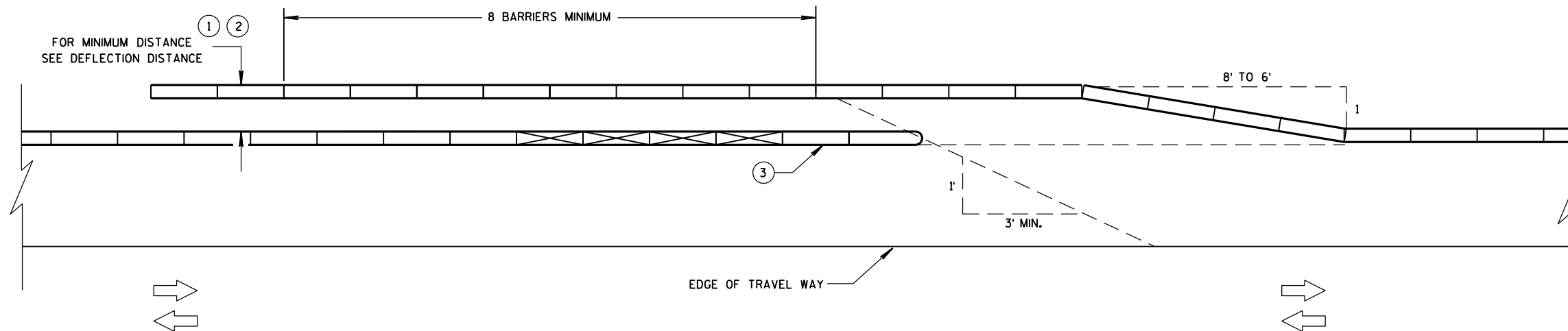
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

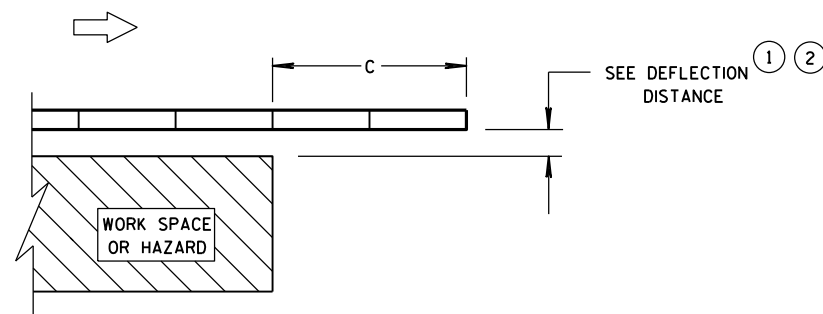
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



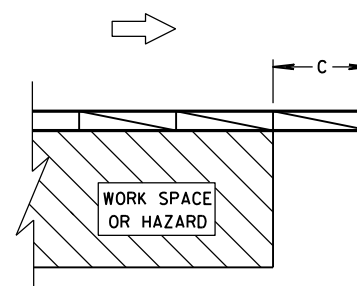
TEMPORARY BARRIER OVERLAP - ONE-WAY TRAFFIC



TEMPORARY BARRIER OVERLAP - TWO-WAY TRAFFIC



**ENDING TEMPORARY BARRIER
DOWNSTREAM - UNANCHORED**



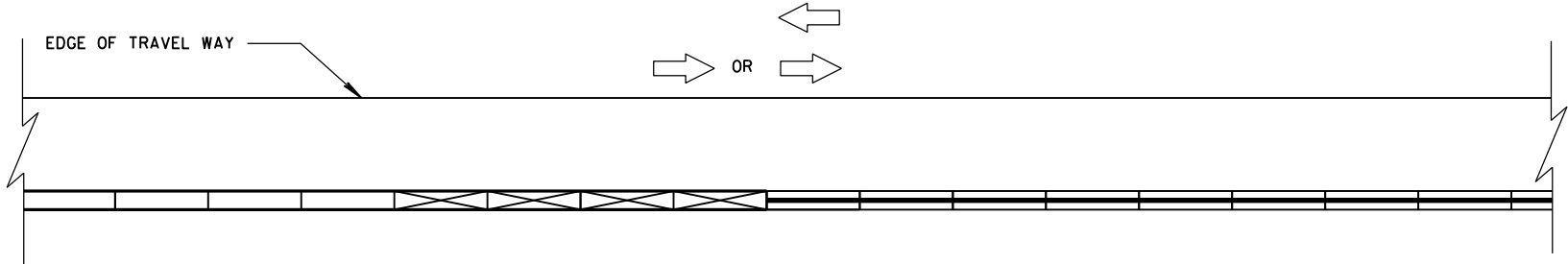
**ENDING TEMPORARY BARRIER
DOWNSTREAM - ANCHORED**

LEGEND

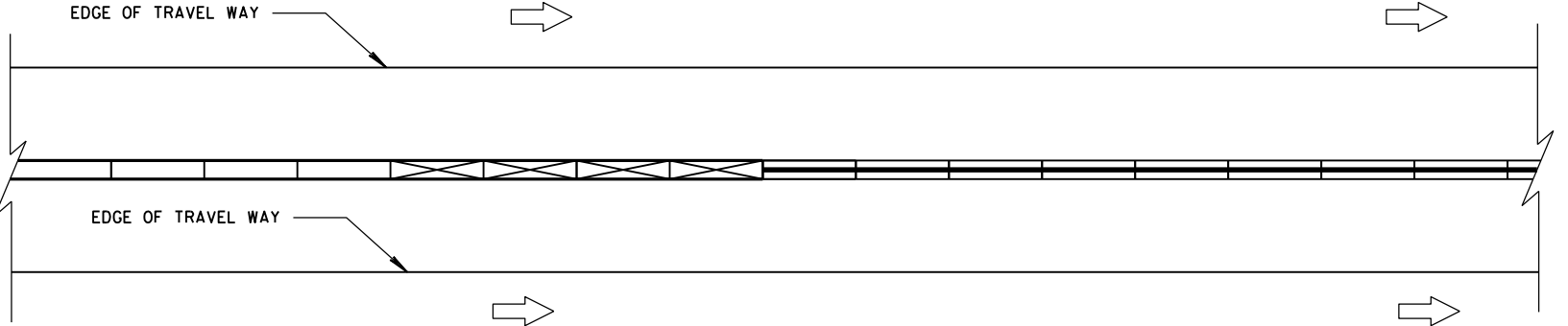
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



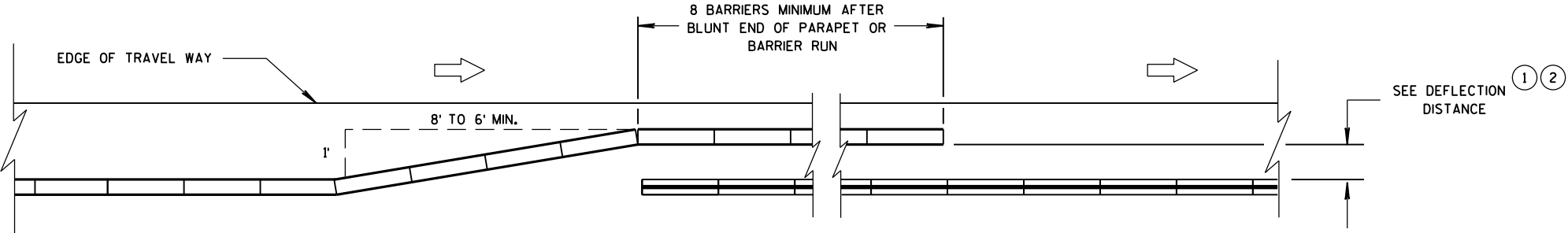
CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON ONE SIDE



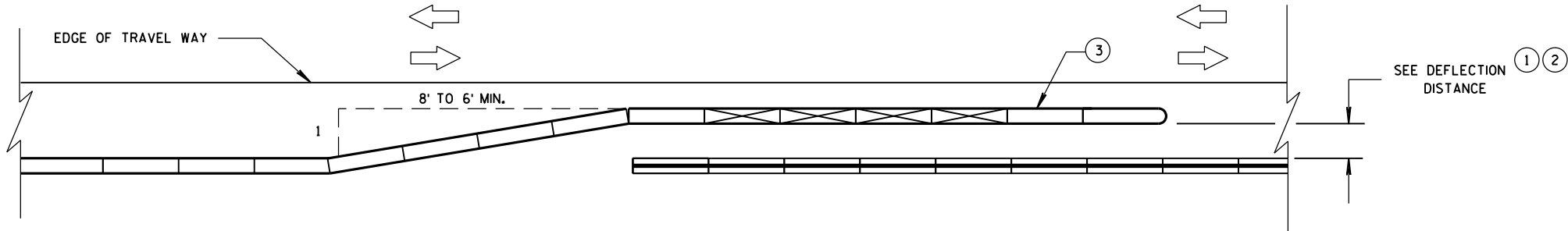
CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON BOTH SIDES

LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
ONE WAY TRAFFIC



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
TWO WAY TRAFFIC

CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

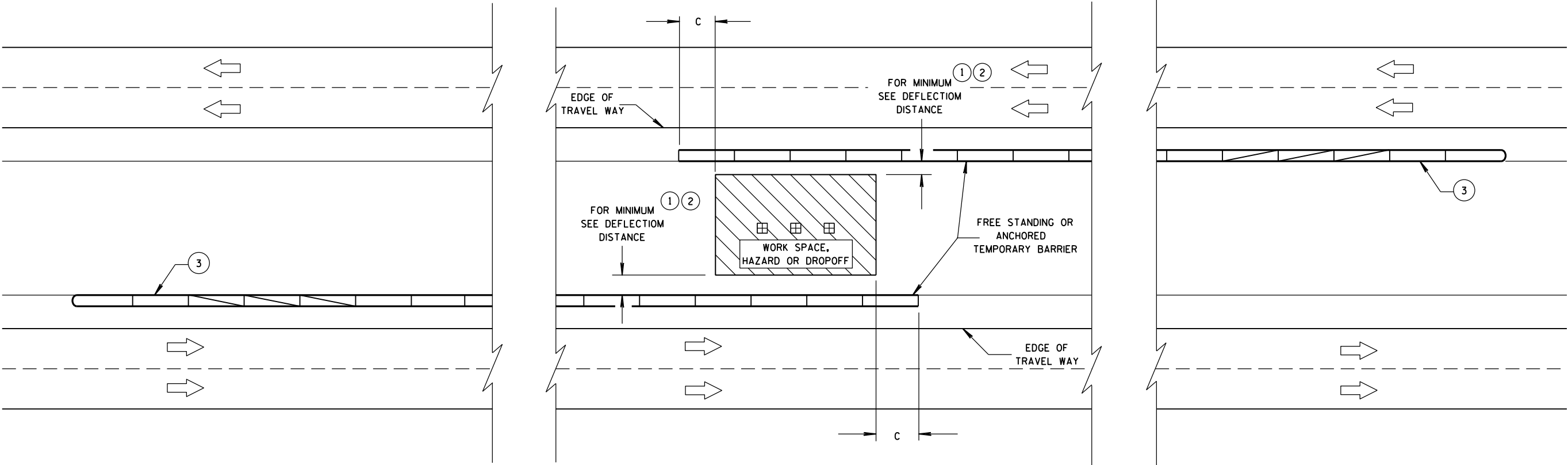
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

DIMENSION C TABLE

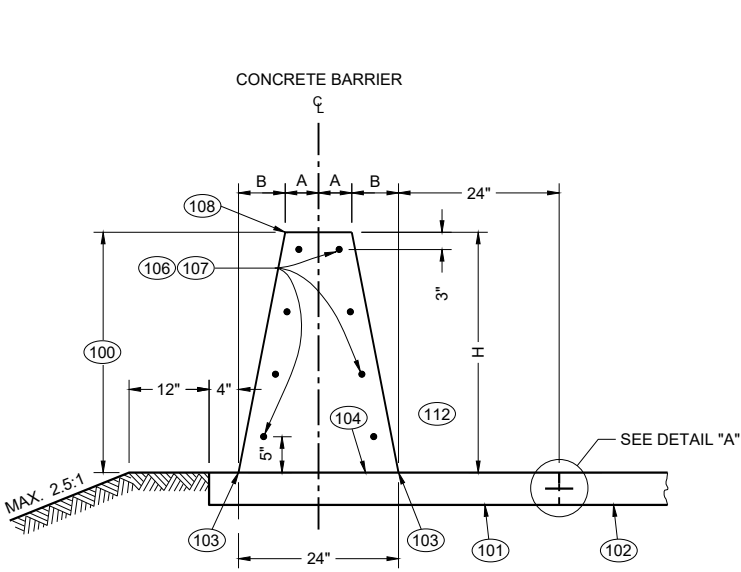
AVAILABLE DEFLECTION DISTANCE	MINIMUM LENGTH OF BARRIER BEYOND HAZARD FT
GREATER THAN 8'	12.5
LESS THAN OR EQUAL TO 8' BUT GREATER THAN 4'	50
LESS THAN OR EQUAL TO 4'	100



CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

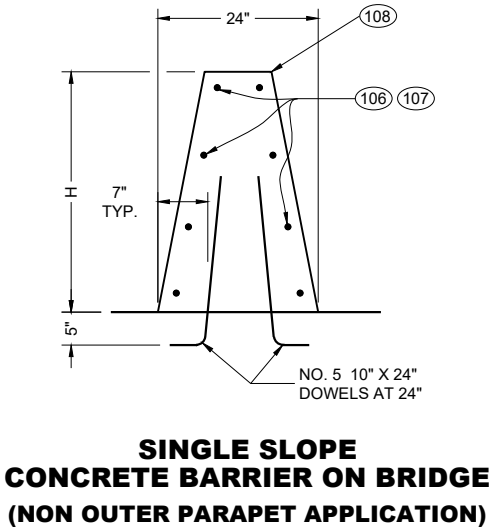
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS 234 ENT
FHWA ENGINEER

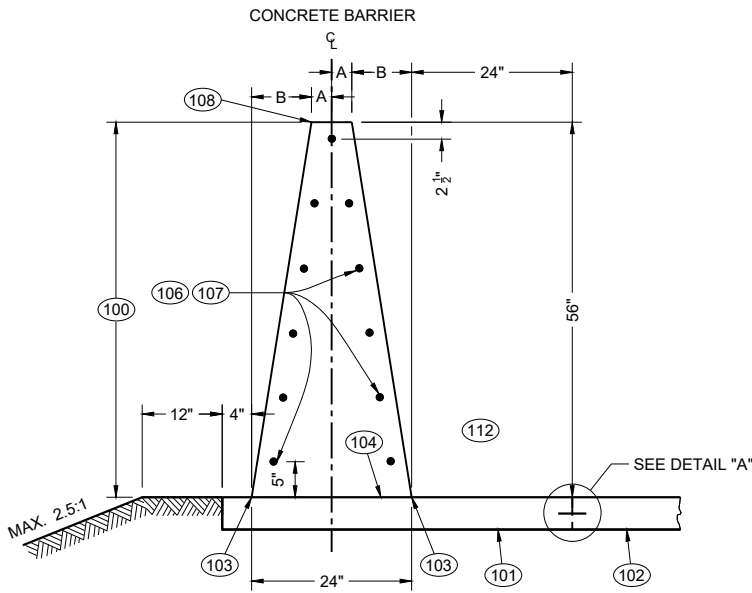


**32 - INCH, 36 - INCH OR 42 - INCH
SINGLE SLOPE CONCRETE BARRIER**
(TYPE S32, TYPE S36, TYPE S42)

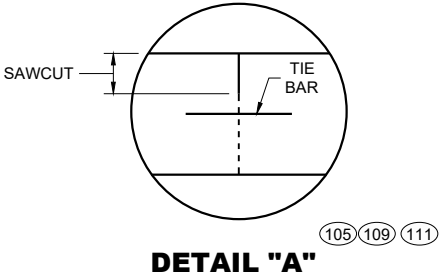
TABLE "A"			
BARRIER HEIGHT H INCHES	A INCHES	B INCHES	NUMBER OF NO. 5 BARS EACH
32	7	5	8
36	6 ¼	5 ¾	8
42	5 ¼	6 ¾	10
56	3	9	11



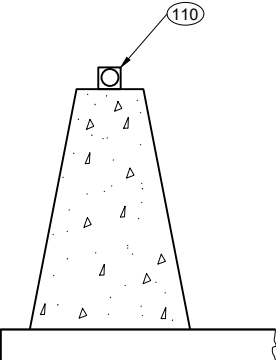
**SINGLE SLOPE
CONCRETE BARRIER ON BRIDGE**
(NON OUTER PARAPET APPLICATION)



**56 - INCH SINGLE
SLOPE CONCRETE BARRIER**
(TYPE S56)



DETAIL "A"



DELINEATION

GENERAL NOTES

WHERE THE CONCRETE BARRIER IS ADDED TO THE FACE OF EXISTING CONCRETE STRUCTURE, MATCH EXISTING WEEP HOLES.

LOCATE EXPANSION JOINTS IN CONCRETE BARRIER SHALL AT ALL DECK AND PRINCIPAL WALL JOINTS. FILL EXPANSION JOINT WITH EXPANSION JOINT MATERIAL. SEAL THE EXPANSION JOINT CONFORMING TO STANDARD SPECIFICATION 415.2.6.

PLACE BARRIER PERPENDICULAR TO SHOULDER GRADE, UNLESS INDICATED IN PLAN.

4000 PSI CONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATION 501.

2" CLEAR COVER TYPICAL

ANCHORS ARE REQUIRED AT CONCRETE BARRIER ENDS AND AT INTERRUPTIONS IN CONCRETE BARRIER. ANCHOR MAY BE AS SHOWN IN THIS SDD OR DETAIL SHOWN ON SDD 14B33. ANCHORS INCIDENTAL TO CBSS.

PROVIDE A 1" DEEP CONTRACTION JOINT IN BARRIER PAD AND BARRIER. JOINT IS TO MATCH ADJACENT CONCRETE JOINTS. NO DOWEL BARS ARE REQUIRED FOR BARRIER PAD. IF ADJACENT TO ASPHALT, CONTRACTION JOINT IS REQUIRED EVERY 15'.

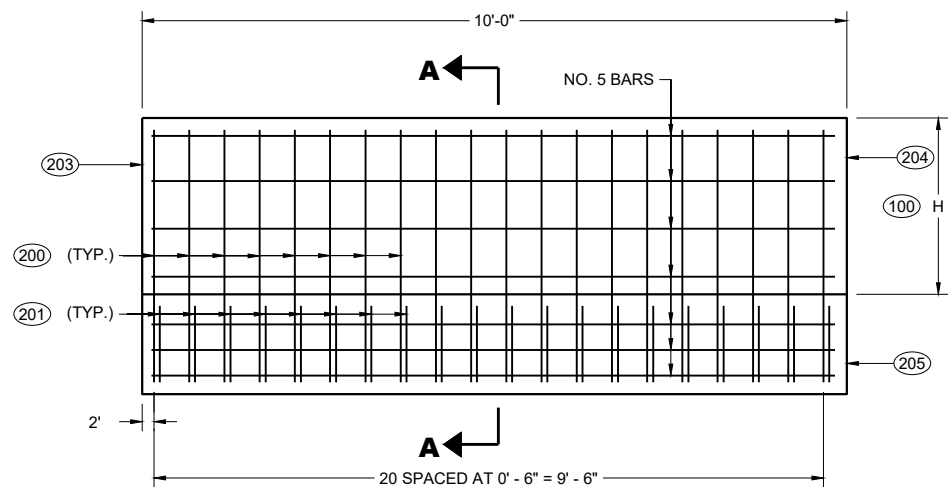
ALL REBAR SHALL BE EPOXY COATED M31 TYPE S. SEE STANDARD SPECIFICATION 505.

CONCRETE BARRIER, UPPER CONCRETE BARRIER, LOWER CONCRETE BARRIER, CONCRETE BARRIER PAD, AND FOOTINGS ARE TERMS USED TO DESCRIBE PARTS OF SINGLE SLOPE CONCRETE BARRIER BID ITEMS. THESE PARTS ARE INCIDENTAL TO THE SINGLE SLOPE CONCRETE BARRIER BID ITEMS.

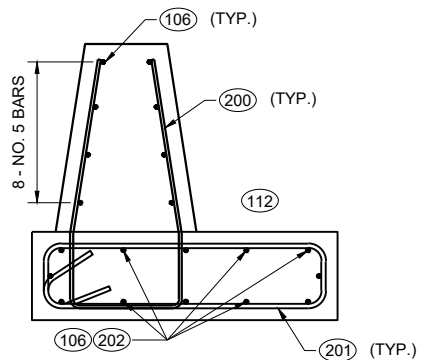
- (100) CONCRETE BARRIER
- (101) CONCRETE BARRIER PAD
- (102) PAVEMENT
- (103) WHERE VERTICAL ROADWAY OFFSET IS GREATER THAN 1 ½", USE TYPE A SINGLE SLOPE BARRIER.
- (104) OPTIONAL CONSTRUCTION JOINT.
- (105) CONSTRUCTION JOINTS MAY BE ELIMINATED WHEN CONCRETE SHOULDER IS LESS THAT 10'.
- (106) STAGGER LAPPING OF LONGITUDINAL STEEL. MINIMUM OVERLAP OF STEEL IS 2' BARS AT LAPS TO BE FIRMLY TIED OR CONNECTED.
- (107) NO. 5 CONTINUOUS BARS EVENLY SPACED (SEE TABLE "A").
- (108) USE ¾" BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS OTHERWISE NOTED.
- (109) CONCRETE BARRIER PAD UNDER CBSS MAY BE PLACED SEPARATELY OR PLACED WITH CONCRETE SHOULDER AND SAWED ½ DEPTH. CONCRETE BARRIER PAD AND SAWING OF CONCRETE SHOULDER IS INCIDENTAL TO CONCRETE BARRIER BID ITEM. CONCRETE BARRIER PAD MINIMUM DEPTH IS 6", OR EQUAL TO THE DEPTH OF THE CONCRETE SHOULDER.
- (110) SEE SDD 15A04 FOR DELINEATOR DETAILS AND SPACING.
- (111) SEE SDD 13C01 FOR DETAILS TYPING CONCRETE BARRIER TO ADJACENT CONCRETE
- (112) TRAFFIC SIDE

**CONCRETE BARRIER
SINGLE SLOPE (CBSS)**

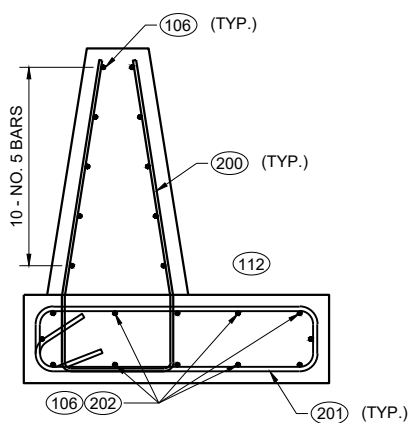
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



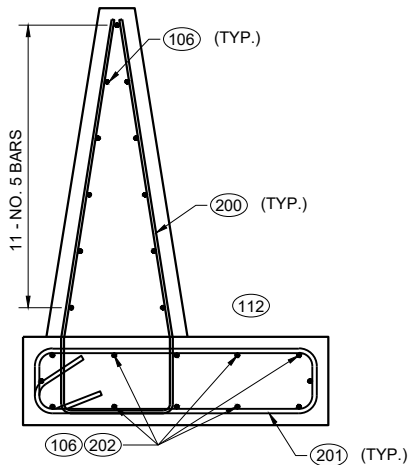
END ANCHOR SINGLE
SLOPE CONCRETE BARRIER



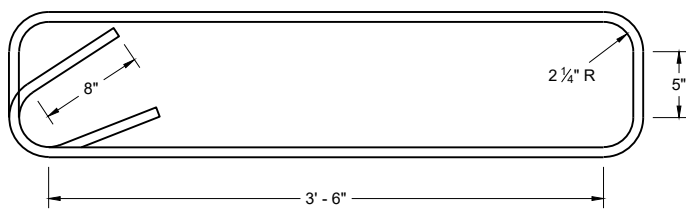
32" AND 36" CBSS



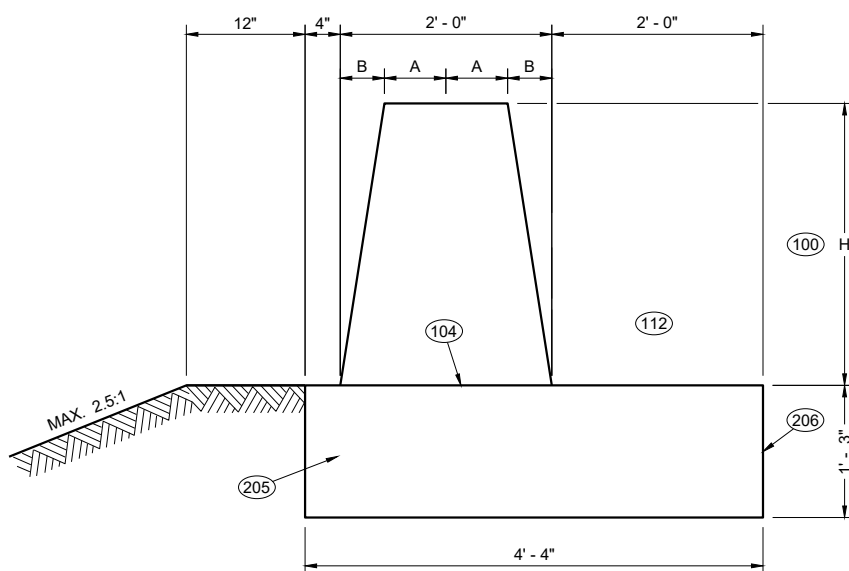
42" CBSS



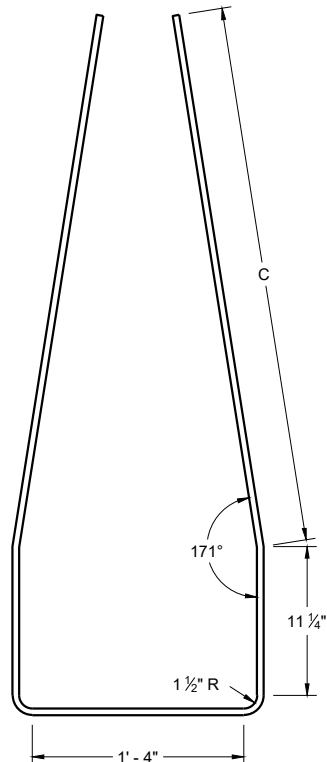
56" CBSS



STIRRUP BAR
BENDING DETAIL



SECTION A - A



V1 BAR
BENDING DETAIL

TABLE "B"

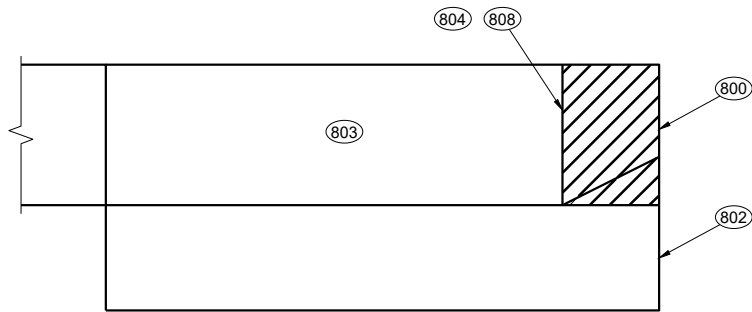
BARRIER HEIGHT H INCHES	C INCHES
32	2' - 6"
36	2' - 11"
42	3' - 4"
56	4' - 6 1/2"

GENERAL NOTES

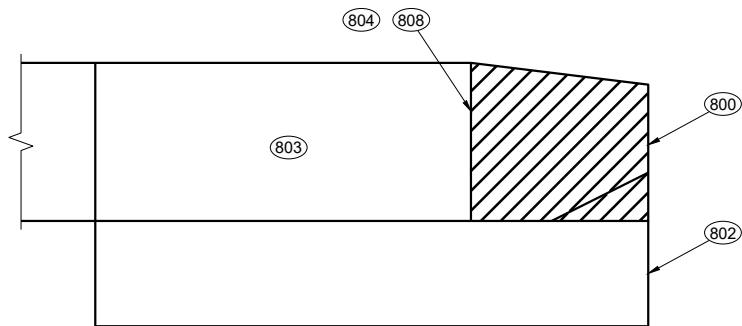
- (200) V1 BARS ARE NO. 5 BARS. (SEE BAR BENDING DETAIL)
- (201) STIRRUPS ARE NO. 6 BARS. (SEE BAR BENDING DETAIL)
- (202) TWELVE (12) NO. 5 BARS EVENLY SPACED
- (203) END OF INSTALLATION OR EXPANSION JOINT.
- (204) SEE COLD JOINT DETAIL TO CONNECT END ANCHOR SINGLE SLOPE CONCRETE BARRIER TO SINGLE SLOPE CONCRETE BARRIER.
- (205) FOOTING
- (206) DO NOT TIE TO FOOTING TO ADJACENT PAVEMENT.

CONCRETE BARRIER
SINGLE SLOPE (CBSS)

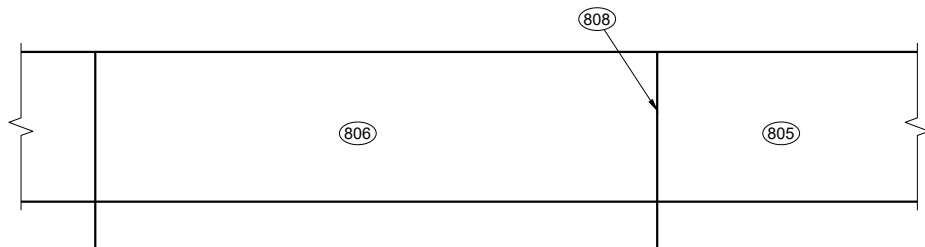
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



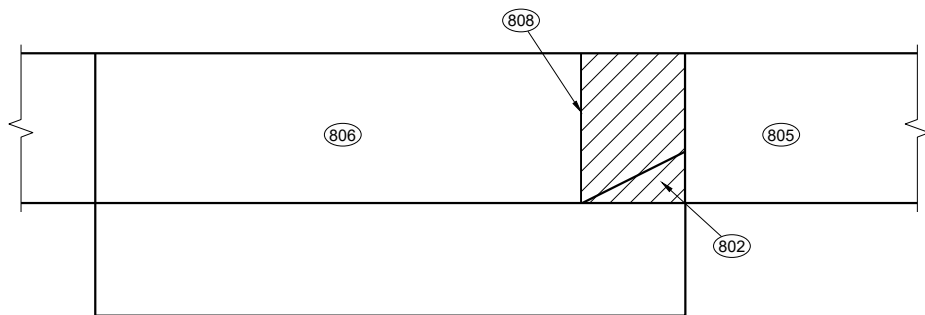
REMOVAL AREA OF
32" CONCRETE THRIE BEAM ANCHORAGE



REMOVAL AREA OF CONCRETE THRIE BEAM
ANCHORAGE WITH HEIGHT GREATER THAN 32"



CONCRETE BARRIER EXTENSION NEAR END ANCHORAGE



CONCRETE BARRIER EXTENSION NEAR THRIE BEAM TERMINAL

RETROFIT OR REPAIR SINGLE SLOPE CONCRETE BARRIER

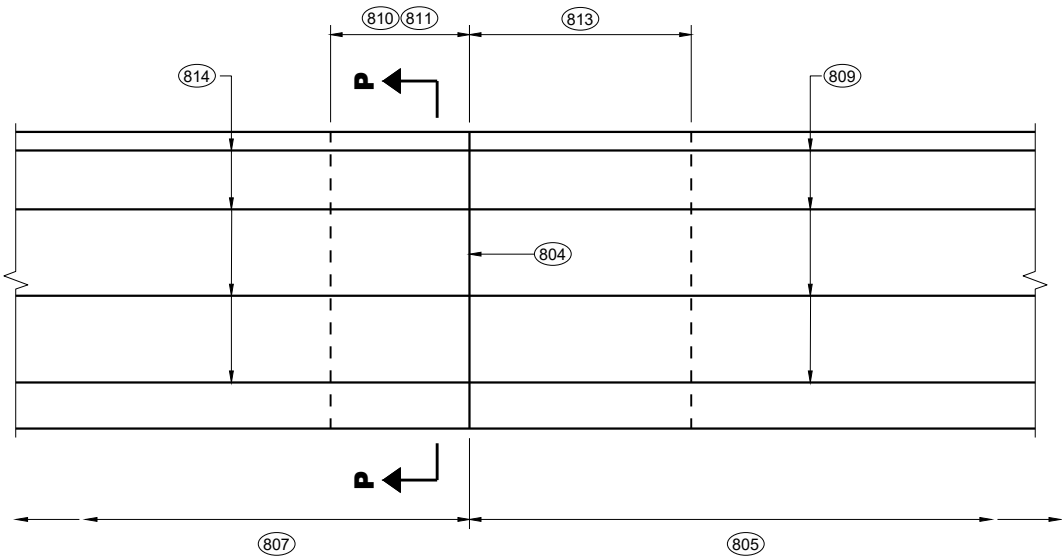
GENERAL NOTES

END ANCHORAGE MAY OR MAY NOT BE PRESENT ON EXISTING BARRIER.

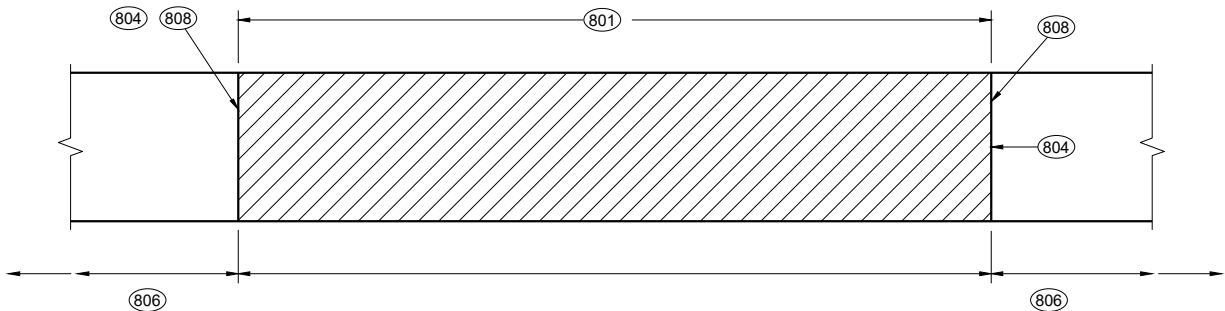
REMOVE THRIE BEAM ANCHORAGE AS SHOWN.

- 800 AREA OF BARRIER REMOVAL AN NEW CONCRETE AND STEEL IS INSTALLED.
- 801 MINIMUM LENGTH OF REMOVAL IS 15'
- 802 FOOTING BELOW GROUND MAY REMAIN IN PLACE.
- 803 CONCRETE BARRIER SINGLE SLOPE THRIE BEAM ANCHOR TO REMAIN.
- 804 SAW CUT
- 805 NEW SINGLE SLOPE CONCRETE BARRIER.
- 806 CONCRETE BARRIE SINGLE SLOPE TO REMAIN.

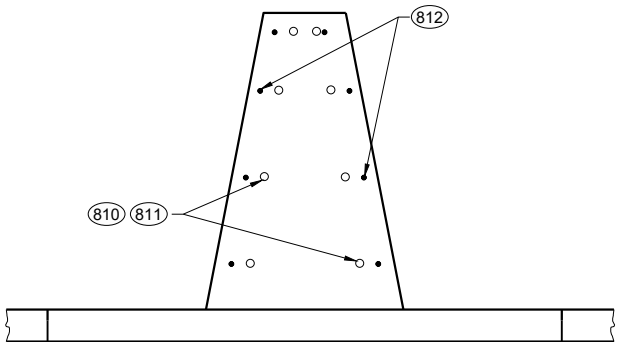
- 807 SINGLE SLOPE CONCRETE BARRIER OR CONCRETE BARRIER SINGLE SLOPE THRIE BEAM ANCHOR TO REMAIN.
- 808 SEE CONNECTION DETAIL.
- 809 NO. 5 CONTINUOUS BAR.
- 810 3' MIN. DRILL HOLES. USES NO. 5 ADHESIVE ANCHORS.
- 811 THE NUMBER OF DRILL HOLES IS EQUAL TO THE NUMBER OF HORIZONTAL REBAR IN BARRIER. DRILL HOLES ARE TO BE A MINIMUM OF 4" FROM EDGE OF CONCRETE.
- 812 EXISTING REBAR IN EXISTING BARRIER OR END ANCHOR.
- 813 3' BAR OVERLAP
- 814 EXISTING REINFORCEMENT



CONNECTION DETAIL
SINGLE SLOPE CONCRETE BARRIER TO
NEW SINGLE SLOPE CONCRETE BARRIER



BARRIER REMOVAL AND REPLACEMENT



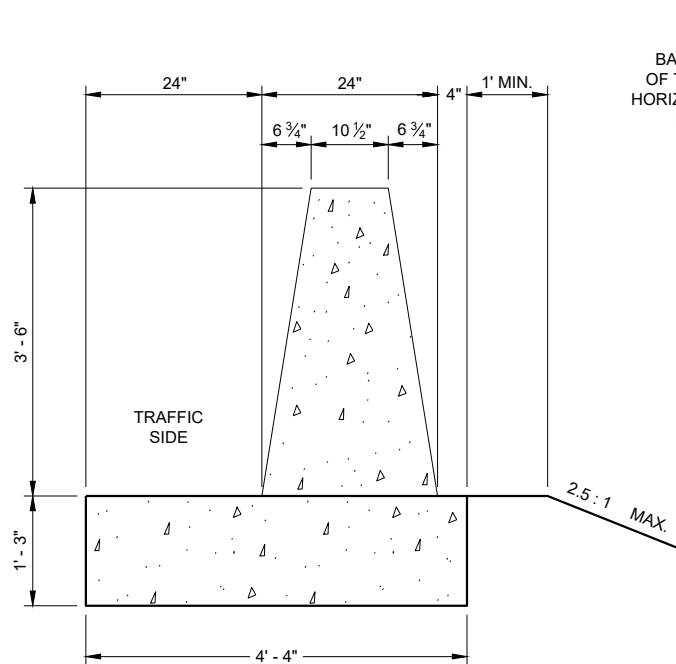
SECTION P - P

CONCRETE BARRIER
SINGLE SLOPE (CBSS)

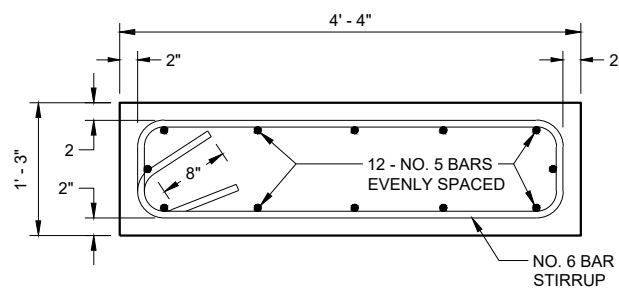
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2024 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA



SECTION A - A



TYPICAL FOOTING

GENERAL NOTES

CONSTRUCT PER STANDARD SPECIFICATION 603.

SPLICES OF LONGITUDINAL BARS TO BE 2' LONG AND FIRMLY TIED AND FASTENED TOGETHER UNLESS OTHERWISE NOTED.

4000 PSI CONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATIONS SECTION 501.

USE $\frac{3}{4}$ " BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS OTHERWISE NOTED.

THRIE BEAM ANCHOR INCIDENTAL TO CONCRETE BARRIER ITEM.

INSTALL SCHEDULE 40 PVC PIPE 1" DIAMETER AT LOCATIONS INDICATED.

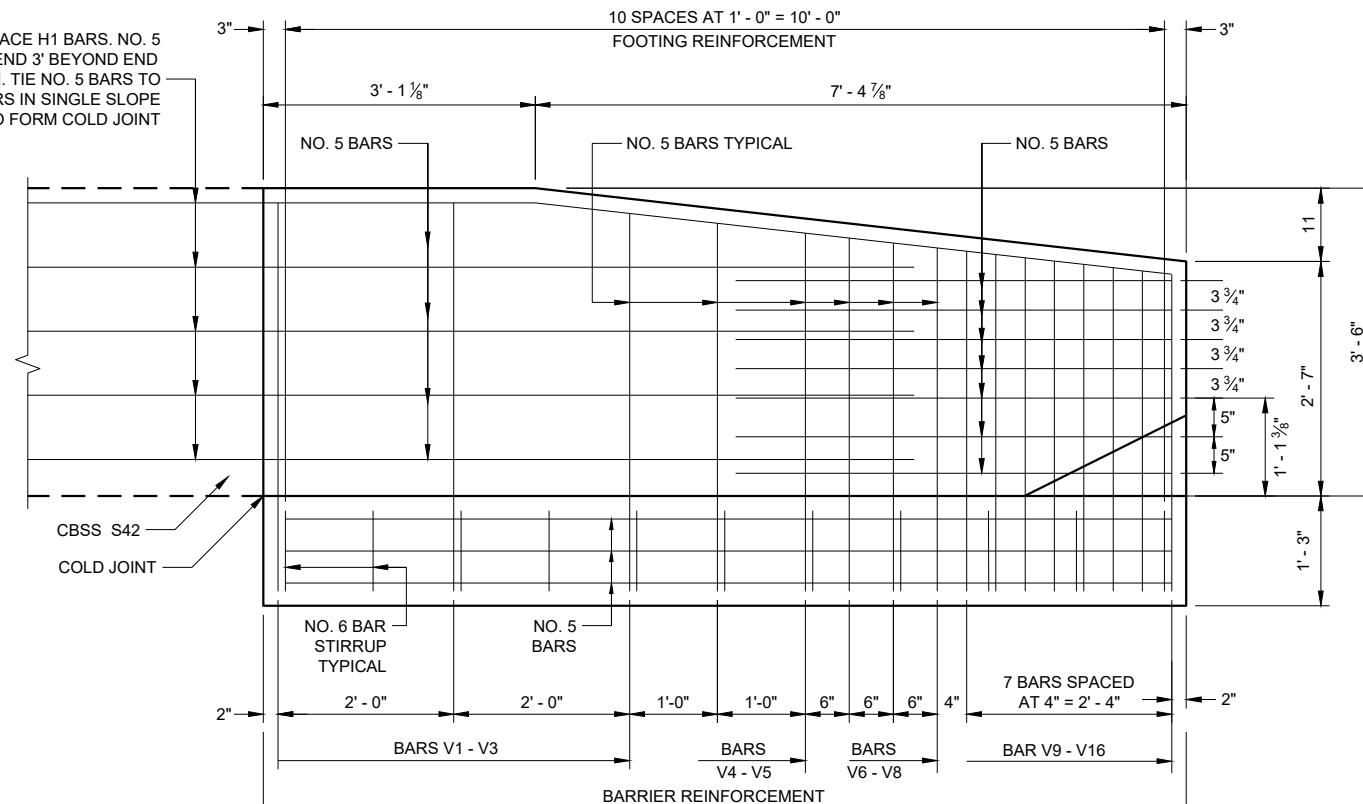
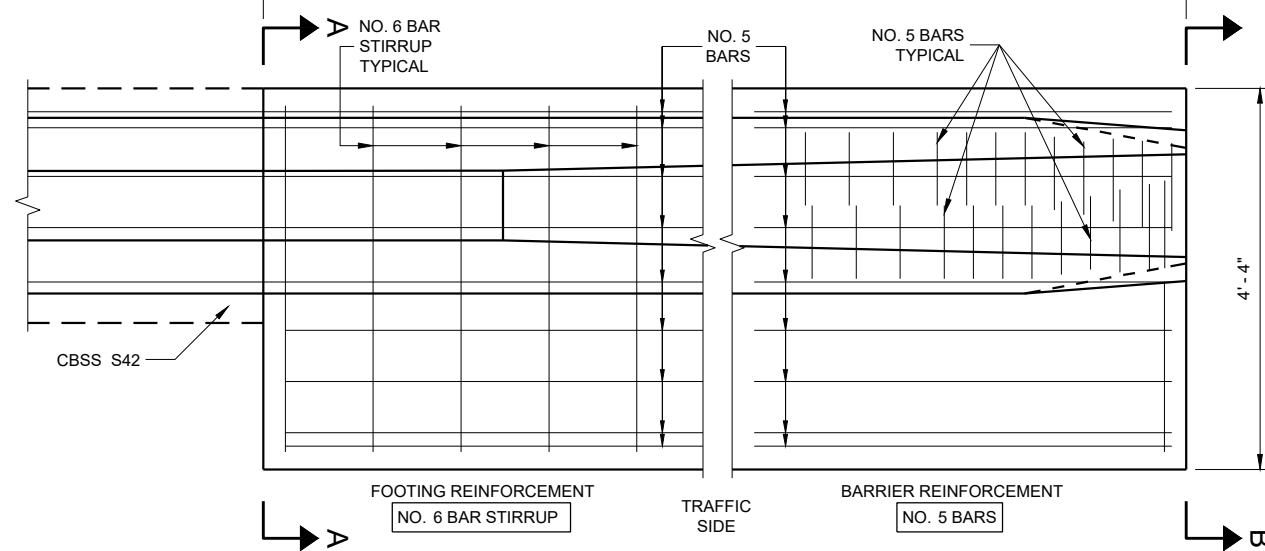
EXTEND PVC PIPE COMPLETELY THROUGH BARRIER.

CUT ENDS OF PVC PIPE FLUSH WITH FINISHED FACE OF BARRIER.

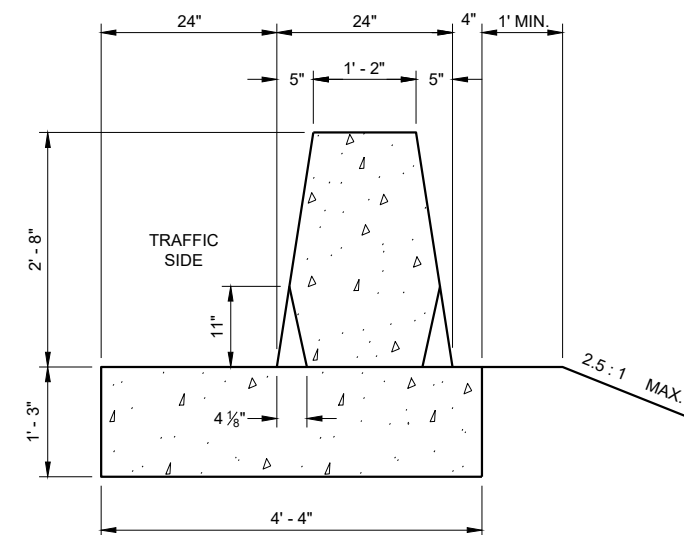
THE NUMBER IN BAR DESIGNATION REPRESENTS THE BARS LOCATION.

2" CLEAR COVER TYPICAL.

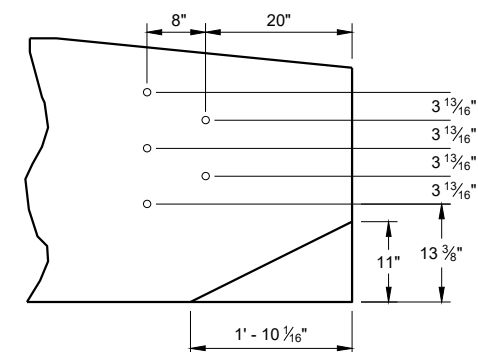
EVENLY SPACE H1 BARS. NO. 5 BARS TO EXTEND 3' BEYOND END OF TRANSITION. TIE NO. 5 BARS TO HORIZONTAL BARS IN SINGLE SLOPE BARRIER TO FORM COLD JOINT

SEE SECTIONS ① THRU ⑩
ELEVATION VIEW

PLAN VIEW



SECTION B - B



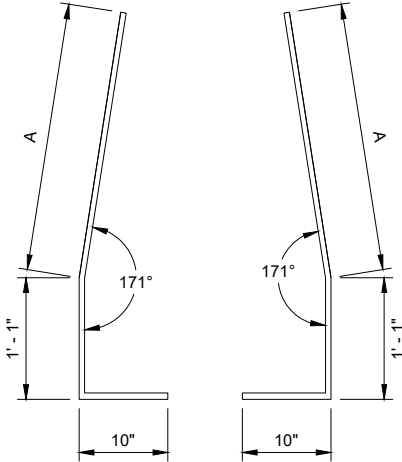
PVC PIPE LOCATIONS

**CONCRETE BARRIER
SINGLE SLOPE 42"
THRIE BEAM ANCHOR**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

**BAR CHART
BAR POSITIONS
1 - 11**

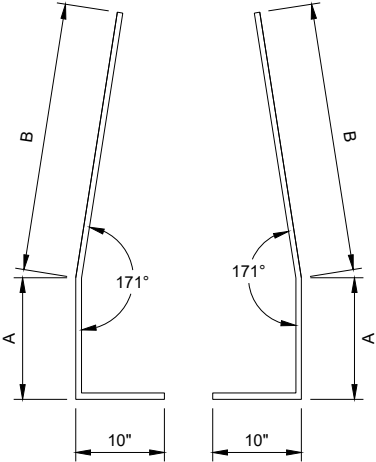
BAR	A
V1	3' - 4 ½"
V2	3' - 4 ½"
V3	3' - 2 ½"
V4	3' - 1"
V5	2' - 11 ½"
V6	2' - 11"
V7	2' - 10 ½"
V8	2' - 9 ½"
V9	2' - 9"
V10	2' - 8 ½"
V11	2' - 8"



**BAR BENDING DETAIL
SECTIONS V1 - V4**

**BAR CHART
BAR POSITIONS
12 - 13**

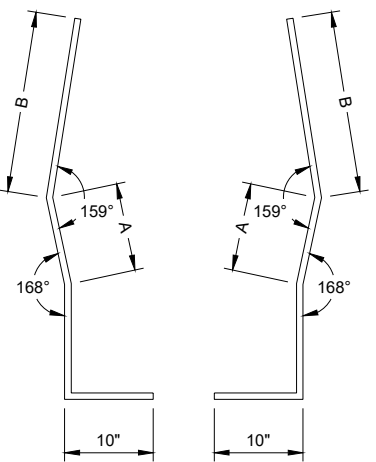
BAR	A	B
V12	1' - 3"	2' - 6"
V13	1' - 8"	2' - 1 ½"



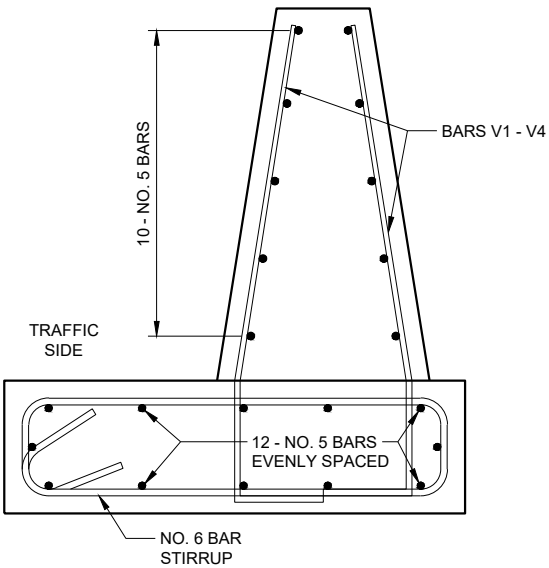
**BAR BENDING DETAIL
SECTIONS V12 - V13**

**BAR CHART
BAR POSITIONS
14 - 16**

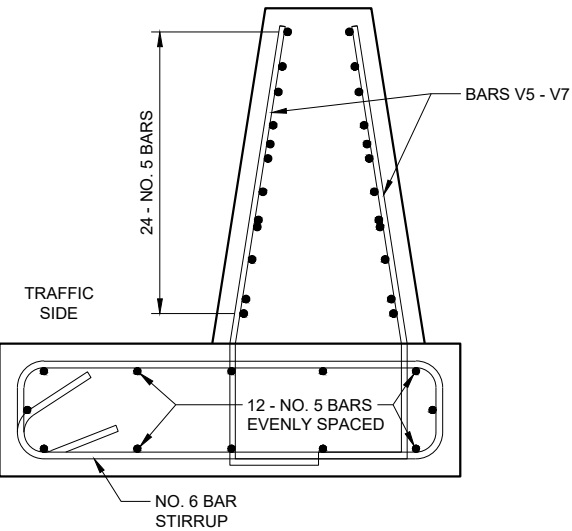
BAR	A	B
V14	6"	2' - 1"
V15	8"	1' - 11"
V16	10"	1' - 8 ½"



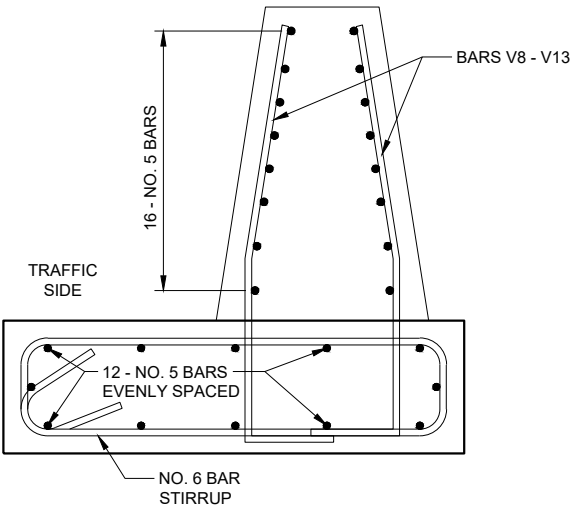
**BAR BENDING DETAIL
SECTIONS V14 - V16**



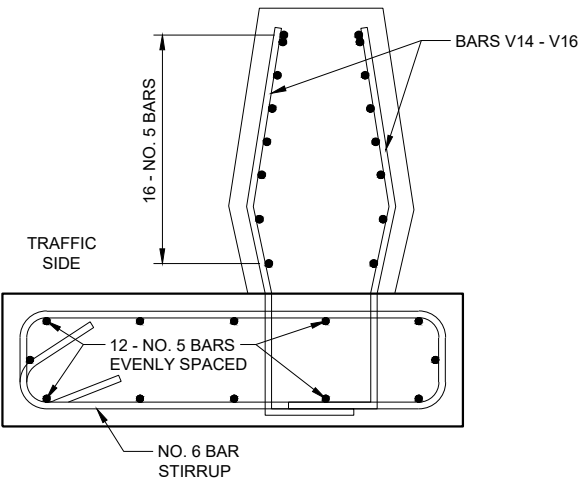
**BAR DETAIL
SECTIONS 1 - 4**



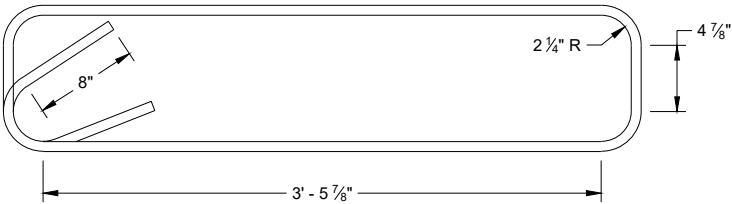
**BAR DETAIL
SECTIONS 5 - 7**



**BAR DETAIL
SECTIONS 8 - 13**



**BAR DETAIL
SECTIONS 14 - 16**



**STIRRUP BAR
BENDING DETAIL**

**CONCRETE BARRIER
SINGLE SLOPE 42"
THRIE BEAM ANCHOR**

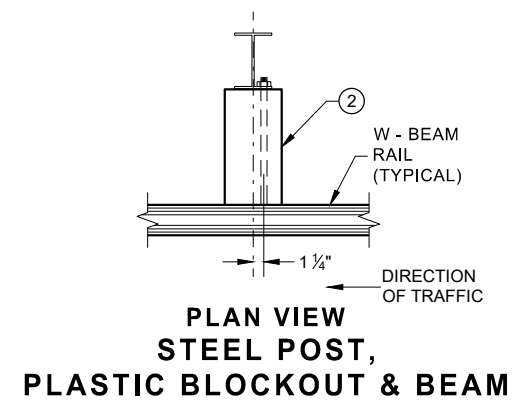
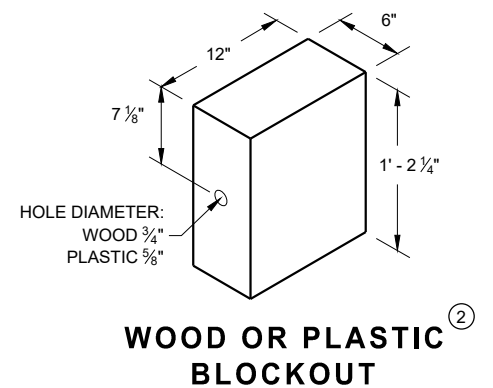
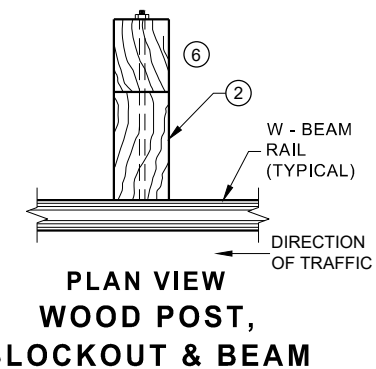
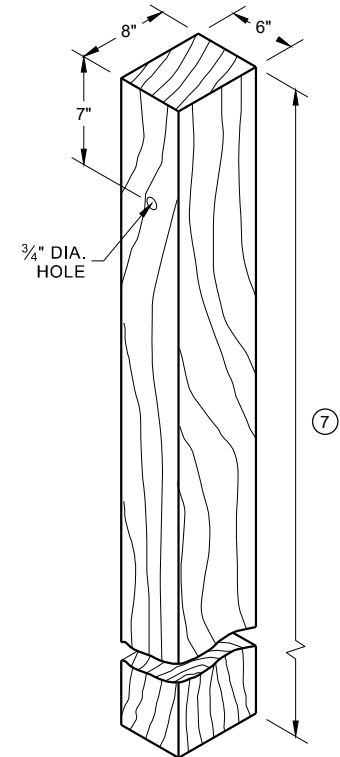
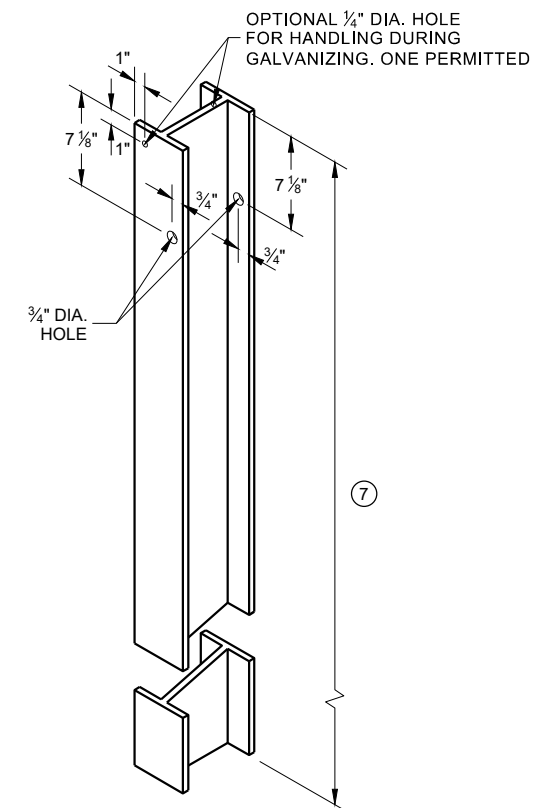
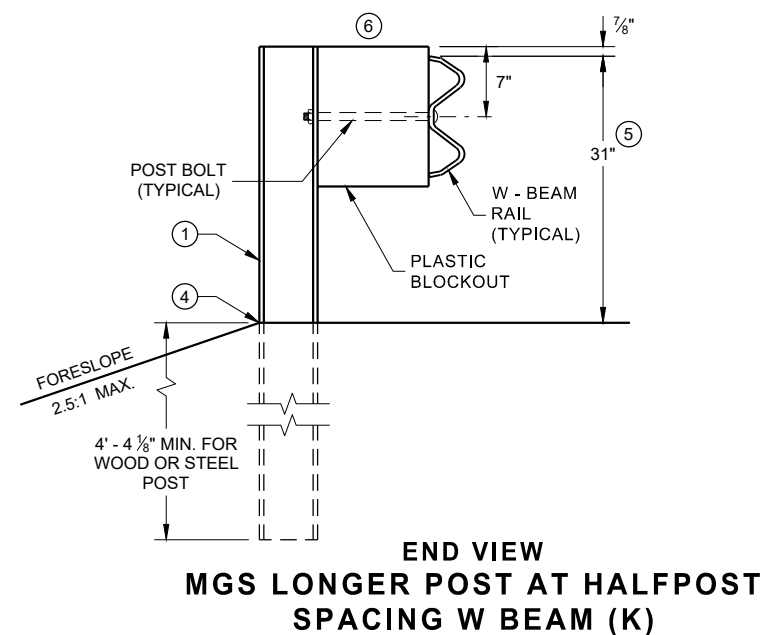
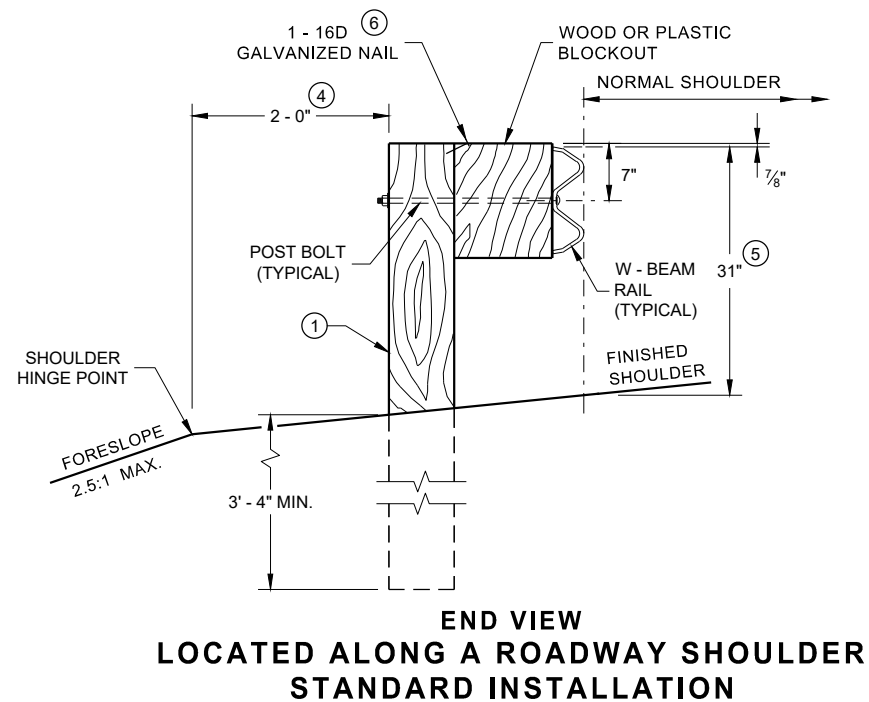
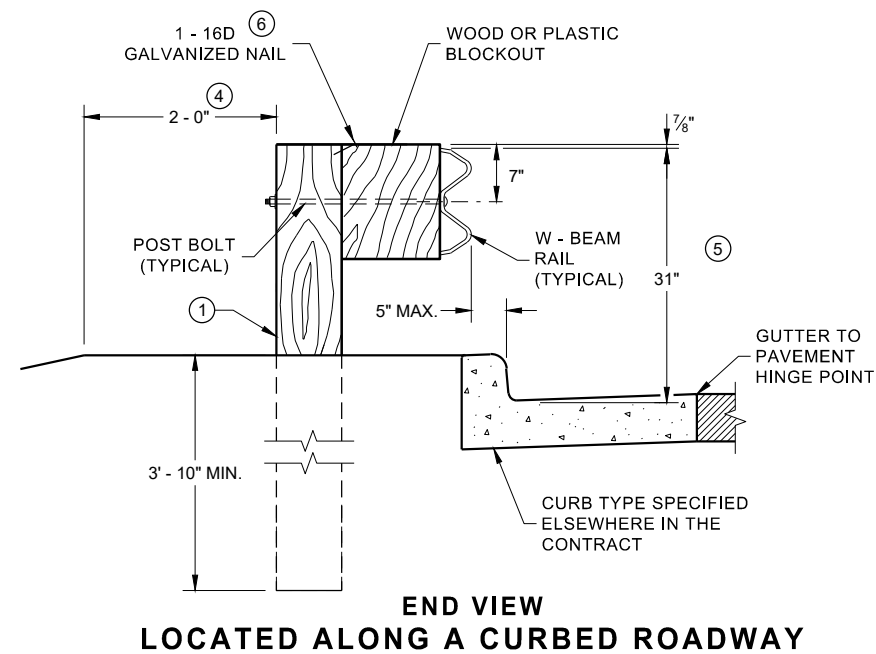
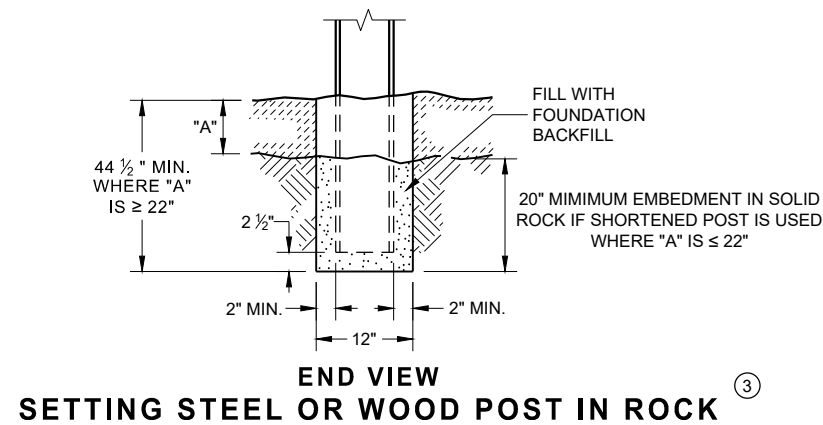
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA

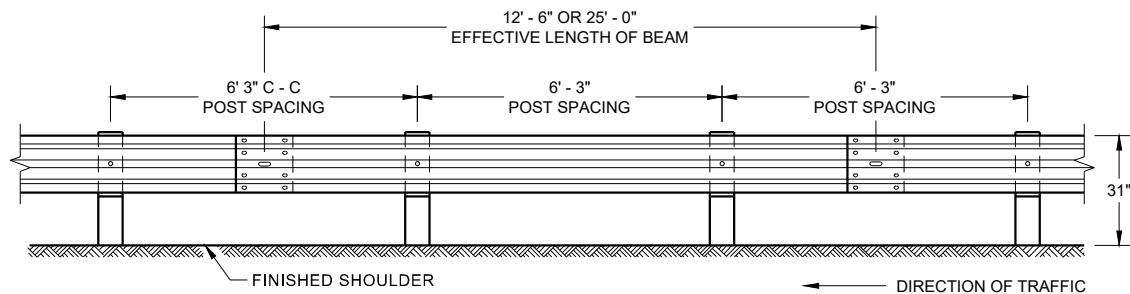
239

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

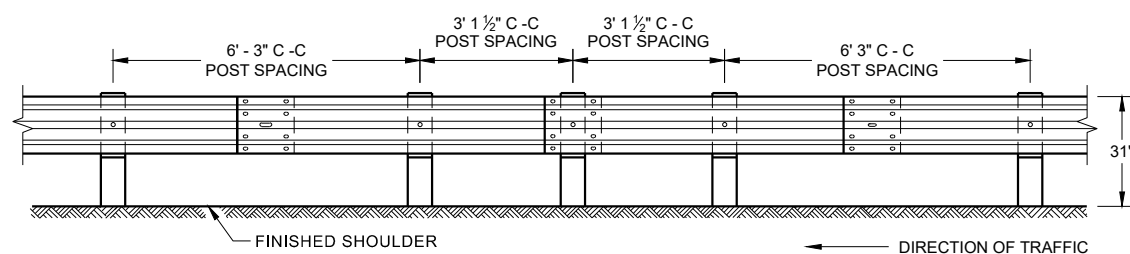


MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

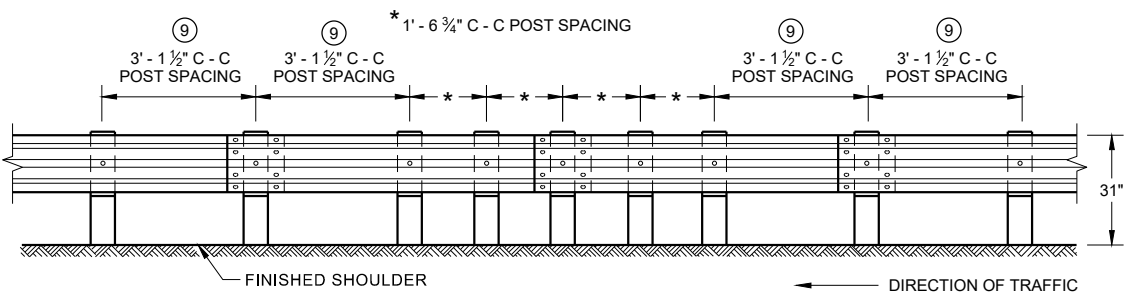
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 240



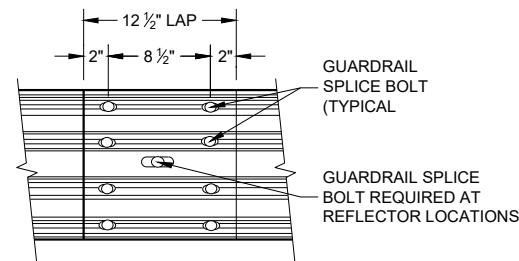
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



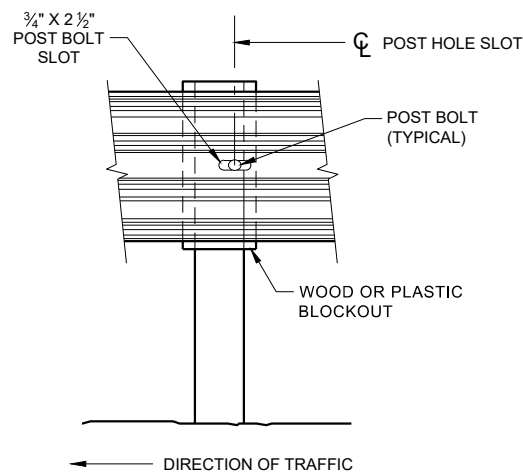
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



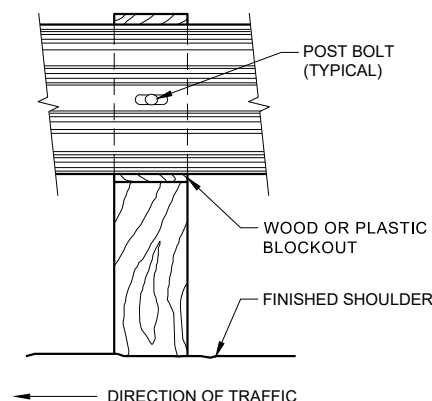
**FRONT VIEW
QUARTER POST SPACING (QS)**



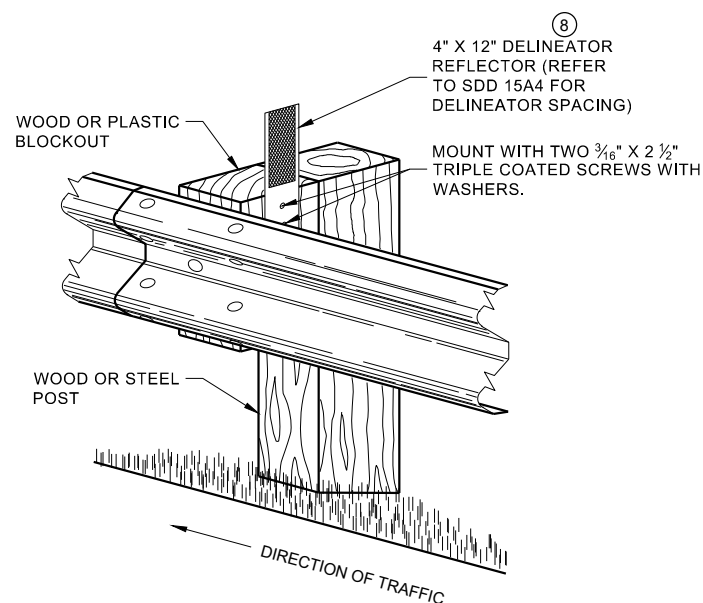
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



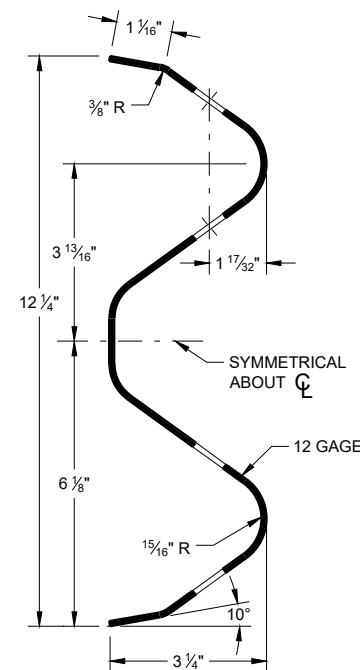
**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

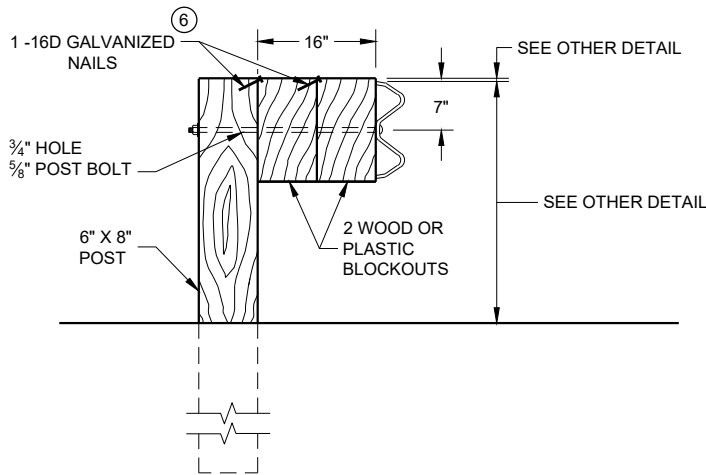
GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

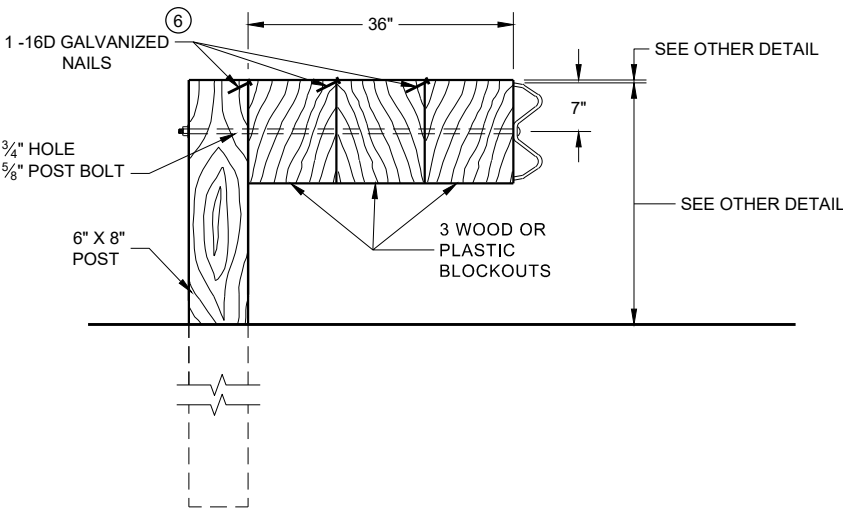
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 241



DETAIL FOR 16" BLOCKOUT DEPTH

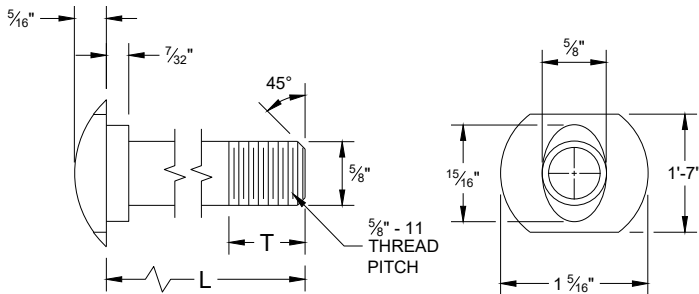
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

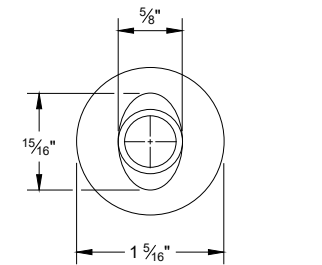
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

- NOTE:
- 1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
 - 2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

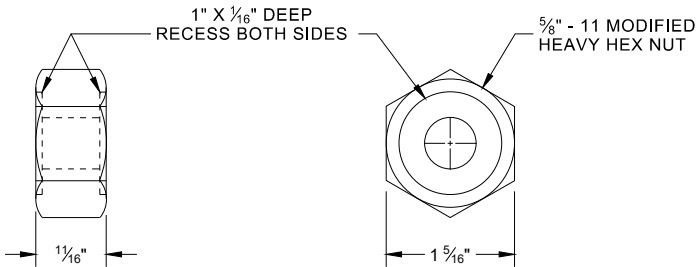


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

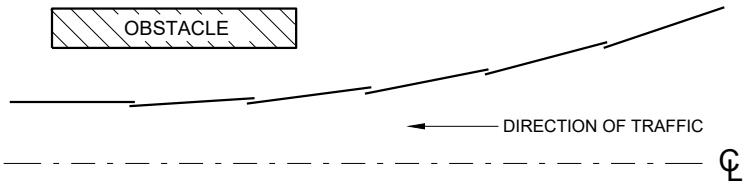


ALTERNATE BOLT HEAD

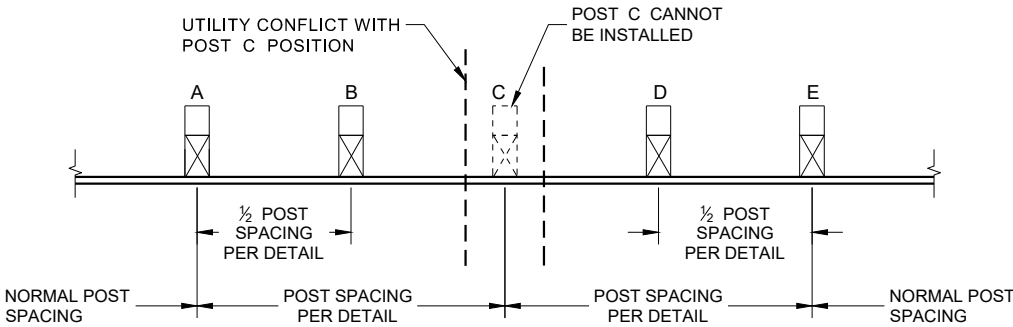


POST BOLT, SPLICE BOLT AND RECESS NUT

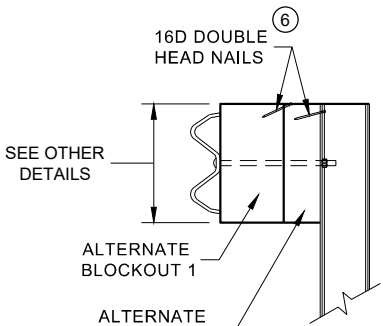
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



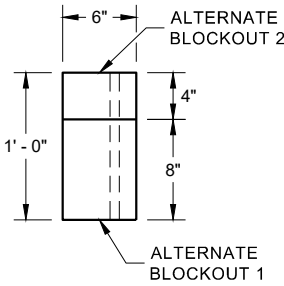
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW

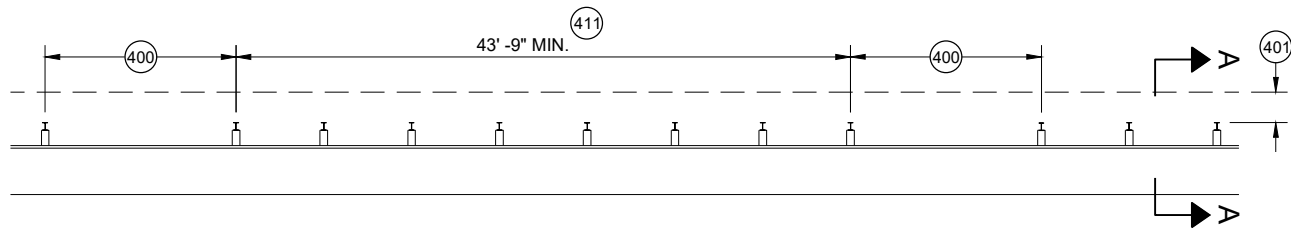


PLAN VIEW

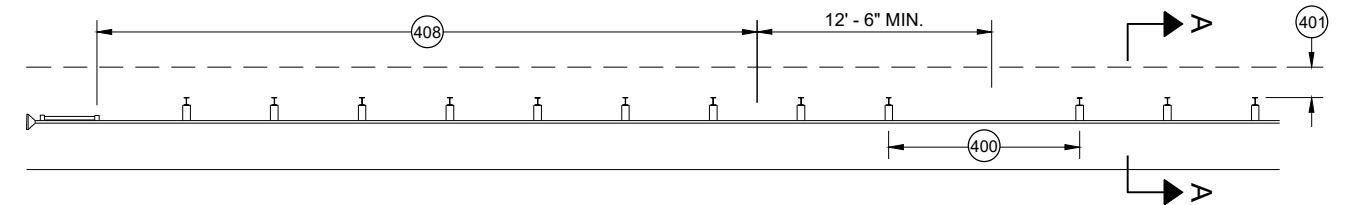
ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

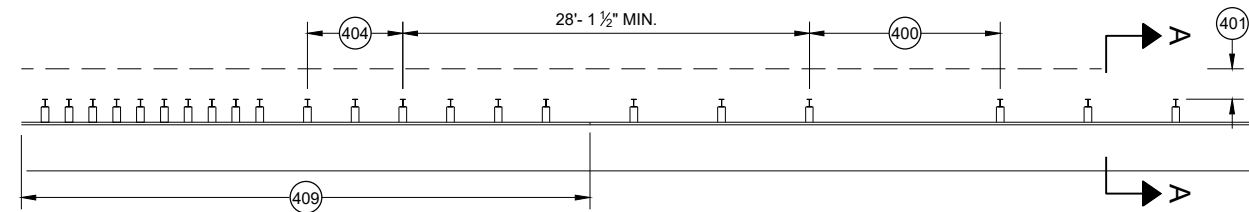
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



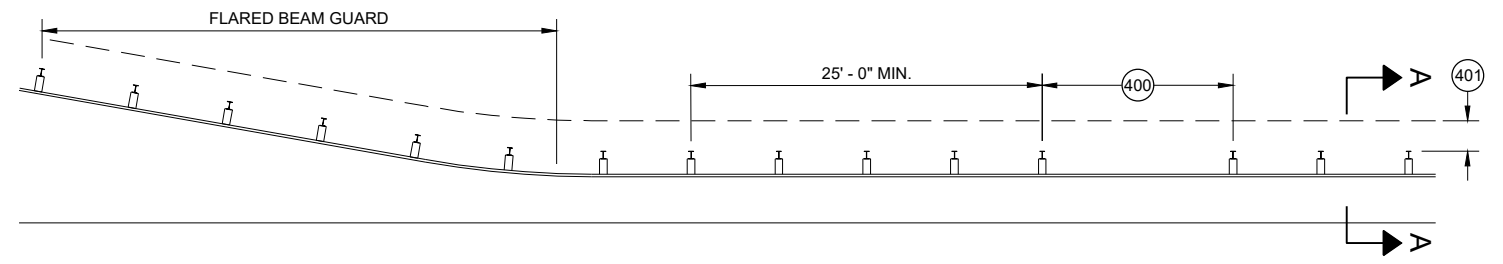
MISSING POST IN MGS GUARDRAIL



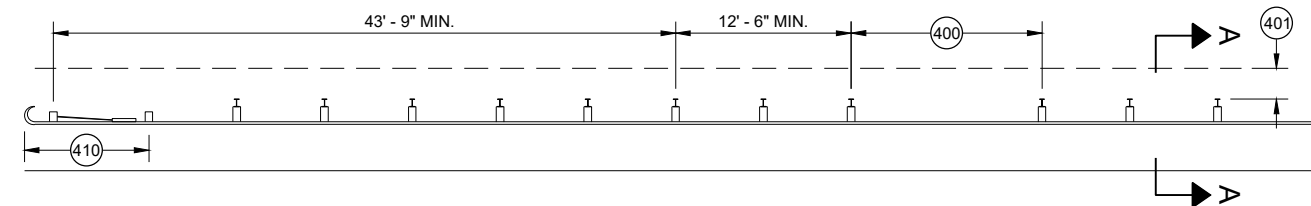
MISSING POST IN MGS GUARDRAIL NEAR EAT



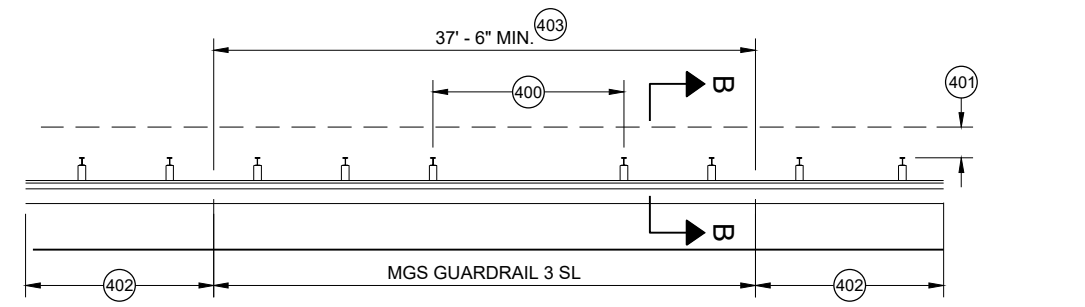
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

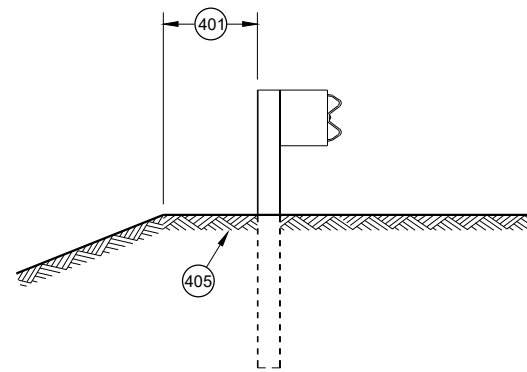


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

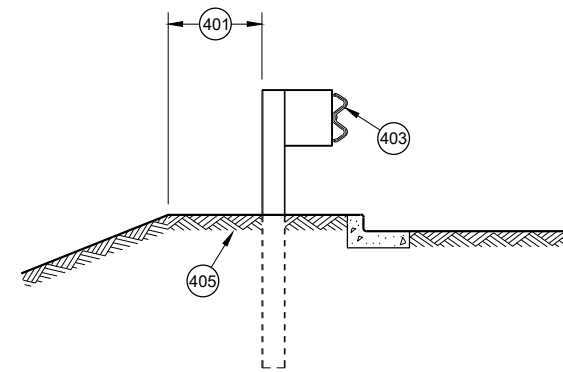


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- (400) MAX SPAN 12' - 6"
- (401) 2' MIN.
- (402) MGS GUARDRAIL 3
- (403) NESTING BEAM GUARD
- (404) ASYMMETRIC TRANSITION
- (405) SOIL WELL DRAINED AND COMPACTED
- (406) SEE OTHER DRAWINGS IN THIS SDD
- (407) SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- (408) SEE SDD 14B44
- (409) SEE SDD 14B45
- (410) SEE SDD 14B47
- (411) MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA

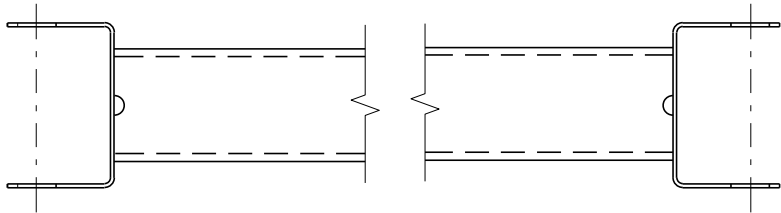
- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

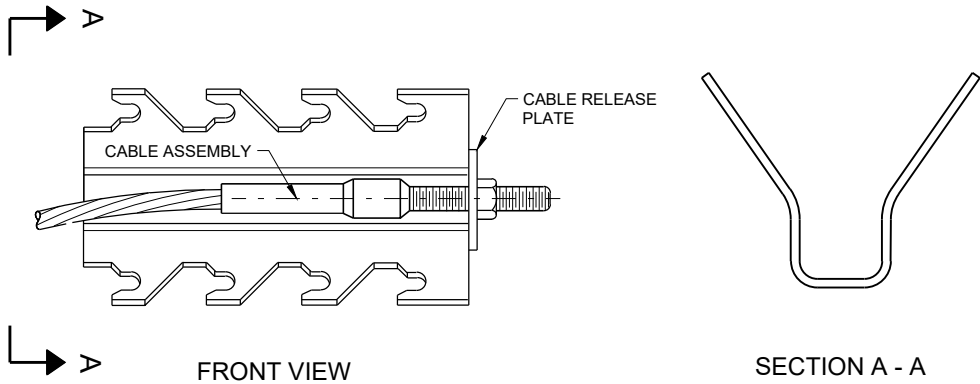


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DEPARTMENT OF TRANSPORTATION 244

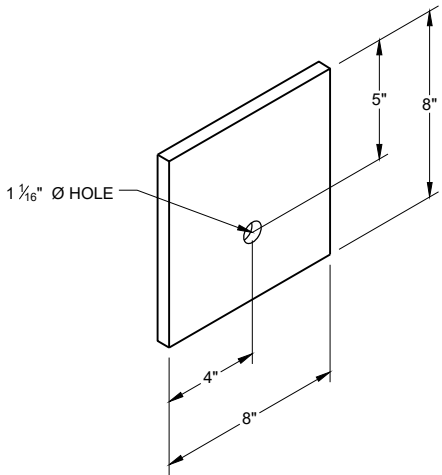


GENERIC GROUND STRUT⁹ ^E

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



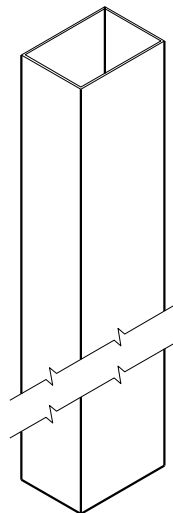
GENERIC ANCHOR CABLE BOX⁹ ^E



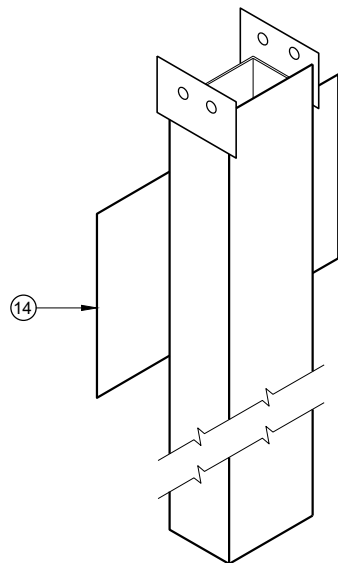
BEARING PLATE⁶ ^E

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

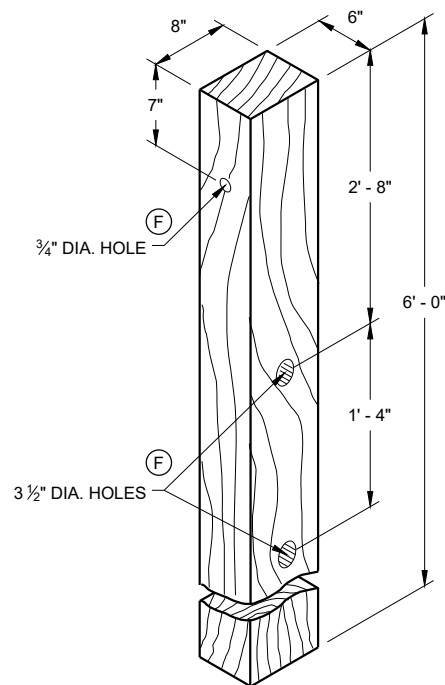
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 245



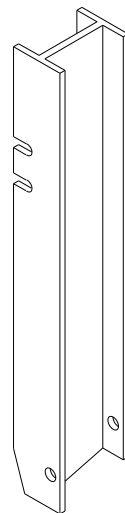
UPPER POST NO. 1 ⁽¹⁾ (E)



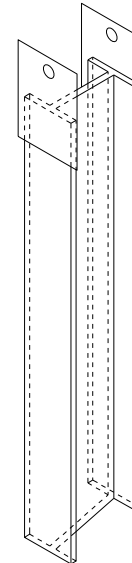
LOWER POST NO. 1 ⁽²⁾ (E)



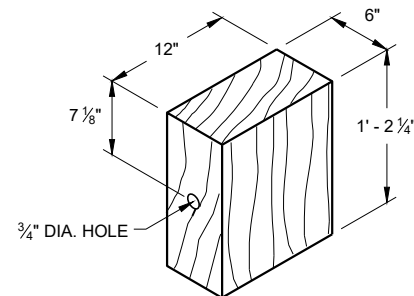
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



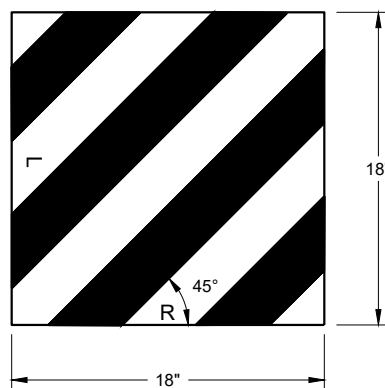
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



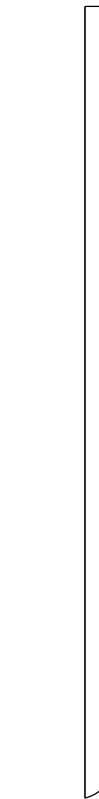
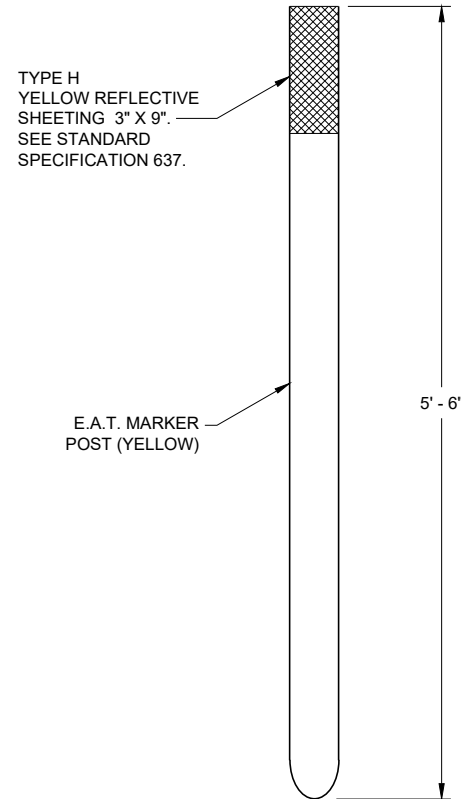
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



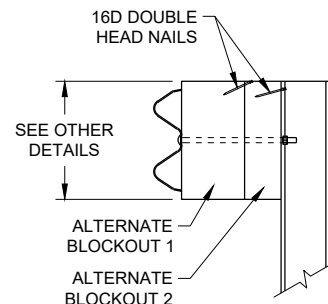
WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



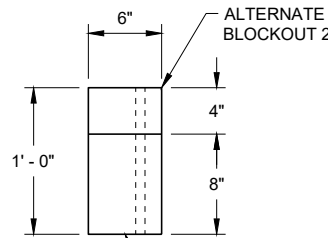
REFLECTIVE SHEETING DETAIL ^(E)



E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



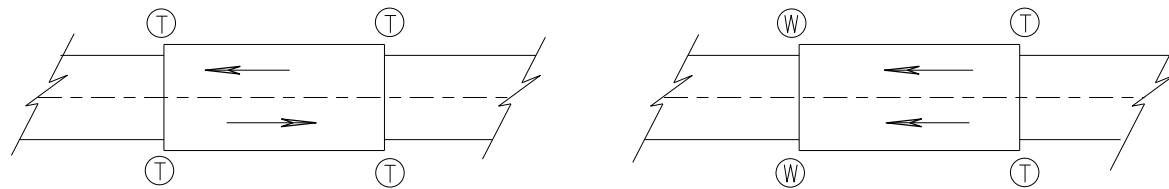
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA



TWO WAY TRAFFIC

ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

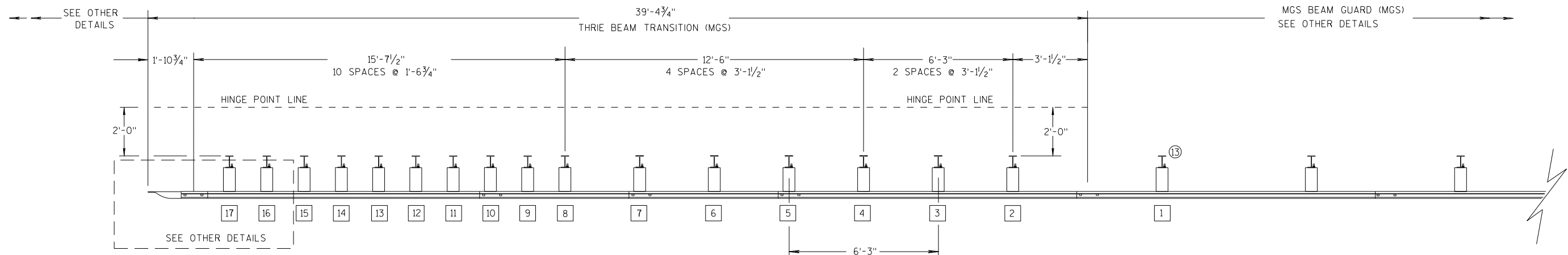
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

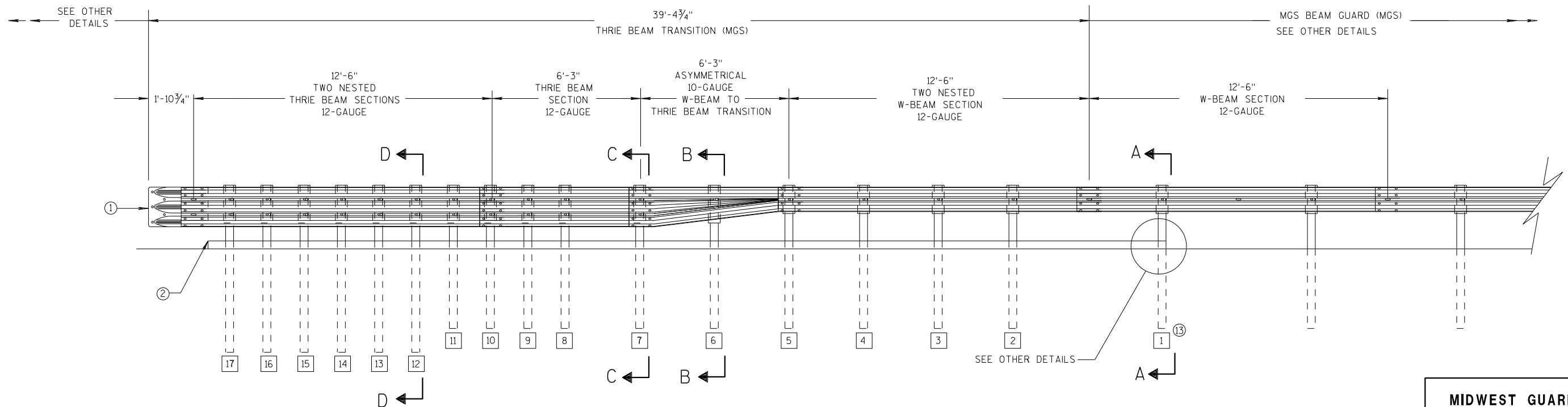
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

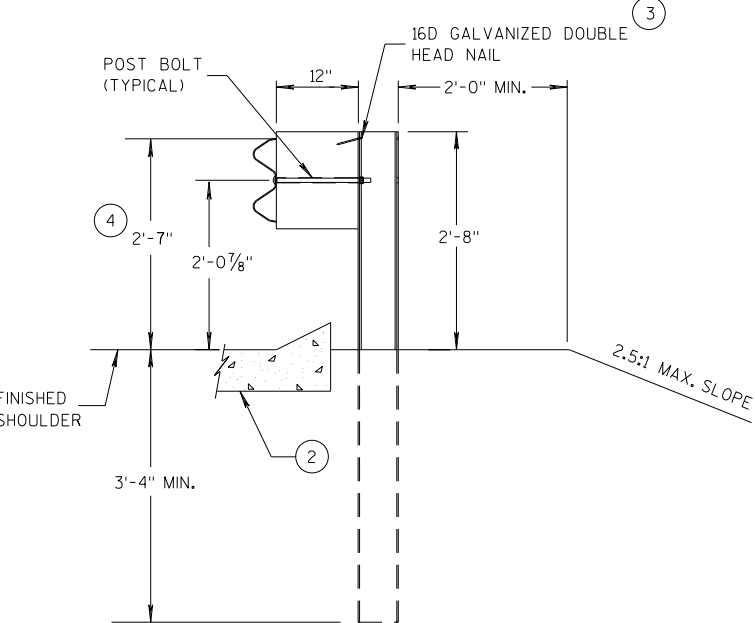
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

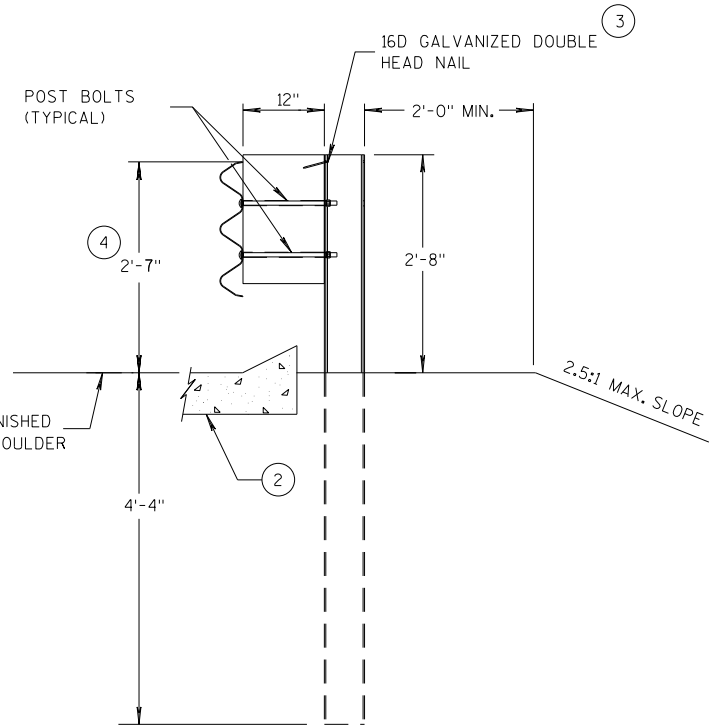
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

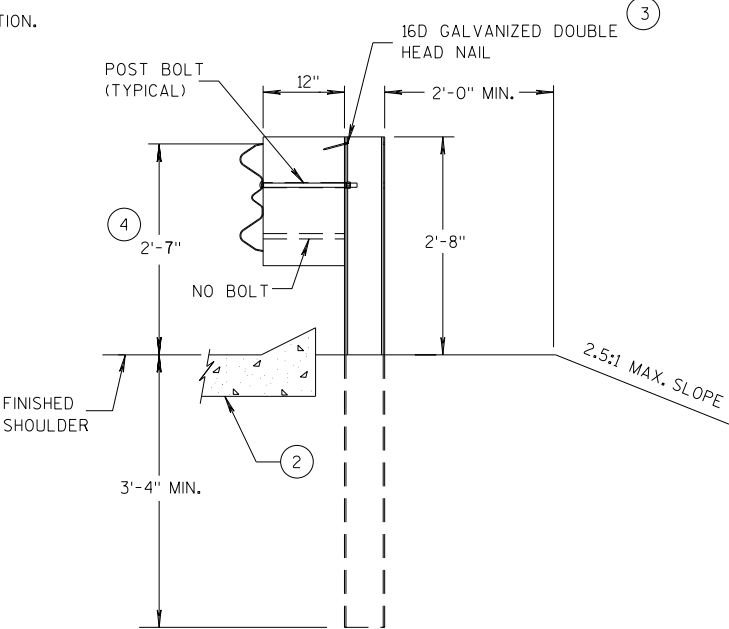
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



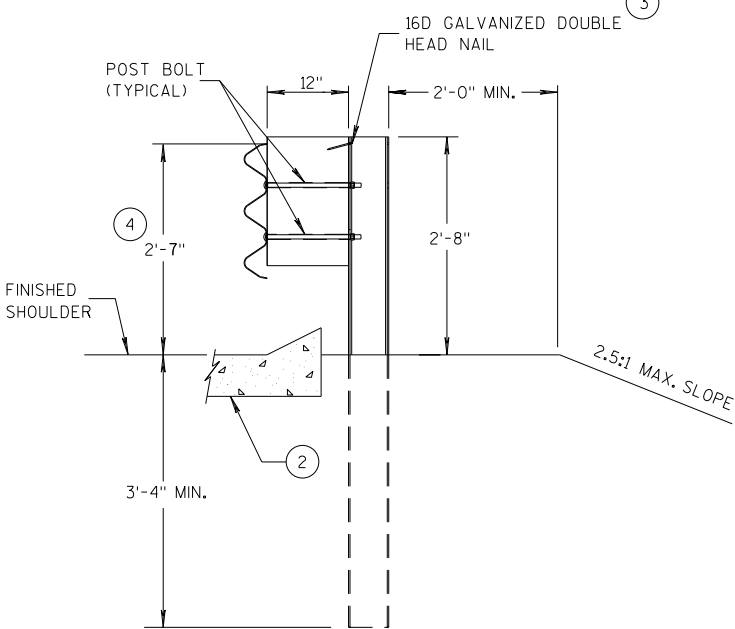
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

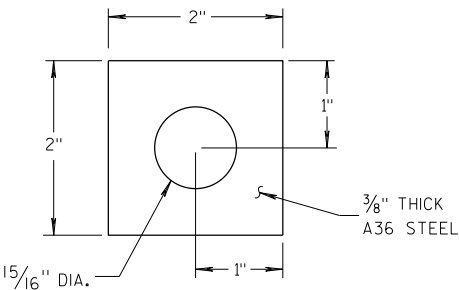
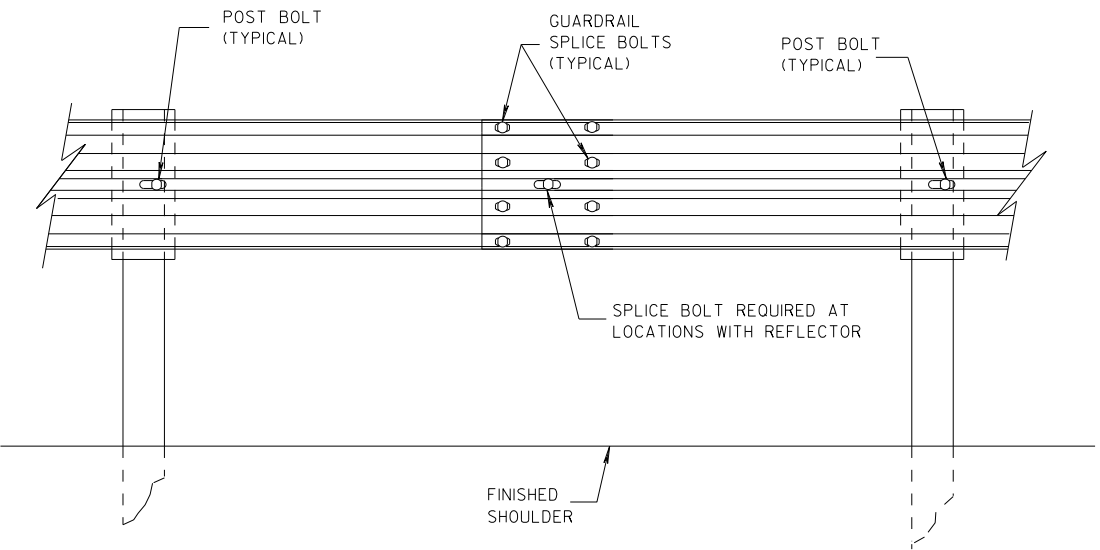
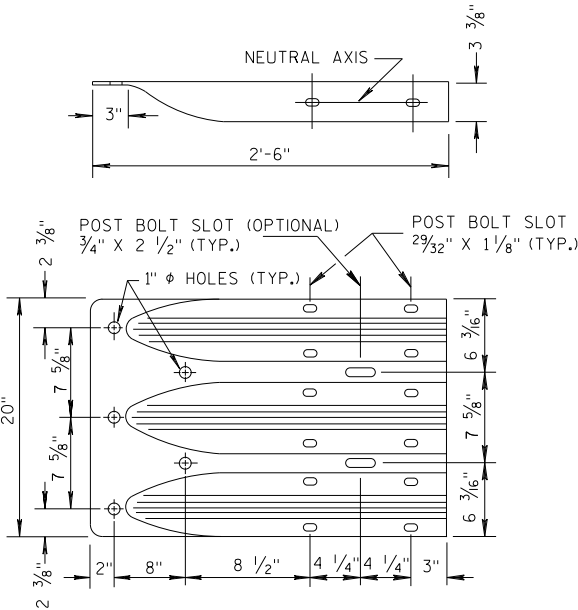


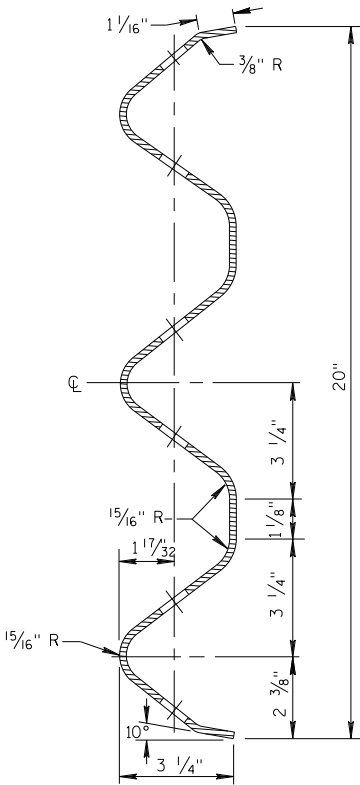
PLATE WASHER DETAIL



SPLICE DETAIL



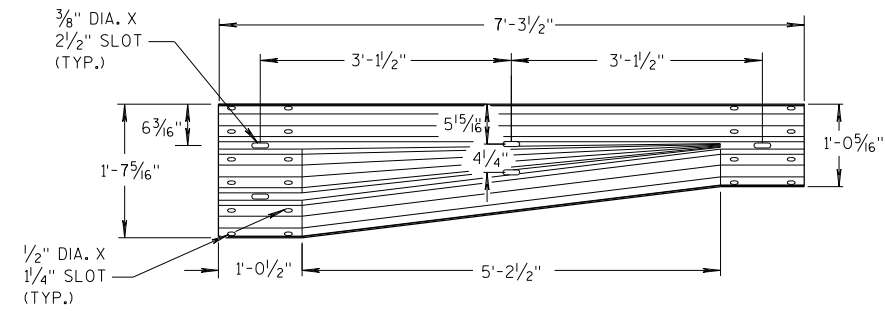
THRIE BEAM
TERMINAL CONNECTOR



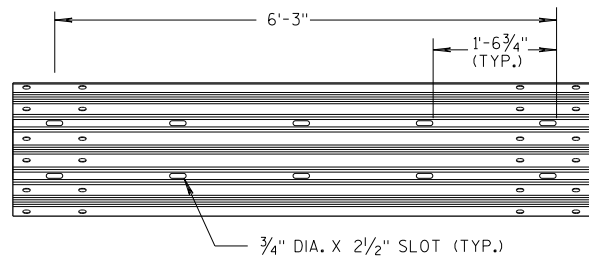
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

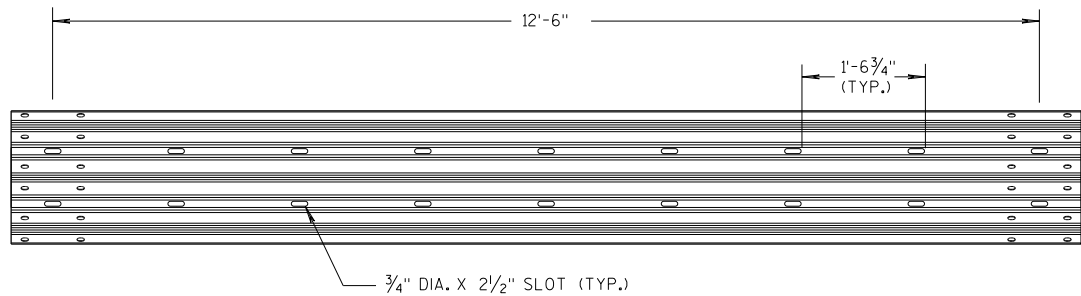
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



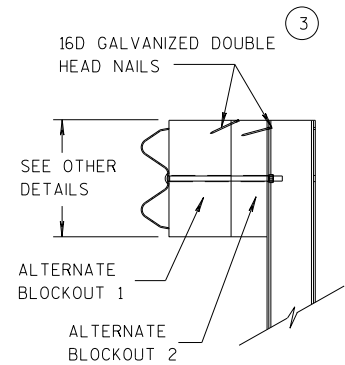
W-BEAM TO THRIE BEAM TRANSITION SECTION



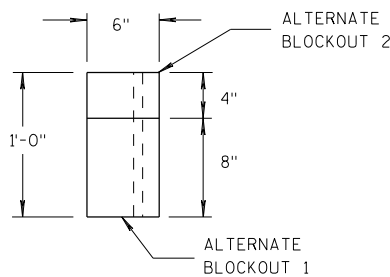
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

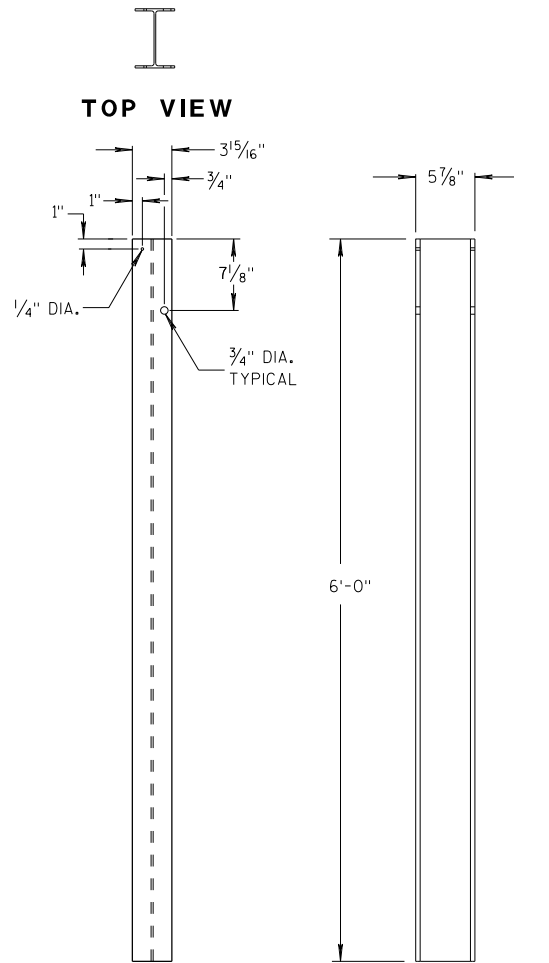


SIDE VIEW



TOP VIEW

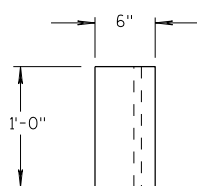
ALTERNATE WOOD BLOCKOUT DETAIL



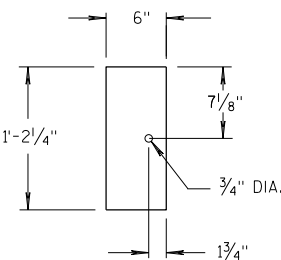
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

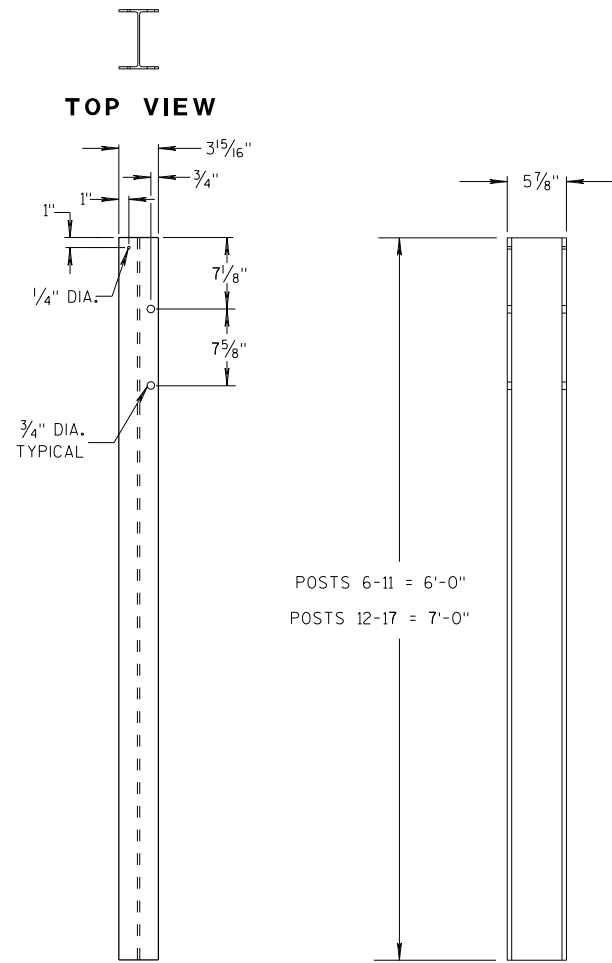


TOP VIEW



FRONT VIEW

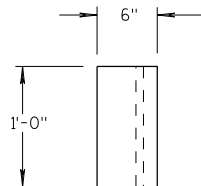
BLOCKOUT POSTS 1-5



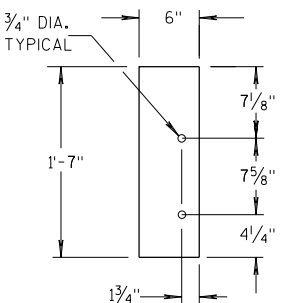
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

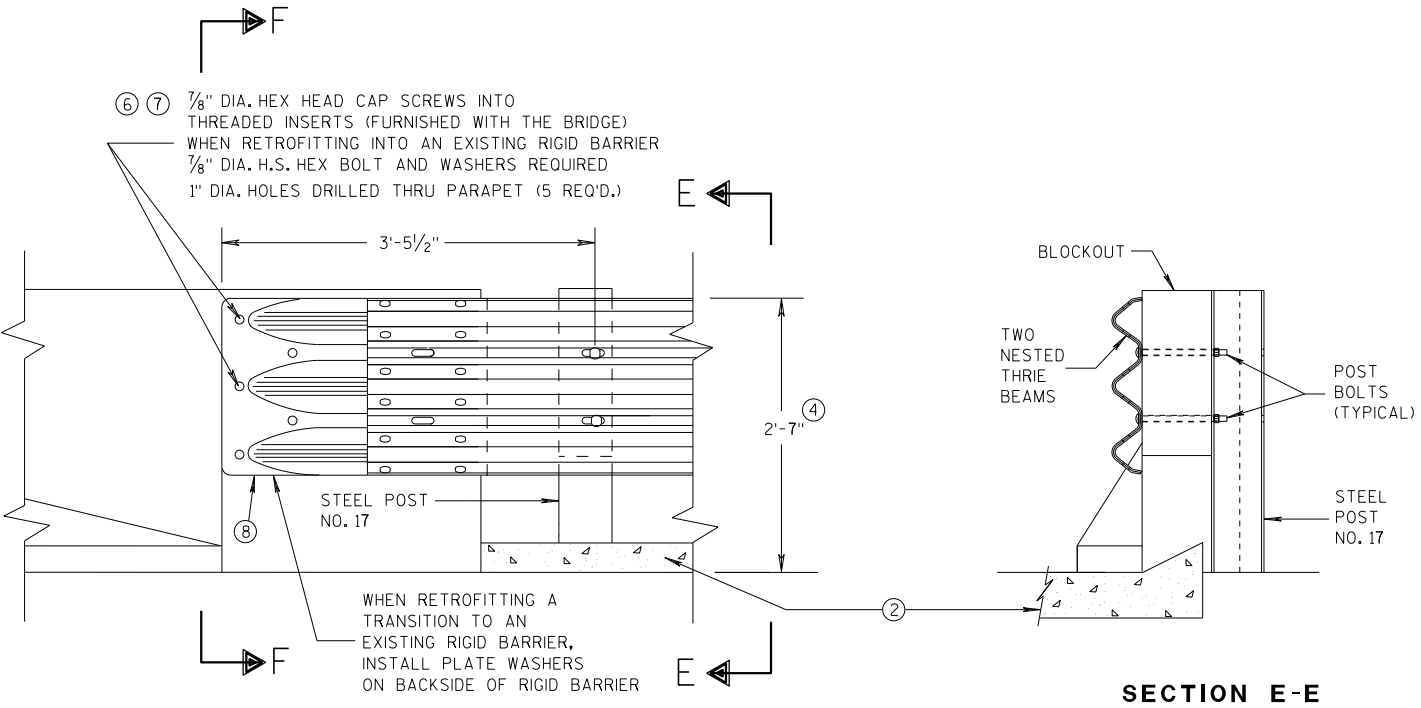
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

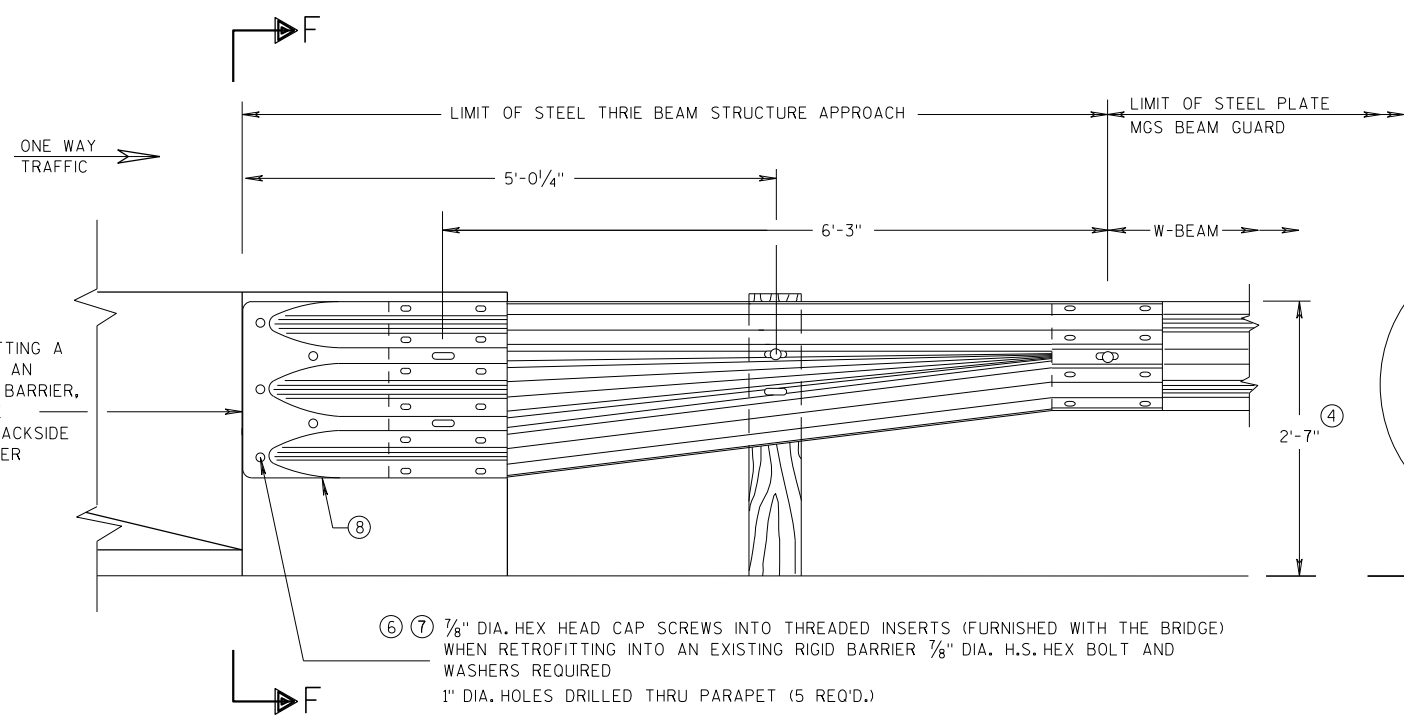
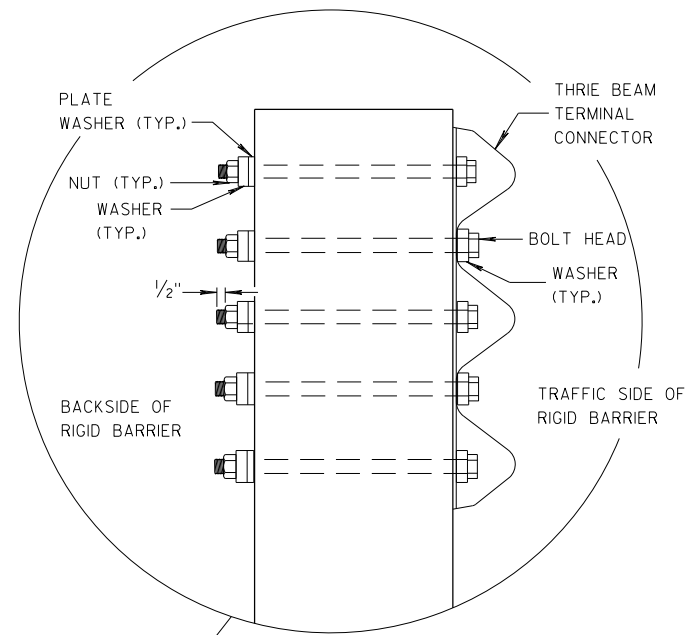
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

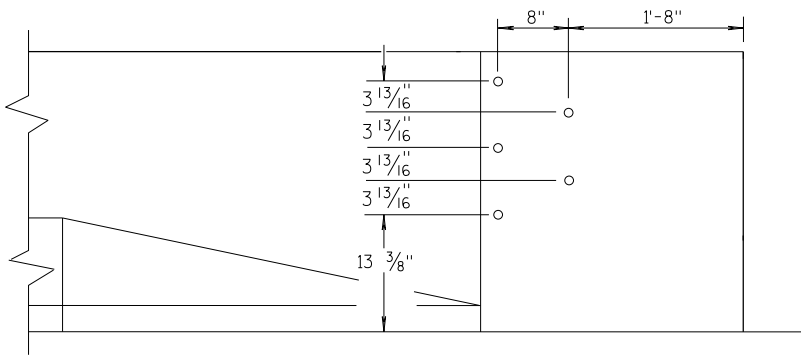


GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".

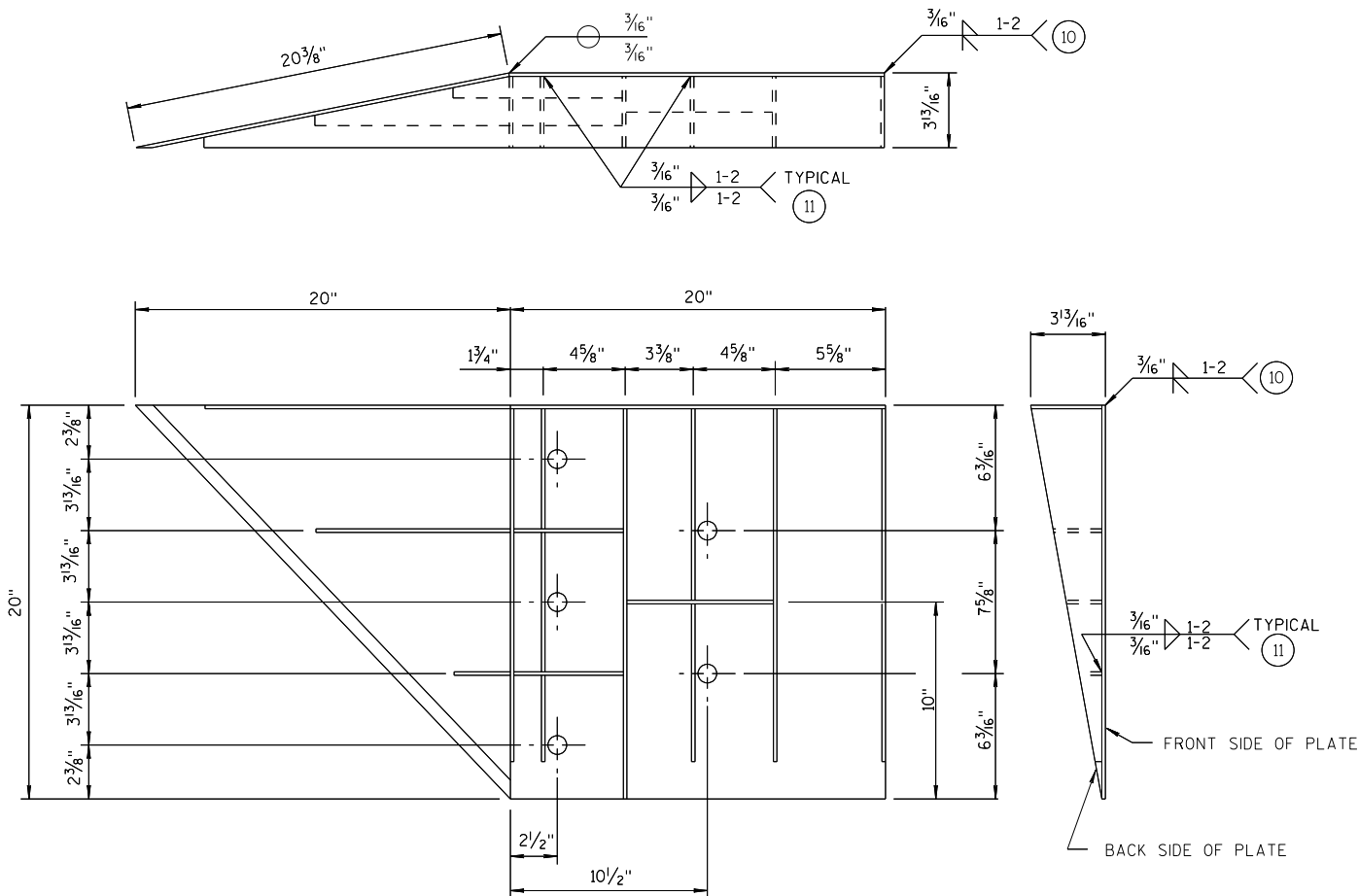


SECTION F-F



DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS UNIT SUPERVISOR		
FHWA	250	NT	



WELDING INSTRUCTION

(VIEWED FROM BACK SIDE OF PLATE)

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 3/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 7/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 1/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1 1/16" x 3 1/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 7/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 3/16" x 6" x 3 5/8" x 5 7/8"	1/4"
S8	1		1 5/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 3/32"	1/4"
S10	1		1 7/8" x 9 7/8" x 3 5/8" x 9 11/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 3/16"	1/4"

SINGLE SLOPE CONNECTION PLATE

GENERAL NOTES

- COVER PLATE PANELS ARE 3/16" THICK.
- ALL STIFFENERS ARE 1/4" THICK.
- CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.
- FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.
- ALL HOLE DIAMETERS SHALL BE 1".
- FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

- (10) STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND 3/16" FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- (11) STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
3/16" FILLET WELD BY 1" LONG SPACED AT 2".

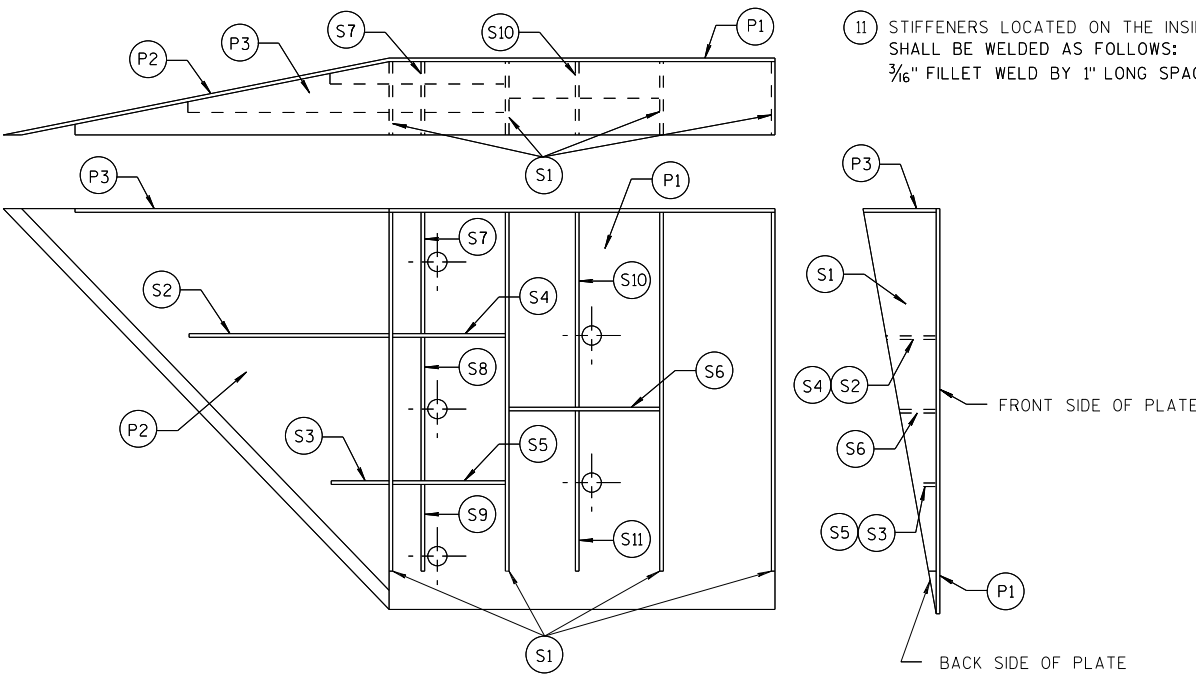


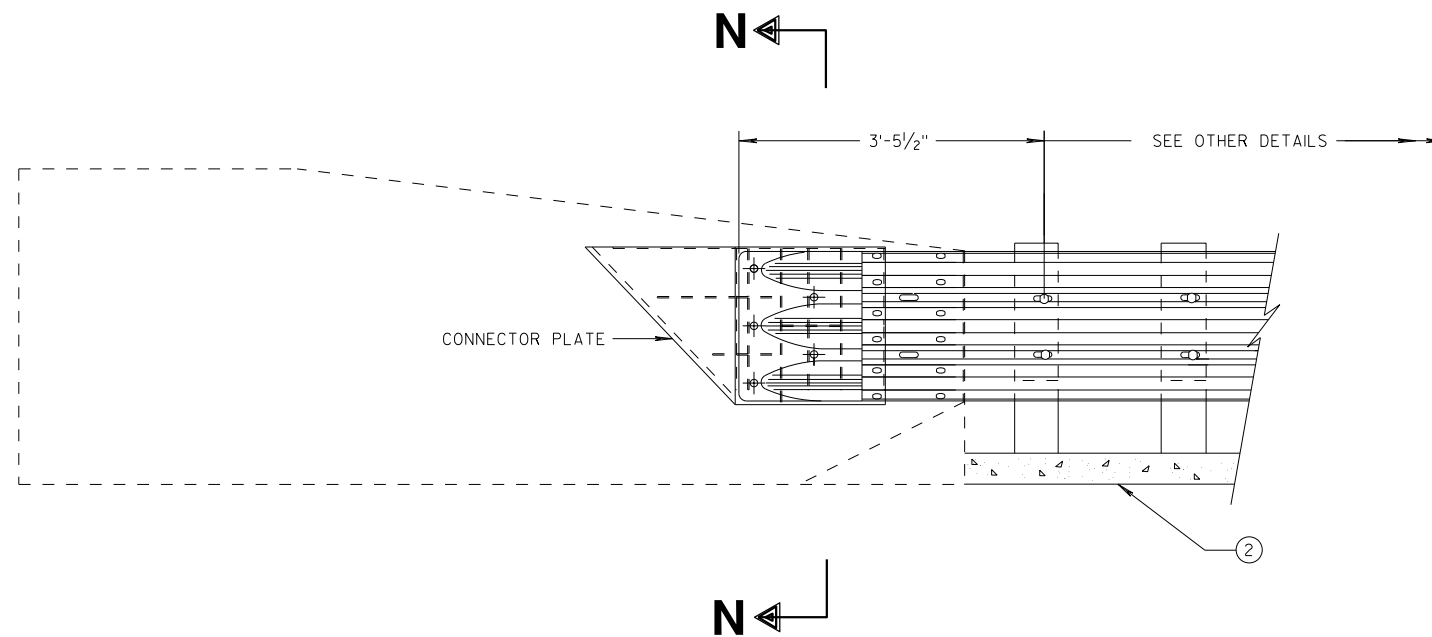
PLATE AND STIFFENER IDENTIFICATION

(VIEWED FROM BACK SIDE OF PLATE)

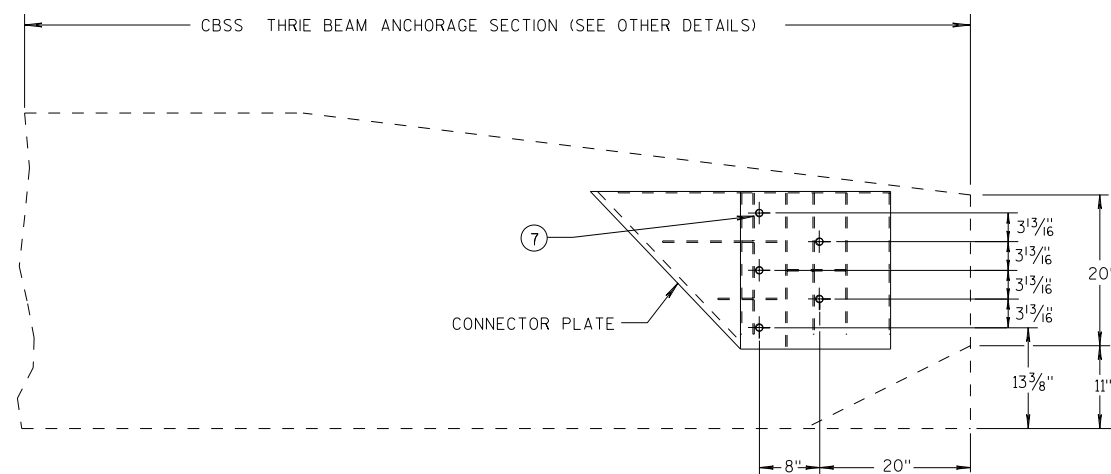
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS
UNIT SUPERVISOR
251
ENT
FHWA



THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



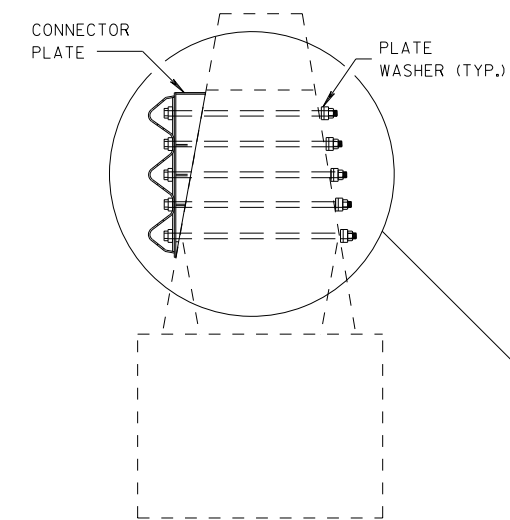
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

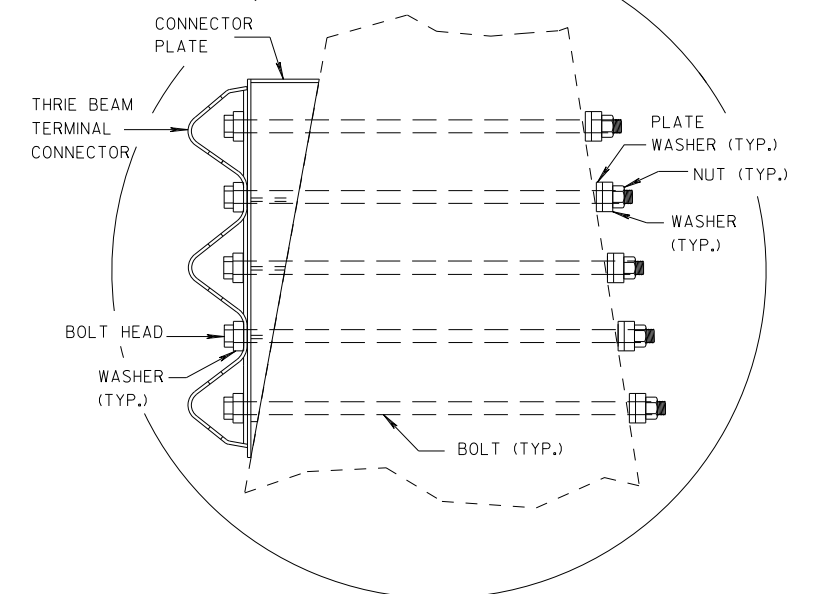
CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTION PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



SECTION N-N



**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

7/2018

DATE

FHWA

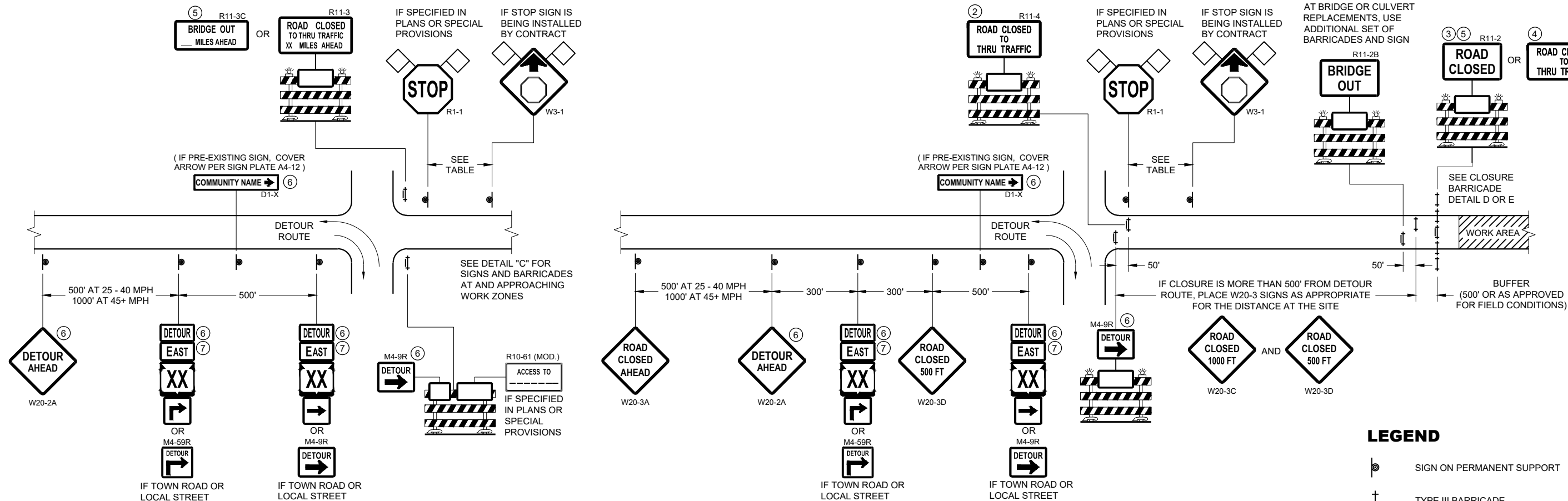
/S/ Rodney Taylor

ROADWAY STANDARDS DISTRICT

UNIT SUPERVISOR

252

VT

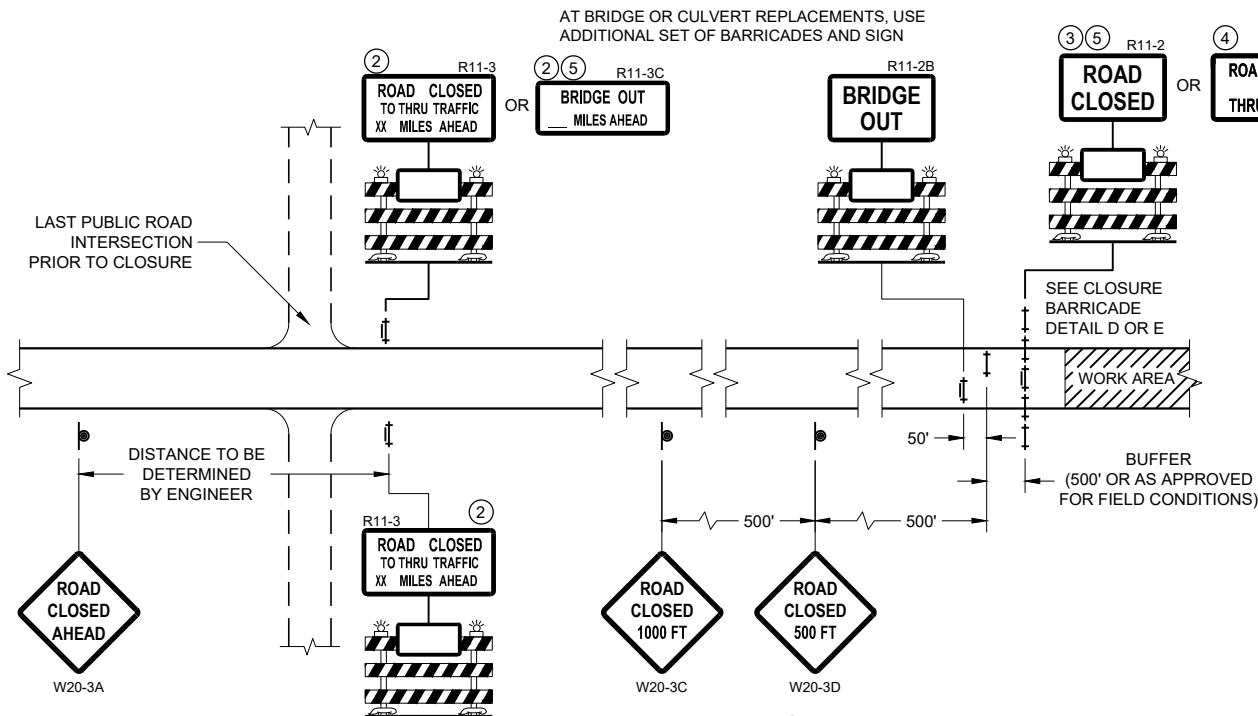


DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

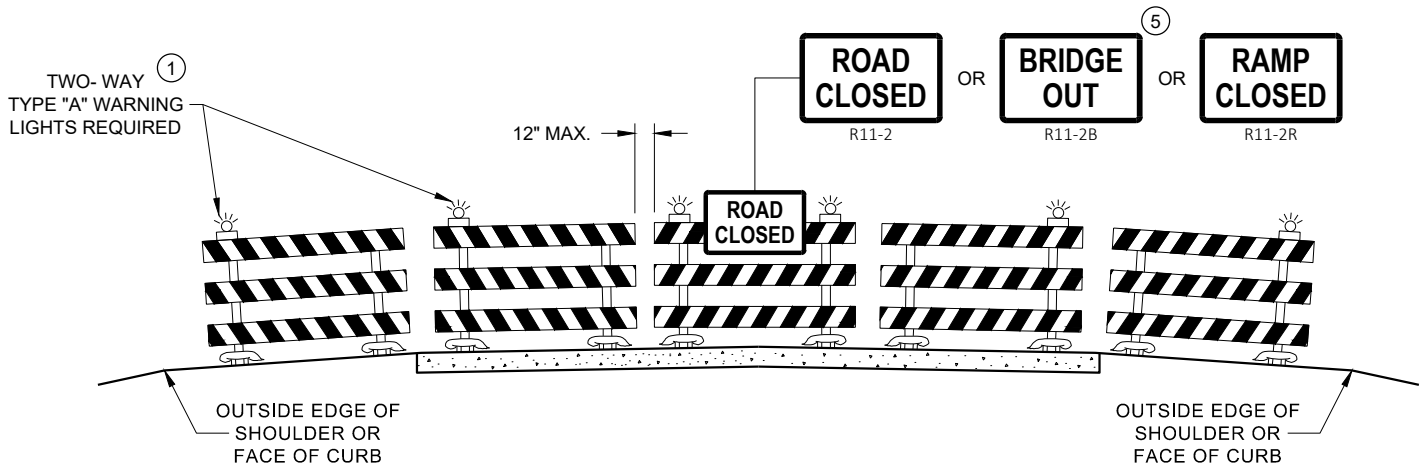
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

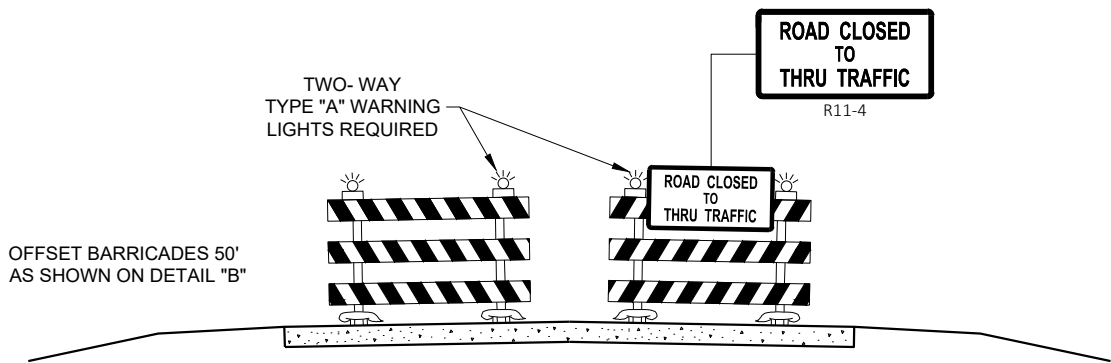
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 253
FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

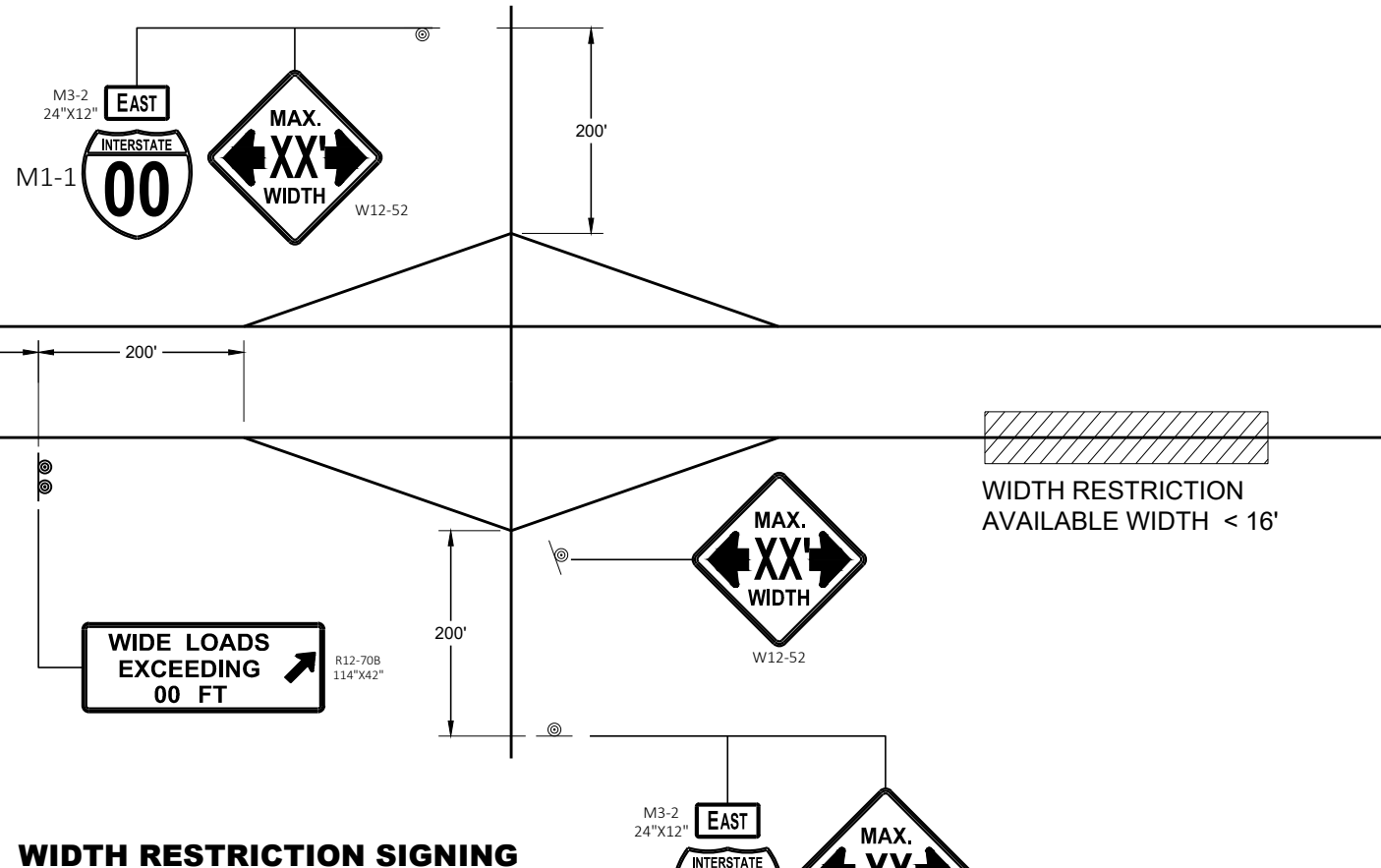
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

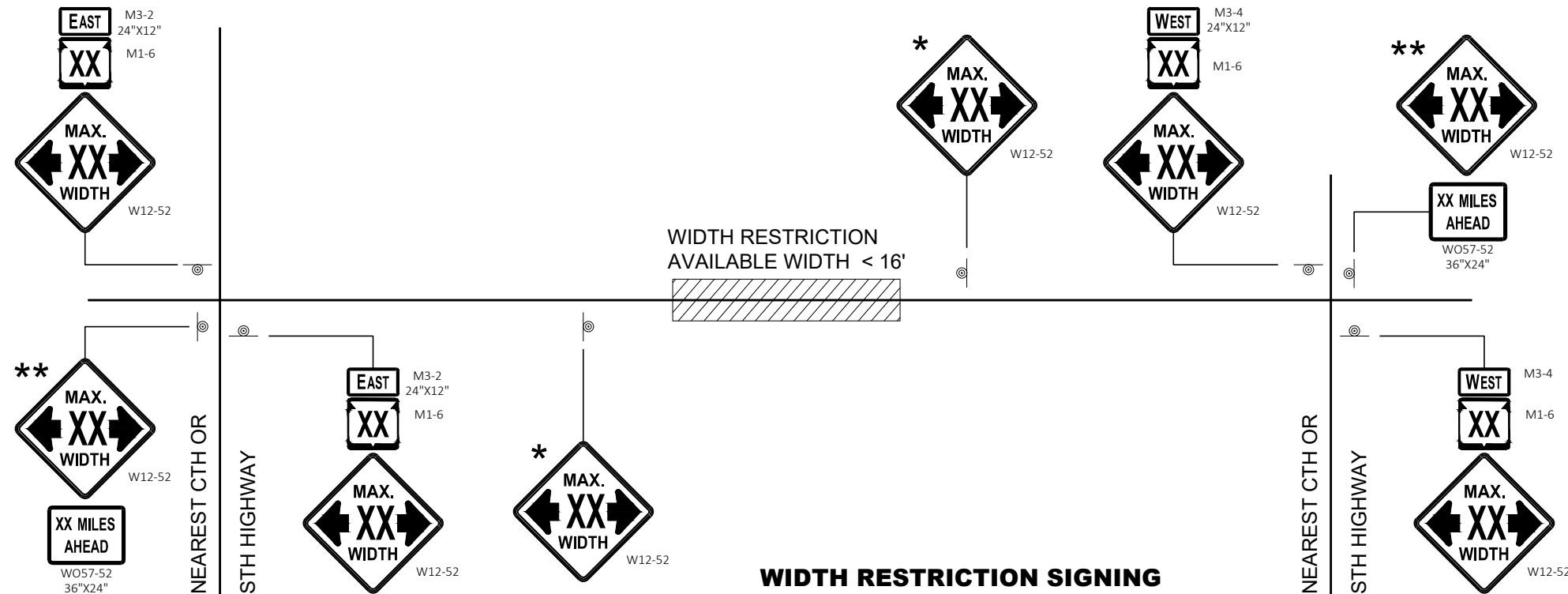
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 254

FHWA



WIDTH RESTRICTION SIGNING



WIDTH RESTRICTION SIGNING
2 LANE HIGHWAY

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

WIDTH ON SIGN TO BE APPROXIMATELY ONE FOOT LESS THAN AVAILABLE WIDTH.

- * PLACE 500 FEET AFTER THE W20 - 1A AND 500 FEET BEFORE ADDITIONAL SIGNS FOR ROADWAYS WITH A PRE - CONSTRUCTION SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200 FOOT TYPICAL SPACING.
- ** SIGN SHALL BE VISIBLE FROM ROADWAY.
- *** ADDITIONAL SIGNS NEEDED IF THERE IS AN ON RAMP BETWEEN SIGNS.

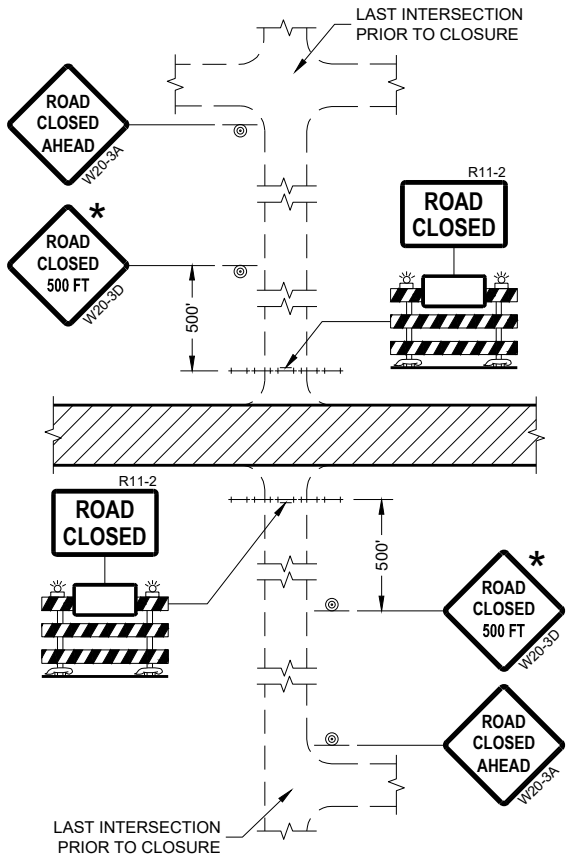


WIDTH ON SIGN TO BE APPROX. 1 - FOOT LESS THAN AVAILABLE WIDTH

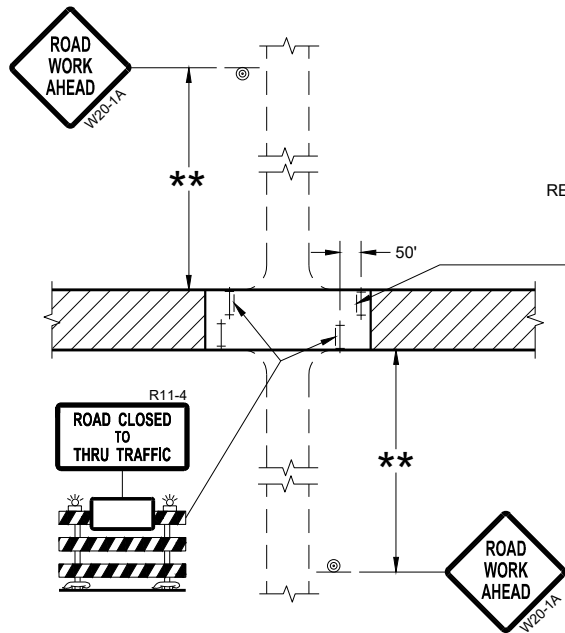
ADVANCED WIDTH
RESTRICTION SIGNING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

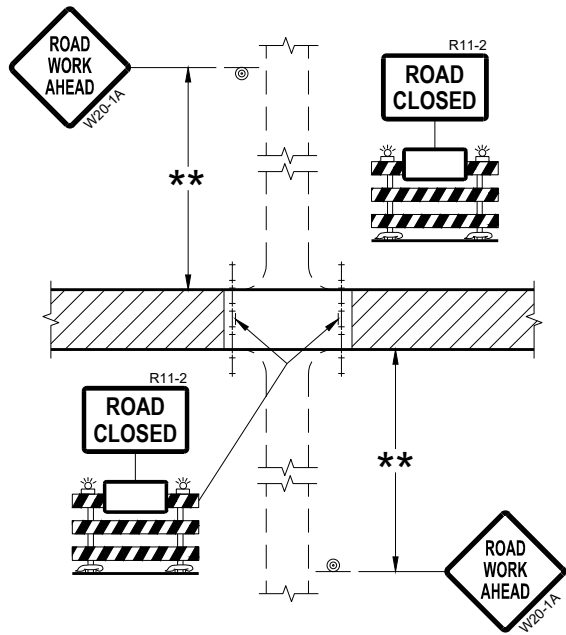
APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 255
FHWA



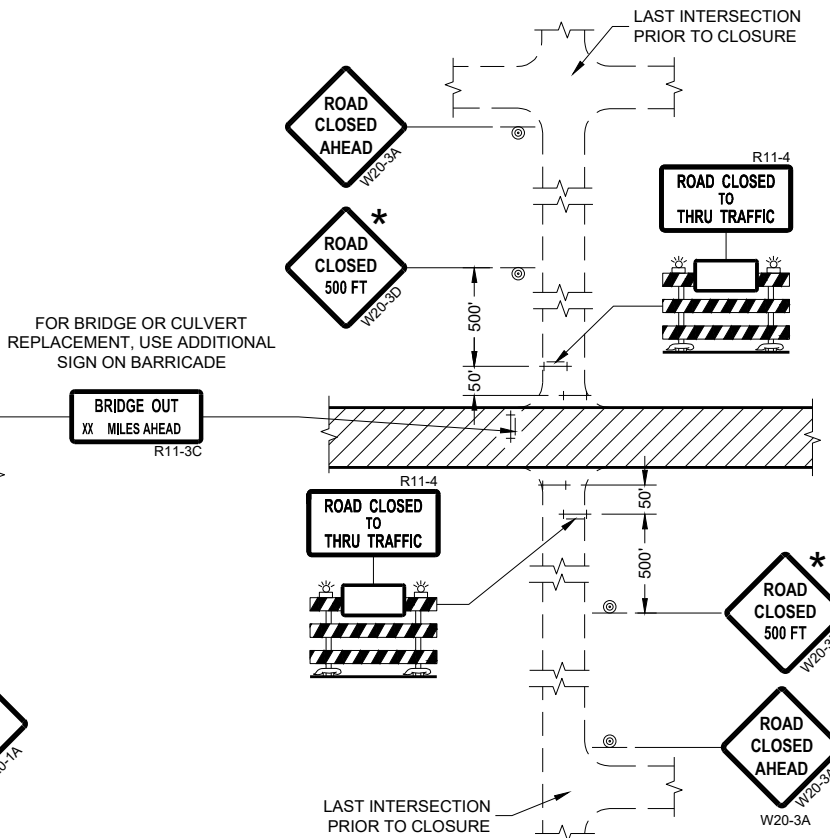
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED.
CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT)



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE (500 FEET DESIRABLE) TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:
R11-2 SHALL BE 48" X 30".
R11-4 AND R11-3 SHALL BE 60" X 30".

- * OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FEET OR LESS FROM THE WORK ZONE.
- ** 500' MAX. OR AT LAST INTERSECTION, WHICHEVER IS CLOSEST.

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

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APPROVED
July 2018 /S/ Andrew Heidtke
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GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

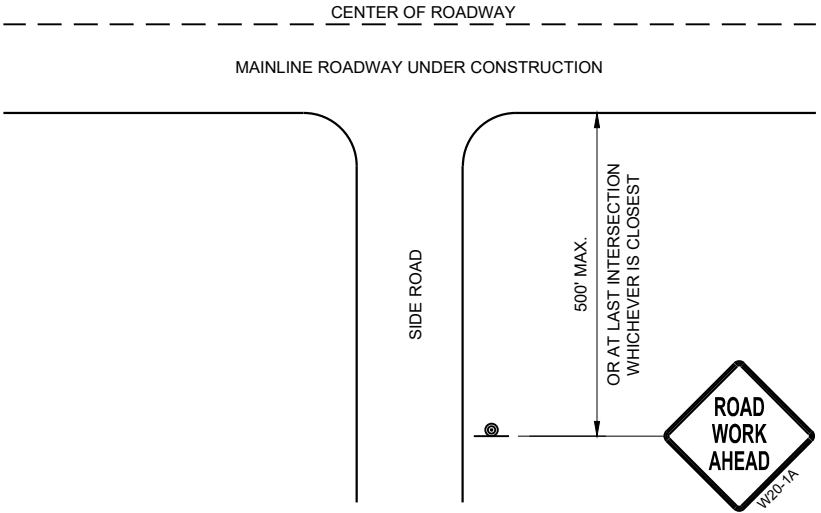
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

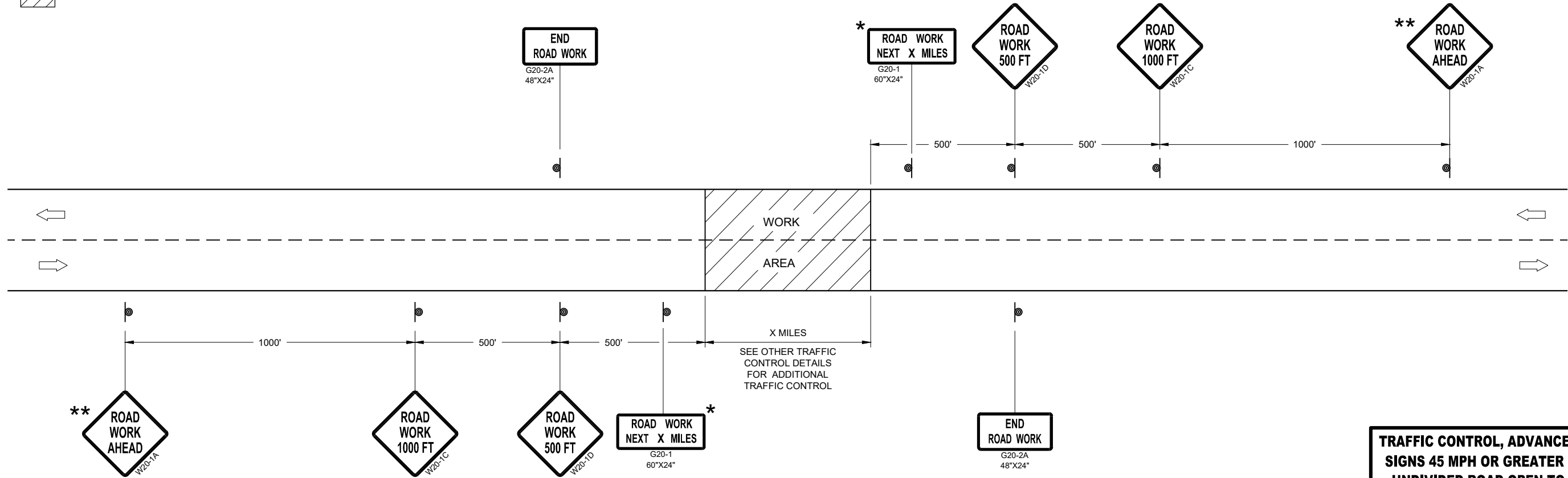
- * OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS
- ** PLACE AN ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL



TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45MPH OR GREATER

TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 45 MPH OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

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DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 257

FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"X36" SIGNS MAY BE USED INSTEAD OF 48" X 48" SIGNS.

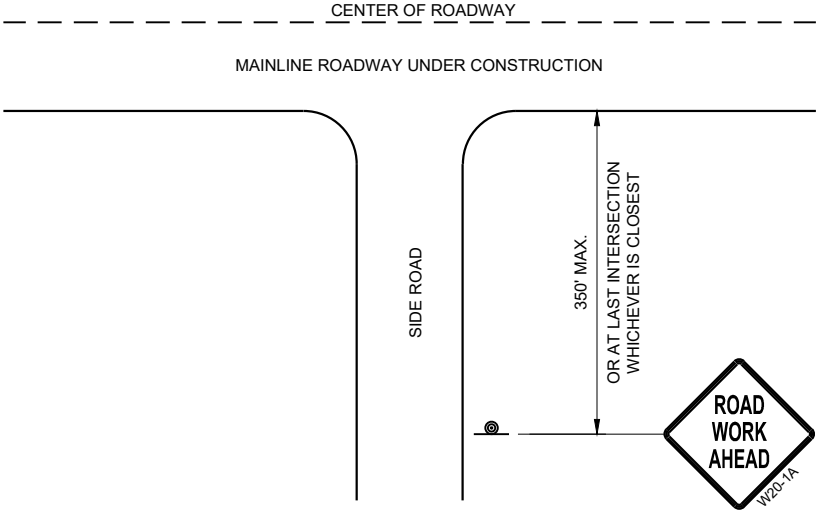
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

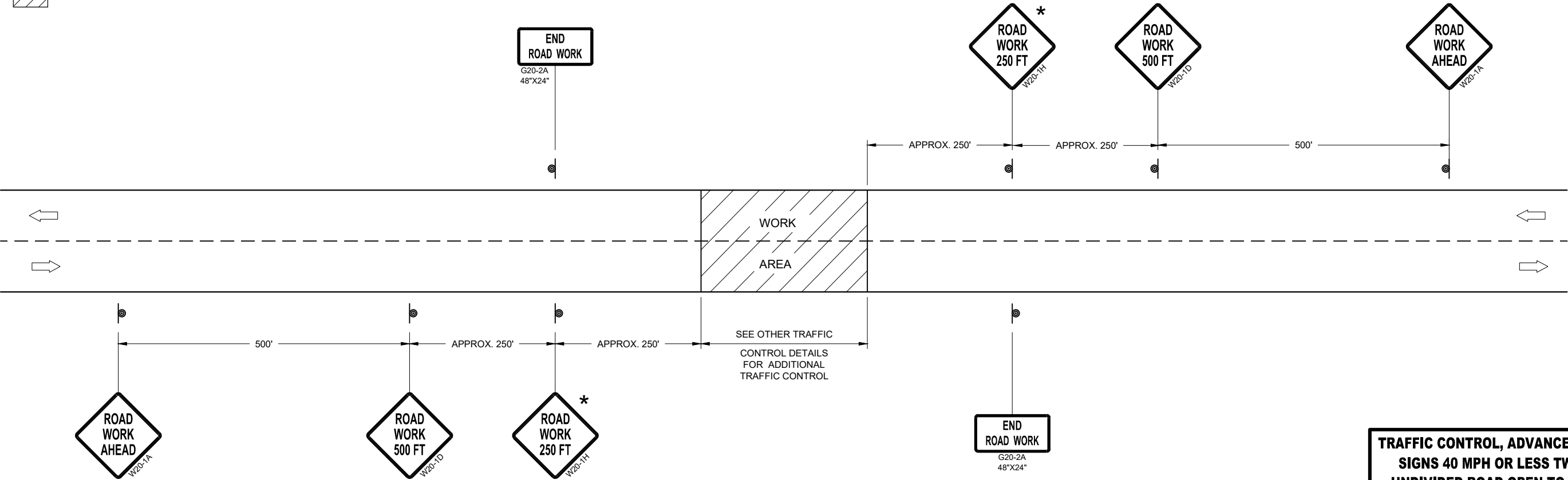
* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FEET" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL



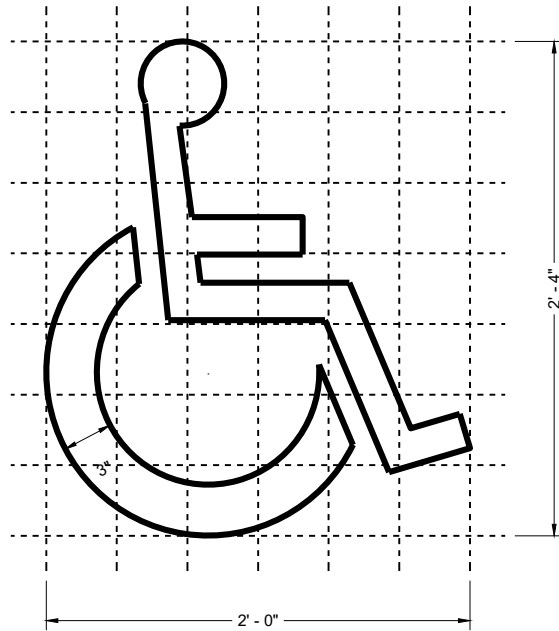
TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40MPH OR LESS

TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 40 MPH OR LESS TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

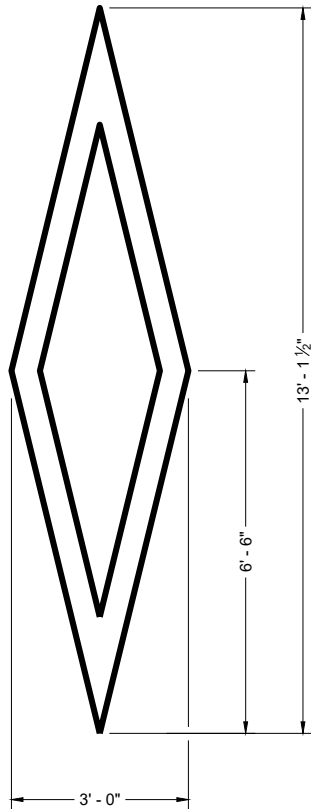
STATE OF WISCONSIN
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APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 258

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HANDICAP SYMBOL



PREFERENTIAL
LANE SYMBOL

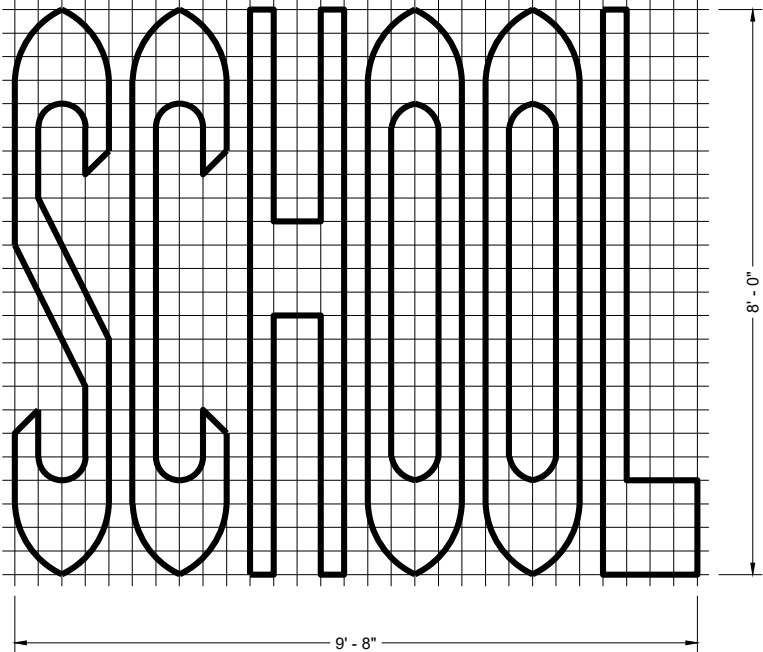
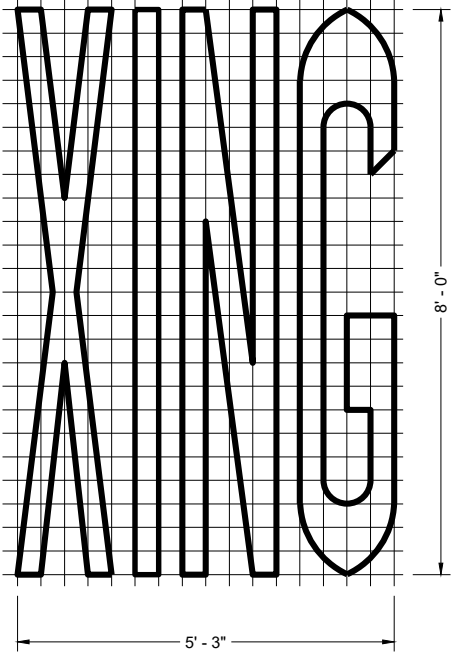
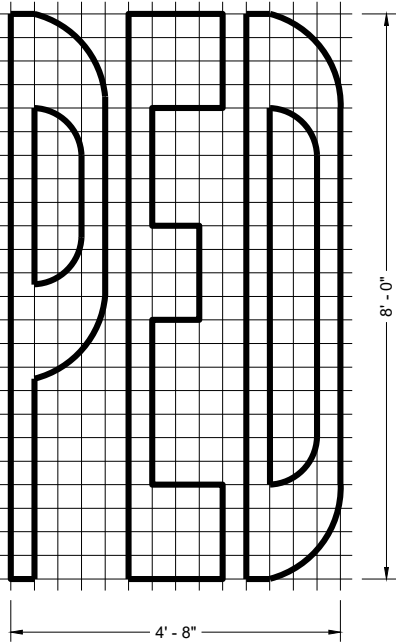
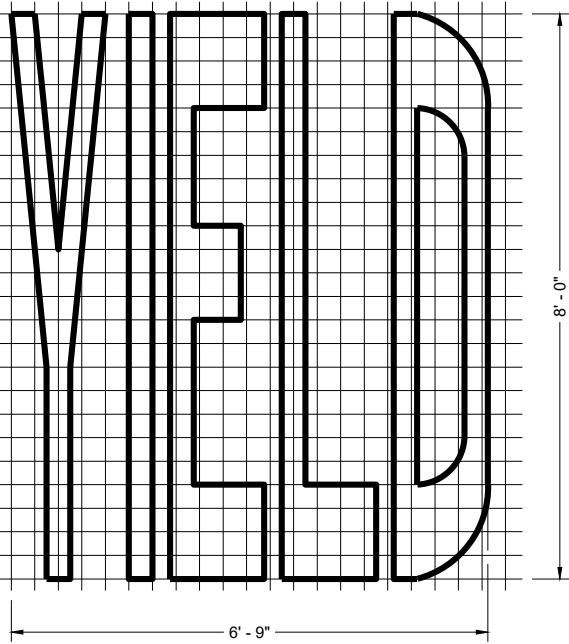
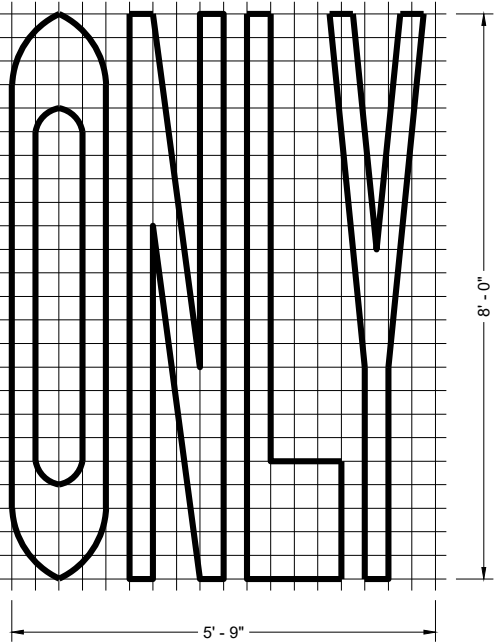
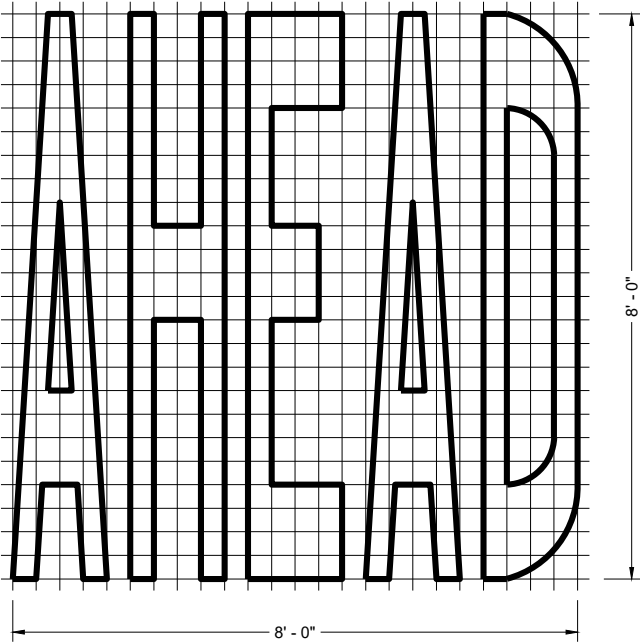
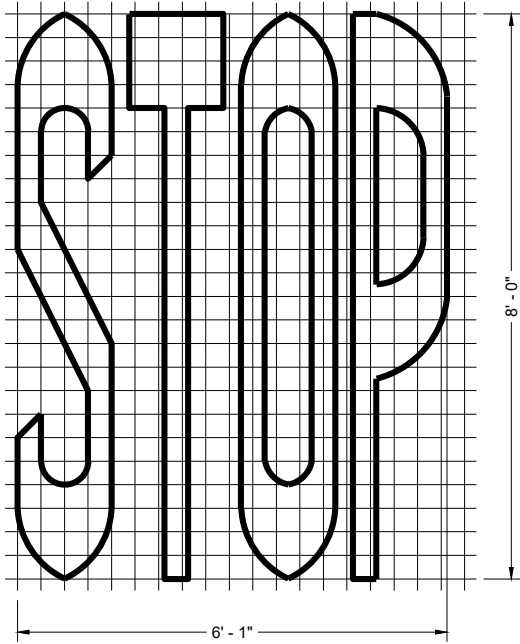
GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

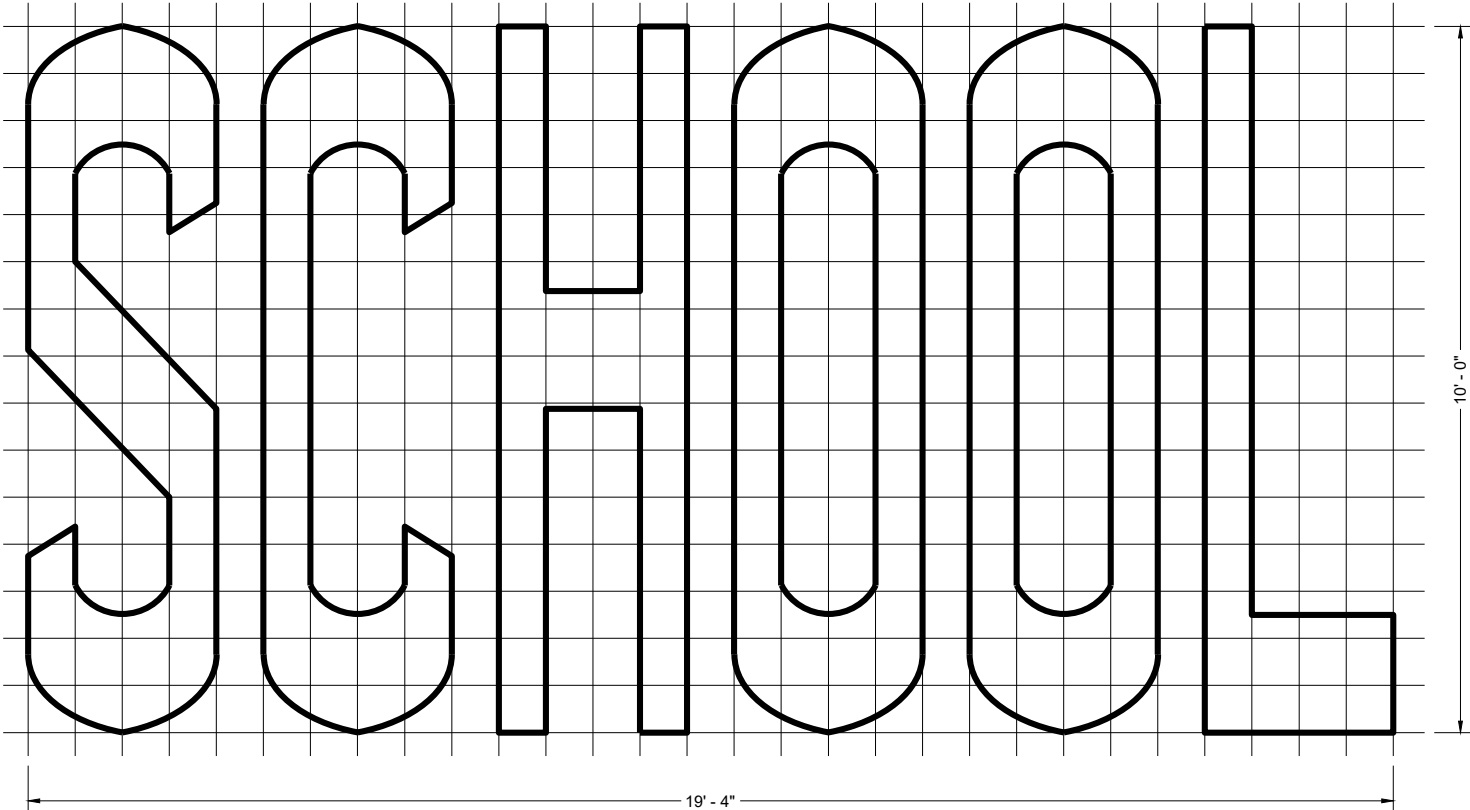
PAVEMENT MARKING SYMBOLS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2024 /S/ Matthew Rauch
DATE STATE SIGNING AND MARKING ENGINEER



SINGLE LANE

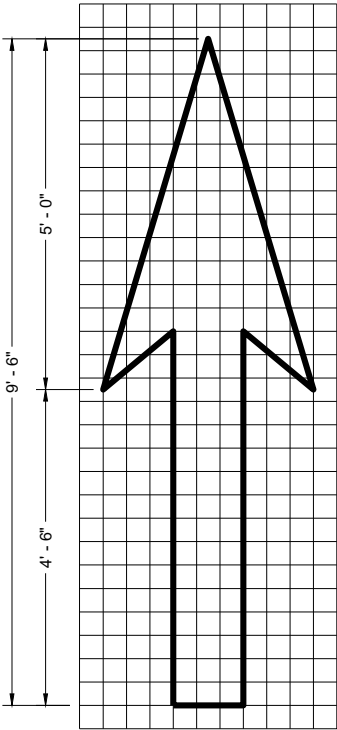


TWO - LANE

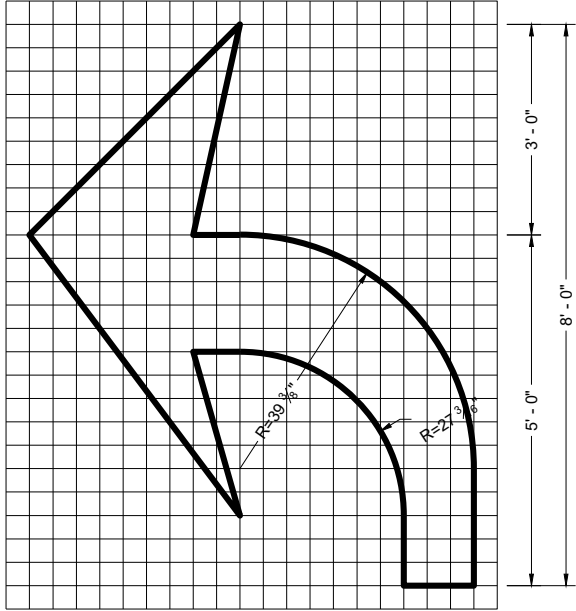
GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

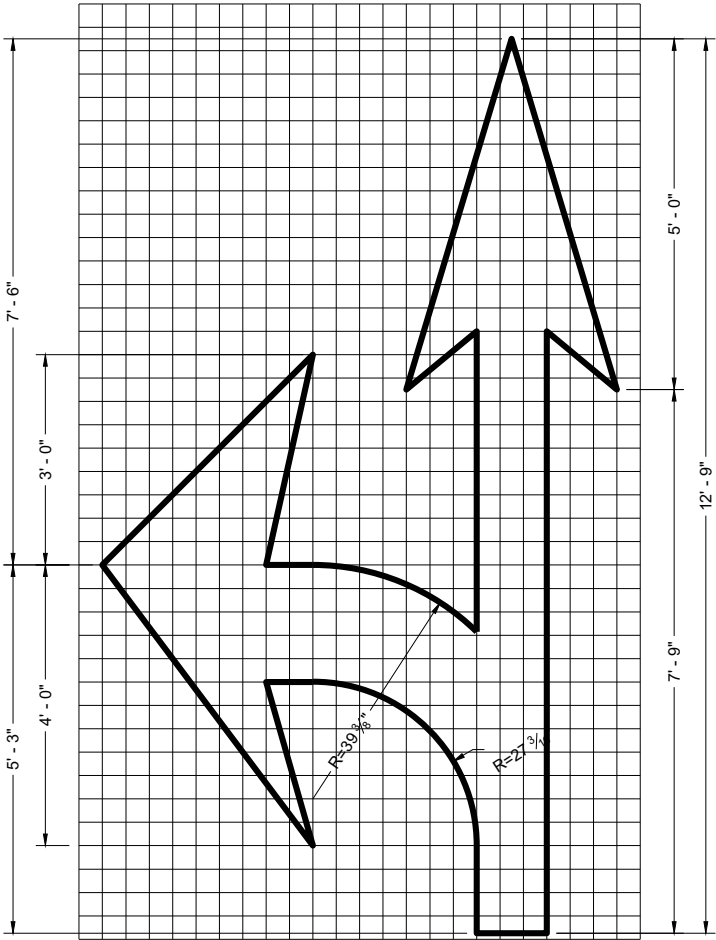
PAVEMENT MARKING WORDS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2024 DATE	/S/ Matthew Rauch STATE SIGNING AND MARKING ENGINEER
FHWA	260



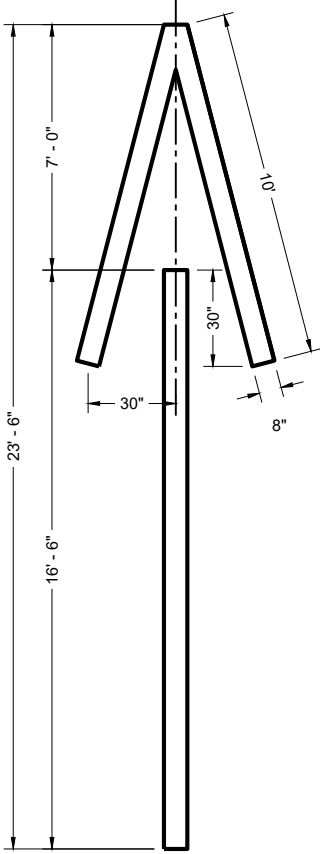
TYPE 1



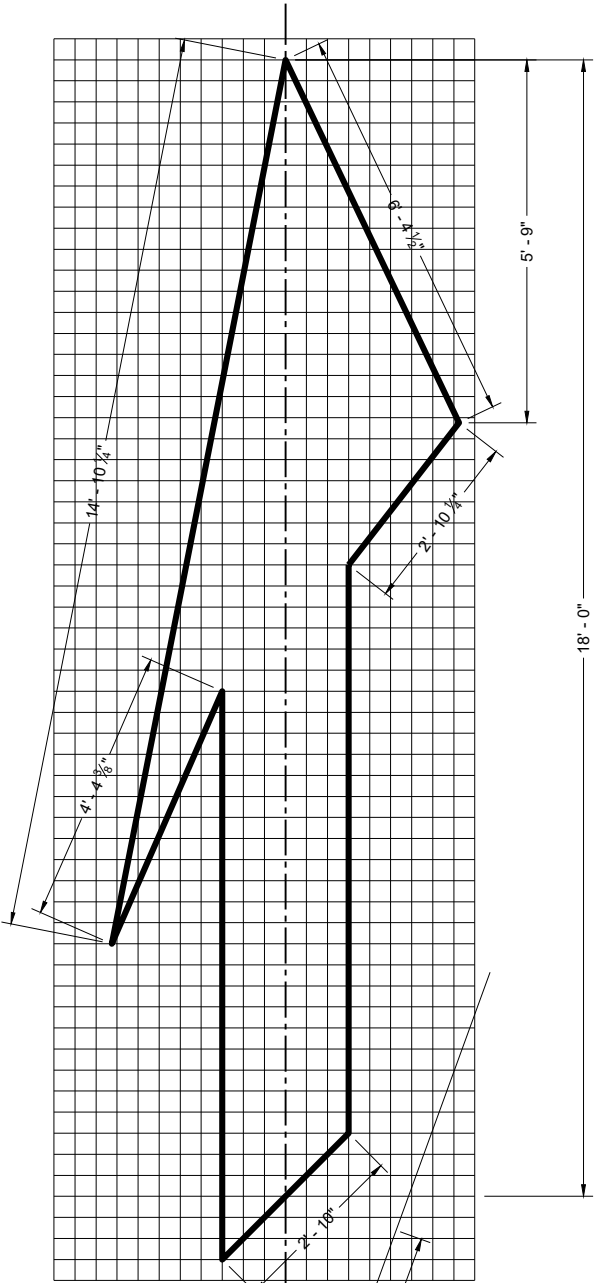
TYPE 2



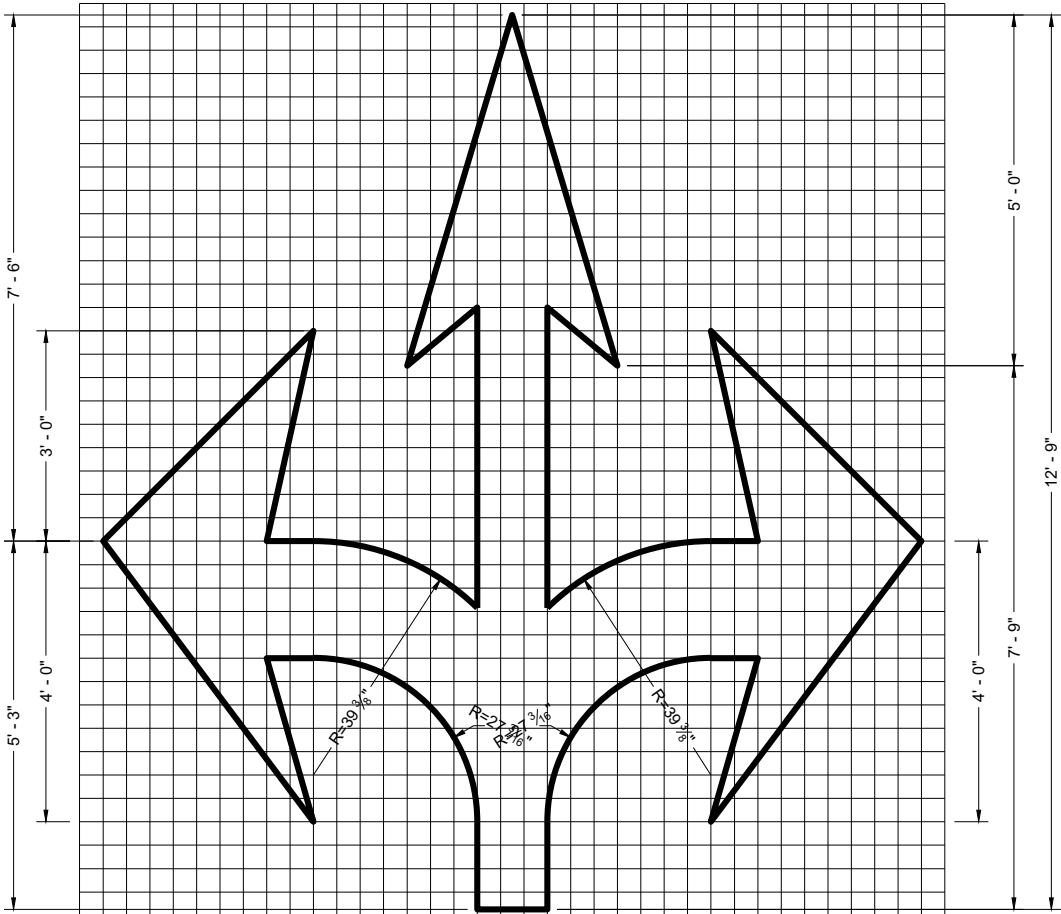
TYPE 3



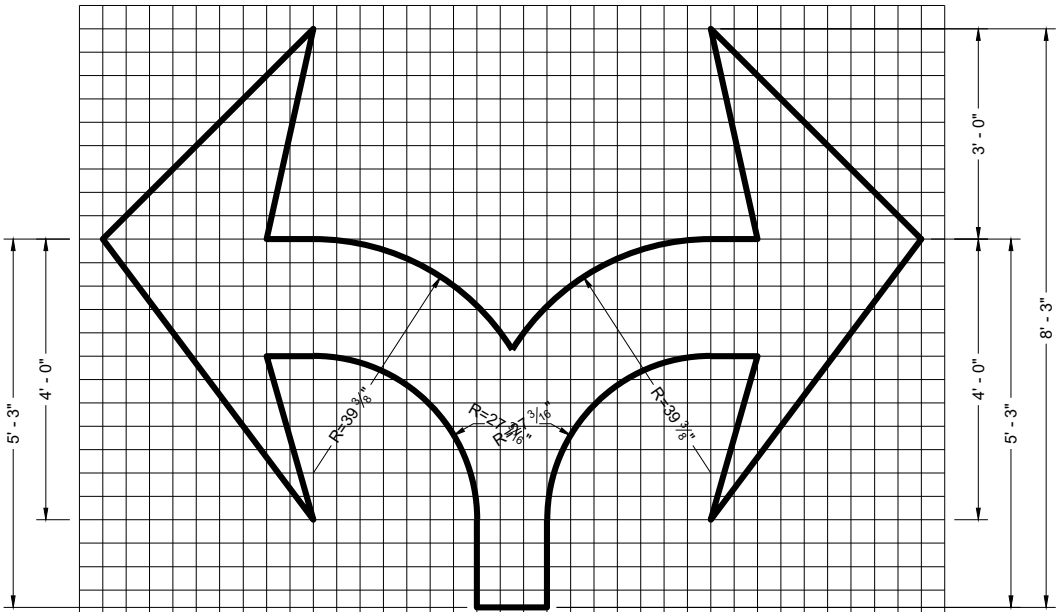
TYPE 4



TYPE 5 LANE DROP ARROW



TYPE 6



TYPE 7

GENERAL NOTES

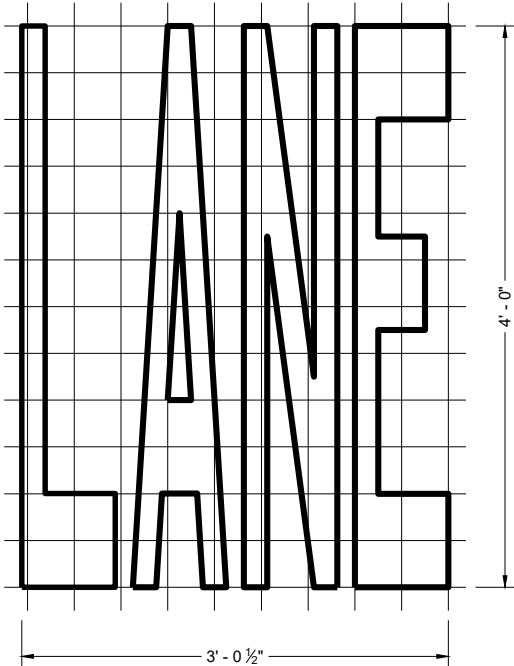
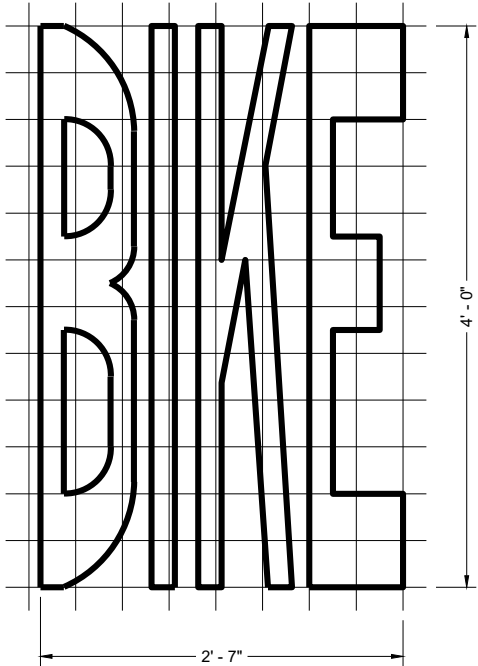
DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

PAVEMENT MARKING ARROWS

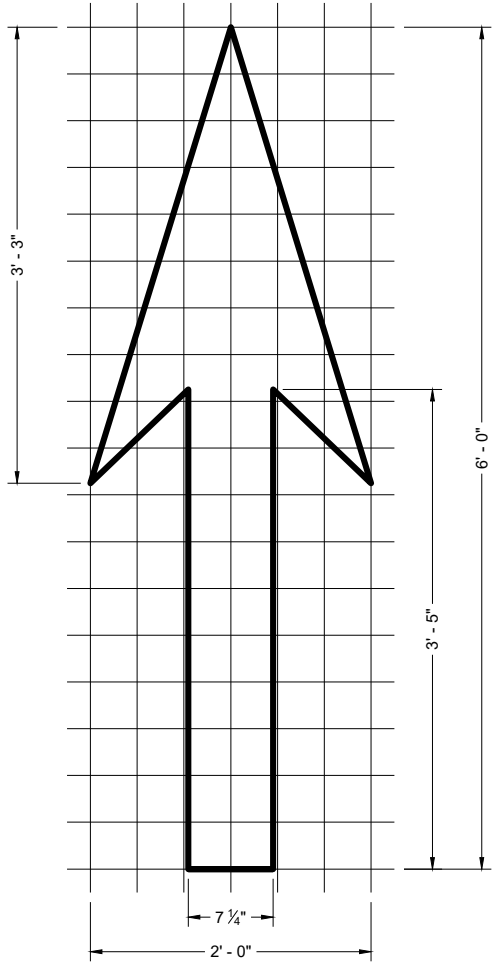
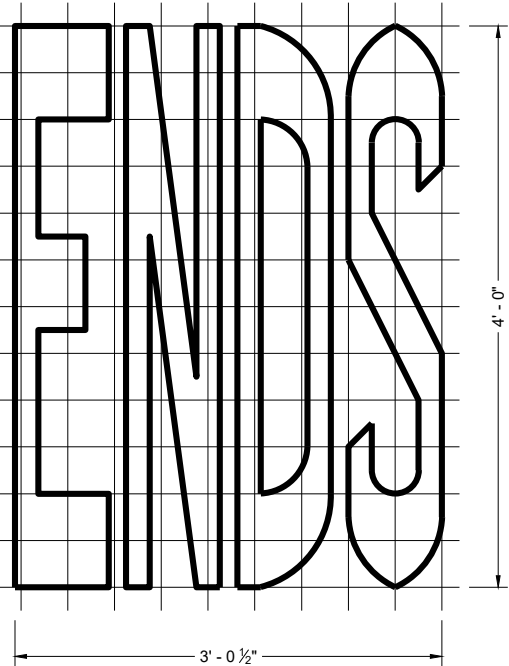
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2024 /S/ Matthew Rauch
DATE STATE SIGNING AND MARKING ENGINEER

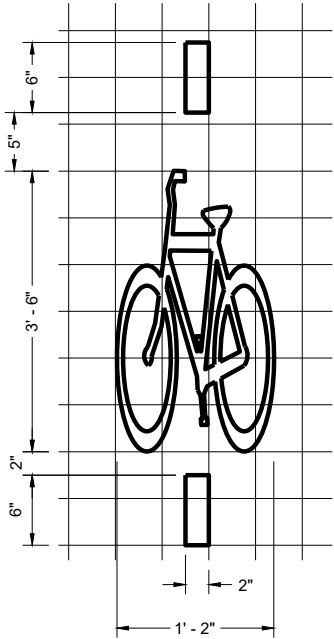
FHWA



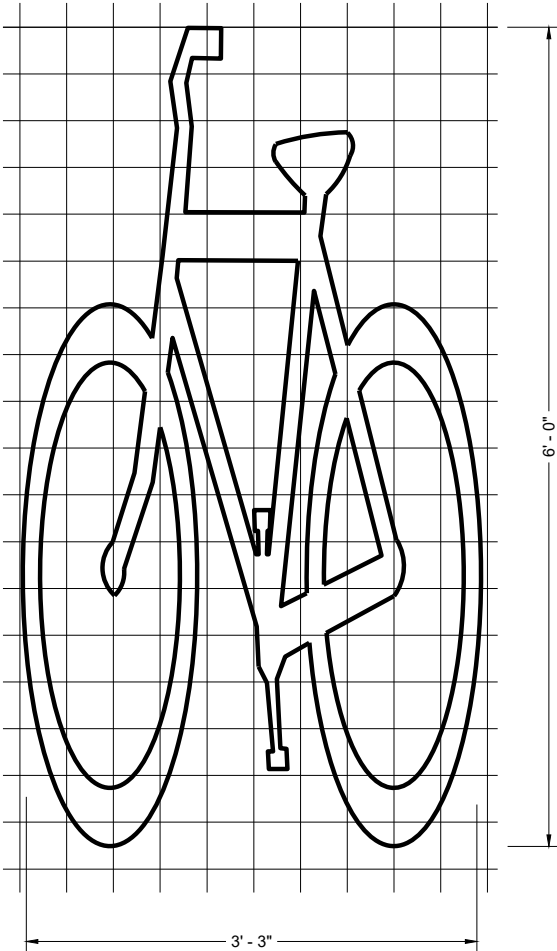
BIKE LANE WORDS



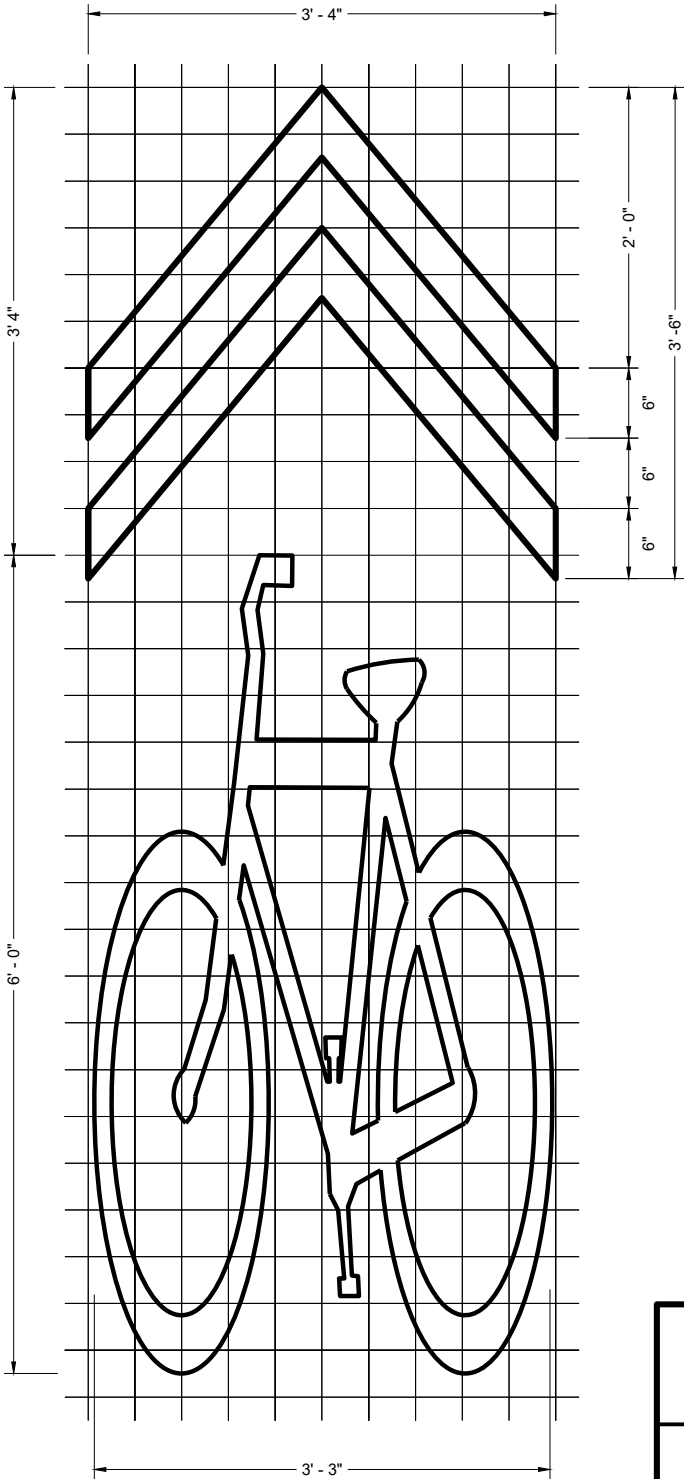
BIKE LANE ARROW



BICYCLE DETECTOR PAVEMENT MARKING



BIKE LANE SYMBOL

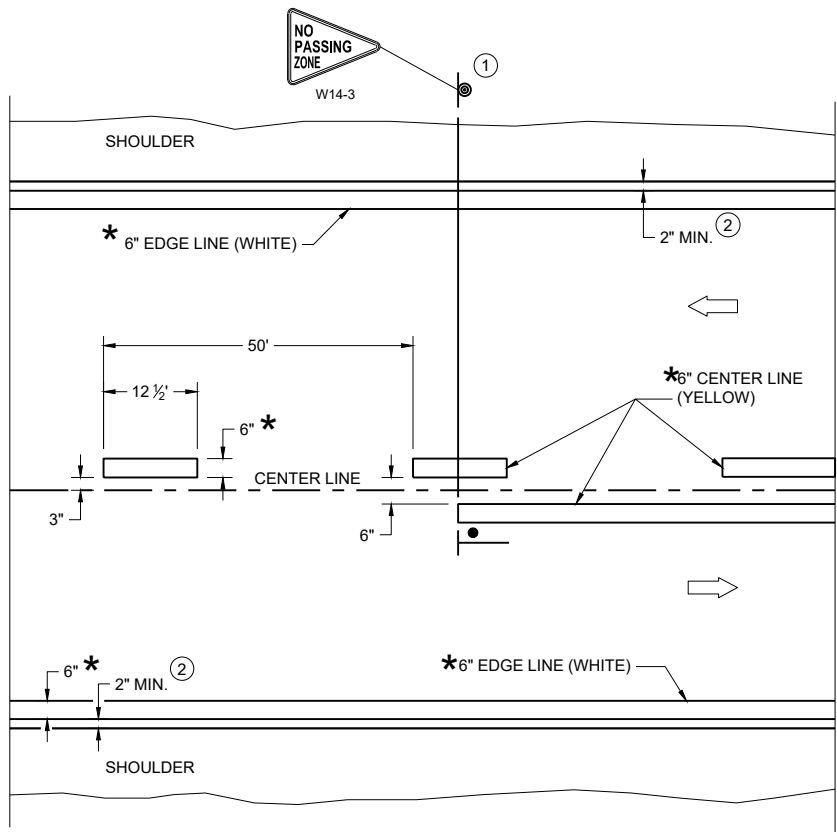


BIKE LANE SYMBOL FOR SHARED LANE

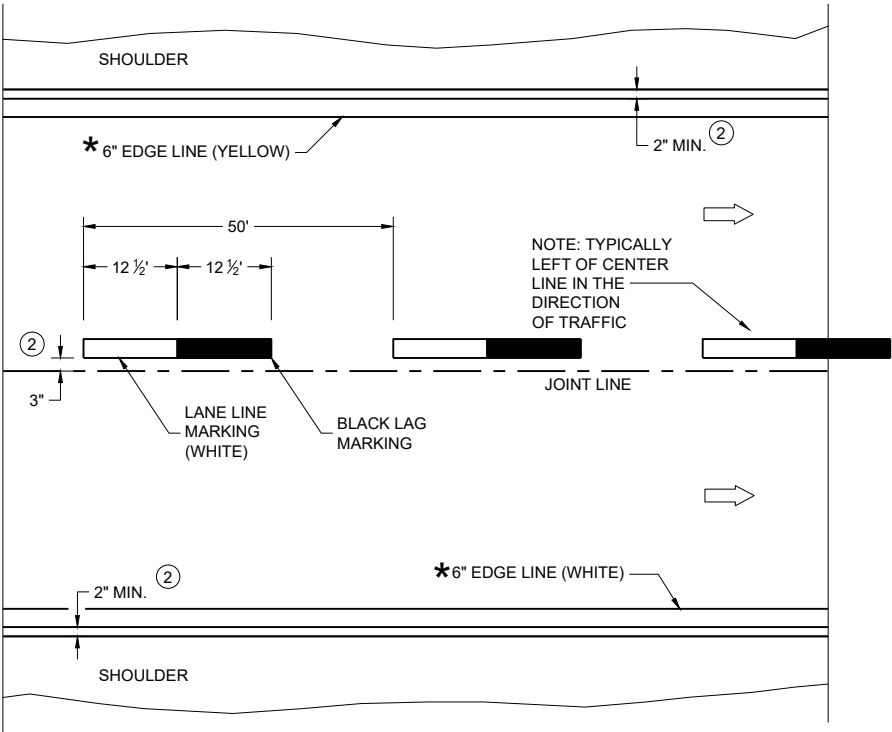
GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

PAVEMENT MARKING FOR BIKE LANES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2024 DATE	/S/ Matthew Rauch STATE SIGNING AND MARKING ENGINEER
FHWA 262	



TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING

* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

GENERAL NOTES

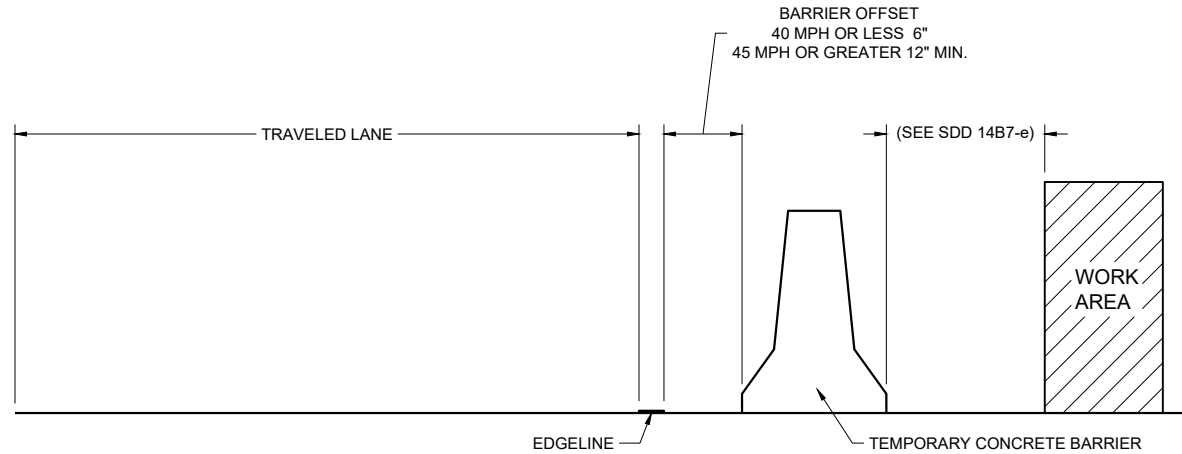
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

- "T" MARKING
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC

PERMANENT LONGITUDINAL PAVEMENT MARKINGS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2023 DATE	/S/ Jeannie Silver Statewide Pavement Marking Engineer
FHWA 263	



TEMPORARY BARRIER OFFSET FROM EDGE LINE

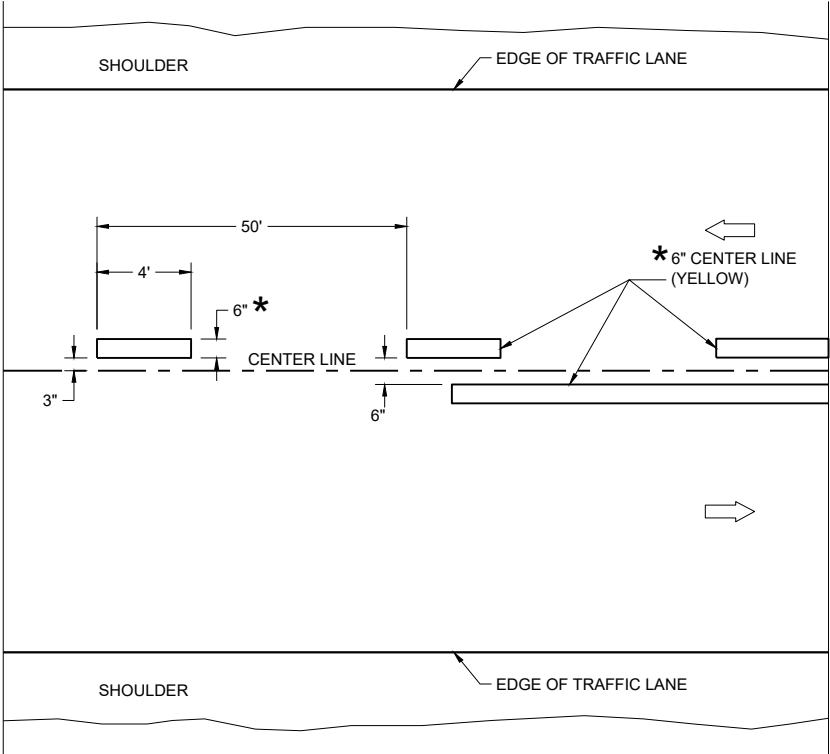
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

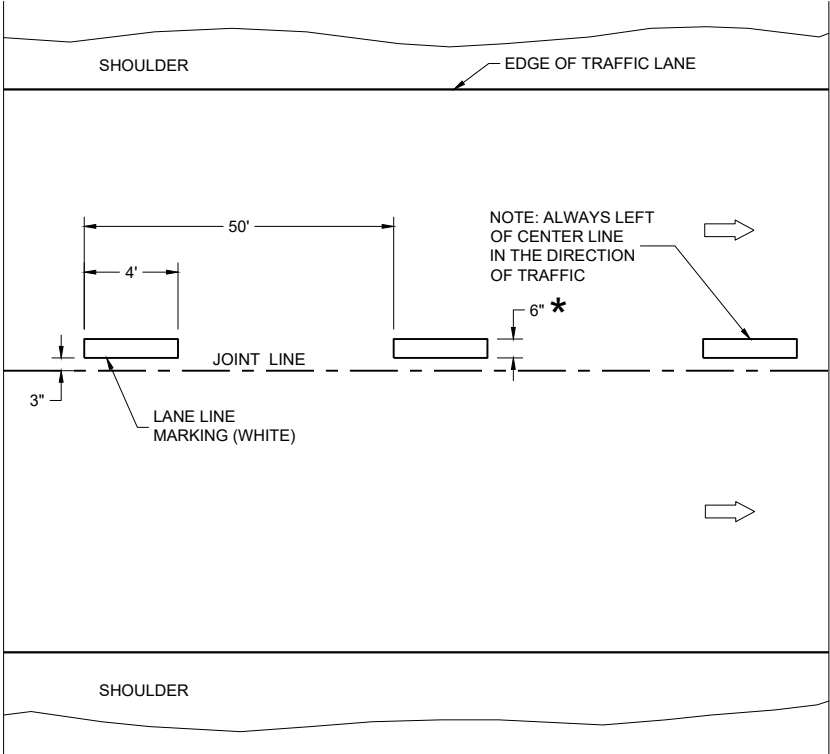
LEGEND

➡ DIRECTION OF TRAFFIC

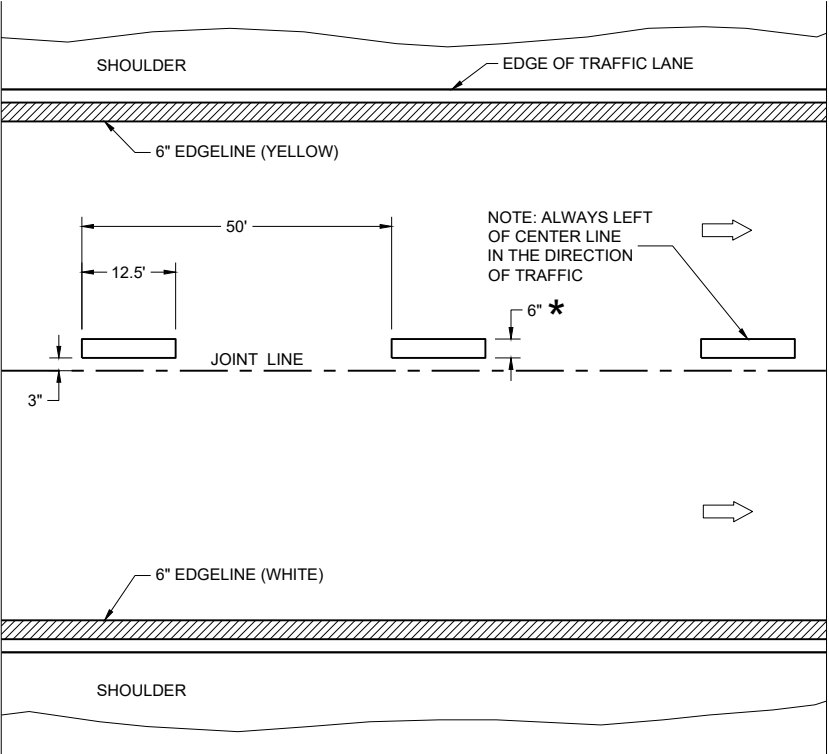
* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES



TWO WAY TRAFFIC



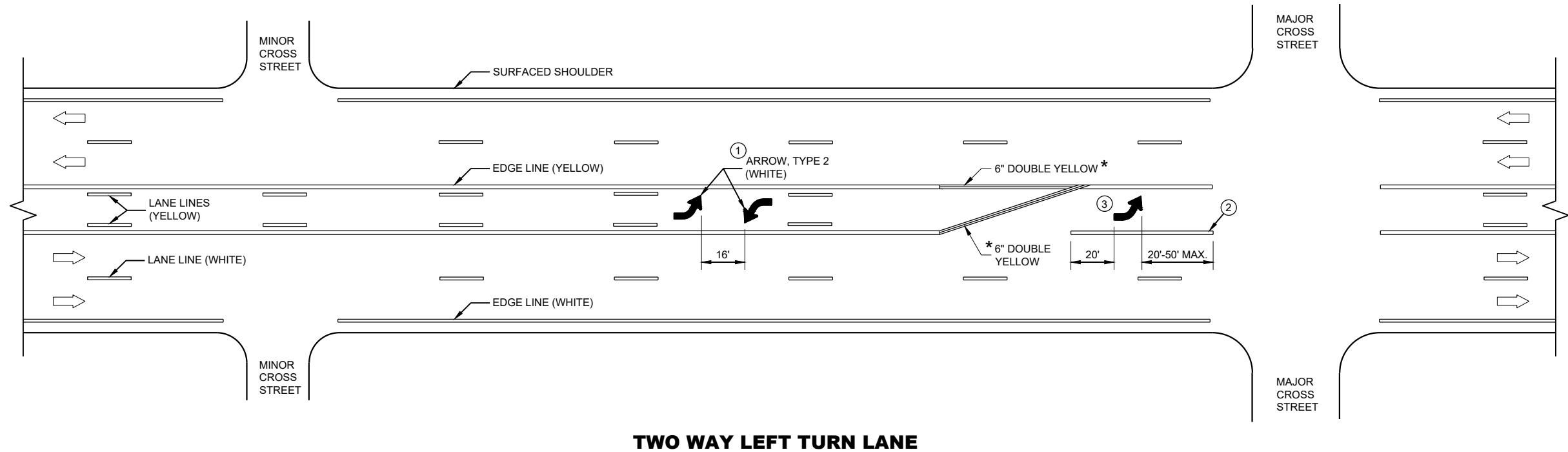
ONE WAY TRAFFIC



FREEWAYS AND EXPRESSWAYS

TEMPORARY PAVEMENT MARKING

TEMPORARY LONGITUDINAL PAVEMENT MARKING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2023 DATE	/S/ Jeannie Silver Statewide Pavement Marking Engineer
FHWA	264



GENERAL NOTES

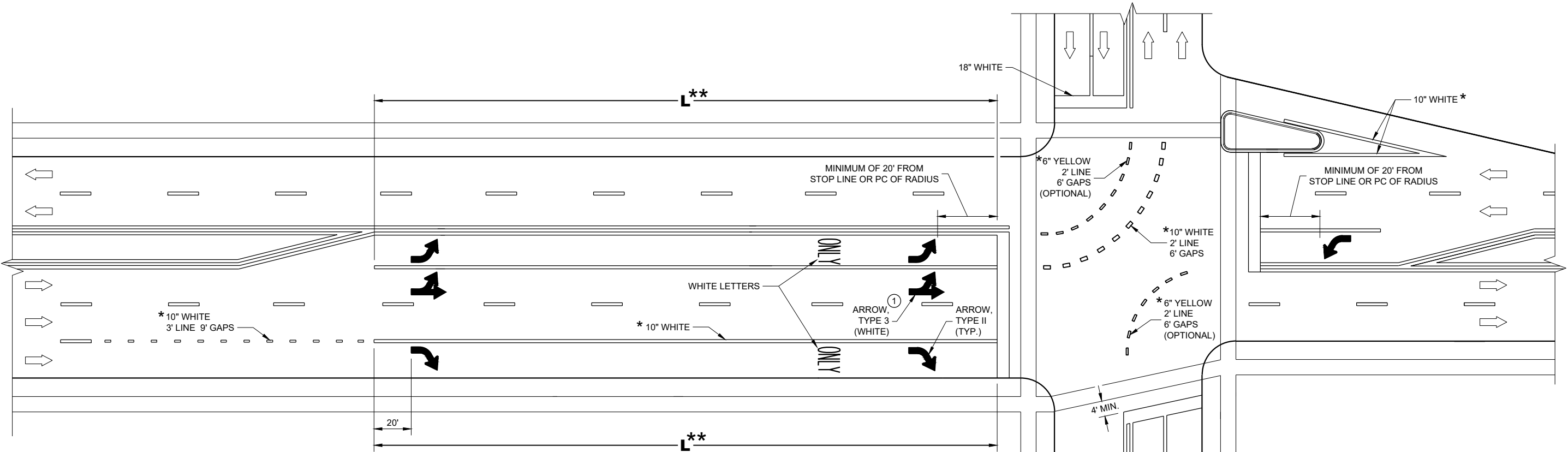
- ① A SET OF ARROWS IS REQUIRED EVERY 400 FEET OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
- ② 10" WHITE
- ③ TURN BAY LENGTH OF LESS THAN 48' DOES NOT REQUIRE PAVEMENT ARROWS OR TEXT.

➡ DIRECTION OF TRAFFIC

* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

**PAVEMENT MARKING
(TURN LANES)**

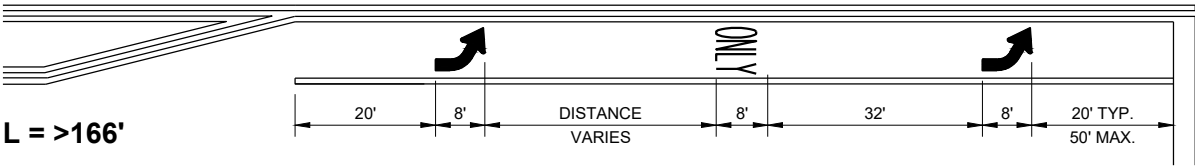
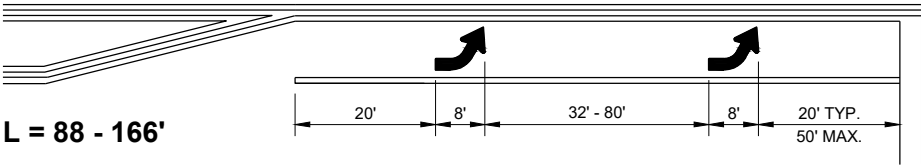
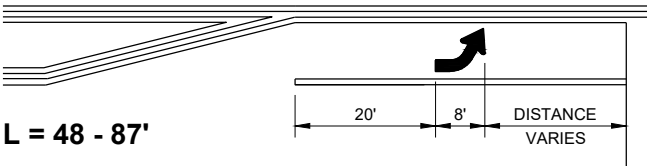
STATE OF WISCONSIN
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** (SEE TURN LANE OPTIONS FOR PLACEMENT OF PAVEMENT MARKING ARROWS AND WORDS)

TURN LANE OPTIONS

LENGTH OF TURN BAY (L) OF 0 - 47' DOES NOT REQUIRE PAVEMENT MARKING ARROWS OR WORDS



GENERAL NOTES

① QUANTITY AND LOCATION OF TYPE 3 ARROWS ARE THE SAME AS THE TYPE II ARROWS IN THE ADJACENT TURN LANE. FOR TURN LANES WITH A PHYSICAL SEPARATION IN THE SAME DIRECTION OF TRAVEL, THE ARROWS AND "ONLY" MARKING MAY BE ELIMINATED.

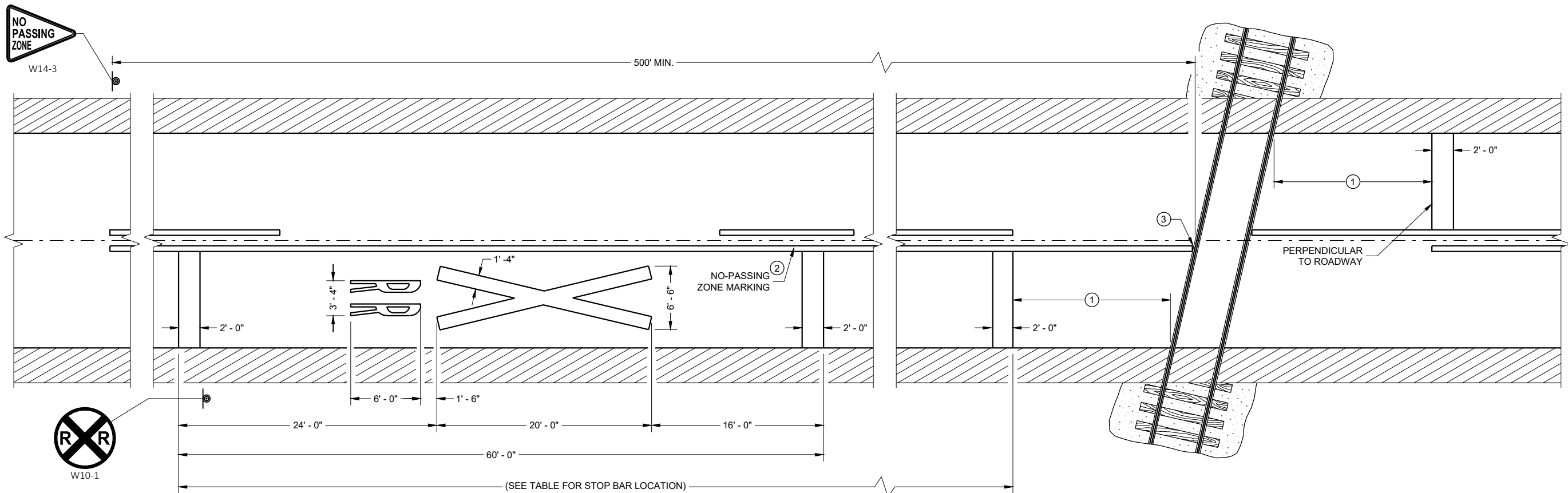
➡ DIRECTION OF TRAFFIC

L = LENGTH OF TURN BAY

* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

PAVEMENT MARKING (TURN LANES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 266



PAVEMENT MARKING

LEGEND

SIGN ON PERMANENT SUPPORT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ON MULTI-LANE ROADS THE TRANSVERSE BANDS SHOULD EXTEND ACROSS ALL APPROACH LANES, AND INDIVIDUAL R X R SYMBOLS SHOULD BE USED IN EACH APPROACH LANE.

CENTER OR LANE LINES AND NO-PASSING ZONE MARKINGS SHOWN ON THIS DRAWING ARE REQUIRED AND PAID FOR UNDER OTHER ITEMS IN THE CONTRACT.

TRACE EXISTING SYMBOL WHERE EXISTING SYMBOLS ARE PLACED.

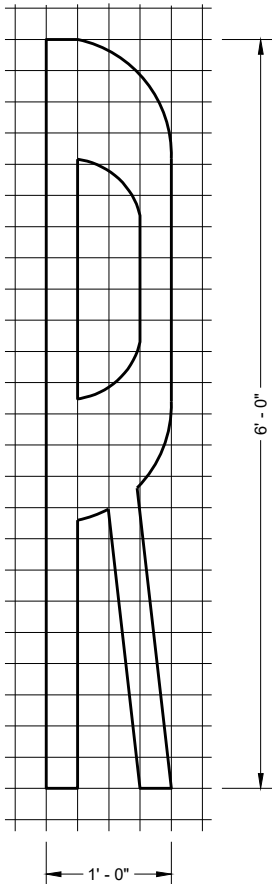
- 1 PLACE STOP BAR APPROXIMATELY 8 FEET IN ADVANCE OF THE GATE (IF PRESENT), BUT NO CLOSER THAN 15 FEET IN ADVANCE OF THE NEAREST RAIL. FIELD-FIT STOP BAR TO MAXIMIZE VIEW OF APPROACHING TRAIN.
- 2 500' MINIMUM. MARKING LIMITS MAY BE EXTENDED AS DIRECTED BY THE ENGINEER TO MEET ADJACENT NO-PASSING ZONE MARKINGS.
- 3 FOR MULTIPLE TRACK CROSSINGS, THE BARRIER LINE SHALL EXTEND TO THE NEAR RAIL OF THE FURTHEST TRACK IN THE DIRECTION OF HIGHWAY TRAVEL.

DISTANCE TABLE

TABLE BASED UPON 2C-4 WISCONSIN SUPPLEMENT OF MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

POSTED SPEED (M.P.H.)	DIMENSION RANGE (FEET)
25	150* - 250'
30	200* - 300'
35	250* - 450'
40	300* - 500'
45	400* - 650'
50	550* - 800'
55	750* - 1000'
60	1000* - 1250'
65	1000* - 1250'

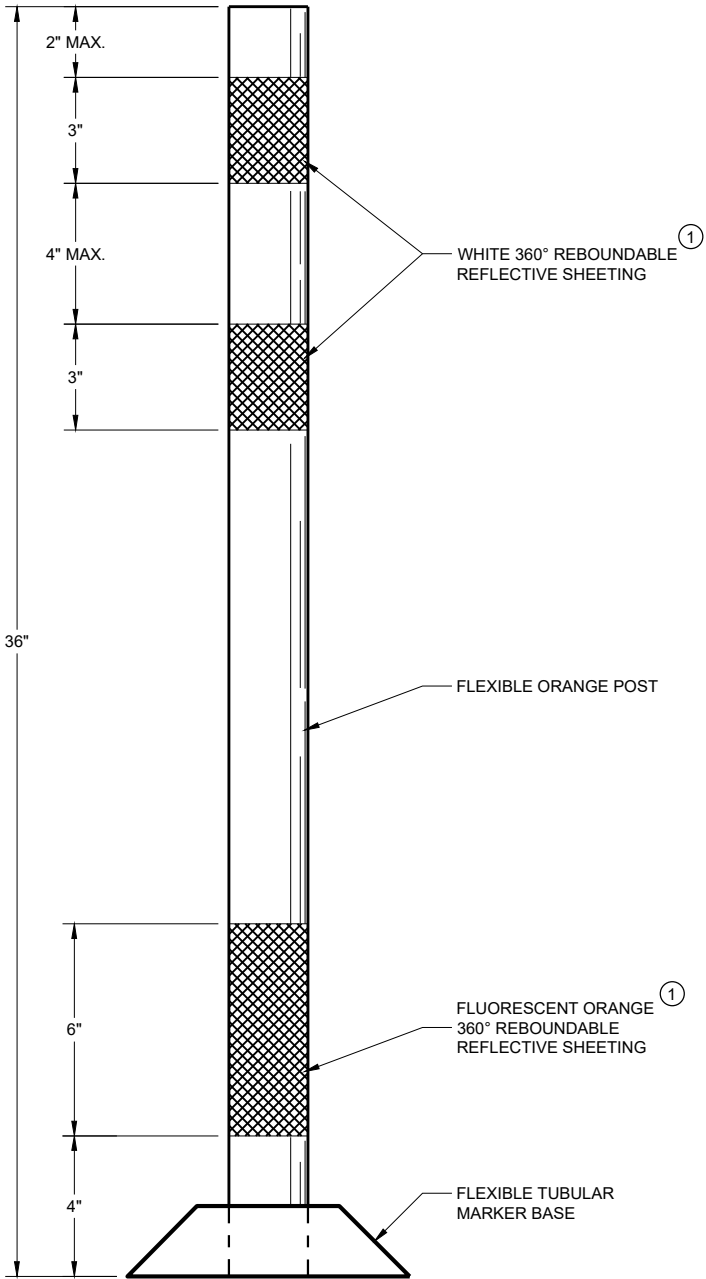
* THE MINIMUM DISTANCES IN THE TABLE ARE DESIRABLE AND SHOULD BE USED. THE DISTANCES MAY BE INCREASED UP TO THE MAXIMUM TO ALLOW FOR FIELD CONDITIONS SUCH AS THE CLOSED PROXIMITY OF DRIVEWAYS, BRIDGES, SIDE ROADS OR OTHER FEATURES THAT WOULD PROHIBIT THE MINIMUM DISTANCES FROM BEING USED.



SIGNING AND PAVEMENT MARKING DETAILS FOR RAILROAD - HIGHWAY GRADE CROSSINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE
/S/ Matthew R. Rauch
STATE SIGNING AND MAP ENGINEER
267
FHWA



FLEXIBLE TUBULAR
MARKER POST
WORK ZONE

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

SURFACE MOUNTED BASES SHALL BE FURNISHED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS TO BE COMPATIBLE WITH FLEXIBLE TUBULAR MARKER POSTS TO A SIZE AND SHAPE THAT WILL PROVIDE A STABLE POST FOUNDATION WHEN SECURED TO THE PAVEMENT.

THE ASPHALTIC ADHESIVE OR BUTYL PAD FURNISHED SHALL BE IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS, UNLESS DIRECTED BY THE ENGINEER TO USE BOLTS.

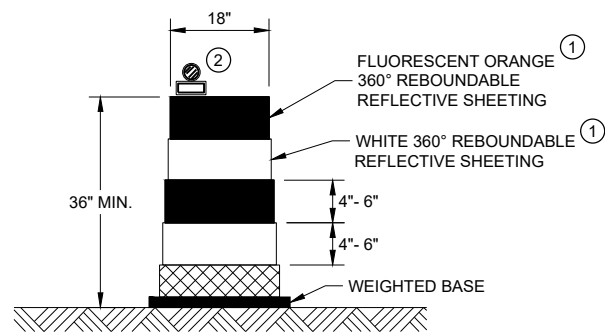
① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.

CHANNELIZING DEVICES
FLEXIBLE TUBULAR
MARKER POST

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

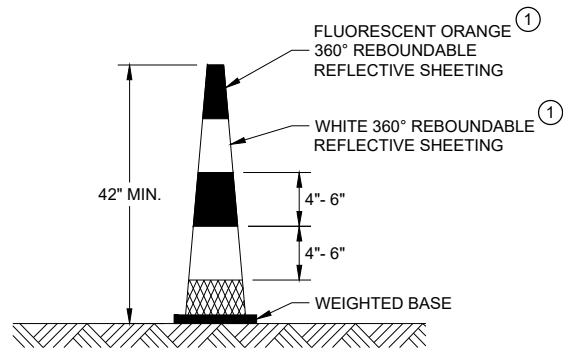
APPROVED
November 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 268

FHWA



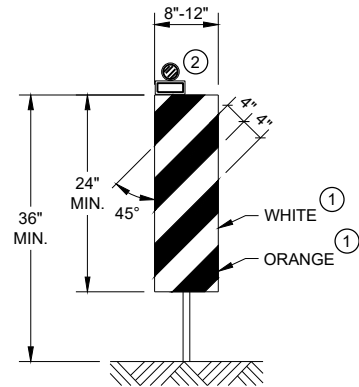
DRUM

BALLAST WIDTHS
RANGE FROM 24"-36"



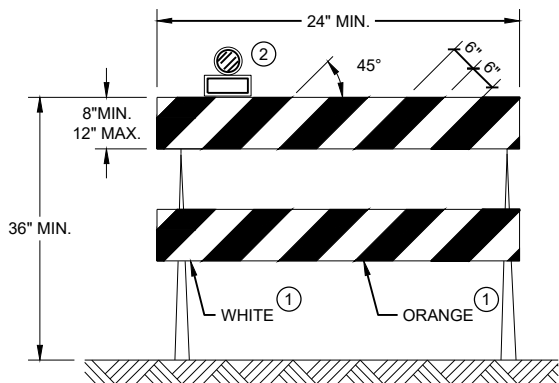
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS
BALLAST WIDTHS
RANGE FROM 14"-20"



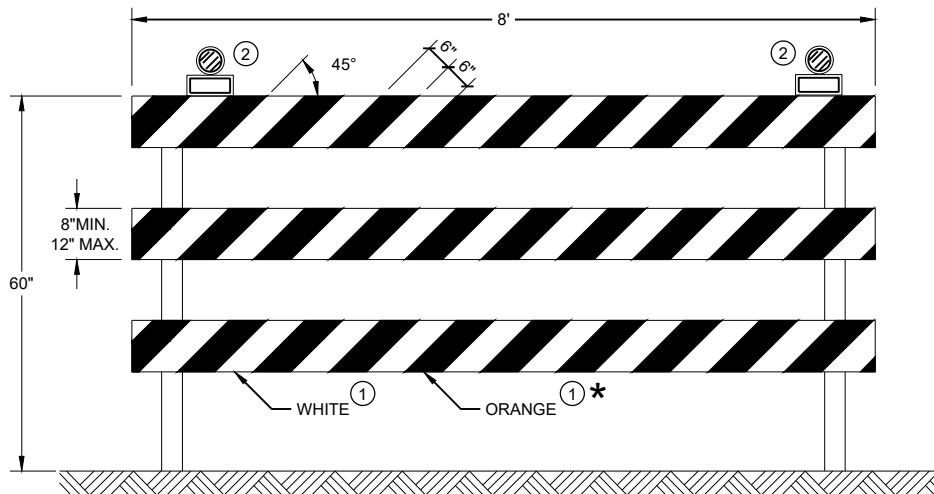
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 269
FHWA

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

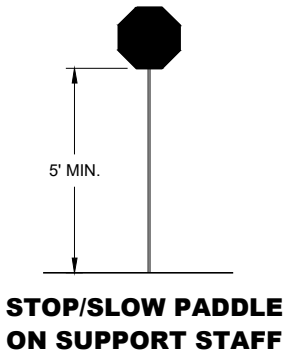
FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

- ① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

- UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.
- ③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS PLACED TRANSVERSE ACROSS THE LANE AT THE LOCATIONS SHOWN. WITHIN EACH ARRAY, SPACING BETWEEN RUMBLE STRIPS SHALL BE 15 FEET ON CENTER
- ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FROM THE APPROVED PRODUCTS LIST.
- INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.
- PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.
- DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.

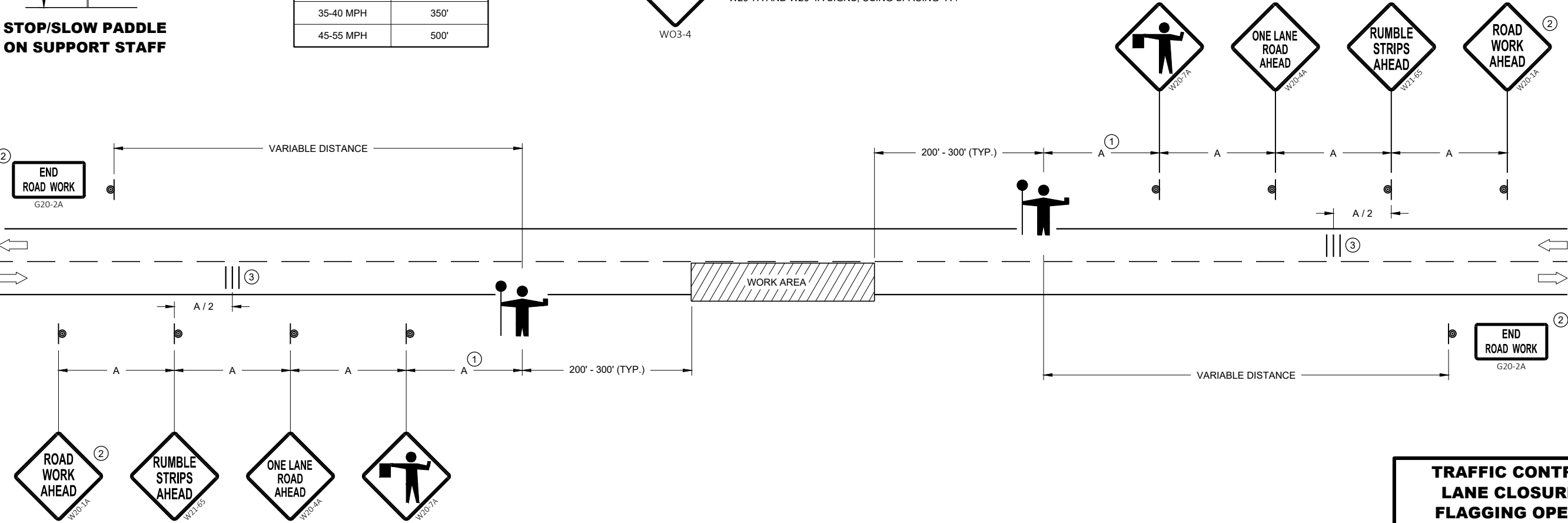


SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



**TRAFFIC CONTROL FOR
LANE CLOSURE WITH
FLAGGING OPERATION**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 270

FHWA

GENERAL NOTES

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL CONE 42-INCH
-  TRAFFIC CONTROL DRUM
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD)

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

IF THE AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD) STOPS WORKING, FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

- ① SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- ② IF FLAGGERS ARE PHYSICALLY NEEDED TO FLAG, REPLACE WO3-4 SIGNS WITH W20-7A SIGNS.

TEMPORARY PORTABLE RUMBLE STRIPS

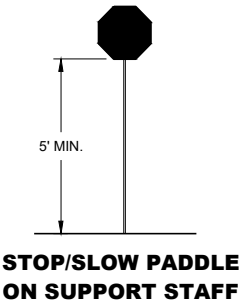
UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.

ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FROM THE APPROVED PRODUCTS LIST.

PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

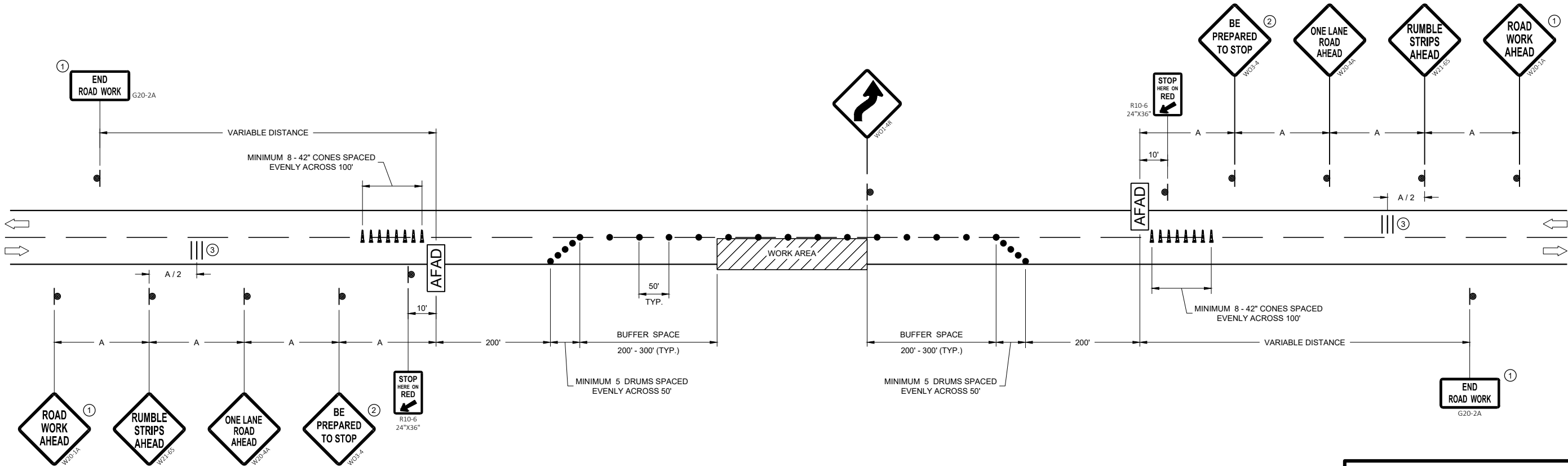
DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.

③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS PLACED TRANSVERSELY AT THE LOCATIONS SHOWN. WITHIN EACH ARRAY, SPACING BETWEEN RUMBLE STRIPS SHALL BE 15 FEET ON CENTER.



SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'

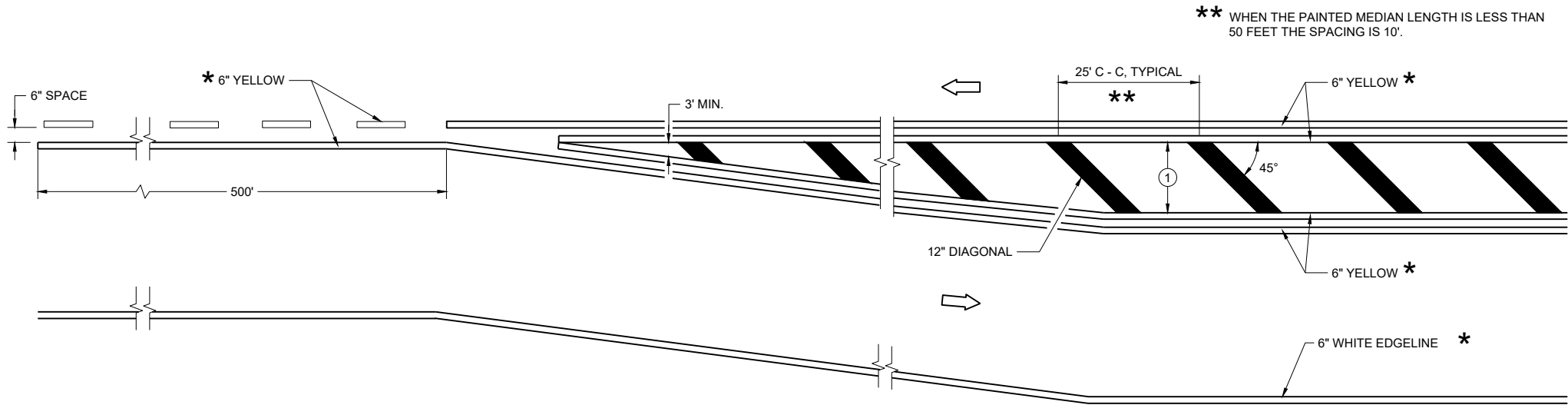


TRAFFIC CONTROL, LANE CLOSURE WITH AUTOMATED FLAGGER ASSISTANCE DEVICE

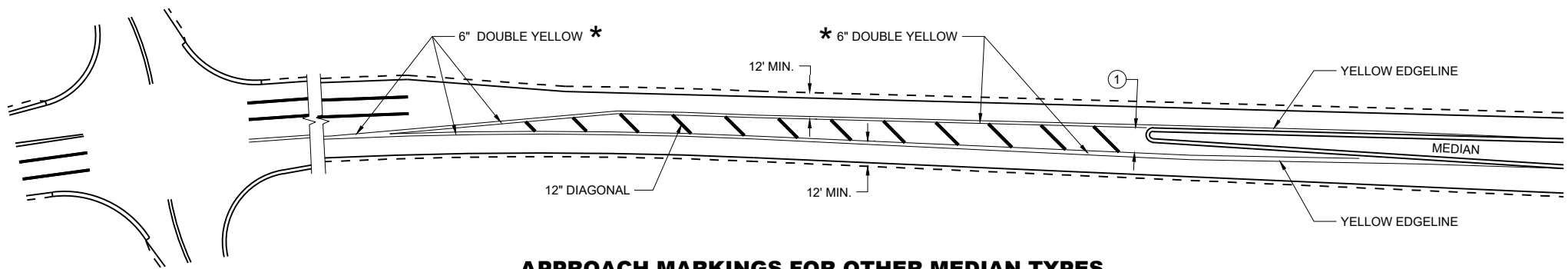
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 271

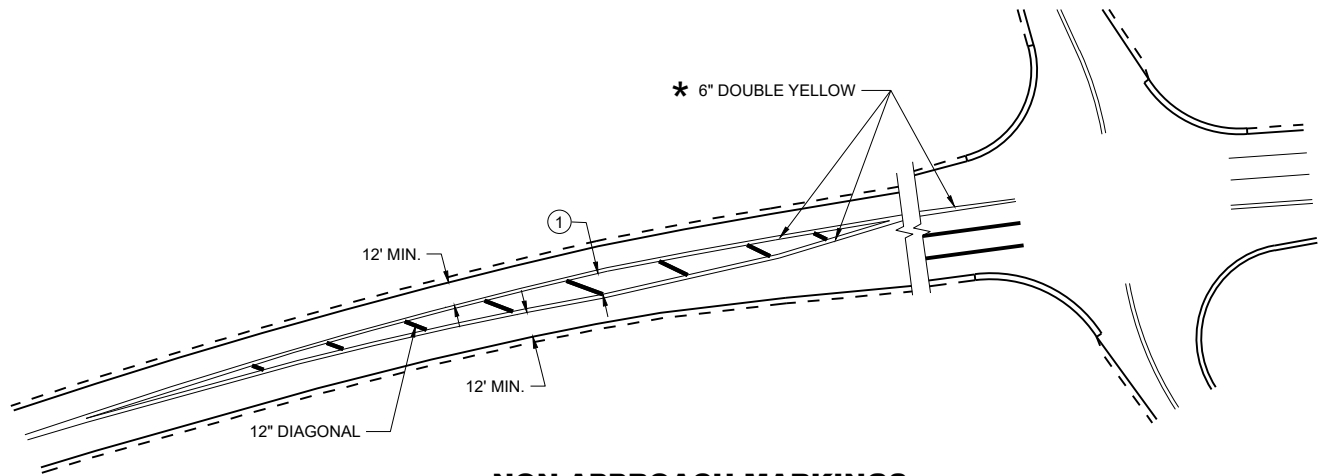
FHWA



MEDIAN ISLAND DETAIL



APPROACH MARKINGS FOR OTHER MEDIAN TYPES



NON-APPROACH MARKINGS

GENERAL NOTES

- ① DIAGONALS ARE OPTIONAL WHEN PAINTED ISLAND IS LESS THAN 6 FEET AT THE WIDEST POINT. OMIT DIAGONALS IF WIDTH IS LESS THAN 4 FEET.

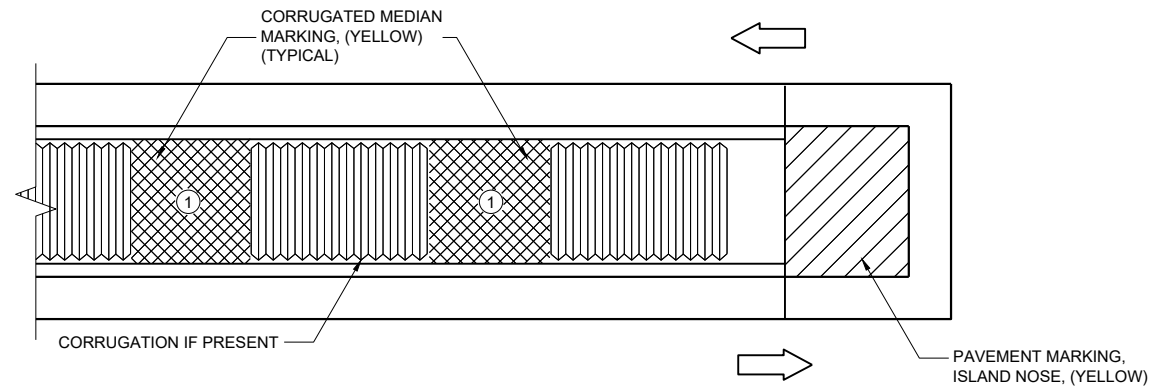
➡ DIRECTION OF TRAVEL

* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

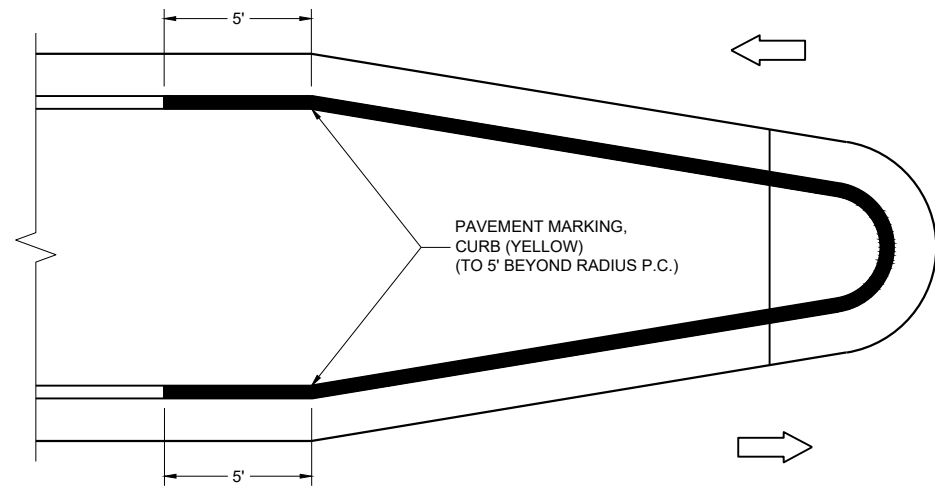
MEDIAN ISLAND
PAVEMENT MARKINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

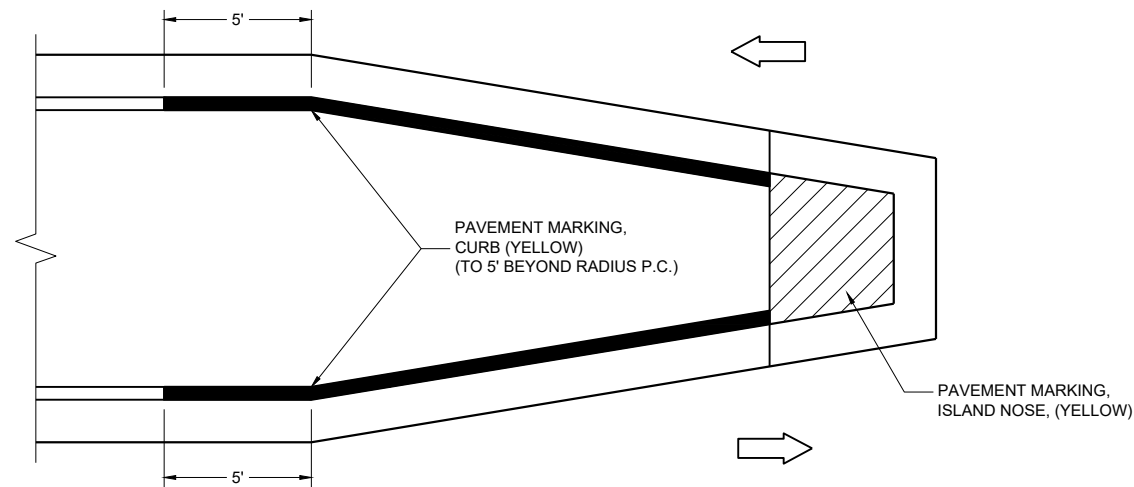
APPROVED
August 2024 /S/ Jeannie Silver
DATE Statewide Pavement Marking Engineer



MEDIAN ISLAND WITH SQUARE BLUNT NOSE



MEDIAN ISLAND WITH ROUND BLUNT NOSE



MEDIAN ISLAND WITH SLOPED NOSE

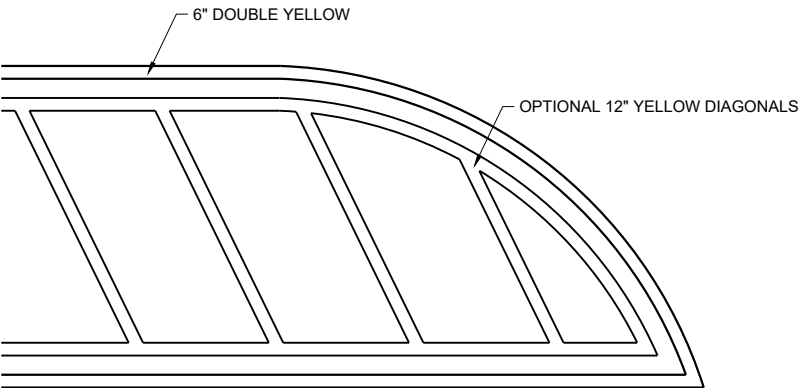
TYPICAL PLACEMENT OF PAVEMENT MARKING ON MEDIAN ISLANDS

GENERAL NOTES

WHEN CONCRETE CORRUGATED MEDIAN IS CONSTRUCTED TO SEPARATE TRAFFIC OPERATING IN THE OPPOSING DIRECTION, YELLOW PAVEMENT MARKING SHALL BE APPLIED TO THE FLAT PORTION OF THE CONCRETE CORRUGATED MEDIAN. THE ITEM OF PAVEMENT MARKING, CONCRETE CORRUGATED MEDIAN, WILL BE MEASURED IN PLACE AND ACCEPTED IN ACCORDANCE WITH THE CONTRACT AND PAID FOR AT THE CONTRACT UNIT PRICE PER SQUARE FOOT.

① APPLY PAVEMENT MARKING TO THE FLAT PORTION OF CORRUGATED MEDIAN.

- ISLAND NOSE MARKING
- CURB MARKING
- CORRUGATED MEDIAN MARKING
- DIRECTION OF TRAVEL



FLUSH MEDIAN ISLAND NOSE

PAVEMENT MARKINGS, MEDIAN ISLAND NOSE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED August 2024 DATE	/S/ Jeannie Silver Statewide Pavement Marking Engineer
FHWA	273

LEGEND

- V1

LEAD VEHICLE
- V2

MARKING VEHICLE
- V3

SHADOW VEHICLE
- TRUCK MOUNTED ATTENUATOR (TMA)
- SIGN ON TEMPORARY SUPPORT
- DIRECTION OF TRAFFIC

GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

ALL VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL AND HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

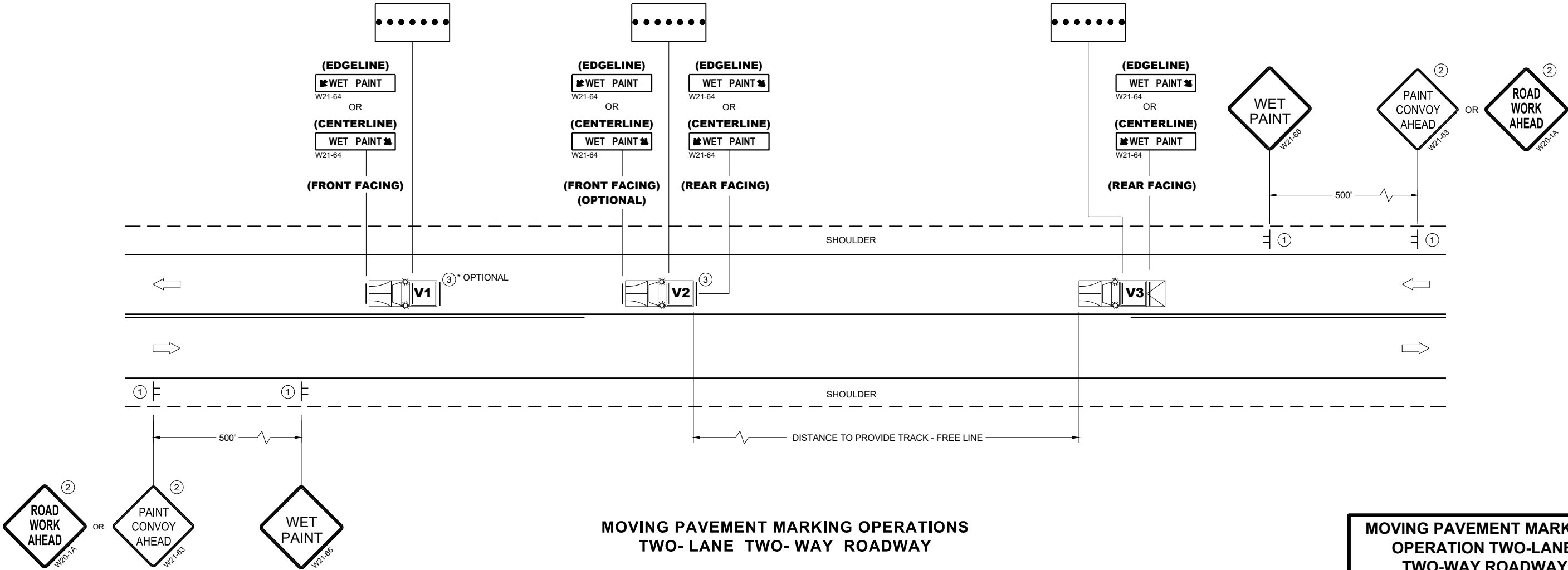
WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR LAY STATIONARY SIGNS AND SUPPORTS FLAT ON THE GRADE WITH

UPRIGHTS ORIENTED PARALLEL TO AND DOWNSTREAM FROM TRAFFIC.

CONES SHOULD BE USED BETWEEN THE MARKING AND SHADOW VEHICLE AT 100 FOOT SPACING. CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

CONES SHALL BE A MINIMUM OF 28" FOR WET PAVEMENT MARKING .

- ① SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES AND AFTER EVERY MAJOR INTERSECTION.
- ② IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1A OR W21-63 ARE NOT REQUIRED.
- ③ V1 AND V2 CAN BE SWITCHED SO THAT THE MARKER IS THE LEAD VEHICLE.



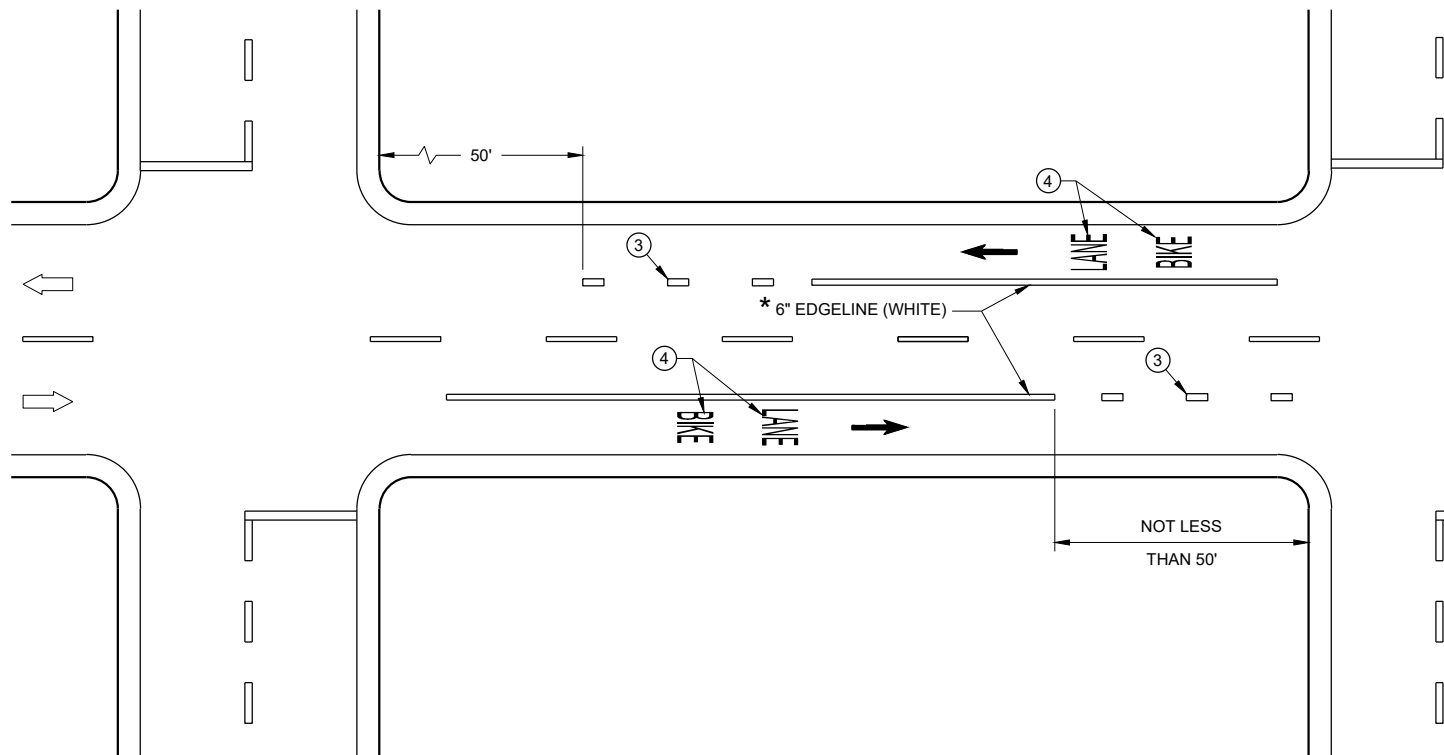
MOVING PAVEMENT MARKING OPERATIONS
TWO- LANE TWO- WAY ROADWAY

MOVING PAVEMENT MARKING
OPERATION TWO-LANE
TWO-WAY ROADWAY

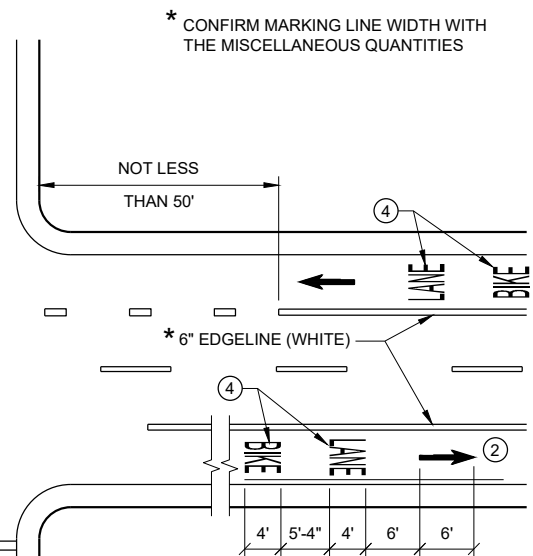
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2024 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

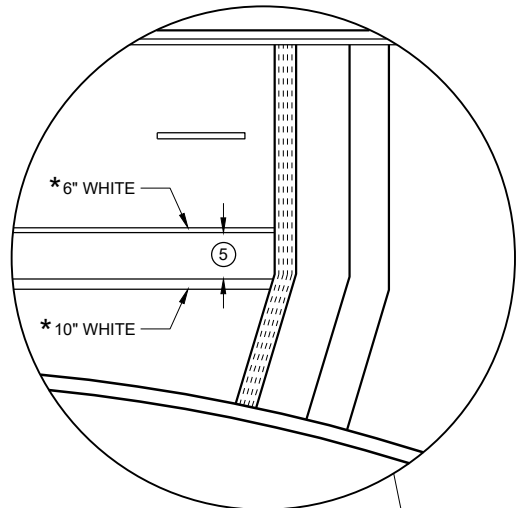
FHWA



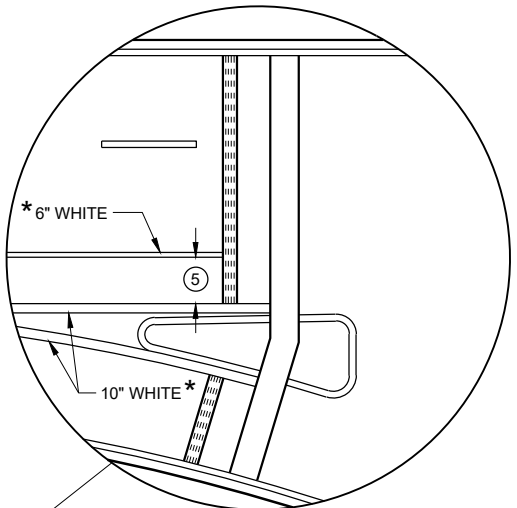
DESIGNATED BIKE LANE - NO PARKING



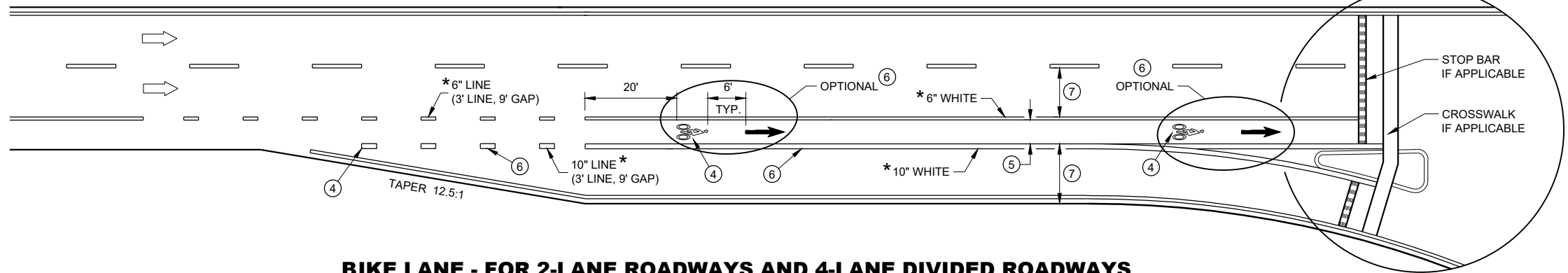
* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES



4 LANE DIVIDED WITHOUT ISLAND



4 LANE DIVIDED WITH ISLAND



BIKE LANE - FOR 2-LANE ROADWAYS AND 4-LANE DIVIDED ROADWAYS
(4-LANE DIVIDED WITH RIGHT TURN LANE SHOWN)

GENERAL NOTES

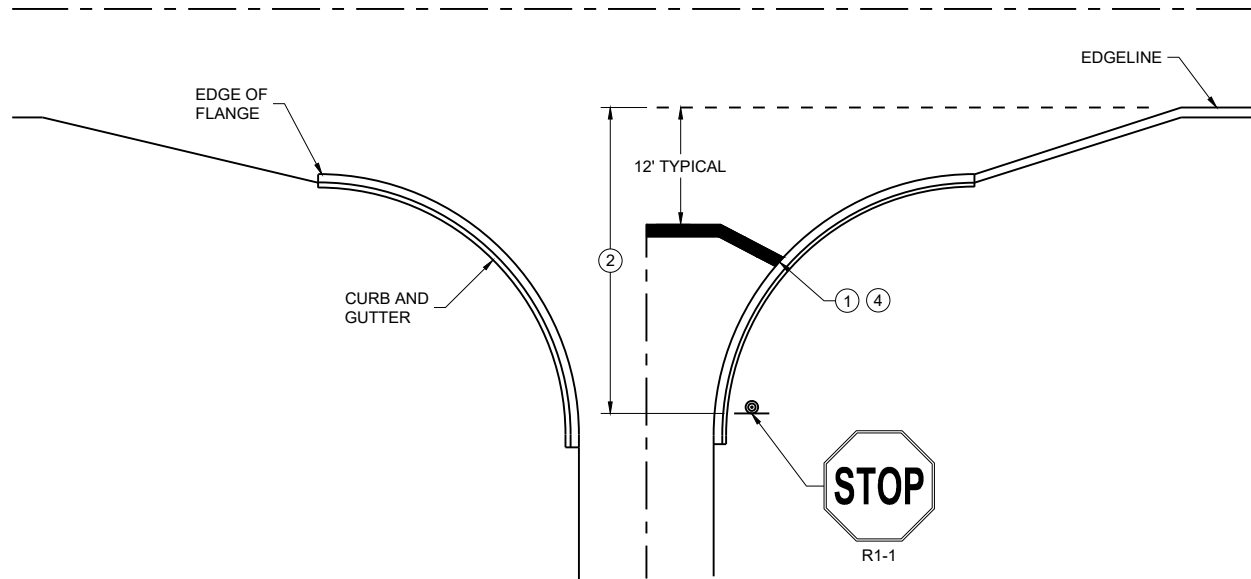
- 1 DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.
- 2 MINIMUM OF ONE PER BLOCK. MAXIMUM OF 250 FEET.
- 3 DOTTED LINES (3' LINE, 9' GAP) SHOULD BE USED 50 FEET TO 200 FEET IN ADVANCE OF AN INTERSECTION WHERE THERE IS NO RIGHT TURN ONLY LANE AND THERE IS HEAVY RIGHT TURN TRAFFIC OR THERE IS A NEAR-SIDE BUS STOP. AT OTHER INTERSECTIONS WHERE RIGHT TURN TRAFFIC IS LIGHT TO MODERATE, A SOLID LINE CAN BE USED UP TO THE INTERSECTION.
- 4 BIKE SYMBOLS OR WORDS MAY BE USED.
- 5 BIKE ACCOMMODATION IS TYPICAL 5 FEET WIDE AND MINIMUM OF 4 FEET FROM A LONGITUDINAL JOINT. USE 5 FEET AT ≥ 45 MPH.
- 6 OMIT THESE MARKINGS FOR WIDER TURN LANE APPLICATIONS (MINIMUM OF 15 FOOT WIDE TURN LANE).
- 7 REFER TO CONTRACT PLANS FOR LANE WIDTH.

DIRECTION OF TRAVEL

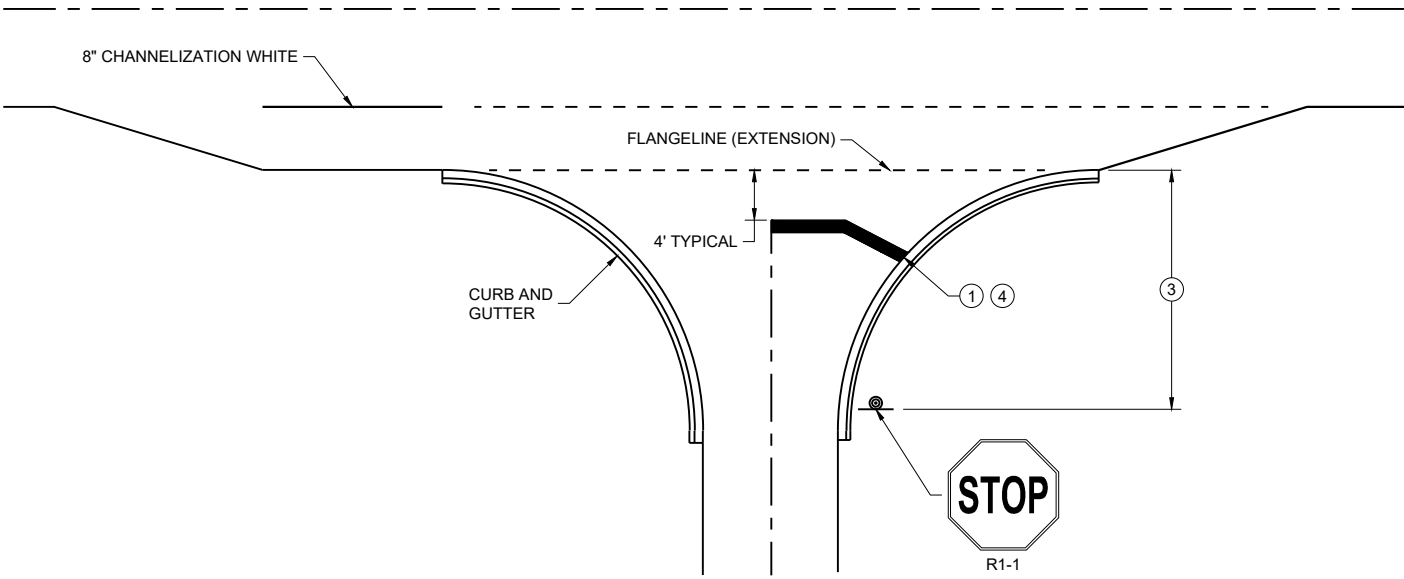
BIKE LANE MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

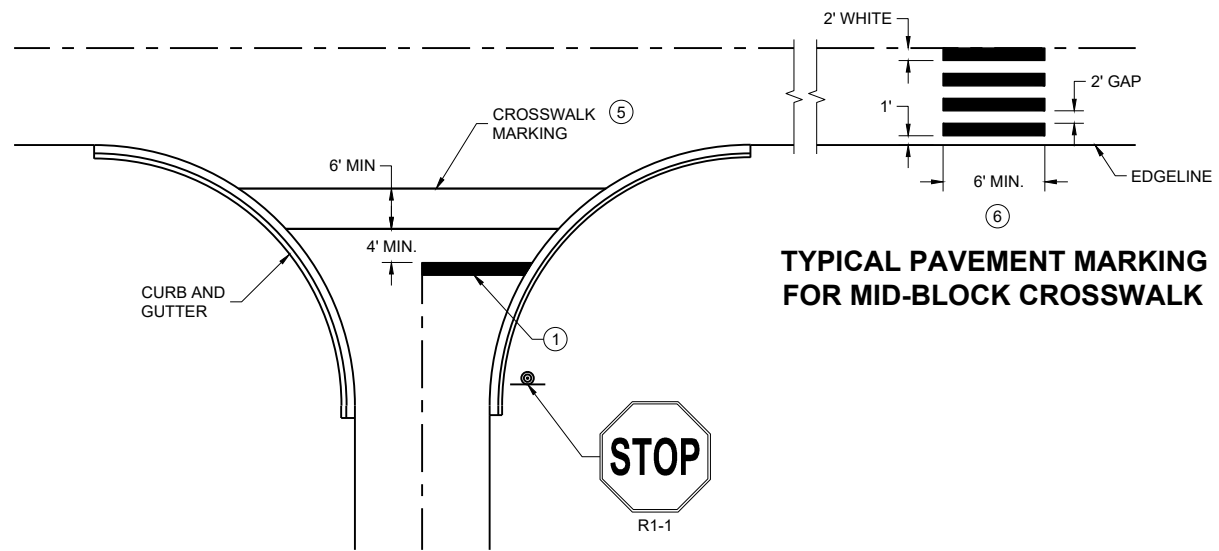
APPROVED
May 2023 /S/ Matthew Rauch
DATE STATE SIGNING AND MAP ENGINEER 275
FHWA



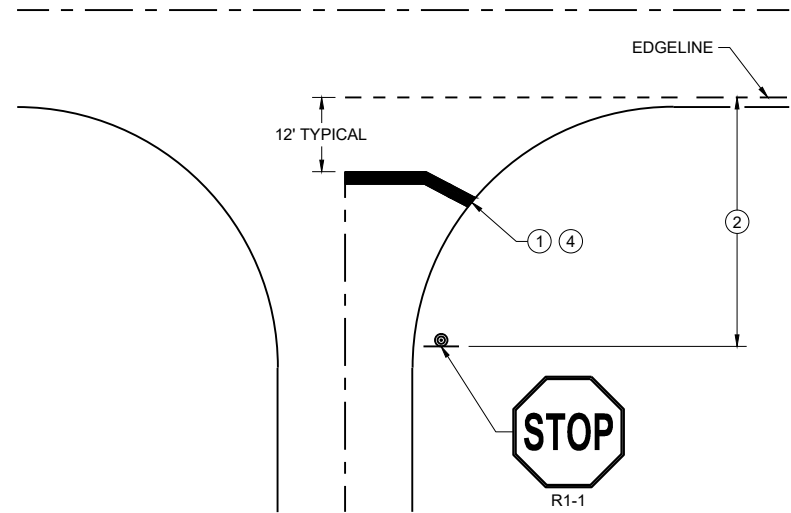
TYPICAL STOP LINE PAVEMENT MARKING
WITH CURB AND GUTTER



TYPICAL STOP LINE PAVEMENT MARKING
FOR SIDE ROADS WITH RIGHT TURN LANE



TYPICAL STOP LINE PAVEMENT MARKING FOR
SIDE ROADS WITH CROSSWALK MARKING



TYPICAL STOP LINE PAVEMENT MARKING
WITHOUT CURB AND GUTTER

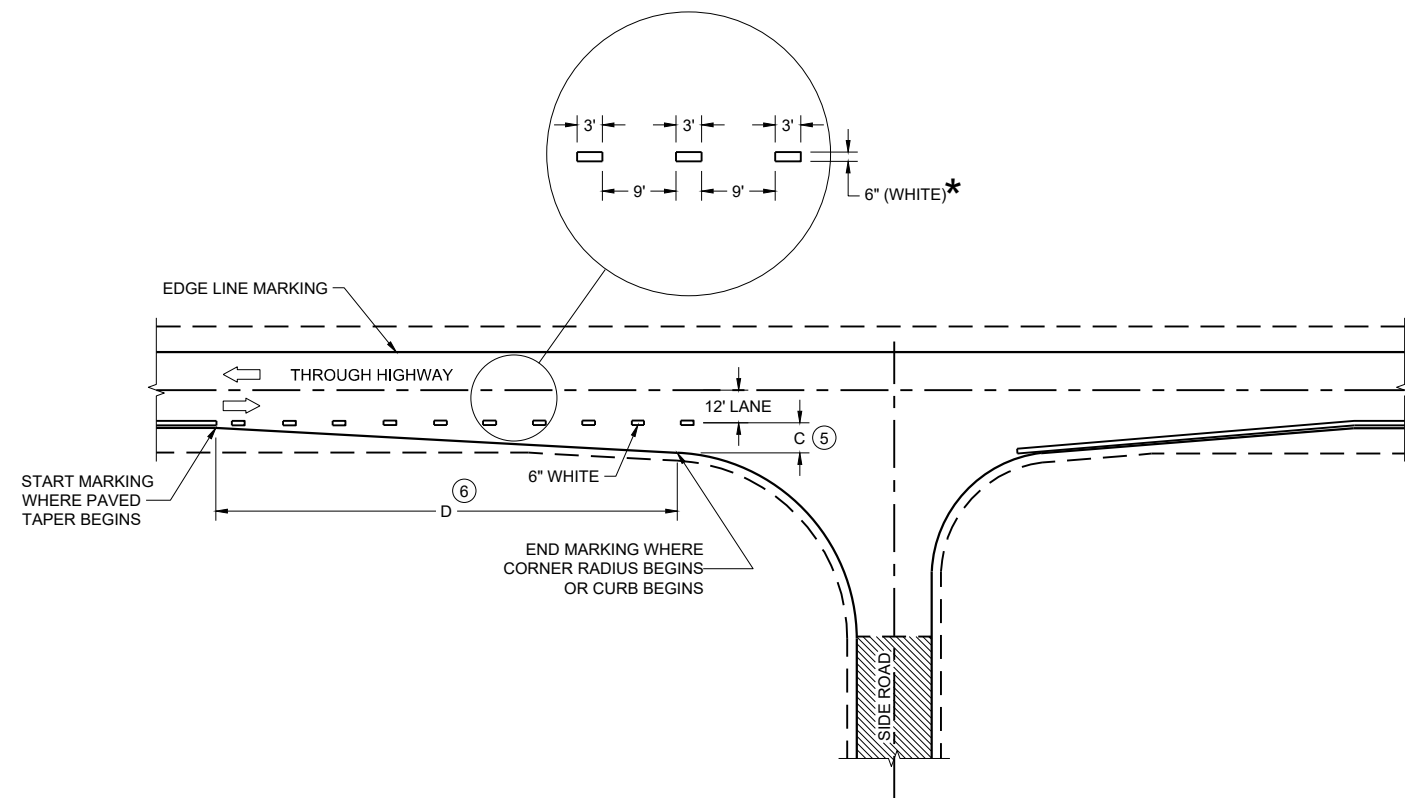
GENERAL NOTES

STOP SIGN SHALL BE PLACED A MINIMUM OF 6 FEET TO A MAXIMUM OF 50 FEET FROM THE EDGELINE LOCATION.

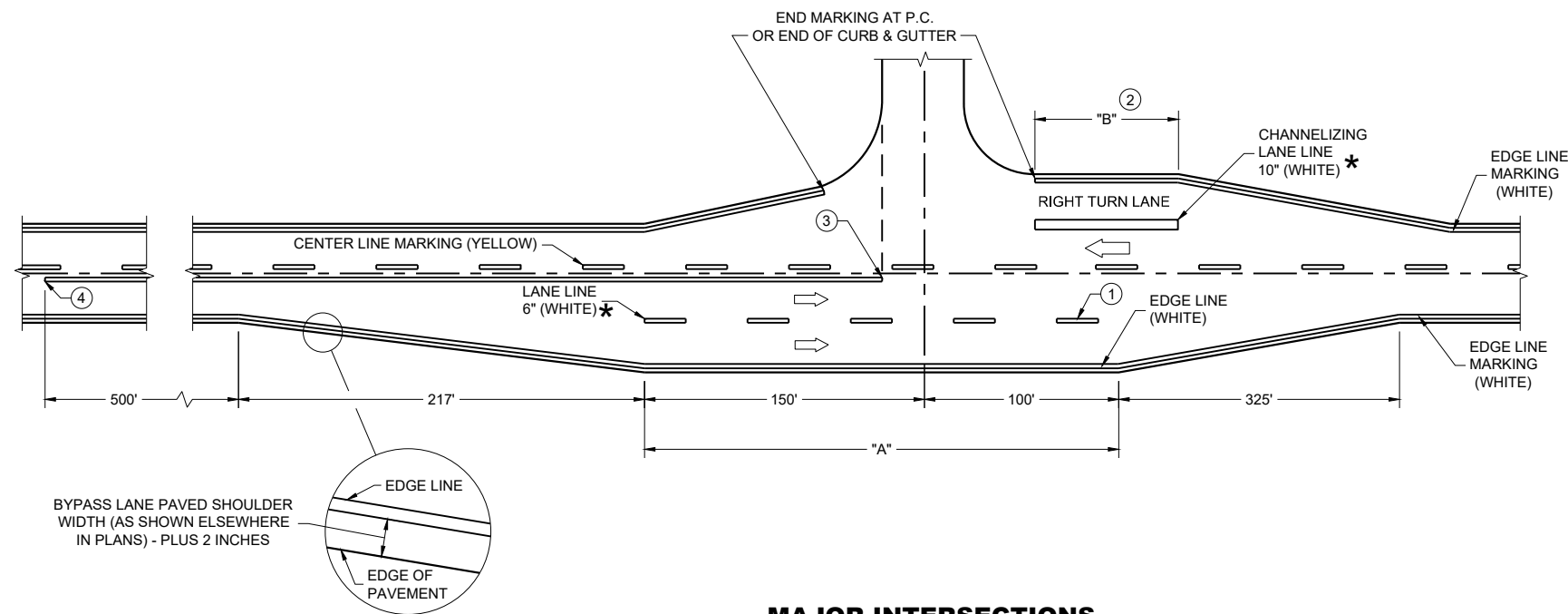
- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE REGION MARKING ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② NO STOP LINE IS REQUIRED IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGELINE.
- ③ NO STOP LINE IS REQUIRED IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGE LINE EXTENSION.
- ④ MOVE CLOSER TO THE EDGE OF TRAVEL LINE AS NEEDED FOR VISIBILITY AND SIGHT LINES (NO CLOSER THAN 4 FEET).
- ⑤ LADDER BAR CROSSWALKS SHOULD ONLY BE USED FOR MID BLOCK CROSSINGS. USE 2 - 6" TRANSVERSE LINES.
- ⑥ POSTED SPEED LIMITS OF 40 MPH OR GREATER USE A MINIMUM WIDTH OF 8' FOR MIDBLOCK CROSSWALKS

STOP LINE AND CROSSWALK PAVEMENT MARKING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED March 2024 DATE	/S/ Matthew Rauch STATE SIGNING AND MARKING ENGINEER

FHWA 276



MINOR INTERSECTION



MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANE)

*CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

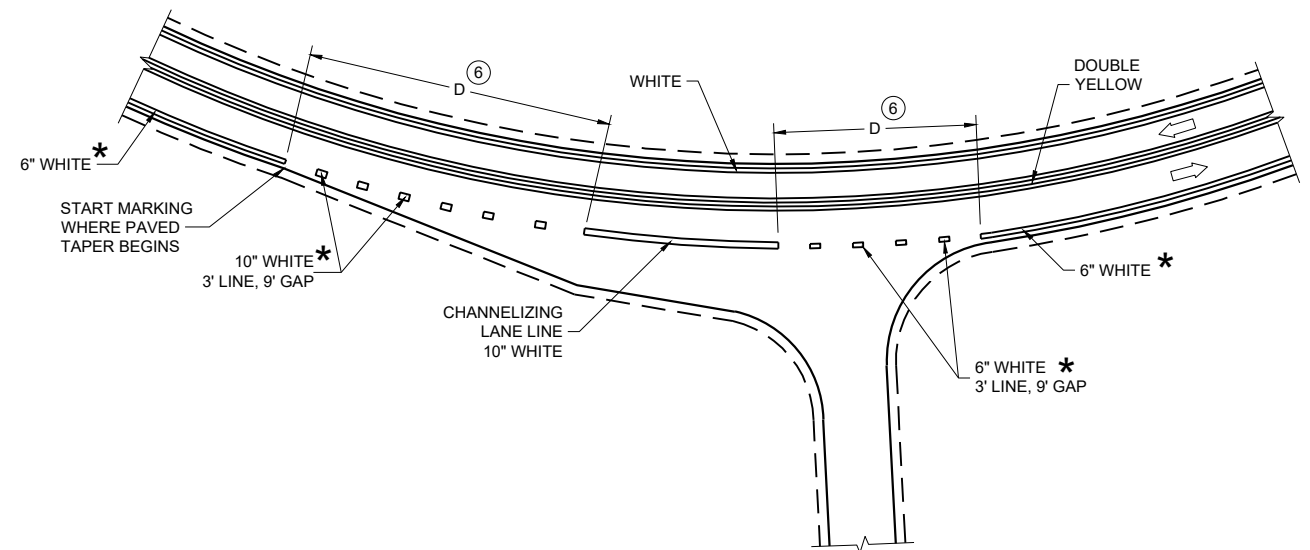
GENERAL NOTES

OMIT EDGE LINES THROUGH INTERSECTIONS. CONTINUE EDGE LINES THROUGH DRIVEWAYS.

- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
- ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
- ③ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT / SURFACE EDGE EXTENSION.
- ④ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
- ⑤ WHEN DISTANCE "C" IS LESS THAN 4 FEET, OMIT DOTTED EXTENSION.
- ⑥ WHEN DISTANCE "D" IS LESS THAN 50 FEET, OMIT DOTTED EXTENSION.

LEGEND

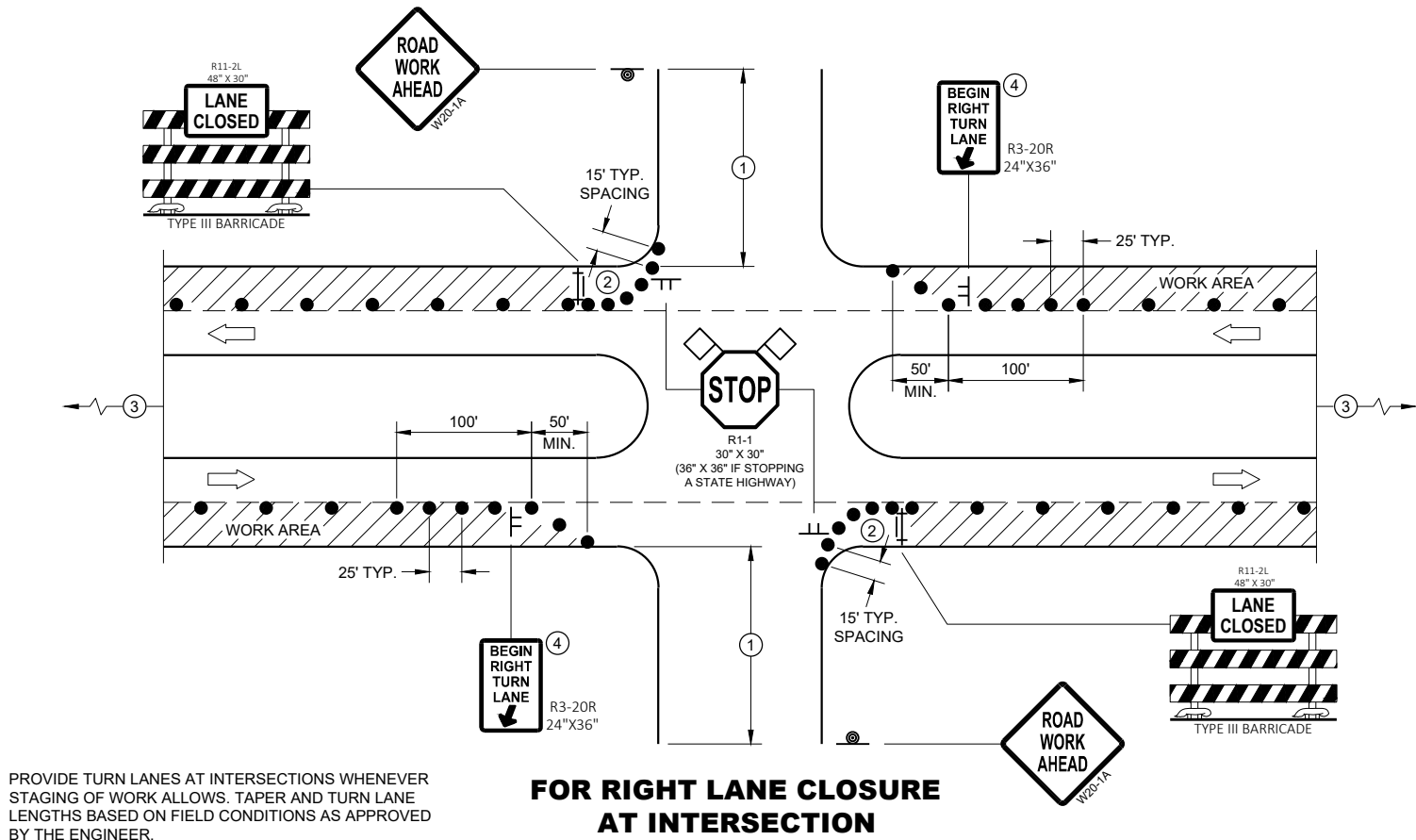
➡ DIRECTION OF TRAVEL



INTERSECTION ON OUTSIDE OF CURVE

PAVEMENT MARKING
(INTERSECTIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" MAY BE USED IF APPROVED BY THE DISTRICT TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON COVERED OR "DOWNED" SIGNS.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500' DESIRABLE) DISTANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE

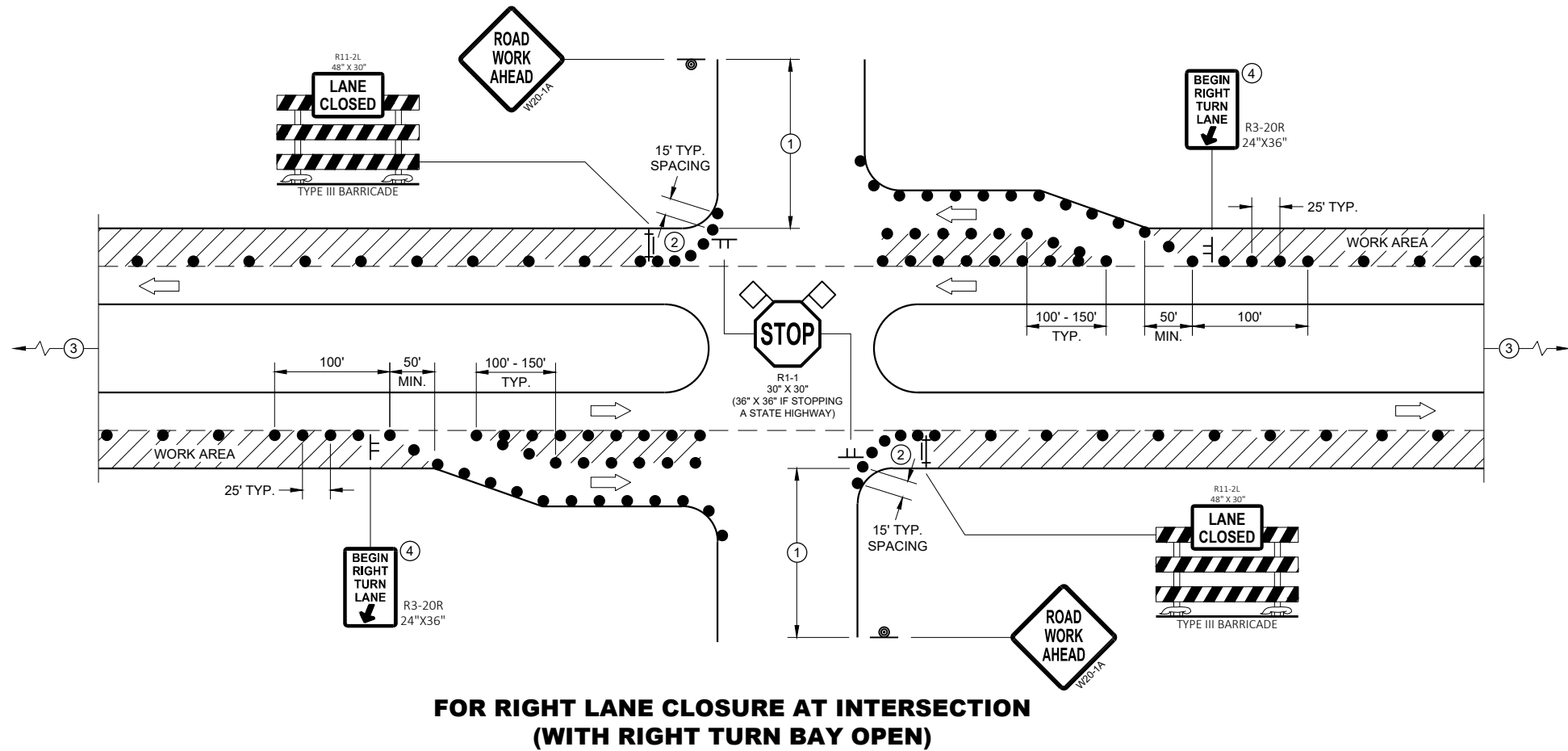
SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

SIGNS THAT WILL REMAIN IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS OR THAT WILL BE PLACED IN A CLOSED LANE MAY BE MOUNTED ON PORTABLE SUPPORTS.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

- ① 500' TYPICAL OR AT LAST INTERSECTION, WHICHEVER IS CLOSER.
350' IF 35 - 40 MPH.
200' IF 25 - 30 MPH.
- ② ALSO USE BARRICADE AND 15 FOOT TYPICAL DRUM SPACING AT COMMERCIAL DRIVEWAYS
- ③ SEE SEPARATE LANE CLOSURE DETAIL FOR ADDITIONAL TRAFFIC CONTROL.
- ④ MINIMUM MOUNTING HEIGHT OF 5 FEET FROM EDGE OF PAVEMENT (AT EDGE LINE LOCATION) TO BOTTOM OF SIGN.

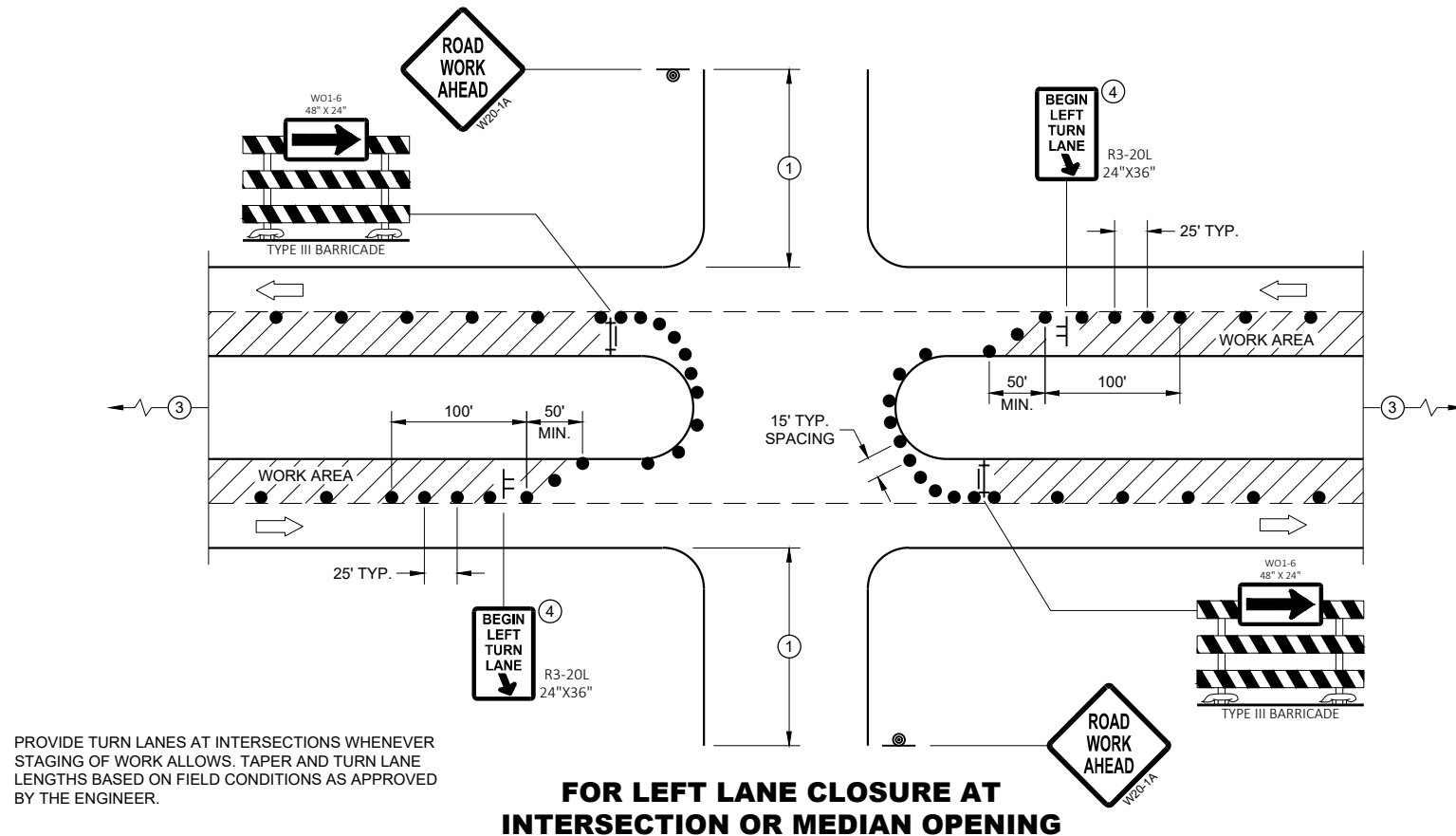


LEGEND

- SIGN ON TEMPORARY SUPPORT
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE III BARRICADE WITH ATTACHED SIGN
- DIRECTION OF TRAFFIC
- ◇ ◇ FLAGS, 16" X 16" MIN., ORANGE
- ▨ WORK AREA

TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE RIGHT LANE CLOSURE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 278

**GENERAL NOTES**

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" MAY BE USED IF APPROVED BY THE DISTRICT TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON COVERED OR "DOWNED" SIGNS.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500' DESIRABLE) DISTANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

SIGNS THAT WILL REMAIN IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS OR THAT WILL BE PLACED IN A CLOSED LANE MAY BE MOUNTED ON PORTABLE SUPPORTS.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

- 500' TYPICAL OR AT LAST INTERSECTION, WHICHEVER IS CLOSER.
350' IF 35 - 40 MPH.
200' IF 25 - 30 MPH.
- ALSO USE BARRICADE AND 15 FOOT TYPICAL DRUM SPACING AT COMMERCIAL DRIVEWAYS
- SEE SEPARATE LANE CLOSURE DETAIL FOR ADDITIONAL TRAFFIC CONTROL.
- MINIMUM MOUNTING HEIGHT OF 5 FEET FROM EDGE OF PAVEMENT (AT EDGE LINE LOCATION) TO BOTTOM OF SIGN.

LEGEND

- SIGN ON TEMPORARY SUPPORT
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE III BARRICADE WITH ATTACHED SIGN
- DIRECTION OF TRAFFIC
- FLAGS, 16" X 16" MIN., ORANGE
- WORK AREA

**FOR LEFT LANE CLOSURE AT INTERSECTION
OR MEDIAN OPENING (WITH LEFT TURN BAY OPEN)****TRAFFIC CONTROL,
INTERSECTION WITHIN SINGLE
LEFT LANE CLOSURE**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
August 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 279
FHWA

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  DIRECTION OF TRAFFIC
-  WORK ZONE

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE REGIONAL TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

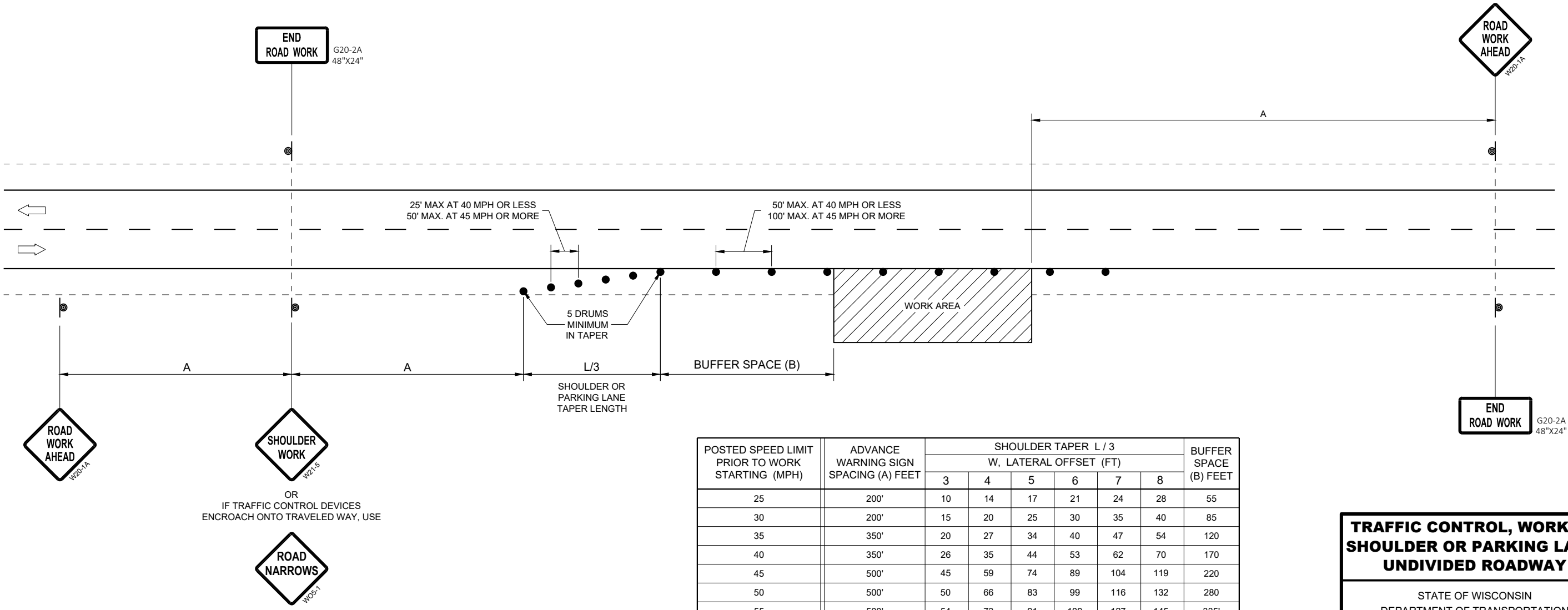
W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

6

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SDD 15D28 - 04

SDD 15D28 - 04



POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	ADVANCE WARNING SIGN SPACING (A) FEET	SHOULDER TAPER L / 3 W, LATERAL OFFSET (FT)						BUFFER SPACE (B) FEET
		3	4	5	6	7	8	
25	200'	10	14	17	21	24	28	55
30	200'	15	20	25	30	35	40	85
35	350'	20	27	34	40	47	54	120
40	350'	26	35	44	53	62	70	170
45	500'	45	59	74	89	104	119	220
50	500'	50	66	83	99	116	132	280
55	500'	54	73	91	109	127	145	335'

TRAFFIC CONTROL, WORK ON
SHOULDER OR PARKING LANE,
UNDIVIDED ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2020
DATE

/S/ Andrew Heidtke
STATEWIDE WORK ZONE T
SAFETY ENGINEER 280

FHWA

LEGEND

-  SIGN ON TEMPORARY SUPPORT
-  SIGN ON PERMANENT SUPPORT
-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  DIRECTION OF TRAFFIC
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	ADVANCE WARNING SIGN SPACING (A) FEET
0-30	200'
35-40	350'
45-55	500'

GENERAL NOTES

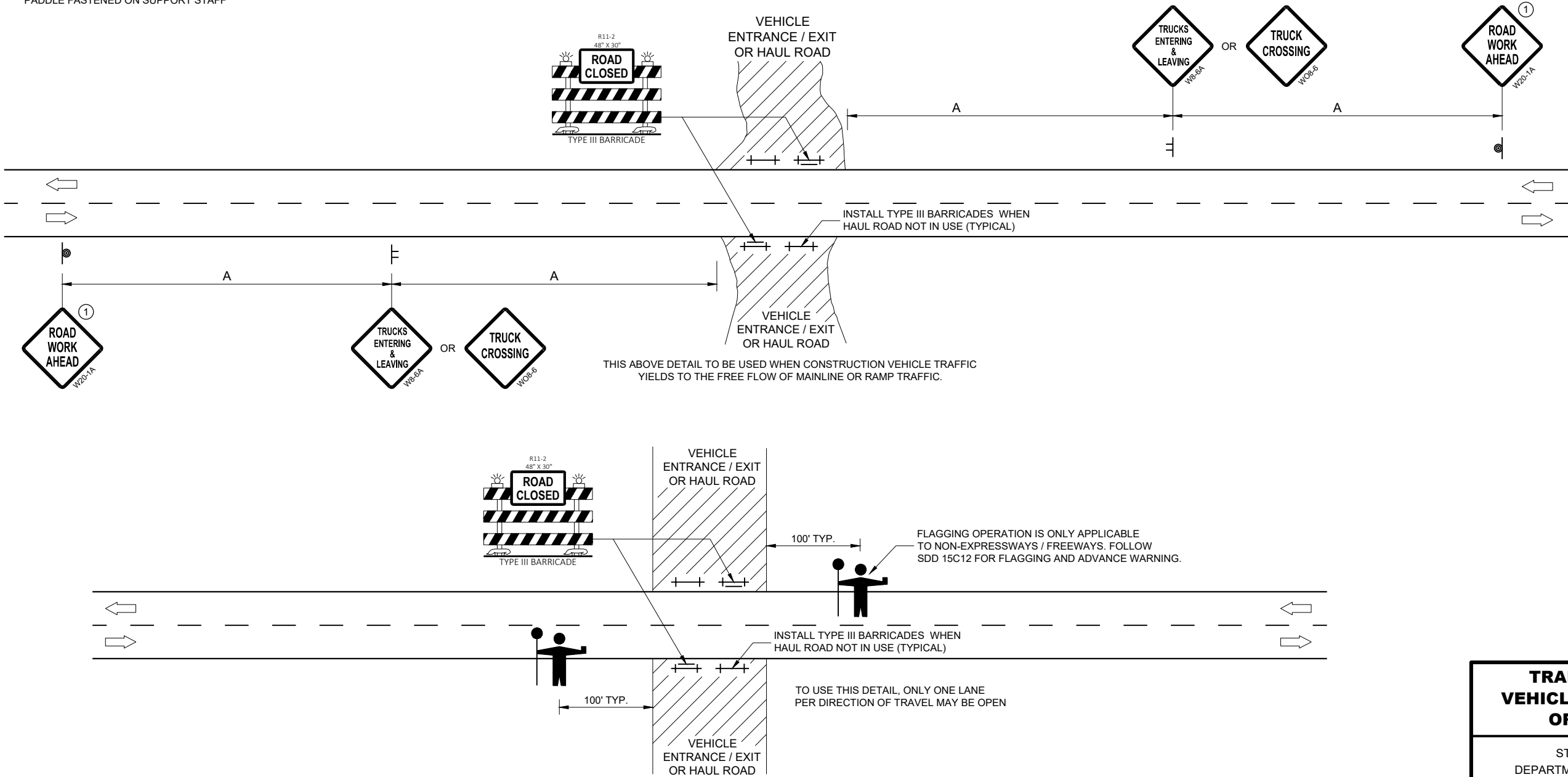
- ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED.
- "WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.
- THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.
- WARNING SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.
- WHEN ACTIVITY REFLECTED BY THE SIGN IS NOT CURRENTLY TAKING PLACE, THE HIGHWAY SHALL BE RESTORED TO NORMAL CONDITION AND THE SIGNS SHALL BE REMOVED, COVERED OR TURNED AWAY FROM TRAFFIC.
- WHEN A SIDE ROAD OR RAMP INTERSECTS WITHIN THE ADVANCE SIGNING AREA, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND / OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.
- PLACE SIGNS ON BOTH SIDES IF USED ON DIVIDED HIGHWAY.
- ① THESE SIGNS ARE TO BE USED ONLY WHEN VEHICLE ENTRANCE / EXIT CONDITIONS ARE SEPARATED BY MORE THAN TWO MILES FROM PREVIOUS WORK AREA OR SIGNING OR AS DIRECTED BY THE ENGINEER.

6

6

SDD 15D29 - 06

SDD 15D29 - 06



THIS DETAIL TO BE USED WHEN CONSTRUCTION WORK INCLUDING TRUCKING ACTIVITY REQUIRES MAINLINE TRAFFIC TO BE TEMPORARILY STOPPED IN ONE OR BOTH DIRECTIONS. DELAY TO HIGHWAY TRAFFIC SHALL BE MINIMIZED.

**TRAFFIC CONTROL,
VEHICLE ENTRANCE/EXIT
OR HAUL ROAD**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2020
DATE

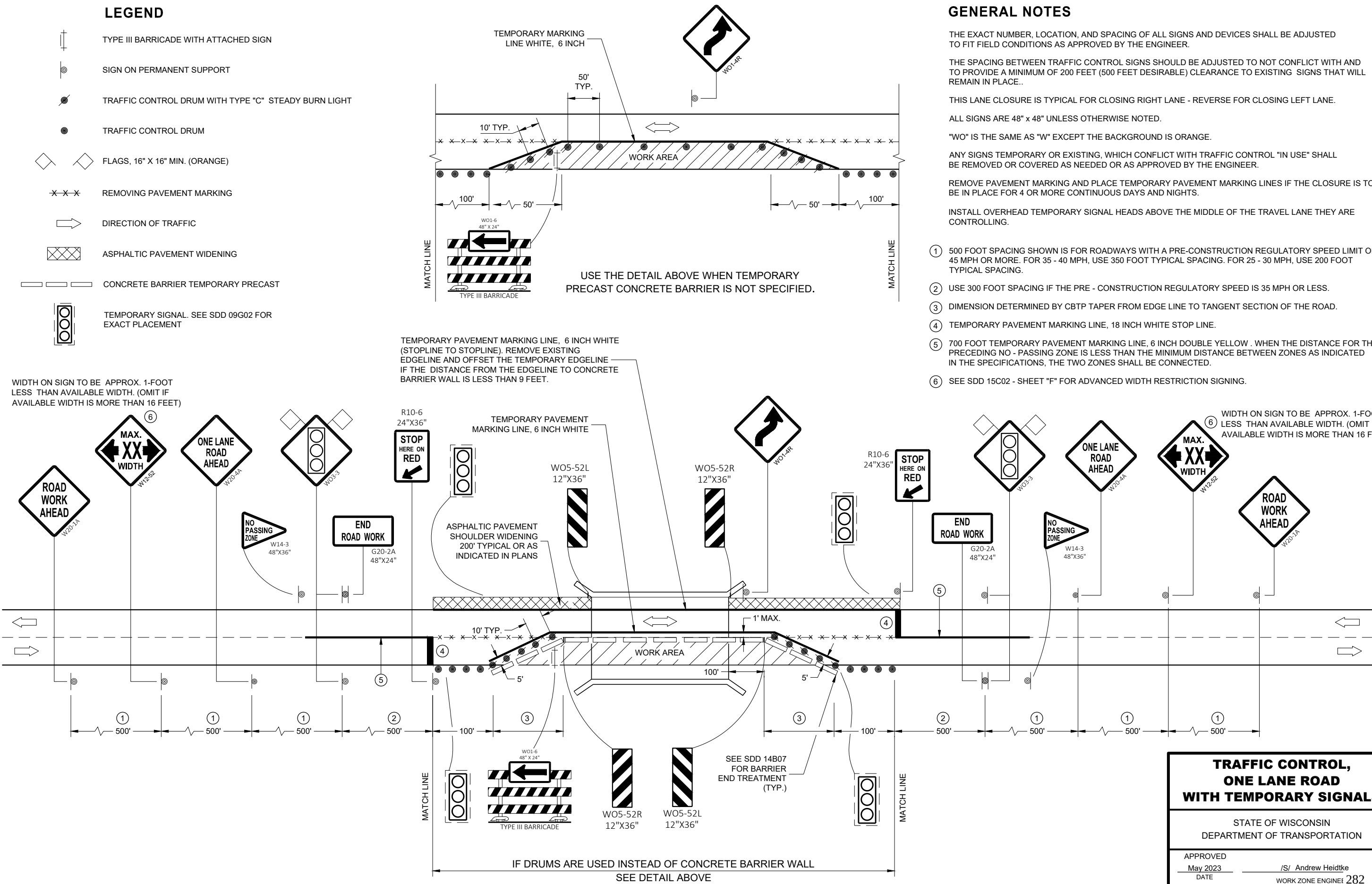
/S/ Andrew Heidtke
WORK ZONE ENGINEER 281

FHWA

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLAGS, 16" X 16" MIN. (ORANGE)
- REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC
- ASPHALTIC PAVEMENT WIDENING
- CONCRETE BARRIER TEMPORARY PRECAST
- TEMPORARY SIGNAL. SEE SDD 09G02 FOR EXACT PLACEMENT

WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET)



GENERAL NOTES

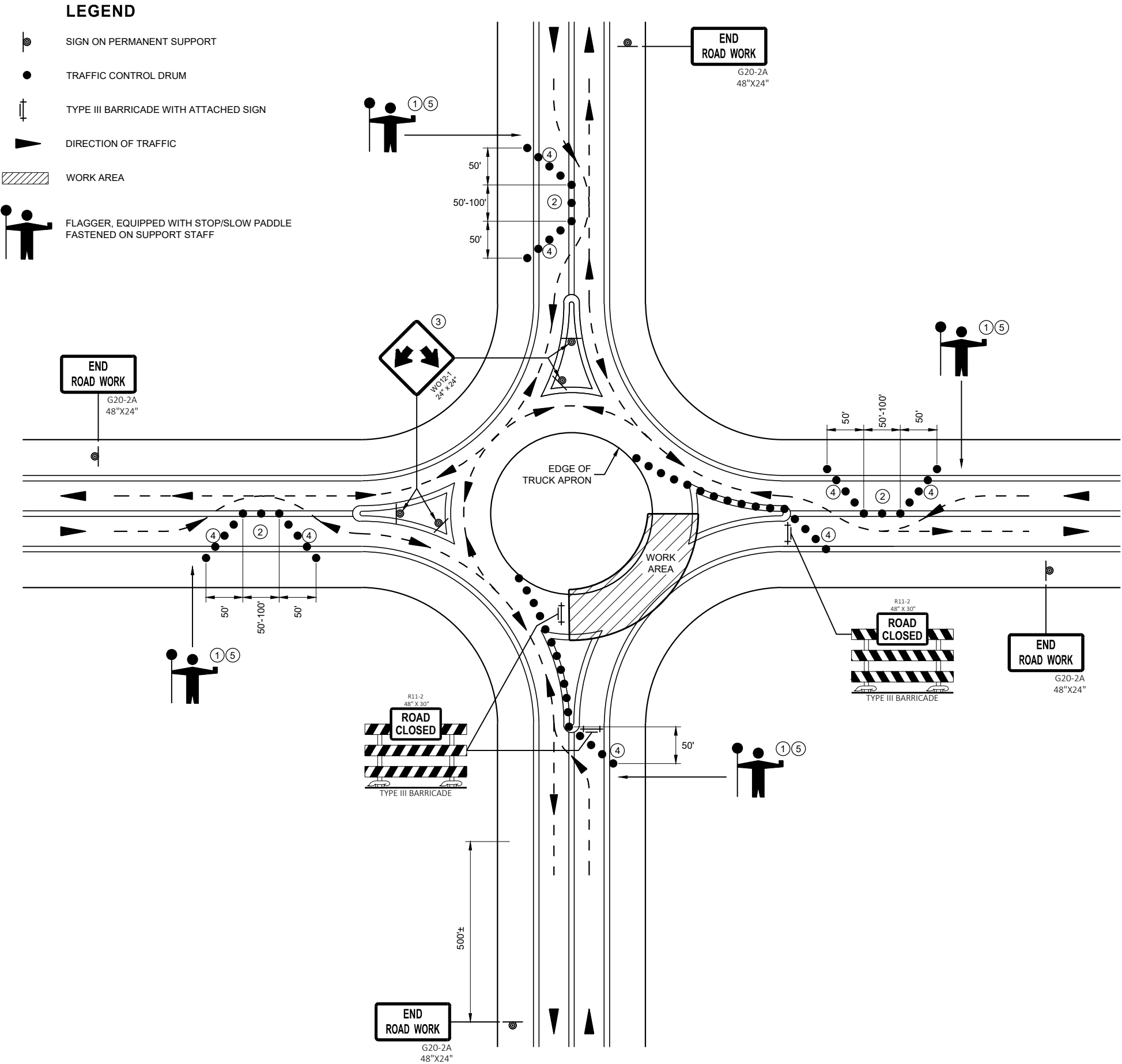
- THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.
- THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE..
- THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.
- ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.
- "WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.
- ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.
- REMOVE PAVEMENT MARKING AND PLACE TEMPORARY PAVEMENT MARKING LINES IF THE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.
- INSTALL OVERHEAD TEMPORARY SIGNAL HEADS ABOVE THE MIDDLE OF THE TRAVEL LANE THEY ARE CONTROLLING.
- 500 FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35 - 40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25 - 30 MPH, USE 200 FOOT TYPICAL SPACING.
 - USE 300 FOOT SPACING IF THE PRE - CONSTRUCTION REGULATORY SPEED IS 35 MPH OR LESS.
 - DIMENSION DETERMINED BY CBTP TAPER FROM EDGE LINE TO TANGENT SECTION OF THE ROAD.
 - TEMPORARY PAVEMENT MARKING LINE, 18 INCH WHITE STOP LINE.
 - 700 FOOT TEMPORARY PAVEMENT MARKING LINE, 6 INCH DOUBLE YELLOW . WHEN THE DISTANCE FOR THE PRECEDING NO - PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.
 - SEE SDD 15C02 - SHEET "F" FOR ADVANCED WIDTH RESTRICTION SIGNING.

**TRAFFIC CONTROL,
ONE LANE ROAD
WITH TEMPORARY SIGNALS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 282

FHWA



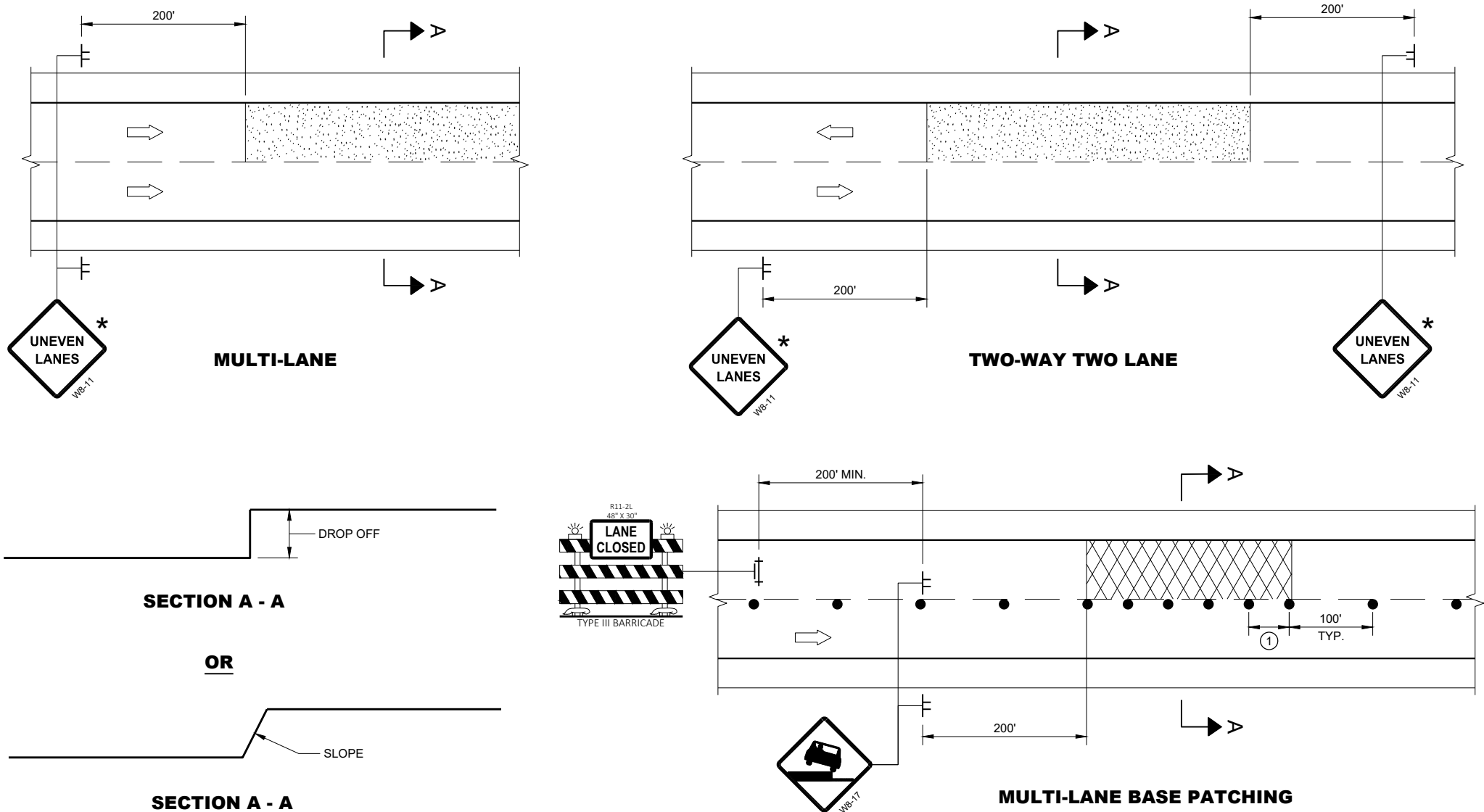
**TRAFFIC CONTROL,
FLAGGING OPERATION,
ROUNDABOUT**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2020
DATE

/S/ Andrew Heidtke
STATEWIDE WORK ZONE T
SAFETY ENGINEER 283

FHWA



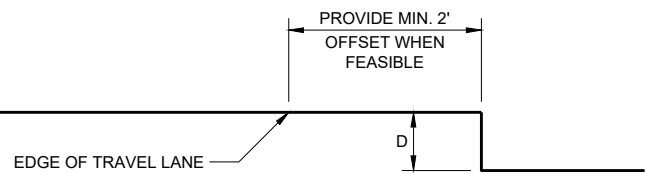
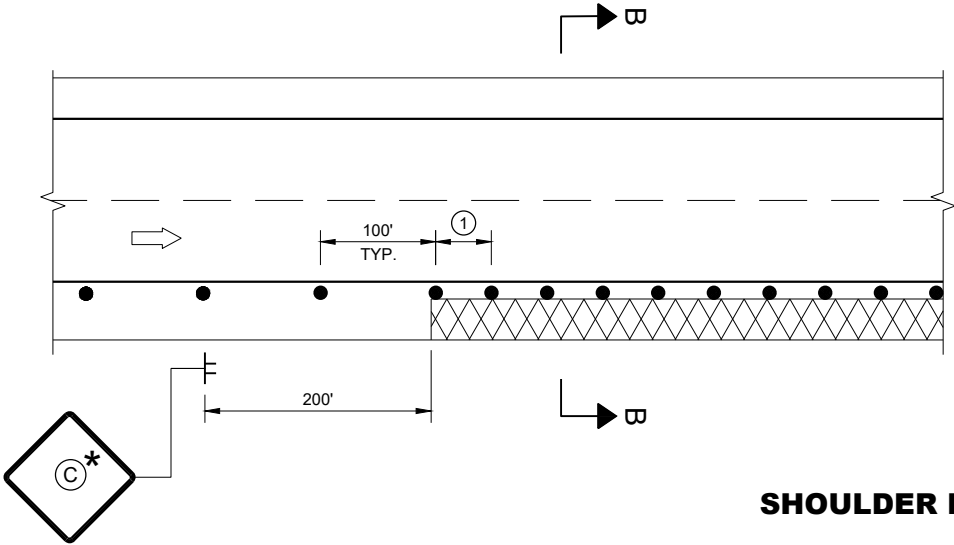
ADJACENT LANE DROP-OFFS

GENERAL NOTES

- FOR SPOT LOCATIONS USE ENGINEERING JUDGEMENT WHEN PLACING ADDITIONAL SIGNS.
- ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.
- "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
- WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.
- * IF THE DROP-OFF IS CONTINUOUS ALONG THE PROJECT, PLACE ADDITIONAL SIGNS EVERY 1 MILE AND AFTER EVERY ENTRANCE RAMP.
- ① USE CLOSER SPACING WHEN DELINEATING DROP-OFF.

LEGEND

- SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- DIRECTION OF TRAFFIC
- WORK AREA WITH DROP-OFF
- MILLED SURFACE



SECTION B - B

SHOULDER DROP-OFFS

D	SIGN (C)
< 2" WITH A SLOPE STEEPER THAN 3:1	LOW SHOULDER WO8-9
2" < 6" WITH A SLOPE STEEPER THAN 3:1	SHOULDER DROP - OFF W8-9A PROVIDE A 3:1 OR FLATTER SLOPE OF MATERIAL ADJACENT TO THE PAVEMENT

TRAFFIC CONTROL, DROP-OFF SIGNING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 284
FHWA

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

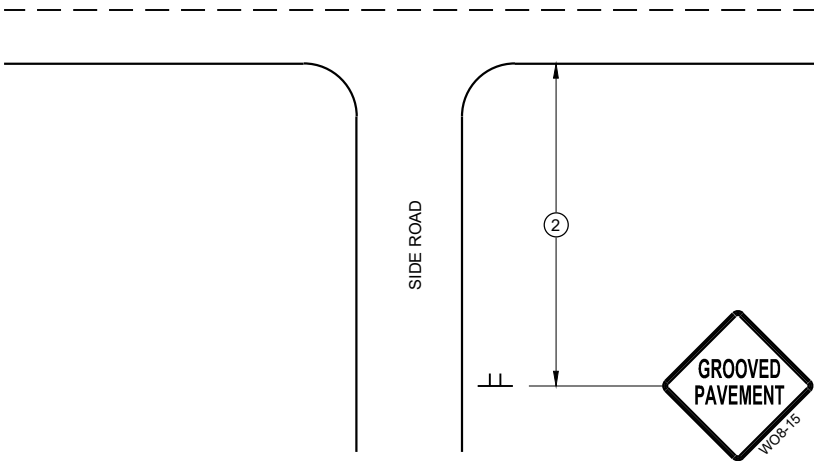
ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

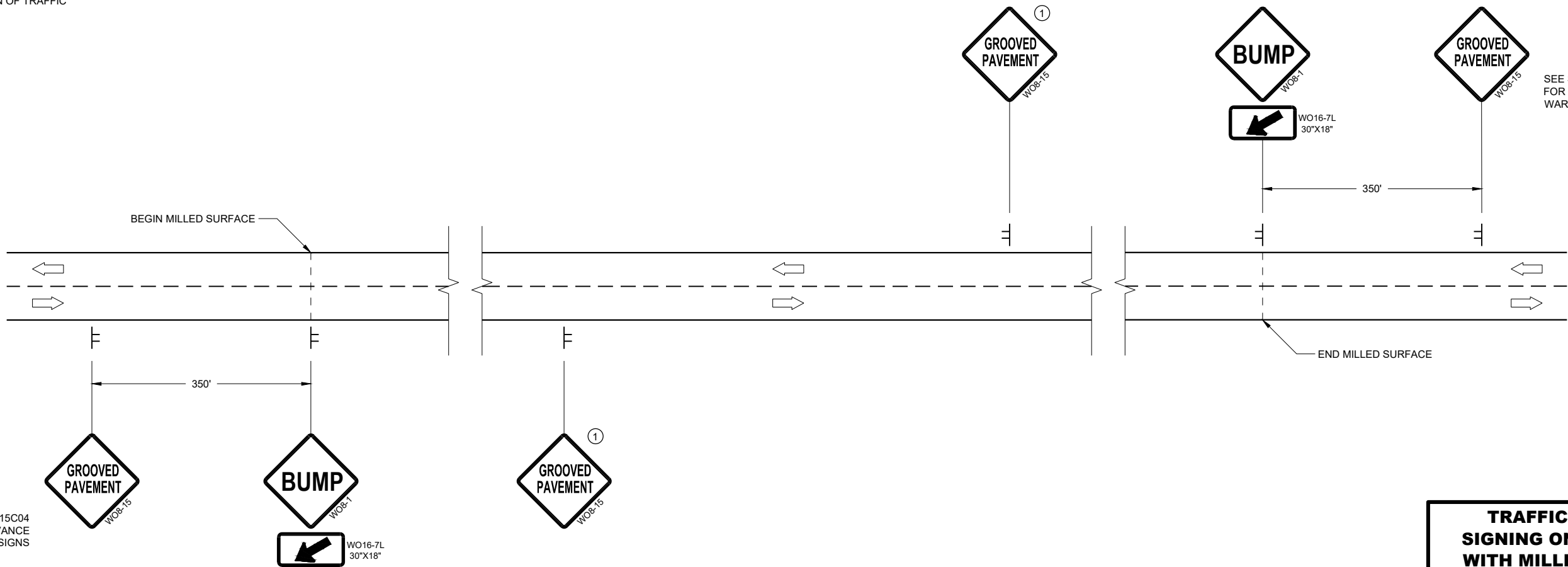
- ① PLACE SIGNS 350' IN ADVANCE OF MILLED SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
- ② PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.

LEGEND

-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH
SIGN DETAIL



SEE SDD15C04
FOR ADVANCE
WARNING SIGNS

SEE SDD15C04
FOR ADVANCE
WARNING SIGNS

DETAIL FOR SIGNING ON MILLED SURFACES

TRAFFIC CONTROL,
SIGNING ON ROADWAYS
WITH MILLED SURFACES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 285

FHWA

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

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ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

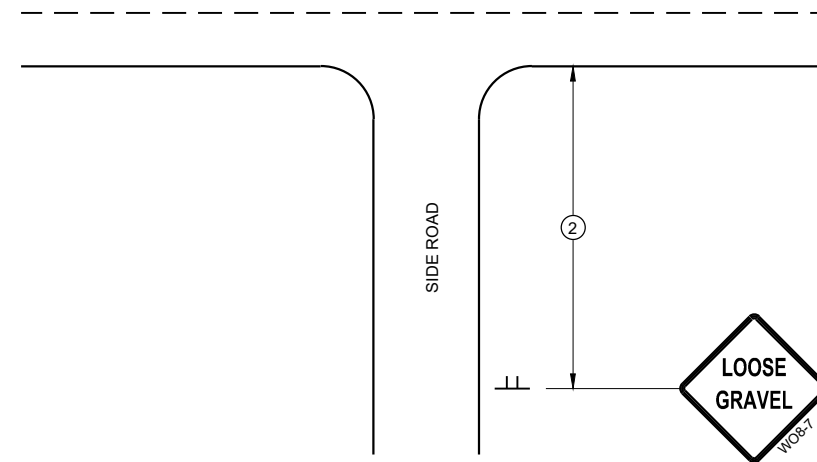
SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

- ① PLACE SIGNS 350' IN ADVANCE OF CHIP SEALED OR LOOSE GRAVEL SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
- ② PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.
- ③ ADD W08-1 OR W08-2 SIGN WHEN THE CONDITION IS PRESENT.

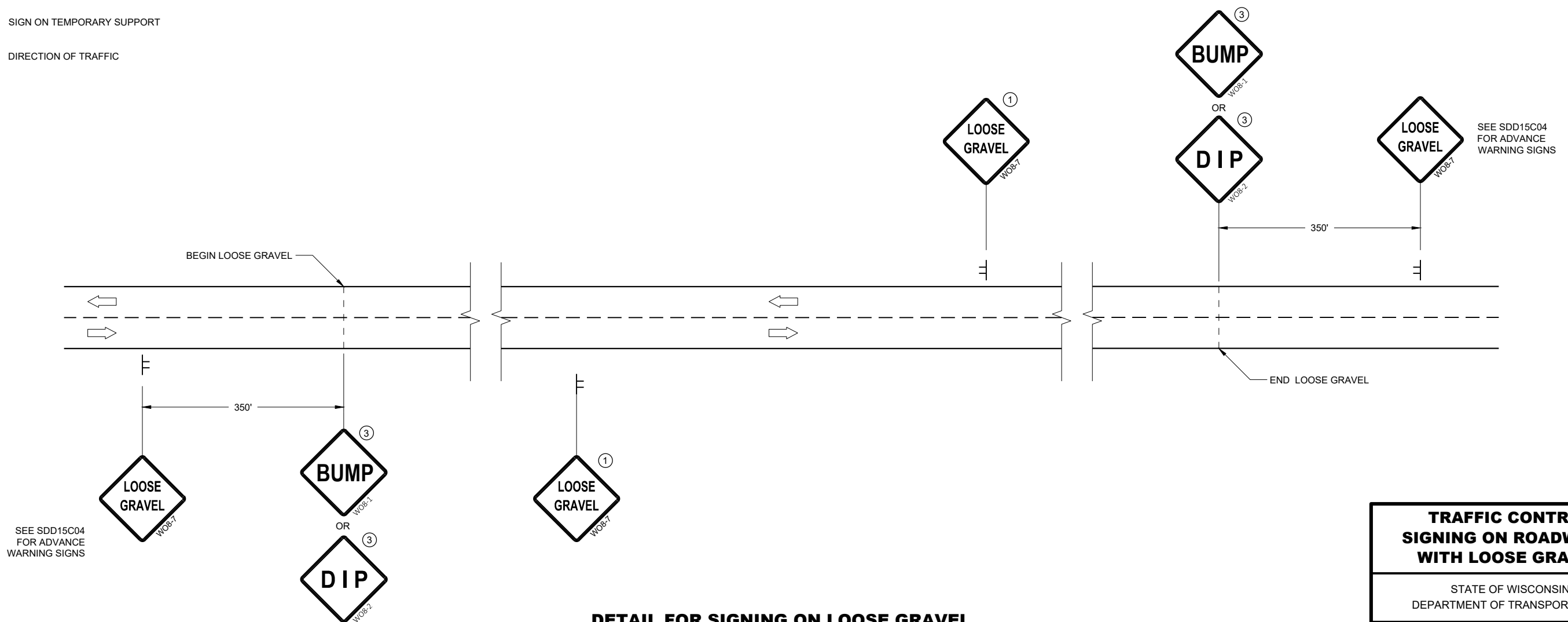
LEGEND

SIGN ON TEMPORARY SUPPORT

 DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH SIGN DETAIL



TRAFFIC CONTROL SIGNING ON ROADWAYS WITH LOOSE GRAVEL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021 _____ /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 286

LEGEND

- EXISTING SIGN ON PERMANENT SUPPORT
- NEW SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- DIRECTION OF TRAFFIC
- WORK ZONE

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON COVERED OR "DOWNED" SIGNS.

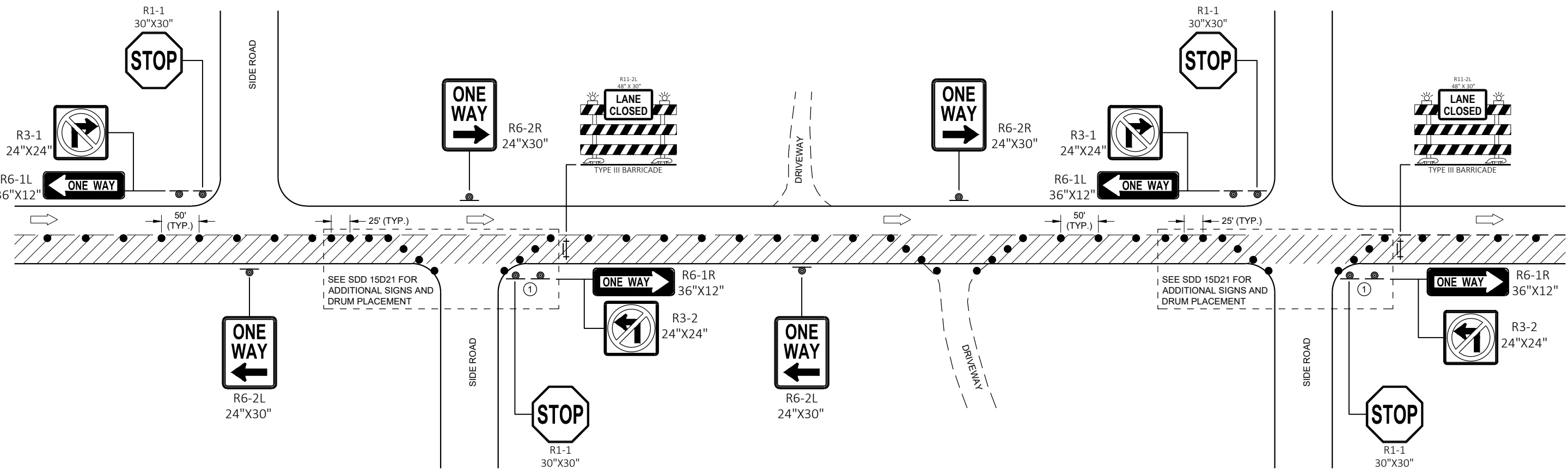
BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

① IF WORK OPERATIONS ALLOWS, MOVE R1-1, R6-1R, AND R3-2 CLOSER TO INTERSECTION.

SDD 15D46 - 01

6



6

SDD 15D46 - 01

TRAFFIC CONTROL
ONE - WAY SIGNING

TRAFFIC CONTROL ONE-WAY SIGNING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2020 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER 287
FHWA	

LEGEND

- V1

WORK VEHICLE
- V2

SHADOW VEHICLE
- 

TRUCK MOUNTED ATTENUATOR (TMA)
- 

FLASHING ARROW PANEL (CAUTION)
- 

WORK AREA
- 

DIRECTION OF TRAFFIC

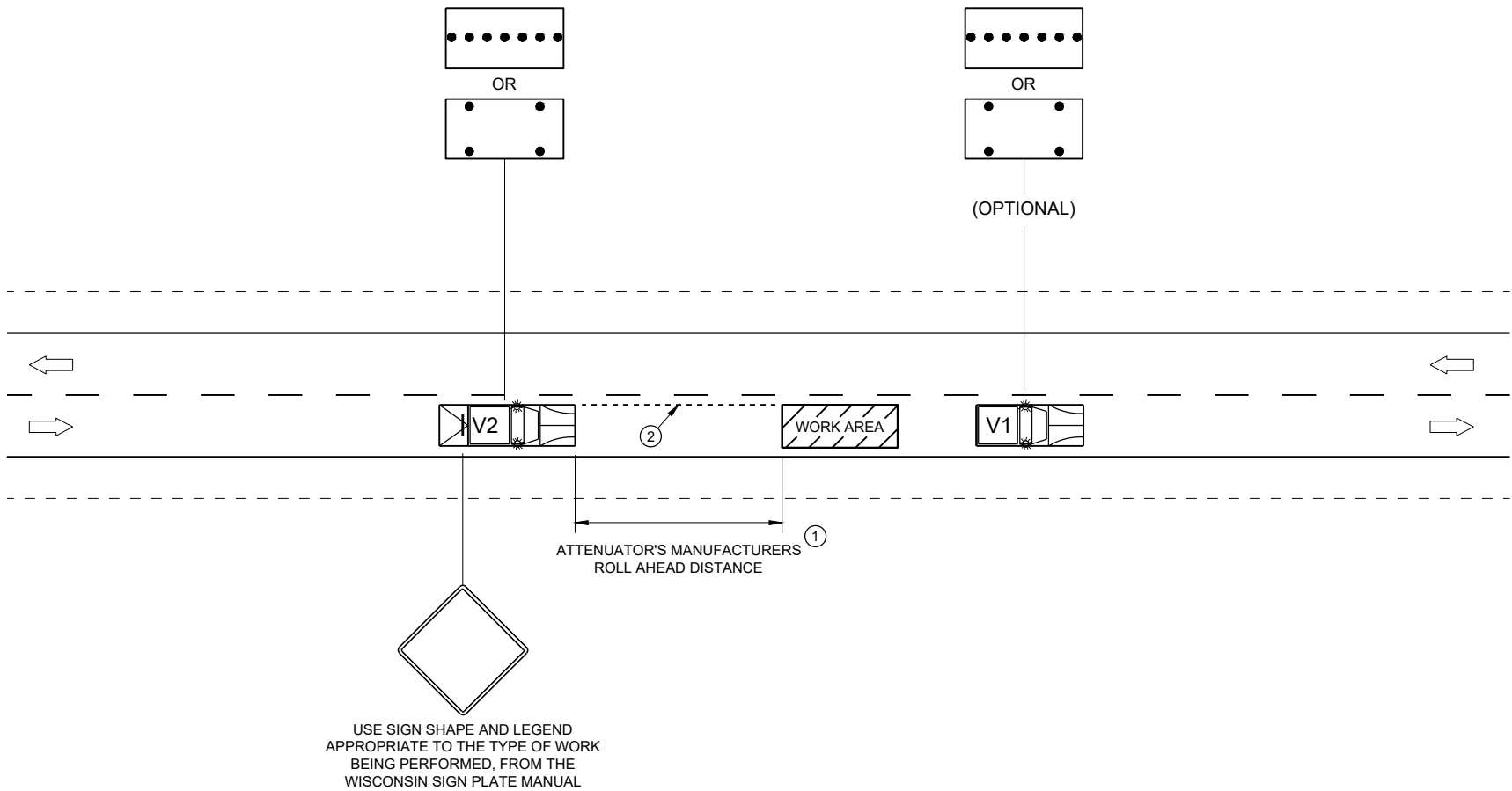
POSTED SPEED PRIOR TO WORK STARTING (MPH)	DECISION SIGHT DISTANCE (D)
0 - 25	550'
30	550'
35	700'
40	700'
45	900'
50	900'
55	1200'

GENERAL NOTES

- ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.
- MOBILE IS WORK THAT MOVES CONTINUOUSLY OR MOVES AT LEAST THE DECISION SIGHT DISTANCE EVERY 15 MINUTES.
- ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.
- ALL ARROW PANELS SHALL BE REAR FACING, TYPE "B" OR "C", AND DISPLAYING THE FLASHING CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.
- USE AN ATTENUATOR ON THE REARMOST VEHICLE THAT BLOCKS ALL OR PART OF THE TRAFFIC LANE.
- ①

DISTANCE BETWEEN VEHICLES MAY INCREASE FROM THE ATTENUATOR'S ROLL AHEAD BASED ON TERRAIN, SIGHT DISTANCE, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.
- ②

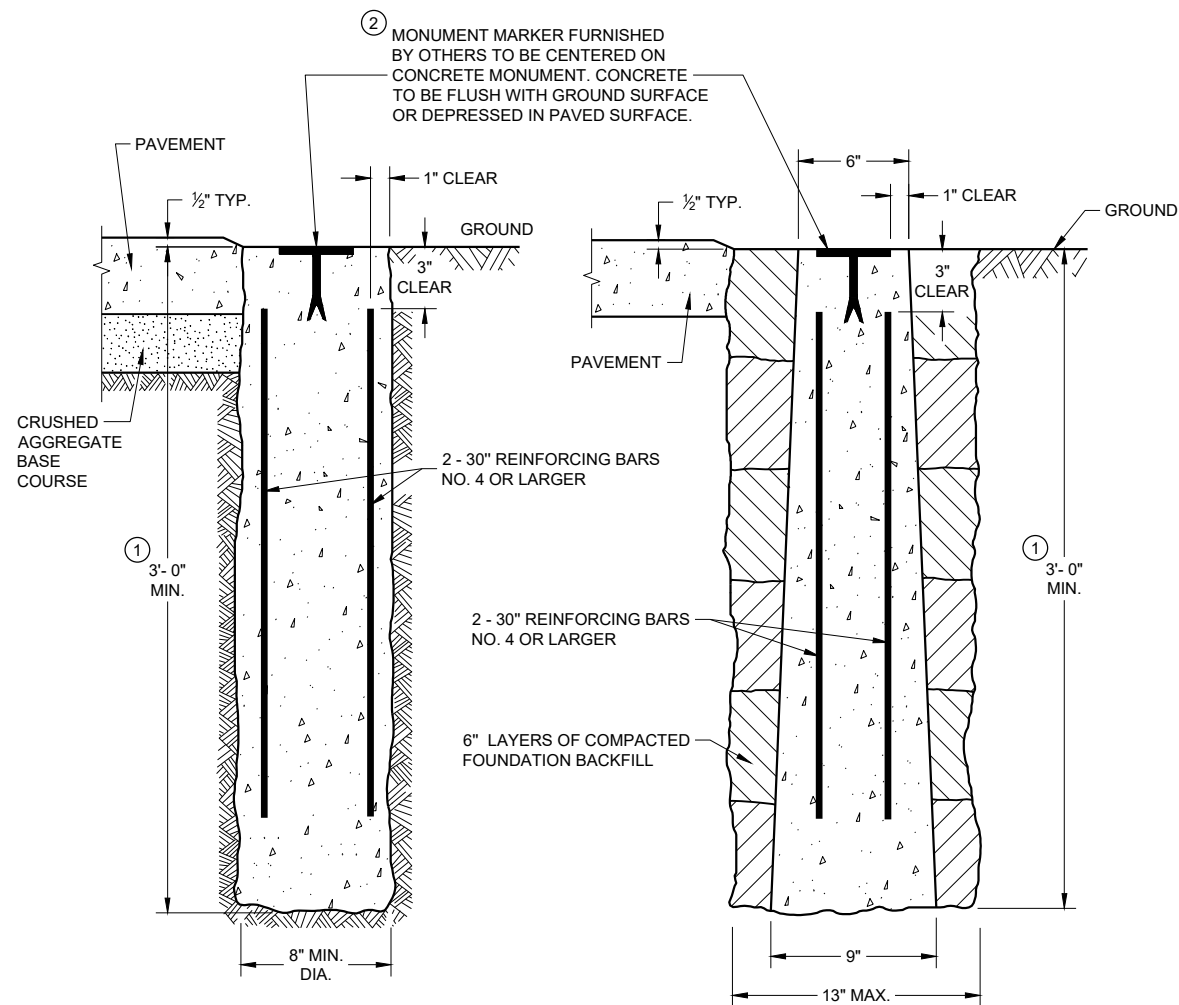
ALIGN LEFT SIDE OF SHADOW VEHICLE WITH EDGE OF WORK AREA.



TRAFFIC CONTROL,
MOBILE OPERATIONS ON
AN UNDIVIDED ROADWAY

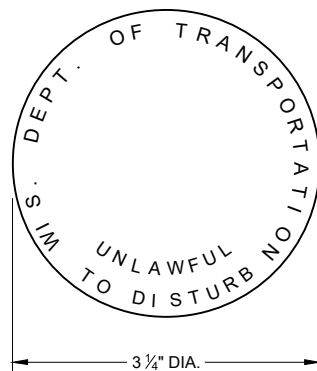
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021 /S/ Andrew Heidtke
DATE STATEWIDE WORK ZONE T SAFETY ENGINEER 288
FHWA

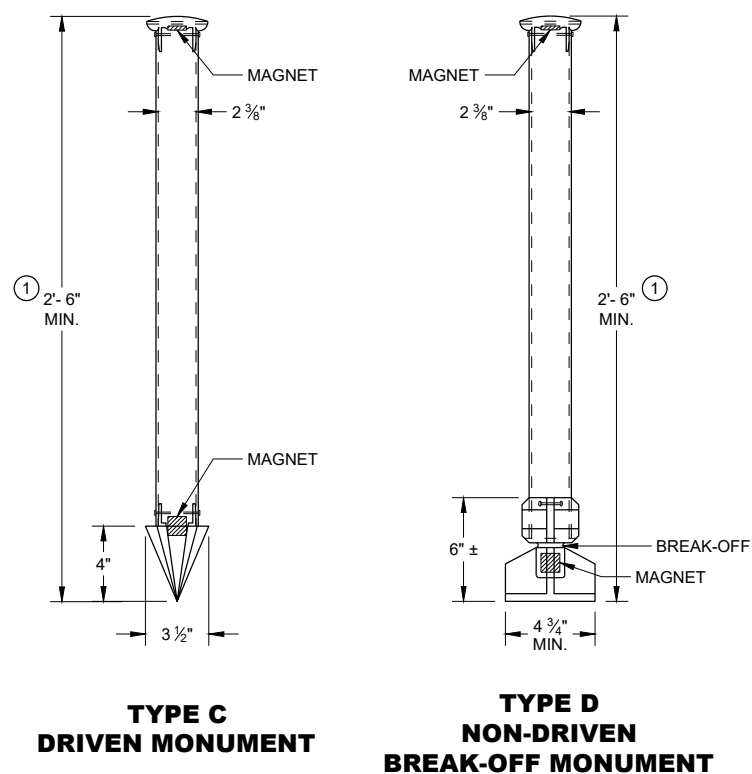


CAST-IN-PLACE

PRECAST

**CONCRETE MONUMENTS
TYPE A**

② **WIS DOT MONUMENT
MARKER LOGO**
FOR TYPES "A", "C" & "D"

**TYPE C
DRIVEN MONUMENT****TYPE D
NON-DRIVEN
BREAK-OFF MONUMENT****ALUMINUM MONUMENTS
(INCLUDES MARKER)****GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAILED DRAWINGS OF PROPOSED ALTERNATE DESIGNS FOR METAL MONUMENTS OR MONUMENT COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

PERMANENT MAGNETS SHALL BE INSERTED NEAR THE TOP AND BOTTOM OF ALL ALUMINUM MONUMENTS SO THE MONUMENT CAN EASILY BE DETECTED BY A METAL DETECTOR.

THE CAST IRON MONUMENT COVER SHALL BE A "NON-ROCKING" TYPE. ADJUSTMENT OF THE COVER TO GRADE MAY BE ACCOMPLISHED BY THE USE OF MORTAR AND BRICK, OR BY EITHER PRECAST OR CAST-IN-PLACE REINFORCED CONCRETE GRADE RINGS.

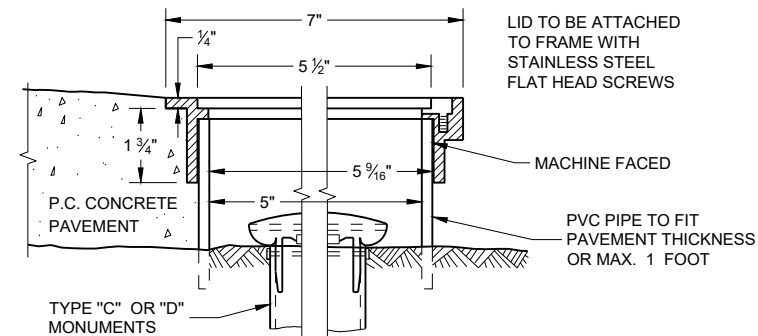
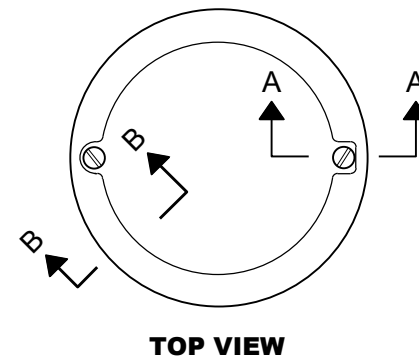
MONUMENTS SHALL BE LOCATED AND PLACED AT THE DIRECTION OF THE ENGINEER.

ALUMINUM MONUMENTS AND MONUMENT COVERS SHALL BE MADE FROM AN ALUMINUM AND MAGNESIUM ALLOY AS DETERMINED BY THE MANUFACTURER.

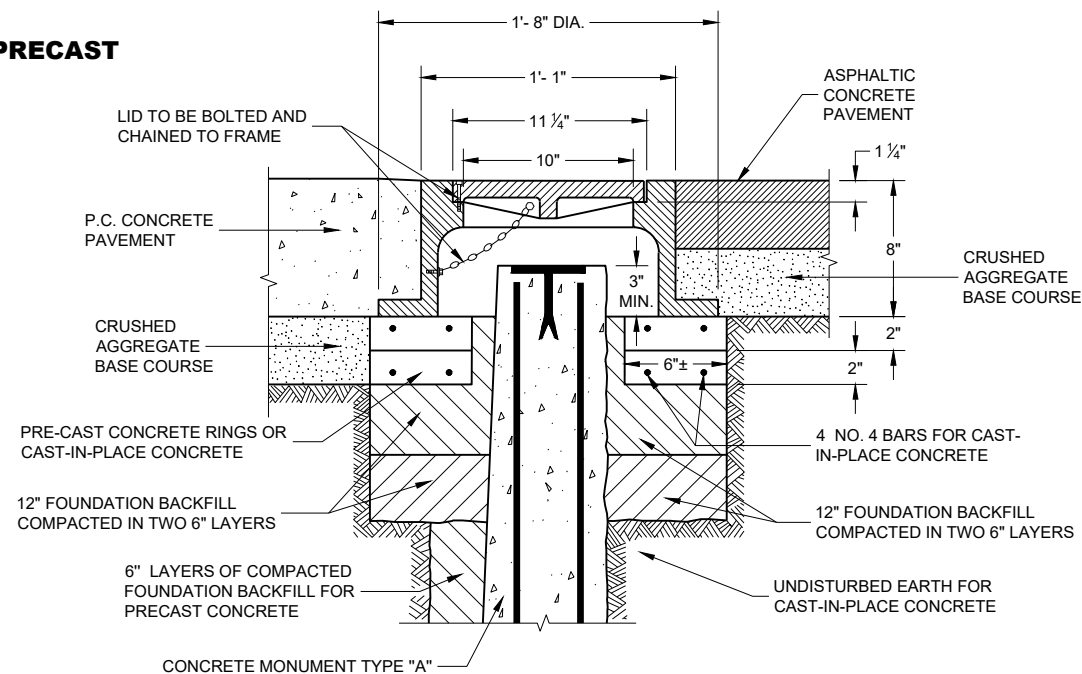
THE MONUMENT COVERS DETAILED ON THIS DRAWING ARE NOT EQUAL ALTERNATES. MONUMENT COVERS SHALL BE CAST IRON UNLESS ALUMINUM IS SPECIFIED ELSEWHERE IN THE CONTRACT.

MONUMENT SHALL BE CAST-IN-PLACE CONCRETE UNLESS PRECAST CONCRETE OR ALUMINUM MONUMENTS ARE SPECIFIED IN THE CONTRACT OR PERMITTED BY THE ENGINEER.

- ① MINIMUM LENGTH SHALL BE 4'-0" FOR MONUMENTS INSTALLED IN PAVED AREAS.
② AN OFFICIAL COUNTY MONUMENT MARKER SUPPLIED BY A COUNTY MAY BE REQUIRED FOR SOME SECTION CORNERS AND WITNESS MONUMENTS INSTEAD OF THIS WISDOT MARKER.



SECTION B-B SECTION A-A
ALUMINUM MONUMENT COVER
(APPROXIMATE WEIGHT 2 LBS)
(FOR CONCRETE PAVEMENT ONLY)



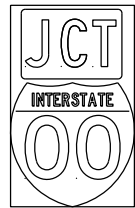
CAST IRON MONUMENT COVER
(APPROXIMATE WEIGHT 95 LBS)

**LANDMARK REFERENCE
MONUMENTS AND COVERS**

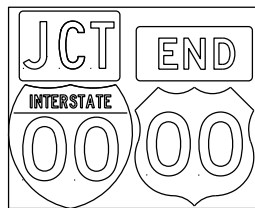
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 /S/ Raymond A. Kumaovii
DATE CHIEF SURVEYING AND MAPPING ENGINEER 289
FHWA

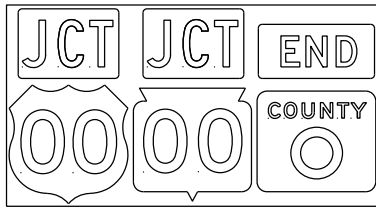
TYPICAL ASSEMBLIES



J1-1



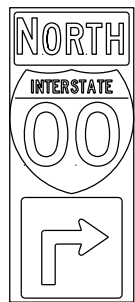
J1-2



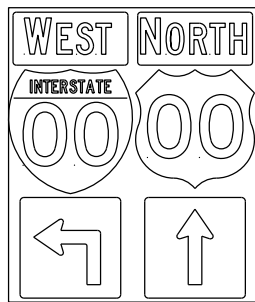
J1-3



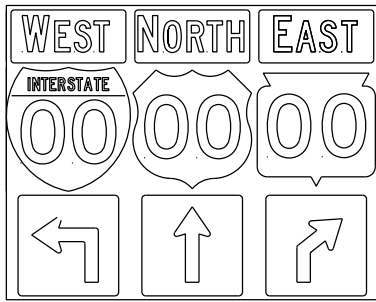
JR1-1



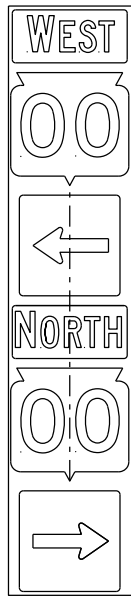
J2-1



J2-2

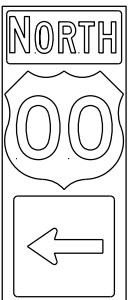


J2-3

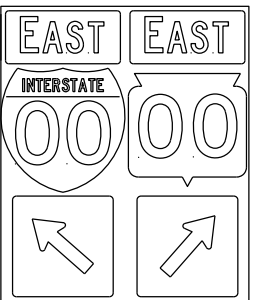


JV

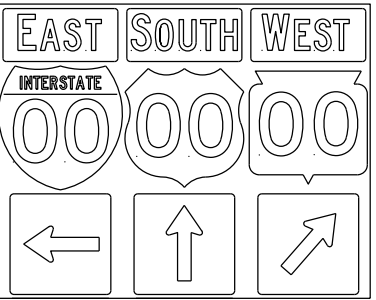
(Typical Vertical J-Assembly
See Note 10 and 11)



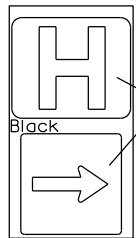
J3-1



J3-2



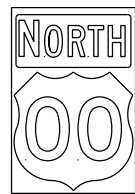
J3-3



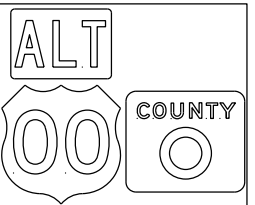
JH-1

Blue Background

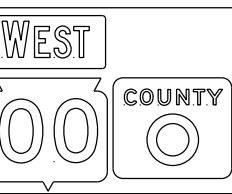
Black



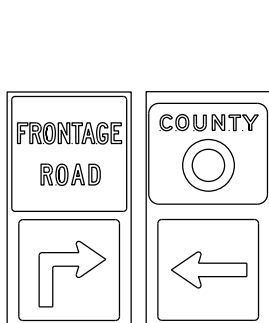
J4-1



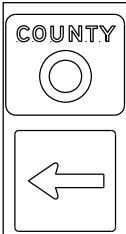
J4-2



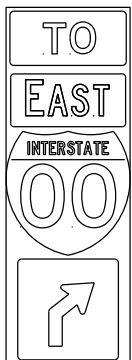
J4-2



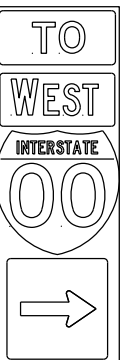
J12-1



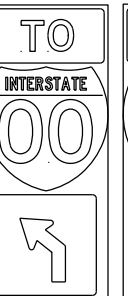
J13-1



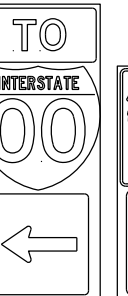
J32-1



J33-1



J22-1



J23-1



JR13-1

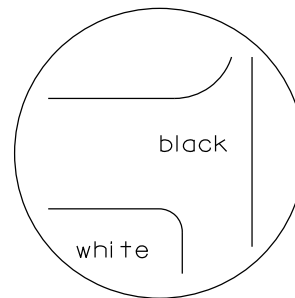
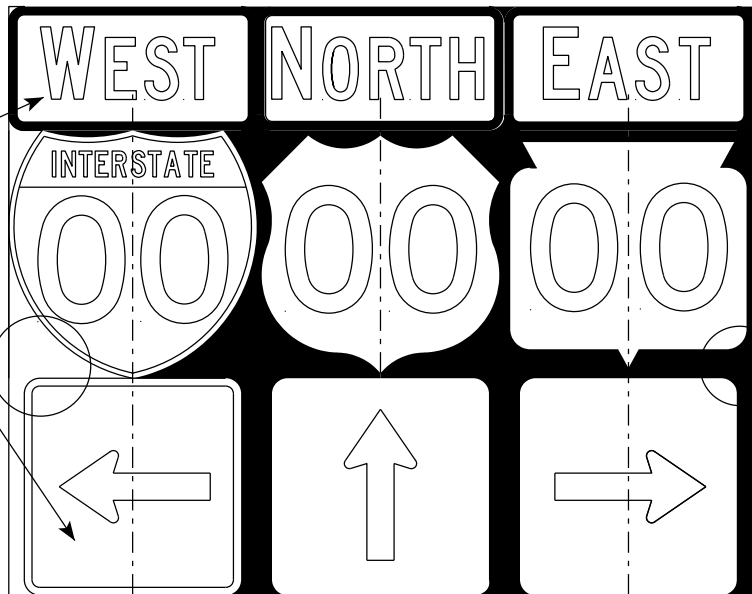
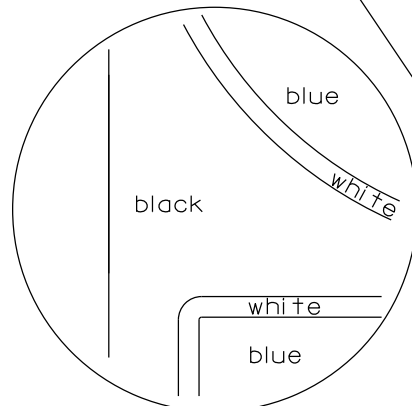


JR23-1



JR99-1

blue background
with interstate



black background

ROUTE MARKERS & COMPONENTS
IN TYPICAL ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

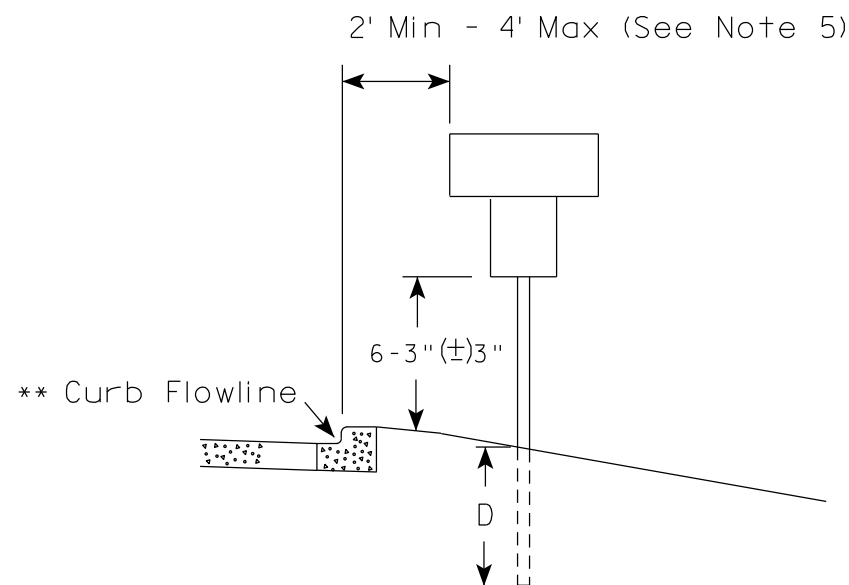
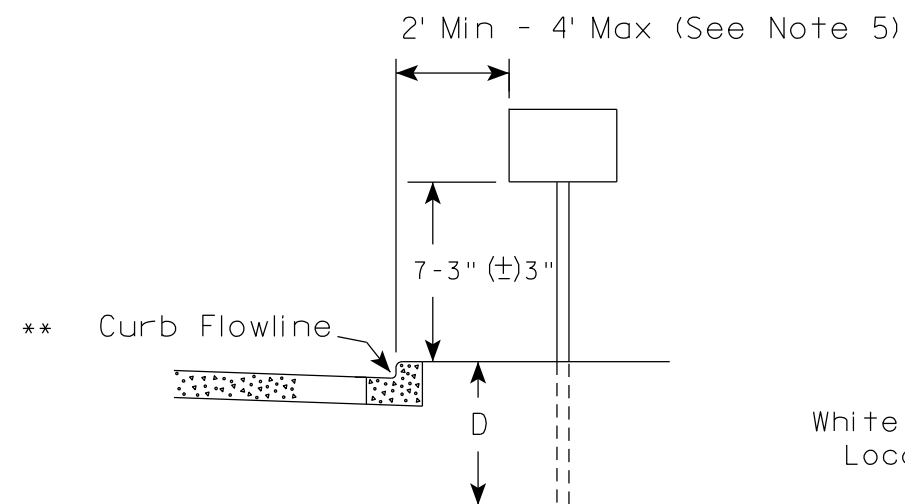
DATE 6/7/23 PLATE NO. A2-1S.10

PROJECT NO:

SHEET NO: 290

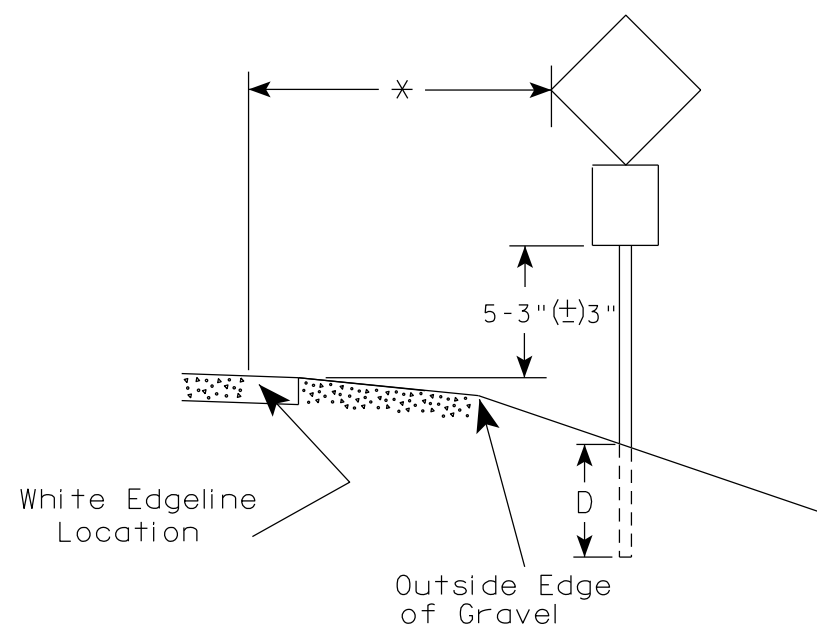
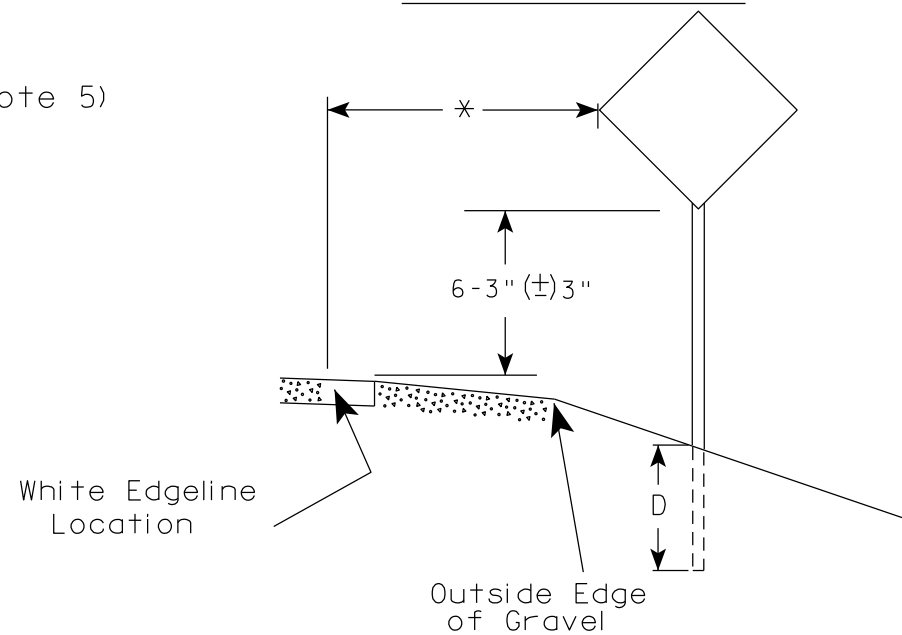
E

URBAN AREA



* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 12/6/23

PLATE NO. A4-3.23

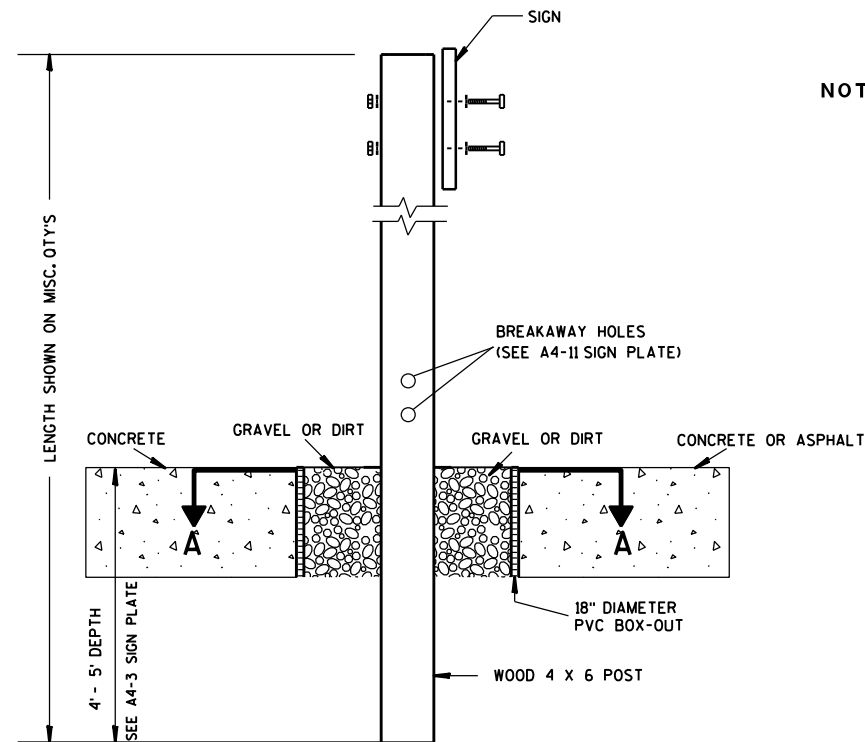
PROJECT NO:

HWY:

COUNTY:

SHEET NO: 291

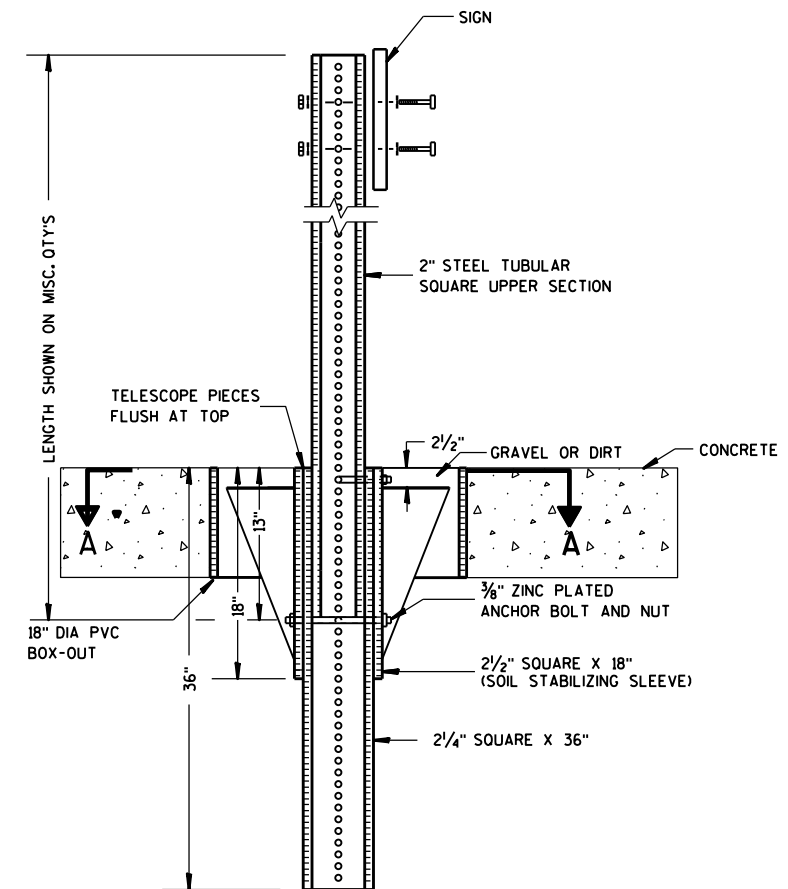
E



ELEVATION VIEW

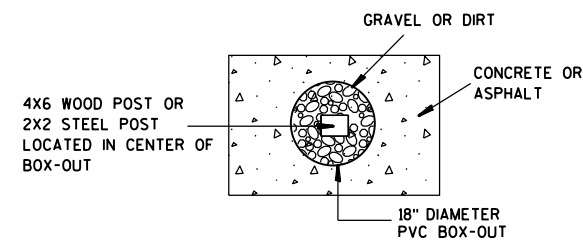
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST BOX-OUTS A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLAT 292 A4-3B.1

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

GENERAL NOTES

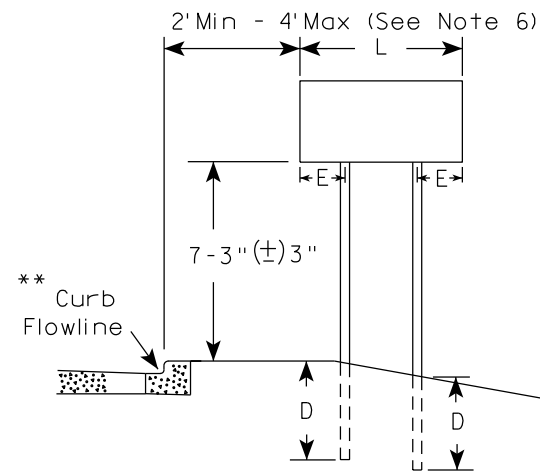
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

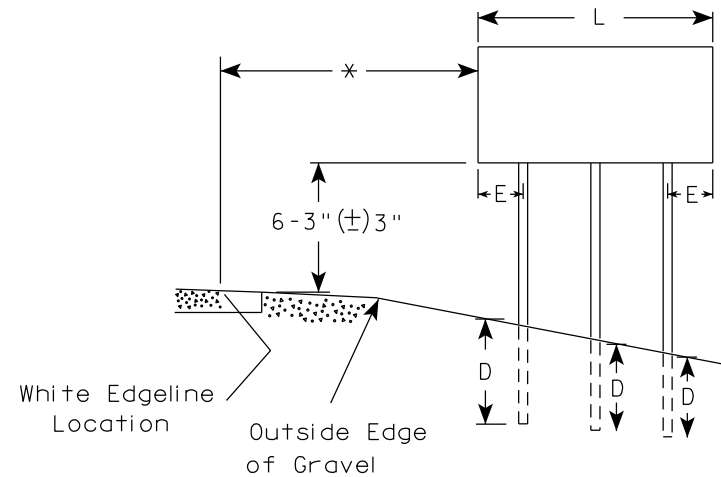
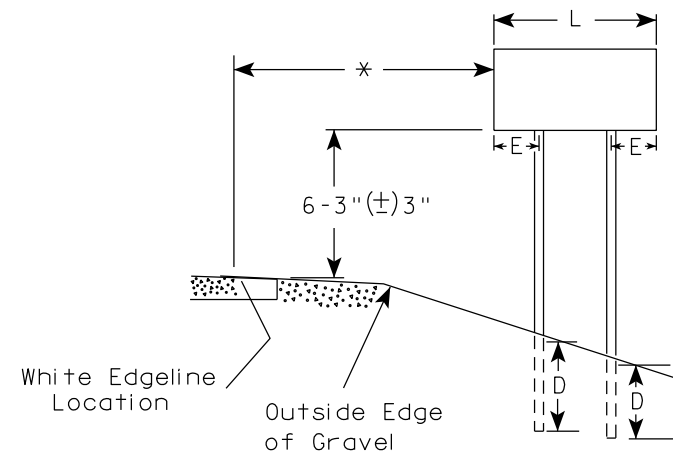
** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

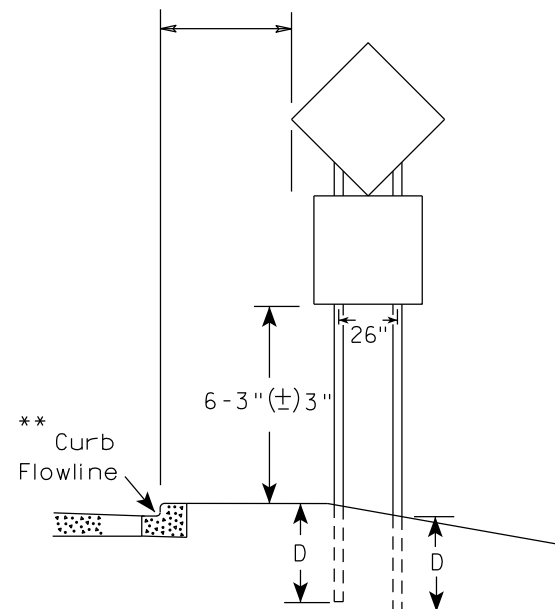
URBAN AREA



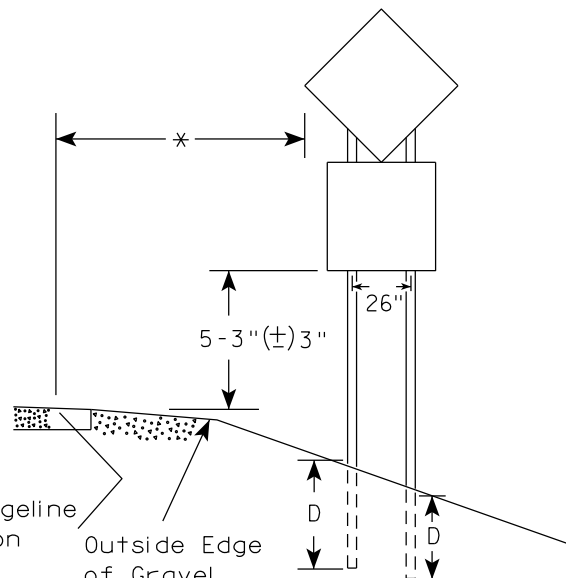
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

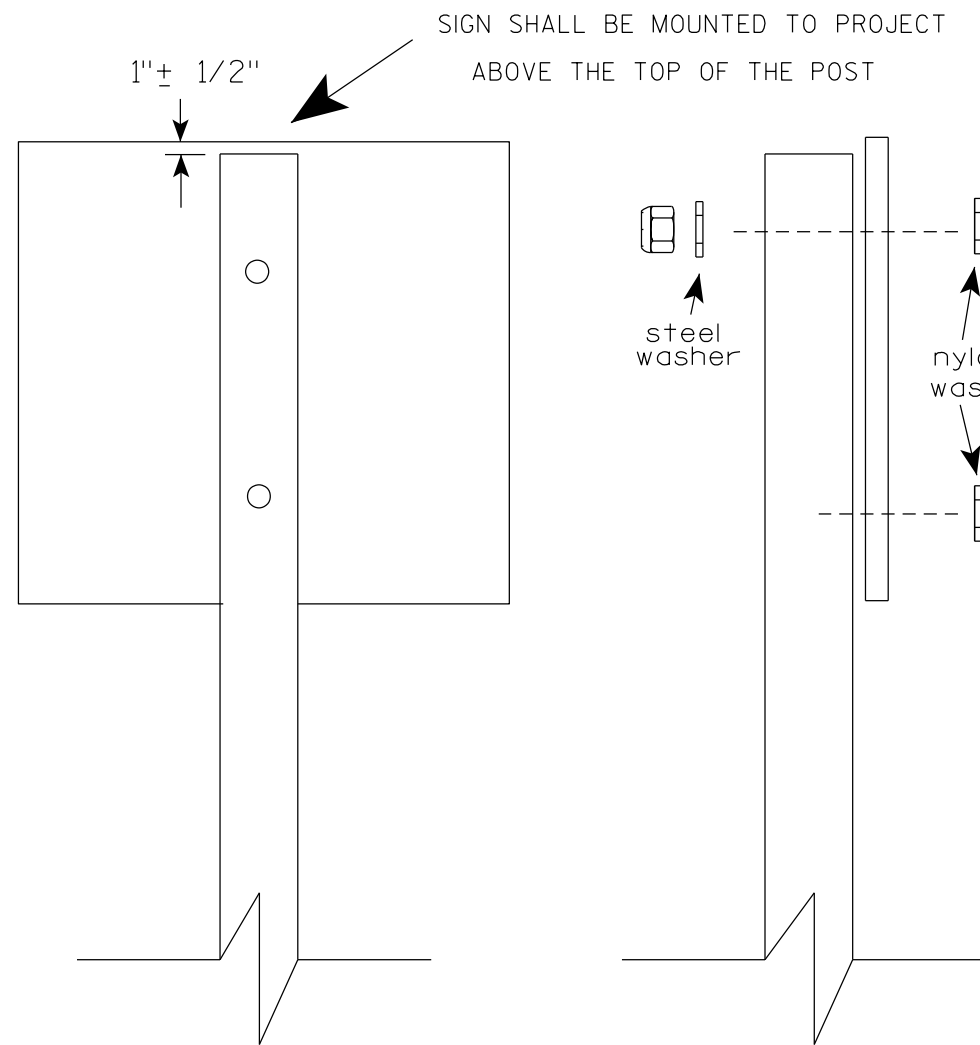
PROJECT NO:

HWY:

COUNTY:

SHEET NO: 293

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

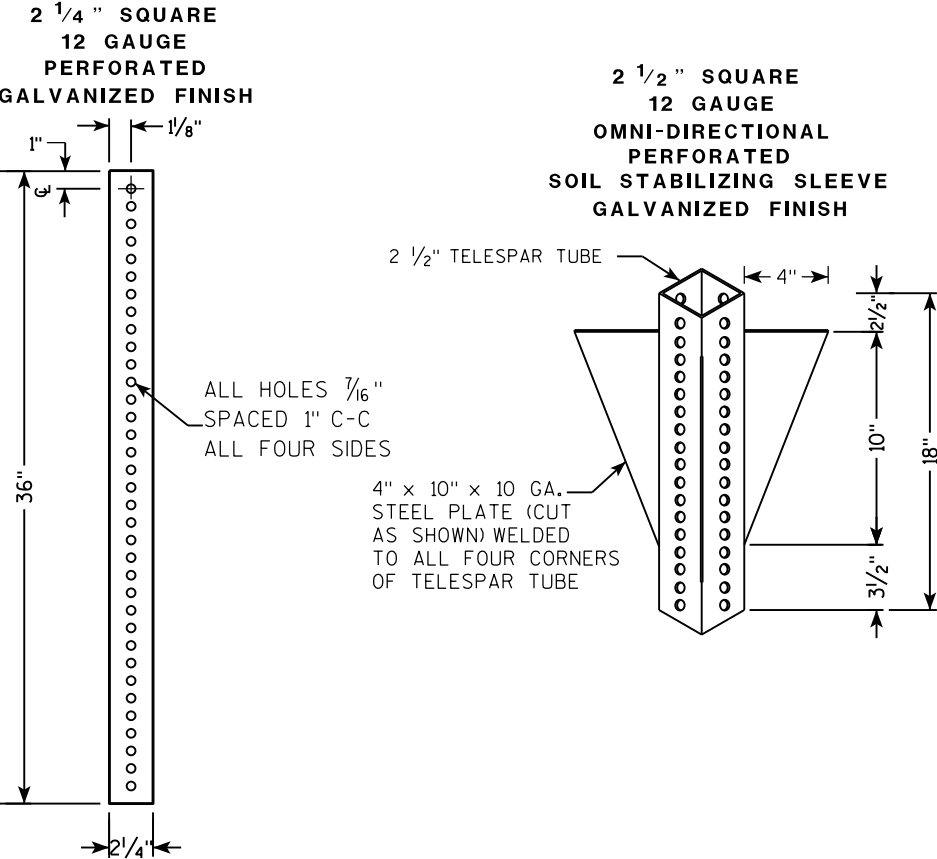
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
- $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
- $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

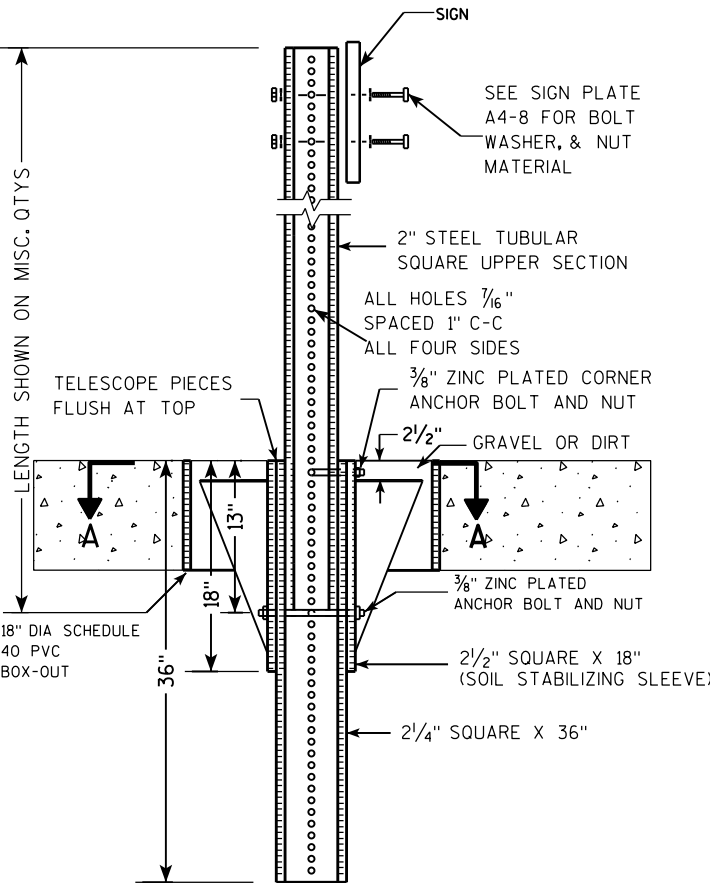
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

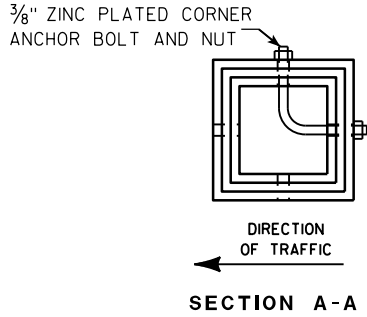
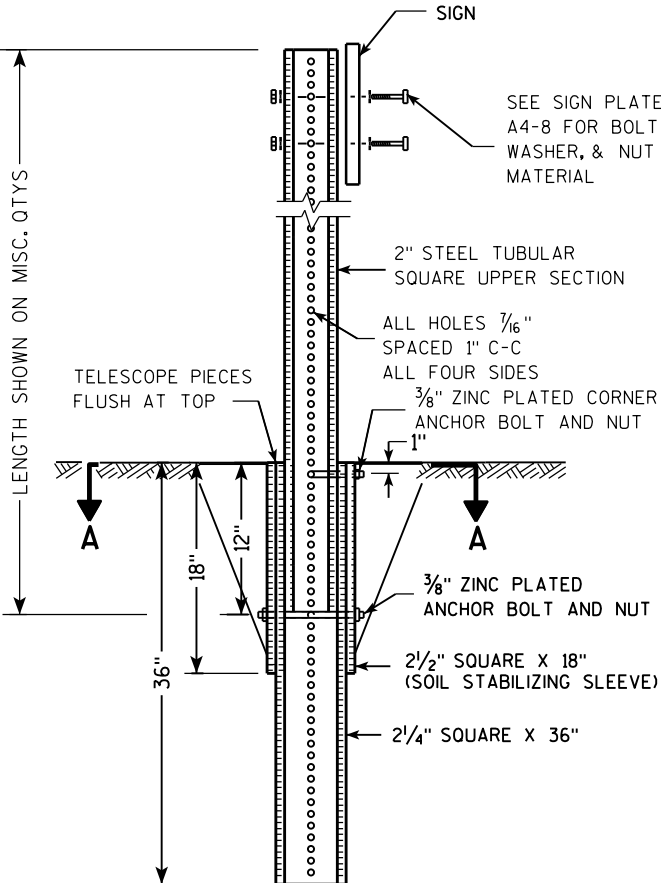
TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

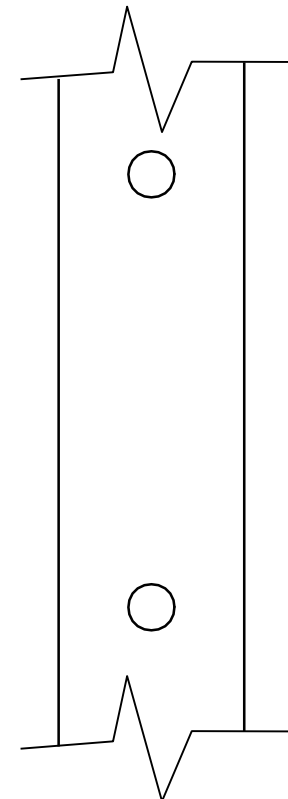
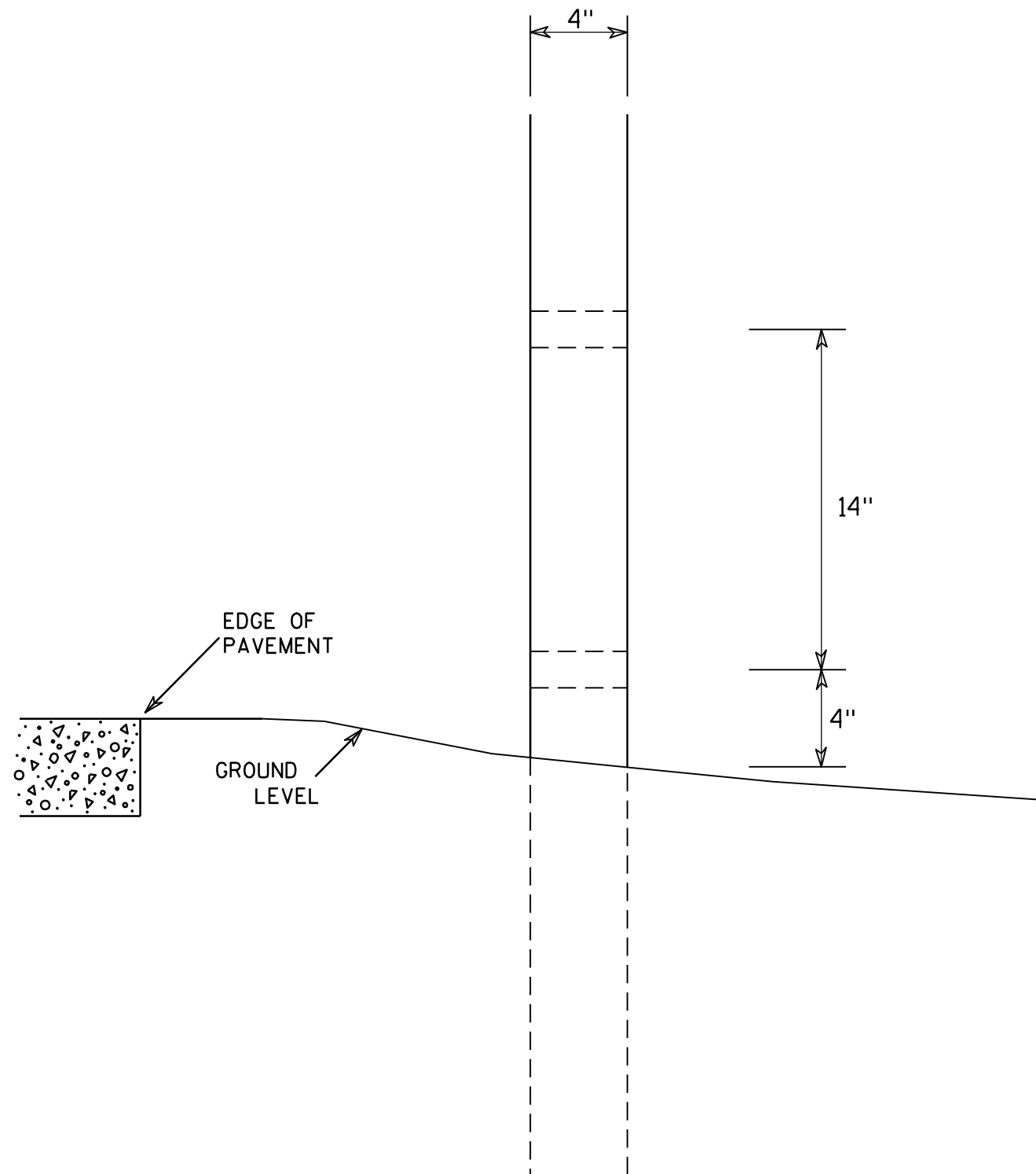
Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLAT 295 14-9.9



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1 1/2" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

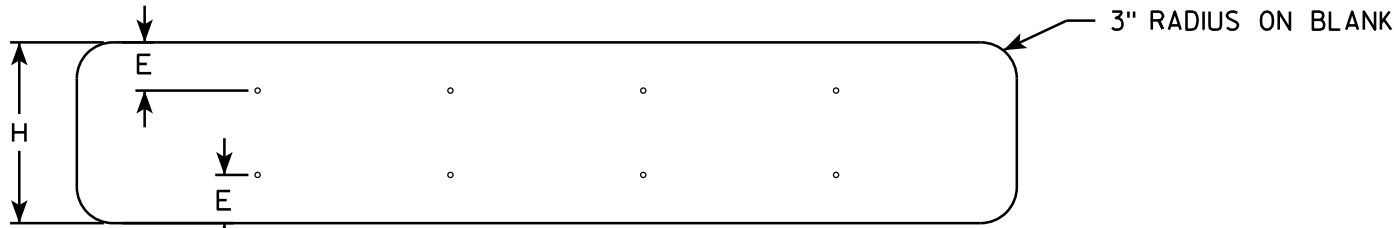
PROJECT NO:

HWY:

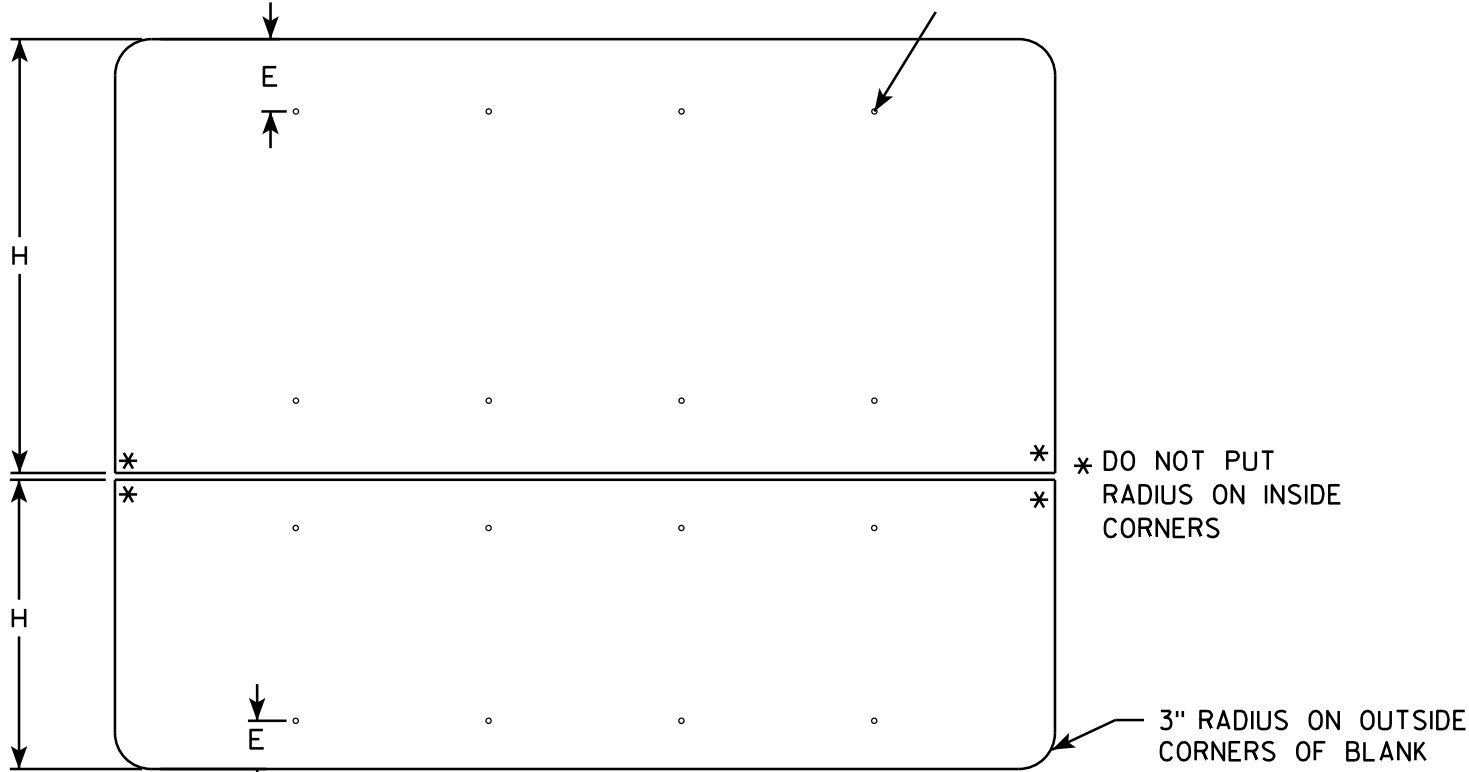
COUNTY:

SHEET NO: 296

E



SINGLE PIECE ALUMINUM SIGN 1/16" MOUNTING HOLES



MULTI-PIECE ALUMINUM SIGN

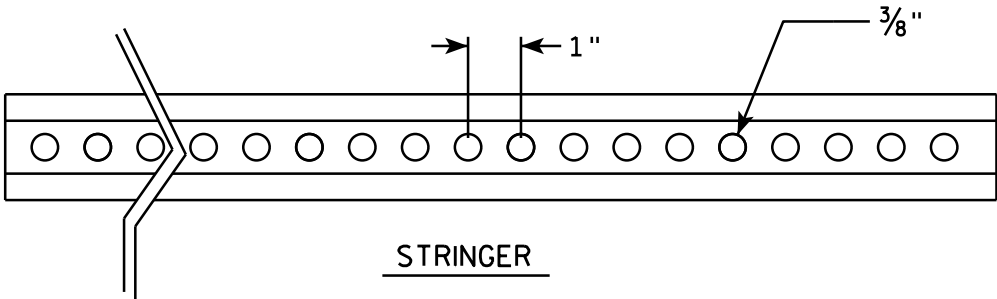
* DO NOT PUT RADIUS ON INSIDE CORNERS

3" RADIUS ON OUTSIDE CORNERS OF BLANK

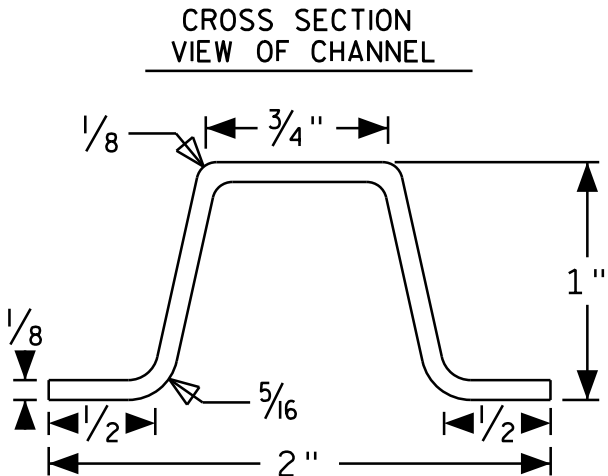
GENERAL NOTES

- ALL SIGNS OVER 60" IN WIDTH SHALL HAVE A 3" RADIUS ON THE OUTSIDE CORNERS OF THE ALUMINUM BLANK.
- MOUNTING HOLES SHALL BE 7/16" DIAMETER.
- SEE CHART FOR HOLE SPACING REQUIREMENTS
- FOR SIGN PANELS WITH DIMENSION (H) 36" AND OVER, DIMENSION E SHALL BE 6"
- FOR SIGN PANELS WITH DIMENSION (H) UNDER 36", DIMENSION E SHALL BE 4"
- SIGN STRINGER MATERIAL SHALL CONSIST OF STEEL CHANNEL POST SECTIONS, WEIGHING 1.12 LBS/FT IN ACCORDANCE WITH SECTION 633.2.1 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION.
- SEE SIGN PLATE A4-8 FOR SIGN STRINGER BOLTING REQUIREMENTS.

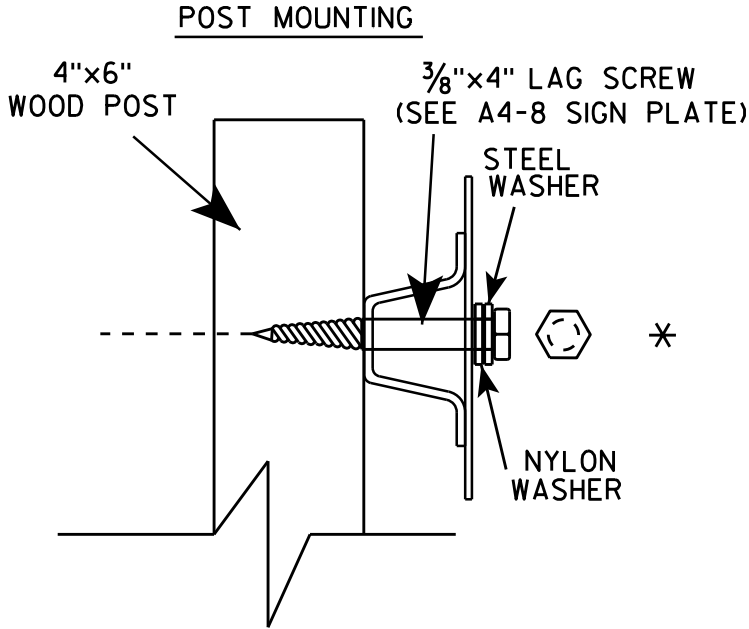
SIGN WIDTH	STRINGER WIDTH	POSTS	HOLE SPACING	MOUNTING HOLES			
78"	72"	2	16"	15"	31"	47"	63"
84"	72"	2	17"	16 1/2"	33 1/2"	50 1/2"	67 1/2"
90"	72"	2	18"	18"	36"	54"	72"
96"	90"	2	19"	19 1/2"	38 1/2"	57 1/2"	76 1/2"
102"	90"	2	20"	21"	41"	61"	81"
108"	90"	2	21"	22 1/2"	43 1/2"	64 1/2"	85 1/2"
114"	108"	3	15"	12"	27"	42"	57" 72" 87" 102"
120"	108"	3	16"	12"	28"	44"	60" 76" 92" 108"
126"	108"	3	17"	12"	29"	46"	63" 80" 97" 114"
132"	126"	3	18"	12"	30"	48"	66" 84" 102" 120"
138"	126"	3	19"	12"	31"	50"	69" 88" 107" 126"
144"	126"	3	20"	12"	32"	52"	72" 92" 112" 132"



STRINGER



CROSS SECTION VIEW OF CHANNEL



POST MOUNTING

SIGN STRINGER MOUNTING REQUIREMENTS

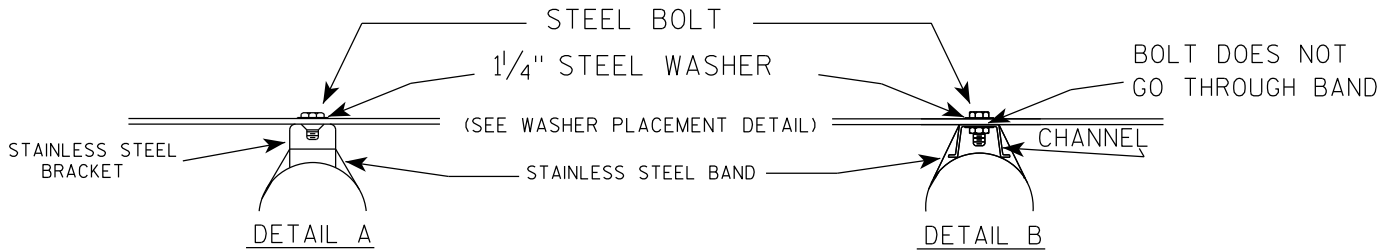
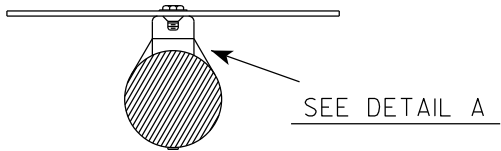
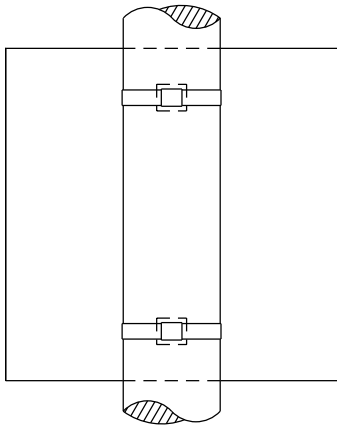
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

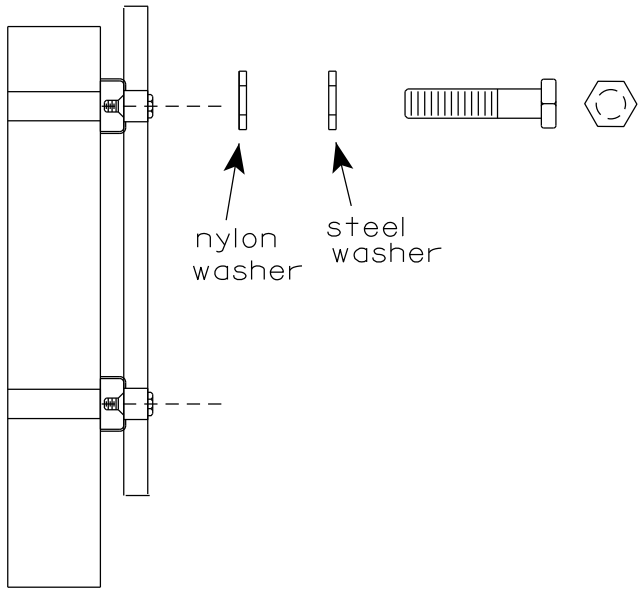
DATE 4/26/16 PLATE No. A4-18.1
297

BANDING

SINGLE SIGN



WASHER PLACEMENT

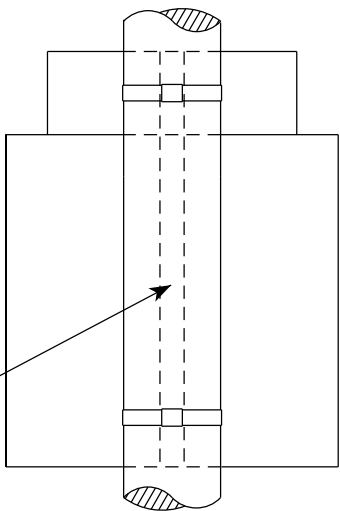


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

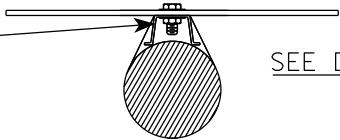
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



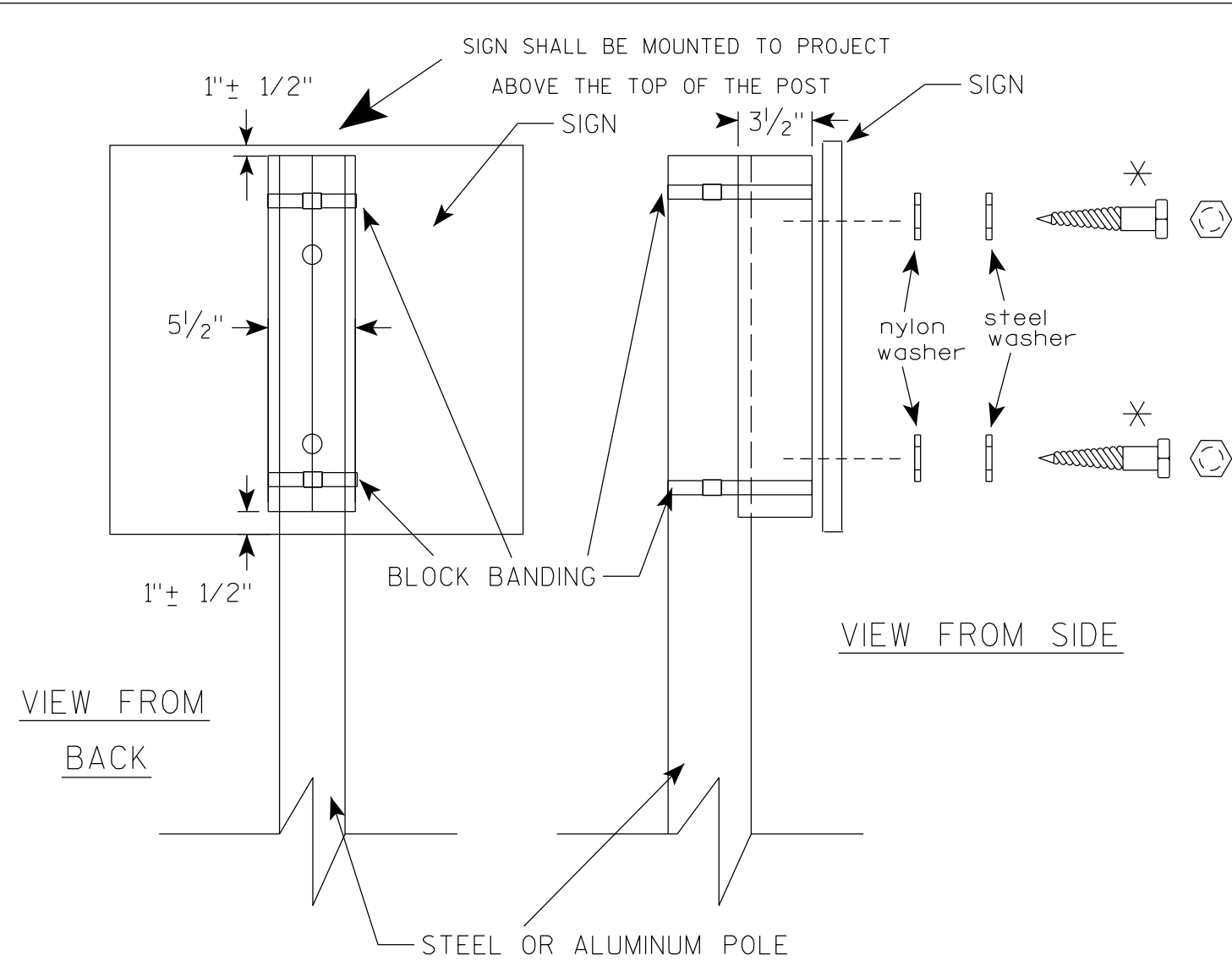
CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



STANDARD SIGN
SIGN BANDING DETAILS

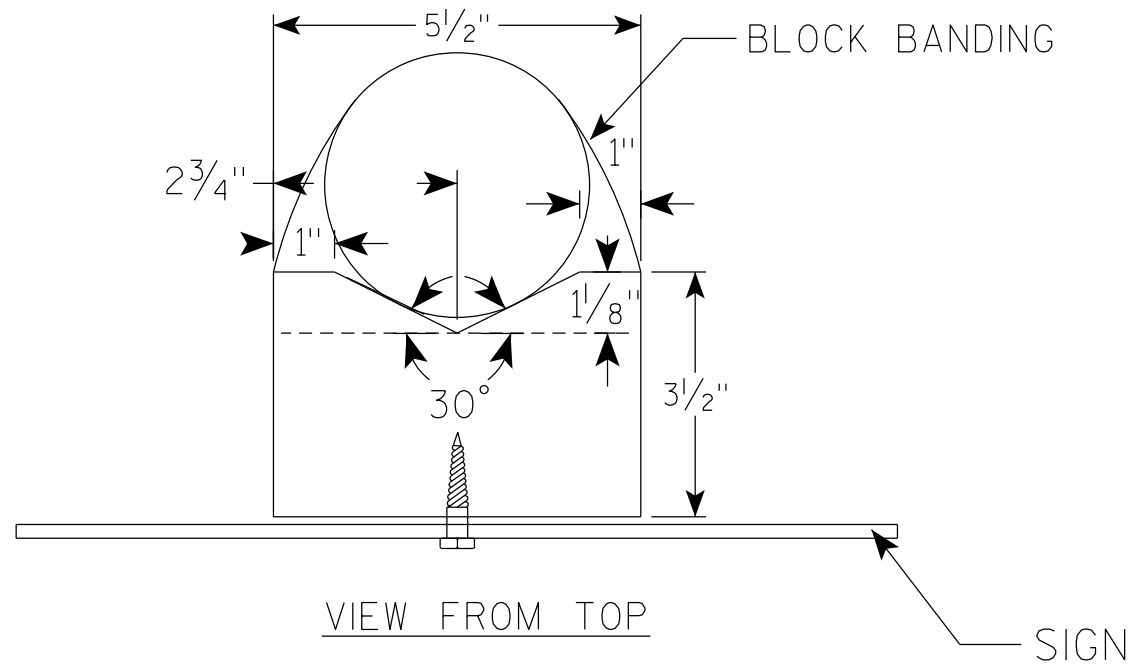
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM
BACK

VIEW FROM SIDE



VIEW FROM TOP

GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

PROJECT NO:

SHEET NO: 299

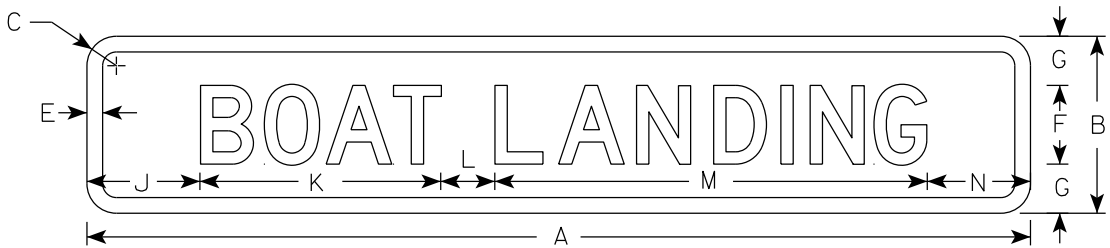
E

NOTES

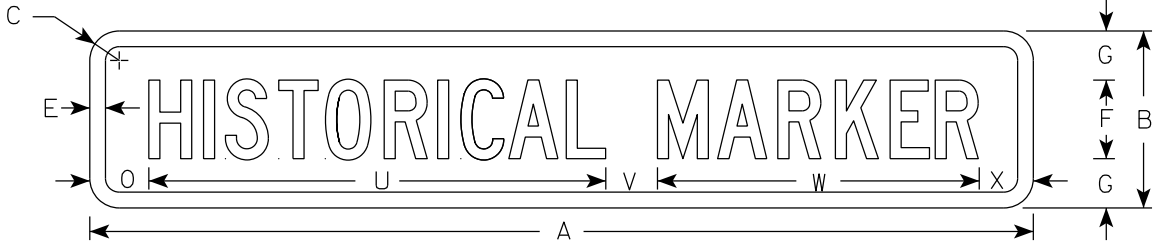
- 1. Signs are Type II - Type H Reflective
- 2. Color:
 - Background - See Note 4
 - Message - White - Type H Reflective

- 3. DB5-69B }
DB5-69E } Background BLUE
DB5-69F }
DB5-69G }
DG5-69B } Background GREEN
DG5-69G }
DN5-69B } Background BROWN
DN5-69G }

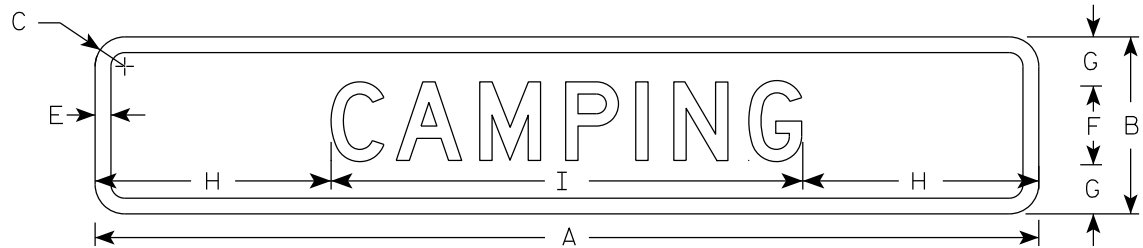
- 4. Message Series - All signs are Series D except for DB5-69E & DB5-69F which are Series C.



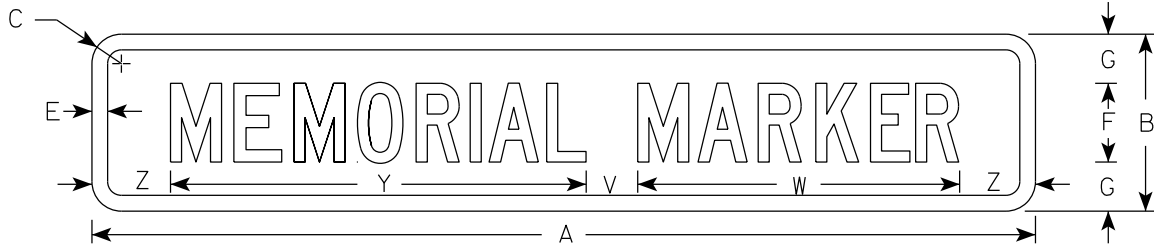
DB5-69B
DG5-69B
DN5-69B



DB5-69E



DB5-69G
DG5-69G
DN5-69G



DB5-69F

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	48	9	1 1/2		1/2	4	2 1/2	12	24	5 3/4	12 1/4	2 3/4	22	5 1/4	3			4 1/2	19 1/2	4 1/4	23 1/4	2 5/8	16 3/8	2 7/8	21	2	3.0
2S	48	9	1 1/2		1/2	4	2 1/2	12	24	5 3/4	12 1/4	2 3/4	22	5 1/4	3			4 1/2	19 1/2	4 1/4	23 1/4	2 5/8	16 3/8	2 7/8	21	2	3.0
2M	48	9	1 1/2		1/2	4	2 1/2	12	24	5 3/4	12 1/4	2 3/4	22	5 1/4	3			4 1/2	19 1/2	4 1/4	23 1/4	2 5/8	16 3/8	2 7/8	21	2	3.0
3																											
4																											
5																											

STANDARD SIGN
DB5-69 & DG5-69
& DN5-69 Series

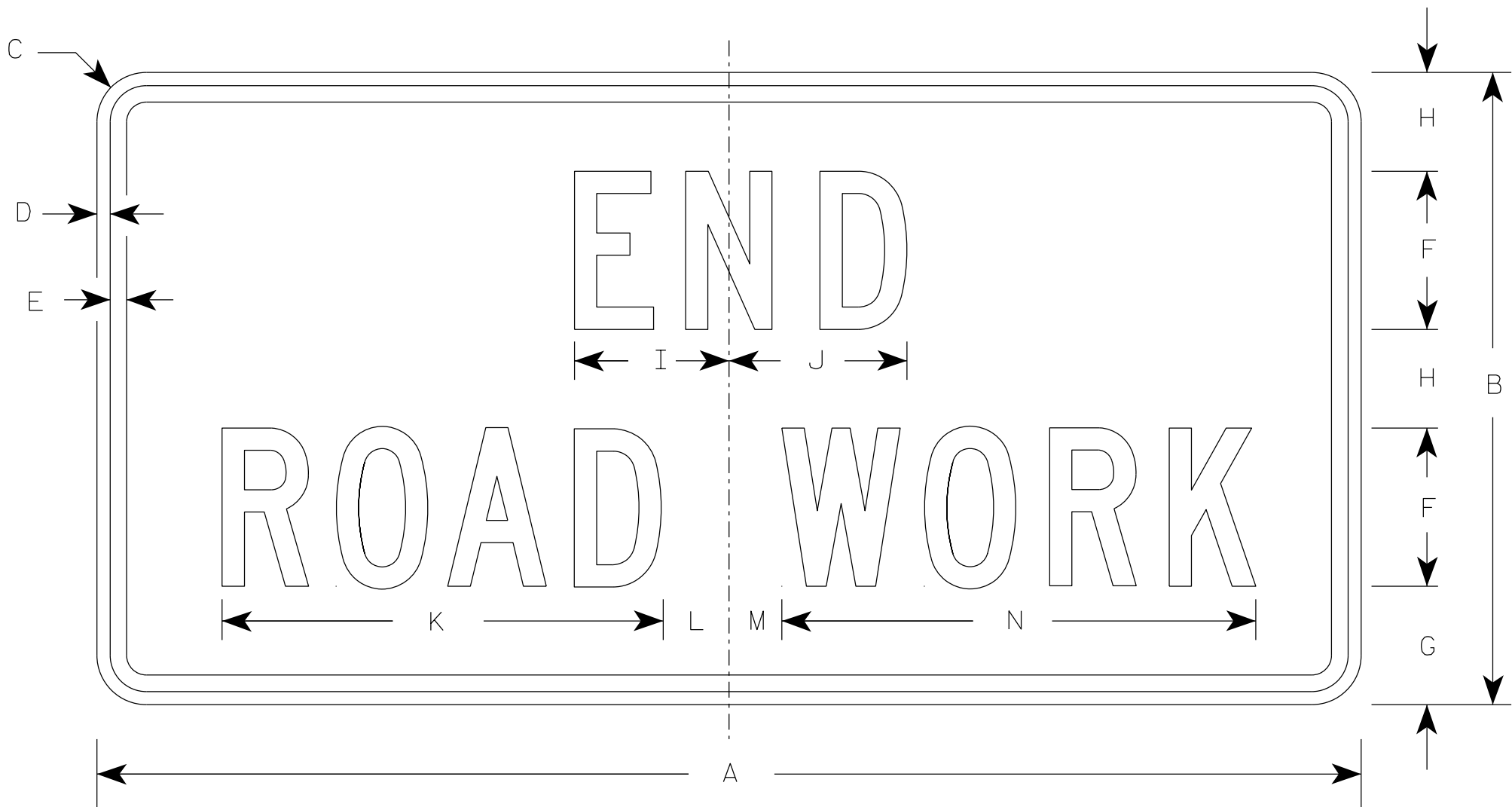
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/27/2024 PLATE NO. DB5-69.7

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



G20-2A

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 1/2	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5
2	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
2M	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
3	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
4	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
5	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0

STANDARD SIGN

G20-2A

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/26/2023 PLATE NO. G20-2A.10

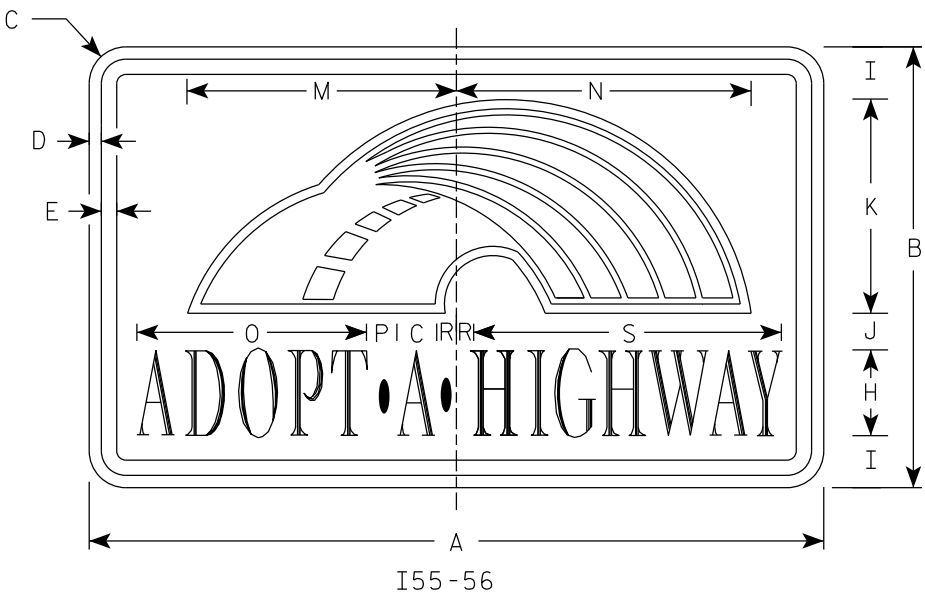
PROJECT NO:

HWY:

COUNTY:

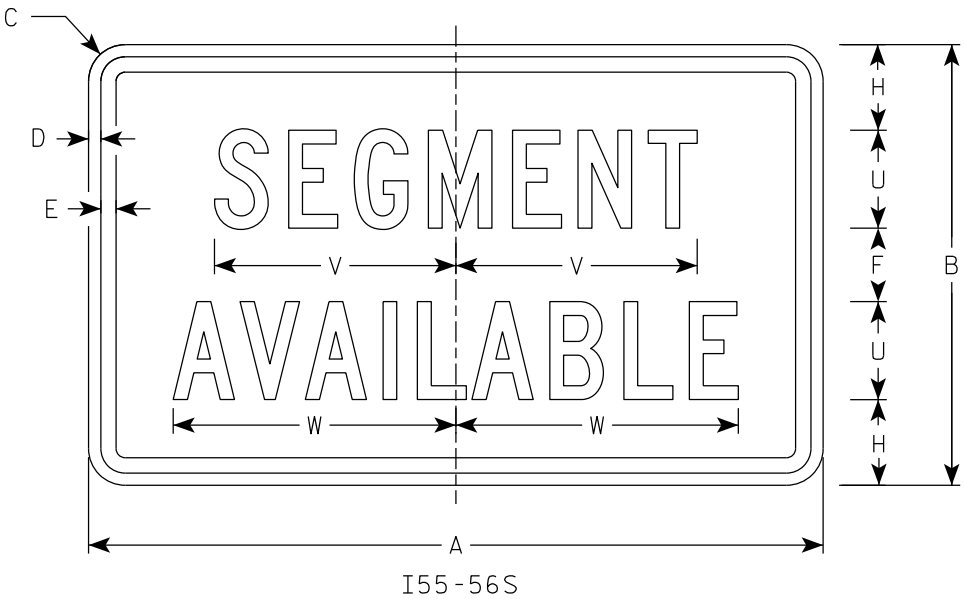
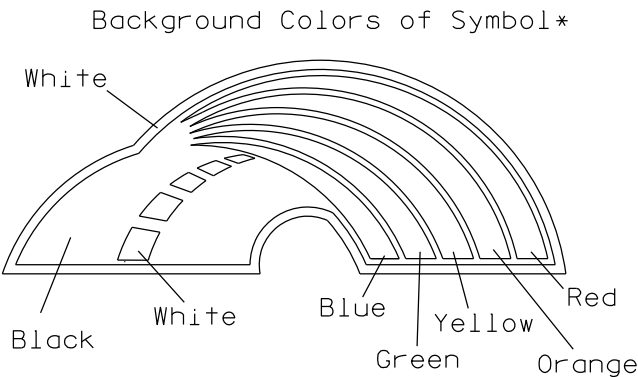
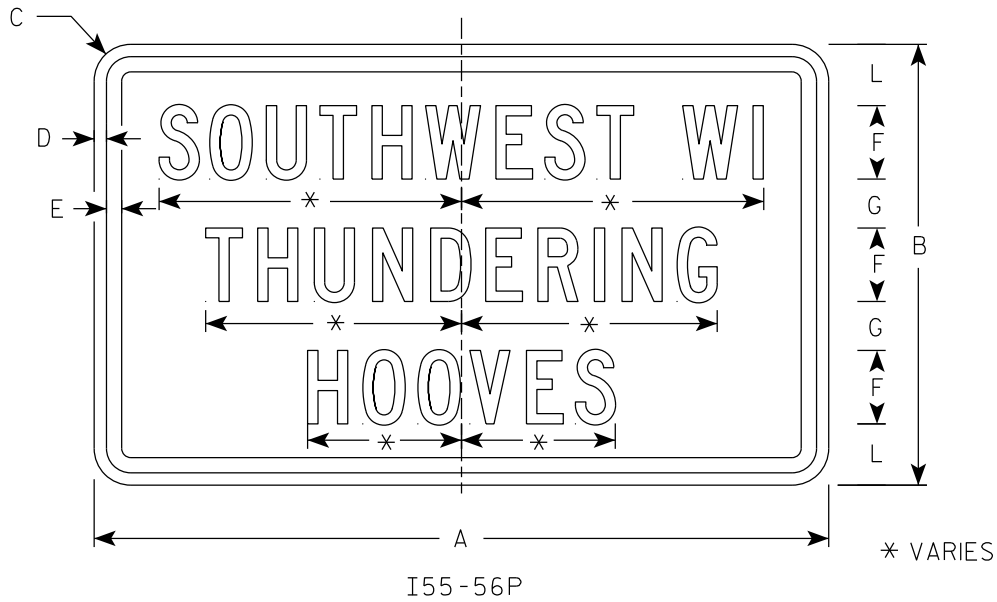
SHEET NO: 301

E



NOTES

1. Sign is Type II - Type H Reflective
2. Color:
- Background - Blue
 - Message - White
 - Rainbow detail - See Below
3. Message Series - Adopt a Highway - Dutch 8011L
- All other Text - Series C
4. Contractor shall provide and install a new post bracket in accordance with the I55-56B sign detail.



*1/4" Black Border between each color of rainbow and border of rainbow

*3/8" White Border surrounds the whole image of the rainbow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	30	18	1 1/2	1/2	5/8	3	2	3 1/2	2 1/4	1 1/2	8 1/2	2 1/2	11	12	9 3/8	1 1/4		3/4	12 5/8	7 1/2	4	9 7/8	11 1/2				3.75
3																											
4																											
5																											

STANDARD SIGN

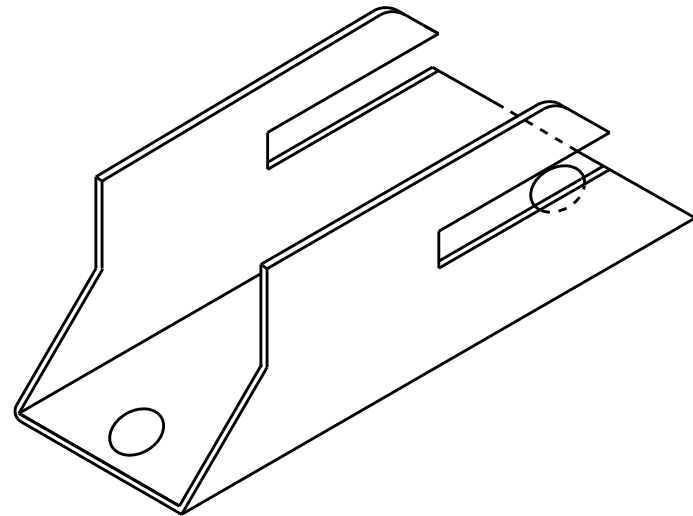
I55-56

WISCONSIN DEPT OF TRANSPORTATION

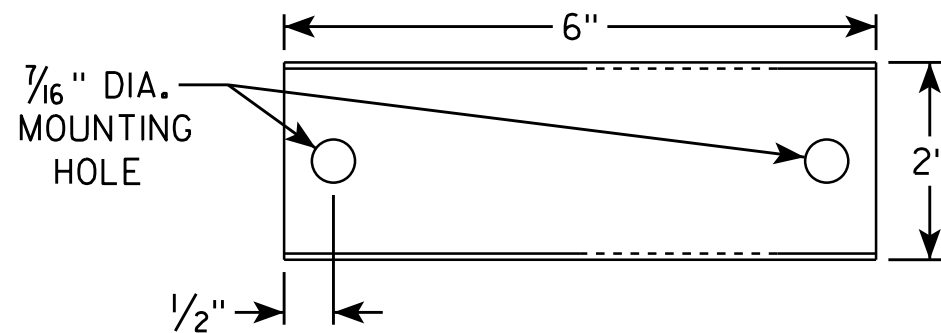
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/13/2025 PLATE NO. I55-56.5

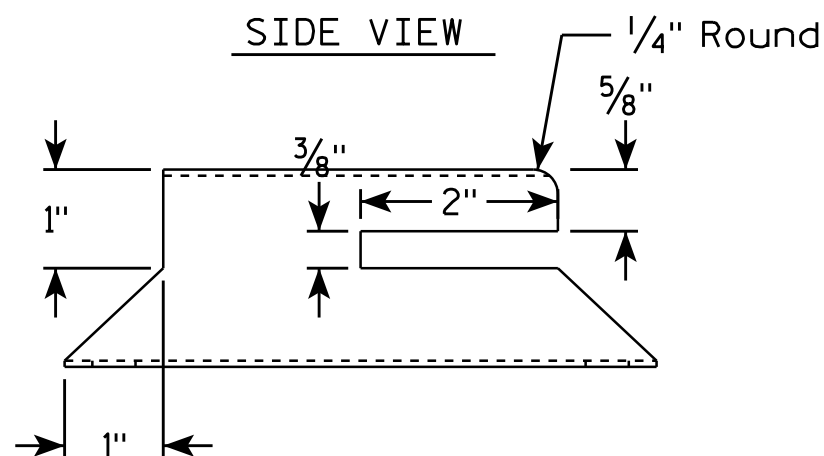
ISOMETRIC VIEW



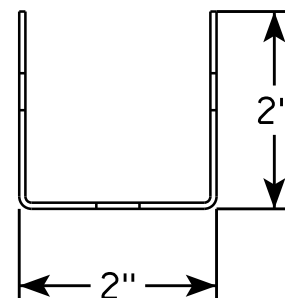
TOP VIEW



SIDE VIEW



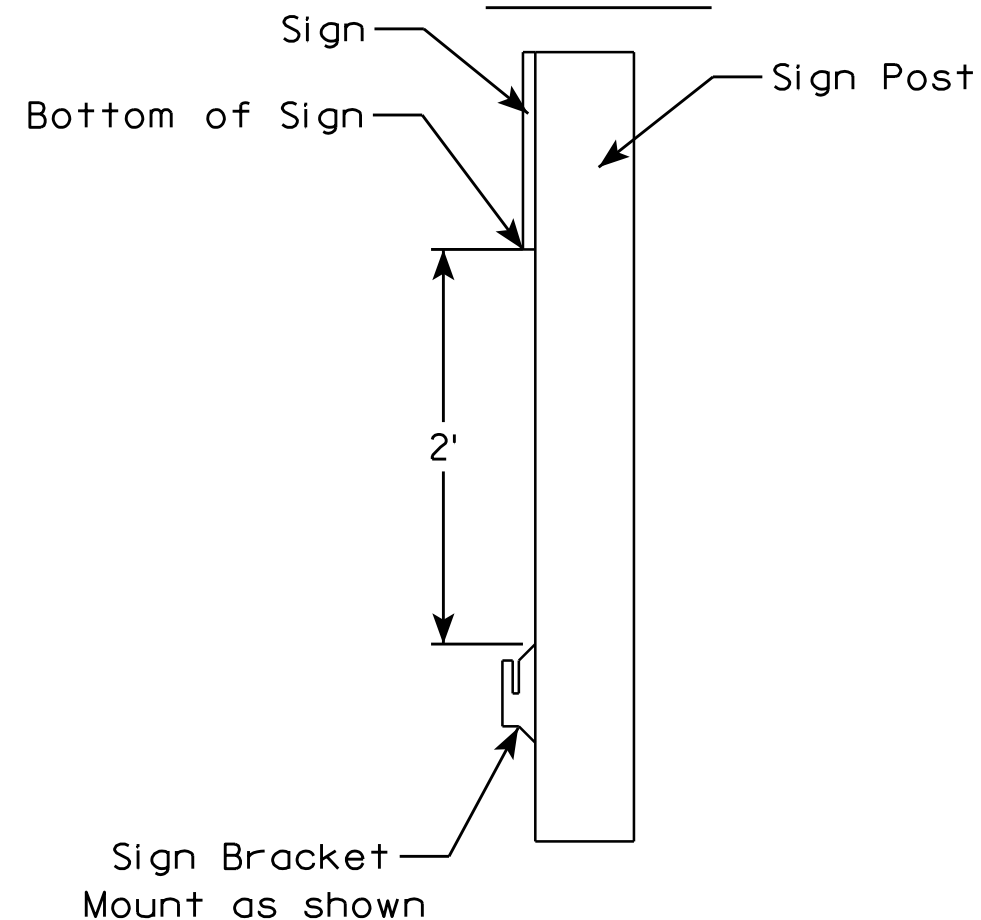
END VIEW



NOTES

1. Must be capable of permanent attachment to a wood or steel channel sign post utilizing the fastening hardware specified on the A4-8 sign plate.
2. Shall be entirely primed and painted with two coats of a black powder coated enamel paint.
3. Shall be made with 12 gauge steel, and incorporate no welds, no hinged components, no threaded lock-type components, and no parts which are loose or can be separated from the main body.
4. Shall have rounded edges with at least 1/8" radii.
5. Shall not have unrounded and uncoated metal edges which can contact the back surface of the roll-up sign.
6. Top of bracket shall be mounted 2' below the bottom of the I55-56 sign.
7. Cost of bracket and fastening hardware shall be incidental to the I55-56 sign.

SIDE VIEW



ROLLUP SIGN BRACKET
I55-56B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/26/16 PLA 303 I55-56B.2

PROJECT NO:

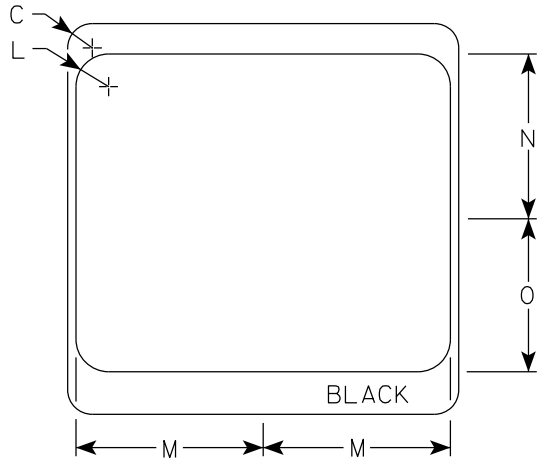
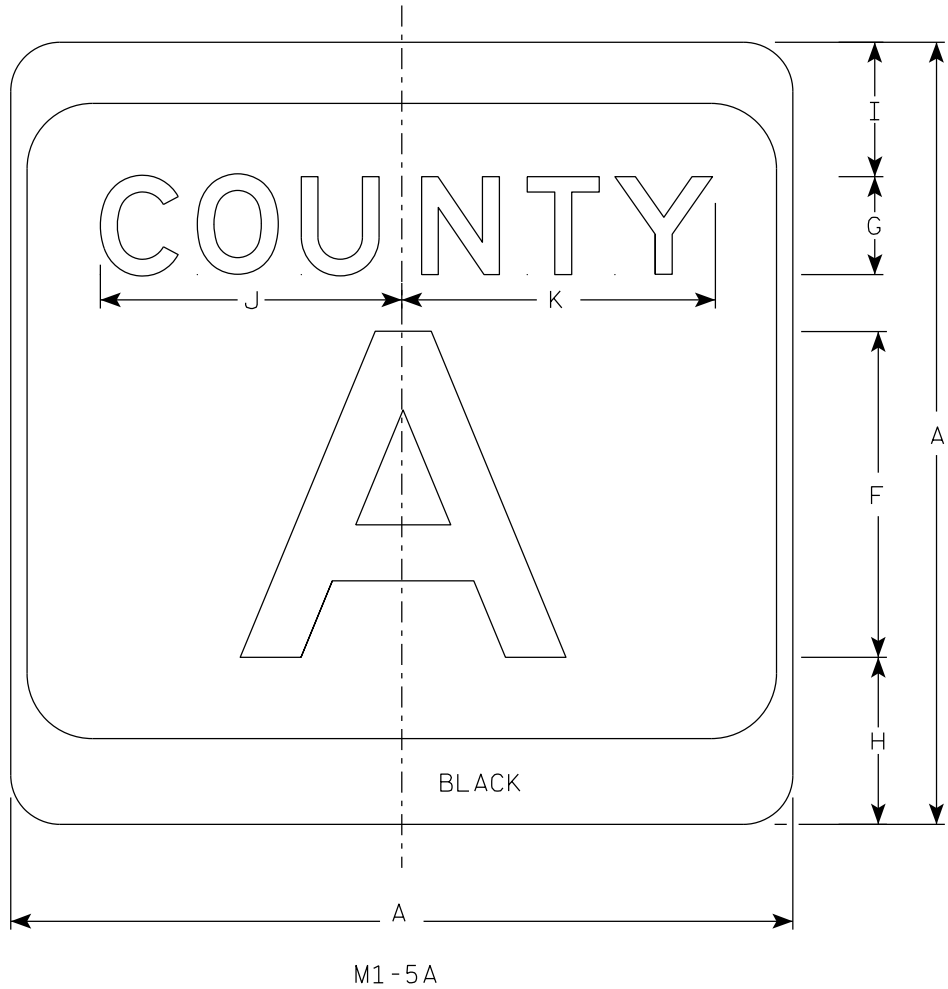
HWY:

COUNTY:

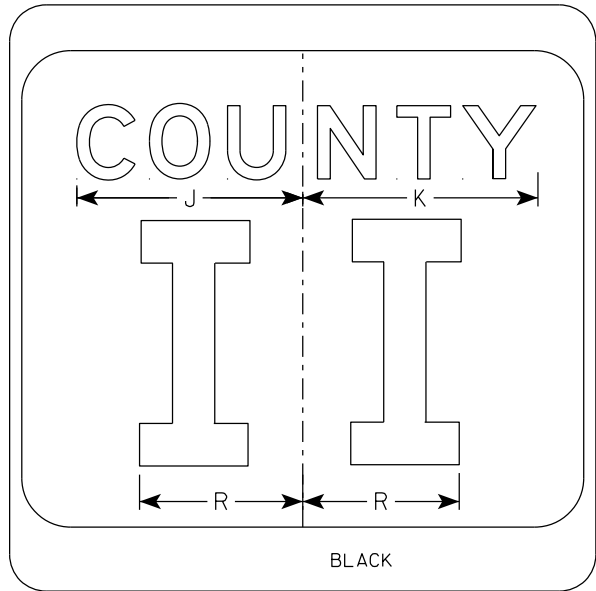
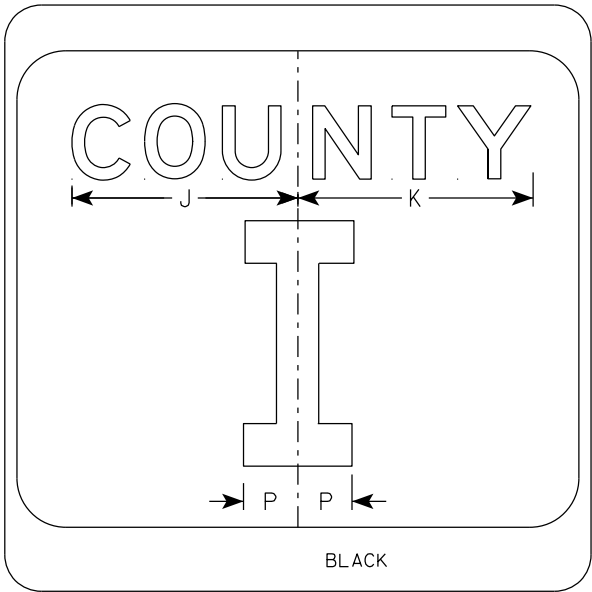
SHEET NO:

E

7



- NOTES
- Sign is Type II - Type H Reflective
 - Color:
Background - White & Black
Message - Black
 - Message Series - see Note 4
 - Message Series E for 1 letter.
Message Series D for 2 letters unless message is too big then Series C.
Message Series C for 3 letters unless message is too big then Series B.
 - Substitute appropriate letters & optically center to achieve proper balance.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			10	3	5 1/8	4 1/8	9 1/4	9 5/8	2	11 1/2	10 1/8	9 3/8	2 1/4		6 5/8									4.0
2M	24		1 1/2			10	3	5 1/8	4 1/8	9 1/4	9 5/8	2	11 1/2	10 1/8	9 3/8	2 1/4		6 5/8									4.0
3	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0
4	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0
5	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0

CTH MARKER

M1-5A FOR ASSEMBLIES

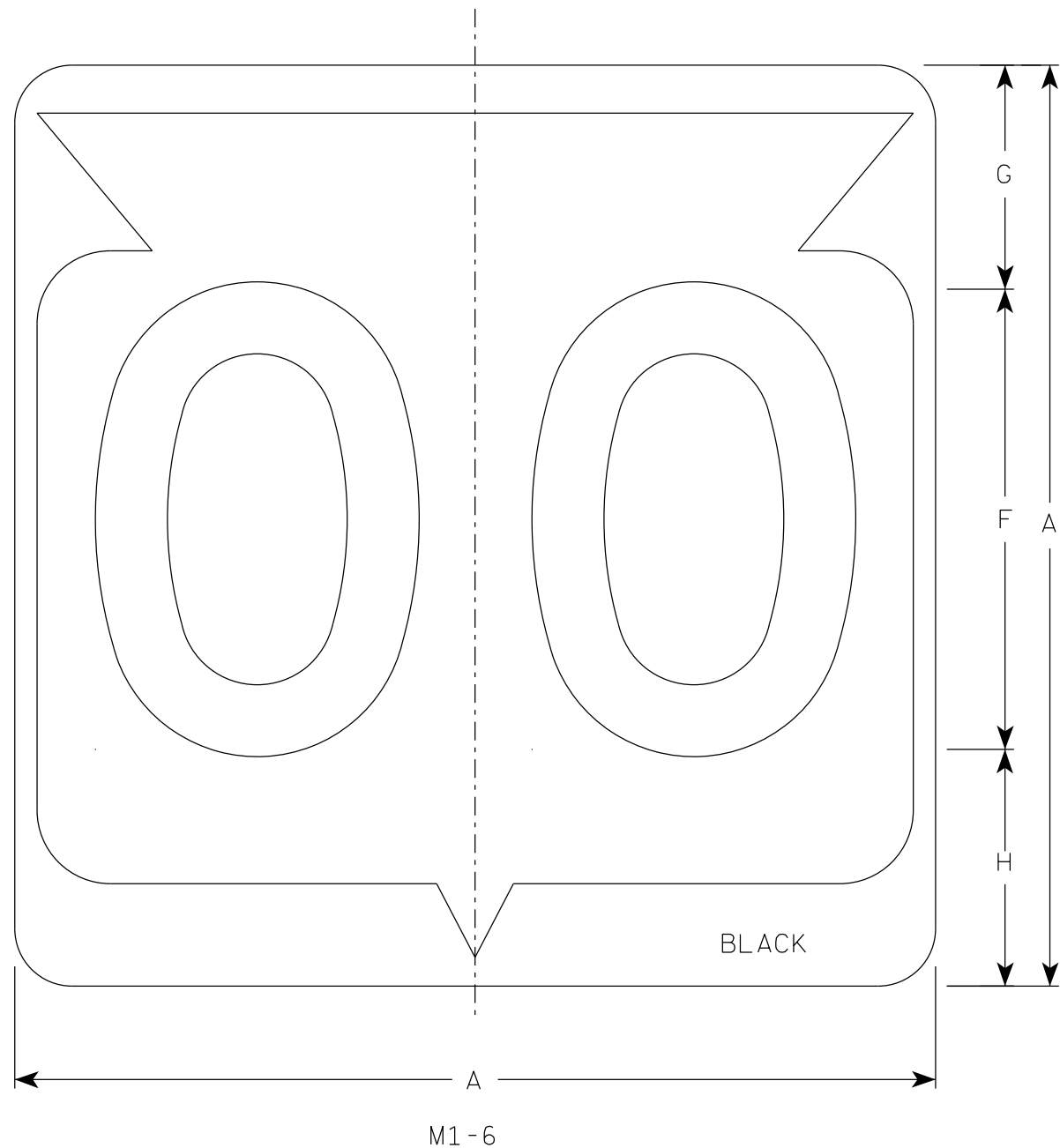
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/8/2022 PLATE NO. M1-5A.9

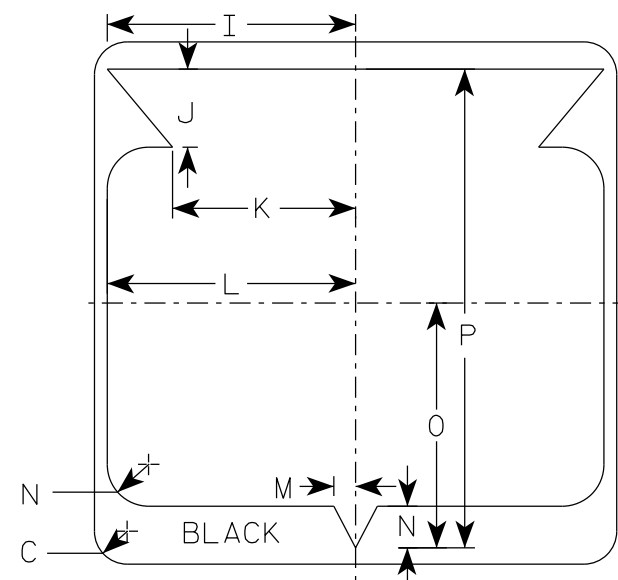
7

7



NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - D except 3 number signs Series C



7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	v	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0
2M	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0

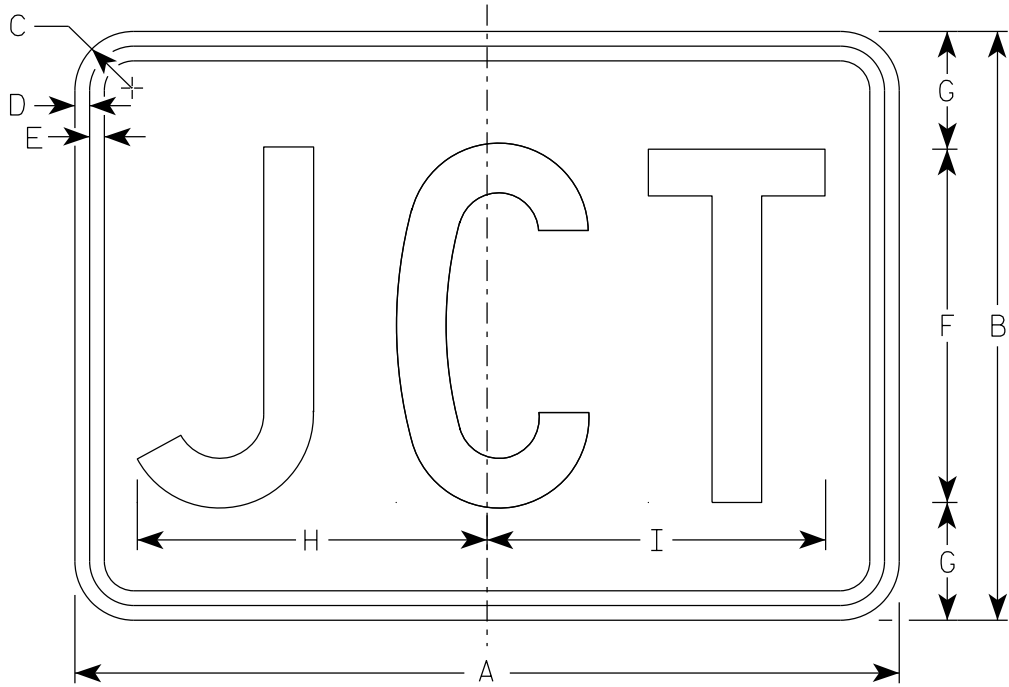
STATE ROUTE MARKER
M1-6 FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

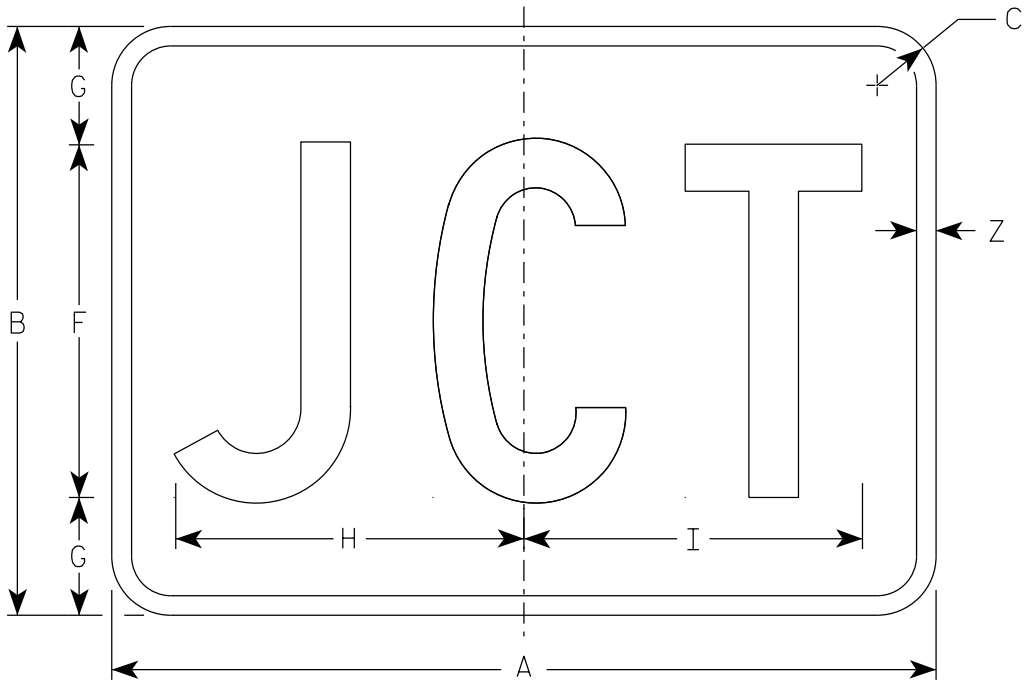
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/8/2022 PLATE NO. M1-6.11

7



M2-1
MM2-1
MP2-1



MB2-1
MK2-1
MN2-1
MR2-1

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
 - Background - See note 5
 - Message - See note 5
- 3. Message Series - C
- 4. M2-1 Background - White
Message - Black
- MB2-1 Background - Blue
Message - White
- MK2-1 Background - Green
Message - White
- MM2-1 Background - White
Message - Green
- MN2-1 Background - Brown
Message - White
- MP2-1 Background - White
Message - Blue
- MR2-1 Background - Brown
Message - Yellow

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	21	15	1 1/2	3/8	3/8	9	3	8 7/8	8 5/8																	1/2	2.20
2M	21	15	1 1/2	3/8	3/8	9	3	8 7/8	8 5/8																	1/2	2.20
3	30	21	1 1/2	3/8	3/8	13	4	12 7/8	12 3/8																	1/2	4.40
4	30	21	1 1/2	3/8	3/8	13	4	12 7/8	12 3/8																	1/2	4.40
5	30	21	1 1/2	3/8	3/8	13	4	12 7/8	12 3/8																	1/2	4.40

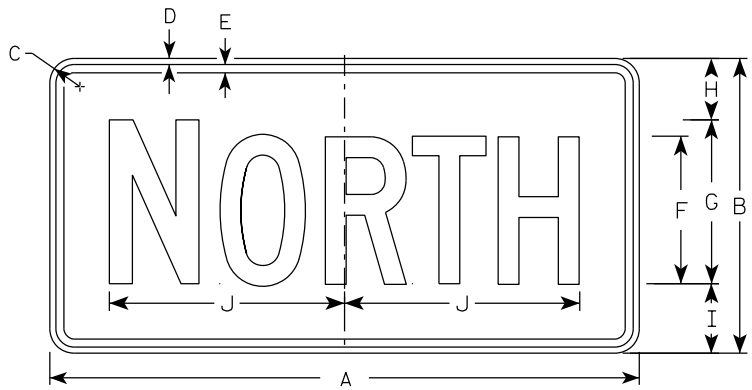
PROJECT NO:

HWY:

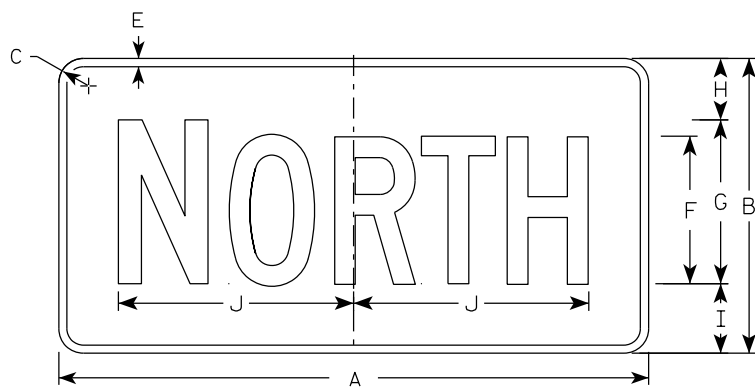
COUNTY:

SHEET NO: 306

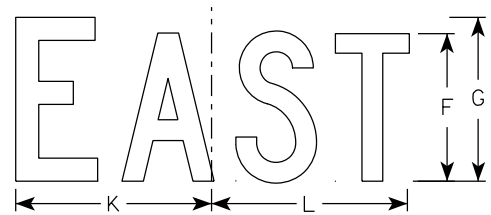
E



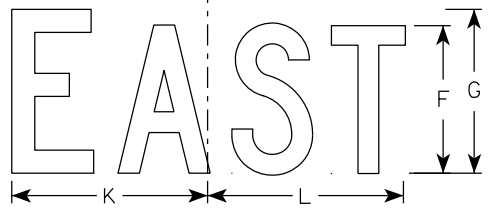
M3-1
MM3-1
MP3-1



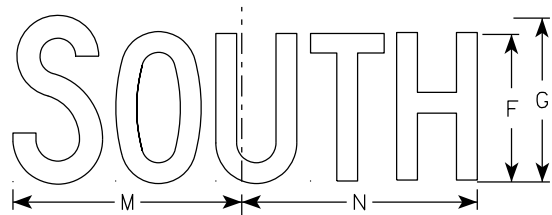
MB3-1
MK3-1
MN3-1



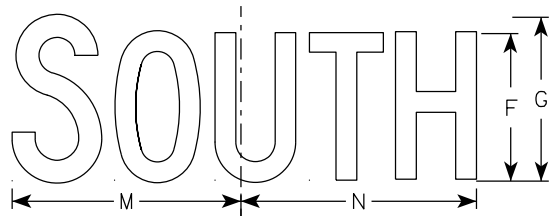
M3-2
MM3-2
MP3-2



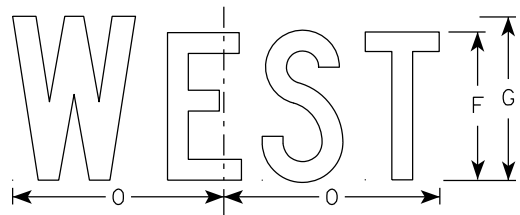
MB3-2
MK3-2
MN3-2



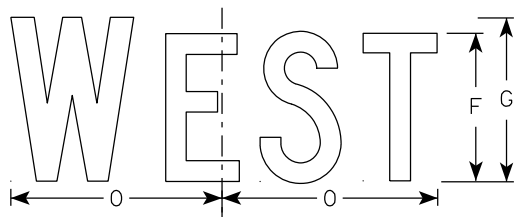
M3-3
MM3-3
MP3-3



MB3-3
MK3-3
MN3-3



M3-4
MM3-4
MP3-4



MB3-4
MK3-4
MN3-4

NOTES

- All Signs Type II - Type H Reflective
- Color:
 - Background - See note 5
 - Message - See note 5
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
MP3-1 thru MP3-4 Background - White
Message - Blue
- Note the first letter of each direction is larger than the remainder of the message.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	1 1/2	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4												2.00
2M	24	12	1 1/2	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4												2.00
3	36	18	1 1/2	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13												4.5
4	36	18	1 1/2	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13												4.5
5	36	18	1 1/2	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13												4.5

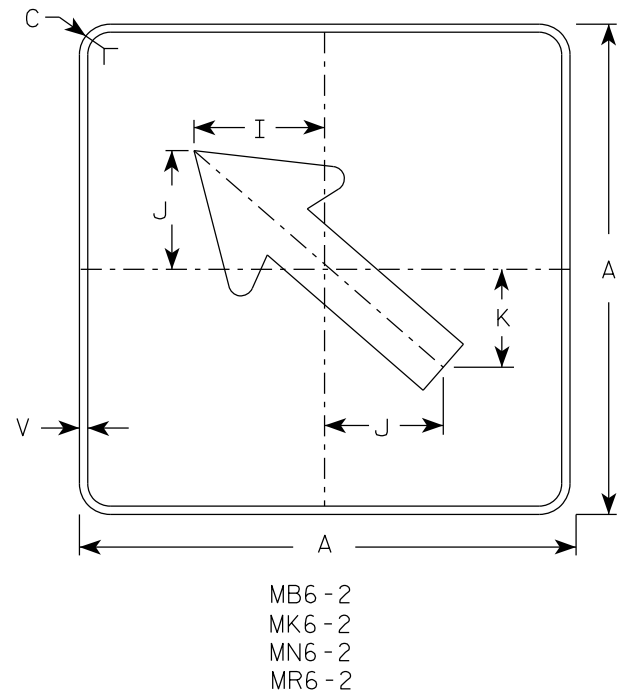
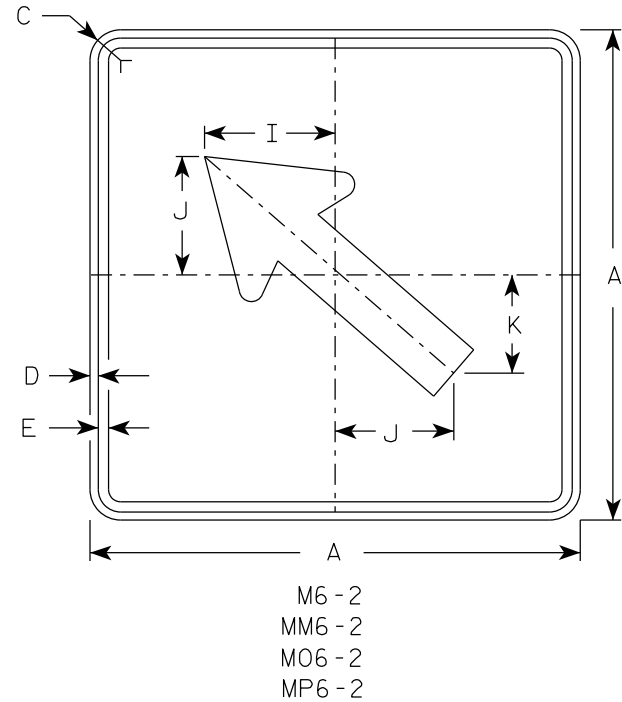
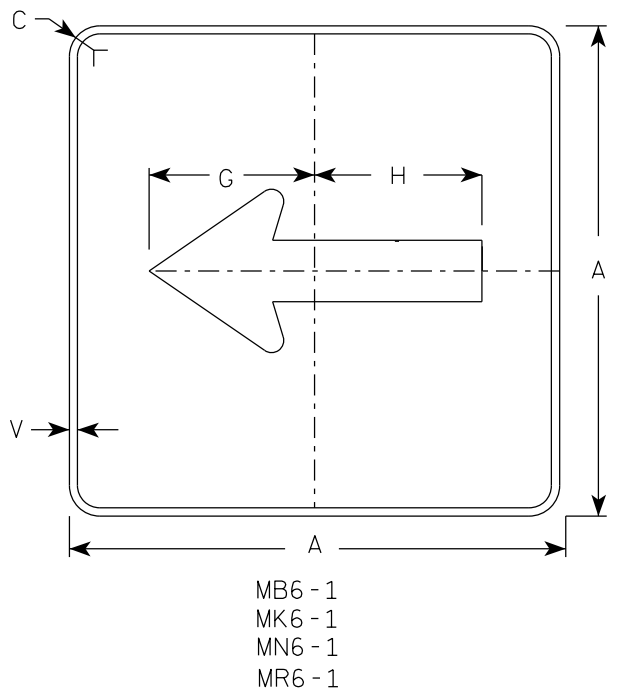
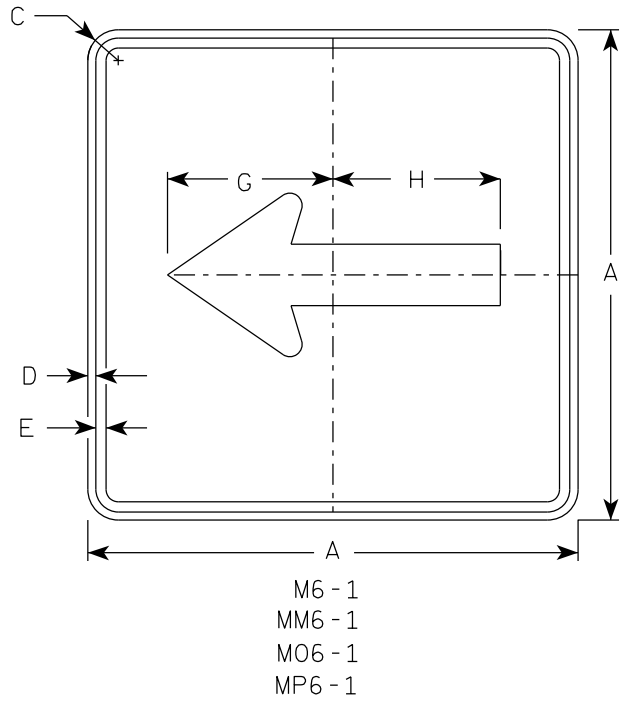
PROJECT NO:	HWY:	COUNTY:	SHEET NO: 307	E
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STANDARD SIGNS
M3-1 THRU M3-4
SERIES

WISCONSIN DEPT OF TRANSPORTATION

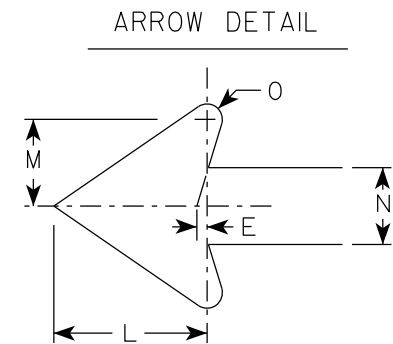
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/8/2023 PLATE NO. M3-1.15

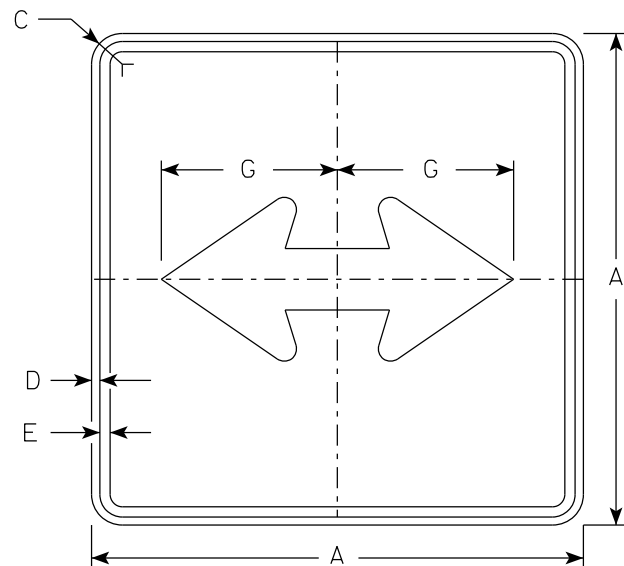


NOTES

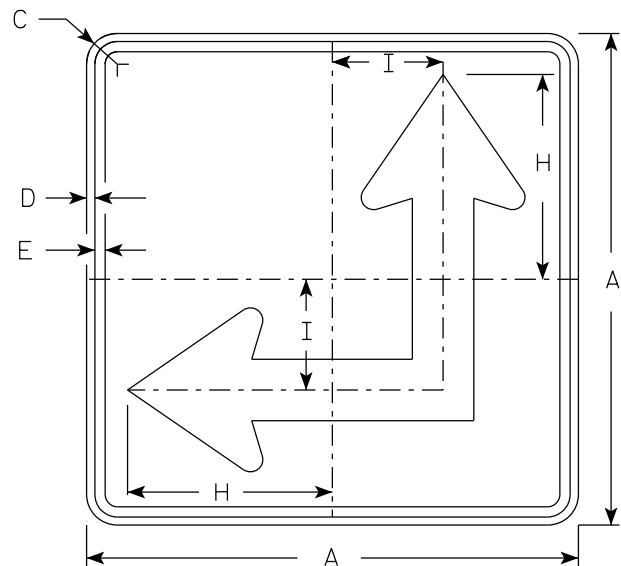
- Signs are Type II - Type H Reflective except as Shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - White
Message - Black
MB6-1 and MB6-2 Background - Blue
Message - White
MK6-1 and MK6-2 Background - Green
Message - White
MM6-1 and MM6-2 Background - White
Message - Green
MN6-1 and MN6-2 Background - Brown
Message - White
M06-1 and M06-2 Background - Orange - Type F Reflective
Message - Black
MP6-1 and MP6-2 Background - White
Message - Blue
MR6-1 and MR6-2 Background - Brown
Message - Yellow



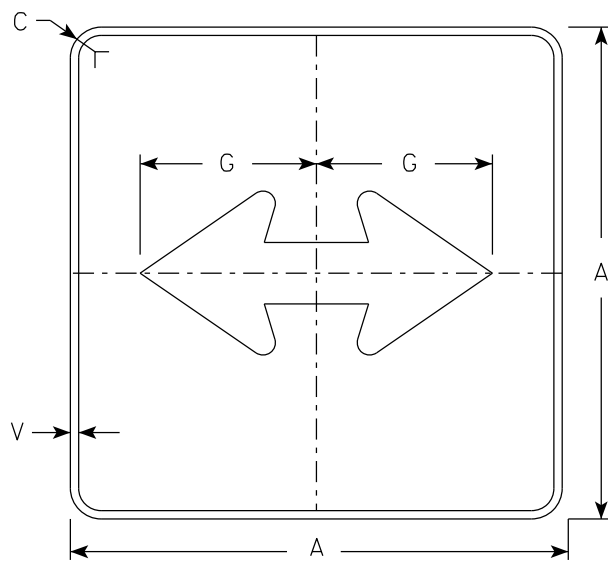
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	21		1 1/2	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2							1/2					3.06
2M	21		1 1/2	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2							1/2					3.06
3	30		1 7/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4							1/2					6.25
4	30		1 7/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4							1/2					6.25
5	30		1 7/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4							1/2					6.25



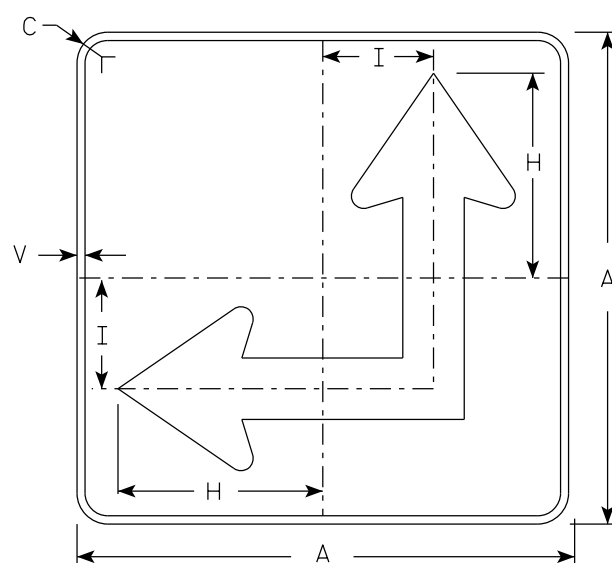
M6 - 4
MM6 - 4
M06 - 4
MP6 - 4



M6 - 6
MM6 - 6
M06 - 6
MP6 - 6



MB6 - 4
MK6 - 4
MN6 - 4
MR6 - 4

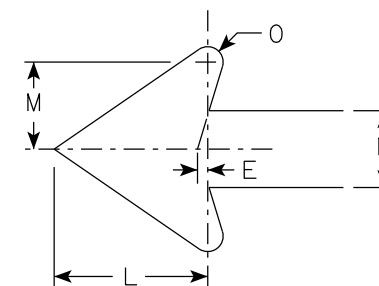


MB6 - 6
MK6 - 6
MN6 - 6
MR6 - 6

NOTES

- Signs are Type II - Type H Reflective except as Shown
- Color:
Background - See Note 4
Message - See Note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-4 and M6-6 Background - White
Message - Black
MB6-4 and MB6-6 Background - Blue
Message - White
MK6-4 and MK6-6 Background - Green
Message - White
MM6-4 and MM6-6 Background - White
Message - Green
MN6-4 and MN6-6 Background - Brown
Message - White
M06-4 and M06-6 Background - Orange - Type F Reflective
Message - Black
MP6-4 and MP6-6 Background - White
Message - Blue
MR6-4 and MR6-6 Background - Brown
Message - Yellow
- M6-6R same as M6-6L except arrow points ahead and right.

ARROW DETAIL



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	v	W	X	Y	Z	Area sq. ft.
1																											
2S	21		1 1/2	3/8	3/8		7 1/2	8 3/4	4 1/4			5 1/4	3	2 5/8	1/2							1/2					3.06
2M	21		1 1/2	3/8	3/8		7 1/2	8 3/4	4 1/4			5 1/4	3	2 5/8	1/2							1/2					3.06
3	30		1 7/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4							1/2					6.25
4	30		1 7/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4							1/2					6.25
5	30		1 7/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4							1/2					6.25

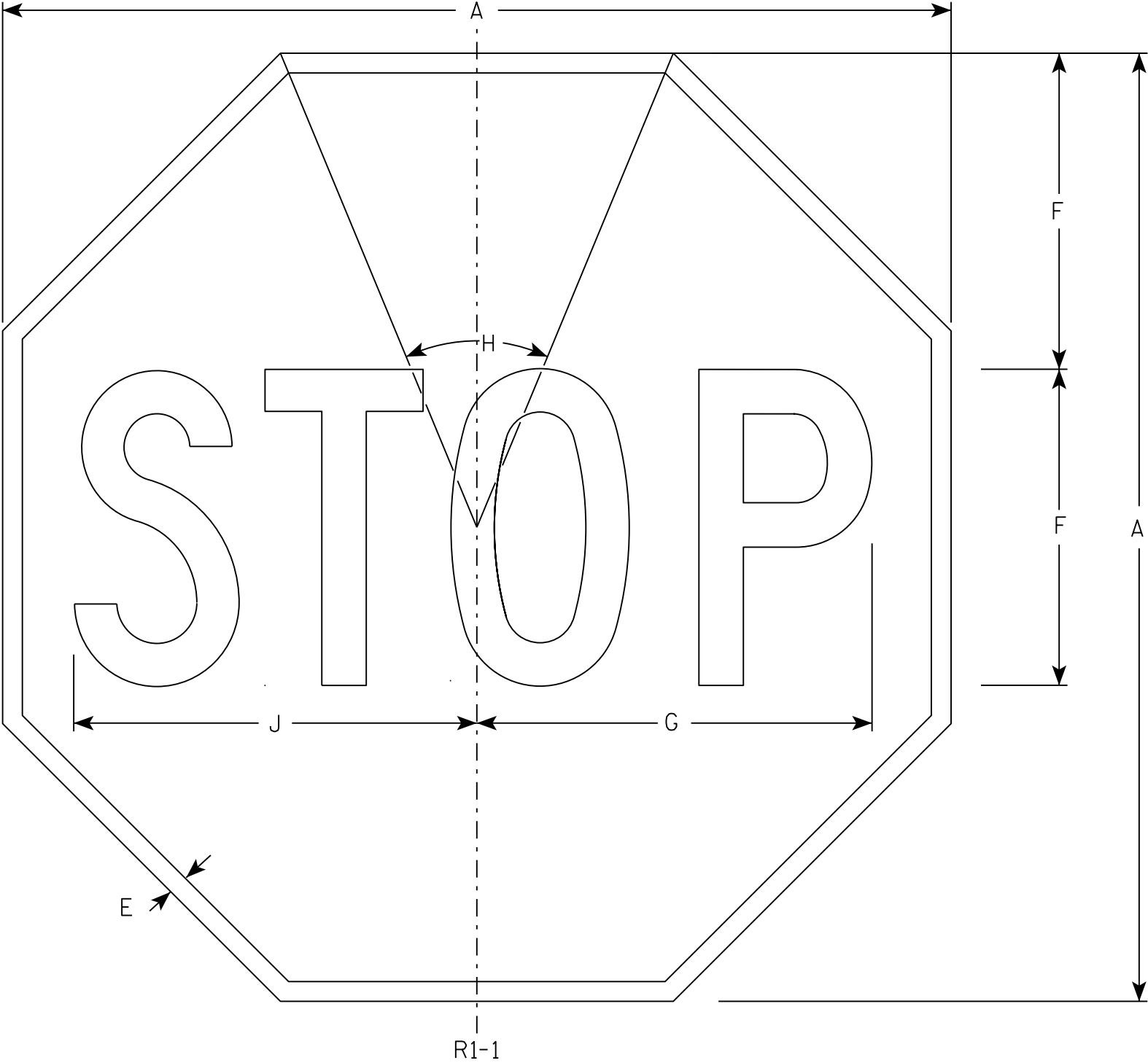
STANDARD SIGN
M6 - 4 & M6 - 6
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/13/2023 PLATE NO. M6-4.11

7



NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Red
Message - White
- 3. Message Series - C

7

R1-1

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2S	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2M	36				3/4	12	15	45°		15 3/8																	7.46
3	36				3/4	12	15	45°		15 3/8																	7.46
4	48				1	16	20	45°		20 1/2																	13.25
5	48				1	16	20	45°		20 1/2																	13.25
6	18				3/8	6	7 3/4	45°		7 3/4																	1.86
7	12				1/4	4	5	45°		5 1/8																	0.78

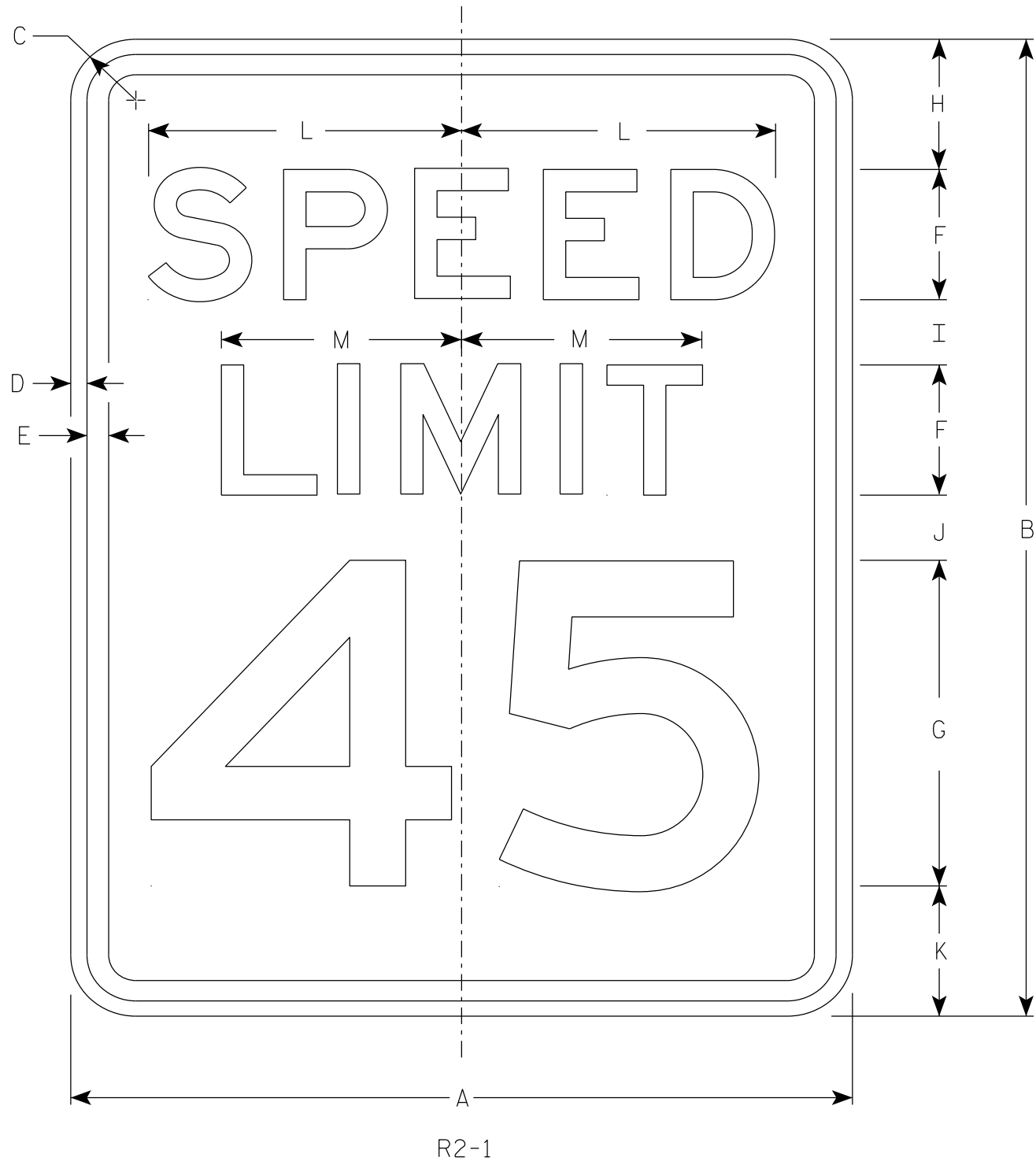
STANDARD SIGN
R1 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/12/15 PLATE NO. R1-1.13

7



NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - E
4. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/2	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/2	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 7/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 7/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 7/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	3	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

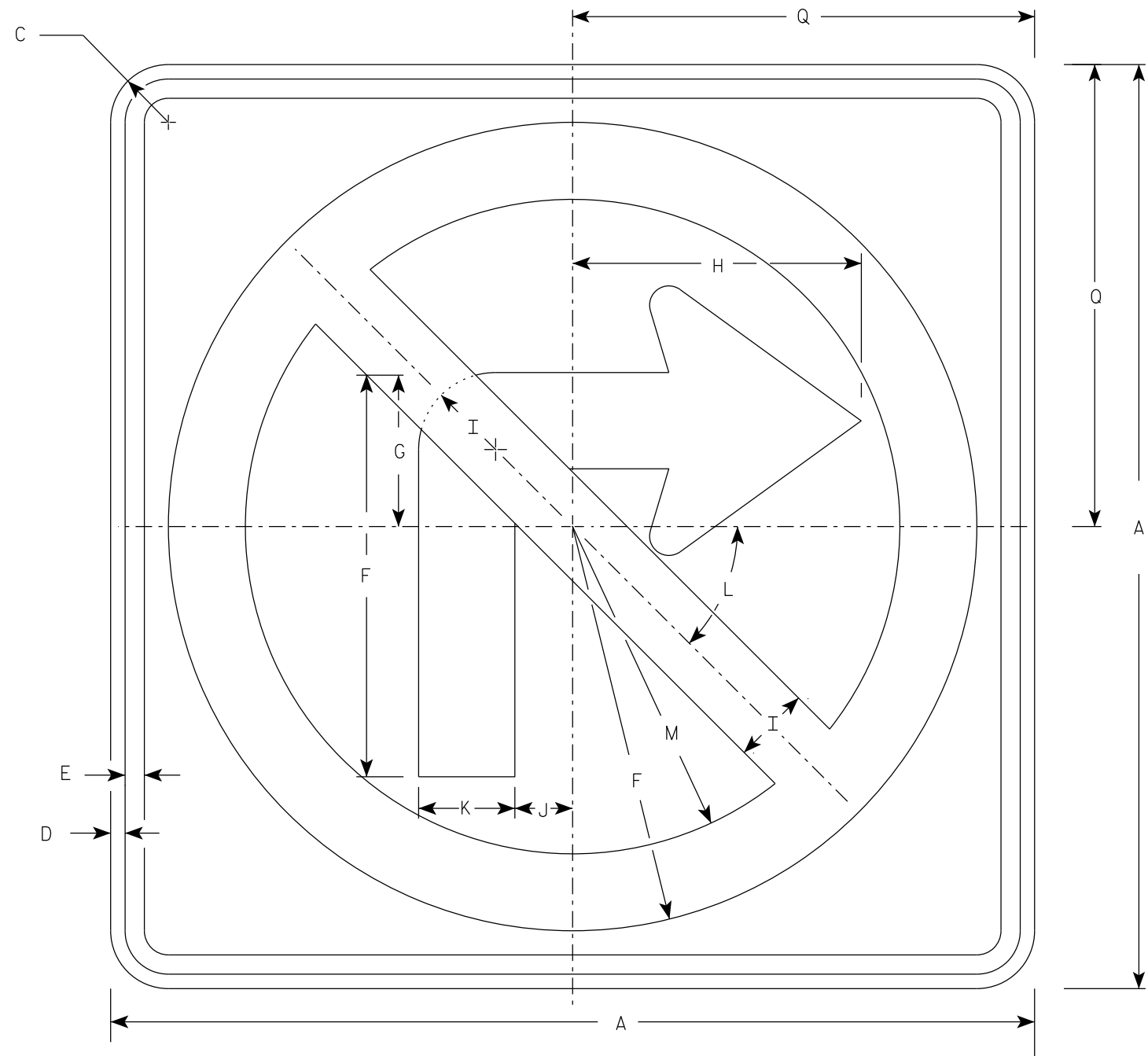
STANDARD SIGN
R2 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/1/23 PLATE NO. R2-1.14

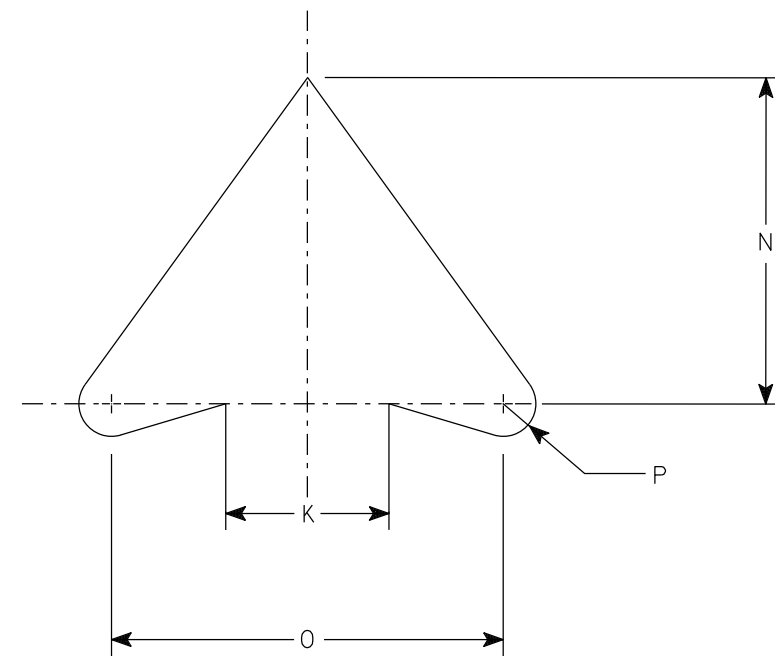
7



R3-1

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - See note 3
3. Border & Arrow are non reflective black, the circle with diagonal bar is reflective red.

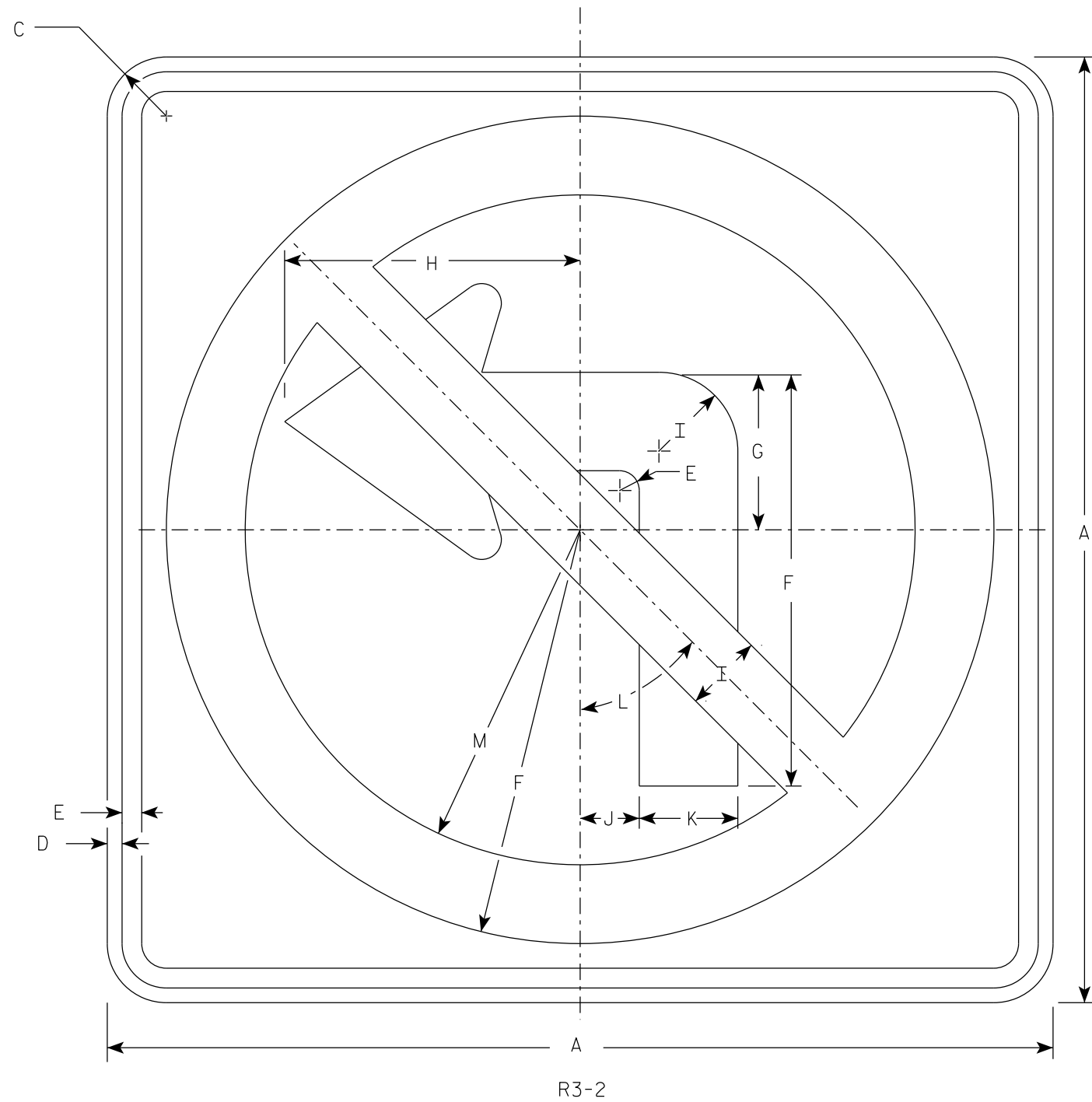


ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/2	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45	8 1/2	5	6	1/2	12										4.0
2S	24		1 1/2	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2	12										4.0
2M	36		2 1/4	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45	12 3/4	7 1/2	9	3/4	18										9.0
3	36		2 1/4	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45	12 3/4	7 1/2	9	3/4	18										9.0
4	36		2 1/4	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4	18										9.0
5	48		2 1/4	3/4	1	21	8	15	4	3	5	45°	17	10	12	1	24										16.0

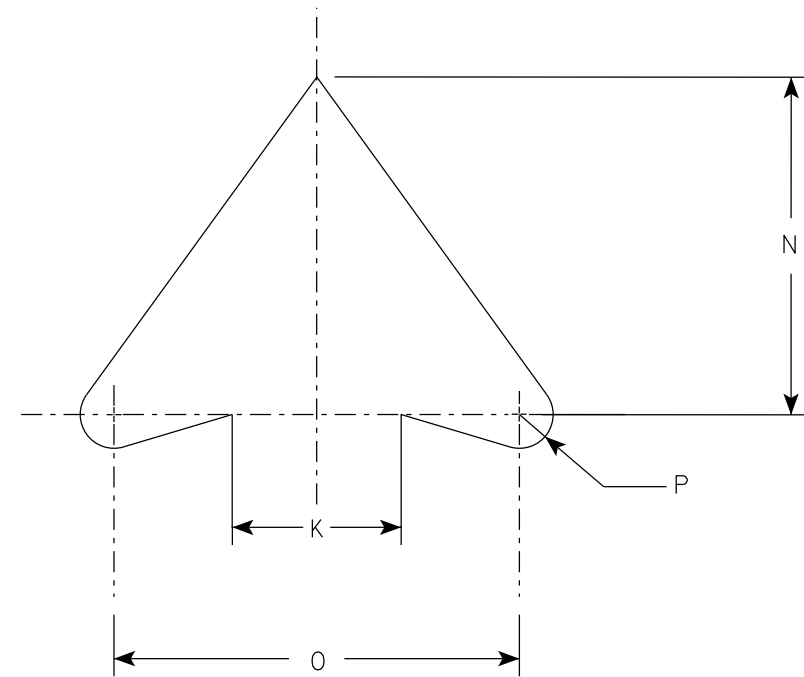
PROJECT NO:	HWY:	COUNTY:	SHEET NO: 312												E
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7



NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - See note 3
- 3. Border & Arrow are non reflective black, the circle with diagonal bar is reflective red.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/2	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2											4.0
2S	24		1 1/2	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2											4.0
2M	36		2 1/4	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
3	36		2 1/4	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
4	36		2 1/4	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
5	48		2 1/4	3/4	1	21	8	15	4	3	5	45°	17	10	12	1											16.0

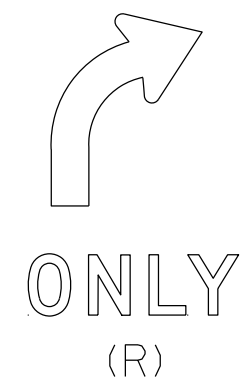
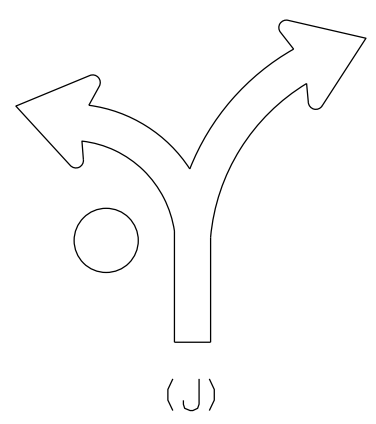
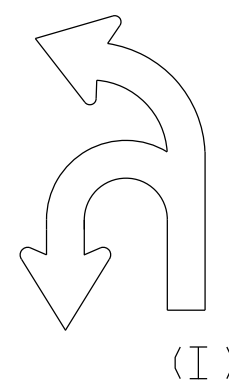
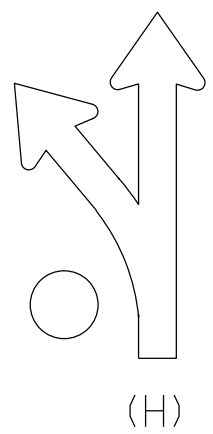
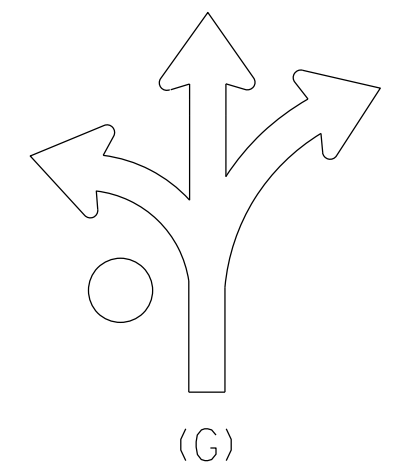
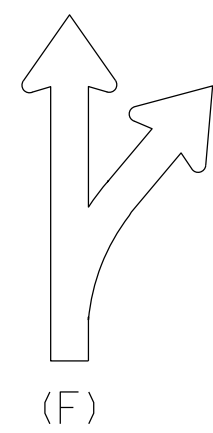
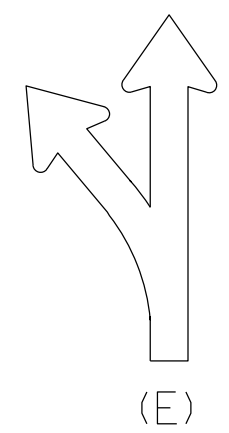
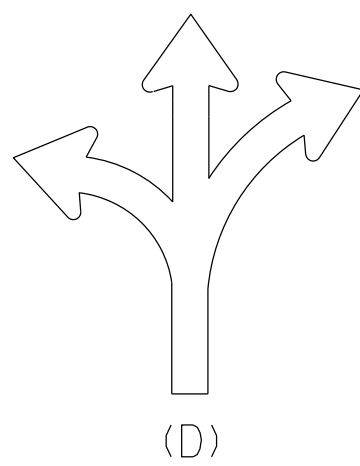
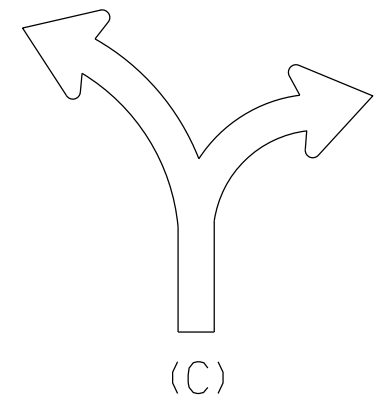
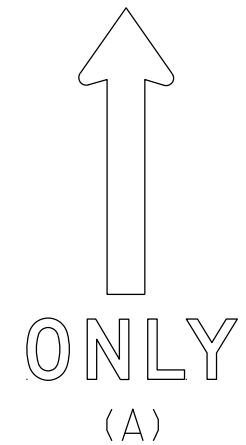
PROJECT NO:

HWY:

COUNTY:

SHEET NO: 313

E



NOTES

1. Sigs are Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Use appropriate Letter for Sign Code
Each letter added makes sign wider. Example R3-8EAR
5. Square footage of sign varies by letters

1 Letter	= 3.75 sq ft for Size 2
	6.0 sq ft for Size 3
	10.0 sq ft for Size 4 or 5
2 Letters	= 7.5 sq ft for Size 2
	12.0 sq ft for Size 3
	20.0 sq ft for Size 4 or 5
3 Letters	= 11.25 sq ft for Size 2
	18.0 sq ft for Size 3
	30.0 sq ft for Size 4 or 5
4 Letters	= 15.0 sq ft for Size 2
	24.0 sq ft for Size 3
	40.0 sq ft for Size 4 or 5
5 Letters	= 18.75 sq ft for Size 2
	30.0 sq ft for Size 3
	50.0 sq ft for Size 4 or 5
6 Letters	= 22.5 sq ft for Size 2
	36.0 sq ft for Size 3
	60.0 sq ft for Size 4 or 5

6. When letters C,D,G,J are used on the Left or Right end of the sign the Sq.Ft. changes.

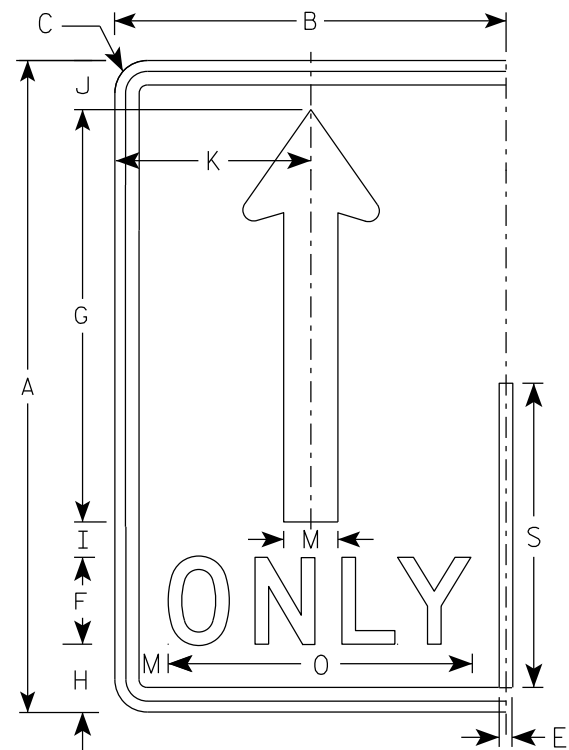
Add the amounts when these letters are used:

- 1.25 sq ft for Size 2
- 1.5 sq ft for Size 3
- 2.0 sq ft for Size 4 or 5

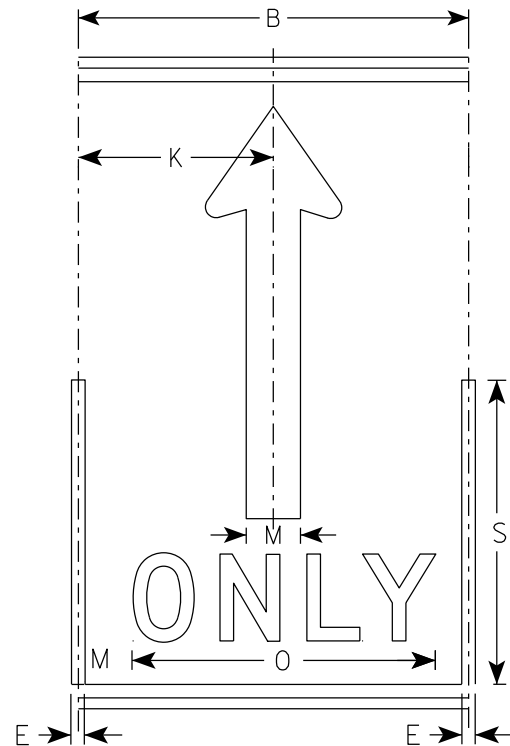
STANDARD SIGN R3-8 Series	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 2/14/23	PLATE NO. R3-8.2

NOTES

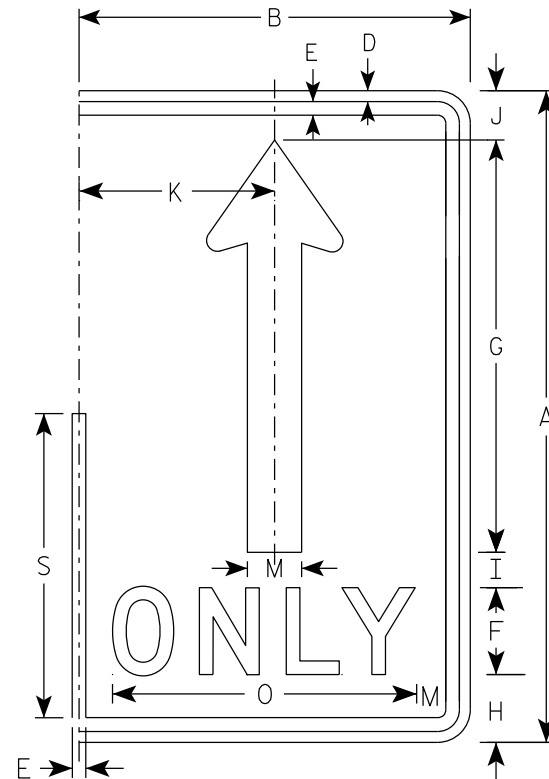
- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D



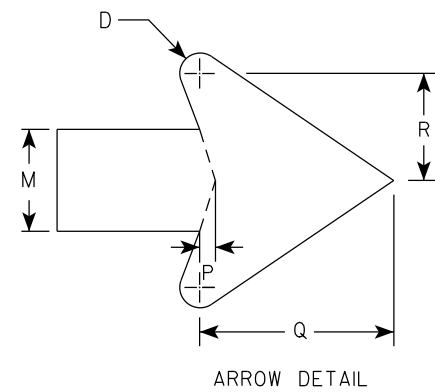
(A)



(A)



(A)



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 1/2	1/2	5/8	4	19	3 1/8	1 5/8	2 1/4	9		2 1/2		14	3/8	4 3/4	2 5/8	14								3.75
2M	30	18	1 1/2	1/2	5/8	4	19	3 1/8	1 5/8	2 1/4	9		2 1/2		14	3/8	4 3/4	2 5/8	14								3.75
3	36	24	1 1/2	1/2	5/8	5	22 3/4	3 3/4	1 3/4	2 3/4	12		3		17 5/8	1/2	5 3/4	3 1/8	16 3/4								6.0
4	48	30	2 1/4	3/4	1	6	30 3/8	5 1/8	2 7/8	3 5/8	15		4		21 3/4	5/8	7 5/8	4 1/4	22 3/8								10.0
5	48	30	2 1/4	3/4	1	6	30 3/8	5 1/8	2 7/8	3 5/8	15		4		21 3/4	5/8	7 5/8	4 1/4	22 3/8								10.0

STANDARD SIGN
R3-8 (A) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/14/23 PLATE NO. R3-8.2

7

7

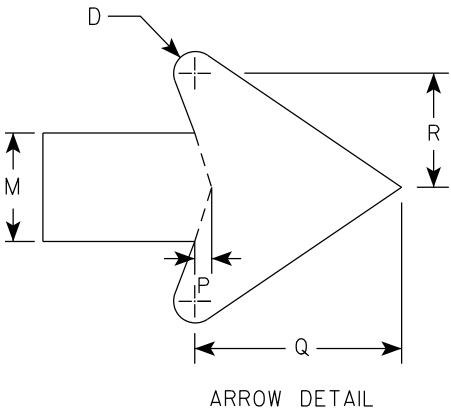
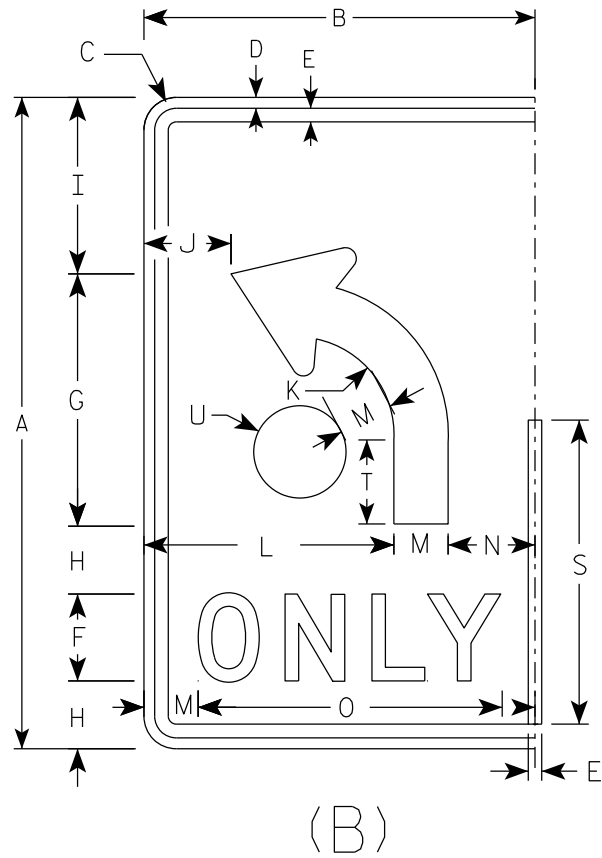
NOTES

1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black

Message Series - D



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 1/2	1/2	5/8	4	11 5/8	3 1/8	8 1/8	4	4 1/2	11 1/2	2 1/2	4	14	3/8	4 3/4	2 5/8	14	3 7/8	2 1/8						3.75
2M	30	18	1 1/2	1/2	5/8	4	11 5/8	3 1/8	8 1/8	4	4 1/2	11 1/2	2 1/2	4	14	3/8	4 3/4	2 5/8	14	3 7/8	2 1/8						3.75
3	36	24	1 1/2	1/2	5/8	5	14	3 1/2	9 3/4	6	5 3/8	15	3	6	17 5/8	1/2	5 3/4	3 1/8	16 3/4	4 5/8	2 1/2						6.0
4	48	30	2 1/4	3/4	1	6	18 5/8	5 1/8	13 1/8	6 1/8	7 1/4	18	4	8	21 3/4	5/8	7 5/8	4 1/4	22 3/8	6 1/4	3 3/8						10.0
5	48	30	2 1/4	3/4	1	6	18 5/8	5 1/8	13 1/8	6 1/8	7 1/4	18	4	8	21 3/4	5/8	7 5/8	4 1/4	22 3/8	6 1/4	3 3/8						10.0

STANDARD SIGN

R3-8 (B) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*

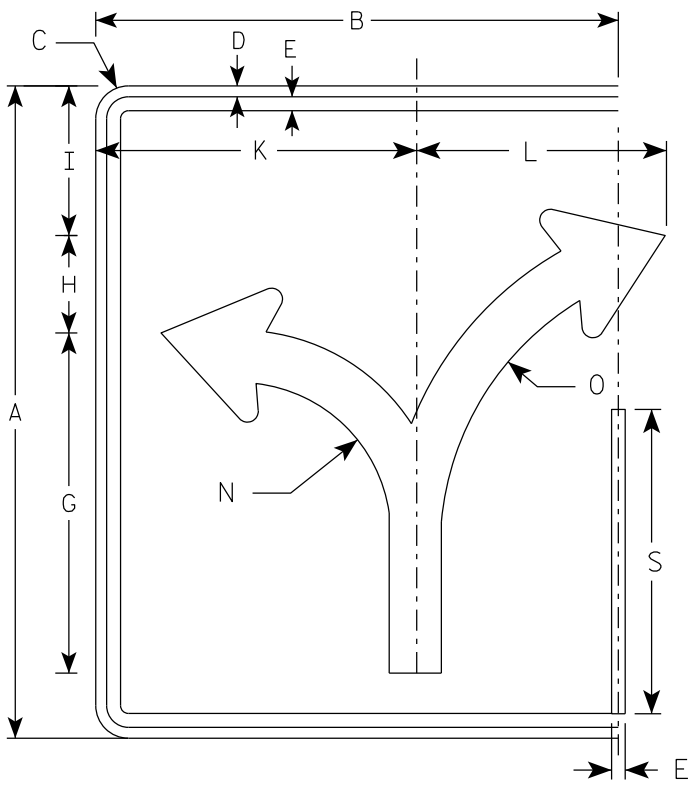
for State Traffic Engineer

DATE 2/14/23 PLATE NO. R3-8.2

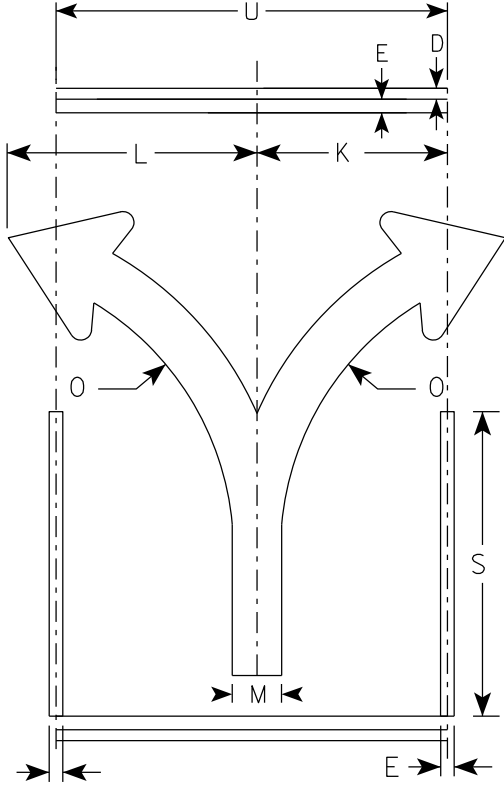
7

NOTES

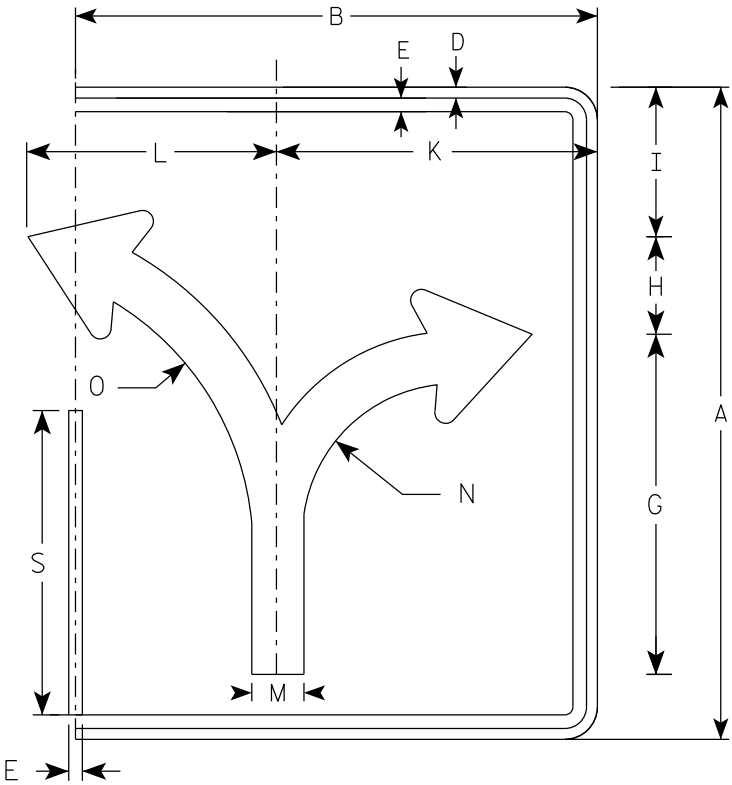
- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - None



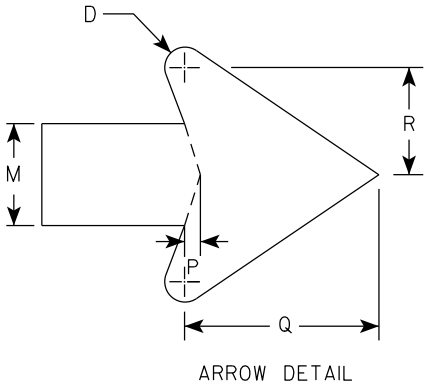
(C)



(C)



(C)



																											ENDS	MIDDLE
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. ft.
1																												
2S	30	24	1 1/2	1/2	5/8		15 5/8	4 1/2	6 7/8		14 3/4	11 1/2	2 3/8	7	13 1/4	3/8	4 1/2	2 1/2	14		18						5.0	3.75
2M	30	24	1 1/2	1/2	5/8		15 5/8	4 1/2	6 7/8		14 3/4	11 1/2	2 3/8	7	13 1/4	3/8	4 1/2	2 1/2	14		18						5.0	3.75
3	36	30	1 1/2	1/2	5/8		18 3/4	5 1/2	8 1/4		17 1/4	17 1/4	2 7/8	8 3/8	16	1/2	5 1/2	3	16 3/4		24						7.5	6.0
4	48	36	2 1/4	3/4	1		24 7/8	7 1/4	11		23 1/8	18	3 3/4	11 1/8	21 1/4	5/8	7 1/8	4	22 3/8		30						12.0	10.0
5	48	36	2 1/4	3/4	1		24 7/8	7 1/4	11		23 1/8	18	3 3/4	11 1/8	21 1/4	5/8	7 1/8	4	22 3/8		30						12.0	10.0

PROJECT NO:

HWY:

COUNTY:

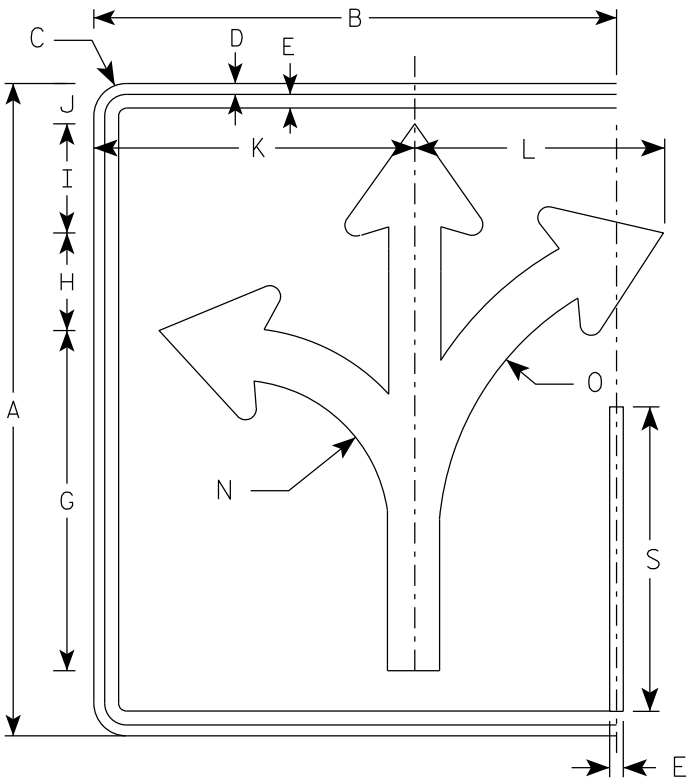
SHEET NO: 317

E

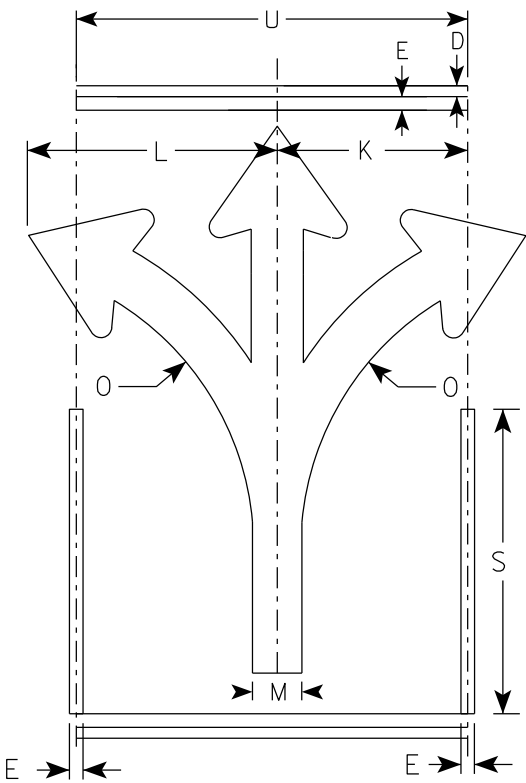
7

NOTES

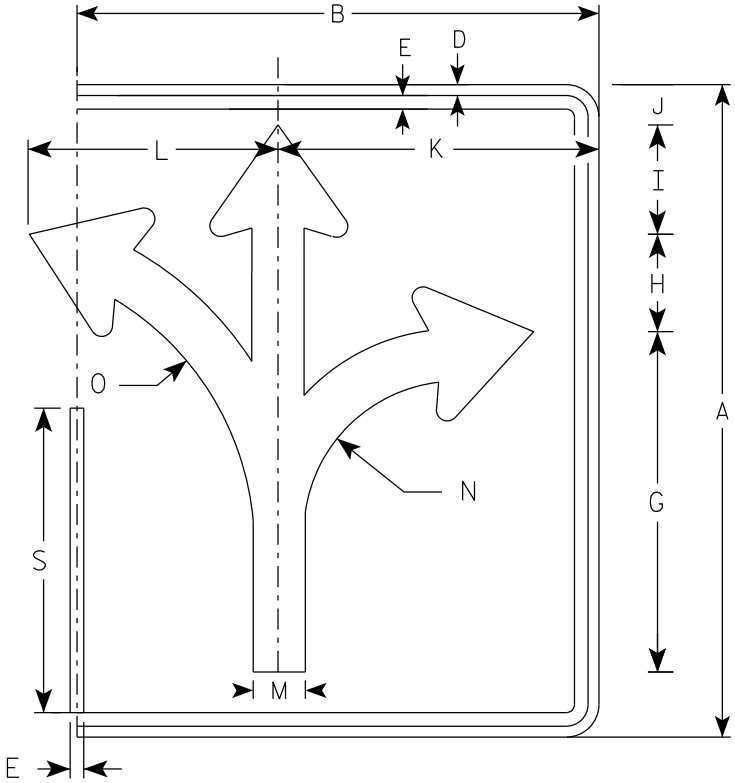
- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - None



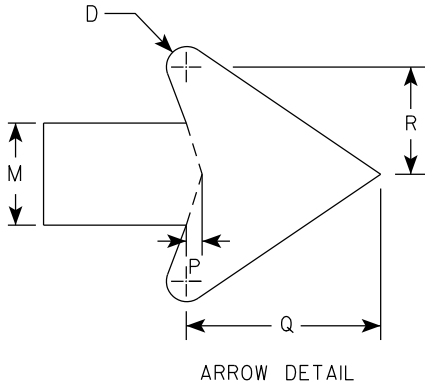
(D)



(D)



(D)



																												ENDS	MIDDLE
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. ft.	
1																													
2S	30	24	1 1/2	1/2	5/8		15 5/8	4 1/2	5	1 7/8	14 3/4	11 1/2	2 3/8	7	13 1/4	3/8	4 1/2	2 1/2	14		18						5.0	3.75	
2M	30	24	1 1/2	1/2	5/8		15 5/8	4 1/2	5	1 7/8	14 3/4	11 1/2	2 3/8	7	13 1/4	3/8	4 1/2	2 1/2	14		18						5.0	3.75	
3	36	30	1 1/2	1/2	5/8		18 3/4	5 1/2	6	2 1/4	17 1/4	17 1/4	2 7/8	8 3/8	16	1/2	5 1/2	3	16 3/4		24						7.5	6.0	
4	48	36	2 1/4	3/4	1		24 7/8	7 1/4	7 7/8	3 1/8	23 1/8	18	3 3/4	11 1/8	21 1/4	5/8	7 1/8	4	22 3/8		30						12.0	10.0	
5	48	36	2 1/4	3/4	1		24 7/8	7 1/4	7 7/8	3 1/8	23 1/8	18	3 3/4	11 1/8	21 1/4	5/8	7 1/8	4	22 3/8		30						12.0	10.0	

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 318

E

STANDARD SIGN
R3-8 (D) Arrow

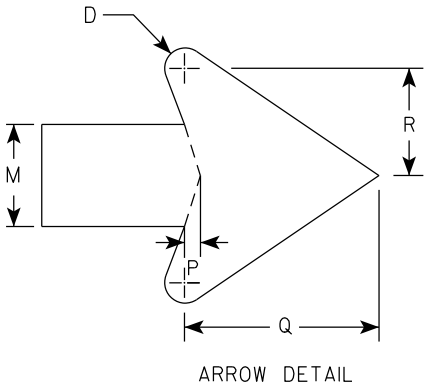
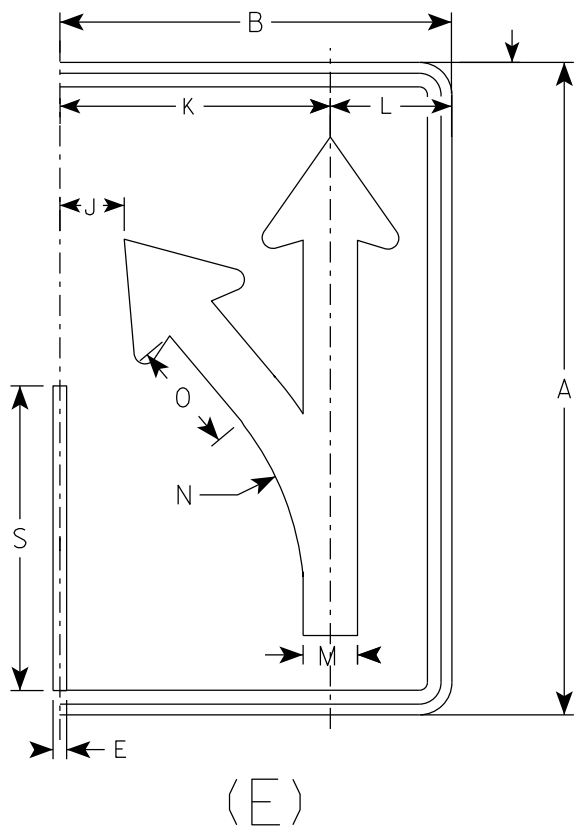
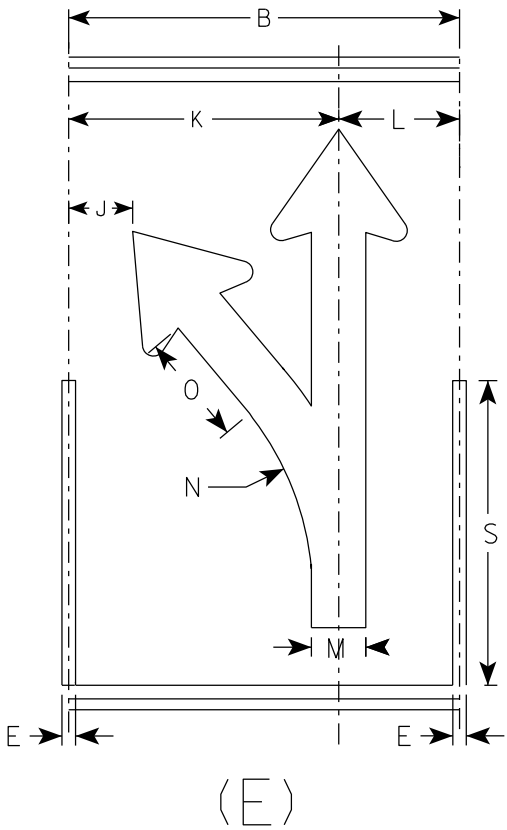
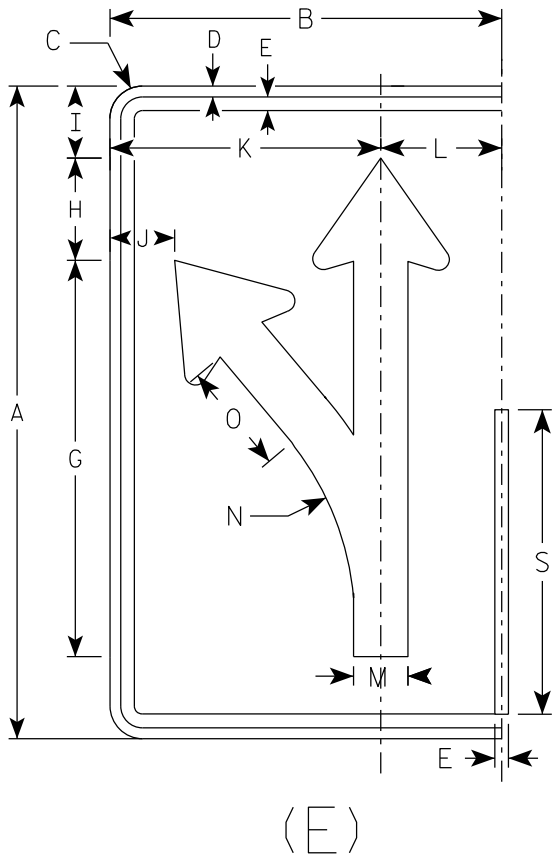
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/14/23 PLATE NO. R3-8.2

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - None



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 1/2	1/2	5/8		18 1/4	4 3/4	3 1/4	3	12 1/2	5 1/2	2 1/2	13 1/4	5 1/8	3/8	4 3/4	2 5/8	14								3.75
2M	30	18	1 1/2	1/2	5/8		18 1/4	4 3/4	3 1/4	3	12 1/2	5 1/2	2 1/2	13 1/4	5 1/8	3/8	4 3/4	2 5/8	14								3.75
3	36	24	1 1/2	1/2	5/8		21 7/8	5 5/8	4	4 7/8	16 1/8	7 3/4	3	15 7/8	6 1/8	1/2	5 3/4	3 1/8	16 3/4								6.0
4	48	30	2 1/4	3/4	1		29 1/8	7 1/2	5 1/4	5 3/8	20 1/2	9 1/2	4	21 1/4	8 1/4	5/8	7 5/8	4 1/4	22 3/8								10.0
5	48	30	2 1/4	3/4	1		29 1/8	7 1/2	5 1/4	5 3/8	20 1/2	9 1/2	4	21 1/4	8 1/4	5/8	7 5/8	4 1/4	22 3/8								10.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 319

E

STANDARD SIGN
R3-8 (E) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

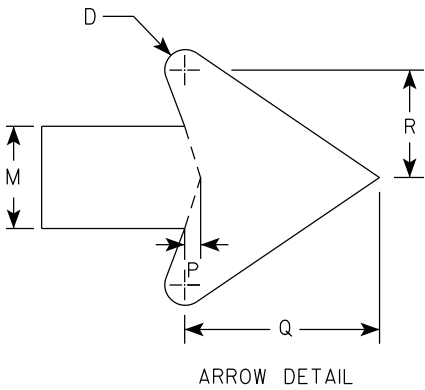
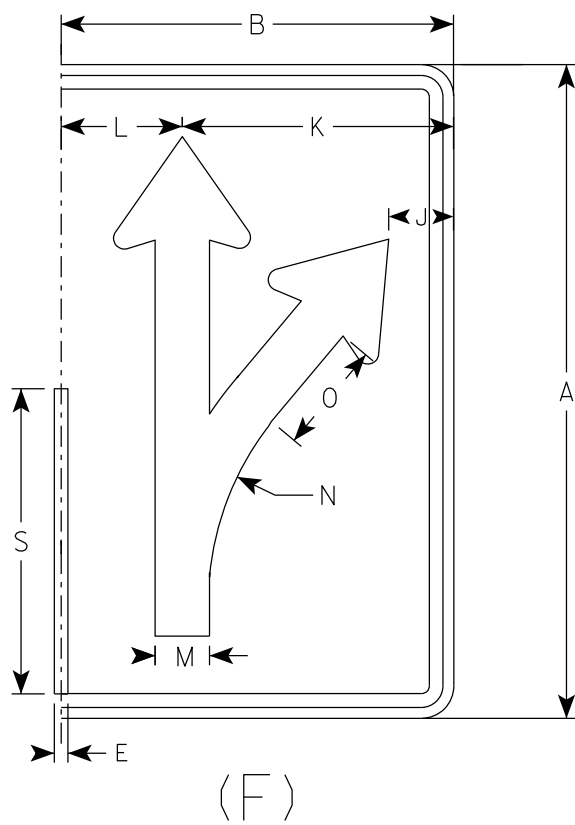
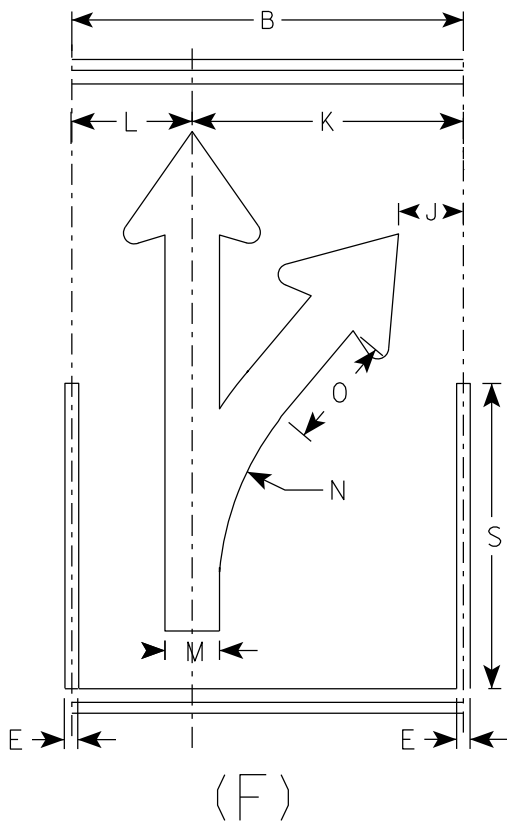
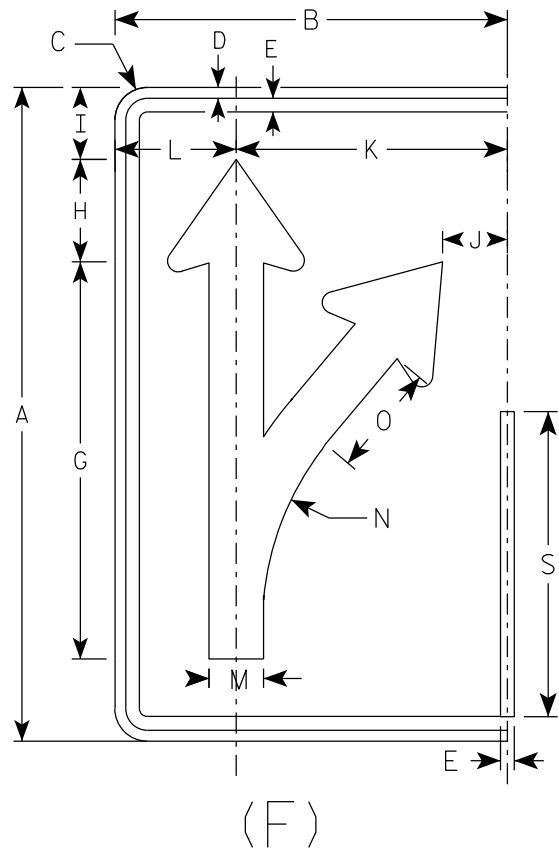
DATE 2/14/23 PLATE NO. R3-8.2

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black
3. Message Series - None



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 1/2	1/2	5/8		18 1/4	4 3/4	3 1/4	3	12 1/2	5 1/2	2 1/2	13 1/4	5 1/8	3/8	4 3/4	2 5/8	14								3.75
2M	30	18	1 1/2	1/2	5/8		18 1/4	4 3/4	3 1/4	3	12 1/2	5 1/2	2 1/2	13 1/4	5 1/8	3/8	4 3/4	2 5/8	14								3.75
3	36	24	1 1/2	1/2	5/8		21 7/8	5 5/8	4	4 7/8	16 1/8	7 3/4	3	15 7/8	6 1/8	1/2	5 3/4	3 1/8	16 3/4								6.0
4	48	30	2 1/4	3/4	1		29 1/8	7 1/2	5 1/4	5 3/8	20 1/2	9 1/2	4	21 1/4	8 1/4	5/8	7 5/8	4 1/4	22 3/8								10.0
5	48	30	2 1/4	3/4	1		29 1/8	7 1/2	5 1/4	5 3/8	20 1/2	9 1/2	4	21 1/4	8 1/4	5/8	7 5/8	4 1/4	22 3/8								10.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 320

E

STANDARD SIGN
R3-8 (F) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

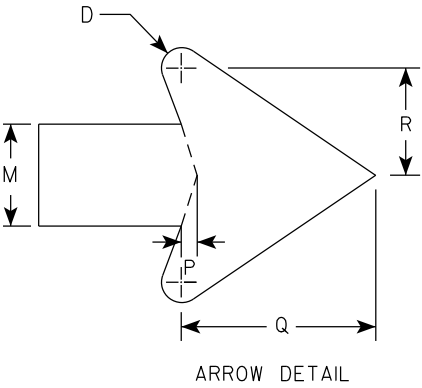
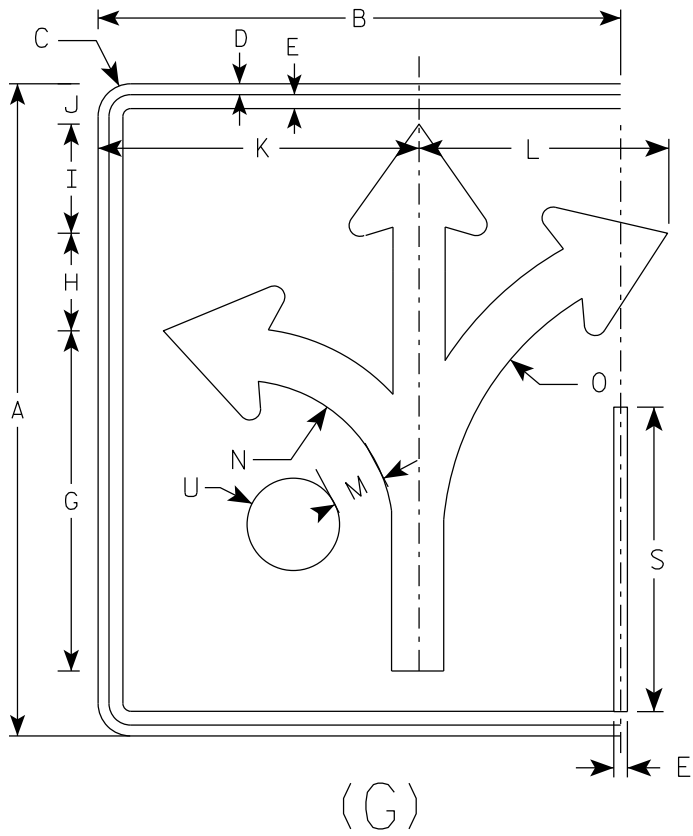
DATE 2/14/23 PLATE NO. R3-8.2

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black
3. Message Series - None



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	24	1 1/2	1/2	5/8		15 5/8	4 1/2	5	1 7/8	14 3/4	11 1/2	2 3/8	7	13 1/4	3/8	4 1/2	2 1/2	14		2 1/8						5.0
2M	30	24	1 1/2	1/2	5/8		15 5/8	4 1/2	5	1 7/8	14 3/4	11 1/2	2 3/8	7	13 1/4	3/8	4 1/2	2 1/2	14		2 1/8						5.0
3	36	30	1 1/2	1/2	5/8		18 3/4	5 1/2	6	3 1/8	17 1/4	17 1/4	2 7/8	8 3/8	16	1/2	5 1/2	3	16 3/4		2 1/2						7.5
4	48	36	2 1/4	3/4	1		24 7/8	7 1/4	7 7/8	3 1/8	23 1/8	18	3 3/4	11 1/8	21 1/4	5/8	7 1/8	4	22 3/8		3 3/8						12.0
5	48	36	2 1/4	3/4	1		24 7/8	7 1/4	7 7/8	3 1/8	23 1/8	18	3 3/4	11 1/8	21 1/4	5/8	7 1/8	4	22 3/8		3 3/8						12.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 321

E

STANDARD SIGN

R3-8 (G) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/14/23 PLATE NO. R3-8.2

7

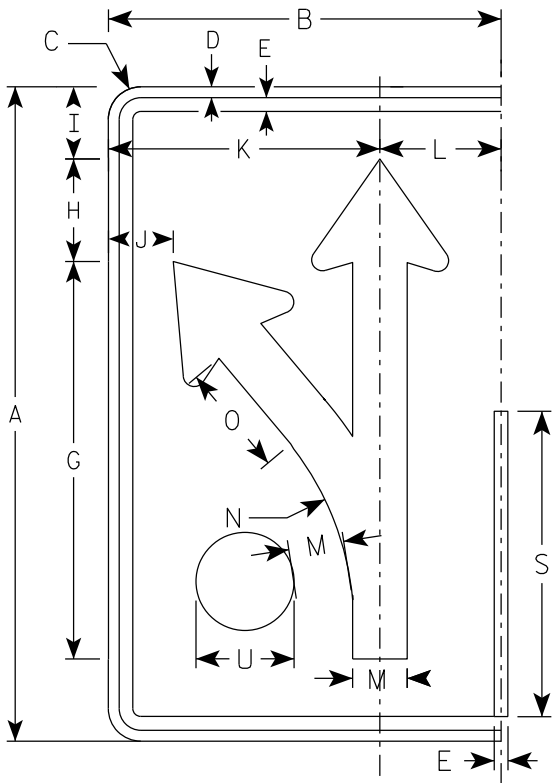
7

NOTES

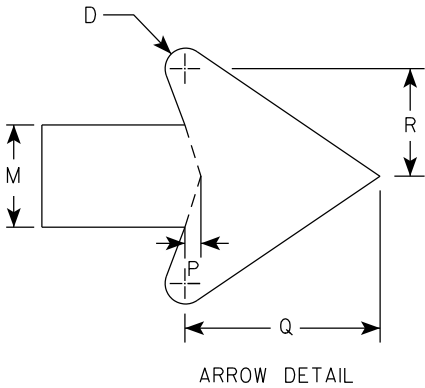
1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black
3. Message Series - None



(H)



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 1/2	1/2	5/8		18 1/4	4 3/4	3 1/4	3	12 1/2	5 1/2	2 1/2	13 1/4	5 1/8	3/8	4 3/4	2 5/8	14		2 1/8						3.75
2M	30	18	1 1/2	1/2	5/8		18 1/4	4 3/4	3 1/4	3	12 1/2	5 1/2	2 1/2	13 1/4	5 1/8	3/8	4 3/4	2 5/8	14		2 1/8						3.75
3	36	24	1 1/2	1/2	5/8		21 7/8	5 5/8	4	4 7/8	16 1/8	7 3/4	3	15 7/8	6 1/8	1/2	5 3/4	3 1/8	16 3/4		2 1/2						6.0
4	48	30	2 1/4	3/4	1		29 1/8	7 1/2	5 1/4	5 3/8	20 1/2	9 1/2	4	21 1/4	8 1/4	5/8	7 5/8	4 1/4	22 3/8		3 3/8						10.0
5	48	30	2 1/4	3/4	1		29 1/8	7 1/2	5 1/4	5 3/8	20 1/2	9 1/2	4	21 1/4	8 1/4	5/8	7 5/8	4 1/4	22 3/8		3 3/8						10.0

STANDARD SIGN

R3-8 (H) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

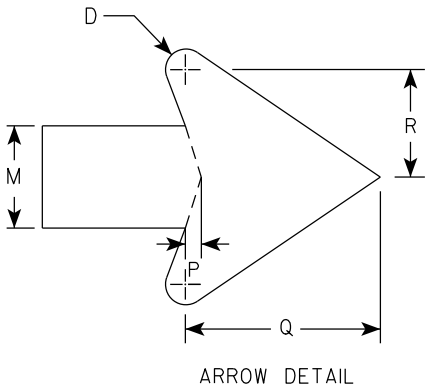
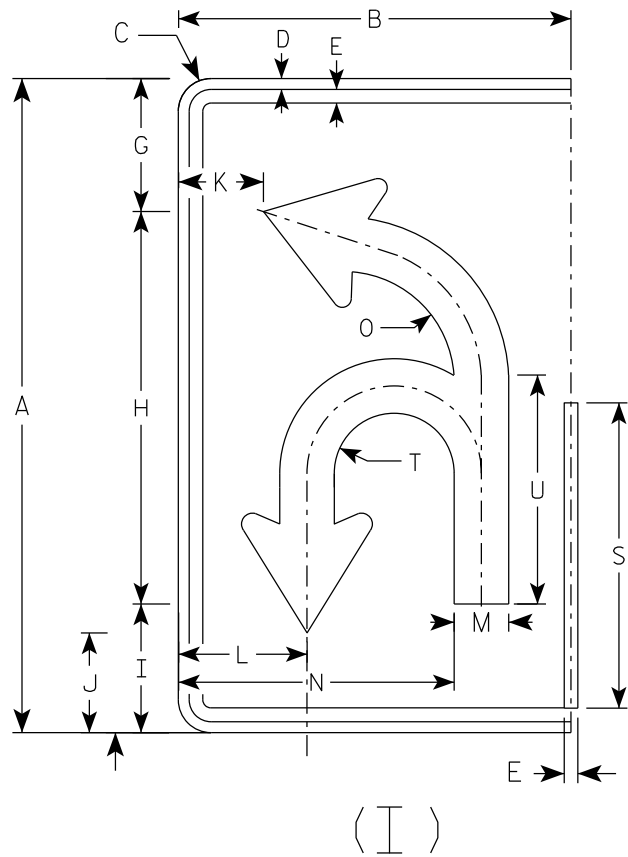
DATE 2/14/23 PLATE NO. R3-8.2

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black
3. Message Series - None



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 1/2	1/2	5/8		6 1/8	18	5 7/8	4 5/8	3 7/8	5 7/8	2 1/2	12 5/8	5 1/8	3/8	4 3/4	2 5/8	14	2 3/4	10 1/2						3.75
2M	30	18	1 1/2	1/2	5/8		6 1/8	18	5 7/8	4 5/8	3 7/8	5 7/8	2 1/2	12 5/8	5 1/8	3/8	4 3/4	2 5/8	14	2 3/4	10 1/2						3.75
3	36	24	1 1/2	1/2	5/8		21 7/8	21 5/8	7 1/8	5 1/2	5 7/8	8 1/4	3	16 3/8	6 1/8	1/2	5 3/4	3 1/8	16 3/4	3 1/4	12 5/8						6.0
4	48	30	2 1/4	3/4	1		29 1/8	28 3/4	9 3/8	7 1/4	6 7/8	10	4	20 7/8	8 1/8	5/8	7 5/8	4 1/4	22 3/8	4 3/8	16 3/4						10.0
5	48	30	2 1/4	3/4	1		29 1/8	28 3/4	9 3/8	7 1/4	6 7/8	10	4	20 7/8	8 1/8	5/8	7 5/8	4 1/4	22 3/8	4 3/8	16 3/4						10.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 323

E

STANDARD SIGN

R3-8 (I) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

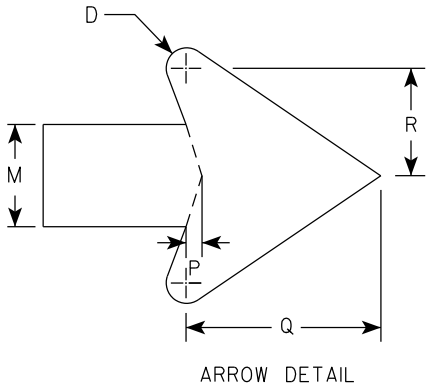
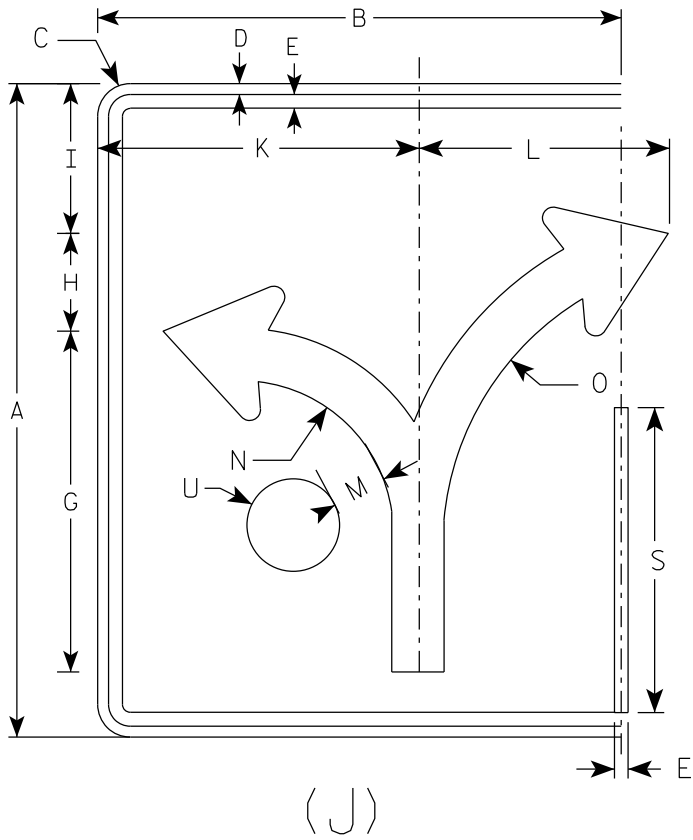
DATE 2/14/23 PLATE NO. R3-8.2

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black
3. Message Series - None



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	24	1 1/2	1/2	5/8		15 5/8	4 1/2	6 7/8		14 3/4	11 1/2	2 3/8	7	13 1/4	3/8	4 1/2	2 1/2	14		2 1/8						5.0
2M	30	24	1 1/2	1/2	5/8		15 5/8	4 1/2	6 7/8		14 3/4	11 1/2	2 3/8	7	13 1/4	3/8	4 1/2	2 1/2	14		2 1/8						5.0
3	36	30	1 1/2	1/2	5/8		18 3/4	5 1/2	8 1/4		17 1/4	17 1/4	2 7/8	8 3/8	16	1/2	5 1/2	3	16 3/4		2 1/2						7.5
4	48	36	2 1/4	3/4	1		24 7/8	7 1/4	11		23 1/8	18	3 3/4	11 1/8	21 1/4	5/8	7 1/8	4	22 3/8		3 3/8						12.0
5	48	36	2 1/4	3/4	1		24 7/8	7 1/4	11		23 1/8	18	3 3/4	11 1/8	21 1/4	5/8	7 1/8	4	22 3/8		3 3/8						12.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 324

E

STANDARD SIGN

R3-8 (J) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*

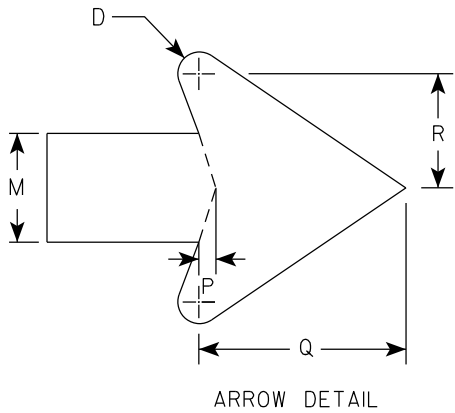
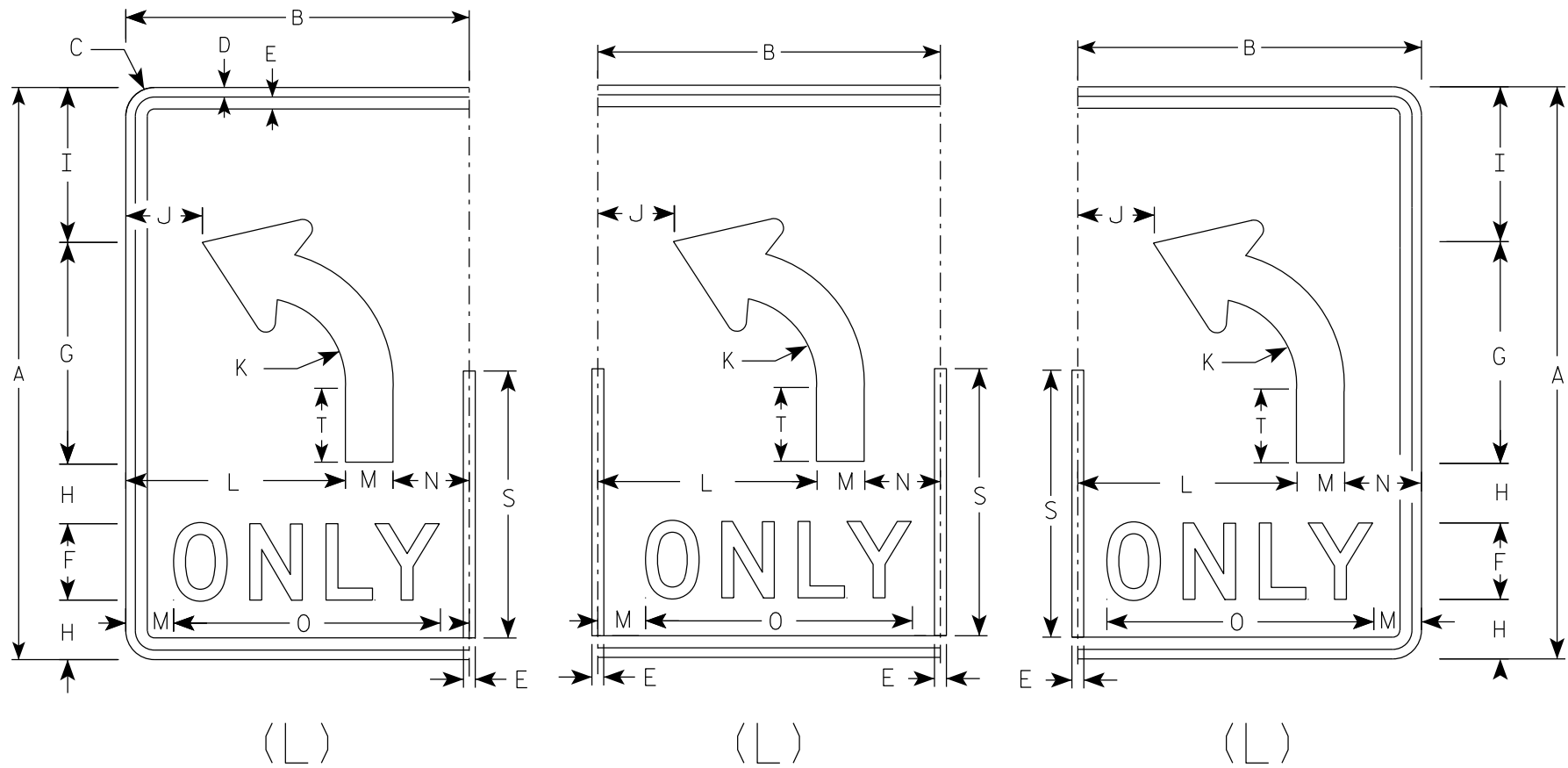
for State Traffic Engineer

DATE 2/14/23

PLATE NO. R3-8.2

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 1/2	1/2	5/8	4	11 5/8	3 1/8	8 1/8	4	4 1/2	11 1/2	2 1/2	4	14	3/8	4 3/4	2 5/8	14	3 7/8							3.75
2M	30	18	1 1/2	1/2	5/8	4	11 5/8	3 1/8	8 1/8	4	4 1/2	11 1/2	2 1/2	4	14	3/8	4 3/4	2 5/8	14	3 7/8							3.75
3	36	24	1 1/2	1/2	5/8	5	14	3 1/2	9 3/4	6	5 3/8	15	3	6	17 5/8	1/2	5 3/4	3 1/8	16 3/4	4 5/8							6.0
4	48	30	2 1/4	3/4	1	6	18 5/8	5 1/8	13 1/8	6 1/8	7 1/4	18	4	8	21 3/4	5/8	7 5/8	4 1/4	22 3/8	6 1/4							10.0
5	48	30	2 1/4	3/4	1	6	18 5/8	5 1/8	13 1/8	6 1/8	7 1/4	18	4	8	21 3/4	5/8	7 5/8	4 1/4	22 3/8	6 1/4							10.0

STANDARD SIGN

R3-8 (L) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*

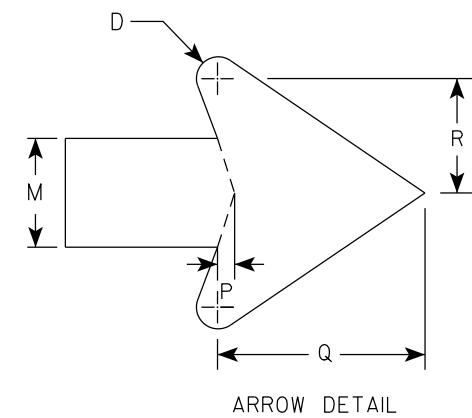
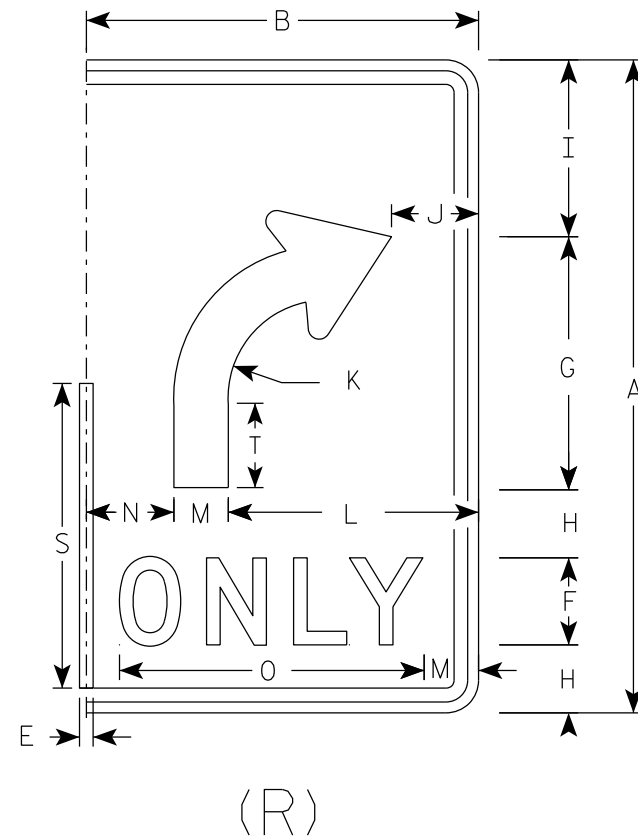
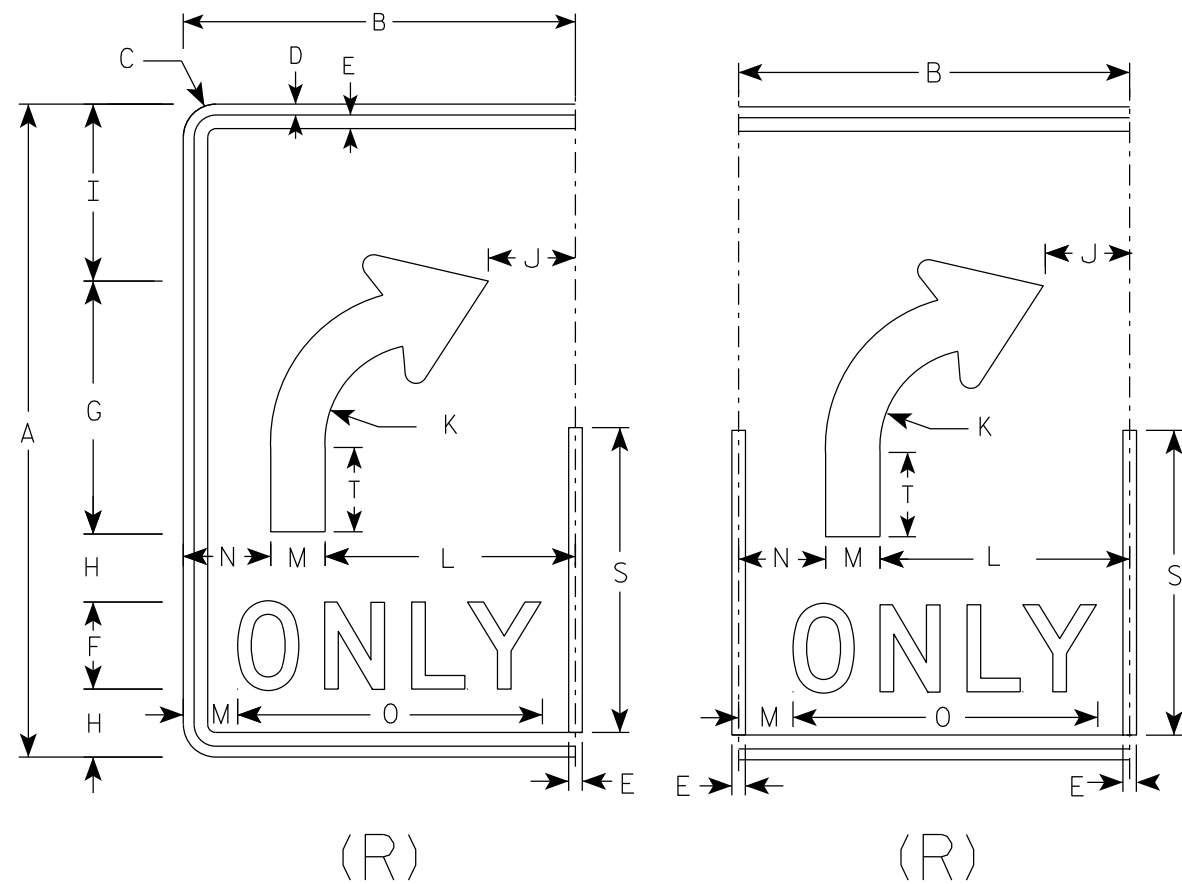
for State Traffic Engineer

DATE 2/14/23

PLATE NO. R3-8.2

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 1/2	1/2	5/8	4	11 5/8	3 1/8	8 1/8	4	4 1/2	11 1/2	2 1/2	4	14	3/8	4 3/4	2 5/8	14	3 7/8							3.75
2M	30	18	1 1/2	1/2	5/8	4	11 5/8	3 1/8	8 1/8	4	4 1/2	11 1/2	2 1/2	4	14	3/8	4 3/4	2 5/8	14	3 7/8							3.75
3	36	24	1 1/2	1/2	5/8	5	14	3 1/2	9 3/4	6	5 3/8	15	3	6	17 5/8	1/2	5 3/4	3 1/8	16 3/4	4 5/8							6.0
4	48	30	2 1/4	3/4	1	6	18 5/8	5 1/8	13 1/8	6 1/8	7 1/4	18	4	8	21 3/4	5/8	7 5/8	4 1/4	22 3/8	6 1/4							10.0
5	48	30	2 1/4	3/4	1	6	18 5/8	5 1/8	13 1/8	6 1/8	7 1/4	18	4	8	21 3/4	5/8	7 5/8	4 1/4	22 3/8	6 1/4							10.0

STANDARD SIGN

R3-8 (R) Arrow

WISCONSIN DEPT OF TRANSPORTATION

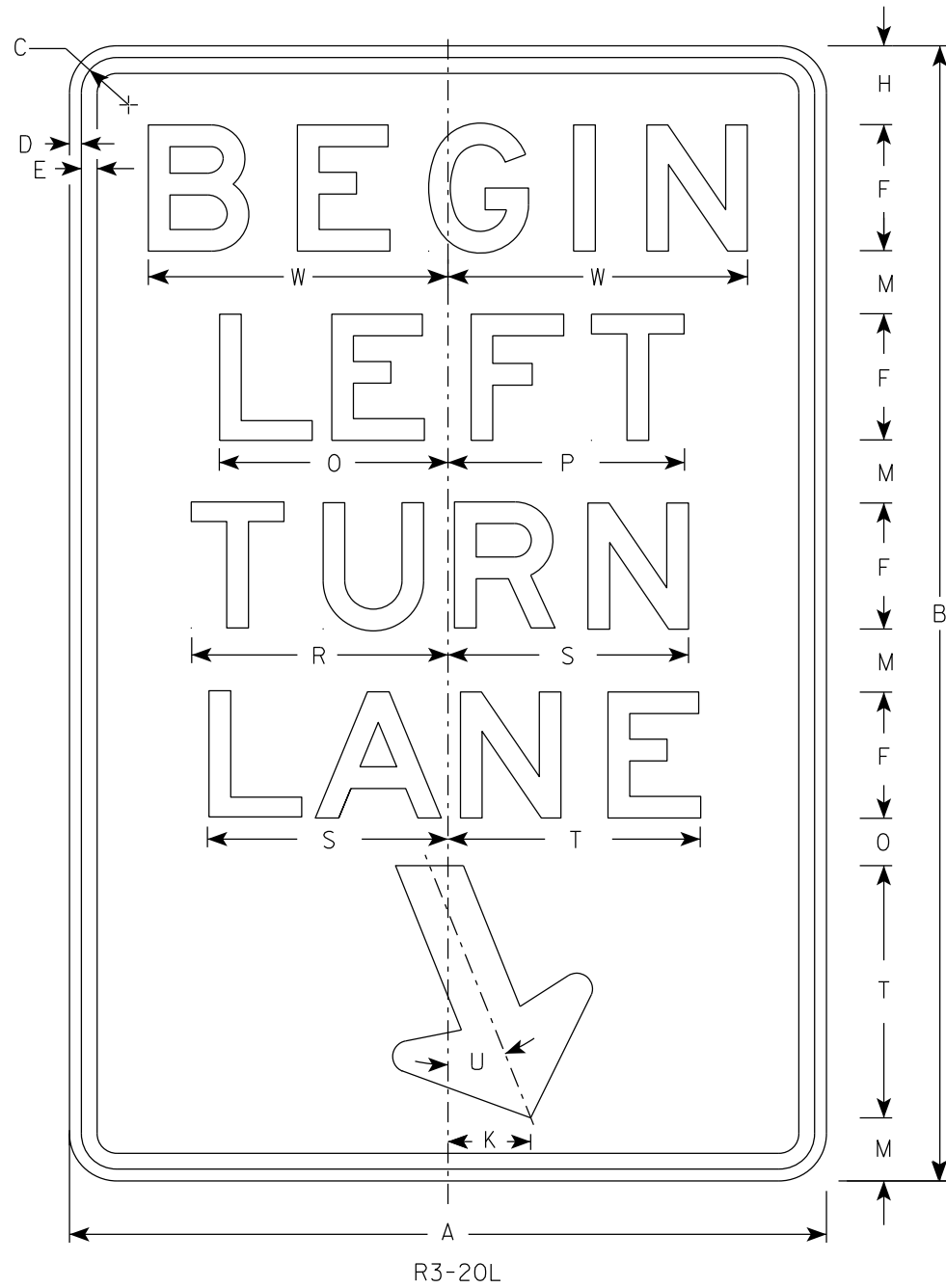
APPROVED *Matthew R. Rauch*

for State Traffic Engineer

DATE 2/14/23

PLATE NO. R3-8.2

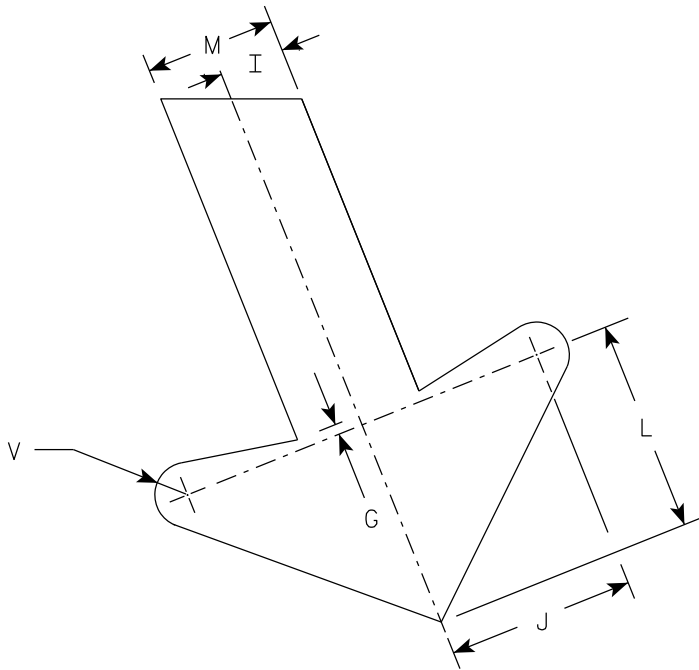
7



R3-20L

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - E



ARROW DETAIL

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	36	1 1/2	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
2M	24	36	1 1/2	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
3	36	54	1 7/8	1/2	5/8	6	3/8	3 3/4	1 1/2	4 1/4	4	4 7/8	3	2 1/4	10 7/8	11 1/4		12 1/4	11 1/2	12	22°	3/4	13 1/4				13.5
4																											
5																											

PROJECT NO:

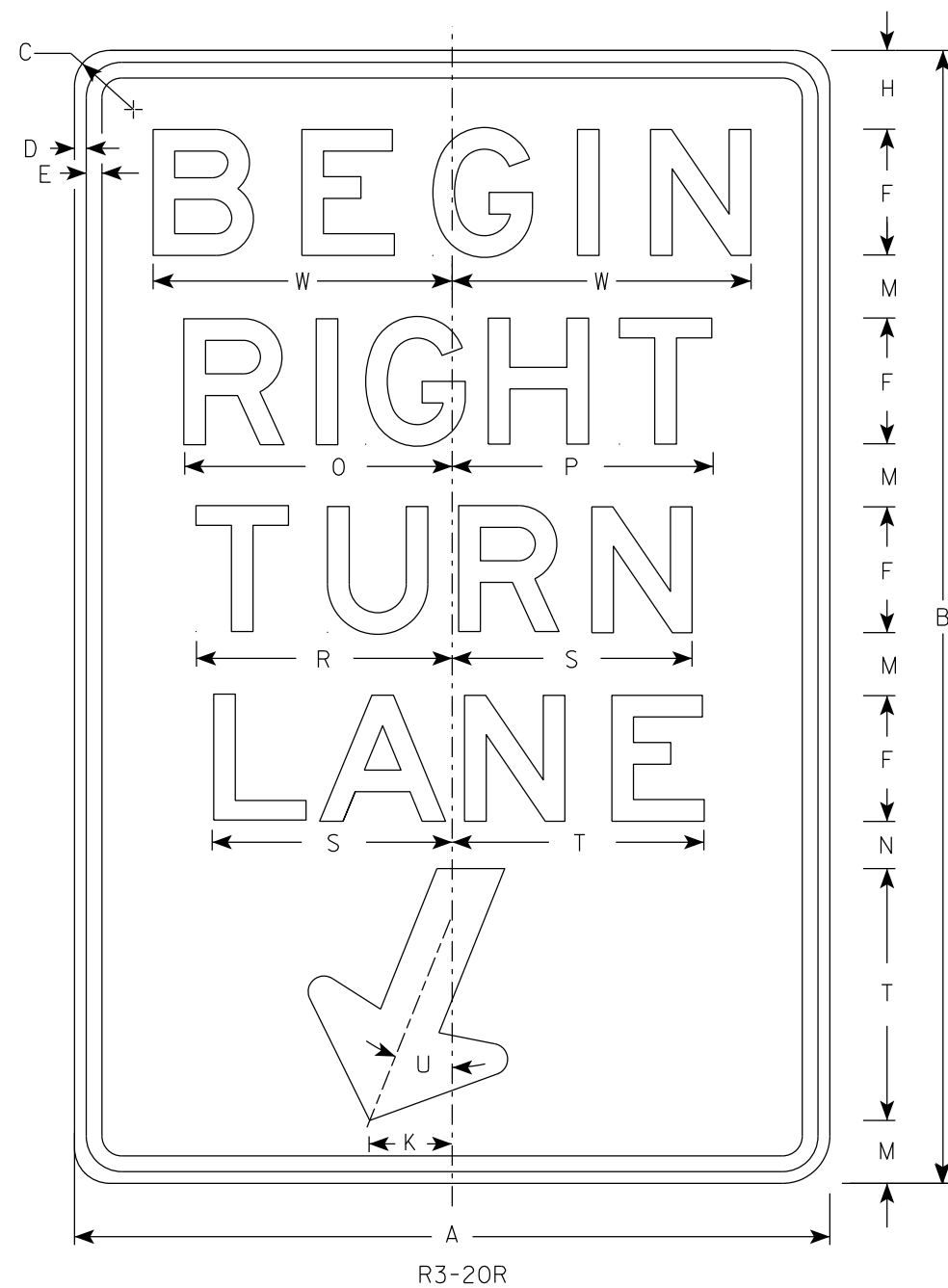
HWY:

COUNTY:

SHEET NO: 327

E

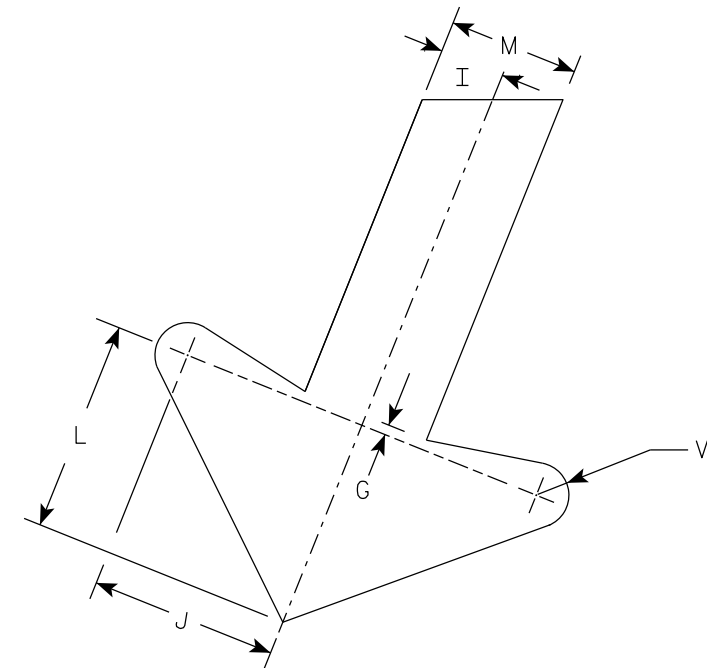
7



R3-20R

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - E

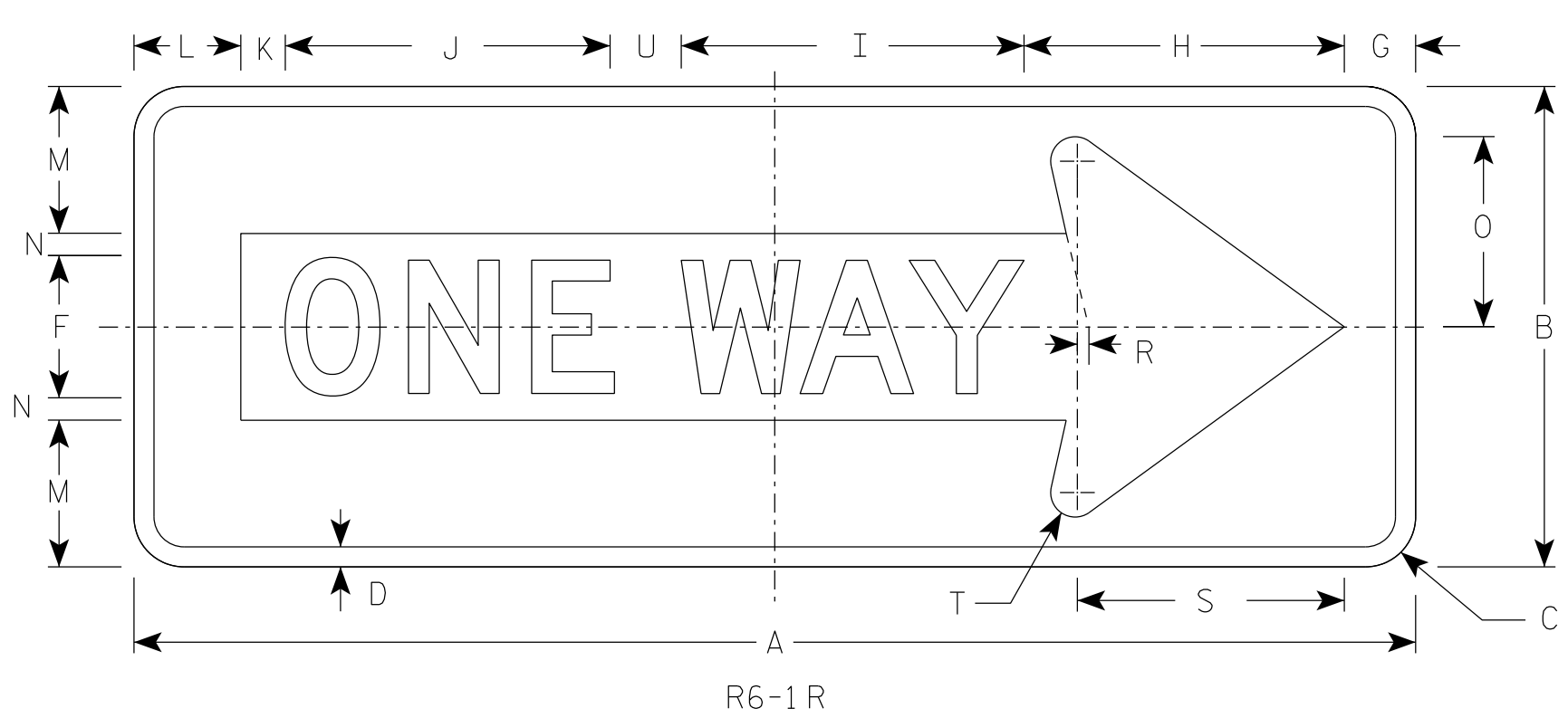


ARROW DETAIL

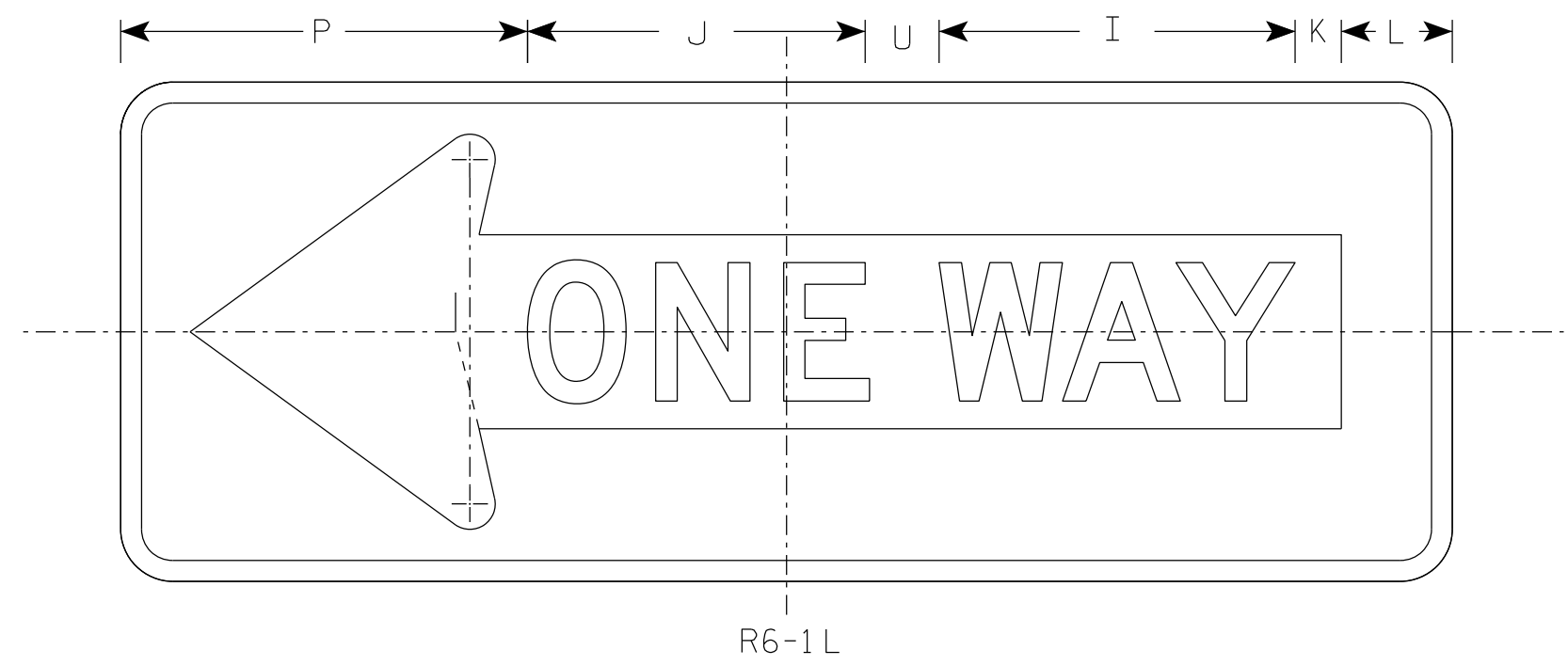
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	36	1 1/2	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	8 1/2	8 1/4		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
2M	24	36	1 1/2	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	8 1/2	8 1/4		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
3	36	54	1 7/8	1/2	5/8	6	3/8	3 3/4	1 1/2	4 1/4	4	4 7/8	3	2 1/4	12 3/4	12 1/2		12 1/4	11 1/2	12	22°	3/4	13 1/4				13.5
4																											
5																											

PROJECT NO:	HWY:	COUNTY:	SHEET NO: 328	E
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7



- NOTES
1. Sign is Type II - Type H Reflective
 2. Color:
Background - Black
Message - Black Legend & White Arrow & Border
 3. Message Series - D



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	36	12	1 1/2	1/2		4	2	7 1/2	9 5/8	9 1/8	1 1/4	3	3 3/8	5/8	4 3/8	11		3/8	7 1/2	3/4	2						3.0
2M	48	18	1 7/8	3/4		5	2 1/2	11	13	12 1/4	2 3/4	3 1/2	5 1/2	1	7 1/8	13 1/2		1/2	10 1/8	7/8	3						6.0
3	48	18	1 7/8	3/4		5	2 1/2	11	13	12 1/4	2 3/4	3 1/2	5 1/2	1	7 1/8	13 1/2		1/2	10 1/8	7/8	3						6.0
4	48	18	1 7/8	3/4		5	2 1/2	11	13	12 1/4	2 3/4	3 1/2	5 1/2	1	7 1/8	13 1/2		1/2	10 1/8	7/8	3						6.0
5																											

STANDARD SIGN
R6-1 L&R

WISCONSIN DEPT OF TRANSPORTATION

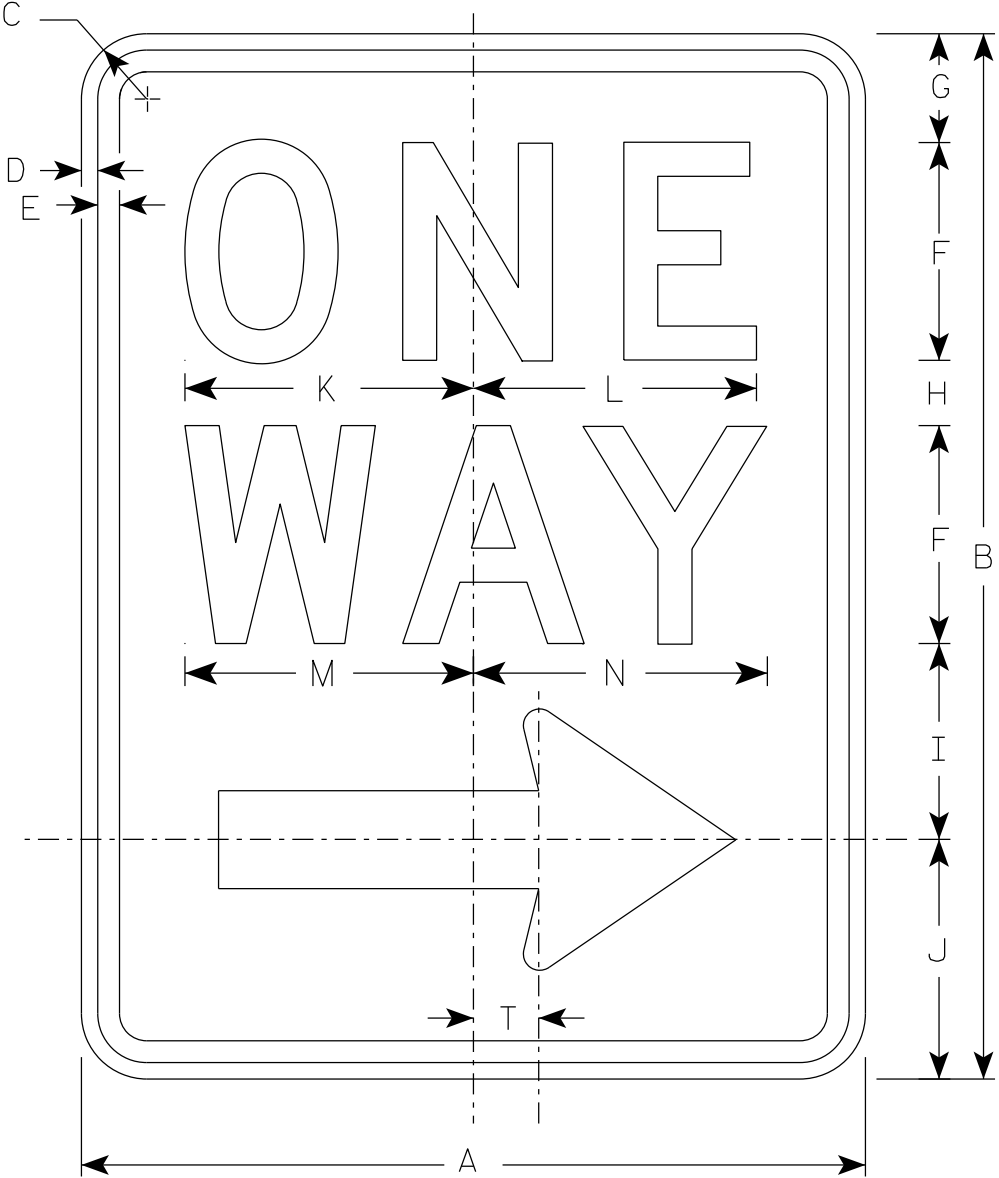
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/7/2025 PLATE NO. R6-1.5

SHEET NO: 329

E

7

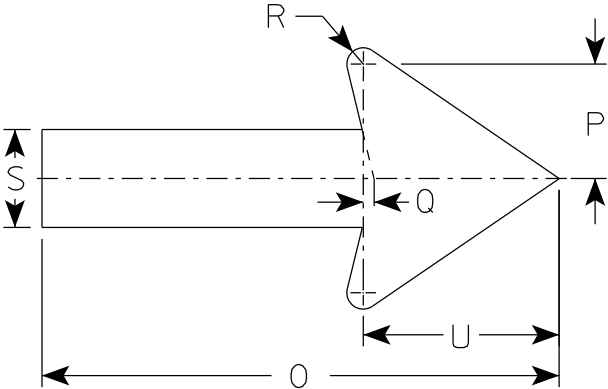


R6 - 2R

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D
- 4. R6-2L same as R6-2R except arrow points to the left.

Arrow Detail



7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
1	18	24	1 1/2	3/8	1/2	5	2 1/2	1 1/2	4 1/2	5 1/2	6 5/8	6 1/2	6 5/8	6 3/4	11 7/8	2 5/8	1/4	3/8	2 1/4	1 1/2	4 1/2					
2S	24	36	1 1/2	3/8	1/2	6	3	2 1/2	5 1/2	7	8 1/8	8 1/8	8 1/2	8 5/8	16	3 1/2	3/8	1/2	3	2	6					
2M	30	36	1 7/8	1/2	5/8	8	2 1/2	2 5/8	6 7/8	8	10 1/2	10 1/2	11 1/4	11 1/4	20	4 3/8	1/2	5/8	3 3/4	2 1/2	7 1/2					
3	36	48	1 7/8	1/2	5/8	10	5 1/4	3 1/4	9	10 1/2	12 3/4	12 3/4	13 1/4	13 1/2	24	5 5/8	1/2	3/4	4 3/4	3	9					
4	36	48	1 7/8	1/2	5/8	10	5 1/4	3 1/4	9	10 1/2	12 3/4	12 3/4	13 1/4	13 1/2	24	5 5/8	1/2	3/4	4 3/4	3	9					
5																										

PROJECT NO:

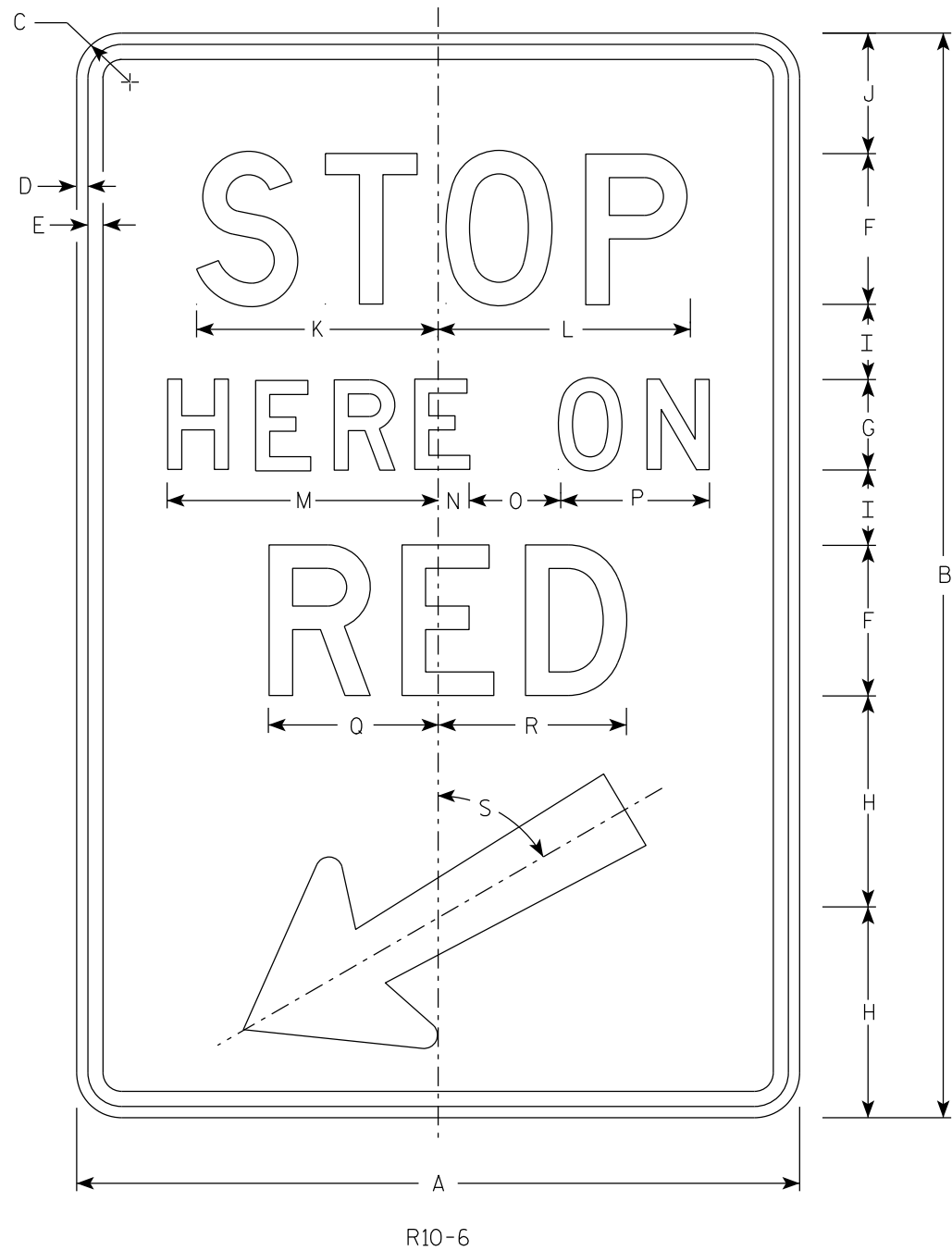
HWY:

COUNTY:

SHEET NO: 330

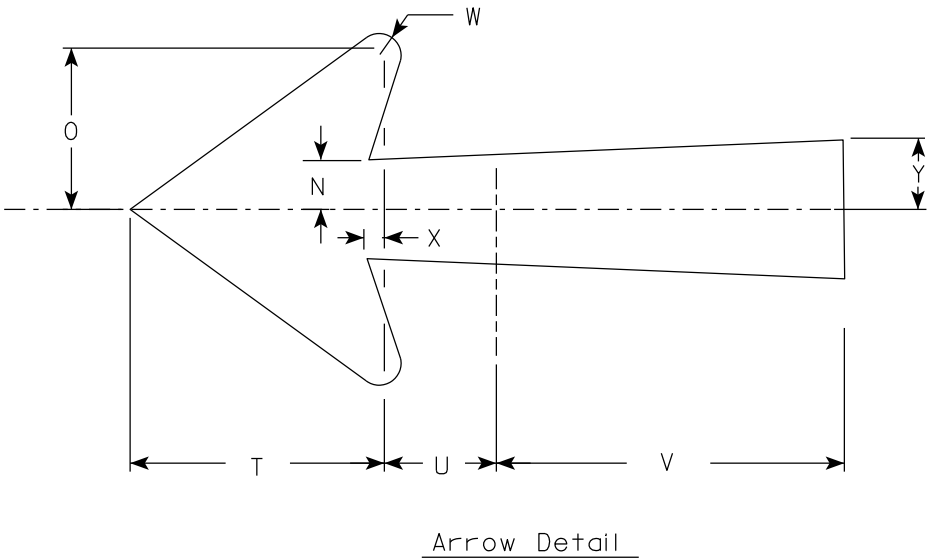
E

7



NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D



7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Areq. sq. ft.
1																											
2S	24	36	1 1/2	3/8	1/2	5	3	7	2 1/2	4	8	8 3/8	9	1	3	5	5 5/8	6 1/4	60°	5 1/4	2 1/4	7 1/8	1/2	3/8	1 3/8		6.0
2M	24	36	1 1/2	3/8	1/2	5	3	7	2 1/2	4	8	8 3/8	9	1	3	5	5 5/8	6 1/4	60°	5 1/4	2 1/4	7 1/8	1/2	3/8	1 3/8		6.0
3																											
4																											
5																											

PROJECT NO:

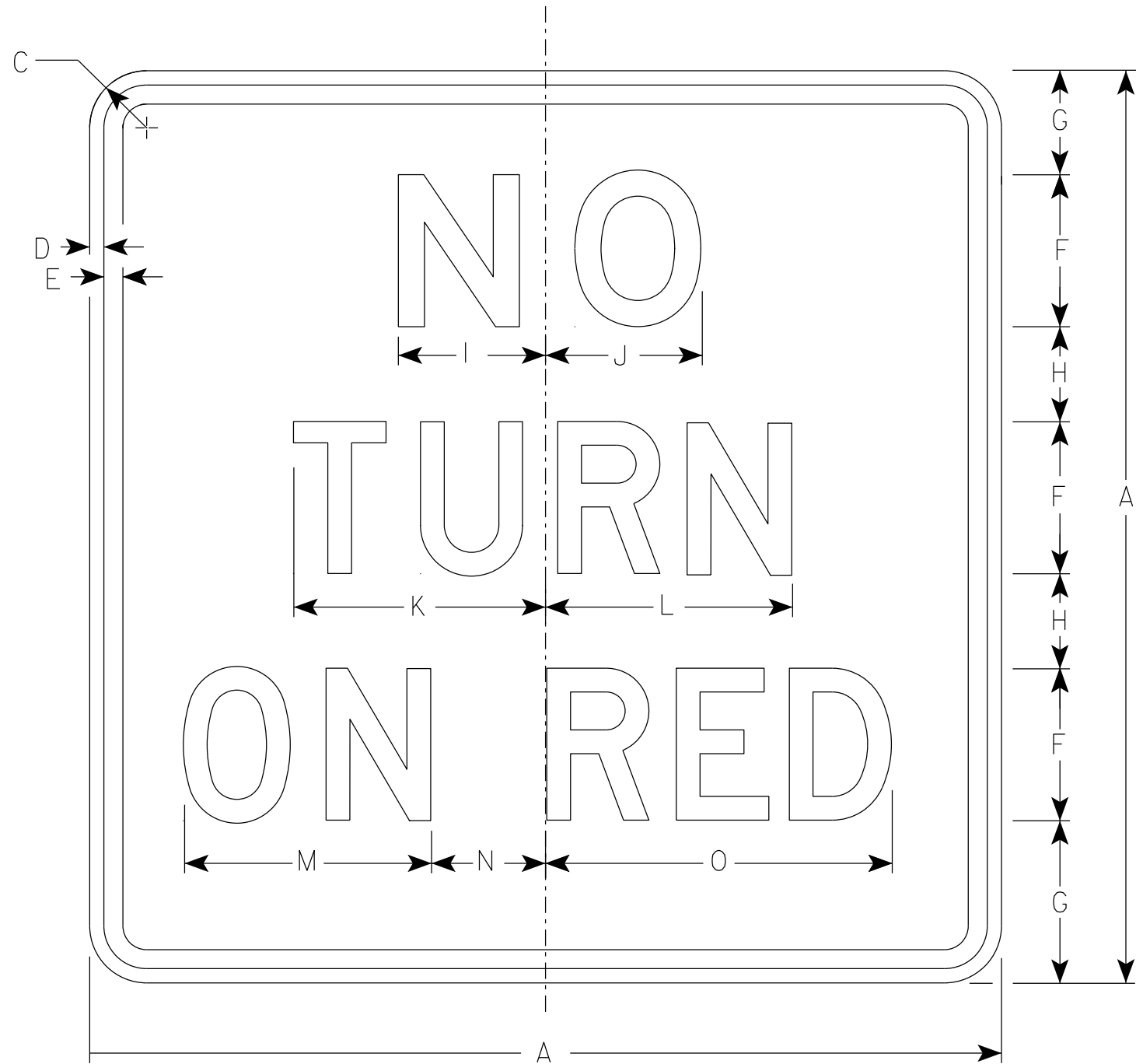
HWY:

COUNTY:

SHEET NO: 331

E

7



R10-11B

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - Line 1 is Series E.
 - Lines 2 and 3 are Series D.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18		1 1/2	3/8	3/8	3	2 3/4	1 3/4	3	3 1/8	5	4 7/8	5 1/4	1 7/8	7 1/8												2.25
2S	24		1 1/2	3/8	1/2	4	3 1/2	2 1/2	3 7/8	4 1/8	6 5/8	6 1/2	6 1/2	3	9 1/8												4.0
2M	24		1 1/2	3/8	1/2	4	3 1/2	2 1/2	3 7/8	4 1/8	6 5/8	6 1/2	6 1/2	3	9 1/8												4.0
3	30		1 7/8	1/2	5/8	5	4 1/2	3	4 7/8	5 1/4	8 1/4	8 1/8	7 3/4	4 1/8	11 7/8												6.25
4																											
5																											

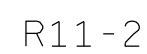
PROJECT NO:

HWY:

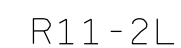
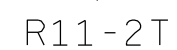
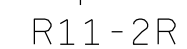
COUNTY:

SHEET NO: 332

E

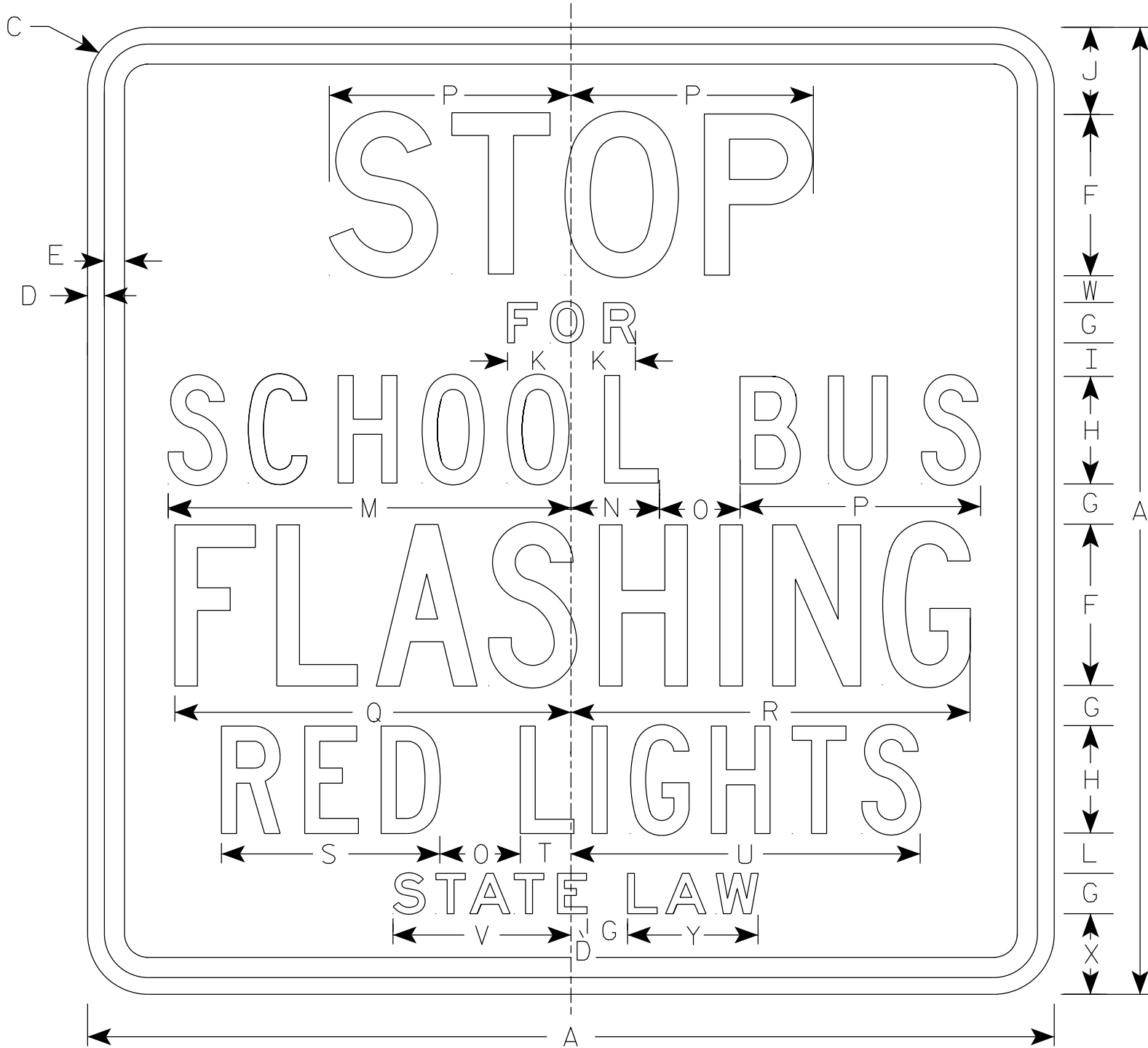


1. Sign is Type II - Type H Reflective
2. Color:
 - Background - White
 - Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Modify the message as required.



STANDARD SIGN	
R11-2	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<u>Matthew R Rauch</u> for State Traffic Engineer
DATE <u>2/5/24</u>	PLATE NO. <u>R11-2.12</u>

PLOT SCALE : \$\$.....plotscale.....\$\$ WISDOT/CADDS SHEET 42



R59-51

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - Line 1 is Series D
Lines 2 & 6 are Series E
Line 3, 4 & 5 are Series C

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	36		2 1/4	5/8	3/4	6	1 1/2	4	1 1/4	3 1/4	2 3/8	1 1/2	15	3 1/4	3	9	14 3/4	14 7/8	8 1/8	1 7/8	13	6 5/8	1	3	4 7/8		9.0
2M	36		2 1/4	5/8	3/4	6	1 1/2	4	1 1/4	3 1/4	2 3/8	1 1/2	15	3 1/4	3	9	14 3/4	14 7/8	8 1/8	1 7/8	13	6 5/8	1	3	4 7/8		9.0
3	48		1 7/8	3/4	1	8	2	6	1 1/4	4 3/4	3 1/4	1 1/2	20 1/4	5	3 5/8	12	19 1/2	20	11 5/8	3 3/4	19	9 1/2	1	3 1/2	6 3/4		16.0
4	48		1 7/8	3/4	1	8	2	6	1 1/4	4 3/4	3 1/4	1 1/2	20 1/4	5	3 5/8	12	19 1/2	20	11 5/8	3 3/4	19	9 1/2	1	3 1/2	6 3/4		16.0
5																											

STANDARD SIGN
R59-51

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

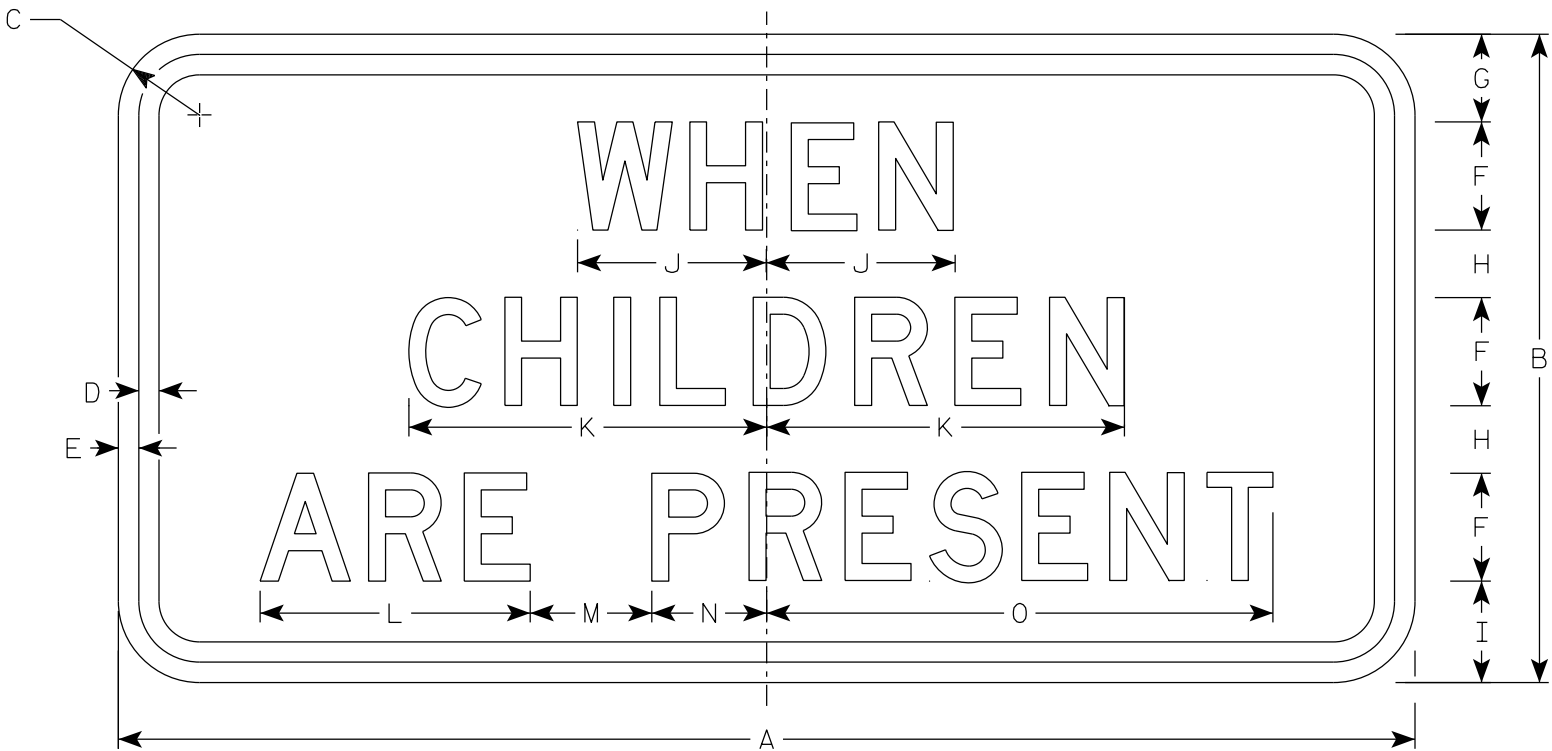
DATE 2/28/24 PLATE NO. R59-51.11

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black
3. Message Series - D



S4-2

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	1 1/2	3/8	3/8	2	1 5/8	1 1/4	1 7/8	3 1/2	6 5/8	5	2 1/4	2 1/8	9 3/8												2.0
2M	24	12	1 1/2	3/8	3/8	2	1 5/8	1 1/4	1 7/8	3 1/2	6 5/8	5	2 1/4	2 1/8	9 3/8												2.0
3	36	18	1 1/2	1/2	3/8	3	2 1/2	1 7/8	2 7/8	5 7/8	10 5/8	8	3	4	14 3/4												4.5
4																											
5																											

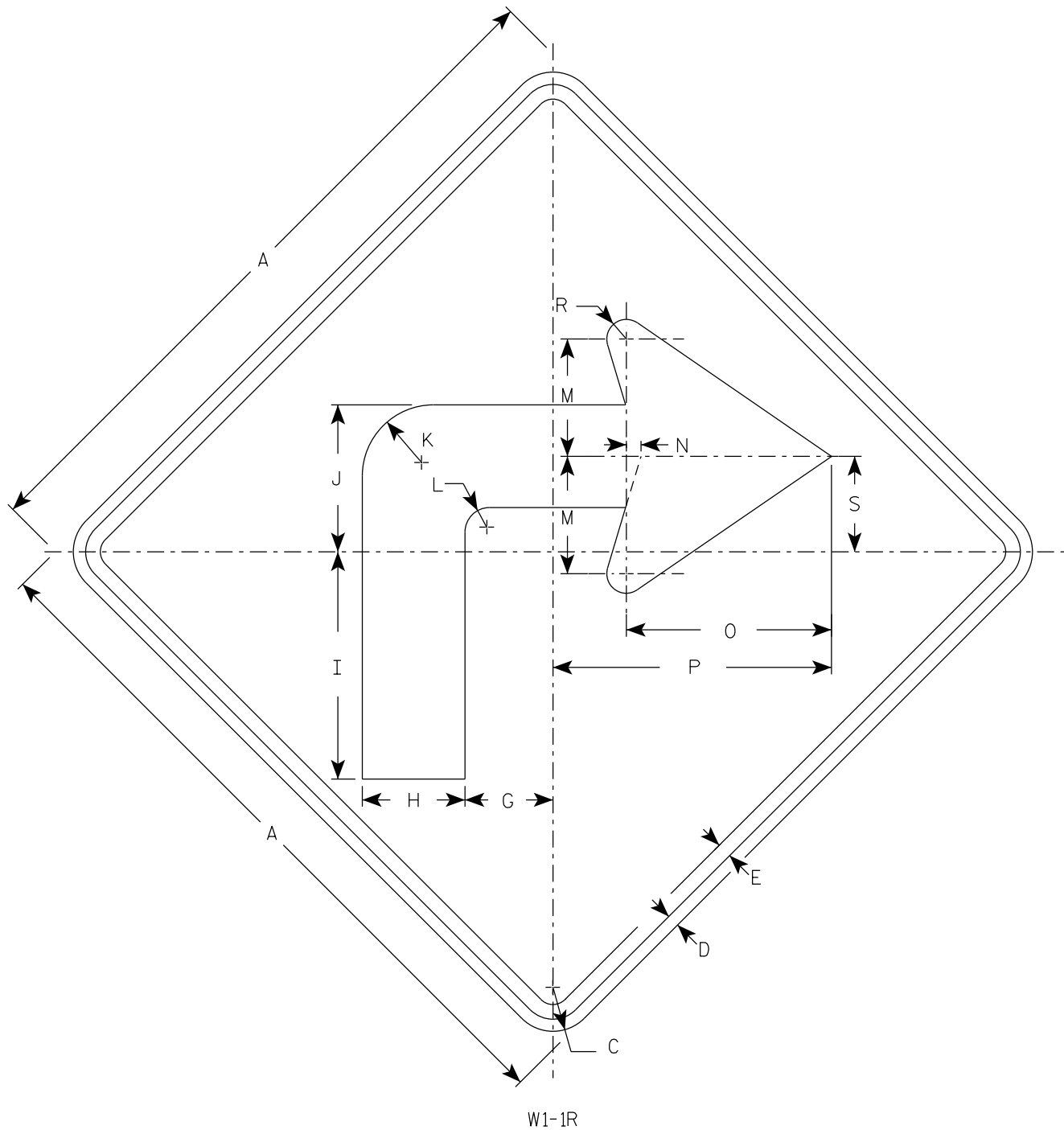
PROJECT NO:

HWY:

COUNTY:

SHEET NO: 335

E



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. W1-1L is the same as W1-1R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/2	3/8	1/2		3	3 1/2	7 3/4	5	2 1/2	7/8	4	1/2	7	9 1/2		5/8	3 1/4								4.0
2S	36		2 1/4	5/8	3/4		4 1/2	5 1/4	11 5/8	7 1/2	3 5/8	1 1/4	6	3/4	10 1/2	14 1/4		1	4 7/8								9.0
2M	36		2 1/4	5/8	3/4		4 1/2	5 1/4	11 5/8	7 1/2	3 5/8	1 1/4	6	3/4	10 1/2	14 1/4		1	4 7/8								9.0
3	36		2 1/4	5/8	3/4		4 1/2	5 1/4	11 5/8	7 1/2	3 5/8	1 1/4	6	3/4	10 1/2	14 1/4		1	4 7/8								9.0
4	48		3	3/4	1		6	7	15 1/2	10	4 7/8	1 5/8	8	1	14	19		1 1/4	6 1/2								16.0
5	48		3	3/4	1		6	7	15 1/2	10	4 7/8	1 5/8	8	1	14	19		1 1/4	6 1/2								16.0

STANDARD SIGN
W1-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/22/2023 PLATE NO. W1-1.12

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

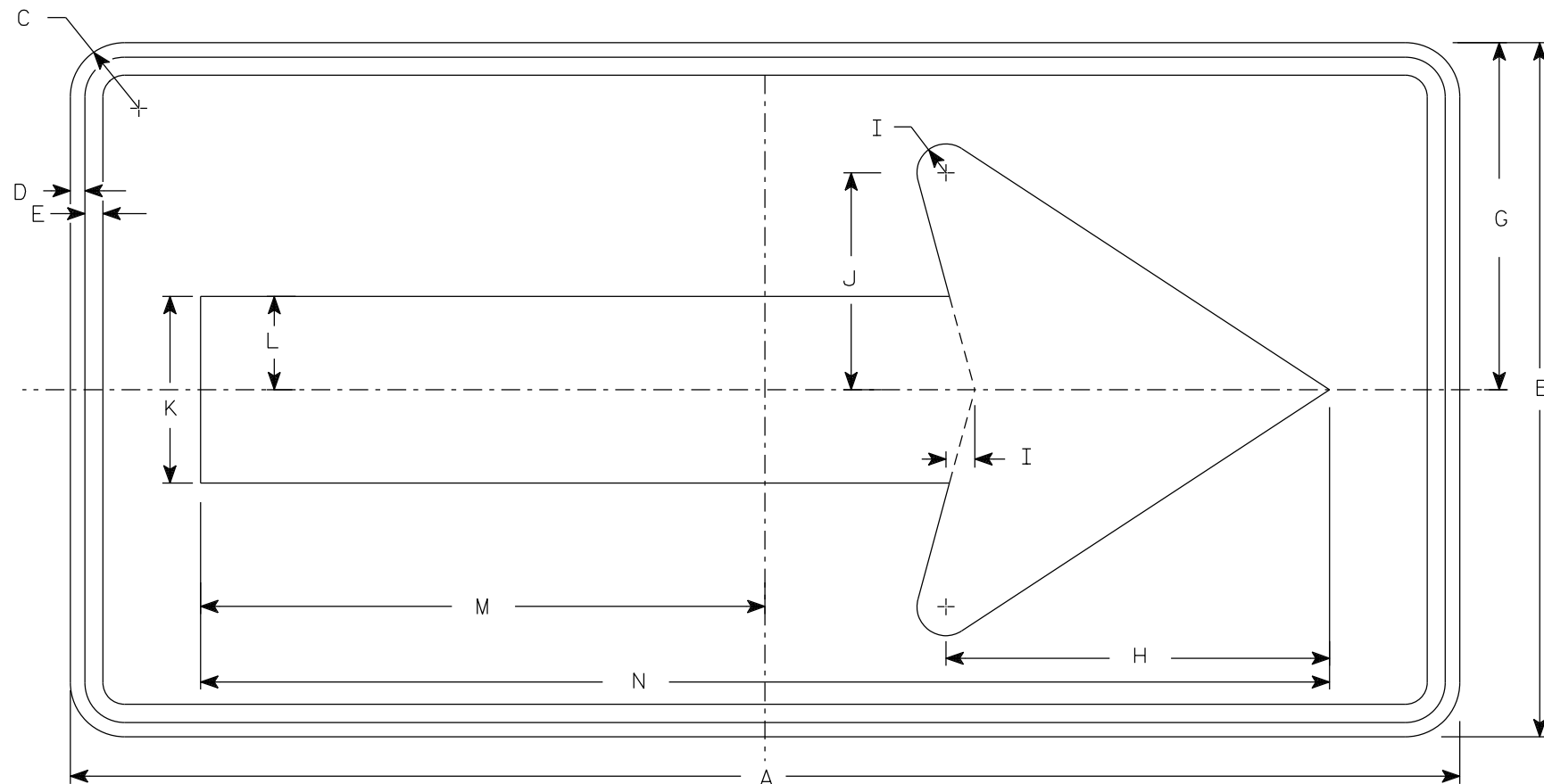
E

7

7

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
 - Background - Yellow
 - Message - Black



W1-6

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 1/2	3/8	3/8		9	10	3/4	5 5/8	4 3/4	2 3/8	14 5/8	29 1/4													4.5
2S	48	24	1 7/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
2M	48	24	1 7/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
3	60	30	1 7/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
4	60	30	1 7/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
5	96	48	3	3/4	1		24	26 1/2	2	15	13	6 1/2	39	78													32.0

STANDARD SIGN

W1-6

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 4/13/2023 PLATE NO. W1-6.9

PROJECT NO:

HWY:

COUNTY:

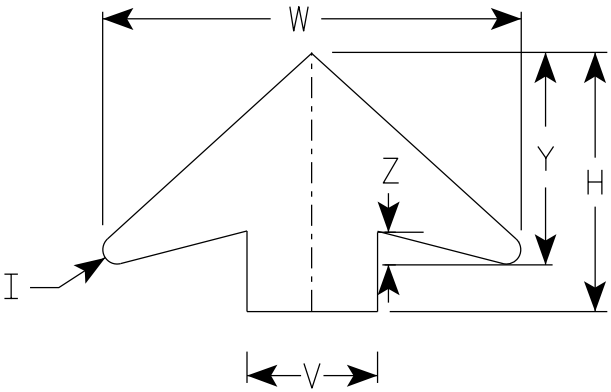
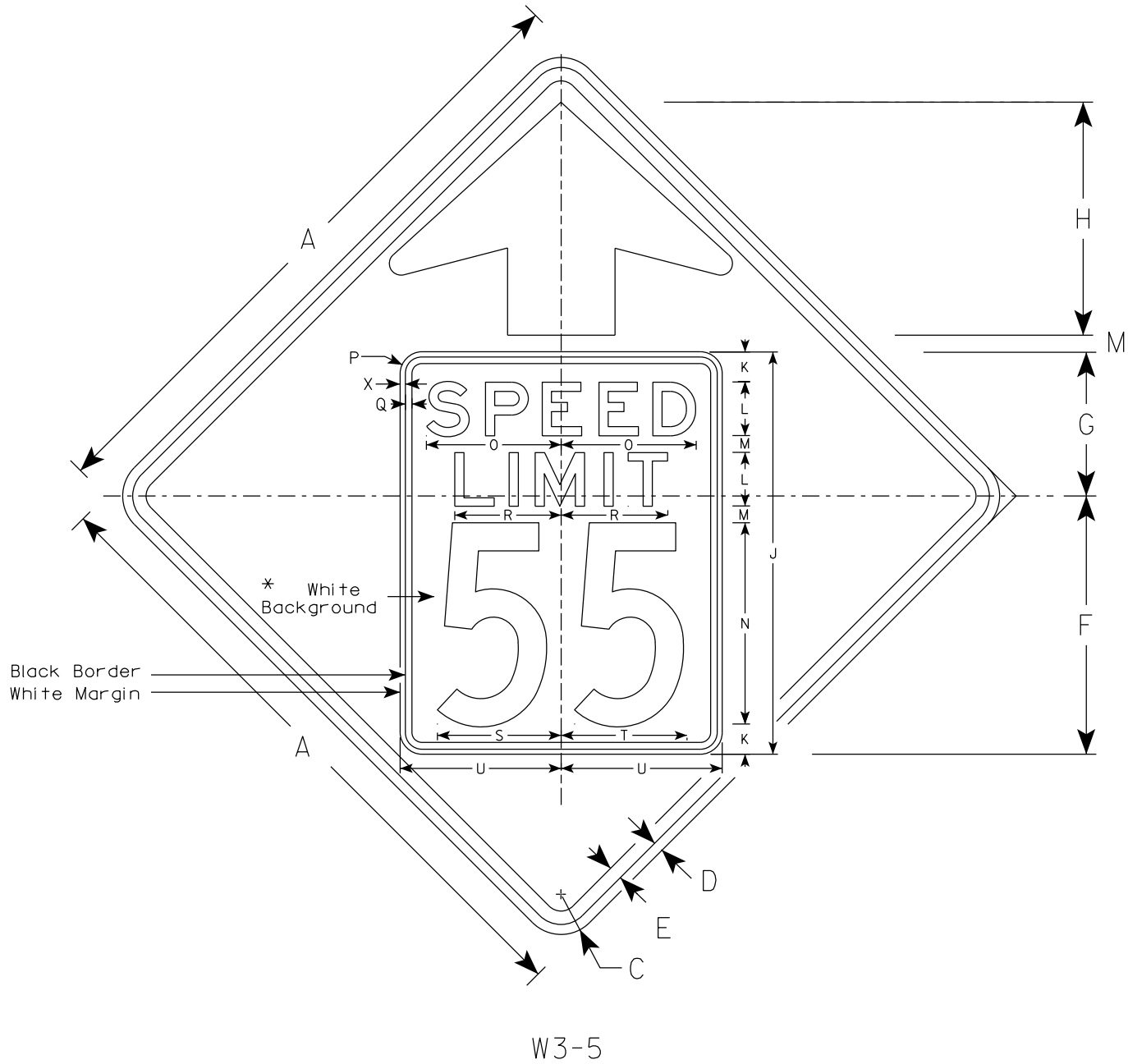
SHEET NO: 337

E

NOTES

- 1. Sign is Type II - See Note 2 for Sheeting Type
- 2. Color: *
Background - Yellow* (Type F Reflective)
Message - Black
- 3. Message Series - C for numbers Series E for wording
- 4. Substitute appropriate numerals and optically adjust spacing to achieve proper balance

*Speed Limit Sign shall have a White Background with black message (Type SH Reflective)



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	36		2 1/4	5/8	3/4	14 1/2	9 1/2	11 1/2	5/8	24	2	3	1	12	7 1/8	1 1/2	3/8	5 3/4	7 1/4	7 1/8	9	6	19 1/4	3/8	9 3/4	1 5/8	9.0
2M	36		2 1/4	5/8	3/4	14 1/2	9 1/2	11 1/2	5/8	24	2	3	1	12	7 1/8	1 1/2	3/8	5 3/4	7 1/4	7 1/8	9	6	19 1/4	3/8	9 3/4	1 5/8	9.0
3	36		2 1/4	5/8	3/4	14 1/2	9 1/2	11 1/2	5/8	24	2	3	1	12	7 1/8	1 1/2	3/8	5 3/4	7 1/4	7 1/8	9	6	19 1/4	3/8	9 3/4	1 5/8	9.0
4	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
5	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0

STANDARD SIGN

W3-5

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

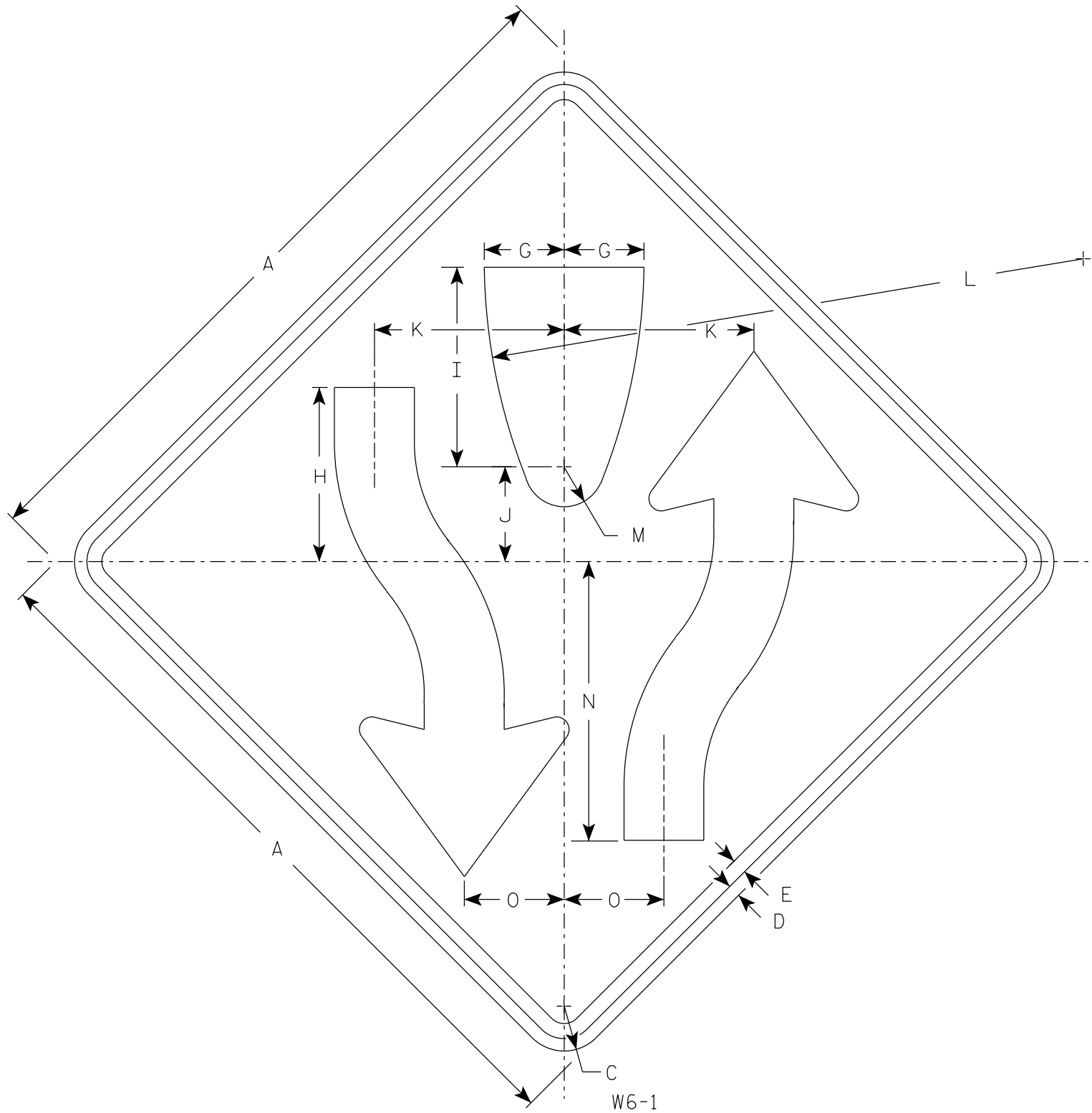
DATE 8/30/2023 PLATE NO. W3-5.7

PROJECT NO:

SHEET NO: 338

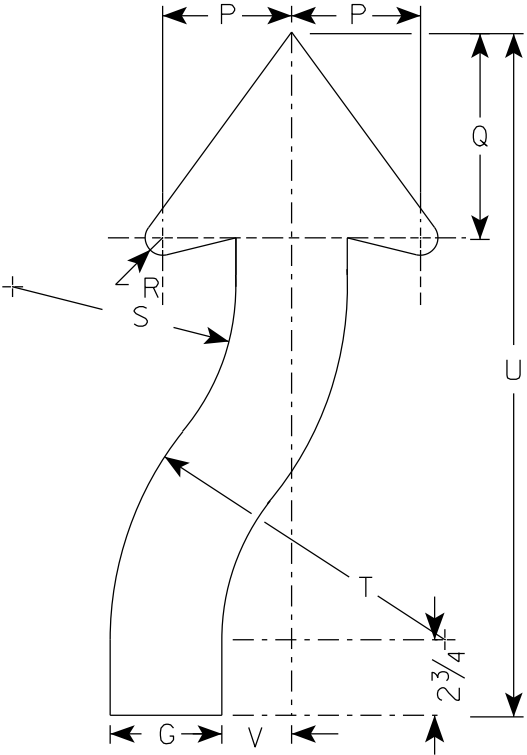
E

7



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Yellow
Message - Black
- 3. W6-2 same as W6-1 but is rotated 180° when mounted.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 7/8	1/2	5/8		3 1/4	8	8 1/4	4 1/8	7 7/8	25	1 3/4	11 5/8	4 1/8	3 7/8	6 3/4	5/8	6 5/8	9 7/8	21 5/8	2					6.25
2S	36		2 1/4	5/8	3/4		4	8 3/4	10	4 3/4	9 1/2	30	2	14	5	4 5/8	7 3/8	7/8	8	12	24 1/2	2 1/2					9.0
2M	36		2 1/4	5/8	3/4		4	8 3/4	10	4 3/4	9 1/2	30	2	14	5	4 5/8	7 3/8	7/8	8	12	24 1/2	2 1/2					9.0
3	36		2 1/4	5/8	3/4		4	8 3/4	10	4 3/4	9 1/2	30	2	14	5	4 5/8	7 3/8	7/8	8	12	24 1/2	2 1/2					9.0
4	48		3	3/4	1		5 3/8	11 5/8	13 3/8	6 3/8	12 5/8	40	2 5/8	18 5/8	6 5/8	6 1/4	9 7/8	1 1/4	10 5/8	16	32 5/8	3 3/8					16.0
5	48		3	3/4	1		5 3/8	11 5/8	13 3/8	6 3/8	12 5/8	40	2 5/8	18 5/8	6 5/8	6 1/4	9 7/8	1 1/4	10 5/8	16	32 5/8	3 3/8					16.0

STANDARD SIGN

W6-1 & W6-2

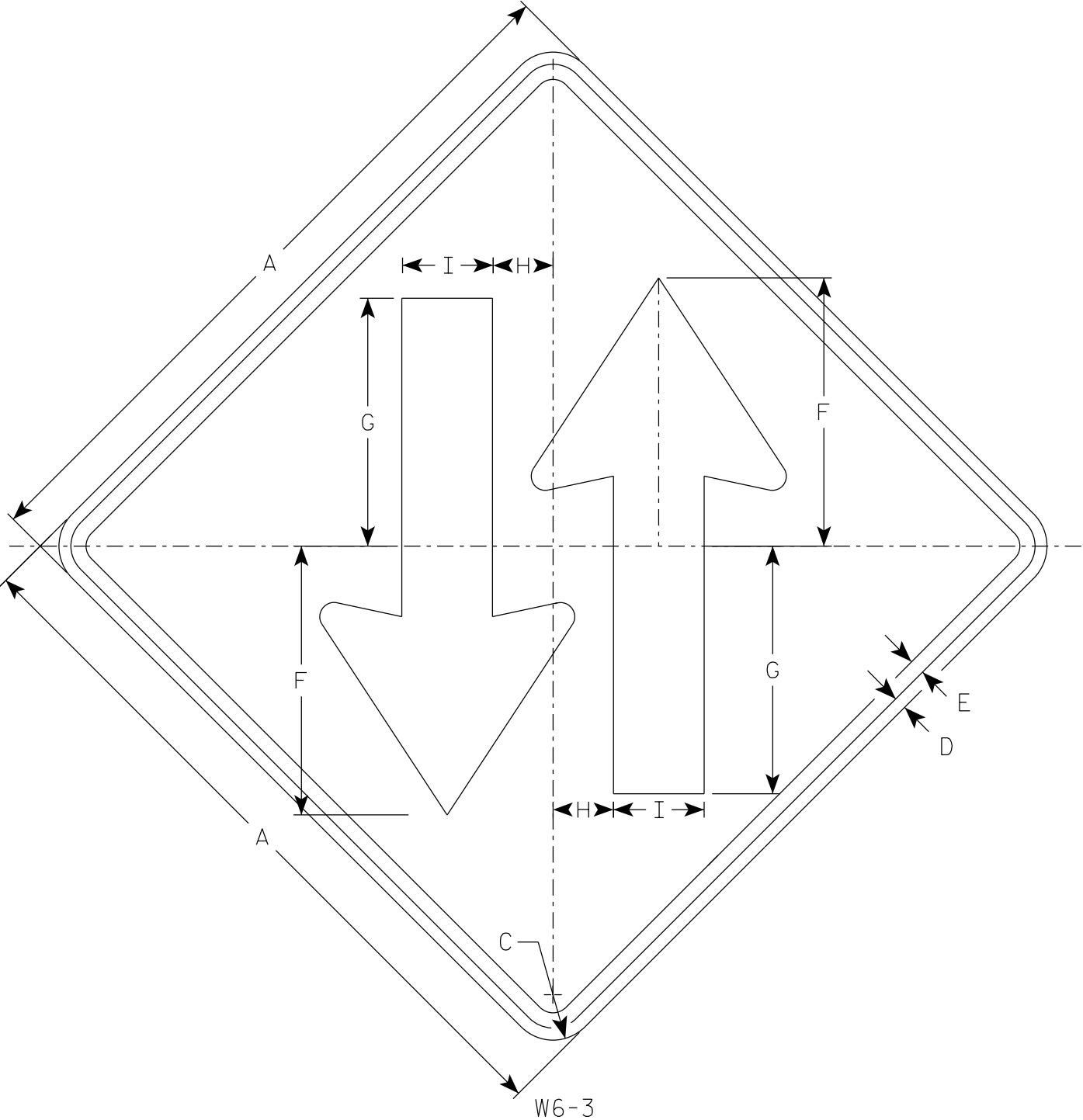
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 9/6/2023 PLATE NO. W6-1.15

7

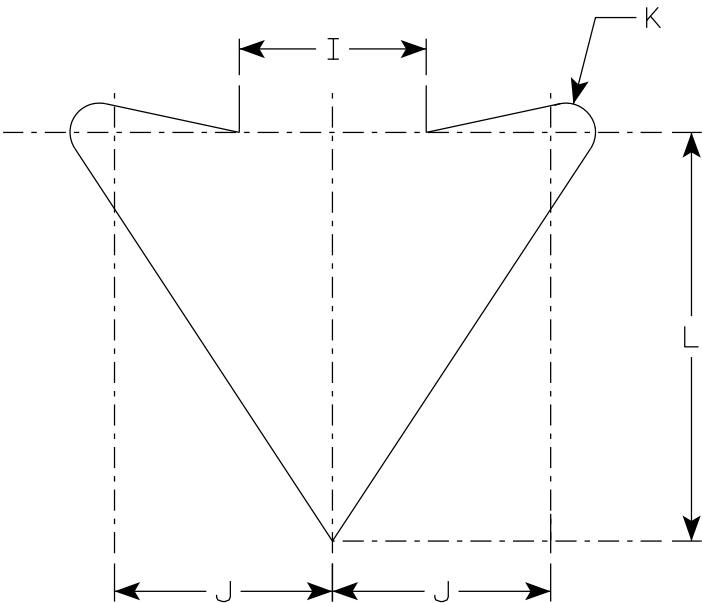
7



W6-3

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Yellow
Message - Black



ARROW DETAIL

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 7/8	1/2	5/8	11 1/8	10 1/4	2 1/2	3 3/4	4 3/8	5/8	8 1/4															6.25
2S	36		2 1/4	5/8	3/4	13 3/8	12 1/4	3	4 1/2	5 1/4	3/4	9 7/8															9.0
2M	36		2 1/4	5/8	3/4	13 3/8	12 1/4	3	4 1/2	5 1/4	3/4	9 7/8															9.0
3	36		2 1/4	5/8	3/4	13 3/8	12 1/4	3	4 1/2	5 1/4	3/4	9 7/8															9.0
4	48		3	3/4	1	17 3/4	16 3/8	4	6	7	1	13 1/8															16.0
5	48		3	3/4	1	17 3/4	16 3/8	4	6	7	1	13 1/8															16.0

STANDARD SIGN

W6-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 9/6/2023

PLATE NO. W6-3.12

PROJECT NO:

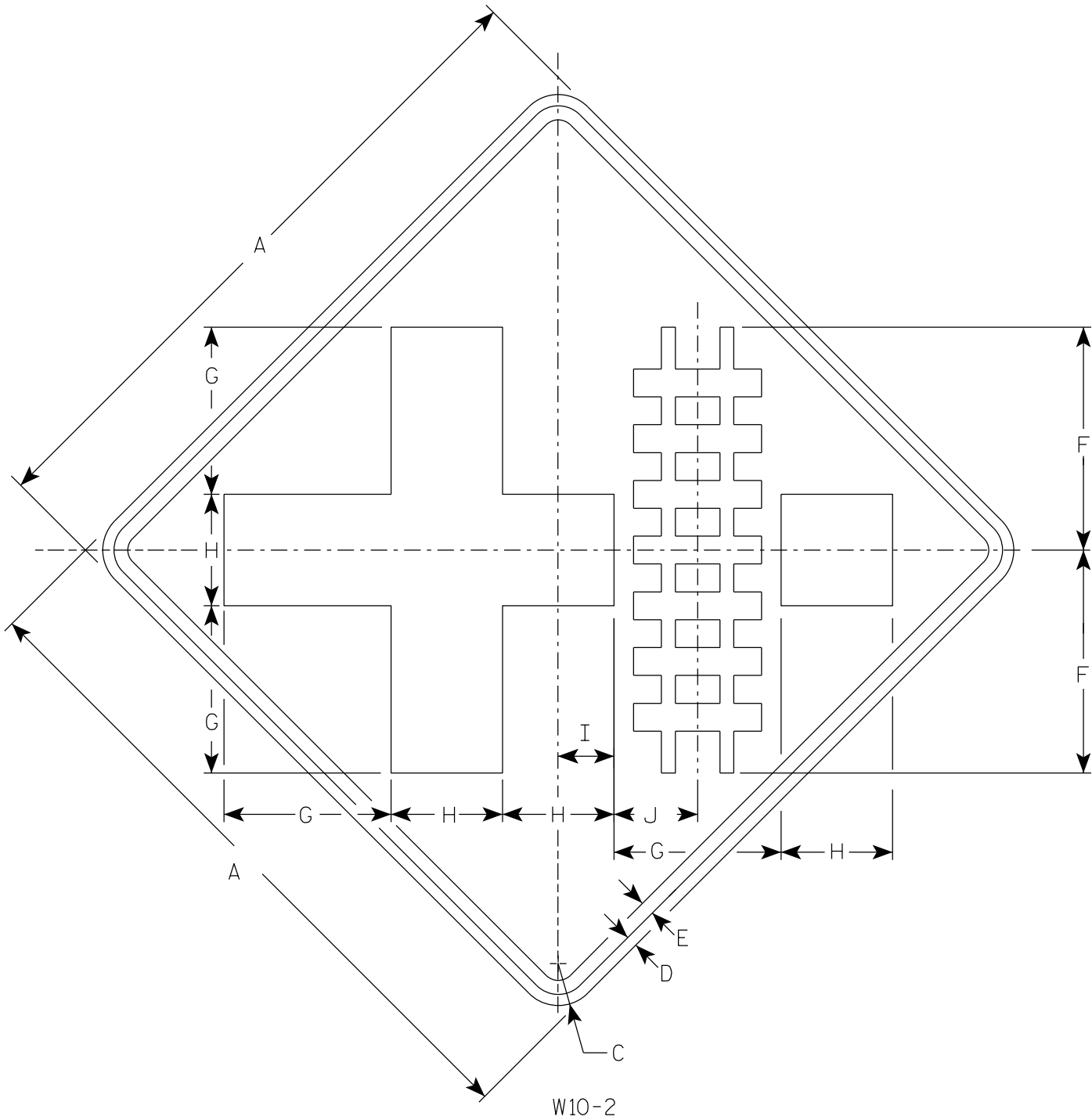
HWY:

COUNTY:

SHEET NO:

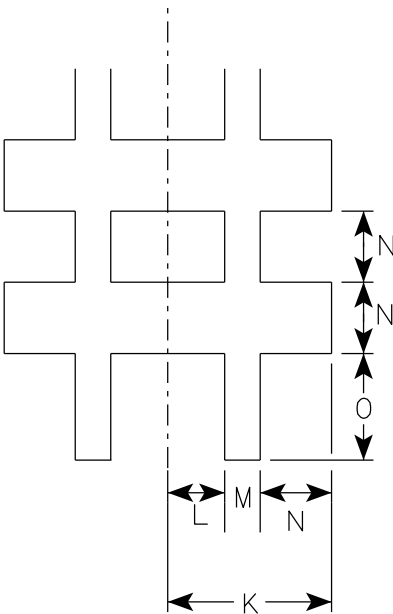
340

E



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
 - Background - Yellow
 - Message - Black



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 7/8	1/2	5/8	10	7 1/2	5	2 1/2	3 3/4	2 7/8	1	5/8	1 1/4	1 7/8												6.25
2S	36		2 1/4	5/8	3/4	12	9	6	3	4 1/2	3 3/8	1 1/8	3/4	1 1/2	2 1/4												9.0
2M	36		2 1/4	5/8	3/4	12	9	6	3	4 1/2	3 3/8	1 1/8	3/4	1 1/2	2 1/4												9.0
3	36		2 1/4	5/8	3/4	12	9	6	3	4 1/2	3 3/8	1 1/8	3/4	1 1/2	2 1/4												9.0
4	48		3	3/4	1	16	12	8	4	6	4 1/2	1 1/2	1	2	3												16.0
5																											

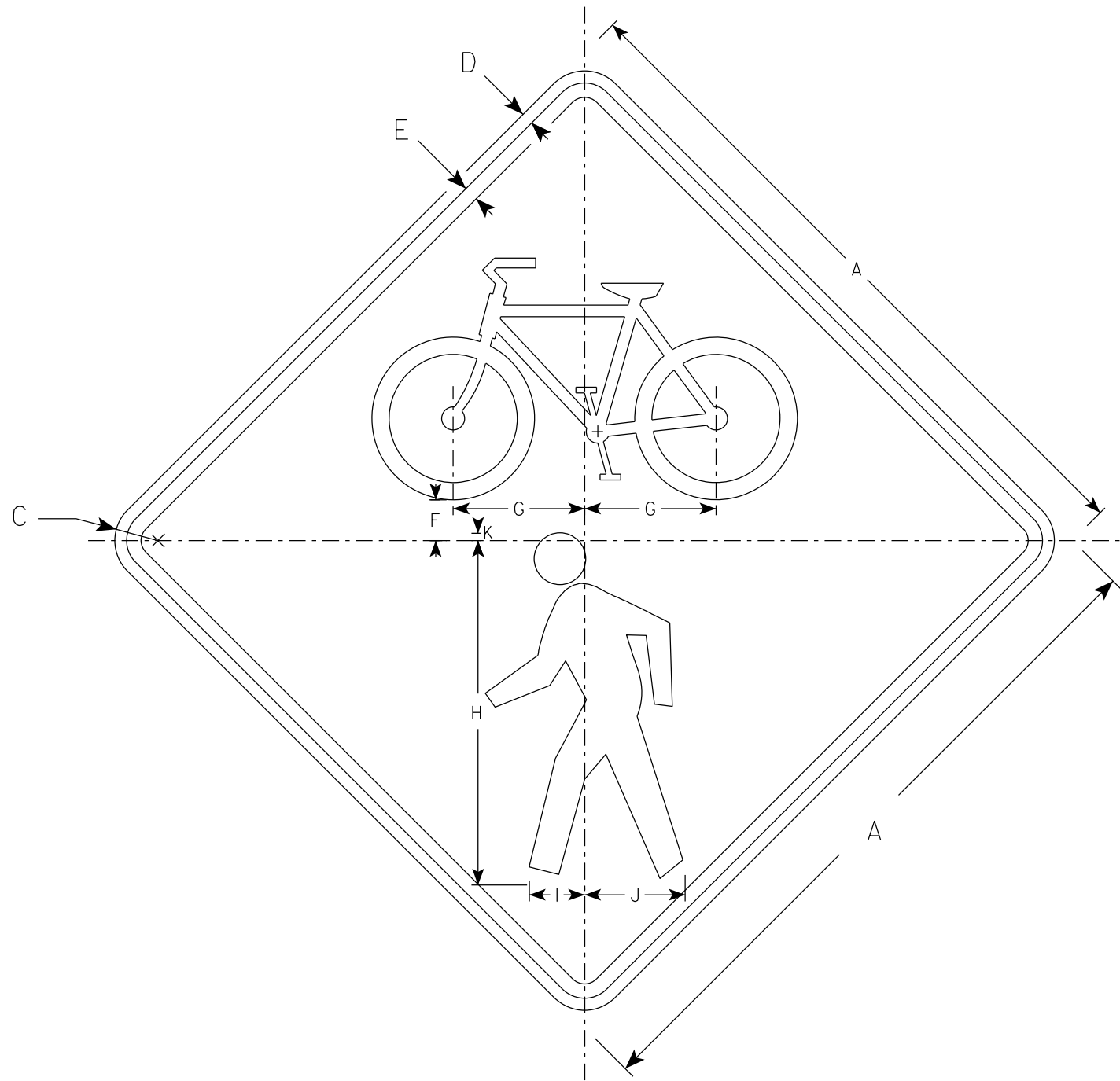
STANDARD SIGN
W10-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/13/2023 PLATE NO. W10-2.9

7



W11-15

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black

7

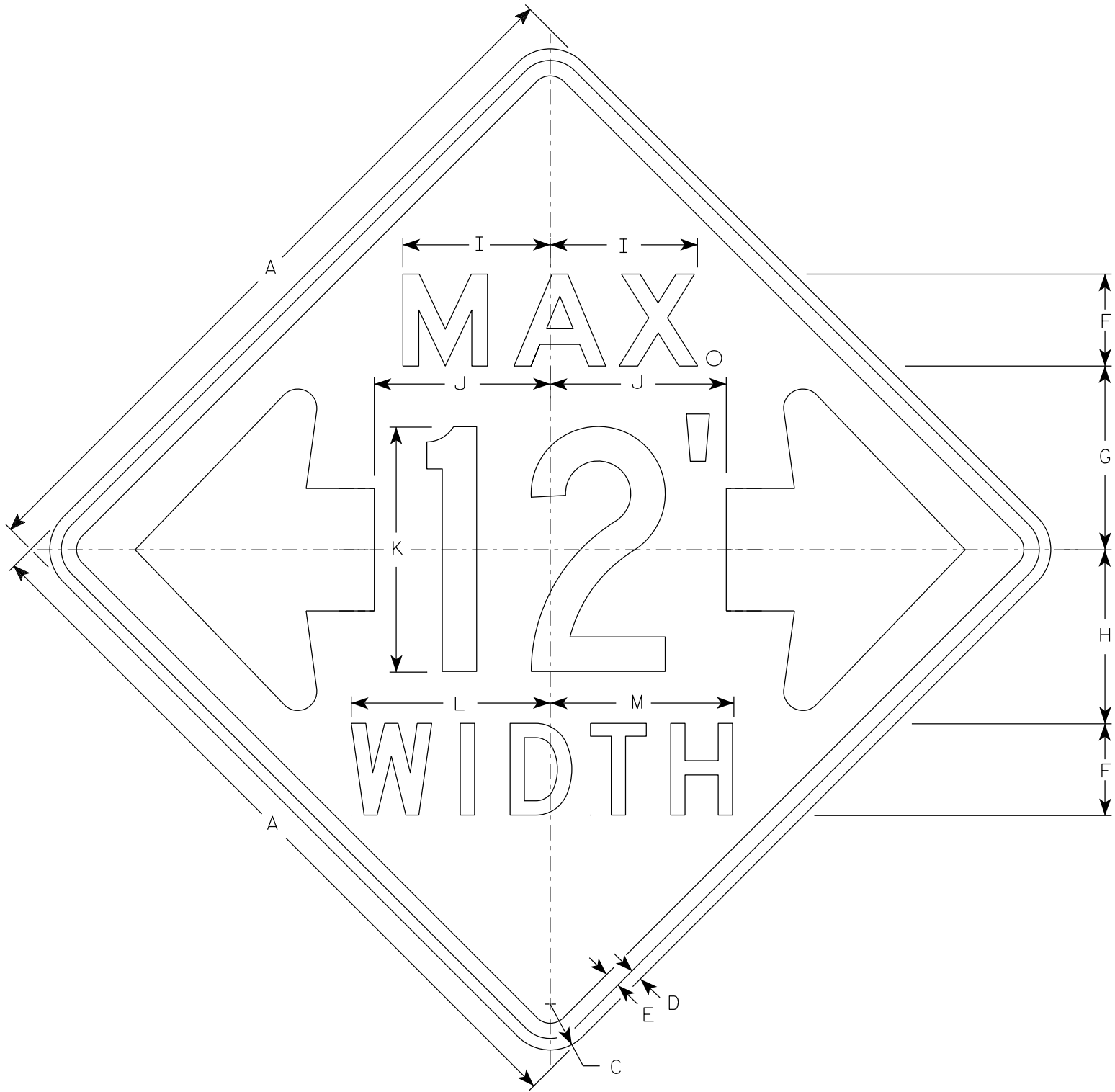
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/2	3/8	1/2	1 3/8	4 5/8	12	1 7/8	3 1/2	1/4																4.0
2S	30		1 7/8	1/2	5/8	1 3/4	5 3/4	15	2 3/8	4 3/8	3/8																6.25
2M	36		2 1/4	5/8	3/4	2 1/8	6 7/8	18	2 7/8	5 1/4	3/8																9.0
3	36		2 1/4	5/8	3/4	2 1/8	6 7/8	18	2 7/8	5 1/4	3/8																9.0
4	48		3	3/4	1	2 7/8	9 1/8	24	3 7/8	7	1/2																16.0
5																											

STANDARD SIGN
W11-15

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

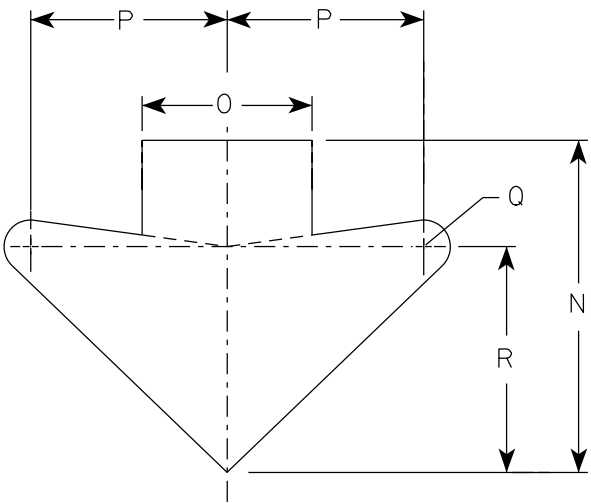
DATE 11/21/2023 PLATE NO. W11-15.5



W12-52

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - See note 5
- 4. The top line is series E, the numerals are series C, and the bottom line is series D.
- 5. Substitute appropriate numerals and adjust spacing as required.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48		3	$\frac{3}{4}$	1	6	12	$11\frac{3}{8}$	$9\frac{5}{8}$	$11\frac{1}{2}$	16	13	12	$15\frac{5}{8}$	8	$9\frac{1}{4}$	$1\frac{1}{4}$	$10\frac{5}{8}$									16.0
2M	48		3	$\frac{3}{4}$	1	6	12	$11\frac{3}{8}$	$9\frac{5}{8}$	$11\frac{1}{2}$	16	13	12	$15\frac{5}{8}$	8	$9\frac{1}{4}$	$1\frac{1}{4}$	$10\frac{5}{8}$									16.0
3																											
4																											
5																											

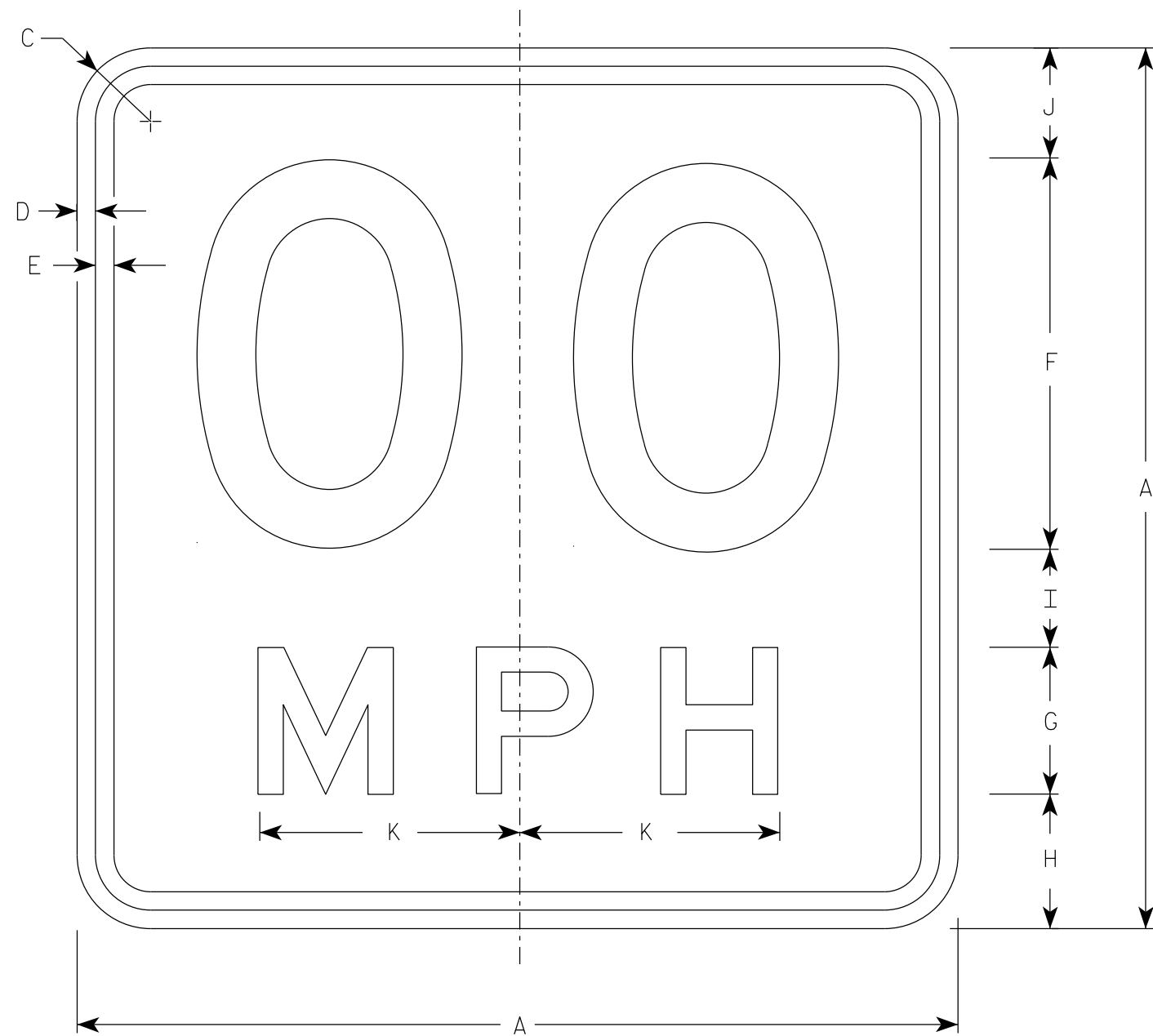
STANDARD SIGN

W12-52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/10/2024 PLATE NO. W12-52.8



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Message Series - See Note 5
4. Substitute appropriate numerals and optically space about centerline to achieve proper balance.
5. Line 1 is Series D
Line 2 is Series E

W13-1

* For 30" x 30" Warning Signs, use 18" x 18" W13-1 signs.
For 36" x 36" Warning Signs, use 24" x 24" W13-1 signs.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
✱	1	18		1 1/2	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8															2.25
	2S	18		1 1/2	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8															2.25
✱	2M	18		1 1/2	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8															2.25
	3	24		1 1/2	3/8	1/2	10	4	4	2 3/4	3 1/4	6 5/8															4.00
	4	36		2 1/4	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8															9.00
	5	36		2 1/4	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8															9.00

STANDARD SIGN
W13-1

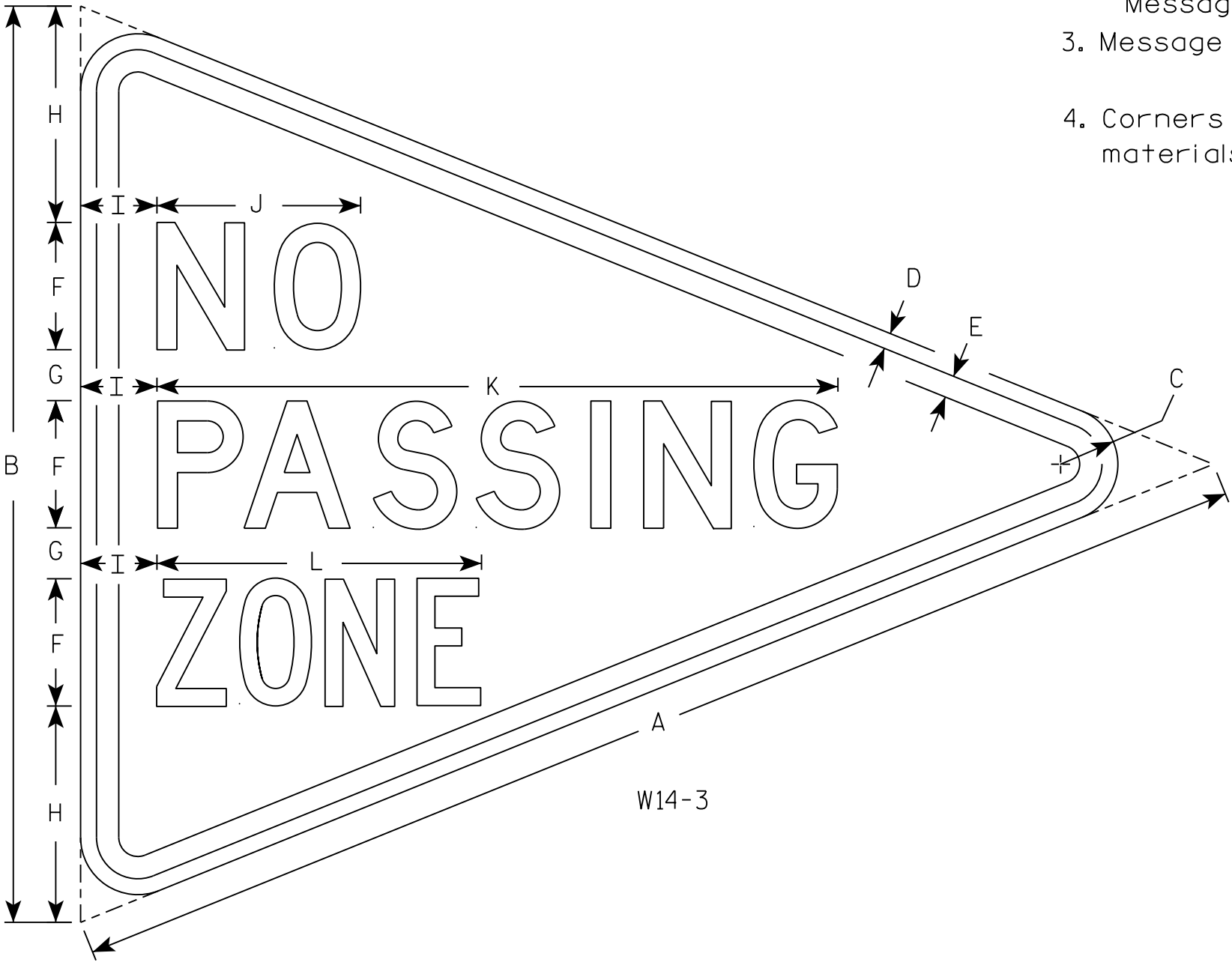
WISCONSIN DEPT OF TRANSPORTATION
APPROVED Matthew R. Rauch
For State Traffic Engineer

DATE 1/8/2024 PLATE NO. W13-1.17

PROJECT NO: HWY: COUNTY: SHEET NO: 344 E

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Yellow
Message - Black
- 3. Message Series - Lines 1 and 2 are Series D.
Line 3 is series C.
- 4. Corners and borders shall be rounded on all base materials for this sign.



7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	36	2 1/4	5/8	7/8	5	2	8 1/2	3	8	26 3/4	12 3/4															5.56
2M																											
3																											
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 345

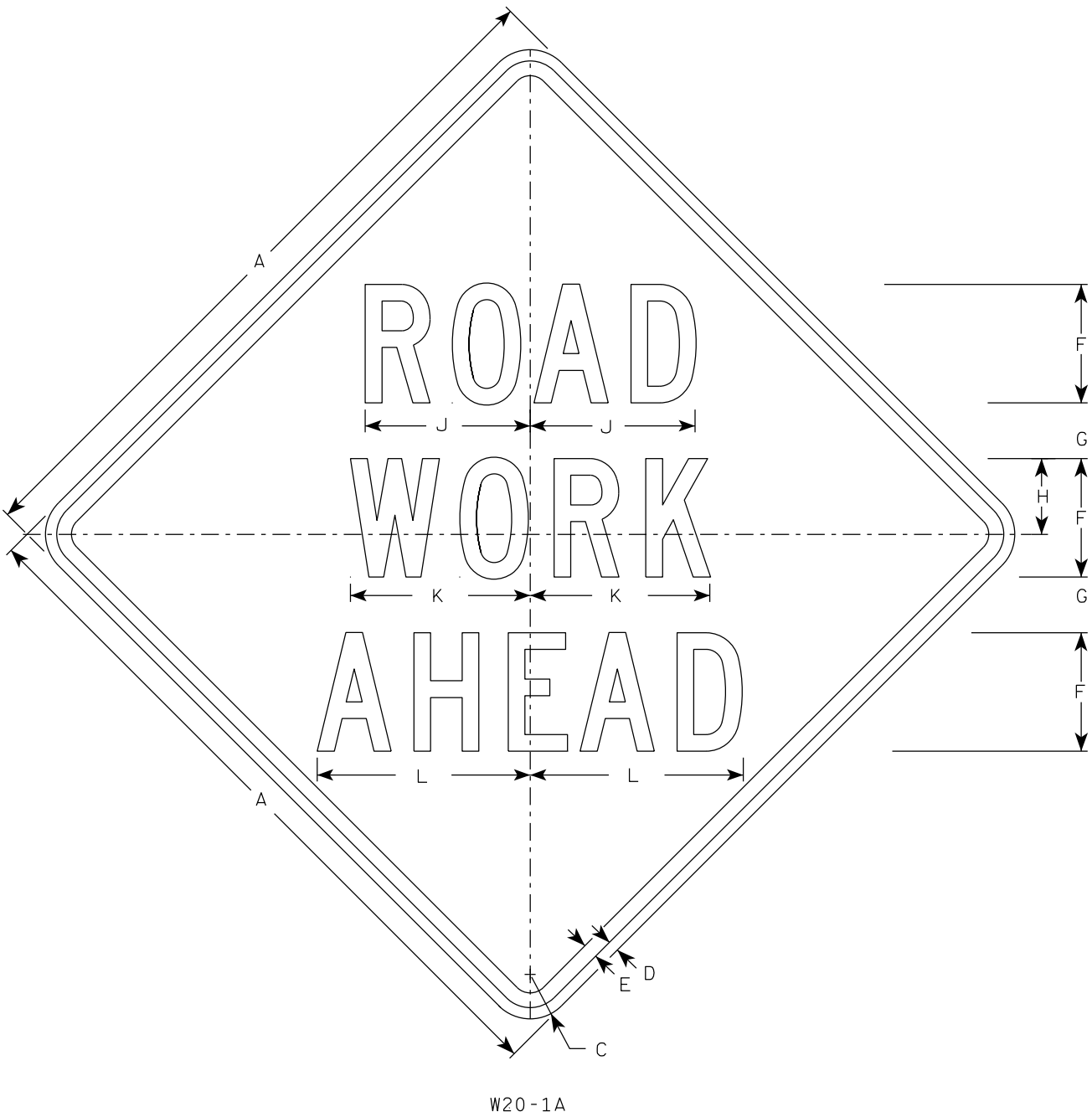
E

STANDARD SIGN
W14-3

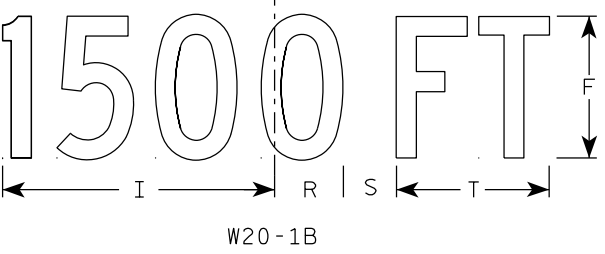
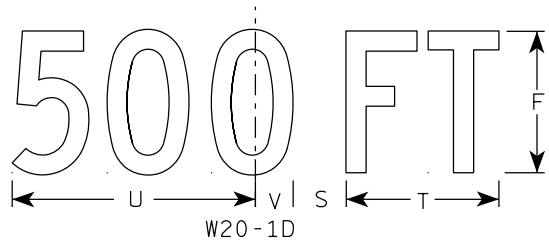
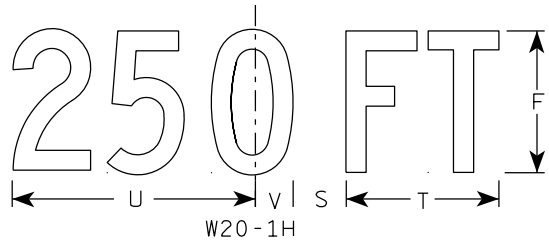
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/21/17 PLATE NO. W14-3.10

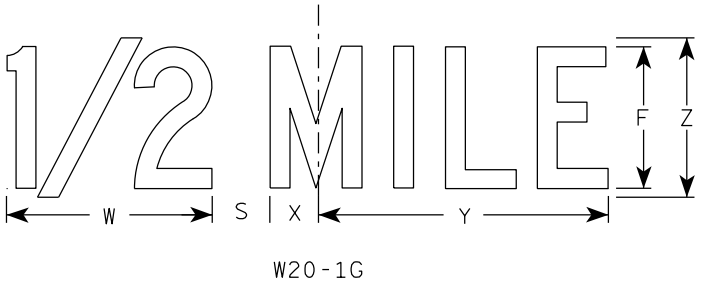


W20-1A

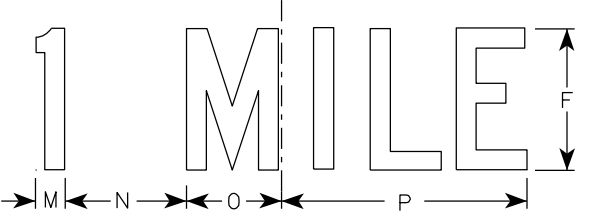


W20-1B

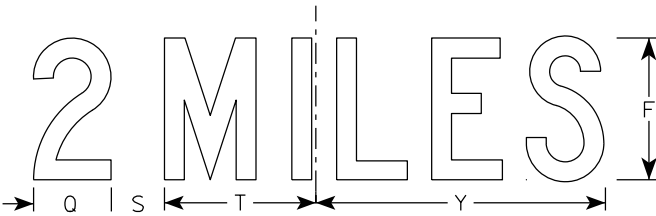
- NOTES
1. Sign is Type II - Type F Reflective
 2. Color:
Background - Orange
Message - Black
 3. Message Series - C
 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



W20-1G



W20-1F



W20-1E

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	v	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9	3 1/4	2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		3	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		3	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		3	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		3	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		3	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

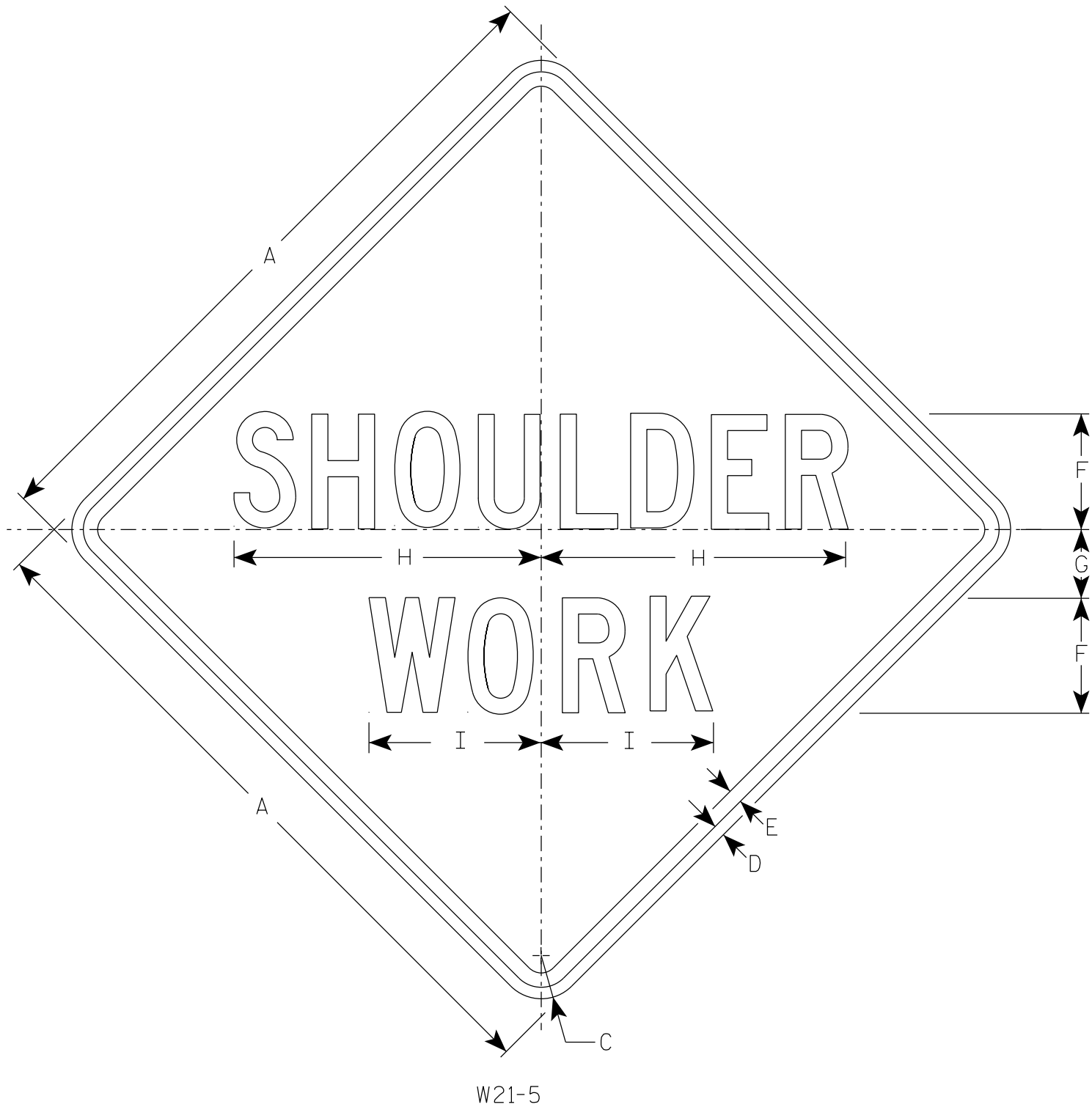
STANDARD SIGN
W20-1A, B, C, D, E, F, G & H

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/10/2024 PLATE NO. W20-1.12

7



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - C

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	6	3 1/2	16	9																		9.0
2S	48		3	3/4	1	8	5	21 3/8	11 1/4																		16.0
2M	48		3	3/4	1	8	5	21 3/8	11 1/4																		16.0
3	48		3	3/4	1	8	5	21 3/8	11 1/4																		16.0
4	48		3	3/4	1	8	5	21 3/8	11 1/4																		16.0
5	48		3	3/4	1	8	5	21 3/8	11 1/4																		16.0

STANDARD SIGN

W21-5

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 1/11/2024 PLATE NO. W21-5.7

PROJECT NO:

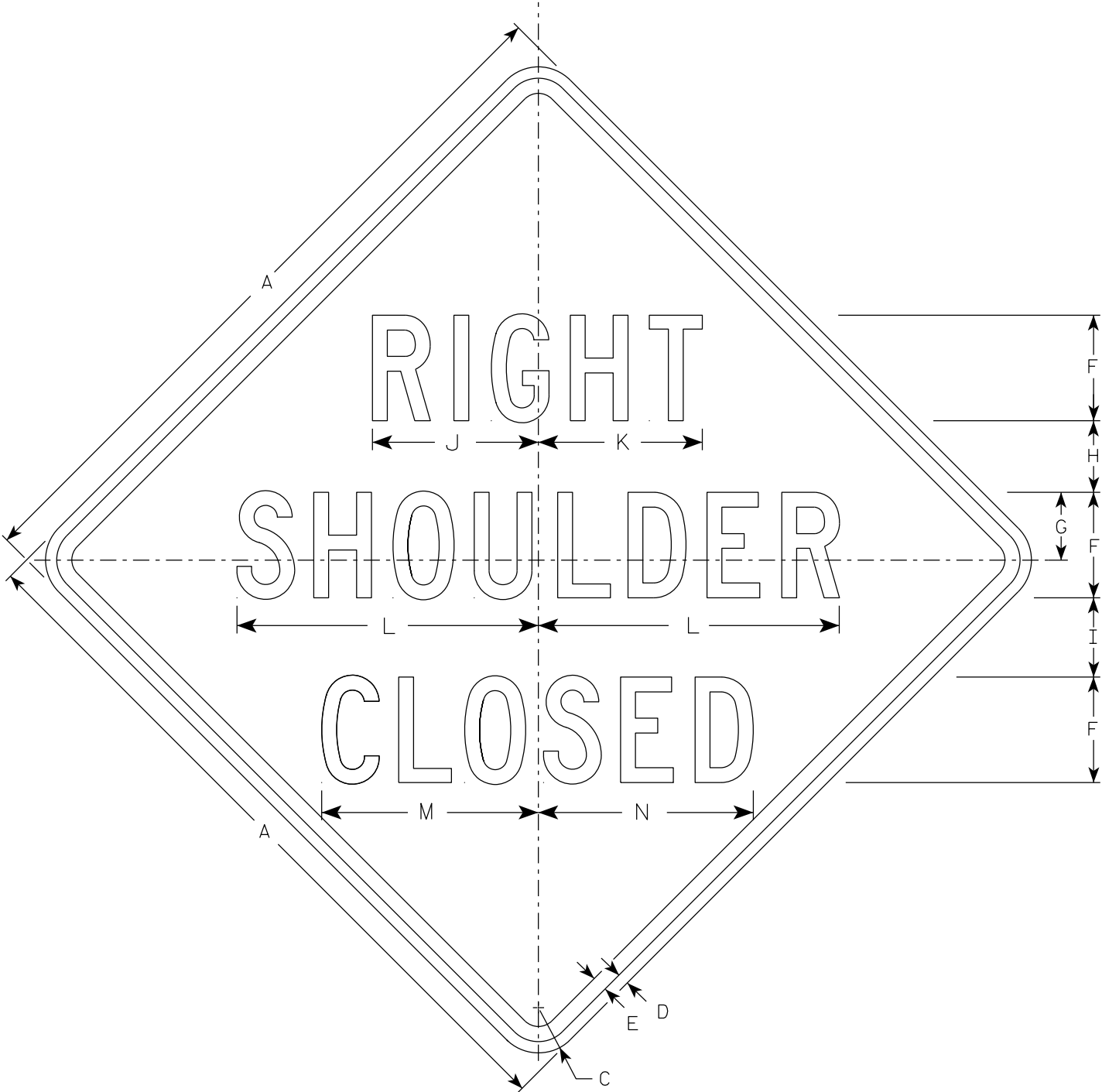
HWY:

COUNTY:

SHEET NO: 347

E

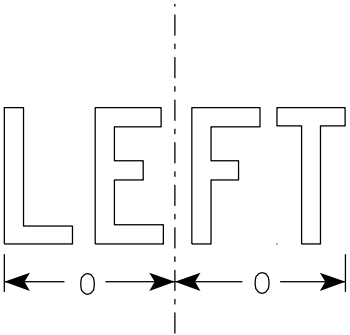
7



W21-5A

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - D



W21-5AL

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	5	3 3/8	3 1/2	4	7 7/8	7 3/4	14 1/4	10 1/4	10 1/8	6 1/4												9.0
2S	48		3	3/4	1	7	4 1/2	4 3/4	5 1/4	11	10 7/8	20	14 3/8	14 1/4	8 3/4												16.0
2M	48		3	3/4	1	7	4 1/2	4 3/4	5 1/4	11	10 7/8	20	14 3/8	14 1/4	8 3/4												16.0
3	48		3	3/4	1	7	4 1/2	4 3/4	5 1/4	11	10 7/8	20	14 3/8	14 1/4	8 3/4												16.0
4	48		3	3/4	1	7	4 1/2	4 3/4	5 1/4	11	10 7/8	20	14 3/8	14 1/4	8 3/4												16.0
5	48		3	3/4	1	7	4 1/2	4 3/4	5 1/4	11	10 7/8	20	14 3/8	14 1/4	8 3/4												16.0

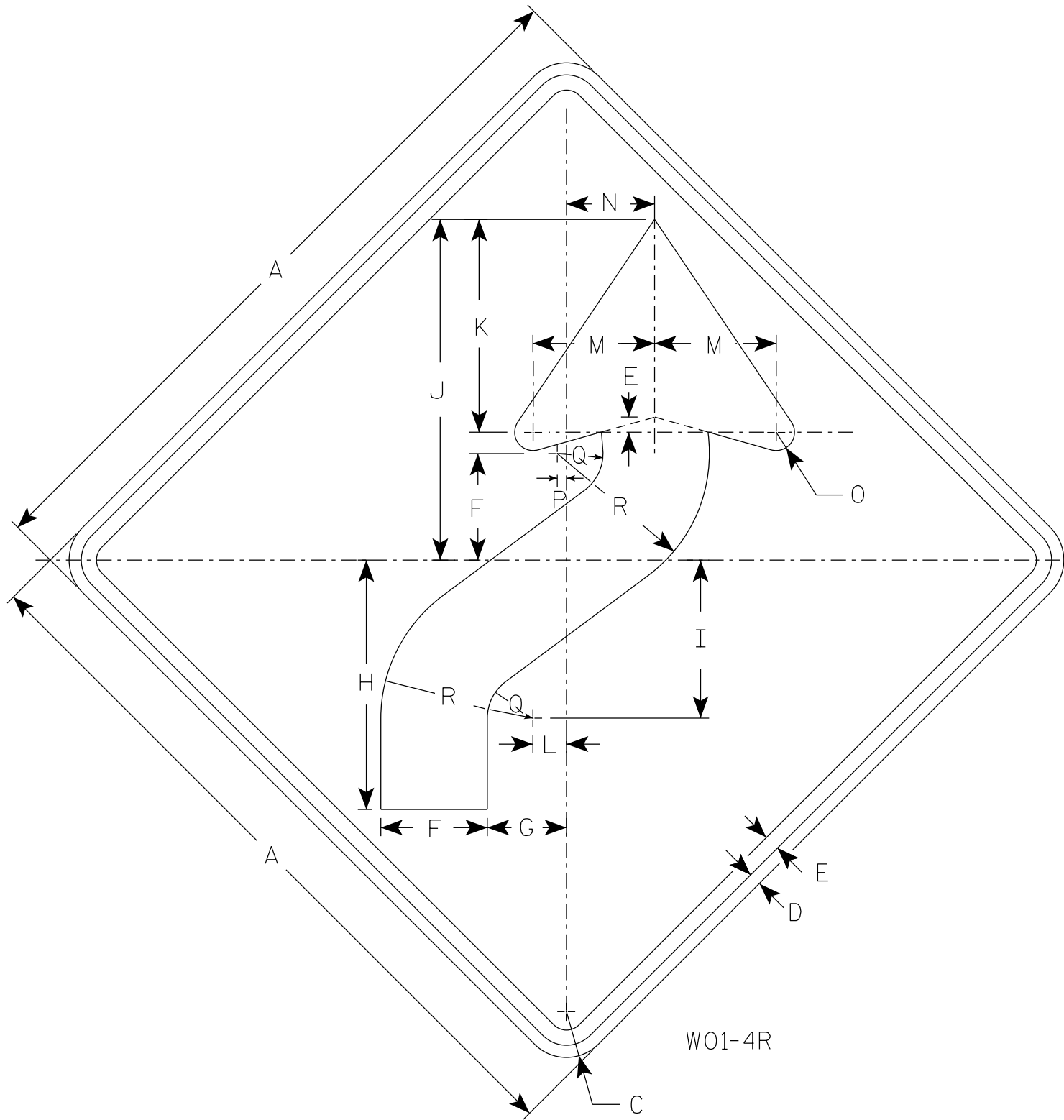
PROJECT NO:

HWY:

COUNTY:

SHEET NO: 348

E



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W01-4L is the same as W01-4R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
2S	48		3	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
2M	48		3	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
3	48		3	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
4	48		3	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
5	48		3	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0

STANDARD SIGN
W01-4

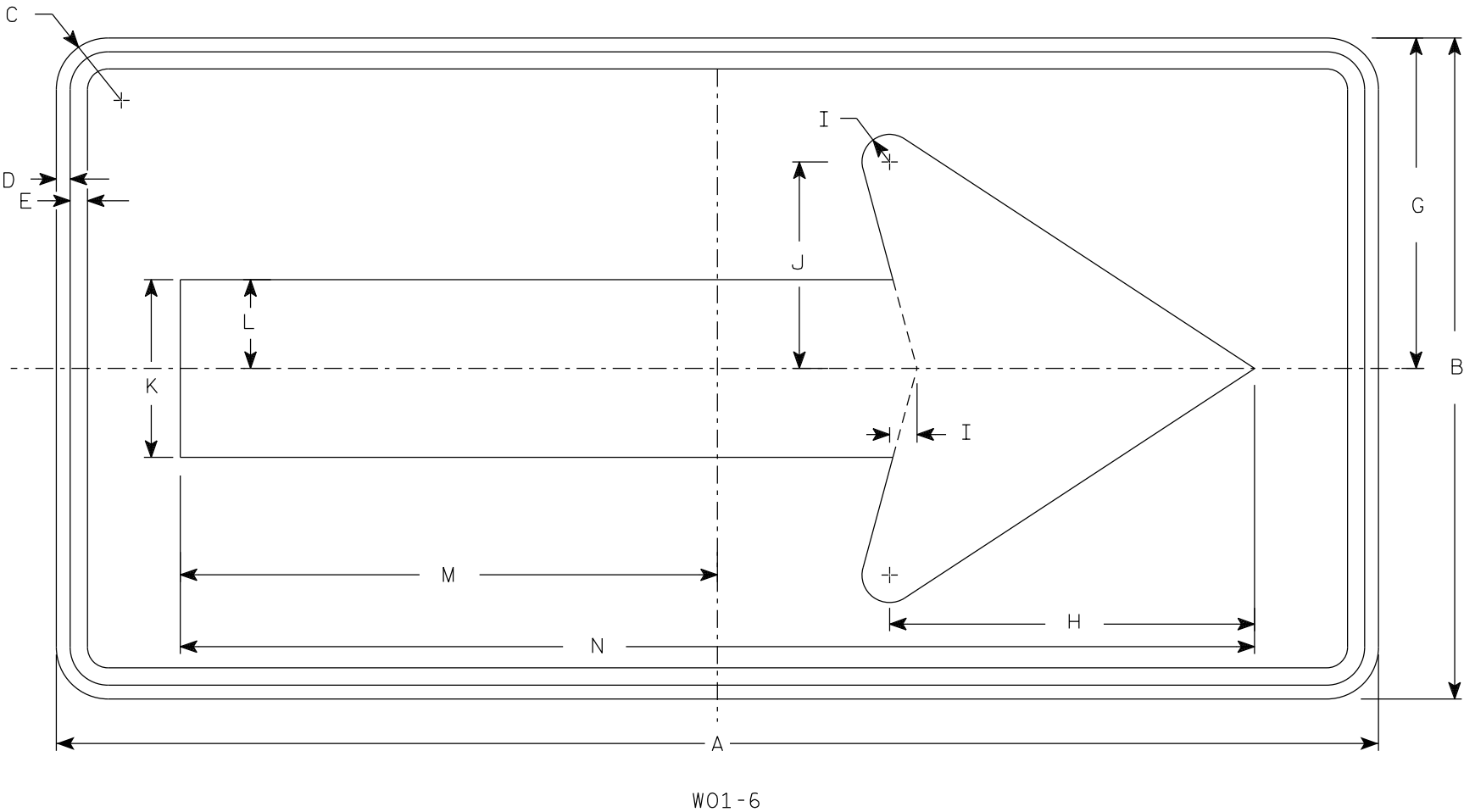
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/24/2024 PLATE NO. W01-4.2

7

7



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	24	1 7/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
2M	48	24	1 7/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
3	60	30	1 7/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
4	60	30	1 7/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
5	60	30	1 7/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5

STANDARD SIGN

W01-6

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

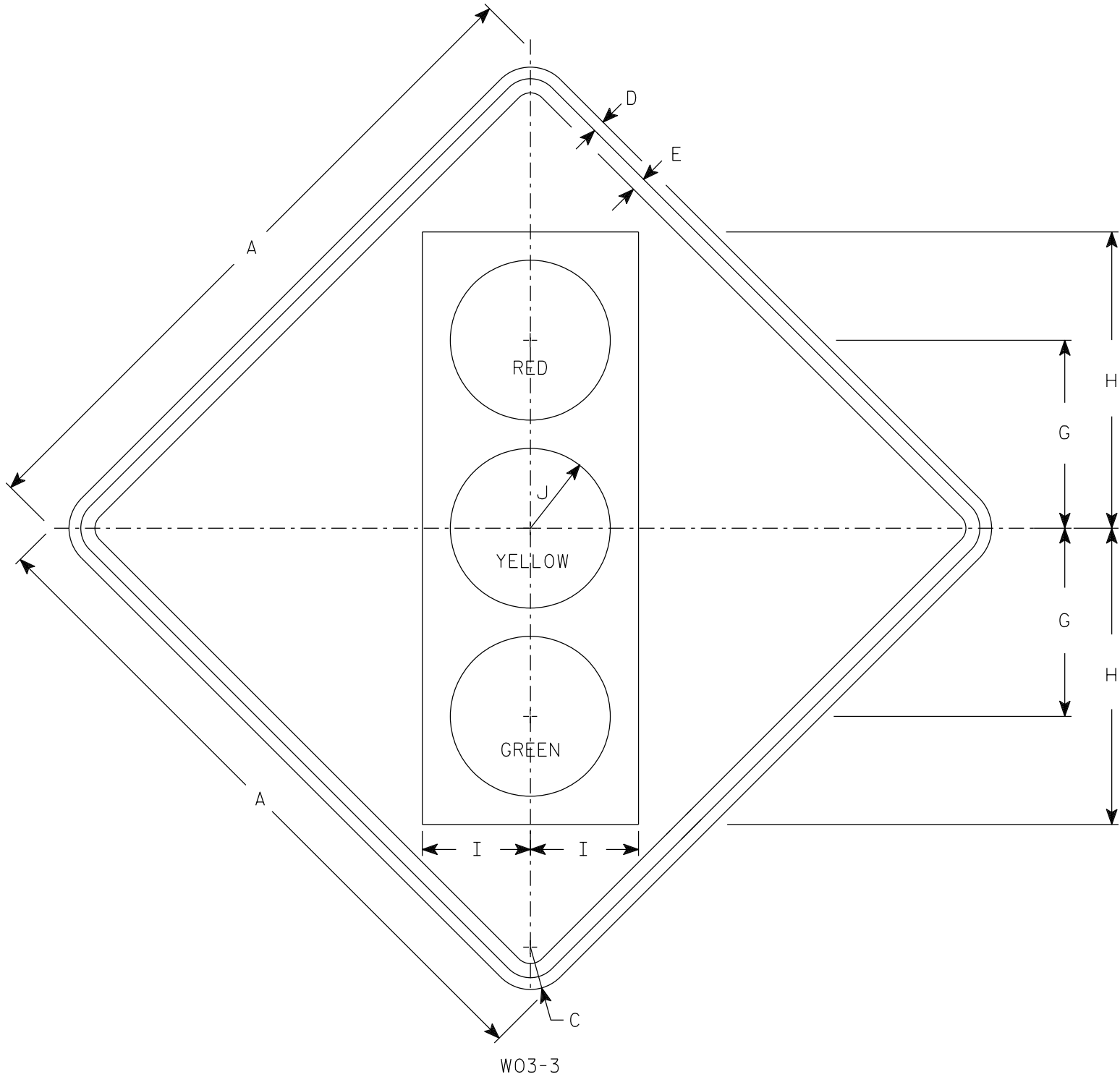
Matthew R. Rauch

for State Traffic Engineer

DATE 1/24/2024

PLATE NO. W01-6.2

7



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
 - Background - Orange
 - Message - See Note 4
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Symbol and border are non-reflective black.
 - Top circle - Type H Reflectorized Red
 - Center circle - Same as background
 - Bottom circle - Type H Reflectorized Green

7

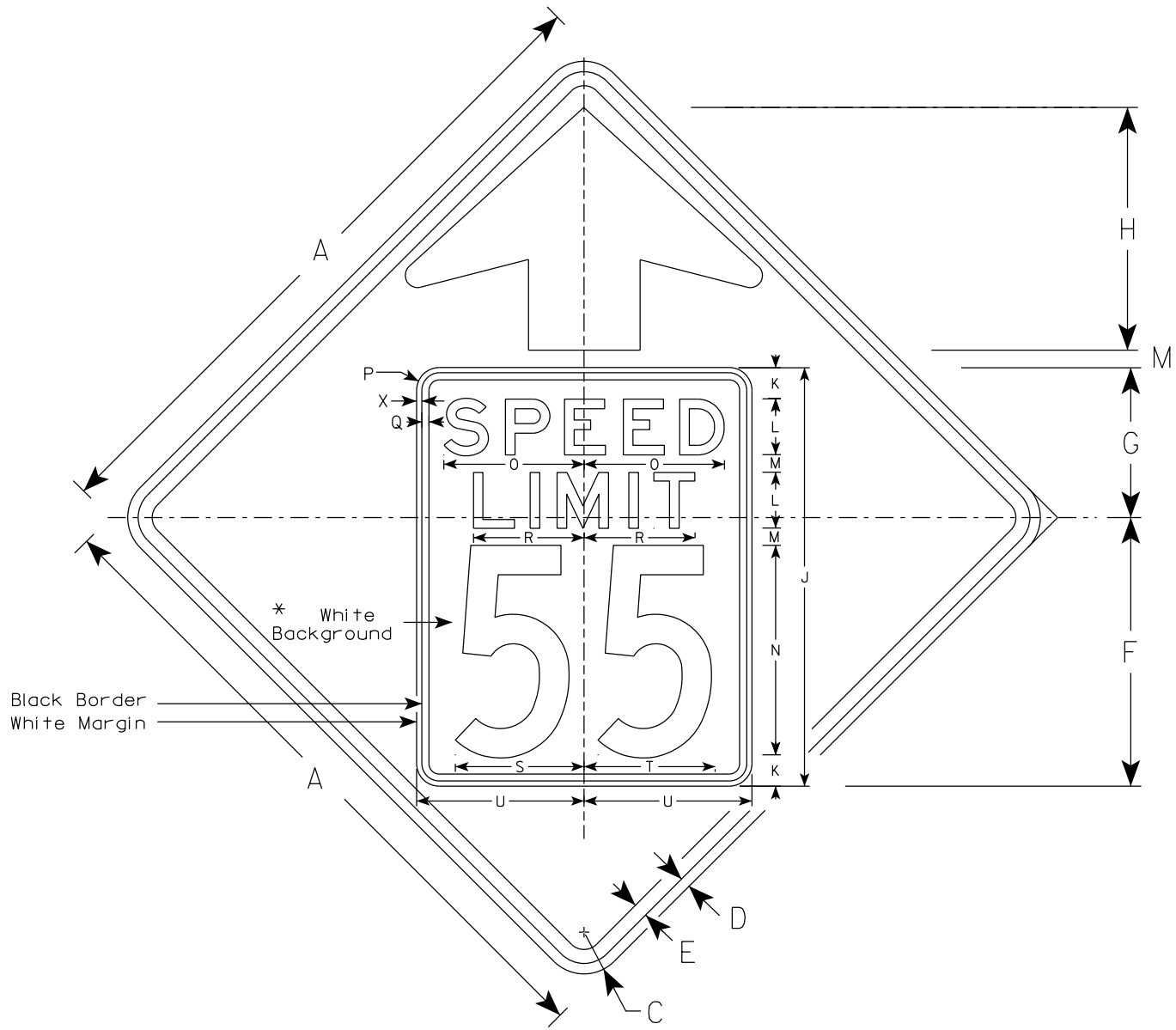
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
2S	48		3	3/4	1		12 1/2	20	7 1/2	5																	16.0
2M	48		3	3/4	1		12 1/2	20	7 1/2	5																	16.0
3	48		3	3/4	1		12 1/2	20	7 1/2	5																	16.0
4	48		3	3/4	1		12 1/2	20	7 1/2	5																	16.0
5	48		3	3/4	1		12 1/2	20	7 1/2	5																	16.0

STANDARD SIGN
W03-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 1/24/2024 PLATE NO. W03-3.2

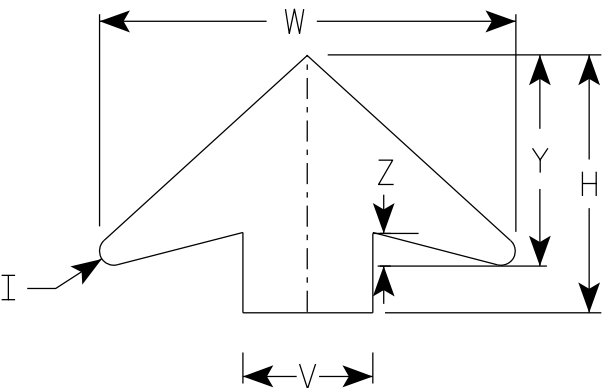


W03-5

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color: *
Background - ORANGE*
Message - BLACK
- 3. Message Series - C for numbers Series E for wording
- 4. Substitute appropriate numerals and optically adjust spacing to achieve proper balance

*Speed Limit Sign shall have a White Background



ARROW DETAIL

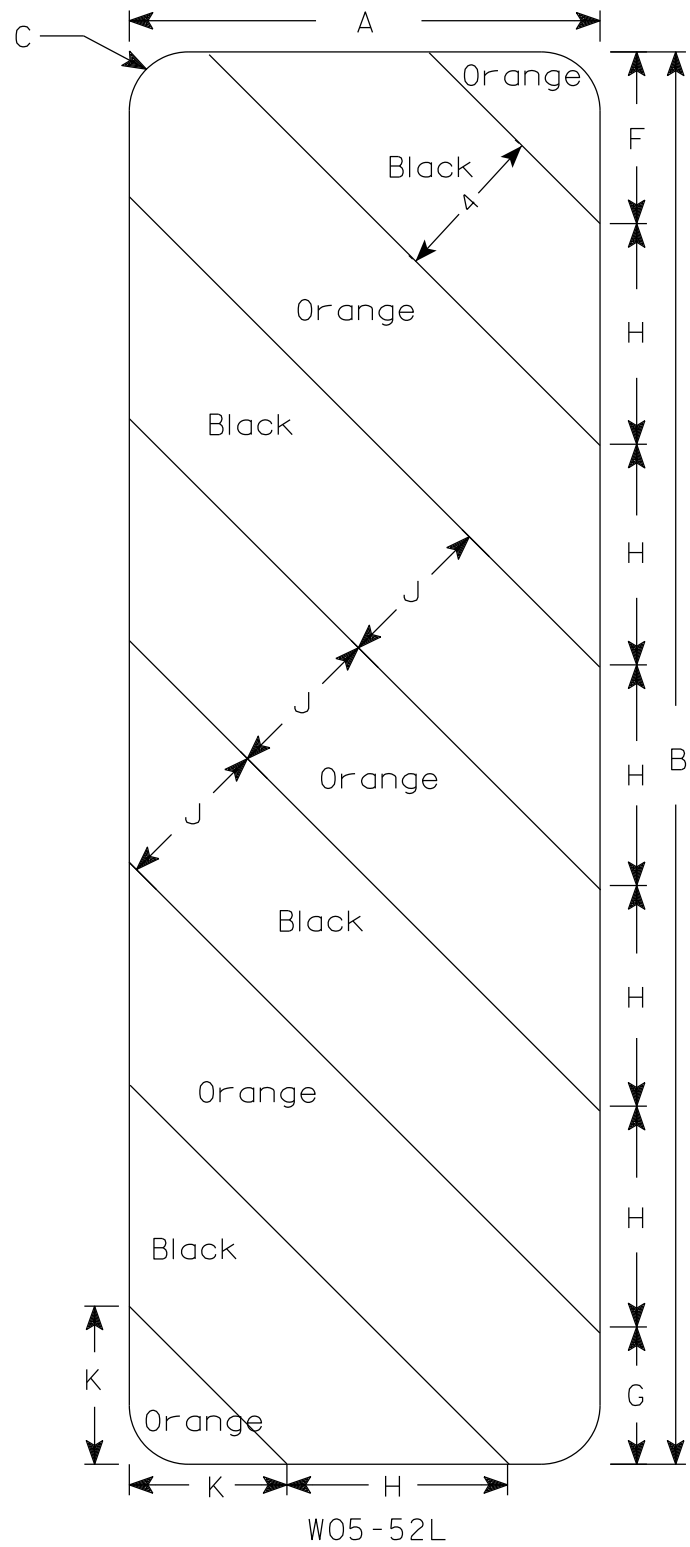
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	14 1/2	9 1/2	11 1/2	5/8	24	2	3	1	12	7 1/8	1 1/2	3/8	5 3/4	7 1/4	7 1/8	9	6	19 1/4	3/8	9 3/4	1 5/8	9.0
2S	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
2M	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
3	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
4	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
5	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0

STANDARD SIGN
W03-5

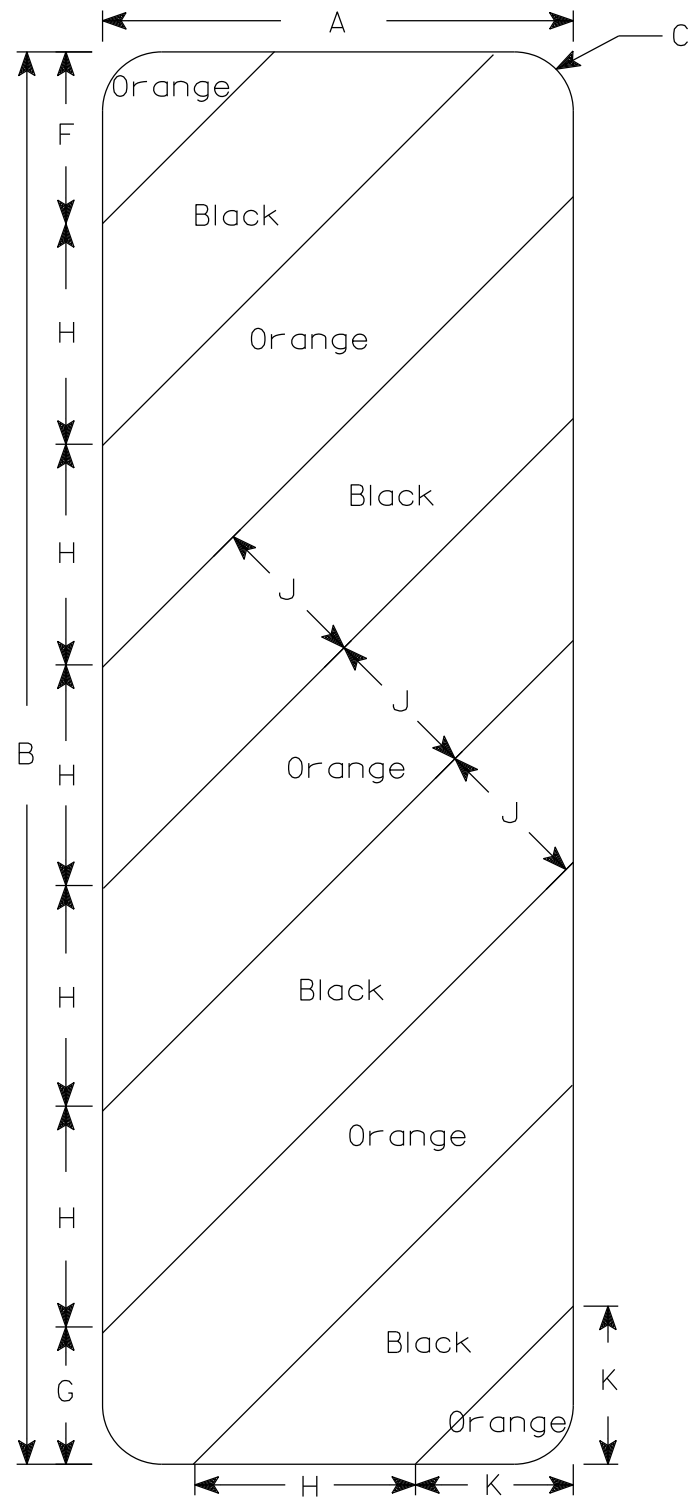
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/24/2024 PLATE NO. W03-5.2



W05-52L



W05-52R

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

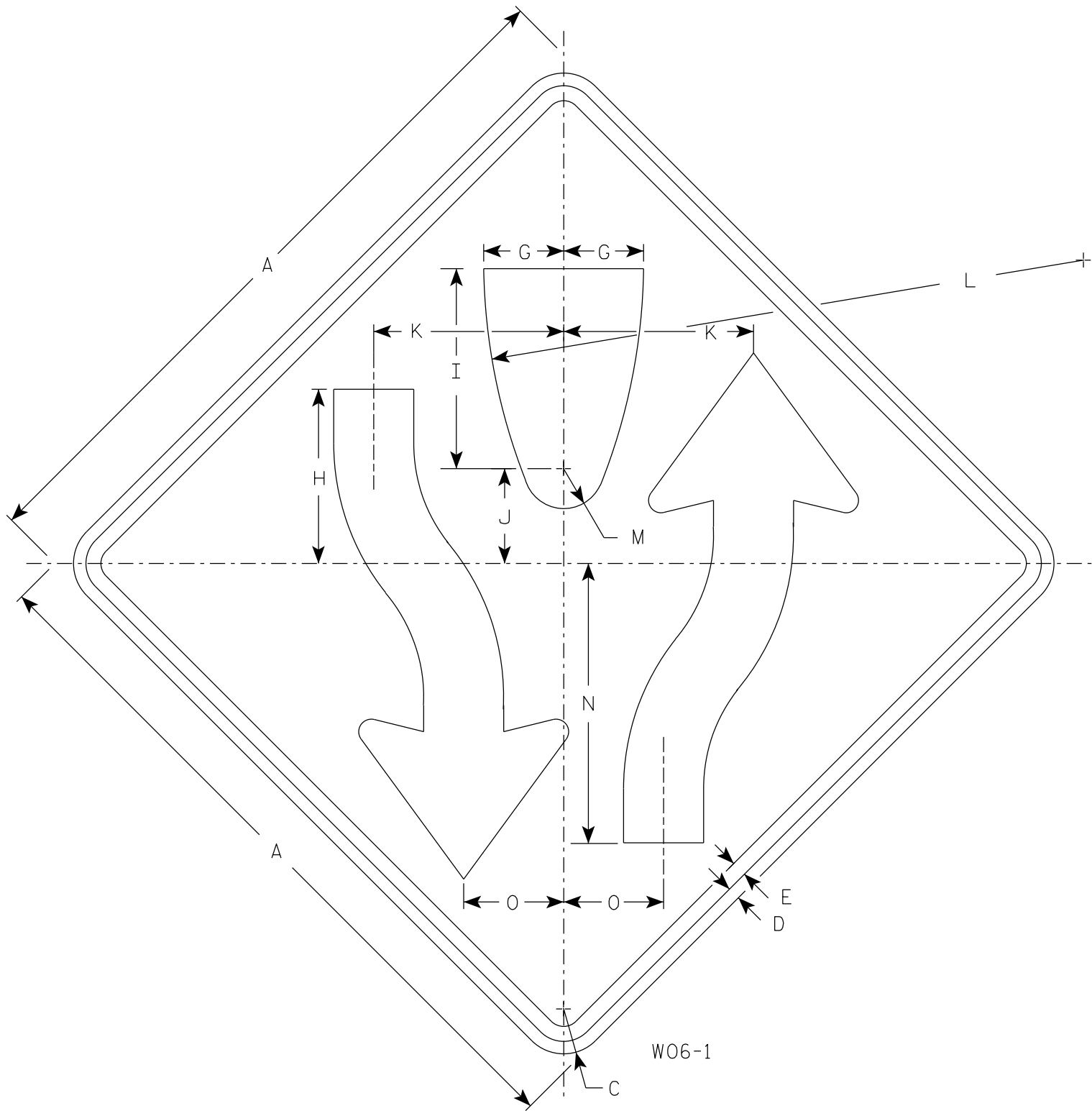
PROJECT NO:

HWY:

COUNTY:

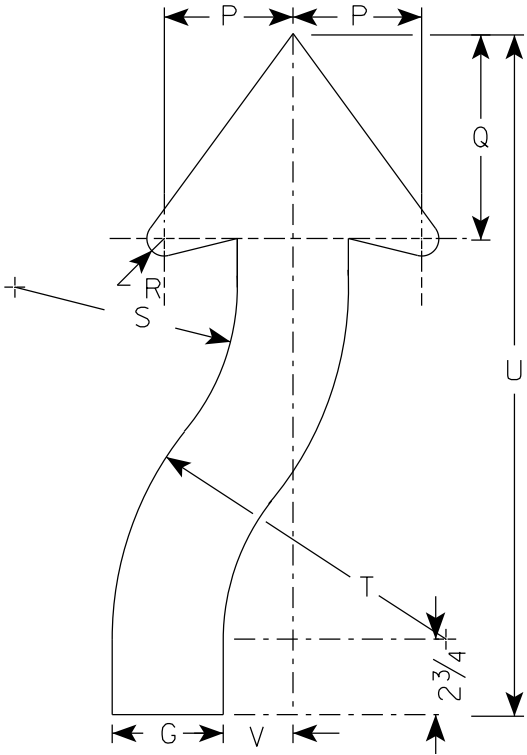
SHEET NO: 353

E



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. W06-2 same as W06-1 but is rotated 180° when mounted.



ARROW DETAIL

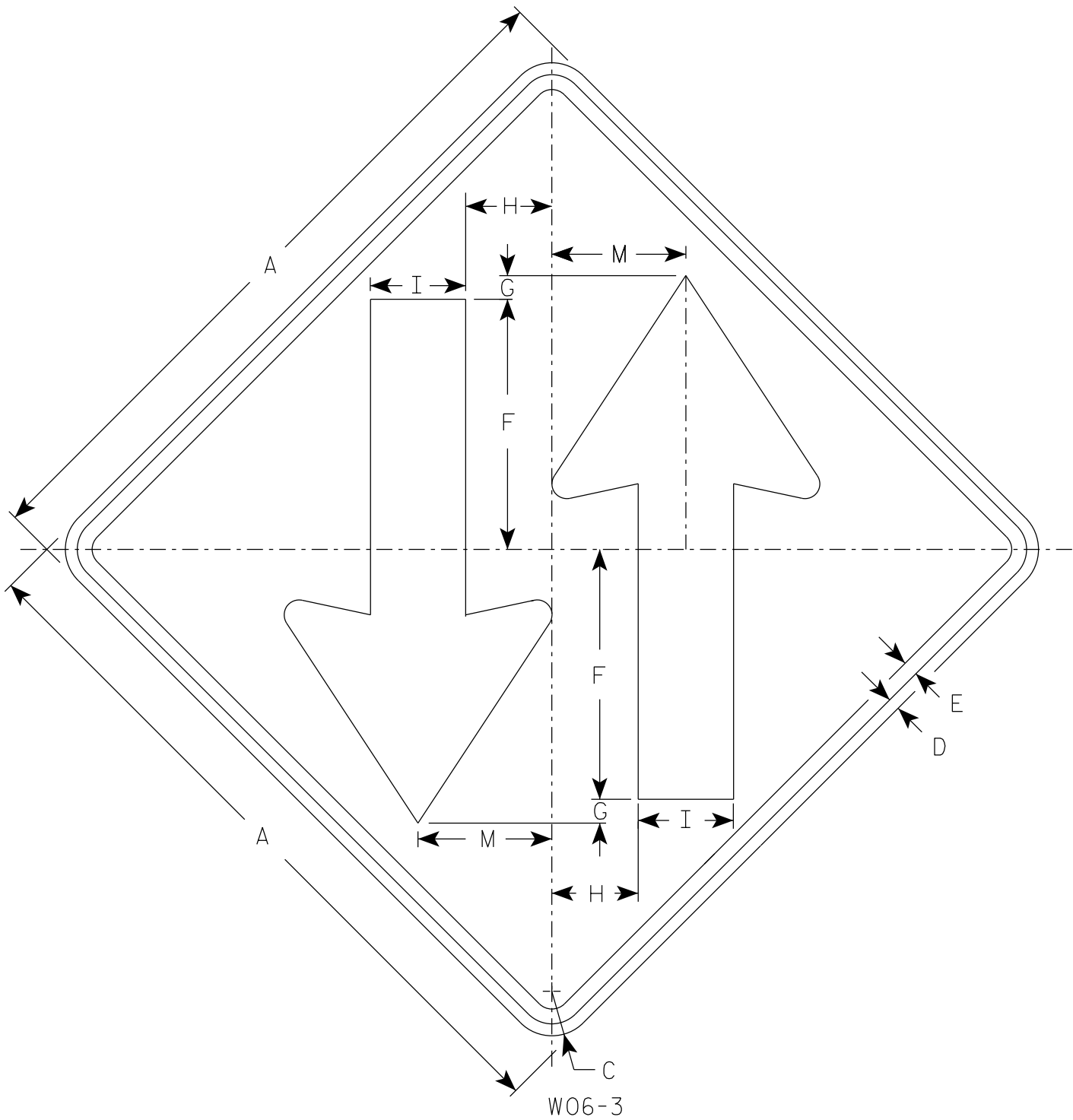
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4		4	8 3/4	10	4 3/4	9 1/2	30	2	14	5	4 5/8	7 3/8	7/8	8	12	24 1/2	2 1/2					9.0
2S	48		3	3/4	1		5 3/8	11 5/8	13 3/8	6 3/8	12 5/8	40	2 5/8	18 5/8	6 5/8	6 1/4	9 7/8	1 1/4	10 5/8	16	32 5/8	3 3/8					16.0
2M	48		3	3/4	1		5 3/8	11 5/8	13 3/8	6 3/8	12 5/8	40	2 5/8	18 5/8	6 5/8	6 1/4	9 7/8	1 1/4	10 5/8	16	32 5/8	3 3/8					16.0
3	48		3	3/4	1		5 3/8	11 5/8	13 3/8	6 3/8	12 5/8	40	2 5/8	18 5/8	6 5/8	6 1/4	9 7/8	1 1/4	10 5/8	16	32 5/8	3 3/8					16.0
4	48		3	3/4	1		5 3/8	11 5/8	13 3/8	6 3/8	12 5/8	40	2 5/8	18 5/8	6 5/8	6 1/4	9 7/8	1 1/4	10 5/8	16	32 5/8	3 3/8					16.0
5	48		3	3/4	1		5 3/8	11 5/8	13 3/8	6 3/8	12 5/8	40	2 5/8	18 5/8	6 5/8	6 1/4	9 7/8	1 1/4	10 5/8	16	32 5/8	3 3/8					16.0

STANDARD SIGN
W06-1 & W06-2

WISCONSIN DEPT OF TRANSPORTATION

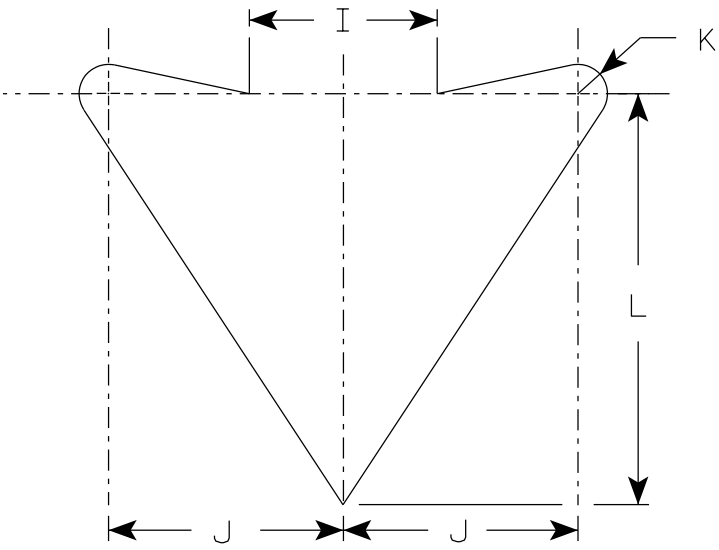
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 1/30/2024 PLATE NO. W06-1.2



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



ARROW DETAIL

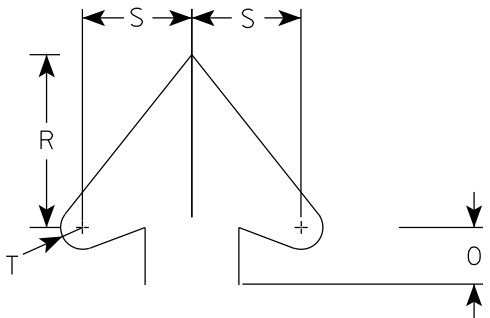
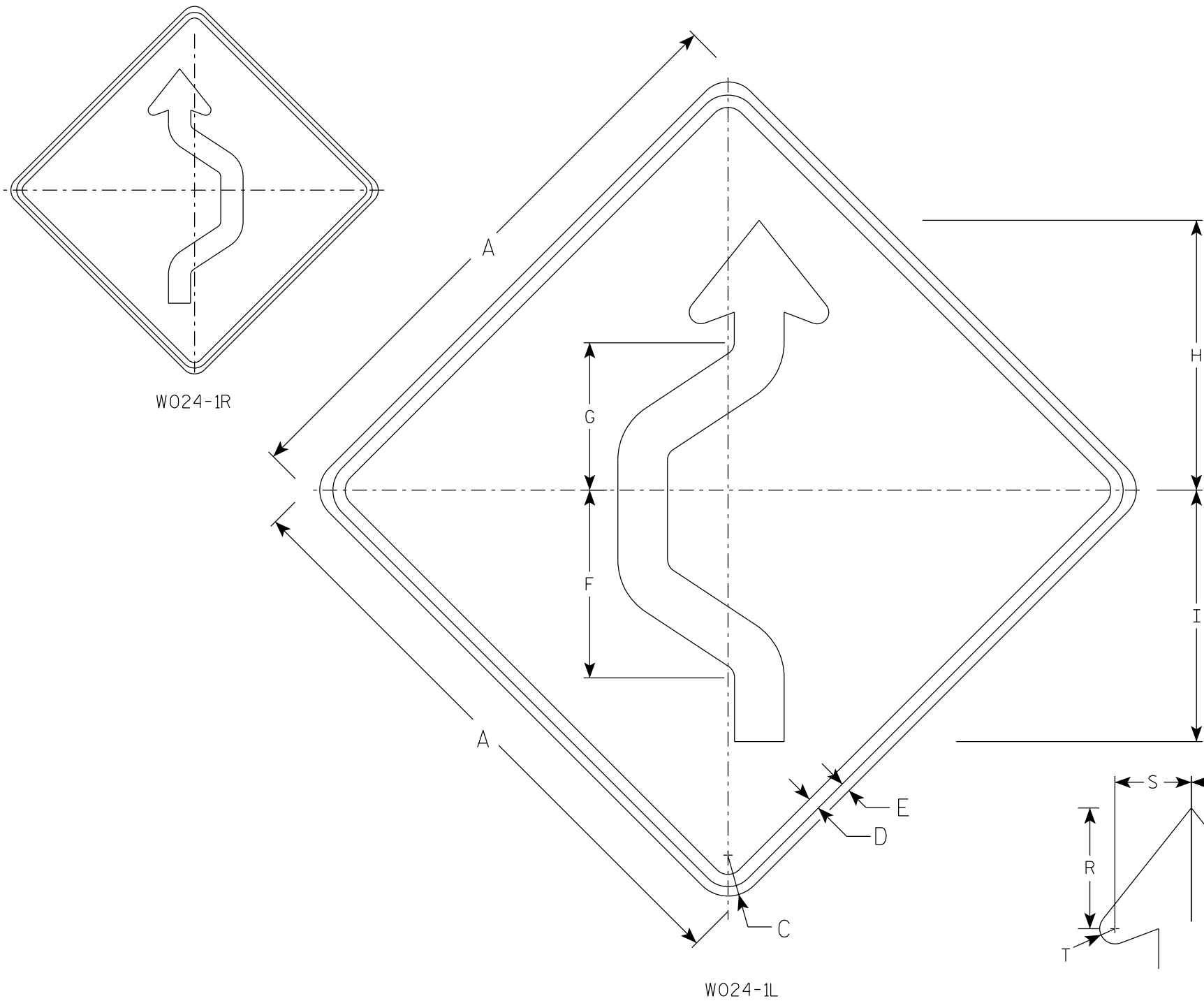
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	12	1	4 1/4	5	6	3/4	10 1/2	6 3/4														9.0
2S	48		3	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0
2M	48		3	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0
3	48		3	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0
4	48		3	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0
5	48		3	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0

STANDARD SIGN
W06-3

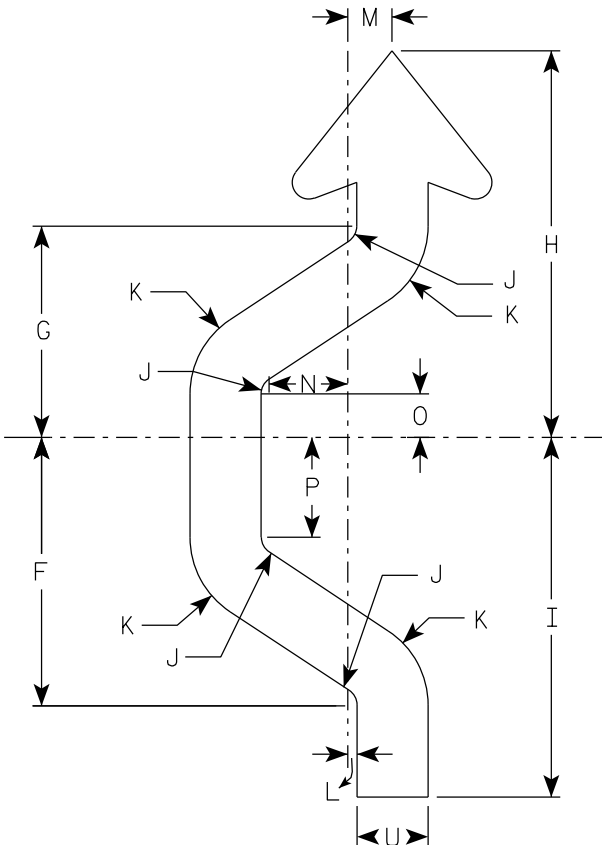
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/30/2024 PLATE NO. W06-3.2



Arrowhead Detail



Arrow Detail

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W024-1R is the same as W024-1L except reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	1/2	11 3/8	8 7/8	16 3/8	15 1/4	3/4	3 3/4	3/8	2	3 3/8	1 7/8	4 1/4		5 1/2	3 1/2	5/8	3						9.0
2S	48		3	1	3/4	15 1/8	11 7/8	21 3/4	20 1/4	1	5	1/2	2 1/2	4 3/8	2 3/8	5 5/8		7 3/8	4 3/4	7/8	4						16.0
2M	48		3	1	3/4	15 1/8	11 7/8	21 3/4	20 1/4	1	5	1/2	2 1/2	4 3/8	2 3/8	5 5/8		7 3/8	4 3/4	7/8	4						16.0
3	48		3	1	3/4	15 1/8	11 7/8	21 3/4	20 1/4	1	5	1/2	2 1/2	4 3/8	2 3/8	5 5/8		7 3/8	4 3/4	7/8	4						16.0
4	48		3	1	3/4	15 1/8	11 7/8	21 3/4	20 1/4	1	5	1/2	2 1/2	4 3/8	2 3/8	5 5/8		7 3/8	4 3/4	7/8	4						16.0
5	48		3	1	3/4	15 1/8	11 7/8	21 3/4	20 1/4	1	5	1/2	2 1/2	4 3/8	2 3/8	5 5/8		7 3/8	4 3/4	7/8	4						16.0

STANDARD SIGN

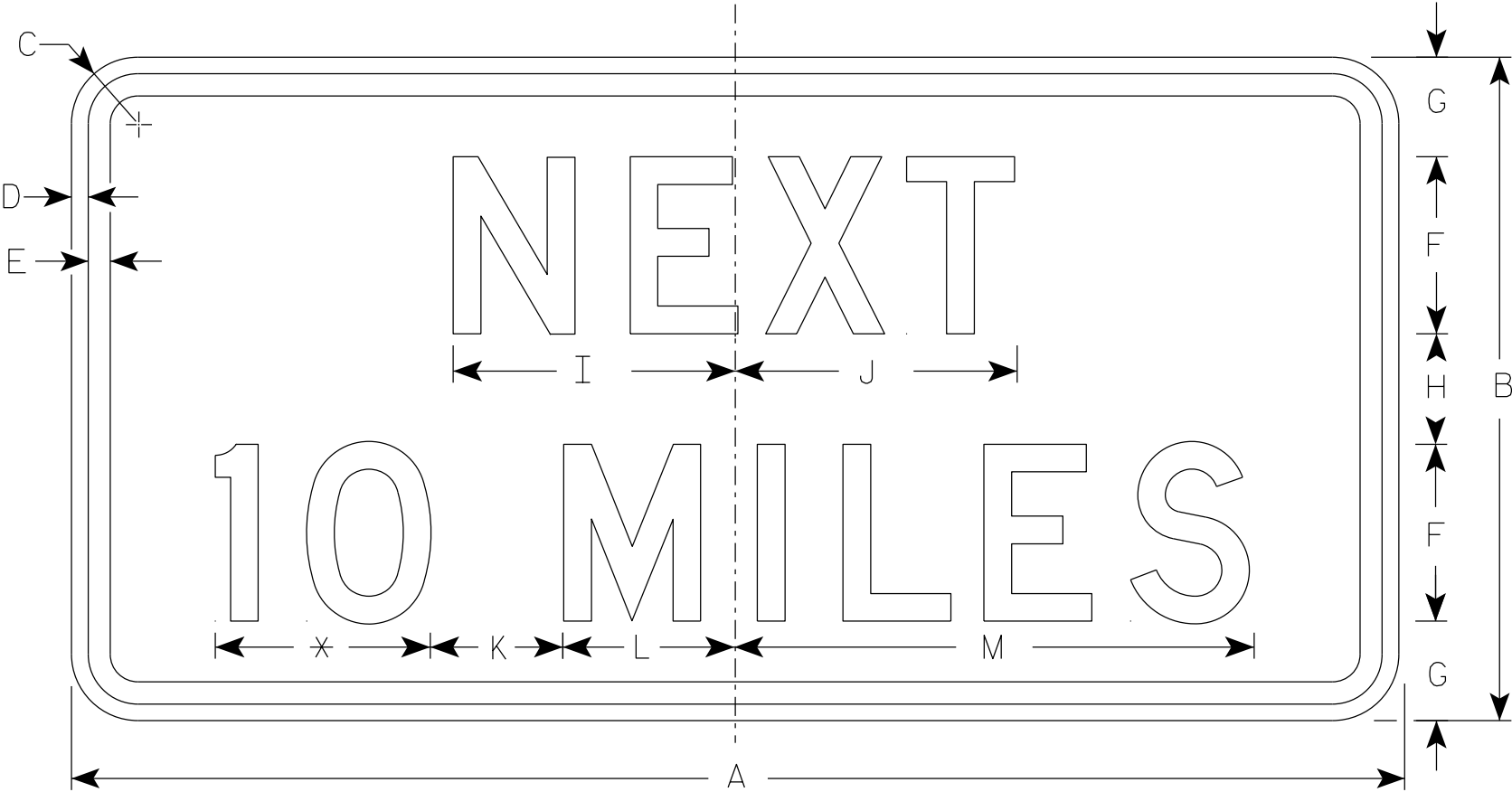
W024-1 L & R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/1/2024 PLATE NO. W024-1.2

7



W057-51

* See note 5

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Round distance to the nearest whole Mile and substitute appropriate numerals and optically adjust spacing to achieve proper balance.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 1/2	3/8	1/2	5	2 3/4	2 1/2	7 7/8	8	5	4 1/8	15 3/8														4.5
2S	48	24	1 7/8	1/2	5/8	6	4	4	10	10 1/8	6	5 5/8	19														8.0
2M	48	24	1 7/8	1/2	5/8	6	4	4	10	10 1/8	6	5 5/8	19														8.0
3	48	24	1 7/8	1/2	5/8	6	4	4	10	10 1/8	6	5 5/8	19														8.0
4	48	24	1 7/8	1/2	5/8	6	4	4	10	10 1/8	6	5 5/8	19														8.0
5	48	24	1 7/8	1/2	5/8	6	4	4	10	10 1/8	6	5 5/8	19														8.0

PROJECT NO:

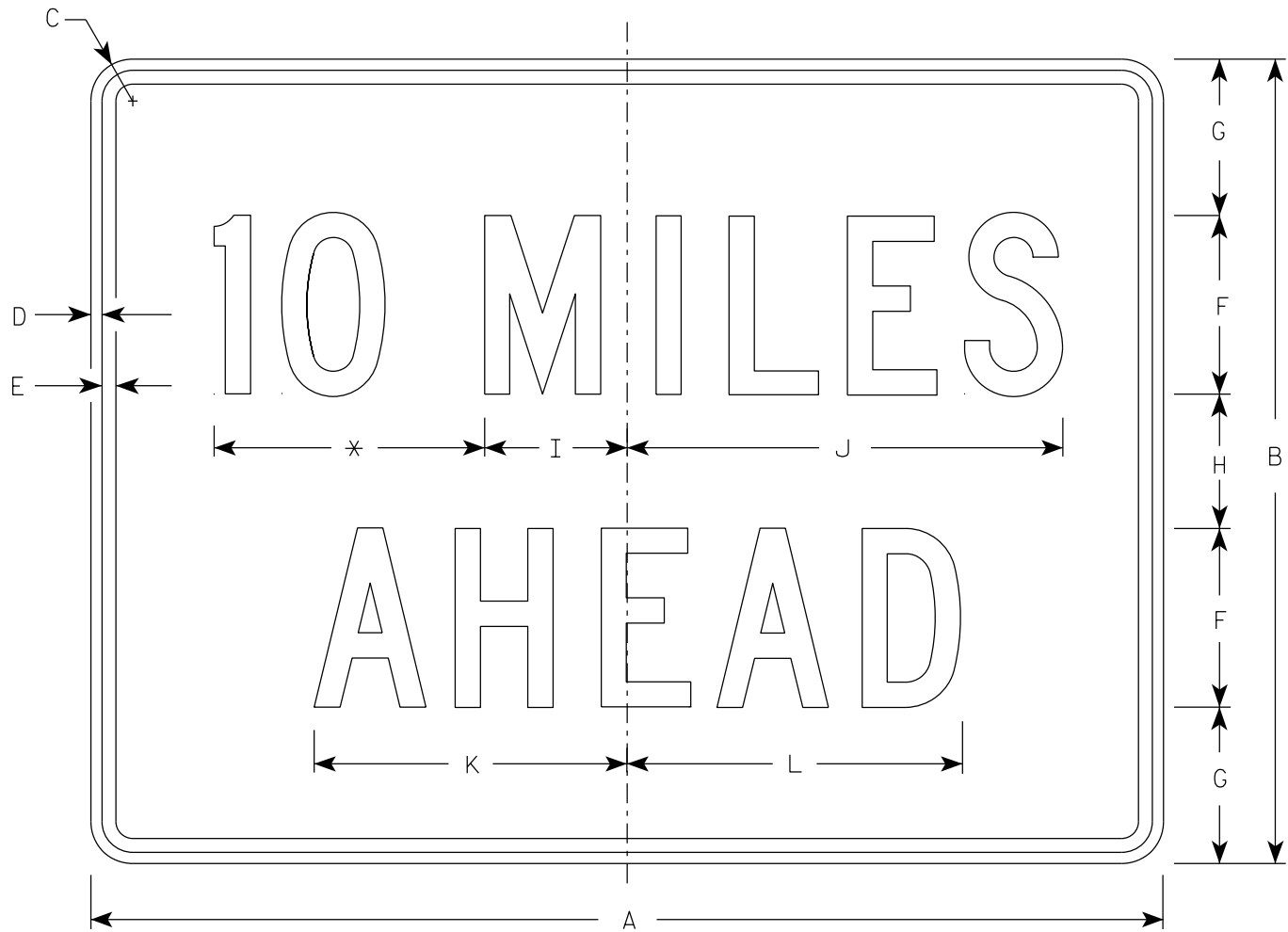
HWY:

COUNTY:

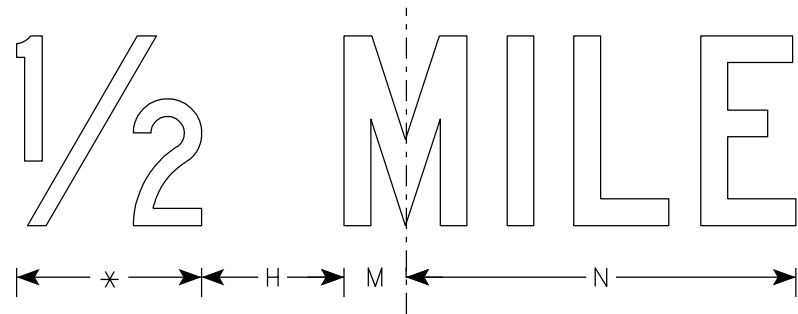
SHEET NO: 357

E

7



W057-52



* See note 5

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to the nearest quarter mile and optically adjust spacing to achieve proper balance.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	24	1 1/2	3/8	1/2	6	4 1/2	3	4 3/4	14 5/8	10 5/8	11 3/8	2	12													6.0
2S	48	36	2 1/4	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
2M	48	36	2 1/4	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
3	48	36	2 1/4	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
4	48	36	2 1/4	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
5	48	36	2 1/4	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0

STANDARD SIGN
W057-52

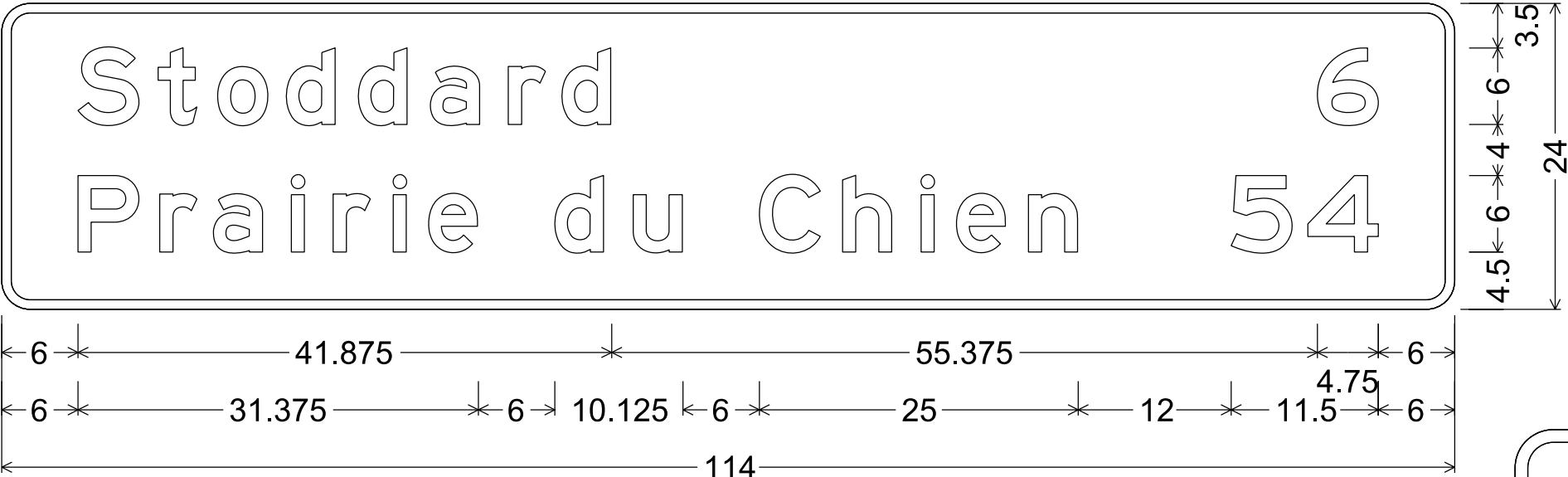
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

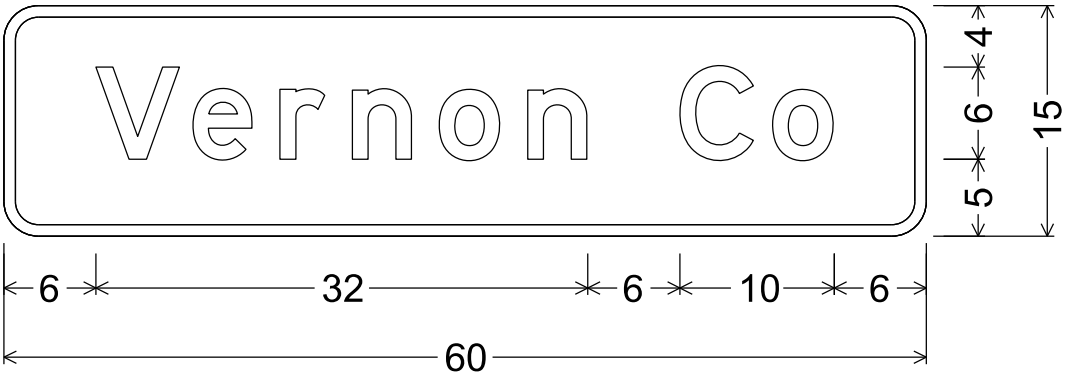
DATE 2/1/2024 PLATE NO. W057-52.3

NOTES

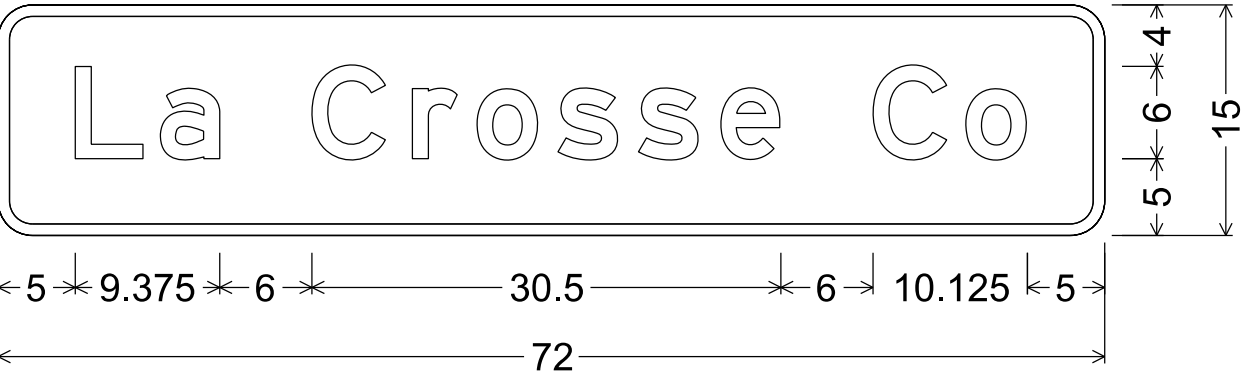
- 1. All Signs Type II - Type H Reflective
- 2. Color:
Background - Green
Message - White
- 3. Message Series - E or as noted



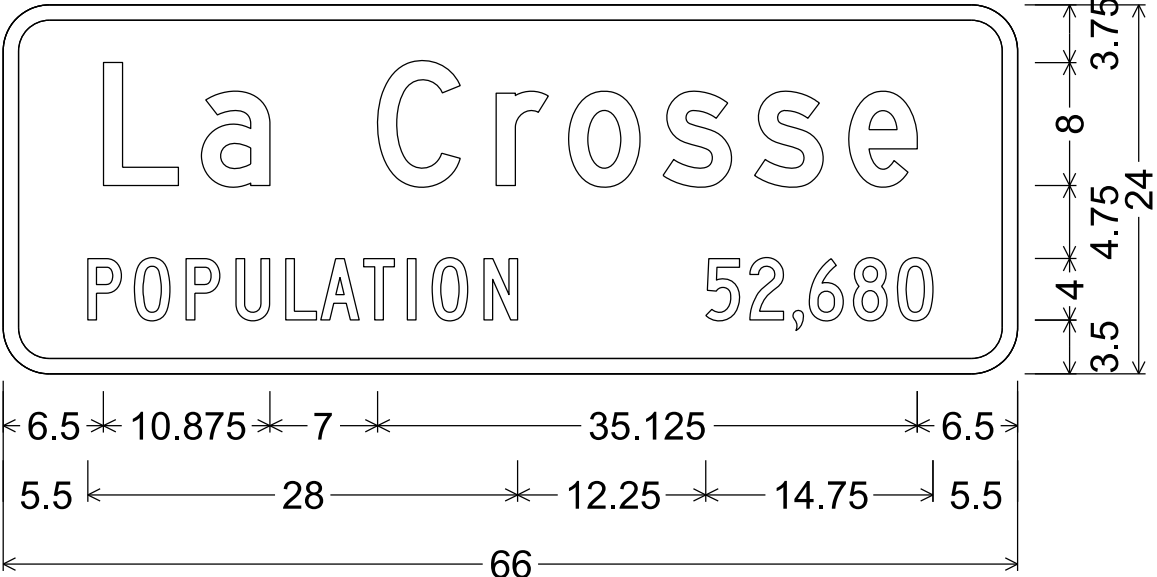
D2-2; 2.250" Radius, 0.750" Border



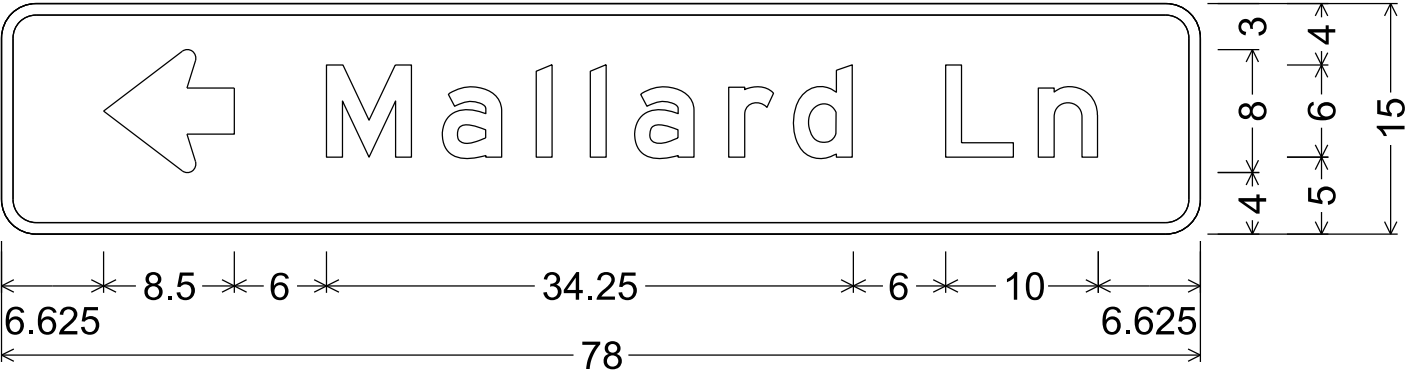
I2-2; 2.250" Radius, 0.750" Border



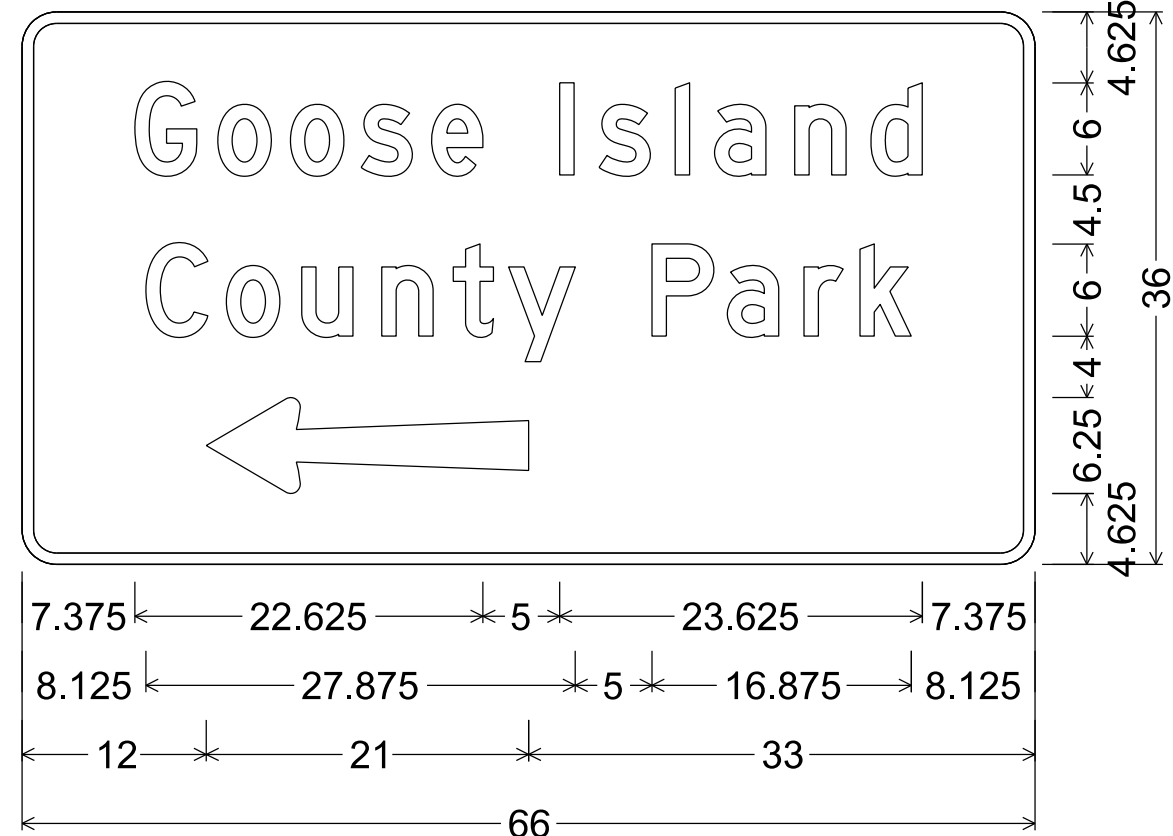
I2-2; 2.250" Radius, 0.750" Border



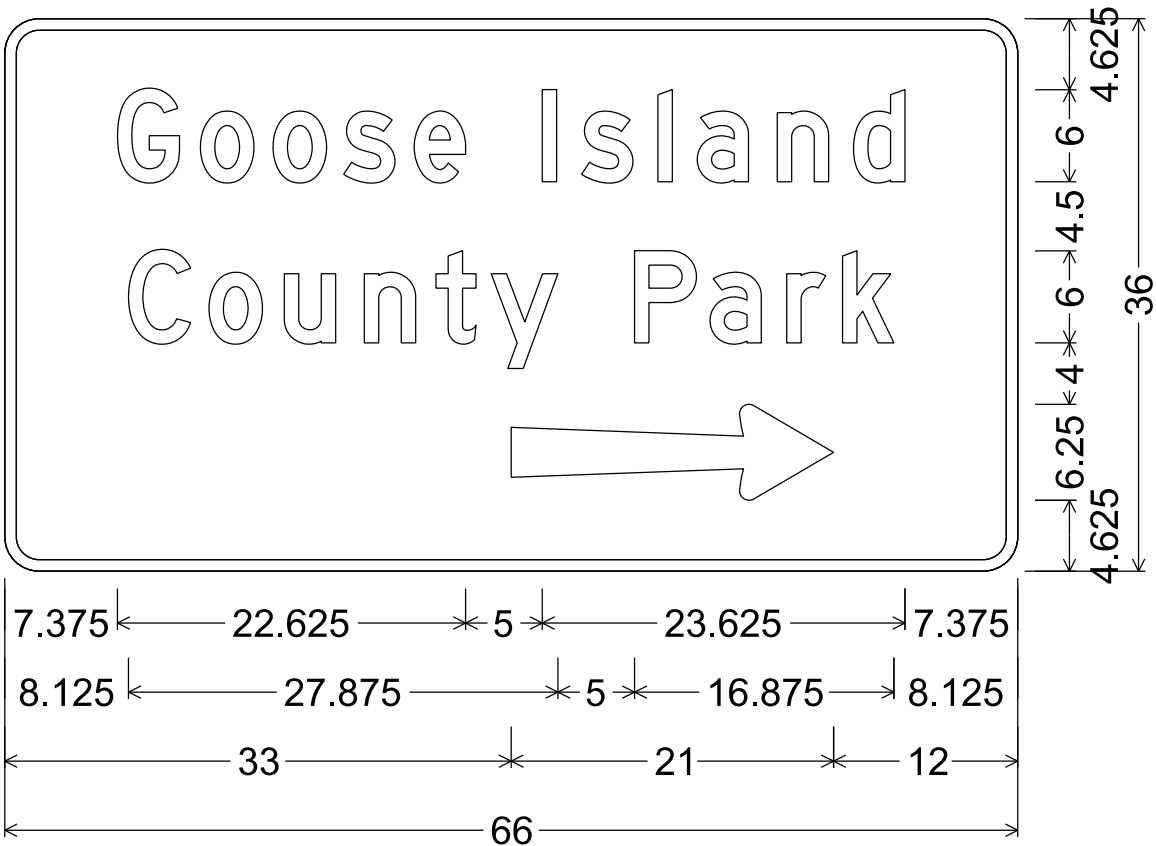
I2-3 ; 3.000" Radius, 1.000" Border
"La", D; "Crosse", D; POPULATION", C



D1-1; 2.250" Radius, 0.750" Border



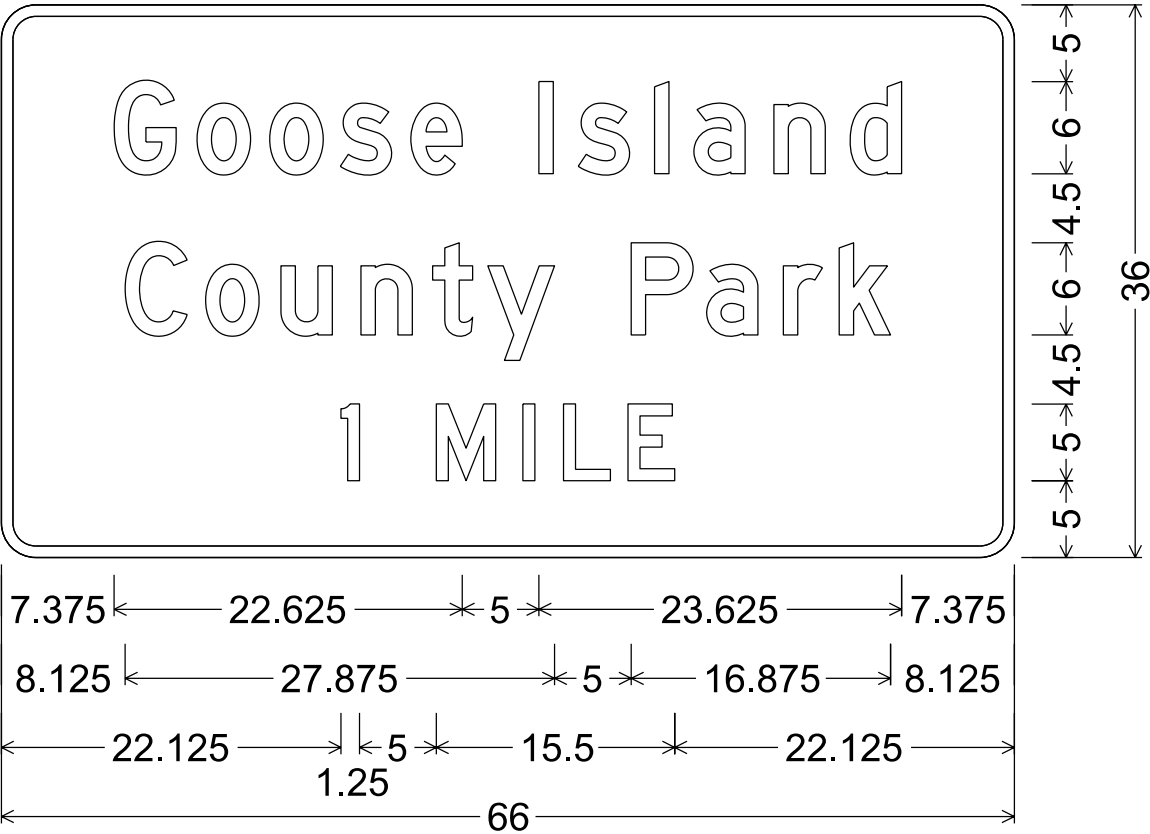
D7-68L; 2.250" Radius, 0.750" Border



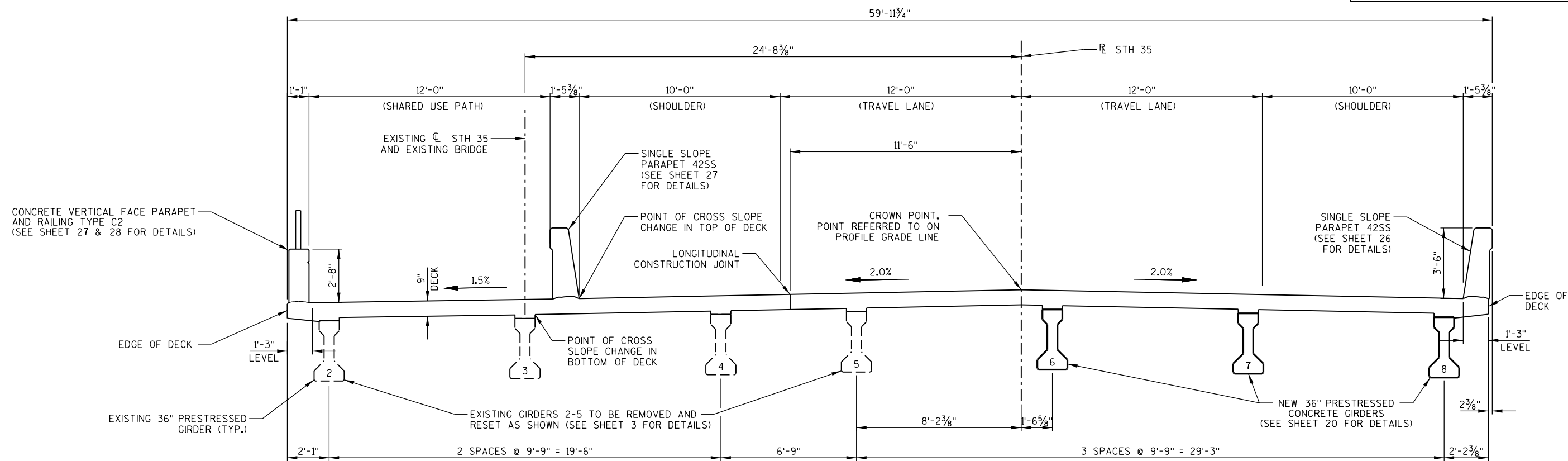
D7-68R; 2.250" Radius, 0.750" Border

NOTES

1. All Signs Type II - Type H Reflective
2. Color:
Background - Brown
Message - White
3. Message Series - D



D7-67; 2.250" Radius, 0.750" Border



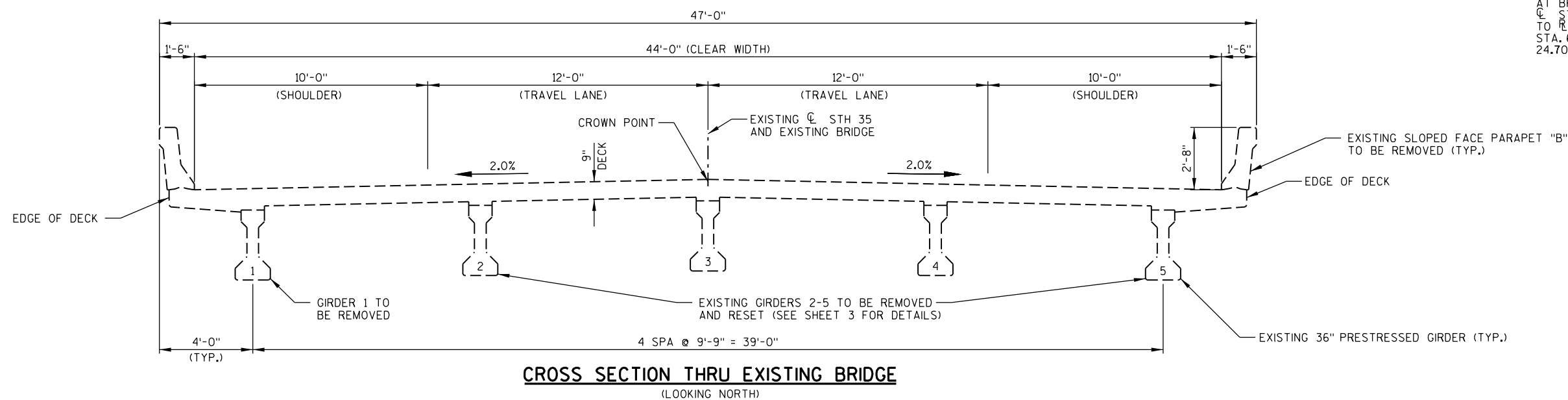
NOTE: EXISTING IN-SPAN INTERMEDIATE STEEL DIAPHRAGMS BETWEEN RETAINED GIRDERS ARE TO REMAIN.

FINISHED CROSS SECTION THRU BRIDGE

(LOOKING NORTH)

ALIGNMENT NOTE

AT BRIDGE, $\overline{R}$ STH 35 IS 24.70' RIGHT OF EXISTING $\overline{C}$ STH 35. EQUATION FROM EXISTING PLAN STATIONING TO $\overline{R}$ STH 35 STATIONING IS 218.88' INCREASE. STA. 616+00 ON EXISTING $\overline{C}$ STH 35 = STA. 618+18.88, 24.70' LT OF $\overline{R}$ STH 35.



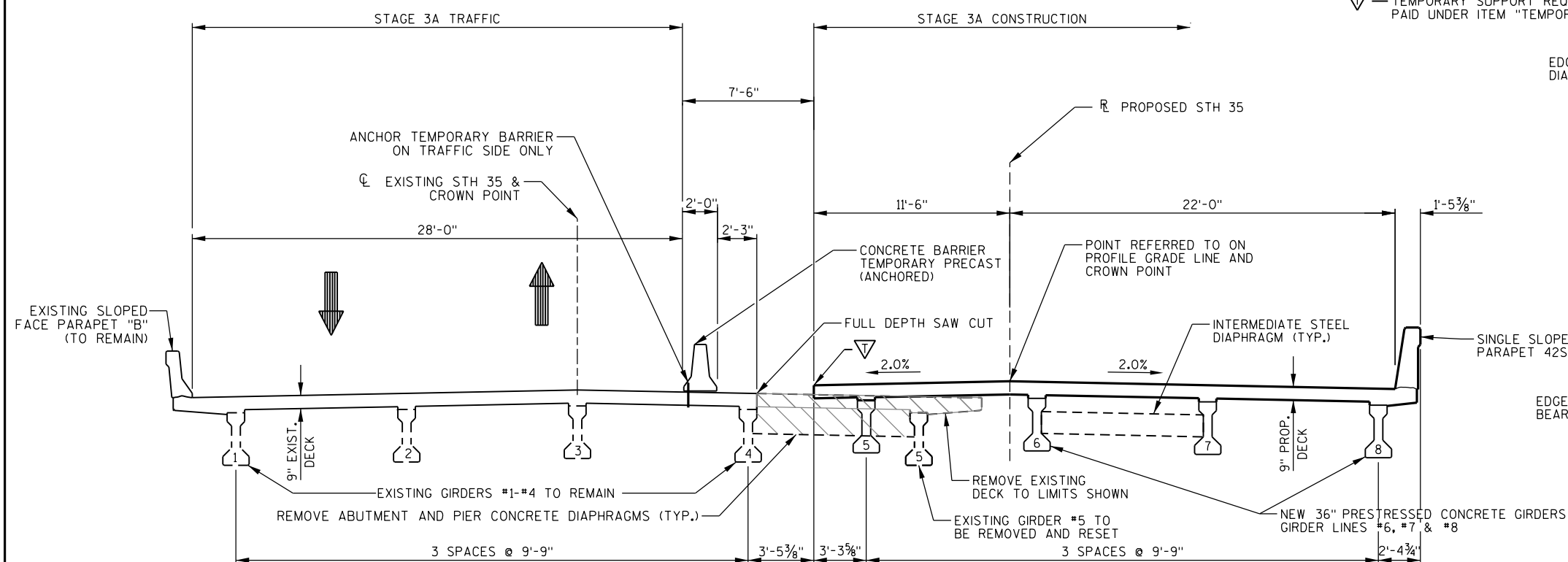
CROSS SECTION THRU EXISTING BRIDGE

(LOOKING NORTH)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-32-163			
DRAWN BY RLR		PLANS CK'D. NJK	
CROSS SECTIONS		SHEET 2	
		362	

— BAR COUPLERS NO. 6. SEE SHEET 24 FOR DETAILS.

▽ — TEMPORARY SUPPORT REQUIRED. WORK TO BE PAID UNDER ITEM "TEMPORARY SUPPORT B-32-163".

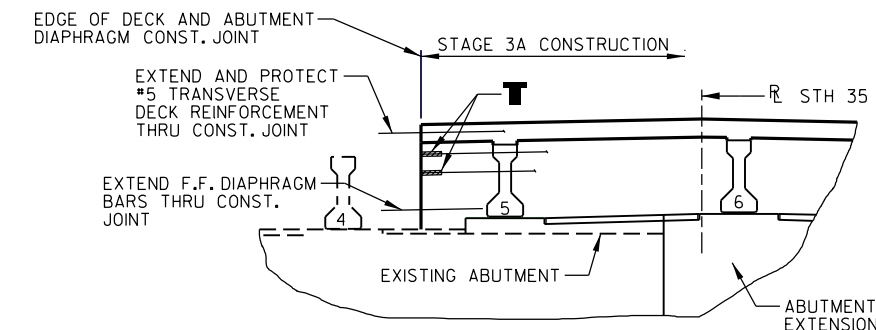


CROSS SECTION THRU BRIDGE - DECK REPLACEMENT & WIDENING

STAGE 3A

LOOKING NORTH

STAGE 3A REMOVAL

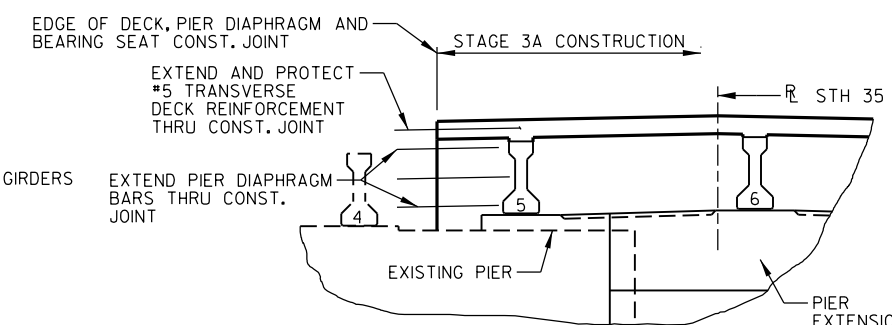


ABUTMENT TOP DETAIL

STAGE 3A

LOOKING NORTH

SEE SHEET 24 FOR CONST. JOINT DETAILS



PIER TOP DETAIL

STAGE 3A

LOOKING NORTH

SEE SHEET 24 FOR CONST. JOINT DETAILS

STAGING NOTES:

SEE ROAD PLANS FOR STAGING NOTES AND DETAILS.

SEE SHEET 6 FOR REMOVAL DETAILS AND NOTES.

SEE SHEET 20 FOR NEW 36" PRESTRESSED GIRDER DETAILS.

SEE SHEETS 22-25 FOR PROPOSED DECK DETAILS.

SEE SHEETS 7-13 FOR EXISTING ABUTMENT MODIFICATION AND ABUTMENT EXTENSION DETAILS.

SEE SHEETS 14-19 FOR EXISTING PIER MODIFICATION AND PIER EXTENSION DETAILS.

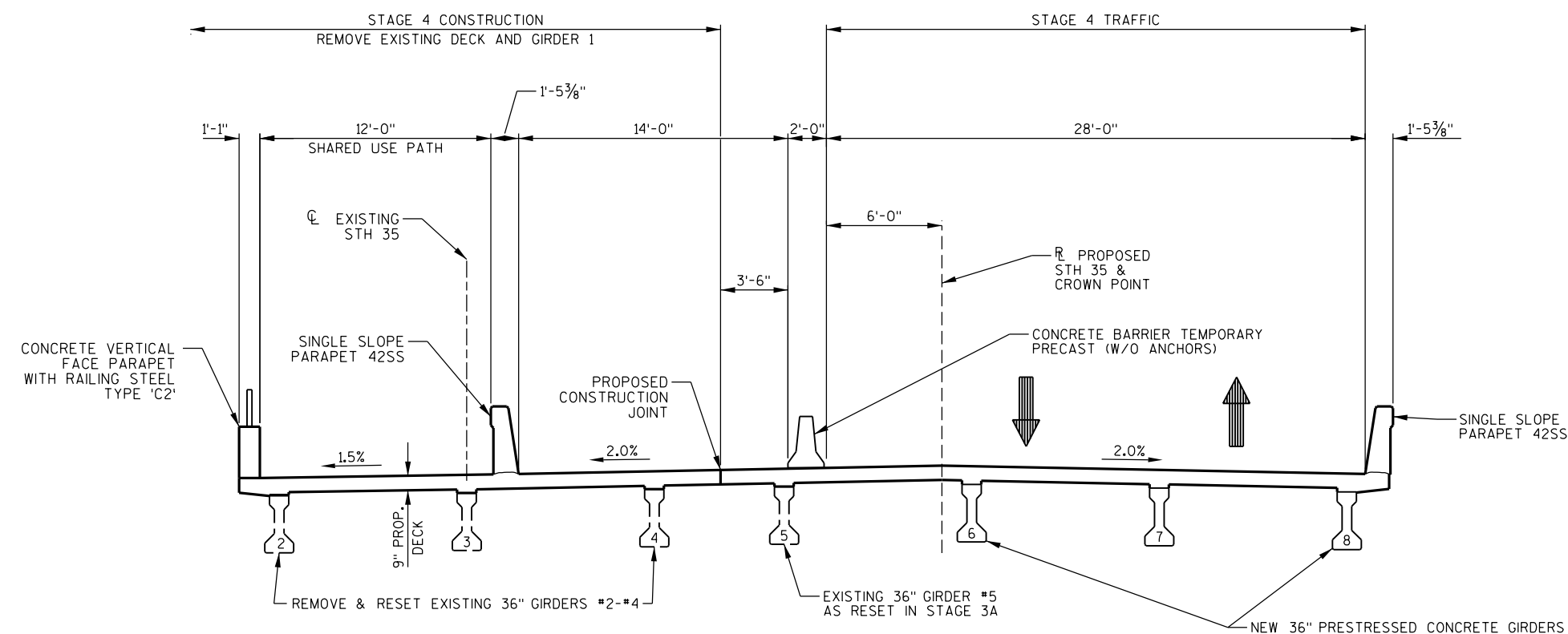
PROVIDE A SUITABLE LIFTING DEVICE FOR REMOVING AND REINSTALLING THE EXISTING PRESTRESSED CONCRETE GIRDERS IN ACCORDANCE WITH BID ITEM "REMOVING AND RESETTING PRESTRESSED GIRDERS B-32-163".

INSTALL CONCRETE BARRIER TEMPORARY PRECAST ACCORDING TO SECTION 603.8125 OF THE STANDARD SPECIFICATIONS.

ANCHOR CONCRETE BARRIER TEMPORARY PRECAST TO EXISTING BRIDGE DECK ACCORDING TO SECTION 603.8505 OF THE STANDARD SPECIFICATIONS.

SAFELY HANDLE AND STORE EXISTING PRESTRESSED CONCRETE GIRDERS DURING CONSTRUCTION IN ACCORDANCE WITH BID ITEM "REMOVING AND RESETTING PRESTRESSED GIRDERS B-32-163".

CARE SHALL BE TAKEN NOT TO IMPACT OR DAMAGE PROPOSED REINFORCEMENT PROTRUDING THROUGH THE CONSTRUCTION JOINT IN THE DECK AND DIAPHRAGM BETWEEN GIRDERS 4 & 5 WHEN REMOVING AND RESETTING GIRDER 4.

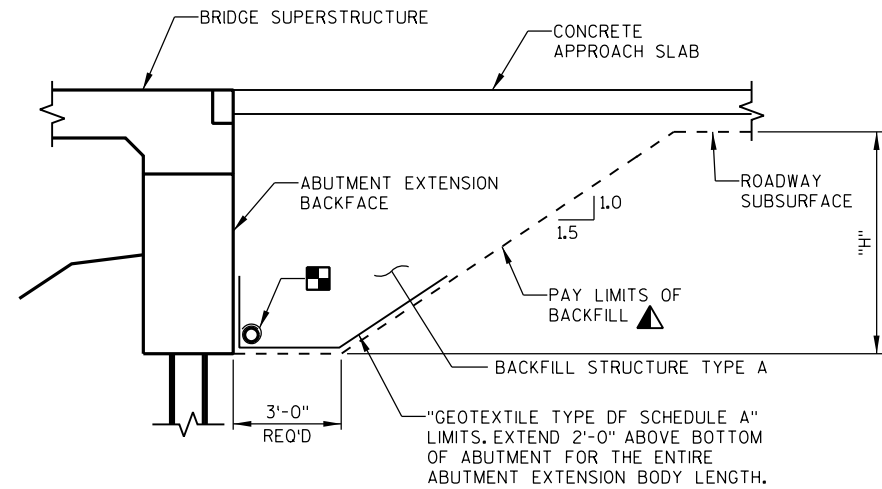


CROSS SECTION THRU BRIDGE - DECK REPLACEMENT & WIDENING

STAGE 4

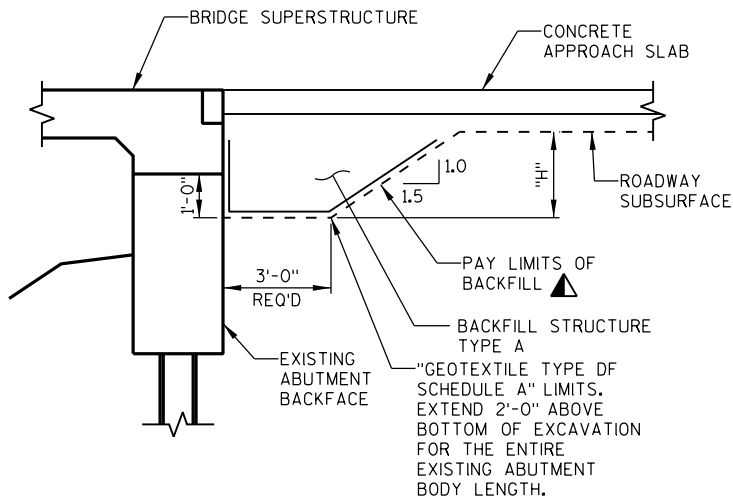
LOOKING NORTH

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY		RLR	PLANS CK'D. NJK
CROSS SECTIONS & STAGING DETAILS		SHEET 3 363	

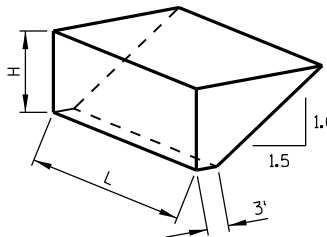


TYPICAL SECTION THRU ABUTMENT EXTENSION

- ▲ BACKFILL PAY LIMITS, BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.



TYPICAL SECTION THRU EXISTING ABUTMENT

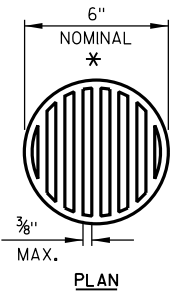


- L = OUT TO OUT OF ABUTMENT BODY INCLUDING WINGS (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5')(1.5H)(H)$
- $V_{CY} = V_{CF}(EF)/27$
- $V_{TON} = V_{CY}(2.0)$

ABUTMENT BACKFILL DIAGRAM

TOTAL ESTIMATED QUANTITIES

ITEM NUMBER	BID ITEM	UNIT	SOUTH ABUT.	PIER 1	PIER 2	PIER 3	NORTH ABUT.	SUPER	TOTAL
203.0260.01	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS B-32-163	EACH	--	--	--	--	--	--	1
206.1001.01	EXCAVATION FOR STRUCTURES BRIDGES B-32-163	EACH	--	--	--	--	--	--	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	360	--	--	--	410	--	770
312.0110	SELECT CRUSHED MATERIAL	TON	--	16	16	16	--	--	48
502.0100	CONCRETE MASONRY BRIDGES	CY	39.9	33.2	33.2	27.7	39.9	560.4	735
502.3200	PROTECTIVE SURFACE TREATMENT	SY	--	--	--	--	--	1,410	1,410
502.3210	PIGMENTED SURFACE SEALER	SY	--	--	--	--	--	430	430
502.4205	ADHESIVE ANCHORS NO. 5	EACH	45	61	61	57	45	--	269
502.4206	ADHESIVE ANCHORS NO. 6	EACH	16	--	--	--	16	--	32
503.0136	PRESTRESSED GIRDER TYPE I 36-INCH	LF	--	--	--	--	--	660	660
503.1006.S.01	REMOVING AND RESETTNG PRESTRESSED GIRDERS B-32-163	EACH	--	--	--	--	--	16	16
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,040	1,930	1,930	1,690	2,040	--	9,630
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,990	100	100	100	2,020	125,820	130,130
505.0906	BAR COUPLERS NO. 6	EACH	--	--	--	--	--	12	12
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	--	--	--	--	--	56	56
506.4000.01	STEEL DIAPHRAGMS B-32-163	EACH	--	--	--	--	--	24	24
511.1200.01	TEMPORARY SHORING B-32-163	SF	340	--	--	--	340	--	680
513.7011	RAILING STEEL TYPE C2	LF	--	--	--	--	--	248	248
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	21	--	--	--	--	21	42
550.0500	PILE POINTS	EACH	6	5	5	5	6	--	27
550.1120	PIILING STEEL HP 12-INCH X 53 LB	LF	540	450	450	450	540	--	2,430
606.0300	RIPRAP HEAVY	CY	80	120	120	--	85	--	405
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	50	--	--	--	50	--	100
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	--	--	--	--	--	2	2
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	26	--	--	--	26	--	52
645.0120	GEOTEXTILE TYPE HR	SY	155	260	230	--	165	--	810
SPV.0060.05	TEMPORARY SUPPORT B-32-163	EACH	--	--	--	--	--	--	1
NON-BID ITEMS									
	PREFORMED FILLER	SIZE							1/2" & 3/4"
	POLYETHYLENE SHEETS								



RODENT SHIELD DETAIL

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS. ORIGINAL PLANS ARE AVAILABLE FROM THE WISCONSIN DEPARTMENT OF TRANSPORTATION.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS NOTED OTHERWISE.

THE SLOPE IN FRONT OF THE ABUTMENTS AND AT THE PIERS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE LIMITS SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-32-163" SHALL BE THE EXISTING GROUNDLINE.

THE EXISTING GROUNDLINE SHALL BE USED AS THE UPPER LIMITS OF EXCAVATION AT THE PIERS.

THIS STRUCTURE WILL REHABILITATE THE EXISTING STRUCTURE, B-32-163, A 223.5 FT. LONG, FOUR SPAN PRESTRESSED GIRDER BRIDGE ON RETAINING CONCRETE ABUTMENTS AND ON PILE ENCASED CONCRETE PIERS. THE STRUCTURE HAS A 44.0 FT. EXISTING CLEAR ROAD WIDTH.

AT BACK FACE OF ABUTMENT, ALL VOLUME WHICH CAN NOT BE PLACED BEFORE ABUTMENT EXTENSION CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.

THE QUANTITY FOR BACKFILL STRUCTURES IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO "EXCAVATION FOR STRUCTURES BRIDGES B-32-163".

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP OF DECK, AND TO THE FACE AND TOP OF PAVING NOTCH.

PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE INSIDE FACES, TOP FACES, AND THE VERTICAL ENDS OF THE OUTSIDE PARAPETS AND TO ALL FACES OF THE INTERMEDIATE PARAPET.

THE CONTRACTOR SHALL SUPPLY A NEW NAME PLATE IN ACCORDANCE WITH SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS AND STANDARD DETAIL DRAWINGS. NAME PLATE TO SHOW ORIGINAL CONSTRUCTION YEAR.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (2012 ADJUSTED). BENCHMARK REFERENCES AT THE PROJECT SITE WERE SET BY THE CONSULTANT USING GPS TECHNOLOGY. SEE ROAD PLANS FOR DETAILS.

THE MINIMUM CONCRETE HAUNCH AT THE EDGE OF THE EXISTING & NEW GIRDER FLANGES SHALL BE 1 1/4" AND THE HAUNCH QUANTITY IS BASED ON THE AVERAGE HAUNCH DEPTH SHOWN ON SHEETS 20 & 22.

AT PIER EXTENSIONS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

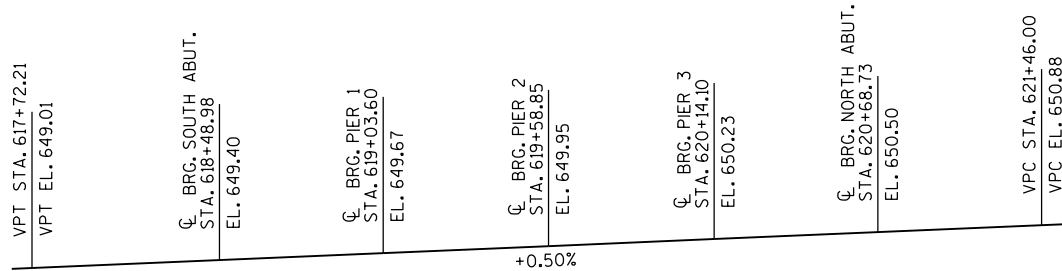
VARIATIONS TO THE NEW GRADE LINE OVER 1/4" MUST BE SUBMITTED BY THE ENGINEER TO THE STRUCTURES DESIGN SECTION FOR REVIEW.

SHAPING, GRADING, AND REPAIR OF EXISTING RIPRAP IN FRONT OF BOTH ABUTMENTS IS REQUIRED UNDER THE BRIDGE TO THE LIMITS SHOWN ON SHEET 1 AND IN FRONT OF THE EXISTING ABUTMENTS AS DIRECTED BY THE ENGINEER. WORK TO BE INCLUDED IN "EXCAVATION FOR STRUCTURES BRIDGES B-32-163".

THE CONTRACTOR IS RESPONSIBLE FOR TEMPORARILY SUPPORTING THE TEMPORARY BRIDGE DECK OVERHANGS BETWEEN GIRDERS 4 & 5 DURING STAGED CONSTRUCTION UNTIL THE DECK IS FULLY CONSTRUCTED.

THE LOCATIONS OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON PLANS ARE APPROXIMATE.

BROOM FINISH TOP SURFACE OF SHARED USE PATH FOR FULL LENGTH OF BRIDGE IN ACCORDANCE WITH SECTION 502.3.7 OF THE STANDARD SPECIFICATIONS.



PROFILE GRADE LINE - R STH 35

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

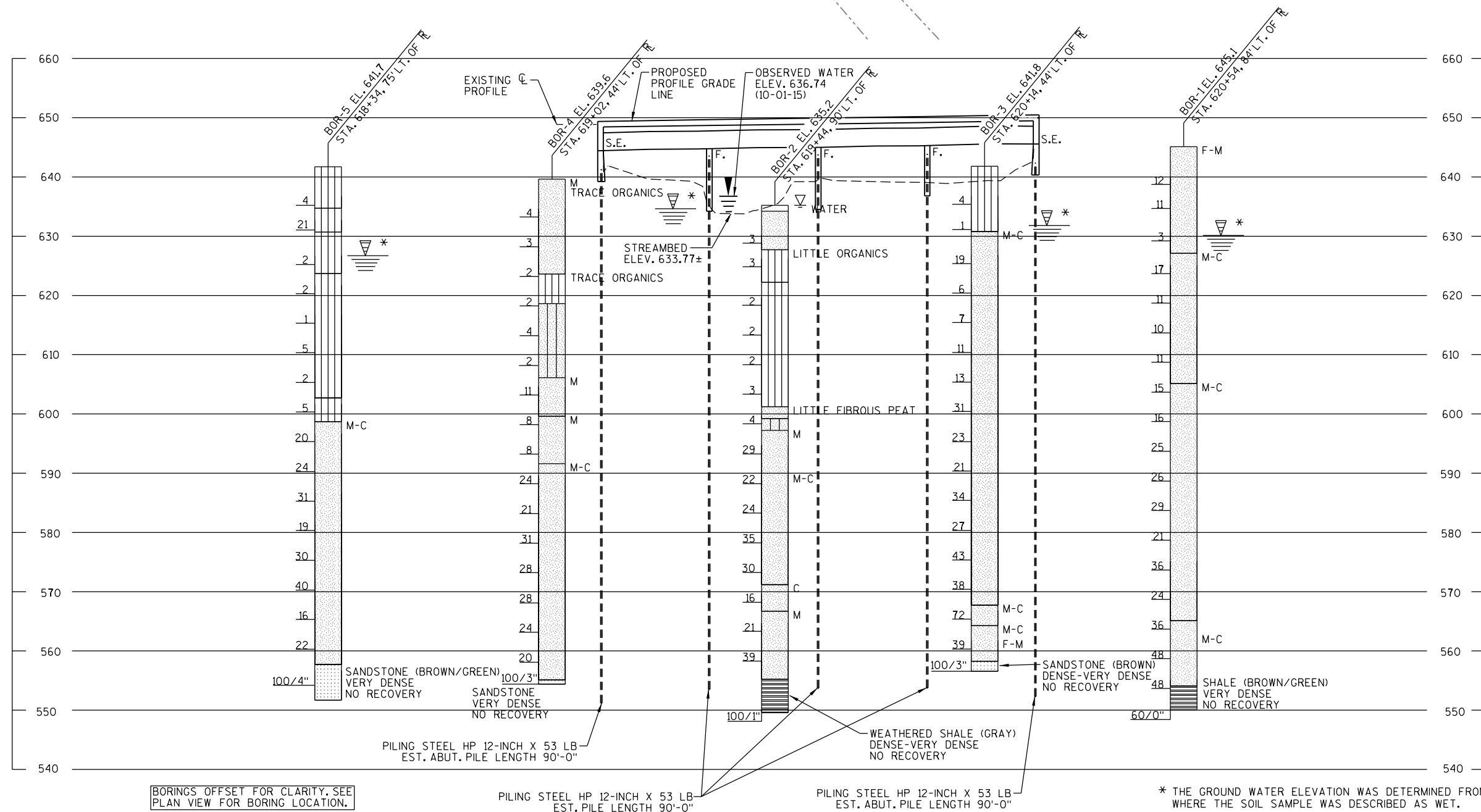
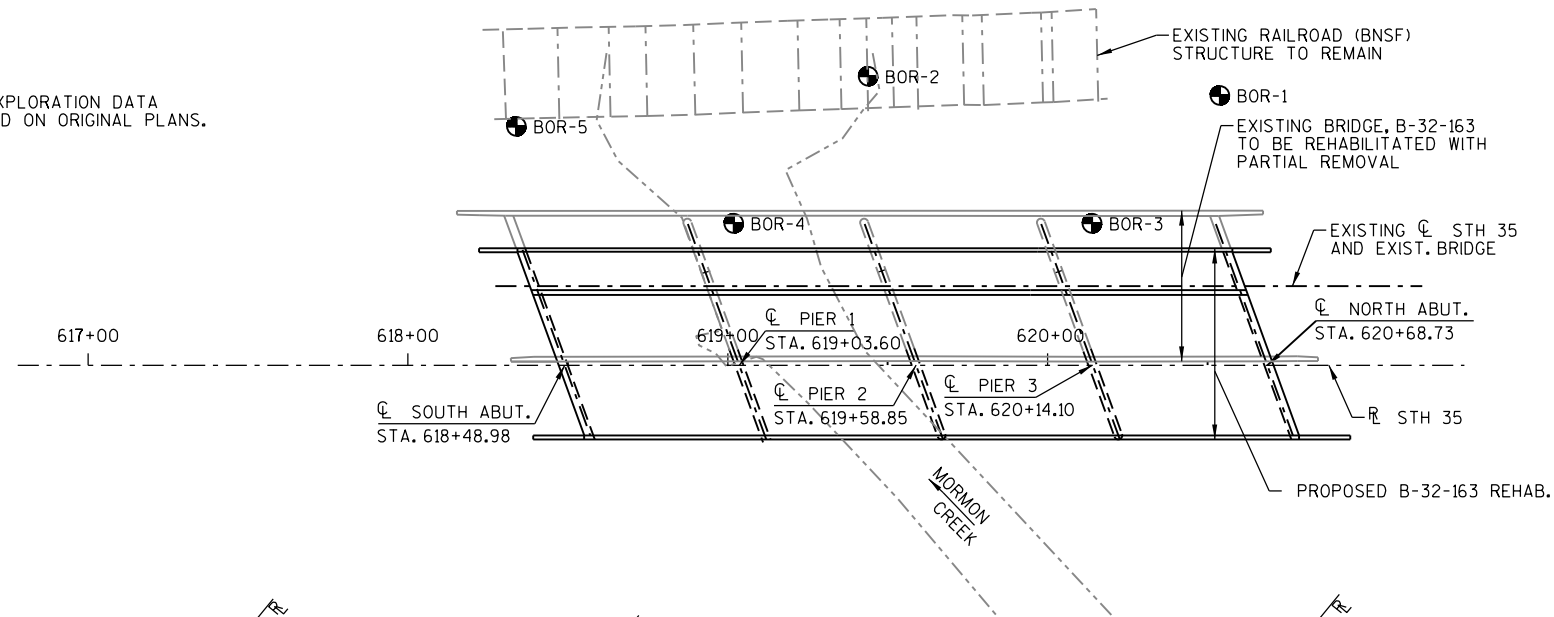
THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-32-163			
DRAWN BY RLR		PLANS CK'D. NJK	
QUANTITIES, DETAILS, & NOTES			SHEET 4 364



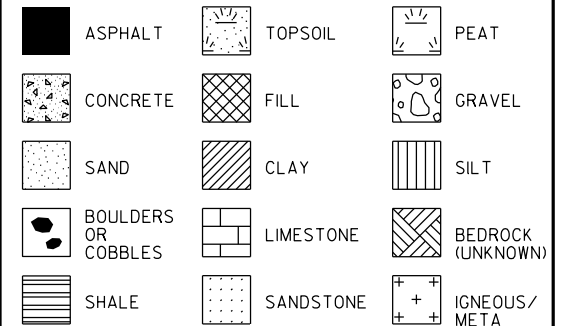
SUBSURFACE EXPLORATION DATA
SHOWN IS BASED ON ORIGINAL PLANS.



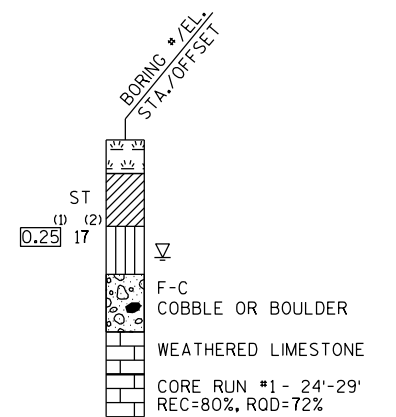
STATE PROJECT NUMBER

5163-07-72

MATERIAL SYMBOLS



LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽ AT TIME OF DRILLING

▼ END OF DRILLING

▽ AFTER DRILLING

ABBREVIATIONS

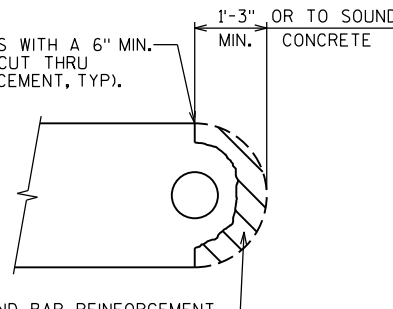
F-FINE	M-MEDIUM	C-COARSE	ST-SHELBY TUBE
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SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY		TLP/RLR	PLANS CK'D. NJK
SUBSURFACE EXPLORATION		SHEET 5	
		365	

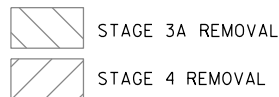
DEFINE REMOVAL LIMITS WITH A 6" MIN. DEEP SAW CUT (SAW CUT THRU EXISTING BAR REINFORCEMENT, TYP.).



REMOVE CONCRETE AND BAR REINFORCEMENT AT EAST ENDS OF PIERS TO FACILITATE EXTENSION OF PIERS (TYP.).

SECTION A-A

(TYPICAL AT EAST END OF ALL PIERS)

**REMOVAL NOTES:**

REMOVE EXISTING CONCRETE DECK, BEARING PADS, CONCRETE DIAPHRAGMS, IN SPAN STEEL DIAPHRAGMS, PARAPETS, AND WING TOPS TO LIMITS AND ELEVATIONS SHOWN DURING THE RESPECTIVE TRAFFIC STAGE. REMOVAL OF THIS MATERIAL SHALL BE INCLUDED IN BID ITEM "REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS".

SEE ROAD PLANS FOR STAGING NOTES AND DETAILS.

SAWCUT EXISTING DECK, WINGWALL, AND PIER. WORK TO BE PAID UNDER ITEM "REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS B-32-163".

CARE SHALL BE TAKEN TO AVOID DAMAGE TO THE EXISTING GIRDERS, INCLUDING SHEAR STIRRUPS. SAWCUTTING OF THE EXISTING SHEAR STIRRUPS IS NOT ALLOWED.

CLEAN AND REALIGN EXISTING REINFORCEMENT TO THE SATISFACTION OF THE ENGINEER PRIOR TO PLACEMENT OF NEW CONCRETE.

PROVIDE A SUITABLE LIFTING DEVICE FOR REMOVING AND REINSTALLING THE EXISTING PRESTRESSED CONCRETE GIRDERS ACCORDING TO BID ITEM "REMOVING AND RESETTING PRESTRESSED GIRDERS B-32-163".

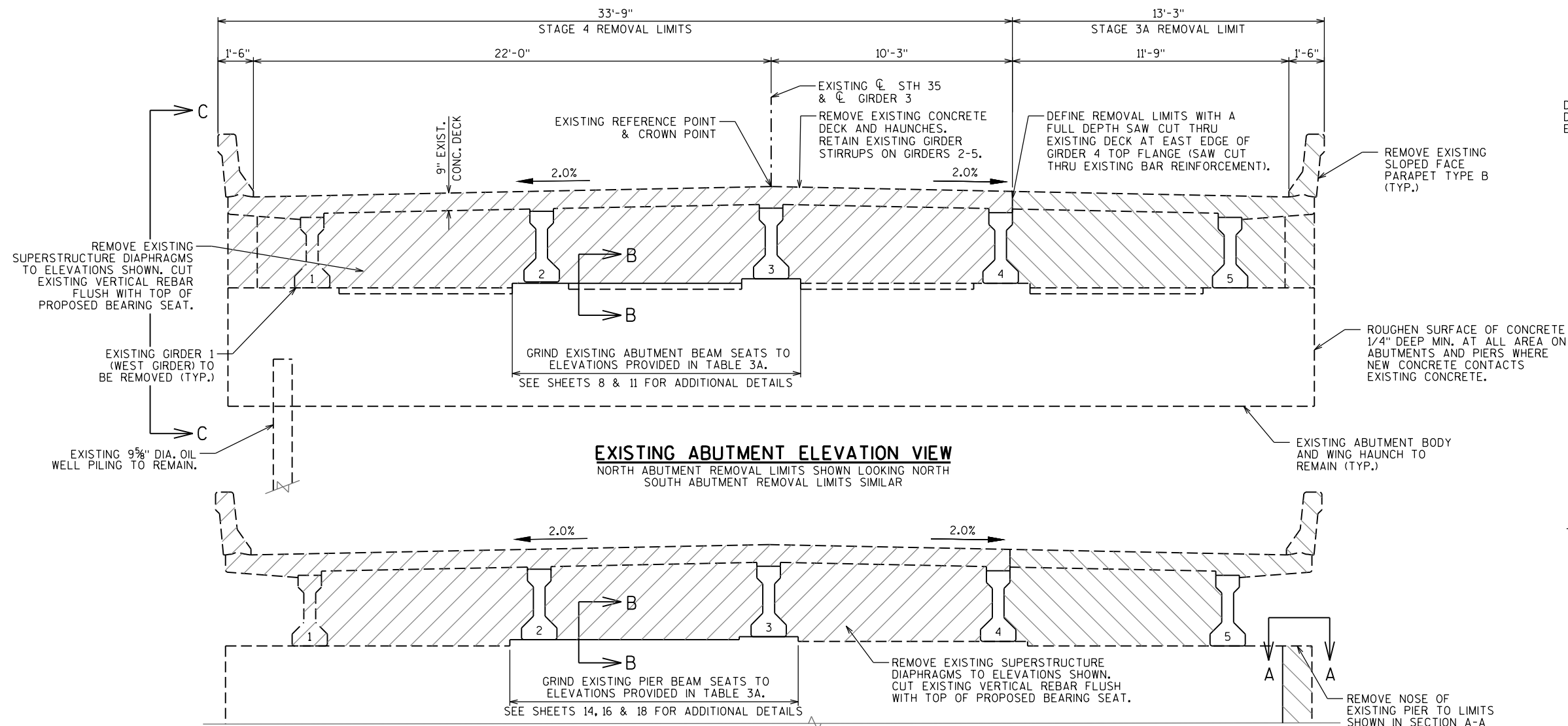
SAFELY HANDLE AND STORE EXISTING PRESTRESSED CONCRETE GIRDERS DURING CONSTRUCTION ACCORDING TO BID ITEM "REMOVING AND RESETTING PRESTRESSED GIRDERS B-32-163".

REMOVAL OF EXISTING BEARINGS SHALL BE INCIDENTAL TO BID ITEM "REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS B-32-163".

GRIND EXISTING BEARING SEATS AT EXISTING GIRDERS 2 & 3 TO ELEVATIONS SHOWN IN TABLE 3A. FINISHED BEARING SEATS SHALL BE SMOOTH AND LEVEL. WORK INCIDENTAL TO "REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS B-32-163".

ANY EXISTING ABUTMENT, WINGWALL, PIER, OR PRESTRESSED GIRDERS DAMAGED DURING CONSTRUCTION SHALL BE REPLACED/REPAIRED BY THE CONTRACTOR, INCIDENTAL TO BID ITEM "REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS B-32-163".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-32-163			
DRAWN BY RLR		PLANS CK'D. NJK	
REMOVAL DETAILS		SHEET 6	366

**EXISTING PIER ELEVATION VIEW**

SHOWING PIER REMOVAL LIMITS LOOKING NORTH

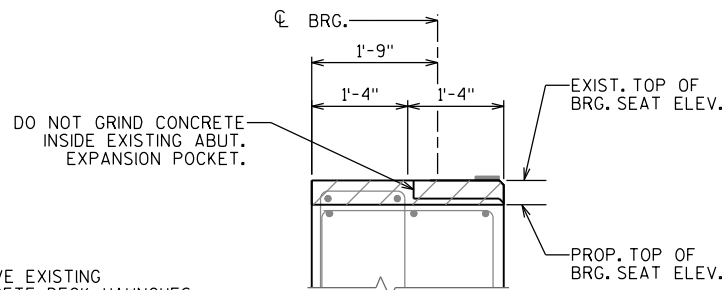
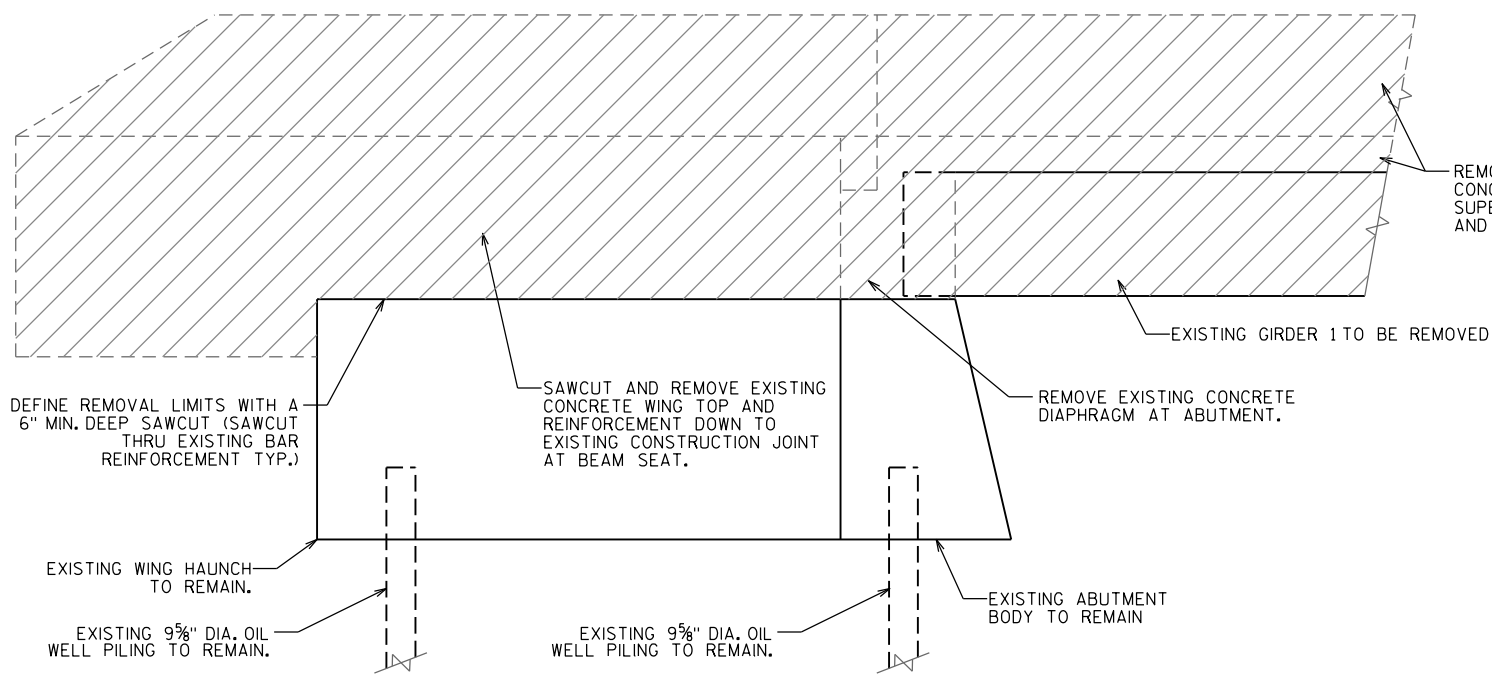
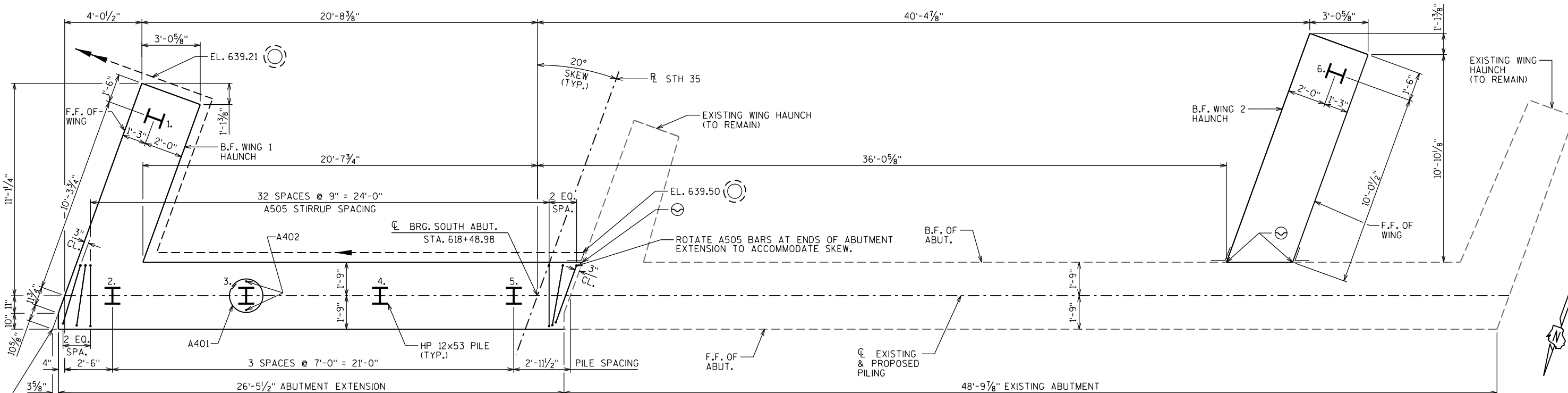
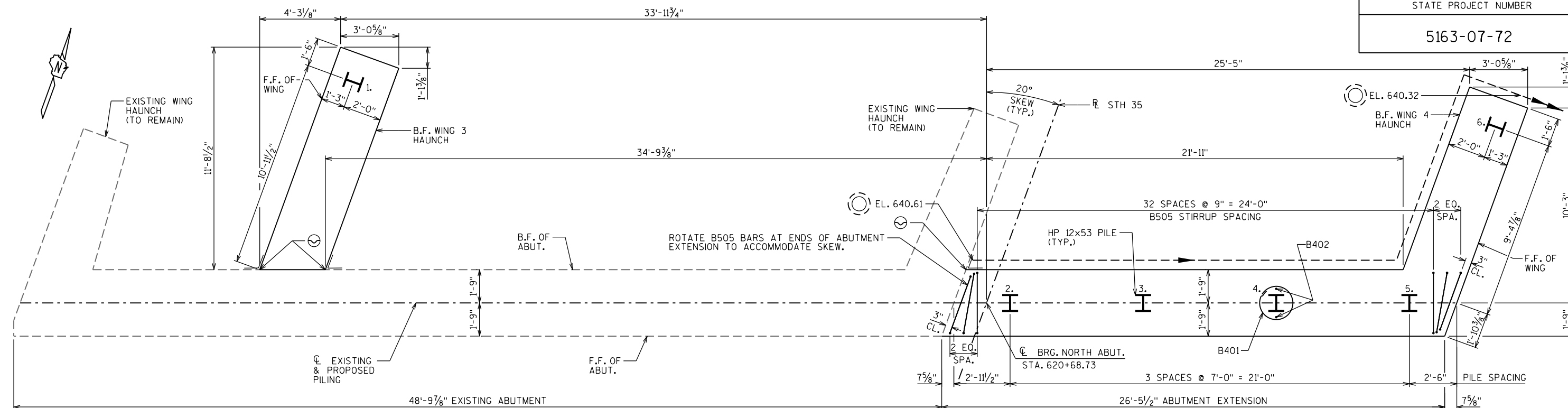
**SECTION B-B**

TABLE 3A: B-32-163 Abutment & Pier Concrete			
LOCATION	BEARING SEAT ELEVATION (FT)	SPAN 1-4	
		GIRDER 2	GIRDER 3
SOUTH ABUTMENT	EXISTING	644.67	644.89
	PROPOSED	644.65	644.84
PIER 1	EXISTING	644.96	645.18
	PROPOSED	644.93	645.11
PIER 2	EXISTING	645.24	645.46
	PROPOSED	645.20	645.39
PIER 3	EXISTING	645.51	645.73
	PROPOSED	645.48	645.66
NORTH ABUTMENT	EXISTING	645.78	646.00
	PROPOSED	645.75	645.94

**SECTION C-C WING REMOVAL DETAIL**

EXISTING NORTHWEST WING SHOWN. OTHER EXISTING WINGS SIMILAR

**LEGEND**

- STEEL TROWEL TOP SURFACE OF NEW ABUTMENT CONCRETE. BEARING SEATS TO BE LEVEL.
- ⊙ GRIND EXISTING SEMI-EXPANSION SEAT TO ELEVATION SHOWN. REMOVE EXISTING GIRDER BEARINGS. GRIND OR UTILIZE CONCRETE SURFACE REPAIR TO ATTAIN SMOOTH AND LEVEL TOP SURFACE OF SEMI-EXPANSION POCKET AND BEAM SEATS. BEARING SEATS TO BE LEVEL.
- PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03 INCHES. BEARING SEATS TO BE LEVEL.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZONTAL & VERTICAL SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).

- INDICATES WING NUMBER
- ⬡ INDICATES GIRDER NUMBER
- ▤ 3/4" "V" GROOVE ON FRONT FACE OF KEYED CONSTRUCTION JOINT.
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6. POUR CONCRETE ABOVE THIS JOINT AFTER DECK IS IN PLACE AND PLACE ● ON B.F. OF WING.
- ▽ 4"x 1/2" FILLER, EXTEND FULL LENGTH ALONG F.F. OF ABUTMENT BETWEEN OUTSIDE EDGES OF DECK.

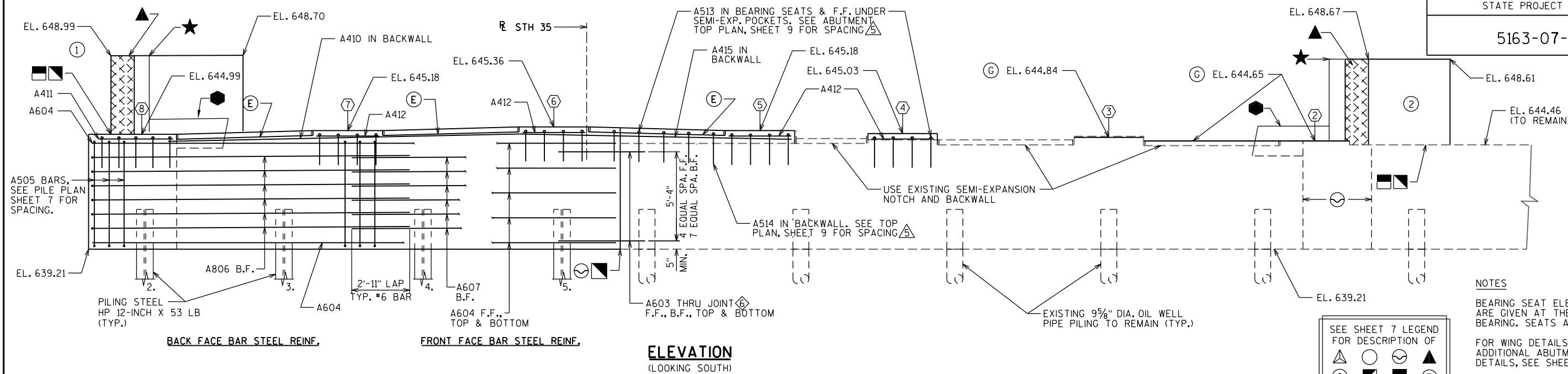
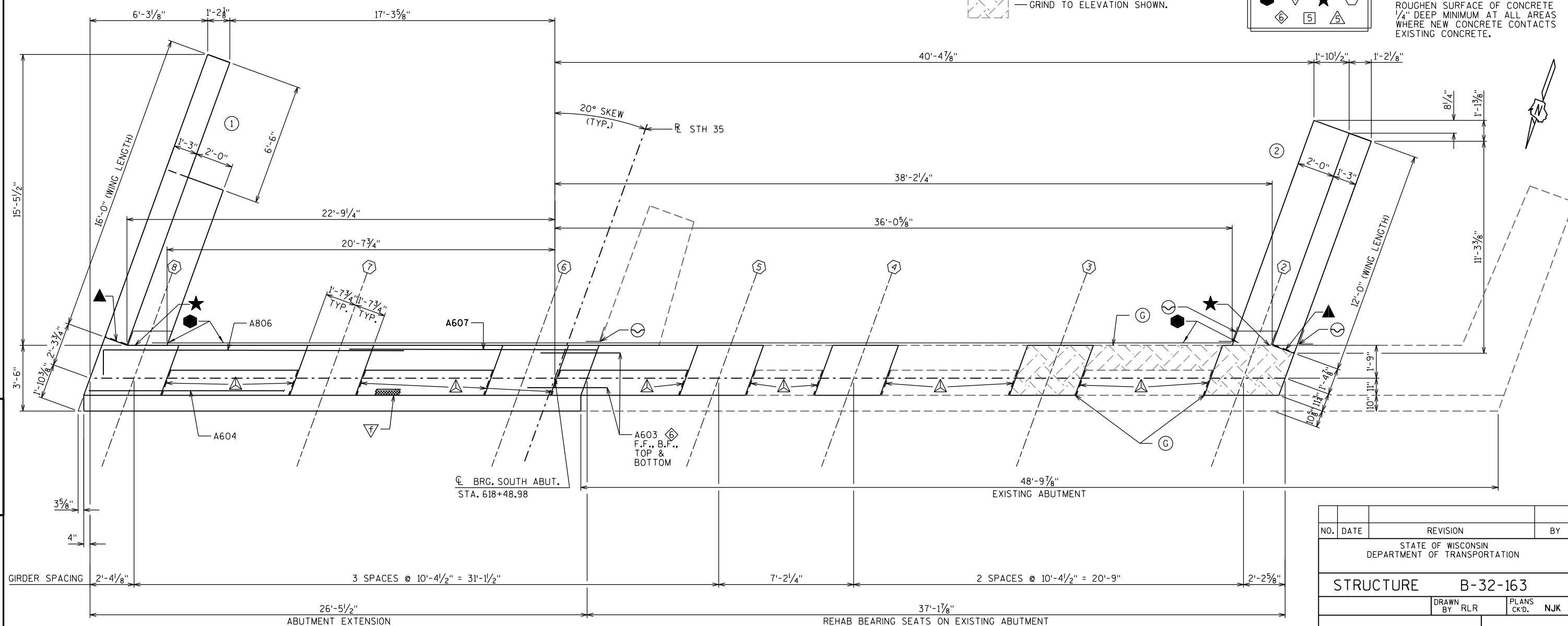
- ⊕ CONSTRUCTION JOINT BETWEEN OLD AND NEW CONCRETE. PLACE 1'-6" WIDE RUBBERIZED MEMBRANE WATERPROOFING ON B.F. AT JOINT FROM BOTTOM OF ABUT. TO BEARING SEAT.
- ⓔ SEMI-EXPANSION POCKET BETWEEN NEW CONCRETE BEAM SEATS 5 THRU 8. CONSTRUCT 3" DEEPER THAN BEAM SEATS AND ABUTMENT BACKWALL. SLOPE BETWEEN LEVEL BEAM SEATS ALONG CL. OF BEARING.
- ⑤ ADHESIVE ANCHORS NO. 5 BAR. EMBED 12 $\frac{1}{2}$ " IN CONCRETE.
- ⑥ ADHESIVE ANCHORS NO. 6 BAR. EMBED 1'-3" IN CONCRETE.
- ③ ADHESIVE ANCHORS NO. 5 BAR. EMBED 6" IN CONCRETE.
- ANCHORS SHALL BE APPROVED FOR USE IN CRACKED CONCRETE. HOLD 5" MIN. FROM EDGE OF EXISTING CONCRETE.

- ▲ 3/4" CORK FILLER (SIDE VERTICAL FACES ONLY IN SEMI-EXPANSION POCKETS).
- ★ VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO PAVING NOTCH.
- 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WINGS AND ALONG B.F. OF WINGS.
- ⊙ PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AND DISCHARGE ON RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE (SEE DETAIL SHEET 4).
- F.F.— FRONT FACE B.F.— BACK FACE CL.— CLEAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY RLR		PLANS CK'D. NJK	
ABUTMENT PILE PLAN & LEGEND		SHEET 7 367	

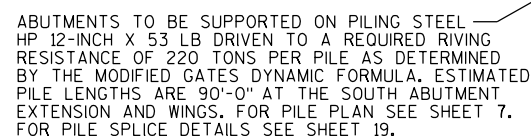
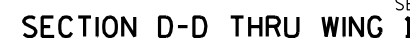
STATE PROJECT NUMBER

5163-07-72

ELEVATION
(LOOKING SOUTH)

PLAN

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY RLR		PLANS CK'D. NJK	
SOUTH ABUTMENT		SHEET 8 368	



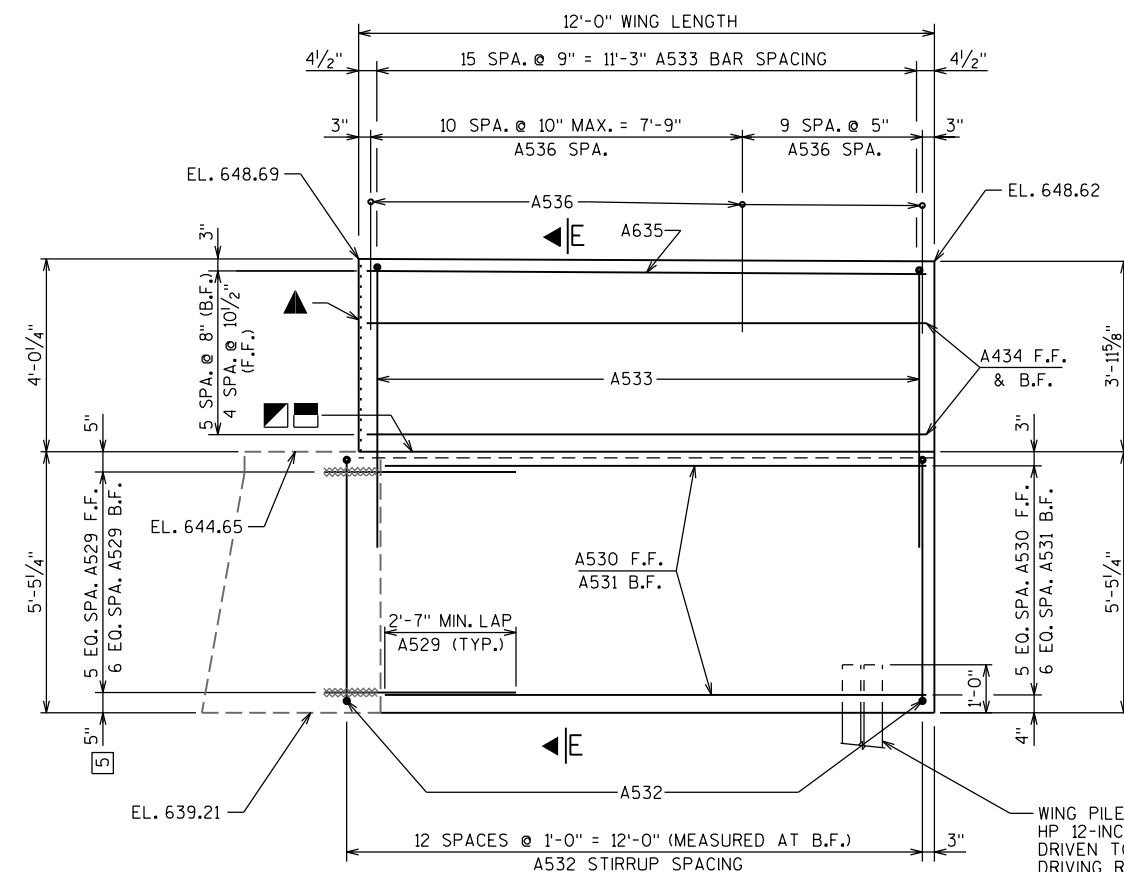
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
	DRAWN BY	RLR	PLANS CK'D. NJK
SOUTH ABUTMENT DETAILS 1		SHEET 9	
		369	

**UNCOATED 2040 LBS.
COATED 1990 LBS.**

BILL OF BARS (SOUTH ABUTMENT)

MARK	NUMBER REQUIRED COATED UNCOATED	LENGTH	BENT	LOCATION
A401	- 4	28'-0"	X	ABUT. BODY - 1 SPIRAL WRAP PER PILE
A402	- 8	2'-3"		ABUT. BODY - 2 PER PILE - VERT.
A603	- 16	4'-4"		ABUT. BODY - F.F., TOP & BOTTOM - ADHESIVE ANCHOR - HORIZ.
A604	- 10	26'-2"		ABUT. BODY - F.F., B.F., TOP & BOTTOM - HORIZ.
A505	- 37	15'-4"	X	ABUT. BODY - STIRRUPS - VERT.
A806	- 6	17'-2"	X	ABUT. BODY - B.F. @ WING 1 - HORIZ.
A607	- 6	13'-2"		ABUT. BODY - B.F. - CENTER - HORIZ.
A508	- 31	6'-7"	X	ABUT. TOP - TIES - VERT.
A409	- 11	5'-3"	X	ABUT. TOP - TIES - SEMI-EXP. POCKET BACKWALL - VERT.
A410	- 5	26'-2"		ABUT. END - TOP & SEMI-EXP. POCKET BACKWALL - HORIZ.
A411	- 1	3'-9"		ABUT. TOP - F.F. - GIRDER SEAT 8 - HORIZ.
A412	- 6	3'-2"		ABUT. TOP - F.F. - GIRDER SEATS 4, 5, 6 & 7 - HORIZ.
A513	- 22	3'-4"	X	ABUT. TOP OVER EXISTING - TIES - VERT.
A514	- 8	1'-11"	X	ABUT. TOP OVER EXISTING - TIES - SEMI-EXP. POCKET BACKWALL - VERT.
A415	- 3	8'-6"		ABUT. TOP OVER EXISTING - HORIZ.
A416	- 2	5'-3"		ABUT. BODY END AT WING 1 - VERT.
A517	10	- 17'-2"	X	WING 1 - HAUNCH - STIRRUP - VERT.
A518	7	- 12'-4"		WING 1 - HAUNCH - F.F. - HORIZ.
A619	8	- 10'-10"		WING 1 - HAUNCH - B.F. - HORIZ.
A620	2	- 11'-6"		WING 1 - HAUNCH - TOP - HORIZ.
A421	6	- 7'-9"		WING 1 - TOP @ TIP - HORIZ.
A422	9	- 15'-7"		WING 1 - TOP - F.F. & B.F. - HORIZ.
A623	2	- 15'-7"		WING 1 - TOP - F.F. & B.F. - HORIZ.
A524	13	- 12'-4"	X	WING 1 - TOP - TIES - VERT.
A525	9	- 11'-0"	X	WING 1 - TOP @ TIP - TIES - VERT.
A526	17	- 5'-7"	X	WING 1 - TOP - PARAPET STIRRUP - VERT.
A527	11	- 3'-0"	X	WING 1 - TOP - PARAPET STIRRUP - VERT.
A528	11	- 5'-10"	X	WING 1 - TOP - PARAPET STIRRUP - VERT.
A529	15	- 4'-3"		WING 2 - HAUNCH - F.F. & B.F. - ADHESIVE ANCHOR - HORIZ.
A530	7	- 11'-4"		WING 2 - HAUNCH - F.F. - HORIZ.
A531	8	- 11'-11"		WING 2 - HAUNCH - B.F. - HORIZ.
A532	13	- 16'-6"	X	WING 2 - HAUNCH - STIRRUP - VERT.
A533	16	- 12'-6"	X	WING 2 - TOP - TIES - VERT.
A434	9	- 11'-7"		WING 2 - TOP - F.F. & B.F. - HORIZ.
A635	2	- 11'-7"		WING 2 - TOP - F.F. & B.F. - HORIZ.
A536	20	- 6'-3"	X	WING 2 - TOP - PARAPET STIRRUP - VERT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

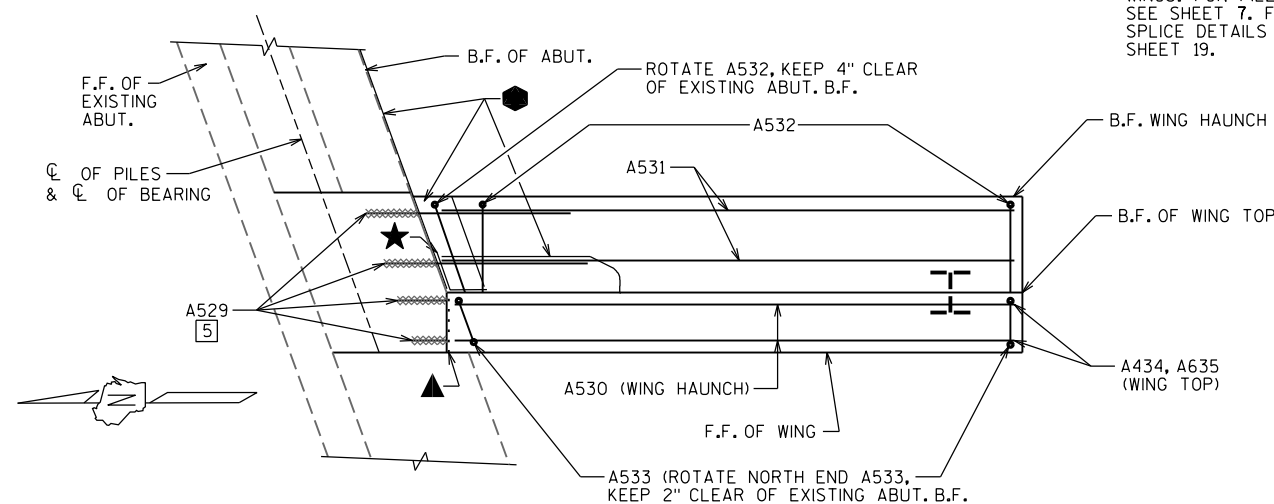


ELEVATION - WING 2

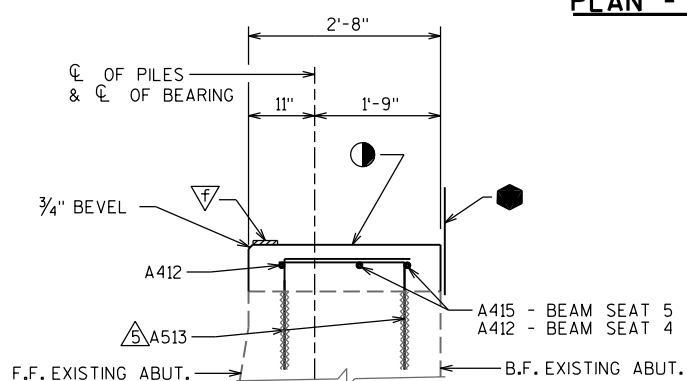
(LOOKING AT F.F. OF WING)

SECTION E-E THRU WING 2

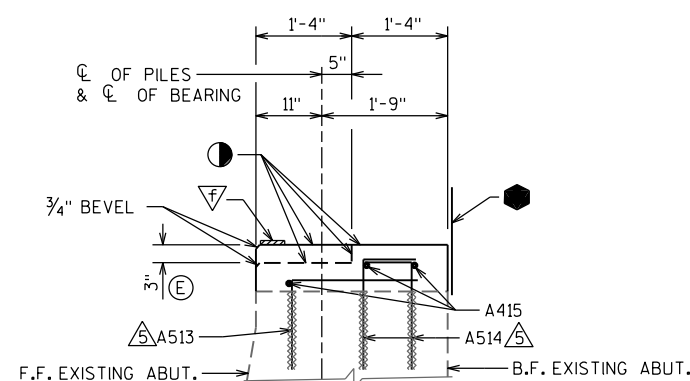
• A529 AT JOINT BETWEEN NEW WING & OLD ABUTMENT. HOLD 5" CLEAR OF BOTTOM & TOP CONCRETE EDGES. [5]



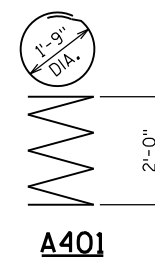
PLAN - WING 2



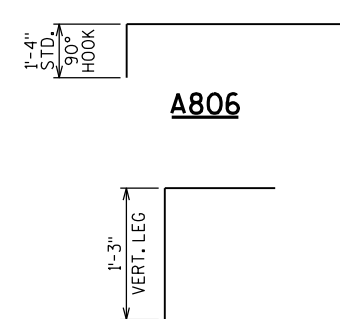
TYPICAL SECTION THRU ABUTMENT AT GIRDER SEATS 4 & 5



TYPICAL SECTION THRU ABUTMENT BACKWALL BETWEEN GIRDER SEATS 5 & 6

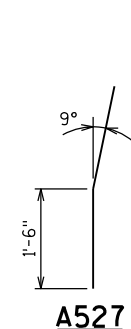


A401

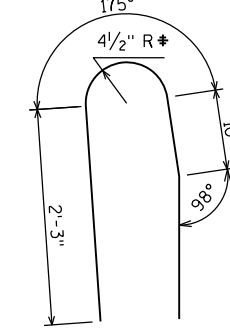


A806

A513, A514

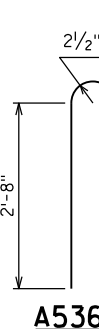


A527

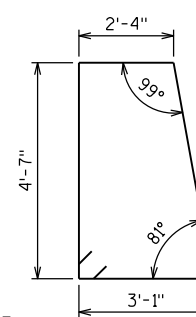


A528

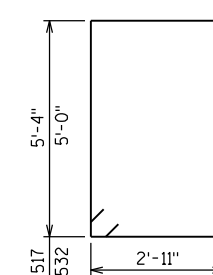
* - MEASURED TO INSIDE OF BAR.



A536



A505



A517, A532

MARK	C	D
A508	2'-6"	2'-2"
A409	1'-1"	2'-2"
A524	11"	5'-10"
A525	11"	5'-2"
A526	6"	2'-8"
A533	11"	5'-11"

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY		RLR	PLANS CK'D. NJK
SOUTH ABUTMENT DETAILS 2		SHEET in 370	



SEE SHEET 7 LEGEND
FOR DESCRIPTION OF

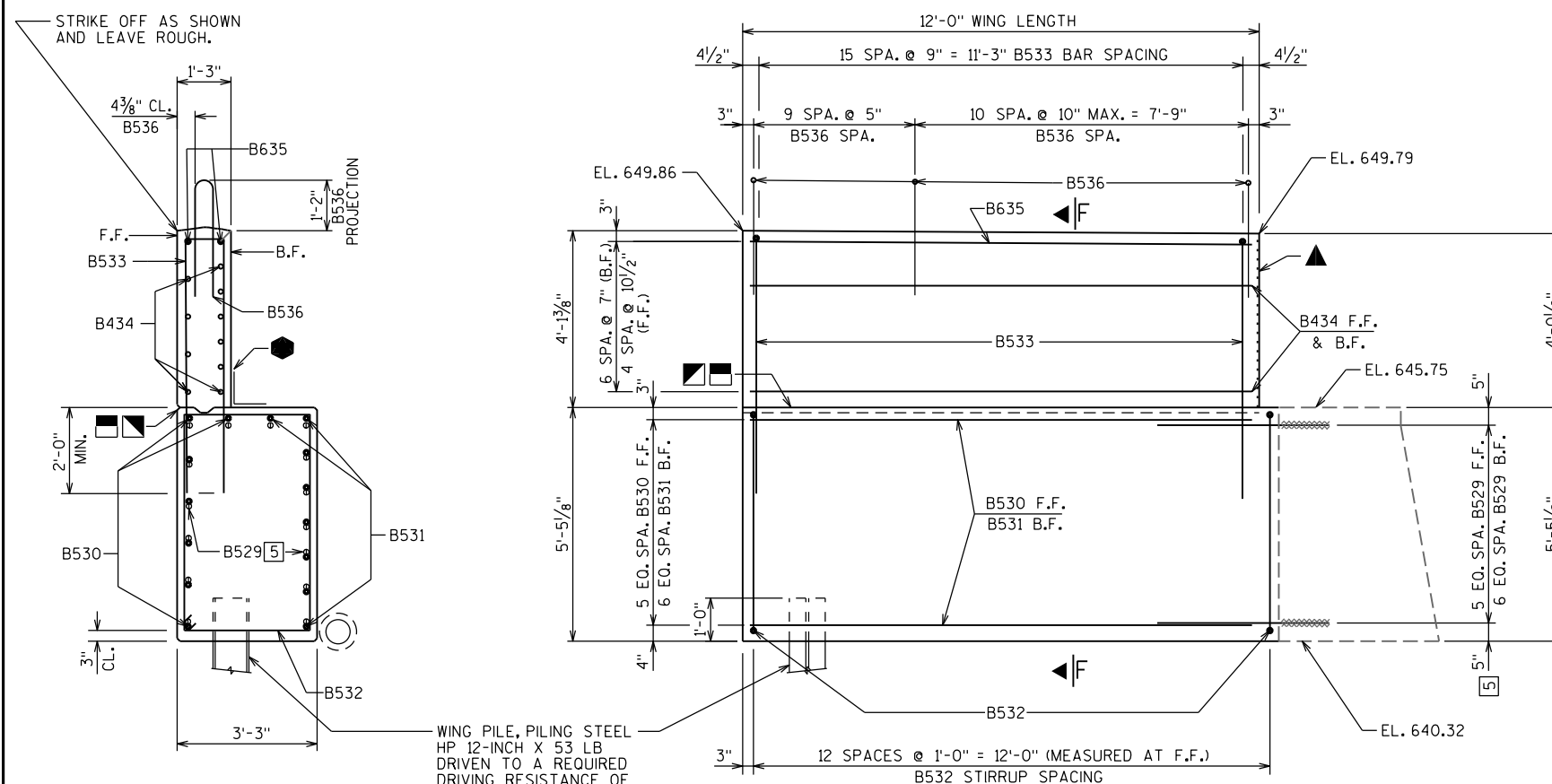
			
			
			
			

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
		DRAWN BY RLR	PLANS CK'D. NJK
NORTH ABUTMENT		SHEET " 371 "	

UNCOATED 2040 LBS.
COATED 2020 LBS.

MARK	NUMBER REQUIRED		LENGTH	BENT	LOCATION	
	COATED	UNCOATED				
6	B401	-	4	28'-0"	X	ABUT. BODY - 1 SPIRAL WRAP PER PILE
	B402	-	8	2'-3"		ABUT. BODY - 2 PER PILE - VERT.
	B603	-	16	4'-4"		ABUT. BODY - F.F., B.F., TOP & BOTTOM ADHESIVE ANCHOR - HORIZ.
	B604	-	10	26'-2"		ABUT. BODY - F.F., TOP & BOTTOM - HORIZ.
	B505	-	37	15'-4"	X	ABUT. BODY - STIRRUPS - VERT.
	B806	-	6	17'-2"	X	ABUT. BODY - B.F. @ WING 4 - HORIZ.
	B607	-	6	13'-2"		ABUT. BODY - B.F. - CENTER - HORIZ.
	B508	-	31	6'-7"	X	ABUT. TOP - TIES - VERT.
	B409	-	11	5'-3"	X	ABUT. TOP - TIES - SEMI-EXP. POCKET BACKWALL - VERT.
	B410	-	5	26'-2"		ABUT. END - TOP & SEMI-EXP. POCKET BACKWALL - HORIZ.
5	B411	-	1	3'-9"		ABUT. TOP - F.F. - GIRDER SEAT 8 - HORIZ.
	B412	-	6	3'-2"		ABUT. TOP - F.F. - GIRDER SEATS 4, 5, 6 & 7 - HORIZ.
	B513	-	22	3'-4"	X	ABUT. TOP OVER EXISTING - TIES - VERT.
	B514	-	8	1'-11"	X	ABUT. TOP OVER EXISTING - TIES - SEMI-EXP. POCKET BACKWALL - VERT.
	B415	-	2	8'-6"		ABUT. TOP OVER EXISTING - HORIZ.
	B416	-	2	5'-3"		ABUT. BODY END AT WING 4 - VERT.
	B517	10	-	17'-2"	X	WING 4 - HAUNCH - STIRRUP - VERT.
	B518	7	-	11'-6"		WING 4 - HAUNCH - F.F. - HORIZ.
	B619	8	-	12'-1"		WING 4 - HAUNCH - B.F. - HORIZ.
	B620	2	-	11'-8"		WING 4 - HAUNCH - TOP - HORIZ.
5	B421	6	-	7'-9"		WING 4 - TOP @ TIP - HORIZ.
	B422	10	-	15'-7"		WING 4 - TOP - F.F. & B.F. - HORIZ.
	B623	2	-	15'-7"		WING 4 - TOP - F.F. & B.F. - HORIZ.
	B524	13	-	12'-6"	X	WING 4 - TOP - TIES - VERT.
	B525	9	-	10'-10"	X	WING 4 - TOP @ TIP - TIES - VERT.
	B526	17	-	5'-7"	X	WING 4 - TOP - PARAPET STIRRUP - VERT.
	B527	11	-	3'-0"	X	WING 4 - TOP - PARAPET STIRRUP - VERT.
	B528	11	-	5'-10"	X	WING 4 - TOP - PARAPET STIRRUP - VERT.
	B529	15	-	4'-3"		WING 3 - HAUNCH - ADHESIVE ANCHOR - HORIZ.
	B530	7	-	11'-8"		WING 3 - HAUNCH - F.F. - HORIZ.
	B531	8	-	11'-0"		WING 3 - HAUNCH - B.F. - HORIZ.
	B532	13	-	16'-6"	X	WING 3 - HAUNCH - STIRRUP - VERT.
	B533	16	-	12'-8"	X	WING 3 - TOP - TIES - VERT.
	B434	10	-	11'-7"		WING 3 - TOP - F.F. & B.F. - HORIZ.
	B635	2	-	11'-7"		WING 3 - TOP - F.F. & B.F. - HORIZ.
	B536	20	-	6'-3"	X	WING 3 - TOP - PARAPET STIRRUP - VERT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR



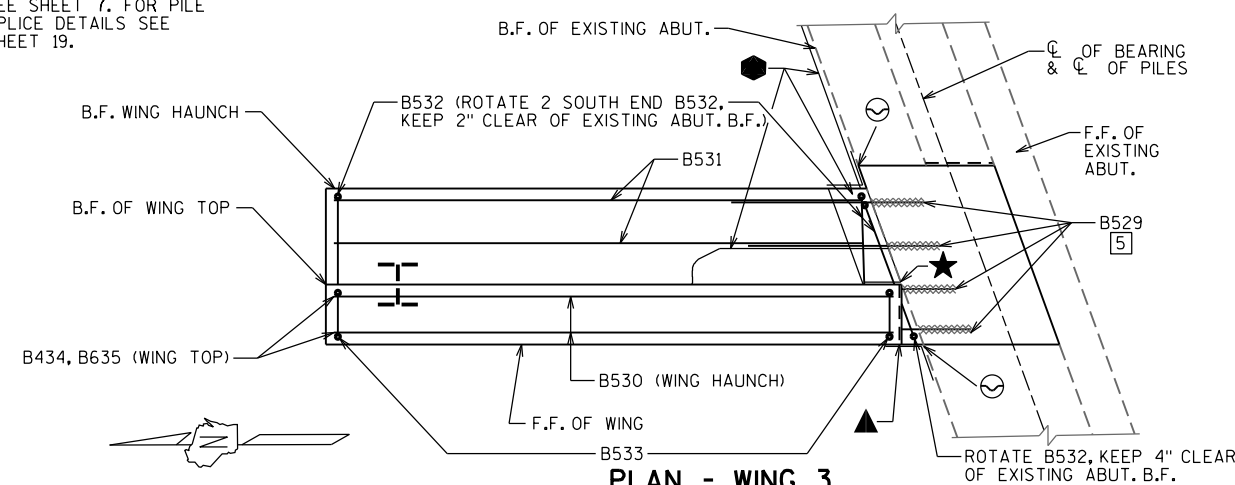
SECTION F-F THRU WING 3

- — B529 AT JOINT BETWEEN NEW WING & OLD ABUTMENT. HOLD 5" CLEAR OF BOTTOM & TOP CONCRETE EDGES. [5]

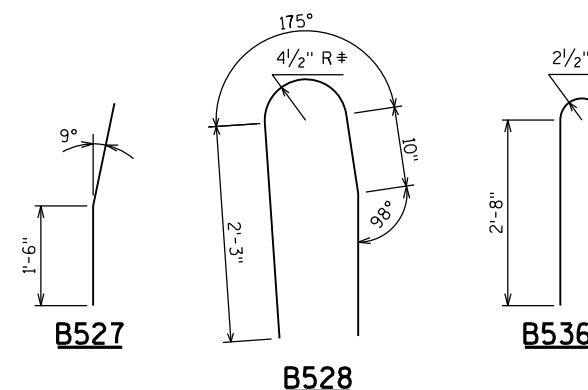
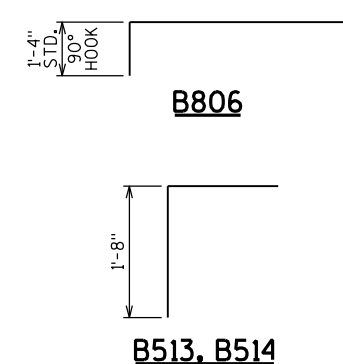
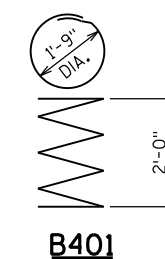
— WING PILE, PILING STEEL
HP 12-INCH X 53 LB
DRIVEN TO A REQUIRED
DRIVING RESISTANCE OF
220 TONS PER PILE.
ESTIMATED PILE LENGTH
90'-0" AT NORTH ABUT.
WINGS. FOR PILE PLAN
SEE SHEET 7. FOR PILE
SPlice DETAILS SEE
SHEET 19.

ELEVATION - WING 3

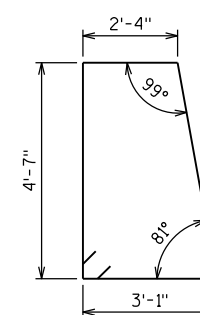
(LOOKING AT E.E. OF WING)



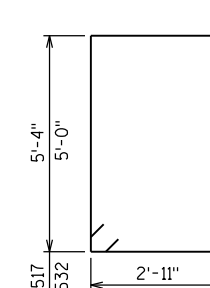
PLAN - WING 3



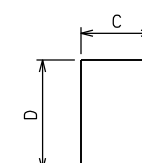
‡ - MEASURED TO
INSIDE OF BAR



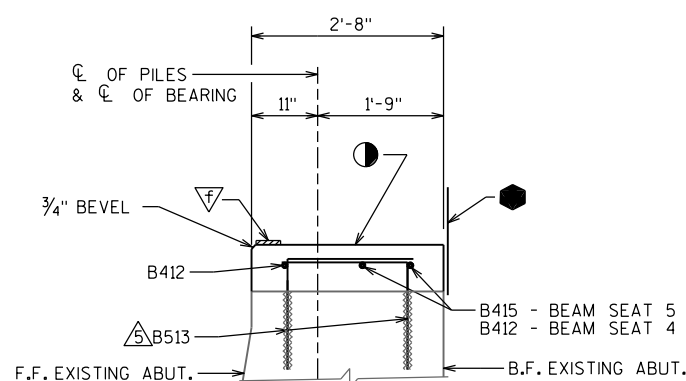
B505



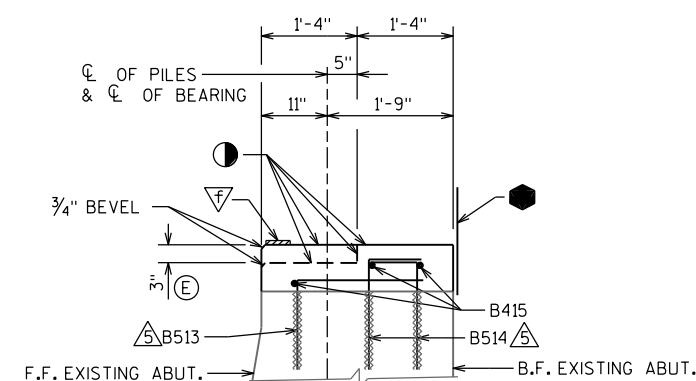
B517, B532



MARK	C	D
B508	2'-6"	2'-2"
B409	1'-1"	2'-2"
B524	11"	5'-1"
B525	11"	5'-1"
B526	6"	2'-8"
R533	11"	6'-0"



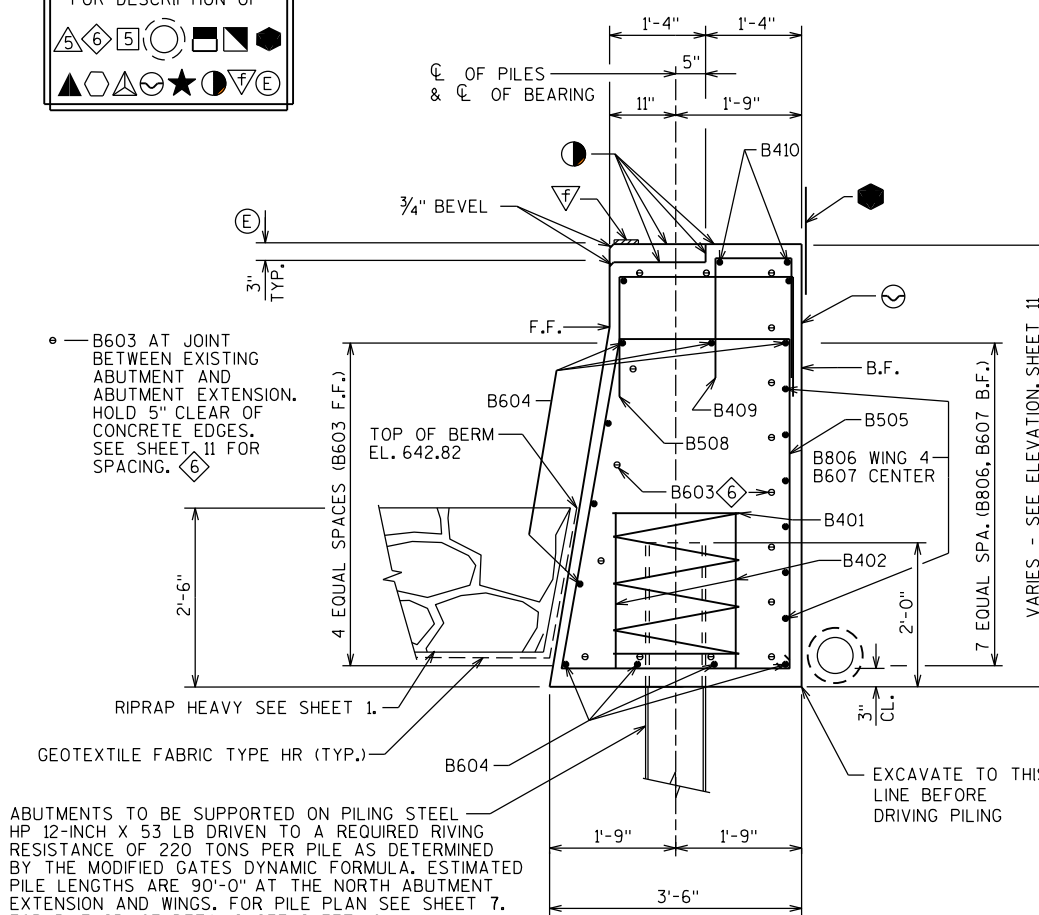
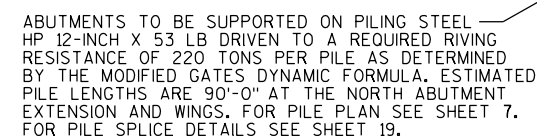
**TYPICAL SECTION THRU ABUTMENT
AT GIRDER SEATS 4 & 5**



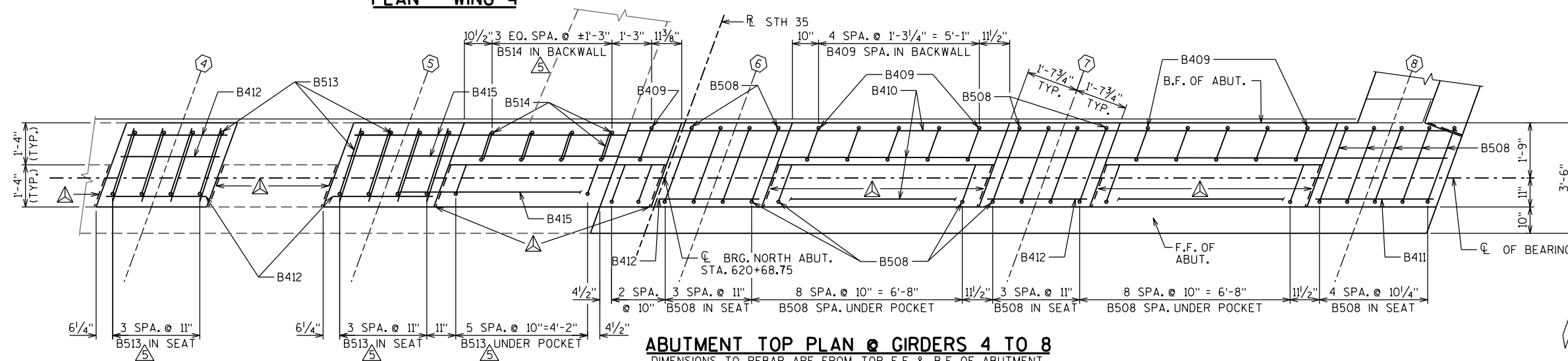
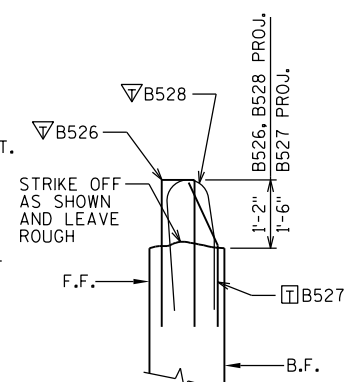
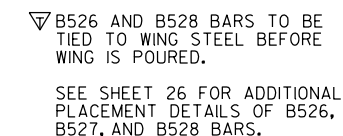
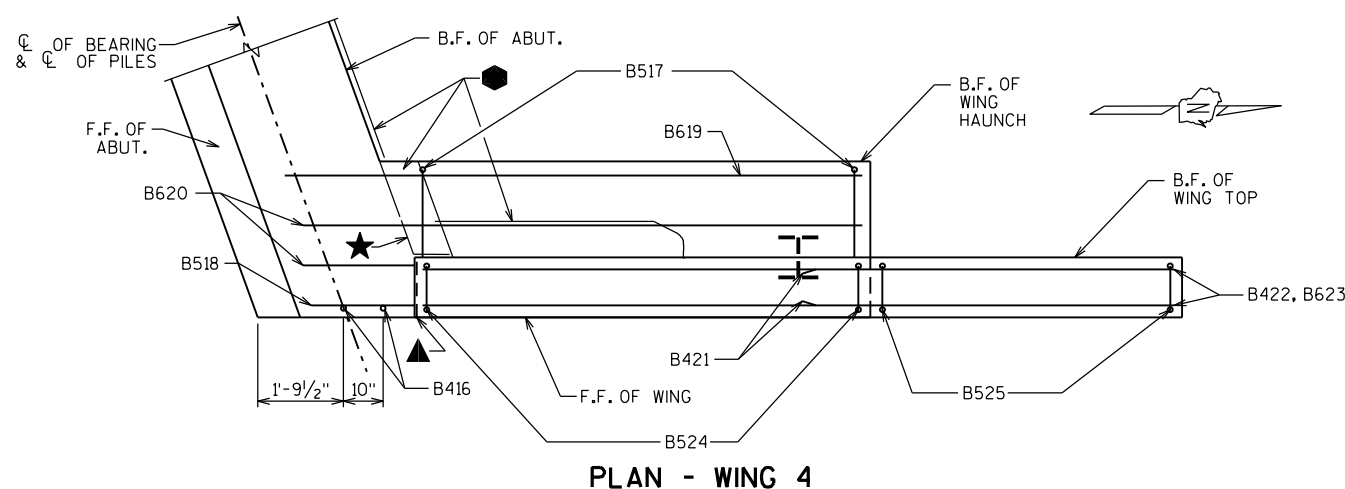
TYPICAL SECTION THRU ABUTMENT
BACKWALL BETWEEN GIRDER SEATS 5 & 6



SECTION D-D THRU WING 4



TYPICAL SECTION THRU ABUTMENT EXTENSION



ABUTMENT TOP PLAN @ GIRDERS 4 TO 8
DIMENSIONS TO REBAR ARE FROM TOP F.F. & B.F. OF ABUTMENT

PARAPET STIRRUP
PROJECTION DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY		RLR	PLANS CKD. NJK
NORTH ABUTMENT DETAILS 2		SHEET 13 373	



EXISTING 9⁵/₈" DIA.
OIL WELL PIPE PILING
TO REMAIN (TYP.)

 — GRIND TO ELEVATION SHOWN.

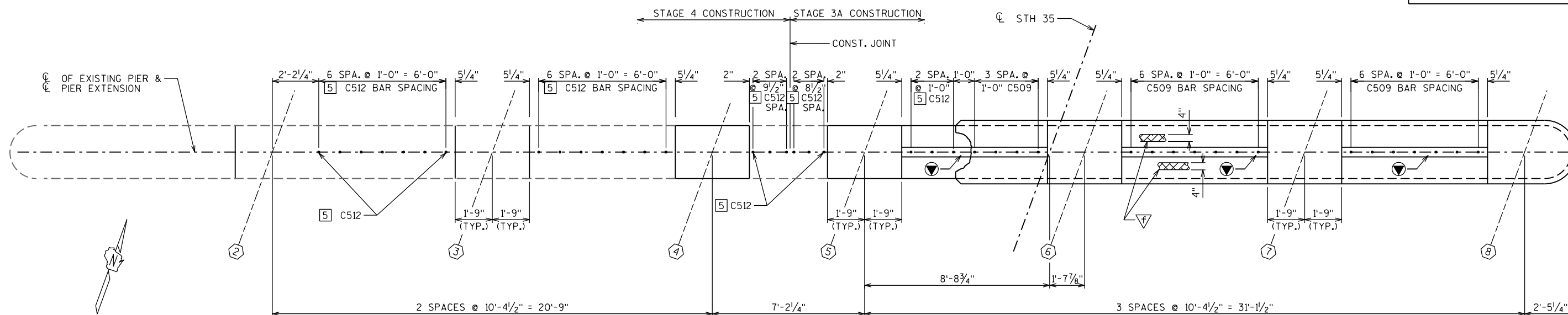


AT PIER 1, CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH STANDARD SPEC 502.3.5.3. CONCRETE POURED UNDERWATER SHALL NOT EXCEED 5 FEET IN DEPTH, UNLESS APPROVED OTHERWISE.



SEE SHEET 15
FOR LEGEND OF

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY		RLR	PLANS CK'D. NJK
PIER 1		SHEET 14 374	



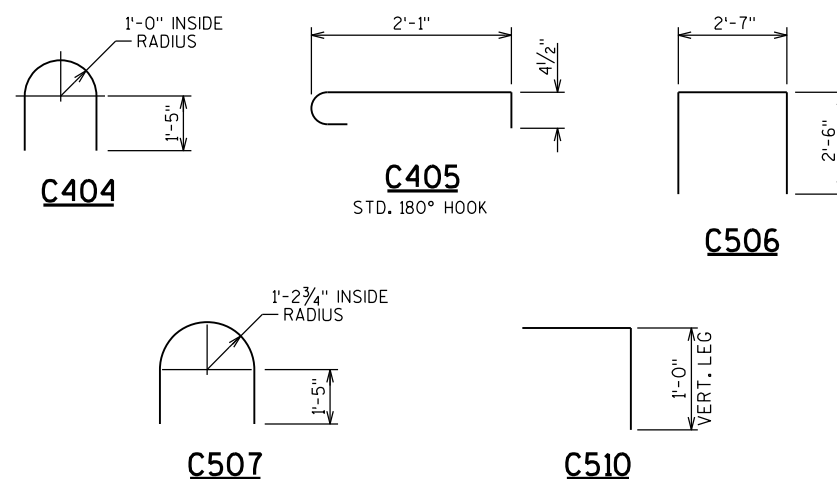
PIER 1 - TOP PLAN

BILL OF BARS - PIER 1

COATED 100 LBS.
UNCOATED 1930 LBS.

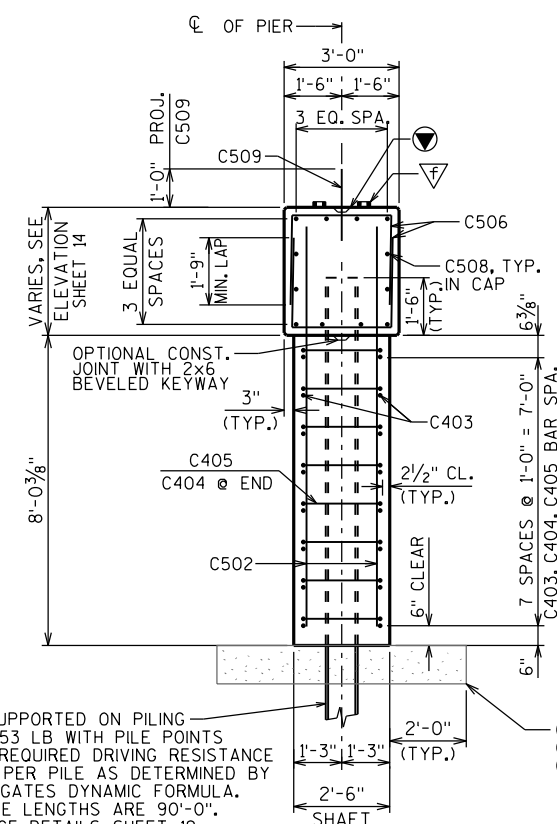
MARK	NUMBER REQUIRED COATED UNCOATED	LENGTH	BENT	LOCATION
[5] C501	- 22	5'-0"		PIER EXTENSION - ADHESIVE ANCHOR - HORIZ.
C502	- 59	10'-4"		PIER EXTENSION - VERT.
C403	- 16	27'-10"		PIER EXTENSION - SHAFT - HORIZ.
C404	- 8	6'-1"	X	PIER EXTENSION - SHAFT END - HORIZ.
C405	- 40	2'-11"	X	PIER EXTENSION - SHAFT - TIES - HORIZ.
C506	- 41	7'-4"		PIER EXTENSION - CAP - STIRRUPS - VERT.
C507	- 4	7'-0"		PIER EXTENSION - CAP - END - HORIZ.
C508	- 12	27'-10"		PIER EXTENSION - CAP - HORIZ.
C509	18 -	2'-0"		PIER EXTENSION - DOWELS @ TOP - VERT.
[5] C510	- 16	2'-9"	X	EXISTING PIER - TIES - TOP - VERT.
C511	- 4	5'-5"		EXISTING PIER - TOP - BEAM SEAT 5 - HORIZ.
C512	23 -	2'-9"		EXISTING PIER - DOWELS @ TOP - VERT.
C513	- 4	3'-2"		EXISTING PIER - TOP - BEAM SEAT 4 - HORIZ.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR EXCEPT AS NOTED.



LEGEND

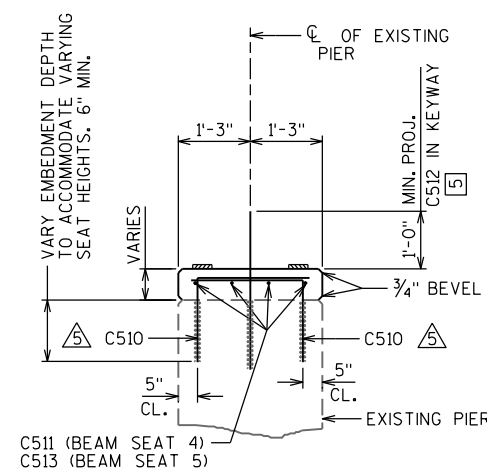
- ⬡ - INDICATES GIRDER NUMBER
- ▽ - 4"x 3/4" FILLER, TYPICAL ALL AROUND TOP EDGES OF PIER.
- - 2"x 6" BEVELED KEYWAY.
- [5] - ADHESIVE ANCHORS NO. 5 BAR. EMBED 12 1/2" IN CONCRETE.
- △ - ADHESIVE ANCHORS NO. 5 BAR. EMBED MIN. 6" IN CONCRETE.
- ANCHORS SHALL BE APPROVED FOR USE IN CRACKED CONCRETE. HOLD 5" MIN. FROM EDGE OF EXISTING CONCRETE.
- Ⓢ - GRIND EXISTING BEAM SEAT TO ELEVATION SHOWN. REMOVE EXISTING GIRDER BEARINGS. GRIND OR UTILIZE CONCRETE SURFACE REPAIR TO ATTAIN SMOOTH AND LEVEL TOP SURFACE OF BEAM SEATS. BEARING SEATS TO BE LEVEL.



PIER TO BE SUPPORTED ON PILING HP 12-INCH X 53 LB WITH PILE POINTS DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 220 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTHS ARE 90'-0". SEE PILE SPLICE DETAILS, SHEET 19.

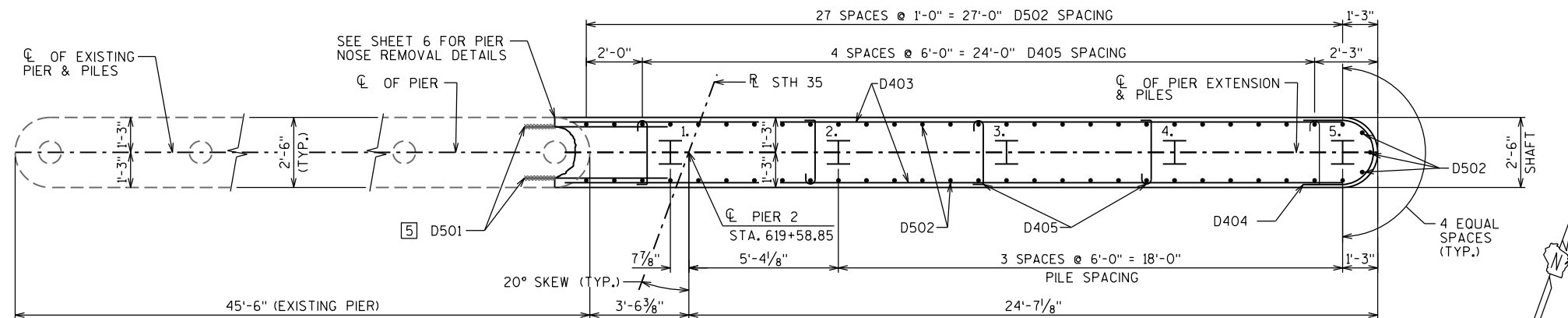
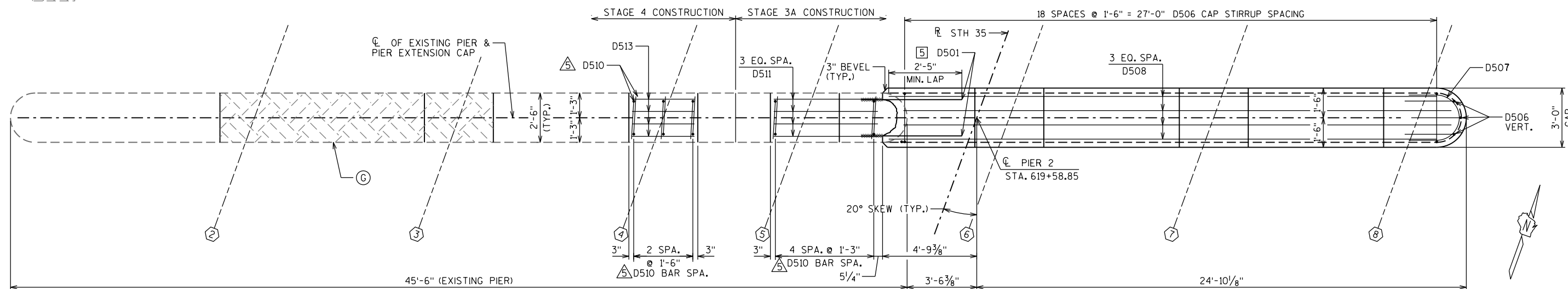
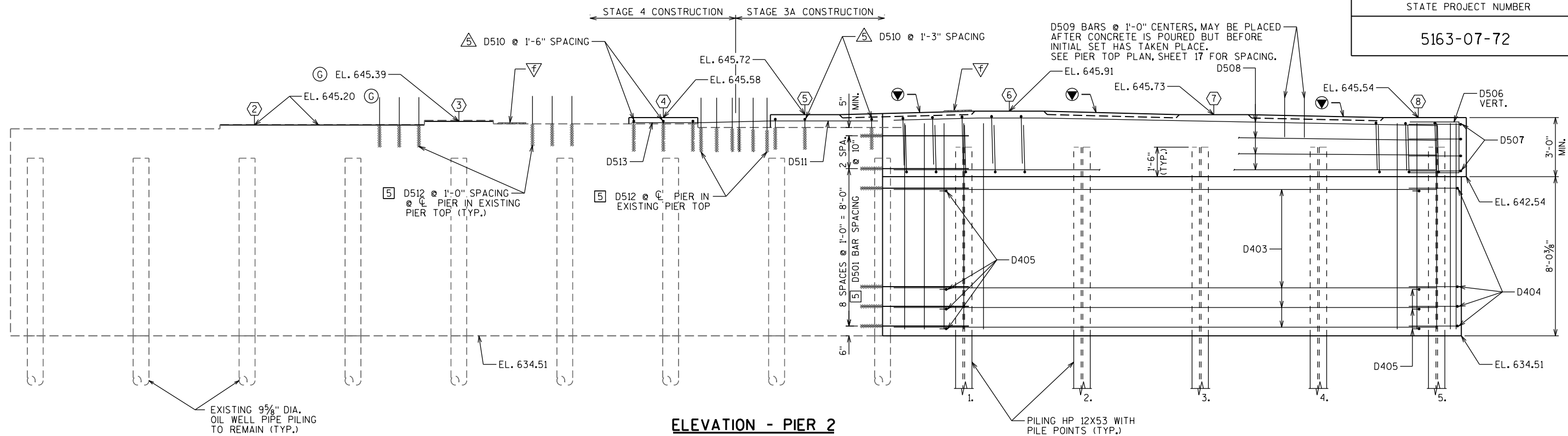
CONSTRUCT PIER EXTENSION ON 1'-0" THICK SELECT CRUSHED BEDDING (TYP.)

TYPICAL SECTION THRU PIER 1 EXTENSION



SECTION THRU RAISED GIRDER SEATS ON EXISTING PIER

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-32-163			
DRAWN BY RLR		PLANS CK'D. NJK	
PIER 1 DETAILS		SHEET 15	375



NOTES:

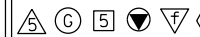
SEE SHEET 4 FOR GENERAL NOTES.

SEE SHEET 3 FOR ADDITIONAL STAGED CONSTRUCTION DETAILS.

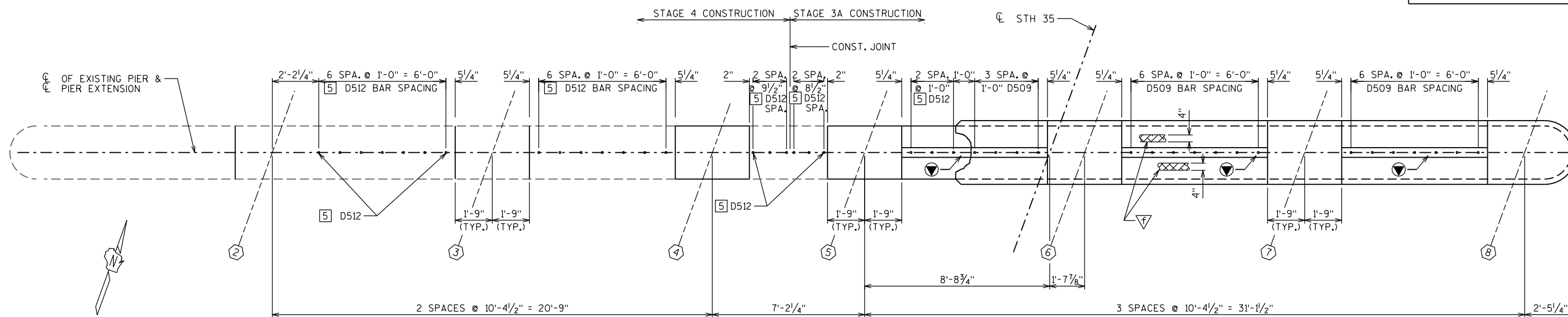
ALTERNATE THE POSITION OF THE D405 BARS AT EACH VERTICAL LAYER OF TIES.

AT PIER 2, CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH STANDARD SPEC 502.3.5.3. CONCRETE POURED UNDERWATER SHALL NOT EXCEED 5 FEET IN DEPTH, UNLESS APPROVED OTHERWISE.

SEE SHEET 15 FOR LEGEND OF



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY RLR		PLANS CK'D. NJK	
PIER 2		SHEET 16 376	



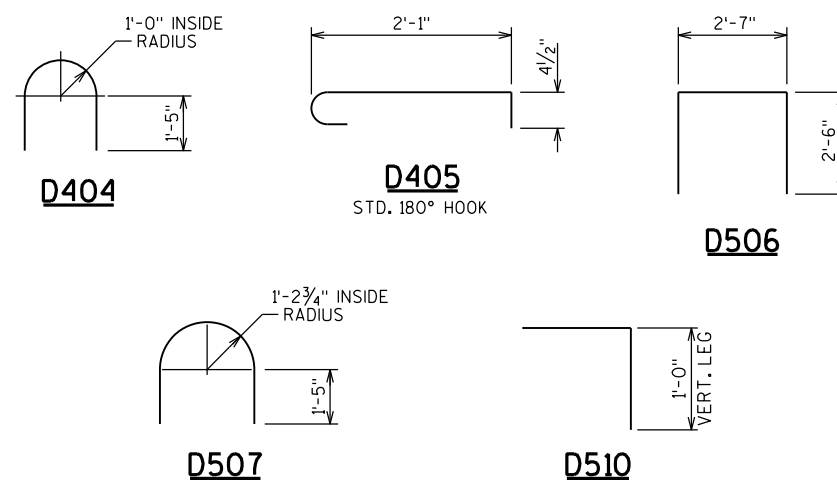
PIER 2 - TOP PLAN

BILL OF BARS - PIER 2

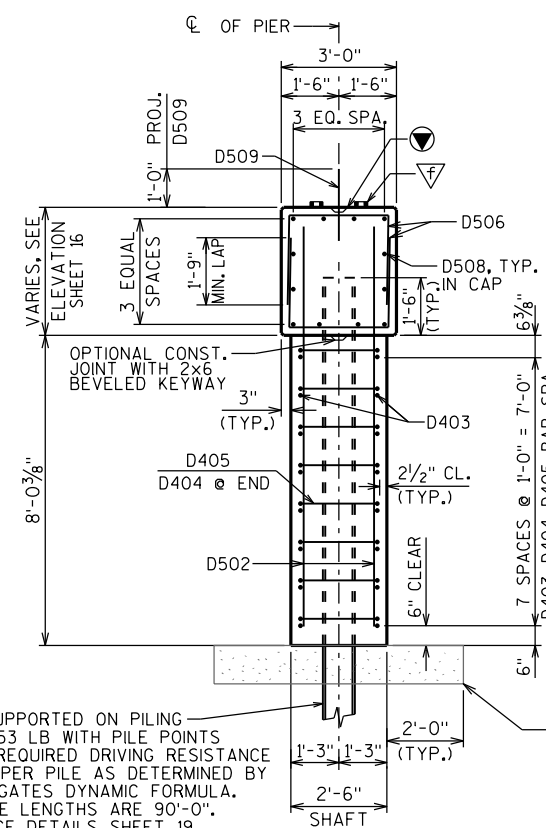
COATED 100 LBS.
UNCOATED 1930 LBS.

MARK	NUMBER REQUIRED COATED UNCOATED	LENGTH	BENT	LOCATION
[5] D501	- 22	5'-0"		PIER EXTENSION - ADHESIVE ANCHOR - HORIZ.
D502	- 59	10'-4"		PIER EXTENSION - VERT.
D403	- 16	27'-10"		PIER EXTENSION - SHAFT - HORIZ.
D404	- 8	6'-1"	X	PIER EXTENSION - SHAFT END - HORIZ.
D405	- 40	2'-11"	X	PIER EXTENSION - SHAFT - TIES - HORIZ.
D506	- 41	7'-4"		PIER EXTENSION - CAP - STIRRUPS - VERT.
D507	- 4	7'-0"		PIER EXTENSION - CAP - END - HORIZ.
D508	- 12	27'-10"		PIER EXTENSION - CAP - HORIZ.
[5] D509	18 -	2'-0"		PIER EXTENSION - DOWELS @ TOP - VERT.
D510	- 16	2'-9"	X	EXISTING PIER - TIES - TOP - VERT.
D511	- 4	5'-5"		EXISTING PIER - TOP - BEAM SEAT 5 - HORIZ.
D512	23 -	2'-9"		EXISTING PIER - DOWELS @ TOP - VERT.
D513	- 4	3'-2"		EXISTING PIER - TOP - BEAM SEAT 4 - HORIZ.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR EXCEPT AS NOTED.



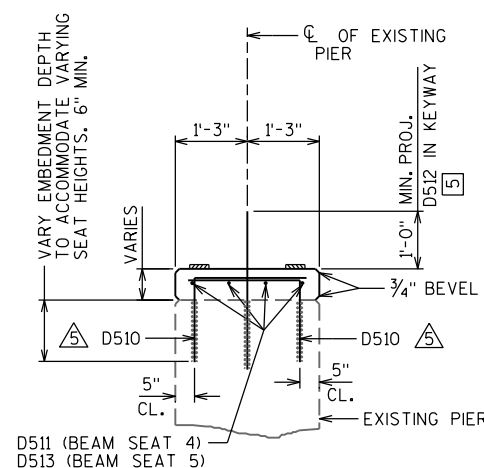
SEE SHEET 15
FOR LEGEND OF



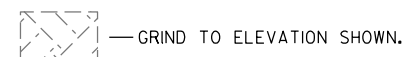
PIER TO BE SUPPORTED ON PILING
HP 12-INCH X 53 LB WITH PILE POINTS
DRIVEN TO A REQUIRED DRIVING RESISTANCE
OF 220 TONS PER PILE AS DETERMINED BY
THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED PILE LENGTHS ARE 90'-0".
SEE PILE SPLICE DETAILS, SHEET 19.

CONSTRUCT PIER EXTENSION
ON 1'-0" THICK SELECT
CRUSHED BEDDING (TYP.)

TYPICAL SECTION THRU PIER 2 EXTENSION

SECTION THRU RAISED GIRDER SEATS
ON EXISTING PIER

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-32-163			
DRAWN BY RLR		PLANS CK'D. NJK	
PIER 2 DETAILS		SHEET 17 377	

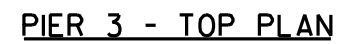


AT PIER 3, CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH STANDARD SPEC 502.3.5.3. CONCRETE POURED UNDERWATER SHALL NOT EXCEED 5 FEET IN DEPTH, UNLESS APPROVED OTHERWISE.



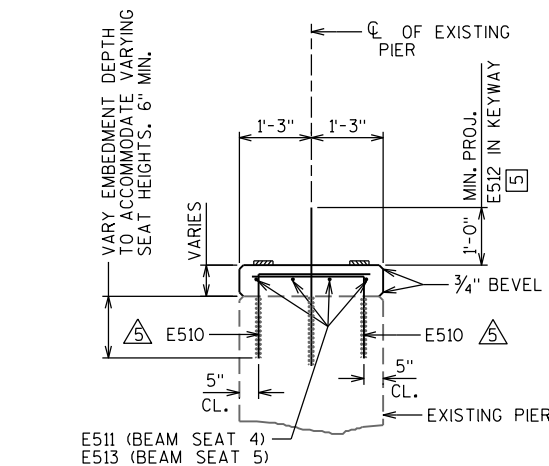
PILE PLAN - PIER 3

NO.	DATE	REVISION	B
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
		DRAWN BY RLR	PLANS CK'D. NJL
PIER 3		SHEET 1A — 378 —	

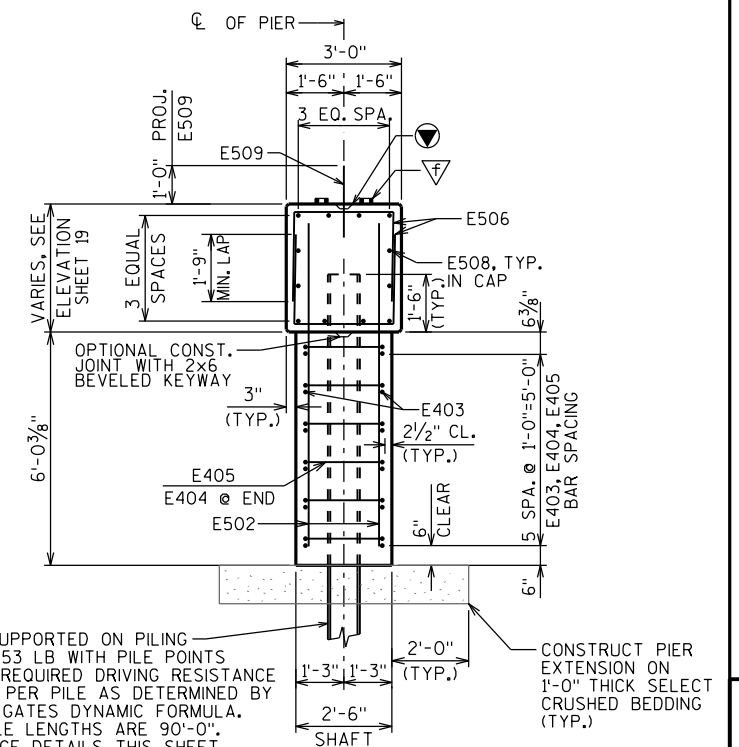


COATED 100 LBS.
UNCOATED 1690 LBS.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR EXCEPT AS NOTED.



SEE SHEET 15
FOR LEGEND OF



SEE WELD DTL. $\frac{3}{16}$ 55°

SEE WELD DTL. $\frac{3}{16}$ GF 55°

IF DOUBLER PLATE IS PLACED FIRST $\frac{3}{8}$

PILING STEEL HP 12-INCH x 53 LB

DOUBLER PLATES
PLATE $\frac{7}{16}$ " x 8" x 8"

GRIND FLUSH
WELD UNDER
DOUBLER PLATE

5/16" ∇

DOUBLER PLATE
AT FLANGE

WELD

55°

$\frac{3}{16}$ "
TYP.

WELD DETAIL
FLANGE SHOWN, WEB SIMILAR

PIER TO BE SUPPORTED ON PILING
HP 12-INCH X 53 LB WITH PILE POINTS
DRIVEN TO A REQUIRED DRIVING RESISTANCE
OF 220 TONS PER PILE AS DETERMINED BY
THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED PILE LENGTHS ARE 90'-0".
SEE PILE SPICE DETAILS, THIS SHEET.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY		RLR	PLANS CK'D. NJK
PIER 3 DETAILS		SHEET 19	
		379	

NOTES

TOP OF GIRDERS TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. THE LIFTING DEVICE SHALL BE INSTALLED WITHIN 3' FT OF EACH END OF THE PROPOSED GIRDER. SEE SECTION 503.3.3 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, ENDS OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

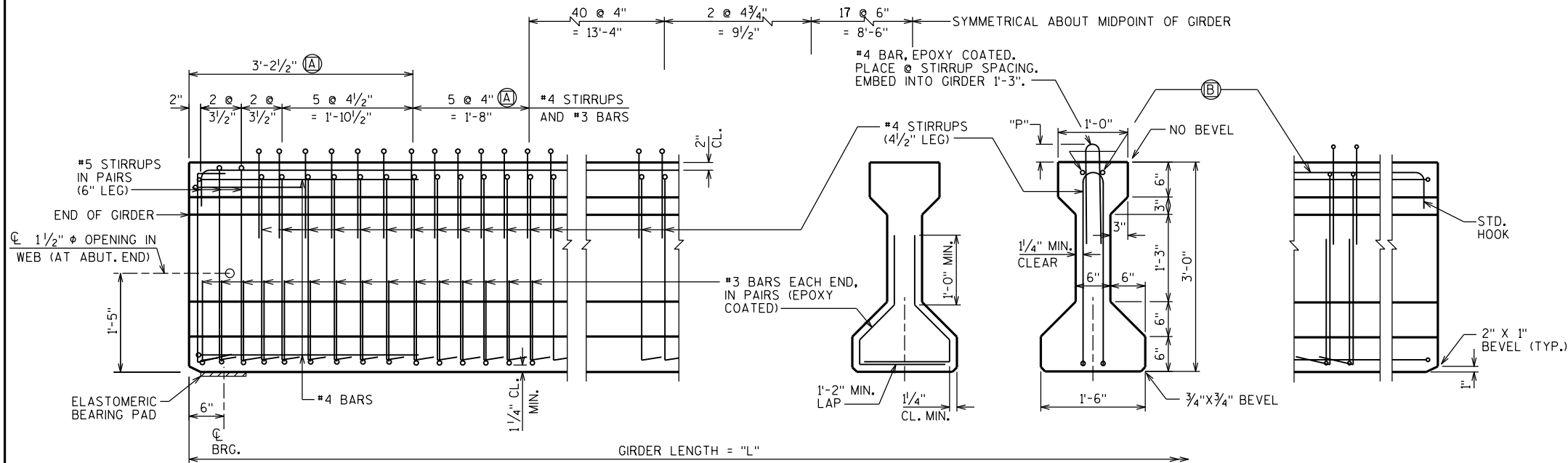
SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DESIGN SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

PRESTRESSING STRANDS SHALL BE 0.6" DIA. - 7 WIRE LOW RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

CONCRETE STRENGTH AT RELEASE (f'_{ci} = 6,800 P.S.I.)
FINAL CONCRETE STRENGTH (f'_c) = 8,000 P.S.I.

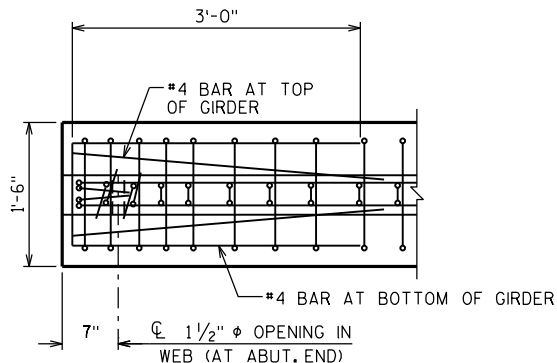
SEE SHEET 22 FOR GIRDER HAUNCH DETAILS.



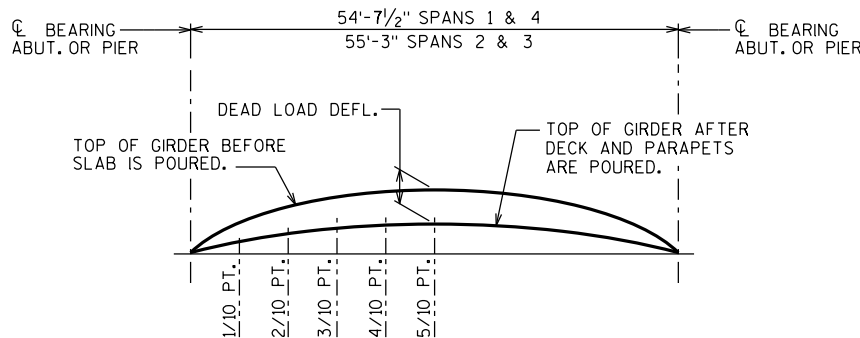
SIDE VIEW & TYPICAL SECTION IN SPAN

(A) DETAIL TYP. AT EACH END

(B) 2 #6 BARS, FULL LENGTH, MIN. LAP = 2'-11", STD. HOOK AT ENDS



TOP VIEW OF GIRDER ENDS

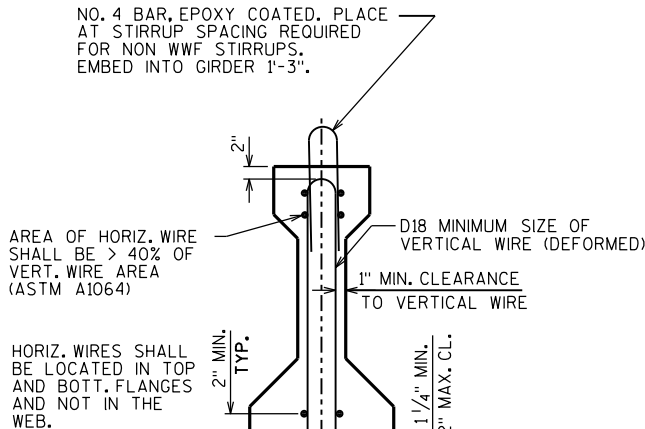
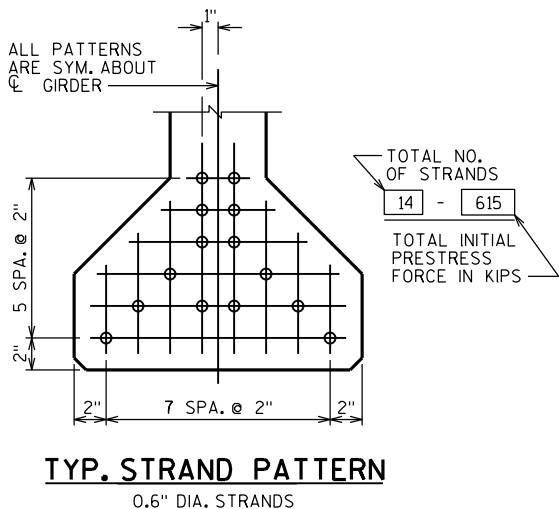


DEAD LOAD DEFLECTION DIAGRAM

* THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

SPAN	GIRDER #	CAMBER (IN.) *
1 & 4	8	1.125
2 & 3	8	1.125
1 & 4	6 & 7	1.125
2 & 3	6 & 7	1.125

THESE VALUES ARE NOT TO BE USED IN DETERMINING 'I', USE ACTUAL GIRDER SHOTS.
THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

SECTION THRU GIRDER
SHOWING WELDED WIRE FABRIC (WWF) STIRRUPS
ASTM A1064 (FY = 70 KSI)TYP. STRAND PATTERN
0.6" DIA. STRANDS

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

PROPOSED GIRDER DATA																									
SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)									CONC. STRGTH. f_c' (p.s.i.)	"P" 1 ST 1/3 OF GIRDER	"P" MID 1/3 OF GIRDER	"P" END 1/3 OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN					UNDRAPED PATTERN			
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10						10/10	TOTAL NO. OF STRANDS	f_{ci}' (P.S.I.) *	(IN.)				TOTAL NO. OF STRANDS	f_{ci}' (P.S.I.) *
																				"A"	"B" MIN.	"B" MAX.	"C"		
1, 2, 3, 4	8	55'-0"	0.2	0.3	0.4	0.5	0.5	0.5	0.4	0.3	0.2	8000	7.5"	6.5"	7.5"	0.6	-	-	-	-	-	14	6800		
1, 2, 3, 4	6&7	55'-0"	0.2	0.4	0.6	0.7	0.7	0.7	0.6	0.4	0.2	8000	7.5"	6.5"	7.5"	0.6	-	-	-	-	-	14	6800		

"P" - STIRRUP PROJECTION, SEE SHEET 22 FOR ADDITIONAL NOTES

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-32-163			
DRAWN BY RLR		PLANS CK'D. NJK	
36" PRESTRESSED GIRDER DETAILS			SHEET 20 380

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-32-163", EACH.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

REMOVE EXISTING CONCRETE AND IN SPAN STEEL DIAPHRAGMS, FILL HOLES IN EXISTING GIRDERS WITH NON-SHRINK GROUT, UNLESS THE HOLES ARE SUITABLE FOR REUSE. REMOVAL OF DIAPHRAGMS AND FILLING HOLES SHALL BE INCLUDED IN BID ITEM "REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS".

*-INDICATES NEW GIRDER

GIRDER NUMBER	A	B	C	D	INSERT TYPE
2	-	-	29'-3/4"	25'-8 3/4"	CORED HOLE
3	25'-8 3/4"	29'-3/4"	29'-3/4"	25'-8 3/4"	CORED HOLE
4	25'-8 3/4"	29'-3/4"	28'-8 3/4"	26'-3/4"	CORED HOLE
5	26'-3/4"	28'-8 3/4"	29'-3/4"	25'-8 3/4"	CORED HOLE
6	25'-8 3/4"	29'-3/4"	29'-3/4"	25'-8 3/4"	PIPE SLEEVES
7	25'-8 3/4"	29'-3/4"	29'-3/4"	25'-8 3/4"	PIPE SLEEVES
8	25'-8 3/4"	29'-3/4"	-	-	FERRULE LOOPS

GIRDER NUMBER	A	B	C	D	INSERT TYPE
2	-	-	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	CORED HOLE
3	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	CORED HOLE
4	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	28'-8 $\frac{3}{4}$ "	26'-3 $\frac{1}{4}$ "	CORED HOLE
5	26'-3 $\frac{1}{4}$ "	28'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	CORED HOLE
6	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	PIPE SLEEVES
7	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	PIPE SLEEVES
8	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	-	-	FERRULE LOOPS

GIRDER NUMBER	A	B	C	D	INSERT TYPE
2	-	-	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	CORED HOLE
3	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	CORED HOLE
4	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	28'-8 $\frac{3}{4}$ "	26'-3 $\frac{1}{4}$ "	CORED HOLE
5	26'-3 $\frac{1}{4}$ "	28'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	CORED HOLE
6	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	PIPE SLEEVES
7	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	PIPE SLEEVES
8	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	-	-	FERRULE LOOPS

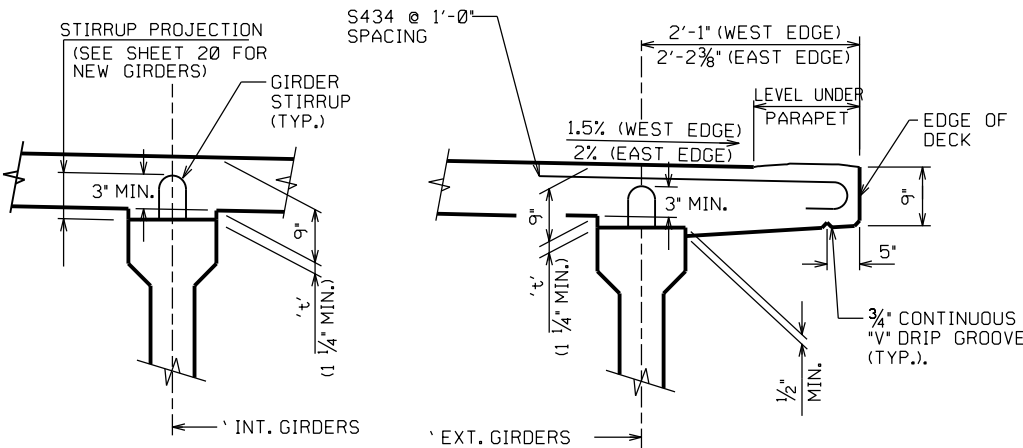
GIRDER NUMBER	A	B	C	D	INSERT TYPE
2	-	-	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	CORED HOLE
3	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	CORED HOLE
4	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	28'-8 $\frac{3}{4}$ "	26'-3 $\frac{1}{4}$ "	CORED HOLE
5	26'-3 $\frac{1}{4}$ "	28'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	CORED HOLE
6	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	PIPE SLEEVES
7	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	29'-3 $\frac{1}{4}$ "	25'-8 $\frac{3}{4}$ "	PIPE SLEEVES
8	25'-8 $\frac{3}{4}$ "	29'-3 $\frac{1}{4}$ "	-	-	FERRULE LOOPS



NO.	DATE	REVISION			BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION					
STRUCTURE B-32-163					
			DRAWN BY RLR	PLANS CK'D.	NJK
STEEL DIAPHRAGM 36" GIRDER				SHEET 21	
				381	

TOP OF DECK ELEVATIONS ** - EDGE OF DECK ELEVATION IS THE SAME AS THE INSIDE FACE OF THE PARAPET

		** EAST PARAPET FACE	GIRDER 8	GIRDER 7	GIRDER 6	C/L STH 35	GIRDER 5	LONGIT. CONST. JOINT	GIRDER 4	TRAFFIC FACE INTERMEDIATE BARRIER	GIRDER 3	GIRDER 2	** WEST PARAPET FACE
LOCATION	SPAN POINT												
S. ABUT.	1	648.99	649.01	649.19	649.37	649.39	649.22	649.14	649.07	648.91	648.87	648.70	648.69
	1.1	649.02	649.04	649.22	649.39	649.42	649.24	649.17	649.10	648.94	648.90	648.73	648.72
	1.2	649.05	649.07	649.24	649.42	649.45	649.27	649.20	649.12	648.97	648.92	648.76	648.74
	1.3	649.08	649.09	649.27	649.45	649.48	649.30	649.23	649.15	649.00	648.95	648.79	648.77
	1.4	649.10	649.12	649.30	649.48	649.50	649.32	649.25	649.18	649.02	648.98	648.81	648.80
	1.5	649.13	649.15	649.33	649.50	649.53	649.35	649.28	649.20	649.05	649.01	648.84	648.82
	1.6	649.16	649.18	649.35	649.53	649.56	649.38	649.31	649.23	649.08	649.03	648.87	648.85
	1.7	649.19	649.20	649.38	649.56	649.59	649.41	649.33	649.26	649.11	649.06	648.90	648.88
	1.8	649.21	649.23	649.41	649.58	649.61	649.43	649.36	649.29	649.13	649.09	648.92	648.91
	1.9	649.24	649.26	649.43	649.61	649.64	649.46	649.39	649.31	649.16	649.11	648.95	648.93
PIER 1	2	649.27	649.28	649.46	649.64	649.67	649.49	649.42	649.34	649.19	649.14	648.98	648.96
	2.1	649.30	649.31	649.49	649.67	649.70	649.52	649.44	649.37	649.22	649.17	649.01	648.99
	2.2	649.32	649.34	649.52	649.69	649.72	649.54	649.47	649.40	649.24	649.20	649.03	649.02
	2.3	649.35	649.37	649.54	649.72	649.75	649.57	649.50	649.42	649.27	649.22	649.06	649.04
	2.4	649.38	649.40	649.57	649.75	649.78	649.60	649.53	649.45	649.30	649.25	649.09	649.07
	2.5	649.41	649.42	649.60	649.78	649.81	649.63	649.55	649.48	649.33	649.28	649.12	649.10
	2.6	649.43	649.45	649.63	649.81	649.83	649.65	649.58	649.51	649.35	649.31	649.14	649.13
	2.7	649.46	649.48	649.66	649.83	649.86	649.68	649.61	649.53	649.38	649.34	649.17	649.15
	2.8	649.49	649.51	649.68	649.86	649.89	649.71	649.64	649.56	649.41	649.36	649.20	649.18
	2.9	649.52	649.53	649.71	649.89	649.92	649.74	649.67	649.59	649.44	649.39	649.23	649.21
PIER 2	3	649.54	649.56	649.74	649.92	649.94	649.76	649.69	649.62	649.46	649.42	649.25	649.24
	3.1	649.57	649.59	649.77	649.94	649.97	649.79	649.72	649.65	649.49	649.45	649.28	649.27
	3.2	649.60	649.62	649.79	649.97	650.00	649.82	649.75	649.67	649.52	649.47	649.31	649.29
	3.3	649.63	649.64	649.82	650.00	650.03	649.85	649.78	649.70	649.55	649.50	649.34	649.32
	3.4	649.65	649.67	649.85	650.03	650.05	649.88	649.80	649.73	649.57	649.53	649.36	649.35
	3.5	649.68	649.70	649.88	650.05	650.08	649.90	649.83	649.76	649.60	649.56	649.39	649.38
	3.6	649.71	649.73	649.90	650.08	650.11	649.93	649.86	649.78	649.63	649.58	649.42	649.40
	3.7	649.74	649.75	649.93	650.11	650.14	649.96	649.89	649.81	649.66	649.61	649.45	649.43
	3.8	649.76	649.78	649.96	650.14	650.16	649.99	649.91	649.84	649.68	649.64	649.48	649.46
	3.9	649.79	649.81	649.99	650.16	650.19	650.01	649.94	649.87	649.71	649.67	649.50	649.49
PIER 3	4	649.82	649.84	650.01	650.19	650.22	650.04	649.97	649.89	649.74	649.69	649.53	649.51
	4.1	649.85	649.86	650.04	650.22	650.25	650.07	650.00	649.92	649.77	649.72	649.56	649.54
	4.2	649.87	649.89	650.07	650.25	650.27	650.10	650.02	649.95	649.79	649.75	649.59	649.57
	4.3	649.90	649.92	650.10	650.27	650.30	650.12	650.05	649.98	649.82	649.78	649.61	649.60
	4.4	649.93	649.95	650.12	650.30	650.33	650.15	650.08	650.00	649.85	649.80	649.64	649.62
	4.5	649.96	649.97	650.15	650.33	650.36	650.18	650.11	650.03	649.88	649.83	649.67	649.65
	4.6	649.98	650.00	650.18	650.36	650.38	650.20	650.13	650.06	649.90	649.86	649.69	649.68
	4.7	650.01	650.03	650.21	650.38	650.41	650.23	650.16	650.09	649.93	649.89	649.72	649.70
	4.8	650.04	650.06	650.23	650.41	650.44	650.26	650.19	650.11	649.96	649.91	649.75	649.73
	4.9	650.07	650.08	650.26	650.44	650.47	650.29	650.21	650.14	649.99	649.94	649.78	649.76
N. ABUT	5	650.09	650.11	650.29	650.46	650.49	650.31	650.24	650.17	650.01	649.97	649.80	649.79



DECK HAUNCH DETAIL

TO DETERMINE 't', ELEV. OF TOP OF GIRDERS AT 1/10 OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. TO DETERMINE THE TOP OF DECK ELEVATION FOR POINT REFERRED USE TABLE ON THIS SHEET AND ADJUST FOR CROSS SLOPE OVER GIRDER. THEN FOLLOW THIS PROCESS:

- TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
- + DEADLOAD DEFLECTION (SEE SHEET 20 FOR NEW GIRDERS, FOR EXISTING GIRDERS, SEE TABLE THIS SHEET)
- DECK THICKNESS

= HAUNCH HEIGHT 't'

IF 1 1/4" MINIMUM HAUNCH HEIGHT 't' AT THE EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN AND PROFILE BY MORE THAN 1/2" OR IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

NOTE: AN AVERAGE HAUNCH ('t') OF 2 1/2" FOR SPANS 1, 2, 3 & 4 WAS USED IN THE QUANTITY "CONCRETE MASONRY STRUCTURES."

GENERAL NOTES

SEE SHEET 24 & 25 FOR TRANSVERSE AND LONGITUDINAL BAR SPACING.

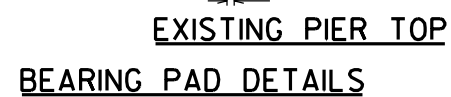
PLACE TRANSVERSE BAR STEEL ON THE SKEW.

SEE SHEET 21 FOR LOCATION OF DIAPHRAGM INSERTS ON GIRDERS.

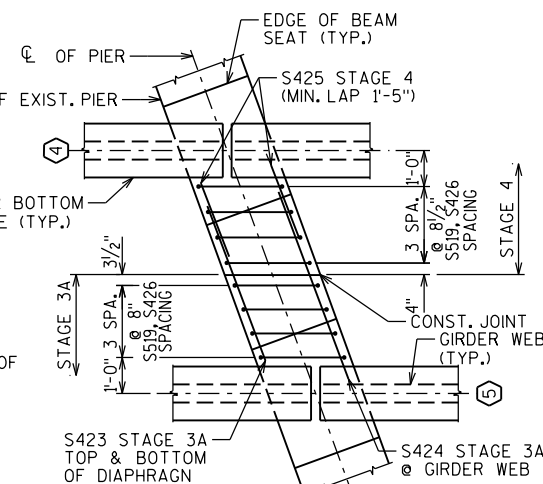
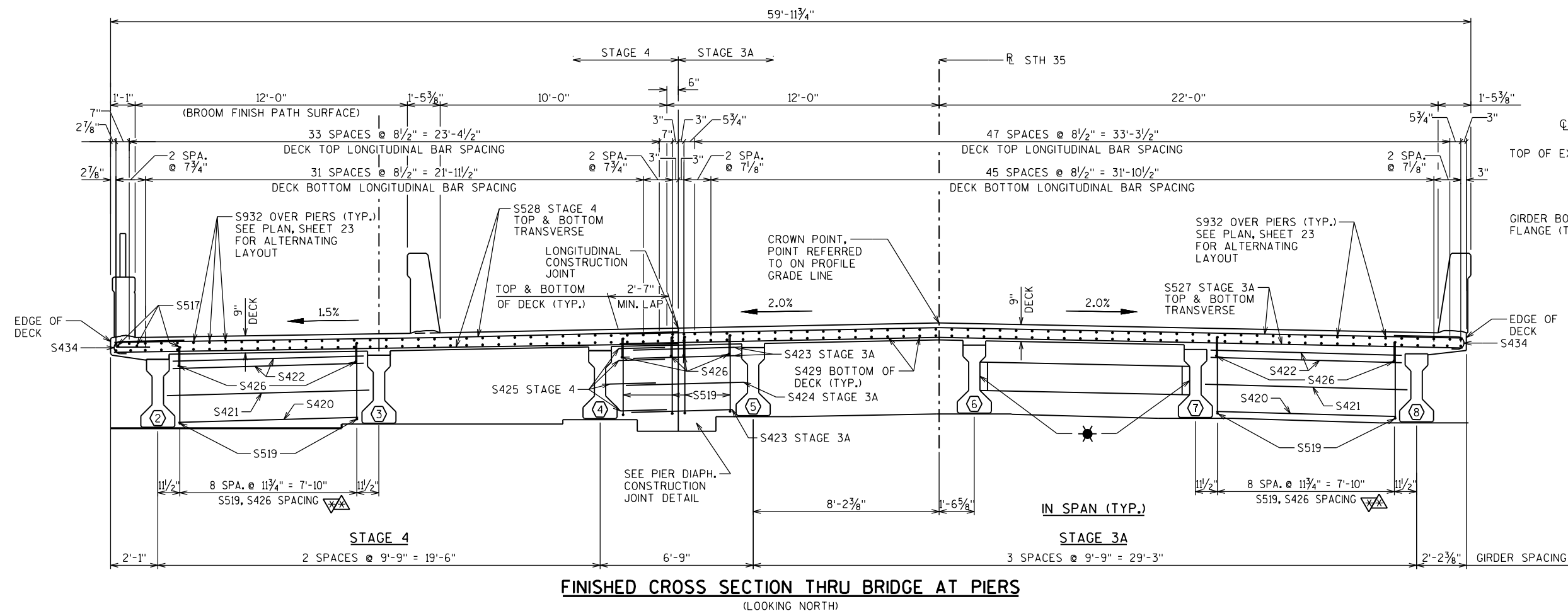
EXISTING GIRDER 2-5 ESTIMATED DEFLECTION

EXISTING GIRDERS 2-5 DATA											
SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFLECTION (IN)								
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10
1,2,3,4	2	55'-0"	0.20	0.40	0.50	0.60	0.60	0.60	0.50	0.40	0.20
1,2,3,4	3	55'-0"	0.20	0.50	0.70	0.70	0.80	0.80	0.60	0.50	0.20
1,2,3,4	4 & 5	55'-0"	0.20	0.40	0.60	0.70	0.70	0.70	0.60	0.40	0.20

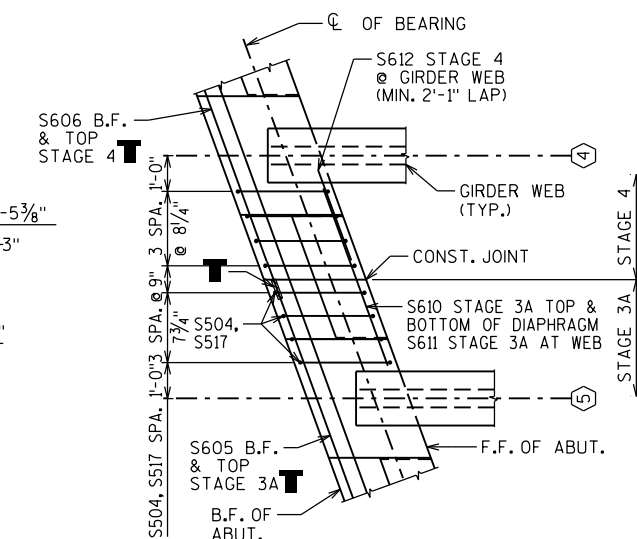
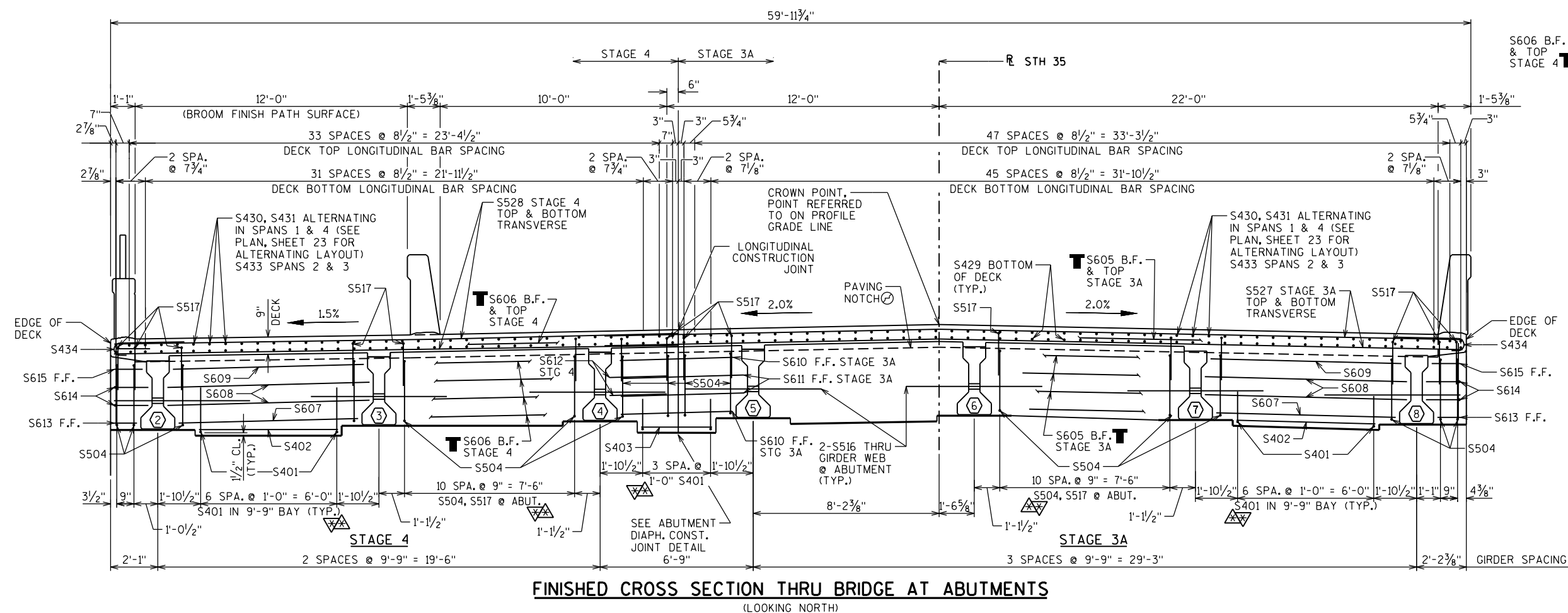
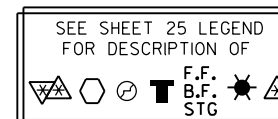
EXISTING GIRDER CAMBER BASED ON ORIGINAL GIRDER DESIGN. FIELD VERIFY CAMBER IN EXISTING GIRDERS BEFORE PLACING NEW CONCRETE DECK.



NO.	DATE	REVISION	B
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY		RLR	PLANS CK'D. NJ
SUPERSTRUCTURE PLAN		SHEET 23 — 383 —	



PIER DIAPHRAGM AT CONSTRUCTION JOINT DETAIL
TYPICAL ALL PIERS

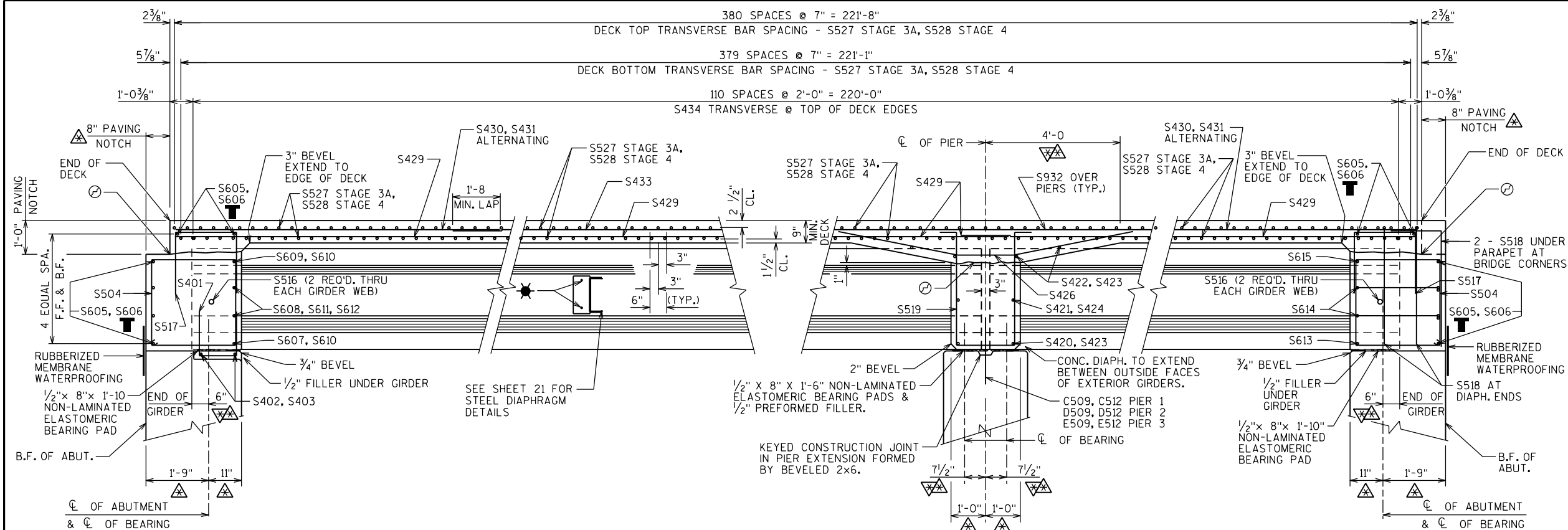


ABUTMENT DIAPHRAGM AT CONSTRUCTION JOINT DETAIL
SOUTH ABUTMENT SHOWN
NORTH ABUTMENT SIMILAR

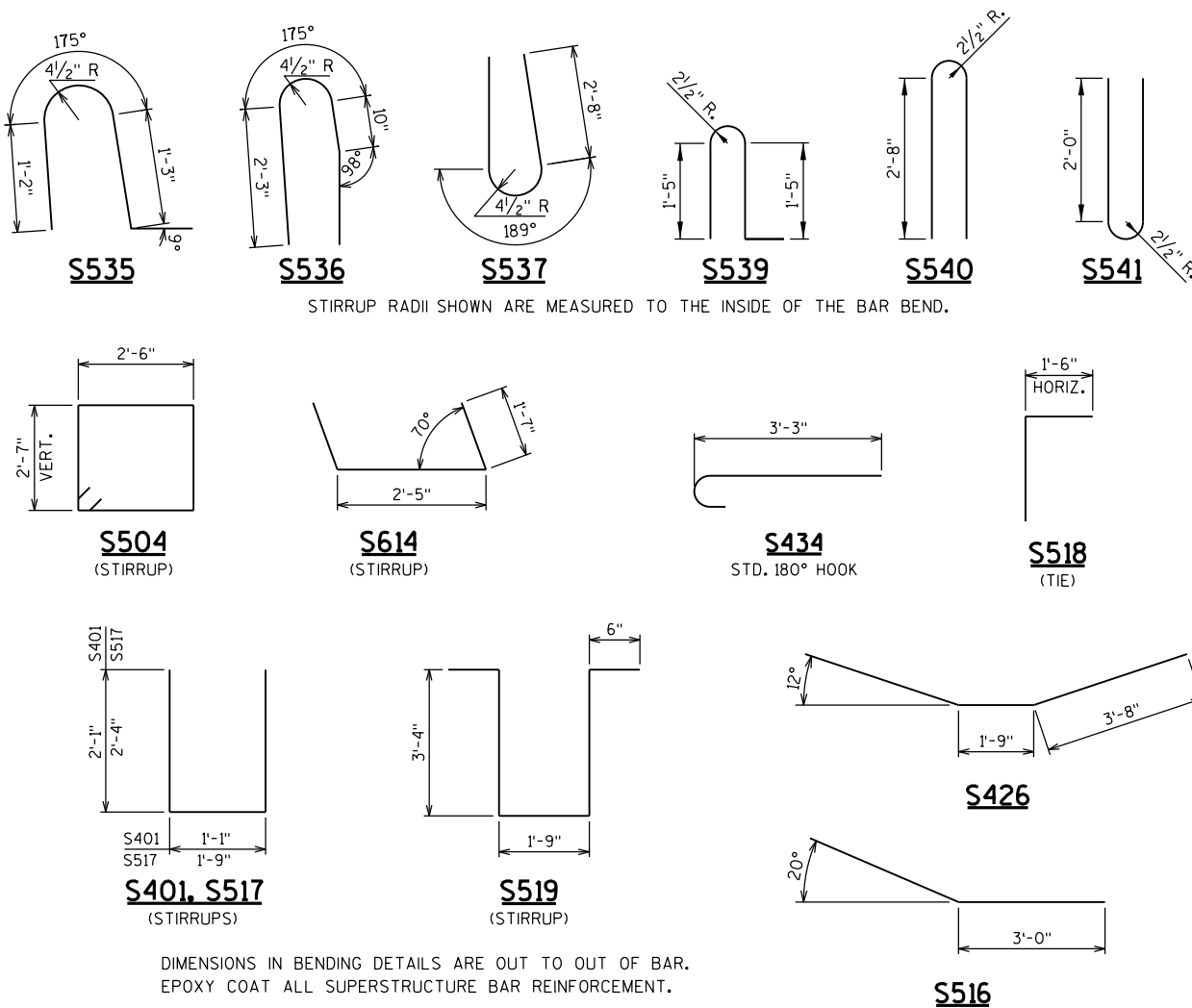
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-32-163			
DRAWN BY RLR		PLANS CK'D. NJK	
SUPERSTRUCTURE SECTIONS & DETAILS		SHEET 24 384	

LEGEND

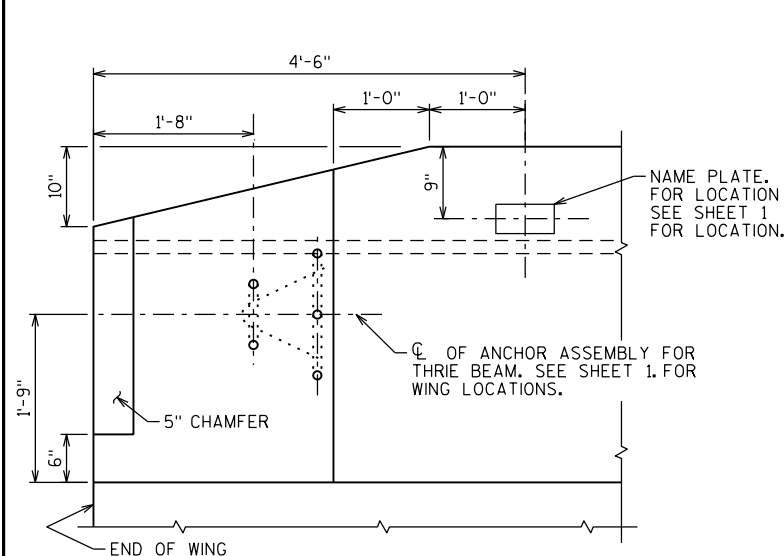
- — INDICATES GIRDER NUMBER
- ✱ — FOR DETAILS OF STEEL DIAPHRAGMS AND DIAPHRAGM INSERTS, SEE SHEET 21.
- ⊕ — OPTIONAL CONSTRUCTION JOINT (TYP. ALL BAYS).
- △ — DIMENSION IS TAKEN NORMAL TO ϕ SUBSTRUCTURE UNITS.
- ▽ — DIMENSION IS TAKEN NORMAL TO ϕ GIRDER.
- — BAR COUPLERS NO. 6 ARE REQUIRED AT DIAPHRAGM CONSTRUCTION JOINT BETWEEN BARS S605 AND S606. IF BAR LAPS ARE REQUIRED AT BAR COUPLERS, PROVIDE A MINIMUM LAP LENGTH OF 3'-6". BAR LENGTHS SHOWN FOR S605 AND S606 ARE MEASURED TO THE CONST. JOINT. ADJUST LENGTH OF BARS S605 AND S606 IF REQUIRED TO ACCOMMODATE COUPLER SYSTEM.
- F.F. — FRONT FACE
B.F. — BACK FACE
STG — STAGE

**SECTION @ INTERIOR GIRDER BAY****BILL OF BARS (COATED) 124,800 LBS.**

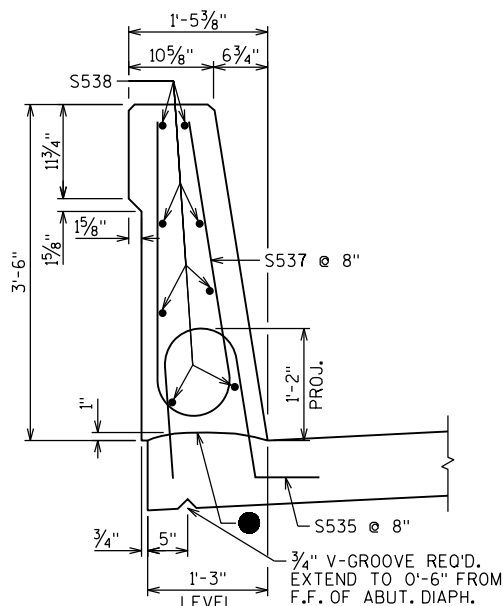
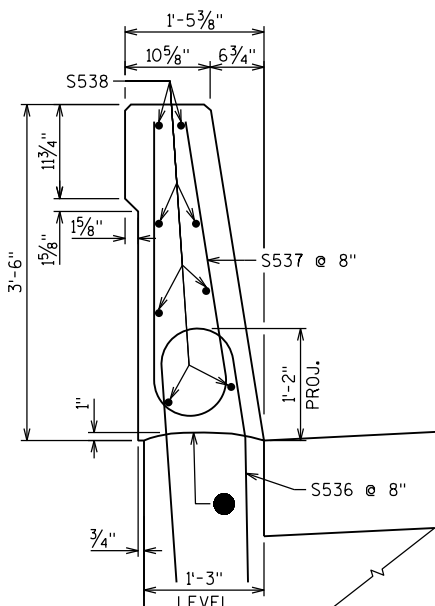
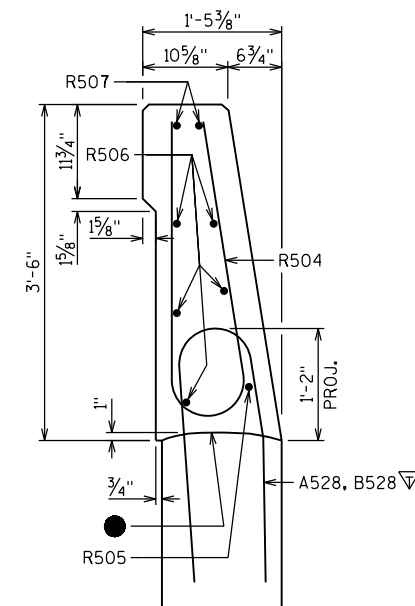
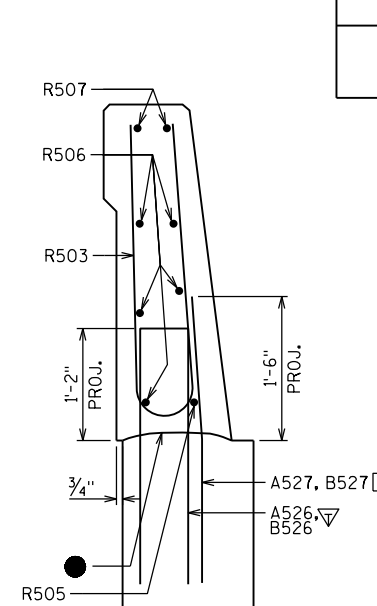
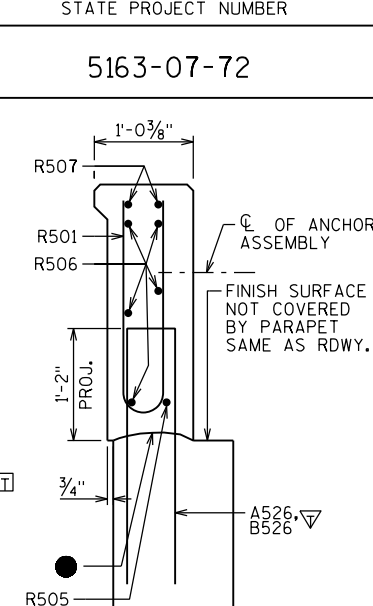
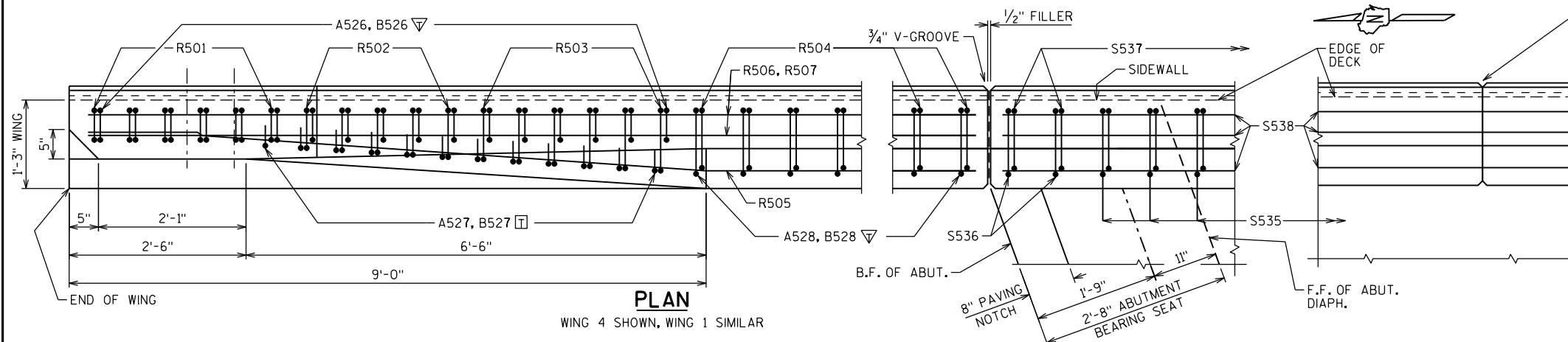
MARK	NUMBER REQ'D.	LENGTH	BENT	DESCRIPTION
S401	78	4'-11"	X	DIAPH. @ ABUT. - SEMI-EXP. NOTCH - STIRRUP - VERT.
S402	20	6'-6"		DIAPH. @ ABUT. - SEMI-EXP. NOTCH 9'-9" BAY - HORIZ.
S403	4	3'-4"		DIAPH. @ ABUT. - SEMI-EXP. NOTCH 6'-9" BAY - HORIZ.
S504	134	10'-10"	X	DIAPH. @ ABUT. - STIRRUP - VERT.
S605	12	39'-6"		DIAPH. @ ABUT. - B.F. & TOP - STAGE 3A - HORIZ.
S606	12	26'-5"		DIAPH. @ ABUT. - B.F. & TOP - STAGE 4 - HORIZ.
S607	10	8'-5"		DIAPH. @ ABUT. - F.F. - 9'-9" BAYS - HORIZ. - BOTTOM
S608	20	9'-5"		DIAPH. @ ABUT. - F.F. - 9'-9" BAYS - HORIZ. - WEB
S609	10	8'-11"		DIAPH. @ ABUT. - F.F. - 9'-9" BAYS - HORIZ. - TOP
S610	4	5'-3"		DIAPH. @ ABUT. - F.F. - STAGE 3A 6'-9" BAYS - HORIZ.
S611	4	5'-9"		DIAPH. @ ABUT. - F.F. - STAGE 3A 6'-9" BAYS - HORIZ.
S612	4	2'-8"		DIAPH. @ ABUT. - F.F. - STAGE 4 6'-9" BAYS - HORIZ.
S613	4	1'-1"		DIAPH. @ ABUT. - F.F. @ ENDS - HORIZ.
S614	8	5'-4"	X	DIAPH. @ ABUT. - ACROSS ENDS - HORIZ.
S615	4	1'-4"		DIAPH. @ ABUT. - F.F. @ ENDS - HORIZ.
S516	28	6'-0"	X	DIAPH. @ ABUT. - 2 THRU GIRDER WEB - HORIZ.
S517	134	6'-2"	X	DIAPH. @ ABUT. - TOP STIRRUP - VERT.
S518	16	5'-0"	X	DIAPH. @ ABUT. - TOP TIE - VERT. @ END
S519	159	8'-11"	X	DIAPH. @ PIER - STIRRUP - VERT.
S420	30	8'-5"		DIAPH. @ PIERS - 9'-9" BAYS - HORIZ. - BOTTOM
S421	30	9'-5"		DIAPH. @ PIERS - 9'-9" BAYS - HORIZ. - WEB
S422	60	8'-11"		DIAPH. @ PIERS - 9'-9" BAYS - HORIZ. - TOP
S423	18	4'-9"		DIAPH. @ PIERS - 6'-9" BAYS - HORIZ.
S424	6	5'-6"		DIAPH. @ PIERS - 6'-9" BAYS - HORIZ.
S425	24	2'-2"		DIAPH. @ PIERS - 6'-9" BAYS - HORIZ.
S426	159	9'-1"	X	DIAPH. @ PIER - LONGIT.
S527	761	39'-6"		DECK - TOP & BOTTOM - STAGE 3A - TRANS.
S528	761	26'-5"		DECK - TOP & BOTTOM - STAGE 4 - TRANS.
S429	516	38'-5"		DECK - BOTTOM - LONGIT.
S430	86	39'-4"		DECK - TOP @ ABUTS. & IN SPANS 1 & 4 - LONGIT.
S431	86	45'-4"		DECK - TOP @ ABUTS. & IN SPANS 1 & 4 - LONGIT.
S932	258	30'-0"		DECK - TOP - OVER PIERS - LONGIT.
S433	172	28'-7"		DECK - IN SPANS 2 & 3 - LONGIT.
S434	222	3'-9"	X	DECK - TOP EDGE - TRANS.
S535	666	4'-5"	X	PARAPET, 42SS - INTO DECK - STIRRUP - VERT.
S536	4	5'-10"	X	PARAPET, 42SS - OVER ABUT. - STIRRUP - VERT.
S537	670	6'-8"	X	PARAPET, 42SS - TOP - STIRRUP - VERT.
S538	80	46'-0"		PARAPET, 42SS - LONGIT.
S539	265	4'-4"	X	PARAPET, VERTICAL FACE - INTO DECK - STIRRUP - VERT.
S540	4	6'-3"	X	PARAPET, VERTICAL FACE - OVER ABUT. - STIRRUP - VERT.
S541	269	4'-9"	X	PARAPET, VERTICAL FACE - TOP - STIRRUP - VERT.
S542	40	46'-2"		PARAPET, VERTICAL FACE - LONGIT.

PART LONGITUDINAL SECTION**ABUTMENT DIAPHRAGM @ BRIDGE CORNER**BRIDGE CORNER @ WING 4 SHOWN
OTHER BRIDGE CORNERS SIMILAR

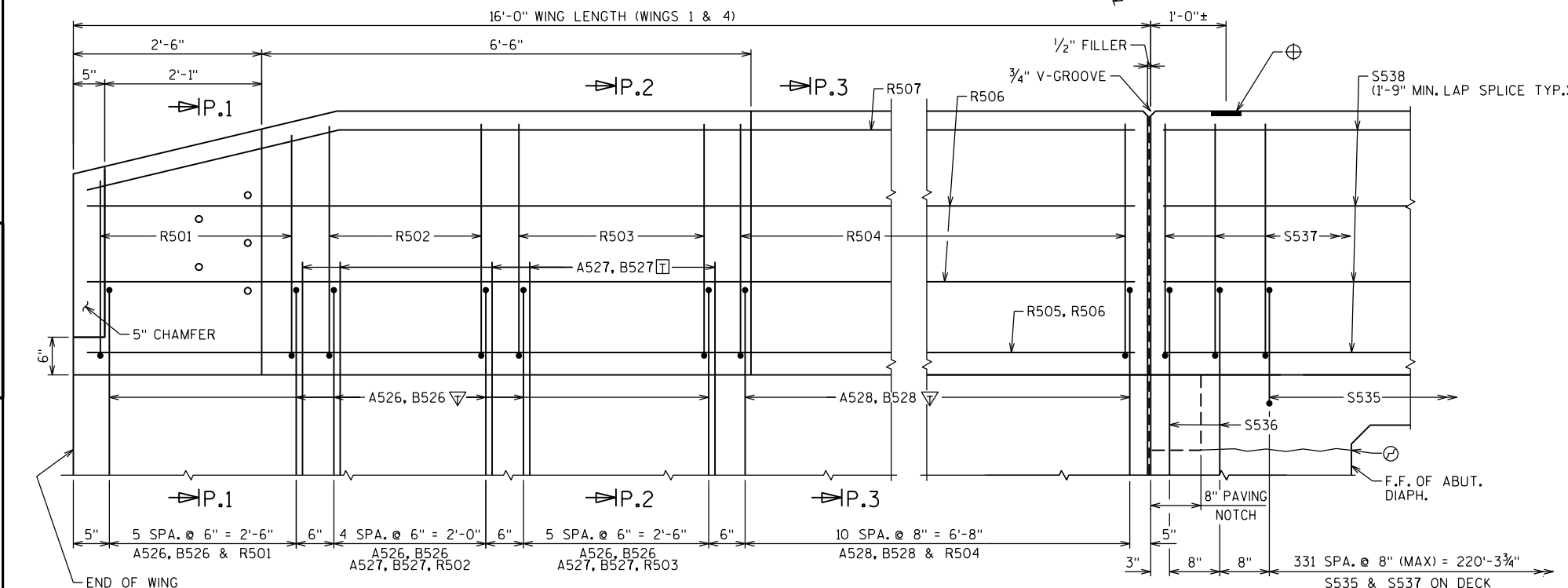
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-32-163			
DRAWN BY RLR		PLANS CK'D. NJK	
SUPERSTRUCTURE LONGIT. SECTION & DETAILS		SHEET 25	385

**PARAPET END TREATMENT DETAIL**

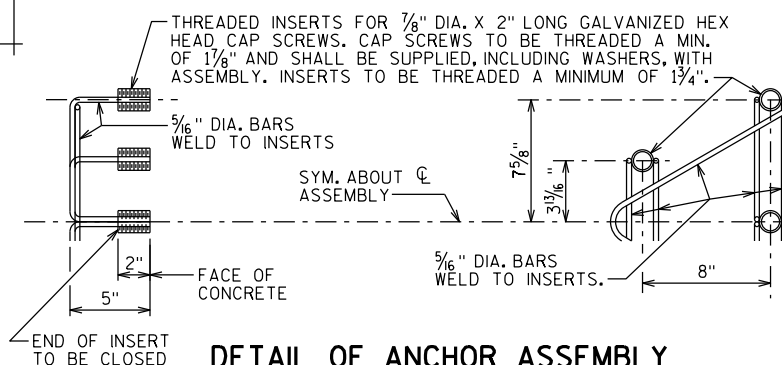
LOOKING AT INSIDE FACE OF PARAPET

**SECTION THRU PARAPET ON DECK****SECTION THRU PARAPET AT END OF DECK****SECTION P.3****SECTION P.2****SECTION P.1****PLAN**

WING 4 SHOWN, WING 1 SIMILAR

**INSIDE ELEVATION**

WING 4 SHOWN, WING 1 SIMILAR

**DETAIL OF ANCHOR ASSEMBLY**

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH ASTM F2329.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

LEGEND

SEE SHEET 27 FOR ADDITIONAL 42SS PARAPET DETAILS. BILL OF BARS AND BAR STEEL REINFORCEMENT DETAILS.

● CONSTRUCTION JOINT. STRIKE OFF AS SHOWN

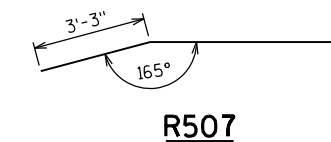
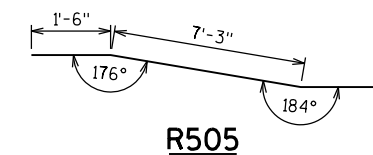
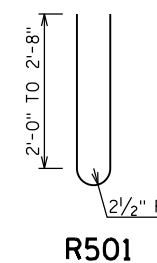
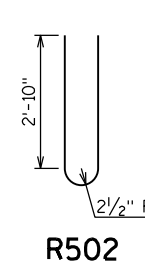
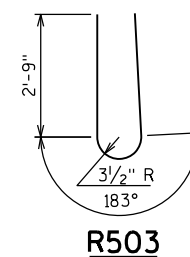
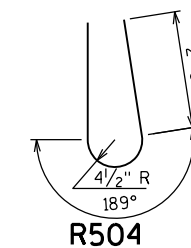
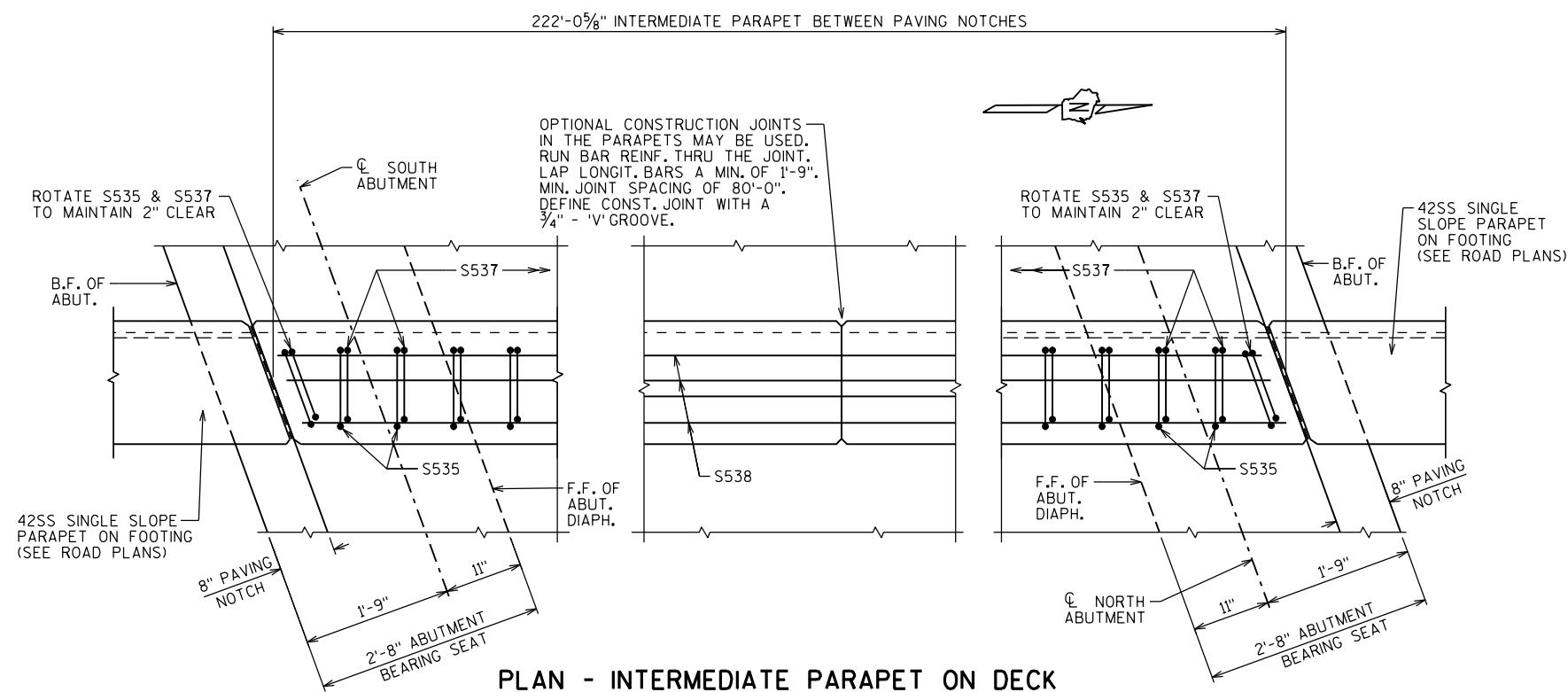
⊕ OPTIONAL CONSTRUCTION JOINT.

▽ A526, B526 AND A528, B528 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

⊞ A527, B527 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE A527, B527 BARS CORRECTLY ALONG TRANSITION OF PARAPET.

⊕ BENCH MARK CAP (WHEN SUPPLIED).

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY		RLR	PLANS CK'D. NJK
EAST EDGE OF DECK SINGLE SLOPE PARAPET 42SS		SHEET 26 386	



BILL OF BARS (COATED) 630 LBS.

MARK	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
R501	12	5'-5"	X		PARAPET ON WINGS 1 & 4 - END - STIRRUP - VERT.
R502	10	6'-5"	X		PARAPET ON WINGS 1 & 4 - STIRRUP - VERT.
R503	12	6'-6"	X		PARAPET ON WINGS 1 & 4 - STIRRUP - VERT.
R504	22	6'-8"	X		PARAPET ON WINGS 1 & 4 - TOP - STIRRUP - VERT.
R505	2	15'-7"	X		PARAPET ON WINGS 1 & 4 - BOTTOM - LONGIT.
R506	10	15'-7"			PARAPET ON WINGS 1 & 4 - LONGIT.
R507	4	15'-8"	X		PARAPET ON WINGS 1 & 4 - TOP - LONGIT.

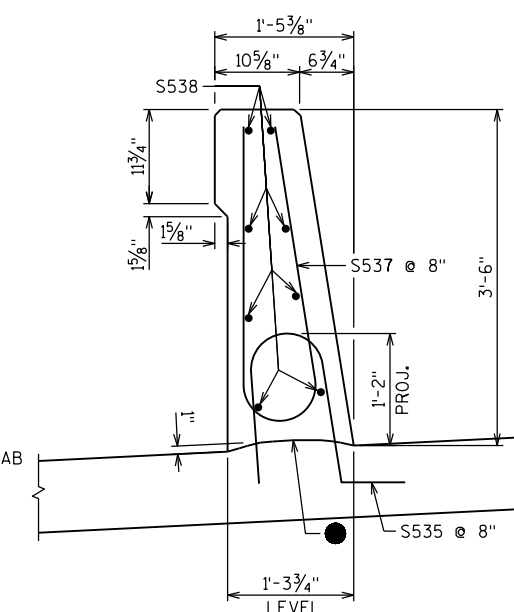
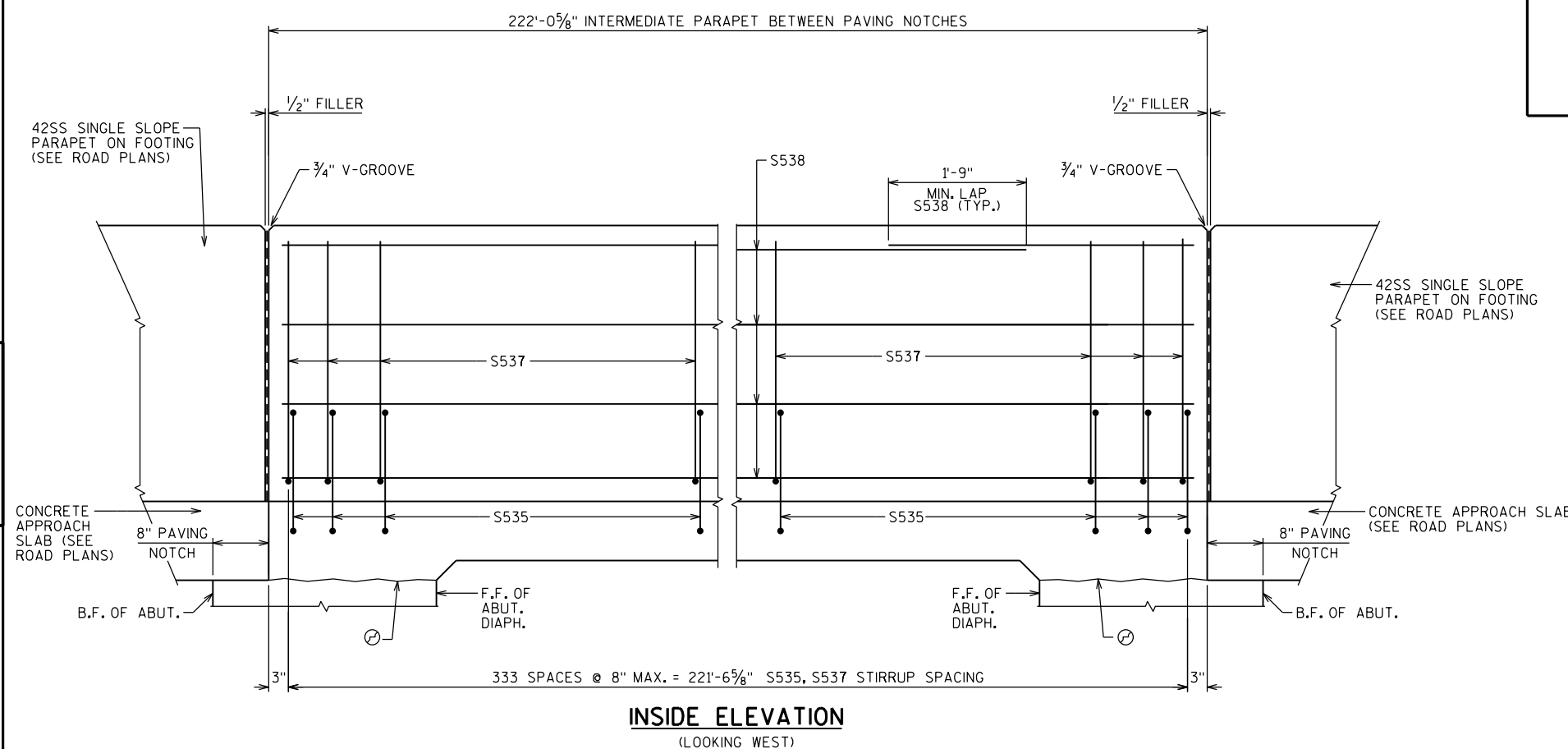
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.
EPOXY COAT ALL SUPERSTRUCTURE BAR STEEL REINFORCEMENT.

BAR SERIES TABLE

BAR MARK	NO. REQ'D	LENGTH
R501	2 SERIES OF 6	4'-9" TO 6'-1"

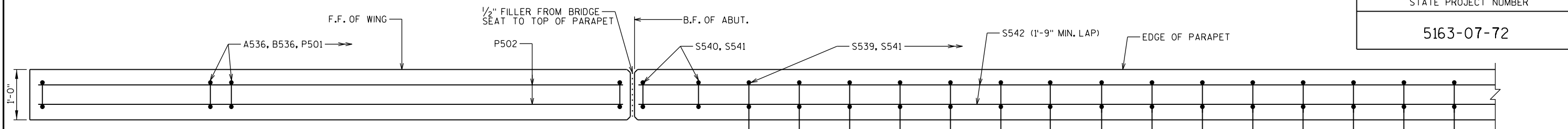
BUNDLE AND TAG EACH SERIES SEPARATELY.

LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

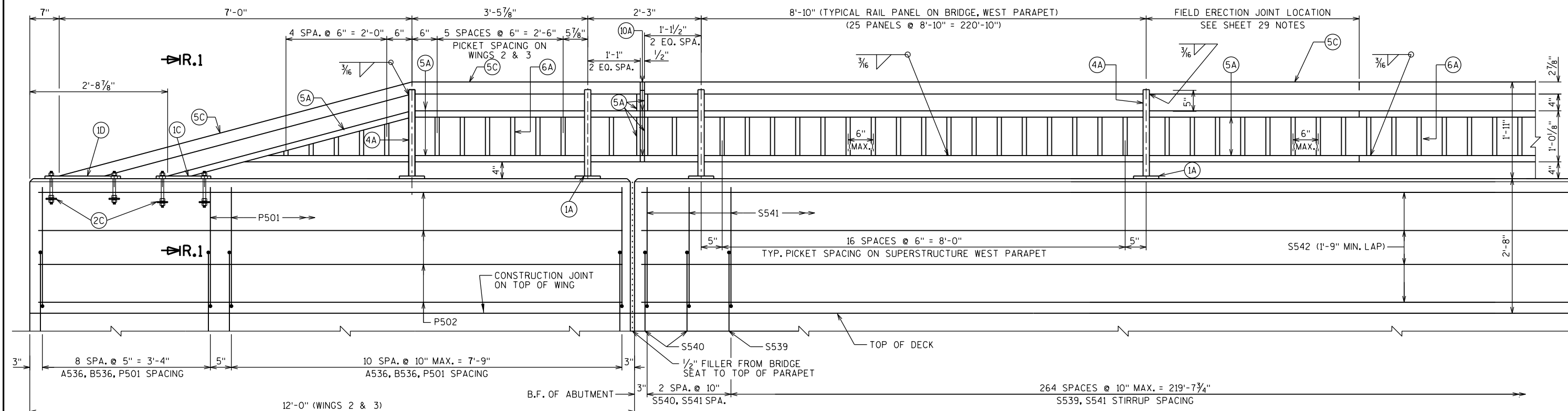


SEE SHEET 26 LEGEND FOR DESCRIPTION OF

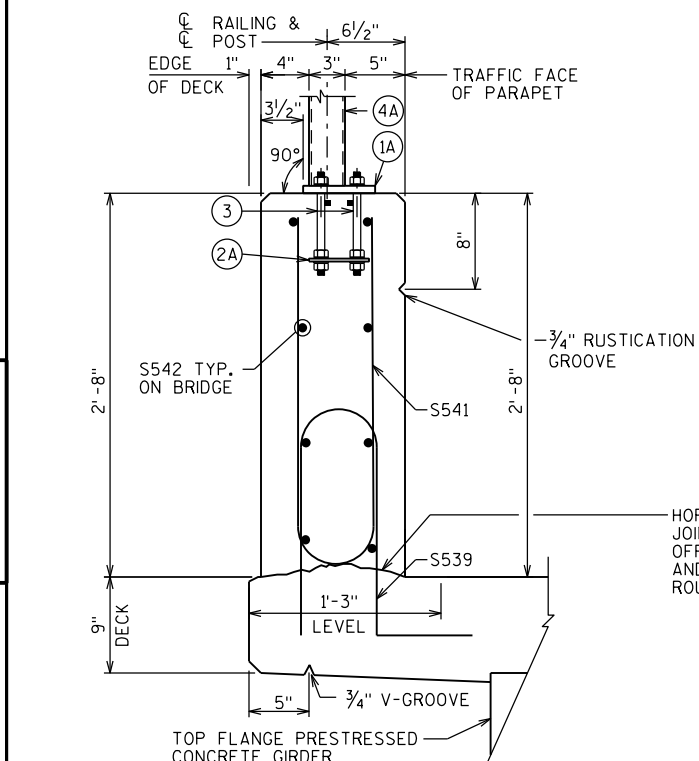
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-32-163			
DRAWN BY RLR		PLANS CK'D. NJK	
INTERMEDIATE SINGLE SLOPE PARAPET 42SS & DETAILS			SHEET 27 387



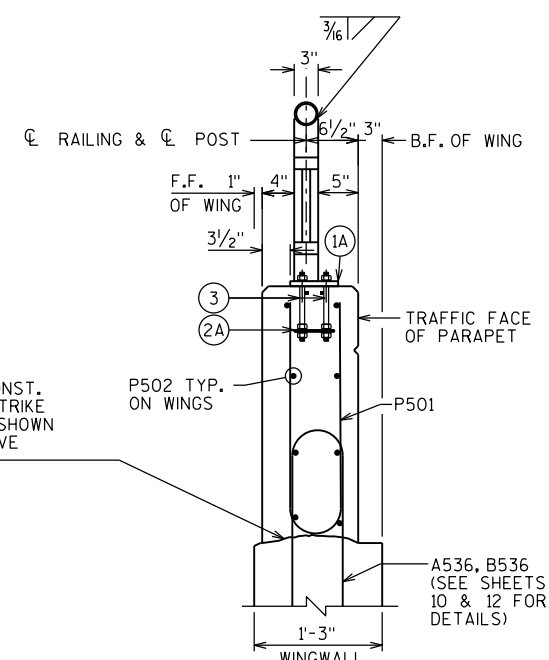
PLAN
(RAILING NOT SHOWN FOR CLARITY)



PART ELEVATION OF WEST PARAPET
LOOKING AT TRAFFIC FACE



SECTION THRU PARAPET ON BRIDGE
(LOOKING NORTH)

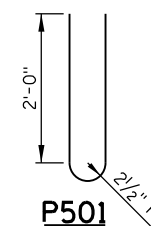


SECTION THRU PARAPET ON WINGS 2 & 3
(LOOKING NORTH)

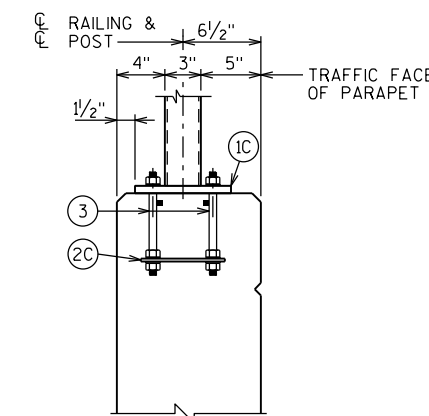
BILL OF BARS (COATED) 390 LBS.

MARK	NUMBER REQUIRED	LENGTH	BENT	DESCRIPTION
P501	40	4'-9"	X	PARAPET ON WINGS - STIRRUP - TOP - VERT.
P502	16	11'-7"		PARAPET ON WINGS - LONGIT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.
EPOXY COAT ALL SUPERSTRUCTURE BAR REINFORCEMENT.

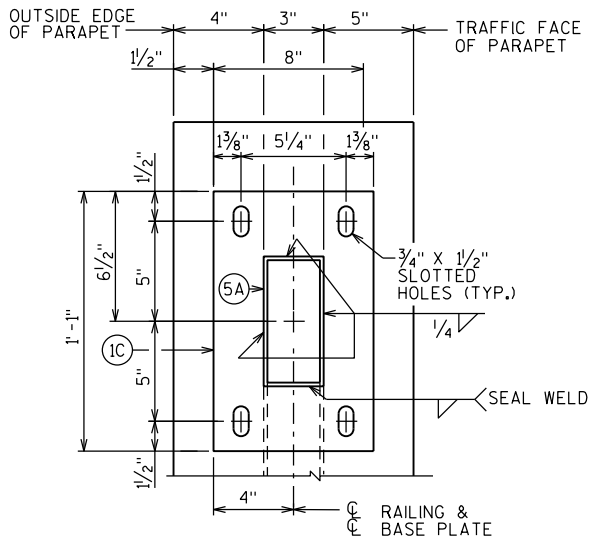


STIRRUP RADII SHOWN IS MEASURED TO THE INSIDE OF THE BAR BEND.

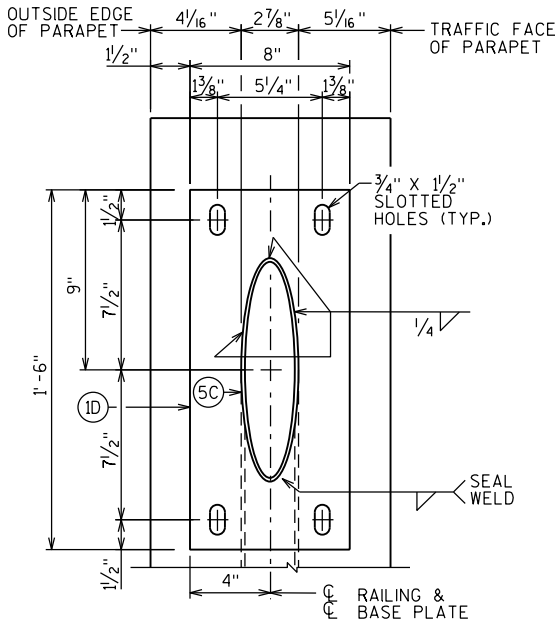


SECTION R.1-R.1 THRU PARAPET

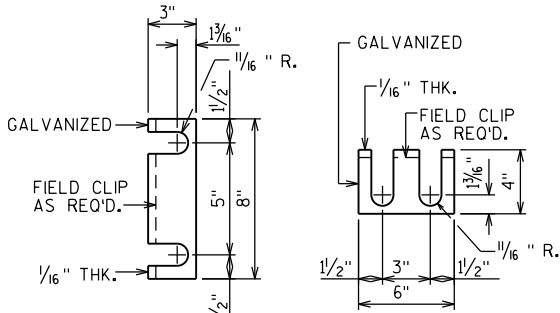
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY		RLR	PLANS CK'D. NJK
WEST EDGE OF DECK VERTICAL FACE PARAPET & RAILING		SHEET 28 388	



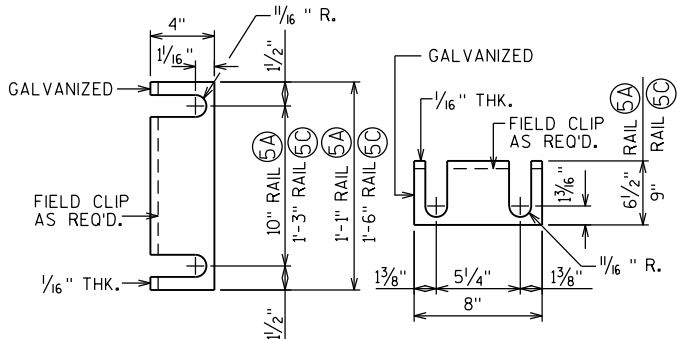
END RAIL BASE PLATE



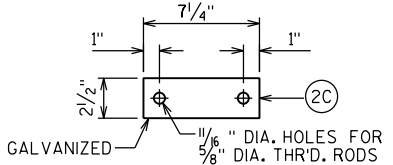
END RAIL BASE PLATE



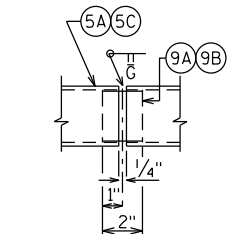
RAIL POST SHIM DETAIL
(2 SETS PER POST)



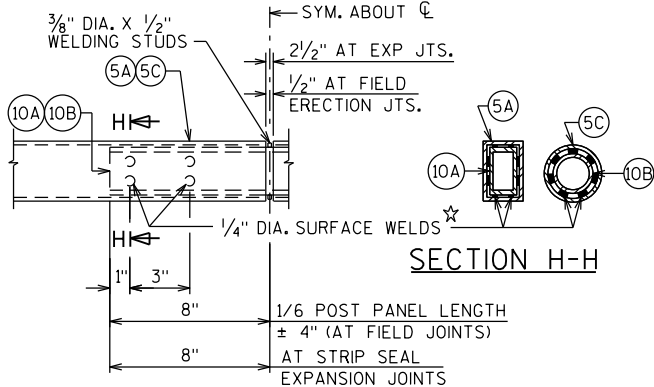
END RAIL SHIM DETAIL
(2 SETS PER POST)



END RAIL ANCHOR PLATE
2 REQ'D. PER END RAIL BASE PLATE

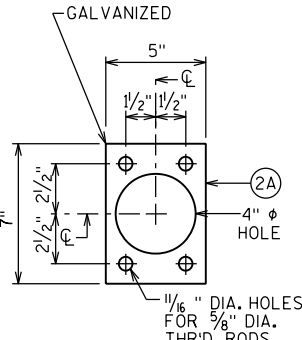


SHOP RAIL
SPLICE DETAIL
(LOCATION MUST BE
SHOWN ON SHOP DRAWINGS)

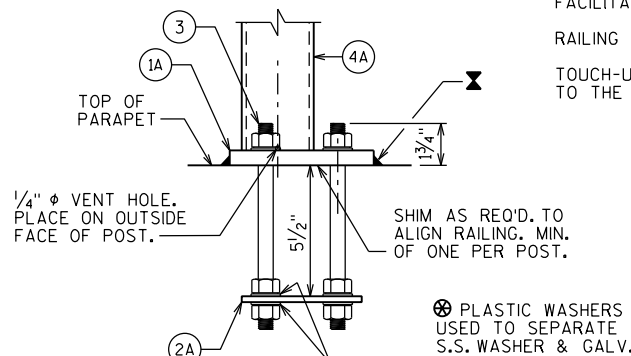


FIELD ERECTION JOINT DETAIL

★ MIN. 5/16" FLAT SURFACE DIA. PUNCHINGS OR STUDS MAY BE USED AS AN ALTERNATE.

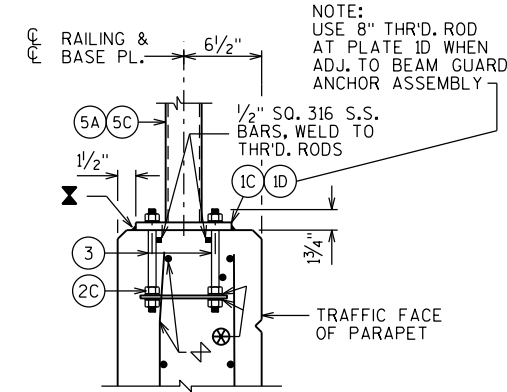


ANCHOR PLATE



ANCHORAGE FOR RAIL POSTS

NOTE: ANCHOR PLATE NOT REQUIRED WHEN ADHESIVE ANCHORS ARE USED.



ANCHORAGE FOR END RAIL

NOTE: ANCHOR PLATES NOT REQ'D. WHEN ADHESIVE ANCHORS ARE USED.

➤ WHEN ADHESIVE ANCHORS ARE USED, FIELD BEND AND/OR DISPLACE TO AVOID HITTING LONGITUDINAL BAR WHEN DRILLING FOR ADHESIVE ANCHORS.

LEGEND

- 1A PLATE 5/8" X 6" X 8" WITH 3/4" X 1/2" SLOTTED HOLES.
- 1C PLATE 5/8" X 8" X 1'-1" WITH 3/4" X 1/2" SLOTTED HOLES.
- 1D PLATE 5/8" X 8" X 1'-6" WITH 3/4" X 1/2" SLOTTED HOLES.
- 2A 1/4" X 5" X 7" ANCHOR PLATE WITH 1/16" DIA. HOLES FOR THR'D. RODS NO. 3.
- 2C 1/4" X 2 1/2" X 7 1/4" ANCHOR PLATE WITH 1/16" DIA. HOLES FOR THR'D. RODS NO. 3.
- 3 5/8" DIA. X 9" LONG, TYPE 316 STAINLESS STEEL THREADED RODS (MIN. TENSILE STRENGTH = 70 KSI) WITH NUT AND WASHERS OF SAME ALLOY GROUP. ALTERNATIVE ANCHORAGE: CONCRETE ADHESIVE ANCHORS 5/8"-INCH. EMBED 7" IN CONCRETE FOR RAIL POSTS, EMBED 5" IN CONCRETE FOR END RAILS. ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF THE STANDARD SPECIFICATIONS.
- 4A STRUCTURAL TUBING 3" X 1/2" X 3/16". PLACE VERTICAL. WELD TO NO. 1 & 5.
- 5A STRUCTURAL TUBING 3" X 1/2" X 3/16" RAILS. WELD TO NO. 1 & NO. 4. INSIDE OF TUBE TO BE PAINTED AT ALL FIELD ERECTION & EXPANSION JOINTS.
- 5C STRUCTURAL TUBING 2 1/2" DIA. (STANDARD SIZE) (2.875" O.D.). WELD TO NO. 1 & NO. 4. INSIDE OF TUBE TO BE PAINTED AT ALL FIELD ERECTION & EXPANSION JOINTS.
- 6A BAR 1" X 1" PICKETS. WELD TO NO. 5. PLACE VERTICAL.
- 6C BAR 1" X 1 1/2" PICKETS. WELD TO NO. 11. PLACE VERTICAL.
- 9A RECTANGULAR SLEEVE FABRICATED FROM 3/16" PLATES. PROVIDE "SLIDING FIT".
- 9B CIRCULAR SLEEVE FABRICATED FROM STRUCTURAL TUBING 2" DIA. (STANDARD SIZE) (2.375" O.D.)
- 10A RECTANGULAR SLEEVE FABRICATED FROM 3/16" PLATES. (1'-4" @ FIELD ERECTION JOINTS.)
- 10B CIRCULAR SLEEVE FABRICATED FROM STRUCTURAL TUBING 2" DIA. (STANDARD SIZE) (2.375" O.D.) (1'-4" @ FIELD ERECTION JOINTS.)

RAILING NOTES

BID ITEM SHALL BE "RAILING STEEL TYPE C2", WHICH SHALL INCLUDE ALL STEEL ITEMS SHOWN.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

ALL PLATES, BARS, AND RECTANGULAR SLEEVES SHALL CONFORM TO ASTM A709 GRADE 36. ALL STRUCTURAL TUBING SHALL CONFORM TO ASTM A500 GRADE B.

ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING. SET NORMAL TO GRADE.

CUT BOTTOM OF POST TO MAKE POST VERTICAL IN BOTH TRANSVERSE AND LONGITUDINAL DIRECTION.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATES WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

➤ CAULK AROUND PERIMETER OF BASE PLATES, NO. 1, AND FILL BOLT SLOT OPENINGS IN SHIMS AND BASE PLATES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

ALL JOINTS AND RECESSES IN CONCRETE PARAPET ARE TO BE VERTICAL.

ALL MATERIAL (EXCEPT NO. 3 & 12) SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, THE STEEL RAILING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS. PAINT OVER GALVANIZING WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. NO. 595A, COLOR NO. 27038 (BLACK).

VENT HOLES SHALL BE DRILLED IN POST AND RAIL MEMBERS AS REQUIRED TO FACILITATE GALVANIZING AND DRAINAGE.

RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.

TOUCH-UP PAINTING TO BE DONE AT COMPLETION OF STEEL RAILING INSTALLATION TO THE SATISFACTION OF THE ENGINEER AT NO EXTRA COST.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-32-163	
DRAWN BY		RLR	PLANS CK'D. NJK
RAILING STEEL TYPE C2 DETAILS		SHEET 29 389	

DESIGN DATA

LIVE LOAD:
DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: RF = 1.23
OPERATING RATING FACTOR: RF = 1.59
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 KIPS

EARTHLOAD:
DESIGNED FOR FILL HEIGHT RANGE OF 1.0 TO 1.5 FEET.

MATERIAL PROPERTIES:
CONCRETE MASONRY: f'c = 3,500 P.S.I.
BAR STEEL REINFORCEMENT: GRADE 60 fy = 60,000 P.S.I.

TRAFFIC VOLUME

STH 35
ADT = 10,820 (2025)
ADT = 13,460 (2045)
R.D.S. = 60 M.P.H.

HYDRAULIC DATA

100 YEAR FREQUENCY
Q100_{TOTAL} = 3500 C.F.S.
Q100_{BOX} = 250 C.F.S.
Q100_{SUPPLEMENTAL STRUCTURES} = 3250 C.F.S.
V100 = 8.8 F.P.S.
HW100_{BOX} = EL. 643.0
WATERWAY AREA = 60 SQ. FT.
DRAINAGE AREA = 15.3 SQ. MI.
SCOUR CRITICAL CODE = 8

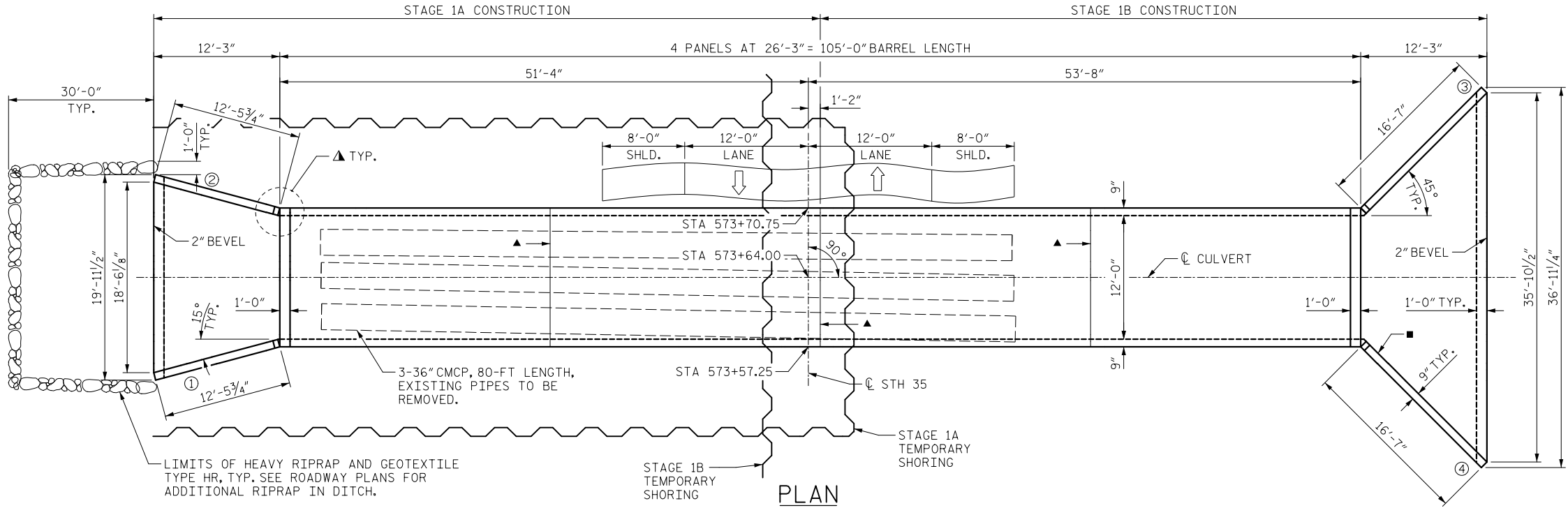
STRUCTURE DESIGN CONTACTS

CONSULTANT: MATT BUCKLI - (608) 443-0441
BRIDGE OFFICE: AARON BONK - (608) 261-0261

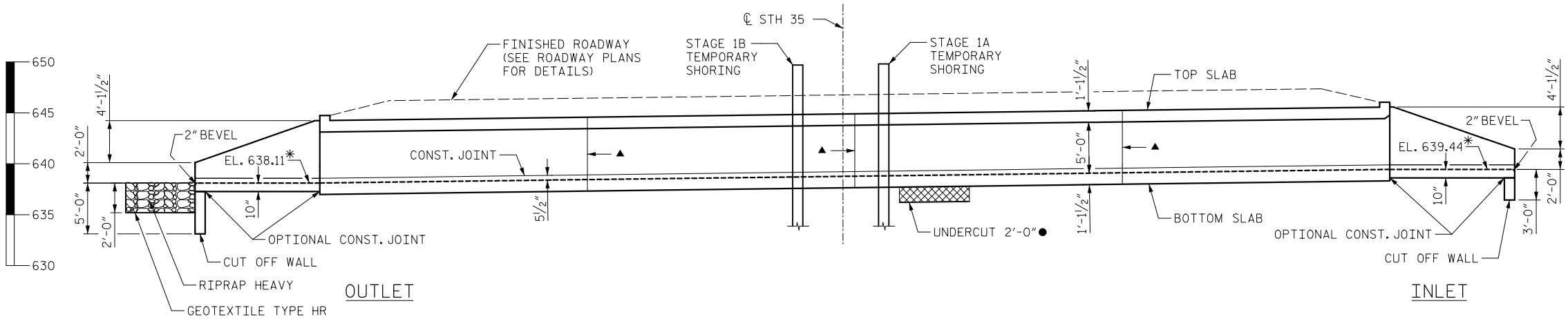
LIST OF DRAWINGS

1. GENERAL PLAN
2. GENERAL NOTES & QUANTITIES
3. SUBSURFACE EXPLORATION
4. BOX DETAILS
5. APRON DETAILS
6. WINGWALL DETAILS
7. BILL OF BARS

NO.	DATE	REVISION	BY
Mead & Hunt 2440 Deming Way Middleton, WI 53562 Phone: 608-273-6380 meadhunt.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED		SDR	03/03/25
CHIEF STRUCTURES DESIGN ENGINEER			DATE
STRUCTURE C-32-104			
STH 35 OVER CHIPMUNK COULEE CREEK FLOODPLAIN			
COUNTY	LA CROSSE	TOWN/CITY/VILLAGE	SHELBY
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	RCP	DESIGN CK'D.	JSH
DRAWN BY	JSH	PLANS CK'D.	RCP
GENERAL PLAN		SHEET 1 OF 7	
390			



PLAN



ELEVATION

LEGEND

- UNDERCUT 2'-0" (INCLUDED IN "EXCAVATION FOR STRUCTURES CULVERT C-32-104", PLACE GEOTEXTILE, TYPE 'C', A LAYER OF GEOGRID TYPE SR, A 1'-0" LAYER OF SELECT CRUSHED MATERIAL, ANOTHER LAYER OF GEOGRID TYPE SR AND A LAYER OF SELECT CRUSHED MATERIAL TO REACH FINISHED SUBGRADE ELEVATION. THE TOP FEW INCHES CAN BE TOPPED WITH 1/4" BASE AGGREGATE TO EASE FINAL GRADING. EXTEND 3'-0" BEYOND THE FOOTPRINT OF THE CULVERT.)
- ▲ SEE CORNER DETAILS ON "APRON DETAILS" SHEET
- NAME PLATE LOCATION (SEE "WINGWALL DETAILS" SHEET)
- * BUILD APRON AND END OF BOX LEVEL
- ① INDICATES WING NUMBER
- ▲ VERT. CONST. JOINT (TYP.)



TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	TOTALS
203.0100	REMOVING SMALL PIPE CULVERTS	EA	3
206.1001	EXCAVATION FOR STRUCTURES CULVERTS C-32-104	EA	1
210.2500	BACKFILL STRUCTURE TYPE B	TON	1,348
305.0120	BASE AGGREGATE DENSE 1 1/4"	TON	34
312.0110	SELECT CRUSHED MATERIAL	TON	345
504.0100	CONCRETE MASONRY CULVERTS	CY	177
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	10,920
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	10,760
511.1200	TEMPORARY SHORING C-32-104	SF	2,153
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	27
606.0300	RIPRAP HEAVY	CY	49
645.0105	GEOTEXTILE TYPE C	SY	298
645.0120	GEOTEXTILE TYPE HR	SY	92
645.0220	GEOGRID TYPE SR	SY	595
	NON-BID ITEMS		
	FILLER	SIZE	3/4"

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES CULVERTS C-32-104" SHALL BE THE EXISTING GROUNDLINE.

THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE B" REQUIRED ON THE BOX CULVERT SIDES AND BEHIND APRON WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.

THE QUANTITY FOR BACKFILL STRUCTURE TYPE B IS CALCULATED BASED ON THE DETAIL SHOWN ON THIS PLAN SHEET.

THE CONCRETE IN THE CUTOFF WALLS MAY BE PLACED UNDERWATER IF THE EXCAVATION CANNOT BE DEWATERED.

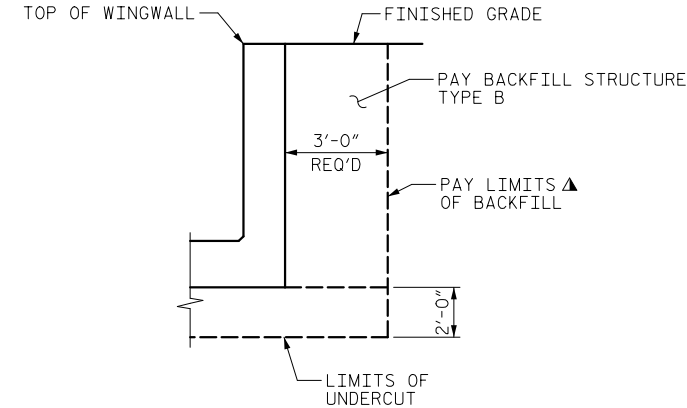
PLACE 18" MIN. WIDTH RUBBERIZED MEMBRANE WATERPROOFING UP WALLS AND ACROSS TOP SLAB AT VERTICAL CONST. JOINTS. EXTEND 6" MIN. BELOW TOP OF BOTTOM SLAB.

IN LIEU OF CONSTRUCTION JOINTS IN THE BOTTOM SLAB, THE CONTRACTOR MAY PROVIDE 2" DEEP SAW CUTS WITHIN 12 HOURS AFTER POURING.

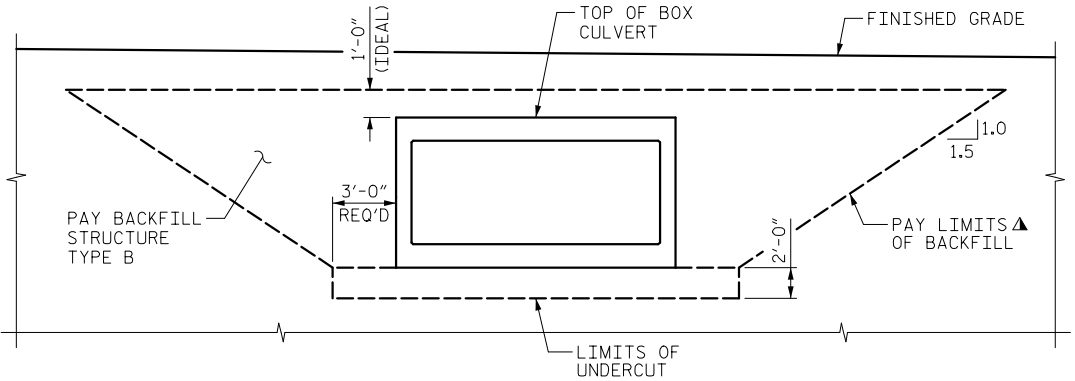
THE "ALTERNATE CUT OFF WALL" DETAIL SHOWN ON SHEET 5 MAY BE USED IN LIEU OF CAST-IN-PLACE CONCRETE CUT OFF WALLS. PAYMENT SHALL BE BASED ON CONCRETE CUT OFF WALLS.

PRECAST ALTERNATIVES ARE NOT ALLOWED.

THIS LOCATION IS AN OVERFLOW AREA FOR CHIPMUNK COULEE AND IS TYPICALLY DRY WITH NO CONSISTENT ACTIVE FLOW. DURING RAIN EVENTS, THIS AREA IS EXPECTED TO SEE SOME DRAINAGE FLOW FOR A SHORT PERIOD.



TYPICAL SECTION THRU BOX CULVERT WINGWALL



TYPICAL SECTION THRU BOX CULVERT

LEGEND

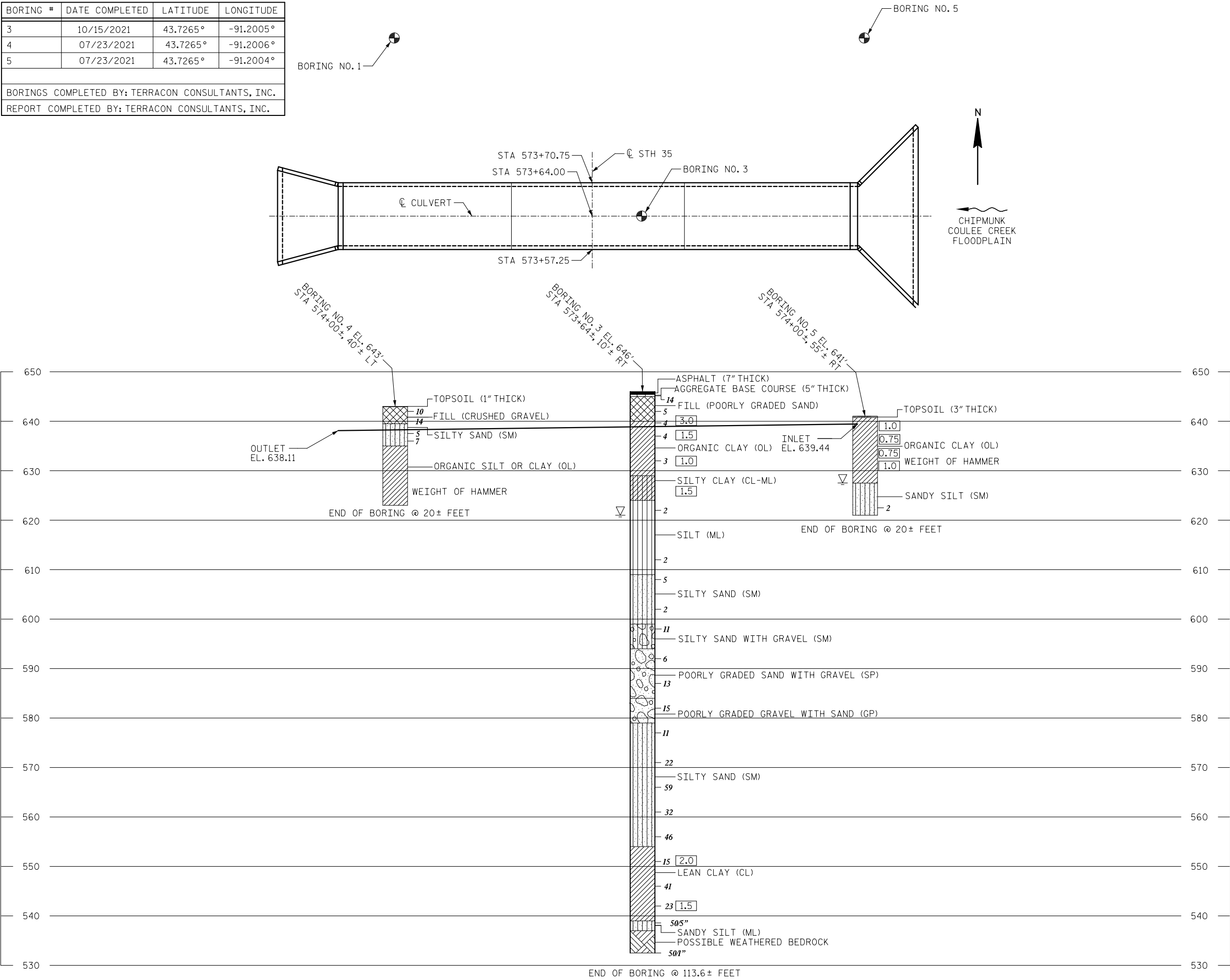
▲ BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE C-32-104			
	DRAWN BY	JSH	PLANS CK'D. RCP
GENERAL NOTES & QUANTITIES		SHEET 2 391	

BORING #	DATE COMPLETED	LATITUDE	LONGITUDE
3	10/15/2021	43.7265°	-91.2005°
4	07/23/2021	43.7265°	-91.2006°
5	07/23/2021	43.7265°	-91.2004°
BORINGS COMPLETED BY: TERRACON CONSULTANTS, INC.			
REPORT COMPLETED BY: TERRACON CONSULTANTS, INC.			

STATE PROJECT NUMBER

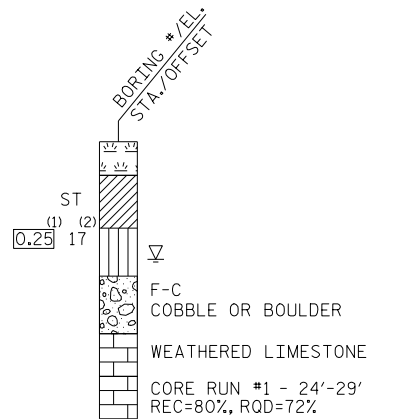
5163-07-72



MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



- (1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- (2) UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▽ AFTER DRILLING

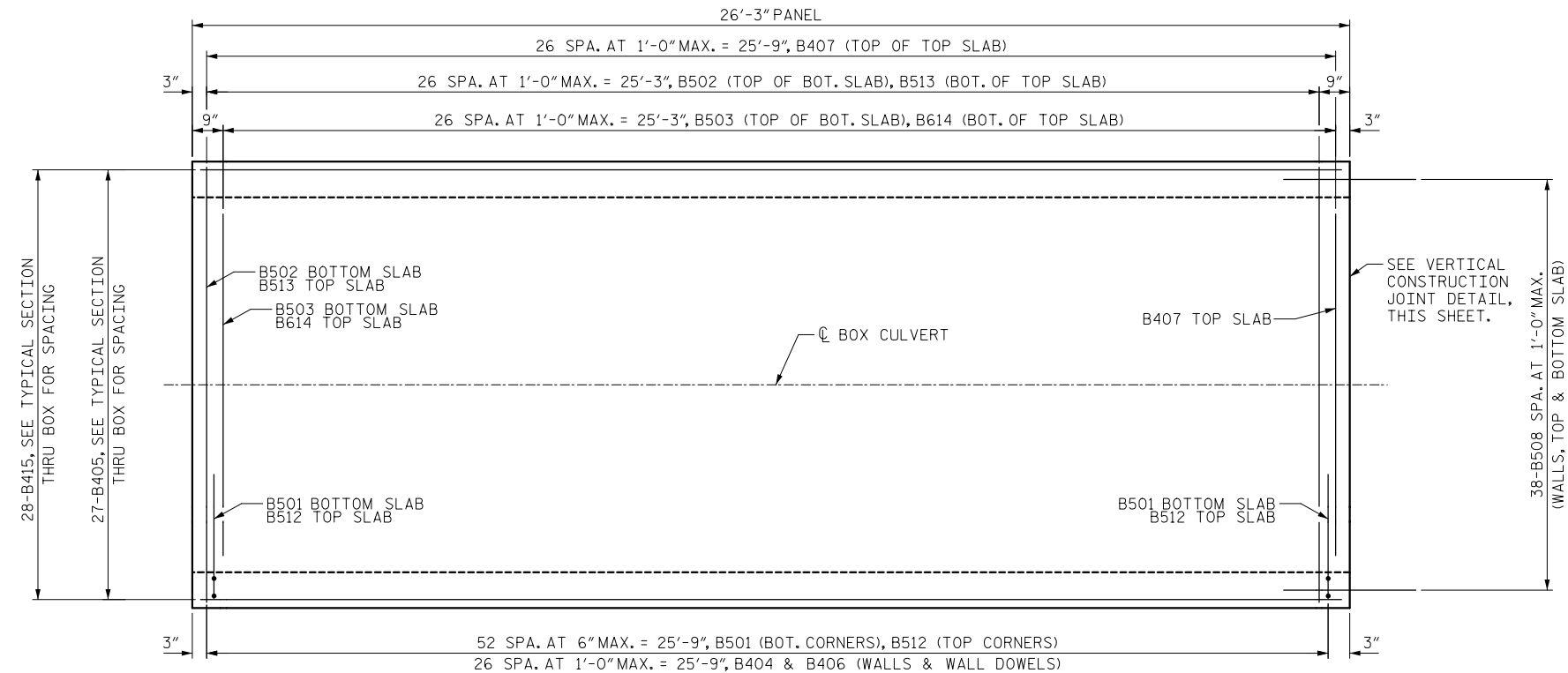
ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

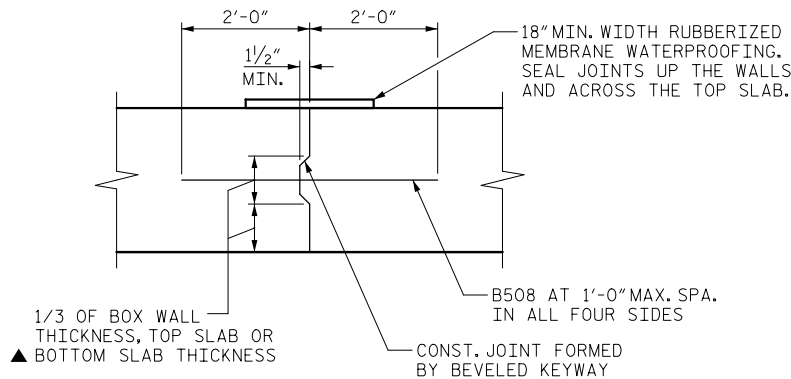
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE C-32-104			
DRAWN BY JSH		PLANS CK'D. RCP	
SUBSURFACE EXPLORATION		SHEET 3 392	



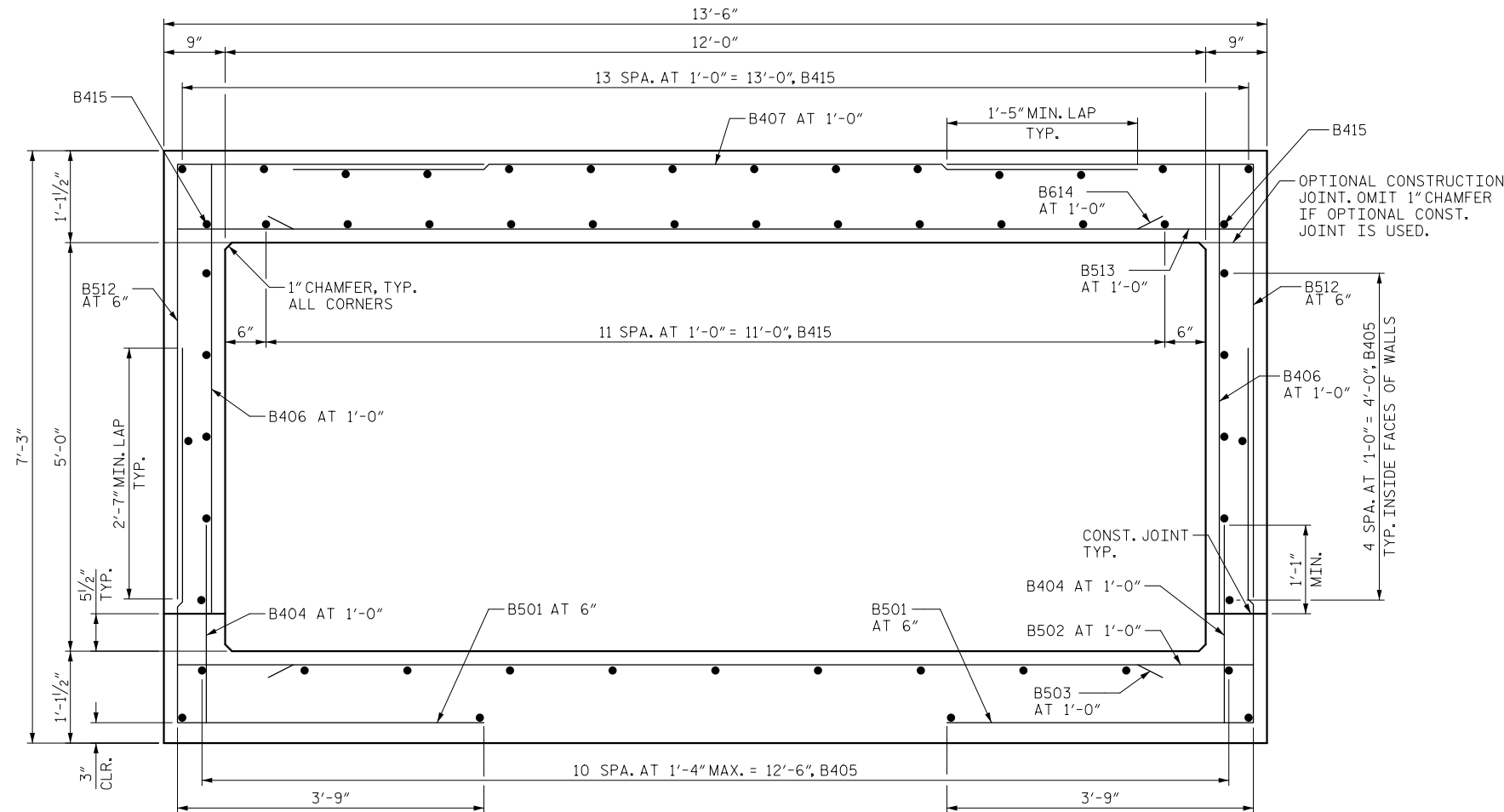
PLAN VIEW TYPICAL PANEL

USE IDENTICAL STEEL IN OTHER PANELS.
APRON AND HEADER ARE NOT SHOWN



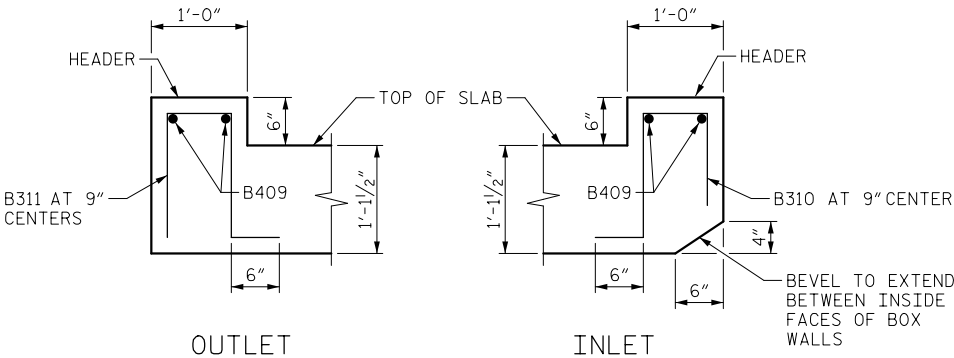
VERTICAL CONSTRUCTION JOINT

▲ IN LIEU OF CONSTRUCTION JOINTS IN THE BOTTOM SLAB, THE CONTRACTOR MAY USE 2" DEEP SAW CUTS WITHIN 12 HOURS AFTER POURING.



TYPICAL SECTION THRU BOX

ALL BARS NOT LABELED ARE B405 BARS.

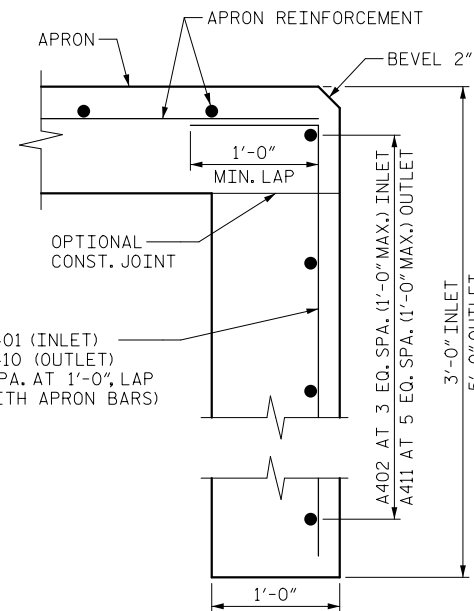
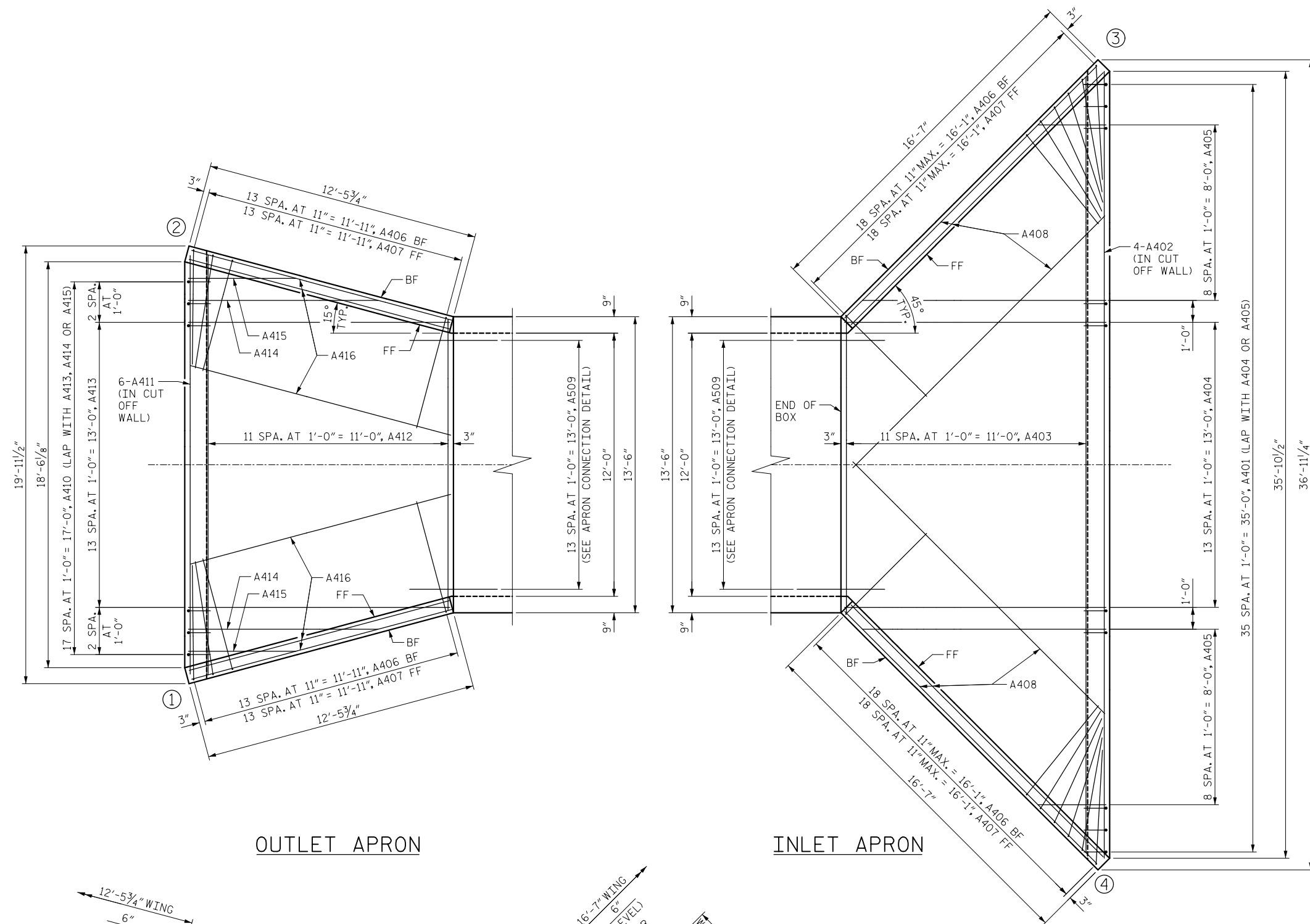


OUTLET

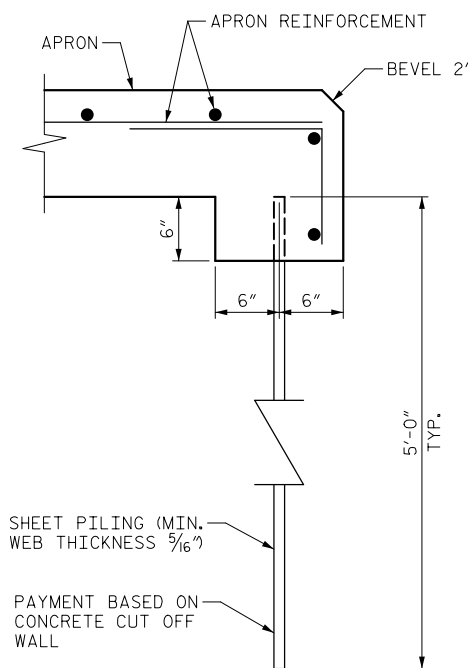
INLET

SECTION THRU TOP HEADER

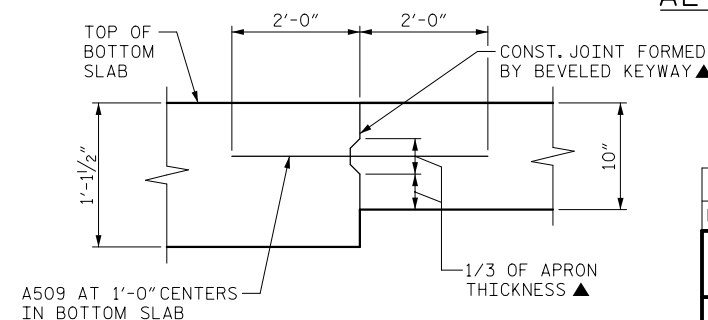
NO.	DATE	REVISION	BY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION				
STRUCTURE C-32-104				
DRAWN BY		JSH	PLANS CK'D.	RCP
BOX DETAILS			SHEET 4	393



CUT OFF WALL



ALTERNATE CUT OFF WALL



APRON CONNECTION DETAIL

▲ IN LIEU OF CONSTRUCTION JOINTS IN THE BOTTOM SLAB, THE CONTRACTOR MAY USE 2" DEEP SAW CUTS WITHIN 12 HOURS AFTER POURING.

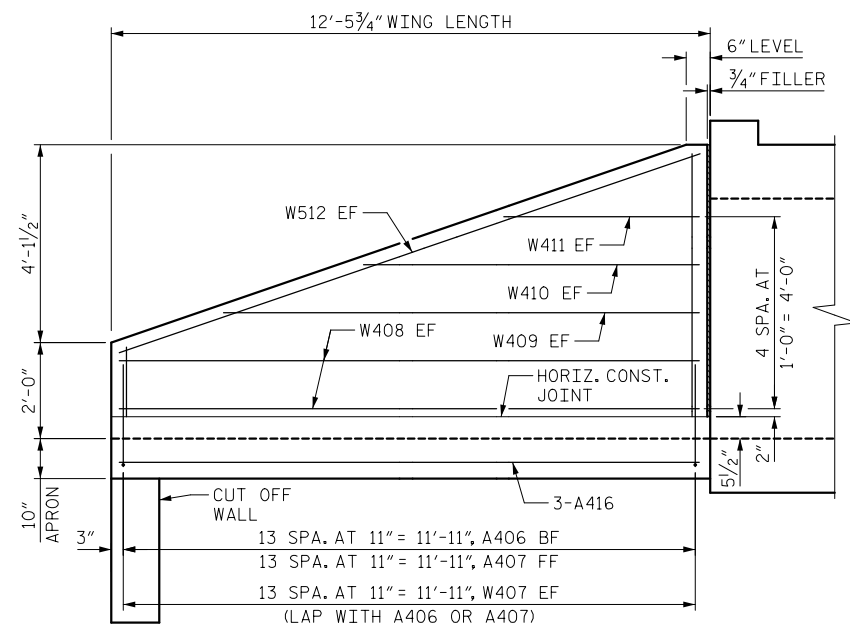
■ 18" MINIMUM WIDTH RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM HORIZONTAL CONSTRUCTION JOINT TO TOP OF WING. (FLUSH WITH FACE OF CONCRETE)

● 3/4" FILLER TO EXTEND FROM HORIZONTAL CONSTRUCTION JOINT TO TOP OF WING.

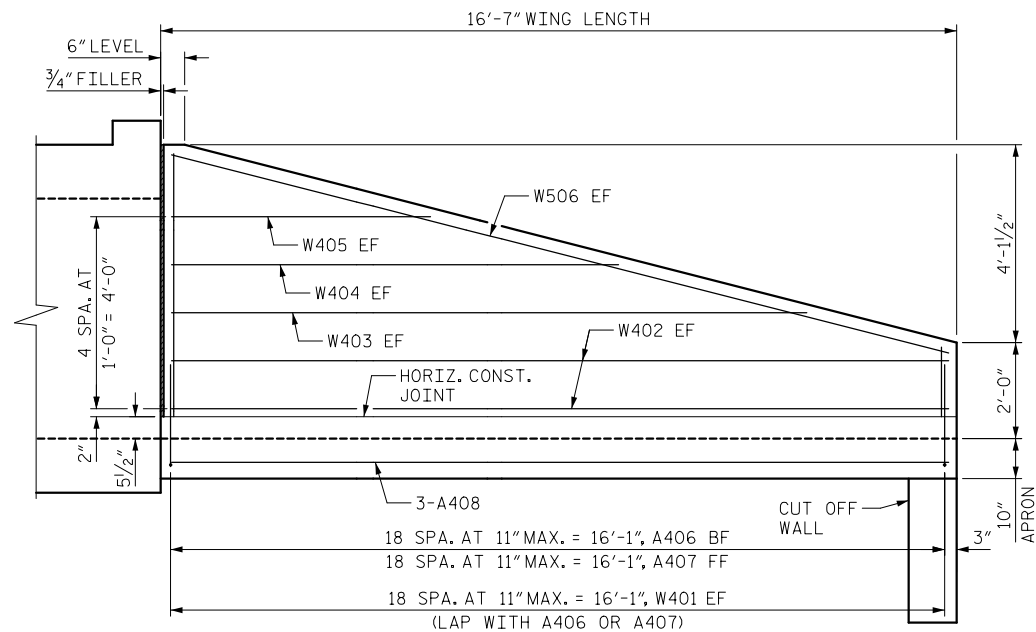
CORNER LAYOUT
WING 2 SHOWN
(WING 1 SIMILAR)

CORNER LAYOUT
WING 3 SHOWN
(WING 4 SIMILAR)

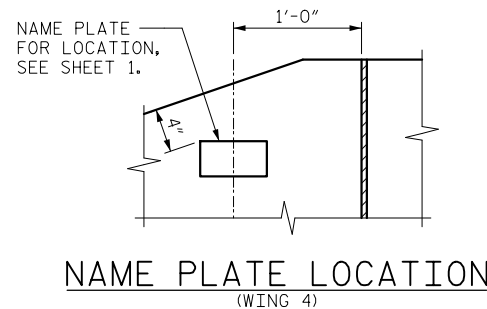
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE C-32-104			
DRAWN BY JSH		PLANS CK'D. RCP	
APRON DETAILS		SHEET 5	
		394	



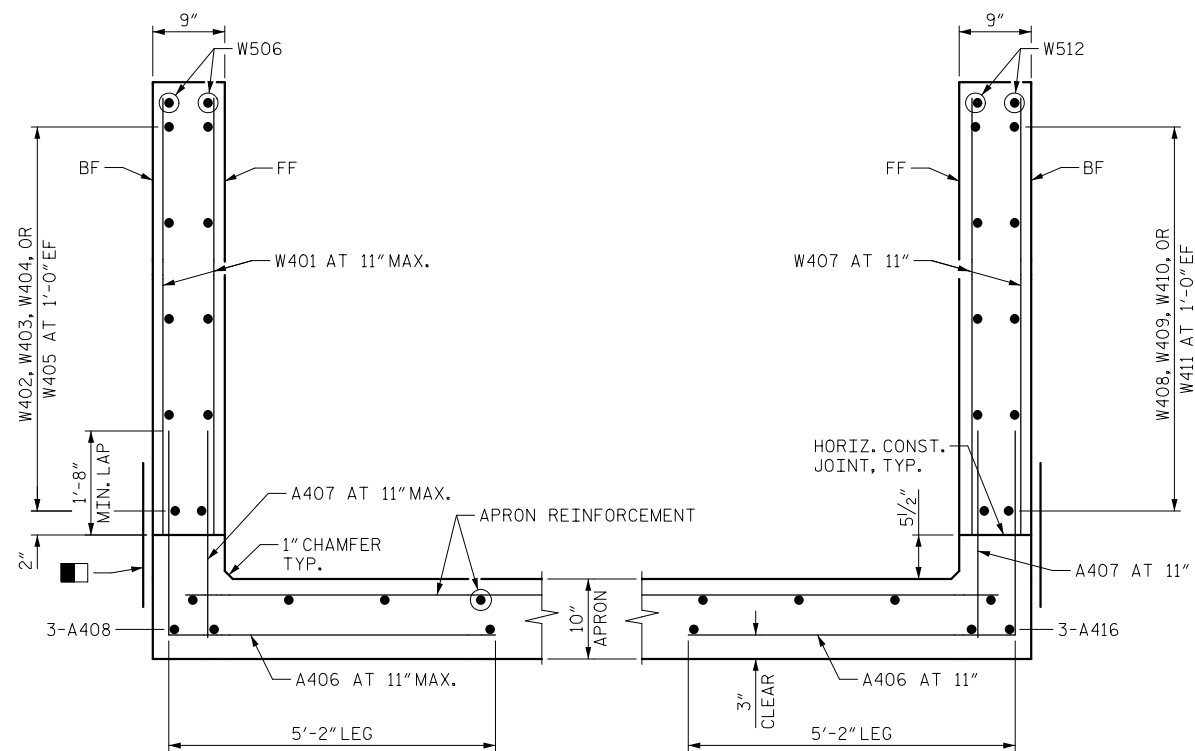
WINGS 1 & 2
(OUTLET WINGS)



WINGS 3 & 4
(INLET WINGS)



NAME PLATE LOCATION
(WING 4)



WING 3 & 4

WING 1 & 2

SECTION THRU WINGWALLS

■ 18" MINIMUM WIDTH RUBBERIZED MEMBRANE WATERPROOFING ALONG FULL LENGTH OF WINGWALL.

FF - FRONT FACE
BF - BACK FACE
EF - EACH FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE C-32-104			
DRAWN BY JSH		PLANS CK'D. RCP	
WINGWALL DETAILS		SHEET 6 395	

BILL OF BARS						COATED= 10760 LBS.	
BOX (B), APRON (A) & WINGS (W)						UNCOATED= 10920 LBS.	
MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION	
	COATED	UNCOATED					
			FT. - IN.				
B 5 01		424	7 - 11	X		BOX - BOTTOM CORNERS	CORNER
B 5 02		108	13 - 2			BOX - BOTTOM SLAB	TRANS.
B 5 03		108	10 - 4			BOX - BOTTOM SLAB	TRANS.
B 4 04		216	2 - 5			BOX - WALL DOWELS	VERT.
B 4 05		108	25 - 11			BOX - WALLS & BOTTOM SLAB	LONG.
B 4 06		216	5 - 6			BOX - WALLS	VERT.
B 4 07	108		8 - 6			BOX - TOP SLAB	TRANS.
B 5 08		114	4 - 0			BOX DOWELS - AT VERTICAL CONST. JOINT	HORIZ.
B 4 09		4	13 - 2			BOX - HEADER	TRANS.
B 3 10		19	3 - 1	X		BOX - HEADER INLET	STIRRUP
B 3 11		19	3 - 5	X		BOX - HEADER OUTLET	STIRRUP
B 5 12	424		8 - 9	X		BOX - TOP CORNERS	CORNER
B 5 13	108		13 - 2			BOX - TOP SLAB	TRANS.
B 6 14	108		10 - 4			BOX - TOP SLAB	TRANS.
B 4 15	112		25 - 11			BOX - TOP SLAB	LONG.
A 4 01		36	3 - 5	X		INLET CUT OFF WALL	VERT.
A 4 02		4	35 - 10			INLET CUT OFF WALL	HORIZ.
A 4 03		12	24 - 5		X	INLET APRON	HORIZ.
A 4 04		14	11 - 11			INLET APRON	HORIZ.
A 4 05		18	7 - 1		X	INLET APRON	HORIZ.
A 4 06	66		7 - 10	X		INLET & OUTLET APRON - WINGWALL TIE-IN BF	VERT.
A 4 07	66		2 - 9			INLET & OUTLET APRON - WINGWALL TIE-IN FF	VERT.
A 4 08		6	16 - 2			INLET APRON	HORIZ.
A 5 09		28	4 - 0			INLET & OUTLET - DOWELS AT APRON CONST. JT.	HORIZ.
A 4 10		18	5 - 5	X		OUTLET CUT OFF WALL	VERT.
A 4 11		6	18 - 6			OUTLET CUT OFF WALL	HORIZ.
A 4 12		12	16 - 3		X	OUTLET APRON	HORIZ.
A 4 13		14	11 - 11			OUTLET APRON	HORIZ.
A 4 14		2	8 - 7			OUTLET APRON	HORIZ.
A 4 15		2	4 - 11			OUTLET APRON	HORIZ.
A 4 16		6	12 - 1			OUTLET APRON	HORIZ.
W 4 01	76		3 - 6		X	WINGWALL 3 & 4	VERT.
W 4 02	8		16 - 2			WINGWALL 3 & 4	HORIZ.
W 4 03	4		13 - 2			WINGWALL 3 & 4	HORIZ.
W 4 04	4		9 - 4			WINGWALL 3 & 4	HORIZ.
W 4 05	4		5 - 5			WINGWALL 3 & 4	HORIZ.
W 5 06	4		16 - 8			WINGWALL 3 & 4 - SLOPED TOP OF WING	HORIZ.
W 4 07	56		3 - 6		X	WINGWALL 1 & 2	VERT.
W 4 08	8		12 - 1			WINGWALL 1 & 2	HORIZ.
W 4 09	4		9 - 11			WINGWALL 1 & 2	HORIZ.
W 4 10	4		7 - 0			WINGWALL 1 & 2	HORIZ.
W 4 11	4		4 - 1			WINGWALL 1 & 2	HORIZ.
W 5 12	4		12 - 9			WINGWALL 1 & 2 - SLOPED TOP OF WING	HORIZ.

THE FIRST DIGIT OF THE MARK SIGNIFIES THE BAR SIZE.

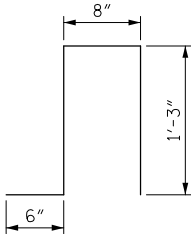
▲ LENGTH SHOWN IS AN AVERAGE LENGTH FOR USE OF CALCULATING BAR WEIGHT ONLY.SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE - APRON		
MARK	NO. REQ'D	LENGTHS FOR EACH SERIES
A403	1 SERIES OF 12	13'-6" TO 35'-4"
A405	2 SERIES OF 9	3'-1" TO 11'-1"
A412	1 SERIES OF 12	13'-3" TO 19'-2"

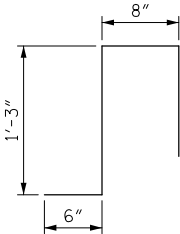
TAG AND BUNDLE EACH SERIES SEPARATELY

BAR SERIES TABLE - WINGWALLS		
MARK	NO. REQ'D	LENGTHS FOR EACH SERIES
W401	4 SERIES OF 19	1'-5" TO 5'-6"
W407	4 SERIES OF 14	1'-5" TO 5'-6"

TAG AND BUNDLE EACH SERIES SEPARATELY



B311



B310



B501



B512



A401



A410



A406

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE C-32-104			
DRAWN BY		JSH	PLANS CK'D. RCP
BILL OF BARS		SHEET 7 396	

CTH GI - STAGE 1											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 1	NOTE 4
16+25.00	1625.00	0.00	90.4	0.0	0.0	0	0	0	0	0	0
16+50.00	1650.00	25.00	80.2	0.0	0.0	79	0	0	79	0	79
17+00.00	1700.00	50.00	85.7	8.8	0.0	154	8	0	233	0	225
17+50.00	1750.00	50.00	114.9	8.9	0.0	186	16	0	419	0	395
18+00.00	1800.00	50.00	122.5	9.6	17.7	220	17	16	639	21	577
18+25.00	1825.00	25.00	134.0	10.4	6.7	119	9	11	758	35	673
18+50.00	1850.00	25.00	95.6	10.9	0.0	106	10	3	864	39	765
19+00.00	1900.00	50.00	82.5	12.1	47.0	165	21	44	1,029	96	852
TOTALS						1,029	81	74			

BOX CULVERT DITCHING - STAGE 1											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 1	NOTE 4
28+36.96	2836.96	0.00	2.0	0.0	0.1	0	0	0	0	0	0
28+50.00	2850.00	13.04	11.0	0.0	0.0	3	0	0	3	0	3
29+00.00	2900.00	50.00	0.0	0.0	12.4	10	0	12	13	16	-3
29+25.00	2925.00	25.00	17.1	0.0	6.7	8	0	9	21	27	-6
29+30.00	2930.00	5.00	28.5	0.0	6.5	4	0	1	25	29	-4
TOTALS						25	0	22			

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL THIS DOES NOT SHOW UP IN CROSS SECTIONS DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME [CUT - SALVAGED PAVT - (FILL * FILL FACTOR)]
2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL	
3 - FILL	
4 - MASS ORDINATE	

STH 35 TEMP WIDENING - STAGE 2A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDNATE
1.00	1.30										
NOTE 1	NOTE 2	NOTE 3	NOTE 1		NOTE 4						
560+51.18	56051.18	0.00	2.6	0.0	1.7	0	0	0	0	0	0
561+00.00	56100.00	48.82	2.5	0.0	6.8	5	0	8	5	10	-5
561+50.00	56150.00	50.00	3.5	0.0	6.4	6	0	12	11	26	-15
562+00.00	56200.00	50.00	3.5	0.0	9.7	6	0	15	17	46	-29
562+50.00	56250.00	50.00	4.3	0.0	10.6	7	0	19	24	70	-46
563+00.00	56300.00	50.00	5.1	0.0	7.1	9	0	16	33	91	-58
563+50.00	56350.00	50.00	5.6	0.0	5.1	10	0	11	43	105	-62
564+00.00	56400.00	50.00	5.0	0.0	5.5	10	0	10	53	118	-65
564+50.00	56450.00	50.00	4.3	0.0	10.5	9	0	15	62	138	-76
565+00.00	56500.00	50.00	4.6	0.0	9.0	8	0	18	70	161	-91
565+50.00	56550.00	50.00	4.8	0.0	18.2	9	0	25	79	194	-115
566+00.00	56600.00	50.00	3.6	0.0	23.0	8	0	38	87	243	-156
566+50.00	56650.00	50.00	4.2	0.0	16.4	7	0	36	94	290	-196
567+00.00	56700.00	50.00	11.0	0.0	0.0	14	0	15	108	309	-201
567+50.00	56750.00	50.00	2.2	0.0	9.5	12	0	9	120	321	-201
568+00.00	56800.00	50.00	3.5	0.0	11.6	5	0	20	125	347	-222
568+50.00	56850.00	50.00	3.6	0.0	9.4	7	0	19	132	372	-240
569+00.00	56900.00	50.00	3.8	0.0	7.8	7	0	16	139	393	-254
569+50.00	56950.00	50.00	2.9	0.0	1.6	6	0	9	145	404	-259
570+00.00	57000.00	50.00	9.1	0.0	0.0	11	0	1	156	406	-250
570+50.00	57050.00	50.00	5.4	0.0	6.5	13	0	6	169	413	-244
571+00.00	57100.00	50.00	7.6	0.0	4.1	12	0	10	181	426	-245
571+50.00	57150.00	50.00	15.0	0.0	0.0	21	0	4	202	432	-230
572+00.00	57200.00	50.00	8.6	0.0	0.0	22	0	0	224	432	-208
572+50.00	57250.00	50.00	5.7	0.0	0.0	13	0	0	237	432	-195
573+00.00	57300.00	50.00	5.1	0.0	0.0	10	0	0	247	432	-185
573+24.06	57324.06	24.06	2.2	0.0	0.0	3	0	0	250	432	-182
581+00.92	58100.92	0.00	13.0	0.0	0.0	0	0	0	250	432	-182
581+50.00	58150.00	49.08	12.0	0.0	0.0	23	0	0	273	432	-159
582+00.00	58200.00	50.00	8.2	0.0	0.0	19	0	0	292	432	-140
582+50.00	58250.00	50.00	7.0	0.0	0.0	14	0	0	306	432	-126
583+00.00	58300.00	50.00	5.1	0.0	2.4	11	0	2	317	434	-117
583+50.00	58350.00	50.00	5.7	0.0	7.2	10	0	9	327	446	-119
584+00.00	58400.00	50.00	5.1	0.0	12.2	10	0	18	337	469	-132
584+50.00	58450.00	50.00	4.5	0.0	14.9	9	0	25	346	502	-156
585+00.00	58500.00	50.00	4.7	0.0	12.0	8	0	25	354	534	-180
585+50.00	58550.00	50.00	4.4	0.0	14.0	8	0	24	362	566	-204
586+00.00	58600.00	50.00	3.9	0.0	14.7	8	0	27	370	601	-231
586+02.16	58602.16	2.16	4.8	0.0	12.8	0	0	1	370	602	-232
586+50.00	58650.00	47.84	4.1	0.0	14.1	8	0	24	378	633	-255
587+00.00	58700.00	50.00	4.8	0.0	13.6	8	0	26	386	667	-281
587+50.00	58750.00	50.00	3.7	0.0	11.4	8	0	23	394	697	-303
588+00.00	58800.00	50.00	3.0	0.0	17.5	6	0	27	400	732	-332
588+50.00	58850.00	50.00	3.2	0.0	14.7	6	0	30	406	771	-365
589+00.00	58900.00	50.00	3.4	0.0	19.6	6	0	32	412	813	-401

CONTINUED ON NEXT SHEET

CONTINUED FROM PREVIOUS SHEET

STH 35 TEMP WIDENING - STAGE 2A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 1	NOTE 4
589+50.00	58950.00	50.00	5.0	0.0	10.7	8	0	28	420	849	-429
590+00.00	59000.00	50.00	3.8	0.0	10.6	8	0	20	428	875	-447
590+50.00	59050.00	50.00	3.0	0.0	18.4	6	0	27	434	910	-476
591+00.00	59100.00	50.00	3.5	0.0	16.4	6	0	32	440	952	-512
591+50.00	59150.00	50.00	4.5	0.0	18.4	7	0	32	447	993	-546
592+00.00	59200.00	50.00	4.4	0.0	23.4	8	0	39	455	1,044	-589
592+50.00	59250.00	50.00	4.3	0.0	21.0	8	0	41	463	1,097	-634
593+00.00	59300.00	50.00	5.1	0.0	18.2	9	0	36	472	1,144	-672
593+50.00	59350.00	50.00	5.5	0.0	11.6	10	0	28	482	1,180	-698
594+00.00	59400.00	50.00	3.7	0.0	10.0	8	0	20	490	1,206	-716
594+50.00	59450.00	50.00	3.6	0.0	3.7	7	0	13	497	1,223	-726
595+00.00	59500.00	50.00	4.2	0.0	0.0	7	0	3	504	1,227	-723
595+21.52	59521.52	21.52	3.1	0.0	0.0	3	0	0	507	1,227	-720
623+54.45	62354.45	0.00	3.7	0.0	0.0	0	0	0	507	1,227	-720
624+00.00	62400.00	45.55	5.9	0.0	0.0	8	0	0	515	1,227	-712
624+50.00	62450.00	50.00	9.2	0.0	0.0	14	0	0	529	1,227	-698
625+00.00	62500.00	50.00	7.3	0.0	3.5	15	0	3	544	1,231	-687
625+50.00	62550.00	50.00	17.0	0.0	1.7	22	0	5	566	1,238	-672
626+00.00	62600.00	50.00	24.8	0.0	0.0	39	0	2	605	1,240	-635
626+50.00	62650.00	50.00	34.3	0.0	0.0	55	0	0	660	1,240	-580
627+00.00	62700.00	50.00	51.4	0.0	0.0	79	0	0	739	1,240	-501
627+50.00	62750.00	50.00	51.8	0.0	0.0	96	0	0	835	1,240	-405
628+00.00	62800.00	50.00	29.2	0.0	0.0	75	0	0	910	1,240	-330
628+50.00	62850.00	50.00	12.1	0.0	0.1	38	0	0	948	1,240	-292
629+00.00	62900.00	50.00	10.8	0.0	0.4	21	0	0	969	1,240	-271
629+50.00	62950.00	50.00	28.2	0.0	0.0	36	0	0	1,005	1,240	-235
630+00.00	63000.00	50.00	40.5	0.0	0.0	64	0	0	1,069	1,240	-171
630+50.00	63050.00	50.00	43.7	0.0	0.0	78	0	0	1,147	1,240	-93
631+00.00	63100.00	50.00	33.8	0.0	0.0	72	0	0	1,219	1,240	-21
631+50.00	63150.00	50.00	28.1	0.0	0.0	57	0	0	1,276	1,240	36
632+00.00	63200.00	50.00	17.8	0.0	0.0	42	0	0	1,318	1,240	78
632+50.00	63250.00	50.00	8.3	0.0	0.0	24	0	0	1,342	1,240	102
633+00.00	63300.00	50.00	7.3	0.0	0.0	14	0	0	1,356	1,240	116
633+50.00	63350.00	50.00	5.2	0.0	0.0	12	0	0	1,368	1,240	128
634+00.00	63400.00	50.00	7.6	0.0	0.0	12	0	0	1,380	1,240	140
634+12.09	63412.09	12.09	7.3	0.0	0.0	3	0	0	1,383	1,240	143
TOTALS						1,383	0	954			

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

EARTHWORK

SHEET

E

CTH K TEMP WIDENING - STAGE 2A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	1.30	NOTE 4
32+24.47	3224.47	0.00	1.0	0.0	1.4	0	0	0	0	0	0
32+50.00	3250.00	25.53	2.9	0.0	1.9	2	0	2	2	3	-1
33+00.00	3300.00	50.00	5.8	0.0	1.1	8	0	3	10	7	4
33+50.00	3350.00	50.00	7.3	0.0	0.1	12	0	1	22	8	14
34+00.00	3400.00	50.00	4.9	0.0	0.8	11	0	1	33	9	24
34+50.00	3450.00	50.00	4.2	0.0	1.9	8	0	2	41	12	29
35+00.00	3500.00	50.00	3.9	0.0	6.6	8	0	8	49	22	27
35+50.00	3550.00	50.00	3.7	0.0	10.3	7	0	16	56	43	13
36+00.00	3600.00	50.00	2.5	0.0	6.4	6	0	15	62	62	0
36+21.38	3621.38	21.38	1.0	0.0	2.4	1	0	3	63	66	-3
TOTALS						63	0	51			

STH 35 TEMP WIDENING - STAGE 3A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	1.30	NOTE 4
563+60.04	56360.04	0.00	4.8	0.0	0.0	0	0	0	0	0	0
564+00.00	56400.00	39.96	5.1	0.0	0.0	7	0	0	7	0	7
564+50.00	56450.00	50.00	5.1	0.0	0.6	9	0	1	16	1	15
565+00.00	56500.00	50.00	5.3	0.0	7.1	10	0	7	26	10	16
565+50.00	56550.00	50.00	5.6	0.0	13.1	10	0	19	36	35	1
565+91.61	56591.61	41.61	10.9	0.0	0.0	13	0	10	49	48	1
566+88.33	56688.33	0.00	10.5	0.0	3.2	0	0	0	49	48	1
567+00.00	56700.00	11.67	6.9	0.0	4.8	4	0	2	53	51	2
567+50.00	56750.00	50.00	6.6	0.0	8.7	13	0	13	66	68	-2
568+00.00	56800.00	50.00	4.4	0.0	9.8	10	0	17	76	90	-14
568+50.00	56850.00	50.00	4.1	0.0	8.7	8	0	17	84	112	-28
569+00.00	56900.00	50.00	5.0	0.0	0.2	8	0	8	92	122	-30
569+50.00	56950.00	50.00	3.6	0.0	4.1	8	0	4	100	127	-27
570+00.00	57000.00	50.00	10.0	0.0	0.0	13	0	4	113	133	-20
570+50.00	57050.00	50.00	1.9	0.0	5.4	11	0	5	124	139	-15
571+00.00	57100.00	50.00	2.0	0.0	3.2	4	0	8	128	150	-22
571+50.00	57150.00	50.00	1.7	0.0	1.1	3	0	4	131	155	-24
571+97.81	57197.81	47.81	0.1	0.0	1.3	2	0	2	133	157	-24
TOTALS						133	0	121			

CONTINUED FROM PREVIOUS SHEET

STH 35 -STAGE 3A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	1.30	NOTE 4
567+07.76	56707.76	0.00	0.0	0.0	0.0	0	0	0	0	0	0
567+50.00	56750.00	42.24	0.0	0.0	0.0	0	0	0	0	0	0
568+00.00	56800.00	50.00	0.0	0.0	0.0	0	0	0	0	0	0
568+50.00	56850.00	50.00	0.0	0.0	0.0	0	0	0	0	0	0
568+75.01	56875.01	25.01	69.2	12.4	9.0	32	6	4	32	5	21
569+00.00	56900.00	24.99	66.0	12.3	5.1	63	11	7	95	14	64
569+21.08	56921.08	21.08	61.1	12.4	11.3	50	10	6	145	22	96
569+50.00	56950.00	28.92	58.6	12.5	14.0	64	13	14	209	40	129
570+00.00	57000.00	50.00	61.3	12.7	0.0	111	23	13	320	57	200
570+07.56	57007.56	7.56	95.0	12.8	0.0	22	4	0	342	57	218
570+50.00	57050.00	42.44	62.0	12.4	4.2	123	20	3	465	61	317
571+00.00	57100.00	50.00	86.1	12.4	4.6	137	23	8	602	72	421
571+50.00	57150.00	50.00	79.0	12.2	5.9	153	23	10	755	85	538
572+00.00	57200.00	50.00	67.8	12.1	13.4	136	23	18	891	108	627
572+15.22	57215.22	15.22	83.4	12.2	14.9	43	7	8	934	118	653
572+50.00	57250.00	34.78	152.9	12.1	0.0	152	16	10	1,086	131	776
573+00.00	57300.00	50.00	108.9	12.1	34.3	242	22	32	1,328	173	954
573+38.28	57338.28	38.28	154.3	12.1	48.9	187	17	59	1,515	250	1,047
573+50.00	57350.00	11.72	169.6	12.1	61.1	70	5	24	1,585	281	1,081
573+63.95	57363.95	13.95	119.4	12.0	80.0	75	6	36	1,660	328	1,103
573+90.13	57390.13	26.18	82.8	12.0	75.4	98	12	75	1,758	425	1,092
574+50.00	57450.00	59.87	66.7	11.8	79.6	166	26	172	1,924	649	1,008
575+00.00	57500.00	50.00	61.1	11.5	85.2	118	22	153	2,042	848	905
575+50.00	57550.00	50.00	54.4	11.1	85.5	107	21	158	2,149	1,053	786
576+00.00	57600.00	50.00	64.8	10.5	69.9	110	20	144	2,259	1,240	689
576+50.00	57650.00	50.00	84.0	9.9	9.7	138	19	74	2,397	1,336	712
576+66.75	57666.75	16.75	118.5	9.7	0.0	63	6	3	2,460	1,340	765
577+00.00	57700.00	33.25	71.4	9.2	21.0	117	12	13	2,577	1,357	853
577+50.00	57750.00	50.00	57.3	8.7	39.0	119	17	56	2,696	1,430	882
578+00.00	57800.00	50.00	56.0	8.2	34.5	105	16	68	2,801	1,518	883
578+50.00	57850.00	50.00	54.7	7.7	29.3	102	15	59	2,903	1,595	893
579+00.00	57900.00	50.00	53.4	7.3	24.4	100	14	50	3,003	1,660	914
579+29.86	57929.86	29.86	113.3	6.8	1.9	92	8	15	3,095	1,680	978
579+50.00	57950.00	20.14	72.1	6.5	7.5	69	5	4	3,164	1,685	1,037
580+00.00	58000.00	50.00	40.9	6.1	29.8	105	12	35	3,269	1,730	1,085
580+50.00	58050.00	50.00	36.0	5.6	21.6	71	11	48	3,340	1,793	1,082
581+00.00	58100.00	50.00	100.7	5.4	0.0	127	10	20	3,467	1,819	1,173
581+15.85	58115.85	15.85	164.7	5.6	0.0	78	3	0	3,545	1,819	1,248
581+50.00	58150.00	34.15	152.8	5.2	3.8	201	7	2	3,746	1,821	1,440
582+00.00	58200.00	50.00	45.0	5.3	0.0	183	10	4	3,929	1,827	1,608
582+50.00	58250.00	50.00	53.9	5.5	0.0	92	10	0	4,021	1,827	1,690
583+00.00	58300.00	50.00	40.5	6.2	0.0	87	11	0	4,108	1,827	1,766
583+50.00	58350.00	50.00	190.9	8.6	7.3	214	14	7	4,322	1,836	1,956
583+77.50	58377.50	27.50	87.8	8.9	25.2	142	9	17	4,464	1,858	2,067
584+00.00	58400.00	22.50	34.8	9.1	28.2	51	7	22	4,515	1,886	2,083

CONTINUED ON NEXT SHEET

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

EARTHWORK

SHEET

CONTINUED FROM PREVIOUS SHEET

STH 35 -STAGE 3A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	1.30	NOTE 4
584+02.32	58402.32	2.32	27.9	9.1	33.7	3	1	3	4,518	1,890	2,081
584+27.11	58427.11	24.79	13.7	9.3	93.5	19	8	58	4,537	1,966	2,016
584+50.00	58450.00	22.89	7.9	9.2	95.3	9	8	80	4,546	2,070	1,913
585+00.00	58500.00	50.00	4.9	7.9	41.6	12	16	127	4,558	2,235	1,744
585+50.00	58550.00	50.00	41.4	8.8	15.2	43	16	53	4,601	2,304	1,702
586+00.00	58600.00	50.00	35.6	10.0	18.5	71	17	31	4,672	2,344	1,716
586+50.00	58650.00	50.00	8.7	12.7	14.6	41	21	31	4,713	2,384	1,696
587+00.00	58700.00	50.00	13.5	15.4	6.7	21	26	20	4,734	2,410	1,665
587+50.00	58750.00	50.00	15.5	18.9	1.7	27	32	8	4,761	2,421	1,649
587+93.01	58793.01	43.01	27.5	23.0	2.3	34	33	3	4,795	2,425	1,647
588+00.00	58800.00	6.99	29.4	23.6	2.6	7	6	1	4,802	2,426	1,646
588+18.06	58818.06	18.06	33.4	25.3	2.1	21	16	2	4,823	2,428	1,649
588+43.23	58843.23	25.17	37.0	27.0	2.8	33	24	2	4,856	2,431	1,655
588+50.00	58850.00	6.77	35.6	27.2	3.4	9	7	1	4,865	2,432	1,656
589+00.00	58900.00	50.00	39.1	28.3	8.8	69	51	11	4,934	2,447	1,659
589+50.00	58950.00	50.00	42.4	29.2	12.8	75	53	20	5,009	2,473	1,655
590+00.00	59000.00	50.00	45.2	29.7	17.8	81	55	28	5,090	2,509	1,645
590+50.00	59050.00	50.00	45.9	29.7	21.6	84	55	36	5,174	2,556	1,627
591+00.00	59100.00	50.00	53.7	29.2	20.8	92	55	39	5,266	2,607	1,614
591+50.00	59150.00	50.00	65.7	28.4	18.2	110	53	36	5,376	2,653	1,624
592+00.00	59200.00	50.00	70.4	27.4	3.9	126	52	20	5,502	2,679	1,672
592+50.00	59250.00	50.00	77.0	26.2	4.2	137	50	7	5,639	2,688	1,750
593+00.00	59300.00	50.00	73.8	24.9	7.1	140	47	10	5,779	2,701	1,830
593+50.00	59350.00	50.00	71.0	21.8	10.6	134	43	16	5,913	2,722	1,900
594+00.00	59400.00	50.00	73.1	20.7	16.5	133	39	25	6,046	2,755	1,961
594+50.00	59450.00	50.00	70.7	19.6	1.7	133	37	17	6,179	2,777	2,035
595+00.00	59500.00	50.00	68.7	18.3	5.3	129	35	6	6,308	2,785	2,121
595+50.00	59550.00	50.00	68.5	16.8	9.6	127	32	14	6,435	2,803	2,198
596+00.00	59600.00	50.00	65.9	15.4	13.9	124	30	22	6,559	2,831	2,264
596+50.00	59650.00	50.00	61.4	13.5	14.7	118	27	26	6,677	2,865	2,321
597+00.00	59700.00	50.00	56.6	11.5	16.3	109	23	29	6,786	2,903	2,369
597+50.00	59750.00	50.00	54.8	9.6	13.5	103	20	28	6,889	2,939	2,416
598+00.00	59800.00	50.00	55.0	7.6	13.2	102	16	25	6,991	2,972	2,469
598+50.00	59850.00	50.00	128.7	5.4	0.0	170	12	12	7,161	2,987	2,612
599+00.00	59900.00	50.00	24.0	3.6	14.5	141	8	13	7,302	3,004	2,728
599+50.00	59950.00	50.00	19.4	2.3	21.7	40	5	33	7,342	3,047	2,720
600+00.00	60000.00	50.00	25.7	1.1	14.8	42	3	34	7,384	3,091	2,715
600+50.00	60050.00	50.00	34.5	0.0	8.2	56	1	21	7,440	3,119	2,742
601+00.00	60100.00	50.00	29.9	0.0	12.2	60	0	19	7,500	3,143	2,778
601+50.00	60150.00	50.00	34.8	0.0	17.7	60	0	28	7,560	3,180	2,801
602+00.00	60200.00	50.00	26.0	0.0	13.0	56	0	28	7,616	3,216	2,821
602+50.00	60250.00	50.00	21.5	0.0	14.0	44	0	25	7,660	3,249	2,832
603+00.00	60300.00	50.00	22.0	0.0	11.1	40	0	23	7,700	3,279	2,842
603+50.00	60350.00	50.00	19.9	0.0	22.2	39	0	31	7,739	3,319	2,841
604+00.00	60400.00	50.00	18.4	0.0	116.0	35	0	128	7,774	3,485	2,710

CONTINUED ON NEXT SHEET

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

EARTHWORK

SHEET

E

CONTINUED FROM PREVIOUS SHEET

STH 35 -STAGE 3A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	1.30	NOTE 4
604+50.00	60450.00	50.00	20.1	0.0	120.3	36	0	219	7,810	3,770	2,461
605+00.00	60500.00	50.00	21.2	0.0	117.4	38	0	220	7,848	4,056	2,213
605+50.00	60550.00	50.00	15.7	0.0	128.8	34	0	228	7,882	4,352	1,951
606+00.00	60600.00	50.00	18.3	0.0	132.9	31	0	242	7,913	4,667	1,667
606+50.00	60650.00	50.00	17.4	0.0	122.6	33	0	237	7,946	4,975	1,392
607+00.00	60700.00	50.00	20.9	0.0	109.3	35	0	215	7,981	5,255	1,147
607+50.00	60750.00	50.00	21.4	0.0	105.7	39	0	199	8,020	5,513	928
608+00.00	60800.00	50.00	23.1	0.0	97.2	41	0	188	8,061	5,758	724
608+50.00	60850.00	50.00	23.6	0.0	93.1	43	0	176	8,104	5,987	539
609+00.00	60900.00	50.00	22.9	0.0	68.4	43	0	149	8,147	6,180	388
609+19.02	60919.02	19.02	23.0	0.0	68.8	16	0	48	8,163	6,243	341
609+50.00	60950.00	30.98	18.3	0.0	61.2	24	0	75	8,187	6,340	268
610+00.00	61000.00	50.00	15.1	0.0	73.7	31	0	125	8,218	6,503	136
610+50.00	61050.00	50.00	24.1	0.0	70.7	36	0	134	8,254	6,677	-2
611+00.00	61100.00	50.00	32.5	0.0	41.2	52	0	104	8,306	6,812	-85
611+50.00	61150.00	50.00	37.9	0.0	25.9	65	0	62	8,371	6,893	-101
611+57.09	61157.09	7.09	38.8	0.0	25.1	10	0	7	8,381	6,902	-100
612+00.00	61200.00	42.91	40.1	0.0	19.8	63	0	36	8,444	6,949	-83
612+50.00	61250.00	50.00	44.8	0.0	11.4	79	0	29	8,523	6,986	-42
612+77.00	61277.00	27.00	47.6	0.0	12.5	46	0	12	8,569	7,002	-12
613+00.00	61300.00	23.00	50.2	0.0	12.5	42	0	11	8,611	7,016	16
613+02.09	61302.09	2.09	50.6	0.0	12.7	4	0	1	8,615	7,017	19
613+27.13	61327.13	25.04	57.5	0.0	7.6	50	0	9	8,665	7,029	57
613+50.00	61350.00	22.87	61.4	0.0	5.3	50	0	5	8,715	7,036	100
614+00.00	61400.00	50.00	63.4	0.2	0.0	116	0	5	8,831	7,042	210
614+50.00	61450.00	50.00	59.6	1.4	0.7	114	2	1	8,945	7,043	321
615+00.00	61500.00	50.00	46.9	2.2	6.4	99	3	7	9,044	7,053	408
615+50.00	61550.00	50.00	35.7	3.1	12.5	76	5	17	9,120	7,075	456
616+00.00	61600.00	50.00	45.9	3.6	7.4	76	6	18	9,196	7,098	503
616+08.50	61608.50	8.50	41.4	3.7	11.4	14	1	3	9,210	7,102	512
616+50.00	61650.00	41.50	16.1	4.0	18.9	44	6	23	9,254	7,132	520
617+00.00	61700.00	50.00	14.7	4.5	44.2	29	8	58	9,283	7,207	466
617+39.30	61739.30	39.30	17.9	4.9	51.1	24	7	69	9,307	7,297	393
617+50.00	61750.00	10.70	18.7	5.1	45.1	7	2	19	9,314	7,322	373
617+66.94	61766.94	16.94	19.6	5.3	37.0	12	3	26	9,326	7,355	349
617+91.98	61791.98	25.04	21.3	5.4	20.5	19	5	27	9,345	7,391	328
618+00.00	61800.00	8.02	21.0	5.4	20.1	6	2	6	9,351	7,398	324
618+39.12	61839.12	39.12	24.7	5.8	16.0	33	8	26	9,384	7,432	315
620+94.59	62094.59	0.00	17.0	5.8	149.8	0	0	0	9,384	7,432	315
621+00.00	62100.00	5.41	21.1	5.7	150.4	4	1	30	9,388	7,471	279
621+35.62	62135.62	35.62	34.3	5.2	148.1	37	7	197	9,425	7,727	53
621+50.00	62150.00	14.38	43.6	5.1	155.5	21	3	81	9,446	7,833	-34
621+69.28	62169.28	19.28	28.2	5.2	177.0	26	4	119	9,472	7,987	-167
621+84.58	62184.58	15.30	13.6	5.3	201.5	12	3	107	9,484	8,126	-297
622+00.00	62200.00	15.42	12.9	5.3	205.3	8	3	116	9,492	8,277	-443

CONTINUED ON NEXT SHEET

PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE

EARTHWORK

SHEET

E

CONTINUED FROM PREVIOUS SHEET

STH 35 -STAGE 3A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	1.30	NOTE 4
622+50.00	62250.00	50.00	30.5	5.5	168.7	40	10	346	9,532	8,727	-863
623+00.00	62300.00	50.00	49.5	5.5	142.6	74	10	288	9,606	9,101	-1,173
623+50.00	62350.00	50.00	37.2	5.7	143.0	80	10	264	9,686	9,445	-1,447
623+55.40	62355.40	5.40	33.8	5.8	143.7	7	1	29	9,693	9,482	-1,478
623+80.38	62380.38	24.98	24.9	5.8	144.6	27	5	133	9,720	9,655	-1,629
624+00.00	62400.00	19.62	21.7	5.9	140.3	17	4	104	9,737	9,790	-1,751
624+05.36	62405.36	5.36	21.9	5.9	137.9	4	1	28	9,741	9,827	-1,785
624+50.00	62450.00	44.64	28.0	6.3	115.9	41	10	210	9,782	10,100	-2,027
625+00.00	62500.00	50.00	60.7	7.2	4.8	82	12	112	9,864	10,245	-2,102
625+50.00	62550.00	50.00	37.0	8.2	64.5	90	14	64	9,954	10,329	-2,110
626+00.00	62600.00	50.00	33.7	9.4	45.3	66	16	102	10,020	10,461	-2,192
626+50.00	62650.00	50.00	35.2	10.7	26.9	64	19	67	10,084	10,548	-2,234
627+00.00	62700.00	50.00	59.6	12.1	14.1	88	21	38	10,172	10,598	-2,217
627+50.00	62750.00	50.00	70.5	13.3	9.4	120	24	22	10,292	10,626	-2,149
628+00.00	62800.00	50.00	68.8	14.4	5.1	129	26	13	10,421	10,643	-2,063
628+50.00	62850.00	50.00	85.6	15.6	1.5	143	28	6	10,564	10,651	-1,956
629+00.00	62900.00	50.00	87.7	17.0	0.6	161	30	2	10,725	10,654	-1,828
629+50.00	62950.00	50.00	89.6	17.8	0.1	164	32	1	10,889	10,655	-1,697
630+00.00	63000.00	50.00	87.7	18.9	0.0	164	34	0	11,053	10,655	-1,567
630+50.00	63050.00	50.00	83.8	19.3	0.1	159	35	0	11,212	10,655	-1,443
631+00.00	63100.00	50.00	85.3	19.8	0.0	157	36	0	11,369	10,655	-1,322
631+50.00	63150.00	50.00	103.2	20.1	0.0	174	37	0	11,543	10,655	-1,185
632+00.00	63200.00	50.00	107.4	20.2	0.0	195	37	0	11,738	10,655	-1,027
632+50.00	63250.00	50.00	124.2	19.9	0.0	256	18	0	11,994	10,655	-789
633+00.00	63300.00	50.00	114.4	19.1	0.0	221	36	0	12,215	10,655	-604
633+50.00	63350.00	50.00	97.8	18.4	0.0	197	35	0	12,412	10,655	-442
634+00.00	63400.00	50.00	103.8	17.2	0.0	187	33	0	12,599	10,655	-288
634+50.00	63450.00	50.00	91.9	16.0	0.6	181	31	1	12,780	10,656	-139
635+00.00	63500.00	50.00	57.9	14.8	3.7	139	28	4	12,919	10,661	-33
635+50.00	63550.00	50.00	36.4	13.7	9.4	87	26	12	13,006	10,677	12
636+00.00	63600.00	50.00	18.1	12.8	20.9	51	25	28	13,057	10,713	2
636+50.00	63650.00	50.00	14.3	11.7	0.0	30	23	19	13,087	10,738	-16
636+86.03	63686.03	36.03	10.4	10.6	54.7	17	15	37	13,104	10,786	-62
637+00.00	63700.00	13.97	10.5	10.1	43.6	5	5	25	13,109	10,819	-95
637+50.00	63750.00	50.00	7.7	8.7	36.2	17	17	74	13,126	10,915	-191
638+00.00	63800.00	50.00	7.0	8.1	34.1	14	16	65	13,140	10,999	-277
638+50.00	63850.00	50.00	7.2	7.8	30.7	13	15	60	13,153	11,077	-357
639+00.00	63900.00	50.00	3.2	7.4	47.9	10	14	73	13,163	11,172	-456
639+50.00	63950.00	50.00	2.2	7.1	72.2	5	13	111	13,168	11,317	-609

CONTINUED ON NEXT SHEET

CONTINUED FROM PREVIOUS SHEET

STH 35 -STAGE 3A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 2	NOTE 4
640+00.00	64000.00	50.00	1.4	6.7	71.9	3	13	133	13,171	11,489	-791
640+50.00	64050.00	50.00	1.9	6.5	58.0	3	12	120	13,174	11,645	-956
641+00.00	64100.00	50.00	3.4	6.5	32.1	5	12	83	13,179	11,753	-1,071
641+50.00	64150.00	50.00	7.5	6.9	14.4	10	12	43	13,189	11,809	-1,129
641+76.14	64176.14	26.14	4.3	7.4	12.0	6	7	13	13,195	11,826	-1,147
642+00.00	64200.00	23.86	4.9	7.8	21.5	4	7	15	13,199	11,846	-1,170
642+50.00	64250.00	50.00	4.8	8.4	48.0	9	15	64	13,208	11,929	-1,259
642+85.84	64285.84	35.84	5.5	8.8	98.7	7	11	97	13,215	12,055	-1,389
643+00.00	64300.00	14.16	6.1	8.8	111.6	3	5	55	13,218	12,126	-1,462
643+50.00	64350.00	50.00	7.0	9.2	131.3	12	17	225	13,230	12,419	-1,760
644+00.00	64400.00	50.00	8.7	9.9	97.0	15	18	211	13,245	12,693	-2,037
644+50.00	64450.00	50.00	9.8	10.8	40.4	17	19	127	13,262	12,858	-2,204
645+00.00	64500.00	50.00	21.0	11.8	11.0	29	21	48	13,291	12,921	-2,259
645+50.00	64550.00	50.00	38.9	13.0	5.5	55	23	15	13,346	12,940	-2,246
646+00.00	64600.00	50.00	105.4	13.7	0.0	134	25	5	13,480	12,947	-2,144
646+50.00	64650.00	50.00	71.2	14.8	0.0	163	26	0	13,643	12,947	-2,007
647+00.00	64700.00	50.00	88.5	15.8	0.0	148	28	0	13,791	12,947	-1,887
647+50.00	64750.00	50.00	99.6	16.9	0.0	174	30	0	13,965	12,947	-1,743
648+00.00	64800.00	50.00	103.5	18.5	0.0	188	33	0	14,153	12,947	-1,588
648+49.88	64849.88	49.88	79.7	0.0	0.0	169	17	0	14,322	12,947	-1,436
649+00.00	64900.00	50.12	0.0	0.0	0.0	74	0	0	14,396	12,947	-1,362
649+21.31	64921.31	21.31	0.0	0.0	0.0	0	0	0	14,396	12,947	-1,362
TOTALS						14,396	2,811	9,959			

COTTONWOOD DR DITCHING - STAGE 3A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 1	NOTE 4
5+81.19	581.19	0.00	33.0	0.0	0.2	0	0	0	0	0	0
6+00.00	600.00	18.81	6.1	0.0	1.2	14	0	1	14	1	13
6+25.00	625.00	25.00	1.7	0.0	1.1	4	0	1	18	3	15
6+50.00	650.00	25.00	3.0	0.0	0.2	2	0	1	20	4	16
6+75.00	675.00	25.00	2.9	0.0	0.0	3	0	0	23	4	19
6+82.68	682.68	7.68	3.2	0.0	0.0	1	0	0	24	4	20
TOTALS						24	0	3			

CTH K - STAGE 3A											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 1	NOTE 4
30+38.33	3038.33	0.00	285.7	0.0	0.0	0	0	0	0	0	0
30+50.00	3050.00	11.67	261.3	0.0	0.0	118	0	0	118	0	118
31+00.00	3100.00	50.00	137.9	0.0	2.6	370	0	2	488	3	485
31+50.00	3150.00	50.00	29.8	0.0	44.8	155	0	44	643	60	583
32+00.00	3200.00	50.00	79.4	0.0	4.4	101	0	46	744	120	624
32+40.27	3240.27	40.27	38.4	0.0	0.0	88	0	3	832	124	709
32+50.00	3250.00	9.73	29.9	0.2	0.0	12	0	0	844	124	721
33+00.00	3300.00	50.00	21.6	2.5	0.0	48	2	0	892	124	767
33+50.00	3350.00	50.00	25.1	3.1	0.0	43	5	0	935	124	805
33+68.57	3368.57	18.57	38.7	3.2	0.0	22	2	0	957	124	825
34+00.00	3400.00	31.43	31.8	2.9	0.0	41	4	0	998	124	862
34+50.00	3450.00	50.00	30.1	3.0	1.0	57	5	1	1,055	125	912
TOTALS						1,055	18	96			

CTH K - STAGE 3B											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	1.30	NOTE 4
30+38.33	3038.33	0.00	0.0	0.0	0.0	0	0	0	0	0	0
30+50.00	3050.00	11.67	0.0	0.0	0.0	0	0	0	0	0	0
31+00.00	3100.00	50.00	95.8	8.5	0.0	89	8	0	89	0	81
31+50.00	3150.00	50.00	43.7	7.6	0.0	129	15	0	218	0	195
32+00.00	3200.00	50.00	22.0	6.6	4.1	61	13	4	279	5	238
32+40.27	3240.27	40.27	14.7	7.4	4.0	27	10	6	306	13	247
32+50.00	3250.00	9.73	15.6	7.4	3.5	5	3	1	311	14	248
33+00.00	3300.00	50.00	12.3	5.7	4.3	26	12	7	337	23	253
33+50.00	3350.00	50.00	20.1	5.2	0.1	30	10	4	367	29	267
33+68.57	3368.57	18.57	28.4	4.8	0.0	17	3	0	384	29	281
34+00.00	3400.00	31.43	37.4	5.2	0.0	38	6	0	422	29	313
34+50.00	3450.00	50.00	38.8	5.3	0.0	71	10	0	493	29	374
TOTALS						493	90	22			

STH 35 -STAGE 4											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDNATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	1.30	NOTE 4
568+75.00	56875.00	0.00	74.9	16.9	0.0	0	0	0	0	0	0
569+00.00	56900.00	25.00	64.9	16.9	0.0	65	16	0	65	0	49
569+21.08	56921.08	21.08	61.3	16.9	0.4	49	13	0	114	0	85
569+50.00	56950.00	28.92	67.5	16.8	0.0	69	18	0	183	0	136
570+00.00	57000.00	50.00	70.7	16.5	0.0	128	31	0	311	0	233
570+07.56	57007.56	7.56	71.4	16.5	0.0	20	5	0	331	0	248
570+50.00	57050.00	42.44	75.3	16.3	0.0	115	26	0	446	0	337
571+00.00	57100.00	50.00	81.8	16.0	0.0	145	30	0	591	0	452
571+50.00	57150.00	50.00	74.4	15.7	0.0	145	29	0	736	0	568
572+00.00	57200.00	50.00	60.6	15.6	0.0	125	29	0	861	0	664
572+15.22	57215.22	15.22	67.1	16.9	0.0	36	9	0	897	0	691
572+50.00	57250.00	34.78	64.7	16.9	0.0	85	22	0	982	0	754
573+00.00	57300.00	50.00	78.9	16.9	0.0	133	31	0	1,115	0	856
573+38.28	57338.28	38.28	65.0	16.9	0.0	102	24	0	1,217	0	934
573+50.00	57350.00	11.72	82.8	16.9	0.0	32	7	0	1,249	0	959
573+63.95	57363.95	13.95	85.6	16.9	0.0	44	9	0	1,293	0	994
573+90.13	57390.13	26.18	119.6	16.9	0.0	99	16	0	1,392	0	1,077
574+50.00	57450.00	59.87	84.9	16.9	0.0	227	38	0	1,619	0	1,266
575+00.00	57500.00	50.00	83.4	16.9	0.0	156	31	0	1,775	0	1,391
575+50.00	57550.00	50.00	81.5	16.9	0.0	153	31	0	1,928	0	1,513
576+00.00	57600.00	50.00	91.3	17.3	0.0	160	32	0	2,088	0	1,641
576+50.00	57650.00	50.00	66.5	15.6	0.0	146	30	0	2,234	0	1,757
576+66.75	57666.75	16.75	88.4	18.8	0.0	48	11	0	2,282	0	1,794
577+00.00	57700.00	33.25	96.7	19.6	0.0	114	24	0	2,396	0	1,884
577+50.00	57750.00	50.00	98.9	20.5	0.0	181	37	0	2,577	0	2,028
578+00.00	57800.00	50.00	105.1	21.5	0.0	189	39	0	2,766	0	2,178
578+50.00	57850.00	50.00	111.4	22.6	0.0	200	41	0	2,966	0	2,337
579+00.00	57900.00	50.00	114.0	23.7	0.0	209	43	0	3,175	0	2,503
579+29.86	57929.86	29.86	118.1	24.4	0.0	128	27	0	3,303	0	2,604
579+50.00	57950.00	20.14	122.1	24.8	0.0	90	18	0	3,393	0	2,676
580+00.00	58000.00	50.00	114.1	25.8	0.0	219	47	0	3,612	0	2,848
580+50.00	58050.00	50.00	116.0	26.6	0.0	213	49	0	3,825	0	3,012
581+00.00	58100.00	50.00	118.0	27.9	0.0	217	50	0	4,042	0	3,179
581+15.85	58115.85	15.85	122.7	29.2	0.0	71	17	0	4,113	0	3,233
581+50.00	58150.00	34.15	120.9	29.8	0.0	154	37	0	4,267	0	3,350
582+00.00	58200.00	50.00	31.7	7.0	0.0	141	34	0	4,408	0	3,457
582+50.00	58250.00	50.00	30.0	7.0	0.0	57	13	0	4,465	0	3,501
583+00.00	58300.00	50.00	26.1	7.2	0.0	52	13	0	4,517	0	3,540
583+50.00	58350.00	50.00	58.0	29.6	28.1	78	34	26	4,595	34	3,550
583+77.50	58377.50	27.50	50.0	29.9	37.6	55	30	33	4,650	77	3,532
584+00.00	58400.00	22.50	44.1	30.1	38.7	39	25	32	4,689	118	3,505
584+02.32	58402.32	2.32	43.4	30.1	39.2	4	3	3	4,693	122	3,502
584+27.11	58427.11	24.79	36.0	30.3	44.7	36	28	39	4,729	173	3,459
584+50.00	58450.00	22.89	32.6	30.5	50.2	29	26	40	4,758	225	3,410
585+00.00	58500.00	50.00	21.6	30.2	66.8	50	56	108	4,808	365	3,264

CONTINUED ON NEXT SHEET

CONTINUED FROM PREVIOUS SHEET

STH 35 -STAGE 4											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDNATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 3	NOTE 4
585+50.00	58550.00	50.00	14.1	30.0	97.9	33	56	153	4,841	564	3,042
586+00.00	58600.00	50.00	9.8	29.7	103.5	22	55	186	4,863	806	2,767
586+50.00	58650.00	50.00	7.5	29.5	91.9	16	55	181	4,879	1,041	2,493
587+00.00	58700.00	50.00	5.1	29.2	90.5	12	54	169	4,891	1,261	2,231
587+50.00	58750.00	50.00	0.1	26.7	98.3	5	52	175	4,896	1,489	1,957
587+93.01	58793.01	43.01	0.0	23.4	108.5	0	40	165	4,896	1,703	1,702
588+00.00	58800.00	6.99	0.0	22.9	109.6	0	6	28	4,896	1,739	1,660
588+18.06	58818.06	18.06	0.0	21.4	115.6	0	15	75	4,896	1,837	1,547
588+43.23	58843.23	25.17	0.0	19.9	126.8	0	19	113	4,896	1,984	1,381
588+50.00	58850.00	6.77	0.0	19.8	128.3	0	5	32	4,896	2,025	1,335
589+00.00	58900.00	50.00	0.0	19.2	129.5	0	36	239	4,896	2,336	988
589+50.00	58950.00	50.00	0.0	18.6	121.4	0	35	232	4,896	2,638	651
590+00.00	59000.00	50.00	0.2	18.0	111.7	0	34	216	4,896	2,919	336
590+50.00	59050.00	50.00	0.4	17.4	106.5	1	33	202	4,897	3,181	42
591+00.00	59100.00	50.00	1.1	16.9	92.4	1	32	184	4,898	3,420	-228
591+50.00	59150.00	50.00	8.4	16.9	67.9	9	31	148	4,907	3,613	-443
592+00.00	59200.00	50.00	15.9	16.9	52.8	23	31	112	4,930	3,758	-596
592+50.00	59250.00	50.00	18.2	16.9	50.0	32	31	95	4,962	3,882	-719
593+00.00	59300.00	50.00	19.6	16.9	46.8	35	31	90	4,997	3,999	-832
593+50.00	59350.00	50.00	21.6	16.9	44.4	38	31	84	5,035	4,108	-934
594+00.00	59400.00	50.00	24.1	16.9	41.4	42	31	79	5,077	4,211	-1,026
594+50.00	59450.00	50.00	26.9	16.9	36.2	47	31	72	5,124	4,304	-1,103
595+00.00	59500.00	50.00	30.0	16.9	32.5	53	31	64	5,177	4,388	-1,165
595+50.00	59550.00	50.00	32.8	16.9	31.5	58	31	59	5,235	4,464	-1,214
596+00.00	59600.00	50.00	36.4	16.9	19.5	64	31	47	5,299	4,525	-1,242
596+50.00	59650.00	50.00	41.7	16.9	4.1	72	31	22	5,371	4,554	-1,230
597+00.00	59700.00	50.00	45.6	16.9	1.2	81	31	5	5,452	4,560	-1,186
597+50.00	59750.00	50.00	56.5	16.9	0.1	94	31	1	5,546	4,562	-1,125
598+00.00	59800.00	50.00	68.2	19.3	0.0	115	34	0	5,661	4,562	-1,044
598+50.00	59850.00	50.00	77.9	21.7	0.0	135	38	0	5,796	4,562	-947
599+00.00	59900.00	50.00	92.7	23.6	0.0	158	42	0	5,954	4,562	-831
599+50.00	59950.00	50.00	125.1	25.3	0.0	202	45	0	6,156	4,562	-674
600+00.00	60000.00	50.00	128.9	26.2	0.0	235	48	0	6,391	4,562	-487
600+50.00	60050.00	50.00	128.9	26.8	0.0	239	49	0	6,630	4,562	-297
601+00.00	60100.00	50.00	128.8	26.7	0.0	239	50	0	6,869	4,562	-108
601+50.00	60150.00	50.00	118.0	26.8	0.0	228	50	0	7,097	4,562	70
602+00.00	60200.00	50.00	105.5	26.9	0.0	207	50	0	7,304	4,562	227
602+50.00	60250.00	50.00	94.1	26.7	0.0	185	50	0	7,489	4,562	362
603+00.00	60300.00	50.00	90.1	26.5	0.0	171	49	0	7,660	4,562	484
603+50.00	60350.00	50.00	97.0	26.5	0.0	173	49	0	7,833	4,562	608
604+00.00	60400.00	50.00	100.8	26.5	0.0	183	49	0	8,016	4,562	742
604+50.00	60450.00	50.00	105.9	26.6	0.0	191	49	0	8,207	4,562	884
605+00.00	60500.00	50.00	104.5	26.3	0.0	195	49	0	8,402	4,562	1,030
605+50.00	60550.00	50.00	97.7	26.3	0.0	187	49	0	8,589	4,562	1,168
606+00.00	60600.00	50.00	94.7	26.3	0.0	178	49	0	8,767	4,562	1,297

CONTINUED ON NEXT SHEET

CONTINUED FROM PREVIOUS SHEET

STH 35 -STAGE 4											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	1.30	NOTE 4
606+50.00	60650.00	50.00	91.5	26.2	0.0	172	49	0	8,939	4,562	1,420
607+00.00	60700.00	50.00	94.5	26.1	0.0	172	48	0	9,111	4,562	1,544
607+50.00	60750.00	50.00	103.7	26.2	0.0	184	48	0	9,295	4,562	1,680
608+00.00	60800.00	50.00	108.0	26.2	0.0	196	48	0	9,491	4,562	1,828
608+50.00	60850.00	50.00	120.1	26.0	0.0	211	48	0	9,702	4,562	1,991
609+00.00	60900.00	50.00	134.7	26.0	0.0	236	48	0	9,938	4,562	2,179
609+19.02	60919.02	19.02	141.5	26.0	0.0	97	18	0	10,035	4,562	2,258
609+50.00	60950.00	30.98	148.8	26.1	0.0	167	30	0	10,202	4,562	2,395
610+00.00	61000.00	50.00	153.5	26.2	0.0	280	48	0	10,482	4,562	2,627
610+50.00	61050.00	50.00	165.9	26.1	0.0	296	48	0	10,778	4,562	2,875
611+00.00	61100.00	50.00	178.0	26.1	0.0	318	48	0	11,096	4,562	3,145
611+50.00	61150.00	50.00	177.9	26.2	0.0	330	48	0	11,426	4,562	3,427
611+57.09	61157.09	7.09	177.4	26.2	0.0	47	7	0	11,473	4,562	3,467
612+00.00	61200.00	42.91	167.1	26.0	0.0	274	41	0	11,747	4,562	3,700
612+50.00	61250.00	50.00	146.9	26.0	0.0	291	48	0	12,038	4,562	3,943
612+77.00	61277.00	27.00	137.1	26.0	0.0	142	26	0	12,180	4,562	4,059
613+00.00	61300.00	23.00	124.8	26.0	0.0	112	22	0	12,292	4,562	4,149
613+02.09	61302.09	2.09	123.1	26.0	0.0	10	2	0	12,302	4,562	4,157
613+27.13	61327.13	25.04	108.4	26.0	0.0	107	24	0	12,409	4,562	4,240
613+50.00	61350.00	22.87	98.5	26.1	0.0	88	22	0	12,497	4,562	4,306
614+00.00	61400.00	50.00	86.1	26.1	0.0	171	48	0	12,668	4,562	4,429
614+50.00	61450.00	50.00	74.9	25.2	0.0	149	48	0	12,817	4,562	4,530
615+00.00	61500.00	50.00	60.4	24.3	0.0	125	46	0	12,942	4,562	4,609
615+50.00	61550.00	50.00	59.7	23.4	0.0	111	44	0	13,053	4,562	4,676
616+00.00	61600.00	50.00	48.2	22.6	0.0	100	43	0	13,153	4,562	4,733
616+08.50	61608.50	8.50	46.7	22.5	0.0	15	7	0	13,168	4,562	4,741
616+50.00	61650.00	41.50	38.8	21.8	0.4	66	34	0	13,234	4,562	4,773
617+00.00	61700.00	50.00	30.0	21.3	2.3	64	40	2	13,298	4,564	4,795
617+39.30	61739.30	39.30	29.2	21.2	2.7	43	31	4	13,341	4,570	4,802
617+50.00	61750.00	10.70	30.2	21.2	2.6	12	8	1	13,353	4,571	4,804
617+66.94	61766.94	16.94	30.5	21.1	2.9	19	13	2	13,372	4,573	4,808
617+91.98	61791.98	25.04	32.5	21.1	3.1	29	20	3	13,401	4,577	4,813
618+00.00	61800.00	8.02	33.3	21.1	2.3	10	6	1	13,411	4,579	4,815
618+39.12	61839.12	39.12	26.2	6.6	52.3	43	20	40	13,454	4,631	4,786
620+94.59	62094.59	0.00	16.2	21.7	0.8	0	0	0	13,454	4,631	4,786
621+00.00	62100.00	5.41	16.0	22.0	0.6	3	4	0	13,457	4,631	4,785
621+35.62	62135.62	35.62	17.8	21.9	0.2	22	29	1	13,479	4,632	4,777
621+50.00	62150.00	14.38	20.1	21.1	0.1	10	11	0	13,489	4,632	4,776
621+69.28	62169.28	19.28	18.8	21.2	0.8	14	15	0	13,503	4,632	4,775
621+84.58	62184.58	15.30	19.2	21.3	0.8	11	12	0	13,514	4,632	4,774
622+00.00	62200.00	15.42	19.2	21.3	0.7	11	12	0	13,525	4,632	4,773
622+50.00	62250.00	50.00	20.1	21.4	1.6	36	39	2	13,561	4,635	4,768
623+00.00	62300.00	50.00	17.8	21.5	4.6	35	40	6	13,596	4,642	4,755
623+50.00	62350.00	50.00	18.8	21.2	14.8	34	40	18	13,630	4,666	4,725
623+55.40	62355.40	5.40	20.5	21.2	16.0	4	4	3	13,634	4,670	4,721

CONTINUED ON NEXT SHEET

CONTINUED FROM PREVIOUS SHEET

STH 35 -STAGE 4											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	1.30	NOTE 4
623+80.38	62380.38	24.98	29.2	21.1	20.4	23	20	17	13,657	4,692	4,702
624+00.00	62400.00	19.62	35.7	21.1	20.4	24	15	15	13,681	4,711	4,692
624+05.36	62405.36	5.36	35.9	21.1	20.2	7	4	4	13,688	4,716	4,690
624+50.00	62450.00	44.64	46.7	20.4	17.4	68	34	31	13,756	4,757	4,683
625+00.00	62500.00	50.00	75.3	19.7	0.0	113	37	16	13,869	4,778	4,739
625+50.00	62550.00	50.00	69.0	18.8	20.5	134	36	19	14,003	4,802	4,812
626+00.00	62600.00	50.00	64.0	18.7	20.1	123	35	38	14,126	4,852	4,850
626+50.00	62650.00	50.00	53.5	18.7	27.4	109	35	44	14,235	4,909	4,867
627+00.00	62700.00	50.00	57.3	18.7	24.9	103	35	48	14,338	4,971	4,873
627+25.00	62725.00	25.00	0.0	18.7	0.0	27	17	12	14,365	4,987	4,867
635+50	63550.00	0.00	15.7	9.0	0.0	0	0	0	14,365	4,987	4,867
636+00	63600.00	50.00	16.8	9.0	0.0	30	17	0	14,395	4,987	4,880
636+50	63650.00	50.00	16.7	9.0	0.0	31	17	0	14,426	4,987	4,894
636+50	63650.00	0.00	0.0	9.0	0.0	0	0	0	14,426	4,987	4,894
636+86.03	63686.03	36.03	16.3	9.0	0.0	11	12	0	14,437	4,987	4,893
637+00	63700.00	13.97	16.3	9.0	0.0	8	5	0	14,445	4,987	4,896
637+50	63750.00	50.00	15.7	9.0	0.0	30	17	0	14,475	4,987	4,909
638+00	63800.00	50.00	15.4	9.0	0.0	29	17	0	14,504	4,987	4,921
638+50	63850.00	50.00	14.7	9.0	0.0	28	17	0	14,532	4,987	4,932
639+00	63900.00	50.00	13.5	9.0	0.0	26	17	0	14,558	4,987	4,941
639+50	63950.00	50.00	11.6	9.0	0.0	23	17	0	14,581	4,987	4,947
640+00	64000.00	50.00	11.6	9.0	0.0	22	17	0	14,603	4,987	4,952
640+50	64050.00	50.00	12.1	9.0	0.0	22	17	0	14,625	4,987	4,957
641+00	64100.00	50.00	12.7	9.0	0.0	23	17	0	14,648	4,987	4,963
641+50	64150.00	50.00	14.0	9.0	0.0	25	17	0	14,673	4,987	4,971
641+76.14	64176.14	26.14	14.6	9.0	0.0	14	9	0	14,687	4,987	4,976
642+00	64200.00	23.86	14.4	9.0	0.0	13	8	0	14,700	4,987	4,981
642+50	64250.00	50.00	14.2	9.0	0.0	27	17	0	14,727	4,987	4,991
642+85.84	64285.84	35.84	13.9	9.0	0.0	19	12	0	14,746	4,987	4,998
643+00	64300.00	14.16	14.2	9.0	0.0	7	5	0	14,753	4,987	5,000
643+50	64350.00	50.00	14.8	9.0	0.0	27	17	0	14,780	4,987	5,010
644+00	64400.00	50.00	14.6	9.0	0.0	27	17	0	14,807	4,987	5,020
644+50	64450.00	50.00	15.7	9.0	0.0	28	17	0	14,835	4,987	5,031
645+00	64500.00	50.00	17.7	9.0	0.0	31	17	0	14,866	4,987	5,045
645+50	64550.00	50.00	19.6	9.0	0.0	35	17	0	14,901	4,987	5,063
646+00	64600.00	50.00	21.5	9.0	0.0	38	17	0	14,939	4,987	5,084
646+50	64650.00	50.00	22.9	9.0	0.0	41	17	0	14,980	4,987	5,108
647+00	64700.00	50.00	25.3	9.0	0.0	45	17	0	15,025	4,987	5,136
647+50	64750.00	50.00	0.0	9.0	0.0	23	17	0	15,048	4,987	5,142
648+00	64800.00	50.00	0.0	9.0	0.0	0	17	0	15,048	4,987	5,125
648+49.883	64849.88	49.88	0.0	9.0	0.0	0	17	0	15,048	4,987	5,108
649+00	64900.00	50.12	0.0	9.0	0.0	0	17	0	15,048	4,987	5,091
649+21.314	64921.31	21.31	0.0	9.0	0.0	0	7	0	15,048	4,987	5,084
			TOTALS			15,048	4,977	3,836			

CP C100-C102 DITCHING - STAGE 4											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 4	
7+94.45	794.45	0.00	10.8	0.0	0.0	0	0	0	0	0	0
8+00.00	800.00	5.55	8.9	0.0	0.0	2	0	0	2	0	2
8+25.00	825.00	25.00	7.7	0.0	0.0	8	0	0	10	0	10
8+50.00	850.00	25.00	9.8	0.0	0.0	8	0	0	18	0	18
9+00.00	900.00	50.00	4.7	0.0	0.0	13	0	0	31	0	31
9+05.00	905.00	5.00	7.9	0.0	0.0	1	0	0	32	0	32
TOTALS						32	0	0			

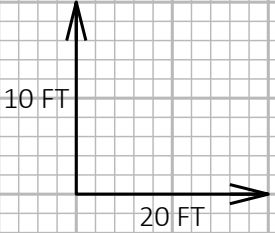
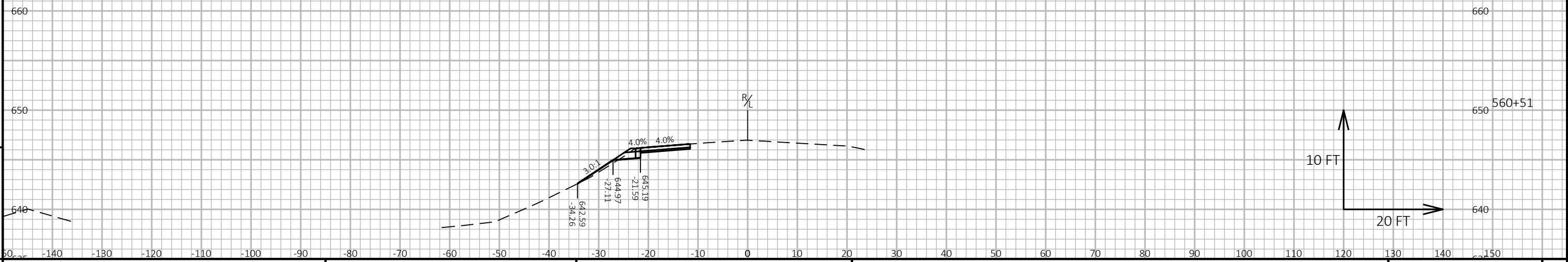
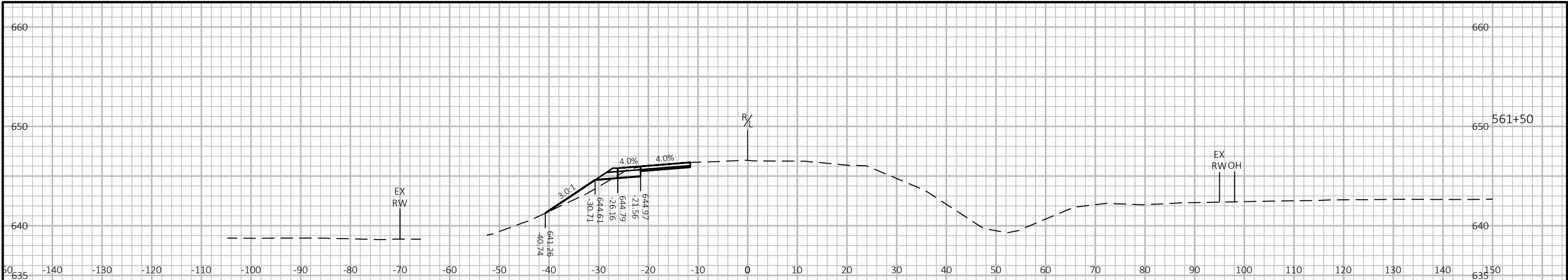
CTH GI - STAGE 4											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 4	
19+00.00	1900.00	0.00	82.5	12.1	47.0	0	0	0	0	0	0
19+50.00	1950.00	50.00	177.4	19.6	5.3	241	29	48	0	62	150
19+80.60	1980.60	30.60	333.2	0.0	0.0	289	11	3	289	66	424
TOTALS						530	40	51			

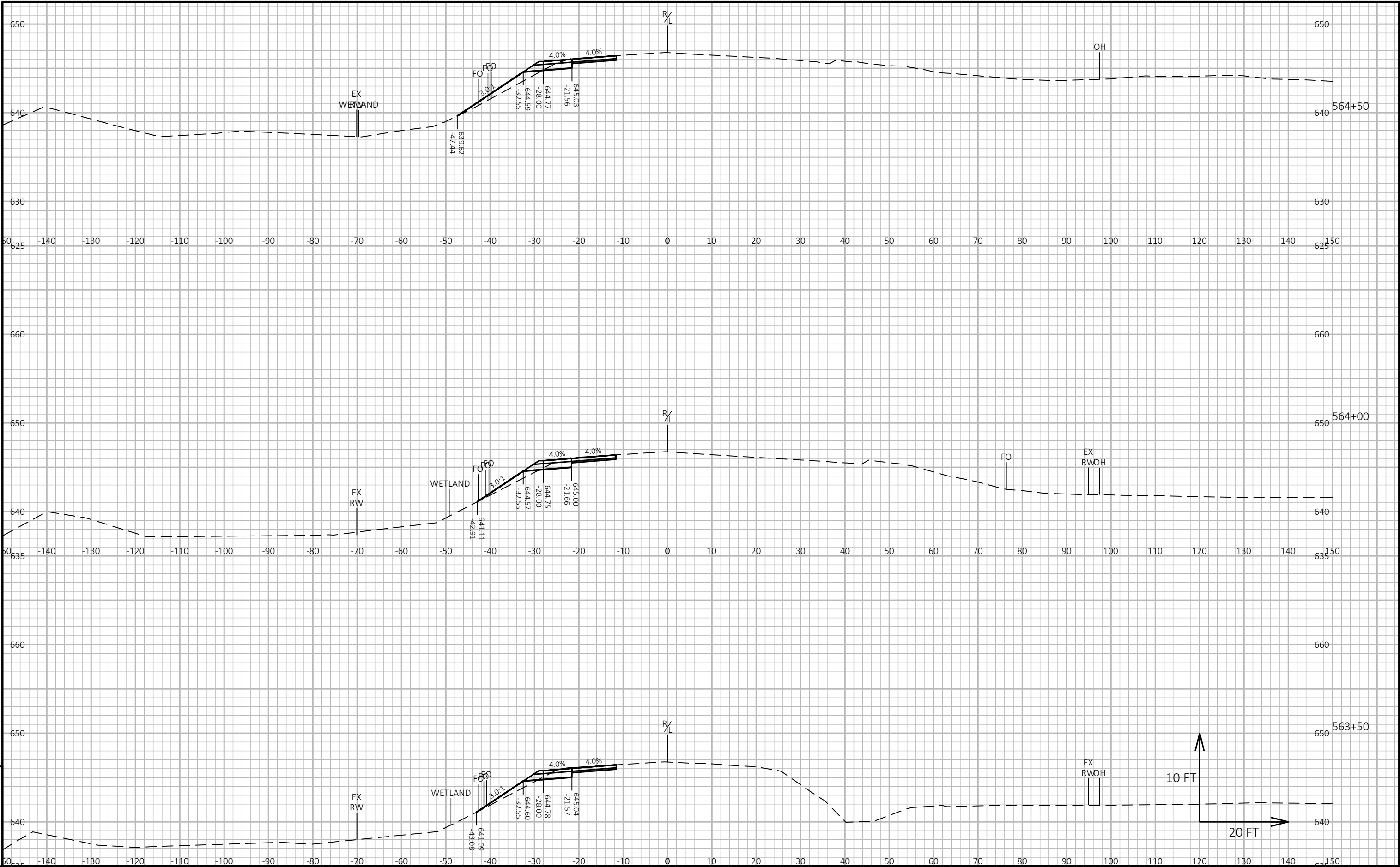
STH 35 - STAGE 5											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDNATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 3	NOTE 4
627+25.00	62725.00	0.00	60.6	18.8	26.2	0	0	0	0	0	0
628+00.00	62800.00	75.00	56.9	18.9	21.8	163	52	67	163	87	24
628+50.00	62850.00	50.00	53.9	19.0	21.4	103	35	40	266	139	40
629+00.00	62900.00	50.00	57.9	19.1	23.6	104	35	42	370	194	54
629+50.00	62950.00	50.00	51.8	18.8	27.1	102	35	47	472	255	60
630+00.00	63000.00	50.00	48.0	18.2	27.0	92	34	50	564	320	53
630+50.00	63050.00	50.00	40.0	18.3	30.5	81	34	53	645	389	31
631+00.00	63100.00	50.00	35.8	18.5	46.7	70	34	72	715	482	-26
631+50.00	63150.00	50.00	33.9	18.6	39.2	65	34	80	780	586	-99
632+00.00	63200.00	50.00	33.5	18.7	25.9	62	34	60	842	664	-149
632+50.00	63250.00	50.00	35.3	18.4	26.0	65	17	24	907	696	-133
633+00.00	63300.00	50.00	32.6	18.0	26.4	63	34	49	970	759	-167
633+50.00	63350.00	50.00	35.3	17.6	28.9	63	33	51	1,033	826	-204
634+00.00	63400.00	50.00	37.1	17.2	32.0	67	32	56	1,100	898	-241
634+50.00	63450.00	50.00	43.5	16.8	39.1	75	31	66	1,175	984	-283
635+00.00	63500.00	50.00	48.9	16.4	54.7	86	31	87	1,261	1,097	-341
635+50.00	63550.00	50.00	54.7	15.8	59.5	96	30	106	1,357	1,235	-413
636+00.00	63600.00	50.00	70.5	14.9	47.4	116	28	99	1,473	1,364	-454
636+50.00	63650.00	50.00	77.5	14.0	46.0	137	27	86	1,610	1,476	-456
636+50.00	63650.00	0.00	0.0	0.0	0.0	0	0	0	1,610	1,476	-456
636+86.03	63686.03	36.03	76.7	14.4	50.5	51	10	34	1,661	1,520	-459
637+00.00	63700.00	13.97	79.2	14.5	43.8	40	7	24	1,701	1,551	-457
637+50.00	63750.00	50.00	78.5	15.2	58.0	146	28	94	1,847	1,673	-461
638+00.00	63800.00	50.00	79.0	16.1	71.9	146	29	120	1,993	1,829	-500
638+50.00	63850.00	50.00	64.9	16.7	49.0	133	30	112	2,126	1,975	-543
639+00.00	63900.00	50.00	64.1	16.6	41.7	120	31	84	2,246	2,084	-563
639+50.00	63950.00	50.00	60.2	16.7	51.9	115	31	87	2,361	2,197	-592
640+00.00	64000.00	50.00	54.8	16.9	60.8	106	31	104	2,467	2,332	-652
640+50.00	64050.00	50.00	52.9	17.1	76.3	100	31	127	2,567	2,497	-748
641+00.00	64100.00	50.00	55.4	17.1	73.4	100	32	139	2,667	2,678	-861
641+50.00	64150.00	50.00	59.2	16.7	63.2	106	31	126	2,773	2,842	-950
641+76.14	64176.14	26.14	61.5	16.5	13.4	58	16	37	2,831	2,890	-956
642+00.00	64200.00	23.86	62.7	16.3	56.8	55	14	31	2,886	2,930	-955
642+50.00	64250.00	50.00	61.6	15.7	72.0	115	30	119	3,001	3,085	-1,025
642+85.84	64285.84	35.84	60.4	15.3	69.7	81	21	94	3,082	3,207	-1,087
643+00.00	64300.00	14.16	60.1	15.1	70.0	32	8	37	3,114	3,255	-1,111
643+50.00	64350.00	50.00	56.7	14.4	75.0	108	27	134	3,222	3,429	-1,204
644+00.00	64400.00	50.00	52.8	13.7	87.1	101	26	150	3,323	3,624	-1,324
644+50.00	64450.00	50.00	50.6	12.7	97.4	96	24	171	3,419	3,847	-1,475

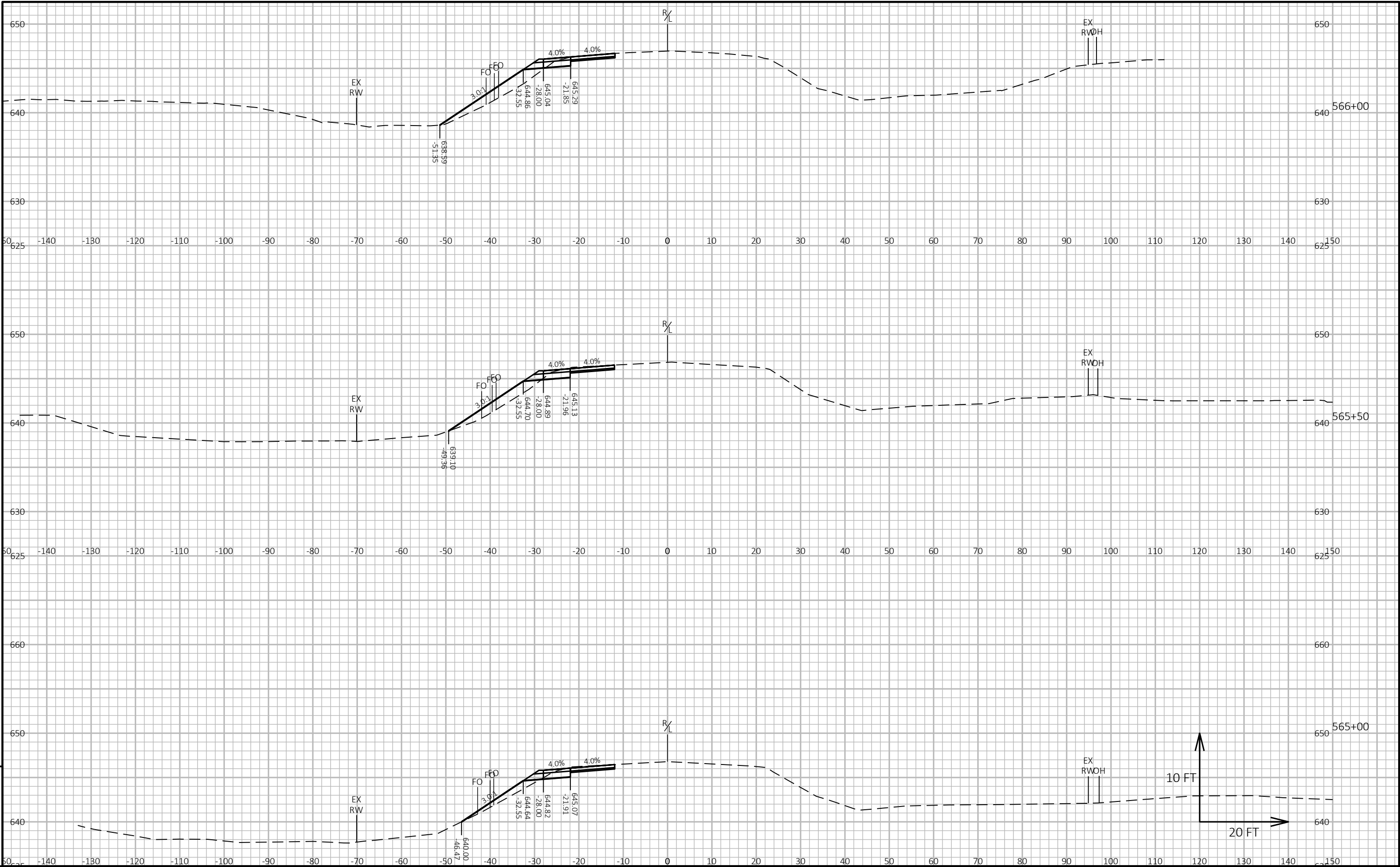
CONTINUED ON NEXT SHEET

CONTINUED FROM PREVIOUS SHEET

STH 35 - STAGE 5											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDNATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1		NOTE 4
645+00.00	64500.00	50.00	50.0	11.7	92.7	93	23	176	3,512	4,076	-1,634
645+50.00	64550.00	50.00	49.4	10.9	65.3	92	21	146	3,604	4,265	-1,752
646+00.00	64600.00	50.00	48.2	10.3	58.7	90	20	115	3,694	4,415	-1,832
646+50.00	64650.00	50.00	46.5	10.3	62.6	88	19	112	3,782	4,560	-1,908
647+00.00	64700.00	50.00	42.1	9.7	54.5	82	19	108	3,864	4,701	-1,986
647+50.00	64750.00	50.00	37.5	9.7	52.8	74	18	99	3,938	4,830	-2,059
648+00.00	64800.00	50.00	32.2	9.7	59.4	65	18	104	4,003	4,965	-2,147
648+49.88	64849.88	49.88	8.9	2.4	75.5	38	11	125	4,041	5,127	-2,282
649+00.00	64900.00	50.12	8.9	2.5	80.0	17	5	144	4,058	5,314	-2,457
649+21.31	64921.31	21.31	10.0	0.0	50.9	7	1	52	4,065	5,382	-2,519
			TOTALS			4,065	1,202	4,140			

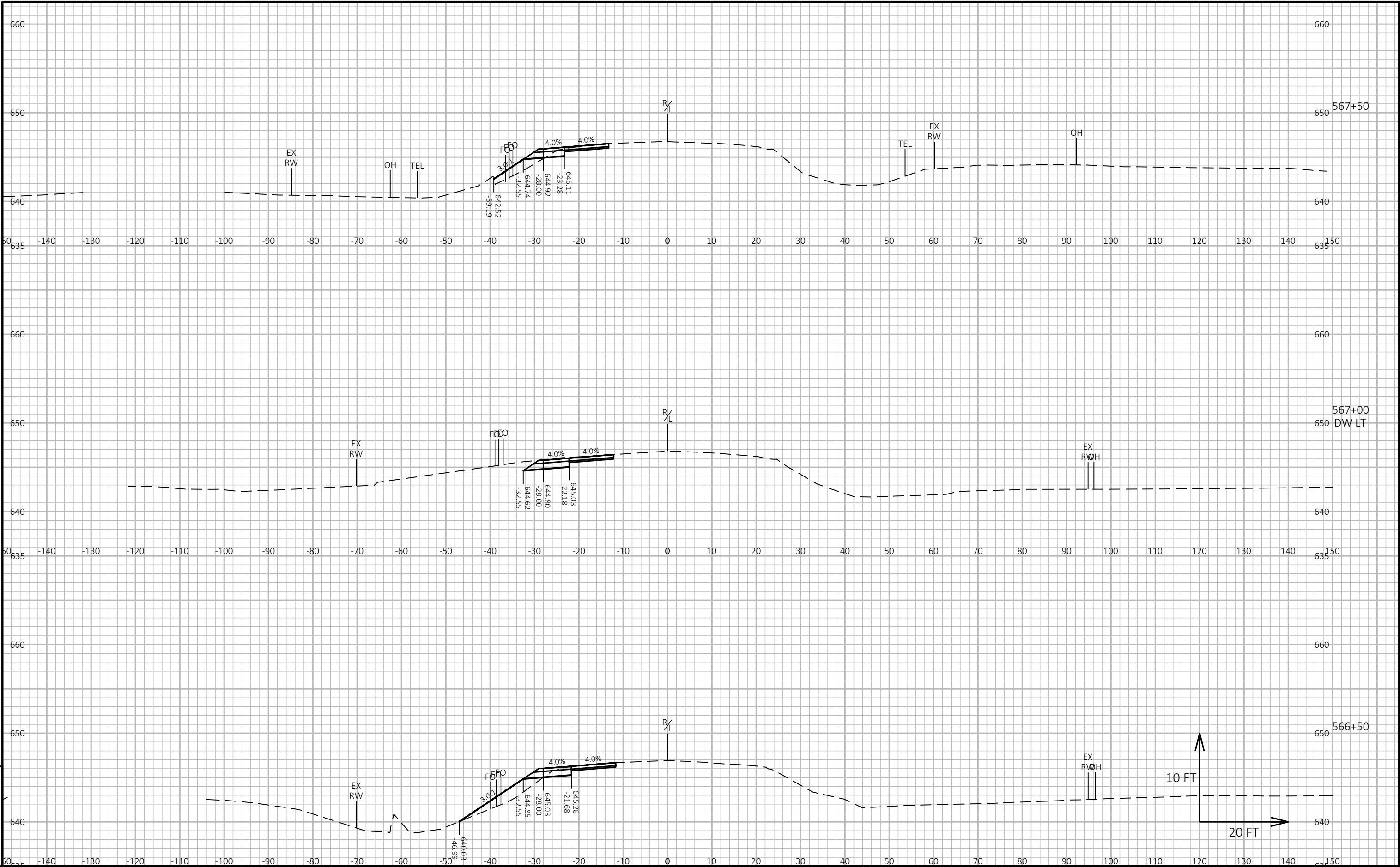


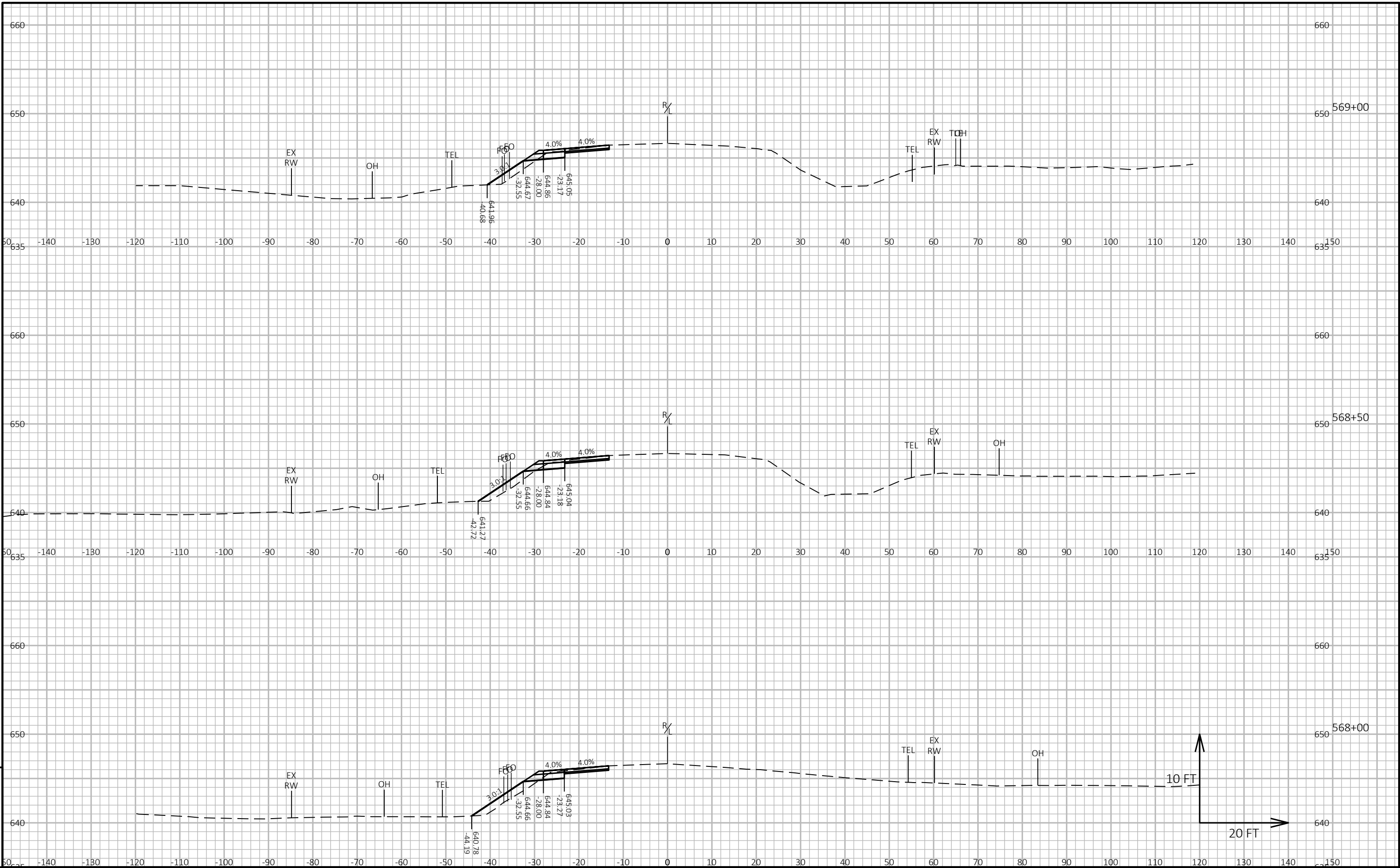


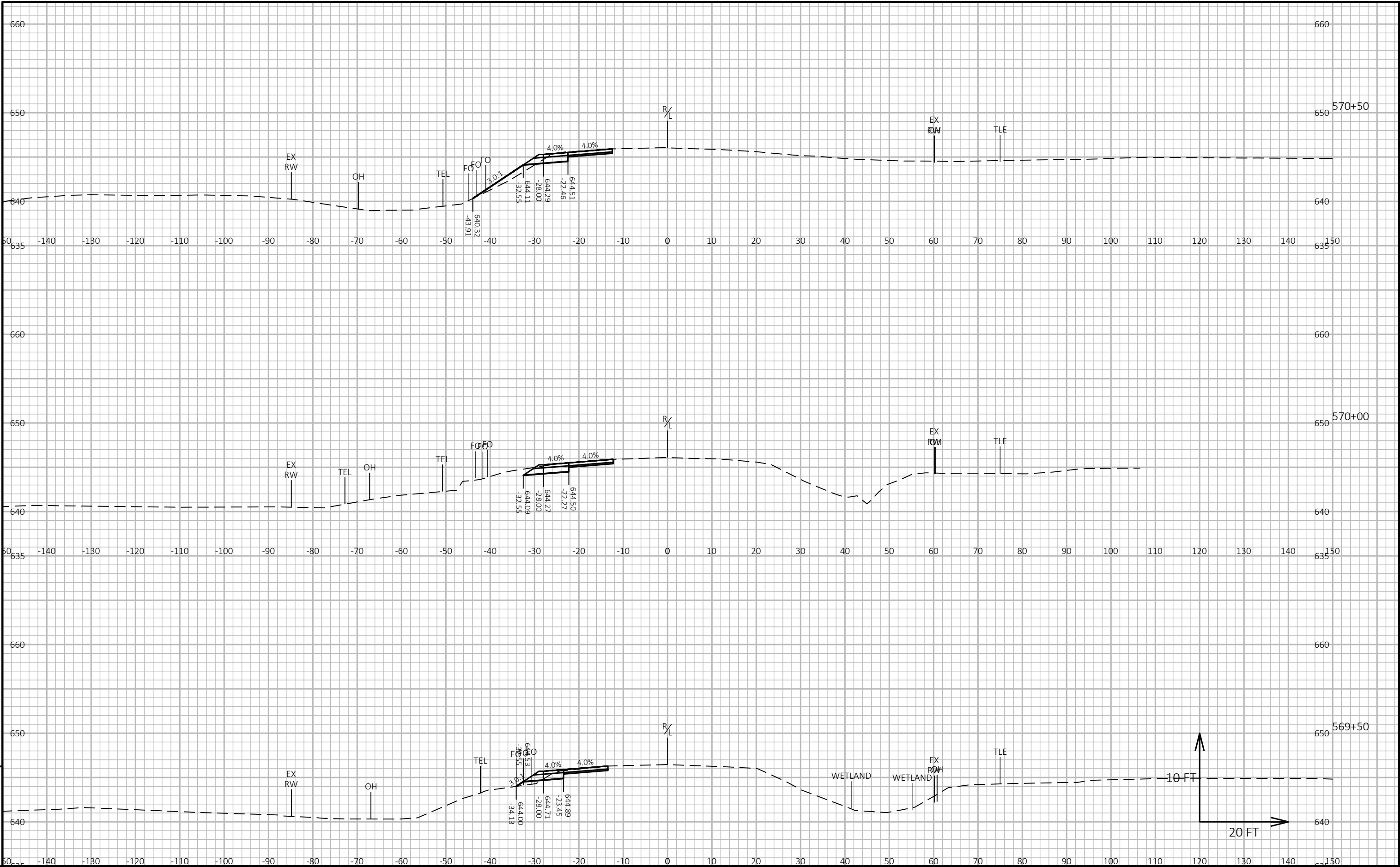


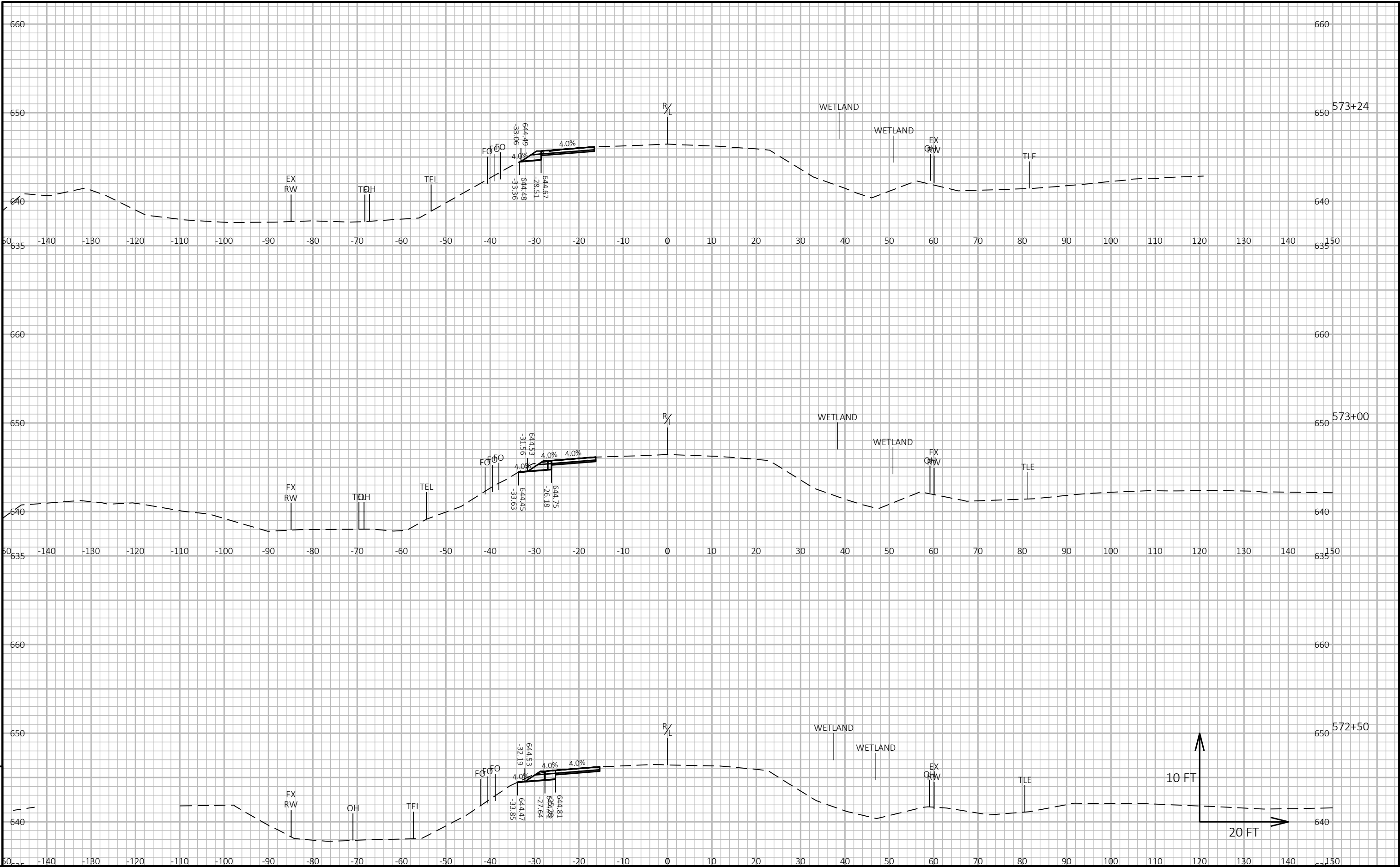
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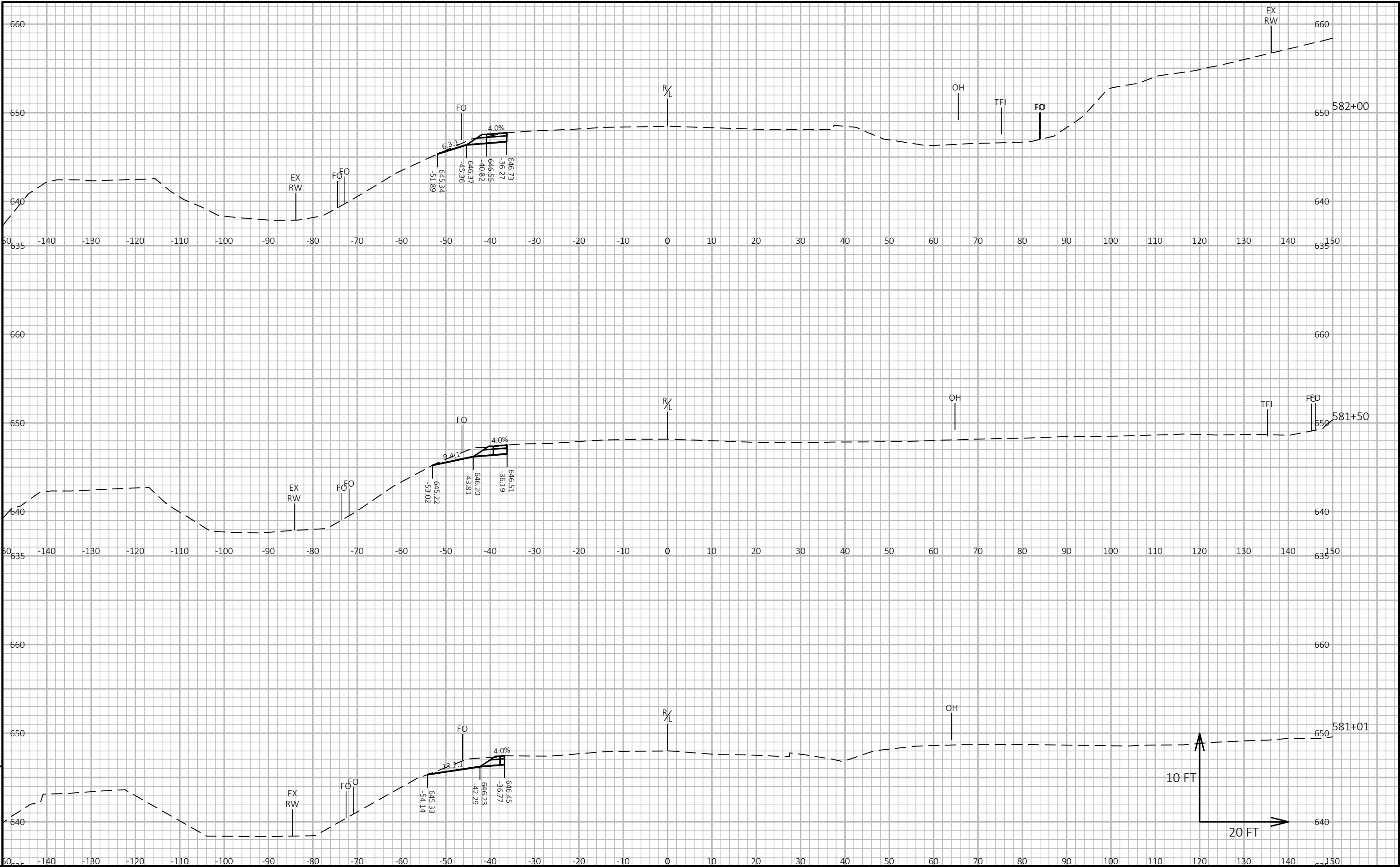


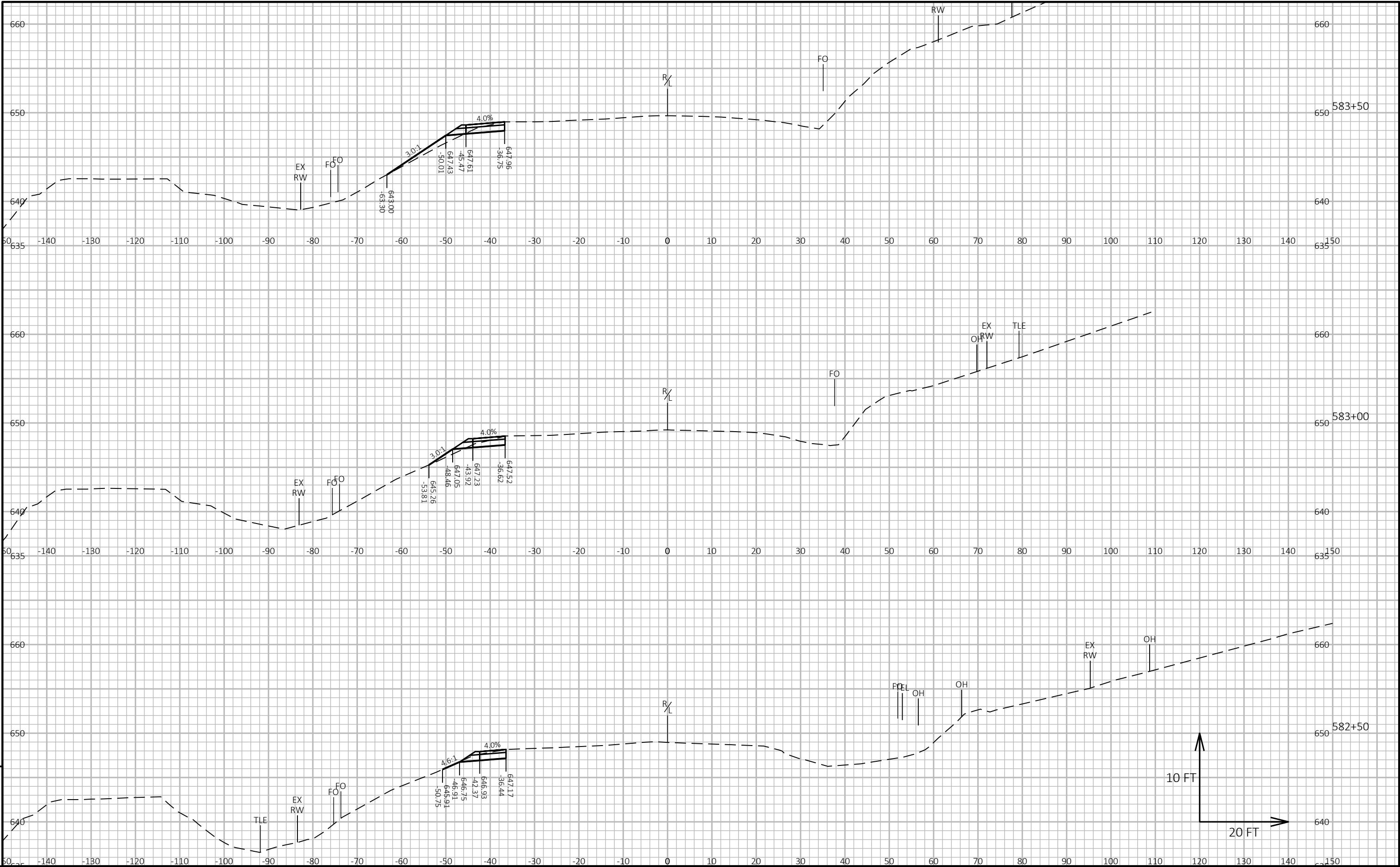


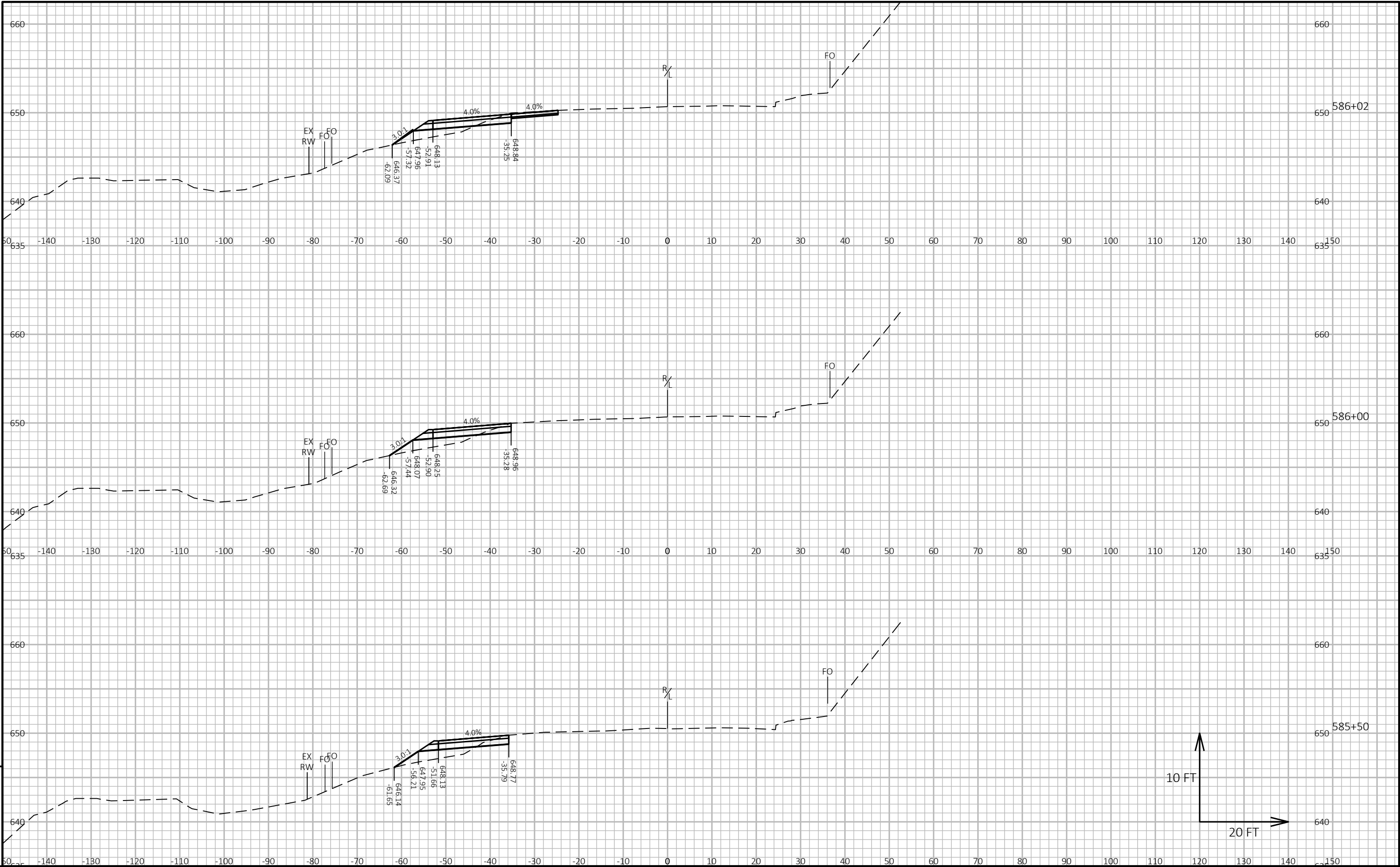


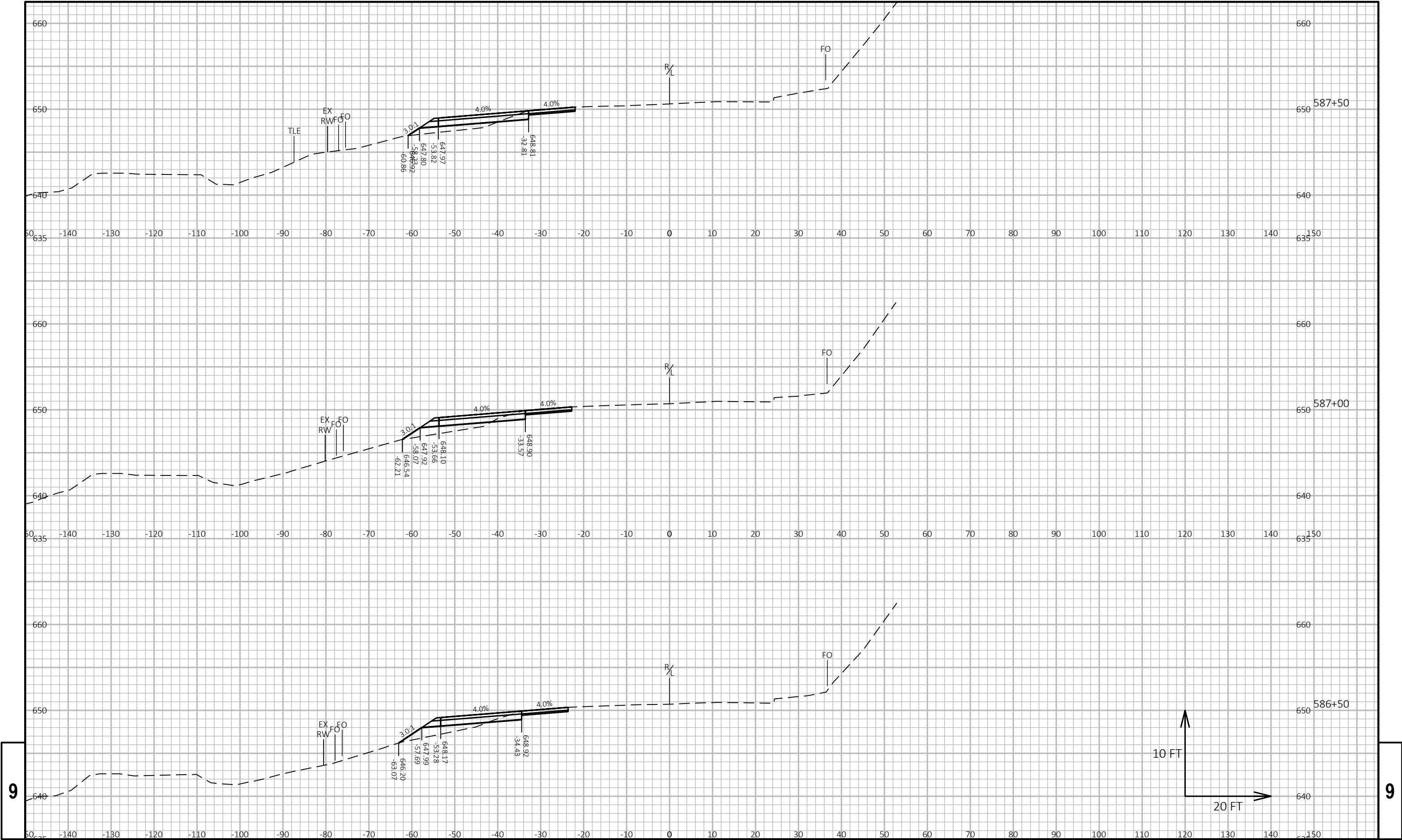
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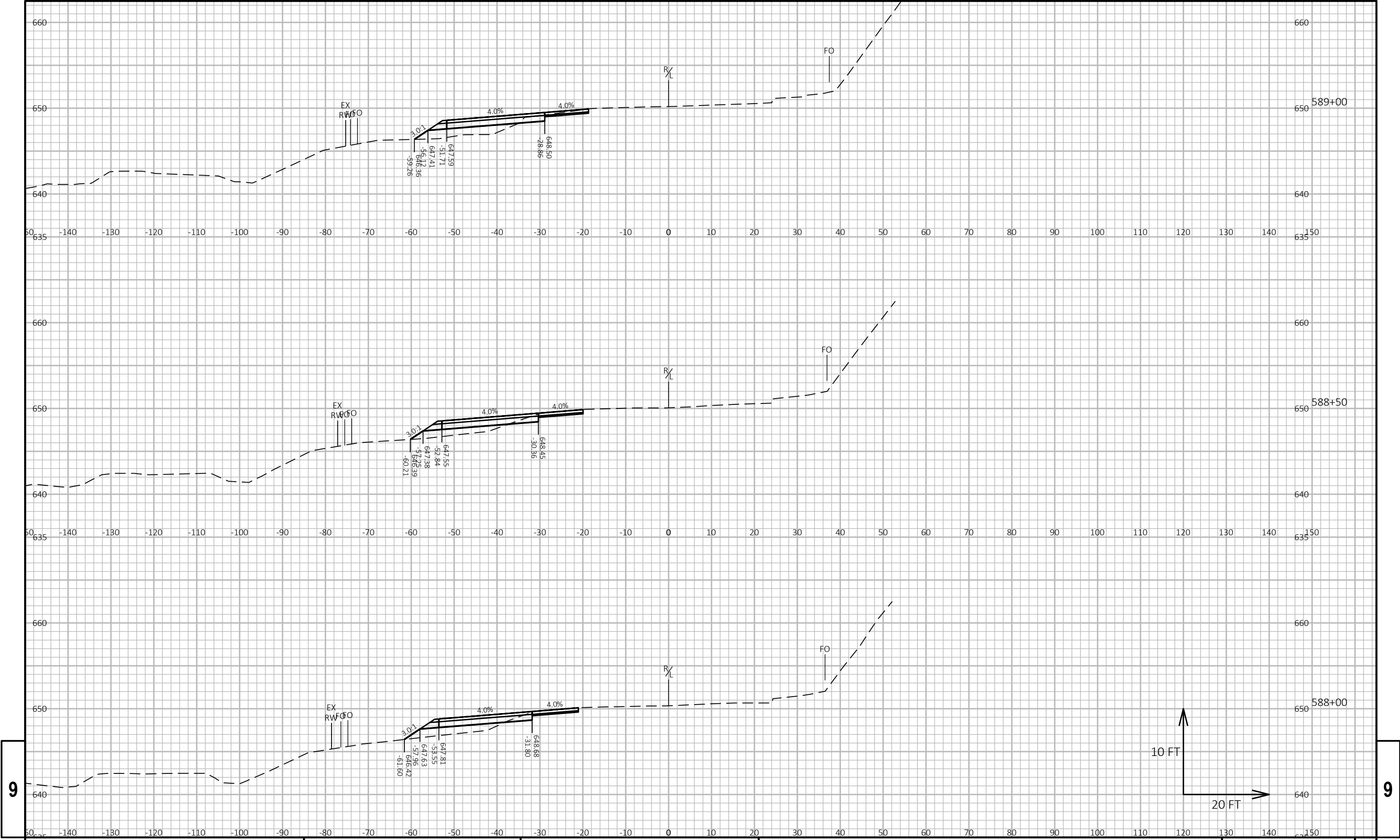
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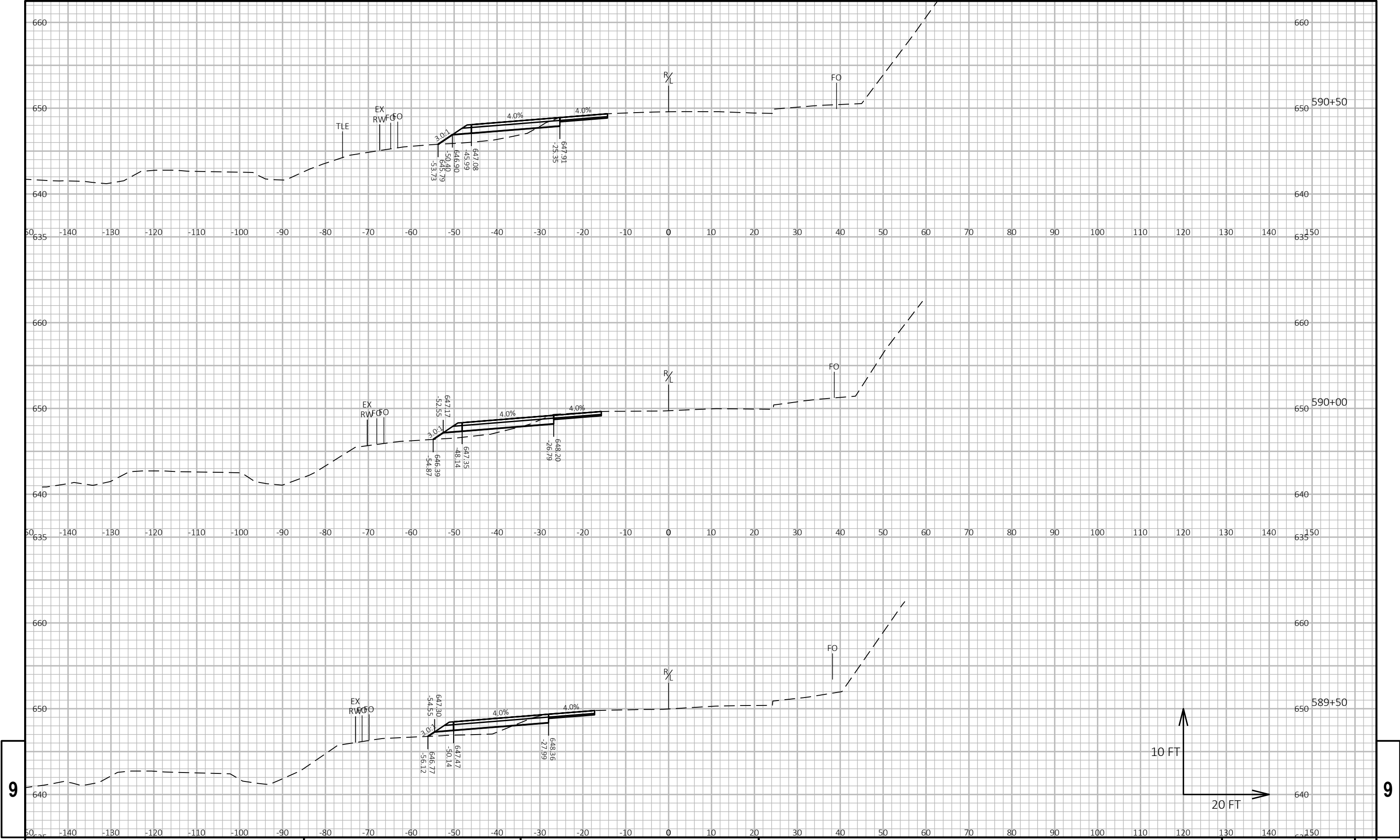


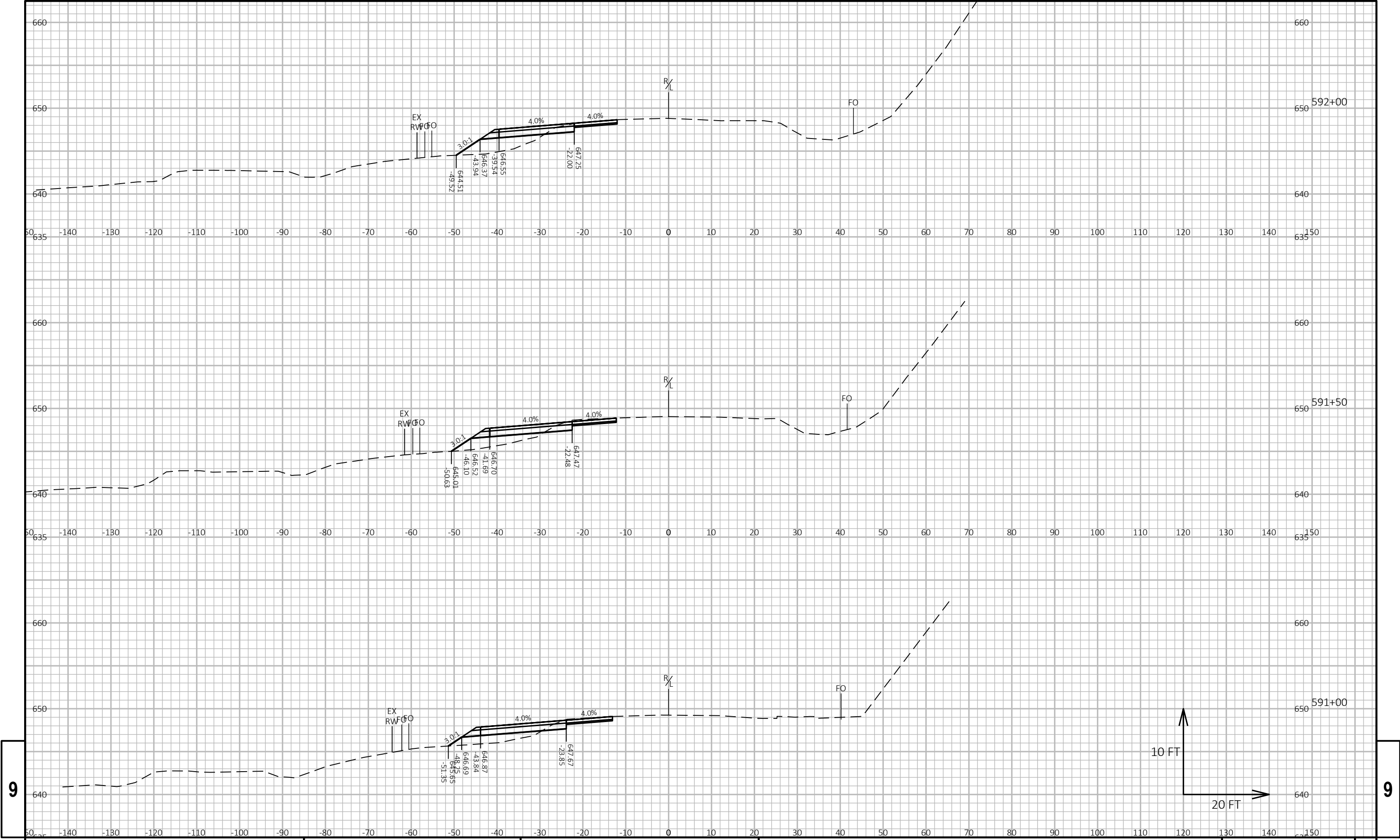


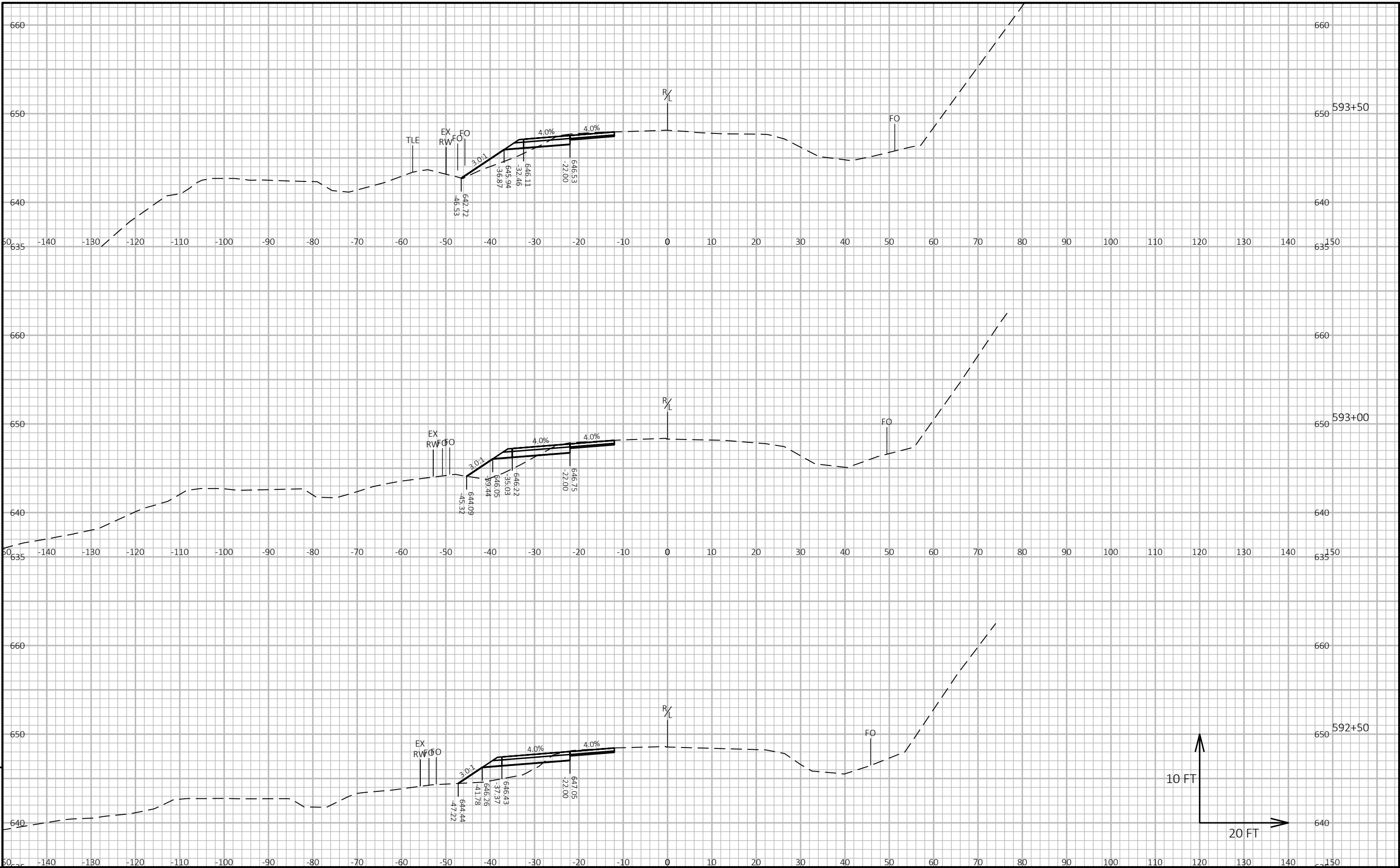


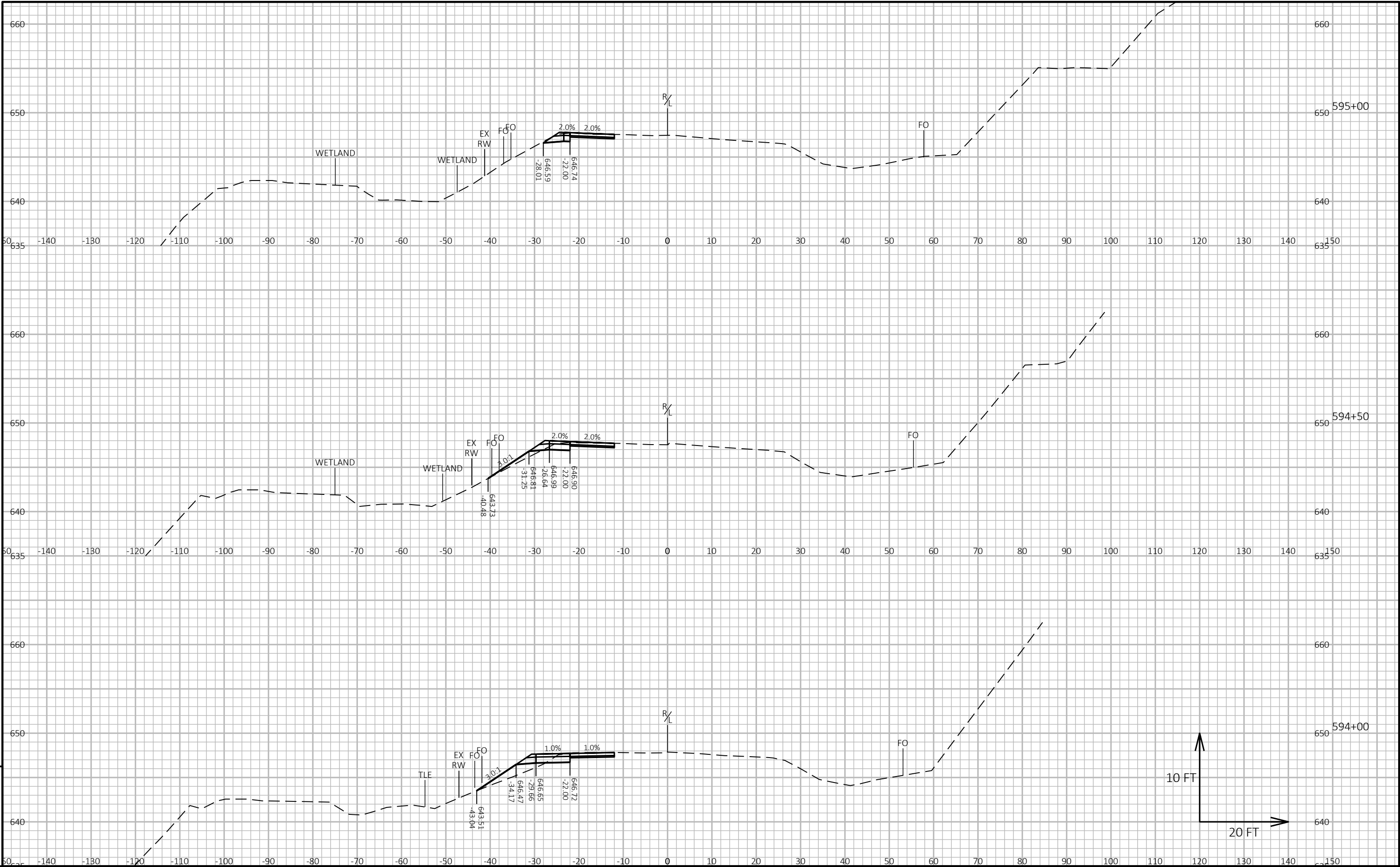
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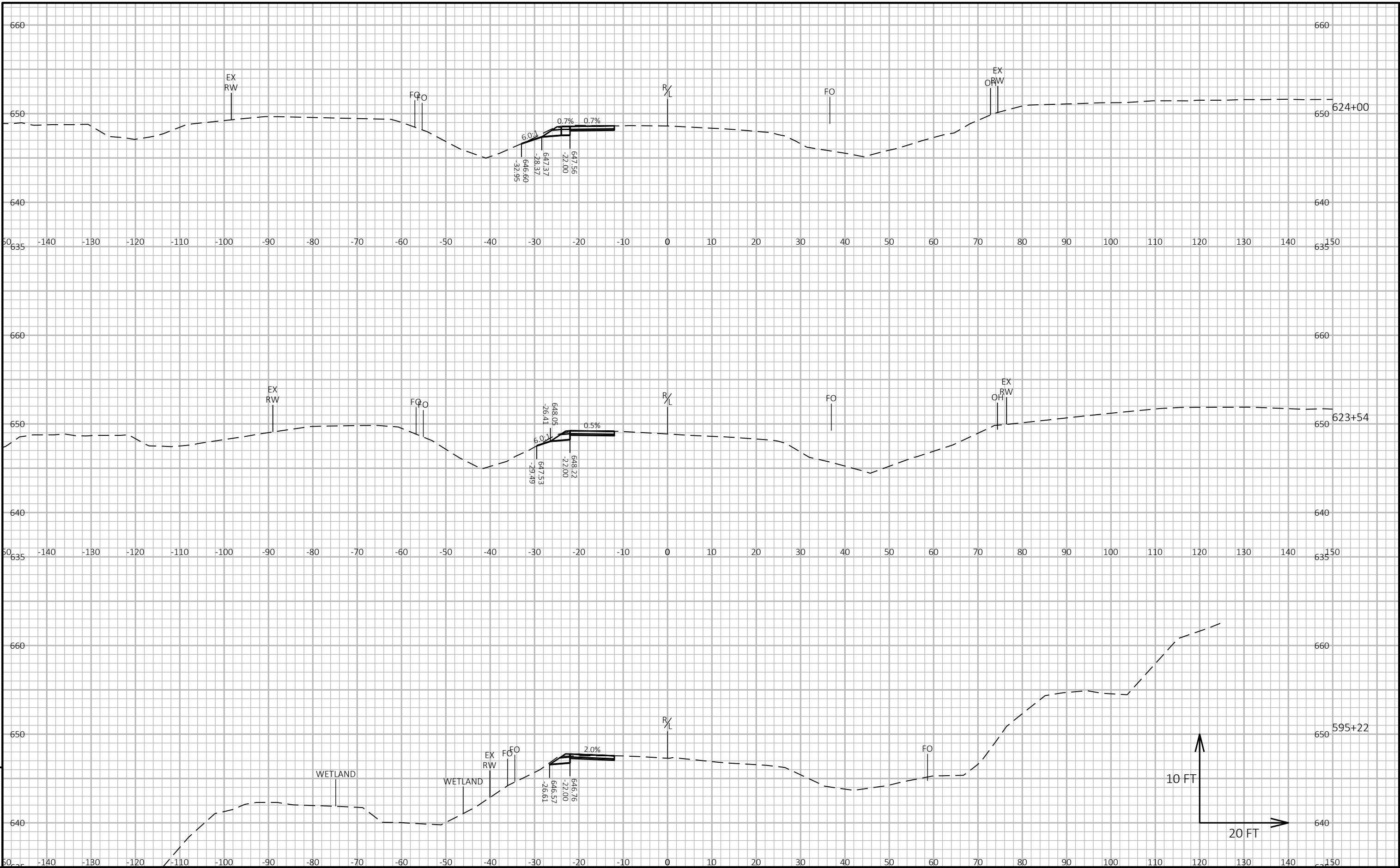
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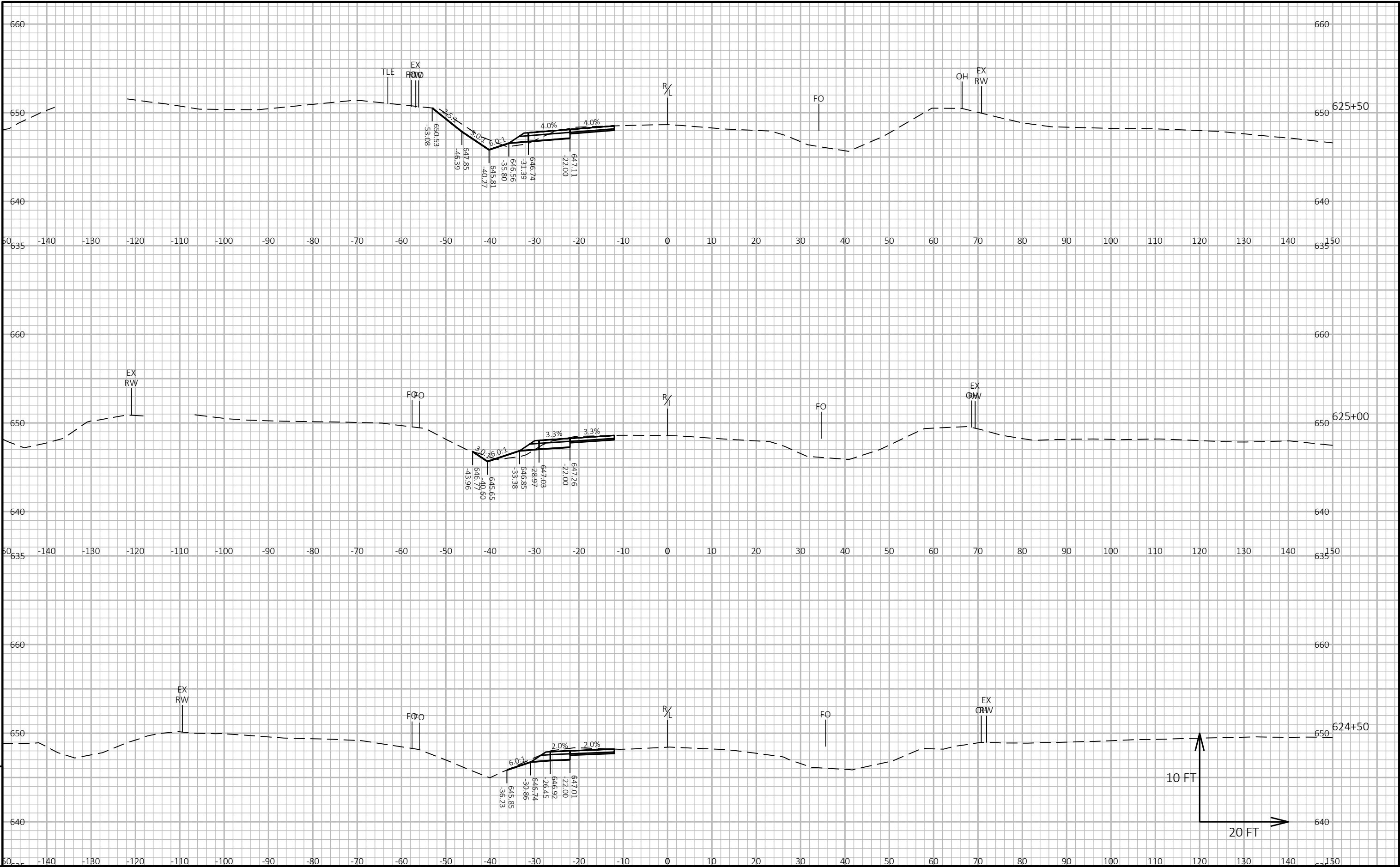


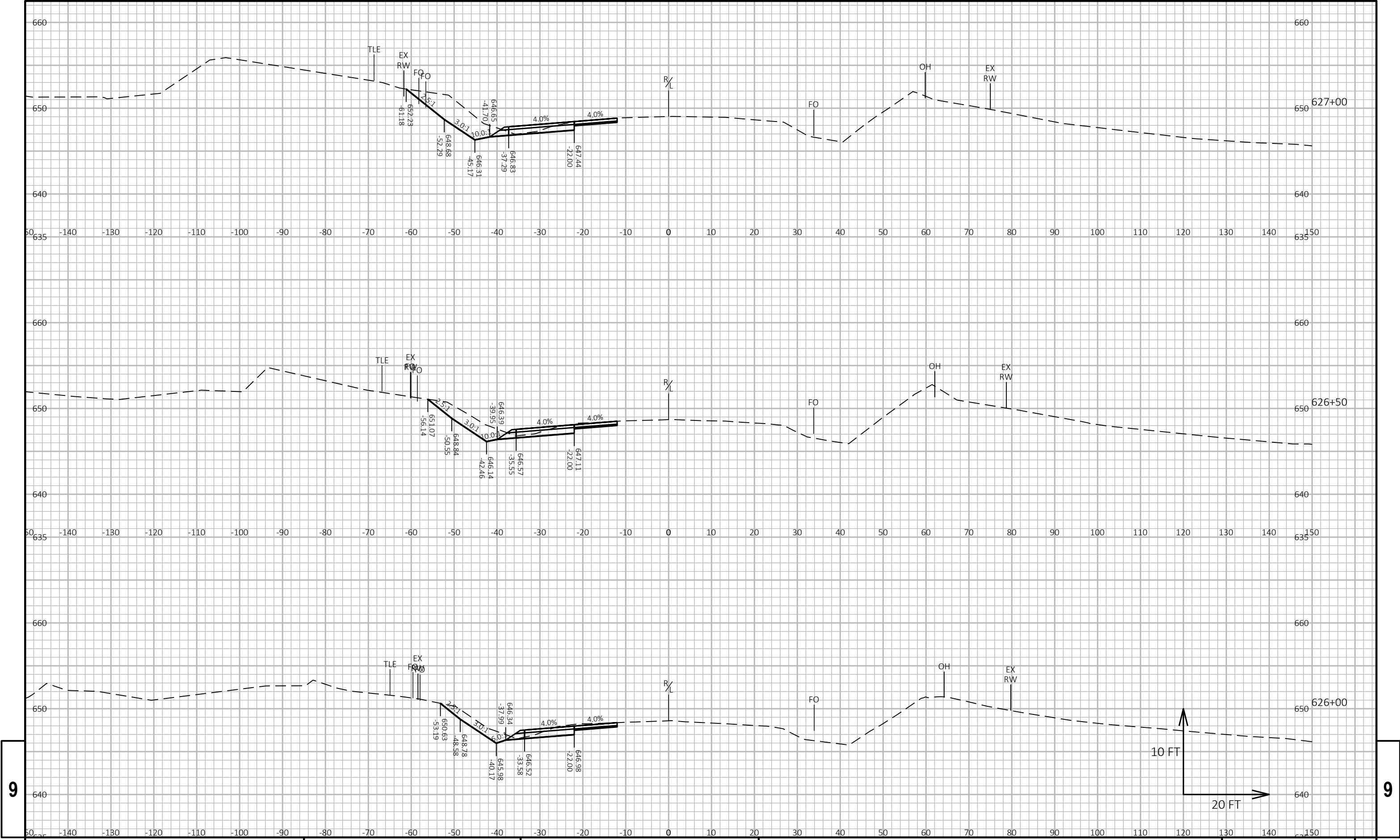


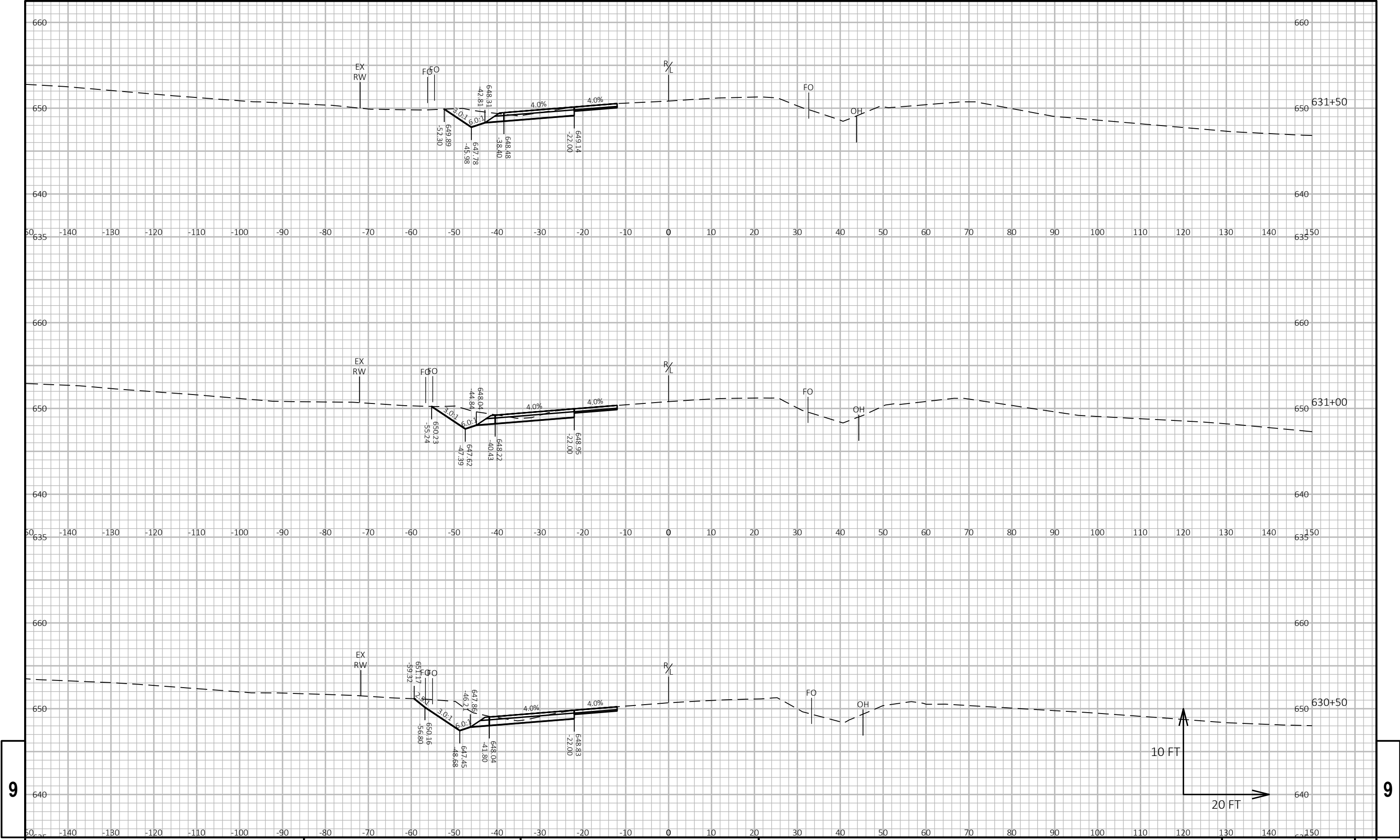






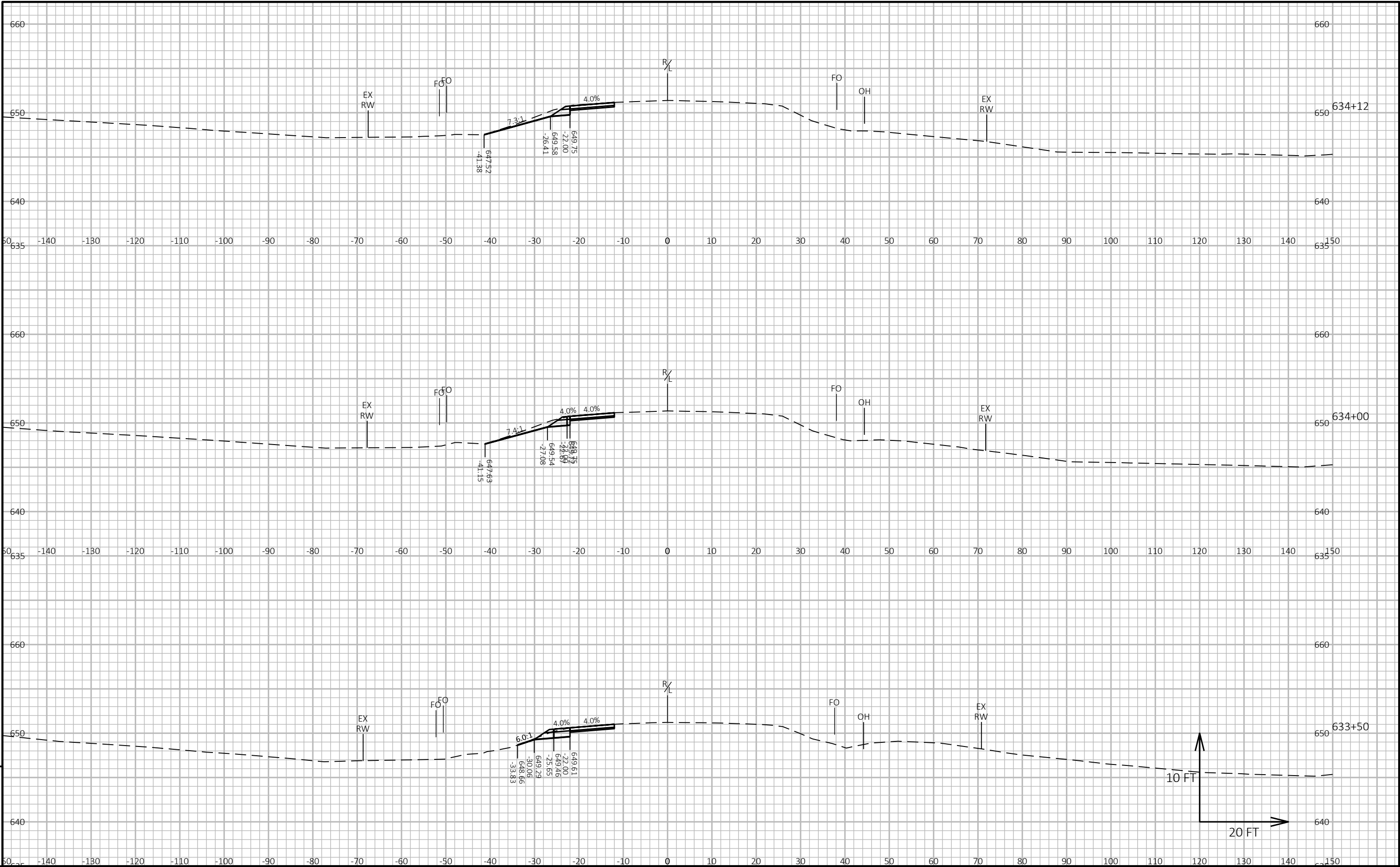






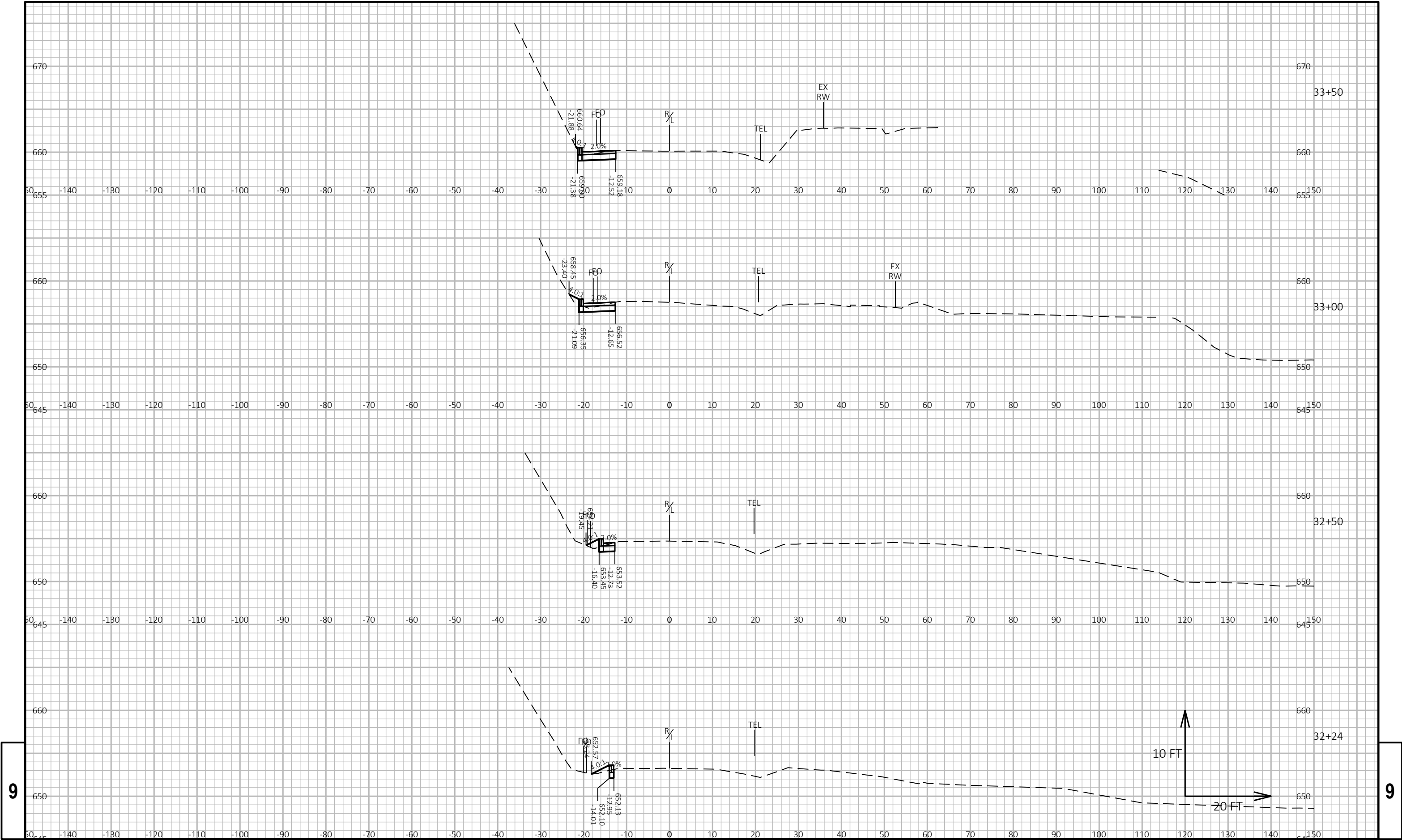
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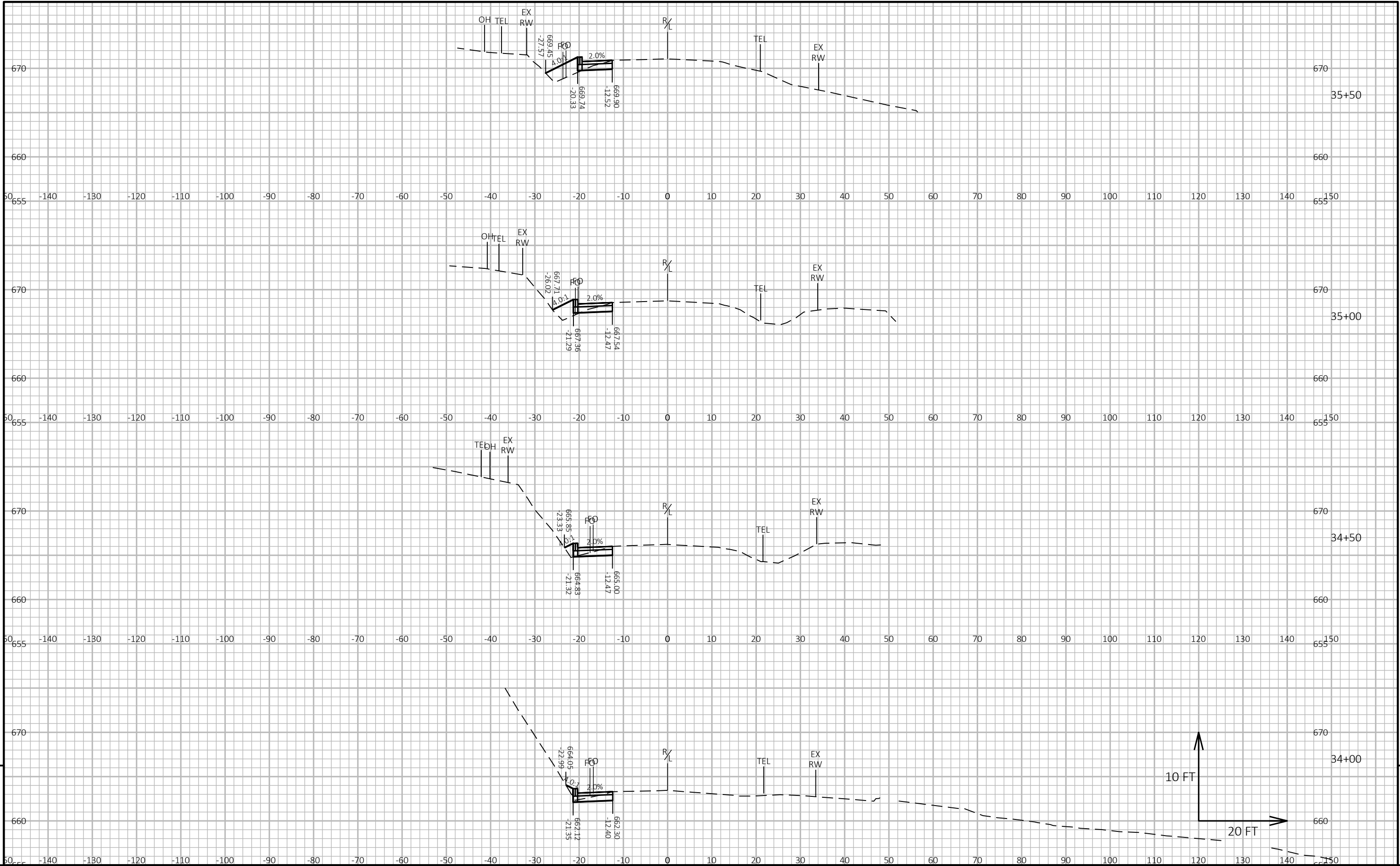
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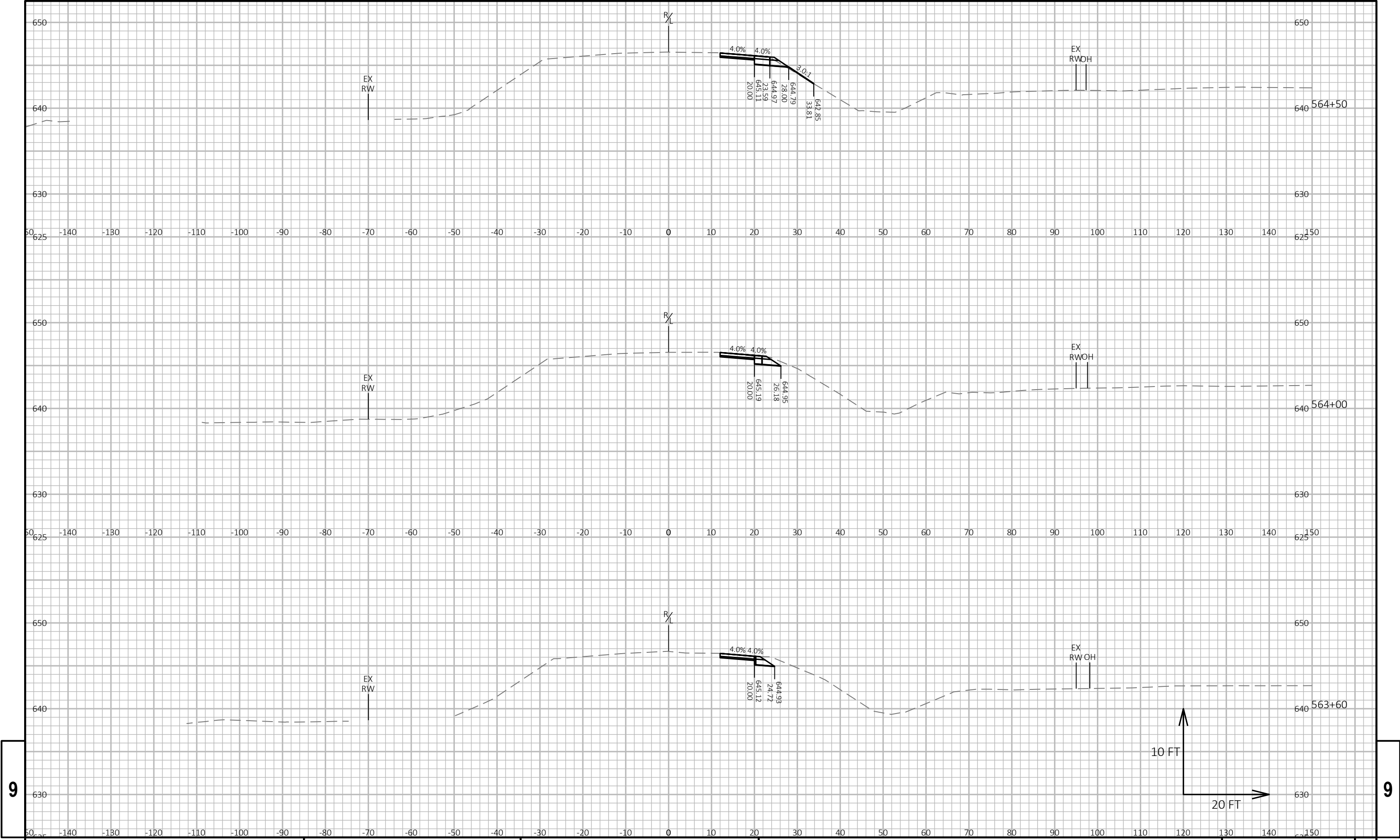
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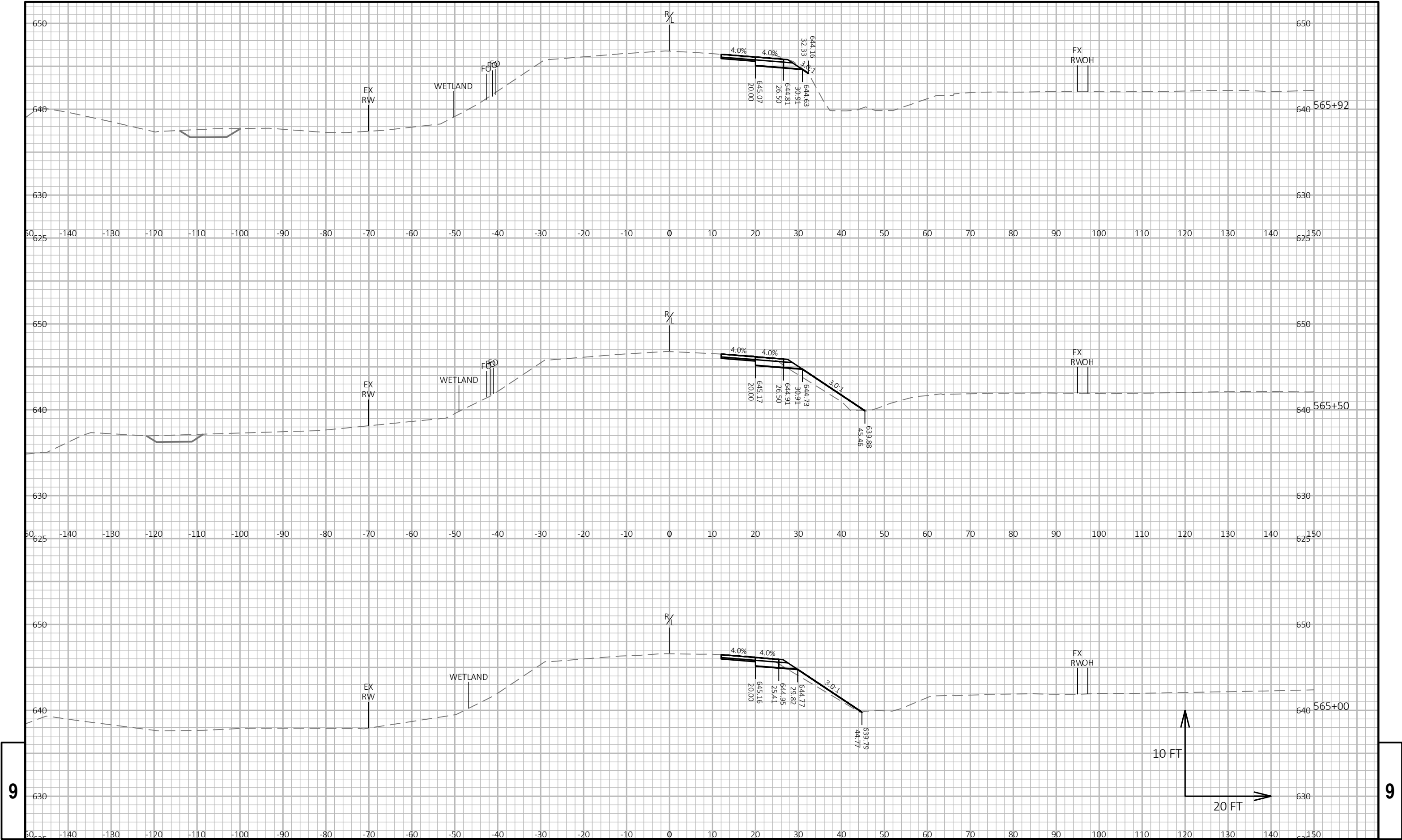
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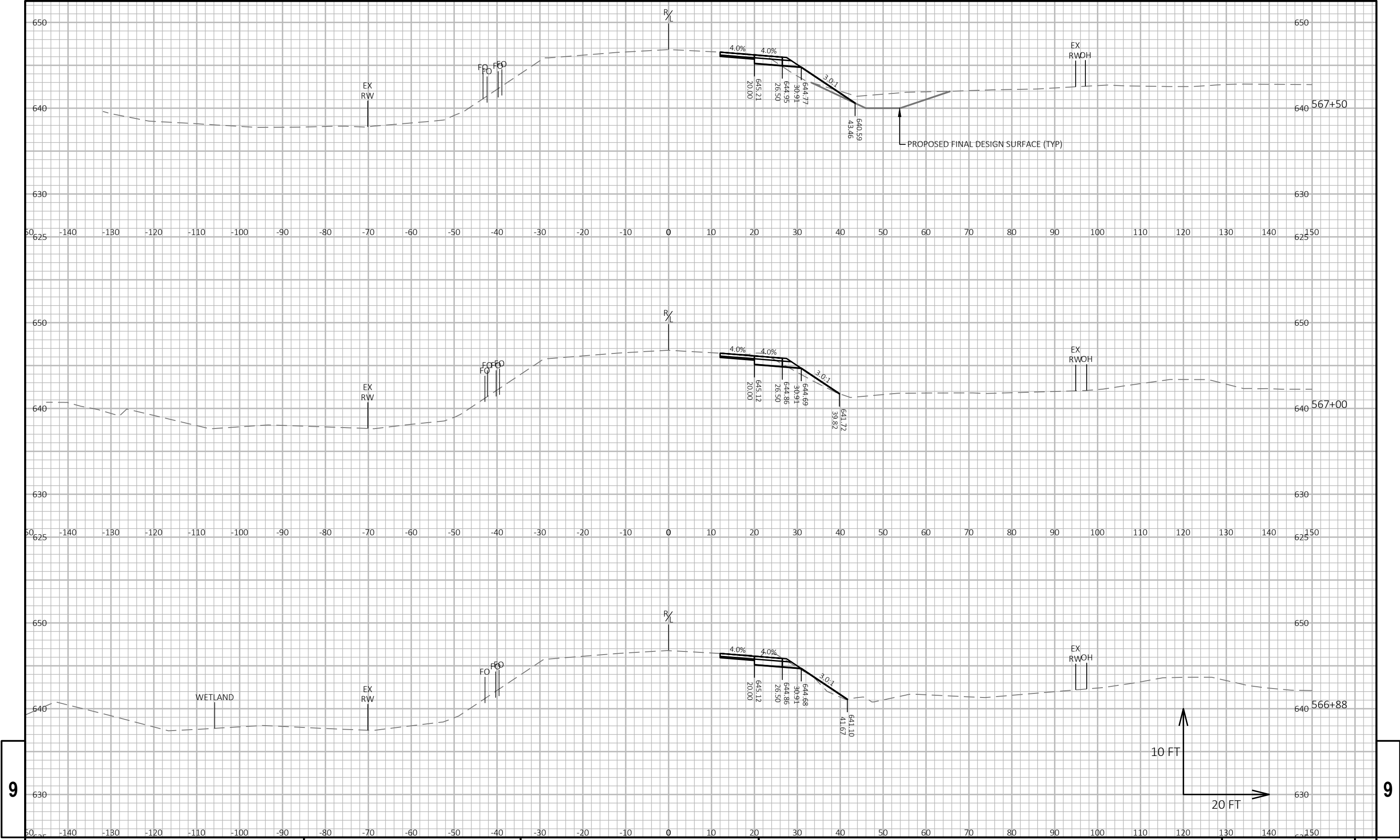
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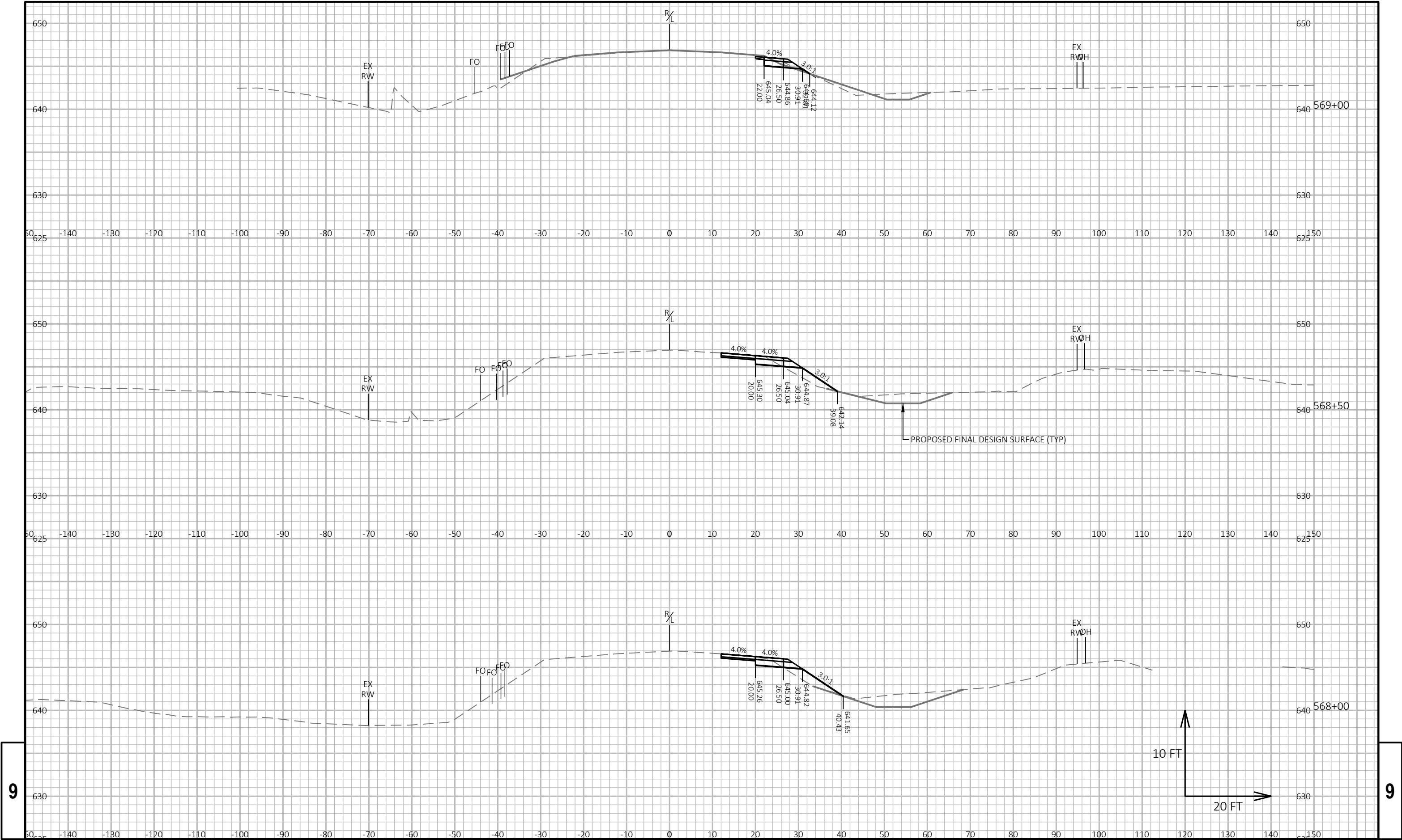
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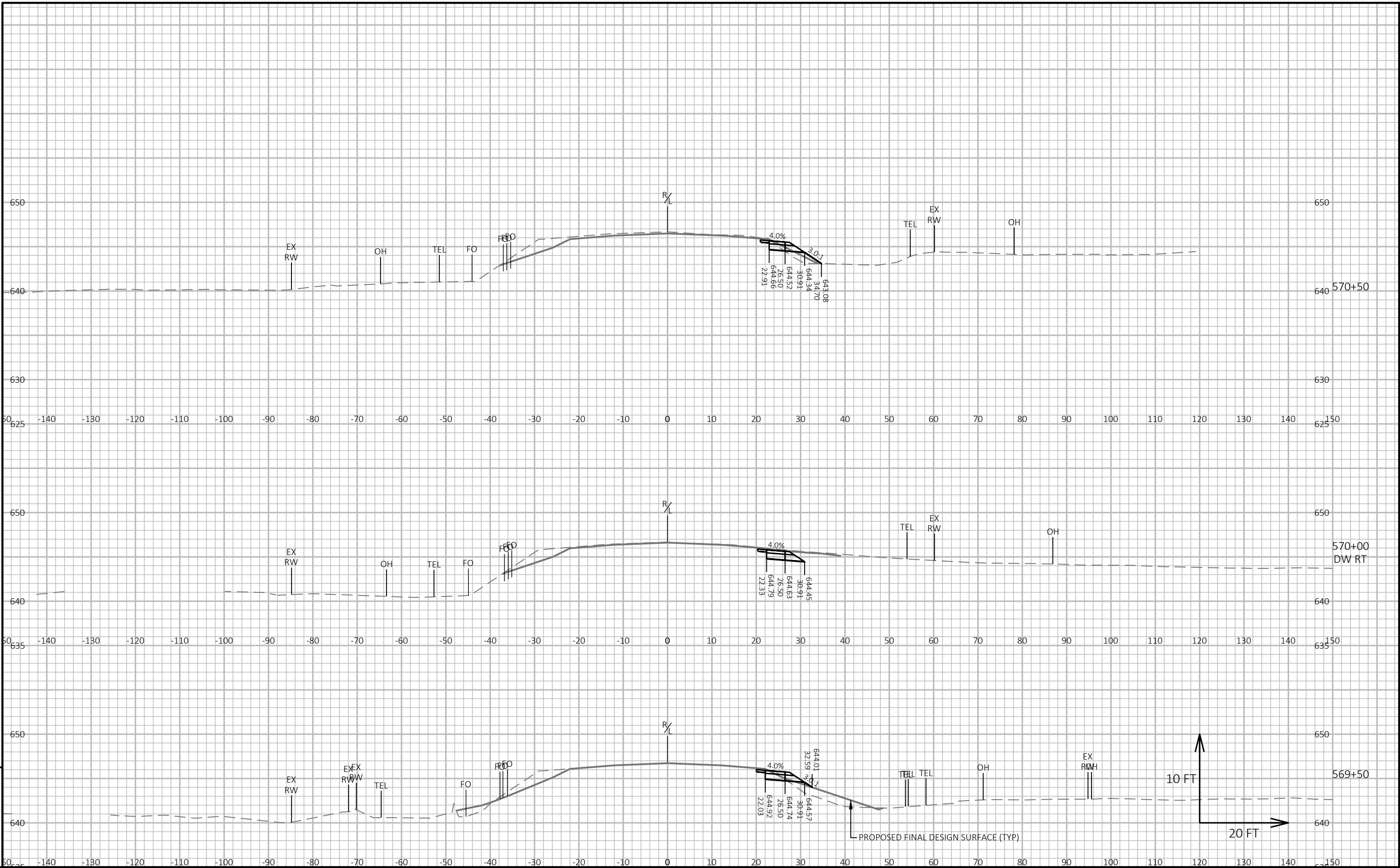


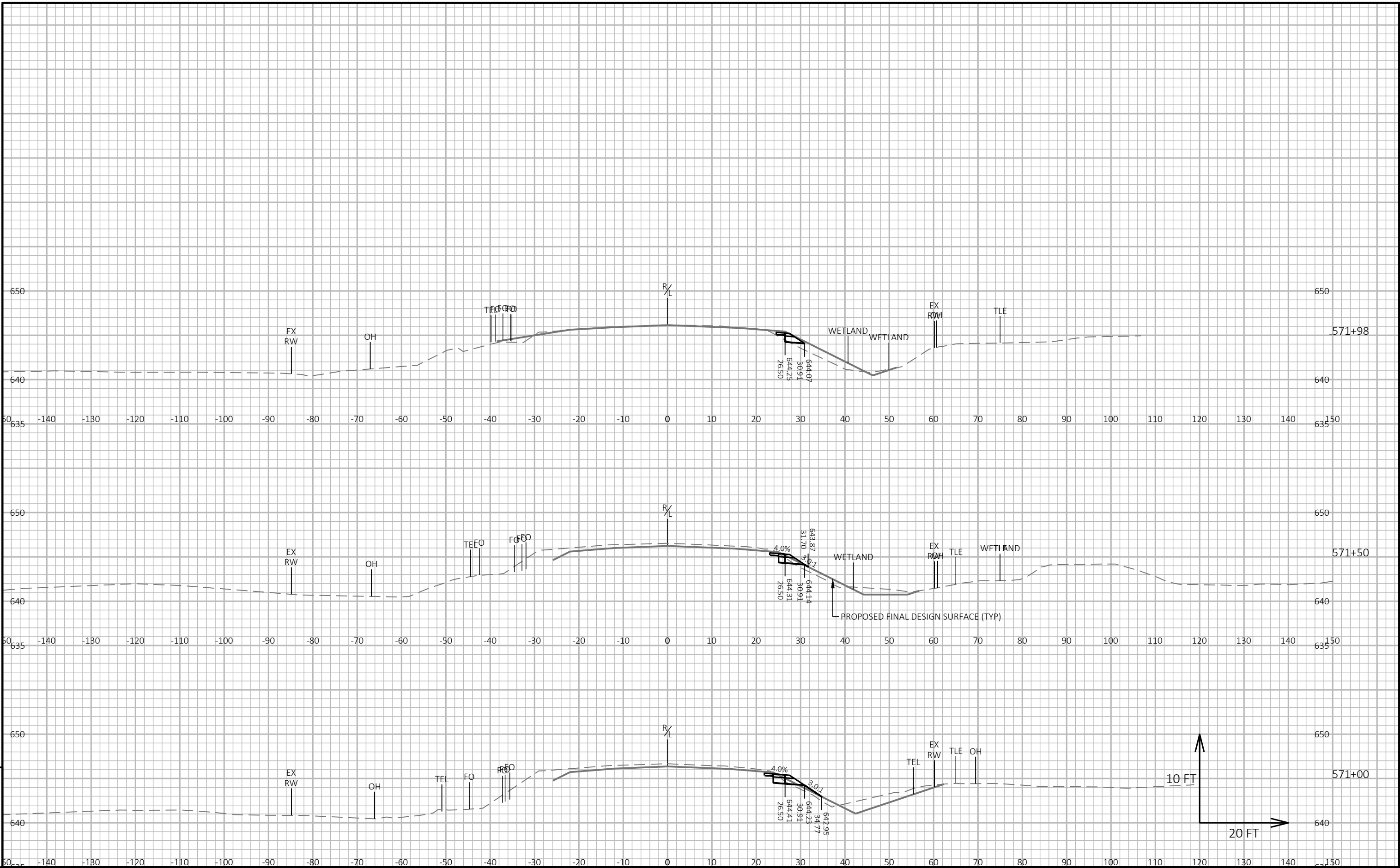
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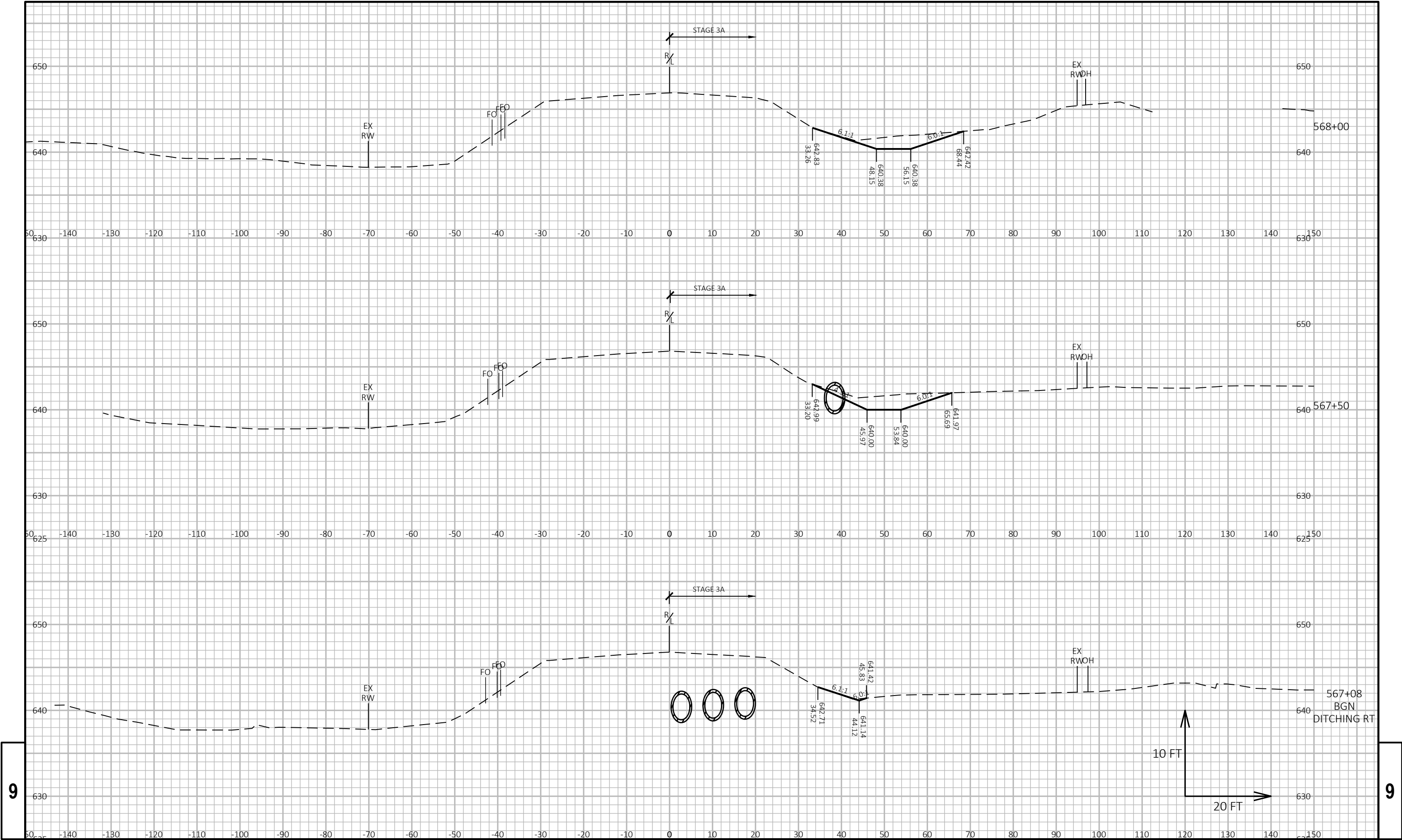
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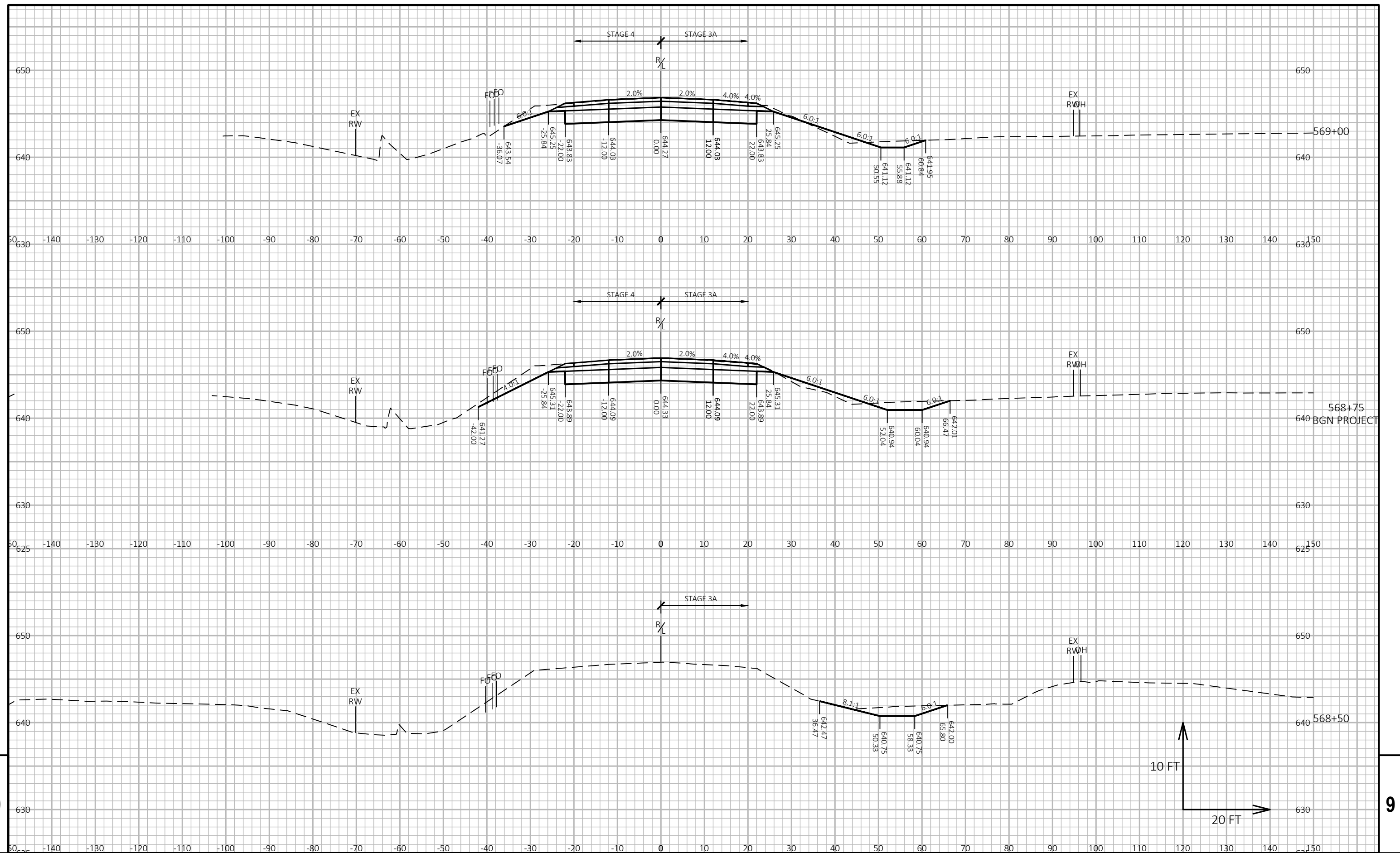


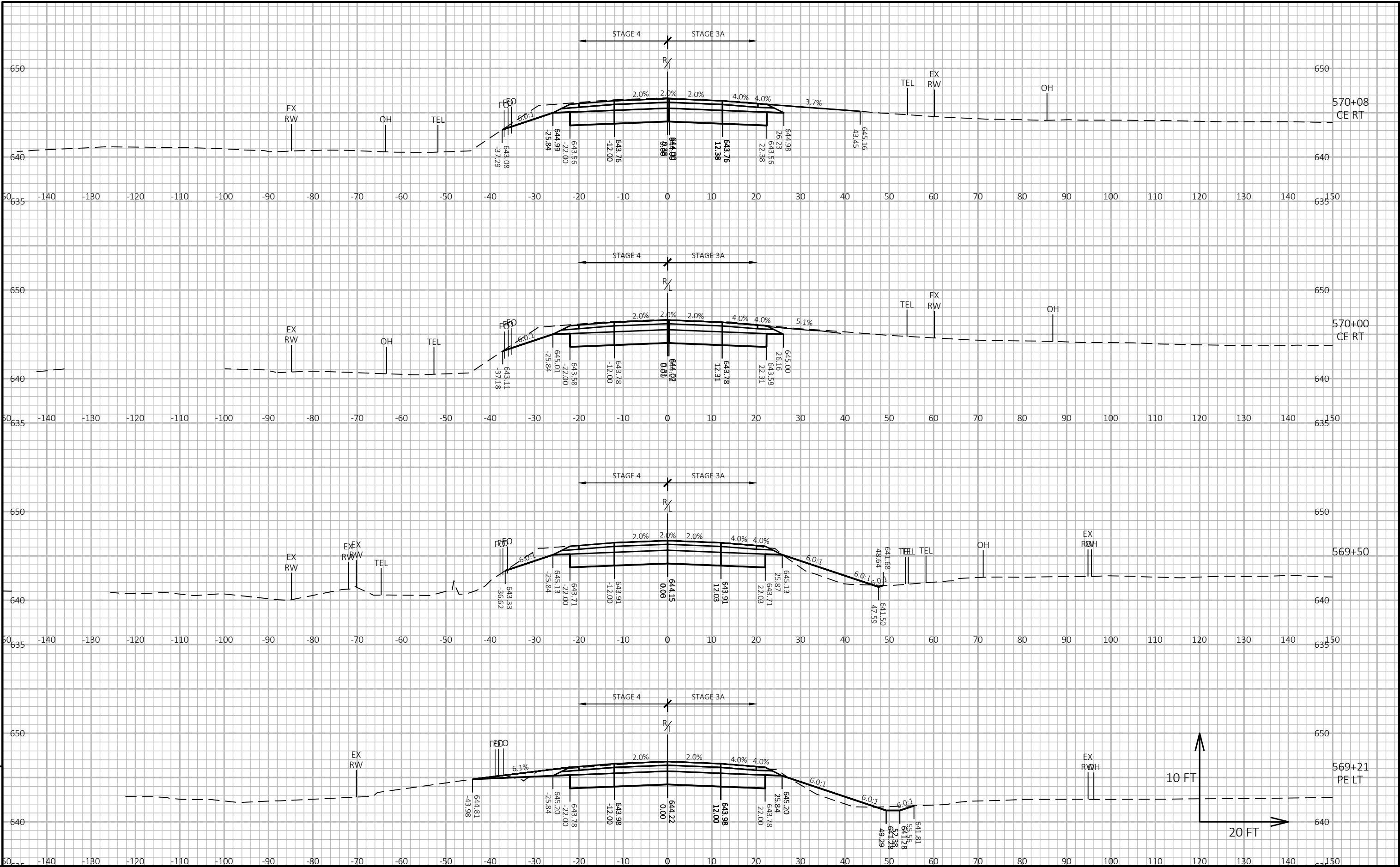


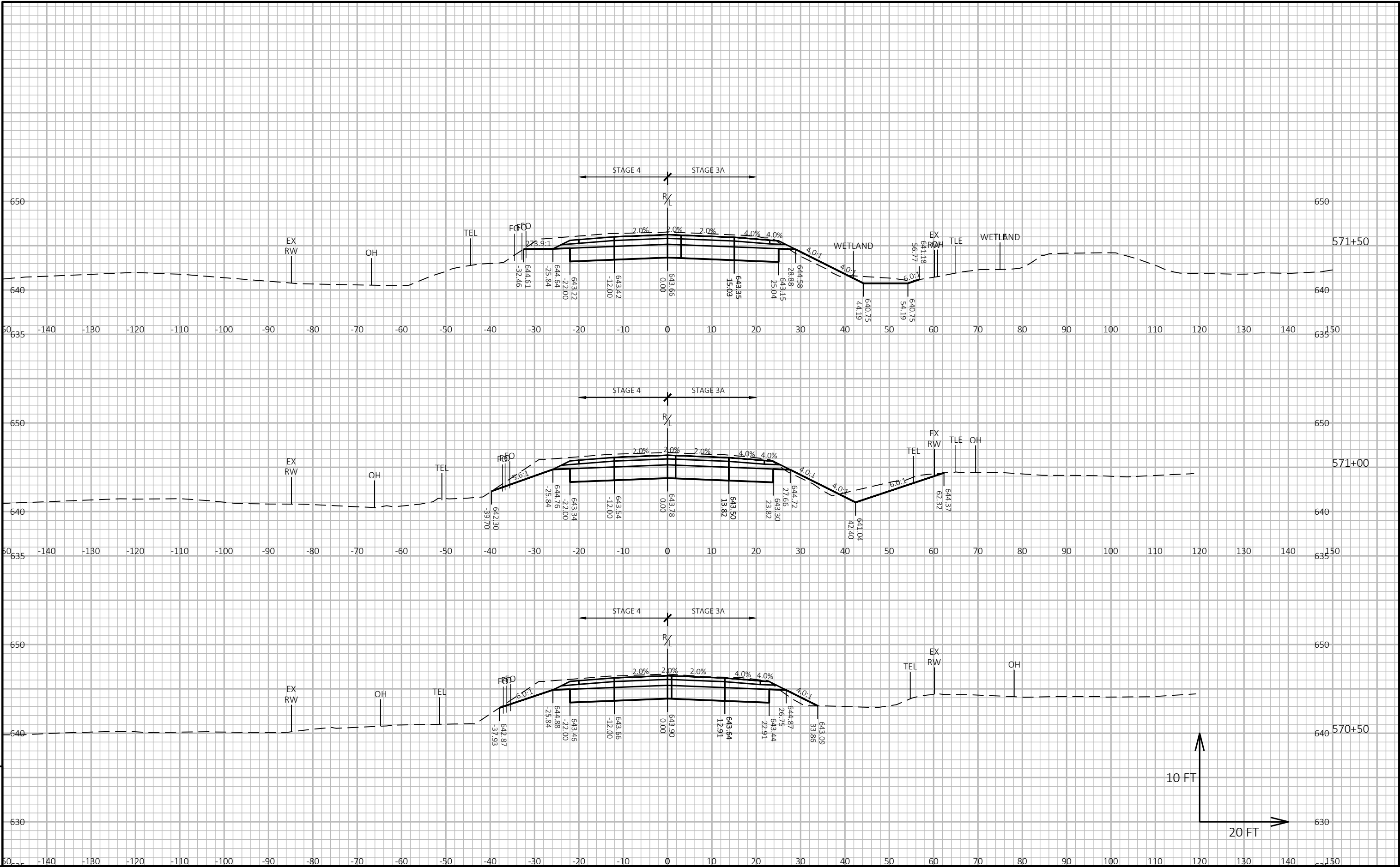


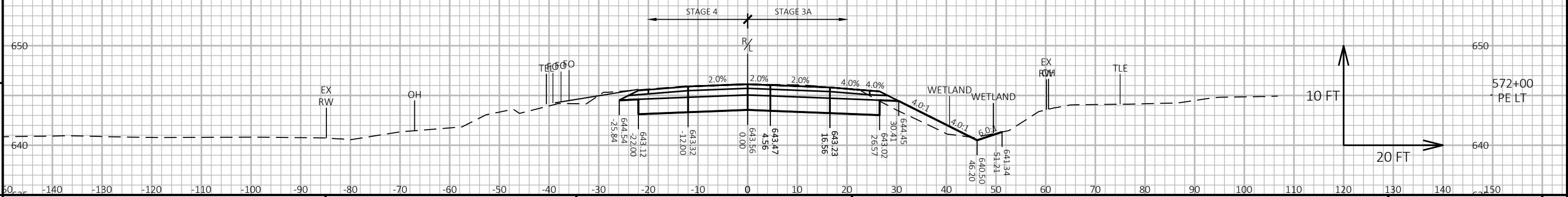
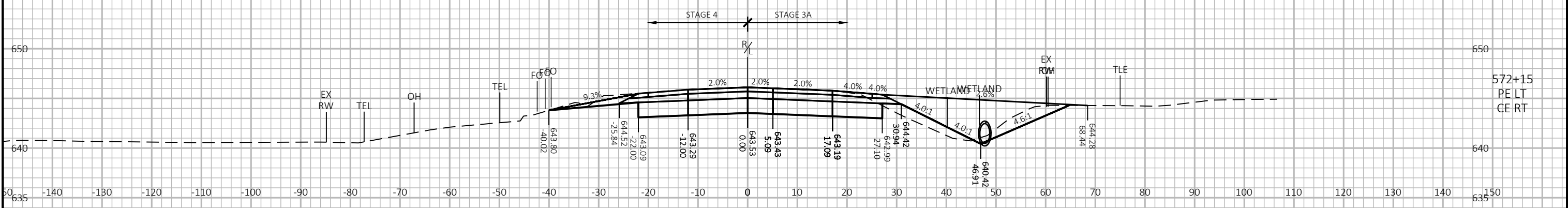
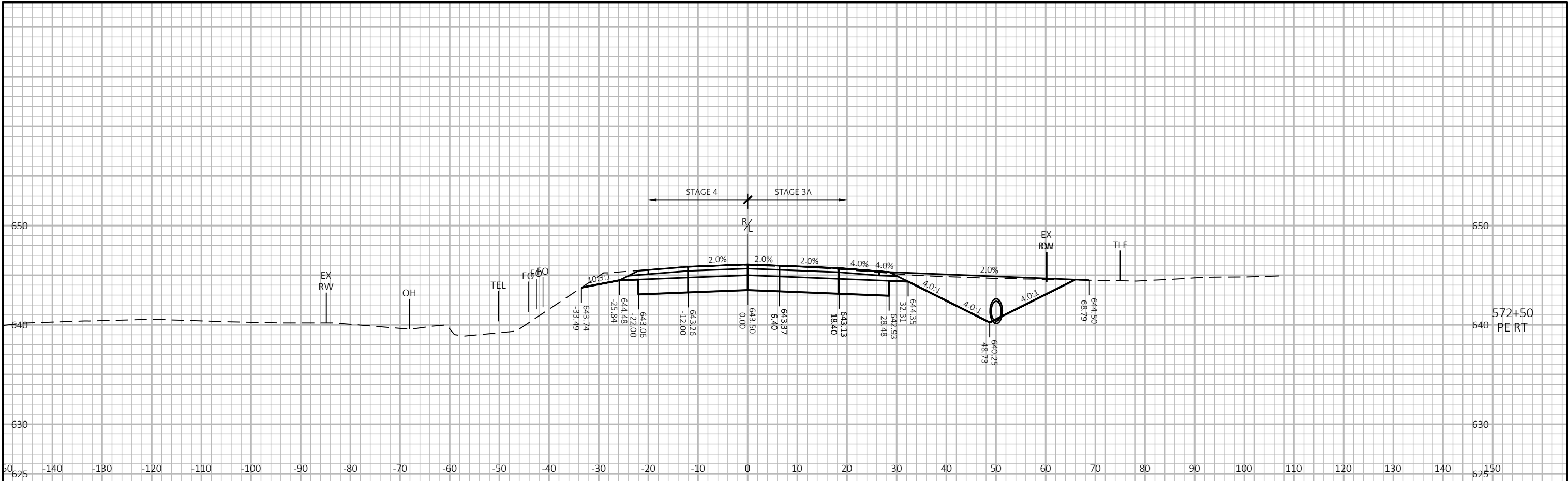
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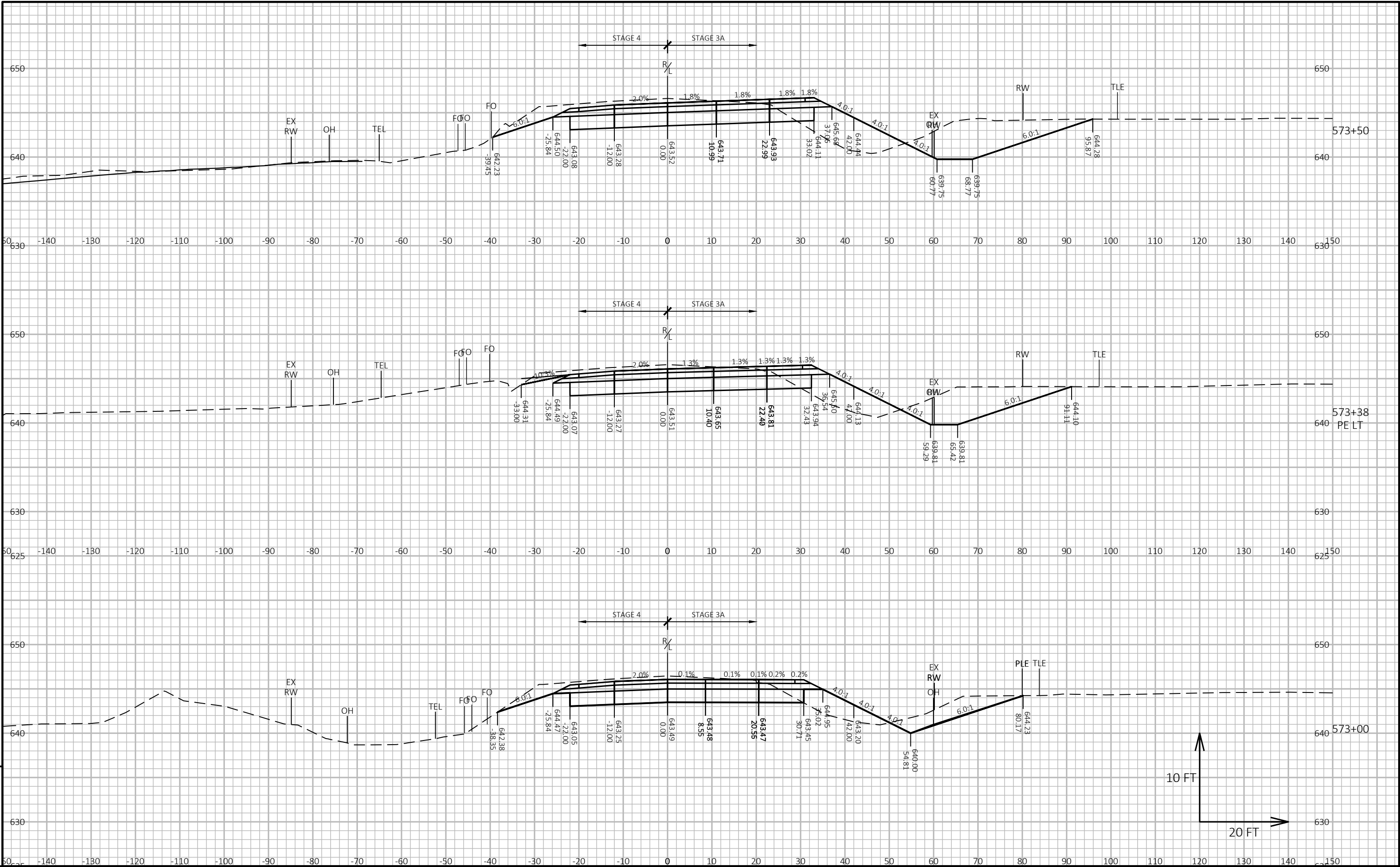
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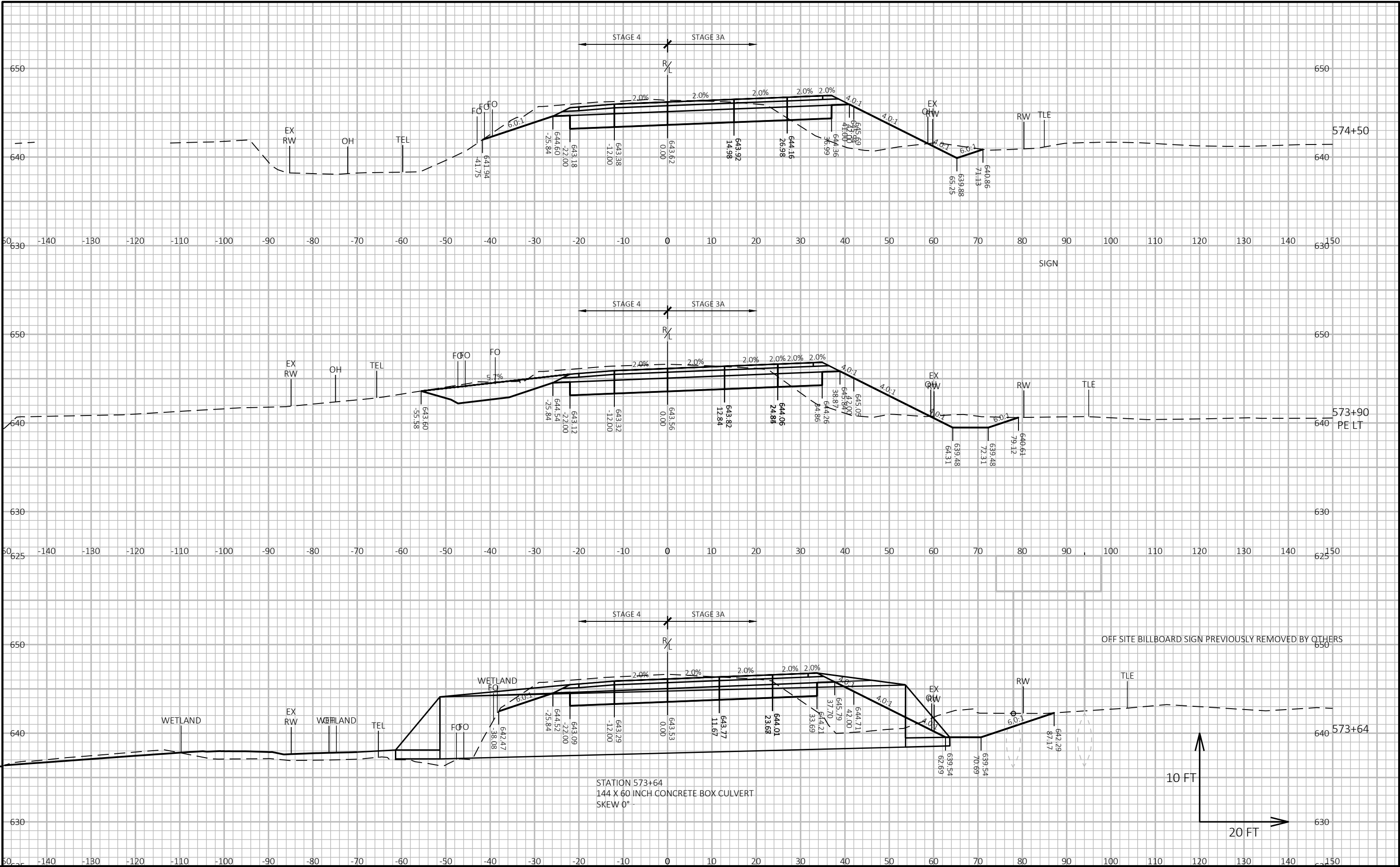


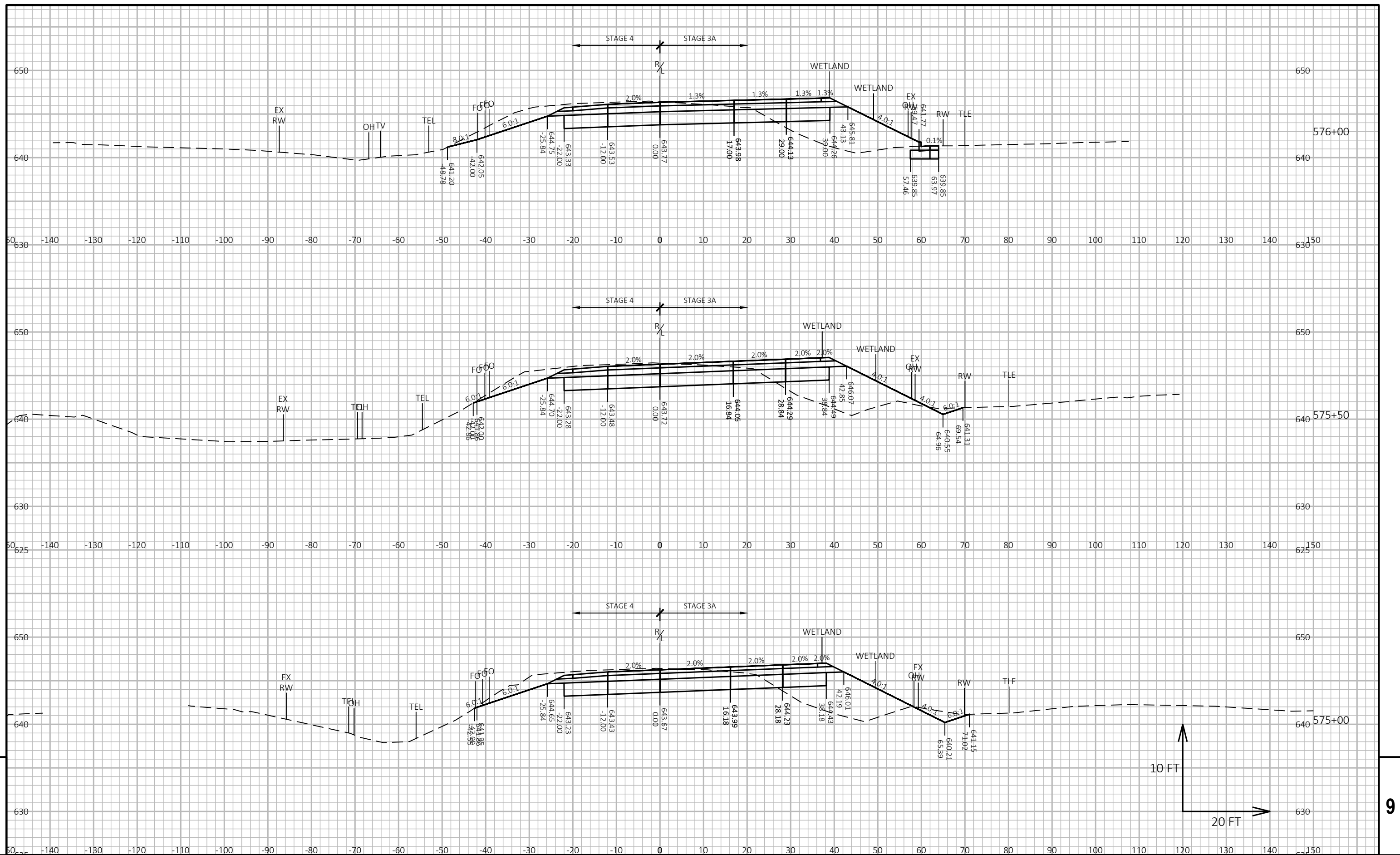


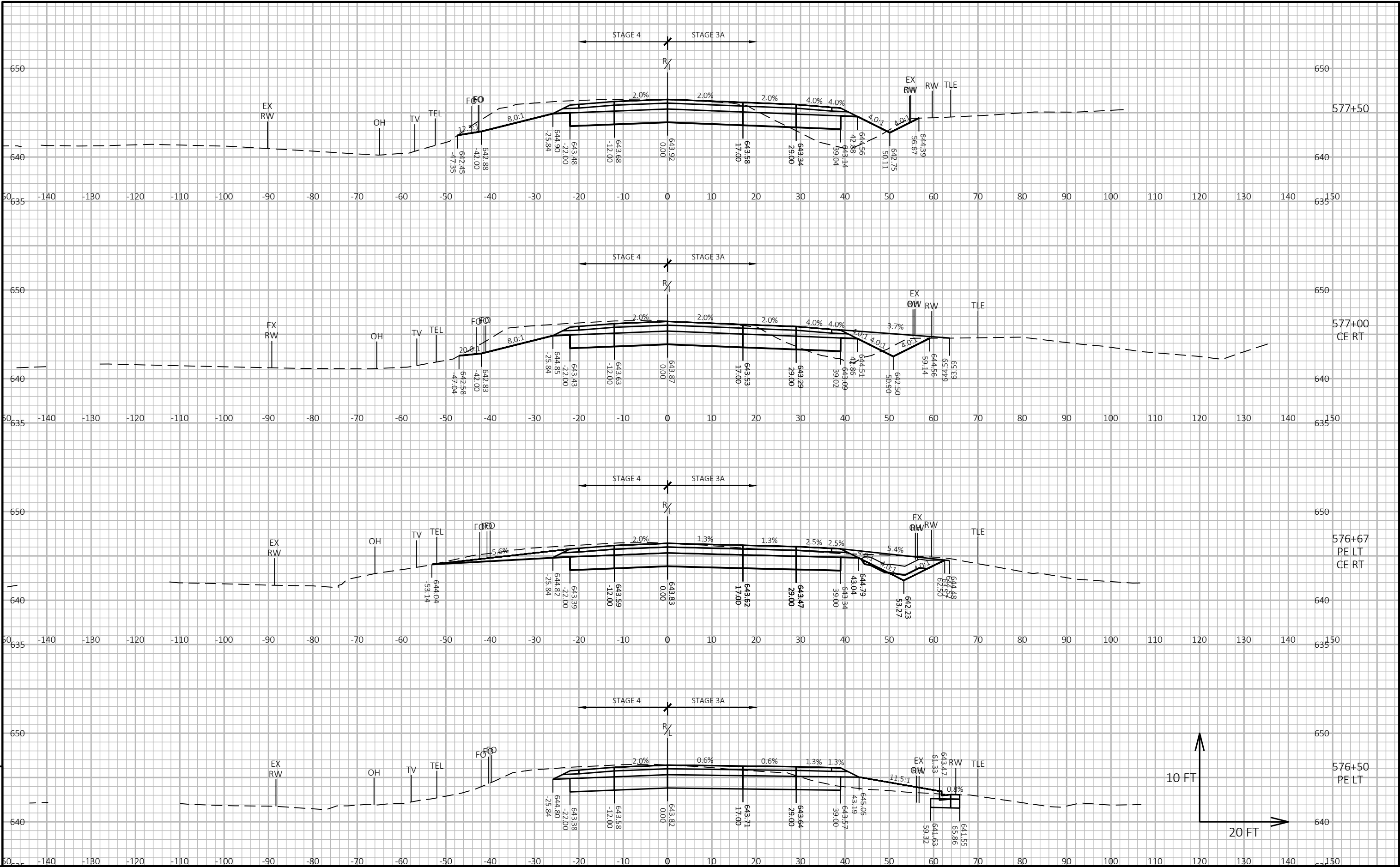


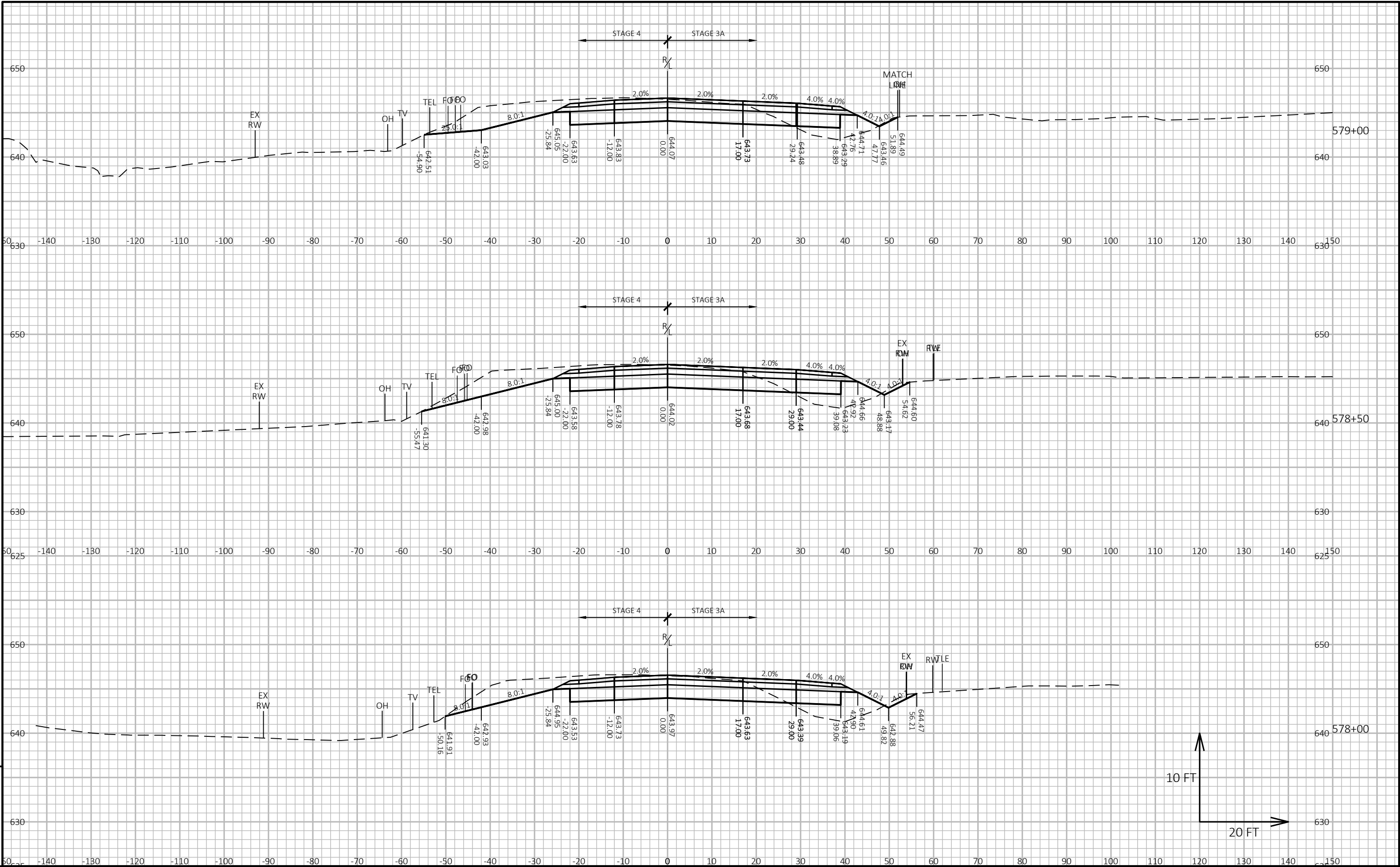


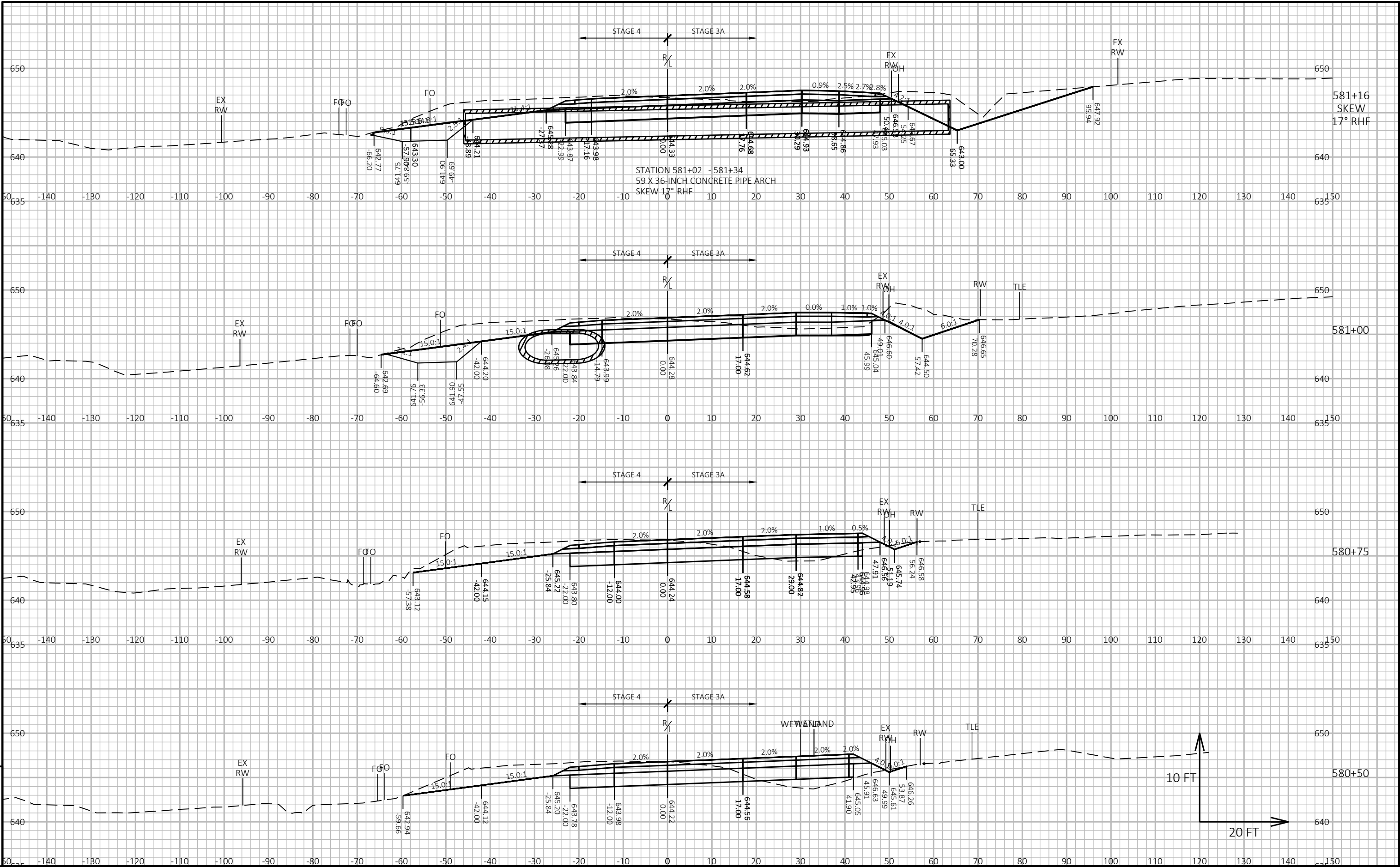


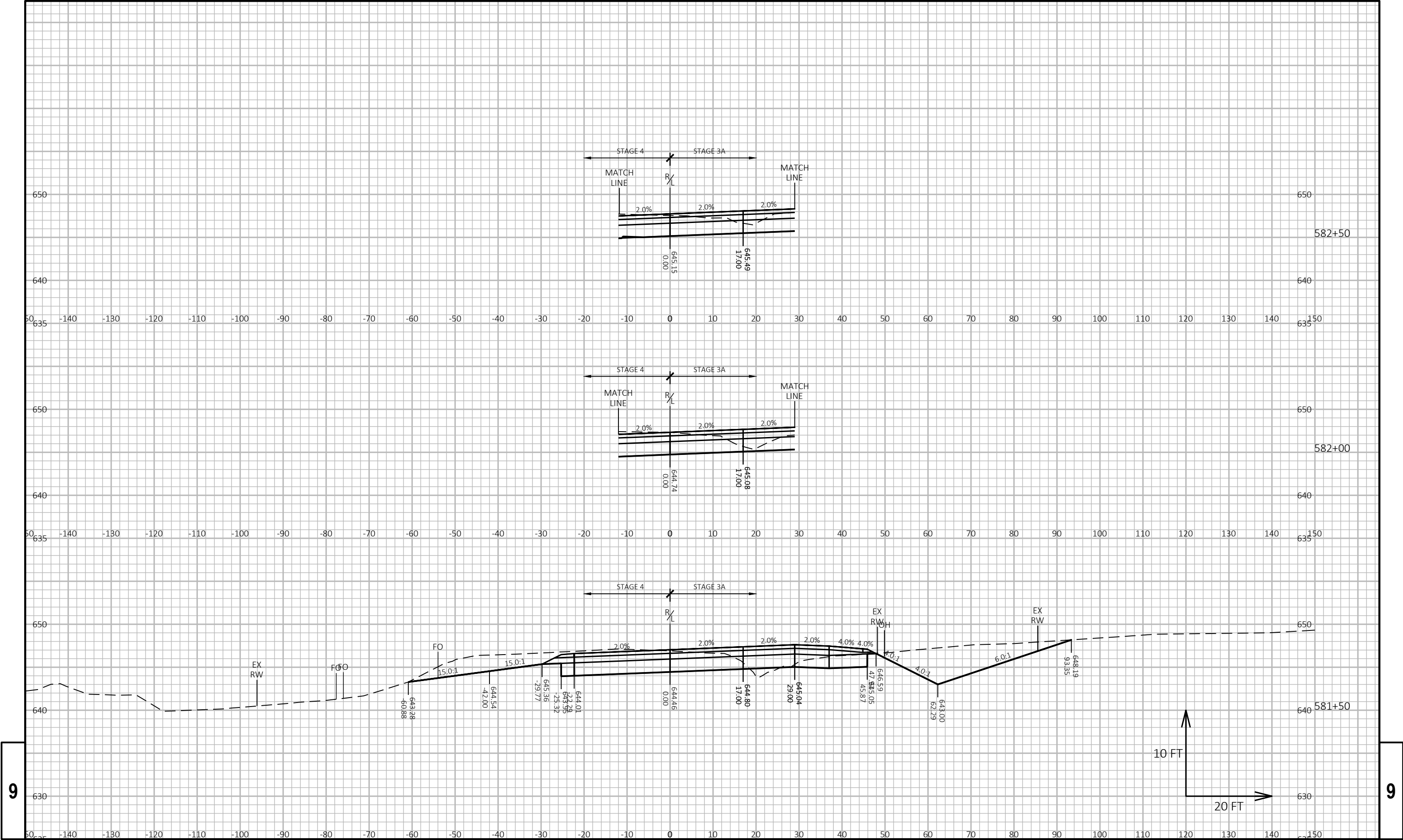






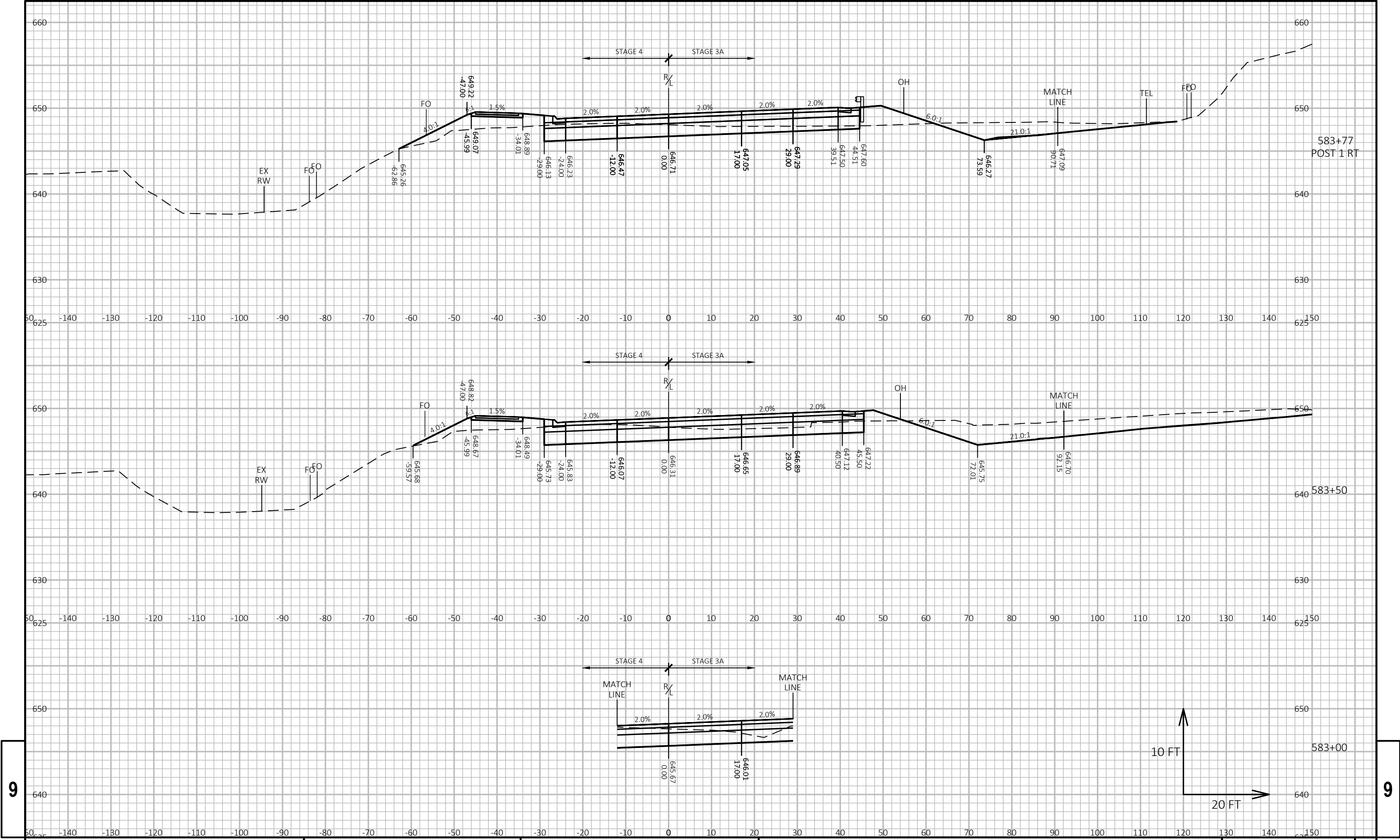






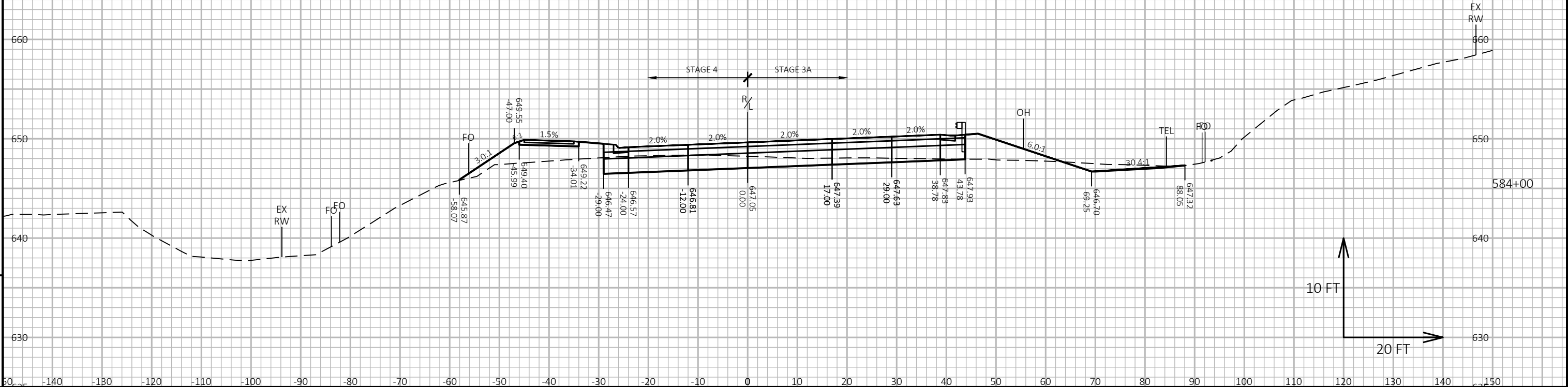
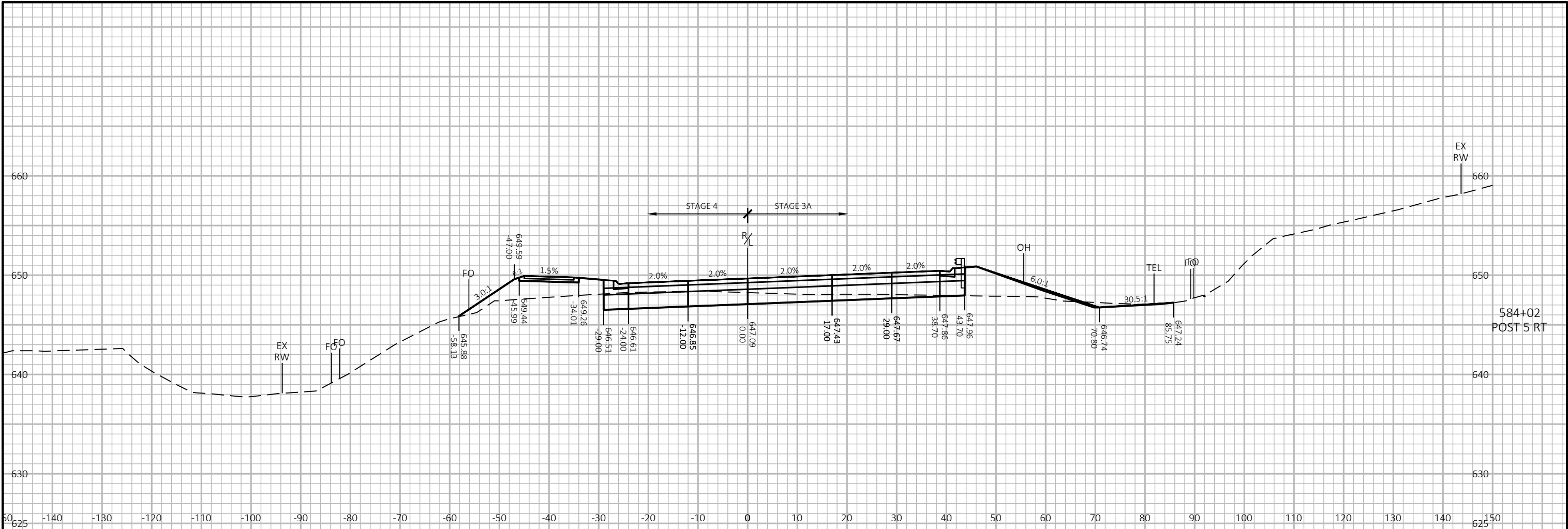
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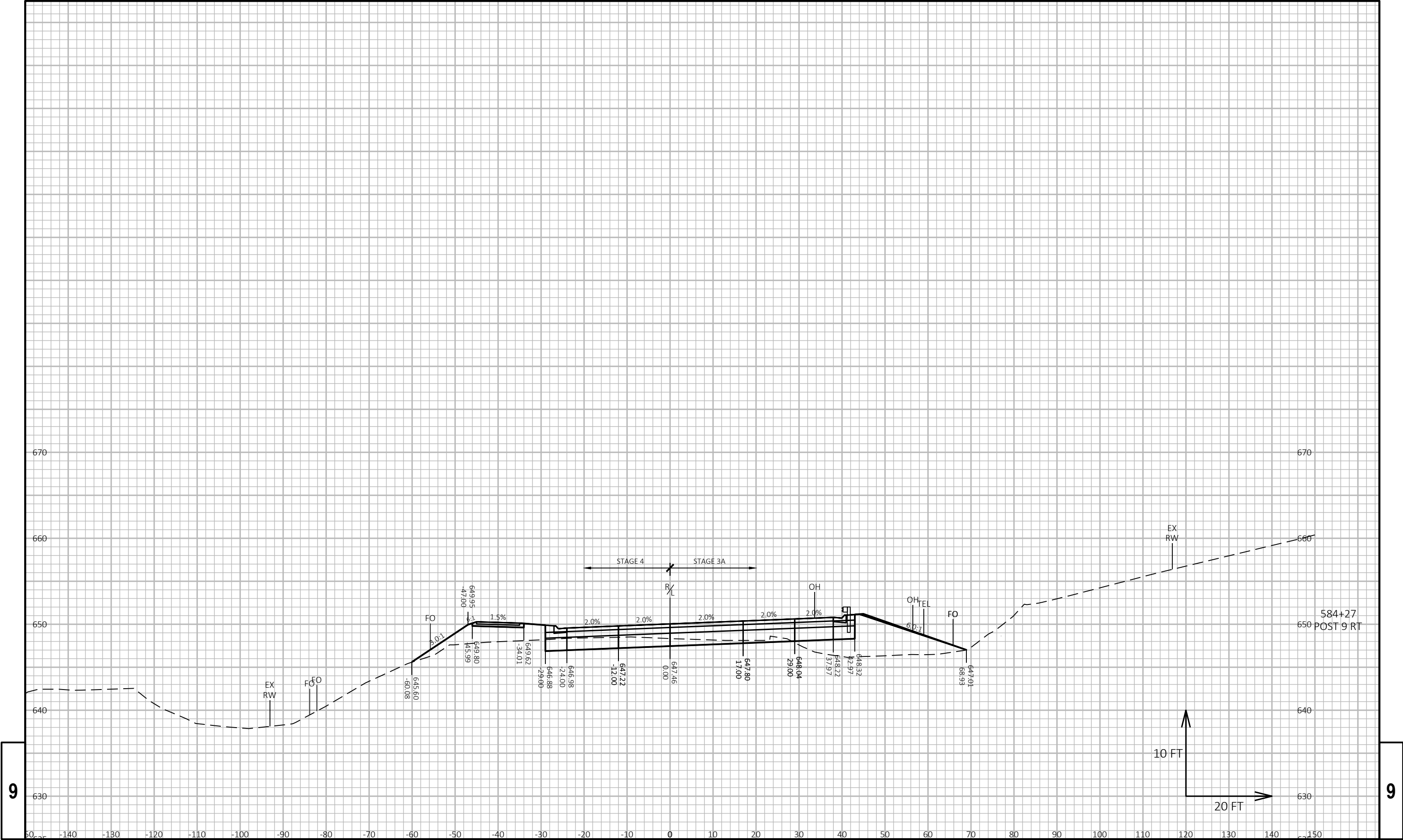
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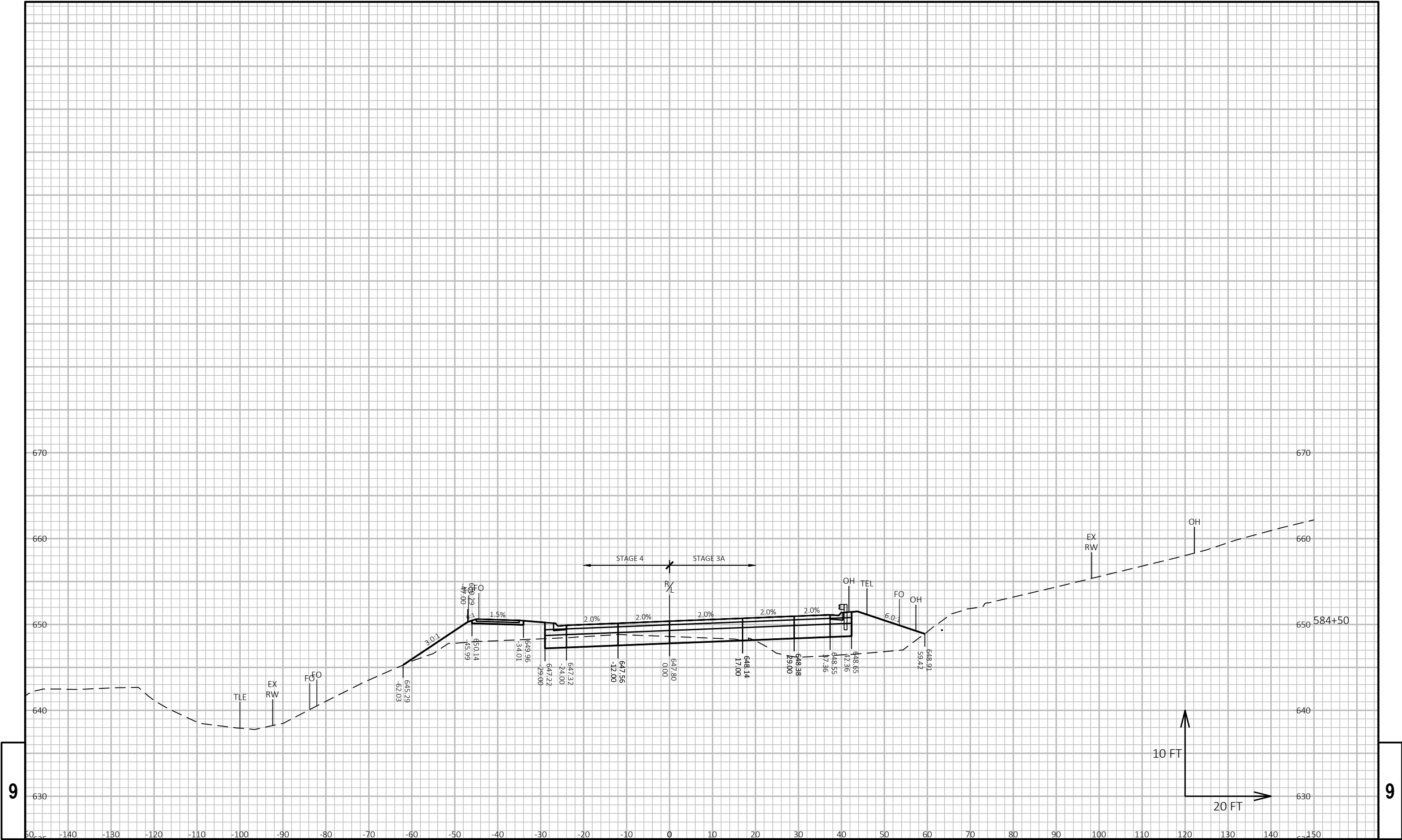
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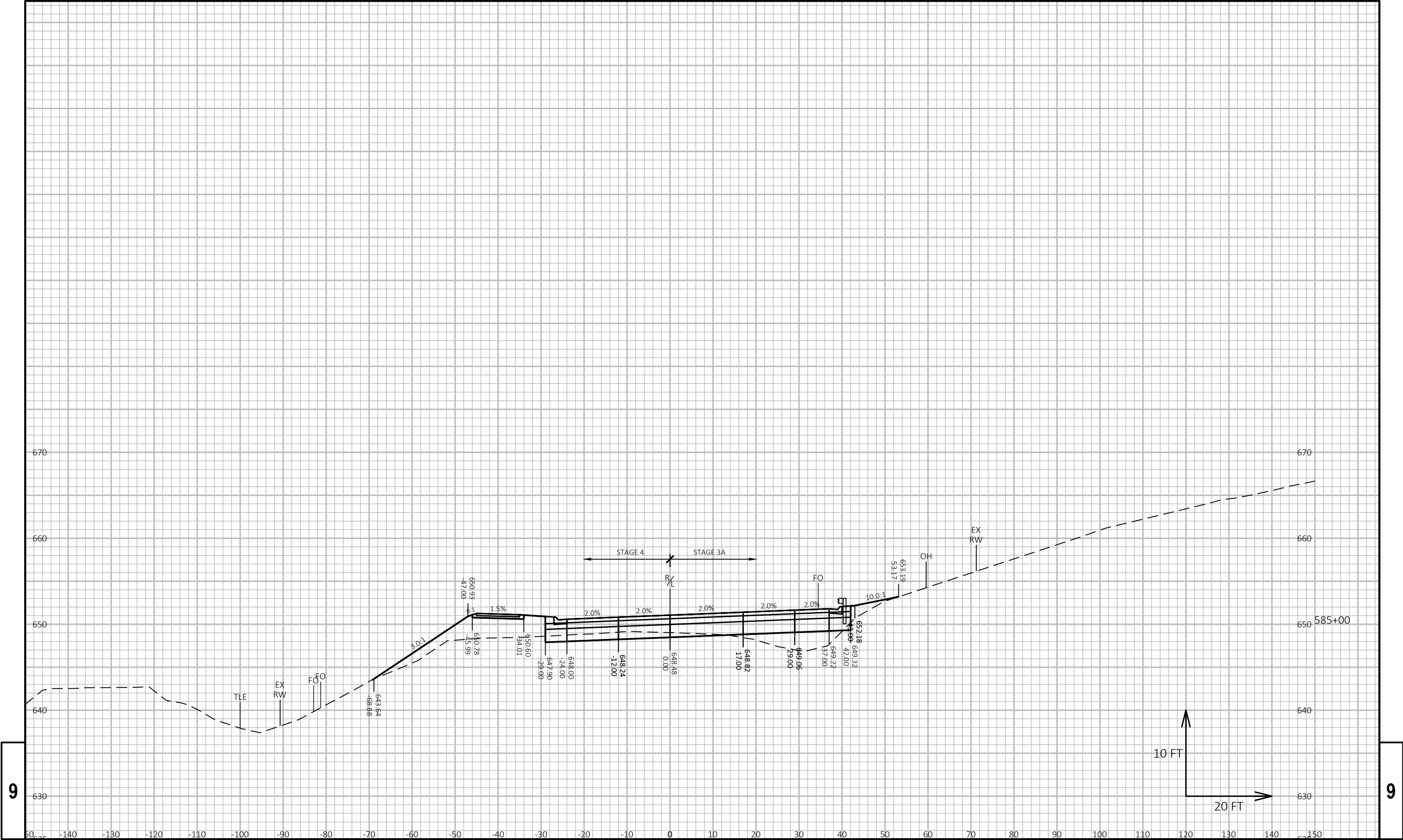
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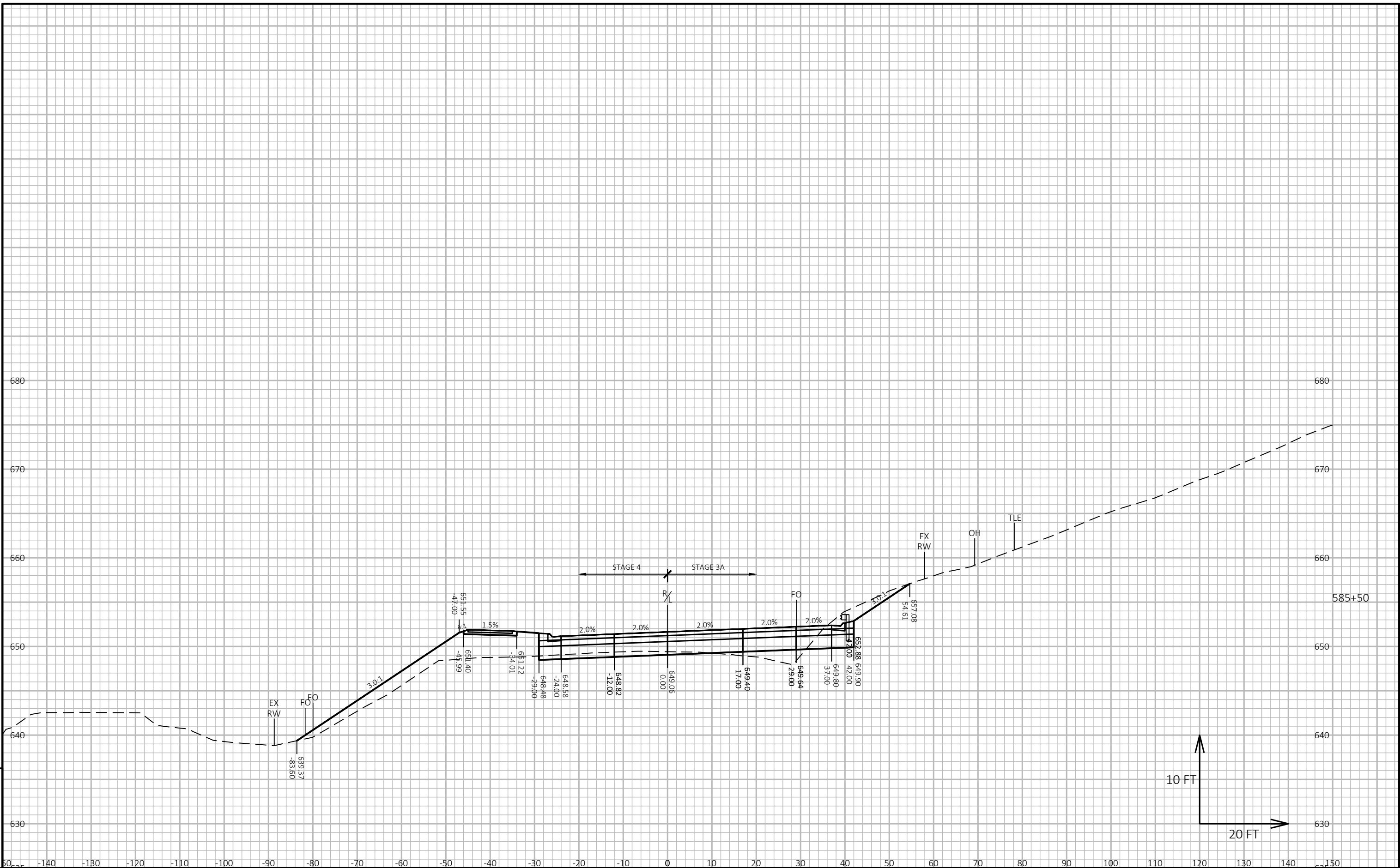
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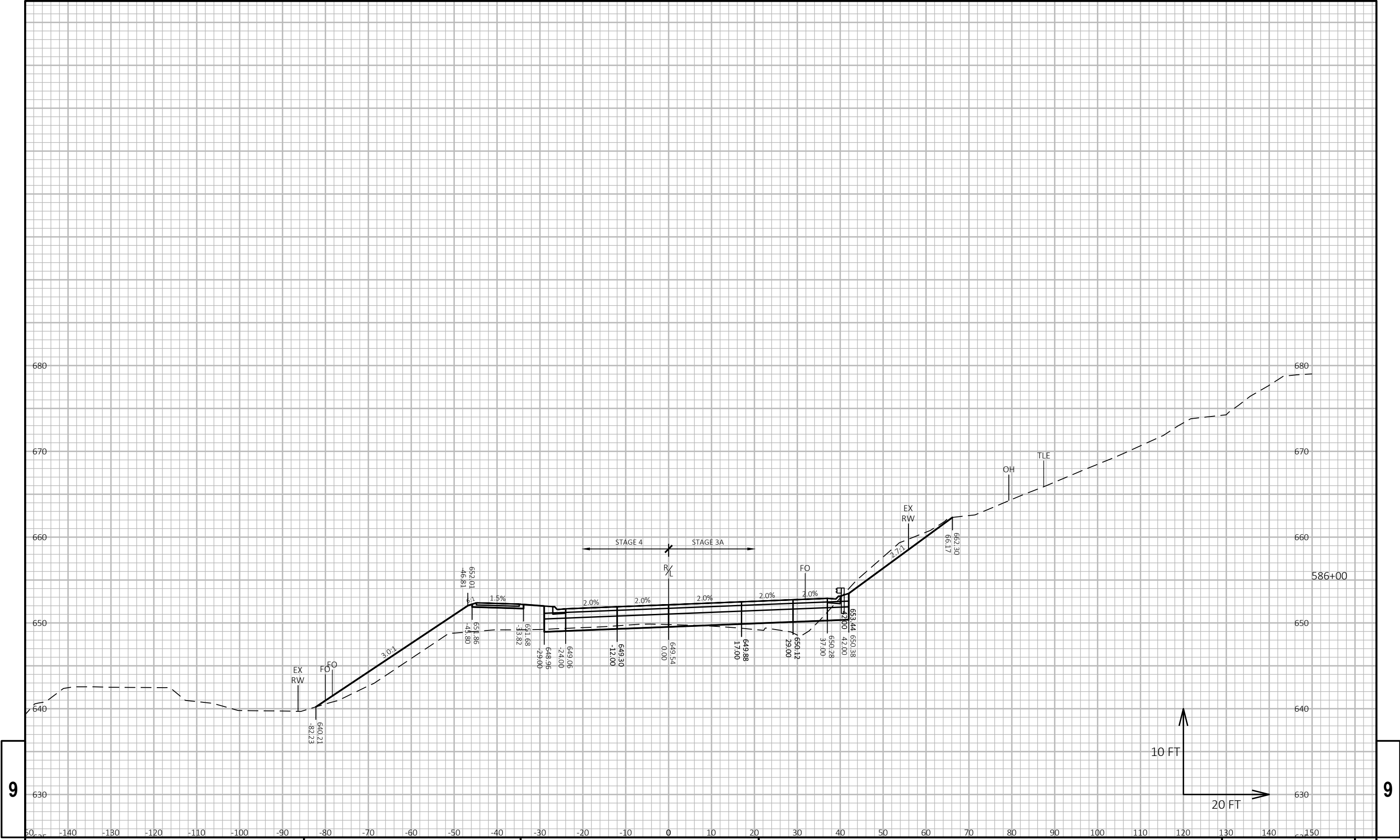
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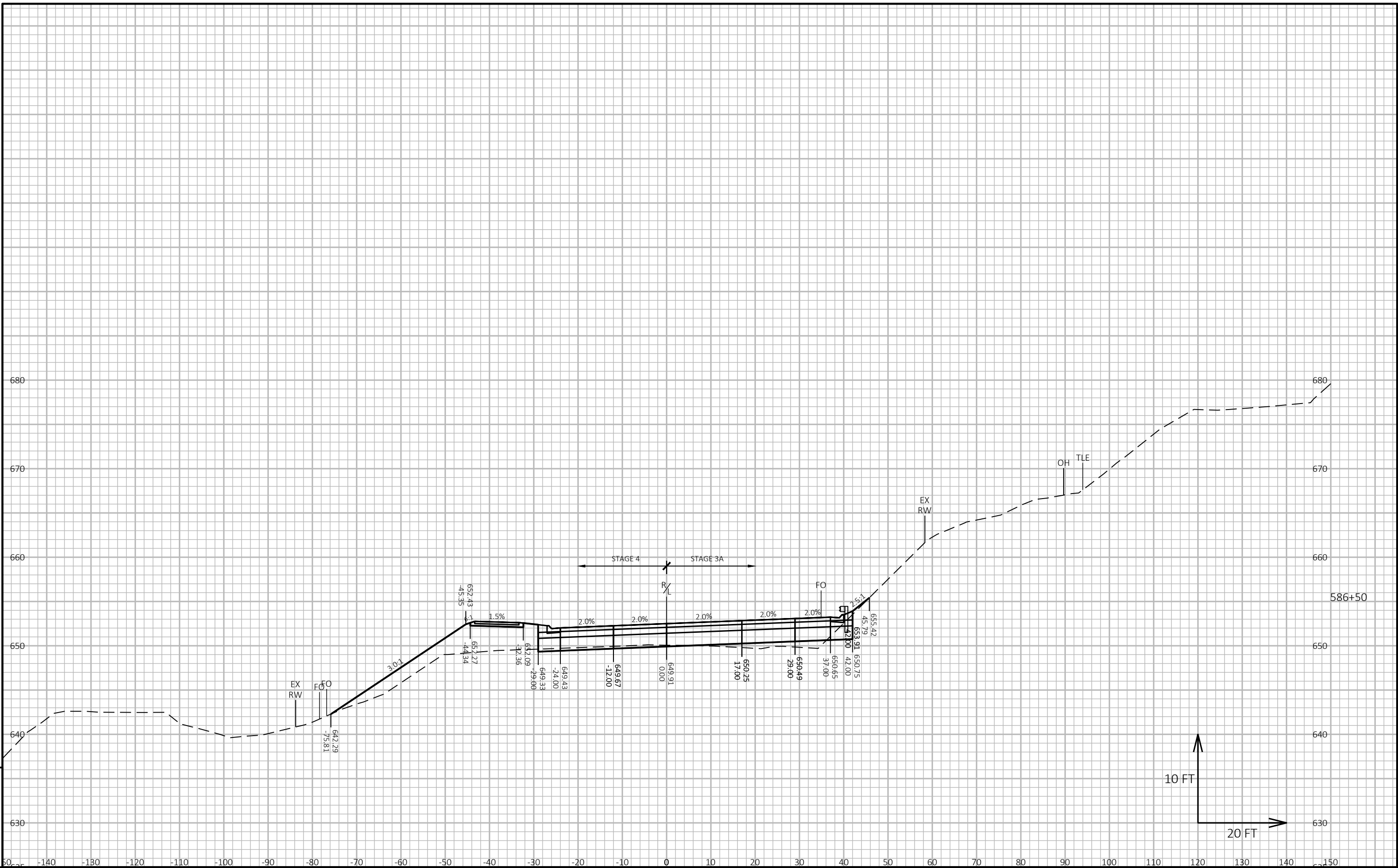


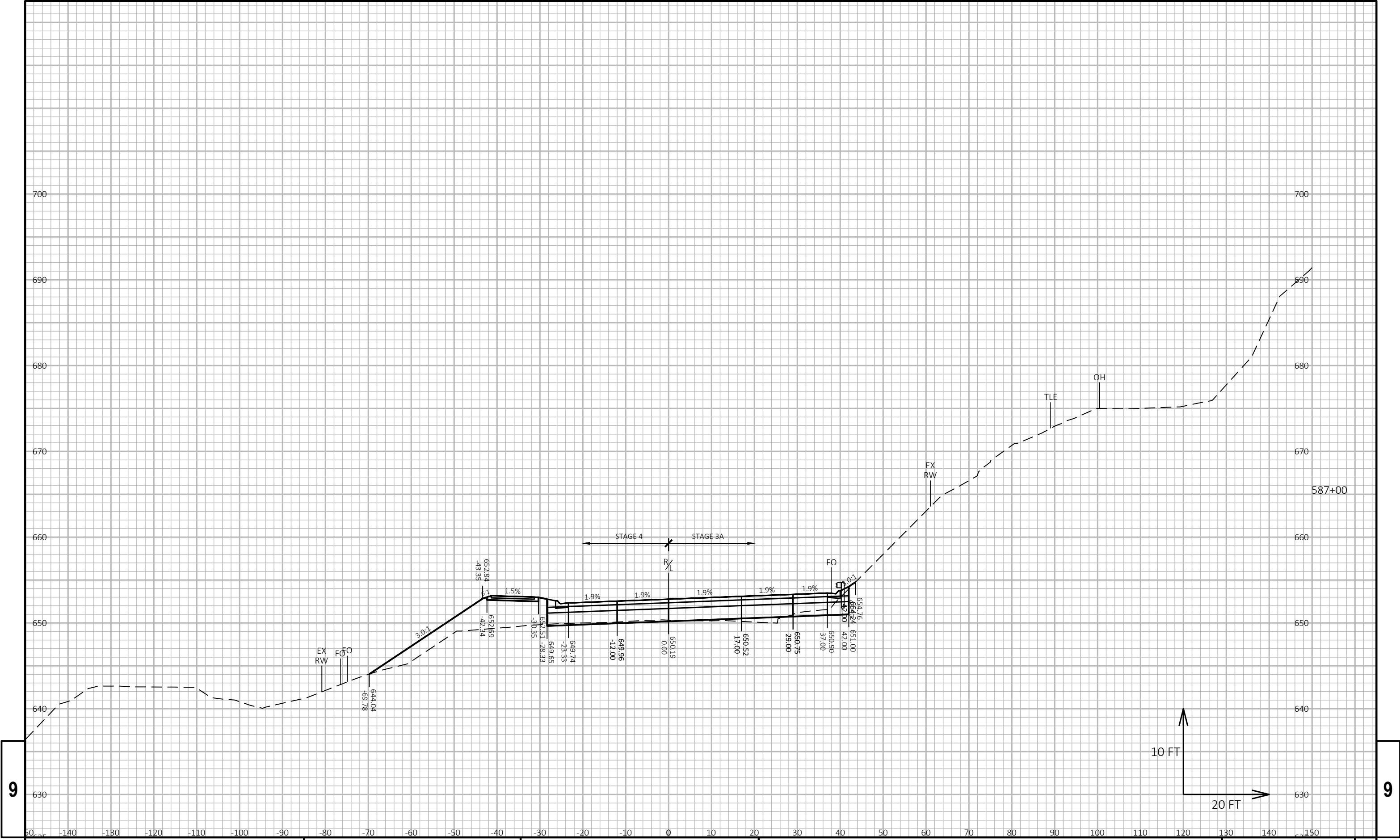
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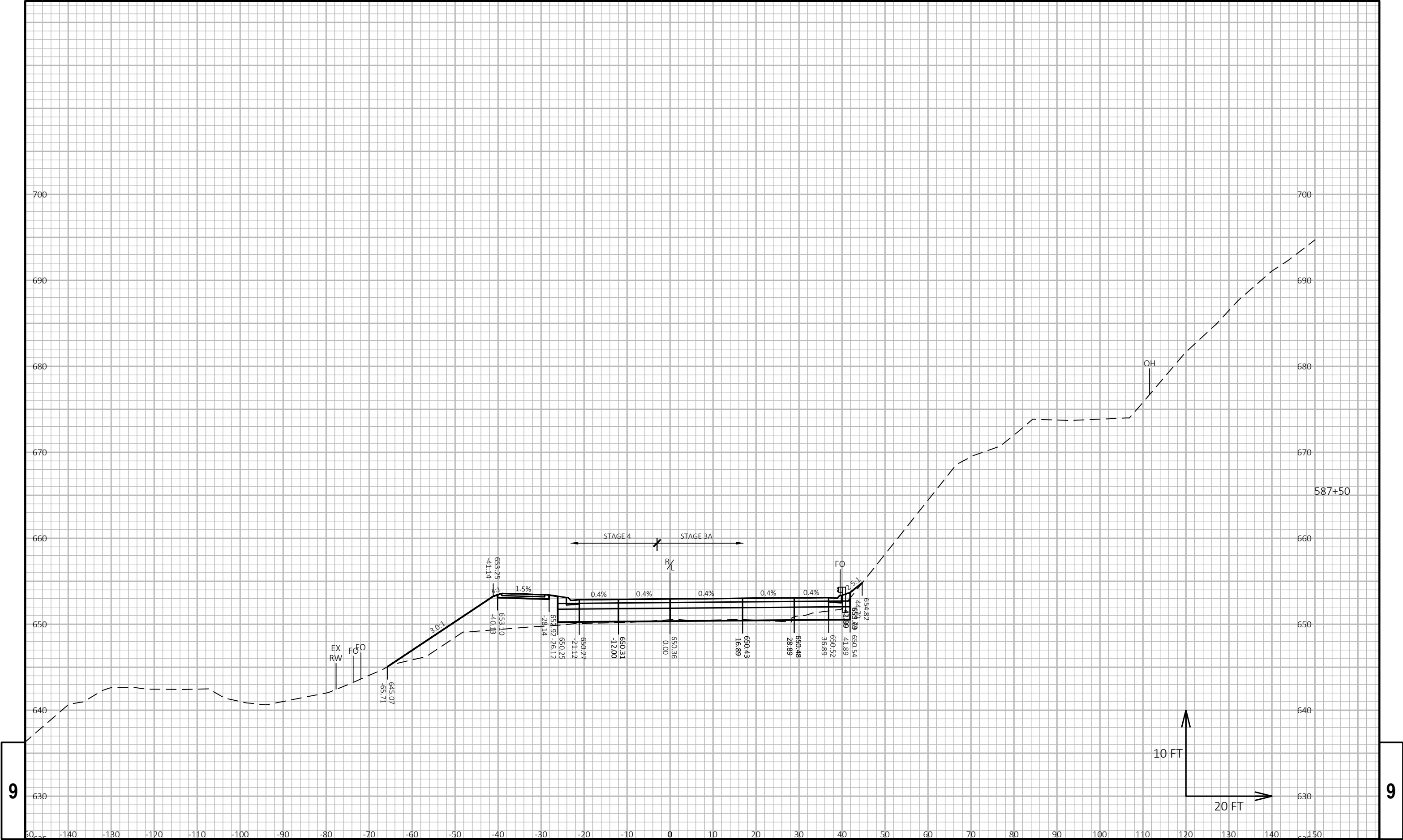
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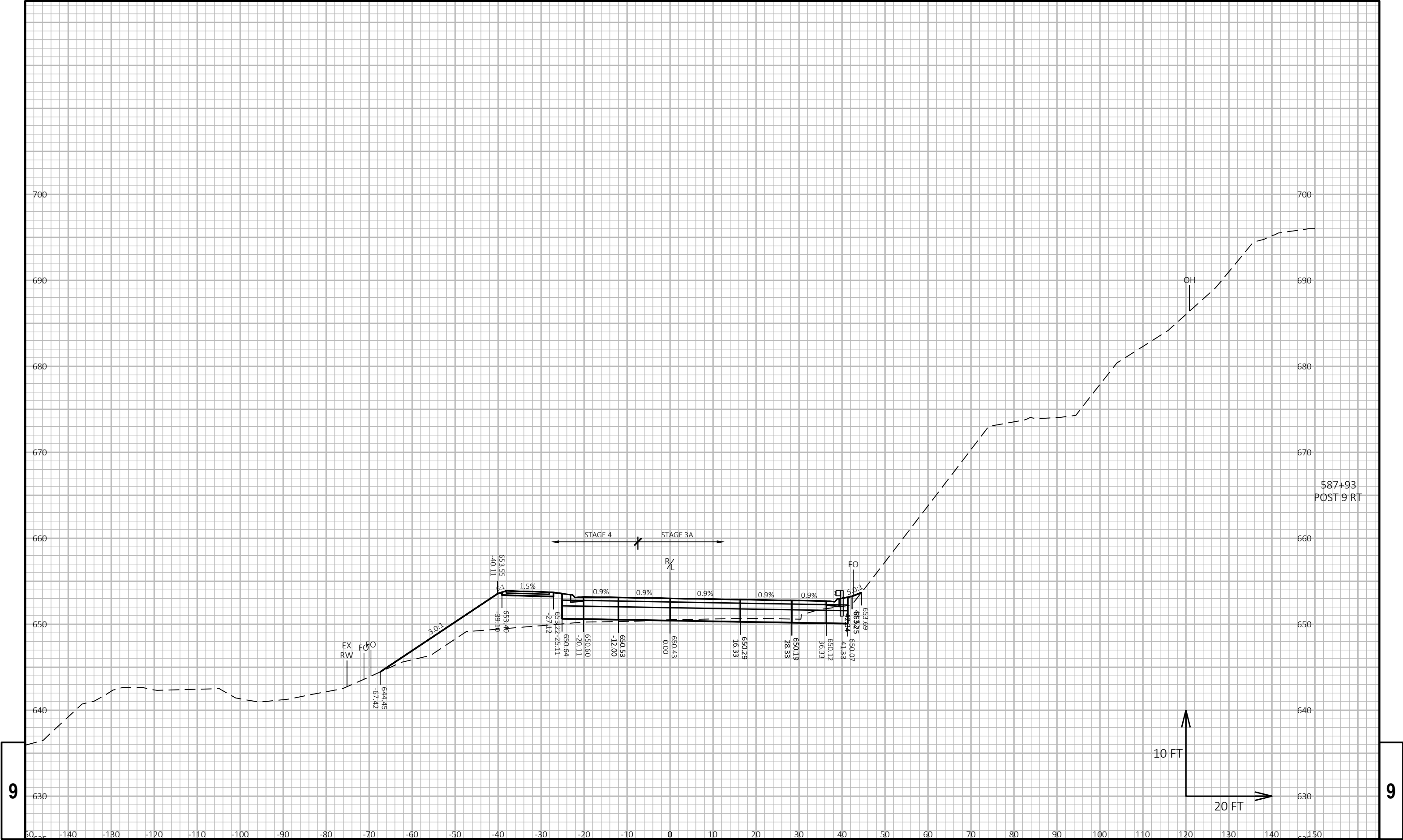


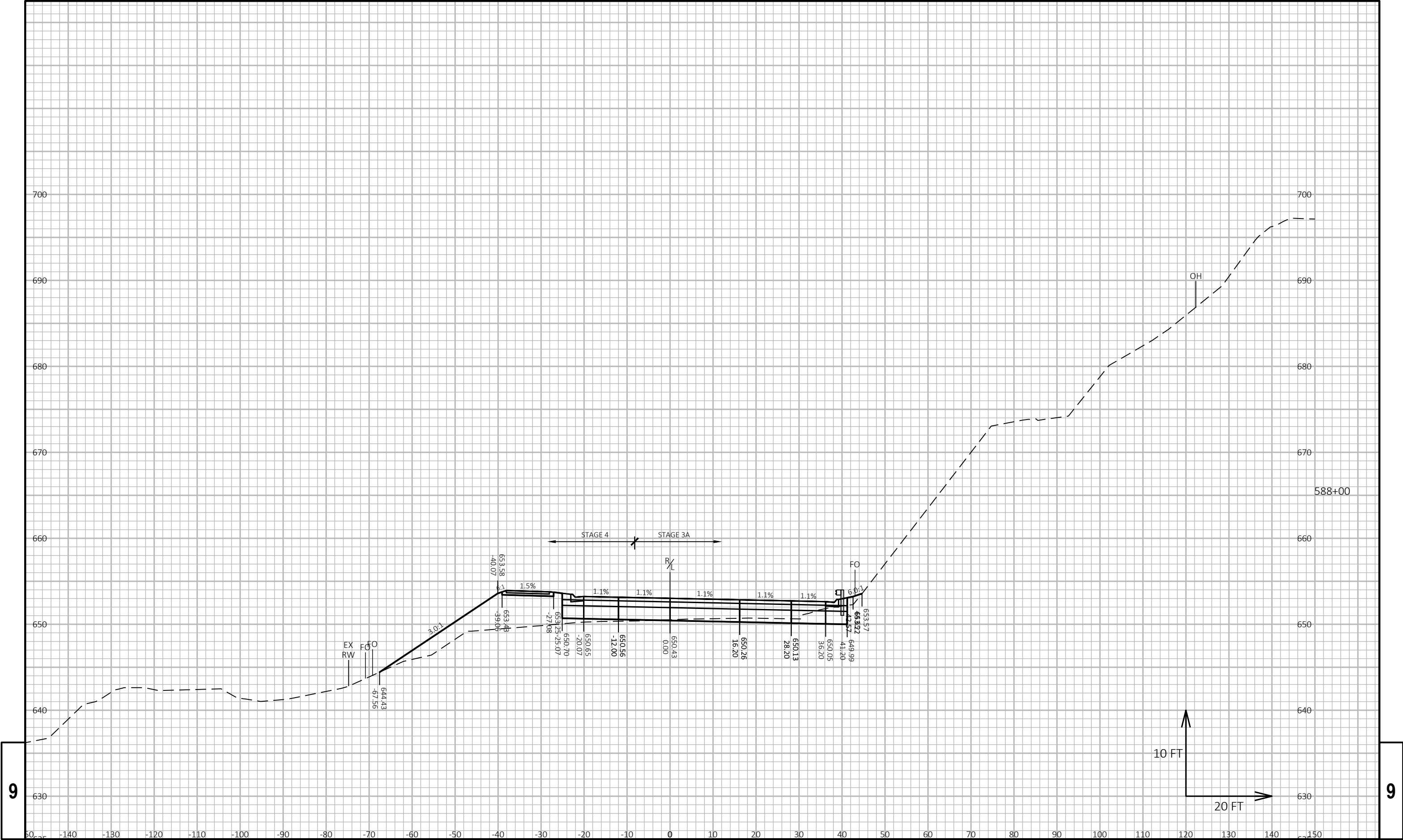


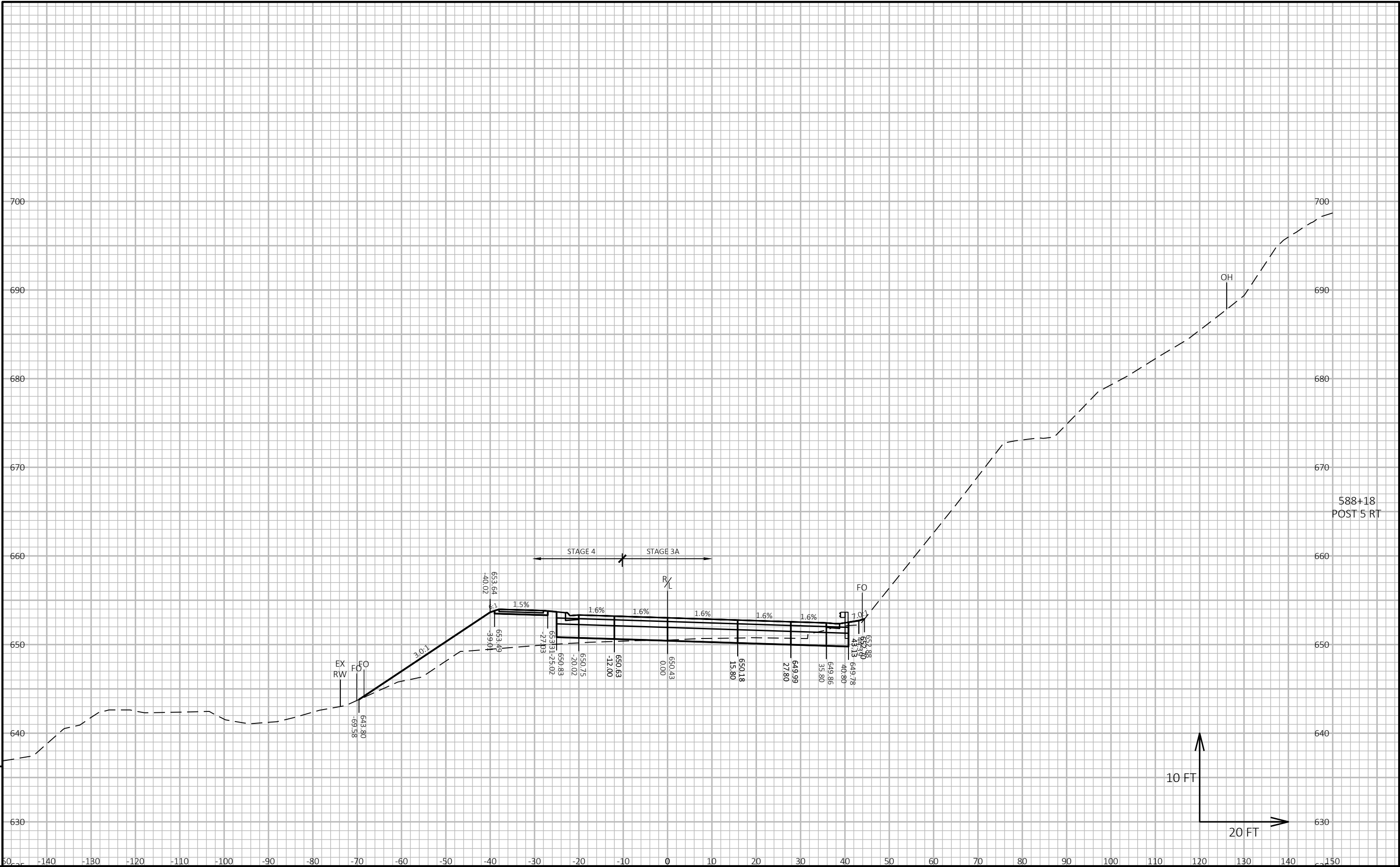


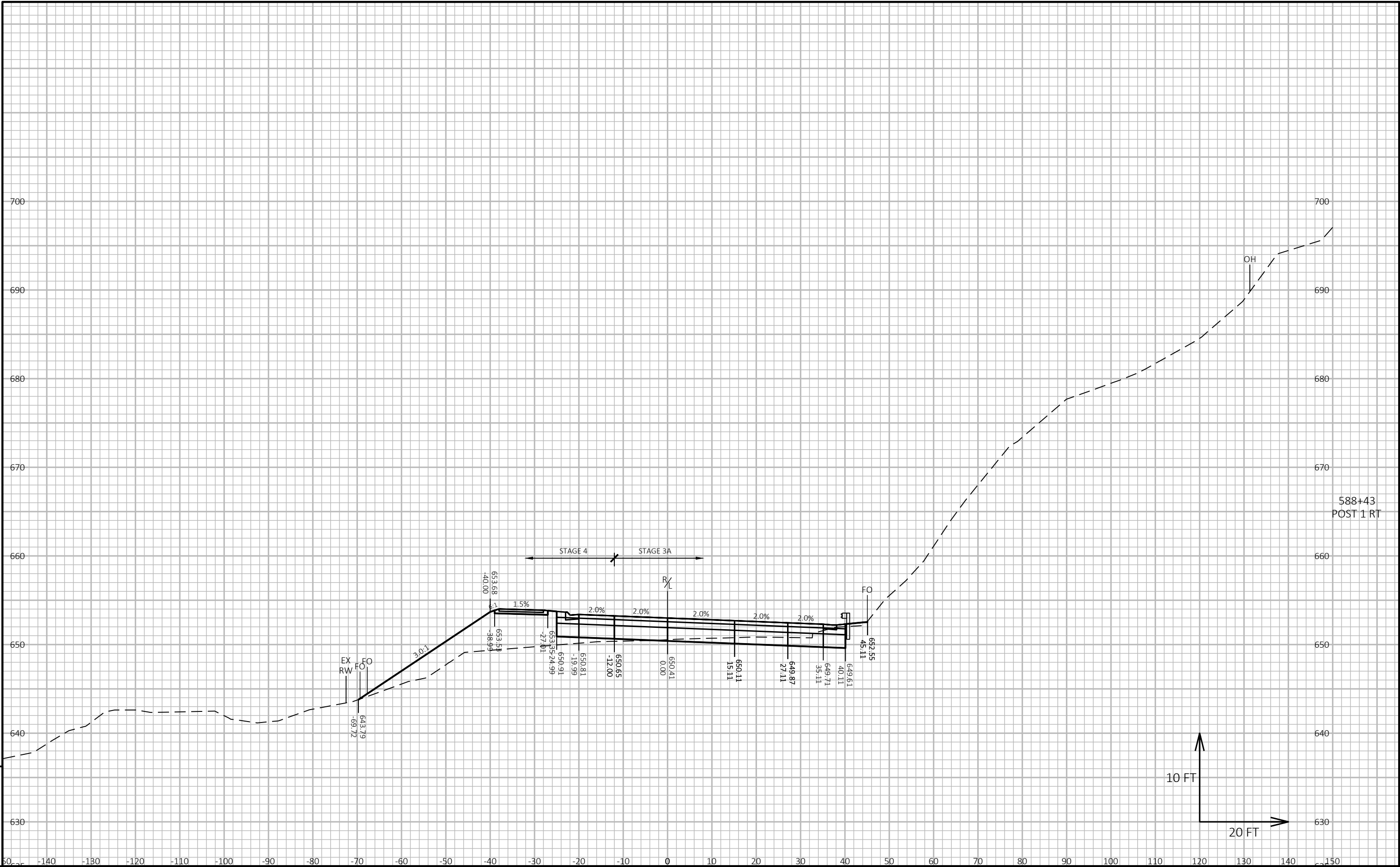


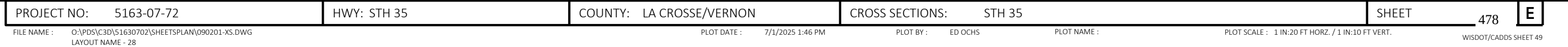
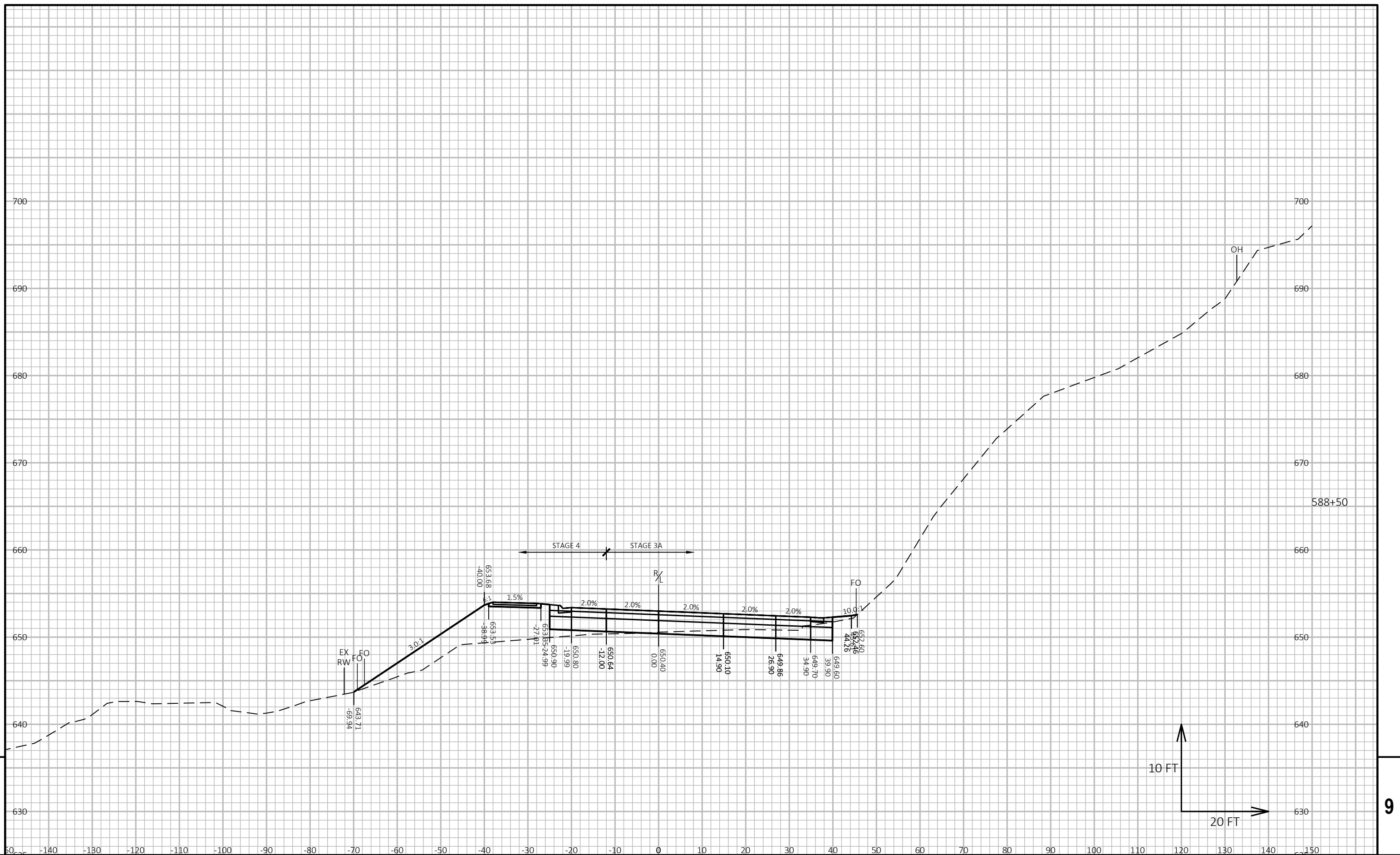


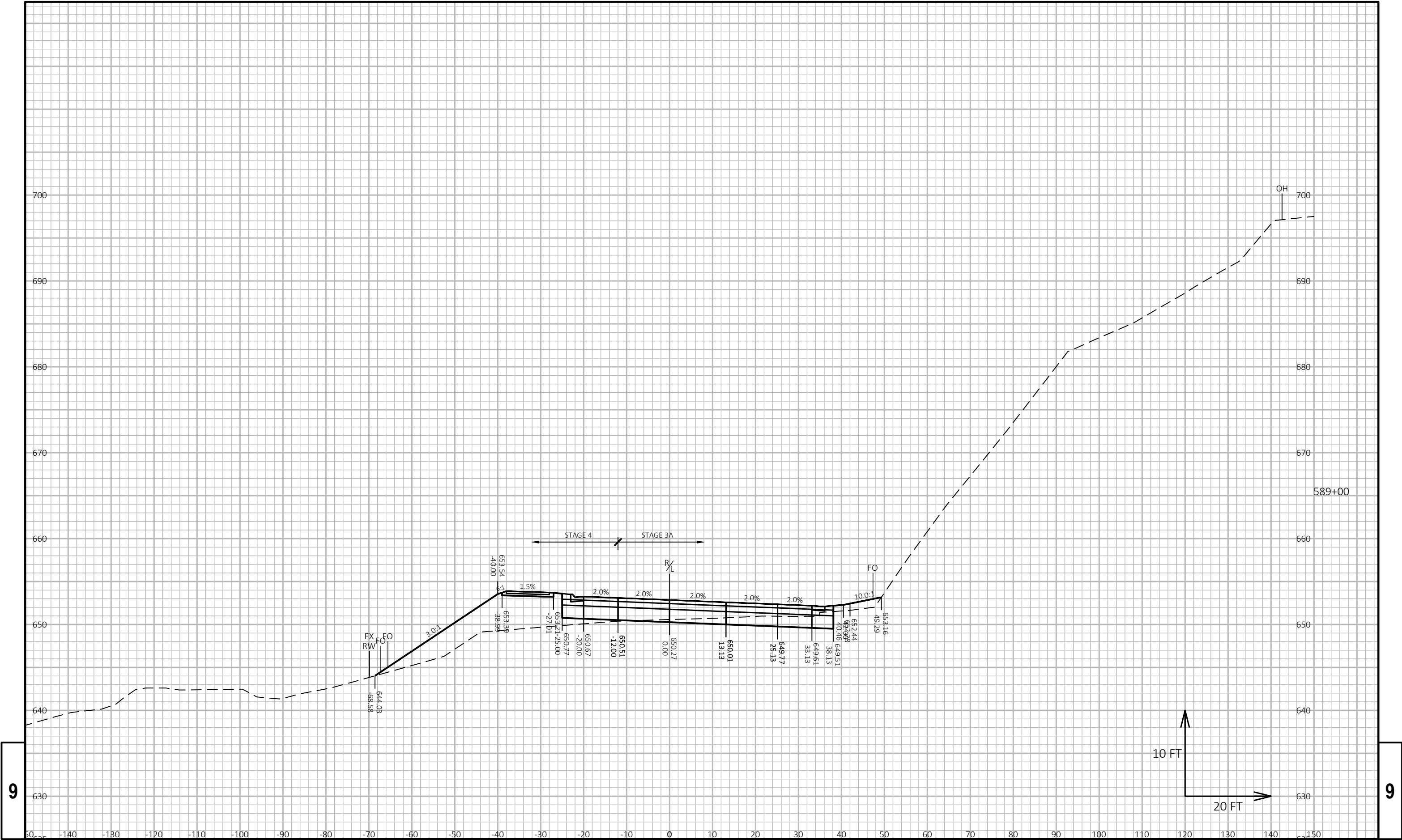






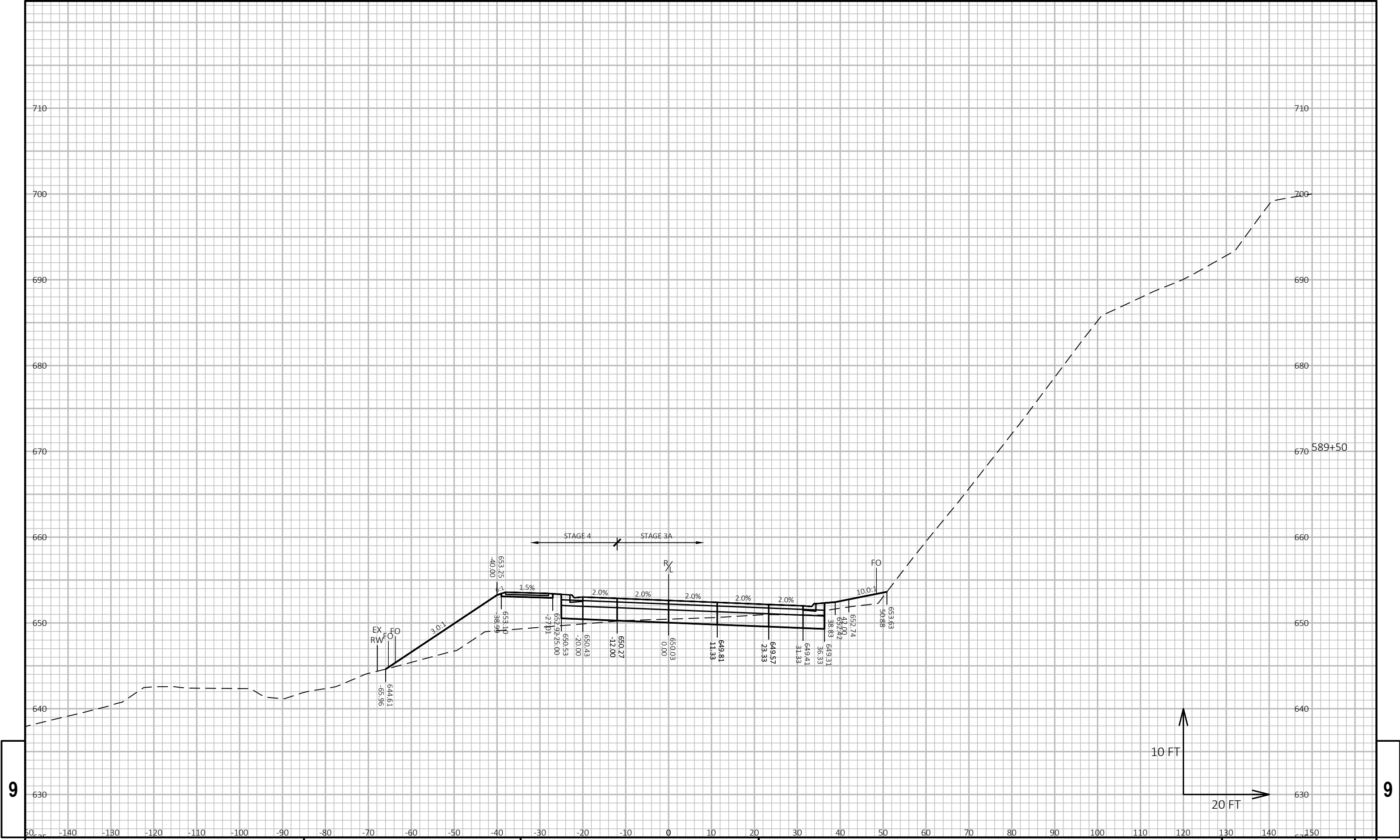






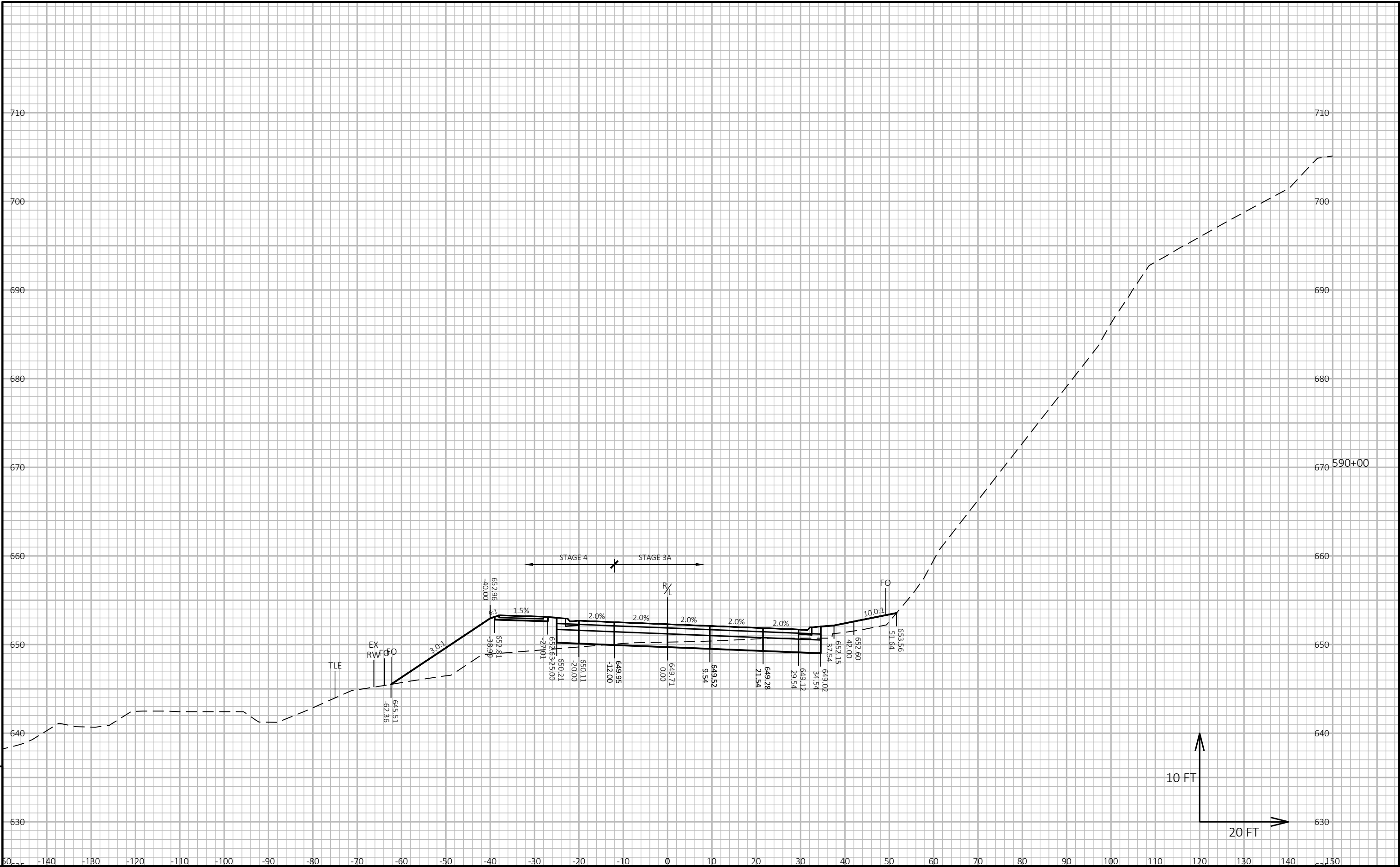
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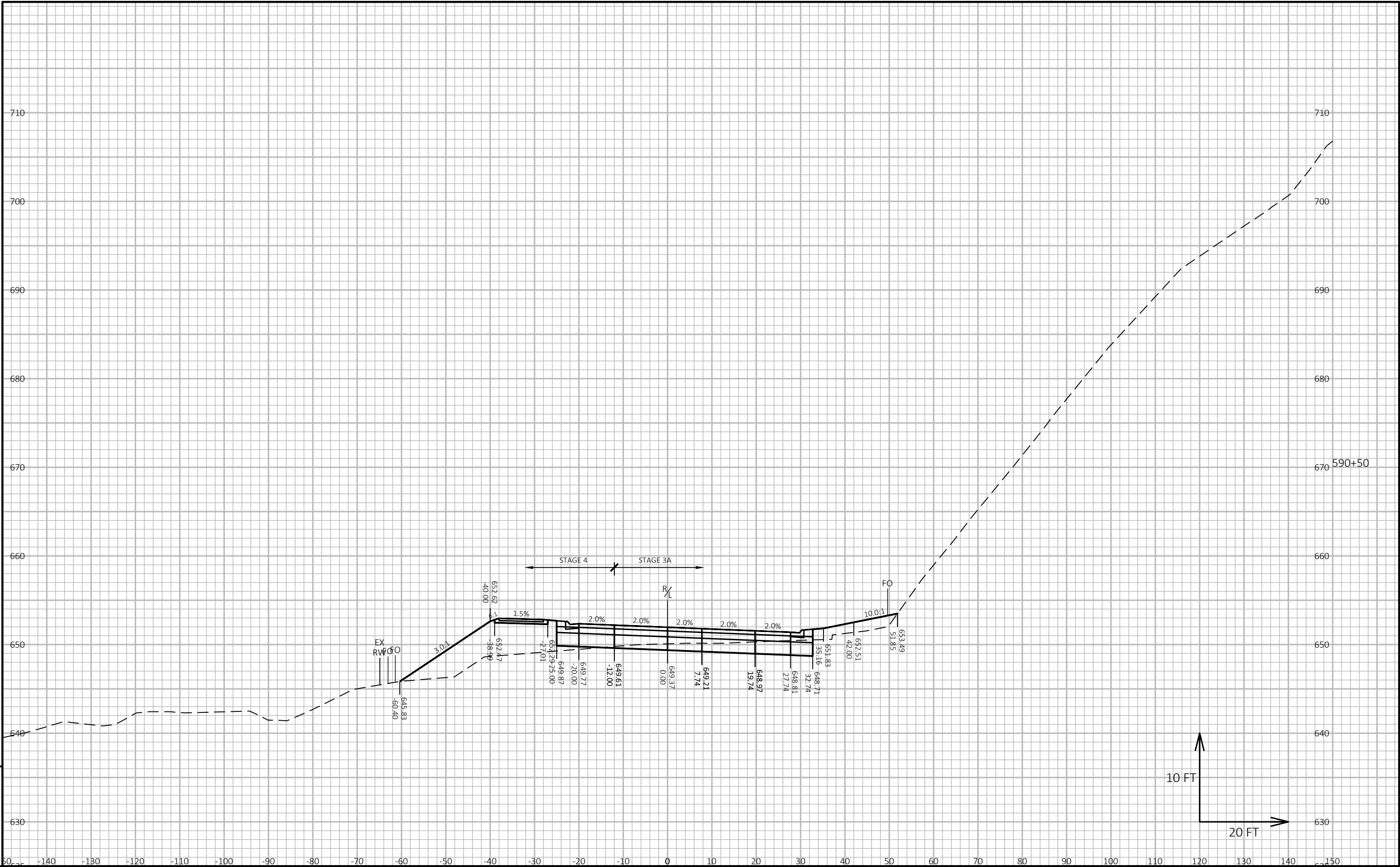
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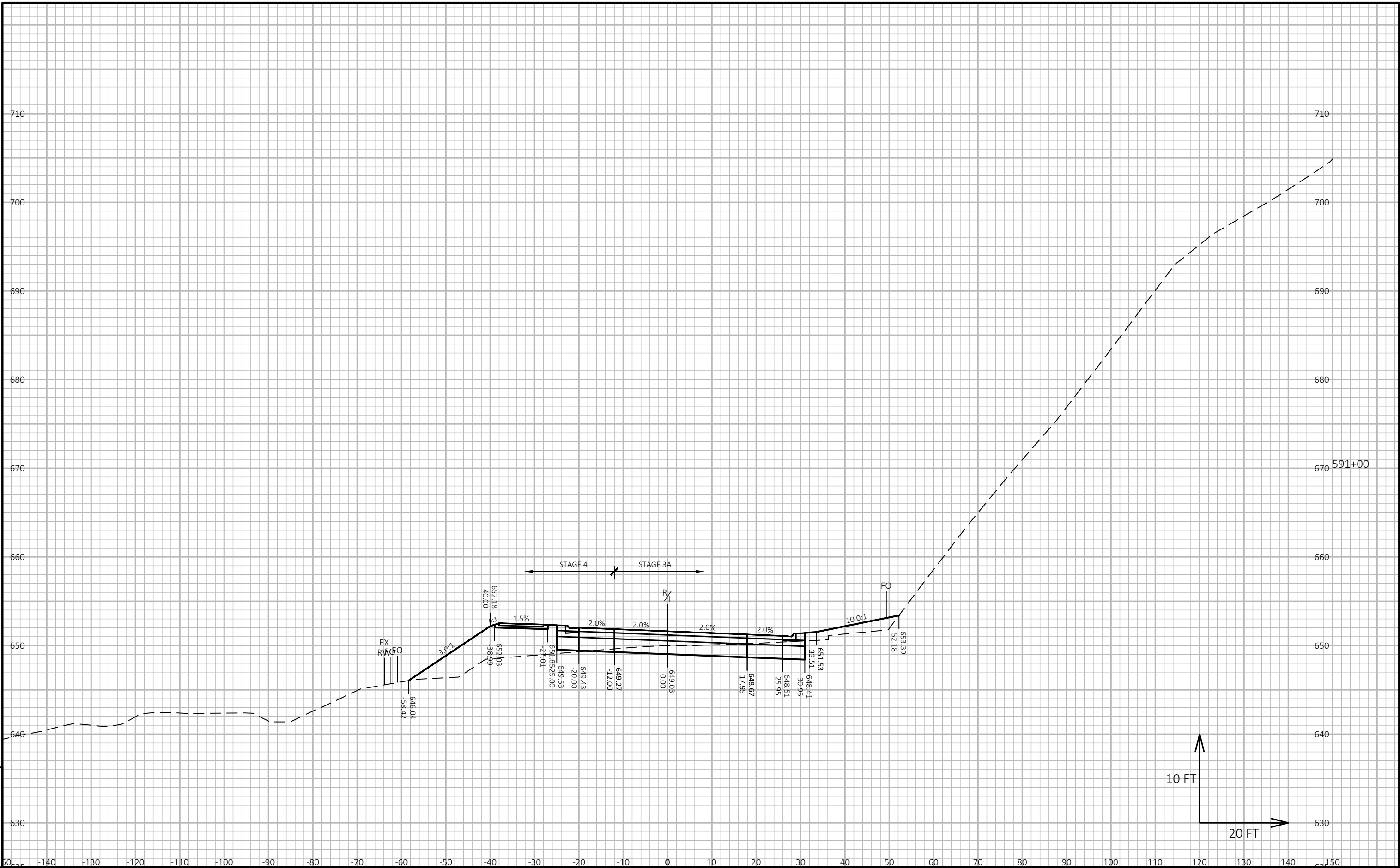


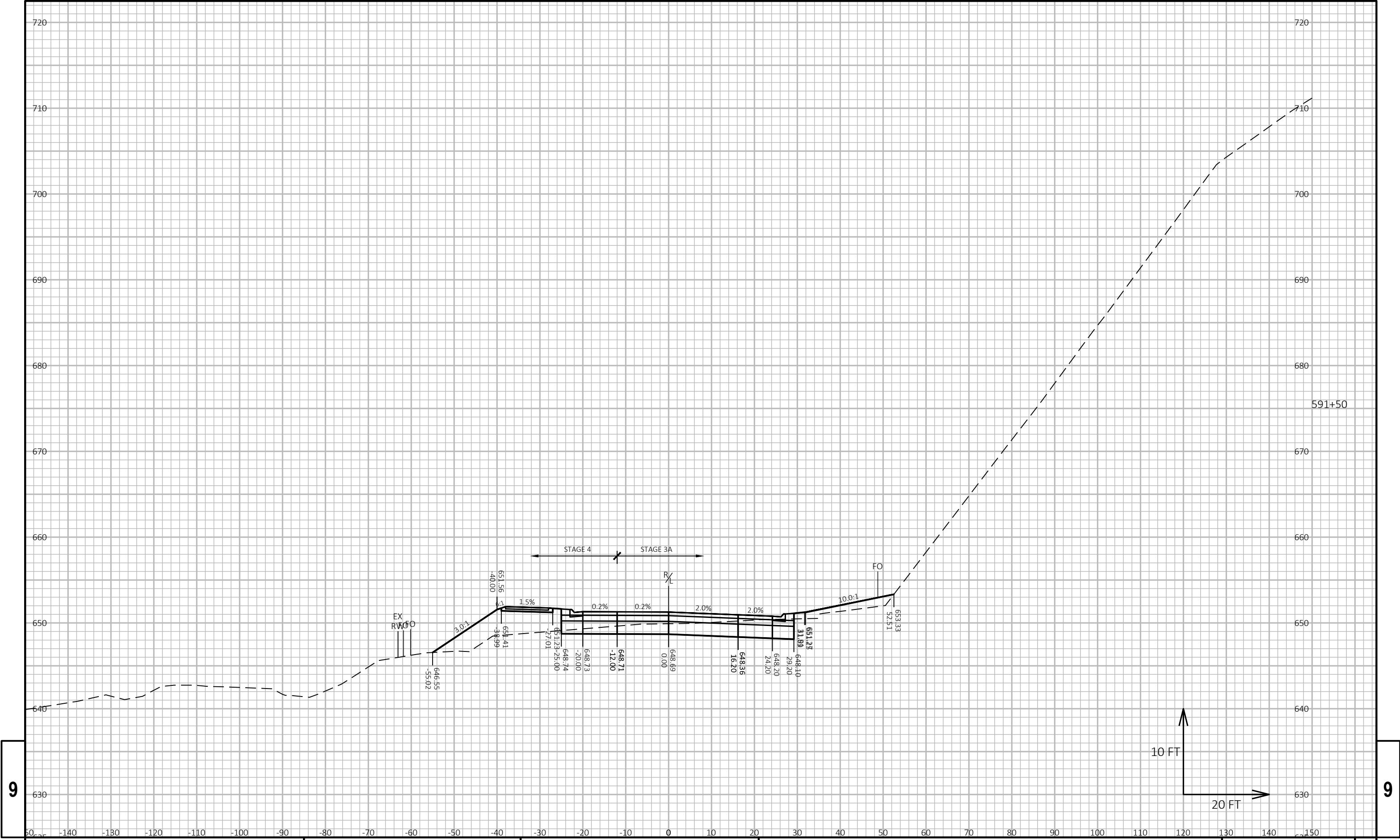
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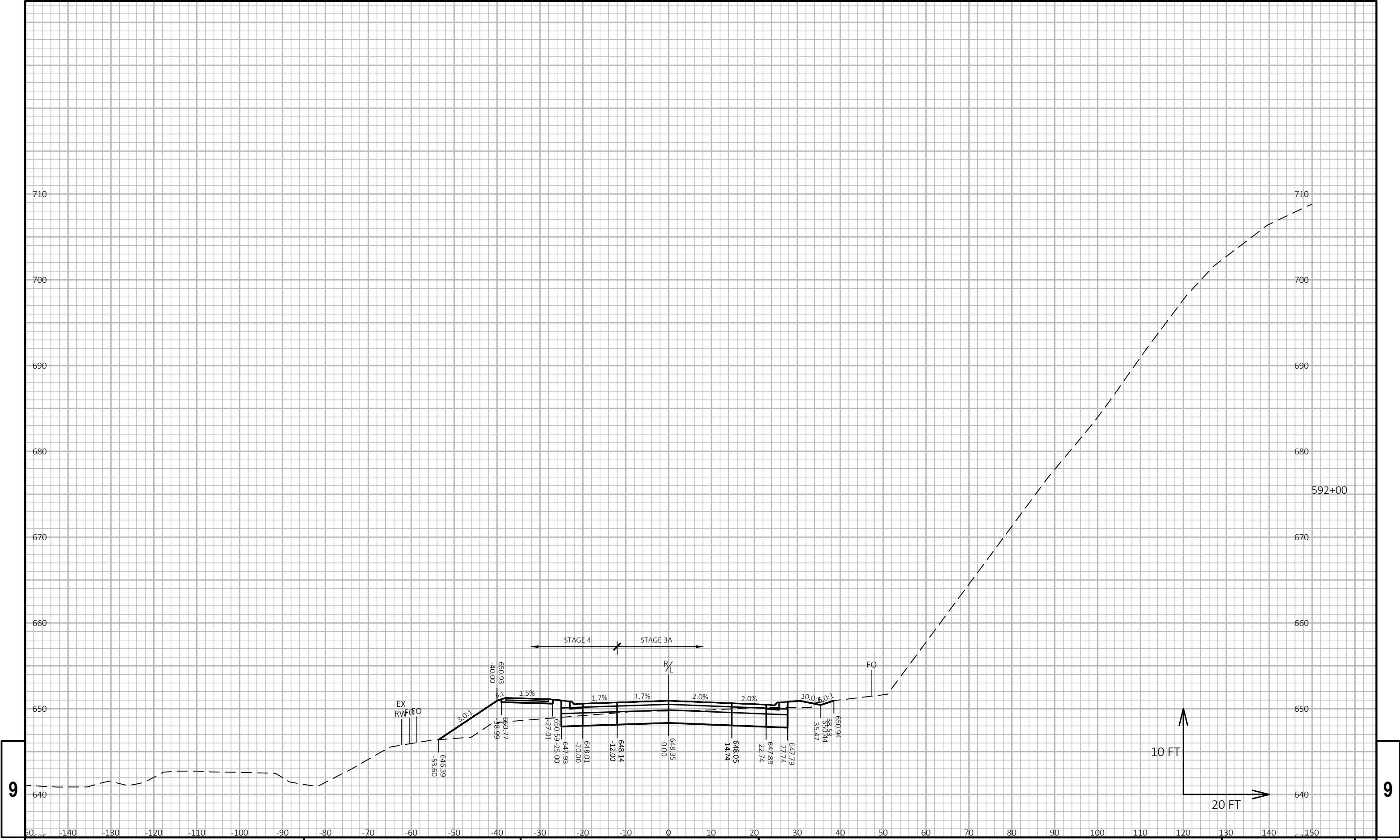






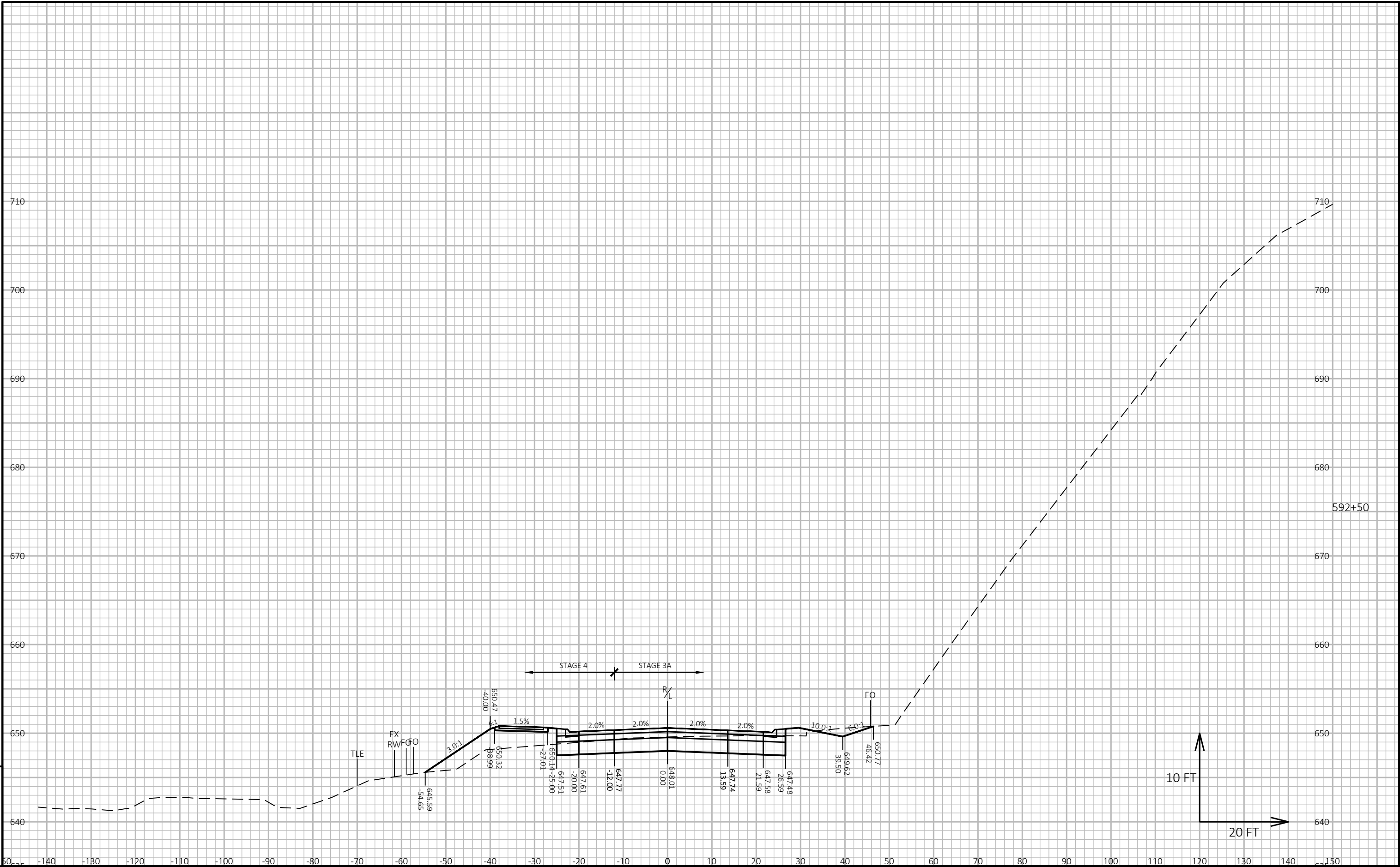
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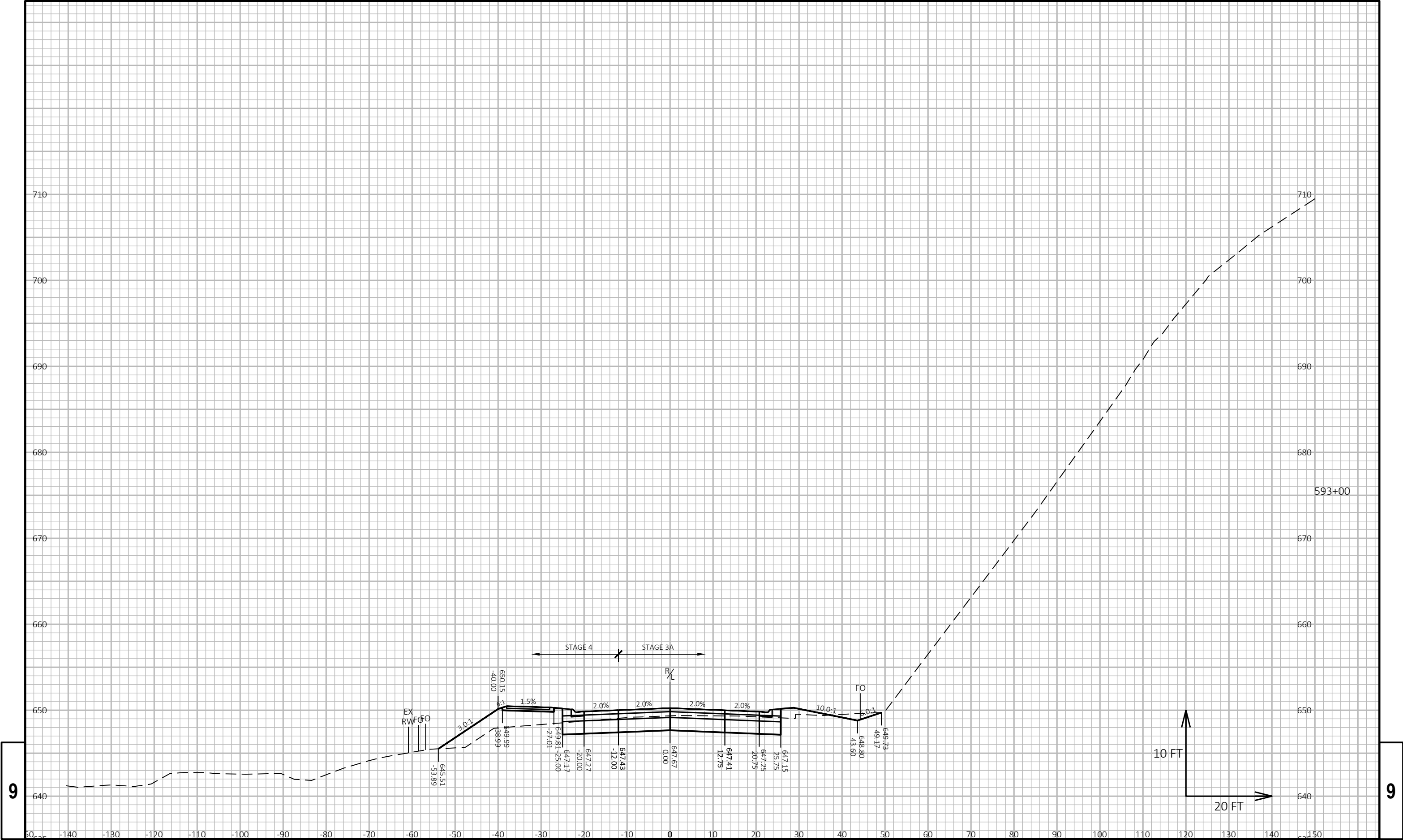
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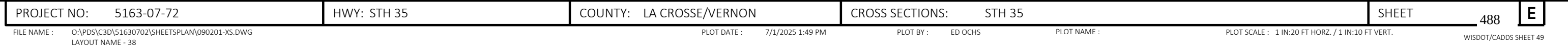
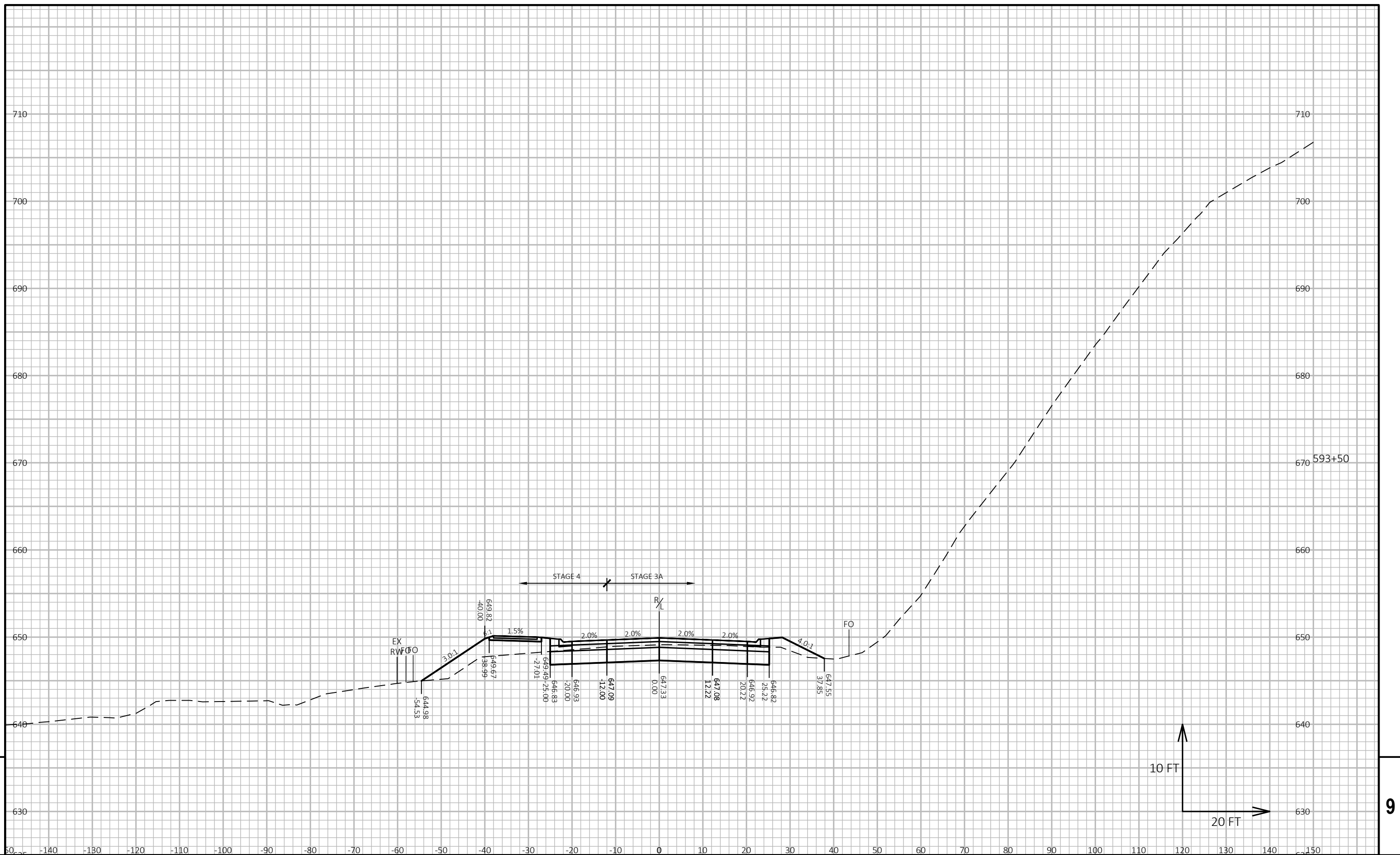
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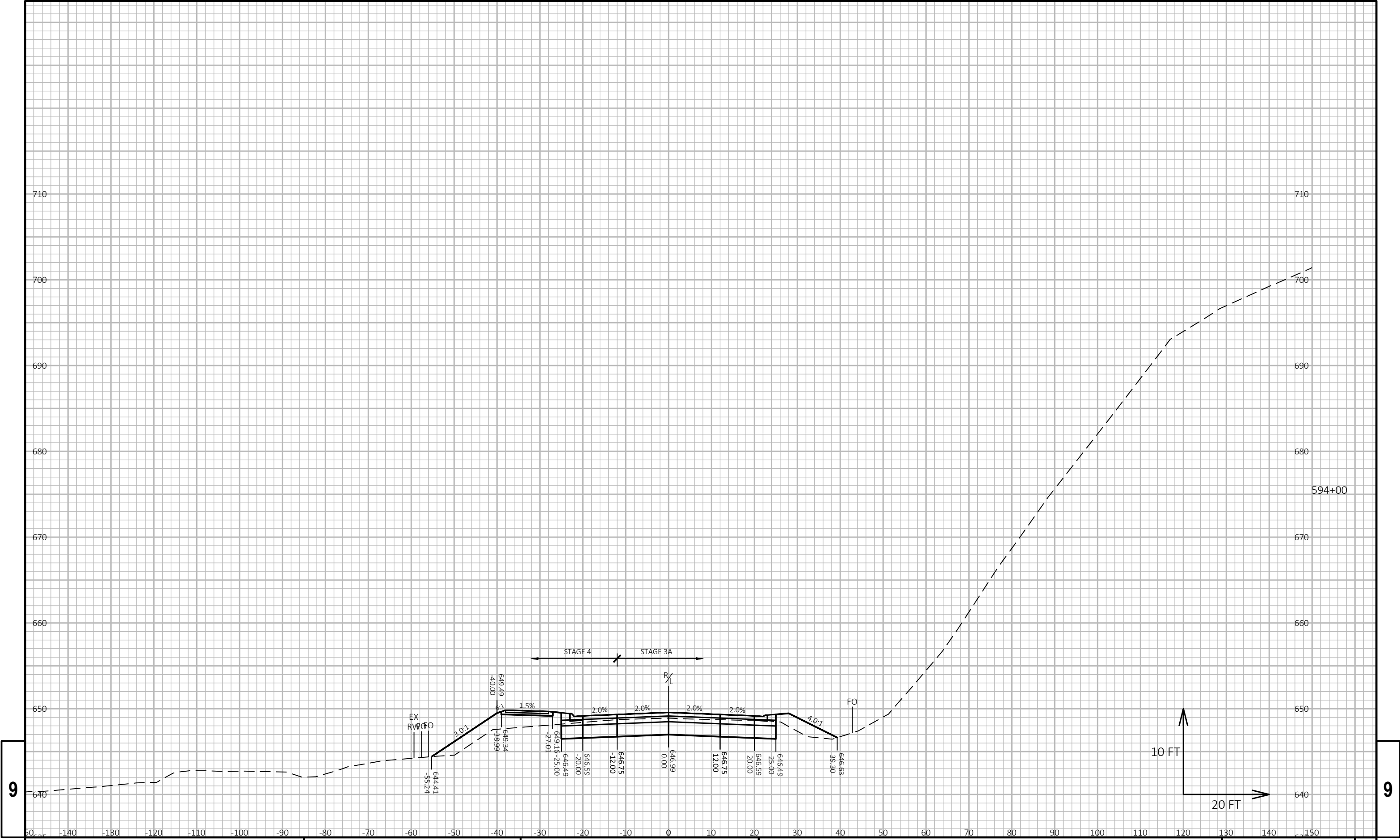




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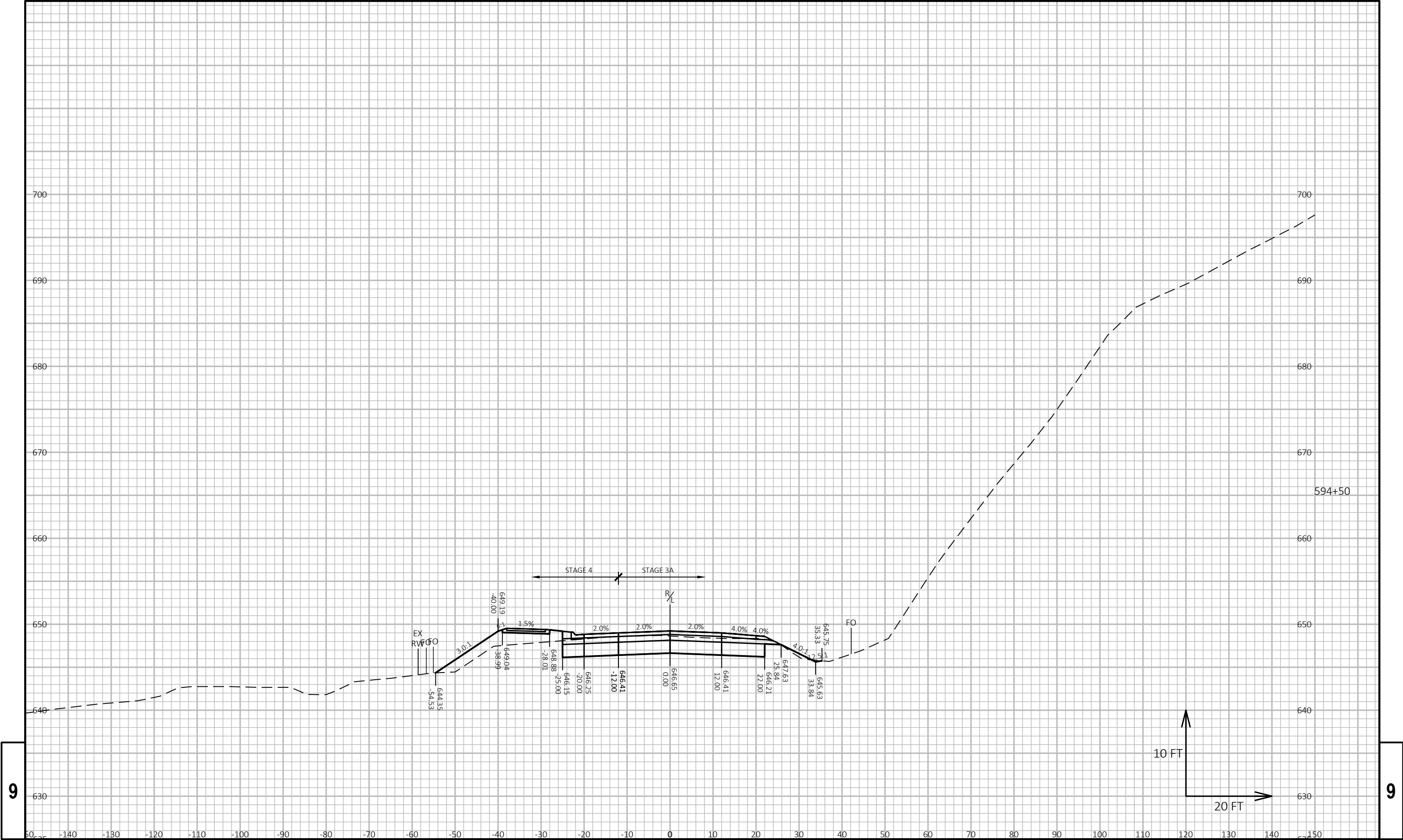
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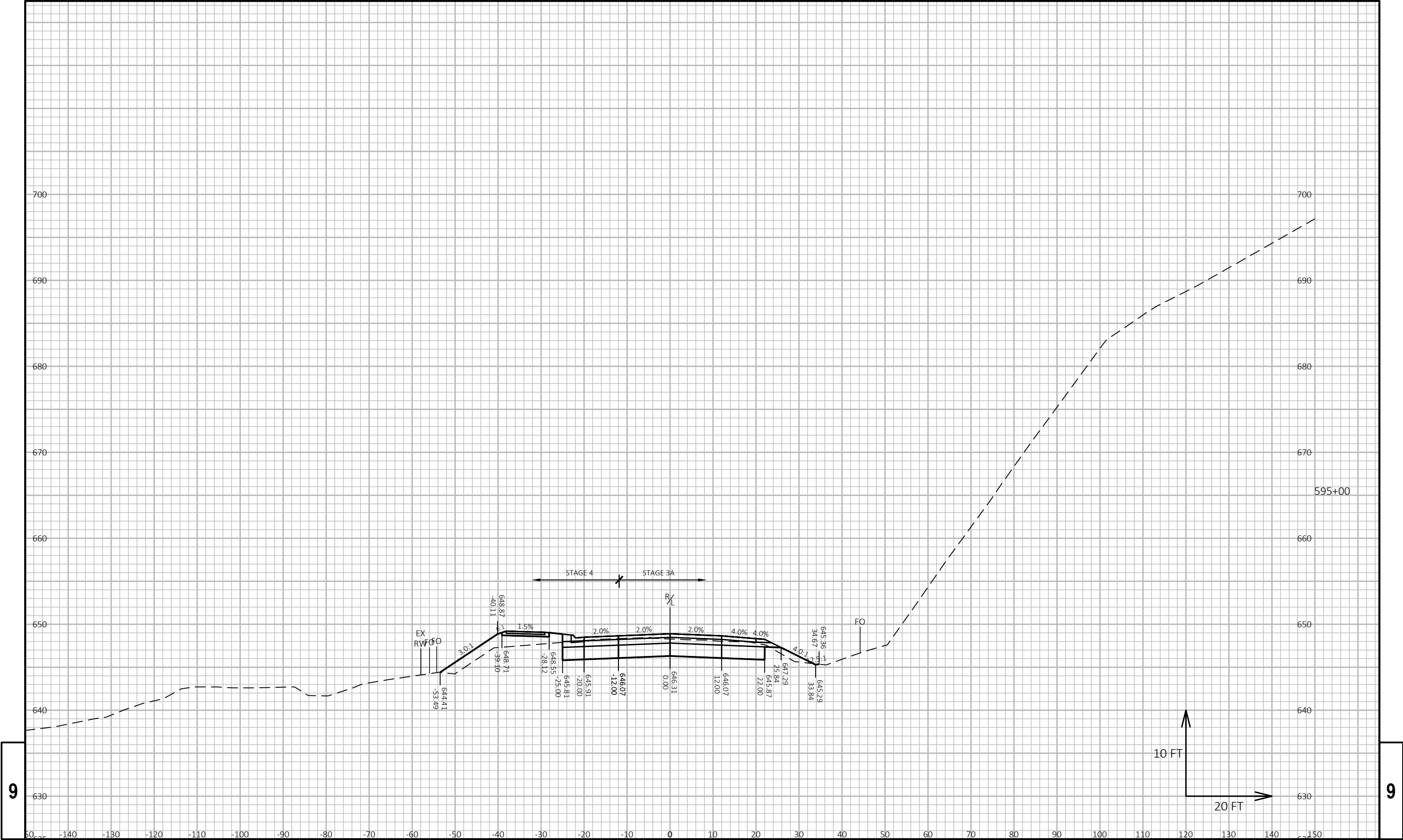
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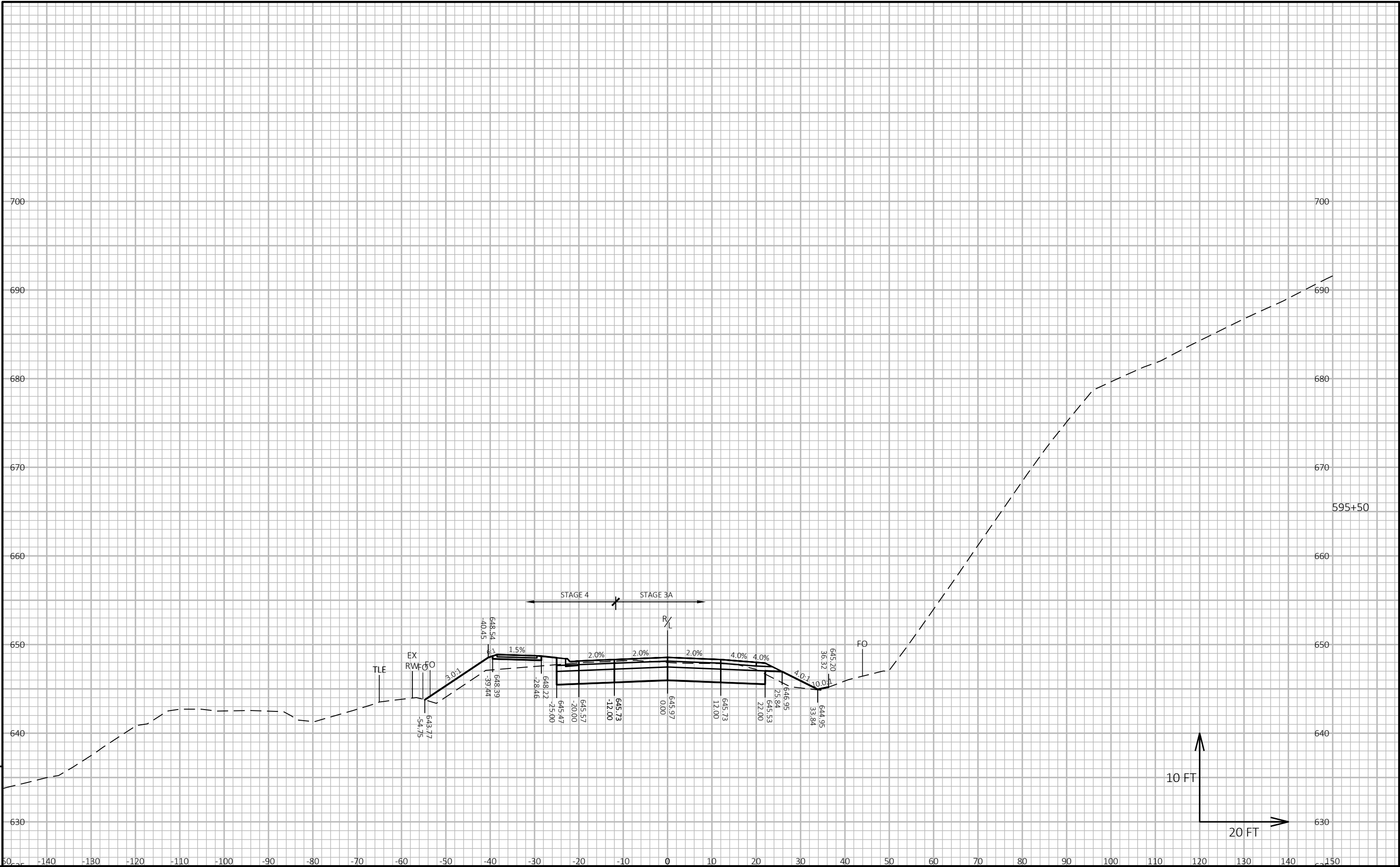
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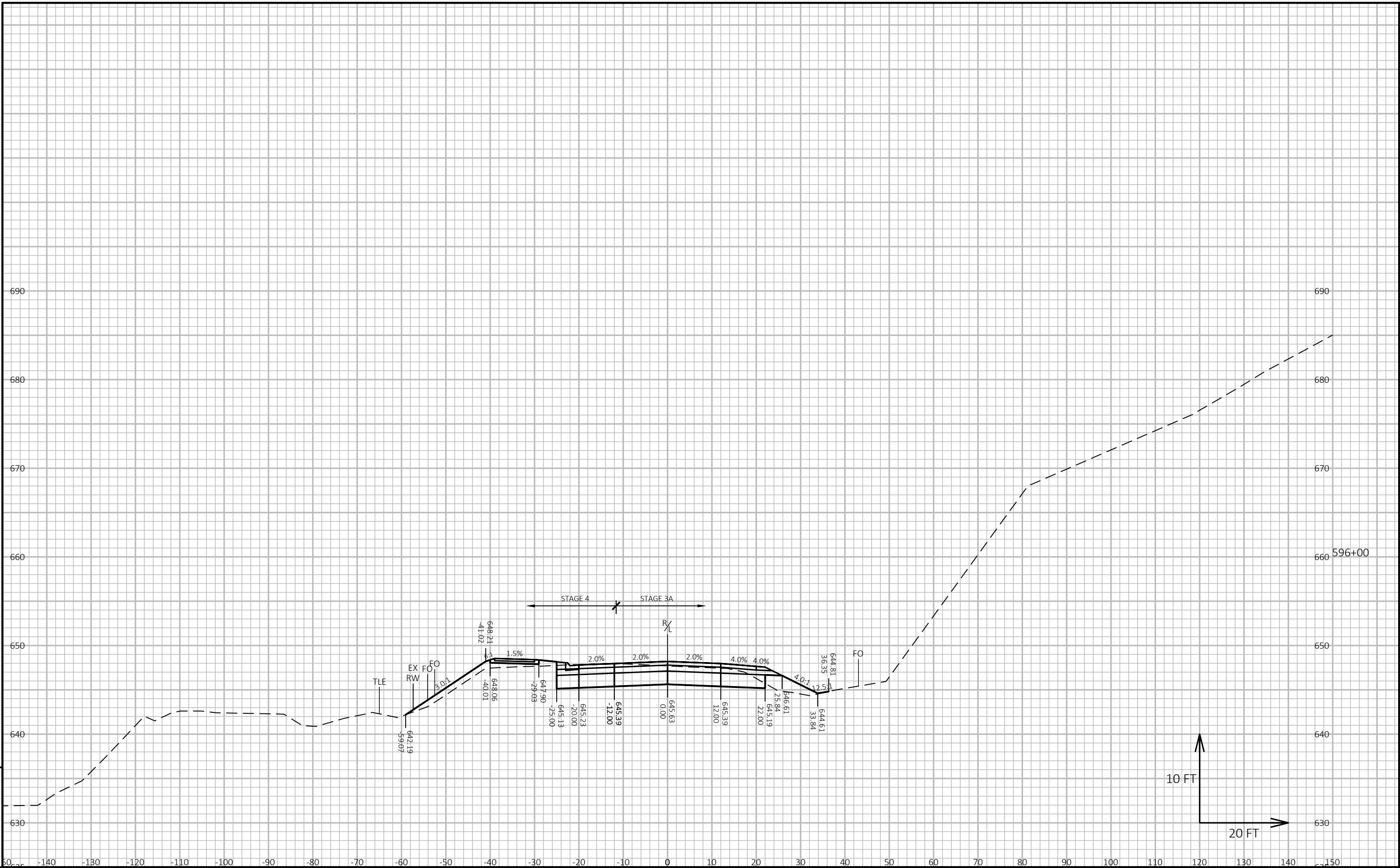
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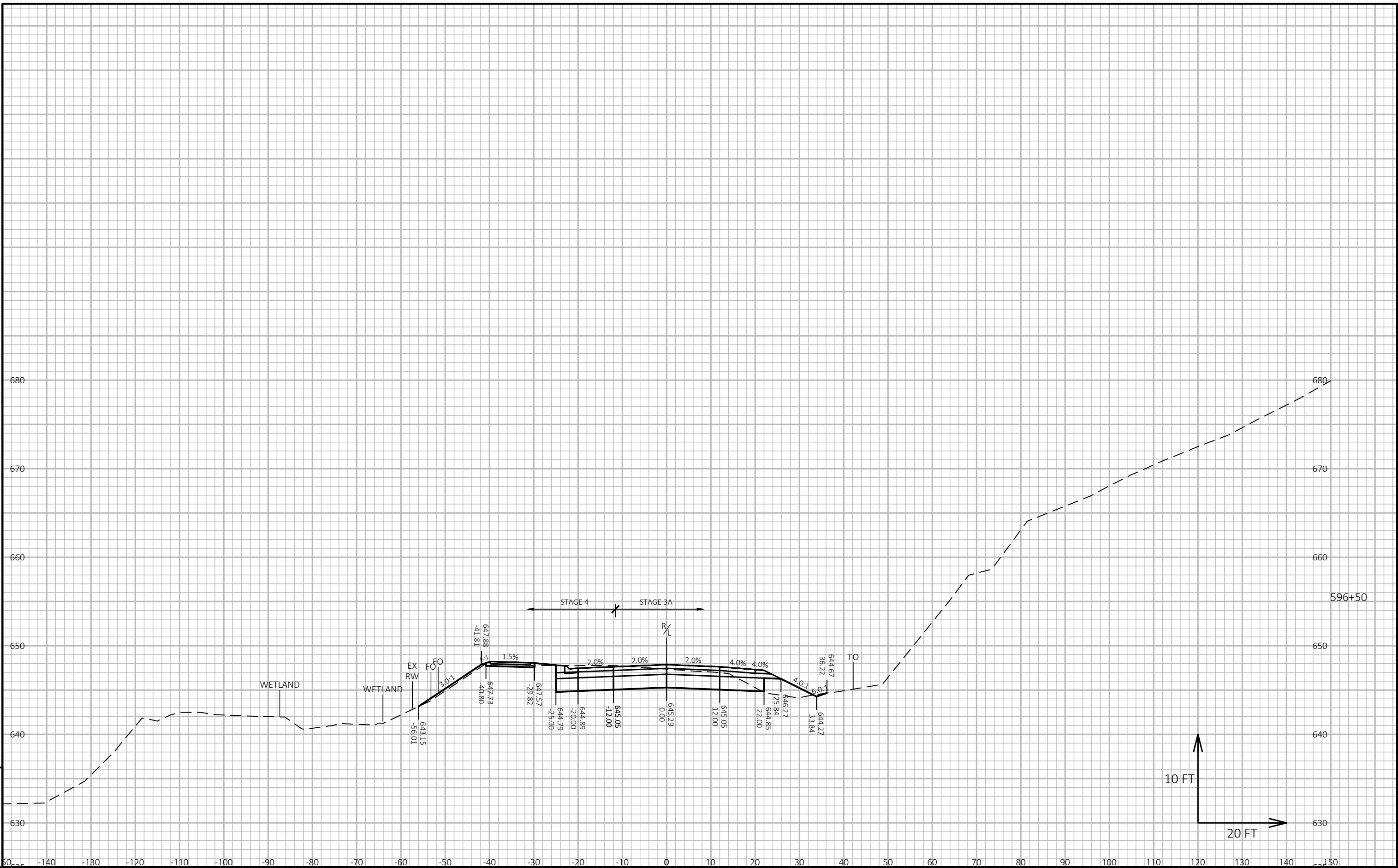


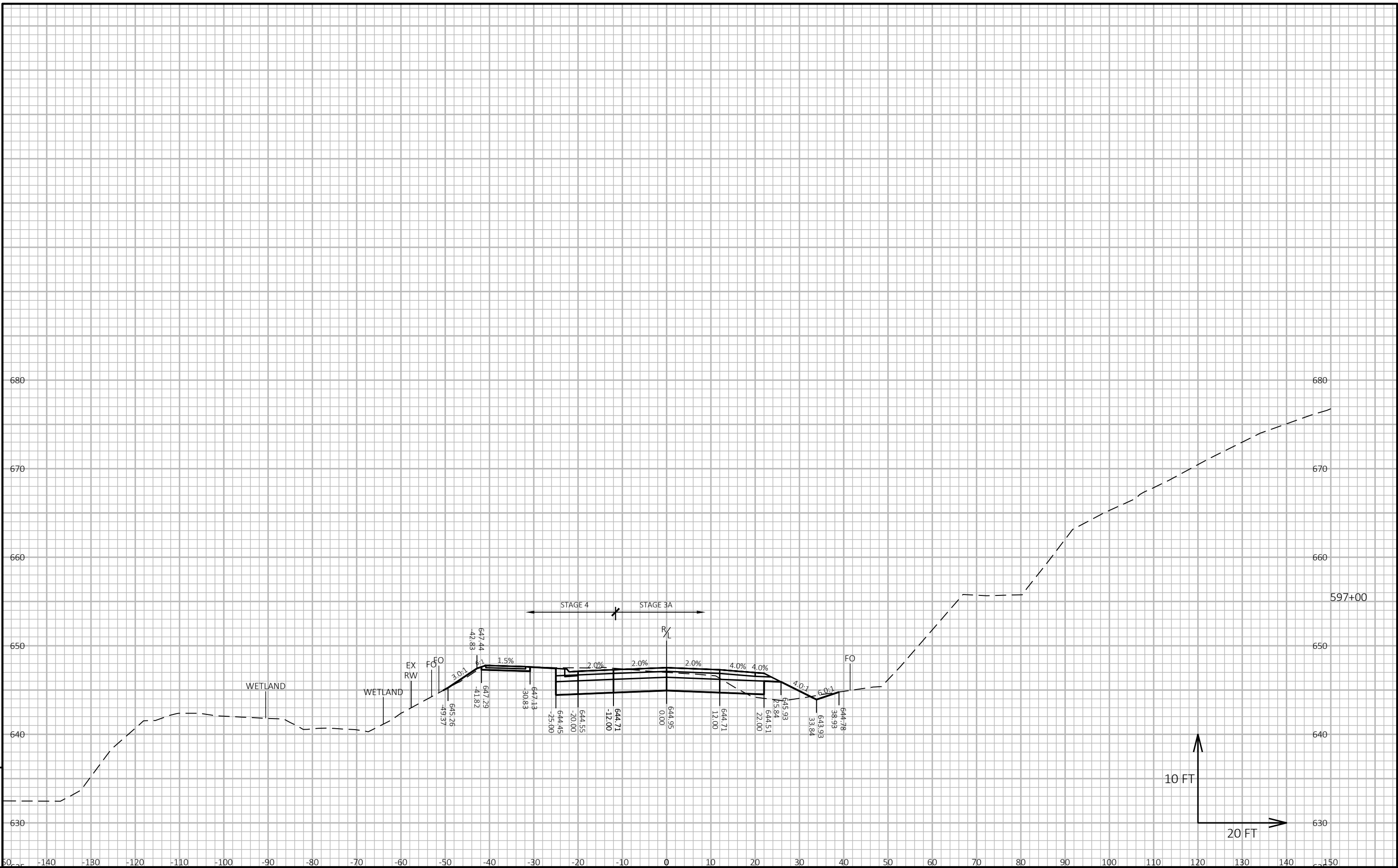
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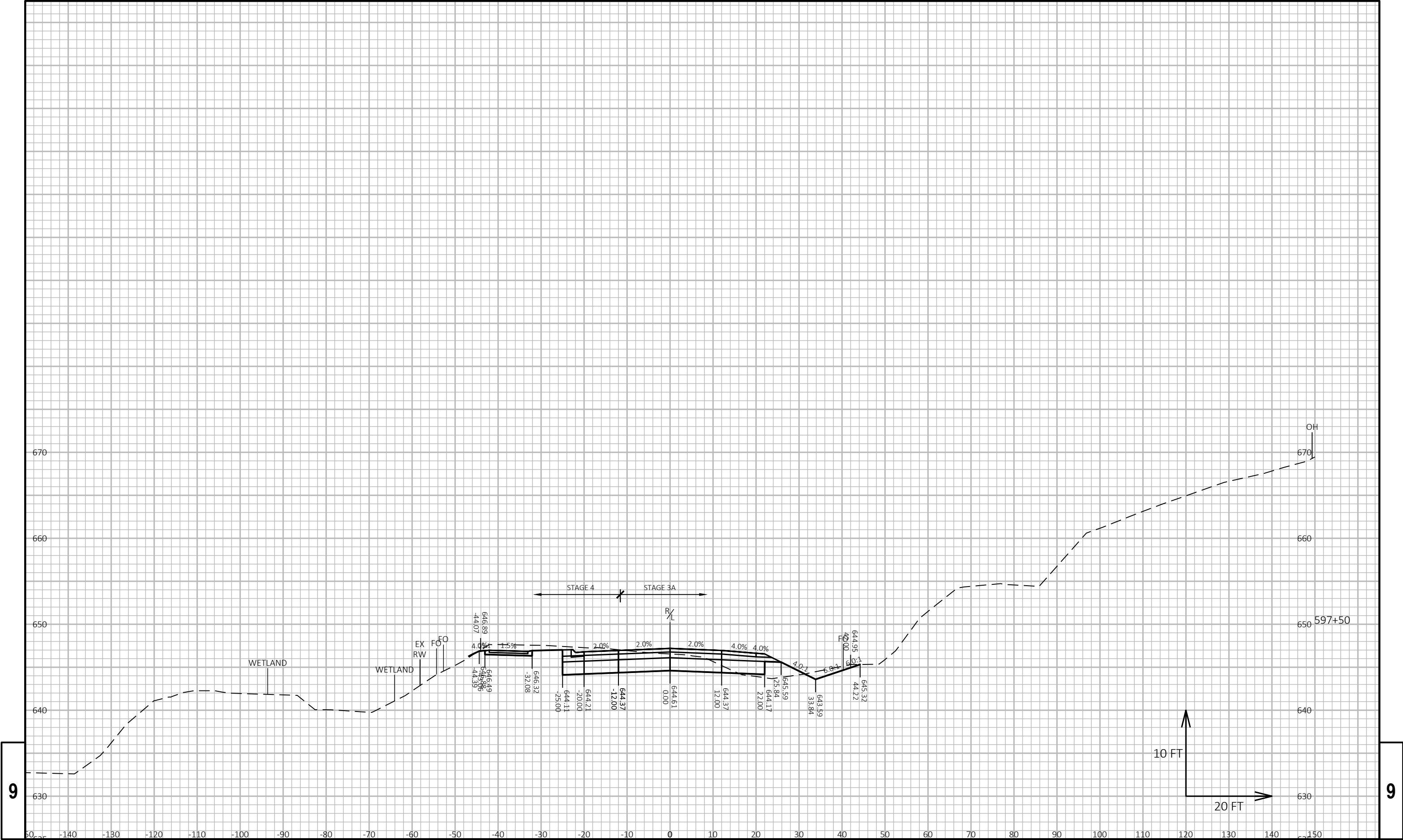
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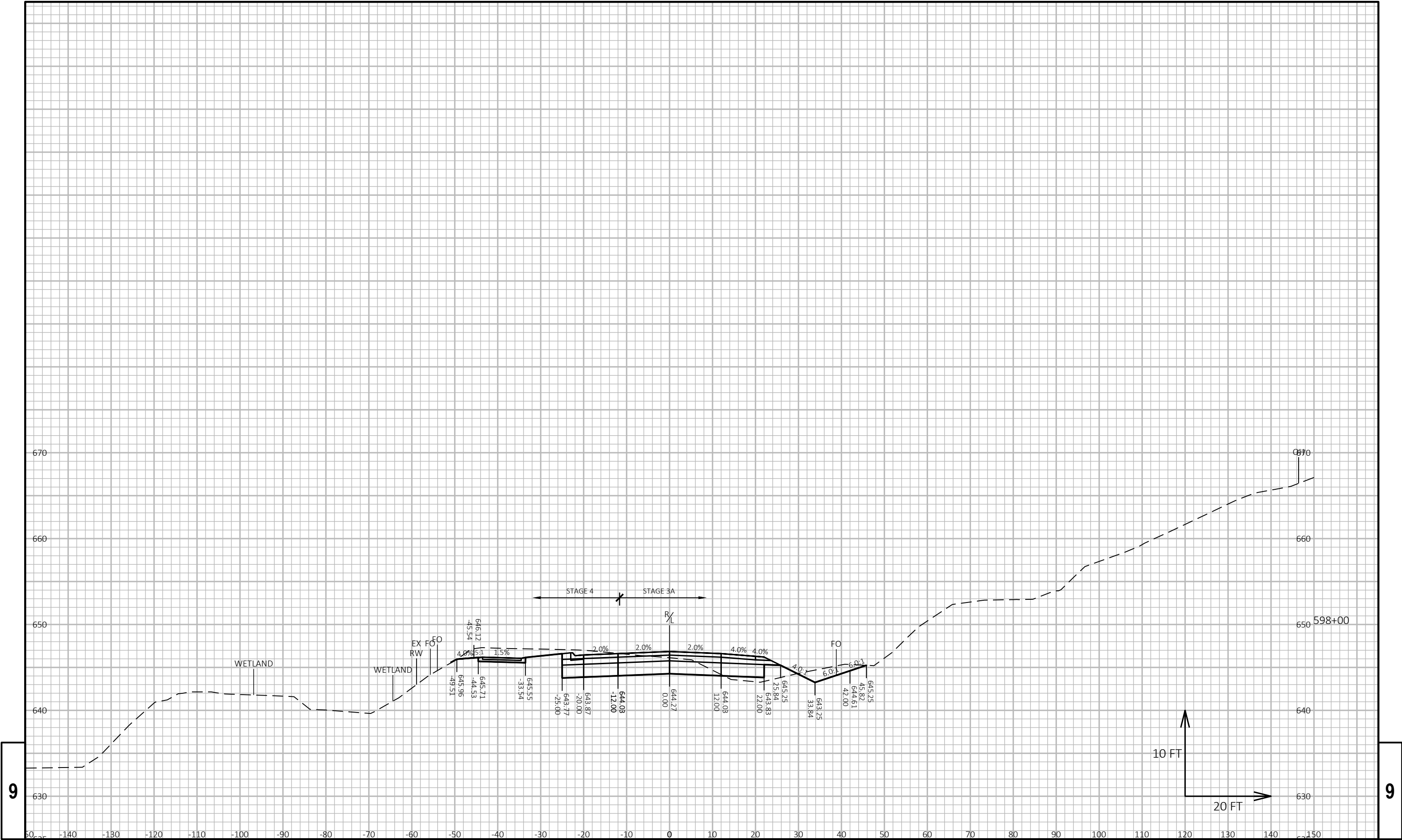


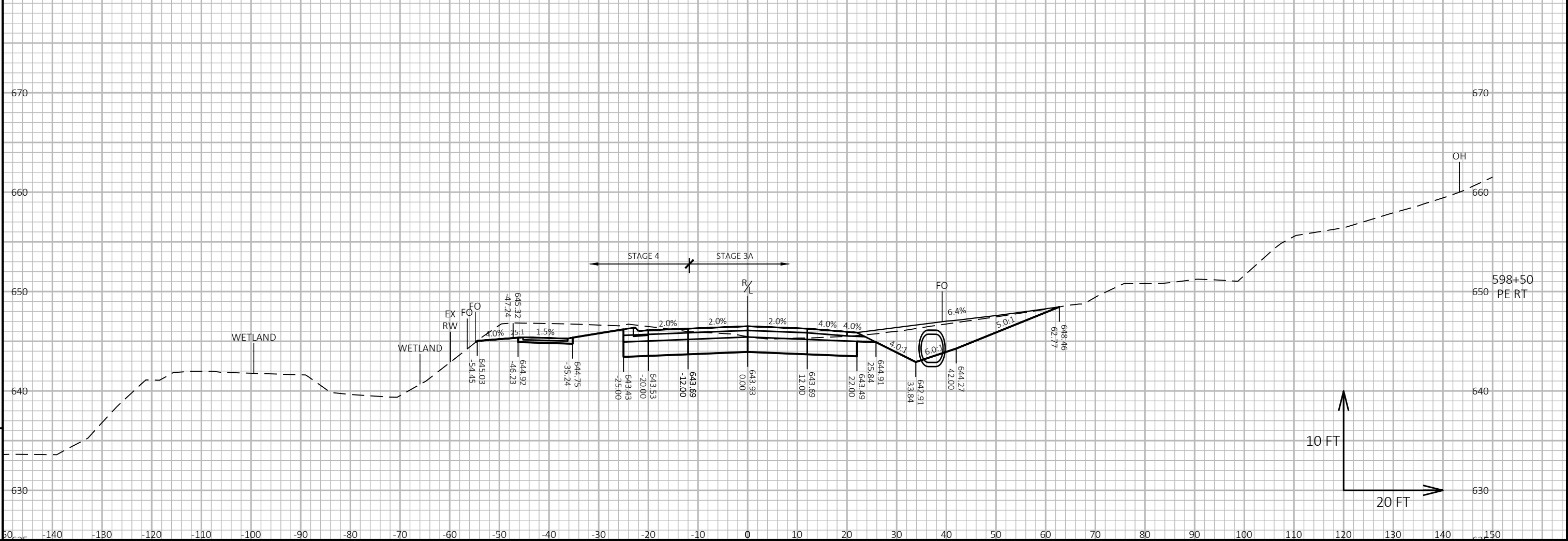
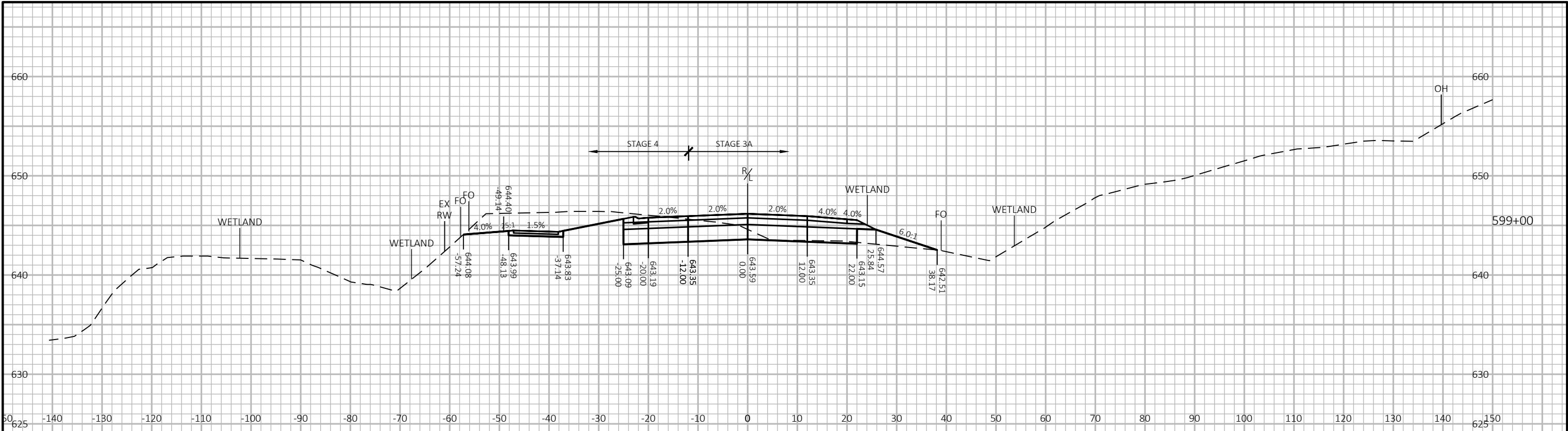


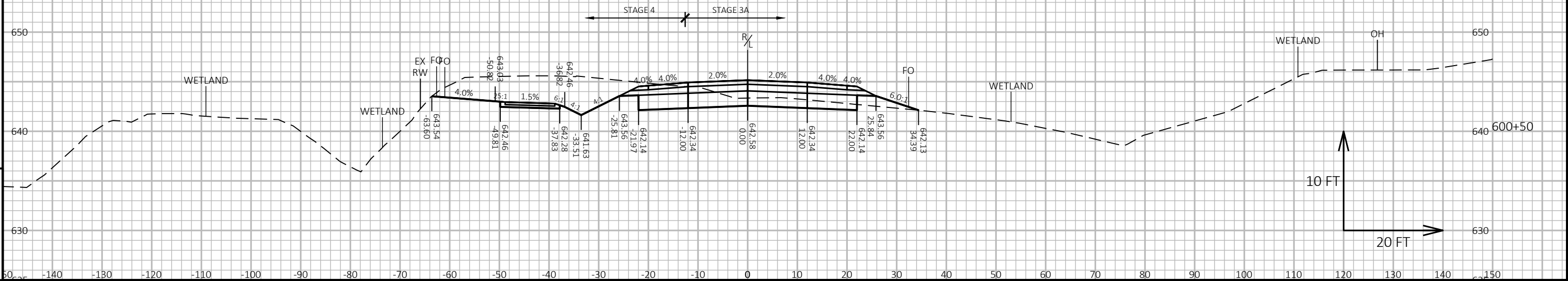
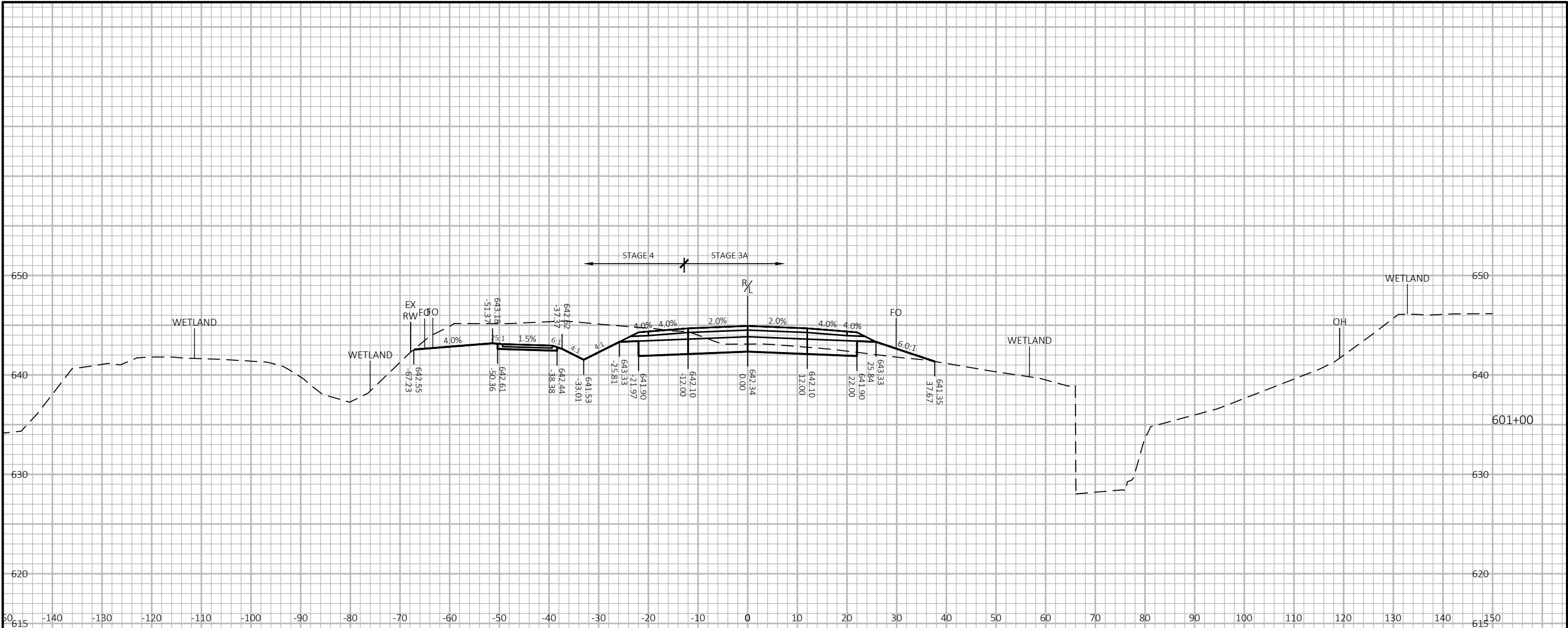


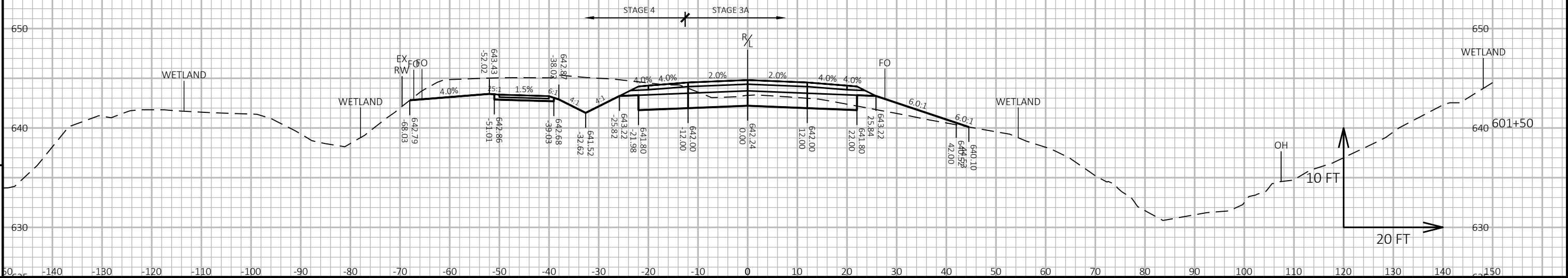
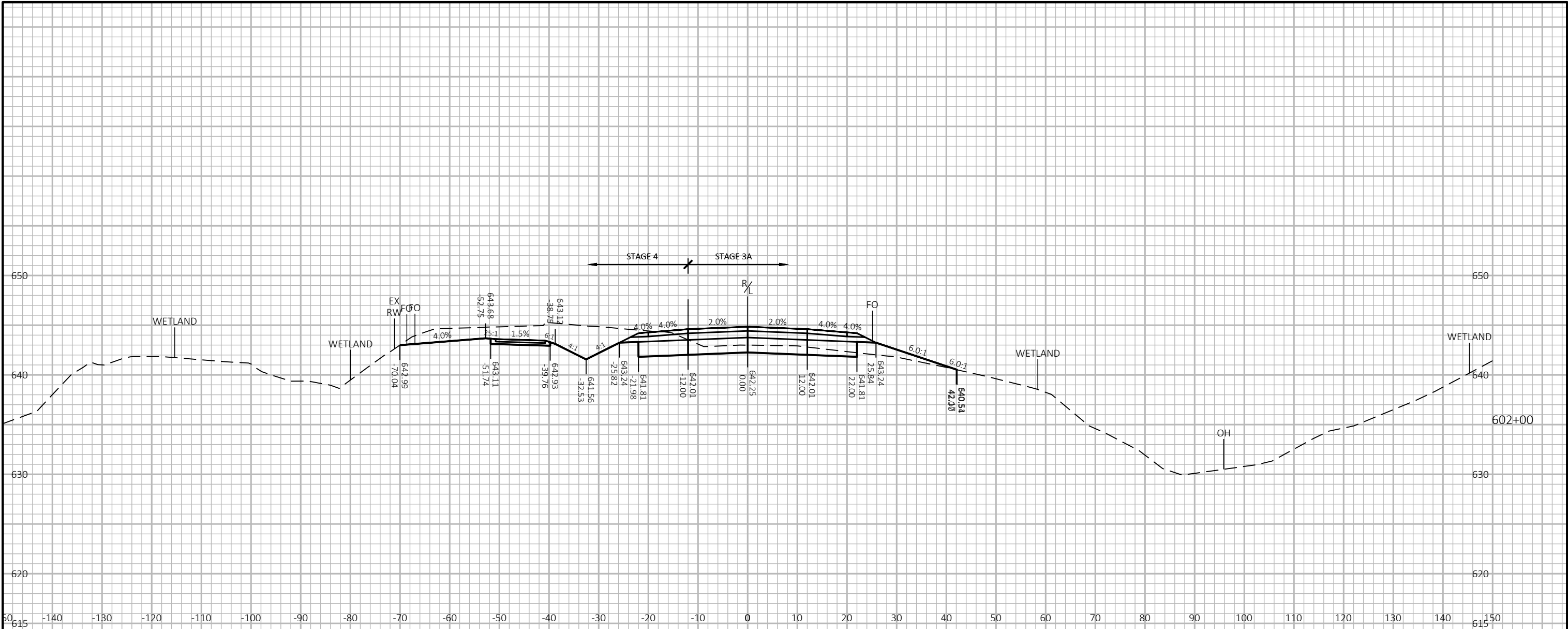


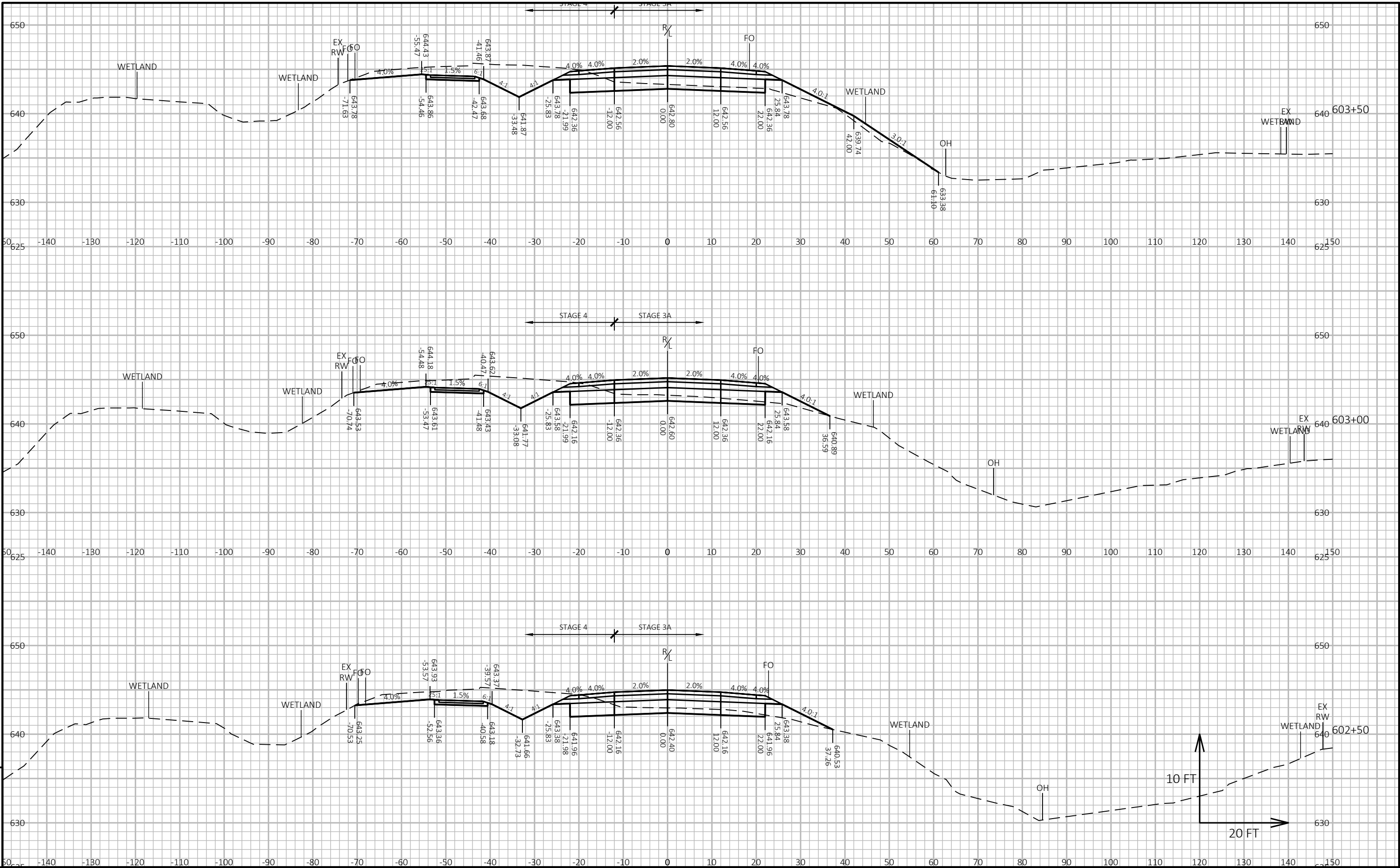


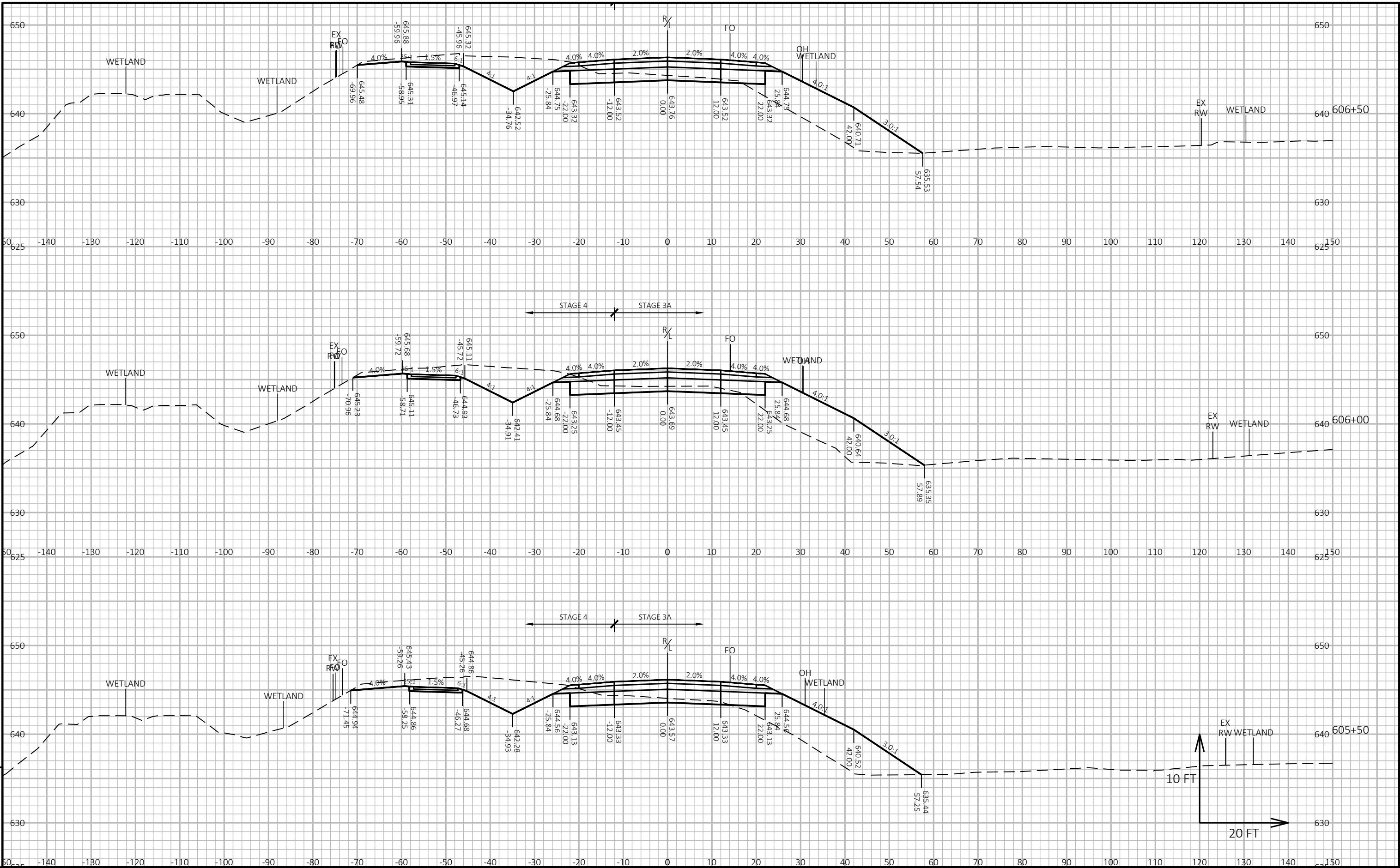


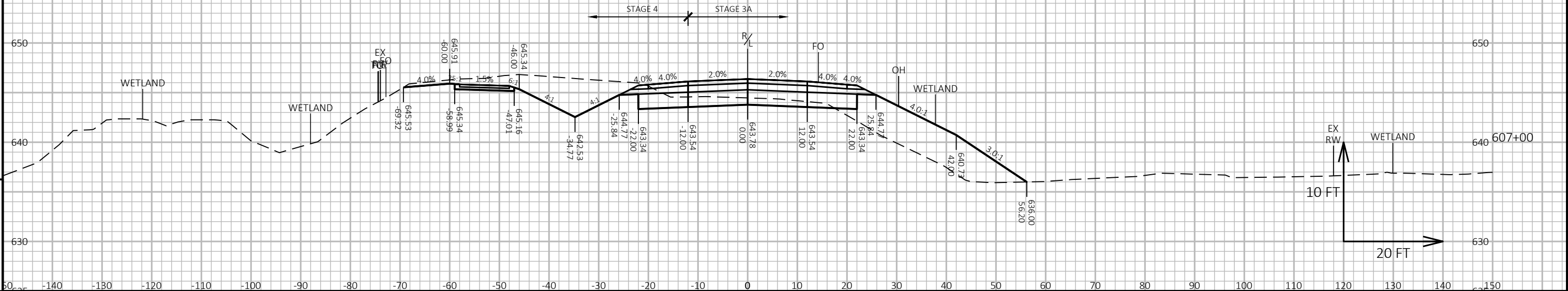
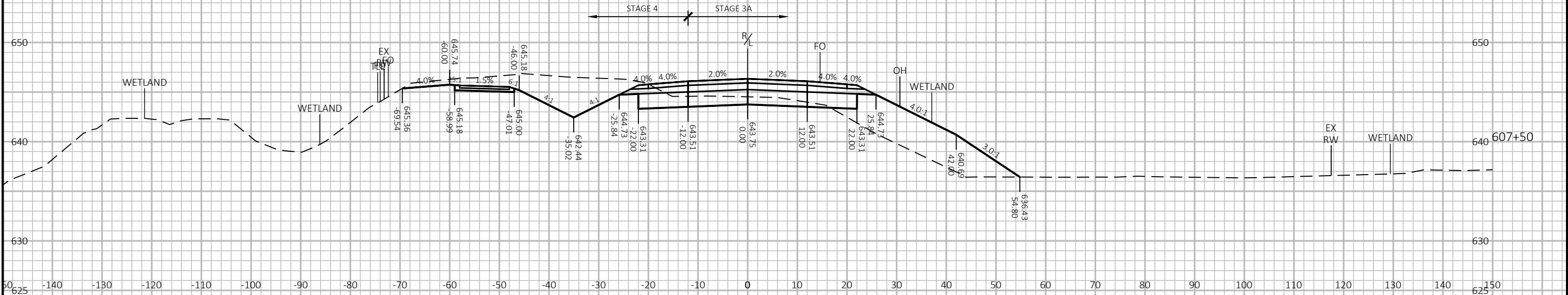
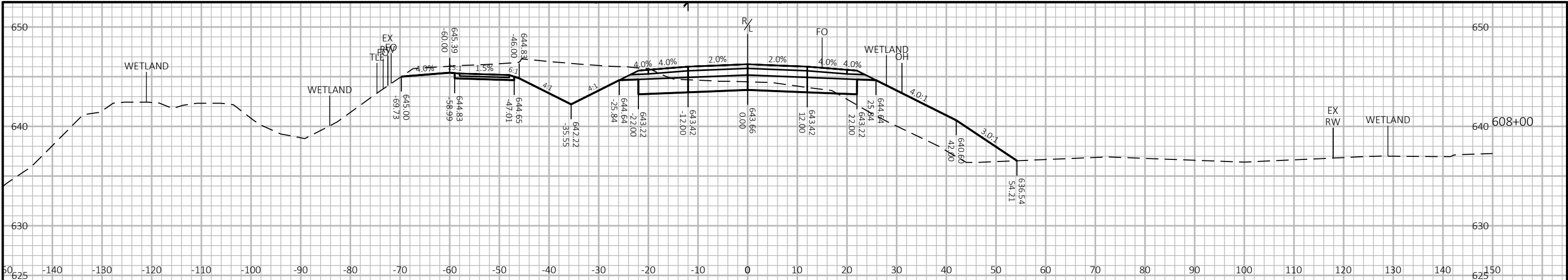


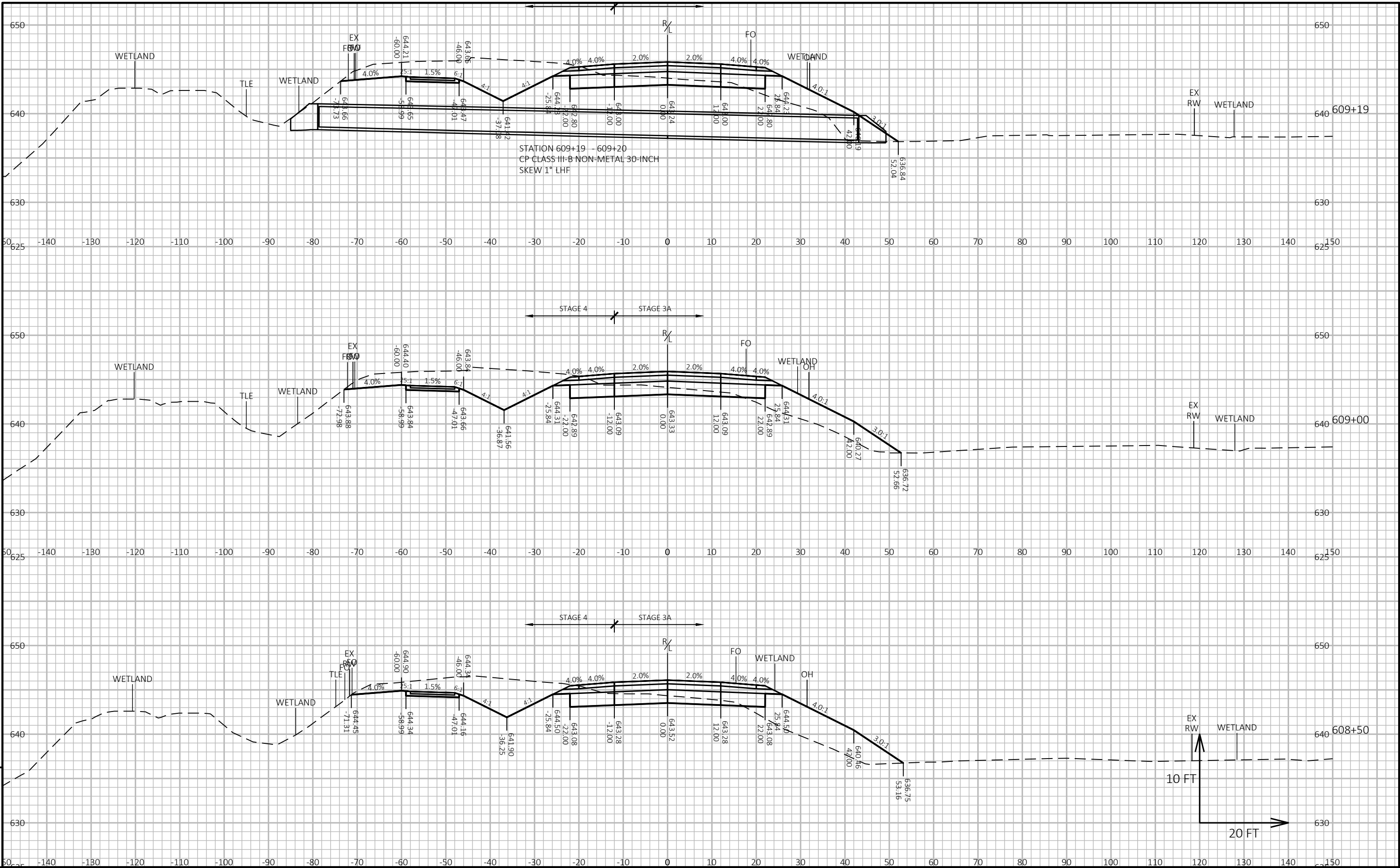


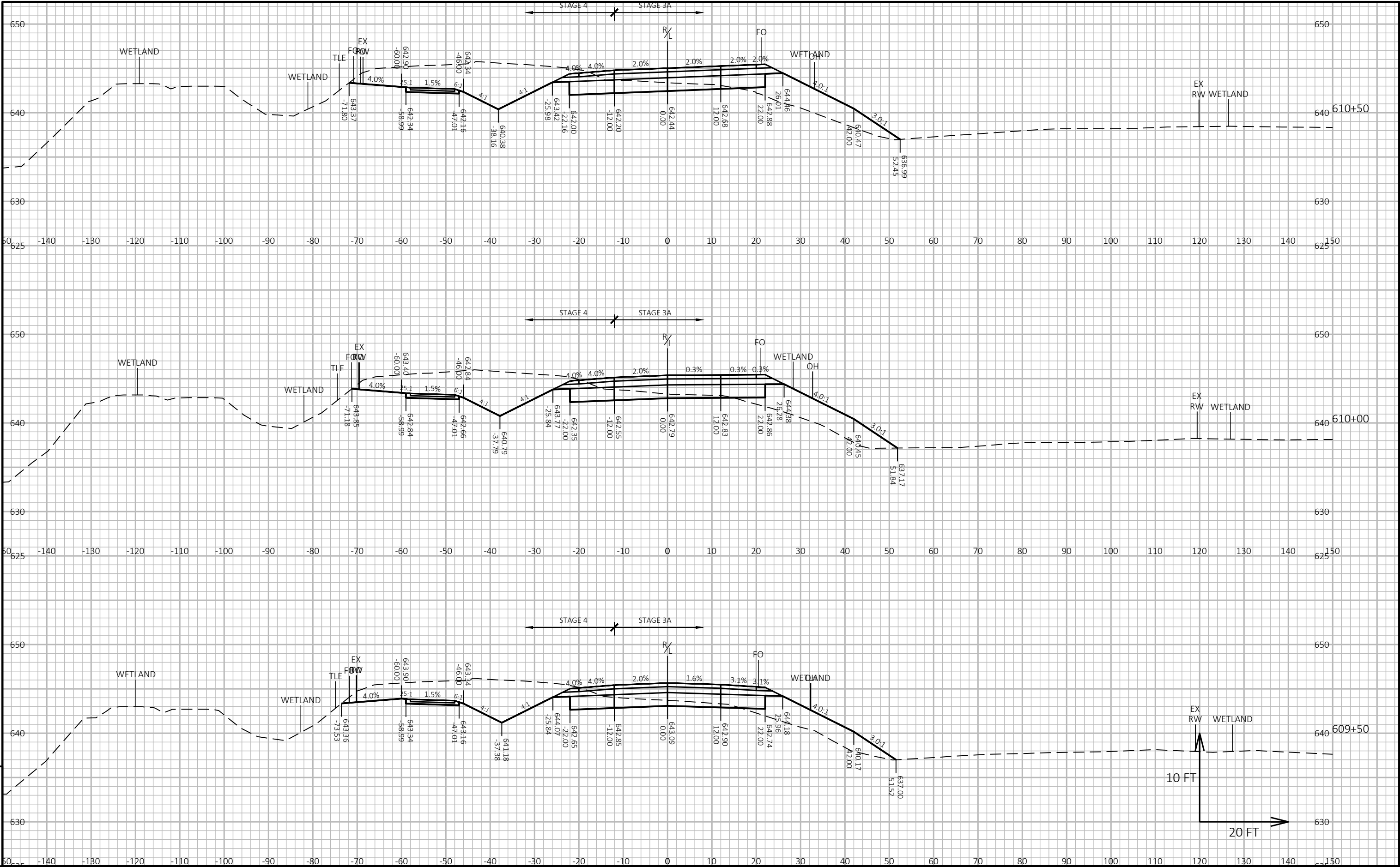


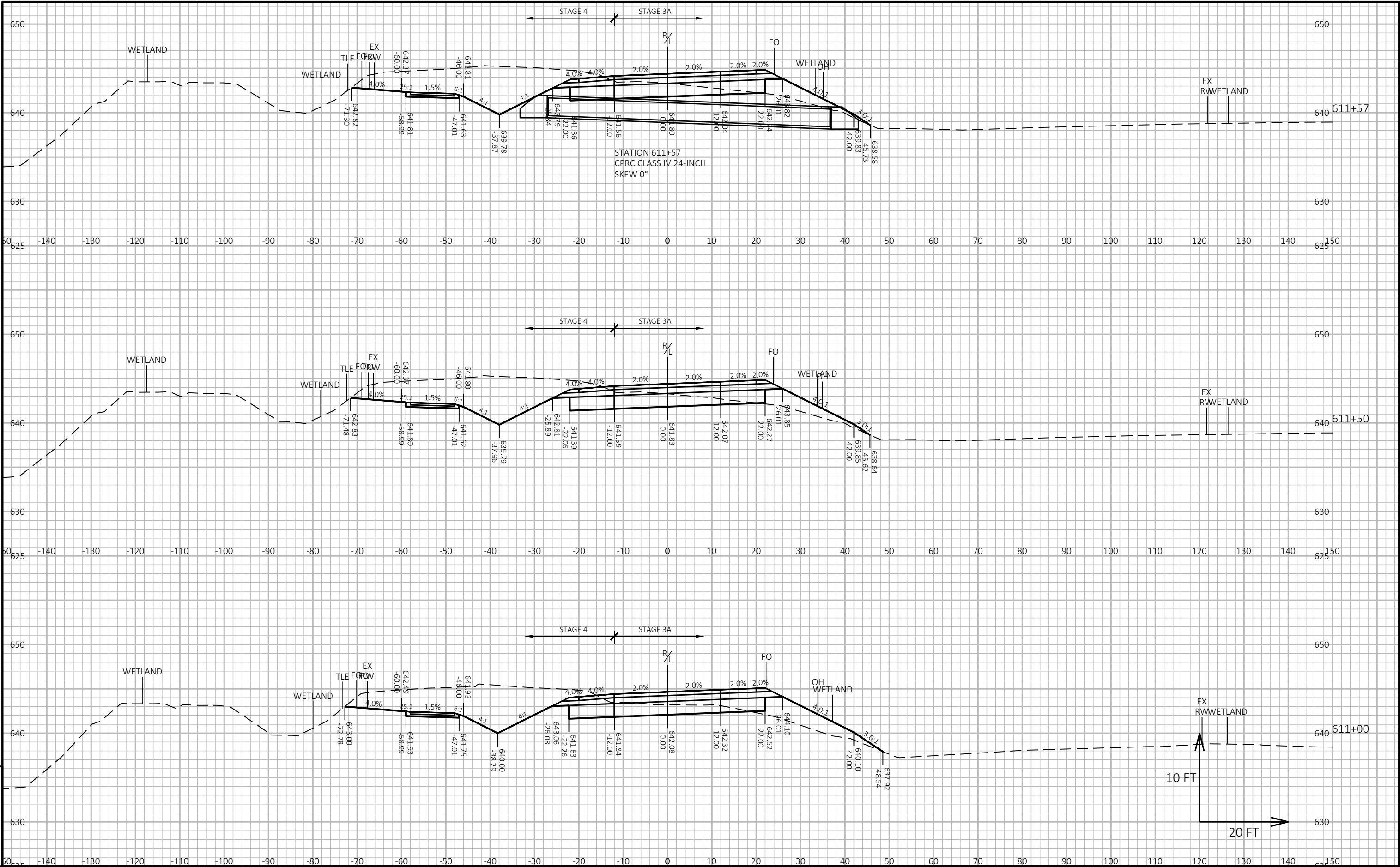


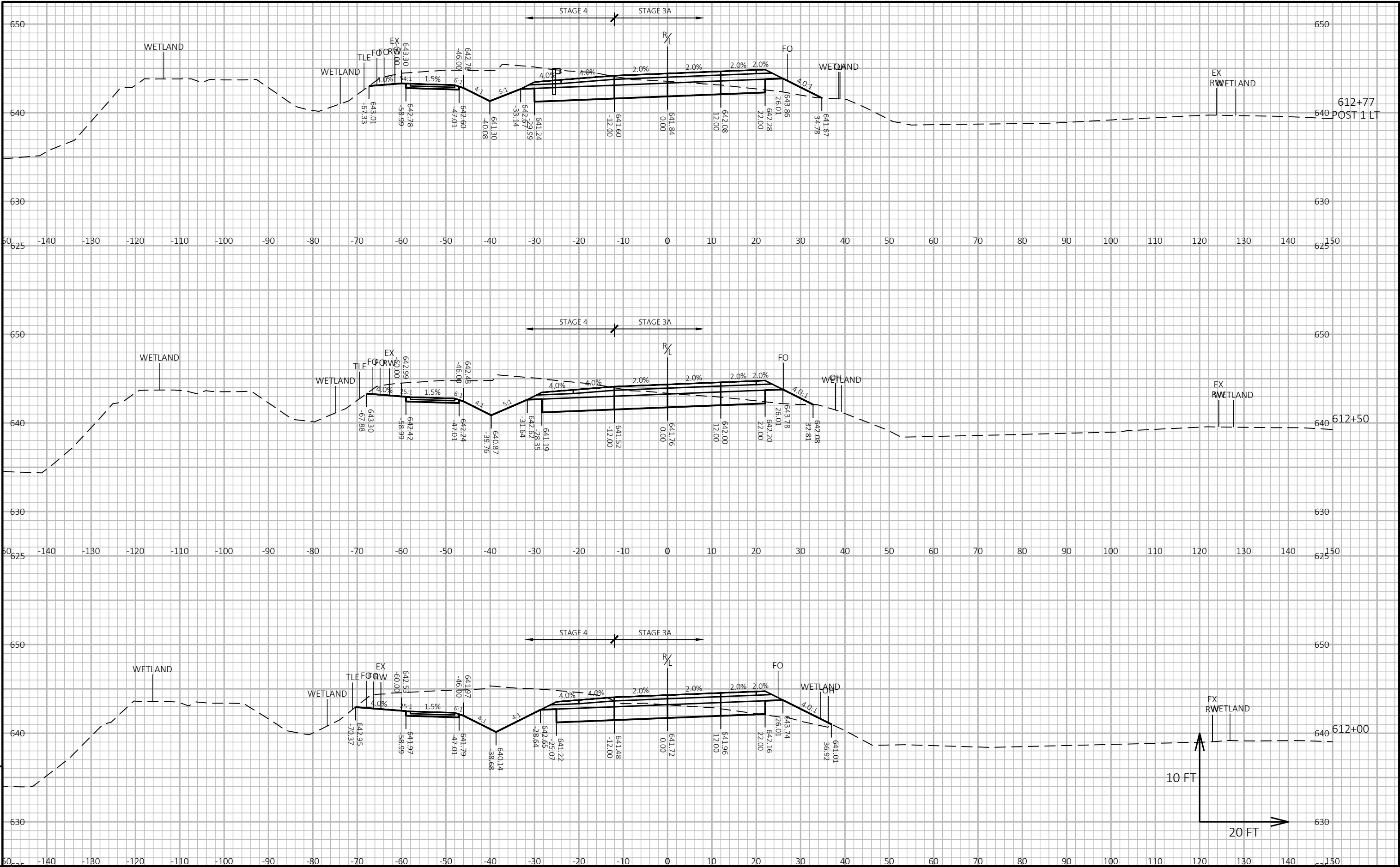


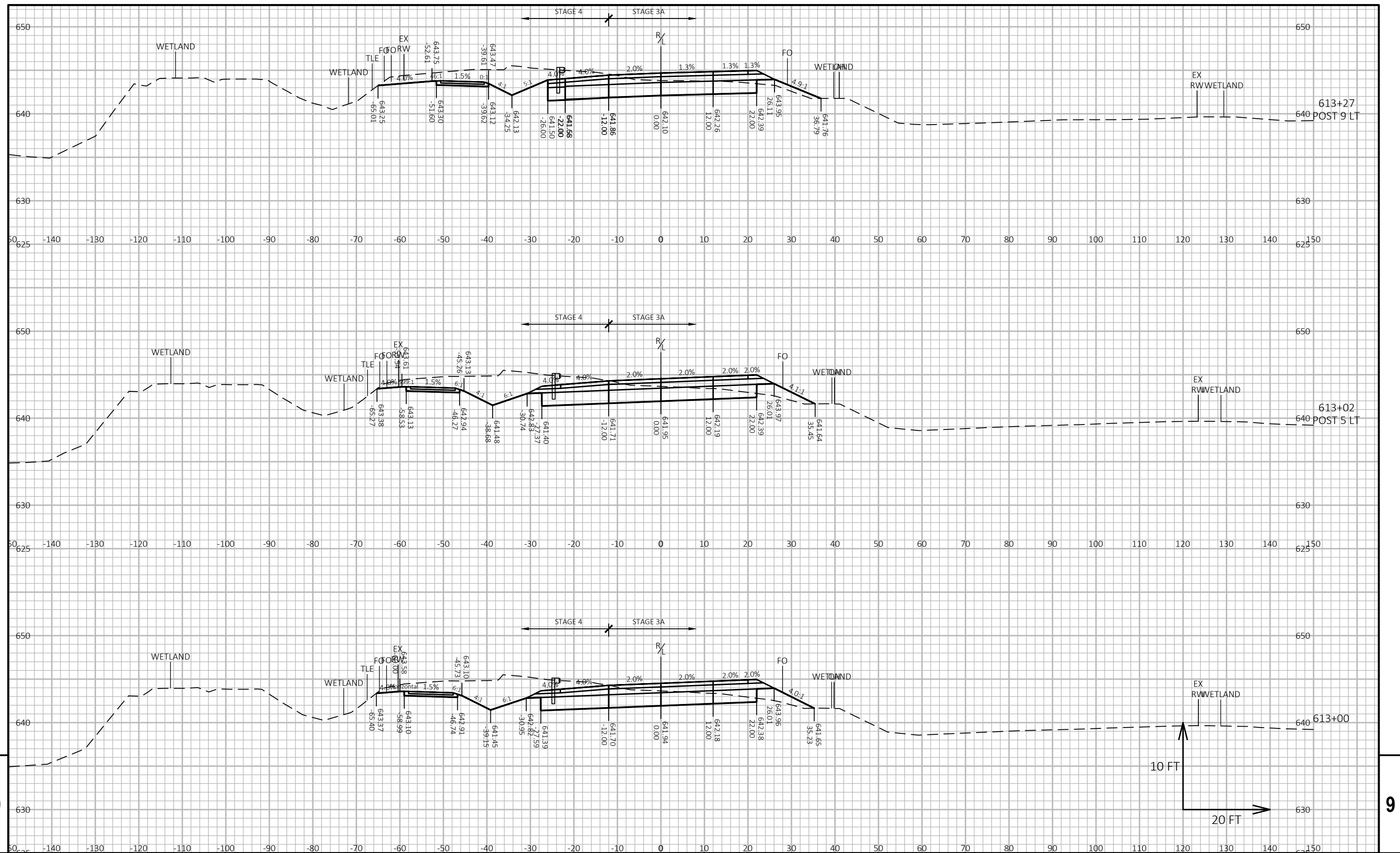












PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

CROSS SECTIONS: STH 35

SHEET 510

FILE NAME : O:\PDS\C3D\51630702\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 60

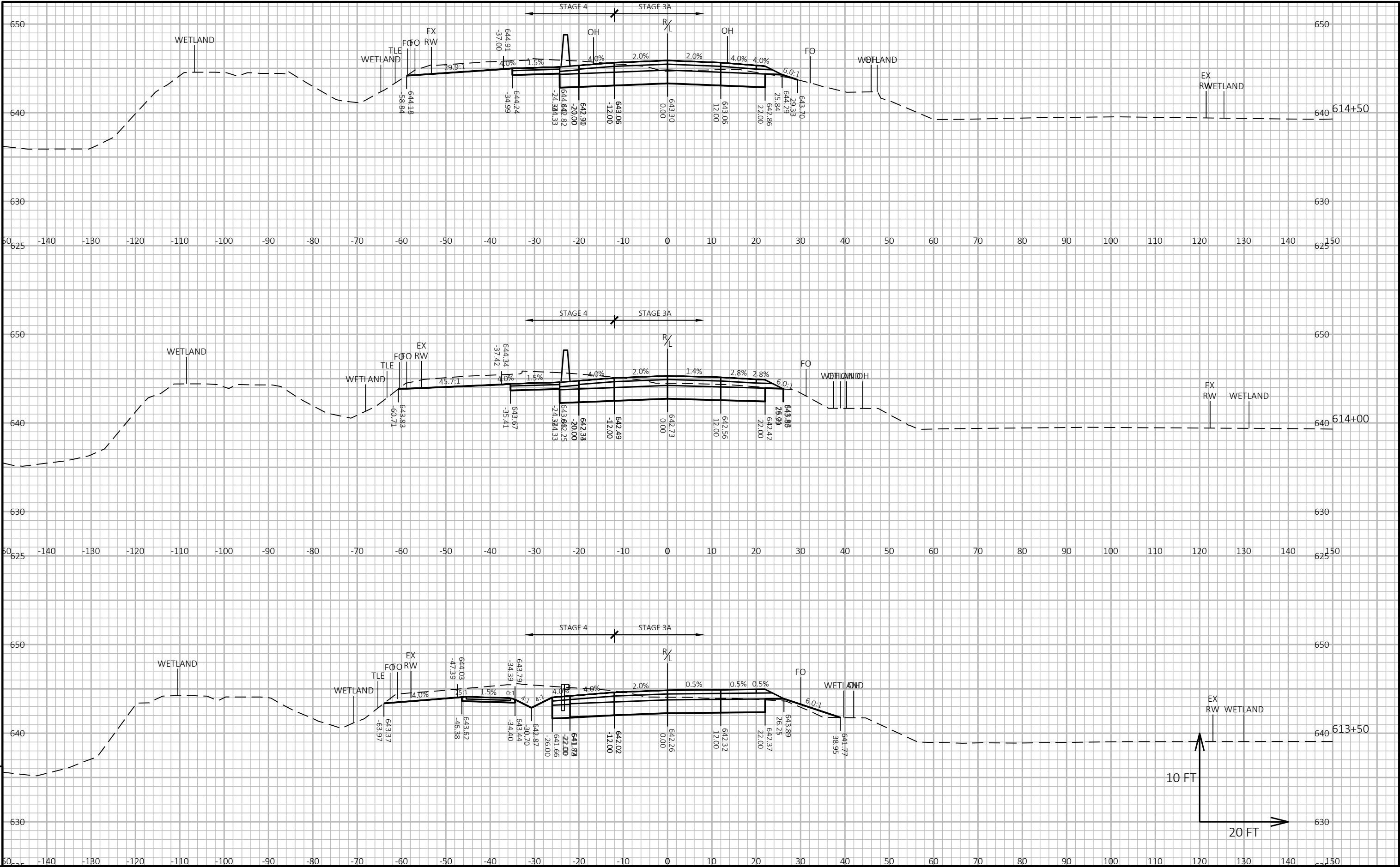
PLOT DATE : 7/1/2025 1:56 PM

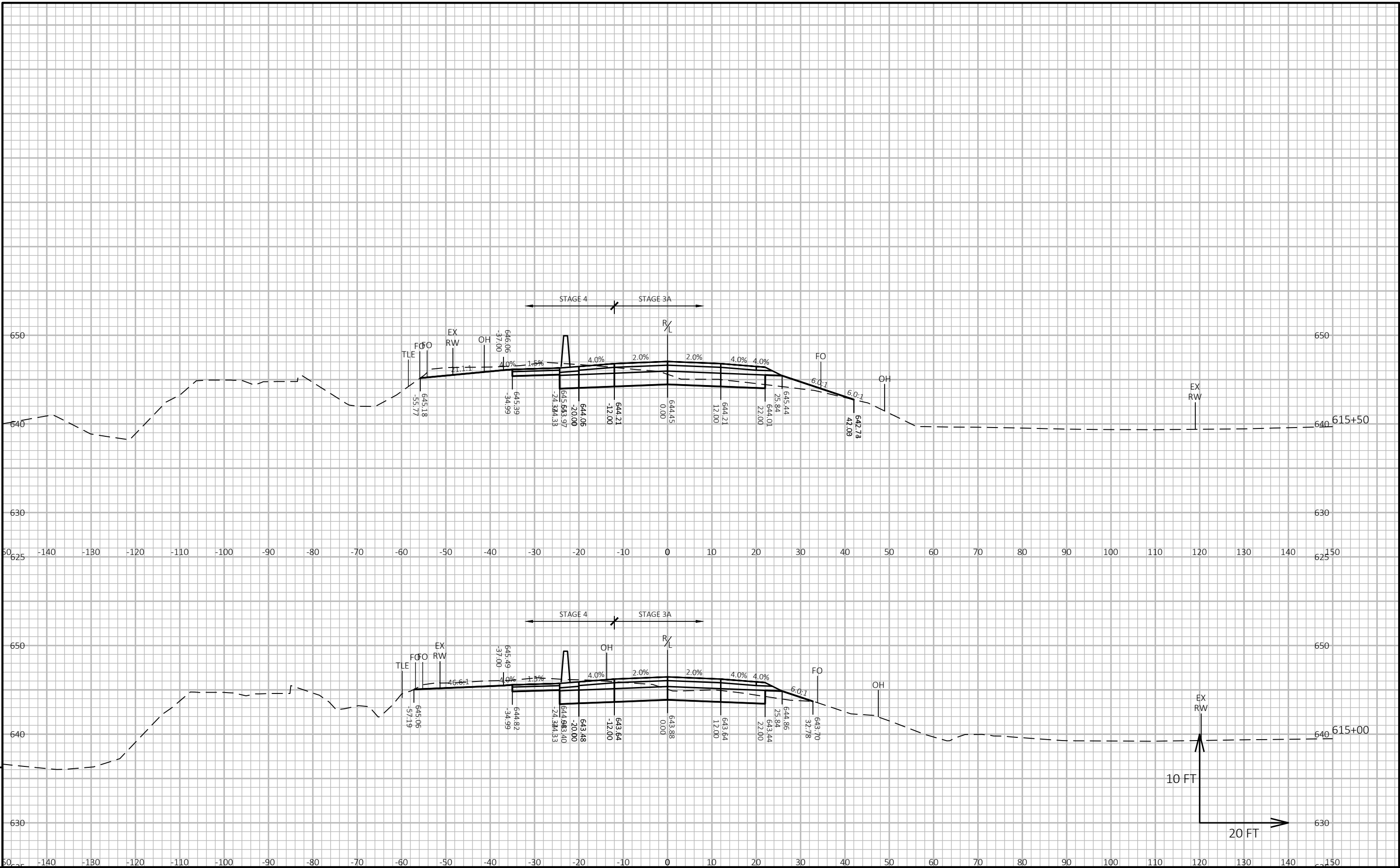
PLOT BY : ED OCHS

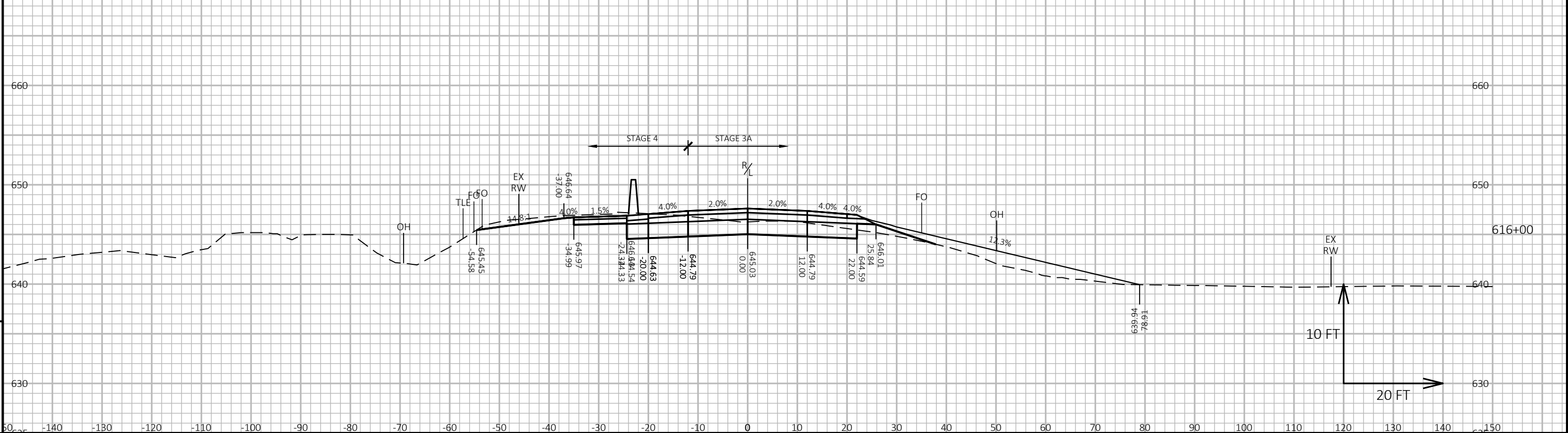
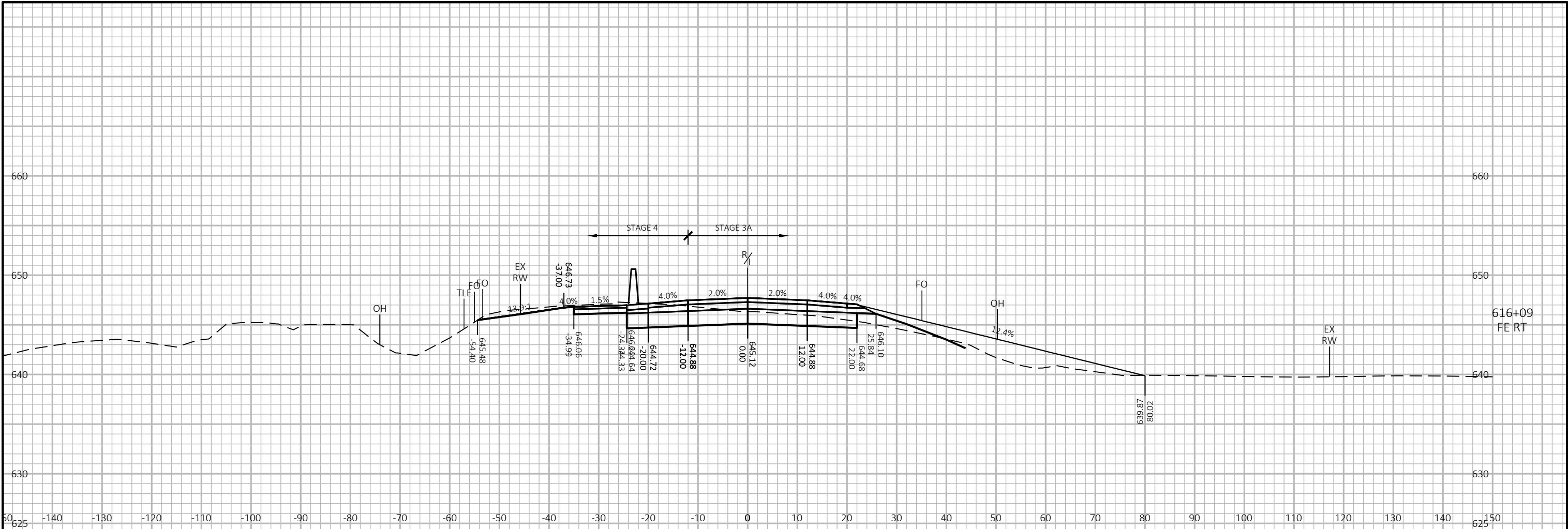
PLOT NAME :

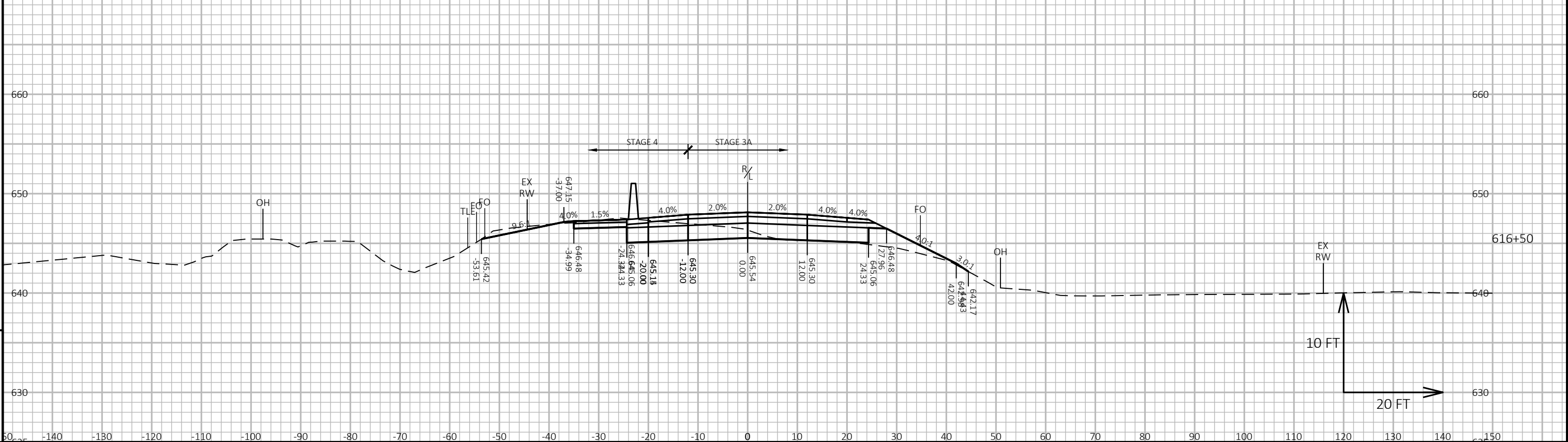
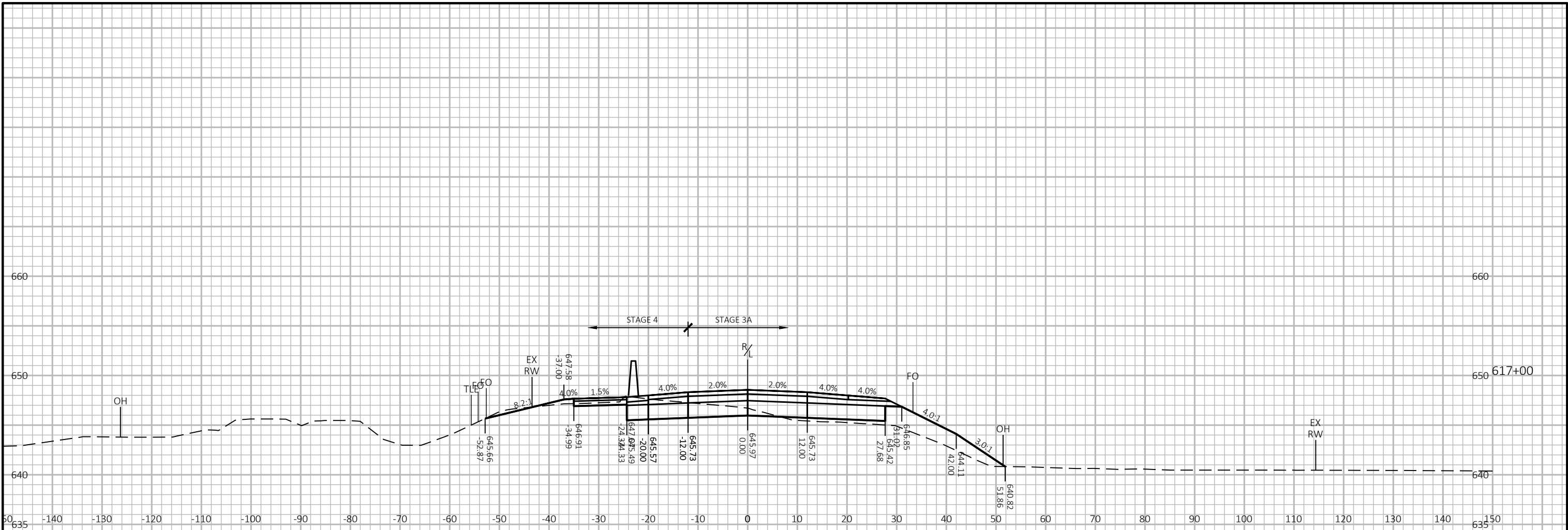
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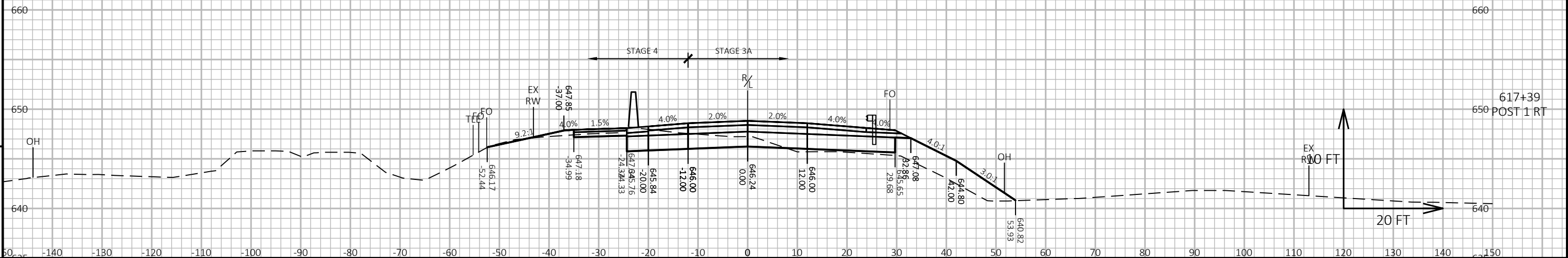
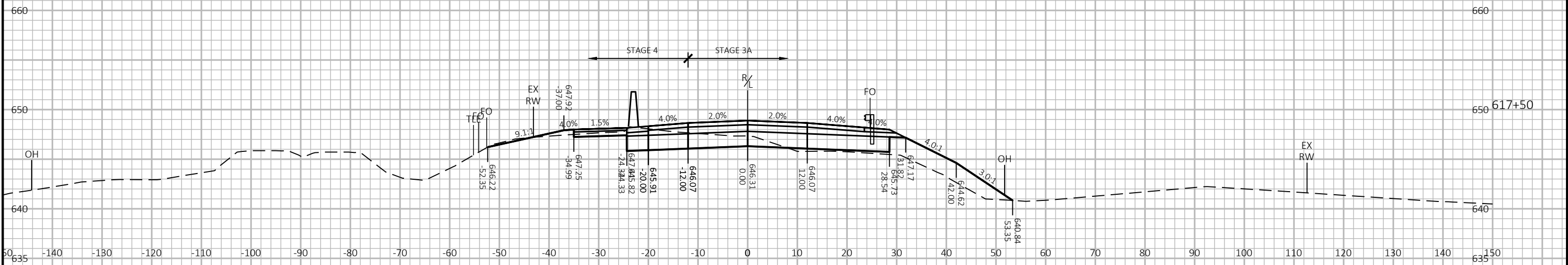
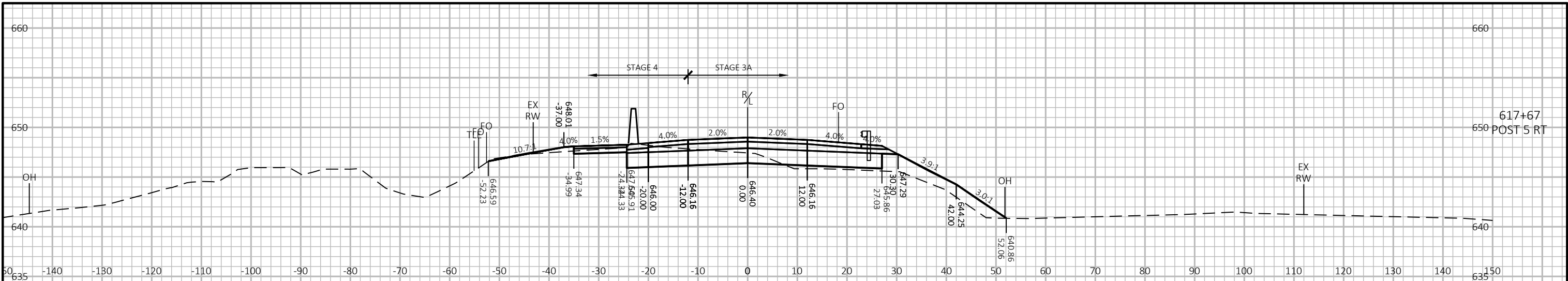
WISDOT/CADDS SHEET 49

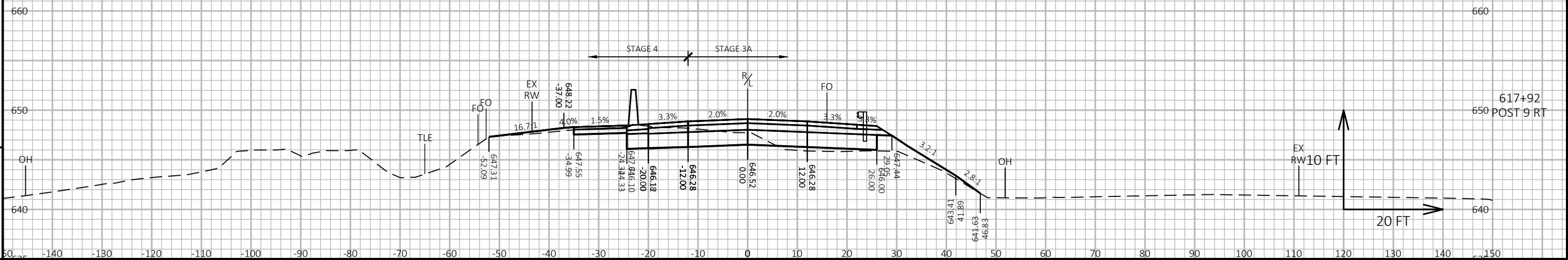
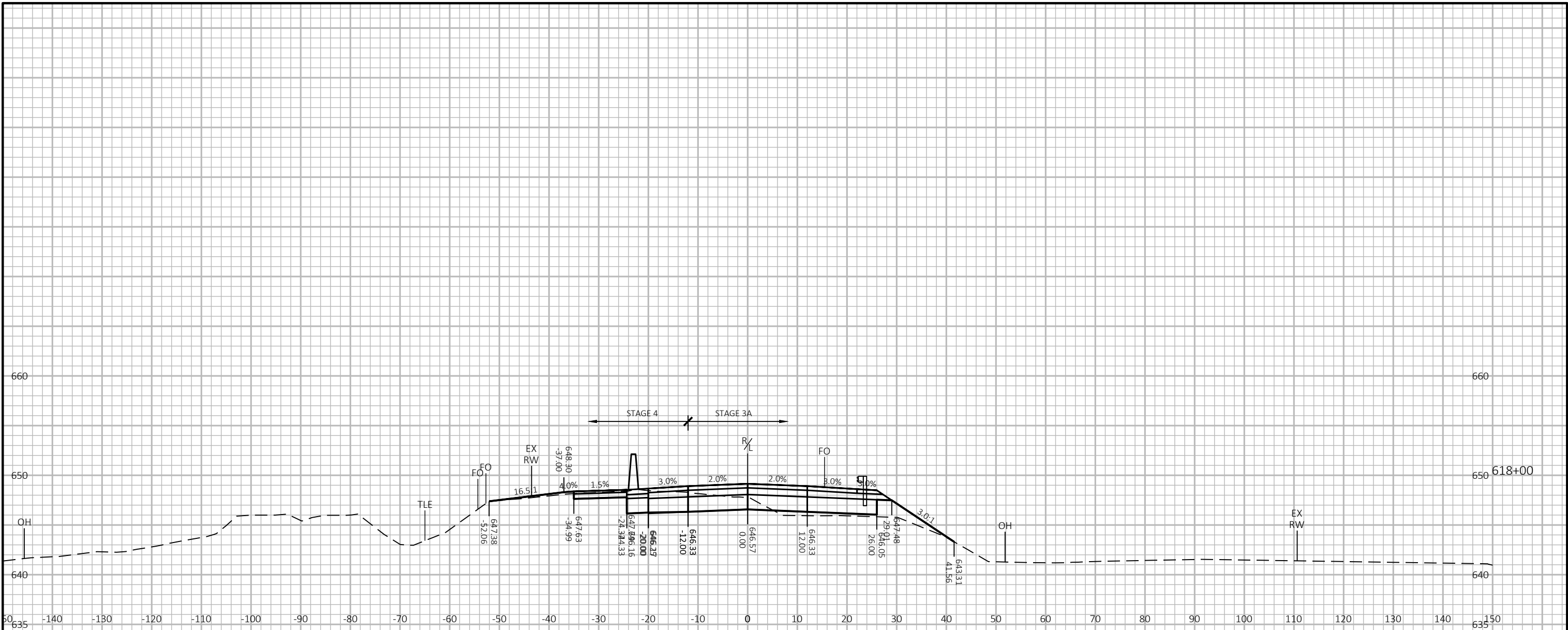


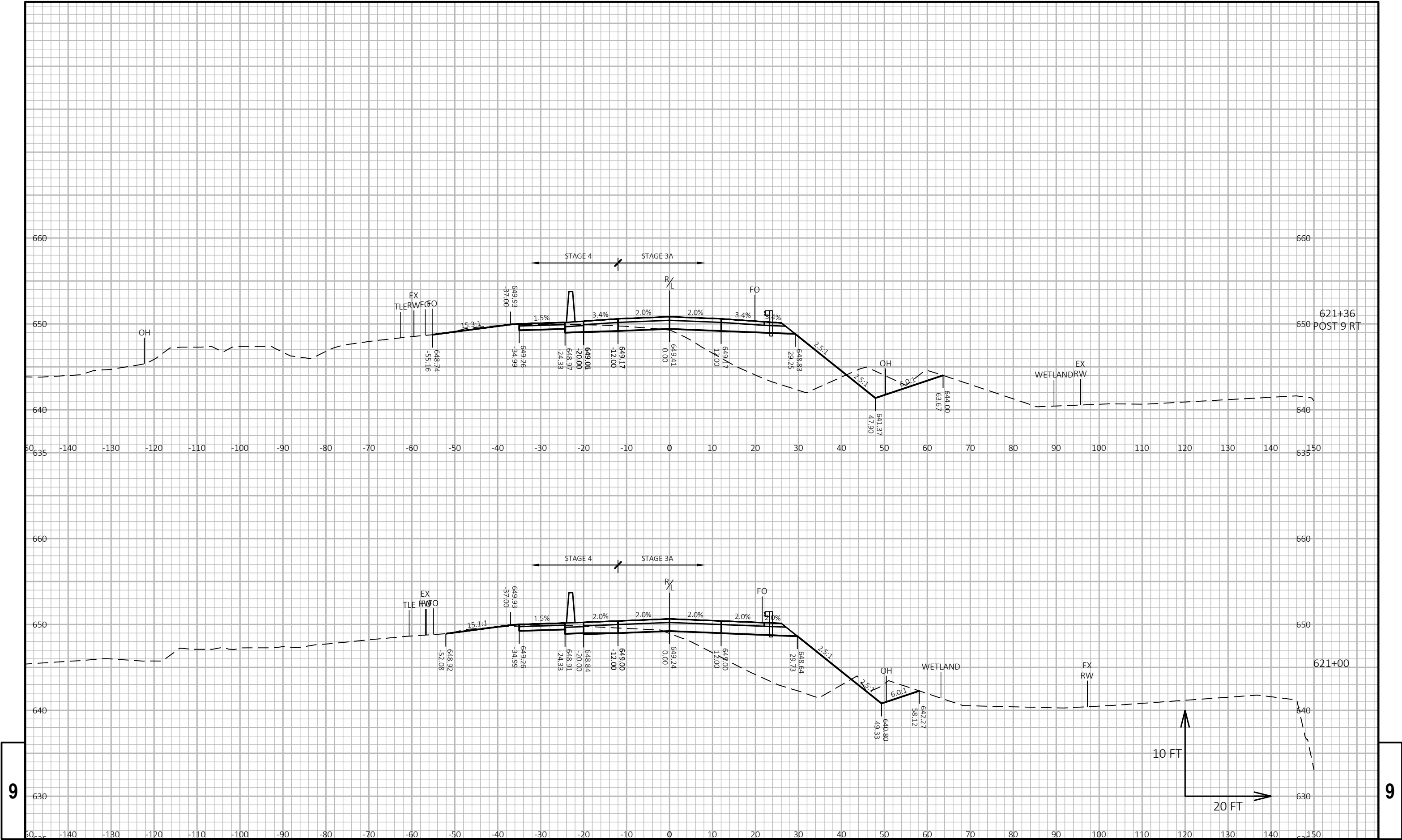












PROJECT NO: 5163-07-72

HWY: STH 35

COUNTY: LA CROSSE/VERNON

CROSS SECTIONS: STH 35

SHEET 518

E

FILE NAME : O:\PDS\C3D\51630702\SHEETS\PLAN\090201-XS.DWG
LAYOUT NAME - 68

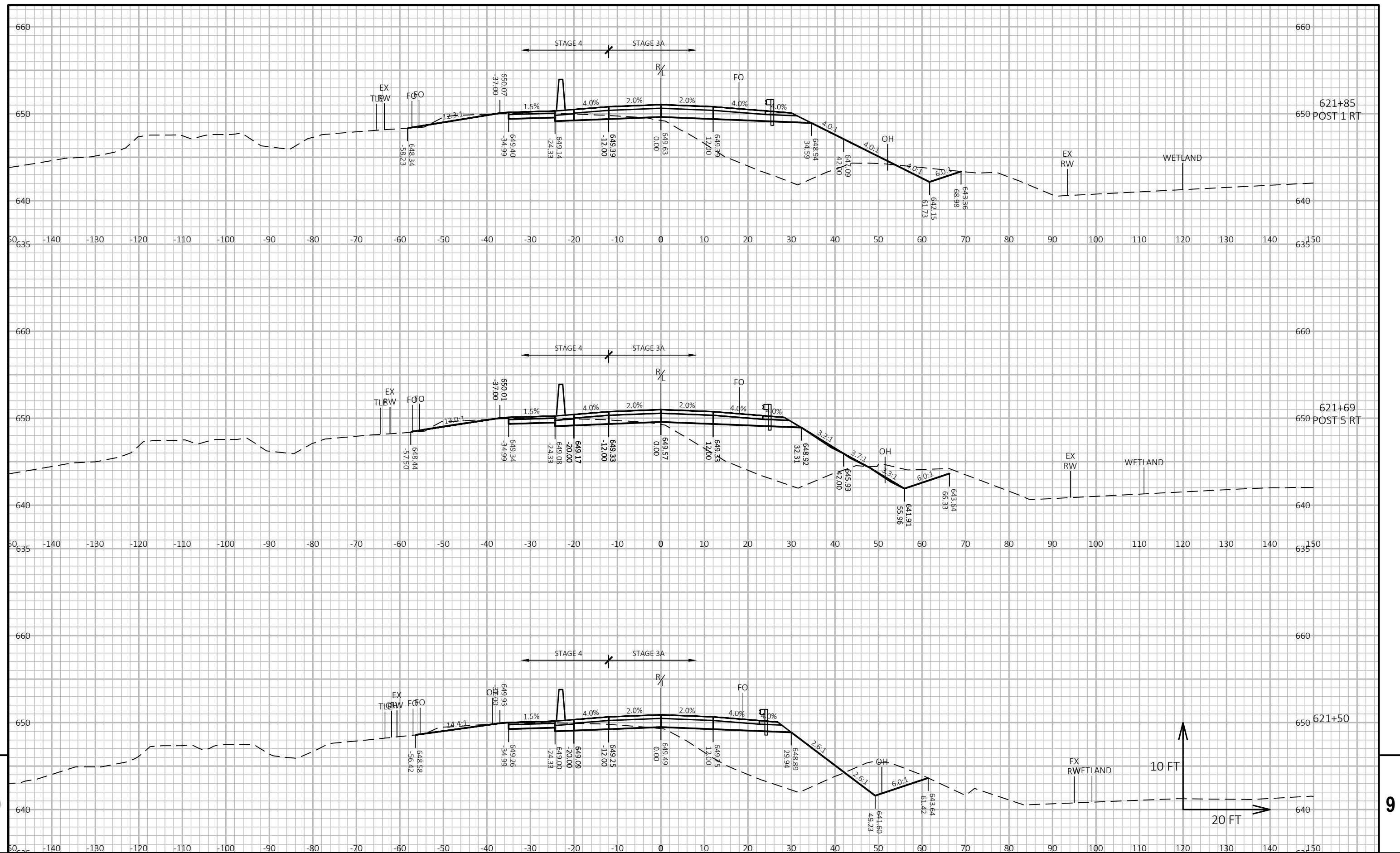
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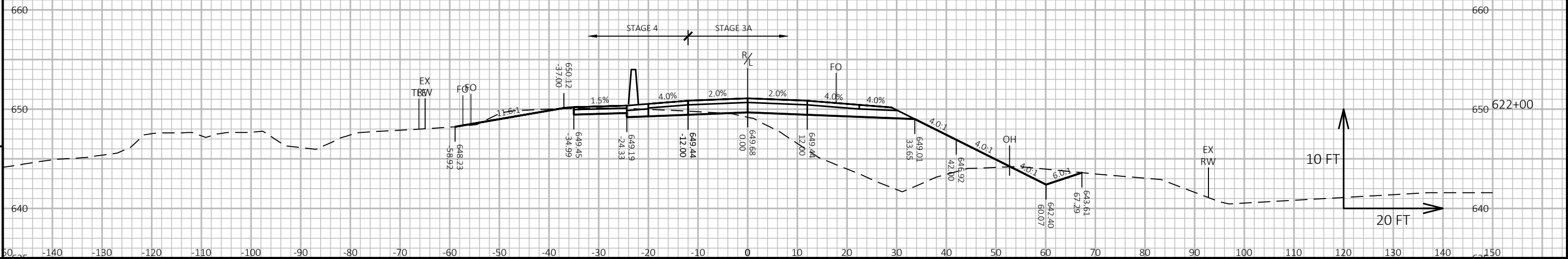
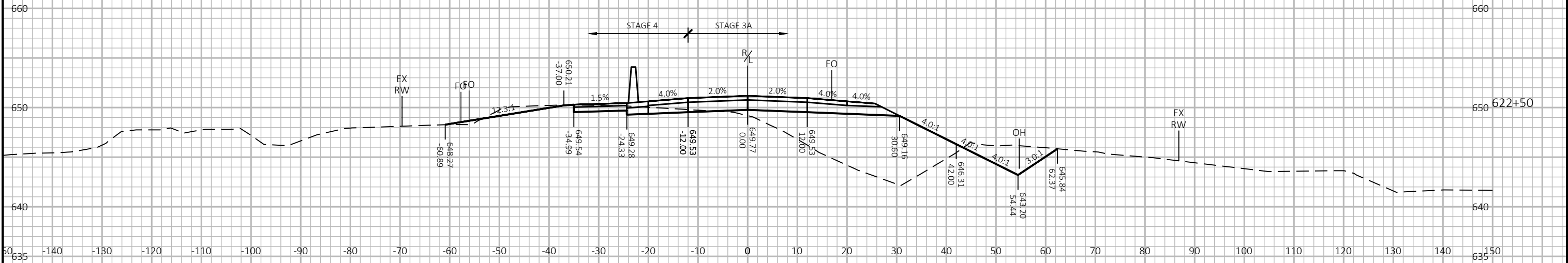
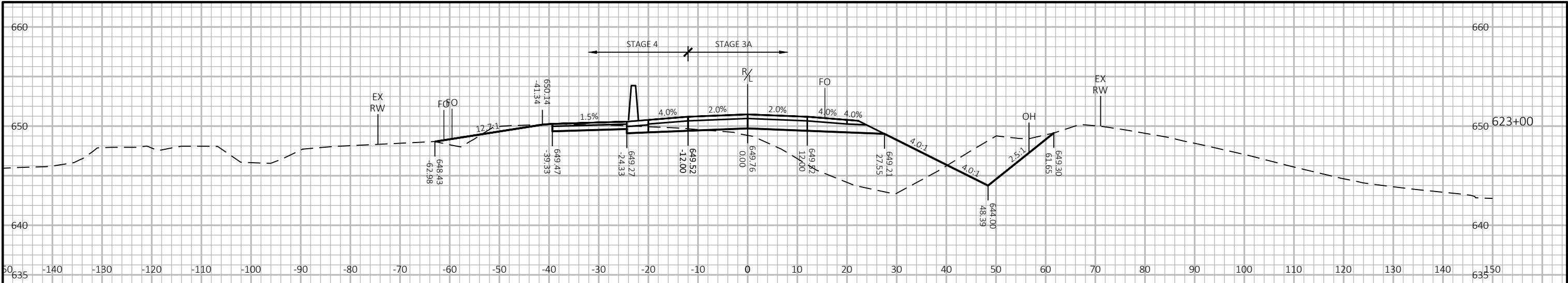
PLOT BY : ED OCHS

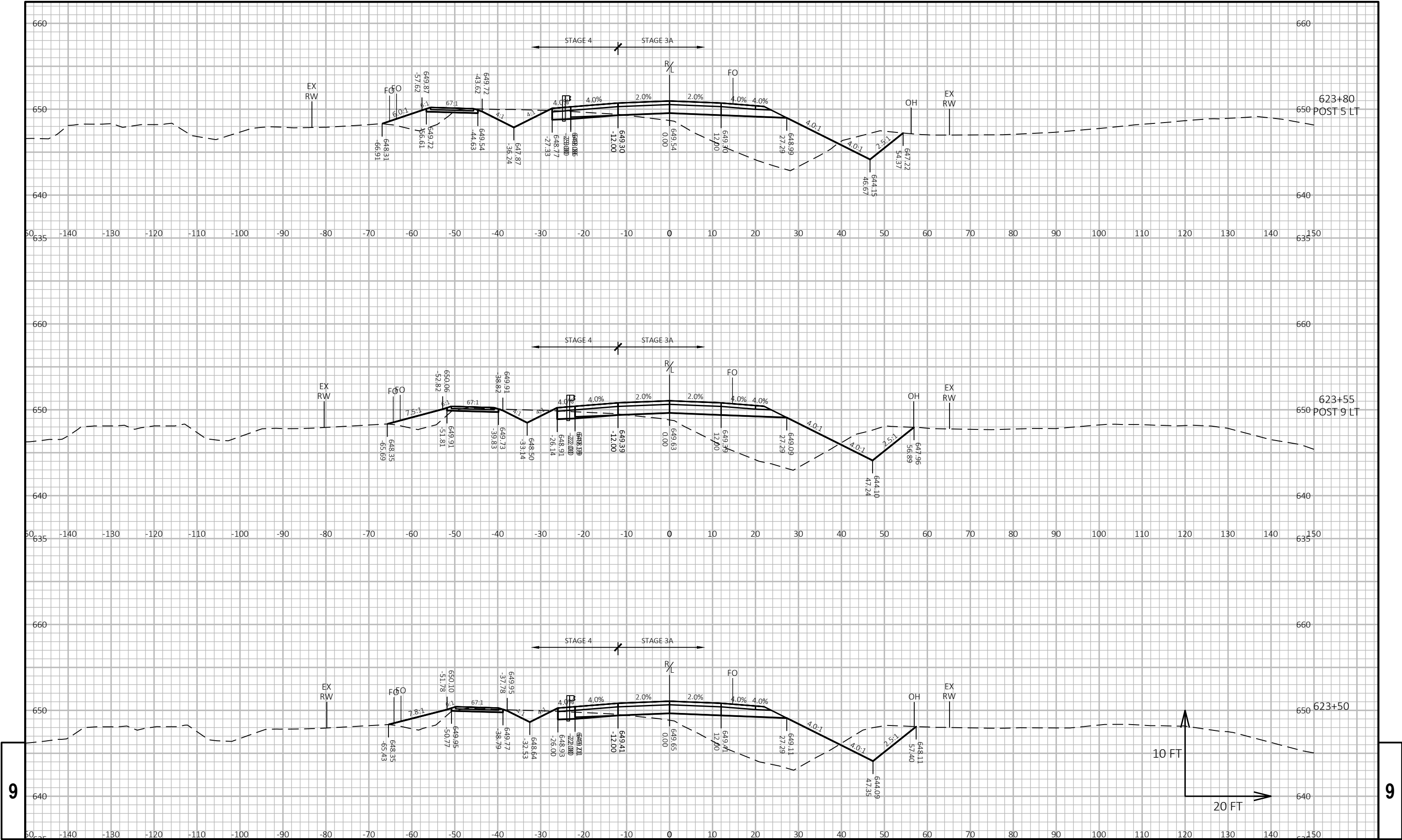
PLOT NAME :

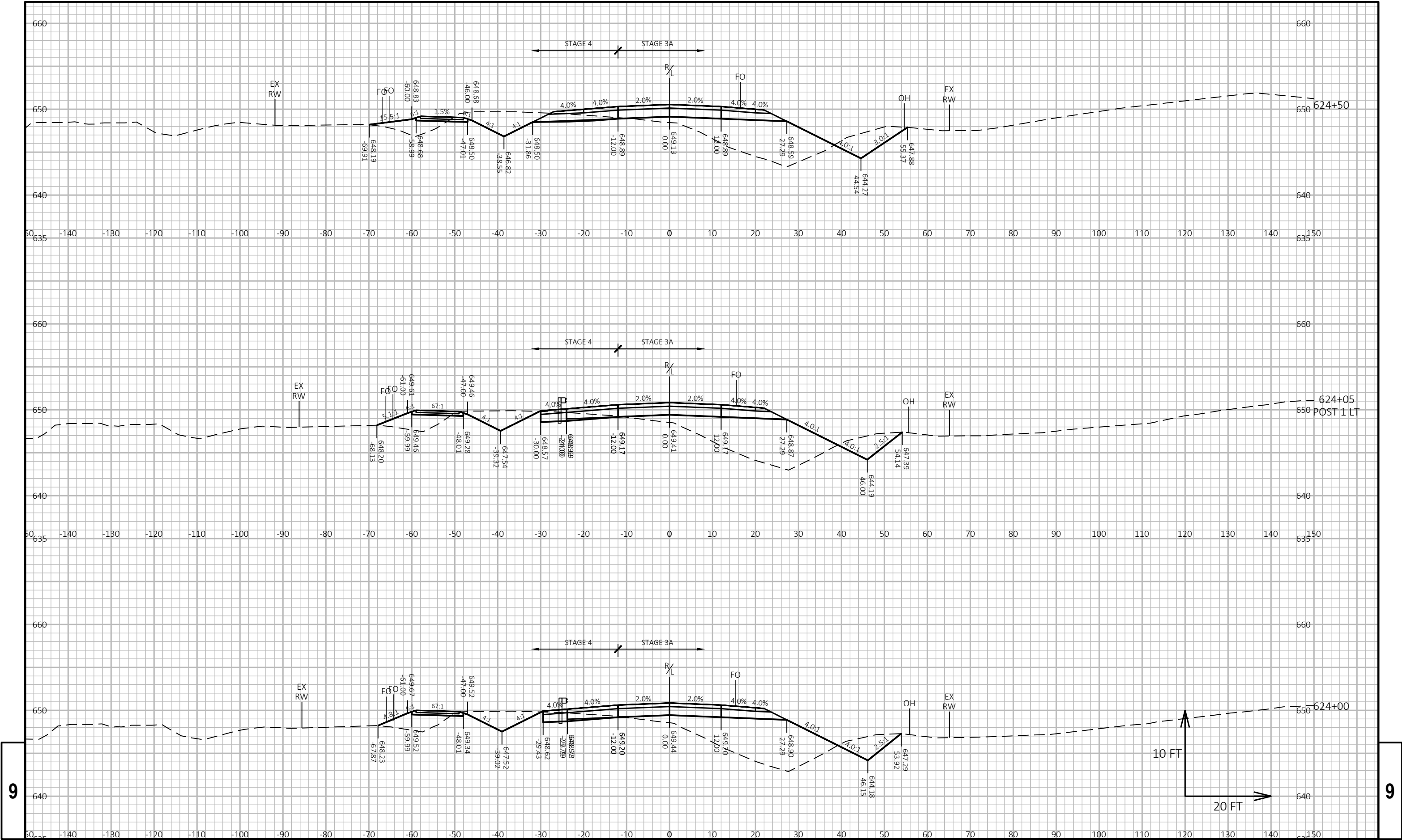
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WISDOT/CADDs SHEET 49



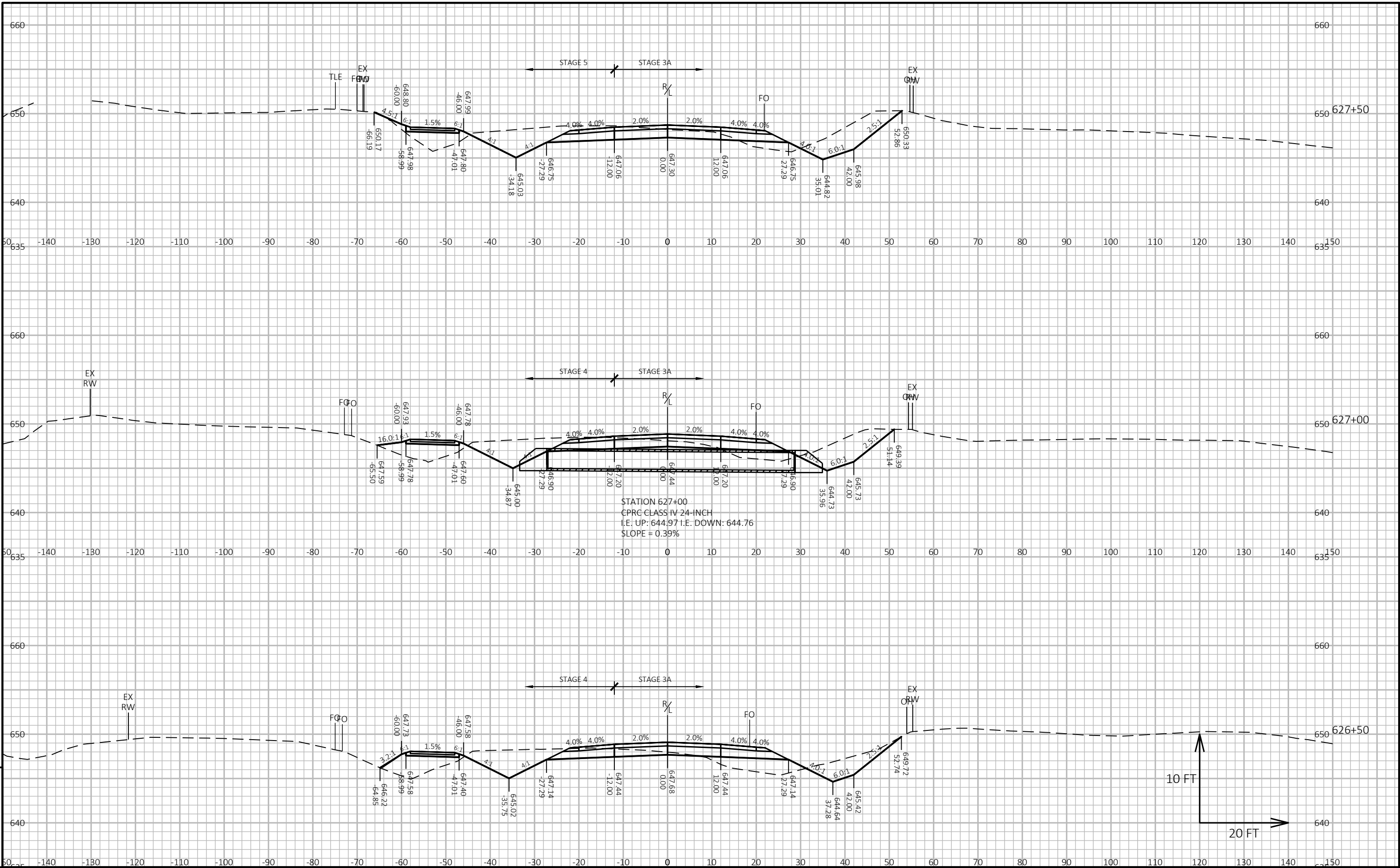


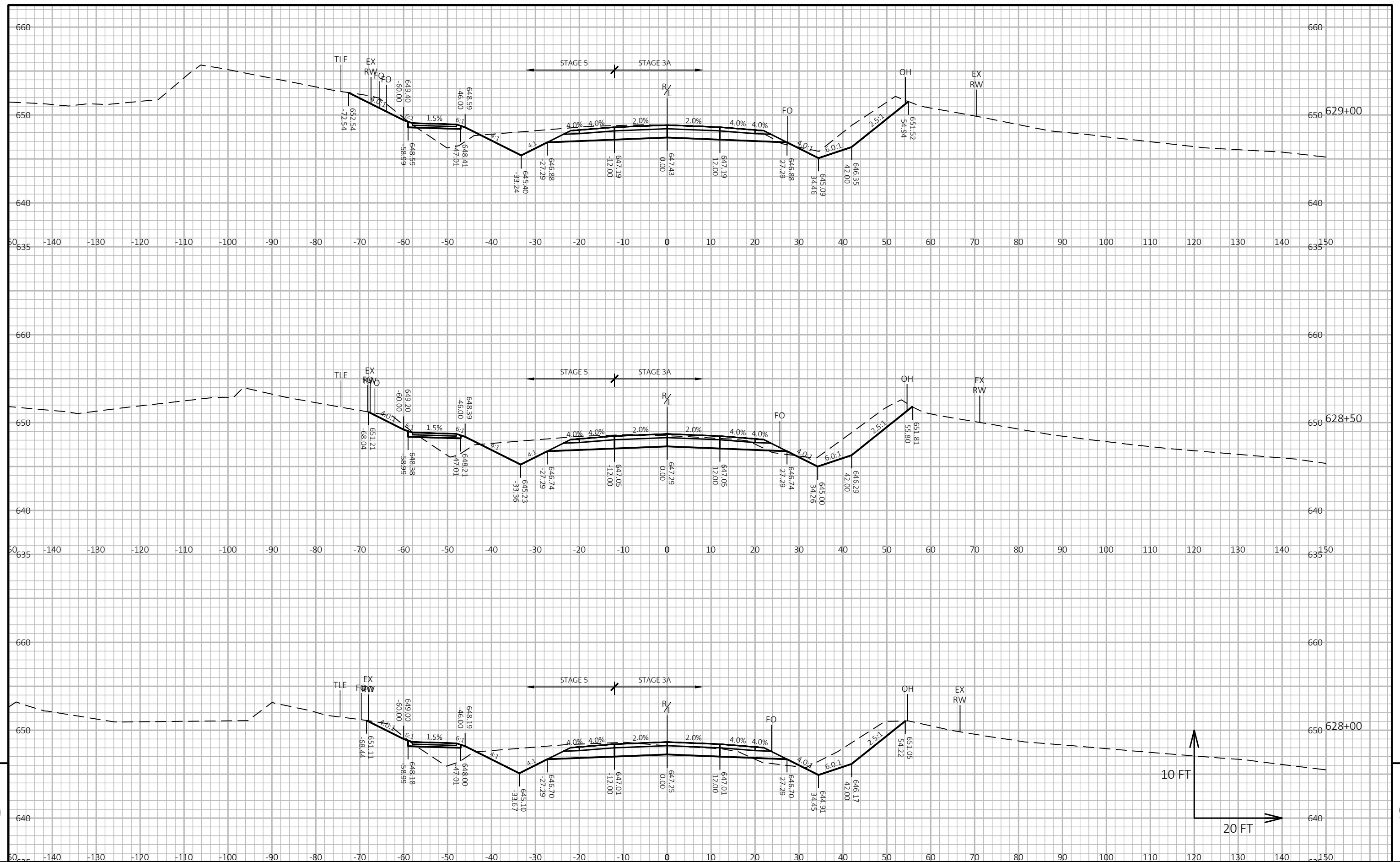


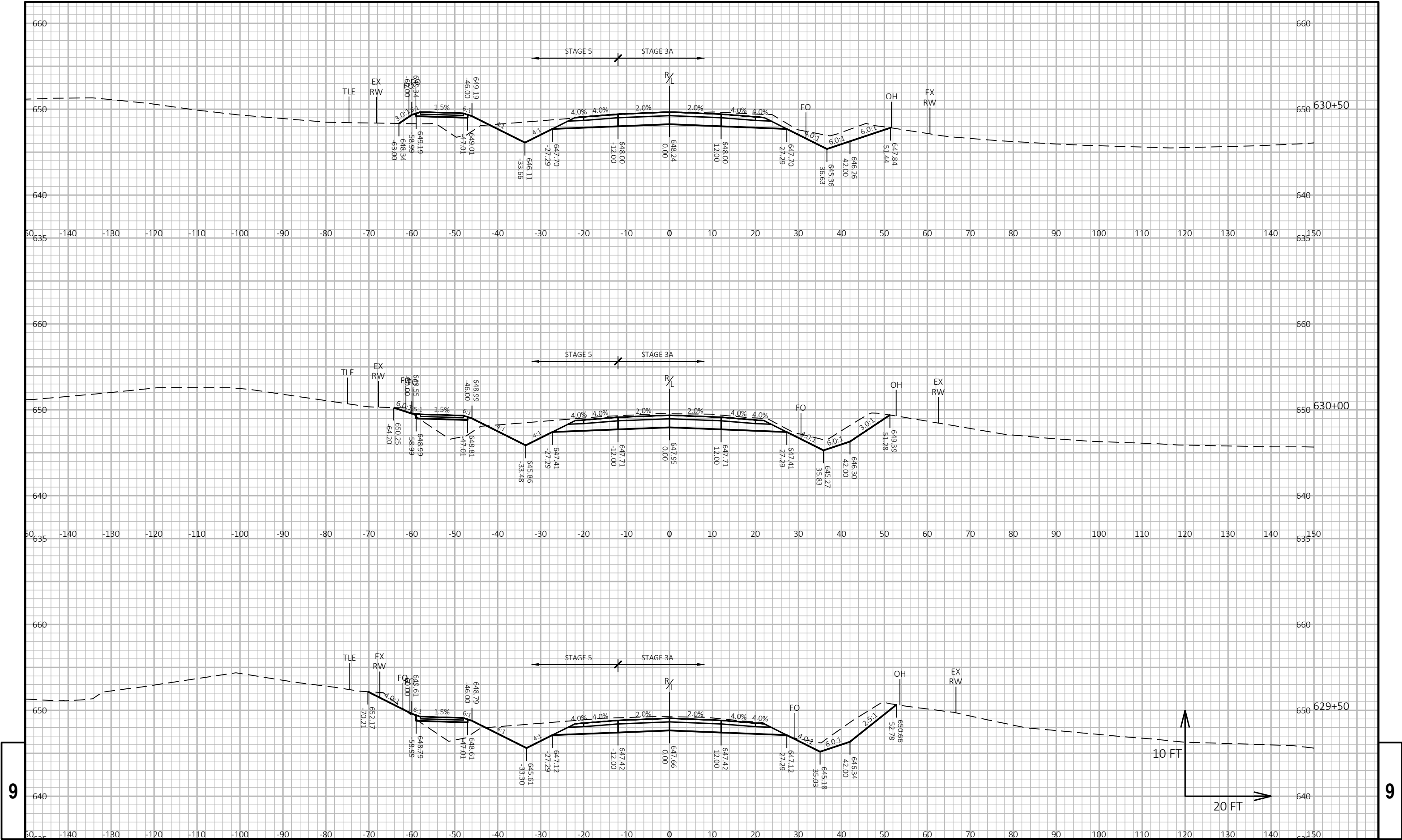


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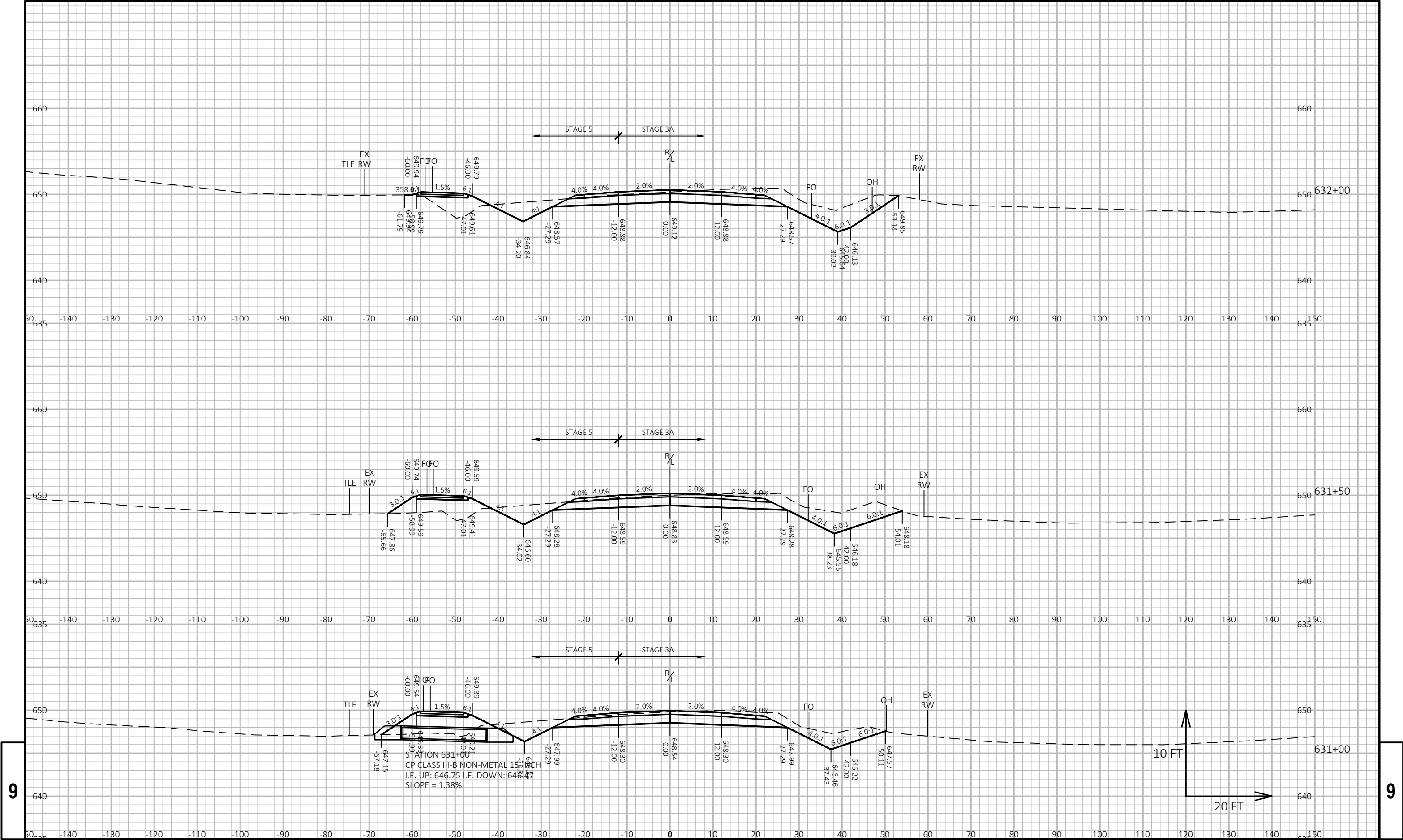






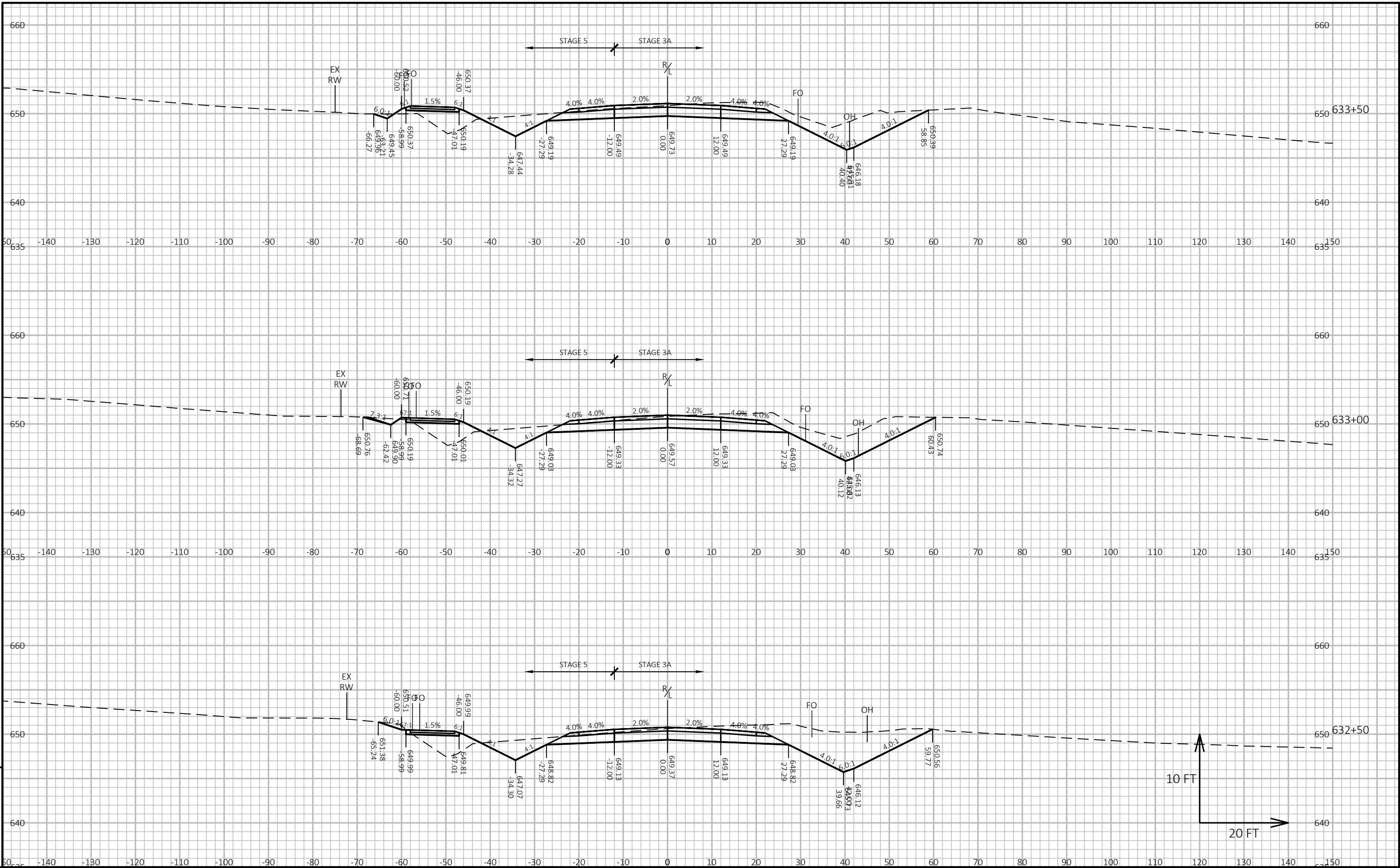
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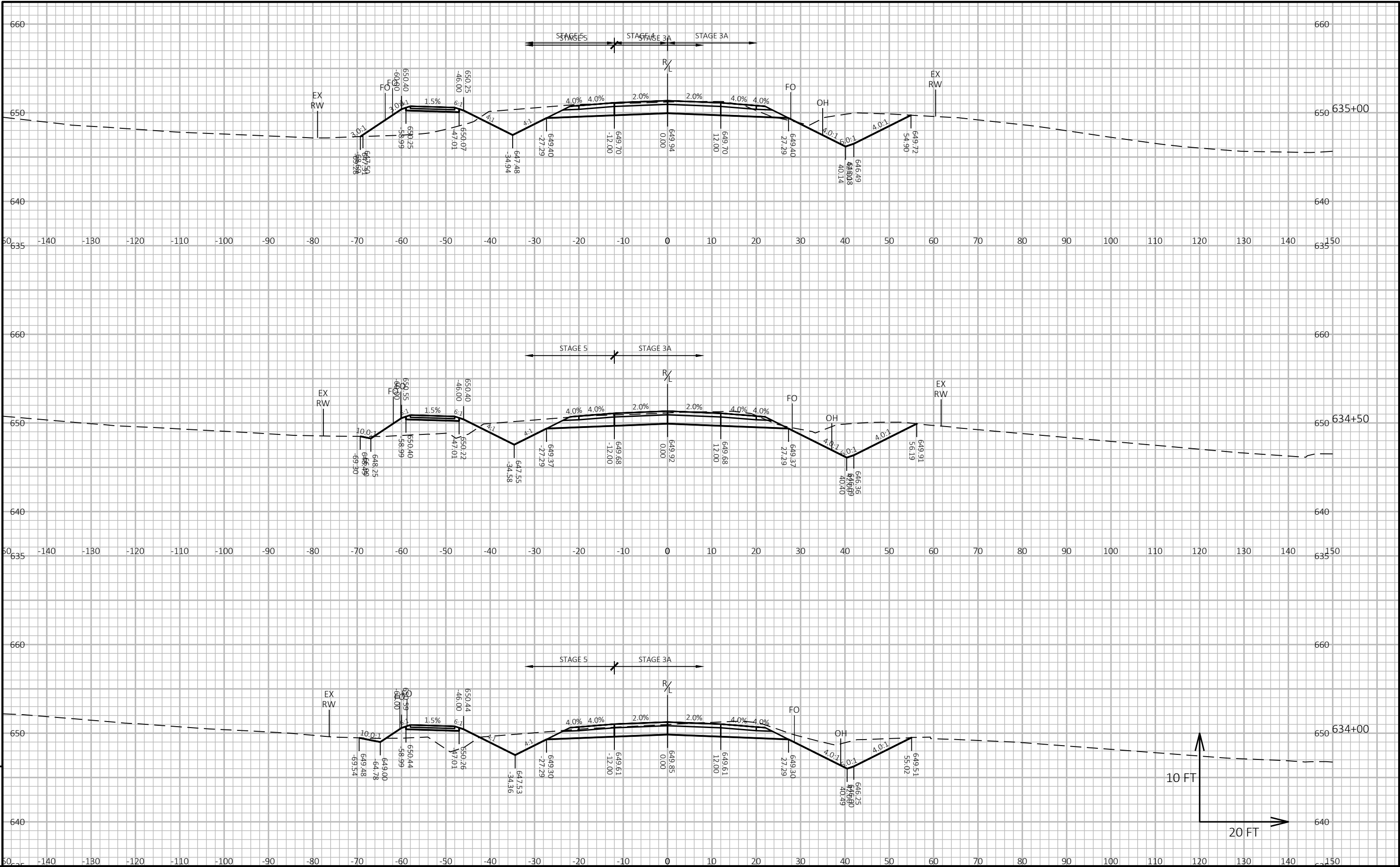
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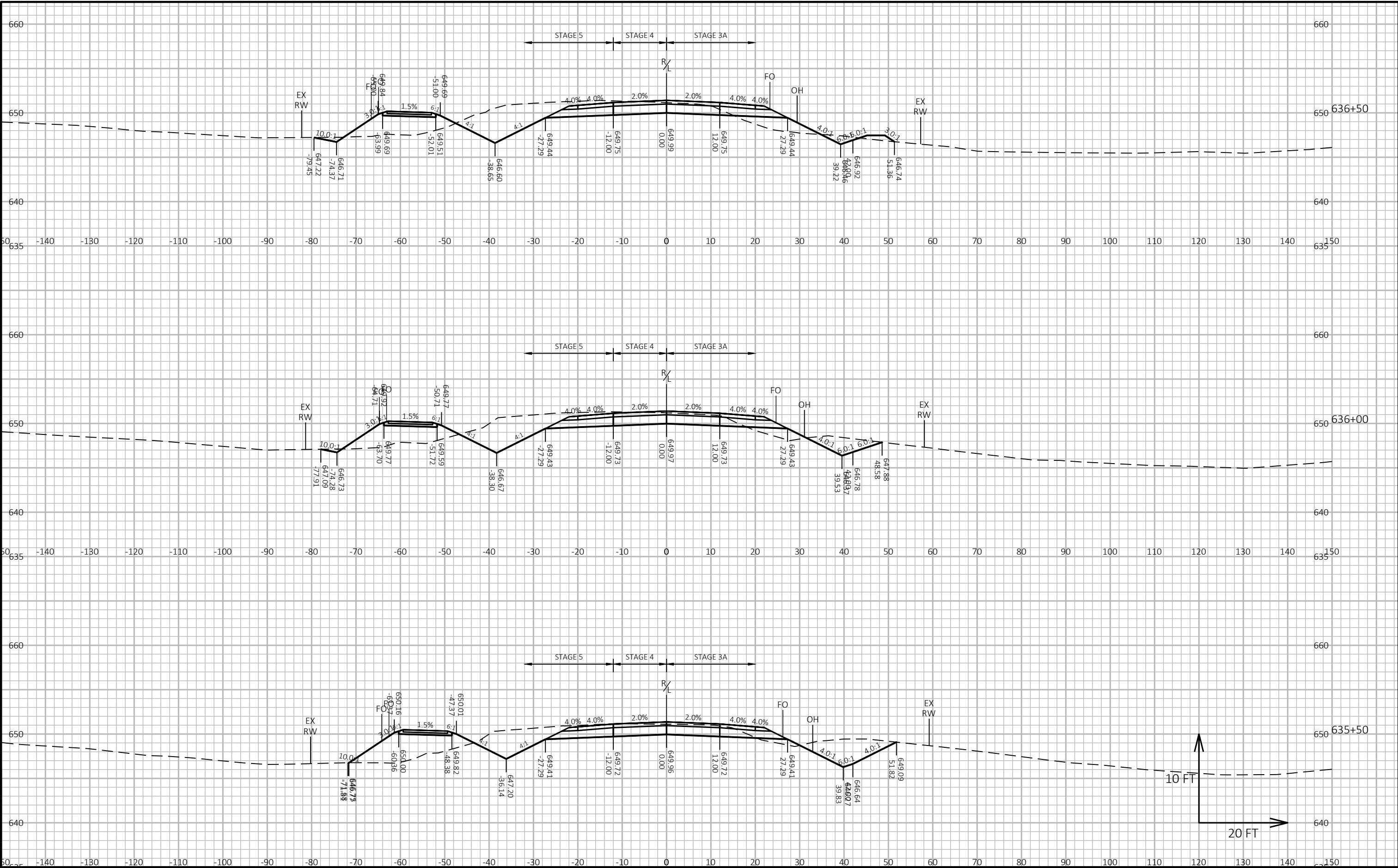


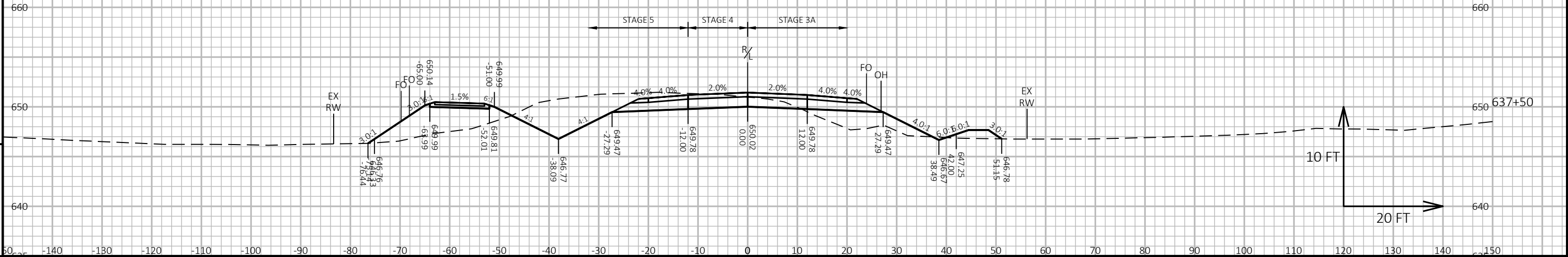
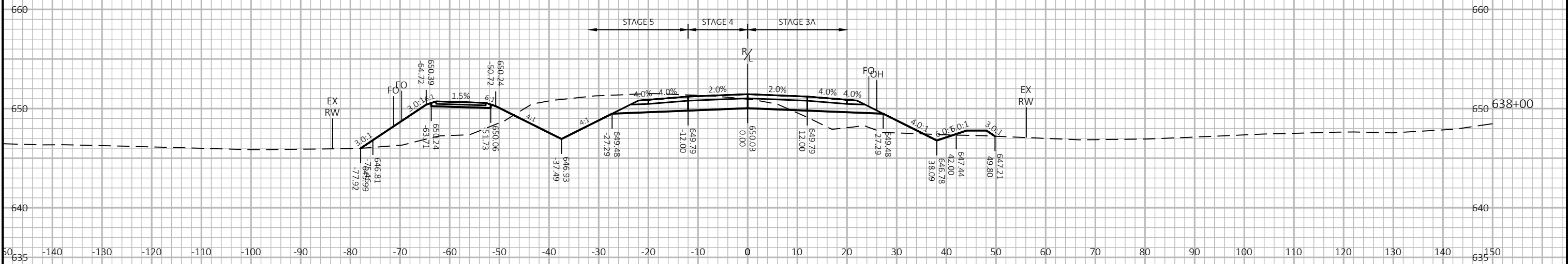
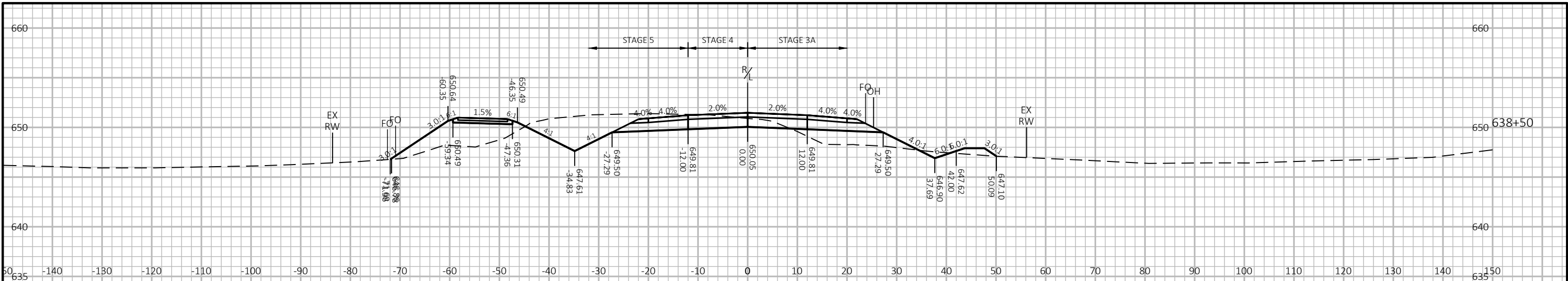
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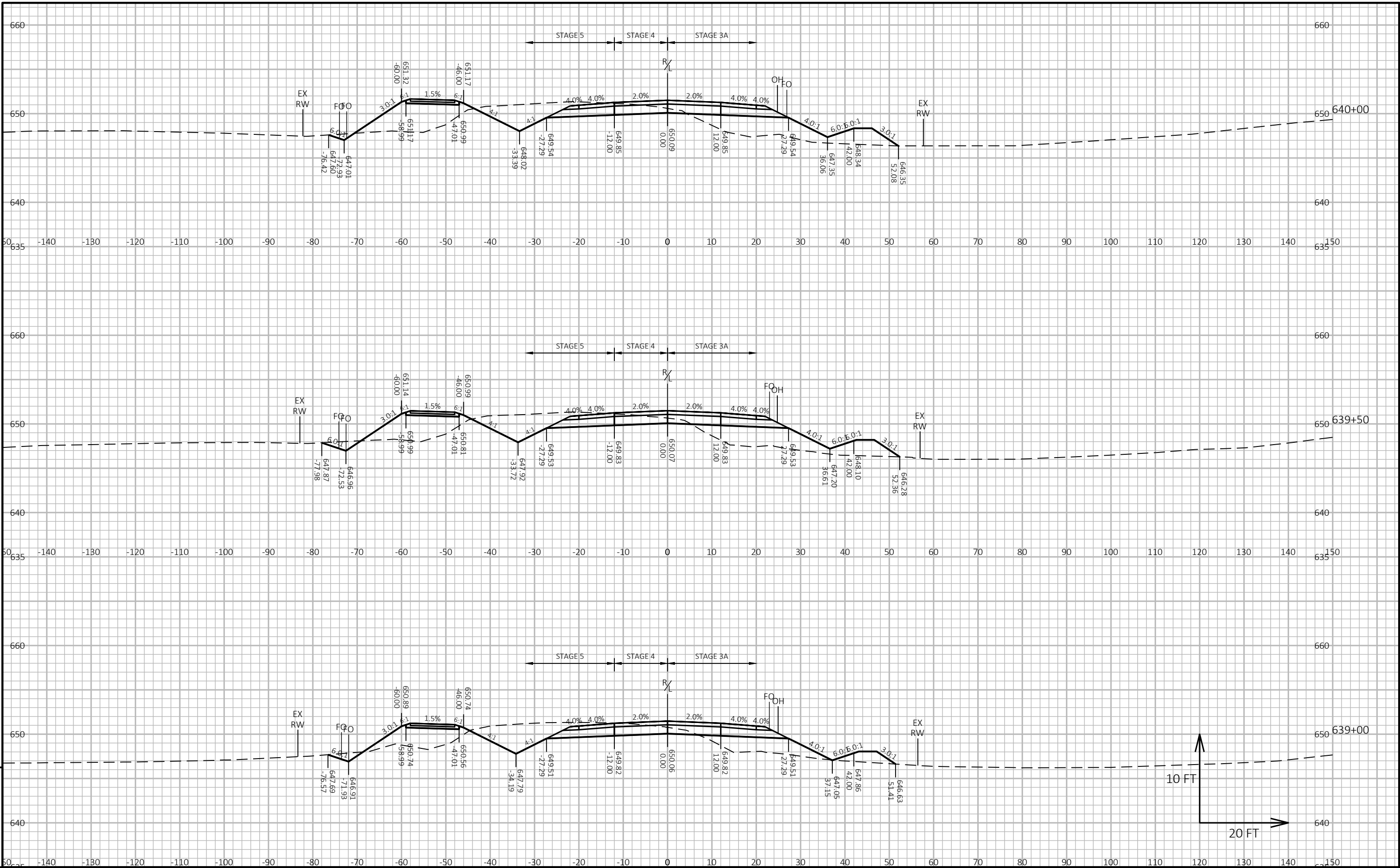
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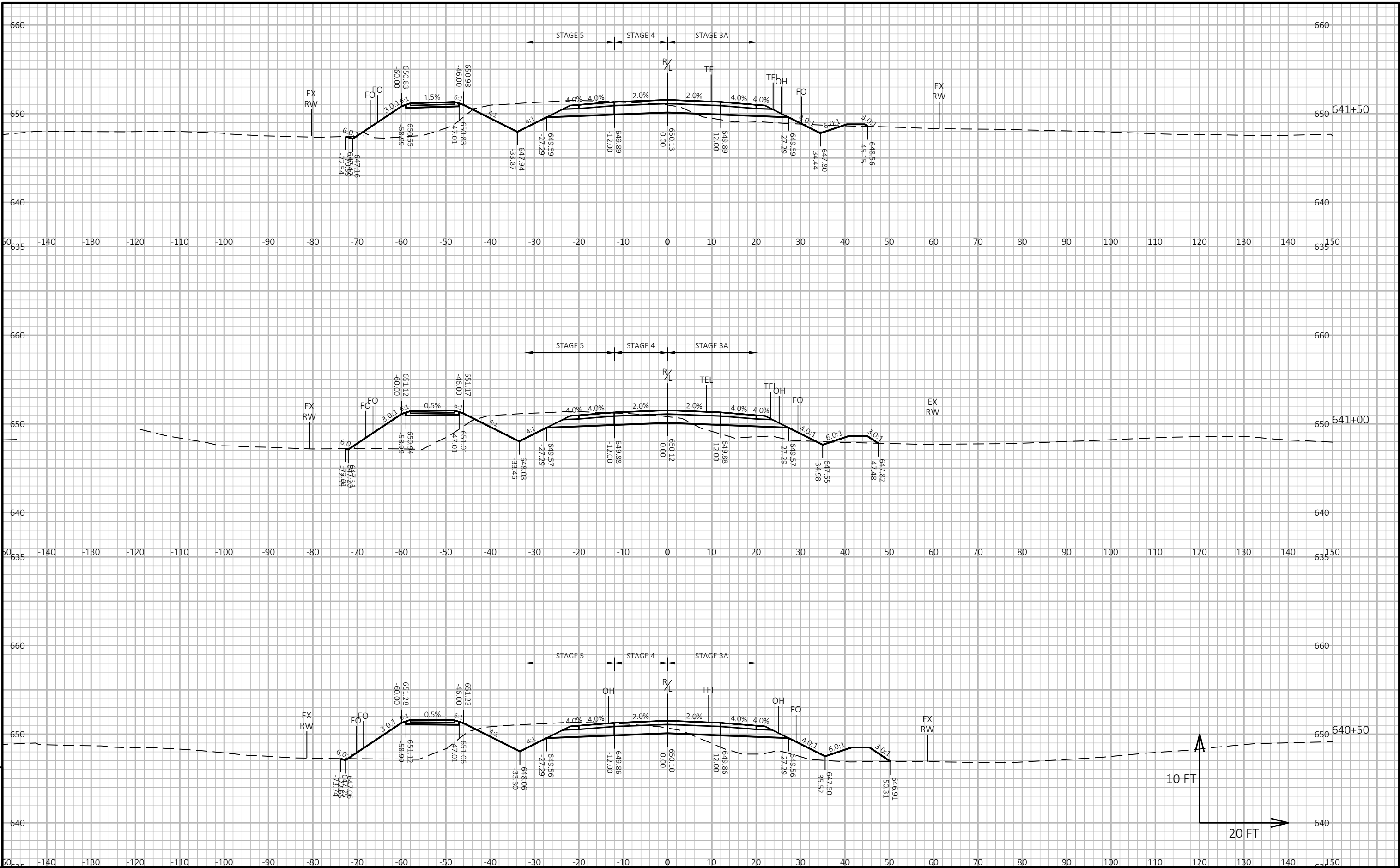


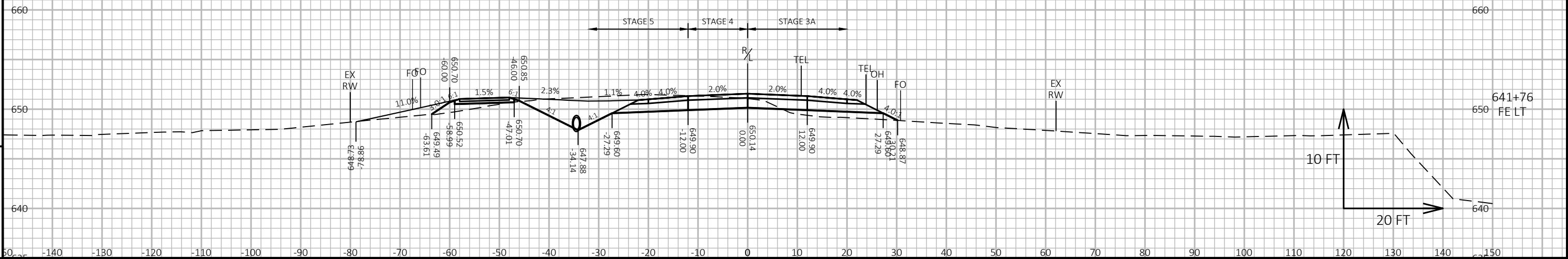
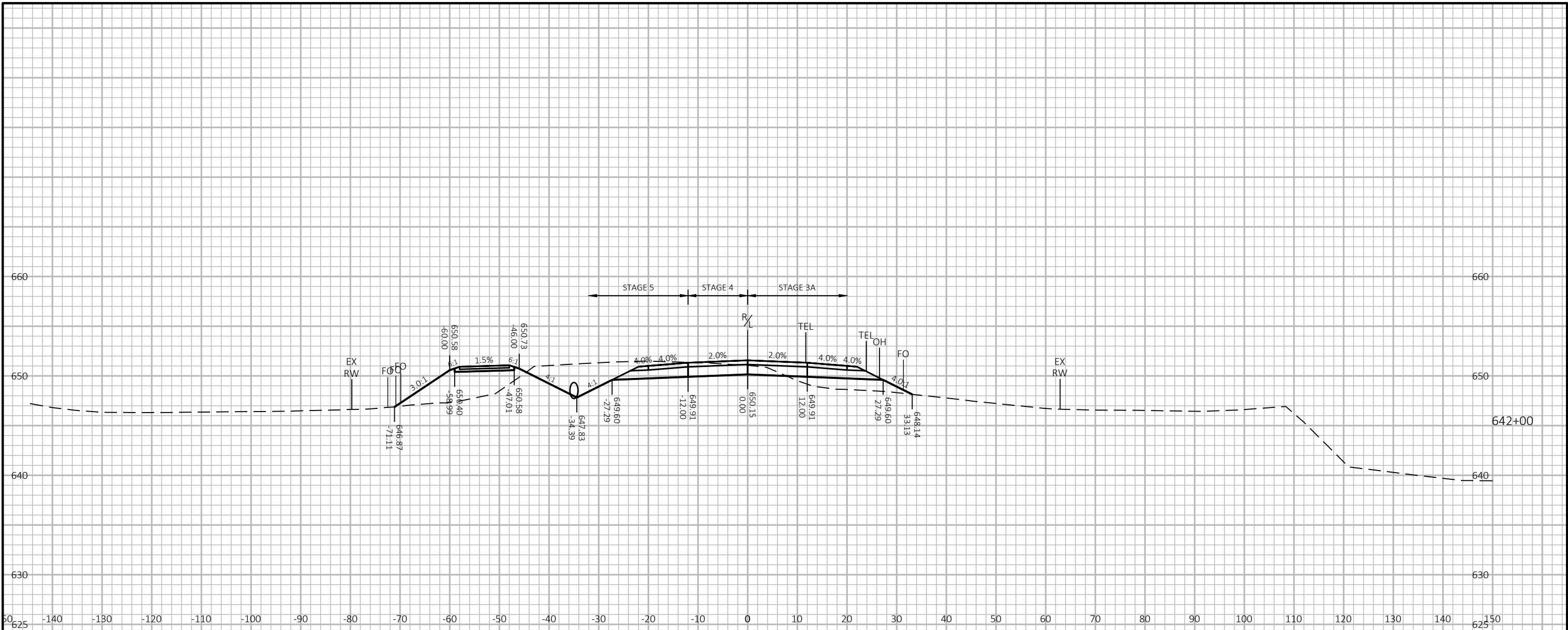


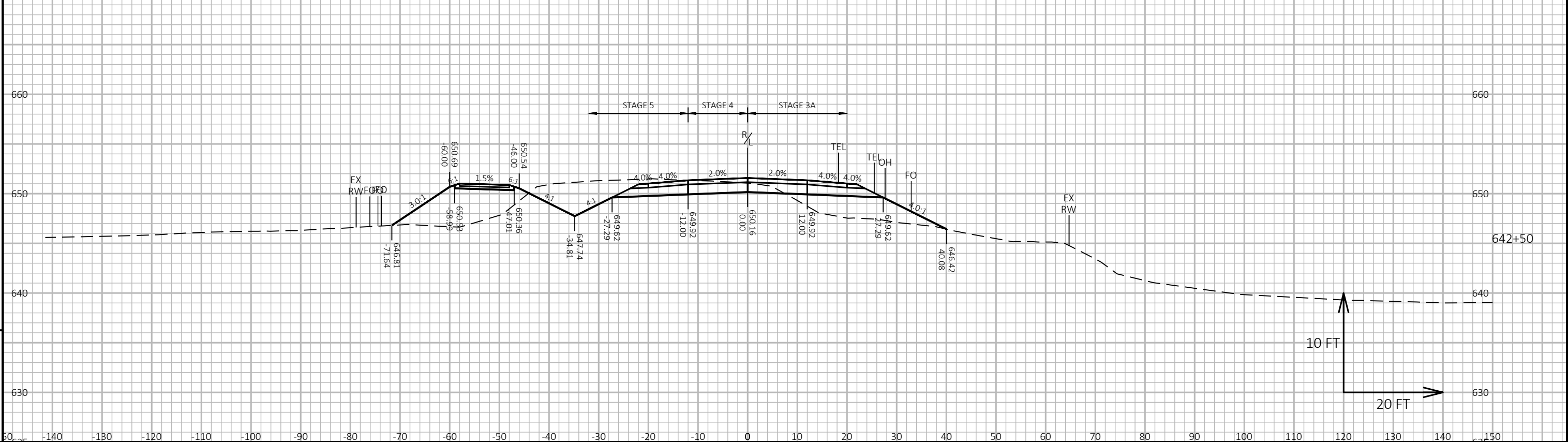
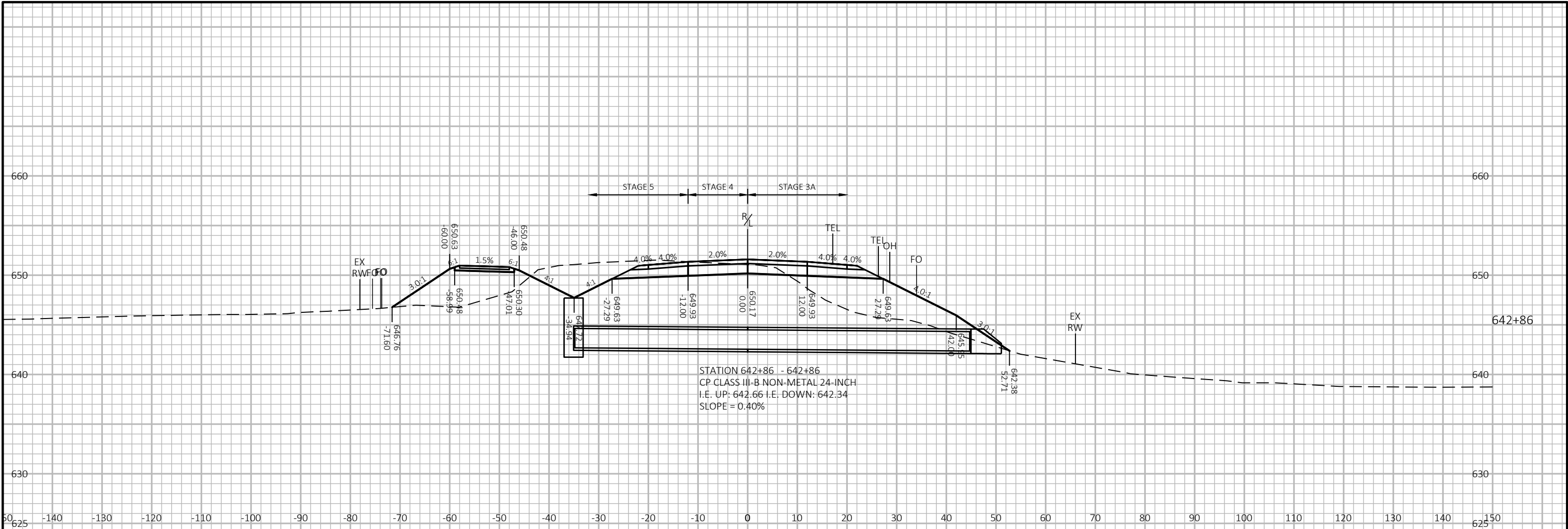


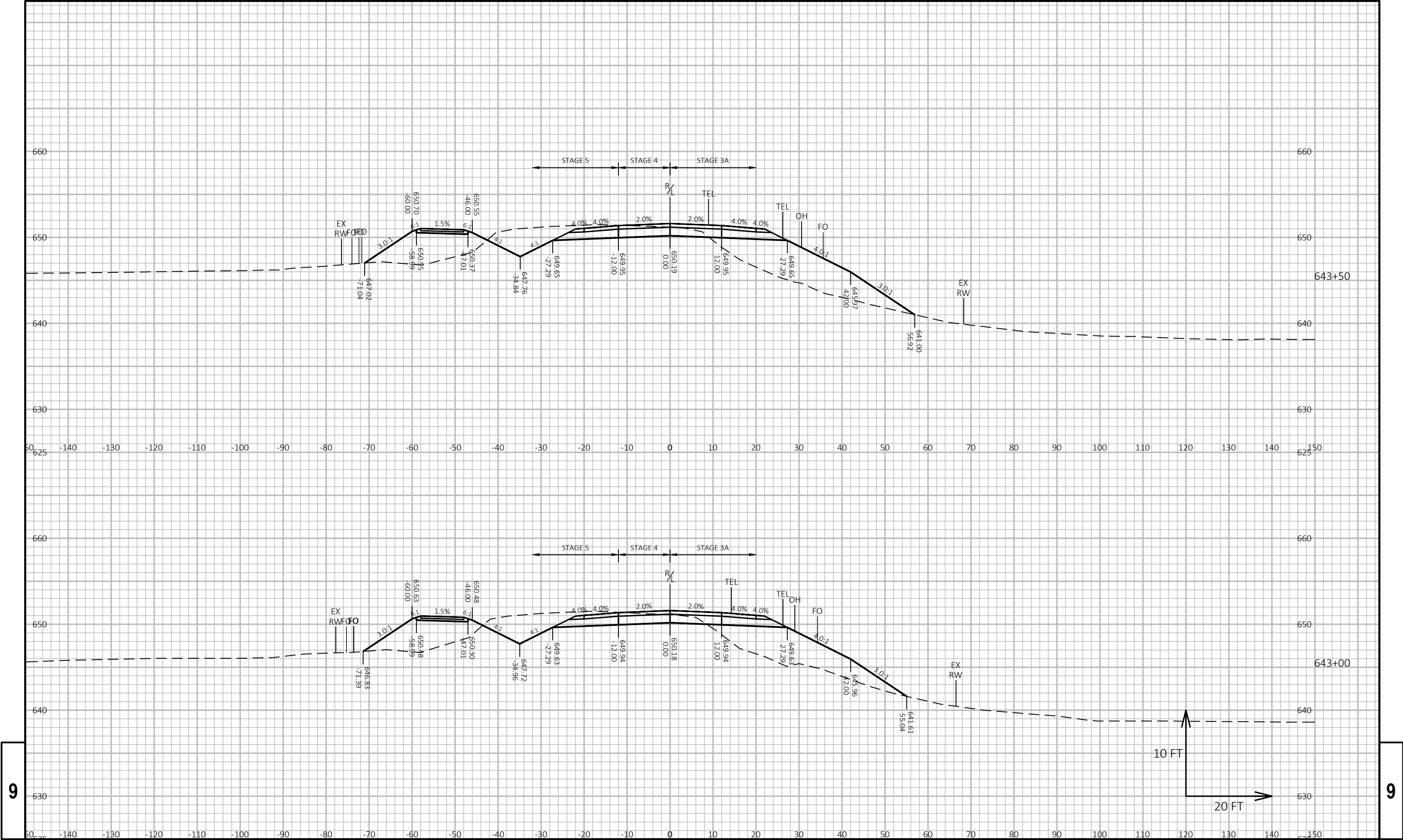






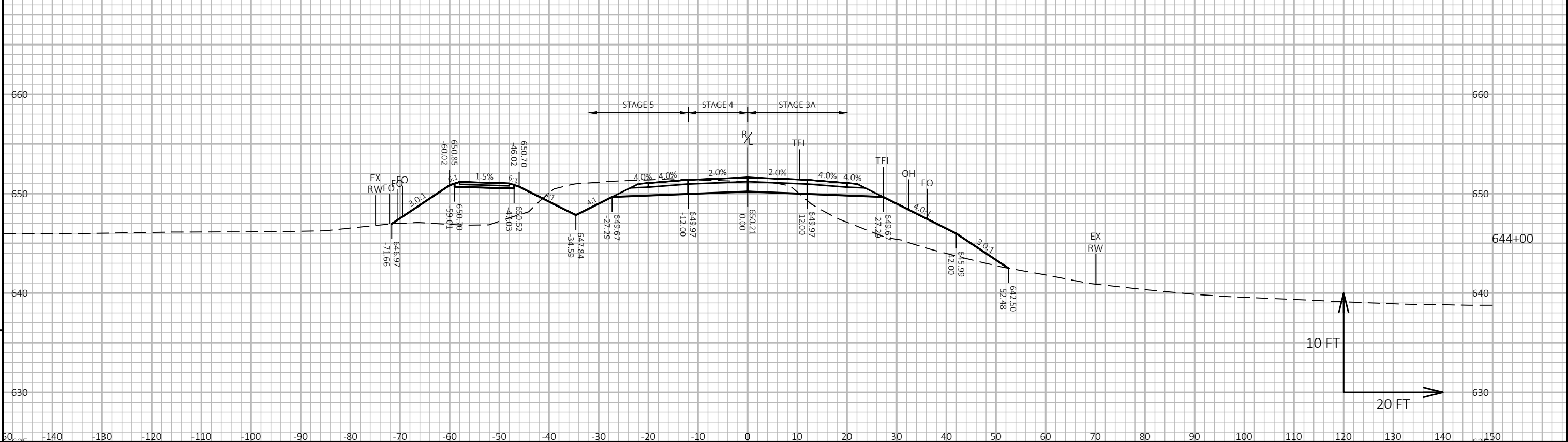
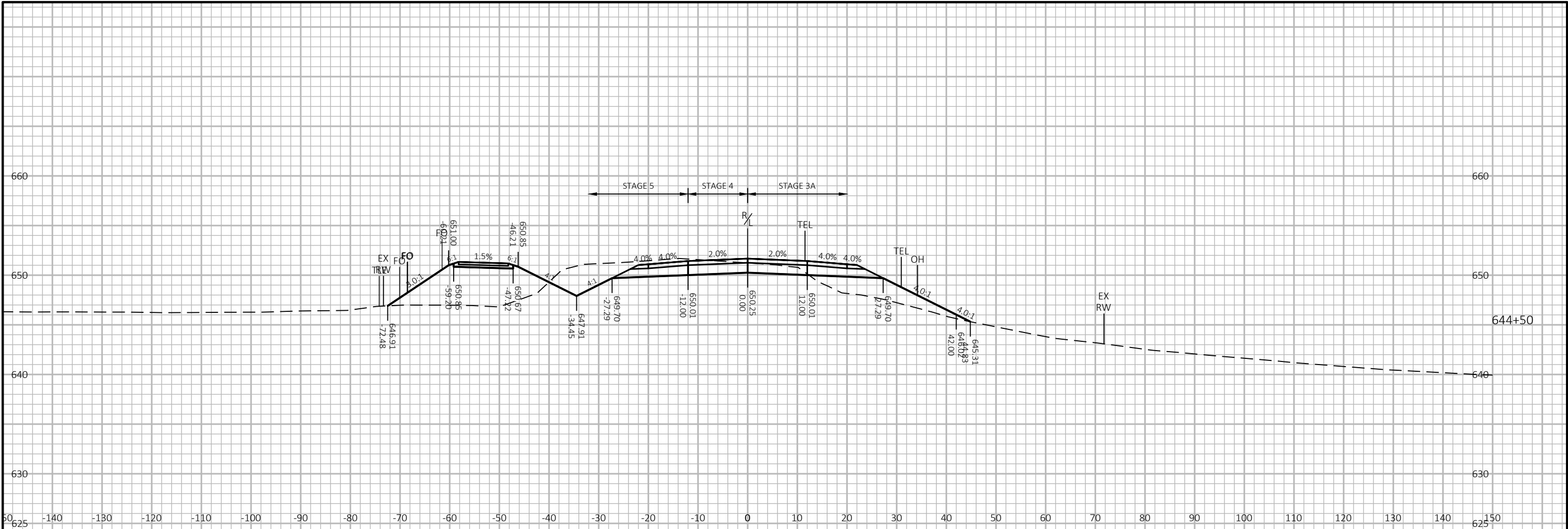


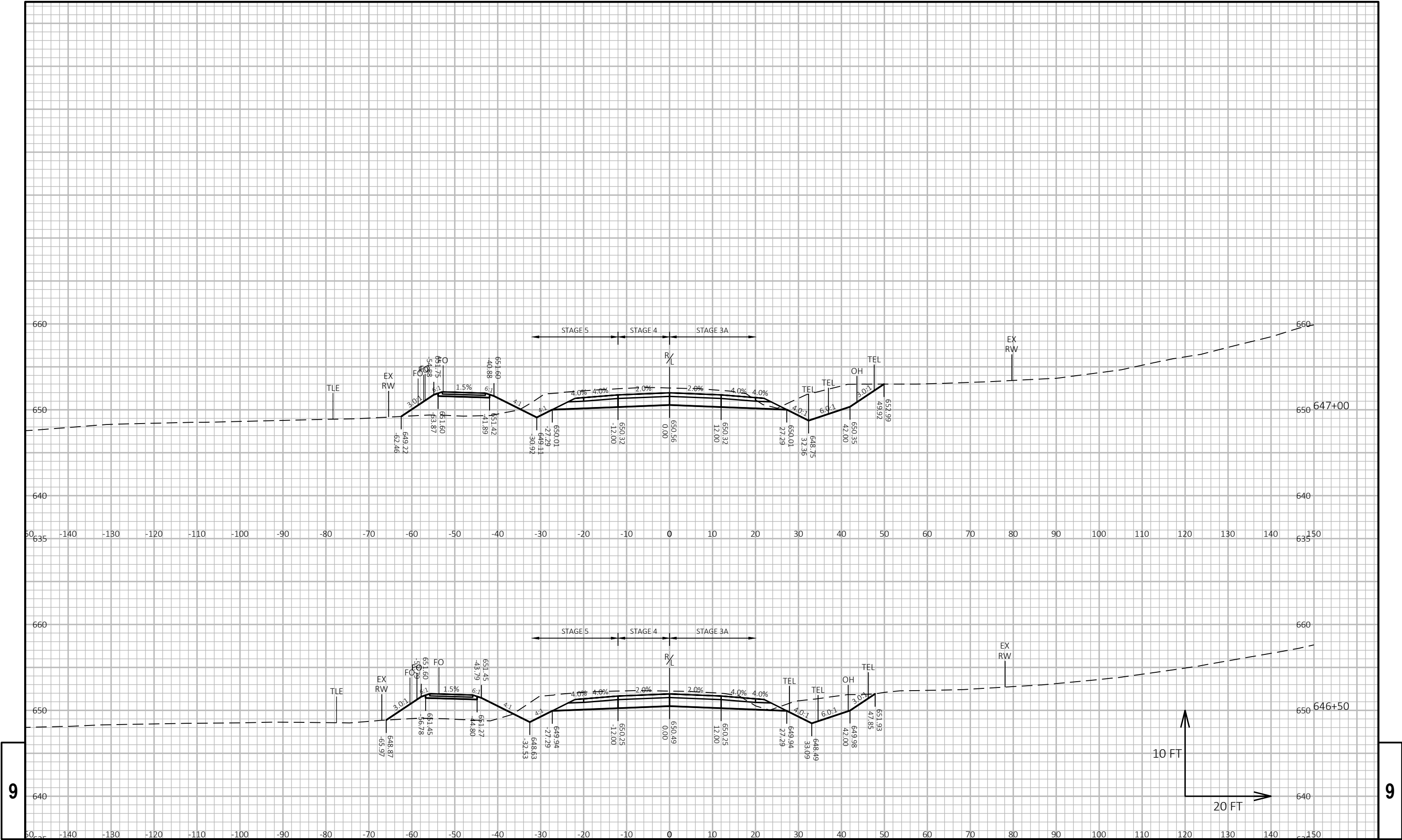




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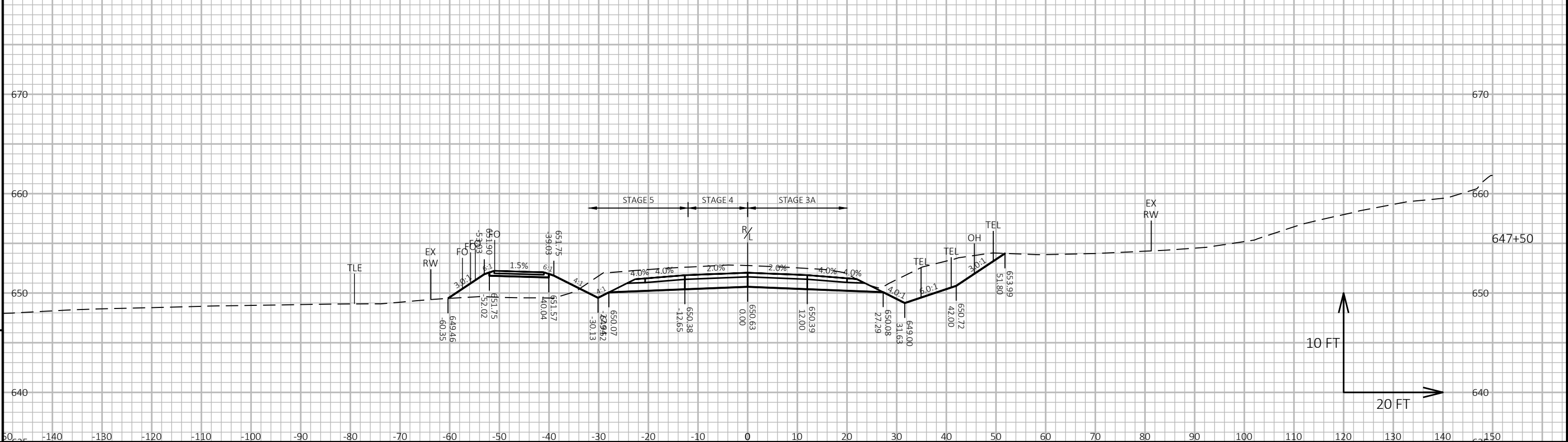
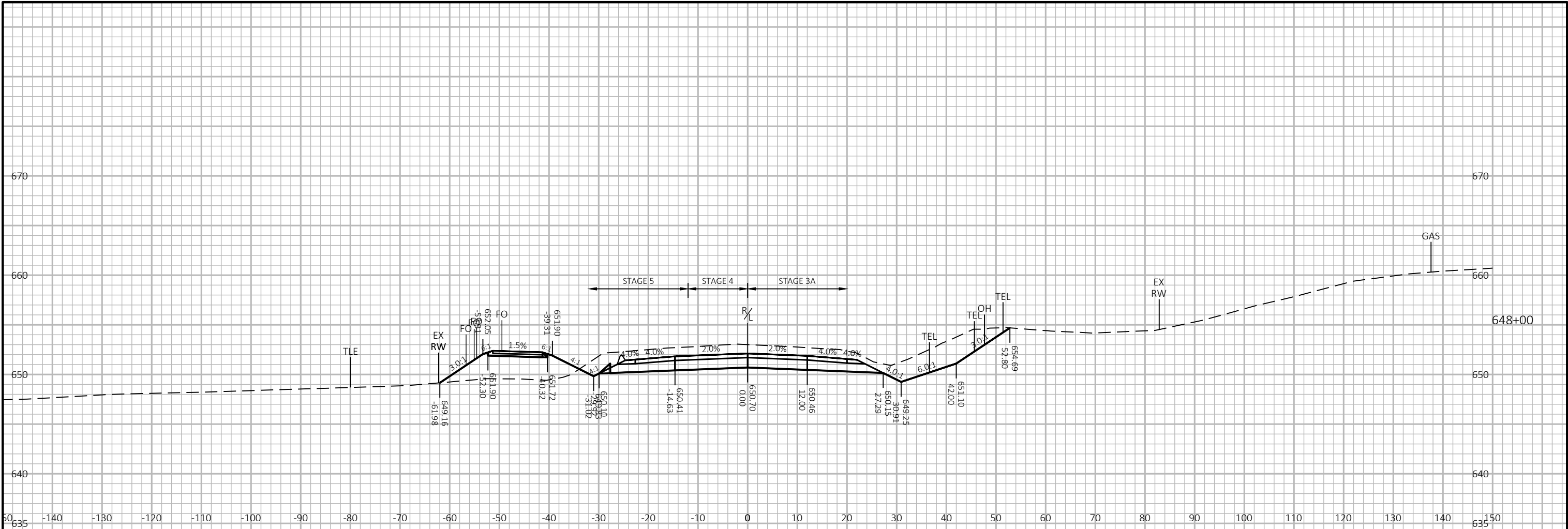
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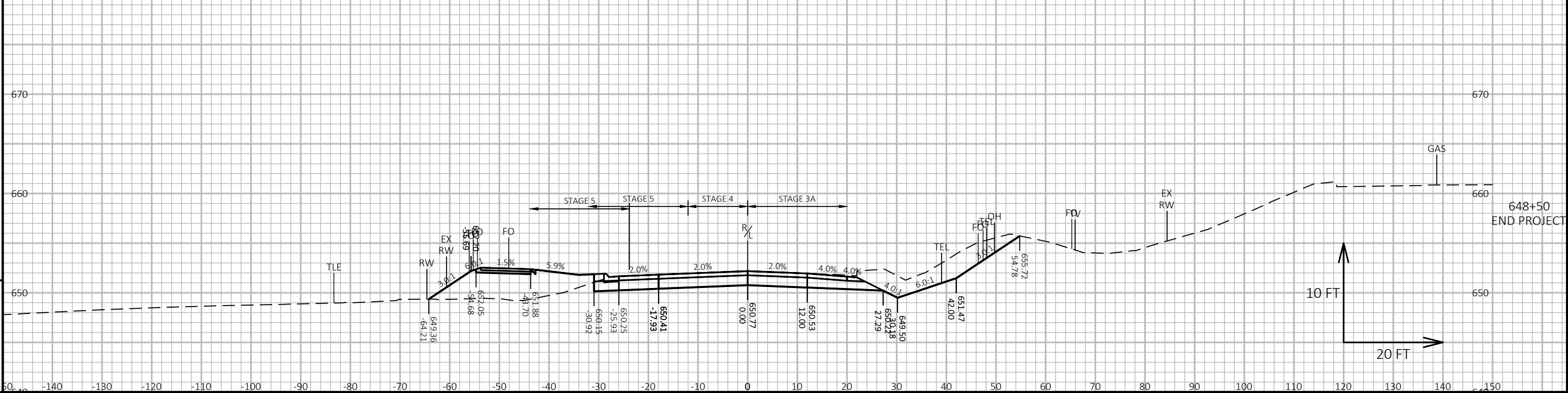


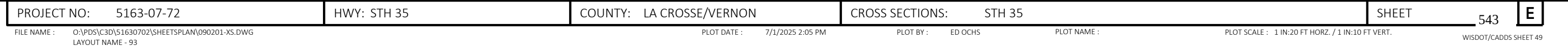
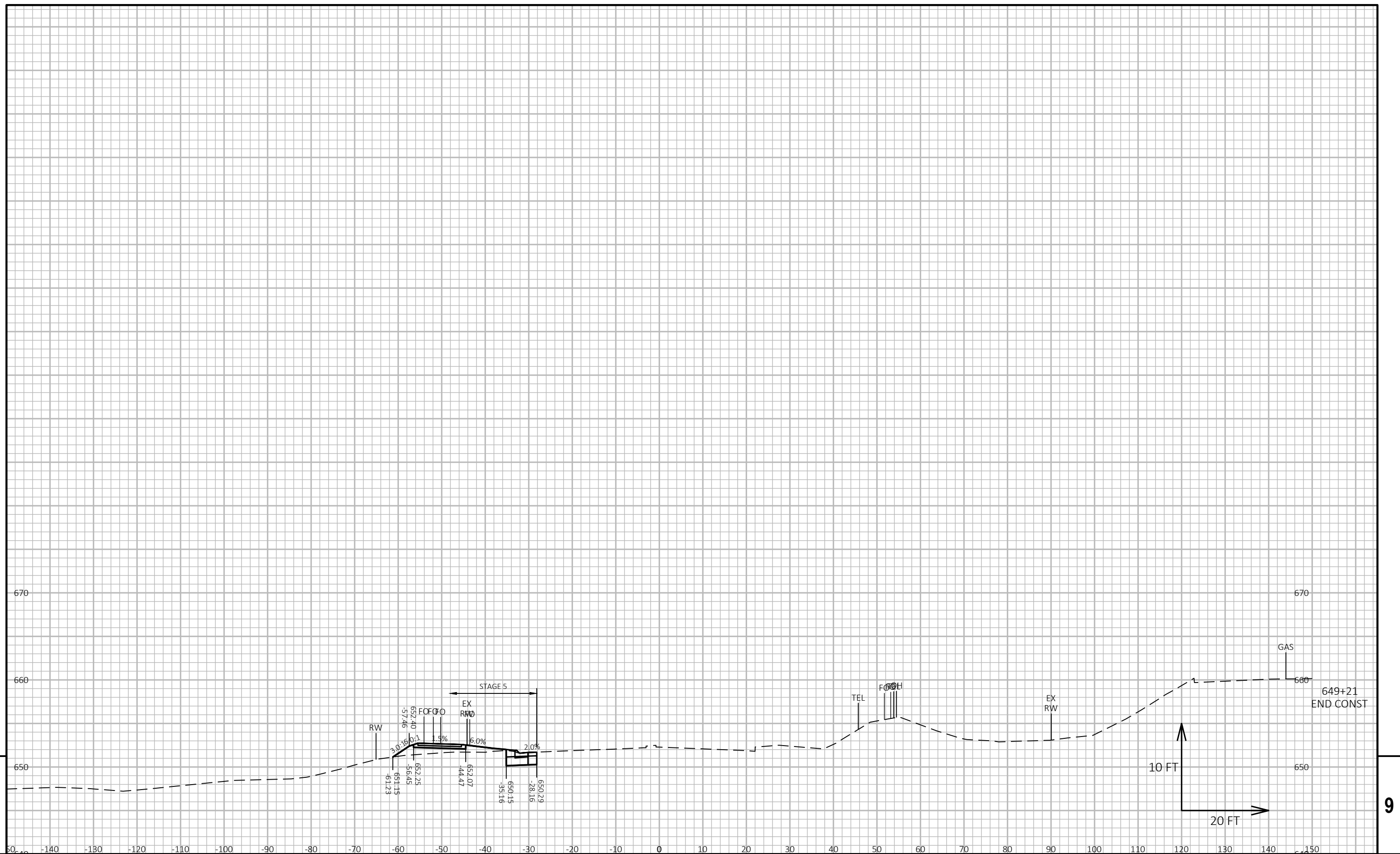


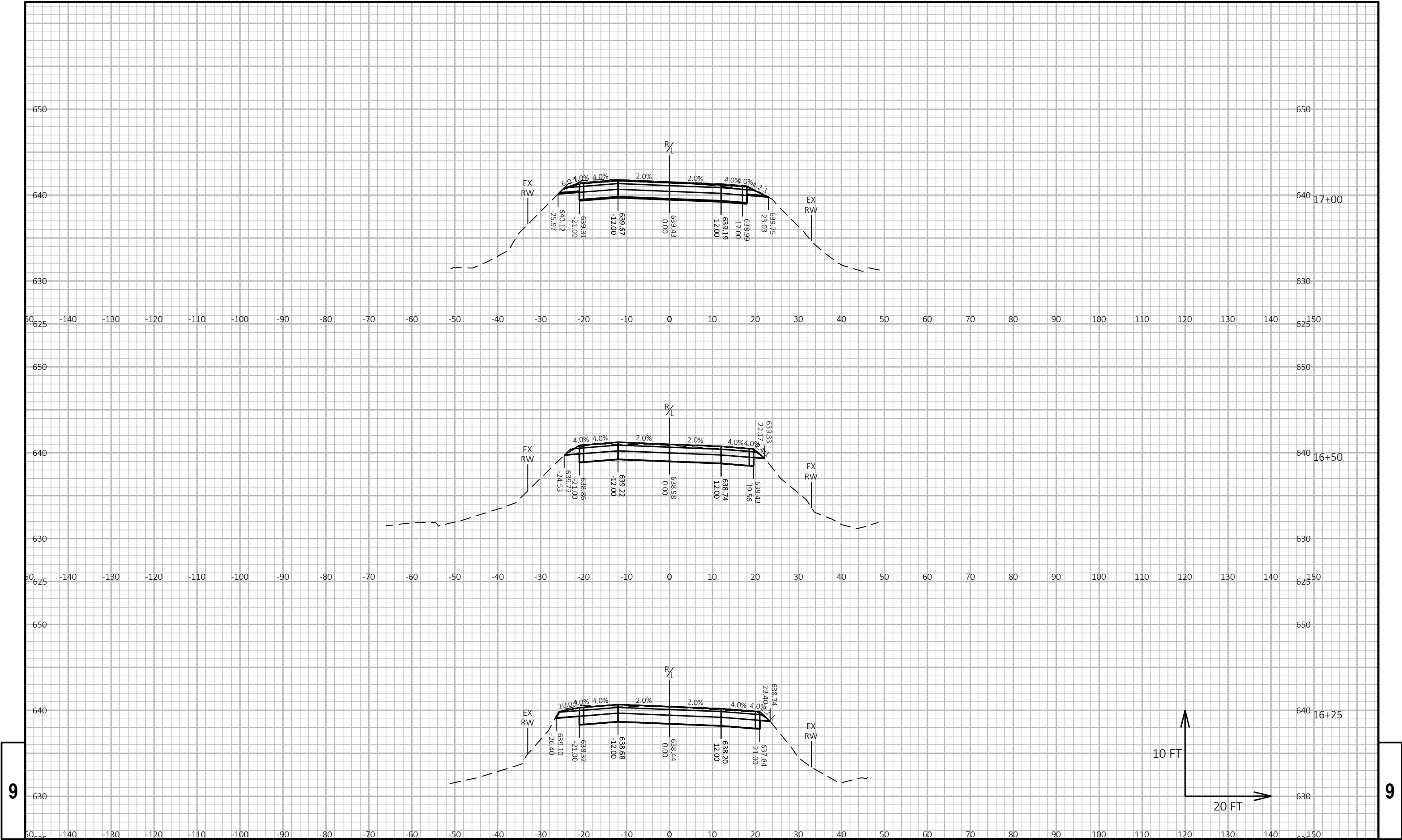
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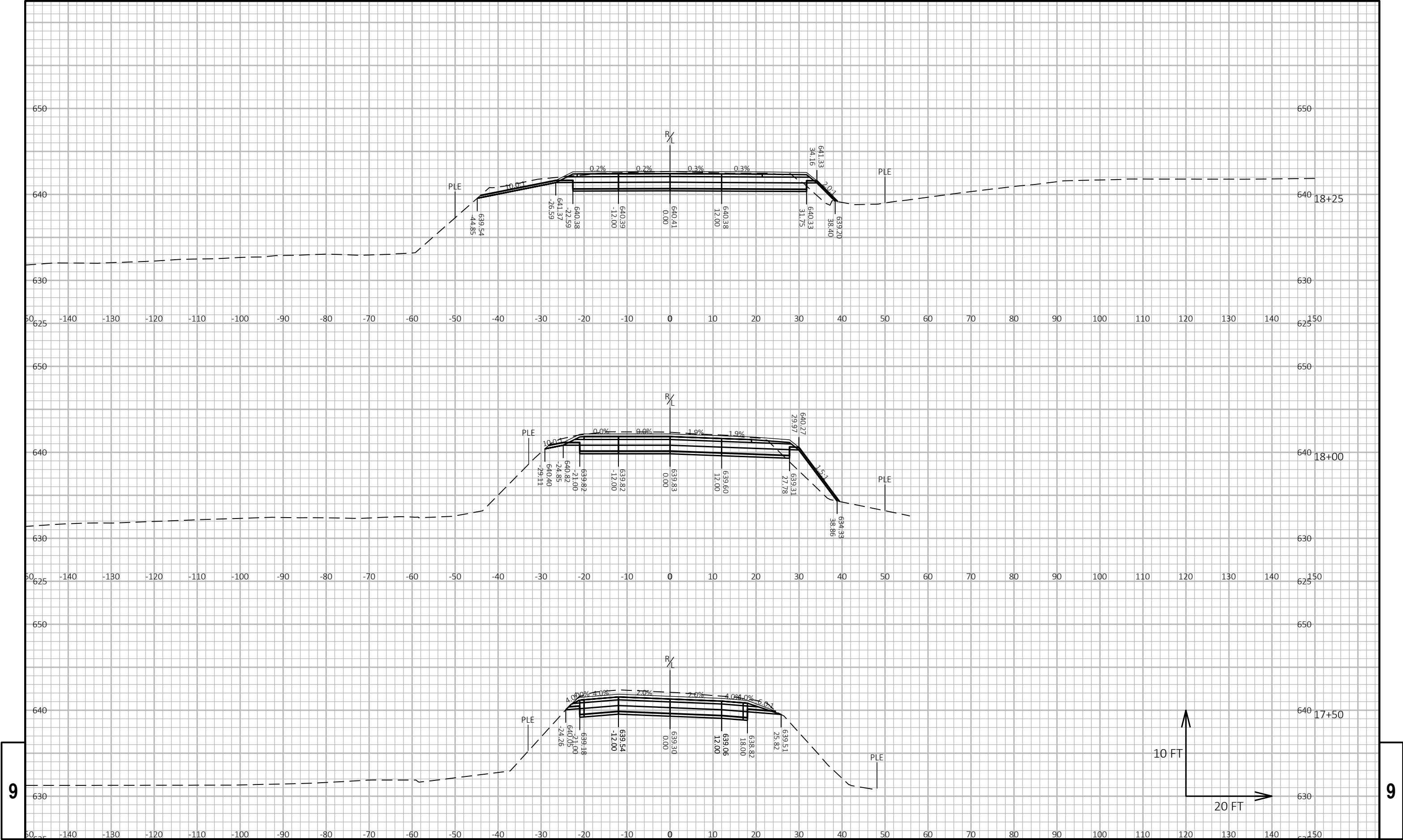


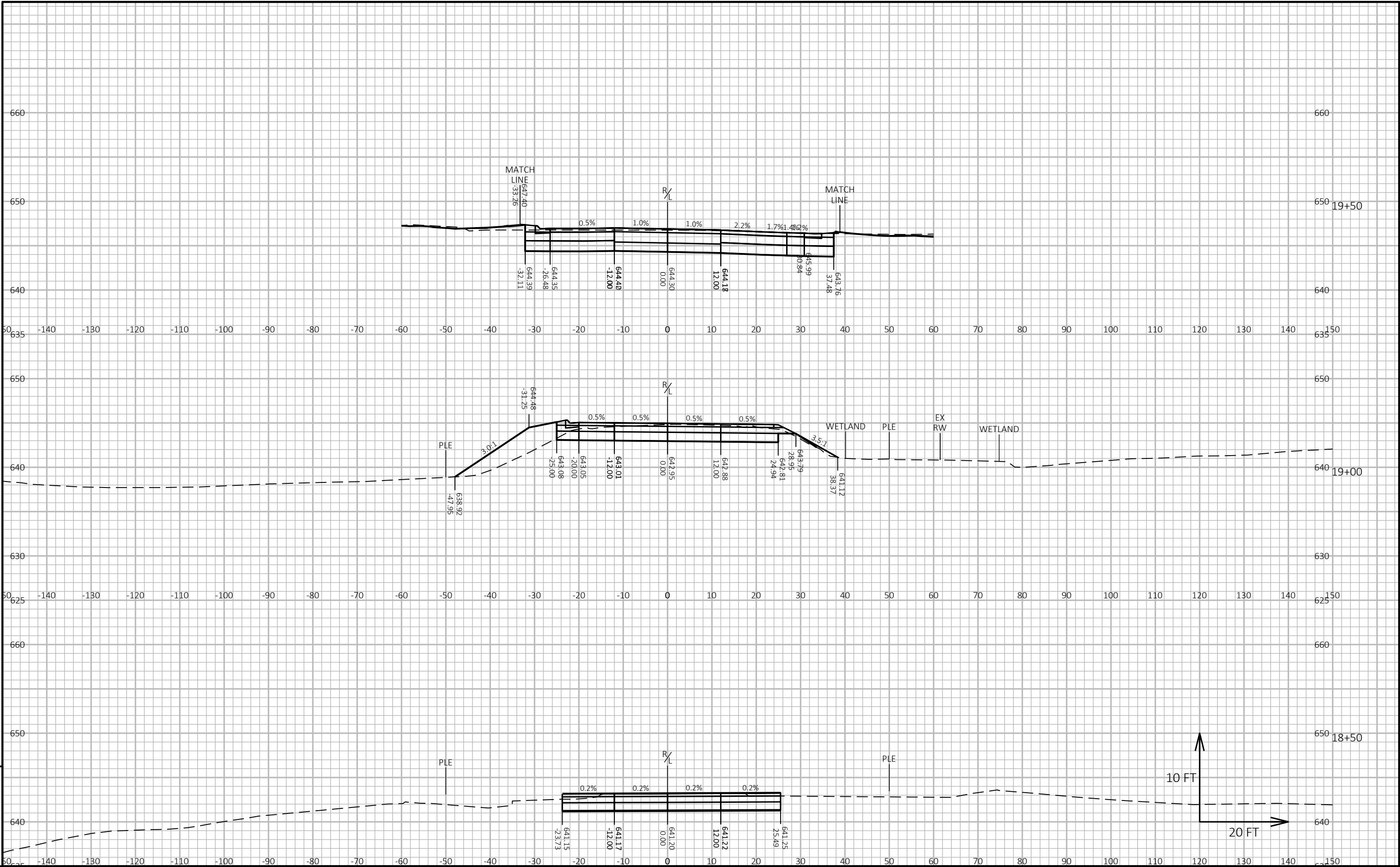


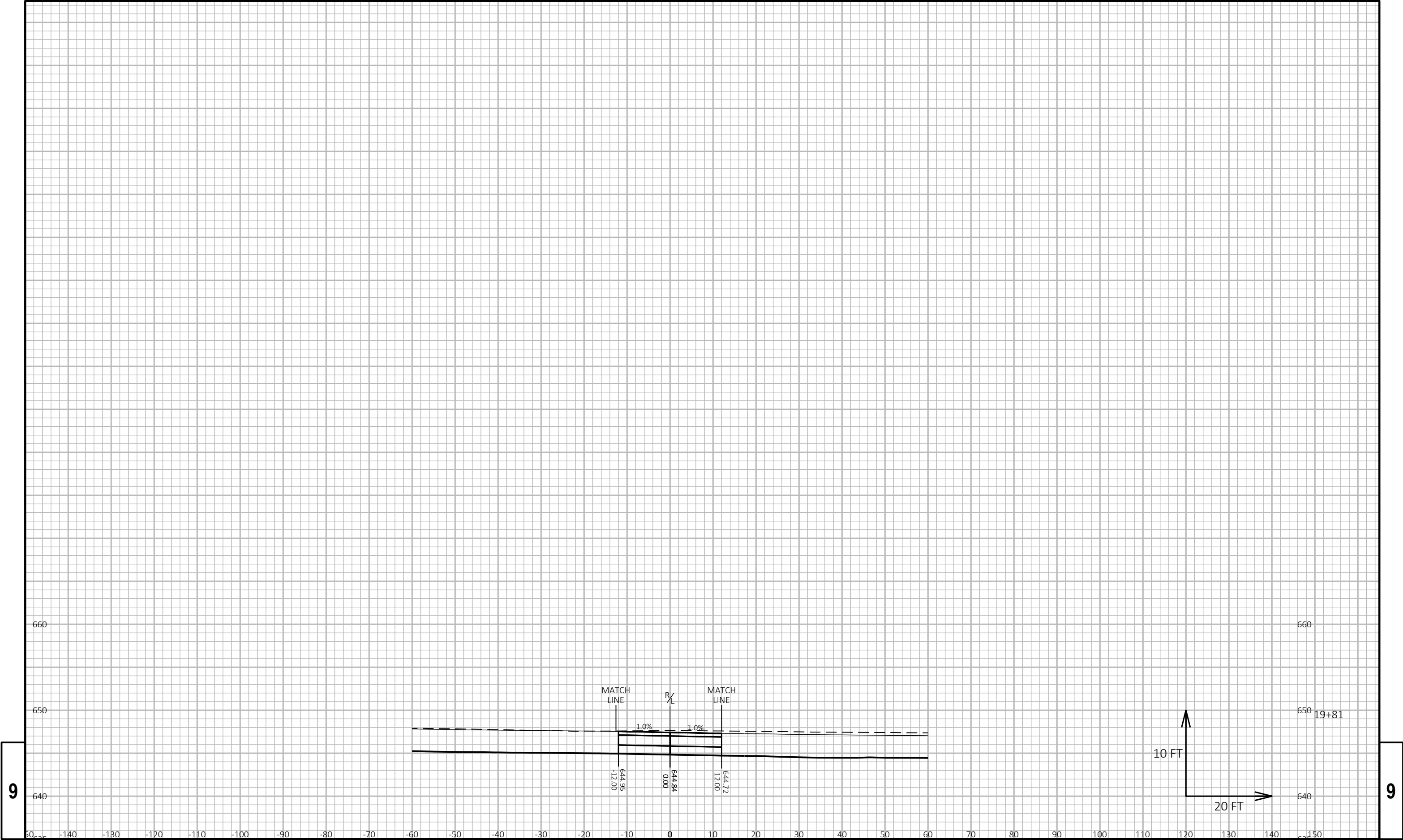


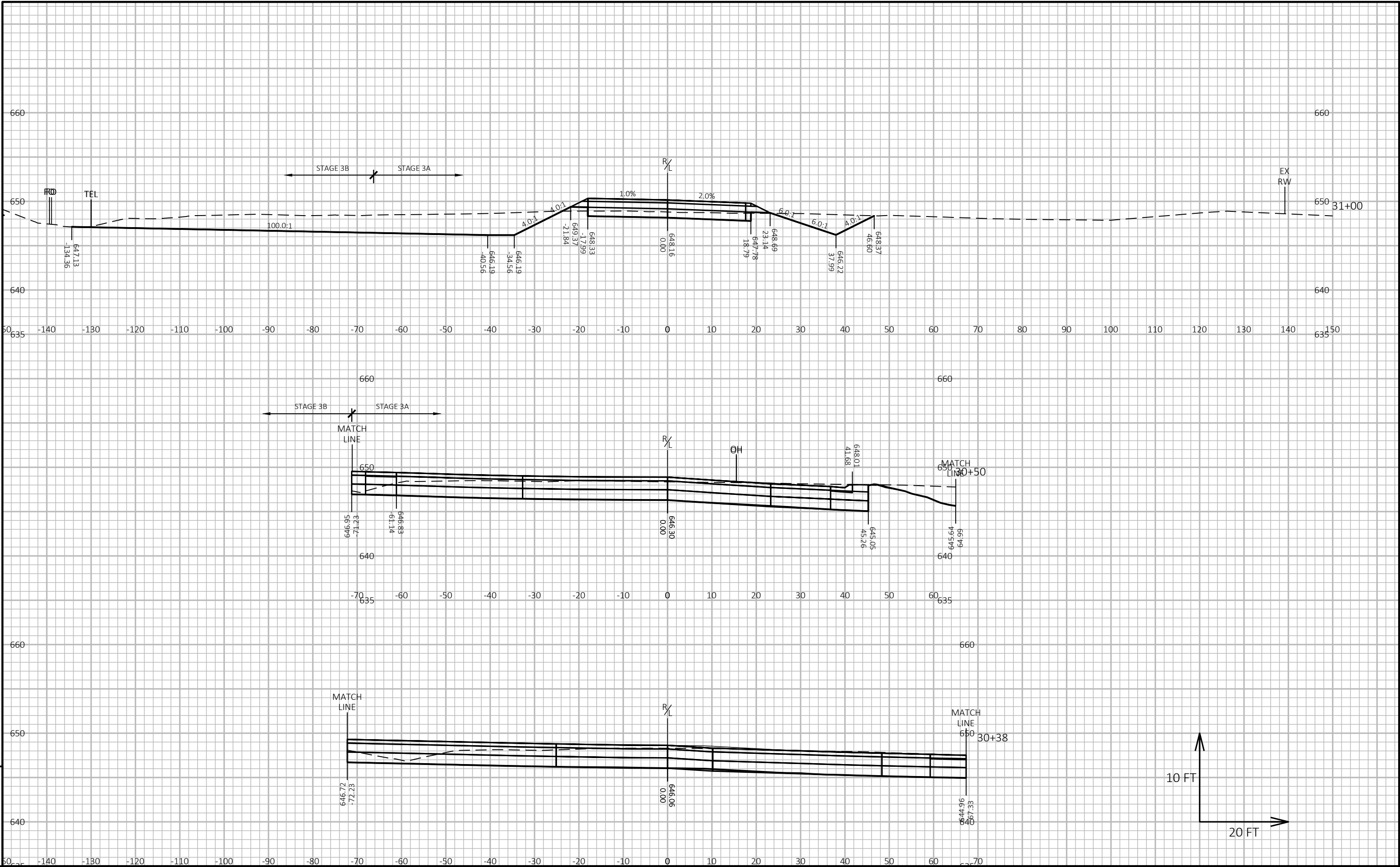
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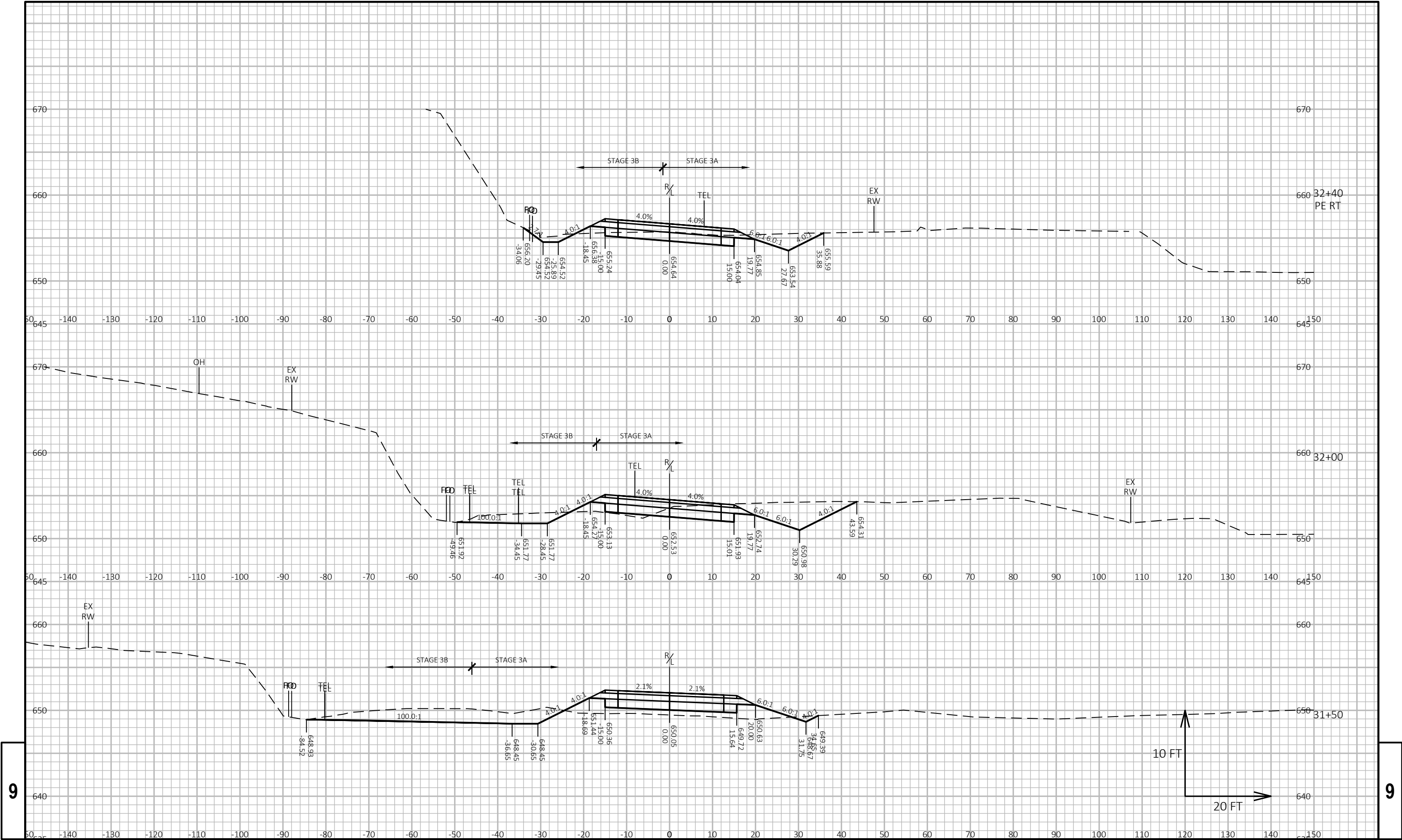
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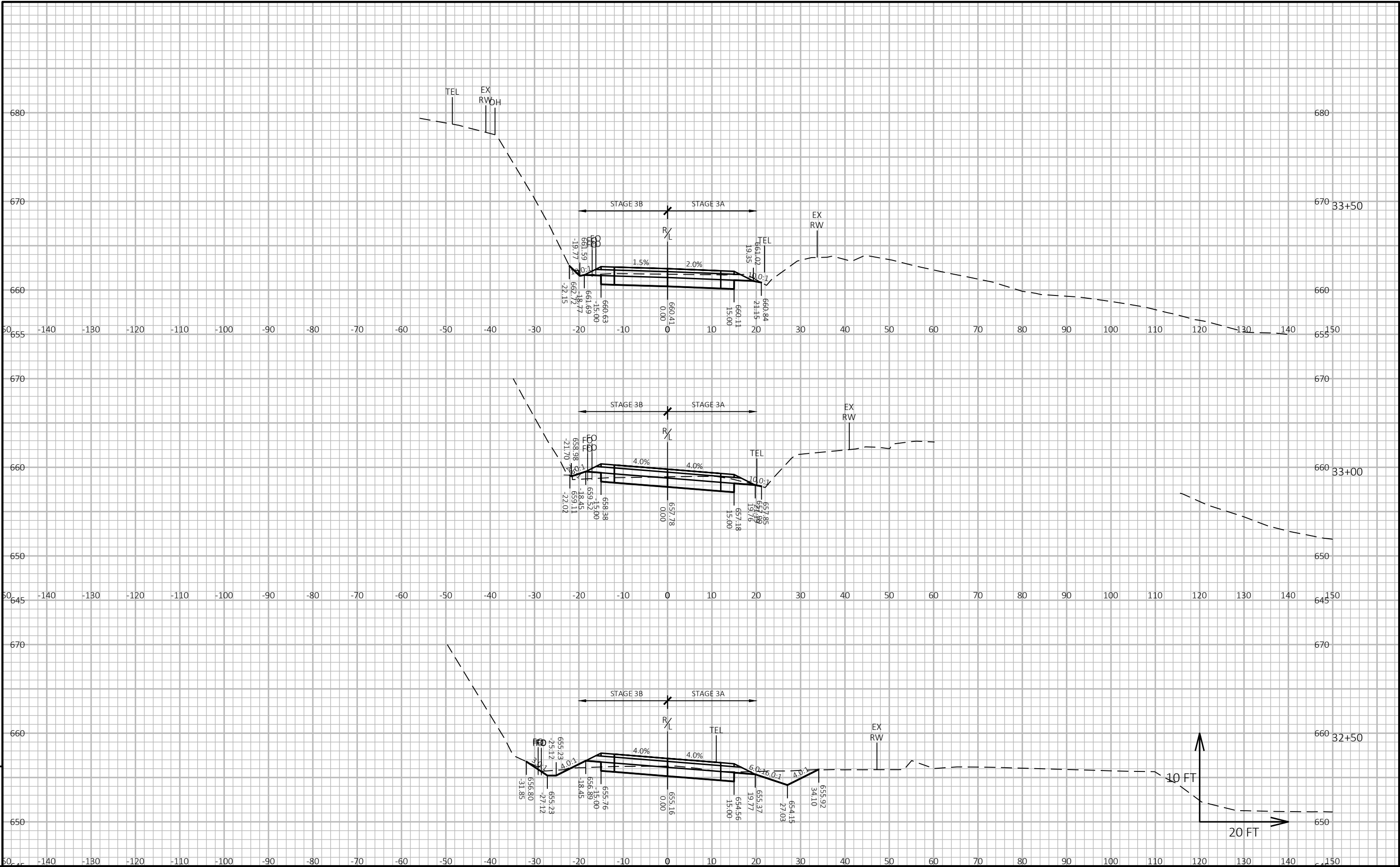


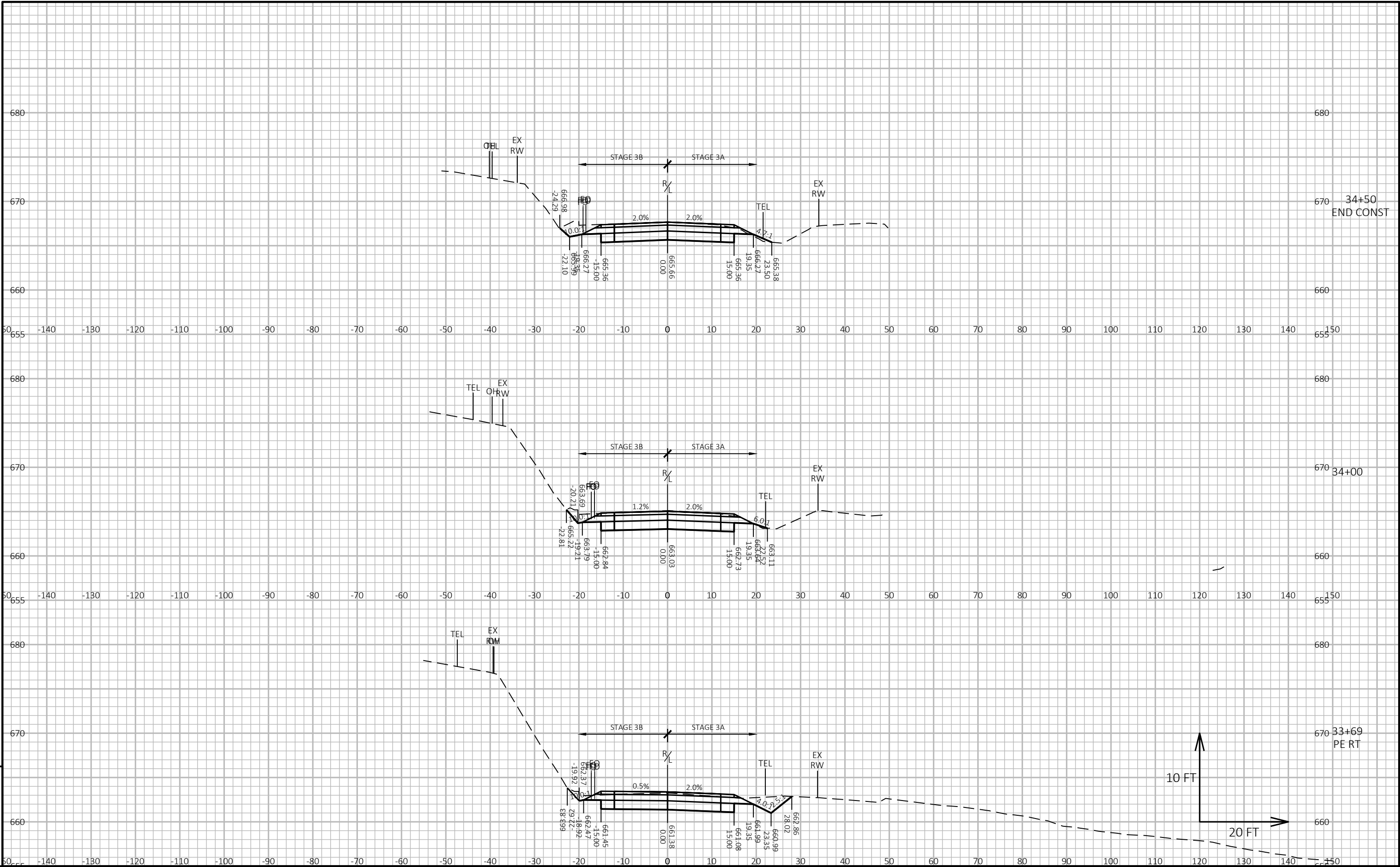


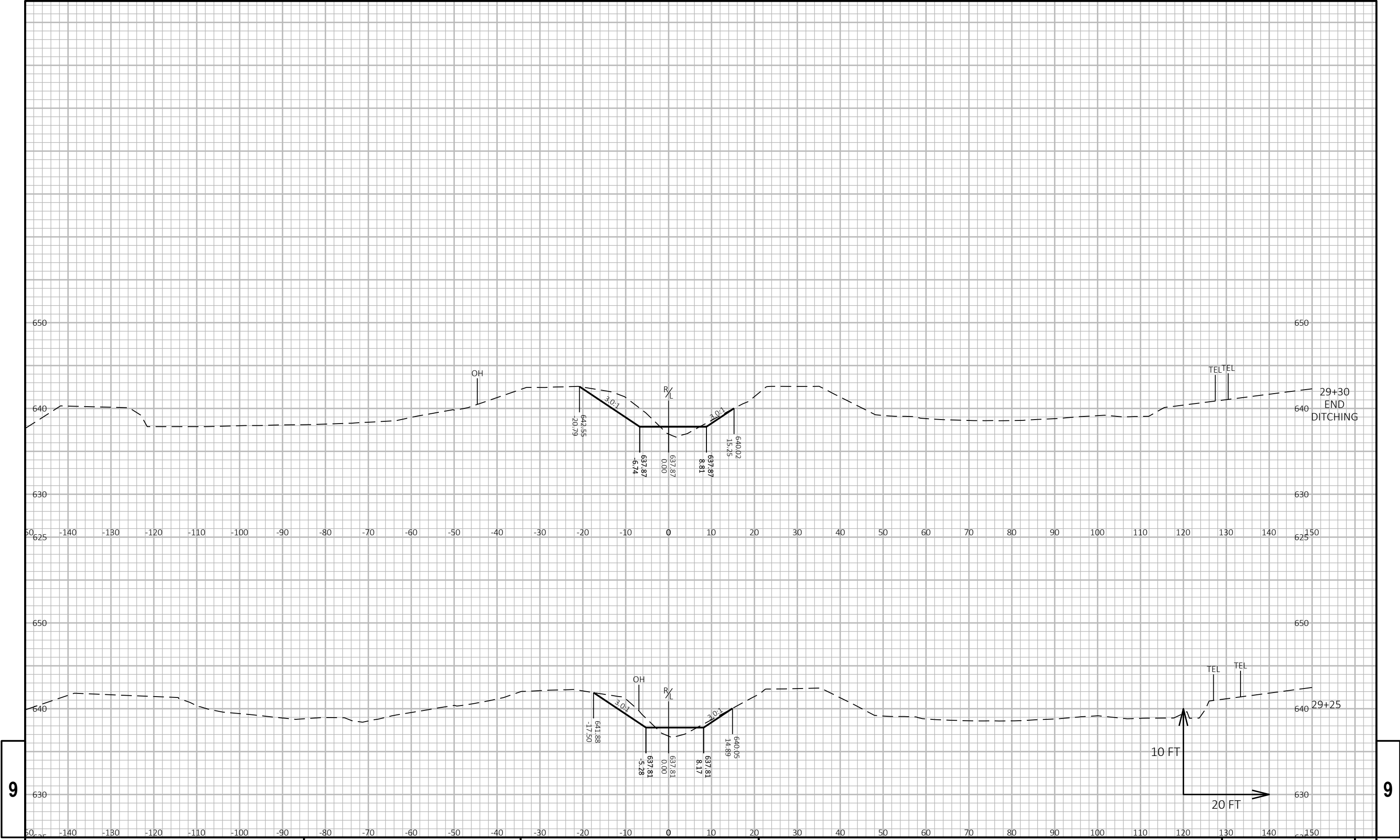


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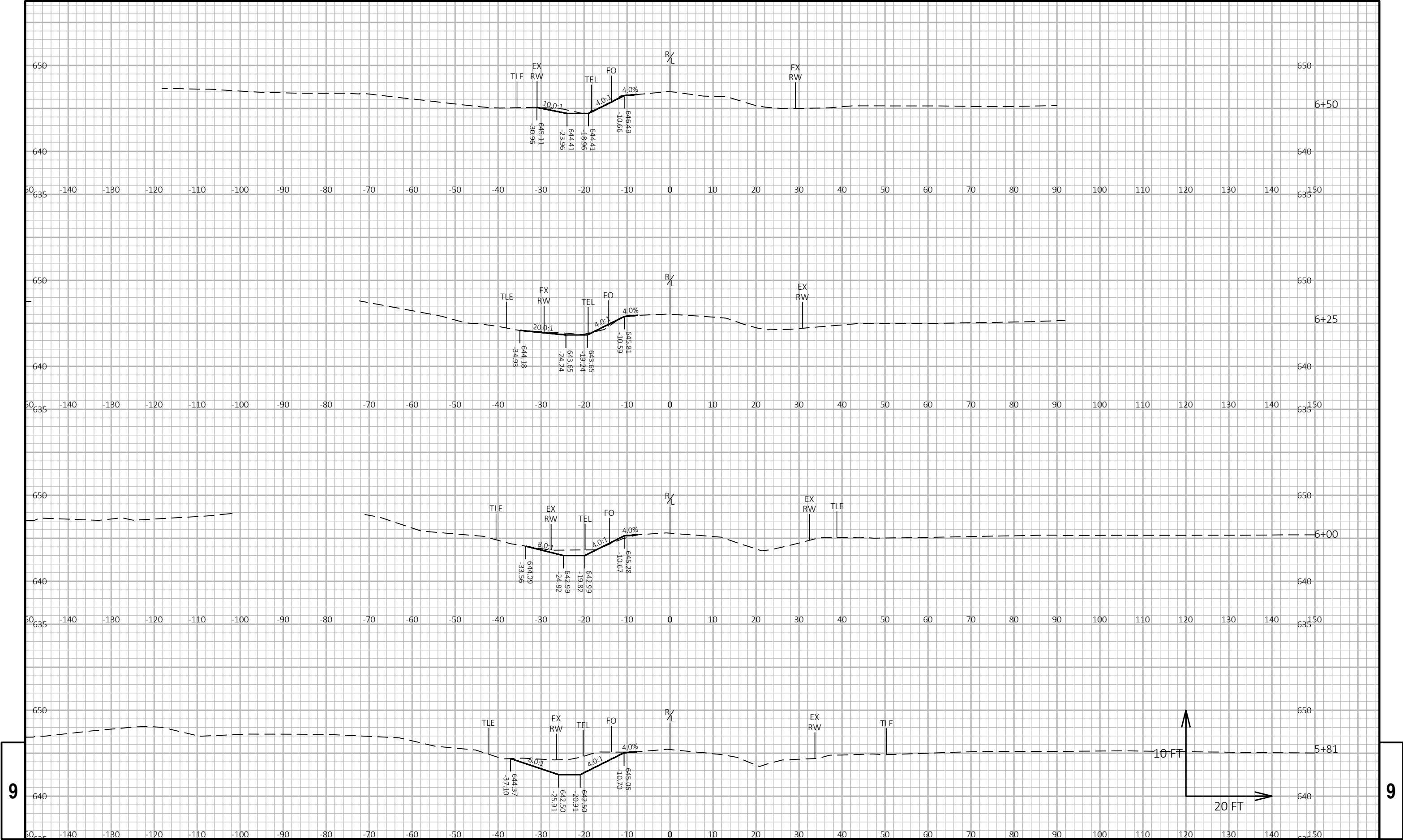






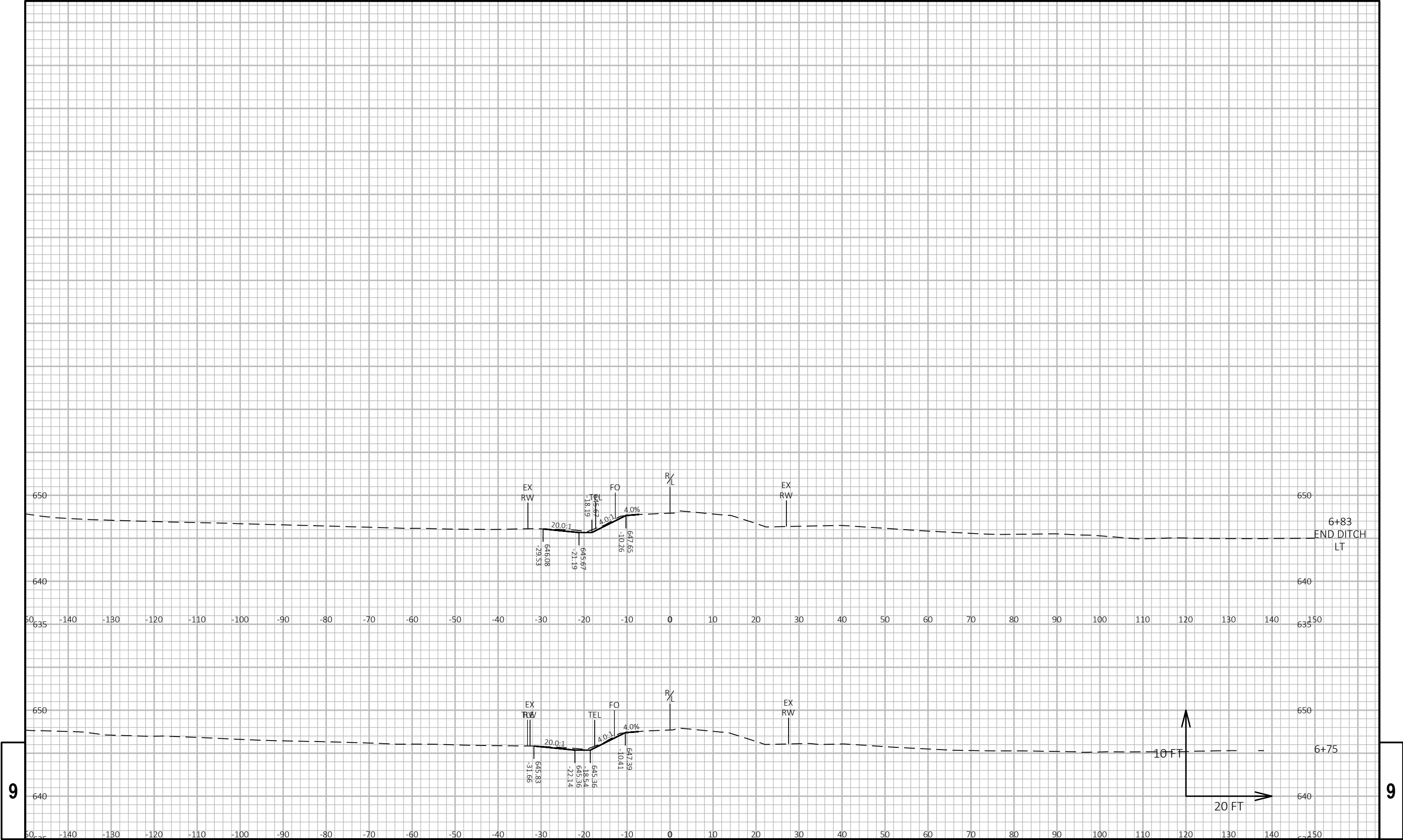
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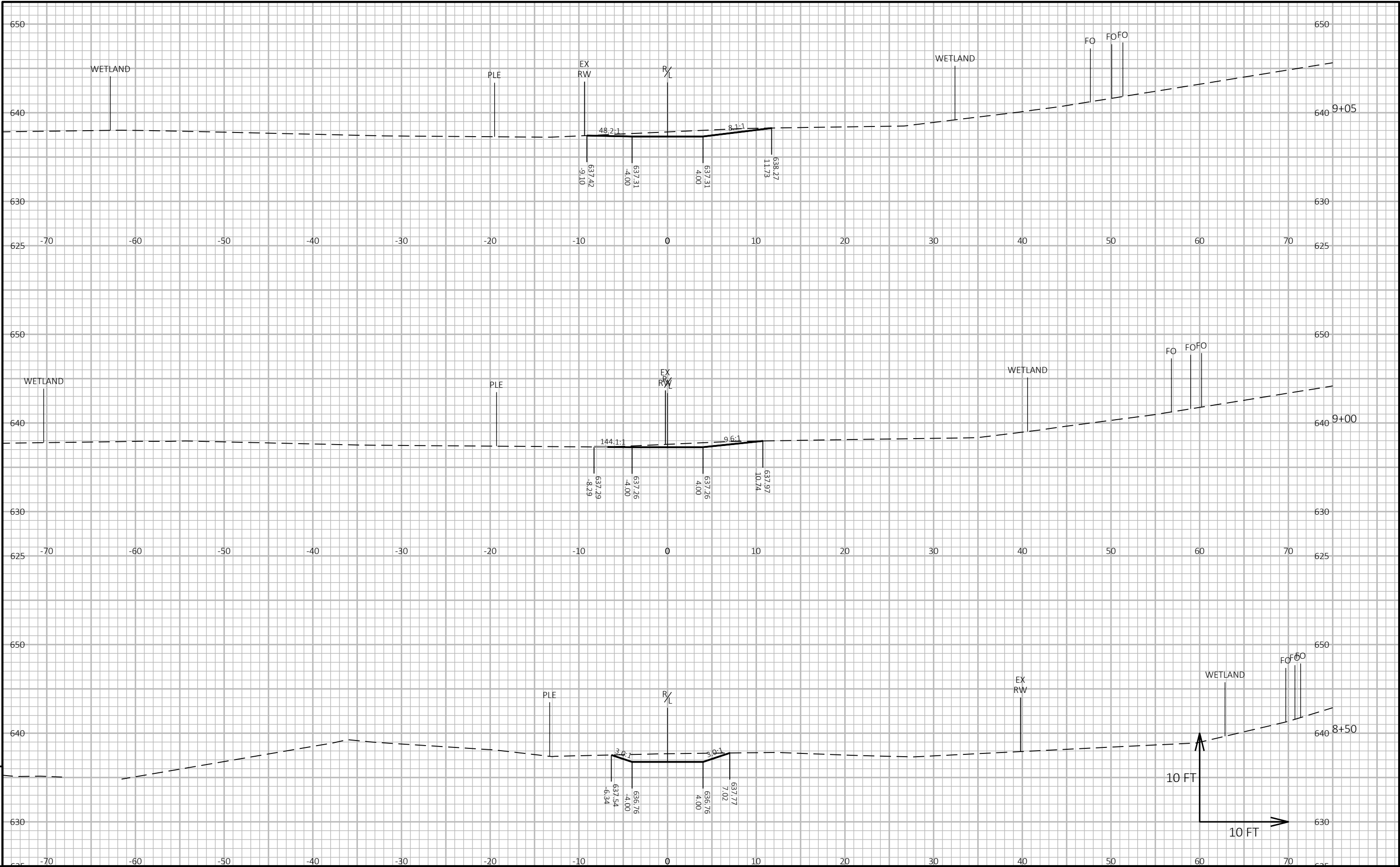
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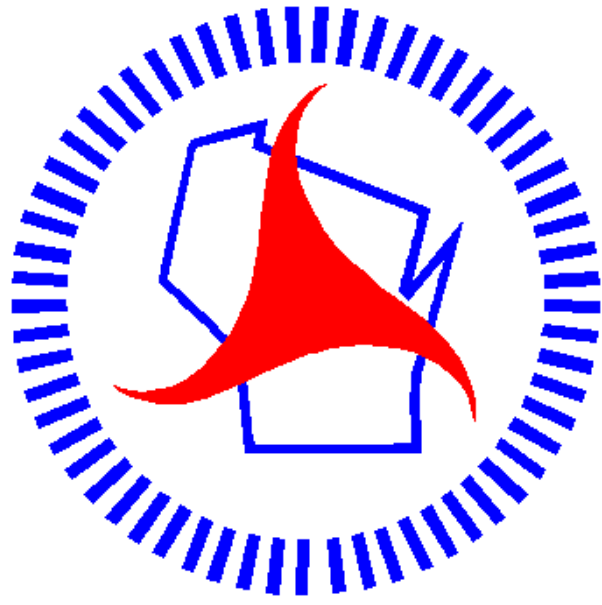
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Wisconsin Department of Transportation

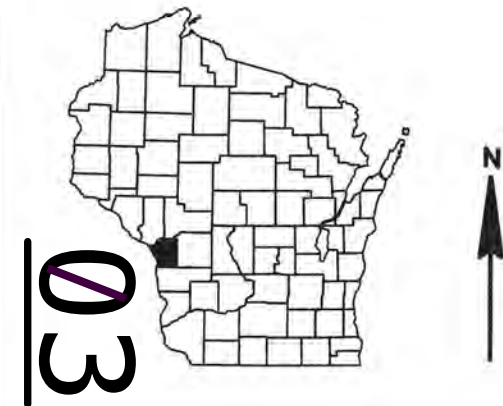
Dedicated people creating transportation solutions through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 34



DESIGN DESIGNATION 5991-06-73

A.A.D.T.	=	N/A
A.A.D.T.	=	N/A
D.H.V.	=	N/A
D.D.	=	N/A
T.	=	N/A
DESIGN SPEED	=	N/A
ESALS	=	N/A

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

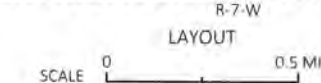
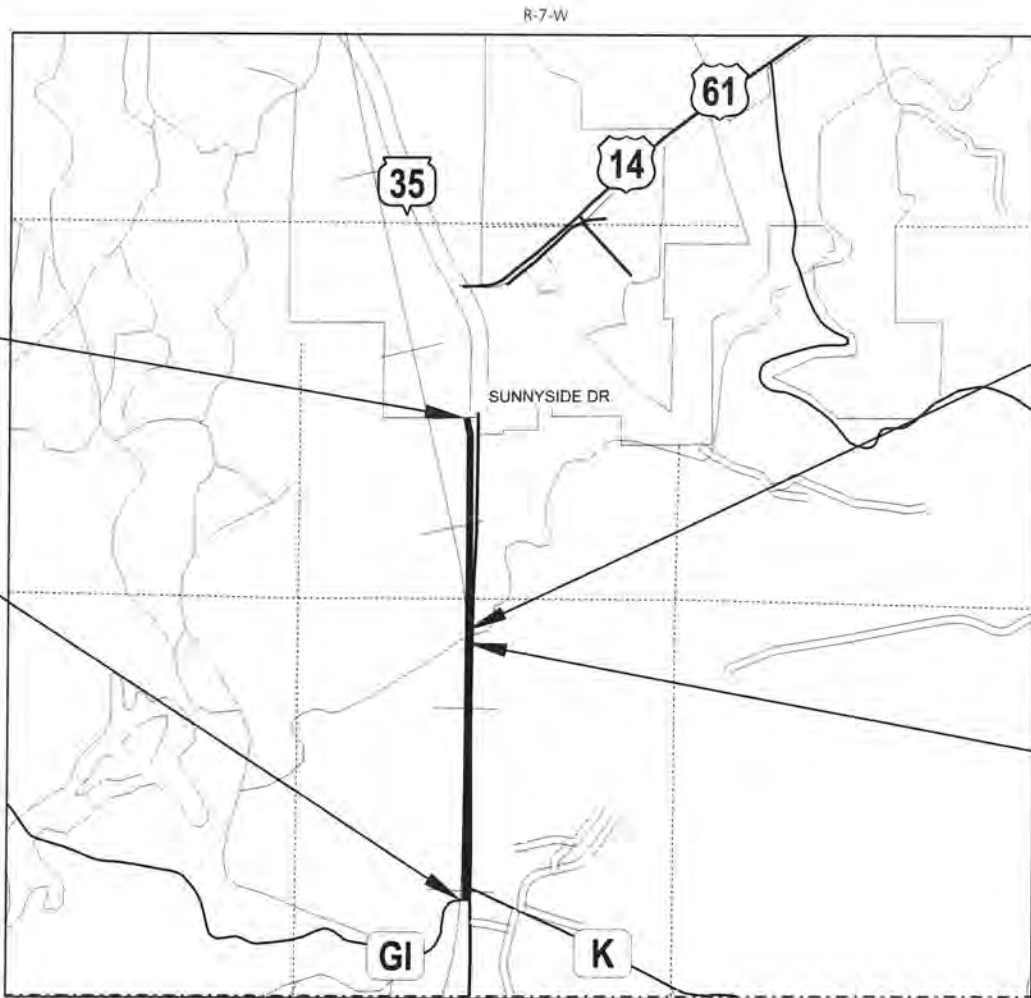
T SHELBY, GOOSE ISLAND TRAIL

CTH GI TO SUNNYSIDE DRIVE

NON HWY

LA CROSSE COUNTY

STATE PROJECT NUMBER
5991-06-73



TOTAL NET LENGTH OF CENTERLINE = N/A

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WICRS), LA CROSSE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES. GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012).

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5991-06-73	WISC 2025570	1

APPROVED BY	
TOWN	of SHELBY
4-15-2025 <i>Christina Peterson</i> (Date) (Administrator)	
ORIGINAL PLANS PREPARED BY	
cbs ²	
WISCONSIN TAMMY S. TUCKER E-40780 WAUKESHA, WI PROFESSIONAL ENGINEER	
DATE: 4/9/2025 <i>Tammy S. Tucker</i> (Professional Engineer Signature)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
PREPARED BY	
Surveyor	CBS SQUARED INC.
Designer	CBS SQUARED, INC.
Project Manager	LORRAINE BETZEL
Regional Examiner	SW REGION
Regional Supervisor	KYLE HEMP
APPROVED FOR THE DEPARTMENT	
DATE: 4/16/25	<i>Lorraine Betzel</i> (Signature)

GENERAL NOTES

THERE ARE UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN ON THE PLANS. THE CONTRACTOR SHALL COORDINATE THEIR CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGER'S HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA.

THE LOCATION OF EXISTING OR PROPOSED UTILITIES, AS NOTED ON THE PLANS, IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

ALL DISTURBED AREAS WITHIN THE RIGHT OF WAY THAT ARE NOT INCIDENTAL TO CONTRACT WORK ITEMS SHALL BE FERTILIZED SEEDED AND MULCHED AT THE CONTRACTORS EXPENSE.

WHEN THE QUANTITY OF BASE COURSE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLAN IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

STANDARD ABBREVIATIONS

AC	ACRE	INL	INLET
AGG	AGGREGATE	INV	INVERT
AH	AHEAD	JCT	JUNCTION
AADT	ANNUAL AVERAGE DAILY TRAFFIC	LT	LEFT
ASPH	ASPHALTIC	L	LENGTH OF CURVE
AVG	AVERAGE	LIN FT OR LF	LINEAR FOOT
BK	BACK	LS	LUMP SUM
BAD	BASE AGGREGATE DENSE	NC	NORMAL CROWN
BM	BENCH MARK	N	NORTH
BR	BRIDGE	NB	NORTHBOUND
CL OR C/L	CENTER LINE	NO	NUMBER
CE	COMMERCIAL ENTRANCE	PT	POINT
CONC	CONCRETE	PC	POINT OF CURVATURE
CO	COUNTY	PCC	POINT OF COMPOUND CURVATURE
CTH	COUNTY TRUNK HIGHWAY	PI	POINT OF INTERSECTION
CR	CREEK	PT	POINT OF TANGENCY
CABC	CRUSHED AGGREGATE BASE COURSE	LB	POUND
CY OR CUYD	CUBIC YARD	PE	PRIVATE ENTRANCE
CULV	CULVERT	R	RADIUS
CP	CULVERT PIPE	RL OR R/L	REFERENCE LINE
C&G	CURB AND GUTTER	RT	RIGHT
D	DEGREE OF CURVE	R/W	RIGHT-OF-WAY
DIA	DIAMETER	RD	ROAD
DISCH	DISCHARGE	SHLDR	SHOULDER
E	EAST	SB	SOUTHBOUND
EB	EASTBOUND	SF OR SQ.FT	SQUARE FEET
EL OR ELEV	ELEVATION	SY OR SQ.YD	SQUARE YARD
EW	END WALL	SDD	STANDARD DETAIL DRAWINGS
ENT	ENTRANCE	STH	STATE TRUNK HIGHWAY
EXC	EXCAVATION	SE	SUPERELEVATION
EX	EXISTING	T	TANGENT
FERT	FERTILIZER	TEMP	TEMPORARY
FE	FIELD ENTRANCE	USH	UNITED STATES HIGHWAY
FL OR F/L	FLOW LINE	V	VELOCITY OR DESIGN SPEED
FT	FOOT	VC	VERTICAL CURVE
HMA	HOT MIX ASPHALT	WB	WESTBOUND
CWT	HUNDREDWEIGHT	YD	YARD

UTILITY CONTACTS

COMMUNICATION LINE

THOMAS MURRAY
BRIGHTSPEED - COMMUNICATION LINE
1905 WARD AVENUE
LA CROSSE, WI 54601
(608) 780-0895
TOM.L.MURRAY@BRIGHTSPEED.COM

BRANDON SEELY
COON VLY TELECOM INC - COMMUNICATION LINE
105 CENTRAL AVE
COON VALLEY, WI 54623
(608) 452-3101
CVTCLOCATES@GMAIL.COM

CRAIG EGGERT
MEDIACOM WI LLC - COMMUNICATION LINE
12340 HIGHWAY 52
CHATFIELD, MN 55923
(563) 419-5160
CEGGERT@MEDIACOMCC.COM

MITCHELL DIENGER
XCEL ENERGY - ELECTRICITY - TRANSMISSION
414 NICOLLET MALL 5TH FLOOR
MINNEAPOLIS, MN 55401
(612) 321-3109
MITCHELL.DIENGER@XCELENERGY.COM

JASON MCROBERTS
XCEL ENERGY - ELECTRICITY - DISTRIBUTION
3215 COMMERCE STREET
LA CROSSE, WI 54601
(715) 577-1132 (CELL)
(608) 789-3689 (OFFICE)
JASON.L.MCROBERTS@XCELENERGY.COM

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP- TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE- TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 37 ACRES (ID 5163-07-72)
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 1.80 ACRES

ORDER OF DETAIL SHEETS

GENERAL NOTES
PROJECT OVERVIEW
TYPICAL SECTIONS
PLAN DETAILS

WISCONSIN DNR LIAISON

KAREN KALVELAGE
DNR SERVICE CENTER
3550 MORMON COULEE RD
LA CROSSE, WI 54650
(608) 785-9115
KAREN.KALVELAGE@WISCONSIN.GOV

TOWN OF SHELBY

CHRISTINA PETERSON
ADMINISTRATOR
2800 WARD AVE
LA CROSSE, WI 54601
(608) 788-1032 EXT. 4

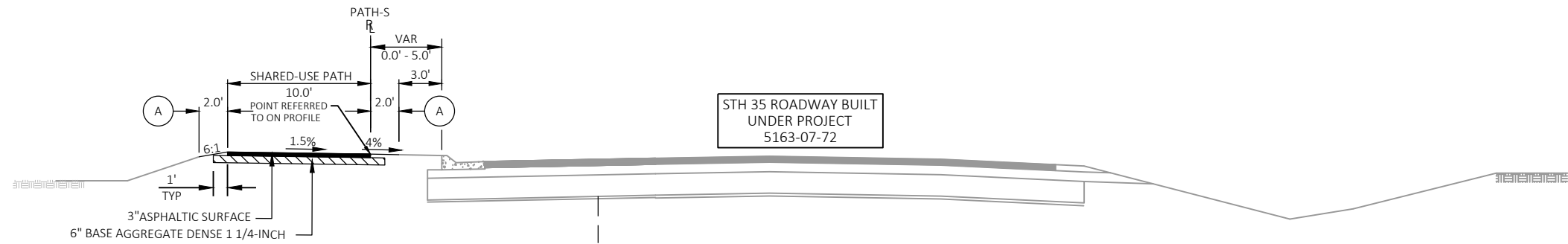
WISDOT CONTACT

LORRAINE BETZEL
WISDOT LOCAL PROGRAM PROJECT MANAGER
2101 WRIGHT STREET
MADISON, WI 53704
(608) 246-3279
LORRAINE.BETZEL@DOT.WI.GOV

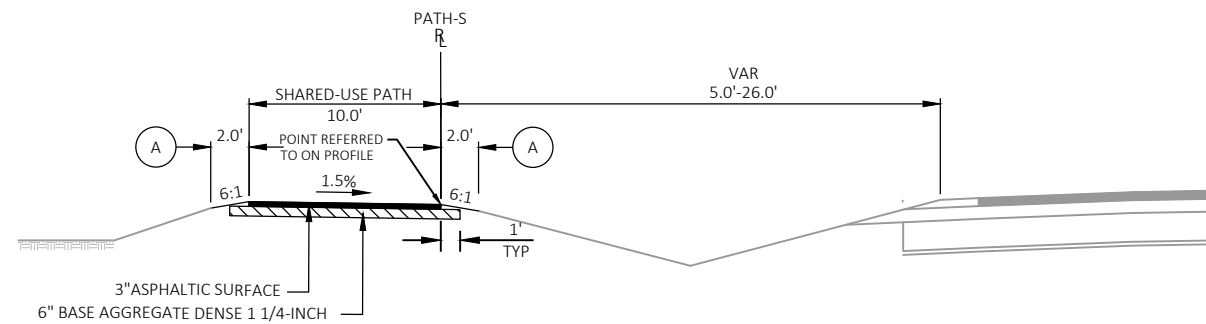
DESIGN CONSULTANT

TAMMY TUCKER
CBS SQUARED, INC.
2500 E. ENTERPRISE AVE. SUITE A
APPLETON, WI 54913
(920) 257-5021 OFFICE
(262) 613-8999 MOBILE
TTUCKER@CBSSQUAREDINC.COM

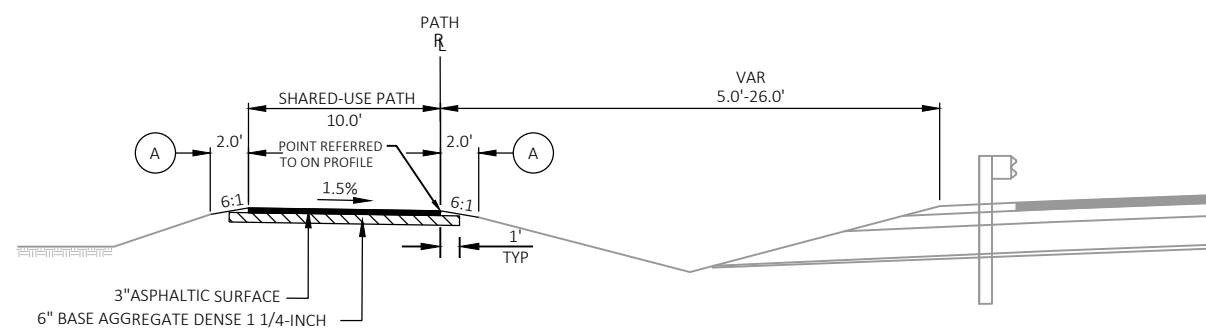




TYPICAL FINISHED SECTION
GOOSE ISLAND TRAIL
STA 582+90.85 PS TO STA 599+01.25 PS



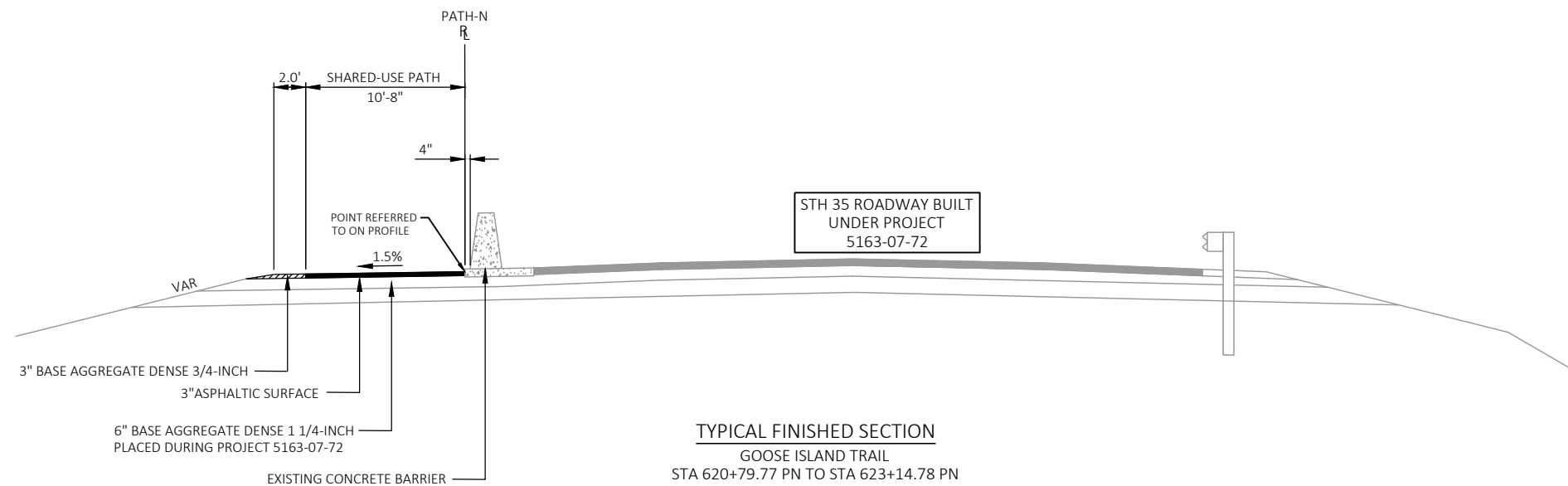
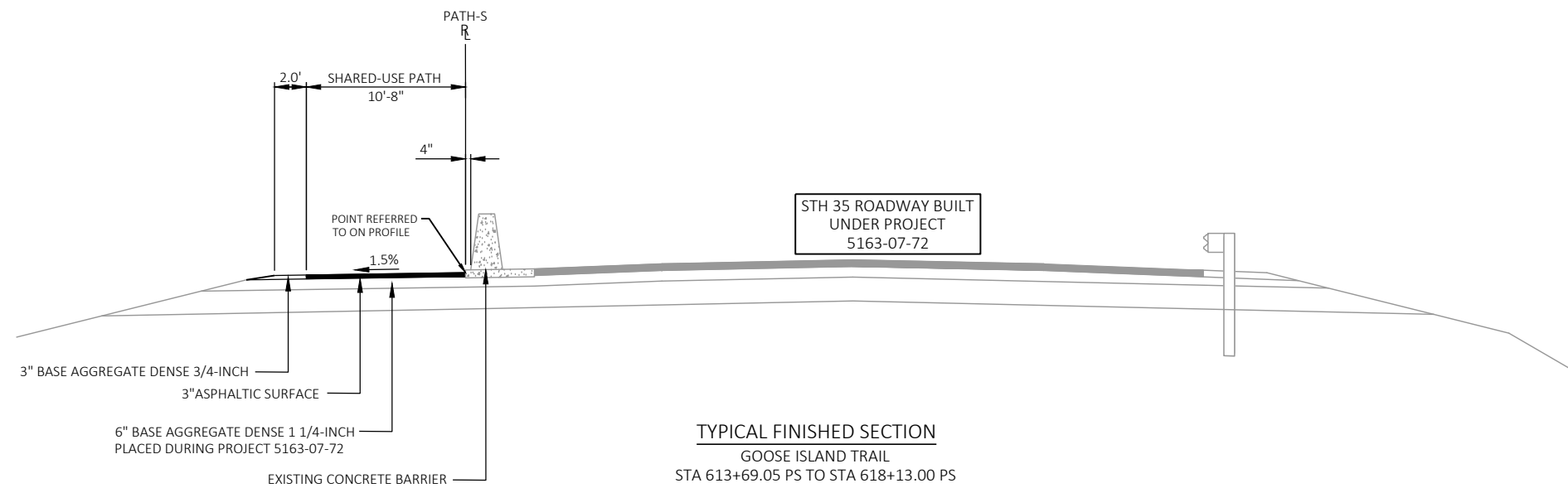
TYPICAL FINISHED SECTION
GOOSE ISLAND TRAIL
STA 599+01.25 PS TO STA 612+75.43 PS



TYPICAL FINISHED PARTIAL SECTION - MGS GUARDRAIL
GOOSE ISLAND TRAIL
STA 612+75.43 PS TO STA 613+69.05 PS
STA 623+14.78 PN TO STA 624+07.64 PN

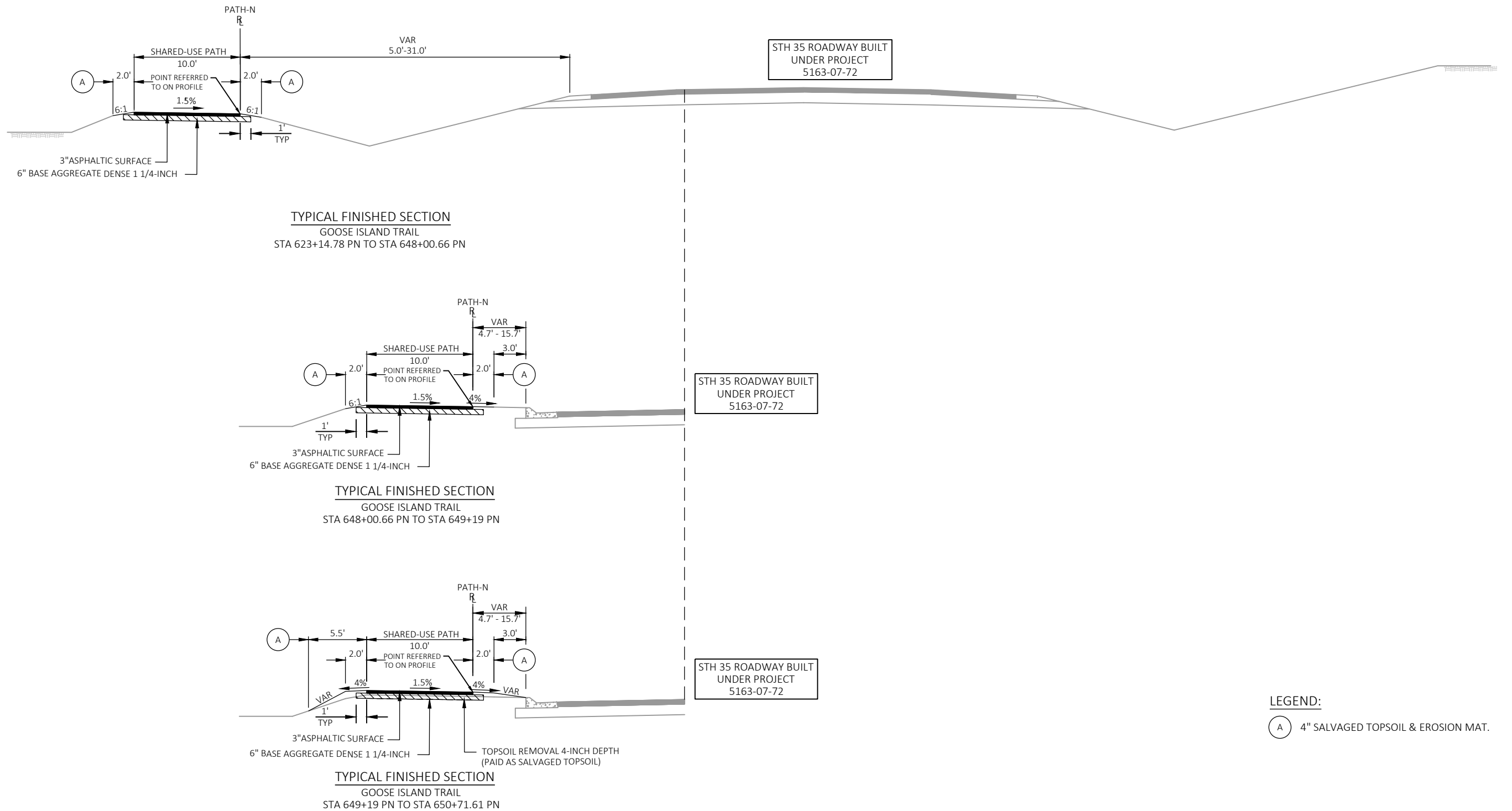
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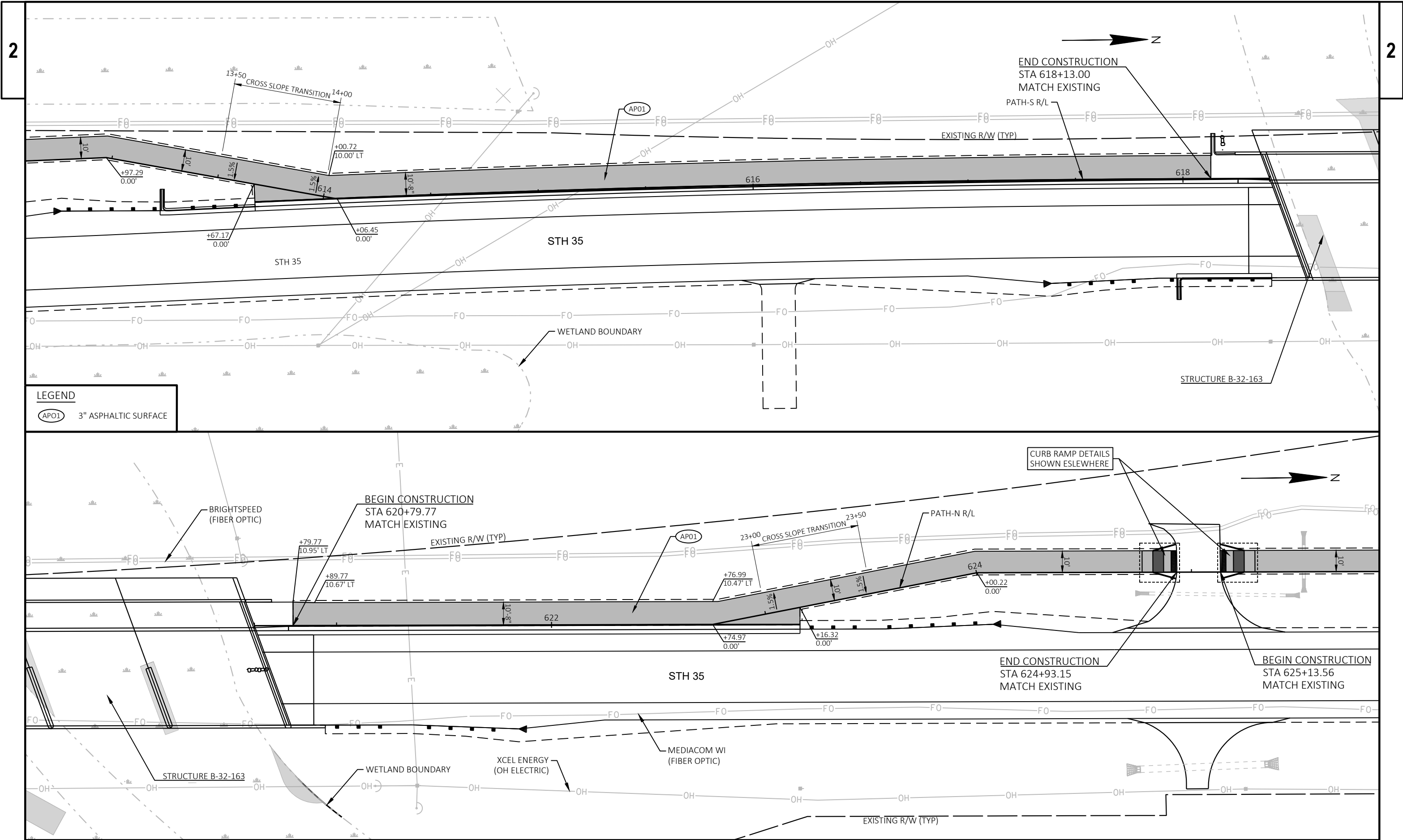
(A) 4" SALVAGED TOPSOIL & EROSION MAT.

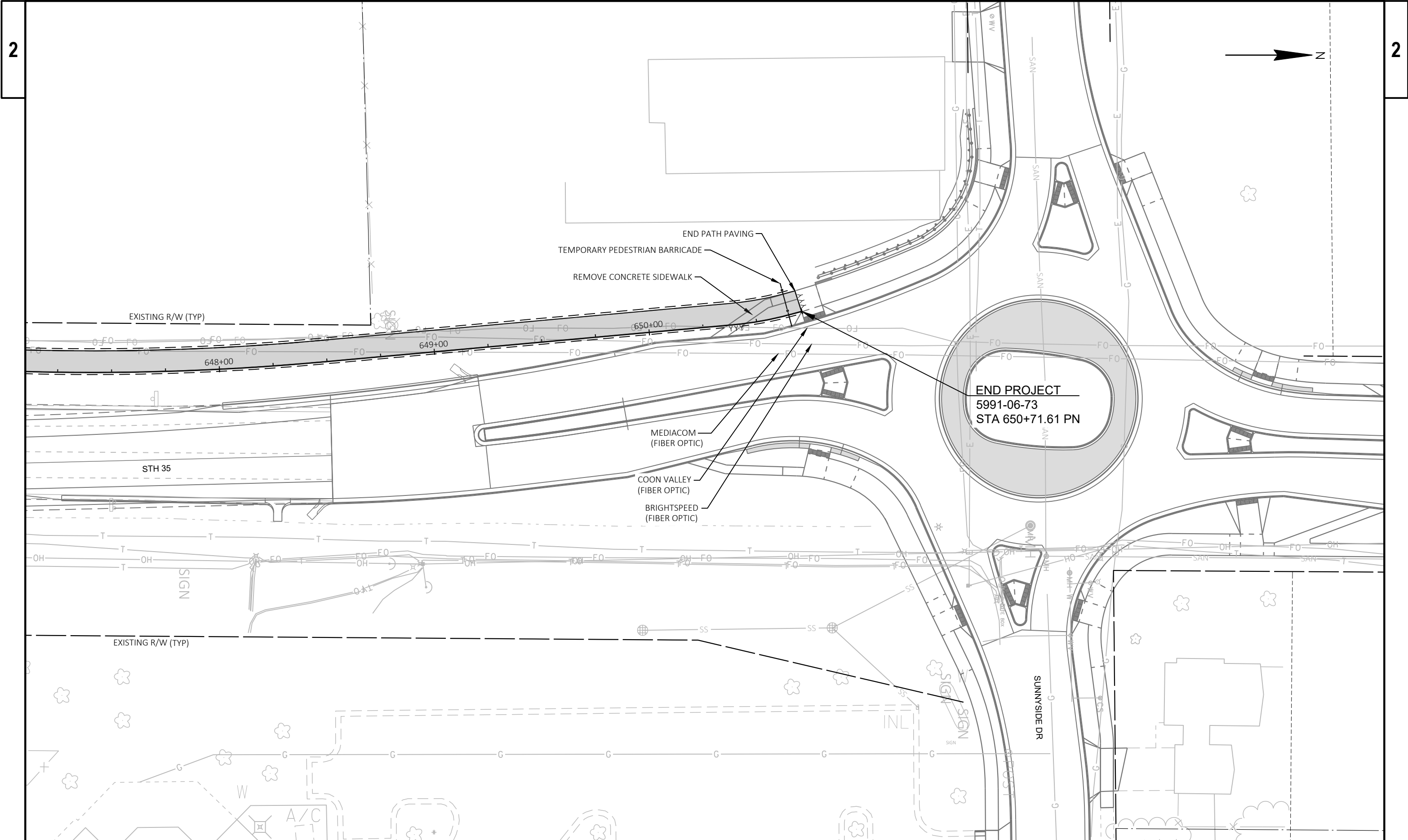


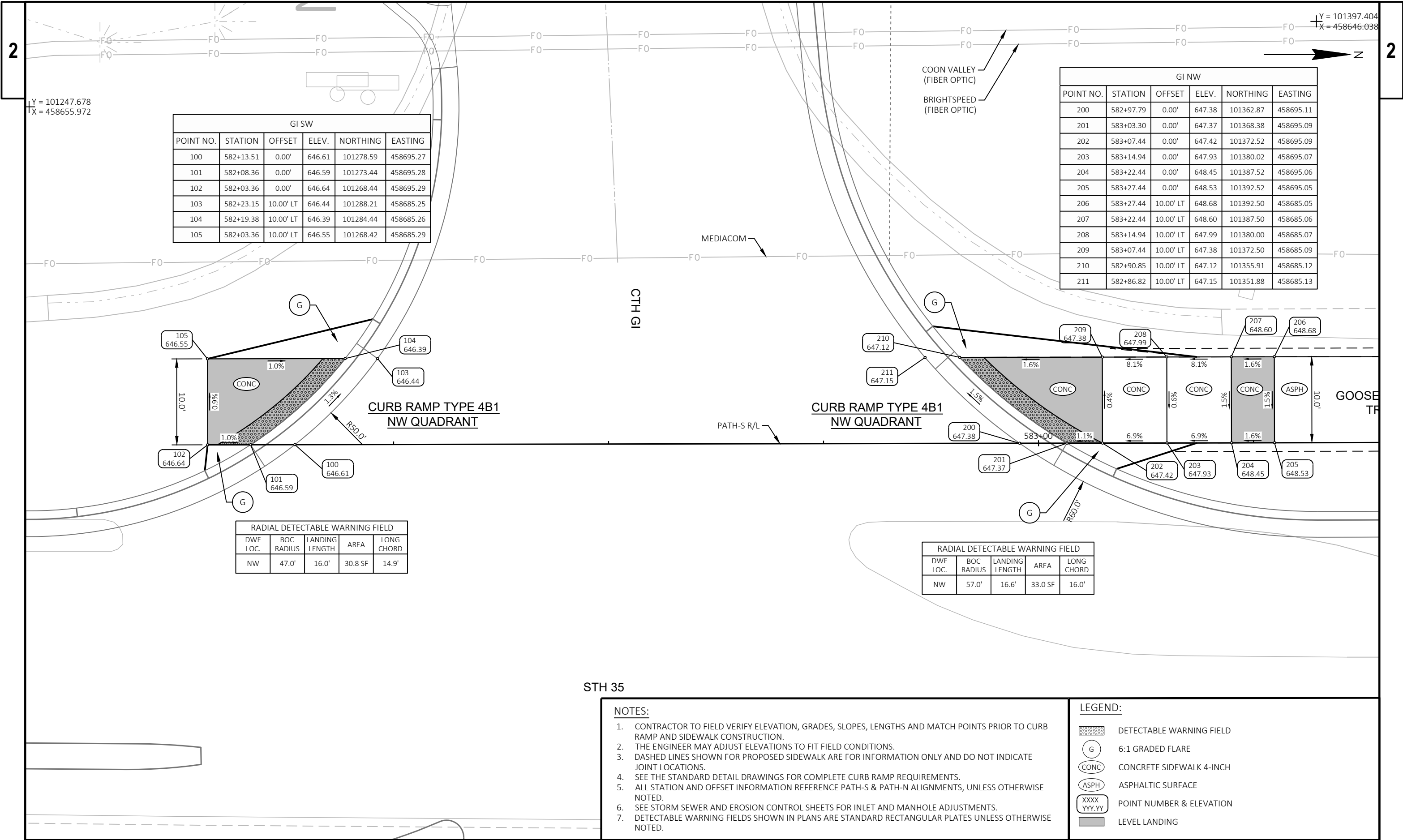
LEGEND:

- (A) 4" SALVAGED TOPSOIL & EROSION MAT.









STH 35

NOTES:

- CONTRACTOR TO FIELD VERIFY ELEVATION, GRADES, SLOPES, LENGTHS AND MATCH POINTS PRIOR TO CURB RAMP AND SIDEWALK CONSTRUCTION.
- THE ENGINEER MAY ADJUST ELEVATIONS TO FIT FIELD CONDITIONS.
- DASHED LINES SHOWN FOR PROPOSED SIDEWALK ARE FOR INFORMATION ONLY AND DO NOT INDICATE JOINT LOCATIONS.
- SEE THE STANDARD DETAIL DRAWINGS FOR COMPLETE CURB RAMP REQUIREMENTS.
- ALL STATION AND OFFSET INFORMATION REFERENCE PATH-S & PATH-N ALIGNMENTS, UNLESS OTHERWISE NOTED.
- SEE STORM SEWER AND EROSION CONTROL SHEETS FOR INLET AND MANHOLE ADJUSTMENTS.
- DETECTABLE WARNING FIELDS SHOWN IN PLANS ARE STANDARD RECTANGULAR PLATES UNLESS OTHERWISE NOTED.

LEGEND:

DETECTABLE WARNING FIELD

G

6:1 GRADED FLARE

CONC

CONCRETE SIDEWALK 4-INCH

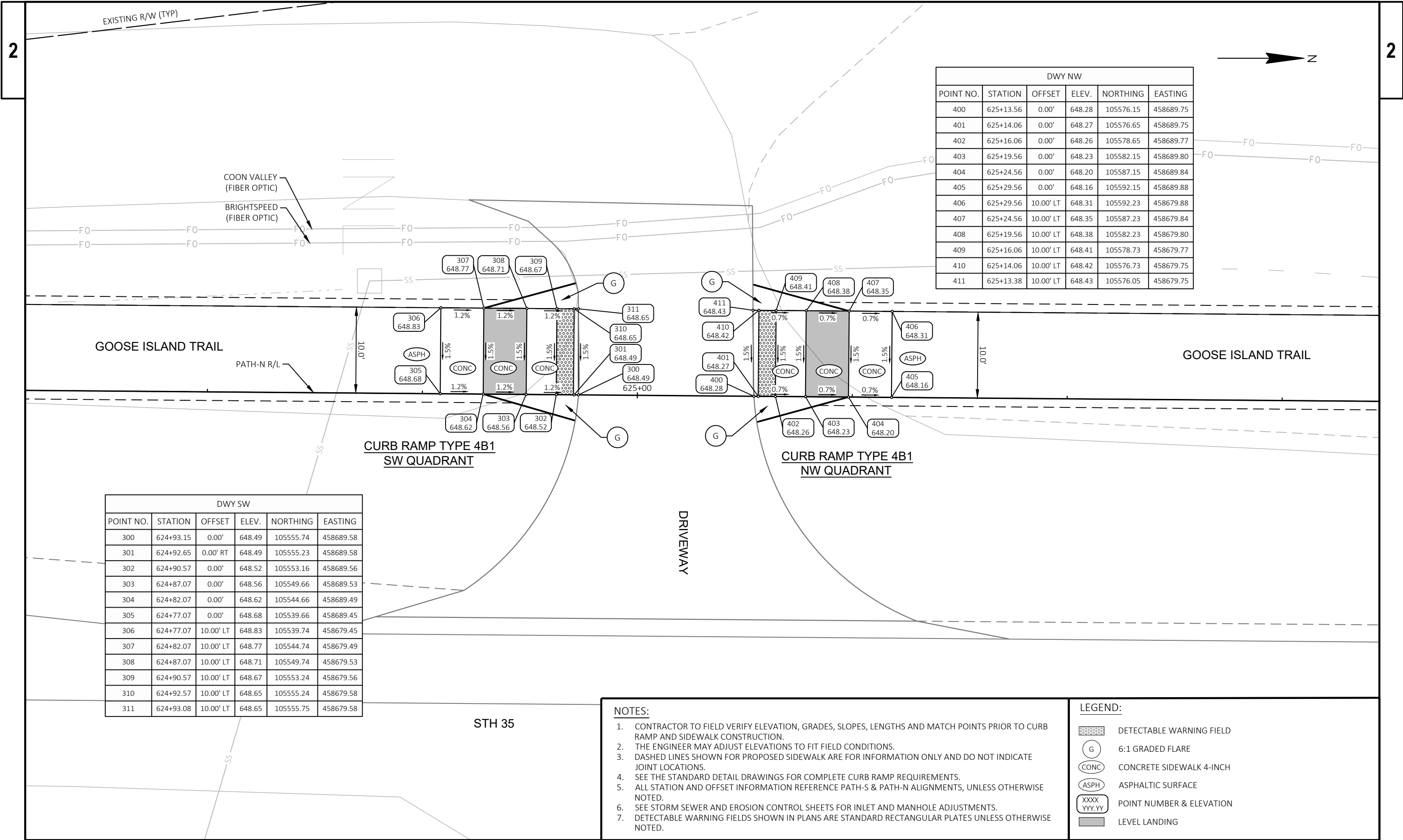
ASPH

ASPHALTIC SURFACE

XXXX
YYY.YY

POINT NUMBER & ELEVATION

LEVEL LANDING



DWY NW					
POINT NO.	STATION	OFFSET	ELEV.	NORTHING	EASTING
400	625+13.56	0.00'	648.28	105576.15	458689.75
401	625+14.06	0.00'	648.27	105576.65	458689.75
402	625+16.06	0.00'	648.26	105578.65	458689.77
403	625+19.56	0.00'	648.23	105582.15	458689.80
404	625+24.56	0.00'	648.20	105587.15	458689.84
405	625+29.56	0.00'	648.16	105592.15	458689.88
406	625+29.56	10.00' LT	648.31	105592.23	458679.88
407	625+24.56	10.00' LT	648.35	105587.23	458679.84
408	625+19.56	10.00' LT	648.38	105582.23	458679.80
409	625+16.06	10.00' LT	648.41	105578.73	458679.77
410	625+14.06	10.00' LT	648.42	105576.73	458679.75
411	625+13.38	10.00' LT	648.43	105576.05	458679.75

DWY SW					
POINT NO.	STATION	OFFSET	ELEV.	NORTHING	EASTING
300	624+93.15	0.00'	648.49	105555.74	458689.58
301	624+92.65	0.00' RT	648.49	105555.23	458689.58
302	624+90.57	0.00'	648.52	105553.16	458689.56
303	624+87.07	0.00'	648.56	105549.66	458689.53
304	624+82.07	0.00'	648.62	105544.66	458689.49
305	624+77.07	0.00'	648.68	105539.66	458689.45
306	624+77.07	10.00' LT	648.83	105539.74	458679.45
307	624+82.07	10.00' LT	648.77	105544.74	458679.49
308	624+87.07	10.00' LT	648.71	105549.74	458679.53
309	624+90.57	10.00' LT	648.67	105553.24	458679.56
310	624+92.57	10.00' LT	648.65	105555.24	458679.58
311	624+93.08	10.00' LT	648.65	105555.75	458679.58

NOTES:

- CONTRACTOR TO FIELD VERIFY ELEVATION, GRADES, SLOPES, LENGTHS AND MATCH POINTS PRIOR TO CURB RAMP AND SIDEWALK CONSTRUCTION.
- THE ENGINEER MAY ADJUST ELEVATIONS TO FIT FIELD CONDITIONS.
- DASHED LINES SHOWN FOR PROPOSED SIDEWALK ARE FOR INFORMATION ONLY AND DO NOT INDICATE JOINT LOCATIONS.
- SEE THE STANDARD DETAIL DRAWINGS FOR COMPLETE CURB RAMP REQUIREMENTS.
- ALL STATION AND OFFSET INFORMATION REFERENCE PATH-S & PATH-N ALIGNMENTS, UNLESS OTHERWISE NOTED.
- SEE STORM SEWER AND EROSION CONTROL SHEETS FOR INLET AND MANHOLE ADJUSTMENTS.
- DETECTABLE WARNING FIELDS SHOWN IN PLANS ARE STANDARD RECTANGULAR PLATES UNLESS OTHERWISE NOTED.

LEGEND:

DETECTABLE WARNING FIELD

G

6:1 GRADED FLARE

CONC

CONCRETE SIDEWALK 4-INCH

ASPH

ASPHALTIC SURFACE

XXXX
YYY.YY

POINT NUMBER & ELEVATION

LEVEL LANDING

Estimate Of Quantities By Plan Sets

5991-06-73					
Line	Item	Item Description	Unit	Total	Qty
0020	204.0155	Removing Concrete Sidewalk	SY	14.000	14.000
0036	205.0100	Excavation Common	CY	34.000	34.000
0054	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	2,585.000	2,585.000
0074	465.0105	Asphaltic Surface	TON	1,220.000	1,220.000
0192	602.0410	Concrete Sidewalk 5-Inch	SF	743.000	743.000
0194	602.0505	Curb Ramp Detectable Warning Field Yellow	SF	40.000	40.000
0196	602.0605	Curb Ramp Detectable Warning Field Radial Yellow	SF	64.000	64.000
0266	619.1000	Mobilization	EACH	0.050	0.050
0272	624.0100	Water	MGAL	41.000	41.000
0274	625.0500	Salvaged Topsoil	SY	1,253.000	1,253.000
0288	628.2008	Erosion Mat Urban Class I Type B	SY	1,253.000	1,253.000
0300	629.0210	Fertilizer Type B	CWT	0.900	0.900
0304	630.0175	Seeding Mixture No. 75	LB	8.000	8.000
0306	630.0200	Seeding Temporary	LB	2.000	2.000
0308	630.0400	Seeding Nurse Crop	LB	9.000	9.000
0310	630.0500	Seed Water	MGAL	21.000	21.000
0314	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	8.000	8.000
0318	637.2210	Signs Type II Reflective H	SF	3.720	3.720
0320	637.2230	Signs Type II Reflective F	SF	3.760	3.760
0322	638.2102	Moving Signs Type II	EACH	2.000	2.000
0362	644.1810	Temporary Pedestrian Barricade	LF	15.000	15.000
0408	650.4500	Construction Staking Subgrade	LF	5,956.000	5,956.000
0410	650.5000	Construction Staking Base	LF	5,956.000	5,956.000
0422	650.9000	Construction Staking Curb Ramps	EACH	4.000	4.000
0426	650.9500	Construction Staking Sidewalk (project) 01. 5991-06-73	EACH	1.000	1.000
0430	650.9911	Construction Staking Supplemental Control (project) 01. 5991-06-73	EACH	1.000	1.000
0436	690.0250	Sawing Concrete	LF	19.000	19.000
0474	SPV.0060	Special 09. Installing City Furnished Signs	EACH	4.000	4.000

3

204 - REMOVING SIDEWALK							
CATEGORY	STATION	TO	STATION	LOCATION	204.0155 REMOVING CONCRETE SIDEWALK SY	690.0250 SAWING CONCRETE LF	
0010	650+37 PN	-	650+72 PN	GOOSE ISLAND TRAIL	14	19	
TOTAL 0010					14	19	

3

305 - BASE AGG							
CATEGORY	STATION	TO	STATION	LOCATION	205.0100 EXCAVATION COMMON CY	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON	624.0100 WATER MGAL
0010	582+03 PS	-	613+67 PS	GOOSE ISLAND TRAIL	--	1,373	21
0010	623+16 PN	-	624+93 PN	GOOSE ISLAND TRAIL	--	79	2
0010	625+14 PN	-	641+74 PN	GOOSE ISLAND TRAIL	--	739	12
0010	641+85 PN	-	650+72 PN	GOOSE ISLAND TRAIL	--	394	6
0010	649+21 PN	-	650+67 PN	GOOSE ISLAND TRAIL	34	--	--
TOTAL 0010					34	2,585	41

465 - ASPHALT

CATEGORY	STATION	TO	STATION	LOCATION	465.0105 ASPHALTIC SURFACE TON
0010	582+88 PS	-	618+13 PS	GOOSE ISLAND TRAIL	664
0010	620+80 PN	-	624+93 PN	GOOSE ISLAND TRAIL	80
0010	625+14 PN	-	641+74 PN	GOOSE ISLAND TRAIL	309
0010	641+85 PN	-	650+72 PN	GOOSE ISLAND TRAIL	167
TOTAL 0010					1,220

602 - CURB RAMPS

CATEGORY	STATION	TO	STATION	LOCATION	602.0410 CONCRETE SIDEWALK 5- INCH SF	602.0505 CURB RAMP DETECTABLE WARNING FIELD YELLOW SF	602.0605 CURB RAMP DETECTABLE WARNING FIELD RADIAL YELLOW SF
0010	582+03 PS	-	582+20 PS	GOOSE ISLAND TRAIL	111	--	31
0010	582+88 PS	-	583+28 PS	GOOSE ISLAND TRAIL	310	--	33
0010	624+77 PN	-	624+94 PN	GOOSE ISLAND TRAIL	161	20	--
0010	625+13 PN	-	625+30 PN	GOOSE ISLAND TRAIL	161	20	--
TOTAL 0010					743	40	64

3

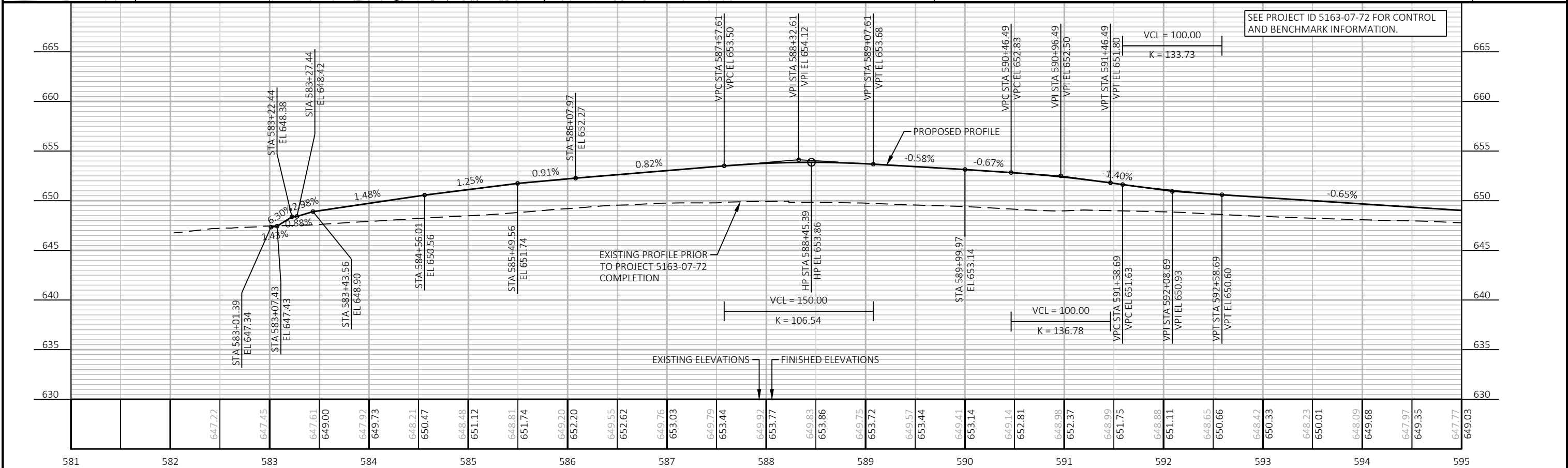
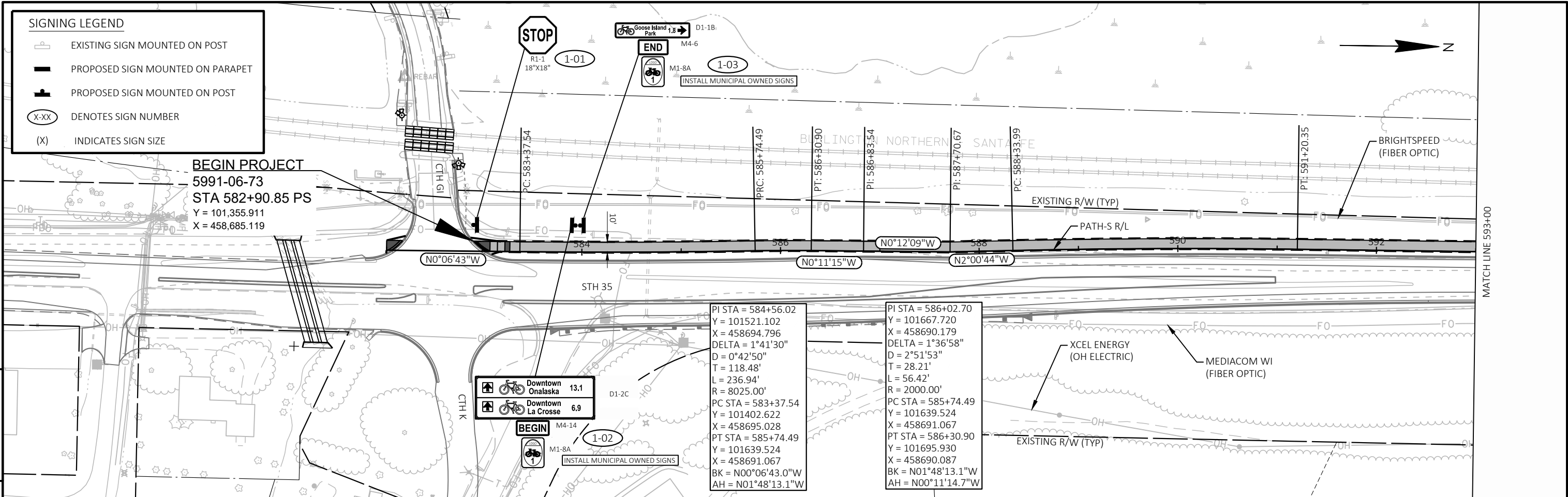
CATEGORY	STATION	TO	STATION	LOCATION	625.0500	628.2008	629.0210	630.0175	630.0200	630.0400	630.0500
					SALVAGED TOPSOIL SY	EROSION MAT URBAN CLASS I TYPE B SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 75 LB	SEEDING TEMPORARY LB	SEEDING NURSE CROP LB	SEED WATER MGAL
0010	582+03 PS	-	618+13 PS	GOOSE ISLAND TRAIL	744	744	0.5	4.6	1.1	5.2	12.3
0010	620+80 PN	-	624+93 PN	GOOSE ISLAND TRAIL	42	42	0.1	0.3	0.1	0.4	0.8
0010	625+14 PN	-	641+74 PN	GOOSE ISLAND TRAIL	319	319	0.2	2.1	0.5	2.3	5.4
0010	641+85 PN	-	650+72 PN	GOOSE ISLAND TRAIL	148	148	0.1	1.0	0.3	1.1	2.5

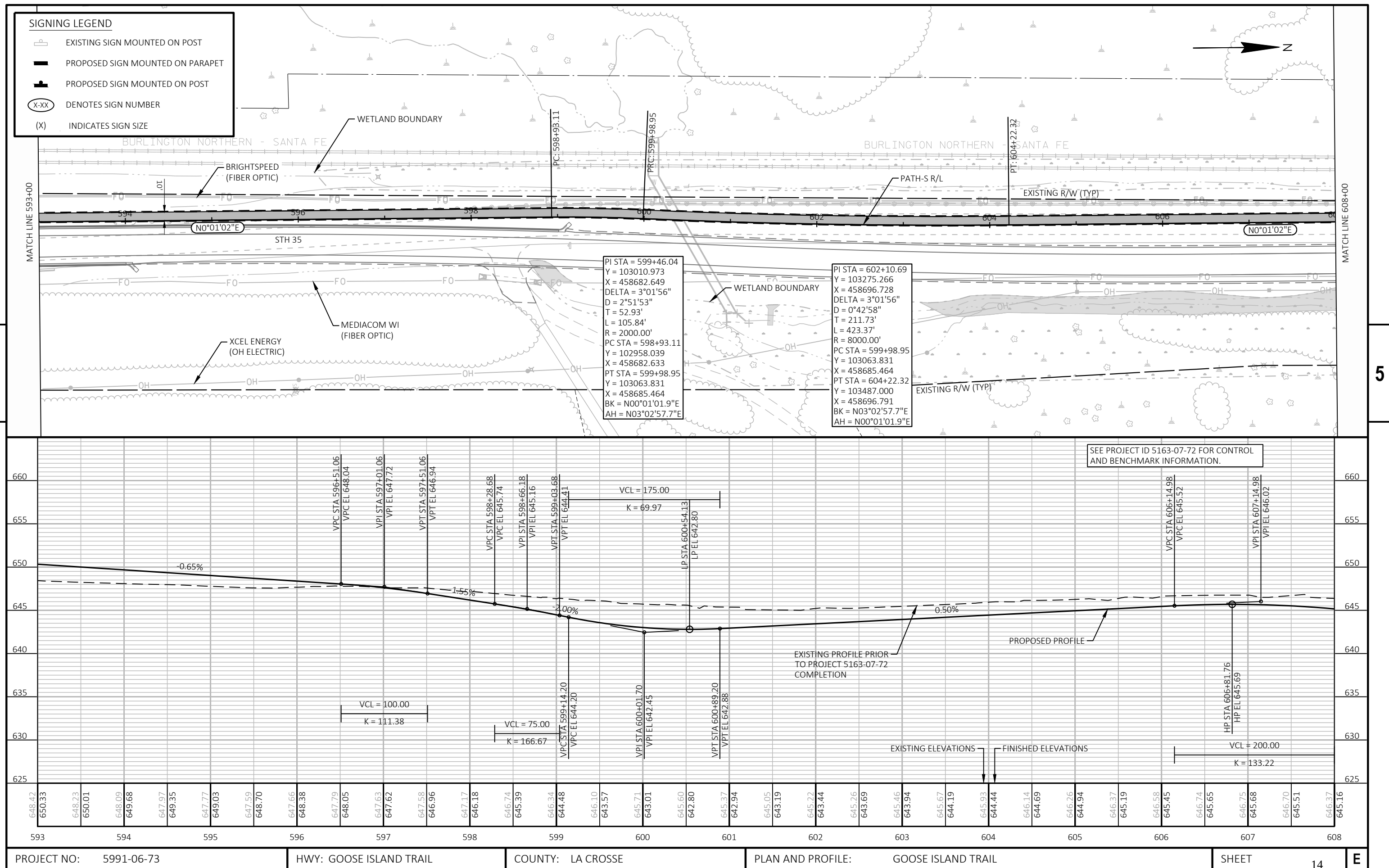
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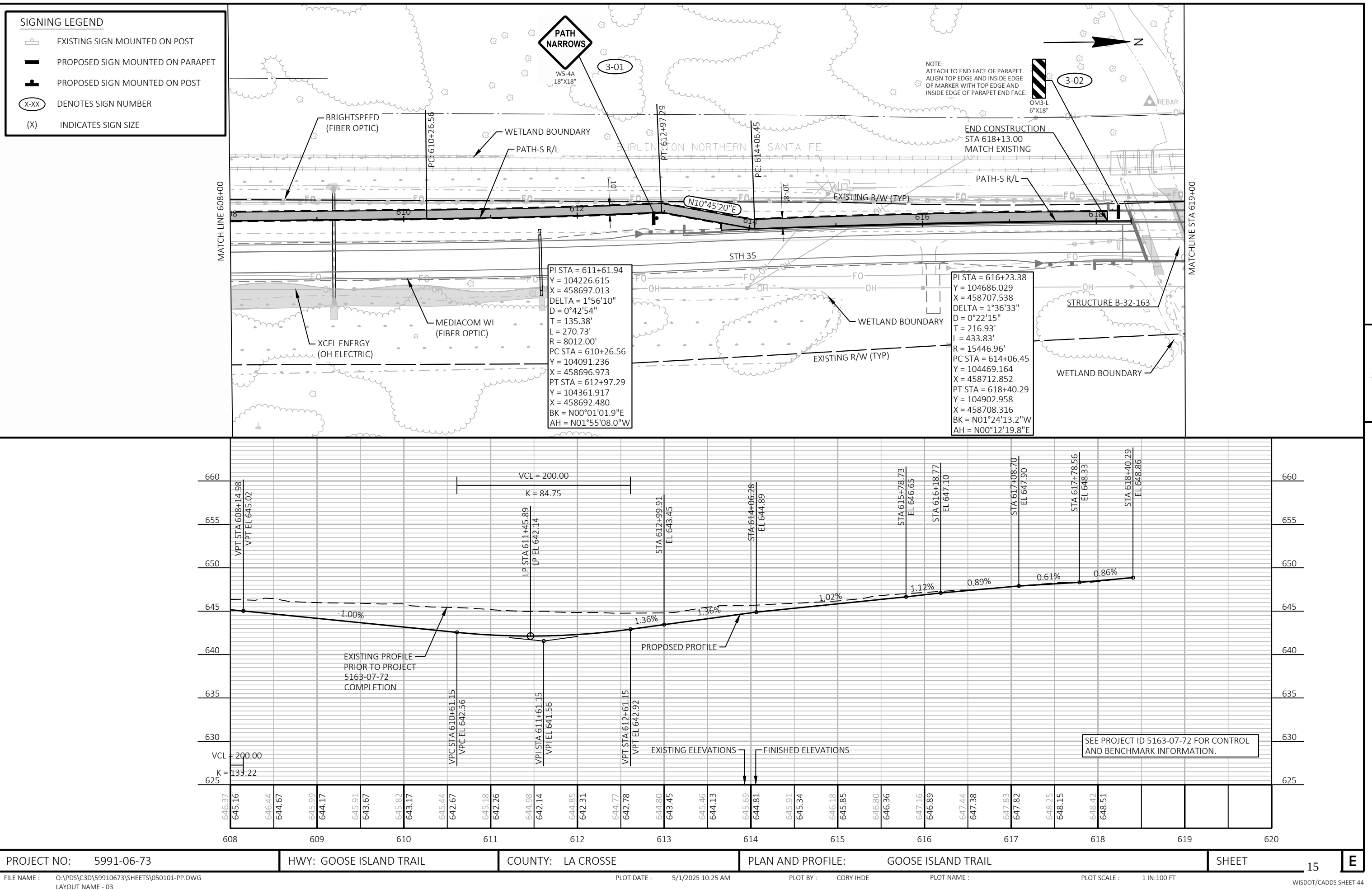
			644.1810
			TEMPORARY PEDESTRIAN
			BARRICADE
CATEGORY	STATION	LOCATION	LF
0010	650+68	GOOSE ISLAND TRAIL	15

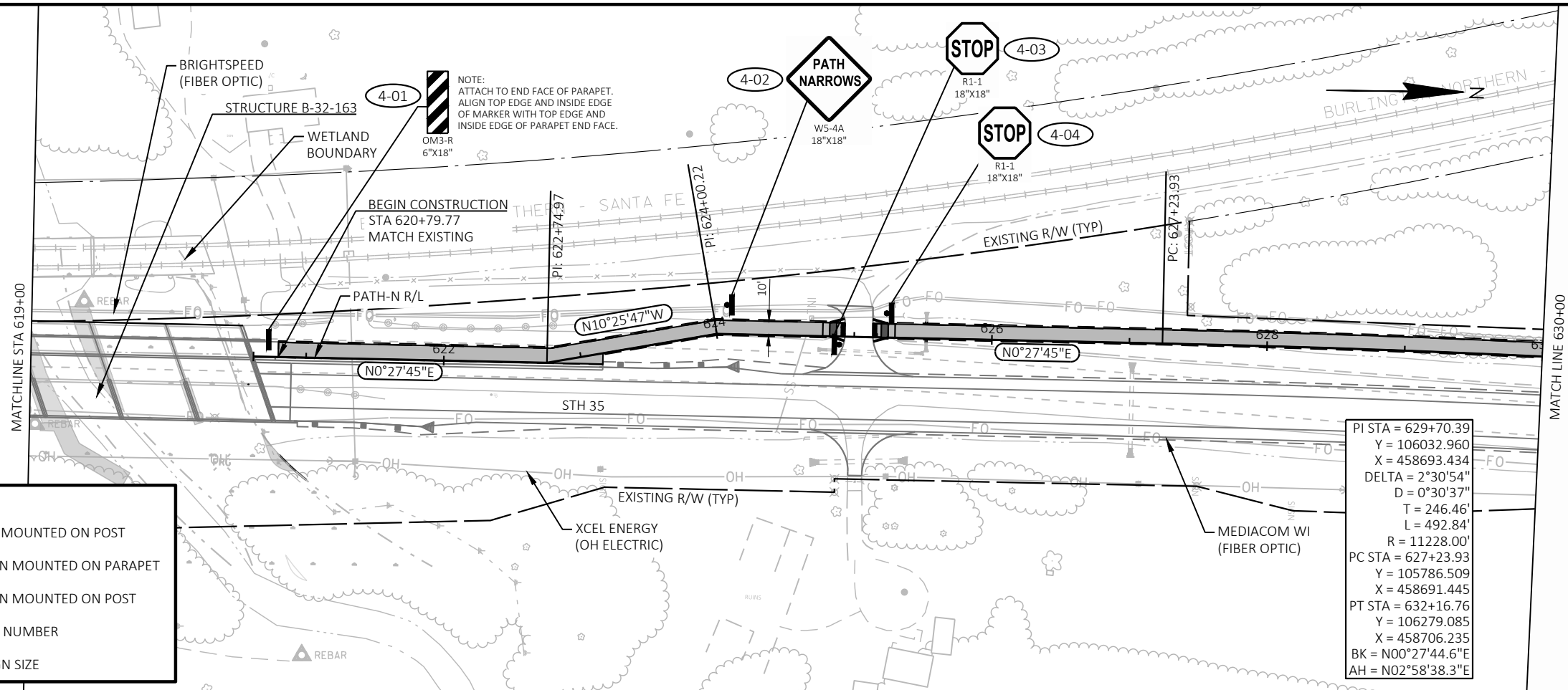
CATEGORY	SIGN NO	SIGN CODE	SIGN SIZE W (IN) X H (IN)	634.0616	637.2210	637.2230	638.2102	SPV.0060.09
				POSTS WOOD				SPECIAL (09.
				4X6-INCH X 16-FT EACH	SIGNS TYPE II REFLECTIVE H SF	SIGNS TYPE II REFLECTIVE F SF	MOVING SIGNS TYPE II EACH	INSTALLING CITY FURNISHED SIGNS) EACH
0010	1-01	R1-1	18" X 18"	1	1.86	--	--	--
0010	1-02	D1-2C	36" X 12"	1	--	--	--	1
0010	1-02	M4-14	--	--	--	--	1	--
0010	1-02	M1-8A	18" X 24"	--	--	--	--	1
0010	1-03	D1-1B	36" X 6"	1	--	--	--	1
0010	1-03	M4-6	--	--	--	--	1	--
0010	1-03	M1-8A	18" X 24"	--	--	--	--	1
0010	3-01	W5-4A	18" X 18"	1	--	1.13	--	--
0010	3-02	OM3-R	6" X 18"	1	--	0.75	--	--
0010	4-01	OM3-L	6" X 18"	1	--	0.75	--	--
0010	4-02	W5-4A	18" X 18"	1	--	1.13	--	--
0010	4-03	R1-1	18" X 18"	1	1.86	--	--	--
0010	4-04	R1-1	18" X 18"	1	1.86	--	--	--

CATEGORY	STATION	TO	STATION	650.4500	650.5000	650.9000
				CONSTRUCTION		CONSTRUCTION
				STAKING	CONSTRUCTION	STAKING CURB
				SUBGRADE	STAKING BASE	RAMPS
				LF	LF	EACH
0010	582+03 PS	-	613+67 PS	3,086	3,086	4
0010	623+16 PN	-	624+93 PN	177	177	---
0010	625+14 PN	-	641+74 PN	1,660	1,660	---
0010	641+85 PN	-	650+72 PN	887	887	---
0010	649+21 PN	-	650+67 PN	146	146	---





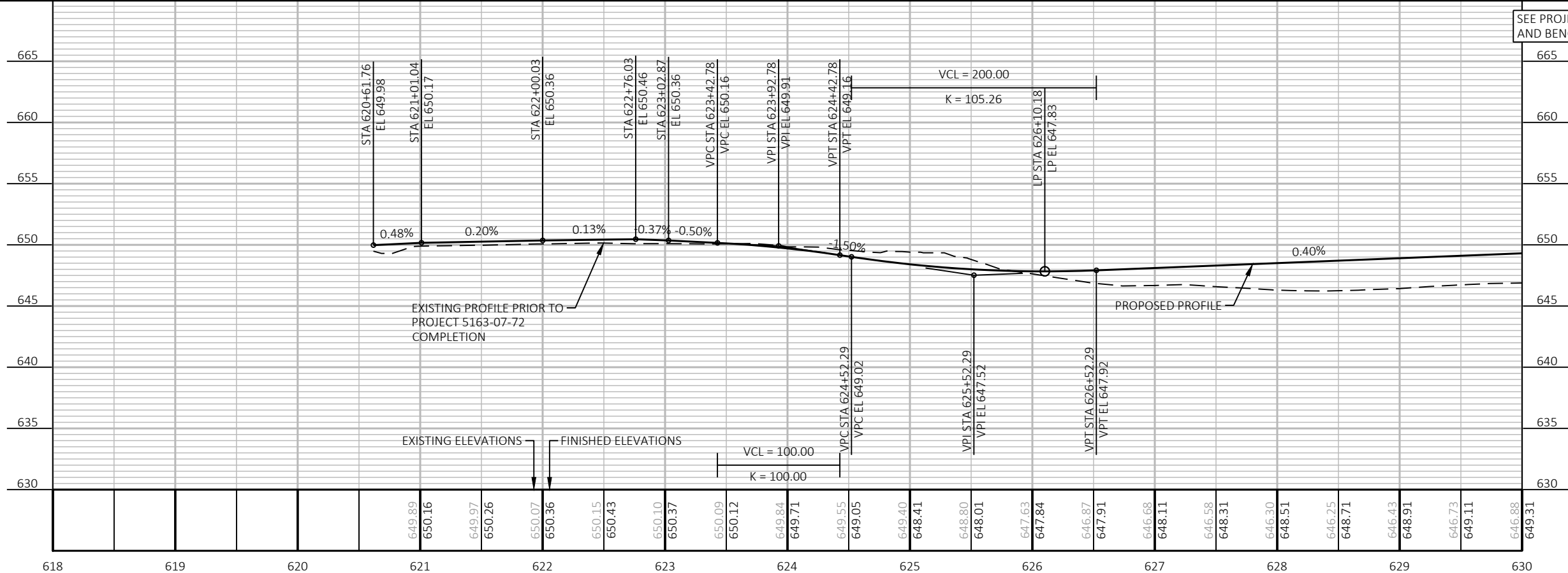




SIGNING LEGEND

- EXISTING SIGN MOUNTED ON POST
- PROPOSED SIGN MOUNTED ON PARAPET
- PROPOSED SIGN MOUNTED ON POST
- (X-XX) DENOTES SIGN NUMBER
- (X) INDICATES SIGN SIZE

PI STA = 629+70.39
Y = 106032.960
X = 458693.434
DELTA = 2°30'54"
D = 0°30'37"
T = 246.46'
L = 492.84'
R = 11228.00'
PC STA = 627+23.93
Y = 105786.509
X = 458691.445
PT STA = 632+16.76
Y = 106279.085
X = 458706.235
BK = N00°27'44.6"E
AH = N02°58'38.3"E



SEE PROJECT ID 5163-07-72 FOR CONTROL AND BENCHMARK INFORMATION.

PROJECT NO: 5991-06-73

HWY: GOOSE ISLAND TRAIL

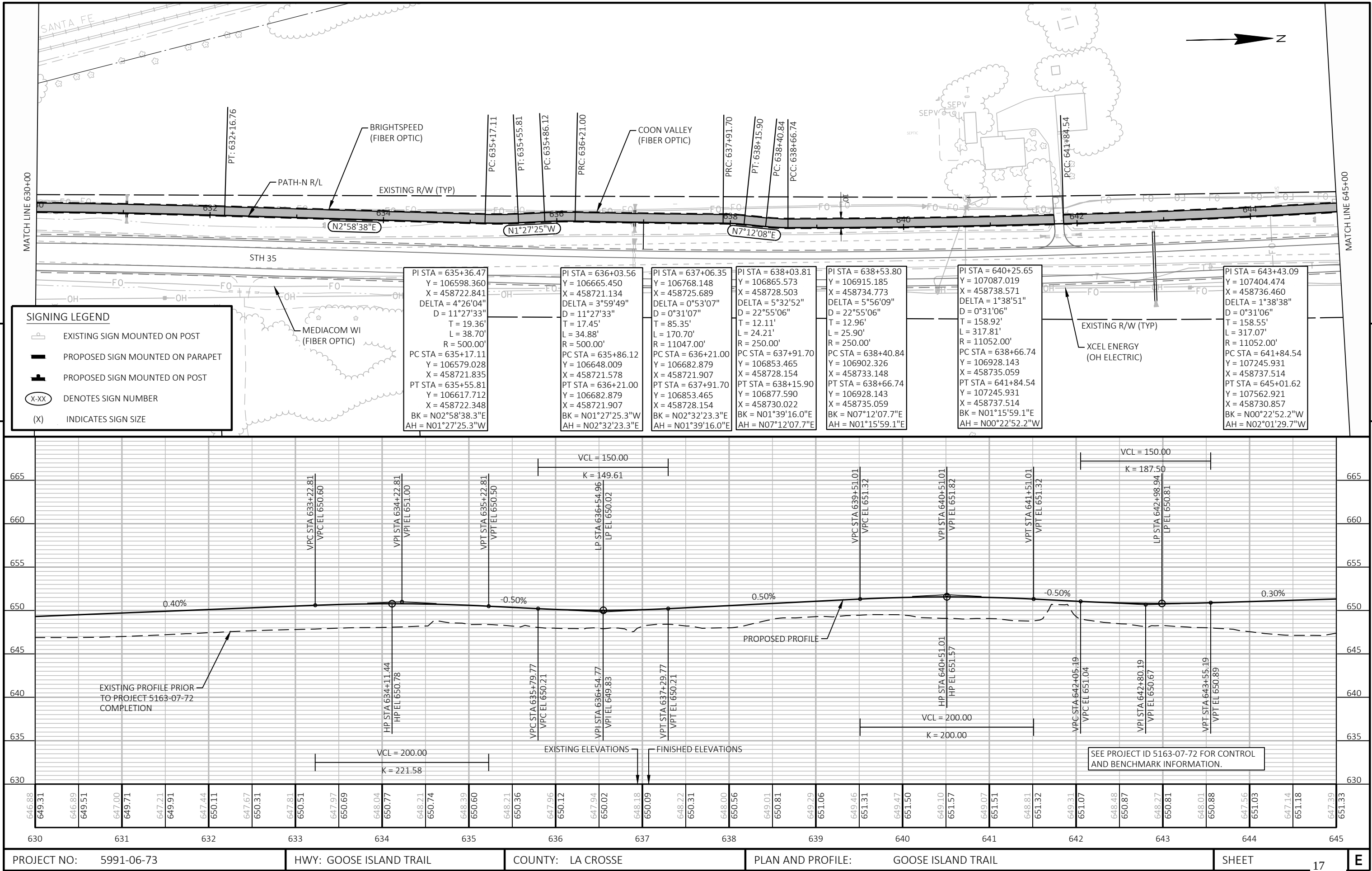
COUNTY: LA CROSSE

PLAN AND PROFILE: GOOSE ISLAND TRAIL

SHEET

16

E



SIGNING LEGEND

EXISTING SIGN MOUNTED ON POST

PROPOSED SIGN MOUNTED ON PARAPET

PROPOSED SIGN MOUNTED ON POST

DENOTES SIGN NUMBER

INDICATES SIGN SIZE

PI STA = 635+36.47 Y = 106598.360 X = 458722.841 DELTA = 4°26'04" D = 11°27'33" T = 19.36' L = 38.70' R = 500.00' PC STA = 635+17.11 Y = 106579.028 X = 458721.835 PT STA = 635+55.81 Y = 106617.712 X = 458722.348 BK = N02°58'38.3"E AH = N01°27'25.3"W	PI STA = 636+03.56 Y = 106665.450 X = 458721.134 DELTA = 3°59'49" D = 11°27'33" T = 17.45' L = 34.88' R = 500.00' PC STA = 635+86.12 Y = 106648.009 X = 458721.578 PT STA = 636+21.00 Y = 106682.879 X = 458721.907 BK = N01°27'25.3"W AH = N02°32'23.3"E	PI STA = 637+06.35 Y = 106768.148 X = 458725.689 DELTA = 0°53'07" D = 0°31'07" T = 85.35' L = 170.70' R = 11047.00' PC STA = 636+21.00 Y = 106682.879 X = 458721.907 PT STA = 637+91.70 Y = 106853.465 X = 458728.154 BK = N02°32'23.3"E AH = N01°39'16.0"E	PI STA = 638+03.81 Y = 106865.573 X = 458728.503 DELTA = 5°32'52" D = 22°55'06" T = 12.11' L = 24.21' R = 250.00' PC STA = 637+91.70 Y = 106853.465 X = 458728.154 PT STA = 638+15.90 Y = 106877.590 X = 458730.022 BK = N01°39'16.0"E AH = N07°12'07.7"E	PI STA = 638+53.80 Y = 106915.185 X = 458734.773 DELTA = 5°56'09" D = 22°55'06" T = 12.96' L = 25.90' R = 250.00' PC STA = 638+40.84 Y = 106902.326 X = 458733.148 PT STA = 638+66.74 Y = 106928.143 X = 458735.059 BK = N07°12'07.7"E AH = N01°15'59.1"E	PI STA = 640+25.65 Y = 107087.019 X = 458738.571 DELTA = 1°38'51" D = 0°31'06" T = 158.92' L = 317.81' R = 11052.00' PC STA = 638+66.74 Y = 106928.143 X = 458735.059 PT STA = 641+84.54 Y = 107245.931 X = 458737.514 BK = N01°15'59.1"E AH = N00°22'52.2"W	PI STA = 643+43.09 Y = 107404.474 X = 458736.460 DELTA = 1°38'38" D = 0°31'06" T = 158.55' L = 317.07' R = 11052.00' PC STA = 641+84.54 Y = 107245.931 X = 458737.514 PT STA = 645+01.62 Y = 107562.921 X = 458730.857 BK = N00°22'52.2"W AH = N02°01'29.7"W
--	--	--	--	--	---	---

SIGNING LEGEND

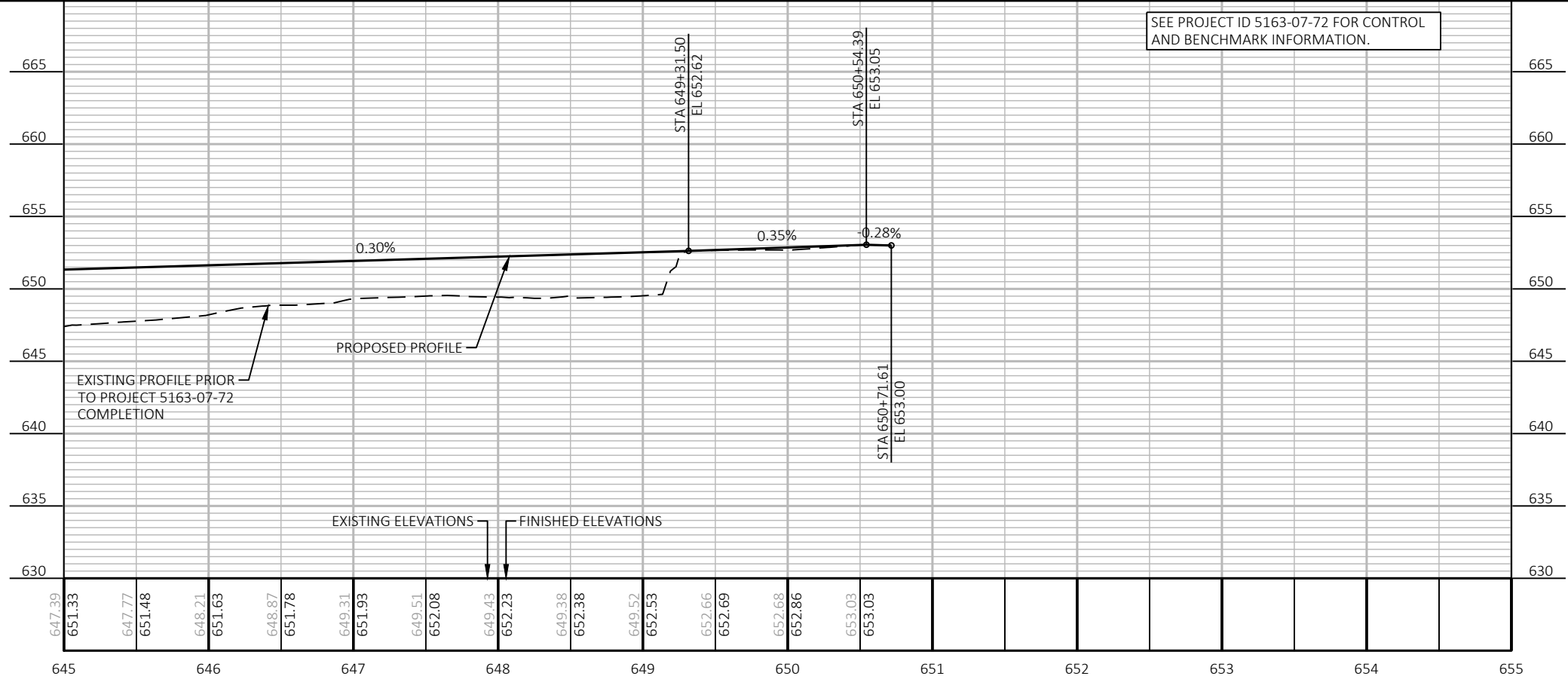
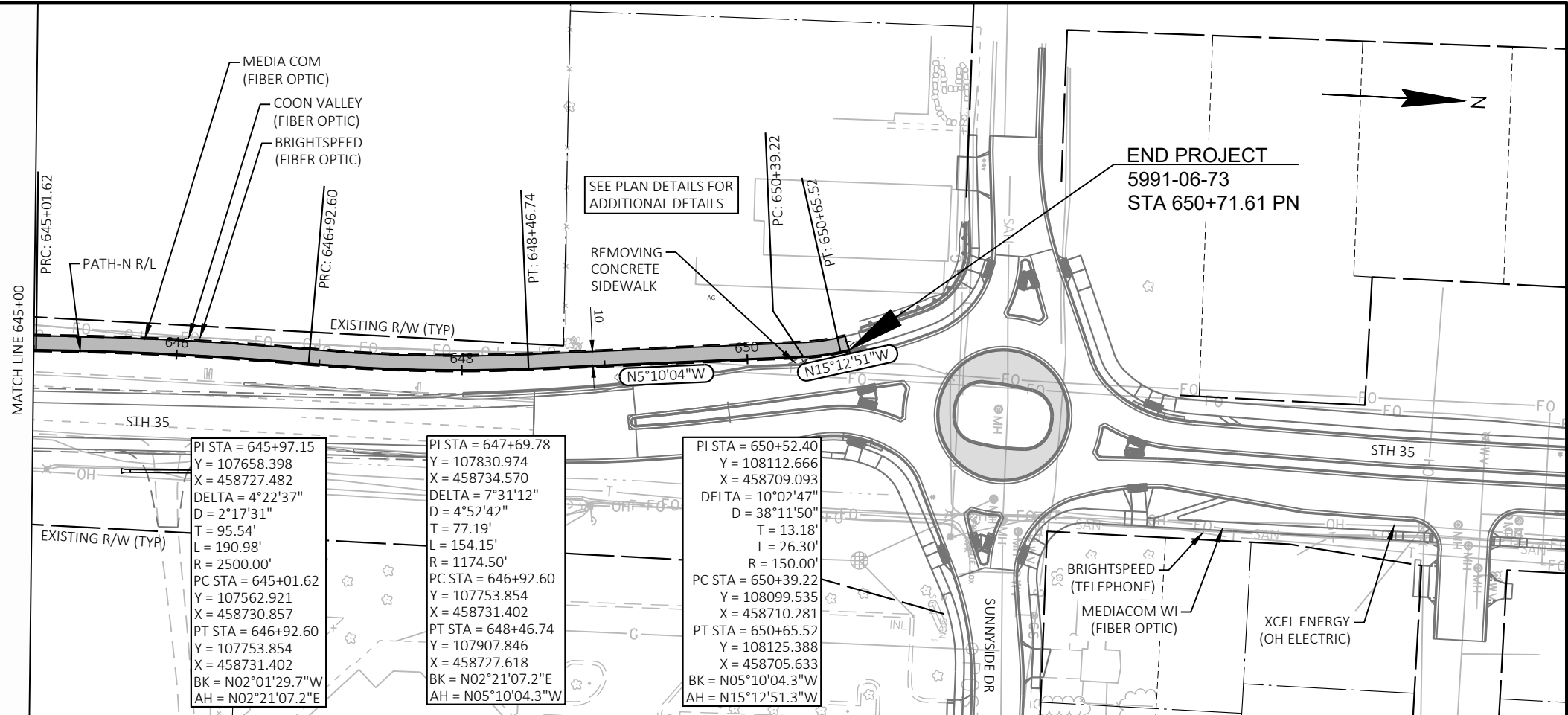
 EXISTING SIGN MOUNTED ON POST

 PROPOSED SIGN MOUNTED ON PARAPET

 PROPOSED SIGN MOUNTED ON POST

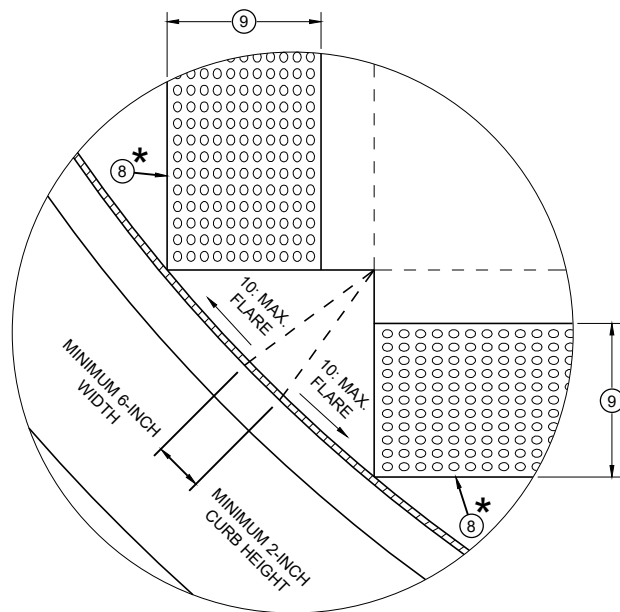
 DENOTES SIGN NUMBER

 INDICATES SIGN SIZE

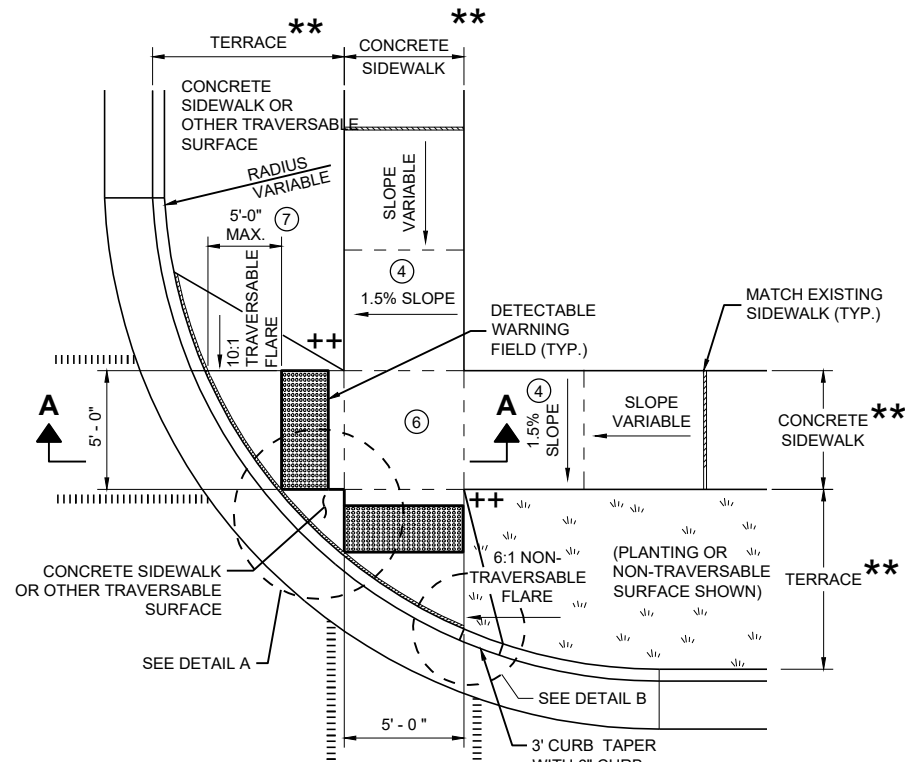


Standard Detail Drawing List

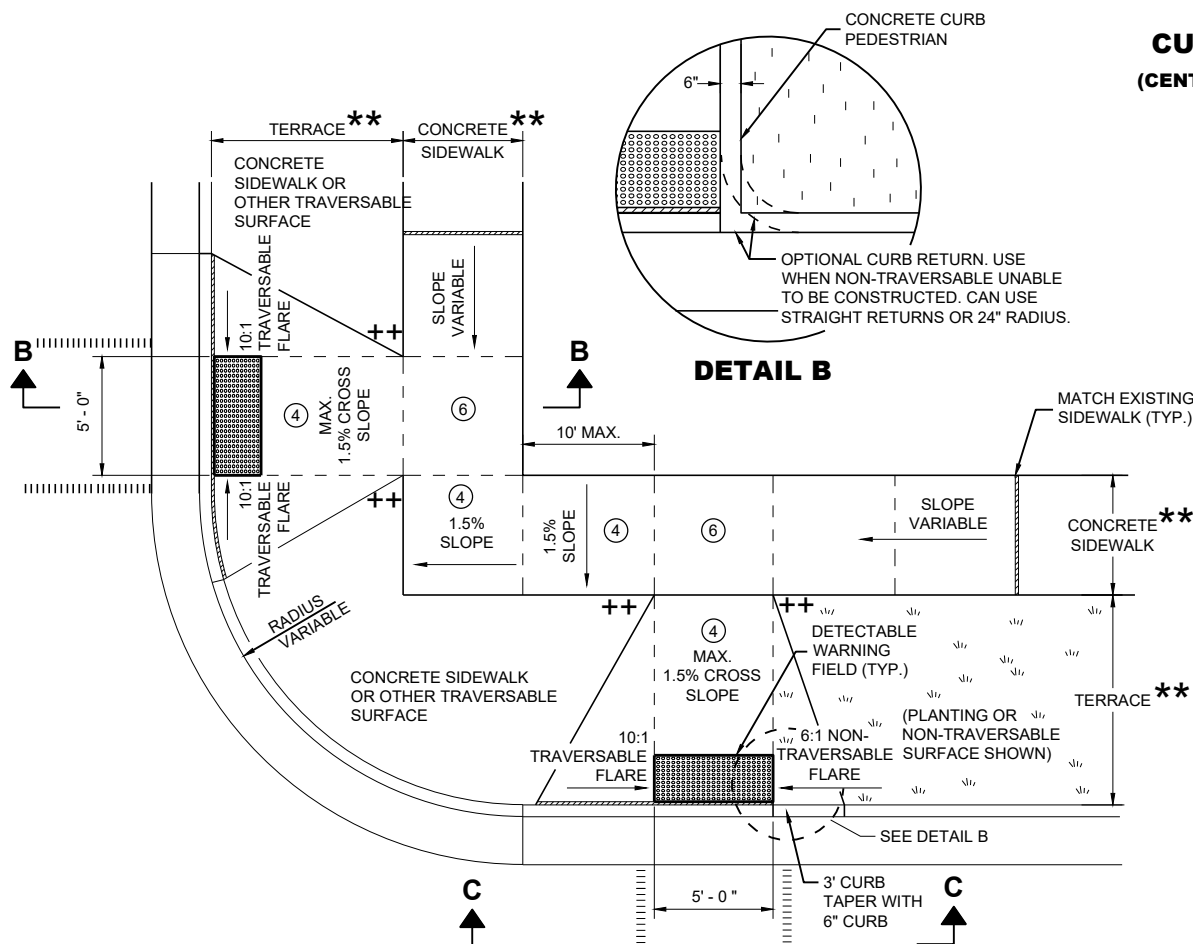
08D05-21B	CURB RAMPS TYPES 2 AND 3
08D05-21C	CURB RAMPS TYPES 4A AND 4A1
08D05-21D	CURB RAMPS TYPE 4B AND 4B1
08D05-21E	CURB RAMPS TYPES 5, 6, 7A, 7B & 8
08D05-21F	CURB RAMPS RADIAL DETECTABLE WARNING FIELD APPLICATIONS
08D05-21G	CURB RAMPS RECTANGULAR AND RADIAL DETECTABLE WARNING PLATES
15D30-10A	TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION



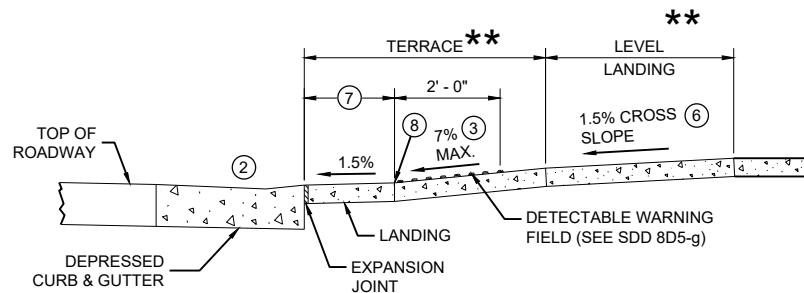
DETAIL A



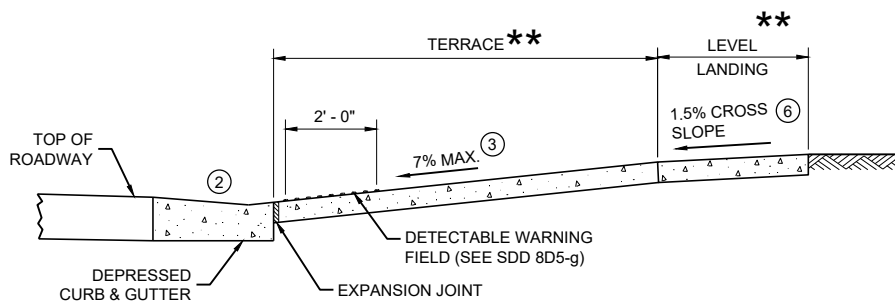
PLAN VIEW
CURB RAMP TYPE 2
(CENTER OF CORNER RADIUS)



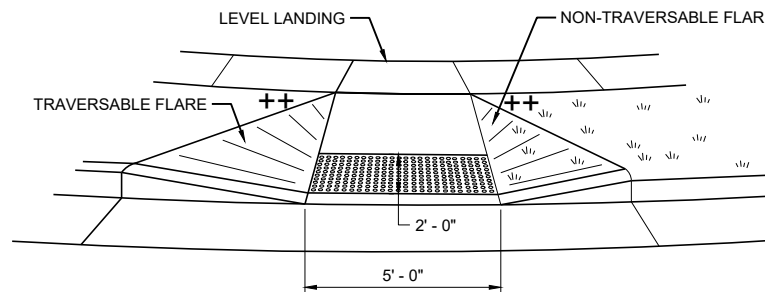
PLAN VIEW
CURB RAMP TYPE 3
(OUTSIDE OF CROSSWALK AREA)



SECTION A - A FOR TYPE 2



SECTION B - B FOR TYPE 3



VIEW C - C FOR TYPE 3

GENERAL NOTES

- AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.
- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE SHALL BE FROM THE SAME MANUFACTURER.
- GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4 - INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
 - AN 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE (2.67% OR LESS) AND NOT TO EXCEED 11% GRADE CHANGE.
 - ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
 - PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LEVEL LANDING SIZE IS 5 FEET X 5 FEET.
 - WHEN GRADE BREAK DISTANCE EXCEEDS 5 FEET, USE RADIAL DETECTABLE WARNING FIELD PER SDD 8D5-f.
 - PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
 - WHEN DISTANCE IS LESS THAN 6' - 0", IT MAY BE DIFFICULT TO ACHIEVE A 7% SLOPE OR FLATTER ALONG THE RAMP. REDUCE CURB HEIGHT IN TRIANGLE AREA TO ACHIEVE 7% SLOPE OR FLATTER ON RAMP. CONSTRUCT 2-INCH MINIMUM CURB HEIGHT BETWEEN 10:1 FLARES.

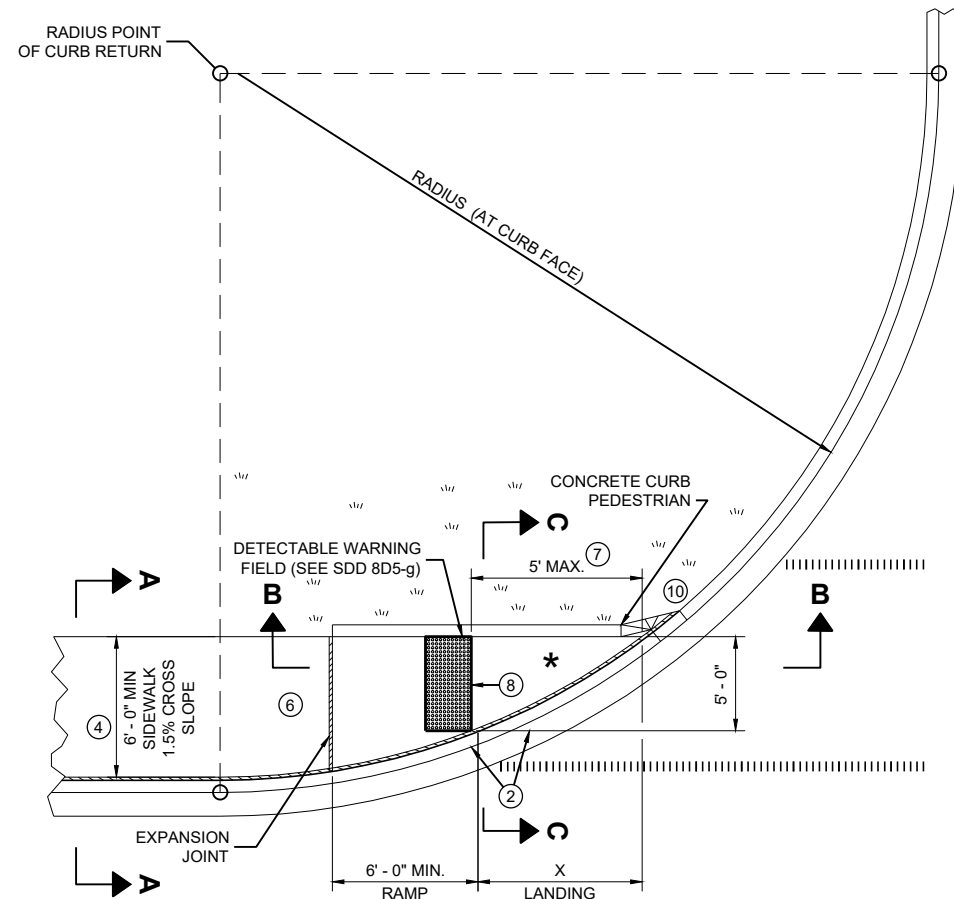
- * MAXIMUM 2.0% SLOPE IN ALL DIRECTIONS IN FRONT OF GRADE BREAK
- ** WIDTH SHOWN ELSEWHERE IN THE PLANS
- ++ CONSTRUCT 6" WEDGE TO AVOID CONCRETE BREAKAGE

LEGEND

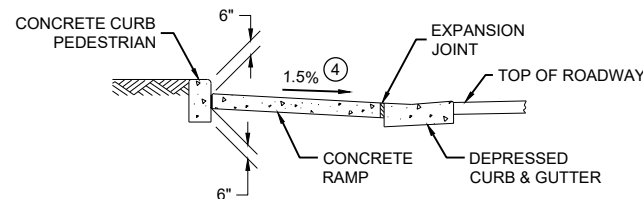
- 1/2" EXPANSION JOINT SIDEWALK
- CONTRACTION JOINT SIDEWALK
- PAVEMENT MARKING CROSSWALK (WHITE)

CURB RAMPS
TYPE 2 AND 3

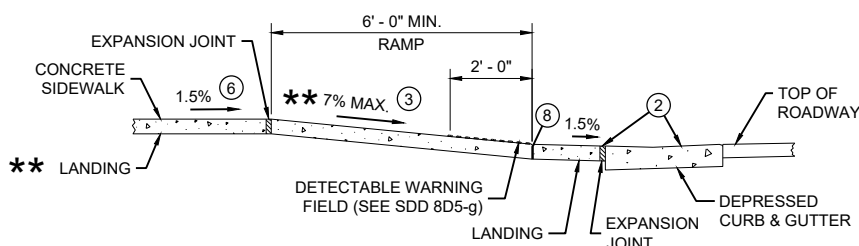
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**PLAN VIEW
CURB RAMP TYPE 4A**



SECTION C - C FOR TYPE 4A



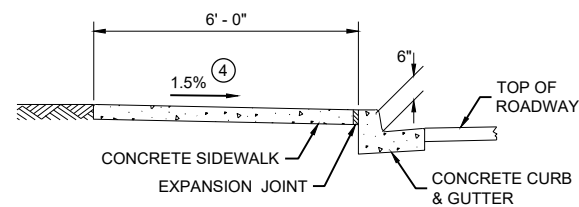
**SECTION B - B FOR
TYPE 4A AND TYPE 4A1**

**** IF RAMP SLOPE IS LESS
THAN 5.0%, THEN NO
ADJACENT UPHILL
LANDING IS REQUIRED**

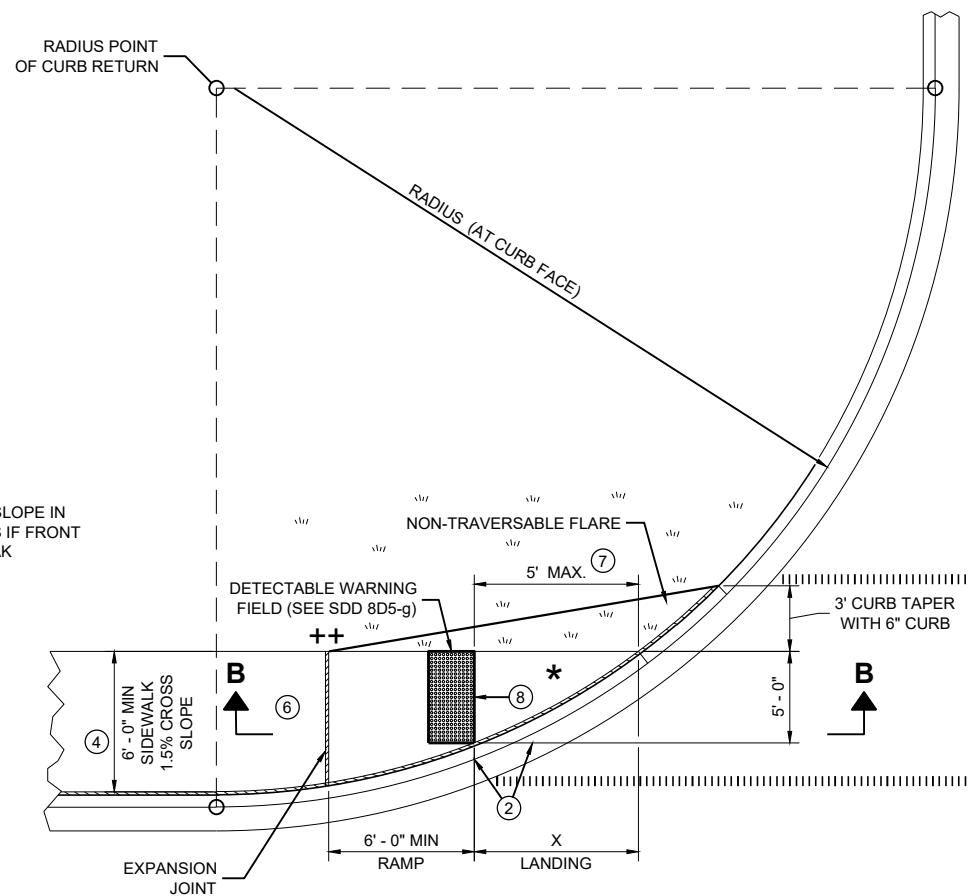
*** MAXIMUM 2.0% SLOPE IN
ALL DIRECTIONS IF FRONT
OF GRADE BREAK**

RADIUS (AT CURB FACE)	X
10 FEET	4' - 7"

INTERMEDIATE RADII CAN BE INTERPOLATED



SECTION A - A FOR TYPE 4A



**PLAN VIEW
CURB RAMP TYPE 4A1**

GENERAL NOTES

AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.

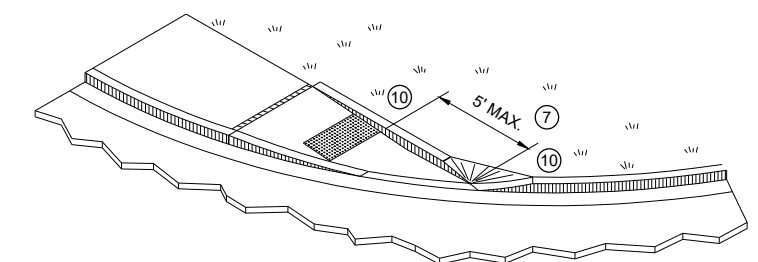
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

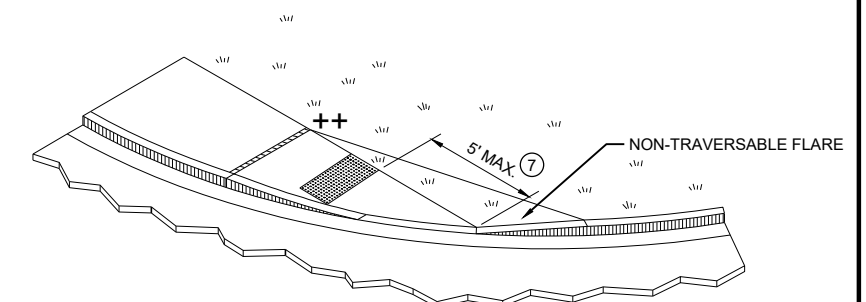
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4 - INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
- ③ AN 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LEVEL LANDING SIZE IS 5 FEET BY 5 FEET.
- ⑦ WHEN THIS GRADE BREAK DISTANCE EXCEEDS 5 FEET, USE RADIAL DETECTABLE WARNING FIELD PER SDD 8D5-f.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- ⑩ INSTALL TRANSITION NOSE (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.

LEGEND

- 1/2" EXPANSION JOINT SIDEWALK
- CONTRACTION JOINT SIDEWALK
- PAVEMENT MARKING CROSSWALK (WHITE)



ISOMETRIC VIEW FOR TYPE 4A

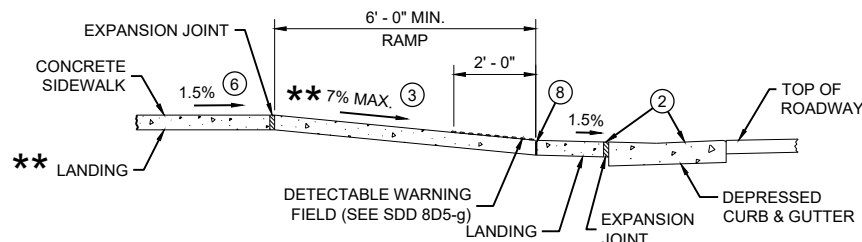
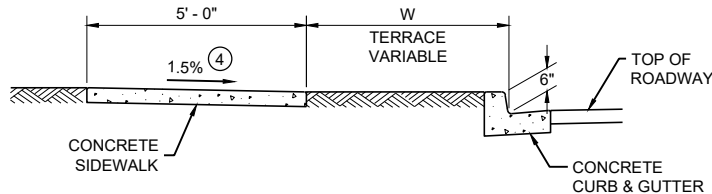
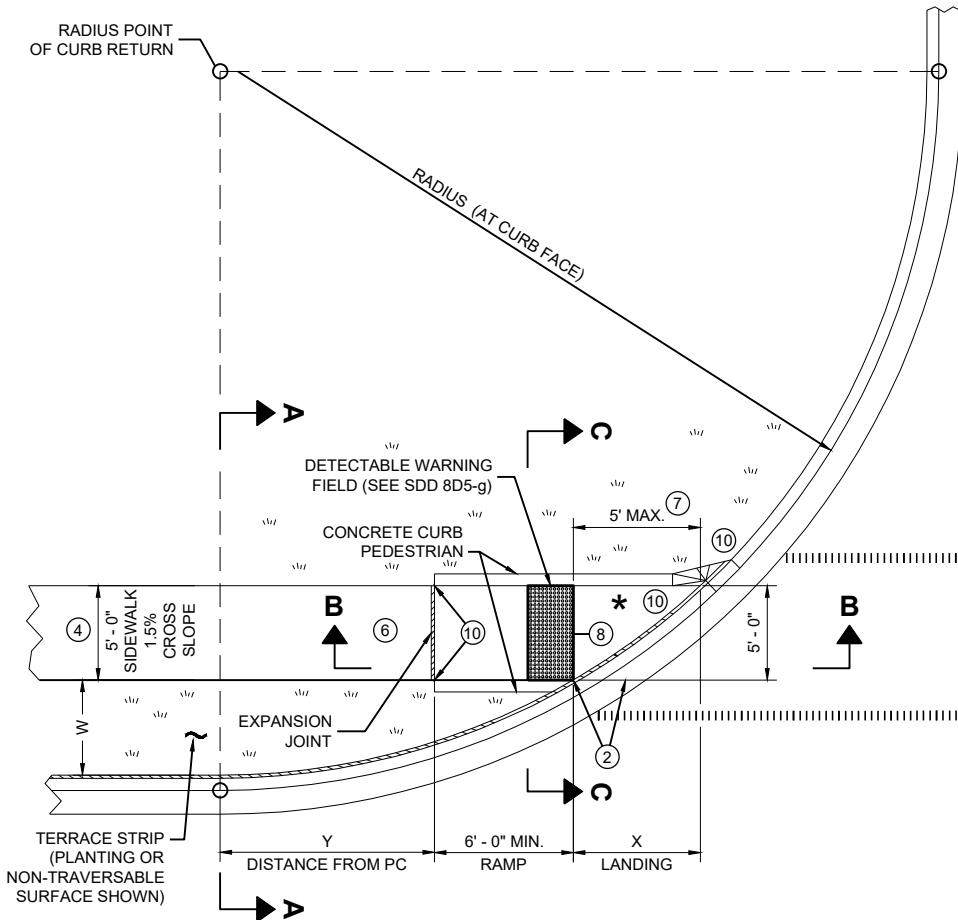


ISOMETRIC VIEW FOR TYPE 4A1

**++ CONSTRUCT 6" WEDGE TO
AVOID CONCRETE BREAKAGE**

CURB RAMPS TYPE 4A AND 4A1

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

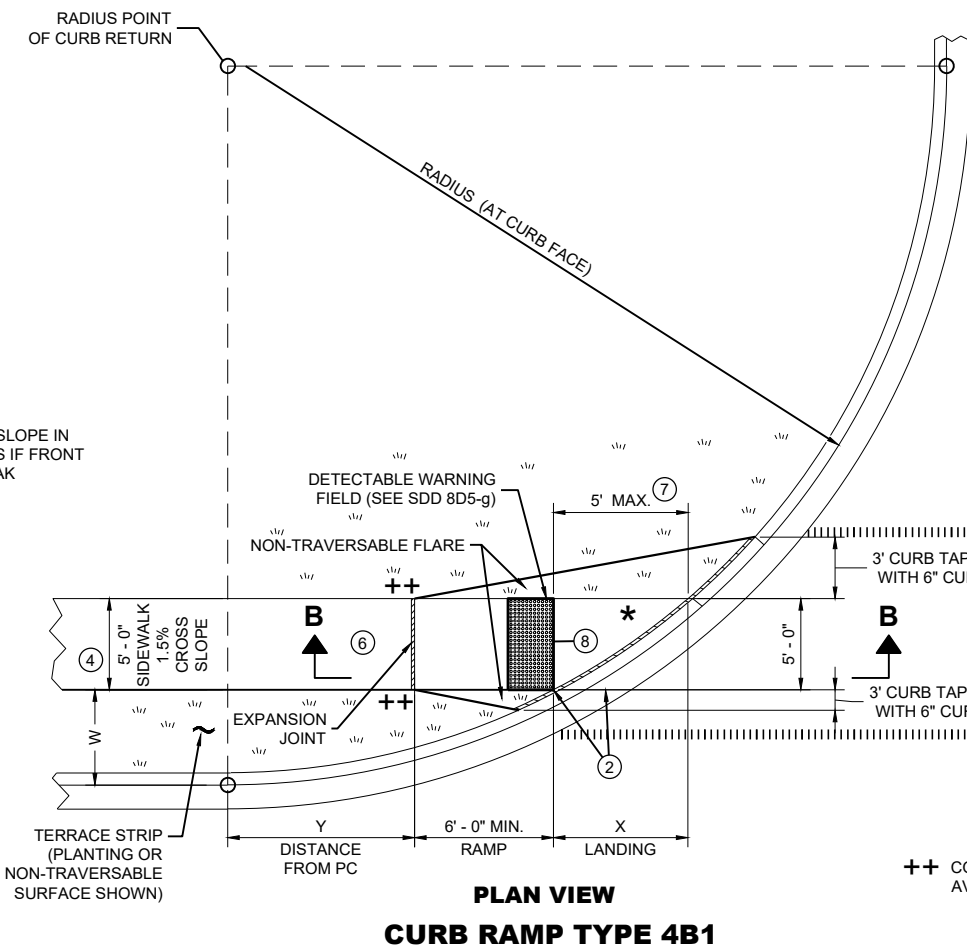
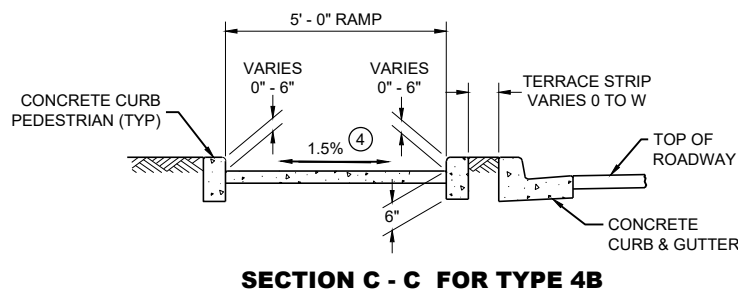


** IF RAMP SLOPE IS LESS THAN 5.0%, THEN NO ADJACENT UPHILL LANDING IS REQUIRED

* MAXIMUM 2.0% SLOPE IN ALL DIRECTIONS IF FRONT OF GRADE BREAK

RADIUS (AT CURB FACE)	W = 3' - 0"		W = 4' - 0"		W = 5' - 0"		W = 6' - 0"		W = 7' - 0"		W = 8' - 0"		W = 9' - 0"		W = 10' - 0"	
	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y
10 FEET	2' - 10 1/4"	0' - 5"	2' - 1"	1' - 4 1/2"	1' - 5"	2' - 1"	0' - 10"	2' - 7 1/2"	0' - 3 1/4"	3' - 0 1/4"						
15 FEET	4' - 6 3/4"	2' - 1 3/4"	3' - 9"	3' - 5 3/4"	3' - 1 1/4"	4' - 6"	2' - 6 3/4"	5' - 4 1/2"	2' - 1"	6' - 1"	1' - 8"	6' - 8 1/2"	1' - 3 1/4"	7' - 2 1/2"	0' - 10 3/4"	7' - 7 1/4"
20 FEET			4' - 11 1/2"	5' - 1 3/4"	4' - 3 1/4"	6' - 5 1/2"	3' - 8 3/4"	7' - 7"	3' - 3"	8' - 6 1/2"	2' - 10"	9' - 4 1/2"	2' - 5 1/2"	10' - 1 1/4"	2' - 1 1/4"	10' - 9"
30 FEET									4' - 10 3/4"	12' - 5 3/4"	4' - 5 1/2"	13' - 7 3/4"	4' - 0 3/4"	14' - 8 1/2"	3' - 8 1/2"	15' - 8 1/4"
40 FEET															4' - 10 3/4"	19' - 8 1/4"

INTERMEDIATE RADII CAN BE INTERPOLATED
DIMENSION "Y" IS CALCULATED BASED ON 6'-0" RAMP LENGTH
DIMENSION "X" IS CALCULATED BASED ON 5'-0" SIDEWALK WIDTH



++ CONSTRUCT 6" WEDGE TO AVOID CONCRETE BREAKAGE

LEGEND

- 1/2" EXPANSION JOINT SIDEWALK
- CONTRACTION JOINT SIDEWALK
- PAVEMENT MARKING CROSSWALK (WHITE)

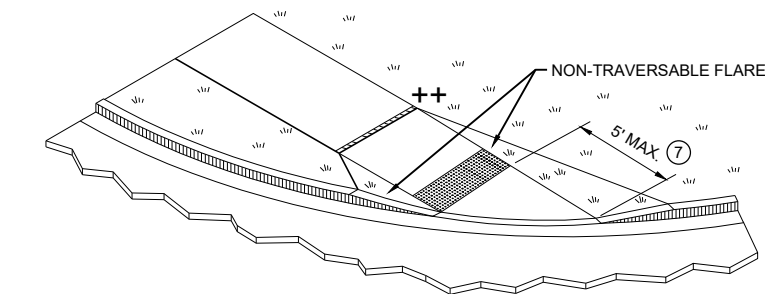
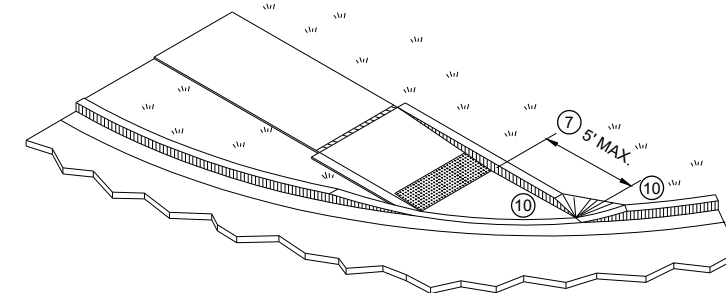
GENERAL NOTES

AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

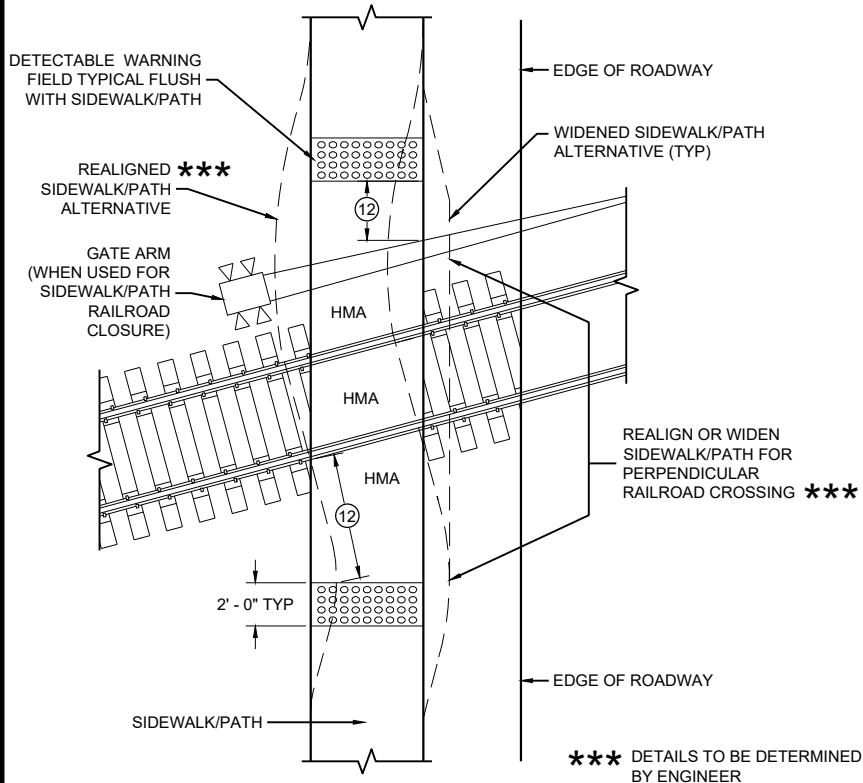
DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4" INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
- AN 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LEVEL LANDING SIZE IS 5 FEET BY 5 FEET.
- WHEN THIS GRADE BREAK DISTANCE EXCEEDS 5 FEET, USE RADIAL DETECTABLE WARNING FIELD PER SDD 8D5-f.
- PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- INSTALL TRANSITION NOSE (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.

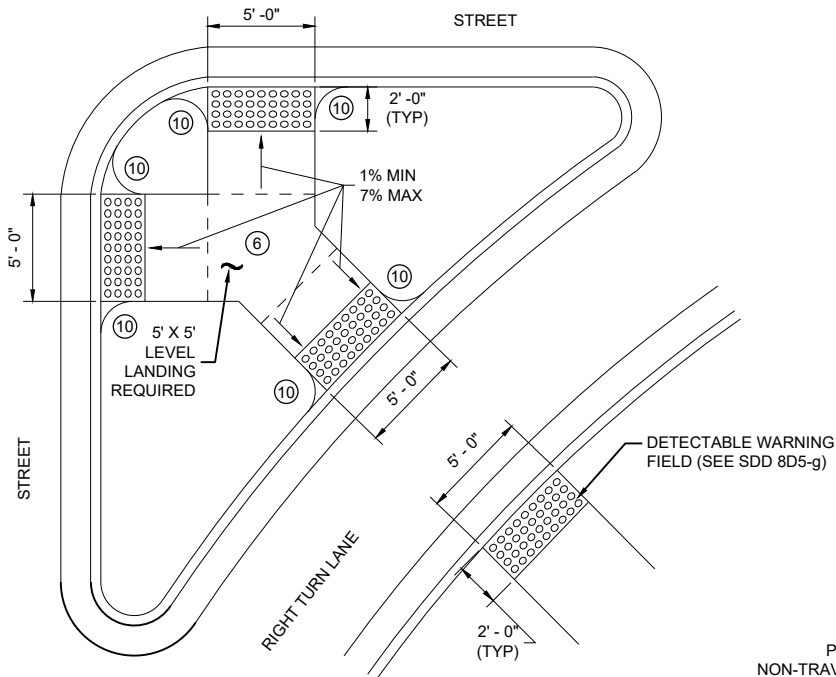


CURB RAMPS TYPE 4B AND 4B1

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

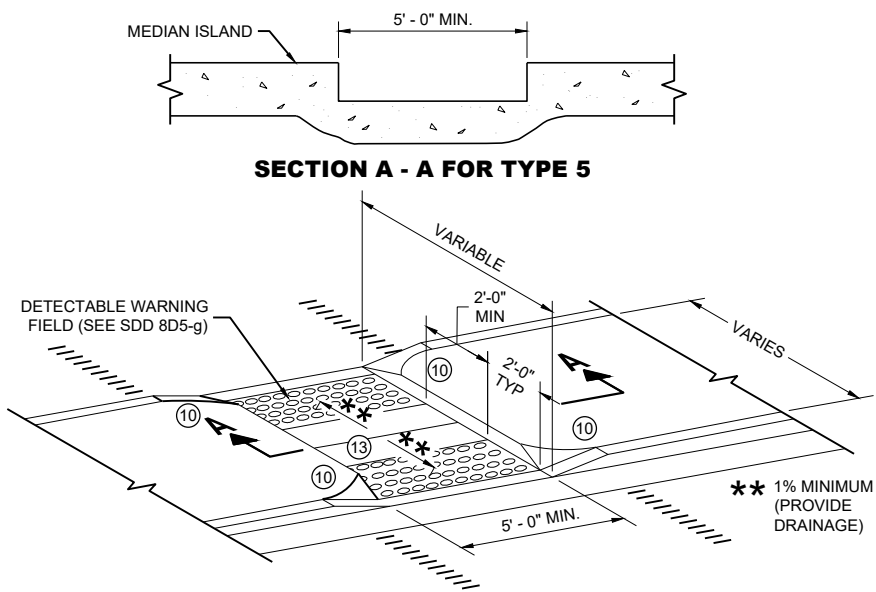


CURB RAMP TYPE 8
DETECTABLE WARNINGS
FOR SIDEWALKS OR SHARED USE PATHS
AT RAILROAD CROSSINGS

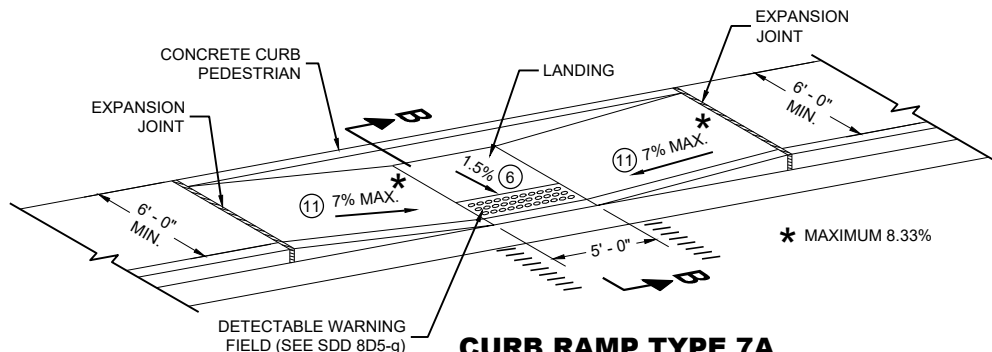


CURB RAMP TYPE 6
DETECTABLE WARNING AT ISLANDS

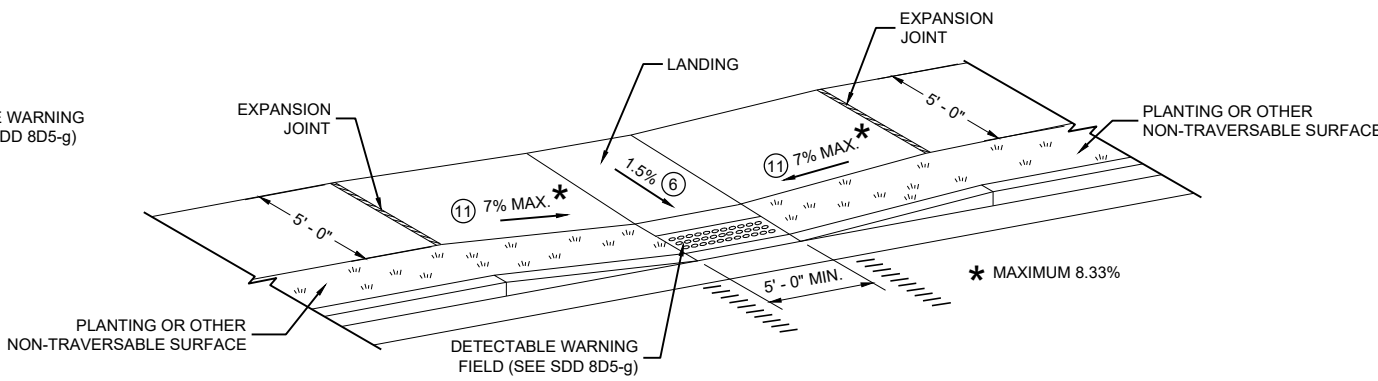
REFER TO GENERAL NOTES ② AND ③
FOR ALL ISLAND CURB RAMPS



CURB RAMP TYPE 5
MEDIAN ISLAND
NON-ELEVATED PEDESTRIAN CROSSING



CURB RAMP TYPE 7A
FOR INTERSECTIONS AND
MID BLOCK CROSSINGS



CURB RAMP TYPE 7B
FOR INTERSECTIONS AND
MID BLOCK CROSSINGS

GENERAL NOTES

AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

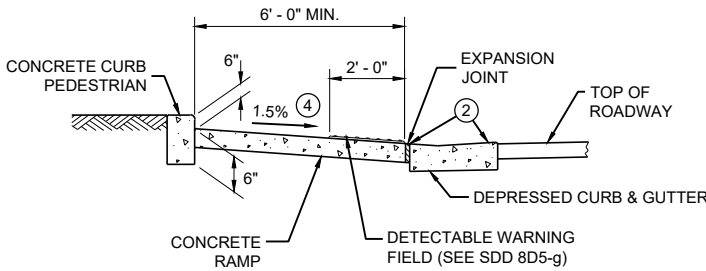
SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2%.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/8 - INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
- ③ AN 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LEVEL LANDING SIZE IS 5 FEET BY 5 FEET.
- ⑩ INSTALL TRANSITION NOSE (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.
- ⑪ SLOPE SIDEWALK TOWARD LANDING AS SHOWN WHERE THERE IS NO TERRACE OR WHERE THE TERRACE WIDTH IS LESS THAN 6 FEET WIDE.
- ⑫ THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO A RAILROAD CROSSING SHALL BE 1.5 FEET ±0.1' FROM THE FACE OF THE GATE ARM IF THE GATE ARM EXTENDS ACROSS THE SIDEWALK/PATH. WHERE THERE IS NO PEDESTRIAN GATE, THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO THE RAILROAD TRACK IS 15 FEET MAXIMUM AND 12 FEET MINIMUM, 15 FEET TYPICAL FROM THE NEAREST RAIL.
- ⑬ DO NOT INSTALL DETECTABLE WARNING FIELDS AT THE EDGES OF STEET-LEVEL PEDESTRIAN REFUGE ISLANDS IF A MINIMUM 2 FOOT CONCRETE SURFACE WITHOUT DETECTABLE WARNINGS (MEASURED IN THE DIRECTION OF PEDESTRIAN TRAVEL) CANNOT BE ACHIEVED.

LEGEND

- ===== 1/2" EXPANSION JOINT SIDEWALK
- - - - - CONTRACTION JOINT FIELD LOCATED
- ||||||| PAVEMENT MARKING CROSSWALK (WHITE)

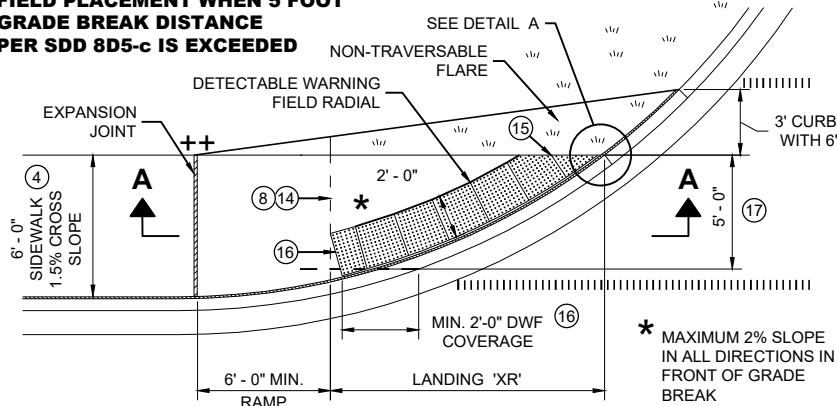


SECTION B - B FOR TYPE 7A

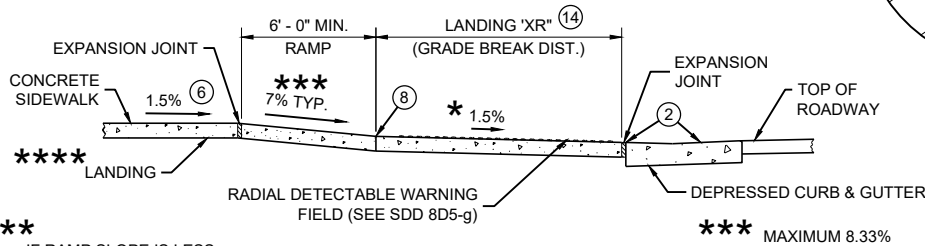
CURB RAMPS
TYPE 5, 6, 7A, 7B & 8

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

**RADIAL DETECTABLE WARNING
FIELD PLACEMENT WHEN 5 FOOT
GRADE BREAK DISTANCE
PER SDD 8D5-c IS EXCEEDED**



**PLAN VIEW
CURB RAMP TYPE 4A1
(GRADE BREAK DISTANCE GREATER THAN 5 FEET)**

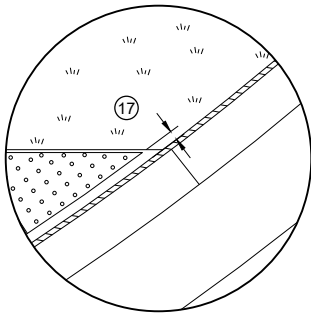


SECTION A - A FOR TYPE 4A1

IF RAMP SLOPE IS LESS
THAN 5.0%, THEN NO
ADJACENT UPHILL
LANDING IS REQUIRED

LEGEND

- 1/2" EXPANSION JOINT SIDEWALK
- CONTRACTION JOINT SIDEWALK
- PAVEMENT MARKING CROSSWALK (WHITE)



DETAIL A

GENERAL NOTES

AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

APPLY RADIAL DETECTABLE WARNING PLACEMENT SIMILARLY FOR TYPE 4A AND 4A1 CURB RAMPS AND SIMILARLY FOR TYPE 4B AND 4B1 CURB RAMPS. TYPE 4A AND 4B CURB RAMPS ARE NOT SHOWN.

REFER TO SDD 8D5-g FOR ADDITIONAL RADIAL PLATE REQUIREMENTS.

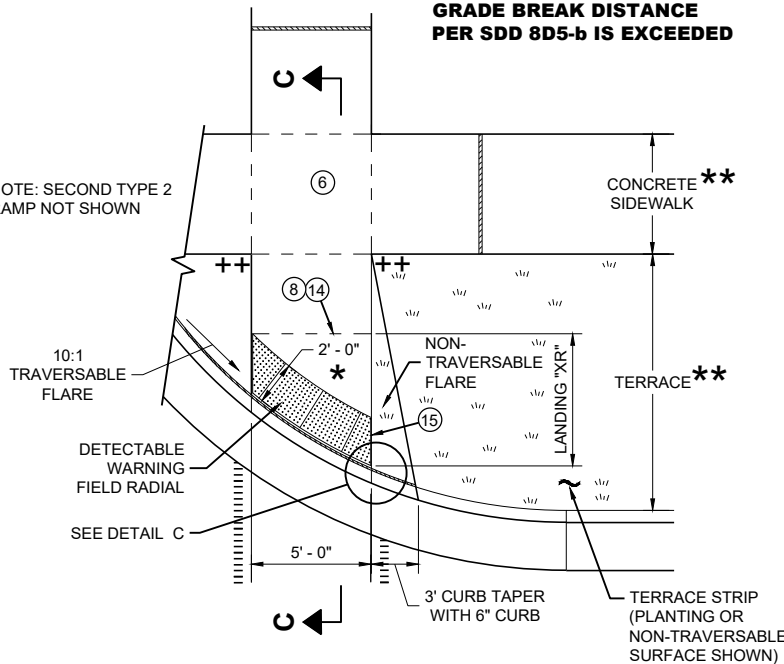
FIELD CUTS AT INTERMEDIATE JOINTS WITHIN THE RADIAL DETECTABLE WARNING FIELD ARE PROHIBITED.

DETERMINE FINAL RADIAL WARNING FIELD CONFIGURATION AND ITS INDIVIDUAL PLATE LOCATIONS. PERFORM PRE-LAYOUT PRIOR TO PLACEMENT IN PLASTIC CONCRETE. FOLLOW MANUFACTURER'S PRODUCT LIST AND INSTALLATION RECOMMENDATIONS.

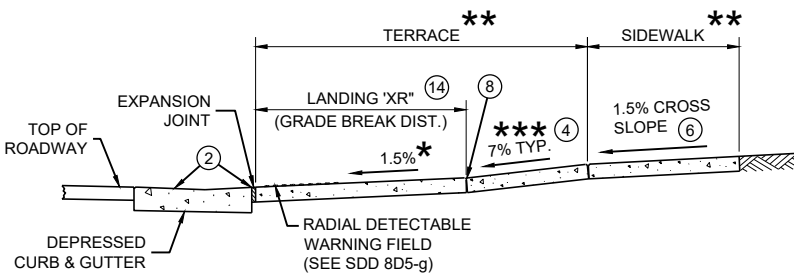
- 2 GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4" INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
- 3 AN 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- 4 ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- 6 PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET BY 5 FEET.
- 8 PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- 14 CONSULT ENGINEER IF GRADE BREAK LOCATION (END OF LANDING DIMENSION "XR") REQUIRES FIELD ADJUSTMENT WHEN ESTABLISHING FINAL RADIAL DETECTABLE WARNING FIELD LOCATION.
- 15 FIELD SAW CUTS ALONG RADIAL DETECTABLE WARNING PLATES WILL BE NECESSARY TO MATCH EACH CURB RAMP EDGE. AVOID CUTTING THROUGH DOMES WHENEVER POSSIBLE. MAKE FIELD CUTS TRUE TO LINE AND WITHIN 1/2" DEVIATION. SMOOTH EDGES OF FIELD CUT PLATES.
- 16 USE 1' X 2" RECTANGULAR END PLATE AT END OF TYPE 4A1 RAMP AND PROVIDE MINIMUM 2' - 0" DETECTABLE WARNING FIELD COVERAGE (IN DIRECTION OF PEDESTRIAN TRAVEL) ALONG THE ENTIRE CURB RAMP WIDTH.
- 17 A MAXIMUM 3 INCH CONCRETE BORDER WIDTH IS ALLOWABLE IN FRONT OF RADIAL DETECTABLE WARNING FIELD FOR CONSTRUCTABILITY PURPOSES. CONCRETE BORDER WIDTH MAY VARY UP TO 1 INCH.

**RADIAL DETECTABLE WARNING
FIELD PLACEMENT WHEN 5 FOOT
GRADE BREAK DISTANCE
PER SDD 8D5-b IS EXCEEDED**

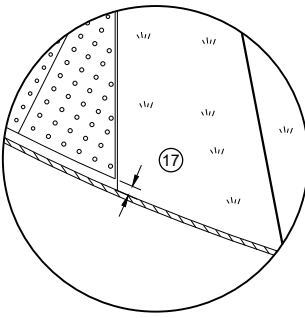
NOTE: SECOND TYPE 2
RAMP NOT SHOWN



**PLAN VIEW
CURB RAMP TYPE 2
(GRADE BREAK DISTANCE GREATER THAN 5 FEET)
(ON LINE WITH SIDEWALK)**



SECTION C - C FOR TYPE 2



DETAIL C

*** MAXIMUM 2% SLOPE
IN ALL DIRECTIONS IN
FRONT OF GRADE
BREAK

** WIDTH SHOWN ELSEWHERE
IN THE PLANS

*** MAXIMUM 8.33%

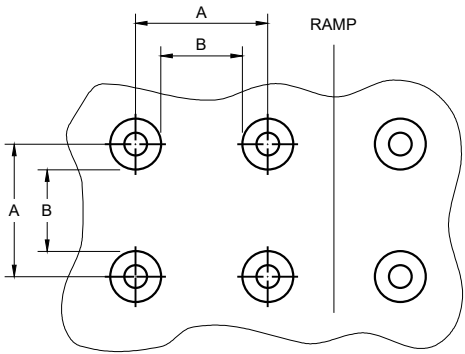
++ CONSTRUCT 6" WEDGE TO
AVOID CONCRETE BREAKAGE

**CURB RAMPS
RADIAL DETECTABLE WARNING**

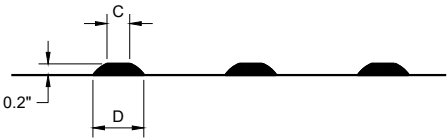
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

	MIN.	MAX.
A	1.6"	2.4"
B	0.65"	1.5"
C	*	*
D	0.9"	1.4"

* THE C DIMENSION IS 50% TO 65% OF THE D DIMENSION.

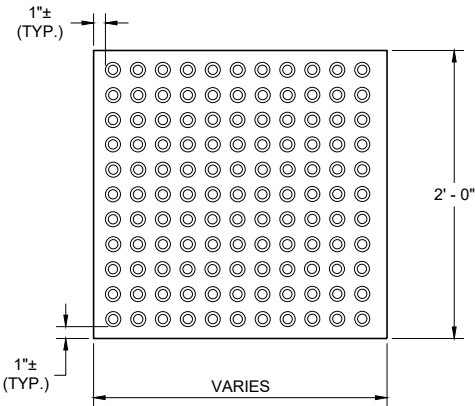


PLAN VIEW

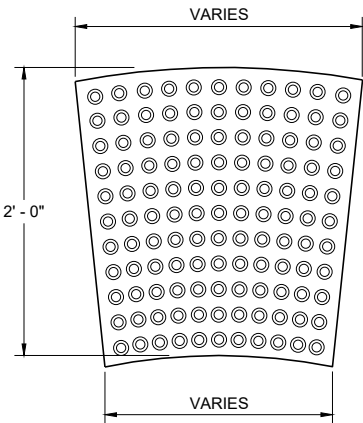


ELEVATION VIEW

TRUNCATED DOMES
DETECTABLE WARNING PATTERN DETAIL

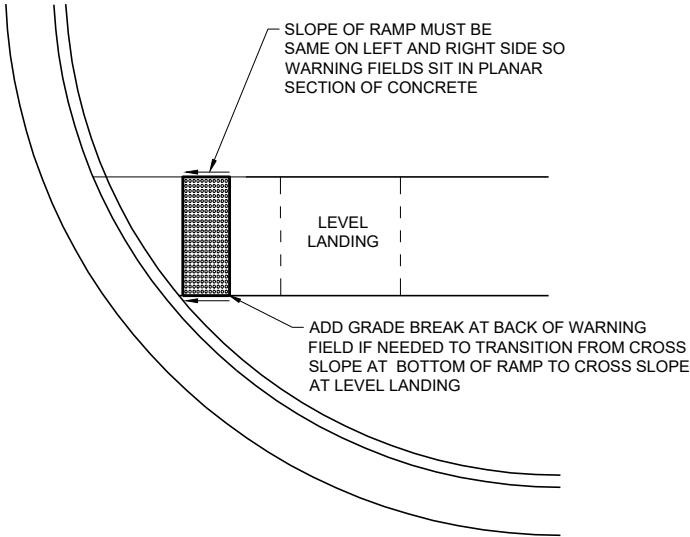


RECTANGULAR
PLATES

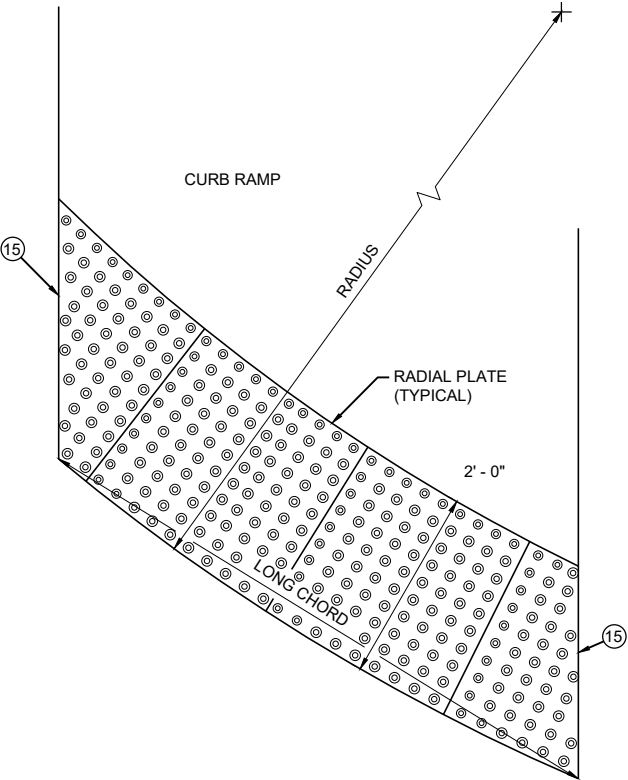


RADIAL
PLATES

PLAN VIEW
DETECTABLE WARNING FIELDS (TYPICAL)



DETECTABLE WARNING FIELD
PLANAR INSTALLATION



PLAN VIEW
RADIAL DETECTABLE
WARNING FIELD ATTRIBUTES

GENERAL NOTES

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AT A CURB RAMP SHALL BE FROM THE SAME MANUFACTURER.

PLACE ALL DETECTABLE WARNING FIELD SYSTEMS IN ACCORDANCE TO THE MANUFACTURER'S RECOMMENDATION.

FIELD CUTS AT INTERMEDIATE JOINTS WITHIN THE RADIAL DETECTABLE WARNING FILED ARE PROHIBITED.

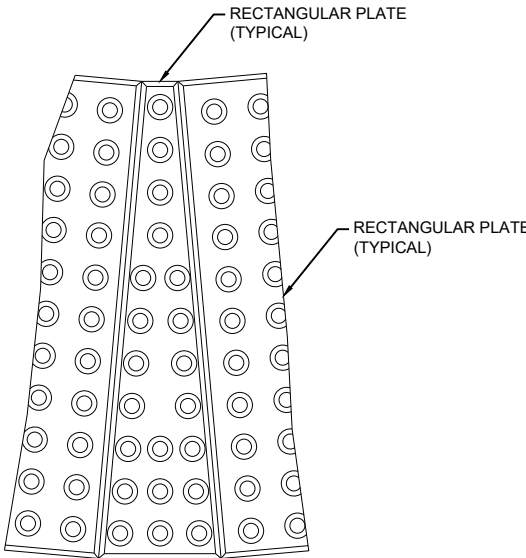
DETERMINE FINAL RADIAL WARNING FIELD CONFIGURATION AND ITS INDIVIDUAL PLATE LOCATIONS. PERFORM PRE-LAYOUT PRIOR TO PLACEMENT IN PLASTIC CONCRETE. FOLLOW MANUFACTURER'S PRODUCT LIST AND INSTALLATION RECOMMENDATIONS.

FOR RADIAL DETECTABLE WARNING FIELD APPLICATIONS WHERE STANDARD RADIAL PLATES ARE NOT AVAILABLE AT AN INTERSECTION CURB RADIUS, A COMBINATION OF SQUARE OR RECTANGULAR PLATES AND RADIAL PLATES MAY BE USED TO FORM RADIAL CONFIGURATION. RADIAL WEDGE PLATES IN COMBINATION WITH SQUARE PLATES ARE ALSO ACCEPTABLE. FOLLOW MANUFACTURER'S RECOMMENDATIONS.

REFER TO CONTRACT AND STANDARD SPECIFICATIONS FOR FIELD CUTTING REQUIREMENTS.

DO NOT EMBED IN CONCRETE ANY FIELD-CUT PLATES WITH CUT EDGES SHORTER THAN 6 INCHES. CONSULT WITH MANUFACTURER FOR RE-DRILLING AND ANCHORING REQUIREMENTS OF FIELD-CUT PLATES.

15 FIELD SAW CUTS ALONG RADIAL DETECTABLE WARNING PLATES WILL BE NECESSARY TO MATCH EACH CURB RAMP EDGE. AVOID CUTTING THROUGH DOMES WHENEVER POSSIBLE. MAKE FIELD CUTS TRUE TO LINE AND WITHIN 1/8\"/>

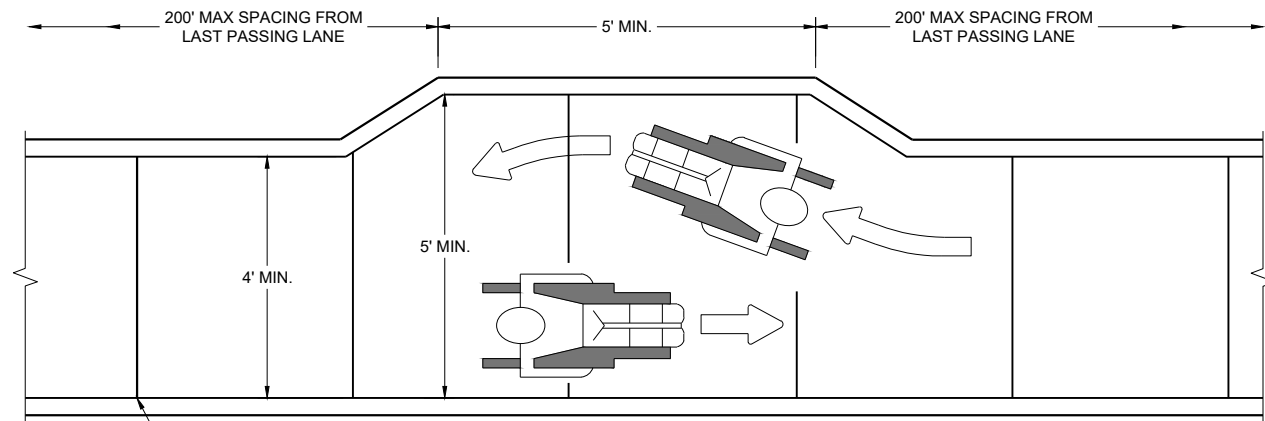
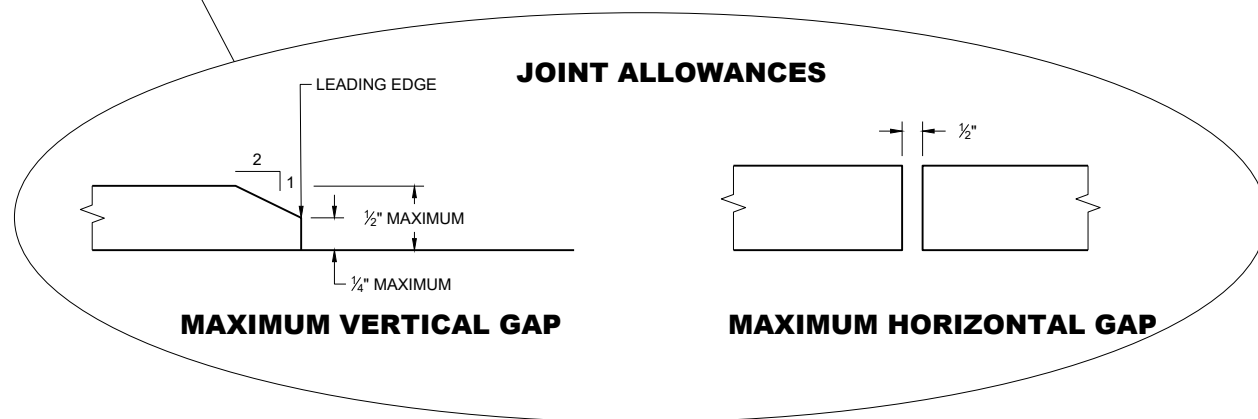
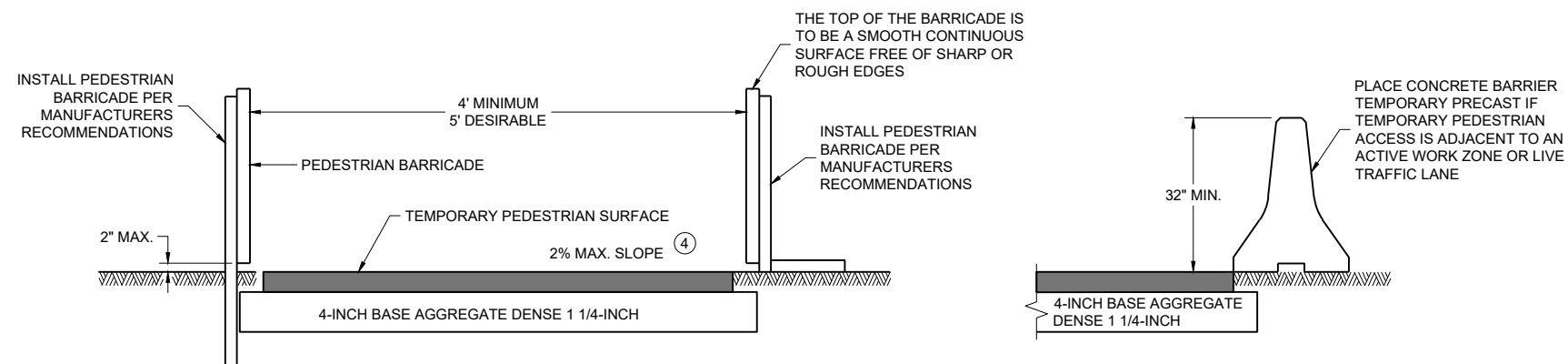


PLAN VIEW
RADIAL WEDGE PLATE
CONNECTION DETAIL

CURB RAMPS
RECTANGULAR AND RADIAL
DETECTABLE WARNING PLATES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2023 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR

**NARROW SIDEWALK PASSING DETAIL****MAXIMUM VERTICAL GAP****MAXIMUM HORIZONTAL GAP****TEMPORARY PEDESTRIAN ACCESS****GENERAL NOTES**

BARRICADE DEVICE SELECTED FROM APPROVED PRODUCT LIST

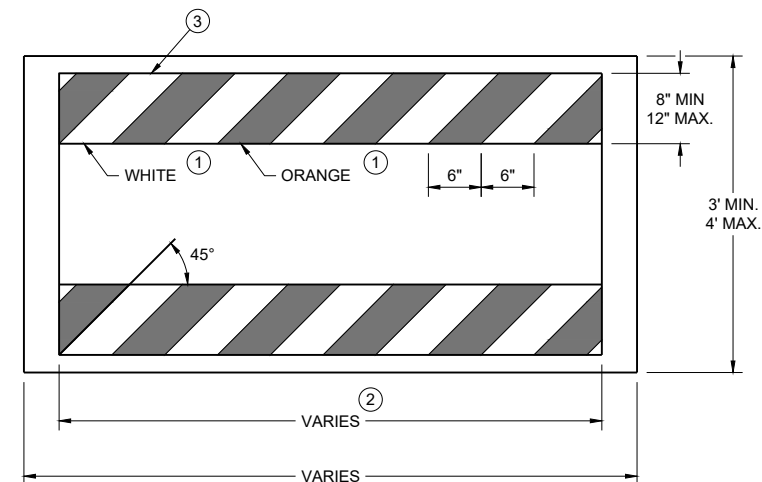
① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.

② SHEETING REQUIRED ON MORE THAN 50% OF BARRICADE WIDTH.

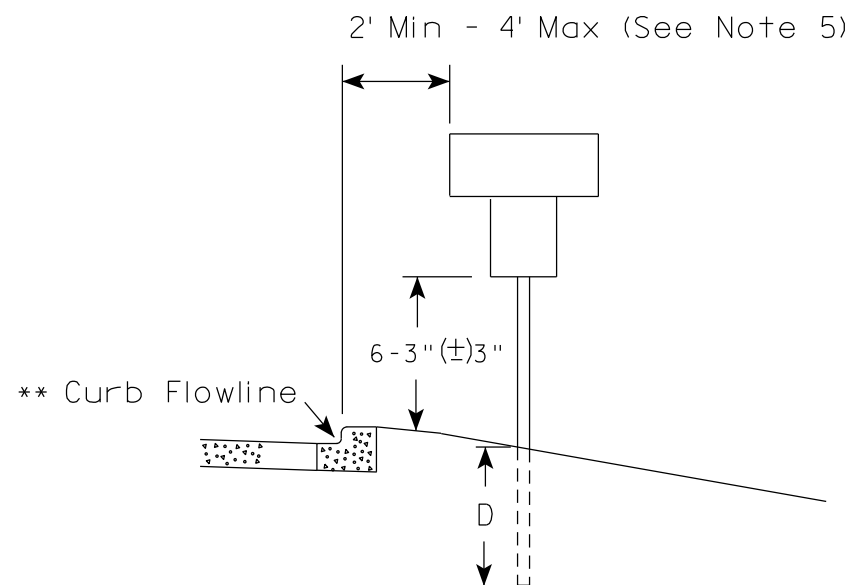
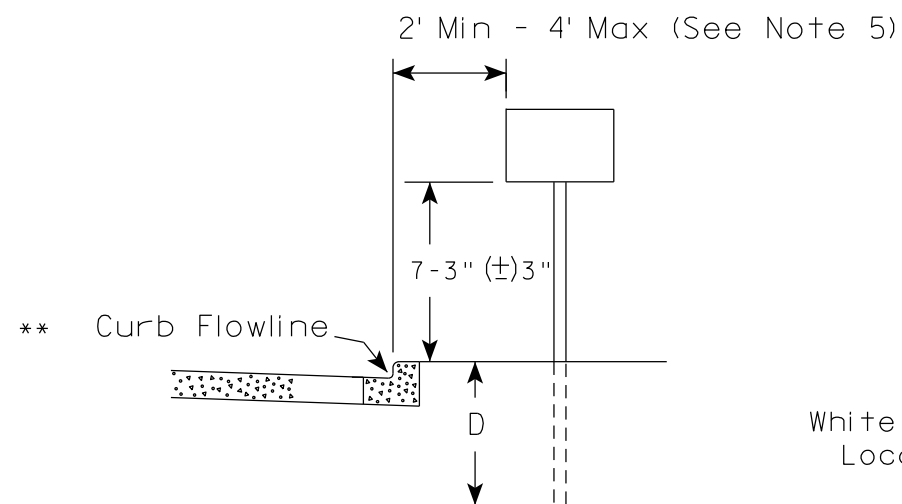
③ PLACE SHEETING ON BOTH SIDES OF THE BARRICADE.

★ USE THIS DETAIL FOR SHEETING PLACEMENT REFERENCE.

④ WHEN THE TEMPORARY PEDESTRIAN ACCESS ROUTE RUNS PARALLEL ON THE ROADWAY SURFACE, THE MAXIMUM CROSS SLOPE WILL MATCH THE EXISTING ROADWAY CROSS SLOPE.

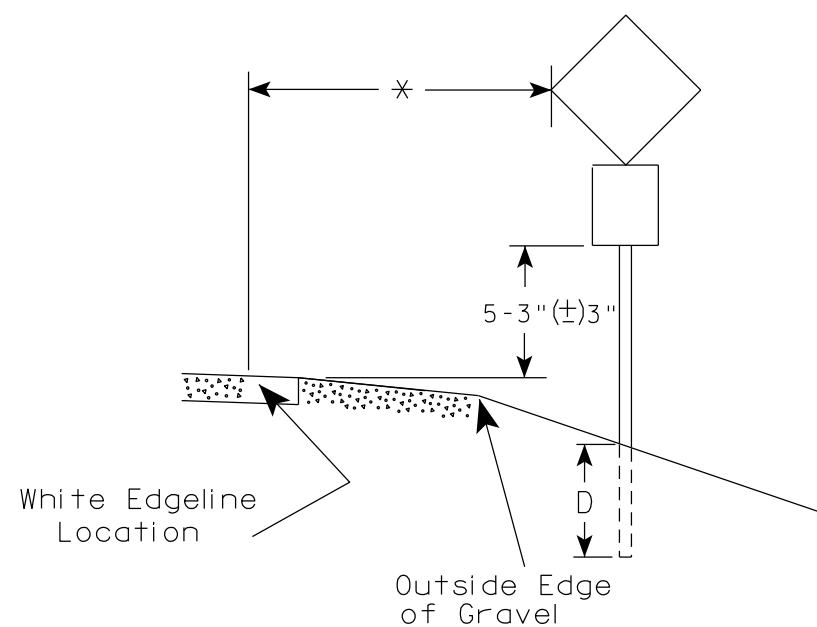
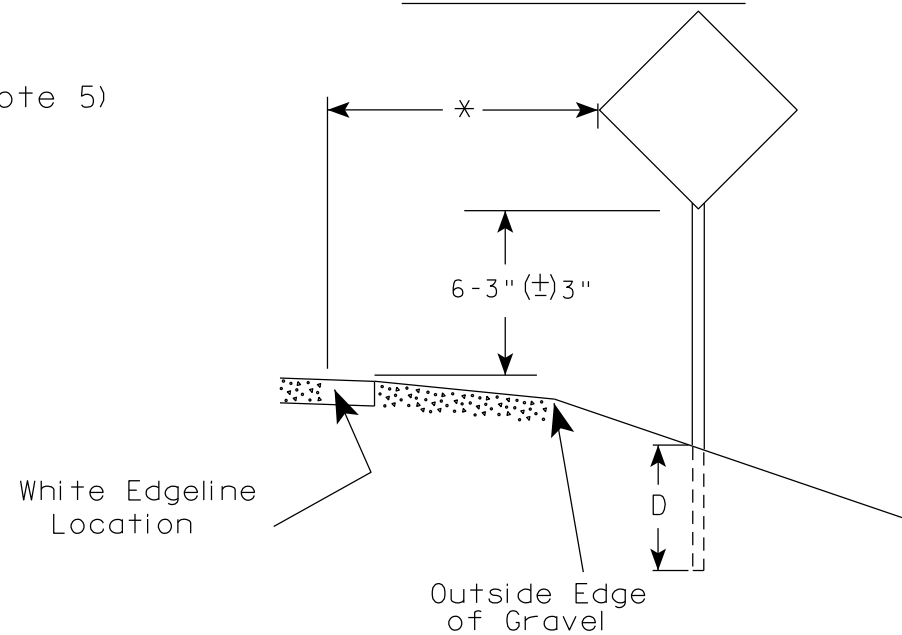
**TEMPORARY PEDESTRIAN BARRICADE *****TRAFFIC CONTROL,
PEDESTRIAN
ACCOMMODATION**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

URBAN AREA



* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

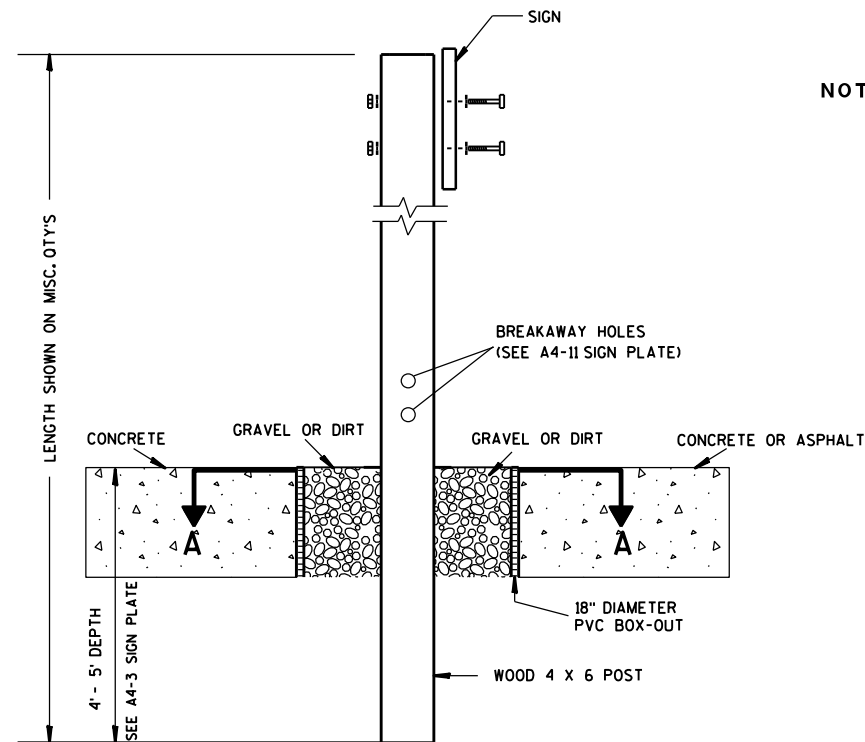
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

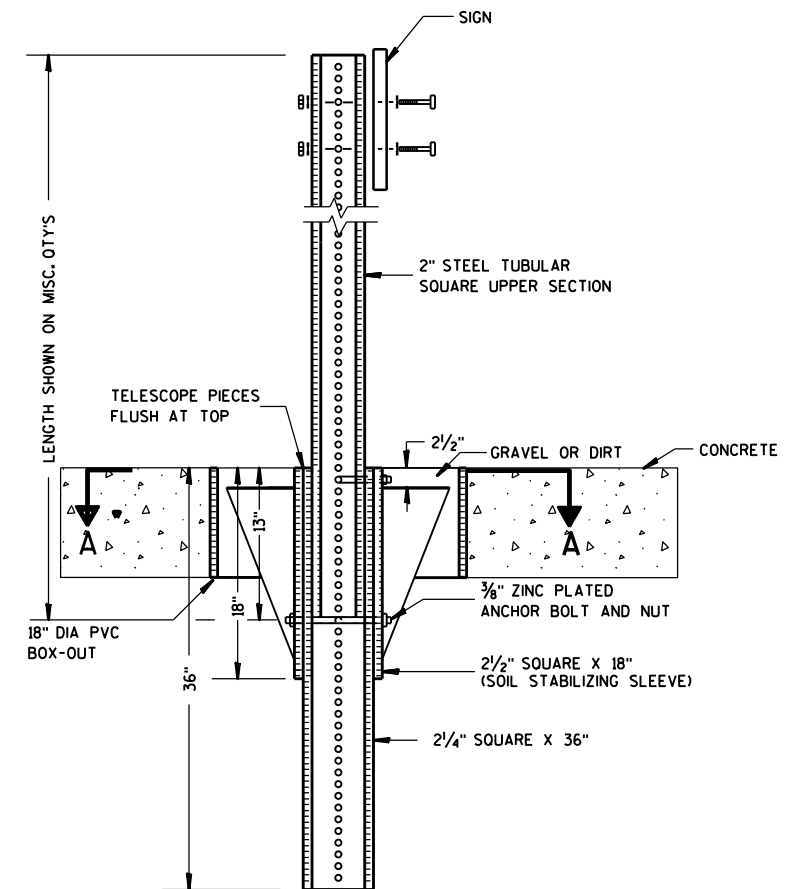
DATE 12/6/23 PLATE NO. A4-3.23



ELEVATION VIEW

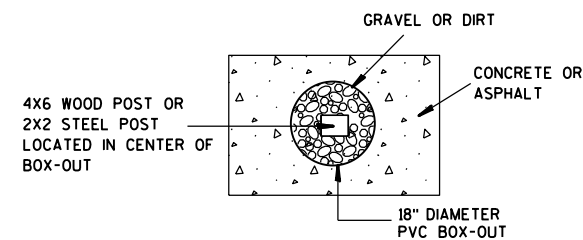
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLAT 28 A4-3B.1

PROJECT NO:

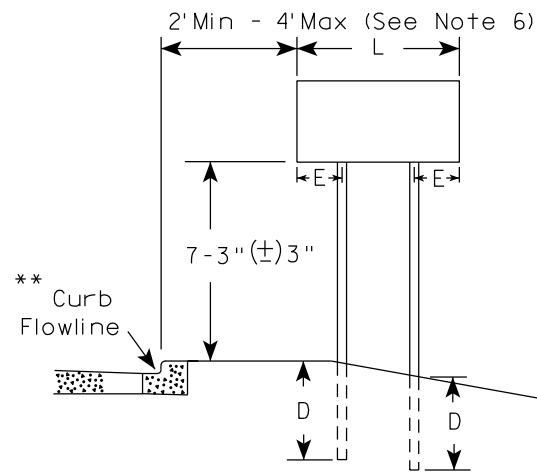
HWY:

COUNTY:

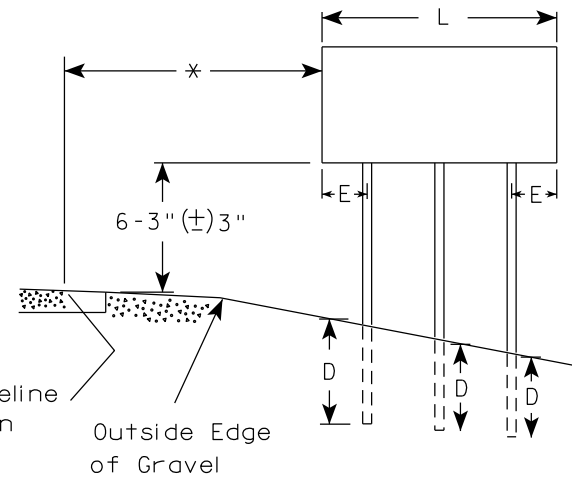
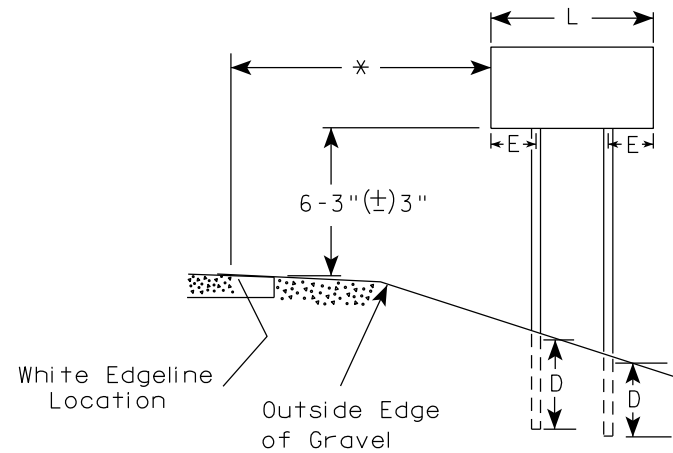
SHEET NO:

E

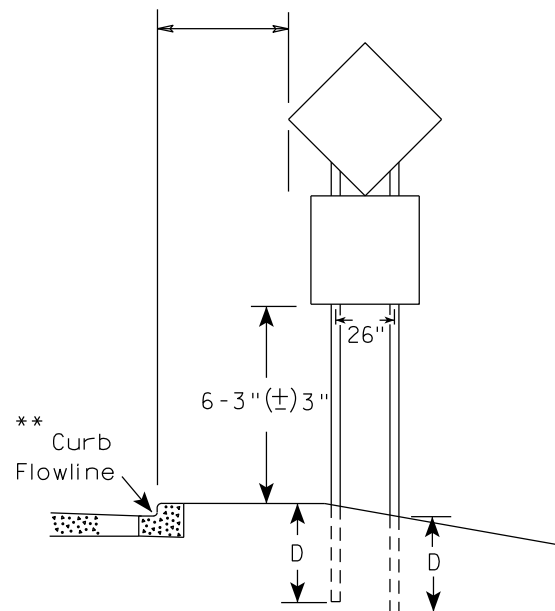
URBAN AREA



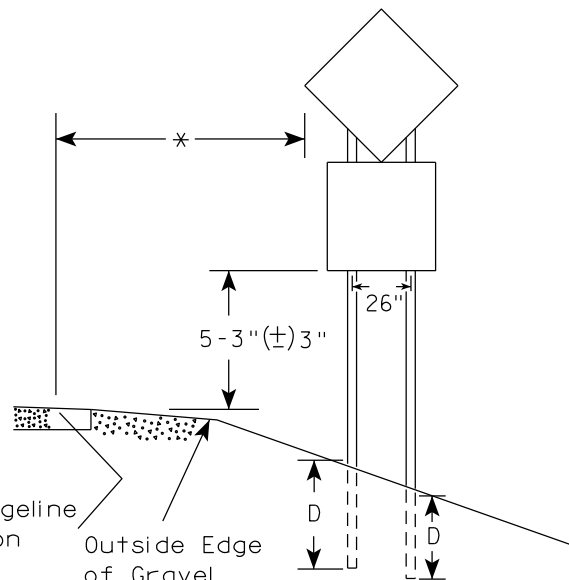
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

PROJECT NO:

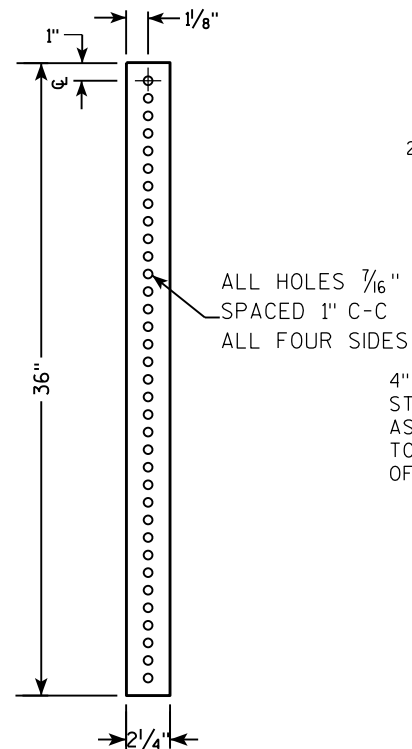
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COUNTY:

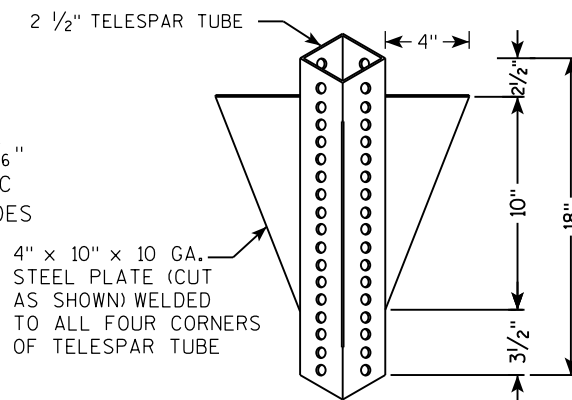
SHEET NO: 29

E

**2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**



**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**



LENGTH SHOWN ON MISC. QTY'S
 18" DIA SCHEDULE 40 PVC BOX-OUT
 TELESCOPE PIECES FLUSH AT TOP
 36"
 18"
 13"
 2 1/2"
 2 1/4" SQUARE X 36"
 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
 3/8" ZINC PLATED ANCHOR BOLT AND NUT
 2 1/2" GRAVEL OR DIRT
 3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT
 ALL HOLES 7/16" SPACED 1" C-C ALL FOUR SIDES
 2" STEEL TUBULAR SQUARE UPPER SECTION
 SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL
 SIGN

LENGTH SHOWN ON MISC. QTY'S

TELESCOPE PIECES FLUSH AT TOP

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

1"

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

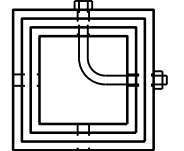
2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)

2 1/4" SQUARE X 36"

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

SIGN

3/8" ZINC PLATED CORNER
ANCHOR BOLT AND NUT



DIRECTION
OF TRAFFIC

SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

TUBULAR STEEL
SIGN POST
A4-9

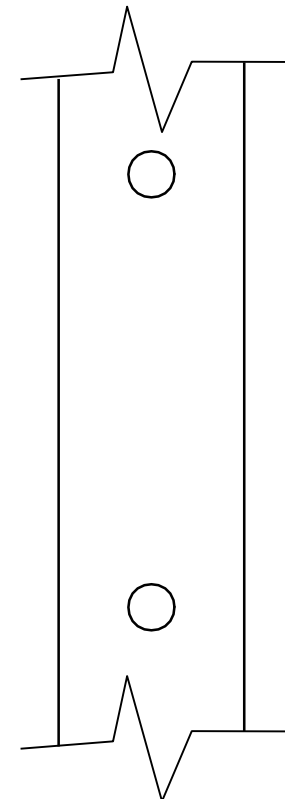
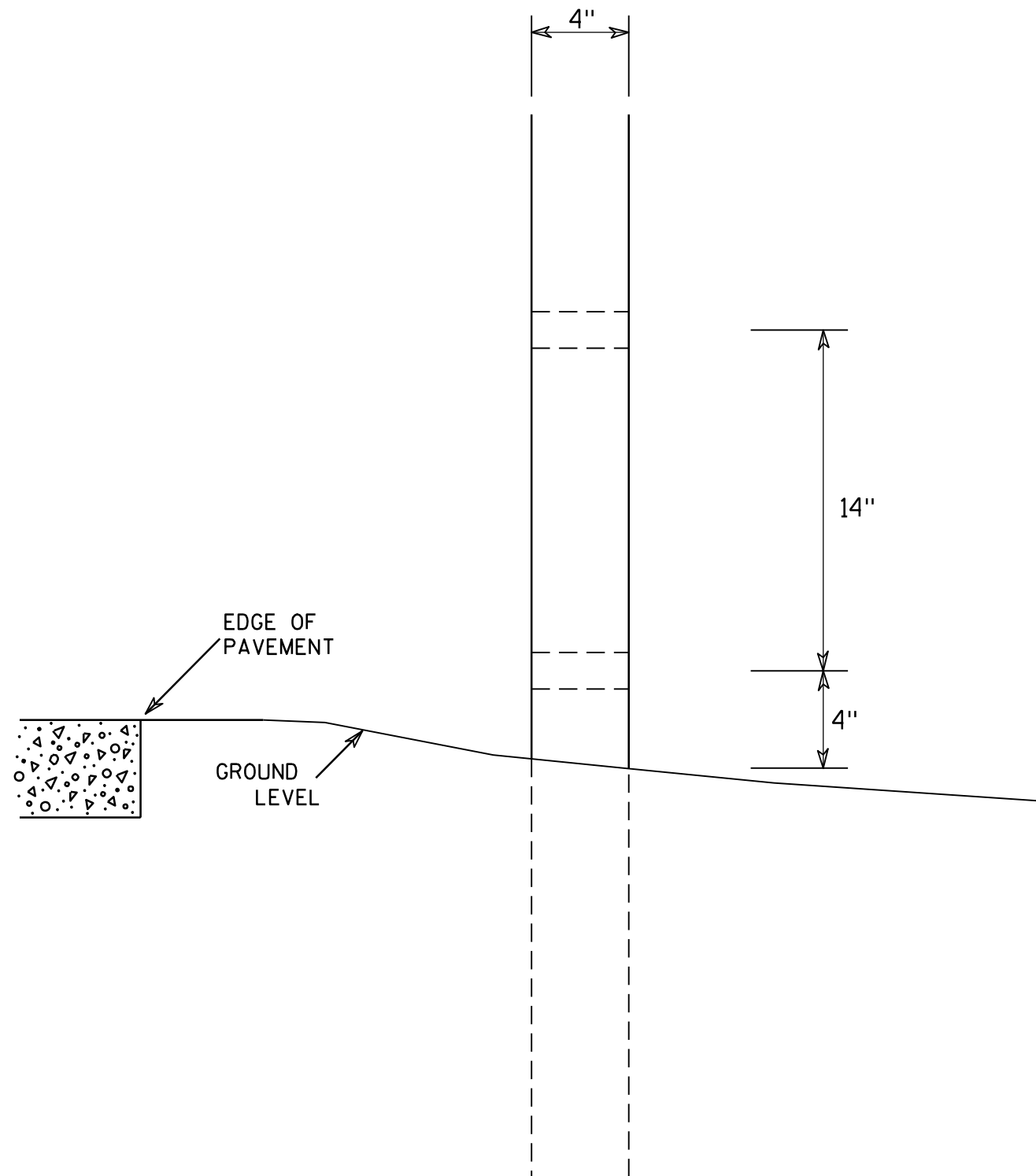
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthieu R. Rauch

for State Traffic Engineer

DATE 2/05/15 PLAT 30 14-9.9DATE 2/05/15 PLAT 30 14-9.9

PROJECT NO:	HWY:	COUNTY:	SHEET NO:
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SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

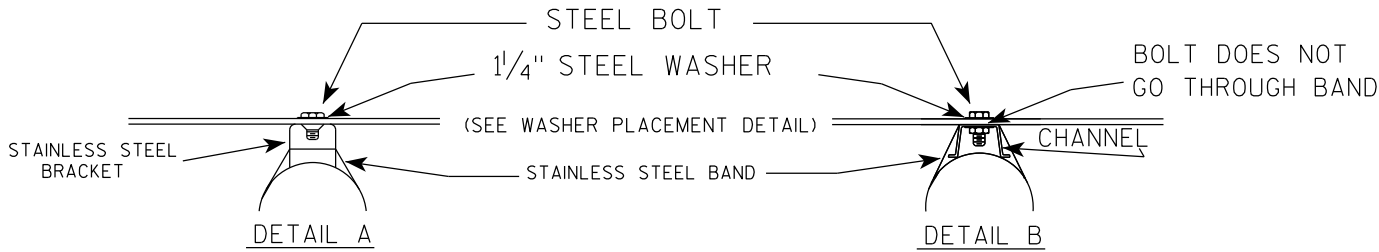
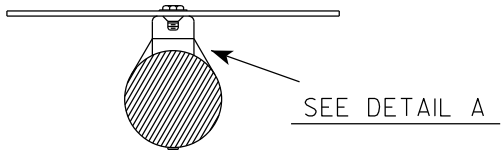
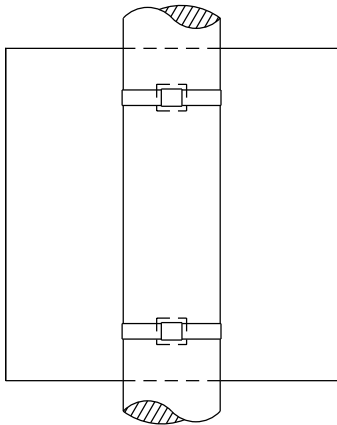
COUNTY:

SHEET NO: 31

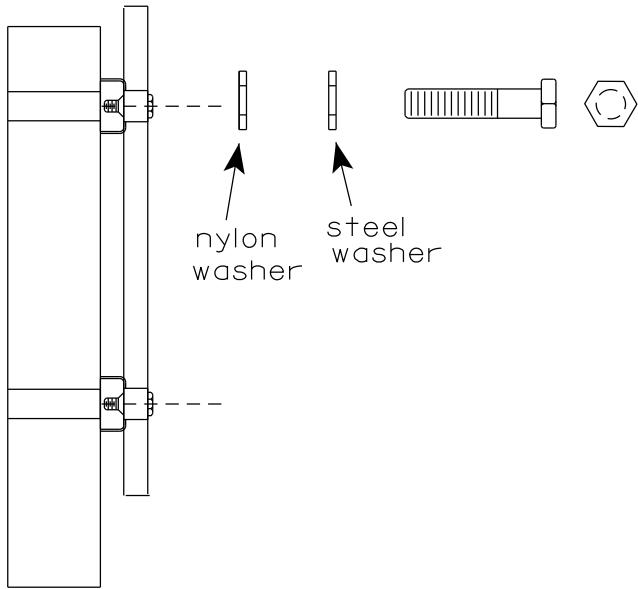
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

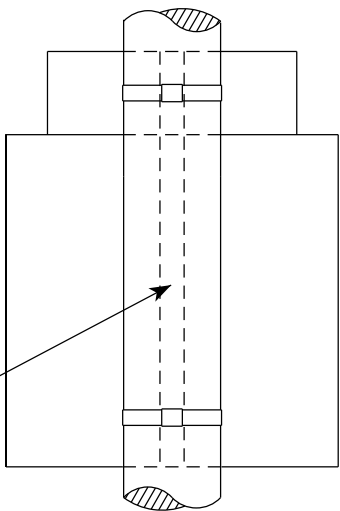


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

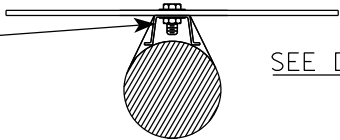
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



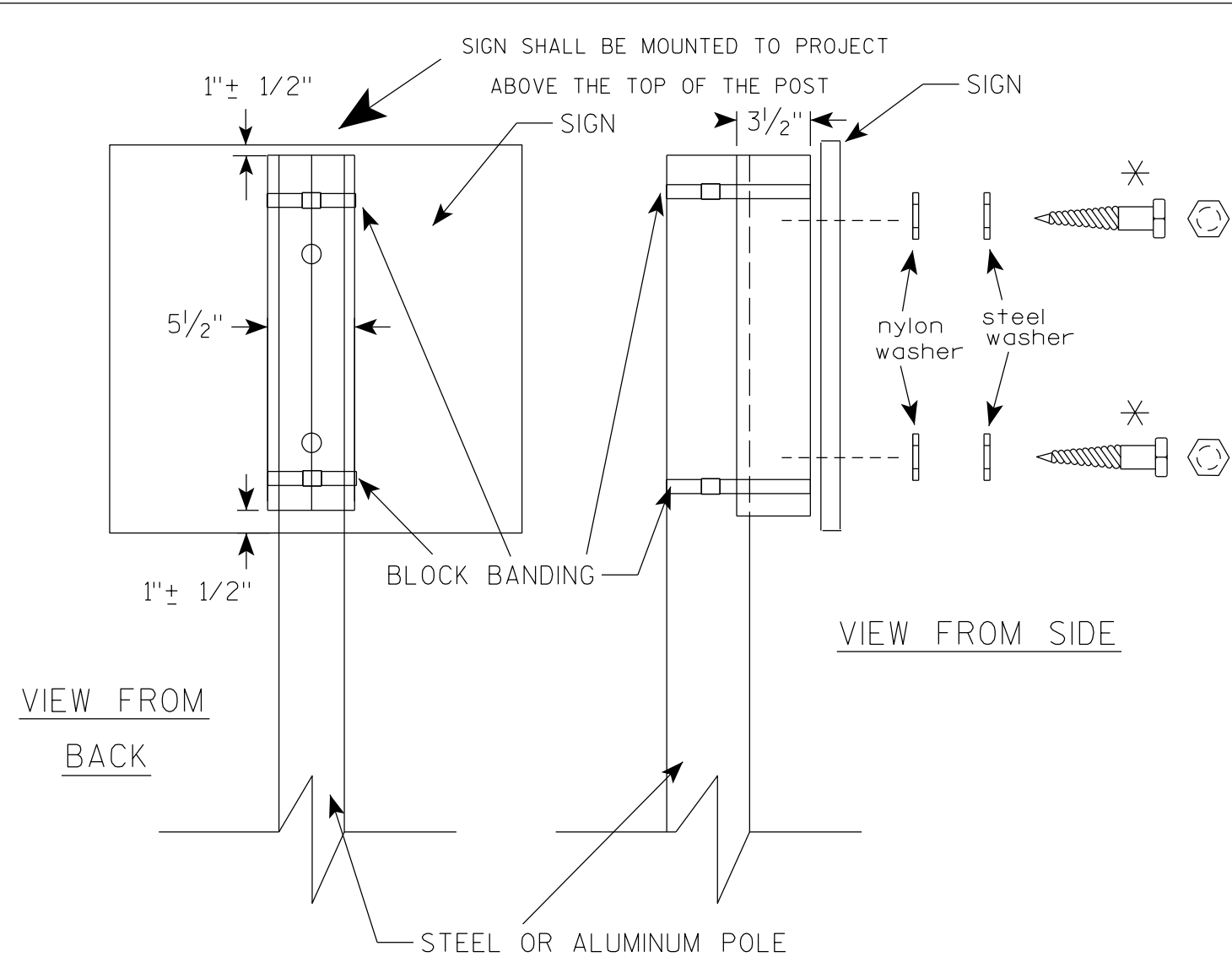
CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



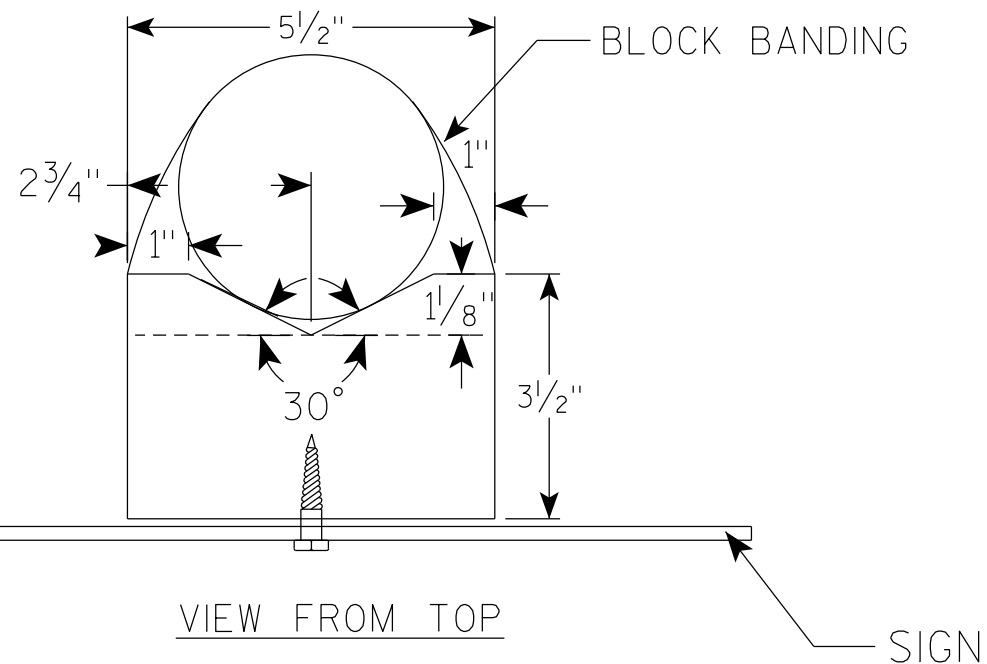
STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM
BACK



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, 3/4" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1 1/4" O.D. X 3/8" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1 1/4" O.D. X 3/8" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE 3/8" X 2 1/2"

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

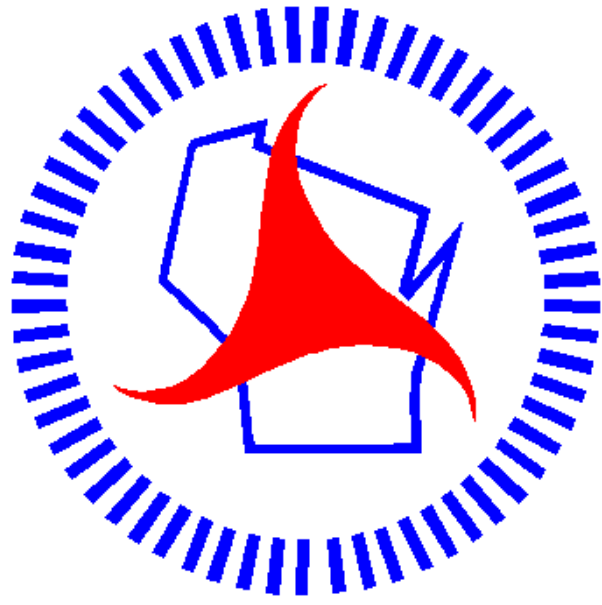
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

PROJECT NO:

SHEET NO: 33

E



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