

EAU

PROJECT ID:
WITH: N/A

8932-03-70

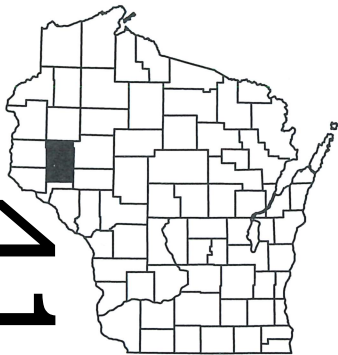
COUNTY:

DUNN

MAY 2025
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 64



DESIGN DESIGNATION

A.A.D.T.	(2025)	=	400
A.A.D.T.	(2045)	=	440
D.H.V.		=	40
D.D.		=	50/50
T.		=	5%
DESIGN SPEED		=	40 MPH
ESALS		=	44,000

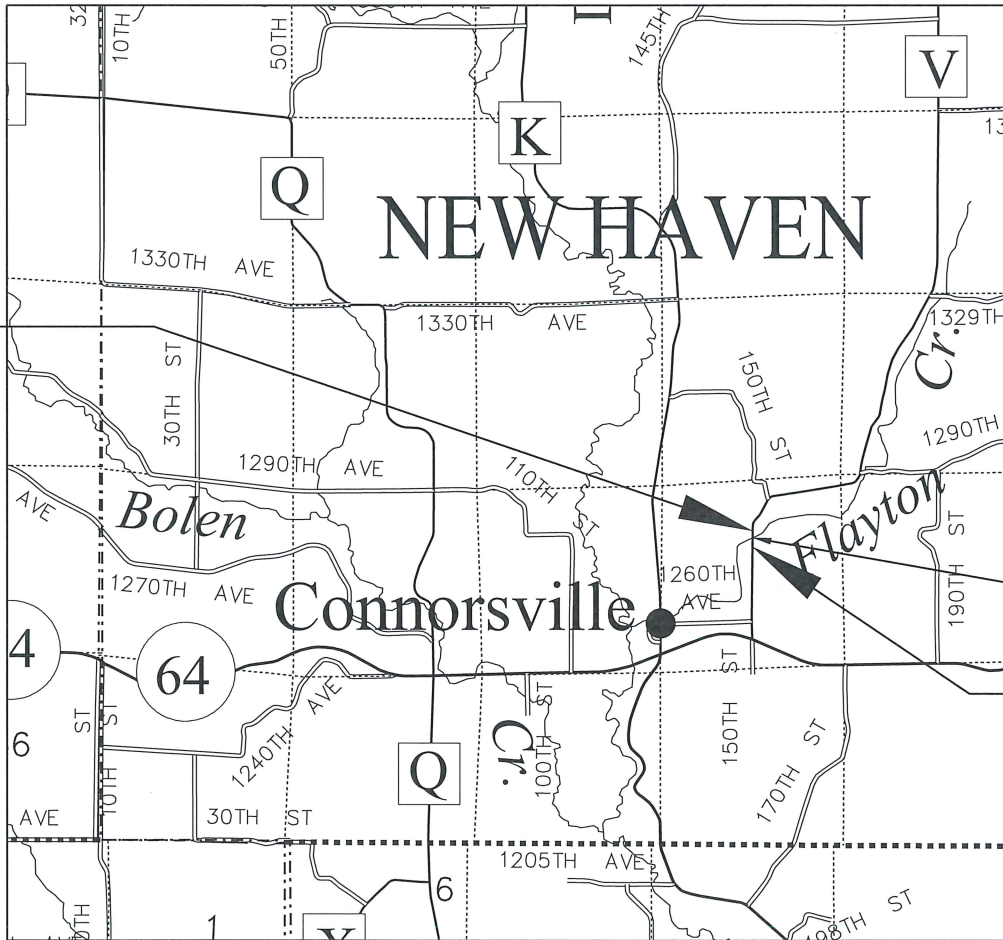
CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

<u>PROFILE</u>	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
<u>UTILITIES</u>	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

END PROJECT
STA 11+17.27
Y = 268820.75
X = 120864.64

ST. CROIX CO DUNN CO
R-15-W R-14-W



LAYOUT
SCALE 0 1 MI
TOTAL NET LENGTH OF CENTERLINE = 0.044 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), DUNN COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2018). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 18.

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
STH 64 - RIDGELAND
FLAYTON CREEK BRIDGE B-17-0237
CTH V
DUNN COUNTY

STATE PROJECT NUMBER
8932-03-70

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8932-03-70	WISC 2025489	1

ACCEPTED FOR
COUNTY of DUNN
11/25/2024
(Date) (Signature)
ORIGINAL PLANS PREPARED BY
AYRES
WISCONSIN
ARLEN E. BEAUDETTE
E-36829
EAU CLAIR
PROFESSIONAL ENGINEER
01/30/2025
(Date) (Signature)
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PREPARED BY
Surveyor AYRES ASSOCIATES INC
Designer AYRES ASSOCIATES INC
Project Manager MATTHEW BERG, PE
Regional Examiner NW REGION
Regional Supervisor TOU YANG, PE
APPROVED FOR THE DEPARTMENT
DATE: 2/3/2025
(Signature)
E

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UTILITIES CONTACTS

DUNN ENERGY COOPERATIVE
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RICE LAKE, WI 54868
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CELL: 715-292-0082
EMAIL: kyle.schlampp@lumen.com

WISCONSIN DNR LIAISON

LEAH NICOL
WEST CENTRAL REGION
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EAU CLAIRE, WI 54701
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DESIGN PROJECT MANAGER

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DESIGN PROJECT LEADER

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AYRES ASSOCIATES
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COUNTY HIGHWAY COMMISSIONER

DUSTIN BINDER
DUNN COUNTY
3303 HIGHWAY 12 EAST
MENOMONIE, WI 54751
PHONE: 715-231-6587
EMAIL: dbinder@co.dunn.wi.us

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL EXPANSION FACTOR IS 30%.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

RIGHT OF WAY INFORMATION SHOWN ON THE PLANS IS APPROXIMATE.

EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT APPROXIMATE LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE CONTRACTOR'S EROSION CONTROL IMPLEMENTATION PLAN (ECIP) AND APPROVED BY THE ENGINEER. MAINTAIN EROSION CONTROL MEASURES UNTIL SUCH A TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SUBGRADE SHOULDER POINTS ARE TO BE SEEDED AND EITHER MULCHED OR EROSION MATTED AS DIRECTED BY THE ENGINEER.

SEED MIXTURE NO. 20 AND SEEDING TEMPORARY SHALL BE USED IN THE PROJECT AND SHALL BE PLACED AS SHOWN IN THE PLANS AND/OR DIRECTED BY THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM (NAVD) 1988.

ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2" UPPER LAYER AND A 2" LOWER LAYER. ASPHALTIC SURFACE SHALL BE USED 12.5 mm NOMINAL AGGREGATE SIZE.

THE PROPOSED SHOULDER WIDTH SHOWN IN THE TYPICAL SECTIONS ARE MINIMUM WIDTH. PERPETUATE EXISTING SHOULDERS THAT ARE WIDER THAN WHAT IS SHOWN IN THE TYPICAL SECTIONS.

SAWCUTS, AS SHOWN ON THE PLANS, ARE SUGGESTED LOCATIONS AND MAY BE ADJUSTED AT THE DISCRETION OF THE ENGINEER TO BETTER SUIT FIELD CONDITIONS.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

THE DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR WITH A MONUMENT TO BE INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.

DO NOT DRIVE OR STORE EQUIPMENT, OR STORE CONSTRUCTION MATERIALS IN ENVIRONMENTALLY SENSITIVE AREAS, WETLANDS OR WATERWAYS.

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RUNOFF COEFFICIENT TABLE

LAND USE:	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS:	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIPTURF:	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPETURF:			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT:	.70 - .95											
CONCRETE:	.80 - .95											
BRICK:	.70 - .80											
DRIVES, WALKS:	.75 - .85											
ROOFS:	.75 - .95											
GRAVEL ROADS, SHOULDERS:	.40 - .60											

TOTAL PROJECT AREA = 0.771 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.505 ACRES

PROJECT NO: 8932-03-70

HWY: CTH V

COUNTY: DUNN

GENERAL NOTES

SHEET

E

FILE NAME : I:\42\42-1390.00 - DUNN CO, CTH V OVER FLAYTON CR\C3D\SHEETS\020101-GN.DWG
LAYOUT NAME - 01

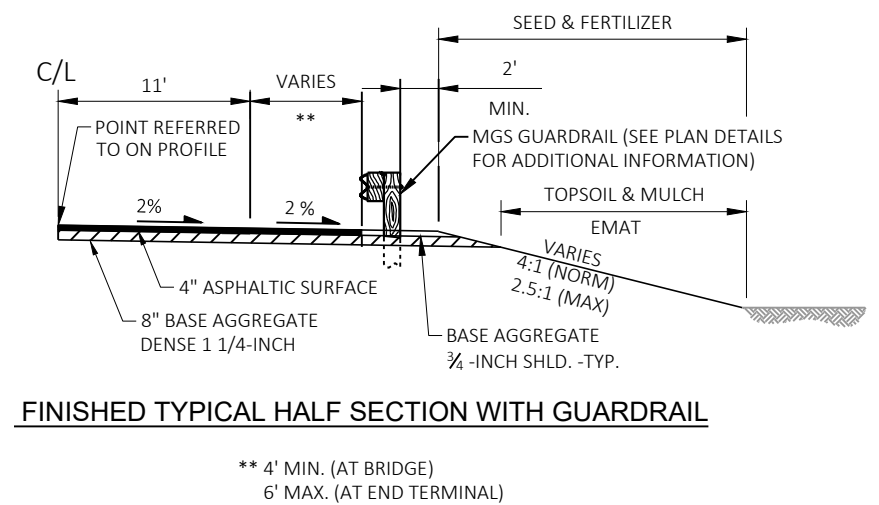
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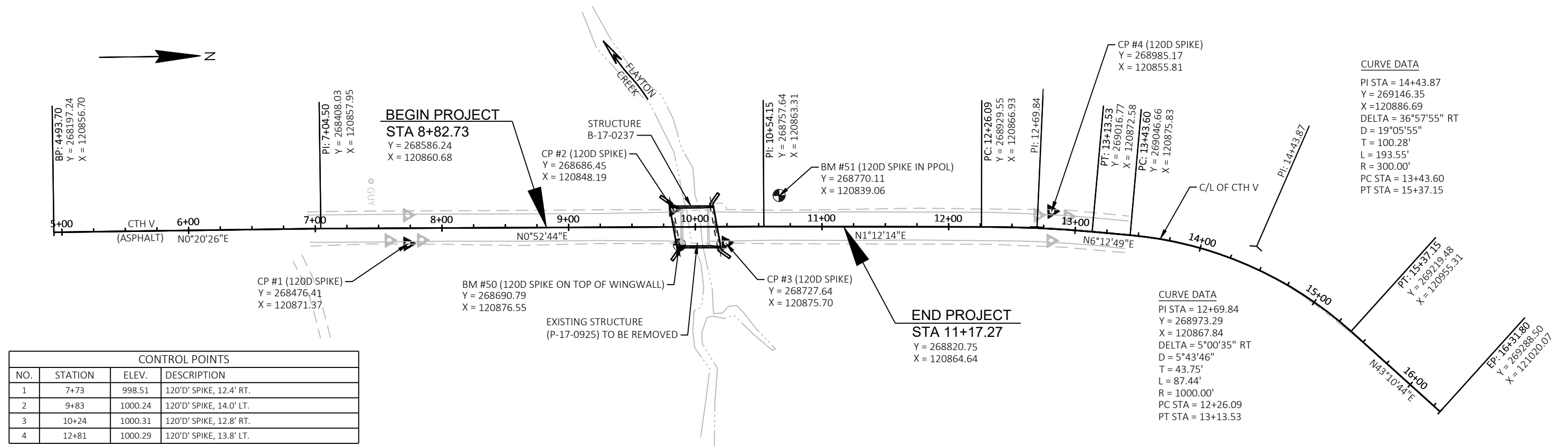
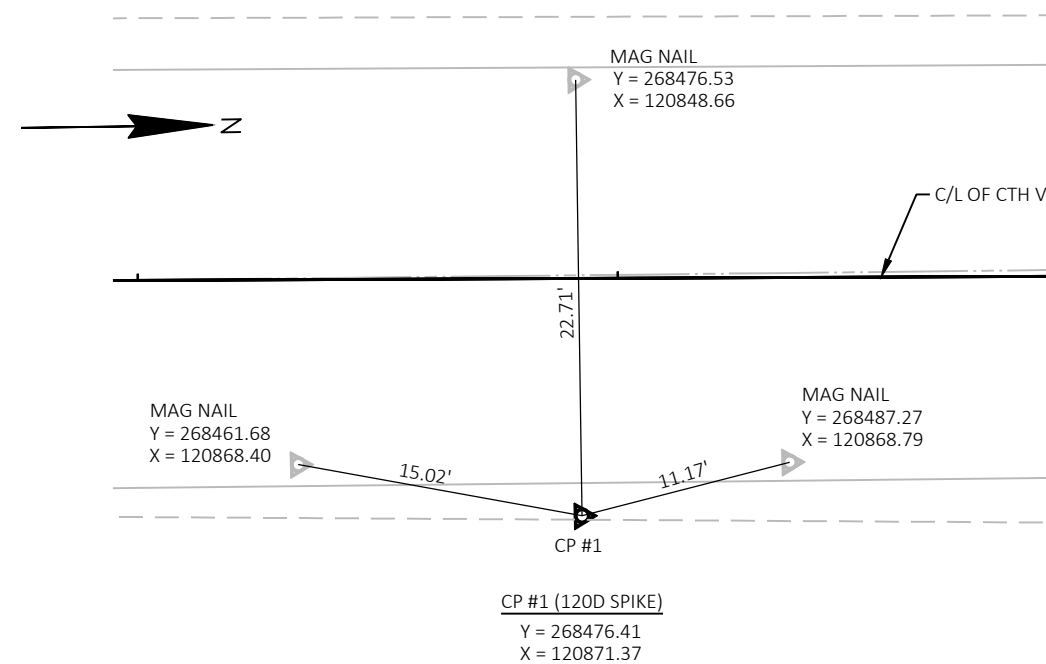
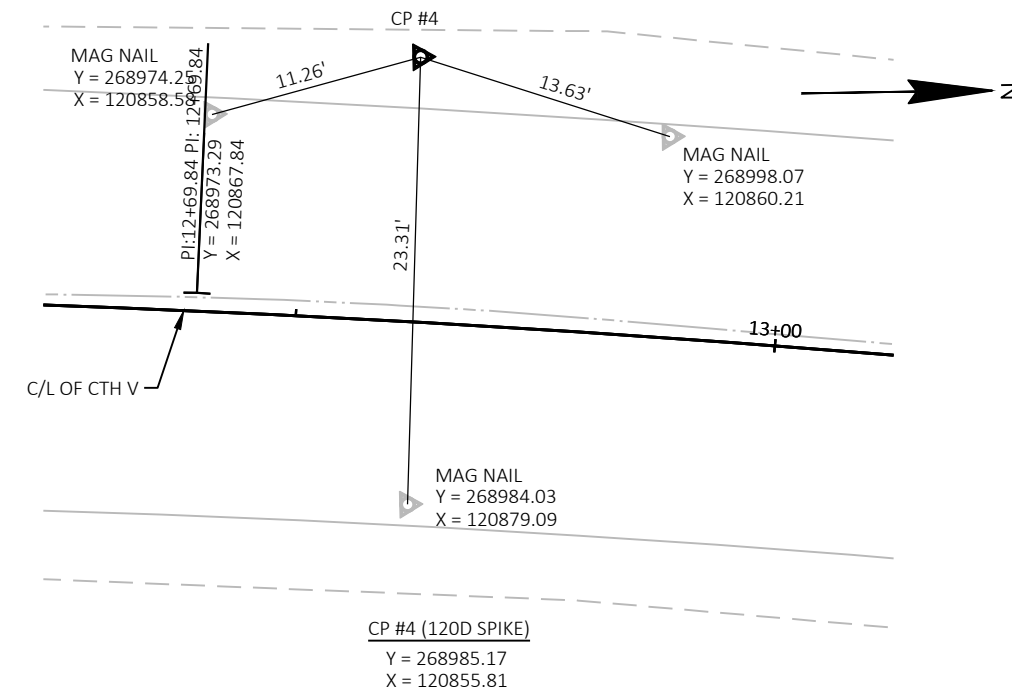
PLOT BY : WALDERA, KAREN

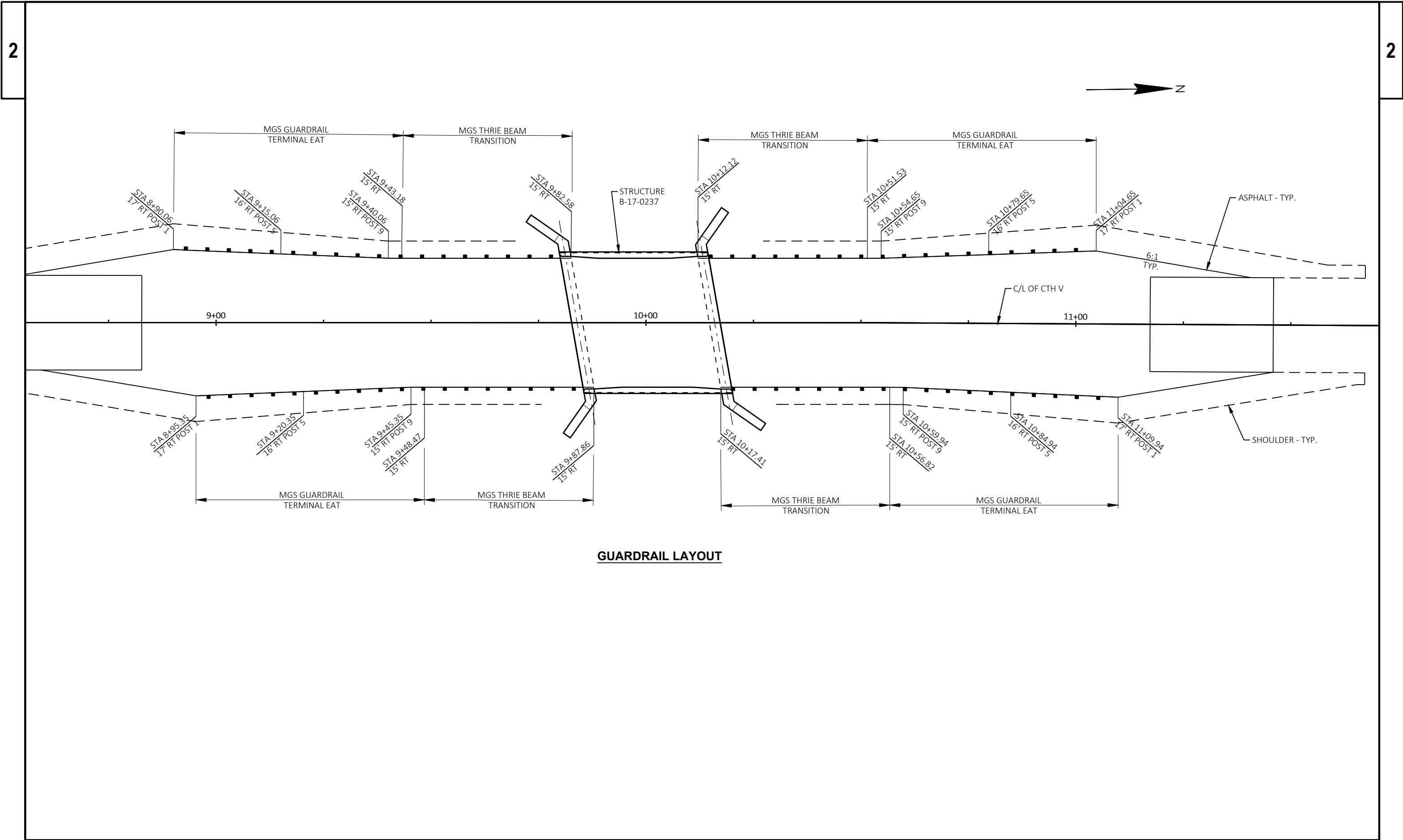
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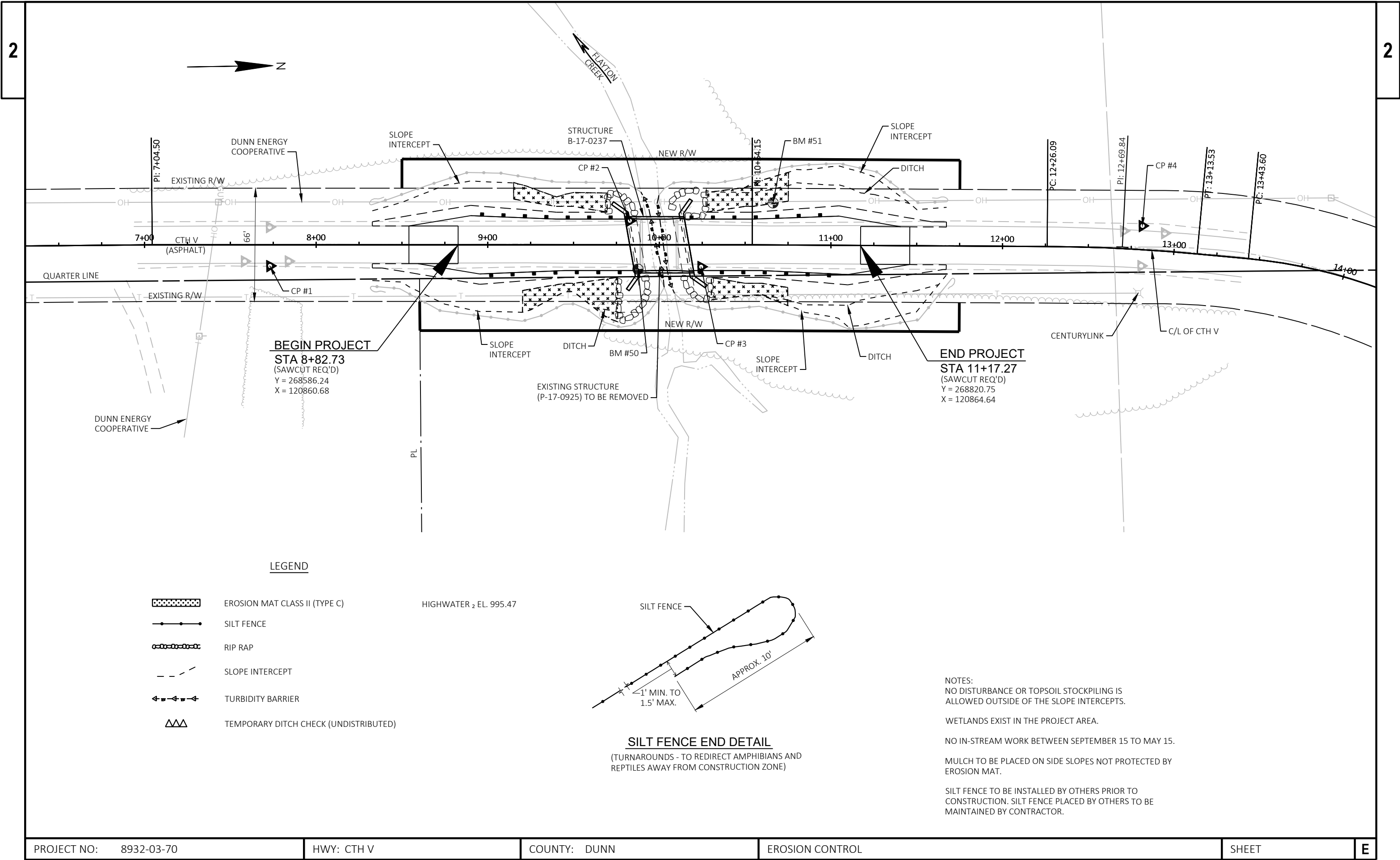
PLOT SCALE : 1" = 1'

WISDOT/CADDs SHEET 42



**ALIGNMENT CONTROLS****ALIGNMENT TIES**





PROJECT NO: 8932-03-70	HWY: CTH V	COUNTY: DUNN	EROSION CONTROL	SHEET	E
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Estimate Of Quantities

8932-03-70

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	3.000	3.000
0004	201.0205	Grubbing	STA	3.000	3.000
0006	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-17-0925	EACH	1.000	1.000
0008	204.0115	Removing Asphaltic Surface Butt Joints	SY	50.000	50.000
0010	204.0120	Removing Asphaltic Surface Milling	SY	140.000	140.000
0012	205.0100	Excavation Common	CY	495.000	495.000
0014	205.0508.S	Excavation, Hauling, and Disposal of Potential Creosote Contaminated Soil	TON	104.000	104.000
0016	206.1001	Excavation for Structures Bridges (structure) 01. B-17-0237	EACH	1.000	1.000
0018	210.1500	Backfill Structure Type A	TON	396.000	396.000
0020	213.0100	Finishing Roadway (project) 01. 8932-03-70	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	80.000	80.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	490.000	490.000
0026	455.0605	Tack Coat	GAL	55.000	55.000
0028	465.0105	Asphaltic Surface	TON	190.000	190.000
0030	502.0100	Concrete Masonry Bridges	CY	137.000	137.000
0032	502.3200	Protective Surface Treatment	SY	147.000	147.000
0034	502.3210	Pigmented Surface Sealer	SY	27.000	27.000
0036	505.0400	Bar Steel Reinforcement HS Structures	LB	4,840.000	4,840.000
0038	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	20,510.000	20,510.000
0040	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0042	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	800.000	800.000
0044	606.0300	Riprap Heavy	CY	110.000	110.000
0046	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0048	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0050	614.2500	MGS Thrie Beam Transition	LF	160.000	160.000
0052	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0054	618.0100	Maintenance and Repair of Haul Roads (project) 01. 8932-03-70	EACH	1.000	1.000
0056	619.1000	Mobilization	EACH	1.000	1.000
0058	624.0100	Water	MGAL	22.000	22.000
0060	625.0100	Topsoil	SY	850.000	850.000
0062	627.0200	Mulching	SY	920.000	920.000
0064	628.1504	Silt Fence	LF	945.000	945.000
0066	628.1520	Silt Fence Maintenance	LF	1,890.000	1,890.000
0068	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0070	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0072	628.2027	Erosion Mat Class II Type C	SY	300.000	300.000
0074	628.6005	Turbidity Barriers	SY	125.000	125.000
0076	628.7504	Temporary Ditch Checks	LF	50.000	50.000
0078	629.0210	Fertilizer Type B	CWT	0.900	0.900
0080	630.0120	Seeding Mixture No. 20	LB	56.000	56.000
0082	630.0200	Seeding Temporary	LB	33.000	33.000
0084	630.0500	Seed Water	MGAL	28.000	28.000
0086	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0088	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0090	638.2102	Moving Signs Type II	EACH	2.000	2.000
0092	638.2602	Removing Signs Type II	EACH	4.000	4.000
0094	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0096	638.4000	Moving Small Sign Supports	EACH	2.000	2.000
0098	642.5001	Field Office Type B	EACH	1.000	1.000

Estimate Of Quantities

8932-03-70

Line	Item	Item Description	Unit	Total	Qty
0100	643.0420	Traffic Control Barricades Type III	DAY	1,728.000	1,728.000
0102	643.0705	Traffic Control Warning Lights Type A	DAY	2,304.000	2,304.000
0104	643.0900	Traffic Control Signs	DAY	1,152.000	1,152.000
0106	643.5000	Traffic Control	EACH	1.000	1.000
0108	645.0111	Geotextile Type DF Schedule A	SY	96.000	96.000
0110	645.0120	Geotextile Type HR	SY	240.000	240.000
0112	646.1020	Marking Line Epoxy 4-Inch	LF	365.000	365.000
0114	650.4500	Construction Staking Subgrade	LF	300.000	300.000
0116	650.5000	Construction Staking Base	LF	300.000	300.000
0118	650.6501	Construction Staking Structure Layout (structure) 01. B-17-0237	EACH	1.000	1.000
0120	650.9911	Construction Staking Supplemental Control (project) 01. 8932-03-70	EACH	1.000	1.000
0122	650.9920	Construction Staking Slope Stakes	LF	300.000	300.000
0124	690.0150	Sawing Asphalt	LF	44.000	44.000
0126	715.0502	Incentive Strength Concrete Structures	DOL	822.000	822.000
0128	999.2005.S	Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000
0130	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0132	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000

CLEARING AND GRUBBING

STATION	TO	STATION	LOCATION	201.0105	201.0205
				CLEARING STA	GRUBBING STA
9+00	-	12+00	CTH V	3	3
TOTAL 0010				3	3

NOTE: CUTTING OF TREES TO BE DONE PRIOR TO CONSTRUCTION BY OTHERS. CLEAR CUT TREES.

REMOVING ASPHALTIC SURFACE MILLING

STATION	TO	STATION	LOCATION	204.0115	204.0120
				REMOVING ASPHALTIC SURFACE BUTT JOINTS SY	REMOVING ASPHALTIC SURFACE MILLING SY
8+54.06	-	8+82.73	CTH V	25	70
11+17.67	-	11+45.97	CTH V	25	70
TOTAL 0010				50	140

EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL
CREOSOTE CONTAMINATED SOIL

STATION	LOCATION	205.0508.S
		EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL TON
10+00	P-17-0925	104
TOTAL 0010		104

FINISHING ROADWAY

PROJECT	213.0100.01 FINISHING ROADWAY (PROJECT) (01. 8932-03-70) EACH
8932-03-70	1
TOTAL 0010	1

ASPHALTIC SURFACE

STATION	TO	STATION	LOCATION	455.0605	465.0105
				TACK COAT GAL	ASPHALTIC SURFACE TON
8+54.06	-	8+82.73	CTH V	5	20
8+82.73	-	9+82.73	CTH V	25	85
10+17.27	-	11+17.27	CTH V	25	85
11+17.27	-	11+45.97	CTH V	5	20
TOTAL 0010				55	190

CTH V EARTHWORK SUMMARY

From/To Station	Location	Excavation Common (1) 205.0100	Salvaged / Unuseable Pavement Material (5)	Unexpanded Fill	Expanded Fill (2)	Mass Ordinate +/- (3)	Waste
		Cut			Factor 1.30		
8+32.73-9+82.73	CTH V	206	42	116	150	13	13
10+17.27 - 11+67.27	CTH V	289	42	76	99	148	148
TOTAL		495		192	249		161

- 1) Excavation Common is the Cut. Item number 205.0100.
- 2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
- 3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.
- 4) All quantities shown in CY.
- 5) Salvaged/unuseable pavement material

BASE AGGREGATE DENSE

STATION	TO	STATION	LOCATION	305.0110	305.0120
				BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4- INCH TON
8+32.73	-	9+82.73	CTH V	40	245
10+17.27	-	11+67.27	CTH V	40	245
TOTAL 0010				80	490

MGS GUARDRAIL

STATION	TO	STATION	LOCATION	614.2500	614.2610
				MGS THRIE BEAM TRANSITION LF	MGS GUARDRAIL TERMINAL EAT EACH
8+90.06	-	9+82.58	LT, CTH V	40	1
8+95.35	-	9+87.86	RT, CTH V	40	1
10+12.12	-	11+04.65	LT, CTH V	40	1
10+17.41	-	11+09.94	RT, CTH V	40	1
TOTAL 0010				160	4

ALL ITEMS ON THIS SHEET
ARE CATEGORY 0010
UNLESS OTHERWISE NOTED

MAINTENANCE AND REPAIR OF HAUL ROADS

618.0100.01 MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) (01. 8932-03-70)		
CATEGORY	LOCATION	EACH
0030	PROJECT LIMITS	1
TOTAL 0030		1

MOBILIZATION

619.1000 MOBILIZATION EACH	
LOCATION	EACH
PROJECT LIMITS	1
TOTAL 0010	1

EROSION CONTROL ITEMS

				628.1504* SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.2027 EROSION MAT CLASS II TYPE C SY	628.6005 TURBIDITY BARRIERS SY	628.7504 TEMPORARY DITCH CHECKS LF
STATION	TO	STATION	LOCATION	LF	LF	SY	SY	LF
8+32.73	-	10+00	LT, CTH V	175	350	50	50	-
8+32.73	-	10+00	RT, CTH V	200	400	75	50	-
10+00	-	11+67.27	LT, CTH V	190	380	70	50	-
10+00	-	11+67.27	RT, CTH V	190	380	45	50	-
			UNDISTRIBUTED	190	380	60	25	50
TOTAL 0010				945	1,890	300	125	50

* QUANTITY FOR INFORMATION ONLY. EXCLUSION SILT FENCE TO BE INSTALLED BY OTHERS PRIOR TO CONSTRUCTION. SILT FENCE PLACED BY OTHERS TO BE MAINTAINED BY CONTRACTOR.

RESTORATION ITEMS

624.0100 WATER MGAL						625.0100 TOPSOIL SY	627.0200 MULCHING SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB	630.0500 SEED WATER MGAL
LOCATION	MGAL	STATION	TO	STATION	LOCATION	SY	SY	CWT	LB	LB	MGAL
COMPACTION	9	8+32.73	-	10+00	CTH V	280	320	0.3	20	12	10
DUST CONTROL	13	10+00	-	11+67.27	CTH V	400	415	0.4	26	16	13
			-		UNDISTRIBUTED	170	185	0.2	10	5	5
TOTAL 0010	22					850	920	0.9	56	33	28

SIGNS TYPE II

628.1905 MOBILIZATIONS EROSION CONTROL EACH			628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH			STATION	LOCATION	SIGN CODE	SIGN SIZE (INCHES)	634.0614 POSTS WOOD 4X6-INCH X 14- FT EACH	637.2230 SIGNS TYPE II REFLECTIVE F SF	638.2102 MOVING SIGNS TYPE II EACH	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH	638.4000 MOVING SMALL SIGN SUPPORTS EACH	REMARKS
PROJECT LIMITS	4		4			9+76	RT	-	-	-	-	1	-	-	1	FLAYTON CREEK SIGN
						9+78	LT	W5-52L	12x36	1	3	-	1	1	-	BRIDGE HASH MARKER SIGN
						9+84	RT	W5-52R	12x36	1	3	-	1	1	-	BRIDGE HASH MARKER SIGN
						10+15	LT	W5-52R	12x36	1	3	-	1	1	-	BRIDGE HASH MARKER SIGN
						10+21	RT	W5-52L	12x36	1	3	-	1	1	-	BRIDGE HASH MARKER SIGN
						10+23	LT	-	-	-	-	1	-	-	1	FLAYTON CREEK SIGN
TOTAL 0010	4		4			TOTAL 0010				4	12	2	4	4	2	

ALL ITEMS ON THIS SHEET
ARE CATEGORY 0010
UNLESS OTHERWISE NOTED

FIELD OFFICE TYPE B	
	642.5001 FIELD OFFICE TYPE B EACH
LOCATION	
PROJECT LIMITS	1
TOTAL 0010	1

CONSTRUCTION STAKING						
				650.4500 CONSTRUCTION STAKING SUBGRADE LF	650.5000 CONSTRUCTION STAKING BASE LF	650.9920 CONSTRUCTION STAKING SLOPE STAKES LF
STATION	TO	STATION	LOCATION			
8+32.73	-	9+82.73	CTH V	150	150	150
10+17.27	-	11+67.27	CTH V	150	150	150
TOTAL 0010				300	300	300

TRAFFIC CONTROL								
			643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAY	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A EACH		643.0900 TRAFFIC CONTROL SIGNS DAY	643.5000 TRAFFIC CONTROL EACH	
LOCATION	DURATION DAYS	EACH						
PER SDD 15C02 UNDISTRIBUTED	80	18	1,440 288	24	1,920 384	12	960 192	1 -
TOTAL 0010			1,728		2,304		1,152	1

CONSTRUCTION STAKING STRUCTURE LAYOUT			
			650.6501.01 CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) (01. B-17-0237) EACH
CATEGORY	STATION	LOCATION	
0020	10+00	CTH V	1
TOTAL 0020			1

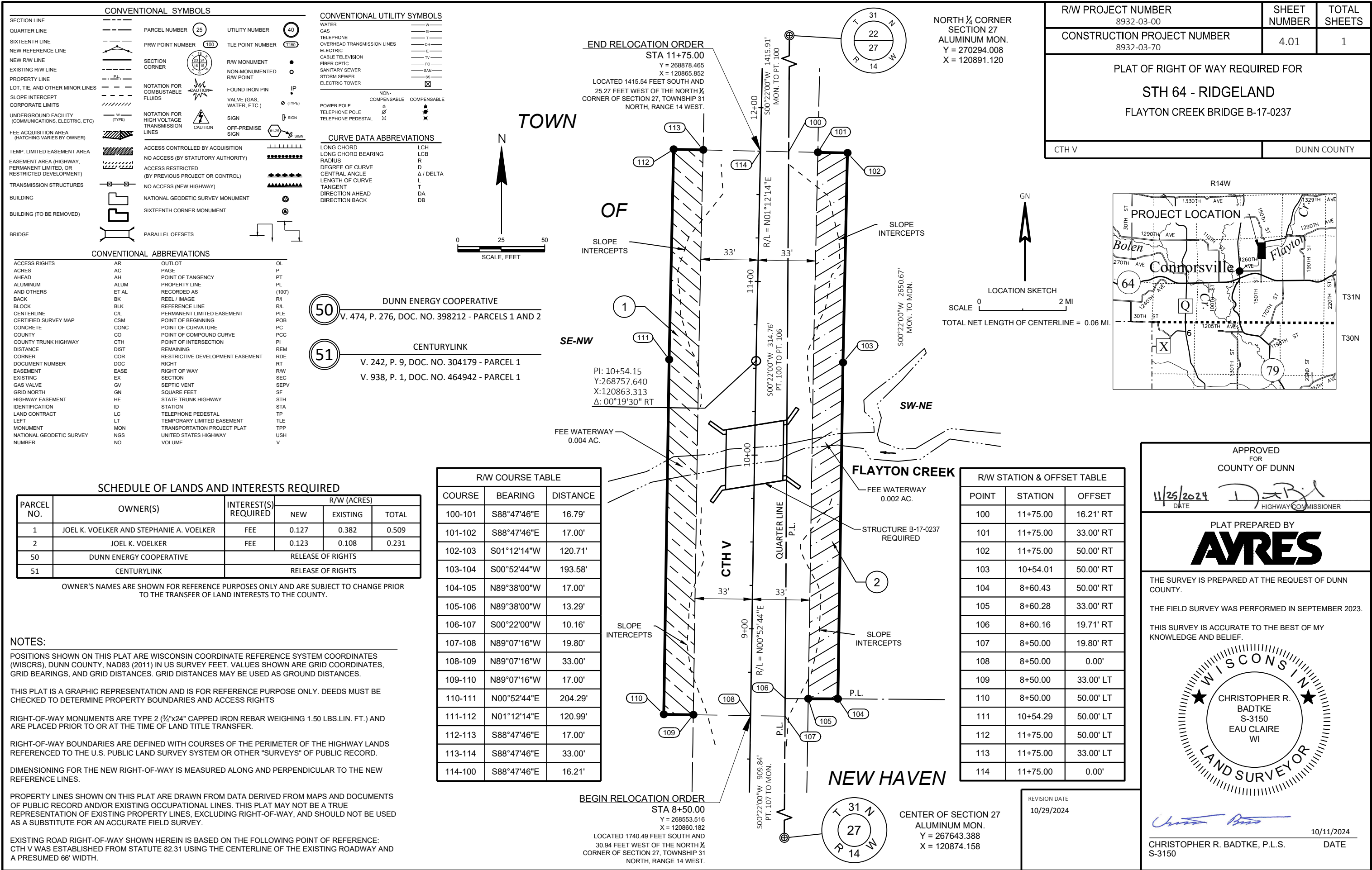
CONSTRUCTION STAKING SUPPLEMENTAL CONTROL	
	650.9911.01 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 8932-03-70) EACH
PROJECT	
8932-03-70	1
TOTAL 0010	1

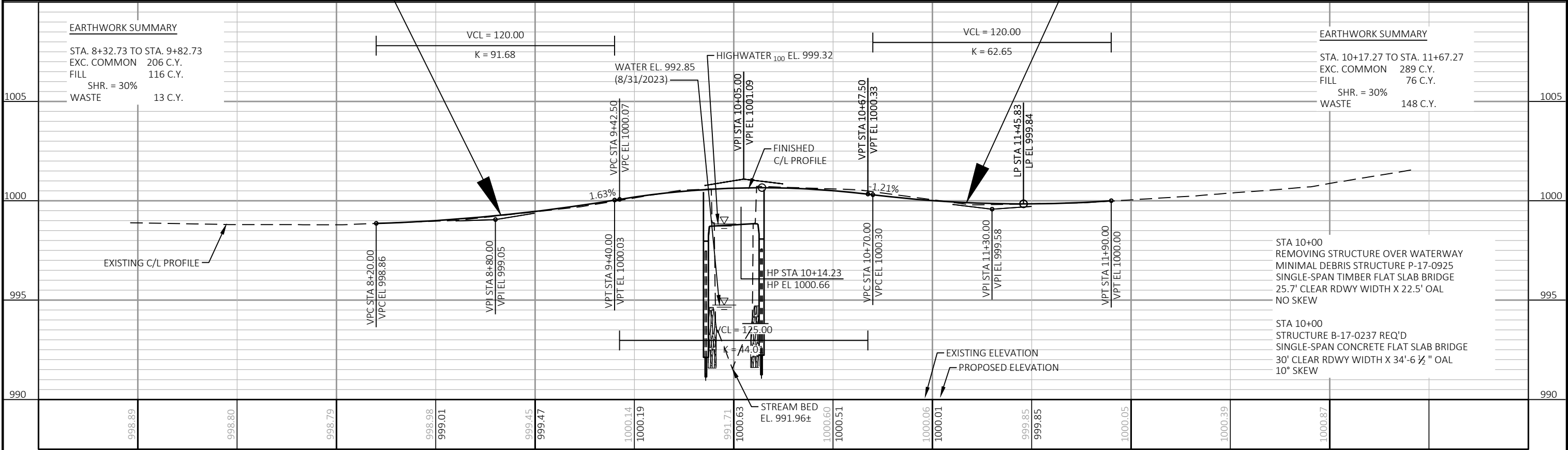
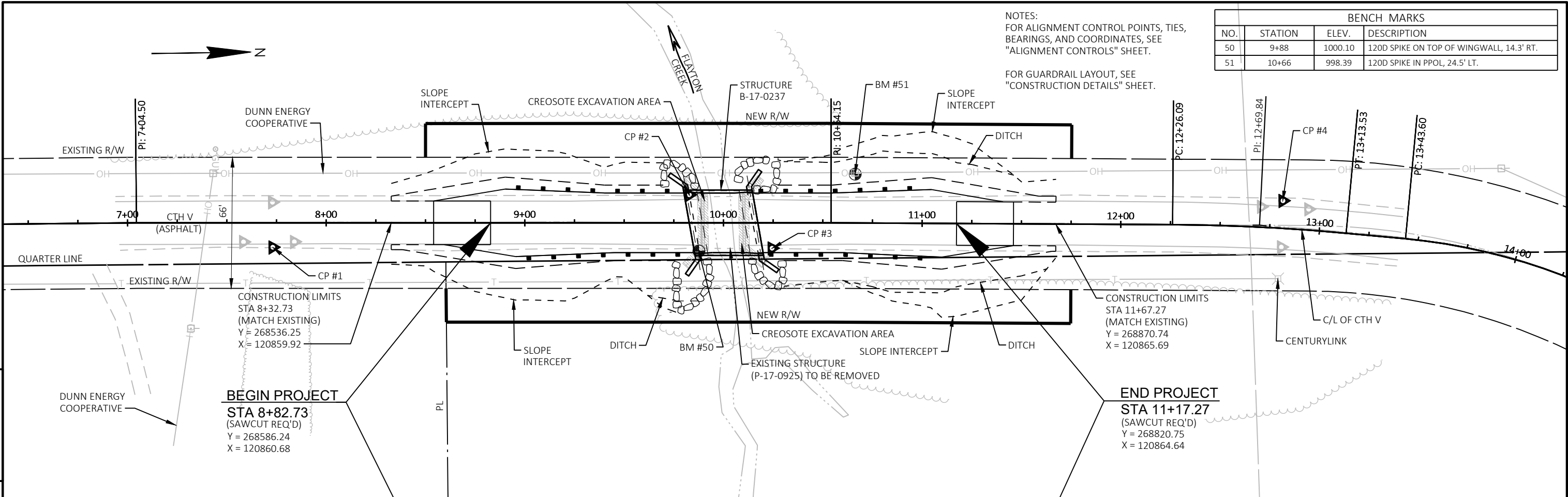
MARKING LINE EPOXY 4-INCH					
					646.1020 MARKING LINE EPOXY 4-INCH LF
STATION	TO	STATION	LOCATION	COLOR/DESCRIPTION	
8+54.06	-	11+45.97	CTH V	YELLOW DASHED & SOLID CENTERLINE	365
TOTAL 0010					365

SAWING ASPHALT		
		690.0150 SAWING ASPHALT LF
STATION	LOCATION	
8+82.73	CTH V	22
11+17.27	CTH V	22
TOTAL 0010		44

MAINTAINING BIRD DETERRENT SYSTEM		
		999.2005.S.01 MAINTAINING BIRD DETERRENT SYSTEM (STATION) (01. 10+00) EACH
STATION	LOCATION	
10+00	P-17-0925	1
TOTAL 0010		1

ALL ITEMS ON THIS SHEET
ARE CATEGORY 0010
UNLESS OTHERWISE NOTED

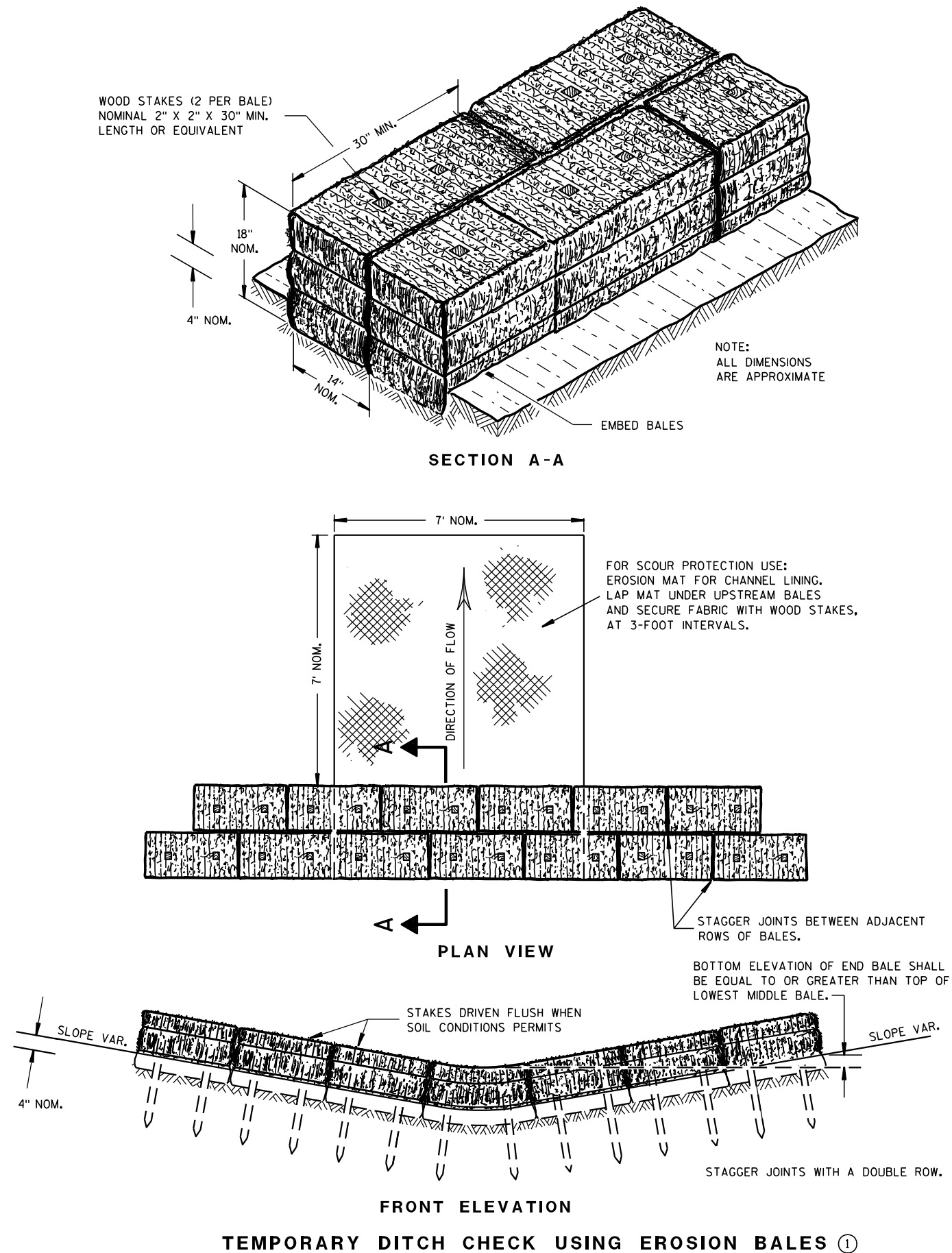




PROJECT NO:	8932-03-70	HWY:	CTH V	COUNTY:	DUNN	PLAN AND PROFILE:	SHEET	E
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Standard Detail Drawing List

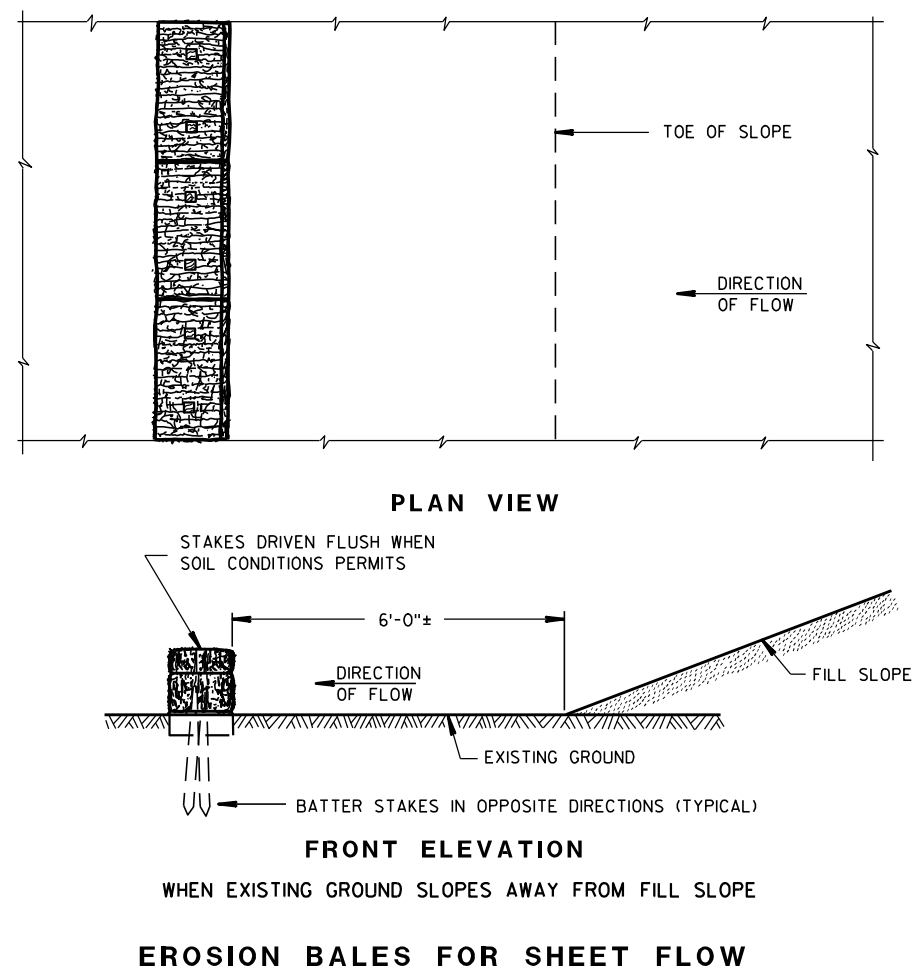
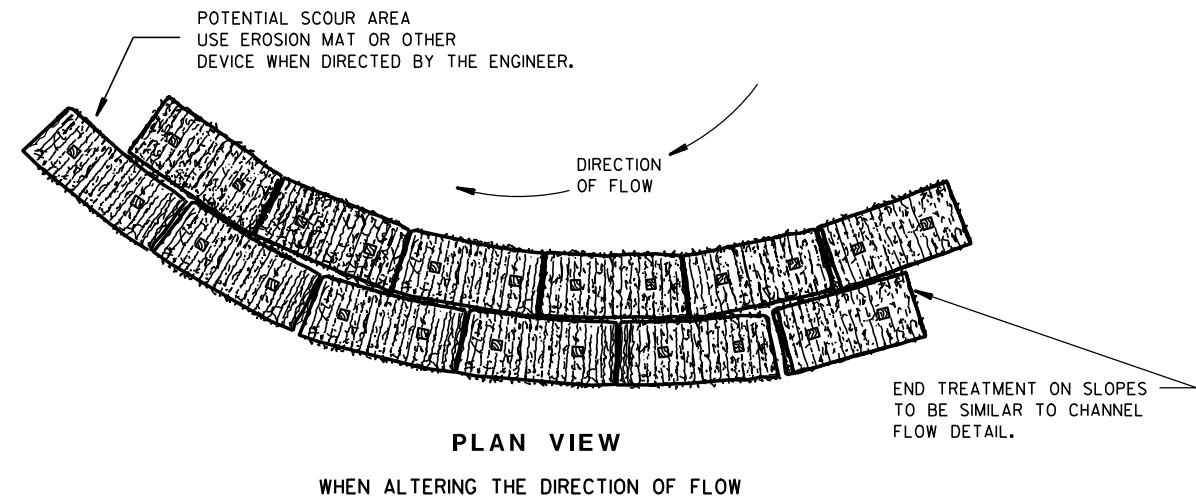
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-23A	PERMANENT LONGITUDINAL PAVEMENT MARKINGS



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

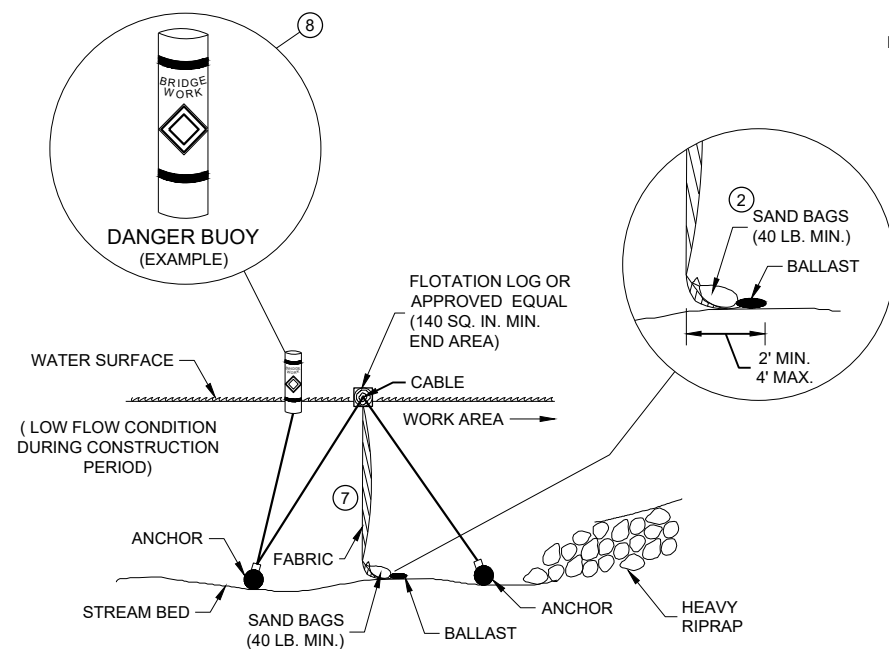
FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

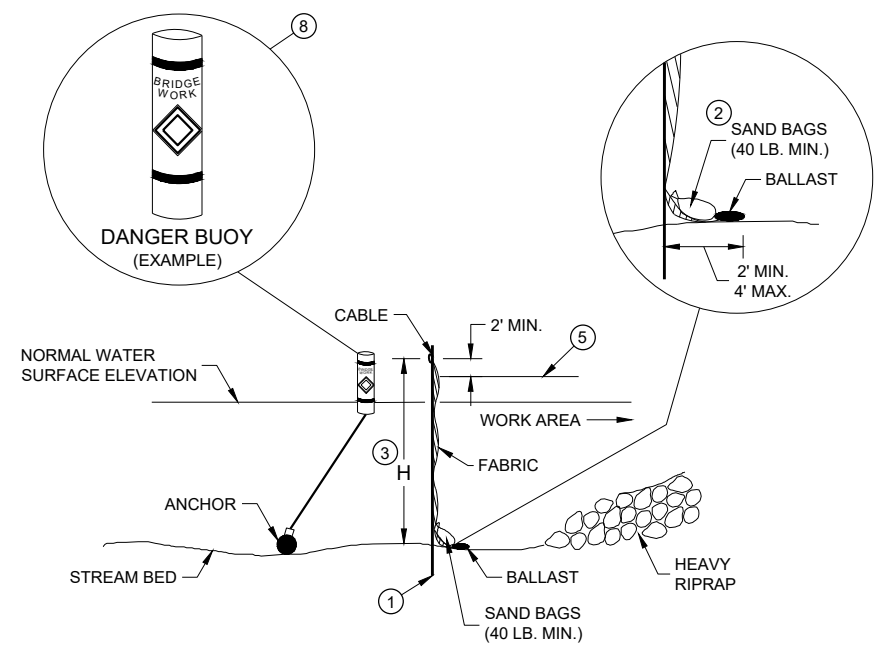


<p style="text-align: center;">SILT FENCE</p>	
<p style="text-align: center;">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED</p> <p><u>4-29-05</u></p> <p><u>DATE</u></p>	<p><u>/S/ Beth Canestra</u></p> <p>CHIEF ROADWAY DEVELOPMENT ENGINEER</p>



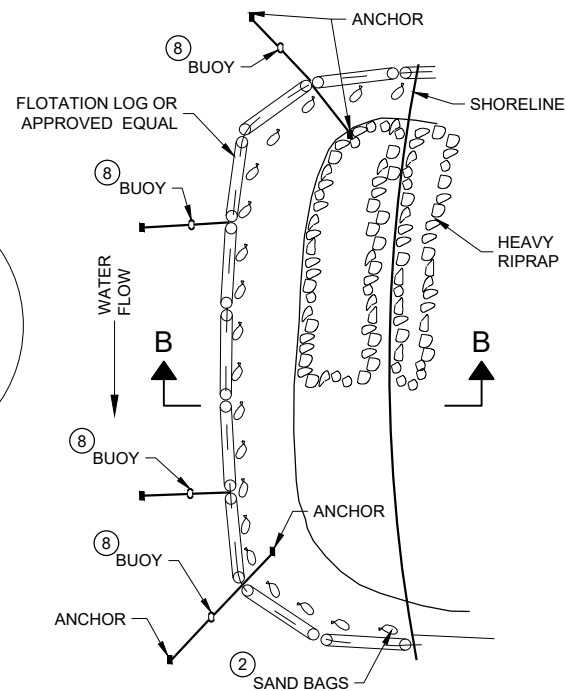
SECTION B - B

TURBIDITY BARRIER - FLOAT ALTERNATIVE CAUTION - SEE NOTE 6

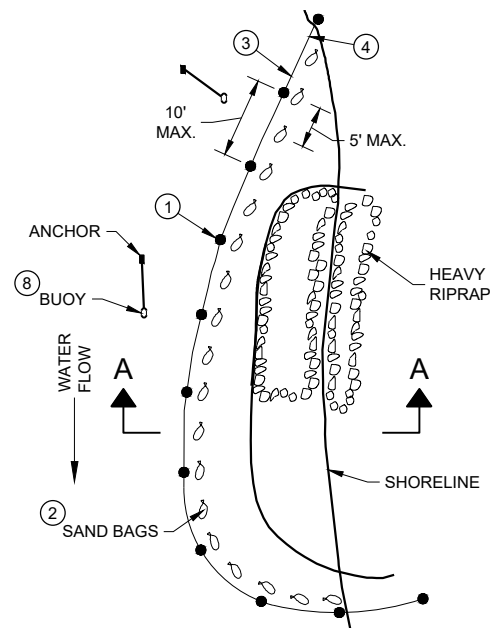


SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW



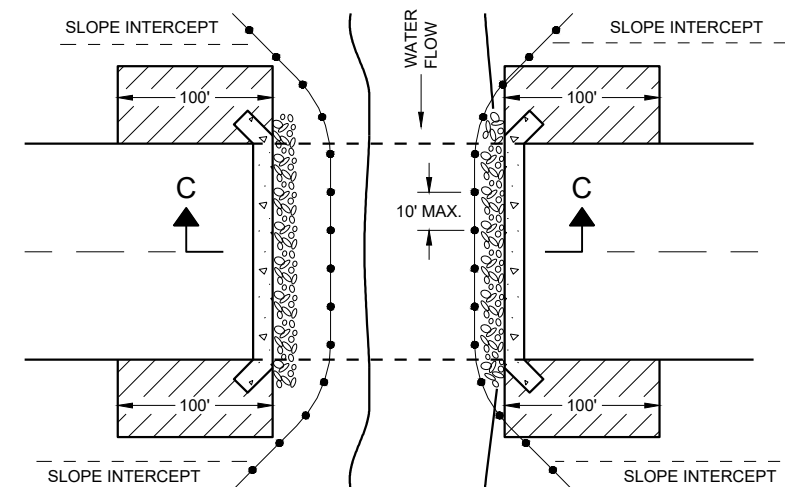
PLAN VIEW

GENERAL NOTES

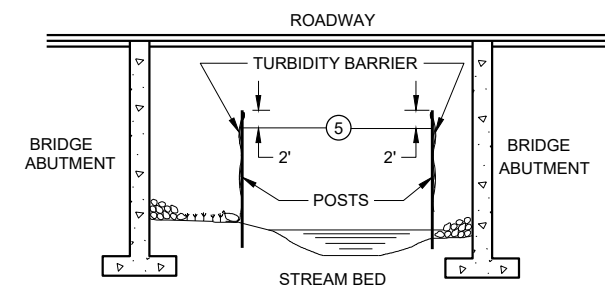
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- 1 DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- 2 SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- 3 WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- 4 IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- 5 ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- 6 FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- 7 ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- 8 USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

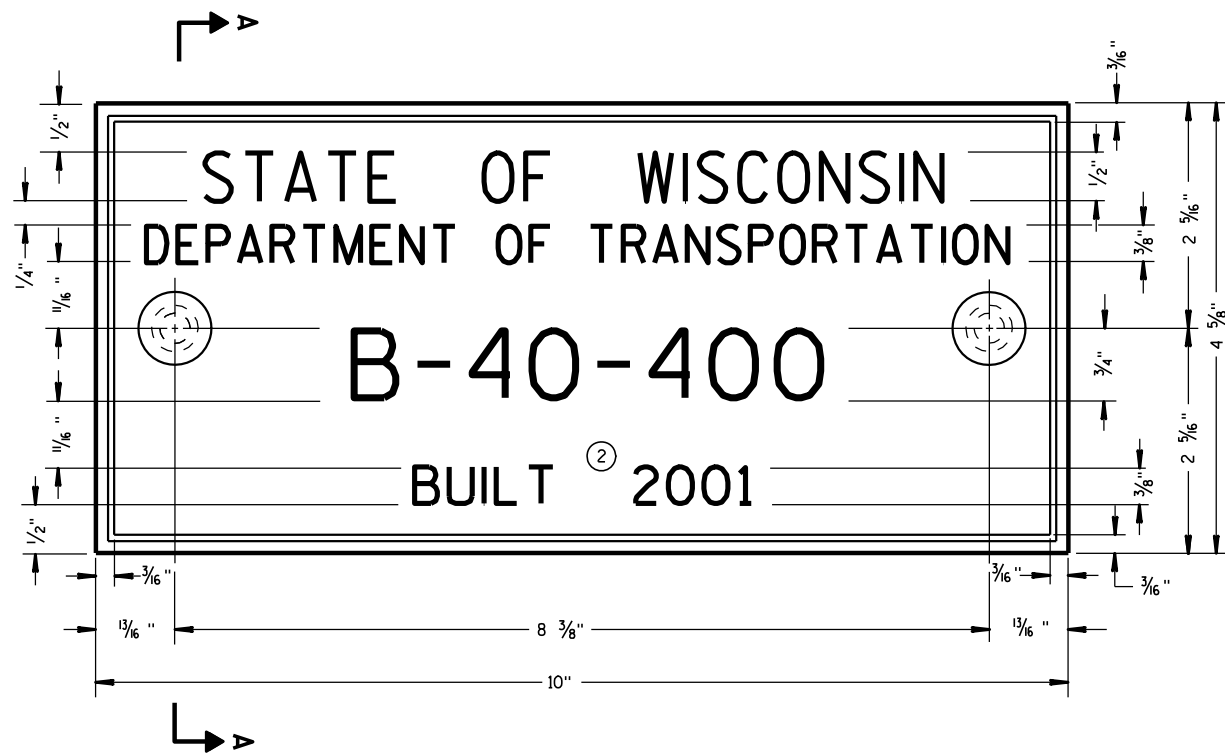
APPROVED

6/4/02

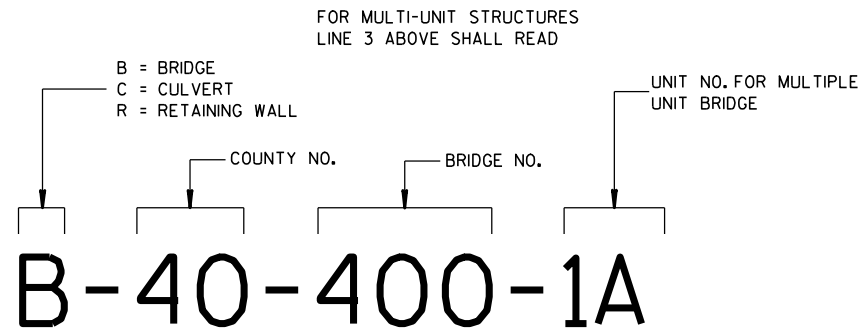
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT
ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



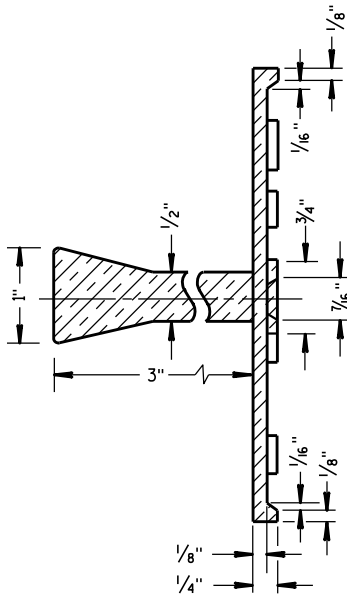
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

GENERAL NOTES

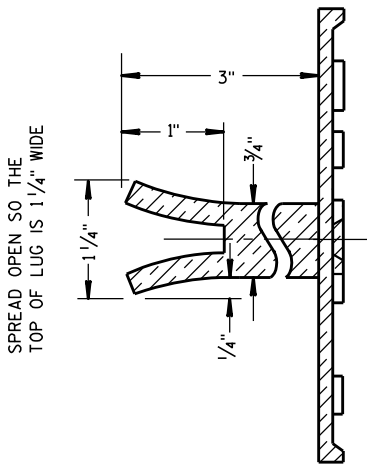
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

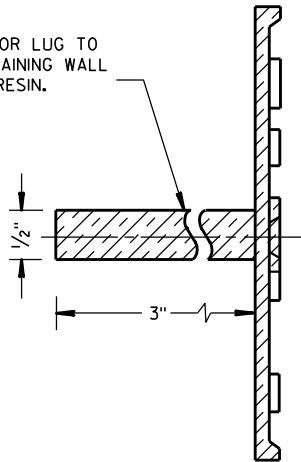


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



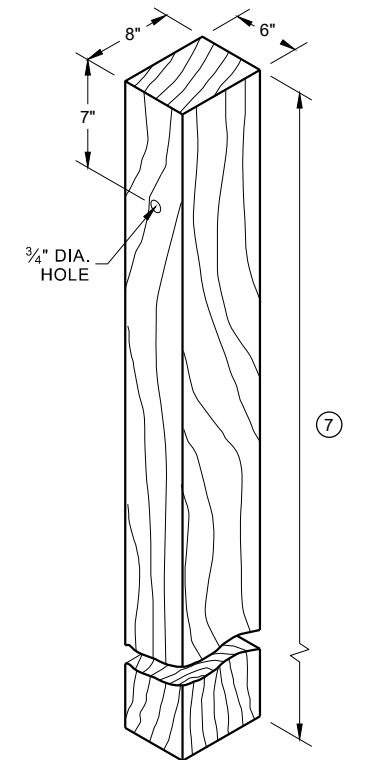
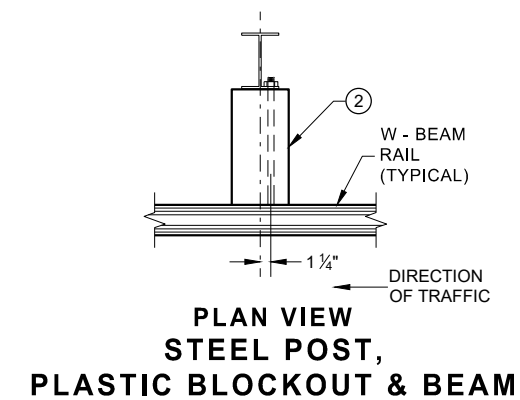
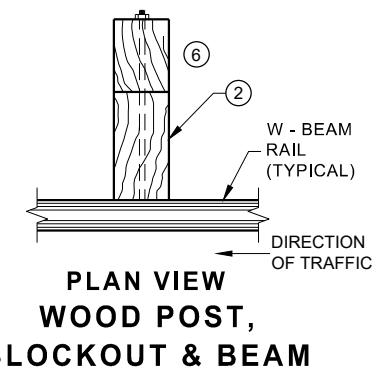
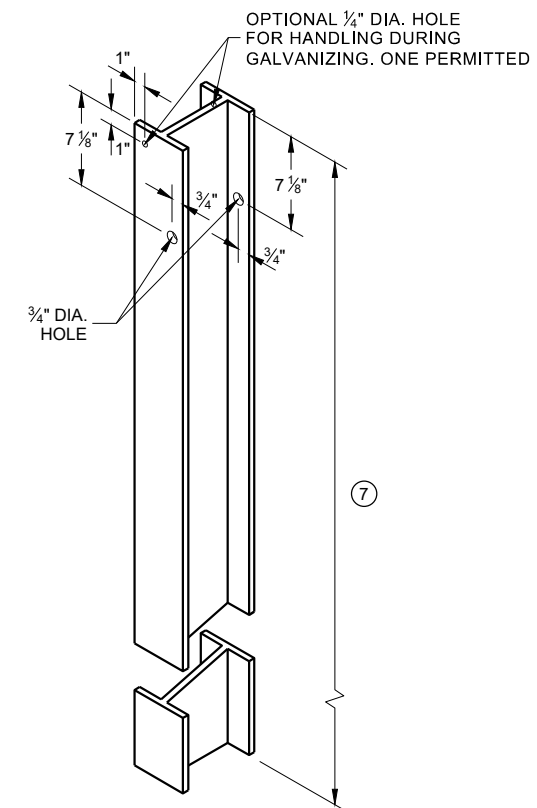
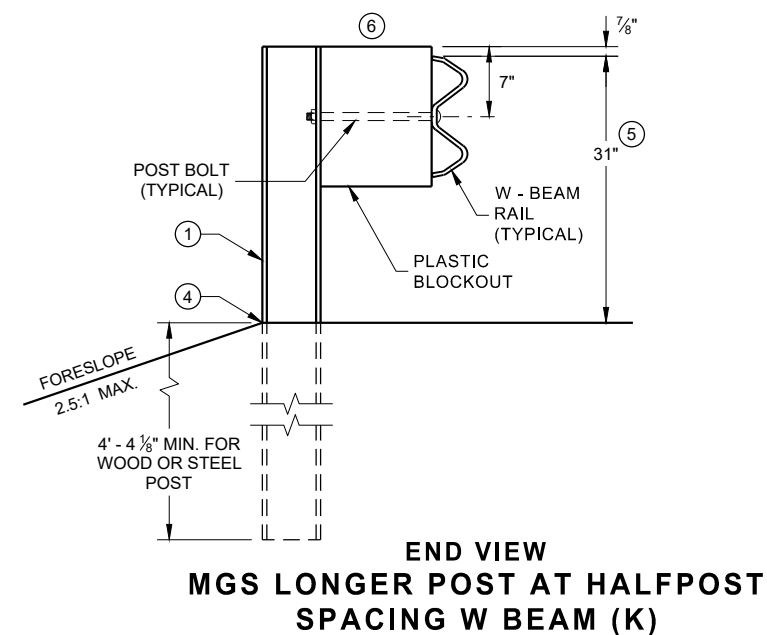
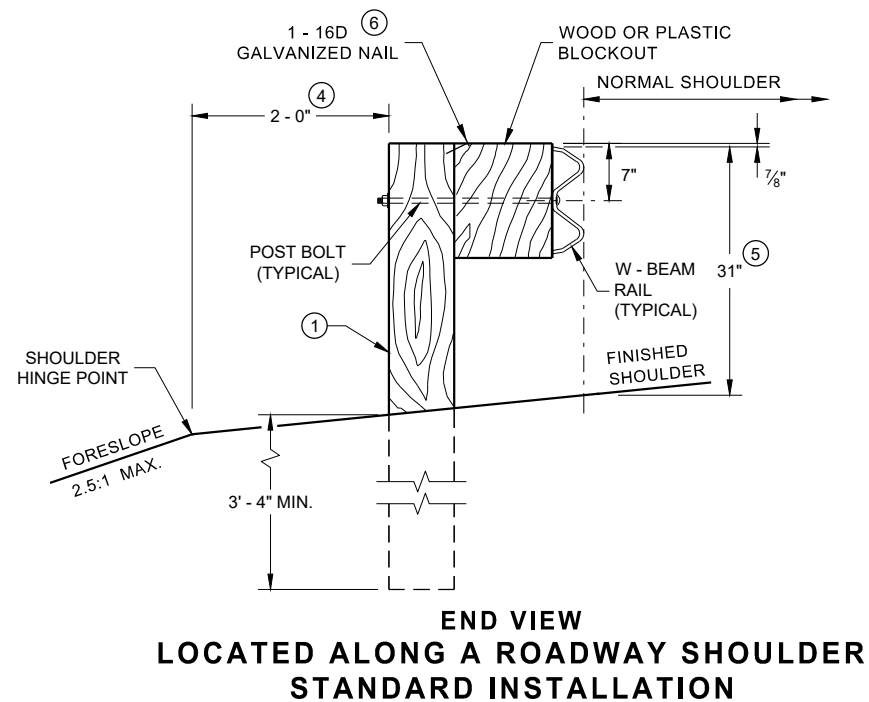
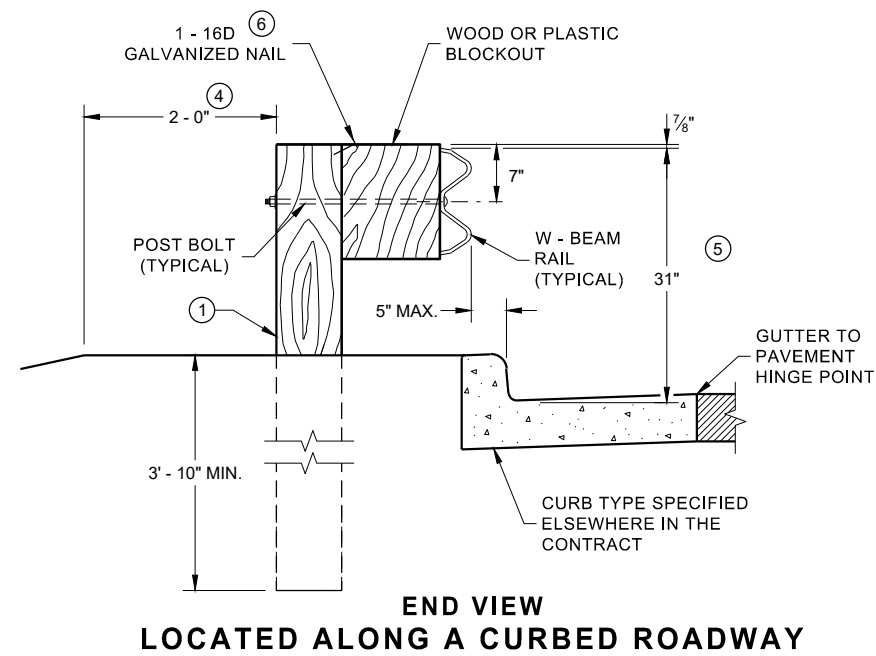
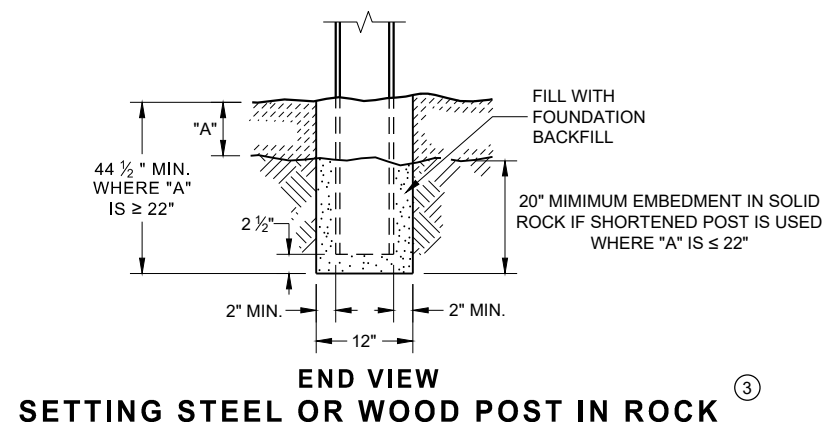
ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE
(STRUCTURES)

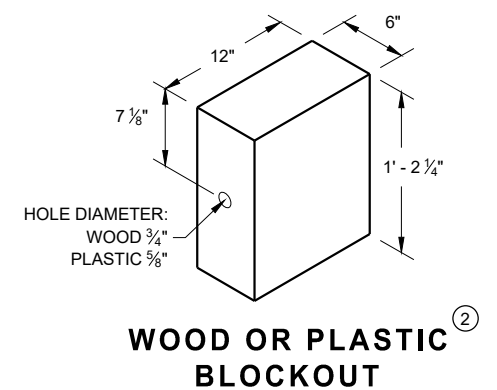
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/26/10
DATE
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA

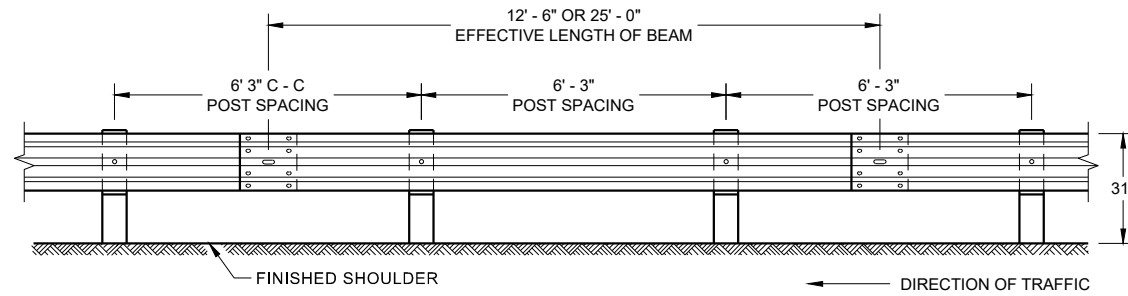
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



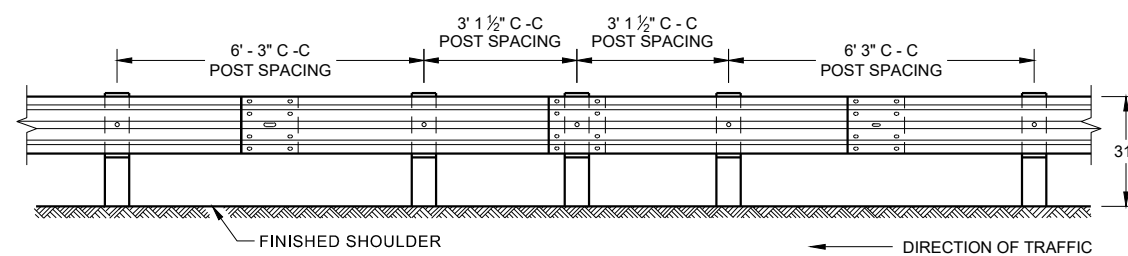
WOOD POST (6" X 8") NOMINAL ⁽¹⁾



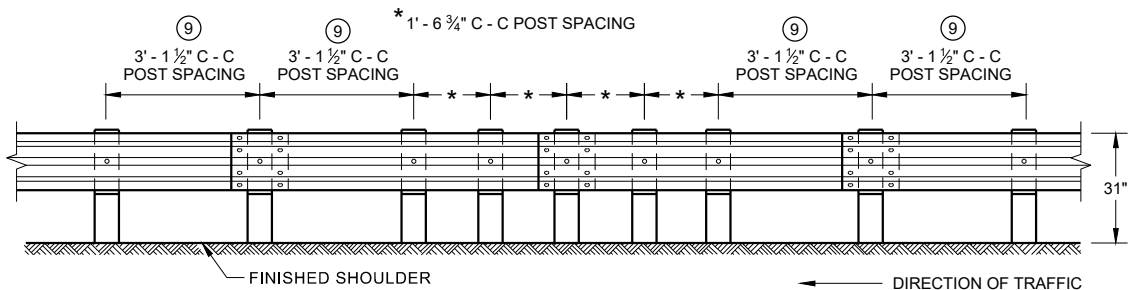
**WOOD OR PLASTIC
BLOCKOUT**



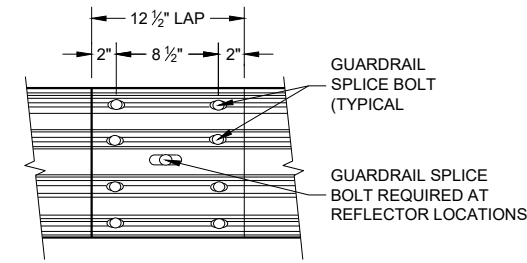
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



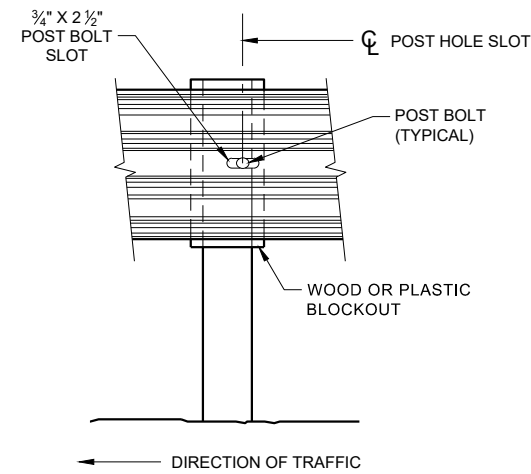
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



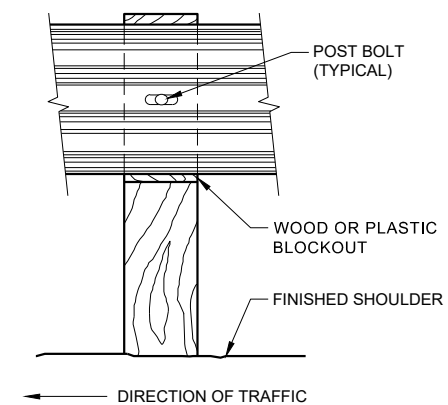
**FRONT VIEW
QUARTER POST SPACING (QS)**



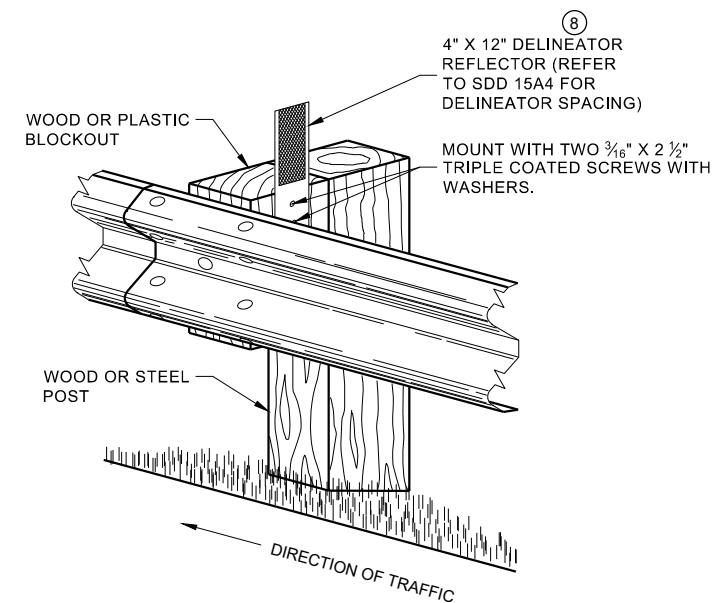
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



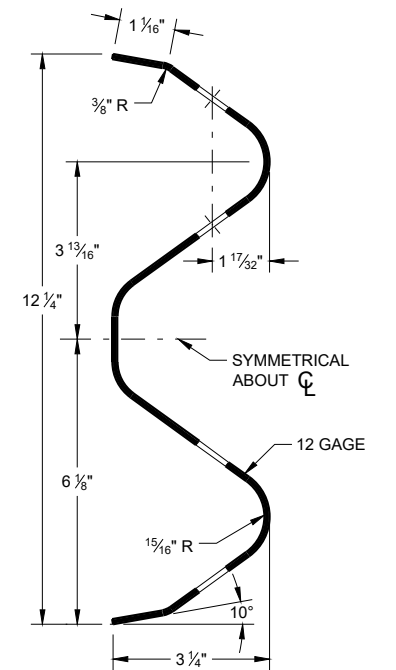
FRONT VIEW AT WOOD POST



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

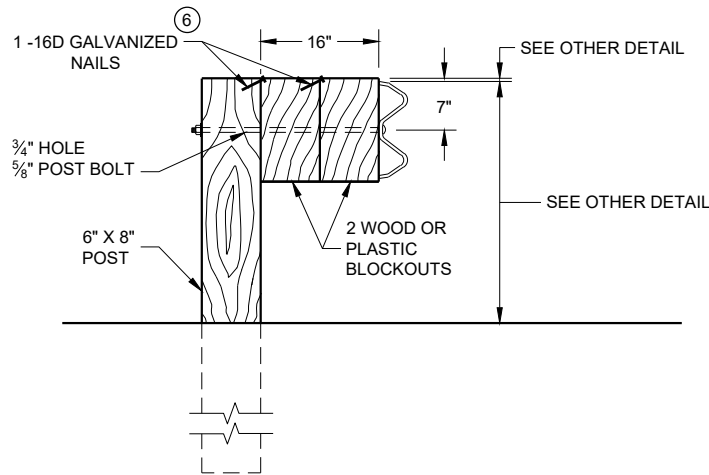
- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

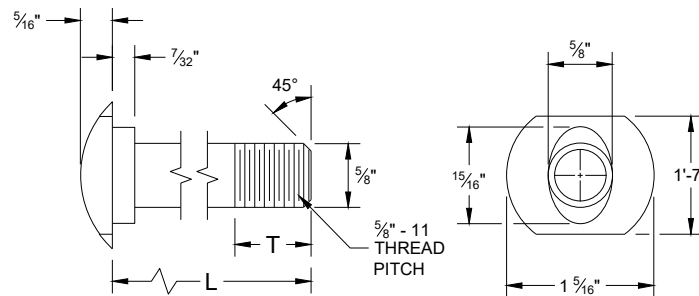
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

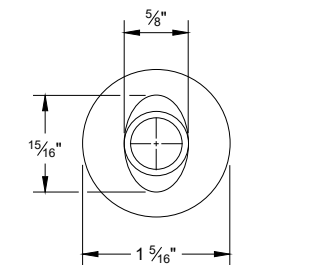
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

- NOTE:
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF $\frac{3}{16}$ ".
 2. IF THE BOLT EXTENDS MORE THAN $\frac{1}{4}$ " FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

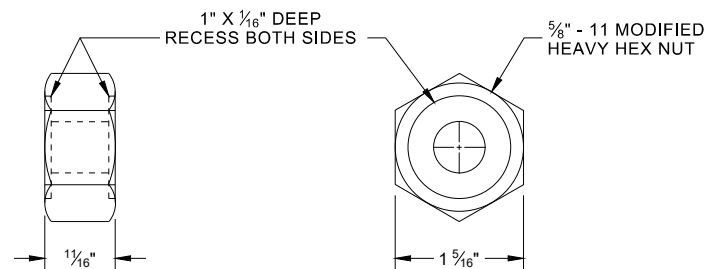


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

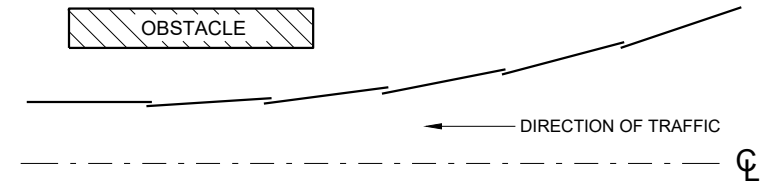


ALTERNATE BOLT HEAD

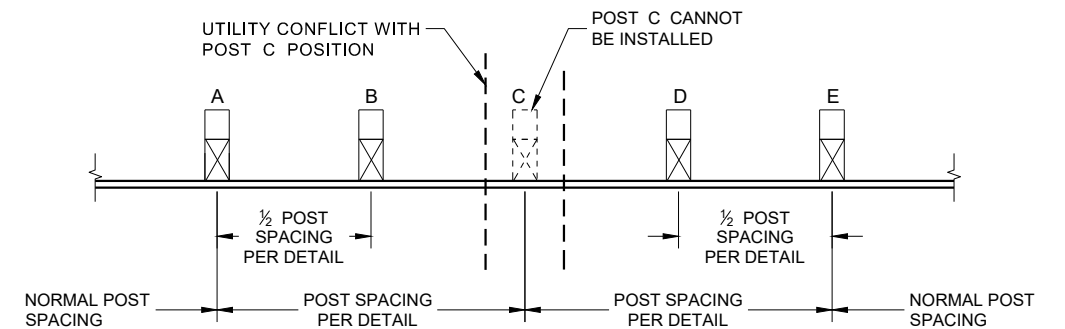


POST BOLT, SPLICE BOLT AND RECESS NUT

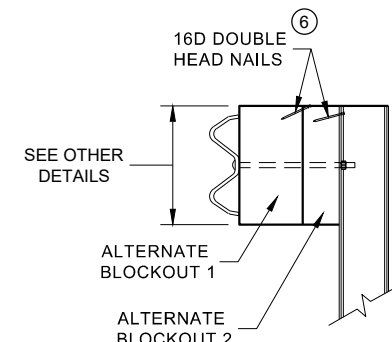
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



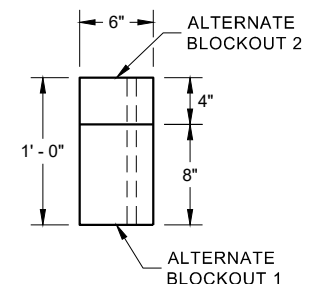
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



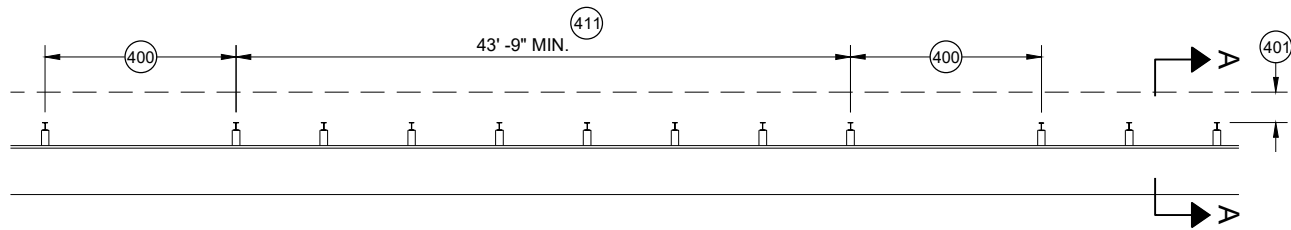
PLAN VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

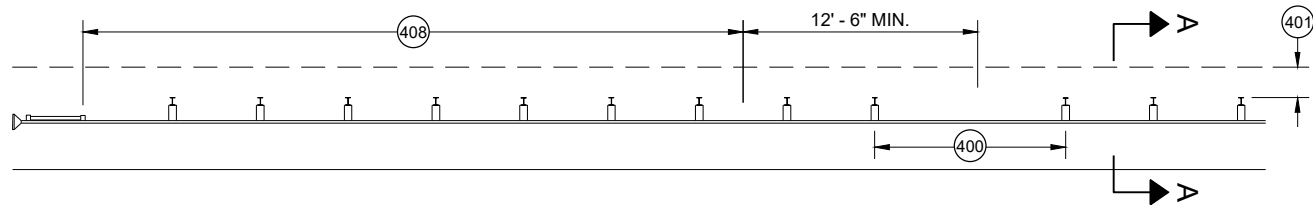
- NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
- DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

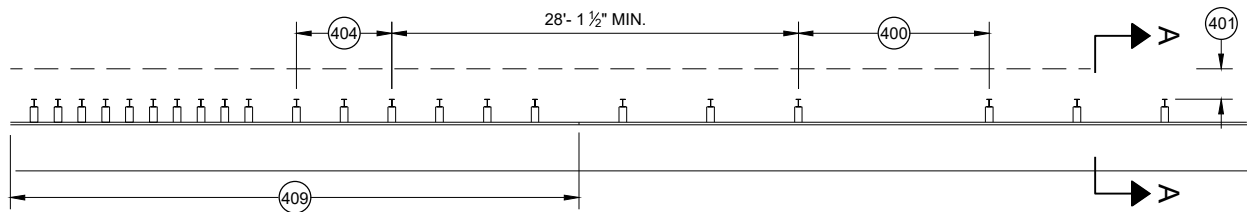
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



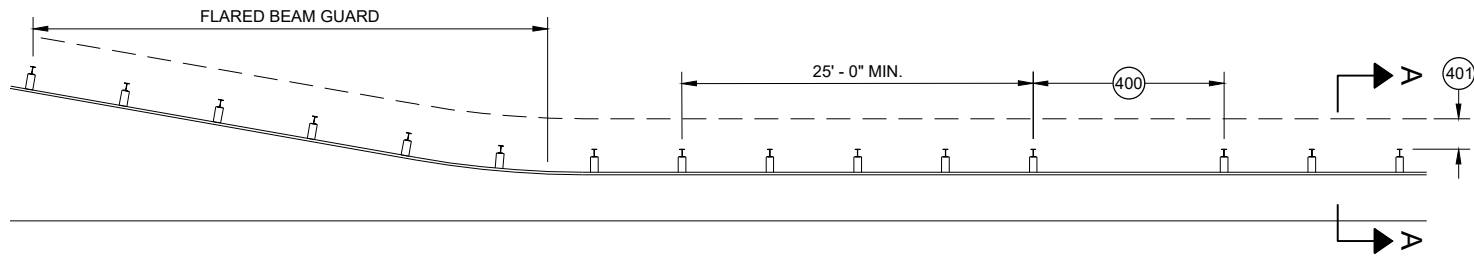
MISSING POST IN MGS GUARDRAIL



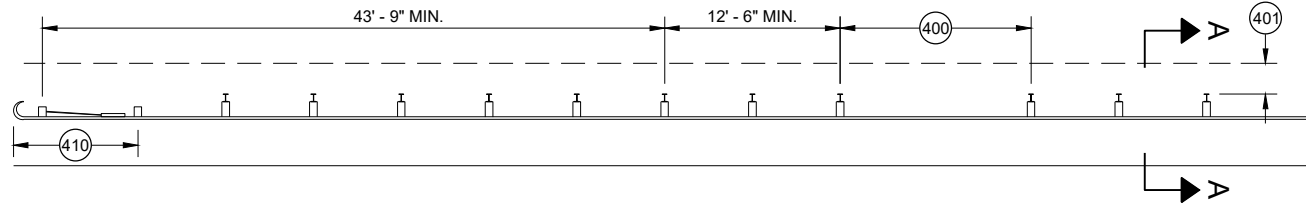
MISSING POST IN MGS GUARDRAIL NEAR EAT



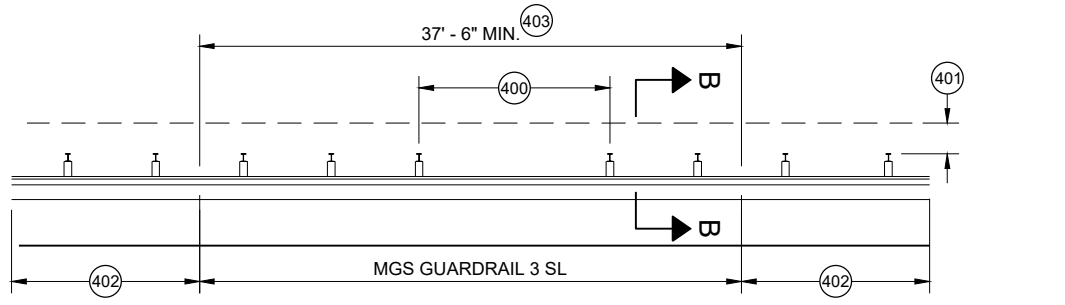
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

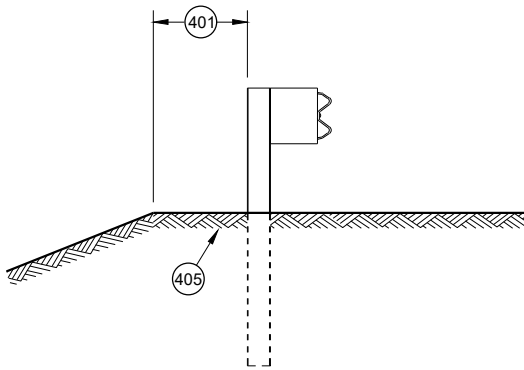


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

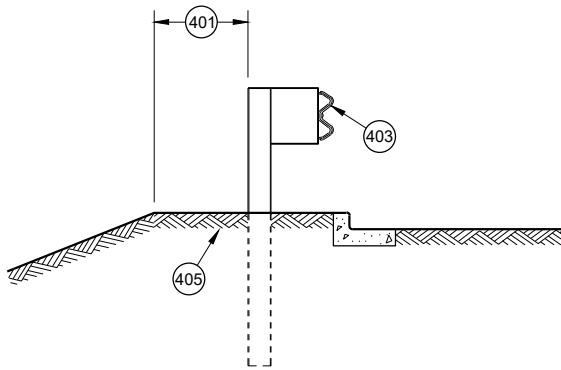


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- (400) MAX SPAN 12' - 6"
- (401) 2' MIN.
- (402) MGS GUARDRAIL 3
- (403) NESTING BEAM GUARD
- (404) ASYMMETRIC TRANSITION
- (405) SOIL WELL DRAINED AND COMPACTED
- (406) SEE OTHER DRAWINGS IN THIS SDD
- (407) SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- (408) SEE SDD 14B44
- (409) SEE SDD 14B45
- (410) SEE SDD 14B47
- (411) MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA

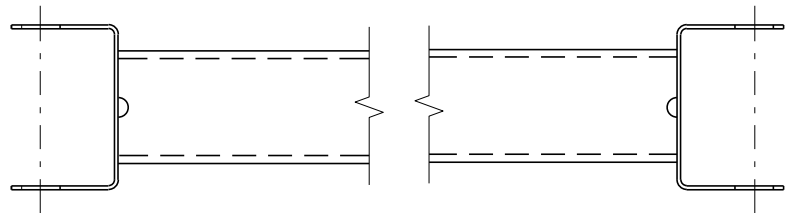
- A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

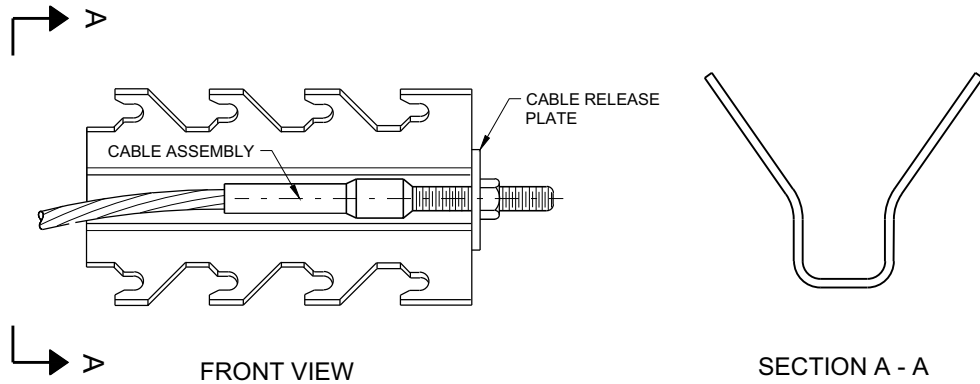


STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

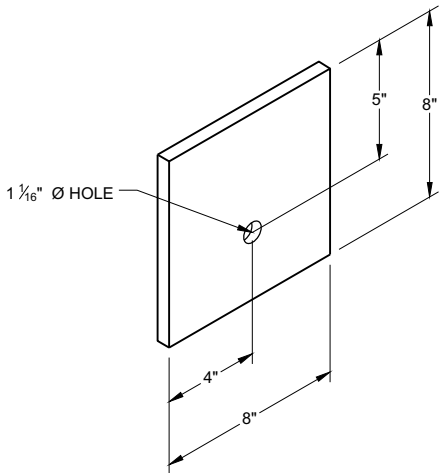


GENERIC GROUND STRUT 9 E

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
1	UPPER POST NO. 1 6" X 6" TUBE
2	LOWER POST NO. 1
3	WOOD CRT
4	WOOD BLOCKOUT
5	PIPE SLEEVE
6	BEARING PLATE
7	BCT CABLE ASSEMBLY
8	ANCHOR CABLE BOX
9	GROUND STRUT
10	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
11	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
12	IMPACT HEAD
13	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
14	SOIL PLATE
15	UPPER POST NO. 2
16	LOWER POST NO. 2



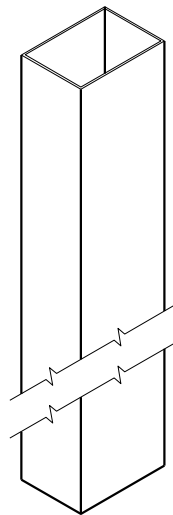
GENERIC ANCHOR CABLE BOX 9 E



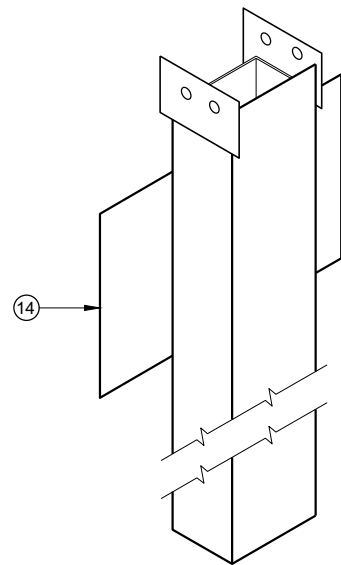
BEARING PLATE 6 E

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

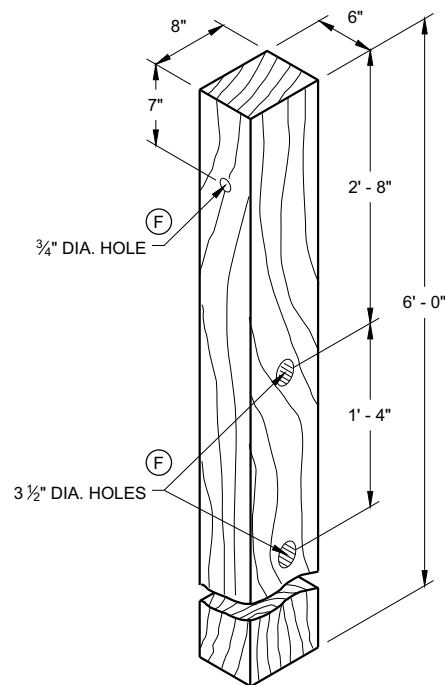
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



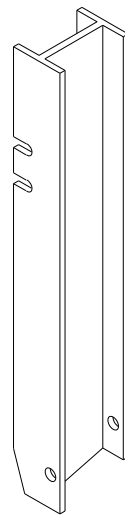
UPPER POST NO. 1 ⁽¹⁾ (E)



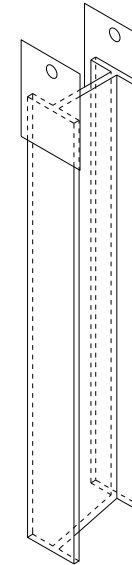
LOWER POST NO. 1 ⁽²⁾ (E)



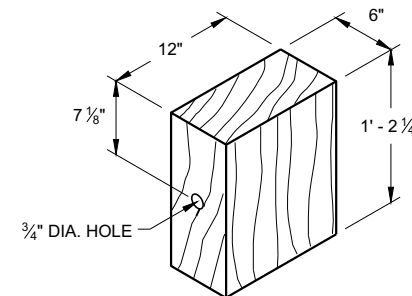
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



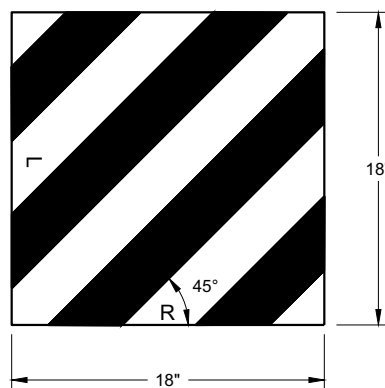
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



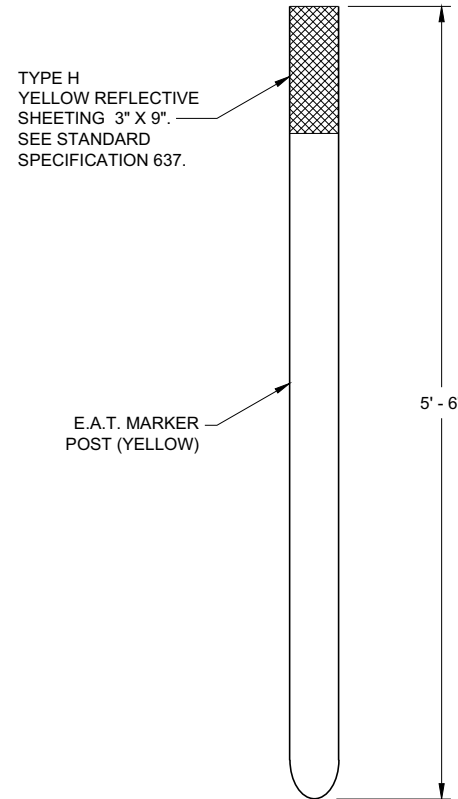
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



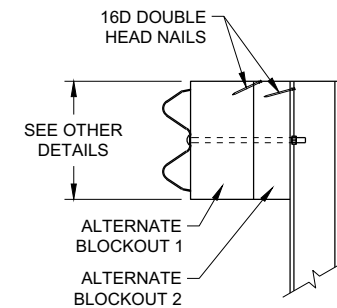
WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



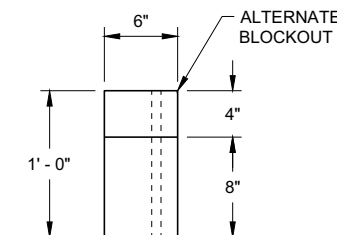
REFLECTIVE SHEETING DETAIL ^(E)



E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



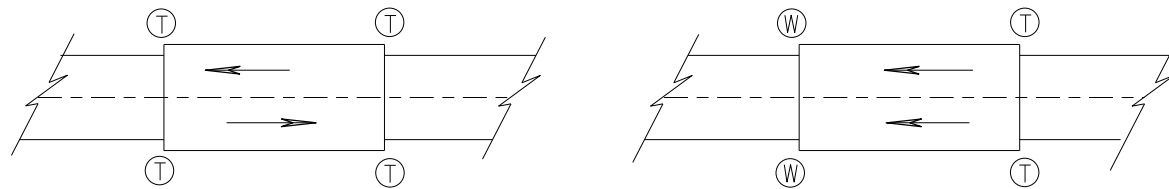
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



TWO WAY TRAFFIC

ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

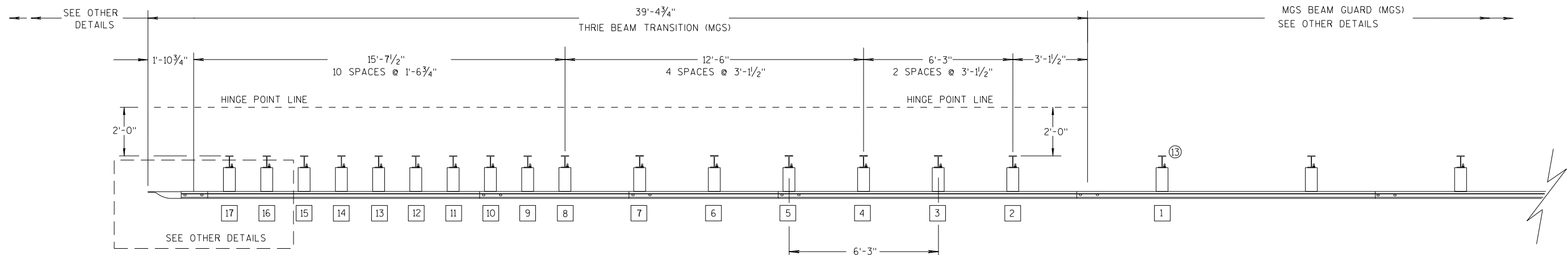
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

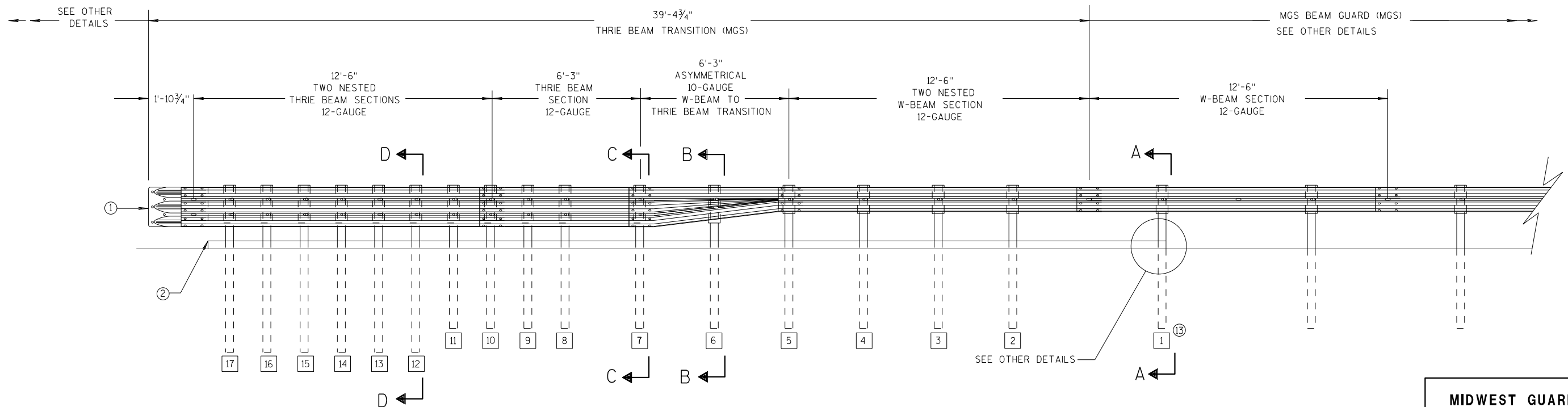
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

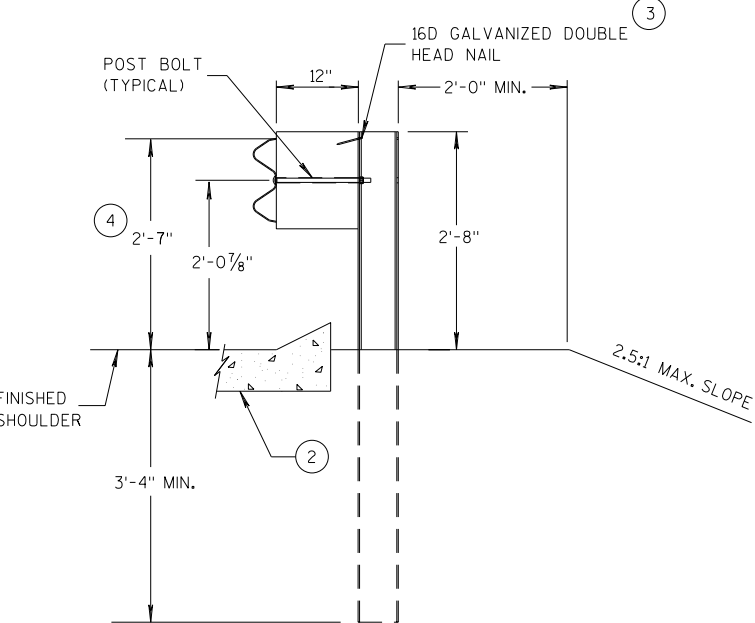
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

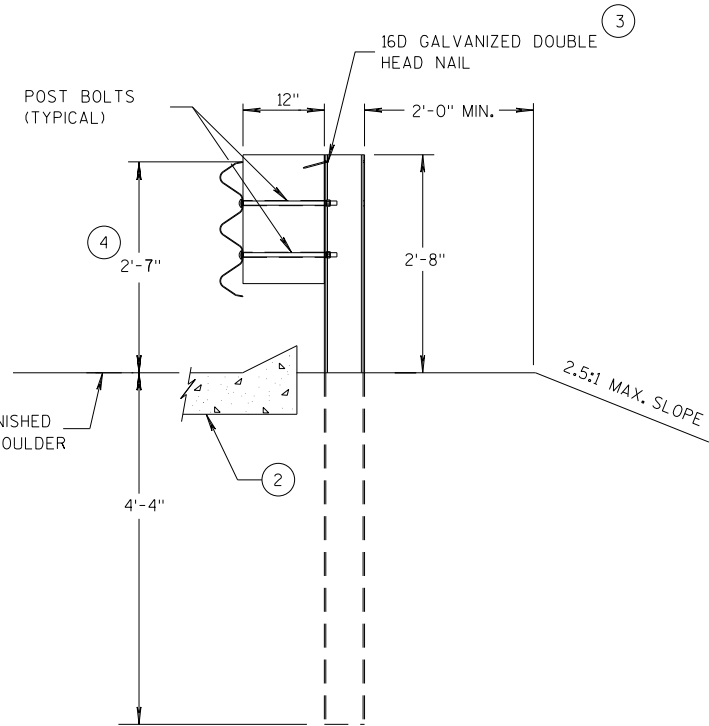
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

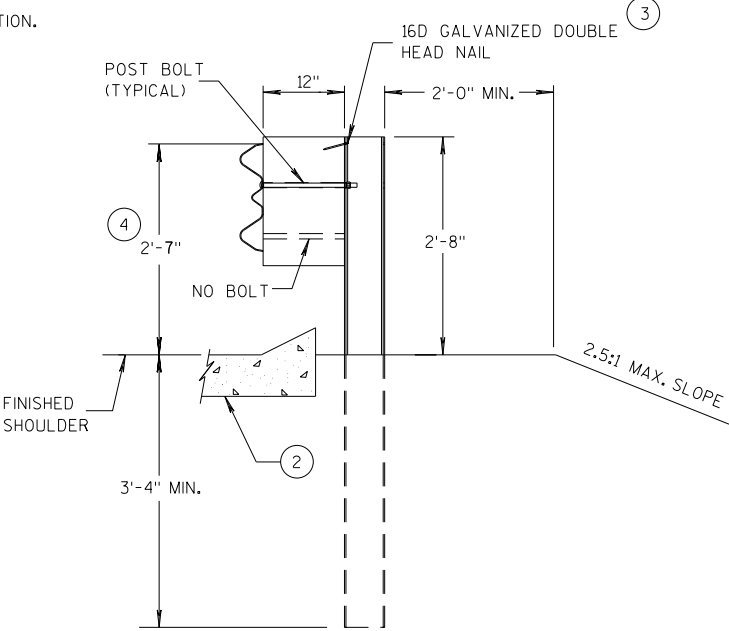
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



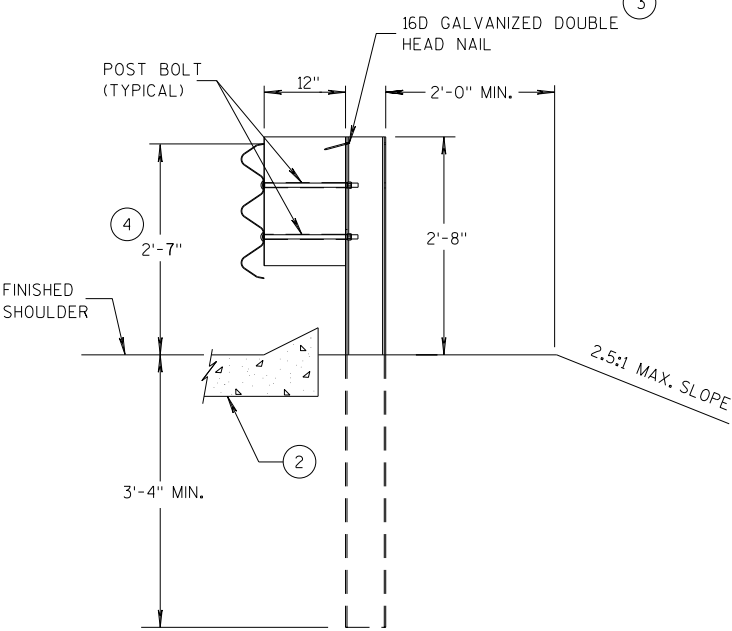
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

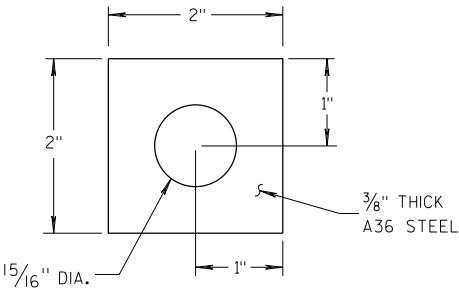
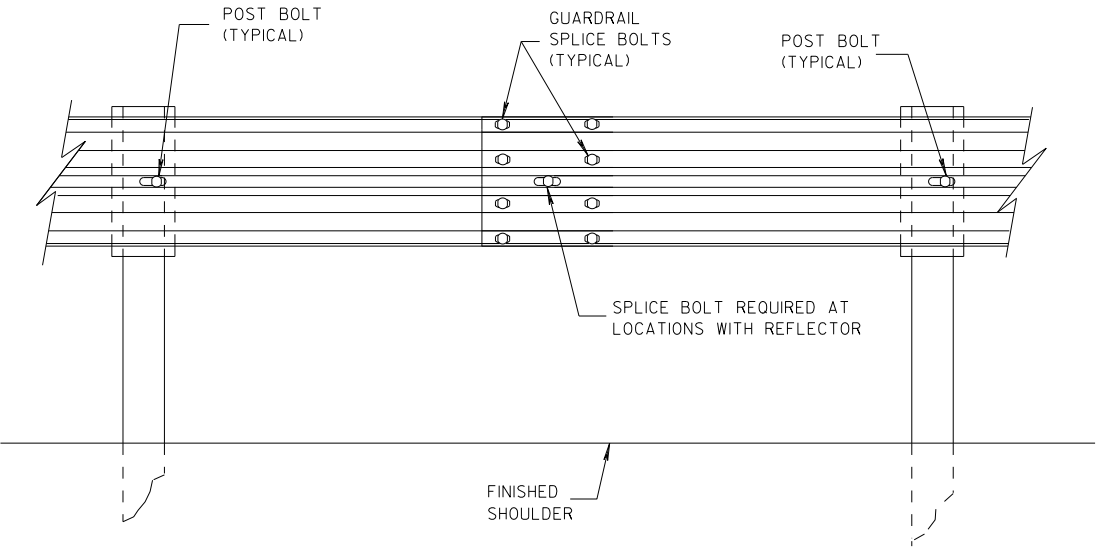
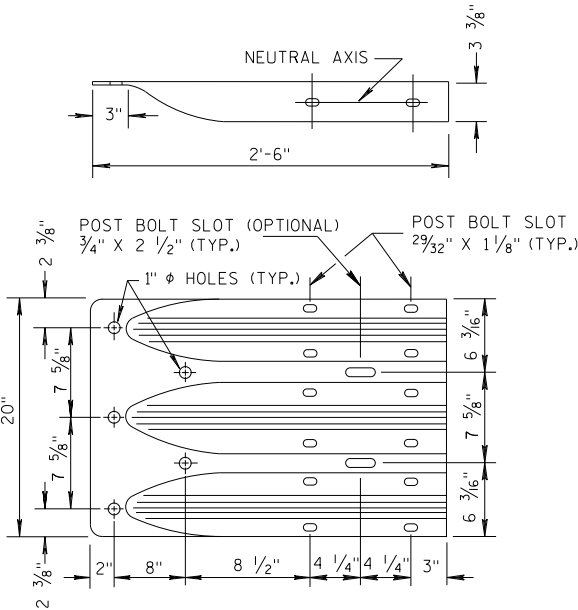


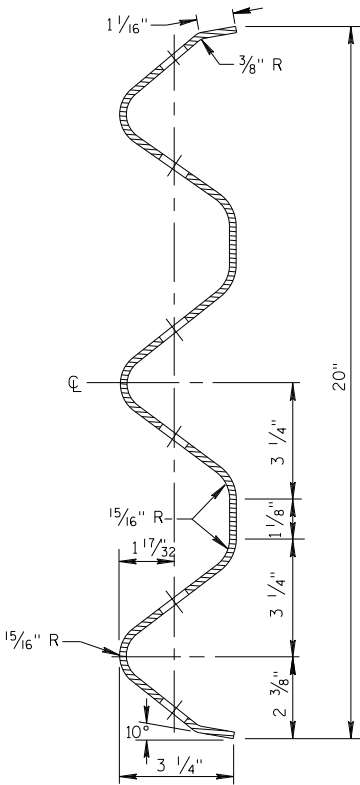
PLATE WASHER DETAIL



SPlice DETAIL



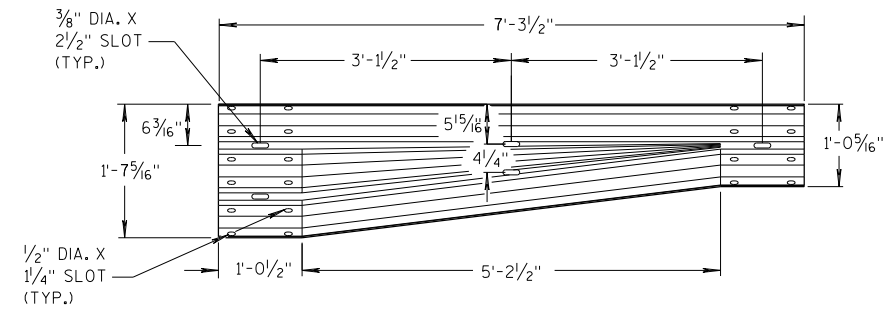
THRIE BEAM
TERMINAL CONNECTOR



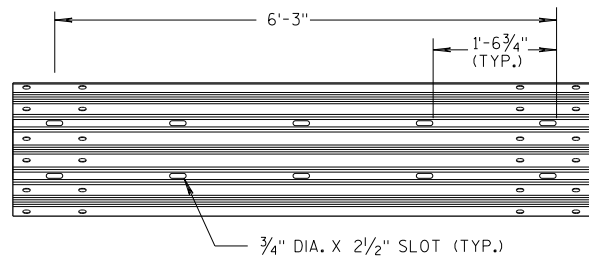
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

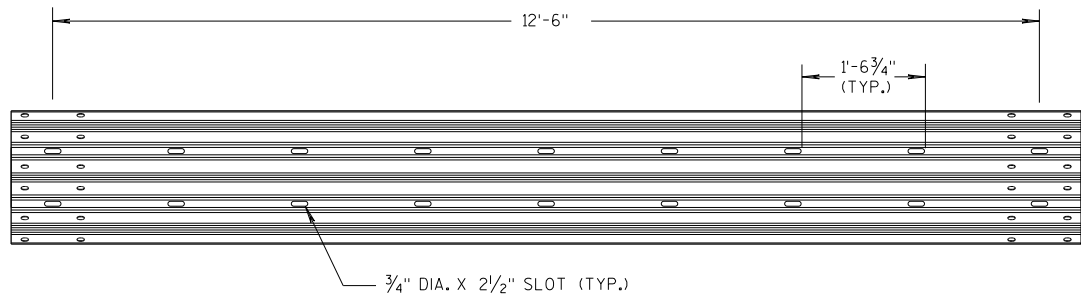
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



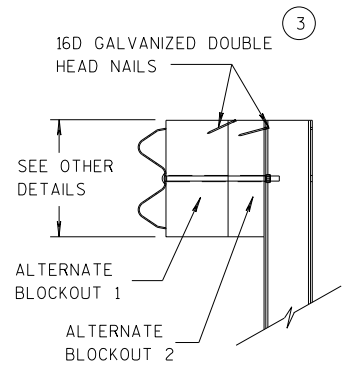
W-BEAM TO THRIE BEAM TRANSITION SECTION



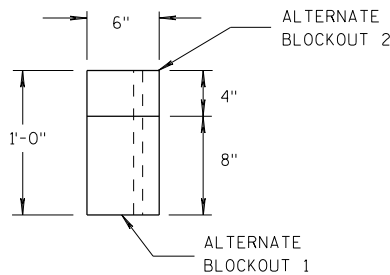
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

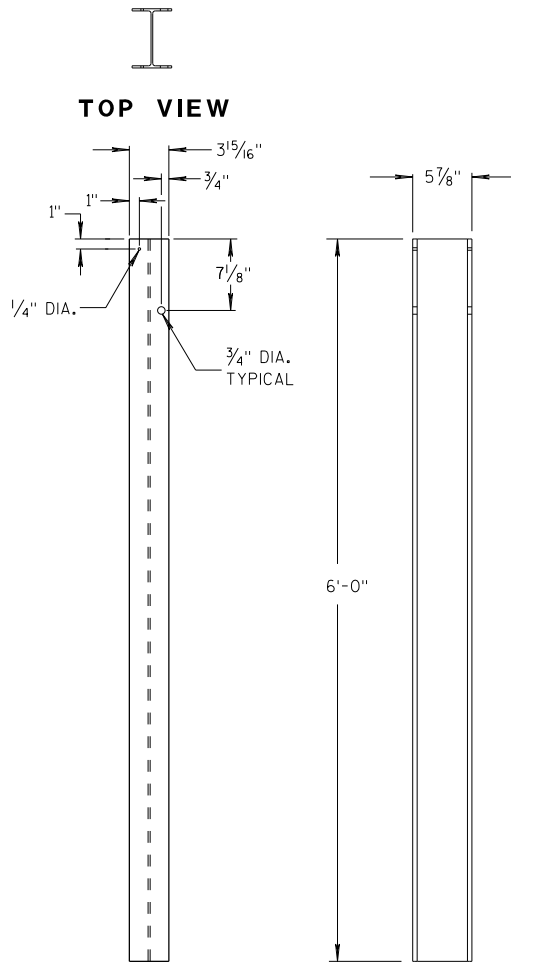


SIDE VIEW



TOP VIEW

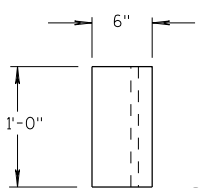
ALTERNATE WOOD BLOCKOUT DETAIL



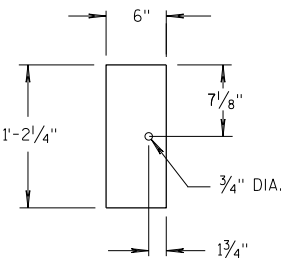
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

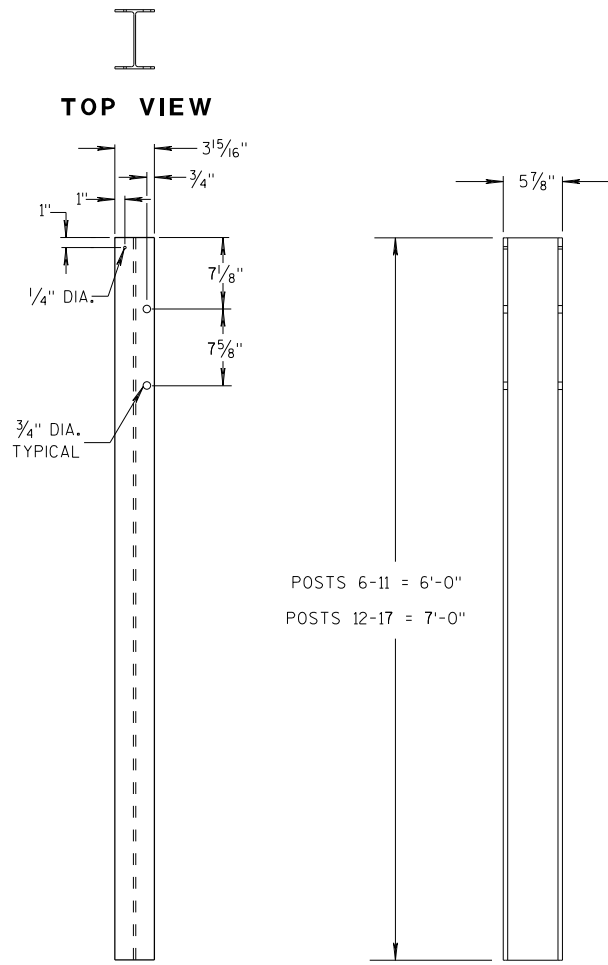


TOP VIEW



FRONT VIEW

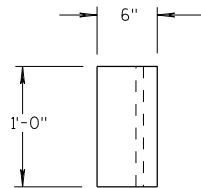
BLOCKOUT POSTS 1-5



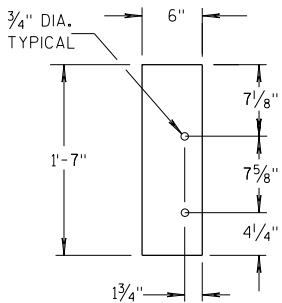
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

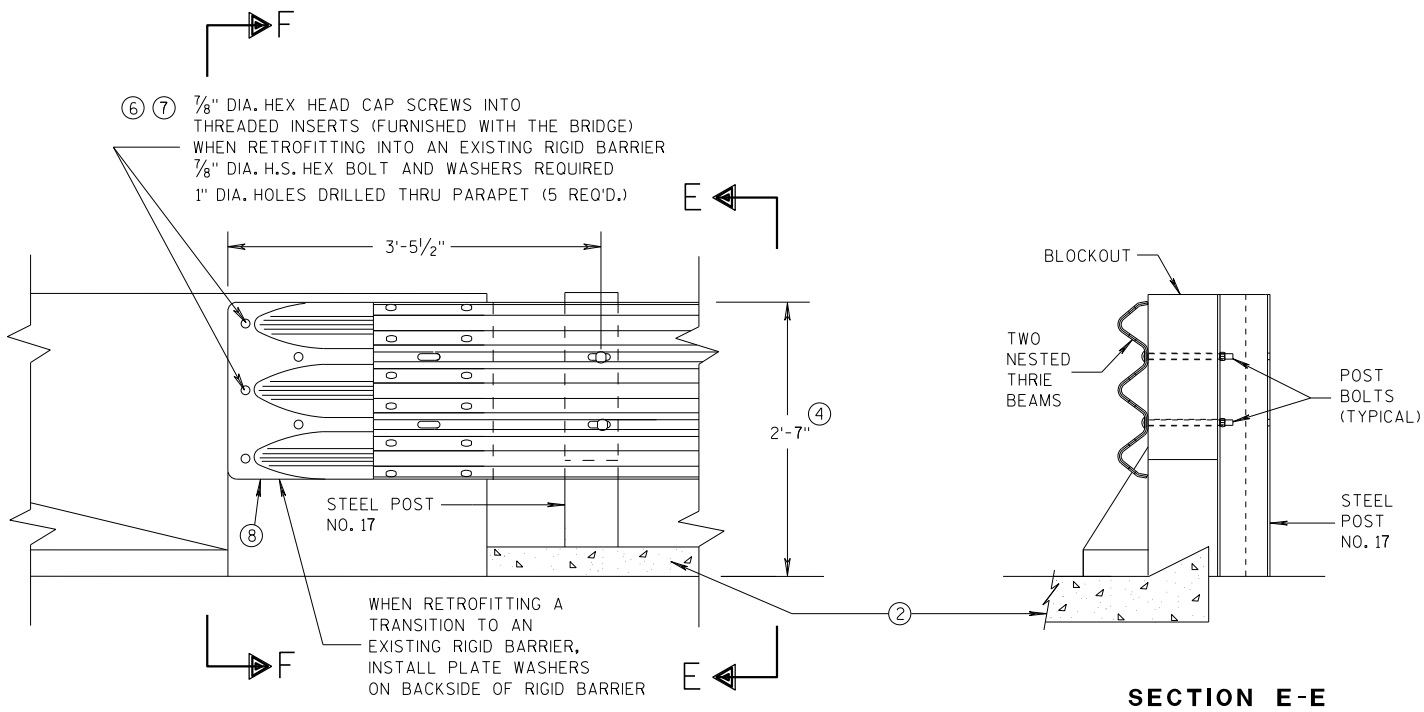
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

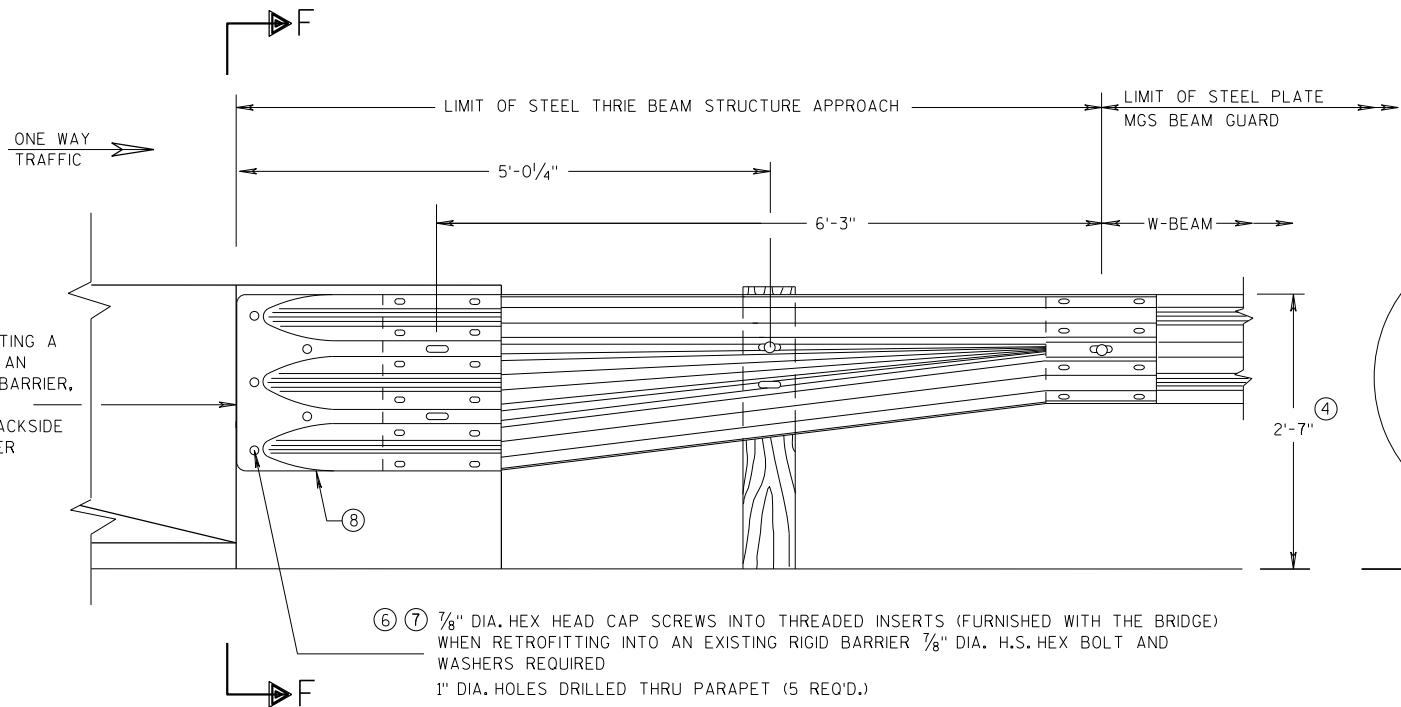
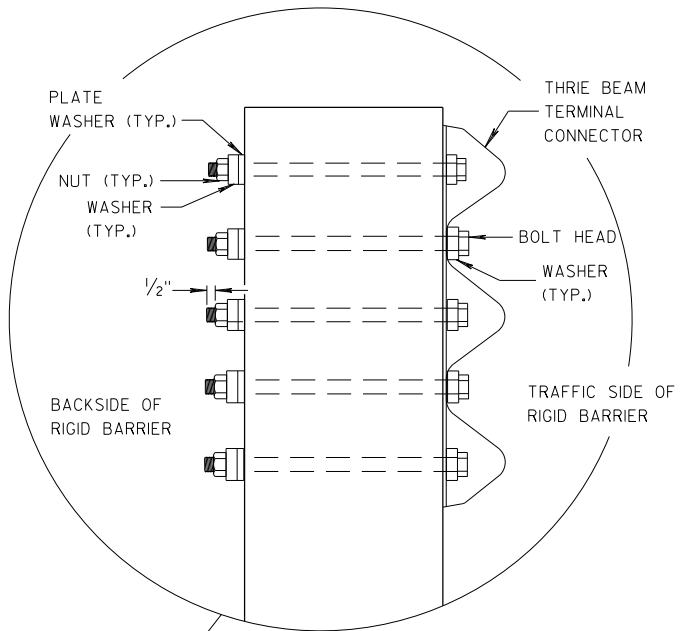
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

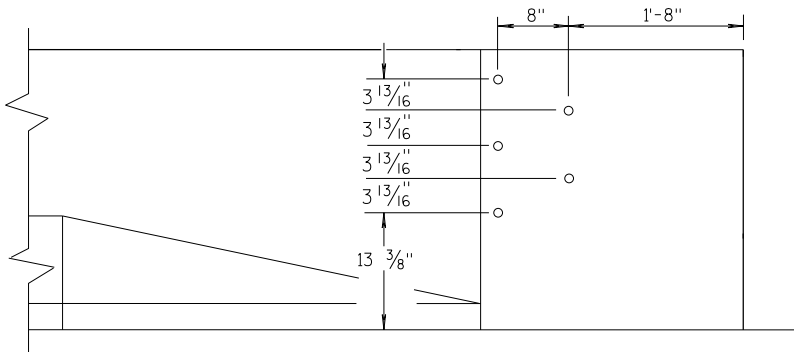


GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F

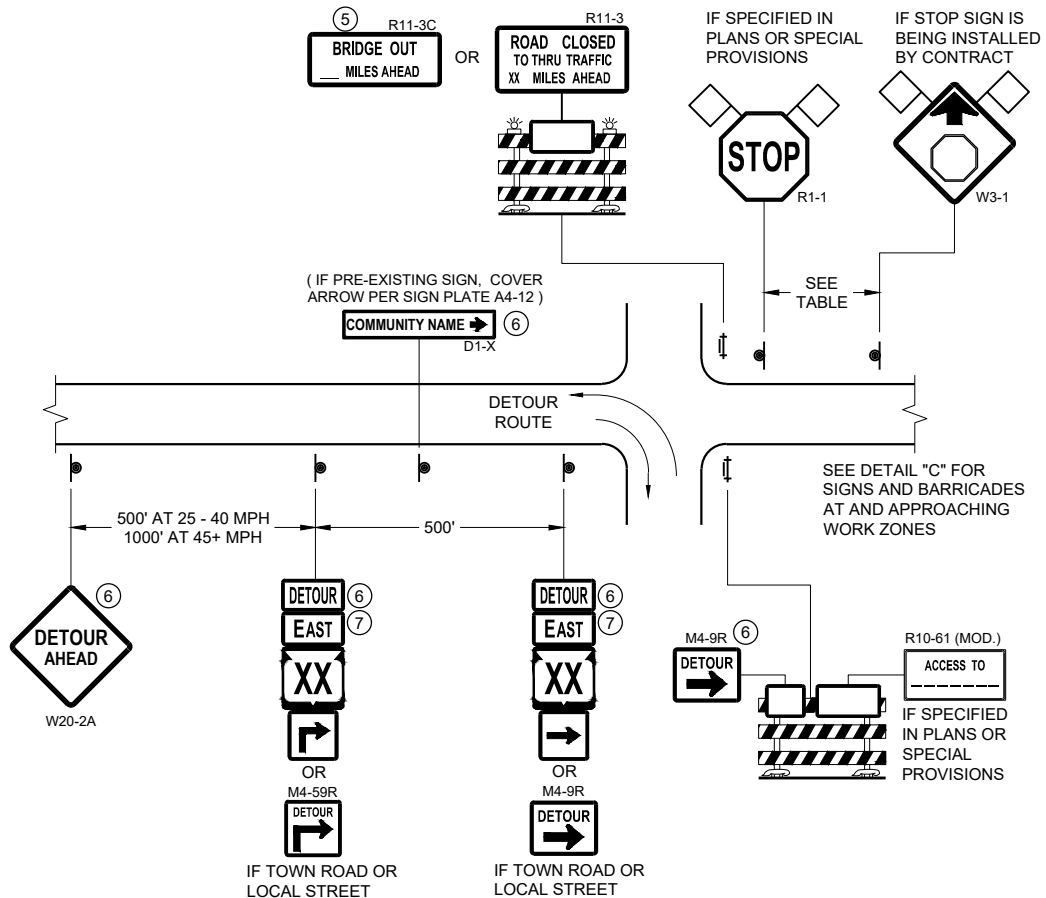


**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

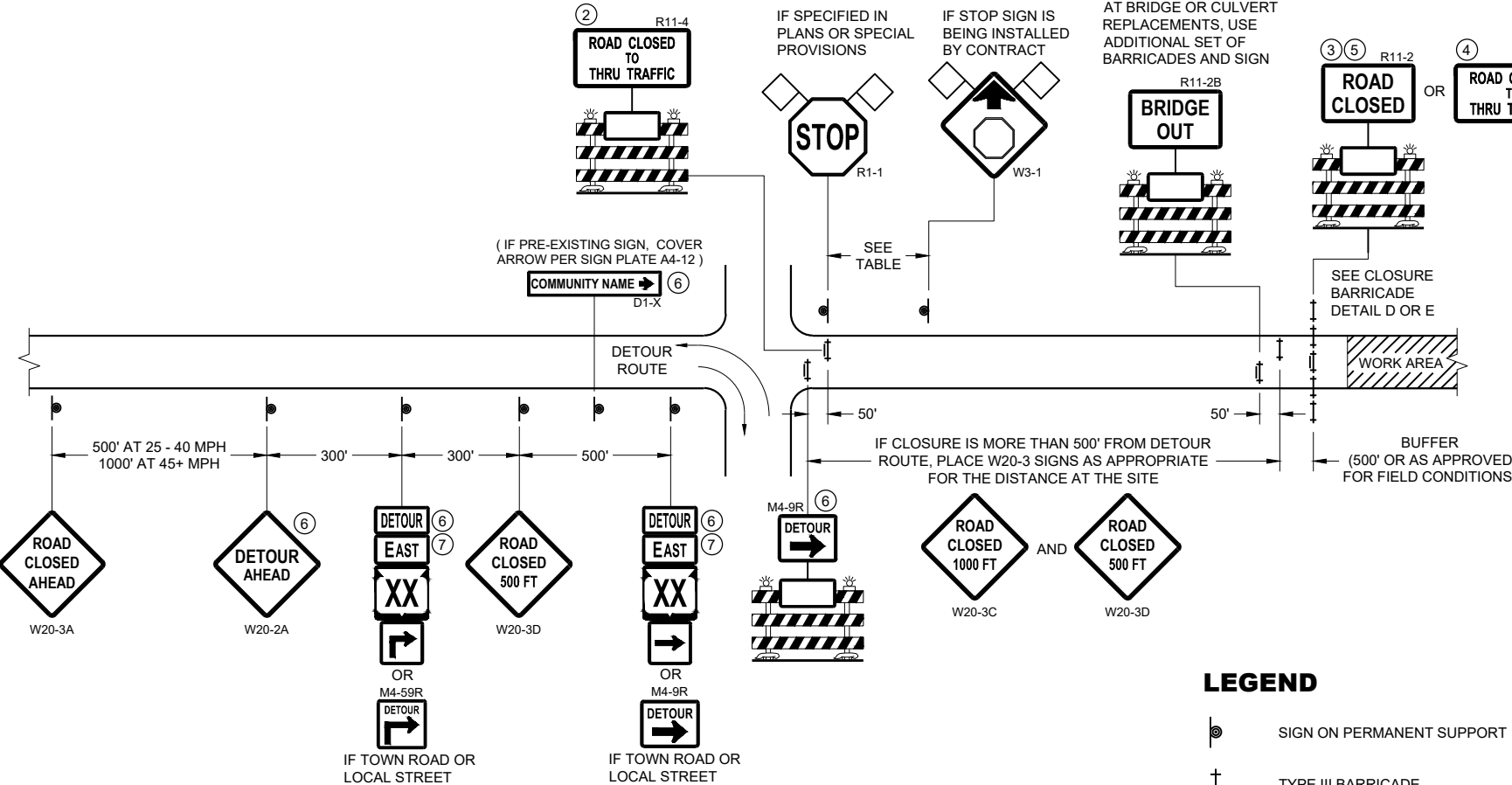
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018
DATE
FHWA

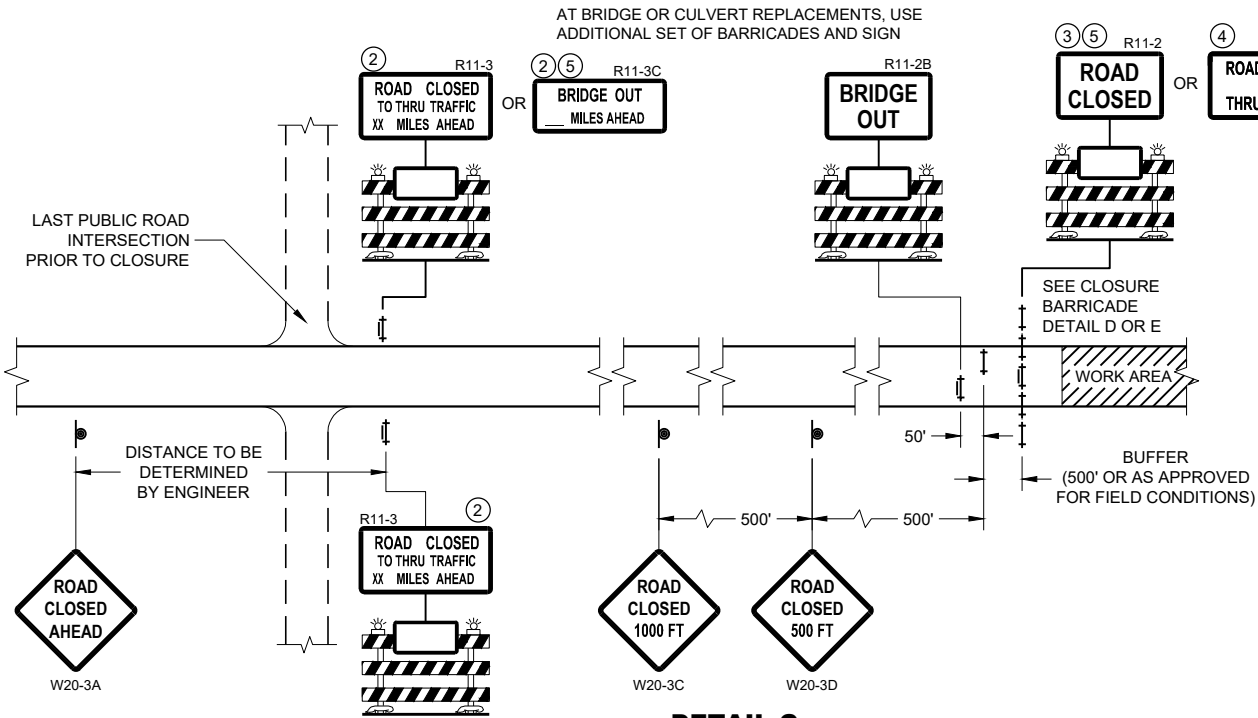
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

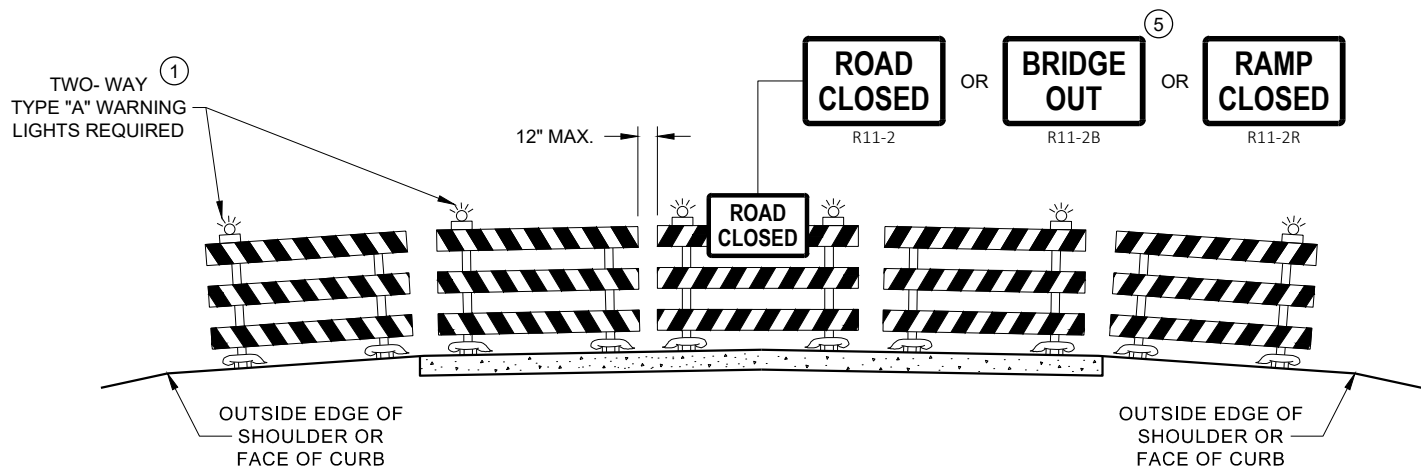
LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)
- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

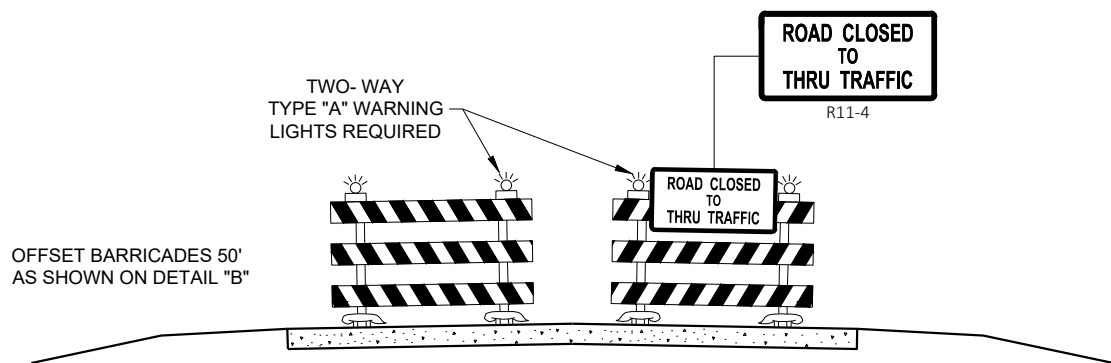
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

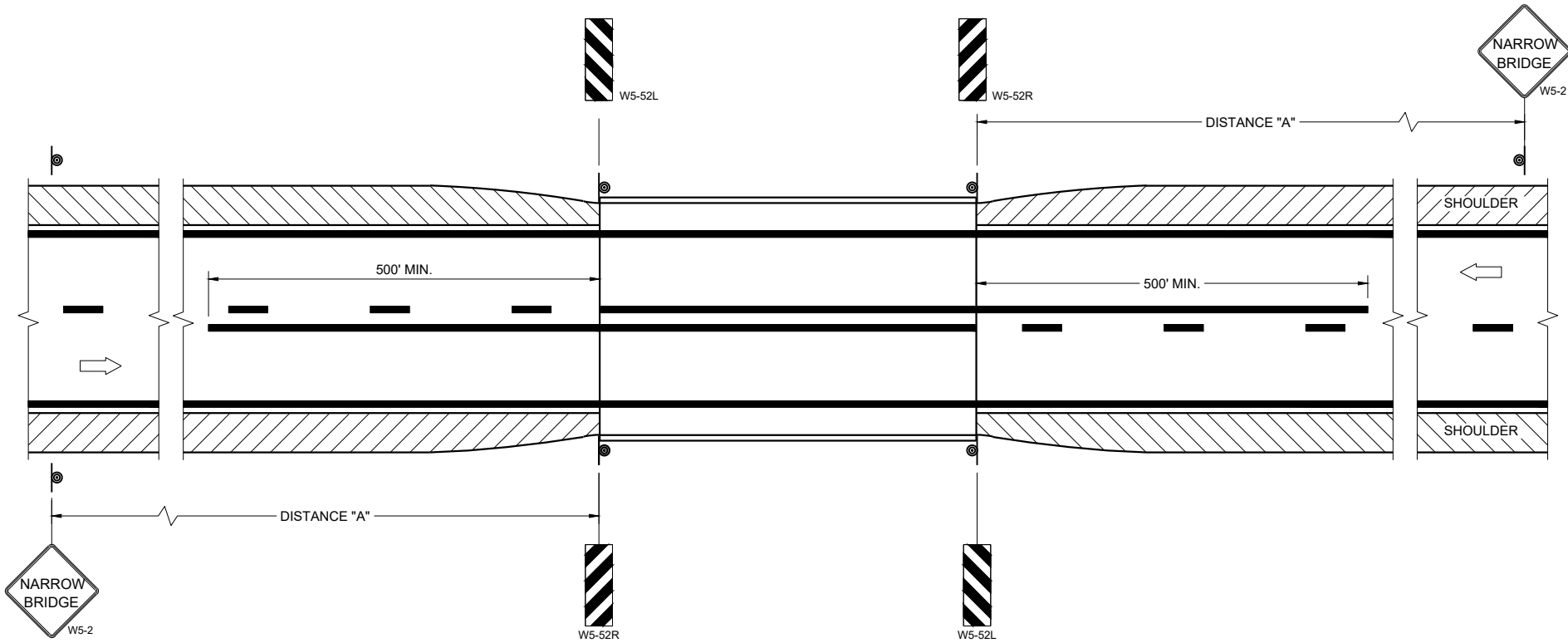
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

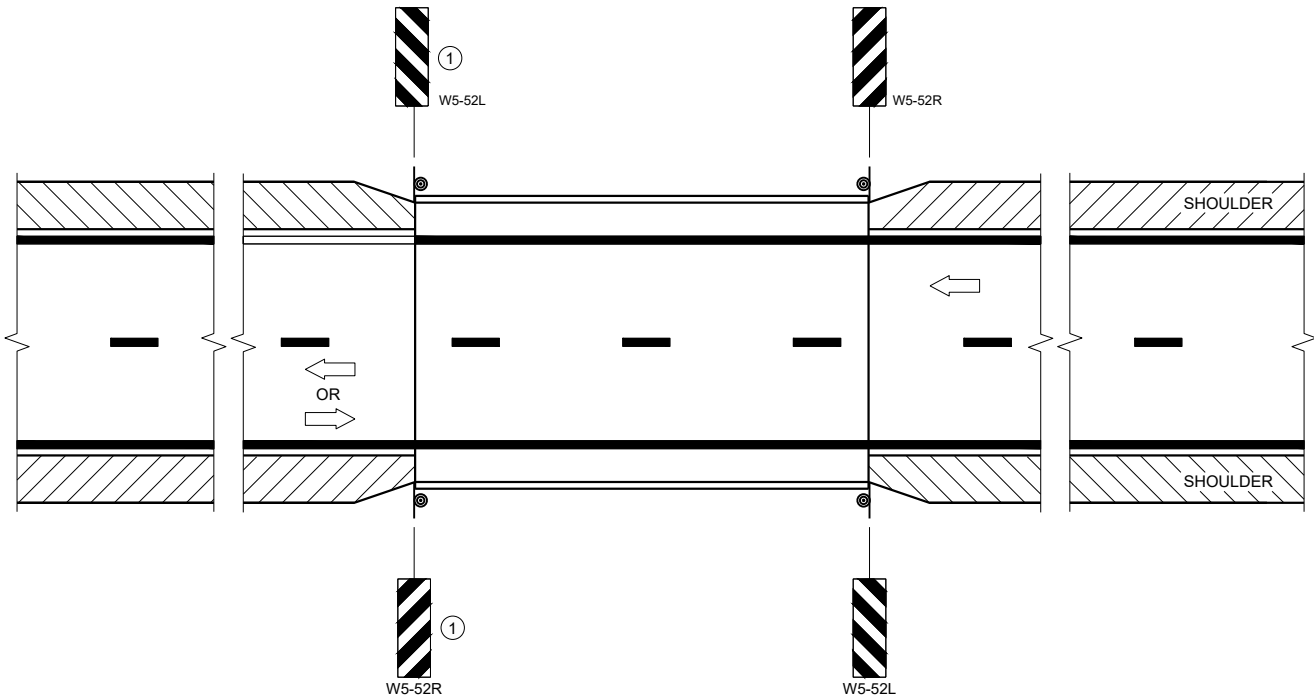
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1
WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

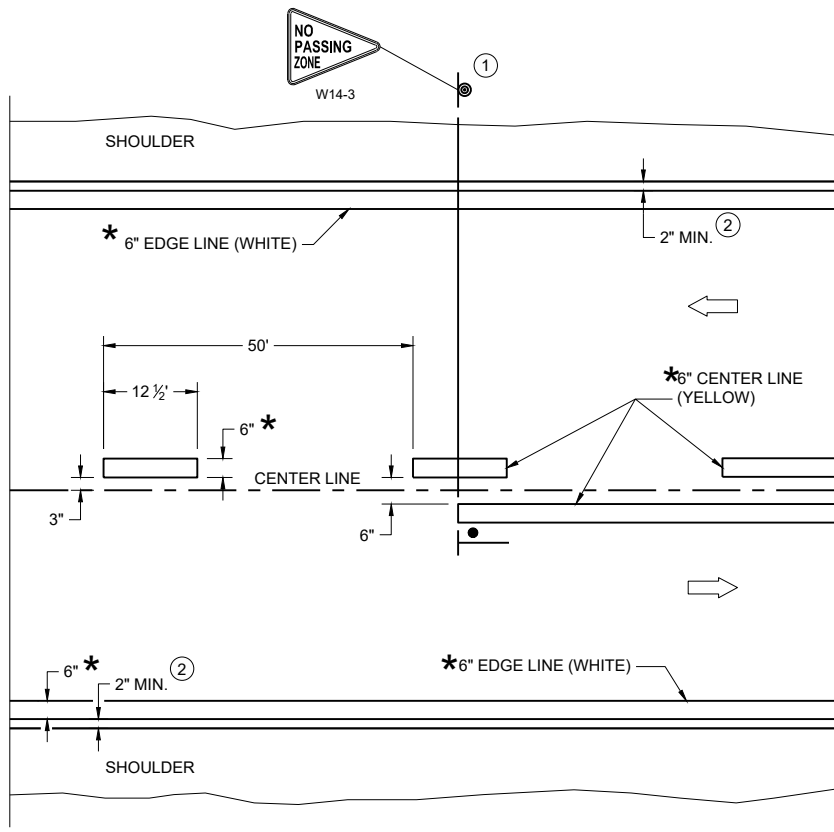
**SIGNING AND MARKING
FOR TWO LANE BRIDGES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

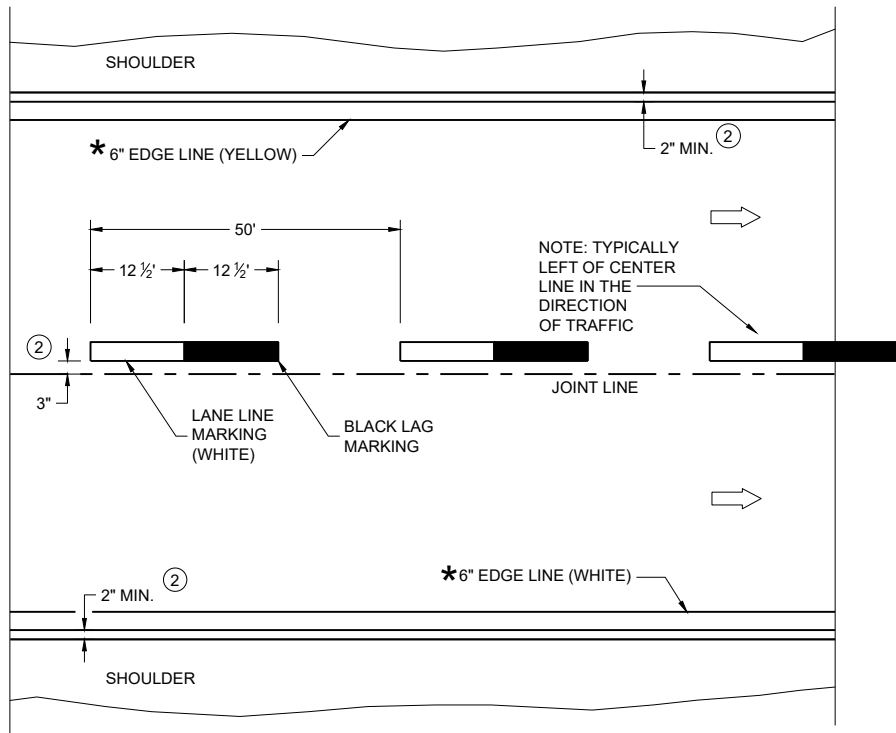
APPROVED
May 2023
DATE

/S/ Jeannie Silver
Statewide Pavement Marking Engineer

FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING

* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

- "T" MARKING
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC

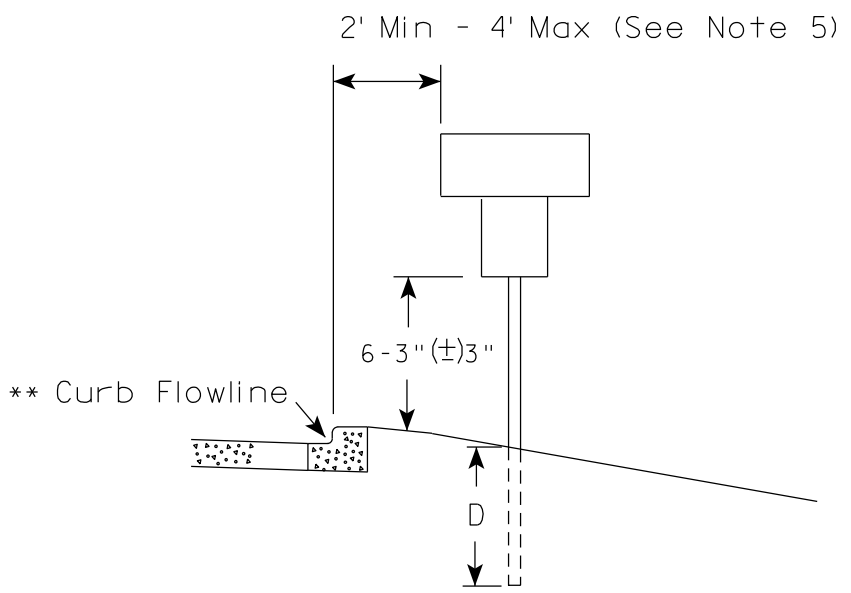
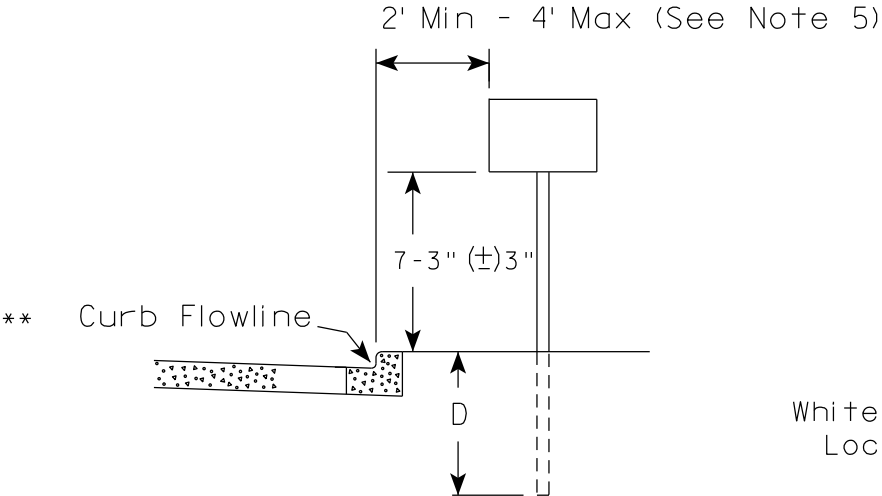
PERMANENT LONGITUDINAL PAVEMENT MARKINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

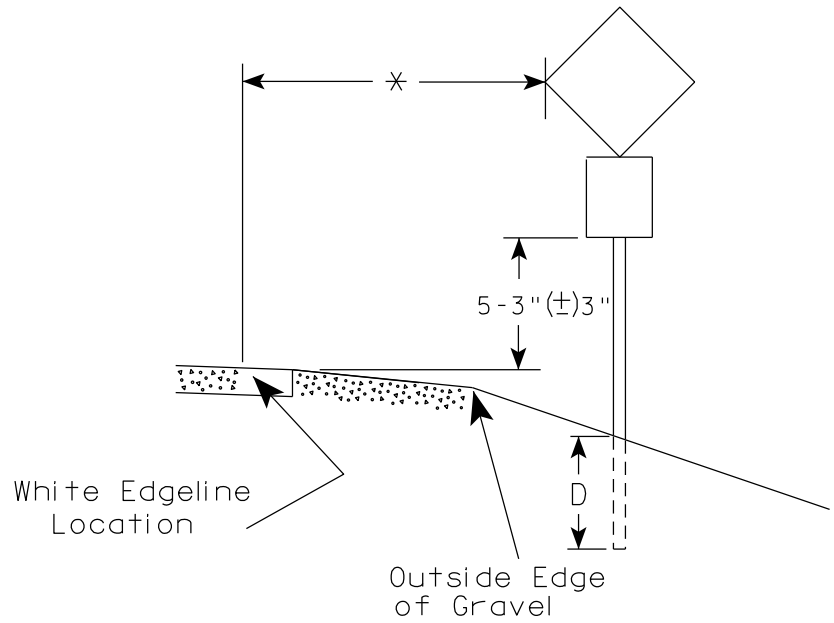
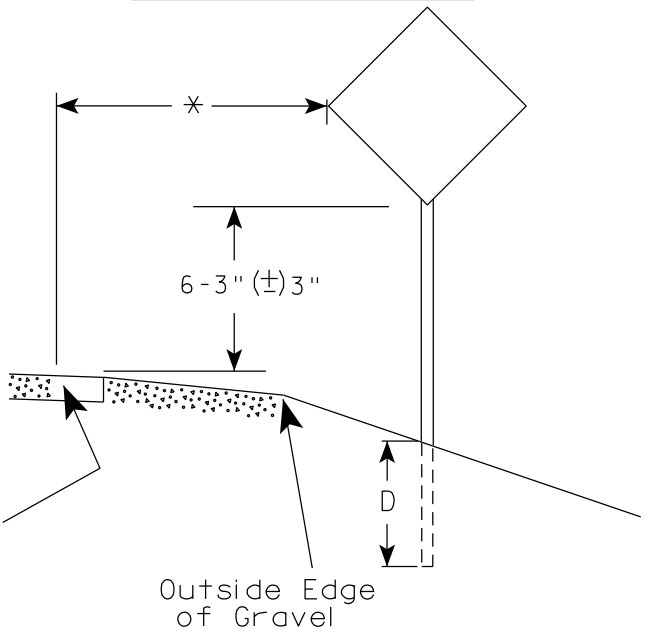
APPROVED
May 2023 /S/ Jeannie Silver
DATE Statewide Pavement Marking Engineer

FHWA

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

POST EMBEDMENT DEPTH


Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

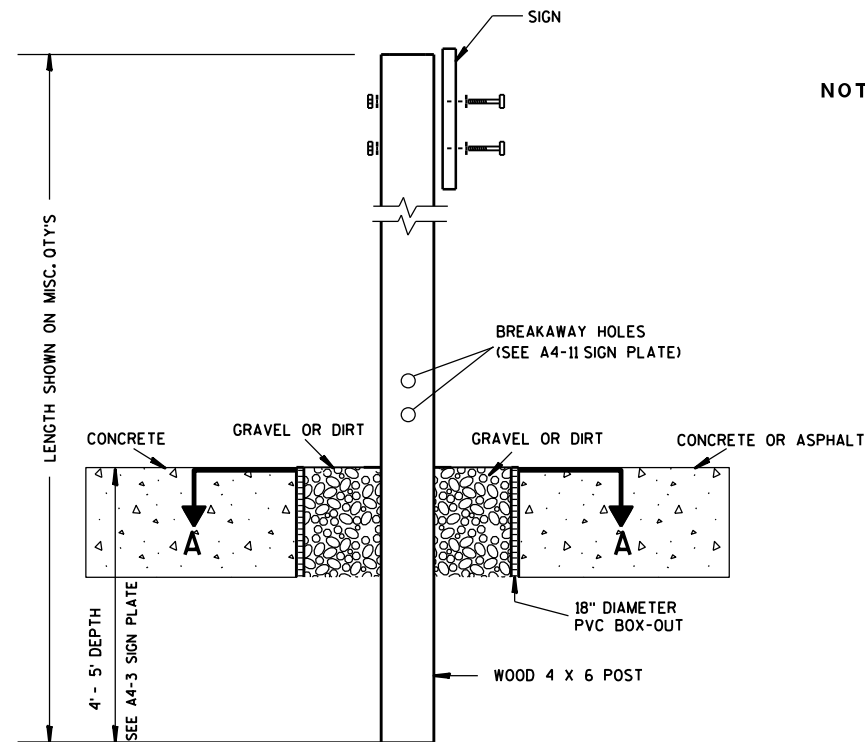
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED 
for State Traffic Engineer

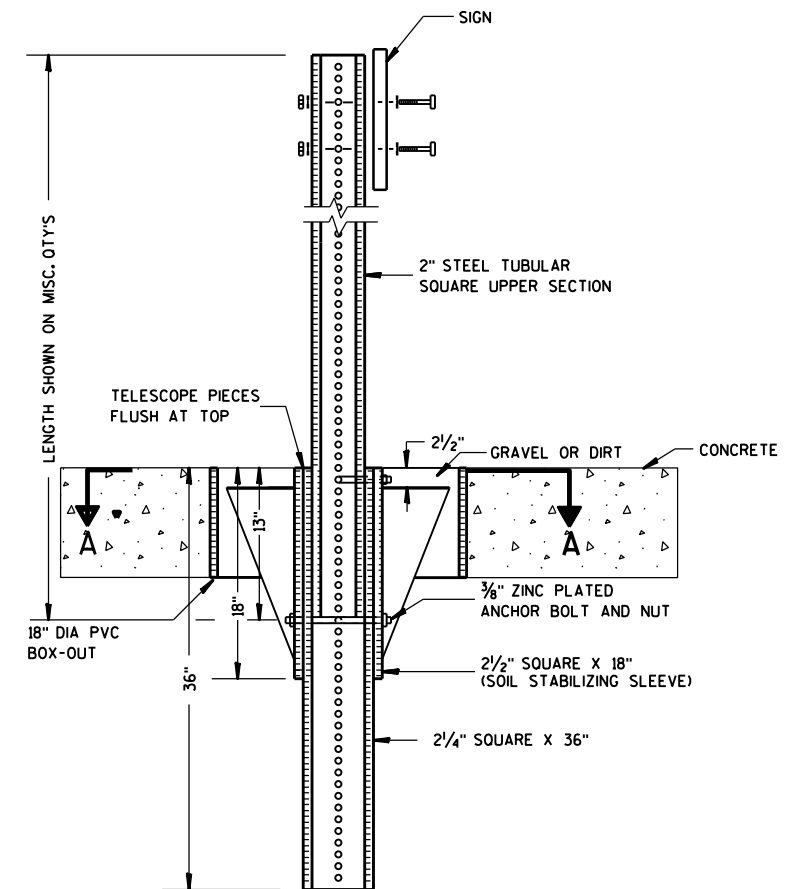
DATE 12/6/23 PLATE NO. A4-3.23



ELEVATION VIEW

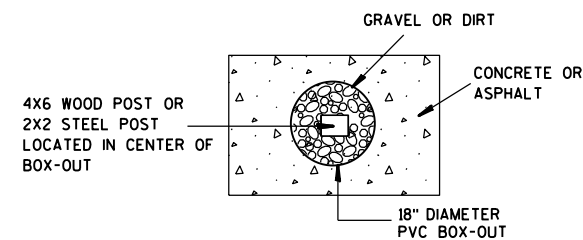
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:

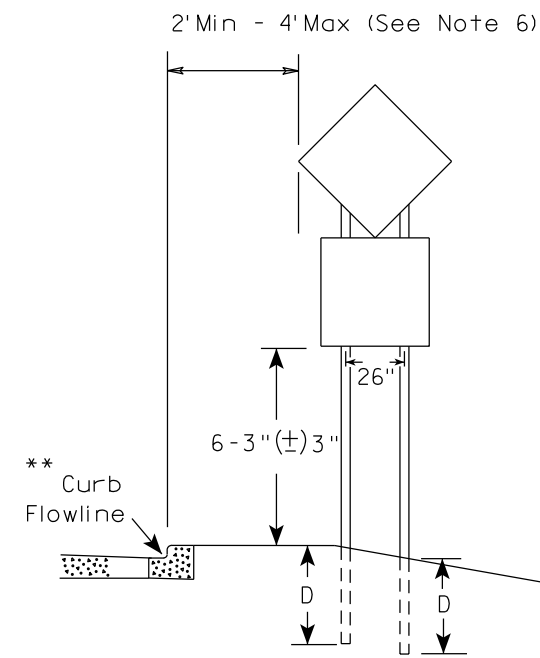
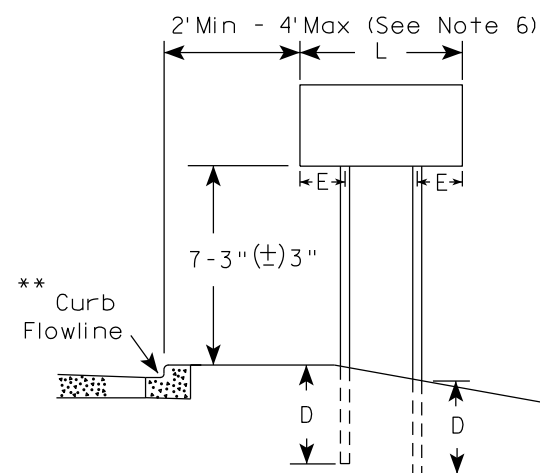
HWY:

COUNTY:

SHEET NO:

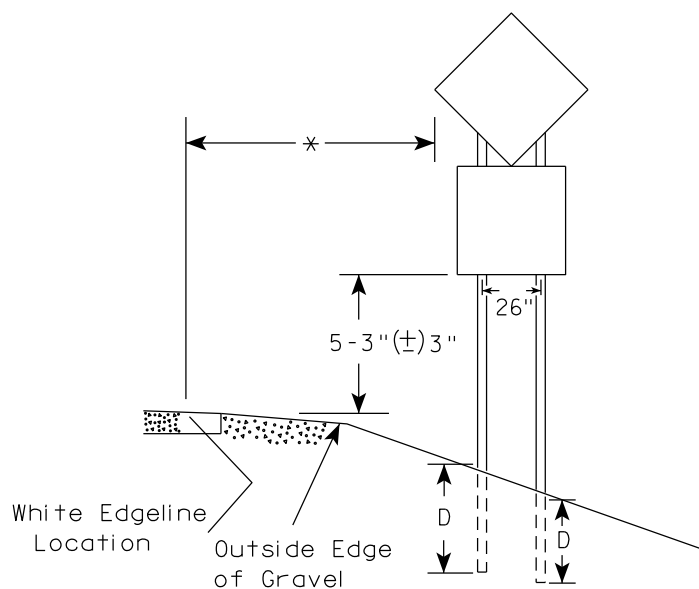
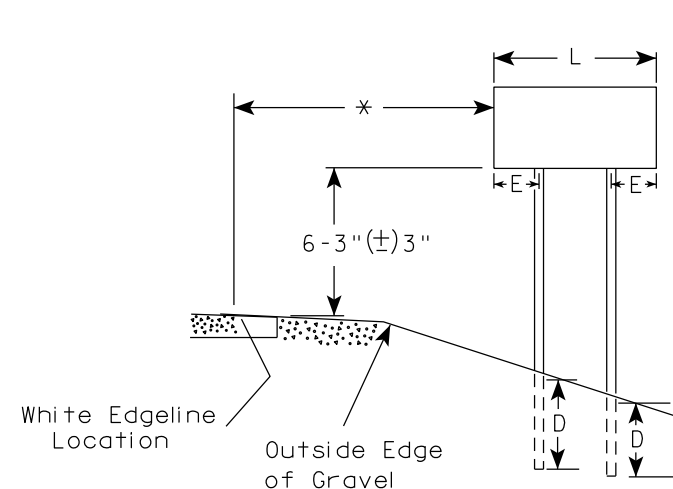
E

URBAN AREA

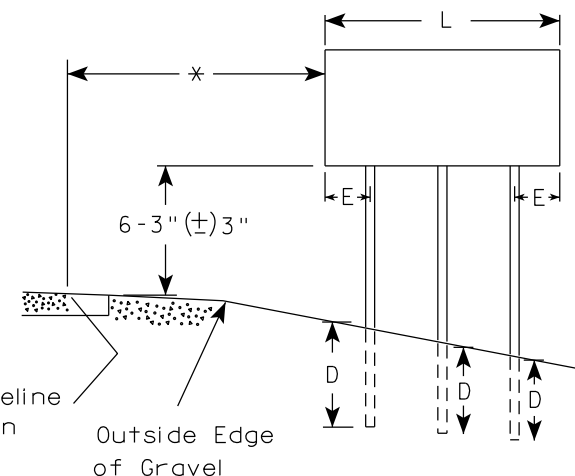


48" DIAMOND WARNING SIGN

RURAL AREA (See Note 3)



48" DIAMOND WARNING SIGN



GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 12/6/23

PLATE NO. A4-4.16

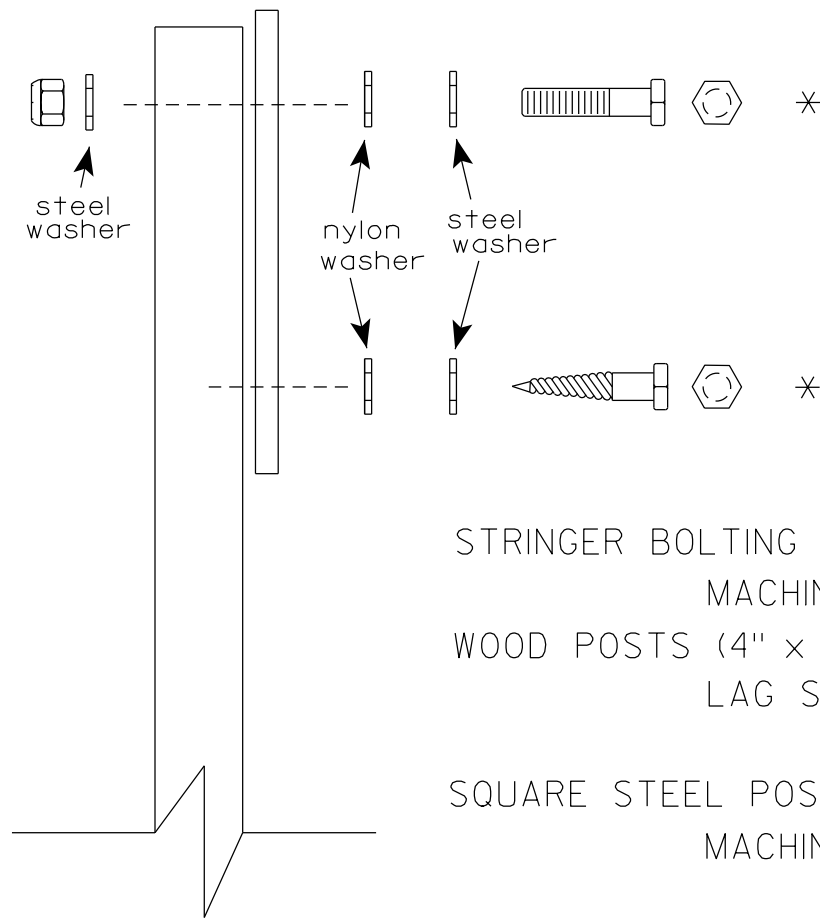
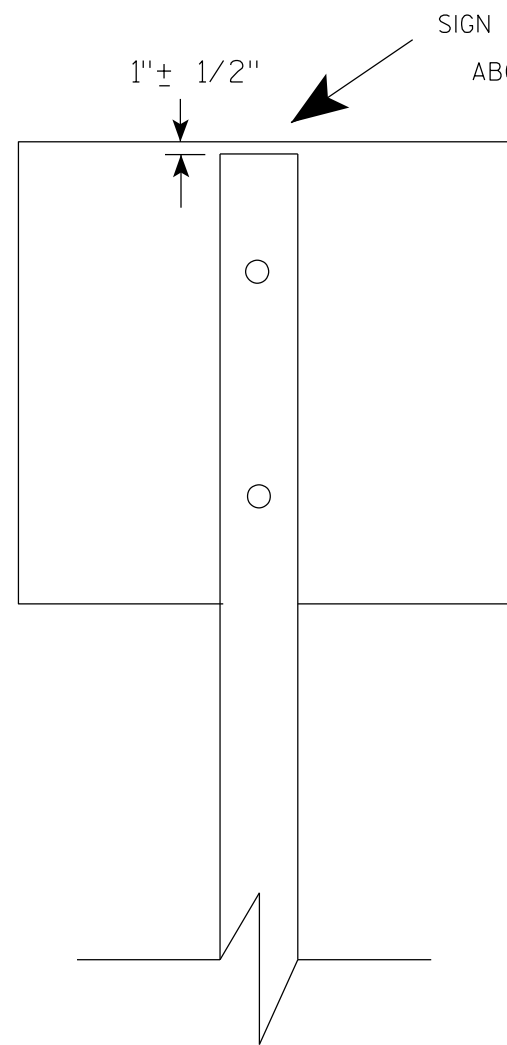
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**

2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH

2 1/2" TELESPEAR TUBE

4"

2 1/2"

10"

1 1/2"

12 1/2"

4" x 10" x 10 GA. STEEL PLATE (CUT AS SHOWN) WELDED TO ALL FOUR CORNERS OF TELESPEAR TUBE

TECHNICAL DRAWING OF A VERTICAL SIGNPOST ASSEMBLY.

Dimensions:

- Overall height: 36"
- Top section height: 13"
- Bottom section height: 18"
- Top section width: 18"
- Bottom section width: 18"

Materials and Components:

- 2" STEEL TUBULAR SQUARE UPPER SECTION
- ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES
- 3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT
- 2 1/2" GRAVEL OR DIRT
- 3/8" ZINC PLATED ANCHOR BOLT AND NUT
- 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
- 2 1/4" SQUARE X 36"
- 18" DIA SCHEDULE 40 PVC BOX-OUT
- TELESCOPE PIECES FLUSH AT TOP
- SIGN
- SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

TECHNICAL DRAWING OF A SIGNPOST ASSEMBLY.

Side View Dimensions:

- Overall height: LENGTH SHOWN ON MISC. QTY'S
- Section 1: 2" STEEL TUBULAR SQUARE UPPER SECTION
- Section 2: 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
- Section 3: 2 1/4" SQUARE X 36"
- Section 4: 36" (Total length of the bottom section)
- Section 5: 18"
- Section 6: 12"

End View Details:

- SIGN
- SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL
- ALL HOLES 7/16" SPACED 1" C-C
- ALL FOUR SIDES
- 3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT
- 1"
- 3/8" ZINC PLATED ANCHOR BOLT AND NUT
- TELESCOPE PIECES FLUSH AT TOP

3/8" ZINC PLATED CORNER
ANCHOR BOLT AND NUT

DIRECTION
OF TRAFFIC

SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:

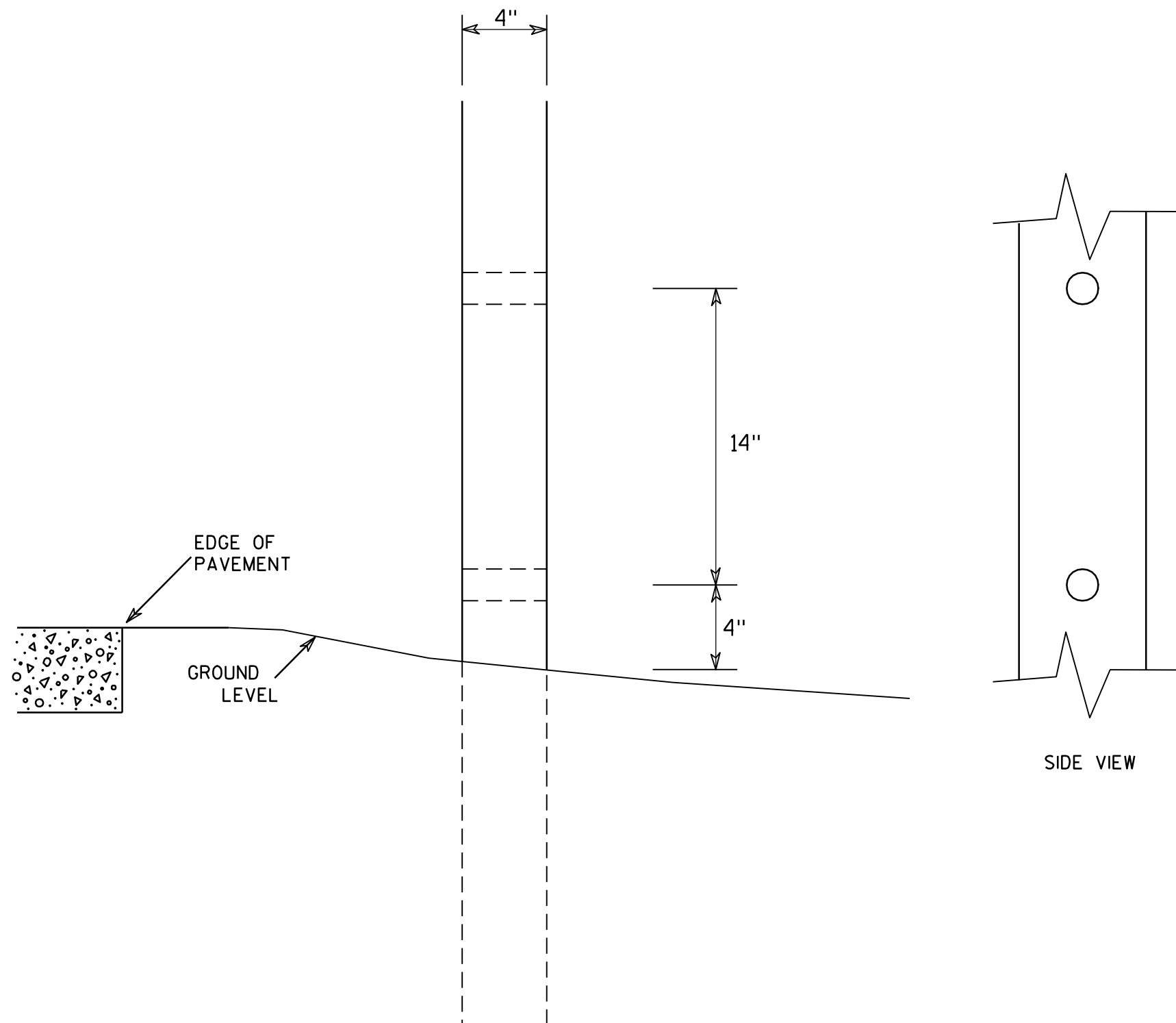
HWY:

COUNTY:

SHEET NO:

T

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

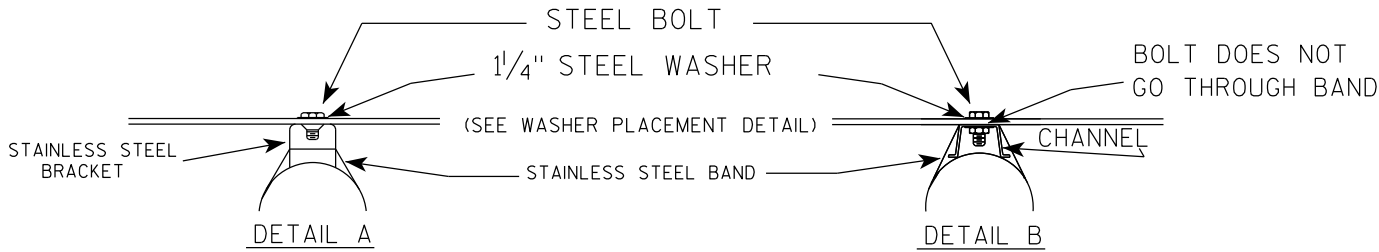
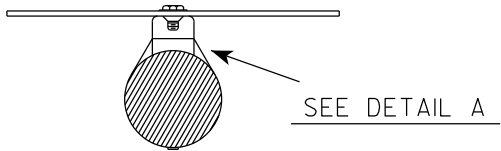
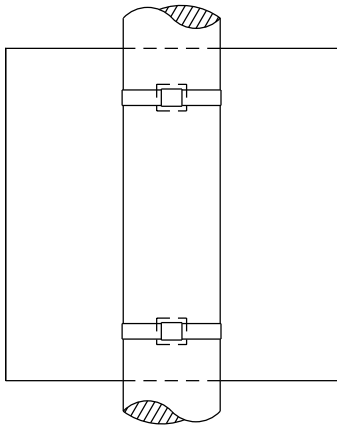
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SHEET NO:

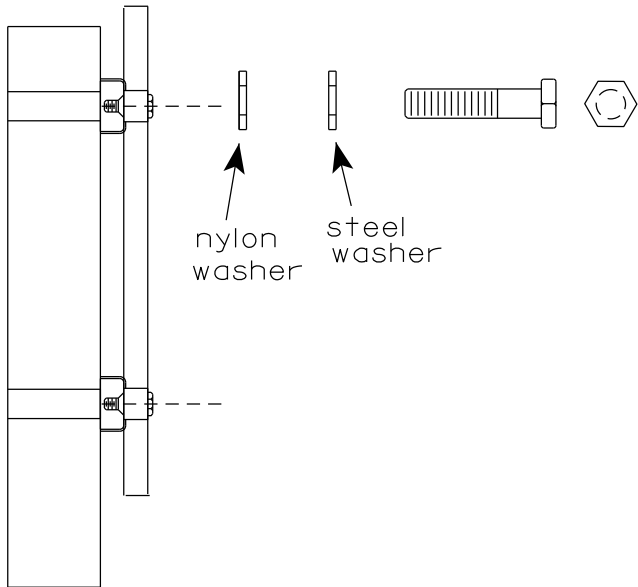
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

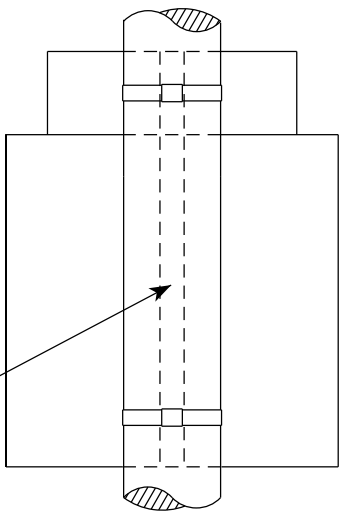


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

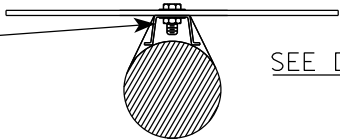
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



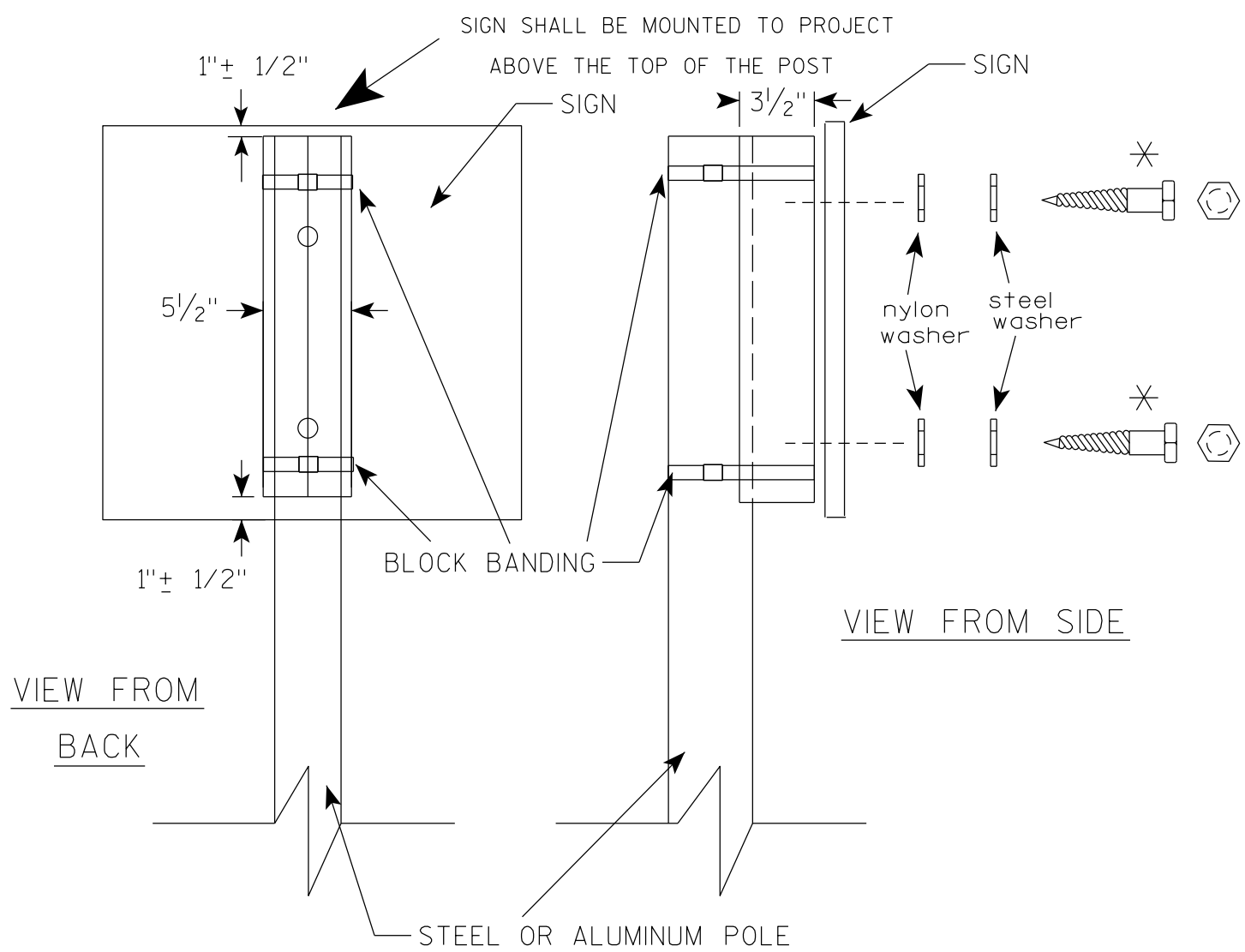
CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



STANDARD SIGN
SIGN BANDING DETAILS

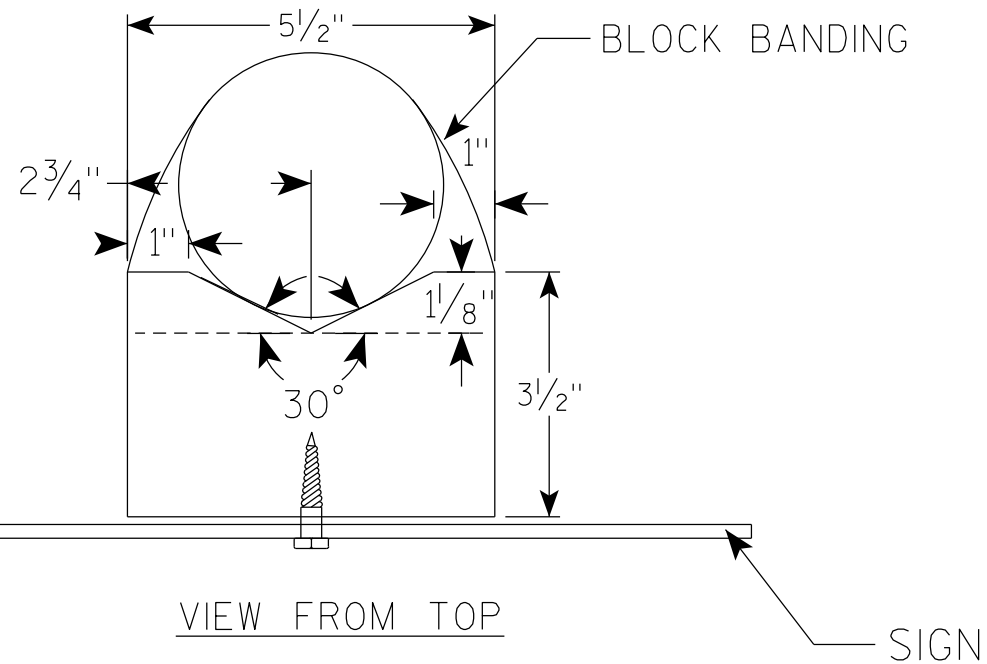
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM
BACK

VIEW FROM SIDE



VIEW FROM TOP

GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

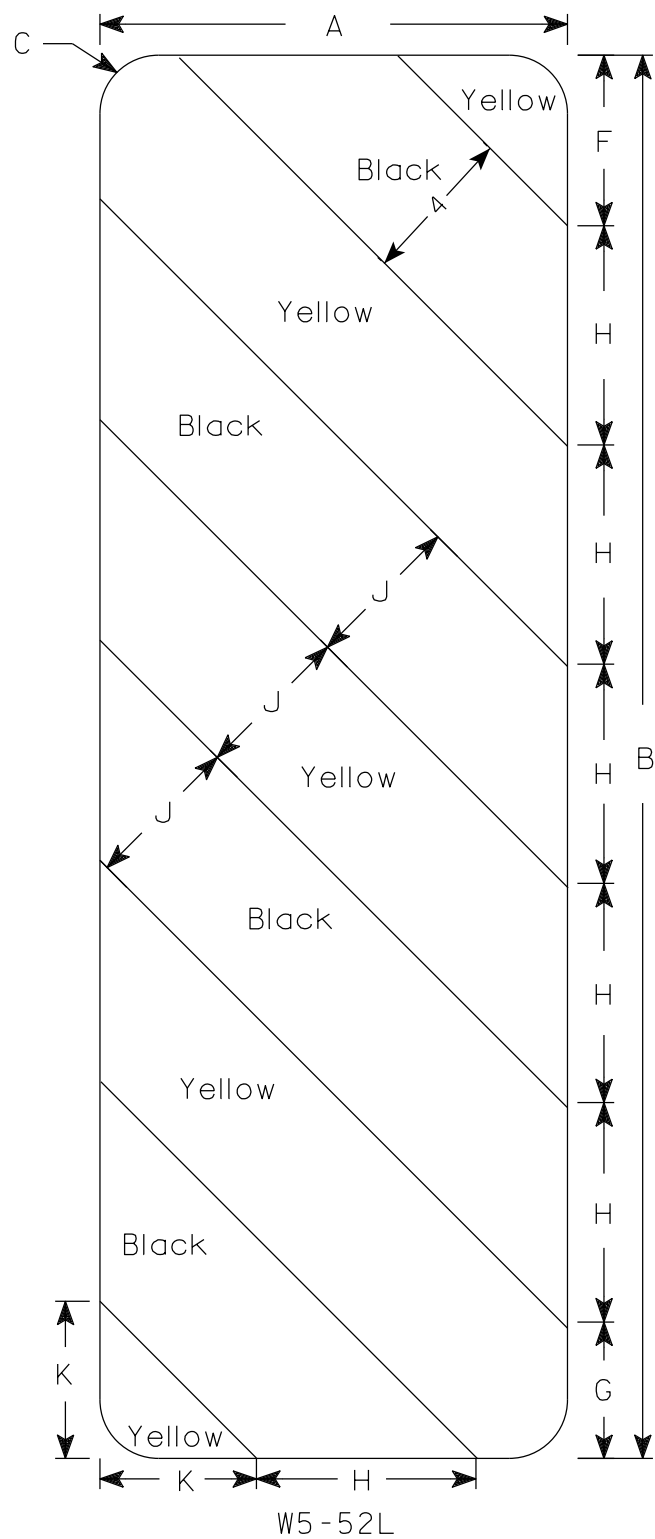
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

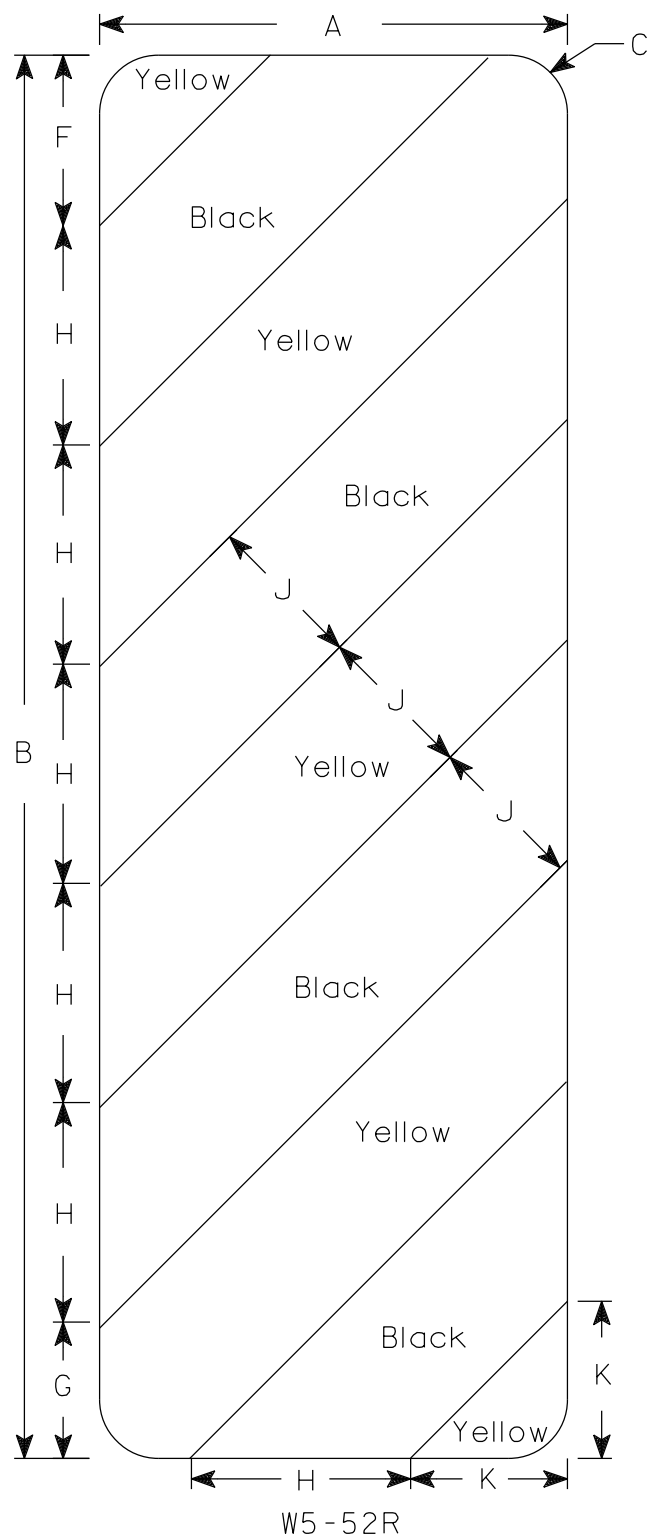
PROJECT NO:

SHEET NO:

E



W5-52L



W5-52R

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
 - Background - Yellow
 - Message - Black
- 3. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	v	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN

W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10

DESIGN DATA

LIVE LOAD:
DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: RF = 1.09
OPERATING RATING FACTOR: RF = 1.42
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
SUPERSTRUCTURE $f'_c = 4,000$ P.S.I.
ALL OTHER $f'_c = 3,500$ P.S.I.

BAR STEEL REINFORCEMENT:
GRADE 60 $f_y = 60,000$ P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP x 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE AS DETERMINED BY THE MODIFIED GATED DYNAMIC FORMULA. ESTIMATED LENGTH 50'-0".

THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC VOLUME

ROADWAY
ADT = 400 (2025)
440 (2045)
R.D.S. = 40 M.P.H.

HYDRAULIC DATA

100 YEAR FREQUENCY
 $Q_{100} = 866$ C.F.S.
VEL. = 9.07 F.P.S.
 $HW_{100} = EL. 999.18$
WATERWAY AREA = 95.4 SQ. FT.
DRAINAGE AREA = 5.55 SQ. MI.
ROADWAY OVERTOPPING = N/A
SCOUR CRITICAL CODE = 5

2 YEAR FREQUENCY

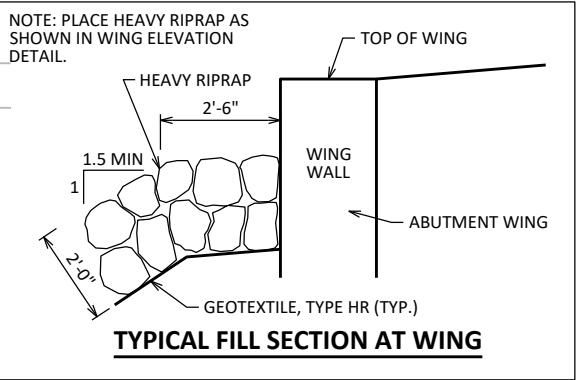
$Q_2 = 165$ C.F.S.
VEL. = 5.7 F.P.S.
 $HW_2 = EL. 995.47$

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. SINGLE SLOPE PARAPET 32SS

STRUCTURE DESIGN CONTACTS:

ARLEN BEAUDETTE 715-834-3161
AARON BONK 608-261-0261



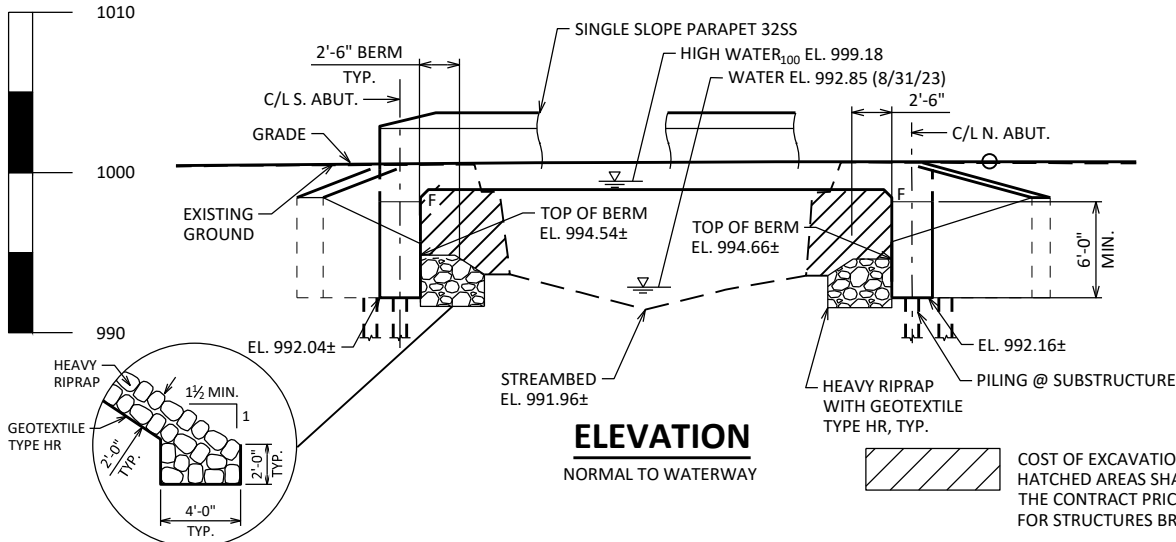
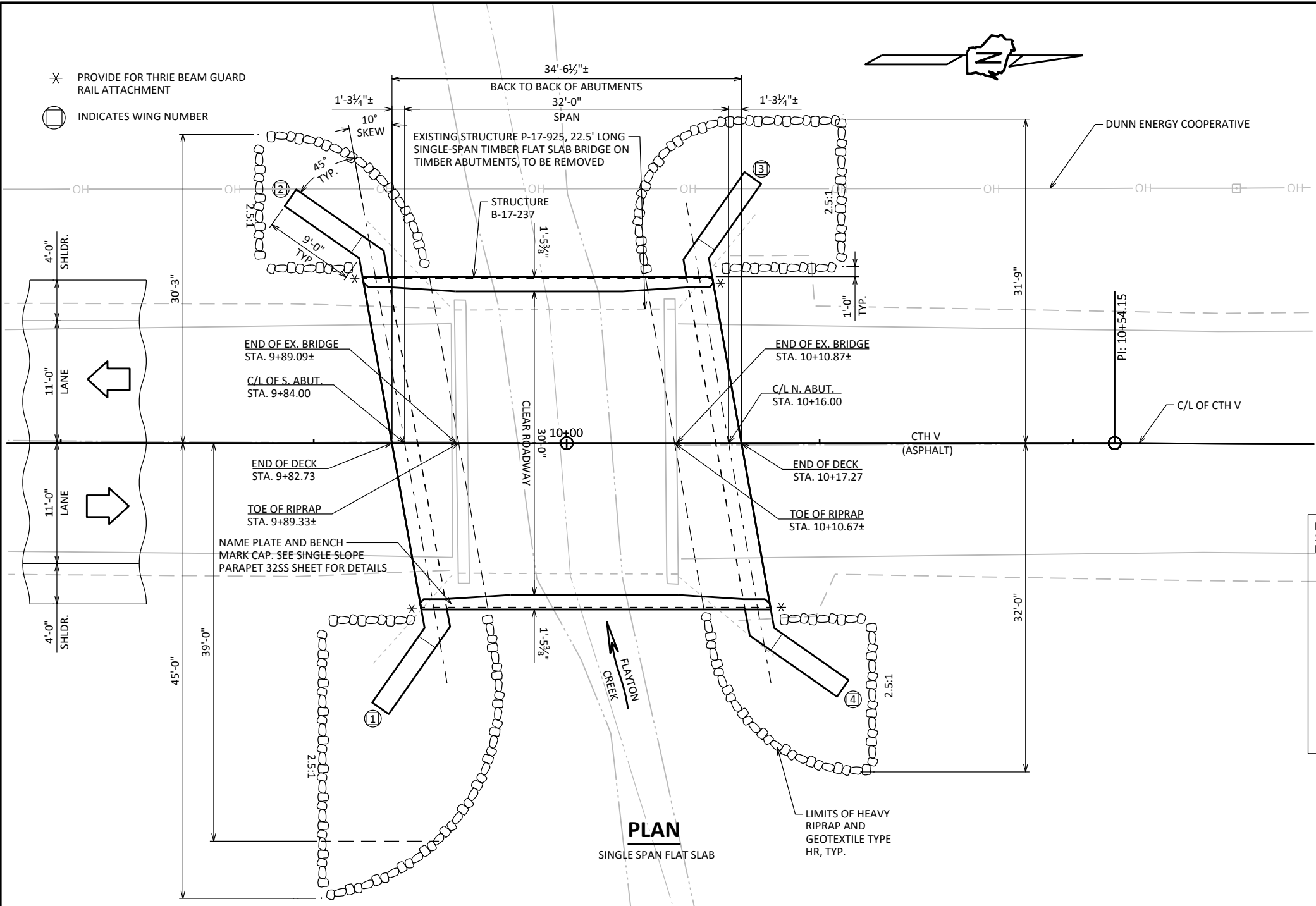
THESE PLANS ARE BASED UPON STANDARD BRIDGE PLANS DEVELOPED AND MAINTAINED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION THROUGH THE USE OF THE WISDOT STANDARD BRIDGE DESIGN TOOL. THE UNDERSIGNED DESIGNER CERTIFIES THE ACCURACY OF THE BRIDGE TYPE, SIZE AND LOCATION, HYDRAULICS AND FOUNDATION SUPPORT, AND INFORMATION IN THE PLANS THAT IS NOT PART OF THE STANDARD PLANS SUPPLIED BY THE DEPARTMENT. THE DESIGNER FURTHER CERTIFIES THAT USE OF THE STANDARD BRIDGE DESIGN TOOL FOR DEVELOPMENT OF THIS PLAN IS CONSISTENT WITH THE GUIDANCE PROVIDED IN THE WISDOT BRIDGE MANUAL.



11/26/2024

I.D.

DATE:



COST OF EXCAVATION OR FILL IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-17-237".

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE ¾" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-17-237 SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

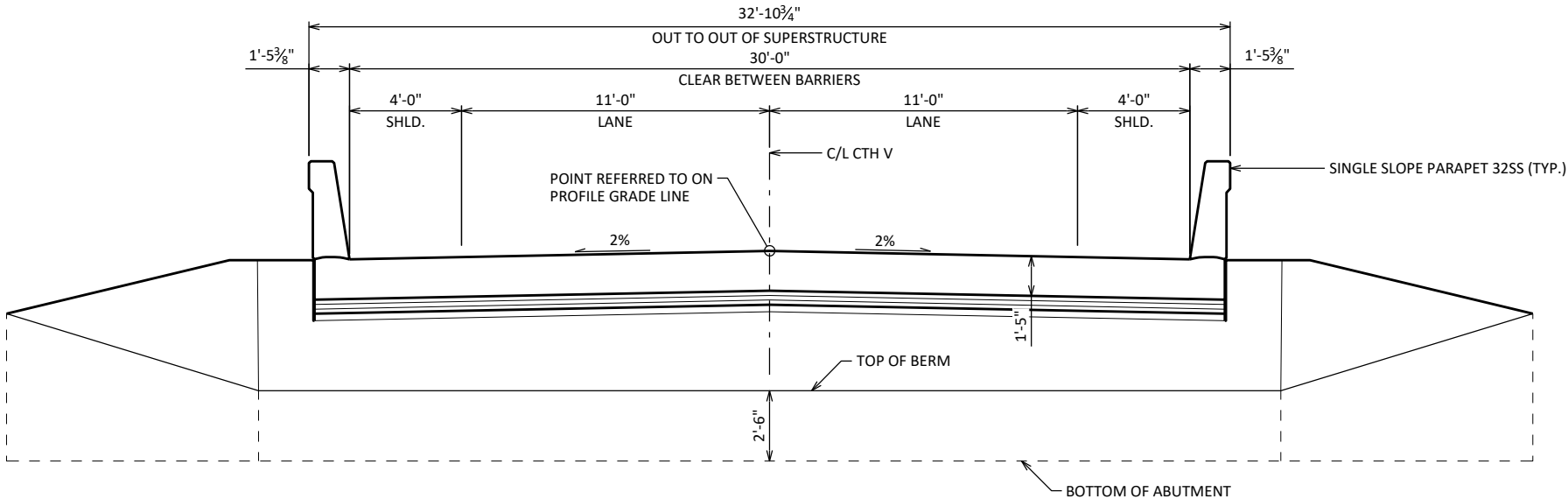
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

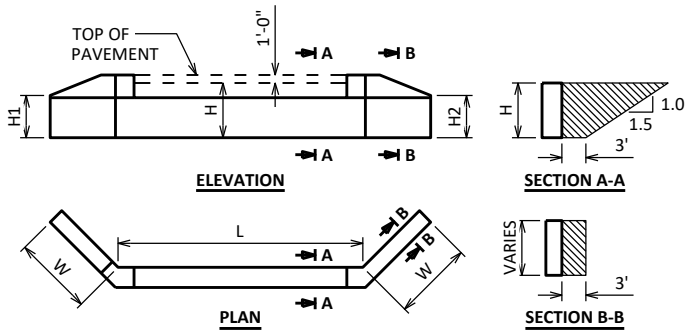
PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, INCLUDING THE SLAB EDGE AND 1'-0" UNDER SLAB, THE TOP OF EXTERIOR EXPOSED FACE OF WINGS, AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.

PIGMENTED SURFACE SEALER TO BE APPLIES TO THE FRONT FACE AND TOP OF PARAPET.



CROSS SECTION THRU ROADWAY

LOOKING UPSTATION
(PILING NOT SHOWN FOR CLARITY)

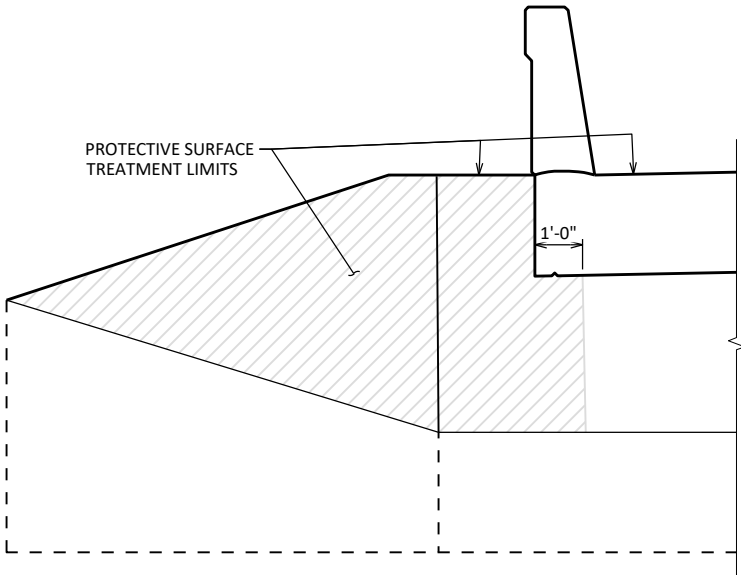


ABUTMENT BACKFILL DIAGRAM

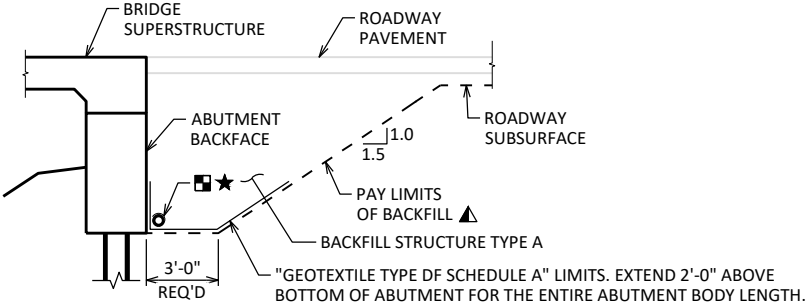
- L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- H1 = WING 1 HEIGHT AT TIP (FT)
- H2 = WING 2 HEIGHT AT TIP (FT)
- W = WING LENGTH (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)
- V_{CY} = V_{CF}(EF)/27
- V_{TON} = V_{CY}(2.0)

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	S. ABUT.	N. ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS P-17-925	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-17-237	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	198	198	396
502.0100	CONCRETE MASONRY BRIDGES	CY	71	33	33	137
502.3200	PROTECTIVE SURFACE TREATMENT	SY	115	16	16	147
502.3210	PIGMENTED SURFACE SEALER	SY	27	---	---	27
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	2,420	2,420	4,840
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	17,450	1,530	1,530	20,510
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	6	6	12
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	400	400	800
606.0300	RIPRAP HEAVY	CY	---	60	50	110
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	75	75	150
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	---	2	2	4
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	48	48	96
645.0120	GEOTEXTILE TYPE HR	SY	---	130	110	240
NON-BID ITEMS						
	FILLER	SIZE	---	---	---	½", ¾"



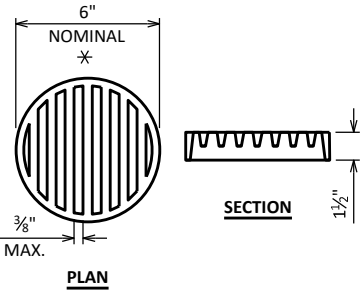
PROTECTIVE SURFACE TREATMENT DETAILS



TYPICAL SECTION THRU ABUTMENT

- ▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- ★ FOR BOTTOM OF ABUTMENTS LOCATED BELOW NORMAL WATER, PLACE DRAIN ABOVE NORMAL WATER. SEE BRIDGE MANUAL 12.6.1 FOR ADDITIONAL GUIDANCE.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

BENCH MARKS			
NO.	STATION	ELEV.	DESCRIPTION
50	9+88	1000.10	120D SPIKE ON TOP OF WINGWALL, 14.3' RT.
51	10+66	998.39	120D SPIKE IN PPOL, 24.5' LT.

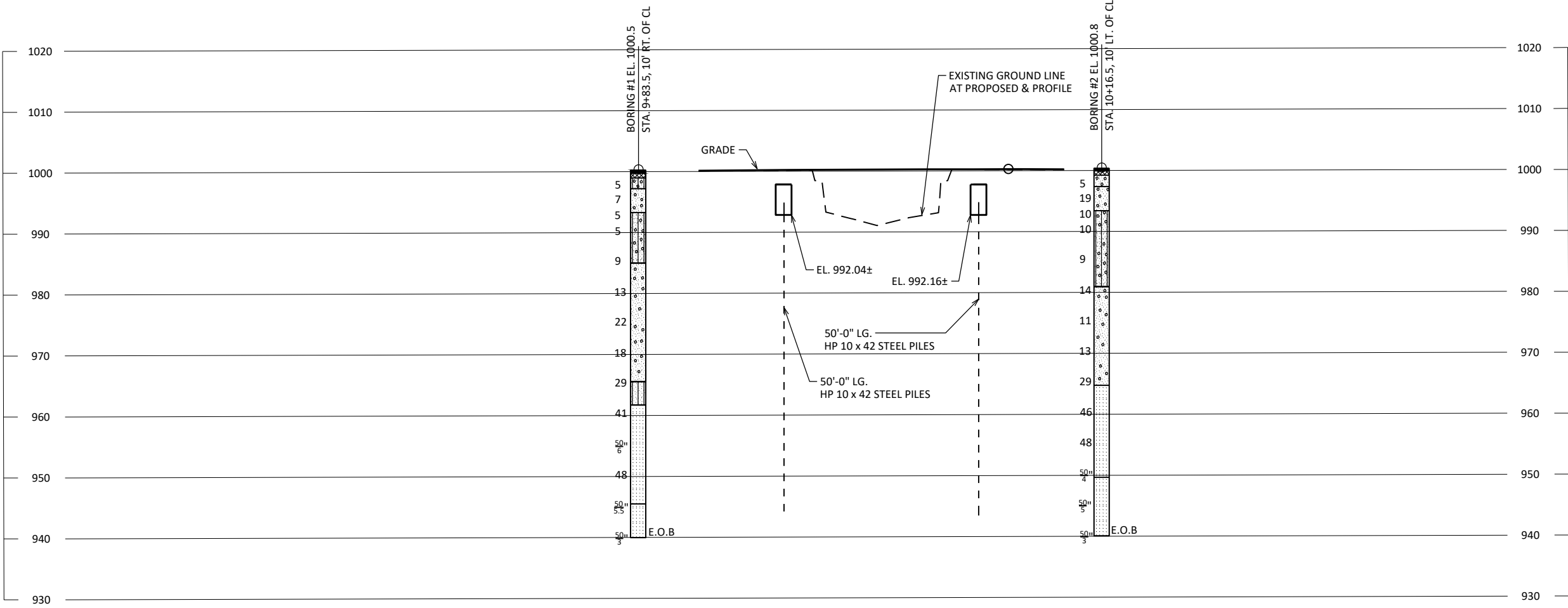
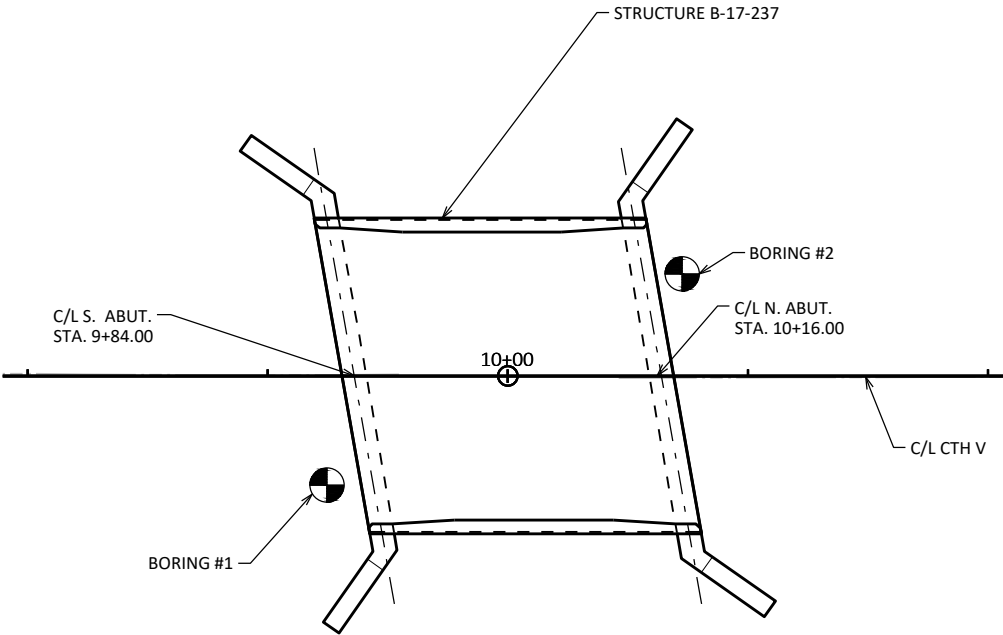


RODENT SHIELD DETAIL

- * DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.
- THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".
- THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

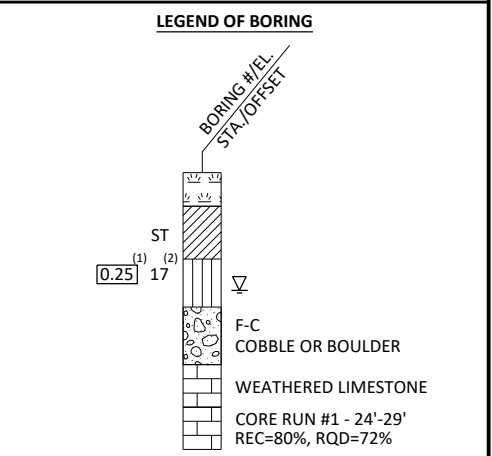
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-17-237			
DRAWN BY		DRS	PLANS CK'D AEB
CROSS SECTION & QUANTITIES		SHEET 2 OF 10	

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	3-13-2024	268685.122	12087.919
2	3-13-2024	268721.556	120852.111
BORINGS COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.			
REPORT COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.			
ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) DUNN COUNTY			



STATE PROJECT NUMBER
8932-03-70

MATERIAL SYMBOLS		
ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META



- ⁽¹⁾ UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- ⁽²⁾ UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION		
▽	AT TIME OF DRILLING	
▼	END OF DRILLING	
▽	AFTER DRILLING	
ABBREVIATIONS		
F-FINE	M-MEDIUM	C-COARSE
ST-SHELBY TUBE		

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION


BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-17-237			
DRAWN BY		DRS	PLANS CK'D AEB
SUBSURFACE EXPLORATION		SHEET 3 OF 10	



✱ DRAIN TO BE ABOVE NORMAL WATER



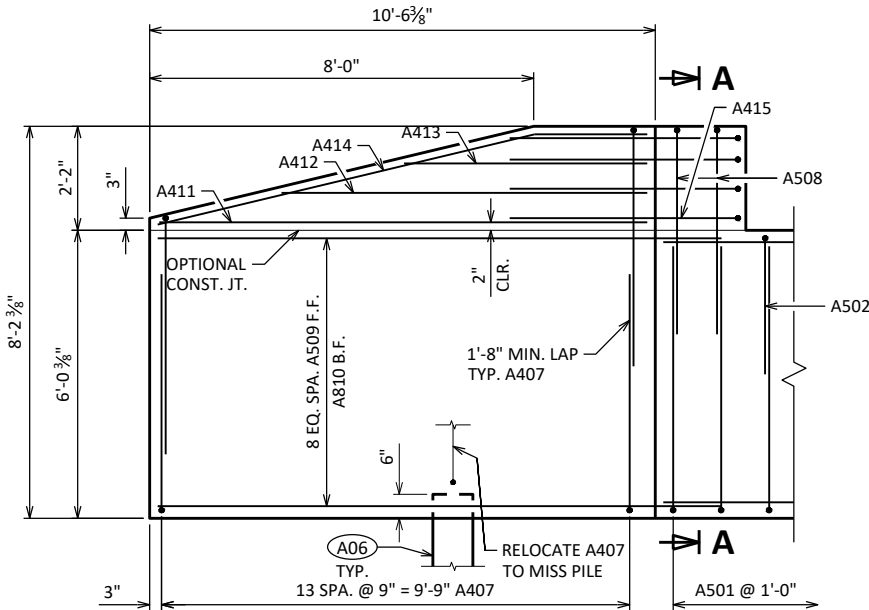
- A01** CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
- A06** SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 50'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17** ½" FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ½" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19** 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- A22** A506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
-  ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.



BILL OF BARS

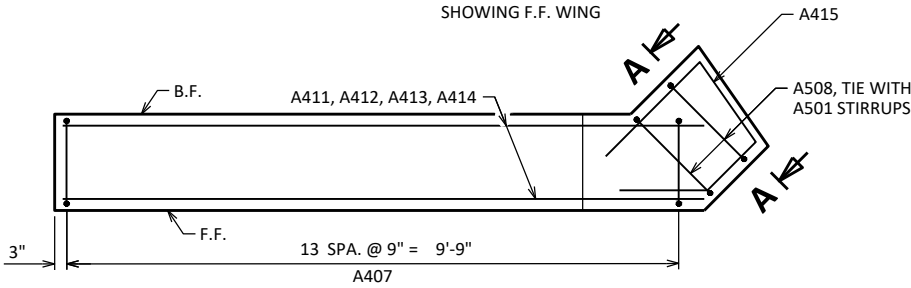
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A501		76	7'-0"	X		ABUT BODY STIRRUPS
A502		33	7'-7"	X		ABUT BODY STIRRUPS - TOP U-BAR
A503		9	37'-9"			ABUT BODY HORIZ. - F.F.
A804		18	24'-10"	X		ABUT BODY HORIZ. - B.F.
A405		30	3'-0"	X		ABUT BODY TIE BARS
A506	X	32	2'-0"			ABUT BODY DOWEL BARS
A407	X	56	11'-4"	X		WING STIRRUPS
A508	X	5	10'-5"	X		WING CORNER STIRRUPS
A509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
A810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
A411	X	4	10'-1"			WING UPPER HORIZ.
A412	X	4	7'-6"			WING UPPER HORIZ.
A413	X	4	5'-0"			WING UPPER HORIZ.
A414	X	4	9'-7"	X		WING TOP HORIZ.
A415	X	4	7'-11"	X		WING 1 UPPER HORIZ. CORNER
A416	X	4	8'-11"	X		WING 2 UPPER HORIZ. CORNER



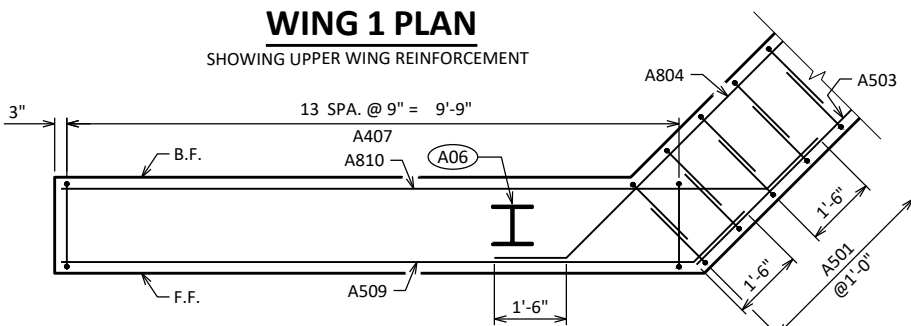
WING 1 ELEVATION

SHOWING F.F. WING



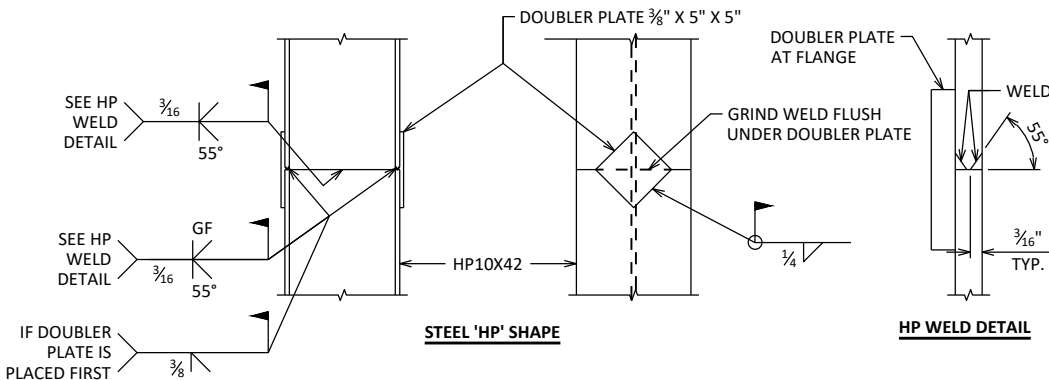
WING 1 PLAN

SHOWING UPPER WING REINFORCEMENT



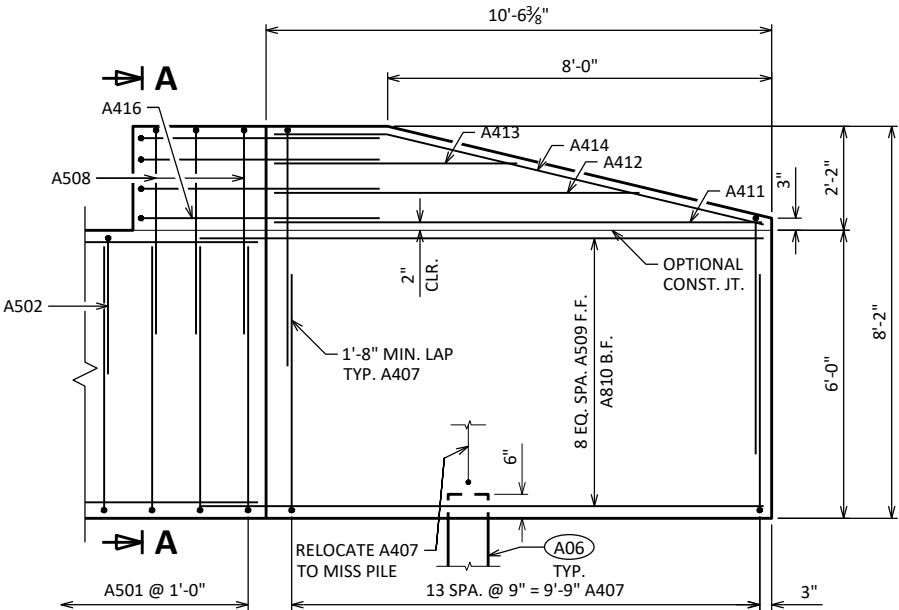
WING 1 PLAN

SHOWING LOWER WING REINFORCEMENT
WING 2 SIMILAR



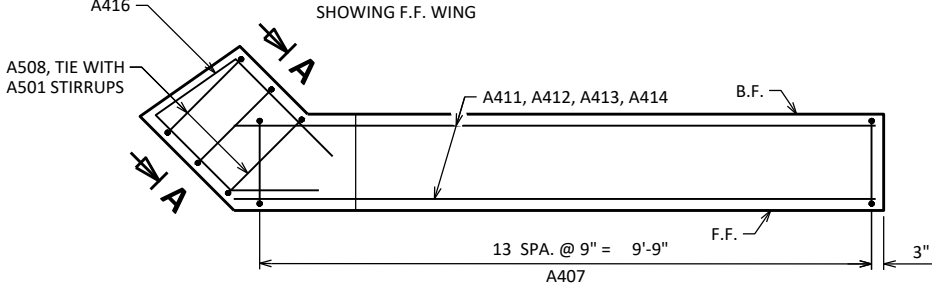
'HP' PILE DETAILS

THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.1.0.0



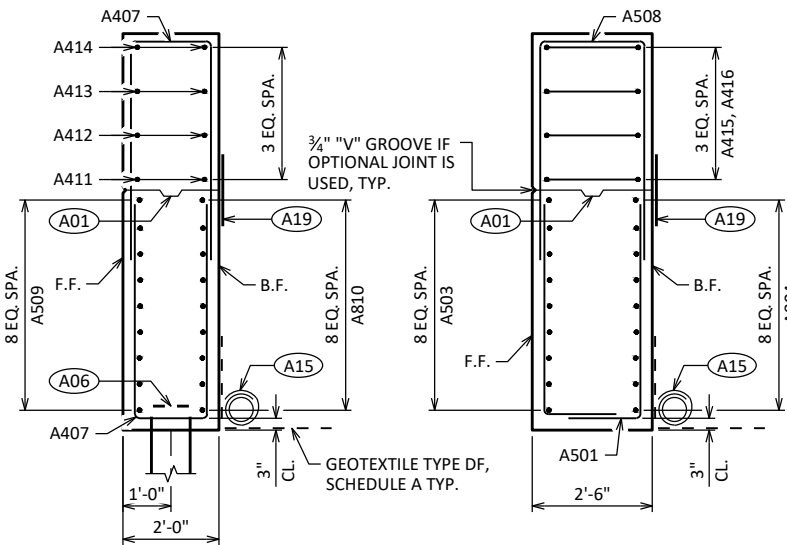
WING 2 ELEVATION

SHOWING F.F. WING



WING 2 PLAN

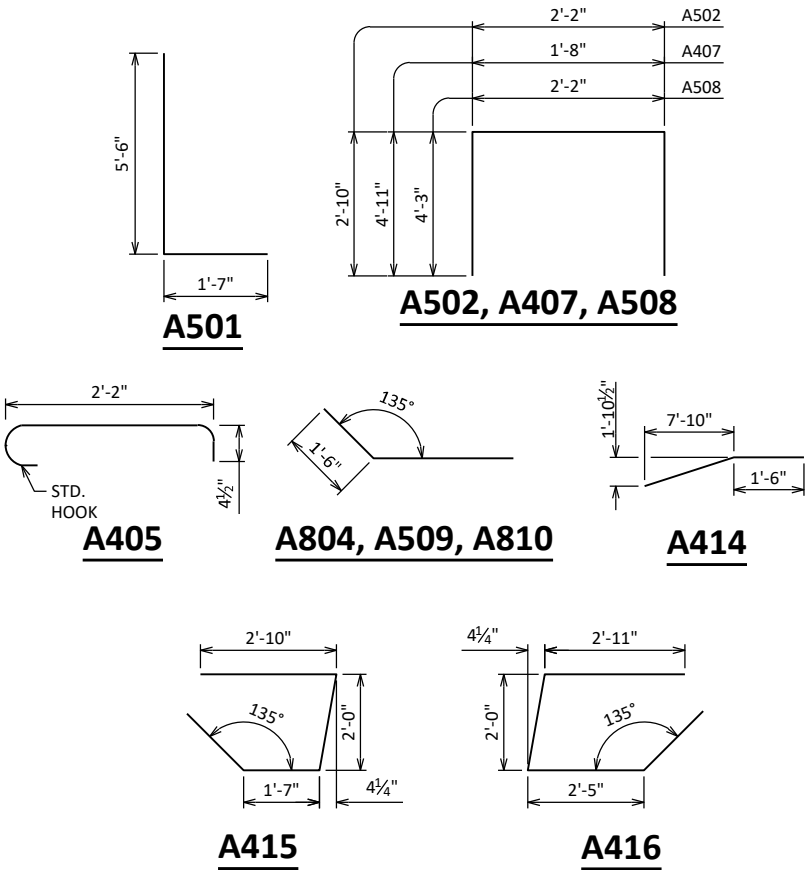
SHOWING UPPER WING REINFORCEMENT



SECTION THRU WING 1

TYPICAL BOTH WINGS

SECTION A-A



- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06 SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 50'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".


NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-17-237			
DRAWN BY		DRS	PLANS CK'D AEB
SOUTH ABUTMENT DETAILS		SHEET 5 OF 10	

SCALE =



✱ DRAIN TO BE ABOVE NORMAL WATER



- A01** CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
- A06** SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 50'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
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- A22** B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
-  ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

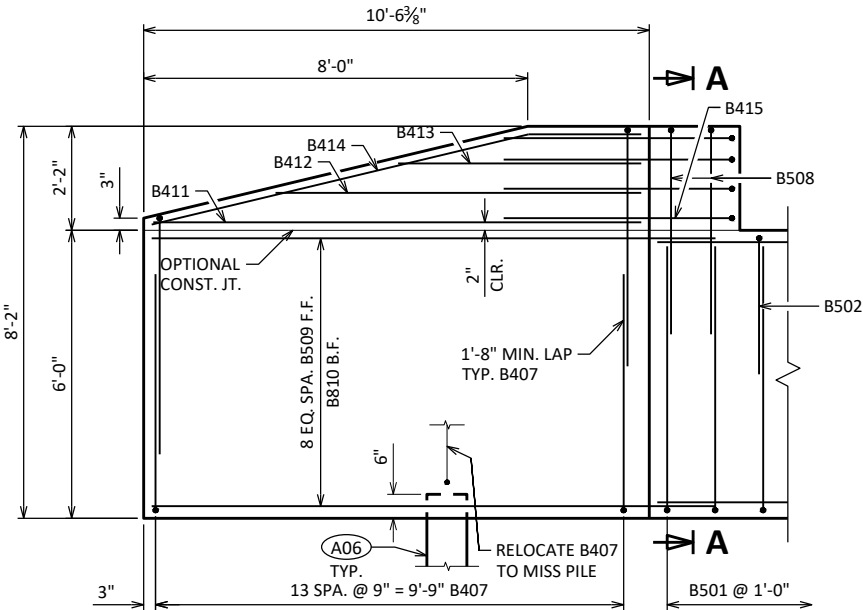


NO.	DATE	REVISION	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-17-237	
		DRAWN BY	PLANS CK'D
		DRS	A
NORTH ABUTMENT		SHEET 6 OF 10	

BILL OF BARS

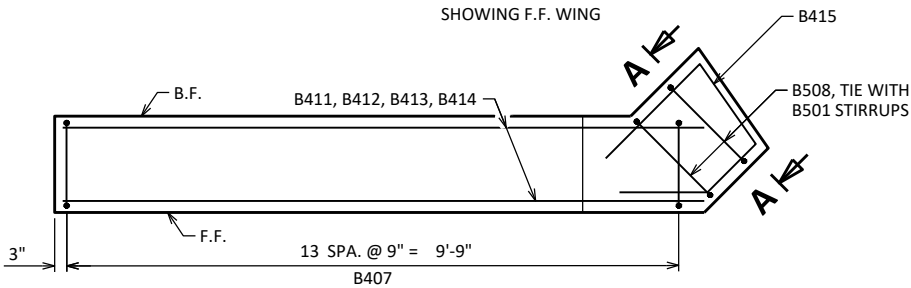
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B503		9	37'-9"			ABUT BODY HORIZ. - F.F.
B804		18	24'-10"	X		ABUT BODY HORIZ. - B.F.
B405		30	3'-0"	X		ABUT BODY TIE BARS
B506	X	32	2'-0"			ABUT BODY DOWEL BARS
B407	X	56	11'-4"	X		WING STIRRUPS
B508	X	5	10'-5"	X		WING CORNER STIRRUPS
B509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
B810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
B411	X	4	10'-1"			WING UPPER HORIZ.
B412	X	4	7'-6"			WING UPPER HORIZ.
B413	X	4	5'-0"			WING UPPER HORIZ.
B414	X	4	9'-7"	X		WING TOP HORIZ.
B415	X	4	7'-11"	X		WING 3 UPPER HORIZ. CORNER
B416	X	4	8'-11"	X		WING 4 UPPER HORIZ. CORNER



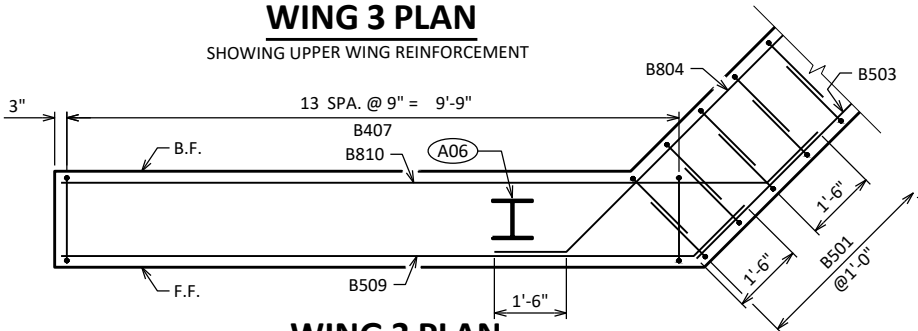
WING 3 ELEVATION

SHOWING F.F. WING



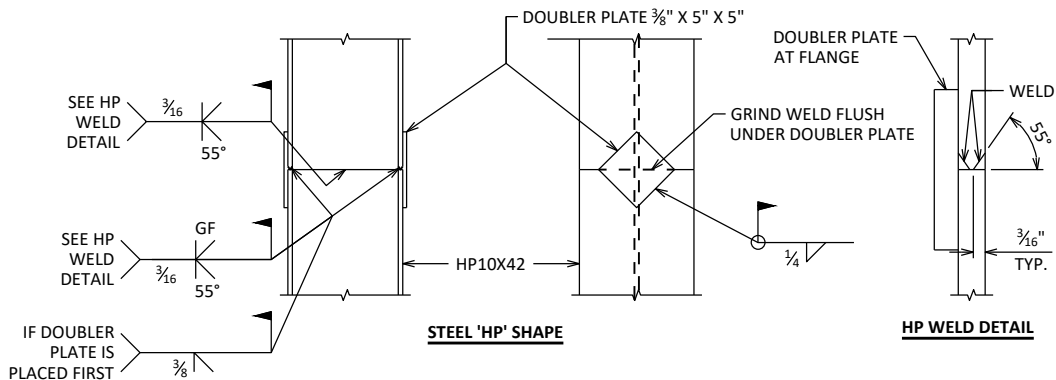
WING 3 PLAN

SHOWING UPPER WING REINFORCEMENT



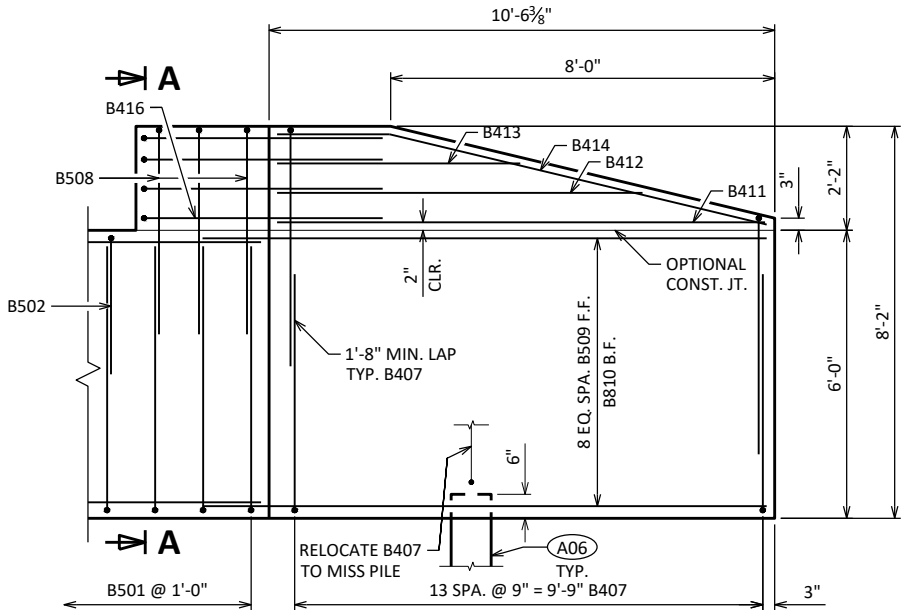
WING 3 PLAN

SHOWING LOWER WING REINFORCEMENT
WING 4 SIMILAR



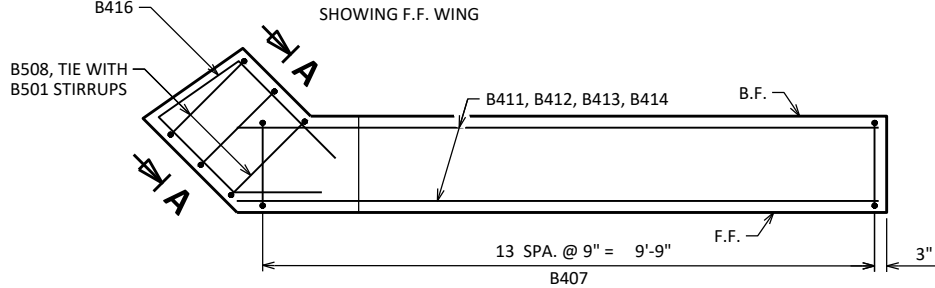
'HP' PILE DETAILS

THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.1.0.0



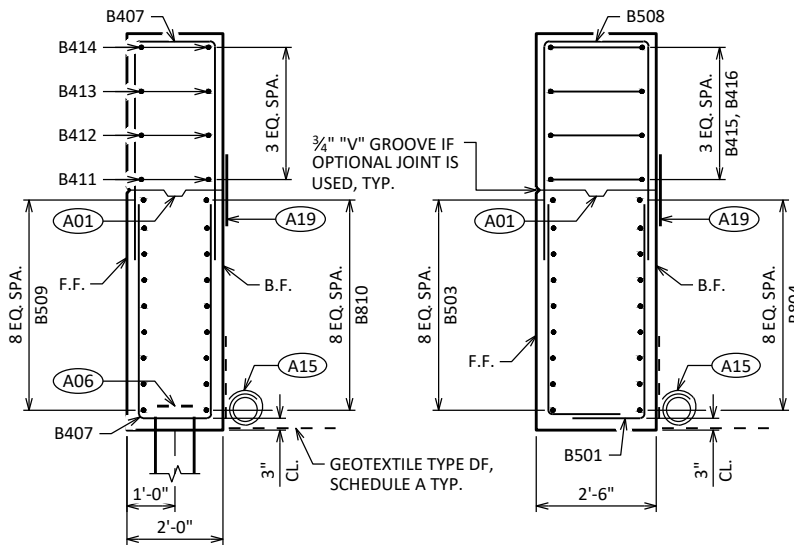
WING 4 ELEVATION

SHOWING F.F. WING



WING 4 PLAN

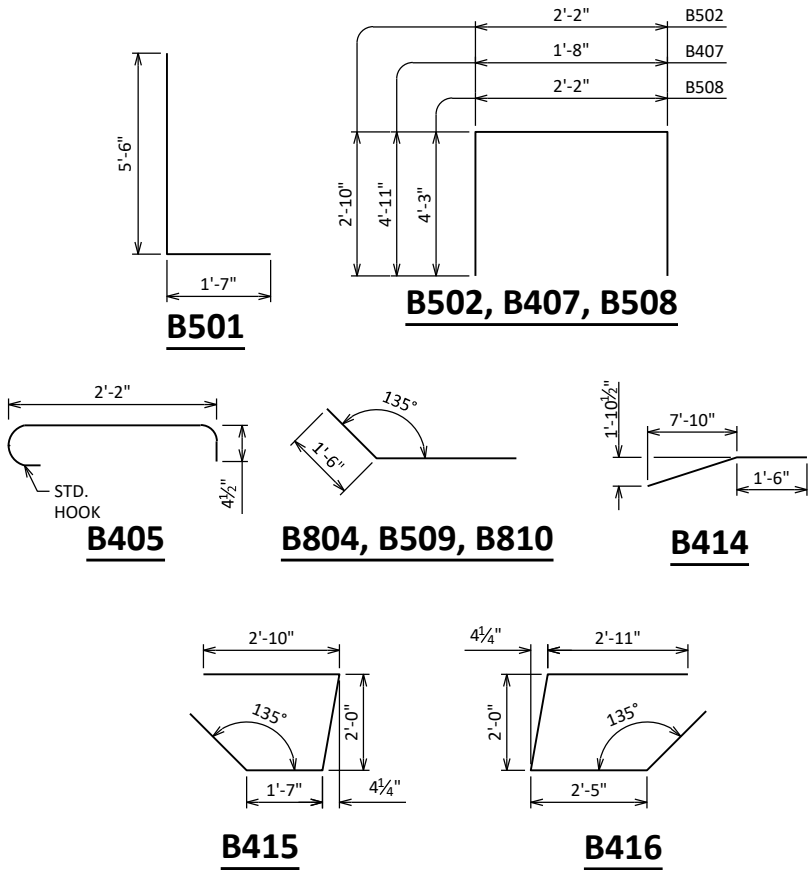
SHOWING UPPER WING REINFORCEMENT



SECTION THRU WING 3

TYPICAL BOTH WINGS

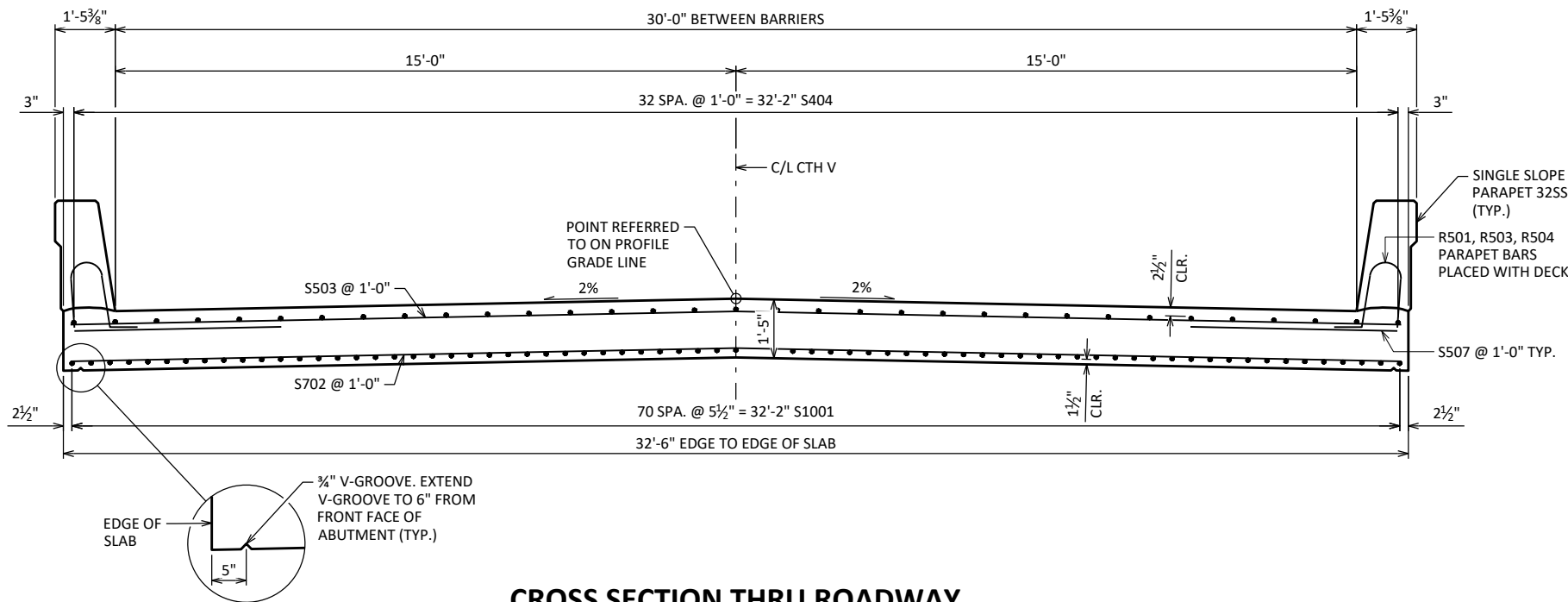
SECTION A-A



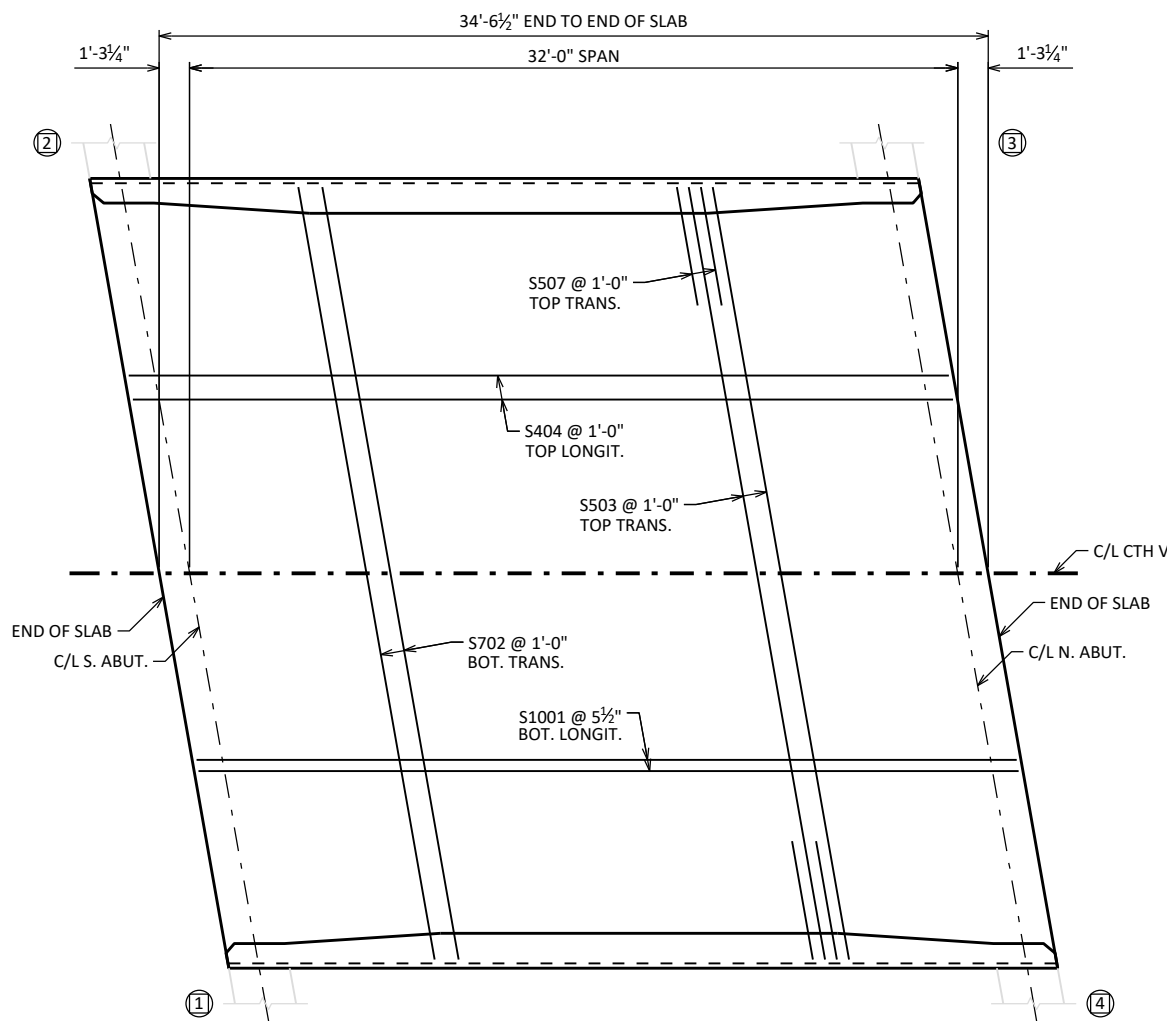
- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4\"/>
- A06 SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 50'-0\"/>
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18\"/>

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-17-237			
DRAWN BY		DRS	PLANS CK'D AEB
NORTH ABUTMENT DETAILS		SHEET 7 OF 10	

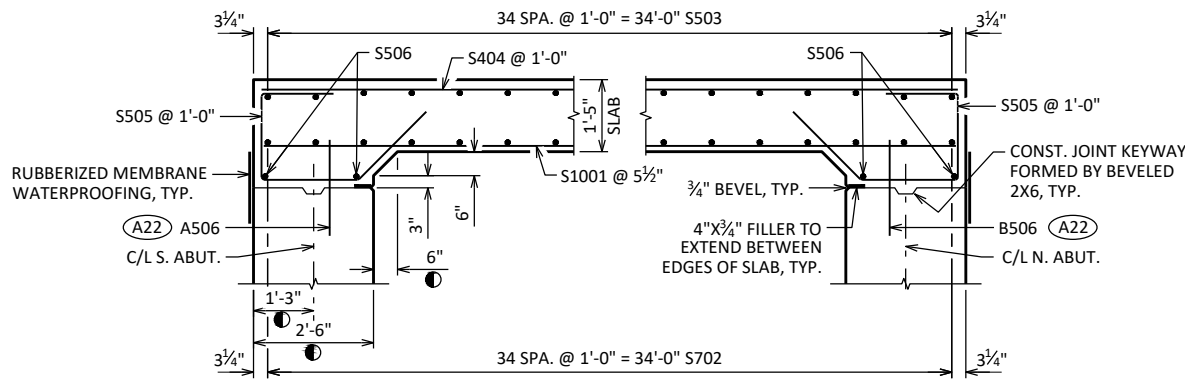
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CROSS SECTION THRU ROADWAY



PLAN



LONGITUDINAL SECTION

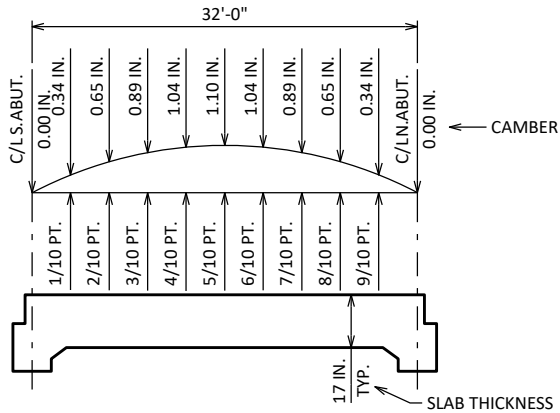
DIMENSIONS ARE GIVEN PARALLEL TO ϵ ROADWAY UNLESS OTHERWISE NOTED.

MEASURED NORMAL TO THE ϵ OF ABUTMENT. DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS.

A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)



NO.	DATE	REVISION	BY
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STRUCTURE B-17-237			
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SUPERSTRUCTURE		SHEET 8 OF 10	



CAMBER AND SLAB THICKNESS DIAGRAM

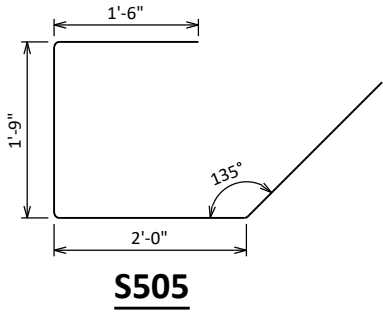
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

LESS	TOP OF SLAB ELEVATION AT FINAL GRADE
PLUS	SLAB THICKNESS
PLUS	CAMBER
PLUS	FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS	TOP OF SLAB FALSEWORK ELEVATION

TOP OF SLAB ELEVATIONS

LOCATION	C/L BRG. S. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L BRG. N. ABUT.
W. EDGE OF DECK	1000.21	1000.23	1000.25	1000.27	1000.28	1000.30	1000.31	1000.32	1000.32	1000.33	1000.33
CROWN OR R/L	1000.55	1000.57	1000.59	1000.61	1000.62	1000.63	1000.64	1000.65	1000.65	1000.65	1000.65
E. EDGE OF DECK	1000.24	1000.26	1000.28	1000.29	1000.31	1000.32	1000.32	1000.33	1000.33	1000.33	1000.33



BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S1001	X	71	34'-2"			SLAB BOTTOM LONGITUDINAL
S702	X	35	32'-8"			SLAB BOTTOM TRANSVERSE
S503	X	35	32'-8"			SLAB TOP TRANSVERSE
S404	X	33	34'-2"			SLAB TOP LONGITUDINAL
S505	X	66	7'-0"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	32'-8"			ABUTMENT DIAPHRAGM LONGITUDINAL
S507	X	68	5'-0"			SLAB TOP EDGE TRANSVERSE

SURVEY TOP OF SLAB ELEVATIONS

LOCATION	ABUTMENT	5/10 PT.	ABUTMENT
W. GUTTER			
CROWN OR R/L			
E. GUTTER			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

NOTES

FILL IN THE TABLE OF "SURVEY TOP OF SLAB ELEVATIONS" FOR EACH SPAN ON AS BUILT PLANS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

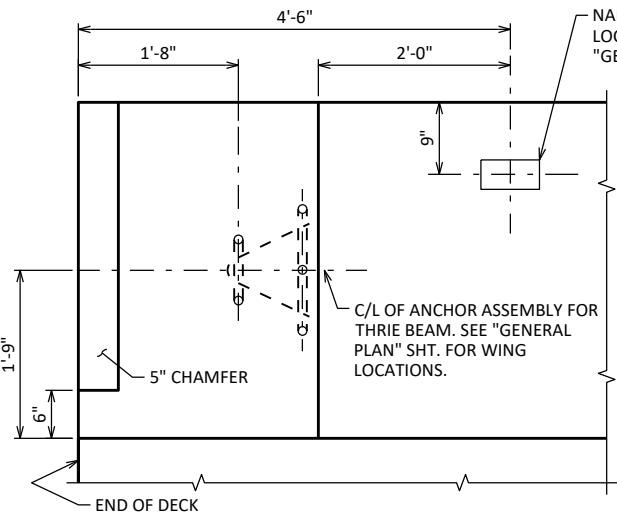
ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-17-237			
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SUPERSTRUCTURE DETAILS		SHEET 9 OF 10	

BILL OF BARS

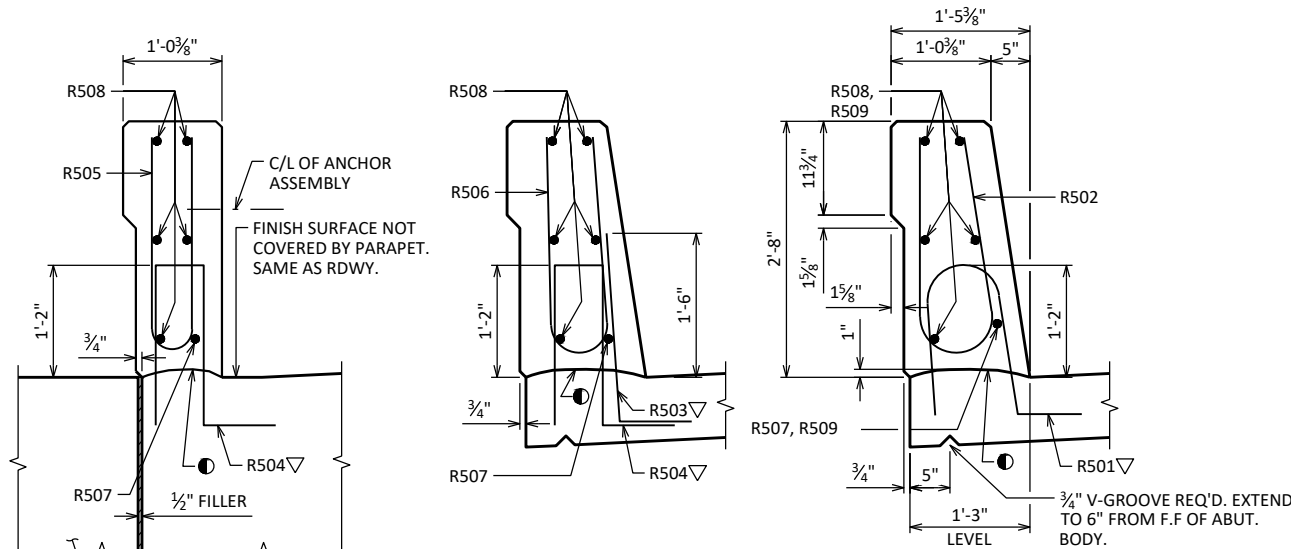
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	52	4'-5"	X		PARAPET VERT.
R502	X	52	5'-0"	X		PARAPET VERT.
R503	X	48	2'-9"	X		PARAPET VERT.
R504	X	68	4'-4"	X		PARAPET VERT.
R505	X	44	4'-9"	X		PARAPET VERT.
R506	X	24	4'-10"	X		PARAPET VERT.
R507	X	4	11'-3"	X		PARAPET HORIZ.
R508	X	20	11'-3"			PARAPET HORIZ.
R509	X	12	16'-7"			PARAPET HORIZ.



PARAPET END TREATMENT DETAIL

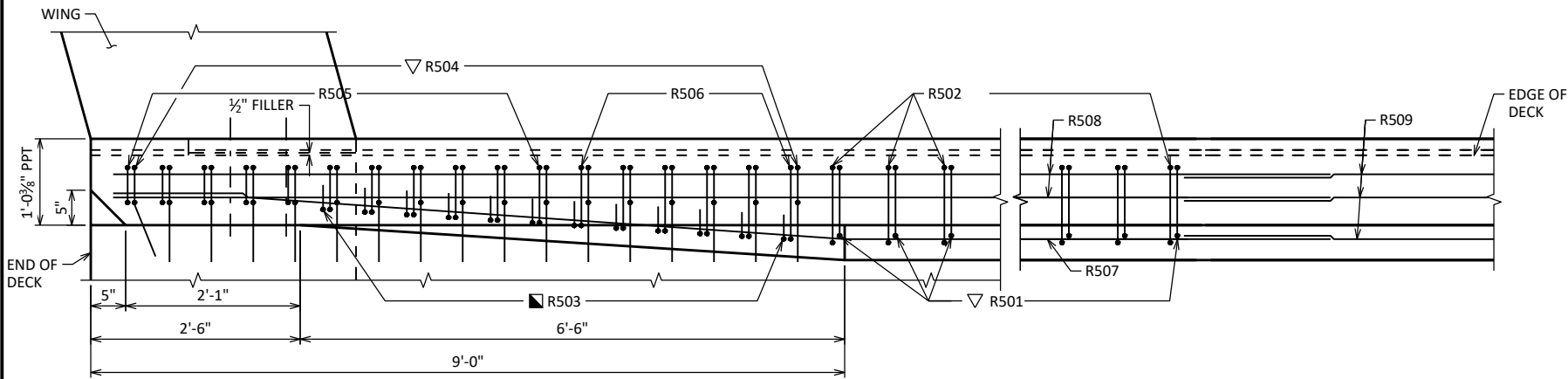
LOOKING AT INSIDE FACE OF PARAPET



SECTION A-A

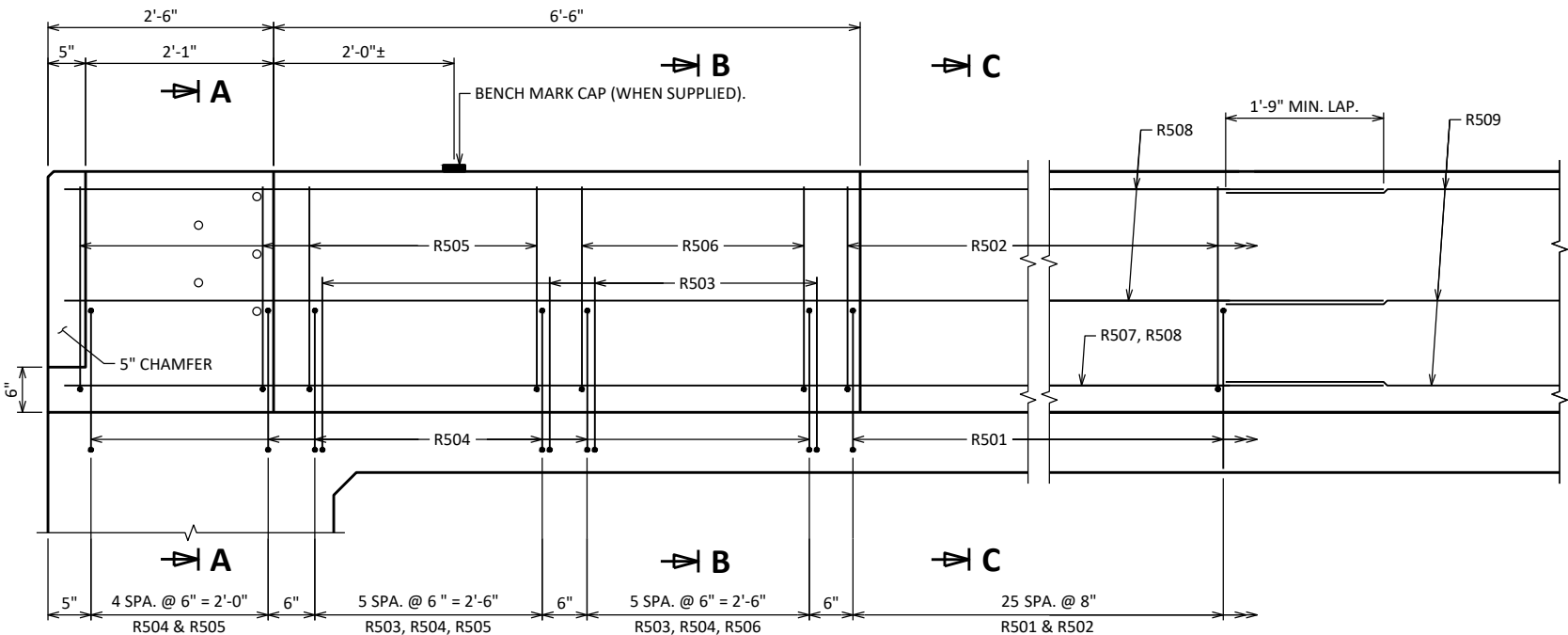
SECTION B-B

SECTION C-C



PLAN

SW CORNER SHOWN, OTHERS SIMILAR



INSIDE ELEVATION

SW CORNER SHOWN, OTHERS SIMILAR

R501

R502

R503

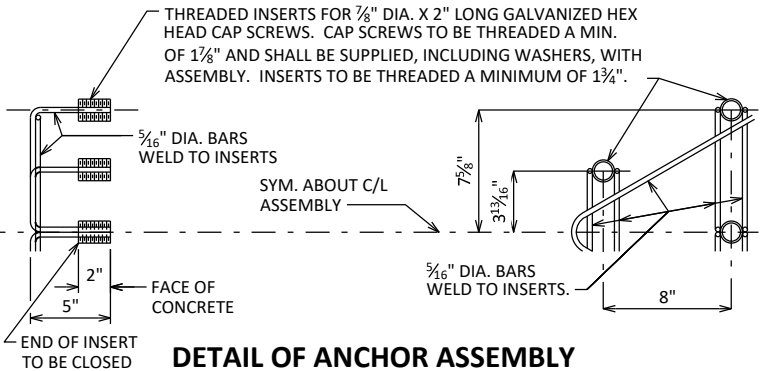
R504

R507

R505

R506

- CONST. JOINT - STRIKE OFF AS SHOWN
- USE CARE TO PLACE R503 BARS CORRECTLY ALONG TRANSITION OF PARAPET.
- R501, R503, R504, AND R509 BARS TO BE TIED TO SUPERSTRUCTURE STEEL BEFORE SUPERSTRUCTURE IS POURED.



DETAIL OF ANCHOR ASSEMBLY

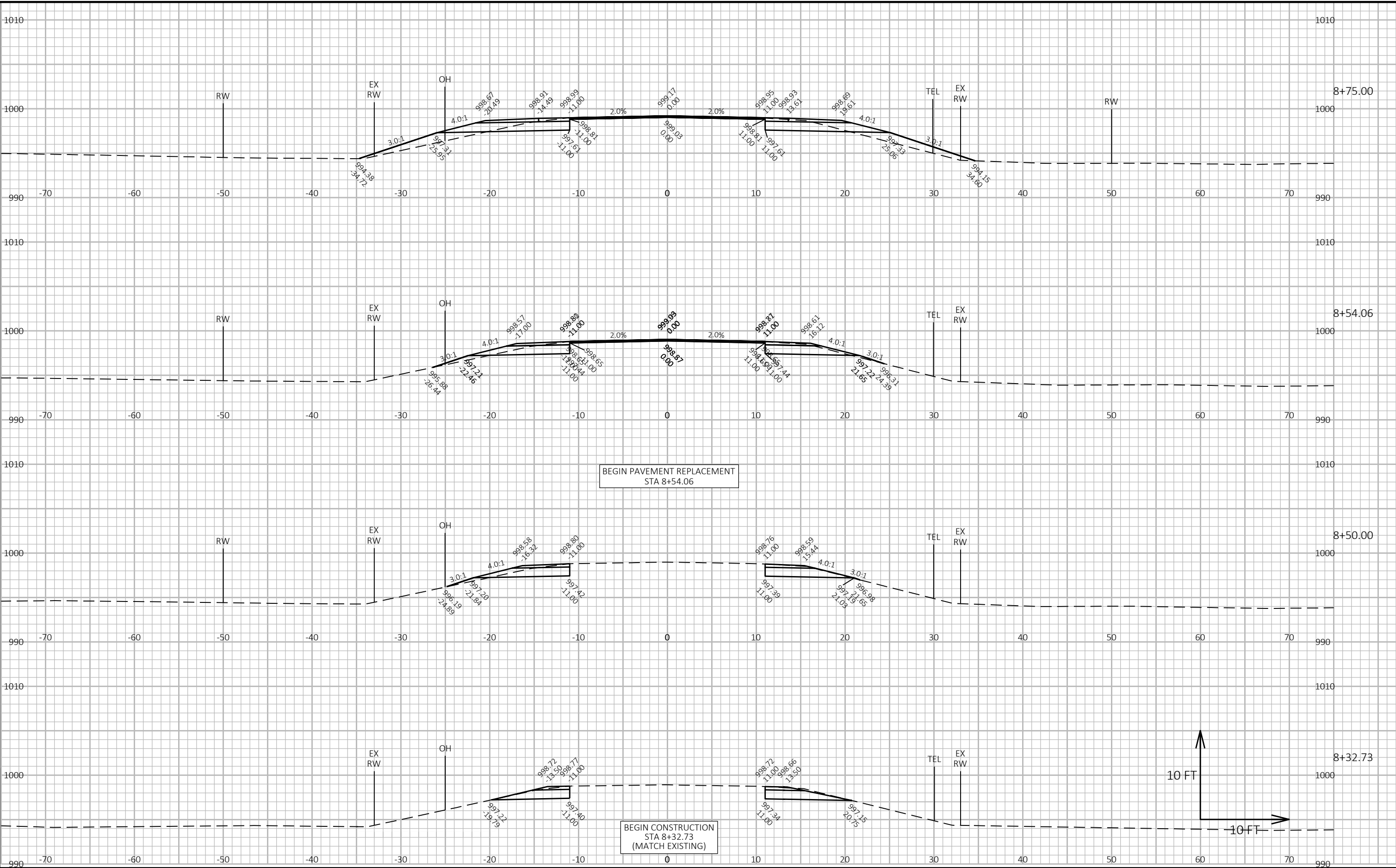
NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH ASTM F2329.

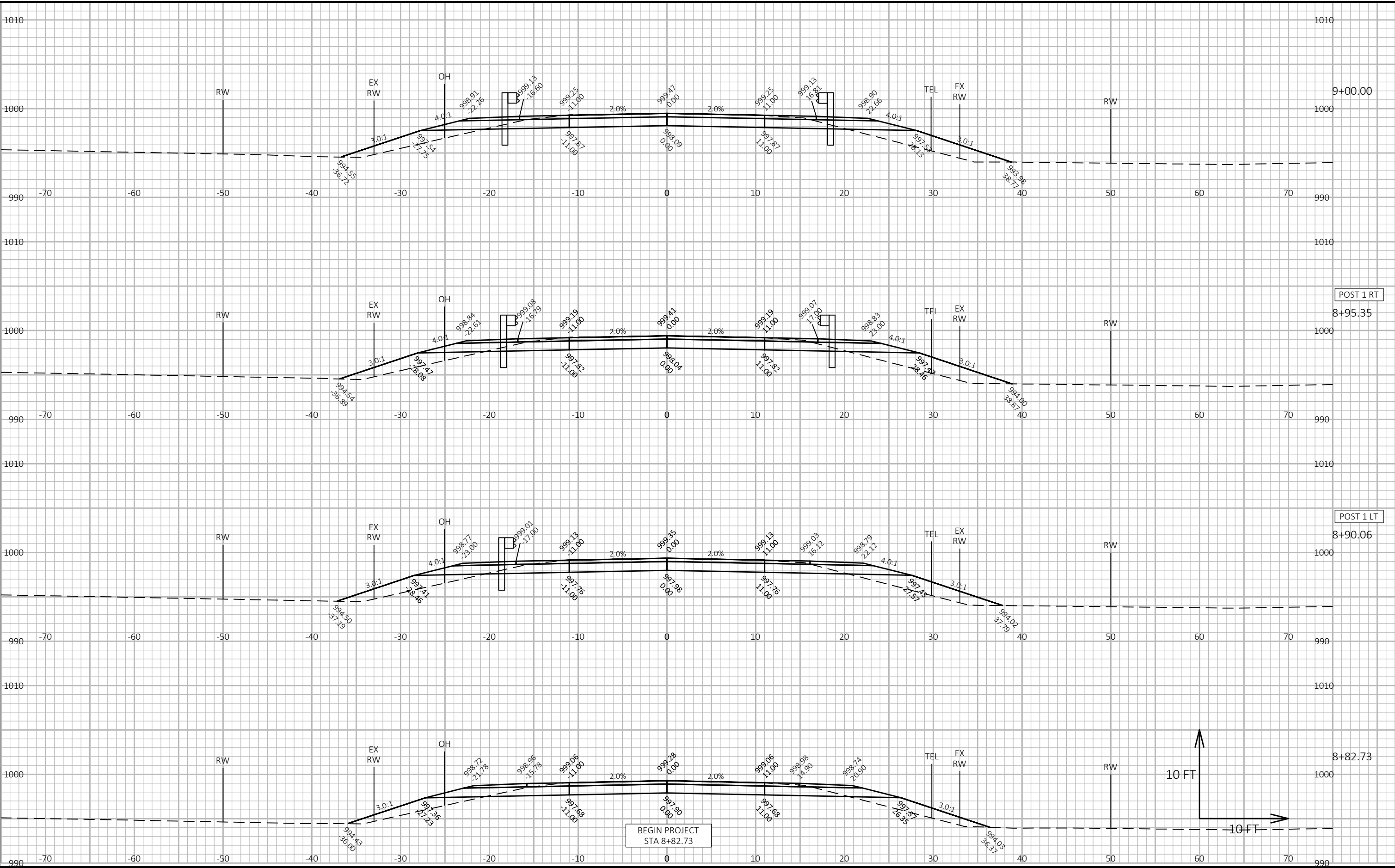
ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

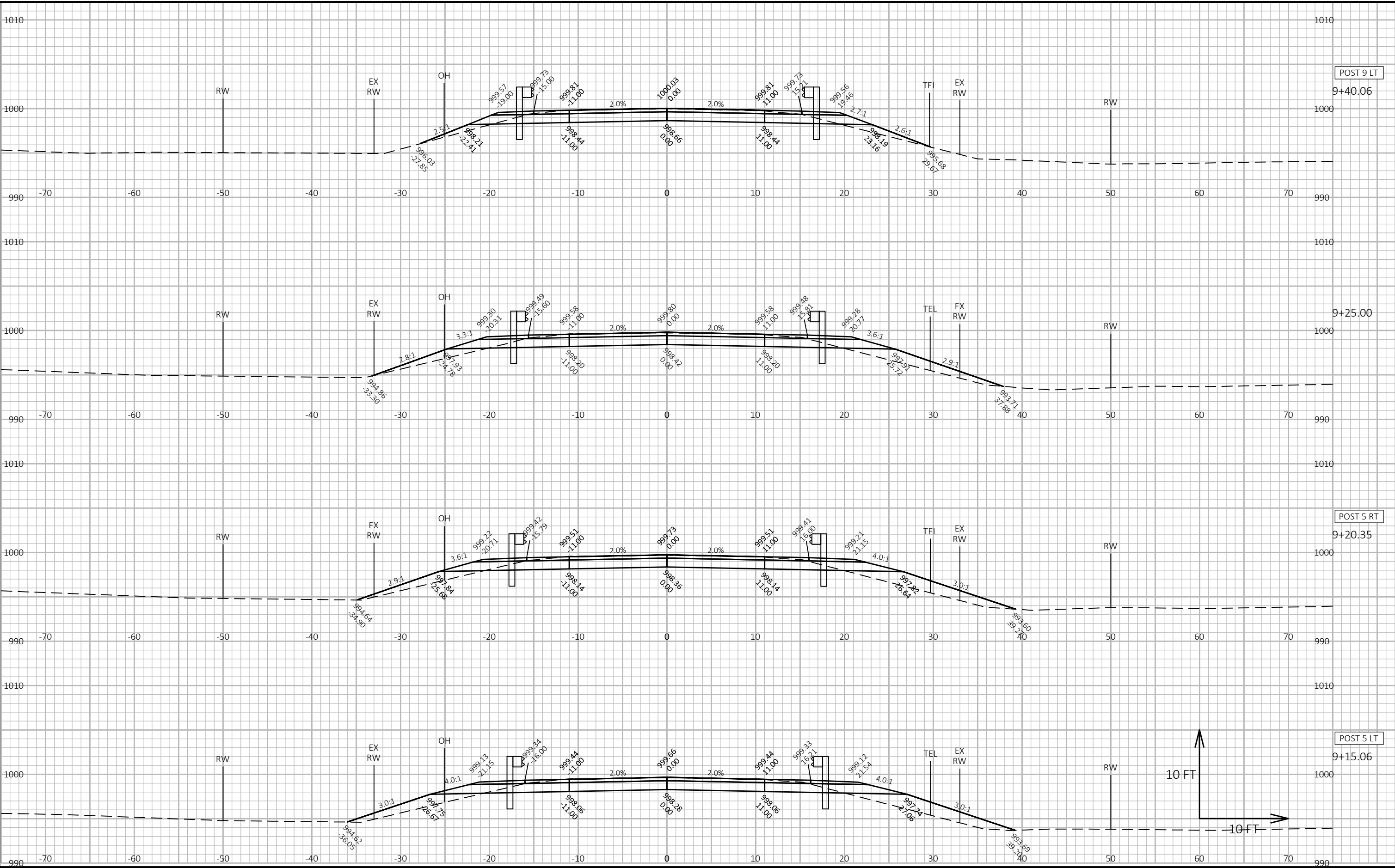
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-17-237			
DRAWN BY		DRS	PLANS CK'D AEB
SINGLE SLOPE PARAPET 32SS		SHEET 10 OF 10	

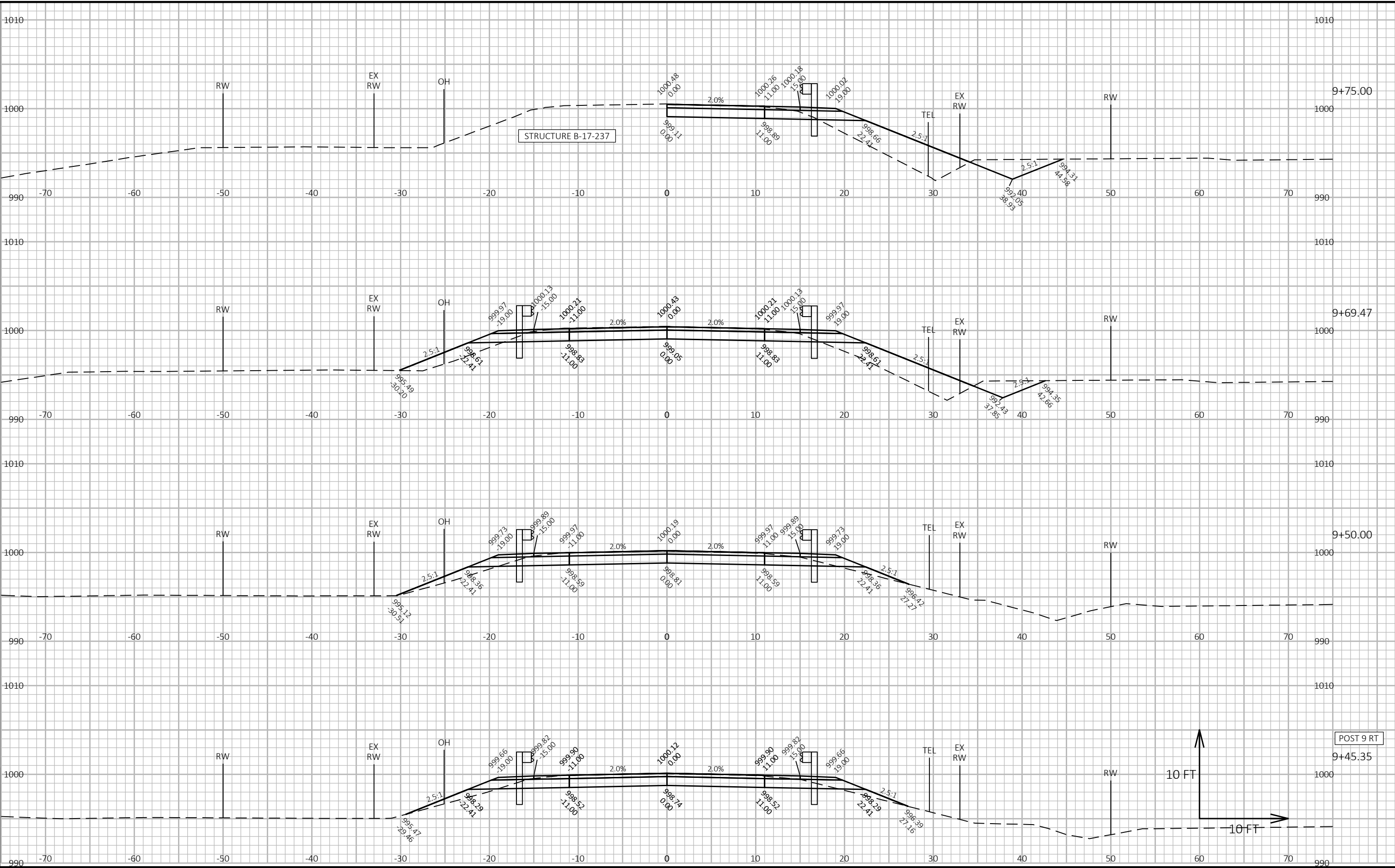
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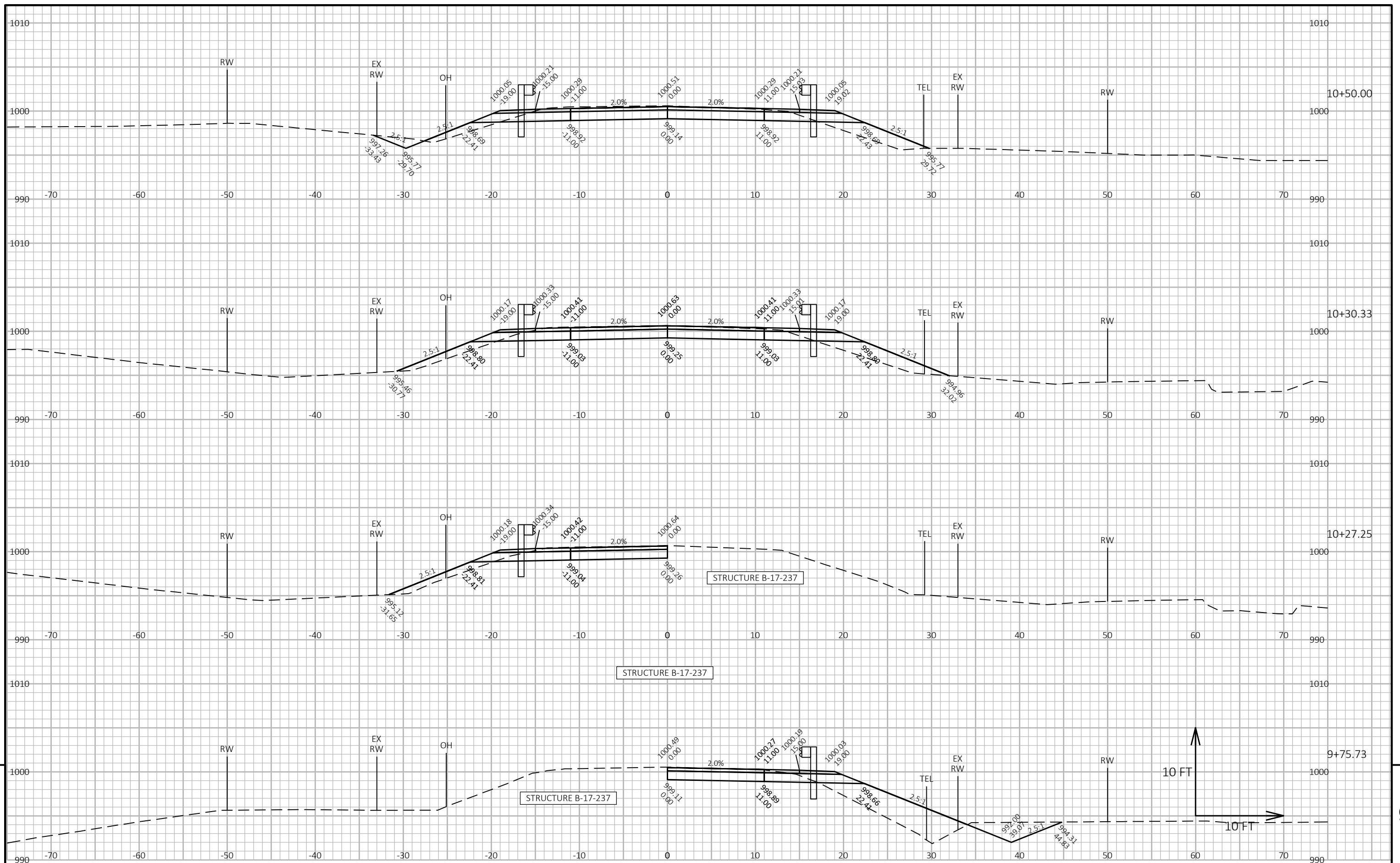
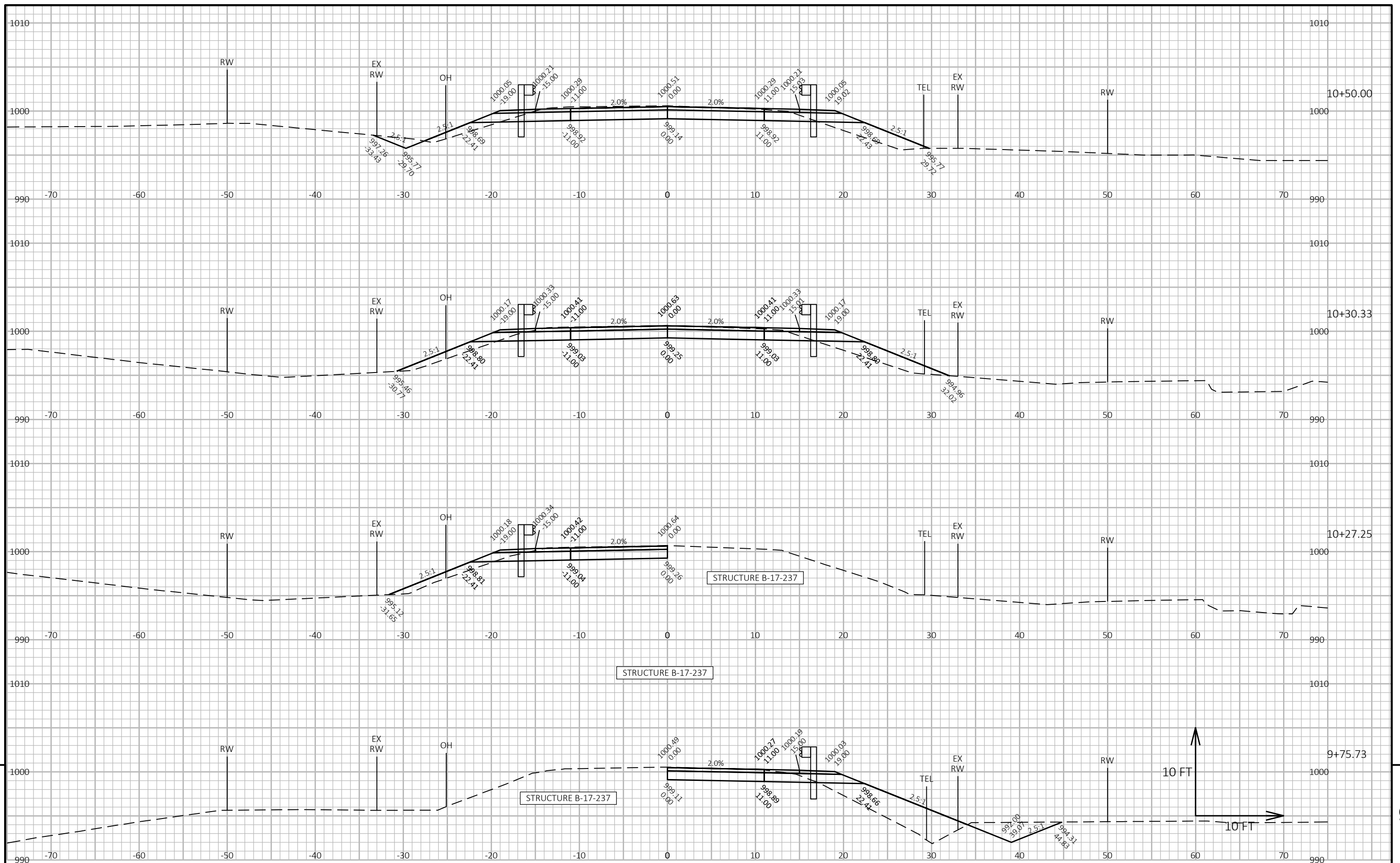
CTH V COMPUTER EARTHWORK										
Station	Distance	Area (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
		Cut	Unuseable Pavement Material	Fill	Cut	Salvaged / Unuseable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.30	
Note 1	Note 4	Note 2	Note 5	Note 3						
8+32.73	--	15.9	0.0	0.0						
8+50	17.27	16.2	0.0	0.9	10	0	0	10	0	10
8+54.06	4.06	15.8	0.0	2.0	2	0	0	13	1	12
8+75	20.94	16.1	0.0	17.7	12	0	8	25	11	15
8+82.73	7.73	46.7	11.0	25.4	9	2	6	32	19	14
8+90.06	7.33	47.1	11.0	33.5	13	3	8	42	29	13
8+95.35	5.29	47.2	11.0	35.9	9	2	7	49	38	12
9+00	4.65	47.2	11.0	34.5	8	2	6	56	46	10
9+15.06	15.06	46.6	11.0	31.0	26	6	18	76	69	6
9+20.35	5.29	46.1	11.0	27.0	9	2	6	82	77	6
9+25	4.65	45.4	11.0	21.1	8	2	4	88	82	6
9+40.06	15.06	44.3	11.0	7.3	25	6	8	107	92	15
9+45.35	5.29	43.7	11.0	7.5	9	2	1	114	94	19
9+50	4.65	43.5	11.0	9.1	8	2	1	119	96	23
9+69.47	19.47	43.6	11.0	41.9	31	8	18	143	120	23
9+75	5.53	55.8	11.0	49.6	10	2	9	151	132	19
9+75.73	0.73	56.3	11.0	48.7	2	0	1	152	134	18
9+82.73	7.00	56.3	11.0	48.7	15	3	13	164	150	13
BRIDGE	--	--	--	--	--	--	--	--	--	--
10+17.27	--	43.5	11.0	23.8	--	--	--	--	--	--
10+27.25	9.98	43.5	11.0	23.8	16	4	9	176	162	14
10+30.33	3.08	43.4	11.0	23.6	5	1	3	180	165	14
10+50	19.67	48.3	11.0	18.7	33	8	15	205	185	19
10+54.65	4.65	51.5	11.0	17.3	9	2	3	212	189	22
10+59.94	5.29	58.1	11.0	16.6	11	2	3	220	194	26
10+75	15.06	70.4	11.0	16.5	36	6	9	250	206	44
10+79.64	4.64	72.2	11.0	16.9	12	2	3	260	210	51
10+84.94	5.30	71.8	11.0	16.9	14	2	3	272	214	58
11+00	15.06	76.8	11.0	15.5	41	6	9	308	226	82
11+04.65	4.65	78.3	11.0	15.2	13	2	3	319	229	90
11+09.94	5.29	81.9	11.0	14.6	16	2	3	333	233	100
11+17.27	7.33	84.0	11.0	10.4	23	3	3	352	237	115
11+25	7.73	46.5	0.0	8.9	19	2	3	369	241	128
11+45.97	20.97	14.5	0.0	3.9	24	0	5	393	247	146
11+50	4.03	28.5	0.0	3.1	3	0	1	396	248	148
11+67.27	17.27	15.4	0.0	0.0	14	0	1	410	249	161
					495	85	192			











PROJECT NO: 8932-03-70	HWY: CTH V	COUNTY: DUNN	CROSS SECTIONS:	SHEET	E
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PROJECT NO: 8932-03-70	HWY: CTH V	COUNTY: DUNN	CROSS SECTIONS:	SHEET	E
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PROJECT NO: 8932-03-70	HWY: CTH V	COUNTY: DUNN	CROSS SECTIONS:	SHEET	E
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PROJECT NO: 8932-03-70	HWY: CTH V	COUNTY: DUNN	CROSS SECTIONS:	SHEET	E
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PROJECT NO: 8932-03-70	HWY: CTH V	COUNTY: DUNN	CROSS SECTIONS:	SHEET	E
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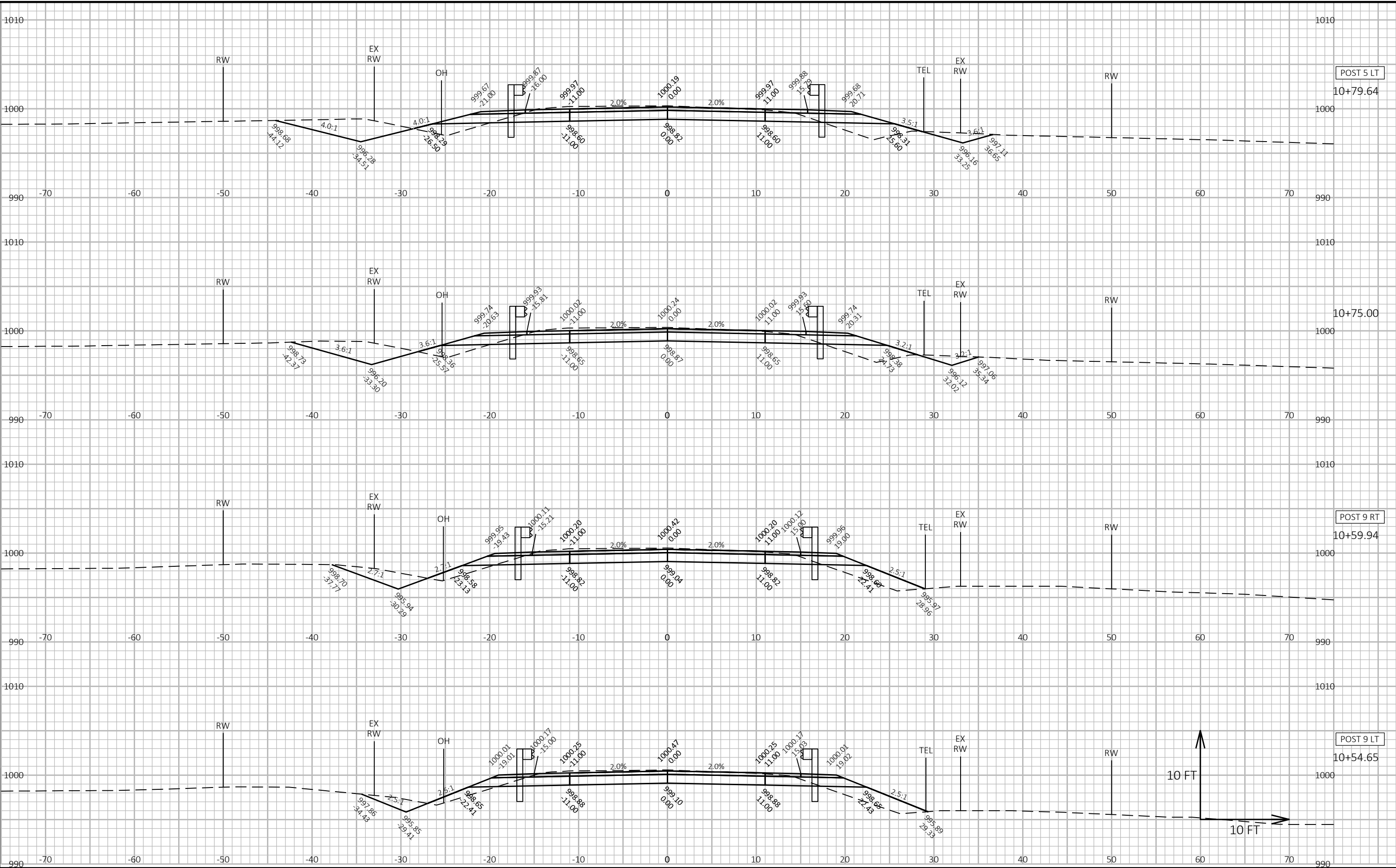
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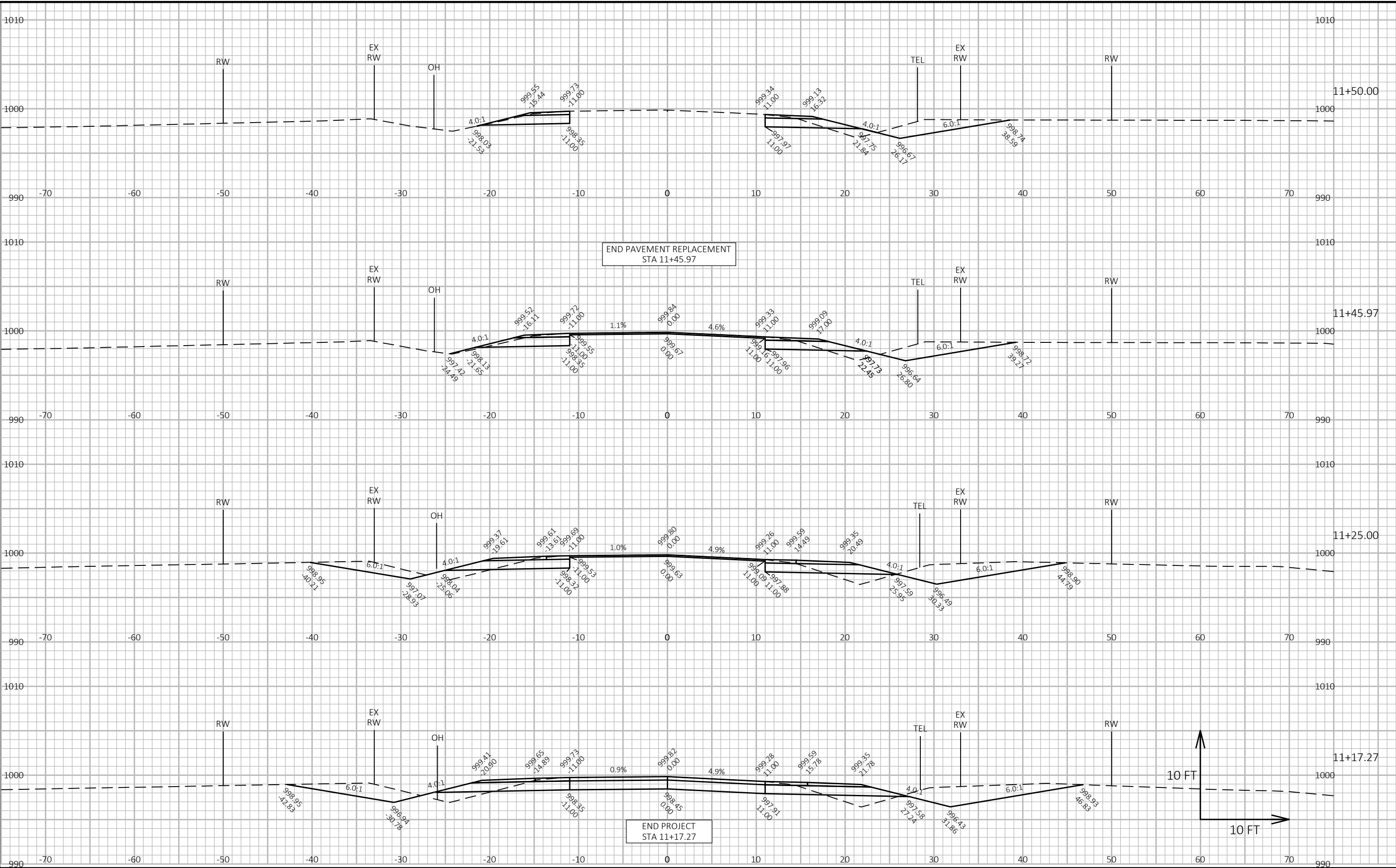
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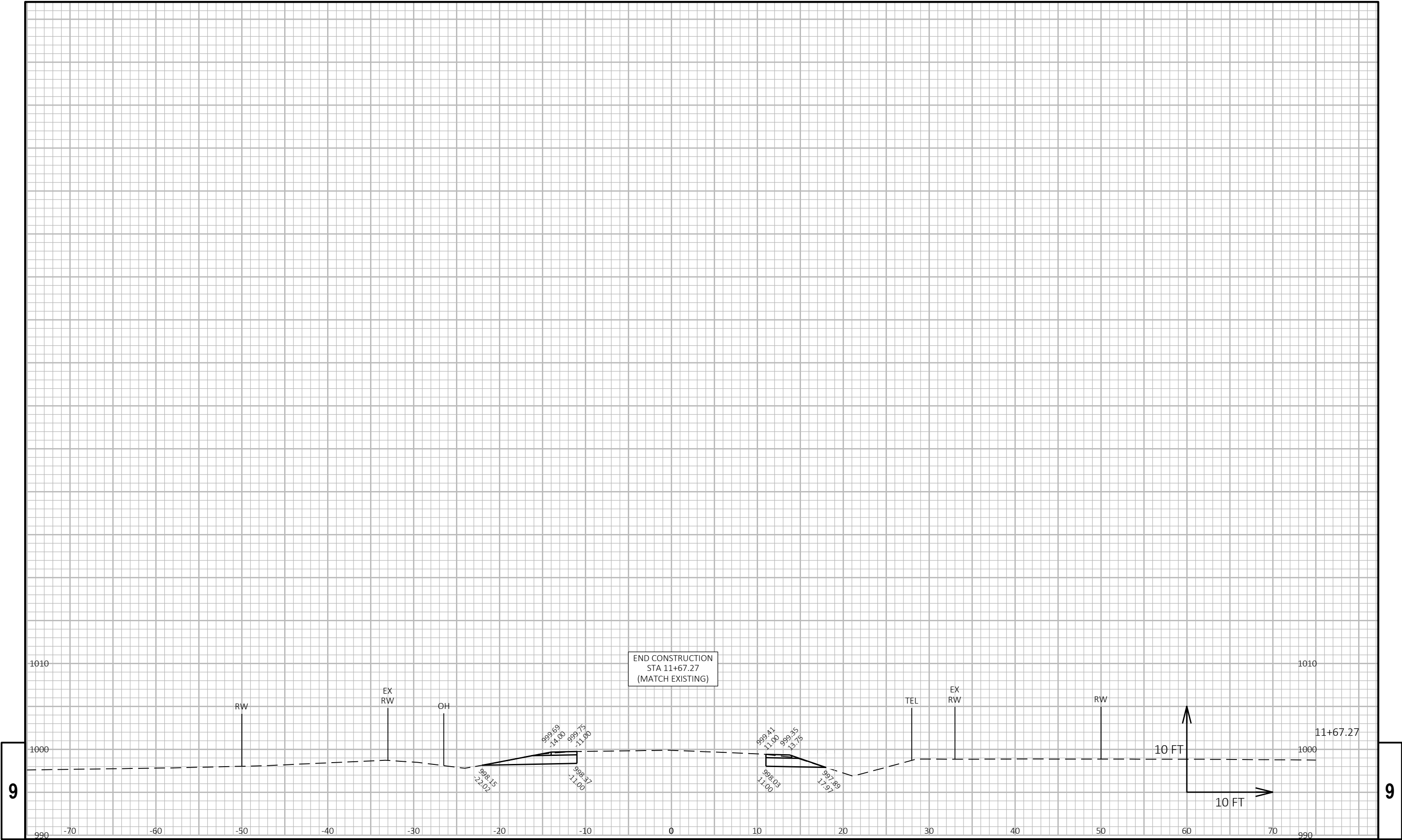
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PROJECT NO: 8932-03-70	HWY: CTH V	COUNTY: DUNN	CROSS SECTIONS:	SHEET	E
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PROJECT NO:	8932-03-70	HWY:	CTH V	COUNTY:	DUNN	CROSS SECTIONS:	SHEET	E
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Notes



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