

EAU

PROJECT ID:  
WITH: N/A

8313-00-70

COUNTY:

BARRON

MAY 2025  
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plot
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 42



DESIGN DESIGNATION

A.A.D.T.	(2025)	=	190
A.A.D.T.	(2045)	=	200
D.H.V.		=	N/A
D.D.		=	50/50
T.		=	7.6%
DESIGN SPEED		=	40 MPH
ESALS		=	22,000

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS

PROPERTY LINE

LOT LINE

LIMITED HIGHWAY EASEMENT

EXISTING RIGHT OF WAY

PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT  
(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

GRADE LINE

ORIGINAL GROUND

MARSH OR ROCK PROFILE  
(To be noted as such)

SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC

FIBER OPTIC

GAS

SANITARY SEWER

STORM SEWER

TELEPHONE

WATER

UTILITY PEDESTAL

POWER POLE

TELEPHONE POLE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

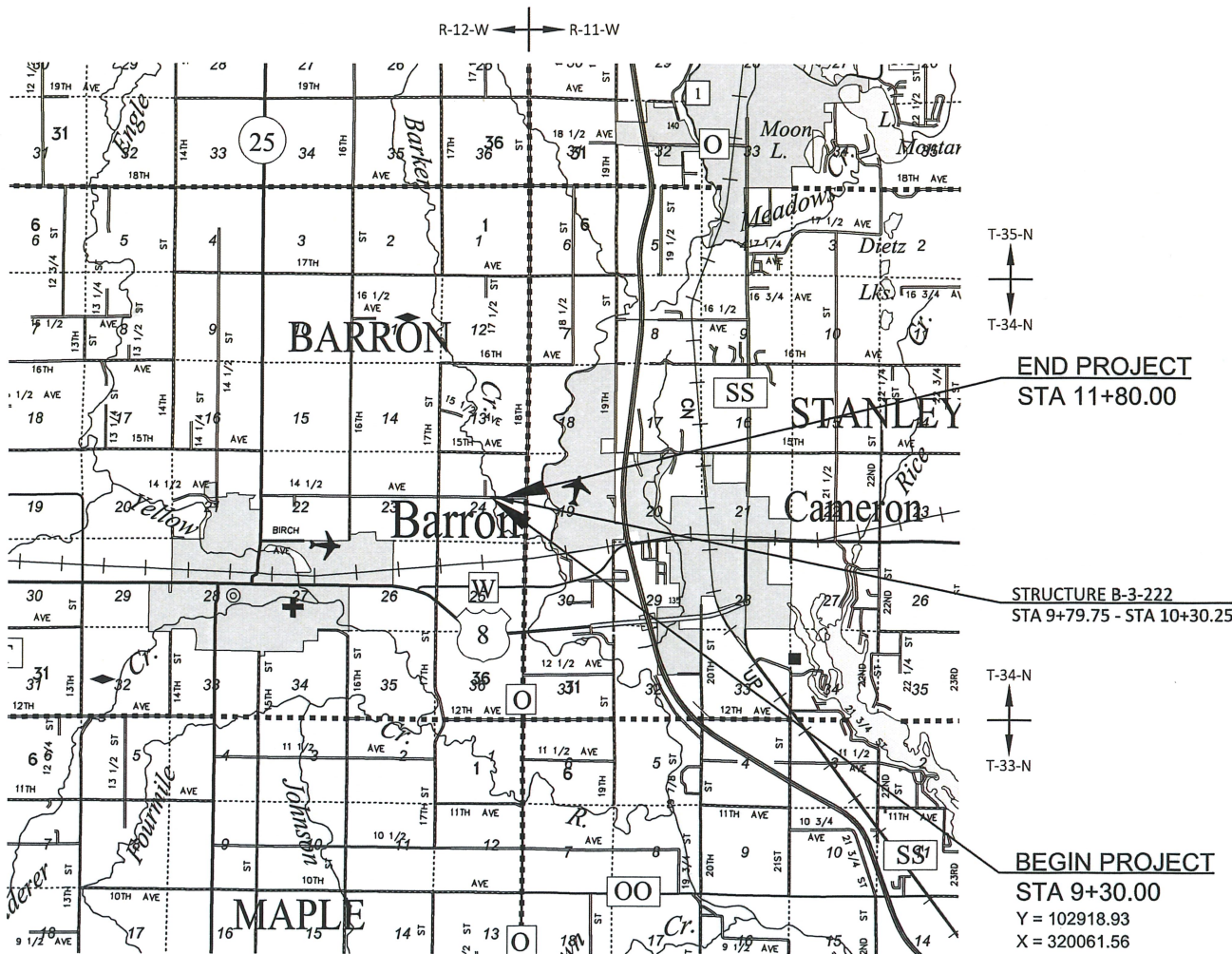
T BARRON, 14 1/2 Avenue

BARKER CREEK BRIDGE B-03-0222

LOC STR  
BARRON COUNTY

STATE PROJECT NUMBER

8313-00-70



LAYOUT  
SCALE 0 2 MI

TOTAL NET LENGTH OF CENTERLINE = 0.047 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN  
COORDINATE REFERENCE SYSTEM (WISCRS), BARRON COUNTY,  
NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID  
COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES  
ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED  
ELEVATIONS ARE BASED ON GEOID 18-WI.

STATE PROJECT

8313-00-70

FEDERAL PROJECT

PROJECT

WISC 2025486

CONTRACT

1

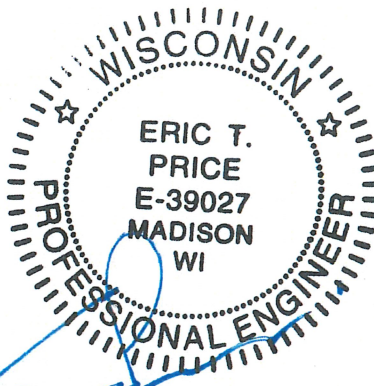
ACCEPTED FOR  
BARRON COUNTY

Date 1/22/25 Michael R. Heub  
(Signature and Title of Official)  
Highway Commissioner

ORIGINAL PLANS PREPARED BY

**CORRE**  
ENGINEERING

MADISON | EAU CLAIRE | WAUKESHA | APPLETON | TOMAH | WAUSAU



January 22, 2025

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	CORRE, INC.
Designer	CORRE, INC.
Project Manager	TOU YANG, P.E.
Regional Examiner	NW REGION
Regional Supervisor	TOU YANG, P.E.

APPROVED FOR THE DEPARTMENT

Date: Tou X. Yang  
(Signature)  
Date: 2025.01.31 07:18:39-0600

E

UTILITIES CONTACTS

BARRON ELECTRIC COOPERATIVE  
ELECTRIC  
NATE STEINES  
1434 N. STH 25  
BARRON, WI 54812  
PHONE: 705-537-3171  
EMAIL: NSTEINES@BARRONELECTRIC.COM

WISCONSIN DNR LIAISON

AMY CRONK  
WDNR NORTHERN REGION  
810 W. MAPLE STREET  
SPOONER, WI 54801  
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EMAIL: AMY.CRONK@WISCONSIN.GOV

CONSULTANT DESIGN CONTACT

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CORRE, INC.  
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MADISON, WI 53719  
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EMAIL: EPRICE@CORREINC.COM

TOWN OF BARRON CONTACT

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CLERK / TREASURER  
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BARRON, WI 54812  
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EMAIL: CLERK@TOWNOFBARRON.COM

WISDOT DESIGN PROJECT MANAGER

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EMAIL: TOU.YANG@DOT.WI.GOV

COUNTY HIGHWAY COMMISSIONER

MICHAEL HOEFS, P.E.  
BARRON COUNTY  
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BARRON, WI 54812  
PHONE: 715-637-3755  
EMAIL: MICHAEL.HOEFS@CO.BARRON.WI.US

GENERAL NOTES:

WHEN THE QUANTITY OF BASE AGGREGATE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON OR CUBIC YARD, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

THE LOCATION OF EXISTING UTILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR SHALL COORDINATE CONSTRUCTION ACTIVITIES BY CALLING DIGGER'S HOTLINE AND CONTACTING UTILITIES DIRECTLY AS NEEDED.

CONTRACTOR SHALL MAINTAIN ACCESS TO ALL DRIVEWAYS AND PUBLIC TRAILS AT ALL TIMES.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE EXACT LOCATION OF THE EROSION CONTROL DEVICES SHALL BE DETERMINED IN THE FIELD.

HMA PAVEMENT WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN.

TACK COAT CALCULATIONS ARE BASED ON AN APPLICATION RATE OF 0.07 GAL/SY.

HAND-INSTALLATION OF SILT FENCE IS REQUIRED TO AVOID DISTURBANCE TO SENSITIVE AREAS.

SALVAGED TOPSOIL CANNOT BE STORED WITHIN THE PROJECT LIMITS. ALL SALVAGED TOPSOIL IS TO BE STOCKPILED ELSEWHERE.

ORDER OF SECTION 2 DETAIL SHEETS

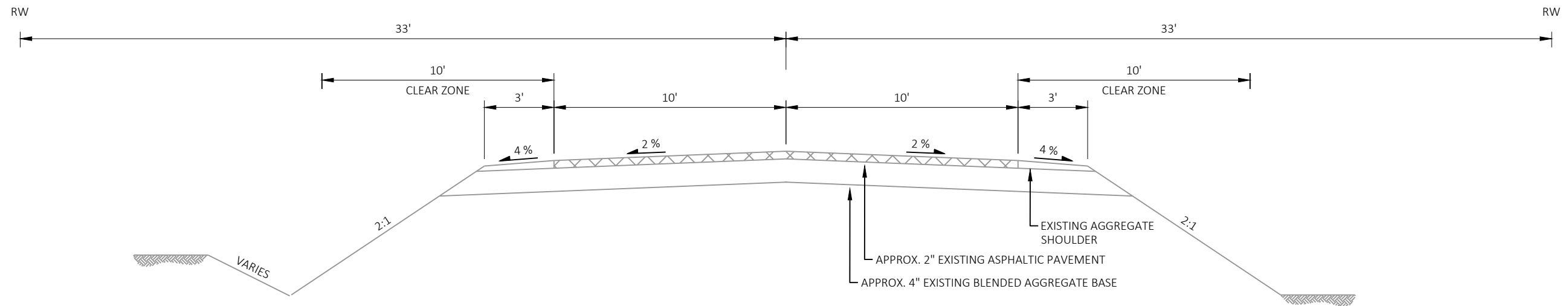
GENERAL NOTES  
TYPICAL SECTIONS  
CONSTRUCTION DETAILS

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS:	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIPTURF:	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPETURF:			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT:	.70 - .95											
CONCRETE:	.80 - .95											
BRICK:	.70 - .80											
DRIVES, WALKS:	.75 - .85											
ROOFS:	.75 - .95											
GRAVEL ROADS, SHOULDERS:	.40 - .60											

TOTAL PROJECT AREA = 0.313 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.120 ACRES

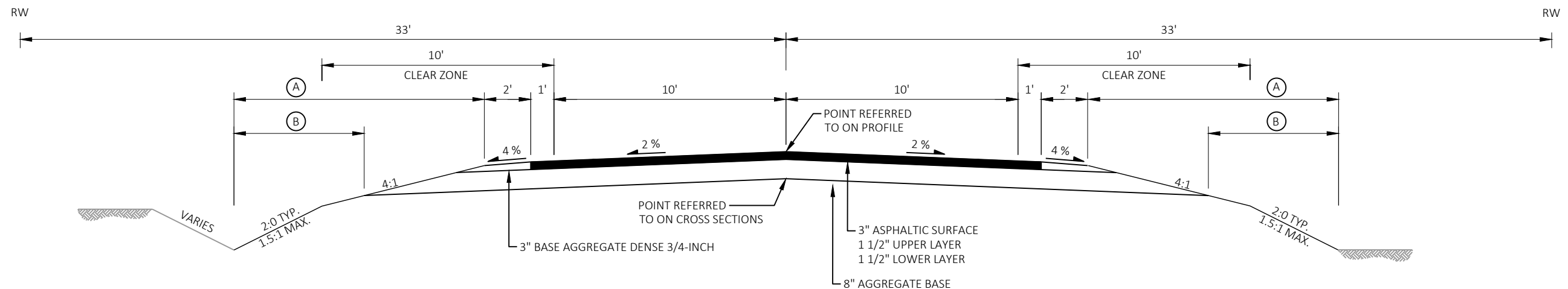




**EXISTING TYPICAL SECTION - 14 1/2 AVE.**

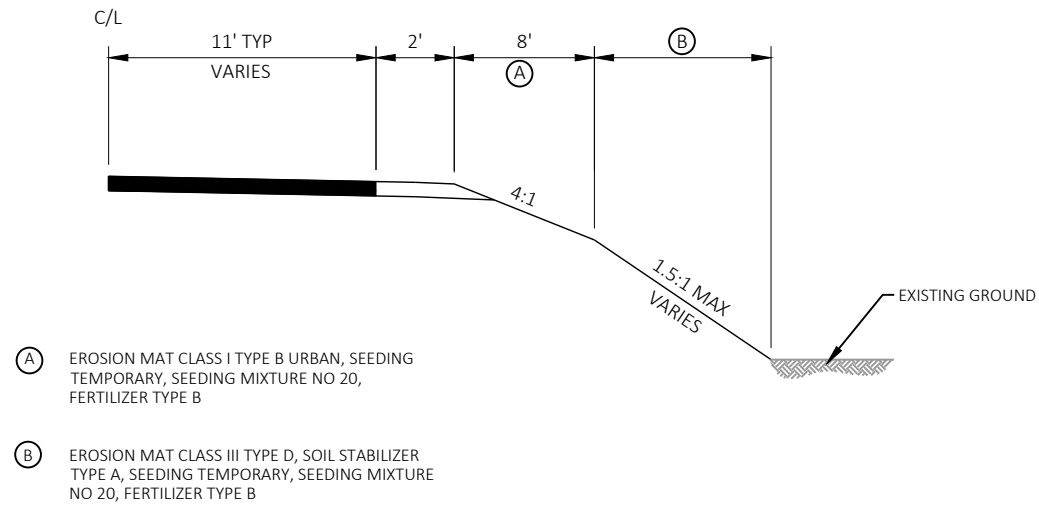
STA 9+30.00 - 9+79.25  
STA 10+30.25 - 11+80.00

LEGEND	
(A)	FERTILIZER TYPE A, SEEDING MIXTURE NO. 20 & SEEDING TEMPORARY
(B)	SALVAGED TOPSOIL & EROSION MAT



**FINISHED TYPICAL SECTION - 14 1/2 AVE.**

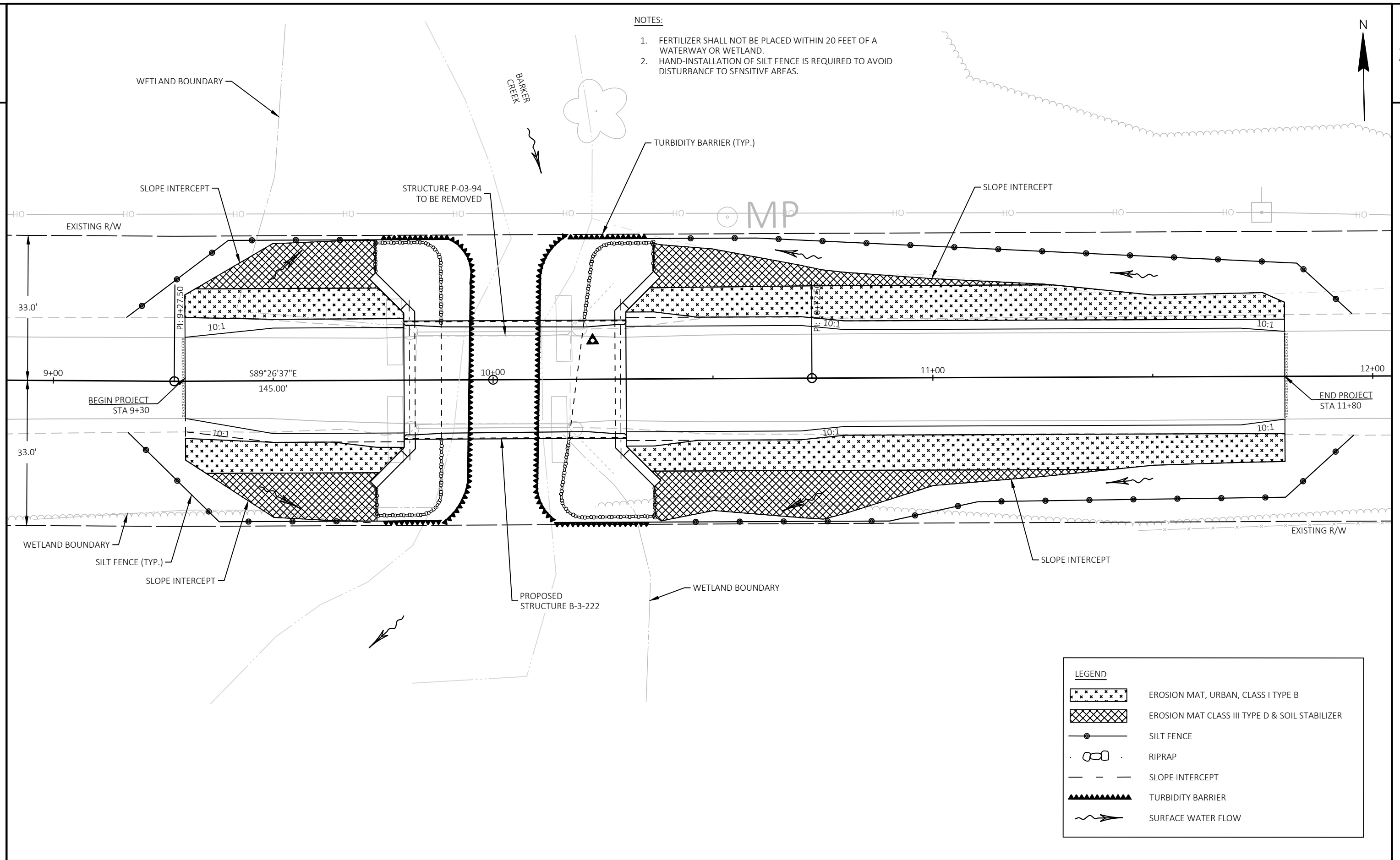
STA 9+30.00 - 9+79.25  
STA 10+30.25 - 11+80.00



\*NOTE: FINAL LOCATIONS TO BE FIELD VERIFIED WITH THE ENGINEER.

**SLOPE STABILIZATION DETAIL**  
\*STA 9+30 - 9+73 LT & RT  
\*STA 10+38 - 10+70 LT & RT





Estimate Of Quantities

8313-00-70

Line	Item	Item Description	Unit	Total	Qty
0002	201.0205	Grubbing	STA	2.000	2.000
0004	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-3-94	EACH	1.000	1.000
0006	205.0100	Excavation Common	CY	90.000	90.000
0008	205.0506.S	Excavation, Hauling, and Disposal of Creosote Contaminated Soil	TON	66.000	66.000
0010	206.1001	Excavation for Structures Bridges (structure) 01. B-3-222	EACH	1.000	1.000
0012	208.0100	Borrow	CY	177.000	177.000
0014	210.1500	Backfill Structure Type A	TON	558.000	558.000
0016	213.0100	Finishing Roadway (project) 01. 8313-00-70	EACH	1.000	1.000
0018	305.0110	Base Aggregate Dense 3/4-Inch	TON	12.000	12.000
0020	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	330.000	330.000
0022	455.0605	Tack Coat	GAL	36.000	36.000
0024	465.0105	Asphaltic Surface	TON	90.000	90.000
0026	502.0100	Concrete Masonry Bridges	CY	200.000	200.000
0028	502.3200	Protective Surface Treatment	SY	183.000	183.000
0030	502.3210	Pigmented Surface Sealer	SY	50.000	50.000
0032	505.0400	Bar Steel Reinforcement HS Structures	LB	4,360.000	4,360.000
0034	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	29,760.000	29,760.000
0036	516.0500	Rubberized Membrane Waterproofing	SY	10.000	10.000
0038	550.2106	Piling CIP Concrete 10 3/4 X 0.365-Inch	LF	955.000	955.000
0040	606.0300	Riprap Heavy	CY	140.000	140.000
0042	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	146.000	146.000
0044	618.0100	Maintenance and Repair of Haul Roads (project) 01. 8313-00-70	EACH	1.000	1.000
0046	619.1000	Mobilization	EACH	1.000	1.000
0048	624.0100	Water	MGAL	8.000	8.000
0050	625.0500	Salvaged Topsoil	SY	580.000	580.000
0052	628.1504	Silt Fence	LF	625.000	625.000
0054	628.1520	Silt Fence Maintenance	LF	625.000	625.000
0056	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0058	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0060	628.2008	Erosion Mat Urban Class I Type B	SY	390.000	390.000
0062	628.2039	Erosion Mat Class III Type D	SY	280.000	280.000
0064	628.6005	Turbidity Barriers	SY	210.000	210.000
0066	628.6505	Soil Stabilizer Type A	ACRE	0.070	0.070
0068	629.0205	Fertilizer Type A	CWT	0.500	0.500
0070	630.0120	Seeding Mixture No. 20	LB	29.000	29.000
0072	630.0200	Seeding Temporary	LB	18.000	18.000
0074	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0076	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0078	638.2602	Removing Signs Type II	EACH	4.000	4.000
0080	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0082	642.5001	Field Office Type B	EACH	1.000	1.000
0084	643.0420	Traffic Control Barricades Type III	DAY	1,260.000	1,260.000
0086	643.0705	Traffic Control Warning Lights Type A	DAY	1,960.000	1,960.000
0088	643.0900	Traffic Control Signs	DAY	980.000	980.000
0090	643.5000	Traffic Control	EACH	1.000	1.000
0092	645.0111	Geotextile Type DF Schedule A	SY	96.000	96.000
0094	645.0120	Geotextile Type HR	SY	240.000	240.000
0096	650.5000	Construction Staking Base	LF	200.000	200.000
0098	650.6501	Construction Staking Structure Layout (structure) 01. B-3-222	EACH	1.000	1.000

Estimate Of Quantities

8313-00-70

Line	Item	Item Description	Unit	Total	Qty
0100	650.9911	Construction Staking Supplemental Control (project) 01. 8313-00-70	EACH	1.000	1.000
0102	650.9920	Construction Staking Slope Stakes	LF	200.000	200.000
0104	715.0502	Incentive Strength Concrete Structures	DOL	1,200.000	1,200.000
0106	999.2005.S	Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000
0108	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0110	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000
0112	SPV.0195	Special 01. Select Crush Material For Travel Corridor	TON	20.000	20.000

GRUBBING

CATEGORY	STATION	TO	STATION	LOCATION	201.0205 GRUBBING STA
0010	9+30	-	11+00	RT	2
TOTAL 0010					2

EARTHWORK

DIVISION	FROM/TO STATION	LOCATION	205.0100 COMMON EXCAVATION (CY)	SALVAGED/UNUSABLE PAVEMENT MATERIAL	AVAILABLE MATERIAL	UNEXPANDED FILL	EXPANDED FILL	MASS ORDINATE +/-	WASTE	208.0100 BORROW (CY)	COMMENT
			CUT				FACTOR 1.25				
WEST APPROACH	9+30 / 9+72	14 1/2 AVENUE	29	6	23	71	89	-66	0	66	
EAST APPROACH	10+38 / 11+80	14 1/2 AVENUE	61	18	43	123	154	-111	0	111	
TOTAL COMMON EXC			90	24	66	194	243	-177	0	177	

BASE AGGREGATE

CATEGORY	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH	624.0100 WATER MGAL
		TON	TON	
0010	WEST APPROACH	3	85	2
0010	EAST APPROACH	9	245	6
TOTAL 0010		12	330	8

ASPHALT

CATEGORY	LOCATION	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON
0010	WEST APPROACH	9	25
0010	EAST APPROACH	27	65
TOTAL 0010		36	90

LANDSCAPING & EROSION CONTROL

CATEGORY	LOCATION	625.0500 SALVAGED TOPSOIL SY	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	628.2039 EROSION MAT CLASS III TYPE D SY	628.6005 TURBIDITY BARRIERS SY	628.6505 SOIL STABILIZER TYPE A ACRE	629.0205 FERTILIZER TYPE A CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB
0010	ENITRE PROJECT	580	500	500	5	3	310	220	210	0.05	0.4	23	14
0010	UNDISTRIBUTED	-	125	125	-	-	80	60	-	0.02	0.1	6	4
0010	TOTAL 0010	580	625	625	5	3	390	280	210	0.07	0.5	29	18



SIGNING

CATEGORY	LOCATION	634.0614	637.2230	638.2602	638.3000	REMARKS
		POSTS WOOD 4X6-INCH X 14-FT EACH	SIGNS TYPE II REFLECTIVE F SF	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	
0010	NW QUADRANT	1	3.0	1	1	PROPOSED BRIDGE MARKER SIGNS, W5-52L & W5-52R. INSTALL ACCORDING TO S.D.D. "SIGNING AND MARKING FOR TWO LANE BRIDGES".
0010	SW QUADRANT	1	3.0	1	1	
0010	NE QUADRANT	1	3.0	1	1	
0010	SE QUADRANT	1	3.0	1	1	
TOTAL 0010		4	12	4	4	

TRAFFIC CONTROL

CATEGORY	LOCATION	643.0420	643.0705	643.0900	643.5000
		TRAFFIC CONTROL BARRICADES TYPE III DAY	TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY	TRAFFIC CONTROL SIGNS DAY	TRAFFIC CONTROL EACH
0010	ENTIRE PROJECT	1,260	1,960	980	1
TOTAL 0010		1,260	1,960	980	1

CONSTRUCTION STAKING

CATEGORY	STATION	TO	STATION	LOCATION	650.5000	650.9911.01	650.9920
					CONSTRUCTION STAKING BASE LF	CONSTRUCTION SUPPLEMENTAL CONTROL (8313-00-70) EACH	CONSTRUCTION STAKING SLOPE STAKES LF
0010	9+30	-	11+80	14 1/2 AVENUE	200	1	200
TOTAL 0010					200	1	200

BIRD DETERRENT SYSTEM

CATEGORY	LOCATION	999.2005.S.01
		MAINTAINING BIRD DETERRENT SYSTEM (STATION) (01. 10+00) EACH
0010	ENTIRE PROJECT	1
TOTAL 0010		1

EXCAVATION, HAULING, AND DISPOSAL OF CREOSOTE CONTAMINATED SOIL

CATEGORY	STATION	TO	STATION	LOCATION	205.0506.S
					EXCAVATION, HAULING, AND DISPOSAL OF CREOSOTE CONTAMINATED SOIL TON
0010	9+72	-	9+82	LT & RT	33
0010	10+18	-	10+28	LT & RT	33
TOTAL 0010					66

CONTROL POINTS & BENCHMARKS						
POINT NO.	STATION	OFFSET	NORTHING	EASTING	ELEV.	DESCRIPTION
902	12+24.02	32.14' LT	102948.04	320355.91	1099.01	CAPPED REBAR
903	N/A	N/A	102933.27	319817.20	1093.97	MAG NAIL
904	10+22.66	8.81' LT	102926.84	320154.30	1090.70	MAG NAIL

BERNARD & KYMBERLEA STAMPER  
1756 14 1/2 AVENUE  
BARRON, WI 54812

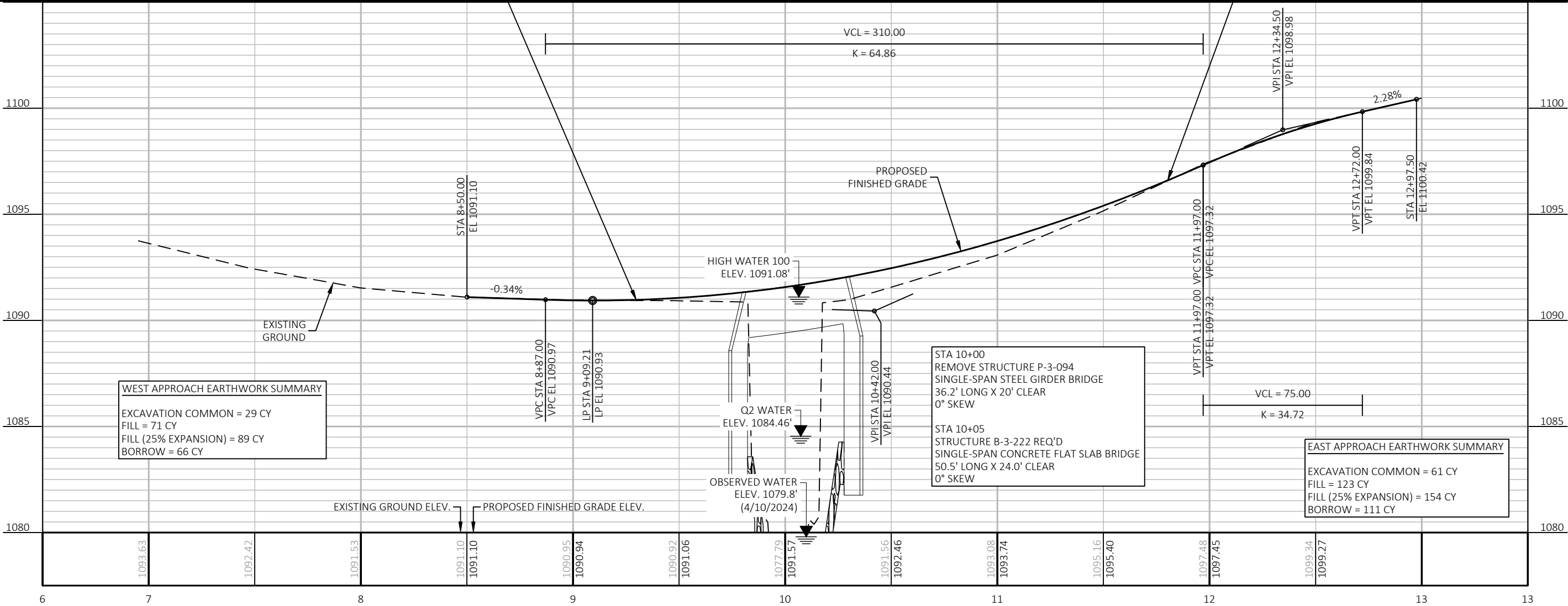
EAGLE CREEK MIDWEST, LLC  
10 STATE HOUSE SQ, FL 15  
HARTFORD, CT 06103

MICHAEL & LAURA JACKSON  
1755 14 1/2 AVENUE  
BARRON, WI 54812

JOHN & ANN KRANGE  
1779 14 1/2 AVENUE  
BARRON, WI 54812

BEGIN PROJECT  
STA. 9+30.00  
SAWCUT REQ'D  
Y = 102918.93  
X = 320061.56

END PROJECT  
STA. 11+80  
SAWCUT REQ'D



PROJECT NO: 8313-00-70

HWY: 14 1/2 AVENUE

COUNTY: BARRON

PLAN AND PROFILE: 14 1/2 AVENUE

SHEET

E

Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

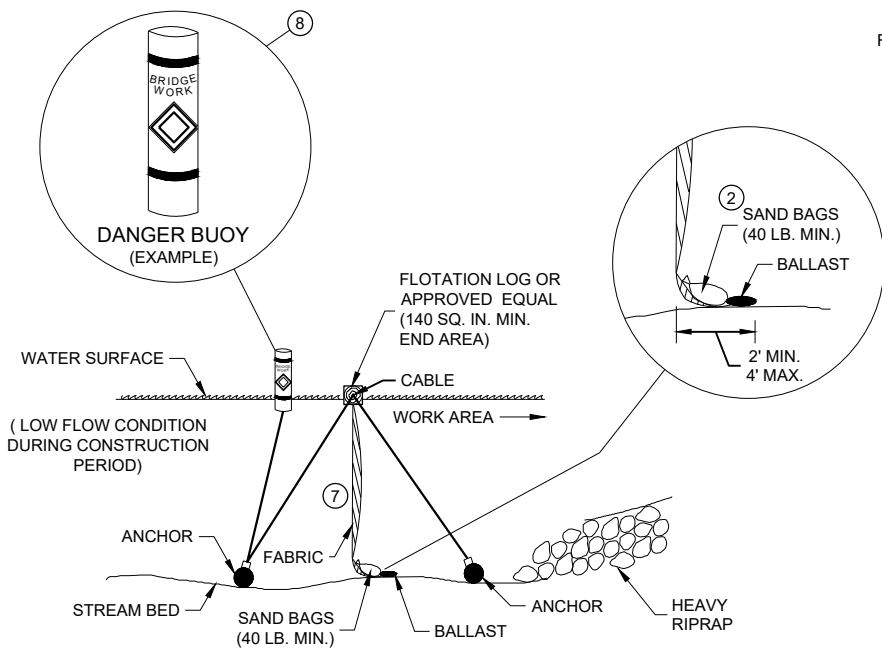


- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



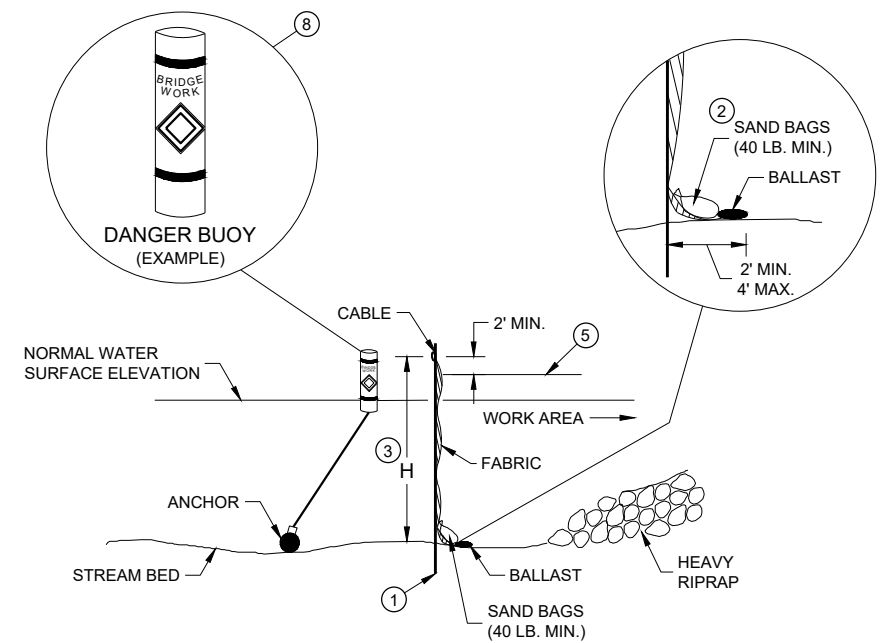
<p>SILT FENCE</p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED 4-29-05 DATE</p>	<p>/s/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER</p>





SECTION B - B

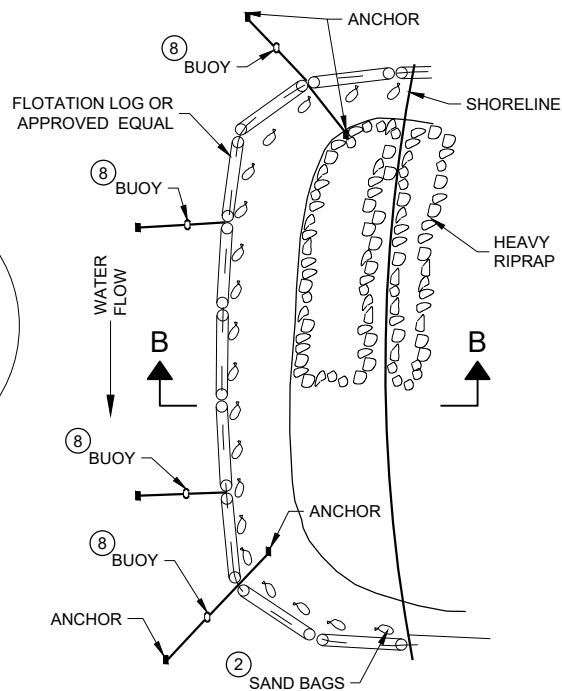
TURBIDITY BARRIER - FLOAT ALTERNATIVE  
CAUTION - SEE NOTE 6



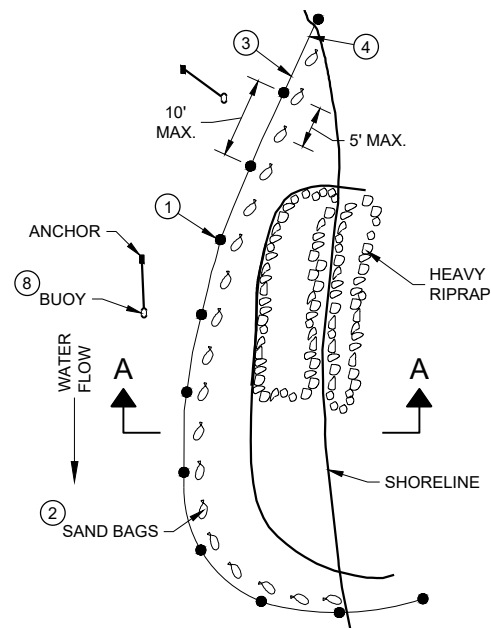
SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION

TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW



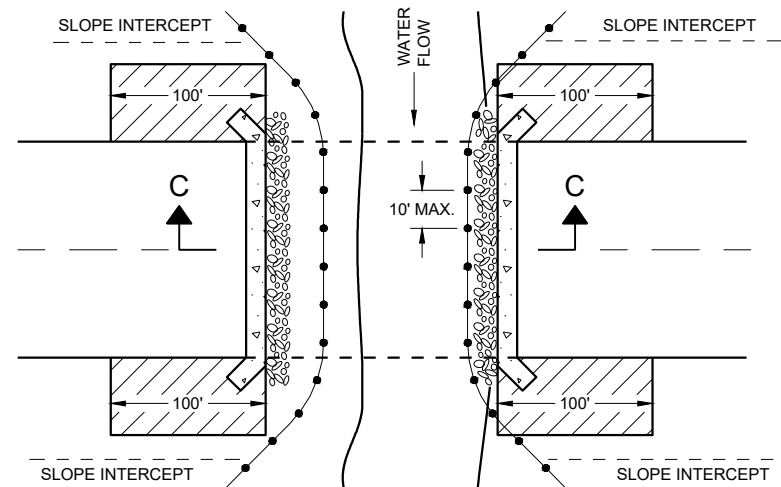
PLAN VIEW

### GENERAL NOTES

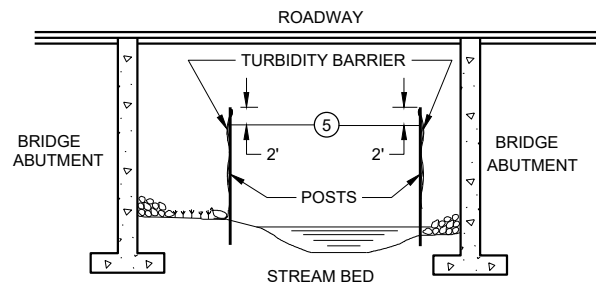
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- 1 DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- 2 SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- 3 WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- 4 IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- 5 ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- 6 FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- 7 ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- 8 USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



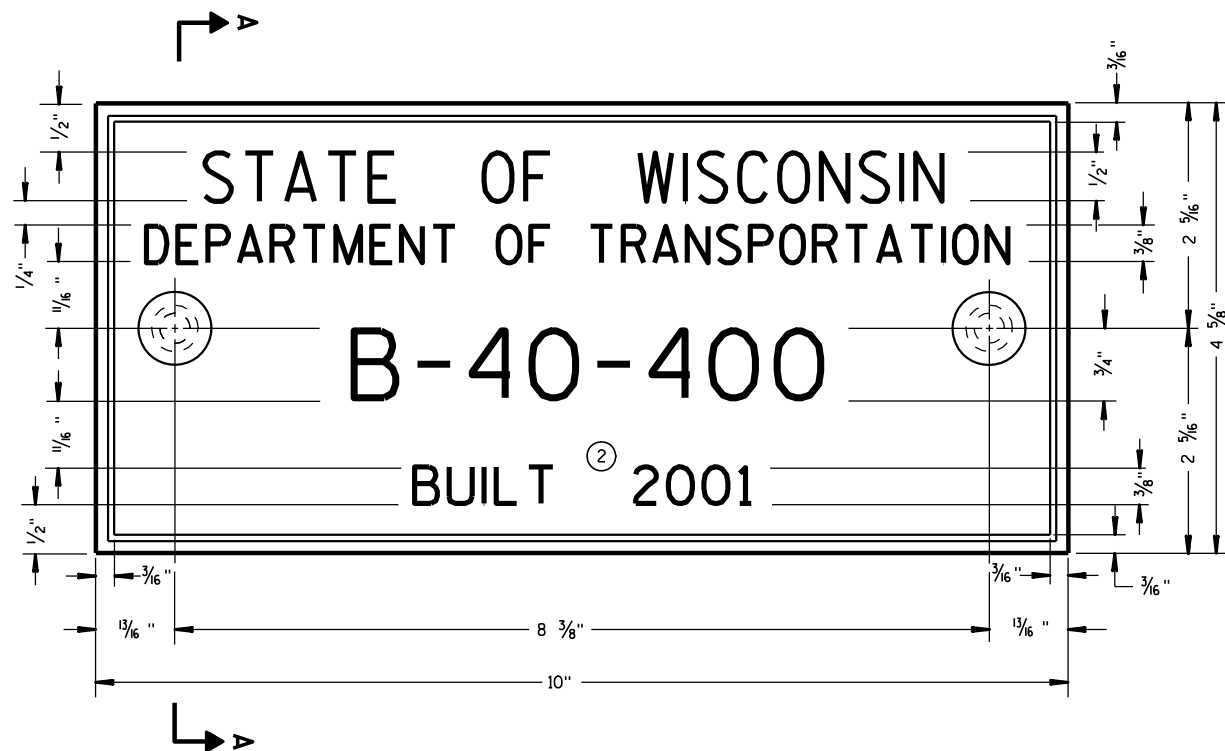
SECTION C - C

TURBIDITY BARRIER DETAIL SHOWING  
TYPICAL PLACEMENT AT STRUCTURES

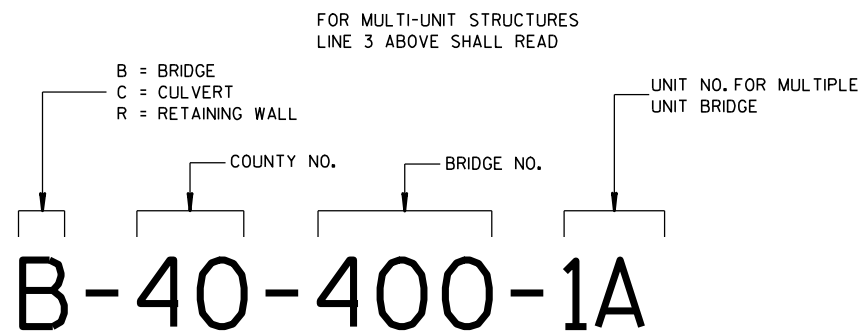
### TURBIDITY BARRIER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
6/4/02 DATE /S/ Beth Cannestra  
DATE CHIEF ROADWAY DEVELOPMENT  
ENGINEER  
FHWA



TYPICAL NAME PLATE  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



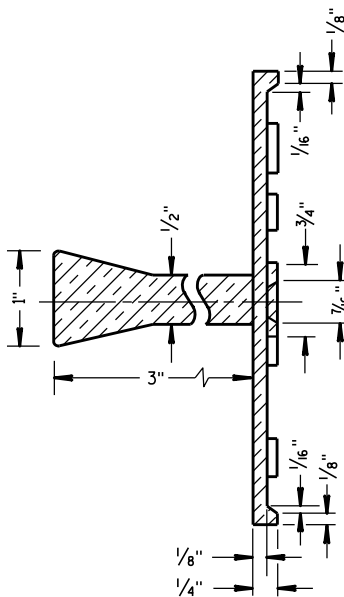
NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES

GENERAL NOTES

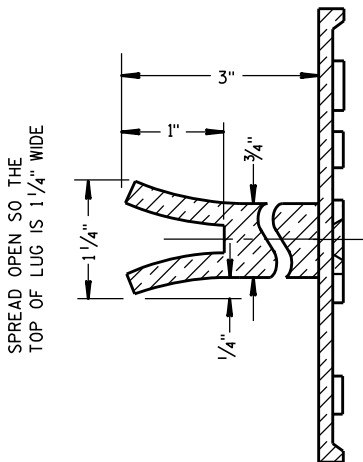
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

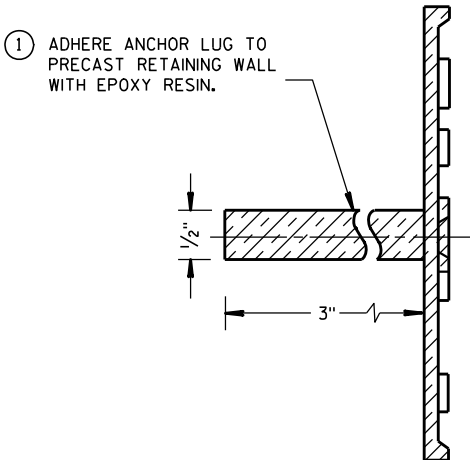
- 1 EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- 2 REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A

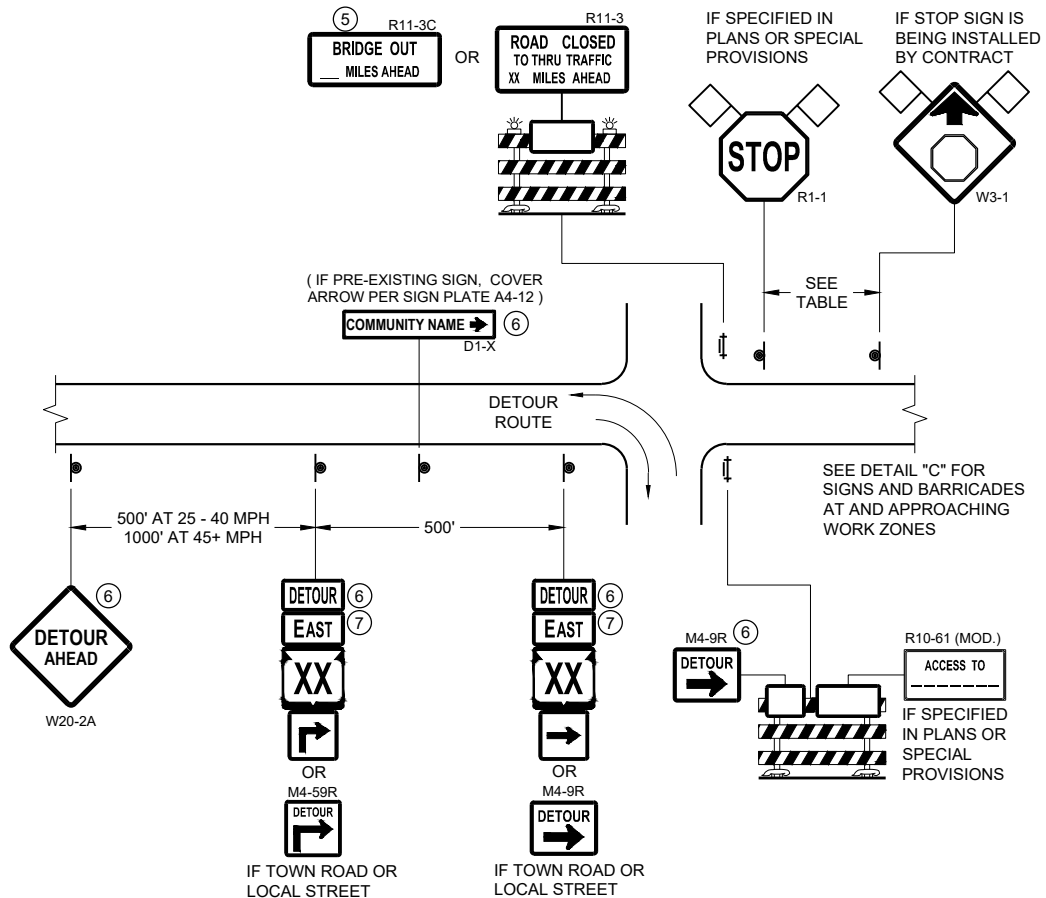


ALTERNATE LUG

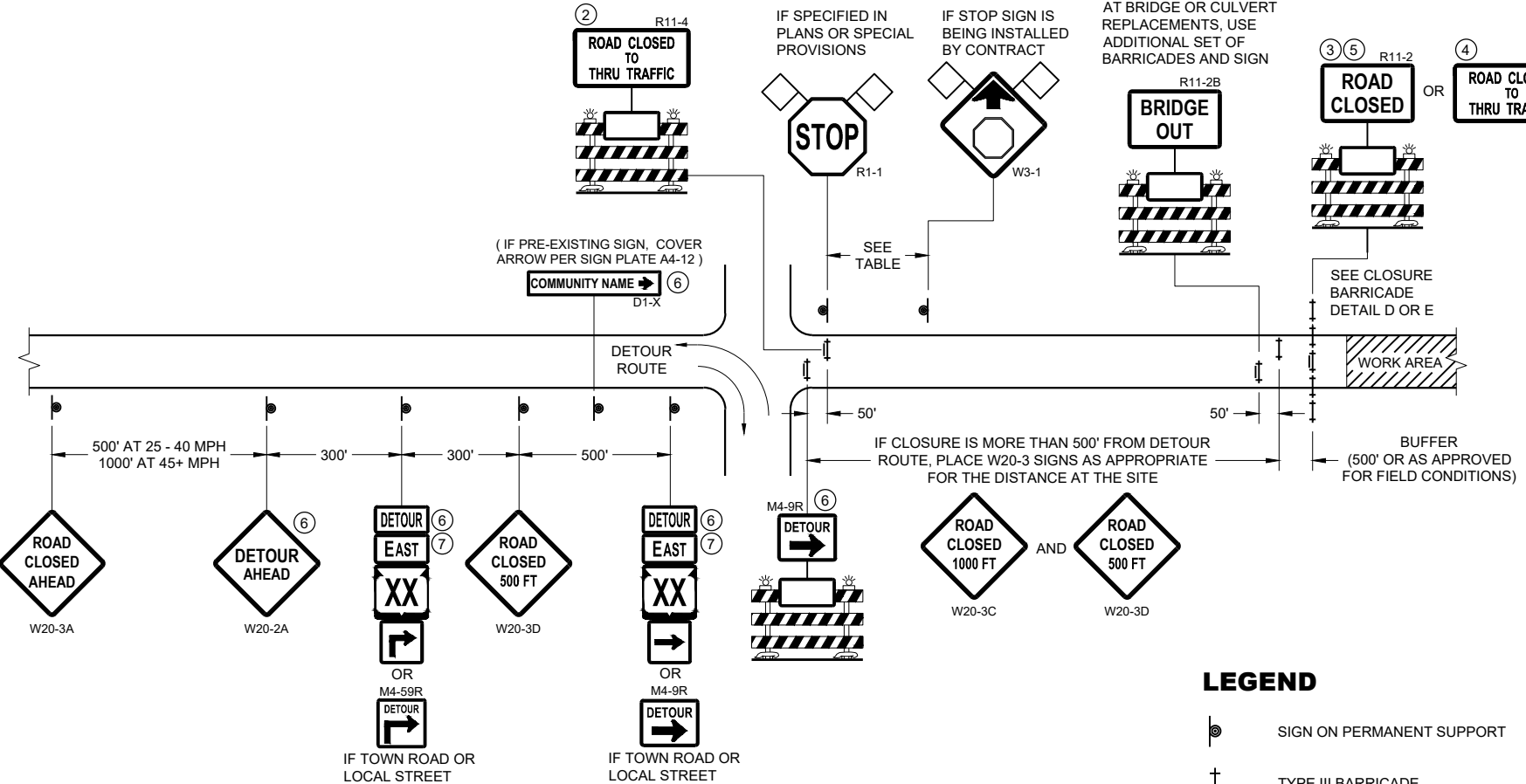


ALTERNATE LUG  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 3/26/10 DATE	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



**DETAIL A**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )



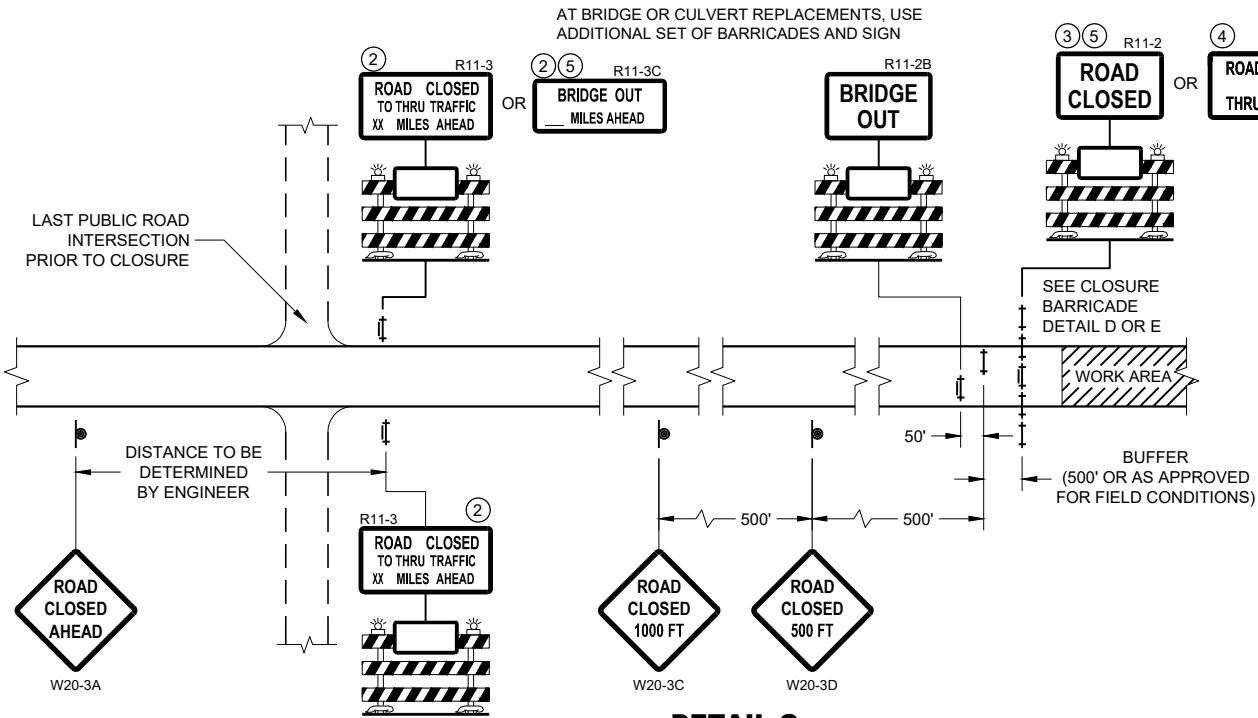
**DETAIL B**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE LESS THAN ½ MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

- LEGEND**
- SIGN ON PERMANENT SUPPORT
  - TYPE III BARRICADE
  - TYPE III BARRICADE WITH ATTACHED SIGN
  - TYPE "A" WARNING LIGHT (FLASHING)
  - WORK AREA
  - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦



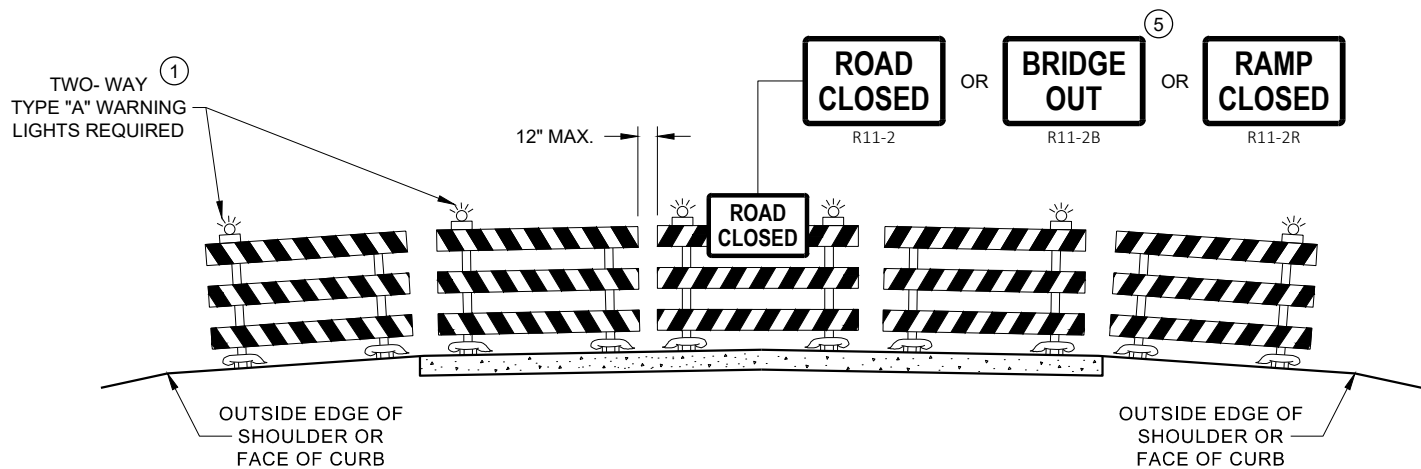
**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

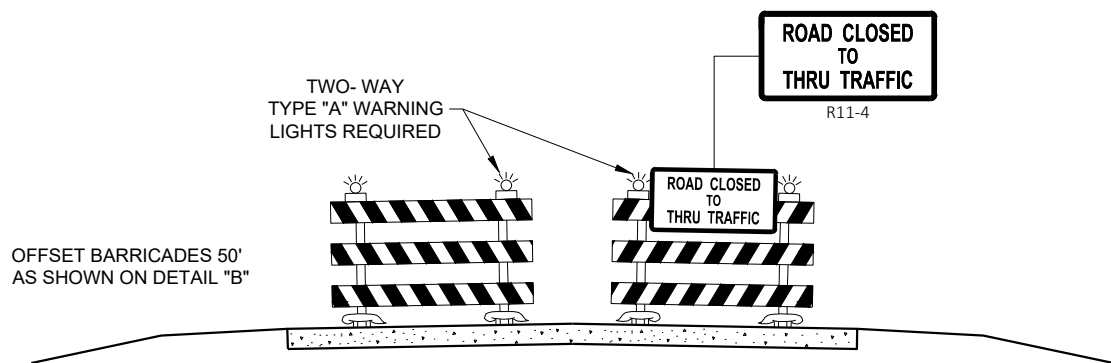
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2023 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



**DETAIL D**  
**ROAD CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**



**DETAIL E**  
**LANE CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

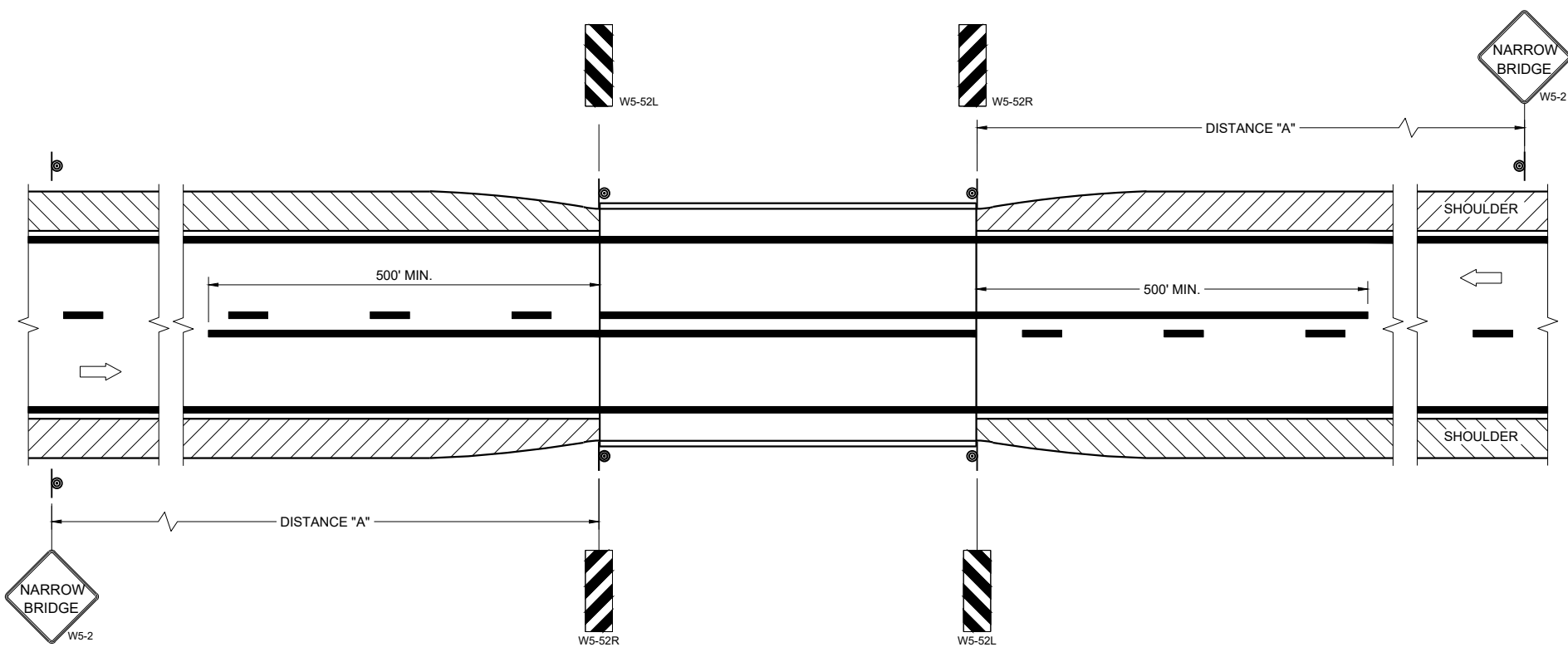
**BARRICADES AND SIGNS**  
**FOR**  
**VARIOUS CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

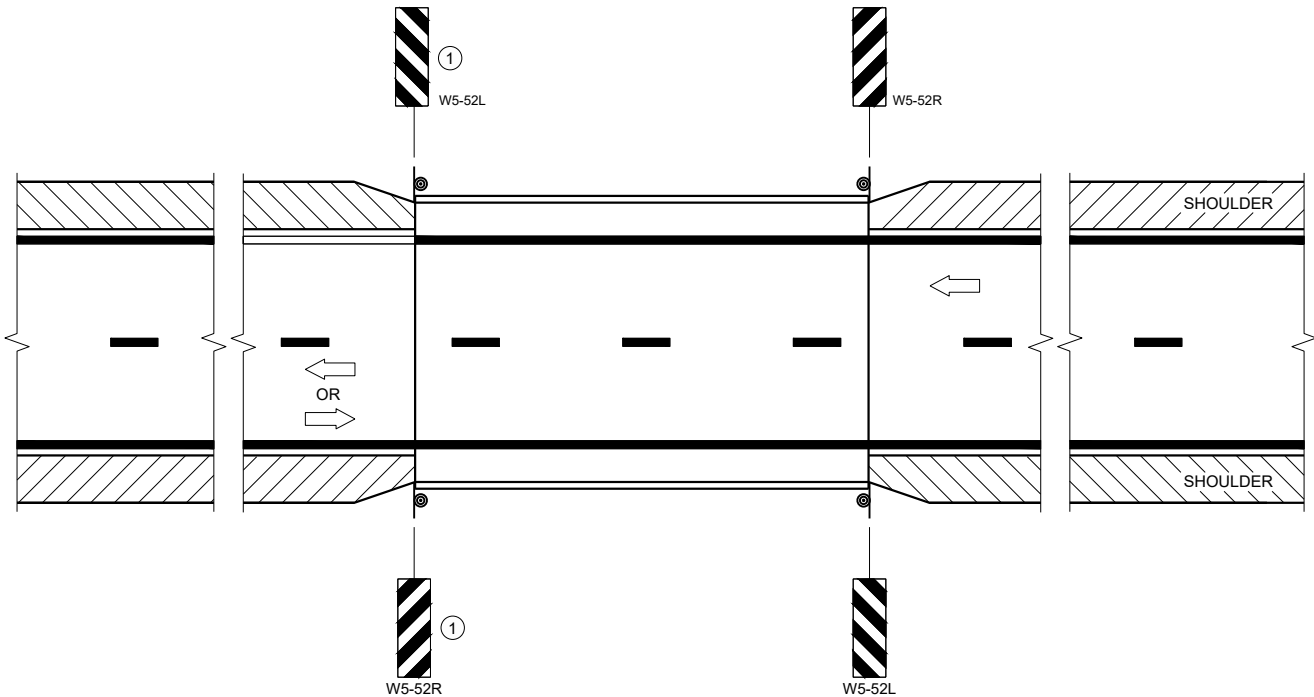
APPROVED  
May 2023 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA





**SITUATION 1**  
WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



**SITUATION 2**  
WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

**GENERAL NOTES**

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

**LEGEND**

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

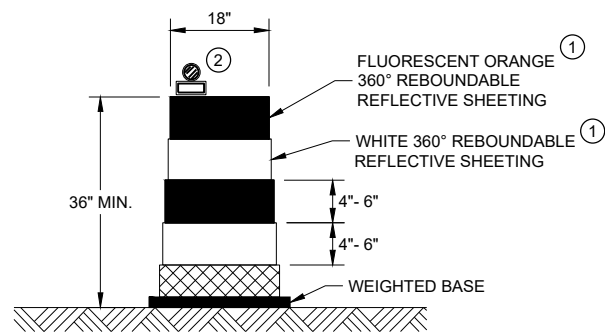
**DISTANCE TABLE**

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

**SIGNING AND MARKING  
FOR TWO LANE BRIDGES**

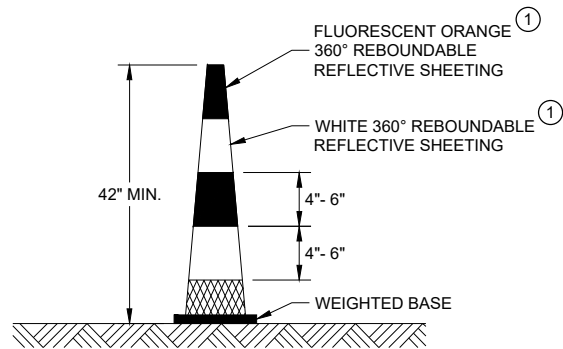
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2023 /S/ Jeannie Silver  
DATE Statewide Pavement Marking Engineer  
FHWA



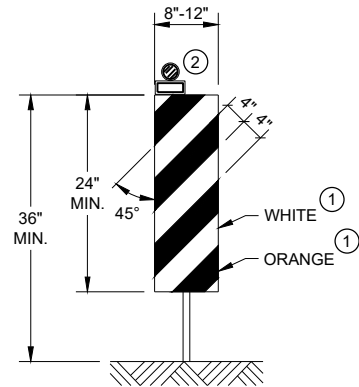
**DRUM**

BALLAST WIDTHS  
RANGE FROM 24"-36"



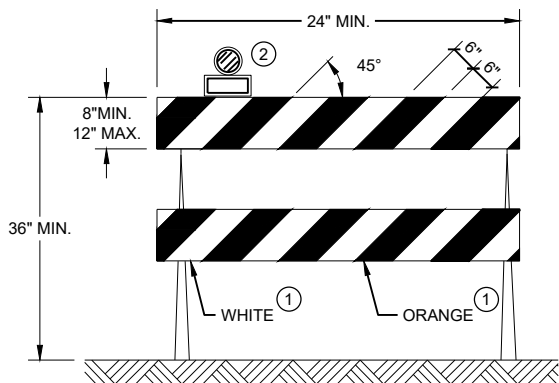
**42" CONE**

DO NOT USE IN TAPERS  
½ SPACING OF DRUMS  
BALLAST WIDTHS  
RANGE FROM 14"-20"



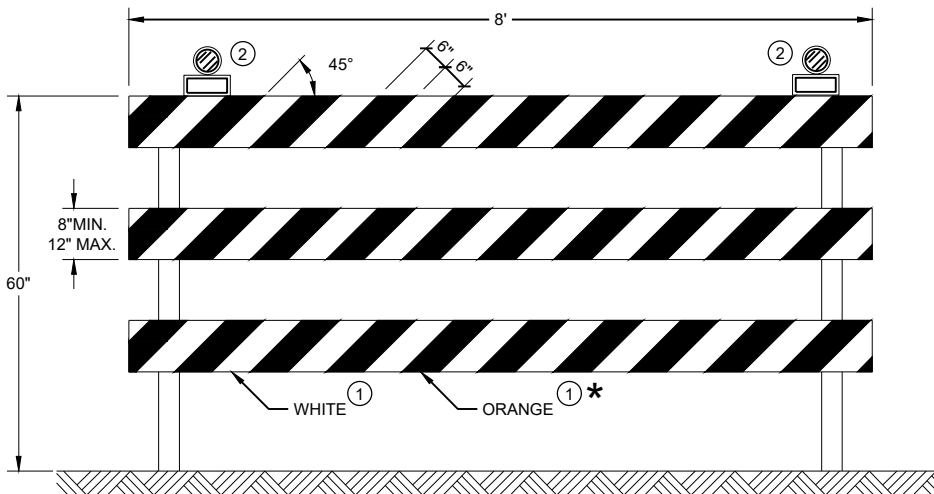
**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO  
THE TRAFFIC SIDE FOR CHANNELIZATION.



**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES  
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD  
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP  
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

**GENERAL NOTES**

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

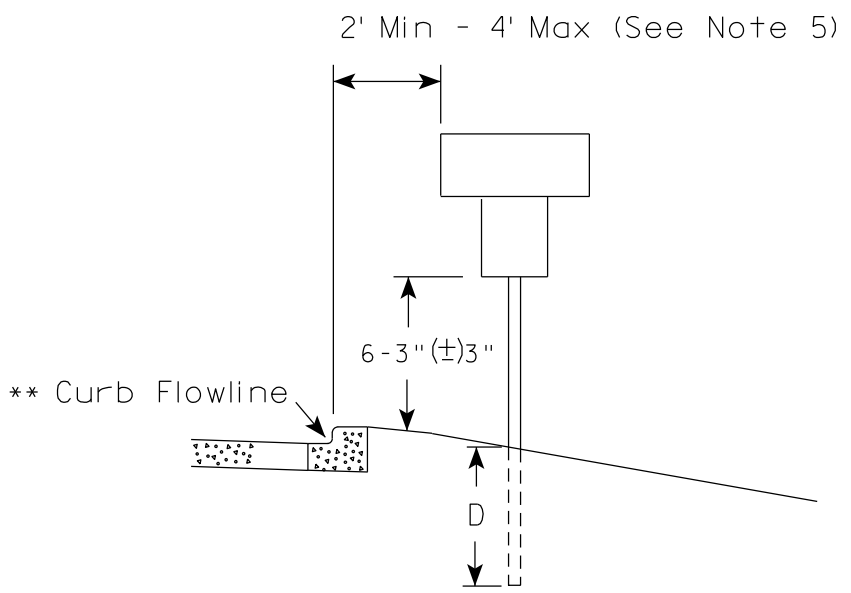
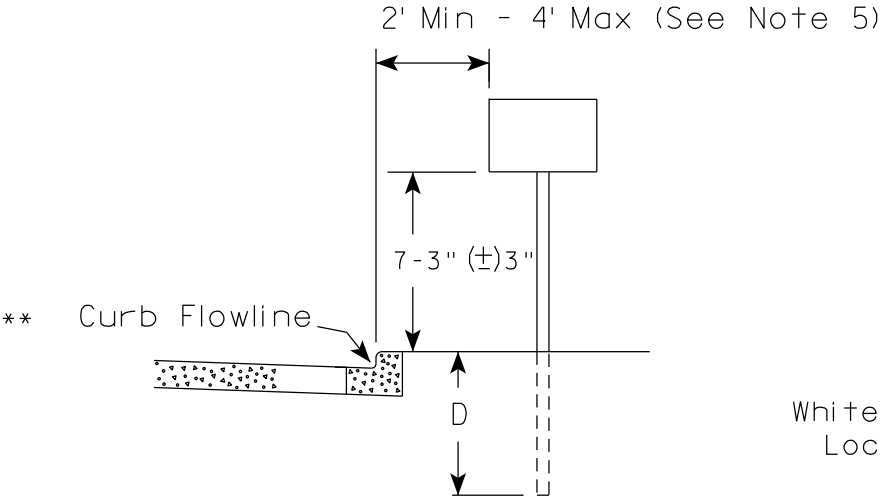
**CHANNELIZING DEVICES  
DRUMS, CONES, BARRICADES  
AND VERTICAL PANELS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

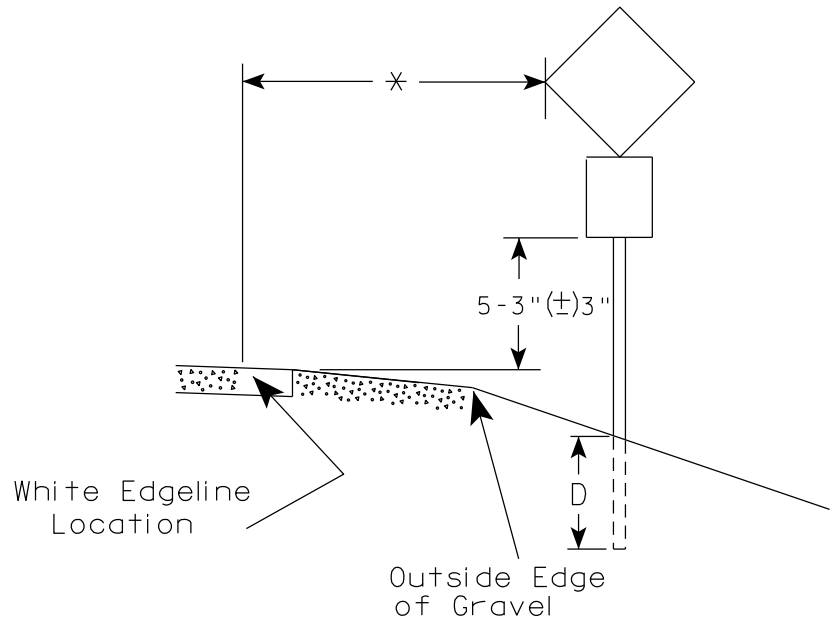
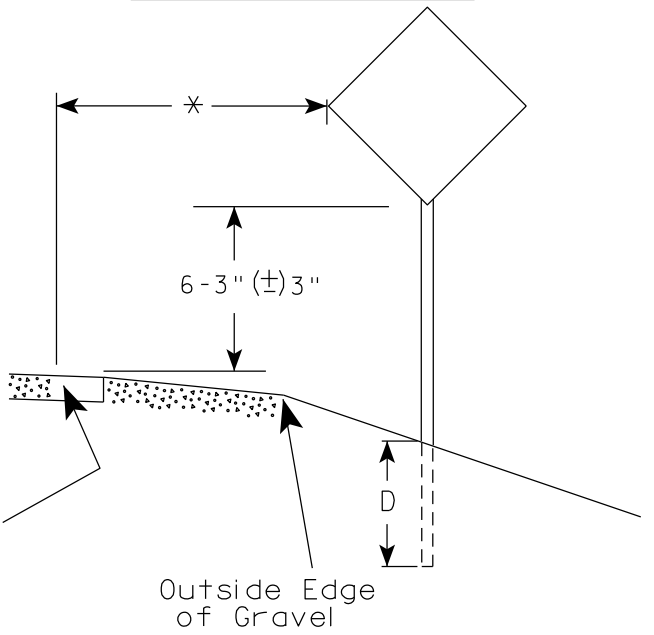
APPROVED  
November 2022 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.  
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

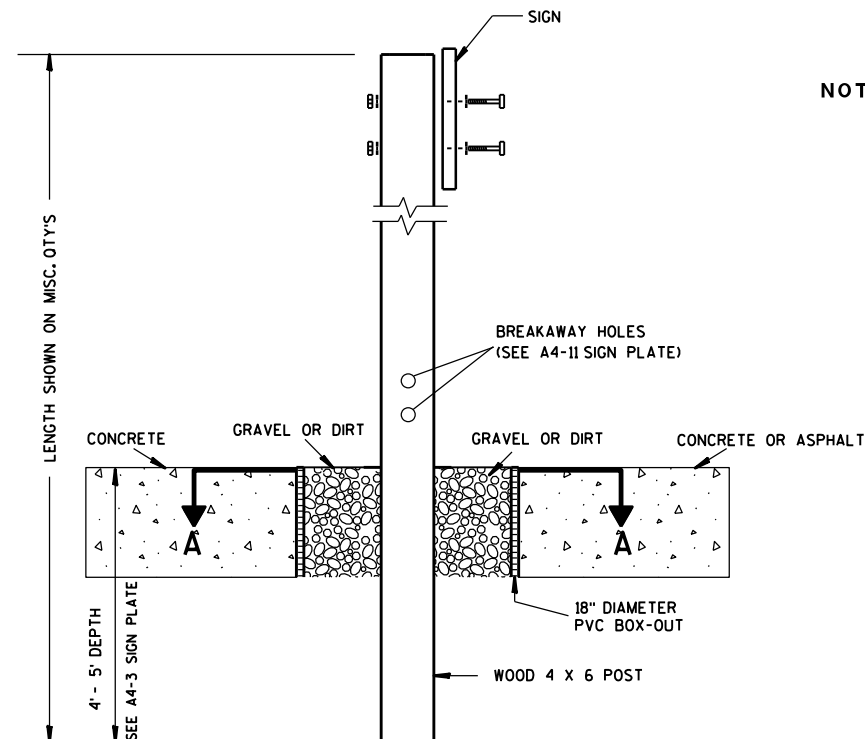
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

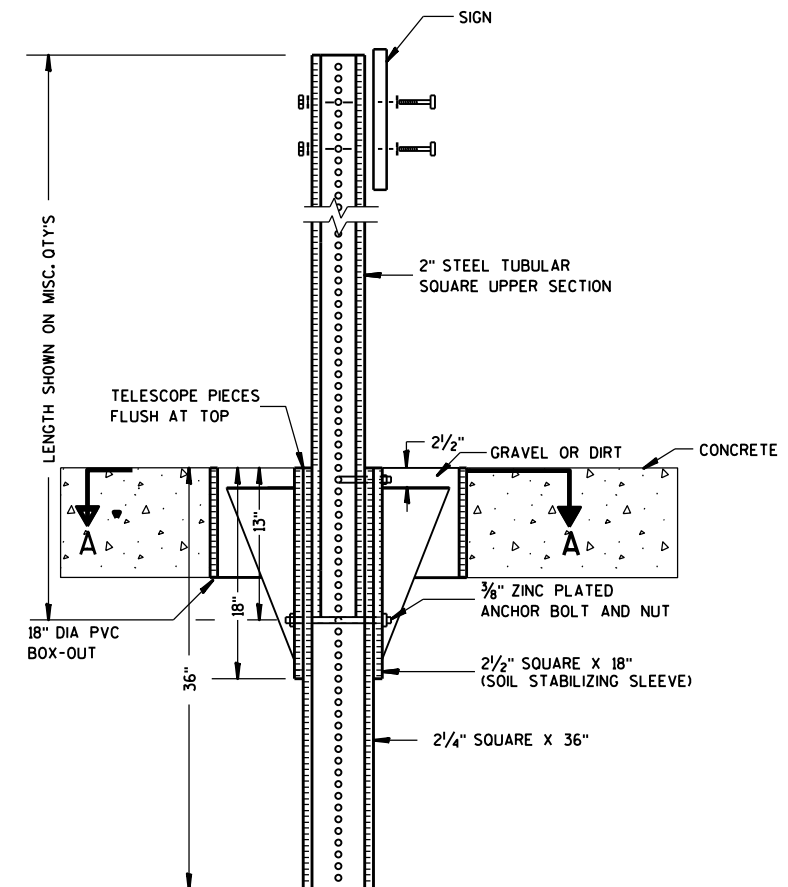
DATE 12/6/23 PLATE NO. A4-3.23



### ELEVATION VIEW

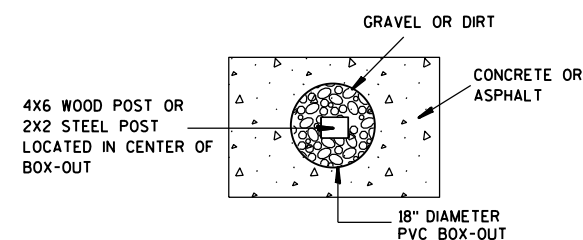
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



### ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



### PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST  
BOX-OUTS  
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:

HWY:

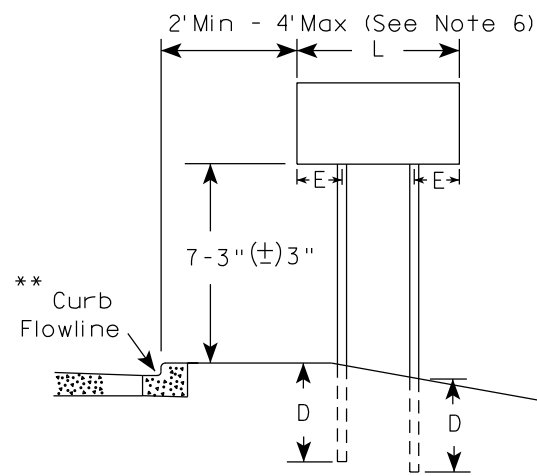
COUNTY:

SHEET NO:

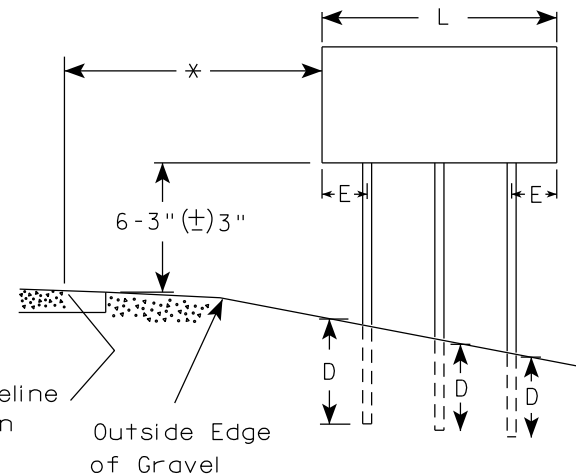
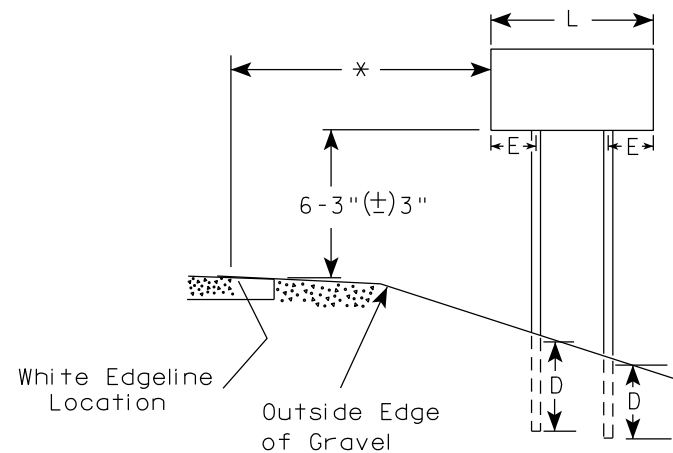
E



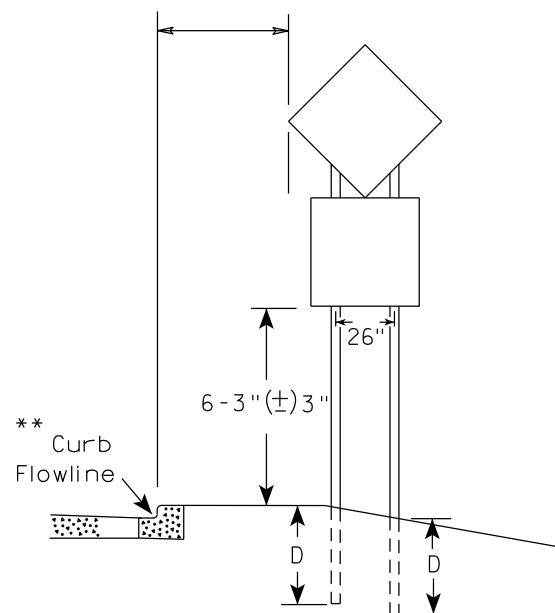
URBAN AREA



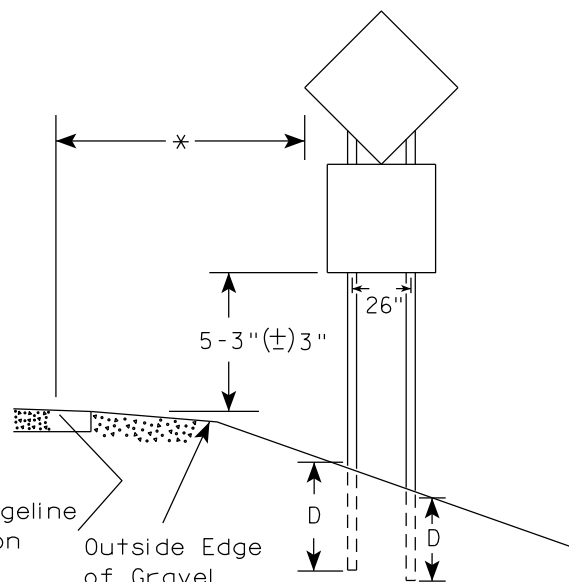
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\*\*\* See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

\*\*\*

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

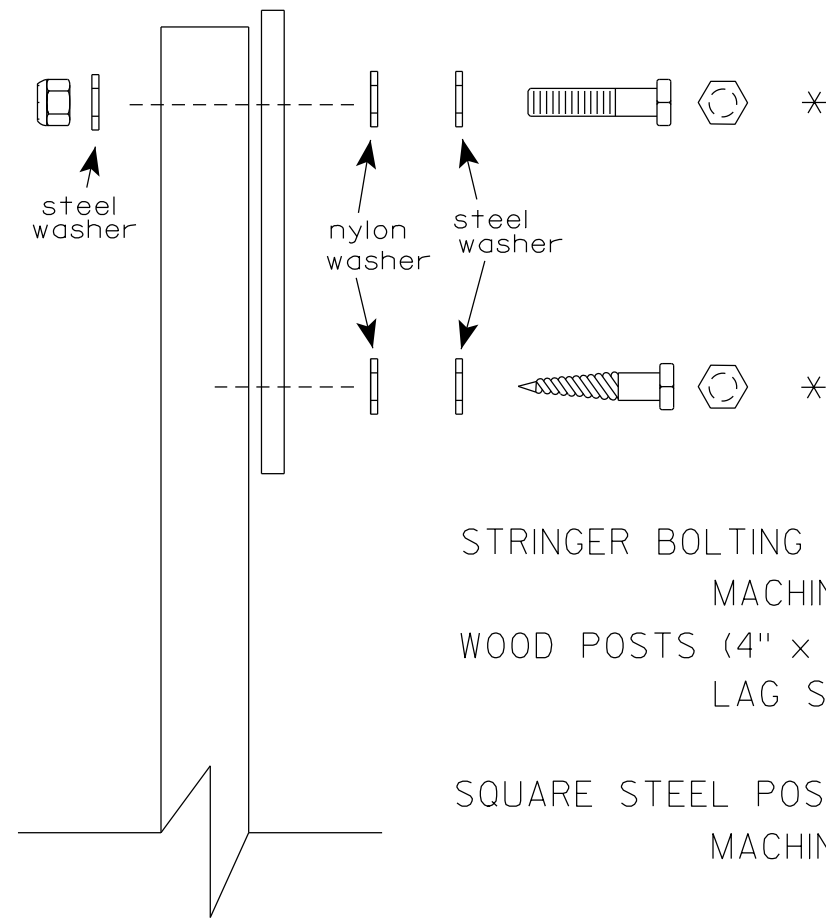
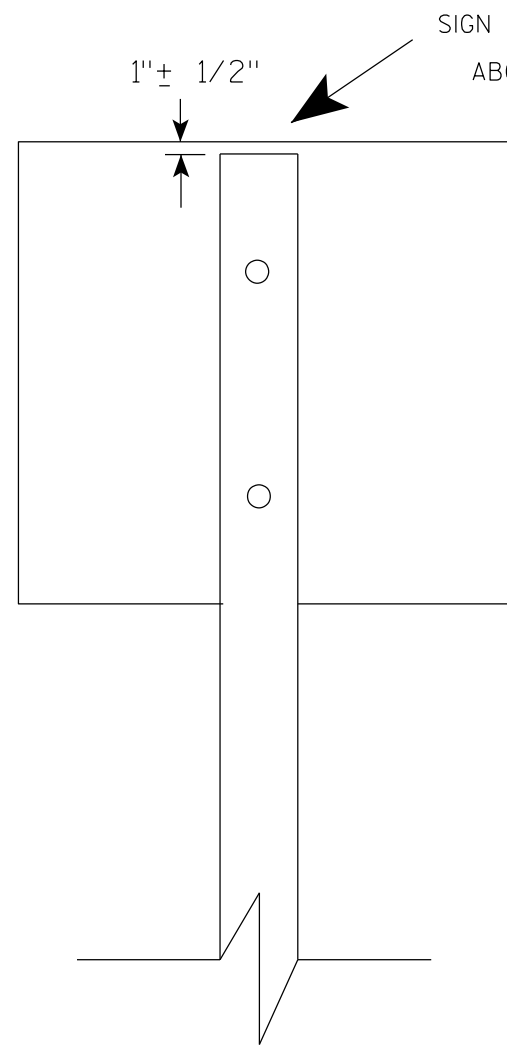
Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION  
OF TYPE II SIGNS  
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

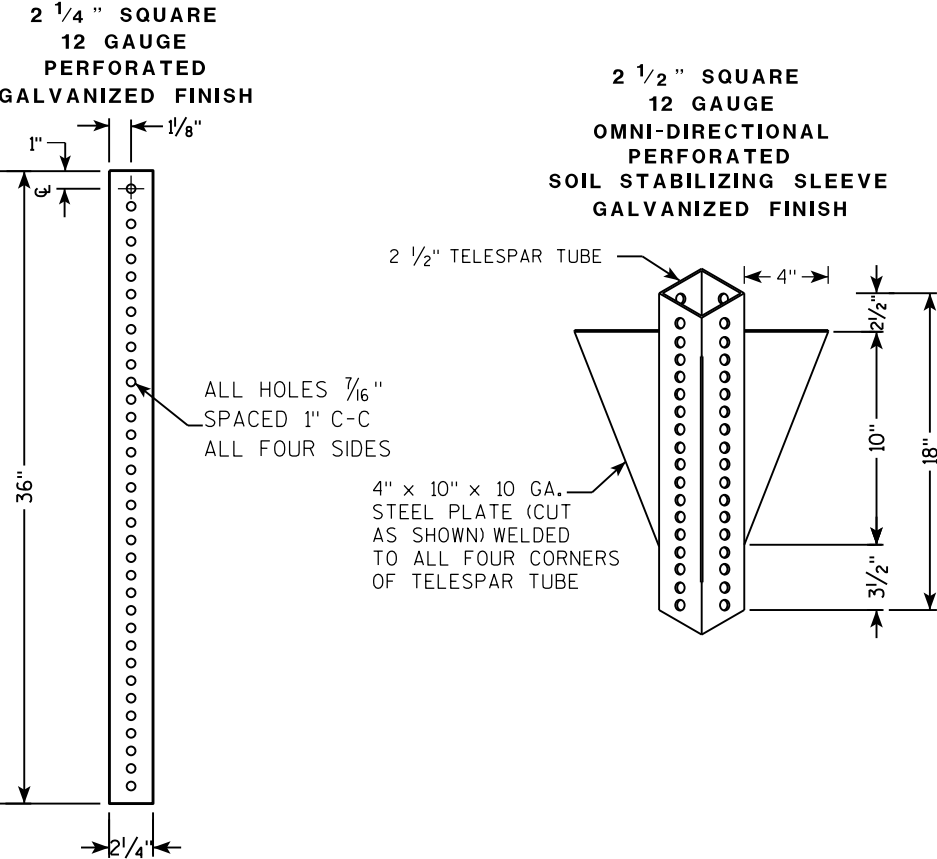
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS -  $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS -  $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)  
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS -  $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)  
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS -  $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ " STEEL
  - 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X .080 NYLON

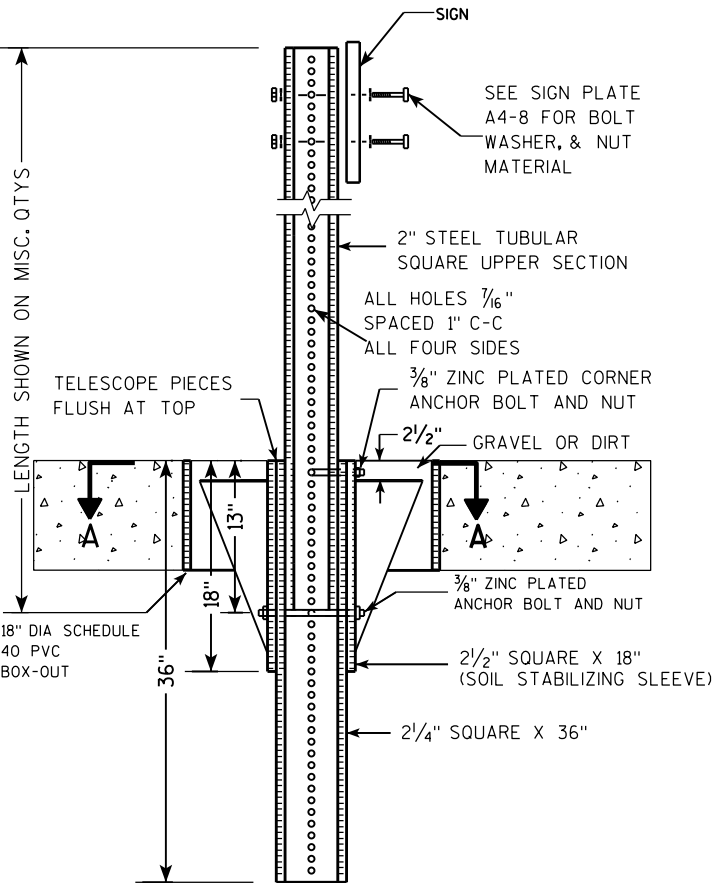
\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

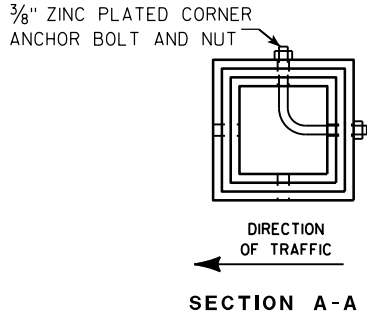
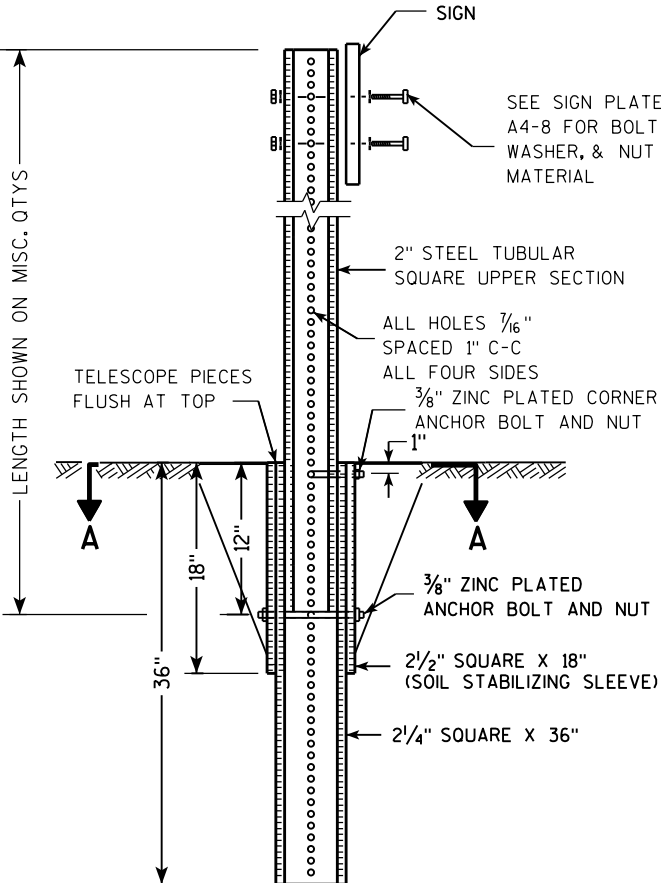
TELESCOPIC TUBING ANCHORS  
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST  
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST  
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

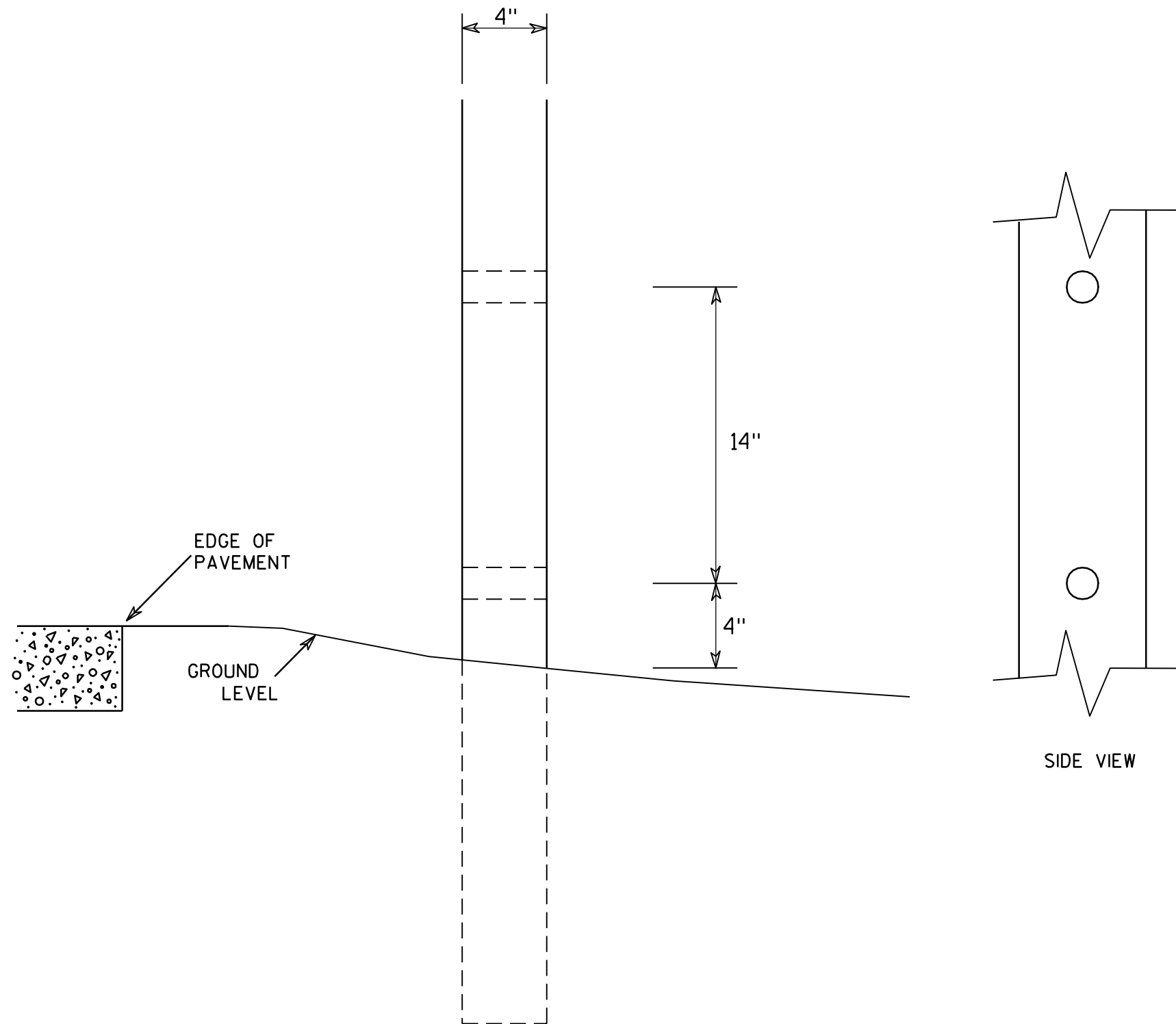
TUBULAR STEEL  
SIGN POST  
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST  
MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

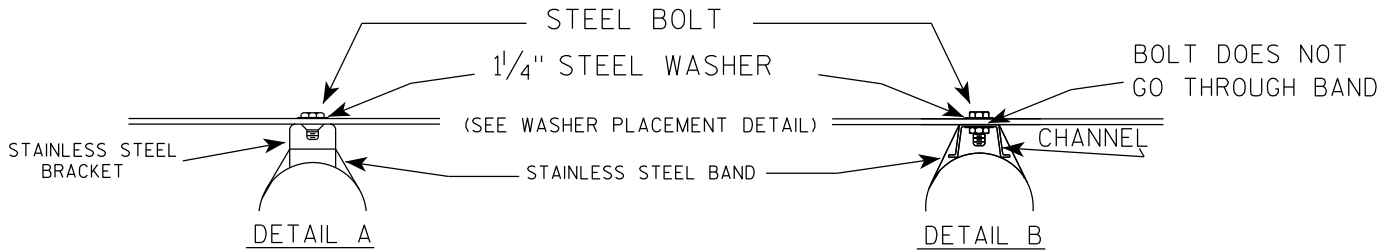
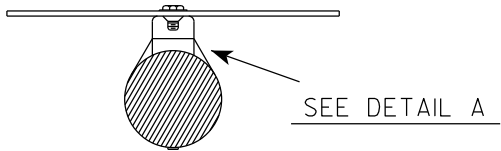
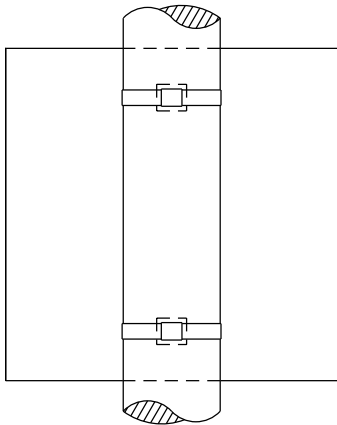
APPROVED *Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97 PLATE NO. A4-11.2

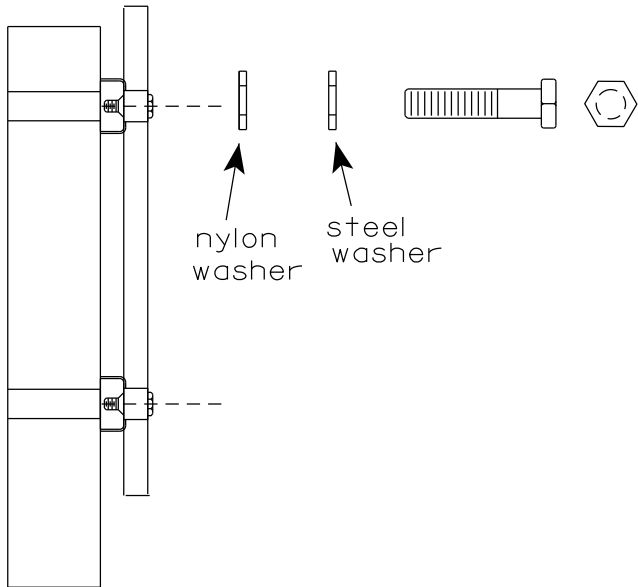
PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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BANDING

SINGLE SIGN



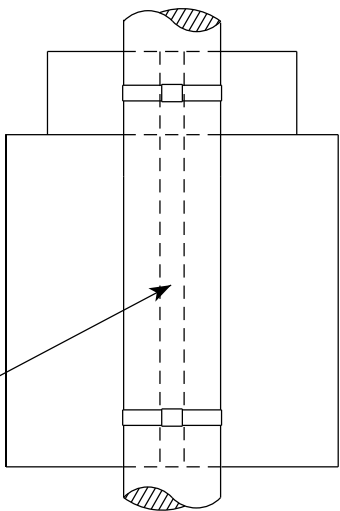
WASHER PLACEMENT



WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON  
FOR ALL TYPE H SIGNS

CHANNEL  
SEE TYPICAL PANEL  
INSTALLATION SHEET

"J" ASSEMBLY



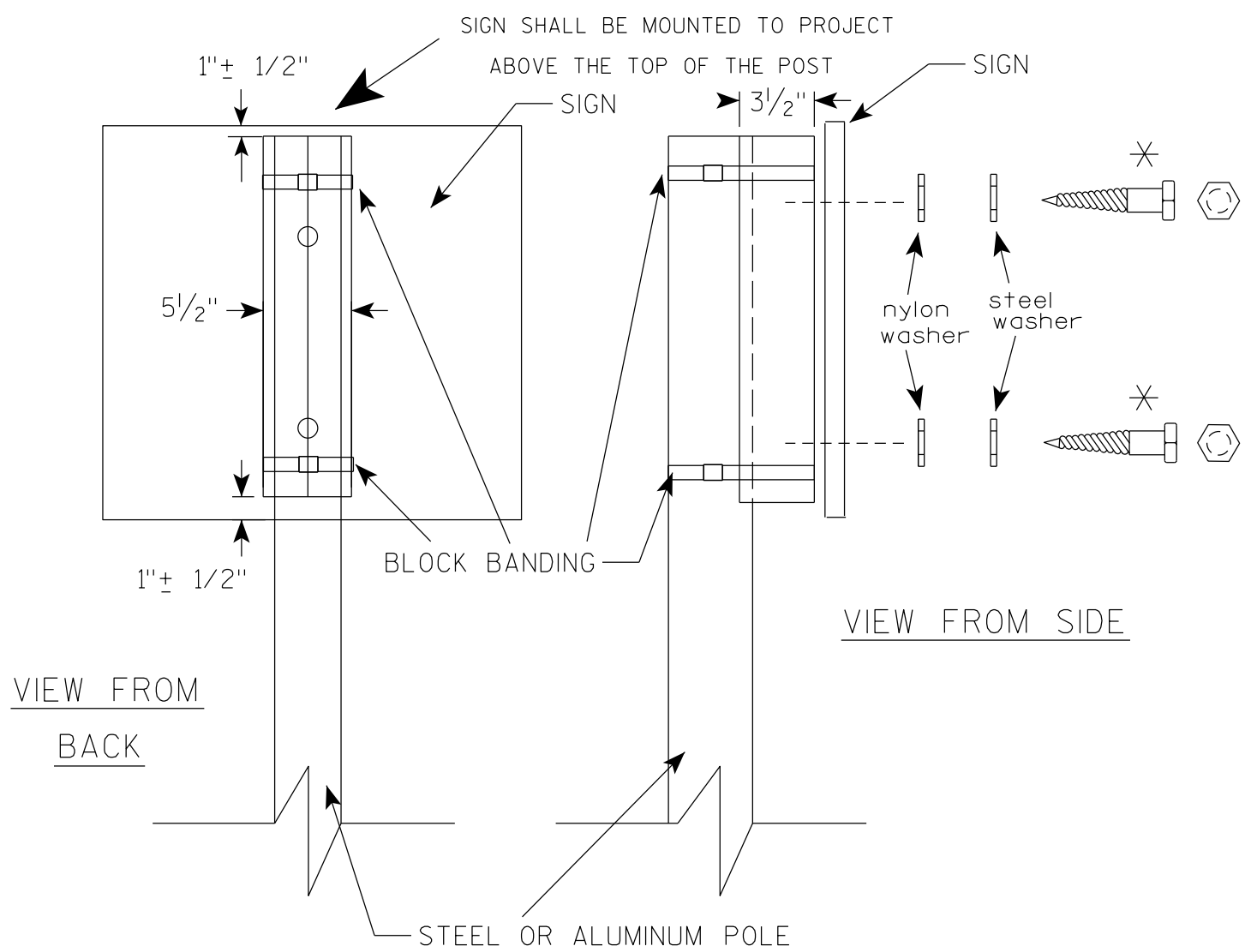
SEE DETAIL B

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

STANDARD SIGN  
SIGN BANDING DETAILS

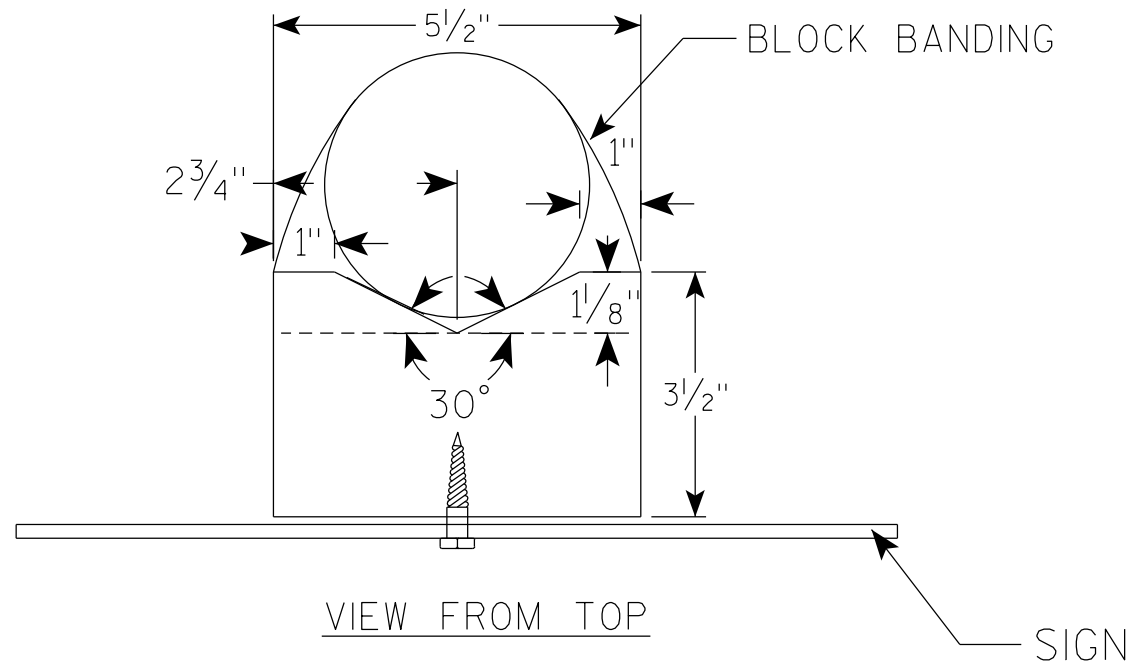
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer  
DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM  
BACK

VIEW FROM SIDE



VIEW FROM TOP

## GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL,  $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE  $\frac{1}{4}$ " O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE  $\frac{1}{4}$ " O.D. X  $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE  $\frac{3}{8}$ " X  $2\frac{1}{2}$ "

BLOCK BANDING DETAIL  
( V-BLOCK OPTION )

WISCONSIN DEPT OF TRANSPORTATION

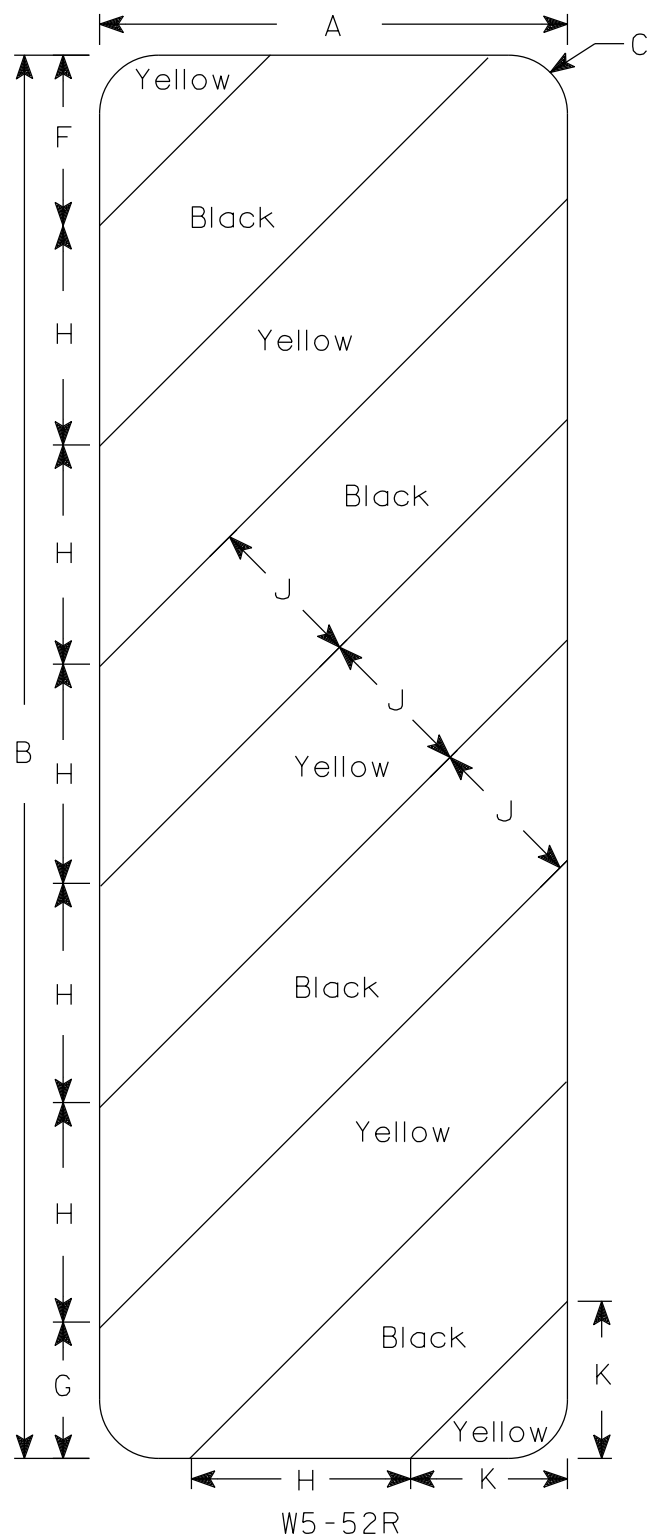
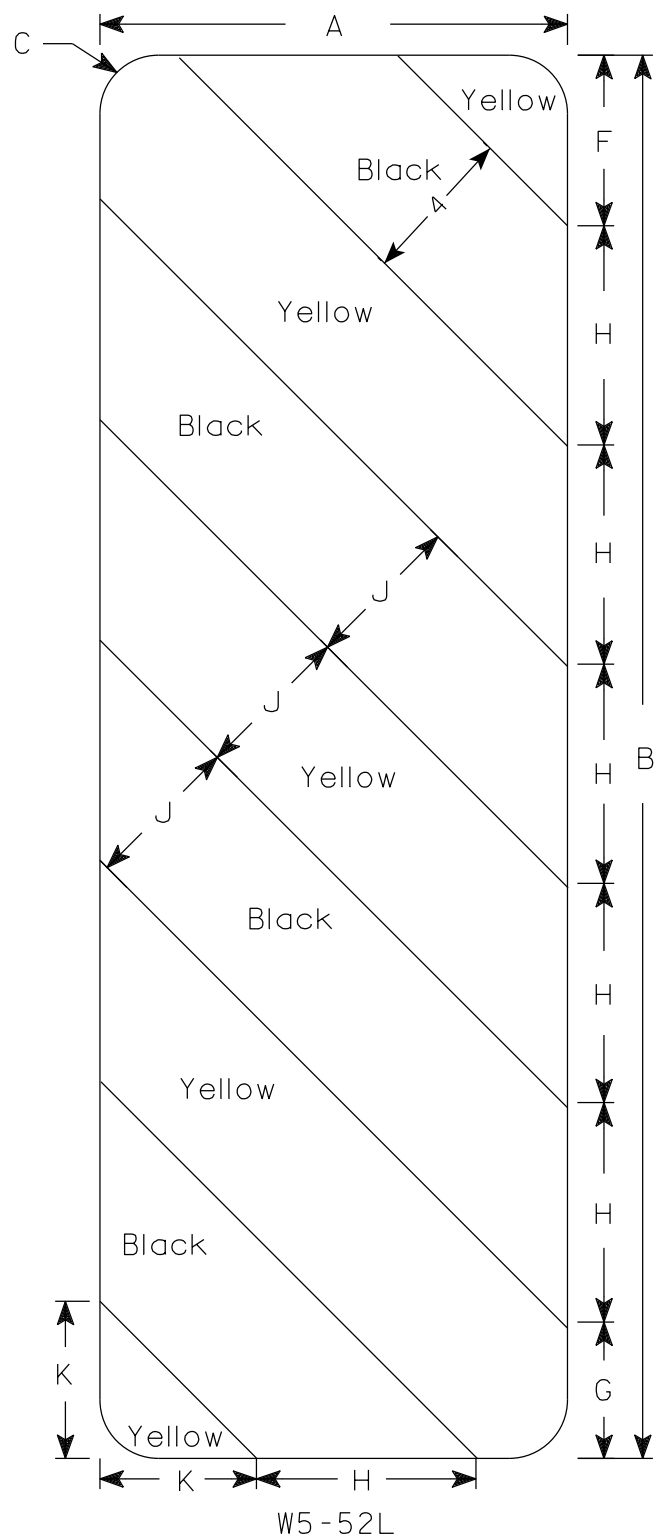
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

PROJECT NO:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective
2. Color:  
Background - Yellow  
Message - Black
3. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10





GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE ¾" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-3-222" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

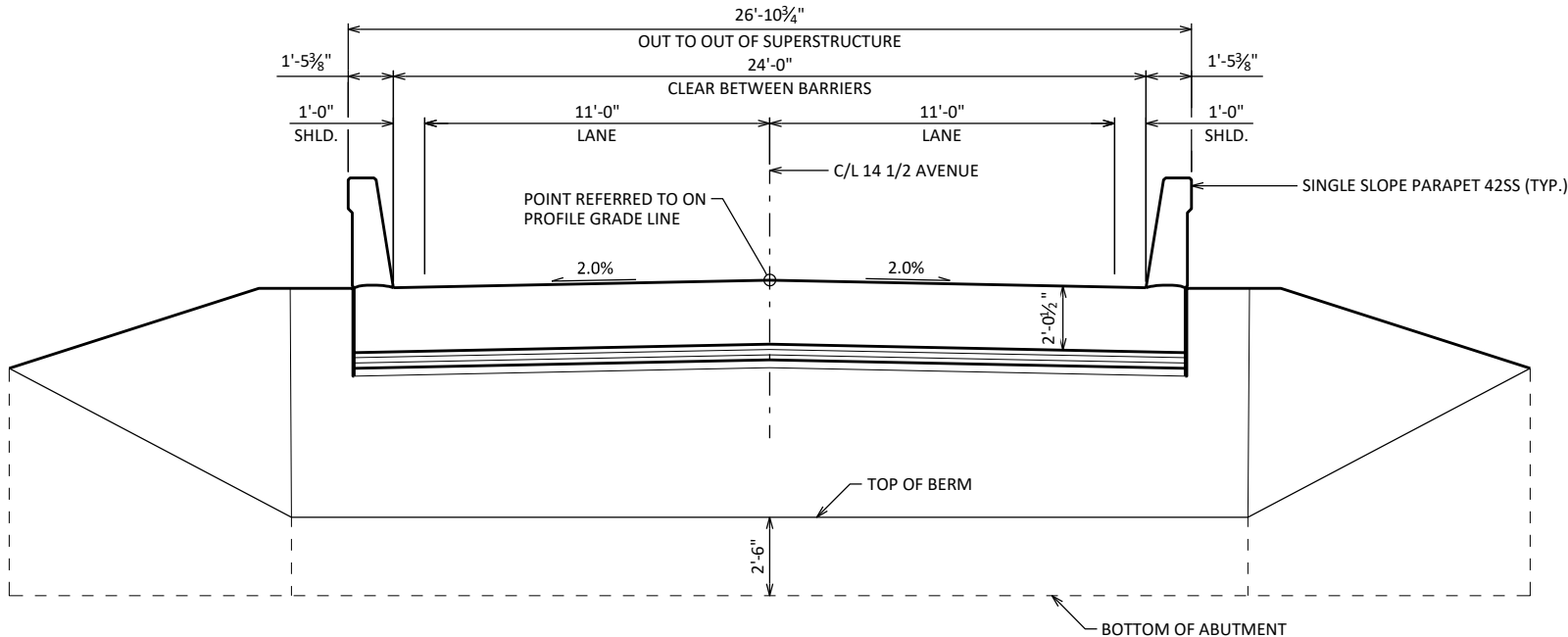
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

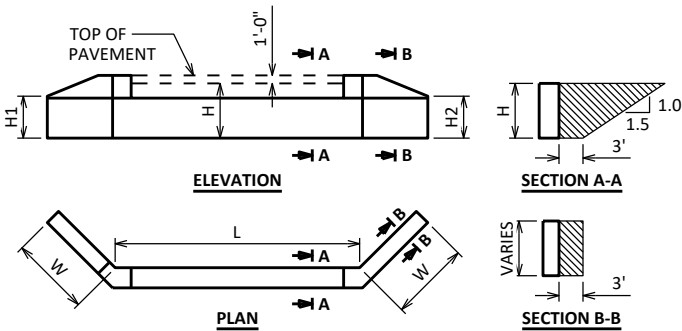
PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.

PIGMENTED SURFACE SEALER TO BE APPLIED TO THE FRONT FACE AND TOP OF PARAPET.



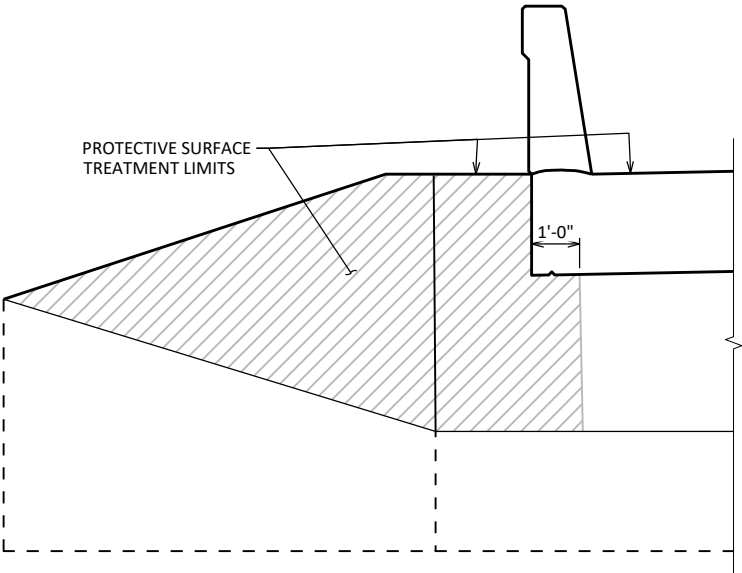
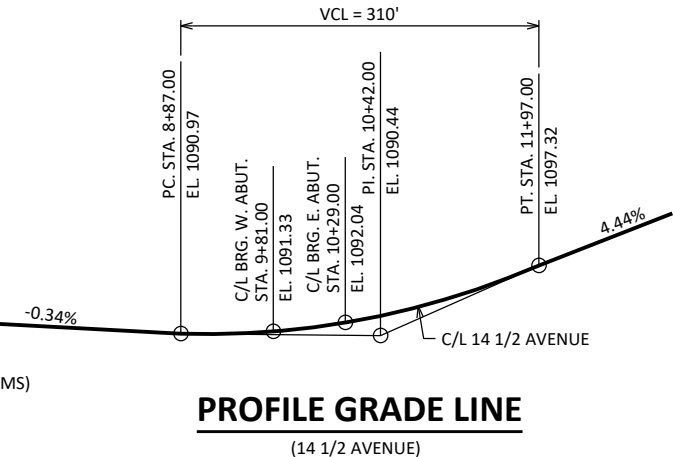
CROSS SECTION THRU ROADWAY

LOOKING UPSTATION  
(PILING NOT SHOWN FOR CLARITY)

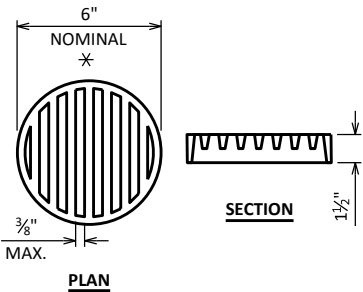


ABUTMENT BACKFILL DIAGRAM

- L = ABUTMENT BODY LENGTH AT BACKFACE (FT)  
H = AVERAGE ABUTMENT FILL HEIGHT (FT)  
H1 = WING 1 HEIGHT AT TIP (FT)  
H2 = WING 2 HEIGHT AT TIP (FT)  
W = WING LENGTH (FT)  
EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)  
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$   
 $V_{CY} = V_{CF}(EF)/27$   
 $V_{TON} = V_{CY}(2.0)$



PROTECTIVE SURFACE TREATMENT DETAILS

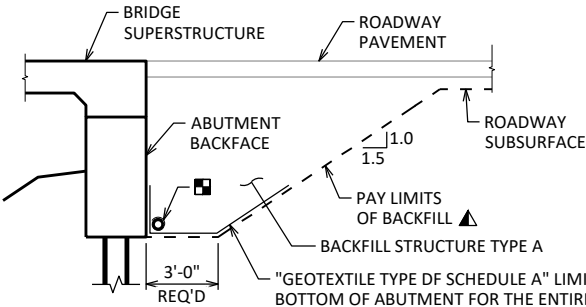


RODENT SHIELD DETAIL

\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



TYPICAL SECTION THRU ABUTMENT

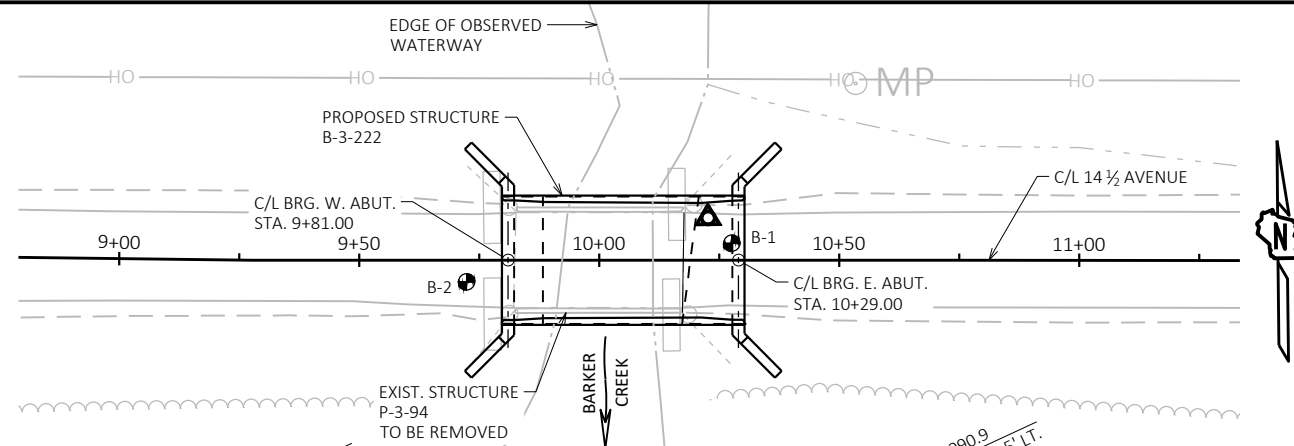
▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEM	UNIT	WEST ABUTMENT	EAST ABUTMENT	SUPER.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS P-3-94	EACH	--	--	--	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-3-222	EACH	--	--	--	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	279	279	--	558
502.0100	CONCRETE MASONRY BRIDGES	CY	41.0	41.0	118.0	200
502.3200	PROTECTIVE SURFACE TREATMENT	SY	24	24	135	183
502.3210	PIGMENTED SURFACE SEALER	SY	--	--	50	50
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,180	2,180	--	4,360
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,880	1,880	26,000	29,760
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	5	5	--	10
550.2106	PILING CIP CONCRETE 10 3/4 X 0.365-INCH	LF	485	470	--	955
606.0300	RIPRAP HEAVY	CY	60	80	--	140
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	73	73	--	146
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	48	48	--	96
645.0120	GEOTEXTILE TYPE HR	SY	105	135	--	240
SPV.0195.01	SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR	TON	10	10	--	20
NON-BID ITEMS						
	FILLER	SIZE	--	--	--	1/2" & 3/4"

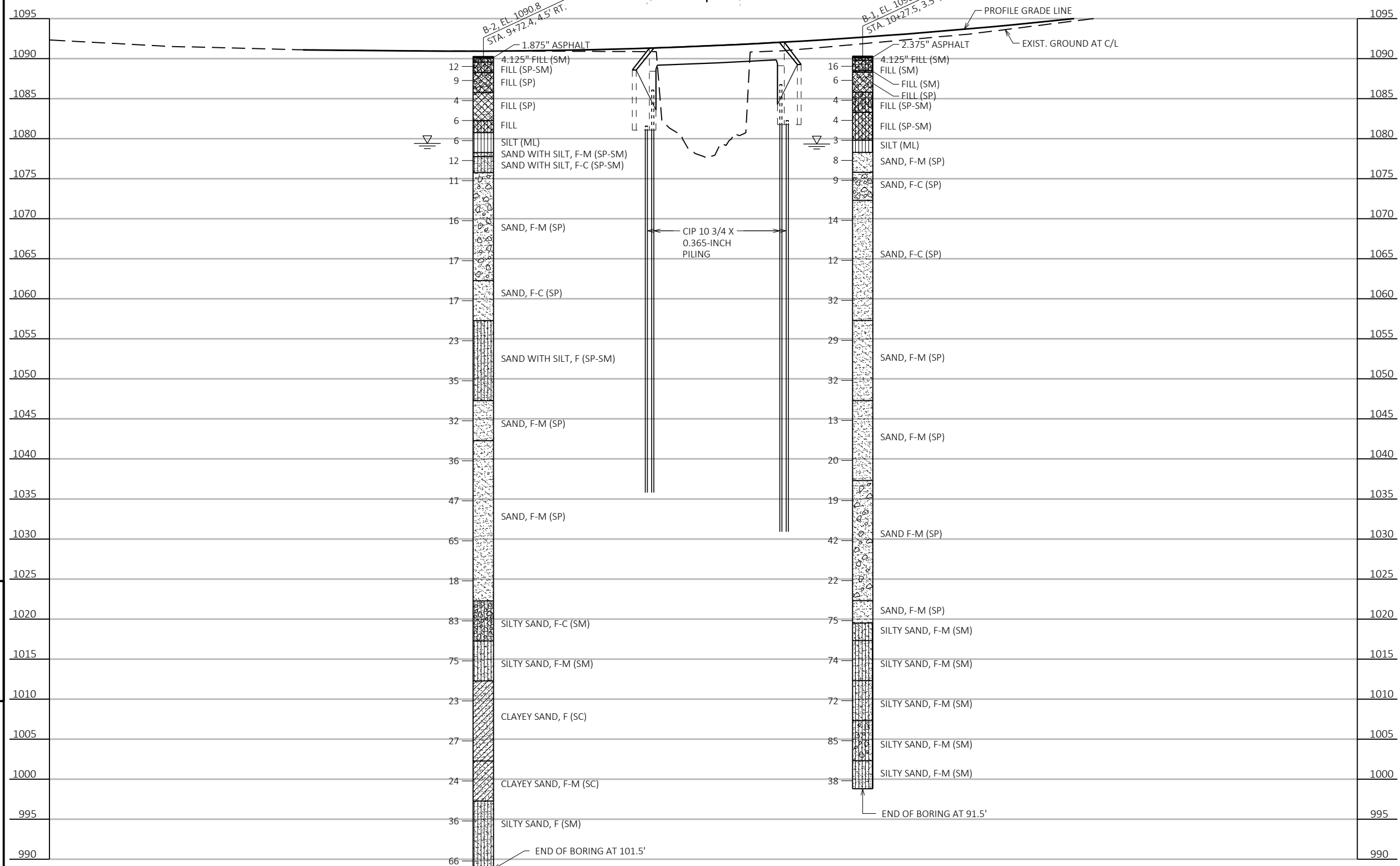
THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.1.0.0



GEOTECHNICAL REPORT &  
SOIL BORINGS COMPLETED BY:

AMERICAN ENGINEERING TESTING, INC.  
1837 JOLES AVE  
CHIPPEWA FALLS, WI 54729  
(715) 861-5045

BORING B-1  
PERFORMED ON 6/6/24  
BORING B-2 7  
PERFORMED ON 6/7/24



	STATE PROJECT NUMBER
	8313-00-70

MATERIAL SYMBOLS			
 ASPHALT	 TOPSOIL	 PEAT	
 CONCRETE	 FILL	 GRAVEL	
 SAND	 CLAY	 SILT	
 BOULDERS OR COBBLES	 LIMESTONE	 BEDROCK (UNKNOWN)	
 SHALE	 SANDSTONE	 IGNEOUS/ META	

LEGEND OF BORING	
	F-C COBBLE OR BOULDER  WEATHERED LIMESTONE  CORE RUN #1 - 24'-29' REC=80%, RQD=72%

(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)  
 (2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION	
	AT TIME OF DRILLING
	END OF DRILLING
	AFTER DRILLING

ABBREVIATIONS			
F-FINE	M-MEDIUM	C-COARSE	ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY

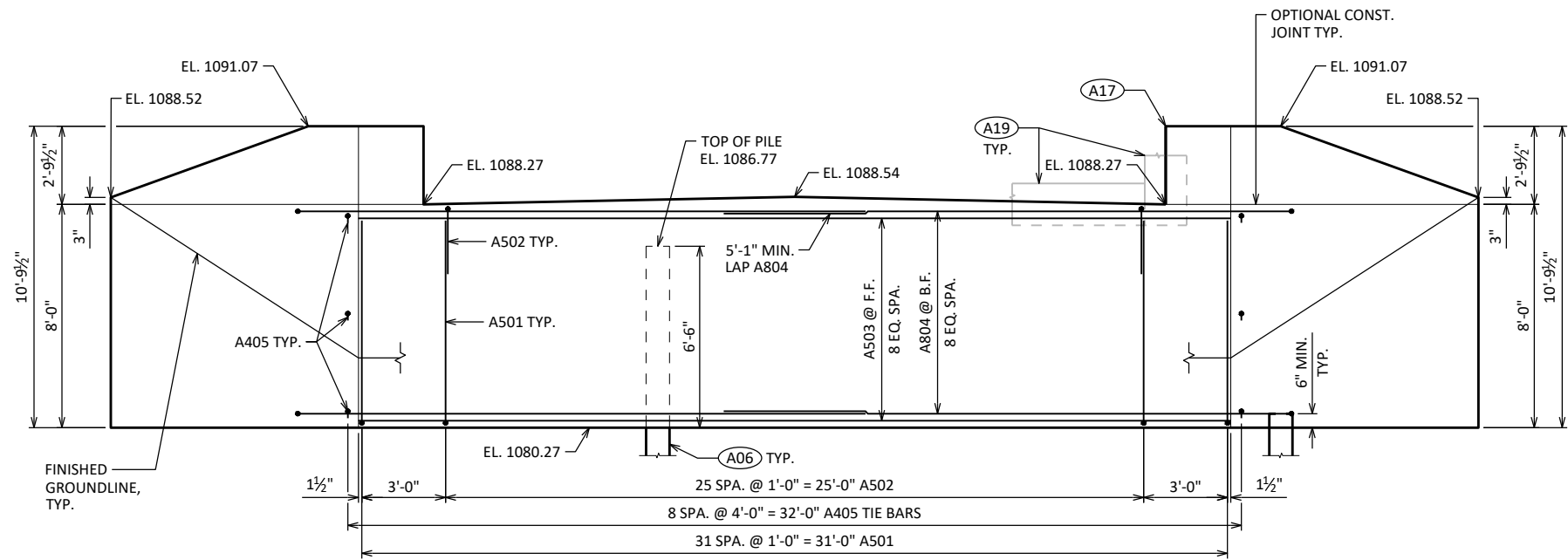
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
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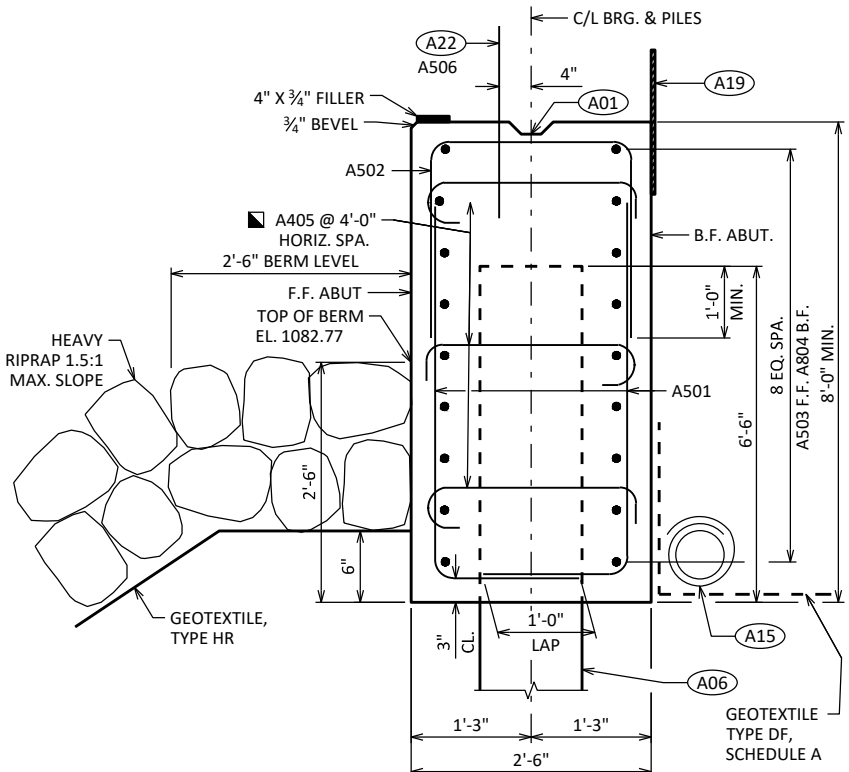
STRUCTURE	B-3-222
DRAWN BY	PLANS CK'D ETP
PKF	ETP

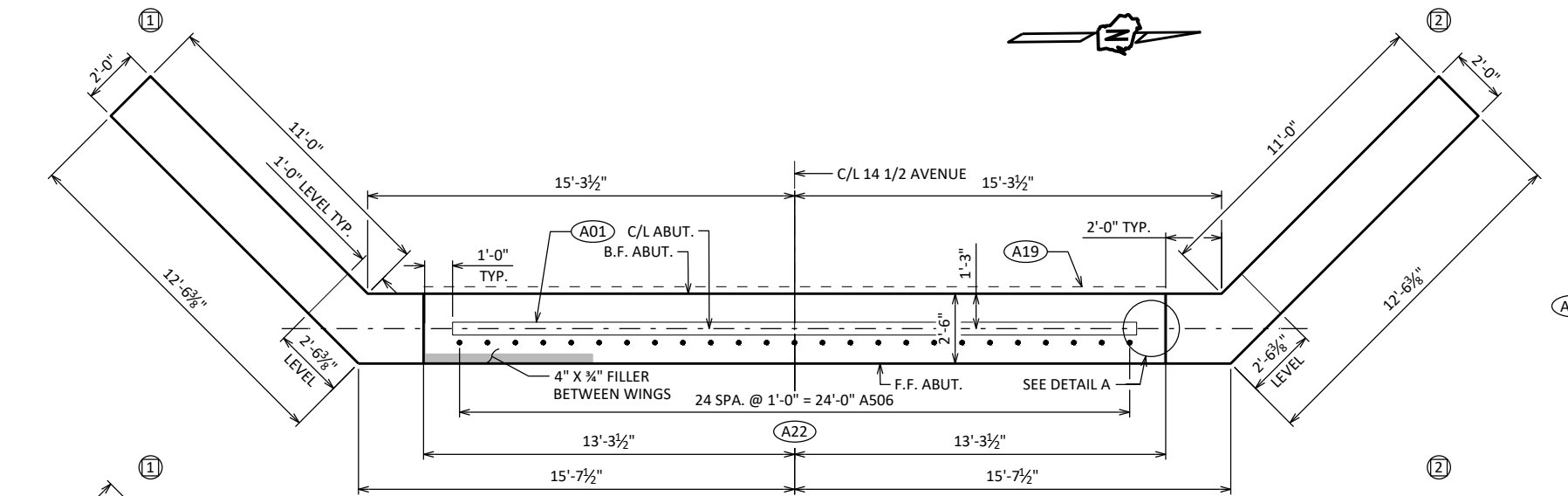
SUBSURFACE EXPLORATION	SHEET 3 OF 10
------------------------	---------------



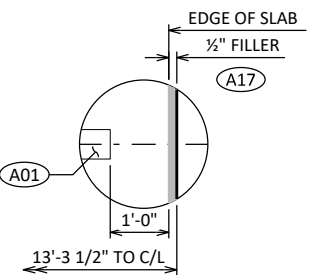
**ELEVATION**  
LOOKING DOWNSTATION



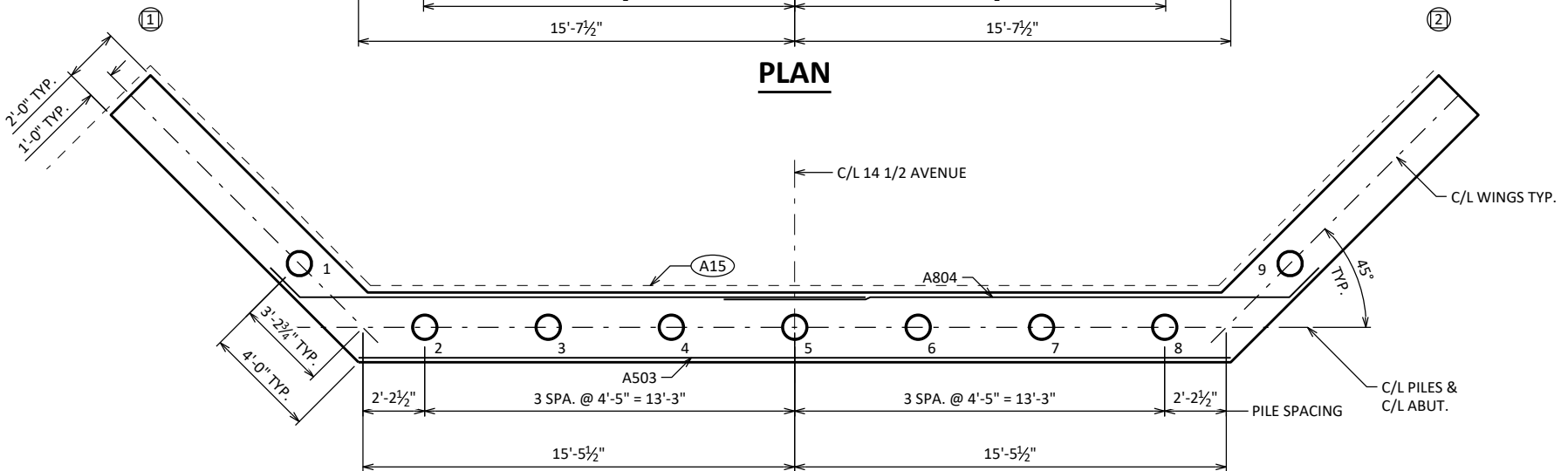
**SECTION THRU BODY**



**PLAN**



**DETAIL A**



**PILE PLAN**

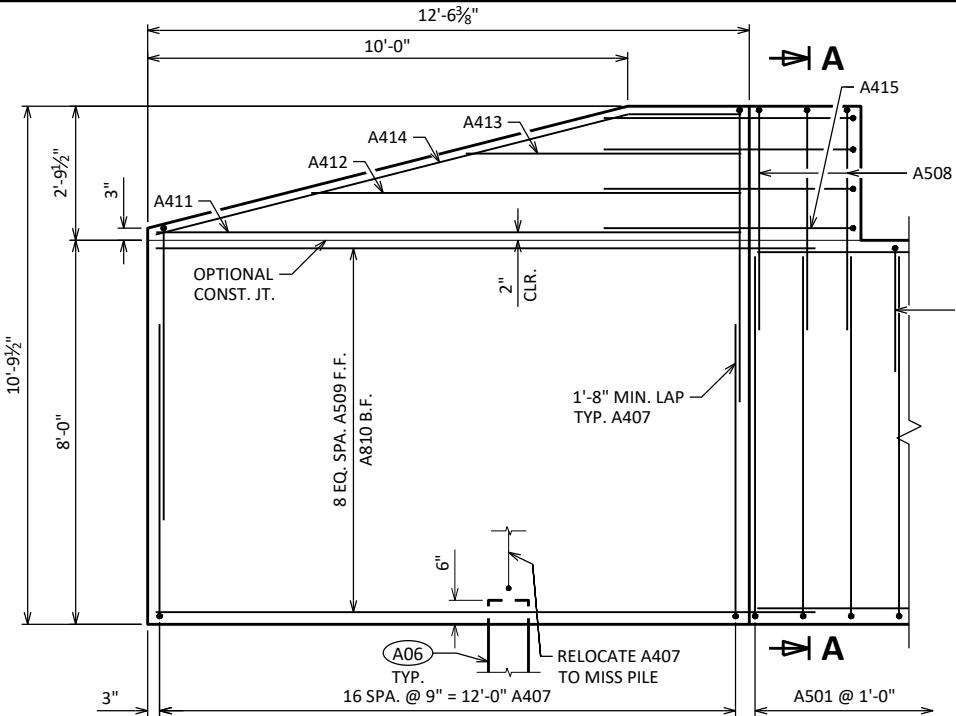
- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
- (A06) SUPPORT ABUTMENT ON CIP 10% X 0.365 PILING, ESTIMATED 55' LONG WITH A REQUIRED DRIVING RESISTANCE OF 150TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) 1/2" FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A22) A506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-3-222			
DRAWN BY		SMS	PLANS CK'D ETP
WEST ABUTMENT		SHEET 4 OF 10	

BILL OF BARS

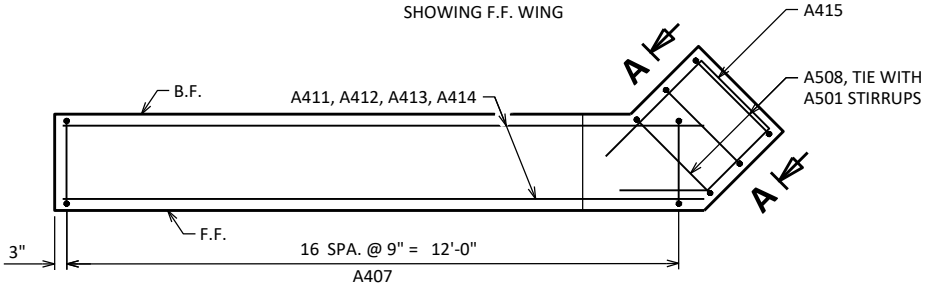
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A501		64	9'-0"	X		ABUT BODY STIRRUPS
A502		26	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
A503		9	31'-3"			ABUT BODY HORIZ. - F.F.
A804		18	21'-7"	X		ABUT BODY HORIZ. - B.F.
A405		27	3'-0"	X		ABUT BODY TIE BARS
A506	X	25	2'-0"			ABUT BODY DOWEL BARS
A407	X	68	13'-8"	X		WING STIRRUPS
A508	X	6	11'-1"	X		WING CORNER STIRRUPS
A509	X	18	13'-9"	X		WING LOWER HORIZ. - F.F.
A810	X	18	15'-3"	X		WING LOWER HORIZ. - B.F.
A411	X	4	12'-1"			WING UPPER HORIZ.
A412	X	4	8'-10"			WING UPPER HORIZ.
A413	X	4	5'-8"			WING UPPER HORIZ.
A414	X	4	11'-8"	X		WING TOP HORIZ.
A415	X	4	8'-3"	X		WING 1 UPPER HORIZ. CORNER
A416	X	4	8'-4"	X		WING 2 UPPER HORIZ. CORNER



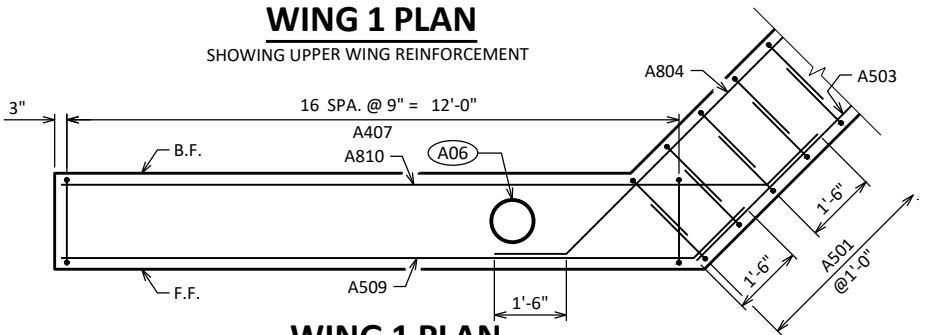
WING 1 ELEVATION

SHOWING F.F. WING



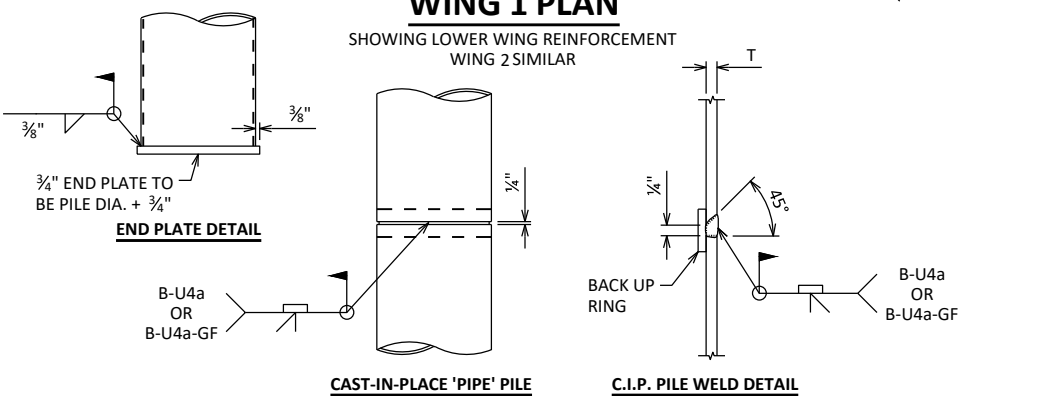
WING 1 PLAN

SHOWING UPPER WING REINFORCEMENT



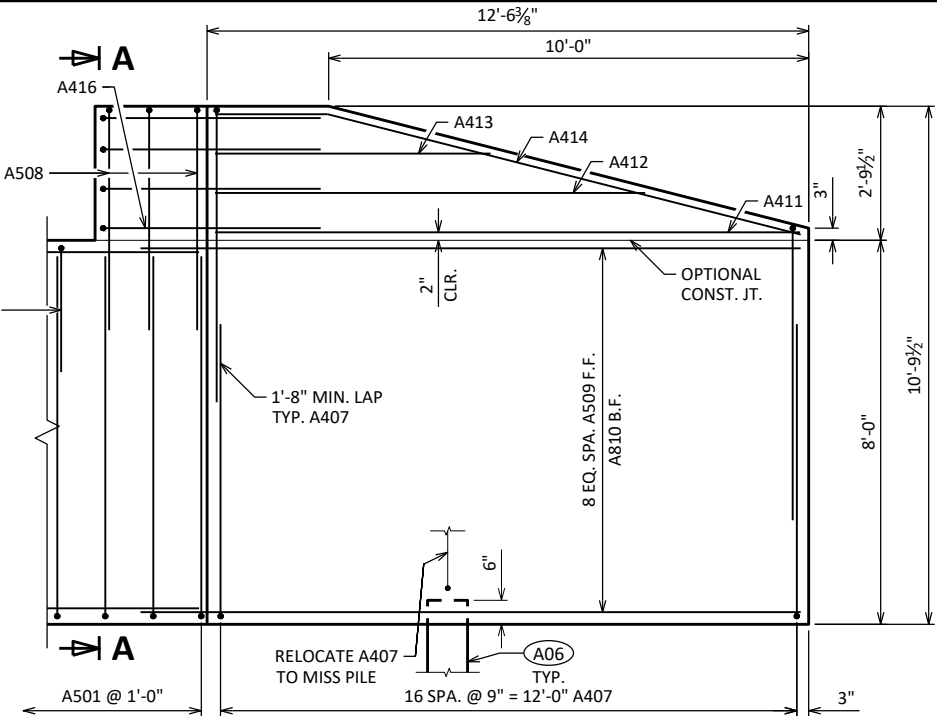
WING 1 PLAN

SHOWING LOWER WING REINFORCEMENT  
WING 2 SIMILAR



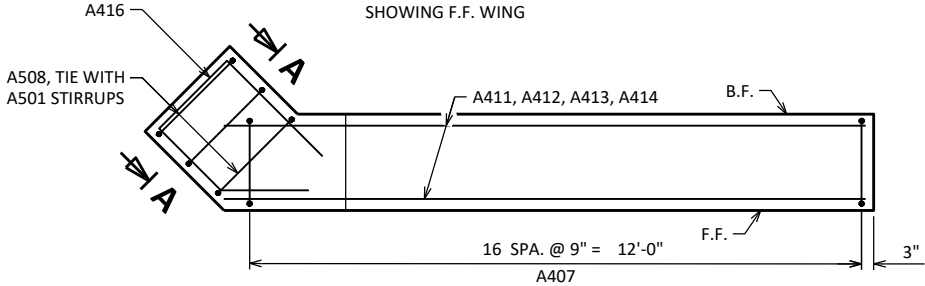
CIP PILE DETAILS

THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.1.0.0



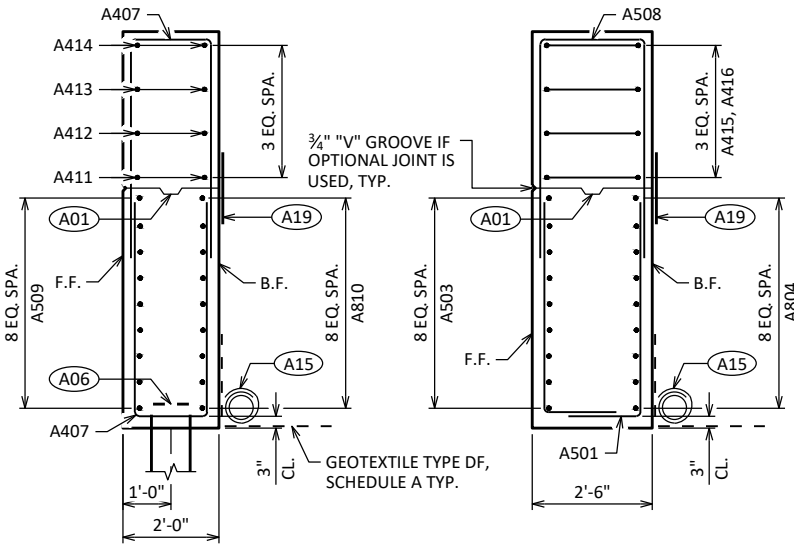
WING 2 ELEVATION

SHOWING F.F. WING



WING 2 PLAN

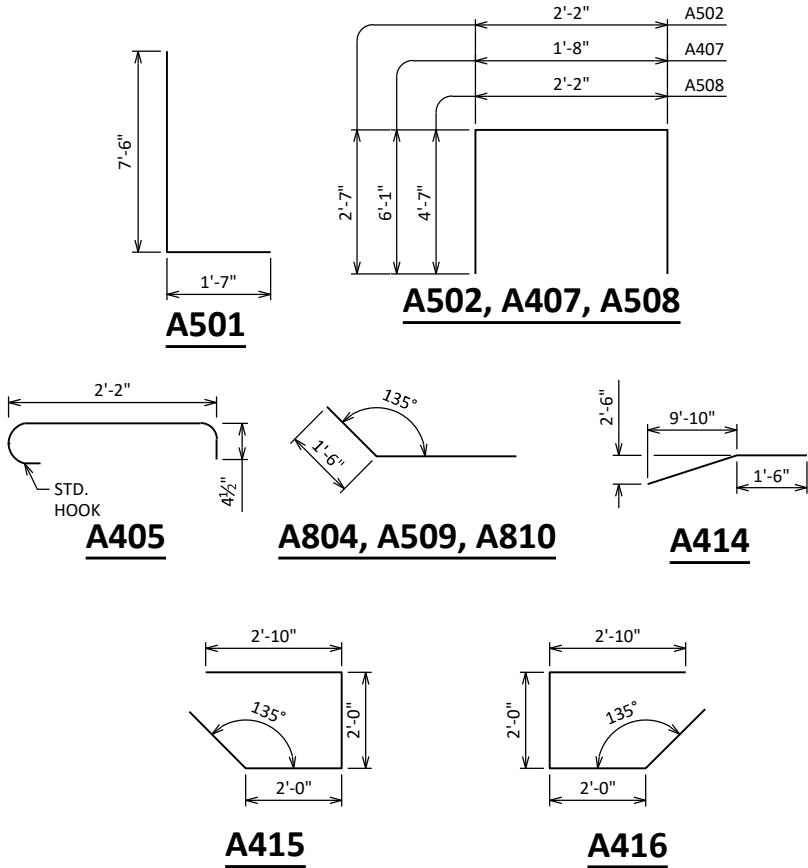
SHOWING UPPER WING REINFORCEMENT



SECTION THRU WING 1

TYPICAL BOTH WINGS

SECTION A-A



- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06 SUPPORT ABUTMENT ON CIP 10% X 0.365 PILING, ESTIMATED 55' LONG WITH A REQUIRED DRIVING RESISTANCE OF 150TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-3-222			
DRAWN BY		SMS	PLANS CK'D ETP
WEST ABUTMENT DETAILS		SHEET 5 OF 10	

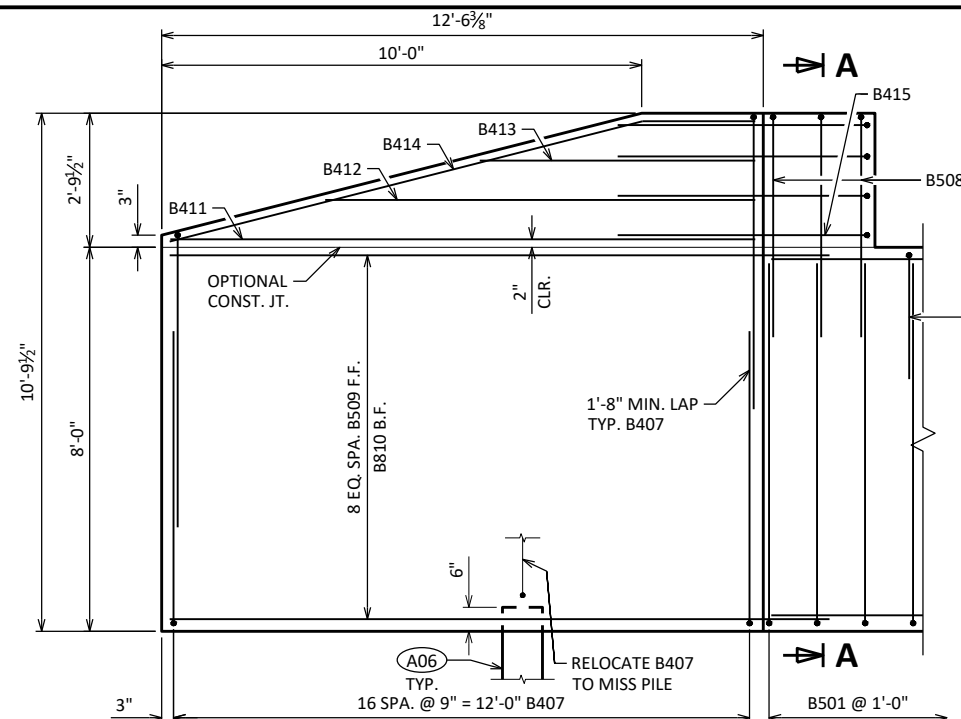
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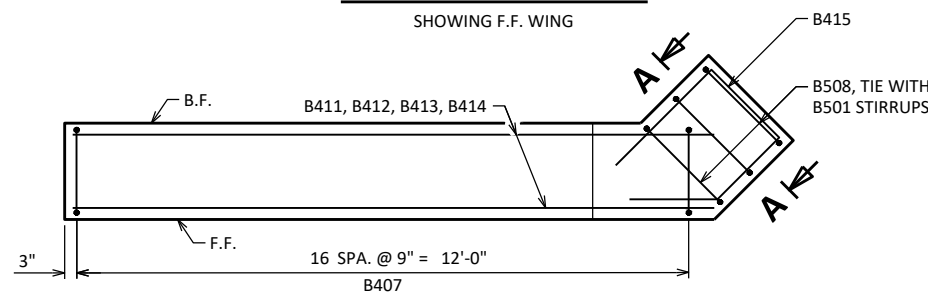
- |  |      |                    |
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| NO.  | DATE | REVISION           |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |                    |
| <b>STRUCTURE B-3-222</b>                           |      |                    |
| DRAWN<br>BY  |      | SMS<br>CK'D<br>ETC |
| <b>EAST<br/>ABUTMENT</b>                           |      | SHEET 6 OF 10      |

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

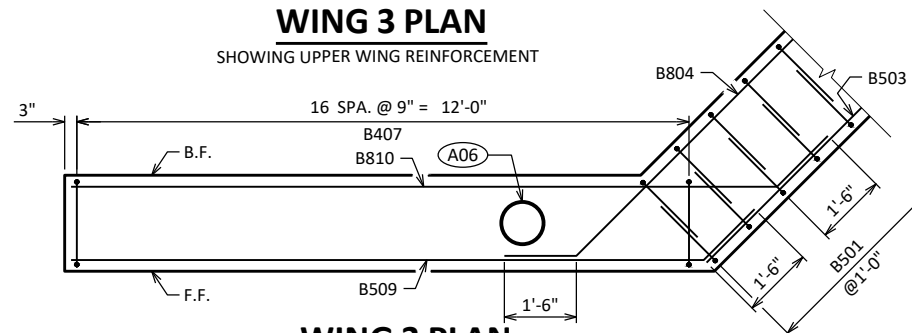
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		64	9'-0"	X		ABUT BODY STIRRUPS
B502		26	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
B503		9	31'-3"			ABUT BODY HORIZ. - F.F.
B804		18	21'-7"	X		ABUT BODY HORIZ. - B.F.
B405		27	3'-0"	X		ABUT BODY TIE BARS
B506	X	25	2'-0"			ABUT BODY DOWEL BARS
B407	X	68	13'-8"	X		WING STIRRUPS
B508	X	6	11'-1"	X		WING CORNER STIRRUPS
B509	X	18	13'-9"	X		WING LOWER HORIZ - F.F.
B810	X	18	15'-3"	X		WING LOWER HORIZ. - B.F.
B411	X	4	12'-1"			WING UPPER HORIZ.
B412	X	4	8'-10"			WING UPPER HORIZ.
B413	X	4	5'-8"			WING UPPER HORIZ.
B414	X	4	11'-8"	X		WING TOP HORIZ.
B415	X	4	8'-3"	X		WING 3 UPPER HORIZ. CORNER
B416	X	4	8'-4"	X		WING 4 UPPER HORIZ. CORNER



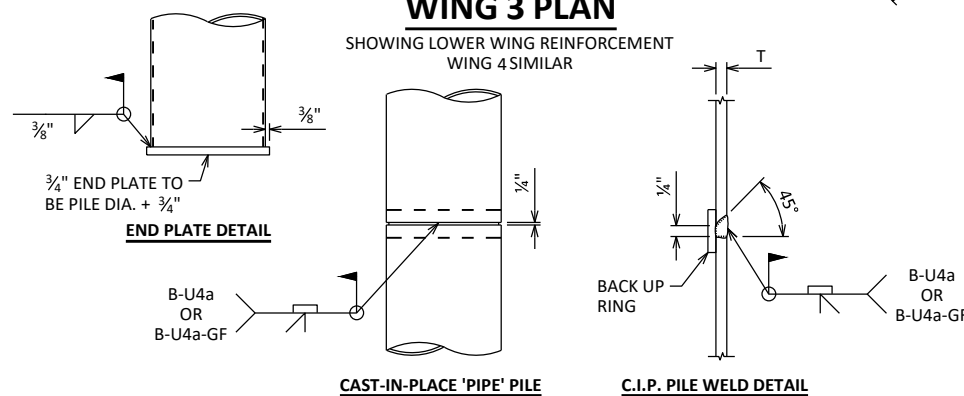
## SHOWING F.F. WING



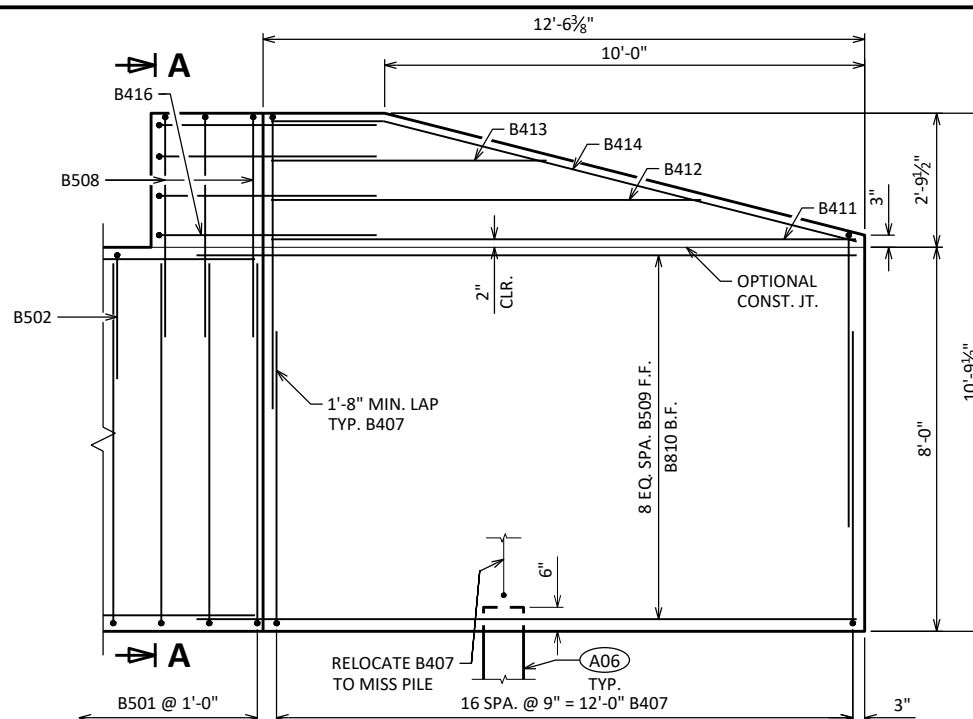
SHOWING UPPER WING REINFORCEMENT



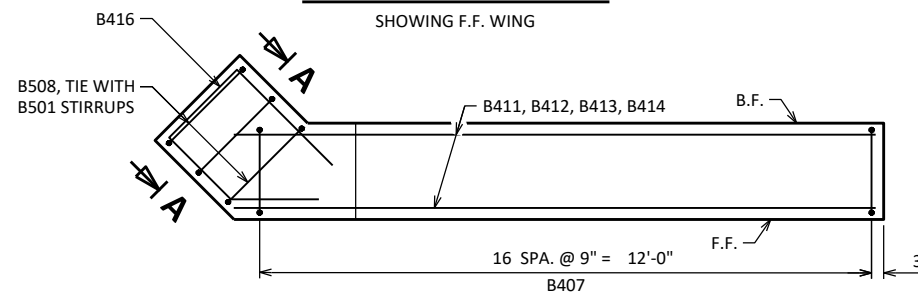
SHOWING LOWER WING REINFORCEMENT  
WING 4 SIMILAR



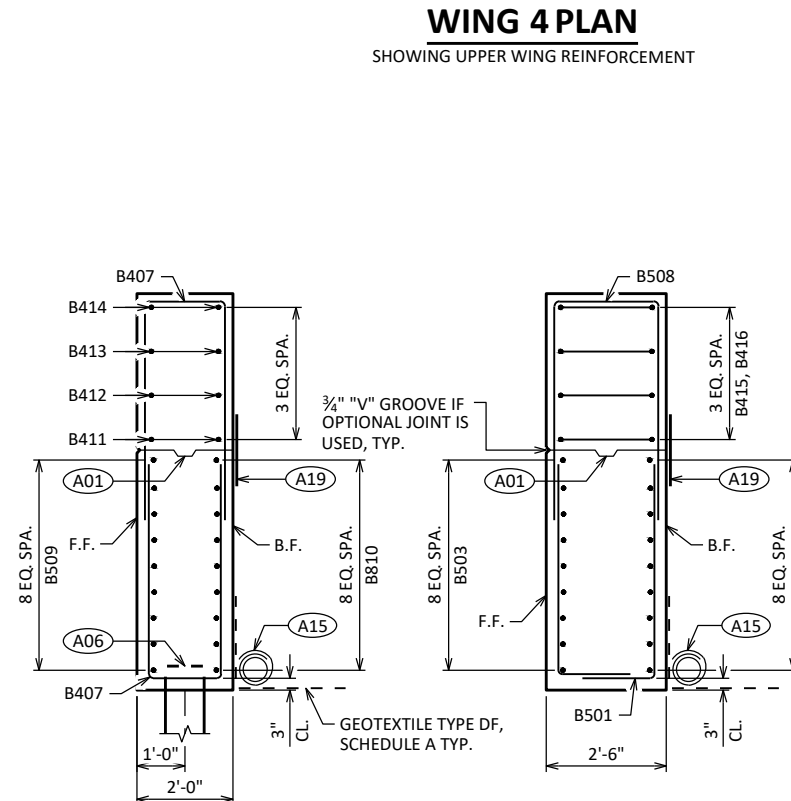
THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.1.0.0



## SHOWING F.F. WING



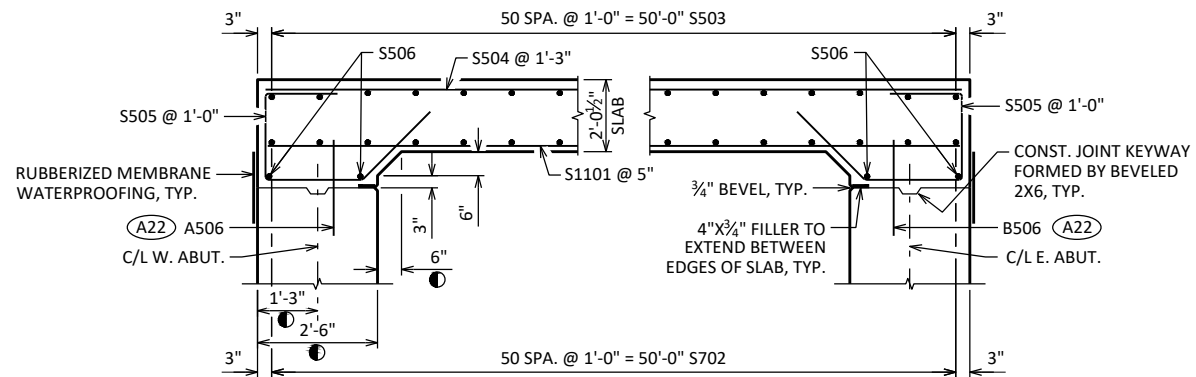
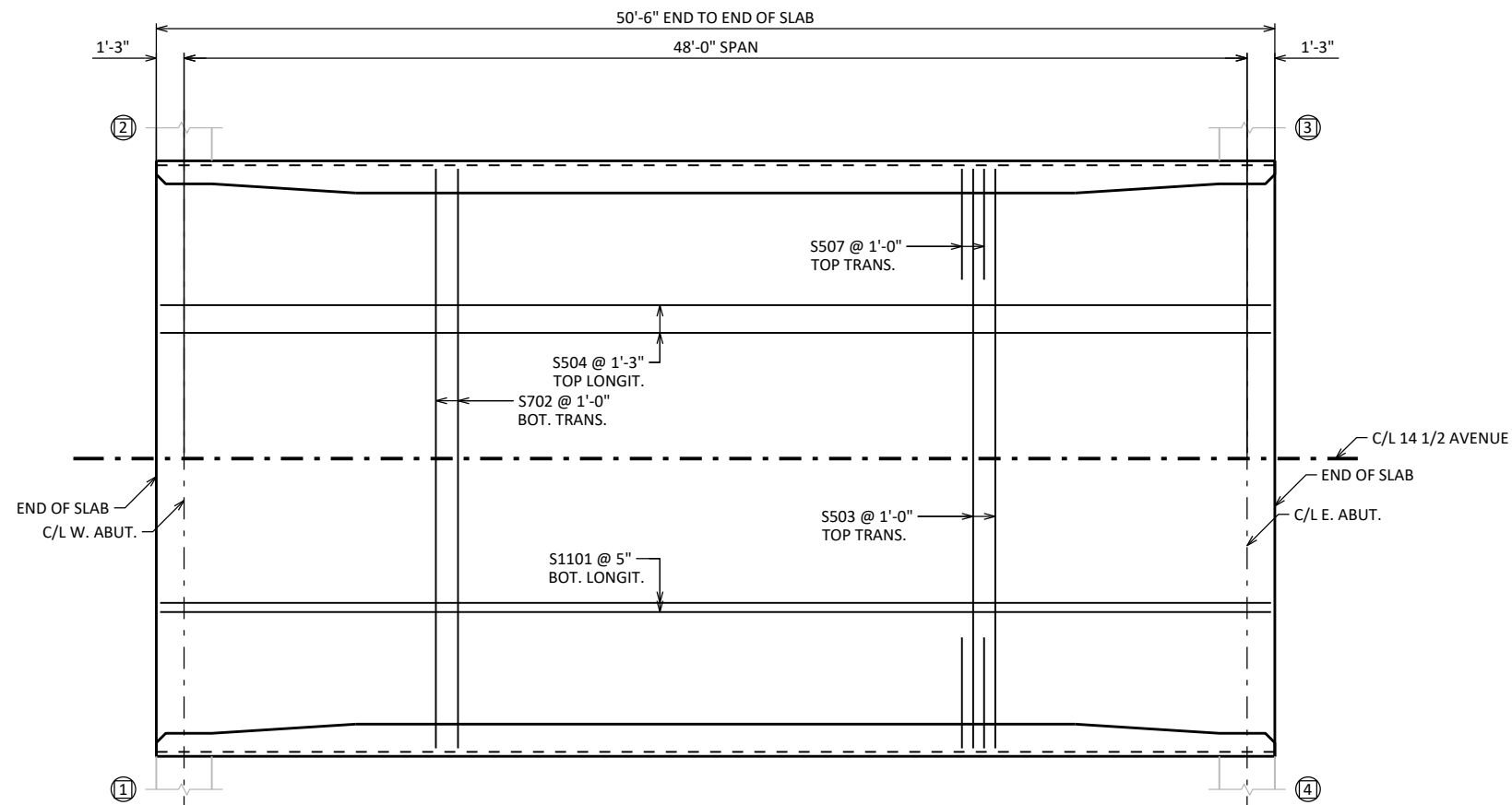
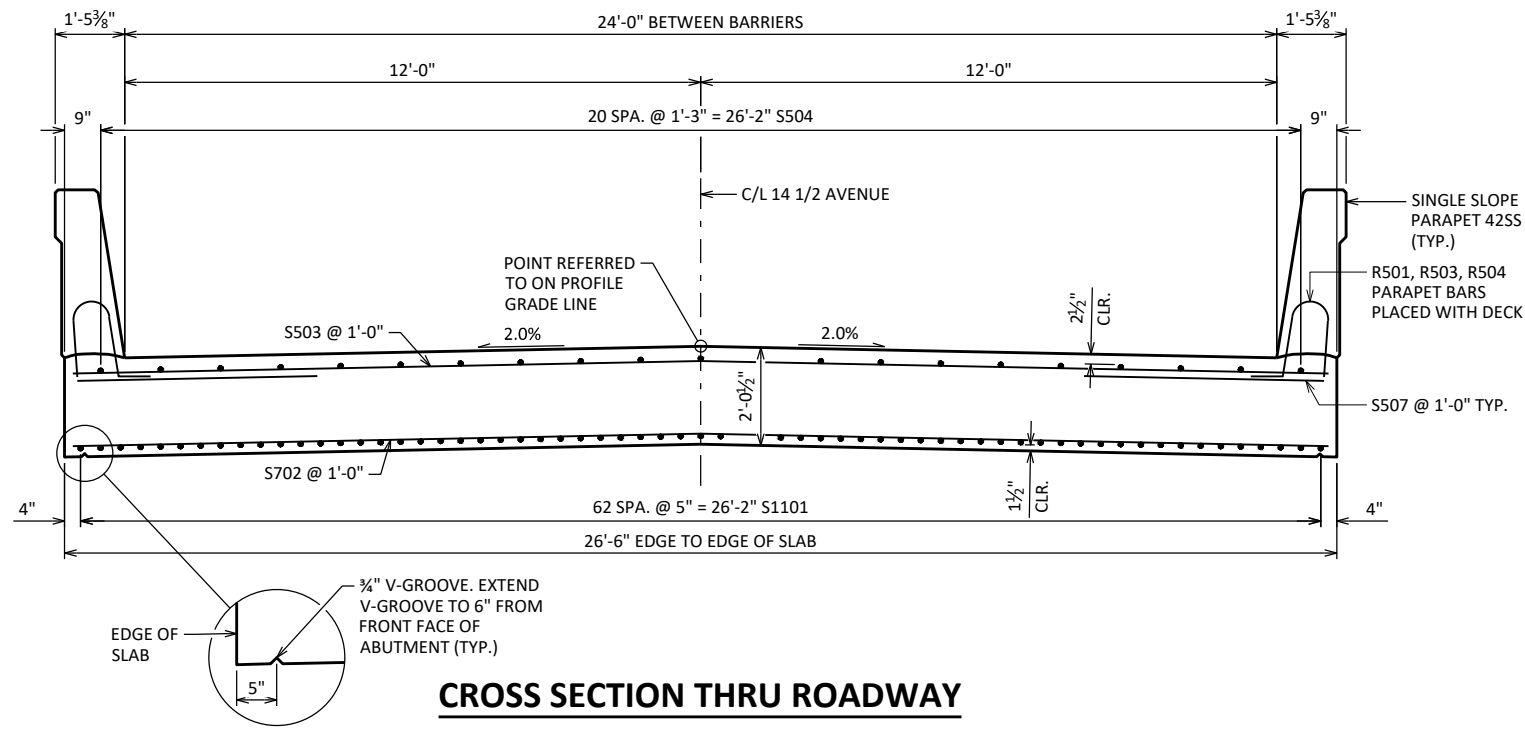
SHOWING UPPER WING REINFORCEMENT



## TYPICAL BOTH WINGS

- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE  $\frac{3}{4}$ " "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06 SUPPORT ABUTMENT ON CIP 10% X 0.365 PILING, ESTIMATED 60' LONG WITH A REQUIRED DRIVING RESISTANCE OF 150TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

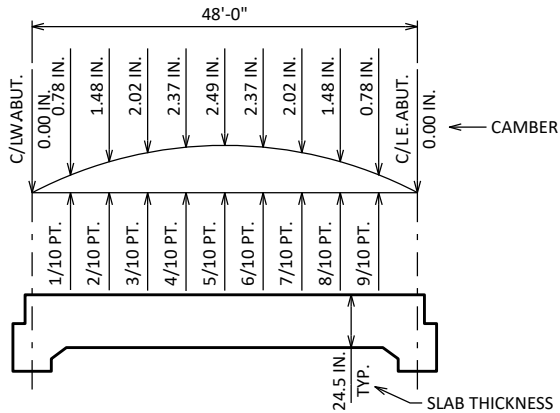
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-3-222</b>			
	DRAWN BY	SMS	PLANS CK'D ETP
<b>EAST ABUTMENT DETAILS</b>		SHEET 7 OF 10	



DIMENSIONS ARE GIVEN PARALLEL TO  $\epsilon$  ROADWAY UNLESS OTHERWISE NOTED.

- ① MEASURED NORMAL TO THE  $\epsilon$  OF ABUTMENT. DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS.
- ② A22 A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

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STRUCTURE B-3-222			
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SUPERSTRUCTURE		SHEET 8 OF 10	



CAMBER AND SLAB THICKNESS DIAGRAM

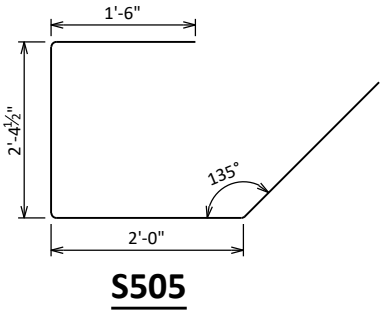
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

	TOP OF SLAB ELEVATION AT FINAL GRADE
LESS	SLAB THICKNESS
PLUS	CAMBER
PLUS	FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS	TOP OF SLAB FALSEWORK ELEVATION

TOP OF SLAB ELEVATIONS

LOCATION	C/L BRG. W. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L BRG. E. ABUT.
N. FLOW LINE	1091.09	1091.15	1091.21	1091.27	1091.33	1091.40	1091.48	1091.55	1091.63	1091.71	1091.80
CROWN OR R/L	1091.33	1091.39	1091.45	1091.51	1091.57	1091.64	1091.72	1091.79	1091.87	1091.95	1092.04
S. FLOW LINE	1091.09	1091.15	1091.21	1091.27	1091.33	1091.40	1091.48	1091.55	1091.63	1091.71	1091.80



BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S1101	X	63	50'-2"			SLAB BOTTOM LONGITUDINAL
S702	X	51	26'-2"			SLAB BOTTOM TRANSVERSE
S503	X	51	26'-2"			SLAB TOP TRANSVERSE
S504	X	21	50'-2"			SLAB TOP LONGITUDINAL
S505	X	54	7'-8"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	26'-2"			ABUTMENT DIAPHRAGM LONGITUDINAL
S507	X	100	5'-0"			SLAB TOP EDGE TRANSVERSE

SURVEY TOP OF SLAB ELEVATIONS

LOCATION	W. ABUTMENT	5/10 PT.	E. ABUTMENT
N. GUTTER			
CROWN OR R/L			
S. GUTTER			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

NOTES

FILL IN THE TABLE OF "SURVEY TOP OF SLAB ELEVATIONS" FOR EACH SPAN ON AS BUILT PLANS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

NO.	DATE	REVISION	BY
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STRUCTURE B-3-222			
DRAWN BY		SMS	PLANS CK'D ETP
SUPERSTRUCTURE DETAILS		SHEET 9 OF 10	



BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

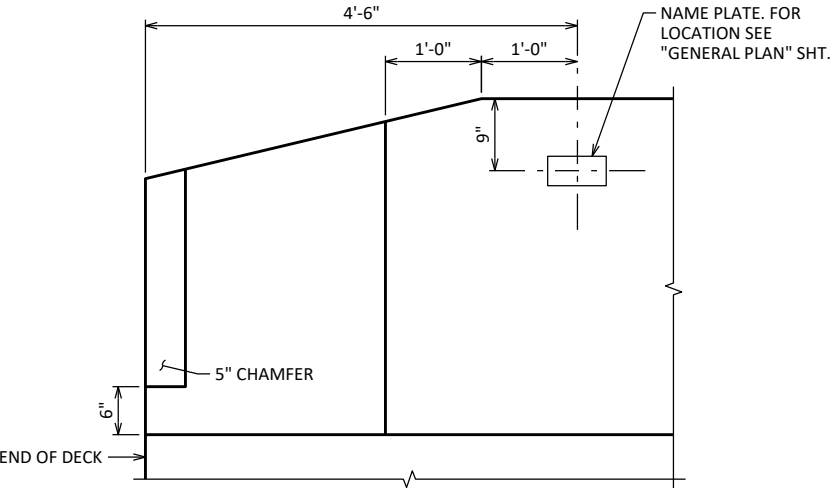
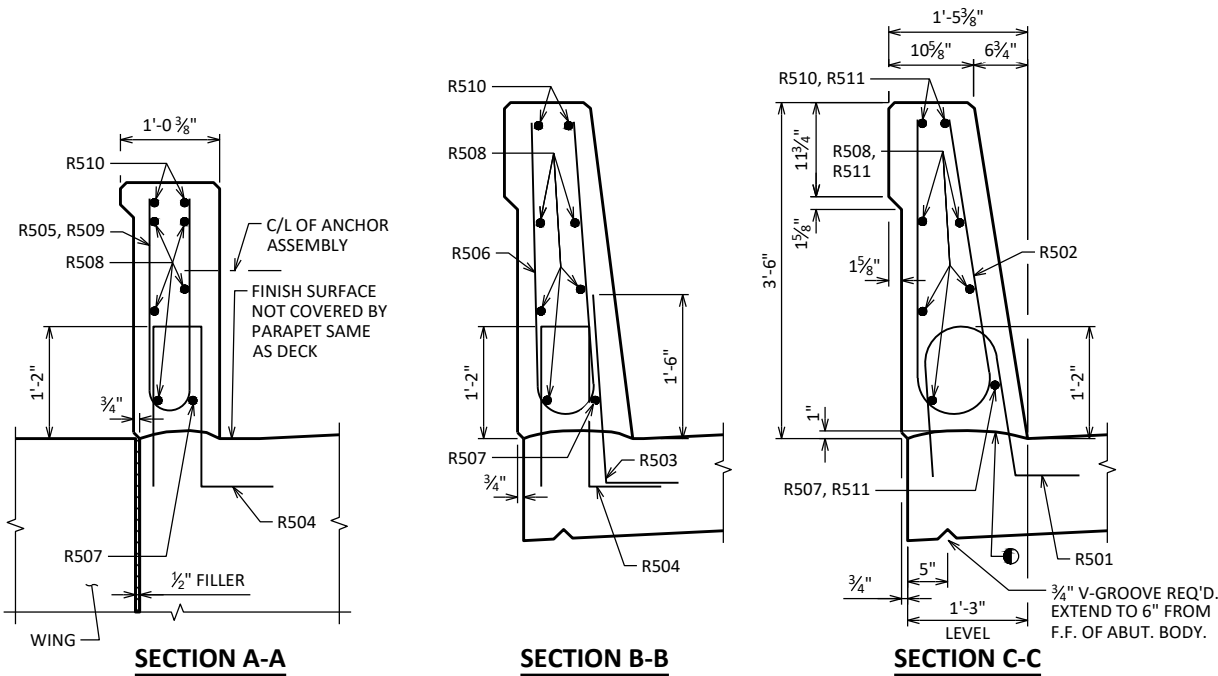
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	100	4'-5"	X		PARAPET VERT.
R502	X	100	6'-8"	X		PARAPET VERT.
R503	X	48	2'-9"	X		PARAPET VERT.
R504	X	68	4'-4"	X		PARAPET VERT.
R505	X	20	6'-5"	X		PARAPET VERT.
R506	X	24	6'-6"	X		PARAPET VERT.
R507	X	4	16'-9"	X		PARAPET HORIZ.
R508	X	20	16'-9"			PARAPET HORIZ.
R509	X	24	5'-5"	X	▲	PARAPET VERT.
R510	X	8	16'-9"	X		PARAPET HORIZ.
R511	X	16	20'-2"			PARAPET HORIZ.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

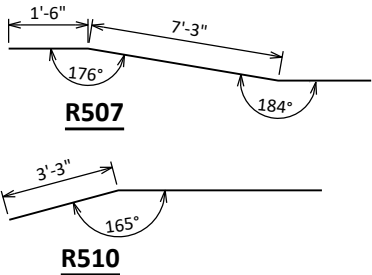
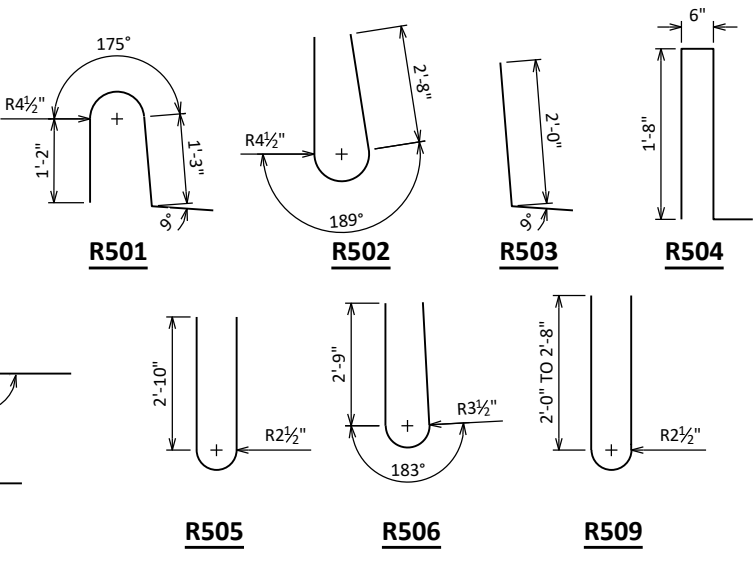
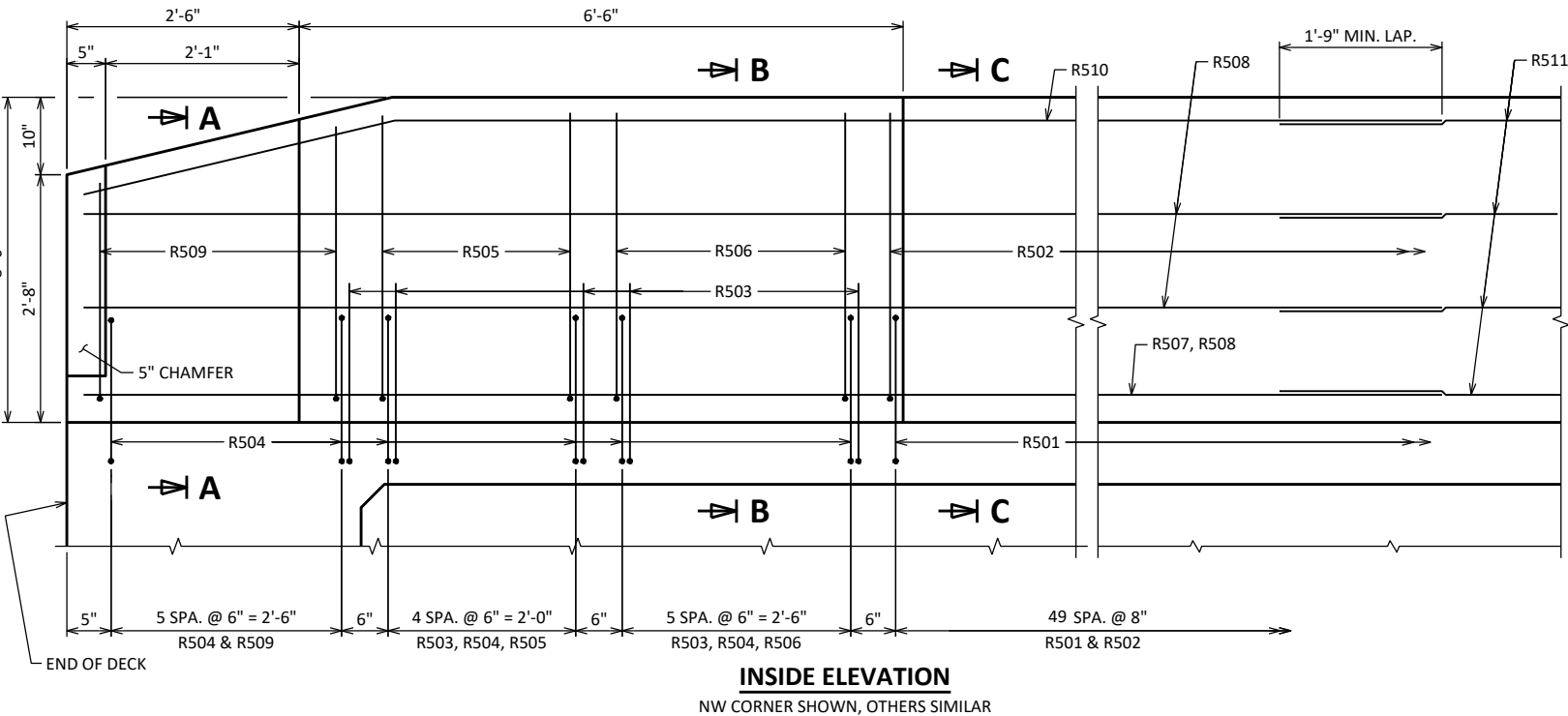
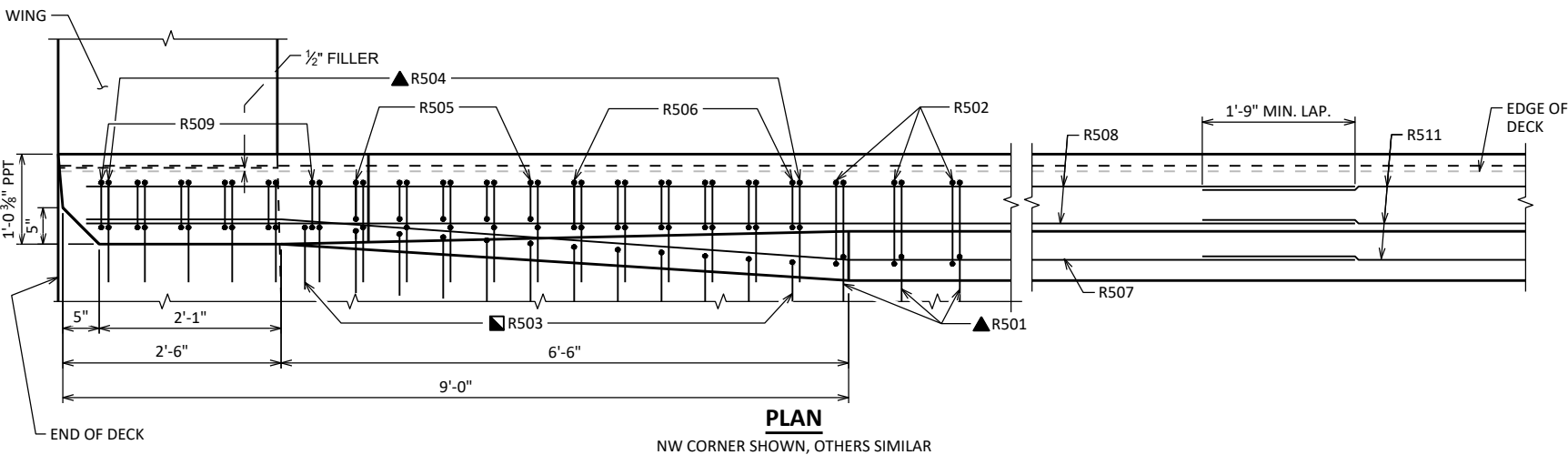
BAR SERIES TABLE

BUNDLE AND TAG EACH SERIES SEPARATELY.

BAR MARK	NO. REQ'D.	LENGTH
R509	4 SERIES OF 6	4'-9" TO 6'-1"



PARAPET END TREATMENT DETAIL  
LOOKING AT INSIDE FACE OF PARAPET



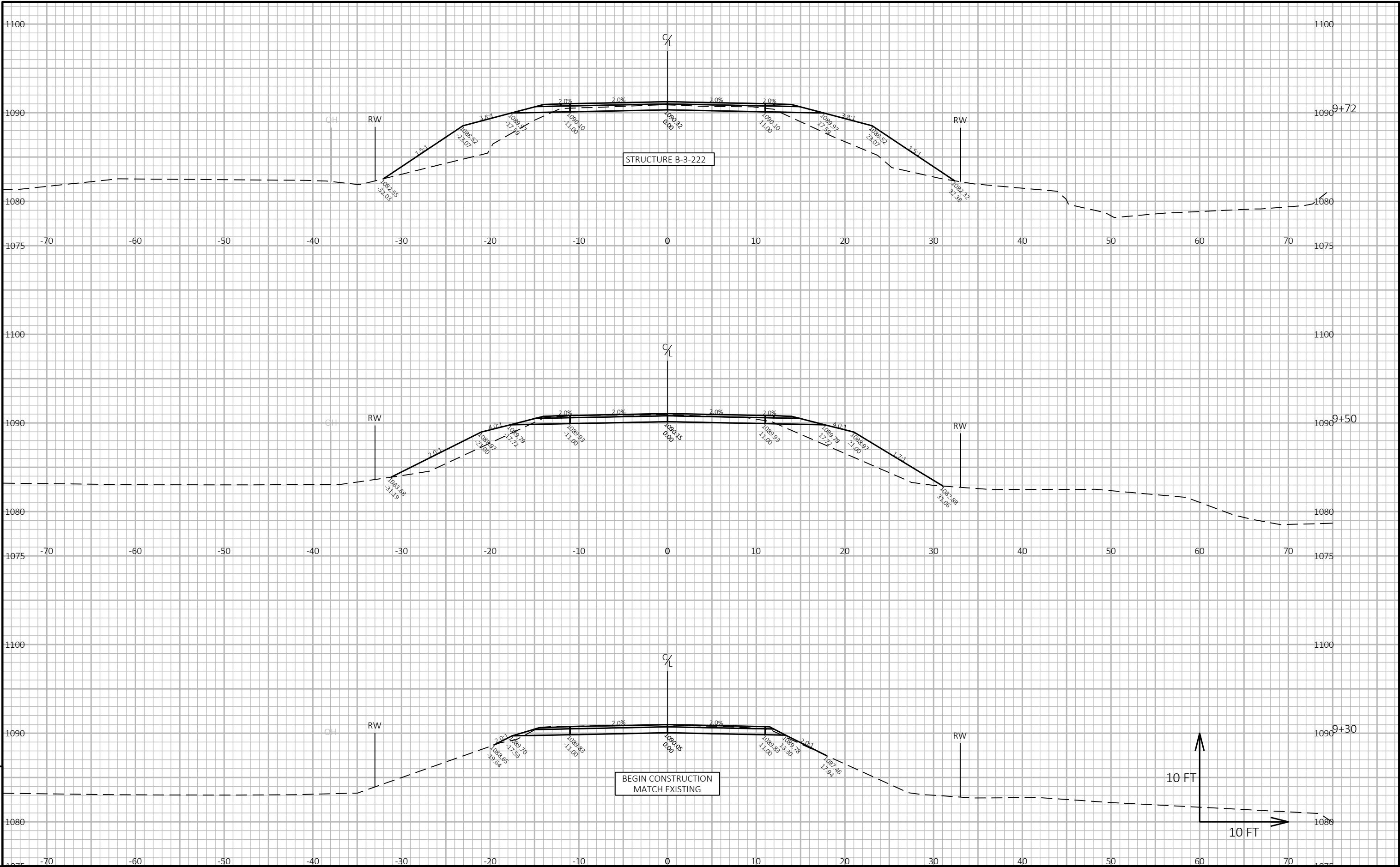
- CONST. JOINT - STRIKE OFF AS SHOWN
- USE CARE TO PLACE R503 BARS CORRECTLY ALONG TRANSITION OF PARAPET.
- R501, R503, AND R504 BARS TO BE TIED TO SUPERSTRUCTURE STEEL BEFORE SUPERSTRUCTURE IS POURED.

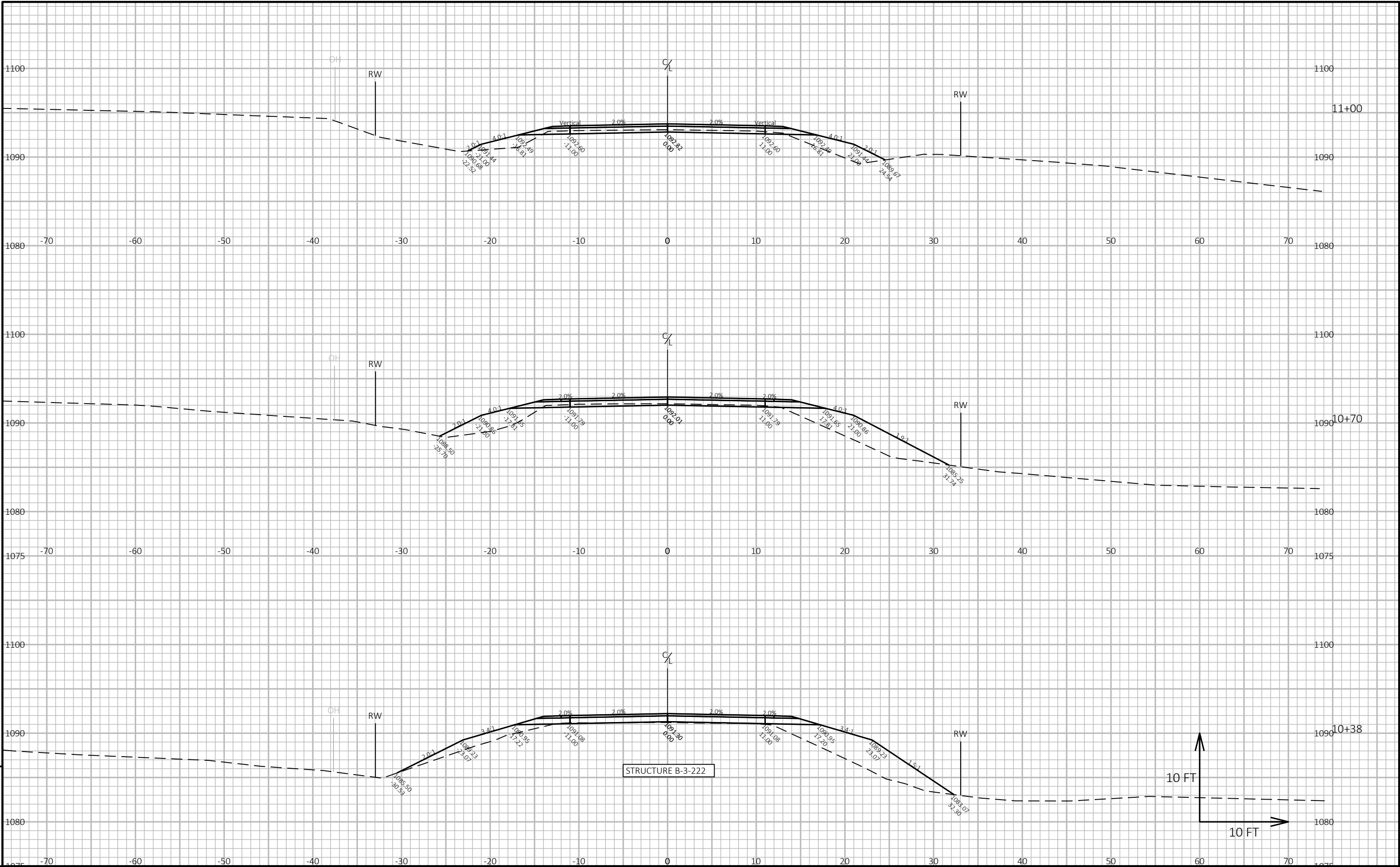
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-3-222			
DRAWN BY		SMS	PLANS CK'D ETP
SINGLE SLOPE PARAPET 42SS		SHEET 10 OF 10	

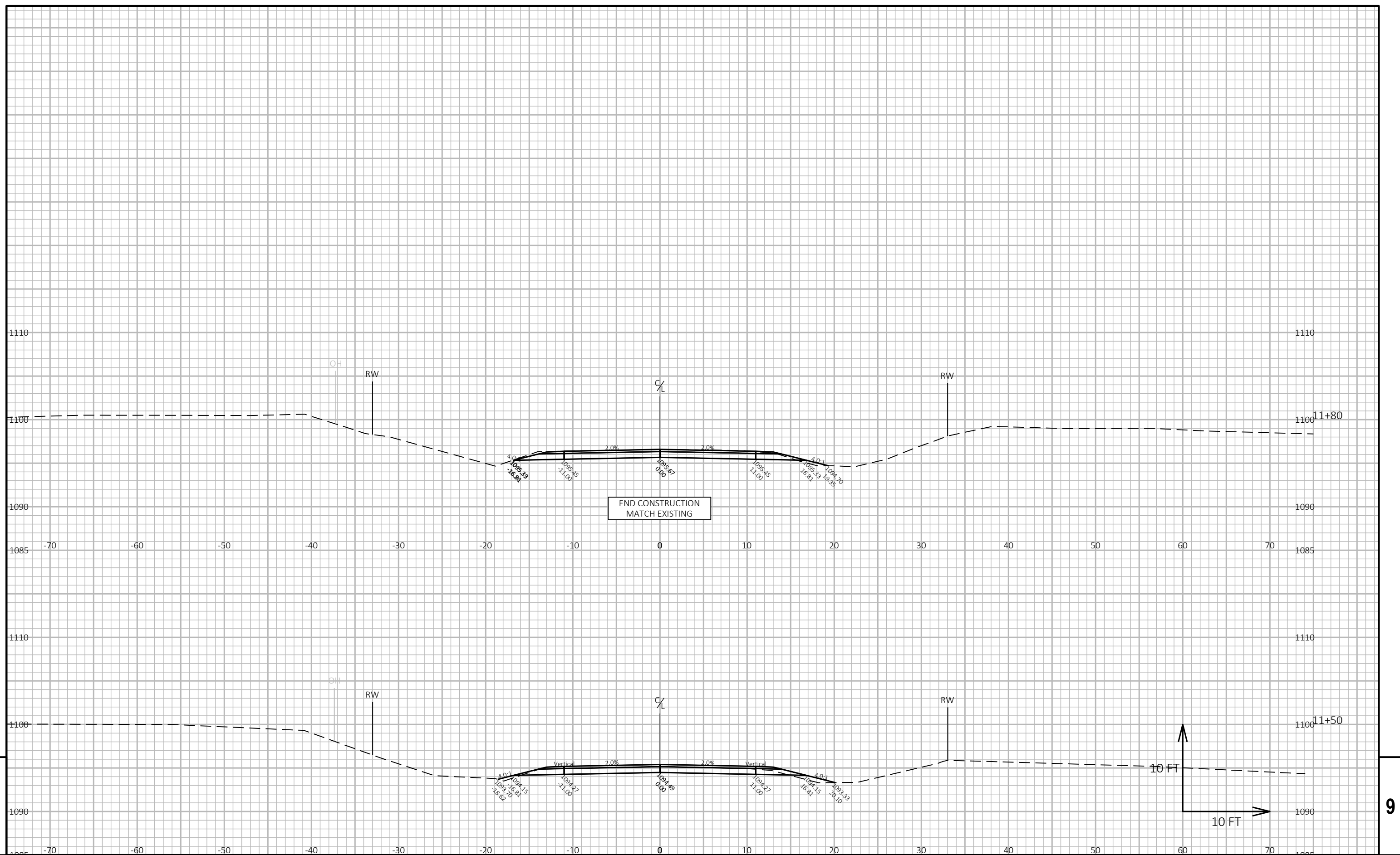
DIVISION - 14 1/2 AVE

STATION	REAL STATION	DISTANCE	AREA (SF)		INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)			
			CUT	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT (CY) 1.00	SALVAGED/UNUSABLE PAVEMENT MATERIAL	EXPANDED FILL (CY) 1.25	MASS ORDINATE
					NOTE 1	NOTE 2	NOTE 3	NOTE 1			NOTE 8
9+30.00	930.00	0.00	23.89	1.42	0	0	0	0	0	0	0
9+50.00	950.00	20.00	19.92	50.63	16	3	19	16	3	24	-11
9+71.97	971.97	21.97	11.98	78.27	13	3	52	29	6	89	-66
STRUCTURE B-3-222											
10+38.03	1038.03	66.06	0.33	57.67	0	0	0	29	6	89	-66
10+70.00	1070.00	31.97	5.43	47.95	3	5	63	32	11	168	-146
11+00.00	1100.00	30.00	7.93	19.73	7	5	38	39	15	215	-191
11+50.00	1150.00	50.00	18.96	2.24	25	5	20	64	20	240	-196
11+80.00	1180.00	30.00	27.31	0.79	26	5	2	90	24	243	-177

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL	THIS DOES NOT SHOW UP IN CROSS SECTIONS
3 - FILL	DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME
4 - MASS ORDINATE	(CUT-SALVAGED PAVT) - (FILL * FILL FACTOR)







PROJECT NO:	8313-00-70	HWY: 14 1/2 AVENUE	COUNTY: BARRON	CROSS SECTIONS:	14 1/2 AVENUE	SHEET	E
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