

EAU

PROJECT ID:
WITH: N/A

7861-00-70

34

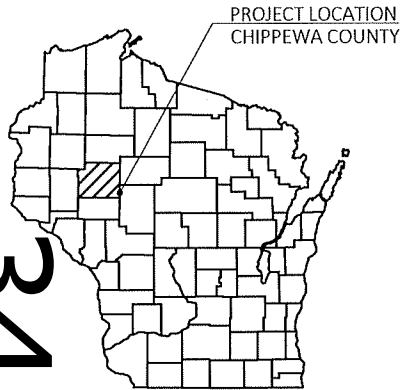
COUNTY:

CHIPPEWA

MAY 2025
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile (Includes Erosion Control Details)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 44



DESIGN DESIGNATION

A.A.D.T.	(2025)	=	95
A.A.D.T.	(2045)	=	95
D.H.V.		=	N/A
D.D.		=	50/50
T.		=	10%
DESIGN SPEED		=	55 MPH
ESALS		=	7300

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS
PROPERTY LINE
LOT LINE
LIMITED HIGHWAY EASEMENT
EXISTING RIGHT OF WAY
PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT
PROPOSED CULVERT
(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

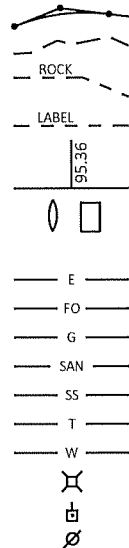
GRADE LINE
ORIGINAL GROUND
MARSH OR ROCK PROFILE
(To be noted as such)
SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC
FIBER OPTIC
GAS
SANITARY SEWER
STORM SEWER
TELEPHONE
WATER
UTILITY PEDESTAL
POWER POLE
TELEPHONE POLE



STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

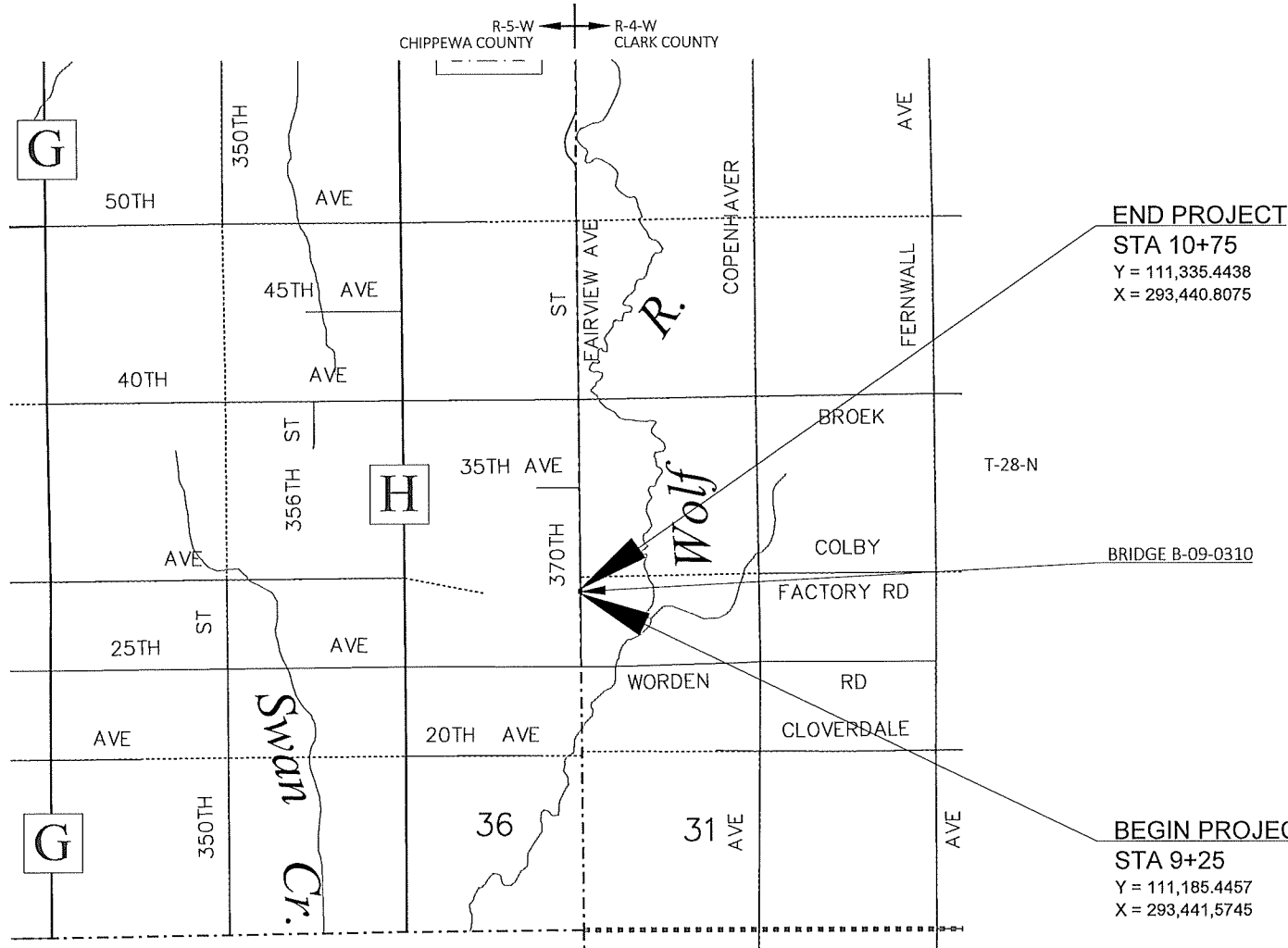
PLAN OF PROPOSED IMPROVEMENT

T EDSON, 370TH STREET

BR WOLF RIVER BRIDGE B-09-0310

LOC STR CHIPPEWA COUNTY

STATE PROJECT NUMBER
7861-00-70



END PROJECT
STA 10+75
Y = 111,335.4438
X = 293,440.8075

BRIDGE B-09-0310

BEGIN PROJECT
STA 9+25
Y = 111,185.4457
X = 293,441.5745

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN
COORDINATE REFERENCE SYSTEM (WISCRS), CHIPPEWA COUNTY,
NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID
COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES
ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED
ELEVATIONS ARE BASED ON GEOID 18

STATE PROJECT

7861-00-70

FEDERAL PROJECT

PROJECT

WISC 2025482

CONTRACT

1

ACCEPTED FOR

COUNTY of CHIPPEWA

2-3-25
DATE

BRIAN KELLEY, P.E.
HIGHWAY COMMISSIONER

ORIGINAL PLANS PREPARED BY



332 W Superior St, Suite 600, Duluth MN 55802
(218) 722-3915 www.msa-ps.com
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DATE: 01/30/2025
(Professional Engineer Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor MSA PROFESSIONAL SERVICES, INC.
Designer MSA PROFESSIONAL SERVICES, INC.
Project Manager MATTHEW BERG
Regional Examiner WISDOT NW REGION
Regional Supervisor TOU YANG

APPROVED FOR THE DEPARTMENT
DATE: 3/11/25
(Signature)

E

ORDER OF SECTION 2 DETAIL SHEETS

GENERAL NOTES
TYPICAL SECTIONS
CONSTRUCTION DETAILS

GENERAL NOTES

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

RIGHT OF WAY INFORMATION SHOWN ON THE PLANS IS APPROXIMATE.

DESIGN PROJECT MANAGER

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COUNTY CONTACT

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WISCONSIN DNR LIAISON

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UTILITIES CONTACTS

CLARK ELECTRIC COOP
ELECTRIC
KENT WEIGEL
1209 DALL-BERG RD
GREENWOOD, WI 54437
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EMAIL: KWEIGEL@CECOOP.COM



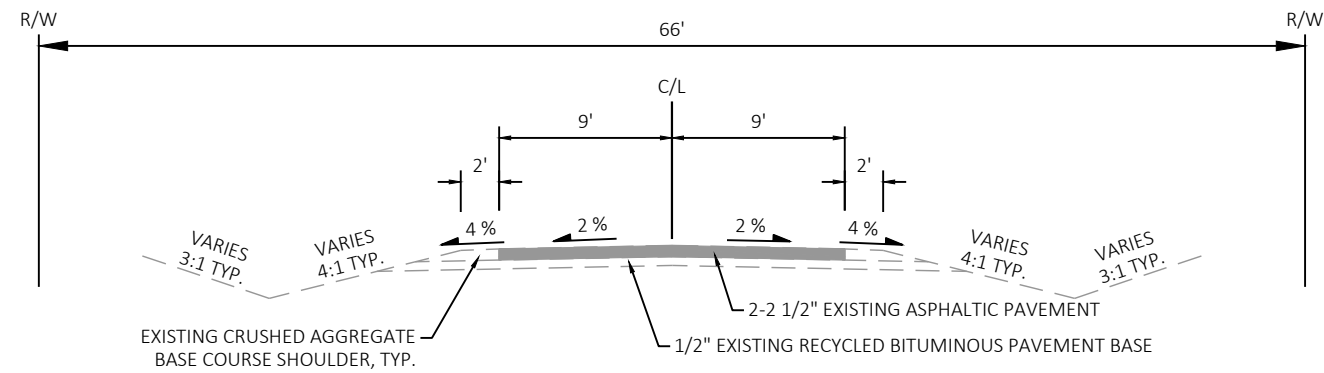
STANDARD ABBREVIATIONS

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS:	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIPTURF:	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPETURF:			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT:	.70 - .95											
CONCRETE:	.80 - .95											
BRICK:	.70 - .80											
DRIVES, WALKS:	.75 - .85											
ROOFS:	.75 - .95											
GRAVEL ROADS, SHOULDERS:	.40 - .60											

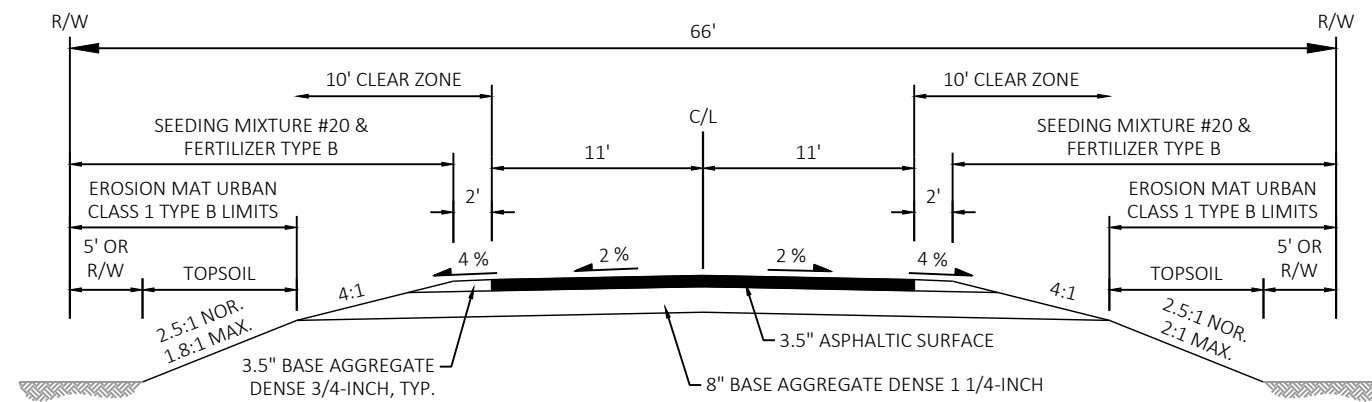
TOTAL PROJECT AREA = 0.227 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.197 ACRES

EROSION CONTROL NOTES

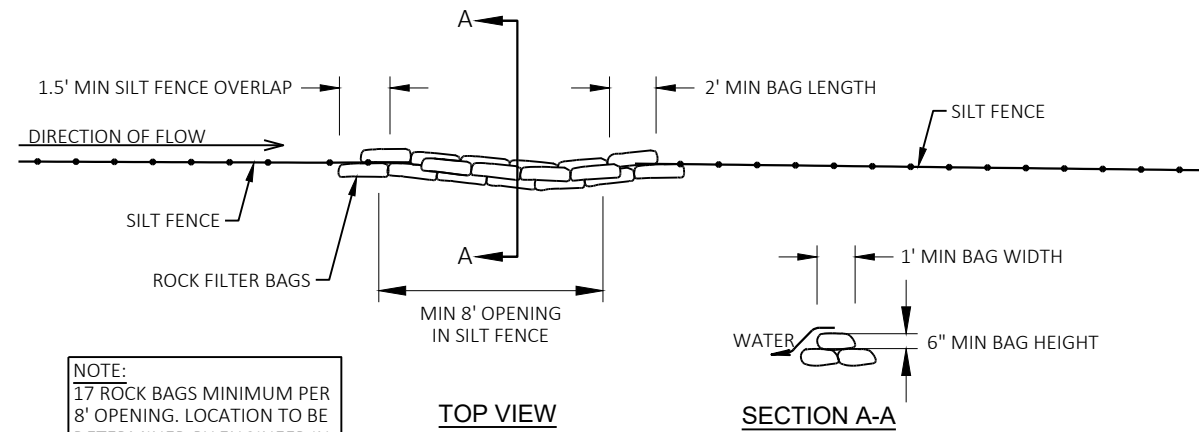
RUNOFF COEFFICIENTS FOR THIS PROJECT: EXISTING SIDE SLOPE 0.30, PROPOSED SIDE SLOPE 0.30,
EXISTING PAVEMENT 0.95, PROPOSED PAVEMENT 0.95



EXISTING TYPICAL SECTION
STA 9+25 - STA 10+75



FINISHED TYPICAL SECTION
STA 9+25 - STA 10+75



ROCK BAGS USED FOR SILT FENCE RELIEF

Estimate Of Quantities

7861-00-70

Line	Item	Item Description	Unit	Total	Qty
0002	201.0205	Grubbing	STA	2.000	2.000
0004	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-9-932	EACH	1.000	1.000
0006	205.0100	Excavation Common	CY	79.000	79.000
0008	205.0506.S	Excavation, Hauling, and Disposal of Creosote Contaminated Soil	TON	100.000	100.000
0010	206.1001	Excavation for Structures Bridges (structure) 01. B-9-310	EACH	1.000	1.000
0012	208.0100	Borrow	CY	96.000	96.000
0014	210.1500	Backfill Structure Type A	TON	354.000	354.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	25.000	25.000
0018	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	200.000	200.000
0020	455.0605	Tack Coat	GAL	20.000	20.000
0022	465.0105	Asphaltic Surface	TON	60.000	60.000
0024	465.0315	Asphaltic Flumes	SY	24.000	24.000
0026	502.0100	Concrete Masonry Bridges	CY	116.000	116.000
0028	502.3200	Protective Surface Treatment	SY	157.000	157.000
0030	505.0400	Bar Steel Reinforcement HS Structures	LB	4,300.000	4,300.000
0032	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	15,460.000	15,460.000
0034	513.4061	Railing Tubular Type M	LF	74.000	74.000
0036	516.0500	Rubberized Membrane Waterproofing	SY	10.000	10.000
0038	550.0500	Pile Points	EACH	14.000	14.000
0040	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	1,015.000	1,015.000
0042	606.0300	Riprap Heavy	CY	147.000	147.000
0044	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	142.000	142.000
0046	618.0100	Maintenance and Repair of Haul Roads (project) 01. 7861-00-70	EACH	1.000	1.000
0048	619.1000	Mobilization	EACH	1.000	1.000
0050	624.0100	Water	MGAL	5.000	5.000
0052	625.0100	Topsoil	SY	400.000	400.000
0054	628.1504	Silt Fence	LF	360.000	360.000
0056	628.1520	Silt Fence Maintenance	LF	360.000	360.000
0058	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0060	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0062	628.2008	Erosion Mat Urban Class I Type B	SY	400.000	400.000
0064	628.6005	Turbidity Barriers	SY	120.000	120.000
0066	628.7504	Temporary Ditch Checks	LF	20.000	20.000
0068	628.7570	Rock Bags	EACH	80.000	80.000
0070	629.0210	Fertilizer Type B	CWT	5.000	5.000
0072	630.0120	Seeding Mixture No. 20	LB	14.000	14.000
0074	630.0200	Seeding Temporary	LB	14.000	14.000
0076	630.0500	Seed Water	MGAL	7.000	7.000
0078	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0080	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0082	638.2602	Removing Signs Type II	EACH	6.000	6.000
0084	638.3000	Removing Small Sign Supports	EACH	7.000	7.000
0086	642.5001	Field Office Type B	EACH	1.000	1.000
0088	643.0420	Traffic Control Barricades Type III	DAY	1,500.000	1,500.000
0090	643.0705	Traffic Control Warning Lights Type A	DAY	2,200.000	2,200.000
0092	643.0900	Traffic Control Signs	DAY	1,100.000	1,100.000
0094	643.5000	Traffic Control	EACH	1.000	1.000
0096	645.0111	Geotextile Type DF Schedule A	SY	88.000	88.000
0098	645.0120	Geotextile Type HR	SY	252.000	252.000

Estimate Of Quantities

7861-00-70

Line	Item	Item Description	Unit	Total	Qty
0100	650.4500	Construction Staking Subgrade	LF	116.000	116.000
0102	650.5000	Construction Staking Base	LF	116.000	116.000
0104	650.6501	Construction Staking Structure Layout (structure) 01. B-09-0310	EACH	1.000	1.000
0106	650.9911	Construction Staking Supplemental Control (project) 01. 7861-00-70	EACH	1.000	1.000
0108	650.9920	Construction Staking Slope Stakes	LF	116.000	116.000
0110	690.0150	Sawing Asphalt	LF	40.000	40.000
0112	715.0502	Incentive Strength Concrete Structures	DOL	696.000	696.000
0114	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. Station 10+00	EACH	1.000	1.000
0116	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0118	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	600.000	600.000

					201.0205 GRUBBING
CATEGORY	STATION	TO	STATION	LOCATION	STA
0010	9+25	-	10+75	LT & RT	2
TOTAL 0010					2

					205.0100 EXCAVATION COMMON CY	UNEXPANDED FILL CY	EXPANDED FILL (1) CY	MASS ORDINATE +/- (2) CY	208.0100 BORROW CY
CATEGORY	STATION	TO	STATION	LOCATION					
0010	9+25	-	9+83	MAINLINE	40	53	69	-29	29
0010	10+17	-	10+75	MAINLINE	39	68	88	-49	49
UNUSABLE PAVEMENT (3)					--	--	--	-18	18
TOTAL 0010					79				96

(1) EXPANDED FILL FACTOR = 1.30
(2) THE MASS ORDINATE + OR - QUANTITY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION.
MINUS QUANTITY INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.
(3) EXISTING PAVEMENT BASED ON AVERAGE THICKNESS OF 2.5"

		205.0506.S
		EXCAVATION, HAULING, AND DISPOSAL OF CREOSOTE CONTAMINATED SOIL
CATEGORY	LOCATION	TON
0010	SOUTH ABUTMENT	50
0010	NORTH ABUTMENT	50
TOTAL 0010		100

					305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON	624.0100 WATER MGAL
CATEGORY	STATION	TO	STATION	LOCATION			
0010	9+25	-	9+83	MAINLINE	10	90	2
0010	10+17	-	10+75	MAINLINE	10	90	2
UNDISTRIBUTED					5	20	1
TOTAL 0010					25	200	5

					455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON
CATEGORY	STATION	TO	STATION	LOCATION		
0010	9+25	-	9+83	MAINLINE	10	30
0010	10+17	-	10+75	MAINLINE	10	30
TOTAL 0010					20	60

			465.0315 ASPHALTIC FLUMES
CATEGORY	STATION	LOCATION	SY
0010	9+75	LT	6
0010	9+75	RT	6
0010	10+25	LT	6
0010	10+25	RT	6
TOTAL 0010			24

		628.6005 TURBIDITY BARRIERS SY
CATEGORY	LOCATION	
0010	PROJECT	120
TOTAL 0010		120

					628.1504	628.1520	628.1905	628.1910
							MOBILIZATIONS	MOBILIZATIONS
							EROSION	EROSION
							CONTROL	CONTROL
CATEGORY	STATION	TO	STATION	LOCATION	SILT FENCE LF	SILT FENCE MAINTENANCE LF	EACH	EACH
0010				PROJECT	--	--	4	2
0010	9+25	-	9+83	RT	80	80	--	--
0010	9+25	-	9+83	LT	80	80	--	--
0010	10+17	-	10+75	RT	80	80	--	--
0010	10+17	-	10+75	LT	80	80	--	--
UNDISTRIBUTED					40	40	--	--
TOTAL 0010					360	360	4	2

					625.0100	628.2008	628.7504	628.7570	629.0210	630.0120	630.0200	630.0500
						EROSION MAT						
						URBAN CLASS I	TEMPORARY			SEEDING MIXTURE	SEEDING	
						TYPE B	DITCH CHECKS	ROCK BAGS	FERTILIZER TYPE B	NO. 20	TEMPORARY	SEED WATER
CATEGORY	STATION	TO	STATION	LOCATION	TOPSOIL SY	SY	LF	EACH	CWT	LB	LB	MGAL
0010	9+25	-	9+83	RT	88	88	--	17	1	3	3	1.5
0010	9+25	-	9+83	LT	89	89	--	17	1	3	3	1.5
0010	10+17	-	10+75	RT	91	91	--	17	1	3	3	1.6
0010	10+17	-	10+75	LT	90	90	--	17	1	3	3	1.6
UNDISTRIBUTED					42	42	20	12	1	2	2	0.8
TOTAL 0010					400	400	20	80	5	14	14	7.0

			634.0612	637.2230	638.2602	638.3000	
			POSTS WOOD 4X6-				
			INCH X	SIGNS TYPE II	REMOVING SIGNS	REMOVING SMALL	
			12-FT	REFLECTIVE F	TYPE II	SIGN SUPPORTS	
CATEGORY	STATION	LOCATION	EACH	SF	EACH	EACH	REMARKS
0010	9+80	RT	1	3	1	1	W5-52R 12"X36"
0010	9+80	LT	1	3	1	1	W5-52L 12"X36"
0010	10+20	LT	1	3	1	1	W5-52R 12"X36"
0010	10+20	RT	1	3	1	1	W5-52L 12"X36"
0010		PROJECT	--	--	2	3	EXISTING APPROACH WEIGHT LIMIT SIGNS
TOTAL 0010			4	12	6	7	

CATEGORY	LOCATION	643.0420	643.0705	643.0900	643.5000
		TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	
		BARRICADES TYPE III DAY	WARNING LIGHTS TYPE A DAY	SIGNS DAY	TRAFFIC CONTROL EACH
0010	PROJECT	1,300	2,000	1,000	1
	UNDISTRIBUTED	200	200	100	--
	TOTAL 0010	1,500	2,200	1,100	1

CATEGORY	STATION	TO	STATION	LOCATION	650.4500	650.5000	650.6501.01	650.9911.01	650.9920
					CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) (01. B-09-0310) EACH	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 7861-00-70) EACH	CONSTRUCTION STAKING SLOPE STAKES LF
0010				PROJECT	--	--	1	1	--
0010	9+25	-	9+83	MAINLINE	58	58	--	--	58
0010	10+17	-	10+75	MAINLINE	58	58	--	--	58
				TOTAL 0010	116	116	1	1	116

CATEGORY	STATION	LOCATION	690.0150
			SAWING ASPHALT LF
0010	9+25	MAINLINE	20
0010	10+75	MAINLINE	20
		TOTAL 0010	40

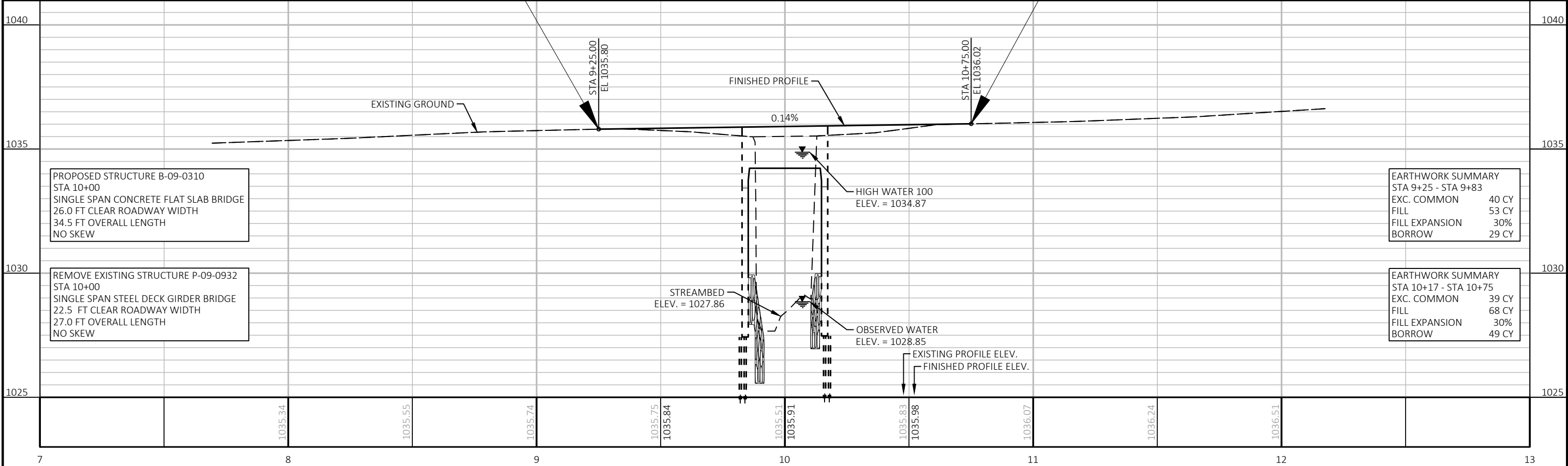
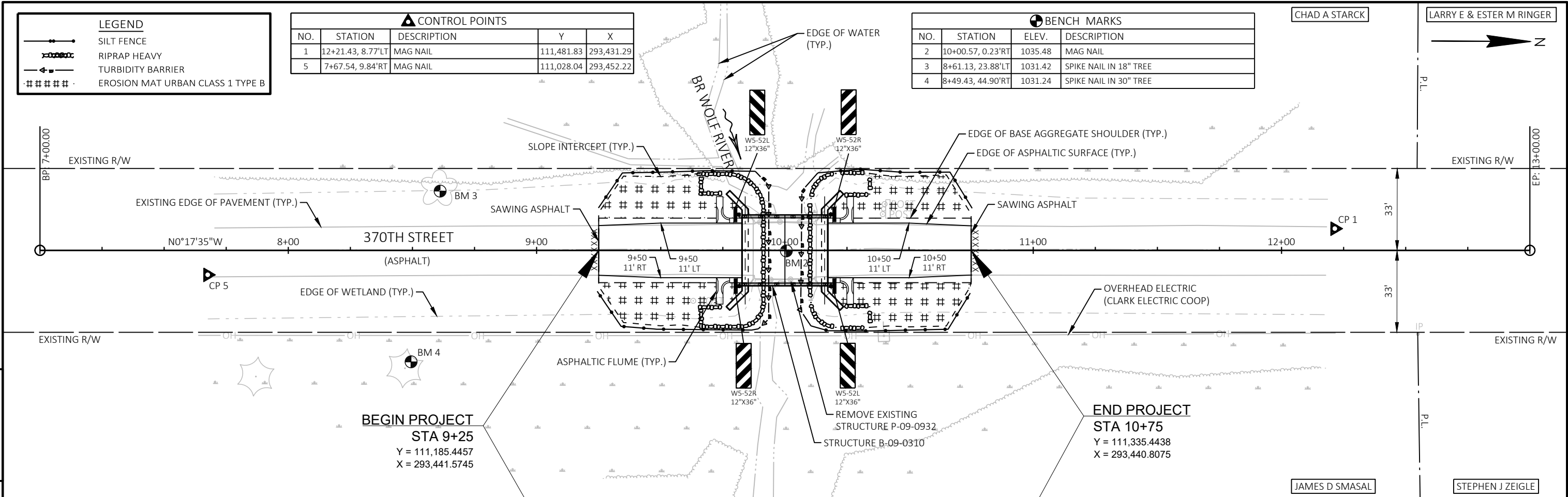
LEGEND	
	SILT FENCE
	RIPRAP HEAVY
	TURBIDITY BARRIER
	EROSION MAT URBAN CLASS 1 TYPE B

CONTROL POINTS				
NO.	STATION	DESCRIPTION	Y	X
1	12+21.43, 8.77'LT	MAG NAIL	111,481.83	293,431.29
5	7+67.54, 9.84'RT	MAG NAIL	111,028.04	293,452.22

BENCH MARKS			
NO.	STATION	ELEV.	DESCRIPTION
2	10+00.57, 0.23'RT	1035.48	MAG NAIL
3	8+61.13, 23.88'LT	1031.42	SPIKE NAIL IN 18" TREE
4	8+49.43, 44.90'RT	1031.24	SPIKE NAIL IN 30" TREE

CHAD A STARCK

LARRY E & ESTER M RINGER



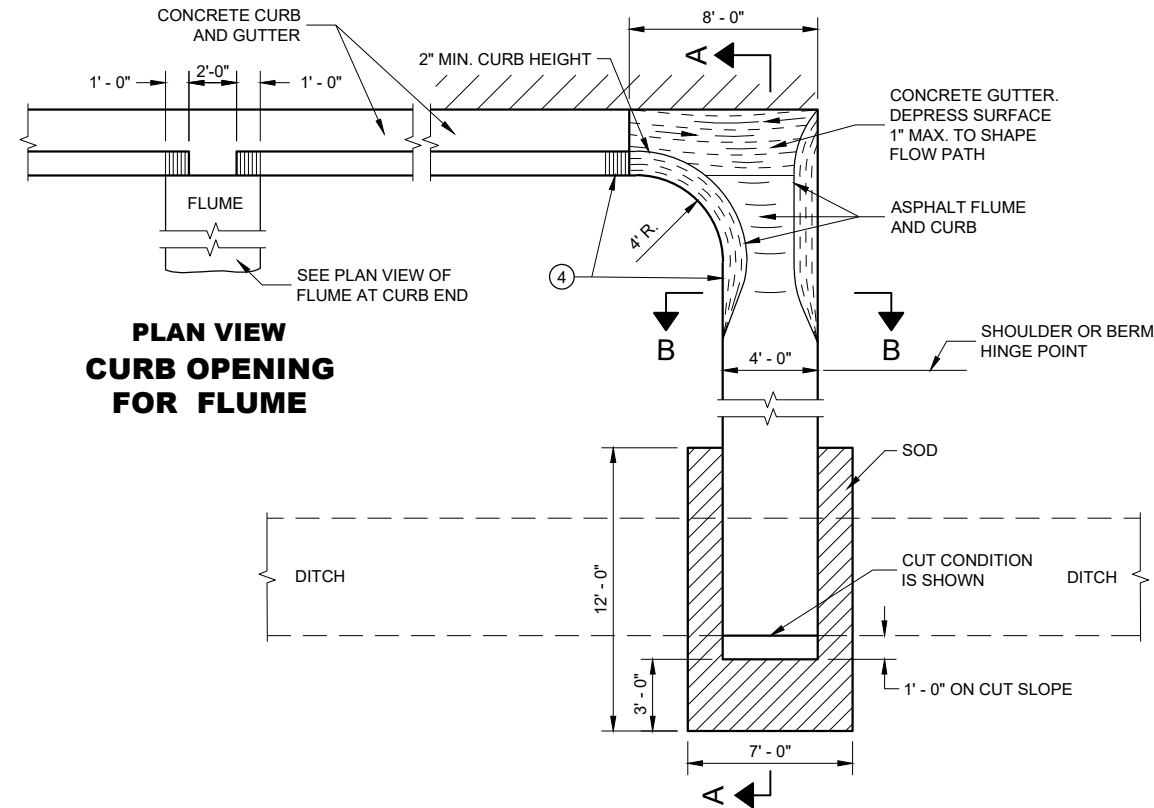
PROJECT NO: 7861-00-70	HWY: LOCAL STREET	COUNTY: CHIPPEWA	PLAN AND PROFILE: 370TH STREET	SHEET	E
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Standard Detail Drawing List

08D04-07	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

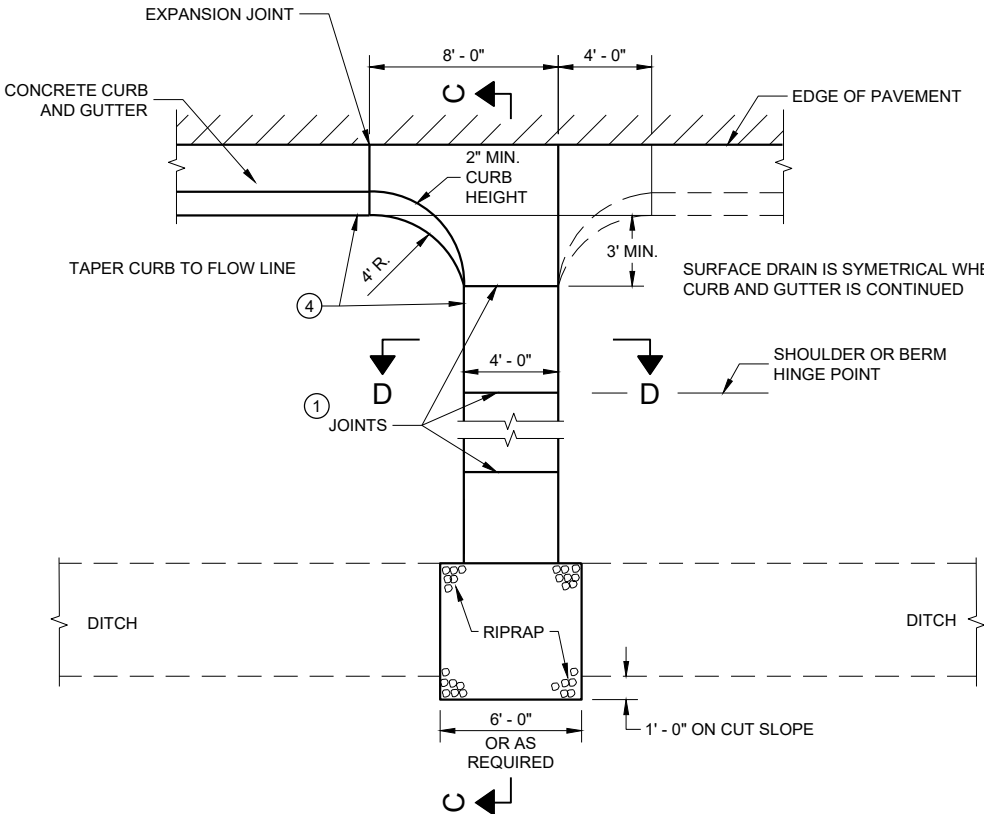
NOTE: TAPER CURB ENDS TO GUTTER IN 1' - 0"

ASPHALTIC FLUME



PLAN VIEW
CURB OPENING
FOR FLUME

PLAN VIEW
FLUME AT CURB END



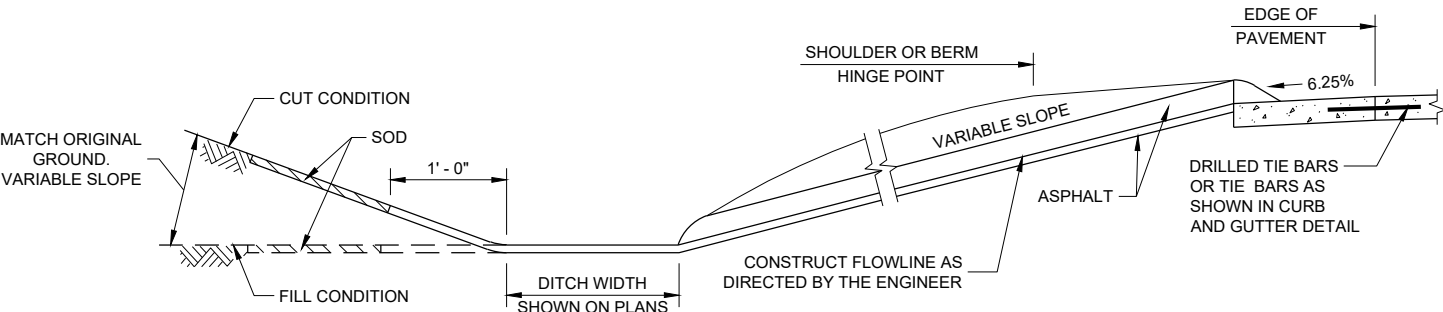
PLAN VIEW
CONCRETE SURFACE DRAIN

GENERAL NOTES

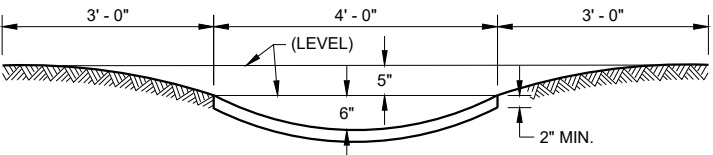
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

4" X 4" - W3.0 X W3.0 CONCRETE REINFORCEMENT SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

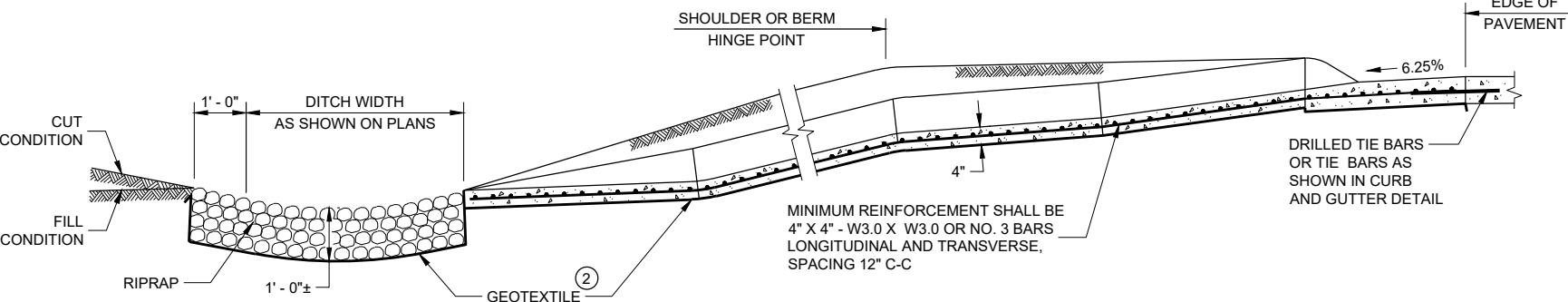
- JOINTS SHALL BE 1/8" TO 1/4" WIDE BY 1 1/2" DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- GEOTEXTILE TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED.
- ANGLE OF FLUME IN RELATION TO BACK OF CURB TO BE CONSTRUCTED PER THE PLAN DETAILS OR AS DIRECTED BY THE ENGINEER. ANGLE OF FLUME MAY BE OTHER THAN 90 DEGREES AS SHOWN.



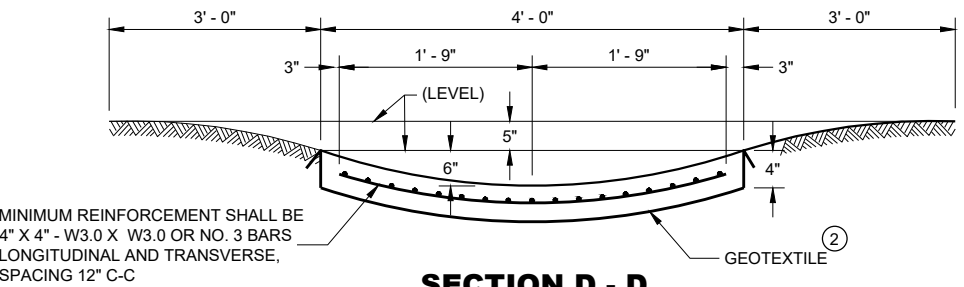
SECTION A - A



SECTION B - B



SECTION C - C



SECTION D - D

CONCRETE SURFACE
DRAINS AND
ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

May 2023

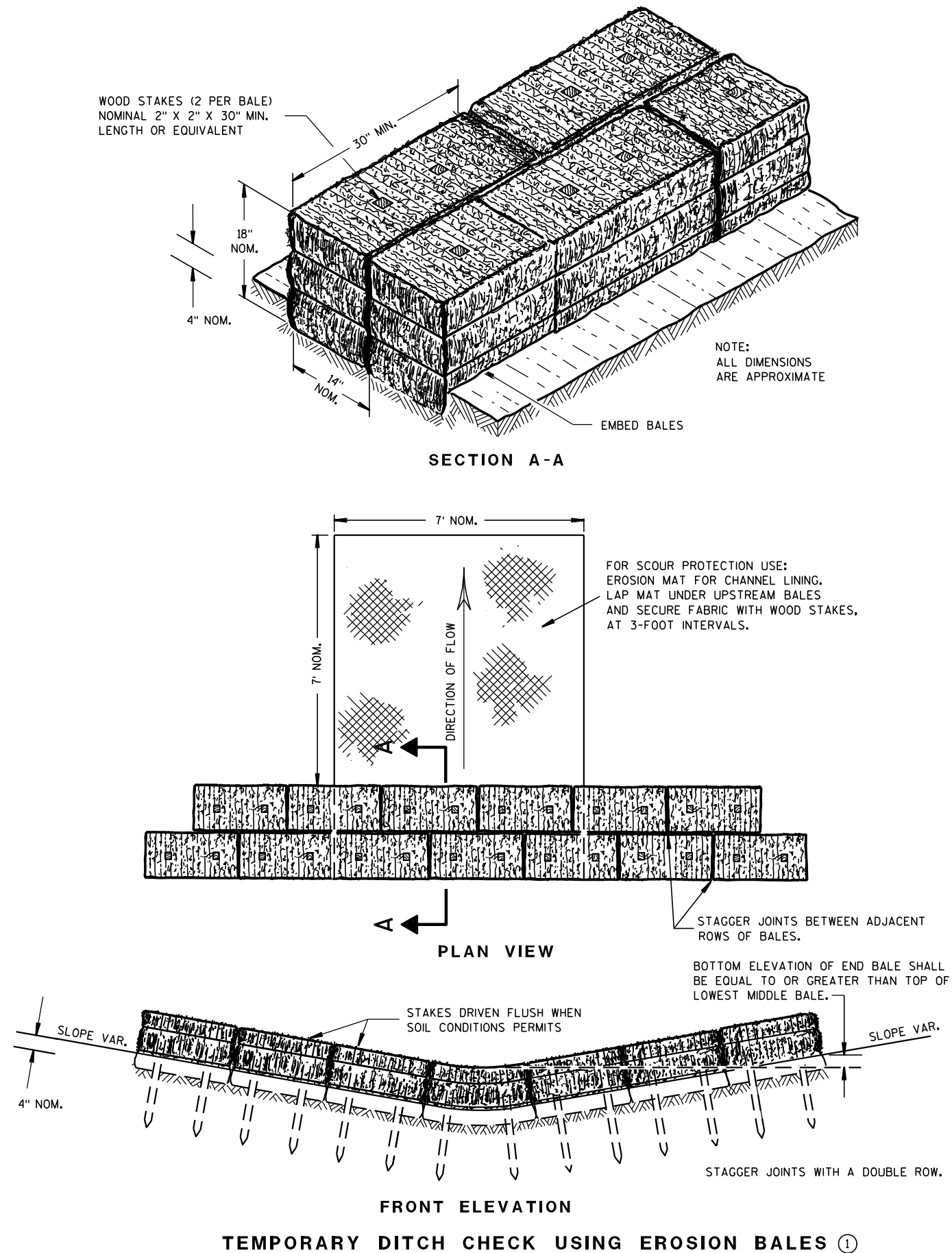
DATE

FHWA

/S/ Rodney Taylor

ROADWAY STANDARDS DEVELOPMENT

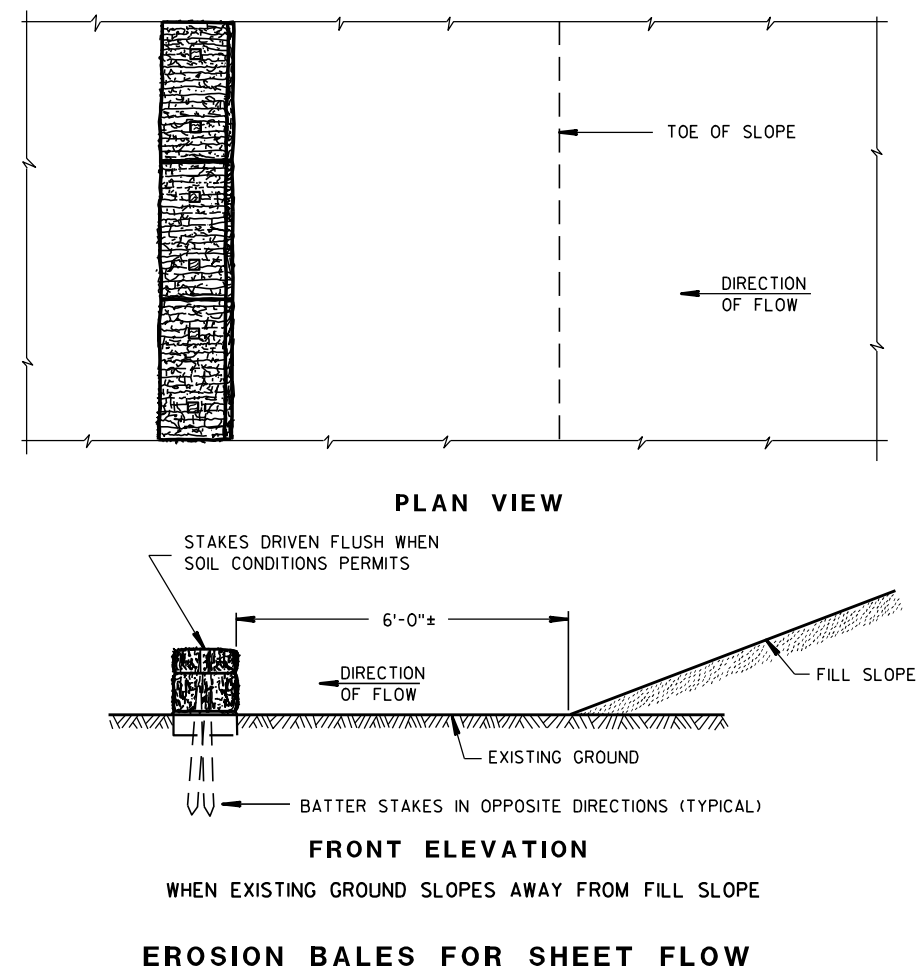
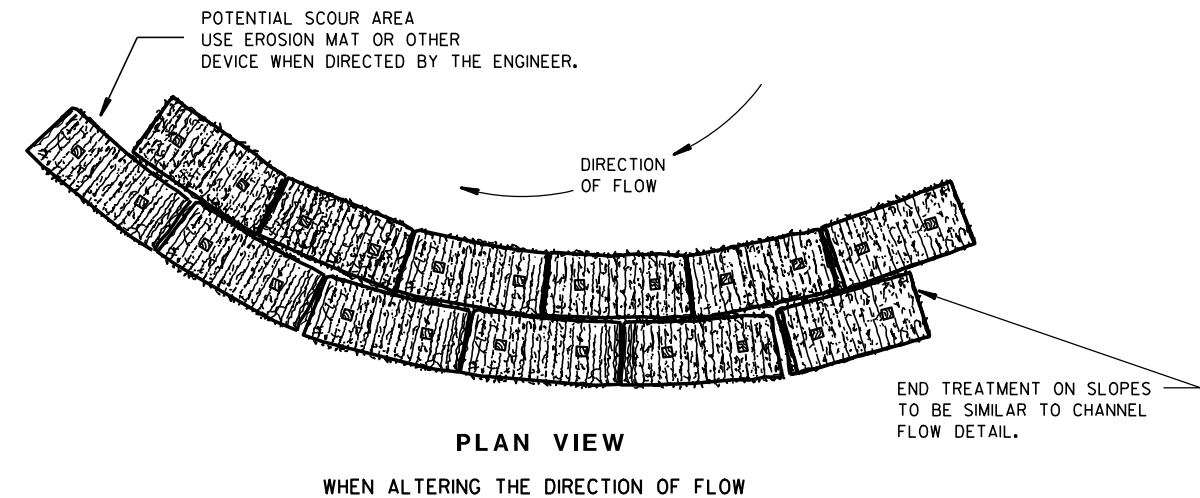
ENGINEER



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

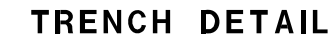
6/04/02
DATE

FHWA

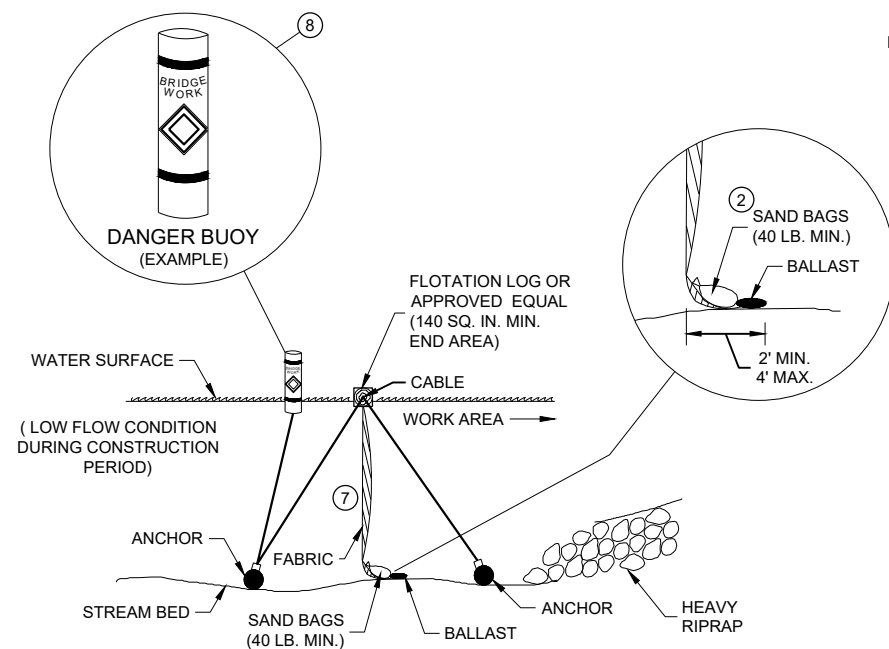
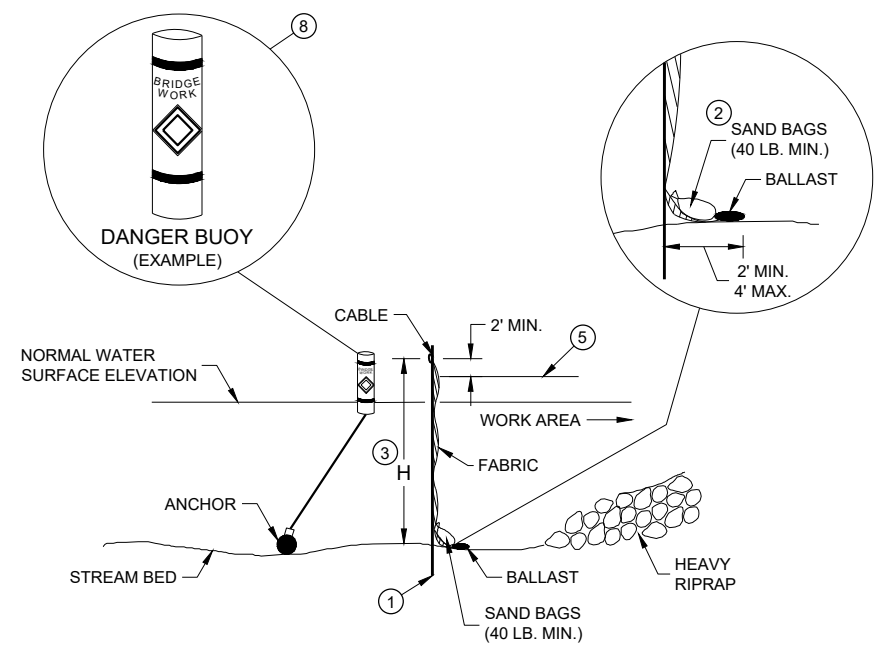
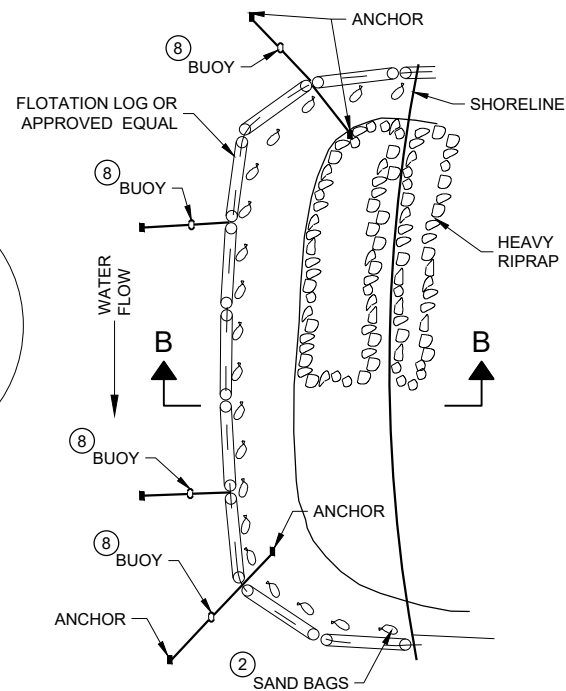
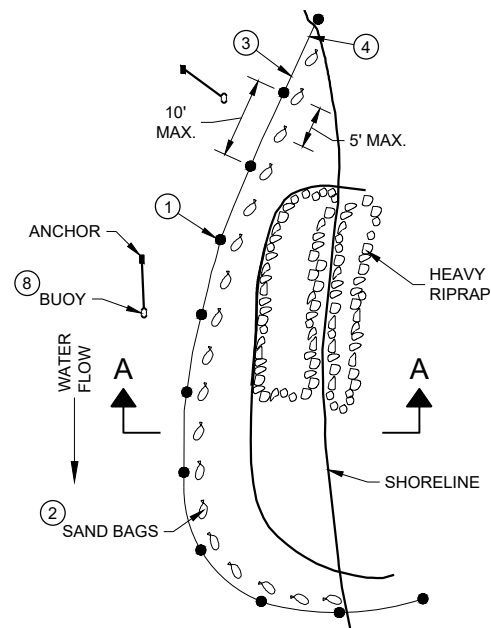
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



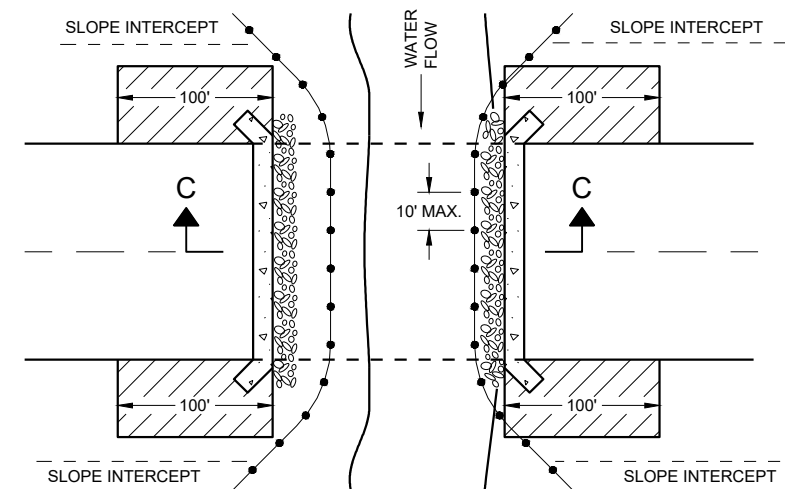
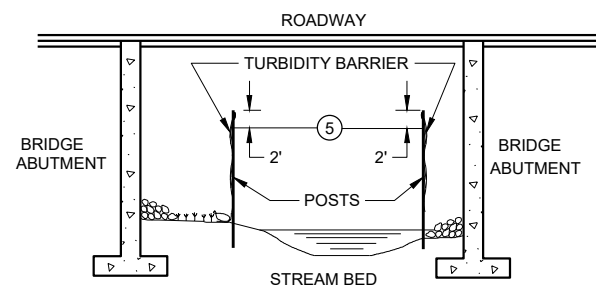
<div>SILT FENCE</div>	
<div>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</div>	
<div>APPROVED</div>	
<div>4-29-05</div>	<div>/S/ Beth Canestra</div>
<div>DATE</div>	<div>CHIEF ROADWAY DEVELOPMENT ENGINEER</div>
<div>FHWA</div>	

**SECTION B - B****TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6****SECTION A - A****TURBIDITY BARRIER - STANDARD POST INSTALLATION****PLAN VIEW****PLAN VIEW****GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- 1 DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- 2 SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- 3 WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- 4 IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- 5 ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- 6 FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- 7 ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- 8 USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.

**PLAN VIEW****SECTION C - C****TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES****TURBIDITY BARRIER**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

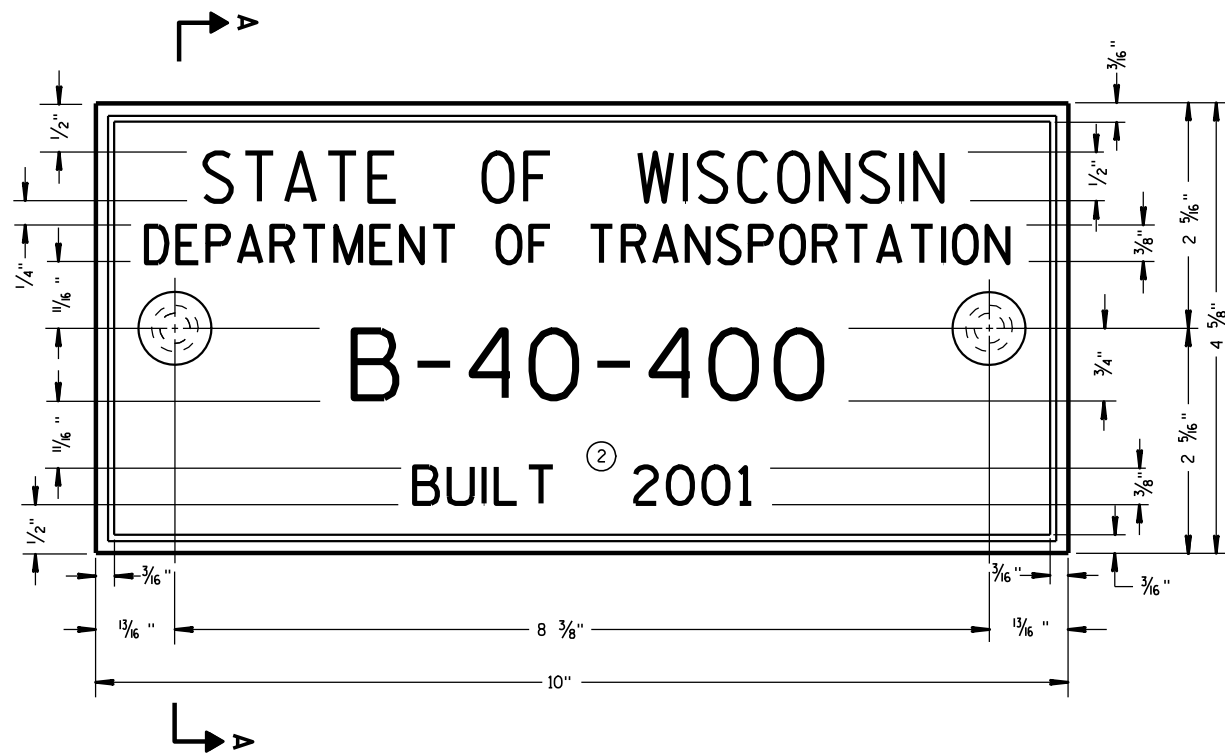
APPROVED

6/4/02

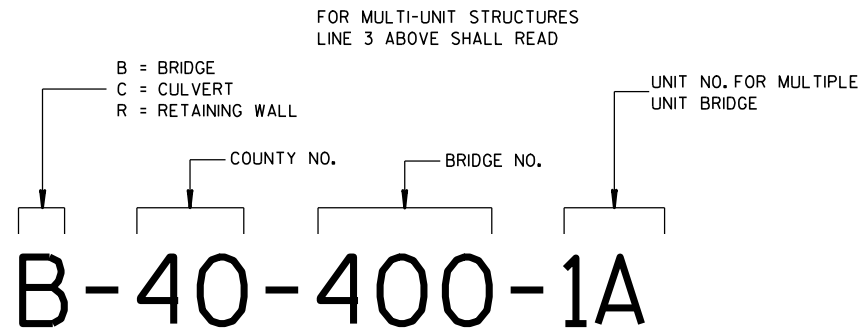
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT
ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



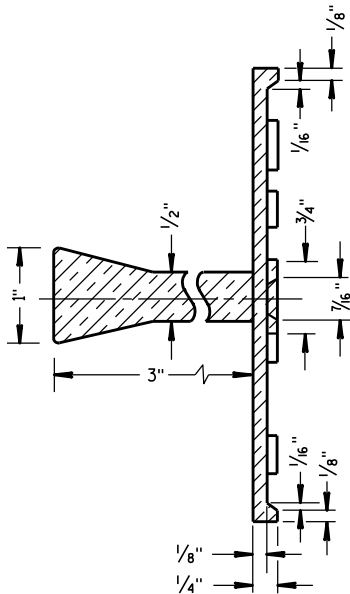
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

GENERAL NOTES

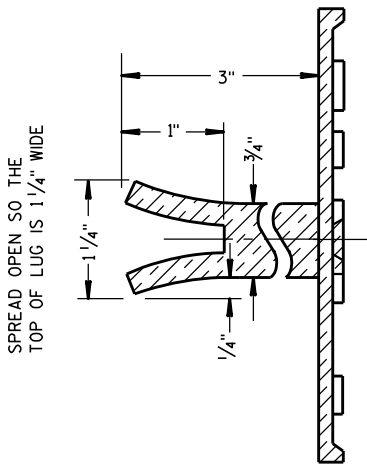
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

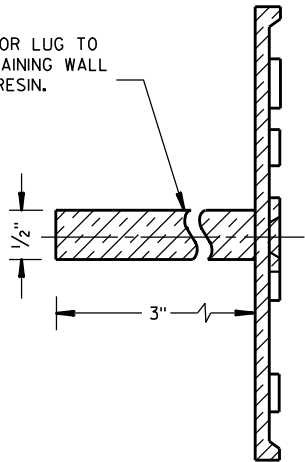


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

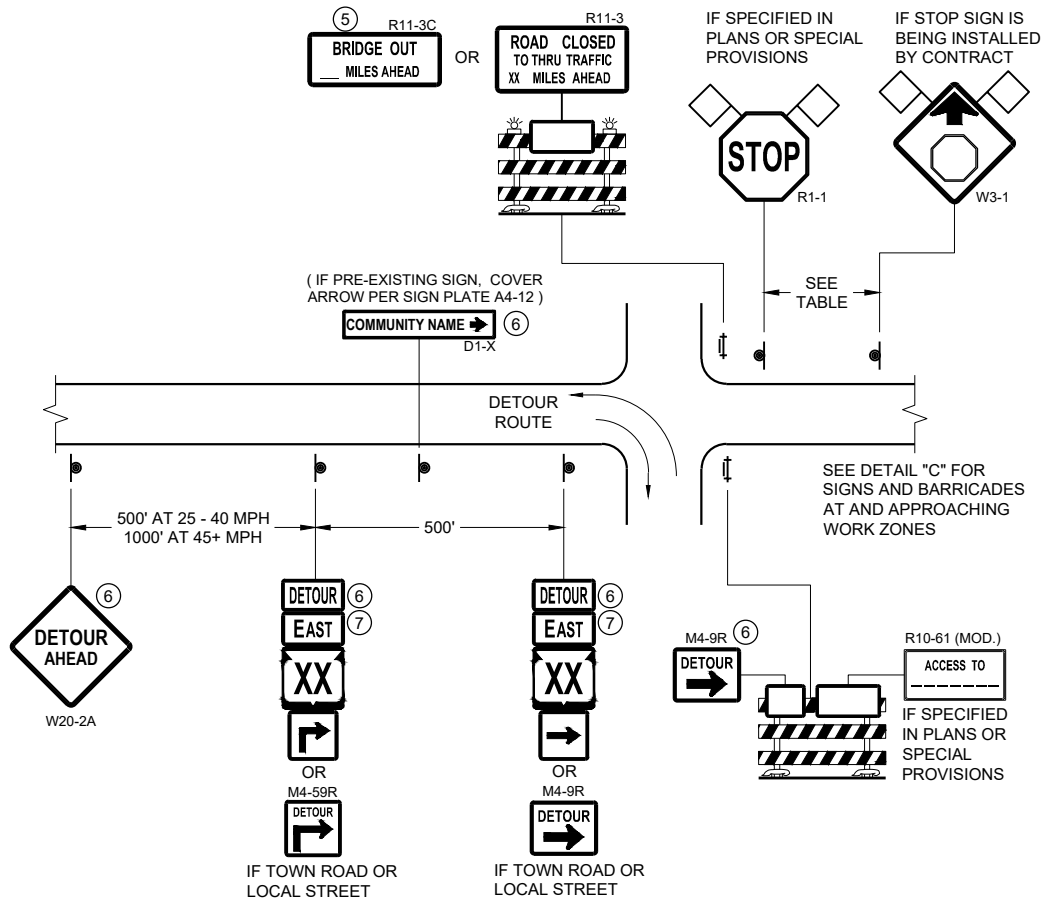


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

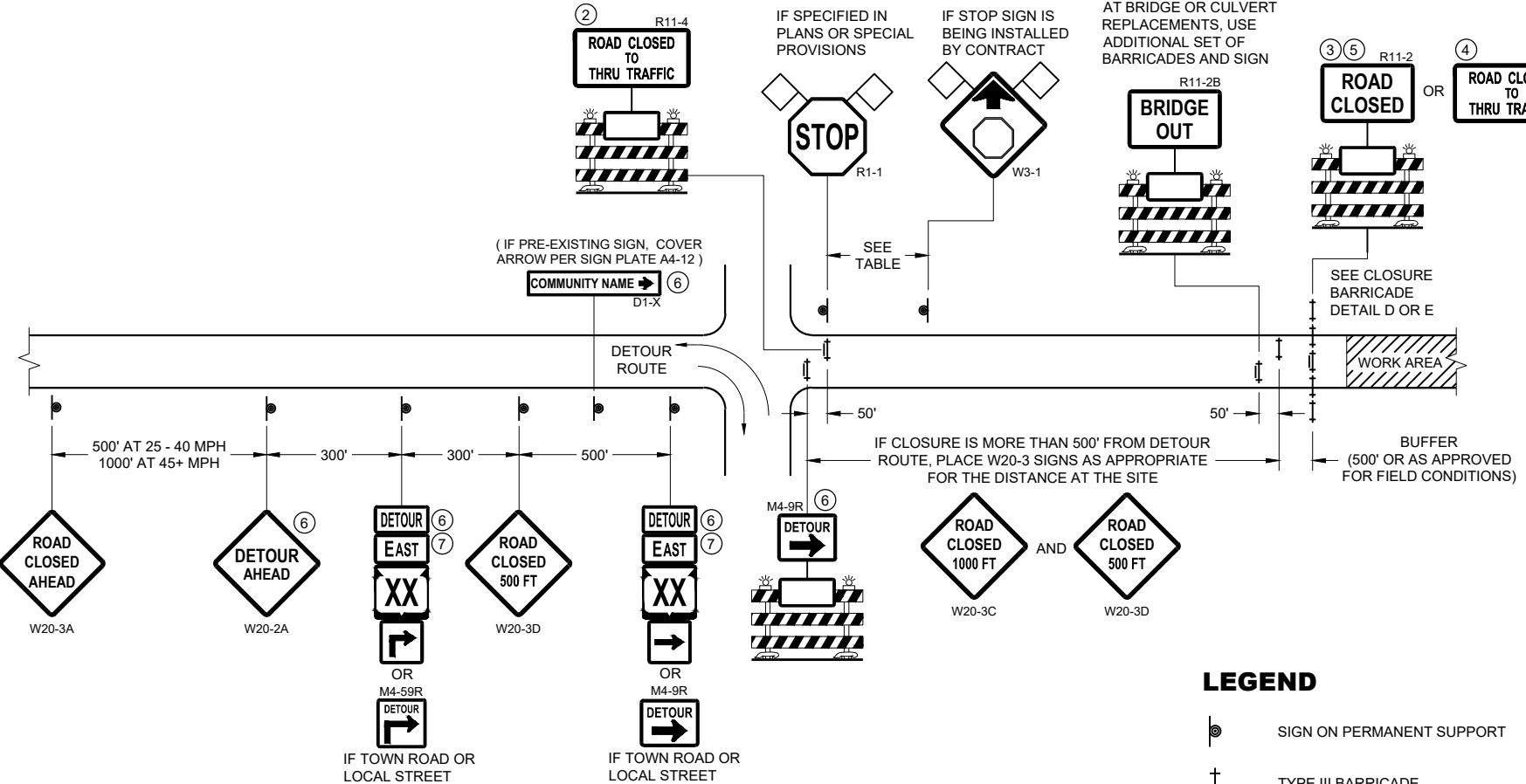
NAME PLATE
(STRUCTURES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/26/10
DATE
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



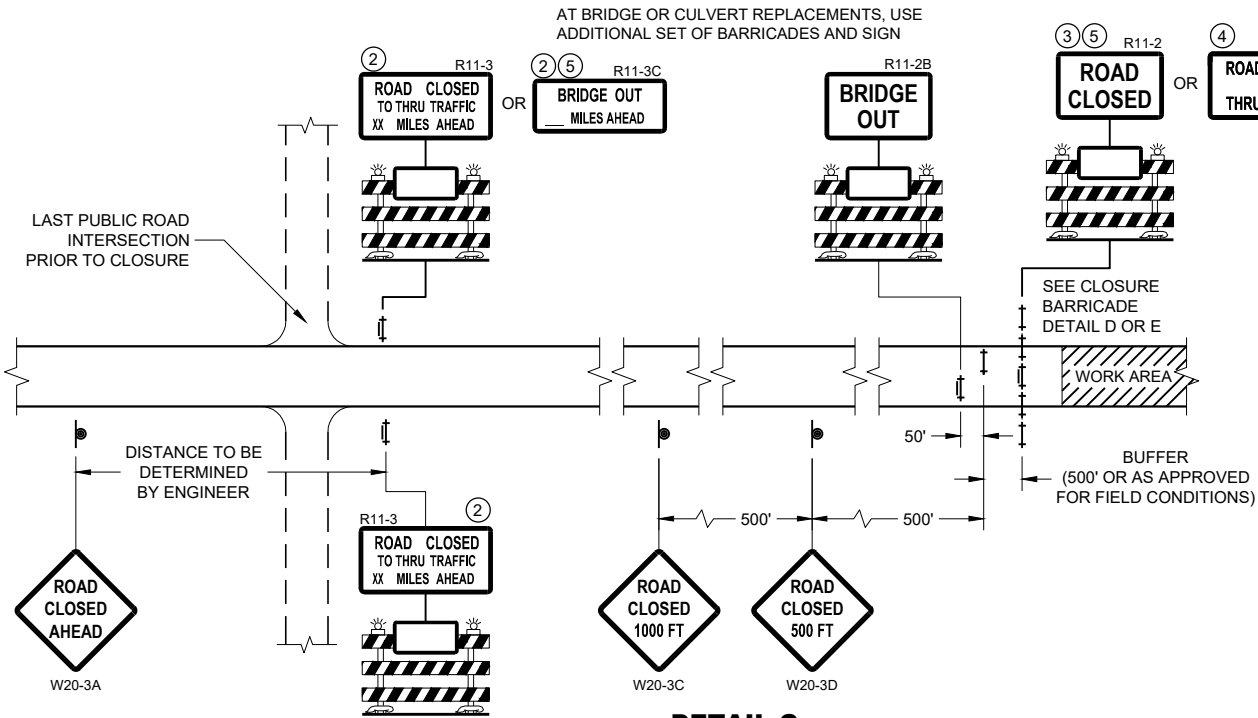
DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦



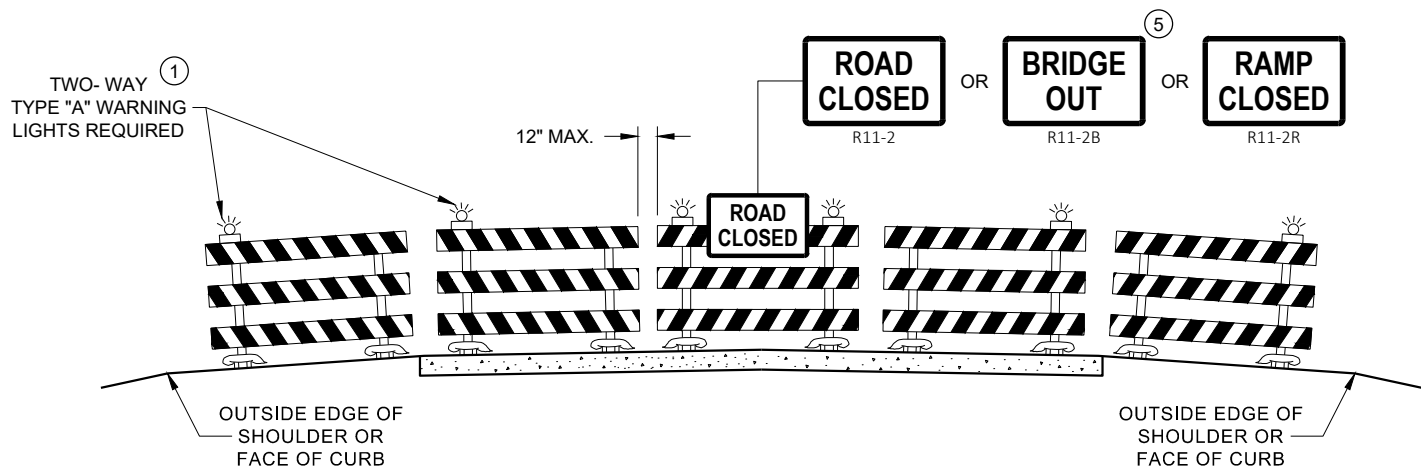
DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

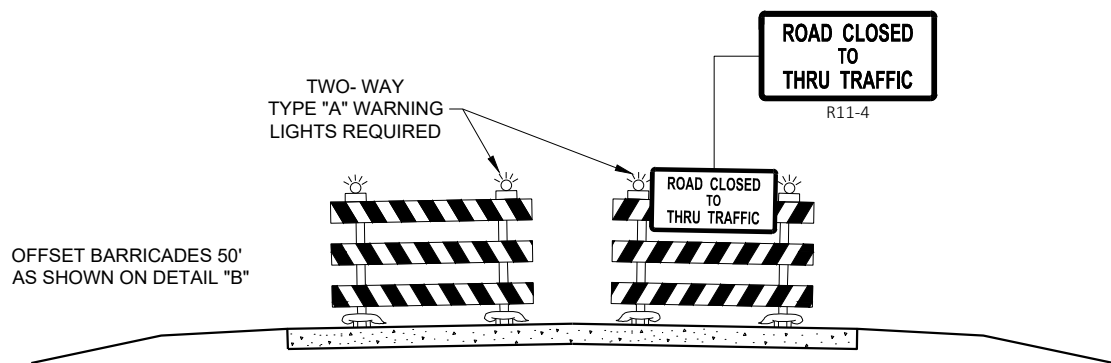
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

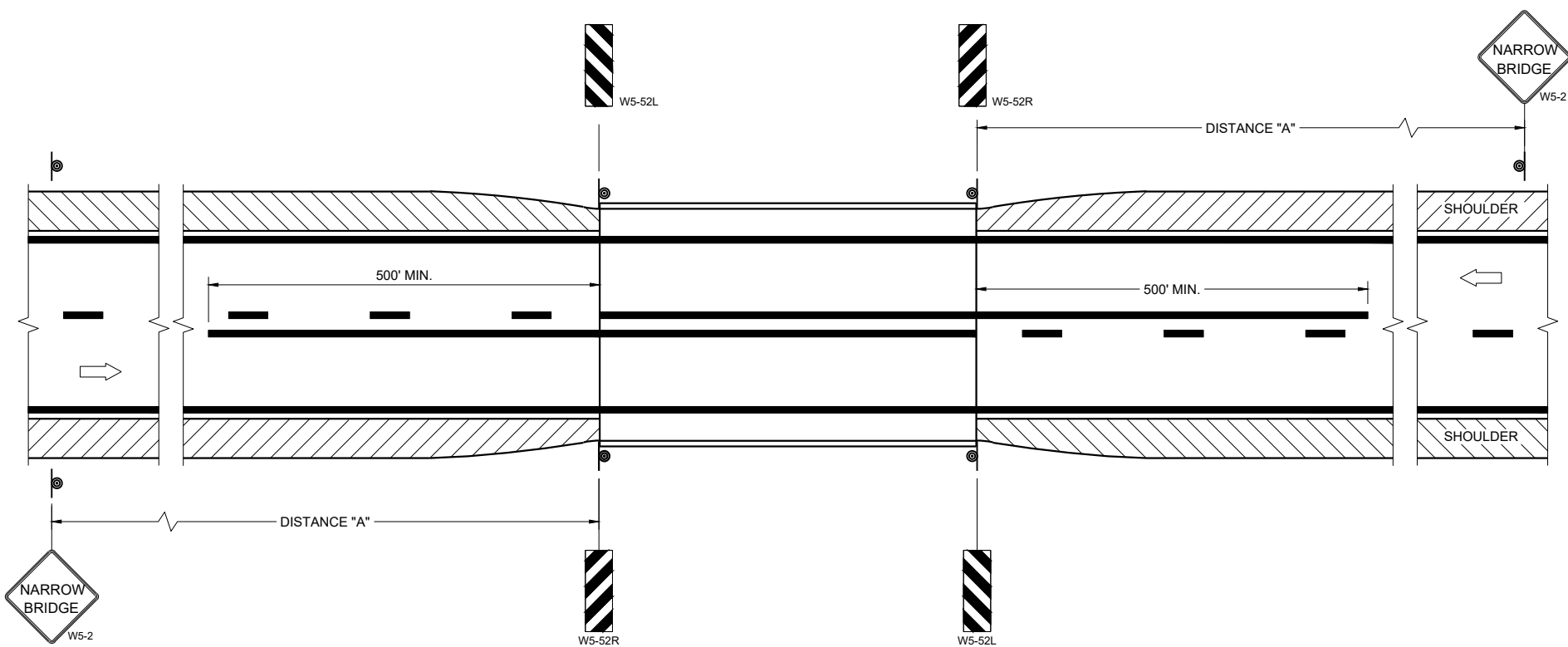
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

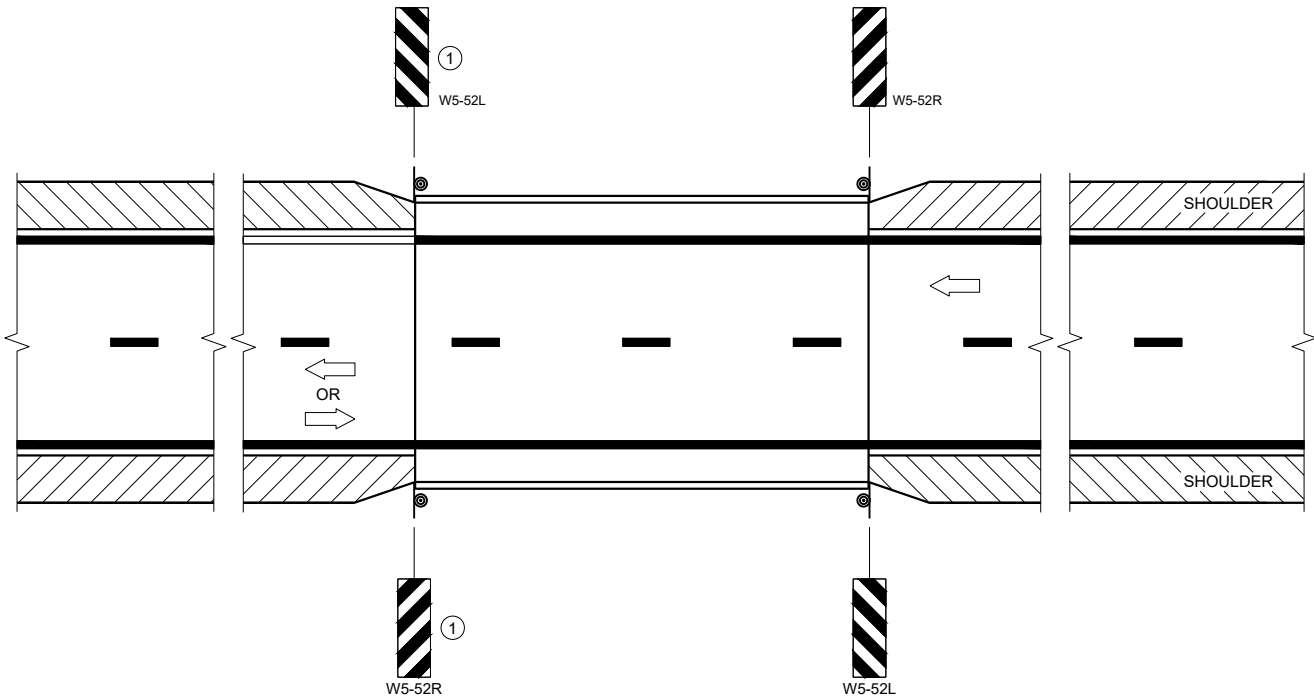
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1
WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

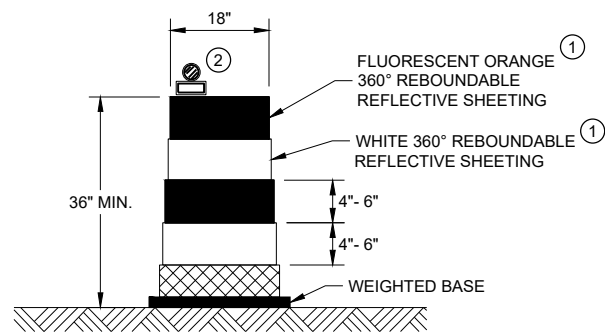
DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

**SIGNING AND MARKING
FOR TWO LANE BRIDGES**

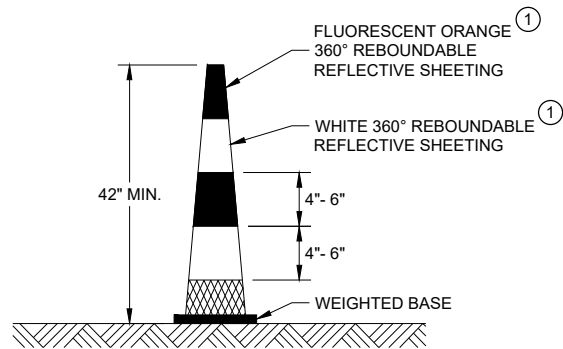
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Jeannie Silver
DATE Statewide Pavement Marking Engineer
FHWA



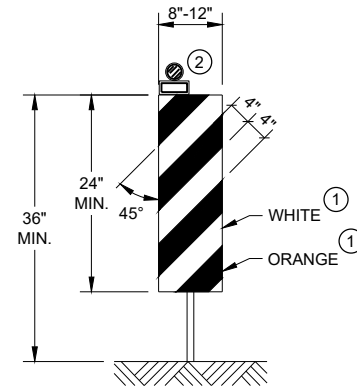
DRUM

BALLAST WIDTHS
RANGE FROM 24"-36"



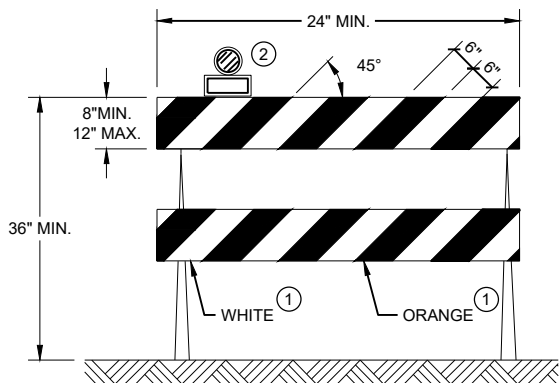
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS
BALLAST WIDTHS
RANGE FROM 14"-20"



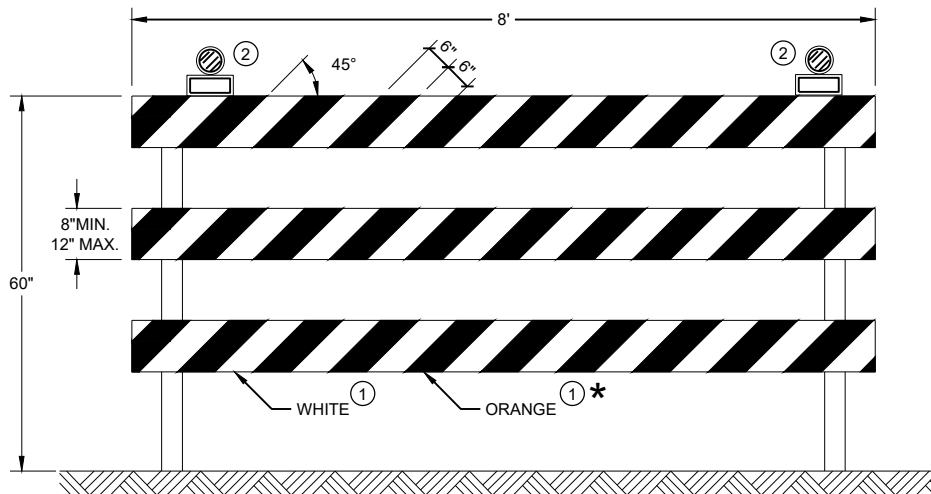
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

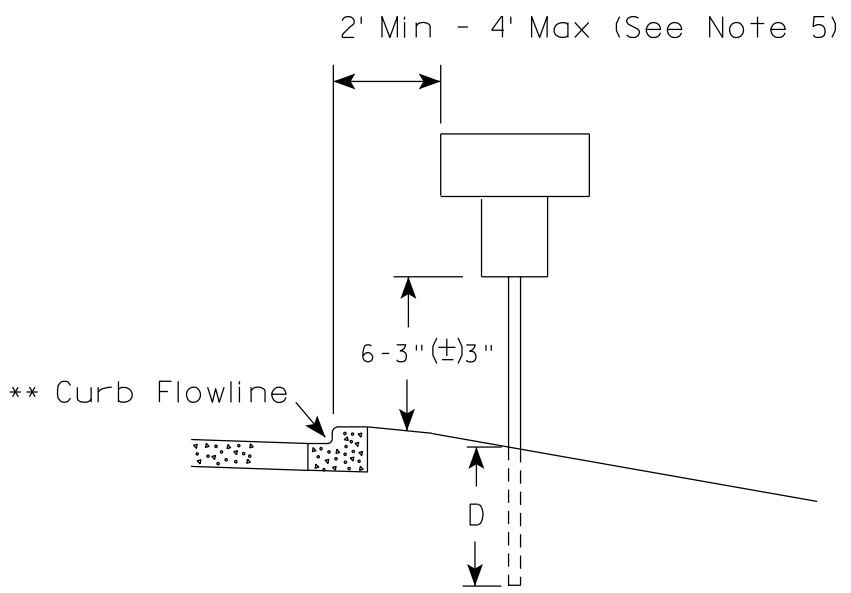
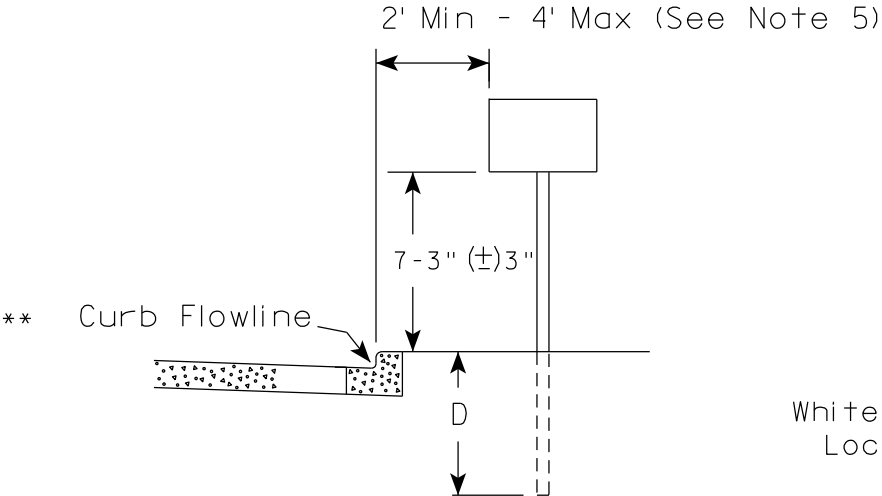
**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

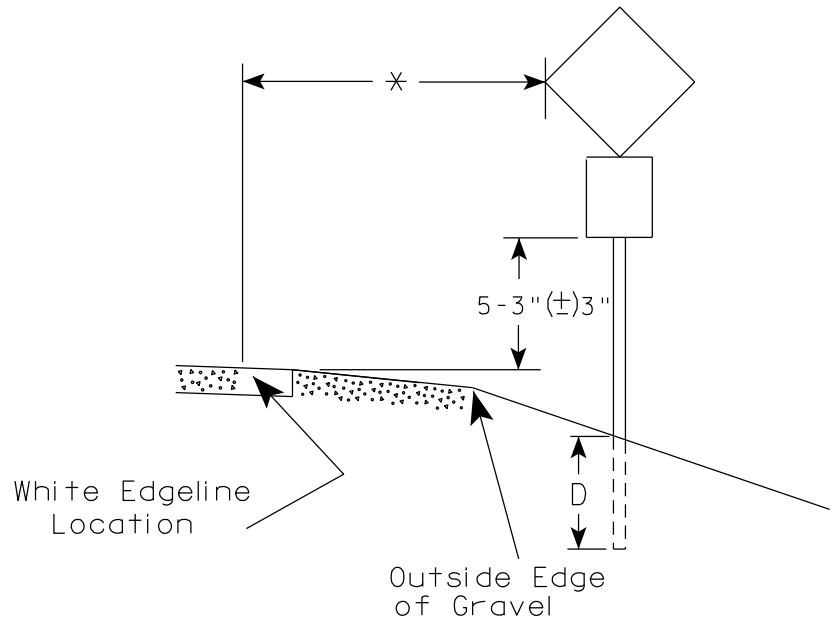
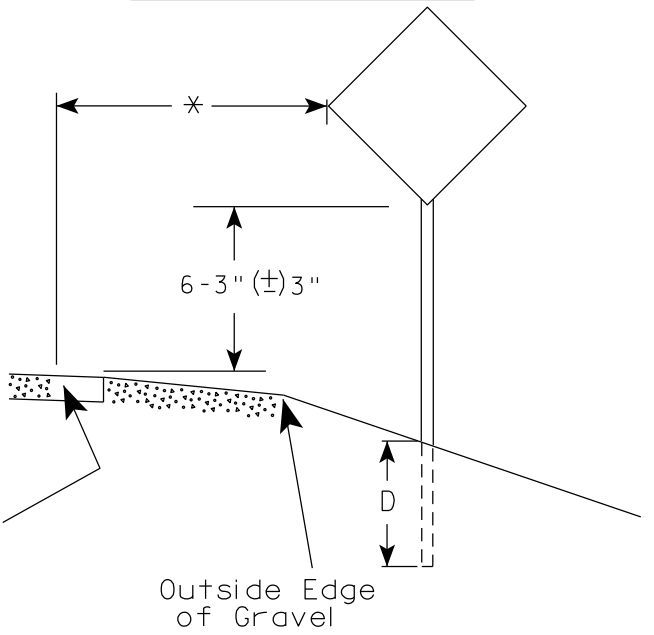
APPROVED
November 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

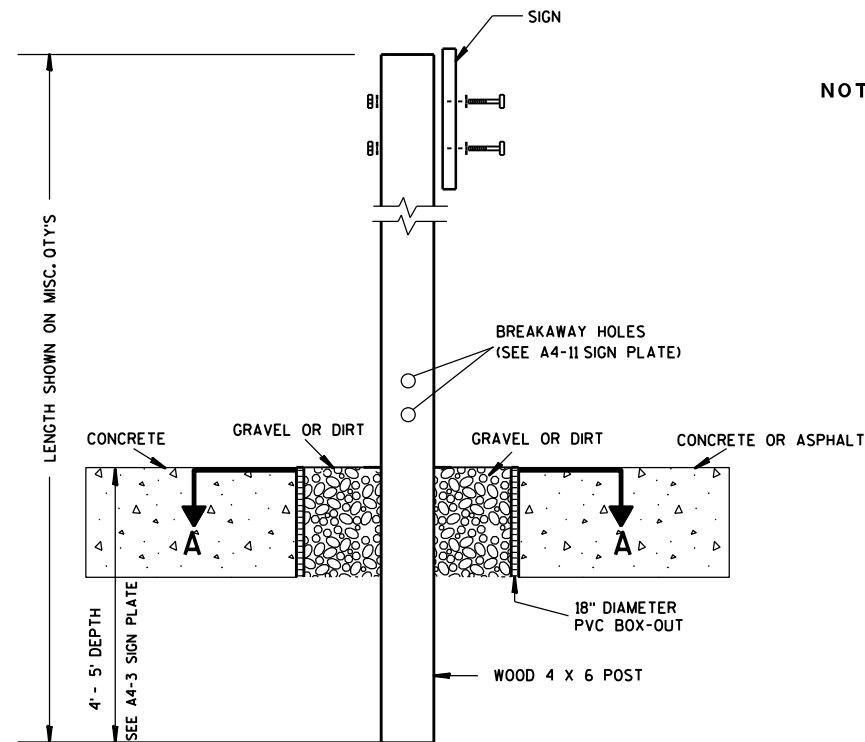
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

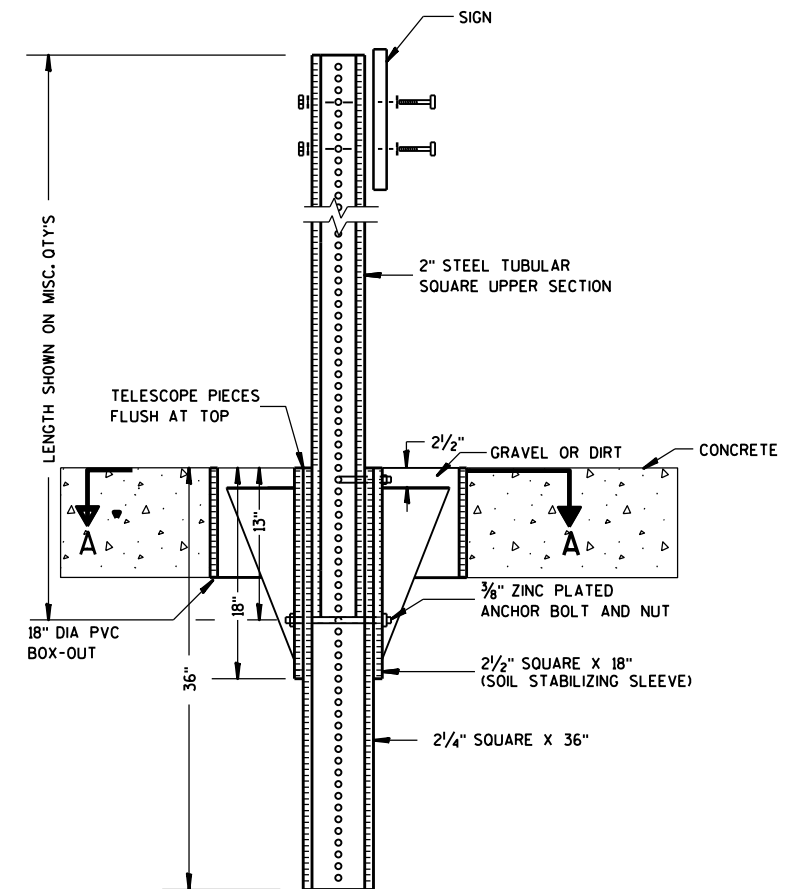
DATE 12/6/23 PLATE NO. A4-3.23



ELEVATION VIEW

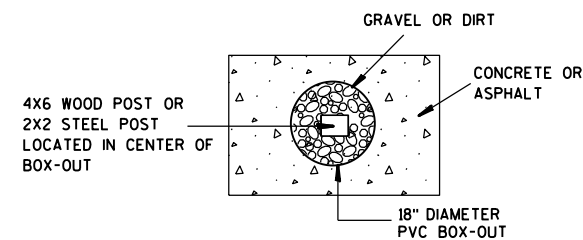
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:

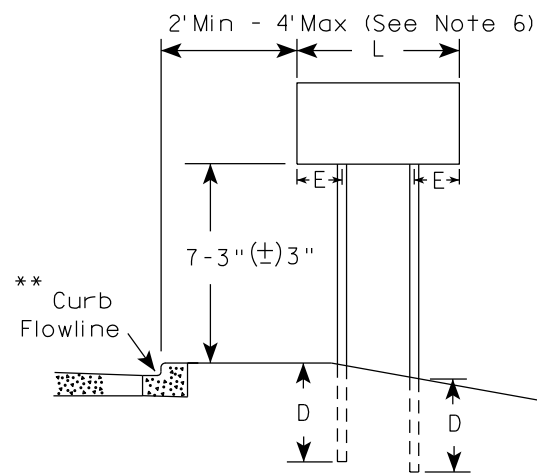
HWY:

COUNTY:

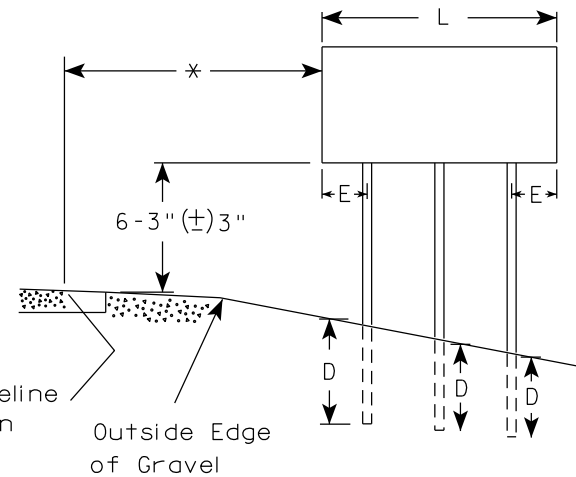
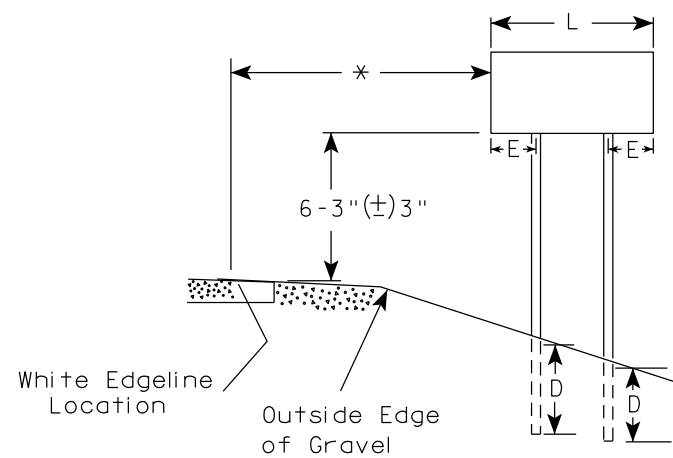
SHEET NO:

E

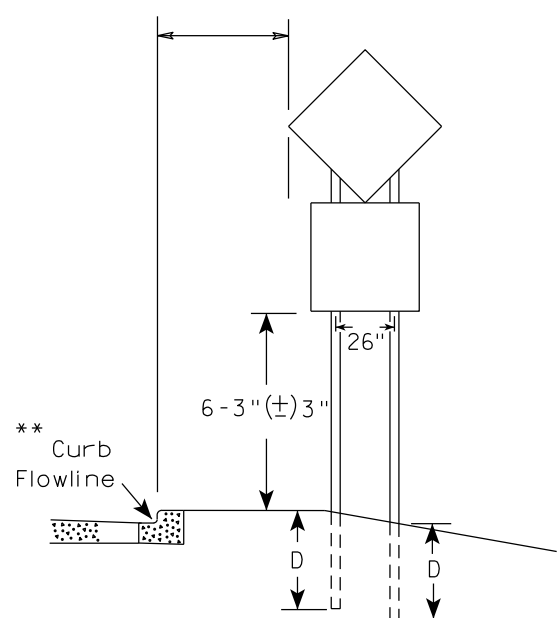
URBAN AREA



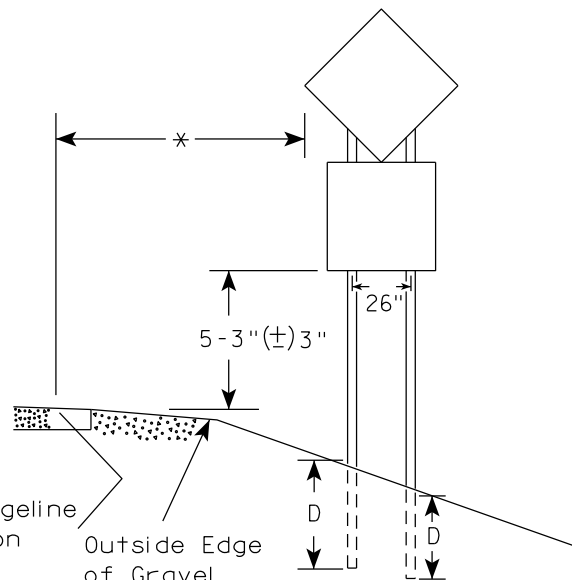
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

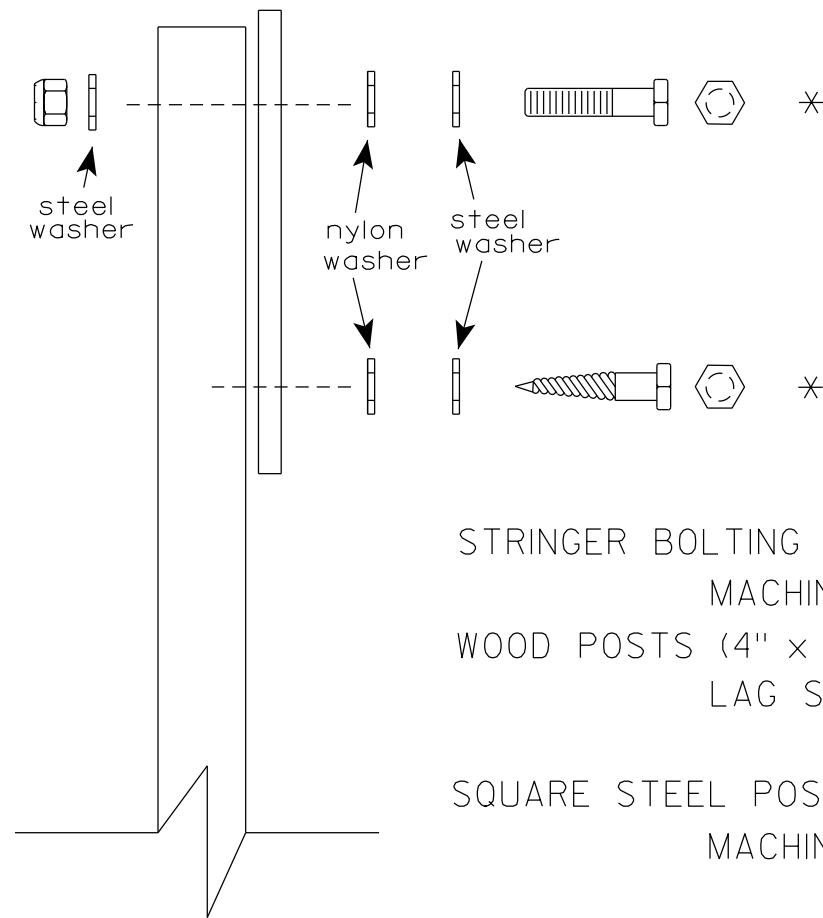
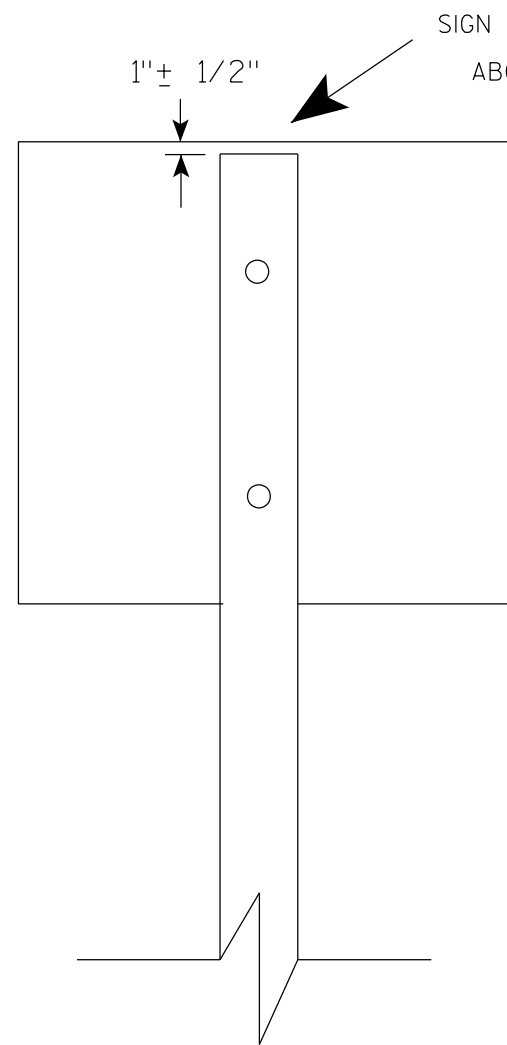
Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

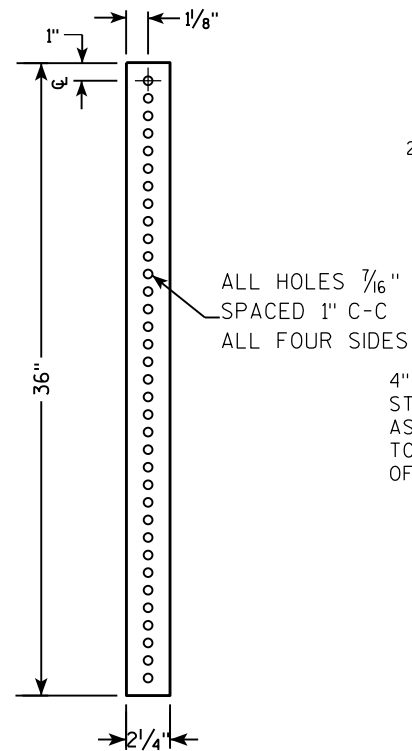
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**



LENGTH SHOWN ON MISC. QTY'S

18" DIA SCHEDULE 40 PVC BOX-OUT

TELESCOPE PIECES FLUSH AT TOP

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

2 1/2" GRAVEL OR DIRT

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)

2 1/4" SQUARE X 36"

SIGN

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

36"

18"

13"

LENGTH SHOWN ON MISC. QTY'S

TELESCOPE PIECES FLUSH AT TOP

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

1"

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)

2 1/4" SQUARE X 36"

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

SIGN

DIRECTION OF TRAFFIC

SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

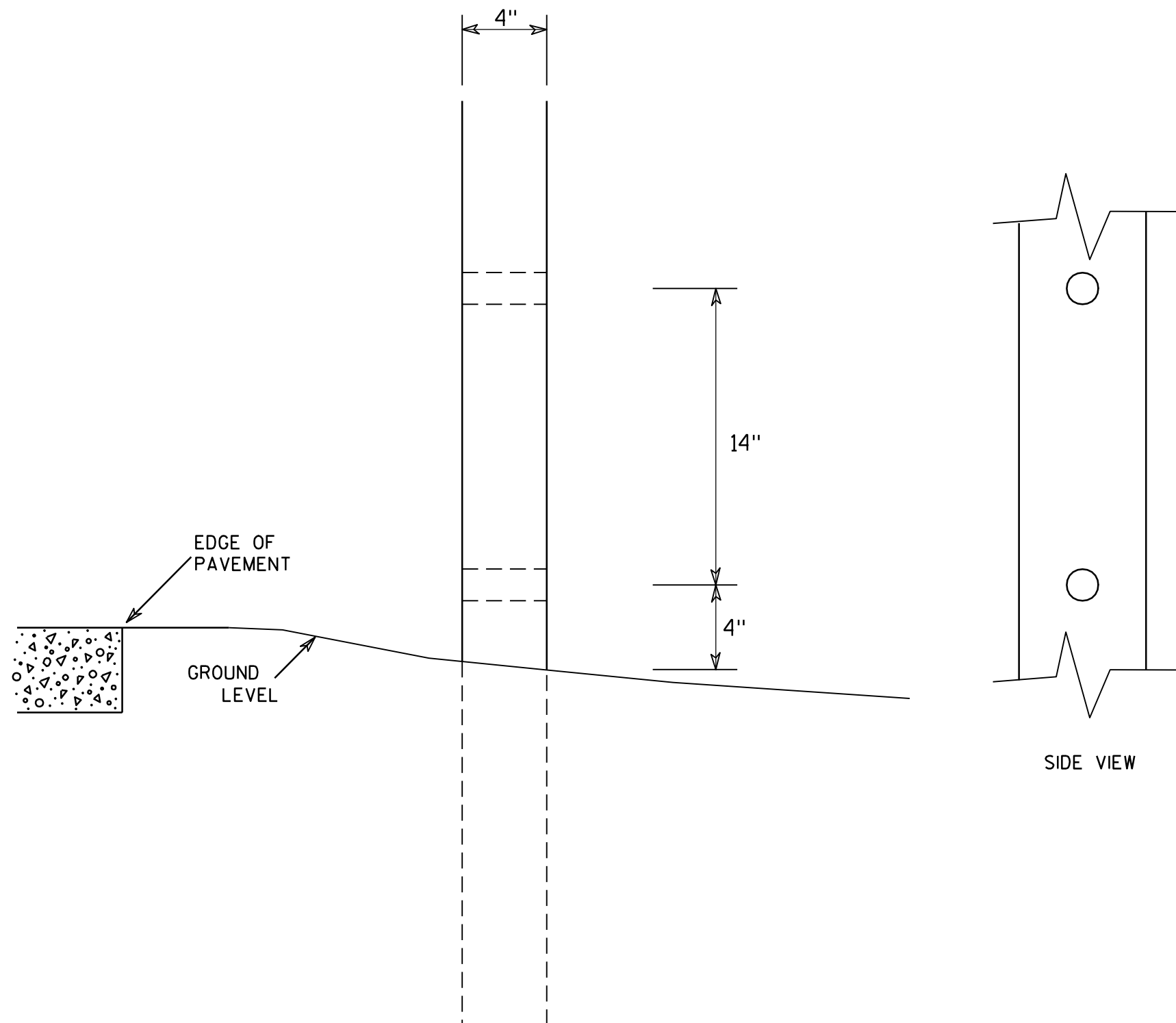
APPROVED Matthieu R. Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E
-------------	------	---------	--	-----------	---

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

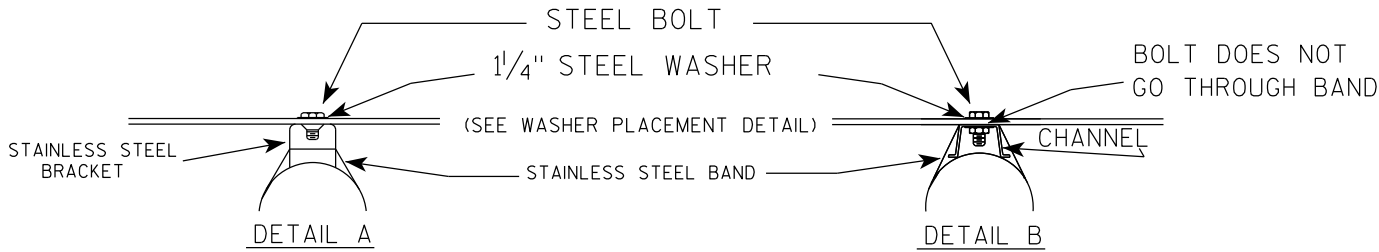
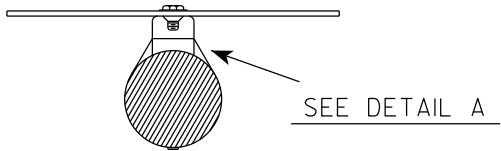
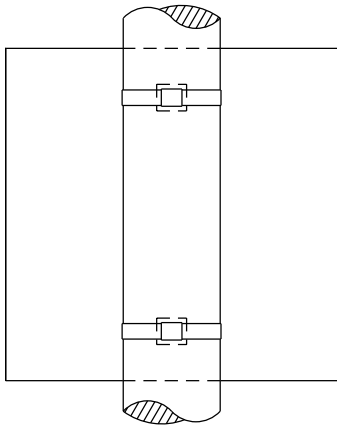
COUNTY:

SHEET NO:

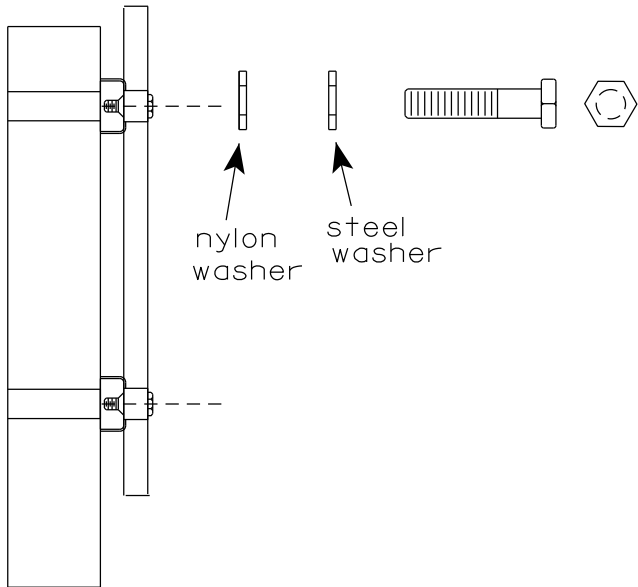
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

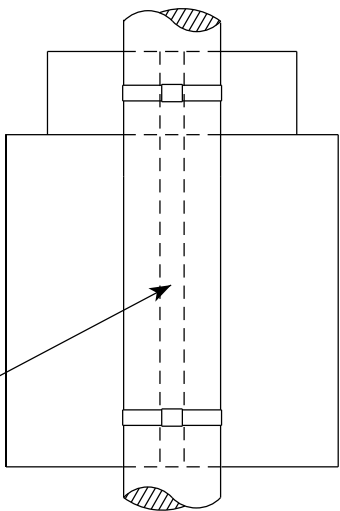


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



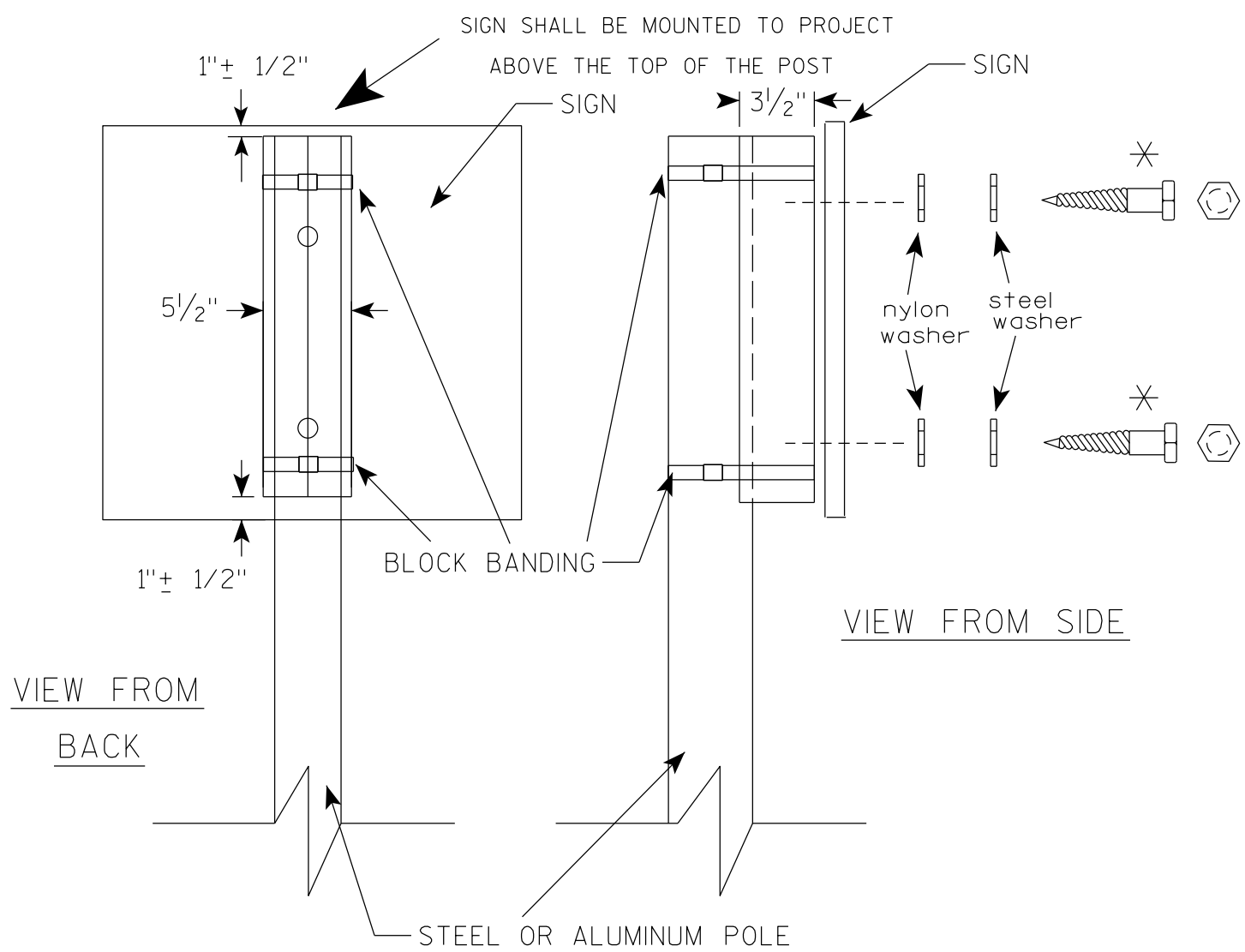
SEE DETAIL B

STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

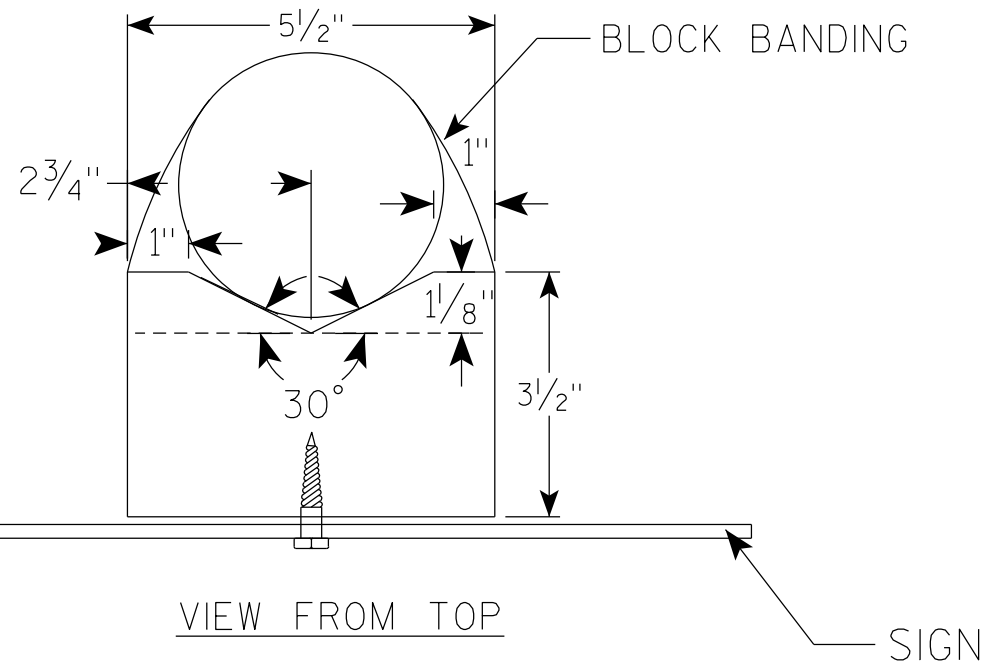
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM
BACK

VIEW FROM SIDE



VIEW FROM TOP

GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

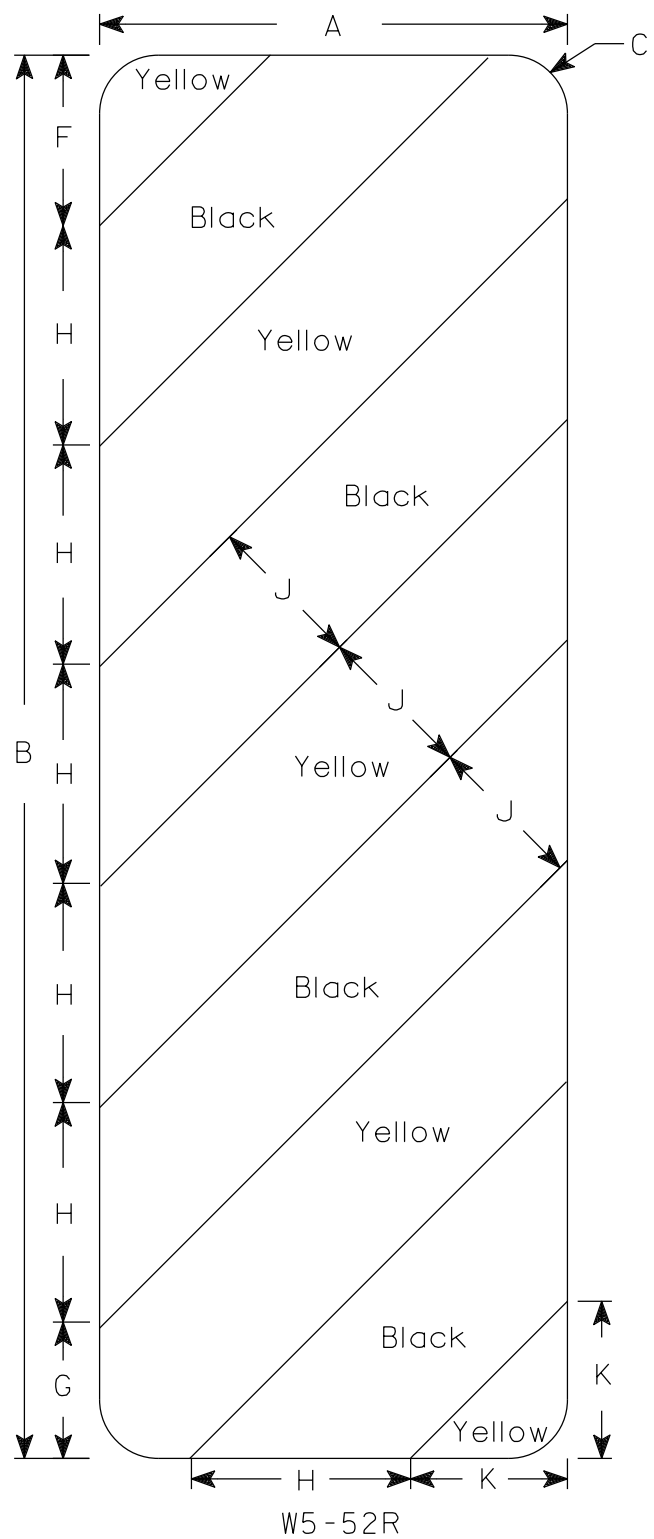
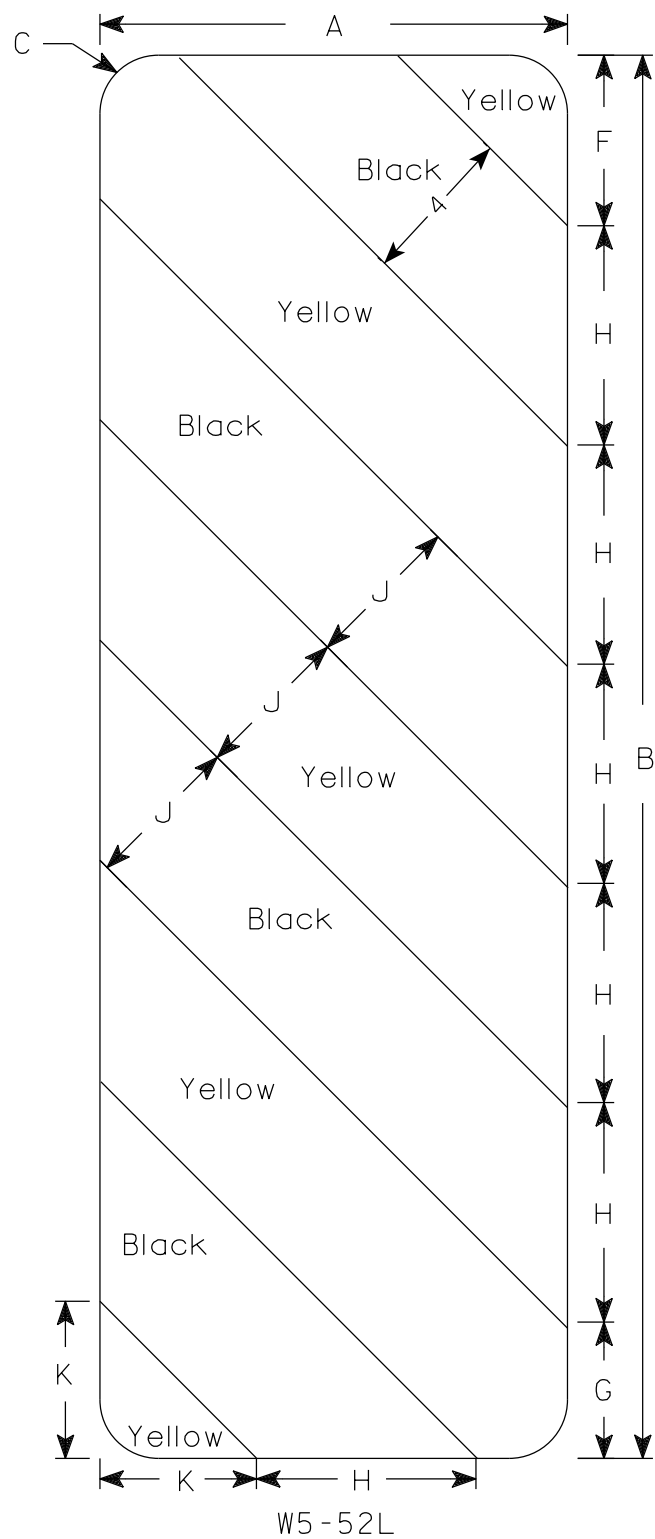
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

PROJECT NO:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
 - Background - Yellow
 - Message - Black
- 3. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

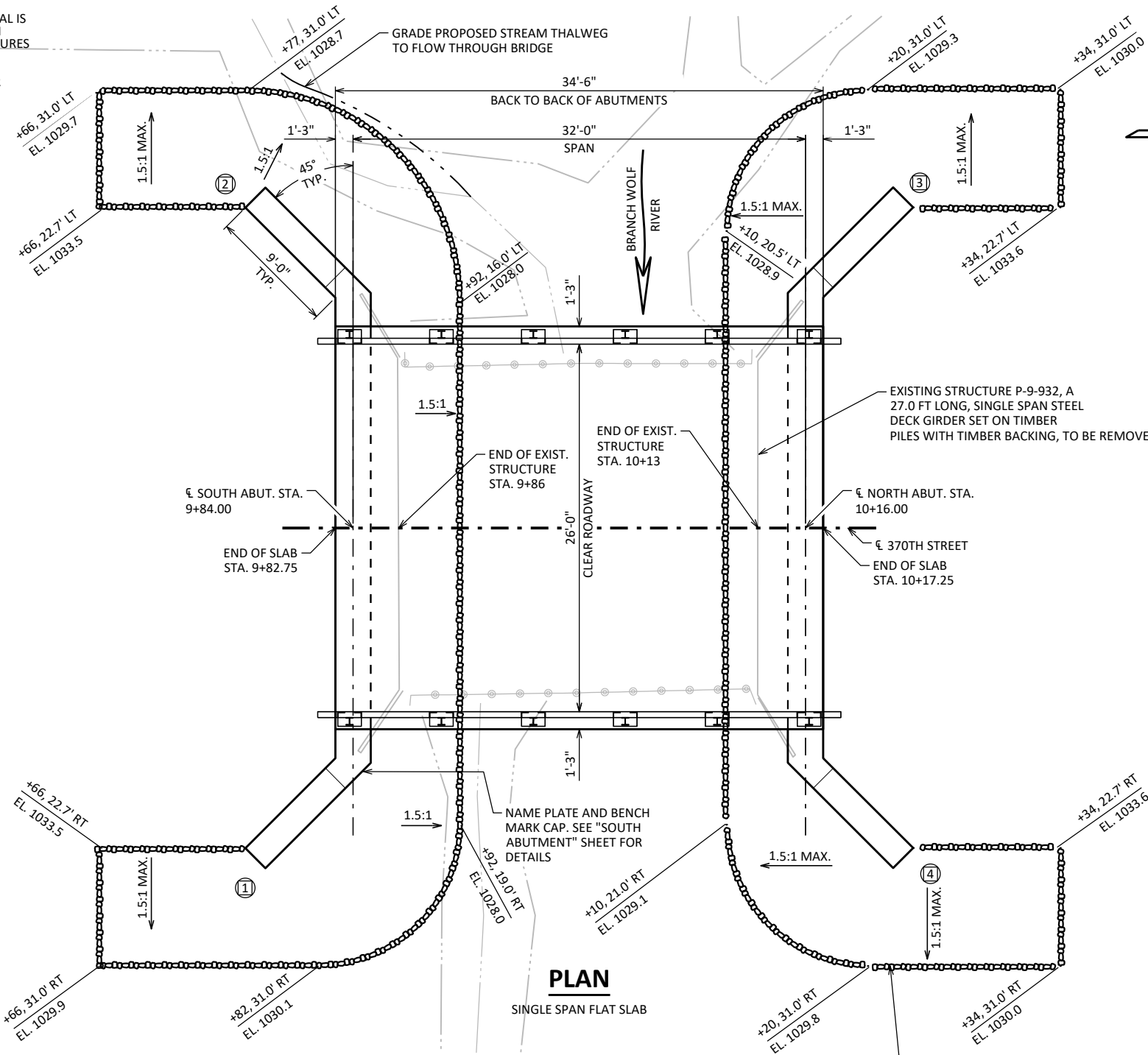
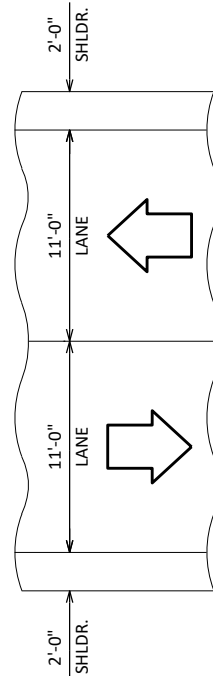
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10

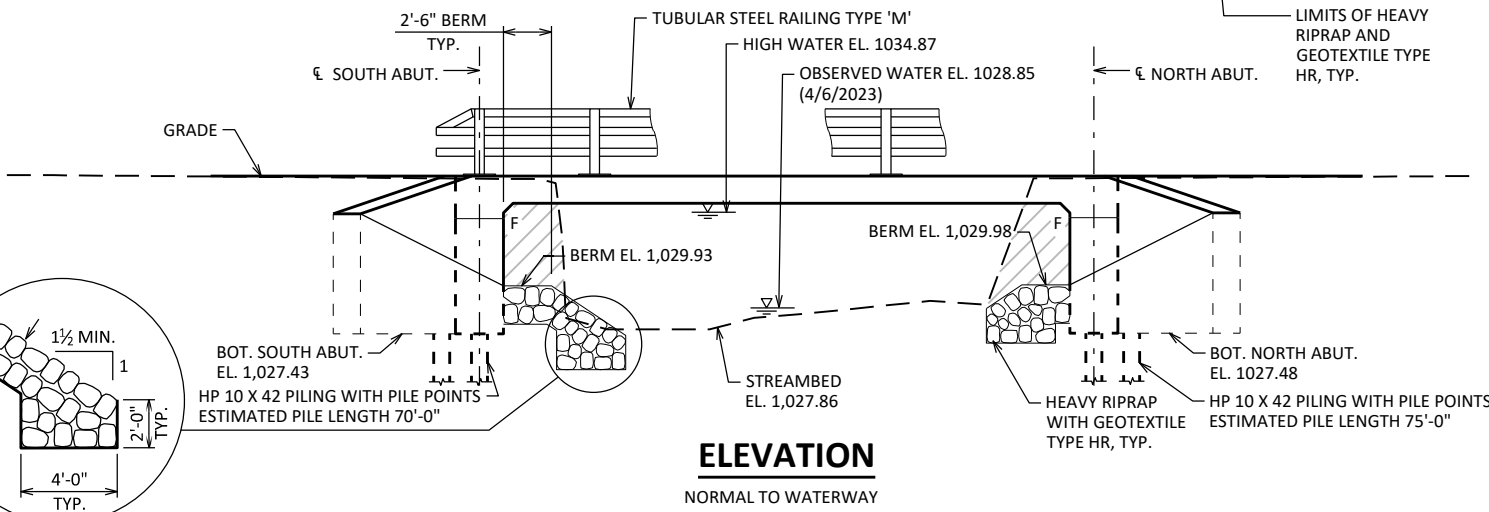
REMOVAL OF THIS MATERIAL IS INCLUDED IN THE BID ITEM "EXCAVATION FOR STRUCTURES BRIDGES B-9-310."

INDICATES WING NUMBER



PLAN

SINGLE SPAN FLAT SLAB



ELEVATION

NORMAL TO WATERWAY

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: RF = 1.07
OPERATING RATING FACTOR: RF = 1.38
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY: _____ f'c = 4,000 P.S.I.
SUPERSTRUCTURE _____ f'c = 3,500 P.S.I.
ALL OTHER _____
BAR STEEL REINFORCEMENT: _____ fy = 60,000 P.S.I.
GRADE 60

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 PILING WITH PILE POINTS DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS ++ PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 70 FEET LONG AT SOUTH ABUTMENT AND 75 FEET LONG AT NORTH ABUTMENT.

++ THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC VOLUME

370TH STREET
AADT = 95 (2025)
AADT = 95 (2045)
R.D.S. = 55 M.P.H.

HYDRAULIC DATA

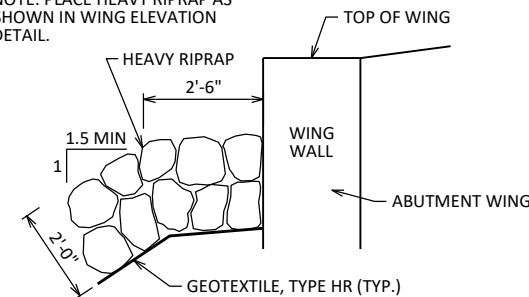
100 YEAR FREQUENCY

Q₁₀₀ = 620 C.F.S.
VEL. = 3.43 F.P.S.
HW₁₀₀ = EL. 1034.87
WATERWAY AREA = 180.76 SQ. FT.
DRAINAGE AREA = 1.32 SQ. MI.
ROADWAY OVERTOPPING > 100 YEARS
SCOUR CRITICAL CODE = 5

2 YEAR FREQUENCY

Q₂ = 122 C.F.S.
VEL. = 1.30 F.P.S.
HW₂ = EL. 1031.32

NOTE: PLACE HEAVY RIPRAP AS SHOWN IN WING ELEVATION DETAIL.



TYPICAL FILL SECTION AT WING

LIST OF DRAWINGS

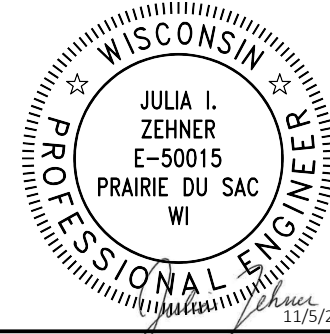
- GENERAL PLAN
- CROSS SECTION & QUANTITIES
- SUBSURFACE EXPLORATION
- SOUTH ABUTMENT
- SOUTH ABUTMENT DETAILS
- NORTH ABUTMENT
- NORTH ABUTMENT DETAILS
- SUPERSTRUCTURE
- SUPERSTRUCTURE DETAILS
- TUBULAR STEEL RAILING TYPE 'M'

STRUCTURES DESIGN CONTACTS

CONSULTANT DESIGN CONTACT:
JULIA ZEHNER
(608) 355-8878

BRIDGE OFFICE CONTACT:
AARON BONK
(608) 261-0261

THESE PLANS ARE BASED UPON STANDARD BRIDGE PLANS DEVELOPED AND MAINTAINED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION THROUGH THE USE OF THE WISDOT STANDARD BRIDGE DESIGN TOOL. THE UNDERSIGNED DESIGNER CERTIFIES THE ACCURACY OF THE BRIDGE TYPE, SIZE AND LOCATION, HYDRAULICS AND FOUNDATION SUPPORT, AND INFORMATION IN THE PLANS THAT IS NOT PART OF THE STANDARD PLANS SUPPLIED BY THE DEPARTMENT. THE DESIGNER FURTHER CERTIFIES THAT USE OF THE STANDARD BRIDGE DESIGN TOOL FOR DEVELOPMENT OF THIS PLAN IS CONSISTENT WITH THE GUIDANCE PROVIDED IN THE WISDOT BRIDGE MANUAL.



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1230 SOUTH BLVD., BARABOO WI 53913
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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

ACCEPTED *[Signature]* SDR 01/29/25
CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-9-310

370TH STREET OVER BRANCH WOLF RIVER

COUNTY CHIPPEWA TOWN/VILLAGE EDSON

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION
DESIGNED BY JZ CK'D JDH DRAWN EKK PLANS CK'D JZ

GENERAL PLAN SHEET 1 OF 10

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE ¾" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-9-310" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

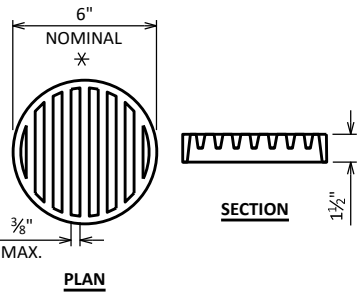
AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, INCLUDING THE SLAB EDGE AND 1'-0" UNDER THE SLAB, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.

BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
2	10+00.57	MAG NAIL, 0.23' RT	1035.48
3	8+61.13	SPIKE NAIL IN 18" TREE, 23.88' LT	1031.42
4	8+49.43	SPIKE NAIL IN 30" TREE, 44.90' RT	1031.24



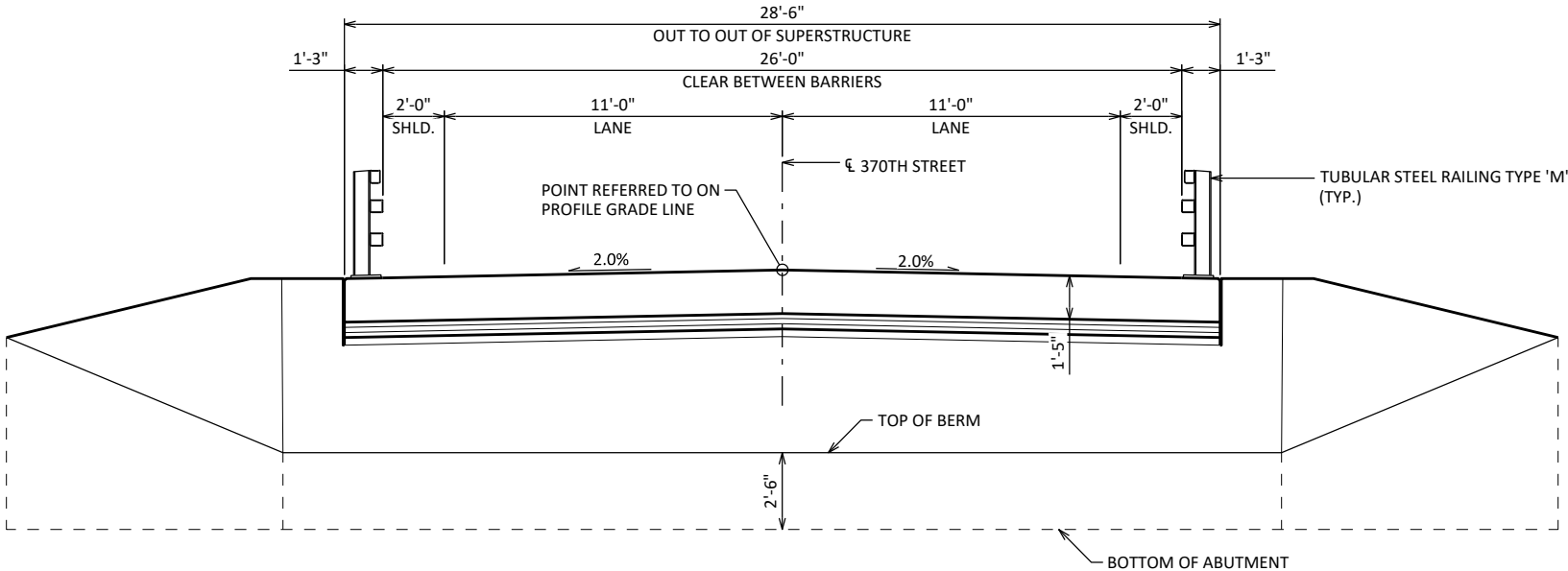
RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

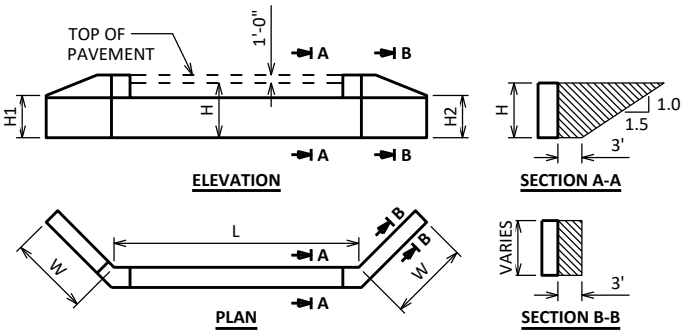
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-9-310			
DRAWN BY		EKK	PLANS CK'D JZ
CROSS SECTION & QUANTITIES		SHEET 2	



CROSS SECTION THRU ROADWAY

LOOKING UPSTATION
(PILING NOT SHOWN FOR CLARITY)

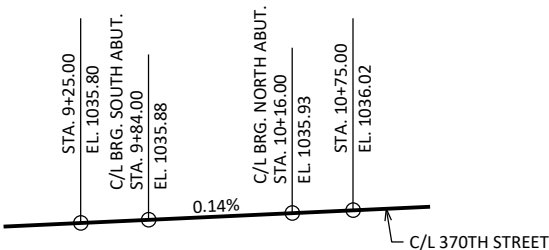


ABUTMENT BACKFILL DIAGRAM

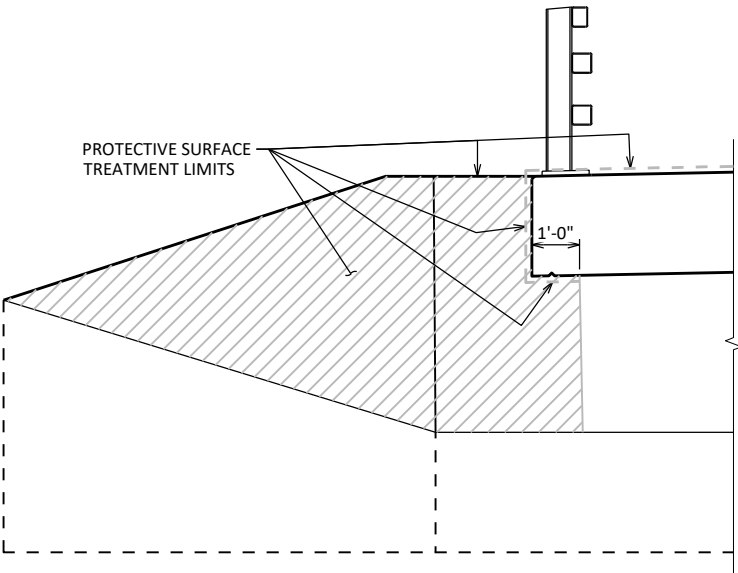
- L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- H1 = WING 1 HEIGHT AT TIP (FT)
- H2 = WING 2 HEIGHT AT TIP (FT)
- W = WING LENGTH (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$
- $V_{CY} = V_{CF}(EF)/27$
- $V_{TON} = V_{CY}(2.0)$

TOTAL ESTIMATED QUANTITIES

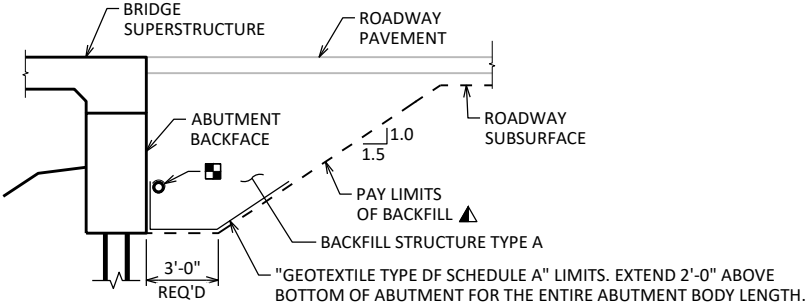
BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	SOUTH ABUT.	NORTH ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS P-9-932	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-9-310	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	177	177	354
502.0100	CONCRETE MASONRY BRIDGES	CY	56	30	30	116
502.3200	PROTECTIVE SURFACE TREATMENT	SY	125	16	16	157
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	2,150	2,150	4,300
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	12,420	1,520	1,520	15,460
513.4061	RAILING TUBULAR TYPE M	LF	74	---	---	74
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	5	5	10
550.0500	PILE POINTS	EACH	---	7	7	14
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	490	525	1015
606.0300	RIPRAP HEAVY	CY	---	78	69	147
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	71	71	142
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	44	44	88
645.0120	GEOTEXTILE TYPE HR	SY	---	133	119	252
NON-BID ITEMS						
	FILLER	SIZE	---	---	---	1/2", 3/4"



PROFILE GRADE LINE



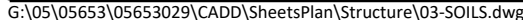
PROTECTIVE SURFACE TREATMENT DETAILS



TYPICAL SECTION THRU ABUTMENT

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

8

10/31/2024 3:08 PM

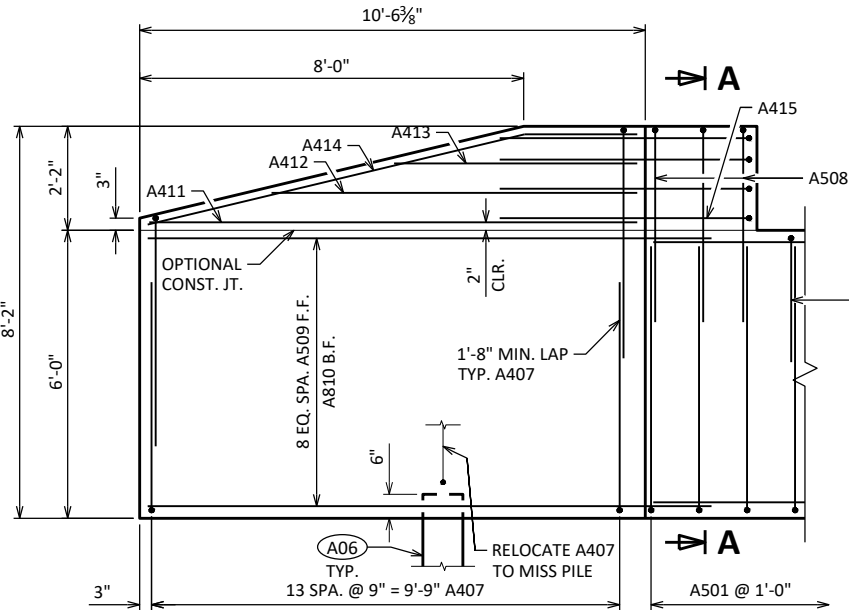


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| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE | | B-9-310 | |
| | | DRAWN
BY | PLANS
CK'D |
| | | NRT | JZ |
| SOUTH
ABUTMENT | | SHEET 4 | |
| | | | |

BILL OF BARS

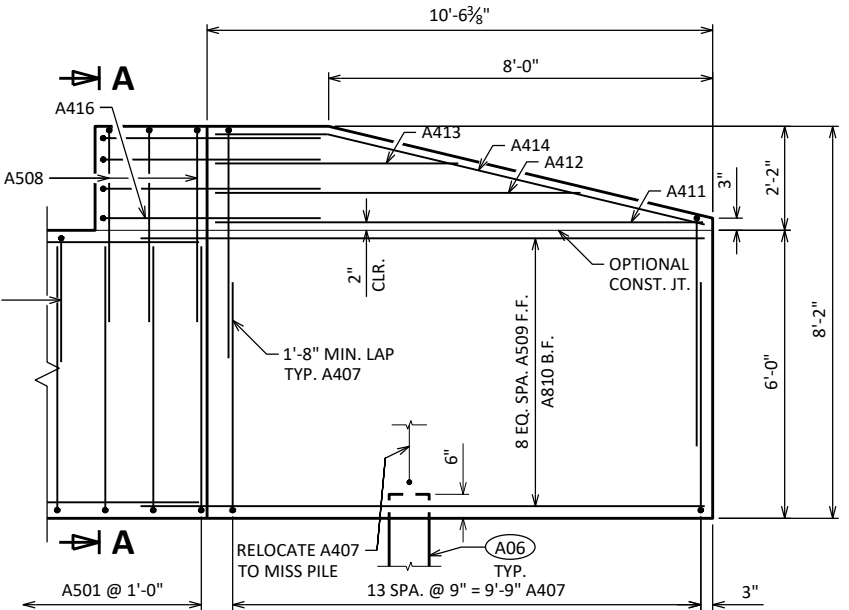
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A501		68	7'-0"	X		ABUT BODY STIRRUPS
A502		28	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
A503		9	33'-3"			ABUT BODY HORIZ. - F.F.
A804		18	22'-7"	X		ABUT BODY HORIZ. - B.F.
A405		27	3'-0"	X		ABUT BODY TIE BARS
A506	X	27	2'-0"			ABUT BODY DOWEL BARS
A407	X	56	11'-0"	X		WING STIRRUPS
A508	X	6	9'-11"	X		WING CORNER STIRRUPS
A509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
A810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
A411	X	4	10'-1"			WING UPPER HORIZ.
A412	X	4	7'-6"			WING UPPER HORIZ.
A413	X	4	5'-0"			WING UPPER HORIZ.
A414	X	4	9'-7"	X		WING TOP HORIZ.
A415	X	4	8'-3"	X		WING 1 UPPER HORIZ. CORNER
A416	X	4	8'-4"	X		WING 2 UPPER HORIZ. CORNER



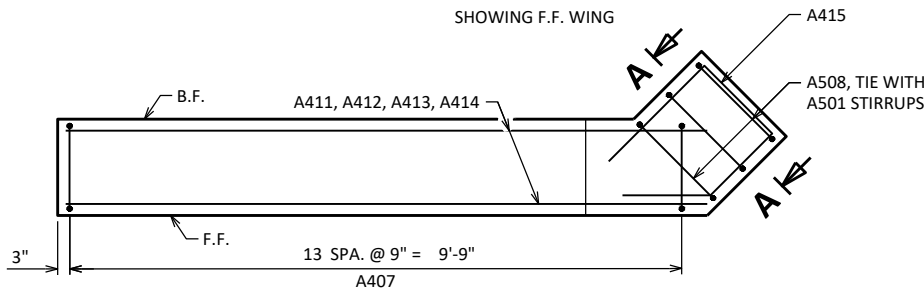
WING 1 ELEVATION

SHOWING F.F. WING



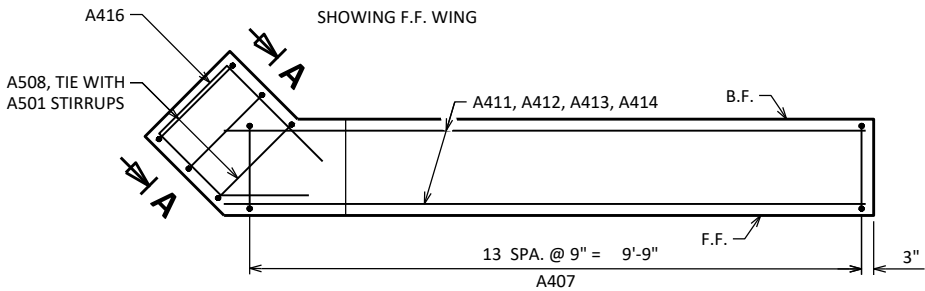
WING 2 ELEVATION

SHOWING F.F. WING



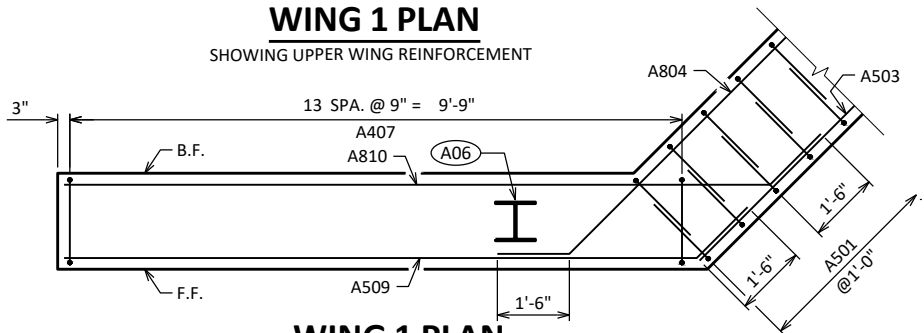
WING 1 PLAN

SHOWING UPPER WING REINFORCEMENT



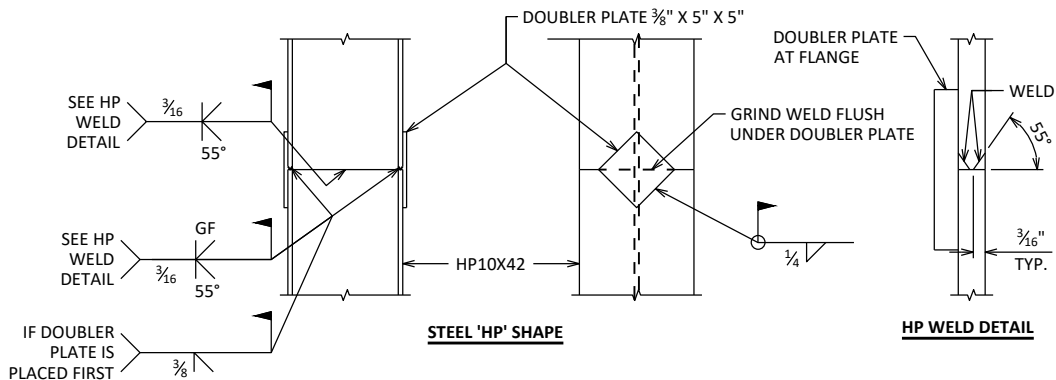
WING 2 PLAN

SHOWING UPPER WING REINFORCEMENT



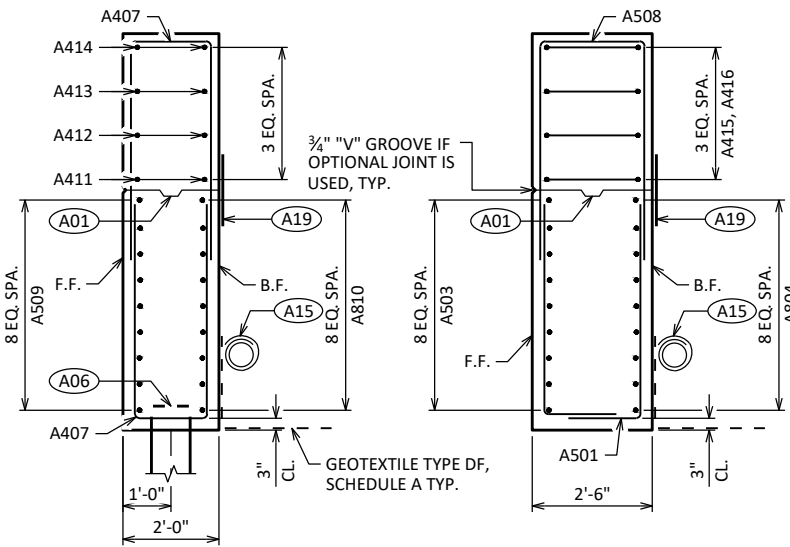
WING 1 PLAN

SHOWING LOWER WING REINFORCEMENT
WING 2 SIMILAR



'HP' PILE DETAILS

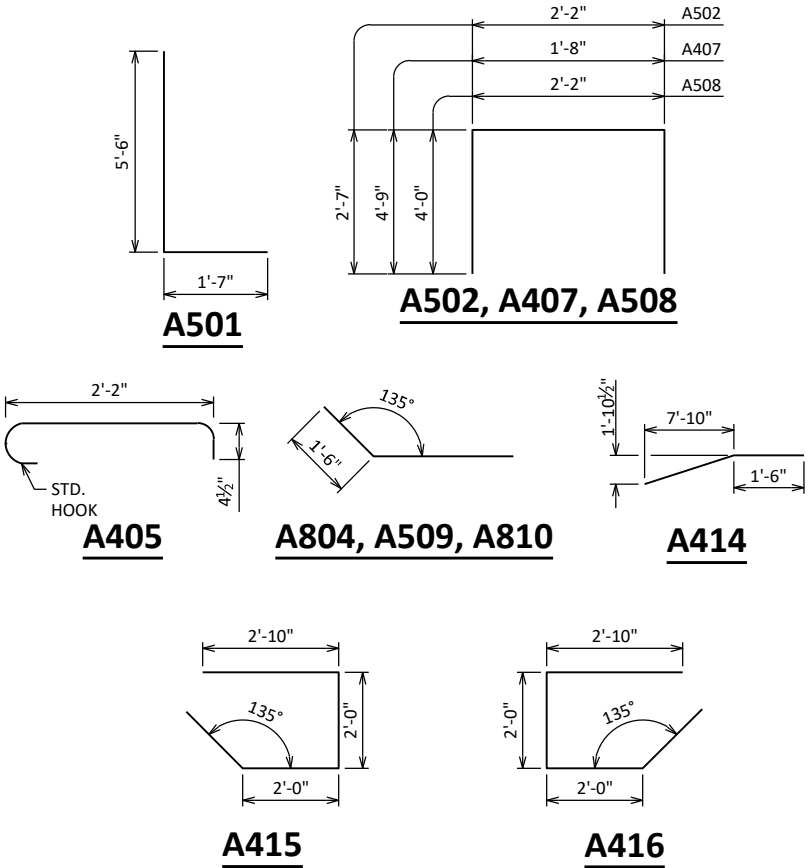
THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.1.0.0



SECTION THRU WING 1

TYPICAL BOTH WINGS

SECTION A-A



- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06 SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 70 FT LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-9-310			
DRAWN BY		NRT	PLANS CK'D JZ
SOUTH ABUTMENT DETAILS		SHEET 5	

SCALE = 4:0

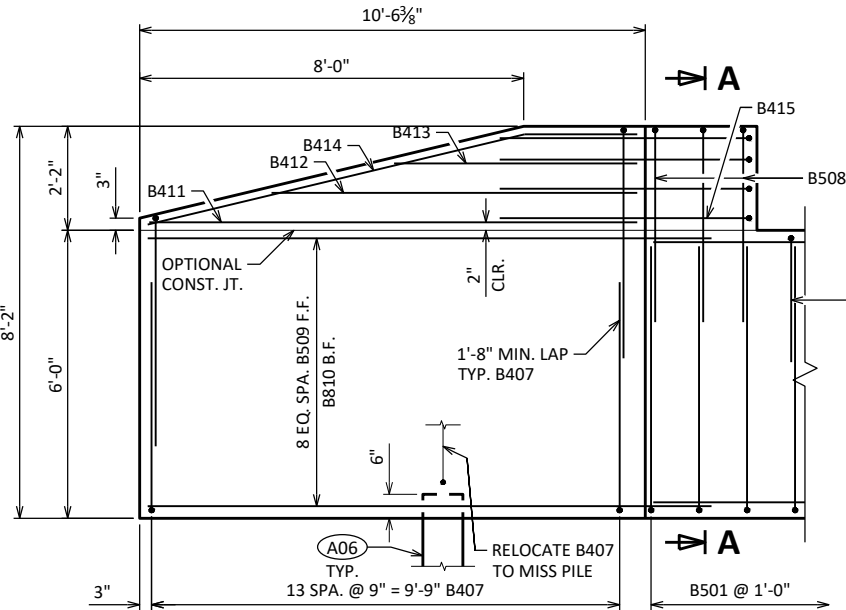


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|--|------|----------|---------------------|
| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-9-310 | | | |
| DRAWN
BY | | NRT | PLANS
CK'D
JZ |
| NORTH
ABUTMENT | | SHEET 6 | |
| | | | |

BILL OF BARS

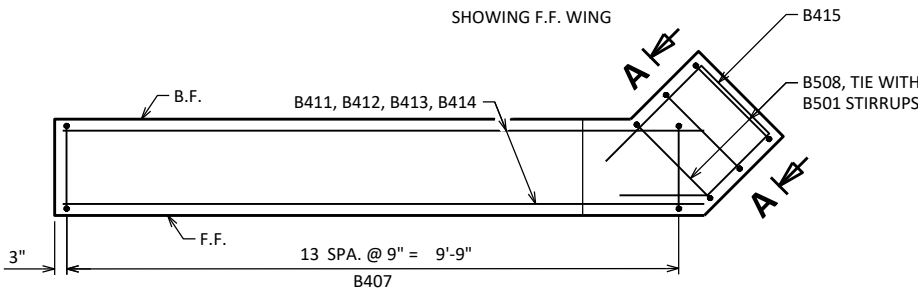
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		68	7'-0"	X		ABUT BODY STIRRUPS
B502		28	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
B503		9	33'-3"			ABUT BODY HORIZ. - F.F.
B804		18	22'-7"	X		ABUT BODY HORIZ. - B.F.
B405		27	3'-0"	X		ABUT BODY TIE BARS
B506	X	27	2'-0"			ABUT BODY DOWEL BARS
B407	X	56	11'-0"	X		WING STIRRUPS
B508	X	6	9'-11"	X		WING CORNER STIRRUPS
B509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
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B413	X	4	5'-0"			WING UPPER HORIZ.
B414	X	4	9'-7"	X		WING TOP HORIZ.
B415	X	4	8'-3"	X		WING 3 UPPER HORIZ. CORNER
B416	X	4	8'-4"	X		WING 4 UPPER HORIZ. CORNER



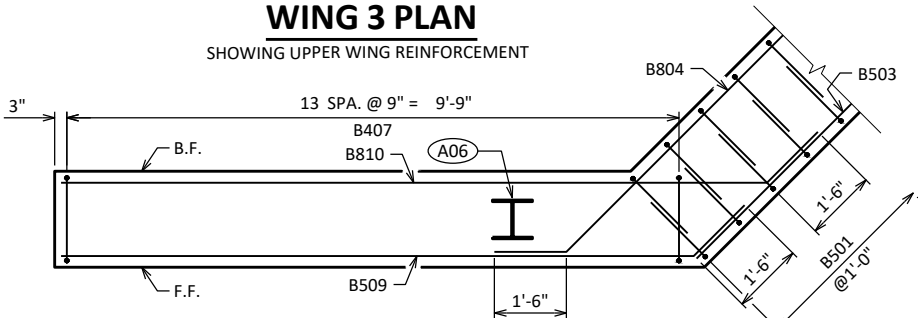
WING 3 ELEVATION

SHOWING F.F. WING



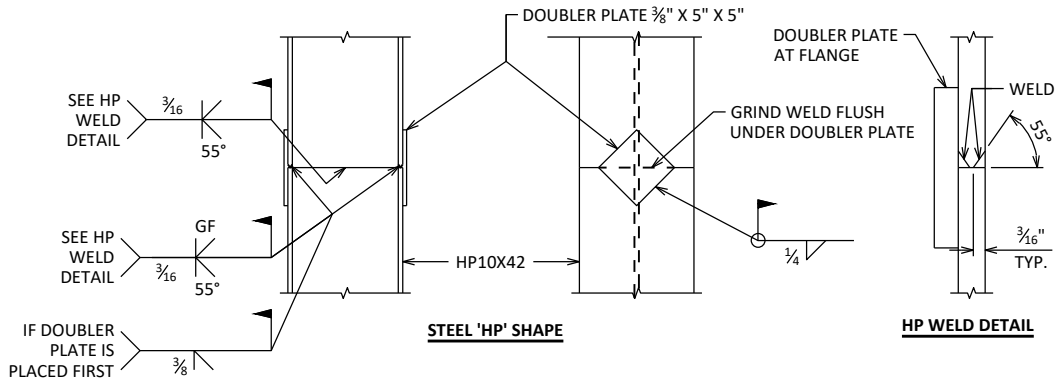
WING 3 PLAN

SHOWING UPPER WING REINFORCEMENT



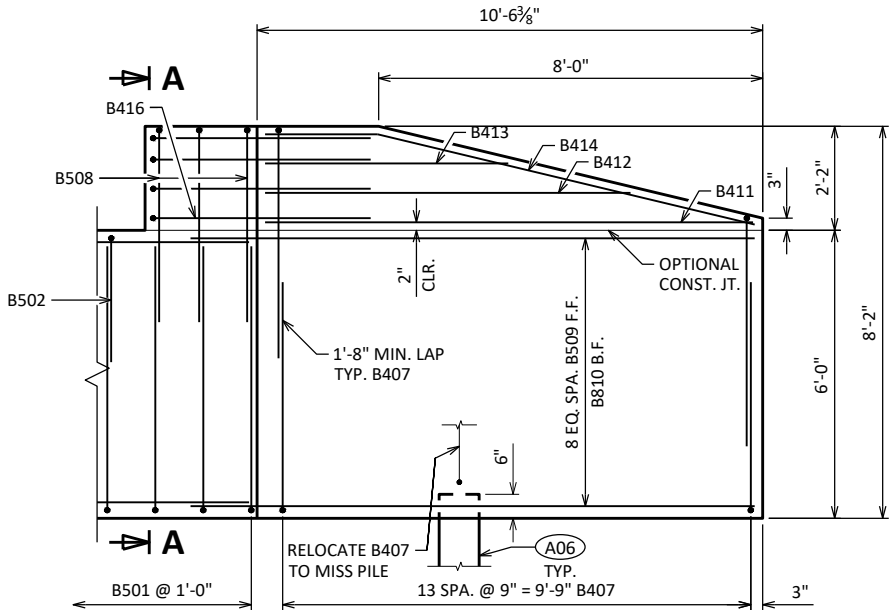
WING 3 PLAN

SHOWING LOWER WING REINFORCEMENT
WING 4 SIMILAR



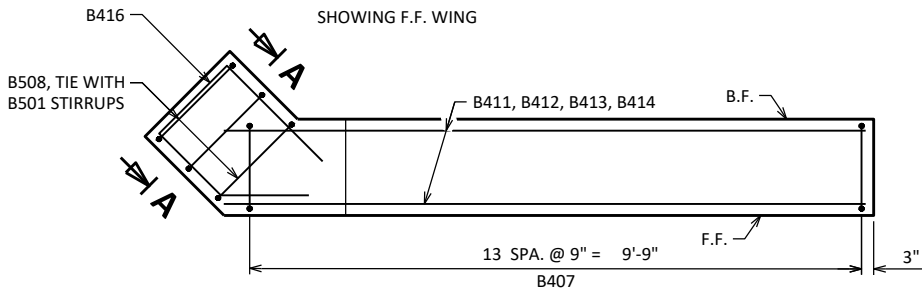
'HP' PILE DETAILS

THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.1.0.0



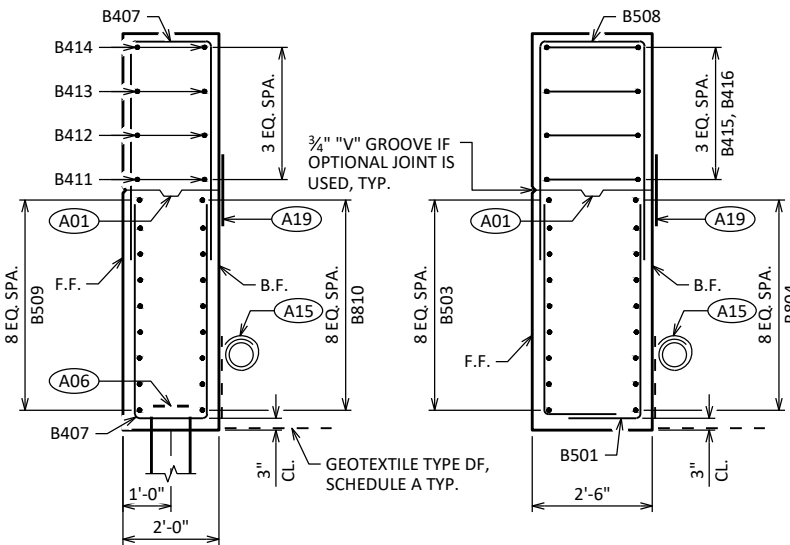
WING 4 ELEVATION

SHOWING F.F. WING



WING 4 PLAN

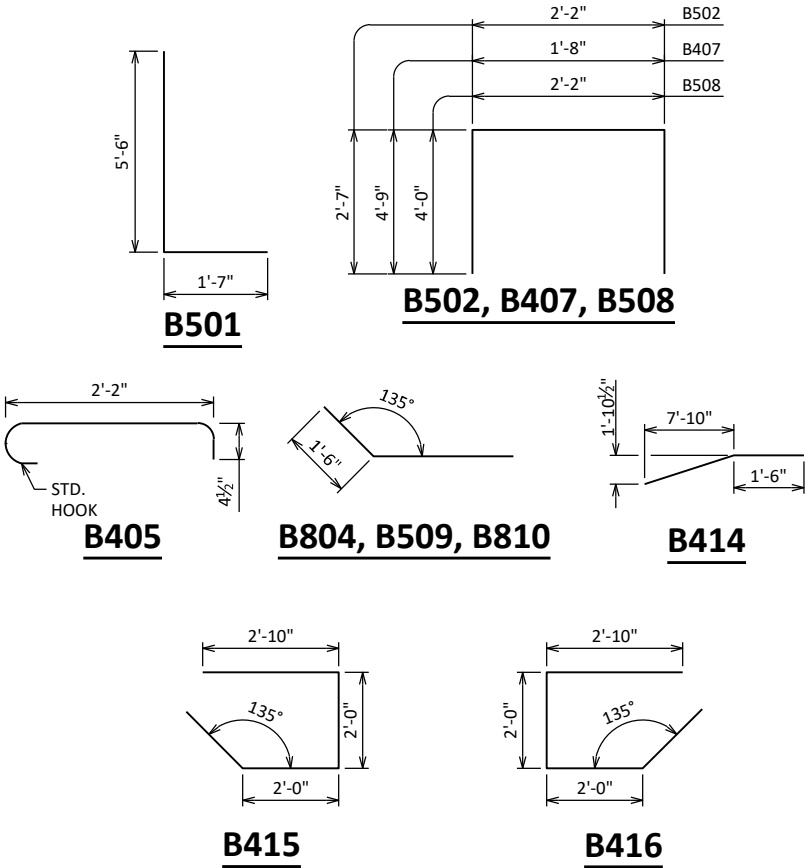
SHOWING UPPER WING REINFORCEMENT



SECTION THRU WING 3

TYPICAL BOTH WINGS

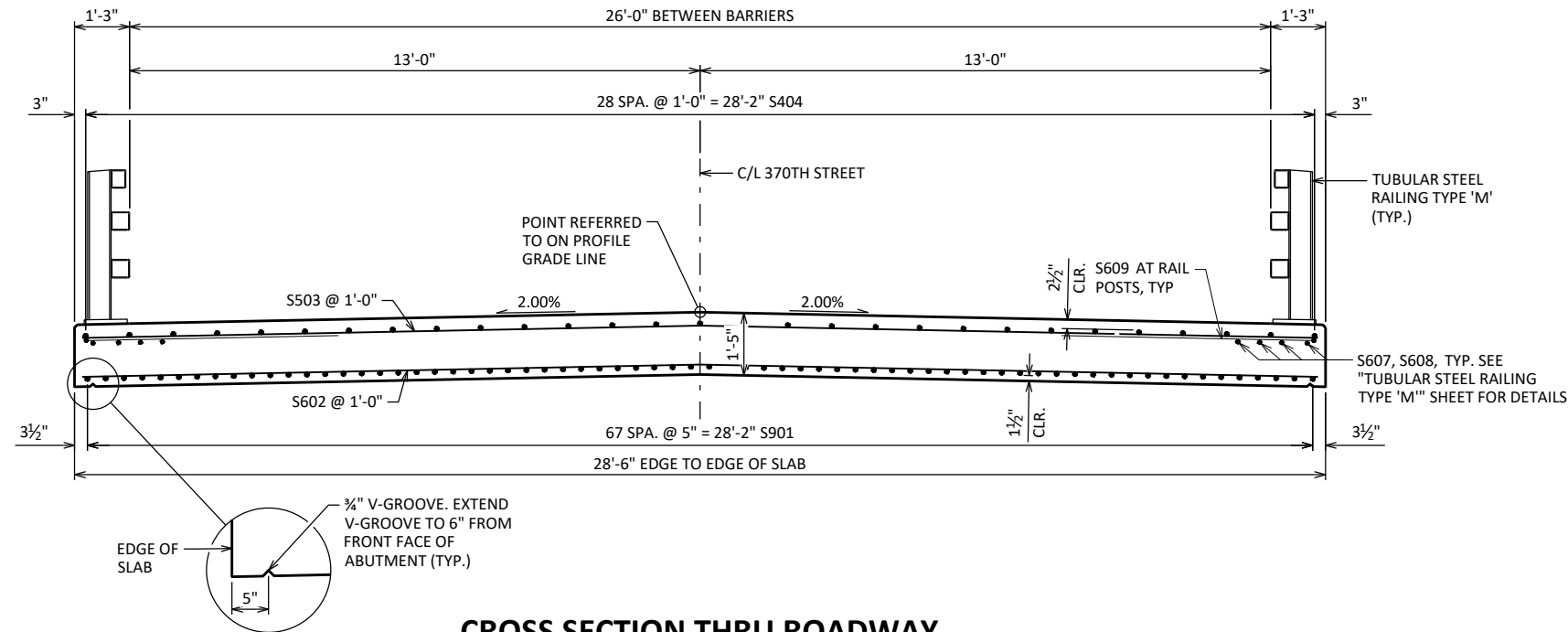
SECTION A-A



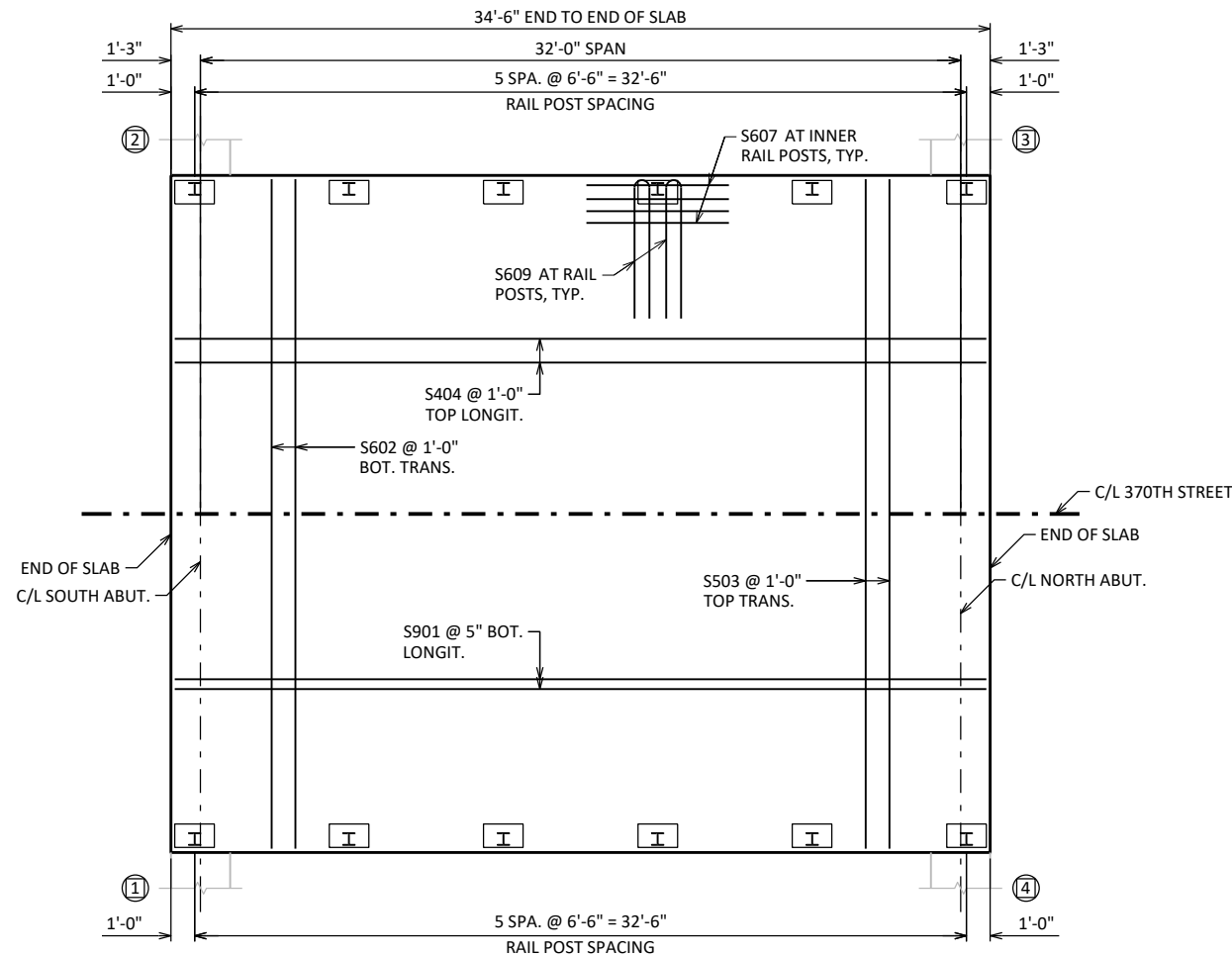
- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06 SUPPORT ABUTMENT ON HP 10 x 42 PILING, ESTIMATED 75 FT LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-9-310			
DRAWN BY		NRT	PLANS CK'D JZ
NORTH ABUTMENT DETAILS		SHEET 7	

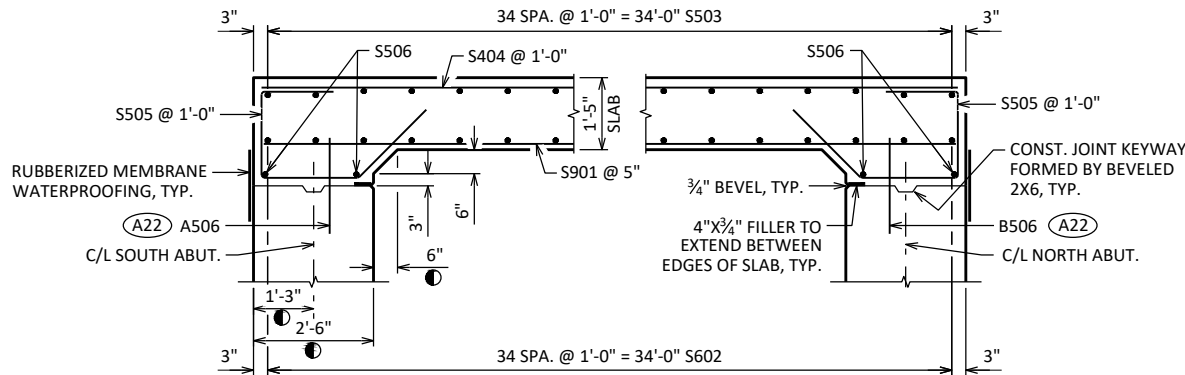
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CROSS SECTION THRU ROADWAY



PLAN

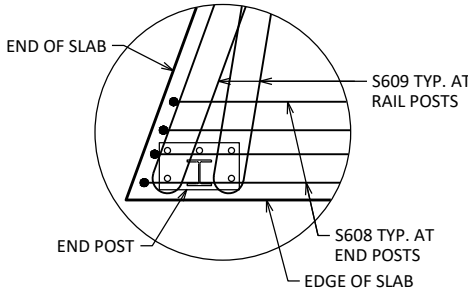


LONGITUDINAL SECTION

DIMENSIONS ARE GIVEN PARALLEL TO ϵ ROADWAY UNLESS OTHERWISE NOTED.

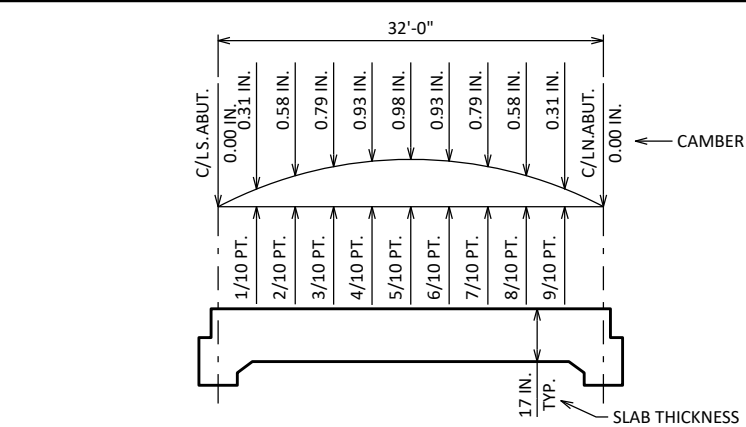
MEASURED NORMAL TO THE ϵ OF ABUTMENT. DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS.

A22 A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)



END POST DETAILS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-9-310			
DRAWN BY		NRT	PLANS CK'D JZ
SUPERSTRUCTURE		SHEET 8	



CAMBER AND SLAB THICKNESS DIAGRAM

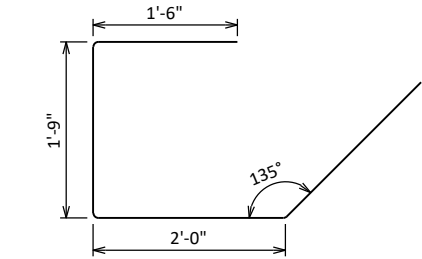
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

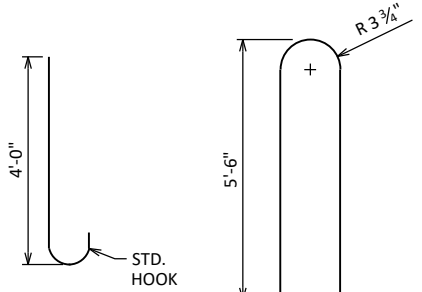
LESS	TOP OF SLAB ELEVATION AT FINAL GRADE
PLUS	SLAB THICKNESS
PLUS	CAMBER
PLUS	FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS	TOP OF SLAB FALSEWORK ELEVATION

TOP OF SLAB ELEVATIONS

LOCATION	C/L BRG. S. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L BRG. N. ABUT.
E. EDGE OF DECK	1035.60	1035.60	1035.60	1035.61	1035.61	1035.62	1035.62	1035.63	1035.63	1035.64	1035.64
CROWN	1035.88	1035.88	1035.89	1035.89	1035.90	1035.90	1035.91	1035.91	1035.92	1035.92	1035.93
W. EDGE OF DECK	1035.60	1035.60	1035.60	1035.61	1035.61	1035.62	1035.62	1035.63	1035.63	1035.64	1035.64



S505



S608

S609

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S901	X	68	34'-2"			SLAB BOTTOM LONGITUDINAL
S602	X	35	28'-2"			SLAB BOTTOM TRANSVERSE
S503	X	35	28'-2"			SLAB TOP TRANSVERSE
S404	X	29	34'-2"			SLAB TOP LONGITUDINAL
S505	X	58	7'-0"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	28'-2"			ABUTMENT DIAPHRAGM LONGITUDINAL
S607	X	32	6'-0"			SLAB TOP LONGIT. UNDER RAIL POSTS
S608	X	16	4'-8"	X		SLAB TOP LONGIT. UNDER RAIL END POSTS
S609	X	24	11'-3"	X		SLAB TOP HOOKS UNDER RAIL POSTS

SURVEY TOP OF SLAB ELEVATIONS

LOCATION	S. ABUTMENT	5/10 PT.	N. ABUTMENT
E. GUTTER			
CROWN OR R/L			
W. GUTTER			

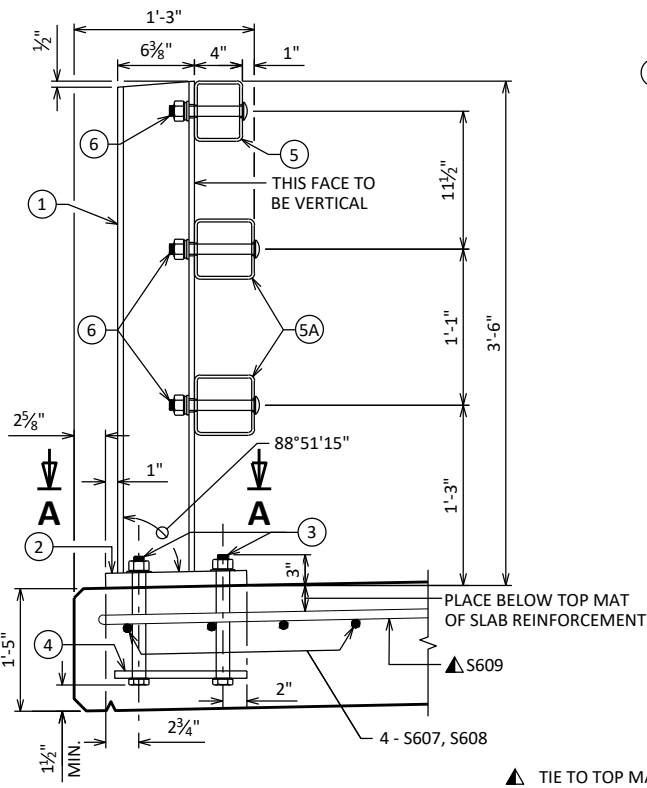
PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

NOTES

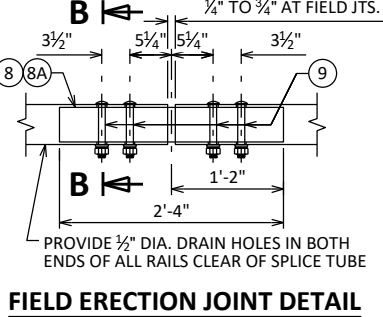
FILL IN THE TABLE OF "SURVEY TOP OF SLAB ELEVATIONS" FOR EACH SPAN ON AS BUILT PLANS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

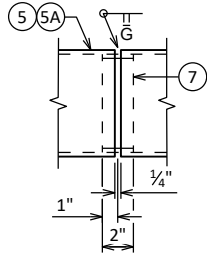
ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).



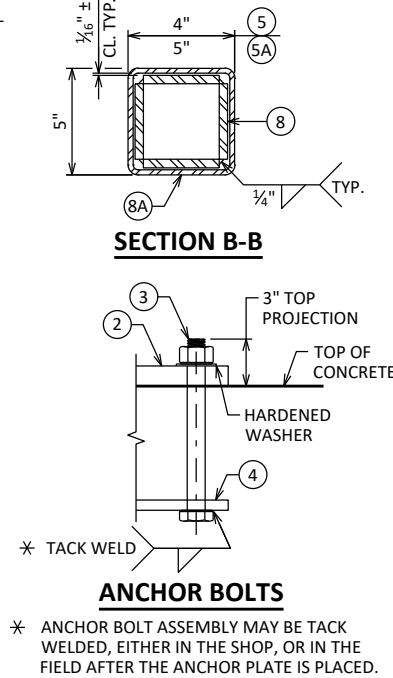
SECTION THRU RAILING ON DECK



FIELD ERECTION JOINT DETAIL

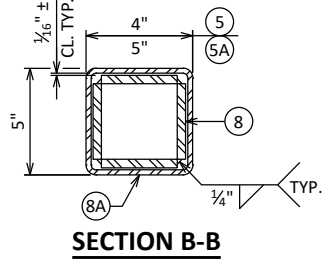


SHOP RAIL SPLICE DETAIL
LOCATION MUST BE SHOWN ON SHOP DRAWINGS

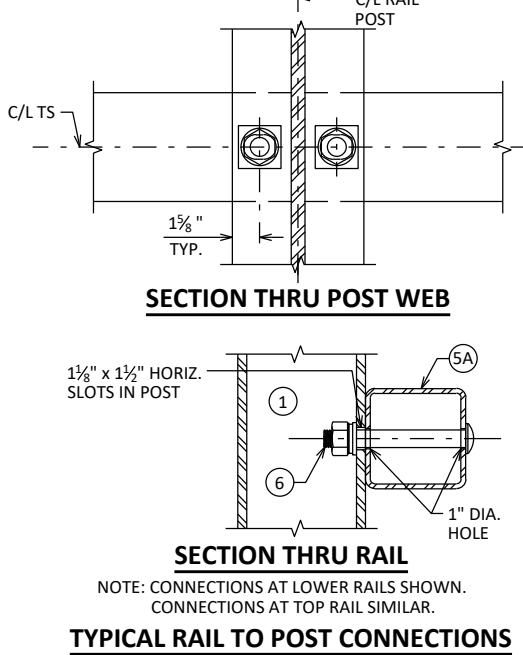


ANCHOR BOLTS

* ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.



SECTION B-B

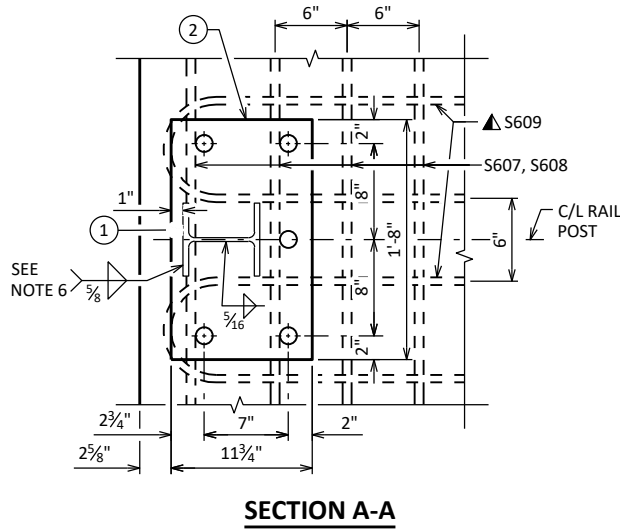


TYPICAL RAIL TO POST CONNECTIONS

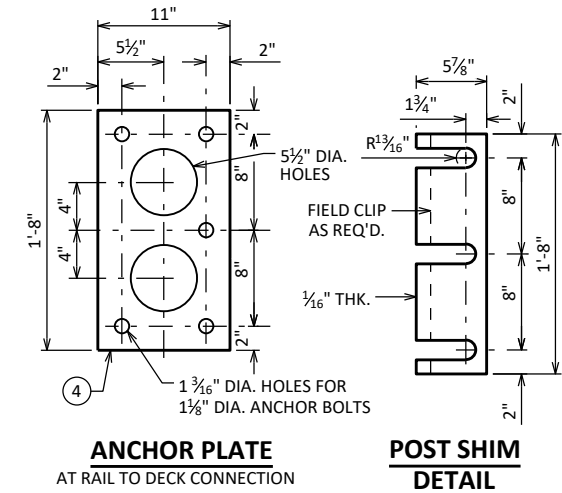
- LEGEND**
- W6 x 25 WITH 1 1/8" x 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
 - PLATE 1 1/4" x 11 3/4" x 1'-8" WITH 1 1/16" OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
 - ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
 - 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
 - TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
 - TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
 - 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 5/8" x 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
 - SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
 - 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
 - 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" x 1 1/4" LONGIT. SLOTTED HOLES IN PLATE NO. 10A AT FIELD JOINTS AND 1 5/16" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 8A. PROVIDE 1 5/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.

GENERAL NOTES

- BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.

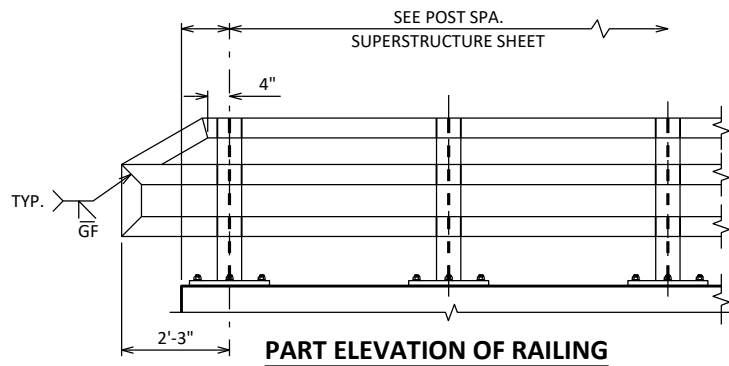


SECTION A-A



ANCHOR PLATE
AT RAIL TO DECK CONNECTION

POST SHIM
DETAIL



PART ELEVATION OF RAILING

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-9-310			
DRAWN BY		NRT	PLANS CK'D JZ
TUBULAR STEEL RAILING TYPE 'M'		SHEET 10	

370TH STREET SOUTH

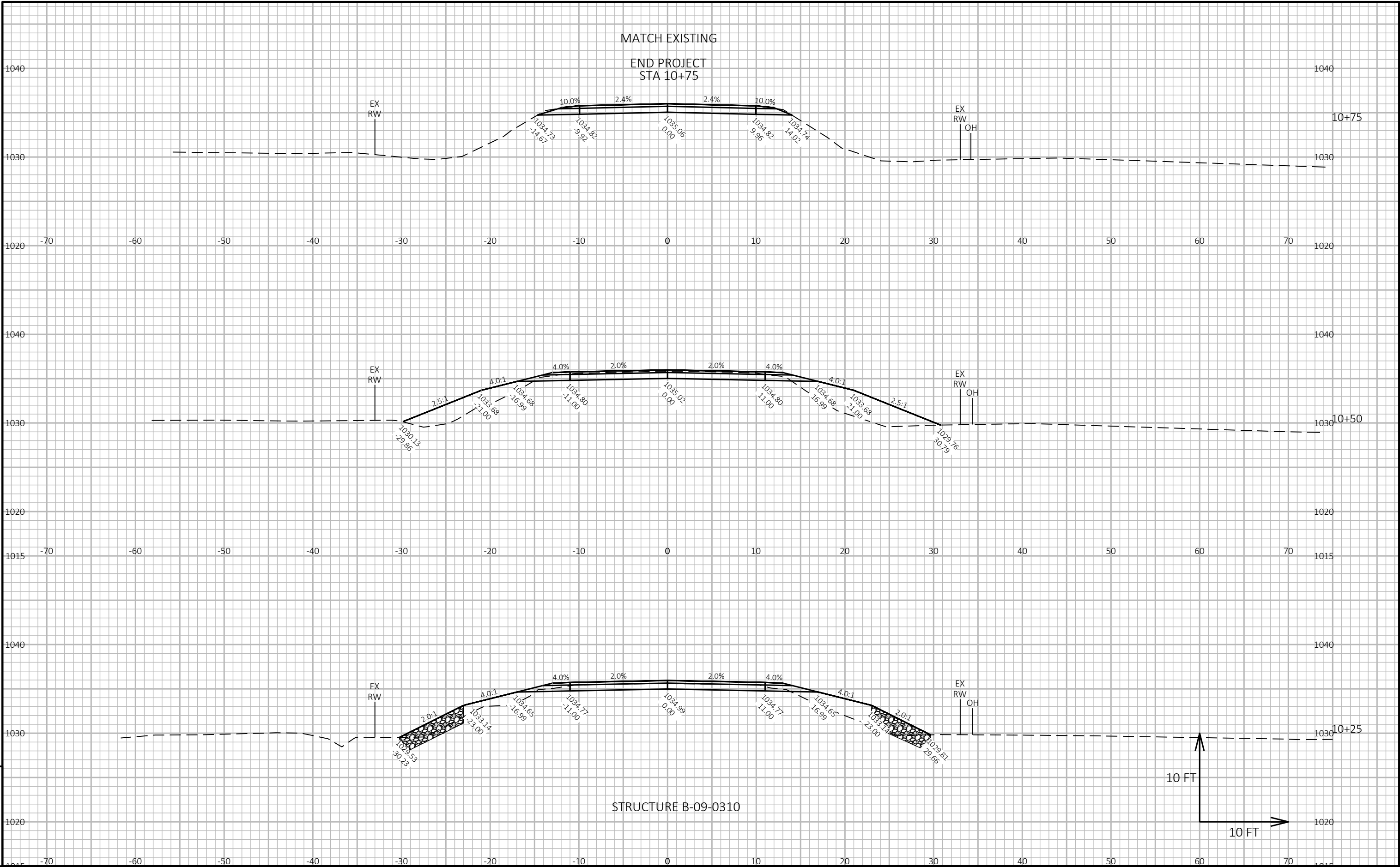
STATION	REAL STATION	DISTANCE	AREA (SF)				INCREMENTAL VOL (CY) (UNADJUSTED)				CUMULATIVE VOL (CY)				
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	MARSH EXC	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	MARSH EXC	CUT	EXPANDED FILL	EXPANDED MARSH BACKFILL	REDUCED MARSH IN FILL	MASS ORDINATE
			NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 2	NOTE 3	NOTE 4	NOTE 6	NOTE 8	
9+25.00	925.00	0.00	25.28	0.00	0.00	0.00	0	0	0	0	0	0	0	0	0
9+50.00	950.00	25.00	23.21	0.00	36.15	0.00	22	0	17	0	22	22	0	0	0
9+75.00	975.00	25.00	16.04	0.00	40.79	0.00	18	0	36	0	40	69	0	0	-29
UNDISTRIBUTED		0.00	0.00	0.00	0.00	0.00	0	9	0	0	40	69	0	0	-38

370TH STREET NORTH

STATION	REAL STATION	DISTANCE	AREA (SF)				INCREMENTAL VOL (CY) (UNADJUSTED)				CUMULATIVE VOL (CY)				
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	MARSH EXC	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	MARSH EXC	CUT	EXPANDED FILL	EXPANDED MARSH BACKFILL	REDUCED MARSH IN FILL	MASS ORDINATE
			NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 2	NOTE 3	NOTE 1	NOTE 2	NOTE 4	NOTE 6	NOTE 8		
10+25.00	1025.00	0.00	16.41	0.00	39.13	0.00	0	0	0	0	0	0	0	0	0
10+50.00	1050.00	25.00	21.51	0.00	53.06	0.00	18	0	43	0	18	56	0	0	-38
10+75.00	1075.00	25.00	24.69	0.00	0.00	0.00	21	0	25	0	39	88	0	0	-49
UNDISTRIBUTED		0.00	0.00	0.00	0.00	0.00	0	9	0	0	39	88	0	0	-58

NOTES:
1 - CUT
2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL
3 - FILL
4 - EXPANDED MARSH BACKFILL
6 - REDUCED MARSH IN FILL
8 - MASS ORDINATE

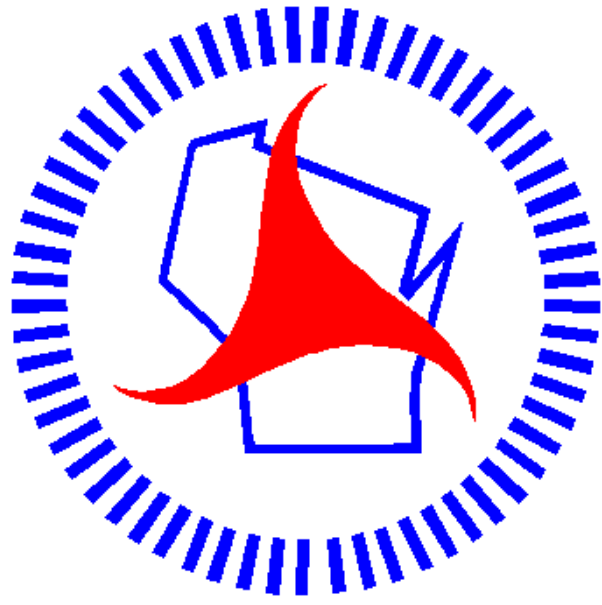
CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
THIS DOES NOT SHOW UP IN CROSS SECTIONS
DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME
WILL BE BACKFILLED WITH GRANULAR BACKFILL (OR CUT, OR BORROW)
REDUCED MARSH EXCAVATION THAT CAN BE USED IN FILL
IF MARSH OR EBS TO BE BACKFILLED WITH COMMON OR BORROW: [(CUT - SALVAGED PAVT - EXPANDED MARSH EXC - EXPANDED EBS) - ((FILL - REDUCED MARSH IN FILL - REDUCED EBS IN FILL - EXPANDED ROCK) * FILL FACTOR)]



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Notes



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