

JANUARY 2025
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 48



DESIGN DESIGNATION

A.A.D.T.	(2025)	=	<100
A.A.D.T.	(2045)	=	<100
D.H.V.		=	10
D.D.		=	50/50
T.		=	5%
DESIGN SPEED		=	40 MPH
ESALS		=	36,500

CONVENTIONAL SYMBOLS

PLAN

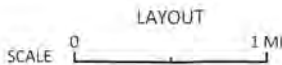
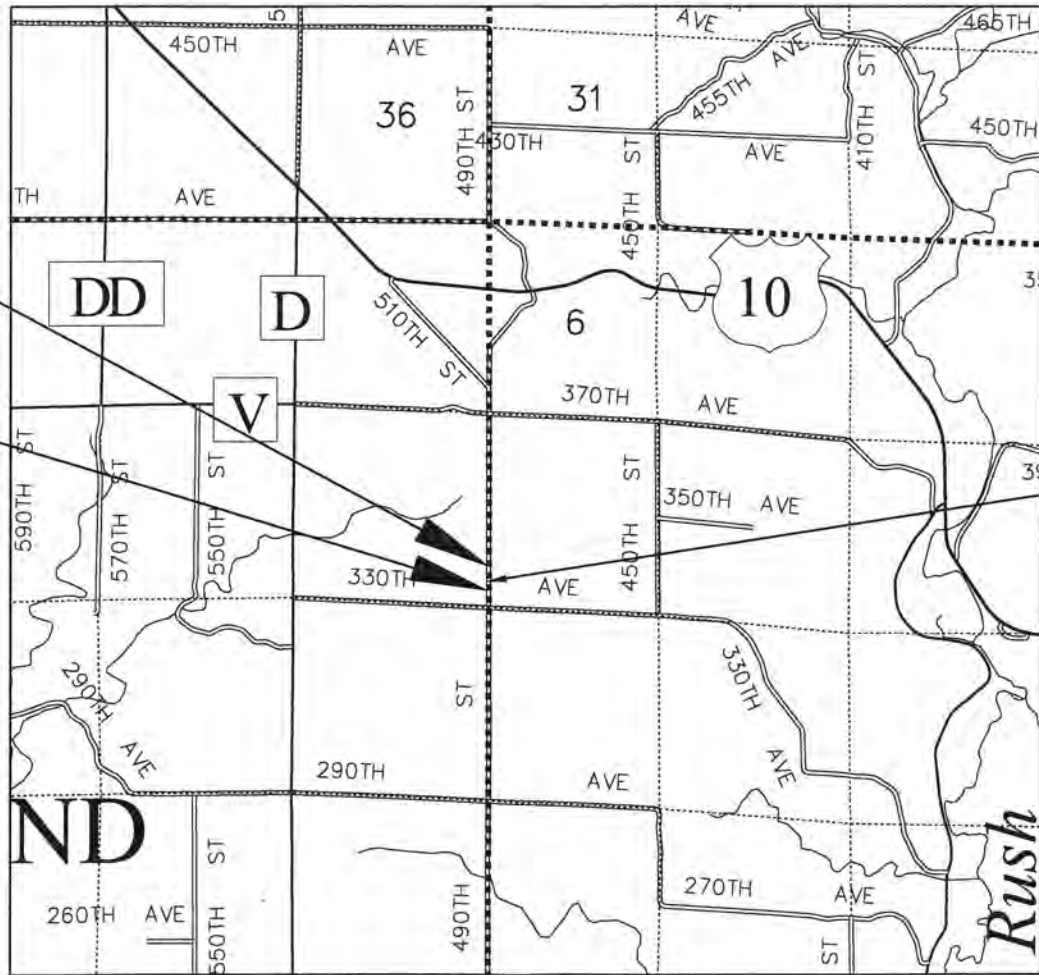
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

END PROJECT
STA 10+75.00
Y = 291241.89
X = 511526.66

BEGIN PROJECT
STA 9+38.46
Y = 291105.36
X = 511526.21



TOTAL NET LENGTH OF CENTERLINE = 0.026 MI.

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), PIERCE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2018). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 18.

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T HARTLAND, 490TH STREET

DRY RUN BRIDGE B-47-0231

LOC STR

PIERCE COUNTY

STATE PROJECT NUMBER
7895-00-70

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
7895-00-70	WISC 2025170	1

ACCEPTED FOR

TOWN of HARTLAND

7/22/24 *Kurt W. Nelson*
(Date) (Town Chairman)

ORIGINAL PLANS PREPARED BY

AYRES



7/29/2024 *Daniel N. Sydow*
(Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	AYRES ASSOCIATES INC
Designer	AYRES ASSOCIATES INC
Project Manager	MATTHEW BERG, PE
Regional Examiner	TOU YANG, PE
Regional Supervisor	TOU YANG, PE

APPROVED FOR THE DEPARTMENT

DATE: 7/30/2024 *Matthew Berg*
(Signature)

E

2

UTILITIES CONTACTS

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ELLSWORTH, WI 54011
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CELL: 715-307-1904
EMAIL: bristow@piercepepin.coop

DIGGERSHOTLINE

Dial 811 or (800)242-8511

www.DiggersHotline.com

WISCONSIN DNR LIAISON

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WDNR
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EMAIL: AmyL.lesik@wisconsin.gov

TOWN OF CONTACT

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DESIGN PROJECT MANAGER

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DESIGN PROJECT LEADER

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EAU CLAIRE, WI 54701
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EMAIL: sydowd@AyresAssociates.com

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL EXPANSION FACTOR IS 30%

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

RIGHT OF WAY INFORMATION SHOWN ON THE PLANS IS APPROXIMATE.

EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT APPROXIMATE LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE CONTRACTOR'S EROSION CONTROL IMPLEMENTATION PLAN (ECIP) AND APPROVED BY THE ENGINEER. MAINTAIN EROSION CONTROL MEASURES UNTIL SUCH A TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SUBGRADE SHOULDER POINTS ARE TO BE SEEDED AND EROSION MAT AS DIRECTED BY THE ENGINEER.

SEED MIXTURE NO. 20 AND SEEDING TEMPORARY SHALL BE USED IN THE PROJECT AND SHALL BE PLACED AS SHOWN IN THE PLANS AND/OR DIRECTED BY THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM (NAVD) 1988.

ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2" UPPER LAYER AND A 2" LOWER LAYER. ASPHALTIC SURFACE SHALL USE 12.5 mm NOMINAL AGGREGATE SIZE.

THE PROPOSED SHOULDER WIDTH SHOWN IN THE TYPICAL SECTIONS ARE MINIMUM WIDTH. PERPETUATE EXISTING SHOULDERS THAT ARE WIDER THAN WHAT IS SHOWN IN THE TYPICAL SECTIONS.

SAWCUTS, AS SHOWN ON THE PLANS, ARE SUGGESTED LOCATIONS AND MAY BE ADJUSTED AT THE DISCRETION OF THE ENGINEER TO BETTER SUIT FIELD CONDITIONS.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

THE DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR WITH A MONUMENT TO BE INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.

DO NOT DRIVE OR STORE EQUIPMENT, OR STORE CONSTRUCTION MATERIALS IN ENVIRONMENTALLY SENSITIVE AREAS, WETLANDS OR WATERWAYS.

RUNOFF COEFFICIENT TABLE

LAND USE:	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS:	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIPTURF:	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPETURF:			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT:	.70 - .95											
CONCRETE:	.80 - .95											
BRICK:	.70 - .80											
DRIVES, WALKS:	.75 - .85											
ROOFS:	.75 - .95											
GRAVEL ROADS, SHOULDERS:	.40 - .60											

TOTAL PROJECT AREA = 0.207 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.119 ACRES

PROJECT NO: 7895-00-70

HWY: 490TH STREET

COUNTY: PIERCE

GENERAL NOTES

SHEET

E

FILE NAME : I:\42\42-1377.00 - PIERCE CO, TN HARTLAND, 490TH\C3D\SHEETS\020101-GN.DWG
LAYOUT NAME - 01

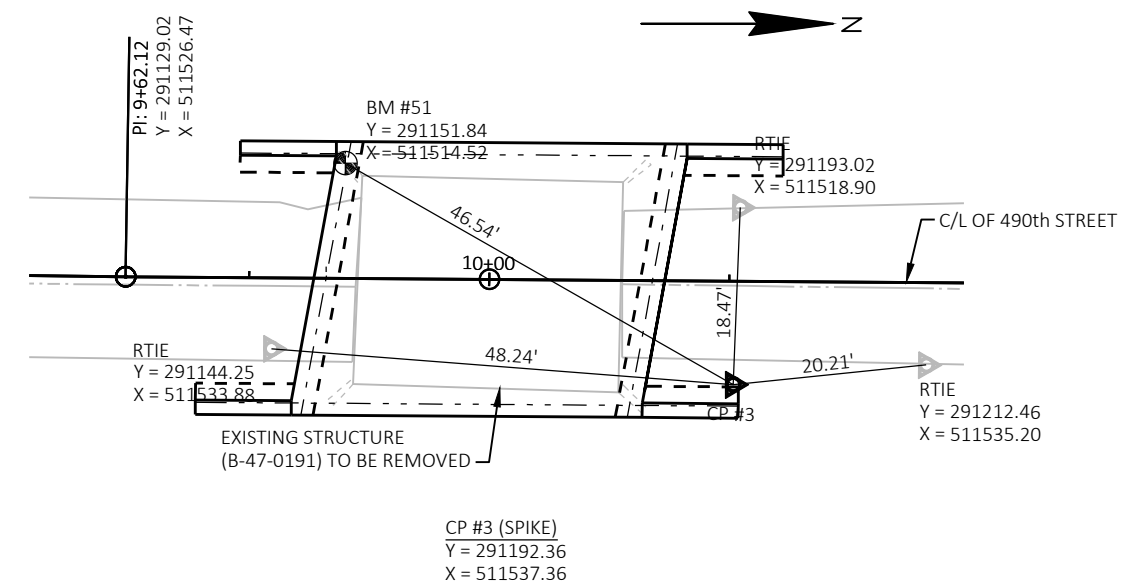
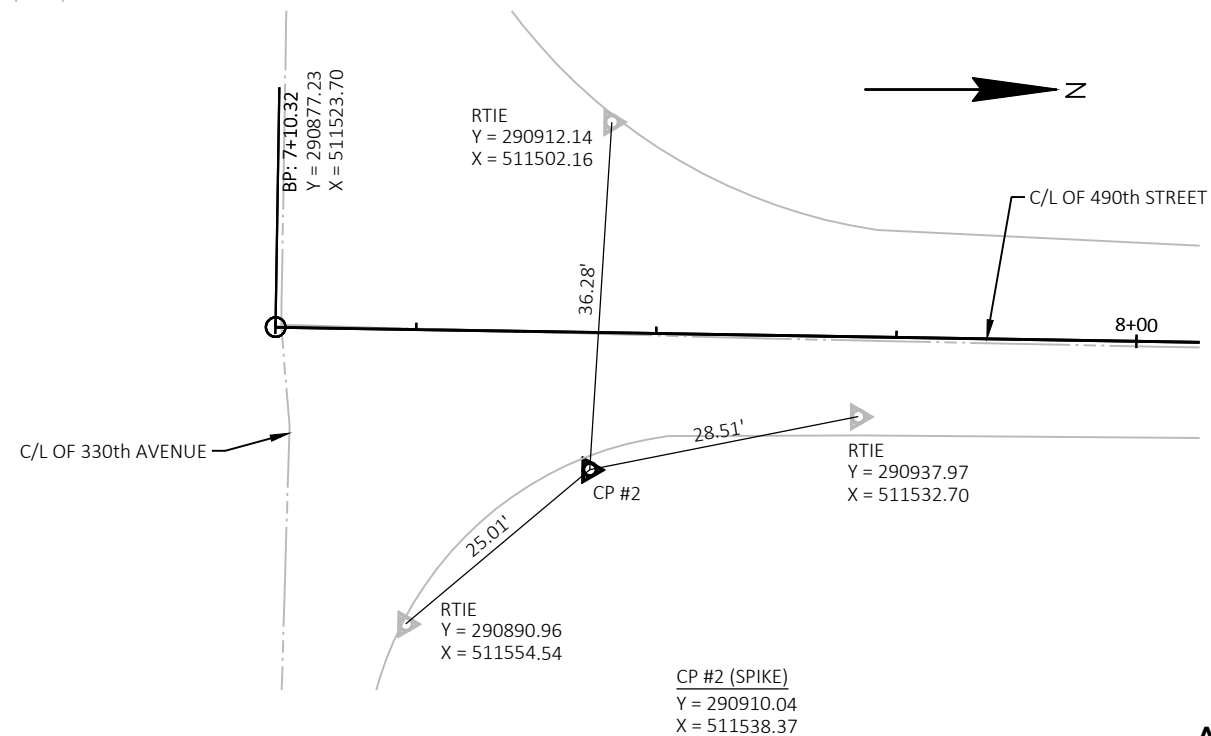
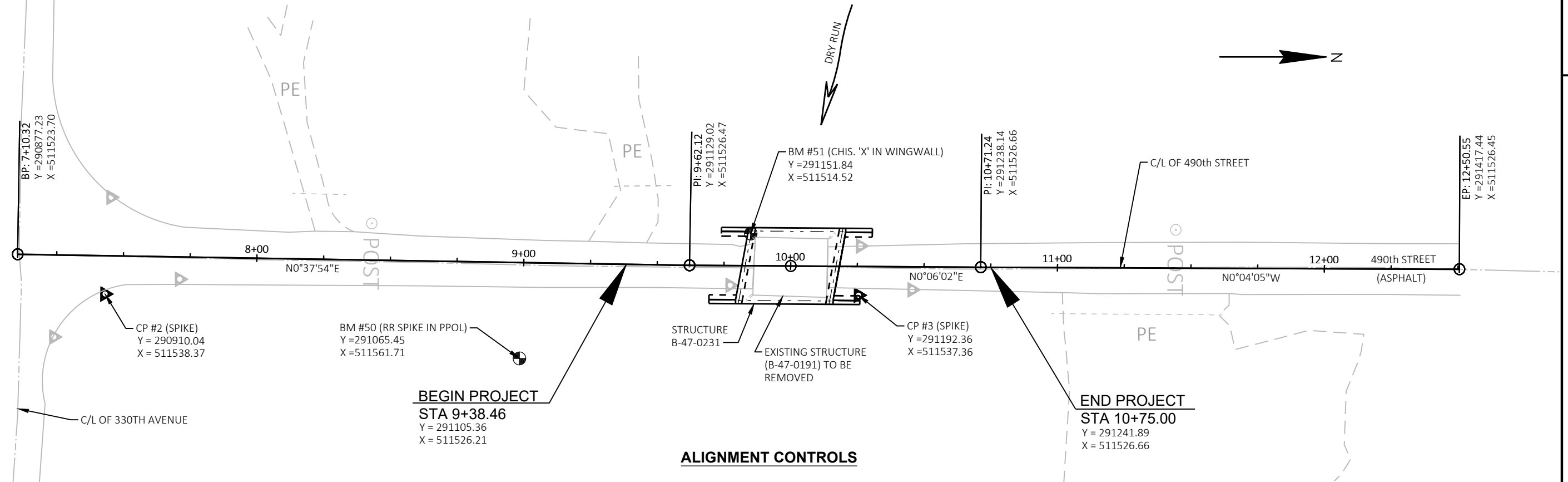
PLOT DATE : 6/3/2024 11:28 AM

PLOT BY : RESHESKE, CARRIE

PLOT NAME :

PLOT SCALE : 1" = 1'

WISDOT/CADDs SHEET 42





TEMPORARY DITCH CHECK (UNDISTRIBUTED)

Estimate Of Quantities

7895-00-70

Line	Item	Item Description	Unit	Total	Qty
0002	203.0250	Removing Structure Over Waterway Remove Debris (structure) 01. B-47-0191	EACH	1.000	1.000
0004	205.0100	Excavation Common	CY	103.000	103.000
0006	206.1001	Excavation for Structures Bridges (structure) 01. B-47-0231	EACH	1.000	1.000
0008	210.1500	Backfill Structure Type A	TON	240.000	240.000
0010	213.0100	Finishing Roadway (project) 01. 7895-00-70	EACH	1.000	1.000
0012	305.0110	Base Aggregate Dense 3/4-Inch	TON	15.000	15.000
0014	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	155.000	155.000
0016	455.0605	Tack Coat	GAL	38.000	38.000
0018	465.0105	Asphaltic Surface	TON	65.000	65.000
0020	502.0100	Concrete Masonry Bridges	CY	127.000	127.000
0022	502.3200	Protective Surface Treatment	SY	154.000	154.000
0024	505.0400	Bar Steel Reinforcement HS Structures	LB	3,420.000	3,420.000
0026	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	14,520.000	14,520.000
0028	513.4061	Railing Tubular Type M	LF	119.000	119.000
0030	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0032	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	250.000	250.000
0034	606.0300	Riprap Heavy	CY	70.000	70.000
0036	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	180.000	180.000
0038	618.0100	Maintenance and Repair of Haul Roads (project) 01. 7895-00-70	EACH	1.000	1.000
0040	619.1000	Mobilization	EACH	1.000	1.000
0042	623.0200	Dust Control Surface Treatment	SY	320.000	320.000
0044	624.0100	Water	MGAL	2.000	2.000
0046	625.0100	Topsoil	SY	85.000	85.000
0048	627.0200	Mulching	SY	180.000	180.000
0050	628.1504	Silt Fence	LF	420.000	420.000
0052	628.1520	Silt Fence Maintenance	LF	1,260.000	1,260.000
0054	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0056	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0058	628.2027	Erosion Mat Class II Type C	SY	30.000	30.000
0060	628.7504	Temporary Ditch Checks	LF	50.000	50.000
0062	629.0210	Fertilizer Type B	CWT	0.140	0.140
0064	630.0120	Seeding Mixture No. 20	LB	14.000	14.000
0066	630.0200	Seeding Temporary	LB	8.000	8.000
0068	630.0500	Seed Water	MGAL	6.000	6.000
0070	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0072	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0074	638.2602	Removing Signs Type II	EACH	6.000	6.000
0076	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0078	642.5001	Field Office Type B	EACH	1.000	1.000
0080	643.0420	Traffic Control Barricades Type III	DAY	1,350.000	1,350.000
0082	643.0705	Traffic Control Warning Lights Type A	DAY	2,100.000	2,100.000
0084	643.0900	Traffic Control Signs	DAY	1,050.000	1,050.000
0086	643.5000	Traffic Control	EACH	1.000	1.000
0088	645.0111	Geotextile Type DF Schedule A	SY	60.000	60.000
0090	645.0120	Geotextile Type HR	SY	160.000	160.000
0092	650.4500	Construction Staking Subgrade	LF	100.000	100.000
0094	650.5000	Construction Staking Base	LF	100.000	100.000
0096	650.6501	Construction Staking Structure Layout (structure) 01. B-47-0231	EACH	1.000	1.000
0098	650.9911	Construction Staking Supplemental Control (project) 01. 7895-00-70	EACH	1.000	1.000

Estimate Of Quantities

7895-00-70

Line	Item	Item Description	Unit	Total	Qty
0100	650.9920	Construction Staking Slope Stakes	LF	100.000	100.000
0102	690.0150	Sawing Asphalt	LF	35.000	35.000
0104	715.0502	Incentive Strength Concrete Structures	DOL	762.000	762.000
0106	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000
0108	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0110	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000

490TH STREET EARTHWORK SUMMARY

From/To Station	Location	Common Excavation (1) (Item 205.0100)	Unexpanded Fill	Expanded Fill (2)	Mass Ordinate +/- (3)	Waste
		Cut		Factor 1.30		
9+38.46 - 9+81.73	MAINLINE	48	1	1	47	47
10+18.27 - 10+75	MAINLINE	55	2	3	52	52

103

- 1) Common Excavation is the Cut. Item number 205.0100.
2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.
4) All quantities shown in CY.

BASE AGGREGATE

CATEGORY	STATION	TO	STATION	LOCATION	305.0110	305.0120	624.0100	REMARKS
					BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4- INCH TON		
0010	9+38.46	-	9+81.73	LT/RT	10	70	1	SOUTH APPROACH
0010	10+18.27	-	10+75	LT/RT	5	85	1	NORTH APPROACH
TOTAL 0010					15	155	2	

ASPHALT

CATEGORY	STATION	TO	STATION	LOCATION	455.0605	465.0105	REMARKS
					TACK COAT GAL	ASPHALTIC SURFACE TON	
0010	9+38.46	-	9+81.73	MAINLINE	17	30	SOUTH APPROACH
0010	10+18.27	-	10+75	MAINLINE	21	35	NORTH APPROACH
TOTAL 0010					38	65	

NOTES:
* TACK COAT APPLICATION RATE = 0.07 GAL/SY
** ASSUMED HMA AT 112 LBS/SY/IN

MAINTENANCE AND REPAIR OF HAUL ROADS

CATEGORY	LOCATION	618.0100.01
		MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) (01. 7895-00-70) EACH
0030	490TH STREET	1
TOTAL 0030		1

MISCELLANEOUS ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	623.0200	628.1905	628.1910	628.7504
					DUST CONTROL SURFACE TREATMENT SY	MOBILIZATIONS EROSION CONTROL EACH	EROSION CONTROL EACH	TEMPORARY DITCH CHECKS LF
0010	9+38.46	-	10+75	PROJECT-WIDE	320	4	4	50
TOTAL 0010					320	4	4	50

EROSION CONTROL

CATEGORY	STATION	TO	STATION	LOCATION	625.0100	627.0200	628.1504	628.1520	628.2027	629.0210	630.0120	630.0200	630.0500
					TOPSOIL SY	MULCHING SY	SILT FENCE LF	SILT FENCE MAINTENANCE LF	EROSION MAT CLASS II TYPE C SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 20 LB	SEEDING TEMPORARY LB	SEED WATER MGAL
0010	9+38.46	-	9+81.73	LT	10	20	75	225	5	0.02	2	1	1
0010	9+38.46	-	9+81.73	RT	15	30	75	225	5	0.02	2	1	1
0010	10+18.27	-	10+75	LT	20	40	85	255	5	0.03	3	2	1
0010	10+18.27	-	10+75	RT	40	55	100	300	10	0.04	4	2	2
0010			UNDISTRIBUTED		-	35	85	255	5	0.03	3	2	1
TOTAL 0010					85	180	420	1,260	30	0.14	14	8	6

SIGNS

CATEGORY	STATION	LOCATION	634.0614	637.2230	638.2602	638.3000	REMARKS
			POSTS WOOD 4X6-INCH X 14- FT EACH	SIGNS TYPE II REFLECTIVE F SF	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	
0010	9+73	LT	1	3	--	--	W5-52L (OBJECT MARKER)
0010	9+68	RT	1	3	--	--	W5-52R (OBJECT MARKER)
0010	9+82	RT	--	--	1	1	R12-1 (WEIGHT LIMIT 25 TON)
0010	9+86	LT	--	--	1	1	W5-52L (OBJECT MARKER)
0010	9+85	RT	--	--	1	1	W5-52R (OBJECT MARKER)
0010	10+15	LT	--	--	1	1	W5-52R (OBJECT MARKER)
0010	10+14	RT	--	--	1	1	W5-52L (OBJECT MARKER)
0010	10+18	LT	--	--	1	1	R12-1 (WEIGHT LIMIT 25 TON)
0010	10+32	LT	1	3	--	--	W5-52R (OBJECT MARKER)
0010	10+27	RT	1	3	--	--	W5-52L (OBJECT MARKER)
TOTAL 0010			4	12	6	6	

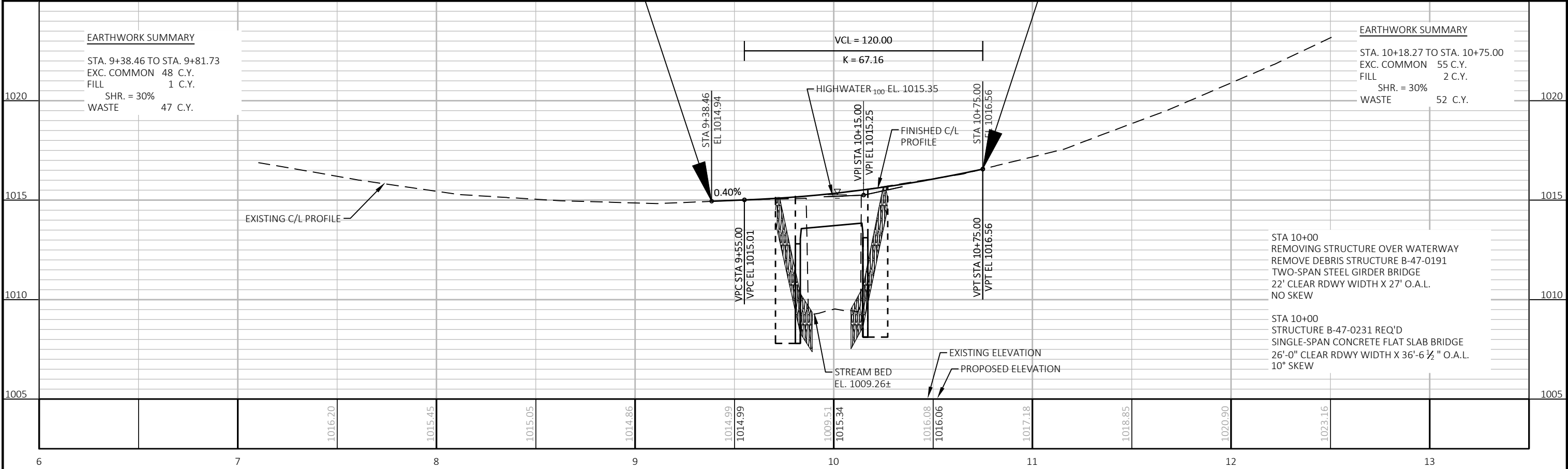
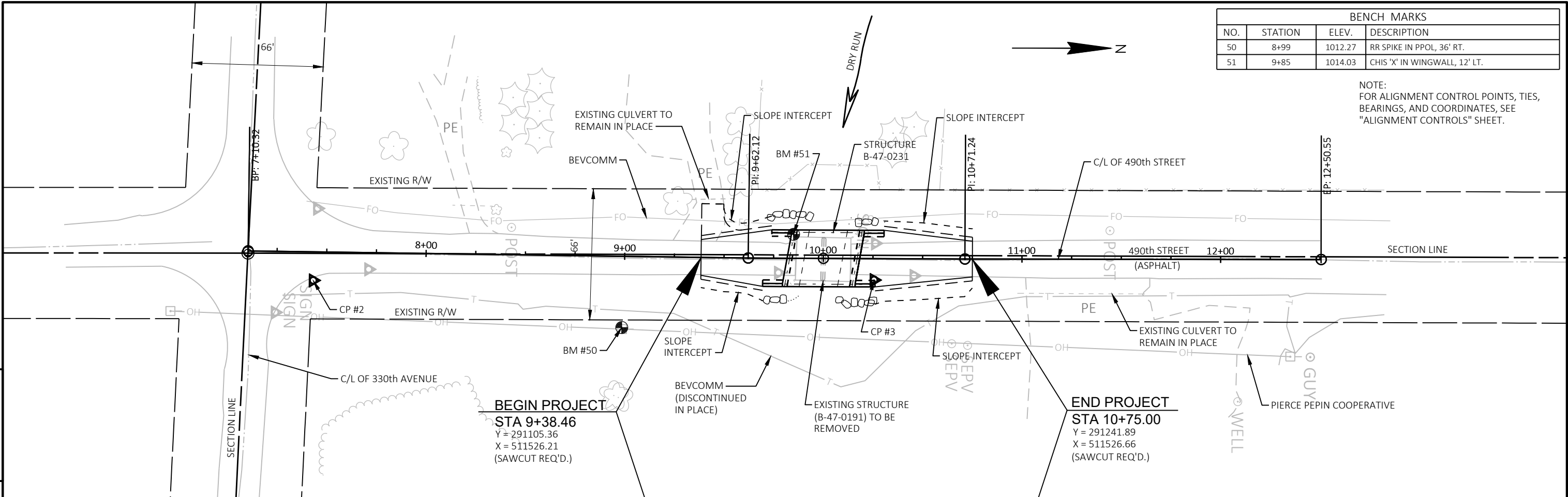
TRAFFIC CONTROL

CATEGORY	LOCATION	DURATION DAYS	NO.	643.0420	643.0705	643.0900
				TRAFFIC CONTROL BARRICADES TYPE III DAY	TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY	TRAFFIC CONTROL SIGNS DAY
0010	PER SDD 15C2	75	18	1,350	28	1,050
TOTAL 0010				1,350	2,100	1,050

STAKING						
		650.4500	650.5000	650.6501.01	650.9911.01	650.9920
		CONSTRUCTION		CONSTRUCTION	CONSTRUCTION	
		STAKING		STAKING	STAKING	
		SUBGRADE	CONSTRUCTION	STRUCTURE	SUPPLEMENTAL	CONSTRUCTION
		LF	STAKING BASE	LAYOUT	CONTROL	STAKING SLOPE
		LF	LF	(STRUCTURE)	(PROJECT) (01.	STAKES
		LF	LF	(01. B-47-0231)	7895-00-70)	LF
CATEGORY	LOCATION	LF	LF	EACH	EACH	LF
0010	MAINLINE	100	100	-	-	100
0010	PROJECT 7895-00-70	-	-	-	1	-
TOTAL 0010		100	100	0	1	100
0020	B-47-0231	-	-	1	-	-
TOTAL 0020		0	0	1	0	0
PROJECT TOTAL		100	100	1	1	100

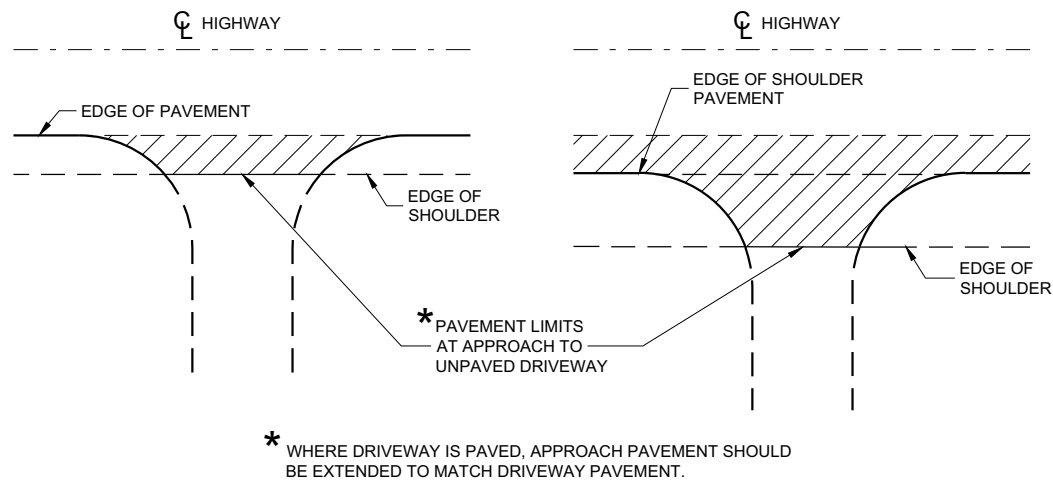
SAWING ASPHALT			
		690.0150	
		SAWING	
		ASPHALT	
CATEGORY	STATION	LOCATION	LF
0010	9+38.46	MAINLINE	17
0010	10+75	MAINLINE	18
TOTAL 0010			35

INSTALLING AND MAINTAINING BIRD DETERRENT SYSTEM		
		999.2000.S.01
		INSTALLING AND
		MAINTAINING
		BIRD DETERRENT
		SYSTEM (STATION)
		(01. 10+00)
CATEGORY	STATION	EACH
0010	10+00	1
TOTAL 0010		1



Standard Detail Drawing List

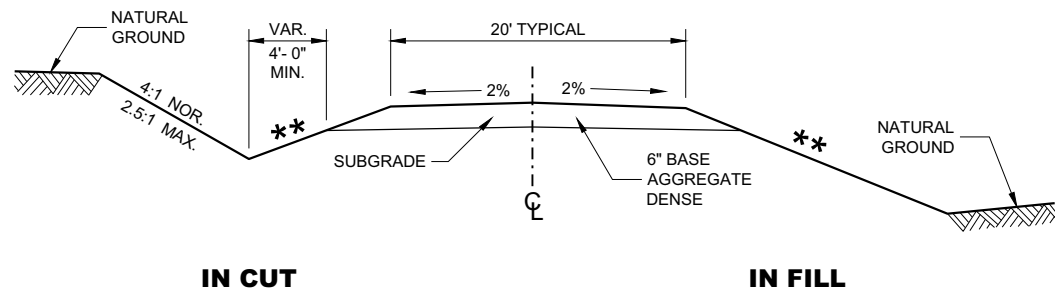
08D21-01	DRIVEWAYS WITHOUT CURB & GUTTER
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
12A03-10	NAME PLATE (STRUCTURES)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES



PLAN VIEW
(UNPAVED SHOULDER ON HIGHWAY)

PLAN VIEW
(PAVED SHOULDER ON HIGHWAY)

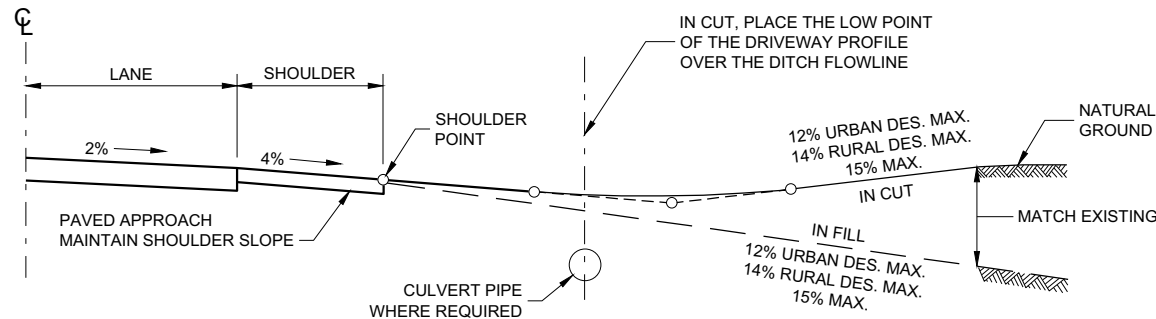
**RURAL DRIVEWAY INTERSECTION DETAIL
(NO CURB AND GUTTER OR SIDEWALK)**



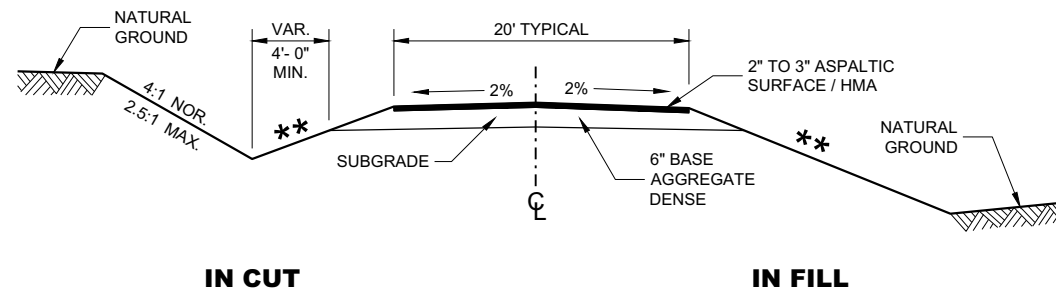
**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
AGGREGATE SURFACE**

****** SLOPE CAN VARY WITH SPEED. SEE 11-45-30.6.2

POSTED SPEED MPH	MAX. SLOPE
<35	4:1
≥ 35 TO < 60	6:1
≥60	10:1



TYPICAL DRIVEWAY PROFILES



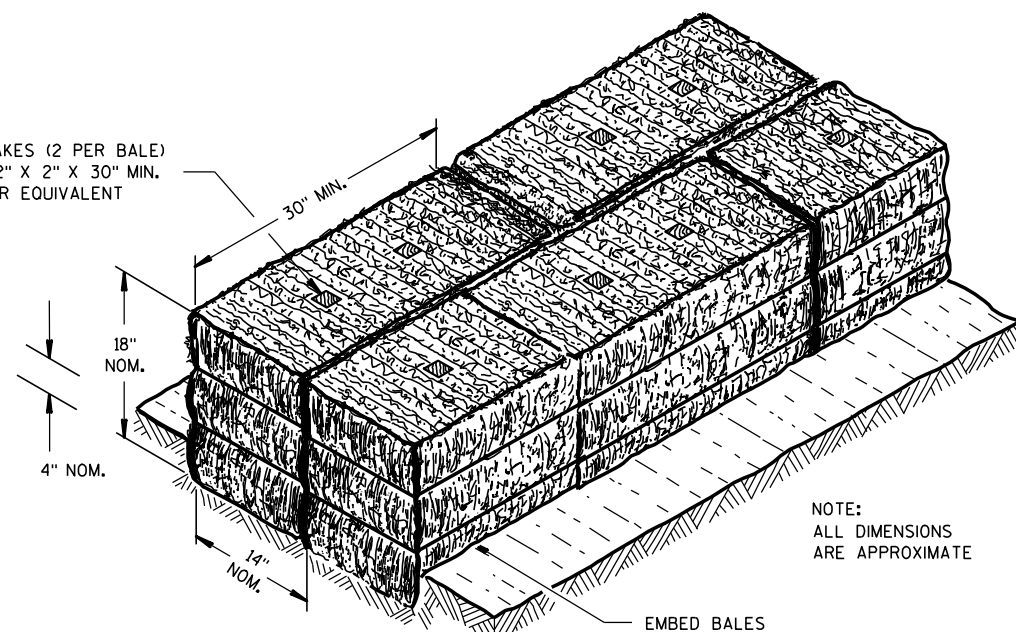
**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
ASPHALTIC SURFACE**

**DRIVEWAYS WITHOUT
CURB AND GUTTER**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

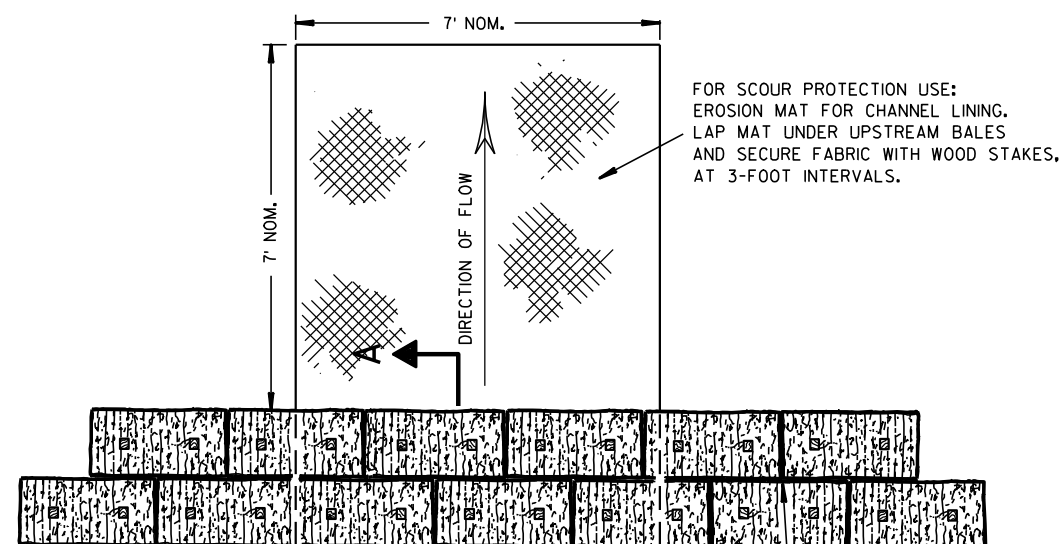
APPROVED
December 2017
DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

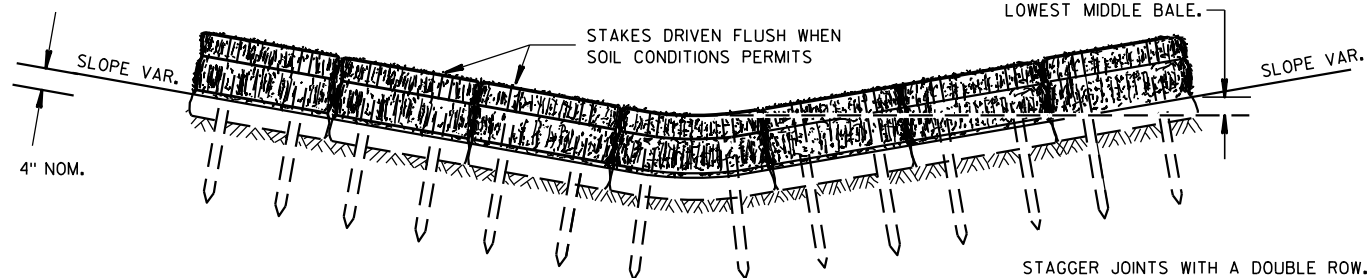
SECTION A-A



PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



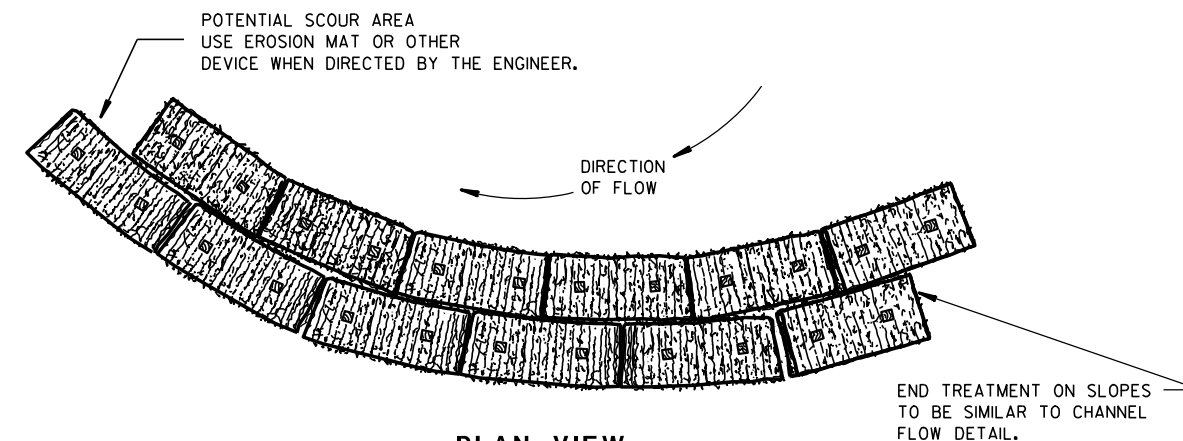
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

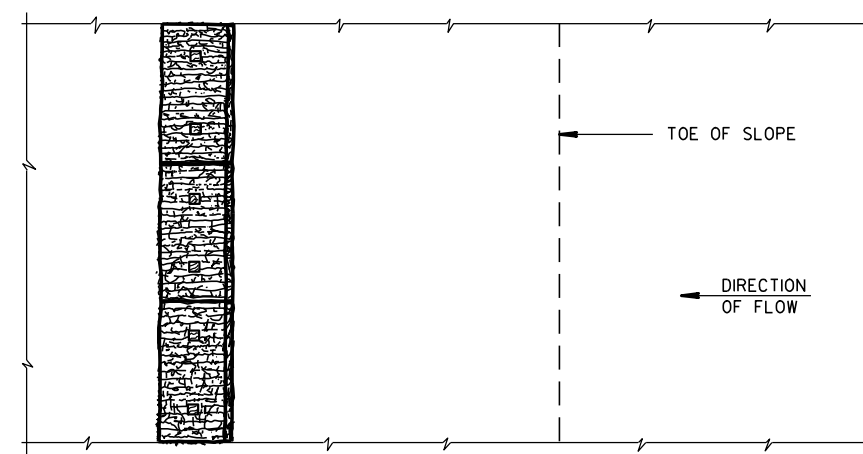
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

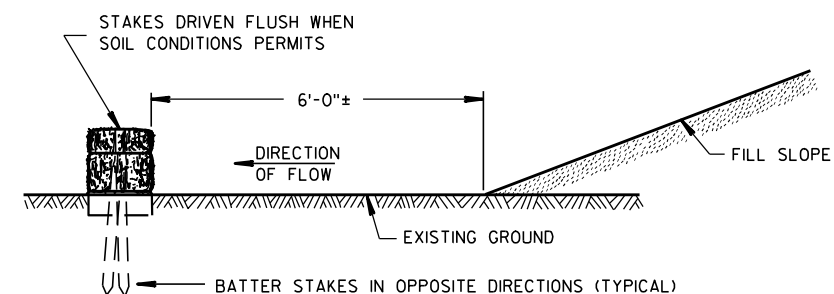


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

FHWA

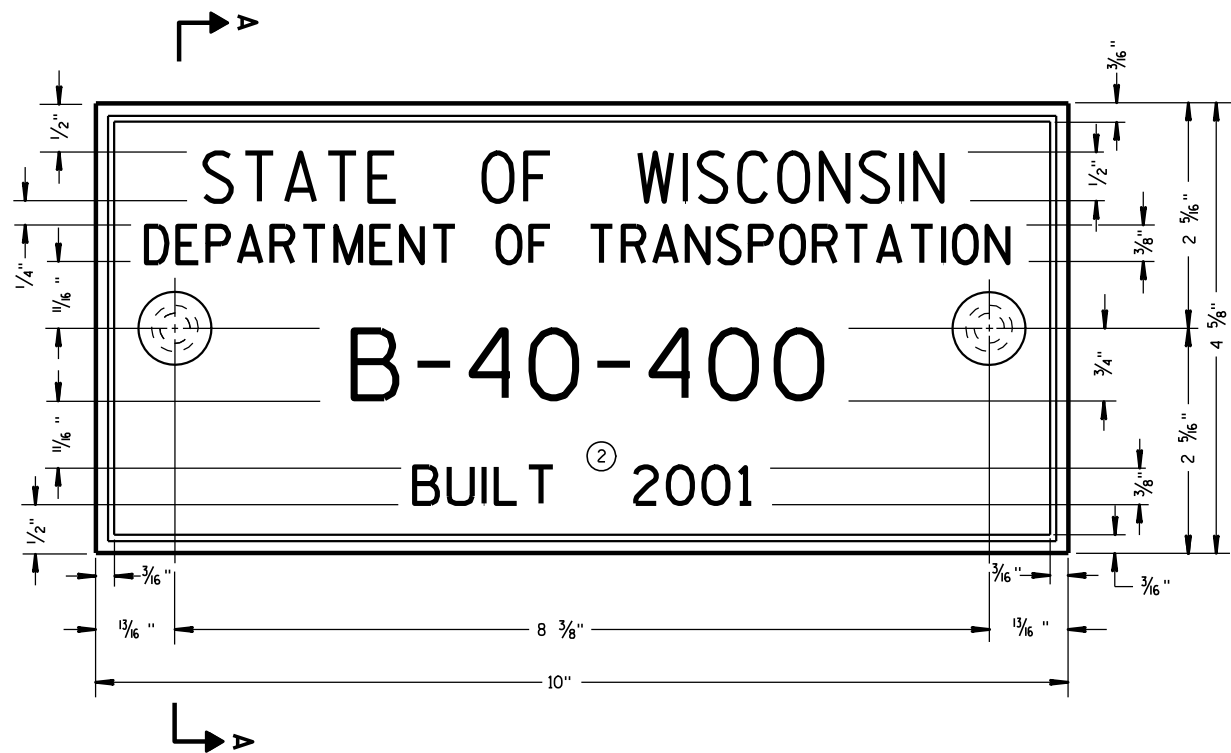
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



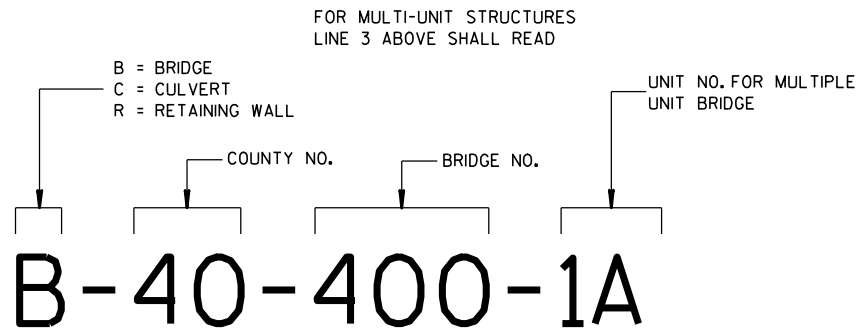
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<div style="text-align: center;">SILT FENCE</div>	
<div style="text-align: center;">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</div>	
<div>APPROVED</div> <div><u>4-29-05</u></div> <div><u>DATE</u></div>	<div><u>/S/ Beth Canestra</u></div> <div>CHIEF ROADWAY DEVELOPMENT ENGINEER</div>



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



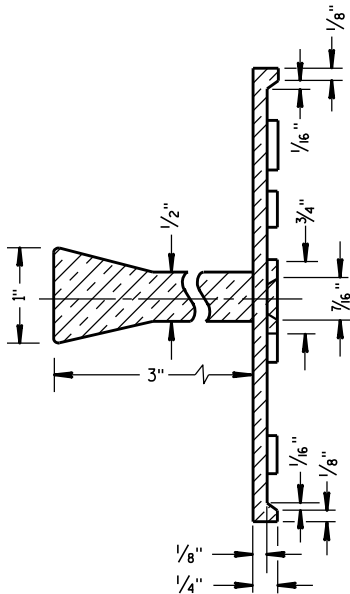
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

GENERAL NOTES

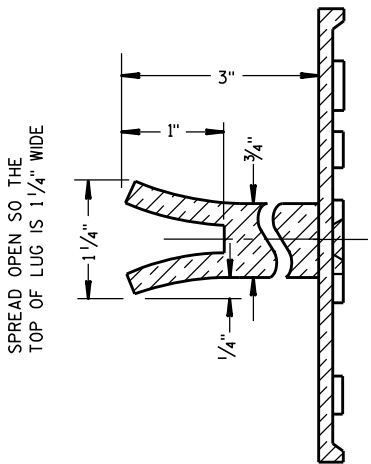
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

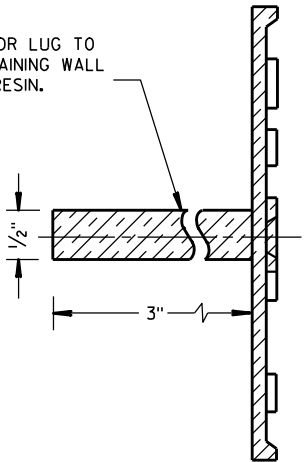


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

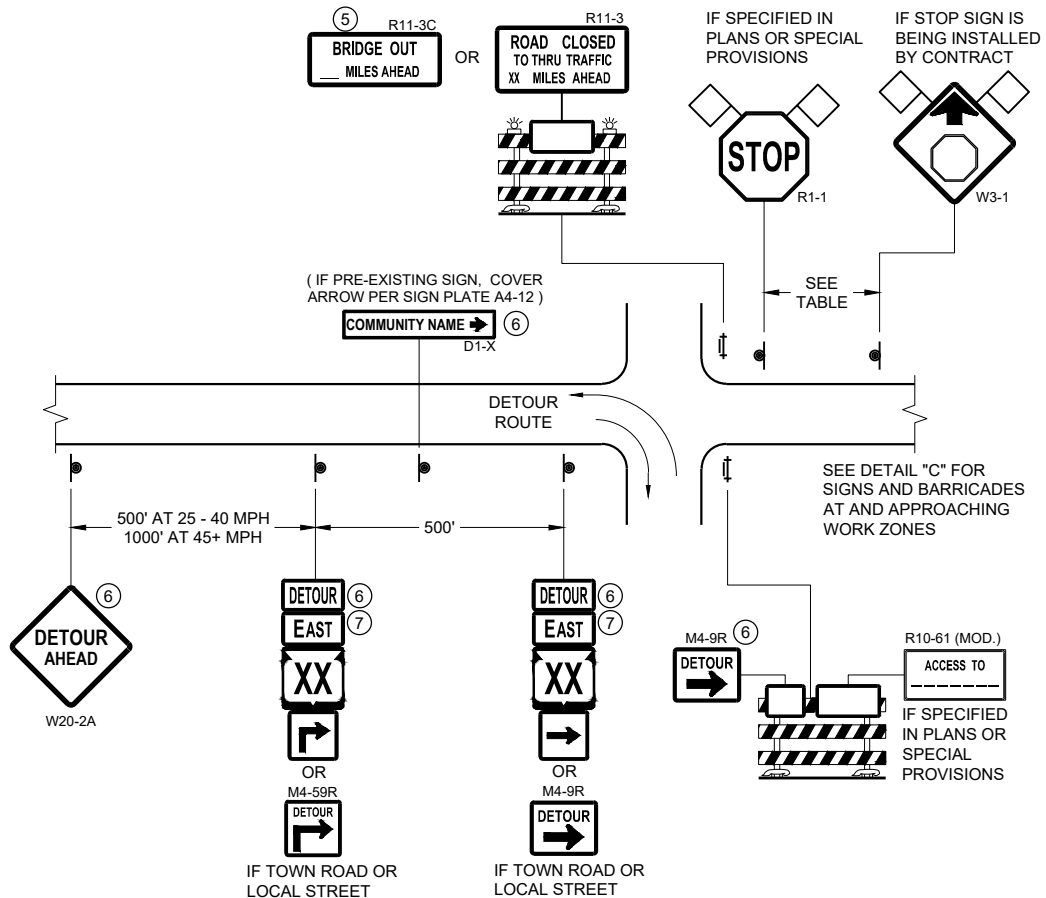


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

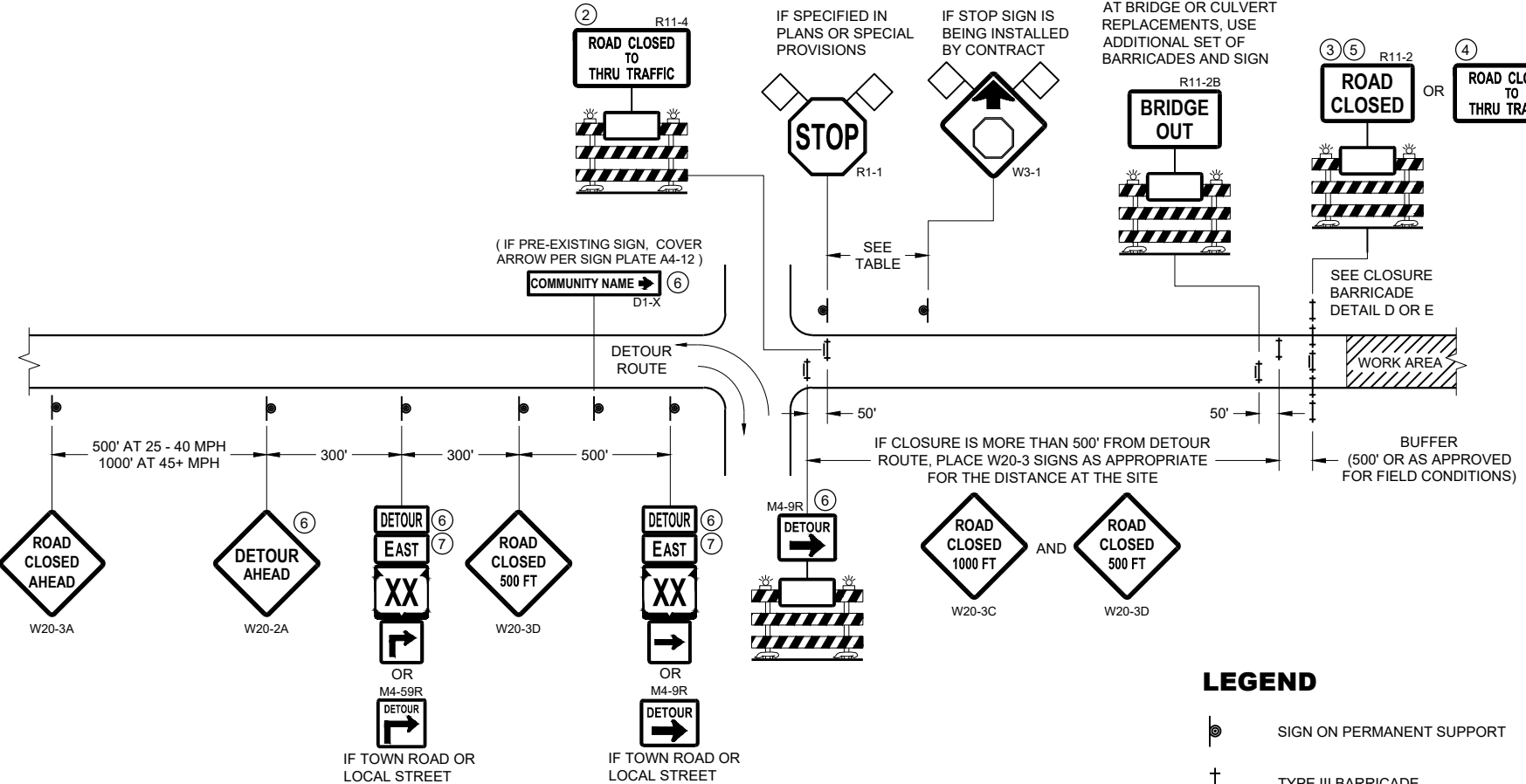
NAME PLATE
(STRUCTURES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/26/10
DATE
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



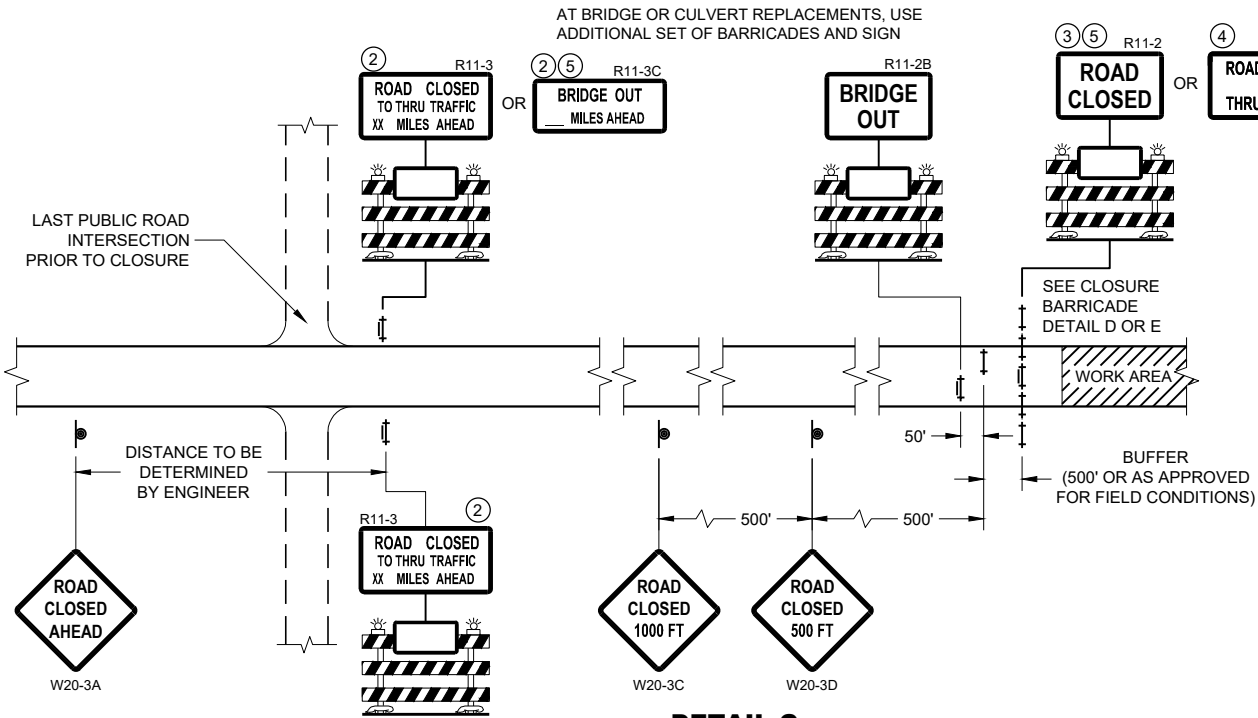
DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦



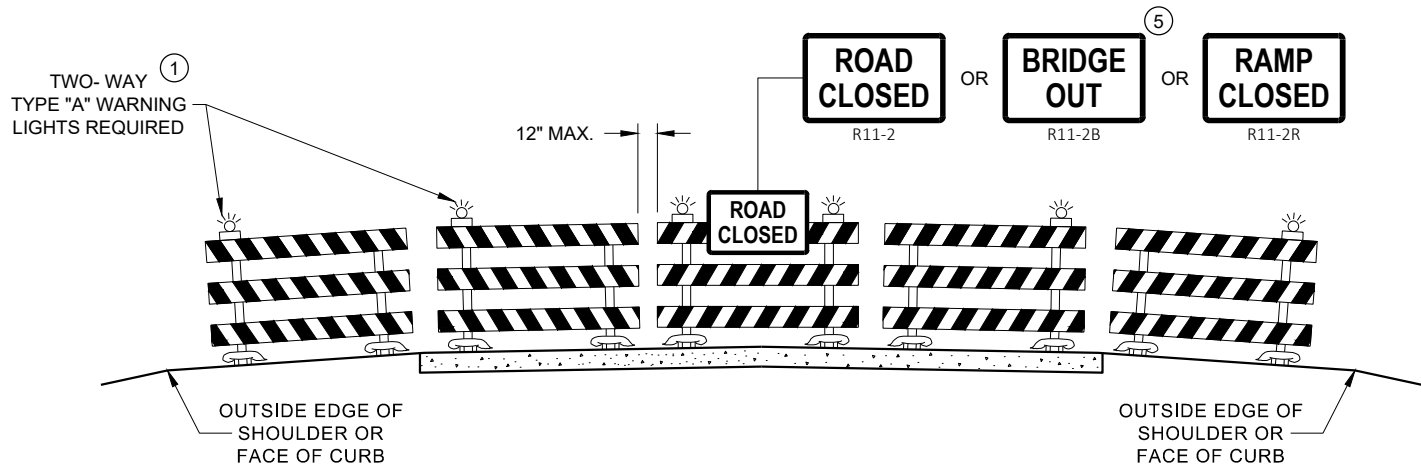
DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

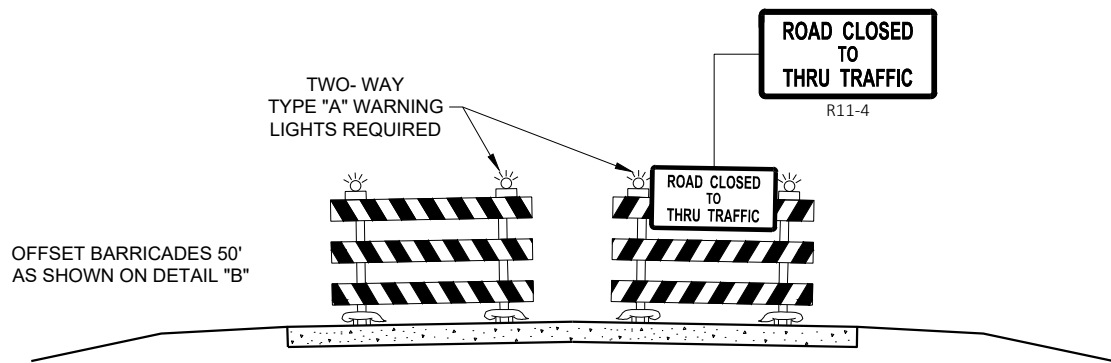
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

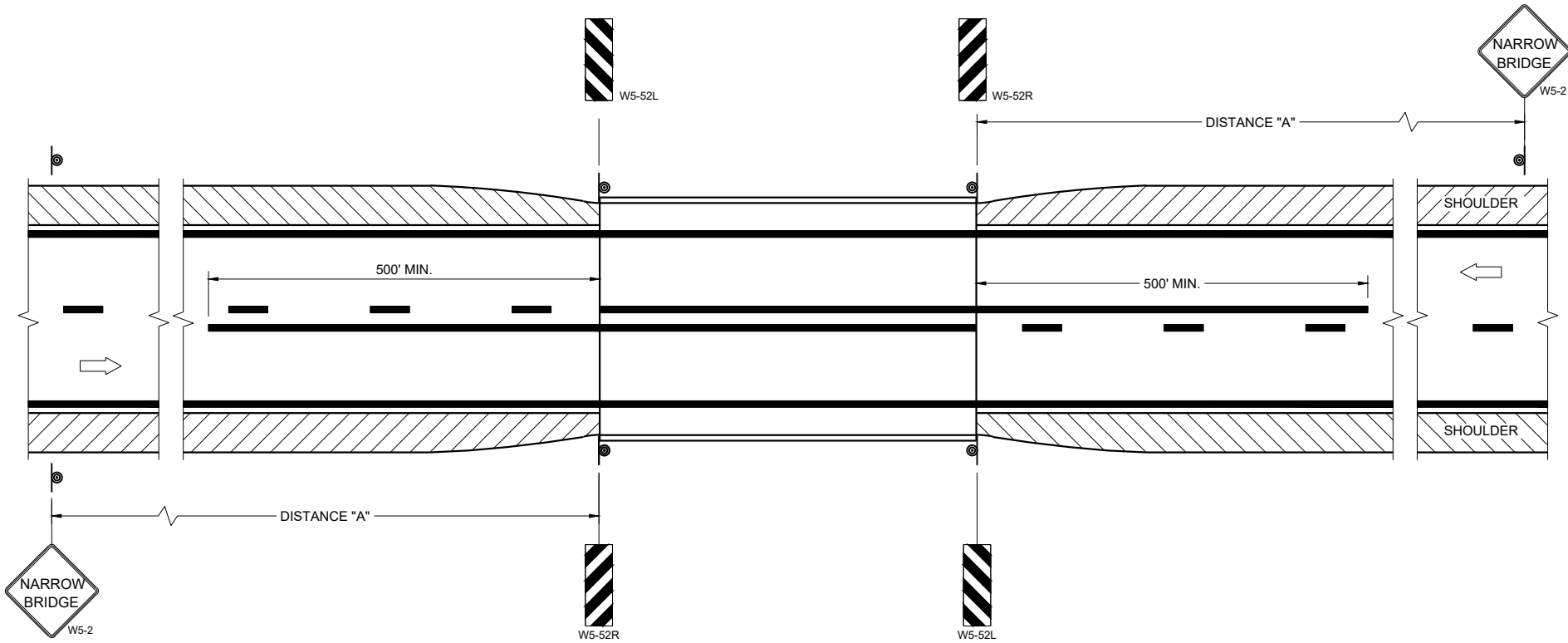
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

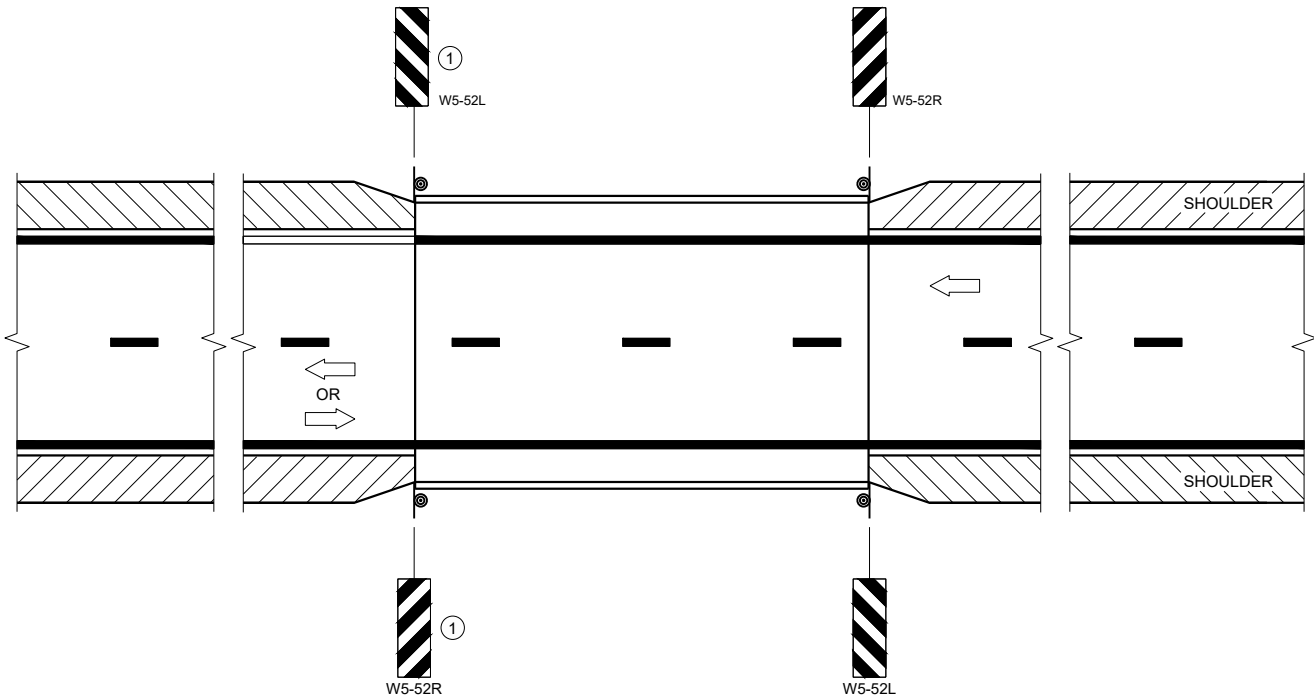
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1
WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

**SIGNING AND MARKING
FOR TWO LANE BRIDGES**

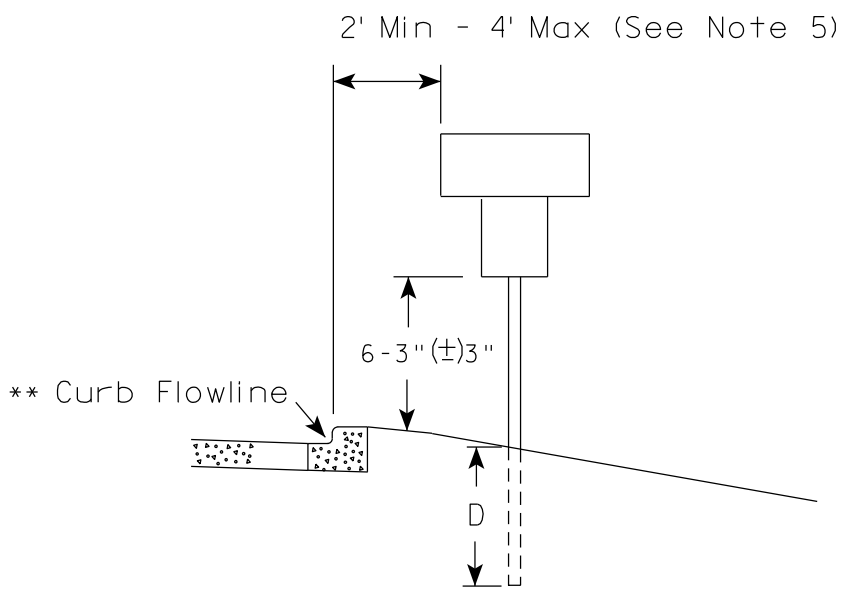
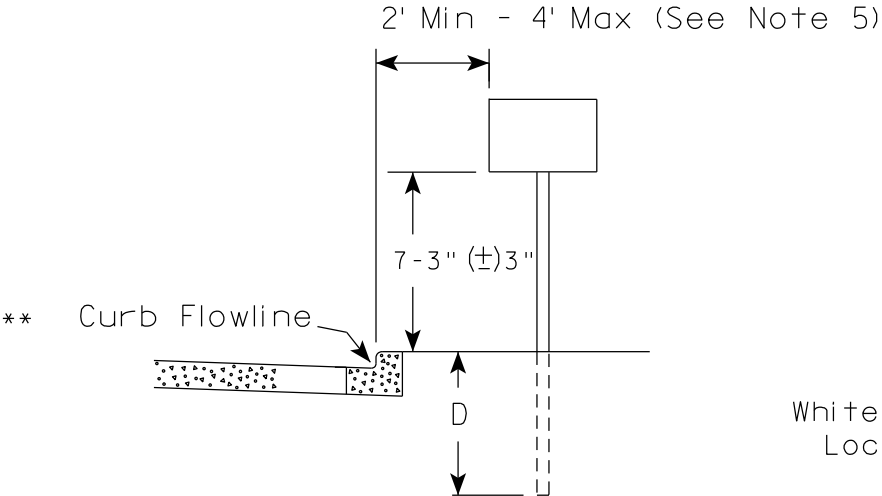
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE

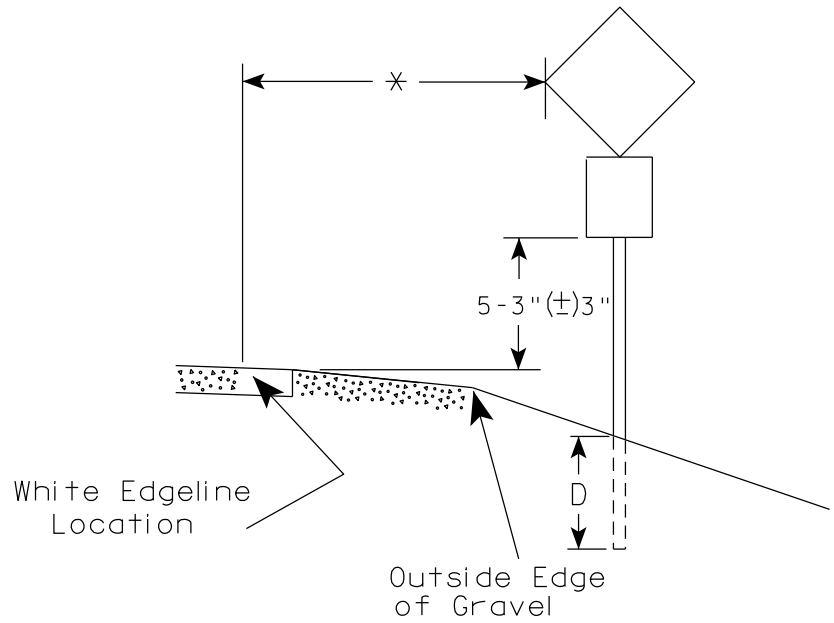
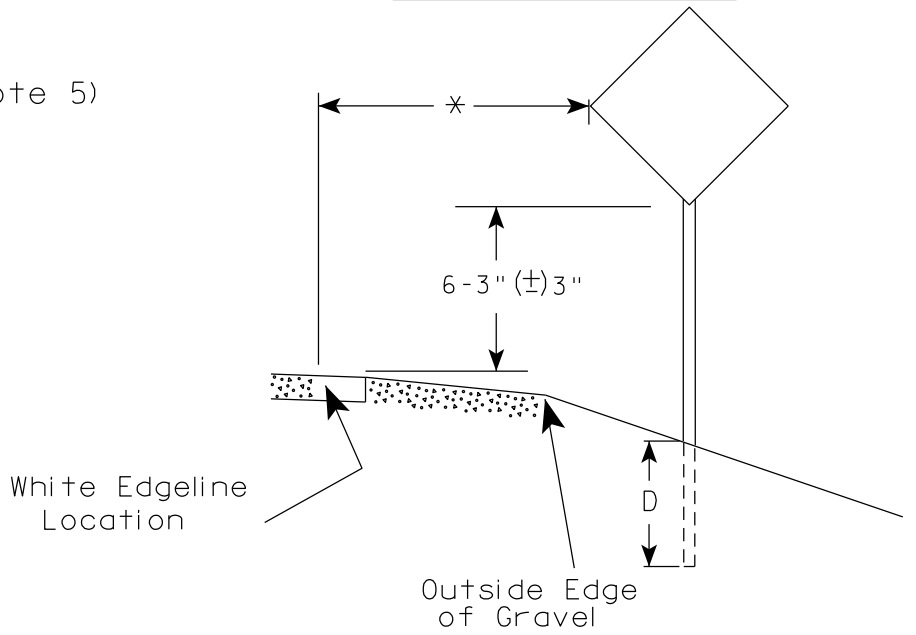
/S/ Jeannie Silver
Statewide Pavement Marking Engineer

FHWA

URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH	
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

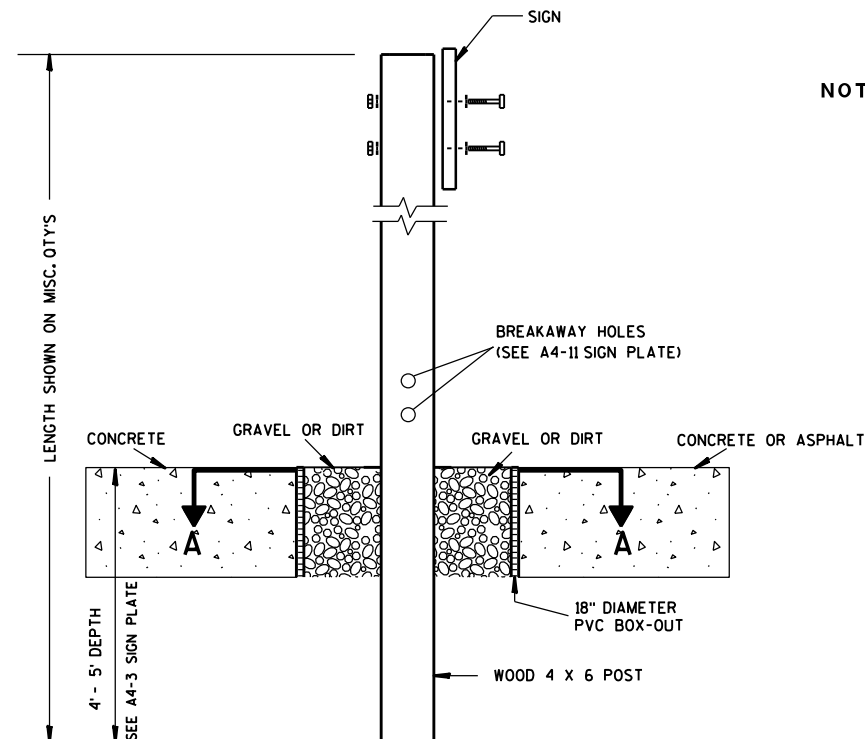
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

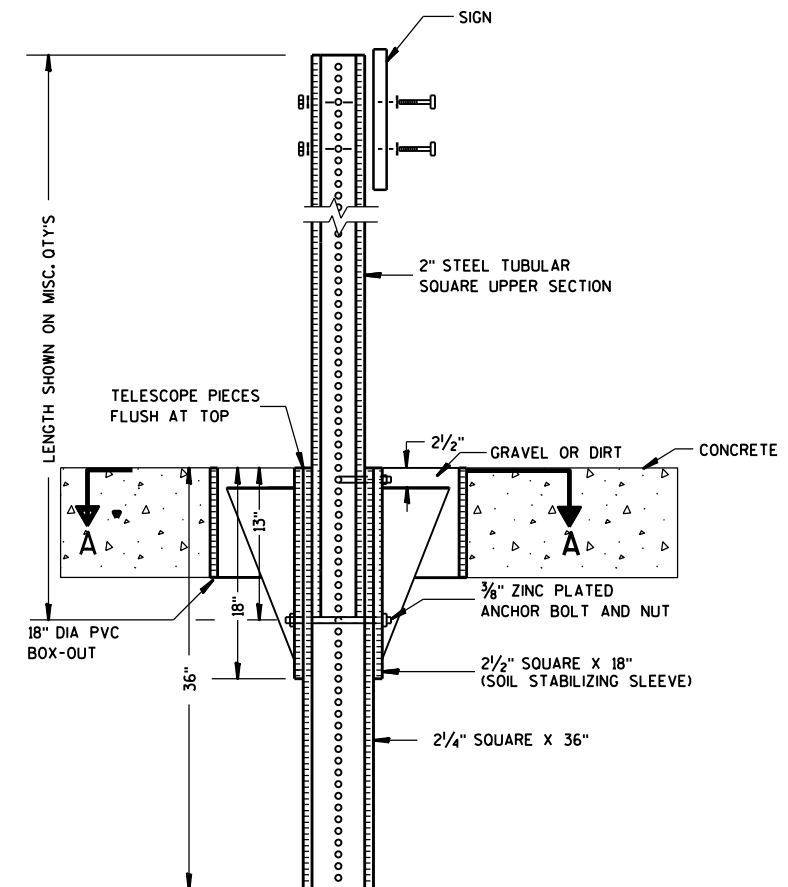
DATE 12/6/23 PLATE NO. A4-3.23



ELEVATION VIEW

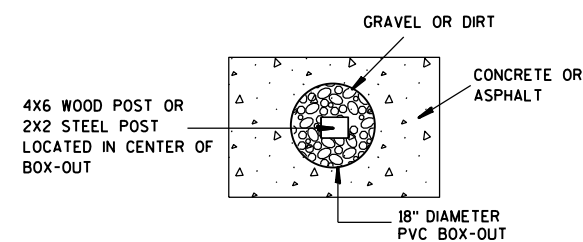
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:

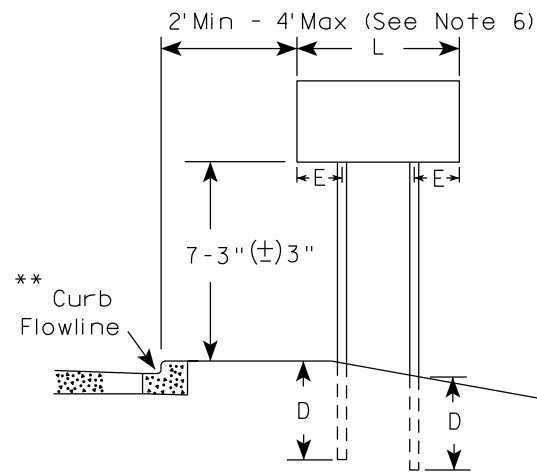
HWY:

COUNTY:

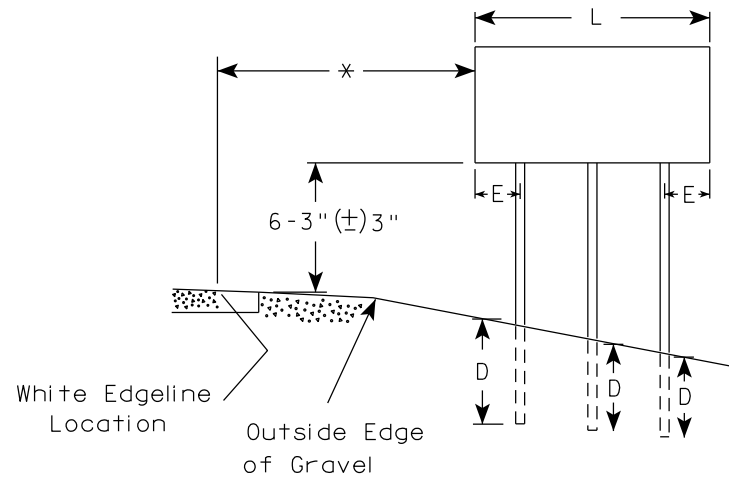
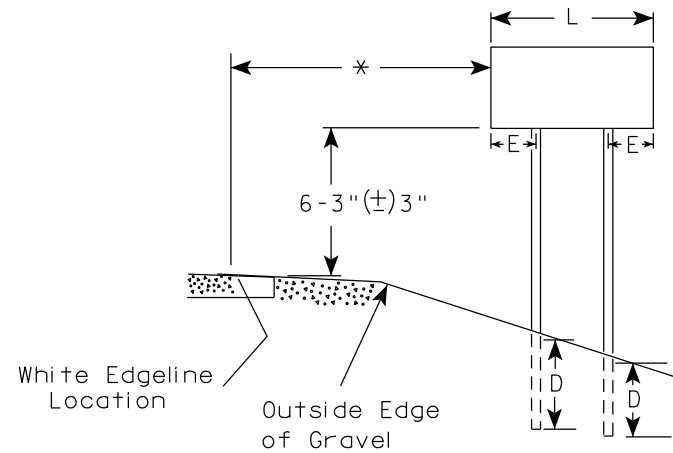
SHEET NO:

E

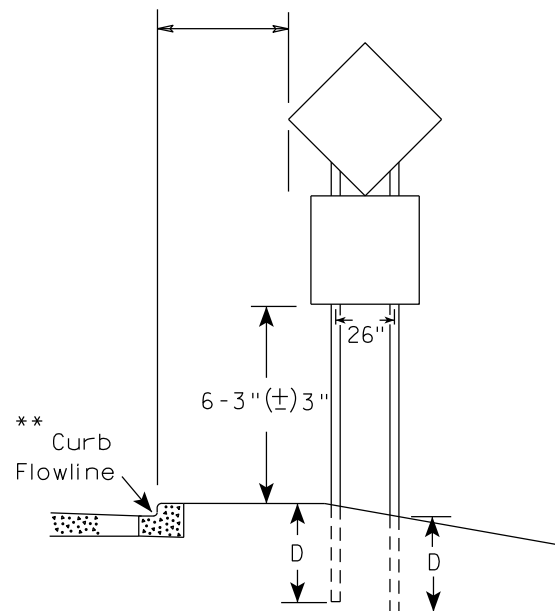
URBAN AREA



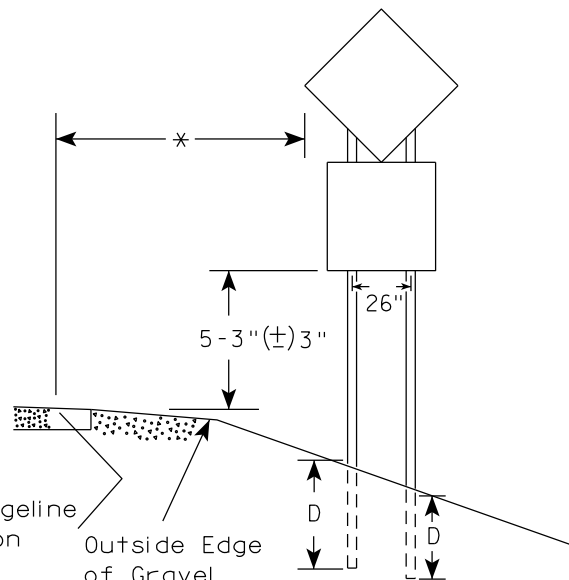
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 12/6/23	PLATE NO. A4-4.16

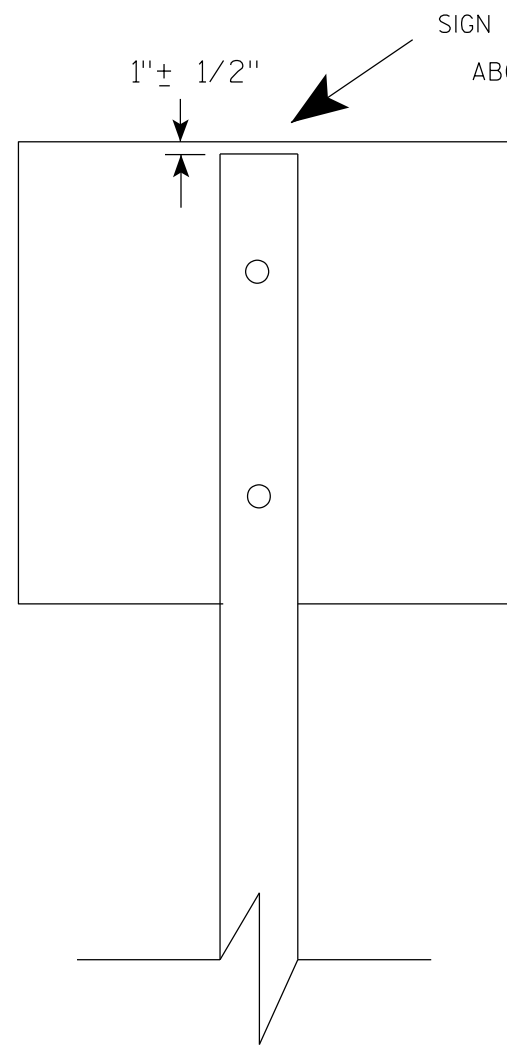
GENERAL NOTES

- For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of sub-sign.
- The (±) tolerance for mounting height is 3 inches.
- J-Assemblies are considered to be one sign for mounting height.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".

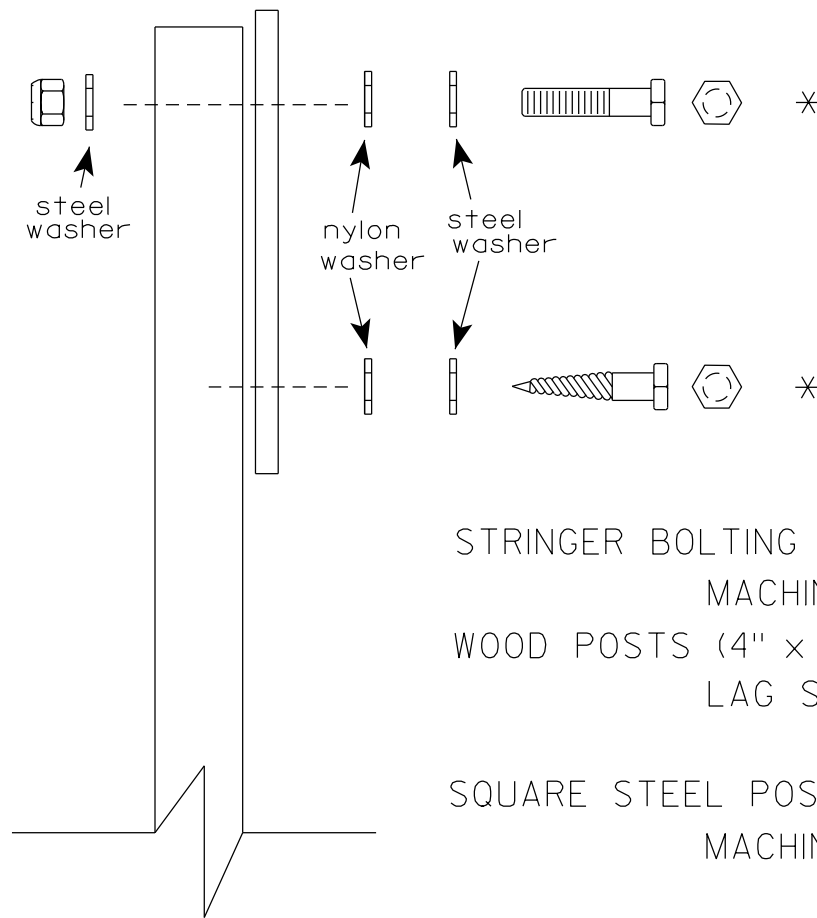
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.



SIGN SHALL BE MOUNTED TO PROJECT
ABOVE THE TOP OF THE POST



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch
For State Traffic Engineer

DATE 4/1/2020 PLATE NO. A4-8.9

TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

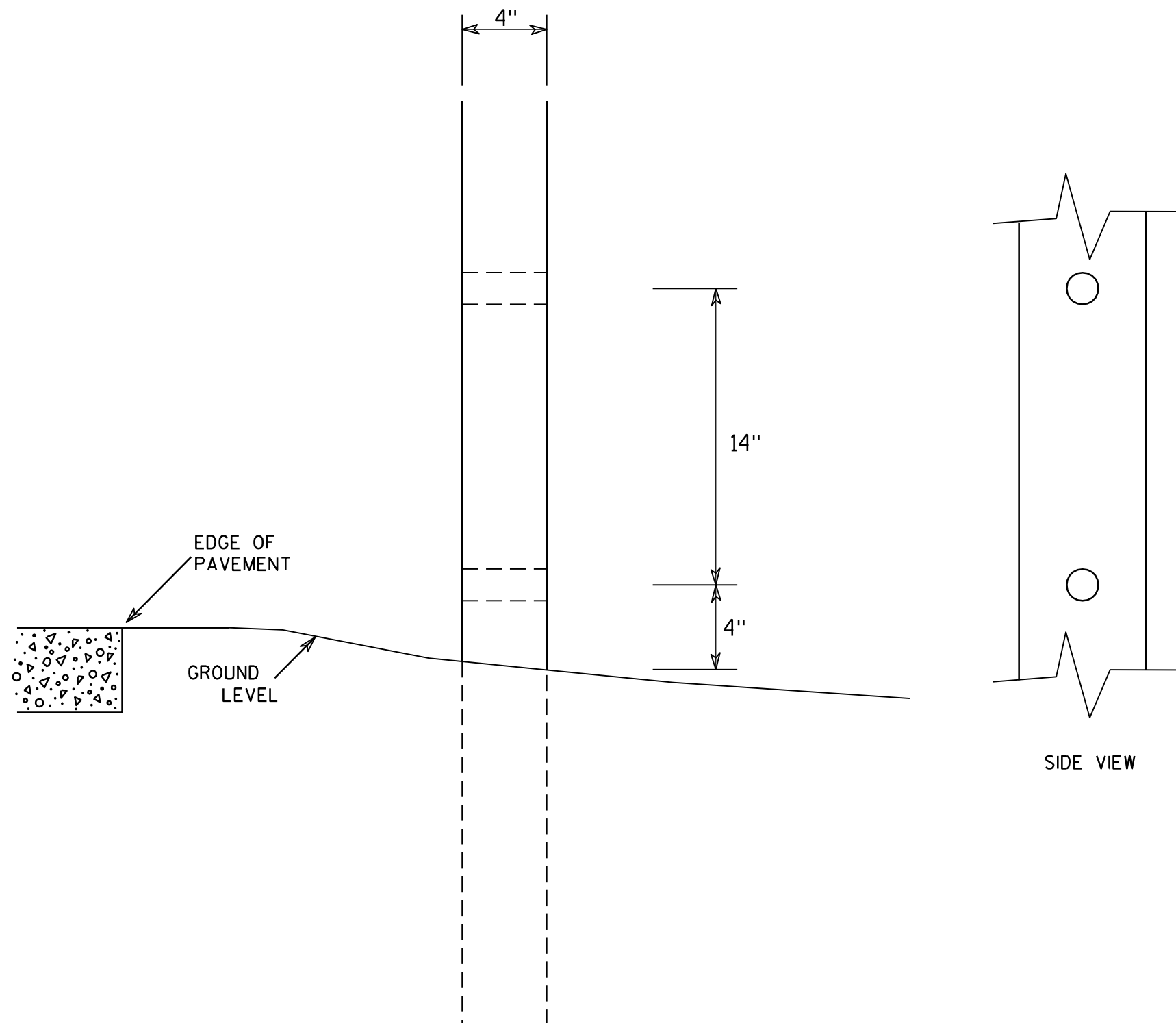
TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

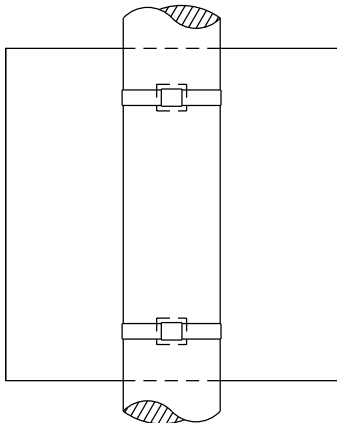
COUNTY:

SHEET NO:

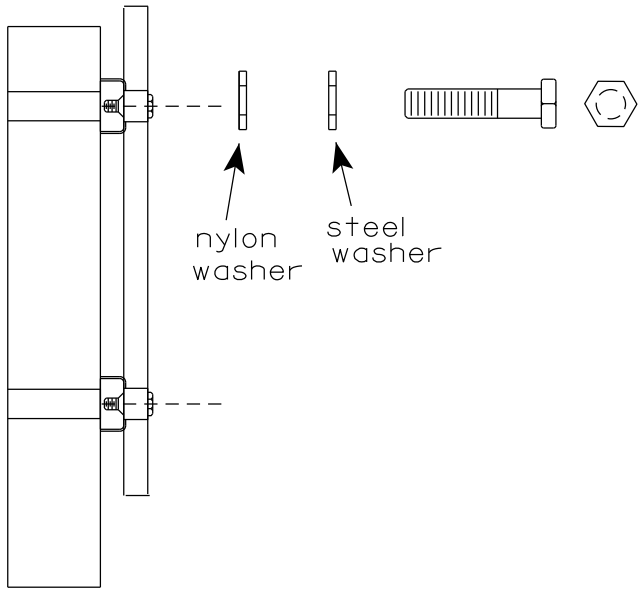
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

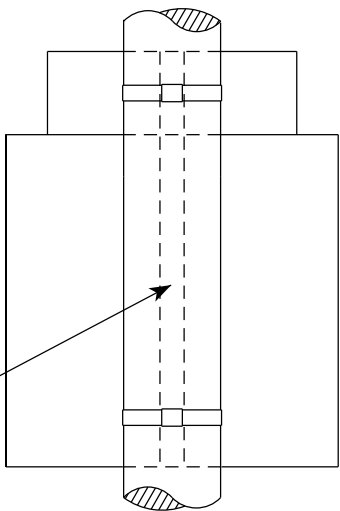


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

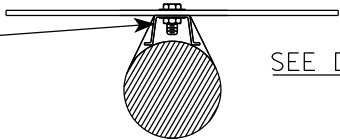
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET

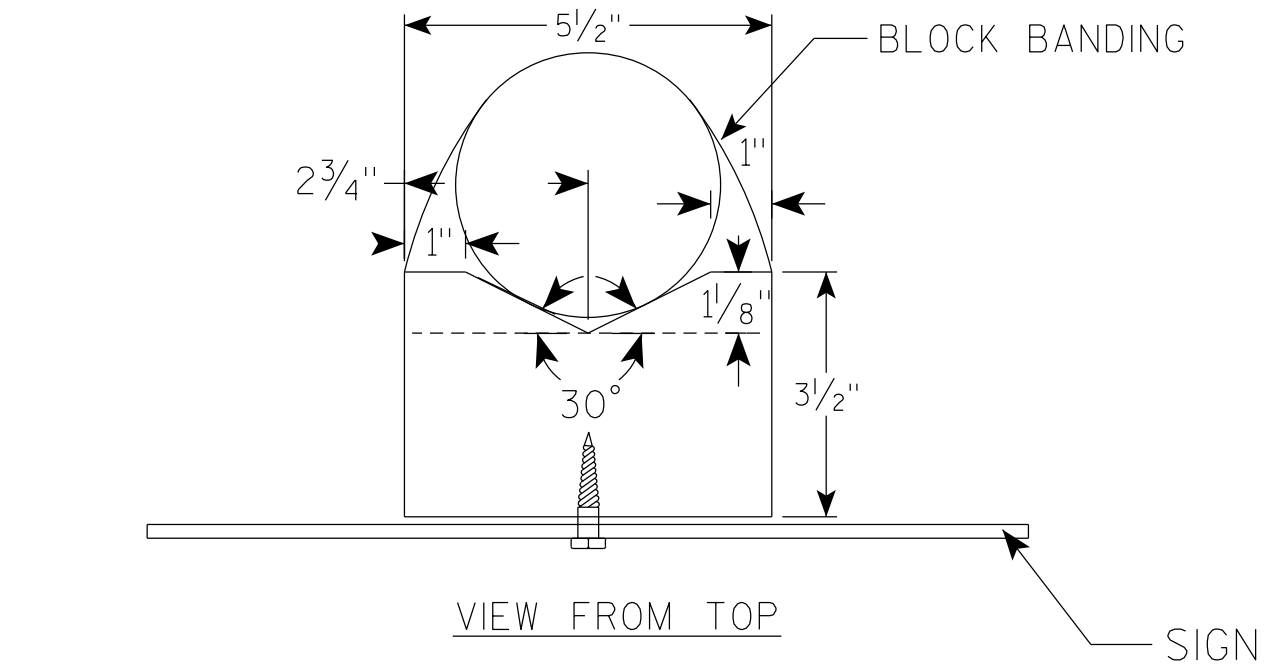
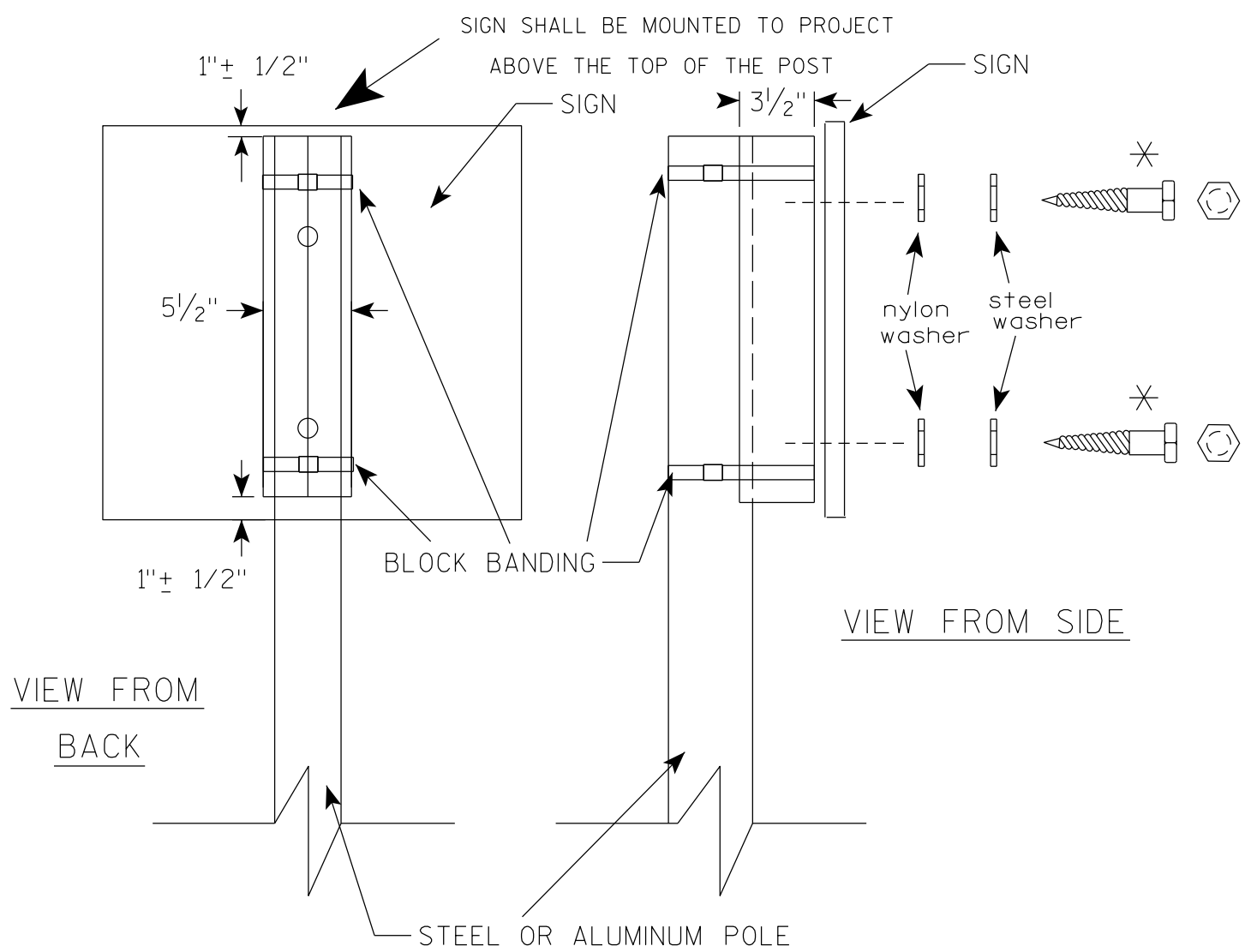


STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-9.4

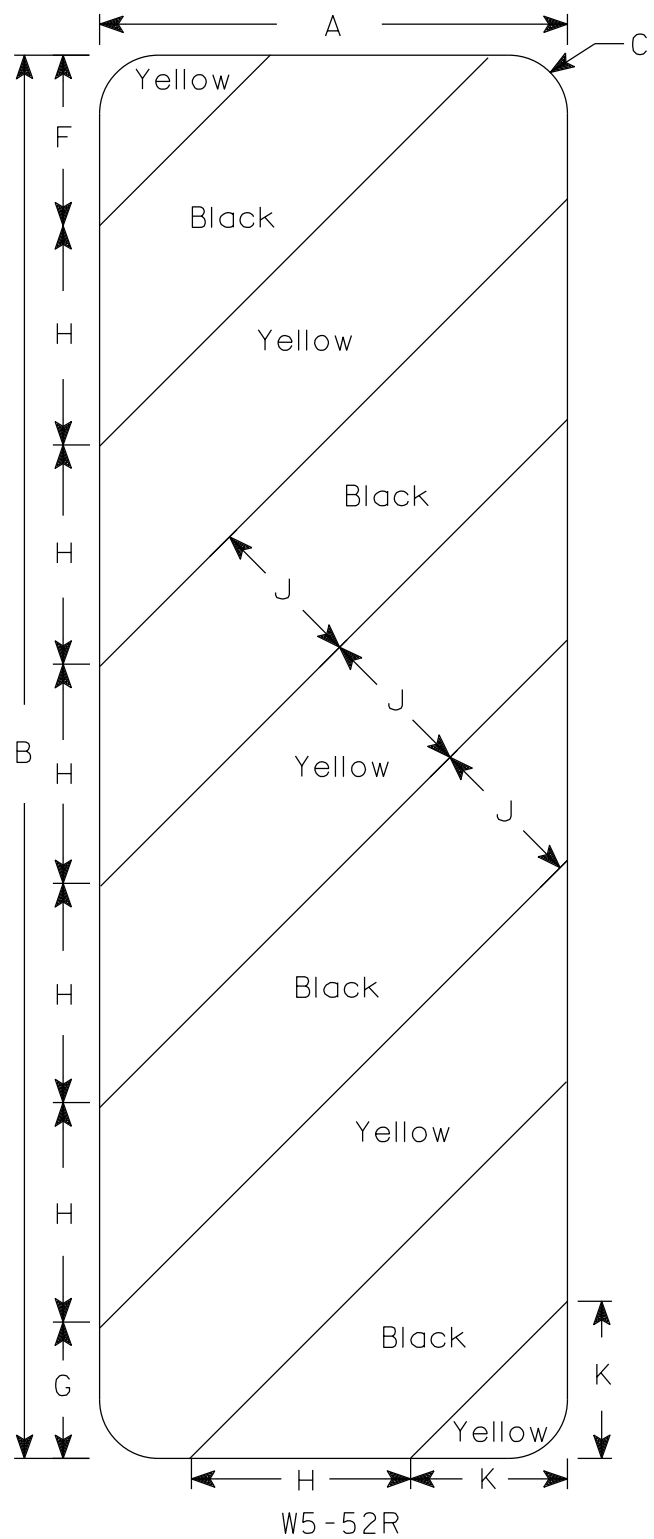
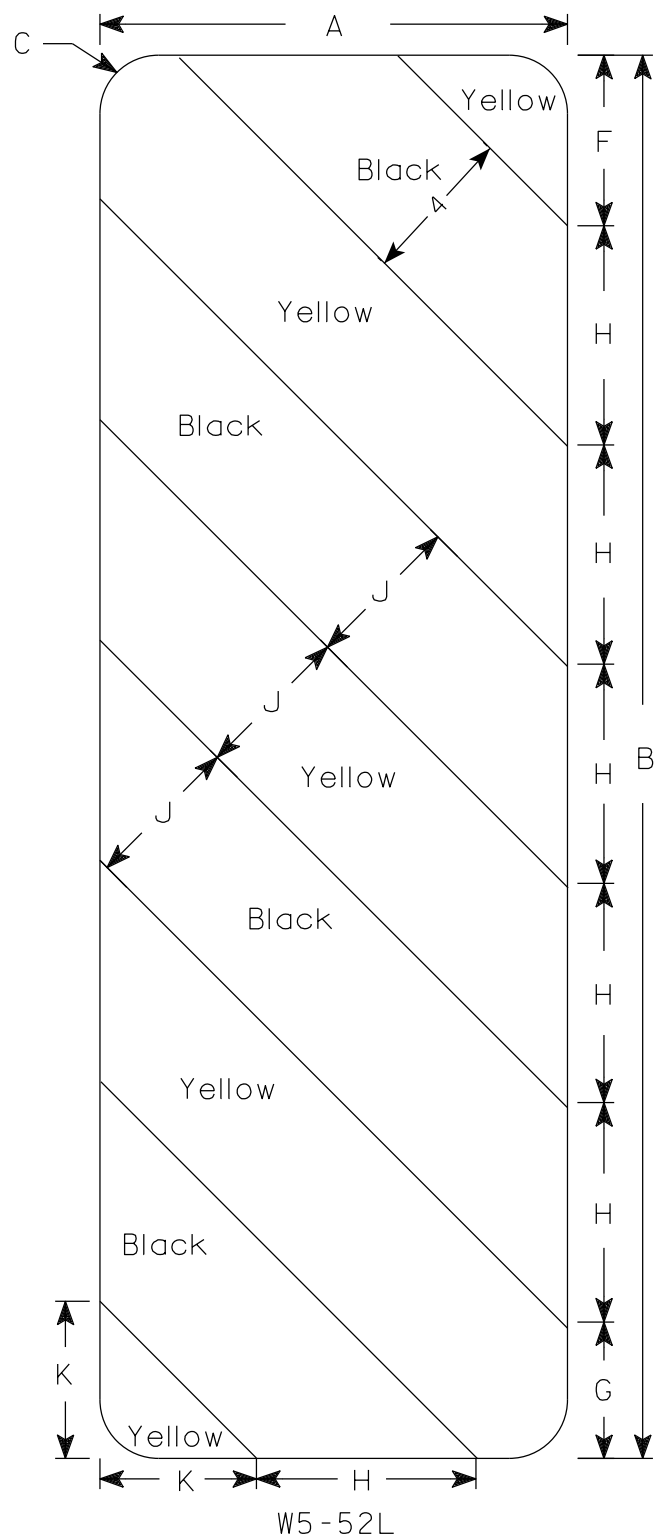


GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL (V-BLOCK OPTION)	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 4/19/2022	PLATE NO. A5-10.3



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Alternate colors of stripes as shown.

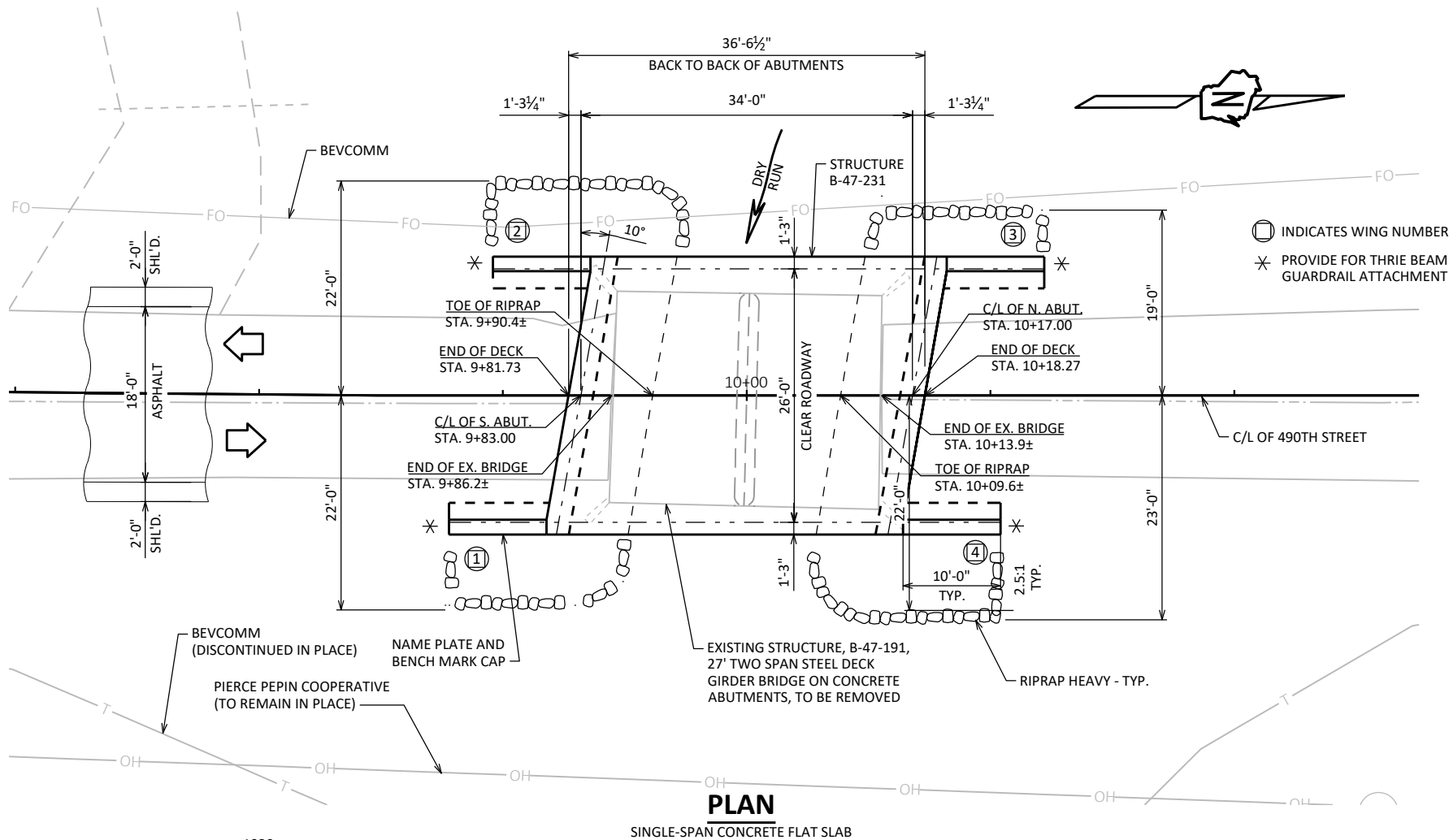
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

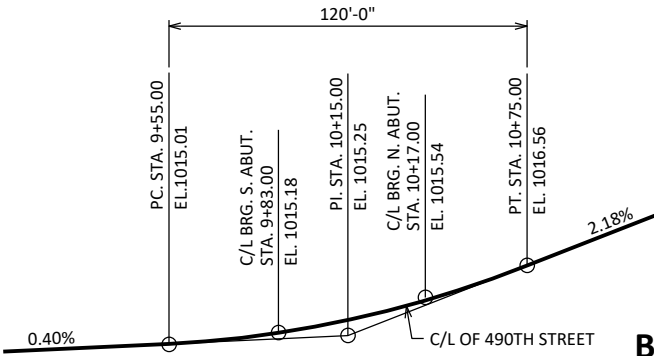
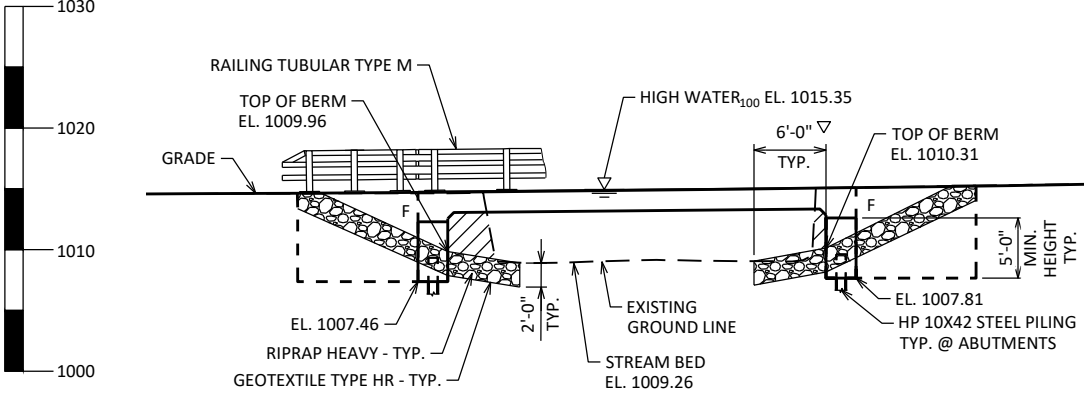
DATE 3/4/2024 PLATE NO. W5-52.10



/// COST OF EXCAVATION IN THE HATCHED AREAS SHALL BE INCLUDED IN THE BID ITEM "EXCAVATION FOR STRUCTURES BRIDGES B-47-231".

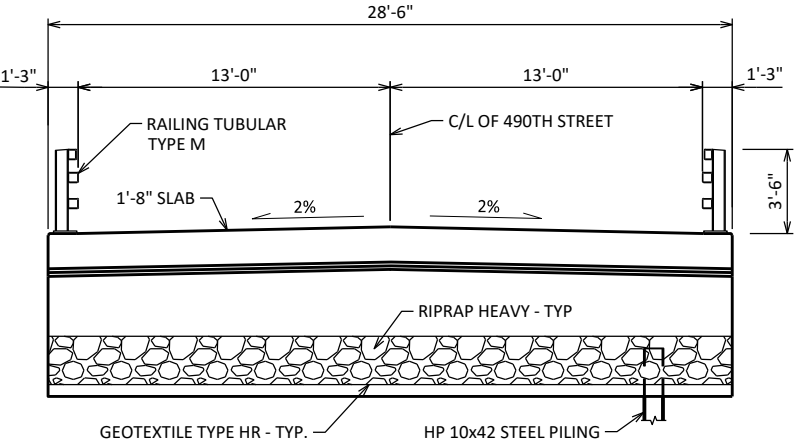
REMOVE EXISTING SUBSTRUCTURE AS NEEDED. COST CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE" ITEM. TYPICAL AT ALL SUBSTRUCTURES.

▽ NORMAL TO C/L OF SUBSTRUCTURE



BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
50	8+99	RR SPIKE IN PPOL, 36' RT	1012.27
51	9+85	CHIS 'X' IN WINGWALL, 12' LT	1014.03



DESIGN DATA

LIVE LOAD:
DESIGN LOADING: HL-93
INVENTORY RATING: RF = 1.07
OPERATING RATING: RF = 1.39
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
SUPERSTRUCTURE $f'_c = 4,000$ PSI
ALL OTHER $f'_c = 3,500$ PSI

BAR STEEL REINFORCEMENT
GRADE 60 $f_y = 60,000$ PSI

HYDRAULIC DATA

100-YEAR FREQUENCY:
 $Q_{100} = 661$ C.F.S.
 $V_{100} = 6.4$ F.P.S.
 $HW_{100} = EL. 1015.35$
WATERWAY AREA = 103 SQ. FT.
DRAINAGE AREA = 0.44 SQ. MI.
ROADWAY OVERTOPPING = N/A
SCOUR CRITICAL CODE = 5

2-YEAR FREQUENCY:

$Q_2 = 54$ C.F.S.
 $V_2 = 3.9$ F.P.S.
 $HW_2 = EL. 1014.12$

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON 10 X 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED 25'-0" LONG AT SOUTH ABUTMENT.
ESTIMATED 25'-0" LONG AT NORTH ABUTMENT.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE PILE CAPACITY.

TRAFFIC DATA

FEATURE ON:
ADT = <100 (2025)
ADT = <100 (2045)
R.D.S. = 40 MPH

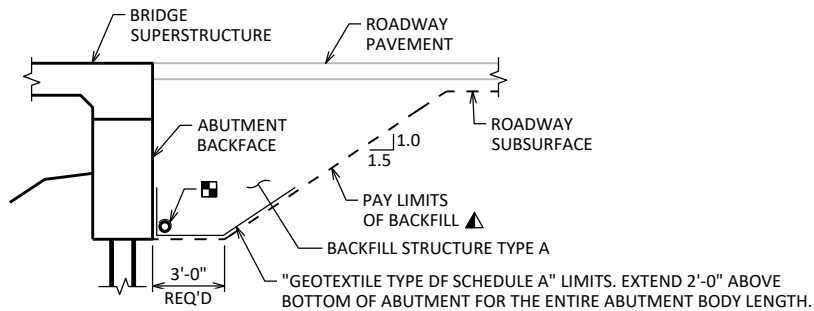


STRUCTURE DESIGN CONTACTS:
AARON BONK 608-261-0261
DANIEL SYDOW 715-834-3161

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY AYRES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	<i>[Signature]</i>	SDR 08/23/24	DATE
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-47-231			
490TH STREET OVER DRY RUN			
COUNTY	PIERCE	TOWN	HARTLAND/SALEM
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION			
DESIGNED BY	NBE	DESIGNED CK'D	JLB
DRAWN BY	CLP	PLANS CK'D	DNS
GENERAL PLAN			SHEET 1 OF 14

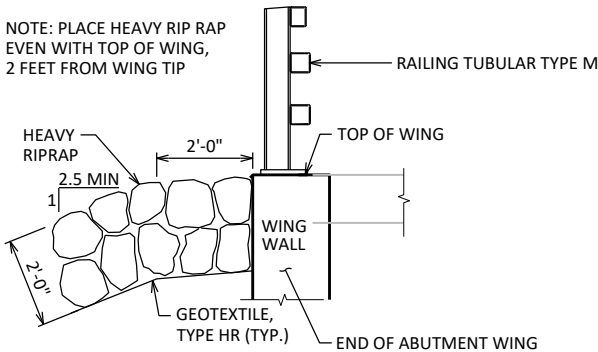
TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	S. ABUT.	N. ABUT.	TOTALS
203.0250	REMOVING STRUCTURE OVER WATERWAY REMOVE DEBRIS (B-47-191)	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-47-231	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	120	120	240
502.0100	CONCRETE MASONRY BRIDGES	CY	68.8	28.7	28.9	127
502.3200	PROTECTIVE SURFACE TREATMENT	SY	136.9	8.3	8.3	154
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	1,710	1,710	3,420
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	11,800	1,360	1,360	14,520
513.4061	RAILING TUBULAR TYPE M	LF	73	23	23	119
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	9	9	18
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	125	125	250
606.0300	RIPRAP HEAVY	CY	---	35	35	70
612.0406	PIPE UNDERDRAIN WRAPPED 6 - INCH	LF	---	90	90	180
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	30	30	60
645.0120	GEOTEXTILE TYPE HR	SY	---	80	80	160
	NON-BID ITEMS					
	FILLER	SIZE	---	---	---	1/2", 3/4"

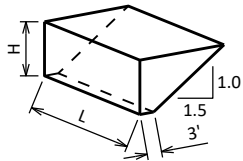


TYPICAL SECTION THRU ABUTMENT

- ▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.



TYPICAL FILL SECTION AT WING TIPS



ABUTMENT BACKFILL DIAGRAM

- L = OUT TO OUT OF ABUTMENT BODY INCLUDING WINGS (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$
- $V_{CY} = V_{CF}(EF)/27$
- $V_{TON} = V_{CY}(2.0)$

GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR COVER UNLESS OTHERWISE SHOWN OR NOTED.
- THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.
- BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.
- SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF JOINT FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER (1" DEEP AND HOLD 1/8" BELOW THE SURFACE OF CONCRETE.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.

SLAB FALSE WORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER.

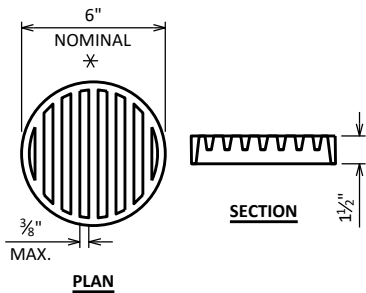
THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-47-231" SHALL BE THE EXISTING GROUNDLINE.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET AND APPLY TO THE TOP AND EXTERIOR EXPOSED FACE OF WINGS, AND THE END 1'-0" OF THE FRONT FACE OF ABUTMENTS.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENTS.

THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.

EXISTING SUBSTRUCTURE LOCATIONS ARE BASED ON SURVEY. EXTENT OF BELOW GRADE SUBSTRUCTURE ARE NOT KNOWN. REMOVE EXISTING SUBSTRUCTURE AS NEEDED TO BUILD NEW SUBSTRUCTURE. COST OF SUBSTRUCTURE REMOVAL IS CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE OVER WATERWAY REMOVE DEBRIS" BID ITEM.

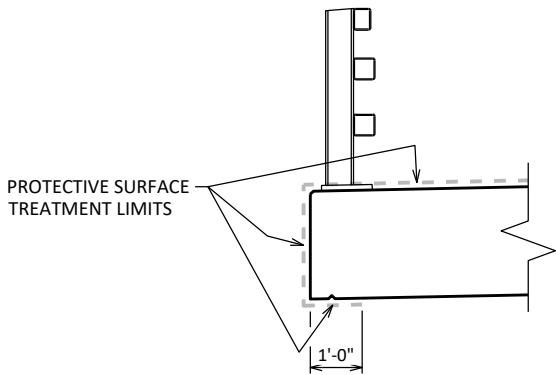


RODENT SHIELD DETAIL

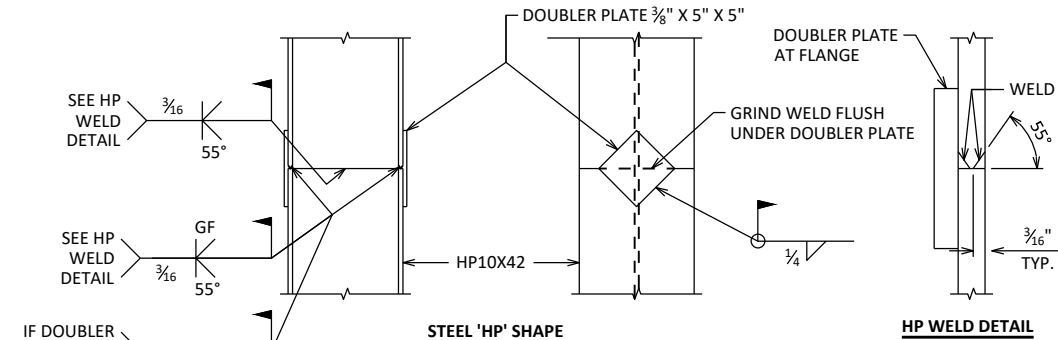
- * DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



PROTECTIVE SURFACE TREATMENT DETAIL



'HP' PILE DETAILS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
	DRAWN BY	CLP	PLANS CK'D NBE
QUANTITIES AND NOTES		SHEET 2 OF 14	

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	DECEMBER 5, 2023	291145.05	511520.50
2	DECEMBER 5, 2023	291188.74	511532.58
BORINGS COMPLETED BY: ECS MIDWEST, LLC			
REPORT COMPLETED BY: ECS MIDWEST, LLC			
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) PIERCE COUNTY			

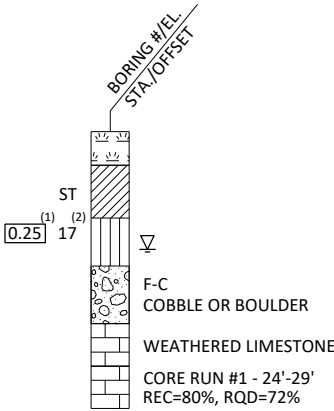
STATE PROJECT NUMBER

7895-00-70

MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META

LEGEND OF BORING



⁽¹⁾ UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

⁽²⁾ UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

	AT TIME OF DRILLING
	END OF DRILLING
	AFTER DRILLING

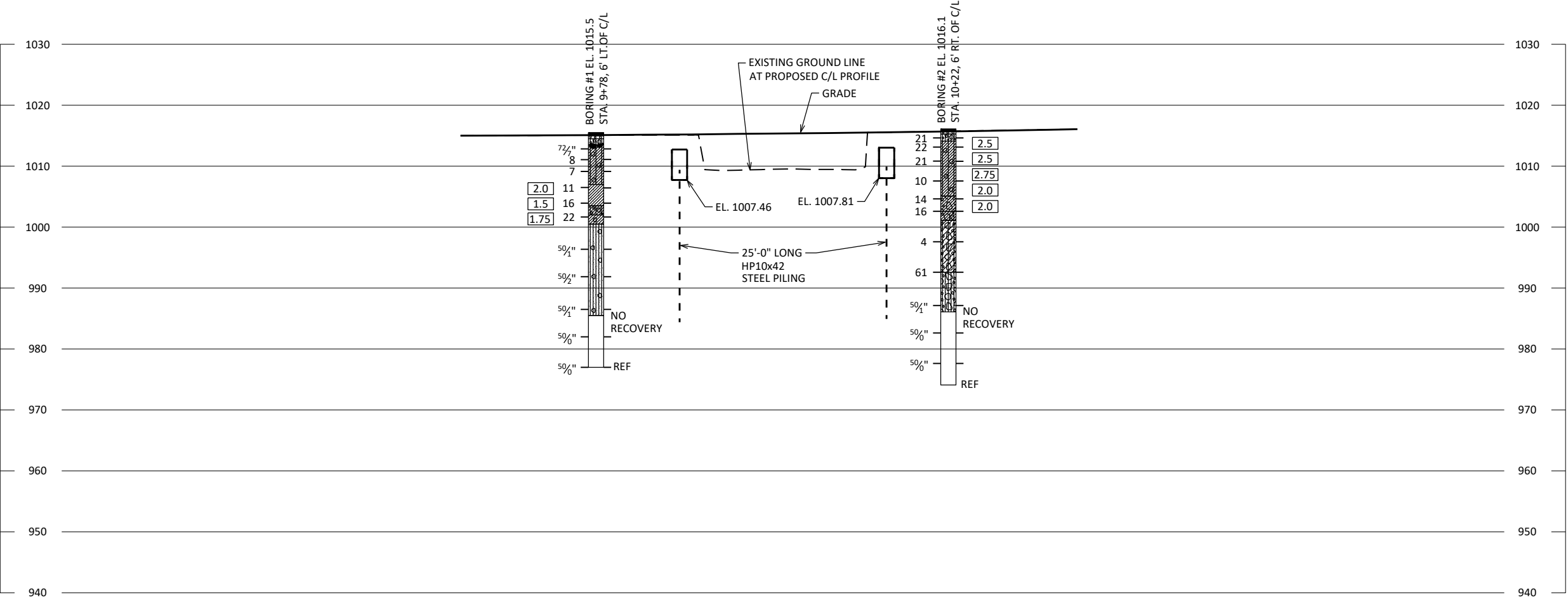
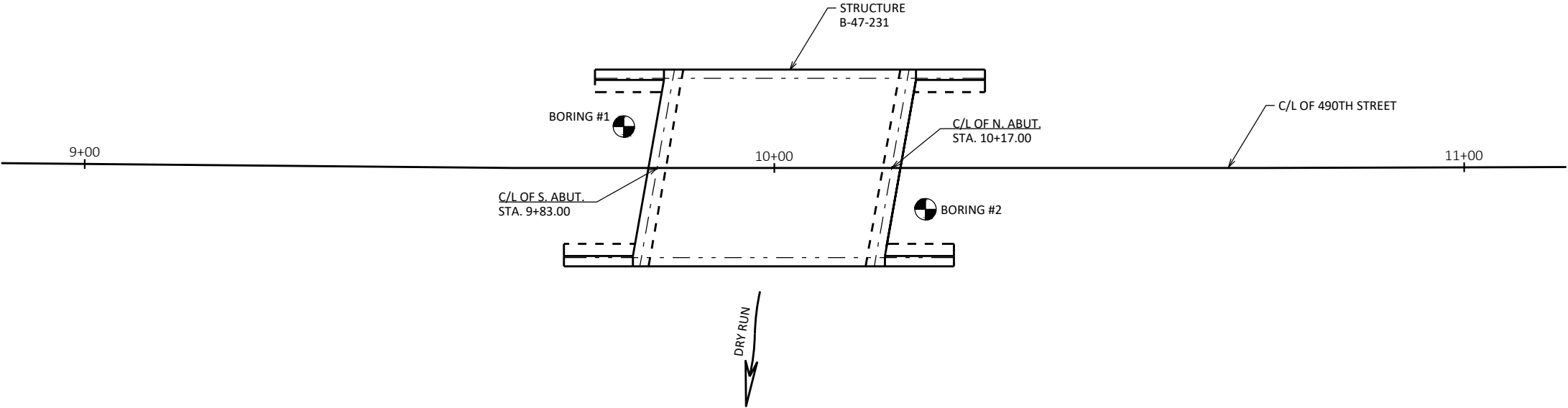
ABBREVIATIONS

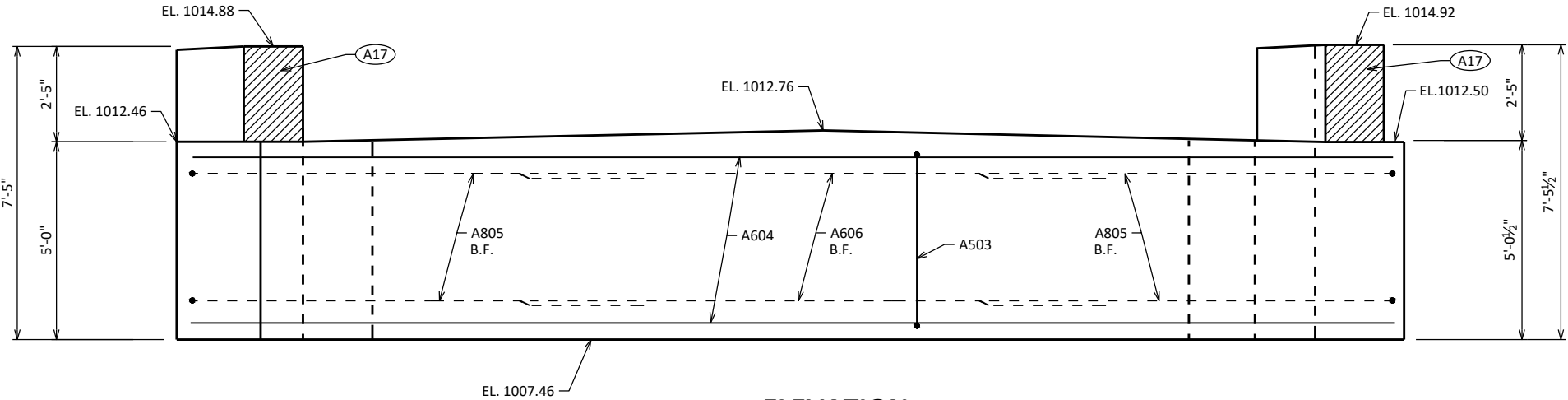
F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

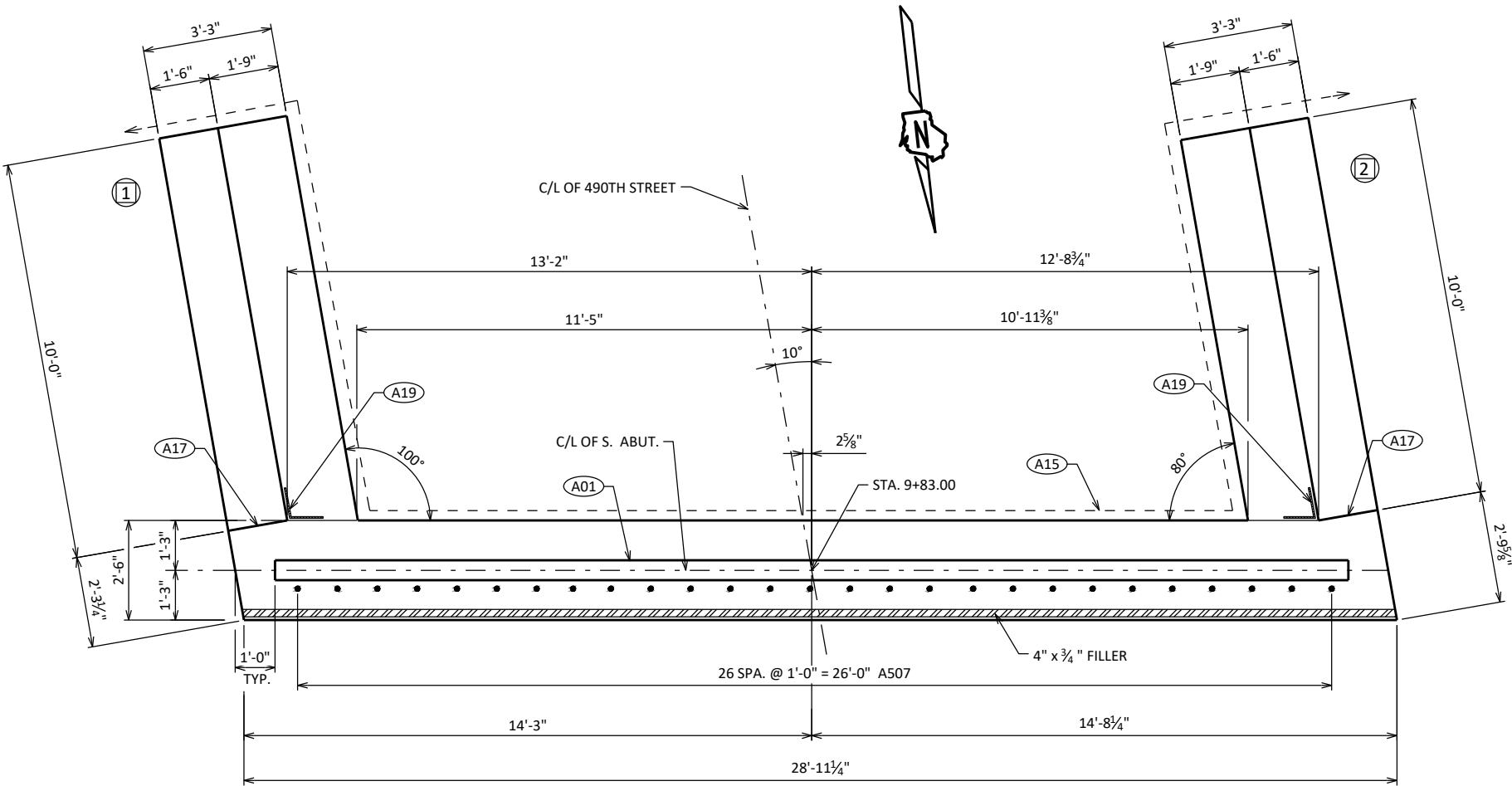
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
DRAWN BY		CLP	PLANS CK'D NBE
SUBSURFACE EXPLORATION		SHEET 3 OF 14	

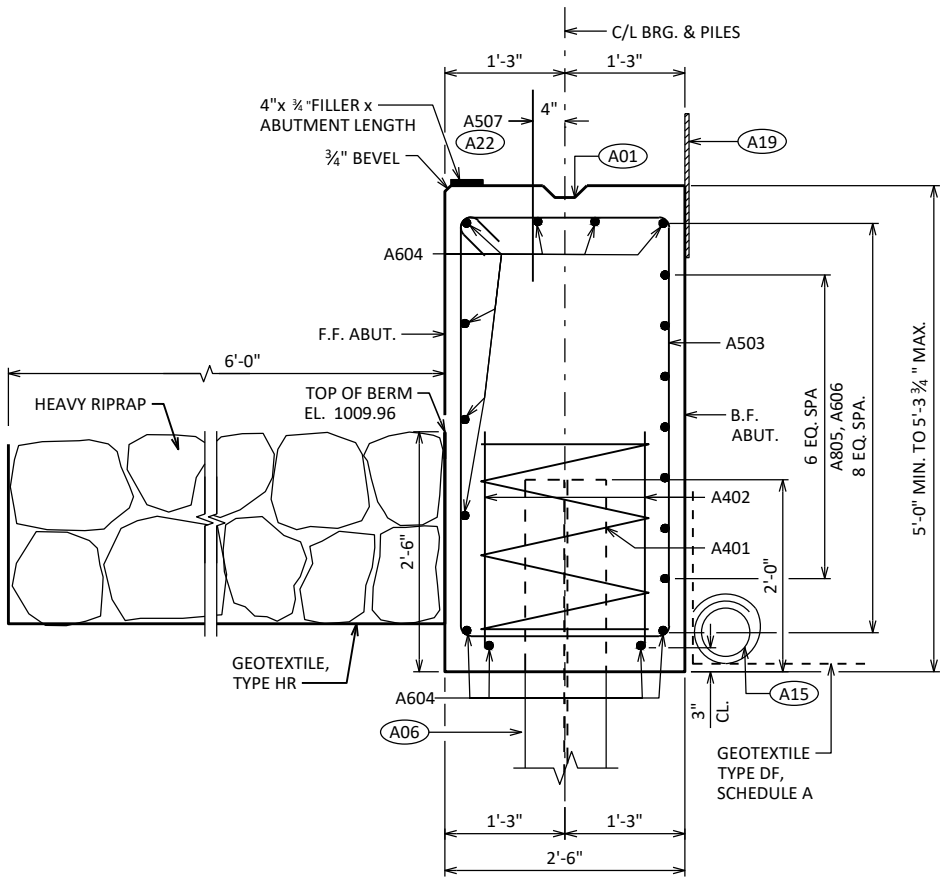




ELEVATION
(LOOKING SOUTH)



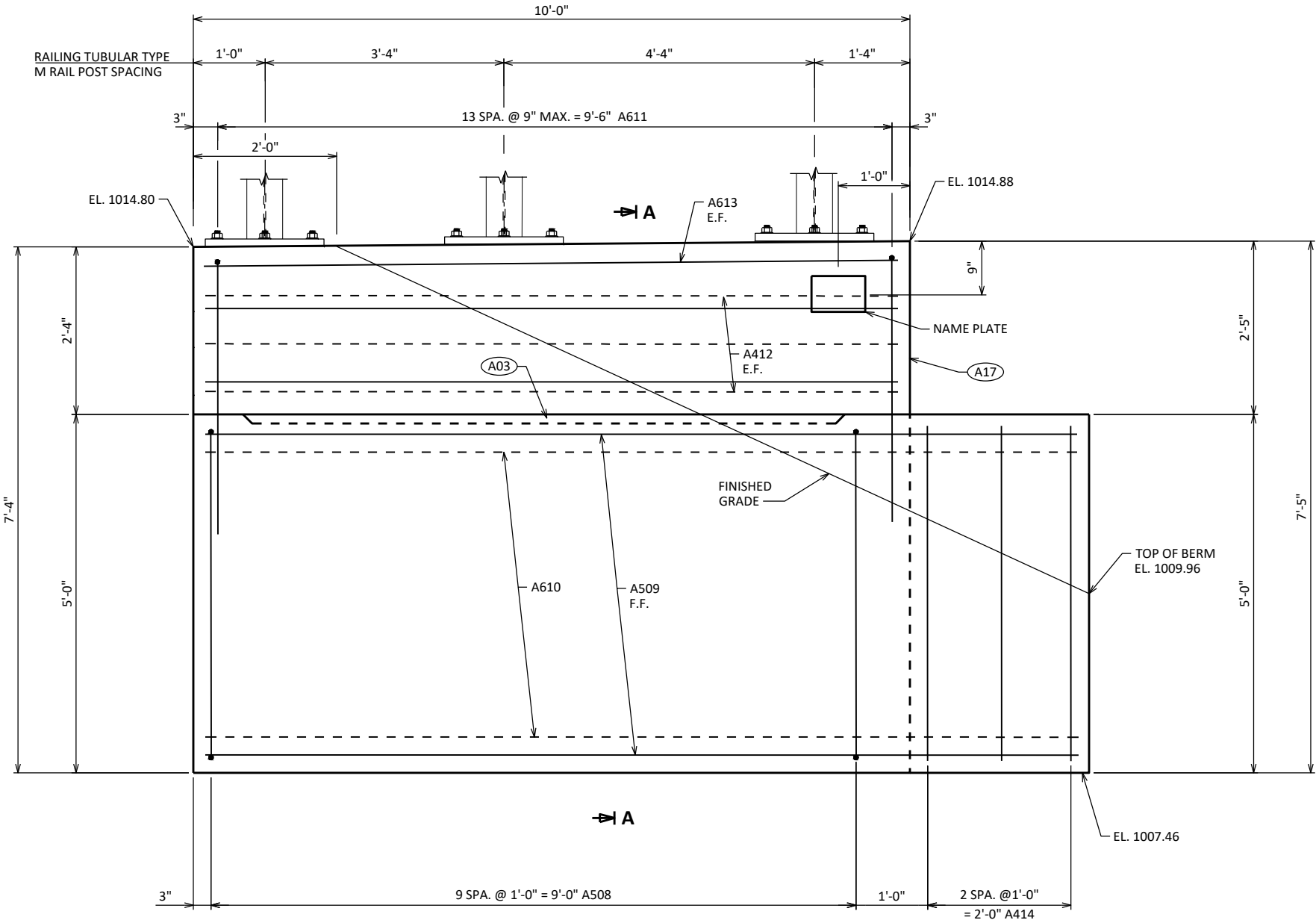
PLAN



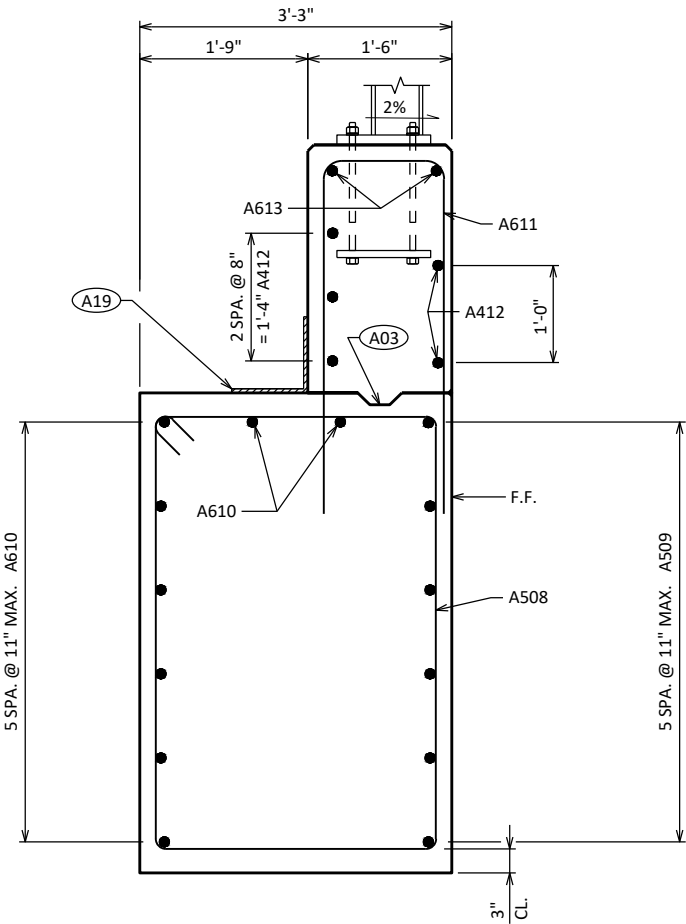
SECTION THRU BODY

- A01** CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.
- A06** SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING, ESTIMATED 25'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 120 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17** 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/2" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19** 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- A22** BARS @ 1'-0" CTRS. BETWEEN BEAM SEATS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
DRAWN BY		CLP	PLANS CK'D NBE
SOUTH ABUTMENT		SHEET 4 OF 14	



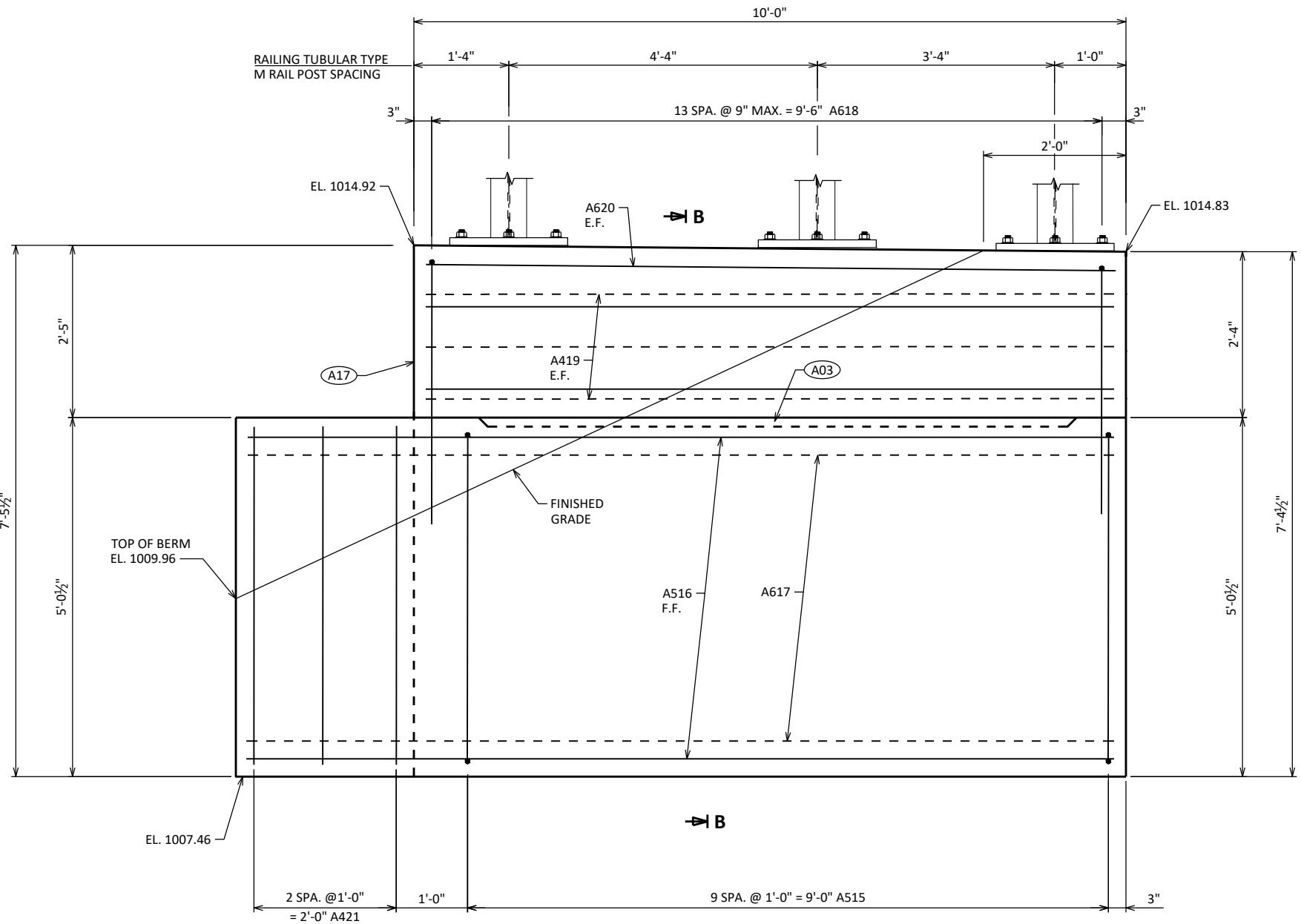
ELEVATION - WING 1



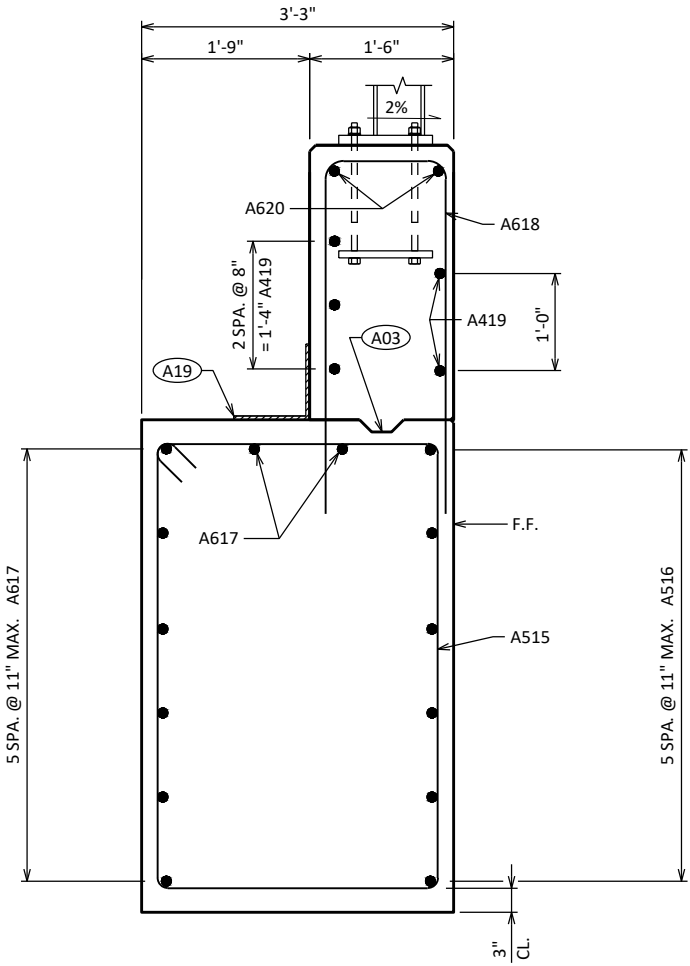
SECTION A

- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
DRAWN BY		CLP	PLANS CK'D NBE
SOUTH ABUTMENT WING 1 DETAILS			SHEET 5 OF 14



ELEVATION - WING 2



SECTION B

- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

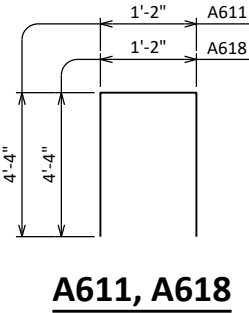
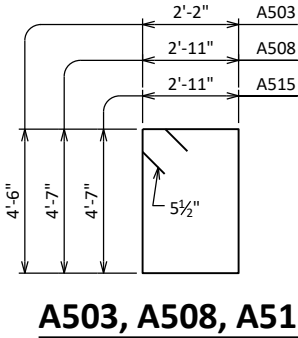
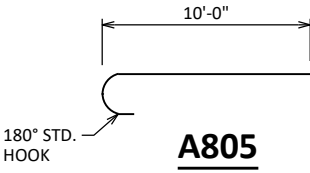
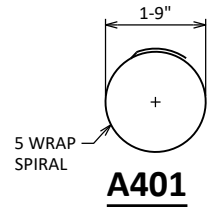
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
DRAWN BY		CLP	PLANS CK'D NBE
SOUTH ABUTMENT WING 2 DETAILS		SHEET 6 OF 14	

BILL OF BARS

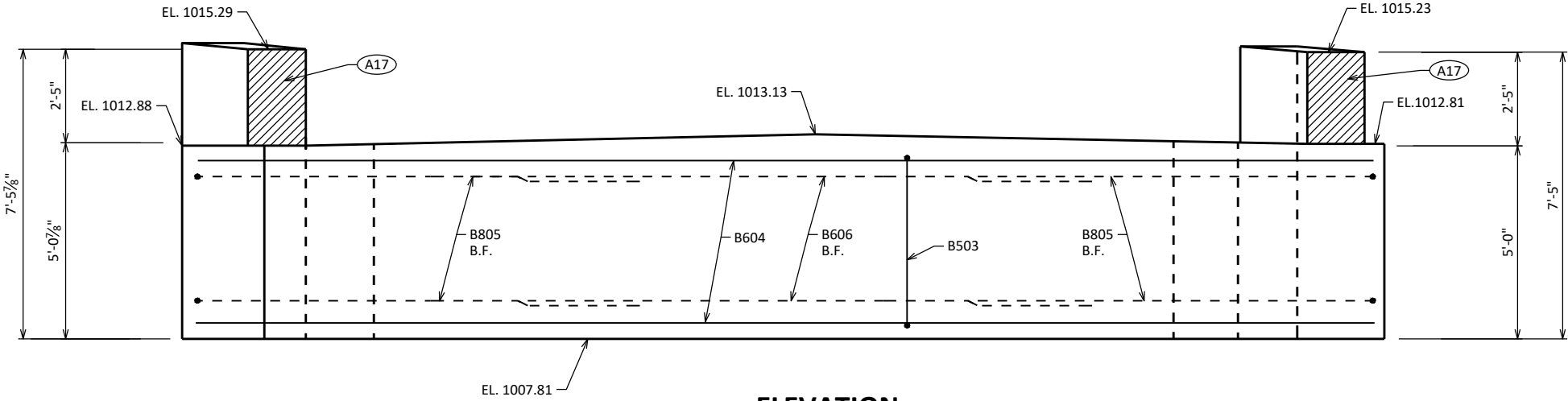
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A401		5	28'-0"	X		BODY @ PILES
A402		10	2'-3"			BODY @ PILES
A503		39	14'-0"	X		BODY VERT.
A604		11	28'-8"			BODY HORIZ.
A805		14	10'-11"	X		BODY HORIZ. @ WINGS 1 & 2 B.F.
A606		7	14'-5"			BODY HORIZ. BETWEEN WINGS 1 & 2 B.F.
A507	X	27	2'-0"			BODY DOWELS
A508	X	10	15'-8"	X		WING 1 VERT.
A509	X	6	11'-11"			WING 1 HORIZ. F.F.
A610	X	8	12'-2"			WING 1 HORIZ. B.F. & TOP
A611	X	14	9'-6"	X		WING 1 VERT.
A412	X	5	9'-8"			WING 1 HORIZ. E.F.
A613	X	2	9'-8"			WING 1 HORIZ. E.F. TOP
A414	X	3	4'-7"			BODY VERT. END @ WING 1
A515	X	10	15'-8"	X		WING 2 VERT.
A516	X	6	12'-5"			WING 2 HORIZ. F.F.
A617	X	8	11'-7"			WING 2 HORIZ. B.F. & TOP
A618	X	14	9'-6"	X		WING 2 VERT.
A419	X	5	9'-8"			WING 2 HORIZ. E.F.
A620	X	2	9'-8"			WING 2 HORIZ. E.F. TOP
A421	X	3	4'-7"			BODY VERT. END @ WING 2

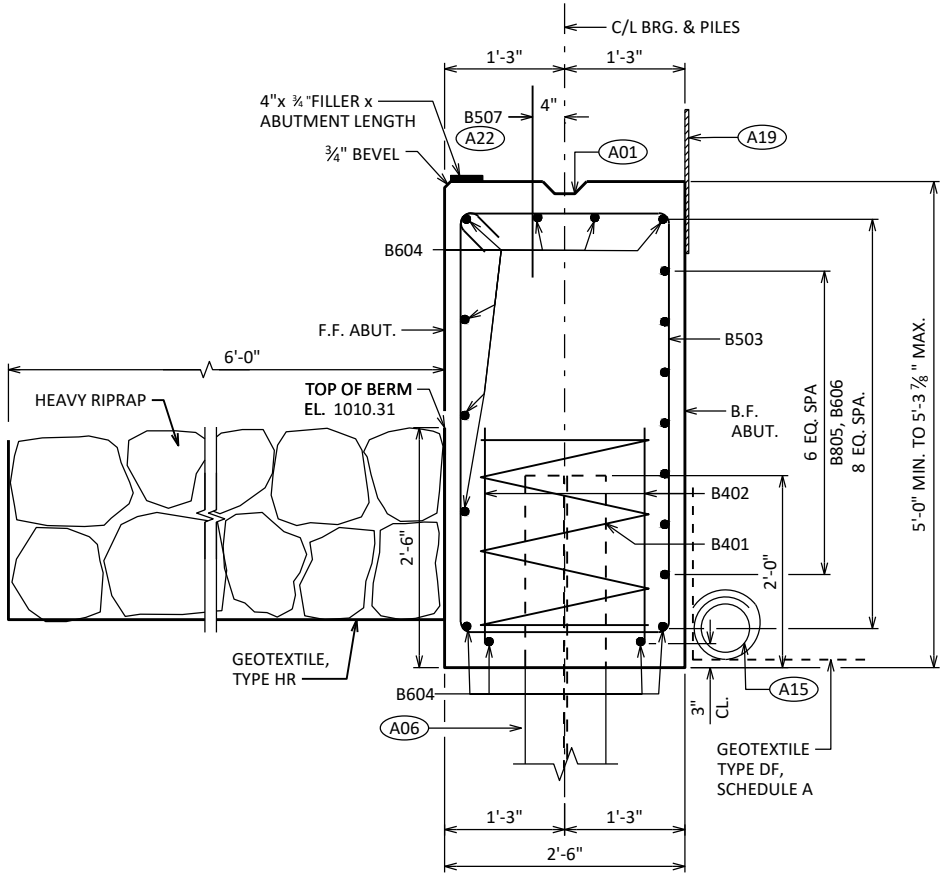
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



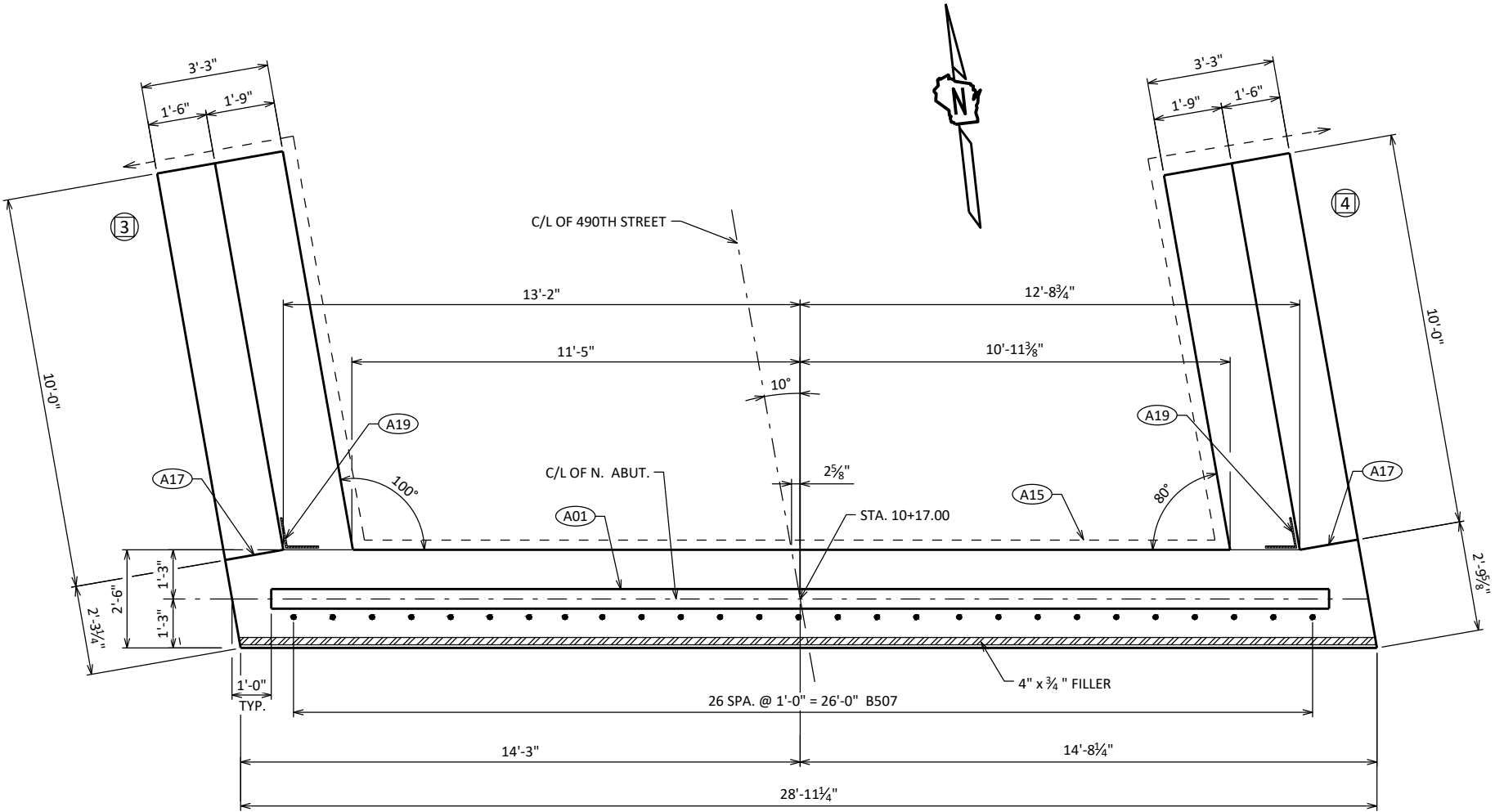
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
DRAWN BY		CLP	PLANS CK'D NBE
SOUTH ABUTMENT PILE LAYOUT AND BILL OF BARS		SHEET 7 OF 14	



ELEVATION
(LOOKING NORTH)



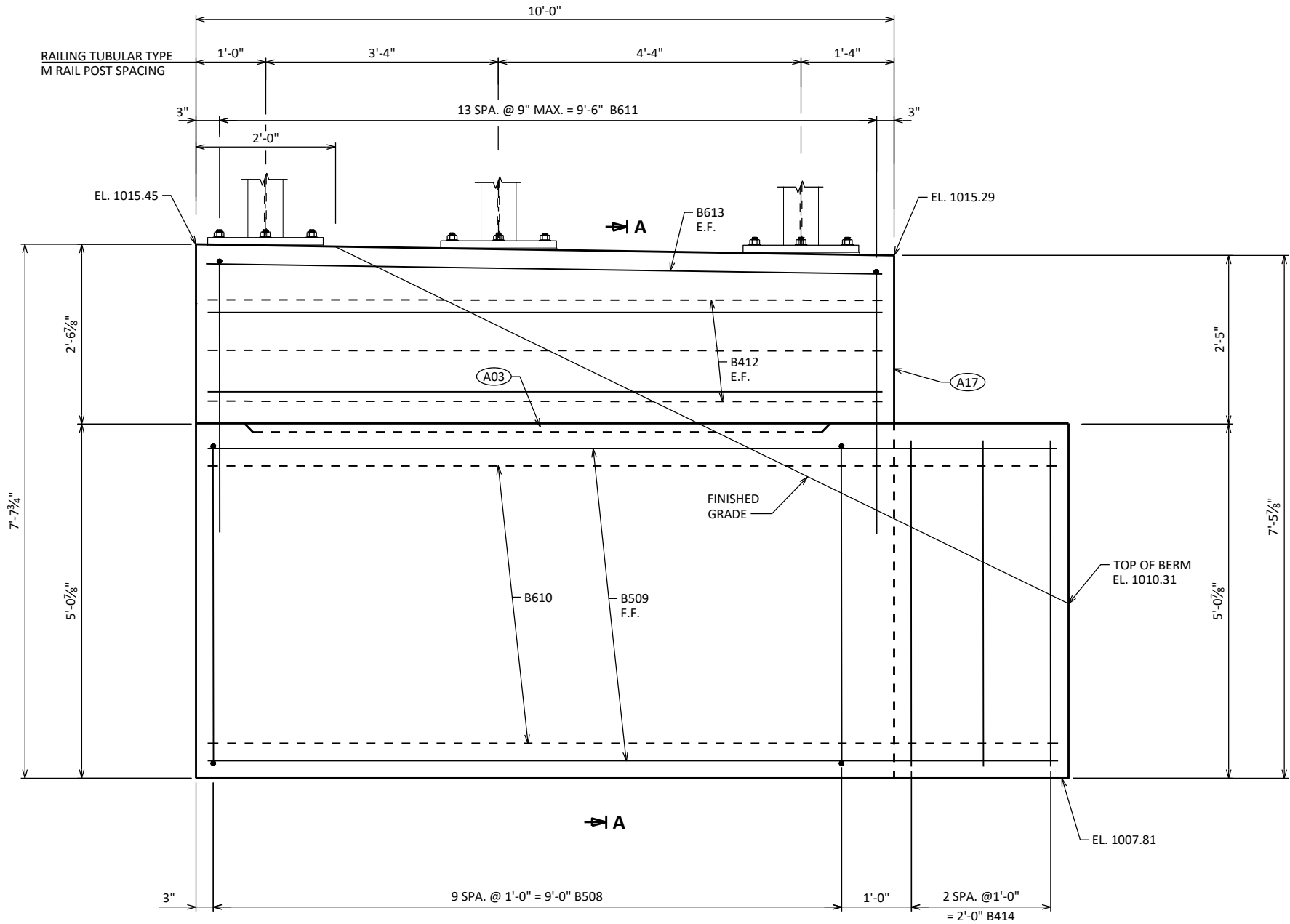
SECTION THRU BODY



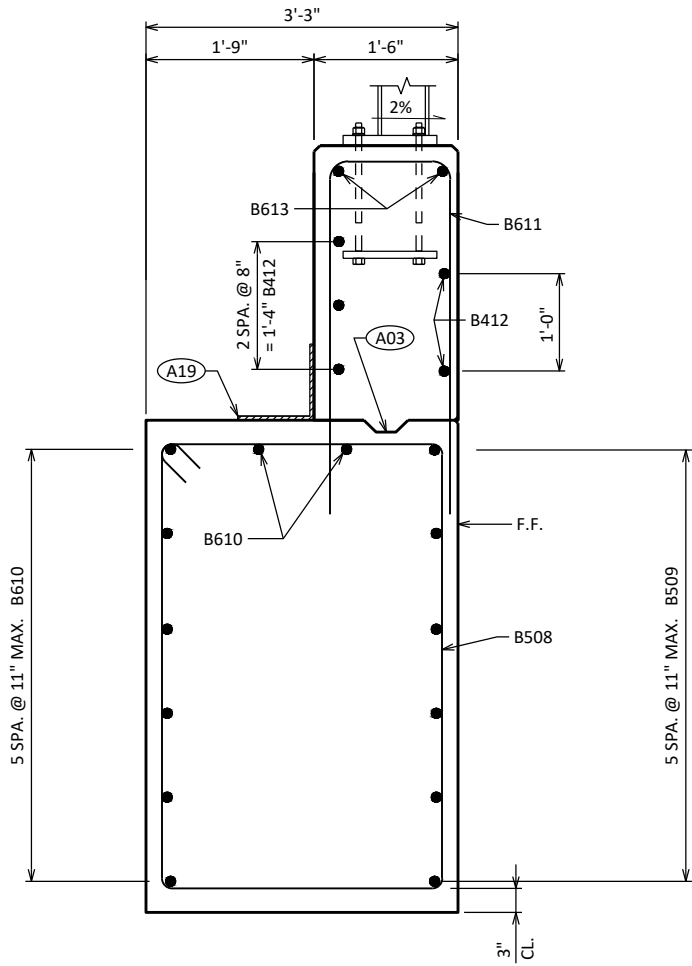
PLAN

- A01** CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.
- A06** SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING, ESTIMATED 25'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 120 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17** 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19** 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- A22** BARS @ 1'-0" CTRS. BETWEEN BEAM SEATS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
DRAWN BY		CLP	PLANS CK'D NBE
NORTH ABUTMENT		SHEET 8 OF 14	



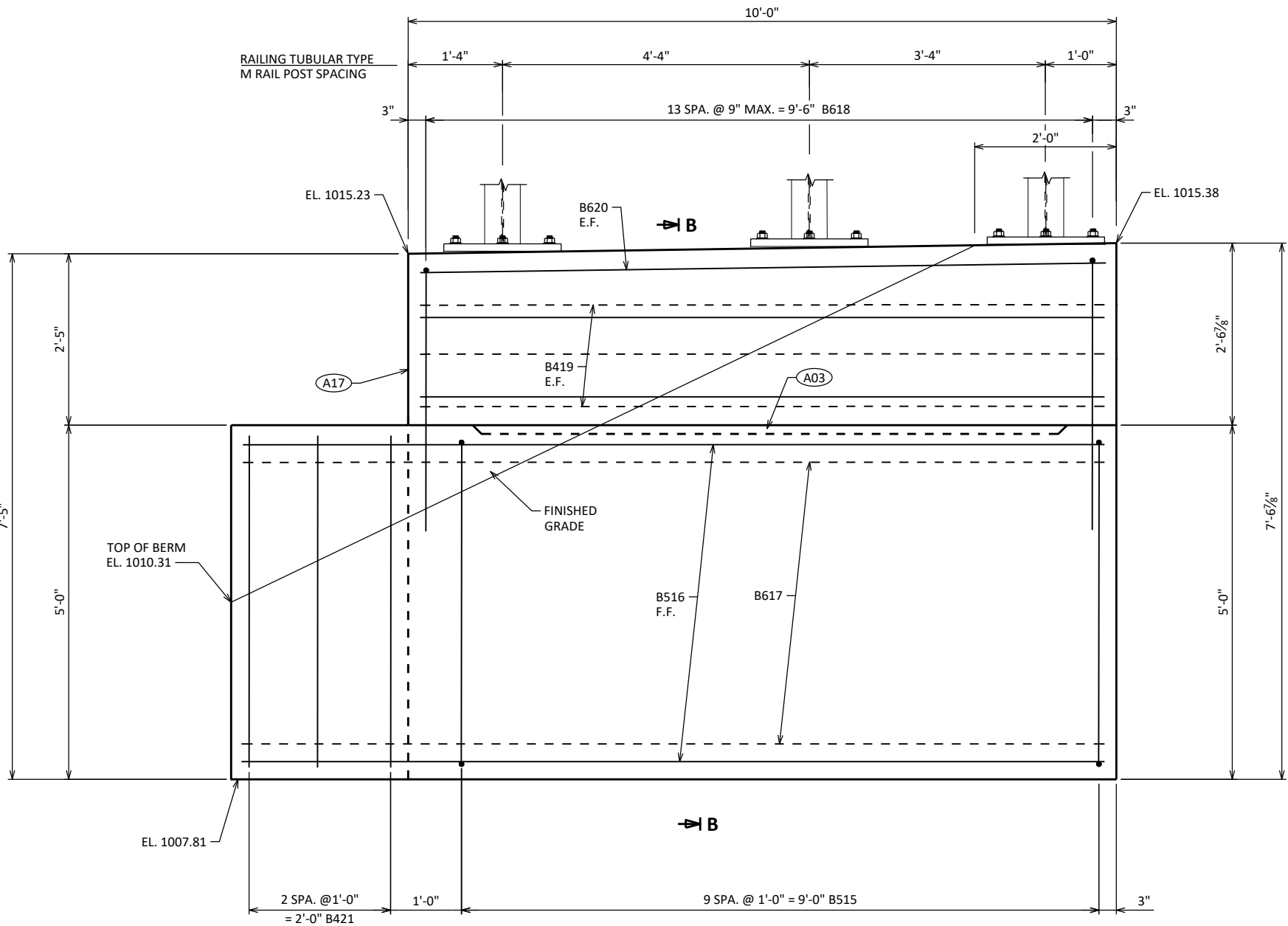
ELEVATION - WING 3



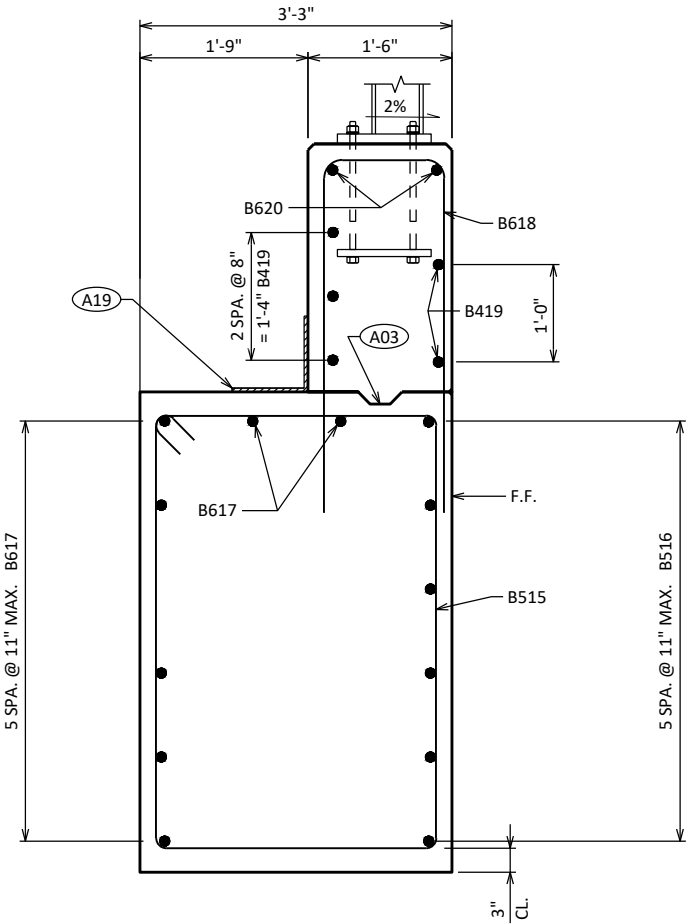
SECTION A

- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
DRAWN BY		CLP	PLANS CK'D NBE
NORTH ABUTMENT WING 3 DETAILS		SHEET 9 OF 14	



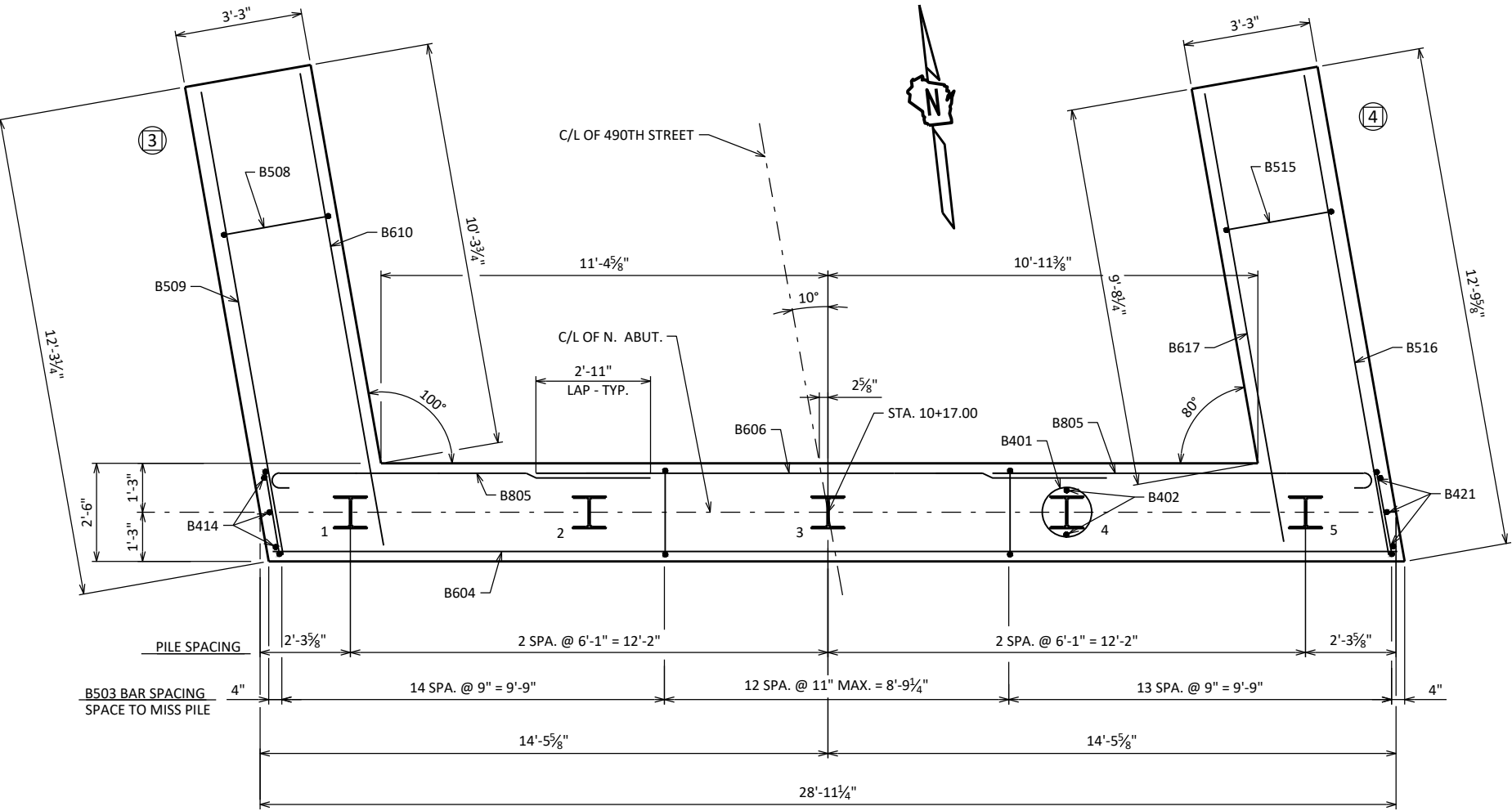
ELEVATION - WING 4



SECTION B

- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
DRAWN BY		CLP	PLANS CK'D NBE
NORTH ABUTMENT WING 4 DETAILS		SHEET 10 OF 14	



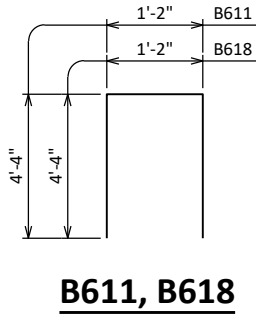
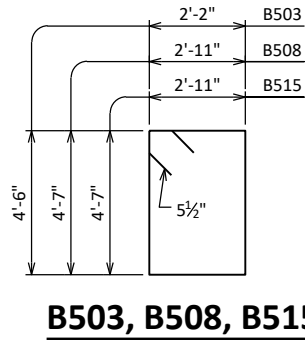
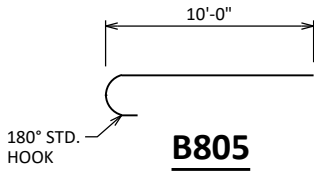
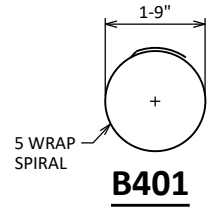
PILE LAYOUT

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B401		5	28'-0"	X		BODY @ PILES
B402		10	2'-3"			BODY @ PILES
B503		39	14'-0"	X		BODY VERT.
B604		11	28'-8"			BODY HORIZ.
B805		14	10'-11"	X		BODY HORIZ. @ WINGS 3 & 4 B.F.
B606		7	14'-5"			BODY HORIZ. BETWEEN WINGS 3 & 4 B.F.
B507	X	27	2'-0"			BODY DOWELS
B508	X	10	15'-8"	X		WING 3 VERT.
B509	X	6	11'-11"			WING 3 HORIZ. F.F.
B610	X	8	12'-2"			WING 3 HORIZ. B.F. & TOP
B611	X	14	9'-6"	X		WING 3 VERT.
B412	X	5	9'-8"			WING 3 HORIZ. E.F.
B613	X	2	9'-8"			WING 3 HORIZ. E.F. TOP
B414	X	3	4'-7"			BODY VERT. END @ WING 3
B515	X	10	15'-8"	X		WING 4 VERT.
B516	X	6	12'-5"			WING 4 HORIZ. F.F.
B617	X	8	11'-7"			WING 4 HORIZ. B.F. & TOP
B618	X	14	9'-6"	X		WING 4 VERT.
B419	X	5	9'-8"			WING 4 HORIZ. E.F.
B620	X	2	9'-8"			WING 4 HORIZ. E.F. TOP
B421	X	3	4'-7"			BODY VERT. END @ WING 4

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
DRAWN BY		CLP	PLANS CK'D NBE
NORTH ABUTMENT PILE LAYOUT AND BILL OF BARS		SHEET 11 OF 14	

TYPICAL SECTION THRU BRIDGE

LOCATION	C/L S. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L N. ABUT.
W. EDGE OF SLAB	1014.92	1014.95	1014.98	1015.01	1015.05	1015.08	1015.12	1015.16	1015.20	1015.25	1015.29
C/L OF 490TH STREET	1015.18	1015.21	1015.24	1015.27	1015.30	1015.34	1015.38	1015.42	1015.46	1015.50	1015.54
E. EDGE OF SLAB	1014.88	1014.90	1014.93	1014.96	1014.99	1015.03	1015.07	1015.10	1015.14	1015.18	1015.23

	<u>ABUTMENT</u>	<u>5/10 PT.</u>	<u>ABUTMENT</u>
W. EDGE OF SLAB			
C/L OF 490TH STR			
E. EDGE OF SLAB			

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S901	x	62	31'-4"			SLAB LONG. BOT.
S502	x	49	28'-7"			SLAB TRANS. BOT.
S503	x	49	28'-7"			SLAB TRANS. TOP
S404	x	29	36'-2"			SLAB LONG. TOP
S505	x	58	7'-5"	X		SLAB @ ABUT. DIAPHRAGM STIRRUPS
S506	x	4	28'-7"			SLAB @ ABUT. DIAPHRAGM TRANS.
S607	x	28	12'-0"	X		SLAB @ RAIL POSTS
S608	x	40	6'-0"			SLAB @ INT. RAIL POSTS
S609	x	16	6'-0"	X		SLAB @ END RAIL POSTS

S505

S607

S609



(A22) A507, B507 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

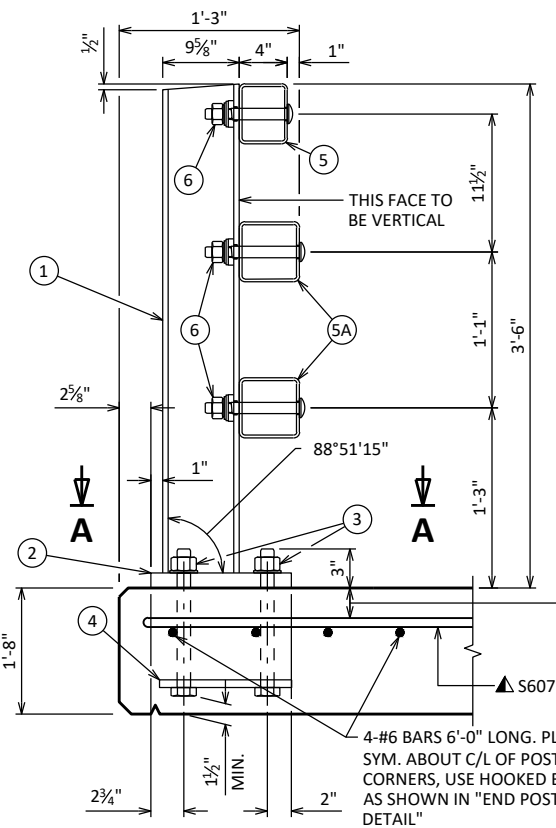
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
	DRAWN BY	CLP	PLANS CK'D NBE
SUPERSTRUCTURE PLAN		SHEET 13 OF 14	

LEGEND

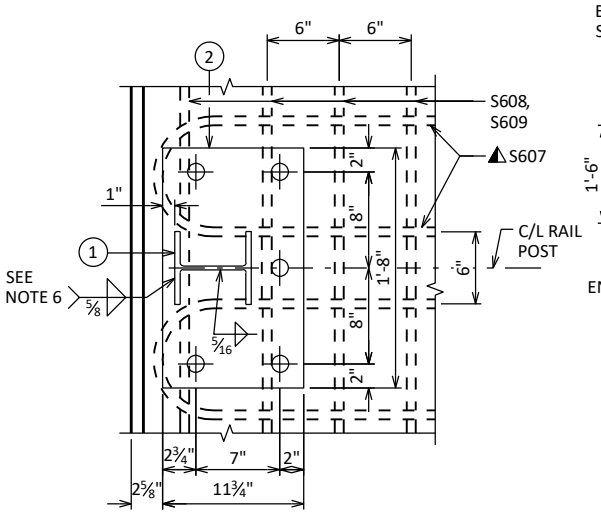
- ① W6 X 25 WITH 1 1/8" X 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1 1/4" X 11 3/4" X 1'-8" WITH 1 1/16" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- ④ 5/8" X 11" X 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 X 4 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 X 5 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" X 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" X 3 5/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 10A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5, 3/8" X 3 5/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" X 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 3/16" X 2 3/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. X 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

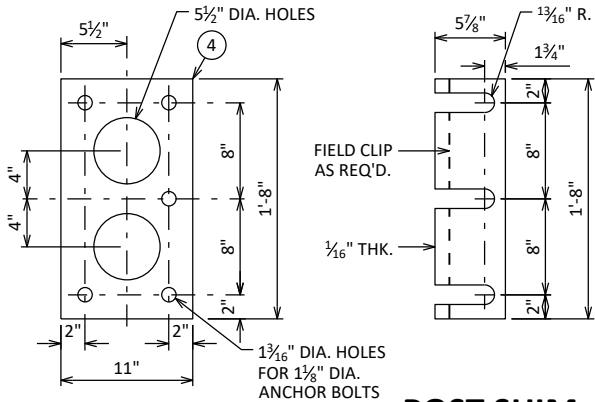
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.



SECTION THRU RAILING ON DECK

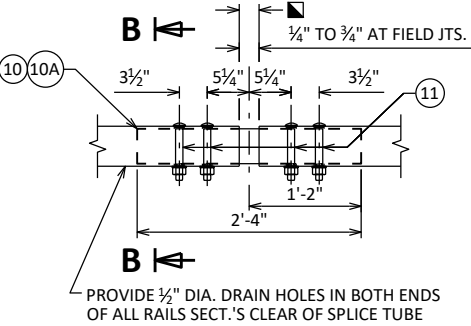


SECTION A-A

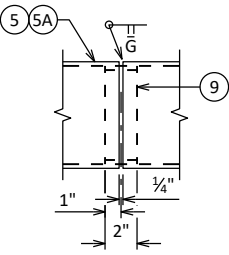


ANCHOR PLATE
AT RAIL TO DECK CONNECTION

POST SHIM
DETAIL

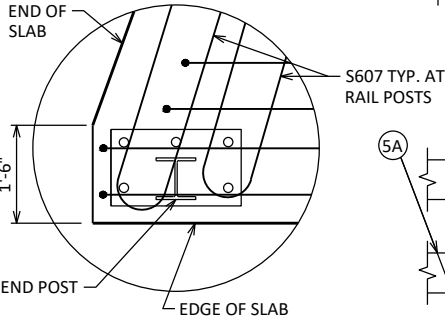


FIELD ERECTION JOINT DETAIL

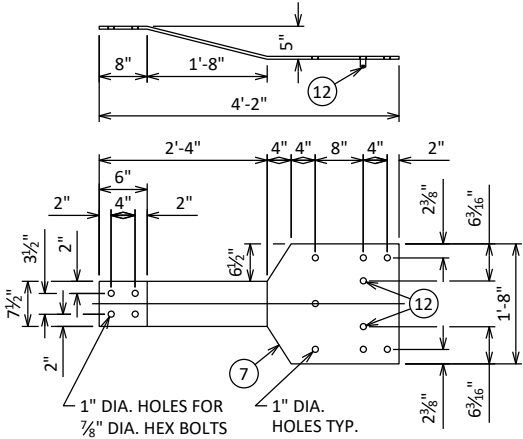


SHOP RAIL SPLICE DETAIL

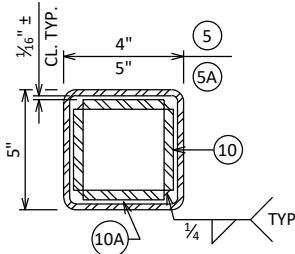
2 1/2" FOR SLABS ON GIRDERS; FOR OTHER STRUCTURES, PLACE BELOW TOP MAT SLAB REINFORCEMENT



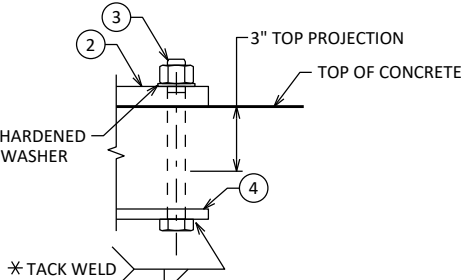
END POST DETAIL
REINFORCEMENT AT CORNERS



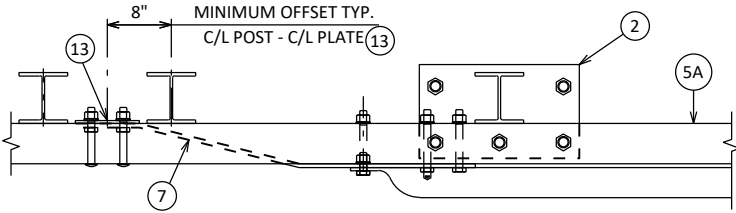
BACK-UP PLATE DETAIL
AT BEAM GUARD ATTACHMENT



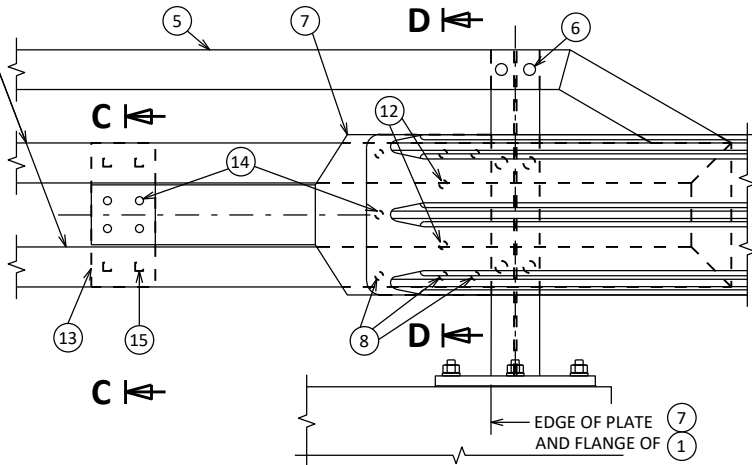
SECTION B-B



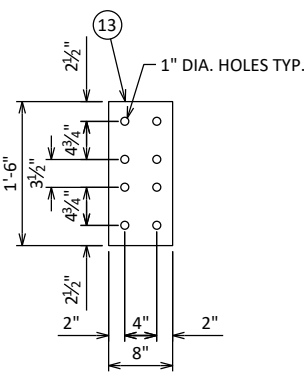
ANCHOR BOLTS



TOP VIEW AT END POST
THRIE BEAM RAIL ATTACHMENT

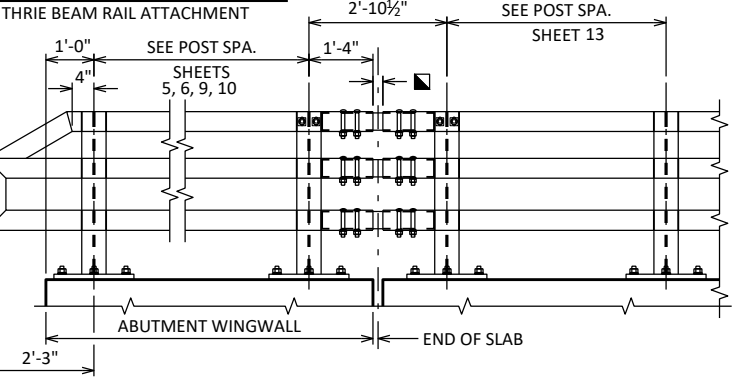


SECTION C-C SECTION D-D



ANCHOR PLATE
AT BEAM GUARD ATTACHMENT

DETAIL AT END POST



PART ELEVATION OF RAILING

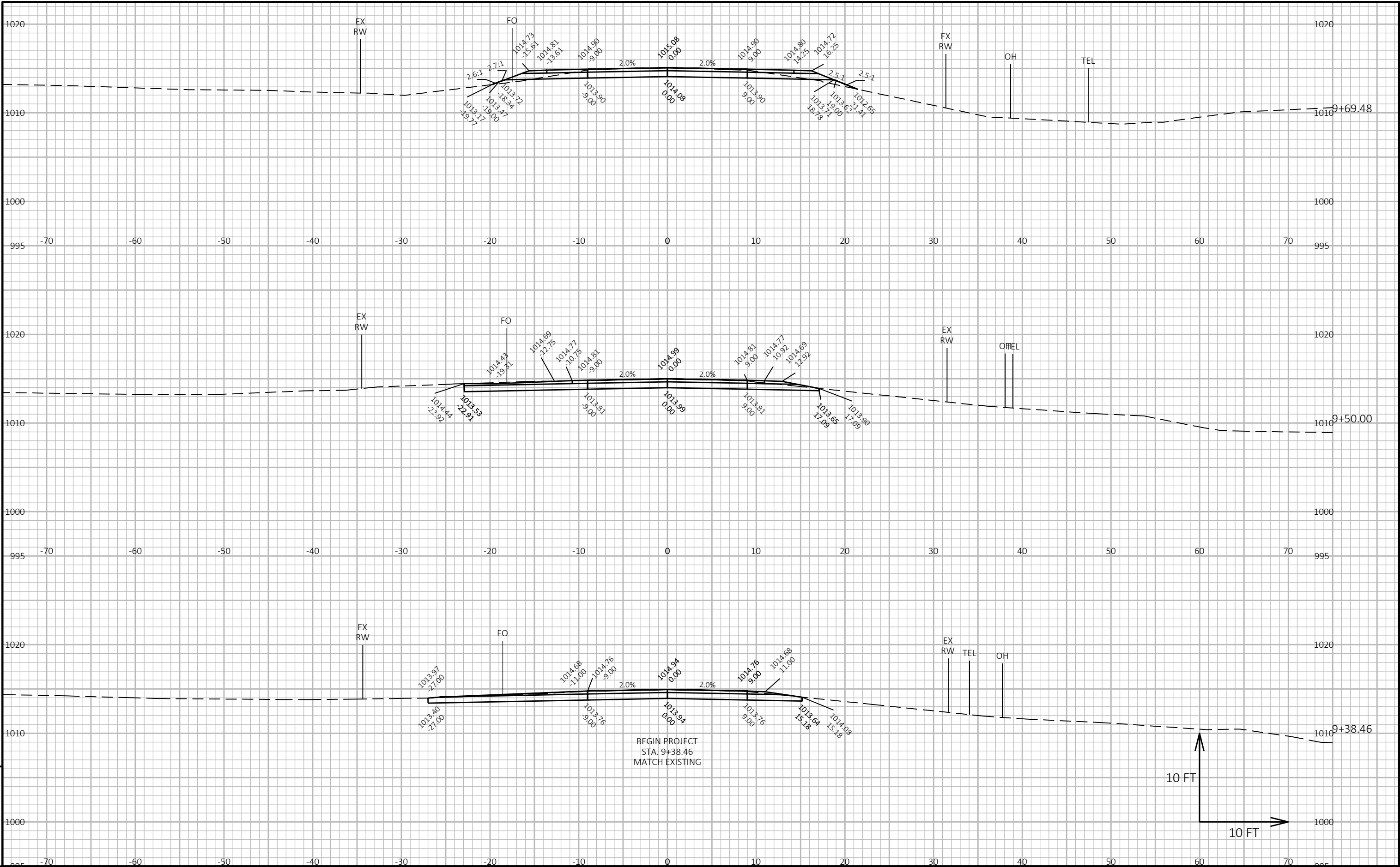
- ▲ TIE TO TOP MAT OF STEEL.
- * ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.
- 1/4" TO 3/4" OPENING FOR A1 ABUTMENT.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-47-231			
DRAWN BY		CLP	PLANS CK'D NBE
TUBULAR STEEL RAILING TYPE "M"		SHEET 14 OF 14	

490TH STREET COMPUTER EARTHWORK								
Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Cut 1.00	Expanded Fill 1.30	
9+38.46	--	36.0	0.0					
9+50	12	36.5	0.0	15	0	15	0	15
9+69.48	19	23.4	2.2	22	1	37	1	36
9+73.98	5	23.0	1.8	4	0	41	1	40
9+81.73	8	23.0	0.0	7	0	48	2	46
BRIDGE	--	--	--	--	--	--	--	--
10+18.27	--	24.6	0.0	--	--	--	--	--
10+26.02	8	24.6	2.5	7	0	55	2	52
10+30.52	5	24.9	2.1	4	0	59	3	56
10+50	19	27.7	0.8	19	1	78	4	74
10+75	25	26.3	0.0	25	0	103	5	99
				103	4			

Note 1 - Cut	Volume need to be cut.
Note 2 - Fill	Volume needed to be filled.
Note 3 - Mass Ordinate	(Cut) - (Fill * 1.30)

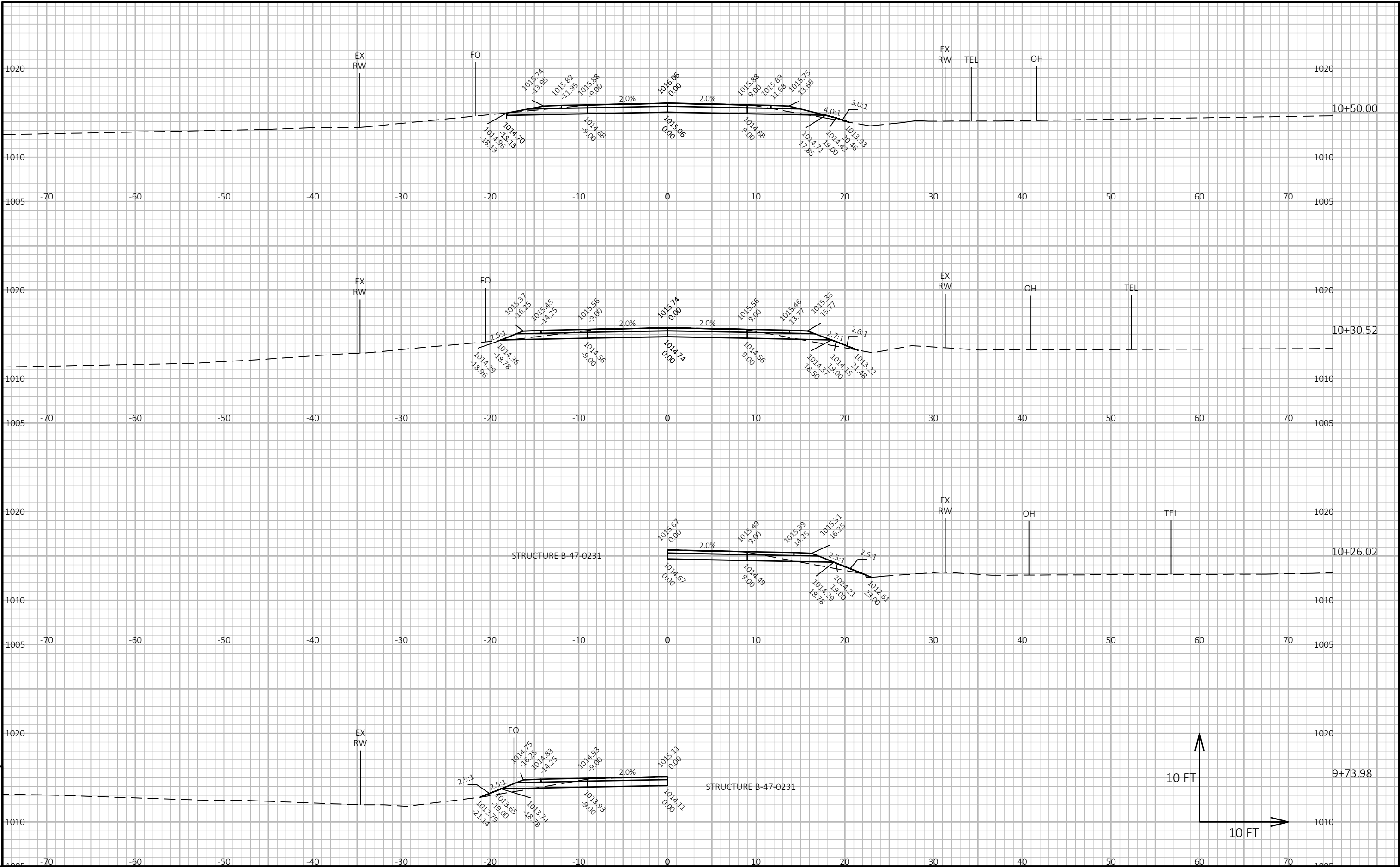
PROJECT NO: 7895-00-70	HWY: 490 TH STREET	COUNTY: PIERCE	EARTHWORK COMPUTATIONS	SHEET NO:	E
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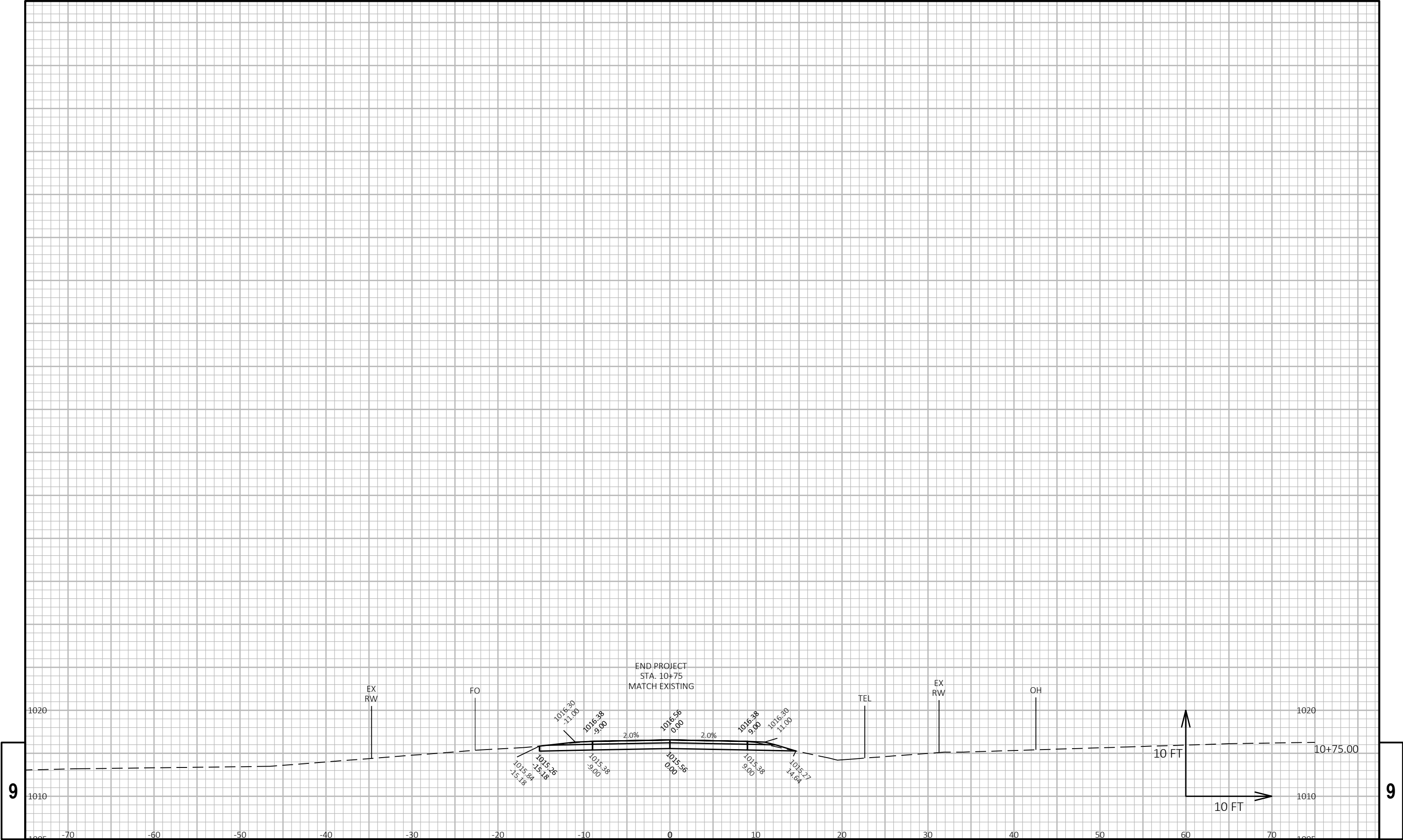


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PROJECT NO: 7895-00-70	HWY: 490TH STREET	COUNTY: PIERCE	CROSS SECTIONS: 490TH STREET	SHEET E
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Notes



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