

EAU  
PROJECT ID:  
WITH: N/A

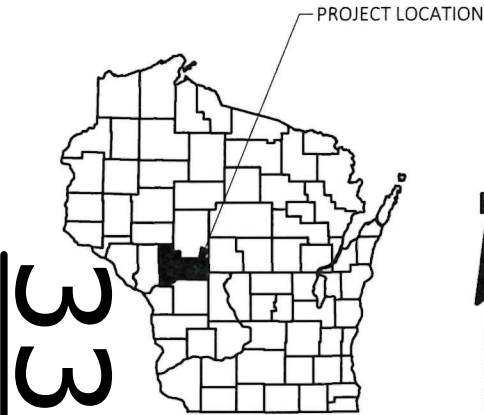
7027-00-72

COUNTY:  
JACKSON

December 2024  
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 42



DESIGN DESIGNATION

A.A.D.T.	2025	=	360
A.A.D.T.	2045	=	380
D.H.V.		=	38
D.D.		=	50/50
T.		=	10
DESIGN SPEED		=	40
ESALS		=	120,000

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

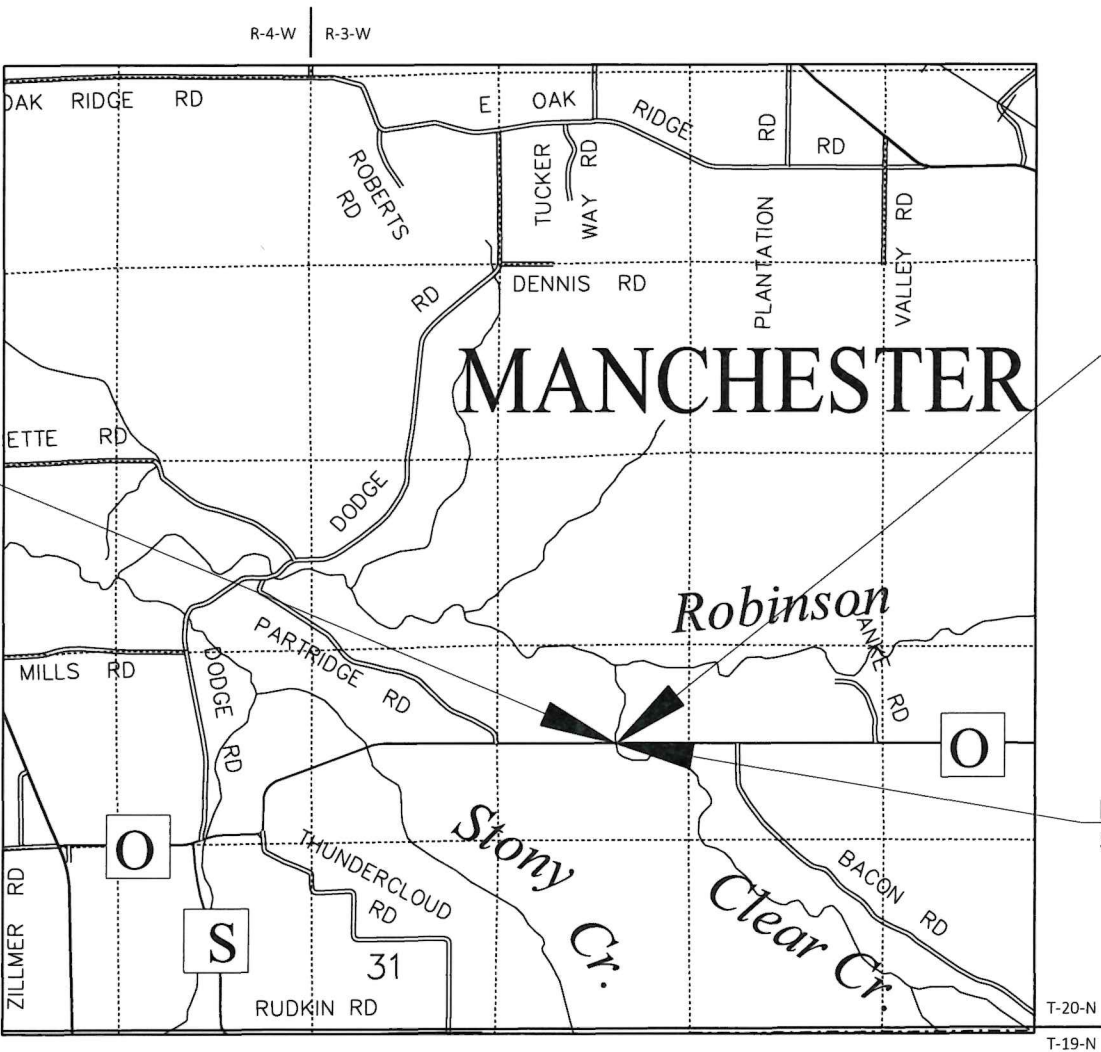
STH 27 - MILLSTON

CLEAR CREEK BRIDGE B-27-0179

CTH O  
JACKSON COUNTY

STATE PROJECT NUMBER

7027-00-72



LAYOUT  
SCALE 0 1 MI  
TOTAL NET LENGTH OF CENTERLINE = 0.057 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), JACKSON COUNTY, NAD83 ( 2011 ), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 ( 2012 ). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT

7027-00-72

FEDERAL PROJECT

PROJECT

WISC 2025124

CONTRACT

1

ACCEPTED FOR

JACKSON COUNTY HIGHWAY DEPARTMENT

DATE: 7-15-24  
(Highway Commissioner Signature)

ORIGINAL PLANS PREPARED BY



STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	SEH
Designer	SEH
Project Manager	TOU YANG
Regional Examiner	TOU YANG
Regional Supervisor	TOU YANG

APPROVED FOR THE DEPARTMENT  
DATE: 7/25/2024  
(Signature)

E

GENERAL NOTES

THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

WHEN THE QUANTITY OF BASE AGGREGATE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE EXACT LOCATION OF THE EROSION CONTROL DEVICES SHALL BE DETERMINED IN THE FIELD.

SILT FENCE AND TURBIDITY BARRIER IS TO BE PLACED AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER, AND IN PLACE PRIOR TO BRIDGE REMOVAL.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE SALVAGED TOPSOILED, FERTILIZED, SEEDED AND EMATTED.

A VERTICAL SAWCUT SHALL BE MADE THROUGH EXISTING PAVEMENTS AT REMOVAL LIMITS.

ALL PAVEMENT DIMENSIONS AND STATIONS ARE SHOWN TO THE EDGE OF PAVEMENT UNLESS NOTED OTHERWISE.

4" ASPHALTIC SURFACE SHALL BE CONSTRUCTED IN TWO 2" LAYERS.

WISDOT MONUMENTS WILL BE SUPPLIED BY THE STATE AND INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.

DIGGERSHOTLINE

Dial 811 or (800)242-8511

www.DiggersHotline.com

UTILITY CONTACTS

BRIGHTSPEED - COMMUNICATION LINE  
1905 WARD AVENUE  
LA CROSSE, WI 54601  
TELEPHONE: 980.376.1557  
ATTENTION: BRIAN STELPLUGH  
EMAIL: BRIAN.STELPLUGH@BRIGHTSPEED.COM

JACKSON ELECTRIC COOPERATIVE - ELECTRICITY  
N6868 CO HWY F  
BLACK RIVER FALLS, WI 54615  
TELEPHONE: 715.284.5385  
ATTENTION: ERIC STEIEN  
EMAIL: ESTEIEN@JACKELEC.COM

DESIGN CONTACT

SEH  
10 NORTH BRIDGE STREET  
CHIPPEWA FALLS, WI 54729  
TELEPHONE: 715.720.6279  
ATTENTION: JUSTIN SHAVLIK  
EMAIL: JSHAVLIK@SEHINC.COM

COUNTY CONTACT

JACKSON COUNTY HIGHWAY DEPARTMENT  
119 HARRISON STREET  
BLACK RIVER FALLS, WI 54615  
TELEPHONE: 715.284.0233  
ATTENTION: JAY BOREK  
EMAIL: JAY.BOREK@CO.JACKSON.WI.US

TOWN CONTACT

TOWN OF MANCHESTER  
W10904 VANCE ROAD  
BLACK RIVER FALLS, WI 54615  
TELEPHONE: 715.299.8625  
ATTENTION: ED CHAMBERLAIN  
EMAIL: CHAIRMANMANCHESTER@GMAIL.COM

WDNR CONTACT

DNR BLACK RIVER FALLS SERVICE CENTER  
910 STATE HIGHWAY 54  
BLACK RIVER FALLS, WI 54615  
TELEPHONE: 715.213.9064  
ATTENTION: BRAD BETTHAUSER  
EMAIL: BRADLEY.BETTHAUSER@WISCONSIN.GOV

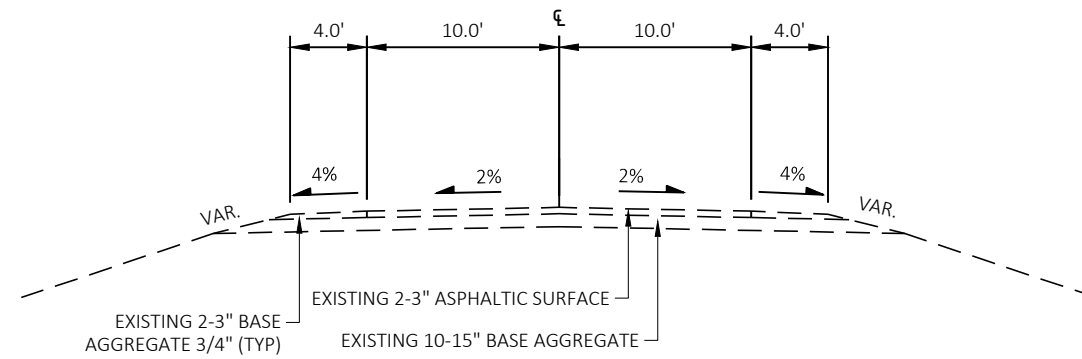
RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP- TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE- TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA = 0.2 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.2 ACRES

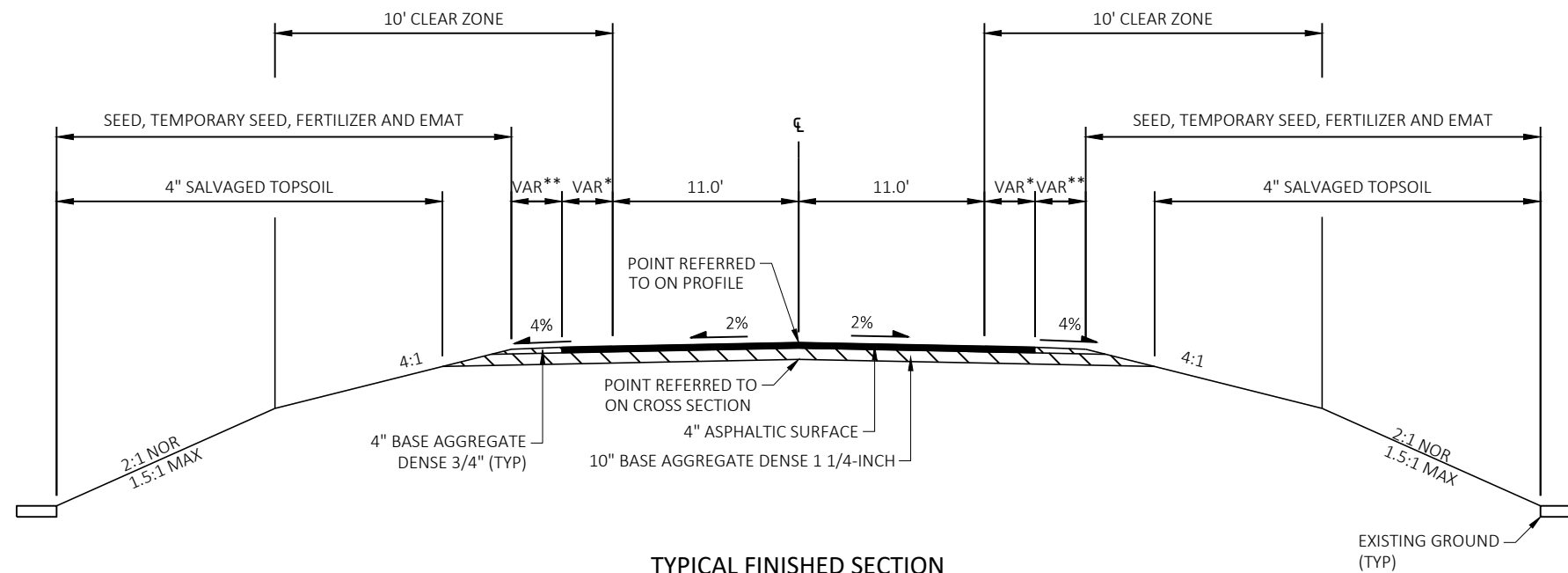
BENCHMARK & CONTROL POINT TABLE

NO	STATION	Y COORDINATE	X COORDINATE	DESCRIPTION	ELEVATION
CP 1	560' WEST OF NW COR OF EXISTING STRUCTURE	55662.555	109913.913	3/8" SPIKE IN NORTH SHOULDER	853.433'
CP 2	STA 8+06.88, 14.27' LT	55660.747	110298.195	3/8" SPIKE IN NORTH SHOULDER	837.862'
CP 5	STA 11+25.22, 15.30' LT	55661.546	110616.534	3/8" SPIKE IN NORTH SHOULDER	835.068'
CP 6	450' EAST OF NE CORNER OF EXISTING STRUCTURE	55646.476	110955.601	3/8" SPIKE IN C/L OF ROAD	844.277'
BM 1	450' EAST OF NE CORNER OF EXISTING STRUCTURE	55685.217	110954.880	SPIKE IN PP	846.455'
BM 2	210' WEST OF NW CORNER OF EXISTING STRUCTURE	55684.032	110263.161	SPIKE IN PP	835.521'
BM 3	510' WEST OF NW CORNER OF EXISTING STRUCTURE	55684.095	109959.154	SPIKE IN PP	854.400'



### TYPICAL EXISTING SECTION

STA 8+50 TO 9+83  
STA 10+17 TO 11+50



### TYPICAL FINISHED SECTION

STA 8+50 TO 9+74.75  
STA 10+25.25 TO 11+50

\*PAVED SHOULDER WIDTH VARIES FROM 0' AT  
PROJECT LIMITS TO 4.25' AT ENDS OF BRIDGE DECK

\*\*UNPAVED SHOULDER WIDTH VARIES FROM 4' AT  
PROJECT LIMITS TO 2' AT ENDS OF BRIDGE DECK

Estimate Of Quantities

7027-00-72

Line	Item	Item Description	Unit	Total	Qty
0002	201.0205	Grubbing	STA	3.000	3.000
0004	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. B-27-0179	EACH	1.000	1.000
0006	205.0100	Excavation Common	CY	204.000	204.000
0008	206.1001	Excavation for Structures Bridges (structure) 01. B-27-0179	EACH	1.000	1.000
0010	208.0100	Borrow	CY	422.000	422.000
0012	210.1500	Backfill Structure Type A	TON	414.000	414.000
0014	213.0100	Finishing Roadway (project) 01. 7027-00-72	EACH	1.000	1.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	44.000	44.000
0018	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	521.000	521.000
0020	455.0605	Tack Coat	GAL	40.000	40.000
0022	465.0105	Asphaltic Surface	TON	152.000	152.000
0024	502.0100	Concrete Masonry Bridges	CY	180.000	180.000
0026	502.3200	Protective Surface Treatment	SY	235.000	235.000
0028	505.0400	Bar Steel Reinforcement HS Structures	LB	4,560.000	4,560.000
0030	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	28,630.000	28,630.000
0032	513.4061	Railing Tubular Type M	LF	105.000	105.000
0034	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0036	550.2124	Piling CIP Concrete 12 3/4 X 0.25-Inch	LF	880.000	880.000
0038	606.0300	Riprap Heavy	CY	159.000	159.000
0040	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	146.000	146.000
0042	618.0100	Maintenance and Repair of Haul Roads (project) 01. 7027-00-72	EACH	1.000	1.000
0044	619.1000	Mobilization	EACH	1.000	1.000
0046	624.0100	Water	MGAL	6.000	6.000
0048	625.0500	Salvaged Topsoil	SY	999.000	999.000
0050	628.1504	Silt Fence	LF	615.000	615.000
0052	628.1520	Silt Fence Maintenance	LF	615.000	615.000
0054	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0056	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0058	628.2027	Erosion Mat Class II Type C	SY	999.000	999.000
0060	628.6005	Turbidity Barriers	SY	130.000	130.000
0062	628.7504	Temporary Ditch Checks	LF	32.000	32.000
0064	629.0210	Fertilizer Type B	CWT	0.500	0.500
0066	630.0120	Seeding Mixture No. 20	LB	46.000	46.000
0068	630.0200	Seeding Temporary	LB	28.000	28.000
0070	630.0500	Seed Water	MGAL	29.000	29.000
0072	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0074	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0076	638.2602	Removing Signs Type II	EACH	6.000	6.000
0078	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0080	642.5001	Field Office Type B	EACH	1.000	1.000
0082	643.0420	Traffic Control Barricades Type III	DAY	1,242.000	1,242.000
0084	643.0705	Traffic Control Warning Lights Type A	DAY	1,932.000	1,932.000
0086	643.0900	Traffic Control Signs	DAY	966.000	966.000
0088	643.5000	Traffic Control	EACH	1.000	1.000
0090	645.0111	Geotextile Type DF Schedule A	SY	92.000	92.000
0092	645.0120	Geotextile Type HR	SY	226.000	226.000
0094	646.2020	Marking Line Epoxy 6-Inch	LF	1,200.000	1,200.000
0096	650.4500	Construction Staking Subgrade	LF	250.000	250.000
0098	650.5000	Construction Staking Base	LF	250.000	250.000



Estimate Of Quantities

7027-00-72					
Line	Item	Item Description	Unit	Total	Qty
0100	650.6501	Construction Staking Structure Layout (structure) 01. B-27-0179	EACH	1.000	1.000
0102	650.9911	Construction Staking Supplemental Control (project) 01. 7027-00-72	EACH	1.000	1.000
0104	650.9920	Construction Staking Slope Stakes	LF	250.000	250.000
0106	690.0150	Sawing Asphalt	LF	42.000	42.000
0108	715.0502	Incentive Strength Concrete Structures	DOL	1,080.000	1,080.000
0110	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000
0112	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0114	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000
0116	SPV.0090	Special 01. Removing Existing Timber Piling	LF	100.000	100.000

3

GRUBBING			EXCAVATION						BASE AGGREGATE DENSE					ASPHALTIC PAVEMENT ITEMS				MOBILIZATIONS EROSION CONTROL		
201.0205 GRUBBING			205.0100 EXCAVATION COMMON CY    208.0100 BORROW CY						305.0110 3/4-INCH TON    305.0120 1 1/4-INCH TON    624.0100 WATER MGAL					455.0605 TACK COAT GAL    465.0105 ASPHALTIC SURFACE TON				628.1905 EROSION CONTROL EACH    628.1910 EMERGENCY EROSION CONTROL EACH		
STATION	LOCATION	STA	STATION	LOCATION	CY	CY	CY	CY	STATION	LOCATION	TON	TON	MGAL	STATION	LOCATION	GAL	TON	STATION		
CTH O			CTH O						CTH O					CTH O				CTH O		
8+50 - 11+50	LT & RT	3	8+50 - 9+66	LT & RT	104	5	301	296	8+50 - 9+75	LT & RT	22	260	3	8+50 - 9+75	LT & RT	20	76	8+50 - 11+50		
			10+34 - 11+50	LT & RT	100	1	127	126	10+25 - 11+50	LT & RT	22	261	3	10+25 - 11+50	LT & RT	20	76			
ITEM TOTALS		3	ITEM TOTALS		204	6	428	422	ITEM TOTALS		44	521	6	ITEM TOTALS		40	152	ITEM TOTALS		
			NOTES: 1) UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON EXCAVATION. 2) AVAILABLE MATERIAL DOES NOT INCLUDE UNUSABLE PAVEMENT EXCAVATION AND EXISTING BASE AGGREGATE VOLUME. 4) EXPANSION FACTOR = 1.25																	

3

SALVAGED TOPSOIL AND SEEDING							EROSION CONTROL ITEMS									CONSTRUCTION STAKING				
630.0120 SEEDING MIXTURE NO. 20 LB    630.0200 SEEDING TEMPORARY LB    630.0500 SEED WATER MGAL							628.2027 EROSION MAT CLASS II TYPE C SY    628.1520 SILT FENCE MAINTENANCE LF    628.6005 TURBIDITY BARRIERS SY    628.7504 TEMPORARY DITCH CHECKS LF    606.0300** RIPRAP HEAVY CY    645.0120** GEOTEXTILE TYPE HR SY									650.4500 SUBGRADE LF    650.5000 BASE LF    650.9920 SLOPE STAKES LF				
STATION	LOCATION	SY	CWT	LB	LB	MGAL	STATION	LOCATION	LF	LF	SY	SY	LF	CY	SY	STATION	LOCATION	LF	LF	LF
CTH O							CTH O									CTH O				
8+50 - 9+75	LT & RT	569	0.4	26	16	16	8+50 - 9+75	LT & RT	309	309	569	-	16	-	-	8+50 - 9+75	LT & RT	125	125	125
10+25 - 11+50	LT & RT	430	0.1	20	12	13	10+00	LT & RT	-	-		130	-	-	-	10+25 - 11+50	LT & RT	125	125	125
ITEM TOTALS		999	0.5	46	28	29	10+25 - 11+50	LT & RT	306	306	430	-	16	19	26	ITEM TOTALS		250	250	250
							**ITEM LOCATED ELSEWHERE IN PLANS.													

PERMANENT SIGNING										TRAFFIC CONTROL								MARKING LINE				SAWING ASPHALT		
634.0612 POSTS 4X6-INCH    637.2230 WOOD SIGNS TYPE II    638.2602 REMOVING SIGNS TYPE II    638.3000 REMOVING SMALL SIGN SUPPORTS										643.0420 BARRICADES TYPE III EACH DAY    643.0705 WARNING LIGHTS TYPE A EACH DAY    643.0900 SIGNS CALENDAR EACH DAY DAYS								646.2020 EPOXY 6-INCH LF    REMARKS				690.0150 STATION LOCATION LF		
SIGN GROUP CODE	SIGN CODE	SIGN MESSAGE	TYPE II SIZE	12-FT EACH	REFLECTIVE F SF	TYPE II EACH	SUPPORTS EACH	REMARKS		STATION								STATION	LOCATION	LF	REMARKS	STATION	LOCATION	LF
CTH O										CTH O								CTH O						
1-1	W5-52L	CLEARANCE STRIPER	12" X 36"	1	3	1	1	REPLACE		8+50 - 11+50	18	1242	28	1932	14	966	69	8+50 - 11+50	CL	600	DOUBLE YELLOW CENTERLINE	8+50	LT & RT	21
1-2	W5-52R	CLEARANCE STRIPER	12" X 36"	1	3	1	1	REPLACE										11+50	LT & RT		WHITE EDGELINE			21
1-3	W5-52R	CLEARANCE STRIPER	12" X 36"	1	3	1	1	REPLACE		ITEM TOTALS		1242		1932		966		ITEM TOTAL		1200				42
1-4	W5-52L	CLEARANCE STRIPER	12" X 36"	1	3	1	1	REPLACE																
-	R12-1	WEIGHT LIMIT 20 TONS	24" X 30"	-	-	1	1	REMOVE																
-	R12-1	WEIGHT LIMIT 20 TONS	24" X 30"	-	-	1	1	REMOVE																
ITEM TOTALS				4	12	6	6																	

NOTE: ALL ITEMS AND QUANTITIES ON THIS SHEET ARE FOR ENGINEER ESTIMATE CATEGORY 0010 UNLESS OTHERWISE NOTED.

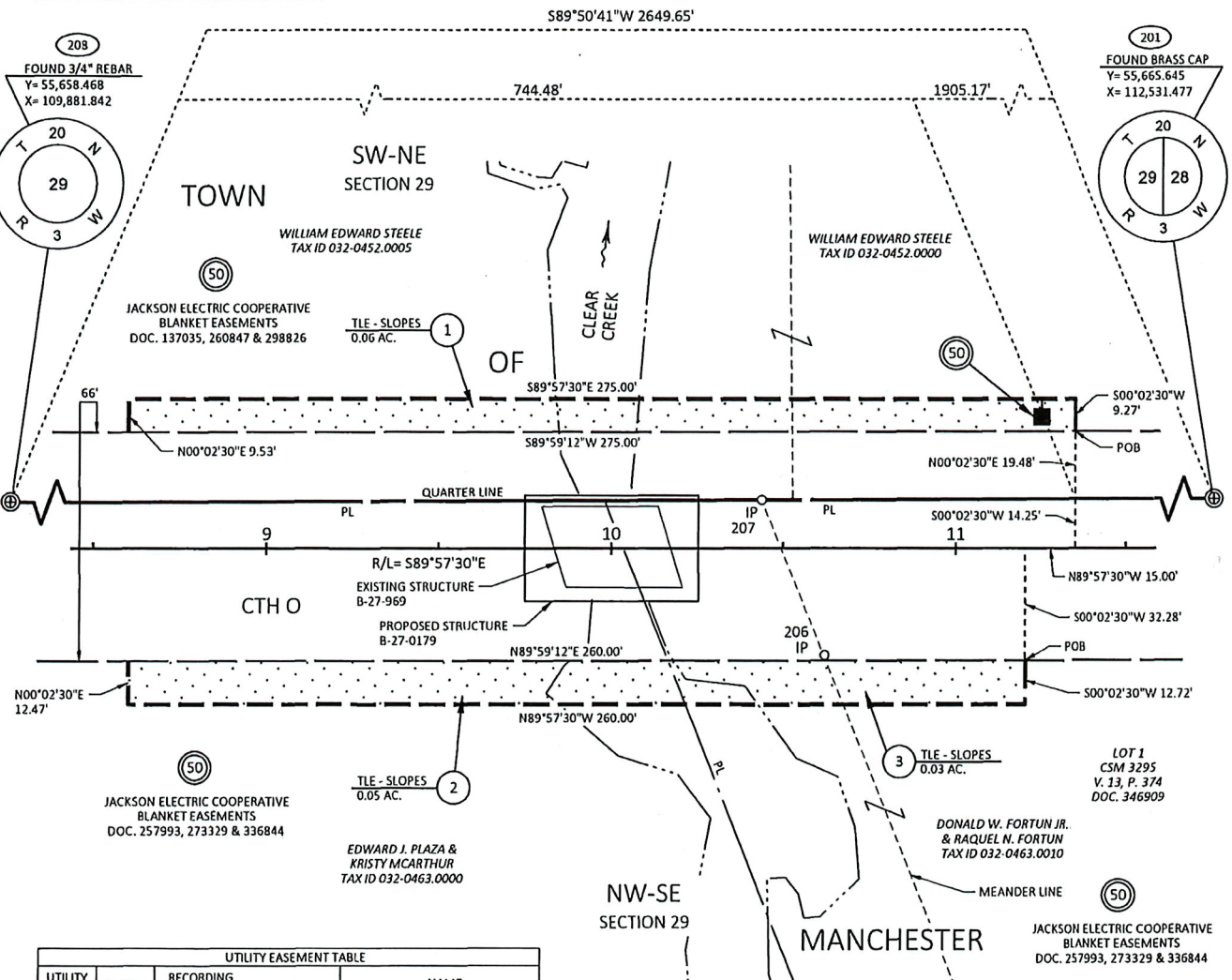
NOTES:  
THIS EXHIBIT IS A GRAPHIC REPRESENTATION AND IS FOR REFERENCE PURPOSES ONLY.  
REFER TO THE CONVEYANCE DOCUMENT FOR PARCEL RELATED DETAILS.  
PURPOSE OF TLE IS FOR GRADING, UNLESS OTHERWISE NOTED.

R/W PROJECT NUMBER: 7027-00-02      EXHIBIT NUMBER: 1

TLE ACQUISITION EXHIBIT  
STH 27 - MILLSTON  
CLEAR CREEK BRIDGE B-27-0179      JACKSON COUNTY

THAT PART OF THE SW 1/4 OF THE NE 1/4, AND PART OF LOT 1, CSM 3295, V. 13, P. 374, DOC. 346909, LOCATED IN PART OF THE NW 1/4 OF THE SE 1/4, AND PART OF THE NW 1/4 OF THE SE 1/4, SECTION 29, T20N, R3W, TOWN OF MANCHESTER, JACKSON COUNTY, WISCONSIN.

RECOVERED MONUMENTS			
POINT	Y	X	DESCRIPTION
206	55615.508	110553.407	3/4" REBAR
207	55660.276	110535.164	3/4" REBAR



UTILITY EASEMENT TABLE			
UTILITY NUMBER	PARCEL	RECORDING INFORMATION	NAME
50	1	V. 121, PG. 572, DOC. 137035	JACKSON ELECTRIC COOPERATIVE
		V. 314, PG. 211, DOC. 260847	
		V. 383, PG. 974, DOC. 298826	
	2, 3	V. 309, PG. 503, DOC. 257993	
		V. 336, PG. 71, DOC. 273329	
		V. 487, PG. 178, DOC. 336844	

SCHEDULE OF LANDS  
& INTERESTS REQUIRED

OWNERS NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE COUNTY.

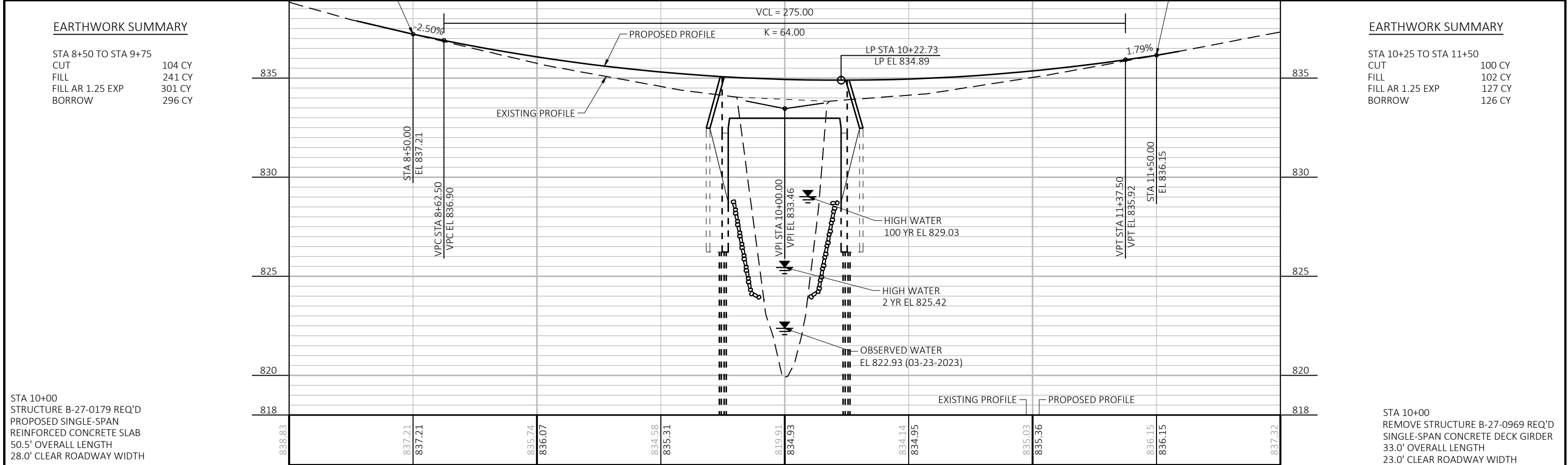
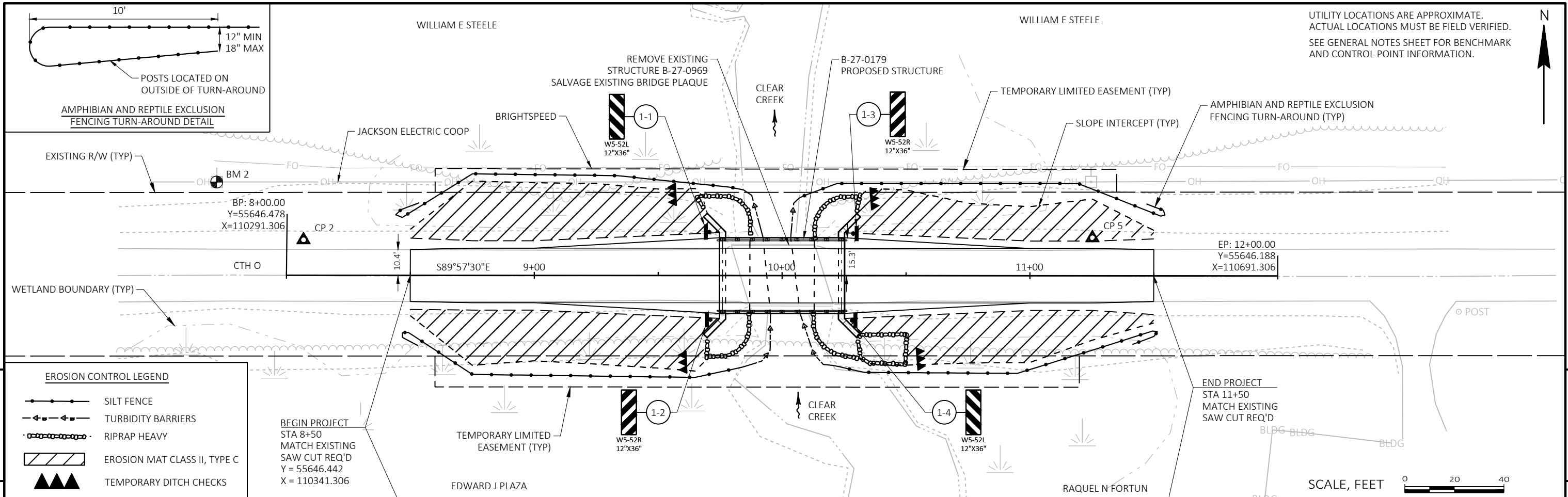
PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	TLE AC.
1	WILLIAM EDWARD STEELE	TLE	0.06
2	EDWARD J. PLAZA & KRISTY MCARTHUR	TLE	0.05
3	DONALD W. FORTUN JR. & RAQUEL N. FORTUN	TLE	0.03

UTILITY INTERESTS REQUIRED

UTILITY NUMBER	UTILITY OWNER(S)	INTEREST REQUIRED
50	JACKSON ELECTRIC COOPERATIVE	RELEASE OF RIGHTS

THIS EXHIBIT IS APPROVED FOR JACKSON COUNTY, WISCONSIN.

SIGNATURE: Jay Borek      DATE: 4-8-24  
PRINT NAME: JAY BOREK



PROJECT NO: 7027-00-72 HWY: CTH O COUNTY: JACKSON PLAN AND PROFILE: CTH O SHEET E

FILE NAME: \\SEHINC.COM\PANZURA\PROJECTS\F\JACKH\172115\5-FINAL-DSGN\C3D-CTH O\SHEETS\050101-PP (PLAN & PROFILE) 40MPH.DWG PLOT DATE: 7/15/2024 11:16 AM PLOT BY: LAURA SCHIMMEL PLOT NAME: PLOT SCALE: 1 IN=40 FT LAYOUT NAME: PlanProf 1 IN 40 FT WISDOT/CADDs SHEET 44

Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGITUDINAL JOINTS
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-23A	PERMANENT LONGITUDINAL PAVEMENT MARKINGS
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

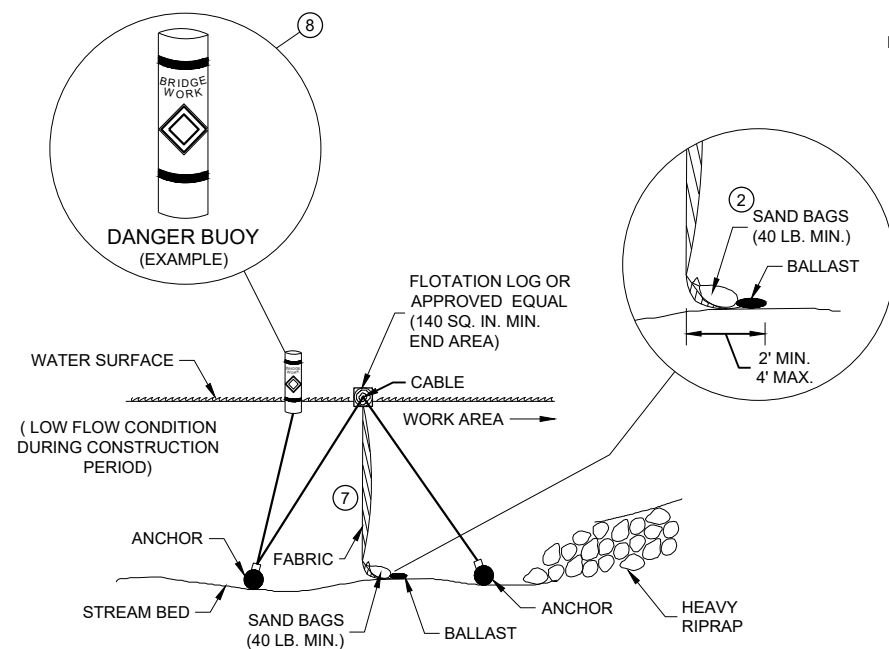




- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

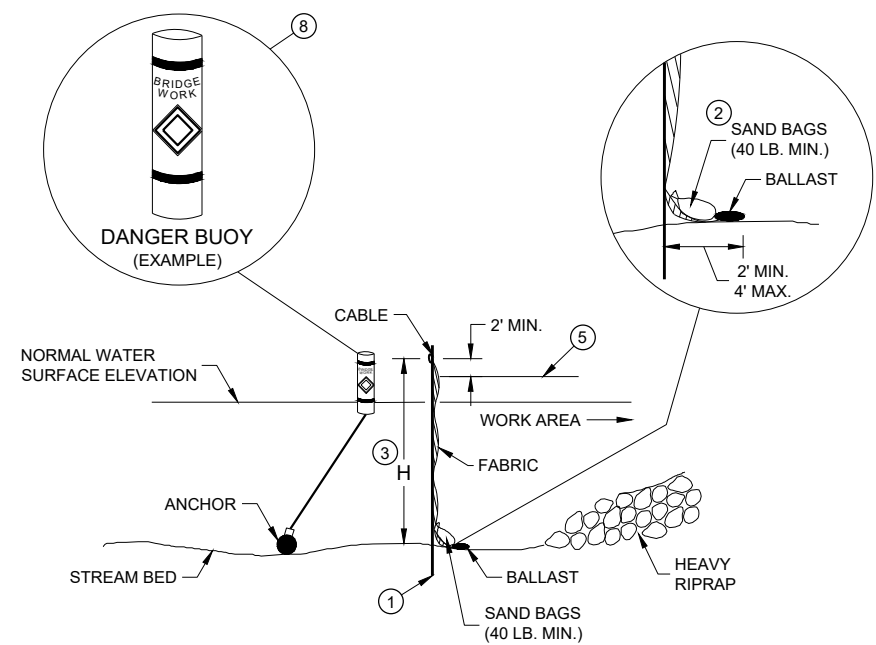


<p>SILT FENCE</p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED 4-29-05 DATE</p>	<p>/s/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER</p>



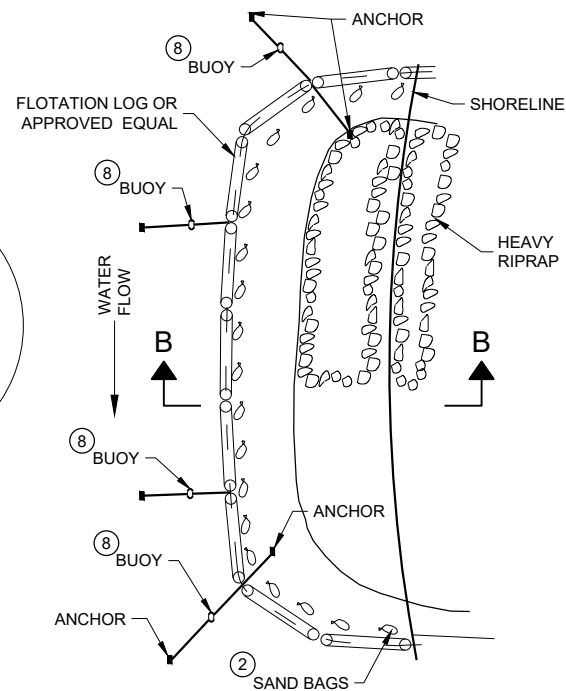
SECTION B - B

### TURBIDITY BARRIER - FLOAT ALTERNATIVE CAUTION - SEE NOTE 6

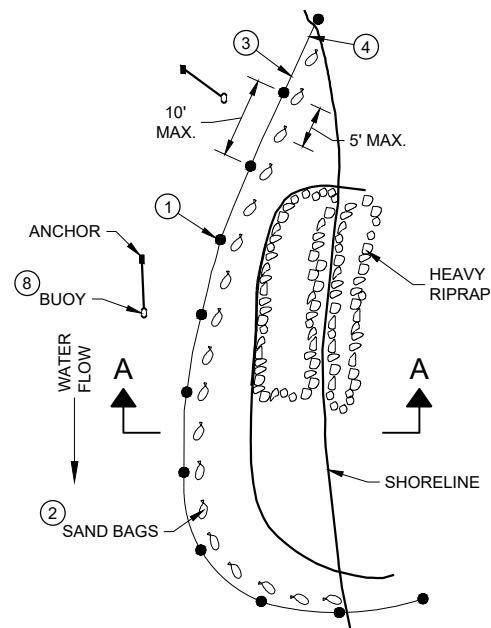


SECTION A - A

### TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW



PLAN VIEW

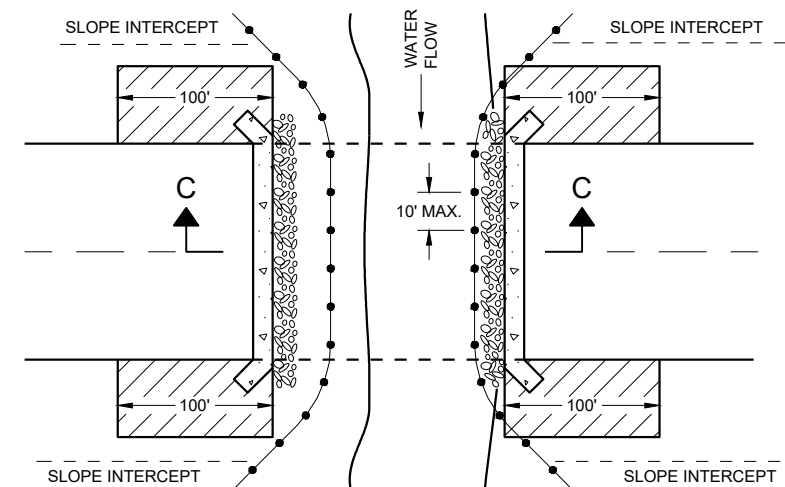
### TURBIDITY BARRIER PLACEMENT DETAILS

### GENERAL NOTES

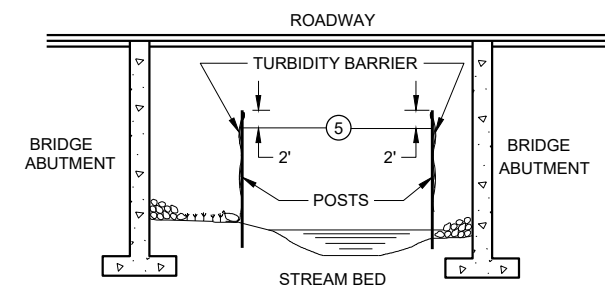
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- 1 DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- 2 SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- 3 WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- 4 IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- 5 ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- 6 FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- 7 ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- 8 USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

### TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

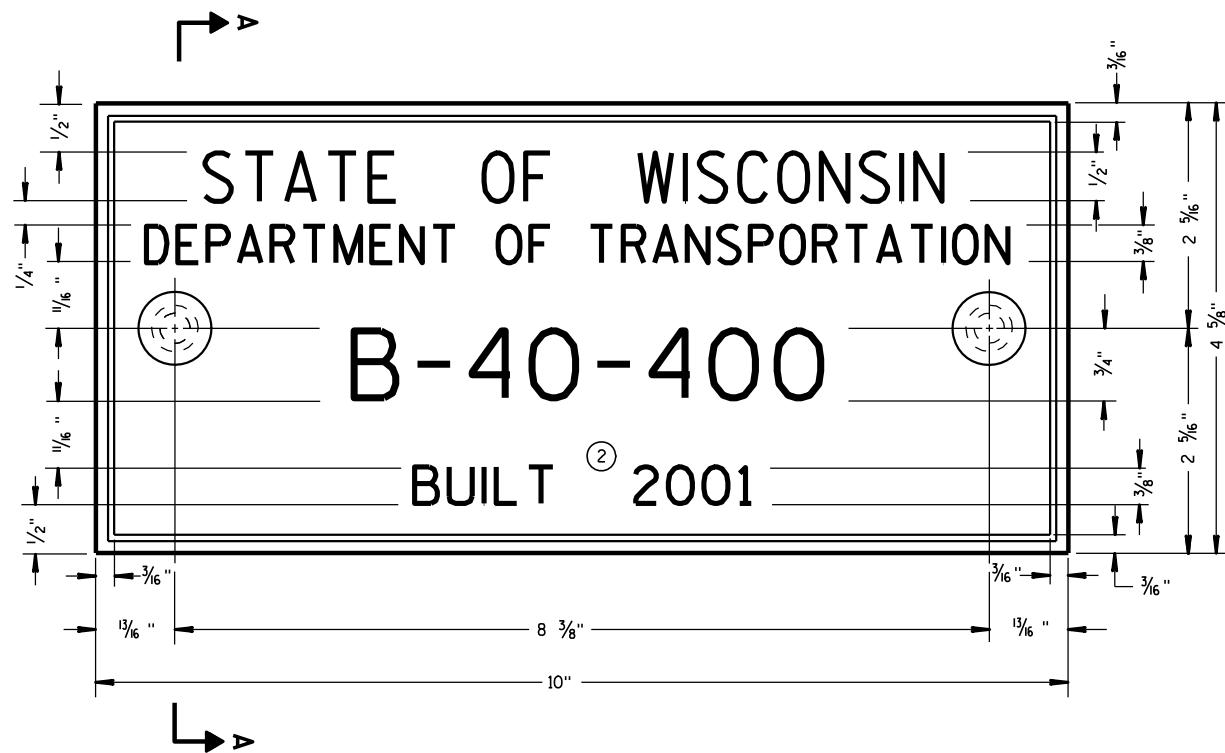
APPROVED

6/4/02

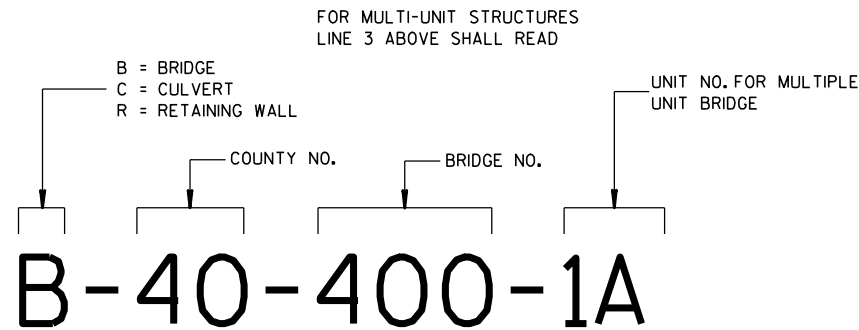
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT  
ENGINEER



TYPICAL NAME PLATE  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



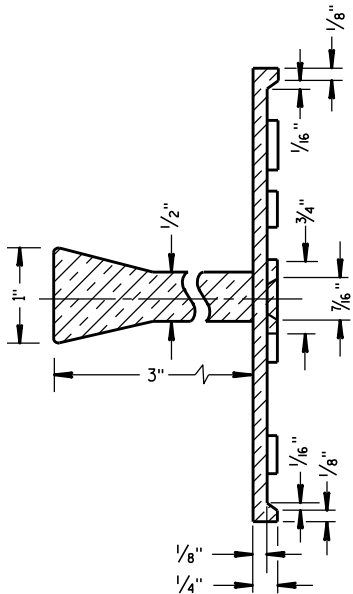
NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES

GENERAL NOTES

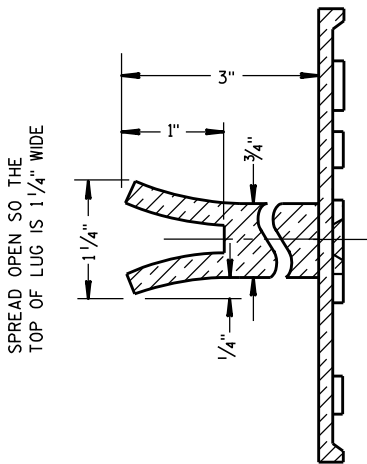
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

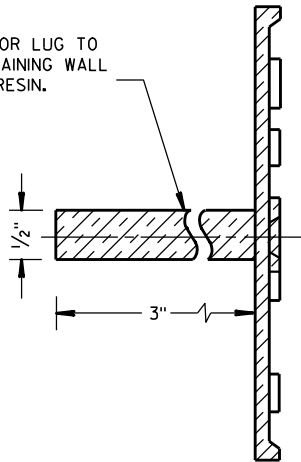


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

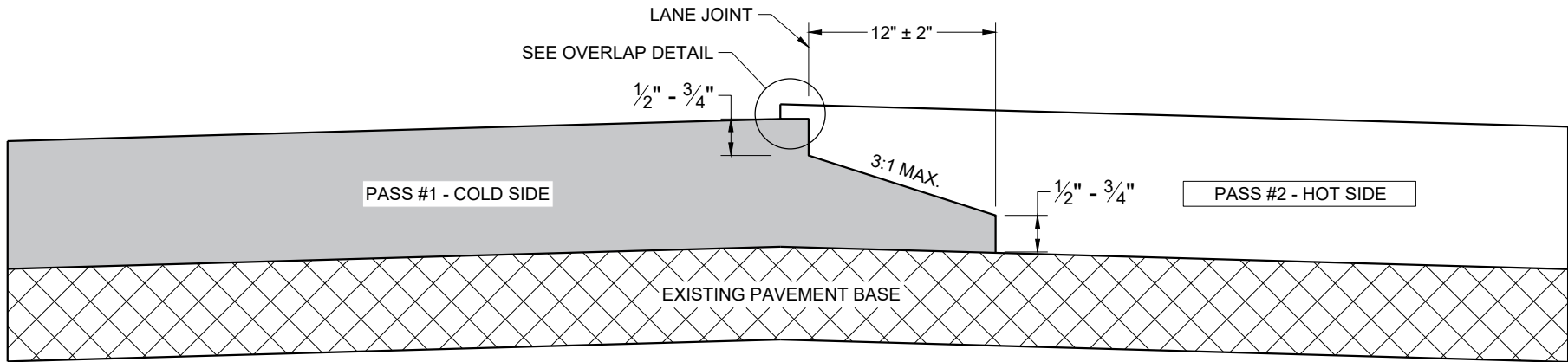


ALTERNATE LUG  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

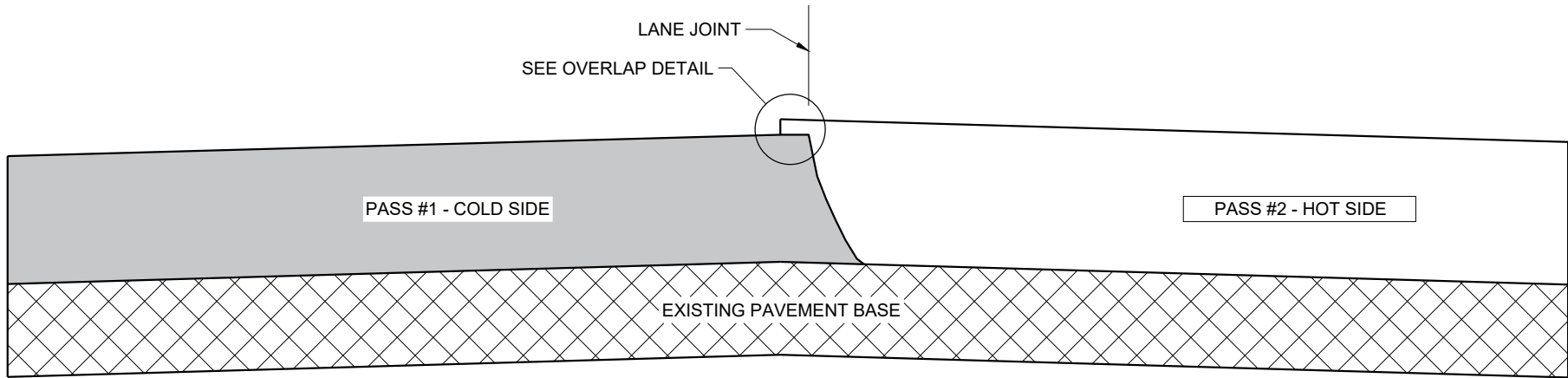
NAME PLATE  
(STRUCTURES)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

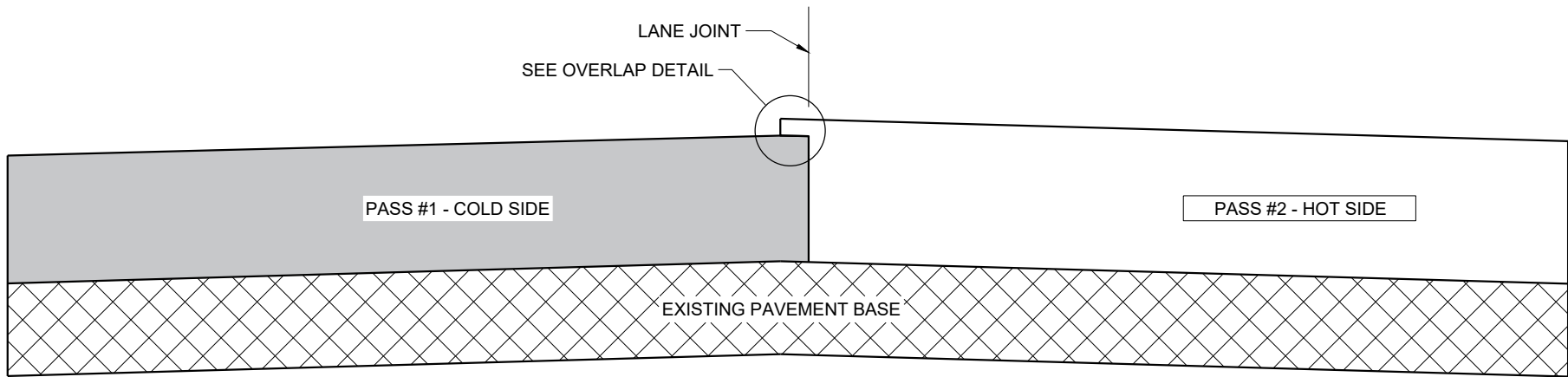
APPROVED  
3/26/10  
DATE  
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER  
FHWA



TYPICAL PAVEMENT CROSS SECTION  
NOTCHED WEDGE JOINT



TYPICAL PAVEMENT CROSS SECTION  
VERTICAL JOINT



TYPICAL PAVEMENT CROSS SECTION  
VERTICAL JOINT (MILLED)

GENERAL NOTES

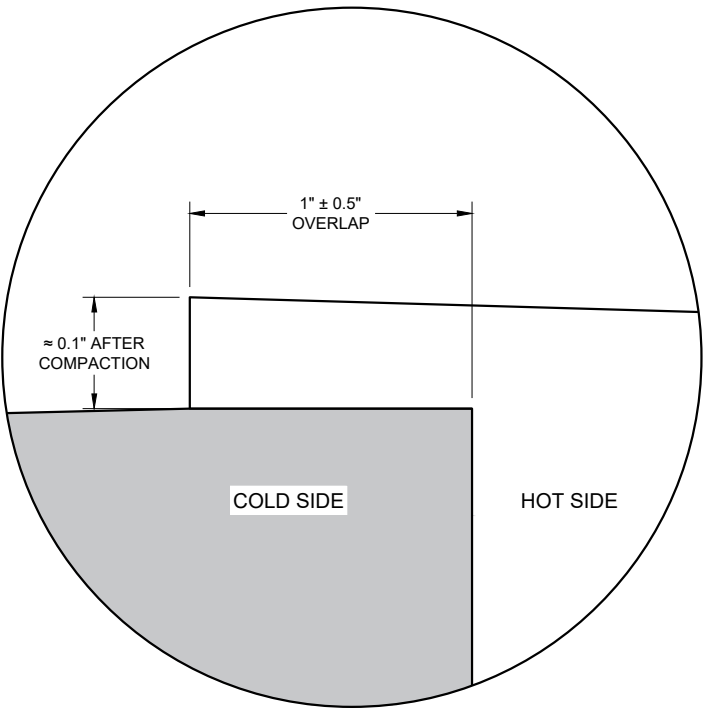
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY  $1" \pm 0.5"$  AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY  $0.1"$  AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO  $2"$  FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.

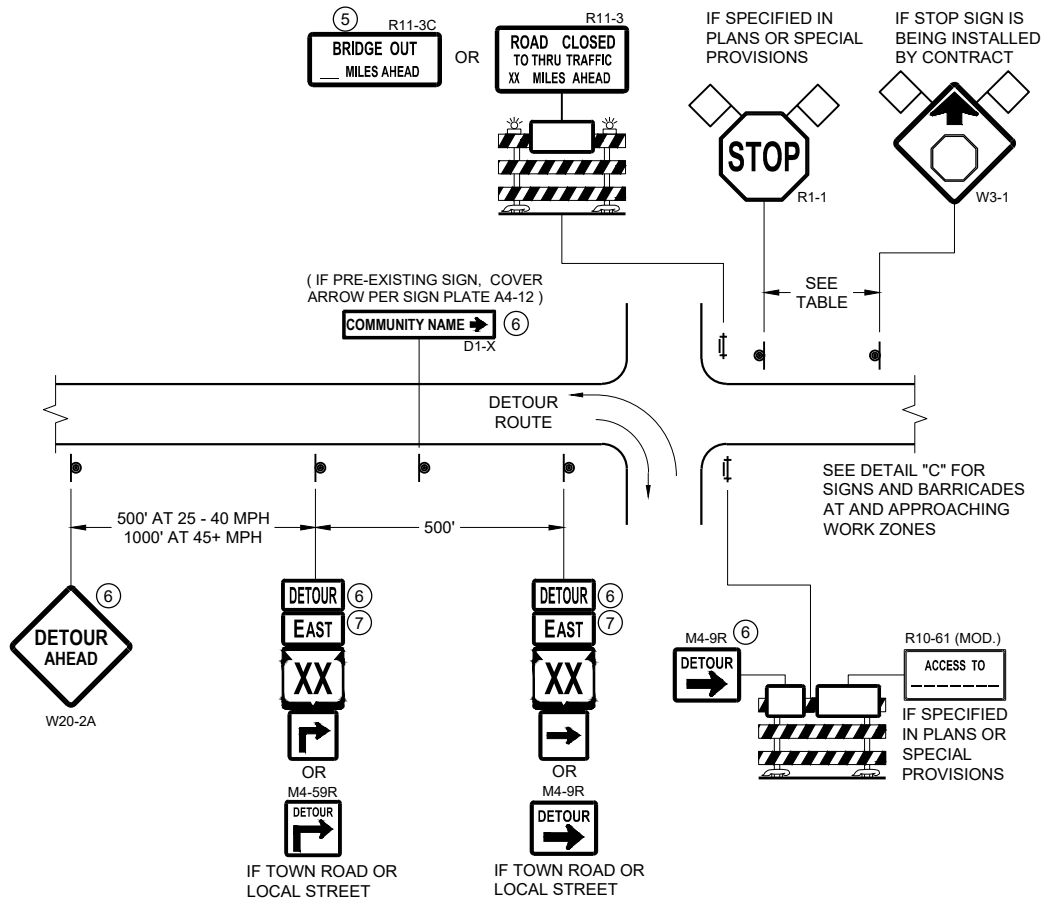


OVERLAP DETAIL (TYPICAL)

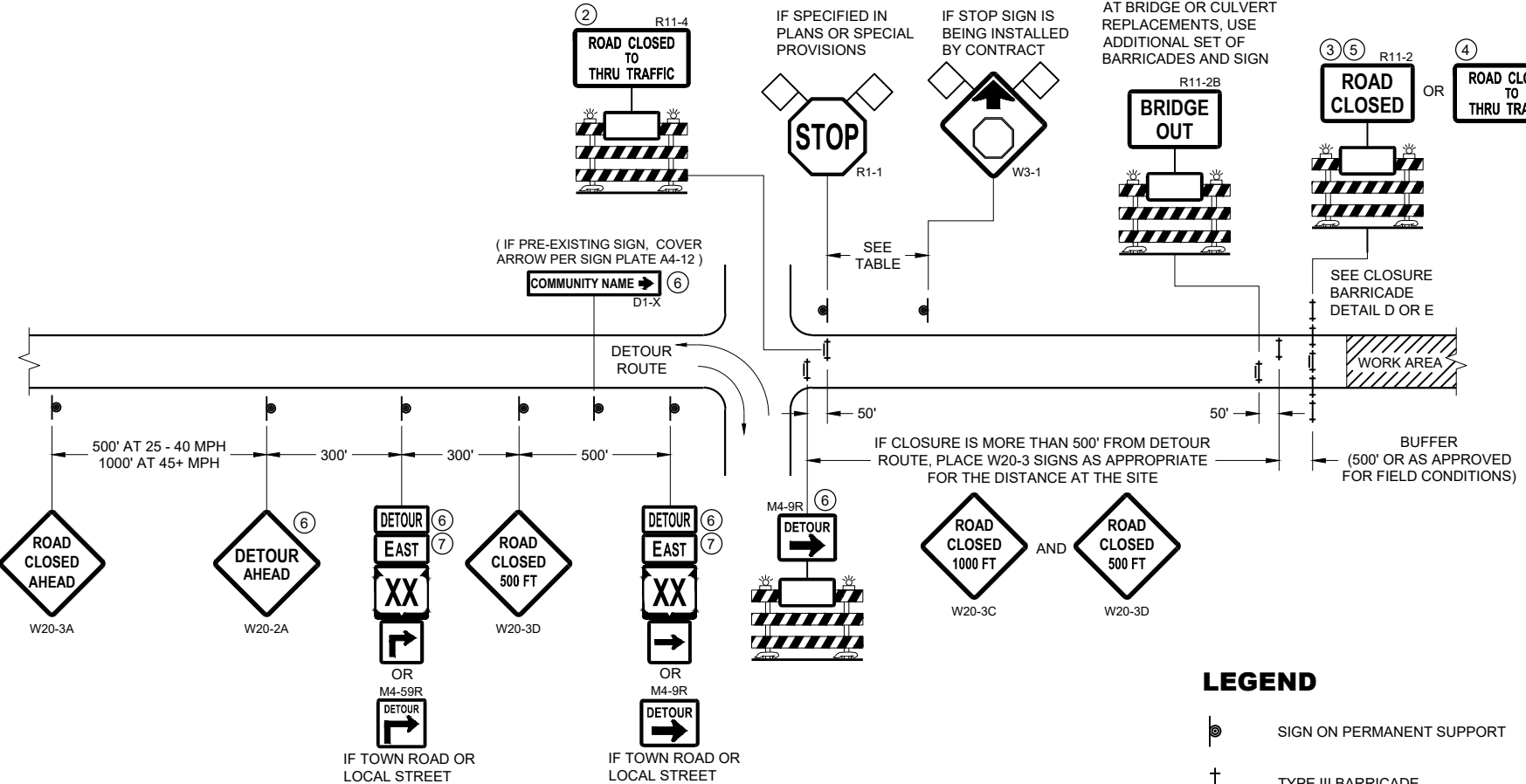
HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2020 /S/ Steven Hefel  
DATE HMA PAVEMENT ENGINEER  
FHWA



**DETAIL A**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )



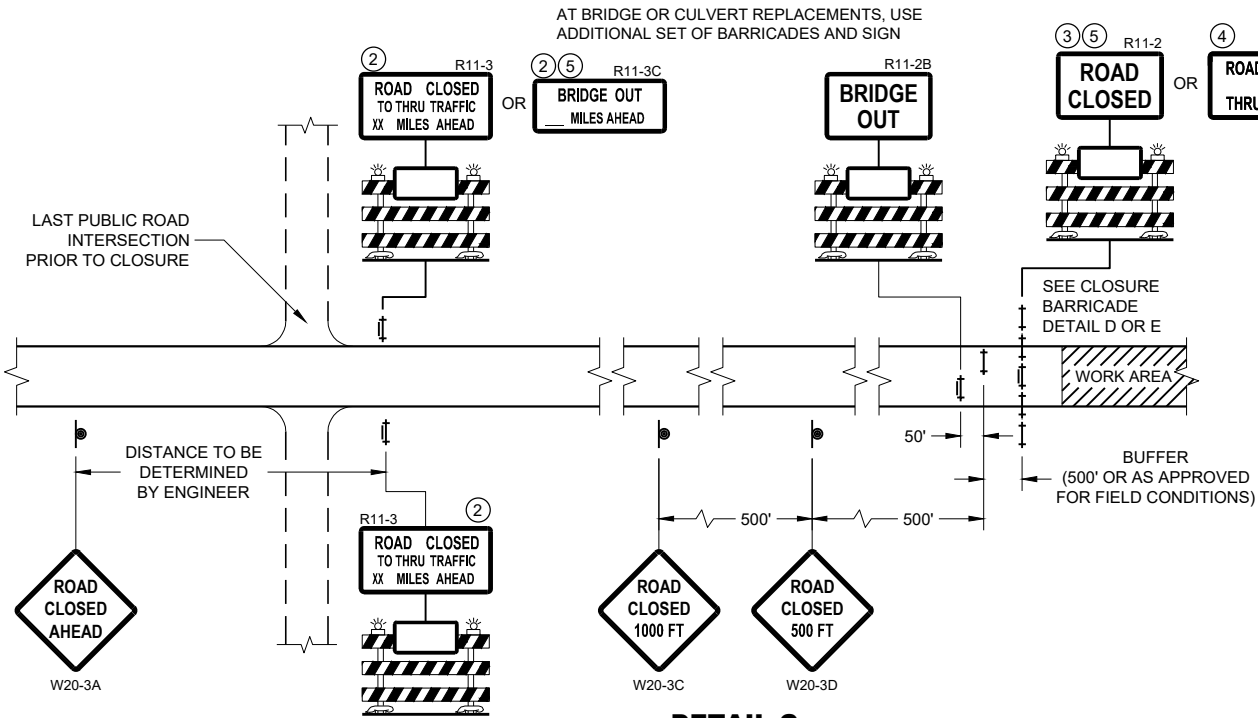
**DETAIL B**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE LESS THAN ½ MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

- LEGEND**
- SIGN ON PERMANENT SUPPORT
  - TYPE III BARRICADE
  - TYPE III BARRICADE WITH ATTACHED SIGN
  - TYPE "A" WARNING LIGHT (FLASHING)
  - WORK AREA
  - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦



**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

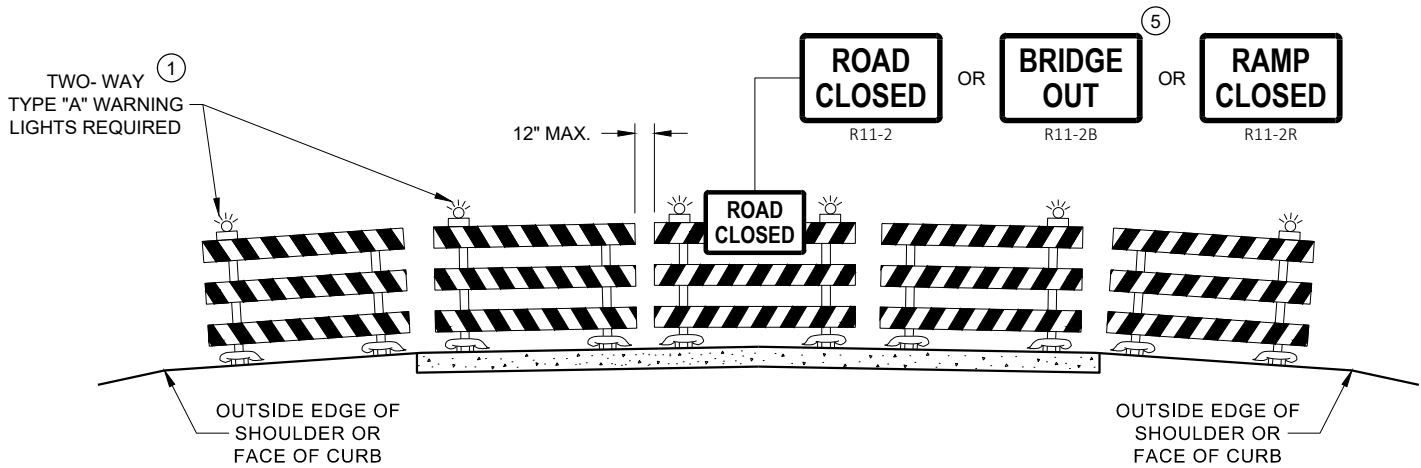
**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

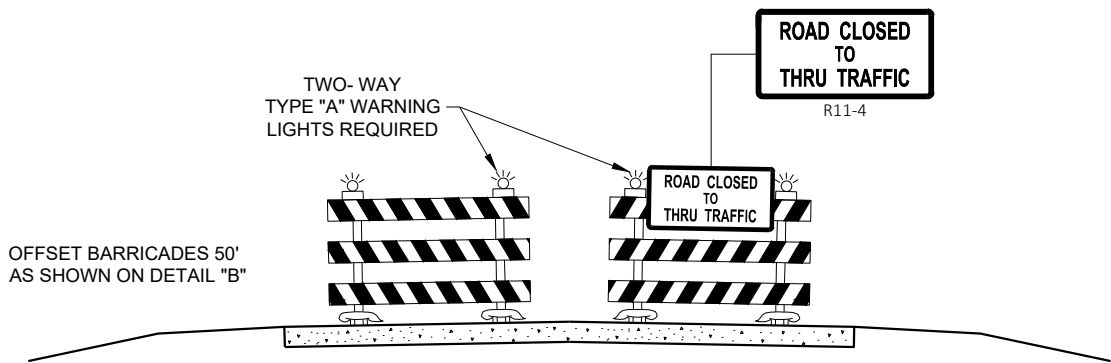
APPROVED  
May 2023 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA





**DETAIL D**  
**ROAD CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**



**DETAIL E**  
**LANE CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

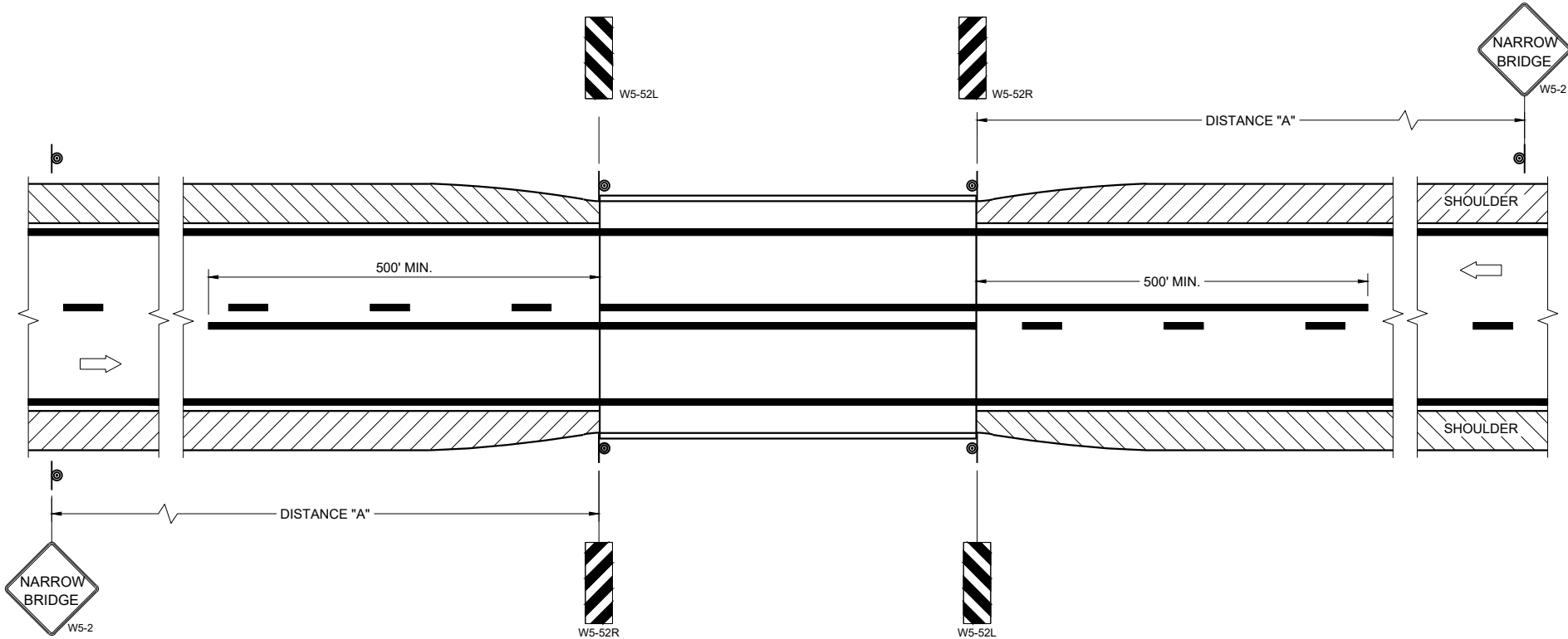
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS**  
**FOR**  
**VARIOUS CLOSURES**

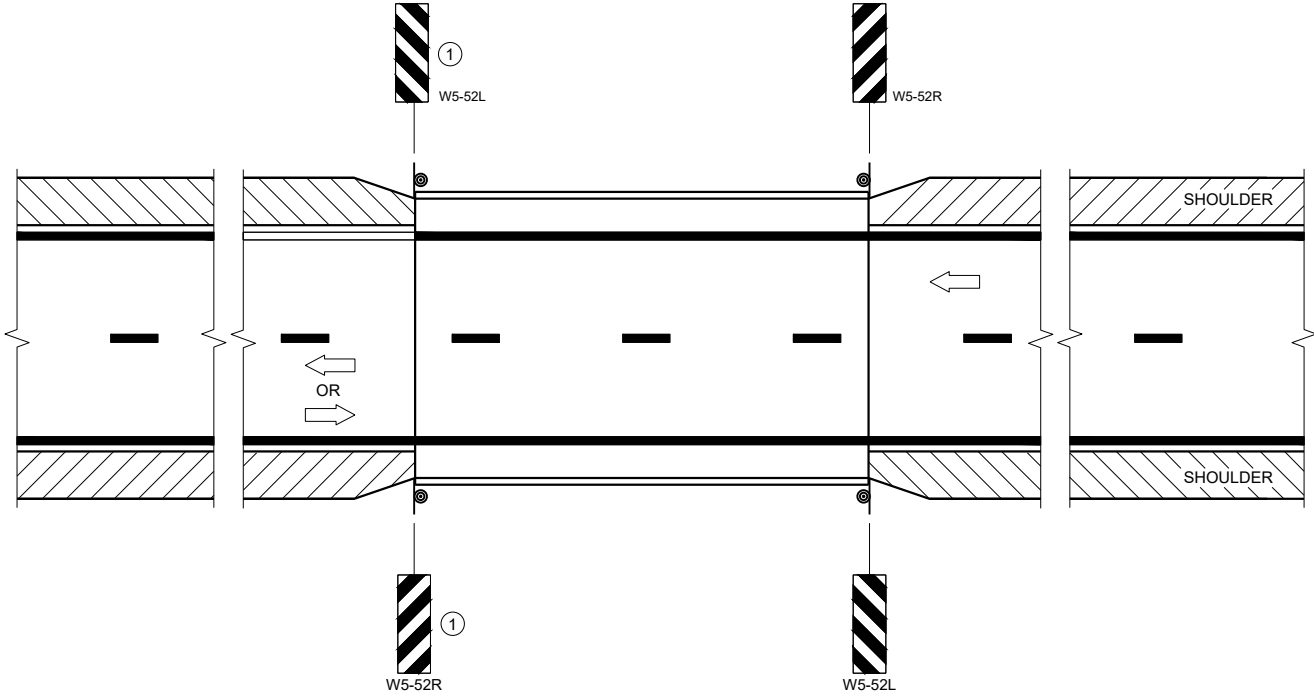
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2023 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



**SITUATION 1**  
WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



**SITUATION 2**  
WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

**GENERAL NOTES**

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

**LEGEND**

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

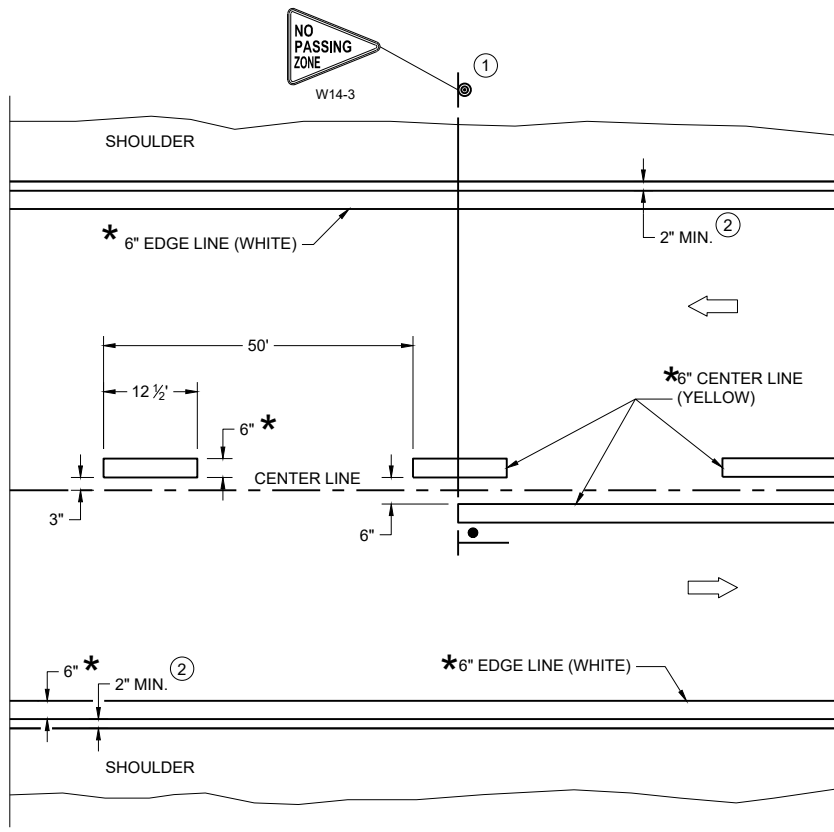
**DISTANCE TABLE**

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

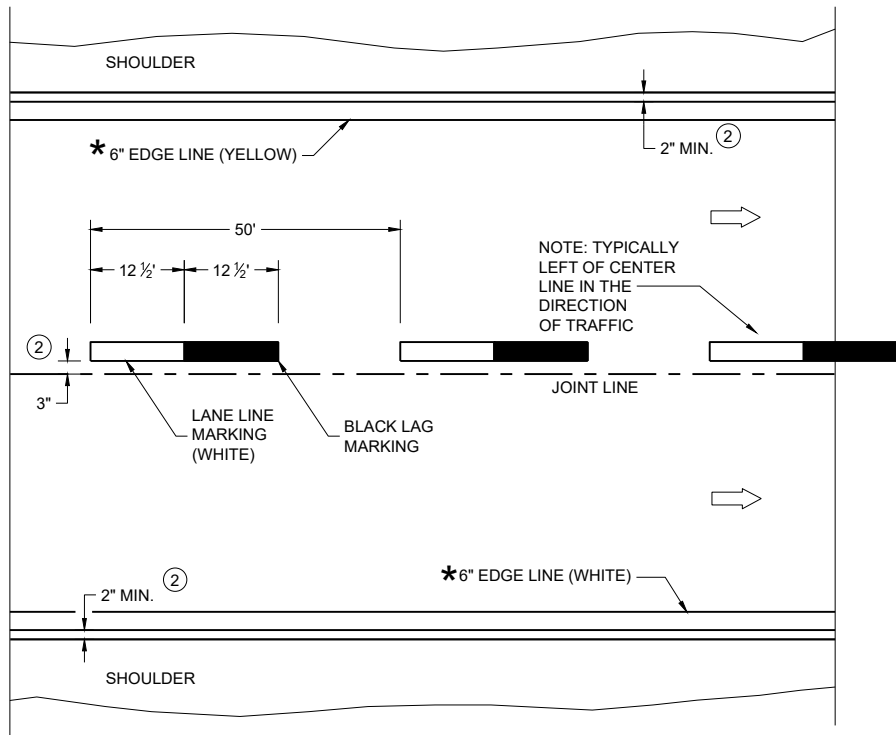
**SIGNING AND MARKING  
FOR TWO LANE BRIDGES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2023 /S/ Jeannie Silver  
DATE Statewide Pavement Marking Engineer  
FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING

\* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

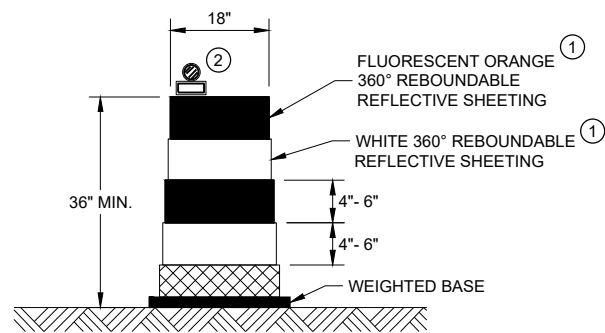
- "T" MARKING
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC

PERMANENT LONGITUDINAL PAVEMENT MARKINGS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

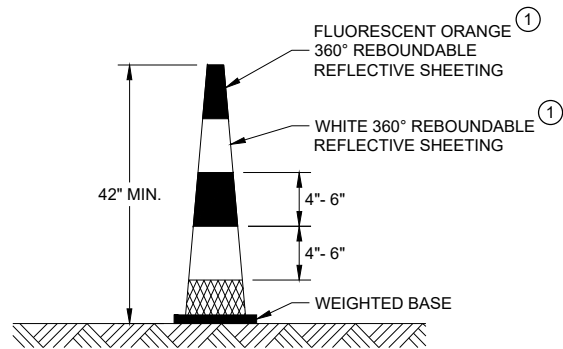
APPROVED  
May 2023 /S/ Jeannie Silver  
DATE Statewide Pavement Marking Engineer

FHWA



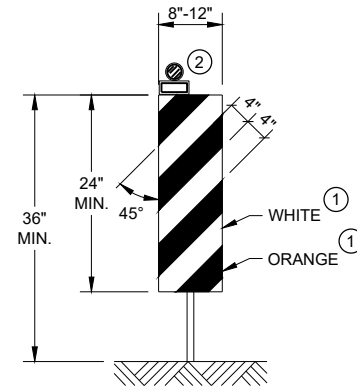
**DRUM**

BALLAST WIDTHS  
RANGE FROM 24"-36"



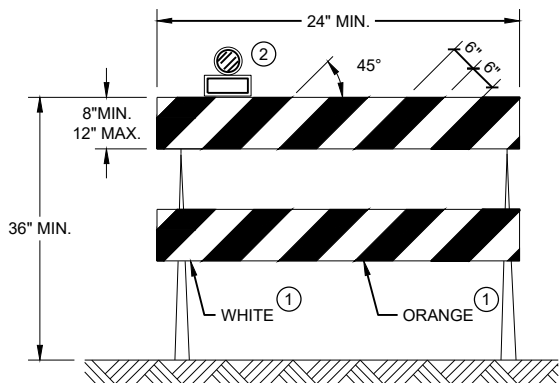
**42" CONE**

DO NOT USE IN TAPERS  
½ SPACING OF DRUMS  
BALLAST WIDTHS  
RANGE FROM 14"-20"



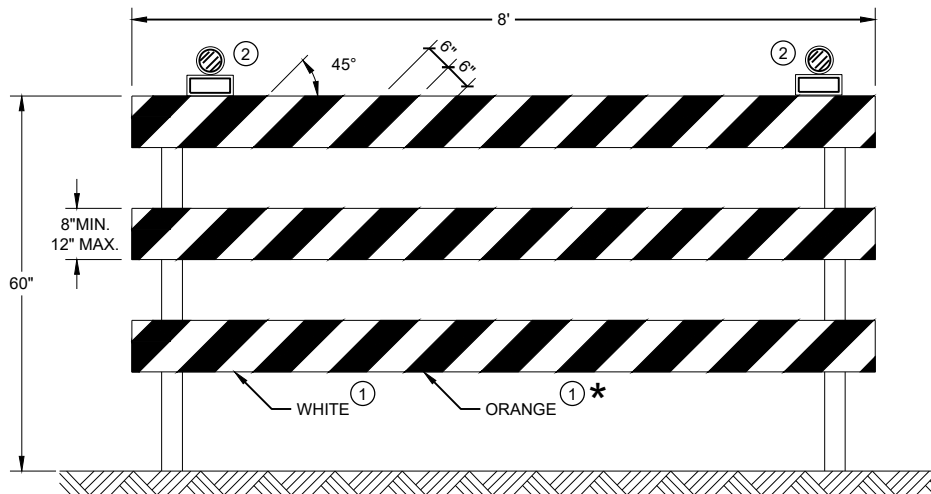
**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO  
THE TRAFFIC SIDE FOR CHANNELIZATION.



**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES  
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD  
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP  
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

**GENERAL NOTES**

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

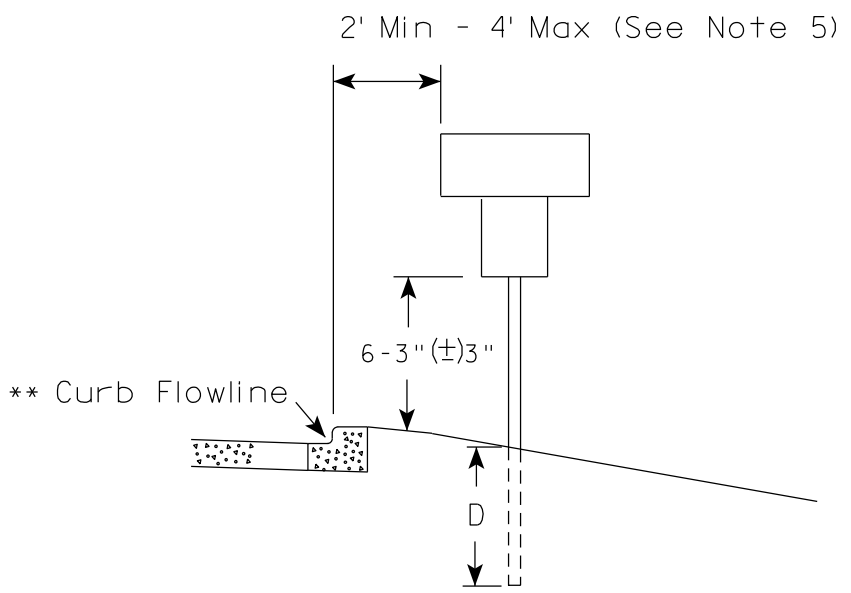
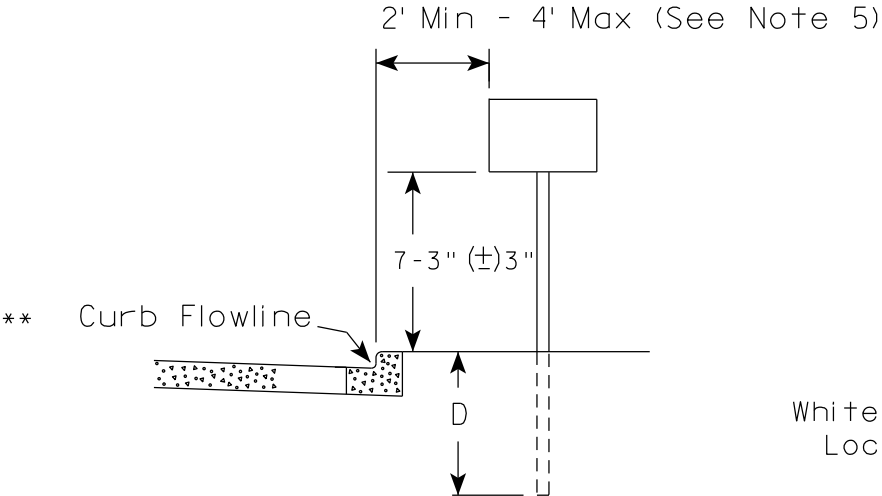
**CHANNELIZING DEVICES  
DRUMS, CONES, BARRICADES  
AND VERTICAL PANELS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

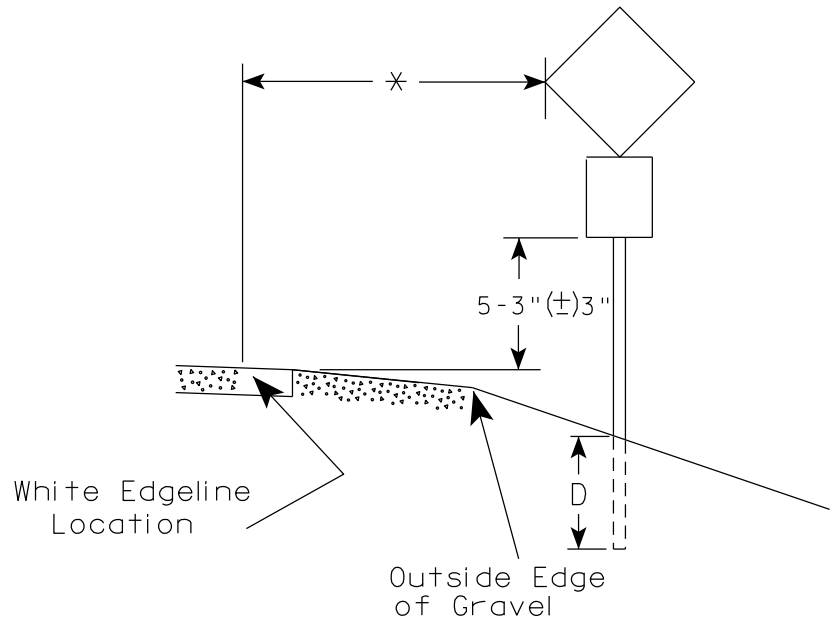
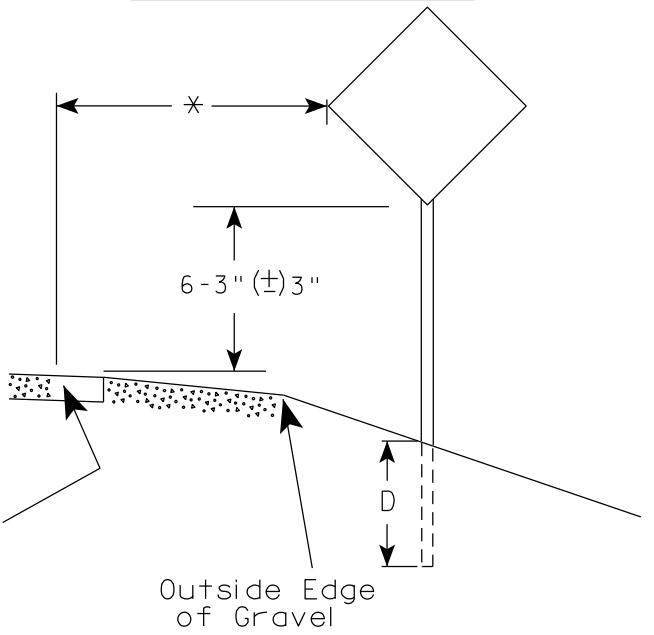
APPROVED  
November 2022 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.  
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-3.23





### ELEVATION VIEW

DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



### ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



### PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST  
BOX-OUTS  
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:

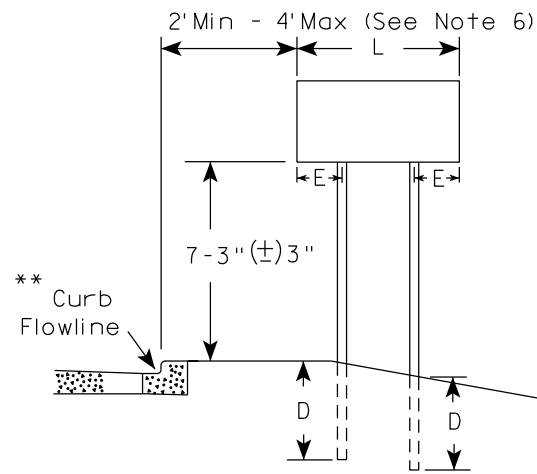
HWY:

COUNTY:

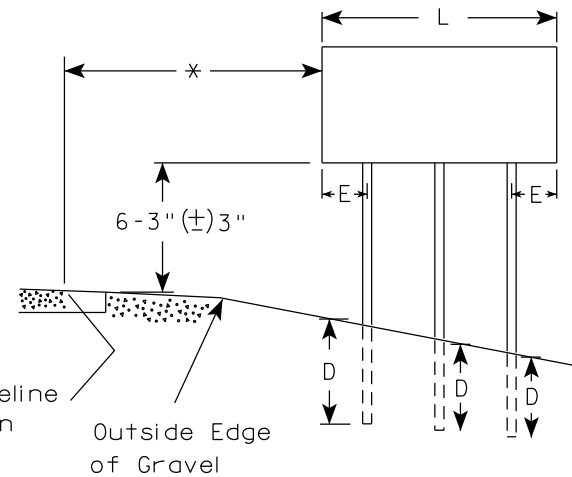
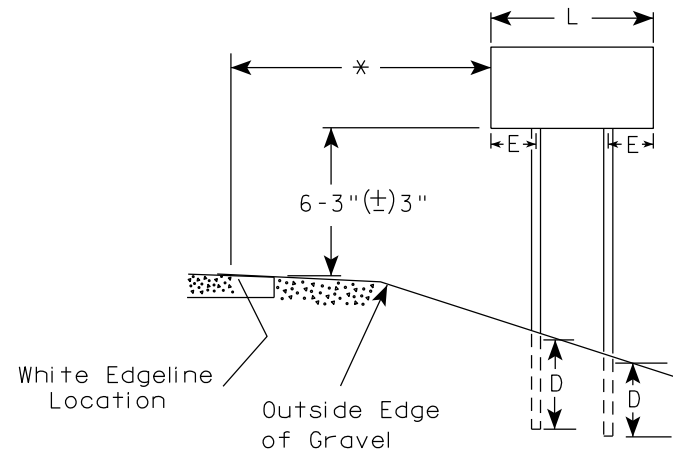
SHEET NO:

E

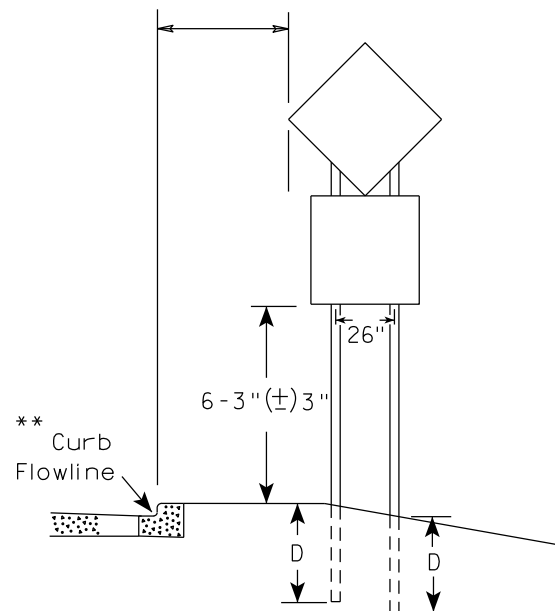
URBAN AREA



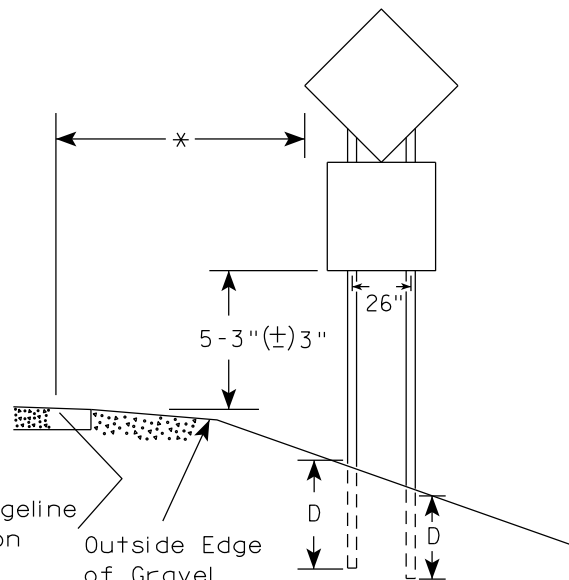
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

\*\*\*

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION  
OF TYPE II SIGNS  
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

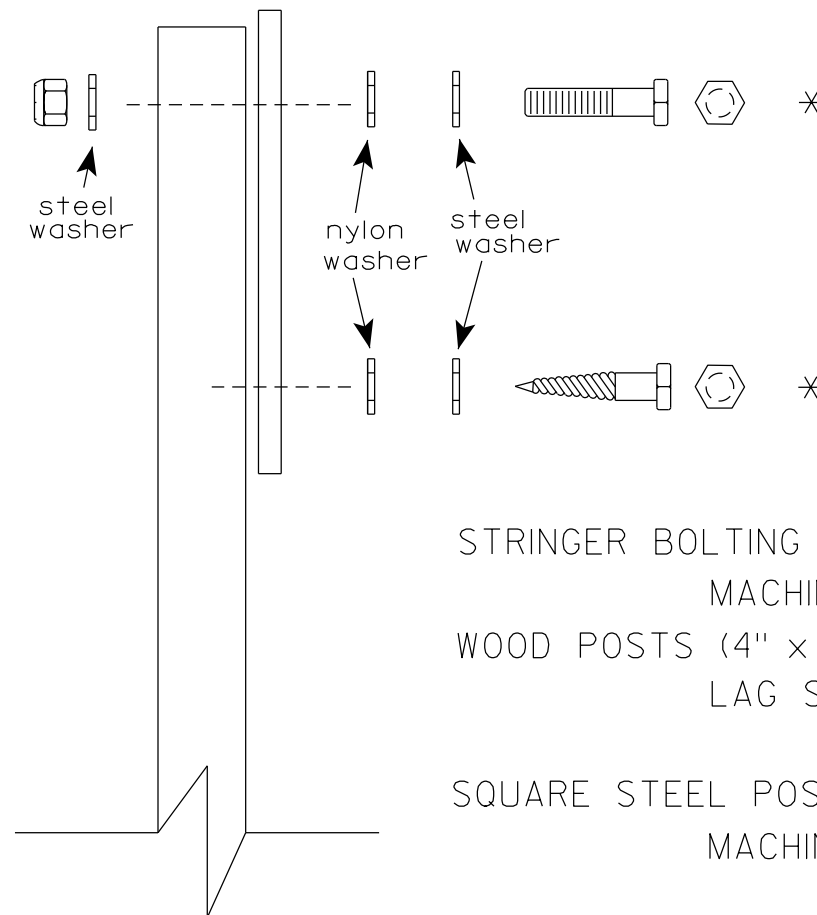
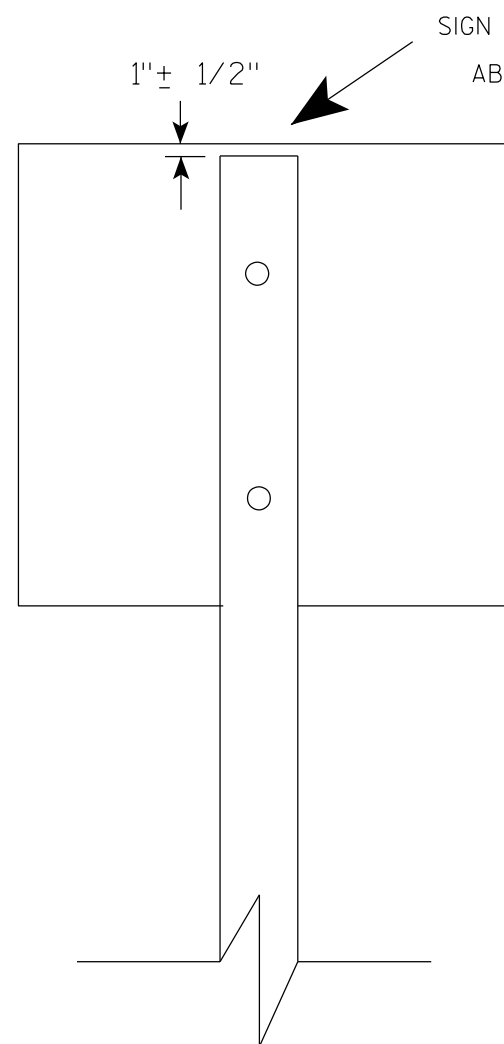
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS -  $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS -  $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)  
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS -  $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)  
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS -  $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ " STEEL
  - 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**2 1/4 " SQUARE  
12 GAUGE  
PERFORATED  
GALVANIZED FINISH**

4" x 10" x 10 GA. ———→  
STEEL PLATE (CUT  
AS SHOWN) WELDED  
TO ALL FOUR CORNERS  
OF TELESPAR TUBE

**2 1/2" SQUARE  
12 GAUGE  
OMNI-DIRECTIONAL  
PERFORATED  
SOIL STABILIZING SLEEVE  
GALVANIZED FINISH**

2 1/2" TELES PAR TUBE

4" x 10" x 10 GA. STEEL PLATE (CUT AS SHOWN) WELDED TO ALL FOUR CORNERS OF TELES PAR TUBE

4"

2 1/2"

10"

3 1/2"

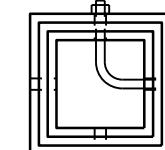
16"

[illegible]

TECHNICAL DRAWING OF A SIGNPOST ASSEMBLY:

- Dimensions:**
  - Overall height: LENGTH SHOWN ON MISC. QTYS
  - Top section: 2" STEEL TUBULAR SQUARE UPPER SECTION
  - Telescope pieces: 36" (flush at top)
  - Vertical dimensions from ground line: 18", 12", 36"
  - Horizontal dimensions: 1" (offset), 2 1/2" (sleeve width), 2 1/4" (post width)
- Components:**
  - SIGN
  - SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL
  - ALL HOLES 7/16" SPACED 1" C-C ALL FOUR SIDES
  - 3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT
  - 3/8" ZINC PLATED ANCHOR BOLT AND NUT
  - 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
  - 2 1/4" SQUARE X 36"

3/8" ZINC PLATED CORNER  
ANCHOR BOLT AND NUT



DIRECTION  
OF TRAFFIC

SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

**Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).**

TUBULAR STEEL  
SIGN POST  
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:

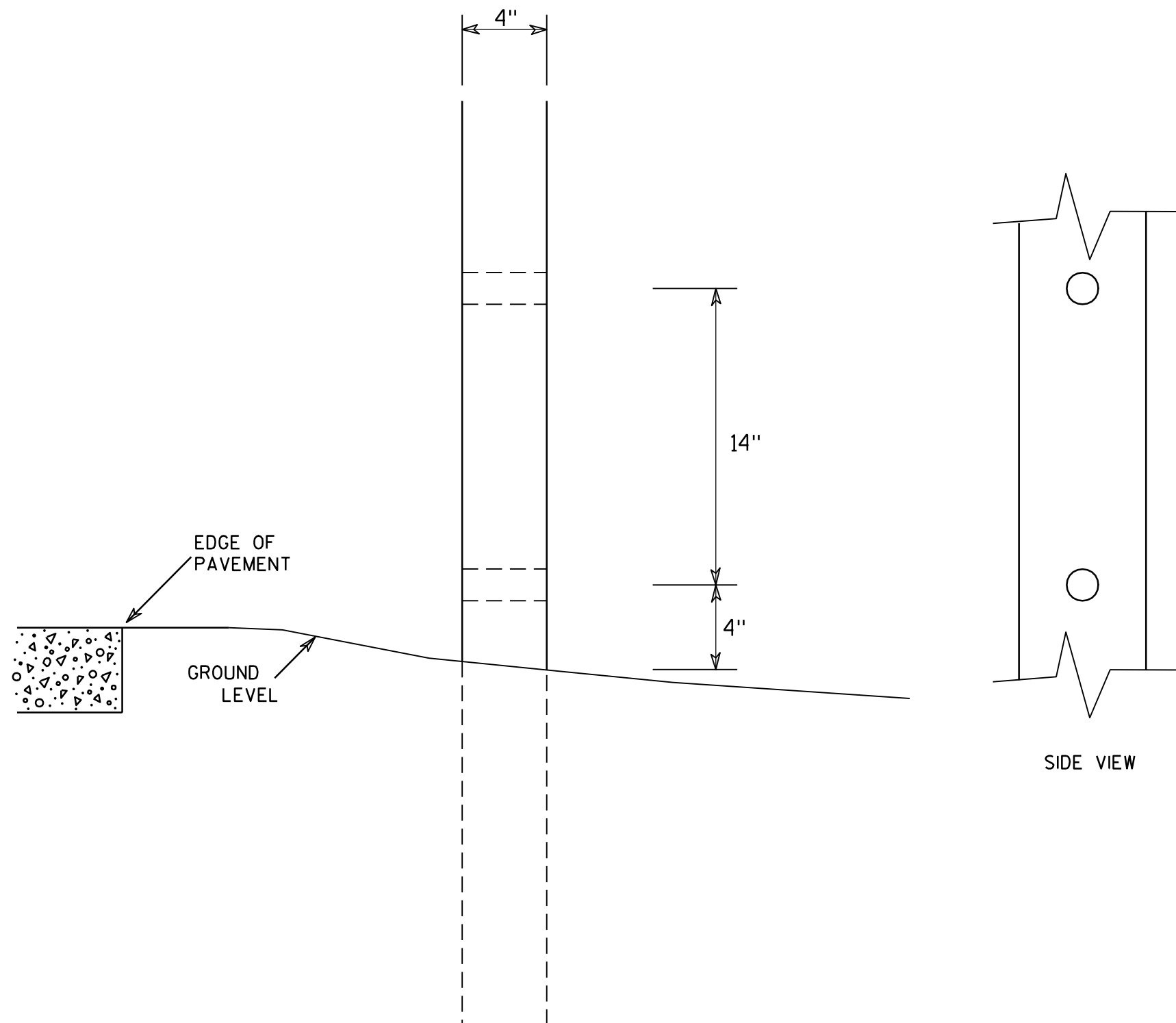
HWY:

COUNTY:

SHEET NO:

**T**

7



### GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

## 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

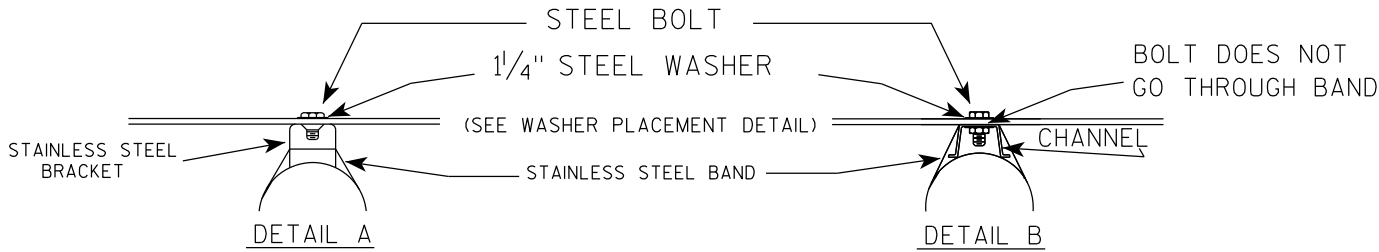
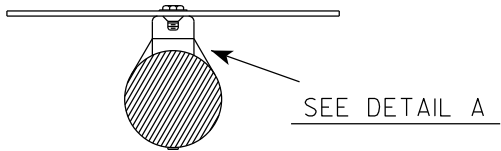
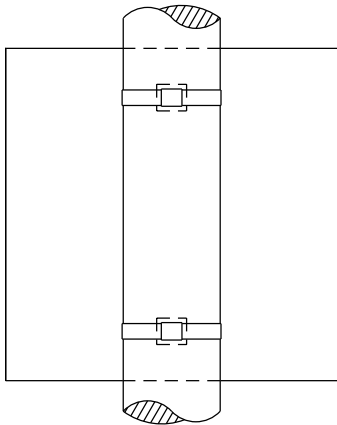
SHEET NO:

E

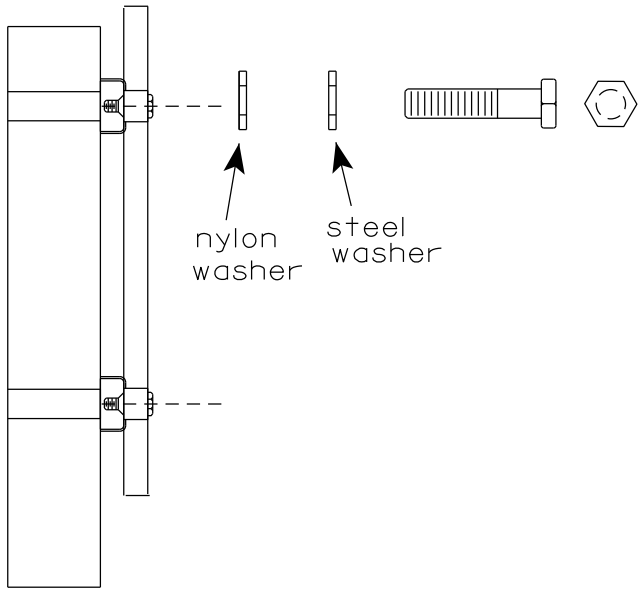


BANDING

SINGLE SIGN



WASHER PLACEMENT

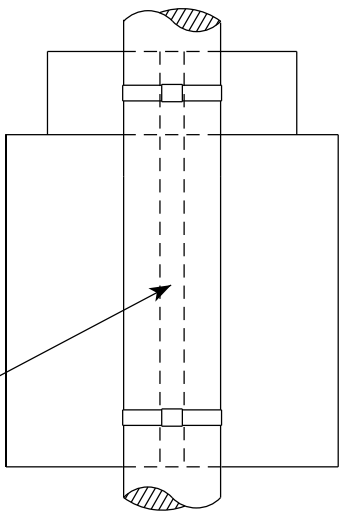


WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON  
FOR ALL TYPE H SIGNS

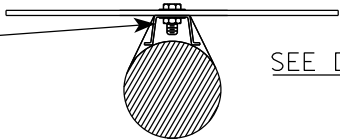
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



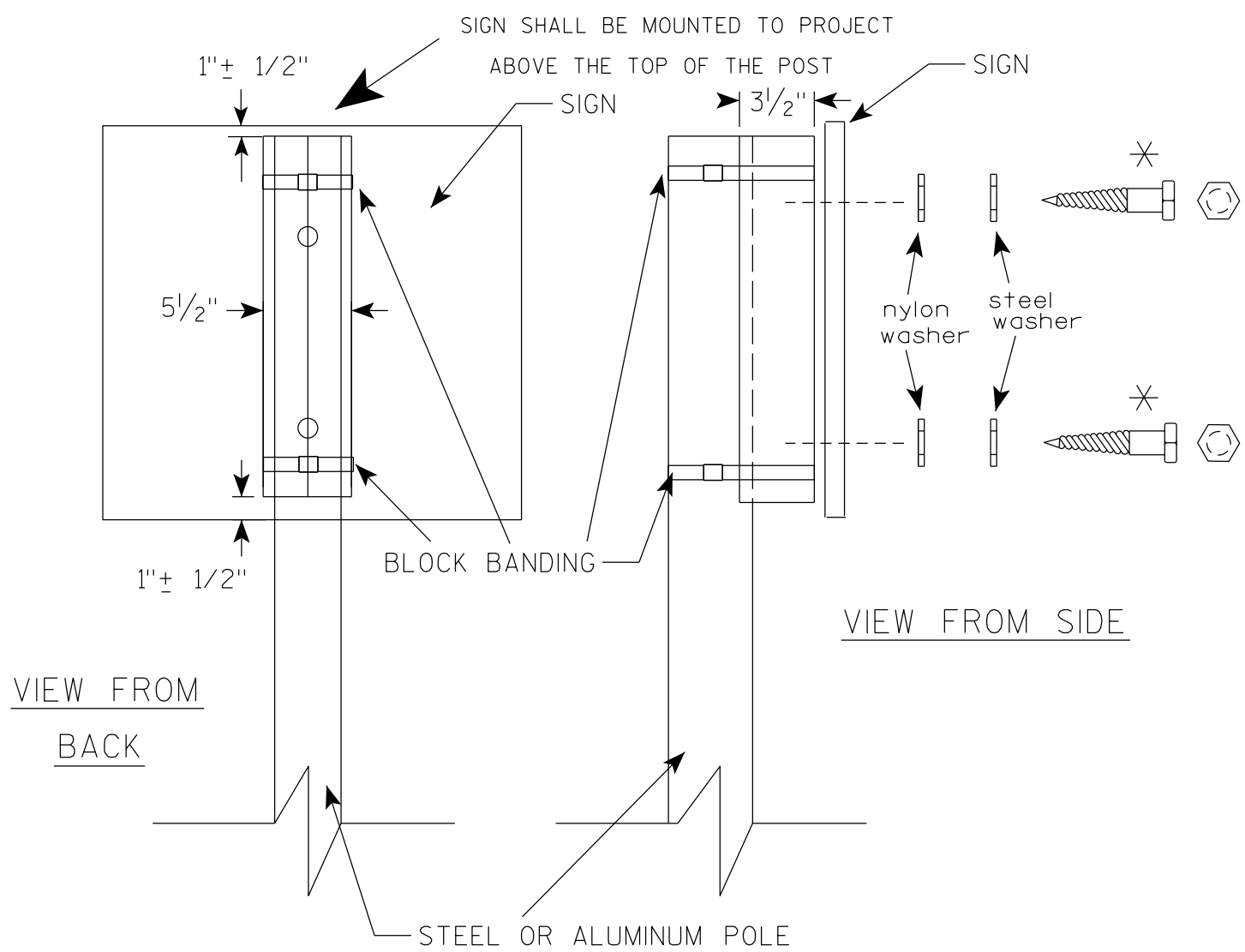
CHANNEL  
SEE TYPICAL PANEL  
INSTALLATION SHEET



STANDARD SIGN  
SIGN BANDING DETAILS

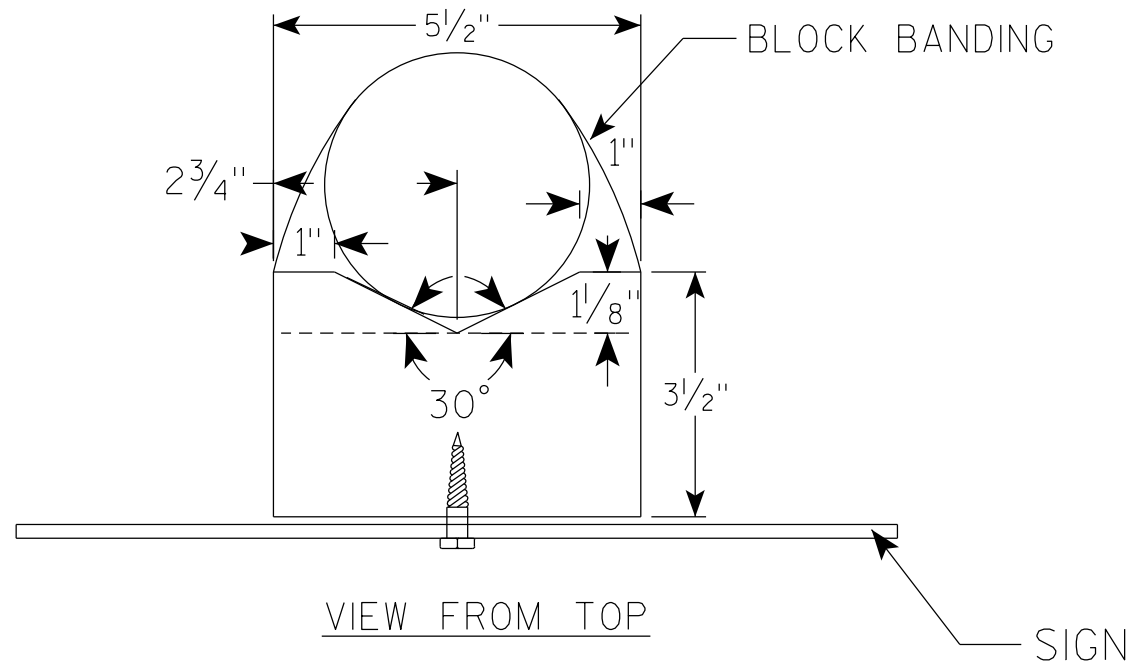
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer  
DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM  
BACK

VIEW FROM SIDE



VIEW FROM TOP

## GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL,  $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE  $\frac{1}{4}$ " O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE  $\frac{1}{4}$ " O.D. X  $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE  $\frac{3}{8}$ " X  $2\frac{1}{2}$ "

BLOCK BANDING DETAIL  
( V-BLOCK OPTION )

WISCONSIN DEPT OF TRANSPORTATION

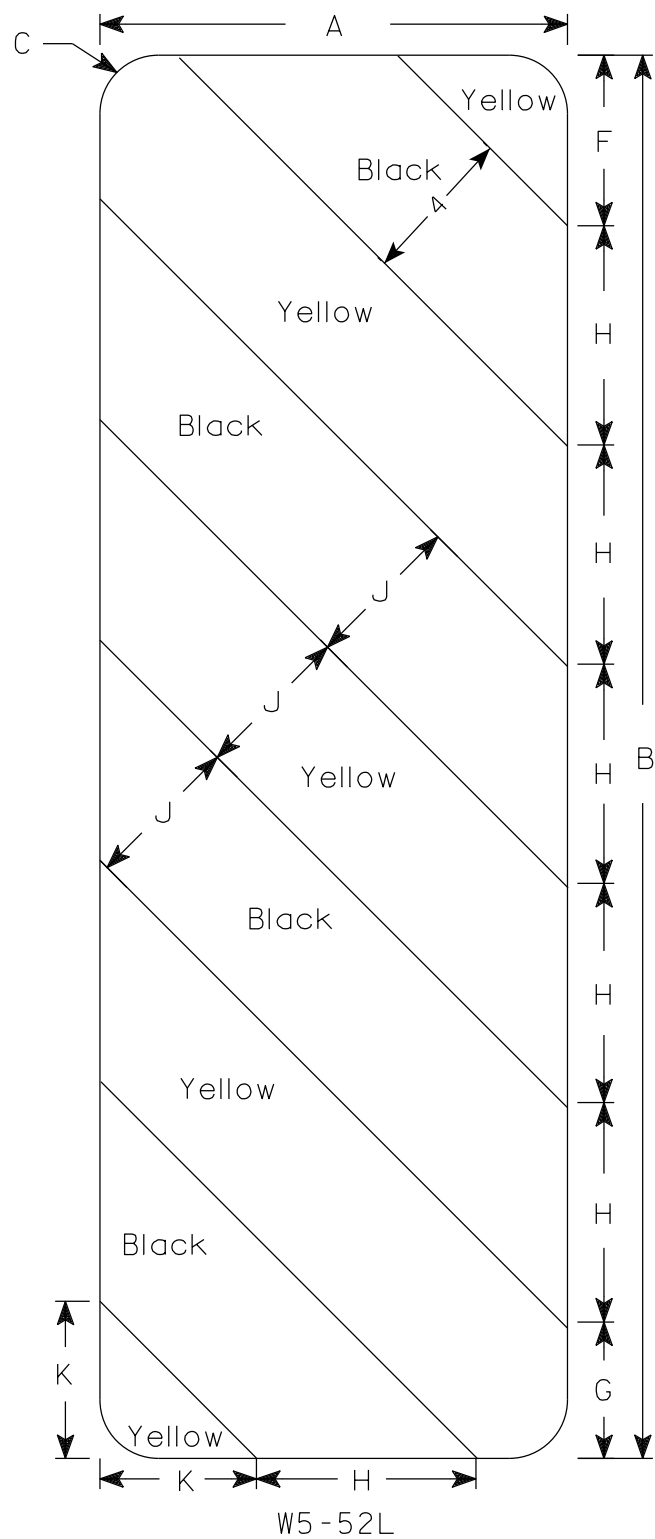
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

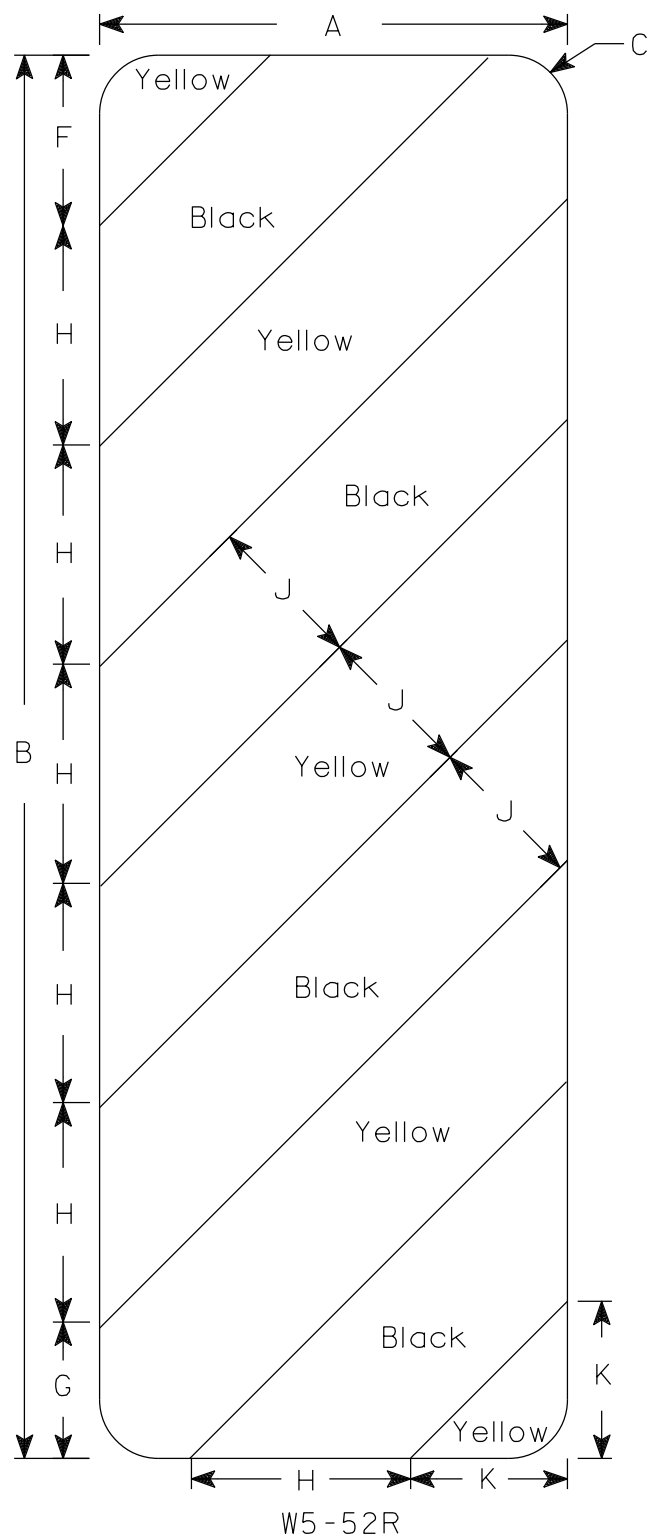
PROJECT NO:

SHEET NO:

**E**



W5-52L



W5-52R

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
  - Background - Yellow
  - Message - Black
- 3. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN

W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10

DESIGN DATA

**LIVE LOAD:**  
DESIGN LOADING: HL-93  
INVENTORY RATING FACTOR: RF = 1.08  
OPERATING RATING FACTOR: RF = 1.40  
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

**MATERIAL PROPERTIES:**

CONCRETE MASONRY: \_\_\_\_\_ f'c = 4,000 P.S.I.  
SUPERSTRUCTURE \_\_\_\_\_ f'c = 3,500 P.S.I.  
ALL OTHER \_\_\_\_\_  
BAR STEEL REINFORCEMENT: \_\_\_\_\_ fy = 60,000 P.S.I.  
GRADE 60 \_\_\_\_\_

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON CIP 12 $\frac{1}{2}$  X 0.25 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 160 TONS  $\ddagger$  PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.  
ESTIMATED 55' LONG FOR THE WEST ABUTMENT.  
ESTIMATED 55' LONG FOR THE EAST ABUTMENT.

$\ddagger$  THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC VOLUME

CTH O  
ADT = 380 (2045)  
R.D.S. = 40 M.P.H.

HYDRAULIC DATA

**100 YEAR FREQUENCY**

Q<sub>100</sub> = 1,300 C.F.S.  
VEL. = 8.25 F.P.S.  
HW<sub>100</sub> = EL. 828.98  
WATERWAY AREA = 158 SQ. FT.  
DRAINAGE AREA = 24.4 SQ. MI.  
ROADWAY OVERTOPPING = NA  
SCOUR CRITICAL CODE = 5

**2 YEAR FREQUENCY**

Q<sub>2</sub> = 390 C.F.S.  
VEL. = 5.61 F.P.S.  
HW<sub>2</sub> = EL. 825.47

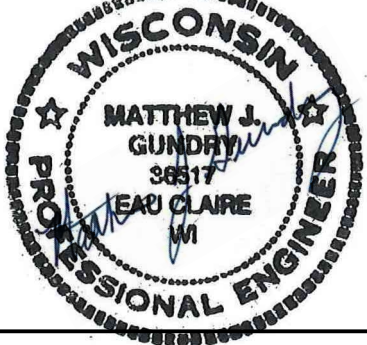
LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT DETAILS
6. EAST ABUTMENT
7. EAST ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. TUBULAR STEEL RAILING TYPE 'M'

STRUCTURE DESIGN CONTACTS:

MATT GUNDRY 715-720-6246  
AARON BONK 608-261-0261

THESE PLANS ARE BASED UPON STANDARD BRIDGE PLANS DEVELOPED AND MAINTAINED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION THROUGH THE USE OF THE WISDOT STANDARD BRIDGE DESIGN TOOL. THE UNDERSIGNED DESIGNER CERTIFIES THE ACCURACY OF THE BRIDGE TYPE, SIZE AND LOCATION, HYDRAULICS AND FOUNDATION SUPPORT, AND INFORMATION IN THE PLANS THAT IS NOT PART OF THE STANDARD PLANS SUPPLIED BY THE DEPARTMENT. THE DESIGNER FURTHER CERTIFIES THAT USE OF THE STANDARD BRIDGE DESIGN TOOL FOR DEVELOPMENT OF THIS PLAN IS CONSISTENT WITH THE GUIDANCE PROVIDED IN THE WISDOT BRIDGE MANUAL.



NO.	DATE	REVISION	BY
 SHORT ELLIOTT HENDRICKSON INC.			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	 CHIEF STRUCTURES DESIGN ENGINEER		08/19/24 DATE
STRUCTURE B-27-179			
CTH O OVER CLEAR CREEK			
COUNTY	JACKSON	TOWN	MANCHESTER
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION			
DESIGNED BY	MJG	DESIGNED CK'D	HT
DRAWN BY	DMS	PLANS CK'D	MJG
GENERAL PLAN			SHEET 1 OF 10

\* PROVIDE FOR FUTURE THRIE BEAM GUARD RAIL ATTACHMENT.

INDICATES WING NUMBER.

JACKSON  
ELECTRIC  
COOP

BACK TO BACK OF ABUTMENTS

48'-0" SPAN

10'-0" EXTENTS OF RIPRAP

EXISTING STRUCTURE B-27-969, SINGLE-SPAN CONCRETE DECK GIRDER BRIDGE ON FULL RETAINING CONCRETE ABUTMENTS AND TIMBER PILING TO BE REMOVED

C/L WEST ABUT. STA. 9+76.00

END OF SLAB STA. 9+74.75

END OF EXIST. STRUCTURE STA. 9+80.35 $\pm$

END OF EXIST. STRUCTURE STA. 10+19.93 $\pm$

C/L EAST ABUT. STA. 10+24.00

C/L CTH O

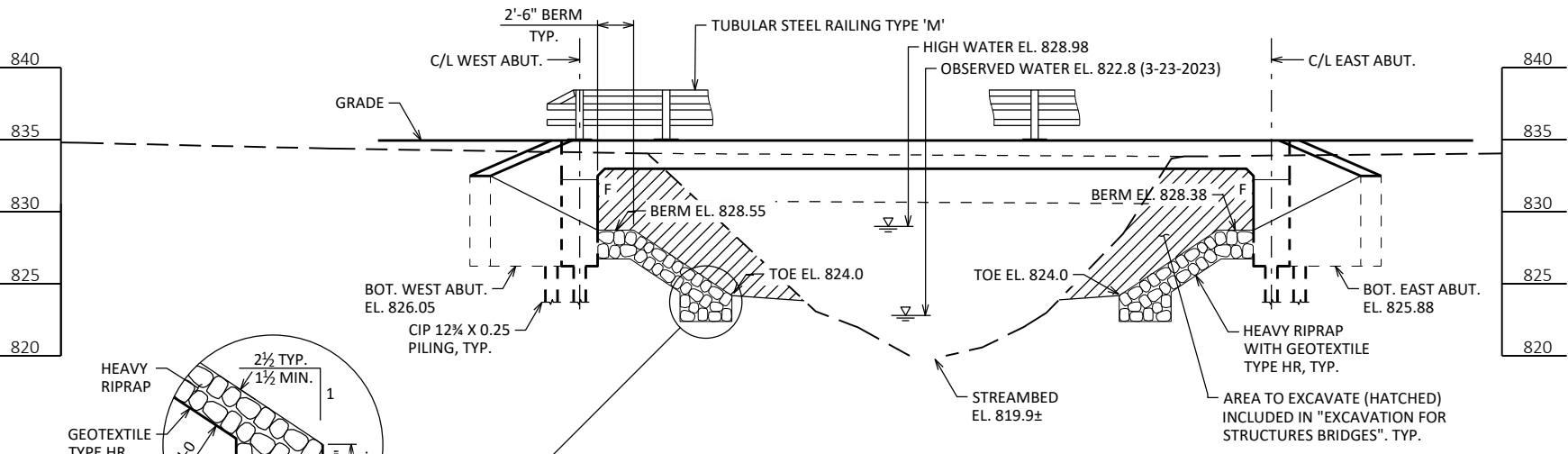
END OF SLAB STA. 10+25.25

NAME PLATE AND BENCH MARK CAP. SEE "WEST ABUTMENT" SHEET FOR DETAILS

LIMITS OF HEAVY RIPRAP AND GEOTEXTILE TYPE HR, TYP.

PLAN

SINGLE SPAN FLAT SLAB



ELEVATION

NORMAL TO WATERWAY

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE ¾" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-27-0179 " SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

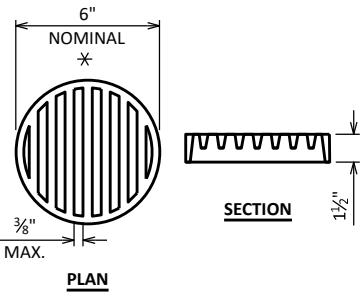
AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, INCLUDING THE SLAB EDGE AND 1'-0" UNDER THE SLAB, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.

BENCH MARK/CONTROL

NO.	STATION	DESCRIPTION	ELEV.
BM 1	STA 5+75±, 36'± LT	SPIKE IN POWER POLE	846.455
CP 2	STA 8+06.88, 14.27' LT	3/8" SPIKE IN SHLDR	837.862
CP 5	STA 11+25.22, 15.30' LT	3/8" SPIKE IN SHLDR	835.068



RODENT SHIELD DETAIL

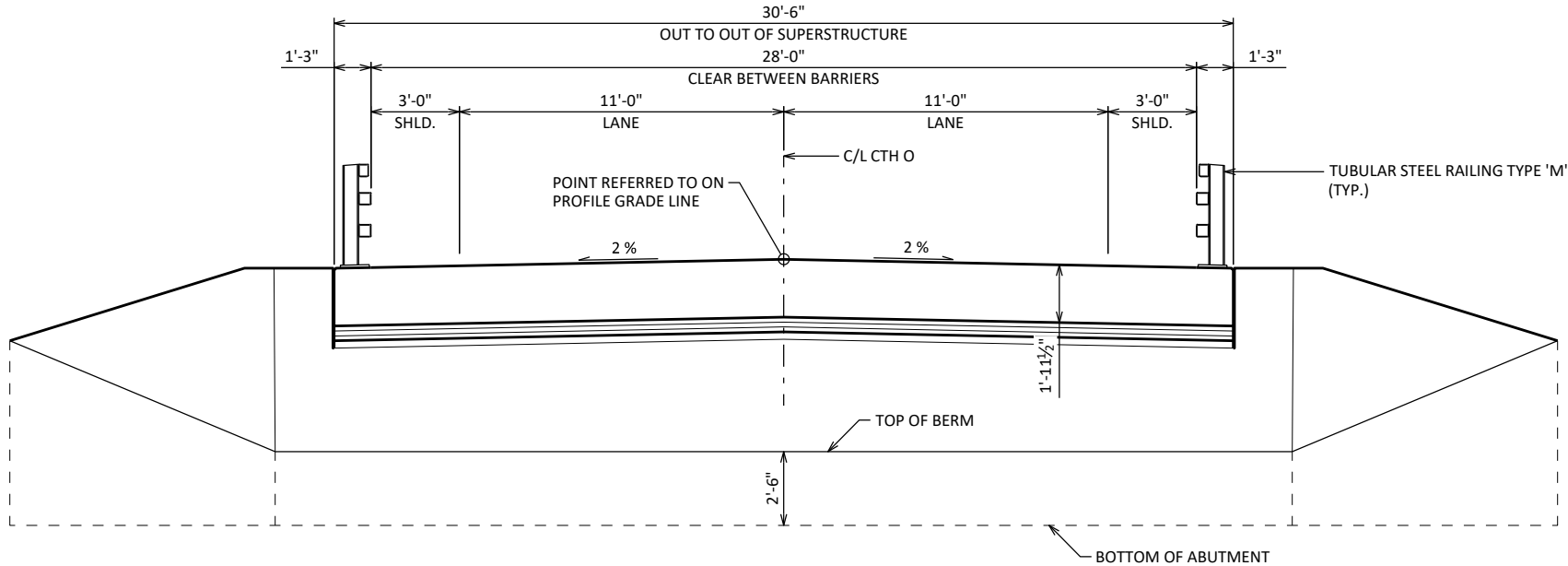
\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

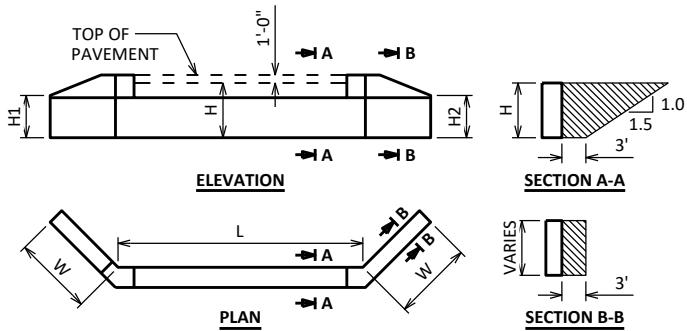
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-179			
DRAWN BY MJG		PLANS CK'D CBP	
CROSS SECTION & QUANTITIES		SHEET 2	

SCALE = 6.0



CROSS SECTION THRU ROADWAY

LOOKING UPSTATION  
(PILING NOT SHOWN FOR CLARITY)

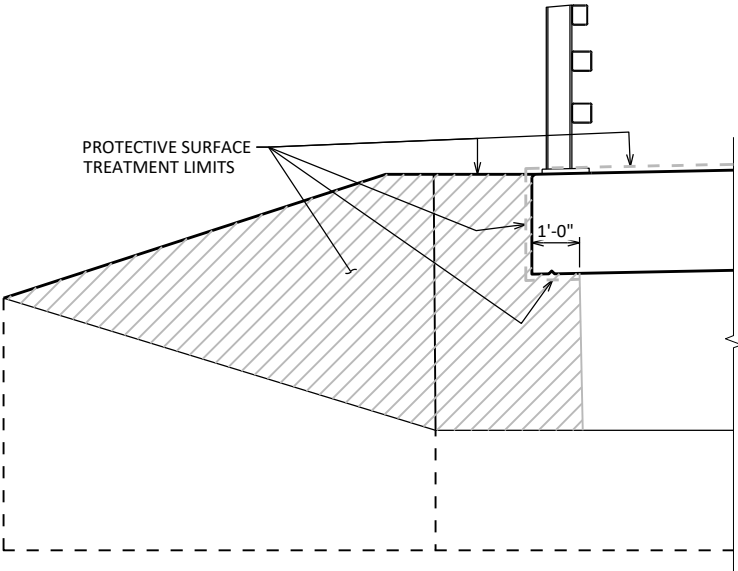


ABUTMENT BACKFILL DIAGRAM

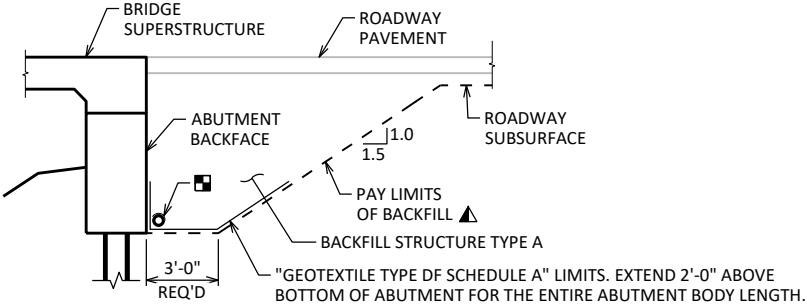
- L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- H1 = WING 1 HEIGHT AT TIP (FT)
- H2 = WING 2 HEIGHT AT TIP (FT)
- W = WING LENGTH (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$
- $V_{CY} = V_{CF}(EF)/27$
- $V_{TON} = V_{CY}(2.0)$

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	WEST ABUT.	EAST ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS B-27-0969	EACH	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-27-0179	EACH	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	207	207	414
502.0100	CONCRETE MASONRY BRIDGES	CY	116	32	32	180
502.3200	PROTECTIVE SURFACE TREATMENT	SY	201	17	17	235
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	2,280	2,280	4,560
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	25,530	1,550	1,550	28,630
513.4061	RAILING TUBULAR TYPE M	LF	105	---	---	105
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	6	6	12
550.2124	PILING CIP CONCRETE 12 3/4 X 0.25-INCH	LF	---	440	440	880
606.0300	RIPRAP HEAVY	CY	---	70	70	140
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	73	73	146
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	46	46	92
645.0120	GEOTEXTILE TYPE HR	SY	---	100	100	200
SPV.0090.01	REMOVING EXISTING TIMBER PILING	LF	---	50	50	100
NON-BID ITEMS						
	FILLER	SIZE	---	---	---	1/2", 3/4"



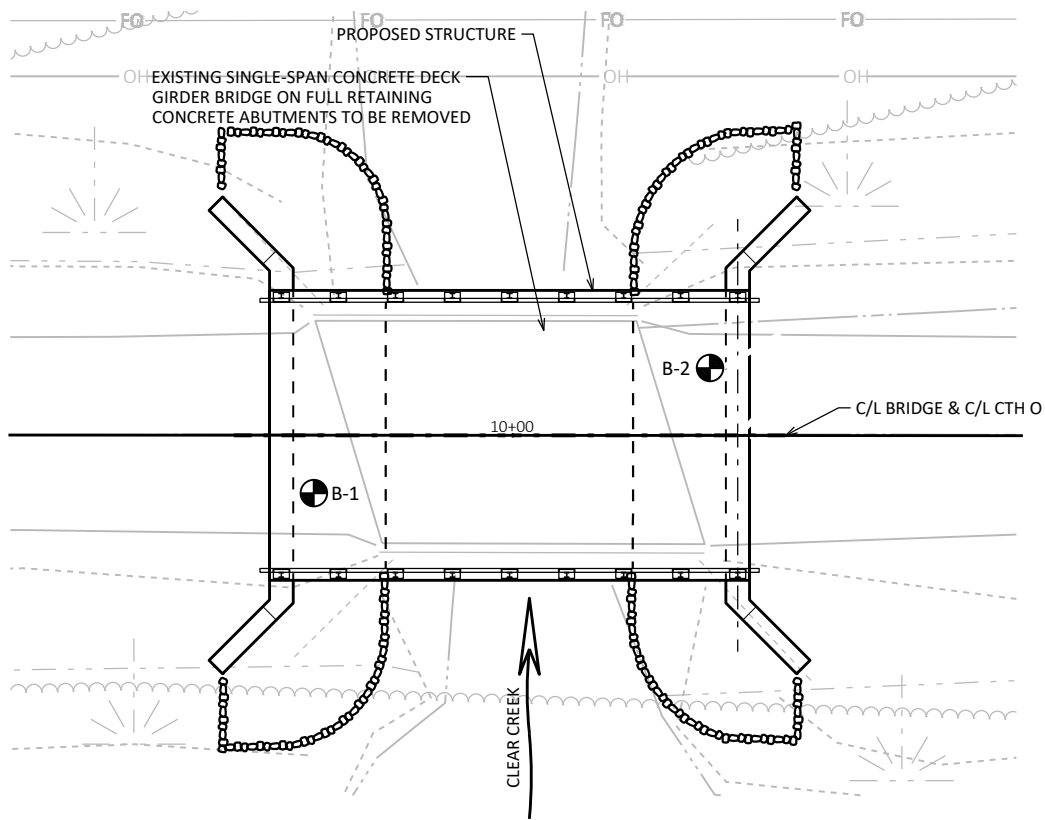
PROTECTIVE SURFACE TREATMENT DETAILS



TYPICAL SECTION THRU ABUTMENT

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

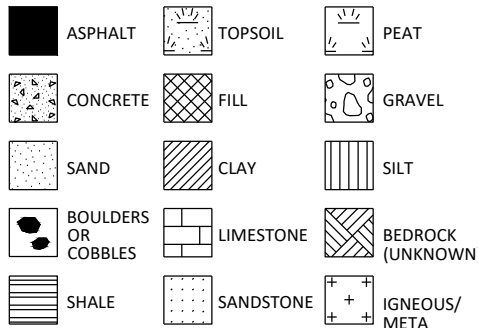


SOIL BORINGS PERFORMED BY:  
PROFESSIONAL SERVICE INDUSTRIES, INC.  
12839 30TH AVENUE  
CHIPPEWA FALLS, WI 54729  
PHONE: (715) 738-2770  
REPORT BY: KALIE M. RESS, GEOTECHNICAL ENGINEER  
DATE: JUNE 6, 2023

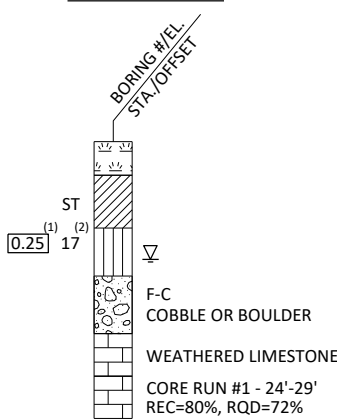
STATE PROJECT NUMBER

7027-00-72

MATERIAL SYMBOLS



LEGEND OF BORING



- (1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)  
(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING  
▼ END OF DRILLING  
▼ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
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STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-27-179

DRAWN BY	DMS	PLANS CK'D	MIG
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SUBSURFACE  
EXPLORATION

SHEET 3

SCALE = 6.0



- |  |      |          |                  |
|--|------|----------|------------------|
|  |      |          |                  |
| NO.  | DATE | REVISION | BY               |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |          |                  |
| <b>STRUCTURE B-27-179</b>                          |      |          |                  |
| DRAWN<br>BY  |      | MJG      | PLANS<br>CK'D CB |
| <b>WEST<br/>ABUTMENT</b>                           |      | SHEET 4  |                  |
|  |      |          |                  |

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

Diagram illustrating the vertical dimensions and horizontal offsets for a wall section. The vertical dimensions are:

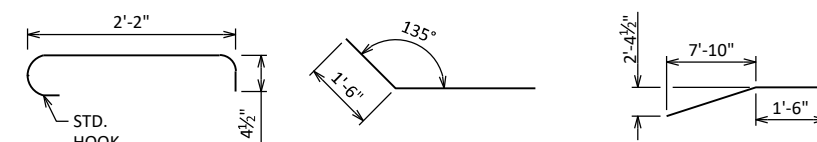
- 2'-8"
- 5'-0"
- 4'-6"

The horizontal offsets from the left edge are:

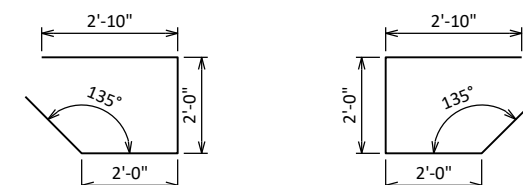
- 2'-2"
- 1'-8"
- 2'-2"

The wall section is labeled with dimensions 5'-6" and 2'-2". The wall is labeled with dimensions 2'-2", 1'-8", and 2'-2". The wall is labeled with dimensions 2'-2", 1'-8", and 2'-2".

**A502, A407, A508**

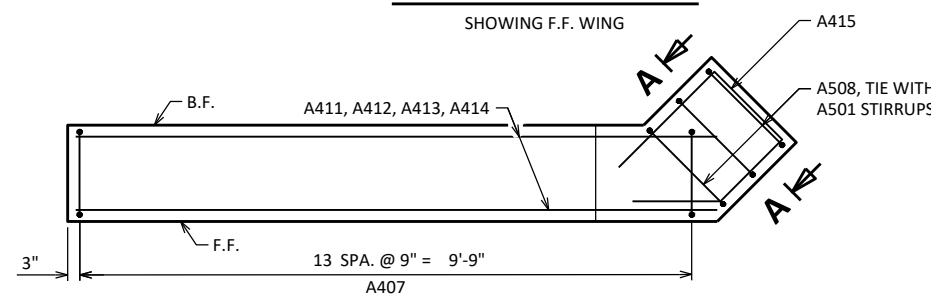


**A414**

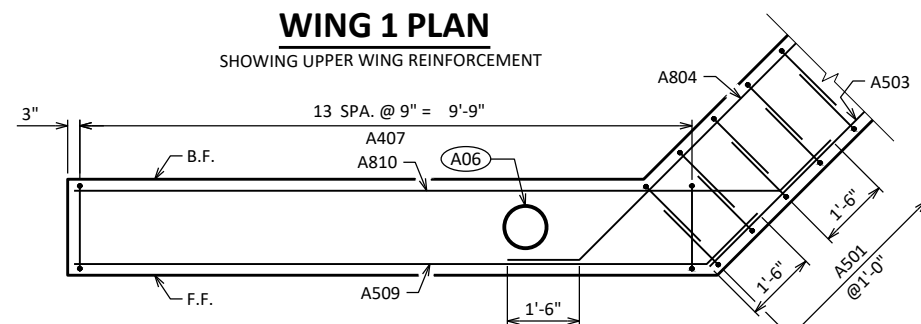


**A416**

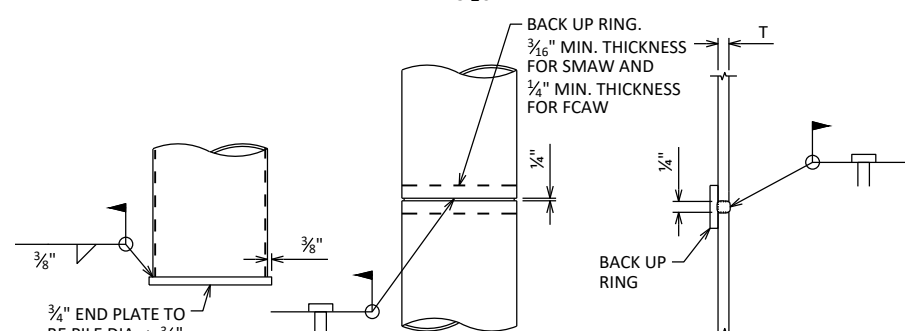
## SHOWING F.F. WING



SHOWING UPPER WING REINFORCEMENT



SHOWING LOWER WING REINFORCEMENT  
WING 2 SIMILAR

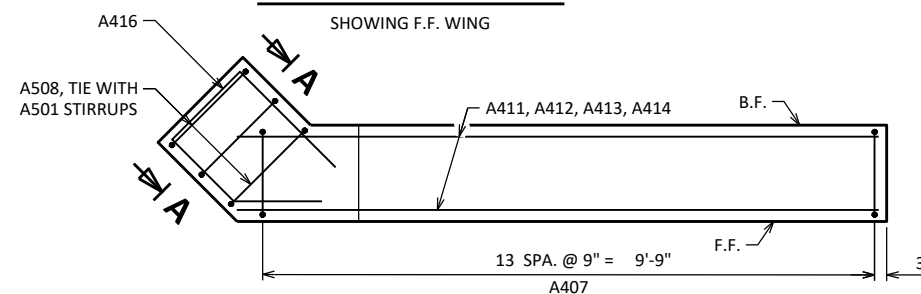


### END PLATE DETAIL

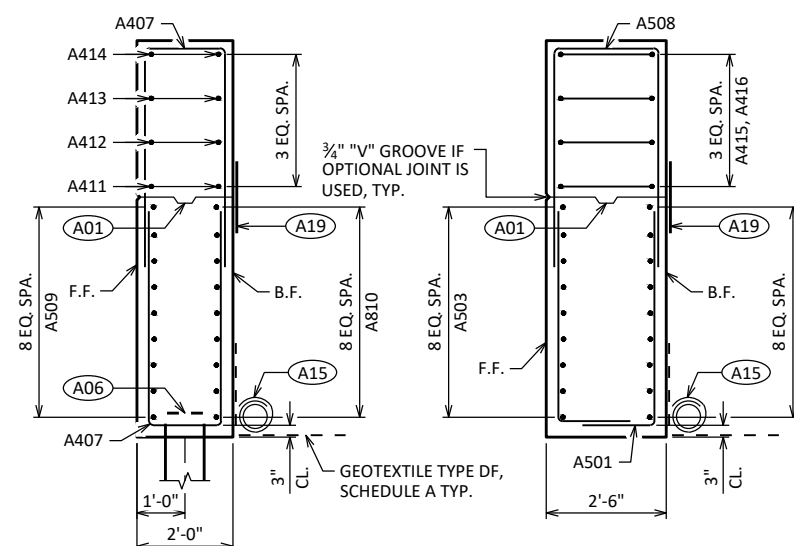
## CAST-IN-PLACE 'PIPE' PILE

### C.I.P. PILE WELD DETAIL

## SHOWING F.F. WING



SHOWING UPPER WING REINFORCEMENT



## TYPICAL BOTH WINGS

- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE ¾" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06 SUPPORT ABUTMENT ON CIP 12% X 0.25 PILING, ESTIMATED 55' LONG WITH A REQUIRED DRIVING RESISTANCE OF 160TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

SCALE -



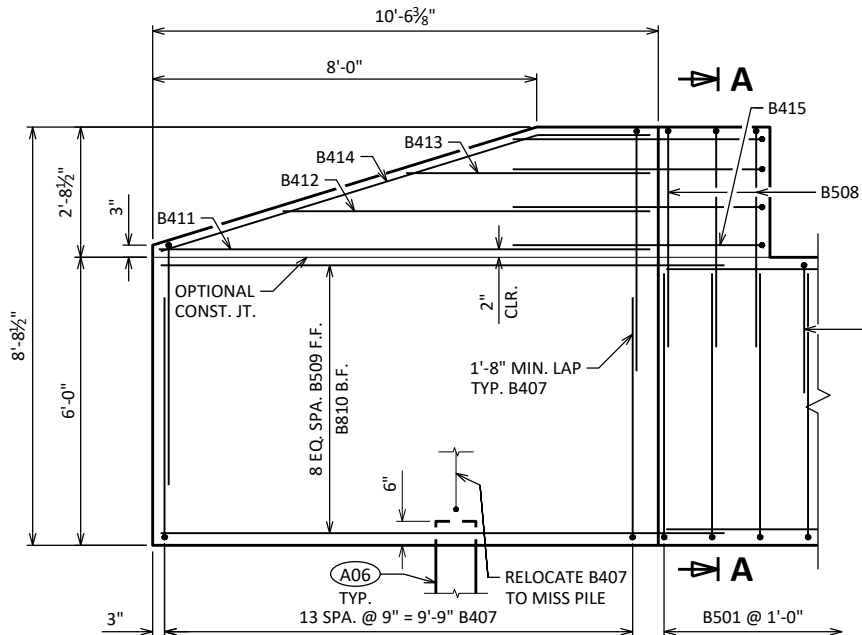


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|--|------|----------|------------------|
|  |      |          |                  |
| NO.  | DATE | REVISION | BY               |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |          |                  |
| <b>STRUCTURE B-27-179</b>                          |      |          |                  |
| DRAWN<br>BY  |      | MJG      | PLANS<br>CK'D CB |
| <b>EAST<br/>ABUTMENT</b>                           |      | SHEET 6  |                  |
|  |      |          |                  |

BILL OF BARS

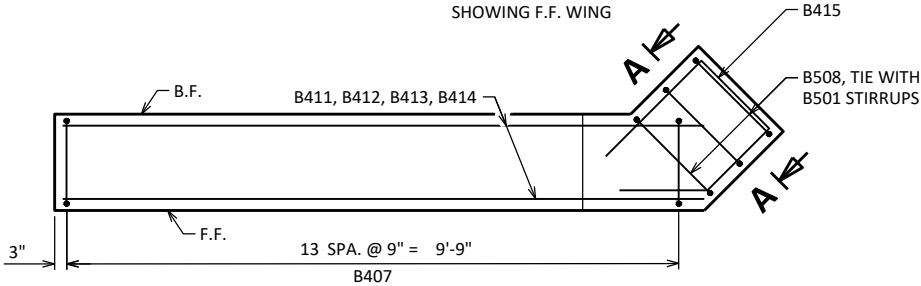
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		72	7'-0"	X		ABUT BODY STIRRUPS
B502		30	7'-3"	X		ABUT BODY STIRRUPS - TOP U-BAR
B503		9	35'-3"			ABUT BODY HORIZ. - F.F.
B804		18	23'-7"	X		ABUT BODY HORIZ. - B.F.
B405		30	3'-0"	X		ABUT BODY TIE BARS
B506	X	29	2'-0"			ABUT BODY DOWEL BARS
B407	X	56	11'-6"	X		WING STIRRUPS
B508	X	6	10'-11"	X		WING CORNER STIRRUPS
B509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
B810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
B411	X	4	10'-2"			WING UPPER HORIZ.
B412	X	4	7'-7"			WING UPPER HORIZ.
B413	X	4	5'-0"			WING UPPER HORIZ.
B414	X	4	9'-9"	X		WING TOP HORIZ.
B415	X	4	8'-3"	X		WING 3 UPPER HORIZ. CORNER
B416	X	4	8'-3"	X		WING 4 UPPER HORIZ. CORNER



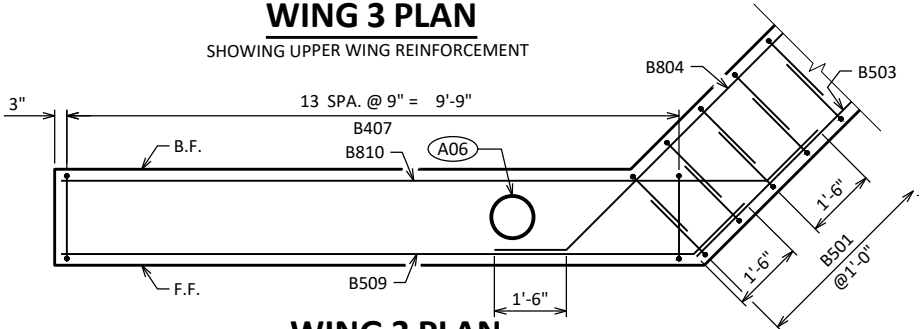
WING 3 ELEVATION

SHOWING F.F. WING



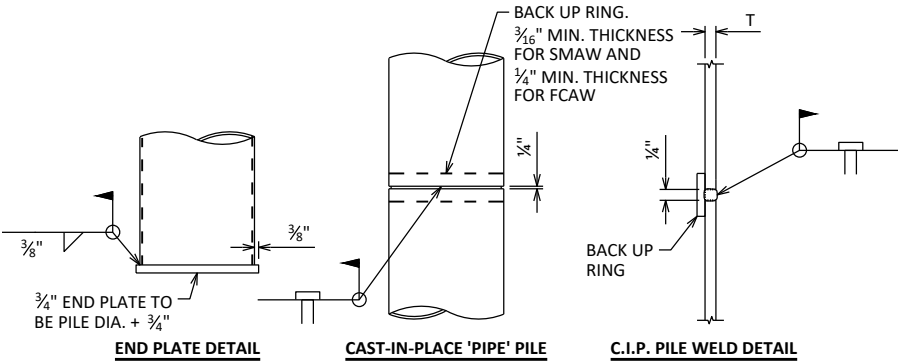
WING 3 PLAN

SHOWING UPPER WING REINFORCEMENT



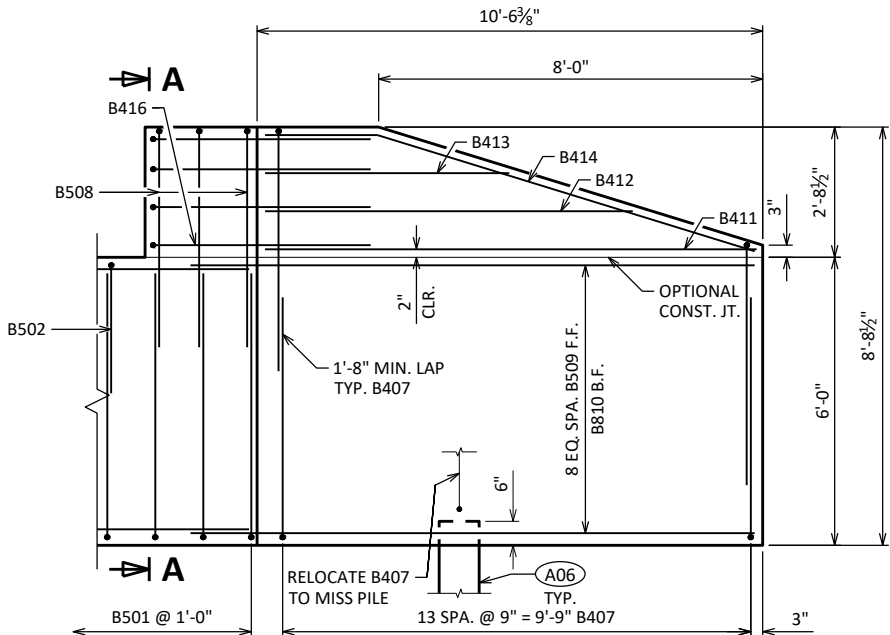
WING 3 PLAN

SHOWING LOWER WING REINFORCEMENT  
WING 4 SIMILAR



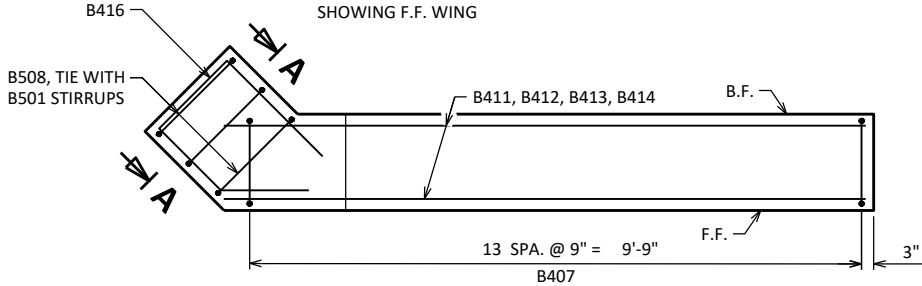
CIP PILE DETAILS

THIS SHEET WAS CREATED BY THE WISDOT BUREAU OF STRUCTURES STANDARD BRIDGE DESIGN TOOL VERSION 1.0.0.0



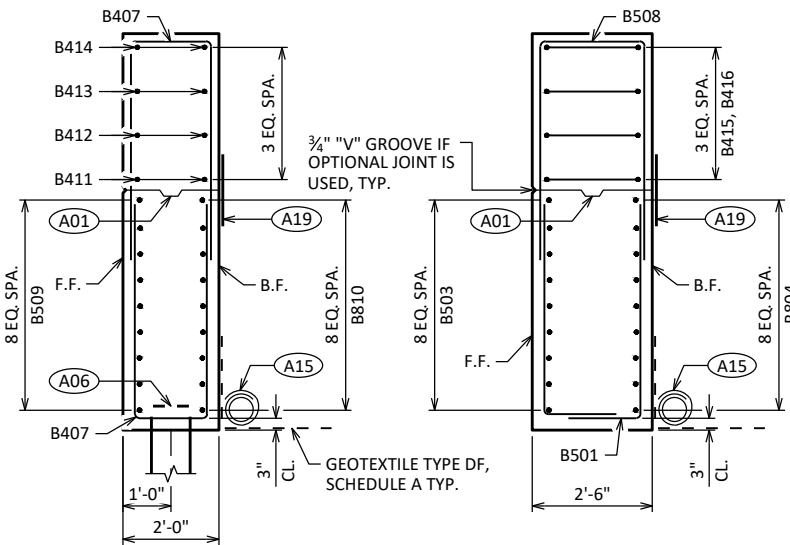
WING 4 ELEVATION

SHOWING F.F. WING



WING 4 PLAN

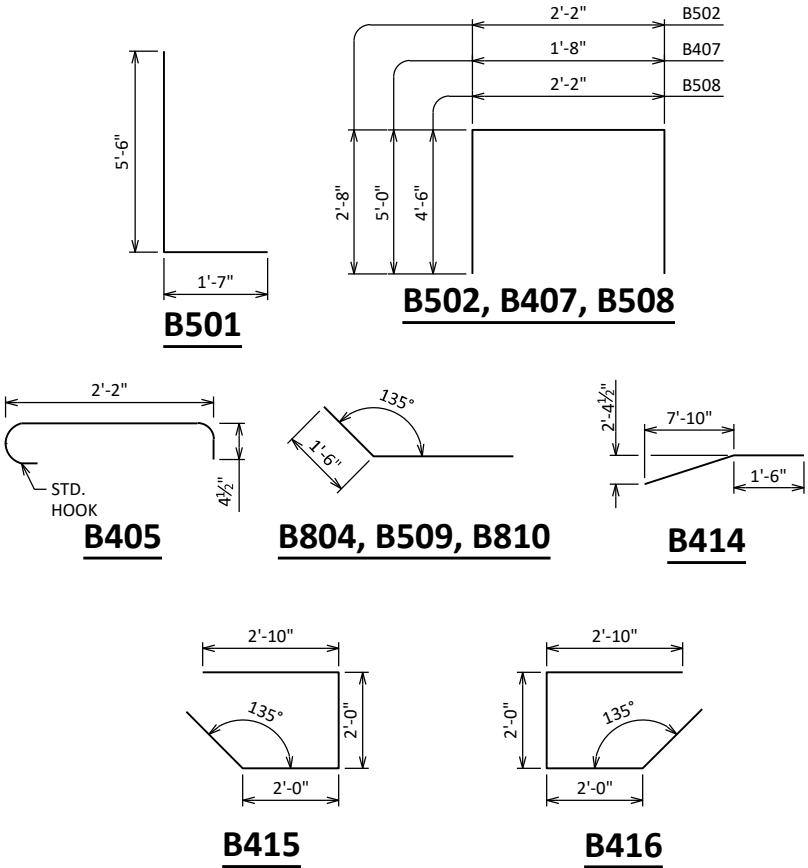
SHOWING UPPER WING REINFORCEMENT



SECTION THRU WING 3

TYPICAL BOTH WINGS

SECTION A-A



- A01 OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06 SUPPORT ABUTMENT ON CIP 12X X 0.25 PILING, ESTIMATED 55' LONG WITH A REQUIRED DRIVING RESISTANCE OF 160TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-179			
DRAWN BY MJG		PLANS CK'D CBP	
EAST ABUTMENT DETAILS		SHEET 7	

SCALE =



A22 A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)



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STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE</b>		<b>B-27-179</b>	
		DRAWN BY	PLANS CK'D
		MJG	CBP
<b>SUPERSTRUCTURE</b>		SHEET 8	



CAMBER AND SLAB THICKNESS DIAGRAM

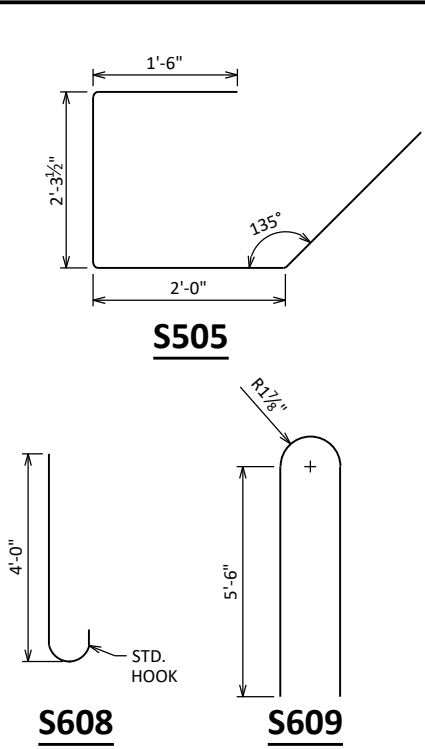
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

LESS	TOP OF SLAB ELEVATION AT FINAL GRADE
PLUS	SLAB THICKNESS
PLUS	CAMBER
PLUS	FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS	TOP OF SLAB FALSEWORK ELEVATION

TOP OF SLAB ELEVATIONS

LOCATION	C/L BRG. W. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L BRG. E. ABUT.
N. EDGE OF DECK	834.76	834.73	734.70	834.67	834.65	834.63	834.62	834.61	834.60	834.59	834.59
CROWN OR R/L	835.07	835.03	835.00	834.98	834.96	834.94	834.92	834.91	834.90	834.90	834.90
S. EDGE OF DECK	834.76	834.73	834.70	834.67	834.65	834.63	834.62	834.61	834.60	834.59	834.59



BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S1101	X	66	50'-2"			SLAB BOTTOM LONGITUDINAL
S702	X	51	30'-2"			SLAB BOTTOM TRANSVERSE
S503	X	51	30'-2"			SLAB TOP TRANSVERSE
S504	X	25	50'-2"			SLAB TOP LONGITUDINAL
S505	X	62	7'-7"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	30'-2"			ABUTMENT DIAPHRAGM LONGITUDINAL
S607	X	56	6'-0"			SLAB TOP LONGIT. UNDER RAIL POSTS
S608	X	16	4'-8"	X		SLAB TOP LONGIT. UNDER RAIL END POSTS
S609	X	36	12'-0"	X		SLAB TOP HOOKS UNDER RAIL POSTS

SURVEY TOP OF SLAB ELEVATIONS

LOCATION	ABUTMENT	5/10 PT.	ABUTMENT
N. GUTTER			
CROWN OR R/L			
S. GUTTER			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

NOTES

FILL IN THE TABLE OF "SURVEY TOP OF SLAB ELEVATIONS" FOR EACH SPAN ON AS BUILT PLANS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

STATE PROJECT NUMBER			
7027-00-72			

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-179			
DRAWN BY MJG		PLANS CK'D CBP	
SUPERSTRUCTURE DETAILS		SHEET 9	

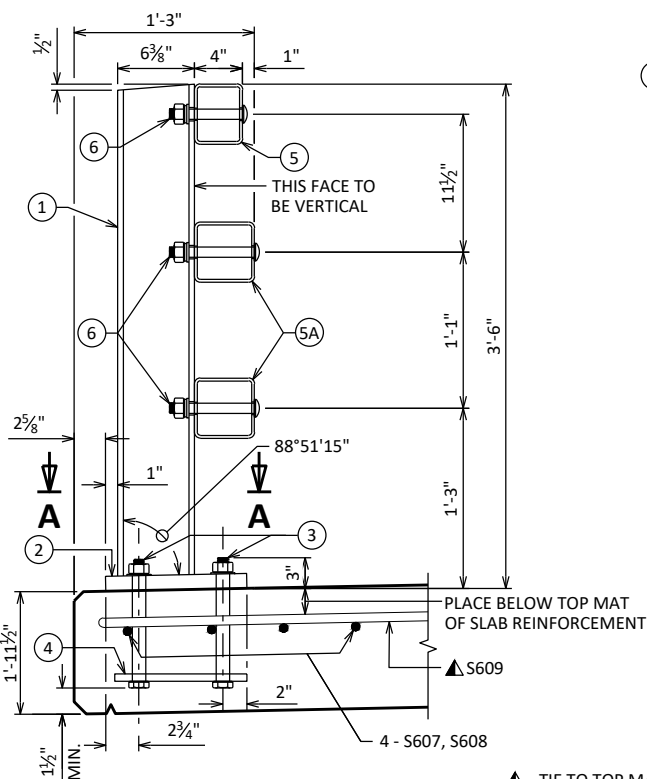
SCALE =

LEGEND

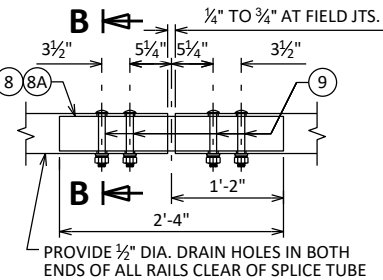
- 1 W6 x 25 WITH 1 1/2" x 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- 2 PLATE 1 1/4" x 11 3/4" x 1'-8" WITH 1 1/16" OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- 3 ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- 4 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- 5 TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 6 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 5/8" x 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
- 7 SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 8 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 8A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 9 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" x 1 1/4" LONGIT. SLOTTED HOLES IN PLATE NO. 10A AT FIELD JOINTS AND 1 5/16" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 8A. PROVIDE 1 5/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.
- 10 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 11 1" DIA. HOLES IN PLATE NO. 10 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 10.
- 12 7/8" DIA. x 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- 13 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- 14 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 15 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

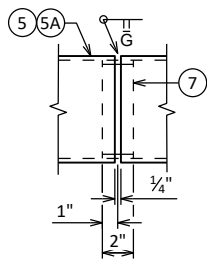
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/2 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.



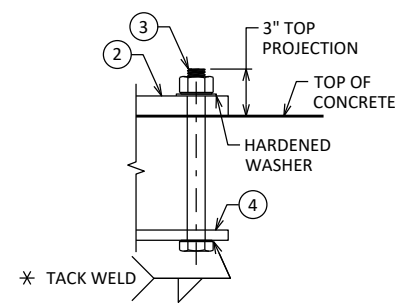
SECTION THRU RAILING ON DECK



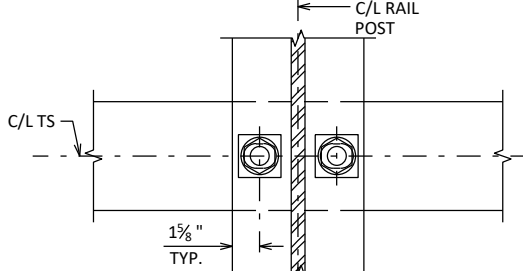
FIELD ERECTION JOINT DETAIL



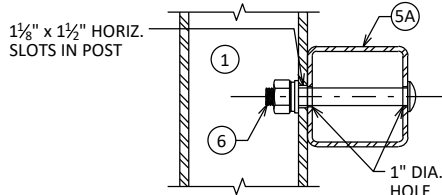
SHOP RAIL SPLICE DETAIL



ANCHOR BOLTS

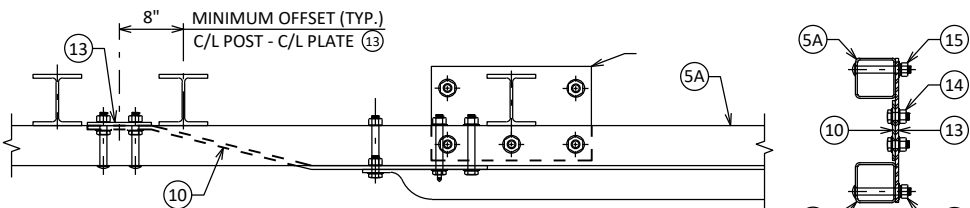


SECTION THRU POST WEB



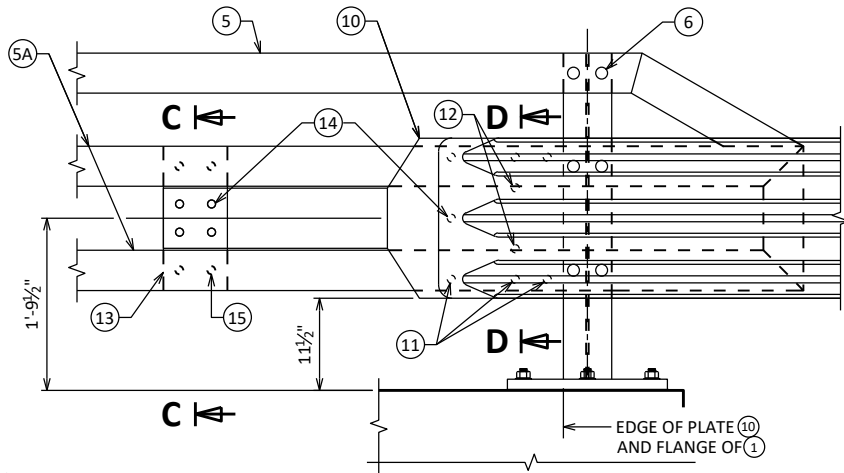
SECTION THRU RAIL

TYPICAL RAIL TO POST CONNECTIONS

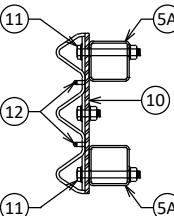


TOP VIEW AT END POST

THRIE BEAM RAIL ATTACHMENT

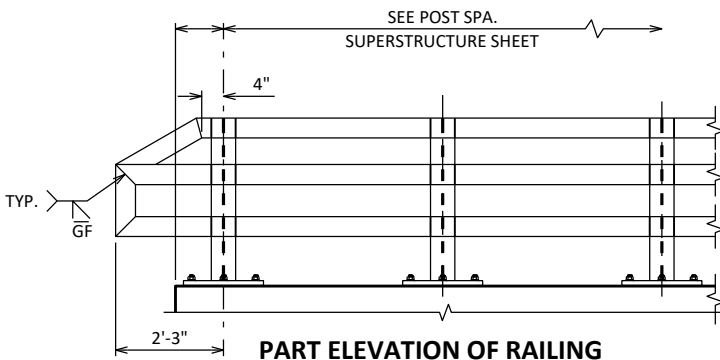


SECTION C-C

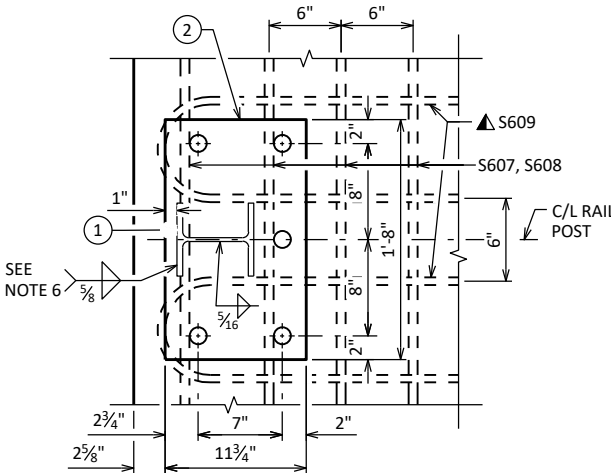


SECTION D-D

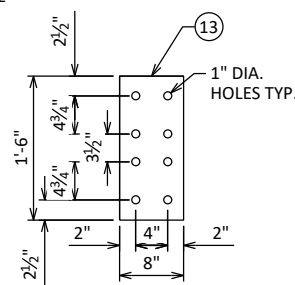
DETAIL AT END POST  
THRIE BEAM RAIL ATTACHMENT



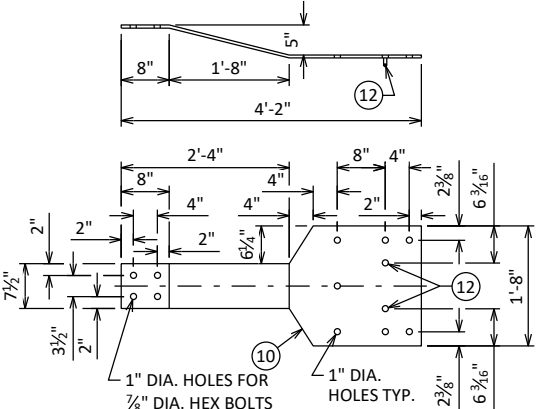
PART ELEVATION OF RAILING



SECTION A-A

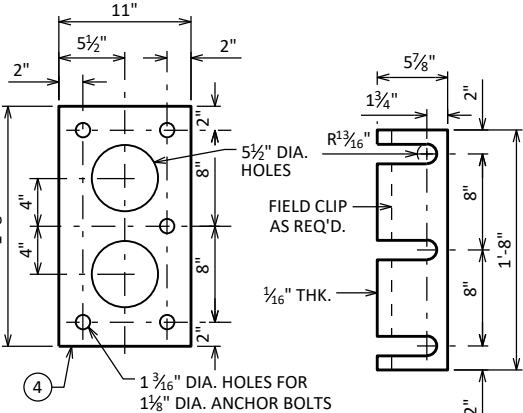


ANCHOR PLATE  
AT BEAM GUARD ATTACHMENT



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT



ANCHOR PLATE

AT RAIL TO DECK CONNECTION

POST SHIM

DETAIL

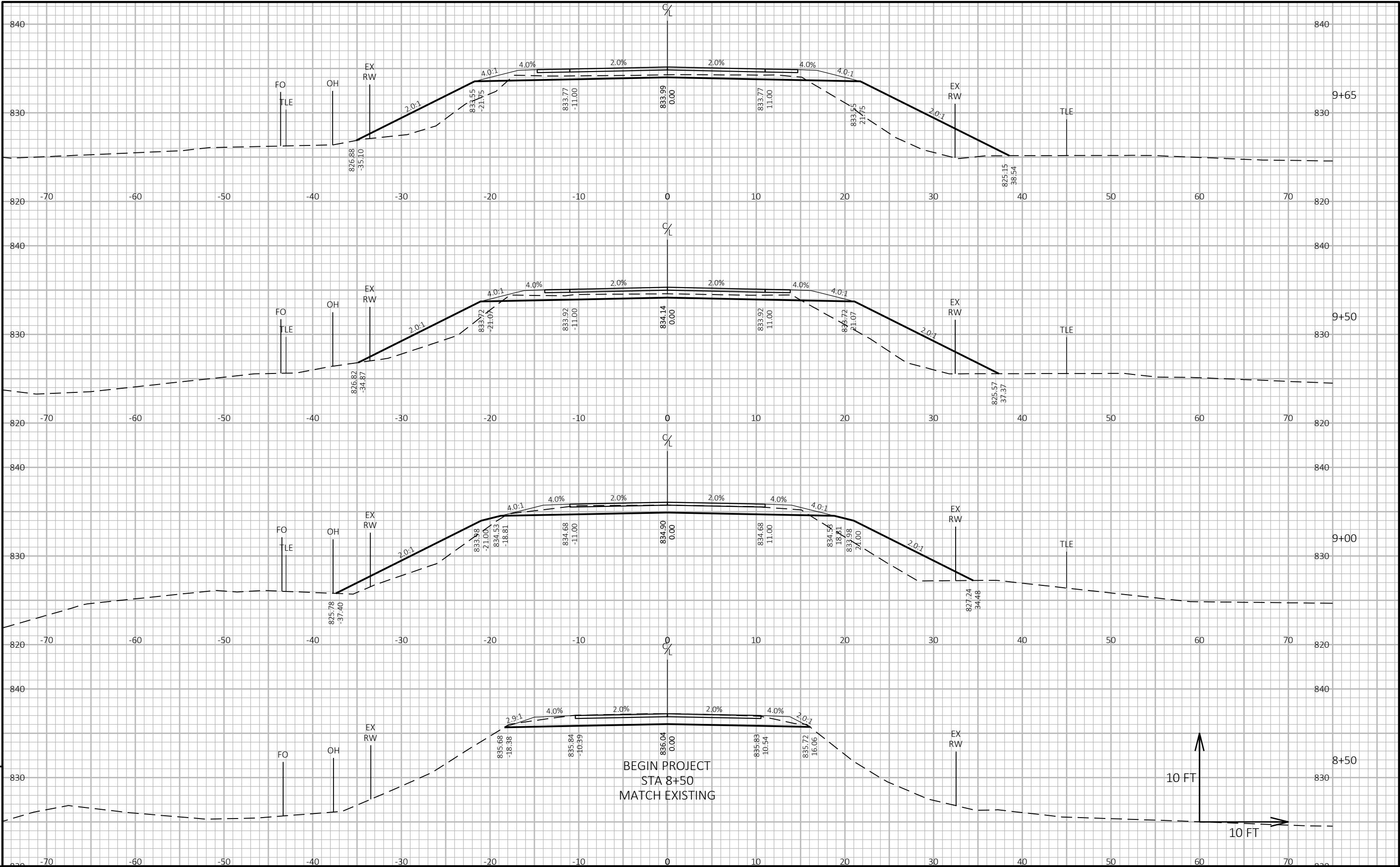
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-179			
DRAWN BY MJG		PLANS CK'D CBP	
TUBULAR STEEL RAILING TYPE 'M'		SHEET 10	

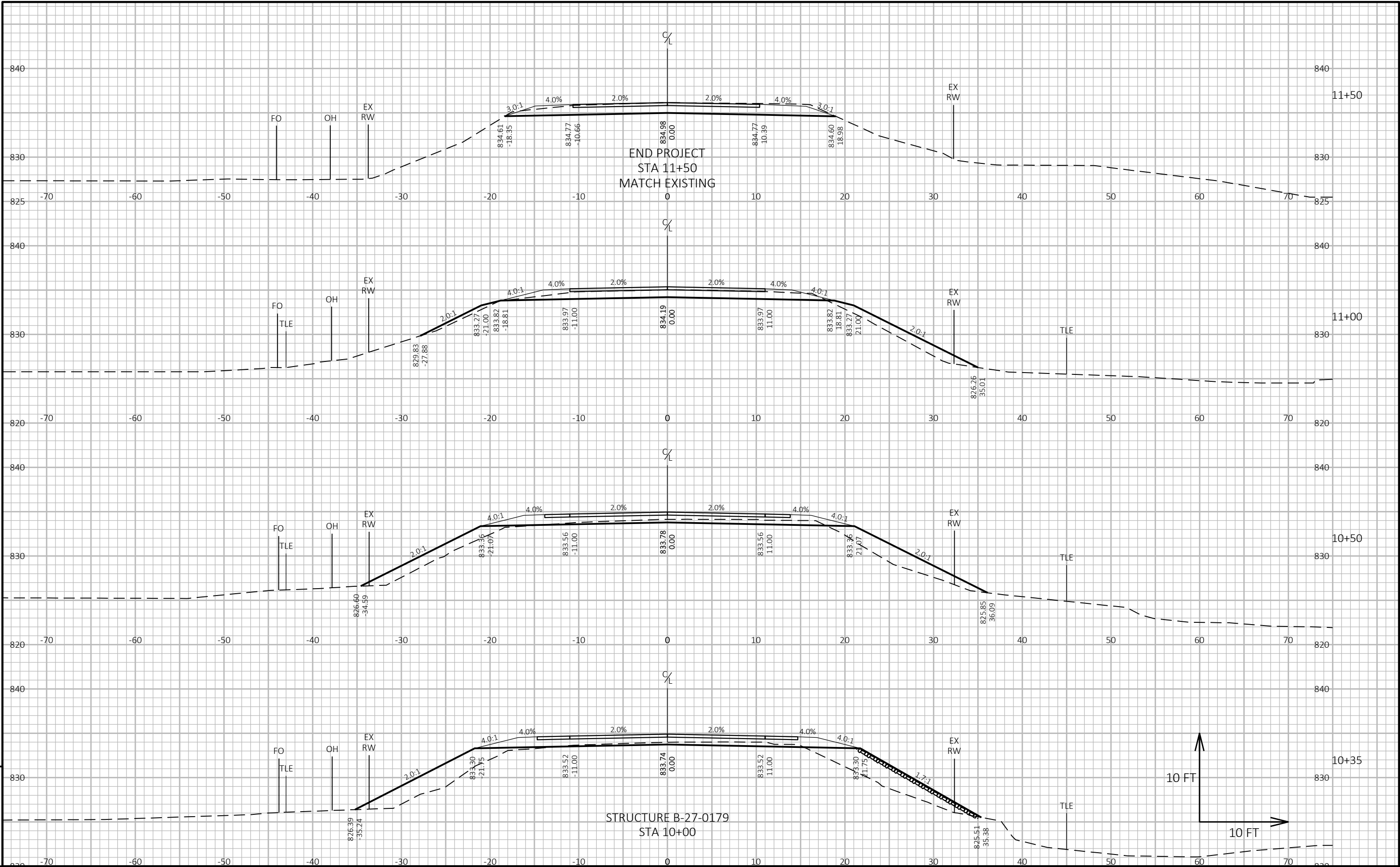
DIVISION - CTH O

STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)				
		CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	UNUSABLE MATERIAL	AVAILABLE MATERIAL	EXPANDED FILL	MASS ORDNATE
		NOTE 1			NOTE 2		NOTE 3	NOTE 2	NOTE 3	NOTE 3	NOTE 4	NOTE 5
8+50.00	0.00	33.66	23.33	0.00	0	0	0	0	0	0	0	0
9+00.00	50.00	26.36	23.33	64.31	56	43	60	56	43	13	75	-62
9+50.00	50.00	16.43	23.33	79.27	40	43	133	96	86	10	241	-231
9+65.00	15.00	13.02	23.33	93.06	8	13	48	104	99	5	301	-296
10+35.00	0.00	7.70	23.33	64.77	0	0	0	104	99	5	301	-296
10+50.00	15.00	11.51	23.33	41.77	5	13	30	109	112	-3	339	-342
11+00.00	50.00	26.12	23.33	17.76	35	43	55	144	155	-11	408	-419
11+50.00	50.00	39.13	23.33	0.00	60	43	16	204	198	6	428	-422

Notes:

- 1) Unusable Pavement Material is included in Cut.
- 2) Excavation Common is the sum of the Cut column. Item number 205.0100
- 3) Does not include Unusable Pavement Excavation and Existing Base Aggregate volume.
- 4) Will be backfilled with Excavation Common or Borrow. Borrow item number 208.0100
- 5) Plus quantity indicates an excess of material. Minus indicates a shortage of material. Borrow item number 208.0100
- 6) Additional cut required within excavation for structures limits (Sta 9+65 to Sta 10+35). See structure plans for additional information.







## Notes



## ***Wisconsin Department of Transportation***

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