

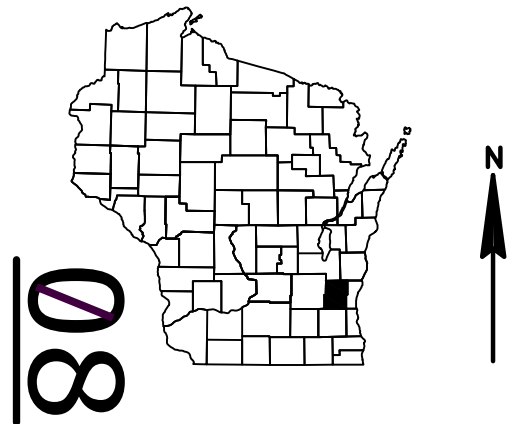
WKE PROJECT ID: 2300-06-70 WITH: N/A COUNTY: WASHINGTON

APRIL 2024

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 168



DESIGN DESIGNATION 2300-06-70

A.A.D.T.	2024	=	2700
A.A.D.T.	2044	=	3140
D.H.V.		=	370
D.D.		=	59/41
T.		=	5.5
DESIGN SPEED		=	45 MPH
ESALS		=	300,000

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

HIGHWAY SAFETY IMPROVEMENT PROGRAM

WAUKESHA - SLINGER

CTH K TO CTH CC

STH 167

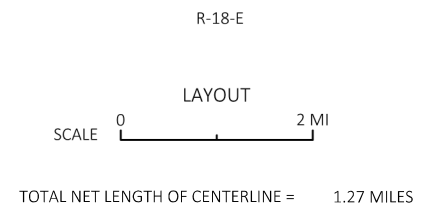
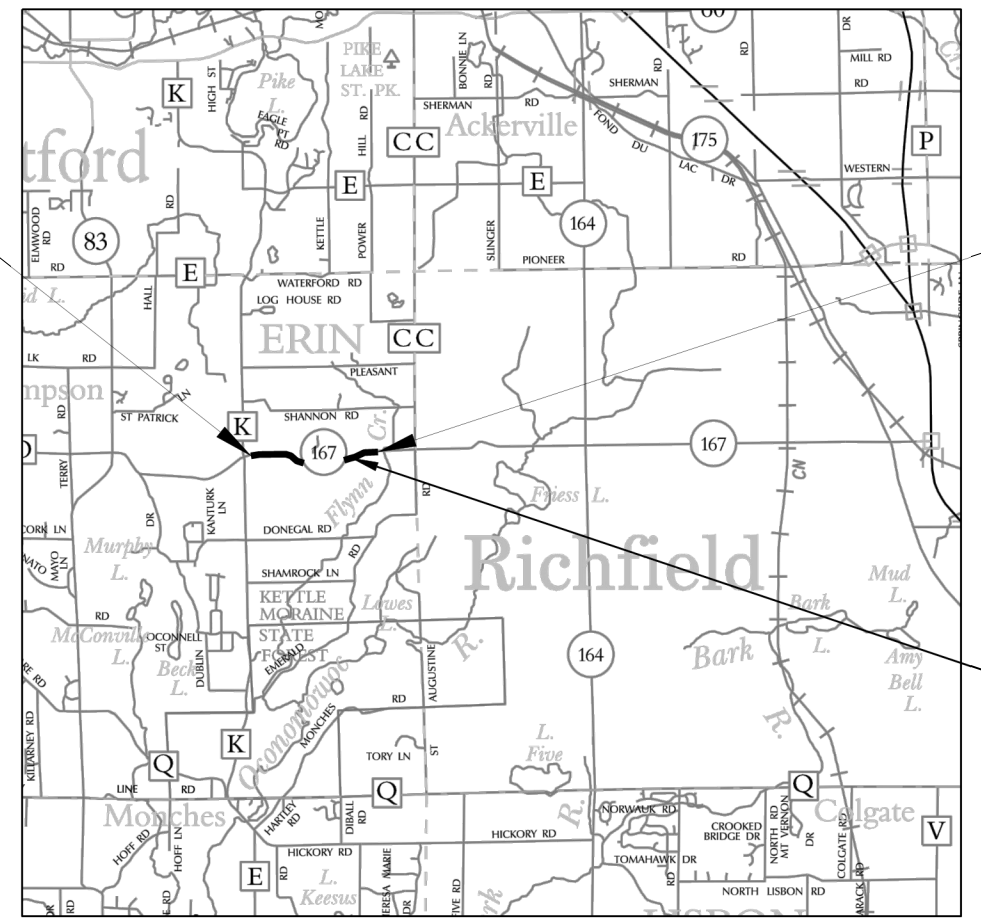
WASHINGTON COUNTY

STATE PROJECT NUMBER
2300-06-70

BEGIN PROJECT
STA 299+40
X = 321,991.03
Y = 121,504.76

END PROJECT
STA 364+47.85

STRUCTURE R-66-085
STA 350+56



HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), WASHINGTON COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
2300-06-70	WISC 2024315	1

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
PREPARED BY	Surveyor
Designer	Project Manager
Regional Examiner	Regional Supervisor
WISDOT	JUSTIN SUYDAM
SE REGION	JANET CANNON
APPROVED FOR THE DEPARTMENT	DATE: 10/30/2023
Justin W Suydam	(Signature)

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR SHALL COORDINATE HIS CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGERS HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA. NOT ALL UTILITIES ARE MEMBERS OF DIGGERS HOTLINE.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY LOCAL MUNICIPALITY OR PUBLIC AGENCY WHICH IS NOT A MEMBER OF DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

WHEN THE QUANTITY OF BASE AGGREGATE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON OR CUBIC YARD, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

ALL ELEVATIONS AND OFFSETS SHOWN IN THE PLAN WHERE MATCHING INTO EXISTING GROUND SHALL BE VERIFIED IN THE FIELD.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

CURVE DATA IS BASED ON THE ARC DEFINITION.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE 4-INCH TOPSOILED, FERTILIZED, AND EROSION MATTED.

BEARINGS SHOWN ON THE PLANS ARE GROUND BEARINGS TO THE NEAREST SECOND.

A VERTICAL SAWCUT SHALL BE MADE THROUGH EXISTING PAVEMENT AT REMOVAL LIMITS.

TRAFFIC CONTROL ITEMS SHOWN ON THE PLANS ARE AT SUGGESTED LOCATIONS, EXACT LOCATIONS WILL BE APPROVED BY THE ENGINEER IN THE FIELD.

CONTACT THE PROJECT ENGINEER AND SCOTT SCHMIDT, WASHINGTON COUNTY SURVEYOR, AT LEAST TWO WEEKS PRIOR TO WORK NEAR ANY PUBLIC SURVEY MONUMENT.

HMA PAVEMENT:

2" OVERLAY - 2" 4 LT 58-28 H

LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	HYD	HYDRANT	RD	ROAD
AC	ACRE	IN DIA	INCH DIAMETER	RDWY	ROADWAY
AGG	AGGREGATE	INL	INLET	SALV	SALVAGED
AADT	ANNUAL AVERAGE DAILY TRAFFIC	ID	INSIDE DIAMETER	SSS	SANITARY AND STORM SEWER
ASPH	ASPHALT	INV	INVERT	SAN S	SANITARY SEWER
AVG	AVERAGE	IP	IRON PIPE	SEC	SECTION
ADT	AVERAGE DAILY TRAFFIC	JT	JOINT	SHLDR	SHOULDER
BF	BACK FACE	JCT	JUNCTION	SW	SIDEWALK
BL	BASE LINE	LT	LEFT	S	SOUTH
BM	BENCH MARK	L	LENGTH OF CURVE	SB	SOUTHBOUND
CB	CATCH BASIN	LHF	LEFT HAND FORWARD	SP	SPECIAL
C/L	CENTERLINE	LF	LINEAR FOOT	SPECS	SPECIFICATIONS
CC	CENTER TO CENTER	L	LITER	SQ	SQUARE
CE	COMMERCIAL ENTRANCE	LS	LUMP SUM	SF	SQUARE FEET
CONC	CONCRETE	MH	MANHOLE	SY	SQUARE YARD
CO	COUNTY	MB	MESSAGE BOARD	STD	STANDARD
CTH	COUNTY TRUNK HIGHWAY	MLB	MAILBOX	SDD	STANDARD DETAIL DRAWINGS
CY	CUBIC YARD	ML	MATCH LINE	STH	STATE TRUNK HIGHWAYS
CULV	CULVERT	NC	NORMAL CROWN	STA	STATION
C&G	CURB AND GUTTER	N	NORTH	SS	STORM SEWER
DHV	DESIGN HOUR VOLUME	Y	NORTH GRID COORDINATE	STR	STRUCTURE OR STRUCTURAL
DIA	DIAMETER	NB	NORTHBOUND	SL	SURVEY LINE
DD	DIRECTIONAL DISTRIBUTION	NO	NUMBER	TEL	TELEPHONE
E	EAST	OD	OUTSIDE DIAMETER	TEMP	TEMPORARY
X	EAST GRID COORDINATE	PAVT	PAVEMENT	TLE	TEMPORARY LIMITED EASEMENT
EB	EASTBOUND	PERM	PERMANENT	T	TON
ELEC	ELECTRIC	PLE	PERMANENT LIMITED EASEMENT	TC	TOP OF CURB
ELEV	ELEVATION	PT	POINT	T	TRUCKS (PERCENT OF)
ESALS	EQUIVALENT SINGLE AXLE LOADS	PVC	POLYVINYL CHLORIDE	TYP	TYPICAL
EXC	EXCAVATION	PCC	PORTLAND CEMENT CONCRETE	UG	UNDERGROUND
EBS	EXCAVATION BELOW SUBGRADE	PE	PRIVATE ENTRANCE	USH	UNITED STATES HIGHWAY
EXIST	EXISTING	PROJ	PROJECT	VAR	VARIABLE
FF	FACE TO FACE	PL	PROPERTY LINE	VERT	VERTICAL
FE	FIELD ENTRANCE	R	RADIUS	W	WATER
FG	FINISHED GRADE	R/L	REFERENCE LINE	WM	WATER MAIN
FL	FLOW LINE	RCCP	REINFORCED CONCRETE CULVERT PIPE	WV	WATER VALVE
FT	FOOT	REQD	REQUIRED	W	WEST
FTMS	FREEWAY TRAFFIC MANAGEMENT SYSTEM	RT	RIGHT	WB	WESTBOUND
HES	HIGH EARLY STRENGTH	RHF	RIGHT HAND FORWARD	YD	YARD
CWT	HUNDREDWEIGHT	R/W	RIGHT-OF-WAY		

EROSION CONTROL AND STORM WATER MANAGEMENT GENERAL NOTES

EROSION CONTROL FEATURES AS SHOWN ON THE PLANS ARE AT SUGGESTED LOCATIONS, EXACT LOCATIONS WILL BE APPROVED BY THE ENGINEER IN THE FIELD.

SILT FENCE TO BE PLACED AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER, AND IN PLACE PRIOR TO REMOVALS.

ALL DISTURBED STREAM BANK AND/OR WETLAND AREAS SHOULD BE ADEQUATELY PROTECTED AND/OR RESTORED OR TEMPORARY PROTECTED/RESTORED WITHIN 24 HOURS OF ANY DISTURBANCE.

IF DEWATERING IS REQUIRED FOR ANY REASON, THE WATER MUST BE PUMPED INTO A PROPERLY SELECTED AND SIZED DEWATERING BASIN BEFORE THE CLEAN/FILTERED WATER IS ALLOWED TO ENTER ANY WATERWAY OR WETLAND. THE TREATMENT DEVICE MUST REMOVE SUSPENDED SOLIDS AND MEET WATER QUALITY STANDARDS. DO NOT HOUSE ANY DEWATERING DEVICE IN A WETLAND WITHOUT DNR APPROVAL.

THE CONTRACTOR SHALL RESTRICT THE REMOVAL OF VEGETATIVE COVER AND EXPOSURE OF BARE GROUND TO THE MINIMUM AMOUNTS NECESSARY TO COMPLETE CONSTRUCTION. RE-TOPSOIL DISTURBED AREAS, AS DESIGNATED BY THE ENGINEER. SEED AND E-MAT TOP-SOILED AREAS, AS DESIGNATED BY THE ENGINEER, WITHIN (5) CALENDAR DAYS AFTER PLACEMENT OF TOPSOIL.

ALL TEMPORARY STOCK PILES MUST BE IN AN UPLAND LOCATION AND PROTECTED WITH EROSION CONTROL MEASURES (E.G. SILT FENCE, ROCK FILTER-BAG BERN, ETC.). DO NOT STOCKPILE MATERIALS IN WETLANDS, WATERWAYS OR FLOODPLAINS.

ORDER OF SECTION 2 SHEETS

- GENERAL NOTES
- PROJECT OVERVIEW
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- PLAN DETAILS
- EROSION CONTROL
- SIGNING PLAN
- PAVEMENT MARKING
- DETOUR PLAN
- ALIGNMENT PLAN



Dial 811 or (800)242-8511

www.DiggersHotline.com

UTILITIES

ELECTRICITY

WE ENERGIES
GREG BOERNER
500 S 116TH ST
WEST ALLIS, WI 53214
PHONE: (618) 409-5861
EMAIL: GREGORY.BOERNER@WE-ENERGIES.COM

COMMUNICATIONS

SPECTRUM
ADAM OLSON
N3760 COUNTY RD DJ
JUNEAU, WI 53039
PHONE: (920) 349-5055
EMAIL: ADAM.OLSON@CHARTER.COM

AGENCIES

WASHINGTON COUNTY

WASHINGTON COUNTY HIGHWAY COMMISSIONER
SCOTT M. SCHMIDT, PE, PLS
900 LANG STREET
WEST BEND, WI 53090
PHONE: (262) 335-6881
FAX: (262) 335-4439
EMAIL: SCOTT.SCHMIDT@CO.WASHINGTON.WI.US

DNR LIAISON

DNR SOUTHERN REGION
BENTON STELZEL
141 NW BARSTOW ST, ROOM 180
WAUKESHA, WI 53188
PHONE: (262) 623-0194
EMAIL: BENTON.STELZEL@WISCONSIN.GOV

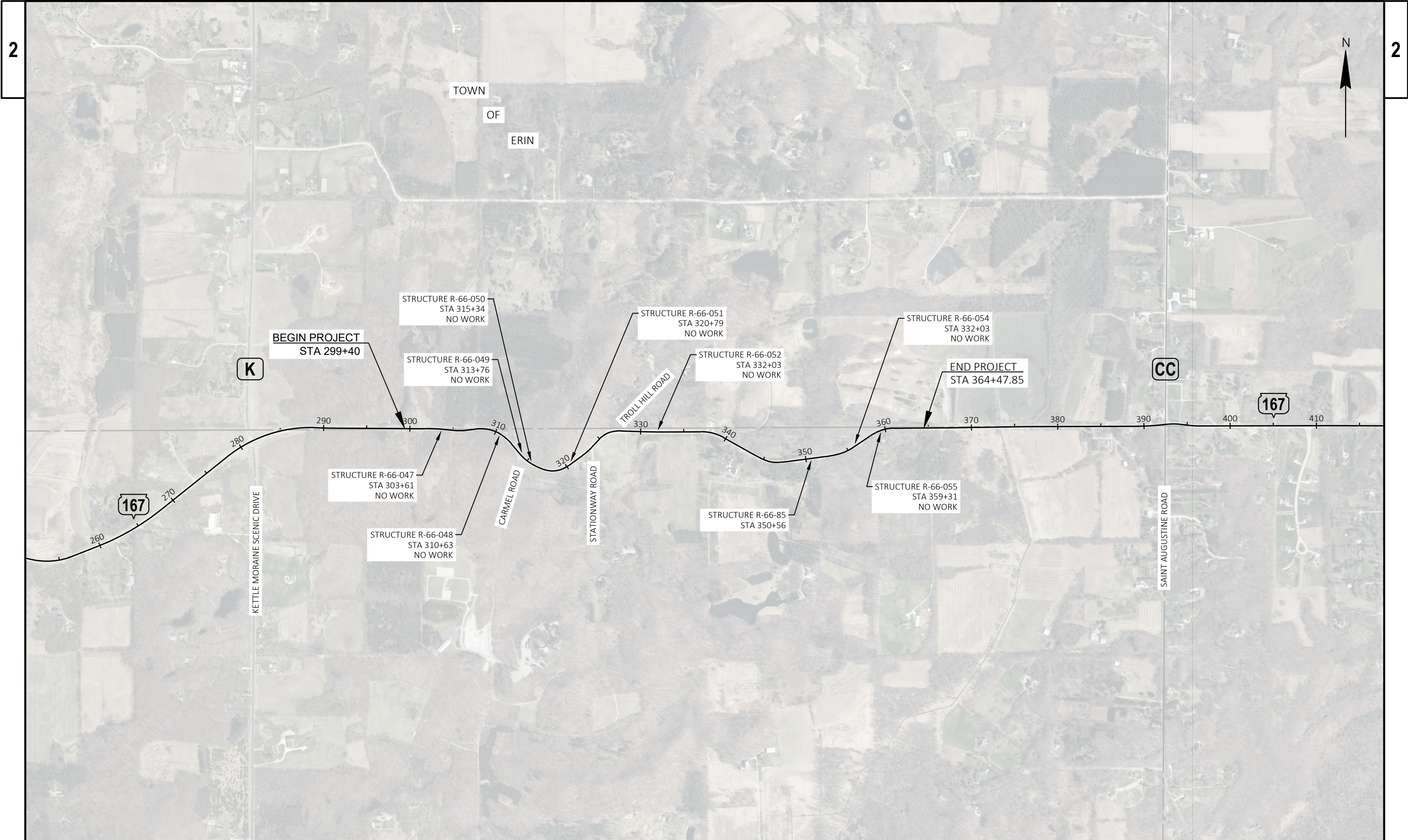
WISDOT CONTACT

SOUTHEAST REGION
JUSTIN SUYDAM, PE
141 NW BARSTOW ST
WAUKESHA, WI 53188
PHONE: (262) 548-8745
EMAIL: JUSTIN.SUYDAM@DOT.WI.GOV

SOUTHEASTERN WISCONSIN REGIONAL PLANNING COMMISSION

CHIEF SURVEYOR
ROB MERRY
W239 N1812 ROCKWOOD DRIVE
P.O. BOX 1607
WAUKESHA, WI 53187-1607
PHONE: (262) 953-4289
CELL: (920) 912-1036
FAX: (262) 547-1103
EMAIL: RMERRY@SEWRPC.ORG

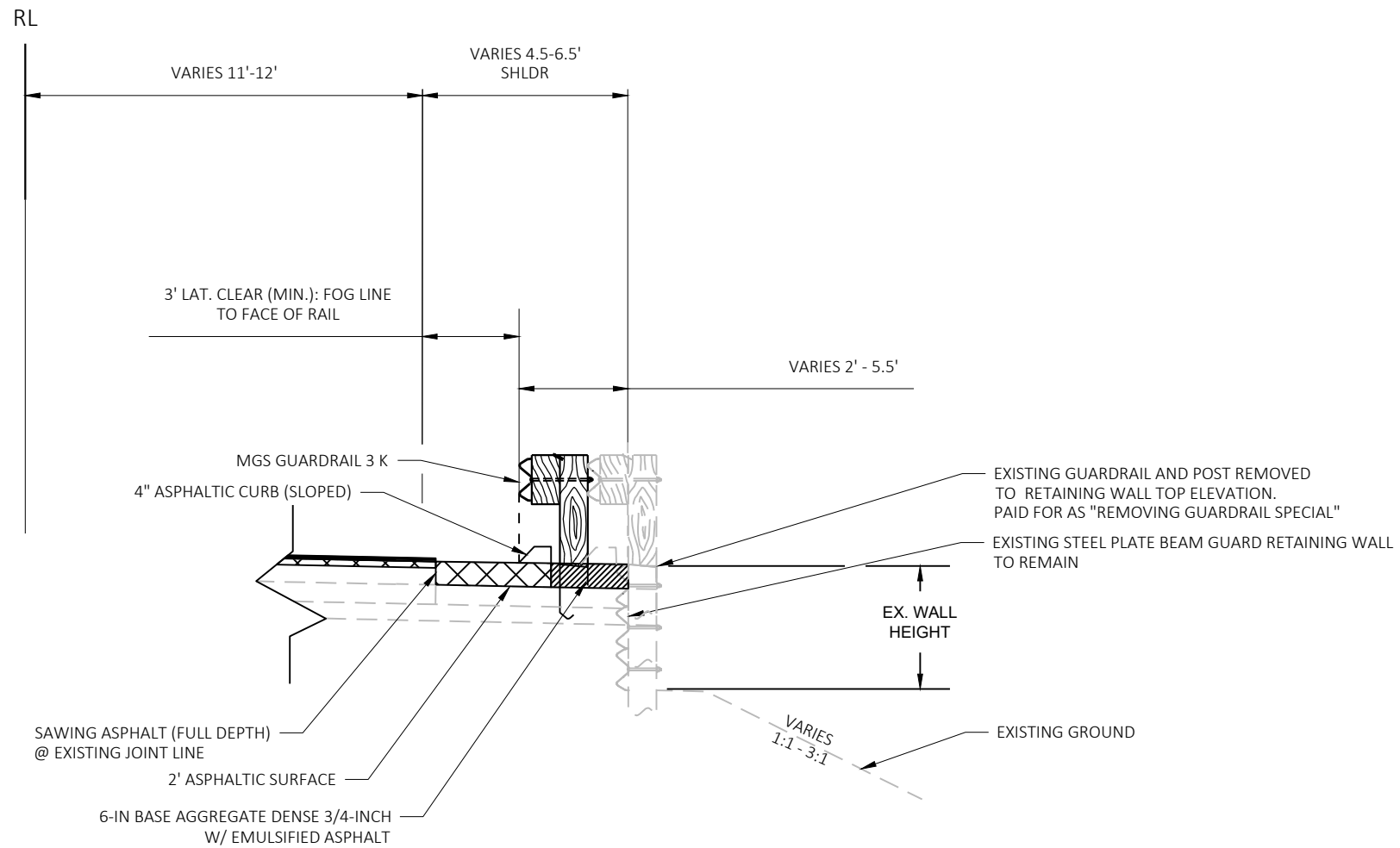
CONSTRUCTION COORDINATOR
ANDY TRAEGER
W239 N1812 ROCKWOOD DRIVE
P.O. BOX 1607
WAUKESHA, WI 53187-1607
PHONE: (262) 953-4296
CELL: (262) 853-8463
FAX: (262) 547-1103
EMAIL: ATRAEGER@SEWRPC.ORG



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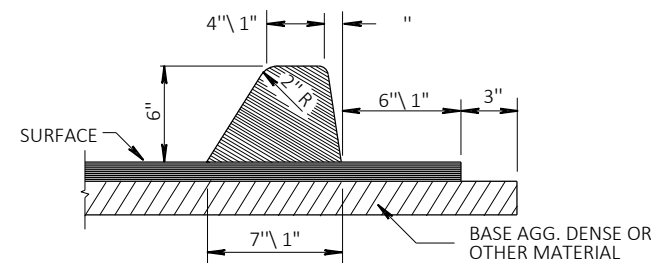


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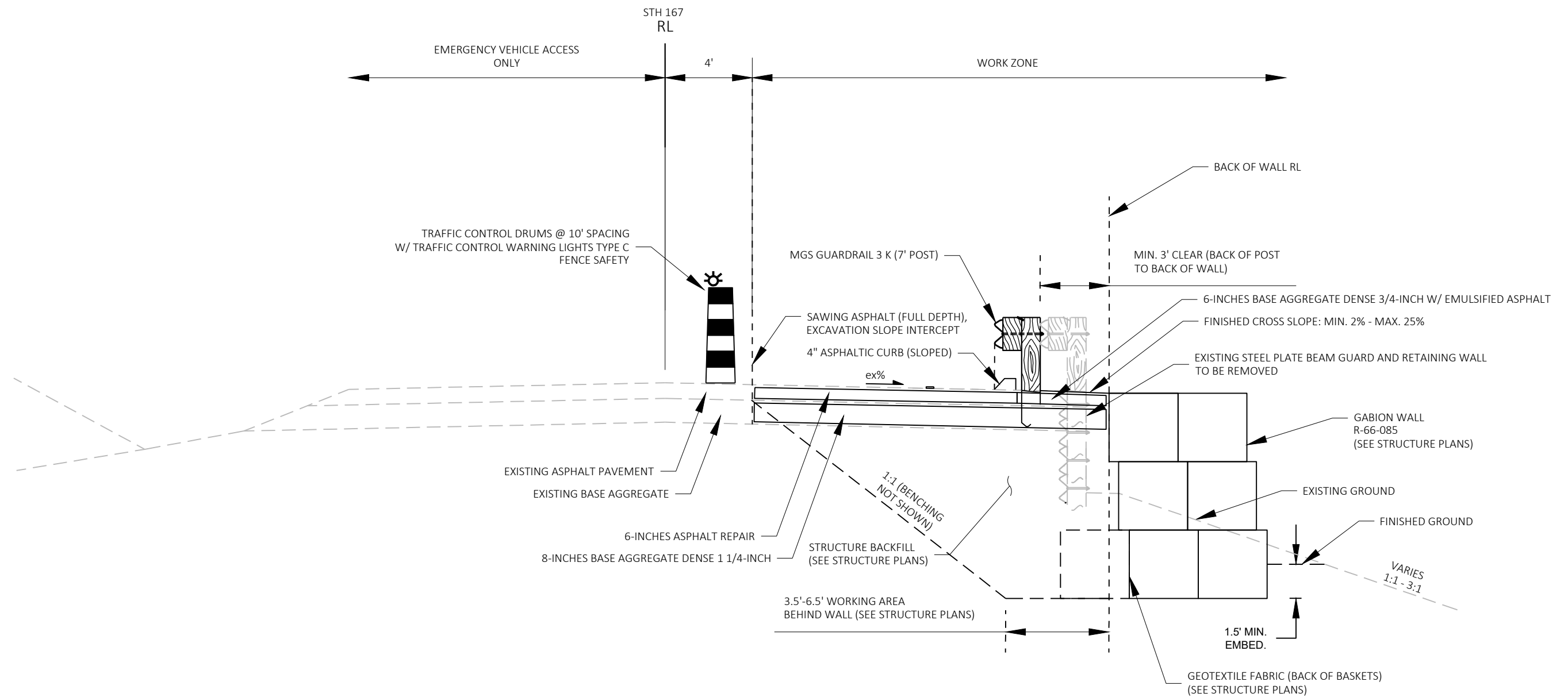
BEAMGUARD RETROFIT DETAIL

STA. 303+52 - 304+91, LT
STA. 310+19 - 312+38, LT
STA. 329+59 - 331+72, RT



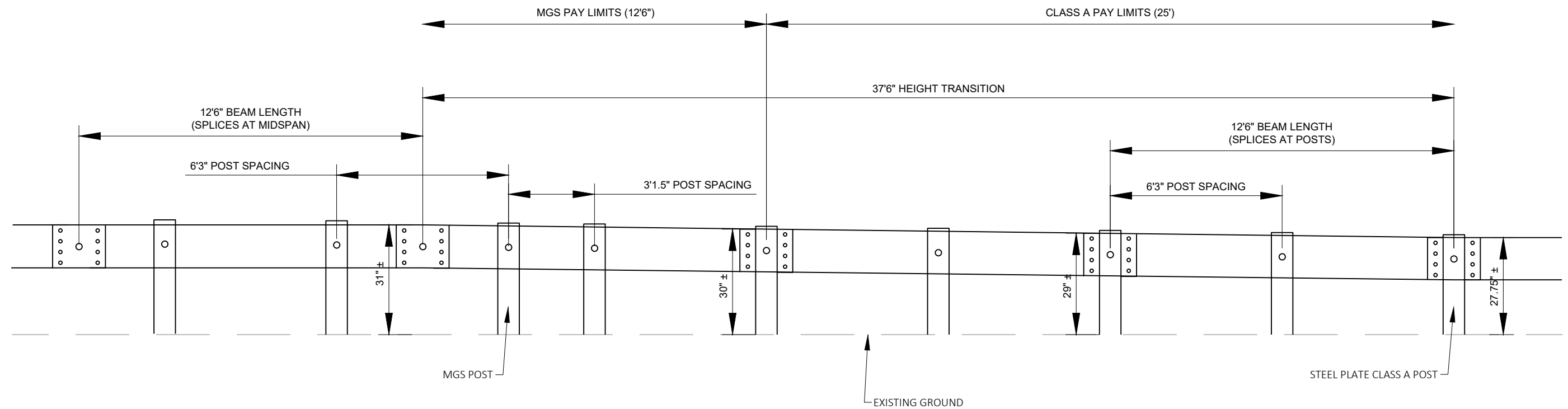
ASPHALTIC CURB DETAIL

STA 303+52 - 304+91, LT
STA 310+19 - 312+38, LT
STA 329+59 - 331+72, RT
STA 349+81 - 351+31, RT



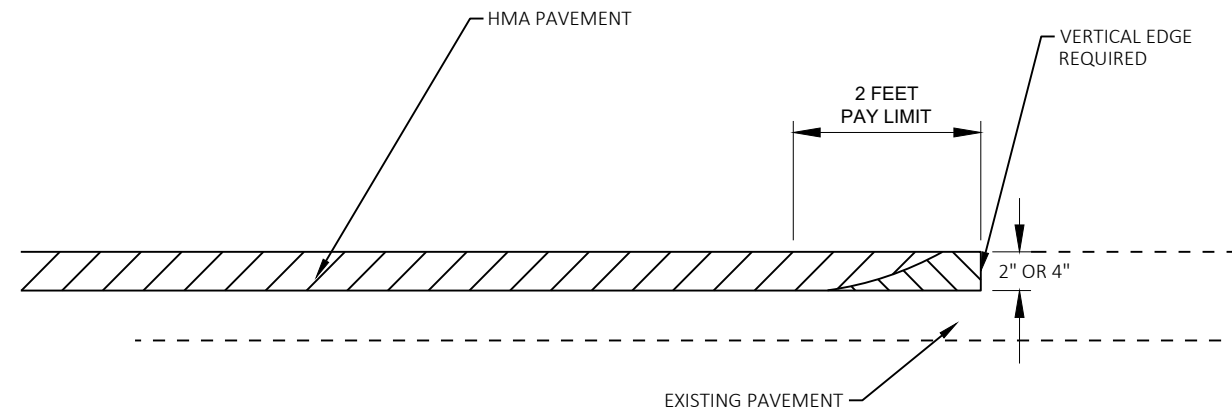
GABION WALL R-65-085 DETAIL
STA 349+81 - 351+31, RT

NTS



GUARDRAIL TRANSITION FROM
CLASS A TO MGS

STA. 345+91 - 346+29, RT
STA. 364+20 - 364+58, RT



REMOVE MATERIAL UNDER ITEM 'REMOVING ASPHALTIC SURFACE BUTT JOINT'

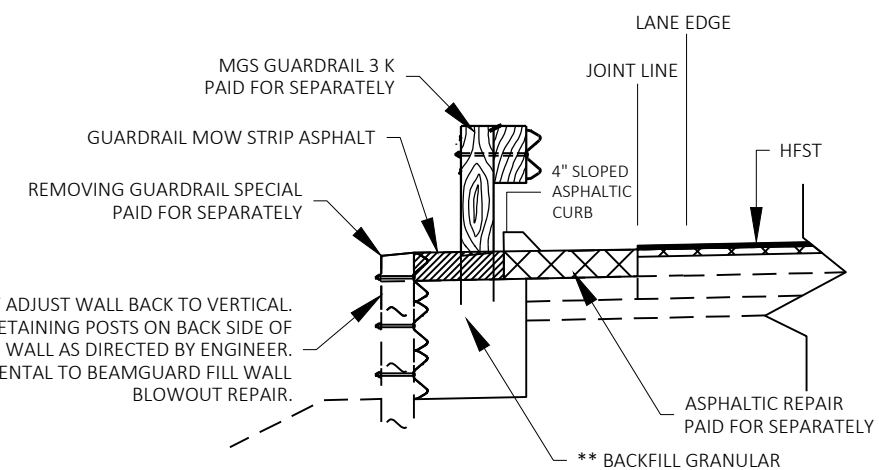
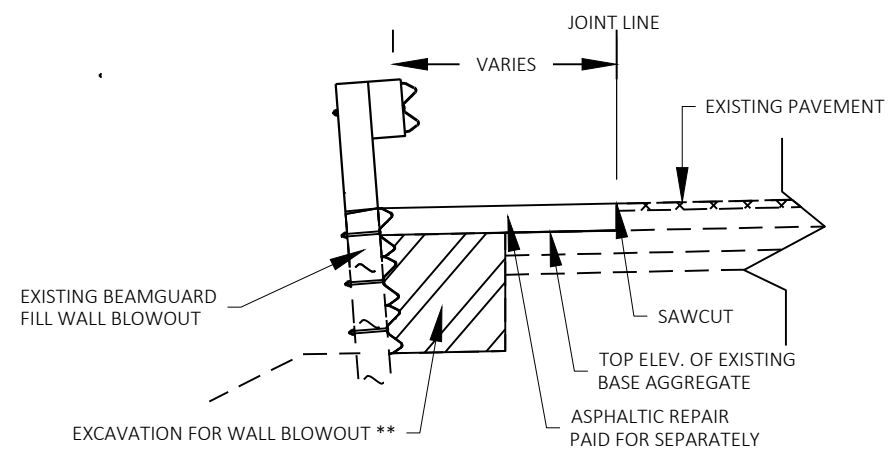
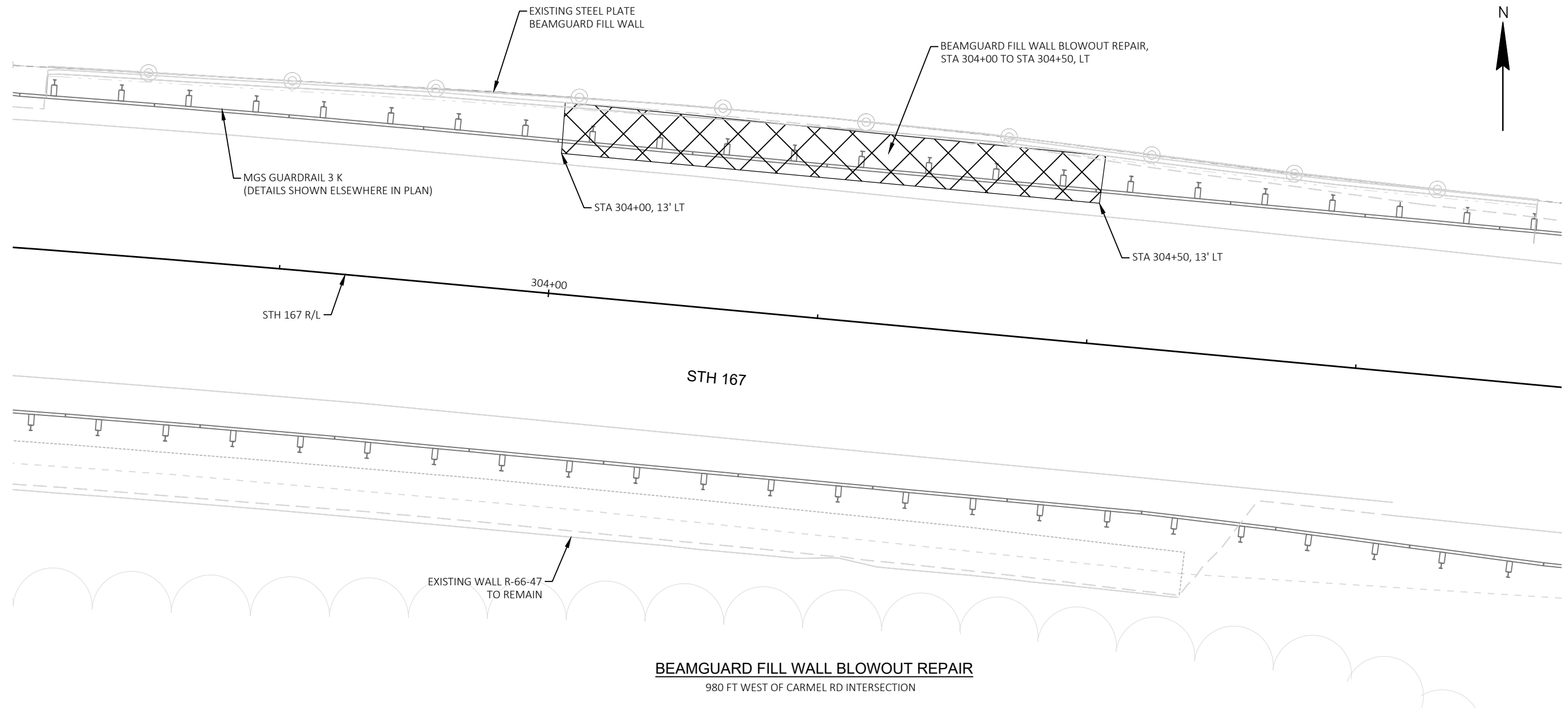


REMOVING ASPHALTIC SURFACE MILLING

REMOVING ASPHALTIC PAVEMENT BUTT JOINT
DETAIL

NOTES:

1. MILL TO THE END OF RADIUS OR EXISTING PAVEMENT JOINT, WHICHEVER IS CLOSER.
2. WHEN MATCHING TO AN UNPAVED SURFACE BUTT JOINT IS NOT REQUIRED.
3. ASPHALTIC SURFACE TEMPORARY RAMP PAID FOR AS "ASPHALTIC SURFACE TEMPORARY"
4. INSTALLATION, REMOVAL, AND DISPOSAL OF RAMP IS INCIDENTAL TO ASPHALTIC SURFACE TEMPORARY BID ITEM.

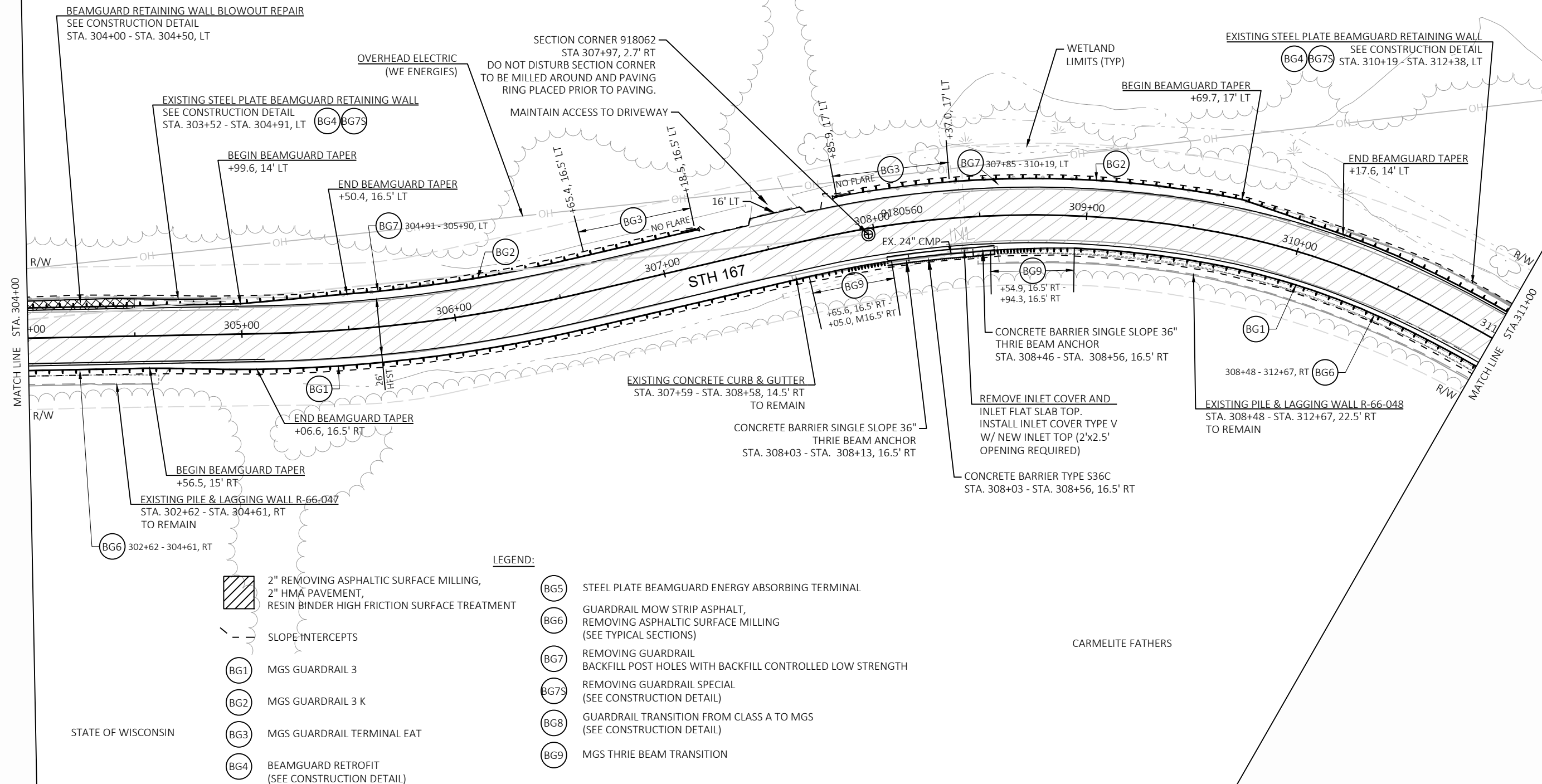


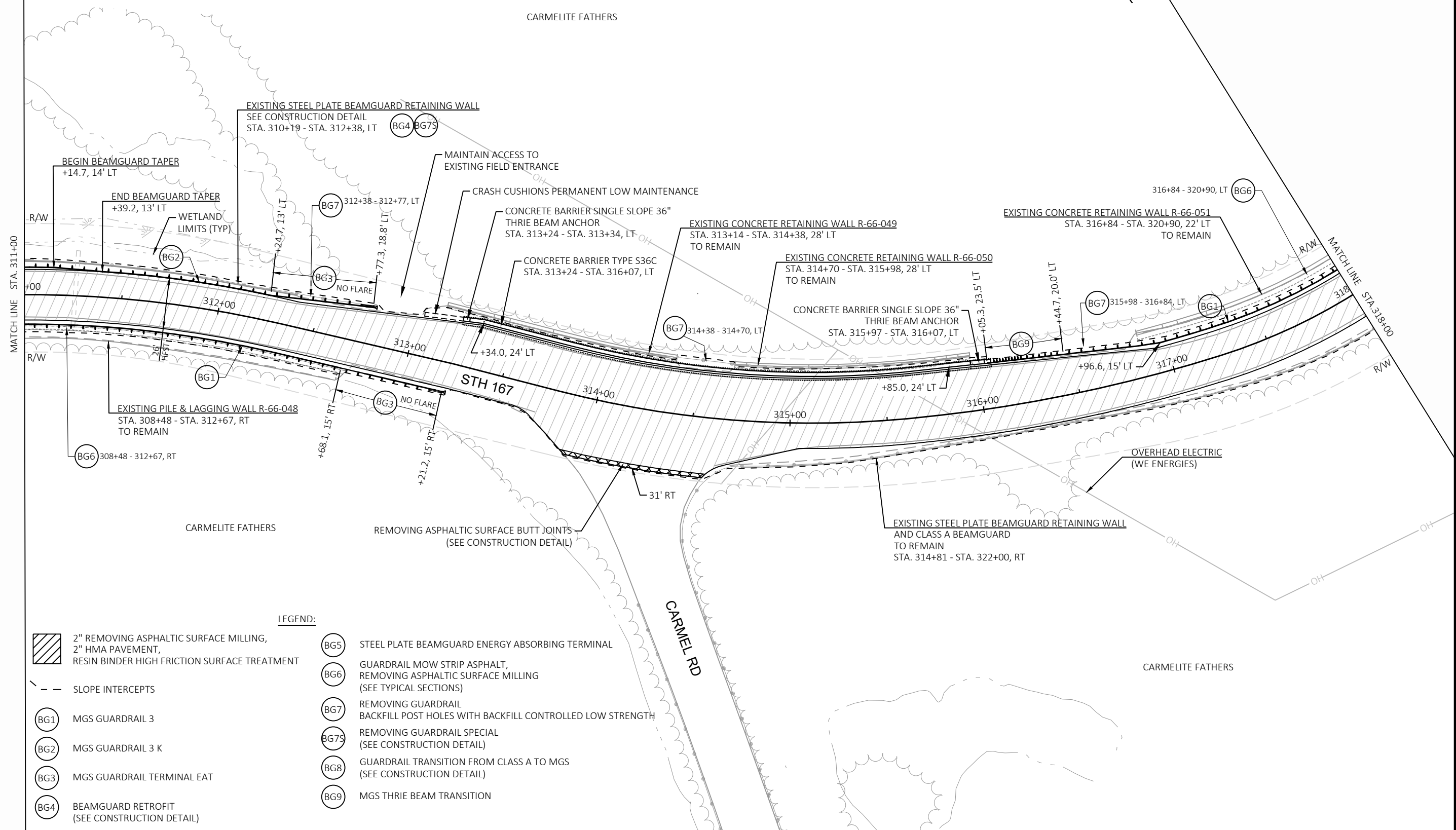
** INCIDENTAL TO BEAMGUARD FILL WALL BLOWOUT REPAIR ITEM





CARMELITE FATHERS





PROJECT NO: 2300-06-70

HWY: STH 167

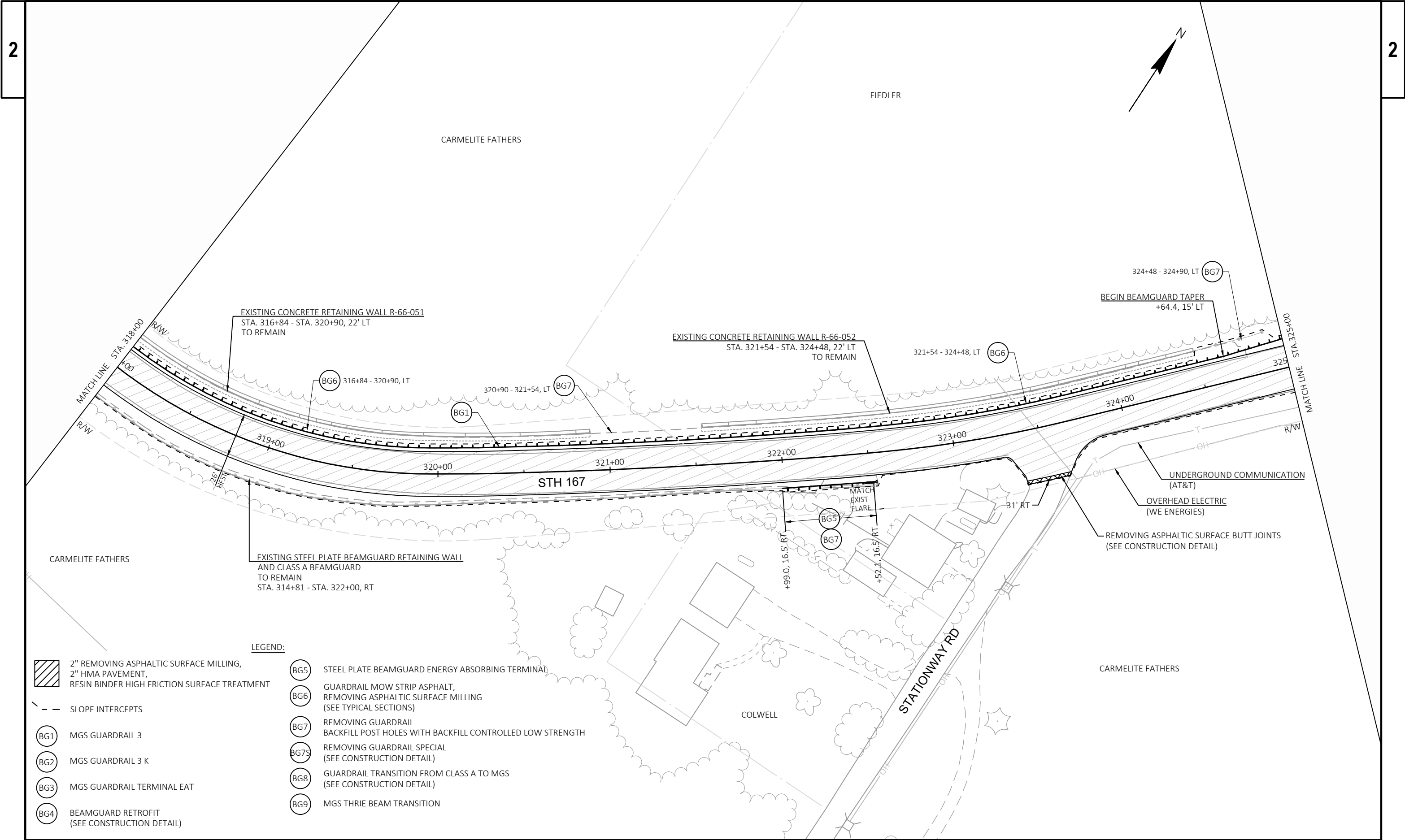
COUNTY: WASHINGTON

PLAN DETAILS

SHEET

13

E



- 2" REMOVING ASPHALTIC SURFACE MILLING,
2" HMA PAVEMENT,
RESIN BINDER HIGH FRICTION SURFACE TREATMENT

SLOPE INTERCEPTS

BG1

MGS GUARDRAIL 3

BG2

MGS GUARDRAIL 3 K

BG3

MGS GUARDRAIL TERMINAL EAT

BG4

BEAMGUARD RETROFIT
(SEE CONSTRUCTION DETAIL)
- LEGEND:

BG5

STEEL PLATE BEAMGUARD ENERGY ABSORBING TERMINAL

BG6

GUARDRAIL MOW STRIP ASPHALT,
REMOVING ASPHALTIC SURFACE MILLING
(SEE TYPICAL SECTIONS)

BG7

REMOVING GUARDRAIL
BACKFILL POST HOLES WITH BACKFILL CONTROLLED LOW STRENGTH

BG7S

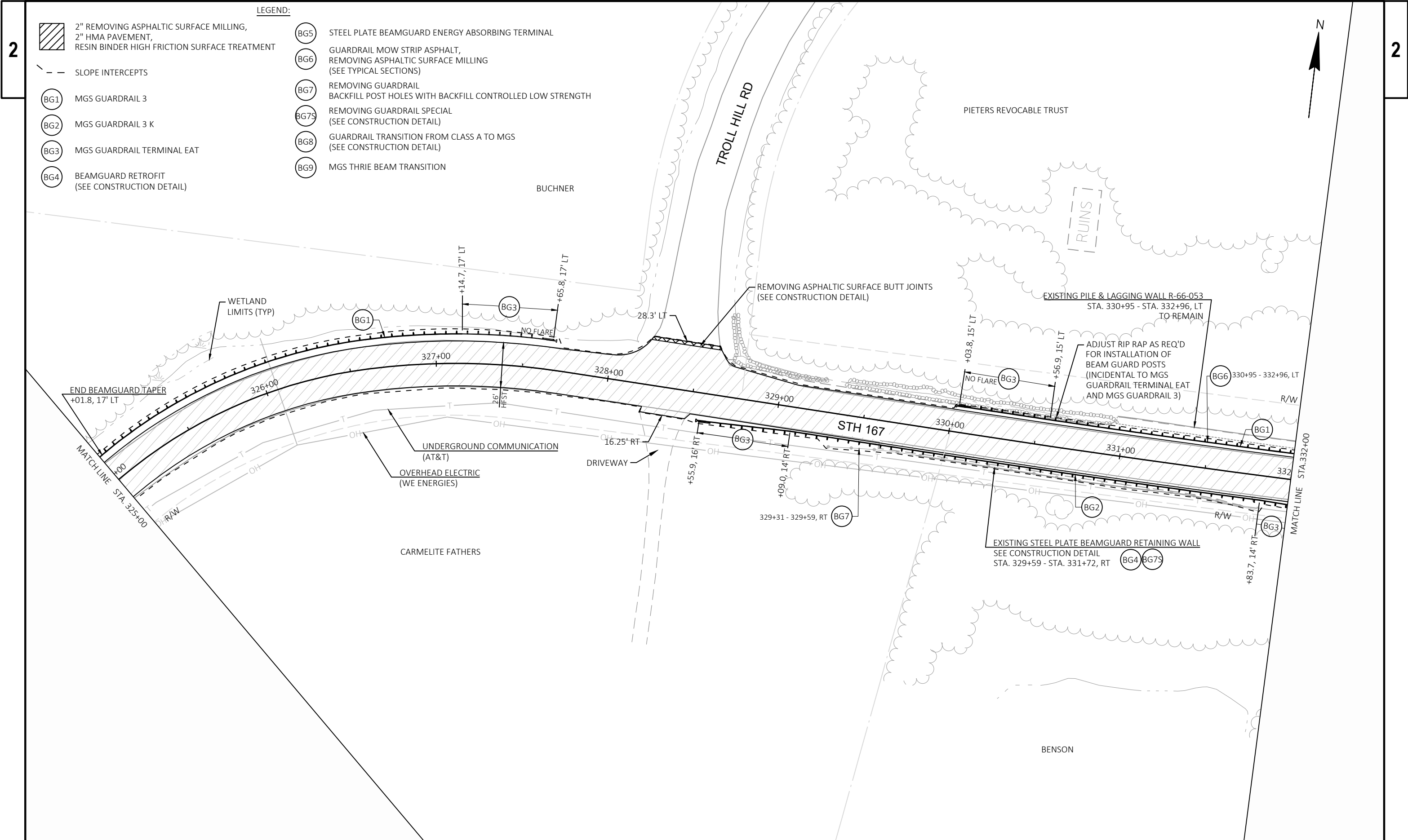
REMOVING GUARDRAIL SPECIAL
(SEE CONSTRUCTION DETAIL)

BG8

GUARDRAIL TRANSITION FROM CLASS A TO MGS
(SEE CONSTRUCTION DETAIL)

BG9

MGS THRIE BEAM TRANSITION





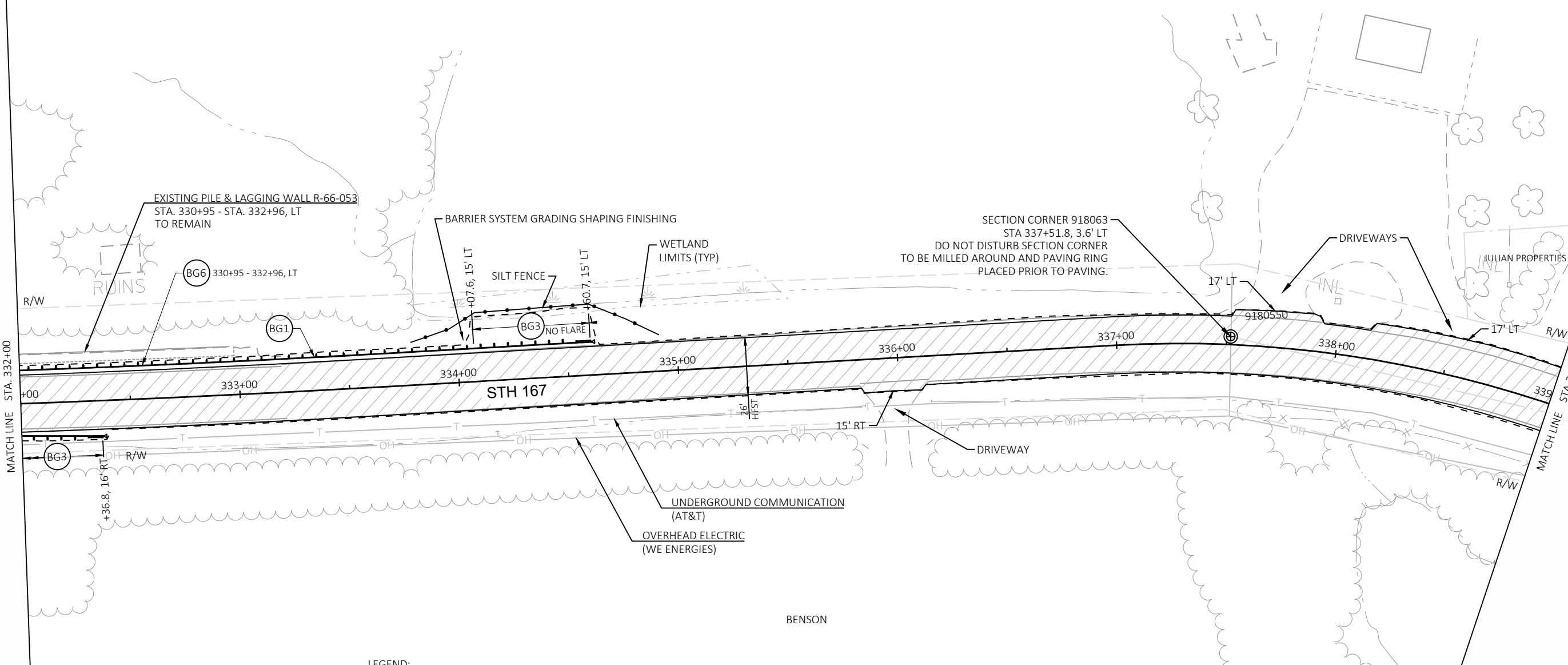
PIETERS REVOCABLE TRUST

APPLE HILL-ERIN LLC

JULIAN PROPERTIES LLC

BENSON

BENSON



2" REMOVING ASPHALTIC SURFACE MILLING,
2" HMA PAVEMENT,
RESIN BINDER HIGH FRICTION SURFACE TREATMENT



SLOPE INTERCEPTS



MGS GUARDRAIL 3



MGS GUARDRAIL 3 K



MGS GUARDRAIL TERMINAL EAT



BEAMGUARD RETROFIT
(SEE CONSTRUCTION DETAIL)

LEGEND:



STEEL PLATE BEAMGUARD ENERGY ABSORBING TERMINAL



GUARDRAIL MOW STRIP ASPHALT,
REMOVING ASPHALTIC SURFACE MILLING
(SEE TYPICAL SECTIONS)



REMOVING GUARDRAIL
BACKFILL POST HOLES WITH BACKFILL CONTROLLED LOW STRENGTH



REMOVING GUARDRAIL SPECIAL
(SEE CONSTRUCTION DETAIL)

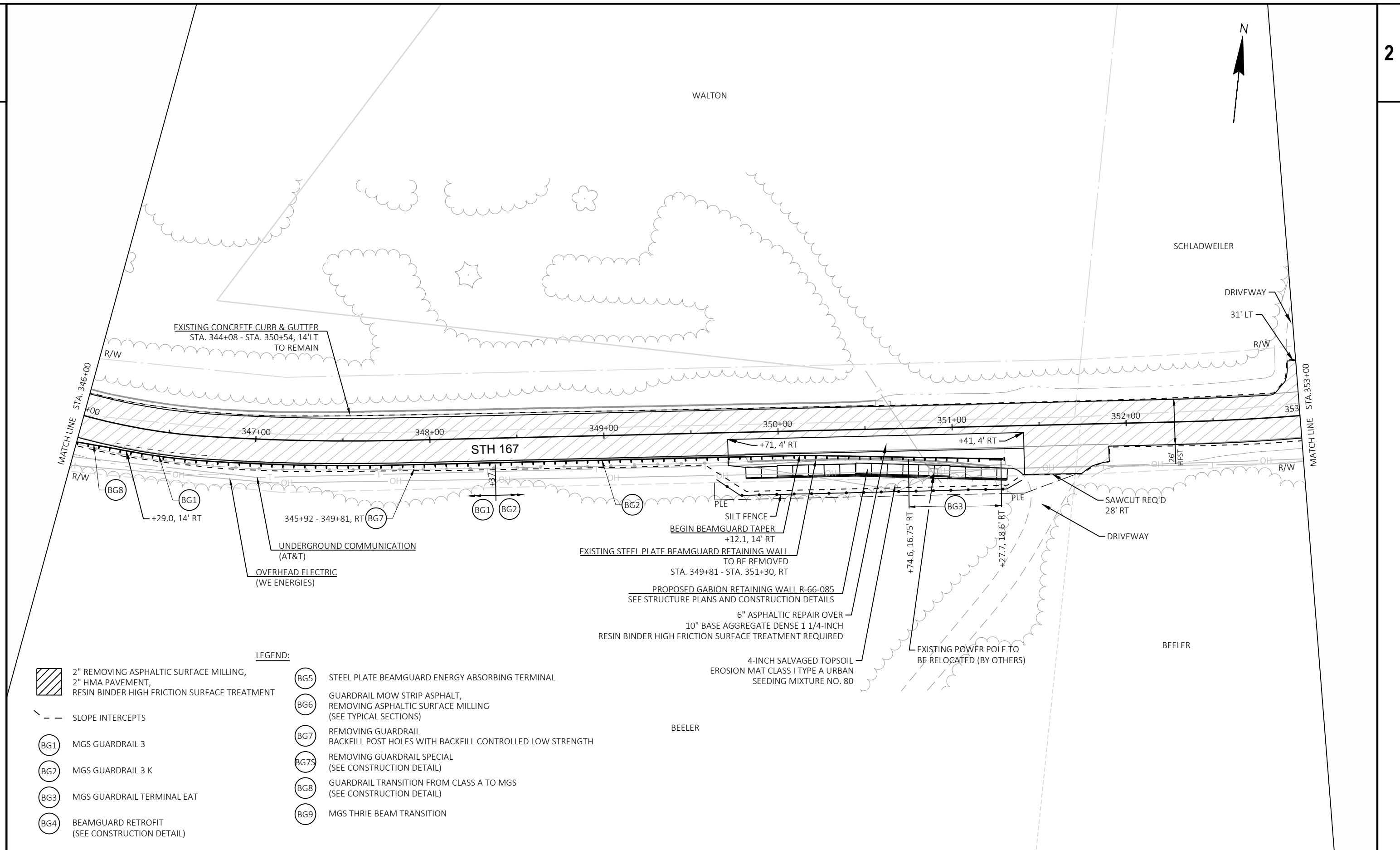


GUARDRAIL TRANSITION FROM CLASS A TO MGS
(SEE CONSTRUCTION DETAIL)



MGS THRIE BEAM TRANSITION





PROJECT NO: 2300-06-70

HWY: STH 167

COUNTY: WASHINGTON

PLAN DETAILS

SHEET

18

E



LEGEND:

2" REMOVING ASPHALTIC SURFACE MILLING,
2" HMA PAVEMENT,
RESIN BINDER HIGH FRICTION SURFACE TREATMENT

--- SLOPE INTERCEPTS

(BG1) MGS GUARDRAIL 3

(BG2) MGS GUARDRAIL 3 K

(BG3) MGS GUARDRAIL TERMINAL EAT

(BG4) BEAMGUARD RETROFIT
(SEE CONSTRUCTION DETAIL)

(BG5) STEEL PLATE BEAMGUARD ENERGY ABSORBING TERMINAL

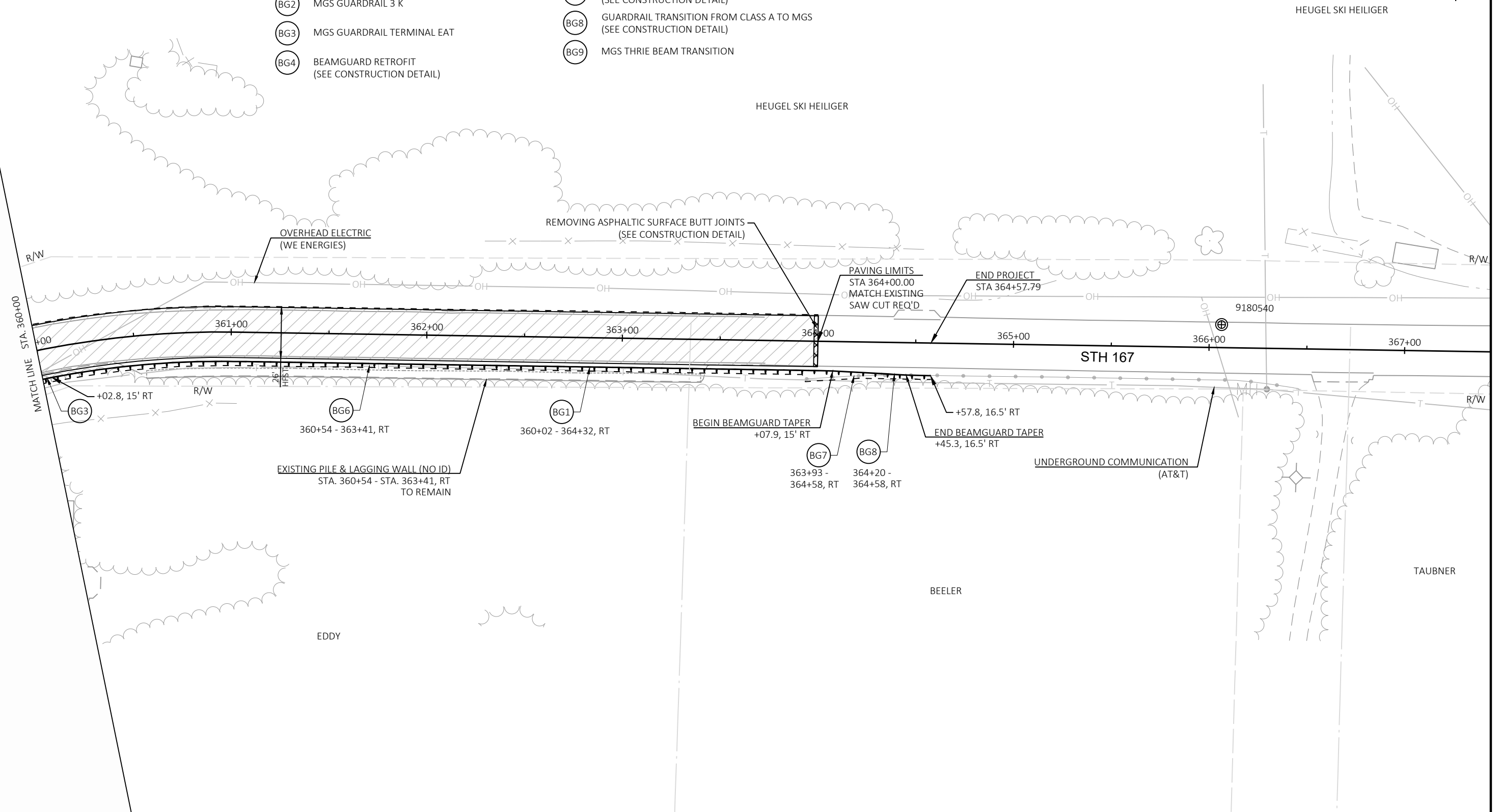
(BG6) GUARDRAIL MOW STRIP ASPHALT,
REMOVING ASPHALTIC SURFACE MILLING
(SEE TYPICAL SECTIONS)

(BG7) REMOVING GUARDRAIL
BACKFILL POST HOLES WITH BACKFILL CONTROLLED LOW STRENGTH

(BG7S) REMOVING GUARDRAIL SPECIAL
(SEE CONSTRUCTION DETAIL)

(BG8) GUARDRAIL TRANSITION FROM CLASS A TO MGS
(SEE CONSTRUCTION DETAIL)

(BG9) MGS THRIE BEAM TRANSITION



PROJECT NO: 2300-06-70

HWY: STH 167

COUNTY: WASHINGTON

PLAN DETAILS

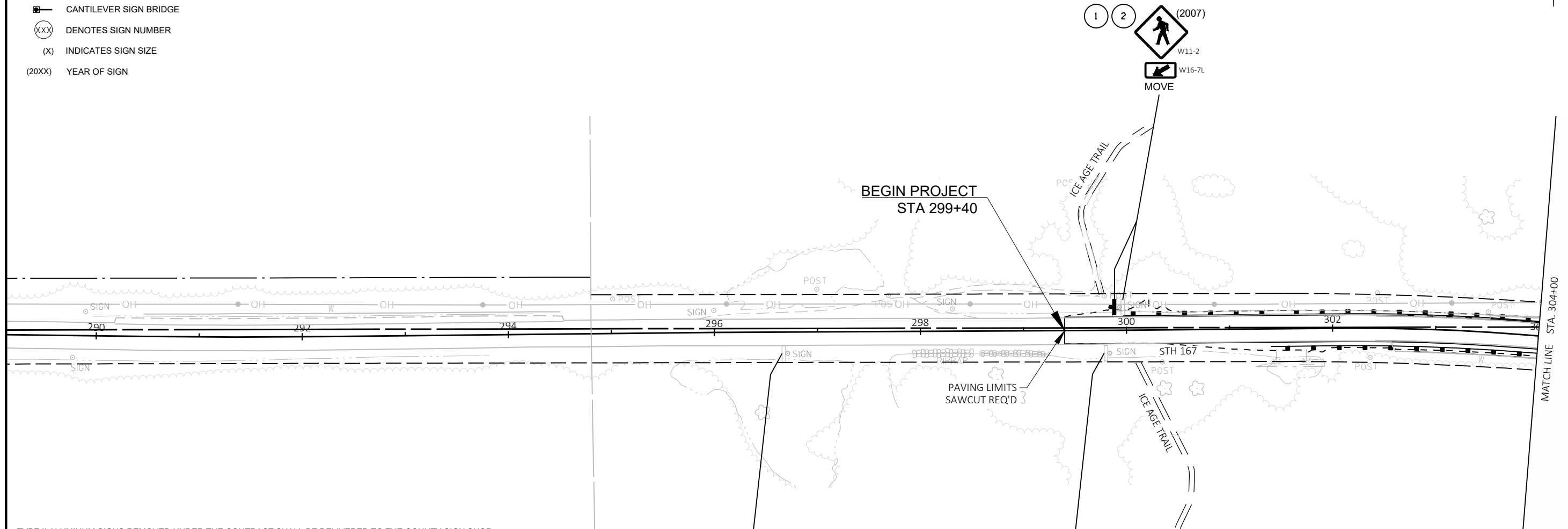
SHEET

20

E

LEGEND

-  EXISTING SIGN MOUNTED ON POST(S)
-  EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
-  PROPOSED SIGN MOUNTED ON POST(S)
-  PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
-  VARIABLE MESSAGE SIGN
-  EXISTING LIGHT OR SIGNAL POLE
-  SIGN BRIDGE
-  CANTILEVER SIGN BRIDGE
-  DENOTES SIGN NUMBER
-  INDICATES SIGN SIZE
-  (20XX) YEAR OF SIGN

2024 CORRIDORS
REPLACEMENT BY
COUNTY CREWSCOUNTY CREWS WILL BE
REPLACING ALL SIGNS ON
ALL OF STH 167 IN 2024.

TYPE II ALUMINUM SIGNS REMOVED UNDER THE CONTRACT SHALL BE DELIVERED TO THE COUNTY SIGN SHOP. CONTACT THE FOLLOWING INDIVIDUAL AT THE SIGN SHOP FOR DISTRIBUTION COUNTY LOCATION.

SIGNING COORDINATOR	COUNTY(S)	PHONE#
JENNY BUCKETT	MILWAUKEE, KENOSHA, WASHINGTON, OZAUKEE	414-750-2427
CHUCK SALDIVAR	RACINE, WALWORTH, WAUKESHA	414-750-1682

SIGNS SHALL BE CAREFULLY REMOVED FROM SIGN SUPPORTS. THE SIGNS SHALL BE PALLETIZED FOR HANDLING WITH A FORKLIFT (SEE STANDARD SPEC 638.3.4). THE REGIONAL SIGN SHOP (414-266-1164) SHALL BE NOTIFIED THREE WORKING DAYS PRIOR TO DELIVERY OF THE SIGNS.

WHEN AN EXISTING STOP SIGN SUPPORT IS TO BE REMOVED AND A NEW STOP SIGN AND SUPPORT ERECTED, THE WORK SHALL BE DONE CONCURRENTLY. FOR OTHER SIGNS AND SUPPORTS THAT ARE TO BE REMOVED AND NEW SIGNS AND SUPPORTS ERECTED, THE REMOVAL OF THE EXISTING SIGN/SUPPORT AND ERECTION OF THE NEW SIGN/SUPPORT SHOULD BE DONE AS CONCURRENTLY AS POSSIBLE. IN NO CASE SHALL A NEW SIGN/SUPPORT BE DOWN FOR MORE THAN 24 HOURS AND THERE SHALL NOT BE MORE THAN ONE SIGN OF THE SAME LEGEND MISSING IN A ROW.

WOOD POST SIZES, FOR TYPE II SIGNS ARE ESTIMATED LENGTHS AND THE ACTUAL LENGTH WILL BE DETERMINED IN THE FIELD.

STREET NAME SIGNS ARE PROPERTY OF THE MUNICIPALITY (CITY, VILLAGE OR TOWN). THE MUNICIPALITY SHALL BE CONTACTED TO REMOVE THEIR STREET NAME SIGNS PRIOR TO CONSTRUCTION AND IT IS THEIR RESPONSIBILITY TO REINSTALL THE OLD SIGNS OR REPLACE THEM FOLLOWING CONSTRUCTION. WISDOT DOES NOT FURNISH OR INSTALL STREET NAME SIGNS. THE STREET NAME SIGNS SHALL NOT BE PLACED ON TOP OF THE STOP SIGNS.

LOCATE NO PASSING PENNANTS BASED ON ESTABLISHING NO PASSING ZONES PAY ITEM. PLACE SIGNS BASED ON WHERE THE PAVEMENT MARKING FOR NO PASSING ZONES BEGIN.

BOX OUT OR CORING OF CONCRETE FOR SIGN POSTS IS INCIDENTAL TO THE POST.

SHEET 1 OF 6

PROJECT NO: 2300-06-70

HWY: STH 167

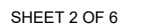
COUNTY: WASHINGTON

PERMANENT SIGNING

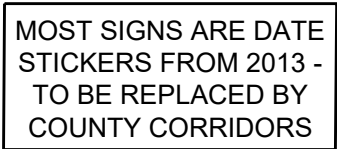
SHEET

21

E



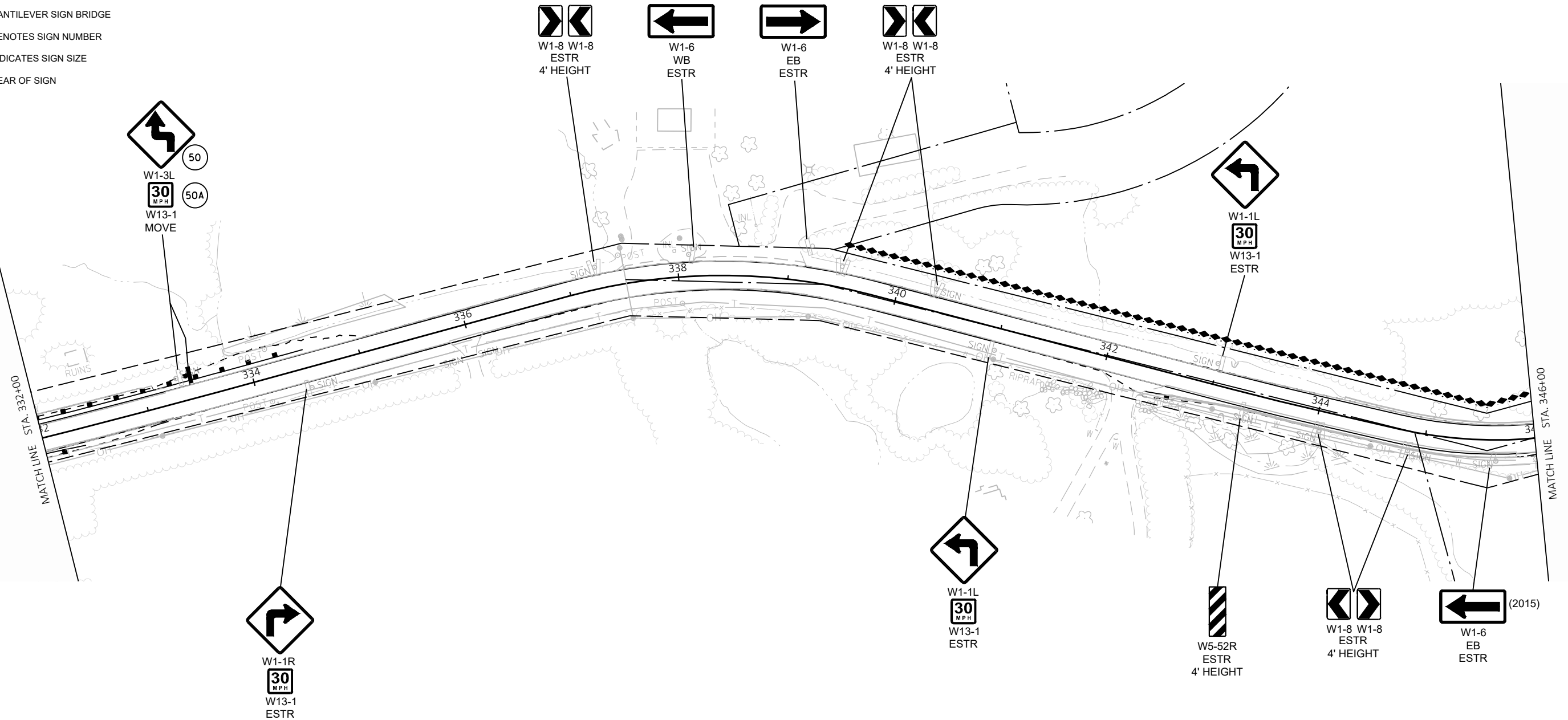
	EXISTING SIGN MOUNTED ON POST(S)
	EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
	PROPOSED SIGN MOUNTED ON POST(S)
	PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
	VARIABLE MESSAGE SIGN
	EXISTING LIGHT OR SIGNAL POLE
	SIGN BRIDGE
	CANTILEVER SIGN BRIDGE
	DENOTES SIGN NUMBER
(X)	INDICATES SIGN SIZE
(20XX)	YEAR OF SIGN





LEGEND

- EXISTING SIGN MOUNTED ON POST(S)
 EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 PROPOSED SIGN MOUNTED ON POST(S)
 PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 VARIABLE MESSAGE SIGN
 EXISTING LIGHT OR SIGNAL POLE
 SIGN BRIDGE
 CANTILEVER SIGN BRIDGE
 DENOTES SIGN NUMBER
(X) INDICATES SIGN SIZE
(20XX) YEAR OF SIGN



SHEET 4 OF 6

PROJECT NO: 2300-06-70

HWY: STH 167

COUNTY: WASHINGTON

PERMANENT SIGNING

SHEET

24

E

FILE NAME : N:\PDS\C3D\CAD\23000600\SIGN\023201_PS_2300-06-70.DWG
LAYOUT NAME - 04

PLOT DATE : 6/6/2023 3:00 PM

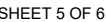
PLOT BY : VANDE LEEST, CYNTHIA

PLOT NAME :

PLOT SCALE : #####

WISDOT/CADDs SHEET 42

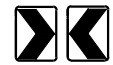
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	EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
	PROPOSED SIGN MOUNTED ON POST(S)
	PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
	VARIABLE MESSAGE SIGN
	EXISTING LIGHT OR SIGNAL POLE
	SIGN BRIDGE
	CANTILEVER SIGN BRIDGE
	DENOTES SIGN NUMBER
(X)	INDICATES SIGN SIZE
(20XX)	YEAR OF SIGN





LEGEND

- EXISTING SIGN MOUNTED ON POST(S)
 EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 PROPOSED SIGN MOUNTED ON POST(S)
 PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 VARIABLE MESSAGE SIGN
 EXISTING LIGHT OR SIGNAL POLE
 SIGN BRIDGE
 CANTILEVER SIGN BRIDGE
 DENOTES SIGN NUMBER
(X) INDICATES SIGN SIZE
(20XX) YEAR OF SIGN



W1-8 W1-8
ESTR
4' HEIGHT



(2013)

W1-5L
30
MPH

W13-1

NEXT
1 MILE

W57-51

END PROJECT
STA 364+47.85



R2-1
MOVE



W5-52R
MOVE
4' HEIGHT

SHEET 6 OF 6

PROJECT NO: 2300-06-70

HWY: STH 167

COUNTY: WASHINGTON

PERMANENT SIGNING

SHEET

26

E

FILE NAME : N:\PDS\C3D\CAD\23000600\SIGN\023201_PS_2300-06-70.DWG
LAYOUT NAME - 06

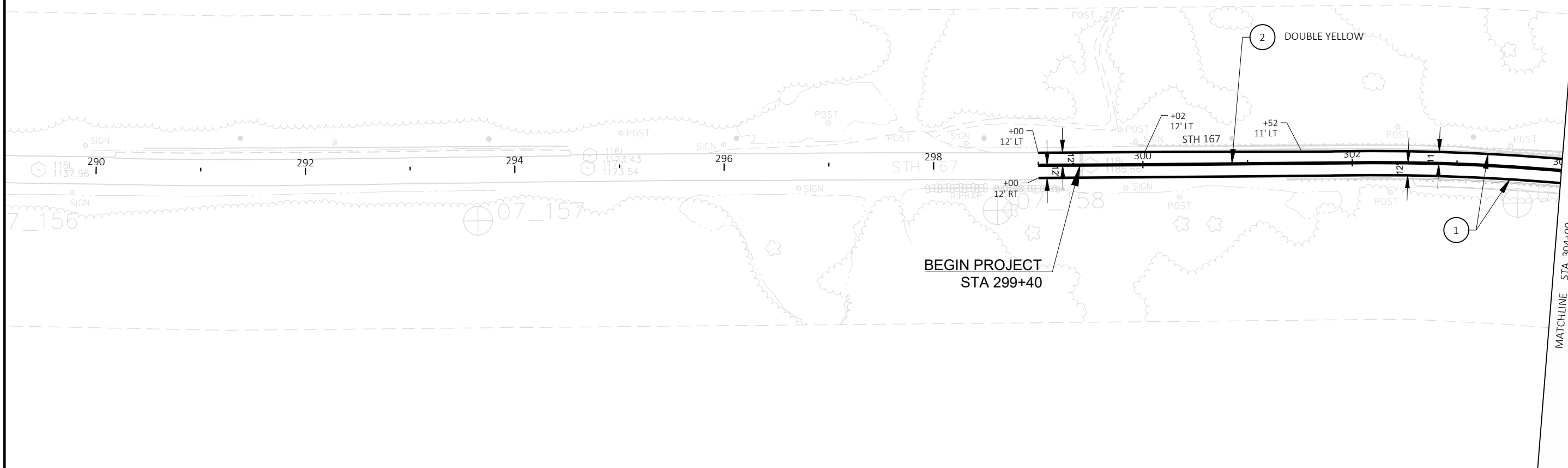
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PLOT BY : VANDE LEESE, CYNTHIA

PLOT NAME :

PLOT SCALE : #####

WISDOT/CADD SHEET 42

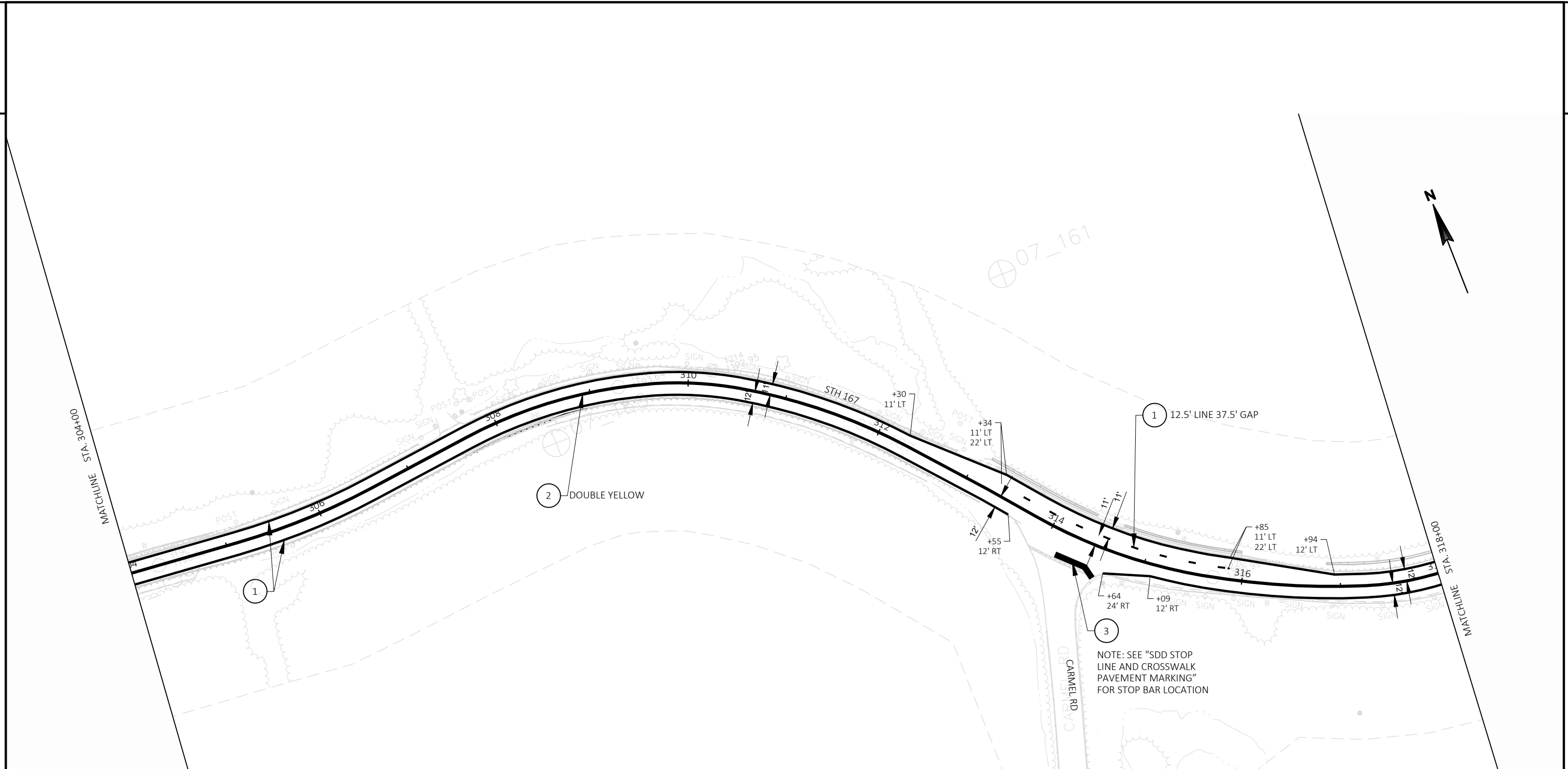


PAVEMENT MARKING NOTES:

1. ESTABLISH NO PASSING ZONES PER THE PROJECT SPECIFICATIONS. INSTALL "NO PASSING ZONE" PENNANT (W14-3) AT THE START OF THE NO PASSING ZONE IF ANY OF THE NO PASSING ZONES CHANGE FROM EXISTING CONDITIONS.

LEGEND:

- 1 MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE)
- 2 MARKING LINE EPOXY 6-INCH (YELLOW)
- 3 MARKING STOP LINE EPOXY 18-INCH

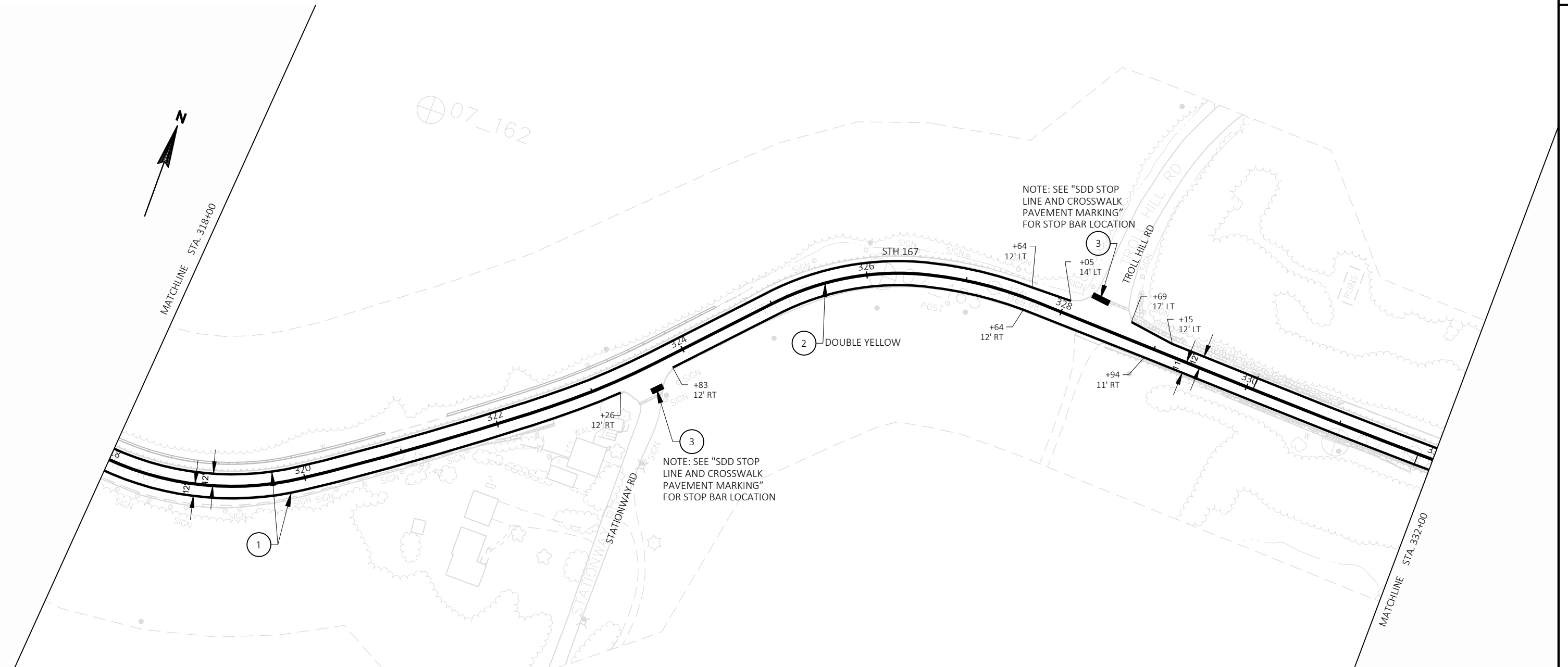


PAVEMENT MARKING NOTES:

1. ESTABLISH NO PASSING ZONES PER THE PROJECT SPECIFICATIONS. INSTALL "NO PASSING ZONE" PENNANT (W14-3) AT THE START OF THE NO PASSING ZONE IF ANY OF THE NO PASSING ZONES CHANGE FROM EXISTING CONDITIONS.

LEGEND:

- 1 MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE)
- 2 MARKING LINE EPOXY 6-INCH (YELLOW)
- 3 MARKING STOP LINE EPOXY 18-INCH



PAVEMENT MARKING NOTES:

1. ESTABLISH NO PASSING ZONES PER THE PROJECT SPECIFICATIONS. INSTALL "NO PASSING ZONE" PENNANT (W14-3) AT THE START OF THE NO PASSING ZONE IF ANY OF THE NO PASSING ZONES CHANGE FROM EXISTING CONDITIONS.

LEGEND:

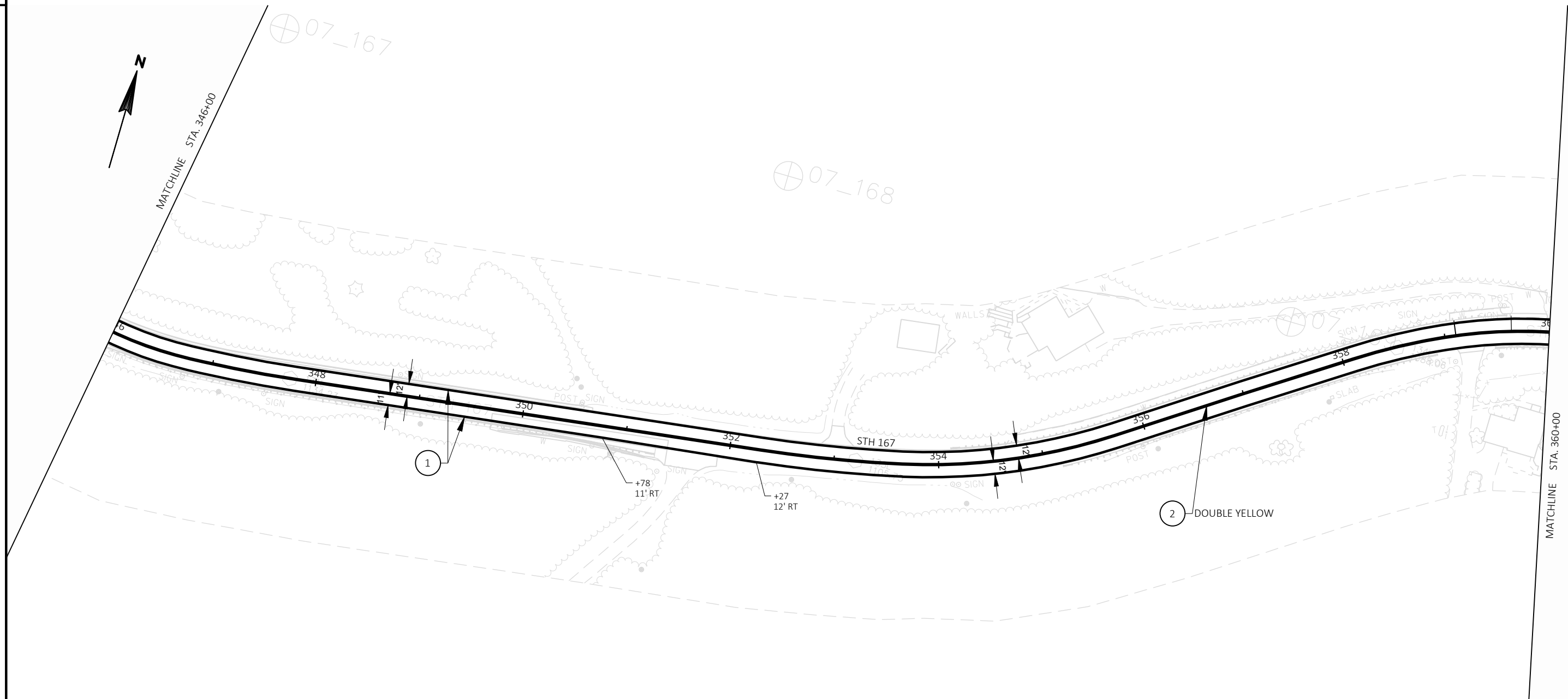
- 1 MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE)
- 2 MARKING LINE EPOXY 6-INCH (YELLOW)
- 3 MARKING STOP LINE EPOXY 18-INCH

2



LEGEND:

- 1 MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE)
- 2 MARKING LINE EPOXY 6-INCH (YELLOW)
- 3 MARKING STOP LINE EPOXY 18-INCH

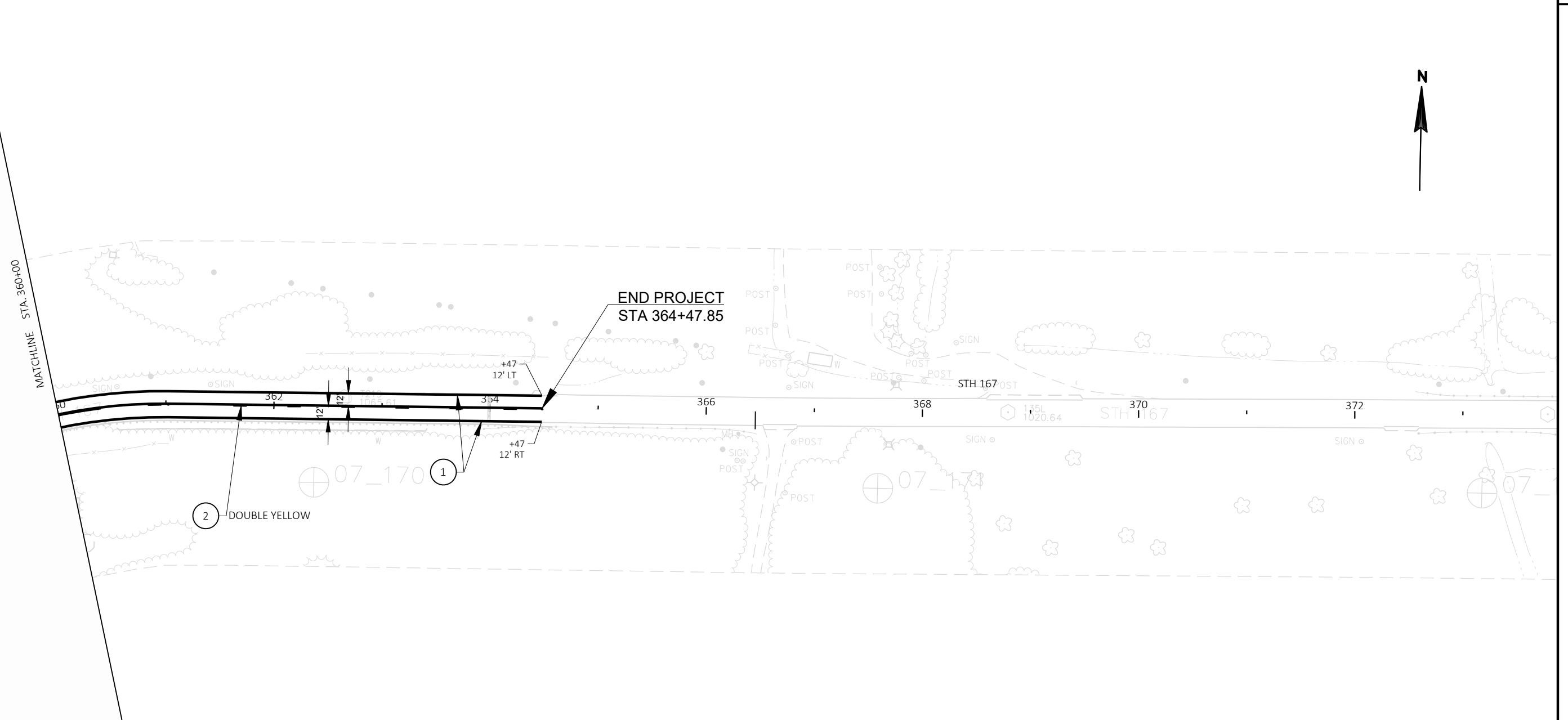


PAVEMENT MARKING NOTES:

1. ESTABLISH NO PASSING ZONES PER THE PROJECT SPECIFICATIONS. INSTALL "NO PASSING ZONE" PENNANT (W14-3) AT THE START OF THE NO PASSING ZONE IF ANY OF THE NO PASSING ZONES CHANGE FROM EXISTING CONDITIONS.

LEGEND:

- 1 MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE)
- 2 MARKING LINE EPOXY 6-INCH (YELLOW)
- 3 MARKING STOP LINE EPOXY 18-INCH



PAVEMENT MARKING NOTES:

1. ESTABLISH NO PASSING ZONES PER THE PROJECT SPECIFICATIONS. INSTALL "NO PASSING ZONE" PENNANT (W14-3) AT THE START OF THE NO PASSING ZONE IF ANY OF THE NO PASSING ZONES CHANGE FROM EXISTING CONDITIONS.

LEGEND:

- 1 MARKING LINE GROOVED WET REF EPOXY 6-INCH (WHITE)
- 2 MARKING LINE EPOXY 6-INCH (YELLOW)
- 3 MARKING STOP LINE EPOXY 18-INCH

TRAFFIC CONTROL AND DETOUR NOTES

DURING REPAIR OF BEAMGUARD WALL BLOWOUT, STH 167 SHALL BE CLOSED BETWEEN STA 300+00 TO STA 313+75 AS SHOWN IN 'DETAIL A'. STH 167 SHALL BE REOPENED TO LOCAL TRAFFIC ONLY UPON COMPLETION OF THE BEAMGUARD WALL BLOWOUT REPAIR.

DURING CONSTRUCTION OF RETAINING WALL R-66-085, STH 167 SHALL BE CLOSED BETWEEN STA 342+50 TO STA 351+50 AS SHOWN IN 'DETAIL B' (FROM ADDRESSES 5661 TO 5585). STH 167 SHALL BE REOPENED TO LOCAL TRAFFIC ONLY UPON COMPLETION OF RETAINING WALL CONSTRUCTION.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200' (500' DESIRABLE) DISTANCE TO EXISTING SIGNS.

DO NOT PLACE ANY TRAFFIC CONTROL ITEMS WITHIN 50-FEET OF RAILROAD RIGHT-OF-WAY

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL IN-USE SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

ALL TYPE III BARRICADES SHALL BE 8' IN LENGTH AND HAVE 2 TYPE 'A' WARNING LIGHTS.

ANY STOP SIGNS THAT ARE REMOVED FOR A CONSTRUCTION OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED.

LEGEND

- SIGN ON FIXED SUPPORT(S)
- || TYPE III BARRICADE WITHOUT/WITH SIGN AND 2 TYPE A WARNING LIGHTS (FLASHING)
- ▨ PROJECT LIMITS
- - - DETOUR ROUTE
- RR GRADE-SEPARATED RAILROAD CROSSING (SEE NOTES)
- * PLACE BARRICADES ON SHOULDERS

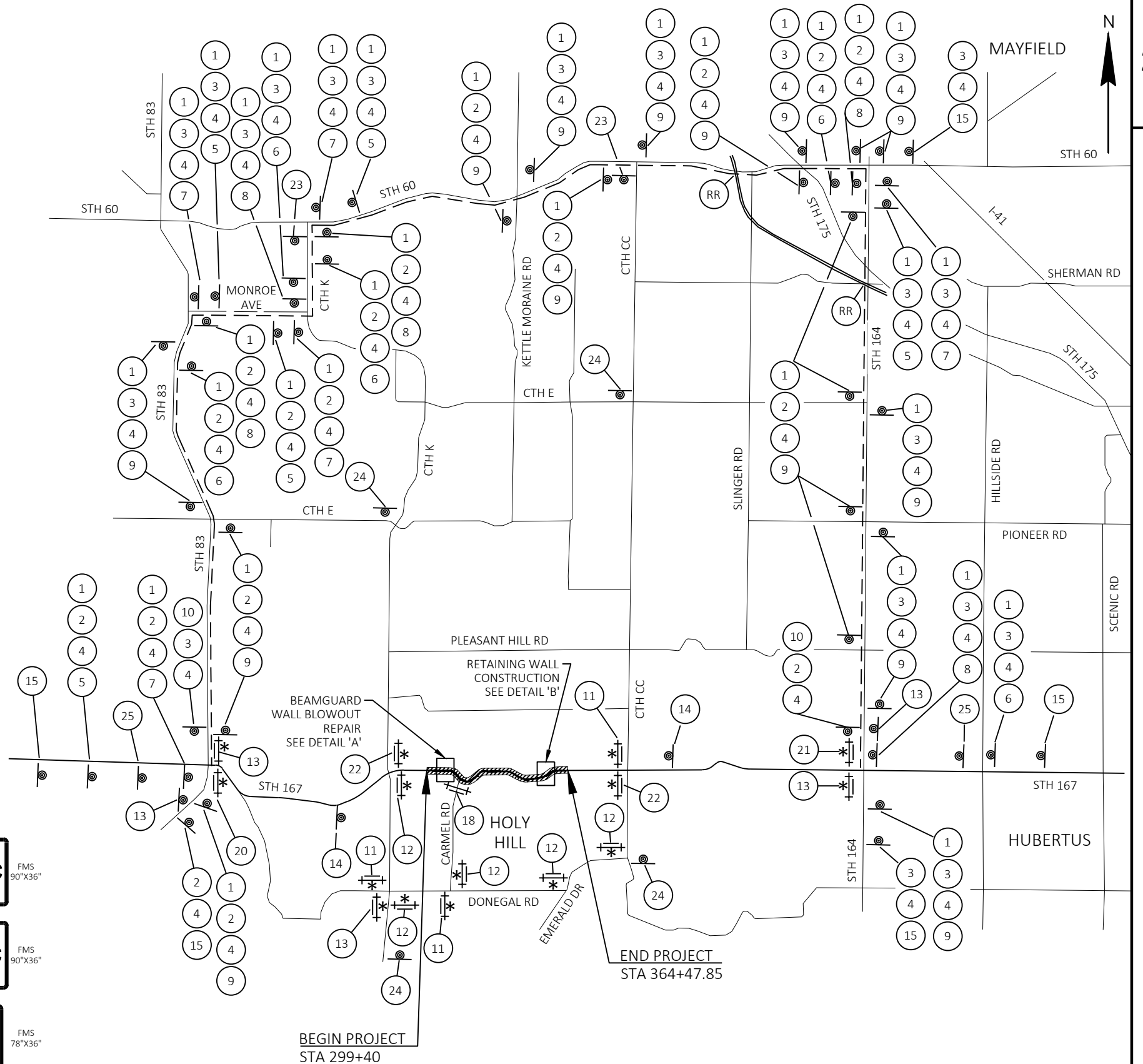
- 1 DETOUR
M4-8
24"x12"
- 2 EAST
M3-2
24"x12"
- 3 WEST
M3-4
24"x12"
- 4 167
M1-6
24"x24"
- 5
M05-1L
21"x21"

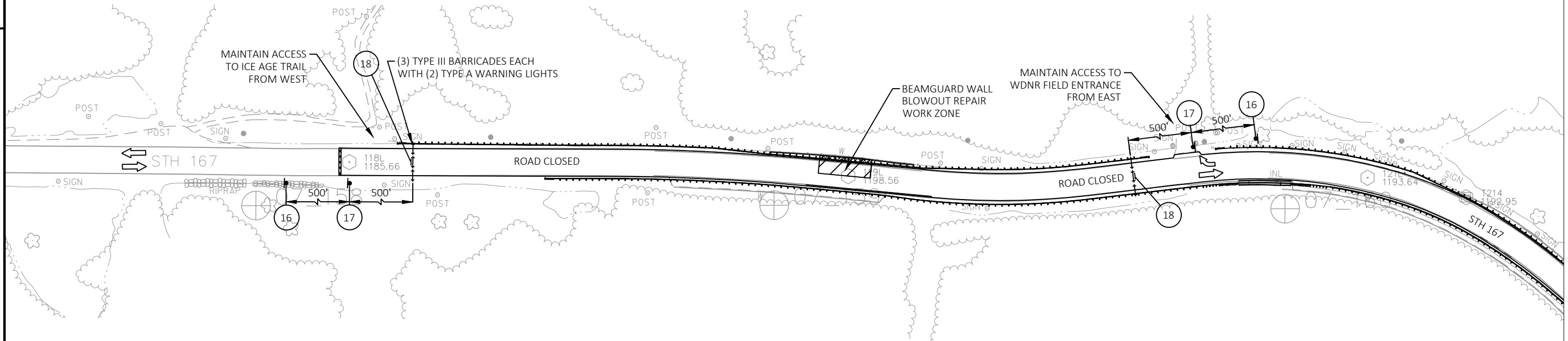
- 6
M05-1R
21"x21"
- 7
M06-1
21"x21"
- 8
M06-1
21"x21"
- 9
M06-1
21"x21"
- 10
M06-1
21"x21"
- 11
M05-1R
21"x21"
- 12
M06-1
21"x21"
- 13
M06-1
21"x21"
- 14
M05-1L
21"x21"

- 11 HOLY HILL
DETOUR
M4-9L
30"x24"
- 12 HOLY HILL
DETOUR
M4-9R
30"x24"
- 13 HOLY HILL
DETOUR
M4-9A
30"x24"

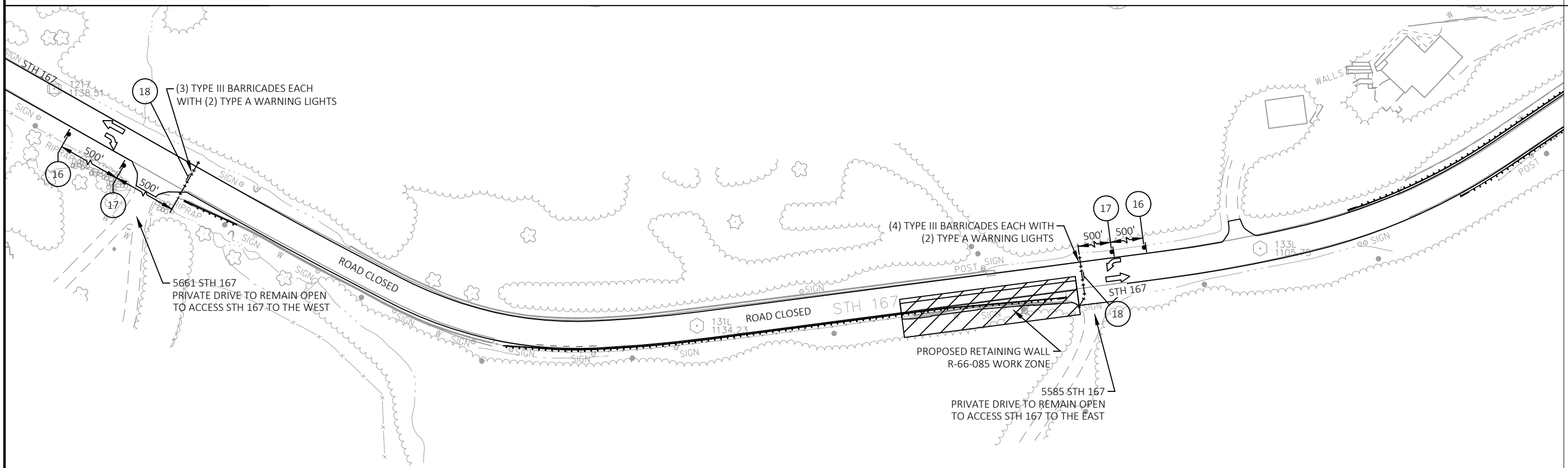
- 14 ROAD CLOSED AHEAD
W20-3A
- 15 DETOUR AHEAD
W20-2A
- 16 ROAD CLOSED 1000 FT
W20-3C
- 17 ROAD CLOSED 500 FT
W20-3D
- 18 ROAD CLOSED
R11-2
48"x30"
- 19 ROAD CLOSED TO THRU TRAFFIC
R11-4
60"x30"

- 20 ROAD CLOSED 134 MILES AHEAD LOCAL TRAFFIC ONLY
R11-3
60"x30"
- 21 ROAD CLOSED 212 MILES AHEAD LOCAL TRAFFIC ONLY
R11-3
60"x30"
- 22 ROAD CLOSED 112 MILES AHEAD LOCAL TRAFFIC ONLY
R11-3
60"x30"
- 23 HWY 167 CLOSED HWY K TO HWY CC FOLLOW DETOUR
FMS
90"x36"
- 24 HWY 167 CLOSED HWY K TO HWY CC USE ALT ROUTE
FMS
90"x36"
- 25 HOLY HILL TRAFFIC FOLLOW DETOUR
FMS
78"x36"





DETAIL A - ROAD CLOSED DURING BEAMGUARD WALL BLOWOUT REPAIR



DETAIL B - ROAD CLOSED DURING RETAINING WALL CONSTRUCTION

PROJECT NO: 2300-06-70

HWY: STH 167

COUNTY: WASHINGTON

DETOUR STH 167

SHEET

34

E

FILE NAME: N:\PDS\CS3D\23000600\SHEETS\PLAN\025101-TC.DWG
LAYOUT NAME - 02

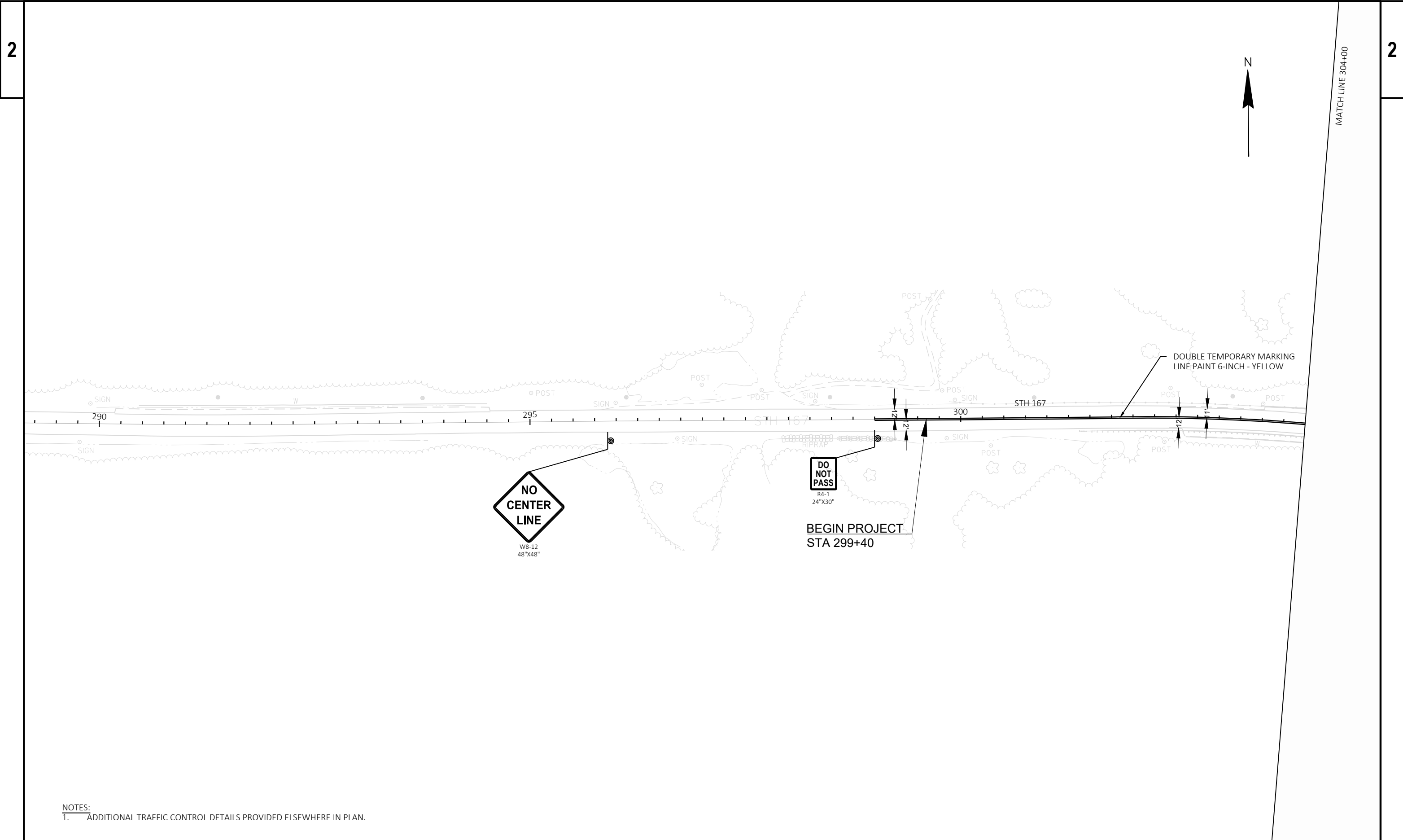
PLOT DATE: 10/27/2023 10:32 AM

PLOT BY: SKIFFINGTON, NICHOLA

PLOT NAME:

PLOT SCALE: #####

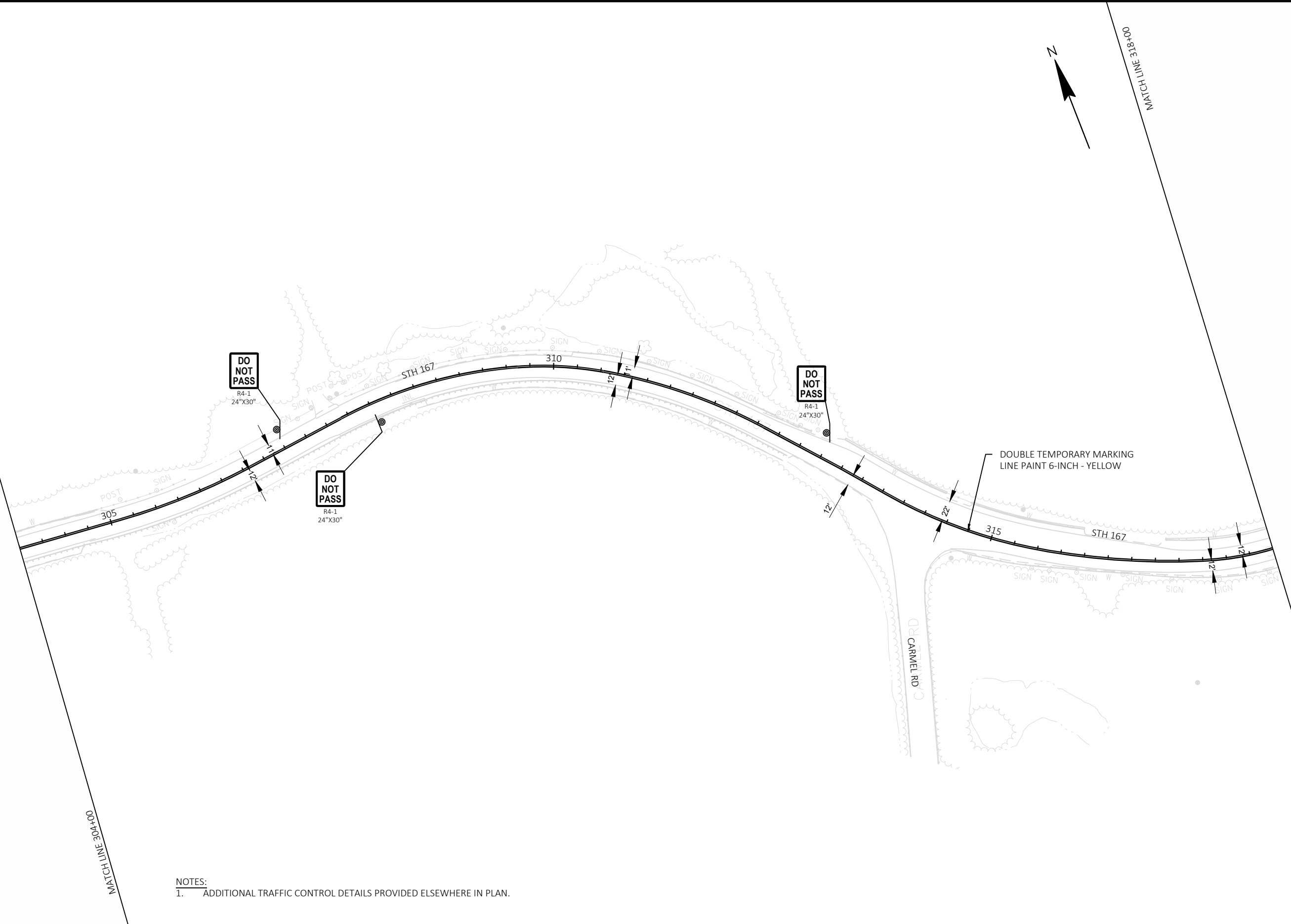
WISDOT/CADDs SHEET 42



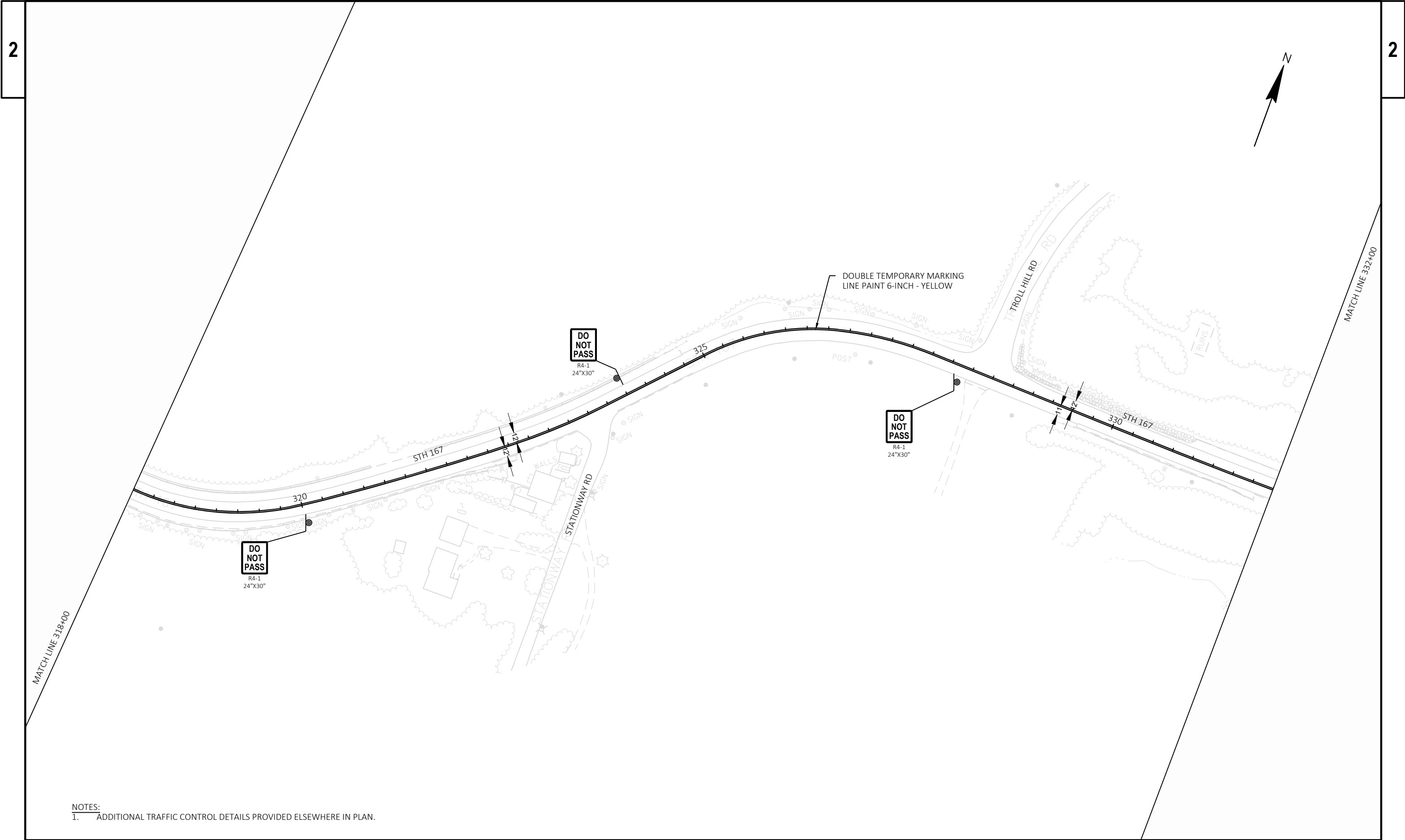
NOTES:
1. ADDITIONAL TRAFFIC CONTROL DETAILS PROVIDED ELSEWHERE IN PLAN.

2

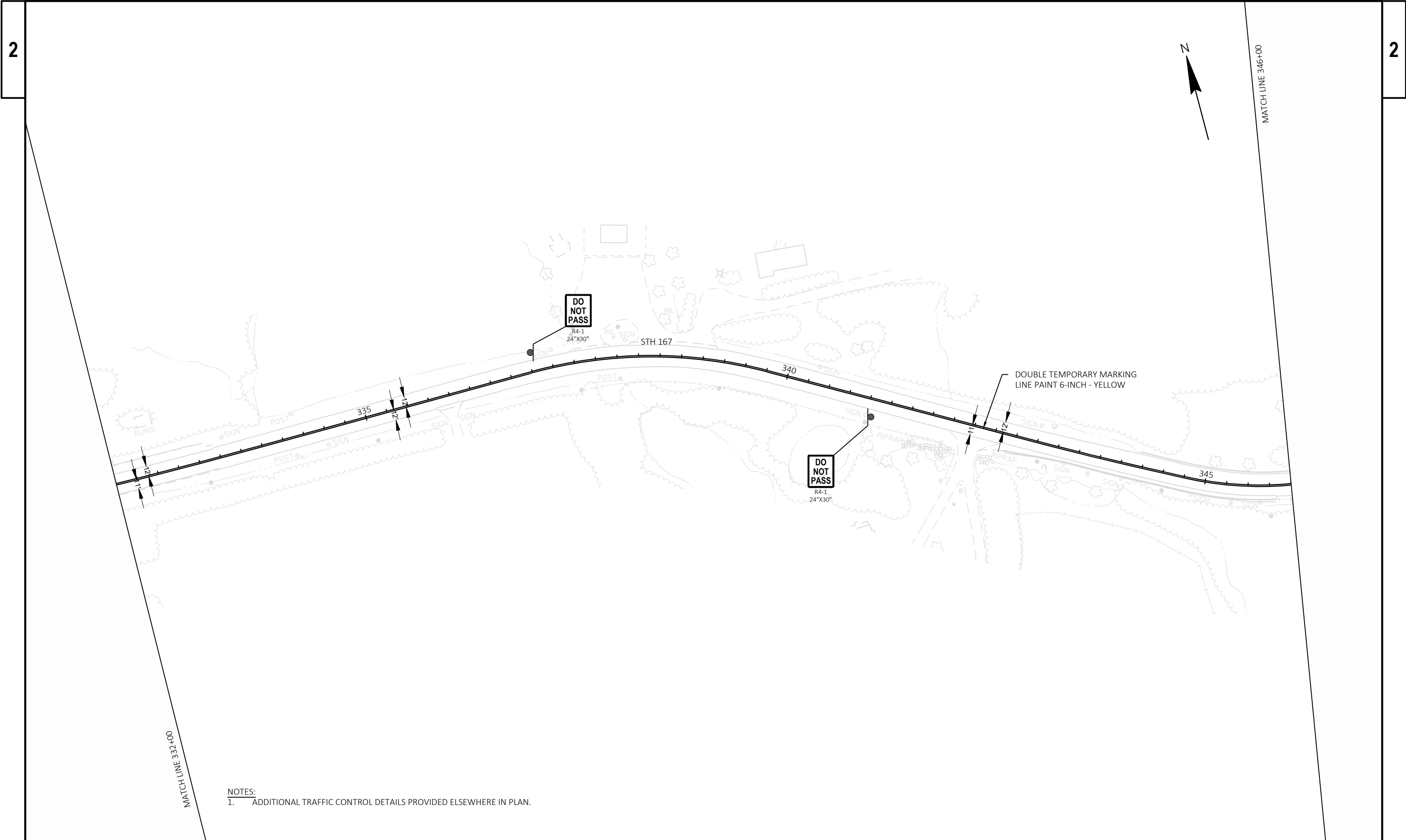
2



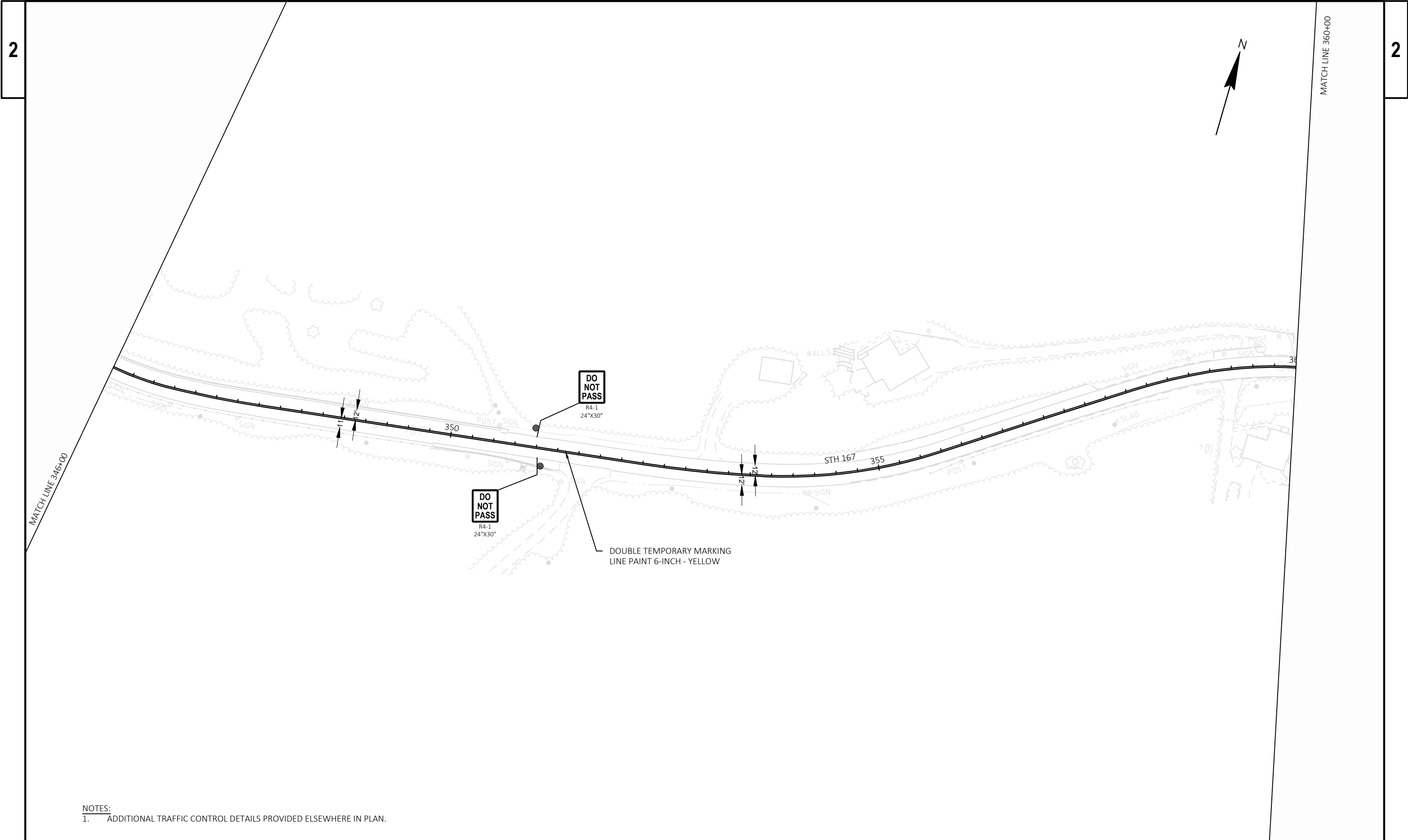
NOTES:
1. ADDITIONAL TRAFFIC CONTROL DETAILS PROVIDED ELSEWHERE IN PLAN.



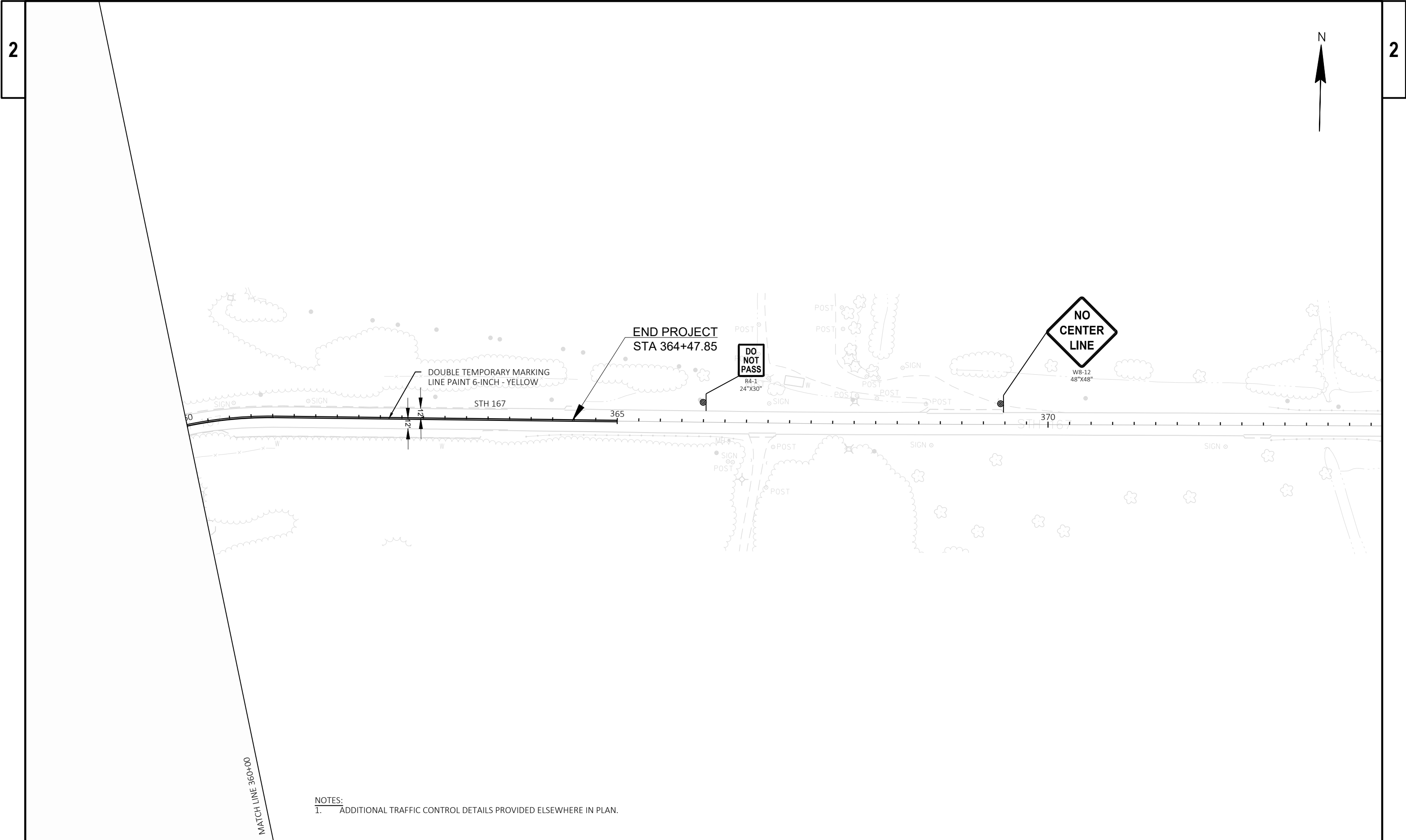
NOTES:
1. ADDITIONAL TRAFFIC CONTROL DETAILS PROVIDED ELSEWHERE IN PLAN.

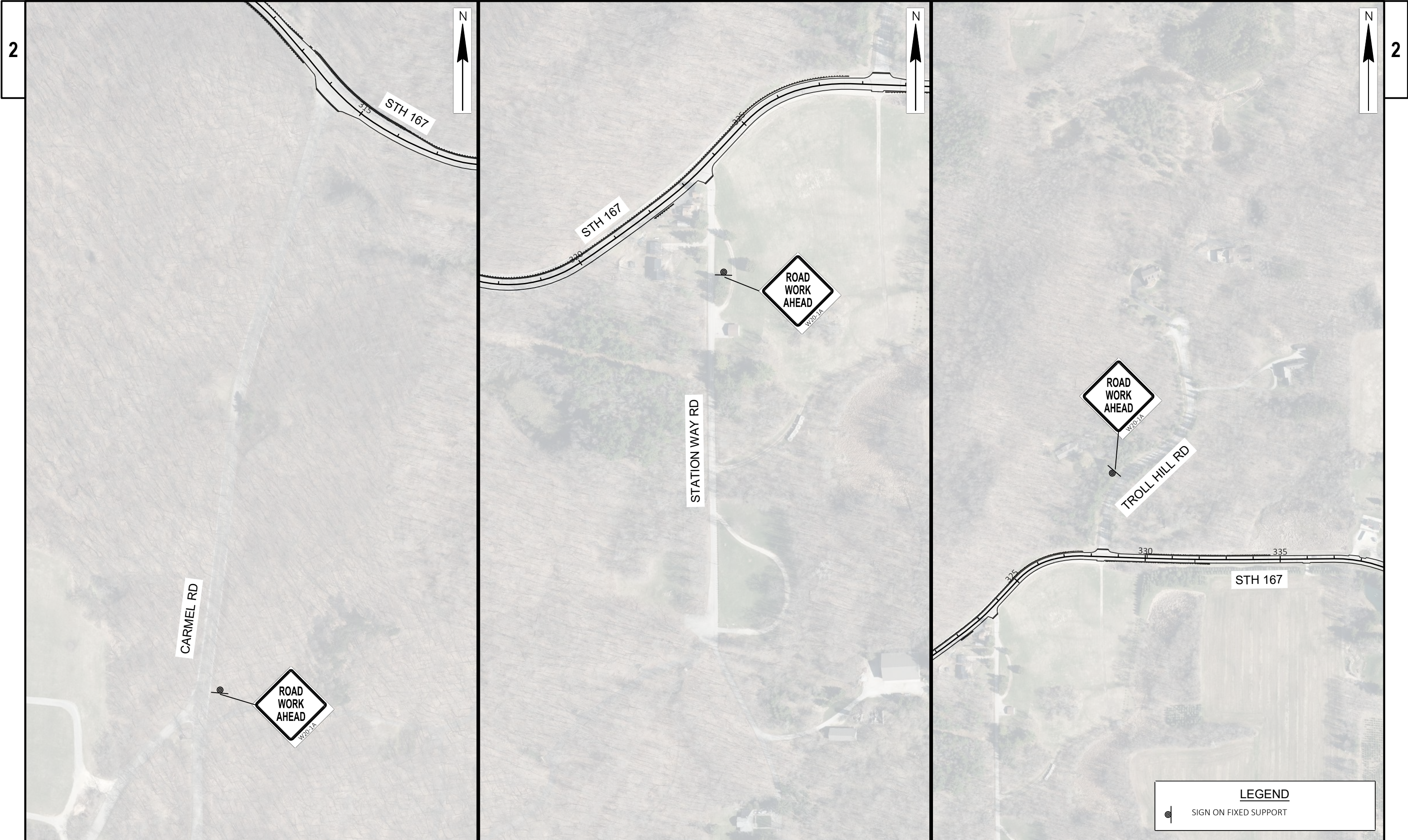


NOTES:
 I. ADDITIONAL TRAFFIC CONTROL DETAILS PROVIDED ELSEWHERE IN PLAN.



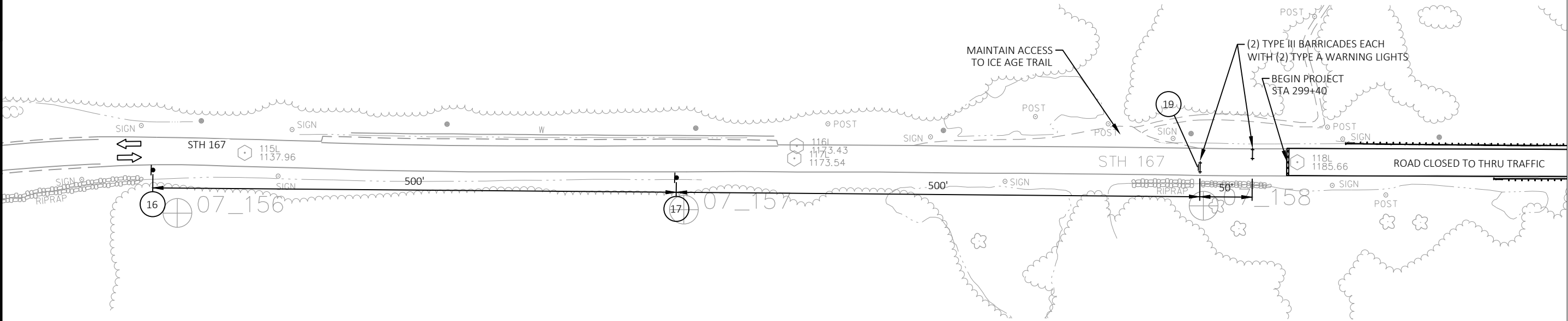
NOTES:
1. ADDITIONAL TRAFFIC CONTROL DETAILS PROVIDED ELSEWHERE IN PLAN.



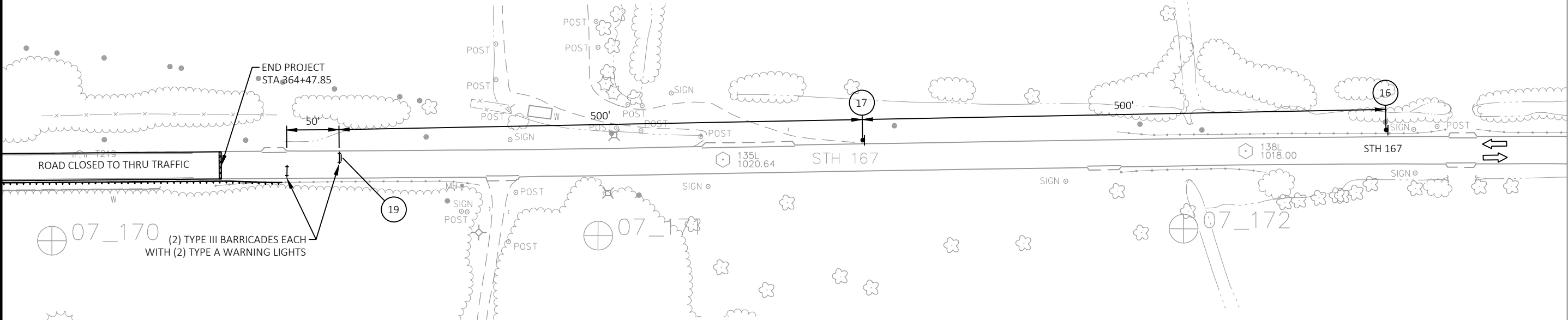


2

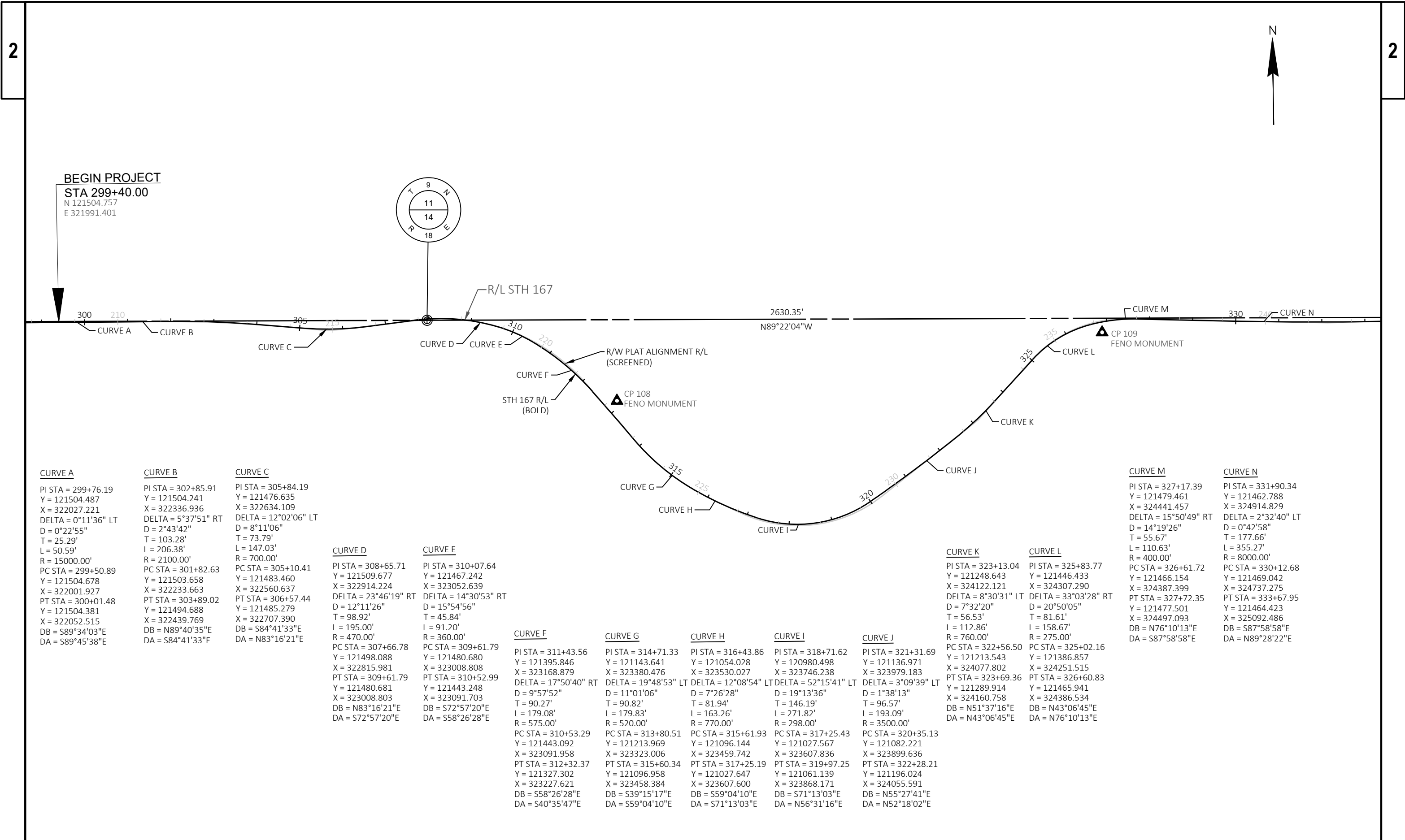
NOTE:
UTILIZE THE ROAD CLOSURE SHOWN ON THIS PLAN EXCEPT WHEN
CONSTRUCTING RETAINING WALL R-66-85 OR BEAM GUARD BLOW-OUT AREA.



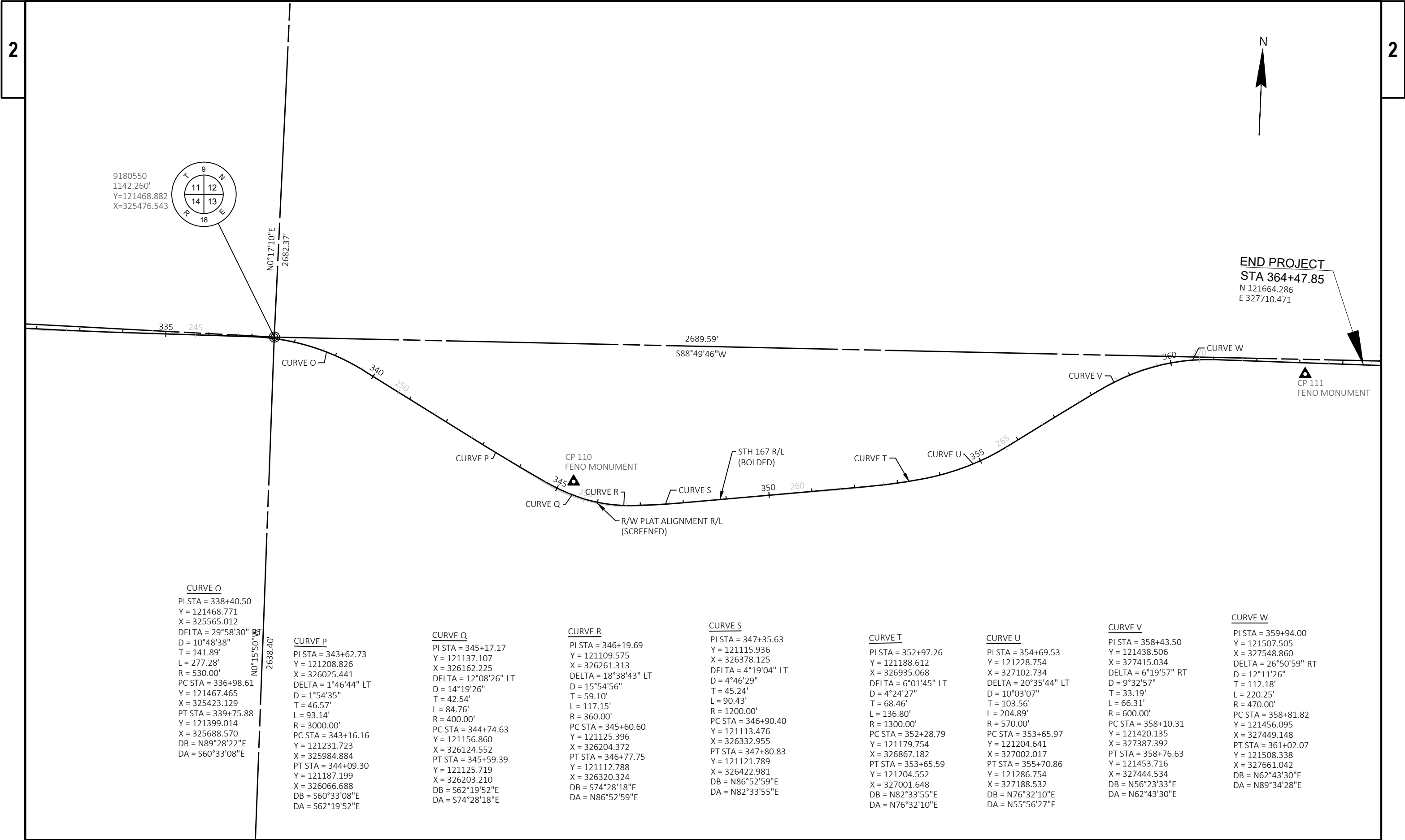
ROAD CLOSED TO THRU TRAFFIC ADVANCED WARNING SIGNING
WEST END OF WORK ZONE

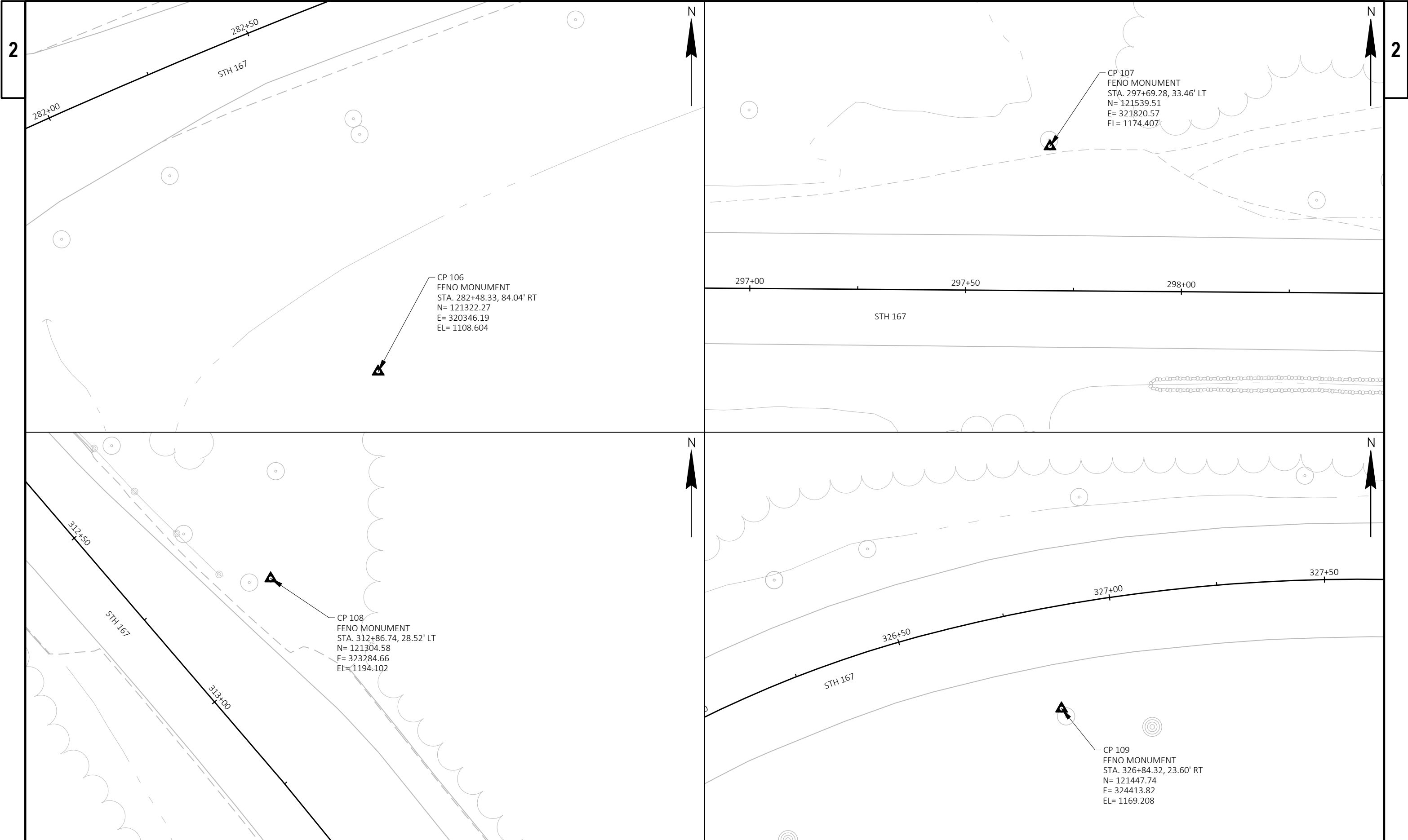


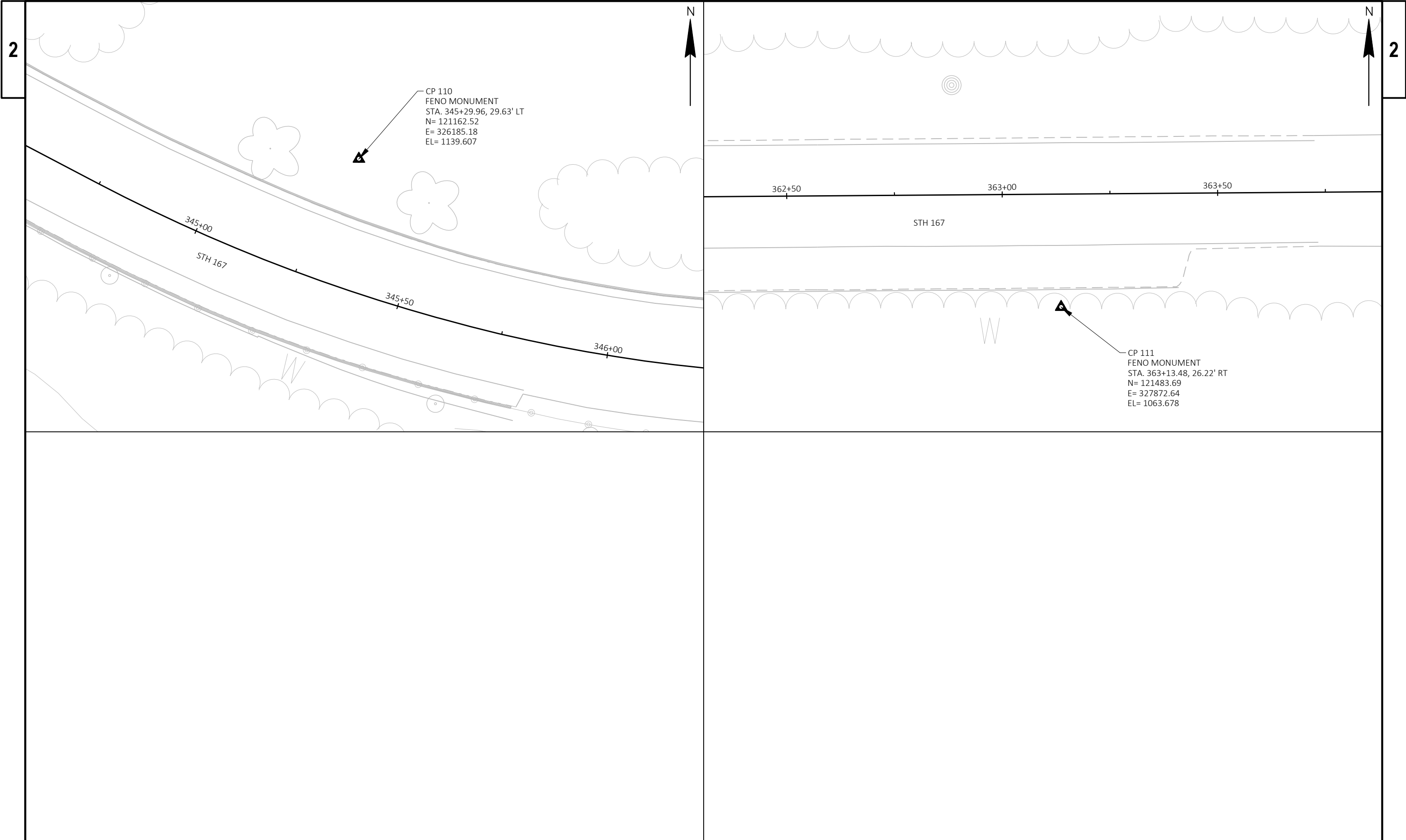
ROAD CLOSED TO THRU TRAFFIC ADVANCED WARNING SIGNING
EAST END OF WORK ZONE



<u>CURVE A</u> PI STA = 299+76.19 Y = 121504.487 X = 322027.221 DELTA = 0°11'36" LT D = 0°22'55" T = 25.29' L = 50.59' R = 15000.00' PC STA = 299+50.89 Y = 121504.678 X = 322001.927 PT STA = 300+01.48 Y = 121504.381 X = 322052.515 DB = S89°34'03"E DA = S89°45'38"E	<u>CURVE B</u> PI STA = 302+85.91 Y = 121504.241 X = 322336.936 DELTA = 5°37'51" RT D = 2°43'42" T = 103.28' L = 206.38' R = 2100.00' PC STA = 301+82.63 Y = 121503.658 X = 322233.663 PT STA = 303+89.02 Y = 121494.688 X = 322439.769 DB = N89°40'35"E DA = S84°41'33"E	<u>CURVE C</u> PI STA = 305+84.19 Y = 121476.635 X = 322634.109 DELTA = 12°02'06" LT D = 8°11'06" T = 73.79' L = 147.03' R = 700.00' PC STA = 305+10.41 Y = 121483.460 X = 322560.637 PT STA = 306+57.44 Y = 121485.279 X = 322707.390 DB = S84°41'33"E DA = N83°16'21"E	<u>CURVE D</u> PI STA = 308+65.71 Y = 121509.677 X = 322914.224 DELTA = 23°46'19" RT D = 12°11'26" T = 98.92' L = 195.00' R = 470.00' PC STA = 307+66.78 Y = 121498.088 X = 322815.981 PT STA = 309+61.79 Y = 121480.681 X = 323008.803 DB = N83°16'21"E DA = S72°57'20"E	<u>CURVE E</u> PI STA = 310+07.64 Y = 121467.242 X = 323052.639 DELTA = 14°30'53" RT D = 15°54'56" T = 45.84' L = 91.20' R = 360.00' PC STA = 309+61.79 Y = 121480.680 X = 323008.808 PT STA = 310+52.99 Y = 121443.248 X = 323091.703 DB = S72°57'20"E DA = S58°26'28"E	<u>CURVE F</u> PI STA = 311+43.56 Y = 121395.846 X = 323168.879 DELTA = 17°50'40" RT D = 9°57'52" T = 90.27' L = 179.08' R = 575.00' PC STA = 310+53.29 Y = 121443.092 X = 323091.958 PT STA = 312+32.37 Y = 121327.302 X = 323227.621 DB = S58°26'28"E DA = S40°35'47"E	<u>CURVE G</u> PI STA = 314+71.33 Y = 121143.641 X = 323380.476 DELTA = 19°48'53" LT D = 11°01'06" T = 90.82' L = 179.83' R = 520.00' PC STA = 313+80.51 Y = 121213.969 X = 323323.006 PT STA = 315+60.34 Y = 121096.958 X = 323458.384 DB = S39°15'17"E DA = S59°04'10"E	<u>CURVE H</u> PI STA = 316+43.86 Y = 121054.028 X = 323530.027 DELTA = 12°08'54" LT D = 7°26'28" T = 81.94' L = 163.26' R = 770.00' PC STA = 315+61.93 Y = 121096.144 X = 323459.742 PT STA = 317+25.19 Y = 121027.647 X = 323607.600 DB = S59°04'10"E DA = S71°13'03"E	<u>CURVE I</u> PI STA = 318+71.62 Y = 120980.498 X = 323746.238 DELTA = 52°15'41" LT D = 19°13'36" T = 146.19' L = 271.82' R = 298.00' PC STA = 317+25.43 Y = 121027.567 X = 323607.836 PT STA = 319+97.25 Y = 121061.139 X = 323868.171 DB = S71°13'03"E DA = N56°31'16"E	<u>CURVE J</u> PI STA = 321+31.69 Y = 121136.971 X = 323979.183 DELTA = 3°09'39" LT D = 1°38'13" T = 96.57' L = 193.09' R = 3500.00' PC STA = 320+35.13 Y = 121082.221 X = 323899.636 PT STA = 322+28.21 Y = 121196.024 X = 324055.591 DB = N55°27'41"E DA = N52°18'02"E	<u>CURVE K</u> PI STA = 323+13.04 Y = 121248.643 X = 324122.121 DELTA = 8°30'31" LT D = 7°32'20" T = 56.53' L = 112.86' R = 760.00' PC STA = 322+56.50 Y = 121213.543 X = 324077.802 PT STA = 323+69.36 Y = 121289.914 X = 324160.758 DB = N51°37'16"E DA = N43°06'45"E	<u>CURVE L</u> PI STA = 325+83.77 Y = 121446.433 X = 324307.290 DELTA = 33°03'28" RT D = 20°50'05" T = 81.61' L = 158.67' R = 275.00' PC STA = 325+02.16 Y = 121386.857 X = 324251.515 PT STA = 326+60.83 Y = 121465.941 X = 324386.534 DB = N43°06'45"E DA = N76°10'13"E	<u>CURVE M</u> PI STA = 327+17.39 Y = 121479.461 X = 324441.457 DELTA = 15°50'49" RT D = 14°19'26" T = 55.67' L = 110.63' R = 400.00' PC STA = 326+61.72 Y = 121466.154 X = 324387.399 PT STA = 327+72.35 Y = 121477.501 X = 324497.093 DB = N76°10'13"E DA = S87°58'58"E	<u>CURVE N</u> PI STA = 331+90.34 Y = 121462.788 X = 324914.829 DELTA = 2°32'40" LT D = 0°42'58" T = 177.66' L = 355.27' R = 8000.00' PC STA = 330+12.68 Y = 121469.042 X = 324737.275 PT STA = 333+67.95 Y = 121464.423 X = 325092.486 DB = S87°58'58"E DA = N89°28'22"E
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Estimate Of Quantities

2300-06-70

Line	Item	Item Description	Unit	Total	Qty
0002	204.0115	Removing Asphaltic Surface Butt Joints	SY	114.000	114.000
0004	204.0120	Removing Asphaltic Surface Milling	SY	19,367.000	19,367.000
0006	204.0150	Removing Curb & Gutter	LF	55.000	55.000
0008	204.0165	Removing Guardrail	LF	1,787.000	1,787.000
0010	204.9060.S	Removing (item description) 01. Inlet Covers	EACH	1.000	1.000
0012	204.9090.S	Removing (item description) 01. Guardrail Special	LF	621.000	621.000
0014	204.9090.S	Removing (item description) 02. Steel Plate Beamguard Retaining Wall	LF	150.000	150.000
0016	206.3001	Excavation for Structures Retaining Walls (structure) 01. R-66-85	EACH	1.000	1.000
0018	209.0200.S	Backfill Controlled Low Strength	CY	11.000	11.000
0020	209.1500	Backfill Granular Grade 1	TON	665.000	665.000
0022	211.0101	Prepare Foundation for Asphaltic Paving (project) 01. 2300-06-70	EACH	1.000	1.000
0024	213.0100	Finishing Roadway (project) 01. 2300-06-70	EACH	1.000	1.000
0026	305.0110	Base Aggregate Dense 3/4-Inch	TON	204.000	204.000
0028	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	111.000	111.000
0030	305.0500	Shaping Shoulders	STA	129.000	129.000
0032	455.0605	Tack Coat	GAL	1,322.000	1,322.000
0034	460.2000	Incentive Density HMA Pavement	DOL	1,427.000	1,427.000
0036	460.5424	HMA Pavement 4 LT 58-28 H	TON	2,229.000	2,229.000
0038	465.0115	Asphaltic Surface Detours	TON	50.000	50.000
0040	465.0310	Asphaltic Curb	LF	621.000	621.000
0042	465.0560	Asphaltic Rumble Strips, Centerline	LF	6,510.000	6,510.000
0044	511.1200	Temporary Shoring (structure) 01. R-66-85	SF	590.000	590.000
0046	603.1436	Concrete Barrier Type S36C	LF	336.000	336.000
0048	611.0610	Inlet Covers Type BW	EACH	1.000	1.000
0050	614.0010	Barrier System Grading Shaping Finishing	EACH	4.000	4.000
0052	614.0305	Steel Plate Beam Guard Class A	LF	50.000	50.000
0054	614.0370	Steel Plate Beam Guard Energy Absorbing Terminal	EACH	2.000	2.000
0056	614.0396	Guardrail Mow Strip Asphalt	SY	477.000	477.000
0058	614.0397	Guardrail Mow Strip Emulsified Asphalt	SY	1,240.000	1,240.000
0060	614.0400	Adjusting Steel Plate Beam Guard	LF	50.000	50.000
0062	614.0805	Crash Cushions Permanent Low Maintenance	EACH	1.000	1.000
0064	614.2300	MGS Guardrail 3	LF	3,508.000	3,508.000
0066	614.2330	MGS Guardrail 3 K	LF	1,723.000	1,723.000
0068	614.2500	MGS Thrie Beam Transition	LF	117.000	117.000
0070	614.2610	MGS Guardrail Terminal EAT	EACH	17.000	17.000
0072	616.0700.S	Fence Safety	LF	200.000	200.000
0074	619.1000	Mobilization	EACH	1.000	1.000
0076	624.0100	Water	MGAL	2.000	2.000
0078	625.0100	Topsoil	SY	428.000	428.000
0080	628.1504	Silt Fence	LF	710.000	710.000
0082	628.1520	Silt Fence Maintenance	LF	710.000	710.000
0084	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0086	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0088	628.2006	Erosion Mat Urban Class I Type A	SY	428.000	428.000
0090	630.0110	Seeding Mixture No. 10	LB	8.000	8.000
0092	630.0500	Seed Water	MGAL	2.000	2.000
0094	634.0618	Posts Wood 4x6-Inch X 18-FT	EACH	66.000	66.000
0096	634.0622	Posts Wood 4x6-Inch X 22-FT	EACH	3.000	3.000
0098	637.2210	Signs Type II Reflective H	SF	30.000	30.000
0100	637.2230	Signs Type II Reflective F	SF	40.000	40.000

Estimate Of Quantities

2300-06-70

Line	Item	Item Description	Unit	Total	Qty
0102	638.2102	Moving Signs Type II	EACH	71.000	71.000
0104	638.2602	Removing Signs Type II	EACH	2.000	2.000
0106	638.3000	Removing Small Sign Supports	EACH	46.000	46.000
0108	642.5001	Field Office Type B	EACH	1.000	1.000
0110	643.0300	Traffic Control Drums	DAY	2,940.000	2,940.000
0112	643.0420	Traffic Control Barricades Type III	DAY	6,384.000	6,384.000
0114	643.0705	Traffic Control Warning Lights Type A	DAY	12,768.000	12,768.000
0116	643.0715	Traffic Control Warning Lights Type C	DAY	2,940.000	2,940.000
0118	643.0900	Traffic Control Signs	DAY	39,333.000	39,333.000
0120	643.0920	Traffic Control Covering Signs Type II	EACH	20.000	20.000
0122	643.1000	Traffic Control Signs Fixed Message	SF	212.500	212.500
0124	643.3165	Temporary Marking Line Paint 6-Inch	LF	13,200.000	13,200.000
0126	643.5000	Traffic Control	EACH	1.000	1.000
0128	646.2020	Marking Line Epoxy 6-Inch	LF	12,890.000	12,890.000
0130	646.2040	Marking Line Grooved Wet Ref Epoxy 6-Inch	LF	12,793.000	12,793.000
0132	646.4040	Marking Line Grooved Wet Ref Epoxy 10-Inch	LF	70.000	70.000
0134	646.6120	Marking Stop Line Epoxy 18-Inch	LF	90.000	90.000
0136	648.0100	Locating No-Passing Zones	MI	2.500	2.500
0138	650.4500	Construction Staking Subgrade	LF	170.000	170.000
0140	650.5000	Construction Staking Base	LF	170.000	170.000
0142	650.6501	Construction Staking Structure Layout (structure) 01. R-66-85	EACH	1.000	1.000
0144	650.8000	Construction Staking Resurfacing Reference	LF	6,508.000	6,508.000
0146	650.9911	Construction Staking Supplemental Control (project) 01. 2300-06-70	EACH	1.000	1.000
0148	690.0150	Sawing Asphalt	LF	400.000	400.000
0150	740.0440	Incentive IRI Ride	DOL	5,080.000	5,080.000
0152	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	400.000	400.000
0154	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	900.000	900.000
0156	SPV.0035	Special 01. Gabion Retaining Wall R-66-85	CY	372.000	372.000
0158	SPV.0060	Special 01. Type 3 Inlet Cover 2'x2.5' Opening	EACH	1.000	1.000
0160	SPV.0060	Special 02. Section Corner Monuments	EACH	2.000	2.000
0162	SPV.0060	Special 03. Beamguard Fill Wall Blowout Repair	EACH	1.000	1.000
0164	SPV.0075	Special 01. Pavement Cleanup	HRS	50.000	50.000
0166	SPV.0180	Special 01. Resin Binder High Friction Surface Treatment	SY	20,340.000	20,340.000
0168	SPV.0195	Special 01. Asphaltic Repair	TON	61.000	61.000

REMOVING ASPHALTIC SURFACE ITEMS

					*	
					204.0115	204.0120
					REMOVING	REMOVING
					ASPHALTIC	ASPHALTIC
					SURFACE	SURFACE
					BUTT JOINTS	MILLING
CATEGORY	ROADWAY	STATION	TO	STATION	SY	SY
0010	STH 167	299+40	-	314+00	6	4,340
		314+00	-	323+50	16	3,020
		323+50	-	328+35	6	1,400
		328+35	-	342+25	80	4,020
		342+25	-	351+50	-	2,500
		351+50	-	364+00	6	3,610
		PROJECT TOTALS			114	18,890

* ADDITIONAL QUANTITIES
SHOWN ELSEWHERE

REMOVING ITEMS

					204.0150	204.0165	204.9090.S.01	204.9090.S.02	209.0200.S
					REMOVING	REMOVING	REMOVING	REMOVING	BACKFILL
					CURB &	GUARDRAIL	(ITEM DESCRIPTION)	(ITEM DESCRIPTION)	CONTROLLED
					GUTTER		(01. GUARDRAIL	(02. STEEL PLATE	LOW
					LF	LF	SPECIAL)	BEAMGUARD	STRENGTH
CATEGORY	STATION	TO	STATION	LOCATION			LF	LF	CY
0010	STH 167	299+87	-	303+52	LT	-	365	-	-
		303+52	-	304+91	LT	-	-	139	-
		304+91	-	305+90	LT	-	99	-	-
		307+85	-	310+19	LT	-	234	-	-
		310+19	-	312+38	LT	-	-	219	-
		312+38	-	312+77	LT	-	39	-	-
		314+38	-	314+70	LT	-	32	-	-
		315+98	-	316+84	LT	-	86	-	-
		320+90	-	321+54	LT	-	64	-	-
		324+48	-	324+90	LT	-	42	-	-
		299+87	-	324+90	LEFT SIDE GUARDRAIL	-	-	-	6
		308+03	-	308+58	RT	55	-	-	-
		321+99	-	322+52	RT	-	53	-	-
		329+31	-	329+59	RT	-	28	-	-
		329+59	-	331+72	RT	-	-	213	-
		342+62	-	343+12	RT	-	-	50	-
		345+92	-	349+81	RT	-	389	-	-
		349+81	-	351+30	RT	-	-	-	150
		355+53	-	358+44	RT	-	291	-	-
		363+93	-	364+58	RT	-	65	-	-
		308+03	-	364+58	RIGHT SIDE GUARDRAIL	-	-	-	5
		PROJECT TOTALS				55	1,787	621	150
									11

STORM SEWER

				204.9060.S.01	611.0610	SPV.0060.01
				REMOVING (ITEM		SPECIAL
				DESCRIPTION)	INLET COVERS	(01. TYPE 3
				(01. INLET COVERS)	TYPE BW	INLET COVER
CATEGORY	ROADWAY	STATION	LOCATION	EACH	EACH	2'X2.5'
						OPENING)
						EACH
0010	STH 167	308+42	15' RT	1	1	1
			PROJECT TOTALS	1	1	1

FINISHING ROADWAY

		213.0100.01
		FINISHING
		ROADWAY
		(PROJECT)
		(01. 2300-06-70)
CATEGORY	ROADWAY	EACH
0010	STH 167	1
	PROJECT TOTAL	1

SHAPING SHOULDERS

					305.0500
					SHAPING
					SHOULDERS
CATEGORY	ROADWAY	STATION	TO	STATION	STA
0010	STH 167	299+40	-	364+00	129
				PROJECT TOTAL	129

BASE AGGREGATE							305.0110	305.0120
CATEGORY	ROADWAY	STATION	TO	STATION	OFFSET	LOCATION	BASE AGGREGATE	BASE AGGREGATE
							DENSE 3/4-INCH	DENSE 1 1/4-INCH
							TON	TON
0010	STH 167	290+40	-	302+62	RT	SHOULDER	32	-
		299+40	-	303+00	LT	SHOULDER	9	-
		304+61	-	307+59	RT	SHOULDER	8	-
		304+91	-	309+70	LT	SHOULDER	12	-
		312+68	-	313+85	RT	SHOULDER	3	-
		312+77	-	313+14	LT	SHOULDER	1	-
		314+38	-	314+70	LT	SHOULDER	1	-
		316+05	-	316+84	LT	SHOULDER	2	-
		320+90	-	321+54	LT	SHOULDER	2	-
		323+00	-	329+09	RT	SHOULDER	16	-
		324+48	-	330+95	LT	SHOULDER	17	-
		332+37	-	342+05	RT	SHOULDER	25	-
		332+96	-	344+08	LT	SHOULDER	29	-
		349+81	-	351+31	RT	PAVEMENT REPLACEMENT AT R-65-085	-	111
		350+54	-	354+67	LT	SHOULDER	11	-
		351+90	-	359+10	RT	SHOULDER	19	-
		357+60	-	359+07	LT	SHOULDER	4	-
		359+40	-	360+54	RT	SHOULDER	3	-
		360+00	-	364+00	LT	SHOULDER	10	-
PROJECT TOTAL							204	111

3

ASPHALT											
						211.0101.01 PREPARE FOUNDATION FOR ASPHALTIC PAVING (PROJECT) (01. 2300-06-70)	455.0605 TACK COAT GAL	460.5424 HMA PAVEMENT 4 LT 58-28 H TON	465.0115 ASPHALTIC SURFACE DETOURS TON	465.0310 ASPHALTIC CURB LF	465.0560 ASPHALTIC RUMBLE STRIPS, CENTERLINE LF
CATEGORY	ROADWA	STATION	TO	STATION	LOCATION	EACH	GAL	TON	TON	LF	LF
0010	STH 167	299+40	-	314+00	M/L	-	304	512	-	-	1460
		303+52	-	304+91	LT	-	-	-	-	139	-
		304+00	-	304+50	LT	-	-	-	-	50	-
		310+19	-	312+38	LT	-	-	-	-	219	-
		314+00	-	323+50	M/L	-	211	356	-	-	950
		323+50	-	328+35	M/L	-	98	165	-	-	485
		328+35	-	342+25	M/L	-	281	474	-	-	1390
		329+59	-	331+72	RT	-	-	-	-	213	-
		342+25	-	351+50	M/L	-	175	295	-	-	925
		351+50	-	364+50	M/L	-	253	426	-	-	1300
	PROJECT 2300-06-70					1	-	-	-	-	-
	UNDISTRIBUTED					-	-	-	50	-	-
PROJECT TOTALS						1	1,322	2,229	50	621	6,510

CONCRETE BARRIER						
						603.1436
						CONCRETE
						BARRIER
						TYPE S36C
CATEGORY	ROADWA	STATION	TO	STATION	LOCATION	LF
0010	STH 167	308+03	-	308+56	RT	53
		313+24	-	316+07	LT	283
		PROJECT TOTAL				

GUARDRAIL MOW STRIP EMULSIFIED ASPHALT						
CATEGORY	STATION	TO	STATION	LOCATION	WIDTH (FT)	614.0397 GUARDRAIL MOW STRIP EMULSIFIED ASPHALT SY
0010	299+72	-	303+52	GUARDRAIL - LEFT	4	169
	301+15	-	302+62	GUARDRAIL - RIGHT	5	82
	304+61	-	308+05	GUARDRAIL - RIGHT	3	115
	304+91	-	307+43	GUARDRAIL - LEFT	3	84
	307+76	-	310+19	GUARDRAIL - LEFT	3	81
	312+38	-	313+02	GUARDRAIL - LEFT	3	21
	316+05	-	316+84	GUARDRAIL - LEFT	3	26
	320+90	-	321+54	GUARDRAIL - LEFT	3	21
	324+48	-	327+91	GUARDRAIL - LEFT	3	114
	328+56	-	329+59	GUARDRAIL - RIGHT	3	34
	329+79	-	330+95	GUARDRAIL - LEFT	3	39
	331+72	-	332+62	GUARDRAIL - RIGHT	3	30
	332+96	-	334+86	GUARDRAIL - LEFT	3	63
	345+80	-	349+81	GUARDRAIL - RIGHT	3	134
	354+14	-	354+76	GUARDRAIL - LEFT	3	21
	354+94	-	359+00	GUARDRAIL - RIGHT	3	135
	359+50	-	360+54	GUARDRAIL - RIGHT	3	35
	363+41	-	364+47	GUARDRAIL - RIGHT	3	35
PROJECT TOTAL						1,240

3

BEAM GUARD																
*																
204.0120 614.0010 614.0305 614.0370 614.0396 614.0400 614.0805 614.2300 614.2330 614.2500 614.2610 SPV.0060.03																
REMOVING ASPHALTIC SURFACE MILLING SY BARRIER SYSTEM GRADING SHAPING FINISHING EACH STEEL PLATE BEAM GUARD CLASS A LF STEEL PLATE ENERGY ABSORBING TERMINAL EACH GUARDRAIL MOW STRIP ASPHALT SY ADJUSTING STEEL PLATE BEAM GUARD LF CRASH CUSHIONS PERMANENT LOW MAINTENANCE EACH MGS GUARDRAIL 3 LF MGS GUARDRAIL 3 K LF MGS THRIE BEAM TRANSITION LF MGS GUARDRAIL TERMINAL EAT EACH SPECIAL (03. BEAMGUARD FILL WALL BLOWOUT REPAIR) EACH																
CATEGORY	SEGMENT	STATION	TO	STATION	LOCATION	SY	EACH	LF	EACH	SY	LF	EACH	LF	EACH	LF	EACH
0010	RUN 1	299+97	-	307+19	LT	-	1	-	-	-	-	-	-	-	616	-
	RUN 2	304+00	-	304+50	LT	-	-	-	-	-	50	-	-	-	-	-
	RUN 3	307+85	-	312+77	LT	-	-	-	-	-	-	-	-	386	-	2
	RUN 4	313+04	-	313+24	LT	-	-	-	-	-	-	1	-	-	-	-
	RUN 5	316+05	-	316+45	LT	-	-	-	-	-	-	-	-	-	39	-
	RUN 6	316+45	-	327+66	LT	-	-	-	-	-	-	-	1,068	-	-	1
	RUN 7	316+84	-	320+90	LT	90	-	-	-	90	-	-	-	-	-	-
	RUN 8	321+54	-	324+48	LT	65	-	-	-	65	-	-	-	-	-	-
	RUN 9	330+04	-	334+61	LT	-	1	-	-	-	-	-	351	-	-	2
	RUN 10	330+95	-	332+96	LT	45	-	-	-	45	-	-	-	-	-	-
	RUN 11	354+14	-	359+58	LT	-	-	-	-	-	-	-	438	-	-	2
	RUN 12	354+76	-	357+60	LT	63	-	-	-	63	-	-	-	-	-	-
	RUN 13	359+07	-	359+63	LT	12	-	-	-	12	-	-	-	-	-	-
	RUN 14	301+40	-	307+66	RT	-	-	-	-	-	-	-	573	-	-	1
	RUN 15	302+62	-	304+61	RT	44	-	-	-	44	-	-	-	-	-	-
	RUN 16	307+66	-	308+05	RT	-	-	-	-	-	-	-	-	-	39	-
	RUN 17	308+48	-	312+67	RT	93	-	-	-	93	-	-	-	-	-	-
	RUN 18	308+55	-	308+94	RT	-	-	-	-	-	-	-	-	-	39	-
	RUN 19	308+94	-	313+21	RT	-	-	-	-	-	-	-	374	-	-	1
	RUN 20	321+99	-	322+52	RT	-	-	-	1	-	-	-	-	-	-	-
	RUN 21	328+56	-	332+37	RT	-	-	-	-	-	-	-	275	-	-	2
	RUN 22	342+62	-	343+12	RT	-	-	-	1	-	-	-	-	-	-	-
	RUN 23	345+92	-	348+37	RT	-	-	25	-	-	-	-	-	220	-	-
	RUN 24	348+37	-	351+28	RT	-	-	-	-	-	-	-	-	238	-	1
	RUN 25	355+19	-	358+88	RT	-	2	-	-	-	-	-	-	263	-	2
	RUN 26	359+50	-	364+58	RT	-	-	25	-	-	-	-	430	-	-	1
	RUN 27	360+54	-	363+41	RT	64	-	-	-	64	-	-	-	-	-	-
PROJECT TOTALS						477	4	50	2	477	50	1	3,508	1,723	117	17

* ADDITIONAL QUANTITIES SHOWN ELSEWHERE

BARRIER SYSTEM GRADING SHAPING FINISHING ITEMS

**208.0100
BORROW

**625.0100
TOPSOIL

**628.2006
EROSION MAT
URBAN
CLASS I TYPE A

**630.0180
SEEDING MIX
NO. 80

**630.0200
SEEDING
TEMPORARY

RUN	LOCATION	OFFSET	CY	SY	SY	LB	LB
RUN 1 WEST EAT	298+98 - 300+51	LT	16	108	108	1	1
RUN 9 EAST EAT	334+08 - 334+61	LT	10	108	108	1	1
RUN 25 WEST EAT	355+19 - 355+72	RT	-	180	180	1	1
RUN 25 EAST EAT	358+36 - 358+88	RT	-	109	109	1	1
PROJECT TOTALS			26	505	505	4	4

** INCIDENTAL, FOR BIDDING PURPOSES ONLY

MOBILIZATION

WATER

CATEGORY	619.1000 MOBILIZATION	
	PROJECT	EACH
0010	2300-06-00	1
PROJECT TOTAL		1

CATEGORY	ROADWAY	624.0100 WATER			
		STATION	TO	STATION	MGAL
0010	STH 167	349+71	-	351+41	2
PROJECT TOTAL					2

RESTORATION

CATEGORY	ROADWAY	STATION	TO	STATION	OFFSET	625.0100 TOPSOIL	630.0110 SEEDING MIXTURE NO. 10
						SY	LB
0010	STH 167	349+50	-	351+25	RT	378	3
UNDISTRIBUTED						50	5
PROJECT TOTALS						428	8

EROSION CONTROL												
						628.1504	628.1520	628.1905	628.1910	628.2006	630.0500	
						MOBILIZATIONS						
						SILT FENCE		MOBILIZATIONS	EROSION	EROSION	EROSION MAT	
						MAINTENANCE	EROSION	CONTROL	CONTROL	URBAN CLASS I		
CATEGORY	ROADWAY	STATION	TO	STATION	OFFSET	LF	LF	CONTROL	CONTROL	TYPE A	SEED WATER	
								EACH	EACH	SY	MGAL	
0010	STH 167	300+00	-	300+75	LT	90	90	-	-	-	-	
		333+75	-	334+75	LT	100	100	-	-	-	-	
		349+50	-	351+25	RT	180	180	-	-	378	2.0	
		354+50	-	355+00	RT	170	170	-	-	-	-	
		358+25	-	359+00	RT	70	70	-	-	-	-	
		UNDISTRIBUTED					100	100	2	2	50	-
		PROJECT TOTALS					710	710	2	2	428	2

FIELD OFFICE		
642.5001		
FIELD OFFICE		
TYPE B		
CATEGORY	PROJECT	EACH
0010	2300-06-70	1
PROJECT TOTAL		1

3

TYPE II PERMANENT SIGNING

STH 167 2300-06-70

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE W x H [IN.] x [IN.]	637.2210 SIGNS TYPE II REFLC H [SF]	637.2230 SIGNS TYPE II REFLC F [SF]	638.2602 REMOVING SIGNS TYPE II [EA]	638.3000 REMOVING SMALL SIGN SUPPORTS [EA]	634.0618 WOOD POSTS 4"X 6"X18" [EA]	634.0622 WOOD POSTS 4" x 6" x 22' (EA)	638.2102 MOVE SIGNS TYPE II [EA]	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
1	W11-2						1	1		1		
2	W16-7L									1	1	
3	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
4	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
5	W2-2						1	1		1		
6	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
7	W1-3R						1	1		1		
7A	W13-1									1	7	
8	W1-6						1	1		1		
9	JV3-1						1		1	1		
10	W1-1L						1	1		1		
10A	W13-1									1	10	
11	W5-52R						1	1		1		4 FOOT MOUNTING HEIGHT
12	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
13	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
14	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
15	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
16	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
17	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
18	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
19	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
20	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
21	W1-8						1	1		1		4 FOOT MOUNTING HEIGHT
22	W1-8							1		1	12	4 FOOT MOUNTING HEIGHT
23	W1-8							1		1	13	4 FOOT MOUNTING HEIGHT
24	W1-8							1		1	14	4 FOOT MOUNTING HEIGHT
25	W1-8							1		1	15	4 FOOT MOUNTING HEIGHT
26	W1-8							1		1	16	4 FOOT MOUNTING HEIGHT
27	W1-8							1		1	17	4 FOOT MOUNTING HEIGHT
28	W1-8							1		1	18	4 FOOT MOUNTING HEIGHT
29	W1-8							1		1	19	4 FOOT MOUNTING HEIGHT
30	W1-8							1		1	20	4 FOOT MOUNTING HEIGHT

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TYPE II PERMANENT SIGNING

STH 167 2300-06-70

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE			637.2210	637.2230	638.2602	638.3000	634.0618	634.0622	638.2102	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION					
			W [IN.]	x x	H [IN.]	SIGNS TYPE II REFLC H [SF]	SIGNS TYPE II REFLC F [SF]	REMOVING SIGNS TYPE II [EA]	REMOVING SMALL SIGN SUPPORTS [EA]	WOOD POSTS 4"X 6"X18' [EA]	WOOD POSTS 4" x 6" x 22' (EA)	MOVE SIGNS TYPE II [EA]							
31	W1-8		24	X	12		2.000		1	1		1	21	4 FOOT MOUNTING HEIGHT					
32	W11-2																		
33	W16-9P (2S)																		
34	W1-6																		
35	W5-52R														4 FOOT MOUNTING HEIGHT				
36	W1-6																		
37	W1-7(2S)		48	X	24		8.000				1								
38	W5-52R								1	1		1		4 FOOT MOUNTING HEIGHT					
39	W1-8							1	1		1	39	4 FOOT MOUNTING HEIGHT						
40	W1-8								1		1		4 FOOT MOUNTING HEIGHT						
41	W1-6							1	1		1								
42	W1-8							1	1		1		4 FOOT MOUNTING HEIGHT						
43	W1-8							1	1		1		4 FOOT MOUNTING HEIGHT						
44	W1-8							1	1		1		4 FOOT MOUNTING HEIGHT						
45	W1-8							1	1		1		4 FOOT MOUNTING HEIGHT						
46	W1-8								1		1	42	4 FOOT MOUNTING HEIGHT						
47	W1-8								1		1	43	4 FOOT MOUNTING HEIGHT						
48	W1-8								1		1	44	4 FOOT MOUNTING HEIGHT						
49	W1-8								1		1	45	4 FOOT MOUNTING HEIGHT						
50	W1-3L									1			1						
50A	W13-1												1						
51	W1-6								1		1								
52	W1-8								1		1							4 FOOT MOUNTING HEIGHT	
53	W1-8								1		1							4 FOOT MOUNTING HEIGHT	
54	W1-8										1							52	4 FOOT MOUNTING HEIGHT
55	W1-8										1							53	4 FOOT MOUNTING HEIGHT
56	W1-3L								1		1								
56A	W13-1																		
57	W1-6								1		1								
58	W5-52R								1		1								4 FOOT MOUNTING HEIGHT
59	W1-6								1	1									
60	W1-6								1	1									

3

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE			637.2210	637.2230	638.2602	638.3000	634.0618	634.0622	638.2102	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
			SIGN SIZE			SIGNS TYPE II REFLC H [SF]	SIGNS TYPE II REFLC F [SF]	REMOVING SIGNS TYPE II [EA]	REMOVING SMALL SIGN SUPPORTS [EA]	WOOD POSTS 4"X 6"X18' [EA]	WOOD POSTS 4" x 6" x 22' (EA)	MOVE SIGNS TYPE II [EA]		
			W [IN.]	x	H [IN.]									
61	W1-8								1	1		1		4 FOOT MOUNTING HEIGHT
62	W1-8								1	1		1		4 FOOT MOUNTING HEIGHT
63	W1-8									1		1	61	4 FOOT MOUNTING HEIGHT
64	W1-8									1		1	62	4 FOOT MOUNTING HEIGHT
65	W1-6								1	1		1		
66	W5-52R								1	1		1		4 FOOT MOUNTING HEIGHT
67	R2-1								1	1		1		
	UNDISTRIBUTED					30.000	30.000	2	2	2	2	2		
TOTALS						30.000	40.000	2	46	66	3	71		

3

3

		TRAFFIC CONTROL								COVERING SIGNS			
		616.0700.S	643.0300	643.0420	643.0705	643.0715	643.0900	643.1000	643.5000	643.0920			
			TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL		TRAFFIC CONTROL	TRAFFIC CONTROL	NUMBER	NUMBER
CATEGORY	ROADWAY	FENCE SAFETY LF	DRUMS DAY	BARRICADES TYPE III DAY	WARNING LIGHTS TYPE A DAY	WARNING LIGHTS TYPE C DAY	SIGNS DAY	SIGNS FIXED MESSAGE SF	CONTROL EACH	COVERING SIGNS TYPE II EACH	OF CYCLES	OF SIGNS	
0010	STH 60		-	-	-	-	8526	-	-	-	-	-	
	STH 167			2058	4116	-	9702	56.5	1	-	-	-	
	STH 83		-	-	-	-	4998	-	-	-	-	-	
	STH 164		-	-	-	-	6321	-	-	-	-	-	
	CTH K		-	588	1176	-	3969	71.0	-	-	-	-	
	CTH CC		-	588	1176	-	441	71.0	-	-	-	-	
	DONEGAL RD		-	882	1764	-	1764	14.0	-	-	-	-	
	MONROE AVE		-	-	-	-	2352	-	-	-	-	-	
	CARMEL RD		-	1176	2352	-	294	-	-	-	-	-	
	DRIVEWAYS		-	588	1176	-	588	-	-	-	-	-	
	STH 167 (BEAMGUARD REPAIR & ADV. WARN. SIGNING)		-	504	1008	-	378	-	-	-	-	-	
	RETAINING WALL R-66-85	200											
	UNDISTRIBUTED			2940	-	-	2940	-	-	-	20	1	20
PROJECT TOTALS		200	2,940	6,384	12,768	2,940	39,333	212.5	1	20	1	20	

						PAVEMENT MARKING									
TEMPRORARY MARKING						646.2020	646.2040	646.4040	646.6120						
643.3165						MARKING LINE									
TEMPORARY MARKING LINE PAINT 6-INCH LF						MARKING LINE EPOXY 6-INCH LF	GROOVED WET REF EPOXY 6-INCH LF	MARKING LINE GROOVED WET REF EPOXY 10-INCH LF	MARKING STOP LINE EPOXY 18-INCH LF						
CATEGORY	ROADWAY	STATION	TO	STATION	LF	CATEGORY	ROADWAY	STATION	TO	STATION	LF	LF	LF	LF	
0010	STH 167	299+00	-	365+00	13,200	0010	STH 167	299+40	-	364+48	12,890	12,793	-	-	
								CARMEL RD	314+25		-	-	-	70	50
								STATIONWAY RD	323+50		-	-	-	-	20
								TROLL HILL RD	328+25		-	-	-	-	20
								PROJECT TOTAL					12,890	12,793	70

LOCATING NO-PASSING ZONES

648.0100 LOCATING NO-PASSING ZONES					
CATEGORY	ROADWAY	STATION	TO	STATION	MI
0010	STH 167	299+40	-	364+48	2.5
PROJECT TOTAL					2.5

'CONSTRUCTION STAKING ITEMS

650.4500 650.5000 650.6501.01 650.8000 650.9911.01									
					CONSTRUCTION		CONSTRUCTION		CONSTRUCTION
					STAKING		STAKING		STAKING
					SUBGRADE	CONSTRUCTION	STRUCTURE	CONSTRUCTION	SUPPLEMENTAL
					LF	STAKING	LAYOUT	RESURFACING	CONTROL
						BASE	(STRUCTURE)	REFERENCE	(PROJECT)
CATEGORY	ROADWAY	STATION	TO	STATION	LF	LF	01. R-66-85)	LF	01. 2300-06-70)
0010	STH 167	299+40	-	364+48	-	-	-	6,508	1
		349+71	-	351+41	170	170	-	-	-
		349+81	-	351+30	-	-	1	-	-
		PROJECT TOTALS			170	170	1	6,508	1

SAWING ASPHALT

690.0150 SAWING ASPHALT							
CATEGORY	ROADWAY	STATION	TO	STATION	OFFSET	LOCATION	LF
0010	STH 167	304+00	-	304+50	LT	BEAM GUARD WALL BLOWOUT REPAIR	70
		342+00	-	342+50	RT	DRIVEWAY	25
		349+71	-	351+41	RT	RETAINING WALL R-66-085	195
		351+41	-	352+00	RT	DRIVEWAY	40
		359+00	-	359+50	RT	DRIVEWAY	30
		359+50	-	360+00	LT	DRIVEWAY	40
		PROJECT TOTAL					400

SECTION CORNER MONUMENTS

SPV.0060.02 SPECIAL (02. SECTION CORNER MONUMENTS)			
CATEGORY	ROADWAY	STATION	EACH
0010	STH 167	308+00	1
		337+00	1
		PROJECT TOTAL	2

PAVEMENT CLEANUP

SPV.0075.01 SPECIAL (01. PAVEMENT CLEANUP)					
CATEGORY	ROADWAY	STATION	TO	STATION	HRS
0010	STH 167	299+40	-	364+48	50
		PROJECT TOTAL			50

RESIN BINDER HIGH FRICTION SURFACE TREATMENT

SPV.0180.01					
SPECIAL (01. RESIN BINDER HIGH FRICTION SURFACE TREATMENT)					
CATEGORY	ROADWAY	STATION	TO	STATION	SY
0010	STH 167	299+40	-	314+00	4,670
		314+00	-	323+50	3,230
		323+50	-	328+35	1,510
		328+35	-	342+25	4,320
		342+25	-	351+50	2,710
		351+50	-	364+58	3,900
PROJECT TOTAL					20,340

ASPHALTIC REPAIR

SPV.0195.01 SPECIAL (01. ASPHALTIC REPAIR)						
CATEGORY	ROADWAY	STATION	TO	STATION	LOCATION	TON
0010	STH 167	304+00	-	304+50	BEAM GUARD WALL BLOWOUT REPAIR	8
		349+71	-	351+41	RETAINING WALL R-66-085	53
		PROJECT TOTAL				

CONVENTIONAL SYMBOLS			
SECTION LINE	----	SECTION CORNER SYMBOL	
QUARTER LINE	----	R/W MONUMENT (TO BE SET)	●
SIXTEENTH LINE	----	NON-MONUMENTED R/W POINT	○
NEW REFERENCE LINE	----	FOUND IRON PIN (1-INCH UNLESS NOTED)	IP ●
NEW R/W LINE	----	SECTION CORNER MONUMENT	
EXISTING R/W OR HE LINE	----	GEODETIC SURVEY MONUMENT	
PROPERTY LINE	----	SIXTEENTH CORNER MONUMENT	
LOT, TIE & OTHER MINOR LINES	----	SIGN	
SLOPE INTERCEPT	----	OFF-PREMISE SIGN	
CORPORATE LIMITS	----	COMPENSABLE	NON-COMPENSABLE
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC)	----	ELECTRIC POLE	
NEW R/W (FEE OR HE) (HATCHING VARIES BY OWNER)	----	TELEPHONE POLE	
TEMPORARY LIMITED EASEMENT AREA	----	PEDESTAL (LABEL TYPE) (TV, TEL, ELEC, ETC.)	
EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)	----	ACCESS RESTRICTED BY ACQUISITION	
TRANSMISSION STRUCTURES	----	NO ACCESS (BY STATUTORY AUTHORITY)	
BUILDING TO BE REMOVED	----	ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)	
BRIDGE	----	NO ACCESS (NEW HIGHWAY)	
CULVERT	----	PARCEL NUMBER	
		UTILITY NUMBER	
		PARALLEL OFFSETS	

CONVENTIONAL UTILITY SYMBOLS

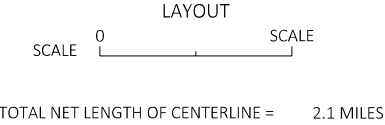
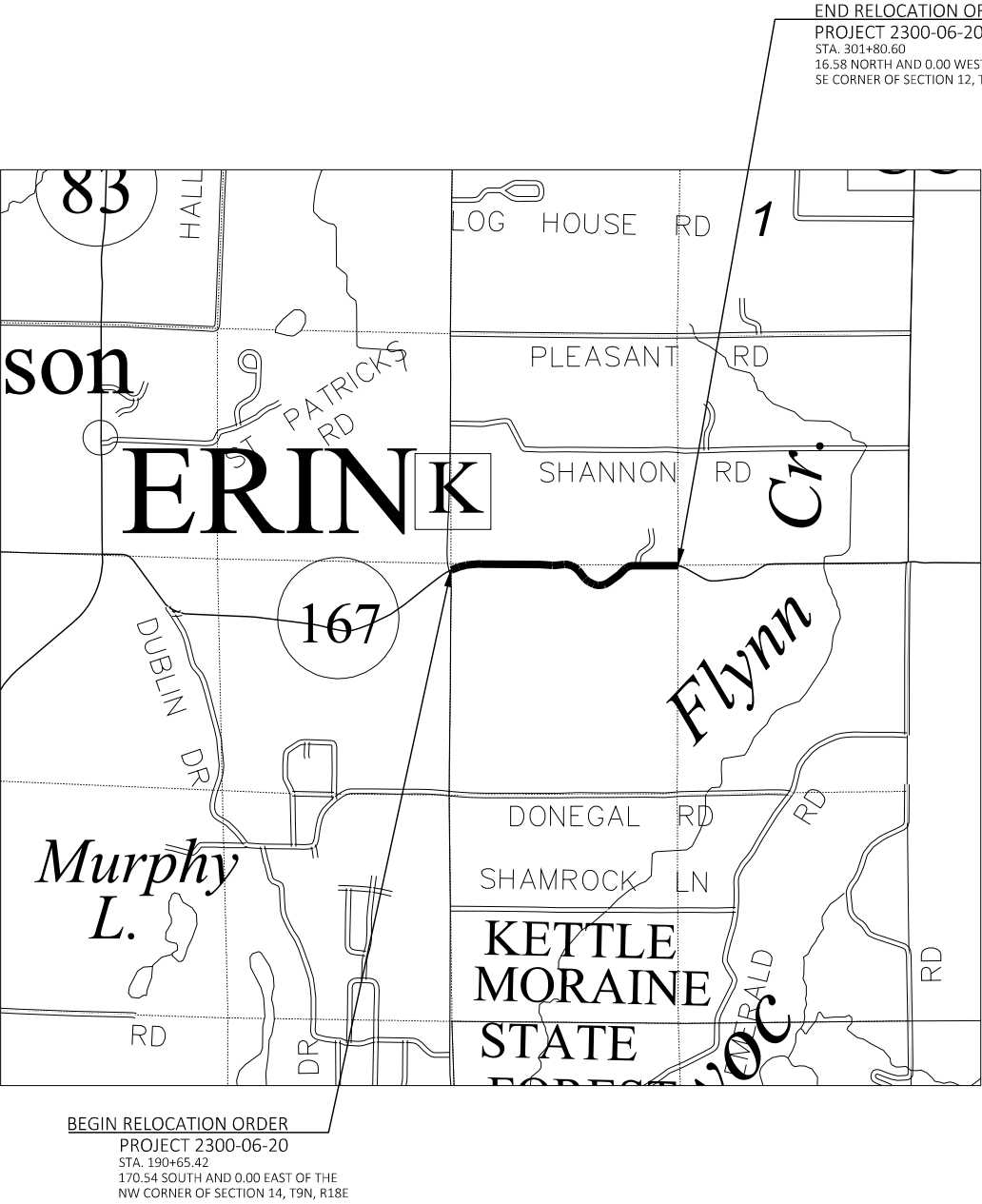
WATER	----
GAS	----
TELEPHONE	----
OVERHEAD TRANSMISSION LINES	----
ELECTRIC	----
CABLE TELEVISION	----
FIBER OPTIC	----
SANITARY SEWER	----
STORM SEWER	----
ELECTRIC TOWER	----

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF COMPOUND CURVE	PCC
ACRES	AC	POINT OF INTERSECTION	PI
AHEAD	AH	PROPERTY LINE	PL
ALUMINUM	ALUM	RECORDED AS	(100')
AND OTHERS	ET AL	REEL / IMAGE	R/I
BACK	BK	REFERENCE LINE	R/L
BLOCK	BLK	REMAINING	REM
CENTERLINE	C/L	RESTRICTIVE DEVELOPMENT	RDE
CERTIFIED SURVEY MAP	CSM	EASEMENT	
CONCRETE	CONC	RIGHT	RT
COUNTY	CO	RIGHT OF WAY	R/W
COUNTY TRUNK HIGHWAY	CTH	SECTION	SEC
DISTANCE	DIST	SEPTIC VENT	SEPV
CORNER	COR	SQUARE FEET	SF
DOCUMENT NUMBER	DOC	STATE TRUNK HIGHWAY	STH
EASEMENT	EASE	STATION	STA
EXISTING	EX	TELEPHONE PEDESTAL	TP
GAS VALVE	GV	TEMPORARY LIMITED	TLE
GRID NORTH	GN	EASEMENT	
HIGHWAY EASEMENT	HE	TRANSPORTATION PROJECT PLAT	TPP
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO		
OUTLOT	OL		
PAGE	P		
POINT OF TANGENCY	PT		
PERMANENT LIMITED EASEMENT	PLE		
POINT OF BEGINNING	POB		
POINT OF CURVATURE	PC		

CURVE DATA ABBREVIATIONS

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB



NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), WASHINGTON COUNTY, NAD83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY ¾" X 24" IRON REBARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

FOR THE CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN WAUKESHA

PARCEL AND UTILITY IDENTIFICATION NUMBERS MAY NOT POINT TO ALL AREAS OF ACQUISITION, AS NOTED ON THE DETAIL PAGES.

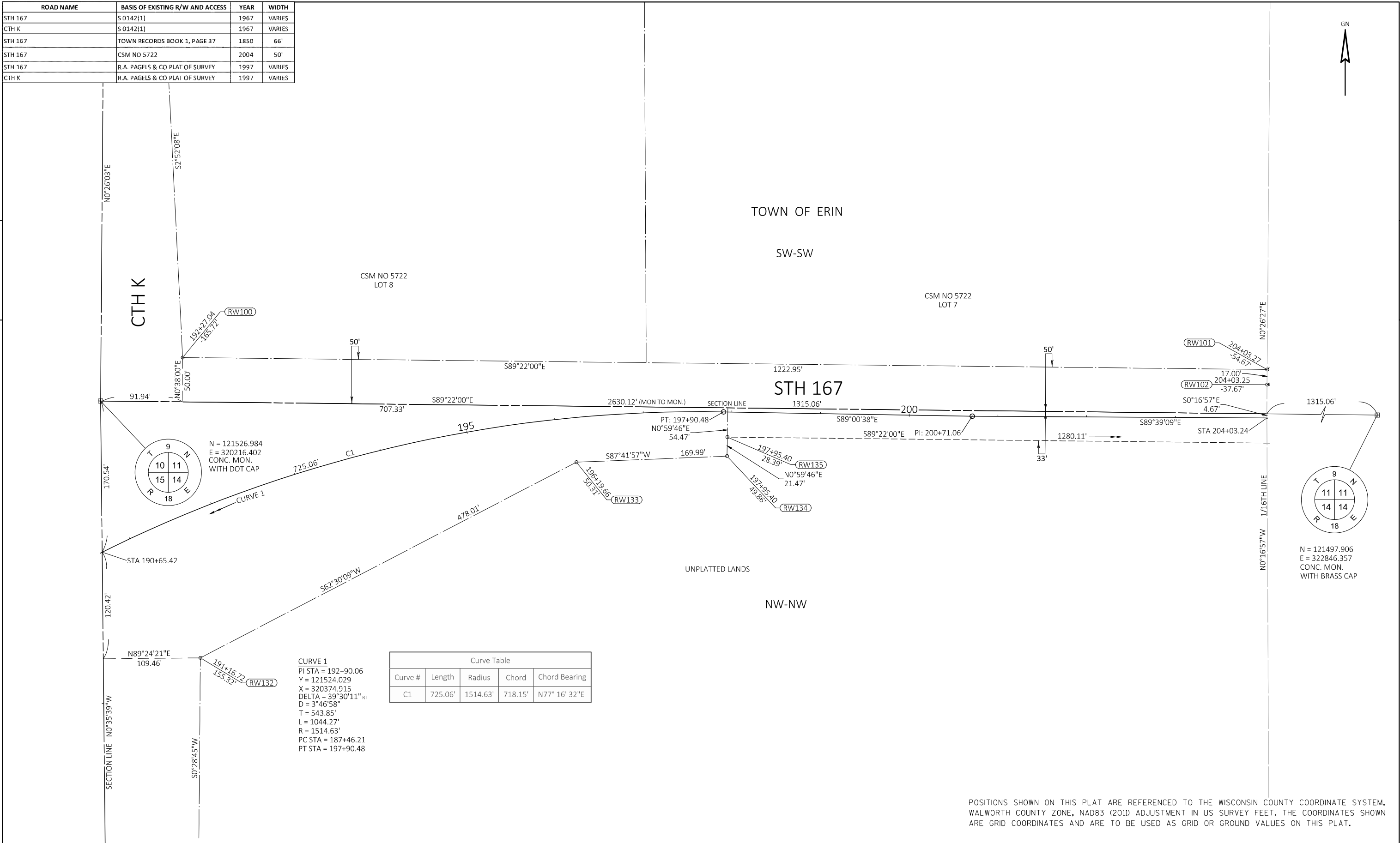
INFORMATION FOR THE BASIS OF EXISTING HIGHWAY RIGHT-OF-WAY POINTS OF REFERENCE AND ACCESS CONTROL ARE LISTED ON THE DETAIL PAGES.

R/W PROJECT NUMBER 2300-06-20	SHEET NUMBER	TOTAL SHEETS
FEDERAL PROJECT NUMBER	4.01	
PLAT OF RIGHT OF WAY REQUIRED FOR STH 167 CTH K - CTH CC		
STH 167	WASHINGTON COUNTY	
CONSTRUCTION PROJECT NUMBER 2300-06-70		

THIS PLAT IS A GRAPHIC REPRESENTATION AND IS FOR REFERENCE PURPOSES ONLY. DEEDS MUST BE CHECKED TO DETERMINE PROPERTY BOUNDARIES AND ACCESS RIGHTS.

REVISION DATE 4/05/2023	STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION
	APPROVED FOR THE DEPARTMENT DATE: 4/18/2022

ROAD NAME	BASIS OF EXISTING R/W AND ACCESS	YEAR	WIDTH
STH 167	S 0142(1)	1967	VARIABLES
CTH K	S 0142(1)	1967	VARIABLES
STH 167	TOWN RECORDS BOOK 1, PAGE 37	1850	66'
STH 167	CSM NO 5722	2004	50'
STH 167	R.A. PAGELS & CO PLAT OF SURVEY	1997	VARIABLES
CTH K	R.A. PAGELS & CO PLAT OF SURVEY	1997	VARIABLES

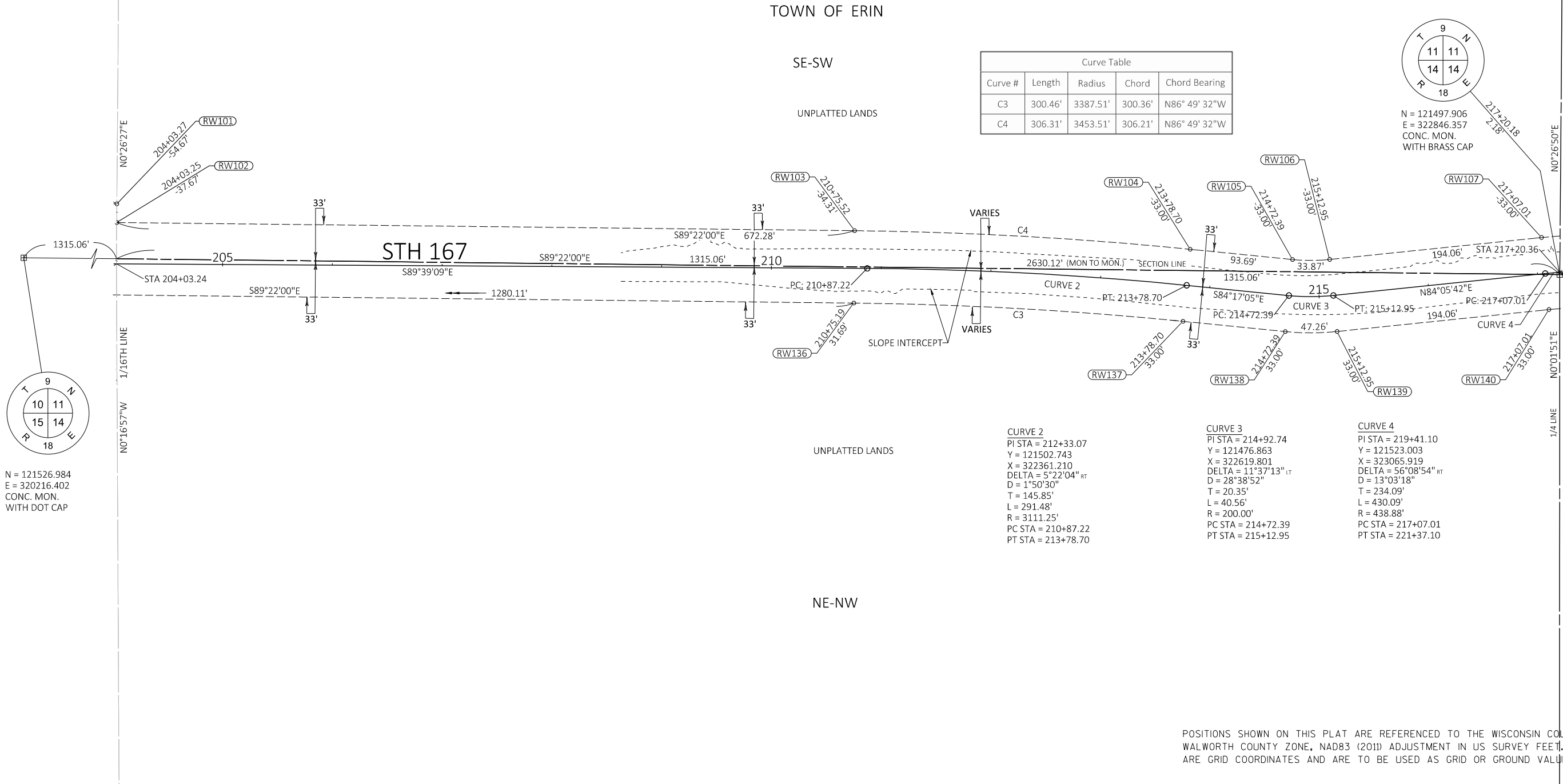


POSITIONS SHOWN ON THIS PLAT ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, WALWORTH COUNTY ZONE, NAD83 (2011) ADJUSTMENT IN US SURVEY FEET. THE COORDINATES SHOWN ARE GRID COORDINATES AND ARE TO BE USED AS GRID OR GROUND VALUES ON THIS PLAT.

REVISION DATE 4/05/2023	DATE 4/18/2022	SCALE, FEET 0 50' 100'	HWY: STH 167	STATE R/W PROJECT NUMBER 2300-06-20	PLAT SHEET 4.02	
	GRID FACTOR		COUNTY: WASHINGTON	CONSTRUCTION PROJECT NUMBER 2300-06-70	PS&E SHEET	63

ROAD NAME	BASIS OF EXISTING R/W AND ACCESS	YEAR	WIDTH
STH 167	TOWN RECORDS BOOK 1, PAGE 37	1850	66'

4



4

REVISION DATE			
4/05/2023			

DATE	4/18/2022
GRID FACTOR	

SCALE, FEET
0 50' 100'

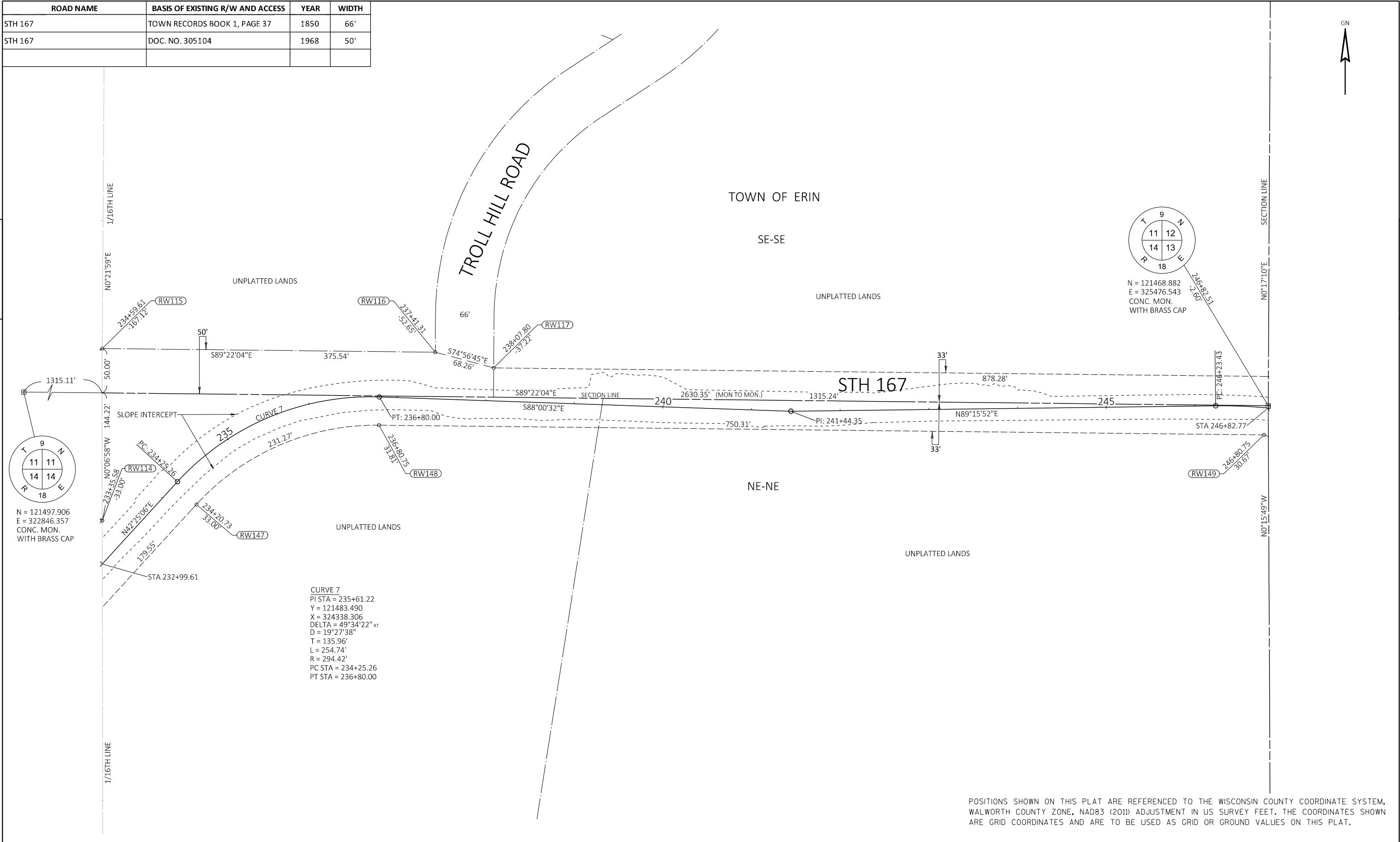
HWY:	STH 167
COUNTY:	WASHINGTON

STATE R/W PROJECT NUMBER	2300-06-20
CONSTRUCTION PROJECT NUMBER	2300-06-70

PLAT SHEET	4.03
PS&E SHEET	64

E

ROAD NAME	BASIS OF EXISTING R/W AND ACCESS	YEAR	WIDTH
STH 167	TOWN RECORDS BOOK 1, PAGE 37	1850	66'
STH 167	DOC. NO. 305104	1968	50'

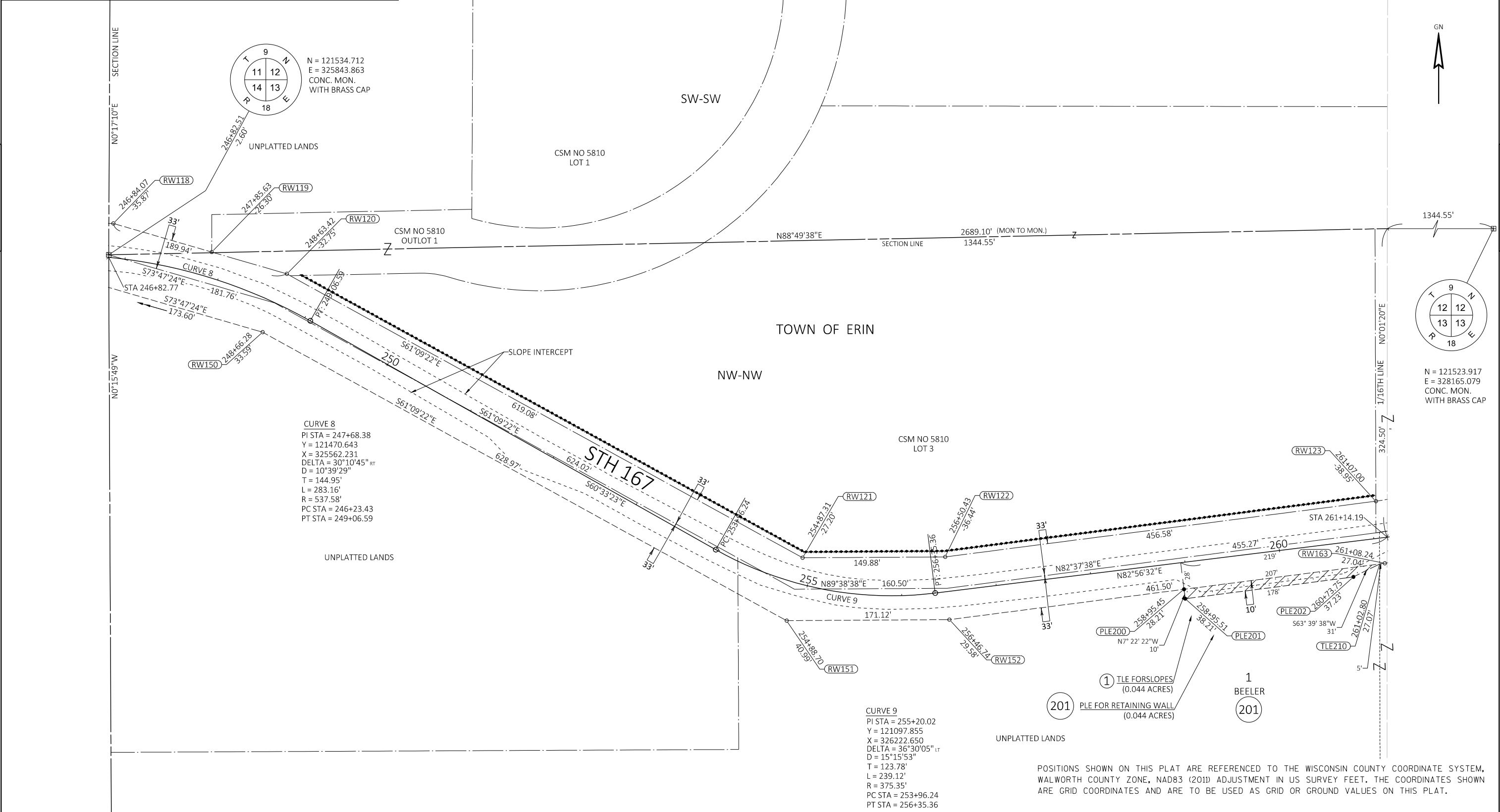


POSITIONS SHOWN ON THIS PLAT ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, WALWORTH COUNTY ZONE, NAD83 (2011) ADJUSTMENT IN US SURVEY FEET. THE COORDINATES SHOWN ARE GRID COORDINATES AND ARE TO BE USED AS GRID OR GROUND VALUES ON THIS PLAT.

REVISION DATE 4/05/2023	DATE 4/18/2022	SCALE, FEET 0 50' 100'	HWY: STH 167	STATE R/W PROJECT NUMBER 2300-06-20	PLAT SHEET 4.05	E
	GRID FACTOR		COUNTY: WASHINGTON	CONSTRUCTION PROJECT NUMBER 2300-06-70	PS&E SHEET 66	

ROAD NAME	BASIS OF EXISTING R/W AND ACCESS	YEAR	WIDTH
STH 167	WIDTH BY SS 82.31(2)	--	66'
STH 167	CSM NO. 5810	2004	33

SCHEDULE OF LANDS & INTERESTS REQUIRED								
PARCEL NUMBER	*OWNER	INTEREST REQUIRED	R/W ACRE(S) REQUIRED			PLE AREA	TLE AREA	PARCEL NUMBER
			NEW	EXISTING	TOTAL			
1	BEELER & RENEE BEELER	TLE	--	--	--		0.044	1
201(2)	BEELER & RENEE BEELER	PLE				0.044		201



REVISION DATE 4/05/2023	DATE 4/18/2022	SCALE, FEET 0 50' 100'	HWY: STH 167	STATE R/W PROJECT NUMBER 2300-06-20	PLAT SHEET 4.06
	GRID FACTOR		COUNTY: WASHINGTON	CONSTRUCTION PROJECT NUMBER 2300-06-70	PS&E SHEET 67

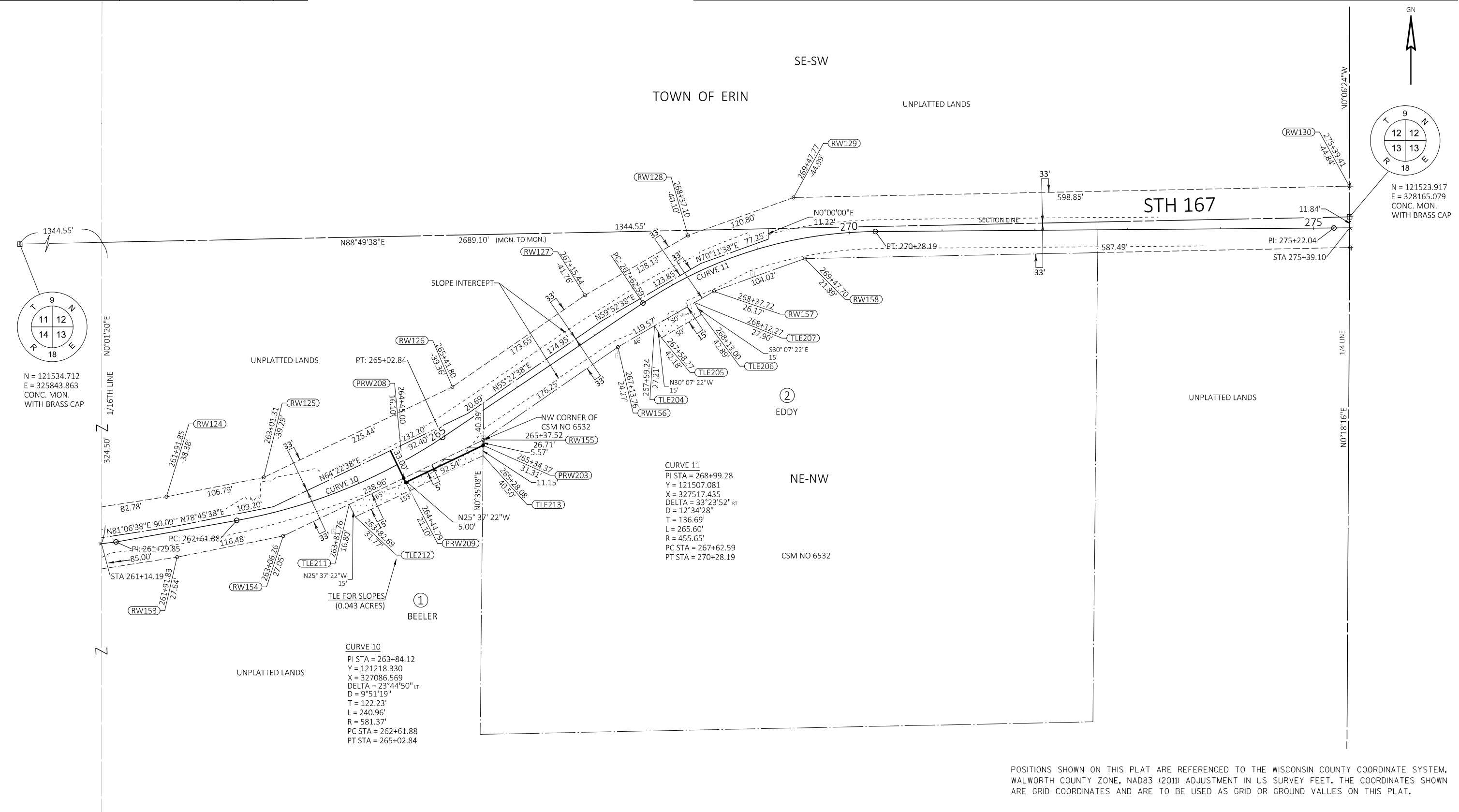
ROAD NAME	BASIS OF EXISTING R/W AND ACCESS	YEAR	WIDTH
STH 167	WIDTH BY SS 82.31(2)	--	66'
STH 167	6532	2013	33'
STH 167	DOC NO 254173	1960	C/L
STH 167	TOWN RECORDS BOOK 1, PAGE 31	1854	66'



AT&T WISCONSIN - COMMUNICATION LINE
PARCEL 1 - NO RECORD OF EASEMENT

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	*OWNER	INTEREST REQUIRED	R/W ACRE(S) REQUIRED			TLE AREA	PARCEL NUMBER
			NEW	EXISTING	TOTAL		
1	BEELER & RENEE BEELER	FEE, TLE	0.011	0.079	0.090	0.043	1
2	DAVID & PATRICIA EDDY	TLE	--	--	--	0.017	2



POSITIONS SHOWN ON THIS PLAT ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, WALWORTH COUNTY ZONE, NAD83 (2011) ADJUSTMENT IN US SURVEY FEET. THE COORDINATES SHOWN ARE GRID COORDINATES AND ARE TO BE USED AS GRID OR GROUND VALUES ON THIS PLAT.

REVISION DATE 4/05/2023	DATE 4/18/2022	SCALE, FEET 0 50' 100'	HWY: STH 167	STATE R/W PROJECT NUMBER 2300-06-20	PLAT SHEET 4.07
GRID FACTOR			COUNTY: WASHINGTON	CONSTRUCTION PROJECT NUMBER 2300-06-70	PS&E SHEET 68

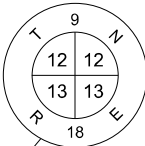
ROAD NAME	BASIS OF EXISTING R/W AND ACCESS	YEAR	WIDTH
STH 167	TOWN RECORDS BOOK 1, PAGE 31	1854	66'



SW-SE

TOWN OF ERIN

UNPLATTED LANDS



N = 121523.917
E = 328165.079
CONC. MON.
WITH BRASS CAP

N0°06'24"W

275+39.41
-44.84'
RW130
275+39.33
-11.84'

11.84'
STA 275+39.10
275+39.26
21.16'
RW159

1/4 LINE

N0°18'16"E

UNPLATTED LANDS

UNPLATTED LANDS

NW-NE

STH 167

N89°44'29"E
280
2395.04'

SECTION LINE

1320.15'

285
2640.31' (MON. TO MON.)

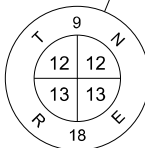
N89°48'50"E

3.71'
STA 288+59.37

1320.16'

N0°18'52"E

1/16TH LINE



N = 121523.917
E = 328165.079
CONC. MON.
WITH BRASS CAP

POSITIONS SHOWN ON THIS PLAT ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, WALWORTH COUNTY ZONE, NAD83 (2011) ADJUSTMENT IN US SURVEY FEET. THE COORDINATES SHOWN ARE GRID COORDINATES AND ARE TO BE USED AS GRID OR GROUND VALUES ON THIS PLAT.

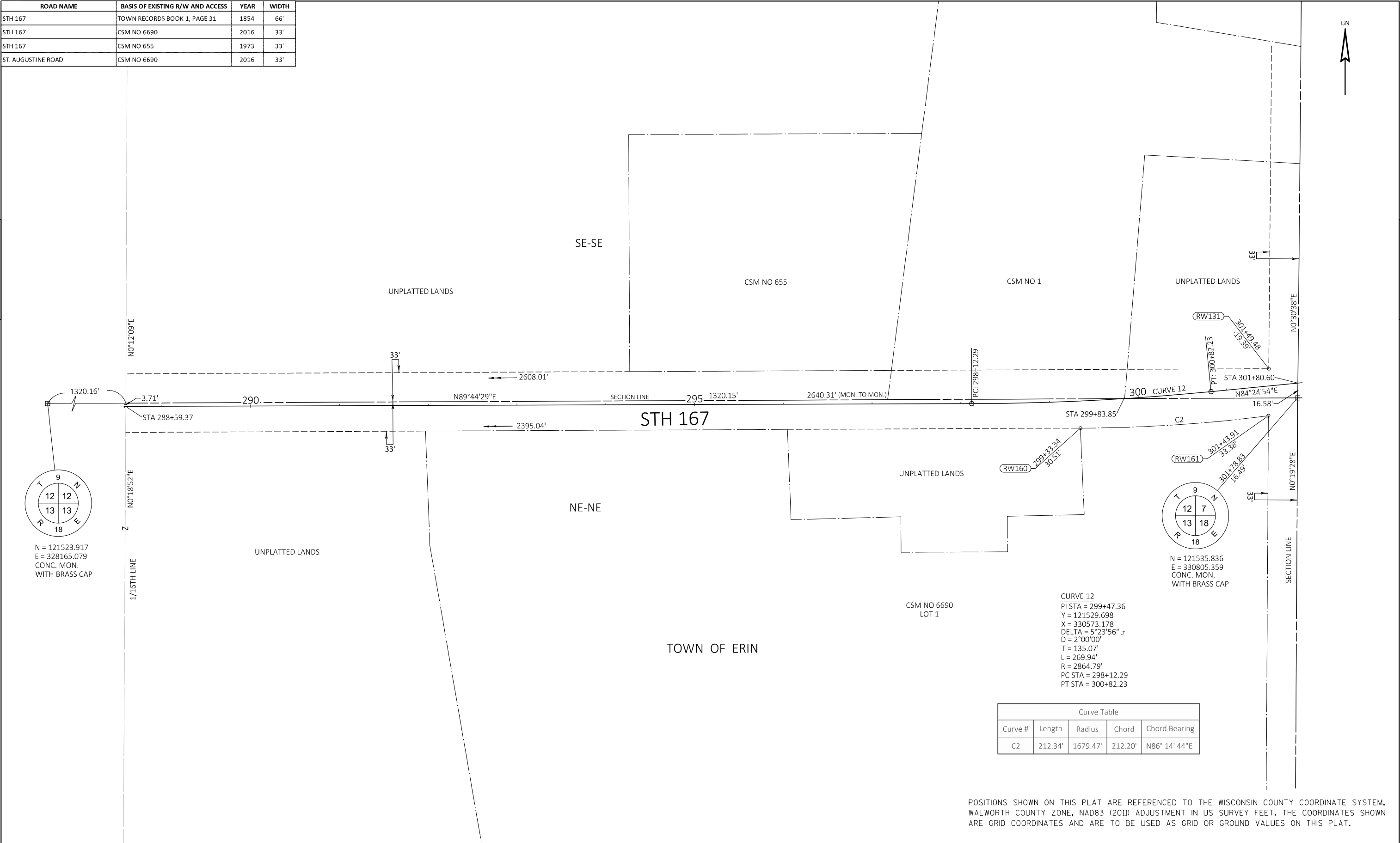
REVISION DATE 4/05/2023				DATE 4/18/2022	SCALE, FEET 050'100'	HWY: STH 167	STATE R/W PROJECT NUMBER 2300-06-20	PLAT SHEET 4.08	
				GRID FACTOR		COUNTY: WASHINGTON	CONSTRUCTION PROJECT NUMBER 2300-06-70	PS&E SHEET — 69	E

E

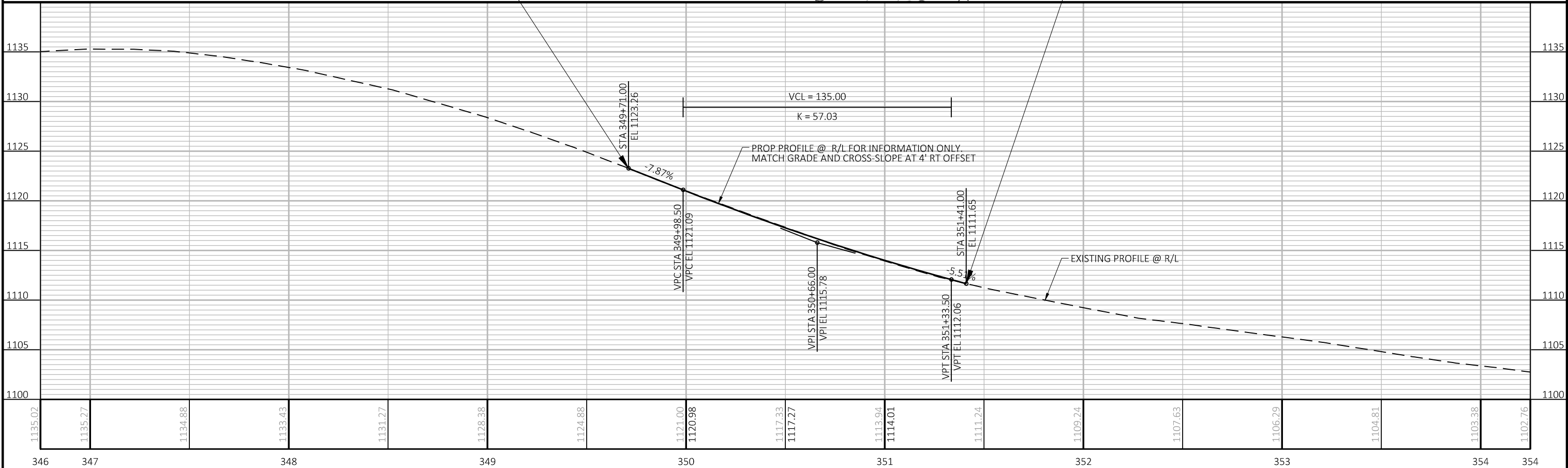
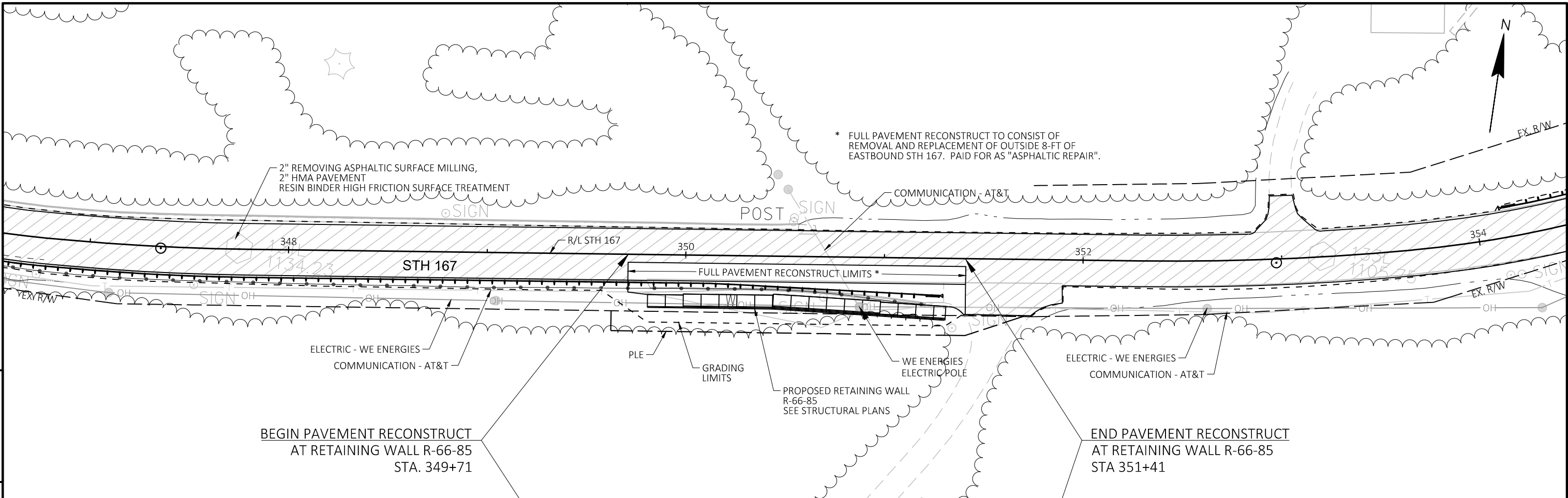
ROAD NAME	BASIS OF EXISTING R/W AND ACCESS	YEAR	WIDTH
STH 167	TOWN RECORDS BOOK 1, PAGE 31	1854	66'
STH 167	CSM NO 6690	2016	33'
STH 167	CSM NO 655	1973	33'
ST. AUGUSTINE ROAD	CSM NO 6690	2016	33'

4

4



REVISION DATE 4/05/2023		DATE 4/18/2022	SCALE, FEET 0 50' 100'	HWY: STH 167	STATE R/W PROJECT NUMBER 2300-06-20	PLAT SHEET 4.09	E
		GRID FACTOR		COUNTY: WASHINGTON	CONSTRUCTION PROJECT NUMBER 2300-06-70	PS&E SHEET — 70	



Standard Detail Drawing List

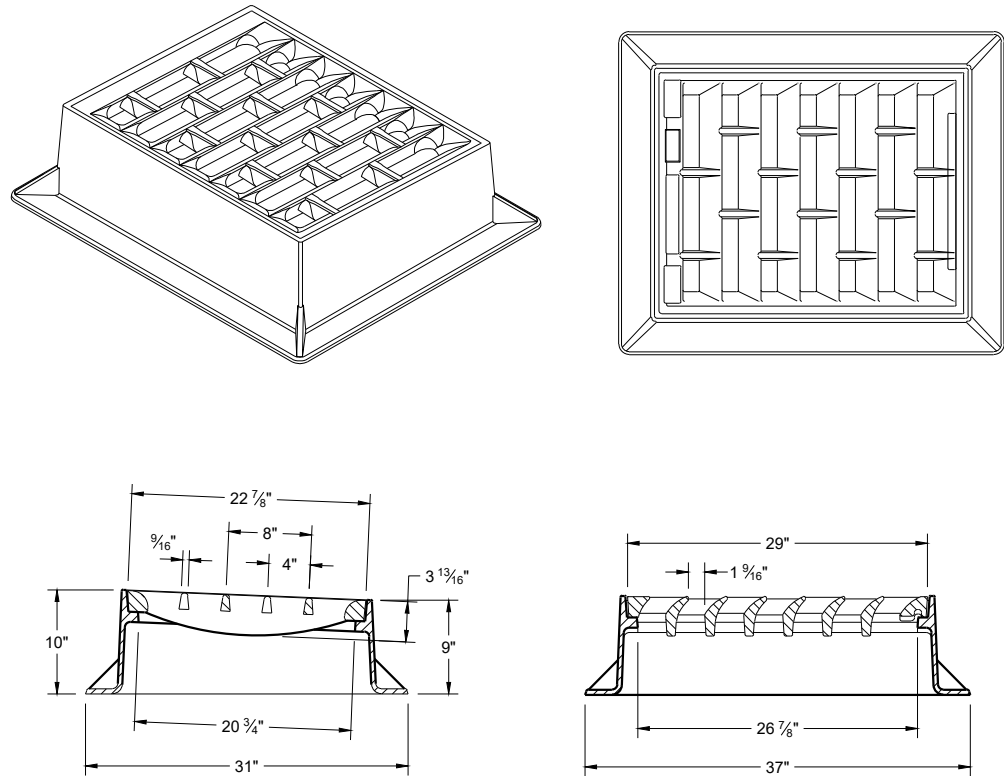
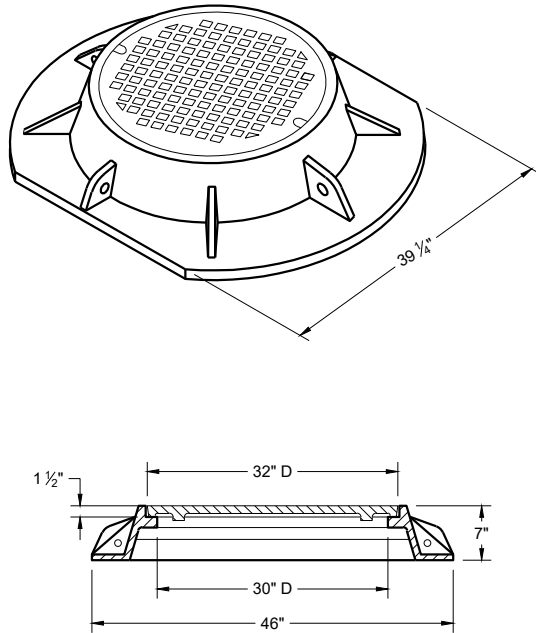
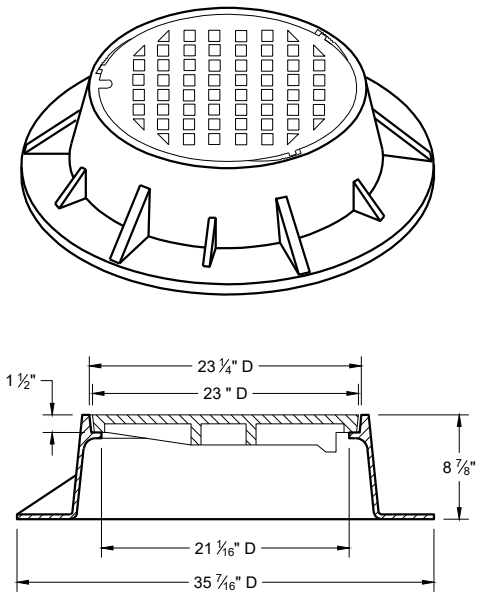
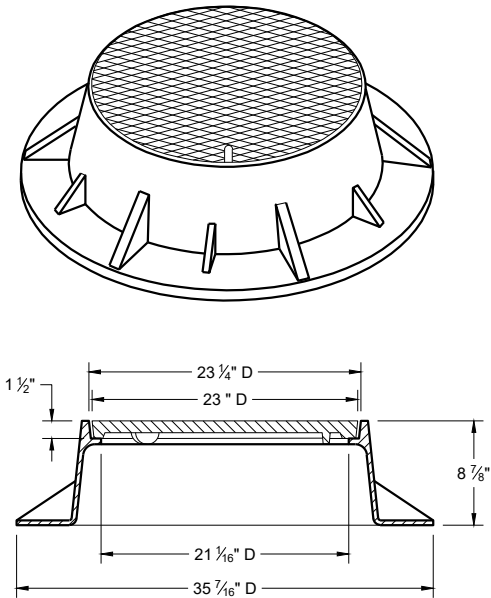
08A05-20D	INLET COVER TYPE BW, MANHOLE COVERS, TYPE K, J, J-S, L & M
08C06-02	INLETS 3-FT AND 4-FT DIAMETER
08E09-06	SILT FENCE
13C19-03	HMA LONGITUDINAL JOINTS
14B15-11A	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-11B	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-11C	STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS
14B24-09A	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
14B24-09B	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
14B24-09C	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
14B28-04A	GUARDRAIL MOW STRIP
14B28-04B	GUARDRAIL MOW STRIP
14B29-01	SAFETY EDGE
14B32-10A	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B32-10B	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B32-10C	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B32-10D	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B32-10E	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B32-10F	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B32-10G	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B32-10H	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B33-02D	CONCRETE BARRIER SINGLE SLOPE 36" THRIE BEAM ANCHOR
14B33-02E	CONCRETE BARRIER SINGLE SLOPE 36" THRIE BEAM ANCHOR
14B33-02F	CONCRETE BARRIER SINGLE SLOPE 36" THRIE BEAM ANCHOR
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05E	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05F	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05G	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05I	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05J	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05K	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05L	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C02-09C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C03-05	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C08-23A	PERMANENT LONGITUDINAL PAVEMENT MARKINGS
15C08-23B	TEMPORARY LONGITUDINAL PAVEMENT MARKING
15C08-23C	PAVEMENT MARKING (TURN LANES)
15C08-23D	PAVEMENT MARKING (TURN LANES)
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-09A	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15C12-09B	TRAFFIC CONTROL, LANE CLOSURE WITH AUTOMATED FLAGGER ASSISTANCE DEVICE
15C33-04	STOP LINE AND CROSSWALK PAVEMENT MARKING
15C35-06A	PAVEMENT MARKING (INTERSECTIONS)
15D39-02	TRAFFIC CONTROL, DROP-OFF SIGNING
15D44-02	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES
15D45-03	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH LOOSE GRAVEL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

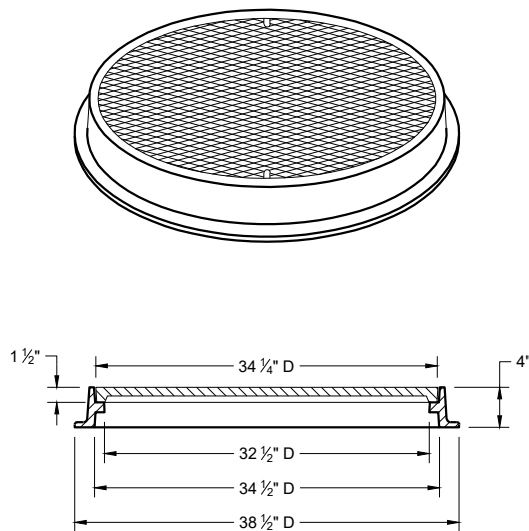
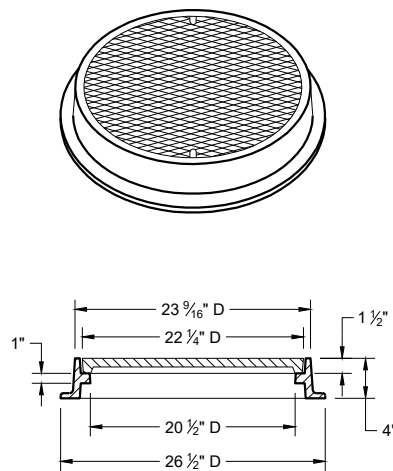
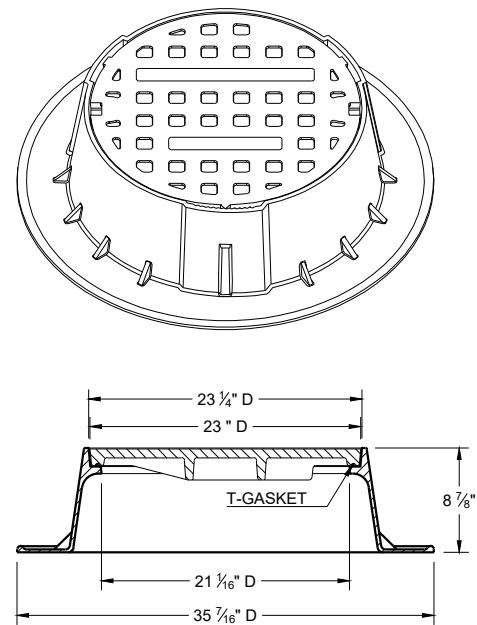
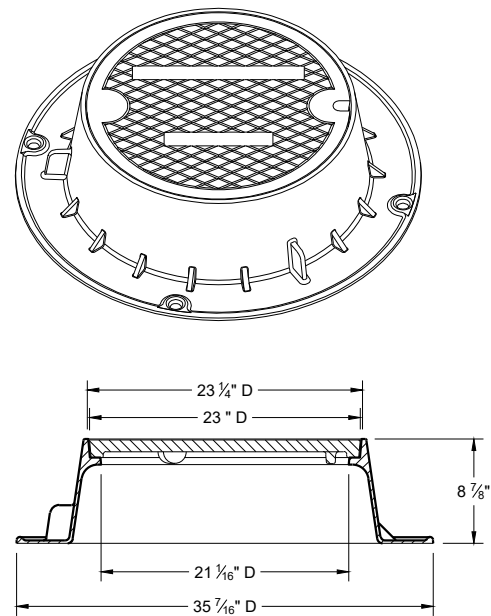
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR MANHOLE COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.



TYPE "K"

INLET COVER TYPE "BW"



TYPE "J"

NOTE: EITHER CASTING IS ACCEPTABLE

TYPE "J" SPECIAL

TYPE "B" NON-ROCKING SELF-SEAL LID
(NOTED AS TYPE J-S ON THE DRAINAGE TABLE)

NOTE: EITHER CASTING IS ACCEPTABLE

TYPE "L"

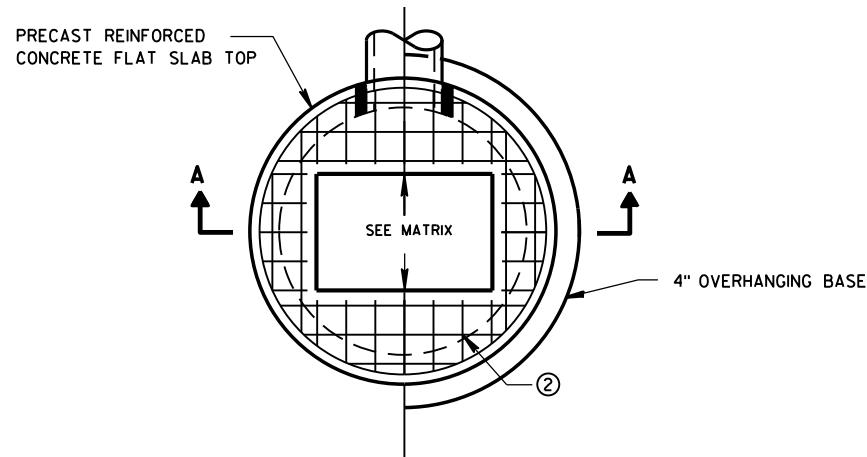
TYPE "M"

INLET COVERS TYPES BW
MANHOLE COVERS TYPES K,
J, J-S, L, AND M

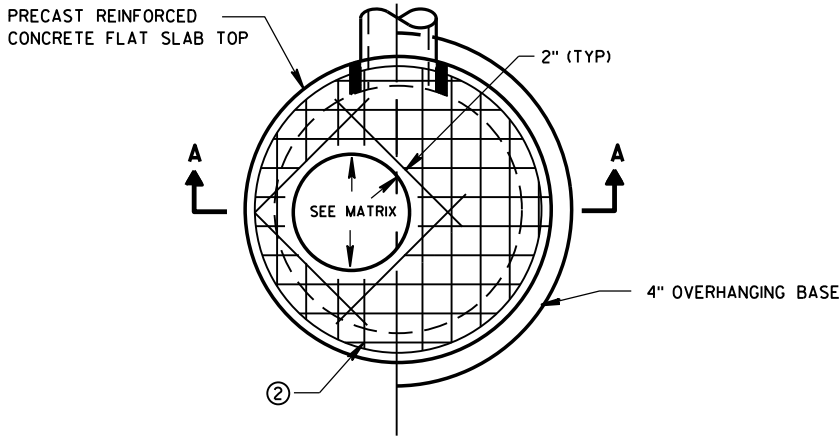
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2023
DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

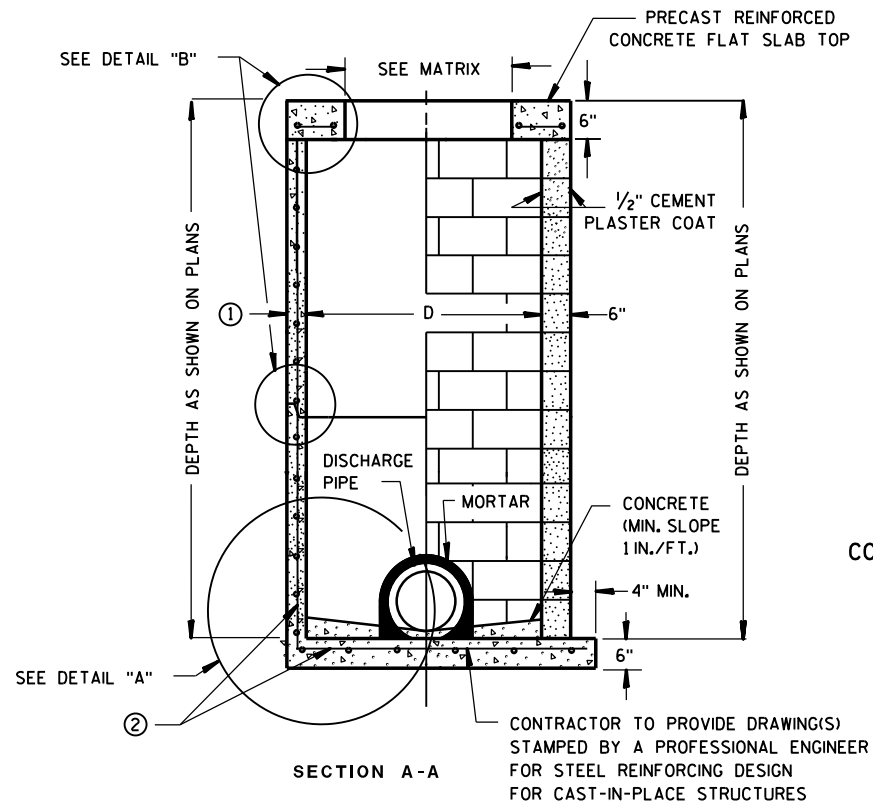
FHWA



PLAN VIEW RECTANGULAR OPENING



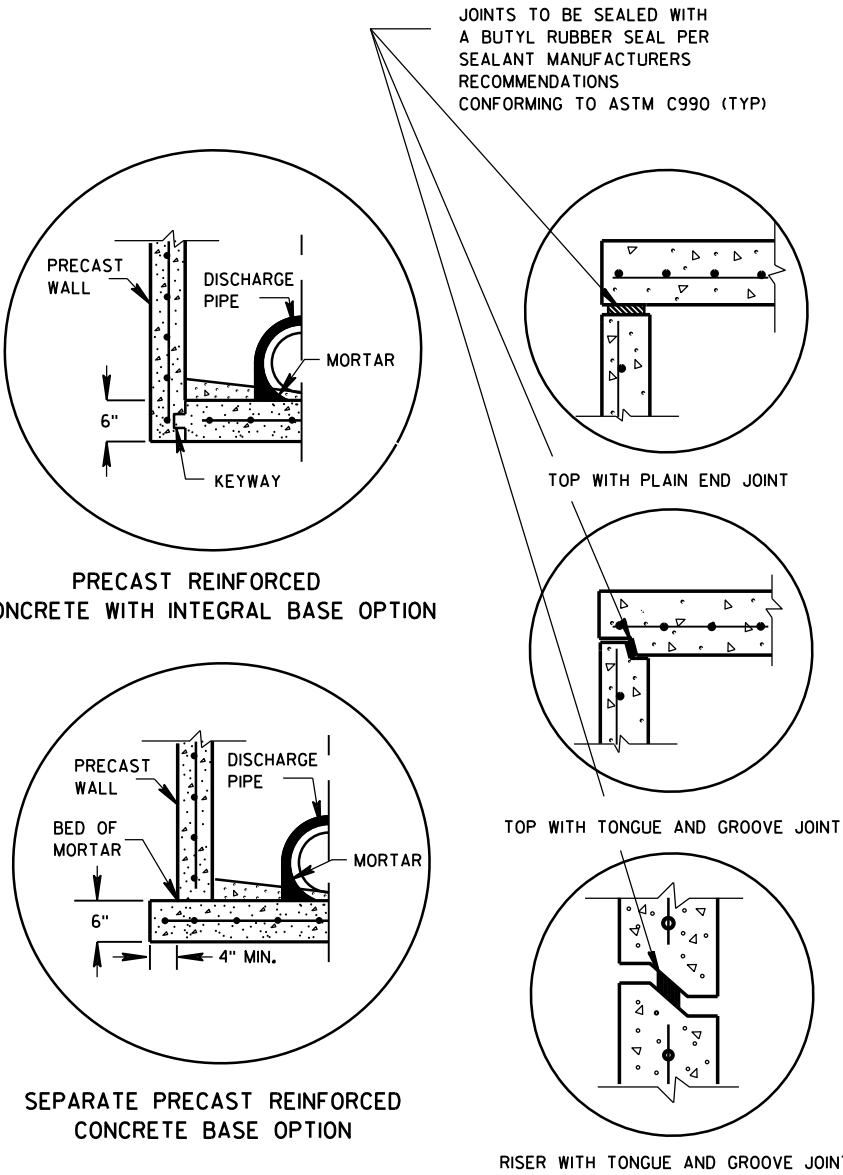
PLAN VIEW CIRCULAR OPENING



PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE

CONCRETE BLOCK WITH CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②

CIRCULAR INLETS W/ FLAT TOP



DETAIL "A"

DETAIL "B"

INLETS 3-FT AND 4-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

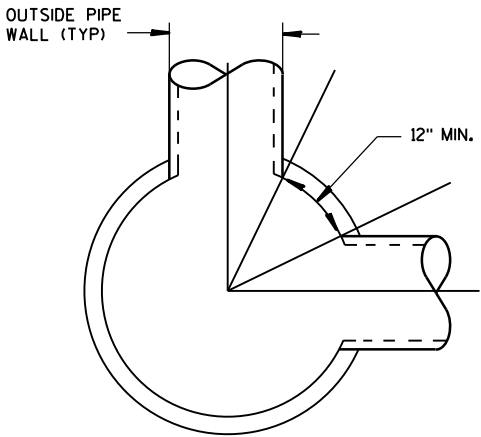
4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

- ① MINIMUM WALL THICKNESS SHALL BE 4-IN FOR 3-FT DIAMETER AND 5-IN FOR 4-FT DIAMETER PRECAST INLETS.
- ② FOR PRECAST CATCH BASINS PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.

INLET COVER OPENING MATRIX

	INLET COVER TYPE	ALL A'S	ALL B'S	BW	C	F	ALL H'S	S	T	V	WM	Z
INLET SIZE	OPENING SIZE (FT)											
3-FT	2 DIA.				X							X
	2X2	X	X					X		X		
4-FT	2 DIA.				X							X
	2X2	X	X					X		X		
	2X2.5			X				X	X	X	X	
	2X3						X					
	2.5X3					X						



DETAIL "C"

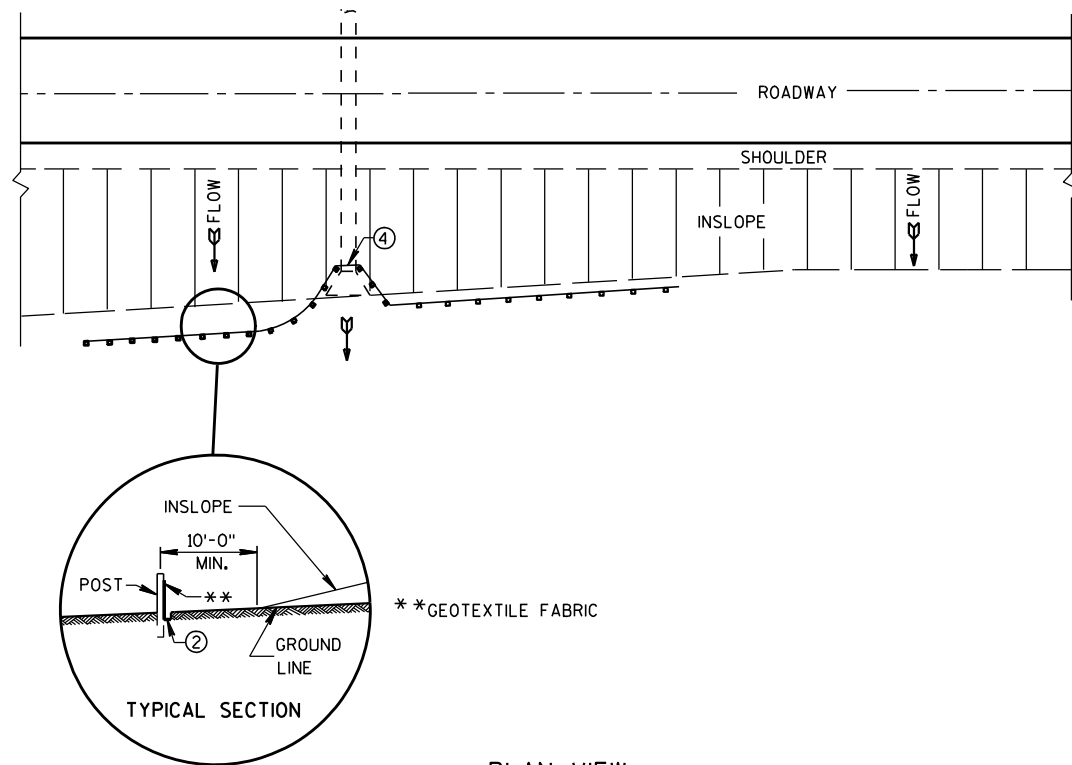
PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18

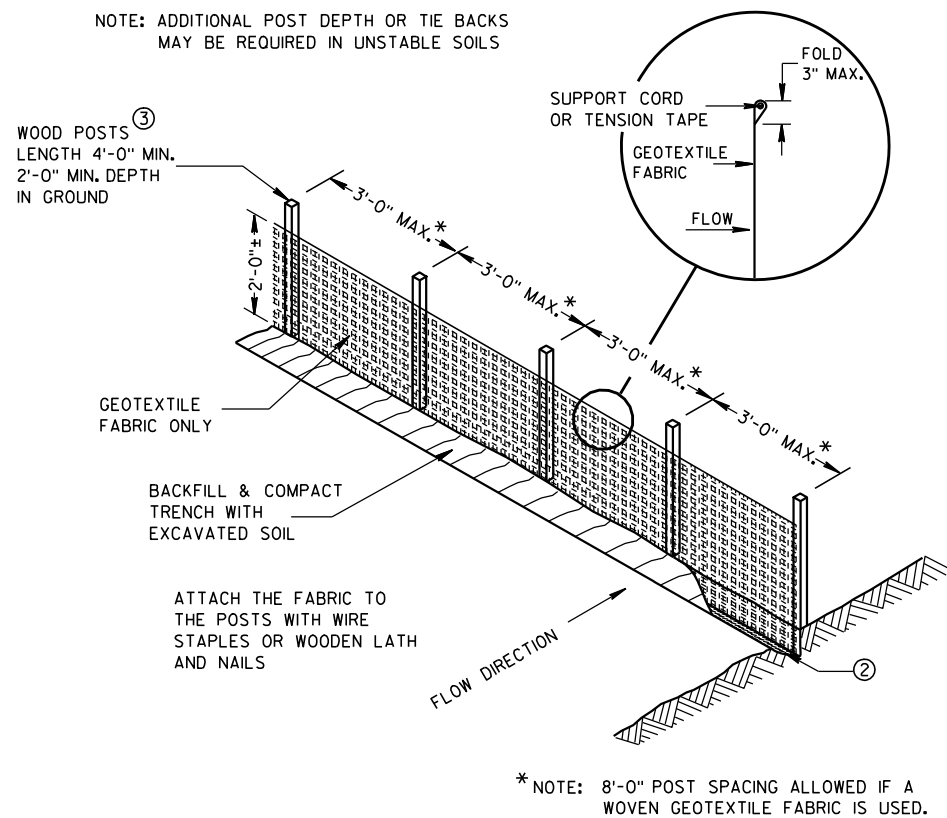
INLETS 3-FT AND 4-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

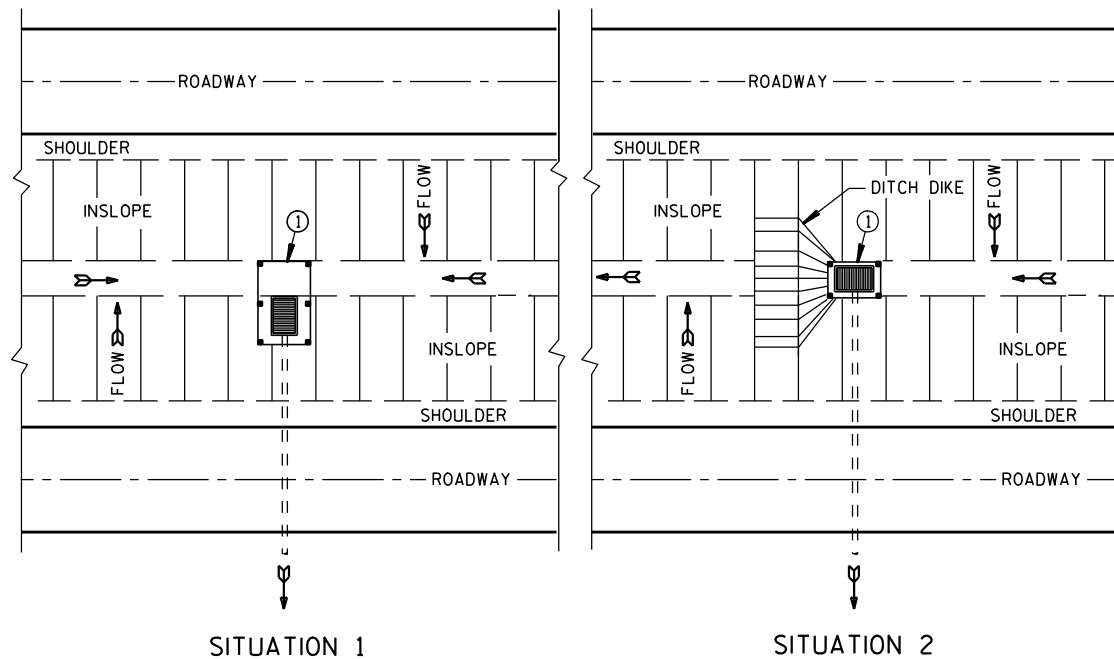
APPROVED
Sept., 2016 /S/ Rodney Taylor
DATE ROADWAY STANDARDS UNIT SUPERVISOR
FHWA 74 ENT



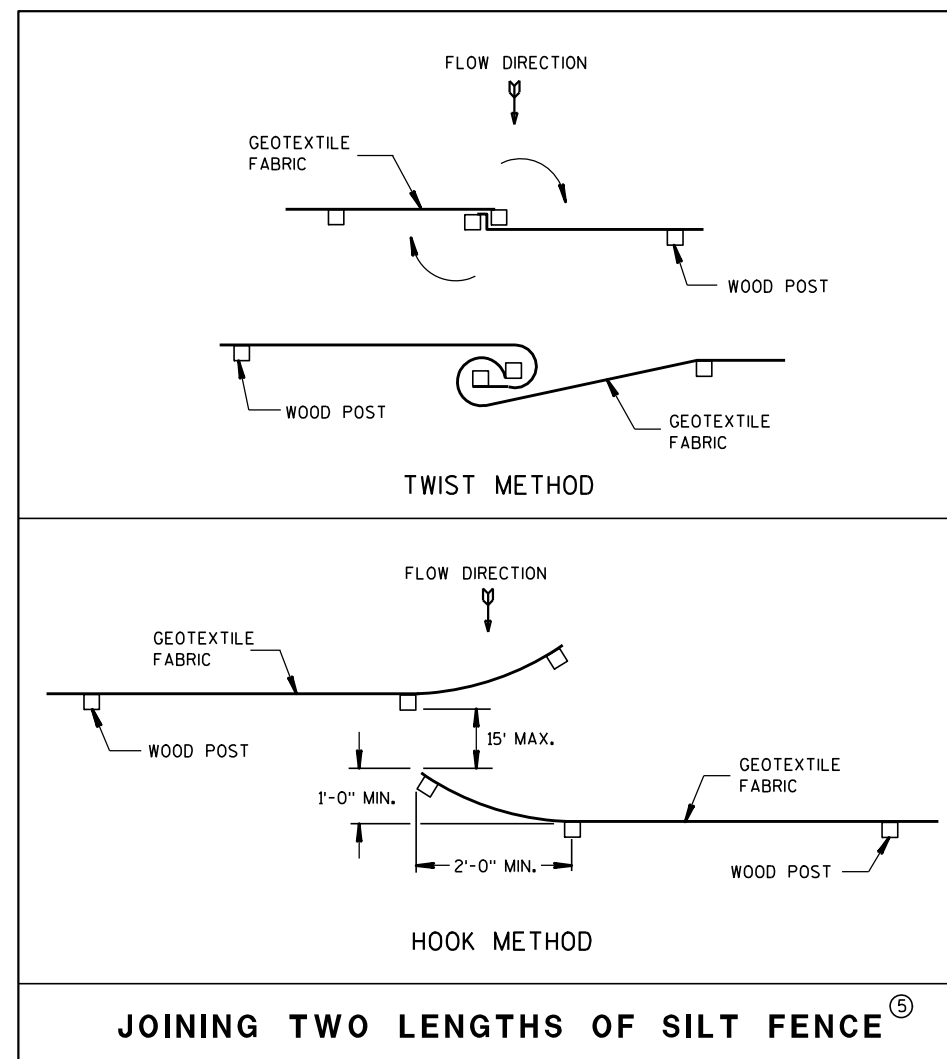
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



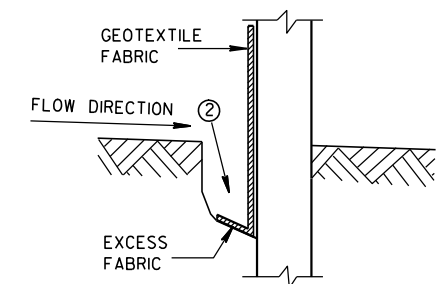
SILT FENCE AT MEDIAN SURFACE DRAINS



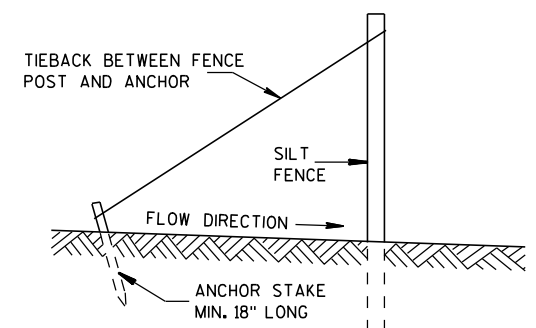
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

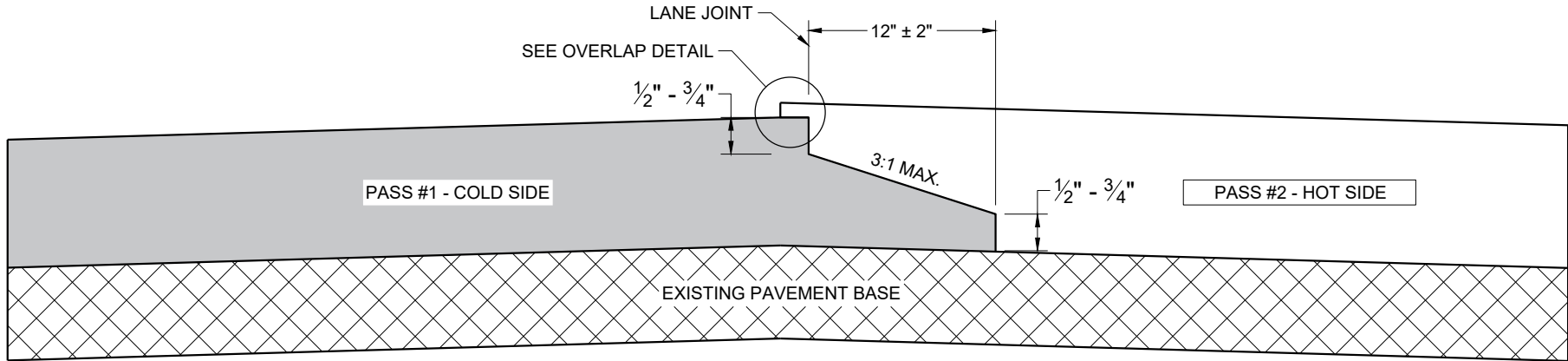
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DATE

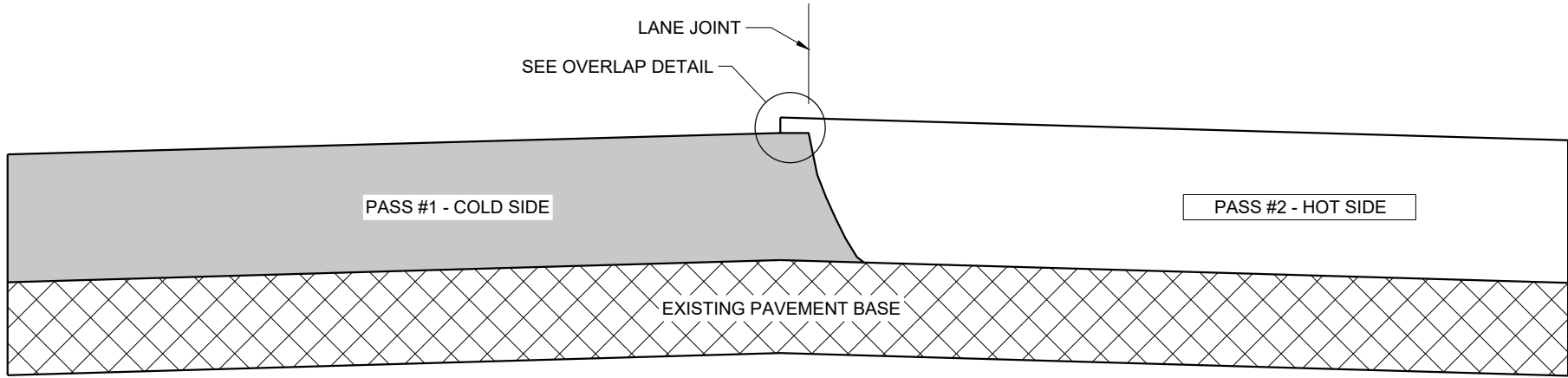
FHWA

/S/ Beth Conn
CHIEF ROADWAY DEVELOPER

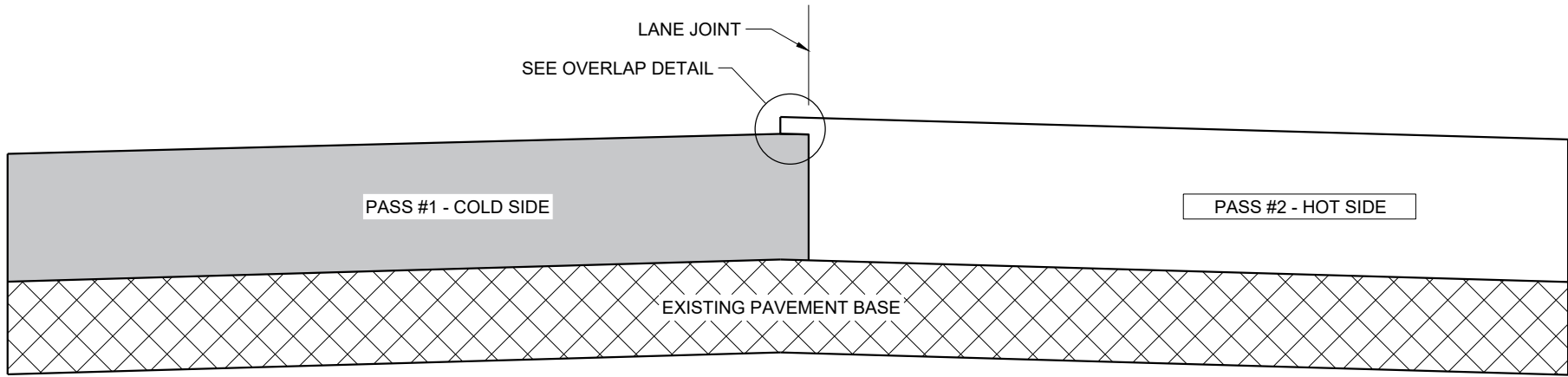
ENGINEER



TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)

GENERAL NOTES

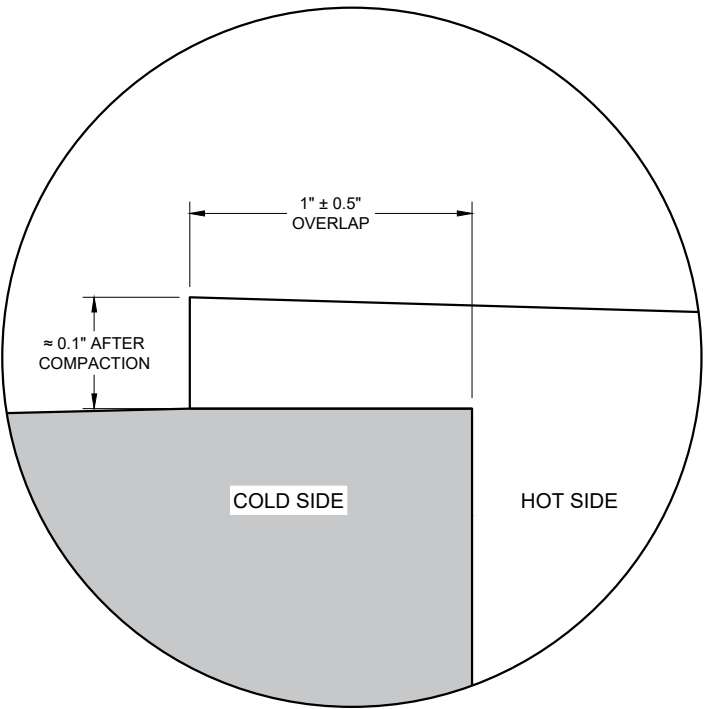
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY 0.1" AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO 2" FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2020 /S/ Steven Hefel
DATE HMA PAVEMENT ENGIN 76
FHWA

6

- S.D.D. 14 B 15-11a**

S.D.D. 14 B 15-11a



6



S.D.D. 14 B 15-11a



6



6



S.D.D. 14 B 15-11a



6

6



6



6



6



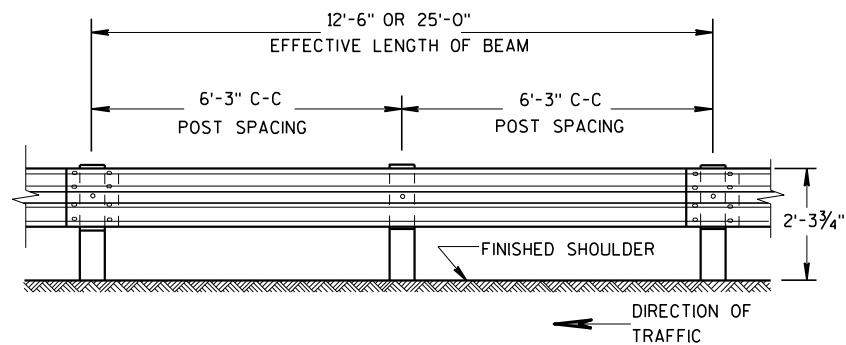
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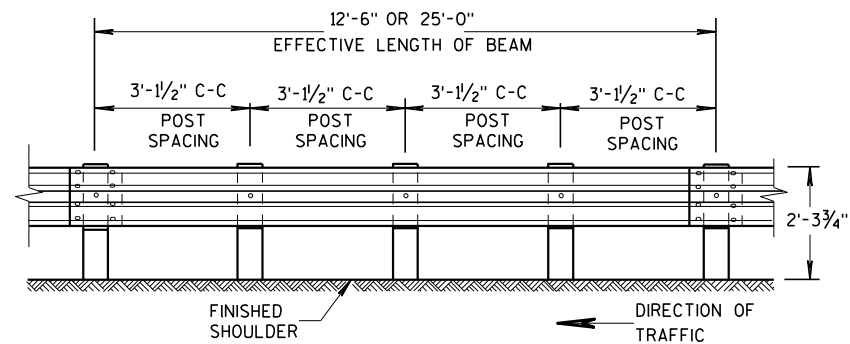
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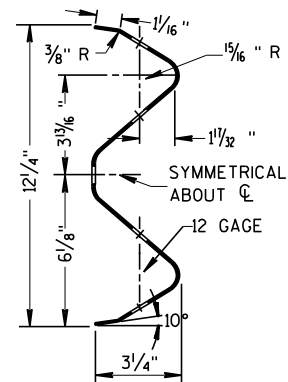


FRONT VIEW

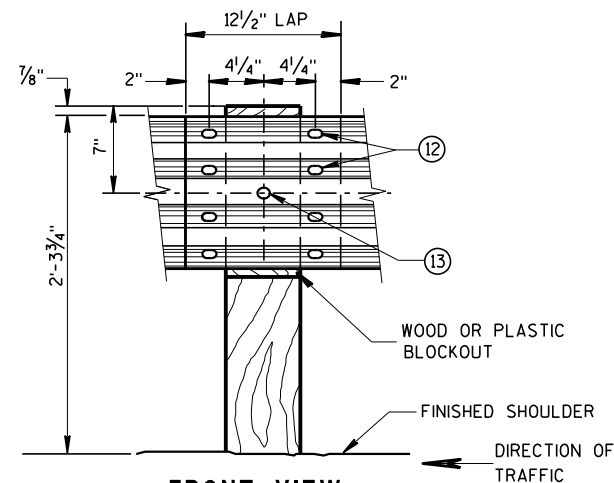
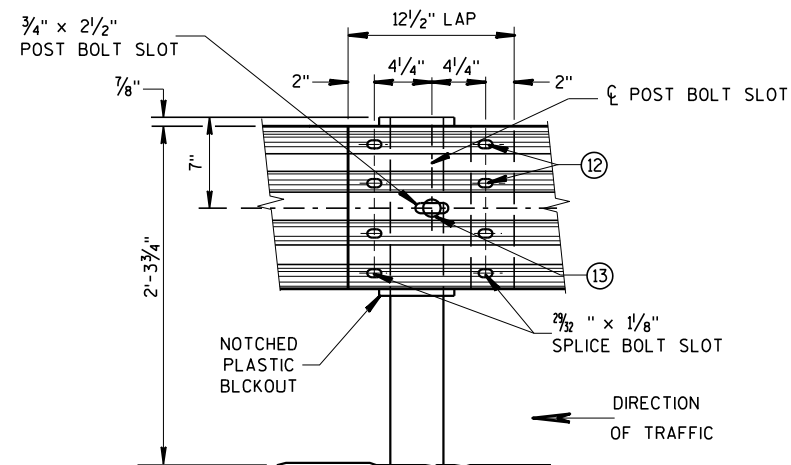
POST SPACING STANDARD INSTALLATION



FRONT VIEW

POST SPACING FOR LONGER POST
AT HALF POST SPACING W BEAM (LHW)

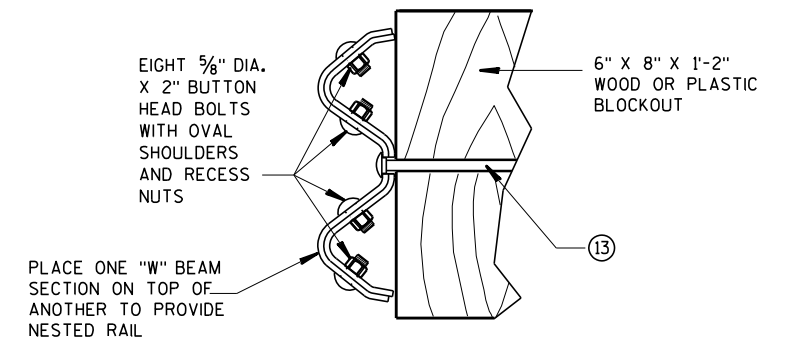
SECTION THRU W BEAM

FRONT VIEW
BEAM SPLICE AT WOOD POST
AND POST MOUNTING DETAILFRONT VIEW
BEAM SPLICE AT STEEL POSTTYPICAL SPLICING DETAILS
OF STEEL PLATE BEAM GUARD

GENERAL NOTES

FURNISH GUARDRAIL DEFLECTORS FROM APPROVED PRODUCTS LIST.

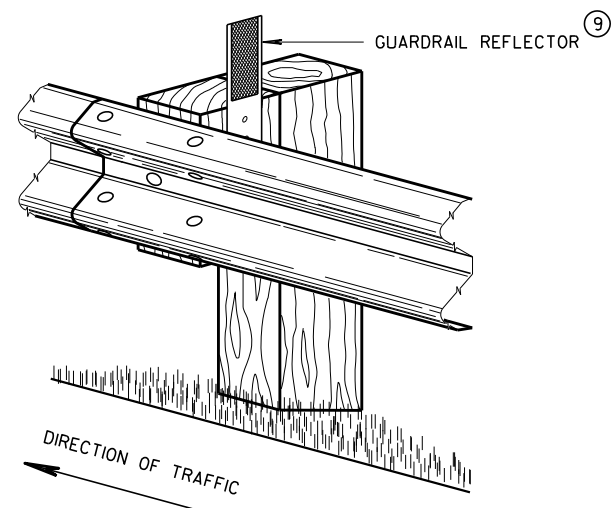
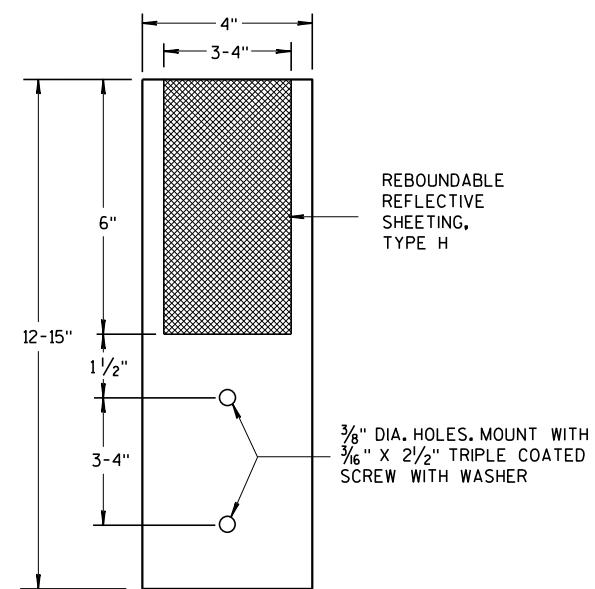
- ⑨ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINA. START REFLECTORS AT POST #9 AND SPACE EVENLY EVERY 100 FEET (MAX.) TO THE END OF GUARDRAIL RUN, USING A MINIMUM OF 3 REFLECTORS.
- ⑫ 8 - 5/8" ϕ X 2" BUTTON HEAD BOLTS WITH OVAL SHOULDERS & RECESS NUTS.
- ⑬ 5/8" DIA. BUTTON HEAD BOLT AND RECESS NUT WITH 5/8" DIA. F844 FLAT WASHER UNDER NUT.



NESTED W BEAM (NW)

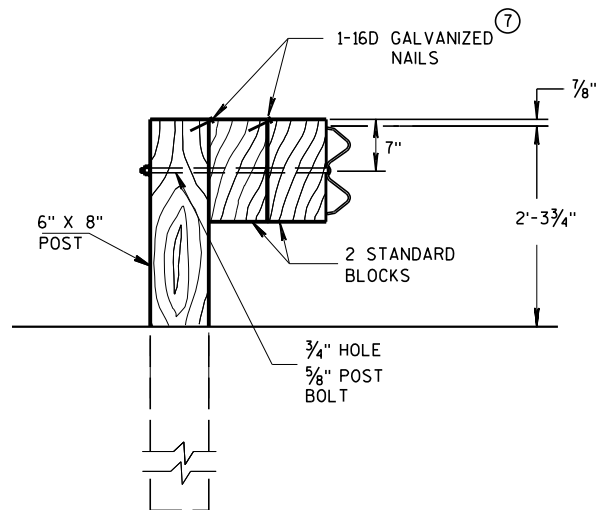
USE ALL OTHER STANDARD BEAM GUARD DETAILS FOR
CONSTRUCTING NESTED W BEAM (NW)

* USE DOUBLE SIDED WHITE GUARDRAIL REFLECTORS ON ROADWAYS WITH BI-DIRECTIONAL TRAFFIC (NO MEDIAN). USE SINGLE SIDED WHITE (RIGHT SIDE) AND SINGLE SIDED YELLOW (LEFT SIDE) ON ROADWAYS WITH MEDIAN SEPARATION.

4" X 12" GUARDRAIL REFLECTOR DETAIL
AND TYPICAL INSTALLATION *

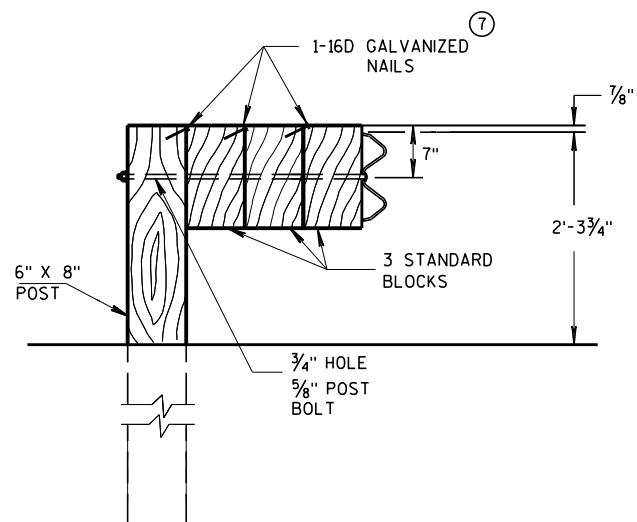
4"x 12" GUARDRAIL REFLECTOR

STEEL PLATE BEAM GUARD,
CLASS "A",
INSTALLATION & ELEMENTSSTATE OF WISCO⁷⁸
DEPARTMENT OF TRANSPORTATION



DETAIL FOR DOUBLE BLOCKS

THE NUMBER OF DOUBLE BLOCK POSTS
WITHIN A BARRIER RUN IS UNLIMITED

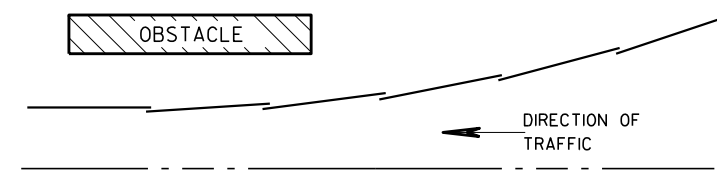


DETAIL FOR TRIPLE BLOCKS

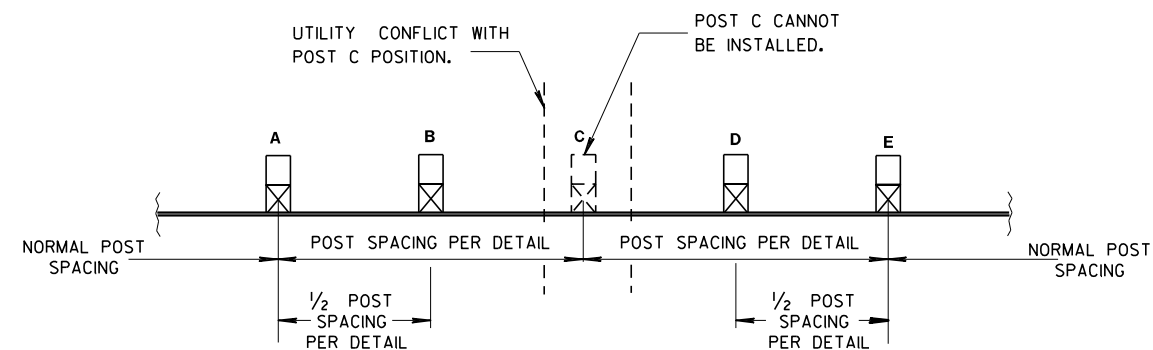
TRIPLE BLOCK DETAIL IS LIMITED TO ONE
LOCATION WITHIN A BEAM GUARD RUN.

NOTES: USE DOUBLE OR TRIPLE BLOCKS WHEN UNDERGROUND OBSTACLES
PREVENT THE POST FROM BEING INSTALLED.

DO NOT USE EXTRA BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND
SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION
DISTANCE OF THE BARRIER.



PLAN VIEW BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION

STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Rodney Taylor
DATE ROADWAY STANDARDS 79 JENT
FHWA UNIT SUPERVISOR

BILL OF MATERIALS

NOTE NO.	DESCRIPTION
①	WOOD BREAKAWAY TERMINAL POST: 5½" X 7½" X 3'-9"
②	STEEL TUBE TS 8" X 6" X 0.188", 6'-0"
④	WOOD BREAKAWAY CRT POST: 6" X 8" X 6'-0"
⑤	WOOD OFFSET BLOCKS: 6' X 8" X 1'-2"
⑥	PIPE SLEEVE: 2" X 5 ½" STANDARD PIPE
⑦	BEARING PLATE
⑧	BCT CABLE ASSEMBLY
⑨	CABLE ANCHOR BOX
⑩	STRUT & YOKE
⑪	STEEL PLATE BEAM, END PANEL 12 GA.
⑫	STEEL PLATE BEAM: 12 GA. 13'-6½"
⑬	IMPACT HEAD
⑭	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS

GENERAL NOTES

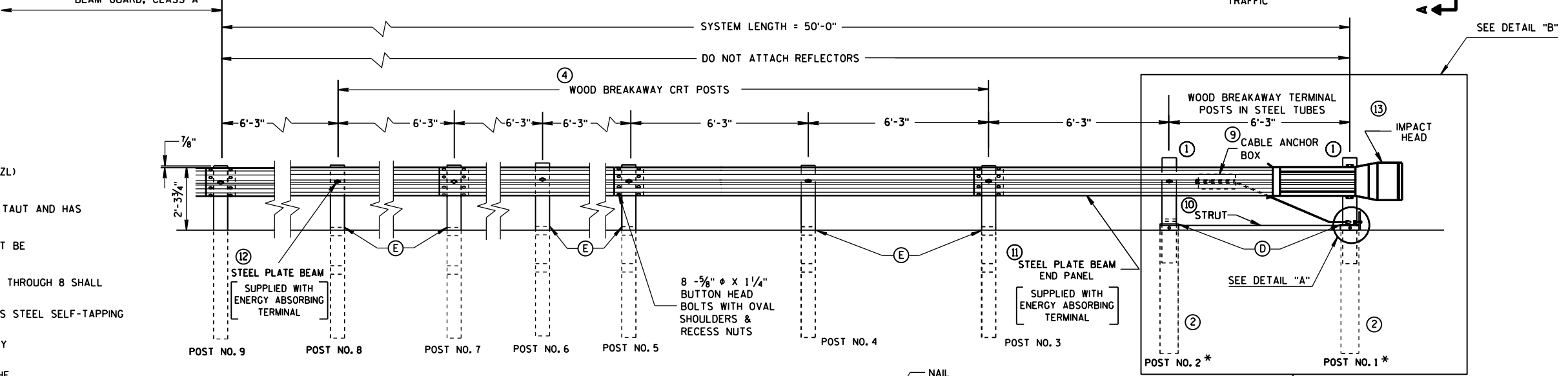
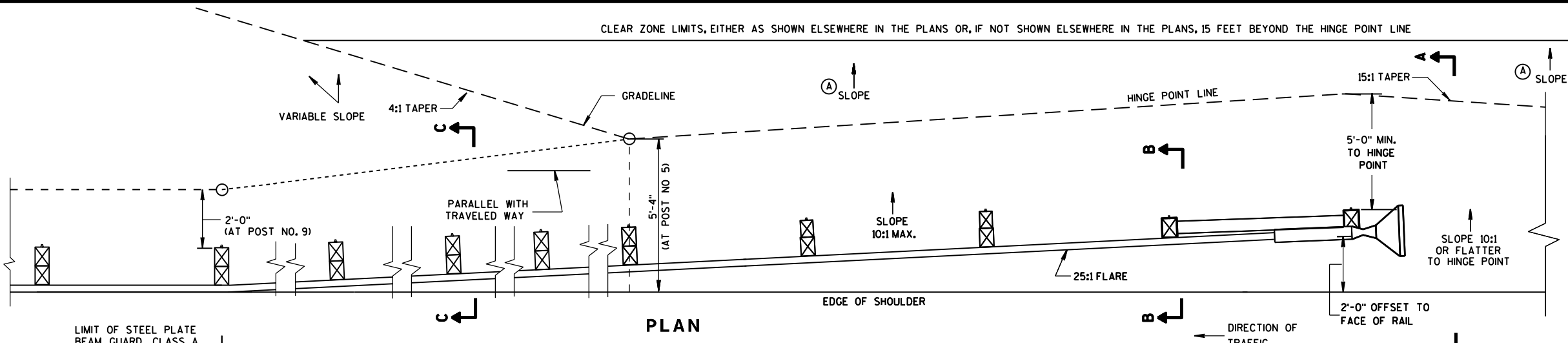
FOLLOW MANUFACTURE'S BOLTING RECOMMENDATIONS.

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (D) THE TOP OF THE STEEL TUBE ON POSTS 1 AND 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) THE CENTER OF THE UPPER 3½" DIAMETER HOLE ON POST 3 THROUGH 8 SHALL BE ¾" ABOVE THE FINISHED GROUND LINE.
- (F) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.

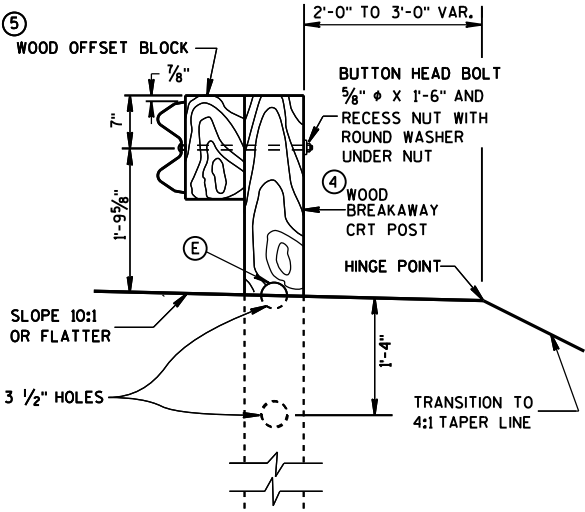
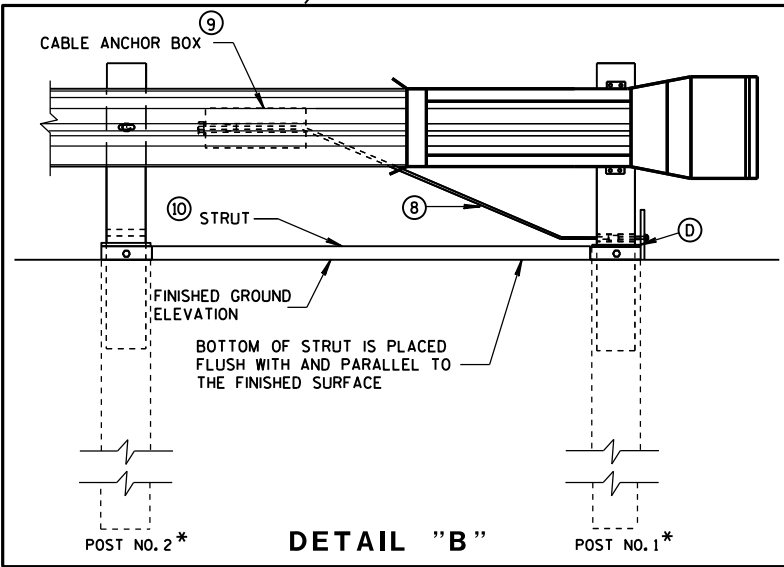
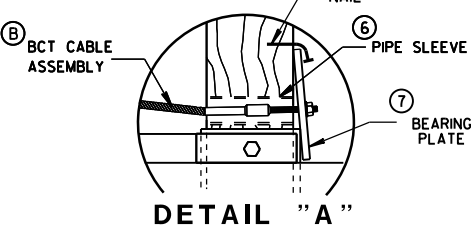
STEEL POSTS SHALL NOT BE ALLOWED FOR USE WITH ENERGY ABSORBING TERMINALS.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

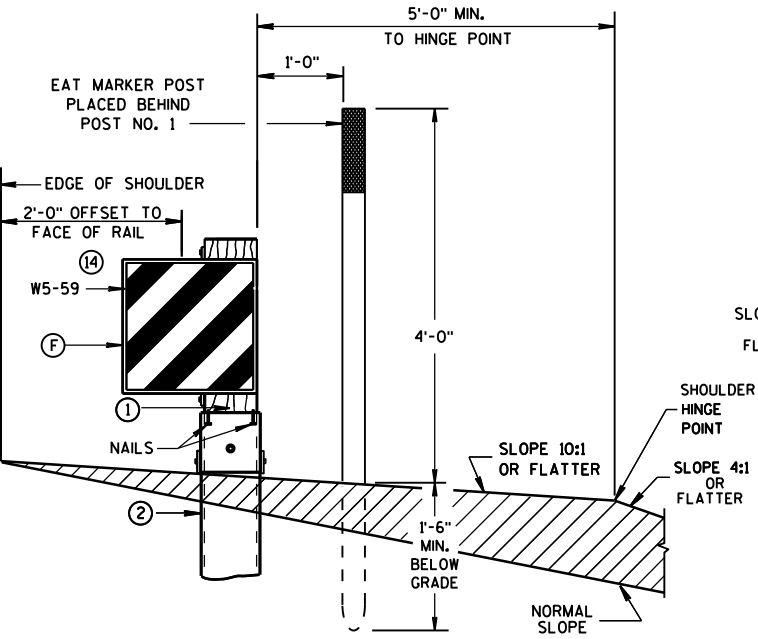
* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.



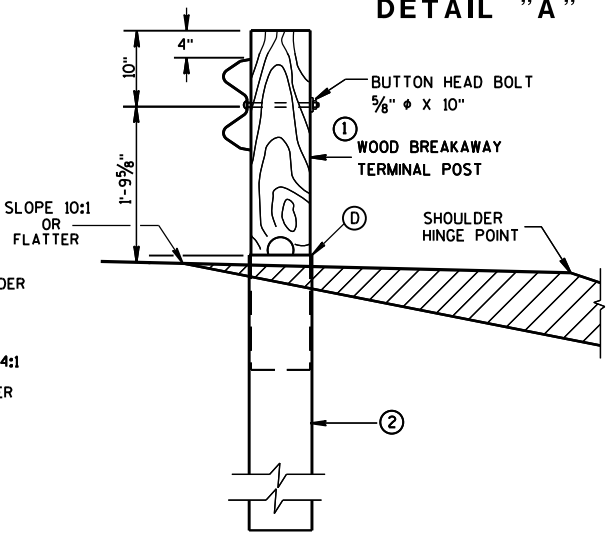
ELEVATION



SECTION C-C
TYPICAL AT POST NOS. 6, 8



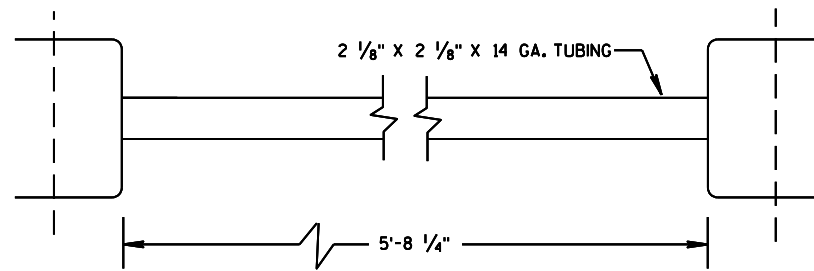
SECTION A-A
TYPICAL AT POST NO. 1*



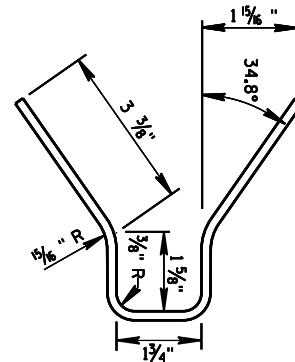
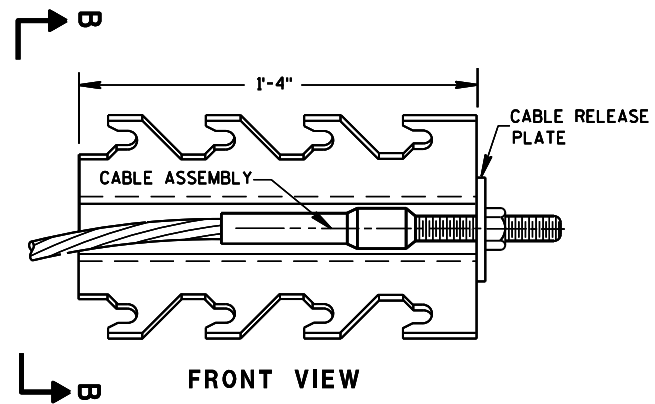
SECTION B-B
TYPICAL AT POST NO. 2*

STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

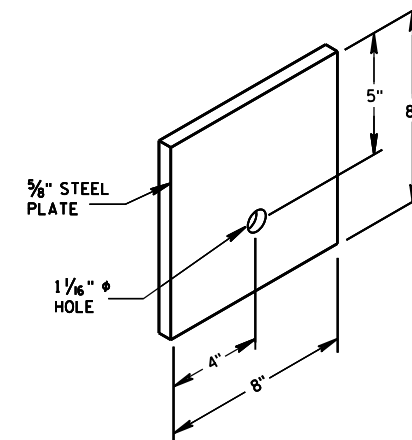
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



⑩ STRUT DETAIL



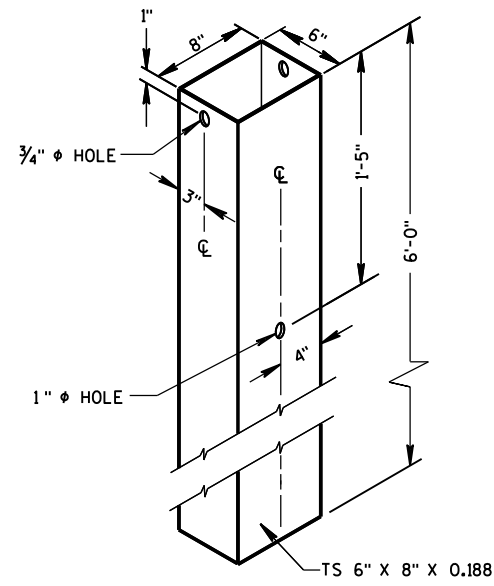
⑨ CABLE ANCHOR BOX



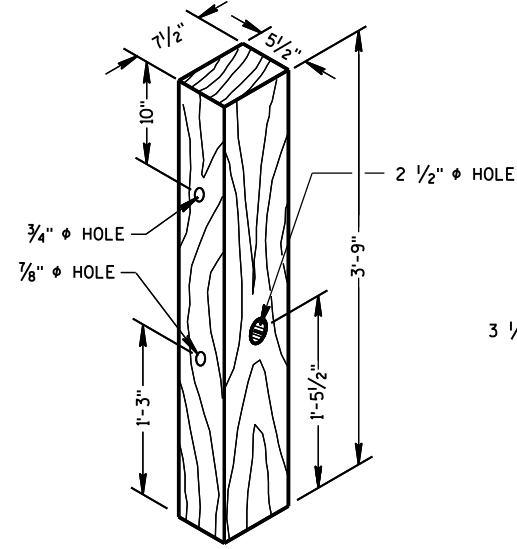
⑦ STEEL BEARING PLATE

STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

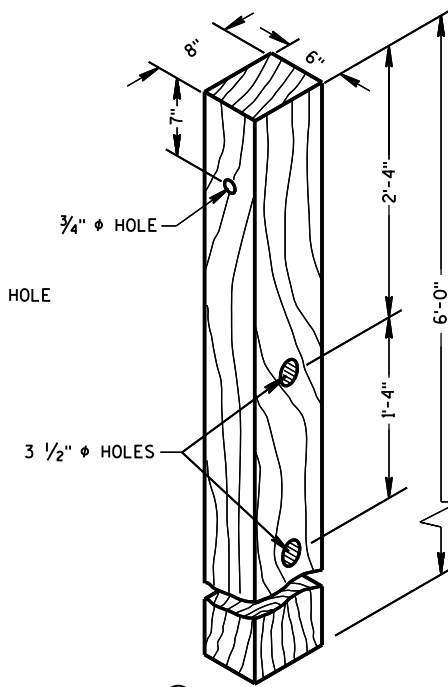
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



② **72" STEEL TUBE**
(POSTS NO. 1-2)



① **TERMINAL POST**

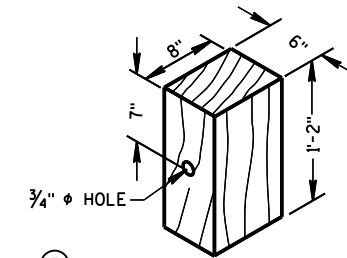


④ **CRT POST**
(POSTS NO'S 5-8)

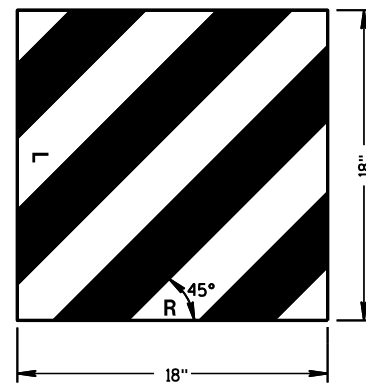
WOOD BREAKAWAY POSTS

GENERAL NOTES

WHEN ROCK IS ENCOUNTERED DURING EXCAVATION, A 12 INCH DIA. POST HOLE EXTENDING 20 INCHES DEEP INTO THE ROCK MAY BE USED IF APPROVED BY THE ENGINEER. GRANULAR MATERIAL SHALL BE PLACED IN THE BOTTOM OF THE HOLE APPROXIMATELY 2 1/2" INCHES DEEP TO PROVIDE DRAINAGE. THE SOIL TUBES SHALL BE FIELD CUT TO LENGTH, PLACED IN THE HOLE AND BACKFILLED WITH ADEQUATELY COMPACTED MATERIAL EXCAVATED FROM THE HOLE.

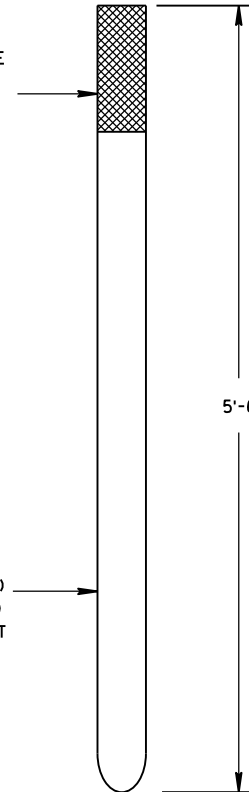


⑤ **WOOD OFFSET BLOCK**
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



⑭ **REFLECTIVE SHEETING DETAILS**

TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9".
SEE STANDARD
SPECIFICATION 637.



FRONT VIEW



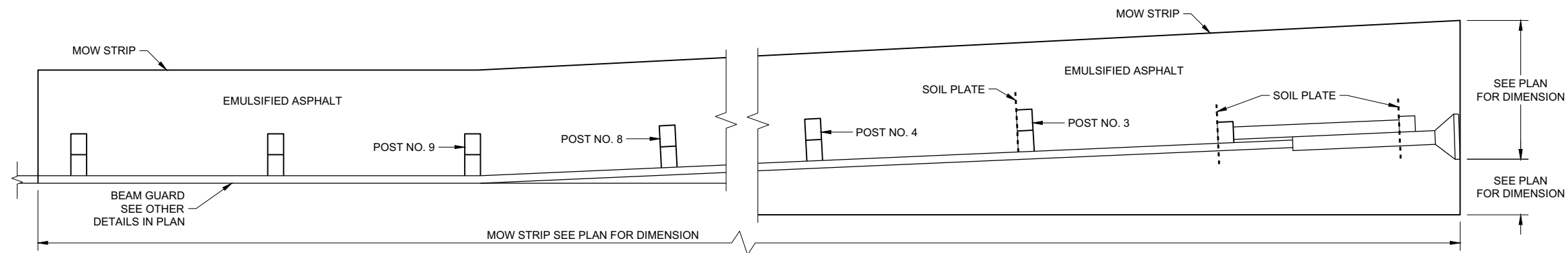
SIDE VIEW

E.A.T. MARKER POST

**STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Rodney Taylor
DATE ROADWAY STANDARDS 82 ENT
FHWA UNIT SUPERVISOR

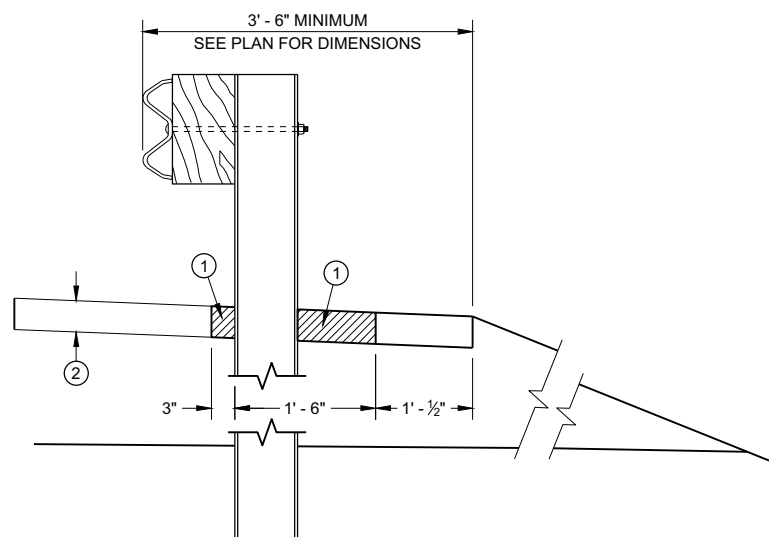


PLAN VIEW
MOW STRIP LAYOUT FOR ENERGY ABSORBING TERMINAL

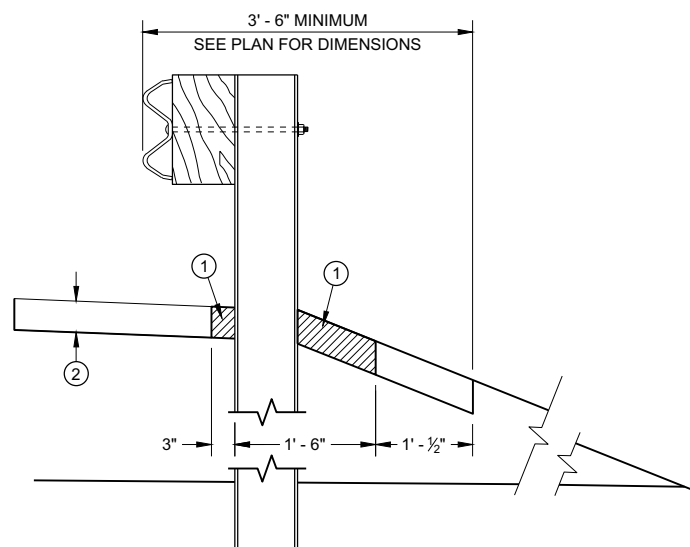
GENERAL NOTES

ONLY USE STEEL POSTS IN CONCRETE AND ASPHALT MOW STRIPS.

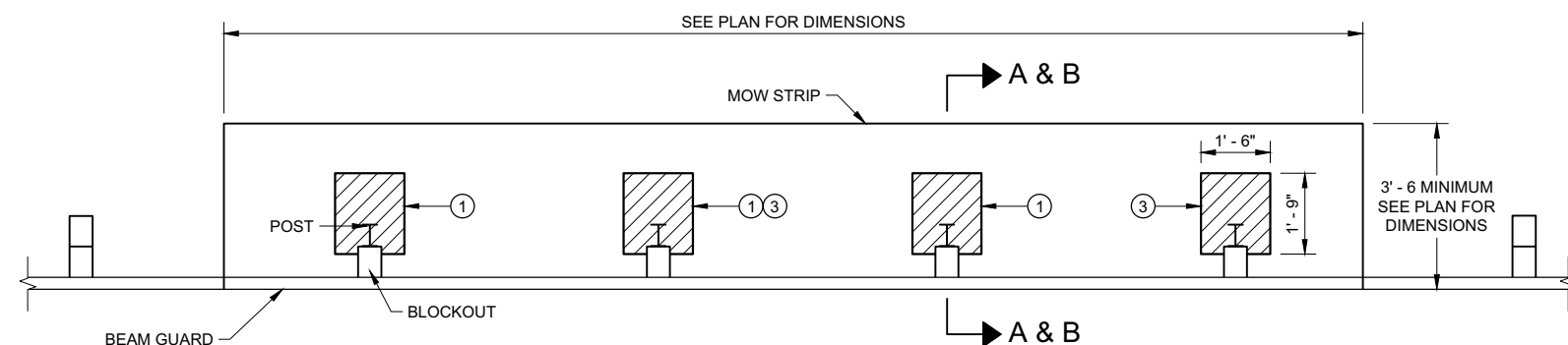
- ① CONTROLLED LOW-STRENGTH BACKFILL OR EMULSIFIED ASPHALT.
- ② DEPTH OF MOW STRIP:
ASPHALT - 4"
CONCRETE - 4"
EMULSIFIED ASPHALT - 1" OR LESS
- ③ FOR EMULSIFIED ASPHALT, MOW STRIP STRIP LEAVE OUTS NOT REQUIRED. (TYPICAL FOR ALL POSTS)



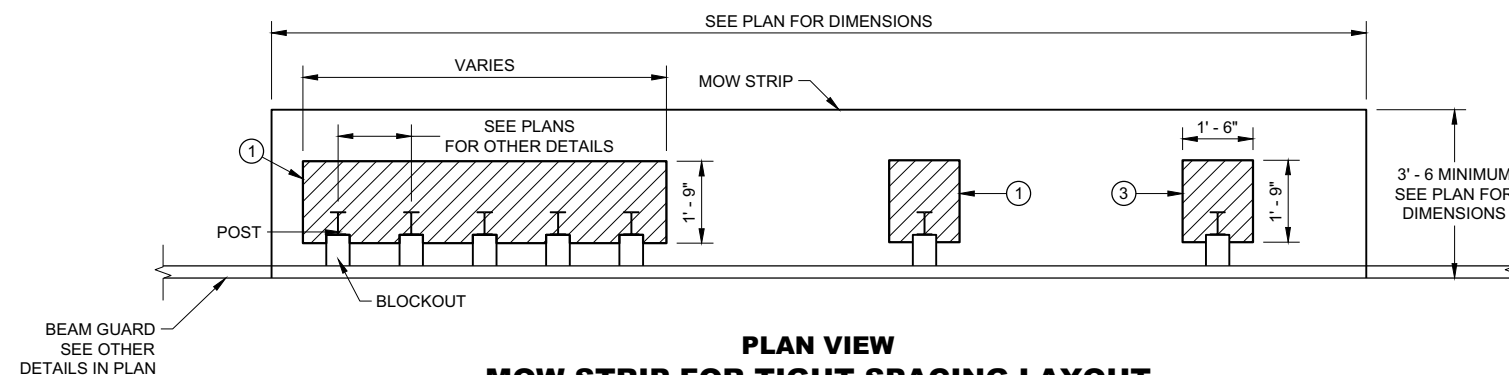
SECTION A - A



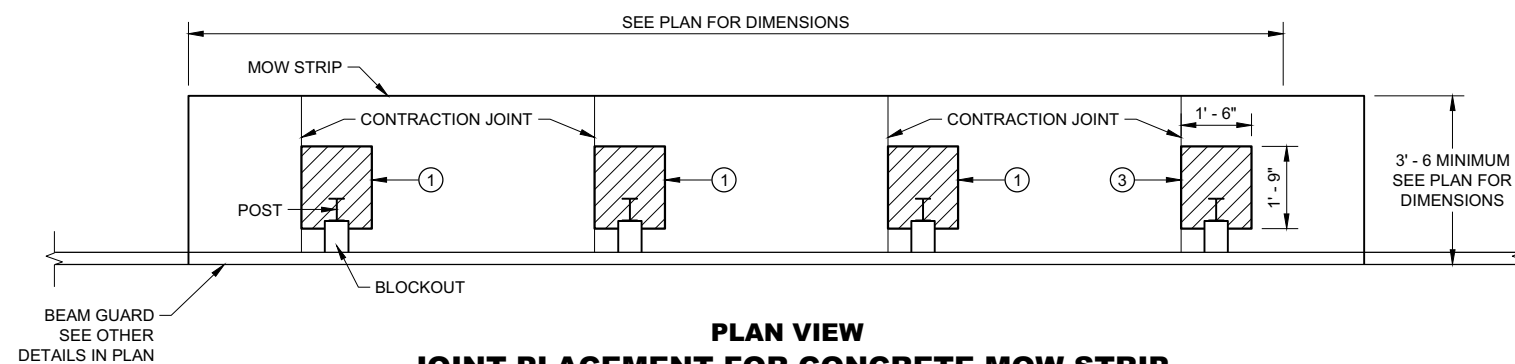
SECTION B - B



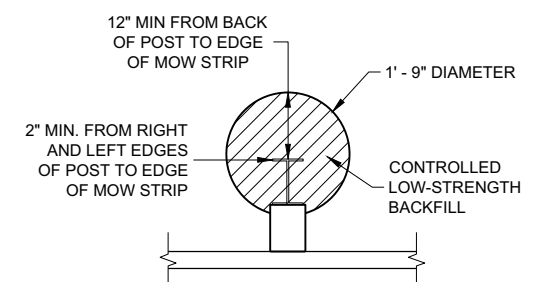
PLAN VIEW
MOW STRIP FOR TYPICAL BLOCKOUT LAYOUT



PLAN VIEW
MOW STRIP FOR TIGHT SPACING LAYOUT



PLAN VIEW
JOINT PLACEMENT FOR CONCRETE MOW STRIP



ALTERNATIVE HMA
MOW STRIP DESIGN

GUARDRAIL MOW STRIP

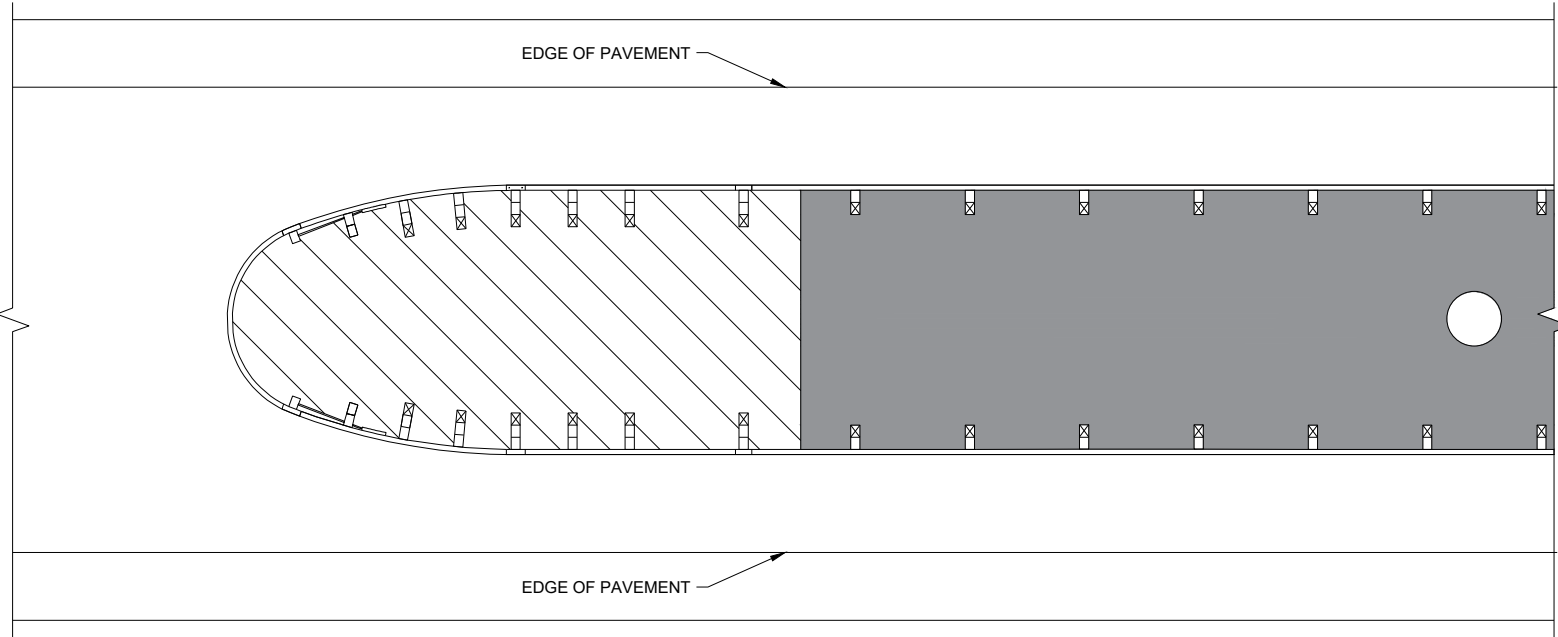
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

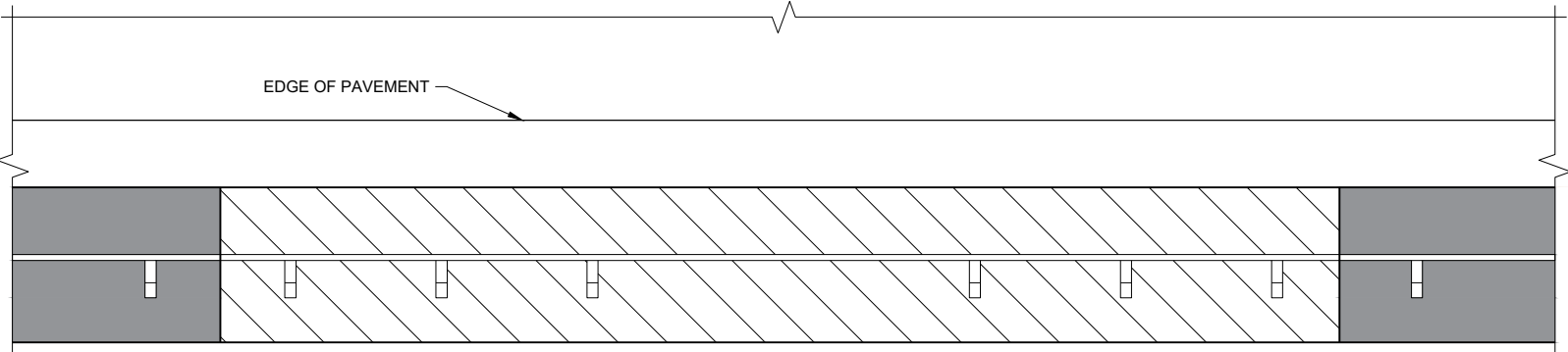
- CONCRETE, ASPHALT, OR EMULSIFIED ASPHALT MOW STRIP (SEE OTHER DETAILS)
- EMULSIFIED ASPHALT MOW STRIP (SEE OTHER DETAILS)

GENERAL NOTES

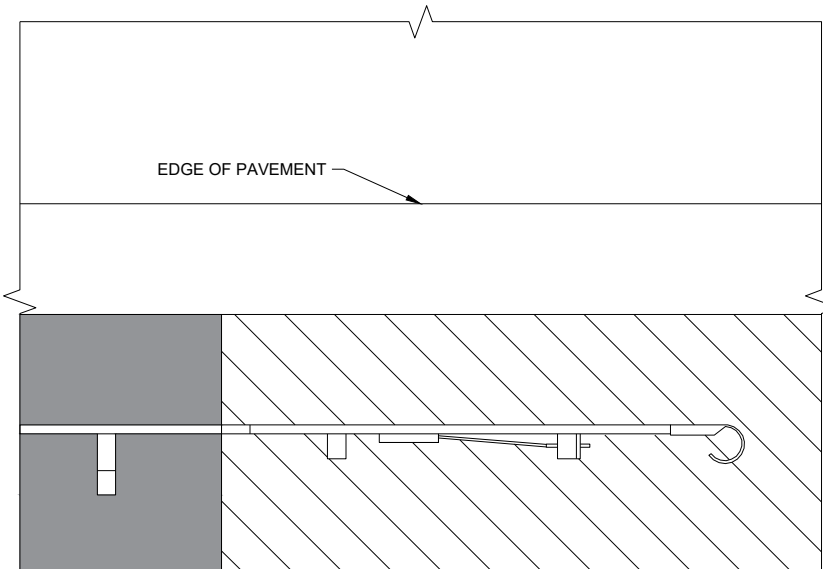
EXISTING THRIE BEAM BULLNOSES MAY HAVE WOOD POSTS. NEW THRIE BEAM BULLNOSE WILL HAVE STEEL POSTS.



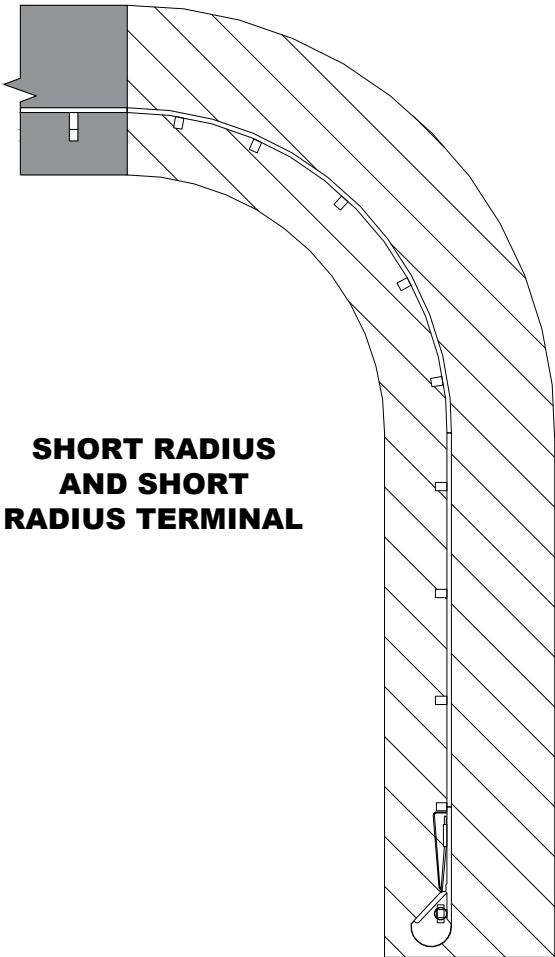
THRIE BEAM BULLNOSE



LONG - SPAN

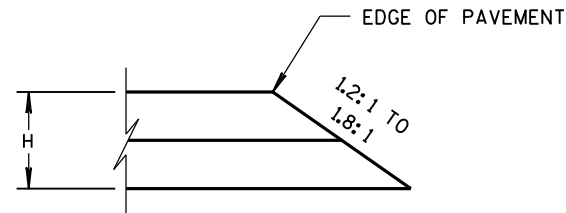


TYPE 2 TERMINAL

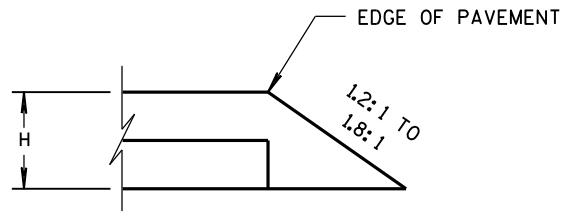


SHORT RADIUS
AND SHORT
RADIUS TERMINAL

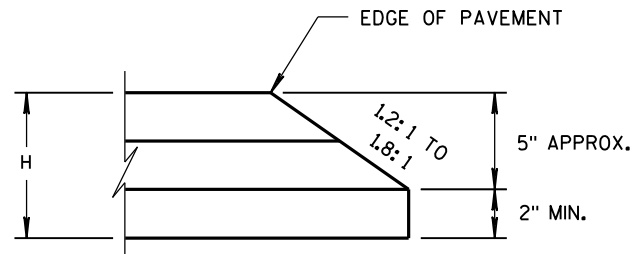
GUARDRAIL MOW STRIP	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED August 2020 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT ENGINEER 84
FHWA	



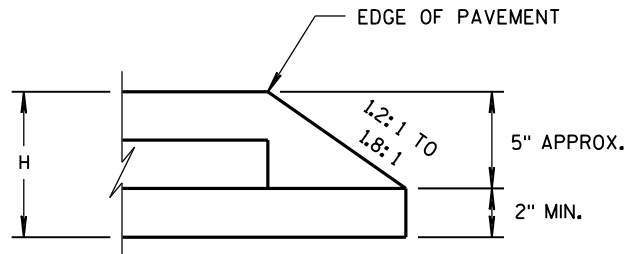
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

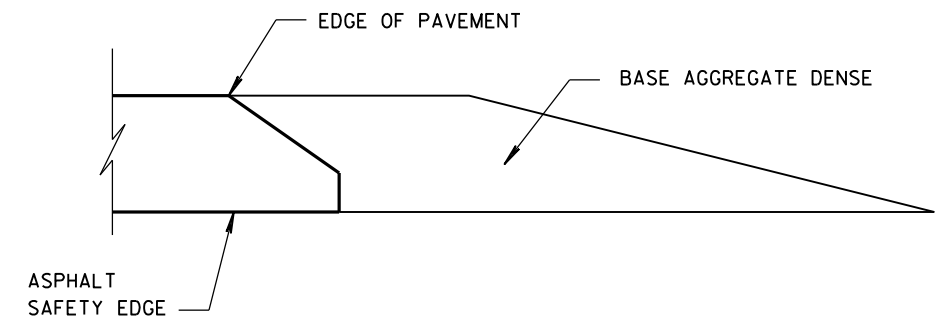


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



FINISHED SHOULDER AGGREGATE PLACEMENT

SAFETY EDGE_{SM}

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

DATE

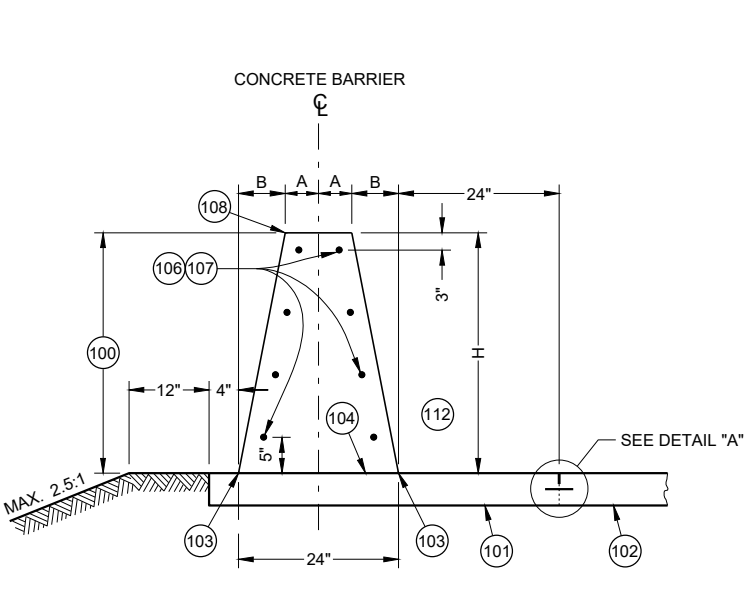
11/30/2012

FHWA

/s/ Jerry H. Zoaga
ROADWAY STANDARDS
ENGINEER

85

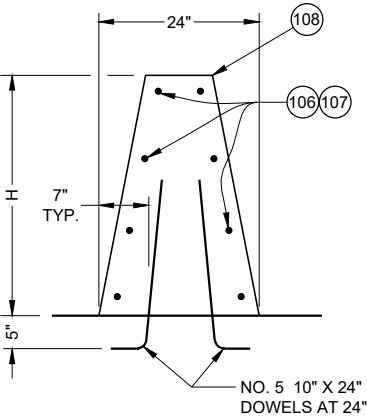
INT



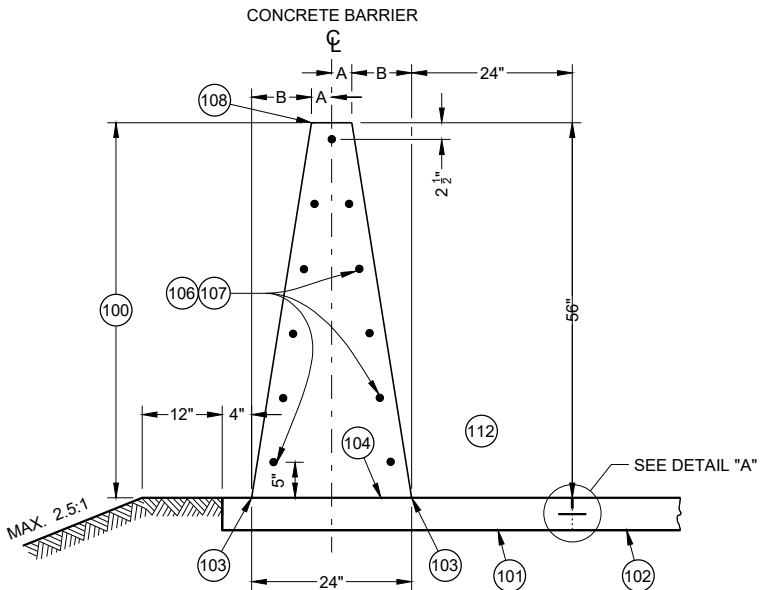
**32 - INCH, 36 - INCH OR 42 - INCH
SINGLE SLOPE CONCRETE BARRIER
(TYPE S32, TYPE S36, TYPE S42)**

TABLE "A"

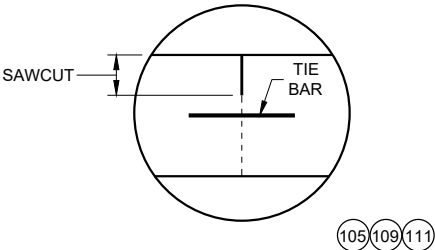
BARRIER HEIGHT H INCHES	A INCHES	B INCHES	NUMBER OF NO. 5 BARS EACH
32	7	5	8
36	6 ¼	5 ¾	8
42	5 ¼	6 ¾	10
56	3	9	11



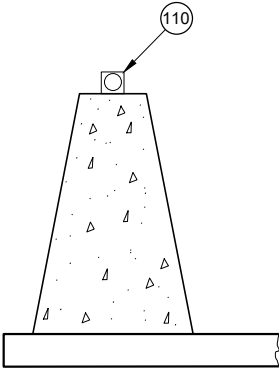
**SINGLE SLOPE
CONCRETE BARRIER ON BRIDGE
(NON OUTER PARAPET APPLICATION)**



**56 - INCH SINGLE
SLOPE CONCRETE BARRIER
(TYPE S56)**



DETAIL "A"



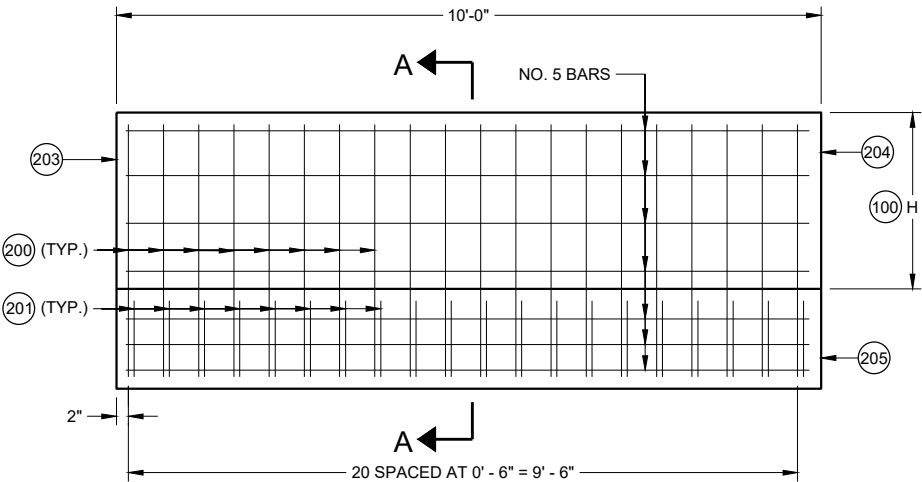
DELINEATION

GENERAL NOTES

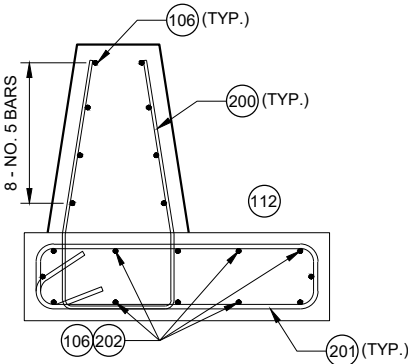
- WHERE THE CONCRETE BARRIER IS ADDED TO THE FACE OF EXISTING CONCRETE STRUCTURE, MATCH EXISTING WEEP HOLES.
- LOCATE EXPANSION JOINTS IN CONCRETE BARRIER SHALL AT ALL DECK AND PRINCIPAL WALL JOINTS. FILL EXPANSION JOINT WITH EXPANSION JOINT MATERIAL. SEAL THE EXPANSION JOINT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- PLACE BARRIER PERPENDICULAR TO SHOULDER GRADE, UNLESS INDICATED IN PLAN.
- 4000 PSI CONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATION 501.
- 2" CLEAR COVER TYPICAL
- ANCHORS ARE REQUIRED AT CONCRETE BARRIER ENDS AND AT INTERRUPTIONS IN CONCRETE BARRIER. ANCHOR MAY BE AS SHOWN IN THIS SDD OR DETAIL SHOWN ON SDD 14B33. ANCHORS INCIDENTAL TO CBSS.
- PROVIDE A 1" DEEP CONTRACTION JOINT IN BARRIER PAD AND BARRIER. JOINT IS TO MATCH ADJACENT CONCRETE JOINTS. NO DOWEL BARS ARE REQUIRED FOR BARRIER PAD. IF ADJACENT TO ASPHALT, CONTRACTION JOINT IS REQUIRED EVERY 15'.
- ALL REBAR SHALL BE EPOXY COATED M31 TYPE S. SEE STANDARD SPECIFICATION 505.
- CONCRETE BARRIER, UPPER CONCRETE BARRIER, LOWER CONCRETE BARRIER, CONCRETE BARRIER PAD, AND FOOTINGS ARE TERMS USED TO DESCRIBE PARTS OF SINGLE SLOPE CONCRETE BARRIER BID ITEMS. THESE PARTS ARE INCIDENTAL TO THE SINGLE SLOPE CONCRETE BARRIER BID ITEMS.
- (100) CONCRETE BARRIER
- (101) CONCRETE BARRIER PAD
- (102) PAVEMENT
- (103) WHERE VERTICAL ROADWAY OFFSET IS GREATER THAN 1 ½", USE TYPE A SINGLE SLOPE BARRIER.
- (104) OPTIONAL CONSTRUCTION JOINT.
- (105) CONSTRUCTION JOINTS MAY BE ELIMINATED WHEN CONCRETE SHOULDER IS LESS THAT 10'.
- (106) STAGGER LAPPING OF LONGITUDINAL STEEL. MINIMUM OVERLAP OF STEEL IS 2' BARS AT LAPS TO BE FIRMLY TIED OR CONNECTED.
- (107) NO. 5 CONTINUOUS BARS EVENLY SPACED (SEE TABLE "A").
- (108) USE ¼" BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS OTHERWISE NOTED.
- (109) CONCRETE BARRIER PAD UNDER CBSS MAY BE PLACED SEPARATELY OR PLACED WITH CONCRETE SHOULDER AND SAWED ⅓ DEPTH. CONCRETE BARRIER PAD AND SAWING OF CONCRETE SHOULDER IS INCIDENTAL TO CONCRETE BARRIER BID ITEM. CONCRETE BARRIER PAD MINIMUM DEPTH IS 6", OR EQUAL TO THE DEPTH OF THE CONCRETE SHOULDER.
- (110) SEE SDD 15A04 FOR DELINEATOR DETAILS AND SPACING.
- (111) SEE SDD 13C01 FOR DETAILS TYPING CONCRETE BARRIER TO ADJACENT CONCRETE
- (112) TRAFFIC SIDE

**CONCRETE BARRIER
SINGLE SLOPE (CBSS)**

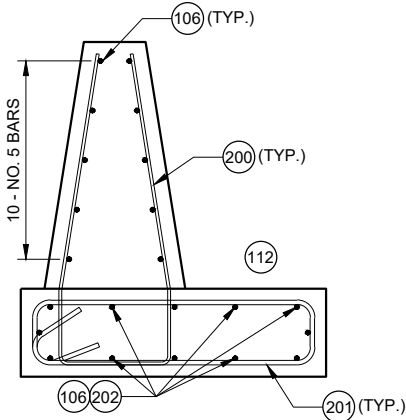
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 86



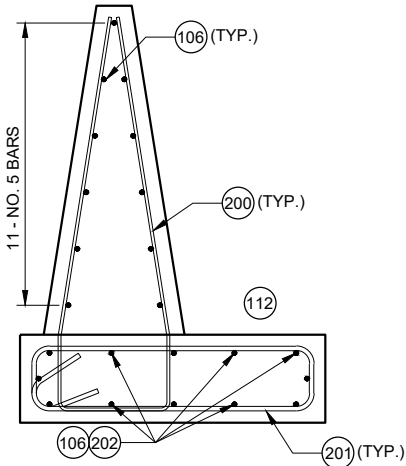
**END ANCHOR SINGLE
SLOPE CONCRETE BARRIER**



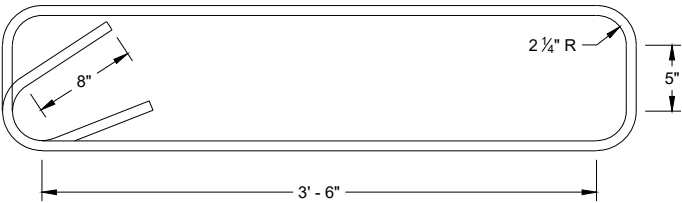
32" AND 36" CBSS



42" CBSS



56" CBSS



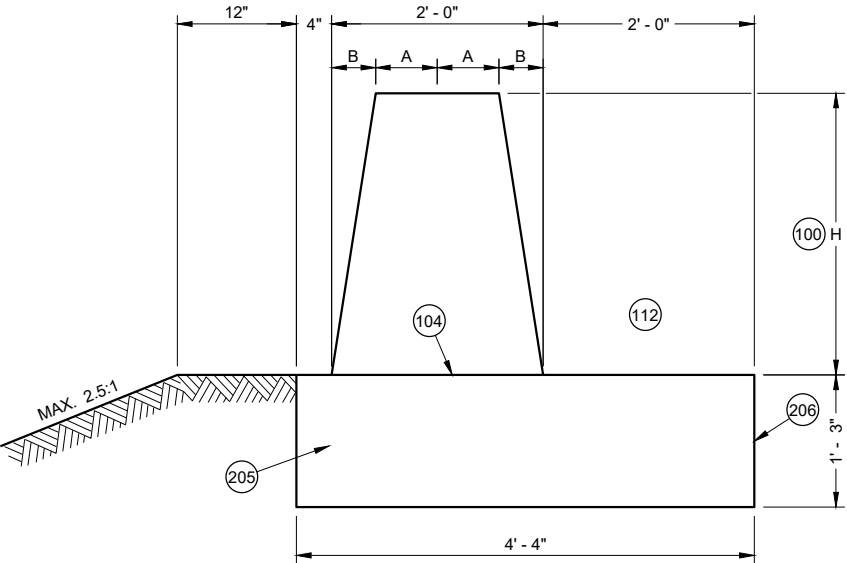
**STIRRUP BAR
BENDING DETAIL**

GENERAL NOTES

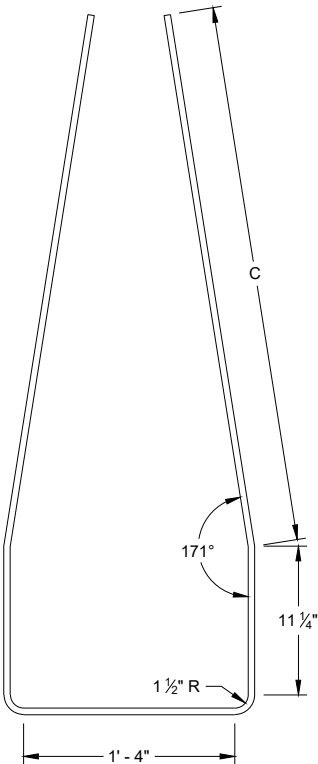
- (200) V1 BARS ARE NO. 5 BARS. (SEE BAR BENDING DETAIL)
- (201) STIRRUPS ARE NO. 6 BARS. (SEE BAR BENDING DETAIL)
- (202) TWELVE (12) NO. 5 BARS EVENLY SPACED
- (203) END OF INSTALLATION OR EXPANSION JOINT.
- (204) SEE COLD JOINT DETAIL TO CONNECT END ANCHOR SINGLE SLOPE CONCRETE BARRIER TO SINGLE SLOPE CONCRETE BARRIER.
- (205) FOOTING
- (206) DO NOT TIE TO FOOTING TO ADJACENT PAVEMENT.

TABLE "B"

BARRIER HEIGHT H INCHES	C INCHES
32	2' - 6"
36	2' - 11"
42	3' - 4"
56	4' - 6 1/2"



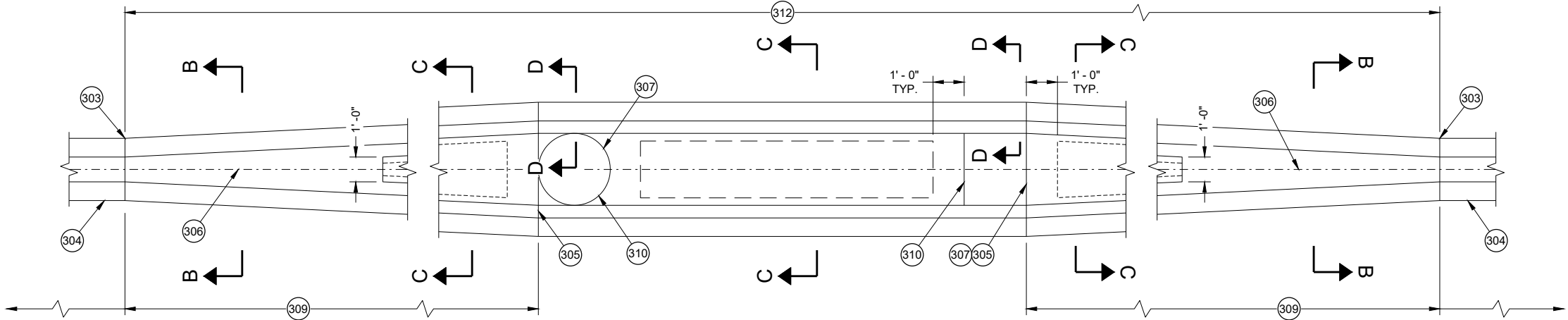
SECTION A - A



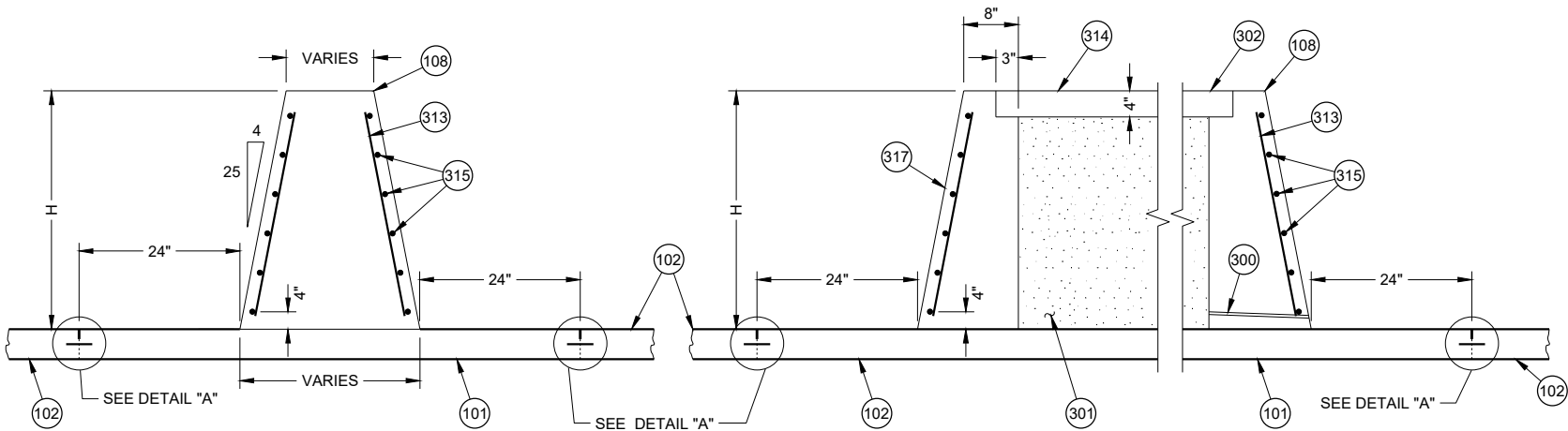
**V1 BAR
BENDING DETAIL**

**CONCRETE BARRIER
SINGLE SLOPE (CBSS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

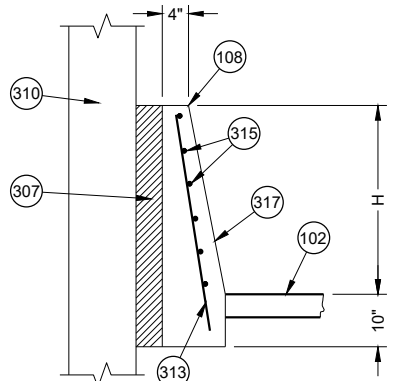


LARGE FIXED OBJECTS PROTECTION
(TYPE S32, TYPE S36, TYPE S42, TYPE S56)

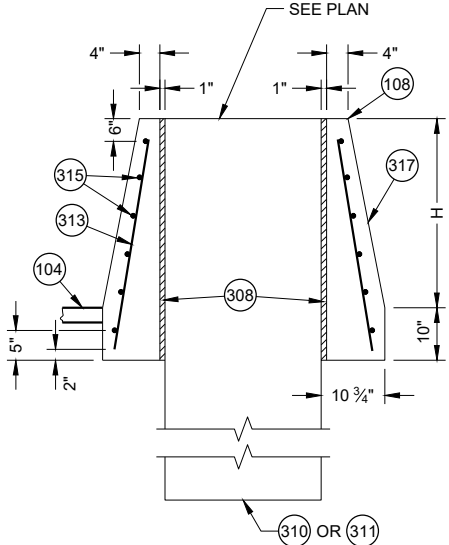


SECTION B - B

SECTION C - C



SECTION D - D



SECTION E - E

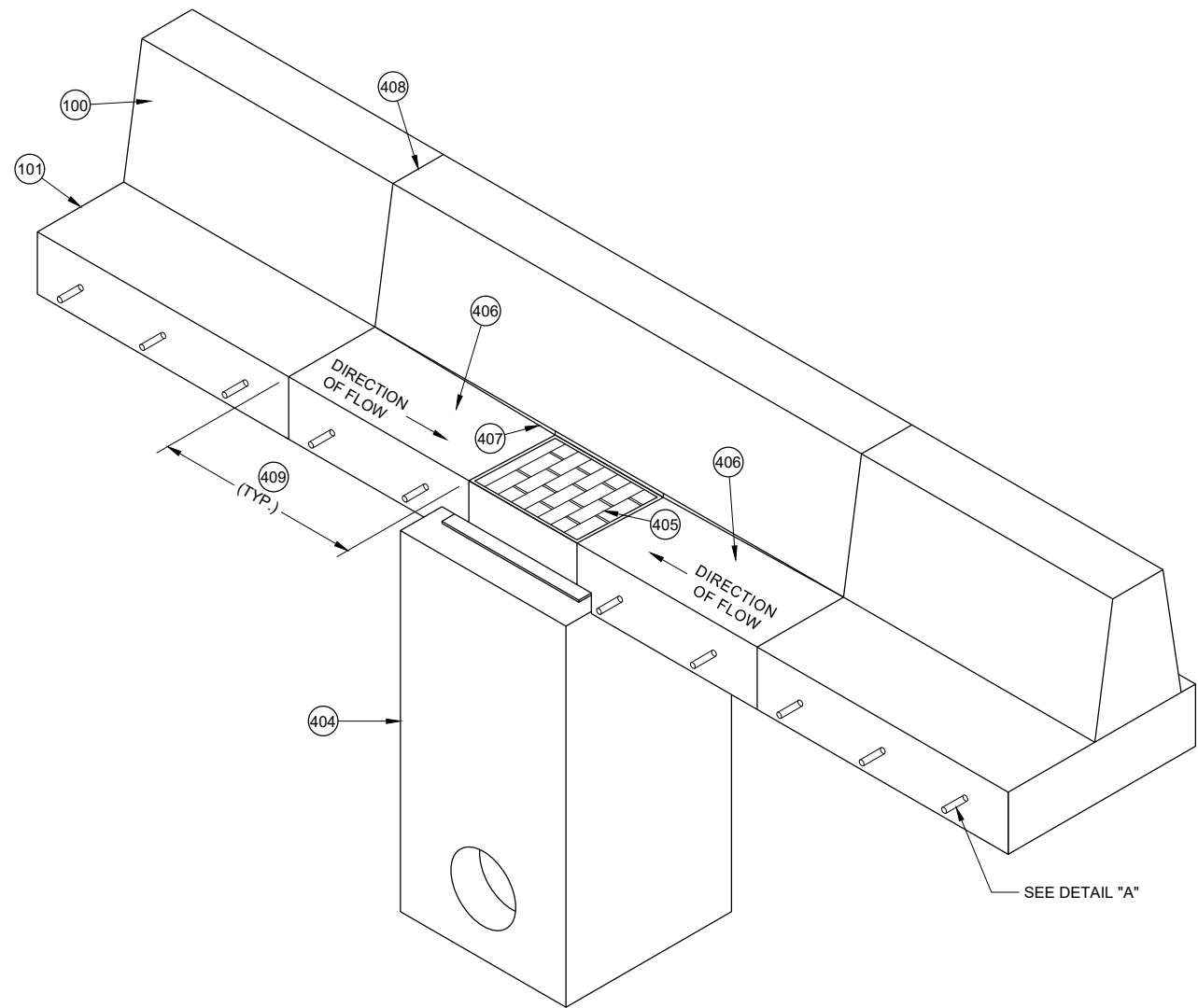
TABLE "C"

BARRIER HEIGHT H INCHES	BAR SIZE	NUMBER OF BARS EACH
32	4	6
36	4	6
42	5	6
56	5	6

- GENERAL NOTES
- 300 INSTALL 1 INCH DIAMETER DRAIN PIPE EVERY 20 FEET OF CROSS SECTION B-B. MINIMUM ONE DRAIN CAVITY.
 - 301 BETWEEN CONCRETE BARRIER WALLS FILL WITH FOUNDATION BACKFILL.
 - 302 LEVEL THE TOP OF CONCRETE BARRIER CAP ACROSS TOP OF BARRIER. ADJUST HEIGHT OF CONCRETE BARRIER WALL ON LOW SIDE OF OFFSET OR SUPERELEVATED ROADWAYS TO PROVIDE LEVEL GRADE ACROSS TOP OF CONCRETE CAP.
 - 303 USE COLD JOINTS BETWEEN FIXED OBJECT PROTECTION AND CONCRETE BARRIER ANCHOR.
 - 304 INSTALL END ANCHOR SINGLE SLOPE CONCRETE BARRIER.
 - 305 SEE COLD JOINT DETAIL
 - 306 CENTERLINE OF CONCRETE BARRIER.
 - 307 INSTALL 4" EXPANDED POLYSTYRENE BETWEEN COLUMN AND CONCRETE BARRIER.
 - 308 INSTALL 1" EXPANDED POLYSTYRENE BETWEEN PEDESTAL AND CONCRETE BARRIER.
 - 309 20:1 MIN. TRANSITION.
 - 310 COLUMN
 - 311 PEDESTAL
 - 312 LIMITS OF PAYMENT FOR LARGE FIXED OBJECT PROTECTION (SEE PLAN)
 - 313 NO. 4 BARS SPACED 12" CENTER TO CENTER (TYP.)
 - 314 USE NO. 3 BAR SPACED 12 INCHES CENTER TO CENTER (PLACED IN EACH DIRECTION) OR EQUIVALENT WIRE MESH.
 - 315 SEE TABLE "C" FOR BAR INFORMATION
 - 316 ELECTRICAL PULL BOX FOR SIGN FLUSH WITH TOP OF CONCRETE BARRIER.
 - 317 VARIABLE SLOPE

CONCRETE BARRIER
SINGLE SLOPE (CBSS)

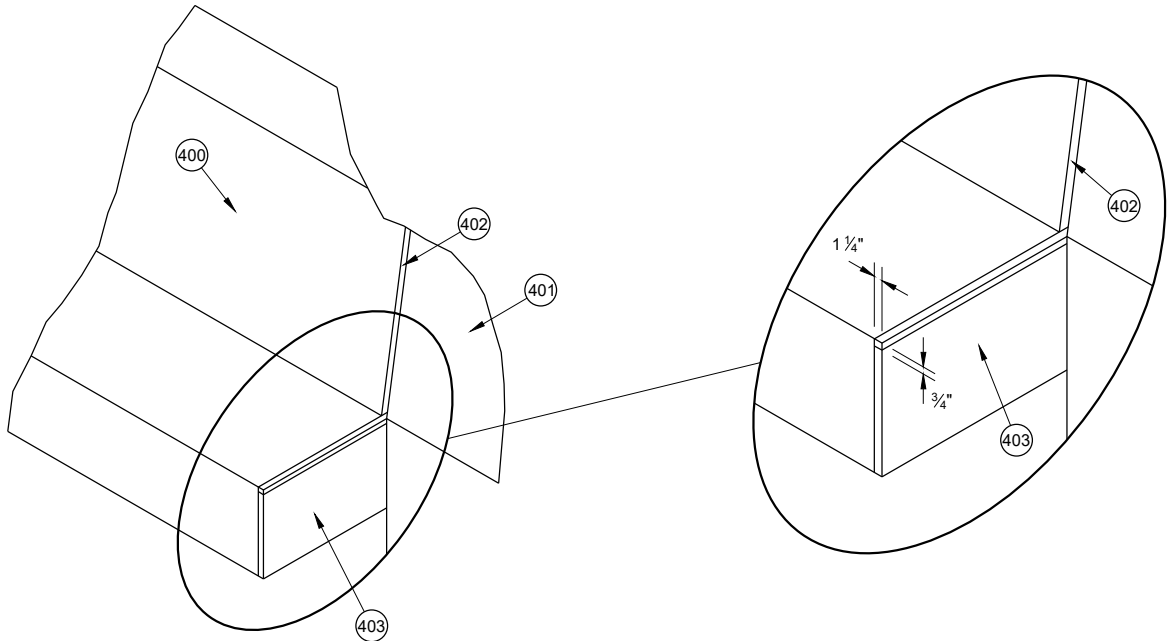
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DRAINAGE DETAIL

GENERAL NOTES

- 400 END ANCHOR SINGLE SLOPE CONCRETE BARRIER.
- 401 PARAPET, SIGN BRIDGE BASE, LIGHT POLE BASE OR OTHER OBJECT SINGLE SLOPE CONCRETE BARRIER CANNOT TIE INTO.
- 402 JOINT SEAL CONFORMING TO STANDARD SPECIFICATION 415.2.6
- 403 EXPANSION JOINT MATERIAL.
- 404 INLET (SEE PLAN)
- 405 INLET COVER BW (SEE PLAN)
- 406 WARP PAN TO MATCH INLET COVER.
- 407 EXTEND BARRIER SLOPE TO INLET. SEE PLAN FOR THE LENGTH OF EXTENSION.
- 408 CONTRACTION JOINT.
- 409 3' (TYP.)



EXPANSION JOINT DETAIL

CONCRETE BARRIER
SINGLE SLOPE (CBSS)

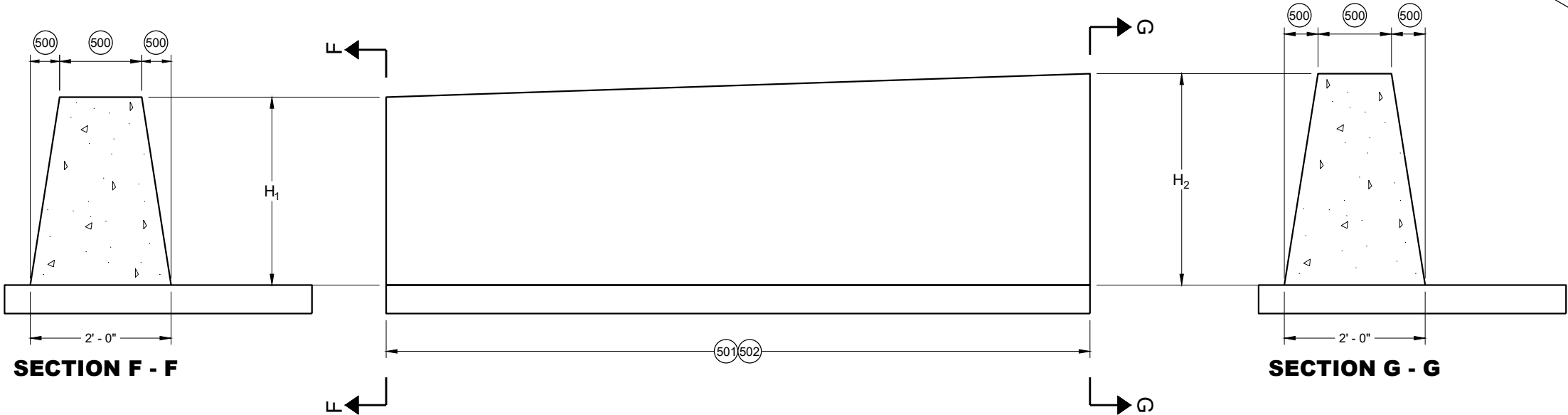
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

USE COLD JOINT TO CONNECT MULTIPLE HEIGHT TRANSITIONS.

- 500 SEE TABLE "A" FOR DIMENSIONS
- 501 SEE TABLE "D"
- 502 MULTIPLE HEIGHT TRANSITION MAY BE USED IN SEQUENCE TO GET APPROPRIATE HEIGHT.
- 503 COLD JOINT
- 504 BARRIER REBAR (SEE OTHER DETAILS FOR BAR SIZE, QUANTITY AND LOCATION).

- 505 SINGLE SLOPE BARRIER SHOWN. SIMILAR DETAIL CAN BE USED FOR COLD JOINT IN END ANCHORS AND TRANSITIONS.
- 506 NO. 5 REBAR FOR SPLICE. 3' OF SPLICE REBAR IS LAPPED AND TIED TO BARRIER REBAR. EXTEND 3' OF SPLICE REBAR BEYOND END OF POUR. ALL BARS ARE FIRMLY TIED OR CONNECTED. EVERY REBAR IN THE BARRIER SECTION REQUIRES A SPLICE BAR.
- 507 END OF POUR.
- 508 LAP AND TIE 3' OF NEXT POUR'S REBAR TO SPLICE REBAR.



COLD JOINT DETAIL

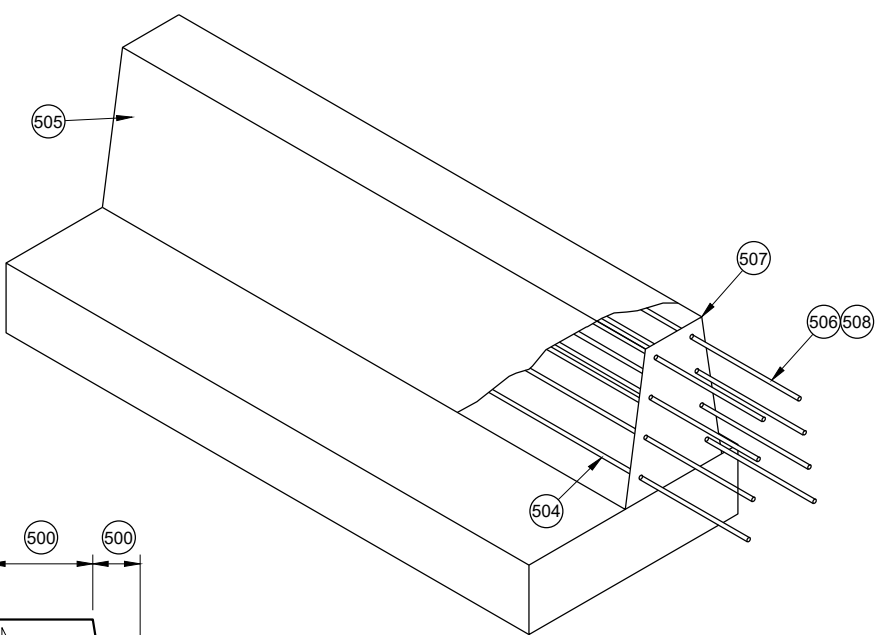
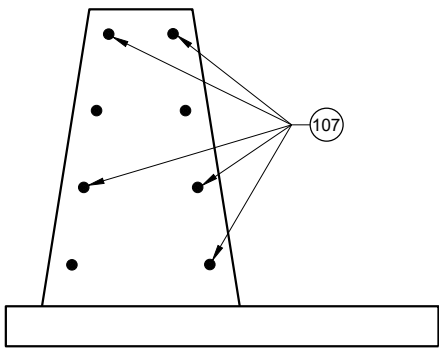
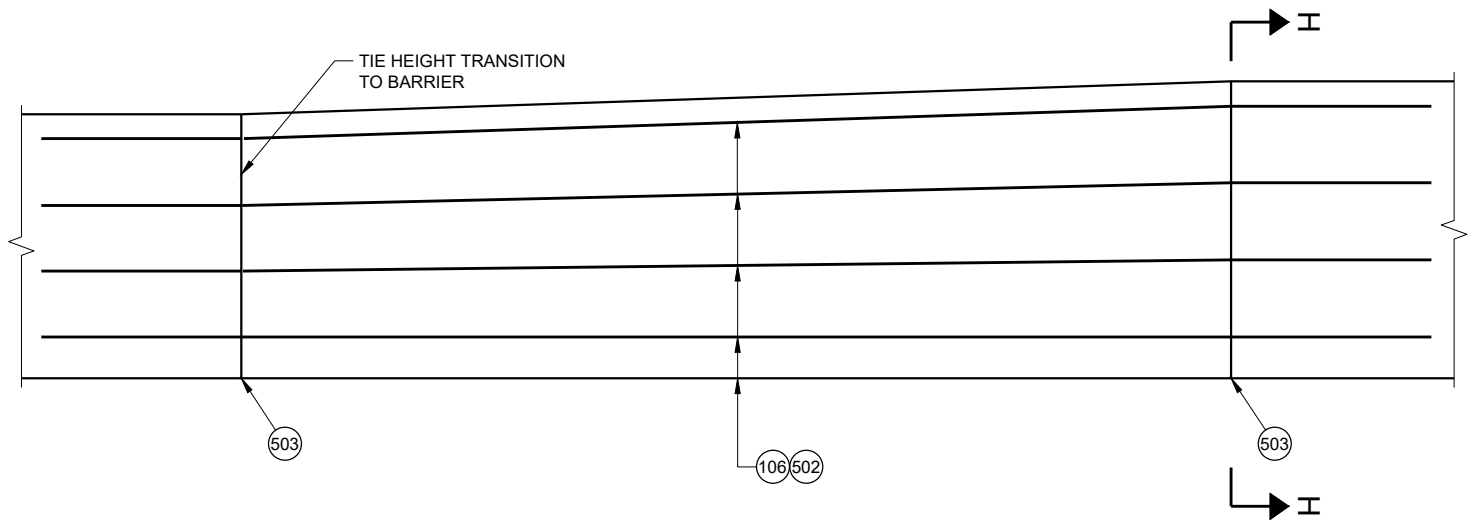


TABLE "D"

H ₁	H ₂	L	NUMBER OF NO. 5 BARS
32"	36"	10' - 0"	8
36"	42"	10' - 6"	10
42"	56"	24' - 6"	11

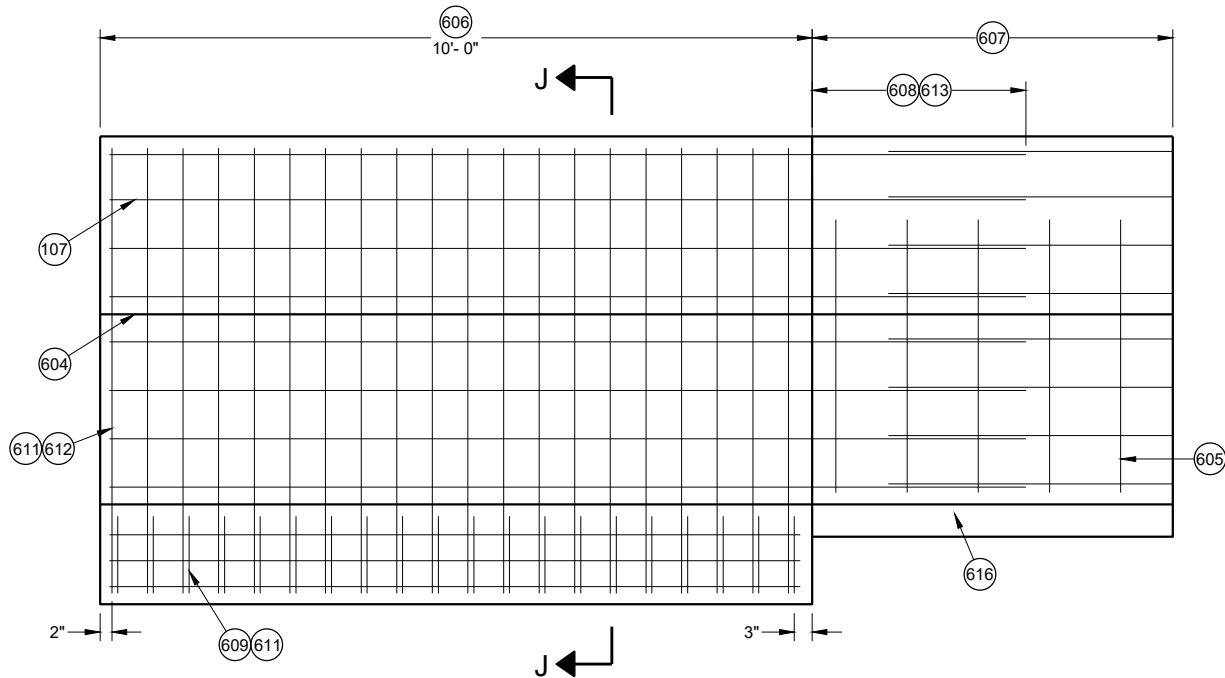


STEEL REINFORCEMENT DETAIL

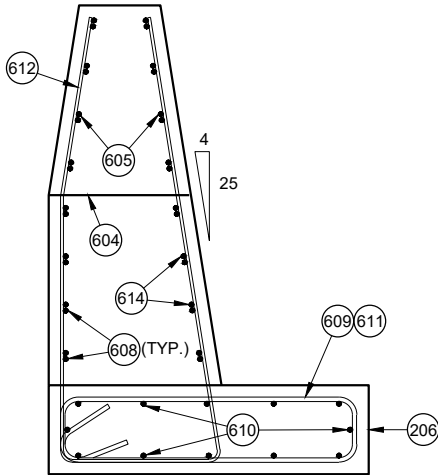
SECTION H - H

CONCRETE BARRIER
SINGLE SLOPE (CBSS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

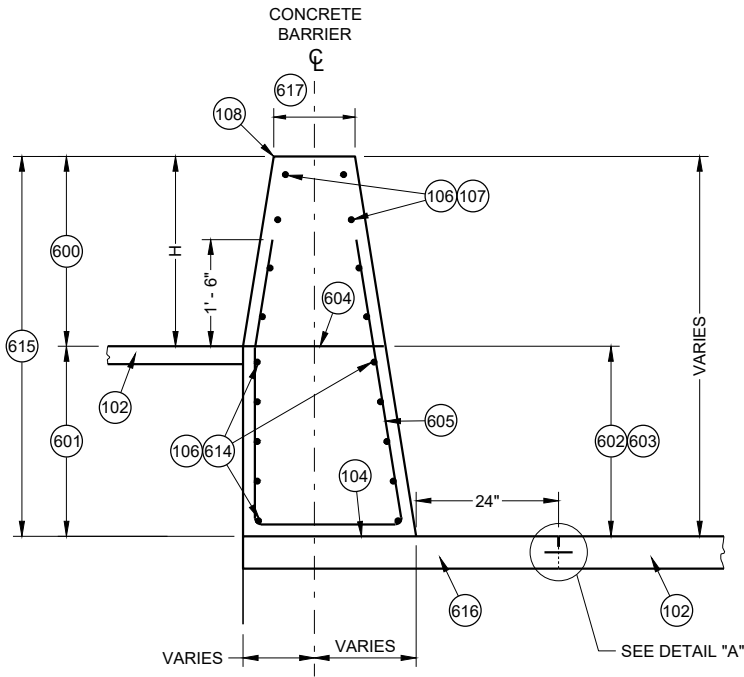


END ANCHOR MEDIAN BARRIER
AND RETAINING WALL

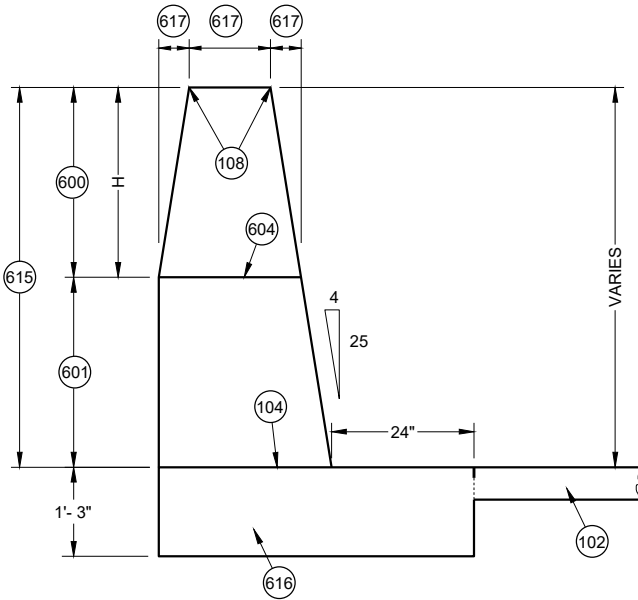


SECTION J - J
END ANCHOR AND MEDIAN WALL END
ANCHOR REINFORCEMENT DETAIL

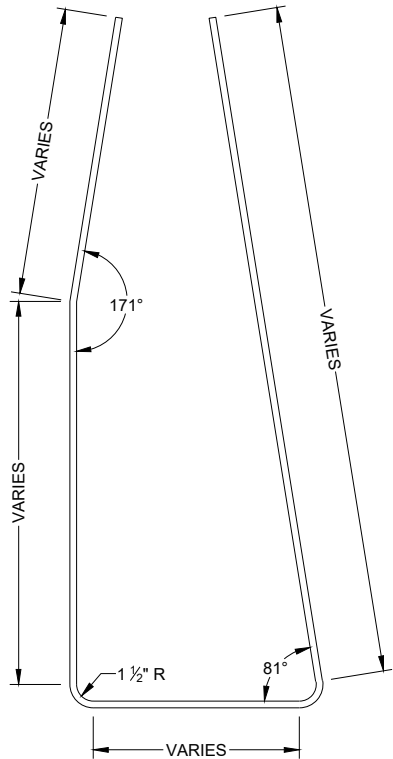
- GENERAL NOTES**
- 600 UPPER CONCRETE BARRIER
 - 601 LOWER CONCRETE BARRIER
 - 602 MAX HEIGHT 36".
 - 603 VERTICAL OFFSET FROM TOP ROADWAY SURFACES
 - 604 OPTIONAL CONSTRUCTION JOINT WHEN HEIGHT IS GREATER THAN 1 ½".
 - 605 NO. 4 BARRIER LOOP BARS ARE NOT REQUIRED FOR ROADWAY OFFSETS ARE LESS THAN 1'- 0", EXCEPT WHEN USED IN ANCHORS. BARRIER LOOP BARS ARE SPACED 12" CENTER TO CENTER OUTSIDE OF MEDIAN BARRIER AND RETAINING WALL END ANCHOR.
 - 606 SINGLE SLOPE CONCRETE BARRIER AND RETAINING WALL ANCHOR
 - 607 SINGLE SLOPE CONCRETE BARRIER AND RETAINING WALL (SEE OTHER DETAILS)
 - 608 NO. 5 REBAR 3" OF LAP OF LONGITUDINAL STEEL.
 - 609 NO. 6 REBAR END ANCHOR FOOTING LOOP
 - 610 TWELVE (12) NO. 5 BARS EVENLY SPACED.
 - 611 SS ANCHOR END LOOP AND END ANCHOR FOOTING LOOP ARE SPACED 6" CENTER TO CENTER.
 - 612 END ANCHOR LOOP BAR IS NO. 5 REBAR.
 - 613 SEE COLD JOINT DETAIL.
 - 614 SEE TABLE "E" FOR REQUIRED REBAR
 - 615 TOTAL BARRIER HEIGHT (SEE PLAN FOR HEIGHT)
 - 616 FOR SOME LOCATIONS, NO PAN IS NEEDED. SEE OTHER DETAILS.
 - 617 SEE TABLE "A" FOR DIMENSIONS



SINGLE SLOPE CONCRETE
BARRIER AND RETAINING WALL
(TYPE S32A, TYPE S36A, TYPE S42A, TYPE S56A)
(BETWEEN ADJACENT ROADWAYS)



SECTION J - J
MEDIAN BARRIER AND RETAINING
WALL END ANCHOR DIMENSIONS



LOOP BAR
BENDING DETAIL



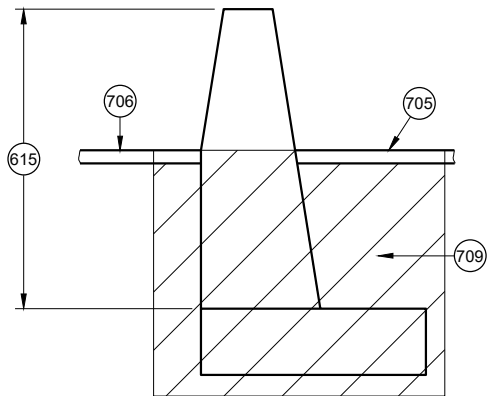
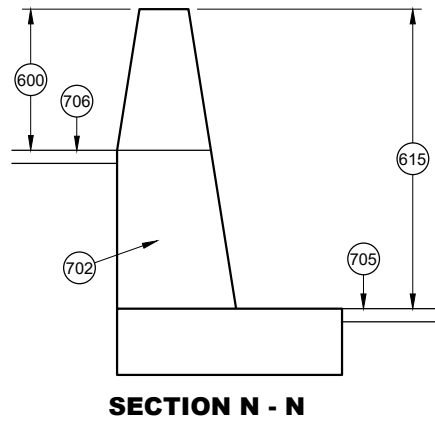
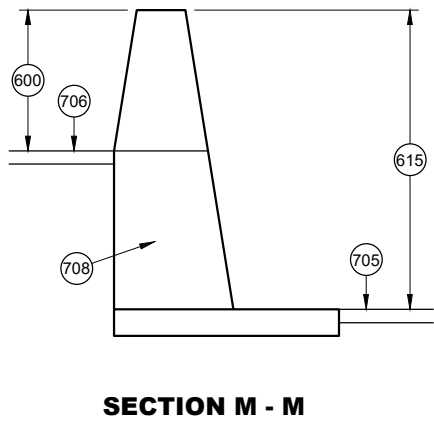
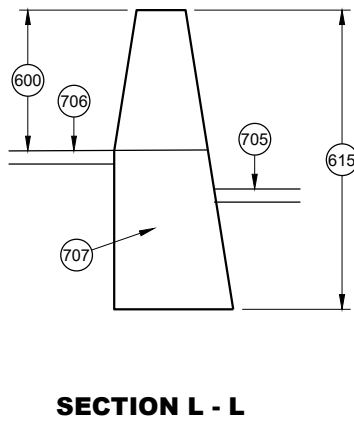
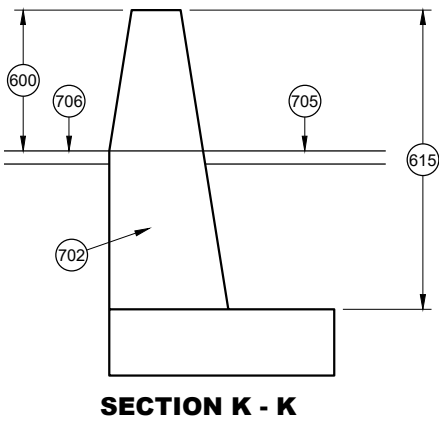
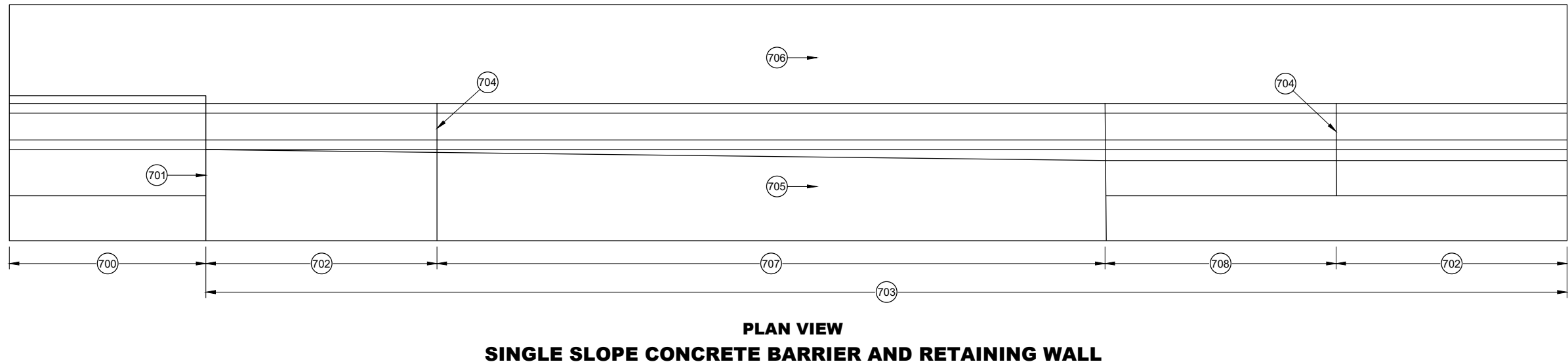
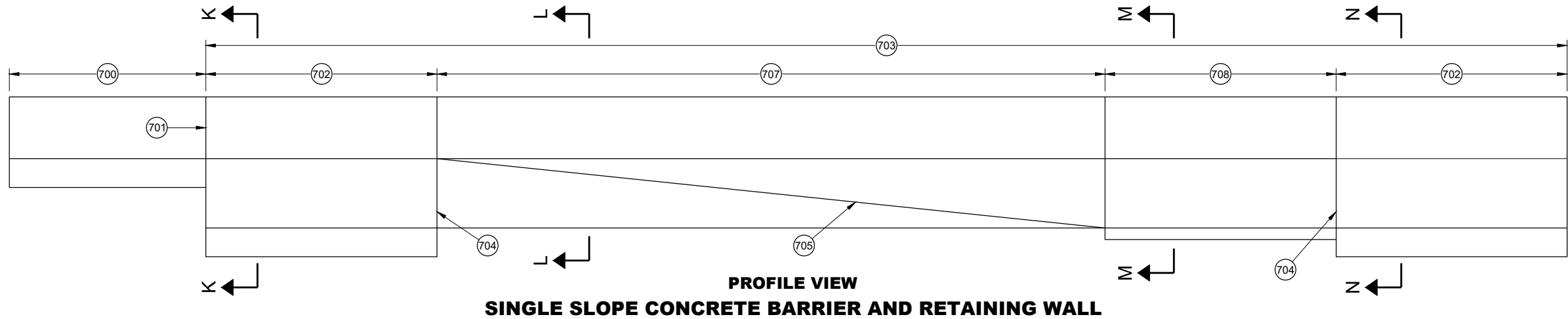
END ANCHOR STIRRUP BAR
BENDING DETAIL

TABLE "E"

HEIGHT BETWEEN ROADWAY	QUANTITY OF NO. 6 BARS
0 TO 3"	0
GREATER THAN 3" TO 8"	2
GREATER THAN 8" TO 12"	4
GREATER THAN 12" TO 36"	8

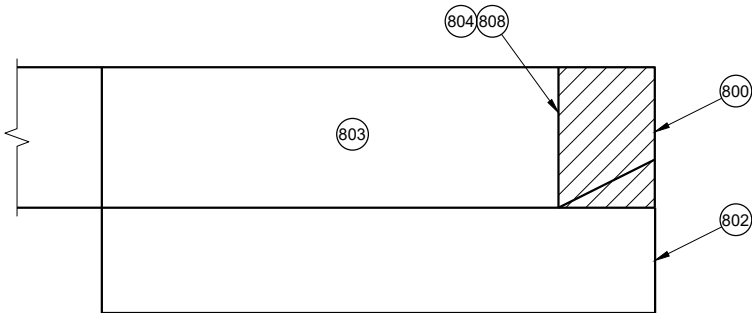
CONCRETE BARRIER
SINGLE SLOPE (CBSS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

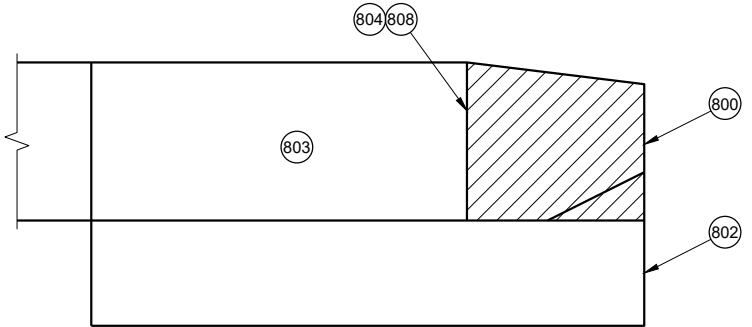


- GENERAL NOTES**
- 700 END ANCHOR SINGLE SLOPE CONCRETE BARRIER
 - 701 SEE EXPANSION JOINT DETAIL
 - 702 END ANCHOR SINGLE SLOPE CONCRETE BARRIER AND RETAINING WALL
 - 703 PAY LIMIT FOR SINGLE SLOPE CONCRETE BARRIER AND RETAINING WALL
 - 704 SEE COLD JOINT DETAIL
 - 705 LOW SIDE SHOULDER
 - 706 HIGH SIDE SHOULDER
 - 707 SINGLE SLOPE CONCRETE BARRIER AND RETAINING WALL INSTALLED WITHOUT A PAN.
 - 708 SINGLE SLOPE CONCRETE BARRIER AND RETAINING WALL INSTALLED WITH A PAN.
 - 709 EXCAVATION AND COMPACTION

CONCRETE BARRIER SINGLE SLOPE (CBSS)
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION



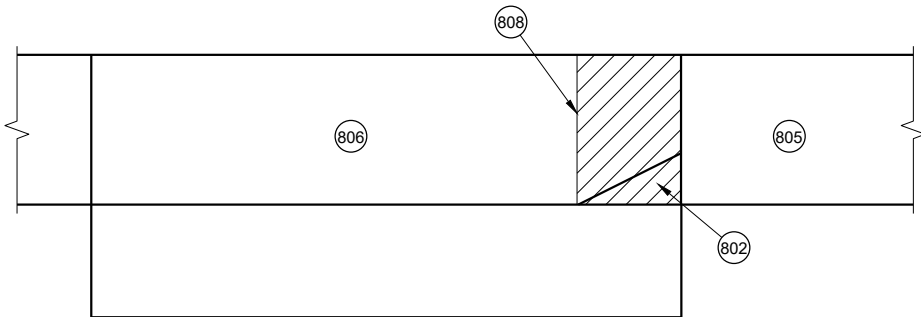
REMOVAL AREA OF
32" CONCRETE THRIE BEAM ANCHORAGE



REMOVAL AREA OF CONCRETE THRIE BEAM
ANCHORAGE WITH HEIGHT GREATER THAN 32"



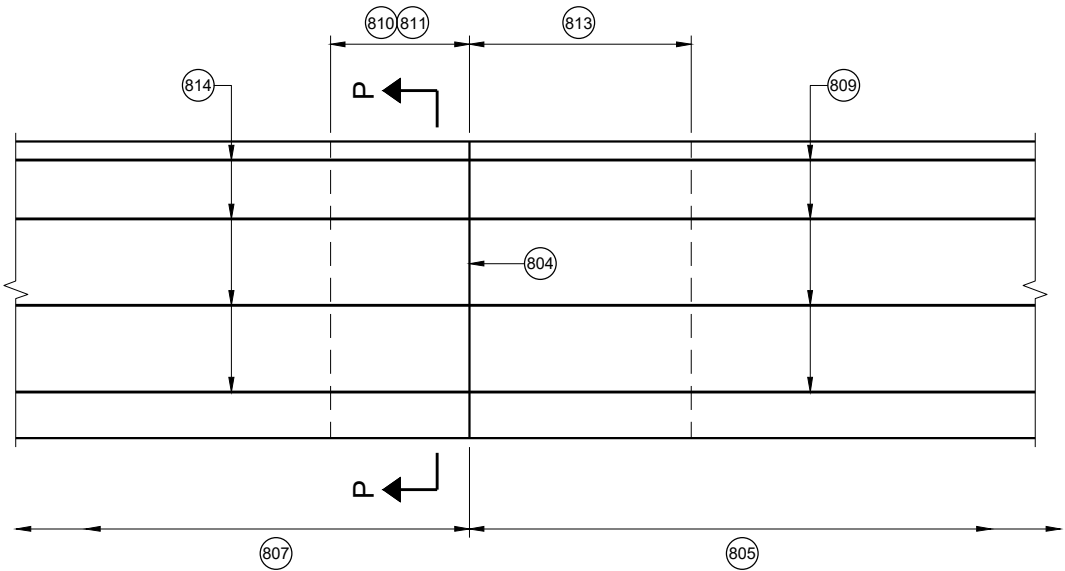
CONCRETE BARRIER EXTENSION NEAR END ANCHORAGE



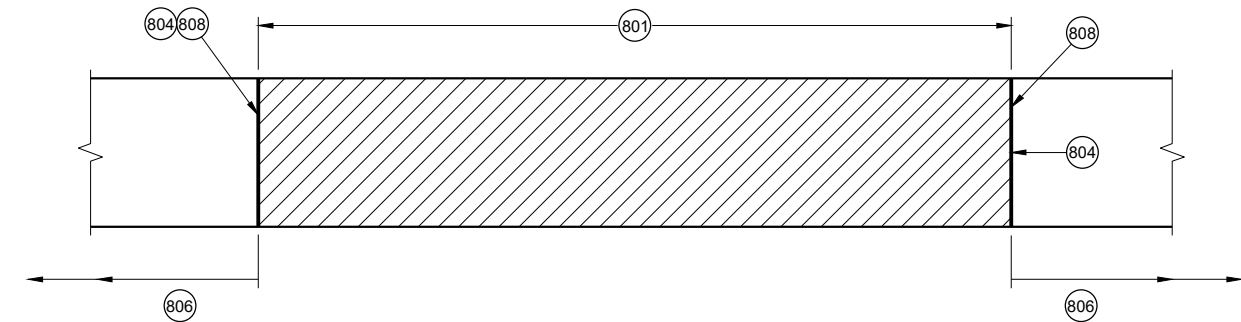
CONCRETE BARRIER EXTENSION NEAR THRIE BEAM TERMINAL

GENERAL NOTES

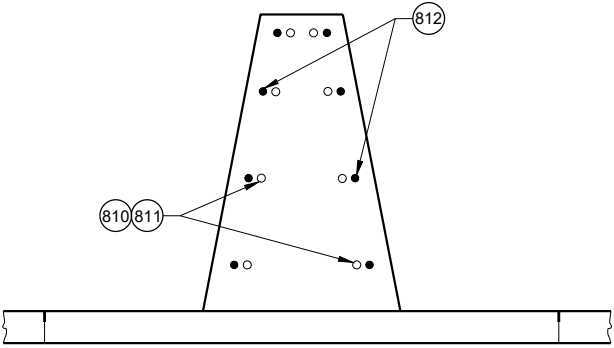
- END ANCHORAGE MAY OR MAY NOT BE PRESENT ON EXISTING BARRIER.
- REMOVE THRIE BEAM ANCHORAGE AS SHOWN.
- 800 AREA OF BARRIER REMOVAL AN NEW CONCRETE AND STEEL IS INSTALLED.
- 801 MINIMUM LENGTH OF REMOVAL IS 15'
- 802 FOOTING BELOW GROUND MAY REMAIN IN PLACE.
- 803 CONCRETE BARRIER SINGLE SLOPE THRIE BEAM ANCHOR TO REMAIN.
- 804 SAW CUT
- 805 NEW SINGLE SLOPE CONCRETE BARRIER.
- 806 CONCRETE BARRIE SINGLE SLOPE TO REMAIN.
- 807 SINGLE SLOPE CONCRETE BARRIER OR CONCRETE BARRIER SINGLE SLOPE THRIE BEAM ANCHOR TO REMAIN.
- 808 SEE CONNECTION DETAIL.
- 809 NO. 5 CONTINUOUS BAR.
- 810 3' MIN. DRILL HOLES. USES NO. 5 ADHESIVE ANCHORS.
- 811 THE NUMBER OF DRILL HOLES IS EQUAL TO THE NUMBER OF HORIZONTAL REBAR IN BARRIER. DRILL HOLES ARE TO BE A MINIMUM OF 4" FROM EDGE OF CONCRETE.
- 812 EXISTING REBAR IN EXISTING BARRIER OR END ANCHOR.
- 813 3' BAR OVERLAP
- 814 EXISTING REINFORCEMENT



CONNECTION DETAIL
SINGLE SLOPE CONCRETE BARRIER TO
NEW SINGLE SLOPE CONCRETE BARRIER



BARRIER REMOVAL AND REPLACEMENT



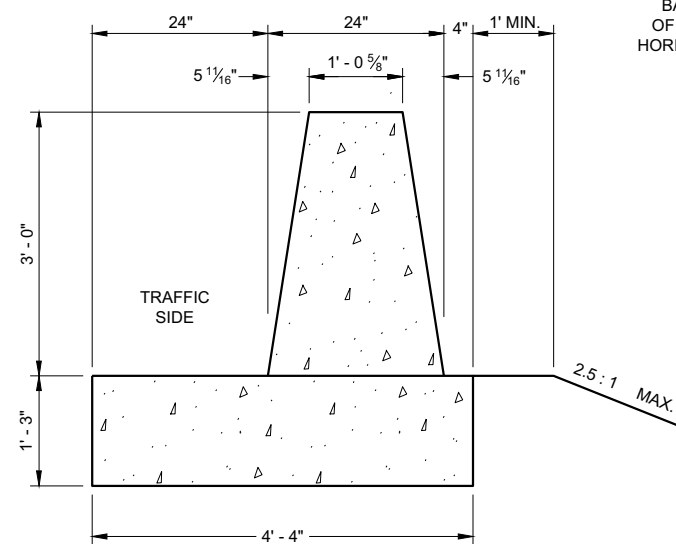
SECTION P - P

CONCRETE BARRIER
SINGLE SLOPE (CBSS)

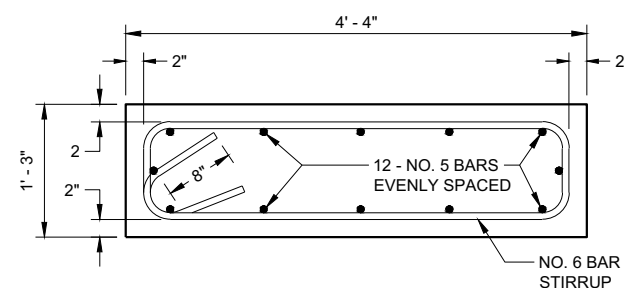
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2022
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA



SECTION A - A



TYPICAL FOOTING

GENERAL NOTES

CONSTRUCT PER STANDARD SPECIFICATION 603.

SPLICES OF LONGITUDINAL BARS TO BE 2' LONG AND FIRMLY TIED AND FASTENED TOGETHER UNLESS OTHERWISE NOTED.

4000 PSI CONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATIONS SECTION 501.

USE 3/4" BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS OTHERWISE NOTED.

THRIE BEAM ANCHOR INCIDENTAL TO CONCRETE BARRIER ITEM.

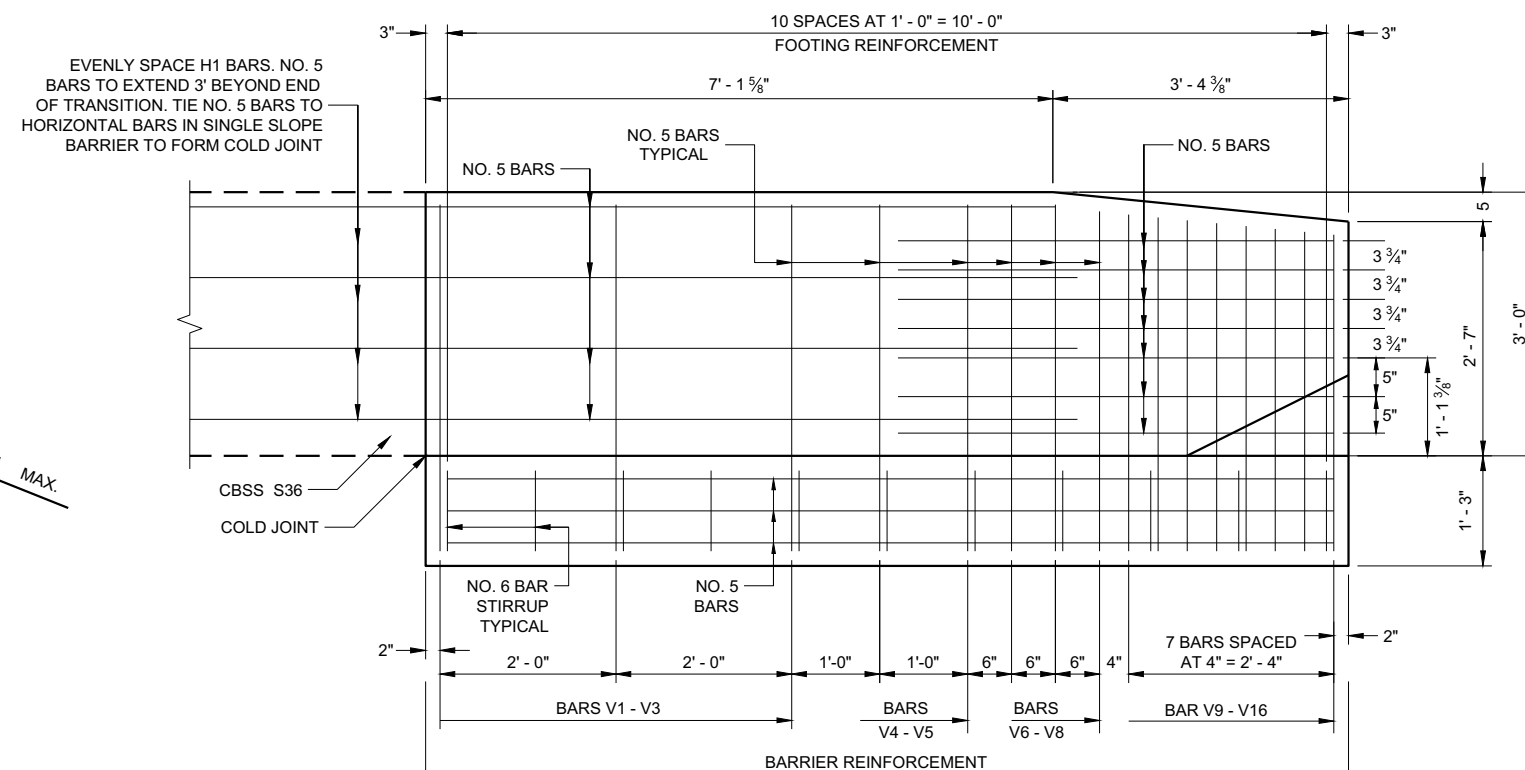
INSTALL SCHEDULE 40 PVC PIPE 1" DIAMETER AT LOCATIONS INDICATED.

EXTEND PVC PIPE COMPLETELY THROUGH BARRIER.

CUT ENDS OF PVC PIPE FLUSH WITH FINISHED FACE OF BARRIER.

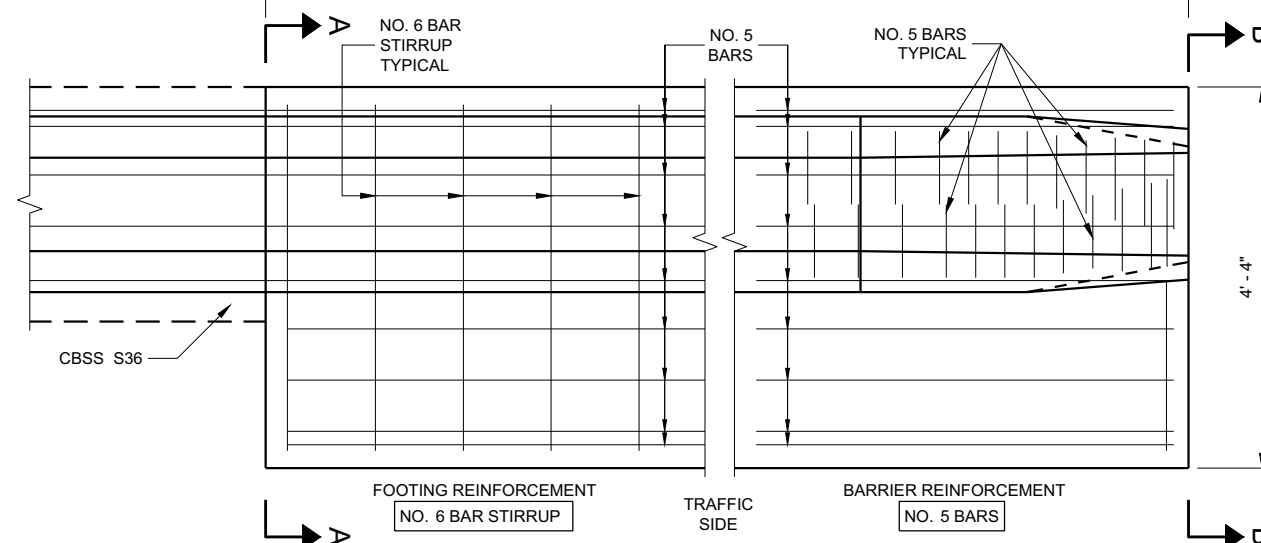
THE NUMBER IN BAR DESIGNATION REPRESENTS THE BARS LOCATION.

2" CLEAR COVER TYPICAL.

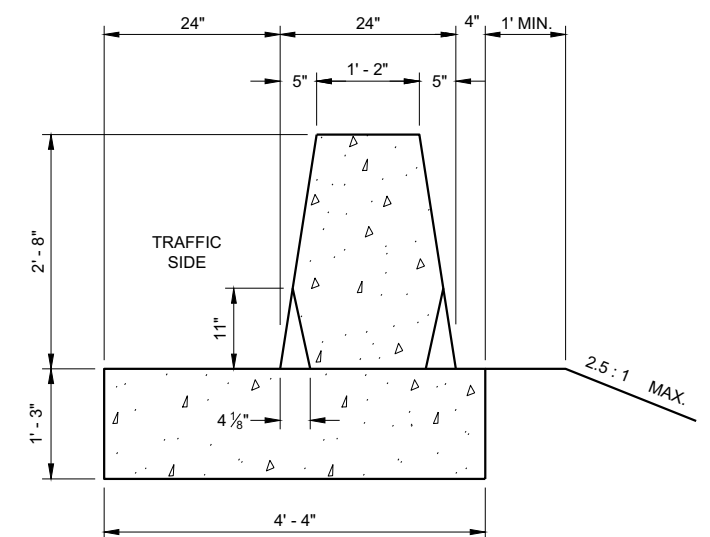


SEE SECTIONS ① THRU ⑩

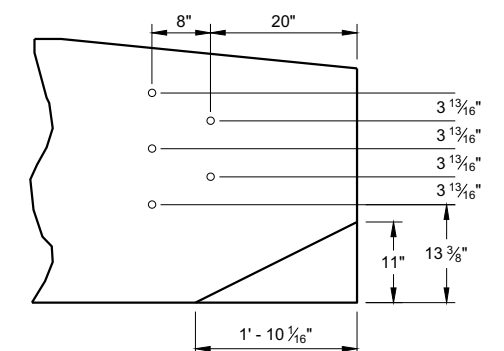
ELEVATION VIEW



PLAN VIEW



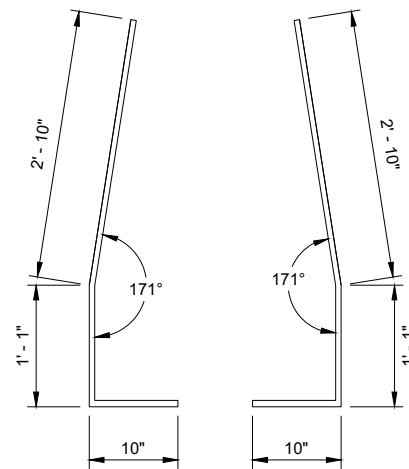
SECTION B - B



PVC PIPE LOCATIONS

**CONCRETE BARRIER
SINGLE SLOPE 36"
THREE BEAM ANCHOR**

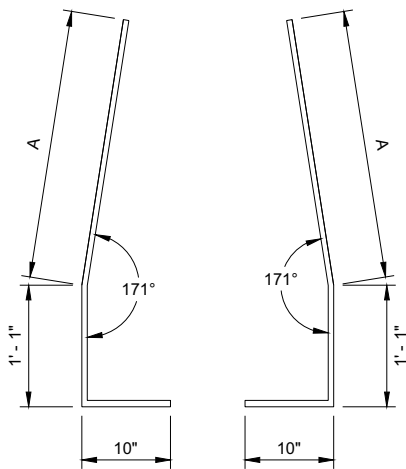
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 94



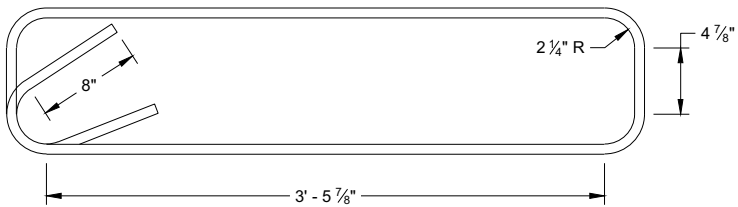
**BAR BENDING DETAIL
SECTIONS V1- V6**

**BAR CHART
BAR POSITIONS
7 - 11**

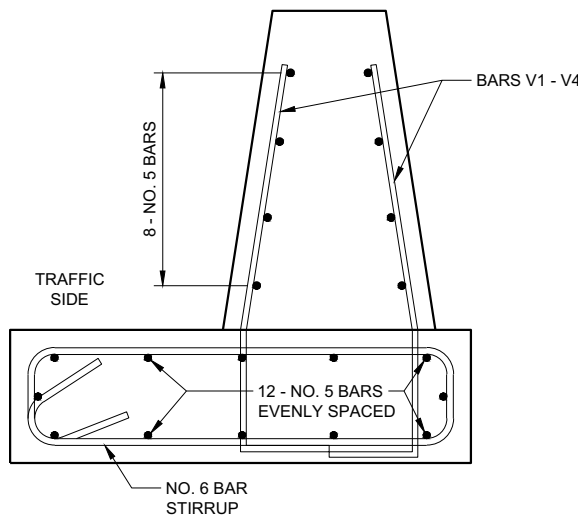
BAR	A
V7	2' - 10 1/4"
V8	2' - 9 3/4"
V9	2' - 9 1/4"
V10	2' - 9"
V11	2' - 8 1/2"



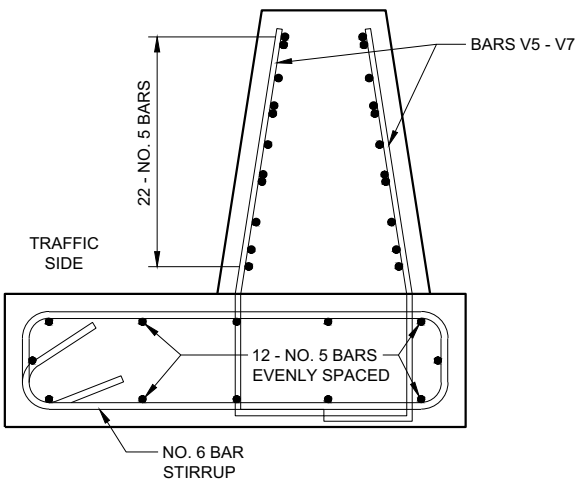
**BAR BENDING DETAIL
SECTIONS V7- V11**



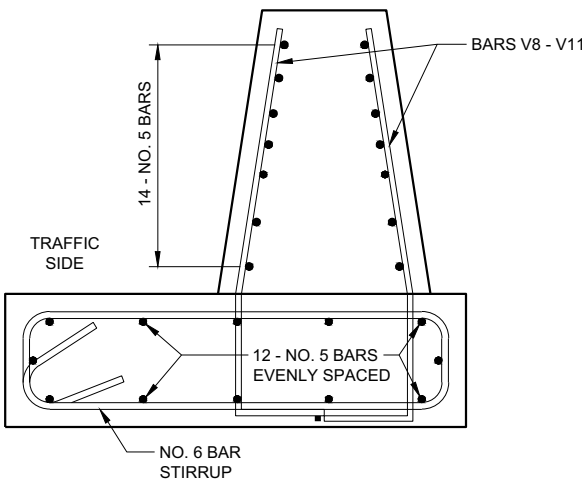
**STIRRUP BAR
BENDING DETAIL**



**BAR DETAIL
SECTIONS 1 - 4**



**BAR DETAIL
SECTIONS 5 - 7**



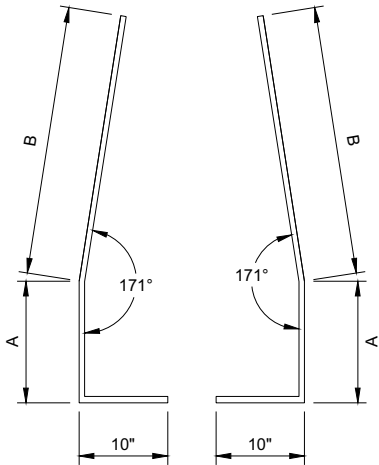
**BAR DETAIL
SECTIONS 8 - 11**

**CONCRETE BARRIER
SINGLE SLOPE 36"
THREE BEAM ANCHOR**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BAR CHART
BAR POSITIONS
12 - 13

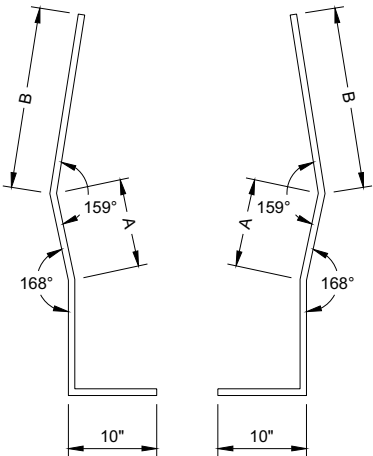
BAR	A	B
V12	1' - 3"	2' - 6"
V13	1' - 8"	2' - 1 1/2"



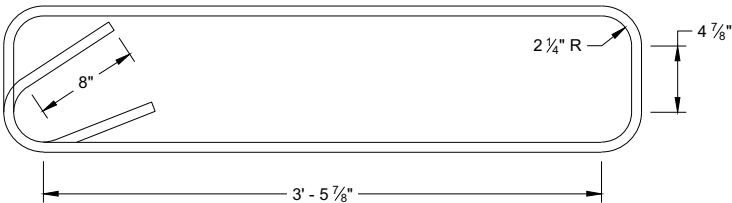
BAR BENDING DETAIL
SECTIONS V12 - V13

BAR CHART
BAR POSITIONS
14 - 16

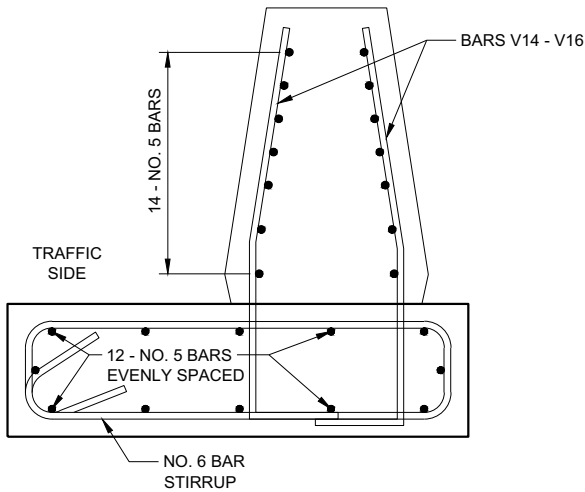
BAR	A	B
V14	6"	2' - 1"
V15	8"	1' - 11"
V16	10"	1' - 8 1/2"



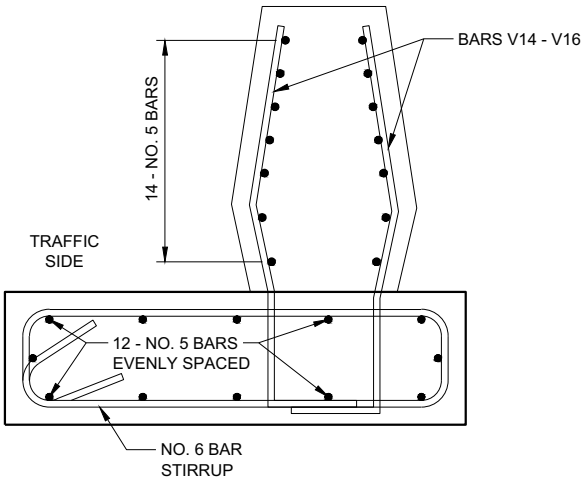
BAR BENDING DETAIL
SECTIONS V14 - V16



STIRRUP BAR
BENDING DETAIL



BAR DETAIL
SECTIONS 12 - 13



BAR DETAIL
SECTIONS 14 - 16

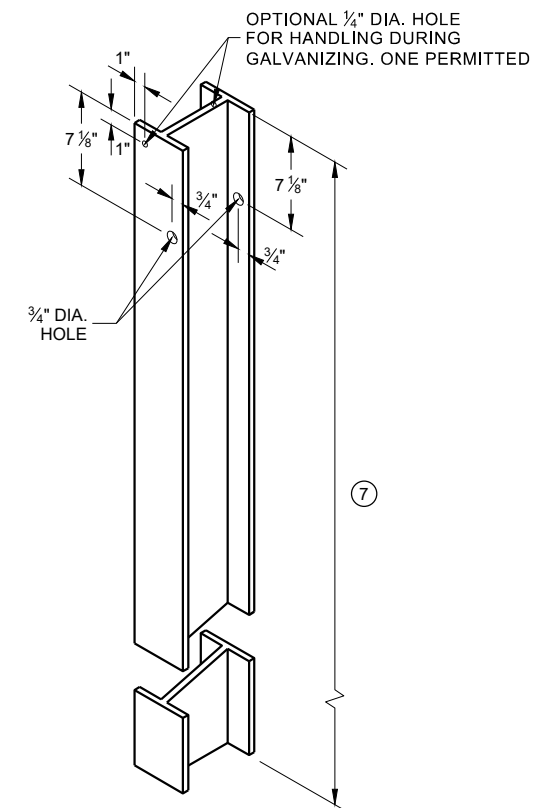
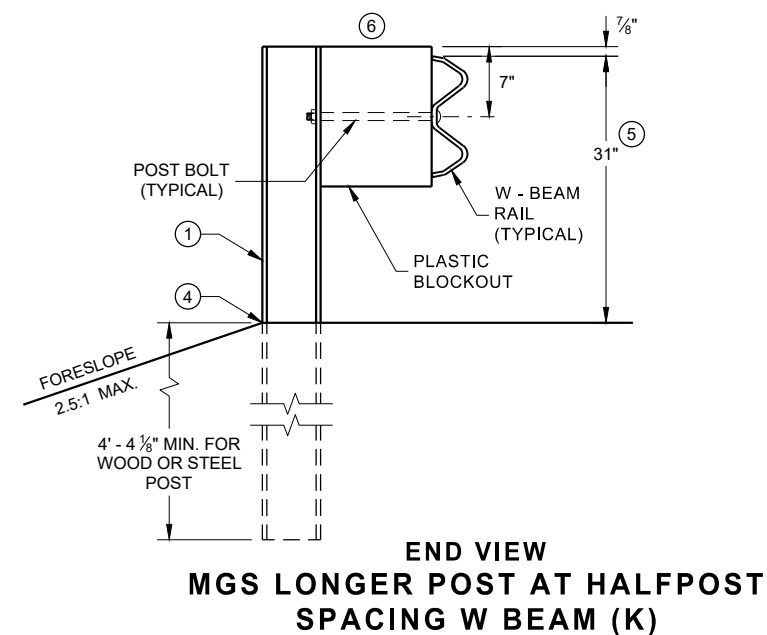
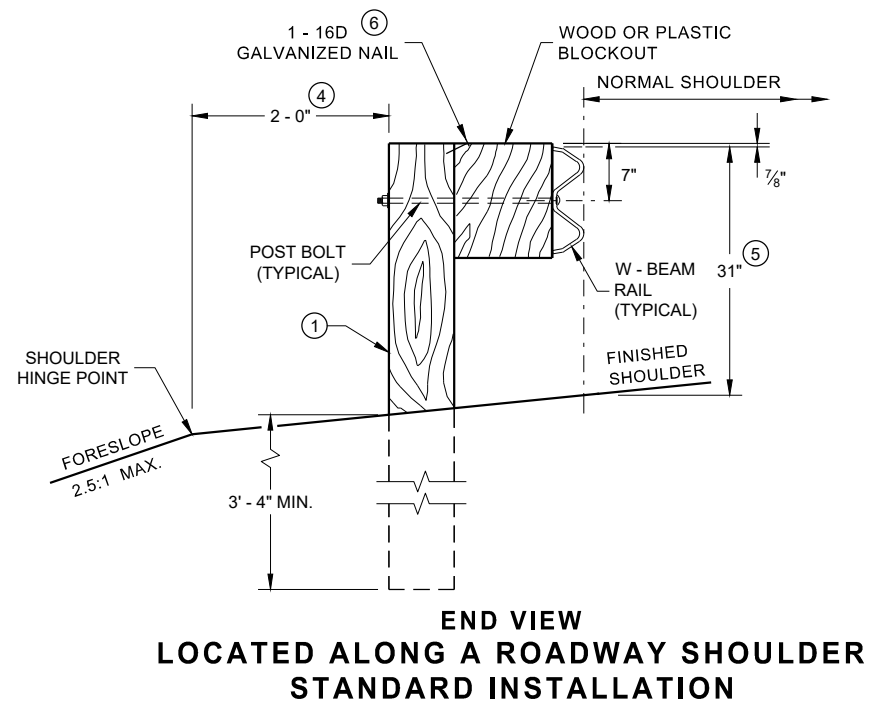
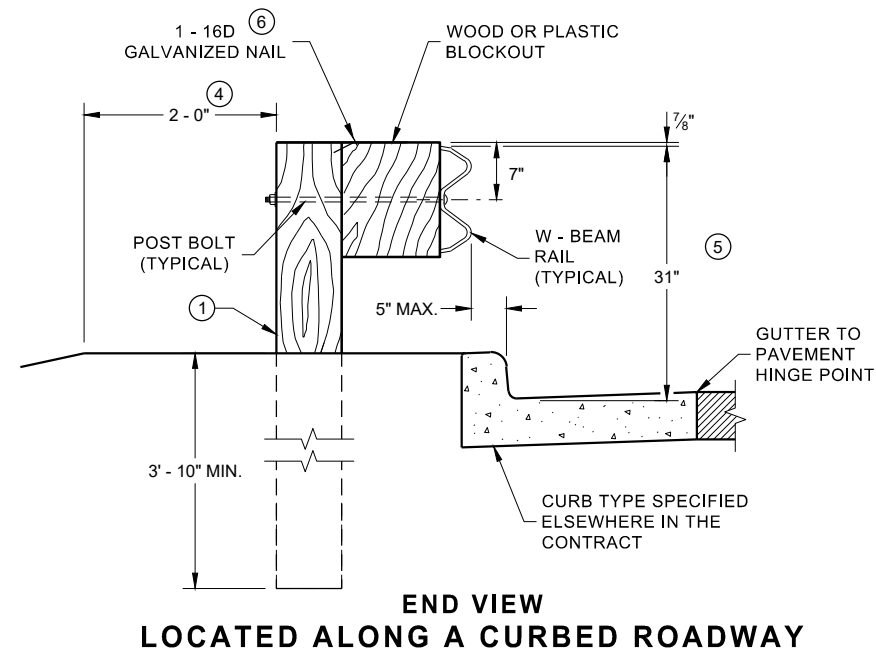
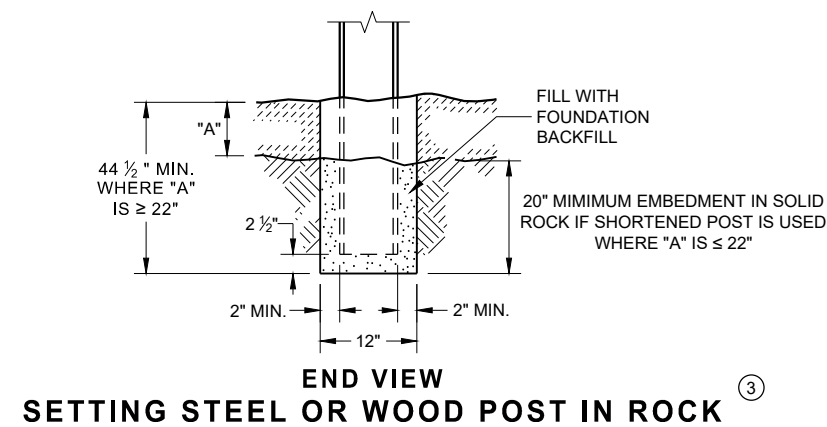
CONCRETE BARRIER
SINGLE SLOPE 36"
THRIE BEAM ANCHOR

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

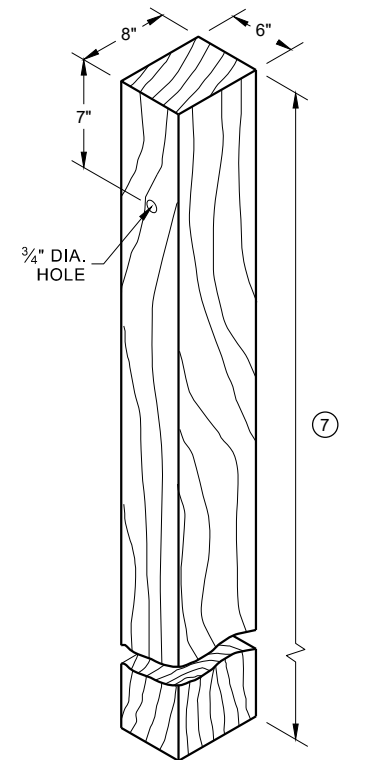
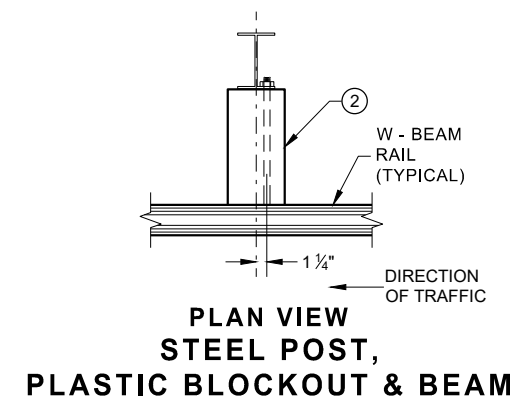
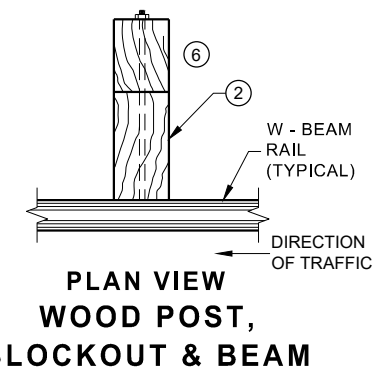
APPROVED
February 2020 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVE 96
ENGINEER

FHWA

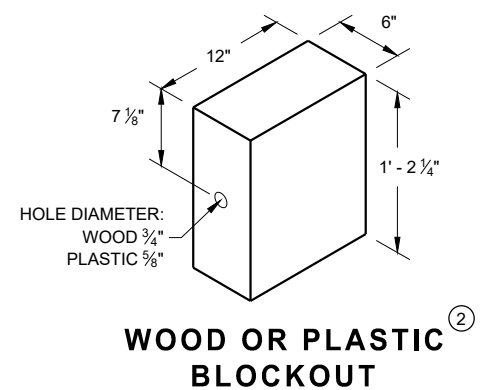
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

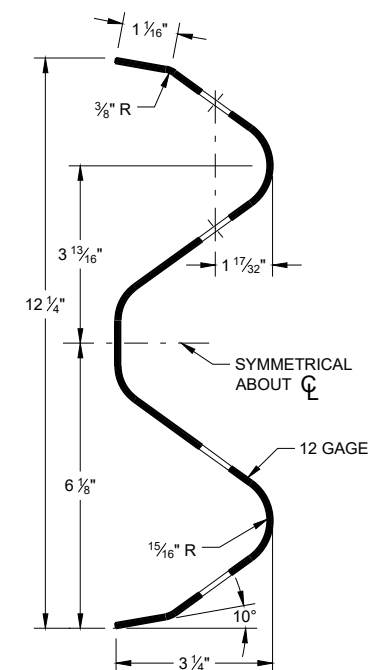


**STEEL POST & HOLE
PUNCHING DETAIL
(W 6 X 9) ①**



WOOD POST (6" X 8") NOMINAL ⁽¹⁾





SECTION THRU W-BEAM RAIL

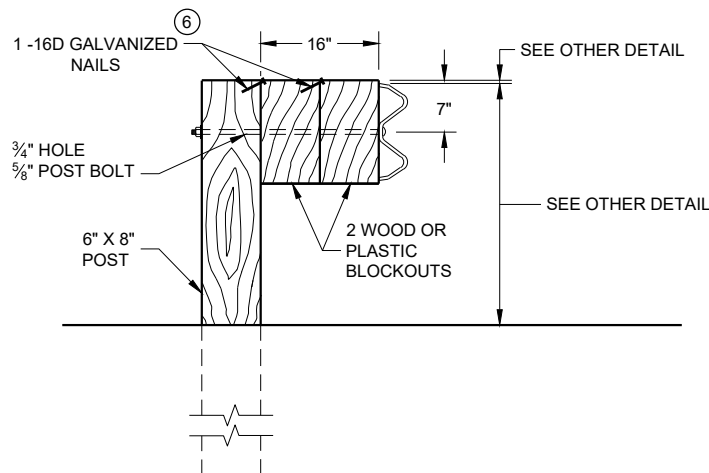


GENERAL NOTES

- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A ¾" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES ¾" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND ¾" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

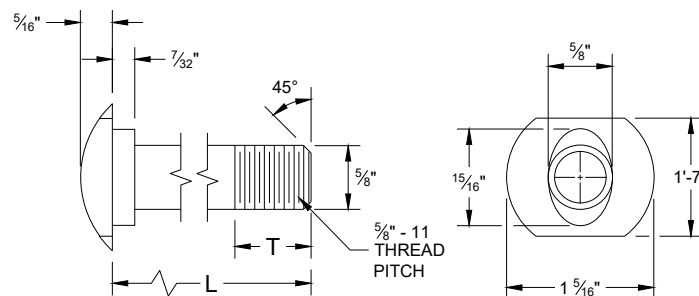
GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



DETAIL FOR 16" BLOCKOUT DEPTH

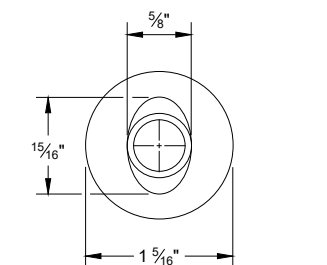
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

- NOTE:
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF $\frac{3}{16}$ ".
 2. IF THE BOLT EXTENDS MORE THAN $\frac{1}{4}$ " FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

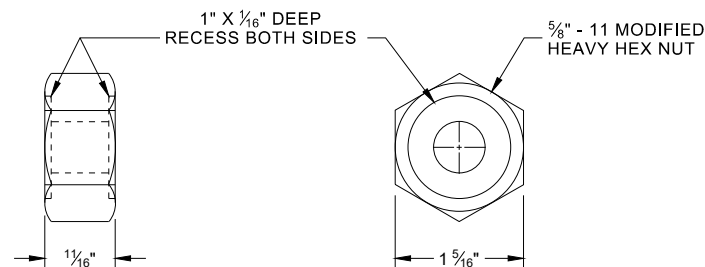


POST BOLT TABLE

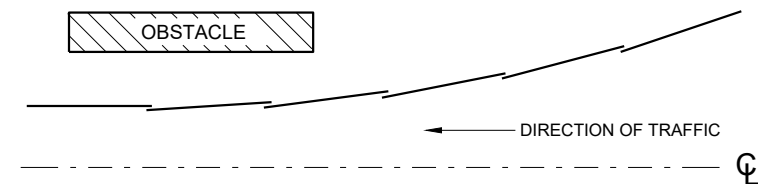
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



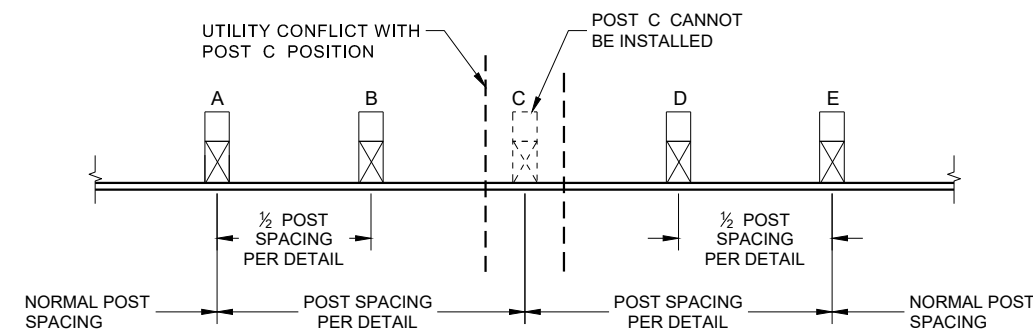
ALTERNATE BOLT HEAD



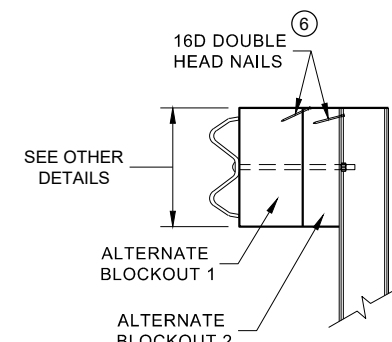
POST BOLT, SPLICE BOLT AND RECESS NUT



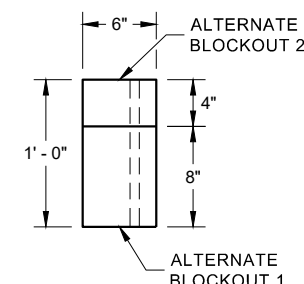
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



PLAN VIEW

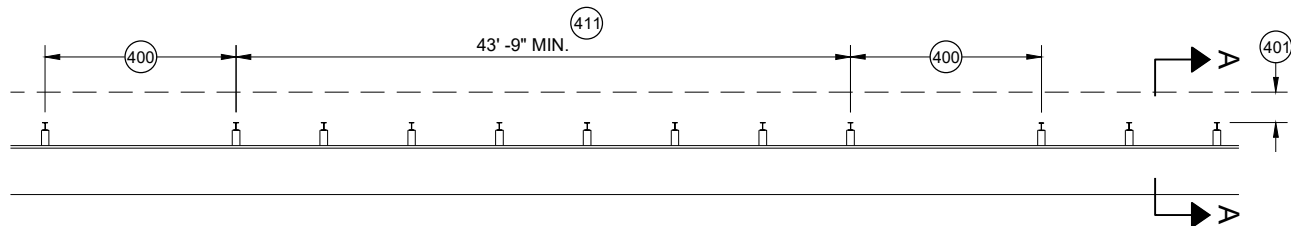
ALTERNATE WOOD
BLOCKOUT DETAIL

- NOTES:
- UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
- DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

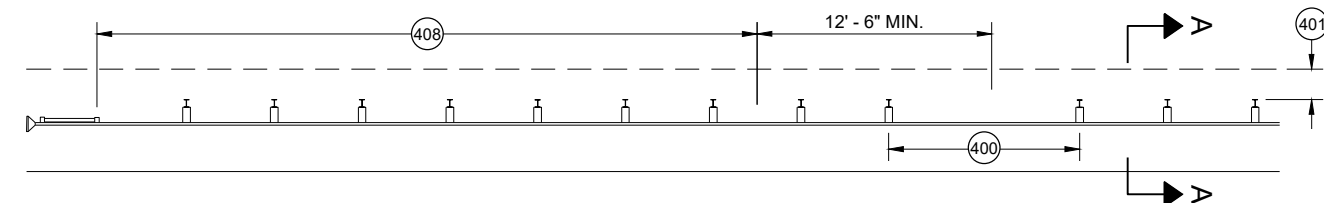
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

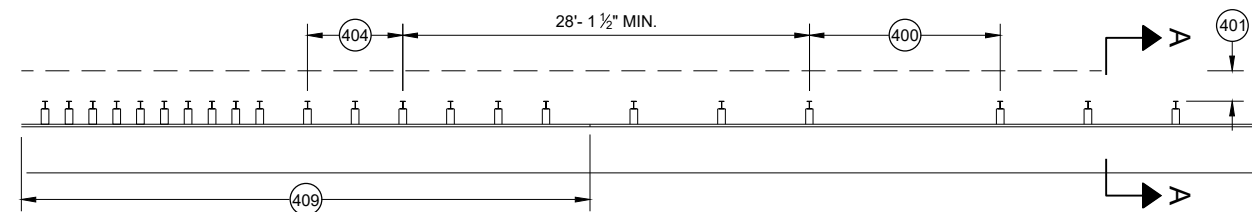
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



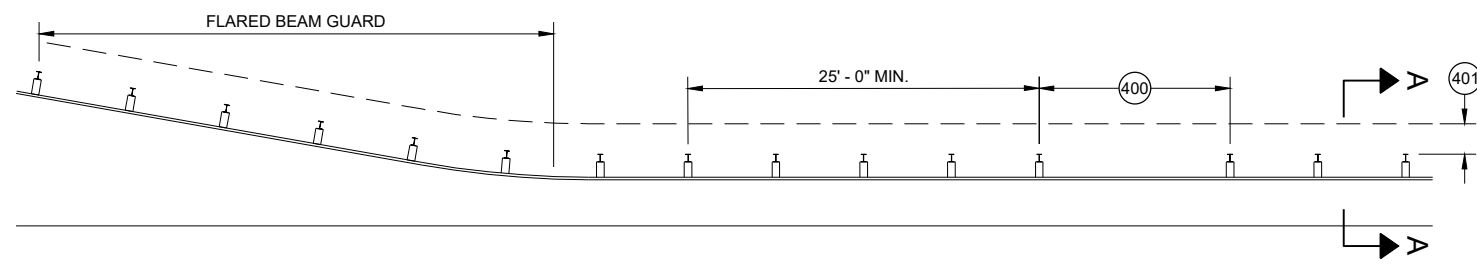
MISSING POST IN MGS GUARDRAIL



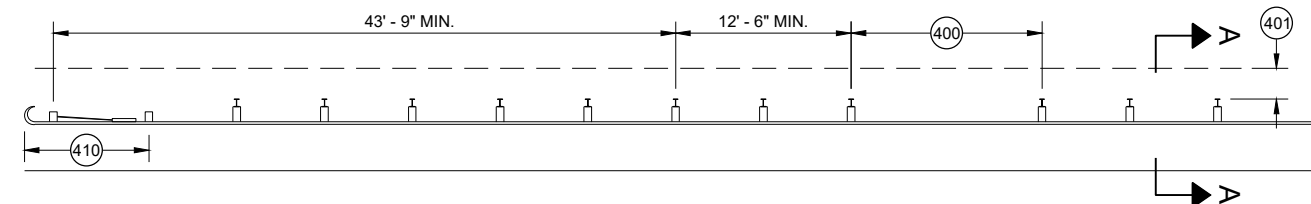
MISSING POST IN MGS GUARDRAIL NEAR EAT



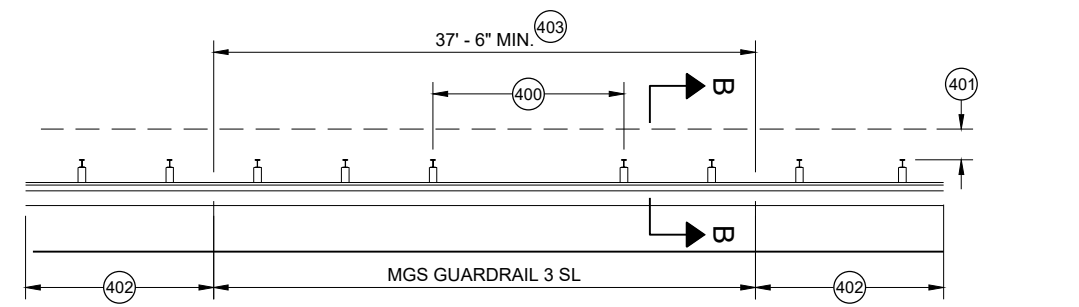
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

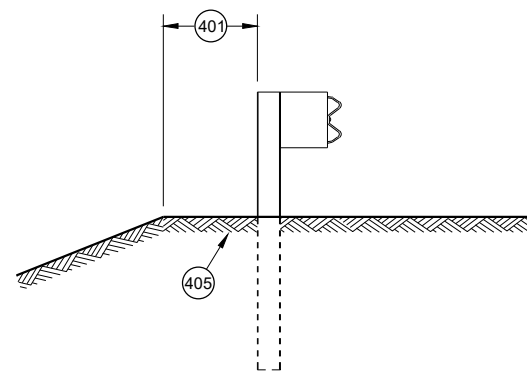


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

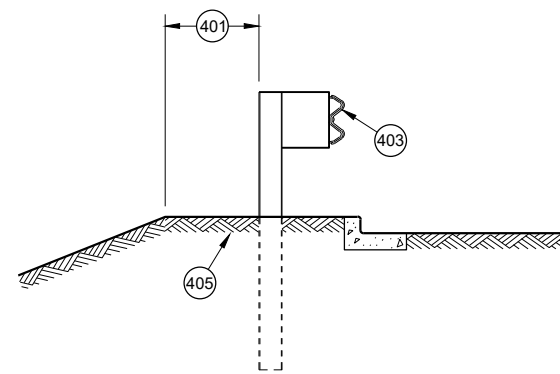


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- (400) MAX SPAN 12' - 6"
- (401) 2' MIN.
- (402) MGS GUARDRAIL 3
- (403) NESTING BEAM GUARD
- (404) ASYMMETRIC TRANSITION
- (405) SOIL WELL DRAINED AND COMPACTED
- (406) SEE OTHER DRAWINGS IN THIS SDD
- (407) SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- (408) SEE SDD 14B44
- (409) SEE SDD 14B45
- (410) SEE SDD 14B47
- (411) MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

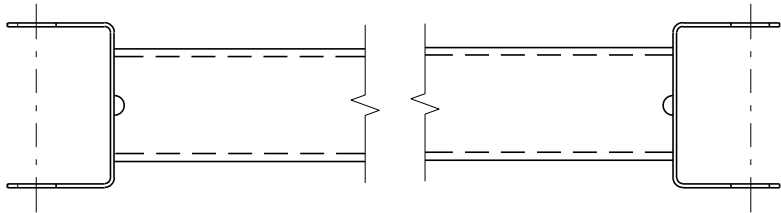
FHWA

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

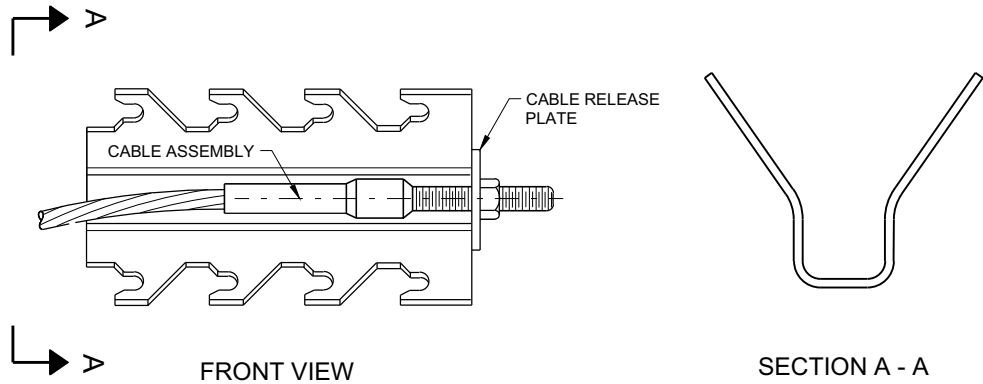
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 101

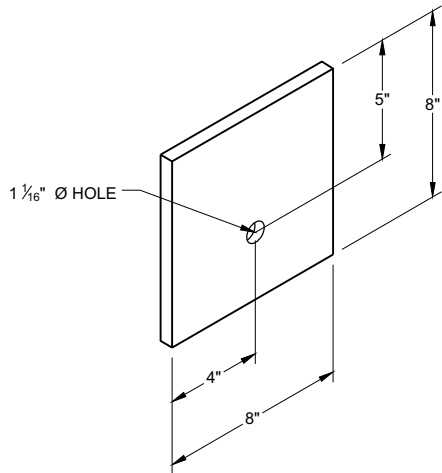


GENERIC GROUND STRUT⁹ ^E

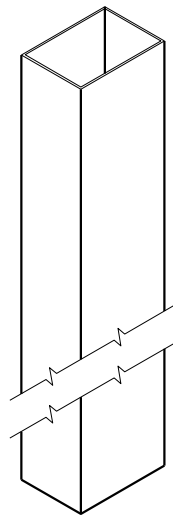
BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



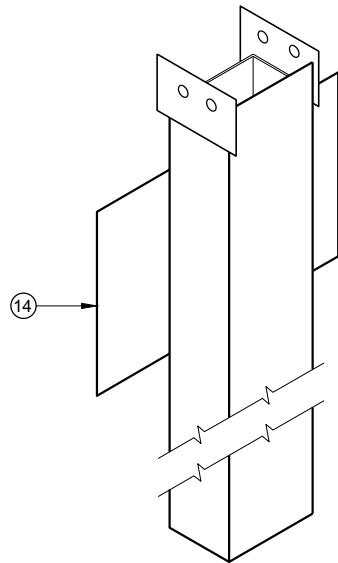
GENERIC ANCHOR CABLE BOX⁹ ^E



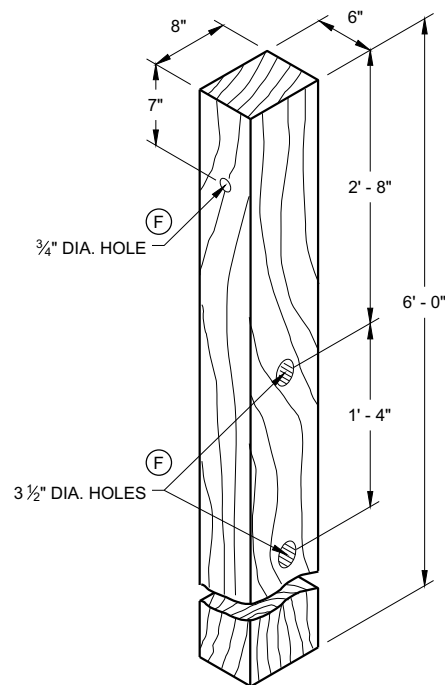
BEARING PLATE⁶ ^E



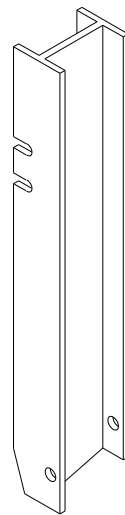
UPPER POST NO. 1 ⁽¹⁾ (E)



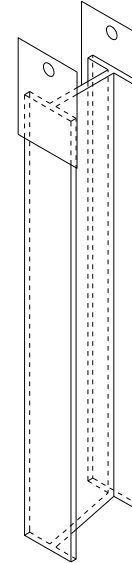
LOWER POST NO. 1 ⁽²⁾ (E)



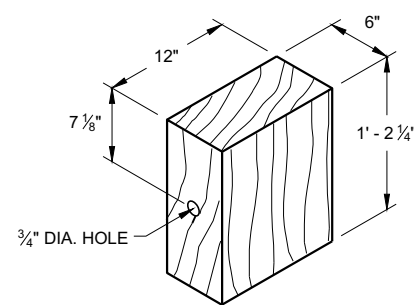
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



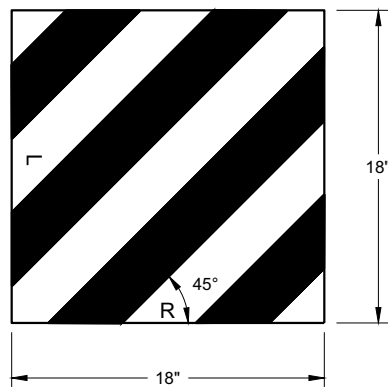
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



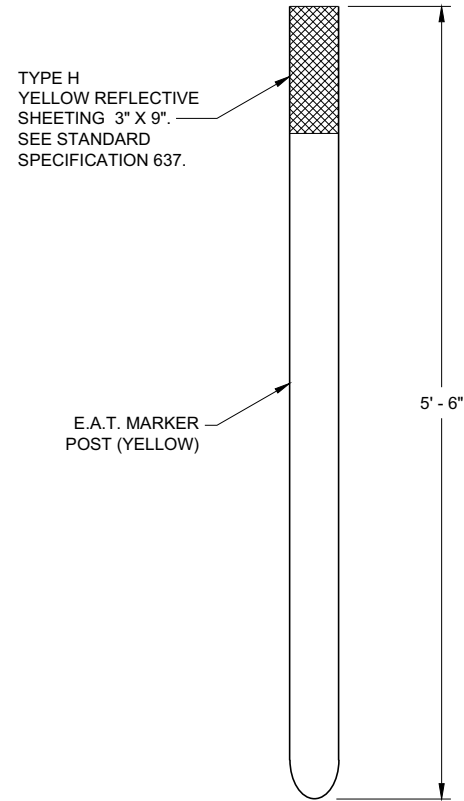
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



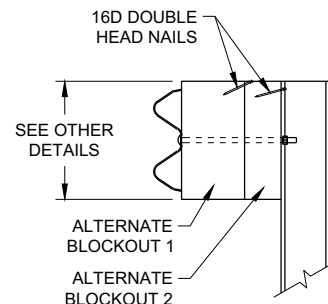
WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



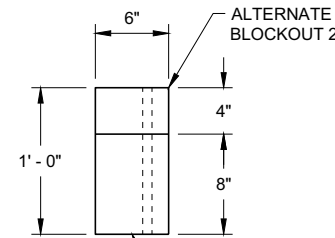
REFLECTIVE SHEETING DETAIL ^(E)



E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



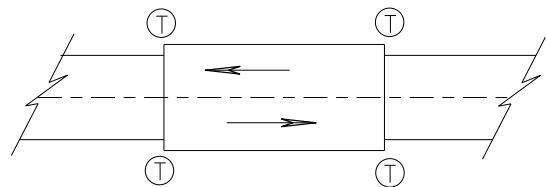
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

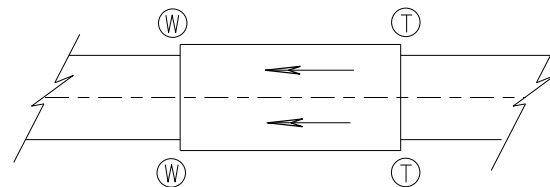
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
103
FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

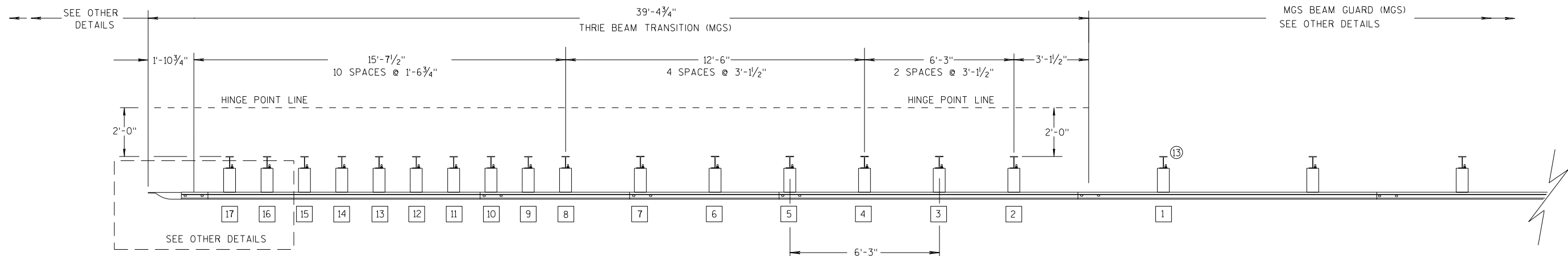
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

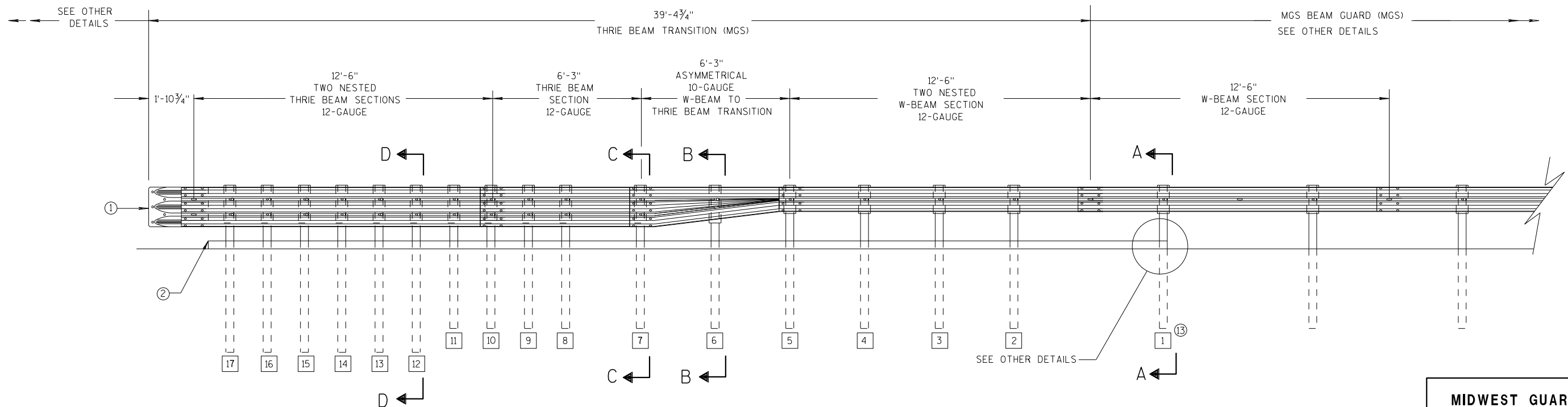
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

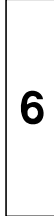
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

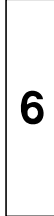
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 104

6

- S.D.D. 14 B 45-5b**

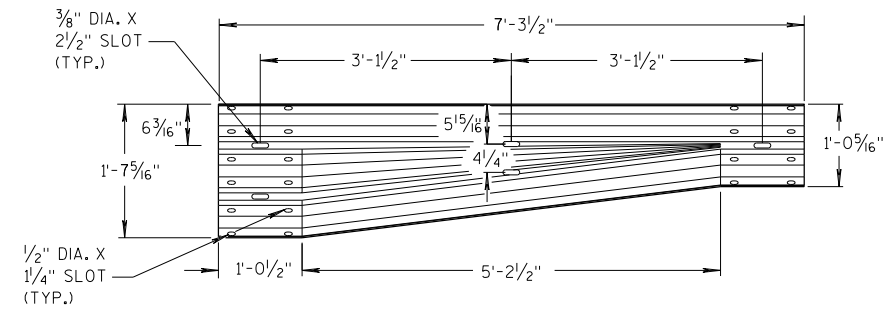


S.D.D. 14 B 45-5b

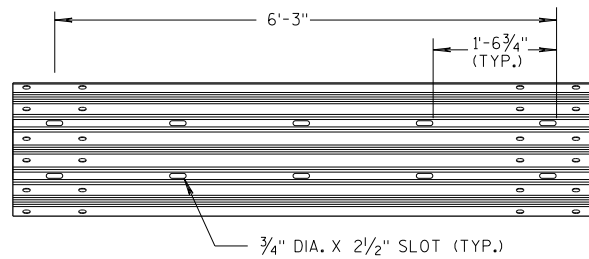


S.D.D. 14 B 45-5b

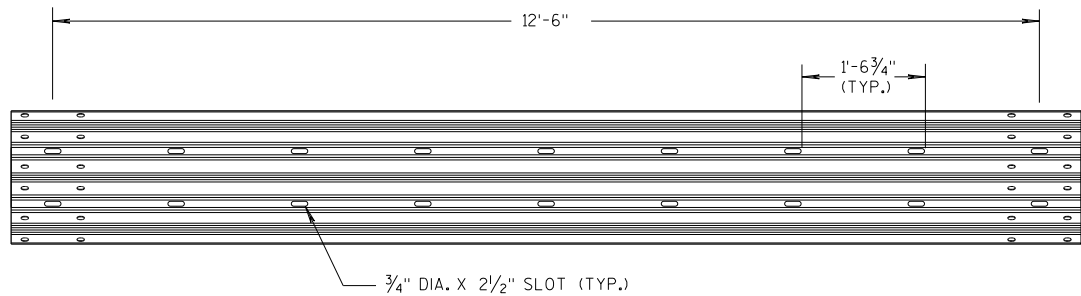




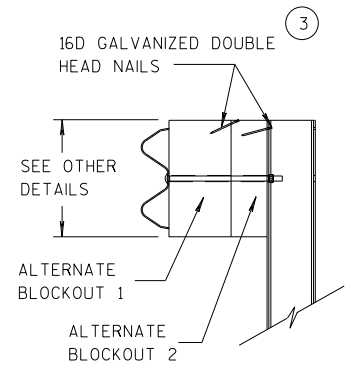
W-BEAM TO THRIE BEAM TRANSITION SECTION



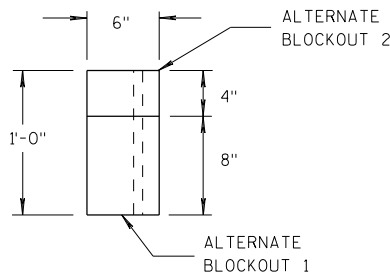
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

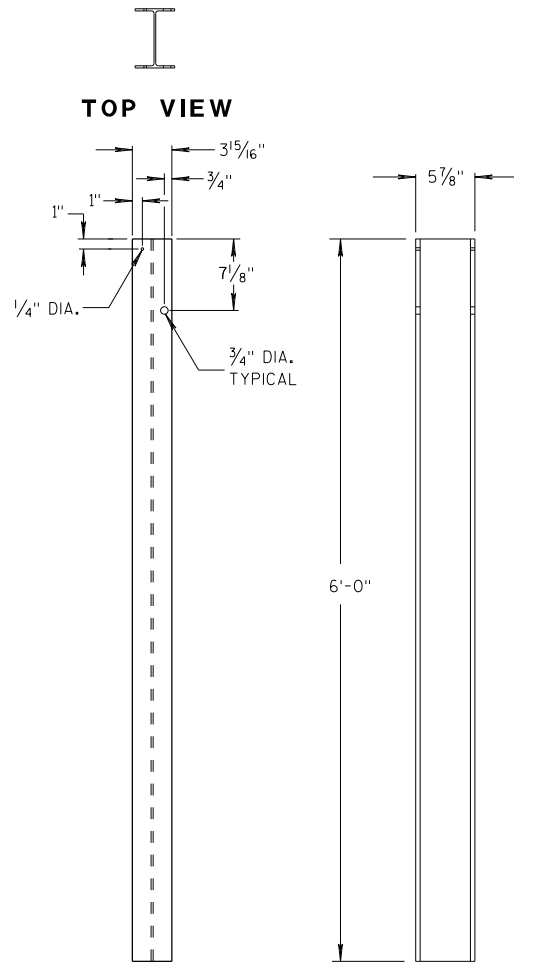


SIDE VIEW



TOP VIEW

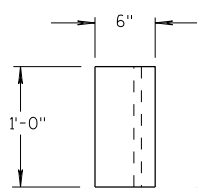
ALTERNATE WOOD BLOCKOUT DETAIL



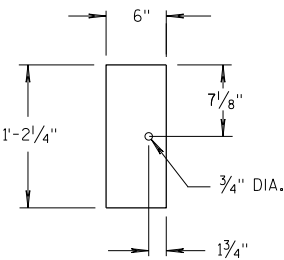
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

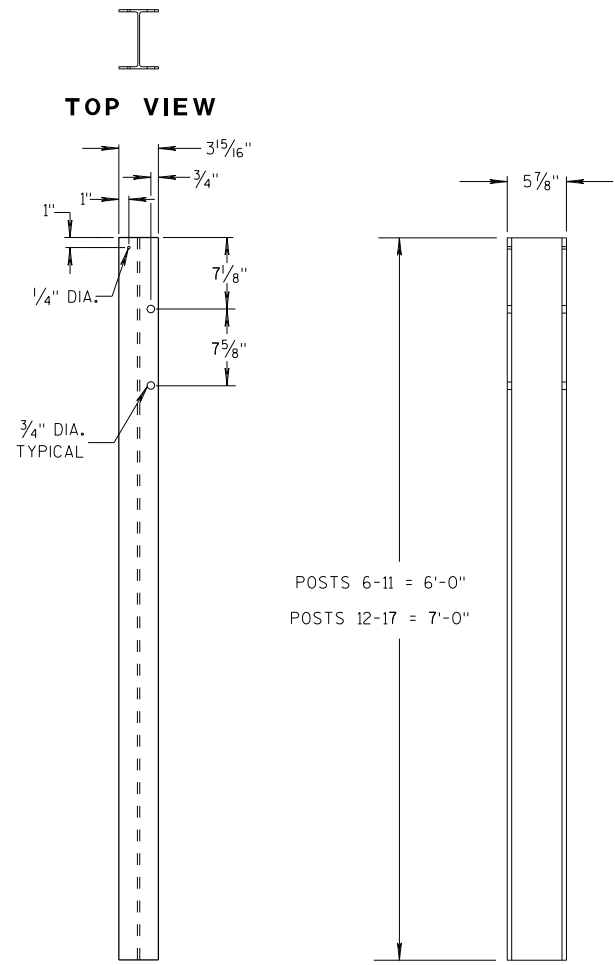


TOP VIEW



FRONT VIEW

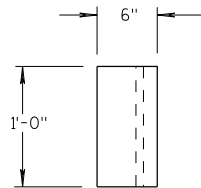
BLOCKOUT POSTS 1-5



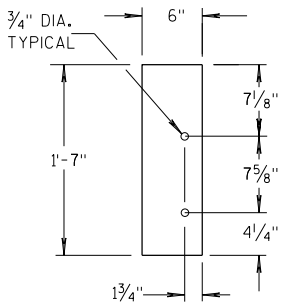
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

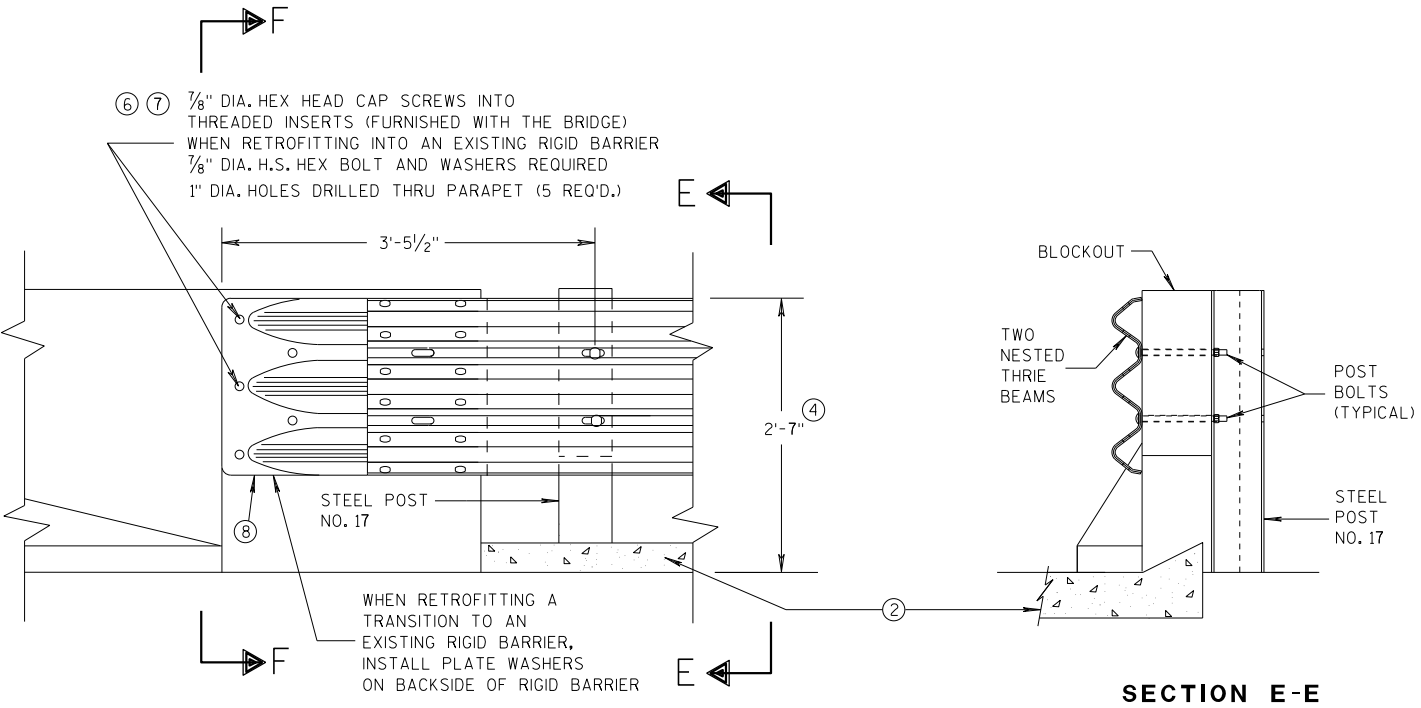
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

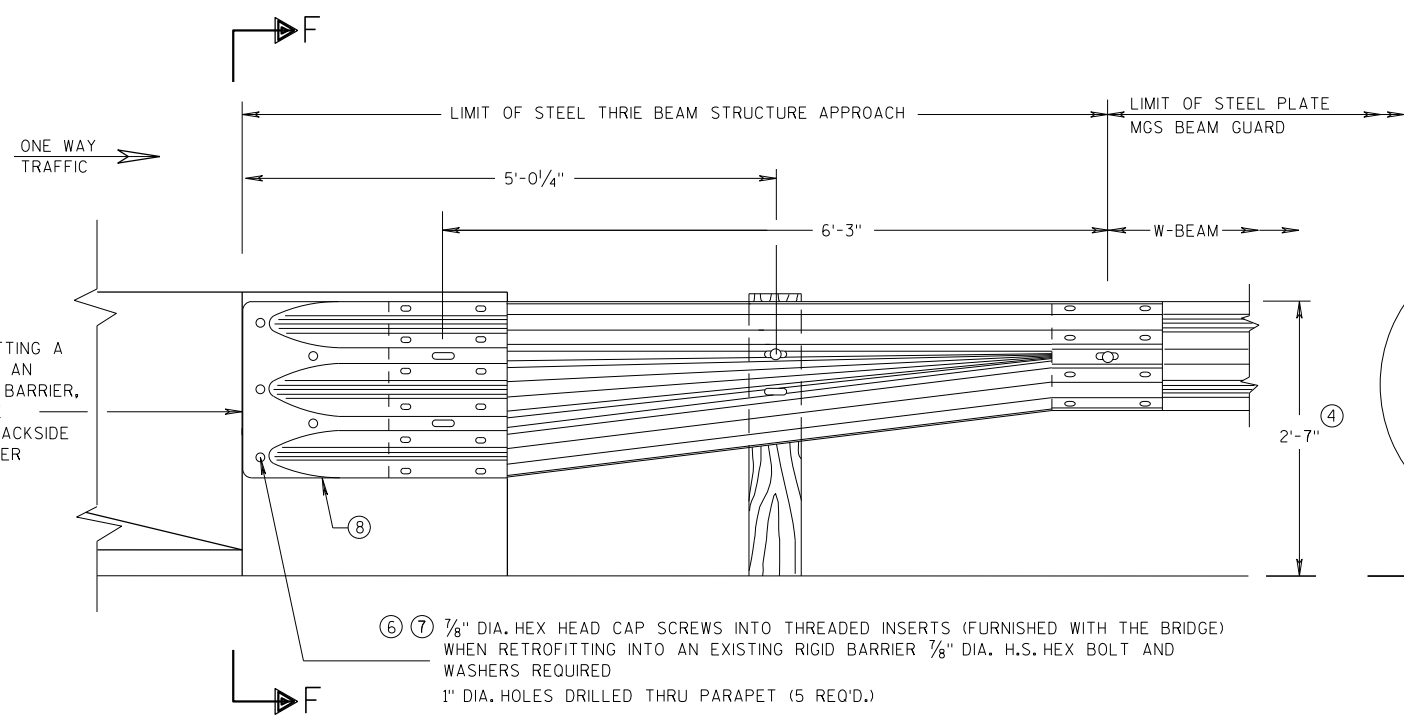
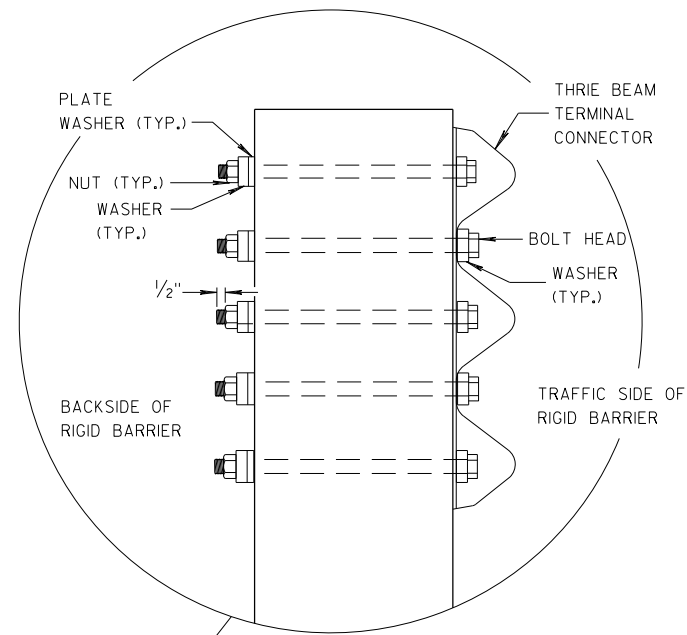
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 106

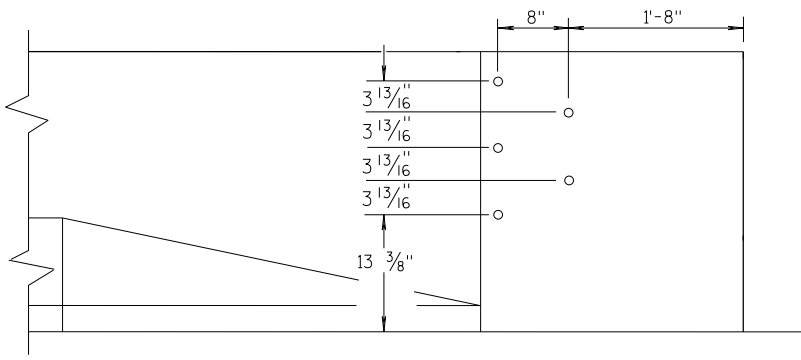


GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F

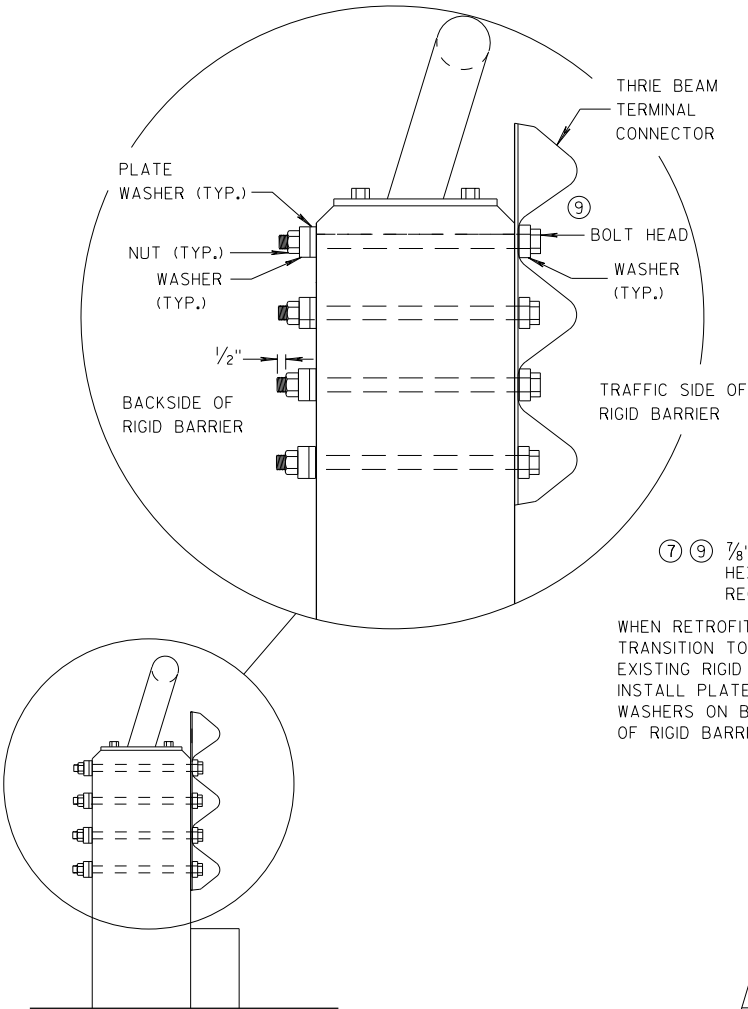


MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS UNIT SUPERVISOR		
FHWA	107	NT	

GENERAL NOTES

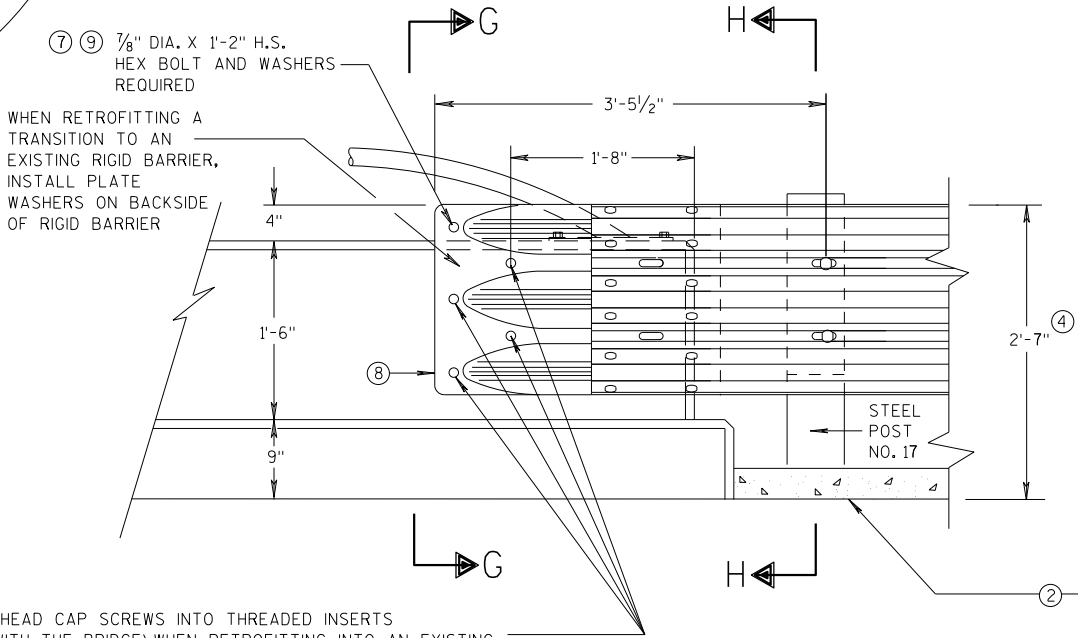
THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ②
- OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④
- TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥
- DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦
- BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{32}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧
- THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- ⑨
- BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.



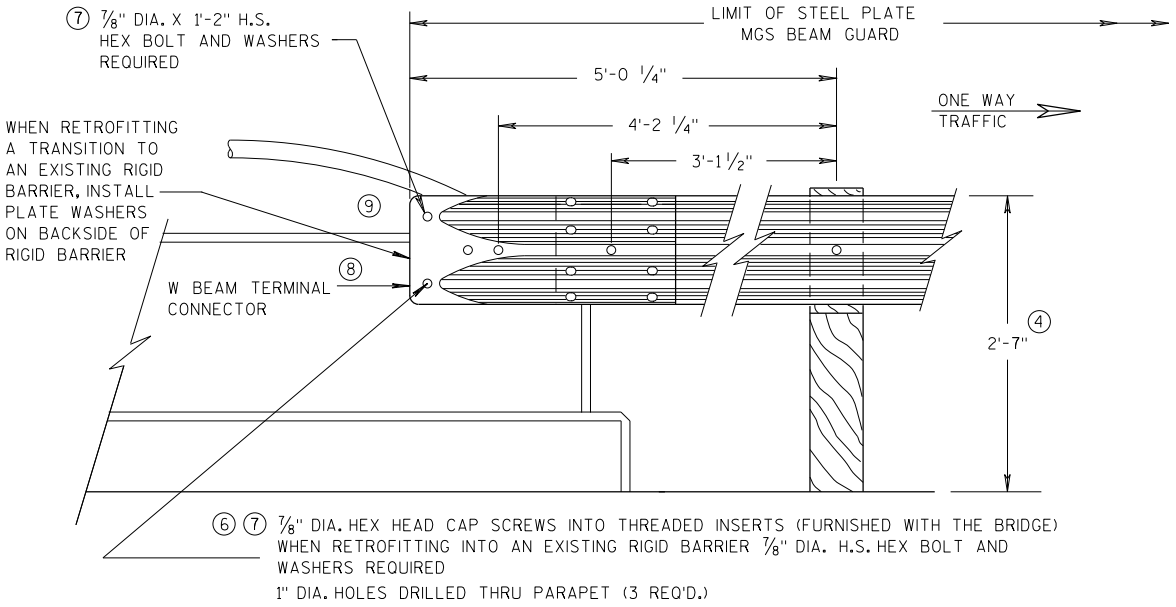
SECTION G-G

- ⑥ ⑦
- $\frac{7}{8}"$ DIA. HEX HEAD CAP SCREWS INTO THREADED INSERTS (FURNISHED WITH THE BRIDGE) WHEN RETROFITTING INTO AN EXISTING RIGID BARRIER $\frac{7}{8}"$ DIA. H.S. HEX BOLT AND WASHERS REQUIRED 1" DIA. HOLES DRILLED THRU PARAPET (4 REQ'D.)



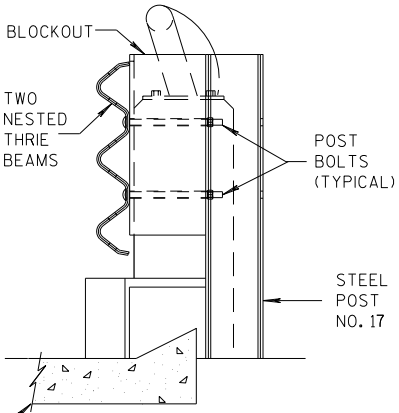
FRONT VIEW

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS



FRONT VIEW

W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

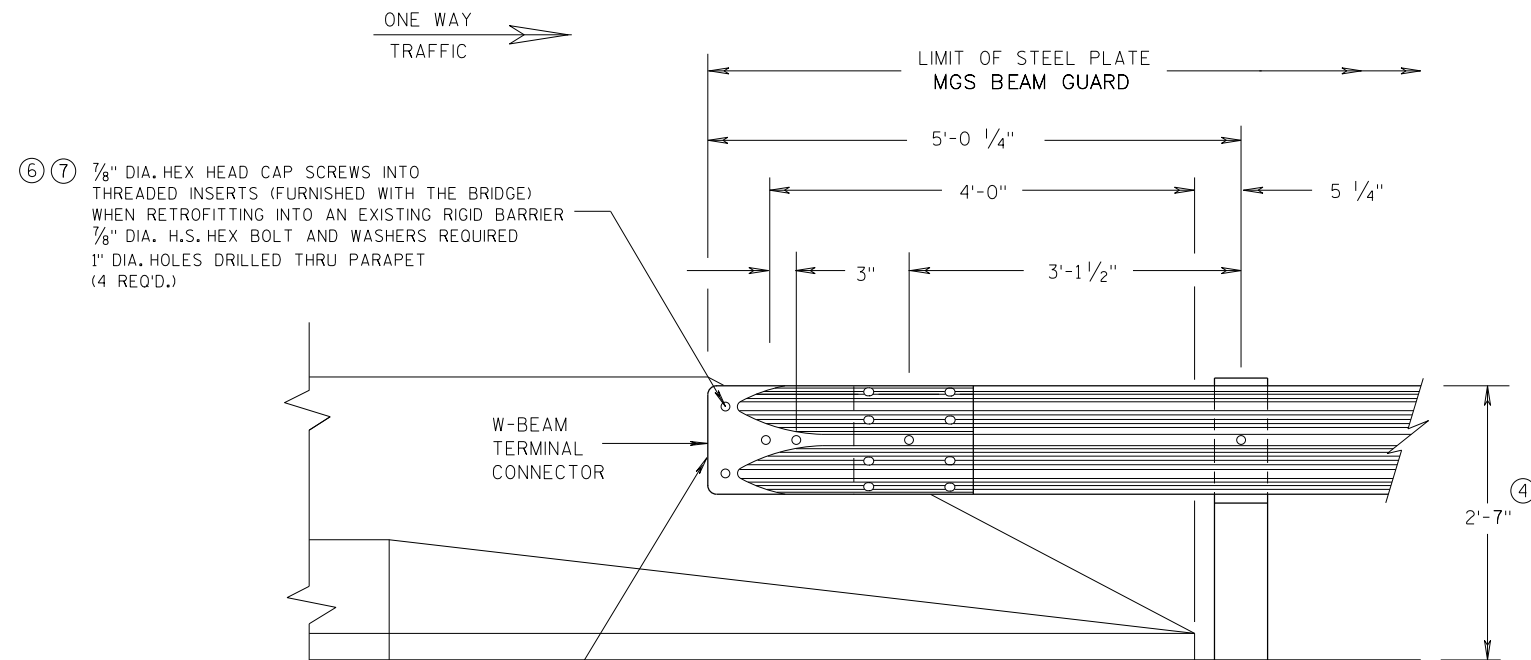


SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

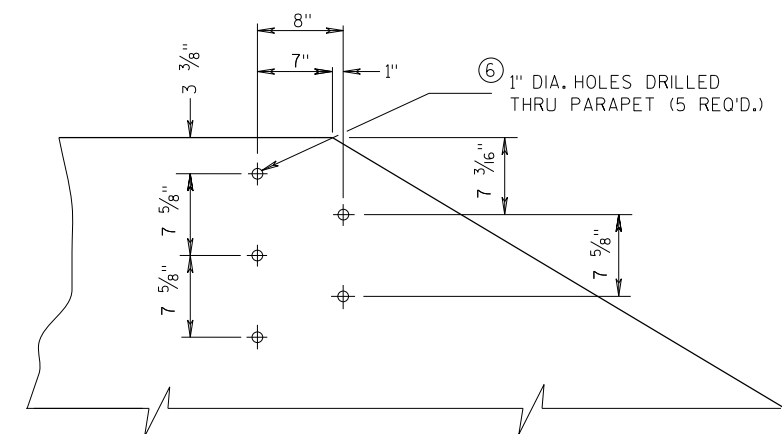
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018 /S/ Rodney Taylor
DATE ROADWAY STANDARDS UNIT SUPERVISOR
FHWA 108

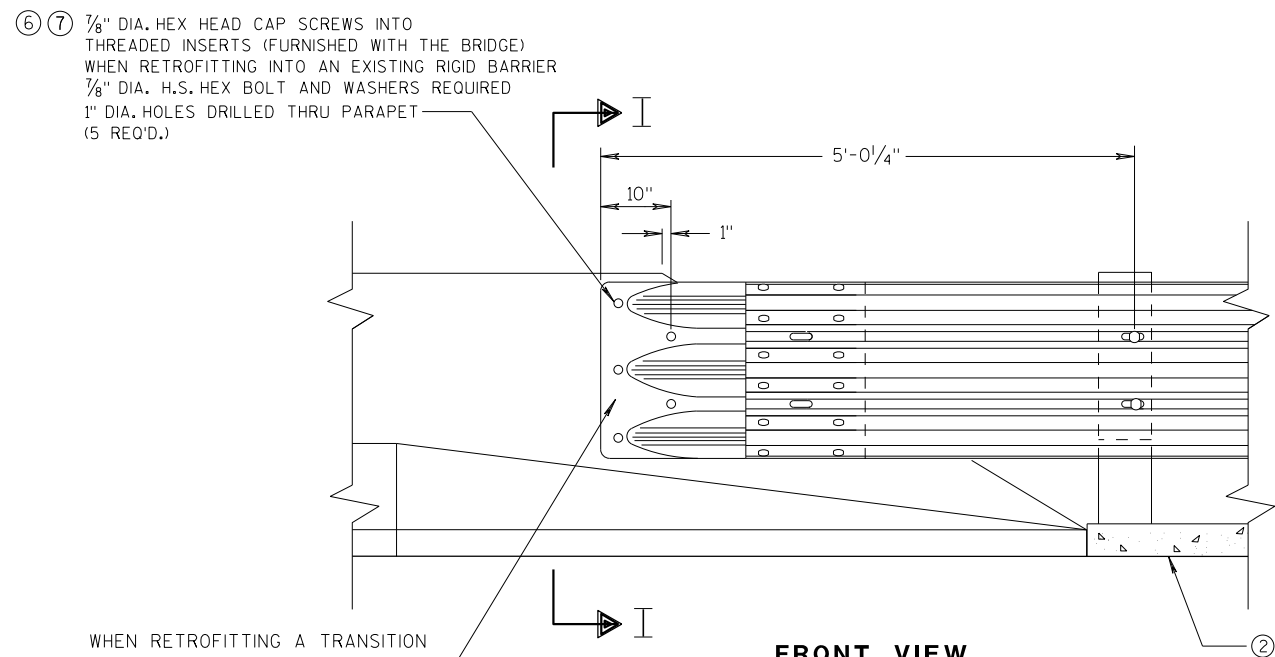


FRONT VIEW

**W BEAM CONNECTION TO
PARAPETS WITH SLOPED ENDS
(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)**

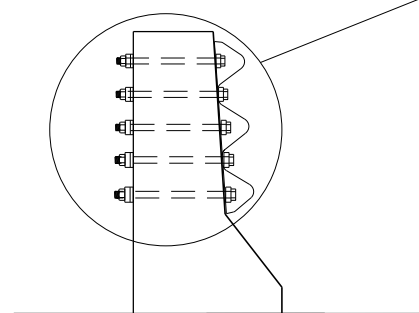


**DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION**

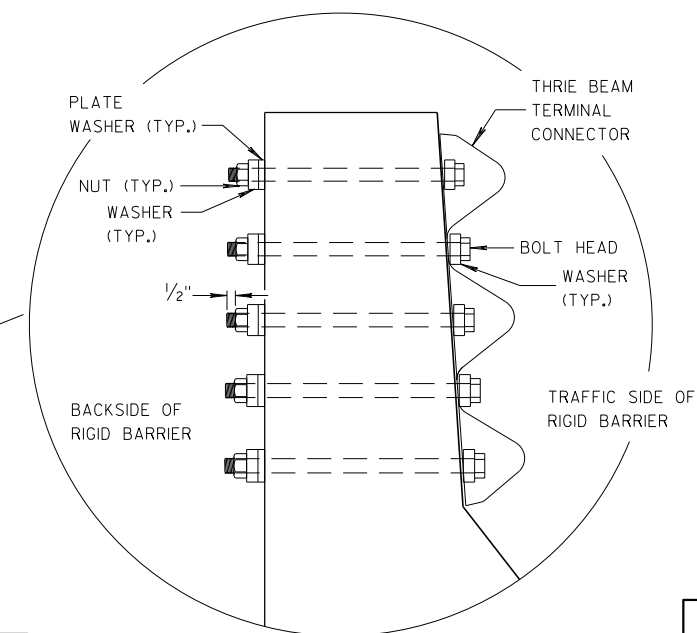


FRONT VIEW

**THRIE BEAM CONNECTION TO BRIDGE
PARAPETS WITH SLOPED ENDS**



SECTION I-I

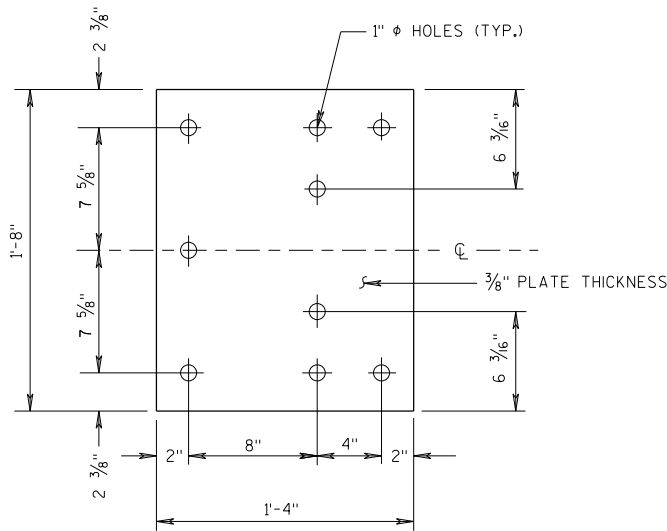
**GENERAL NOTES**

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

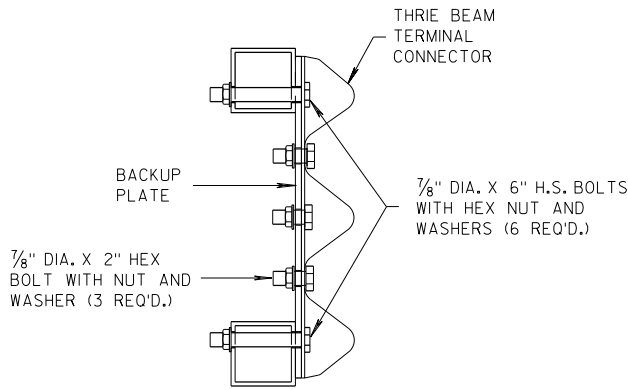
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

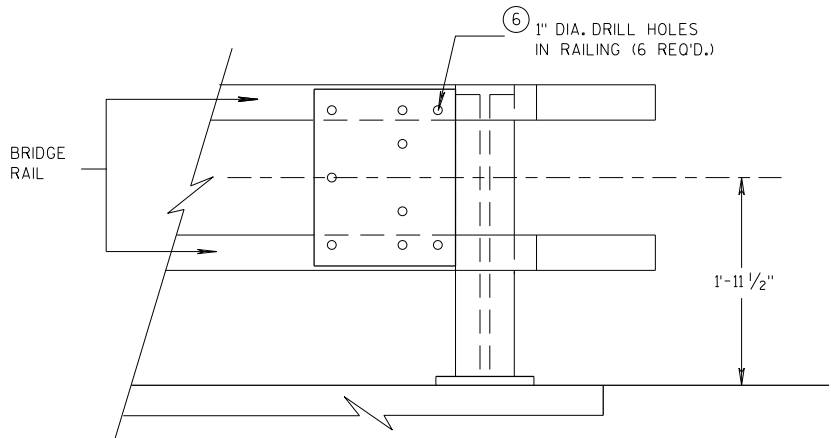
APPROVED	/S/ Rodney Taylor	INT
DATE	ROADWAY STANDARDS	UNIT SUPERV
07/2018	109	
FHWA		



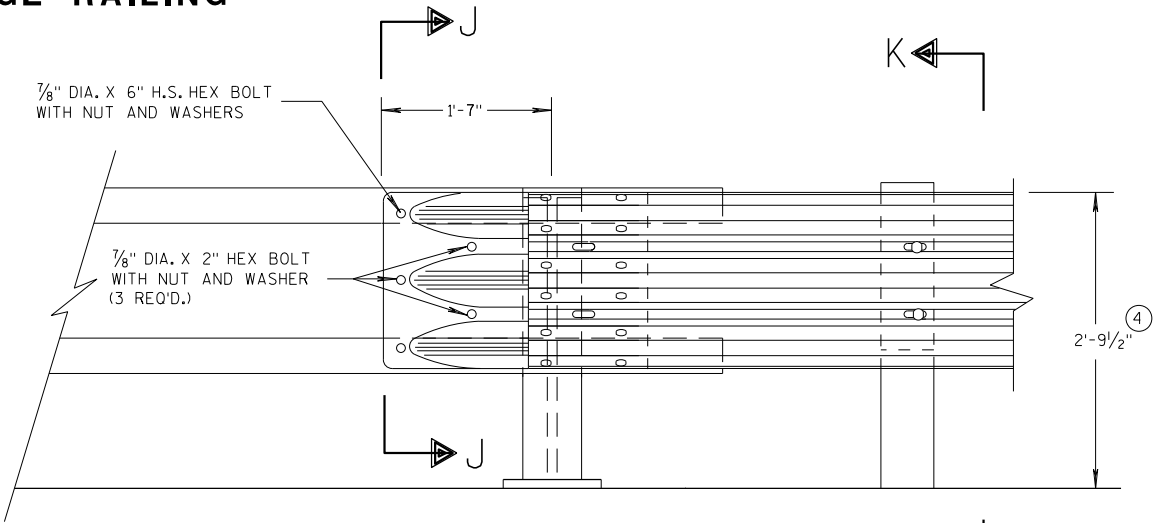
BACK-UP PLATE DETAIL



SECTION J-J

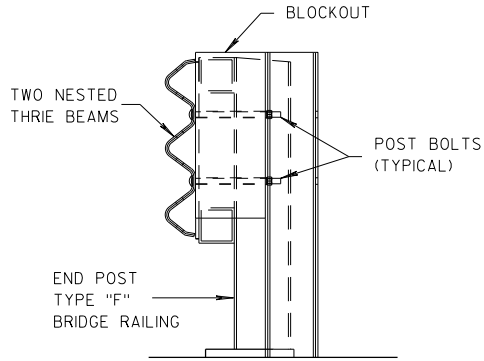


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



FRONT VIEW

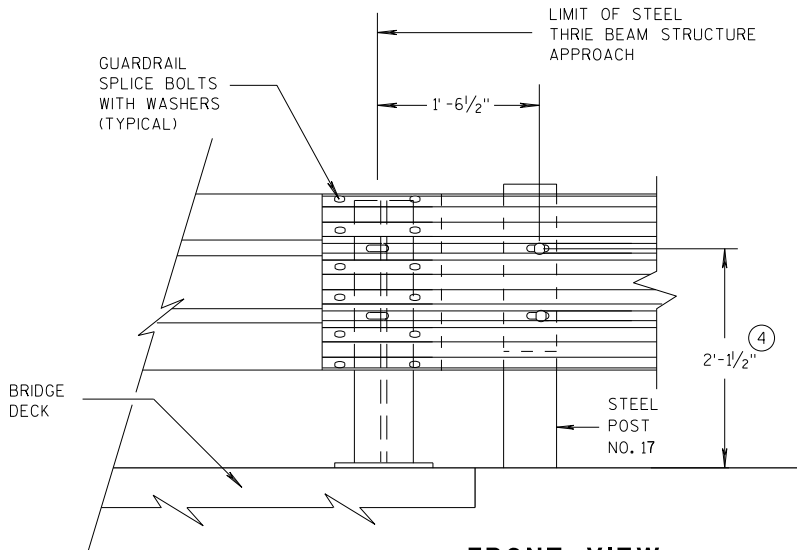
THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



SECTION K-K

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.



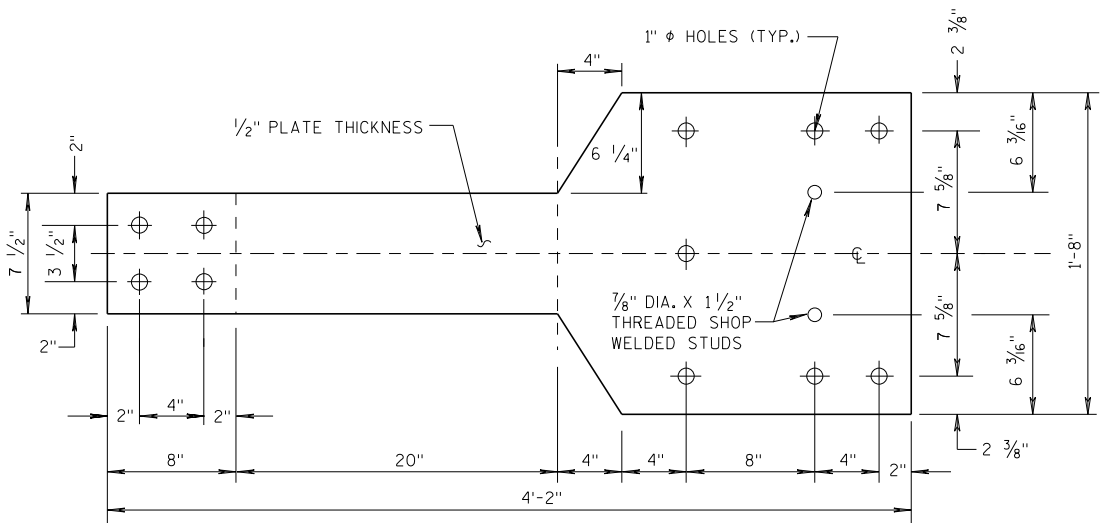
FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"

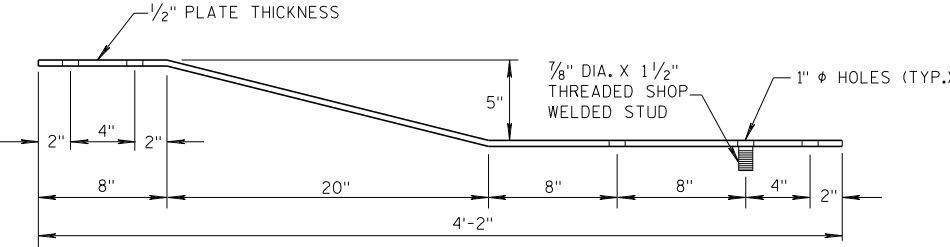
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)		
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION		
APPROVED 07/2018	/S/ Rodney Taylor	110
DATE	ROADWAY STANDARDS DEVELOPMENT	UNIT SUPERVISOR
FHWA		

GENERAL NOTES

④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".

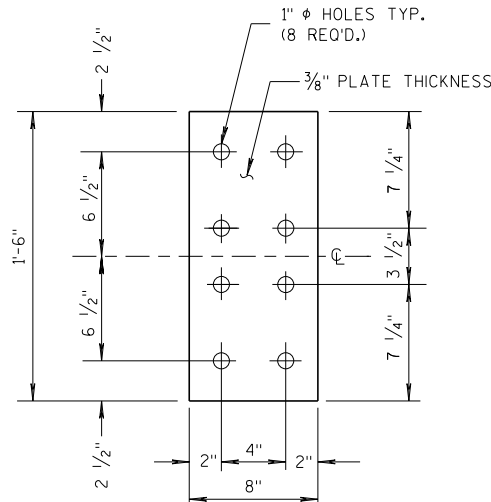


FRONT VIEW



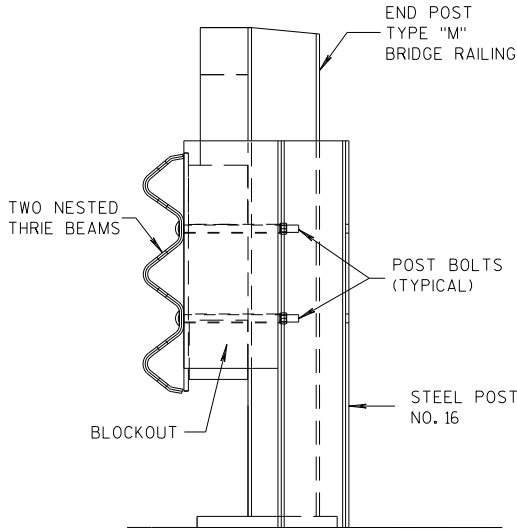
PLAN VIEW

BACK-UP PLATE DETAIL, TYPE "M"

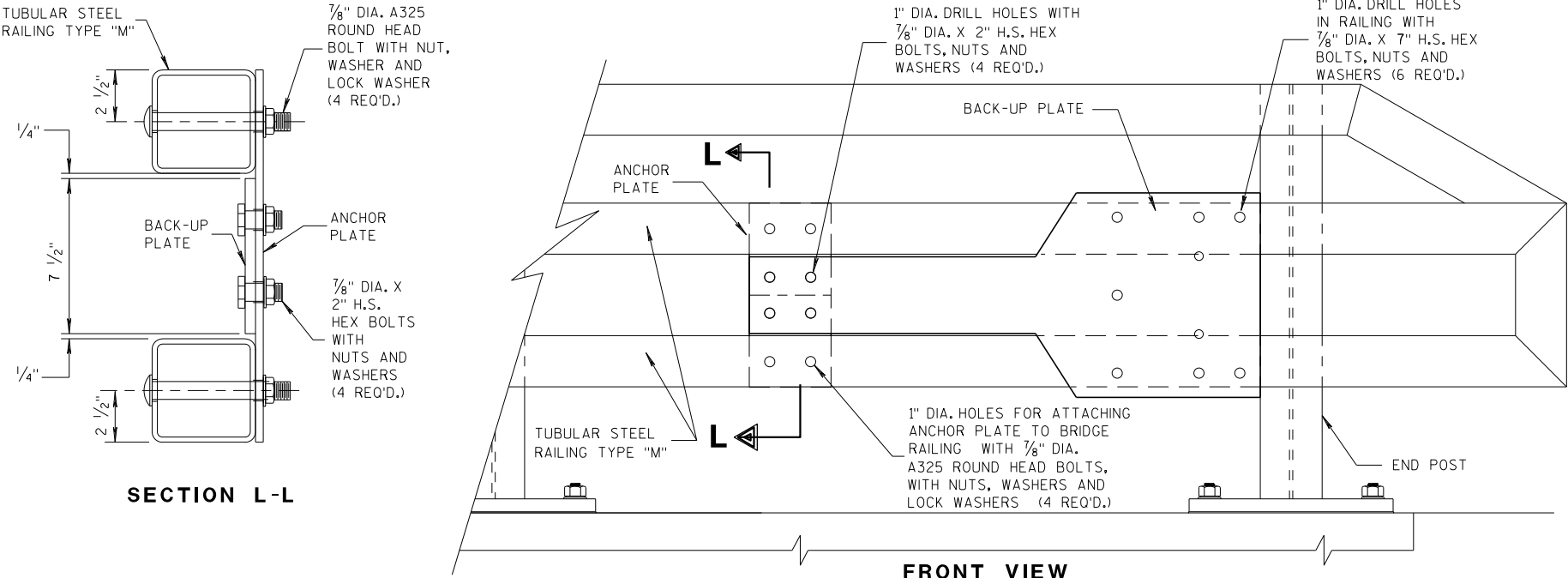


FRONT VIEW

ANCHOR PLATE DETAIL, TYPE "M"



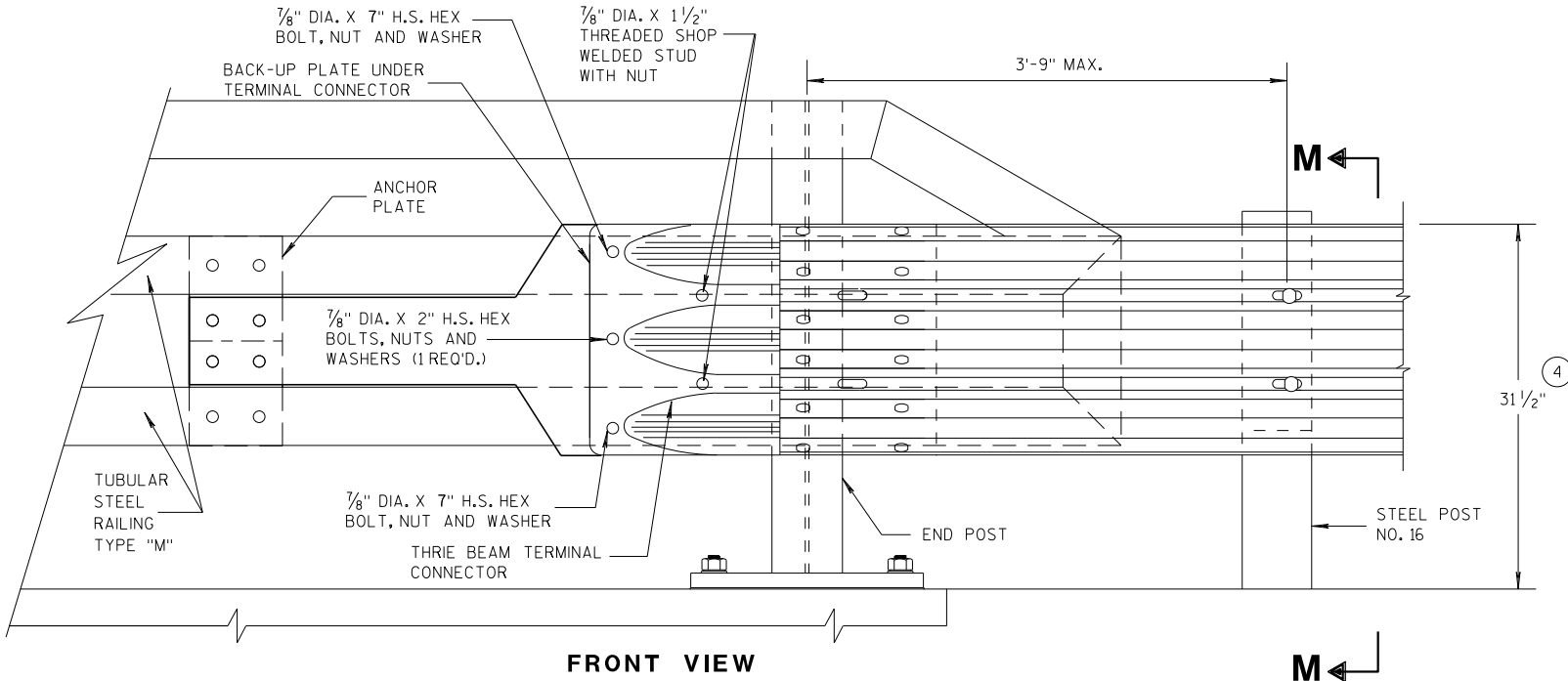
SECTION M-M



SECTION L-L

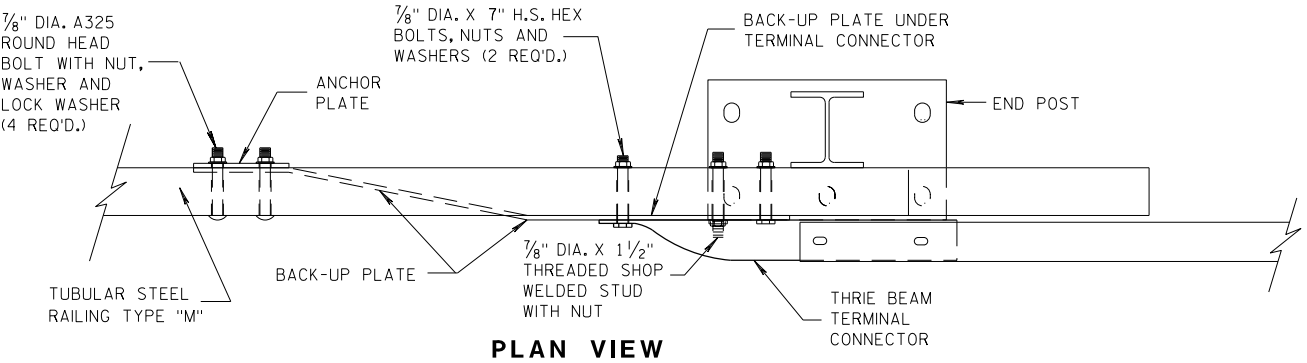
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



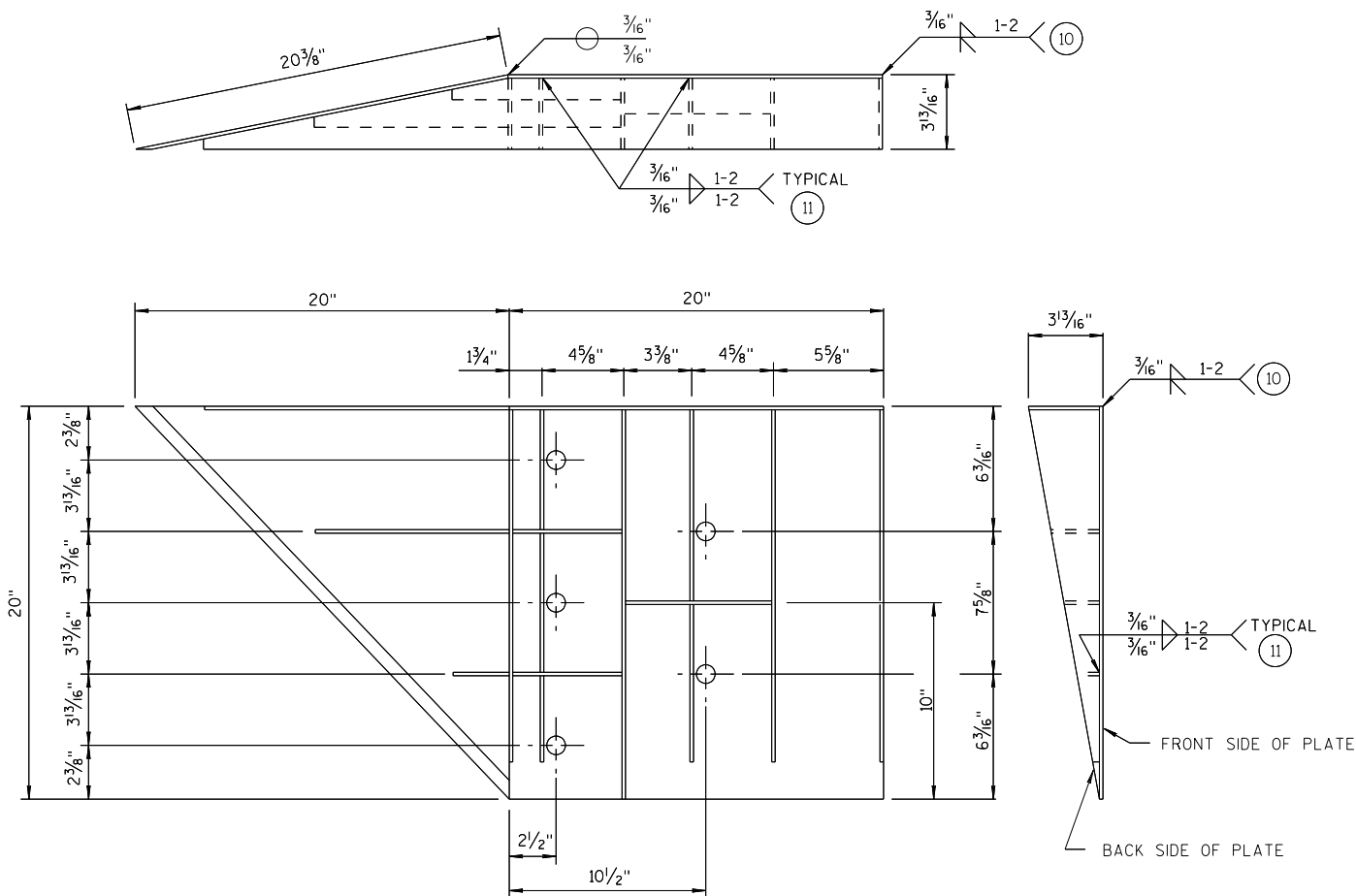
PLAN VIEW

THREE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM
THREE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
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FHWA 111 ENT

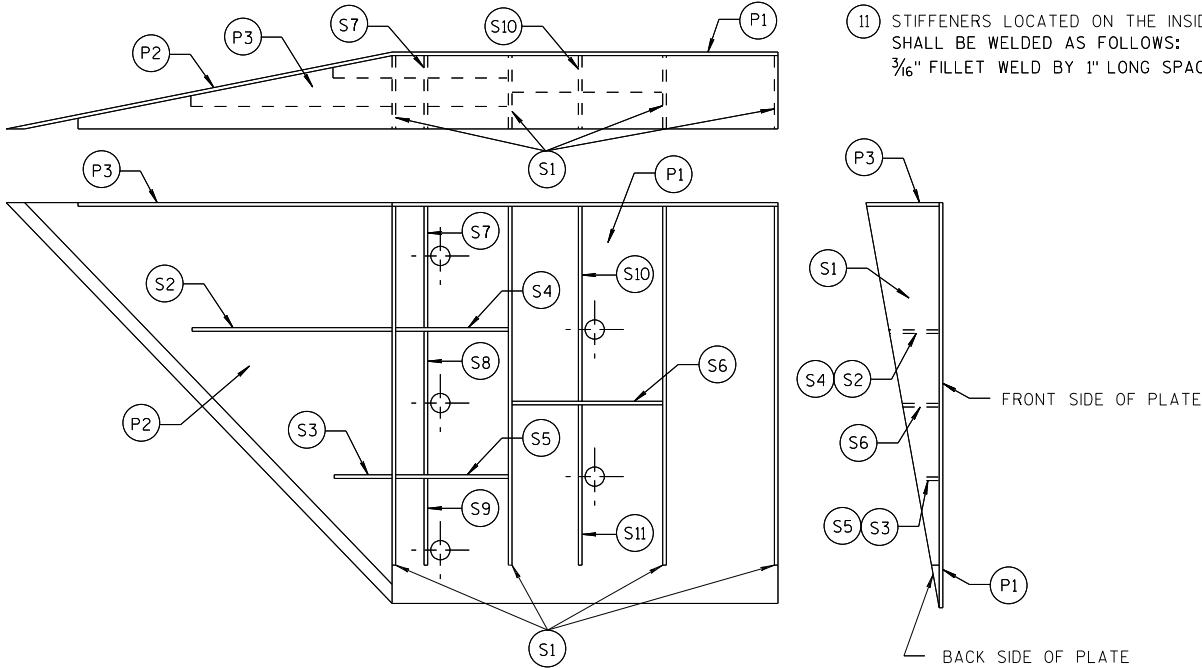


WELDING INSTRUCTION
(VIEWED FROM BACK SIDE OF PLATE)

SINGLE SLOPE CONNECTION PLATE

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 3/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 7/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 1/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1 1/16" x 3 3/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 7/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 3/16" x 6" x 3 5/8" x 5 7/8"	1/4"
S8	1		1 5/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 3/32"	1/4"
S10	1		1 7/8" x 9 7/8" x 3 5/8" x 9 11/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 3/16"	1/4"

PLATE AND STIFFENER IDENTIFICATION
(VIEWED FROM BACK SIDE OF PLATE)



GENERAL NOTES

- COVER PLATE PANELS ARE 3/16" THICK.
- ALL STIFFENERS ARE 1/4" THICK.
- CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.
- FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.
- ALL HOLE DIAMETERS SHALL BE 1".
- FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

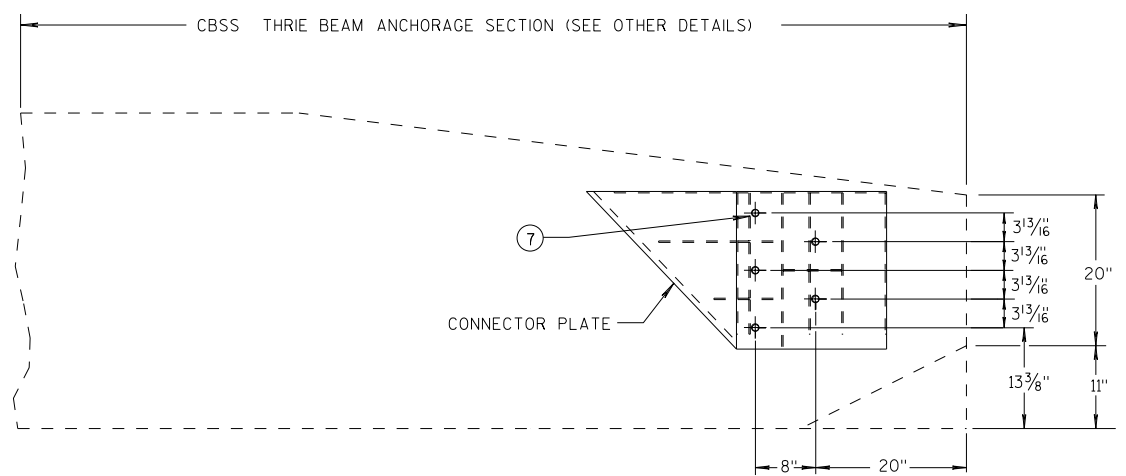
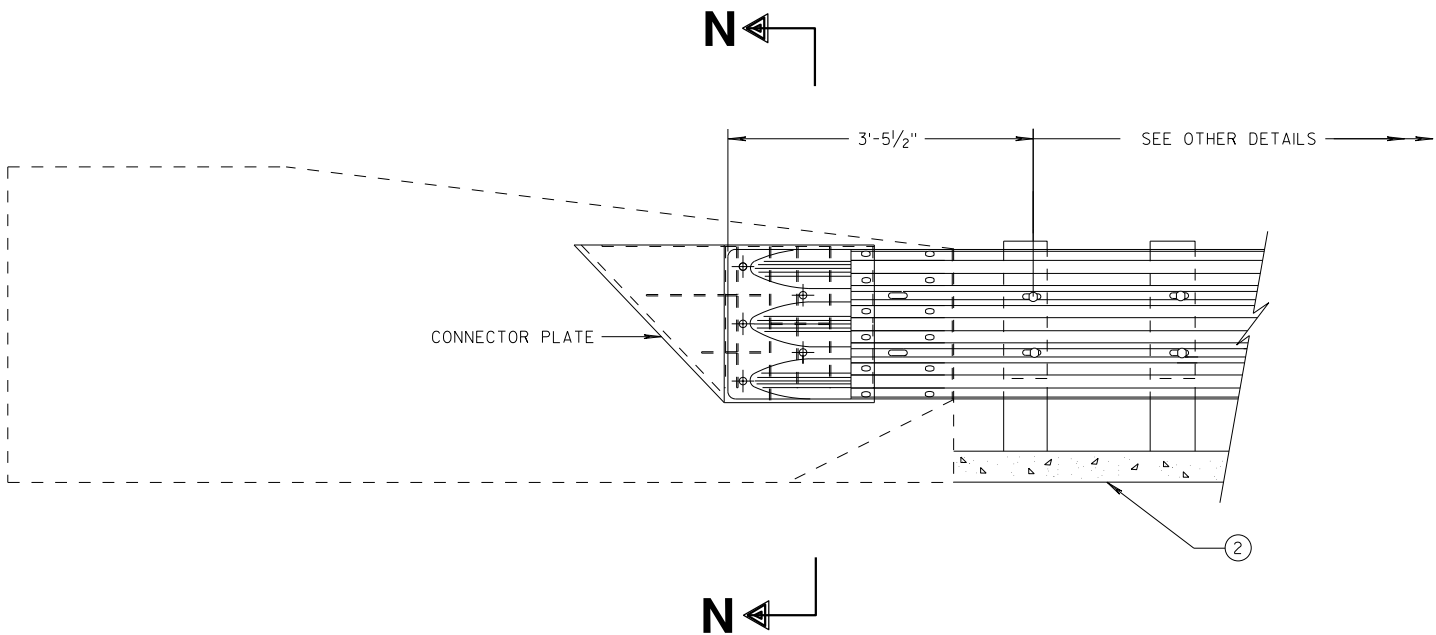
- 10 STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND 3/16" FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- 11 STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
3/16" FILLET WELD BY 1" LONG SPACED AT 2".

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

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ROADWAY STANDARDS
UNIT SUPERVISOR
112
ENT
FHWA

THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



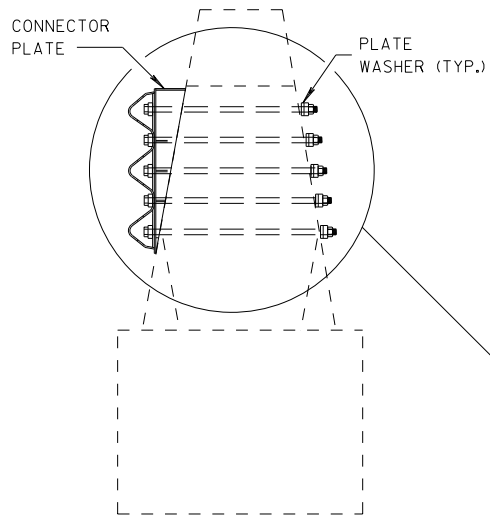
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

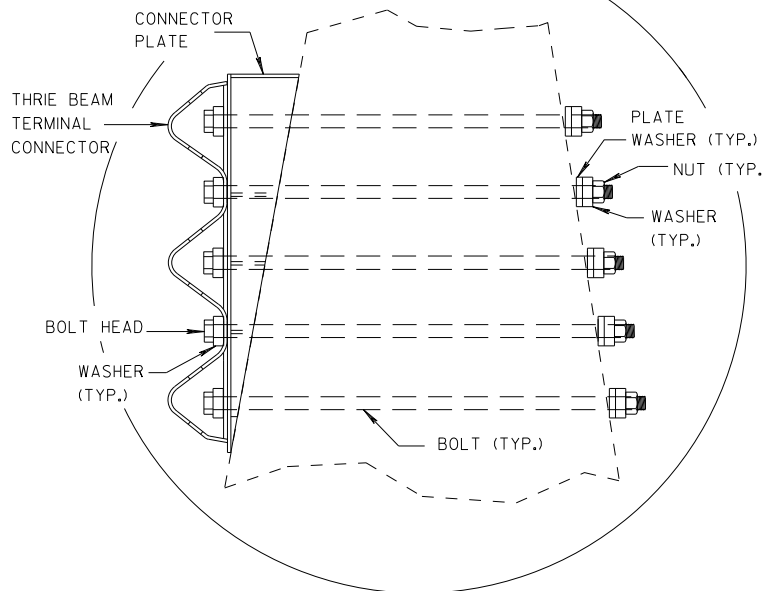
CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTION PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



SECTION N-N



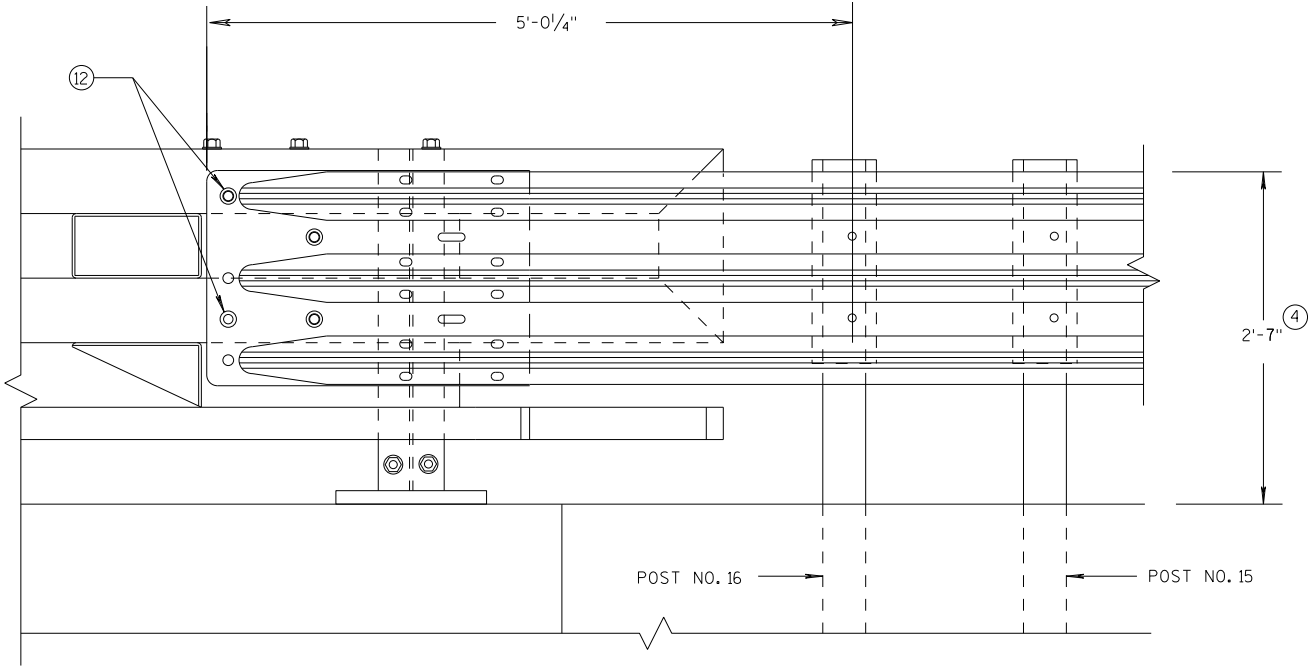
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

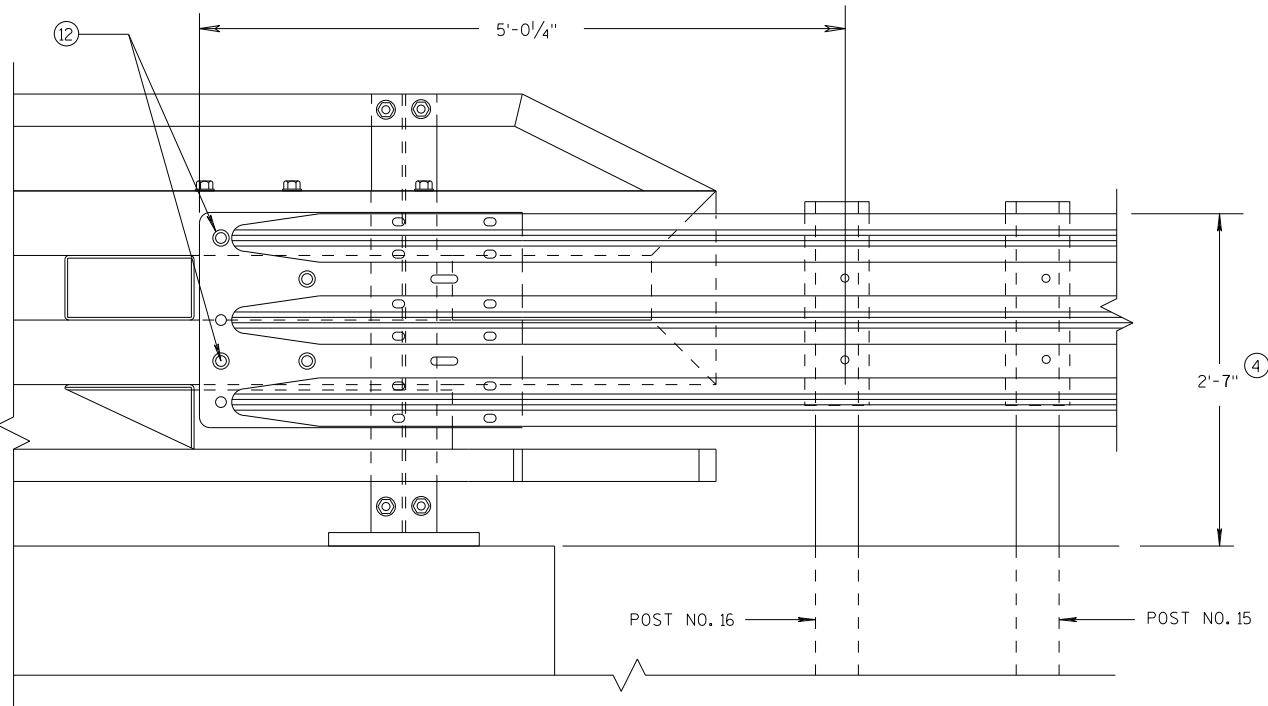
APPROVED
DATE 7/2018
FHWA
/S/ Rodney Taylor
ROADWAY STANDARDS DESIGN UNIT SUPERVISOR
113

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



ELEVATION OF DETAIL AT NY3 END POST
THRIE BEAM RAIL ATTACHMENT

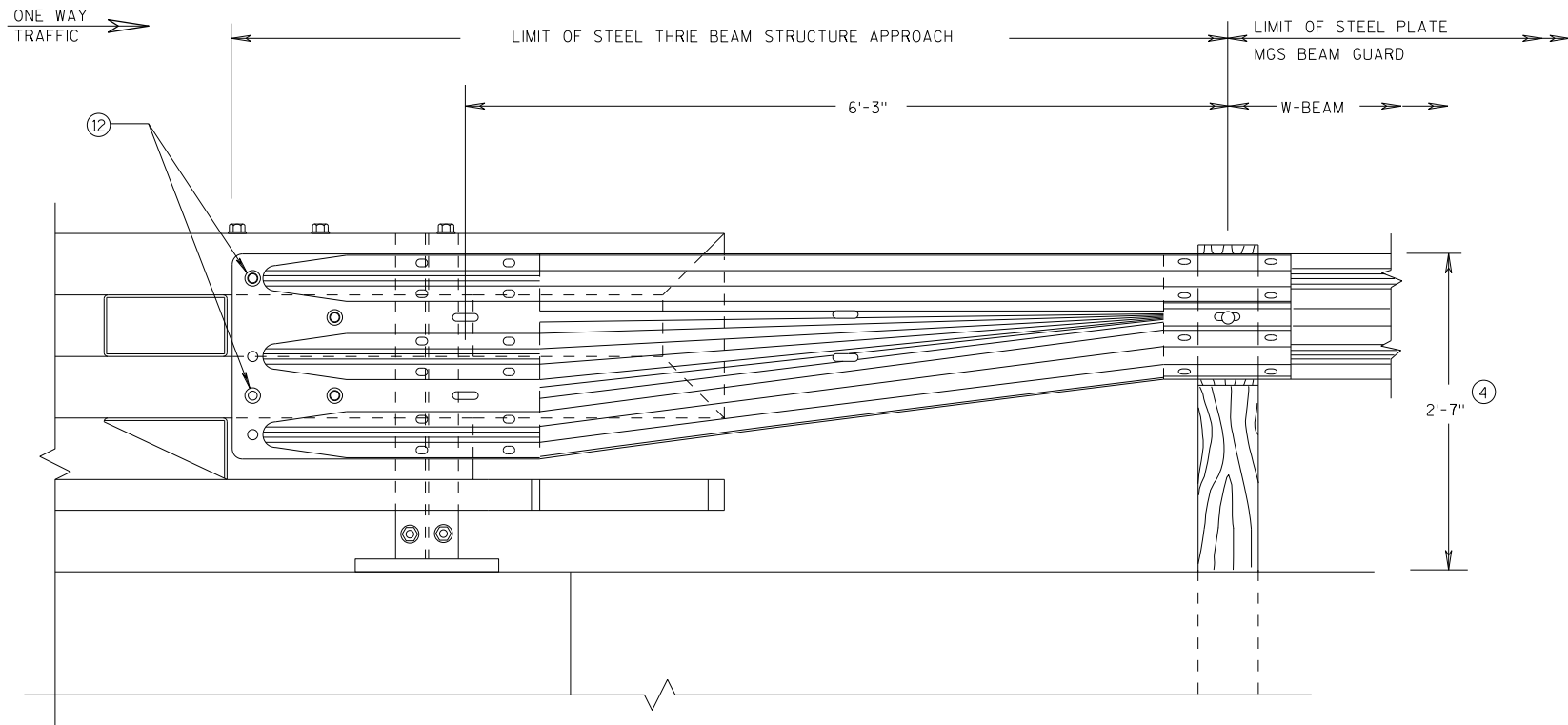


ELEVATION OF DETAIL AT NY4 END POST
THRIE BEAM RAIL ATTACHMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

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DEPARTMENT OF TRANSPORTATION

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DATE 7/2018 /S/ Rodney Taylor
ROADWAY STANDARDS UNIT SUPERVISOR 114 NT
FHWA



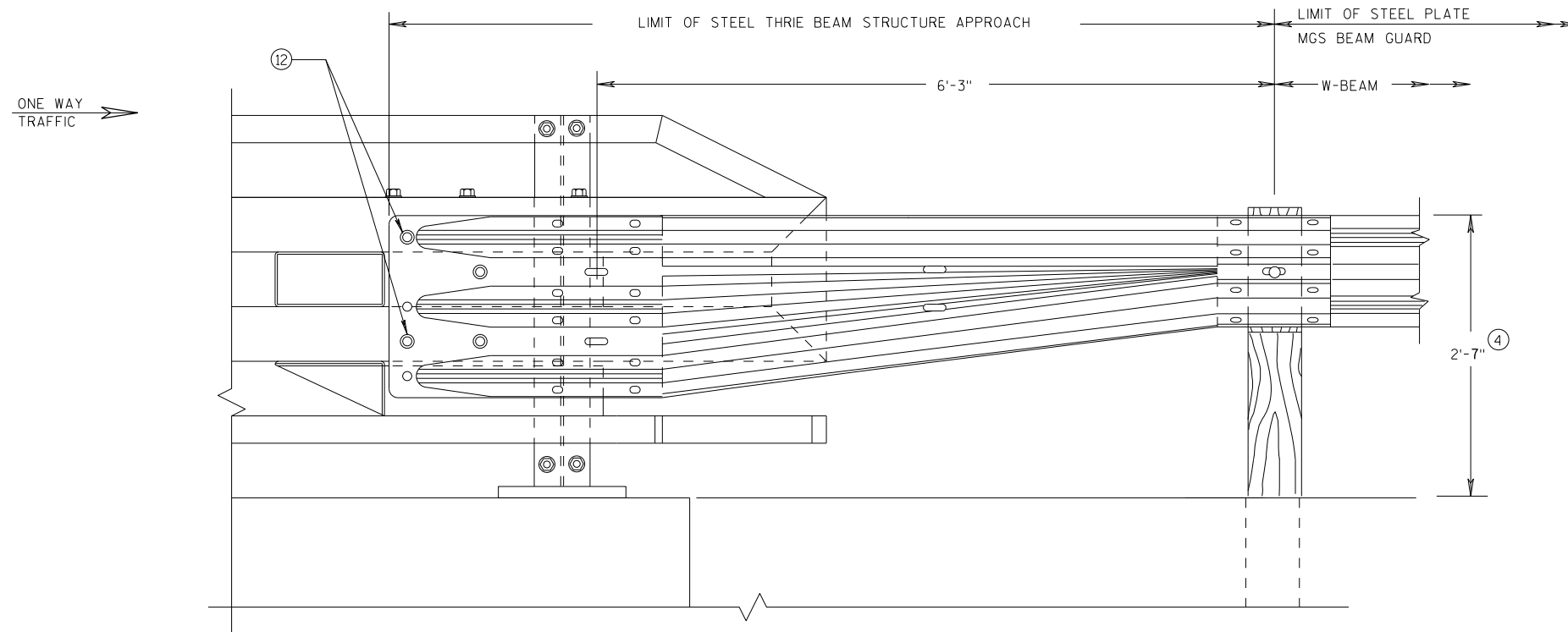
GENERAL NOTES

(4) TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

(12) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.

FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE RAILING TYPE "NY3" (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE RAILING TYPE "NY4" (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
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7/2018

DATE

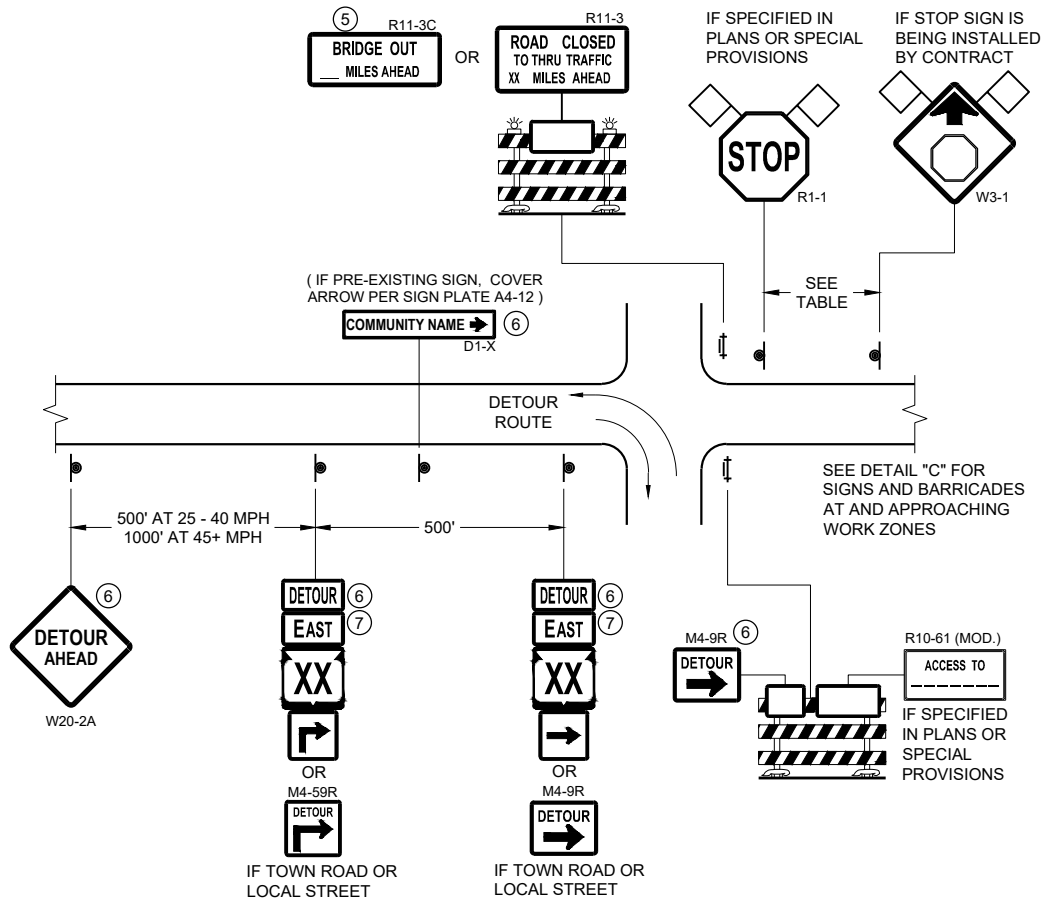
FHWA

/S/ Rodney Taylor

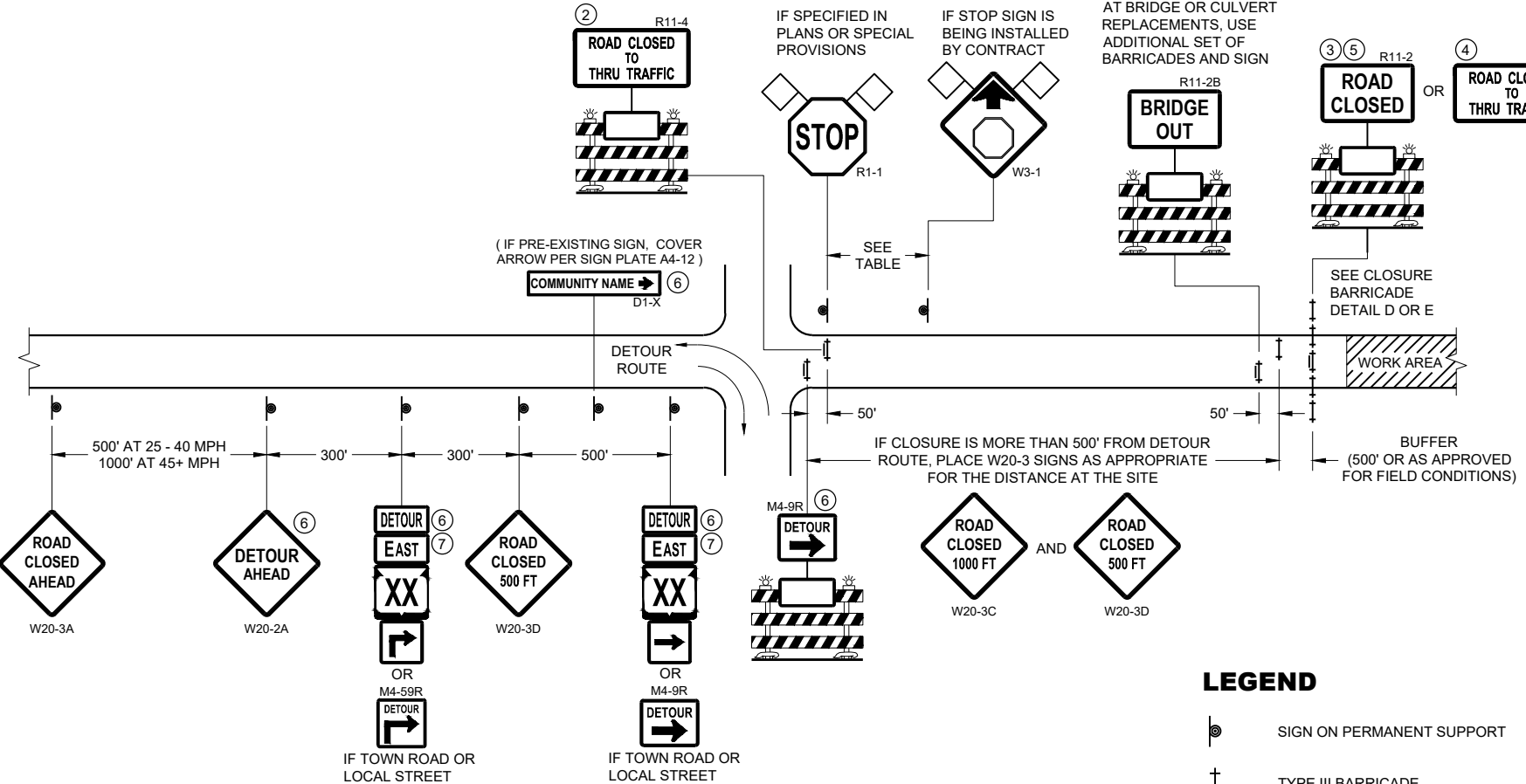
ROADWAY STANDARDS C 115

UNIT SUPERVISOR

S.D.D. 14 B 45-5L



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



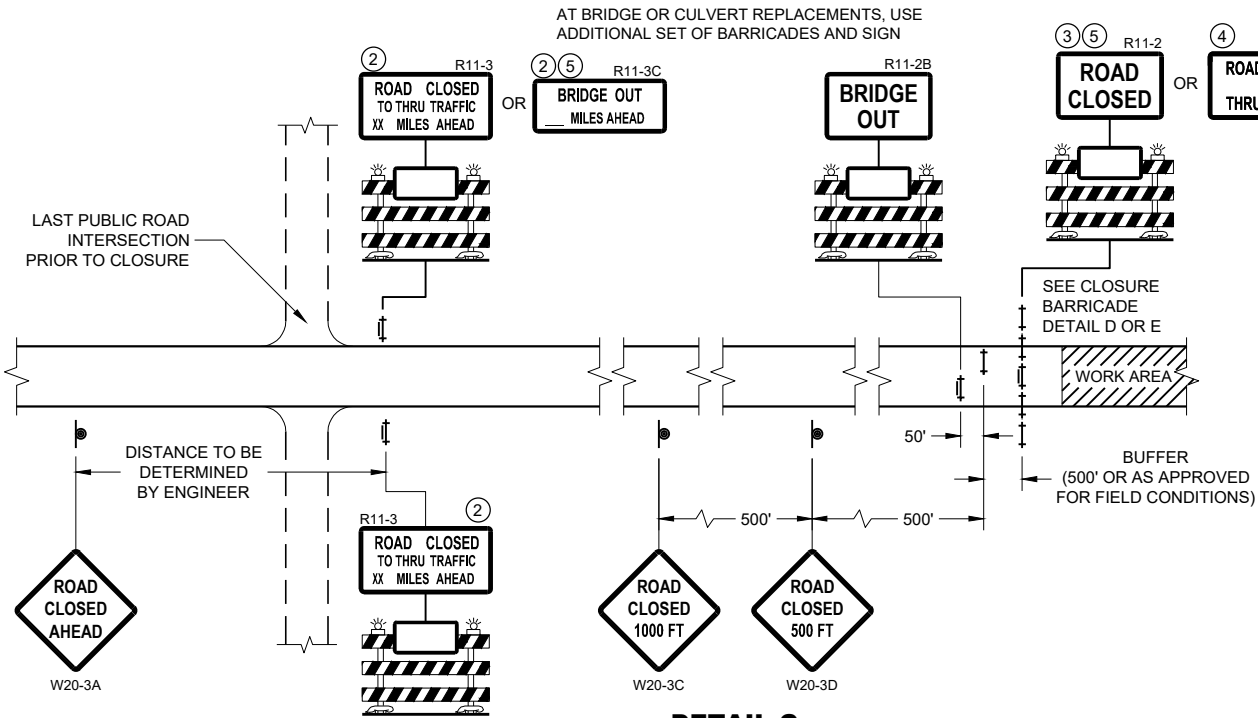
DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 116

FHWA



SEE SDD 15C2 - SHEET "a" FOR LEGEND

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

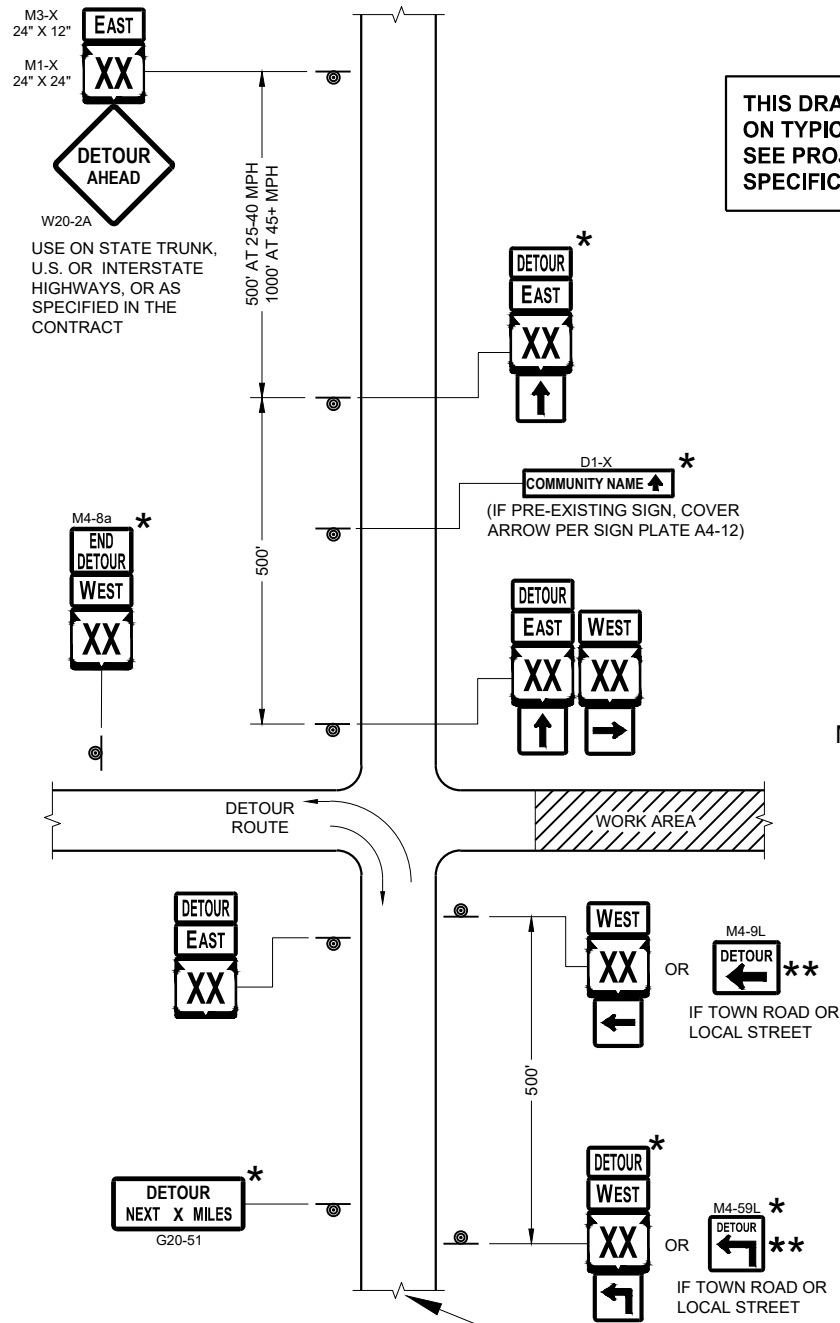
THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

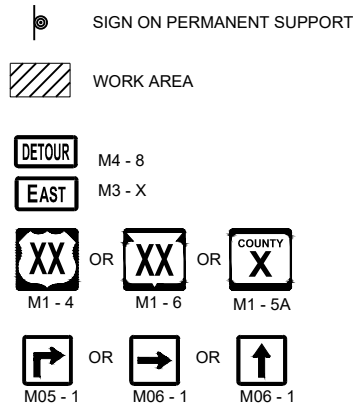
R11 - 2 SHALL BE 48" X 30"
R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
M4 - 9 SHALL BE 30" X 24"
M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.



THIS DRAWING PROVIDES GENERAL GUIDANCE ON TYPICAL DETOUR SIGN LAYOUT AND SPACING. SEE PROJECT DETOUR SIGNING SHEETS FOR SPECIFIC DETAILS FOR EACH PROJECT.

LEGEND



GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

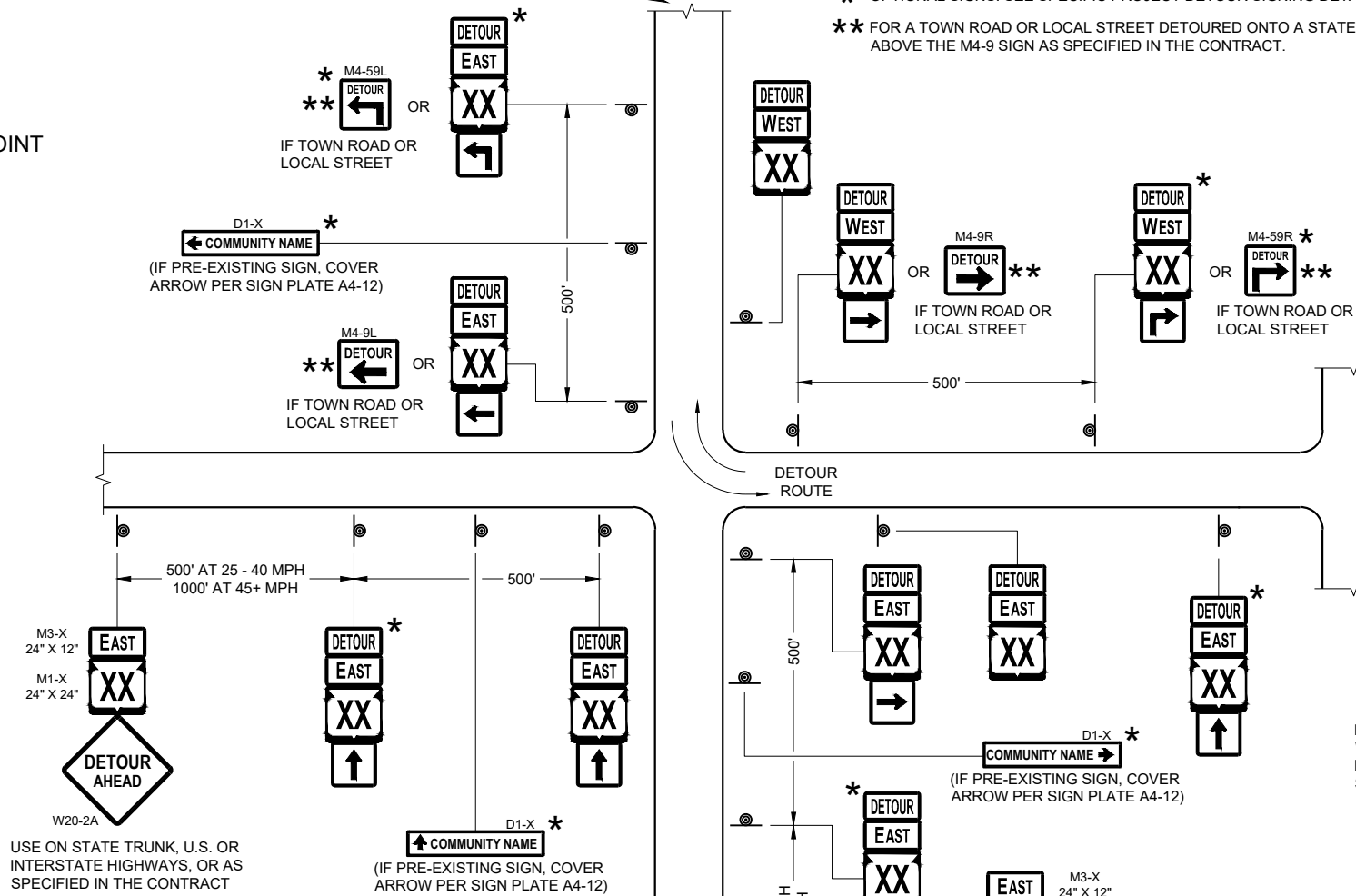
"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

- M3-X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4-8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1-4, M1-5A AND M1-6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- M05-1 AND M06-1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- M4-9 AND M4-59 SHALL BE 30" X 24"
- M4-8a SHALL BE 24" X 18"
- G20-51 SHALL BE 60" X 24"
- W20-2A SHALL BE 48" X 48"
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

- * OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.
- ** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.

MATCH POINT



DETAIL F
DETOUR SIGNING

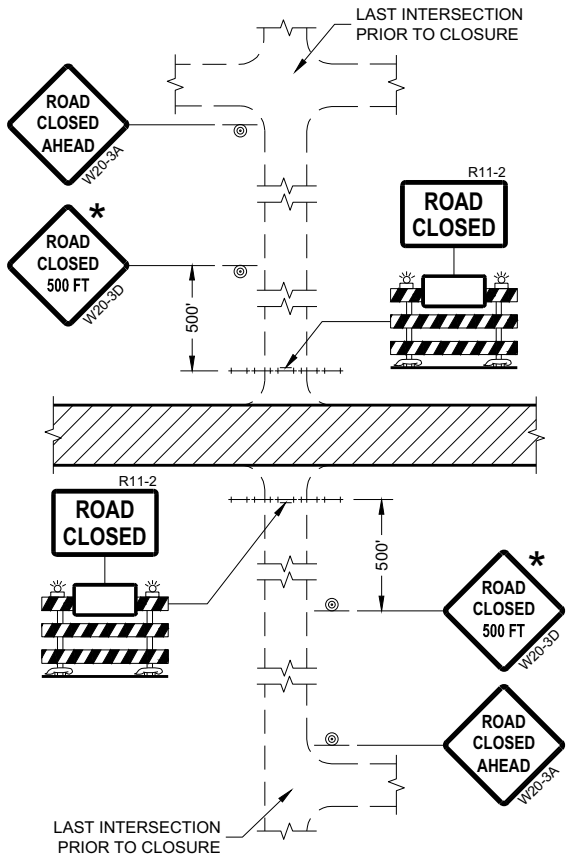
SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS AND DETAIL A OR B ON SDD SHEET 15C02 - SHEET "a"

**DETOUR SIGNING
FOR MAINLINE CLOSURES**

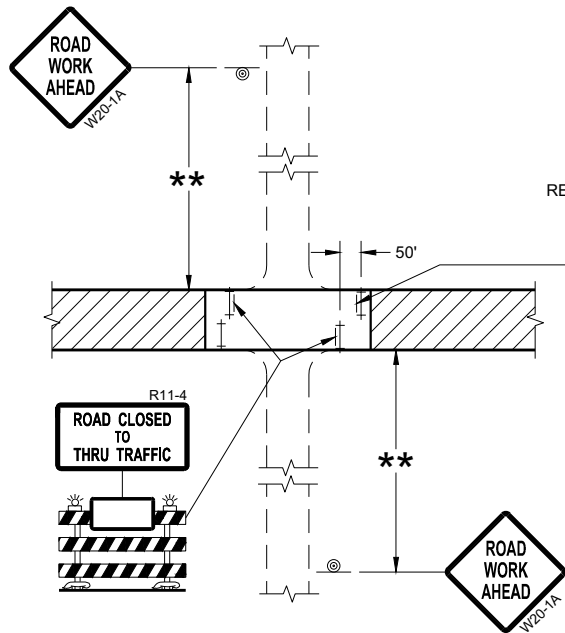
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 118

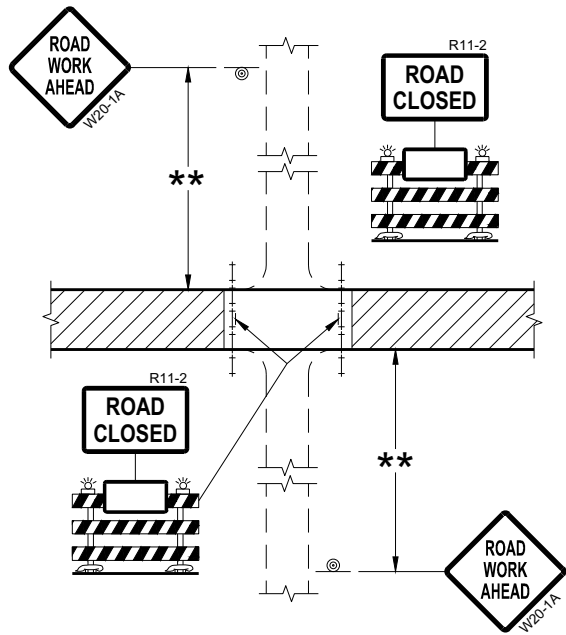
FHWA



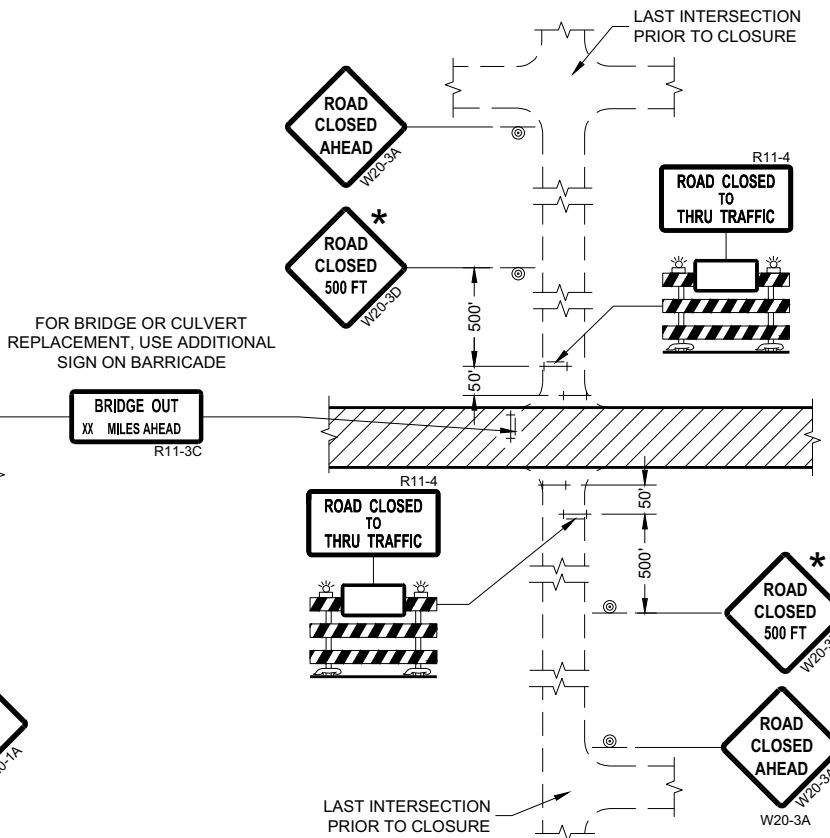
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED.
CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT)



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE (500 FEET DESIRABLE) TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:
R11-2 SHALL BE 48" X 30".
R11-4 AND R11-3 SHALL BE 60" X 30".

- * OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FEET OR LESS FROM THE WORK ZONE.
- ** 500' MAX. OR AT LAST INTERSECTION, WHICHEVER IS CLOSEST.

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 119

FHWA



PERMANENT PAVEMENT MARKING

GENERAL NOTES

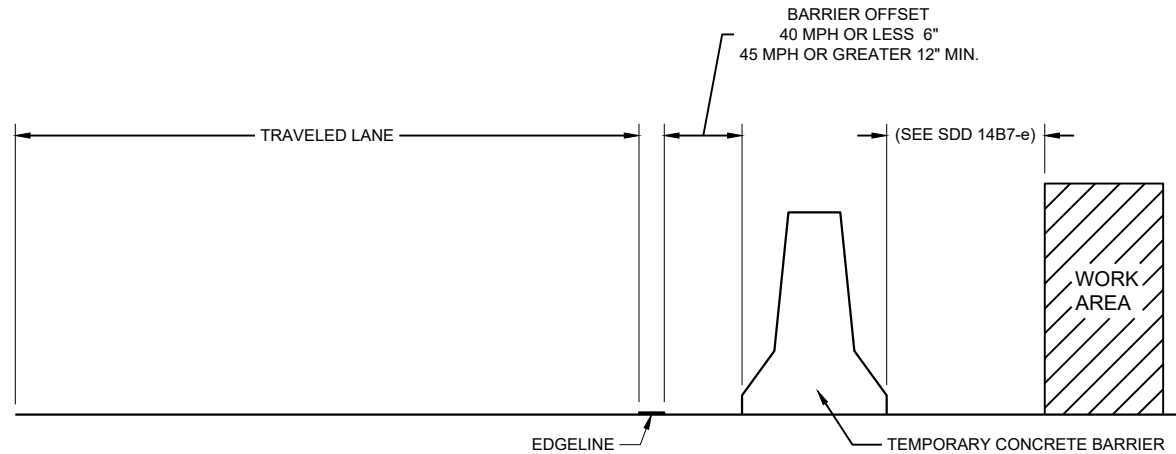
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM
TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

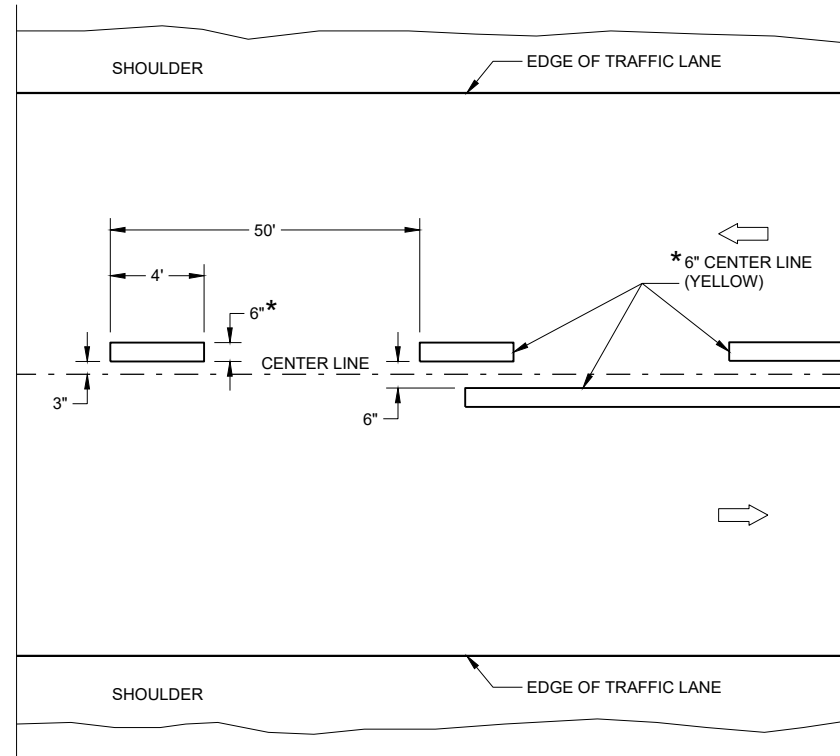
LEGEND

-  "T" MARKING
 SIGN ON PERMANENT SUPPORT
 DIRECTION OF TRAFFIC

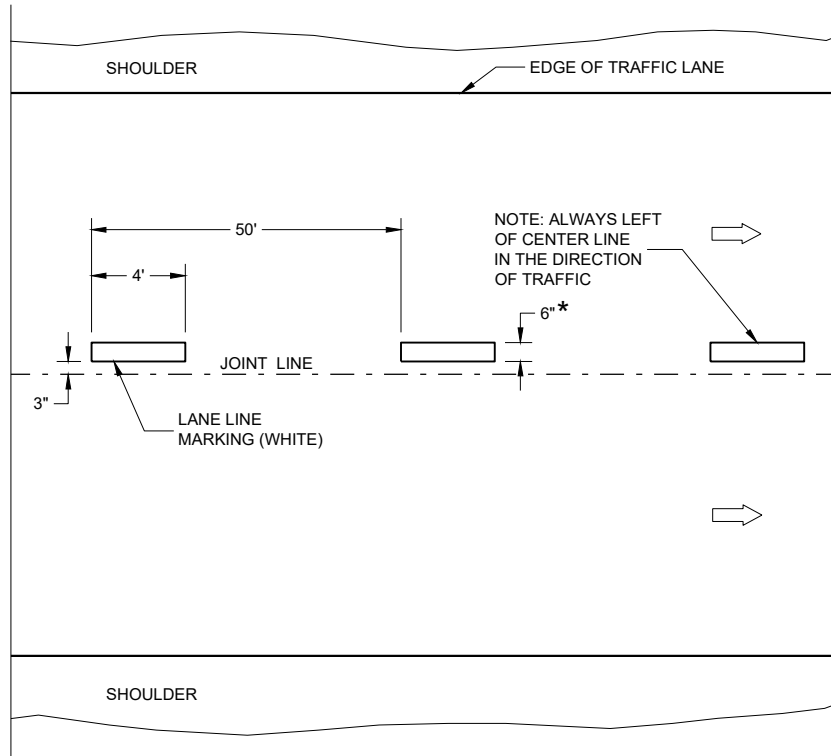
PERMANENT LONGITUDINAL PAVEMENT MARKINGS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>May 2023</u> DATE	<u>/S/ Jeannie Silver</u> STATEWIDE SIGNING AND M ENGINEER
120	



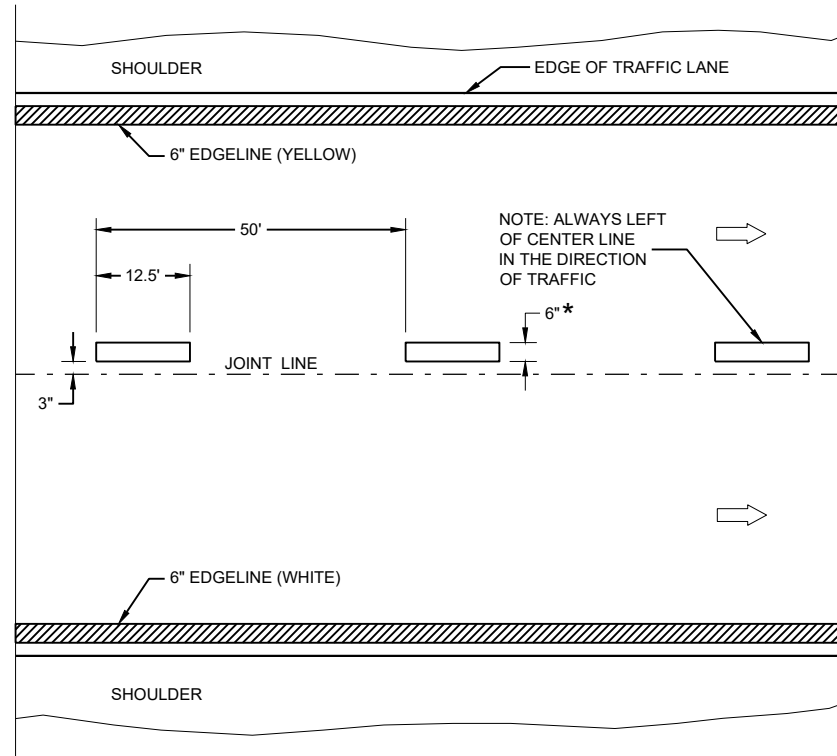
TEMPORARY BARRIER OFFSET FROM EDGE LINE



TWO WAY TRAFFIC



ONE WAY TRAFFIC



FREEWAYS AND EXPRESSWAYS

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

LEGEND

DIRECTION OF TRAFFIC

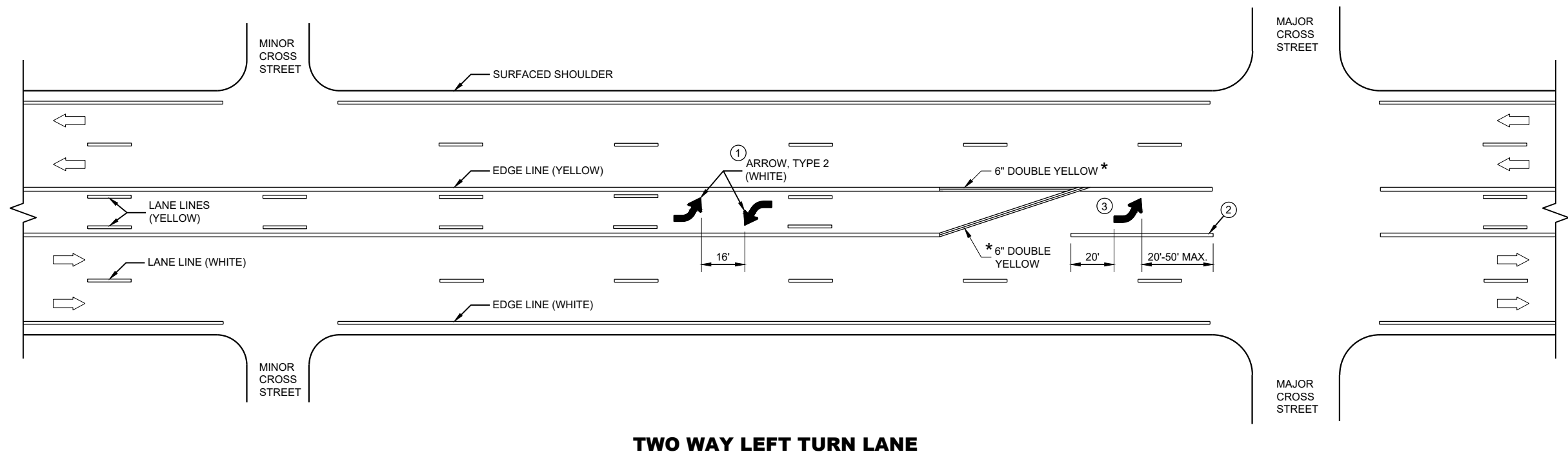
* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

TEMPORARY PAVEMENT MARKING

TEMPORARY LONGITUDINAL PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE
/S/ Jeannie Silver
STATEWIDE SIGNING AND MARKING ENGINEER
121



GENERAL NOTES

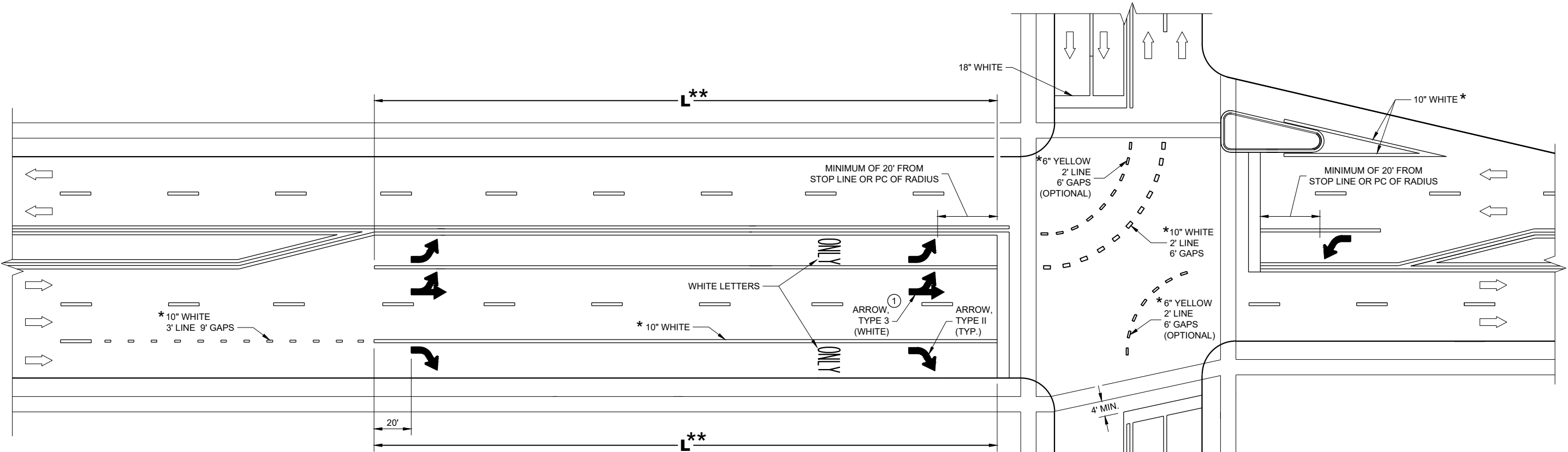
- ① A SET OF ARROWS IS REQUIRED EVERY 400 FEET OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
- ② 10" WHITE
- ③ TURN BAY LENGTH OF LESS THAN 48' DOES NOT REQUIRE PAVEMENT ARROWS OR TEXT.

➡ DIRECTION OF TRAFFIC

* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

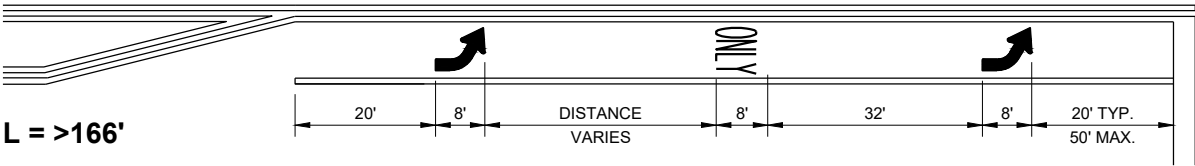
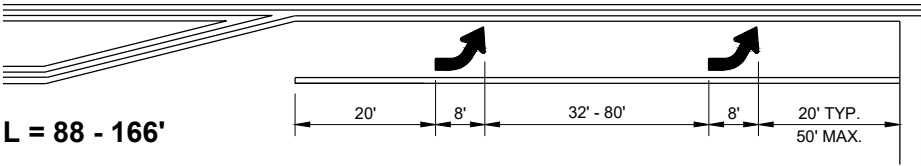
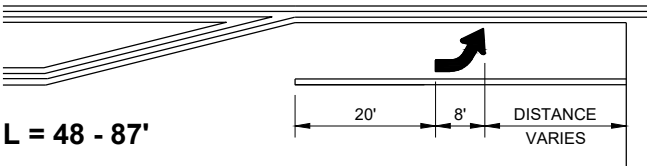
**PAVEMENT MARKING
(TURN LANES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 122



TURN LANE OPTIONS

LENGTH OF TURN BAY (**L**) OF 0 - 47' DOES NOT REQUIRE PAVEMENT MARKING ARROWS OR WORDS



** (SEE TURN LANE OPTIONS FOR PLACEMENT OF PAVEMENT MARKING ARROWS AND WORDS)

GENERAL NOTES

① QUANTITY AND LOCATION OF TYPE 3 ARROWS ARE THE SAME AS THE TYPE II ARROWS IN THE ADJACENT TURN LANE. FOR TURN LANES WITH A PHYSICAL SEPARATION IN THE SAME DIRECTION OF TRAVEL, THE ARROWS AND "ONLY" MARKING MAY BE ELIMINATED.

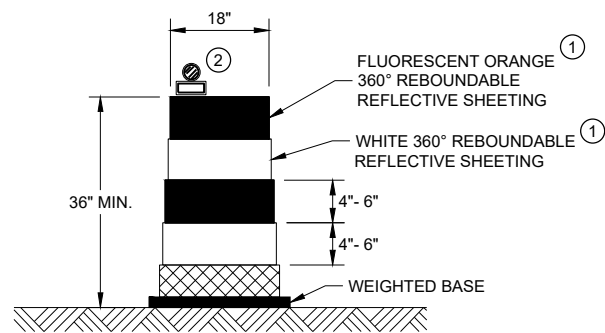
➡ DIRECTION OF TRAFFIC

L = LENGTH OF TURN BAY

* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

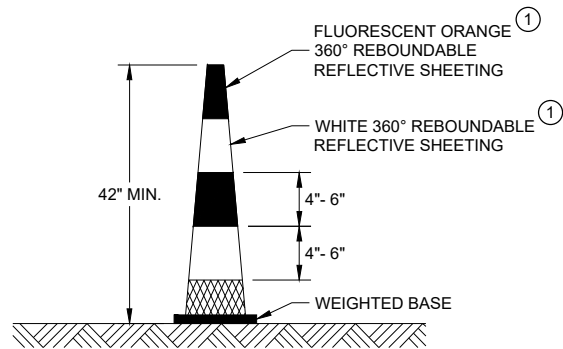
PAVEMENT MARKING
(TURN LANES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 123



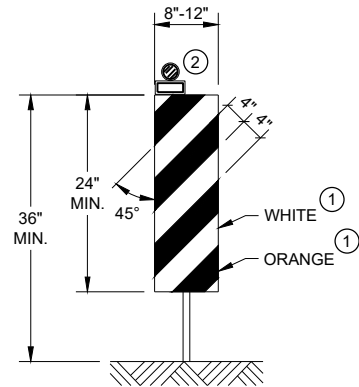
DRUM

BALLAST WIDTHS
RANGE FROM 24"-36"



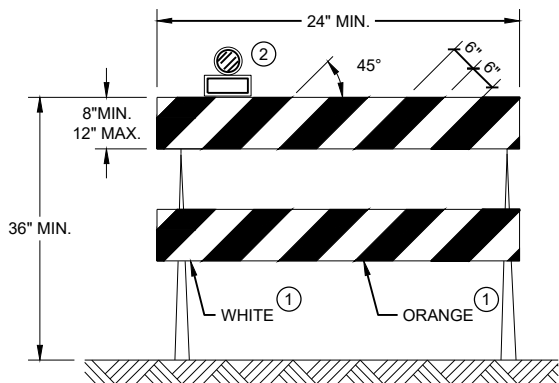
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS
BALLAST WIDTHS
RANGE FROM 14"-20"



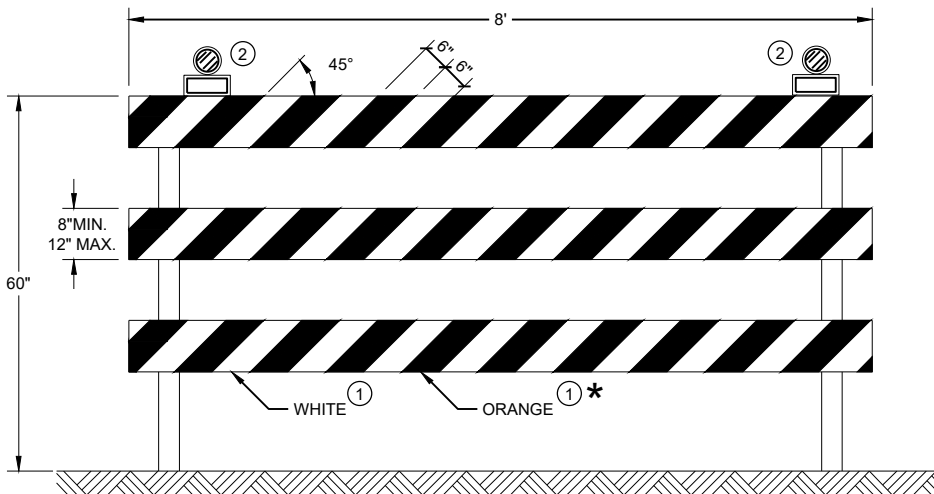
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 124

FHWA

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

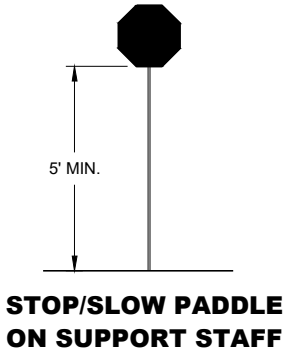
FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

- ① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

- UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.
- ③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS PLACED TRANSVERSE ACROSS THE LANE AT THE LOCATIONS SHOWN. WITHIN EACH ARRAY, SPACING BETWEEN RUMBLE STRIPS SHALL BE 15 FEET ON CENTER
- ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FROM THE APPROVED PRODUCTS LIST.
- INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.
- PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.
- DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.

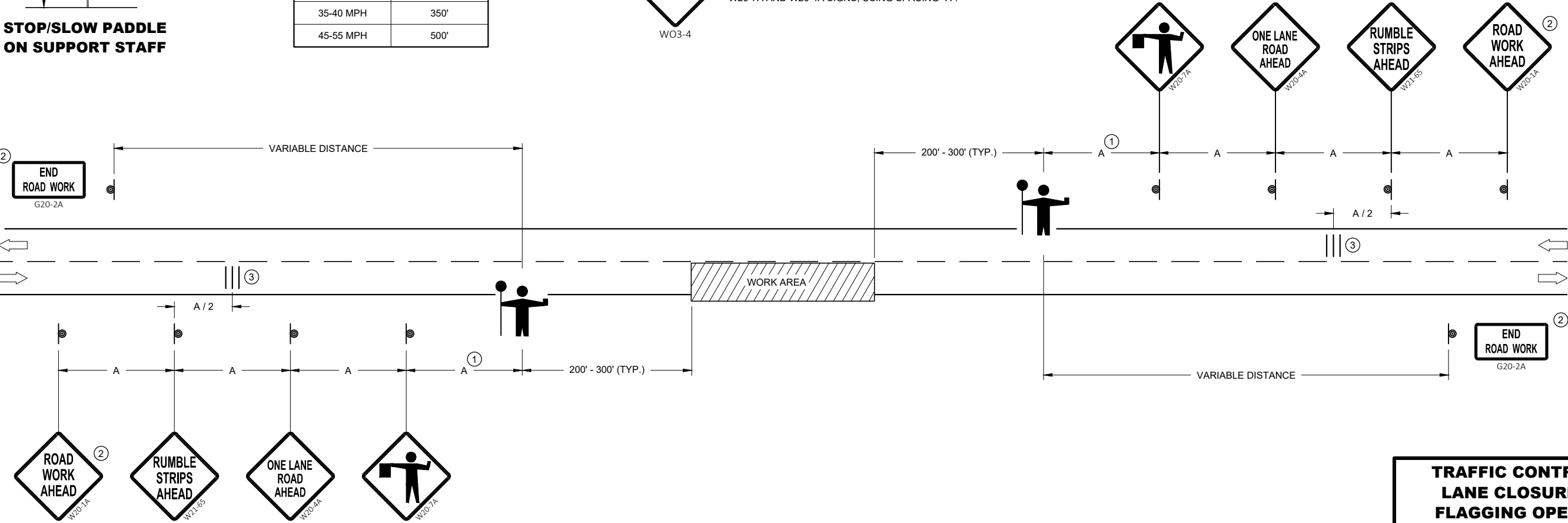


SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2022 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER 125
FHWA	

	SIGN ON PERMANENT SUPPORT
	TRAFFIC CONTROL CONE 42-INCH
	TRAFFIC CONTROL DRUM
	TEMPORARY PORTABLE RUMBLE STRIP ARRAY
	DIRECTION OF TRAFFIC
	WORK AREA
	AFAD
	AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD)

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

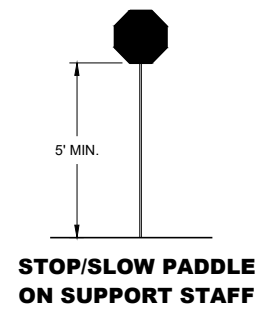
IF THE AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD) STOPS WORKING. FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

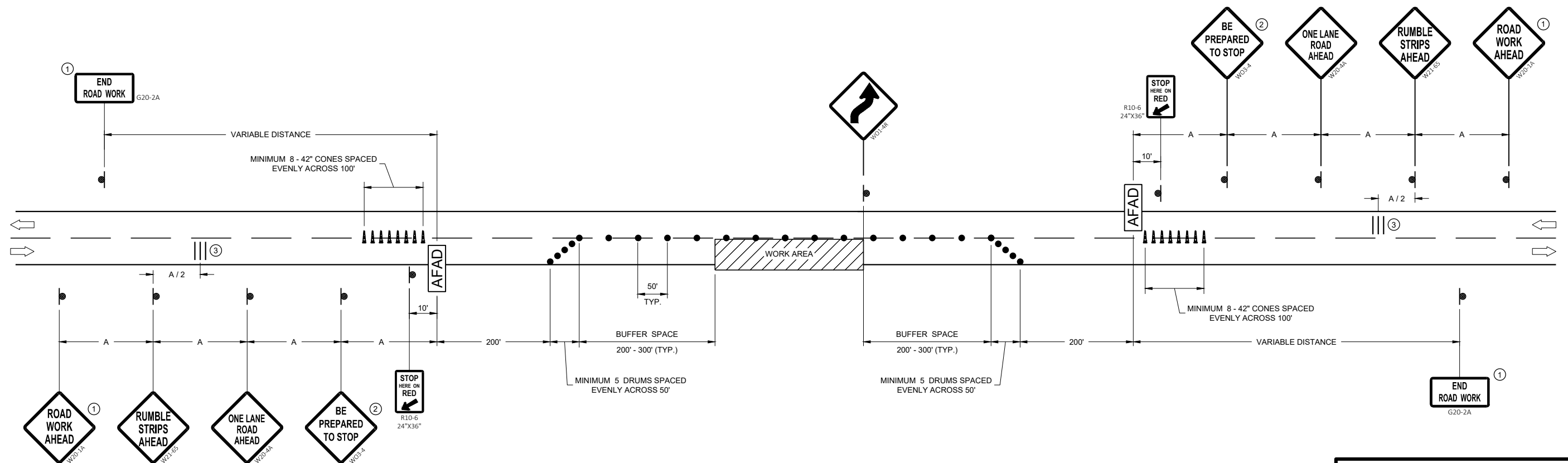
① SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

② IF FLAGGERS ARE PHYSICALLY NEEDED TO FLAG, REPLACE W03-4 SIGNS WITH W20-7A SIGNS.

- UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.
- ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FROM THE APPROVED PRODUCTS LIST.
- PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.
- DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.
- ③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS PLACED TRANSVERSELY AT THE LOCATIONS SHOWN. WITHIN EACH ARRAY, SPACING BETWEEN RUMBLE STRIPS SHALL BE 15 FEET ON CENTER.



SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



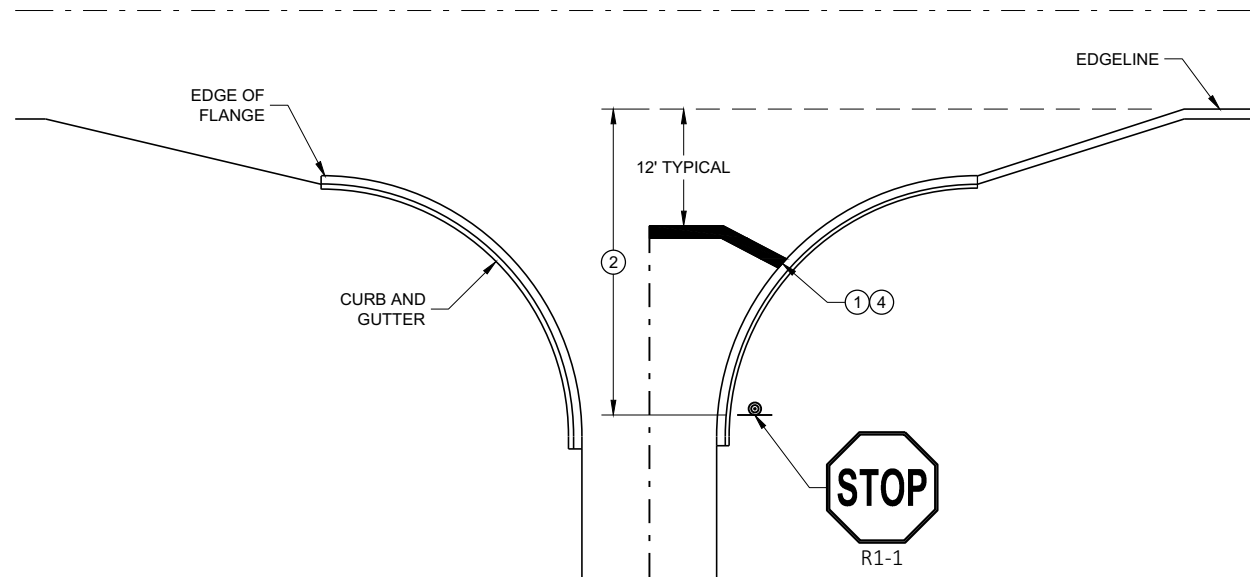
**TRAFFIC CONTROL, LANE
CLOSURE WITH AUTOMATED
FLAGGER ASSISTANCE DEVICE**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

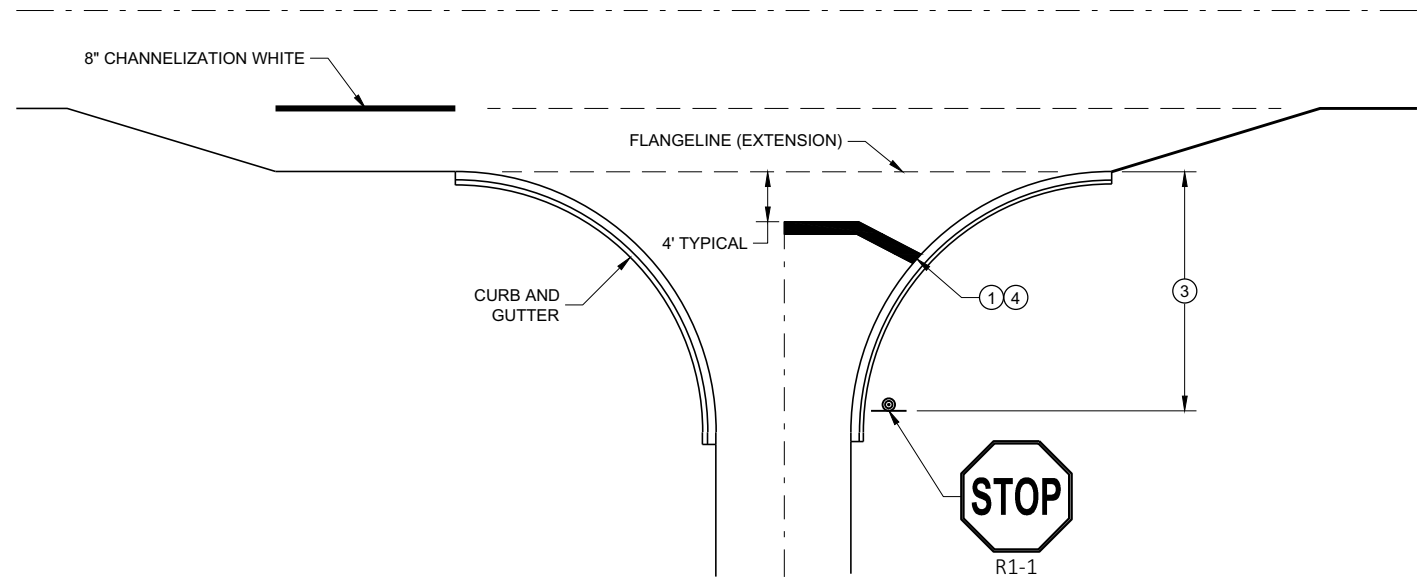
APPROVED
May 2022
 DATE

/S/ Andrew Heidtke
 WORK ZONE ENGINEER 126

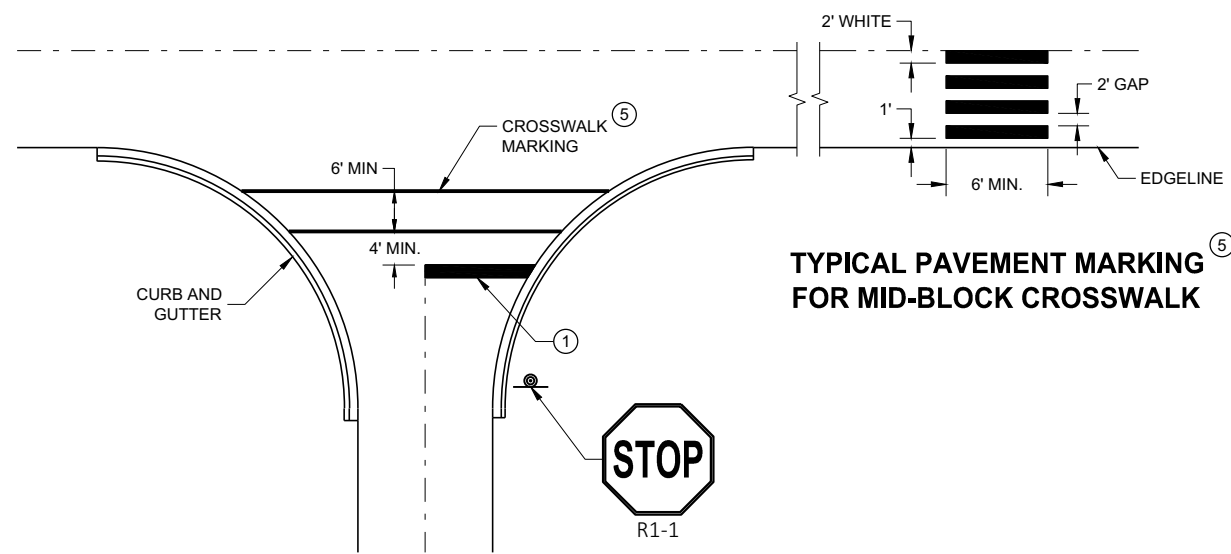
FHWA



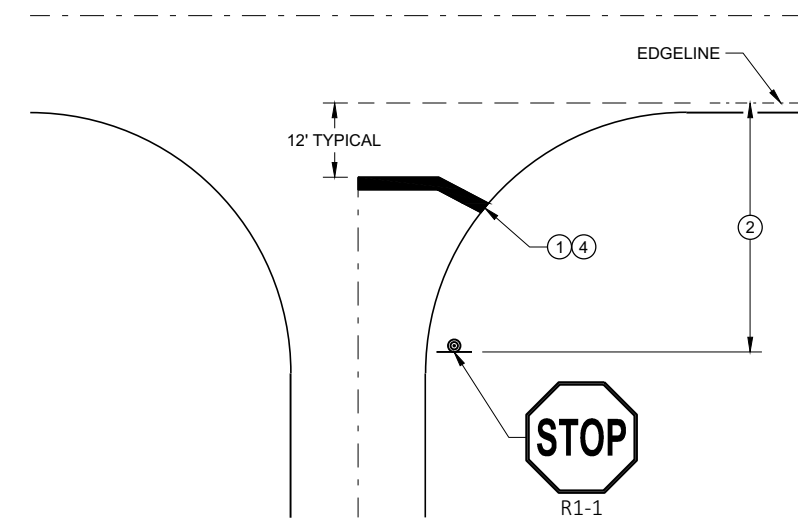
TYPICAL STOP LINE PAVEMENT MARKING WITH CURB AND GUTTER



TYPICAL STOP LINE PAVEMENT MARKING FOR SIDEROADS WITH RIGHT TURN LANE



TYPICAL STOP LINE PAVEMENT MARKING FOR SIDEROADS WITH CROSSWALK MARKING



TYPICAL STOP LINE PAVEMENT MARKING WITHOUT CURB AND GUTTER

GENERAL NOTES

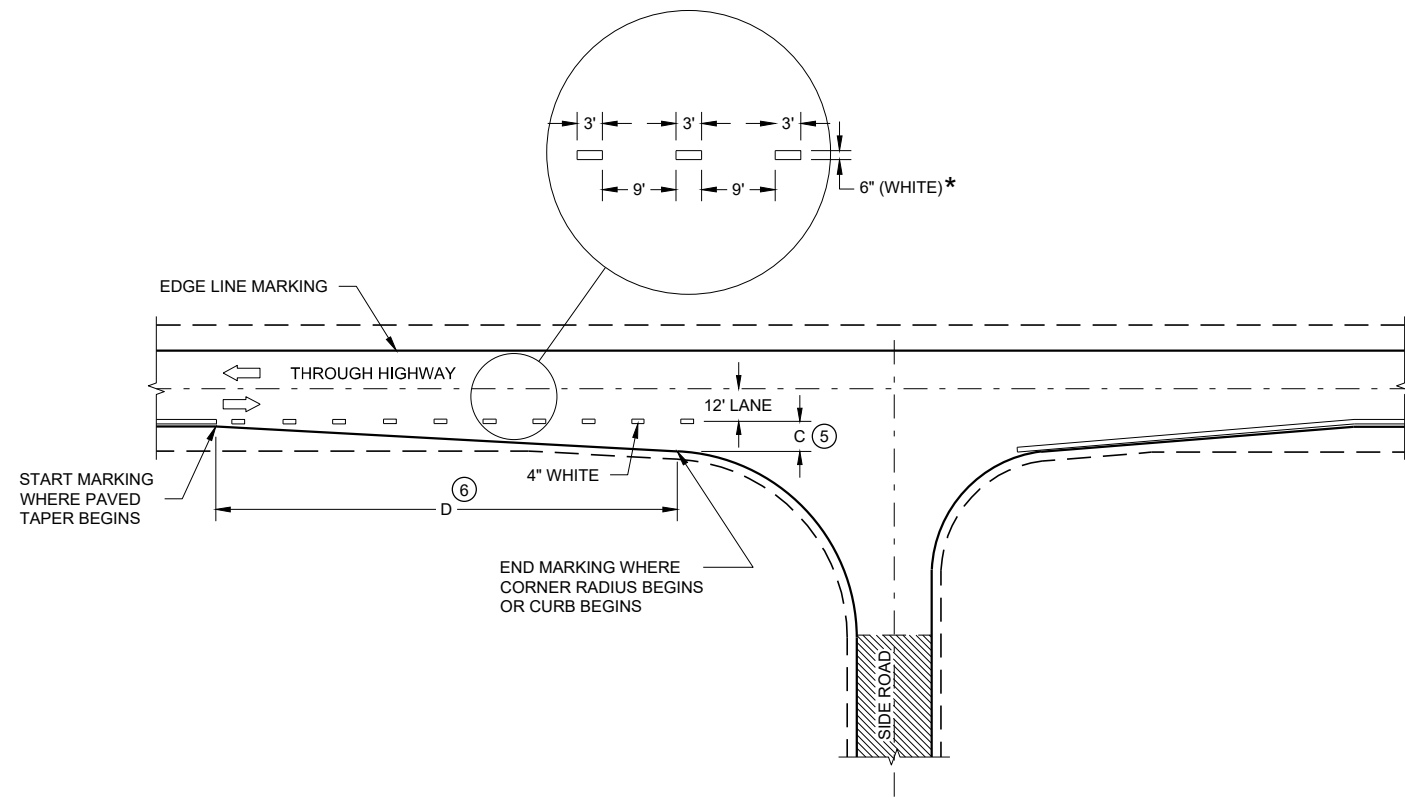
STOP SIGN SHALL BE PLACED A MINIMUM OF 6 FEET TO A MAXIMUM OF 50 FEET FROM THE EDGE LINE LOCATION.

- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE REGION MARKING ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② NO STOP LINE IS REQUIRED IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGE LINE.
- ③ NO STOP LINE IS REQUIRED IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGELINE EXTENSION.
- ④ MOVE CLOSER TO THE EDGE OF TRAVEL LINE AS NEEDED FOR VISIBILITY AND SIGHT LINES (NO CLOSER THAN 4 FEET).
- ⑤ LADDER BAR CROSSWALKS SHOULD ONLY BE USED FOR MID BLOCK CROSSINGS. USE 2 - 6" TRANSVERSE LINES INSTEAD.

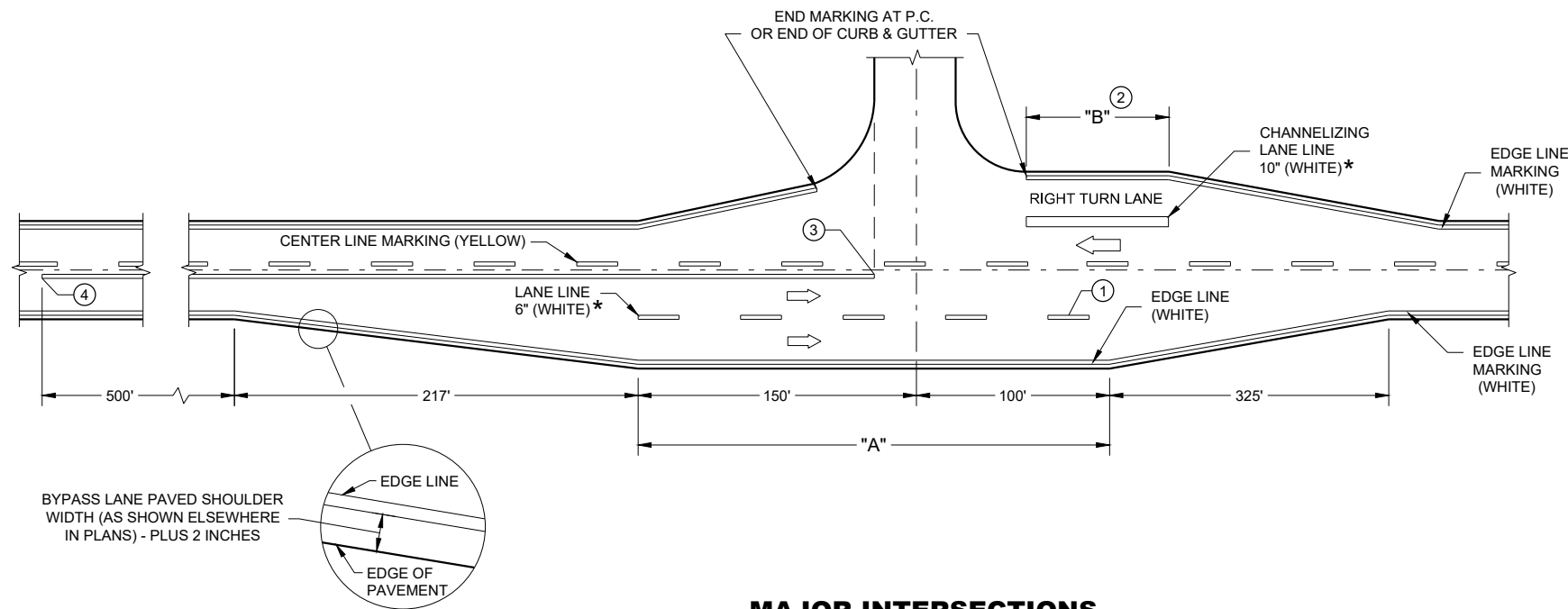
STOP LINE AND CROSSWALK PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2019 /S/ Matthew Rauch
DATE STATE SIGNING AND MAP ENGINEER 127
FHWA



MINOR INTERSECTION



MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANE)

* CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES

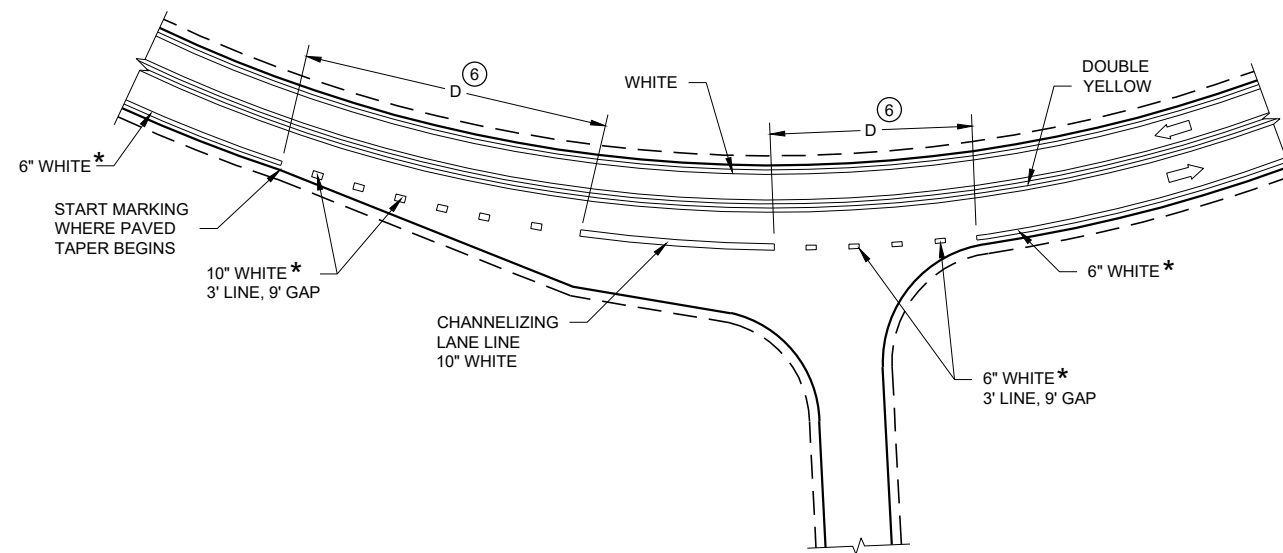
GENERAL NOTES

OMIT EDGE LINES THROUGH INTERSECTIONS. CONTINUE EDGE LINES THROUGH DRIVEWAYS.

- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
- ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
- ③ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT / SURFACE EDGE EXTENSION.
- ④ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
- ⑤ WHEN DISTANCE "C" IS LESS THAN 4 FEET, OMIT DOTTED EXTENSION.
- ⑥ WHEN DISTANCE "D" IS LESS THAN 50 FEET, OMIT DOTTED EXTENSION.

LEGEND

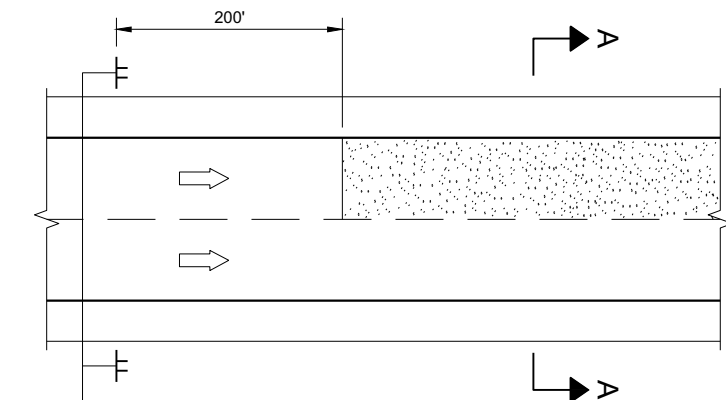
➡ DIRECTION OF TRAVEL



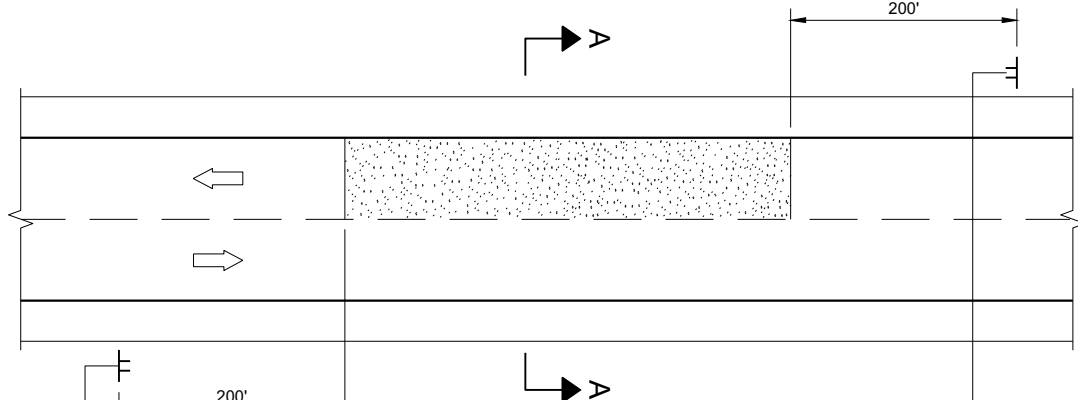
INTERSECTION ON OUTSIDE OF CURVE

PAVEMENT MARKING
(INTERSECTIONS)

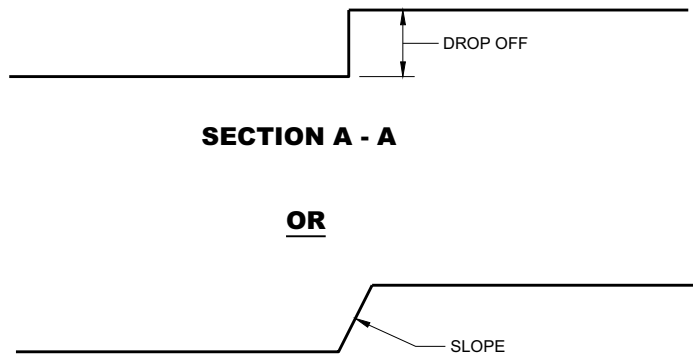
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 128



MULTI-LANE



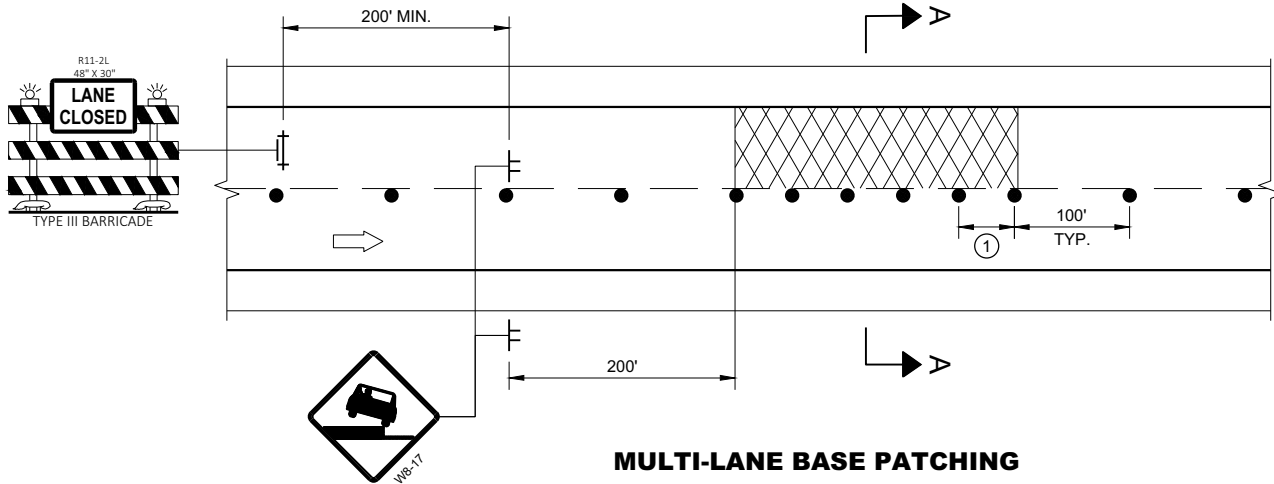
TWO-WAY TWO LANE



SECTION A - A

OR

SECTION A - A



MULTI-LANE BASE PATCHING

ADJACENT LANE DROP-OFFS

GENERAL NOTES

FOR SPOT LOCATIONS USE ENGINEERING JUDGEMENT WHEN PLACING ADDITIONAL SIGNS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

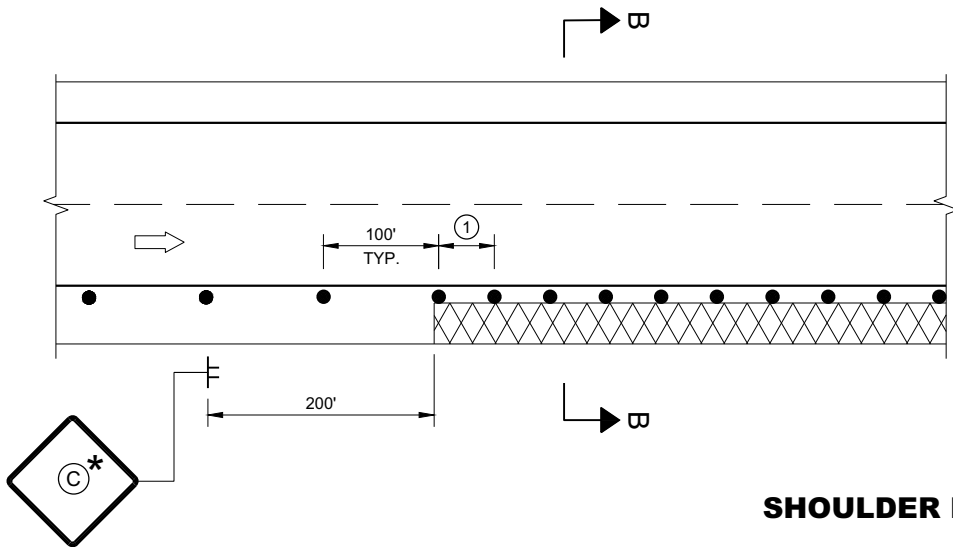
WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

* IF THE DROP-OFF IS CONTINUOUS ALONG THE PROJECT, PLACE ADDITIONAL SIGNS EVERY 1 MILE AND AFTER EVERY ENTRANCE RAMP.

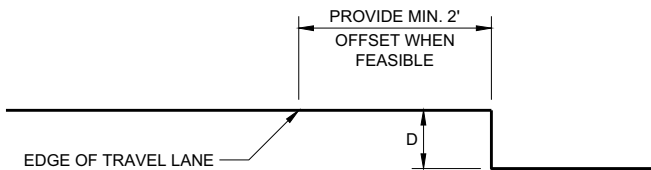
① USE CLOSER SPACING WHEN DELINEATING DROP-OFF.

LEGEND

- SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- DIRECTION OF TRAFFIC
- WORK AREA WITH DROP-OFF
- MILLED SURFACE



SHOULDER DROP-OFFS



SECTION B - B

D	SIGN (C)
< 2" WITH A SLOPE STEEPER THAN 3:1	LOW SHOULDER WO8-9
2" < 6" WITH A SLOPE STEEPER THAN 3:1	SHOULDER DROP - OFF WB-9A PROVIDE A 3:1 OR FLATTER SLOPE OF MATERIAL ADJACENT TO THE PAVEMENT

TRAFFIC CONTROL,
DROP-OFF SIGNING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018
DATE

/S/ Andrew Heidtke
WORK ZONE ENGINEER 129

FHWA

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

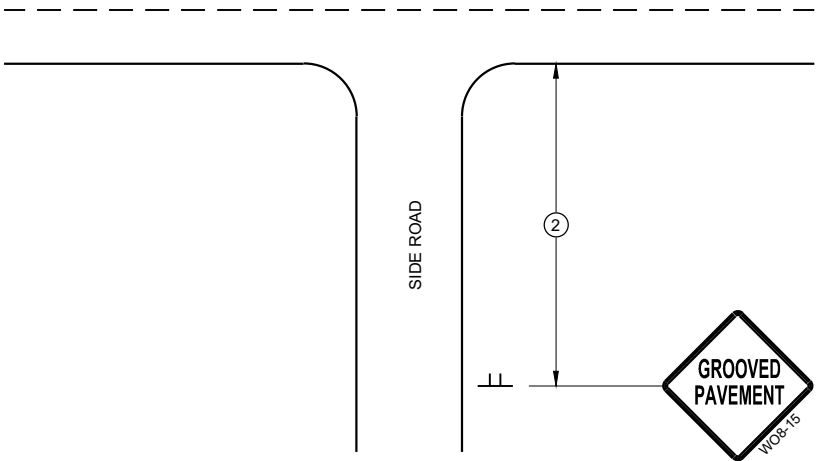
ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

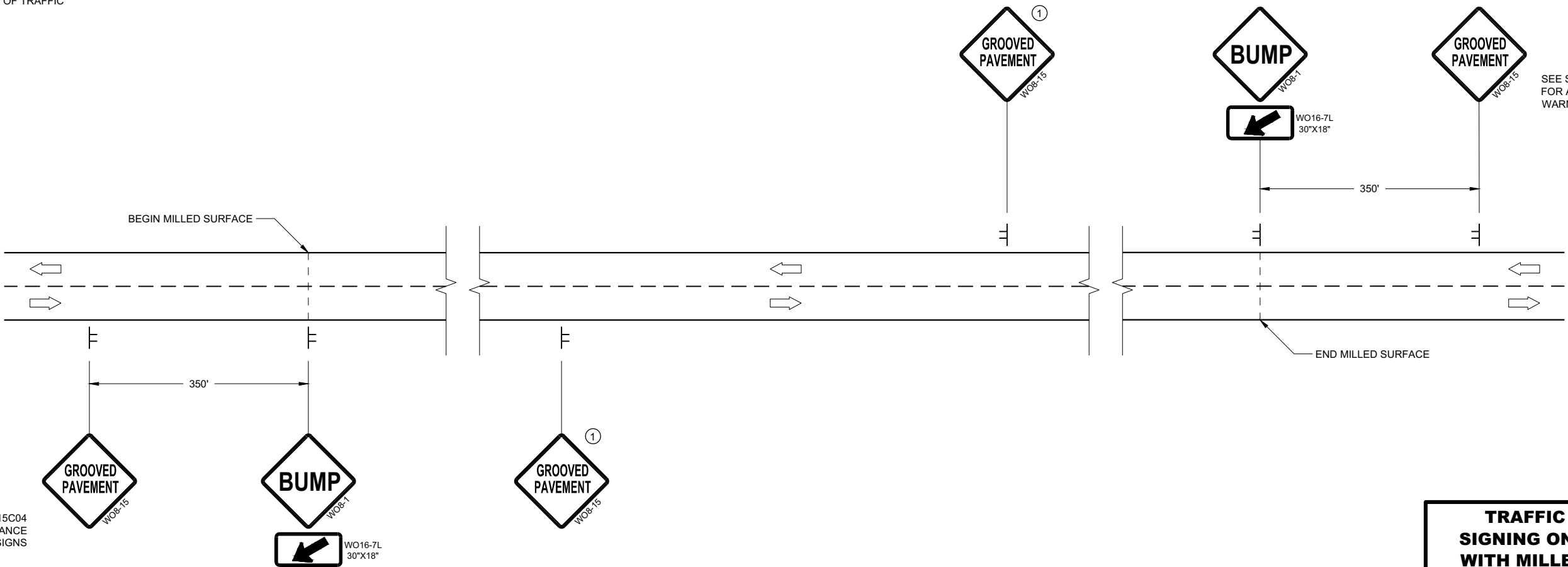
- 1 PLACE SIGNS 350' IN ADVANCE OF MILLED SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
- 2 PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.

LEGEND

-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH
SIGN DETAIL



SEE SDD15C04
FOR ADVANCE
WARNING SIGNS

SEE SDD15C04
FOR ADVANCE
WARNING SIGNS

DETAIL FOR SIGNING ON MILLED SURFACES

TRAFFIC CONTROL,
SIGNING ON ROADWAYS
WITH MILLED SURFACES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 130

FHWA

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

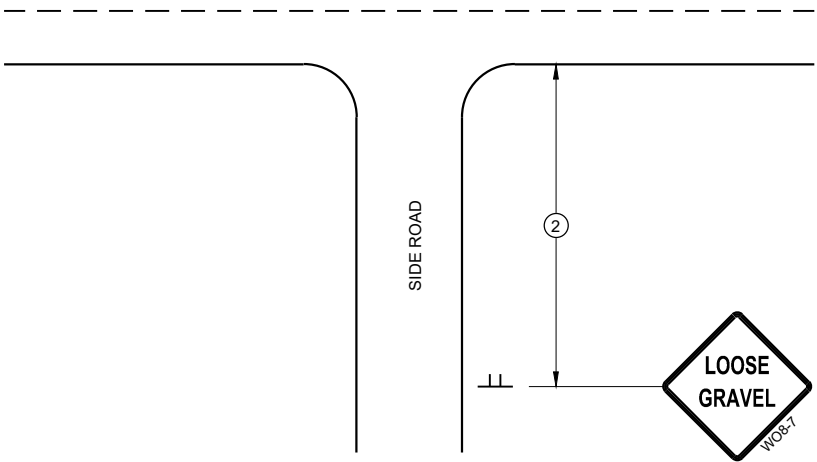
ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

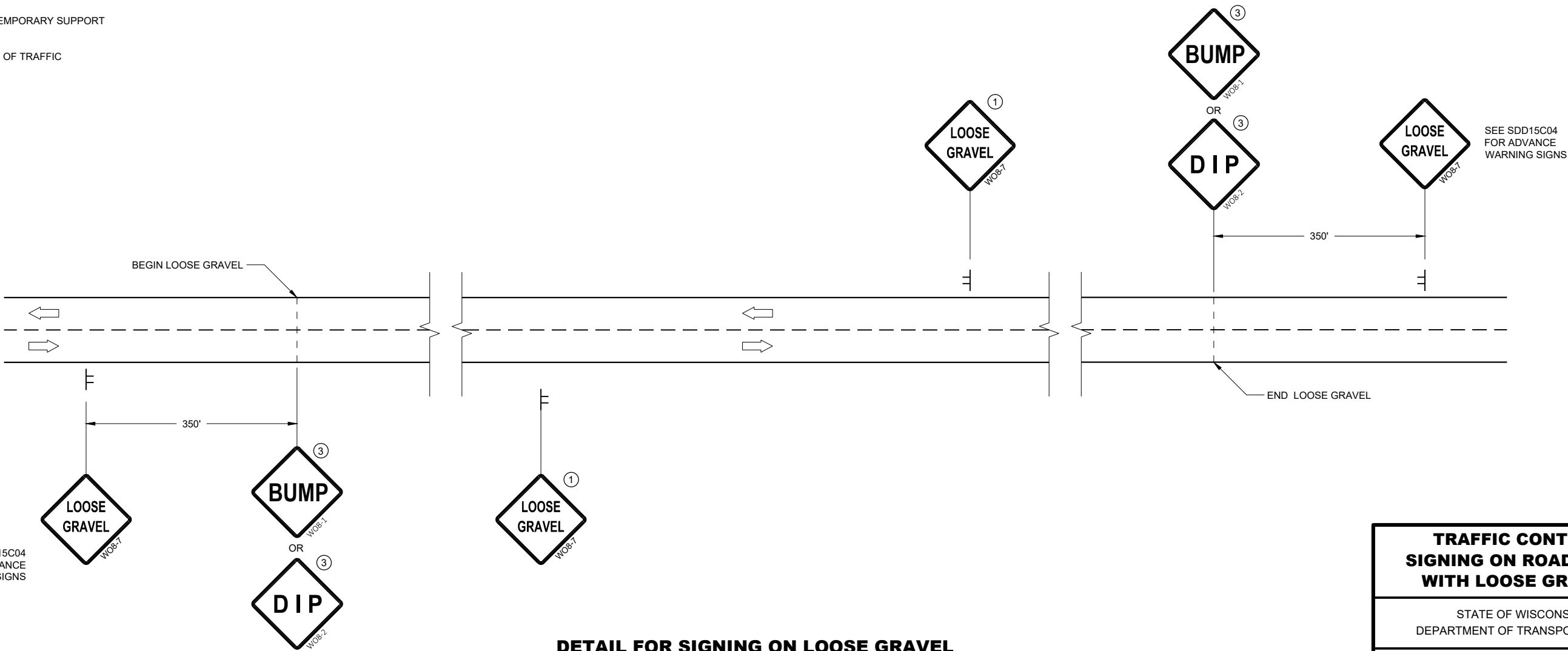
- ① PLACE SIGNS 350' IN ADVANCE OF CHIP SEALED OR LOOSE GRAVEL SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
- ② PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.
- ③ ADD WO8-1 OR WO8-2 SIGN WHEN THE CONDITION IS PRESENT.

LEGEND

-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH
SIGN DETAIL



SEE SDD15C04
FOR ADVANCE
WARNING SIGNS

SEE SDD15C04
FOR ADVANCE
WARNING SIGNS

DETAIL FOR SIGNING ON LOOSE GRAVEL
OR CHIP SEALED SURFACES

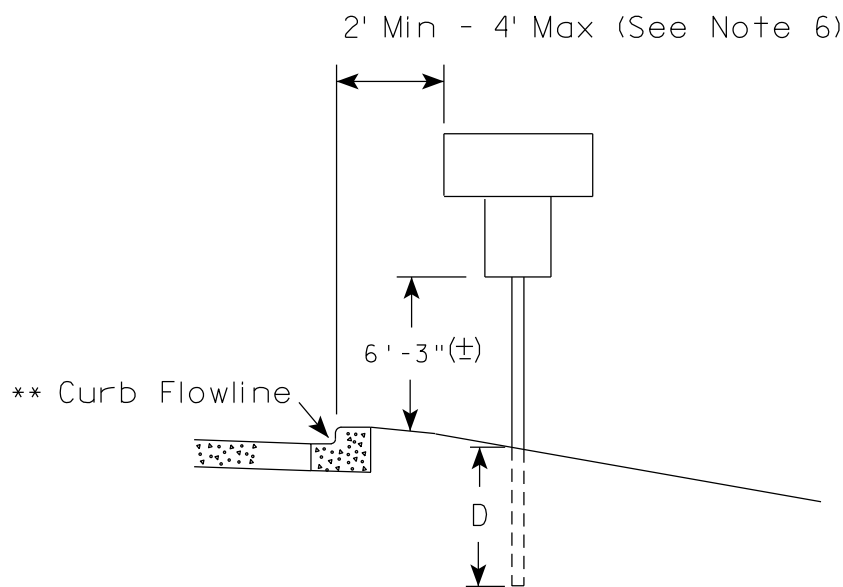
TRAFFIC CONTROL
SIGNING ON ROADWAYS
WITH LOOSE GRAVEL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 131

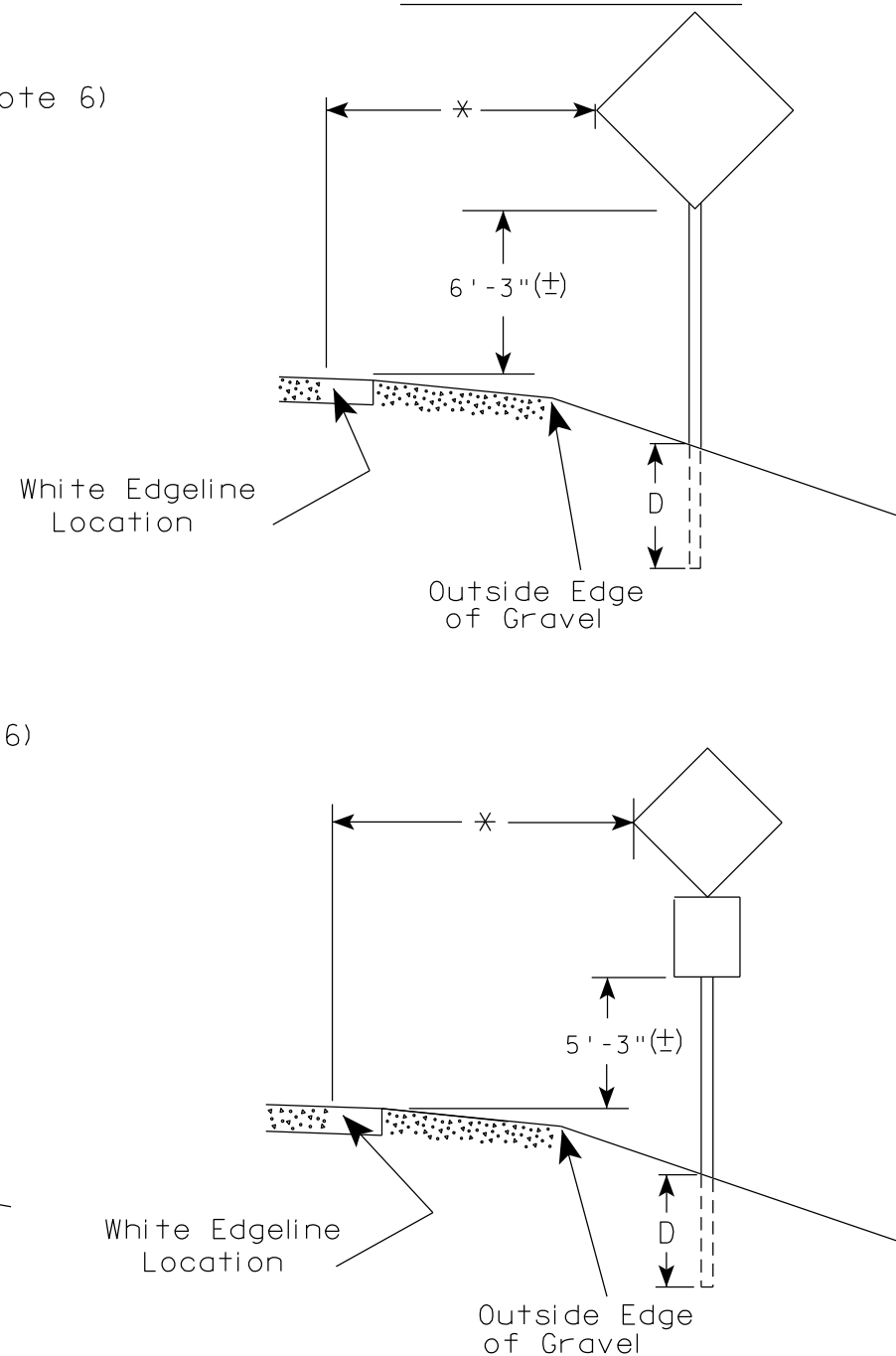
FHWA

7



* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

7



- * 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH	
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

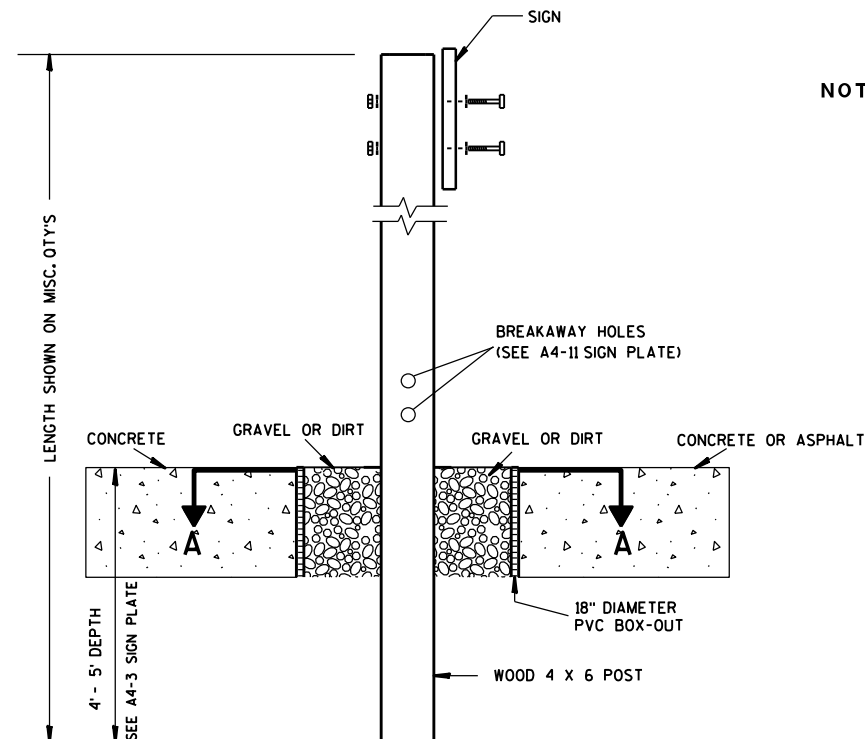
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" ($\pm$). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" ($\pm$).
3. For expressways and freeways, mounting height is 7'- 3" ($\pm$) or 6'-3" ($\pm$) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" ($\pm$).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The ($\pm$) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" ($\pm$) or as directed by the Engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

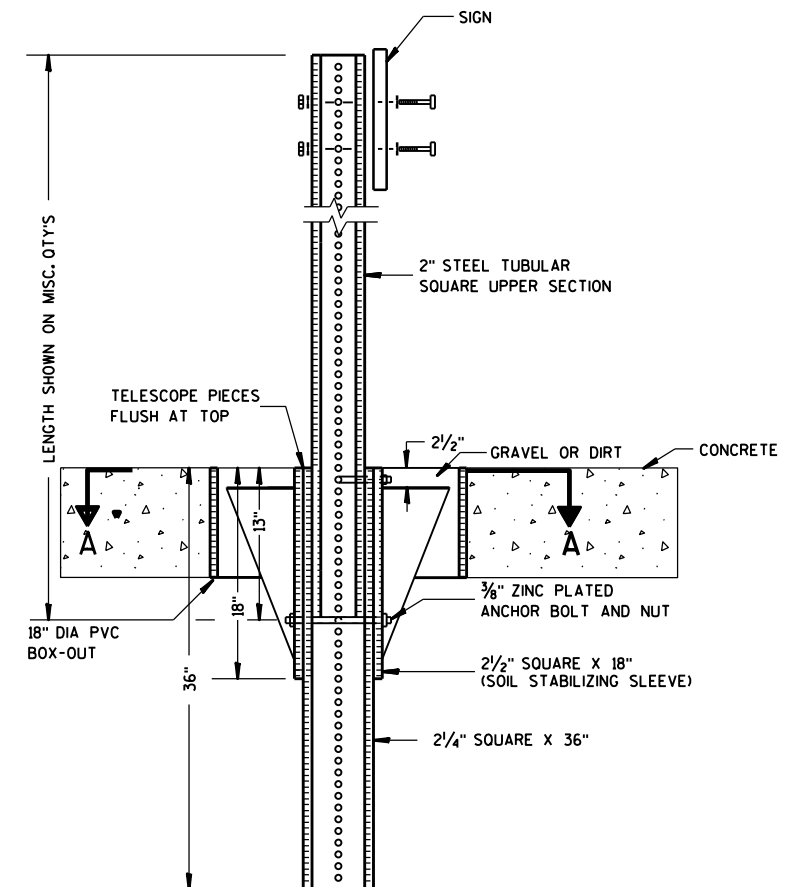
DATE 5/13/2020 PLATE NO. A4-3.22



ELEVATION VIEW

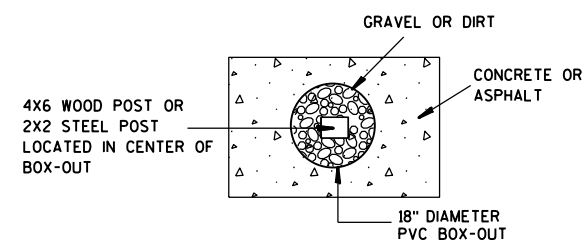
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

**SIGN POST
BOX-OUTS
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLAT 133 A4-3B.1

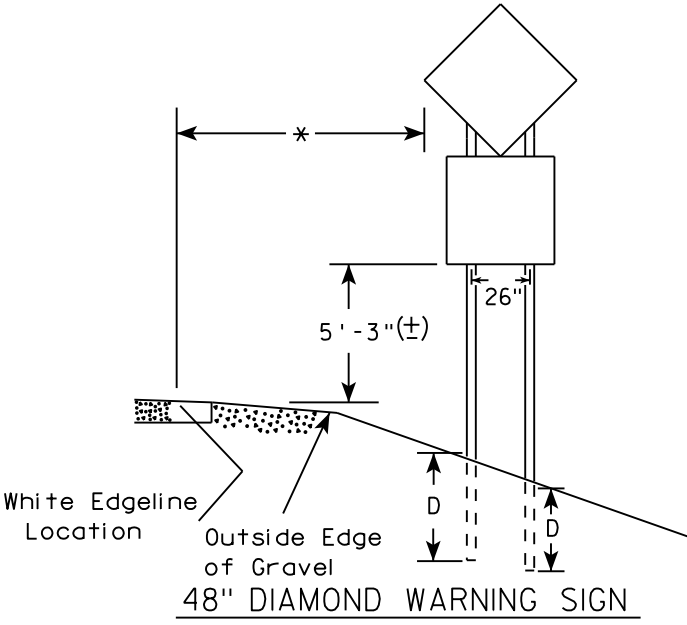
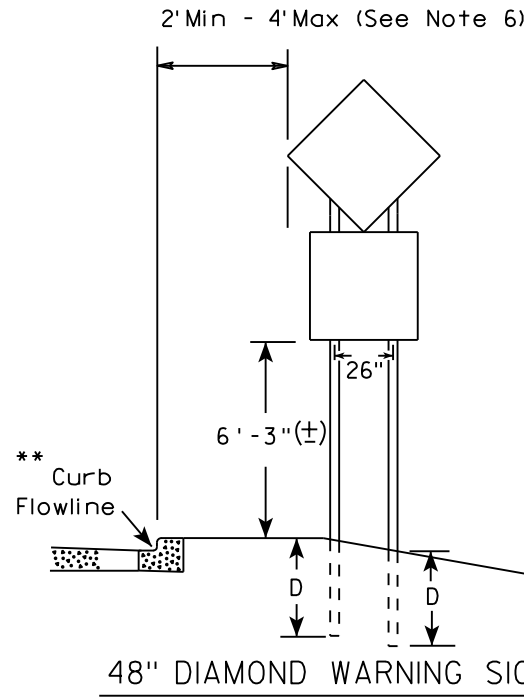
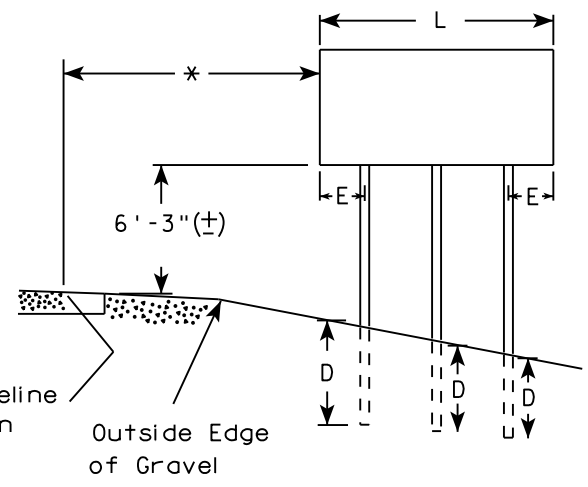
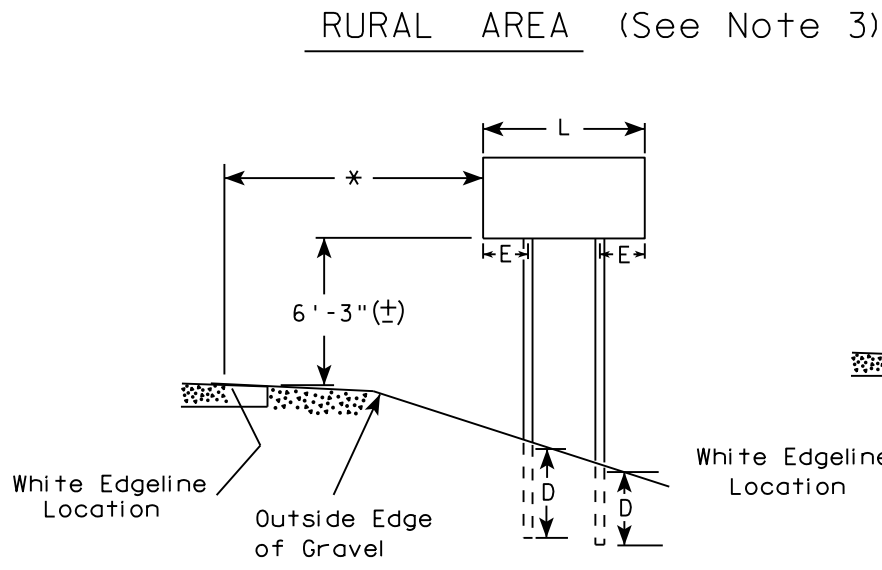
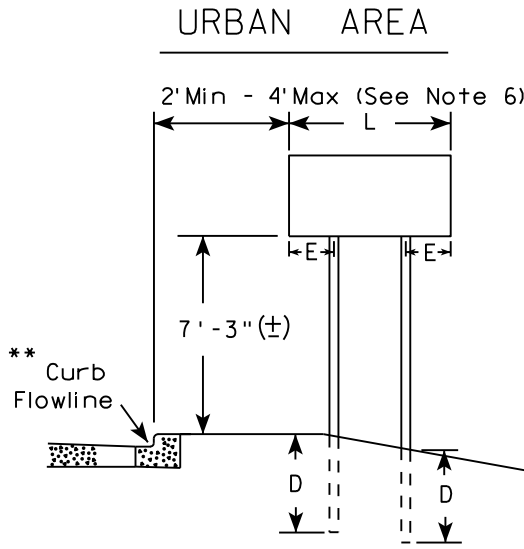
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

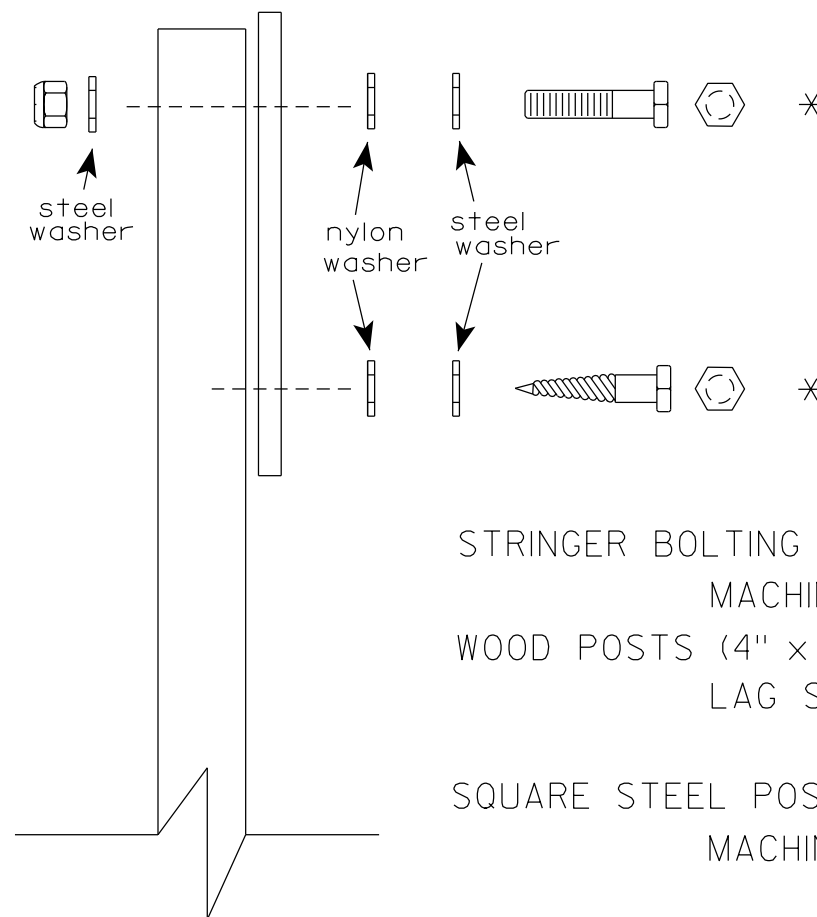
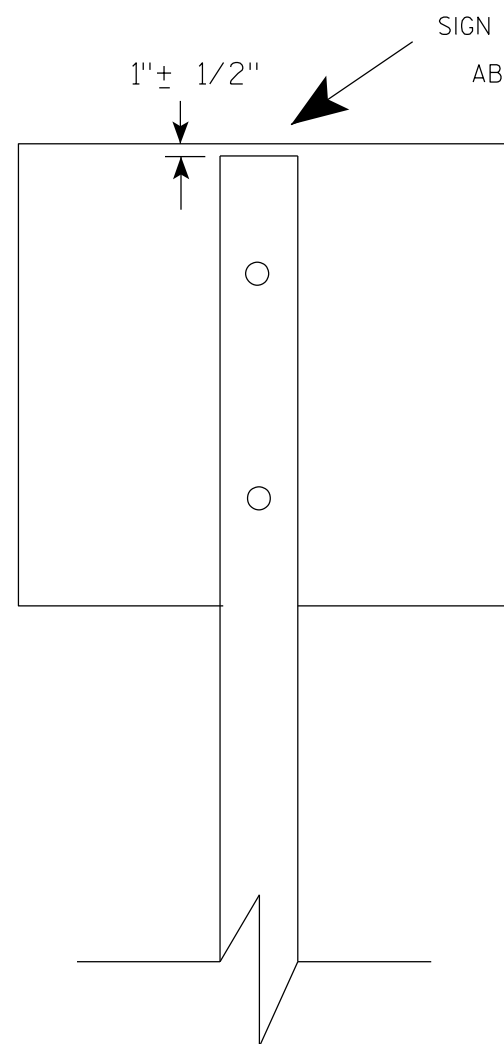
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-4.15

- GENERAL NOTES
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. J-Assemblies are considered to be one sign for mounting height.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (±).

- * 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.
- ** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.
- *** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

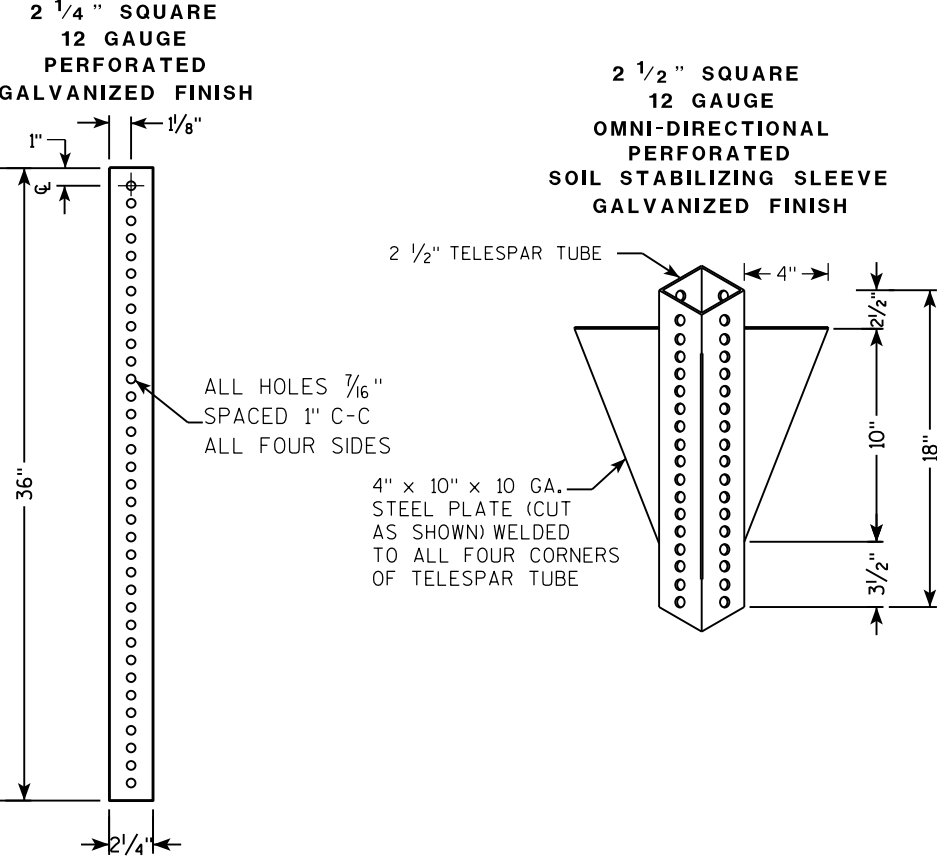
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

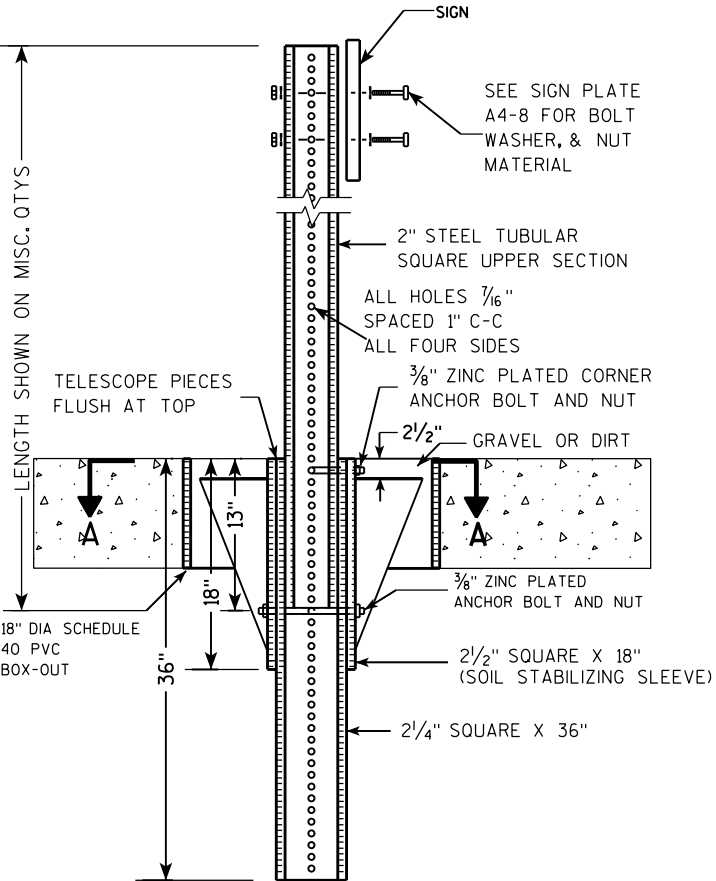
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

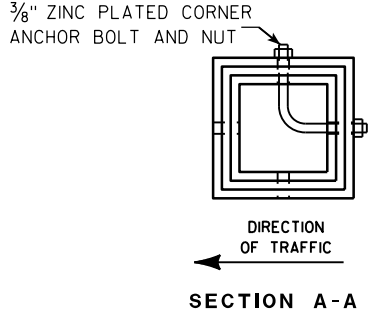
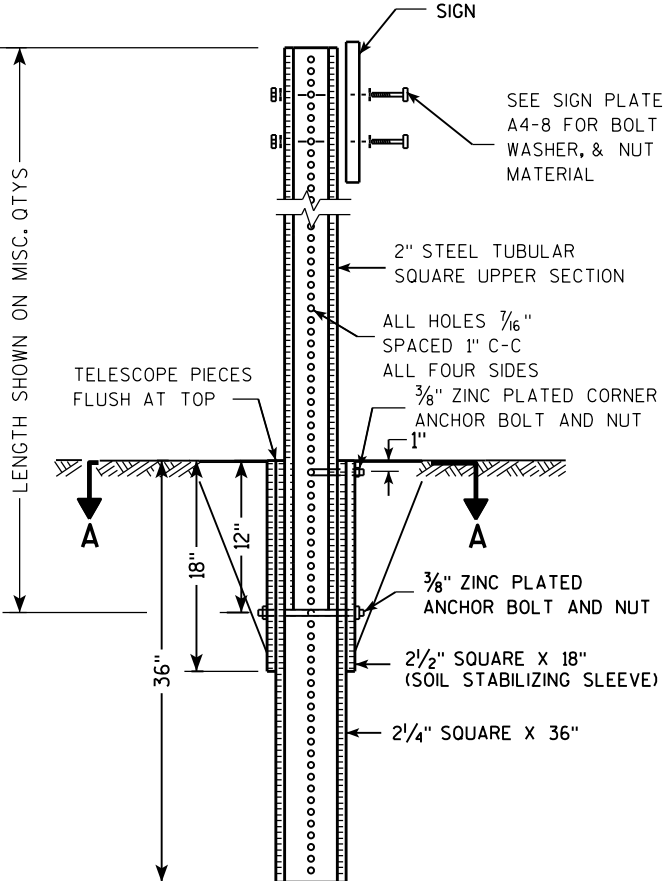
TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

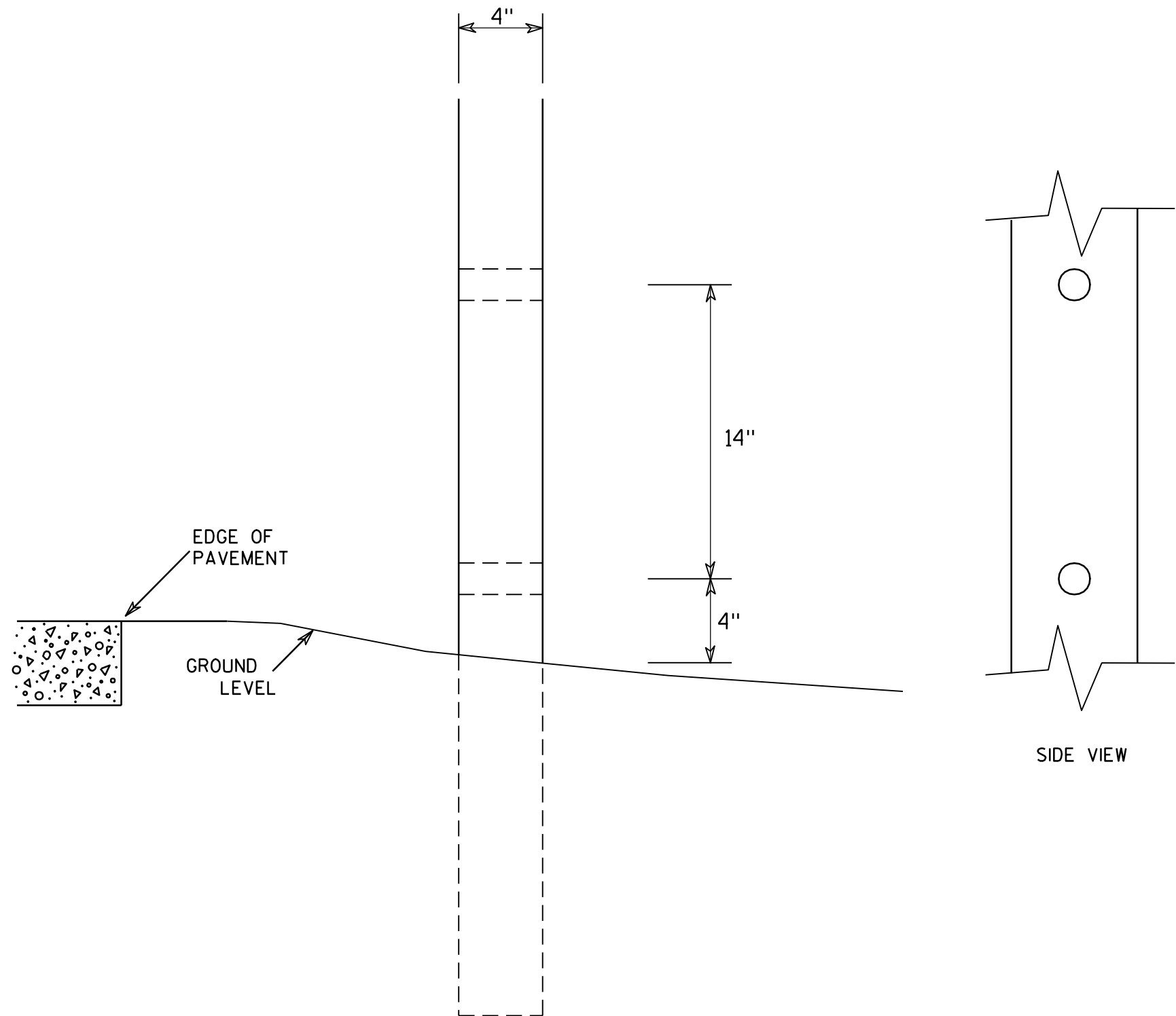
TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLAT 136 14-9.9

7

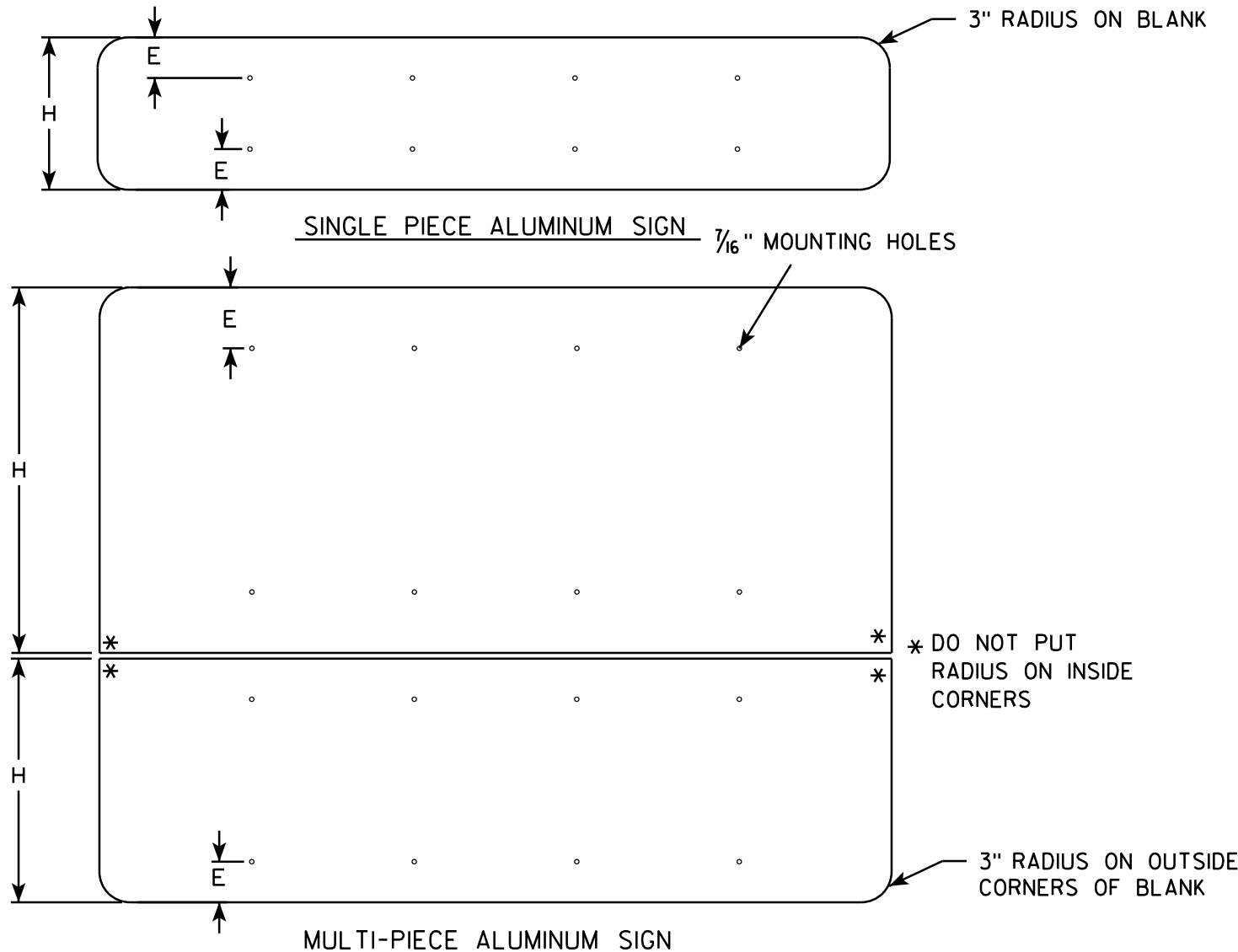


GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

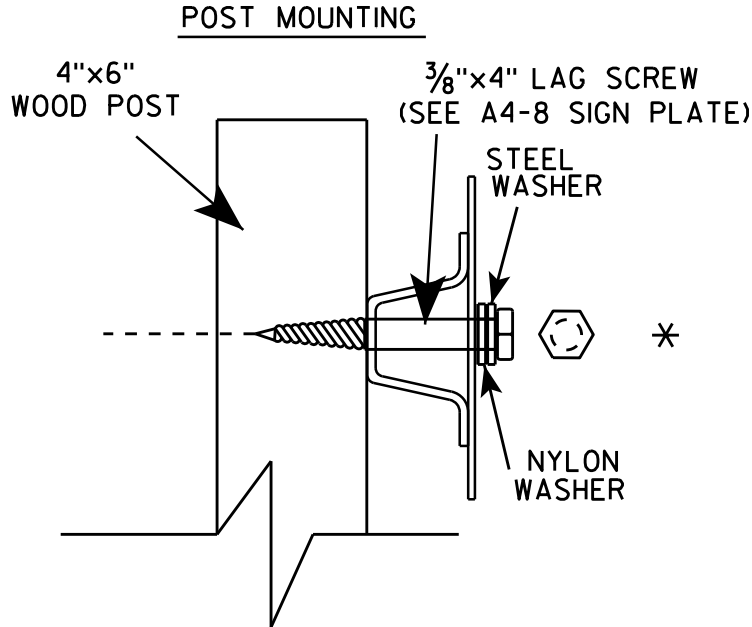
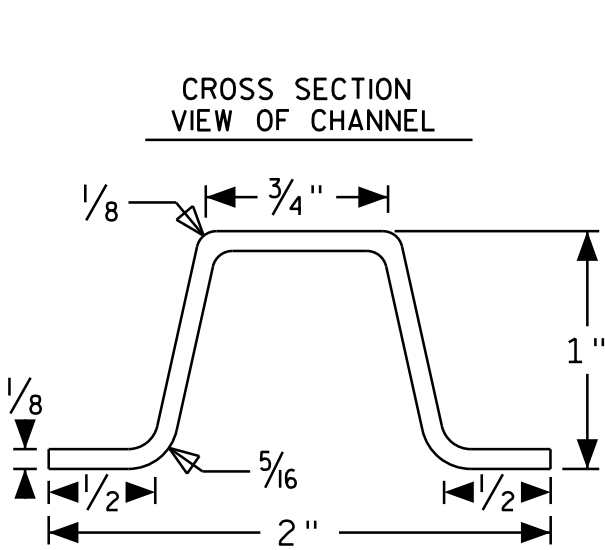
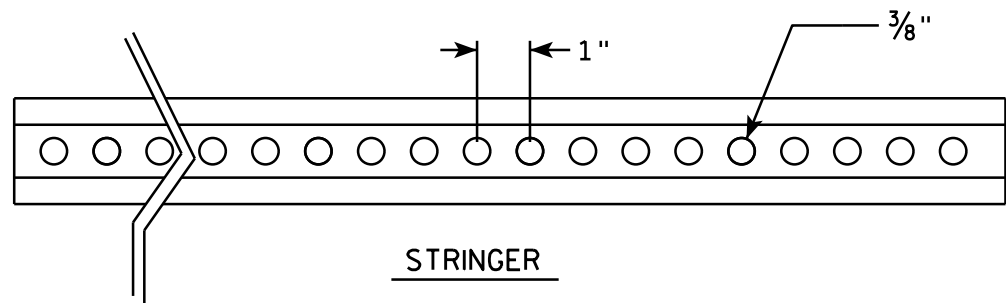
4 X 6 WOOD POST MODIFICATIONS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Chester J. Spang</i> for State Traffic Engineer
DATE 3/27/97	PLATE NO. A4-11.2



GENERAL NOTES

- ALL SIGNS OVER 60" IN WIDTH SHALL HAVE A 3" RADIUS ON THE OUTSIDE CORNERS OF THE ALUMINUM BLANK.
- MOUNTING HOLES SHALL BE 7/16" DIAMETER.
- SEE CHART FOR HOLE SPACING REQUIREMENTS
- FOR SIGN PANELS WITH DIMENSION (H) 36" AND OVER, DIMENSION E SHALL BE 6"
- FOR SIGN PANELS WITH DIMENSION (H) UNDER 36", DIMENSION E SHALL BE 4"
- SIGN STRINGER MATERIAL SHALL CONSIST OF STEEL CHANNEL POST SECTIONS, WEIGHING 1.12 LBS/FT IN ACCORDANCE WITH SECTION 633.2.1 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION.
- SEE SIGN PLATE A4-8 FOR SIGN STRINGER BOLTING REQUIREMENTS.

SIGN WIDTH	STRINGER WIDTH	POSTS	HOLE SPACING	MOUNTING HOLES			
78"	72"	2	16"	15"	31"	47"	63"
84"	72"	2	17"	16 1/2"	33 1/2"	50 1/2"	67 1/2"
90"	72"	2	18"	18"	36"	54"	72"
96"	90"	2	19"	19 1/2"	38 1/2"	57 1/2"	76 1/2"
102"	90"	2	20"	21"	41"	61"	81"
108"	90"	2	21"	22 1/2"	43 1/2"	64 1/2"	85 1/2"
114"	108"	3	15"	12"	27"	42"	57" 72" 87" 102"
120"	108"	3	16"	12"	28"	44"	60" 76" 92" 108"
126"	108"	3	17"	12"	29"	46"	63" 80" 97" 114"
132"	126"	3	18"	12"	30"	48"	66" 84" 102" 120"
138"	126"	3	19"	12"	31"	50"	69" 88" 107" 126"
144"	126"	3	20"	12"	32"	52"	72" 92" 112" 132"



SIGN STRINGER MOUNTING REQUIREMENTS

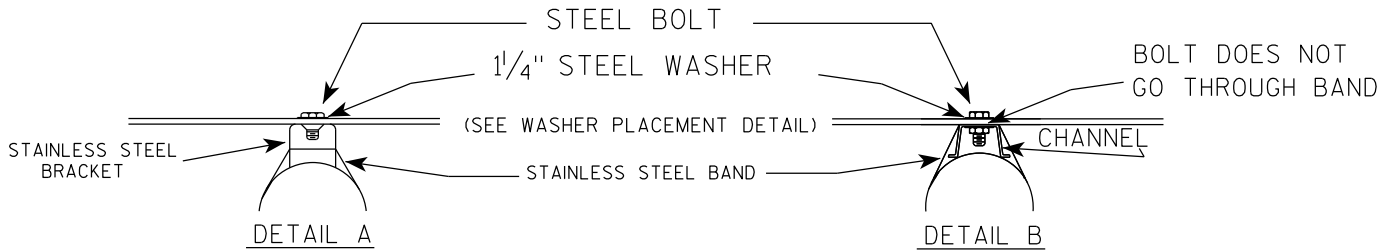
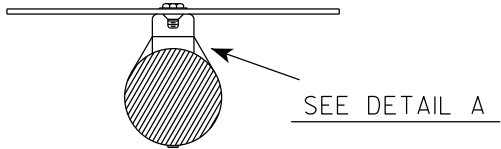
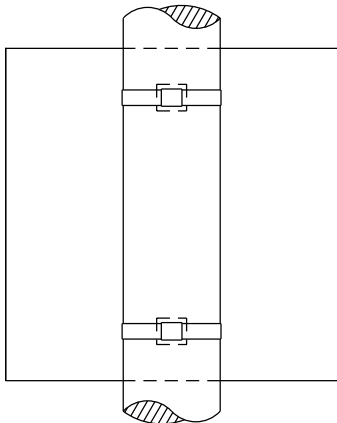
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

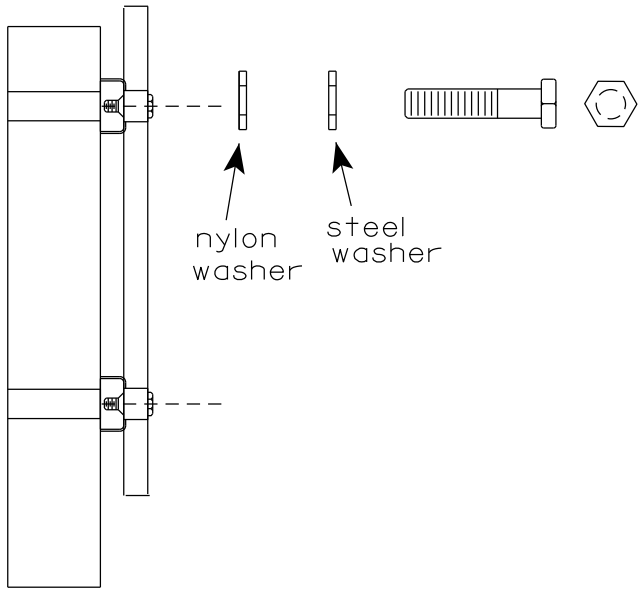
DATE 4/26/16 PLATE No A4-18.1
138

BANDING

SINGLE SIGN



WASHER PLACEMENT

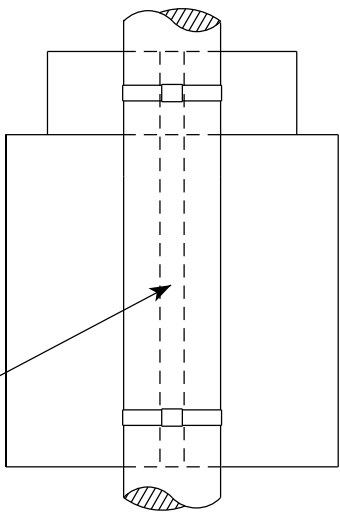


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

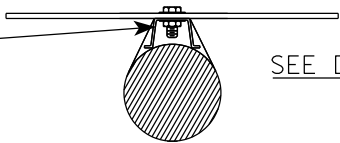
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



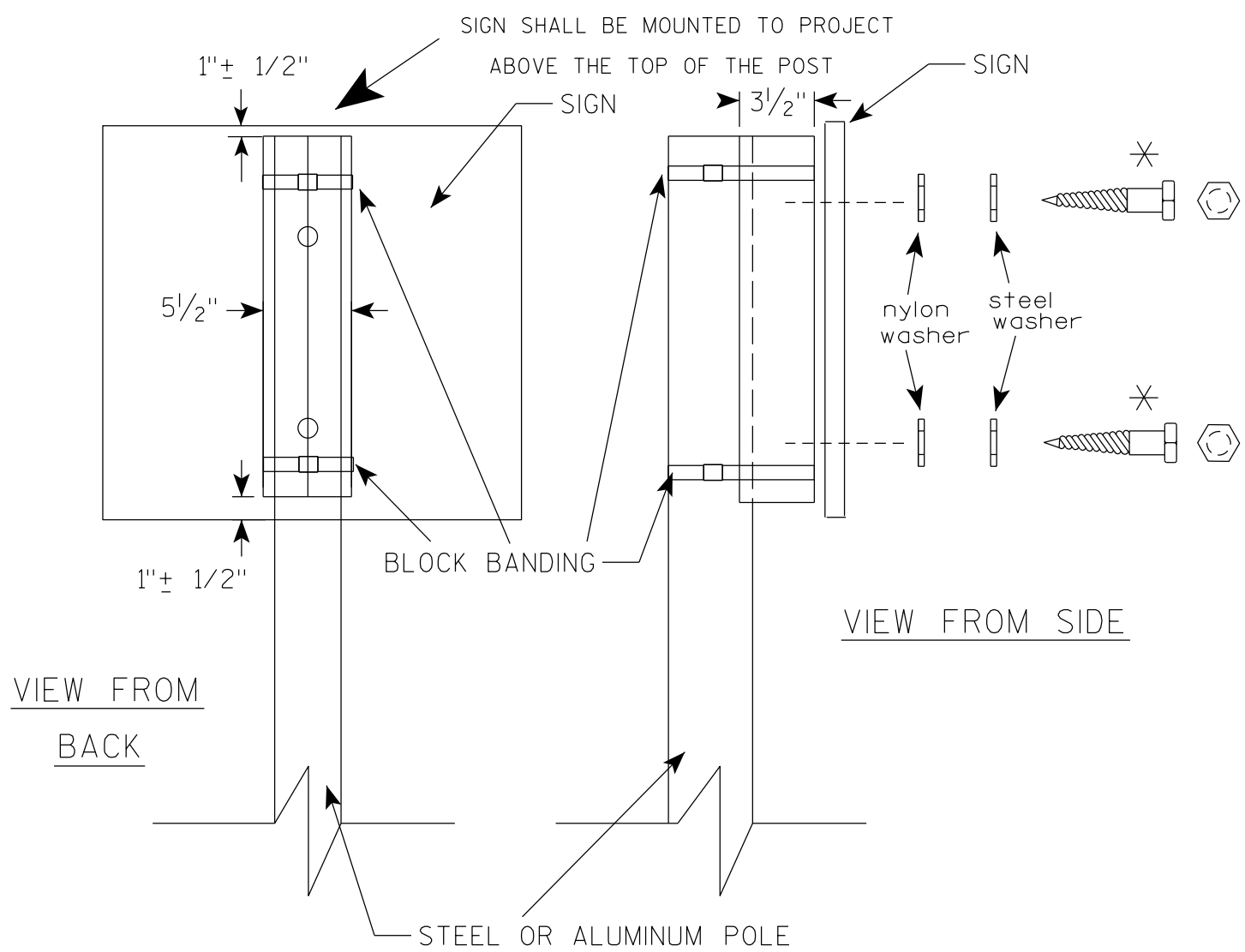
CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



STANDARD SIGN
SIGN BANDING DETAILS

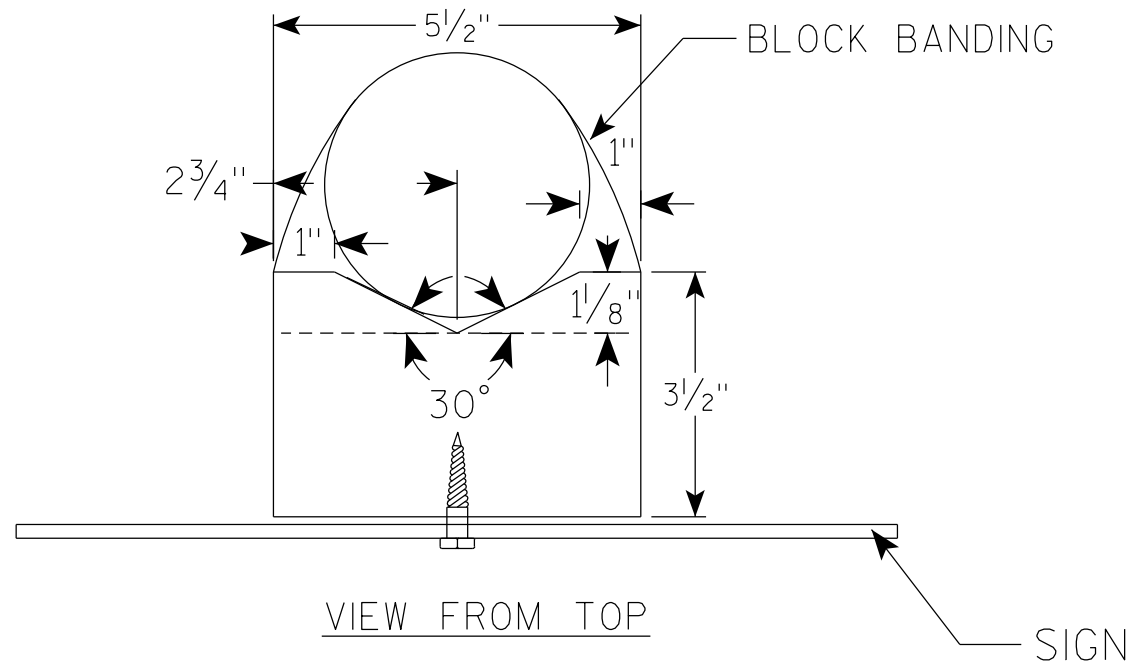
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM
BACK

VIEW FROM SIDE



VIEW FROM TOP

GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

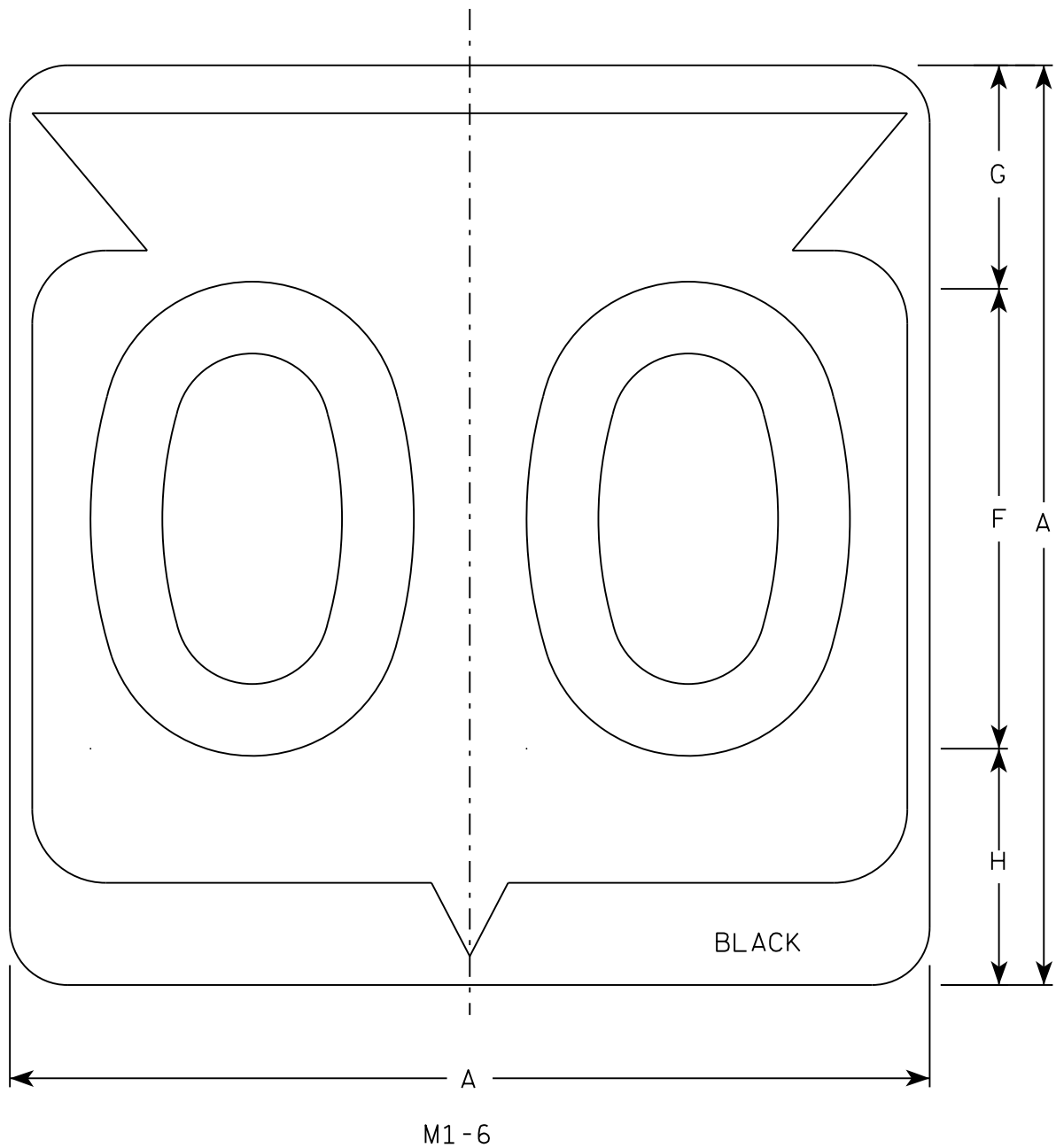
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

PROJECT NO:

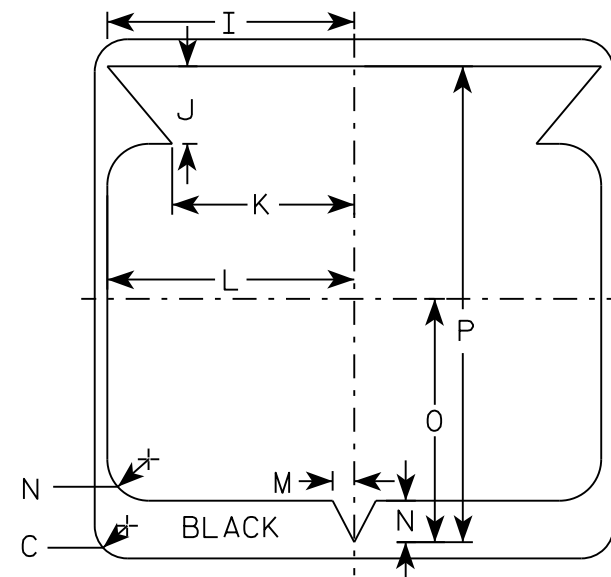
SHEET NO: 140

E



NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - D except 3 number signs Series C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



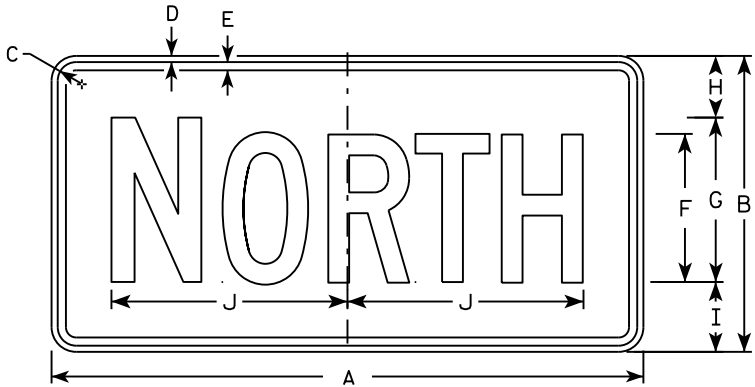
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0

STATE ROUTE MARKER
M1-6 FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

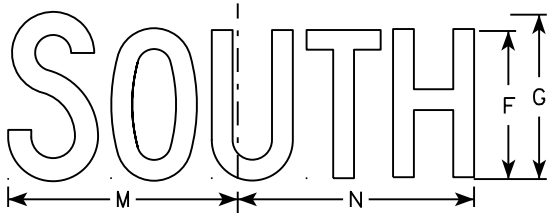
DATE 3/16/18 PLATE NO. M1-6.10



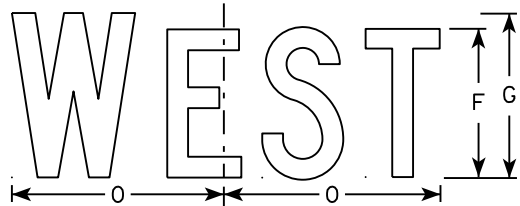
M3-1
MM3-1
MP3-1



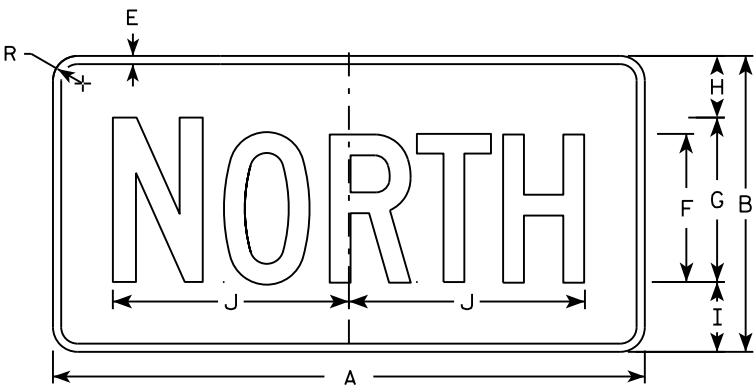
M3-2
MM3-2
MP3-2



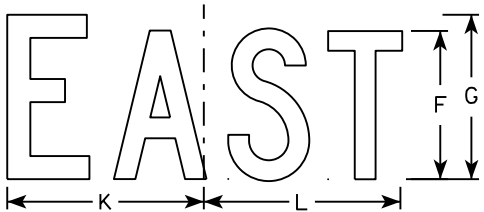
M3-3
MM3-3
MP3-3



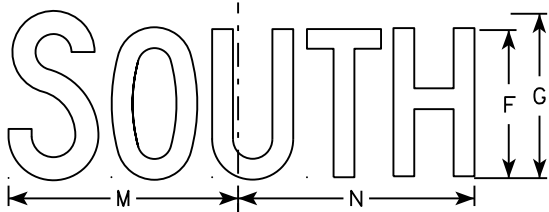
M3-4
MM3-4
MP3-4



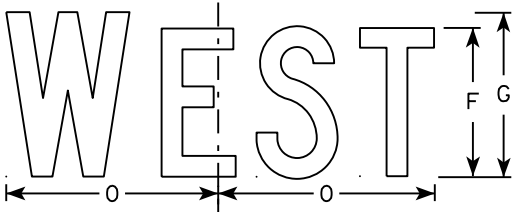
MB3-1
MK3-1
MN3-1



MB3-2
MK3-2
MN3-2



MB3-3
MK3-3
MN3-3



MB3-4
MK3-4
MN3-4

NOTES

1. All Signs Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
MP3-1 thru MP3-4 Background - White
Message - Blue
6. Note the first letter of each direction is larger than the remainder of the message.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

STANDARD SIGNS
M3-1 thru M3-4
SERIES

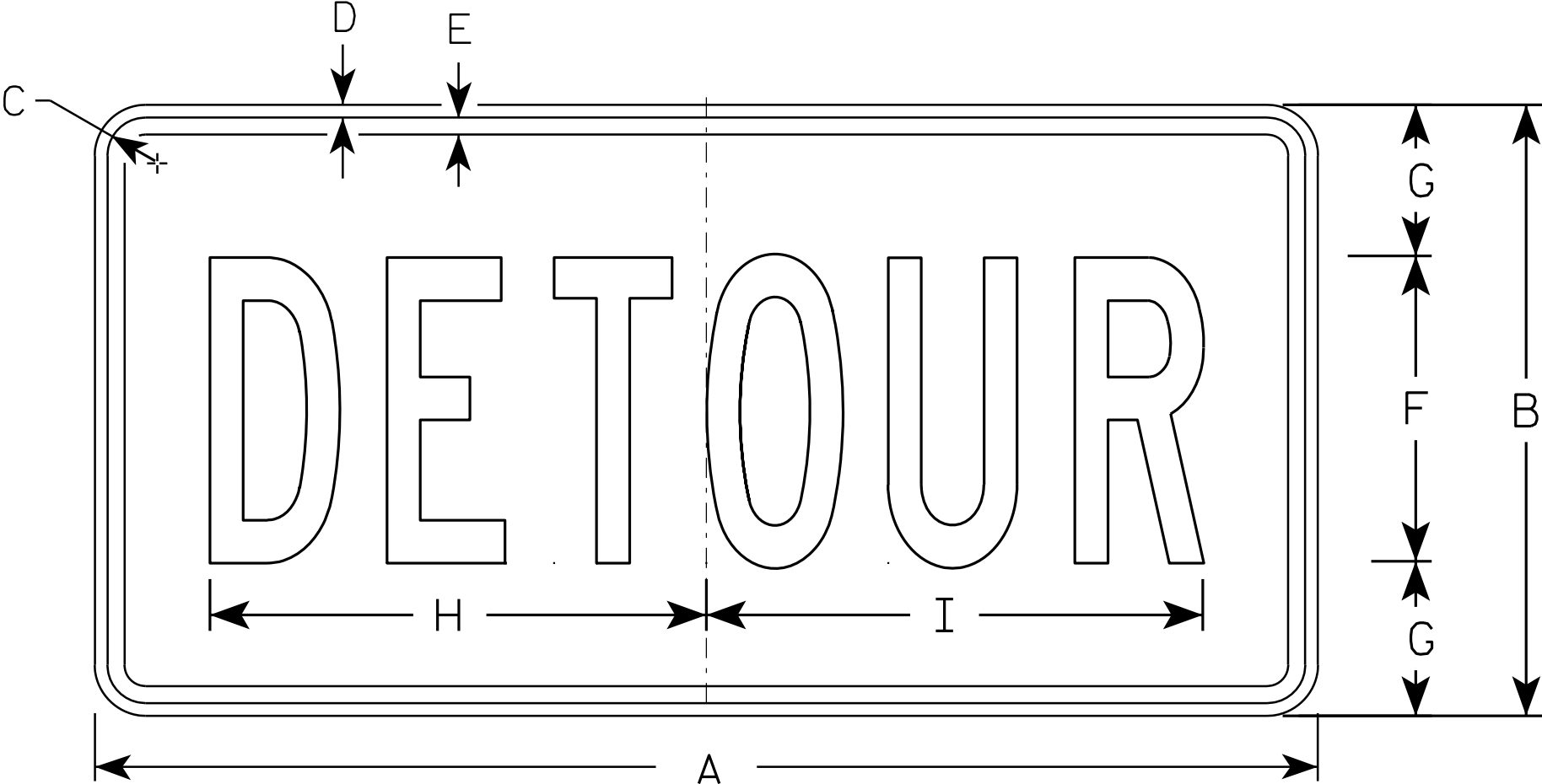
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE NO. 142 M3-1.14

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - B
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



M4 - 8

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	10	10 1/4																		2.0
3	36	18	1 1/8	3/8	1/2	9	4 1/2	14 5/8	14 1/2																		4.5
4																											
5																											

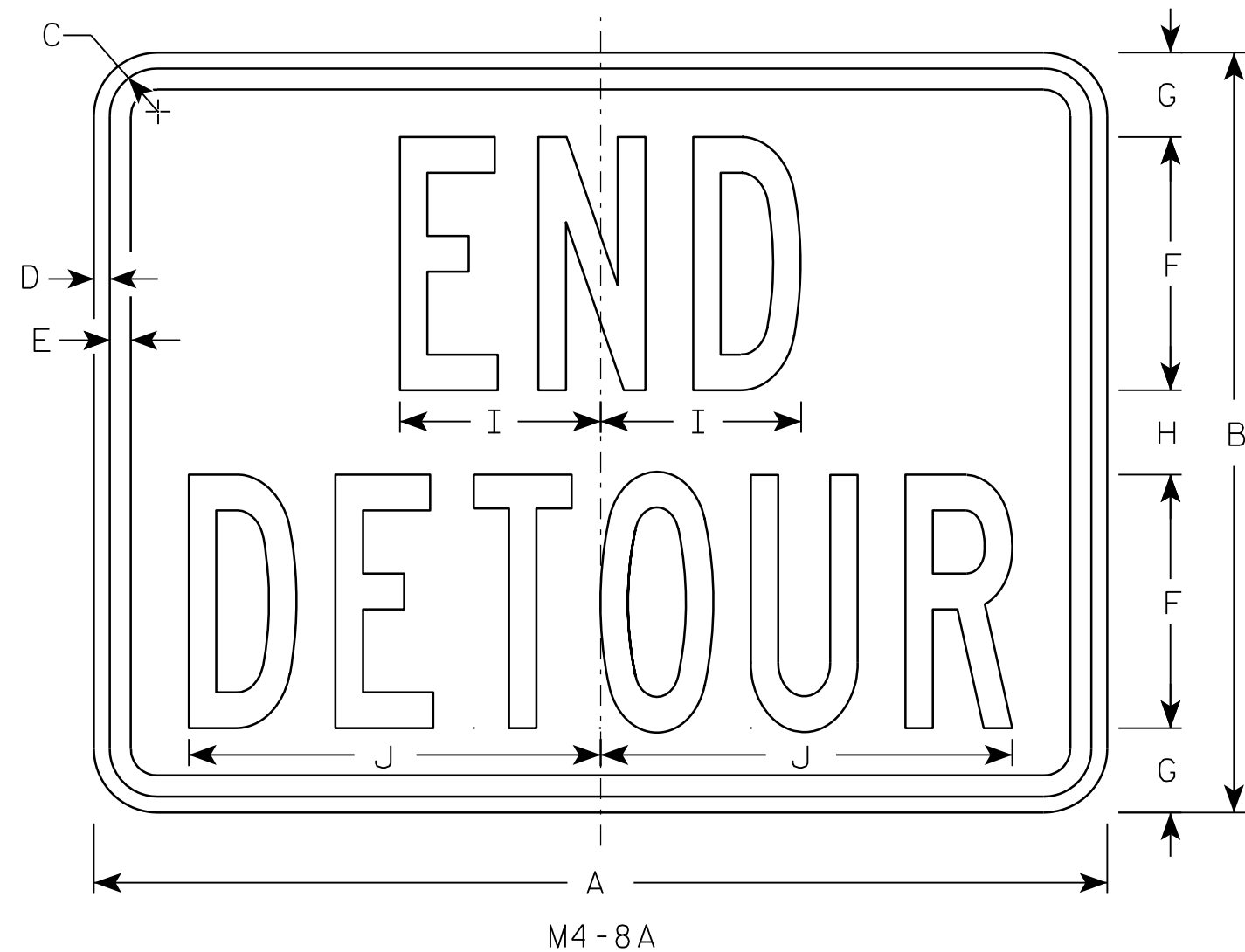
STANDARD SIGN
M4 - 8

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/10/10 PLATE NO. M4-8.2

7



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	18	1 1/8	3/8	1/2	6	2	2	4 3/4	9 3/4																	3.0
3	30	24	1 1/8	3/8	1/2	8	2 1/2	3	6 3/4	13																	5.0
4																											
5																											

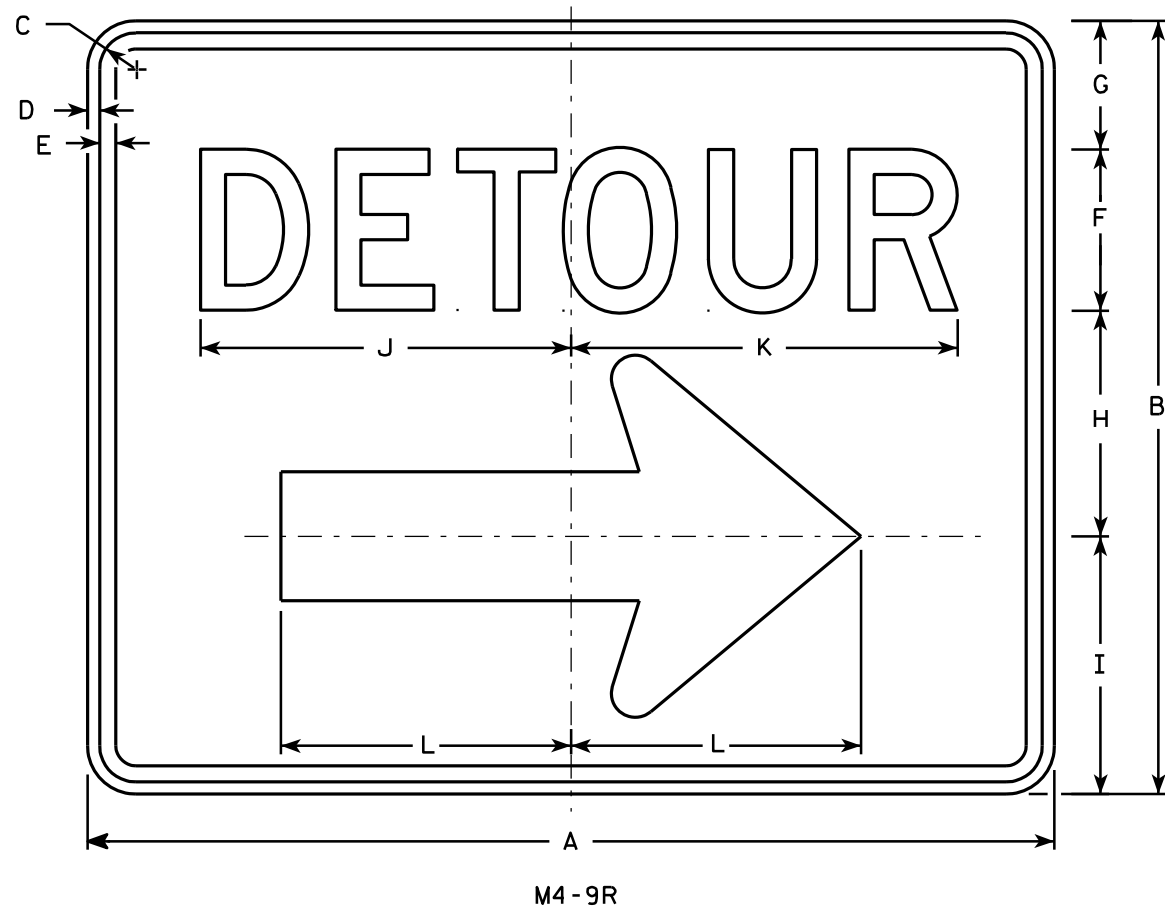
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 144	E
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STANDARD SIGN
M4-8A

WISCONSIN DEPT OF TRANSPORTATION

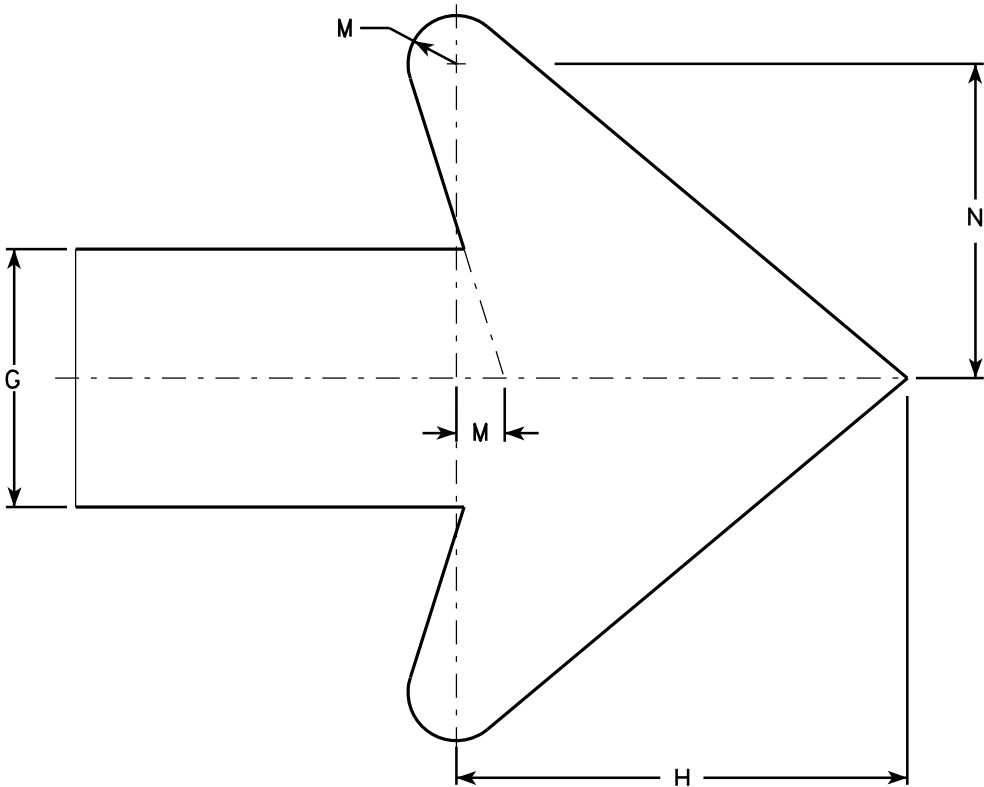
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/9/11 PLATE NO. M4-8A.2



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. M4-9L is the same as M4-9R except the arrow is reversed.



Arrow Detail

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	30	24	1 1/8	3/8	1/2	5	4	7	8	11 1/2	12	9	3/4	4 7/8													5.00
3	30	24	1 1/8	3/8	1/2	5	4	7	8	11 1/2	12	9	3/4	4 7/8													5.00
4	48	36	1 3/8	1/2	5/8	8	6	10 1/2	11 5/8	20 5/8	20 1/2	13 1/4	1 1/8	6 7/8													12.0
5	48	36	1 3/8	1/2	5/8	8	6	10 1/2	11 5/8	20 5/8	20 1/2	13 1/4	1 1/8	6 7/8													12.0

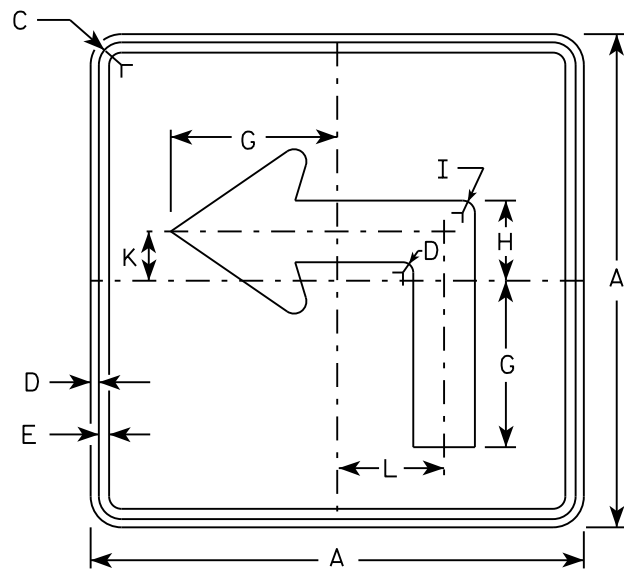
PROJECT NO:

HWY:

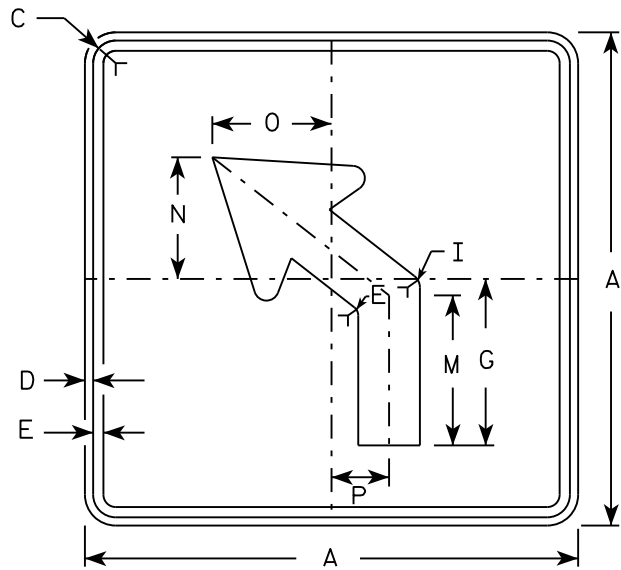
COUNTY:

SHEET NO: 145

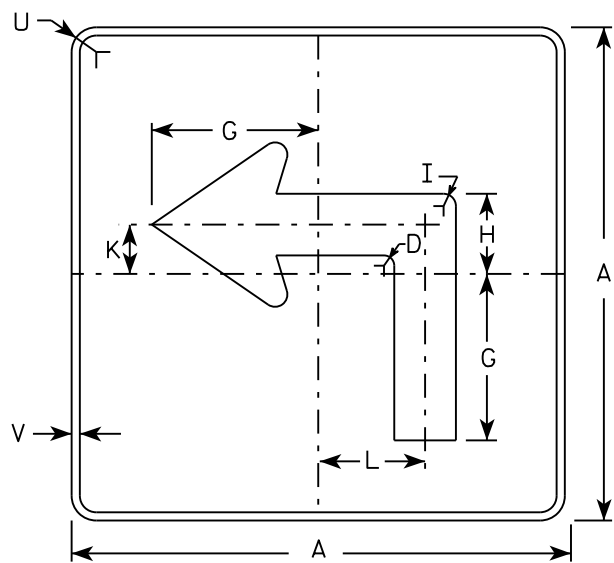
E



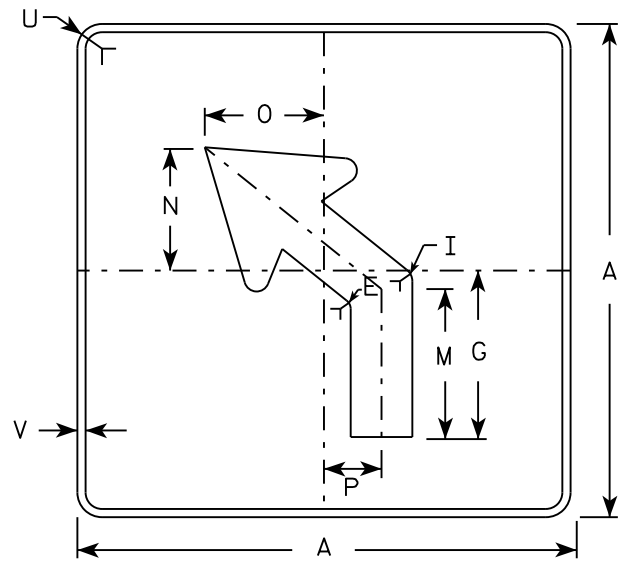
M5-1L
MM5-1L
M05-1L
MP5-1L



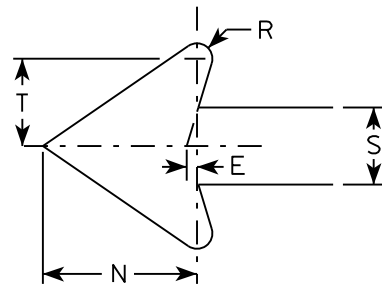
M5-2L
MM5-2L
M05-2L
MP5-2L



MB5-1L
MK5-1L
MN5-1L
MR5-1L



MB5-2L
MK5-2L
MN5-2L
MR5-2L



NOTES

- Signs are Type II - Type H reflective except as shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- | | |
|-----------------|---|
| M5-1 and M5-2 | Background - White |
| | Message - Black |
| MB5-1 and MB5-2 | Background - Blue |
| | Message - White |
| MK5-1 and MK5-2 | Background - Green |
| | Message - White |
| MM5-1 and MM5-2 | Background - White |
| | Message - Green |
| MN5-1 and MN5-2 | Background - Brown |
| | Message - White |
| M05-1 and M05-2 | Background - Orange - Type F Reflective |
| | Message - Black |
| MP5-1 and MP5-2 | Background - White - Type H Reflective |
| | Message - Blue |
| MR5-1 and MR5-2 | Background - Brown |
| | Message - Yellow |
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

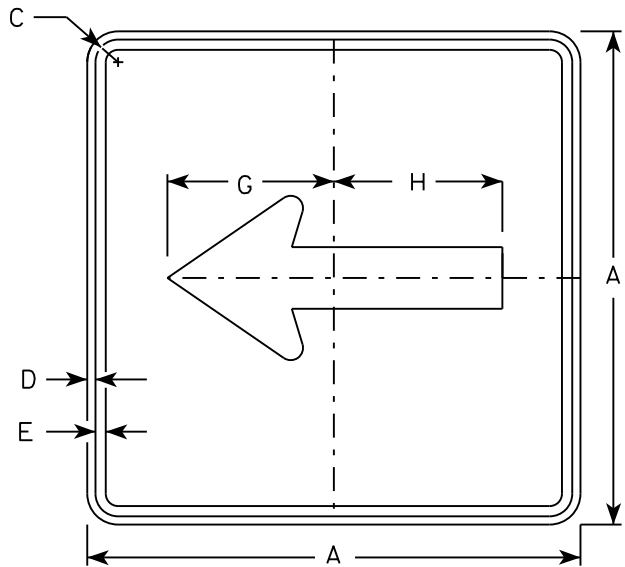
PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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STANDARD SIGN
M5-1 & M5-2

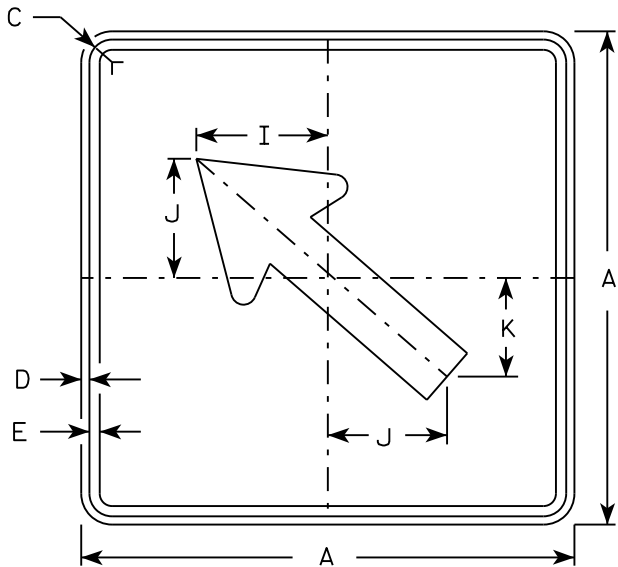
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

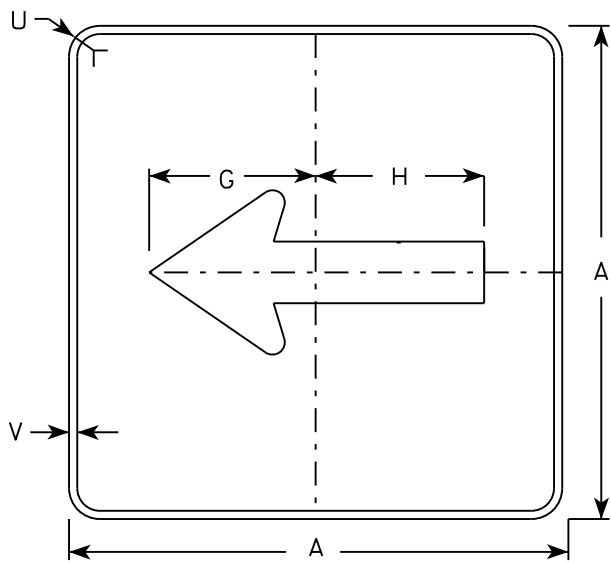
DATE 10/15/15 PLATE 146 M5-1.13



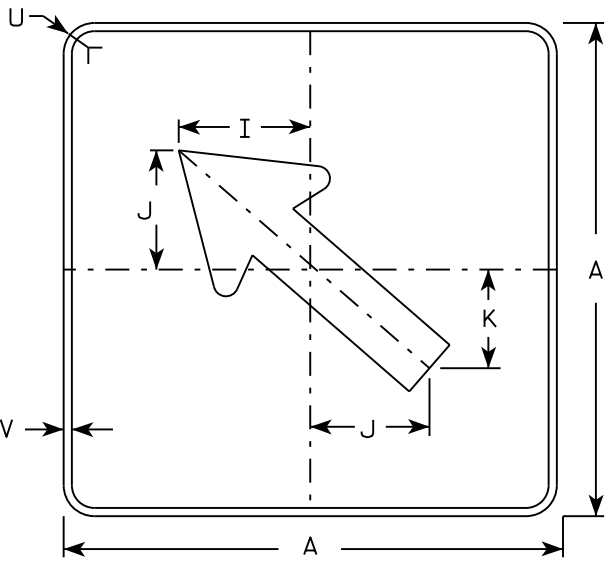
M6 - 1
MM6 - 1
M06 - 1
MP6 - 1



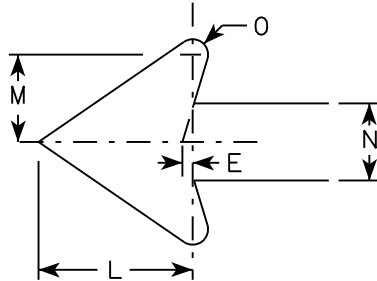
M6 - 2
MM6 - 2
M06 - 2
MP6 - 2



MB6 - 1
MK6 - 1
MN6 - 1
MR6 - 1



MB6 - 2
MK6 - 2
MN6 - 2
MR6 - 2



NOTES

- 1. Signs are Type II - Type H except as Shown
- 2. Color:
Background - See note 4
Message - See note 4
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. M6-1 and M6-2 Background - White
Message - Black
MB6-1 and MB6-2 Background - Blue
Message - White
MK6-1 and MK6-2 Background - Green
Message - White
MM6-1 and MM6-2 Background - White
Message - Green
MN6-1 and MN6-2 Background - Brown
Message - White
M06-1 and M06-2 Background - Orange - Type F Reflective
Message - Black
MP6-1 and MP6-2 Background - White
Message - Blue
MR6-1 and MR6-2 Background - Brown
Message - Yellow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

PROJECT NO:

HWY:

COUNTY:

DATE 10/15/15

PLAT 147

SHEET NO:

E

STANDARD SIGN
M6 - 1 & M6 - 2
SERIES

WISCONSIN DEPT OF TRANSPORTATION

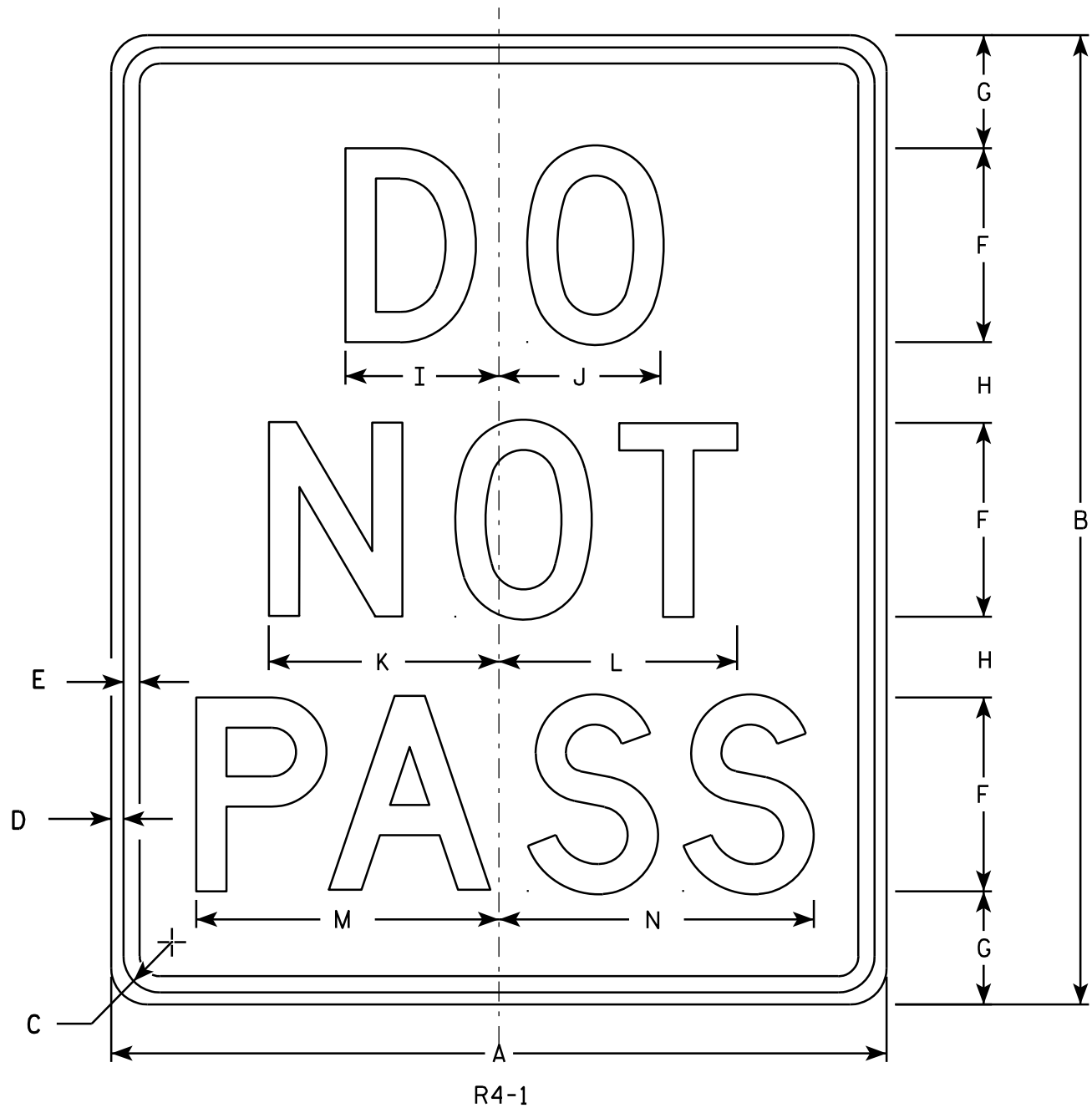
APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15

PLAT 147

M6-1.15

7



NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	4	3 1/2	2 1/2	3 1/8	3 1/4	4 3/4	4 7/8	6 1/4	6 1/2													3.0
2S	24	30	1 1/8	3/8	1/2	6	3 1/2	2 1/2	4 3/4	5	7 1/8	7 3/8	9 3/8	9 3/4													5.0
2M	24	30	1 1/8	3/8	1/2	6	3 1/2	2 1/2	4 3/4	5	7 1/8	7 3/8	9 3/8	9 3/4													5.0
3																											
4	36	48	1 5/8	5/8	3/4	8	7	5	6 1/4	6 5/8	9 1/2	9 3/4	12 1/2	13													12.0
5	48	60	2 1/4	3/4	1	10	8	7	7 3/4	8 3/8	11 7/8	12 1/4	15 5/8	16 1/4													20.0

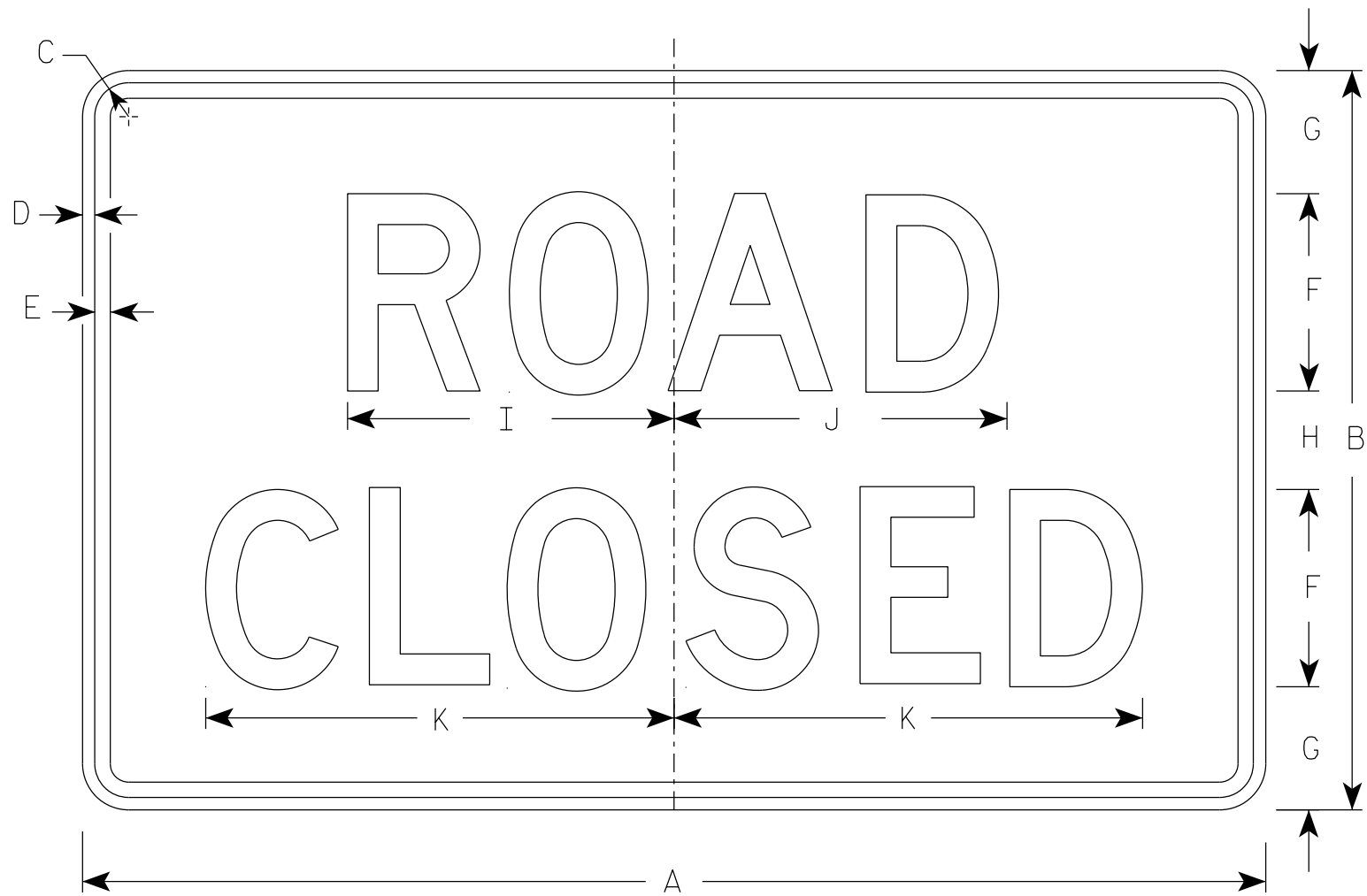
STANDARD SIGN
R4 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

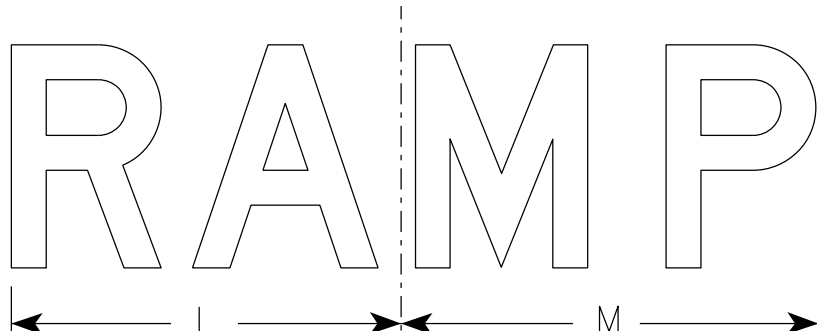
DATE 3/25/2011 PLATE NO. R4-1.7

PROJECT NO:	HWY:	COUNTY:	SHEET NO: 148	E
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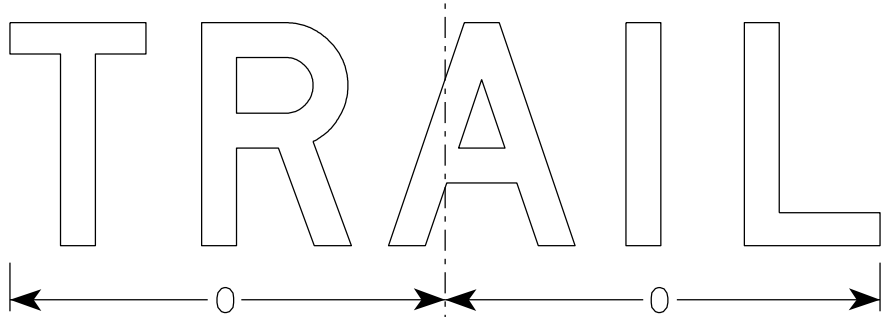


R11-2

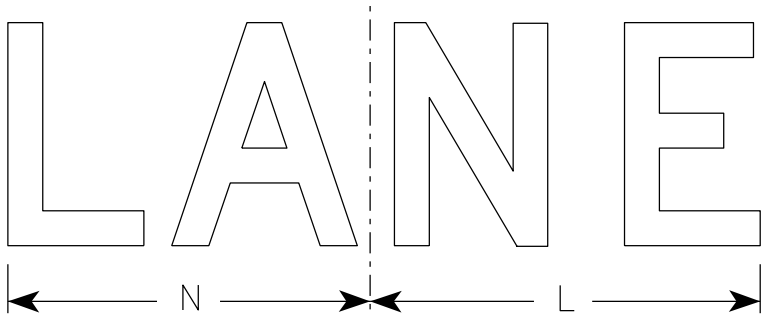
- NOTES
1. Sign is Type II - Type H Reflective
 2. Color:
Background - White
Message - Black
 3. Message Series - D
 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
 5. Modify the message as required.



R11-2R



R11-2T



R11-2L

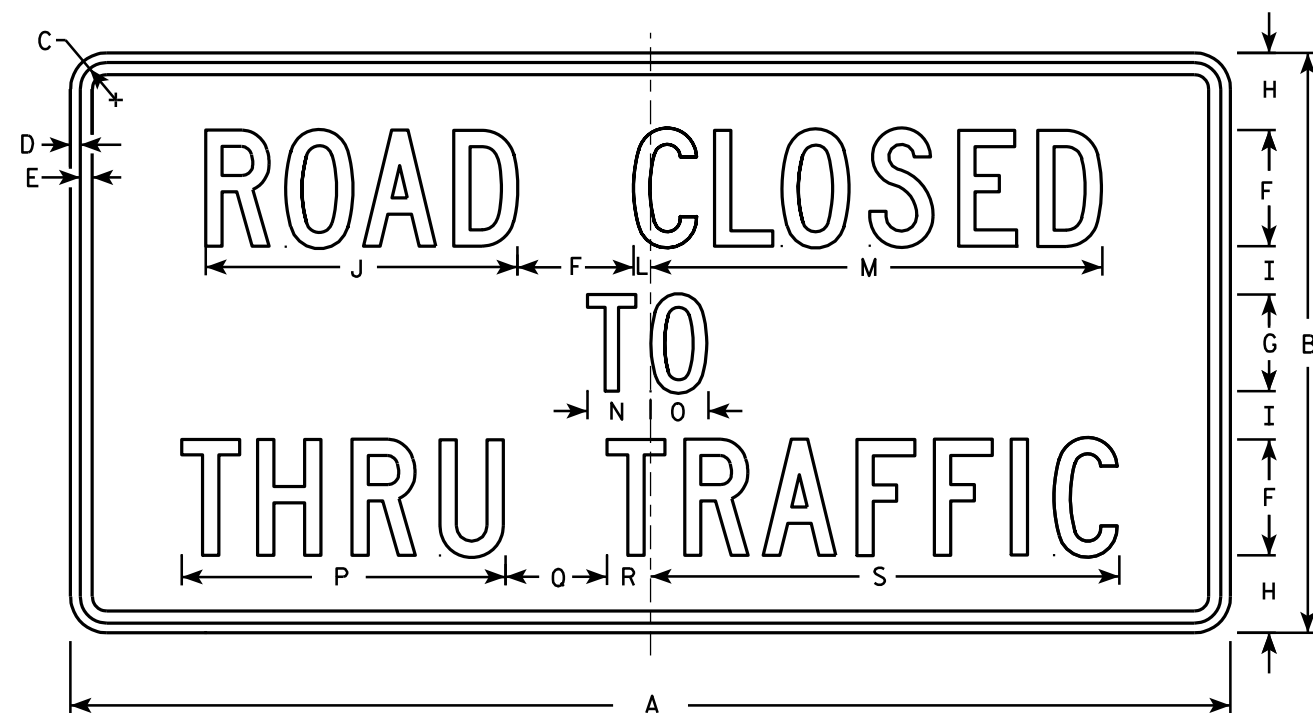
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13	15 5⁄8												10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13	15 5⁄8												10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13	15 5⁄8												10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13	15 5⁄8												10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13	15 5⁄8												10.0

STANDARD SIGN
R11-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/29/2021 PLATE NO. R11-2.11



R11-4

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - White
Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	60	30	1 3⁄8	½	5⁄8	6	5	4	2 ½	16 ⅛		7⁄8	23 3⁄8	3 ¼	3	16 ¾	5 ¼	2 ¼	24 ¼								12.5
2M	60	30	1 3⁄8	½	5⁄8	6	5	4	2 ½	16 ⅛		7⁄8	23 3⁄8	3 ¼	3	16 ¾	5 ¼	2 ¼	24 ¼								12.5
3																											
4																											
5																											

STANDARD SIGN
R11 - 4

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-4.3

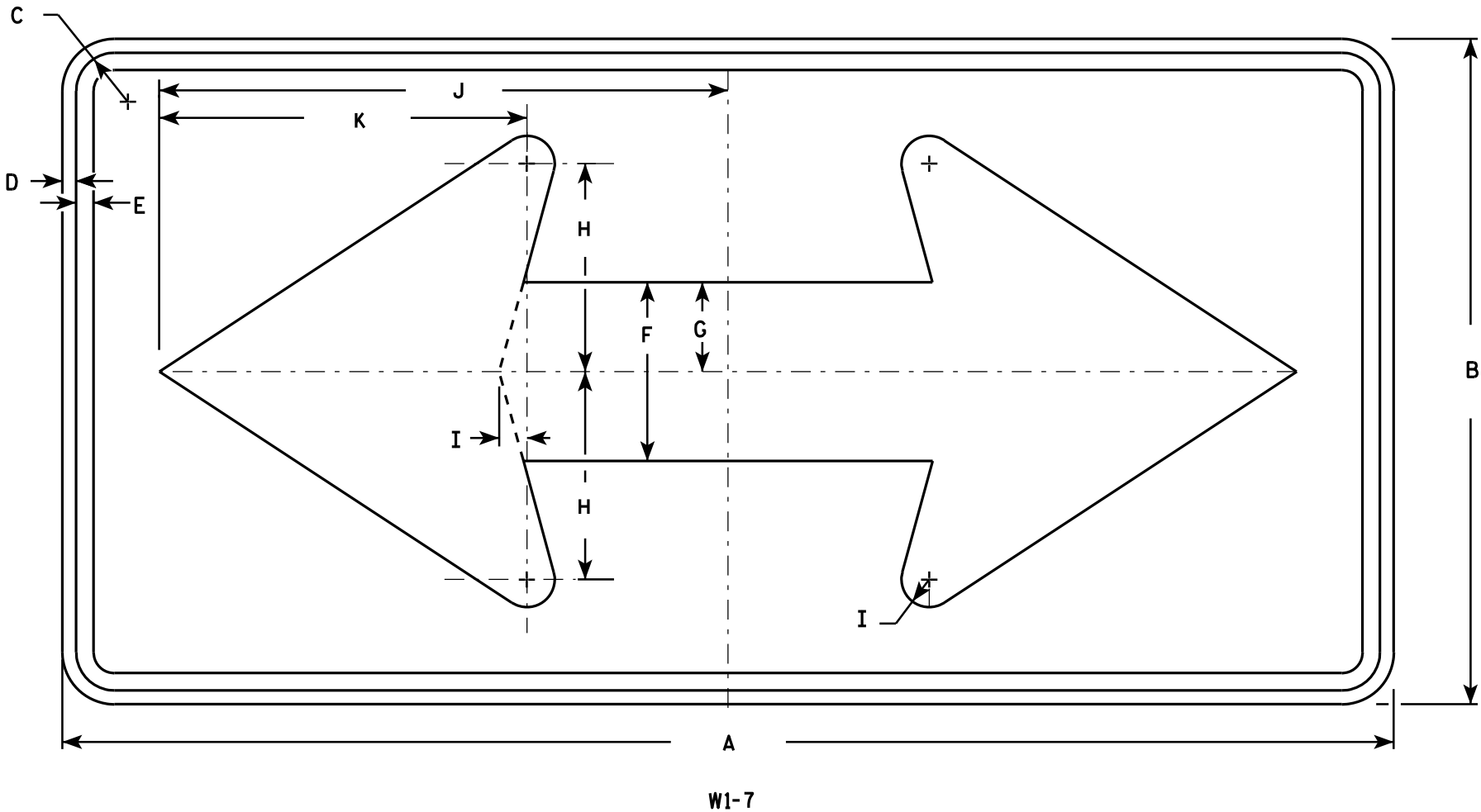
PROJECT NO:

HWY:

COUNTY:

SHEET NO: 150

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 1/8	3/8	1/2	5	2 1/2	5 3/4	3/4	15 5/8	10 1/8																4.5
2S	48	24	1 3/8	1/2	5/8	6 1/2	3 1/4	7 1/2	1	20 1/2	13 1/4																8.0
2M	48	24	1 3/8	1/2	5/8	6 1/2	3 1/4	7 1/2	1	20 1/2	13 1/4																8.0
3	60	30	1 3/8	1/2	5/8	8	4	9 1/4	1 1/4	25 3/8	16 1/4																12.5
4	60	30	1 3/8	1/2	5/8	8	4	9 1/4	1 1/4	25 3/8	16 1/4																12.5
5	96	48	2 1/4	3/4	1	13	6 1/2	15	2	41	26 1/2																32.0

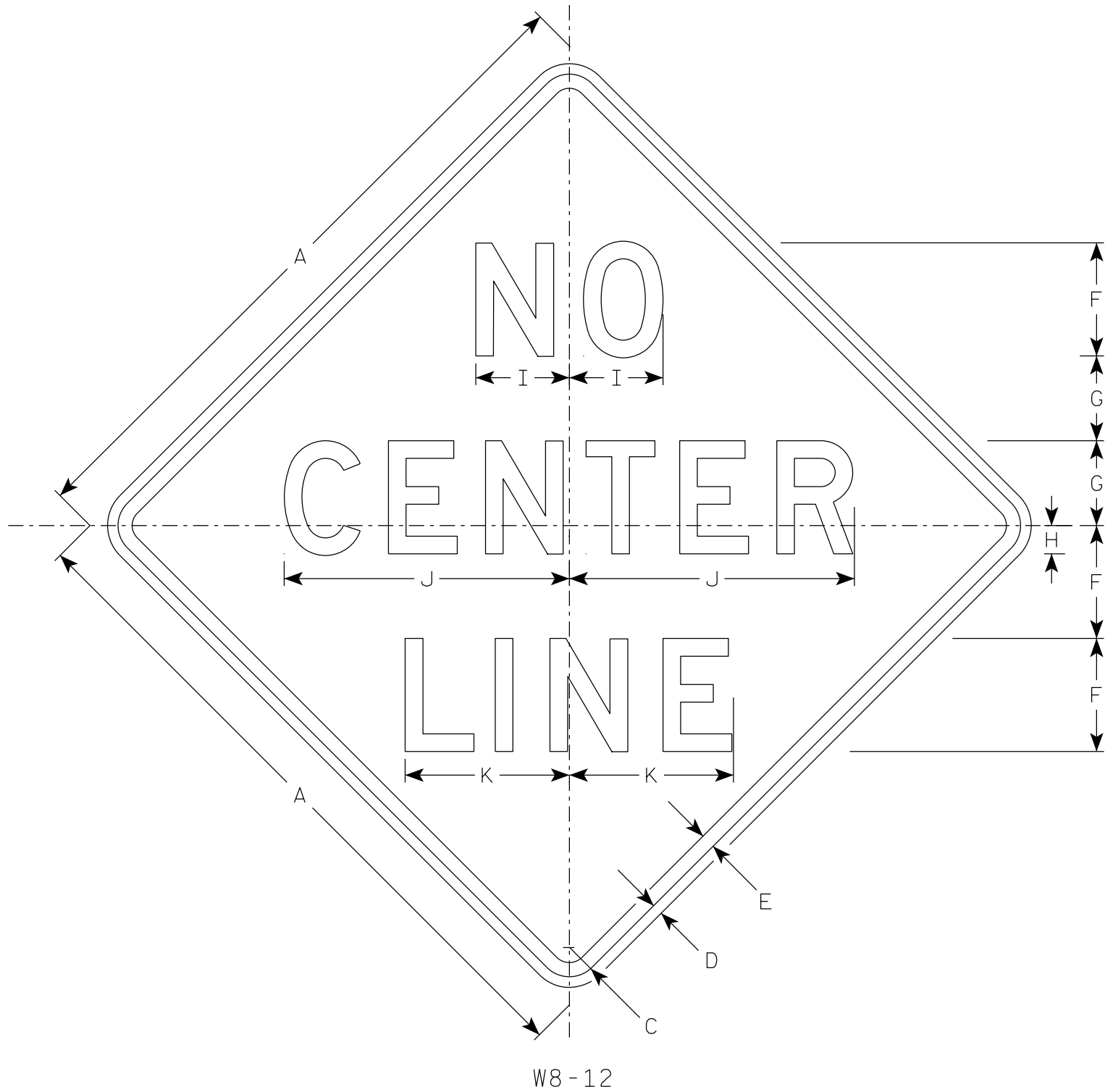
STANDARD SIGN
W1 - 7

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/7/10 PLATE NO. W1-7.7

7



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5⁄8	5⁄8	3⁄4	6	4 1⁄2	1 1⁄2	5 1⁄8	16	9																9.0
2S	48		2 1⁄4	3⁄4	1	8	6	2	6 5⁄8	20 1⁄4	11 5⁄8																16.0
2M	48		2 1⁄4	3⁄4	1	8	6	2	6 5⁄8	20 1⁄4	11 5⁄8																16.0
3	48		2 1⁄4	3⁄4	1	8	6	2	6 5⁄8	20 1⁄4	11 5⁄8																16.0
4	48		2 1⁄4	3⁄4	1	8	6	2	6 5⁄8	20 1⁄4	11 5⁄8																16.0
5	48		2 1⁄4	3⁄4	1	8	6	2	6 5⁄8	20 1⁄4	11 5⁄8																16.0

STANDARD SIGN
W8-12

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/30/2020 PLATE NO. W8-12.4

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Message Series - C



W16-9P

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	1 1/8	3/8	3/8	5	3 1/2	3 1/8	17 3/4																		2.0
2M	30	18	1 1/8	3/8	1/2	7	5 1/2	2 3/4	24 1/2																		3.75
3	30	18	1 1/8	3/8	1/2	7	3 1/2	2 3/4	24 1/2																		3.75
4	48	24	1 3/8	1/2	5/8	10	7	6 1/8	35 3/4																		8.0
5																											

STANDARD SIGN

W16-9P

WISCONSIN DEPT OF TRANSPORTATION

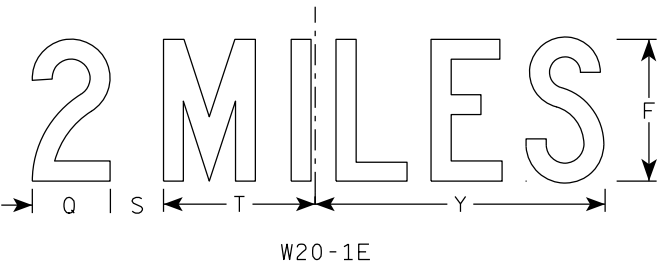
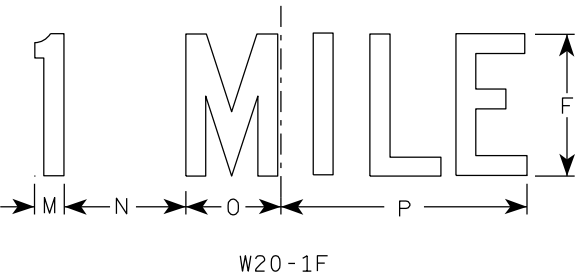
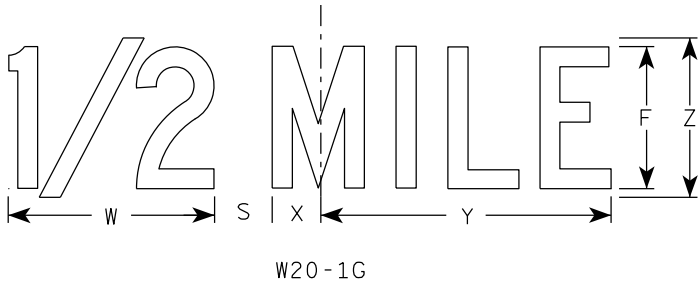
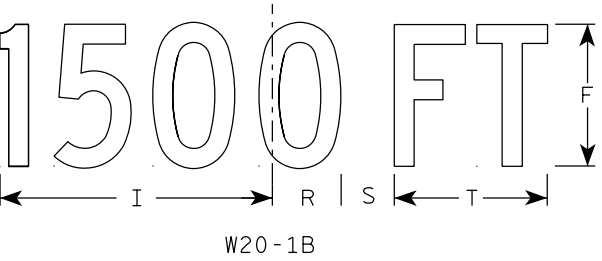
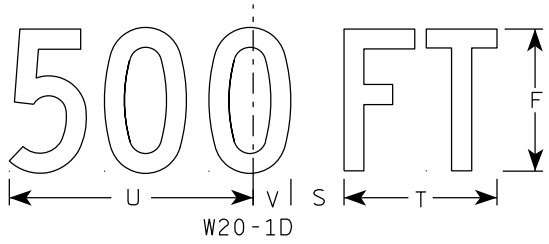
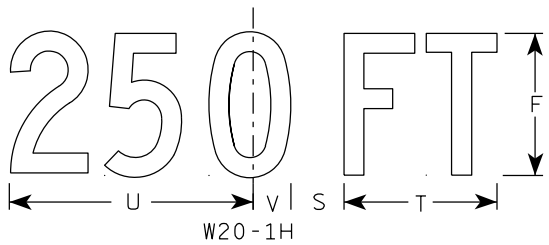
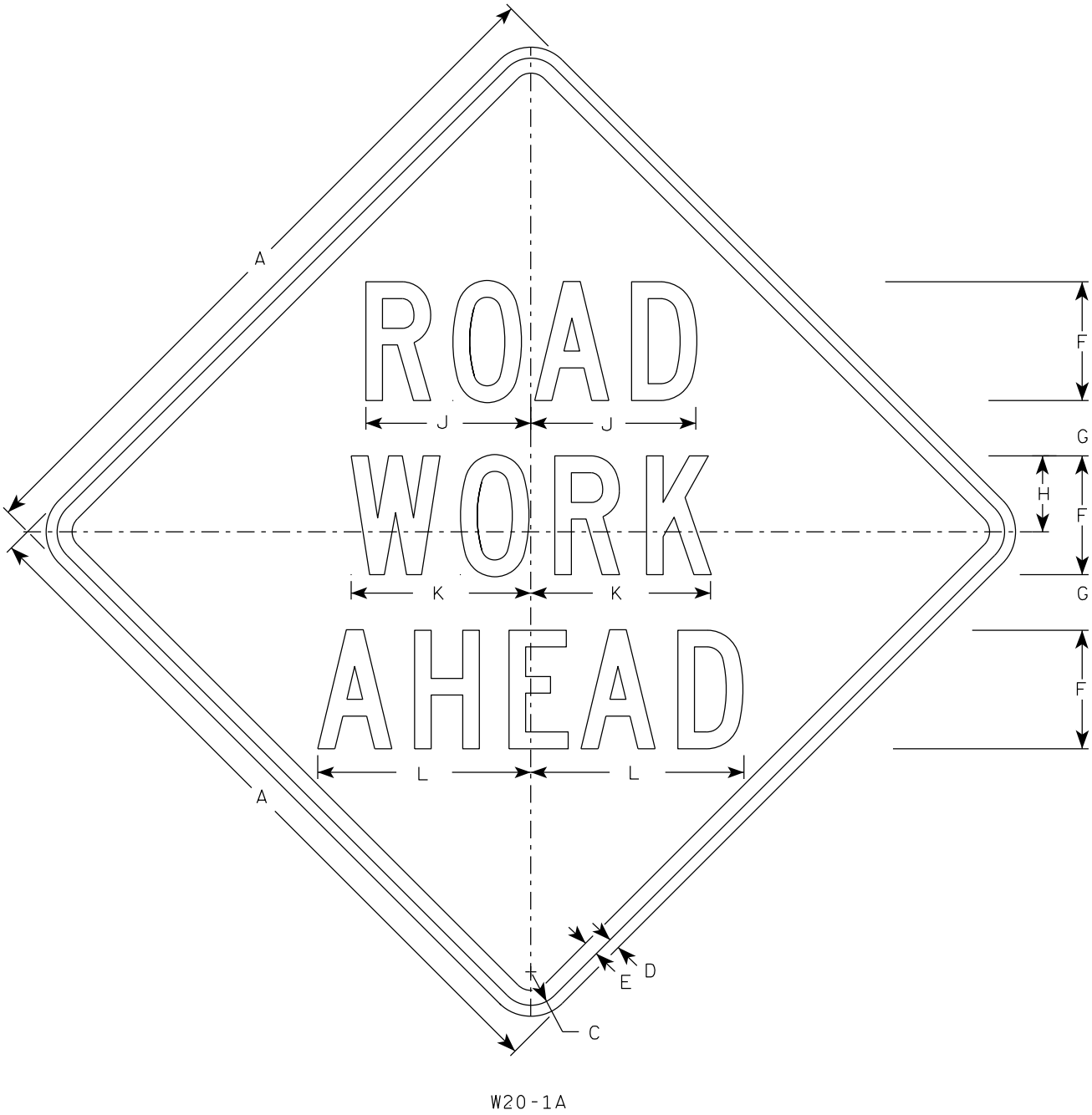
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/7/19 PLATE NO. W16-9P.7

PROJECT NO:	HWY:	COUNTY:	SHEET NO: 153		E
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NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



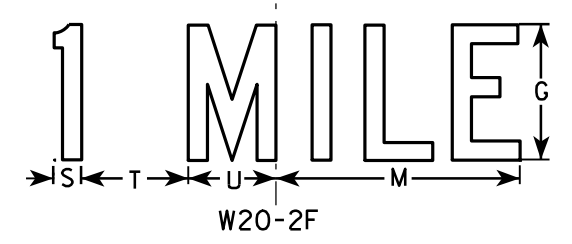
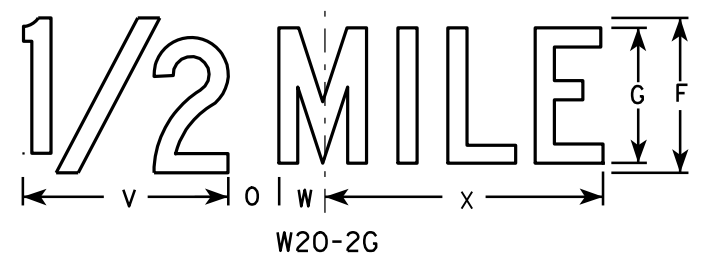
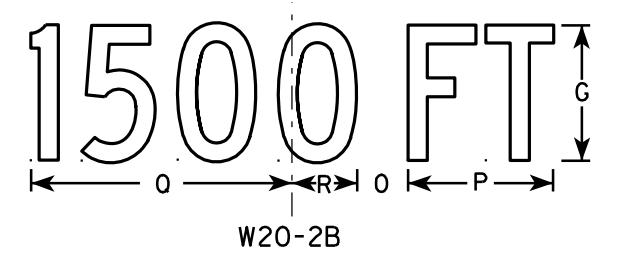
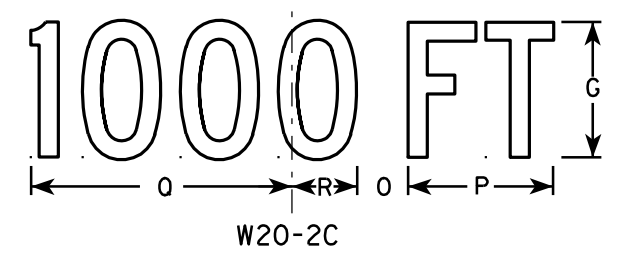
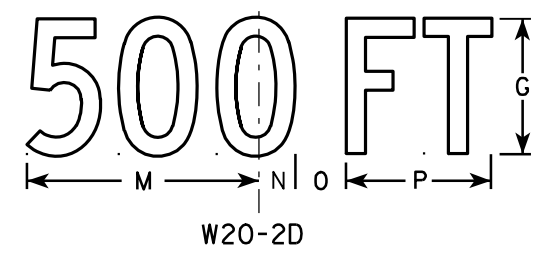
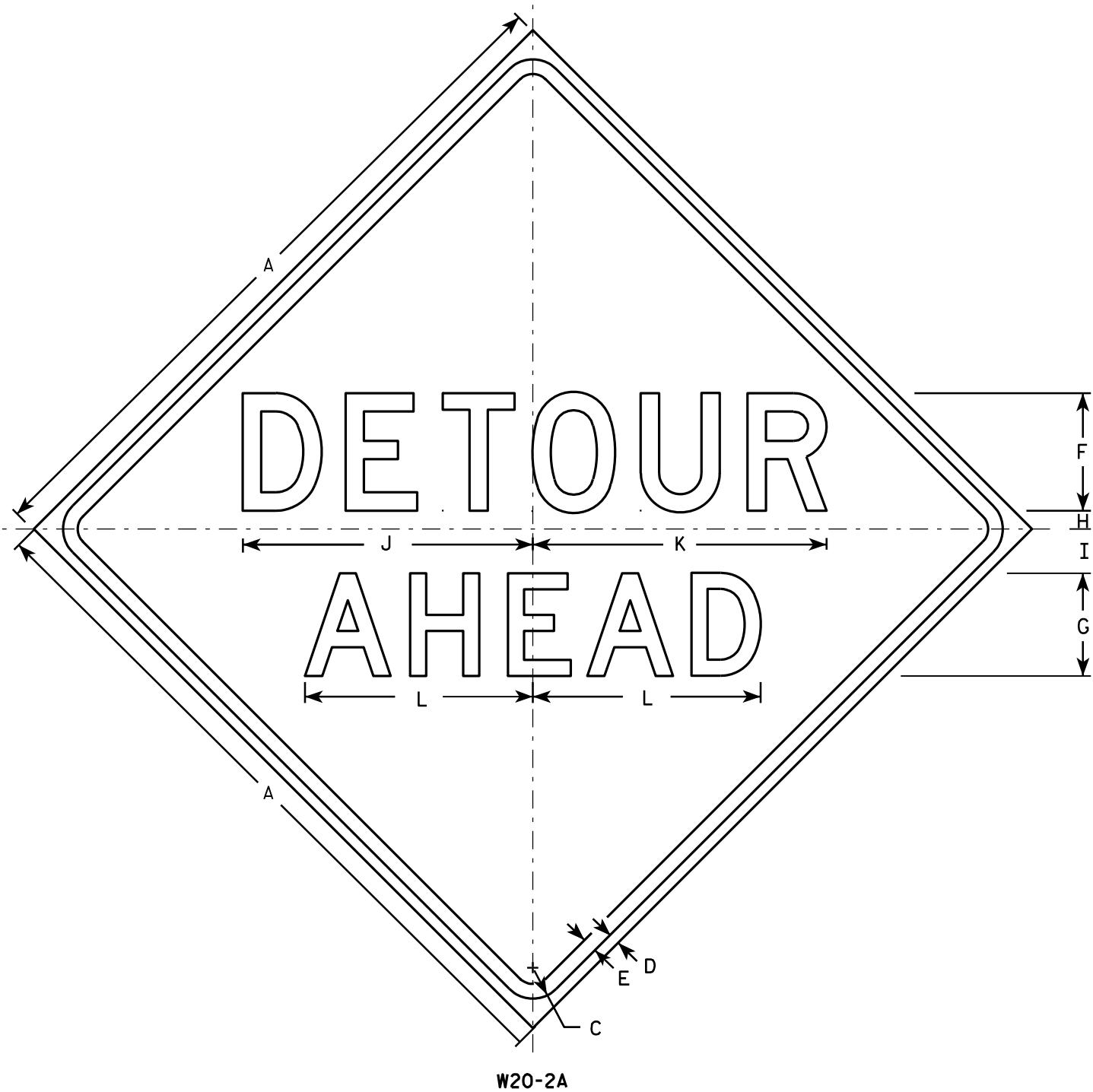
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Areq sq. ft.
1	36		1 5/8	5/8	3/4	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9	3 1/4	2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

STANDARD SIGN
W20-1A, B, C, D, E, F, G & H

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/25/2020 PLATE NO. W20-1.11



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - See note 5
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. Line 1 is Series D.
Line 2 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	6	5	1	2 1/4	14 3/4	15	11 5/8	9	1 3/8	1 7/8	5 5/8	10 1/8	2 1/2	1 1/8	4 1/2	3 1/2	8	1 3/4	10 3/4			9.0
2S	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
2M	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
3	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
4	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
5	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0

STANDARD SIGN
W20-2A,B,C,D,F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-2.6

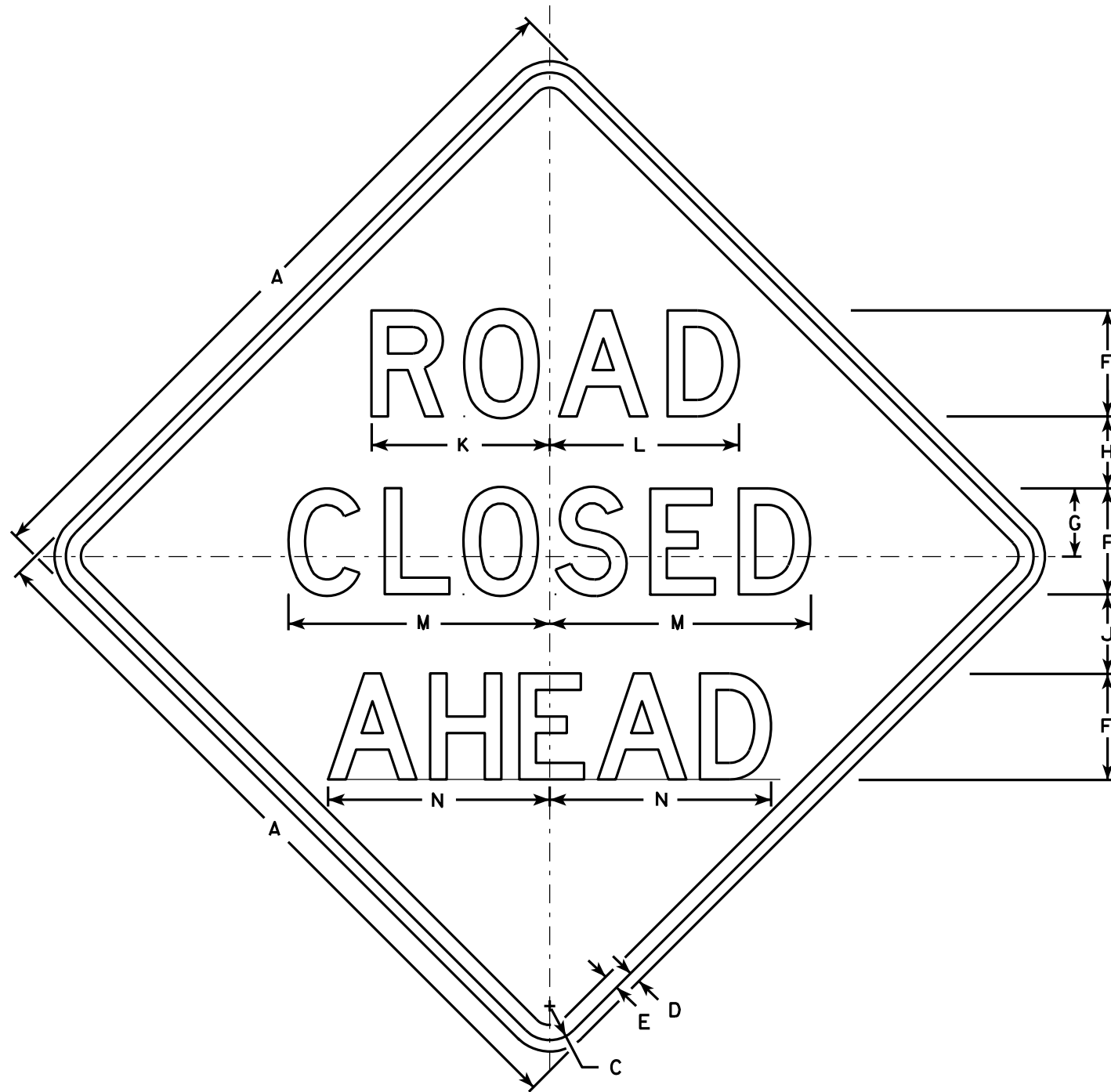
PROJECT NO:

HWY:

COUNTY:

SHEET NO: 155

E



W20-3A

500 FT

W20-3D

1000 FT

W20-3C

1500 FT

W20-3B

1/2 MILE

W20-3G

1 MILE

W20-3F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

PROJECT NO:

HWY:

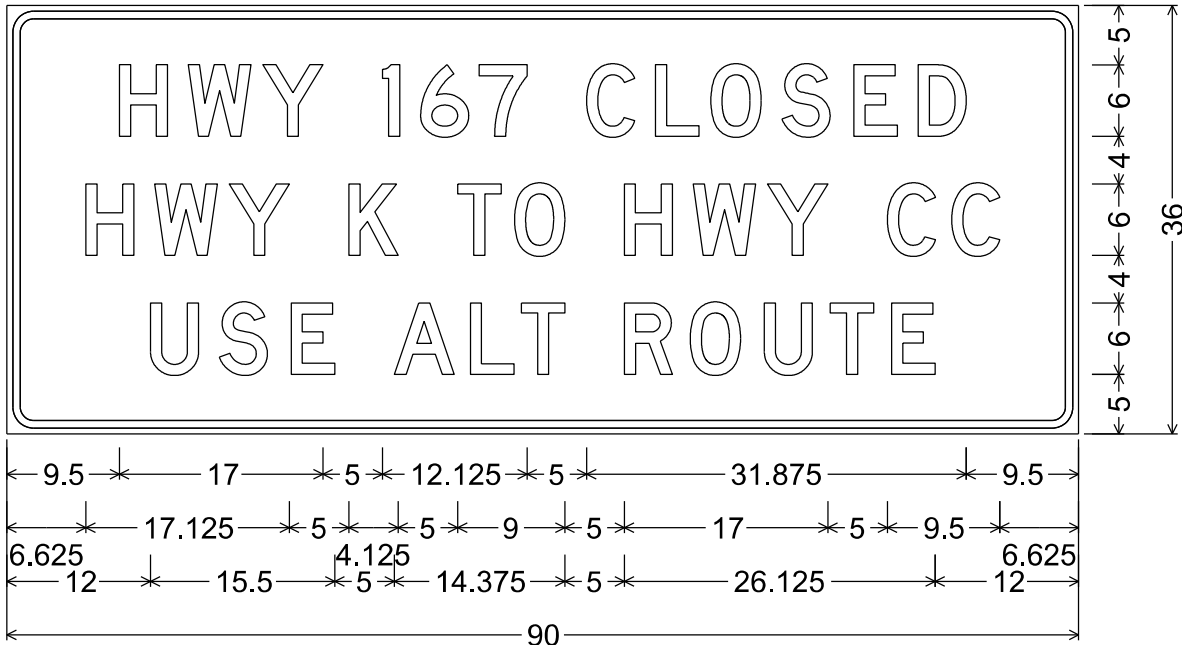
COUNTY:

SHEET NO: 156

E

NOTES

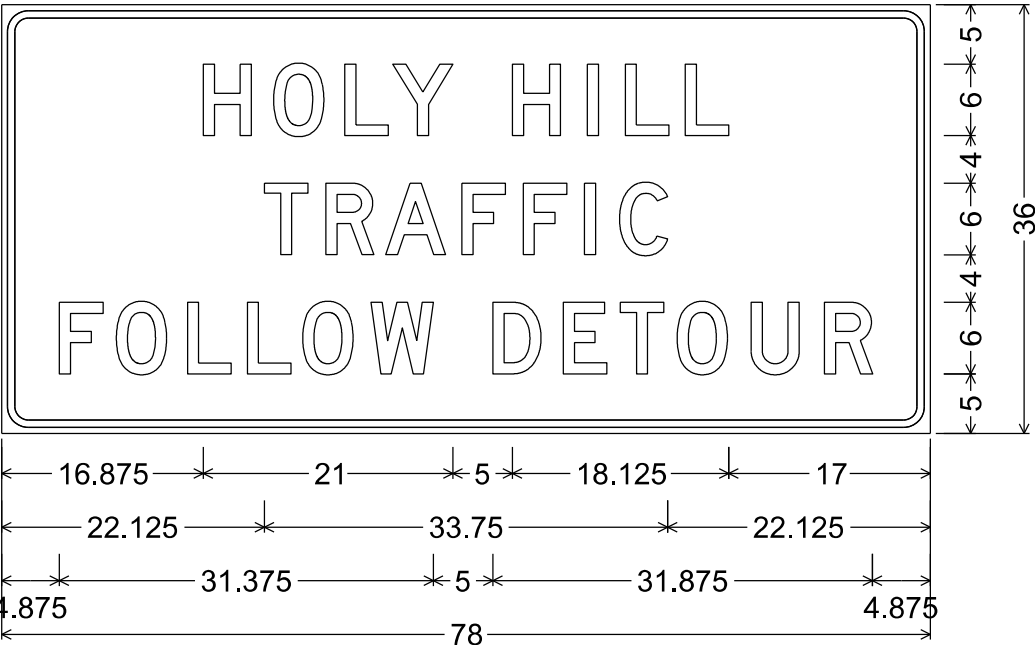
- 1. Fixed Message Signs Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - D or as noted.



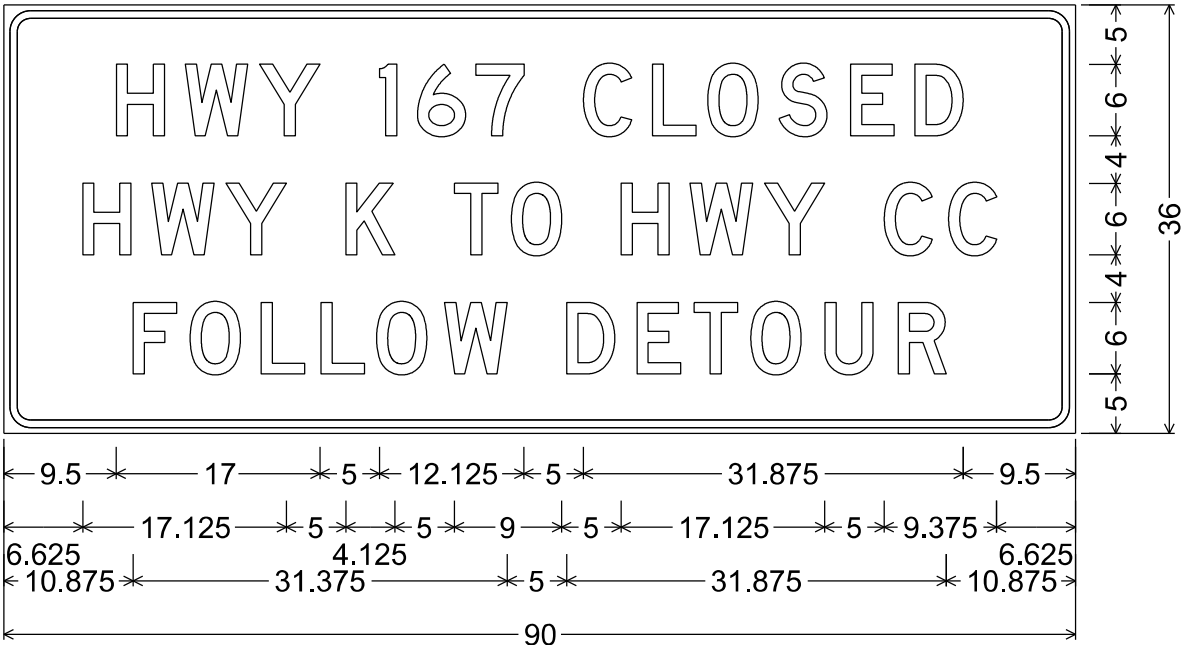
2.250" Radius, 0.625" Border, 0.500" Indent



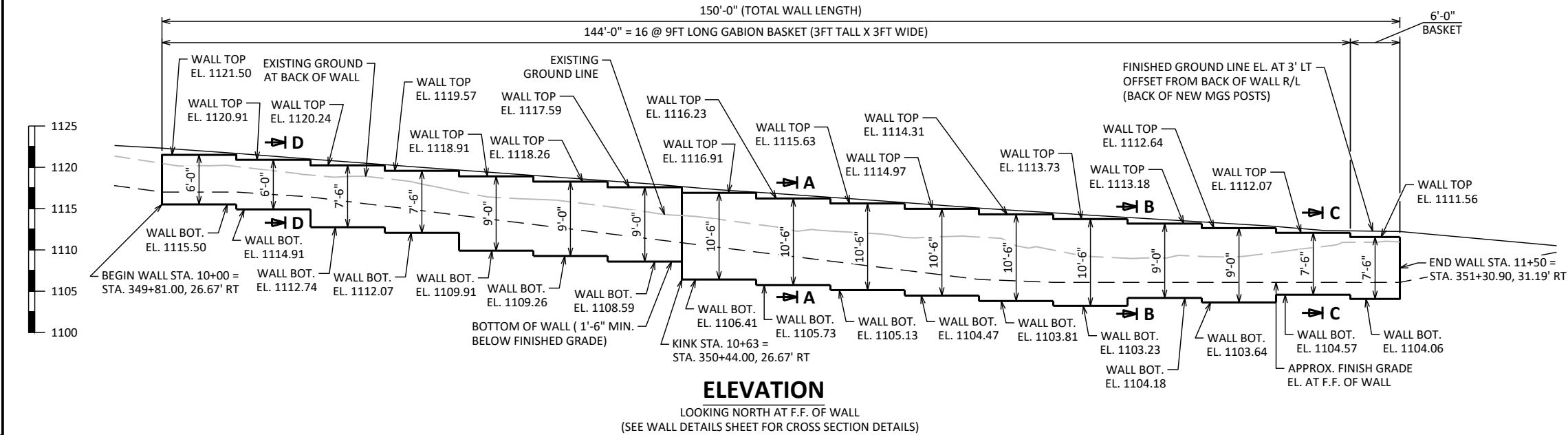
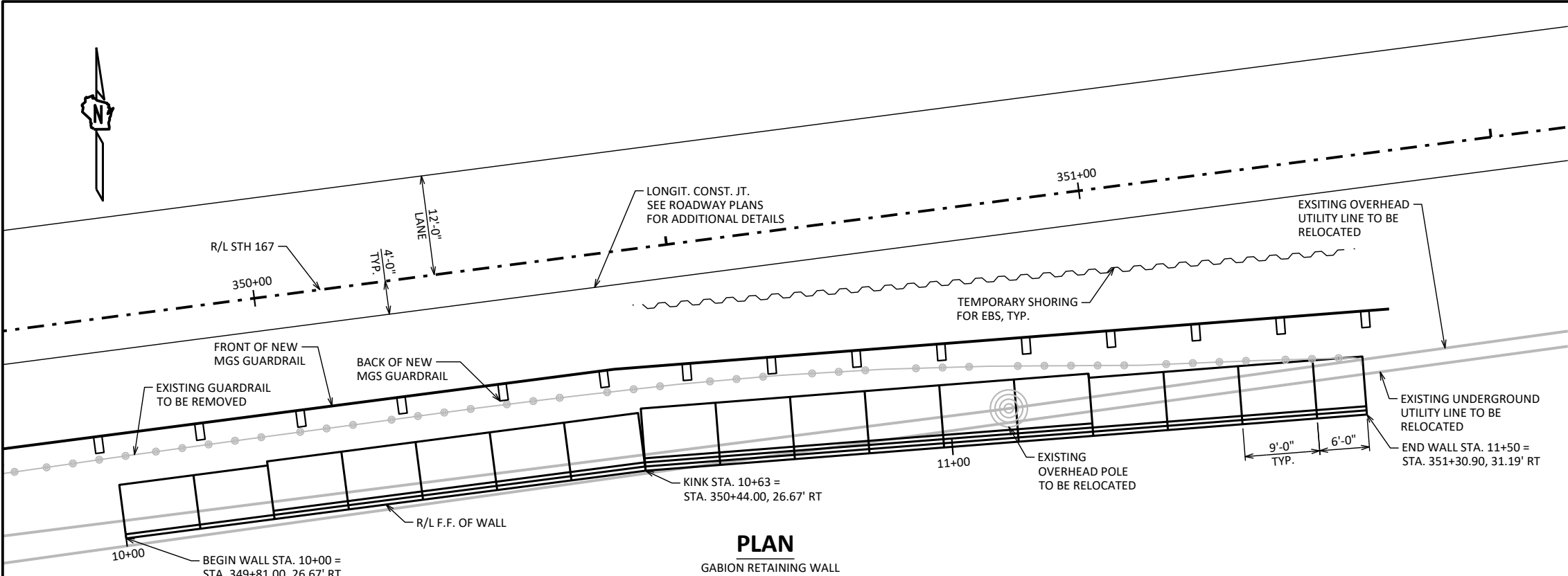
1.500" Radius, 0.625" Border, 0.500" Indent
"HOLY", C; "HILL", C;



2.250" Radius, 0.625" Border, 0.500" Indent

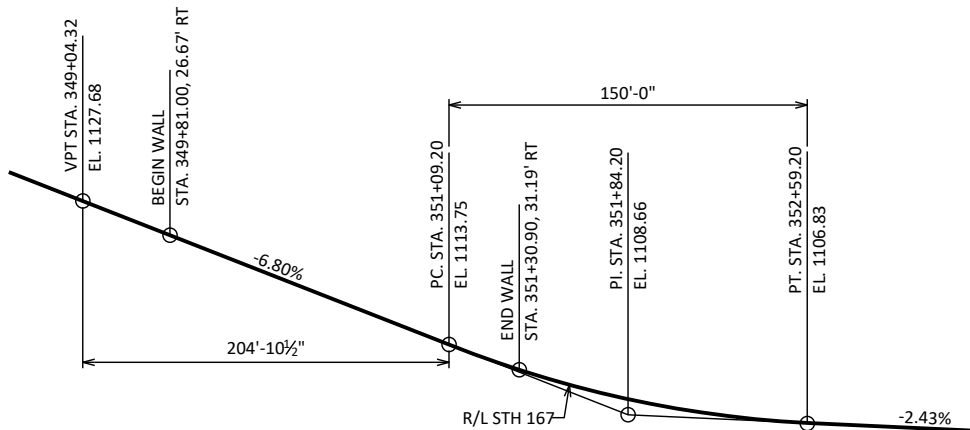


2.250" Radius, 0.625" Border, 0.500" Indent



TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	TOTALS
206.3001	EXCAVATION FOR STRUCTURES RETAINING WALLS (R-66-85)	EACH	1
209.2500	BACKFILL GRANULAR GRADE 2	TON	665
511.1200	TEMPORARY SHORING R-66-85	SF	590
SPV.0035	GABION WALL R-66-85	CY	372



PROFILE GRADE LINE - STH 167

GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED.
- THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES RETAINING WALLS R-66-85" SHALL BE THE BOTTOM OF WALL WHERE EXCAVATION BELOW SUBGRADE (EBS) IS REQUIRED.
- ALL WALL STATIONING AND OFFSETS ARE GIVEN TO THE FRONT FACE OF WALL R-66-85.
- THE UTILITY INFORMATION SHOWN ON THESE DRAWINGS CONCERNING TYPE AND LOCATION OF UNDERGROUND UTILITIES IS NOT GUARANTEED TO BE ACCURATE OR ALL-INCLUSIVE. THE CONTRACTOR IS RESPONSIBLE FOR MAKING THEIR OWN DETERMINATION AS TO TYPE AND LOCATION OF UNDERGROUND UTILITIES AS NECESSARY TO AVOID DAMAGE.
- STRUCTURAL BACKFILL IS INCLUDED IN THE BID ITEM "GABION WALL R-66-85"
- THE PLAN QUANTITY FOR THE BID ITEM "GABION WALL R-66-85" IS BASED ON A WALL HEIGHT MEASURED FROM THE TOP OF THE WALL TO A MINIMUM HEIGHT OF 1'-6" BELOW FINISHED GRADE.
- THE RETAINING WALL IS DESIGNED FOR A LIVE LOAD SURCHARGE OF 240 PSF.

STATE PROJECT NUMBER
2300-06-70

TRAFFIC DATA

STH 167
ADT = 3,200 (2047)
R.D.S. = 45 MPH

LIST OF DRAWINGS:

- GENERAL PLAN
- WALL DETAILS
- SUBSURFACE EXPLORATION

STRUCTURE DESIGN CONTACTS:
IAN LINDLOFF 608-261-2557
DOMINIQUE BECHLE 608-261-8205

NO.	DATE	REVISION	BY
BUREAU OF STRUCTURES			
ACCEPTED <i>[Signature]</i> DMB 11/03/23 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE R-66-85			
GABION WALL ALONG STH 167			
COUNTY	WASHINGTON	TOWN	ERIN
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION			
DESIGNED BY	IDL	DESIGNED CK'D WAH	DRAWN BY IDL PLANS CK'D WAH
GENERAL PLAN			SHEET 1 OF 3 158

SOIL DESCRIPTION	FRICTION ANGLE (DEGREES)	COHESION (PSF)	UNIT WEIGHT (PCF)
STRUCTURE BACKFILL (BEHIND GABION BASKETS)	30	0	120
FILL BEHIND THE STRUCTURE BACKFILL (RETAINED SOIL, EXISTING EMBANKMENT FILL):			
B-1: FINE TO MEDIUM SAND, BROWN, SOME GRAVEL, LITTLE SILT, TRACE CLAY (FILL), AND FINE TO COARSE GRAVELLY SAND, BROWN TRACE TO FEW SILT	34	0	125
B-2: LEAN CLAY, BROWN, LITTLE SAND, FEW GRAVEL (FILL) AND FINE TO COARSE SAND, BROWN, SOME GRAVEL, TRACE TO FEW SILT, FEW SILT POCKETS (POSSIBLE FILL)	28	0	120
B-3: FINE TO COARSE SAND, DARK BROWN/BROWN, SOME GRAVEL/ASPHALT, FEW SILT, INTERMIXED WITH CLAY (FILL) AND LEAN CLAY, BROWN/DARK BROWN, FEW SAND, TRACE GRAVEL (POSSIBLE FILL), AND SILT, BROWN, FEW CLAY, TRACE SAND AND GRAVEL	27	0	120
BORING 1 - (FOR WALL STA 10+19/STA 350+00 - STH 167 R/L)			
FINE TO MEDIUM SAND, BROWN, SOME GRAVEL, LITTLE SILT, TRACE CLAY (FILL) (ELEVATION 1115.5 FT - 1113.6 FT)	34	0	125
GRAVELLY FINE TO COARSE SAND, BROWN, TRACE TO FEW SILT, SC. SILT SEAMS (ELEVATION 1113.6 FT - 1106.2 FT)	34	0	125
FINE TO COARSE SAND, LIGHT BROWN, SOME GRAVEL, TRACE SILT (ELEVATION 1106.2 FT - 1098.6 FT)	36	0	125
SANDY FINE TO COARSE GRAVEL, LIGHT BROWN, TRACE SILT (ELEVATION 1098.6 FT - 1092.1 FT)	35	0	125
BORING 2 - (FOR WALL STA 10+69/STA 350+50 - STH 167 R/L)			
FINE TO COARSE SAND, BROWN, SOME GRAVEL, TRACE TO FEW SILT, FEW SILT POCKETS (POSSIBLE FILL) (ELEVATION 1109.3 FT - 1108.0 FT)	32	0	120
FINE TO COARSE SAND, LIGHT BROWN/BROWN, LITTLE TO SOME GRAVEL, TRACE SILT AND SANDY FINE TO COARSE GRAVEL, BROWN, TRACE SILT (ELEVATION 1108.0 FT - 1086.5 FT)	35	0	125
BORING 3 - (FOR WALL STA 11+21/STA351+00 - STH 167 R/L)			
EBS OF VERY SOFT TO MEDIUM SILT AND CLAY, AND BACKFILL WITH COMPACTED GRANULAR BACKFILL (ELEVATION 1104.6 FT - 1096.2 FT)	32	0	120
LEAN CLAY, BROWN, TRACE SAND (ELEVATION 1096.2 FT - 1091.2 FT)	0 (ST) 30 (LT)	4,500 (ST) 0 (LT)	125
SANDY FINE TO COARSE GRAVEL, BROWN, FEW SILT (ELEVATION 1091.2 FT - 1083.7 FT)	35	0	125
LEAN CLAY, BROWN, FEW SAND, TRACE TO LITTLE GRAVEL (ELEVATION 1083.7 FT - 1077.2 FT)	0 (ST) 29 (LT)	2,000 (ST) 0 (LT)	125
NOTE: LT = LONG TERM STRENGTH PARAMETER; ST = SHORT TERM STRENGTH PARAMETER			

● ANTICIPATED DEPTH OF EBS RANGES FROM 0'-0" TO 8'-0"±.

WALL STATION	R/L STH 167 STATION	R/L STH 167 OFFSET TO F.F. OF WALL	TOP OF WALL EL.	FINISH GRADE EL.	BOTTOM OF WALL EL.	EXISTING GRADE EL.
10+00.00	349+81.00	26.67' RT	1121.50	1117.00	1115.50	1120.47
10+09.00	349+90.00	26.67' RT	1120.91	1117.00	1114.91	1120.10
10+18.00	349+99.00	26.67' RT	1120.24	1116.41	1112.74	1119.06
10+27.00	350+08.00	26.67' RT	1119.57	1115.30	1112.07	1118.65
10+36.00	350+17.00	26.67' RT	1118.91	1114.18	1109.91	1117.04
10+45.00	350+26.00	26.67' RT	1118.26	1113.07	1109.26	1116.14
10+54.00	350+35.00	26.67' RT	1117.59	1111.95	1108.59	1115.25
10+63.00	350+44.00	26.67' RT	1116.91	1110.84	1106.41	1114.17
10+72.00	350+52.99	27.14' RT	1116.23	1109.72	1105.73	1113.10
10+81.00	350+61.98	27.60' RT	1115.63	1108.61	1105.13	1112.28
10+90.00	350+70.97	28.07' RT	1114.97	1107.49	1104.47	1111.51
10+99.00	350+79.96	28.53' RT	1114.31	1106.38	1103.81	1111.55
11+08.00	350+88.95	29.00' RT	1113.73	1106.07	1103.23	1109.97
11+17.00	350+97.94	29.47' RT	1113.18	1106.07	1104.18	1108.98
11+26.00	351+06.93	29.94' RT	1112.64	1106.07	1103.64	1109.21
11+35.00	351+15.92	30.41' RT	1112.07	1106.07	1104.57	1109.71
11+44.00	351+24.91	30.88' RT	1111.56	1106.07	1104.06	1110.91
11+50.00	351+30.90	31.19' RT	1111.56	1106.07	1104.06	1110.96

-
- The diagram illustrates the excavation limits for a gabion wall. Key features include:
- Excavation Limits:** Indicated by a bracket on the right side of the wall face.
 - Pay Limits for Temporary Shoring:** Indicated by a bracket on the left side of the wall face.
 - Dimensions:**
 - 4'-0" MIN.:** The minimum horizontal distance from the wall face to the start of the excavation.
 - 1'-0" MAX.:** The maximum vertical height of the excavation.
 - Wall Base Width:** The horizontal width of the base of the wall.
 - 1:1 TYP.:** The typical slope ratio of the excavation.
 - Limits of Filling:** Indicated by a bracket on the right side of the wall face.
 - Material Layers:**
 - Top Layer:** Hatched pattern representing compacted fill.
 - Middle Layer:** Dashed pattern representing compacted fill.
 - Bottom Layer:** Stippled pattern representing compacted fill.

	LIMITS OF EXCAVATION AND GABION WALL BACKFILL INCLUDED IN BID ITEM "GABION WALL R-66-85."
	LIMITS OF EXCAVATION INCLUDED IN BID ITEM "EXCAVATION FOR STRUCTURES RETAINING WALL R-66-85." LIMITS TO BE FILLED WITH "BACKFILL GRANULAR GRADE 2."
	EXCAVATION BELOW SUBGRADE INCLUDED IN BID ITEM "EXCAVATION FOR STRUCTURES RETAINING WALLS R-66-85." LIMITS TO BE FILLED WITH "BACKFILL GRANULAR GRADE 2."

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE R-66-85			
		DRAWN BY	PLANS CK'D WAH
WALL DETAILS		SHEET 2 _____ 159 _____	

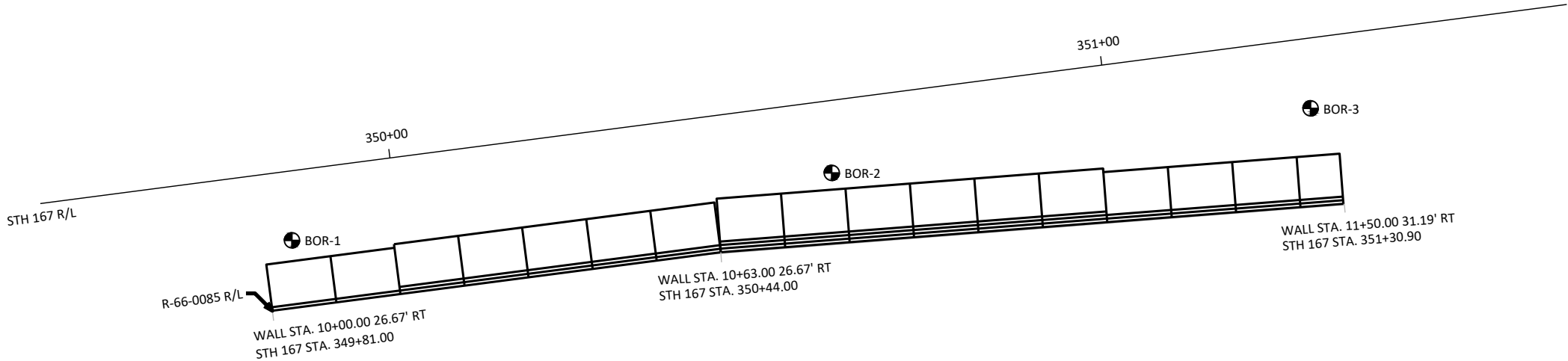
BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	2/03/2022	121138.9	326627.3
2	2/03/2022	121148.3	326702.5
3	2/03/2022	121157.3	326769.2

BORINGS COMPLETED BY: GESTRA

REPORT COMPLETED BY: WISDOT

ALL COORDINATES REFERENCED TO WCCS NAD 83 (91) WASHINGTON COUNTY

COORDINATES COLLECTED USING NON-SURVEY GRADE EQUIPMENT



STATE PROJECT NUMBER

2300-06-70

MATERIAL SYMBOLS

ASPHALT

CONCRETE

SAND

BOULDERS OR COBBLES

SHALE

TOPSOIL

FILL

CLAY

LIMESTONE

SANDSTONE

PEAT

GRAVEL

SILT

BEDROCK (UNKNOWN)

IGNEOUS/META

LEGEND OF BORING

BORING #/EL STA./OFFSET

ST

0.25

17

F-C

COBBLE OR BOULDER

WEATHERED LIMESTONE

CORE RUN #1 - 24'-29'

REC=80%, RQD=72%

(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽

 AT TIME OF DRILLING

▼

 END OF DRILLING

▼

 AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE R-66-85

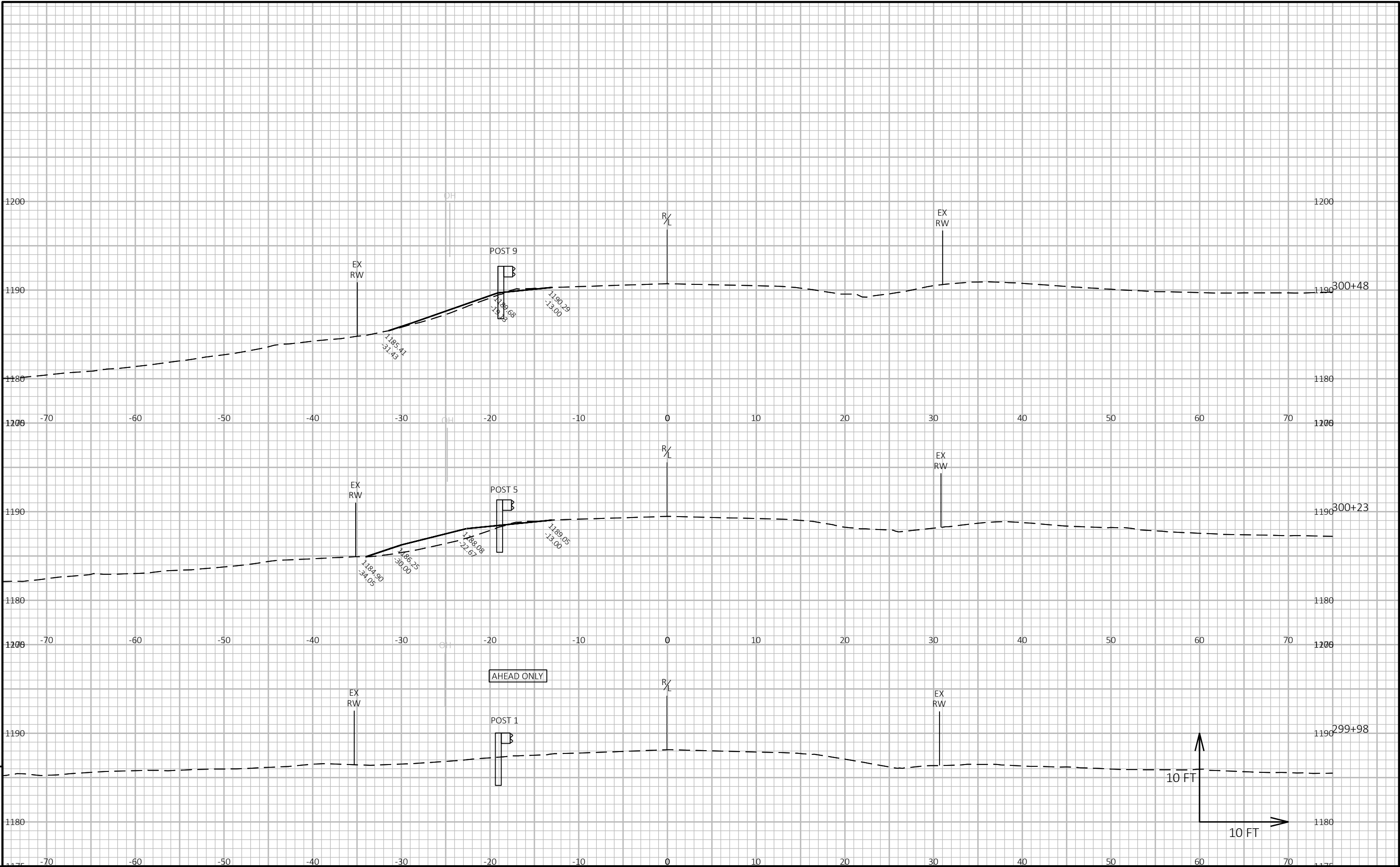
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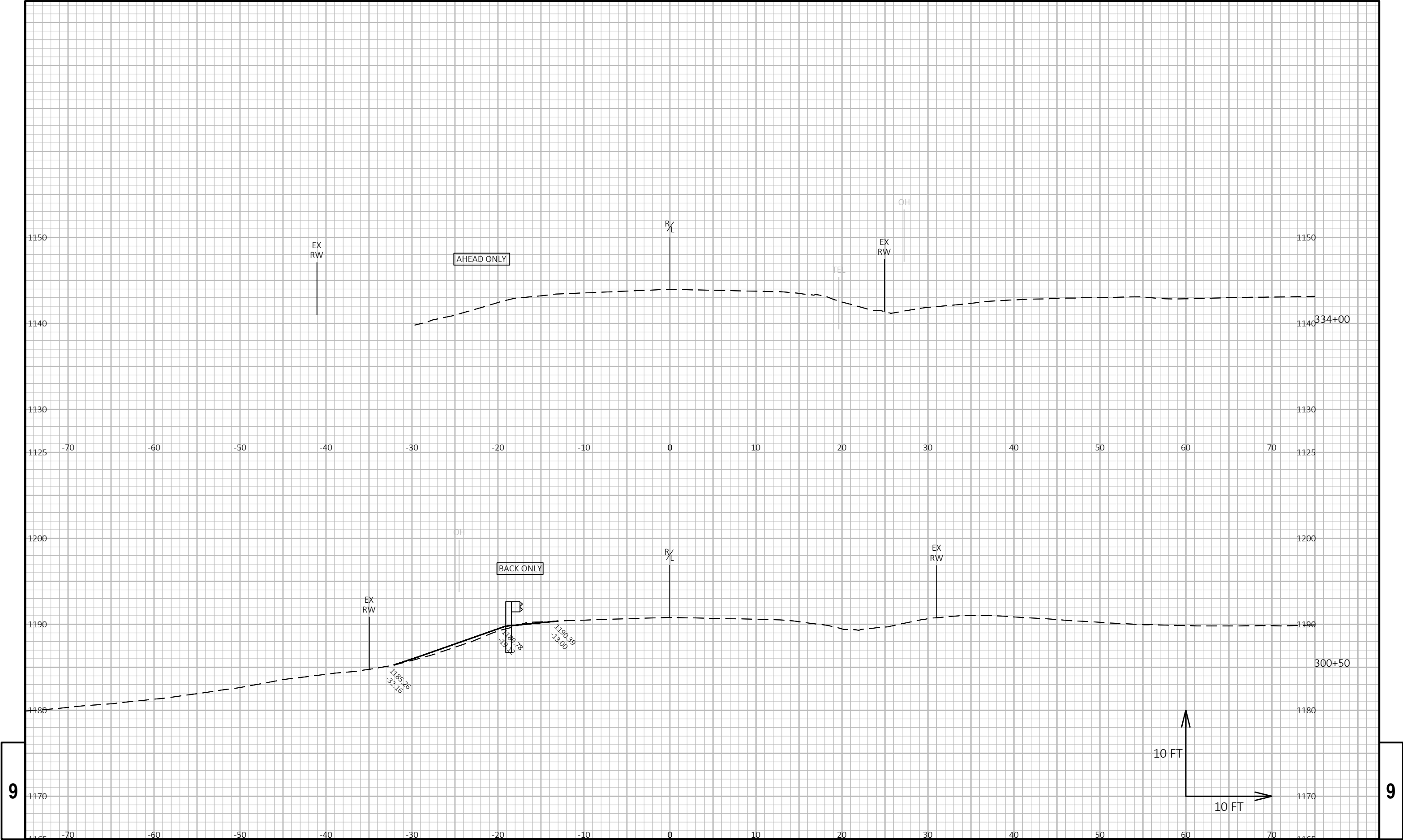
PLANS CK'D WAH

SUBSURFACE EXPLORATION

SHEET 3
160

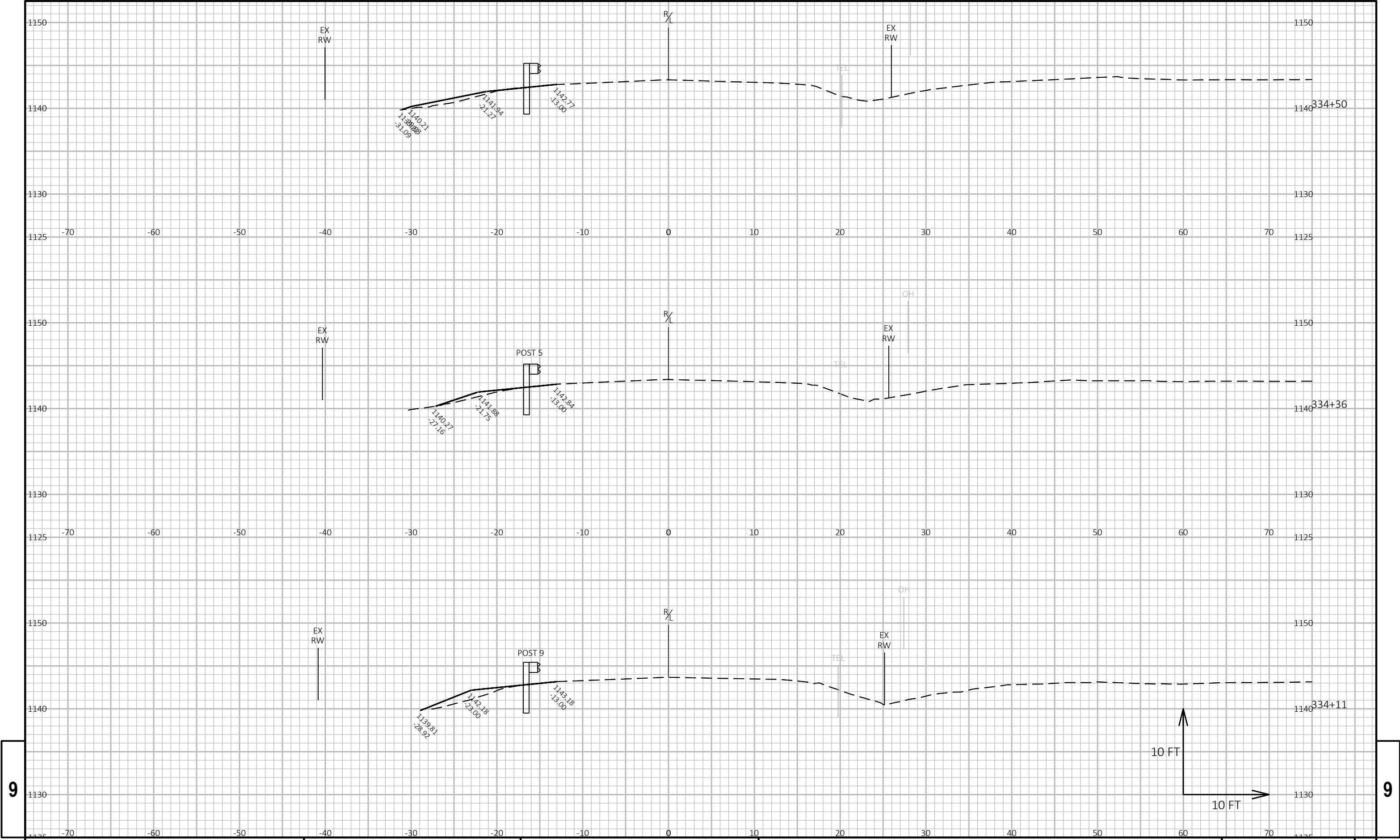
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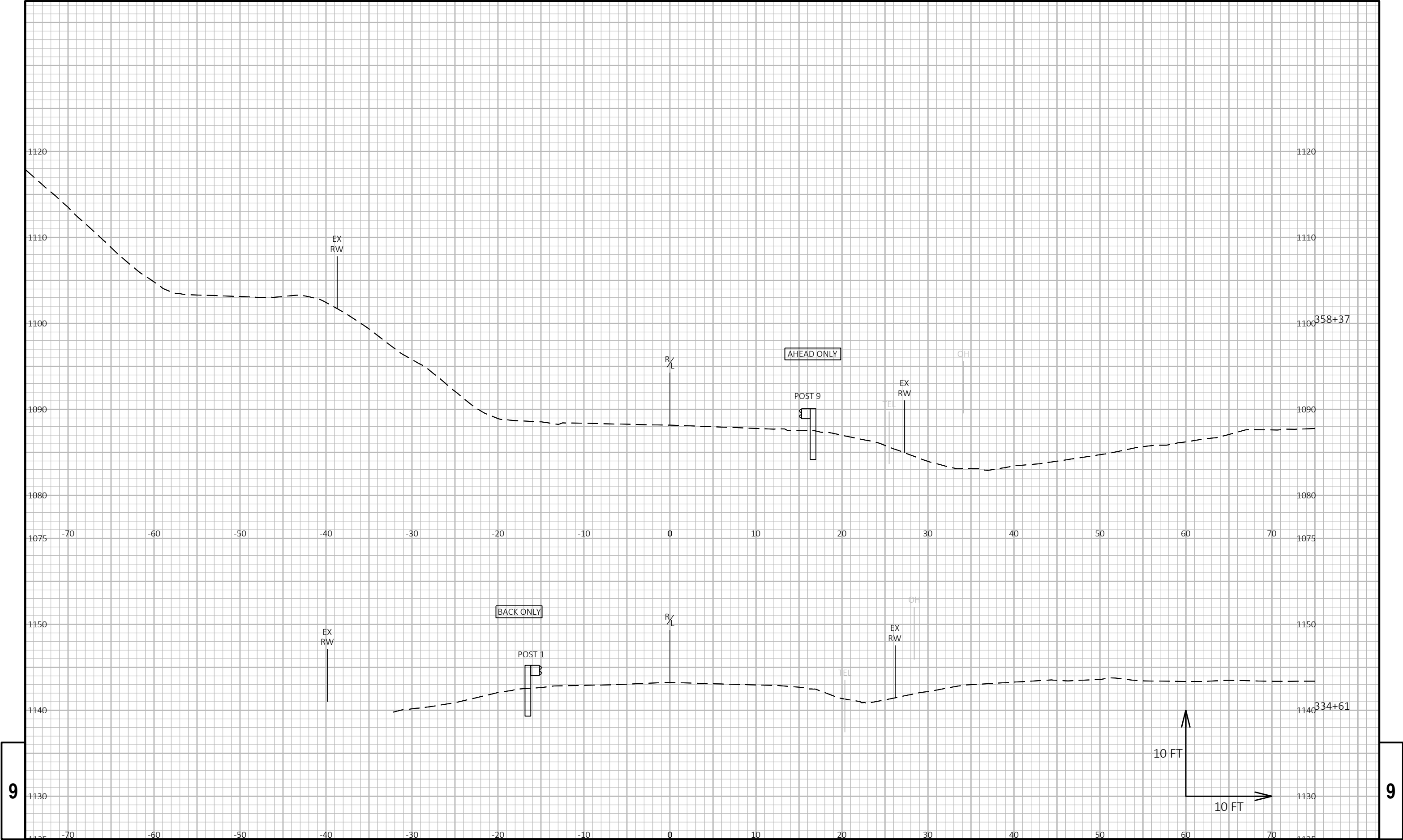
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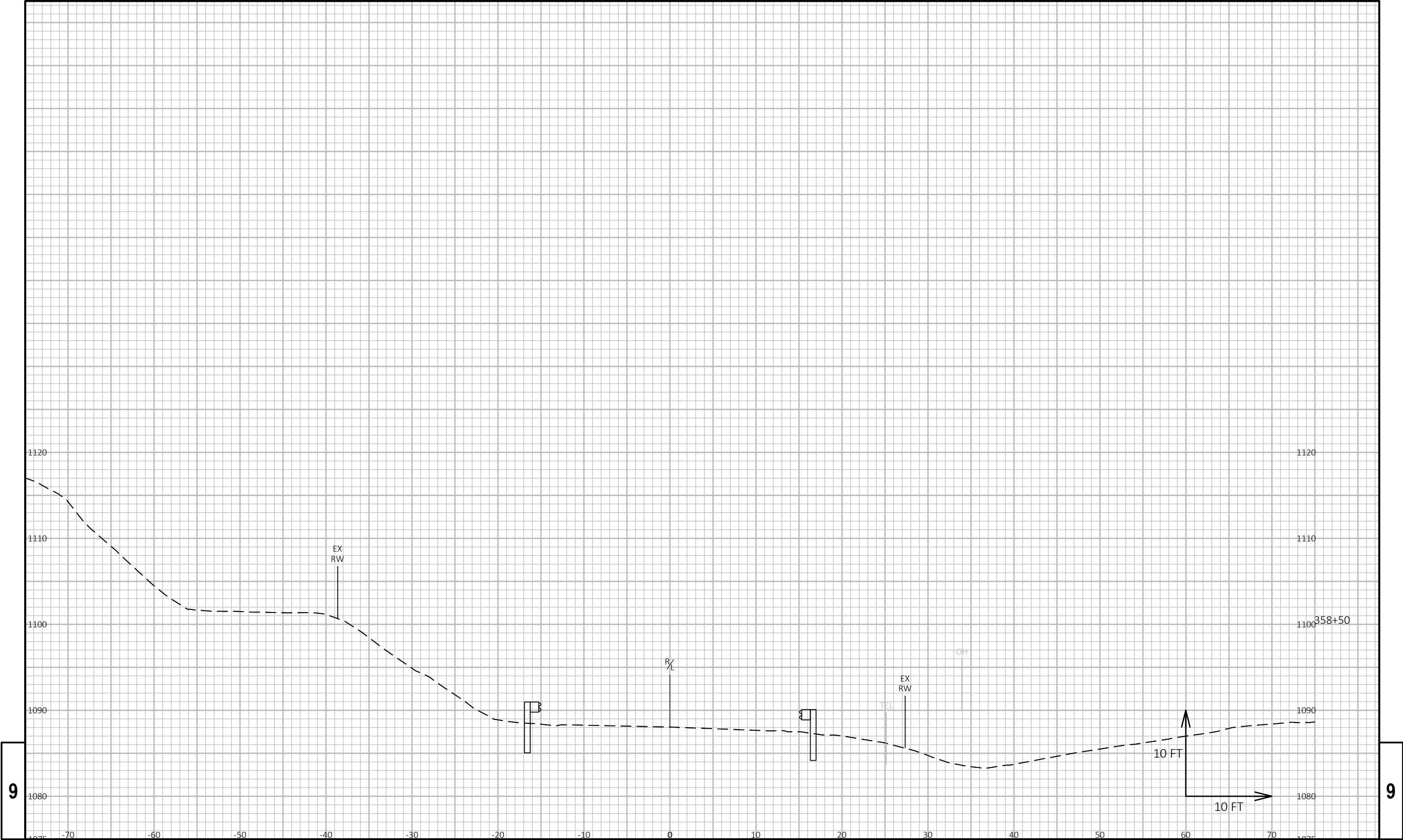
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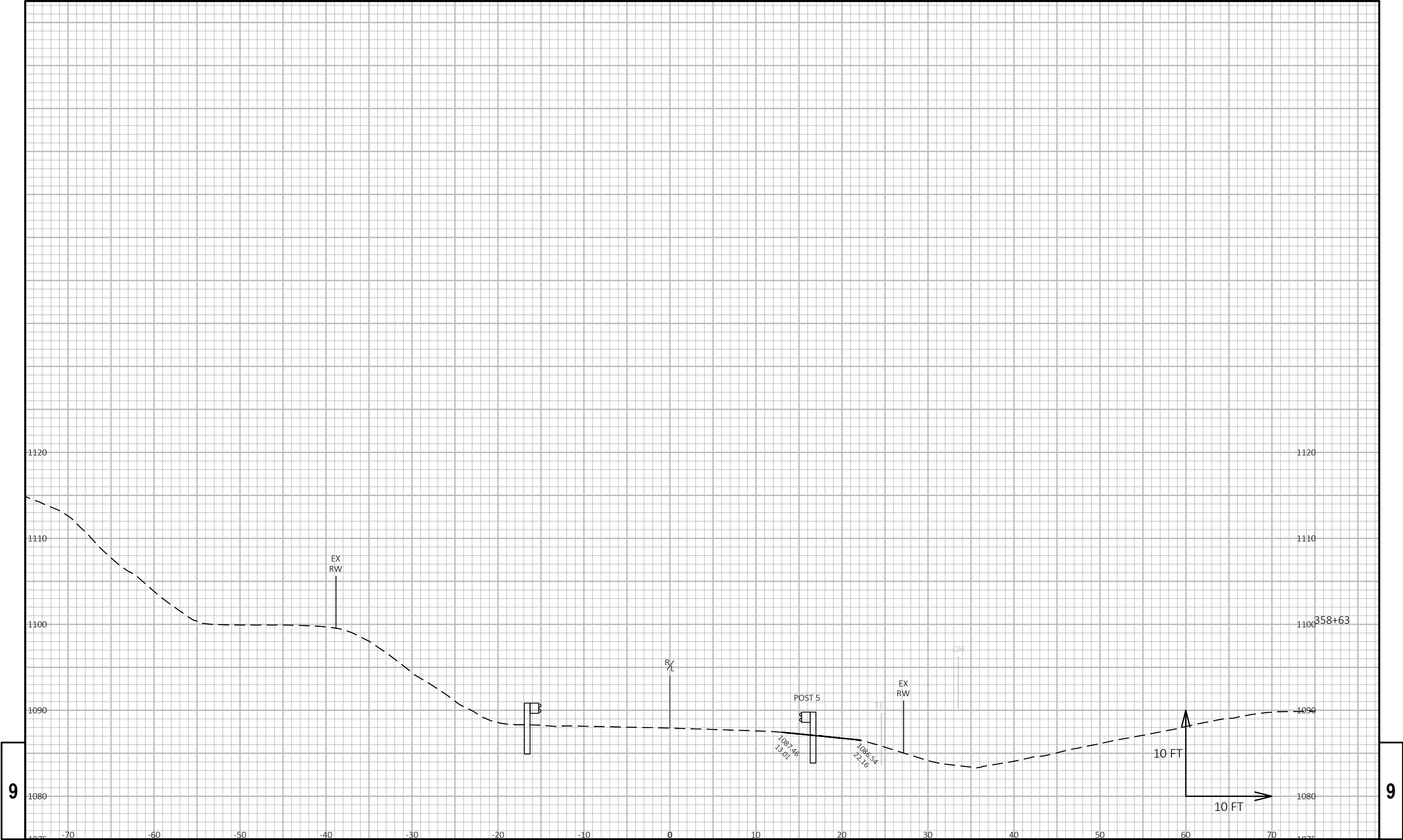
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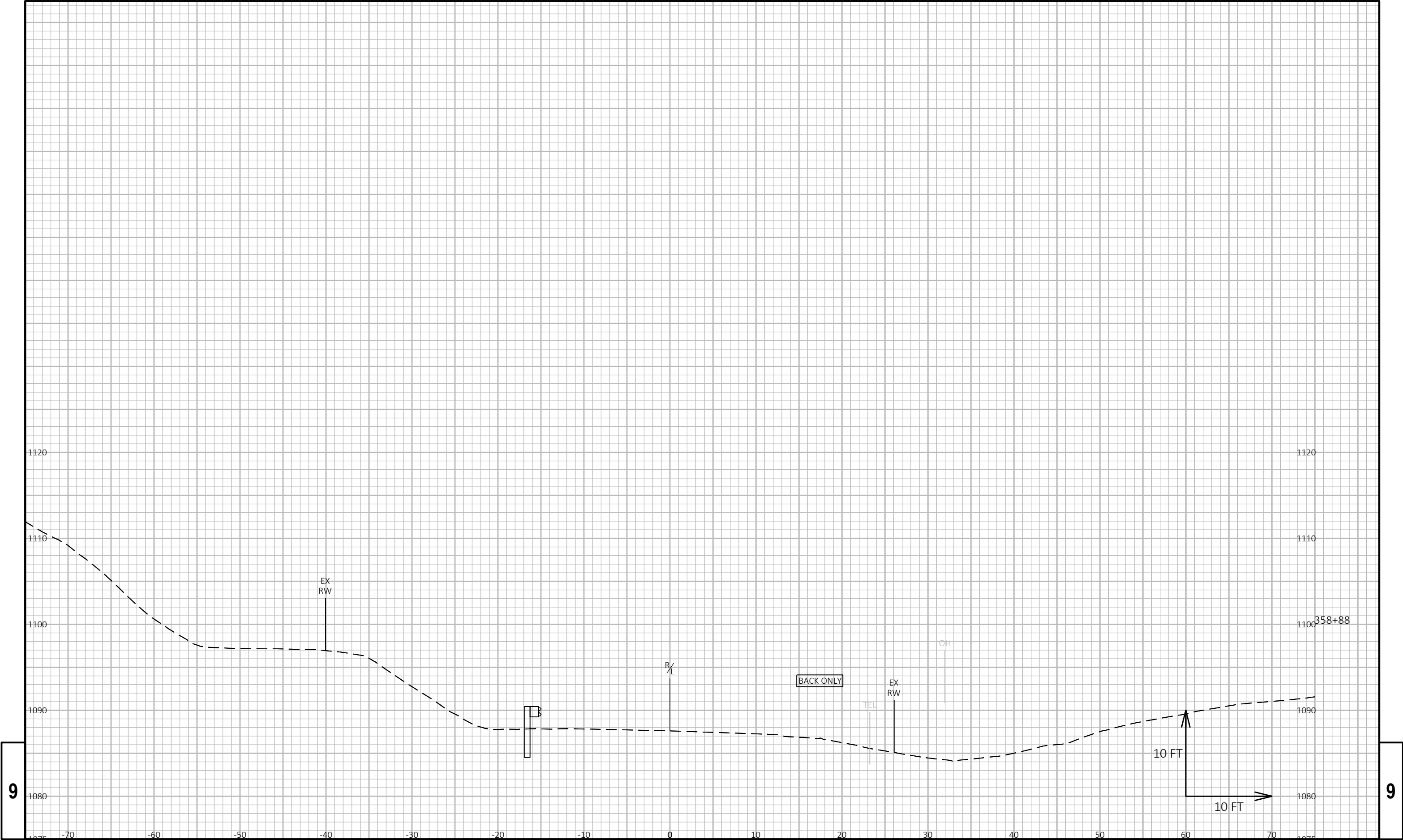
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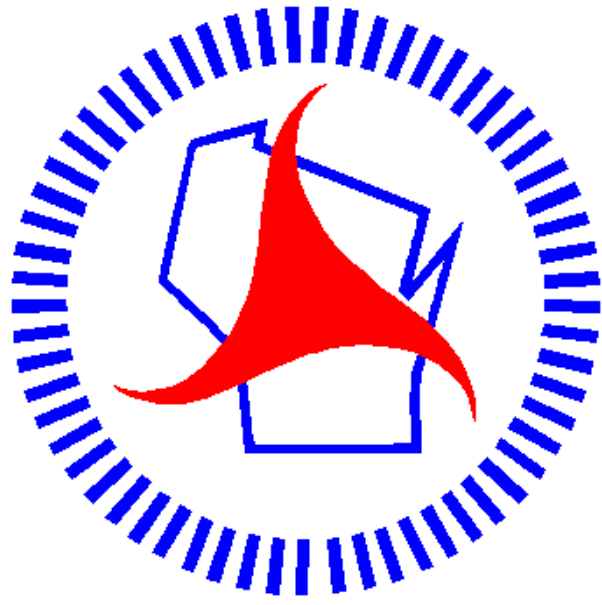
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Wisconsin Department of Transportation

Dedicated people creating transportation solutions through innovation and exceptional service.

<http://www.dot.wisconsin.gov>