

EAU
PROJECT ID:
WITH: N/A

1520-02-72

COUNTY:
CLARK

15

SEPTEMBER 2023

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 128



BEGIN PROJECT
STA 100+45
Y = 363269.051
X = 603005.297

DESIGN DESIGNATION

A.A.D.T.	2016	=	1850
A.A.D.T.	2034	=	2150
D.H.V.		=	
D.D.		=	
T.		=	31.6%
DESIGN SPEED		=	55 MPH
ESALS		=	

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
	TELEPHONE
MARSH AREA	WATER
	UTILITY PEDESTAL
	POWER POLE
WOODED OR SHRUB AREA	TELEPHONE POLE

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

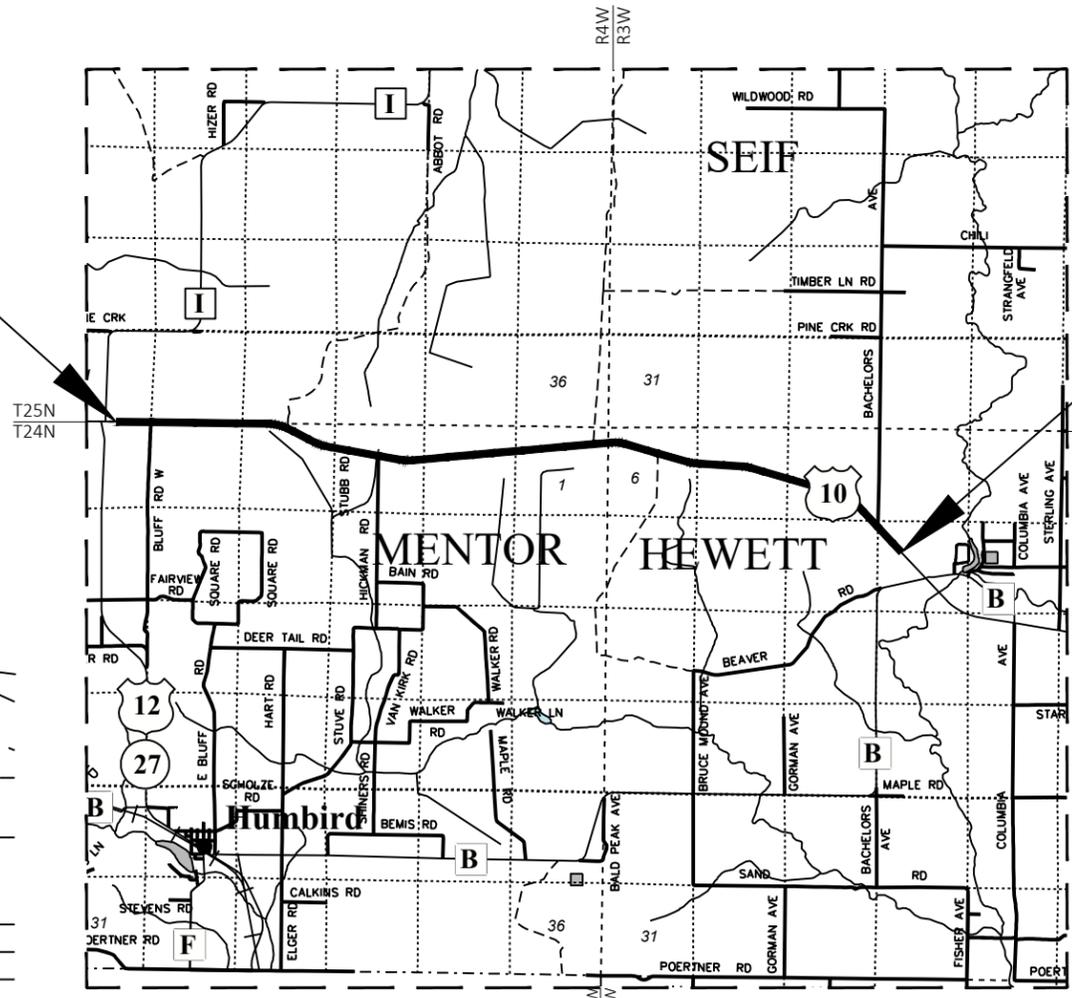
PLAN OF PROPOSED IMPROVEMENT

OSSEO - NEILLSVILLE

USH 12 EAST JCT TO BACHELORS AVENUE

USH 10
CLARK

STATE PROJECT NUMBER
1520-02-72



TOTAL NET LENGTH OF CENTERLINE = 8.903 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), CLARK COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1520-02-72	WISC 2023624	1

ORIGINAL PLANS PREPARED BY

Stevens Point • Fond du Lac
120 Wisconsin Boulevard North • Stevens Point, WI 54481
(715) 341-4563 • fax (715) 341-1256

7/29/2022
DATE
DEXTER D. KAETTERHENRY, PE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor: GREMMER AND ASSOCIATES, INC.
Designer: GREMMER AND ASSOCIATES, INC.
Project Manager: BRIAN HAEN, P.E.
Regional Examiner: REGIONAL EXAMINER
Regional Supervisor: REGIONAL SUPERVISOR

APPROVED FOR THE DEPARTMENT
DATE: 7/29/22
Brian Haen
(Signature)

E

GENERAL NOTES

ALL DISTANCES AND STATIONING SHOWN ON THIS PLAN ARE GROUND VALUES.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTORS SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK.

THE CONTRACTORS PAVING OPERATION SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, AND PASSING LANE.

HMA PAVEMENT WEIGHT CALCULATION BASED ON 112 LB/SY/IN.

APPLY TACK COAT TO EXISTING ASPHALT OR MILLED SURFACES AT A RATE OF 0.07 GAL/SY.

APPLY TACK COAT BETWEEN NEW HMA LAYERS AT A RATE OF 0.05 GAL/SY.

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE OR HMA PAVEMENT IS MEASURED FOR PAYMENT BY THE TON, THE THICKNESS SHOWN ON THE PLAN IS APPROXIMATE. THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER IN THE FIELD.

CURVE DATA IS BASED ON ARC DEFINITION.

PROTECT NAY FOUND MONUMENTS WITHIN CORRIDOR LIMITS. CONTACT CLARK COUNTY SURVEYOR PRIOR TO CONSTRUCTION.

TRAFFIC CONTROL NOTES

PLACE G20-57 SIGNS 7 DAYS PRIOR TO WORK BEGINNING AT BOTH ENDS OF PROJECT. REMOVE ONCE CONSTRUCTION BEGINS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

PLACE TEMPORARY PORTABLE RUMBLE STRIP ARRAY ACCORDING TO SDD TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION.

PLACE TRAFFIC CONTROL SIGN "ROAD WORK AHEAD" ON ALL SIDE ROADS APPROACHING STH 40/64 WITHIN THE WORK ZONE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS ARE APPROXIMATE AND SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE "WISCONSIN MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES" (WMUTCD), A SUPPLEMENT TO THE FEDERAL HIGHWAY ADMINISTRATION'S "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES".

ORDER OF SECTION 2 SHEETS

GENERAL NOTES

PROJECT OVERVIEW

TYPICAL SECTIONS

CONSTRUCTION DETAILS

EROSION CONTROL

PAVEMENT MARKING

DESIGN CONTACTS

DEPARTMENT OF NATURAL RESOURCES
ATTN: LEAH NICOL
1300 WEST CLAIREMONT AVENUE
EAU CLAIRE, WI 54701
OFFICE: 715.934.9014
EMAIL: leah.nicol@wisconsin.gov

GREMMER & ASSOCIATES, INC.
ATTN: DEXTER KAETTERHENRY
120 WILSHIRE BOULEVARD NORTH
STEVENS POINT, WI 54481
OFFICE: 715.341.4363
EMAIL: d.kaetterhenry@gremmerassociates.com

WISCONSIN DEPARTMENT OF TRANSPORTATION
ATTN: BRIAN HAEN
944 VANDERPERREN WAY
GREEN BAY, WI 54304
OFFICE: 920.366.4788
EMAIL: brian.haen@dot.wi.gov

UTILITIES

BRIGHTSPEED
ATTN: BRIAN HUHN
425 ELLINGSON AVENUE
HAWKINS, WI 54530
PHONE: (608) 615-7647
CELL: (715) 563-8294
EMAIL: brian.huhn@lumen.com

SPECTRUM
ATTN: JESSE GRUNY
503 IVES STREET, #316
MARSHFIELD, WI 54449
PHONE: (715) 651-5605
EMAIL: jesse.gruny@charter.com

CLARK ELECTRIC COOPERATIVE
ATTN: JOSH BURNS
1209 WEST DAL-BERG STREET
GREENWOOD, WI 54437
PHONE: (715) 456-3364
CELL: (715) 267-7954
EMAIL: jburns@cecoop.com

TRI-COUNTY COMMUNICATIONS COOPERATIVE INC
ATTN: BUCK WEBB
PO BOX 578
STRUM, WI 54770
PHONE: (715) 695-2691
EMAIL: bwebb@tccpro.net

WINDSTREAM KDL LLC
ATTN: LORI KETTER
314 NORTH DANZ AVENUE
GREEN BAY, WI 54302
PHONE: (920) 410-6902
EMAIL: lori.ketter@windstream.com

XCEL ENERGY - ELECTRICITY
ATTN: PAMELA DENZINE
500 NORTH 5TH STREET
ABBOTSFORD, WI 54405
PHONE: (715) 737-7174
CELL: (715) 218-6637
EMAIL: pameladenzine@xcelenergy.com

XCEL ENERGY - TRANSMISSION
ATTN: MITCHELL DIENGER
414 NICOLLET MALL, 5TH FLOOR
MINNEAPOLIS, MN 55401
PHONE: (612) 321-3109
EMAIL: mitchell.a.dienger@xcelenergy.com

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER									
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

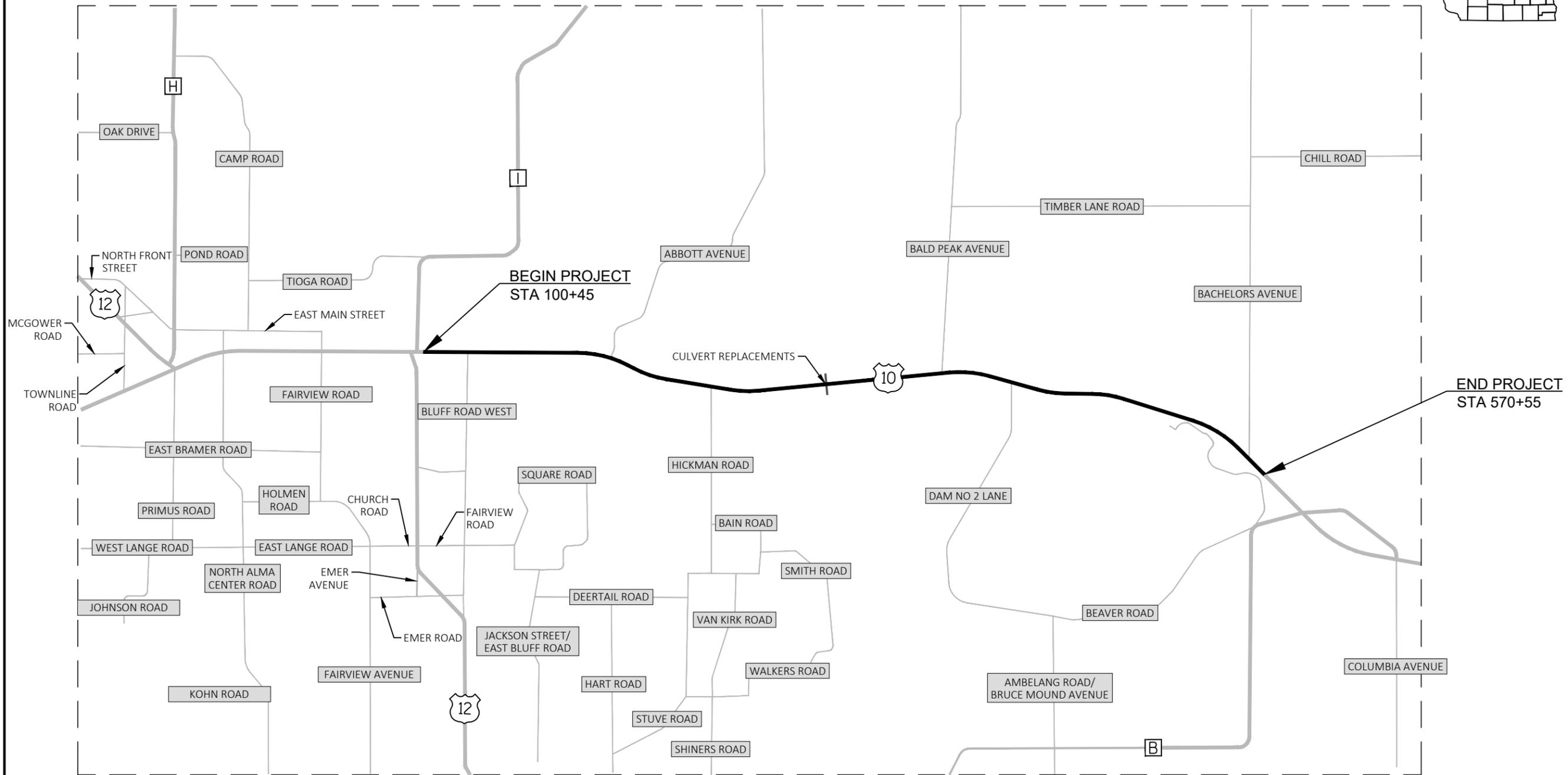
TOTAL PROJECT AREA = 38.85 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.59 ACRES

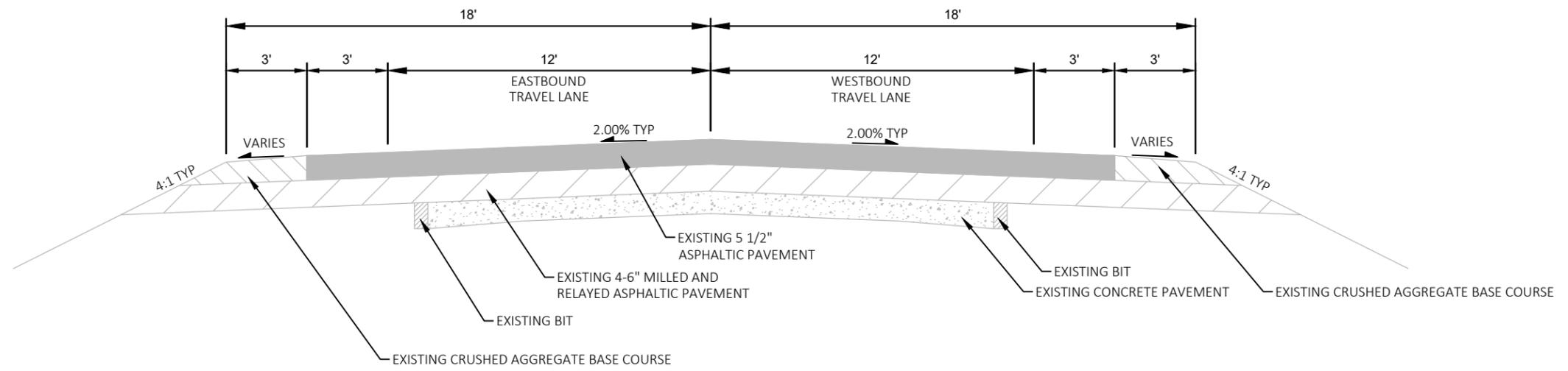


PROJECT LOCATION
CLARK COUNTY
NW REGION - EAU CLAIRE OFFICE

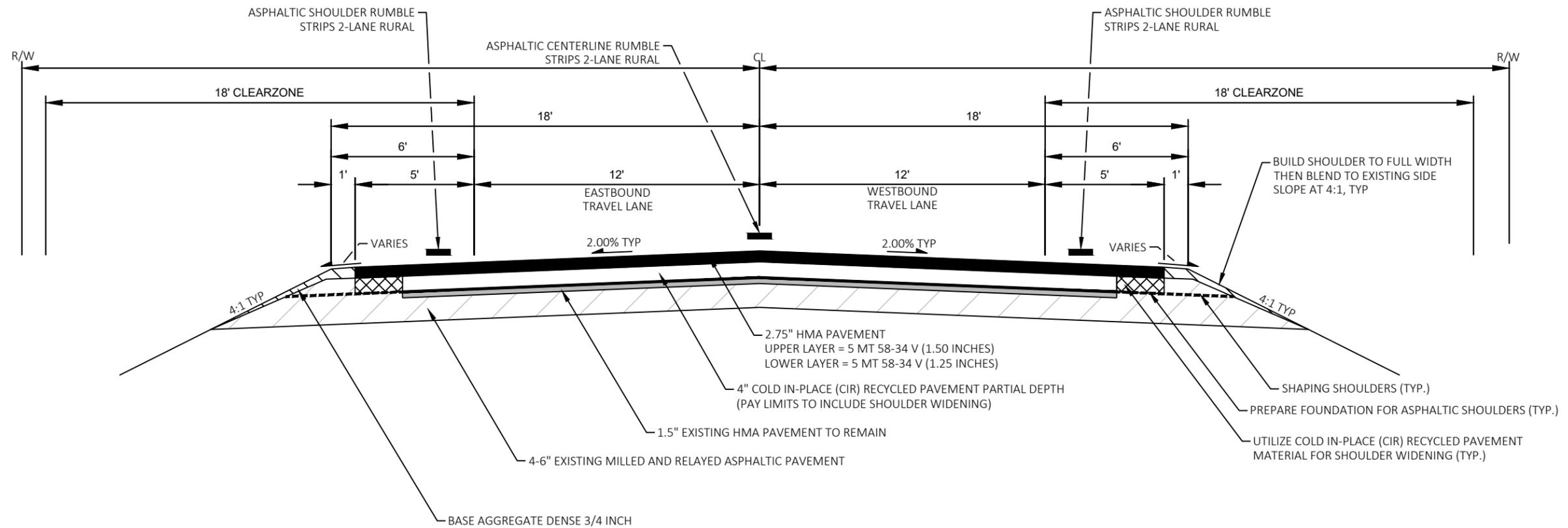


N





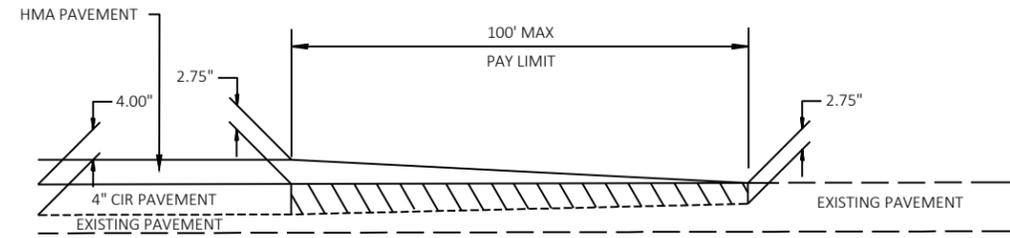
TYPICAL EXISTING SECTION
STA 100+45 - STA 570+55



TYPICAL FINISHED SECTION
STA 100+45 - STA 570+55

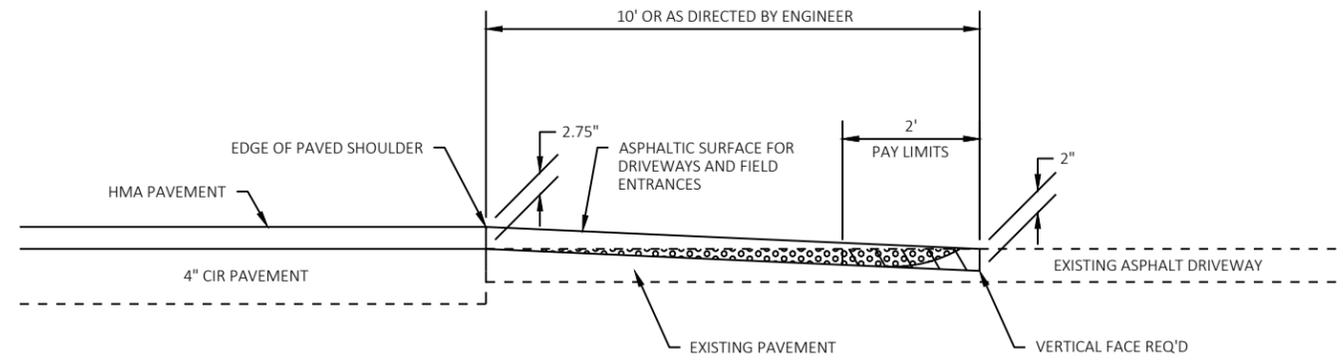
TYPICAL SECTION NOTES:

- PREPARE FOUNDATION FOR ASPHALTIC PAVING
- ** CROSS-SLOPE IS SUPERELEVATED FROM STATION RANGES BELOW:
 (SEE CONSTRUCTION DETAILS FOR MORE DATA)
 STA 191+96.01 TO STA 204+74.04
 STA 220+95.75 TO STA 228+98.90
 STA 271+95.87 TO STA 279+02.64
 STA 395+37.06 TO STA 401+73.60
 STA 439+22.89 TO STA 444+90.67
 STA 471+21.50 TO STA 476+83.92
 STA 528+32.06 TO STA 543+08.19



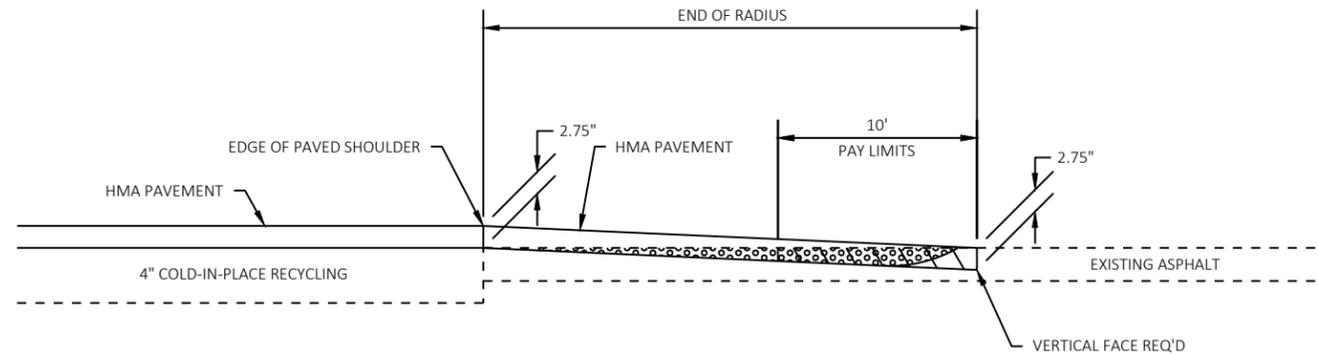
 REMOVING ASPHALTIC SURFACE, BUTT JOINTS

REMOVING ASPHALTIC SURFACE BUTT JOINTS DETAIL
MAINLINE (BEGIN/END OF PROJECT)



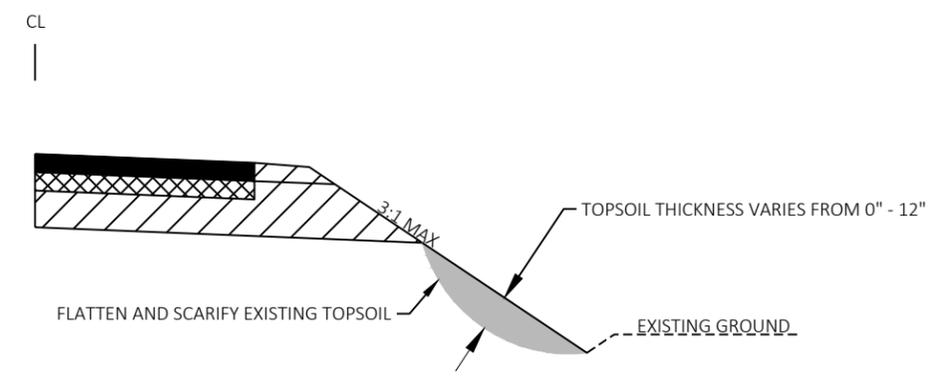
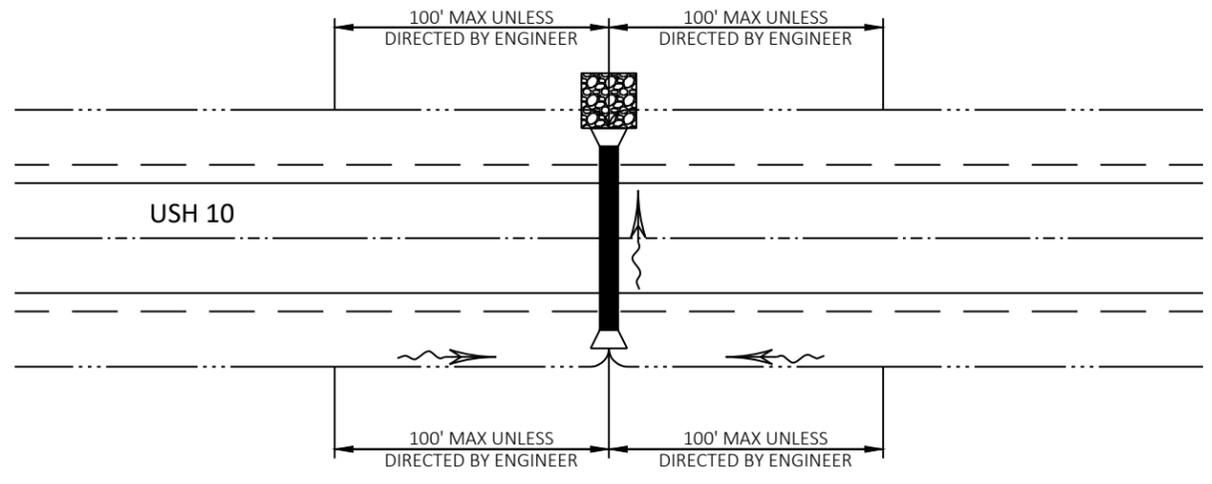
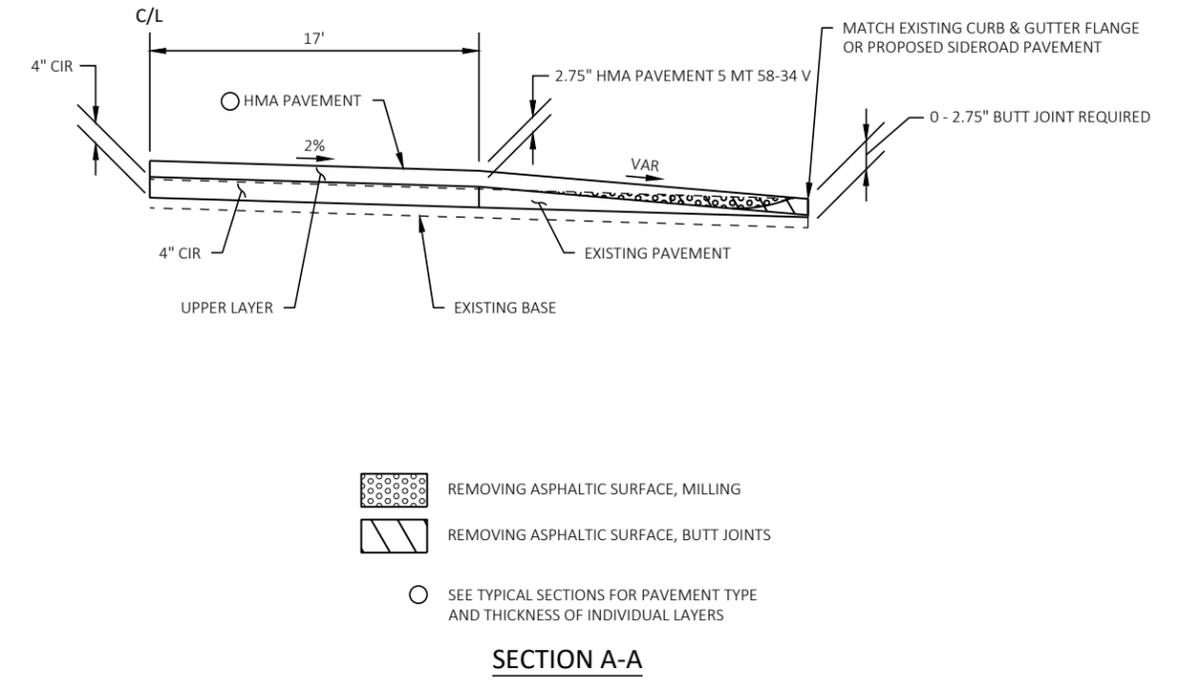
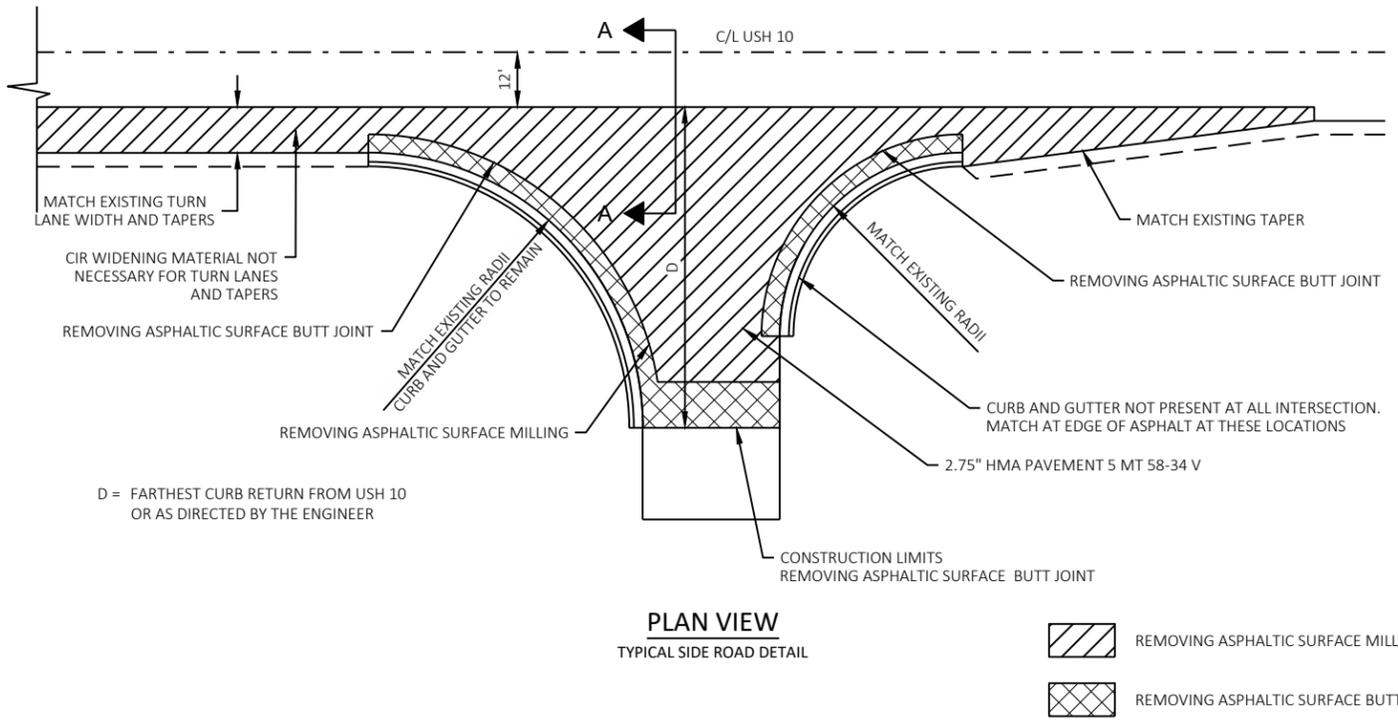
 REMOVING ASPHALTIC SURFACE, MILLING
 REMOVING ASPHALTIC SURFACE, BUTT JOINTS

REMOVING ASPHALTIC SURFACE BUTT JOINTS DETAIL
DRIVEWAYS

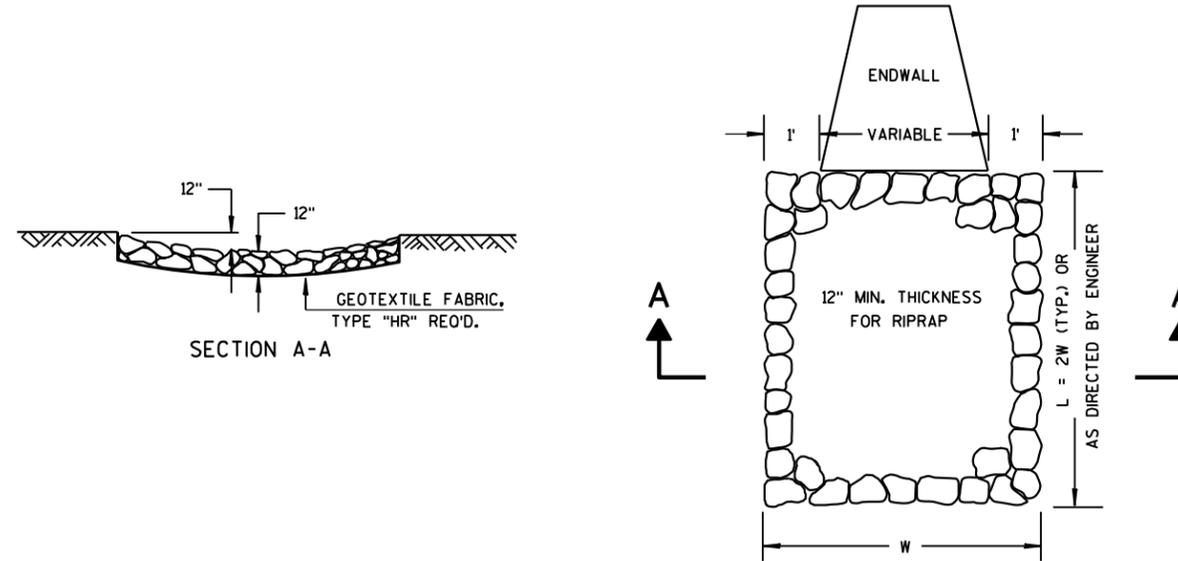


 REMOVING ASPHALTIC SURFACE, MILLING
 REMOVING ASPHALTIC SURFACE, BUTT JOINTS

REMOVING ASPHALTIC SURFACE BUTT JOINTS DETAIL
SIDEROADS



NOTES:
SIDE SLOPE IMPROVEMENT LOCATIONS AT 2:1 OR WORSE REPAIRS. RESTORE FINAL SLOPE WITH SEED, TEMP SEED, FERTILIZER, SEED WATER, AND EROSION MAT.
ENGINEER IN FIELD TO DETERMINE IF IMPROVEMENT LOCATIONS NECESSARY

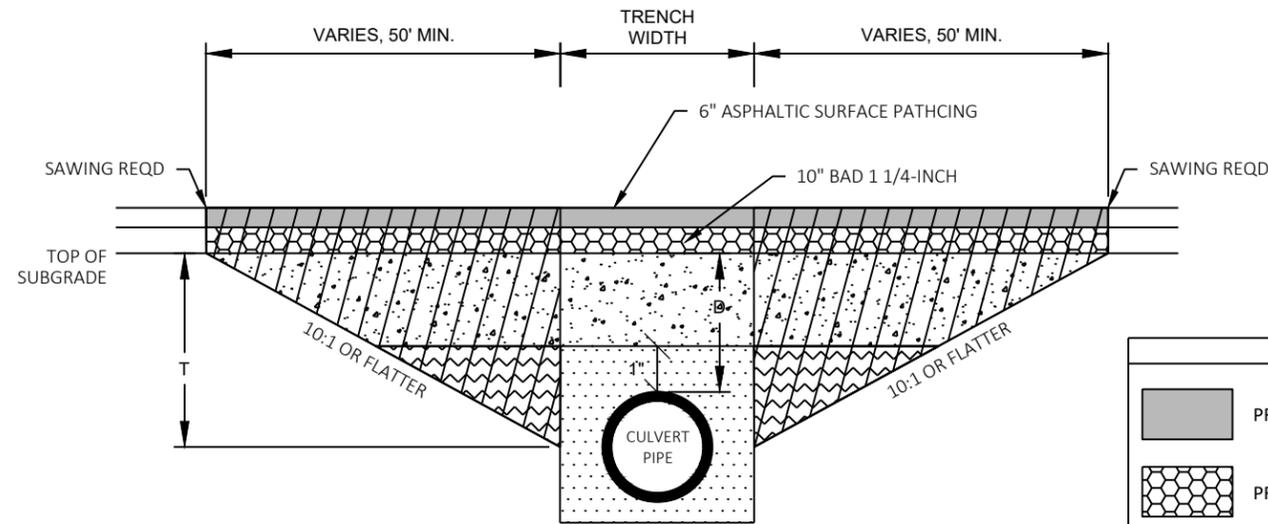


RIPRAP TREATMENT AT CULVERTS

SUPERELEVATION DATA

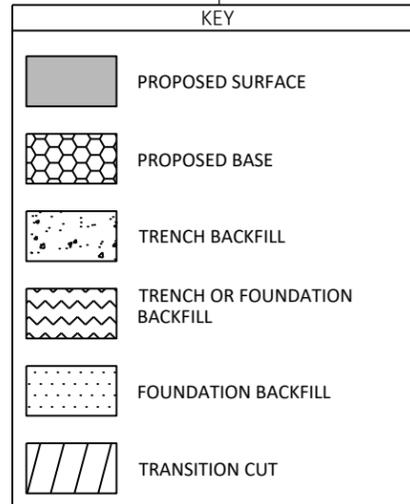
ROADWAY	CURVE NO.	PC	PT	R (FT)	TRANSITION IN REGION					TRANSITION OUT REGION					MAX e	DESIGN SPEED (MPH)
					END NORMAL CROWN	LEVEL CROWN	REVERSE CROWN	LOW SHOULDER MATCH	BEGIN FULL SUPER	END FULL SUPER	LOW SHOULDER MATCH	REVERSE CROWN	LEVEL CROWN	BEGIN NORMAL CROWN		
USH 10	1	191+65.68	205+04.37	2864.93	190+51.48	191+05.01	191+58.54	-	191+96.01	204+74.04	-	205+11.51	205+65.04	206+18.57	3.40%	60
USH 10	2	220+65.42	229+29.23	2864.93	219+51.22	220+04.75	220+58.28	-	220+95.75	228+98.90	-	229+36.37	229+89.90	230+43.43	3.40%	60
USH 10	3	271+65.54	279+32.97	2864.93	270+51.34	271+04.87	271+58.39	-	271+95.87	279+02.64	-	279+40.11	279+93.64	280+47.17	3.40%	60
USH 10	4	395+01.39	402+09.27	1910.08	393+76.56	394+30.06	394+83.56	-	395+37.06	401+73.60	-	402+27.10	402+80.60	403+34.10	4.00%	60
USH 10	5	438+92.56	445+21.00	2864.93	437+78.36	438+31.89	438+85.42	-	439+22.89	444+90.67	-	445+28.14	445+81.67	446+35.20	3.40%	60
USH 10	6	470+91.17	477+14.26	2864.93	469+76.97	470+30.50	470+84.03	-	471+21.50	476+83.92	-	477+21.40	477+74.92	478+28.45	3.40%	60
USH 10	7	528+01.73	543+38.52	2864.93	526+87.53	527+41.06	527+94.59	-	528+32.06	543+08.19	-	543+45.66	543+99.19	544+52.72	3.40%	60

* FOR INFORMATIONAL PURPOSES ONLY



TRANSITION CUT DEPTH (T) = THE LESSER OF DEPTH TO CENTER OF PIPE OR 5 FT.
DO NOT EXTEND TRANSITION CUT BELOW HORIZONTAL CENTER OF PIPE.

DEPTH D < 6 FT

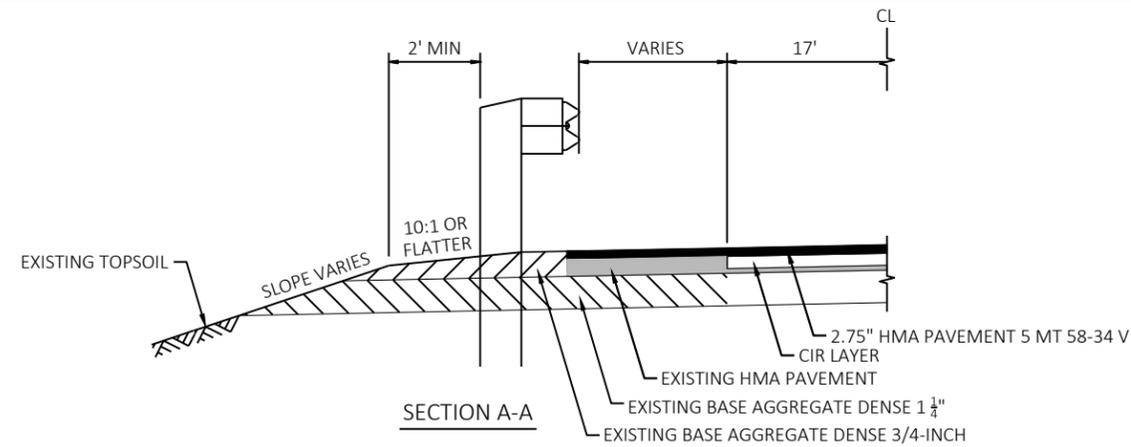


NOTES

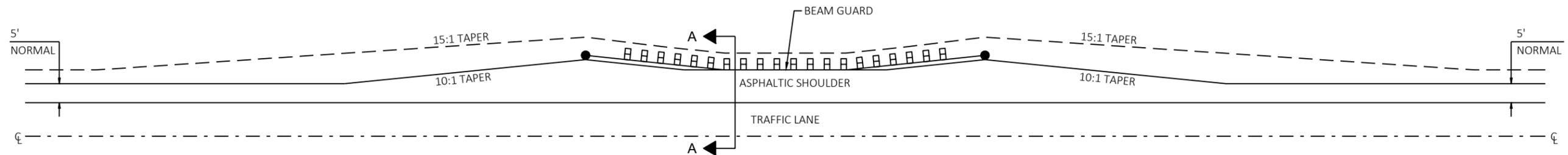
- TRANSITION CUT IS PAID AS EXCAVATION COMMON.
- TRANSITION CUT WIDTH IS FROM SUBGRADE SHOULDER POINT TO SUBGRADE SHOULDER POINT.
- BACKFILL THE TRANSITION CUT AREAS WITH FOUNDATION AND TRENCH BACKFILL AS SPECIFIED IN STANDARD SPEC 520.
- PERFORM CULVERT PIPE INSTALLATION BEFORE CIR OPERATIONS.
- PLACE ASPHALTIC SURFACE PATCHING AFTER CULVERT PIPE INSTALLATION AND BEFORE CIR OPERATIONS.

CULVERT PIPE TRANSITION

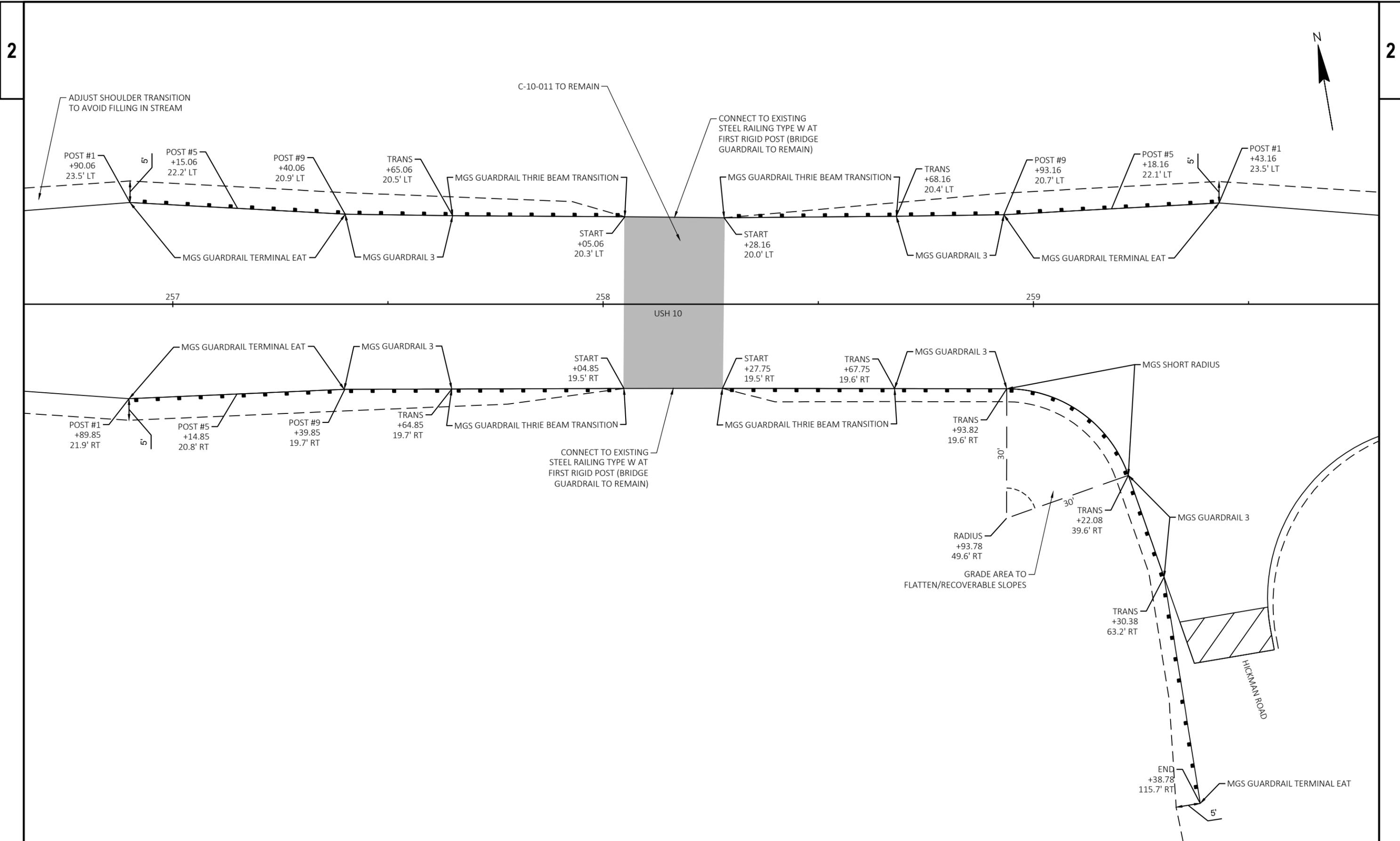
ROUTE	STA (CL)	DEPTH D (FT)	PIPE DIA (IN)	REMARKS
USH 10	320+38	4.37	24	
USH 10	320+46	4.35	24	

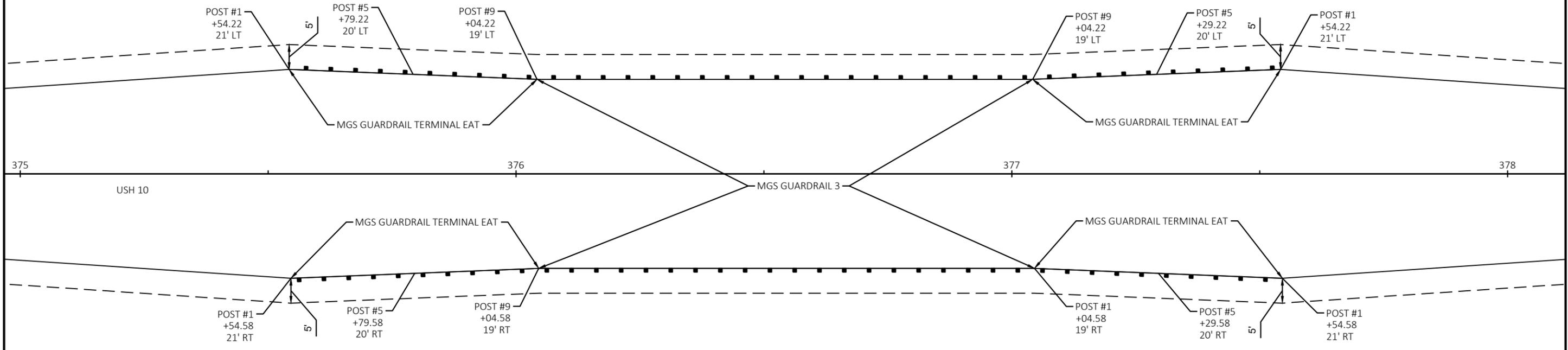


NOTE:
SEE STANDARD DETAIL DRAWINGS
FOR ADDITIONAL INFORMATION

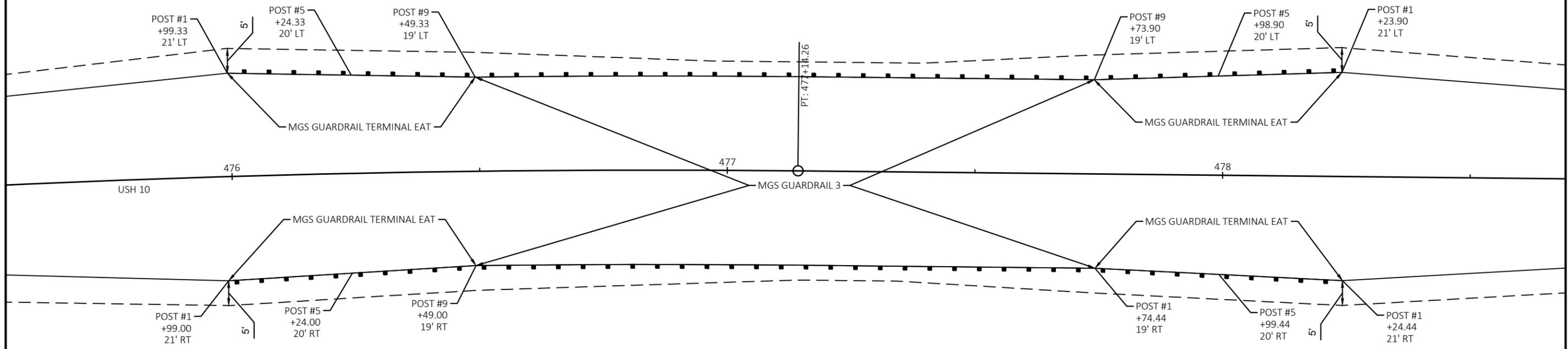


DETAIL FOR ASPHALTIC SHOULDER AT BEAM GUARD





PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	CONSTRUCTION DETAILS	SHEET	E
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PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	CONSTRUCTION DETAILS	SHEET	E
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5

NO FERTILIZER REQUIRED ON WETLAND PERMITTED RESTORATION AREAS.

TEMPORARY WETLAND IMPACTS: .07 ACRES

TEMPORARY WETLAND IMPACTS: .07 ACRES

TEMPORARY WETLAND IMPACTS: .06 ACRES

TEMPORARY WETLAND IMPACTS: .04 ACRES

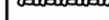
255

260

USH 10

HICKMAN ROAD

LEGEND

-  EROSION MAT URBAN CLASS I, TYPE B
-  SILT FENCE
-  RIP RAP
-  SLOPE INTERCEPT
-  CULVERT PIPE CHECK
-  EXISTING SURFACE WATER FLOW

EROSION CONTROL NOTES

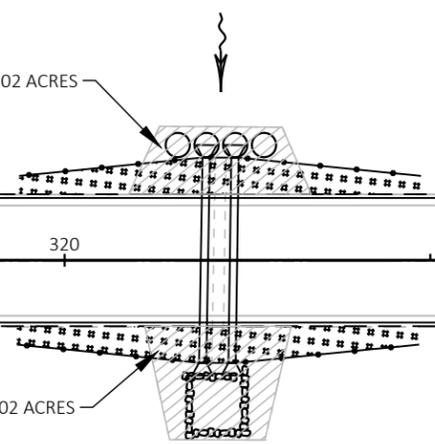
FINISHING ITEMS FOR TOPSOIL, SEED, TEMP SEED, SEED WATER, FERTILIZER, AND EROSION MAT ARE SHOWN ON TYPICAL SECTIONS AND MISCELLANEOUS QUANTITIES.



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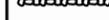
TEMPORARY WETLAND IMPACTS: .02 ACRES



USH 10

TEMPORARY WETLAND IMPACTS: .02 ACRES

LEGEND

-  EROSION MAT URBAN CLASS I, TYPE B
-  SILT FENCE
-  RIP RAP
-  SLOPE INTERCEPT
-  CULVERT PIPE CHECK
-  EXISTING SURFACE WATER FLOW

EROSION CONTROL NOTES
FINISHING ITEMS FOR TOPSOIL, SEED, TEMP SEED, SEED WATER, FERTILIZER, AND EROSION MAT ARE SHOWN ON TYPICAL SECTIONS AND MISCELLANEOUS QUANTITIES.



5

5

NO FERTILIZER REQUIRED ON WETLAND PERMITTED RESTORATION AREAS.

TEMPORARY WETLAND IMPACTS: .11 ACRES

TEMPORARY WETLAND IMPACTS: .11 ACRES

USH 10

375

380

LEGEND

	EROSION MAT URBAN CLASS I, TYPE B
	SILT FENCE
	RIP RAP
	SLOPE INTERCEPT
	CULVERT PIPE CHECK
	EXISTING SURFACE WATER FLOW

EROSION CONTROL NOTES

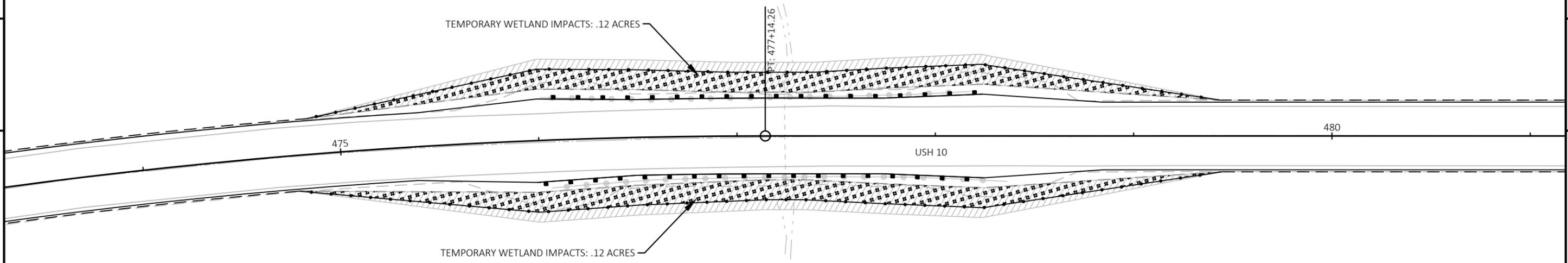
FINISHING ITEMS FOR TOPSOIL, SEED, TEMP SEED, SEED WATER, FERTILIZER, AND EROSION MAT ARE SHOWN ON TYPICAL SECTIONS AND MISCELLANEOUS QUANTITIES.

PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	EROSION CONTROL: USH 10	SHEET	E
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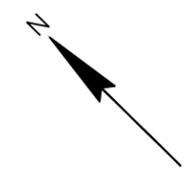
NO FERTILIZER REQUIRED ON WETLAND PERMITTED RESTORATION AREAS.

EROSION CONTROL NOTES

FINISHING ITEMS FOR TOPSOIL, SEED, TEMP SEED, SEED WATER, FERTILIZER, AND EROSION MAT ARE SHOWN ON TYPICAL SECTIONS AND MISCELLANEOUS QUANTITIES.

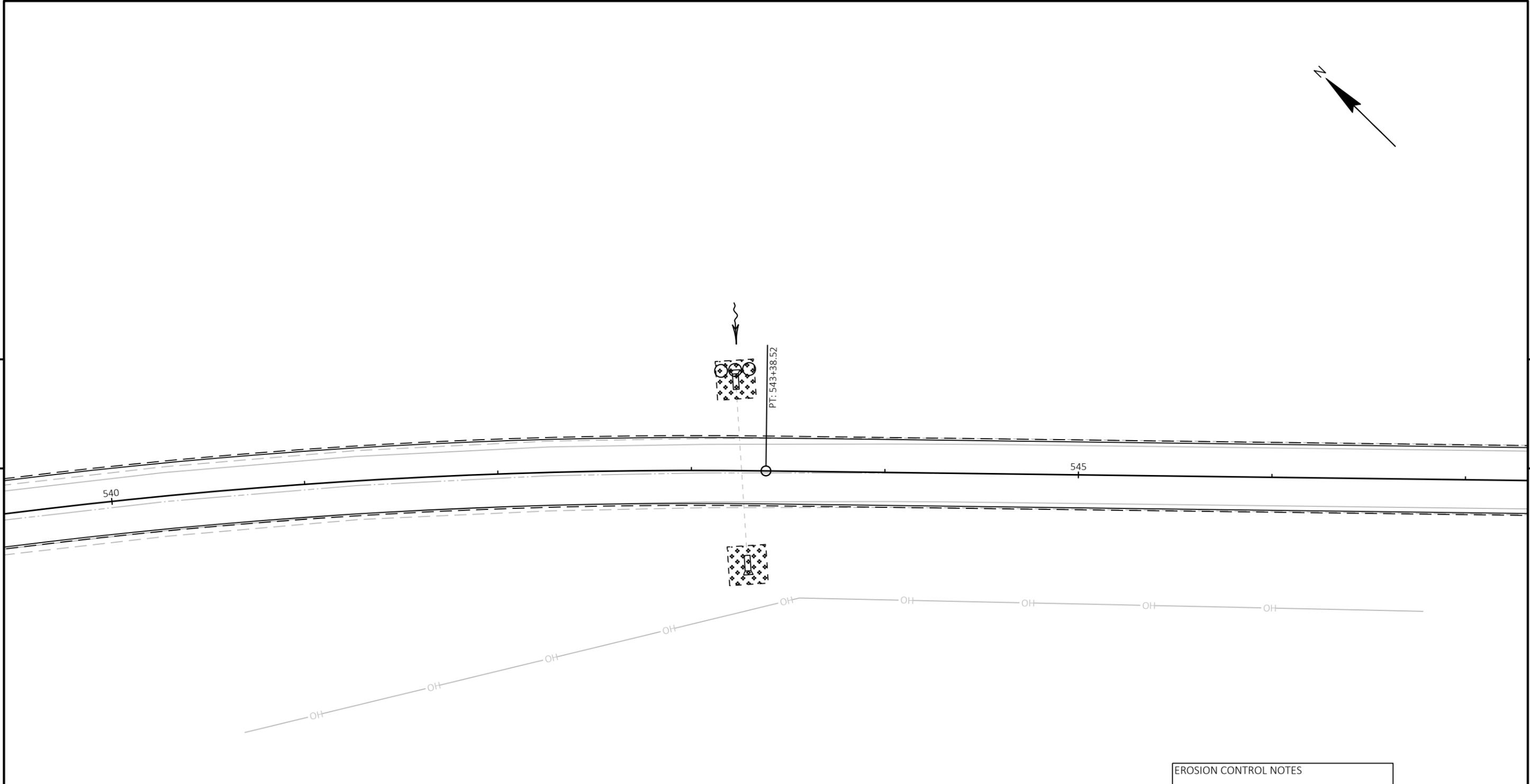
LEGEND	
	EROSION MAT URBAN CLASS I, TYPE B
	SILT FENCE
	RIP RAP
	SLOPE INTERCEPT
	CULVERT PIPE CHECK
	EXISTING SURFACE WATER FLOW

PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	EROSION CONTROL: USH 10	SHEET	E
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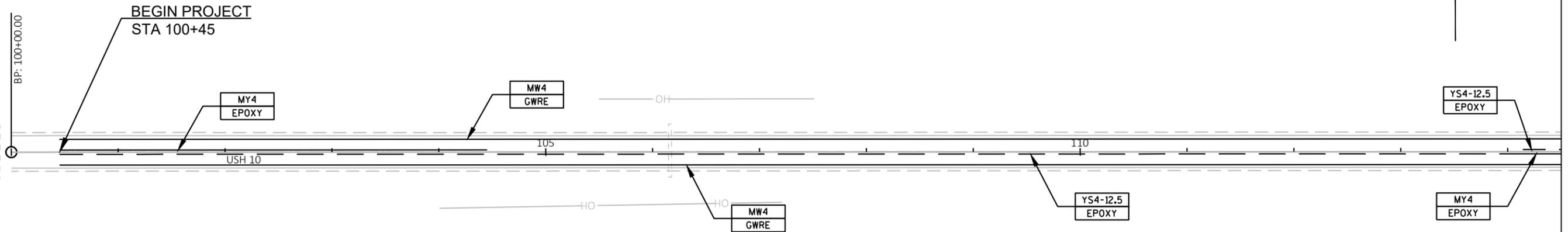
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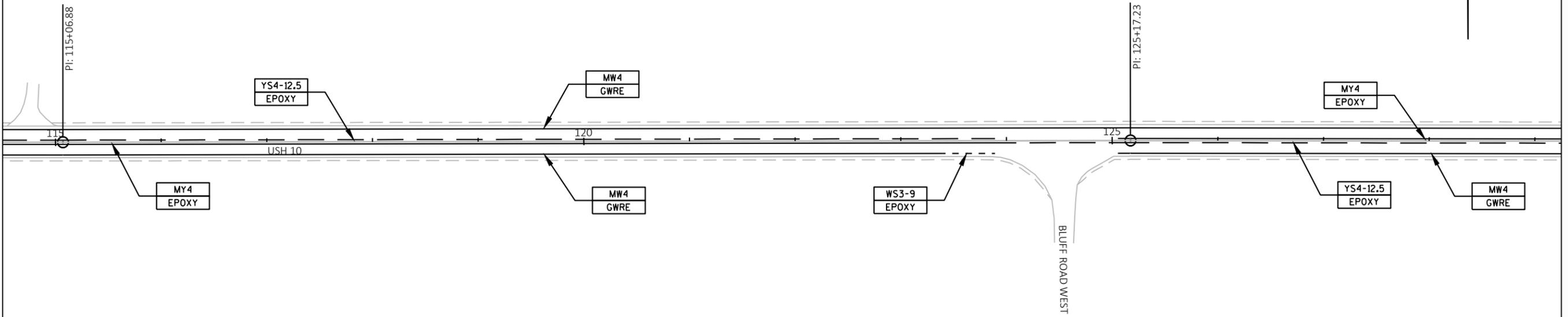
LEGEND	
	EROSION MAT URBAN CLASS I, TYPE B
	SILT FENCE
	RIP RAP
	SLOPE INTERCEPT
	CULVERT PIPE CHECK
	EXISTING SURFACE WATER FLOW

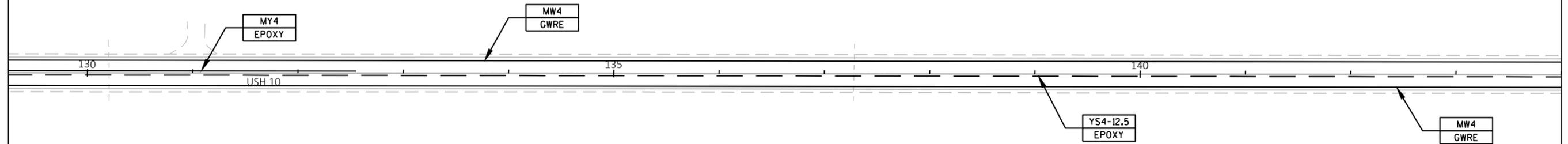
EROSION CONTROL NOTES
 FINISHING ITEMS FOR TOPSOIL, SEED, TEMP SEED, SEED WATER, FERTILIZER, AND EROSION MAT ARE SHOWN ON TYPICAL SECTIONS AND MISCELLANEOUS QUANTITIES.



NOTES:
 TEMPORARY MARKING LINE PAINT 4-INCH (4' SKIPS EVERY 50') SHALL BE PLACED ON CENTERLINE OF LOWER ASPHALT LAYER OR CIR SURFACE. MATCH EXISTING CONDITIONS FOR PASSING/NO-PASSING ZONES.
 DOUBLE YELLOW - MARKING LINE EPOXY 4-INCH SHALL BE PLACED ON ANY SIDE STREET CENTERLINES WITH EXISTING CENTERLINE PAVEMENT MARKING.
 TEMPORARY EPOXY 4-INCH YELLOW SHALL BE PLACED ON UPPER LAYER BEFORE MILLING CENTERLINE RUMBLE STRIPS.
 MARKING LINE EPOXY 4-INCH YELLOW SHALL BE PLACED ON UPPER LAYER AFTER MILLING CENTERLINE RUMBLE STRIPS.

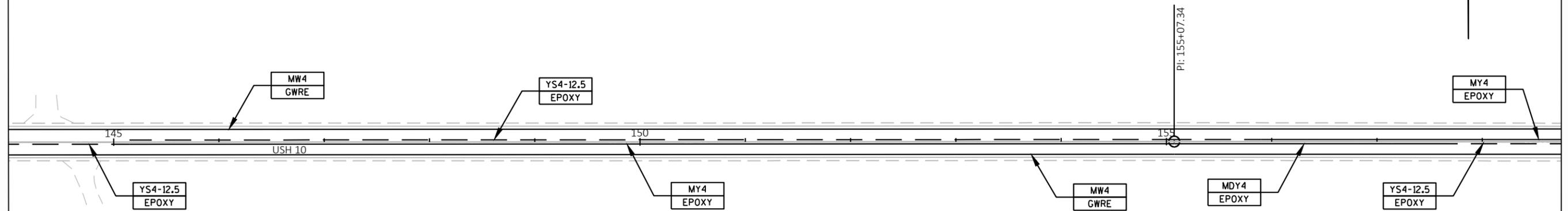
LEGEND	
EPOXY	EPOXY
GWRE	GROOVED WET REFLECTIVE EPOXY
MDY4	MARKING LINE 4-INCH (DOUBLE YELLOW)
MY4	MARKING LINE 4-INCH (YELLOW)
MW4	MARKING LINE 4-INCH (WHITE)
MW8	MARKING LINE 8-INCH (WHITE)
WS3-9	MARKING LINE 4-INCH (WHITE SKIP) (3' SEG., 9' GAP)
YS4-12.5	MARKING LINE 4-INCH (YELLOW SKIP) (12.5' SEG., 37.5' GAP)

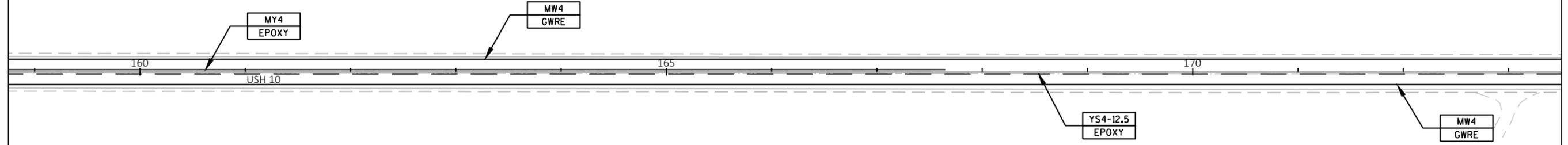




NOTES:
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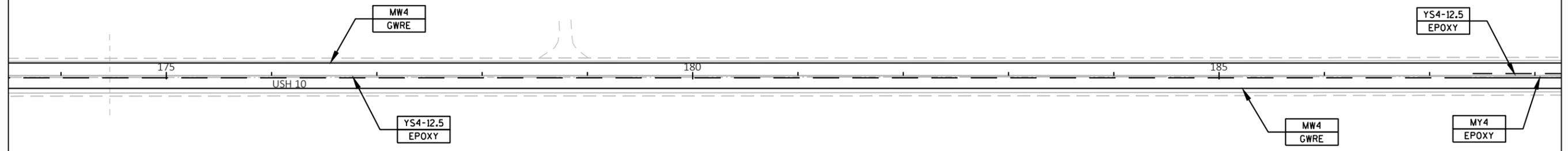
LEGEND	
EPOXY	EPOXY
GWRE	GROOVED WET REFLECTIVE EPOXY
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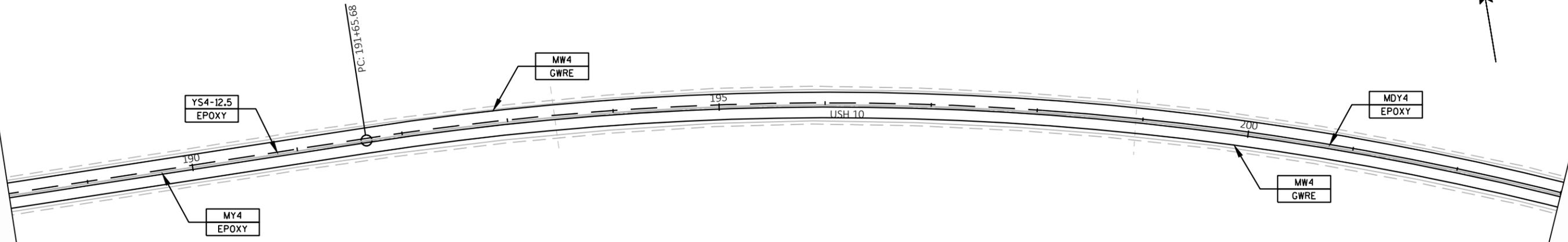




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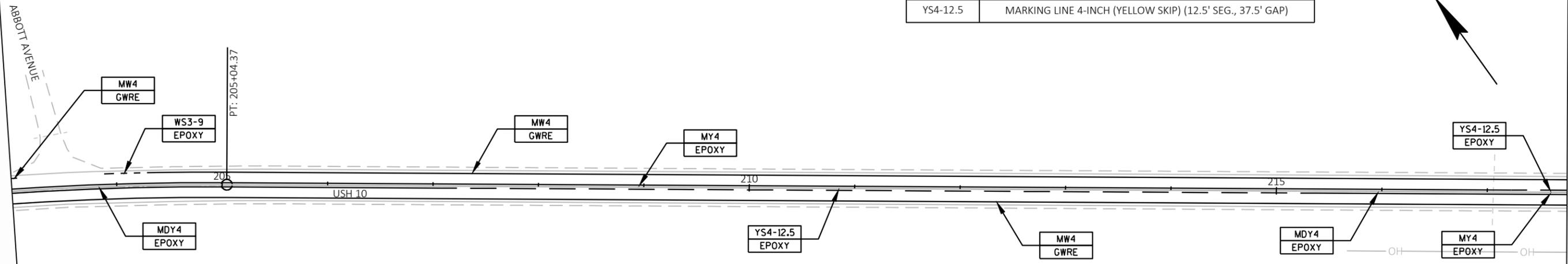
LEGEND	
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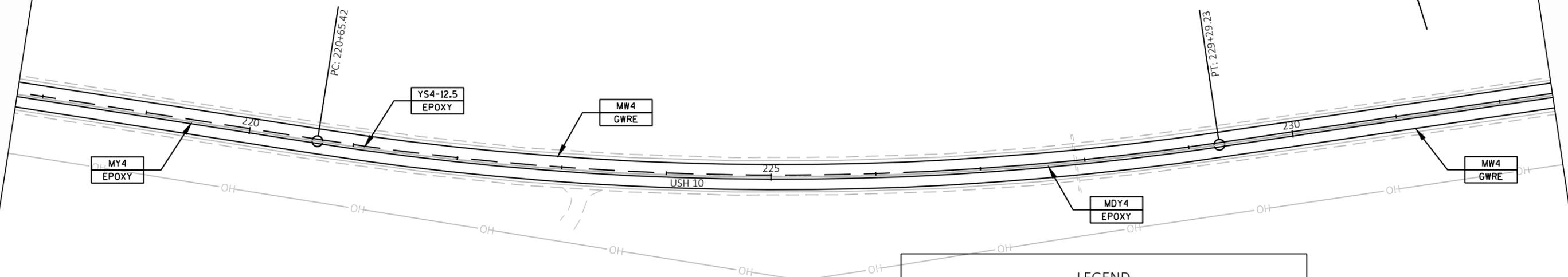




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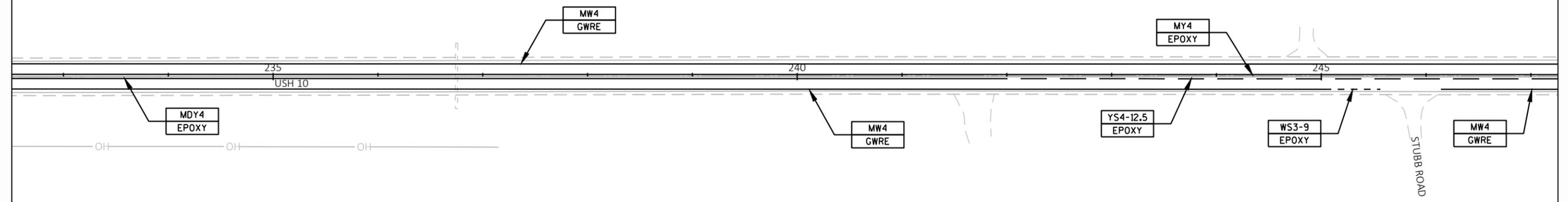
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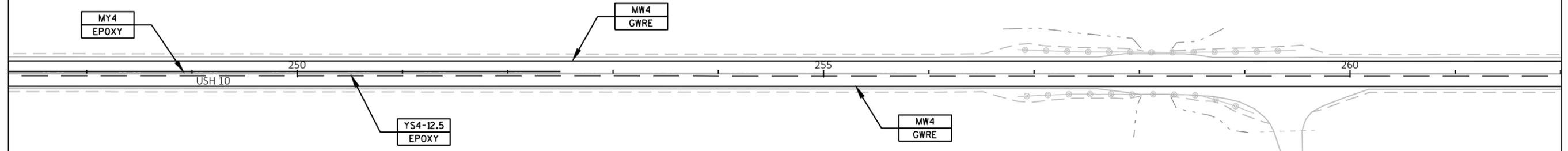




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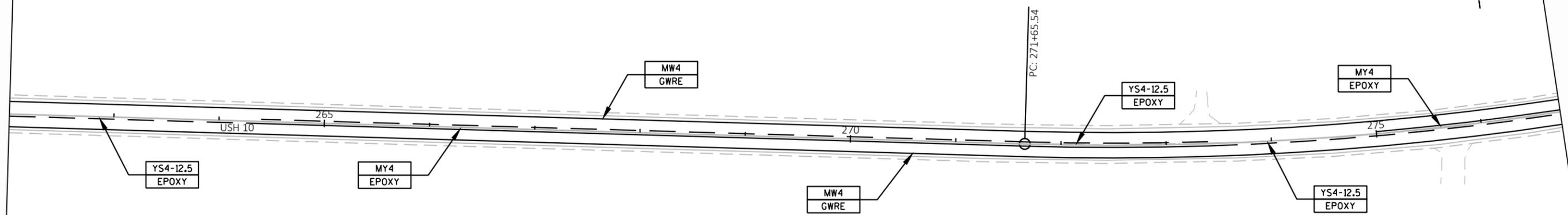
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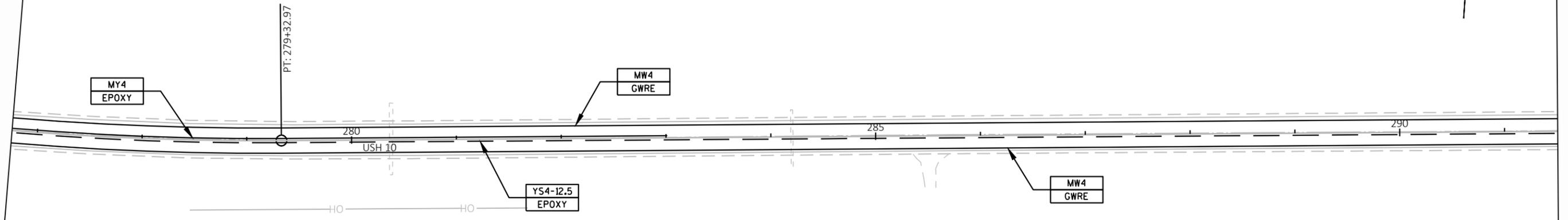




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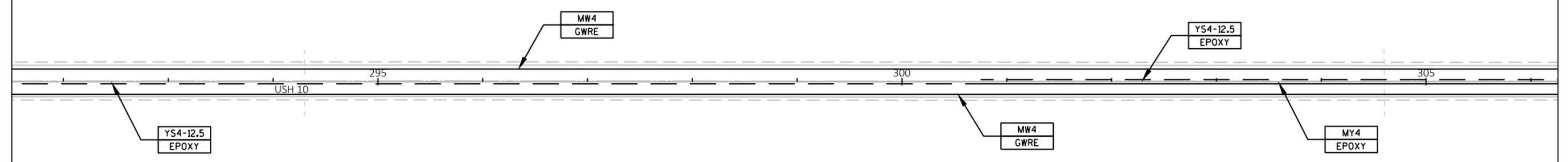
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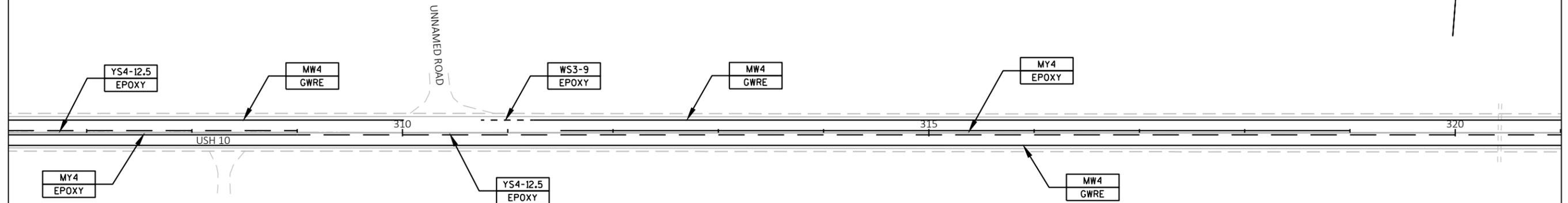




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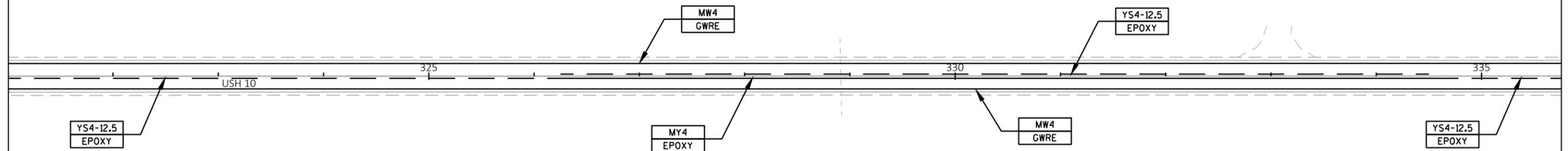
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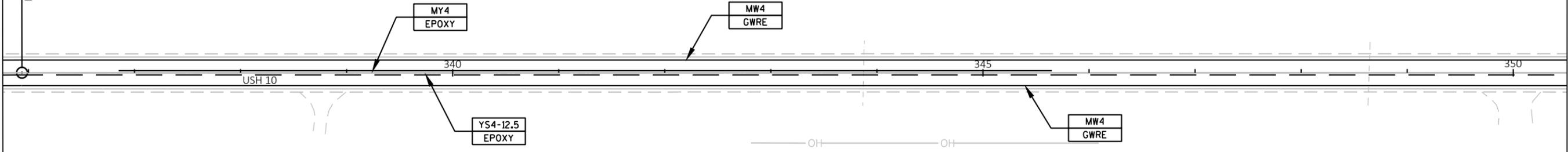


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PI: 335+93.83



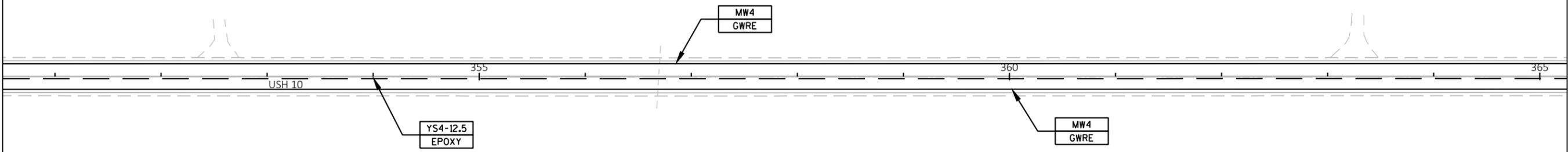
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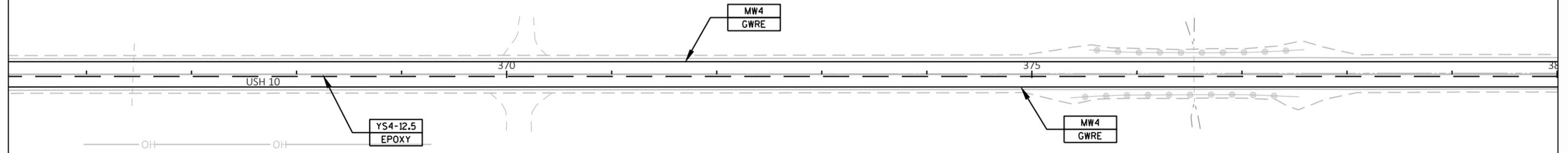
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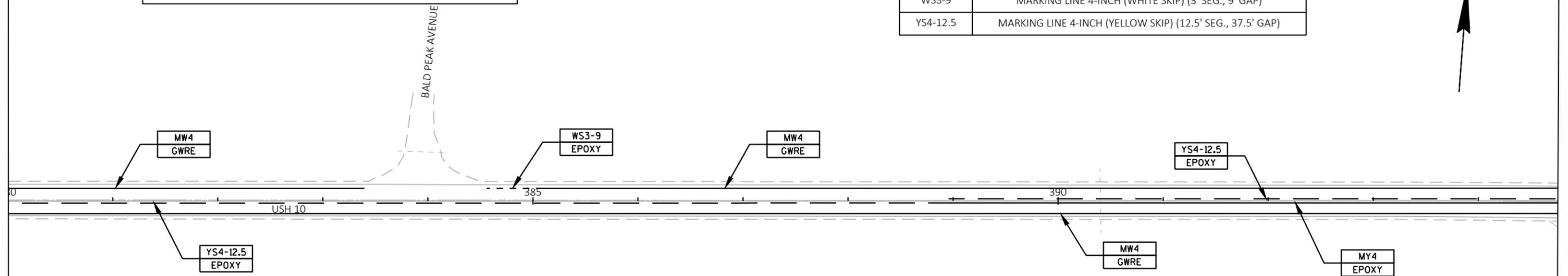
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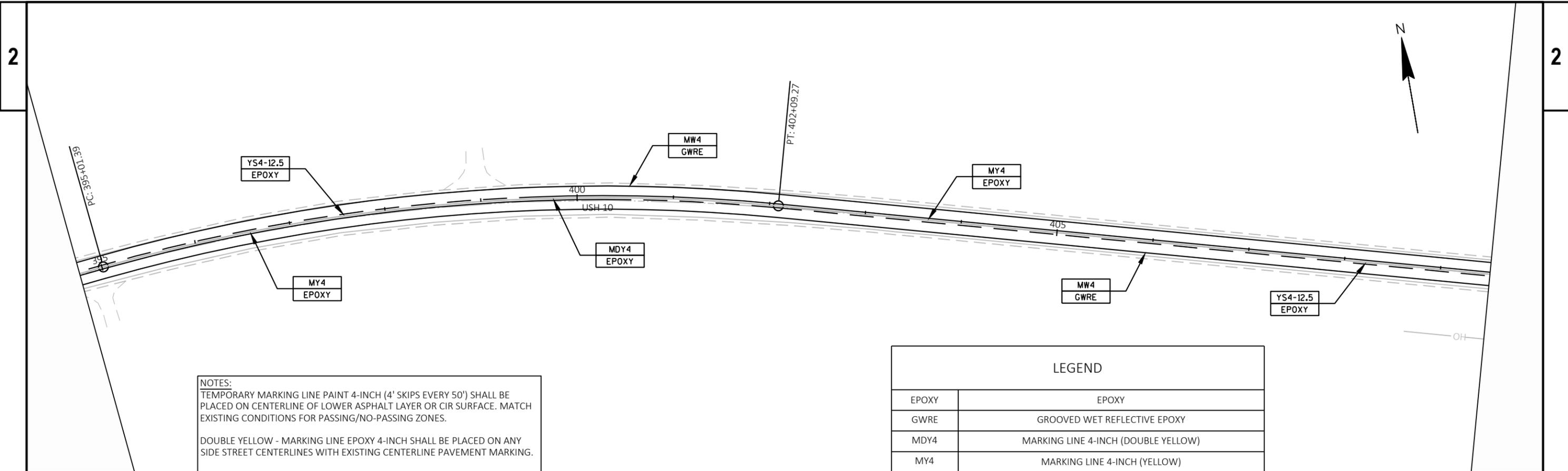




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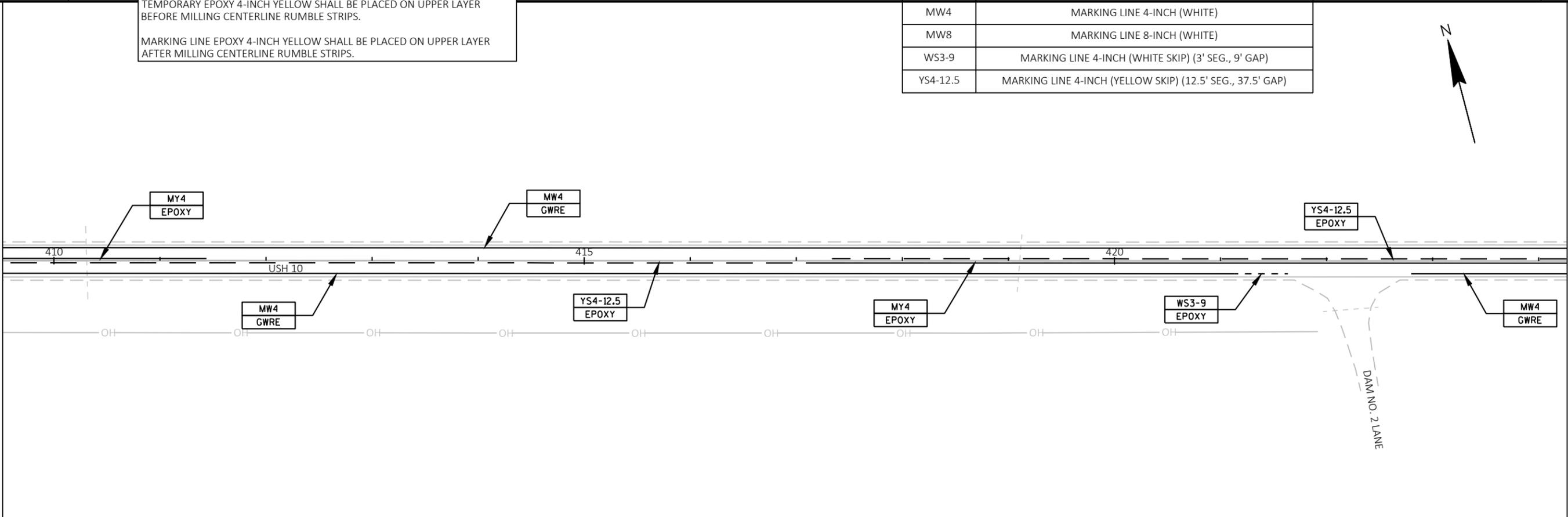
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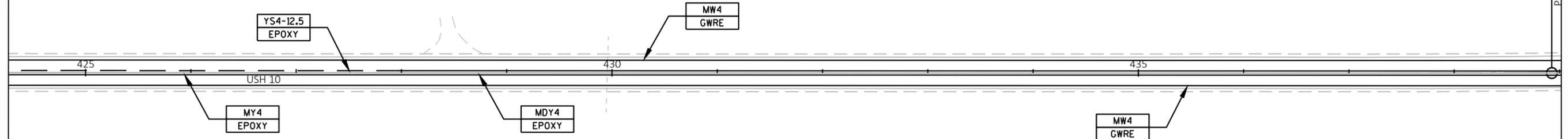




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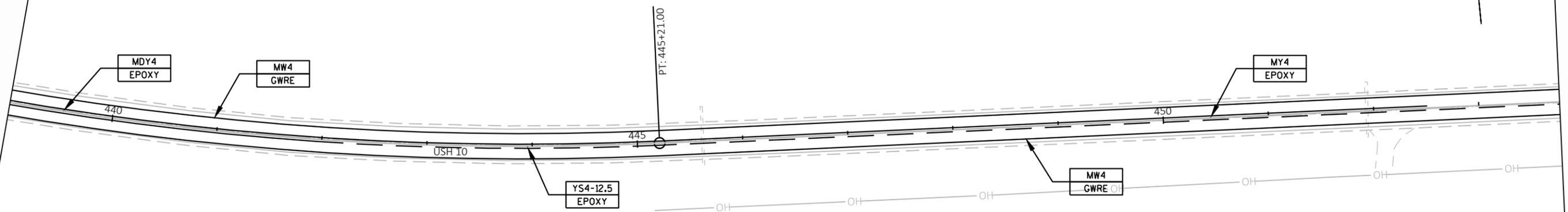
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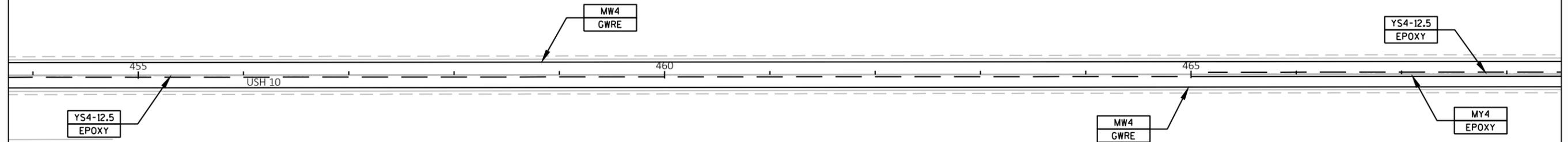




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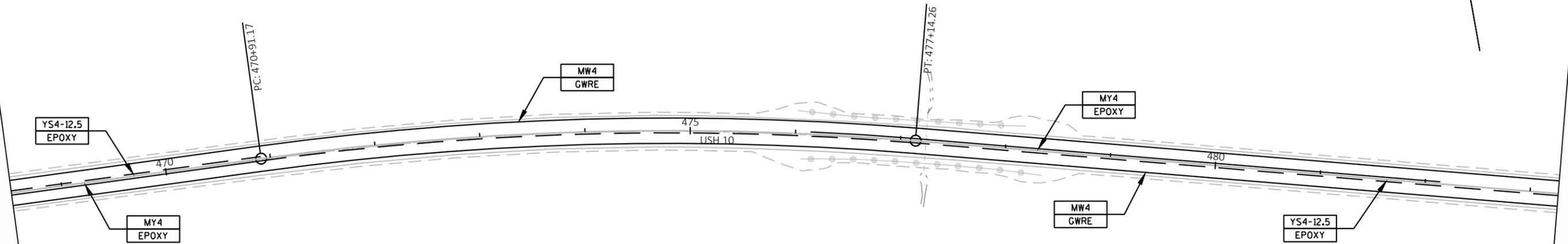
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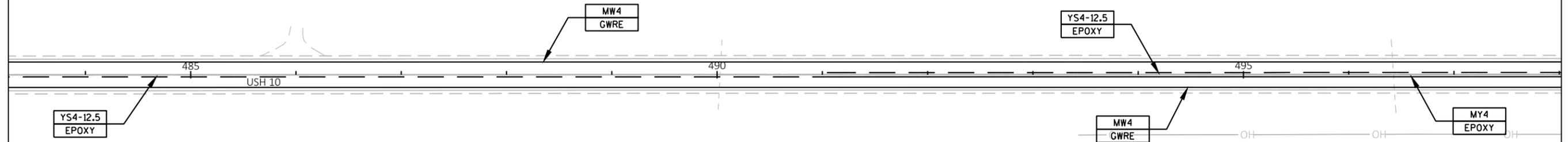




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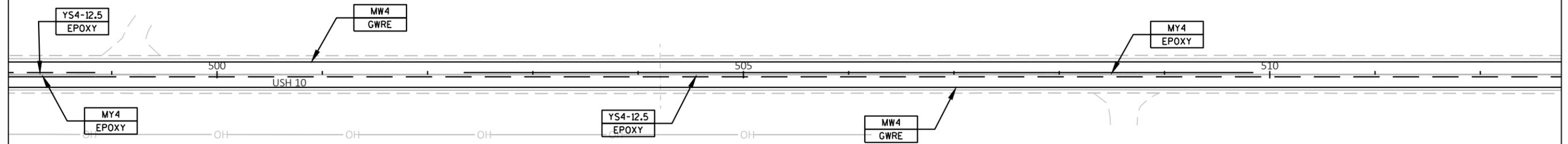
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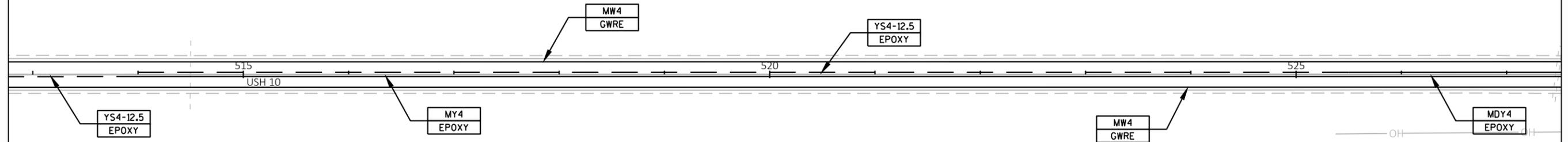




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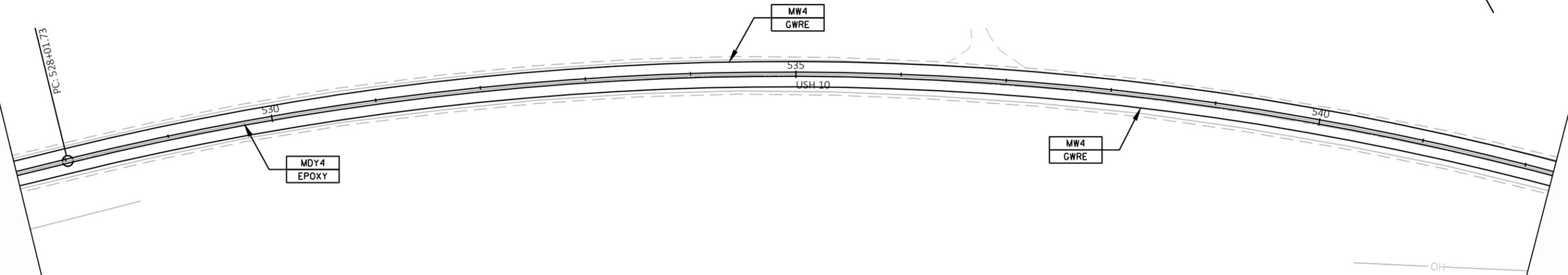
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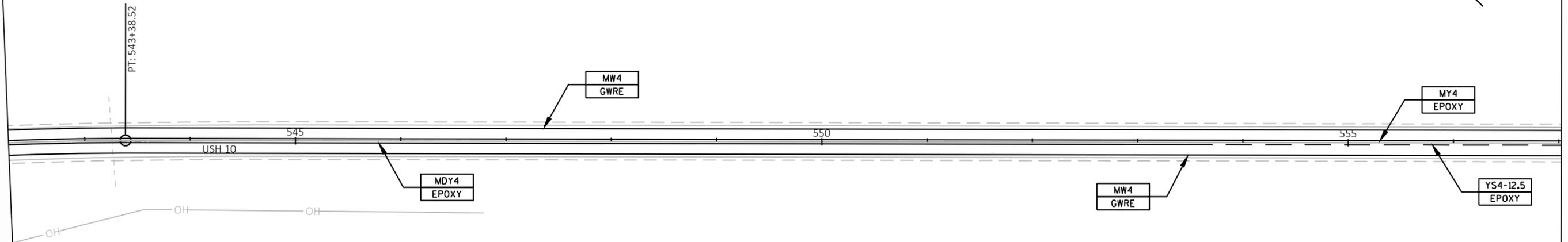




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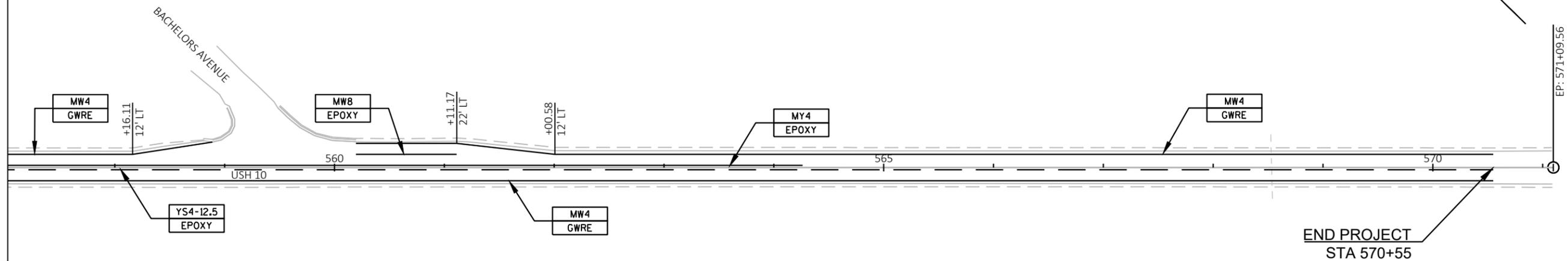
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Estimate Of Quantities

1520-02-72

Line	Item	Item Description	Unit	Total	Qty
0002	203.0100	Removing Small Pipe Culverts	EACH	2.000	2.000
0004	204.0110	Removing Asphaltic Surface	SY	380.000	380.000
0006	204.0115	Removing Asphaltic Surface Butt Joints	SY	1,205.000	1,205.000
0008	204.0120	Removing Asphaltic Surface Milling	SY	80.000	80.000
0010	204.9060.S	Removing (item description) 01. Apron Endwalls	EACH	1.000	1.000
0012	205.0100	Excavation Common	CY	870.000	870.000
0014	208.0100	Borrow	CY	2,250.000	2,250.000
0016	208.1500.S	Temporary Lane Shift During Culvert Work	EACH	2.000	2.000
0018	209.2500	Backfill Granular Grade 2	TON	800.000	800.000
0020	211.0101	Prepare Foundation for Asphaltic Paving (project) 01. 1520-02-72	EACH	1.000	1.000
0022	211.0400	Prepare Foundation for Asphaltic Shoulders	STA	942.000	942.000
0024	211.0700.S	Prepare Foundation for CIR Base Layer (project) 01. 1520-02-72	EACH	1.000	1.000
0026	211.0800.S	Base Repair for CIR Layer	CY	1,500.000	1,500.000
0028	213.0100	Finishing Roadway (project) 01. 1520-02-72	EACH	1.000	1.000
0030	305.0110	Base Aggregate Dense 3/4-Inch	TON	4,805.000	4,805.000
0032	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	280.000	280.000
0034	305.0500	Shaping Shoulders	STA	940.000	940.000
0036	327.1000.S	CIR Asphaltic Base Layer	SY	156,700.000	156,700.000
0038	455.0605	Tack Coat	GAL	10,773.000	10,773.000
0040	455.0770.S	Asphalt Stabilizing Agent	TON	750.000	750.000
0042	460.0105.S	HMA Percent Within Limits (PWL) Test Strip Volumetrics	EACH	1.000	1.000
0044	460.0110.S	HMA Percent Within Limits (PWL) Test Strip Density	EACH	2.000	2.000
0046	460.2000	Incentive Density HMA Pavement	DOL	99.000	99.000
0048	460.2005	Incentive Density PWL HMA Pavement	DOL	10,710.000	10,710.000
0050	460.2007	Incentive Density HMA Pavement Longitudinal Joints	DOL	23,510.000	23,510.000
0052	460.2010	Incentive Air Voids HMA Pavement	DOL	28,080.000	28,080.000
0054	460.6645	HMA Pavement 5 MT 58-34 V	TON	28,075.000	28,075.000
0056	465.0105	Asphaltic Surface	TON	300.000	300.000
0058	465.0110	Asphaltic Surface Patching	TON	170.000	170.000
0060	465.0120	Asphaltic Surface Driveways and Field Entrances	TON	7.000	7.000
0062	465.0425	Asphaltic Shoulder Rumble Strips 2-Lane Rural	LF	89,920.000	89,920.000
0064	465.0475	Asphalt Centerline Rumble Strips 2-Lane Rural	LF	43,850.000	43,850.000
0066	520.3336	Culvert Pipe Class III-A 36-Inch	LF	16.000	16.000
0068	520.3424	Culvert Pipe Class III-A Non-metal 24-Inch	LF	150.000	150.000
0070	520.8700	Cleaning Culvert Pipes	EACH	5.000	5.000
0072	521.1024	Apron Endwalls for Culvert Pipe Steel 24-Inch	EACH	4.000	4.000
0074	521.1036	Apron Endwalls for Culvert Pipe Steel 36-Inch	EACH	1.000	1.000
0076	524.0636	Apron Endwalls for Culvert Pipe Salvaged 36-Inch	EACH	2.000	2.000
0078	606.0200	Riprap Medium	CY	15.000	15.000
0080	614.0920	Salvaged Rail	LF	1,312.000	1,312.000
0082	614.2300	MGS Guardrail 3	LF	579.000	579.000
0084	614.2350	MGS Guardrail Short Radius	LF	30.000	30.000
0086	614.2500	MGS Thrie Beam Transition	LF	160.000	160.000
0088	614.2610	MGS Guardrail Terminal EAT	EACH	12.000	12.000
0090	618.0100	Maintenance And Repair of Haul Roads (project) 01. 1520-02-72	EACH	1.000	1.000
0092	619.1000	Mobilization	EACH	1.000	1.000
0094	624.0100	Water	MGAL	75.000	75.000
0096	625.0100	Topsoil	SY	2,760.000	2,760.000
0098	628.1504	Silt Fence	LF	3,110.000	3,110.000

Estimate Of Quantities

1520-02-72

Line	Item	Item Description	Unit	Total	Qty
0100	628.1520	Silt Fence Maintenance	LF	1,555.000	1,555.000
0102	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0104	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0106	628.2008	Erosion Mat Urban Class I Type B	SY	2,760.000	2,760.000
0108	628.7555	Culvert Pipe Checks	EACH	32.000	32.000
0110	629.0210	Fertilizer Type B	CWT	1.700	1.700
0112	630.0120	Seeding Mixture No. 20	LB	74.000	74.000
0114	630.0200	Seeding Temporary	LB	37.000	37.000
0116	630.0500	Seed Water	MGAL	69.000	69.000
0118	633.5200	Markers Culvert End	EACH	8.000	8.000
0120	642.5001	Field Office Type B	EACH	1.000	1.000
0122	643.0300	Traffic Control Drums	DAY	6,600.000	6,600.000
0124	643.0900	Traffic Control Signs	DAY	1,550.000	1,550.000
0126	643.3105	Temporary Marking Line Paint 4-Inch	LF	7,600.000	7,600.000
0128	643.3120	Temporary Marking Line Epoxy 4-Inch	LF	46,500.000	46,500.000
0130	643.5000	Traffic Control	EACH	1.000	1.000
0132	645.0120	Geotextile Type HR	SY	30.000	30.000
0134	646.1020	Marking Line Epoxy 4-Inch	LF	46,500.000	46,500.000
0136	646.1040	Marking Line Grooved Wet Ref Epoxy 4-Inch	LF	93,350.000	93,350.000
0138	646.3020	Marking Line Epoxy 8-Inch	LF	100.000	100.000
0140	646.5420	Marking Aerial Enforcement Bar Epoxy	EACH	20.000	20.000
0142	648.0100	Locating No-Passing Zones	MI	8.900	8.900
0144	650.4500	Construction Staking Subgrade	LF	114.000	114.000
0146	650.5000	Construction Staking Base	LF	114.000	114.000
0148	650.6000	Construction Staking Pipe Culverts	EACH	2.000	2.000
0150	650.8000	Construction Staking Resurfacing Reference	LF	47,010.000	47,010.000
0152	650.9911	Construction Staking Supplemental Control (project) 01. 1520-02-72	EACH	1.000	1.000
0154	650.9920	Construction Staking Slope Stakes	LF	2,000.000	2,000.000
0156	690.0150	Sawing Asphalt	LF	160.000	160.000
0158	740.0440	Incentive IRI Ride	DOL	35,610.000	35,610.000
0160	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	800.000	800.000
0162	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	600.000	600.000
0164	SPV.0090	Special 01. Grading Shaping and Finishing Ditch	LF	800.000	800.000

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REMOVING SMALL PIPE CULVERTS

**203.0100
REMOVING SMALL
PIPE CULVERTS**

STATION	LOCATION	EACH	COMMENTS
CATEGORY CODE 0010			
320+38		1	56 LF CMCP (0.064")
320+46		1	56 LF CMCP (0.064")
TOTALS		2	

REMOVING ASPHALTIC SURFACE MILLING

**204.0120
REMOVING ASPHALTIC
SURFACE MILLING**

STATION - STATION	LOCATION	SY	COMMENTS
CATEGORY CODE 0020			
258+05 - 258+28	CL	80	OVER TOP OF C-10-110
TOTAL		80	

REMOVING ASPHALTIC SURFACE BUTT JOINTS

**204.0115
REMOVING ASPHALTIC
SURFACE BUTT JOINTS**

STATION - STATION	LOCATION	SY	COMMENTS
CATEGORY CODE 0010			
100+45 - 101+15	CL	265	BEGIN PROJECT
124+55	RT	5	BUFF ROAD WEST
257+35 - 258+05	CL	315	C-10-011
258+28 - 258+98	CL	315	C-10-011
259+47	RT	5	HICKMAN ROAD
558+89 - 560+19	LT	35	BACHELORS AVENUE
569+85 - 570+55	CL	265	END PROJECT
TOTAL		1,205	

REMOVING ASPHALTIC SURFACE

**204.0110
REMOVING ASPHALTIC
SURFACE**

STATION - STATION	LOCATION	SY	COMMENTS
CATEGORY CODE 0010			
320+42	LT & RT	380	Required for Culvert Pipe Transistion
TOTAL		380	

ASPHALTIC RUMBLE STRIPS

465.0425 ASPHALTIC SHOULDER RUMBLE STRIPS 2-LANE RURAL LF
465.0475 ASPHALTIC CENTERLINE RUMBLE STRIPS 2-LANE RURAL LF

STATION - STATION	LF	LF
CATEGORY CODE 0010		
100+45 - 570+55		43,850
CATEGORY CODE 0030		
100+45 - 570+55	89,920	
TOTALS		89,920
		43,850

TEMPORARY LANE SHIFT DURING CULVERT WORK

**208.1500.S
Temporary Lane Shift
During Culvert Work**

STATION	LOCATION	EACH	COMMENTS
CATEGORY CODE 0010			
320+42	EB	1	
320+42	WB	1	
TOTALS		2	

EXCAVATION COMMON

205.0100 EXCAVATION COMMON CY
208.0100 BORROW CY

STATION	LOCATION	CY	CY	COMMENTS
CATEGORY CODE 0010				
255+00 - 265+00	LT/RT	150	900	C-10-011 GUARDRAIL
319+80 - 321+00	LT/RT	520	--	TWIN 24" CULVERT PIPE
374+00 - 379+00	LT/RT	100	850	GUARDRAIL
475+00 - 479+50	LT/RT	100	500	GUARDRAIL
TOTALS		870	2,250	

BACKFILL GRANULAR GRADE 2

**209.2500
BACKFILL GRANULAR
GRADE 2**

STATION - STATION	LOCATION	TON	COMMENTS
CATEGORY CODE 0010			
320+42	LT & RT	800	SEE CONSTRUCTION DETAIL
TOTAL		800	

COLD-IN-PLACE RECYCLING (CIR)

211.0700.S Prepare CIR Foundation for Base Layer (1520-02-72)
211.0800.S Base Repair of CIR Layer
327.1000.S Cold-In-place Recycling (CIR) Base Layer
455.0770.S Asphalt Stabilizing Agent

STATION - STATION	LOCATION	EACH	CY	SY	TON	COMMENTS
CATEGORY CODE 0010						
100+45 - 570+55	MAINLINE	1	1,500	156,700	750	
TOTAL		1	1,500	156,700	750	

PREPARE FOUNDATION FOR ASPHALTIC SHOULDERS

**211.0400
PREPARE FOUNDATION FOR
ASPHALTIC SHOULDERS**

STATION	LOCATION	STA	COMMENTS
CATEGORY CODE 0030			
100+45 - 570+55	LT	471	2' SHOULDER WIDENING
100+45 - 570+55	RT	471	2' SHOULDER WIDENING
TOTALS		942	

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BASE AGGREGATE DENSE

STATION - STATION	305.0110	305.0120	305.0500	COMMENTS
	BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	SHAPING SHOULDERS	
CATEGORY CODE 0010				
100+45 - 570+55, LT & RT	4,805	--	--	INCLUDES BLENDING EXISTING SLOPE
320+42, LT & RT	--	280	--	CULVERT PATCHING
100+45 - 570+55, LT & RT	--	--	940	
	4,805	280	940	

ASPHALTIC ITEMS

STATION - STATION	LOCATION	455.0605	460.6645	465.0105	465.0110	465.0120	COMMENTS
		TACK COAT GAL	HMA PAVEMENT 5 MT 58-34V TON	ASPHALTIC SURFACE TON	ASPHALTIC SURFACE PATCHING TON	ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES TON	
CATEGORY CODE 0010							
100+45 - 570+55	MAINLINE	--	--	--	--	--	MAINLINE
100+45 - 570+55	MAINLINE	9,504	24,600	--	--	--	INCLUDES MAINLINE & 3' PORTION OF SHOULDER
100+45 - 570+55	SIDEROADS	--	155	--	--	--	SIDEROADS
114+76	LT	--	--	--	--	7	DRIVEWAYS
319+81 - 320+95	MAINLINE	--	--	--	150	--	CULVERT PATCH
100+45 - 570+55	MAINLINE	--	--	300	--	--	FILLING POTHOLES, TRAFFIC POP OUTS, TEMPORARY RAMPING
CATEGORY 0010 SUBTOTAL		9,504	24,755	300	150	7	
CATEGORY CODE 0020							
258+05 - 258+28	LT & RT	15	20	--	20	--	PLACEMENT ON BOX CULVERT TO MATCH OVERLAY OF CONCRETE TO CIR PROFILE PRIOR TO HMA
CATEGORY 0020 SUBTOTAL		15	20	0	20	0	
CATEGORY CODE 0030							
100+45 - 570+55	LT & RT	1,254	3,300	--	--	--	OUTSIDE 2' SHOULDER ONLY
CATEGORY 0030 SUBTOTAL		1,254	3,300	0	0	0	
TOTAL		10,773	28,075	300	170	7	

LOCATION	STATION	MIXTURE USE	UNDERLYING SURFACE	BID ITEM	TONS	THICKNESS	MIXTURE ACCEPTANCE	DENSITY ACCEPTANCE
12' Driving Lane	100+45 - 570+55	Upper Layer	5 MT 58-34V	5 MT 58-34 V	10,706	1.5"	PWL Incentive Air Voids HMA Pavement 460.2010	Incentive Density PWL HMA Pavement 460.2005
12' Driving Lane	100+45 - 570+55	Lower Layer	4 Inch CIR	5 MT 58-34 V	8,922	1.25"	PWL Incentive Air Voids HMA Pavement 460.2010	Incentive Density PWL HMA Pavement 460.2005
5' Shoulder / Side Roads / Guardrail	100+45 - 570+55	Upper Layer	5 MT 58-34V	5 MT 58-34 V	4,607	1.5"	PWL Incentive Air Voids HMA Pavement 460.2010	Acceptance testing by the department, not eligible for incentive
5' Shoulder / Side Roads / Guardrail	100+45 - 570+55	Lower Layer	Existing HMA Surface, 4" CIR	5 MT 58-34 V	3,840	1.25"	PWL Incentive Air Voids HMA Pavement 460.2010	Acceptance testing by the department, not eligible for incentive
Various	100+45 - 570+55	Repairs, Culvert Patch	Base Aggregate Dense	Asphaltic Surface	470	6"	QMP As Per SS 465	Acceptance By Ordinary Compaction

MISC. SHEET 2

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CULVERT PIPE ITEMS

STATION	LOCATION	204.9060.S	520.3336	520.3424	520.8700	521.1024	521.1036	524.0636	633.5200	COMMENTS
		REMOVE CULVERT ENDWALLS EACH	CULVERT PIPE CLASS III-A 36-INCH LF	CULVERT PIPE CLASS III-A NON-METAL 24-INCH EACH	CLEANING CULVERT PIPES EACH	APRON ENDWALLS FOR CULVERT PIPE STEEL 24-INCH EACH	APRON ENDWALLS FOR CULVERT PIPE STEEL 36-INCH EACH	APRON ENDWALLS FOR CULVERT PIPE SALVAGED 36-INCH EACH	MARKERS CULVERT END EACH	
CATEGORY CODE 0010										
236+76	LT/RT	--	--	--	1	--	--	--	--	
280+39	LT/RT	--	--	--	1	--	--	--	--	
284+21	LT/RT	--	--	--	1	--	--	--	--	
320+38	LT/RT	--	--	76	--	2	--	--	2	CULVERT REPLACEMENT
320+46	LT/RT	--	--	74	--	2	--	--	2	CULVERT REPLACEMENT
329+91	LT/RT	--	--	--	1	--	--	--	--	
410+31	LT	1	--	--	--	--	1	--	2	ENDWALL REPLACEMENT
451+95	LT/RT	--	--	--	1	--	--	--	--	
543+26	LT/RT	--	16	--	--	--	--	2	2	EXTEND CULVERT 8' LT & 8' RT
TOTALS		1	16	150	5	4	1	2	8	

* CONCRETE PIPE MUST BE TIED ACROSS THE ENTIRE LENGTH

SALVAGED RAIL

STATION - STATION	LOCATION	614.0920	COMMENTS
		SALVAGED RAIL LF	
CATEGORY CODE 0010			
265+84 - 259+49	LT/RT	442	
375+37 - 377+59	LT/RT	423	
476+01 - 478+36	LT/RT	447	
TOTAL		1,312	

BEAMGUARD ITEMS

STATION - STATION	LOCATION	614.2300	614.2350	614.2500	614.2610	COMMENTS
		MGS GUARDRAIL 3 LF	MGS GUARDRAIL SHORT RADIUS LF	MGS THRIE BEAM TRANSITION LF	MGS GUARDRAIL TERMINAL EAT EACH	
CATEGORY CODE 0010						
256+90 - 258+05	LT/RT	50	--	80	2	WEST OF C-10-011
258+28 - 259+43	LT/RT	79	30	80	2	EAST OF C-10-011
375+54 - 377+54	LT/RT	200	--	--	4	
475+99 - 478+24	LT/RT	250	--	--	4	
TOTAL		579	30	160	12	

WATER

LOCATION	624.0100	COMMENTS
	WATER MGAL	
CATEGORY CODE 0010		
PROJECT	75	
TOTALS		75

RIPRAP AND GEOTEXTILE FABRIC ITEMS

STATION	LOCATION	606.0200	645.0120	COMMENTS
		RIPRAP MEDIUM CY	GEOTEXTILE FABRIC TYPE HR SY	
CATEGORY CODE 0010				
320+42	LT	15	30	TWIN CULVERT REPLACEMENT
TOTALS		15	30	

LANDSCAPING ITEMS

STATION - STATION	LOCATION	625.0100	629.0210	630.0120	630.0200	630.0500	COMMENTS
		TOPSOIL SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 20 LBS	SEEDING TEMPORARY LBS	SEED WATER MGAL	
CATEGORY CODE 0010							
255+32 - 261+03	LT/RT	775	0.48	20.9	10.4	19.3	GUARDRAIL REPLACEMENT
319+87 - 320+97	LT/RT	200	0.13	5.4	2.6	4.9	TWIN CULVERT REPLACEMENT
374+34 - 378+75	LT/RT	750	0.47	20.2	10.1	18.7	GUARDRAIL REPLACEMENT
410+31	LT	15	0.01	0.3	0.3	0.3	ENDWALL REPLACEMENT
474+77 - 479+45	LT/RT	800	0.50	21.6	10.8	20.1	GUARDRAIL REPLACEMENT
543+26	LT	95	0.06	2.5	1.3	2.3	EXTEND CULVERT
UNDISTRIBUTED	LT/RT	125	0.07	3.4	1.7	3.2	SIDE SLOPE IMPROVEMENTS
TOTALS		2,760	1.7	74	37	69	

MISC. SHEET 3

EROSION ITEMS

STATION - STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	628.7555 CULVERT PIPE CHECKS SY	COMMENTS
CATEGORY CODE 0010								
255+32 - 261+03	LT/RT	930	465	--	--	770	--	GUARDRAIL REPLACEMENT
319+87 - 320+97	LT/RT	240	120	--	--	200	16	TWIN CULVERT REPLACEMENT
374+34 - 378+75	LT/RT	940	470	--	--	750	--	GUARDRAIL REPLACEMENT
410+31	LT	--	--	--	--	15	8	ENDWALL REPLACEMENT
474+77 - 479+45	LT/RT	1,000	500	--	--	800	--	GUARDRAIL REPLACEMENT
543+26	LT	--	--	--	--	100	8	EXTEND CULVERT
Project		--	--	2	2	125	--	
TOTALS		3,110	1,555	2	2	2,760	32	--

PAVEMENT MARKING

LOCATION	OFFSET	646.1020 MARKING LINE EPOXY 4-INCH YELLOW LF	646.1040 MARKING LINE GROOVED WET REF EPOXY 4-INCH WHITE LF	646.3020 MARKING LINE EPOXY 8-INCH WHITE LF	646.5420 MARKING AERIAL ENFORCEMENT BAR EPOXY EACH	648.0100 LOCATING NO PASSING ZONES MI	649.0105 TEMPORARY MARKING LINE PAINT 4-INCH LF	649.0120 TEMPORARY MARKING LINE EPOXY 4-INCH LF
CATEGORY CODE 0010								
PROJECT	CL	46,500	93,350	100	20	8,900	7,600	46,500
TOTALS		46,500	93,350	100	20	8,900	7,600	46,500

TRAFFIC CONTROL ITEMS

LOCATION	643.0300 DRUMS DAYS	643.0900 SIGNS DAYS
CATEGORY CODE 0010		
USH 10 MAINLINE	--	1,400
SHOULDER WIDENING PROTECTION POST CIR	4,700	
GUARDRAIL	700	50
LANE SHIFT AT CULVERT	200	--
UNDISTRIBUTED	1,000	100
TOTALS		6,600

CONSTRUCTION STAKING ITEMS

STATION - STATION	LOCATION	650.4500 SUBGRADE LF	650.5000 BASE LF	650.6000 PIPE CULVERTS EACH	650.8000 RESURFACING REFERENCE LF	650.9911 SUPPLEMENTAL CONTROL EACH	650.9920 SLOPE STAKES LF
CATEGORY CODE 0010							
PROJECT 1520-02-72		114	114	2	47,010	1	2,000
TOTALS		114	114	2	47,010	1	2,000

GRADING SHAPING AND FINISHING DITCH

STATION	LOCATION	SPV.0090.01 GRADING SHAPING AND FINISHING DITCH LF	COMMENTS
CATEGORY CODE 0010			
320+42	LT/RT	400	CULVERT REPLACEMENT
543+26	LT/RT	400	EXTEND CULVERT
TOTALS		800	

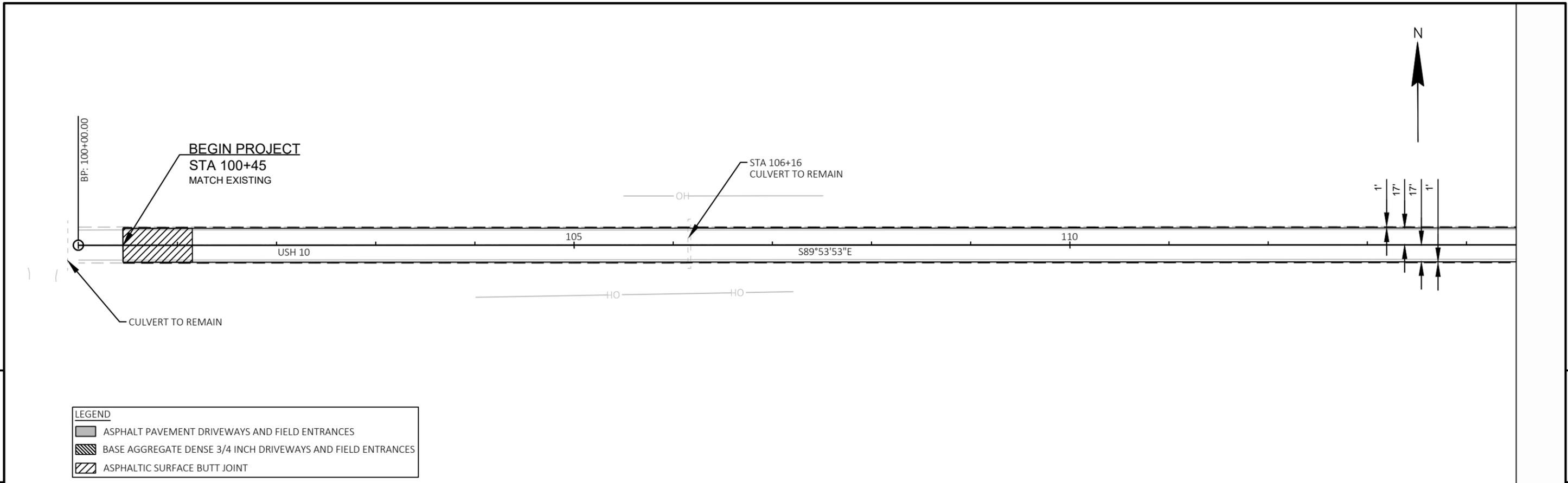
SAWING ITEMS

LOCATION	690.0150 SAWING ASPHALT LF	COMMENTS
CATEGORY CODE 0010		
320+00	30	CULVERT PIPE TRANSITION
321+00	30	CULVERT PIPE TRANSITION
UNDISTRIBUTED	100	MISCELLANEOUS REPAIRS
TOTALS		160

STATION	BORROW (CY)	SALVAGED TOPSOIL (SY)	FERTILIZER TYPE B (CWT)	TEMPORARY SEEDING (LB)	SEEDING MIX #30 (LB)	EROSION MAT URBAN CLASS I TYPE B (SY)	SEED WATER (MGAL)
320+42, LT	--	94	0.06	3	2	94	2
320+42, RT	--	94	0.06	3	2	94	2
543+26, LT	--	44	0.03	1	1	44	1
543+26, RT	--	44	0.03	1	1	44	1
TOTALS	0	278	0.2	8	6	278	6

*FOR INFORMATIONAL PURPOSES ONLY, QUANTITIES INCIDENTAL TO GRADING SHAPING AND FINISHING DITCH ITEM

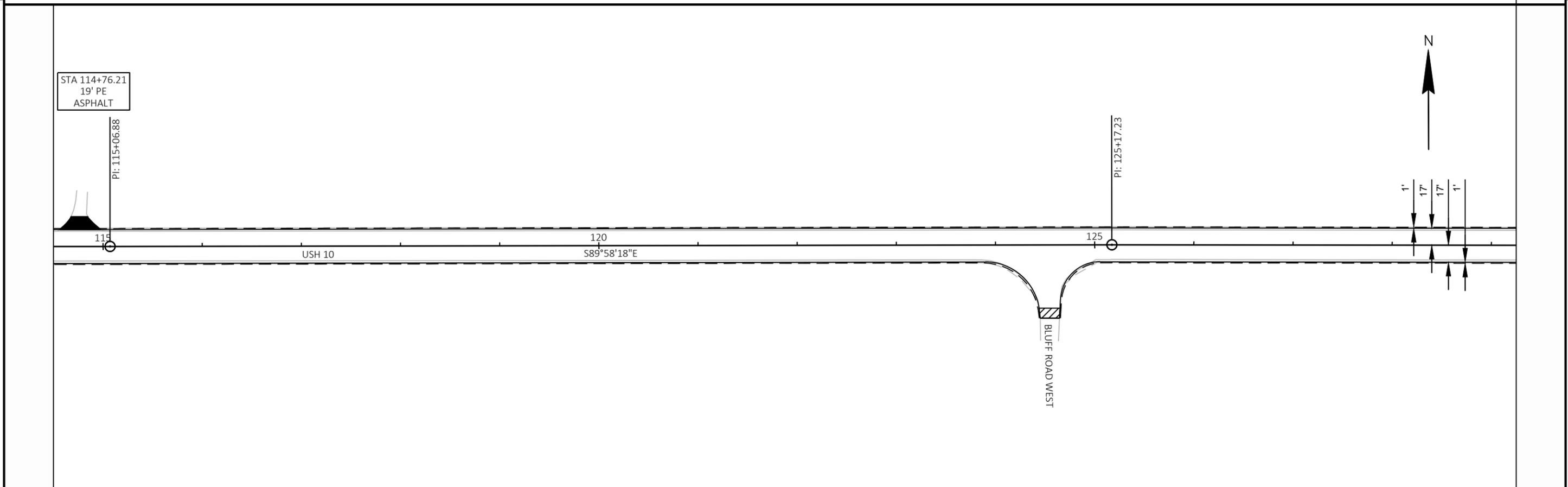
MISC. SHEET 4



LEGEND	
	ASPHALT PAVEMENT DRIVEWAYS AND FIELD ENTRANCES
	BASE AGGREGATE DENSE 3/4 INCH DRIVEWAYS AND FIELD ENTRANCES
	ASPHALTIC SURFACE BUTT JOINT

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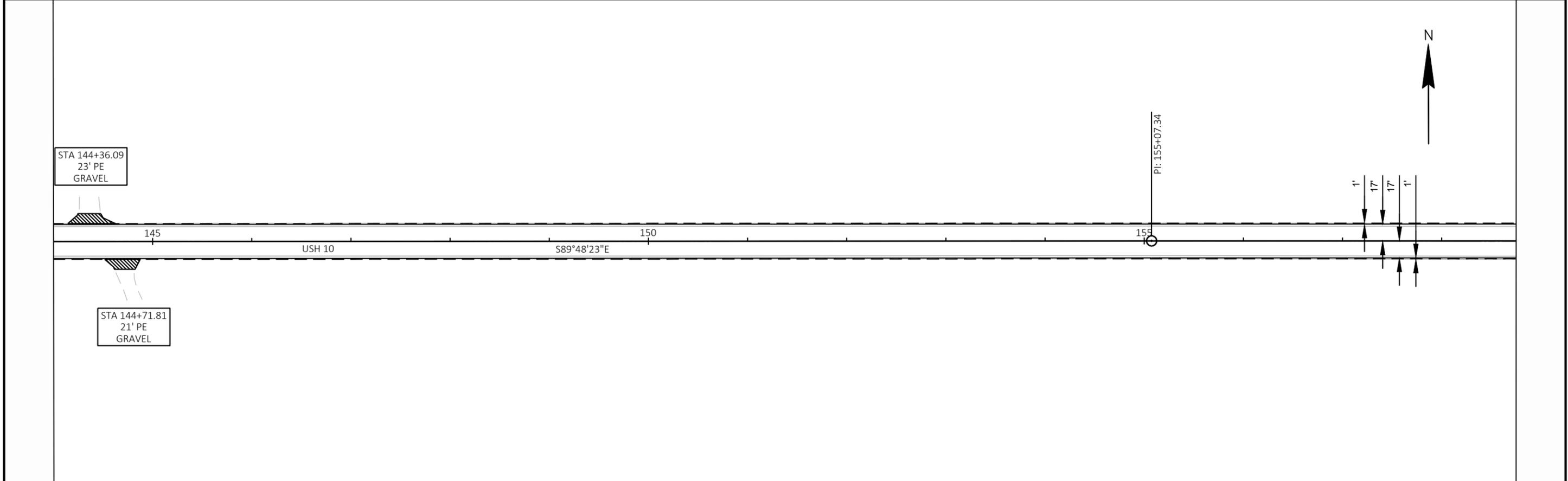
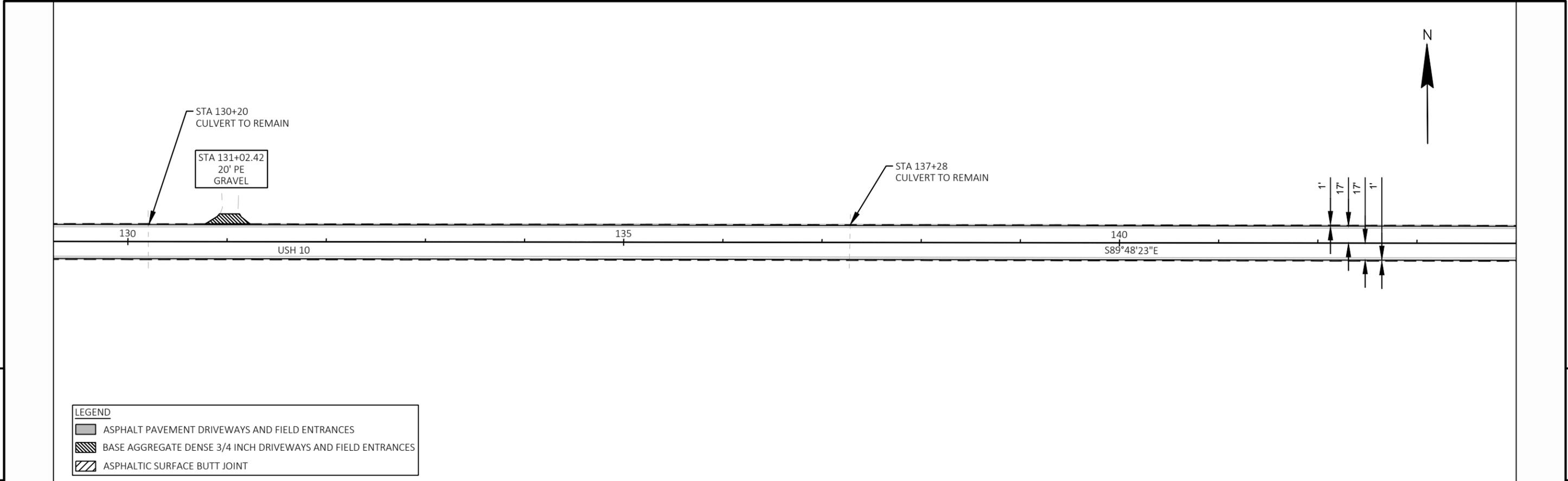
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PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	PLAN: USH 10	SHEET	E
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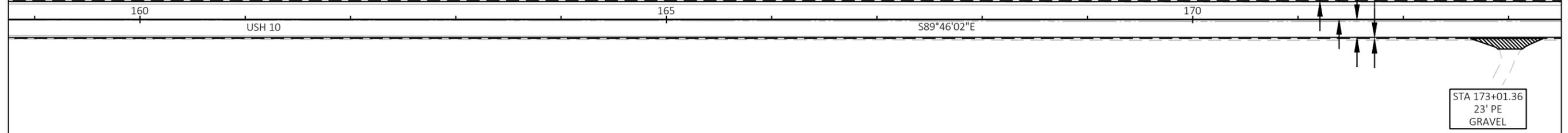
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PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	PLAN: USH 10	SHEET	E
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LEGEND

- ASPHALT PAVEMENT DRIVEWAYS AND FIELD ENTRANCES
- BASE AGGREGATE DENSE 3/4 INCH DRIVEWAYS AND FIELD ENTRANCES
- ASPHALTIC SURFACE BUTT JOINT

STA 173+01.36
23' PE
GRAVEL

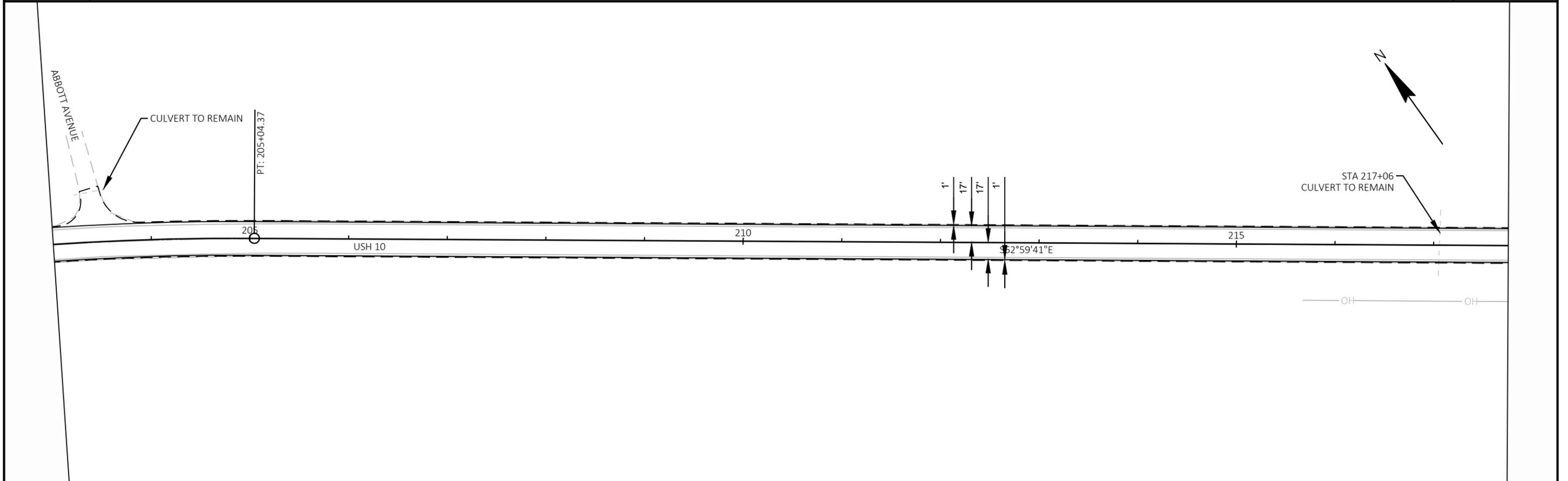
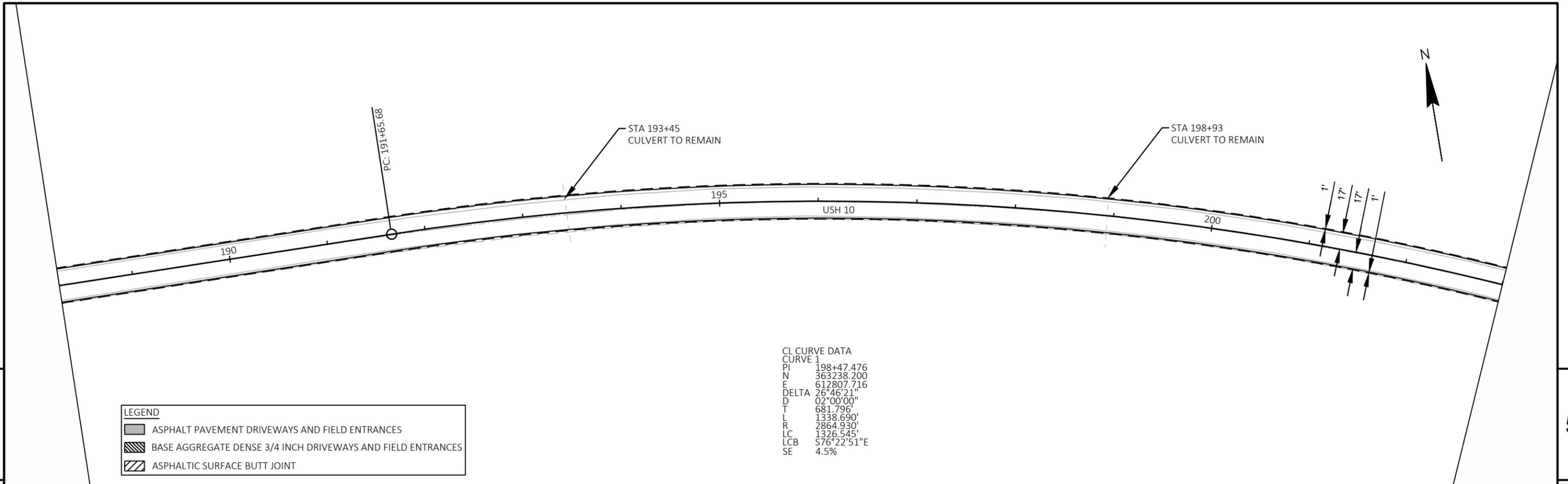
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5



STA 174+46
CULVERT TO REMAIN

STA 178+78.67
18' PE
GRAVEL



PROJECT NO: 1520-02-72 HWY: USH 10 COUNTY: CLARK PLAN: USH 10 SHEET: **E**

CL CURVE DATA
 CURVE 2
 PI 225+00.625
 N 362022.168
 E 615193.765
 DELTA 17°16'31"
 D 02°00'00"
 T 435.205'
 L 863.806'
 R 2864.930'
 LC 860.538'
 LCB 571°37'56"E
 SE 4.5%

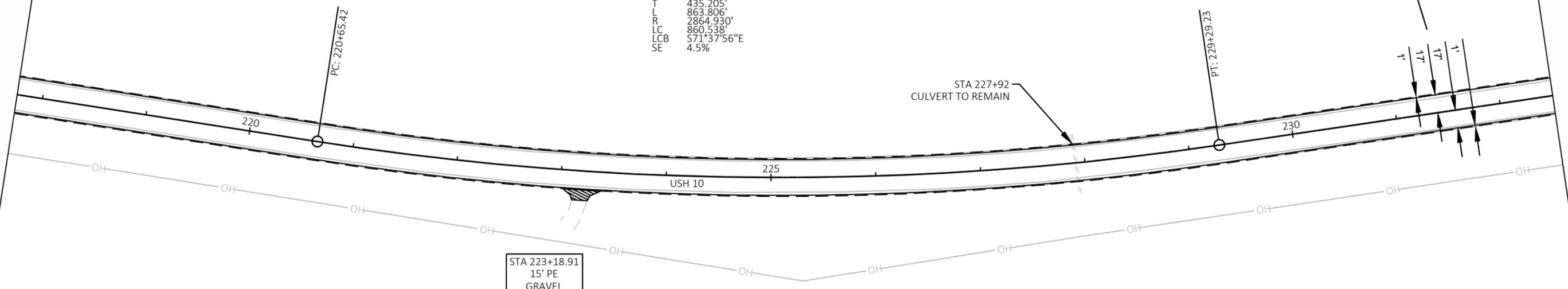


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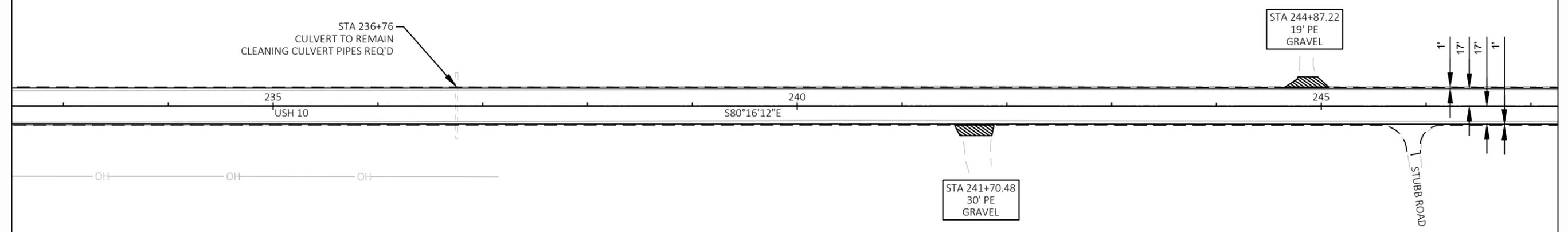
LEGEND

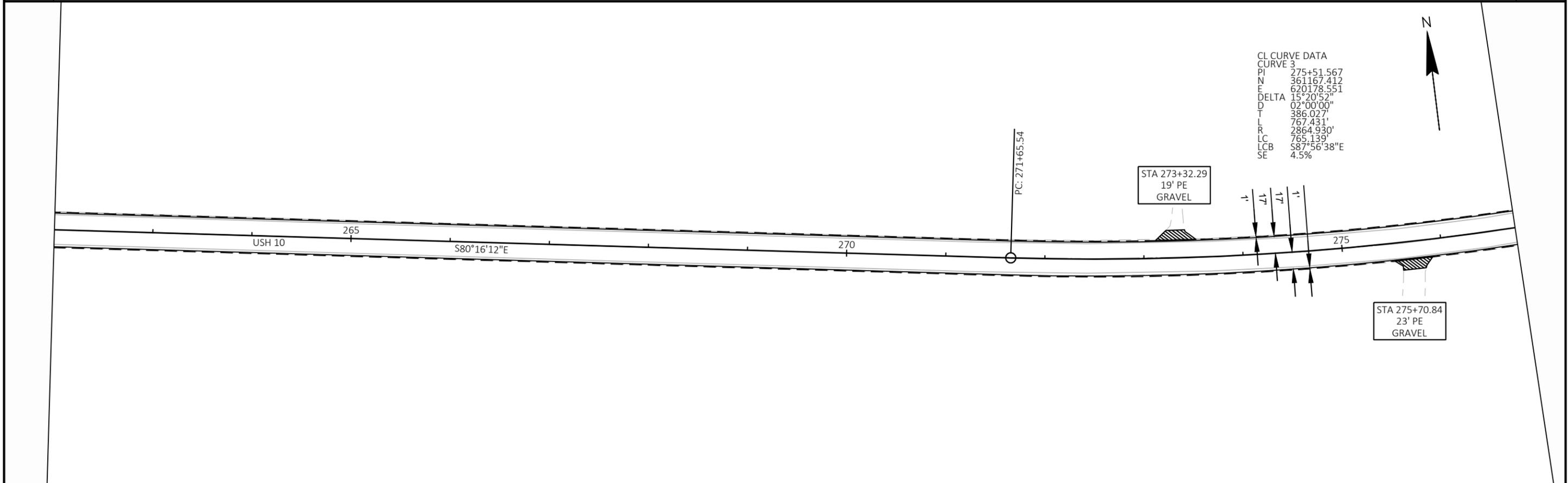
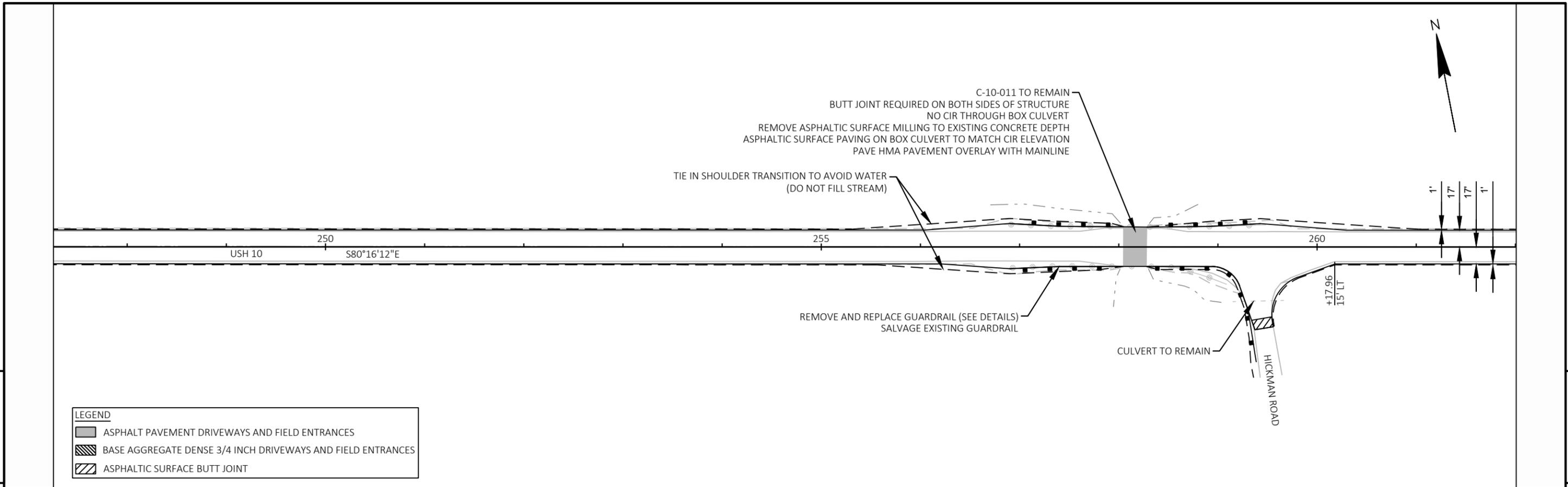
- ASPHALT PAVEMENT DRIVEWAYS AND FIELD ENTRANCES
- BASE AGGREGATE DENSE 3/4 INCH DRIVEWAYS AND FIELD ENTRANCES
- ASPHALTIC SURFACE BUTT JOINT

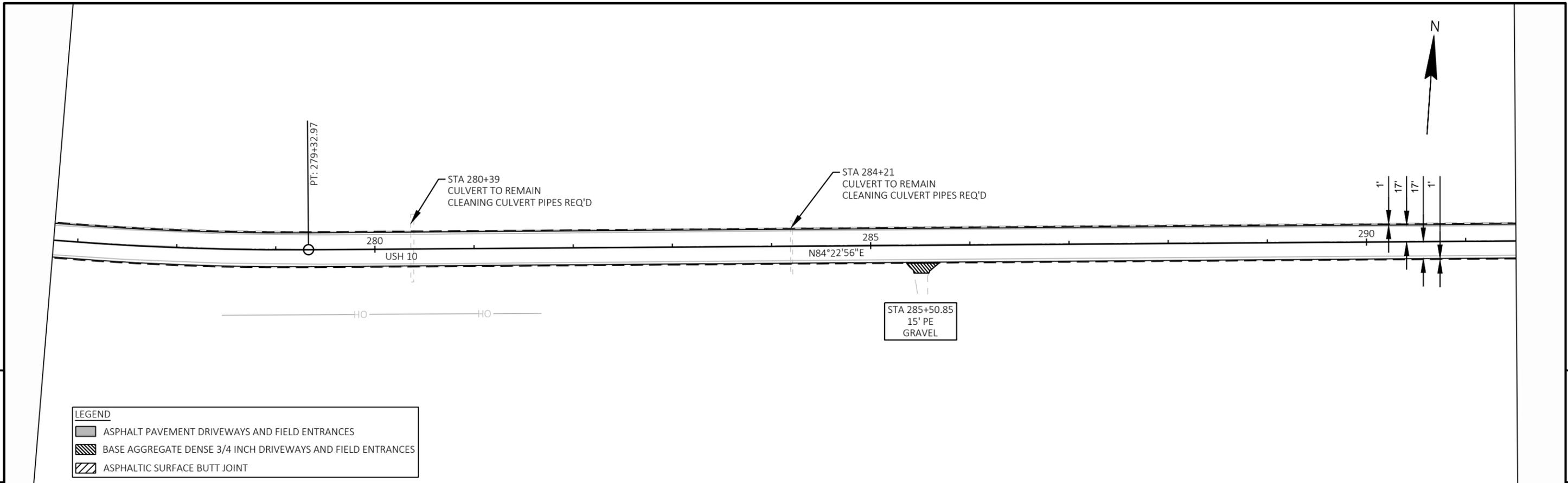


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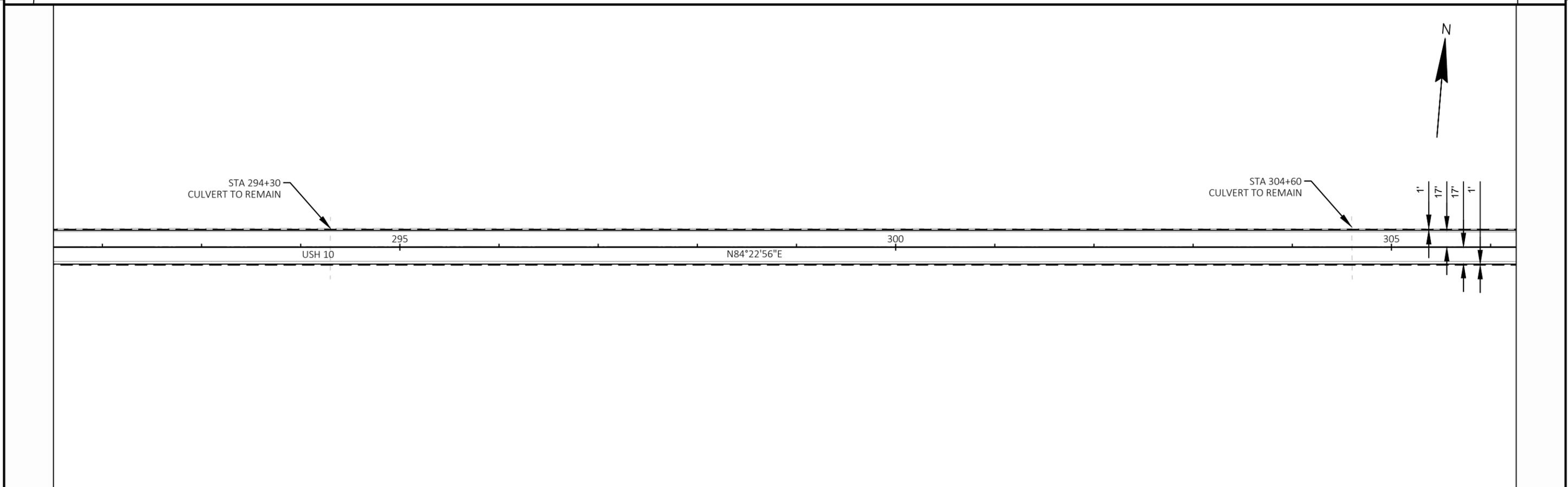


LEGEND

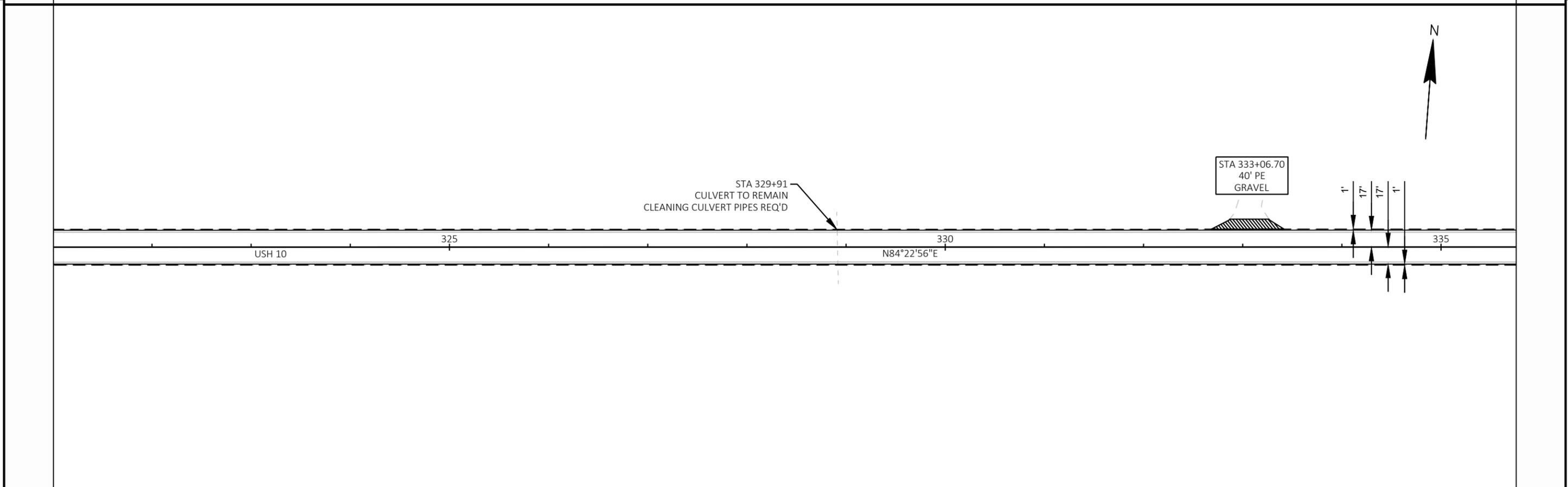
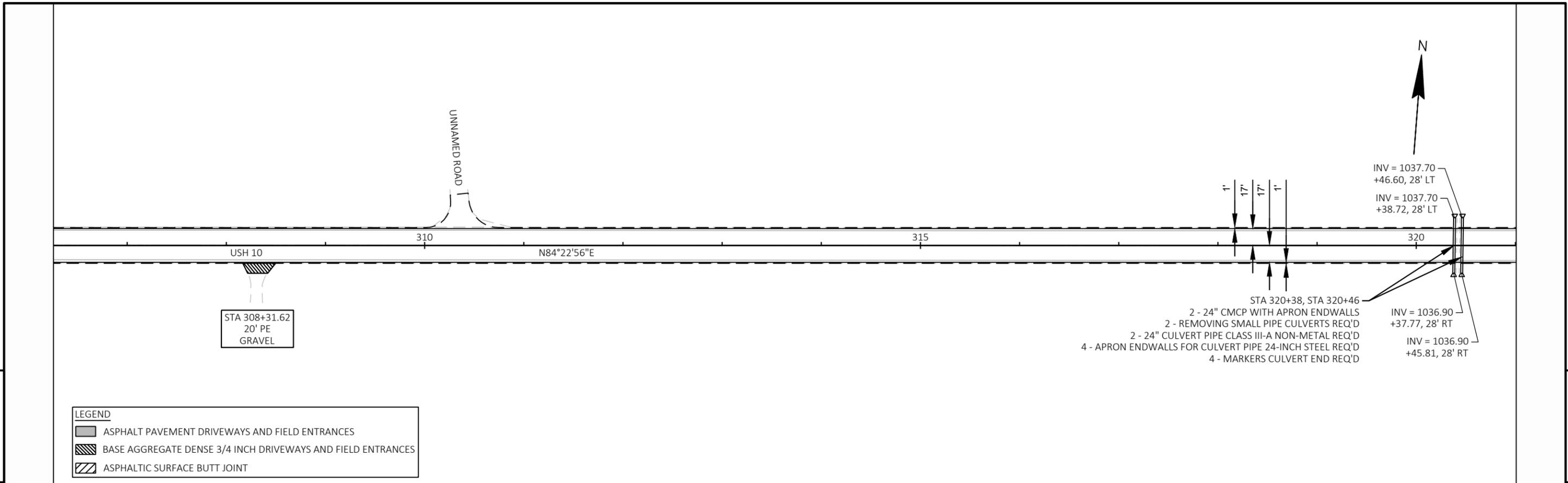
- ASPHALT PAVEMENT DRIVEWAYS AND FIELD ENTRANCES
- BASE AGGREGATE DENSE 3/4 INCH DRIVEWAYS AND FIELD ENTRANCES
- ASPHALTIC SURFACE BUTT JOINT

5

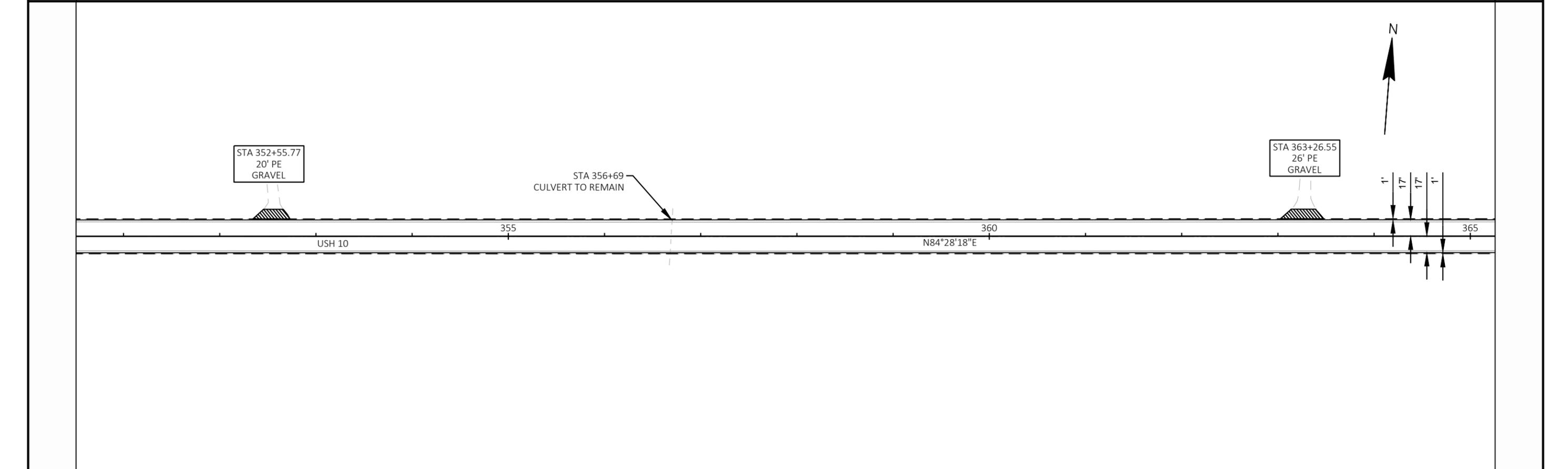
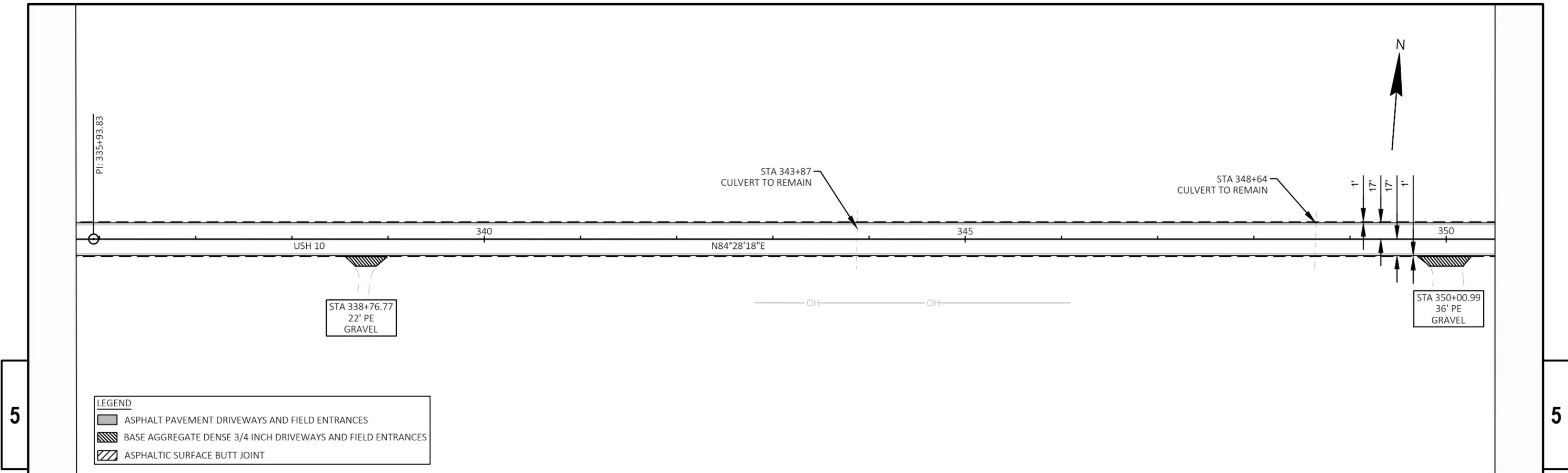
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PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	PLAN: USH 10	SHEET	E
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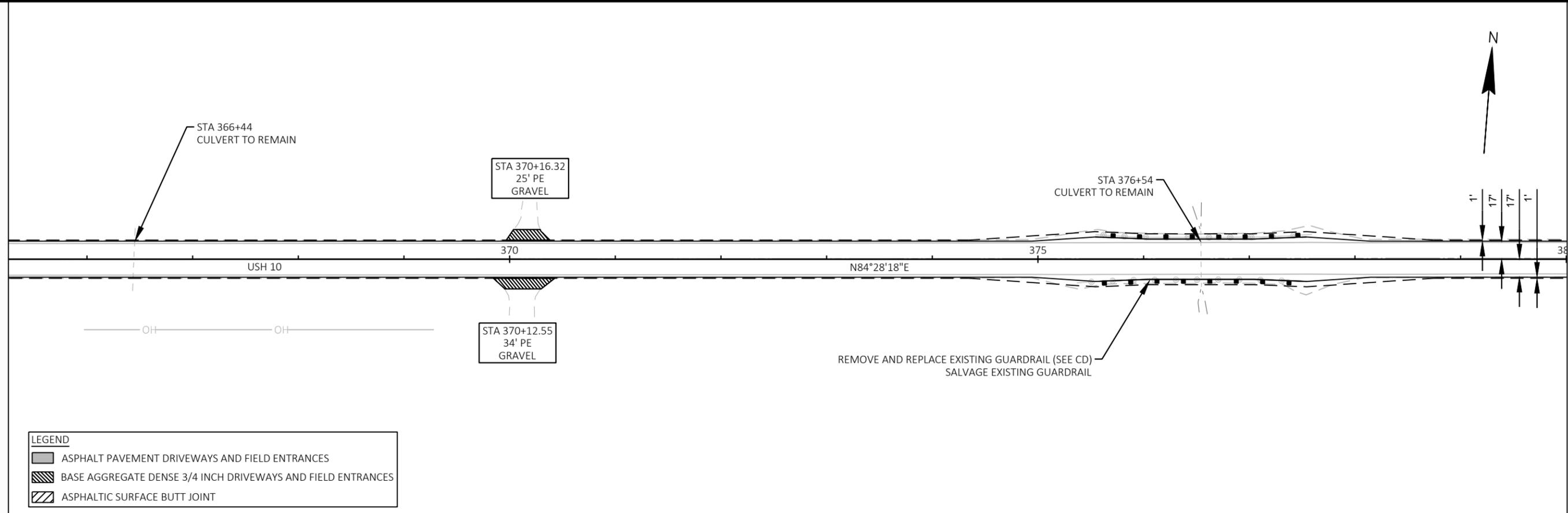
PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	PLAN: USH 10	SHEET	E
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PROJECT NO: 1520-02-72 HWY: USH 10 COUNTY: CLARK PLAN: USH 10 SHEET E

5

5

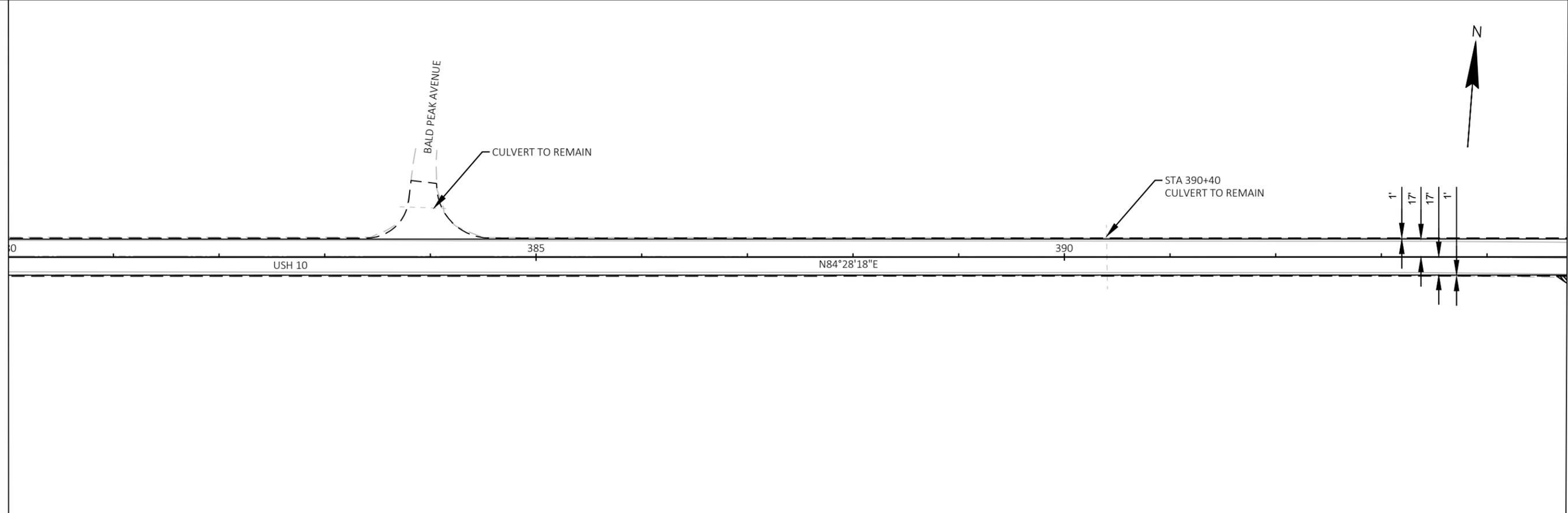


LEGEND

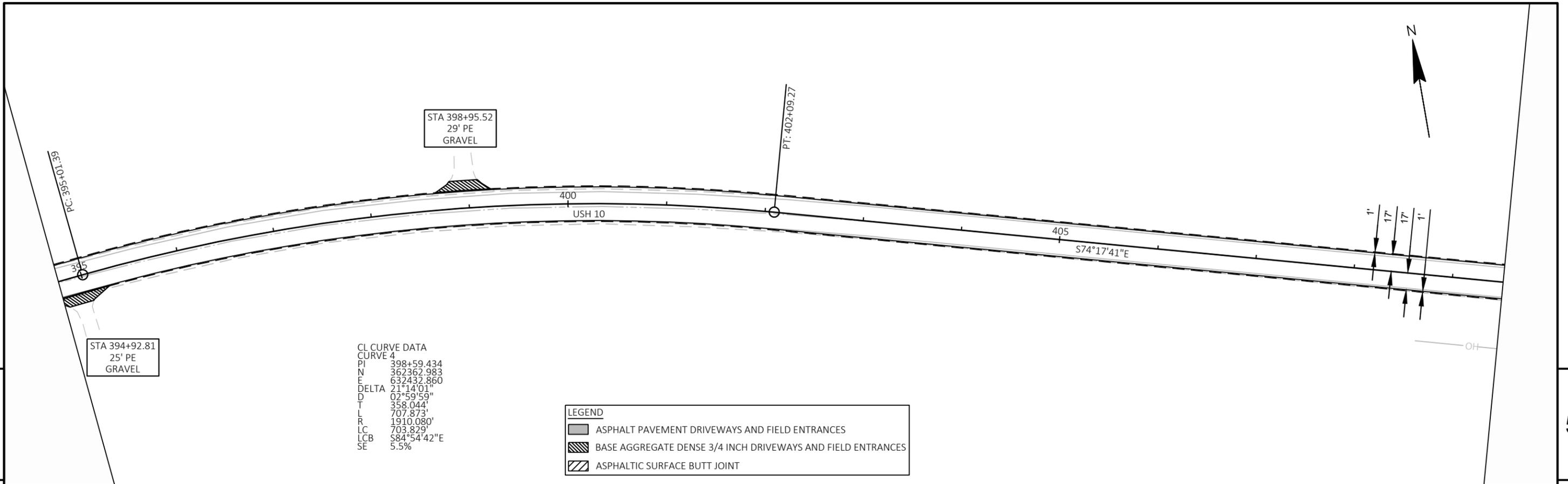
- ASPHALT PAVEMENT DRIVEWAYS AND FIELD ENTRANCES
- BASE AGGREGATE DENSE 3/4 INCH DRIVEWAYS AND FIELD ENTRANCES
- ASPHALTIC SURFACE BUTT JOINT

5

5



PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	PLAN: USH 10	SHEET	E
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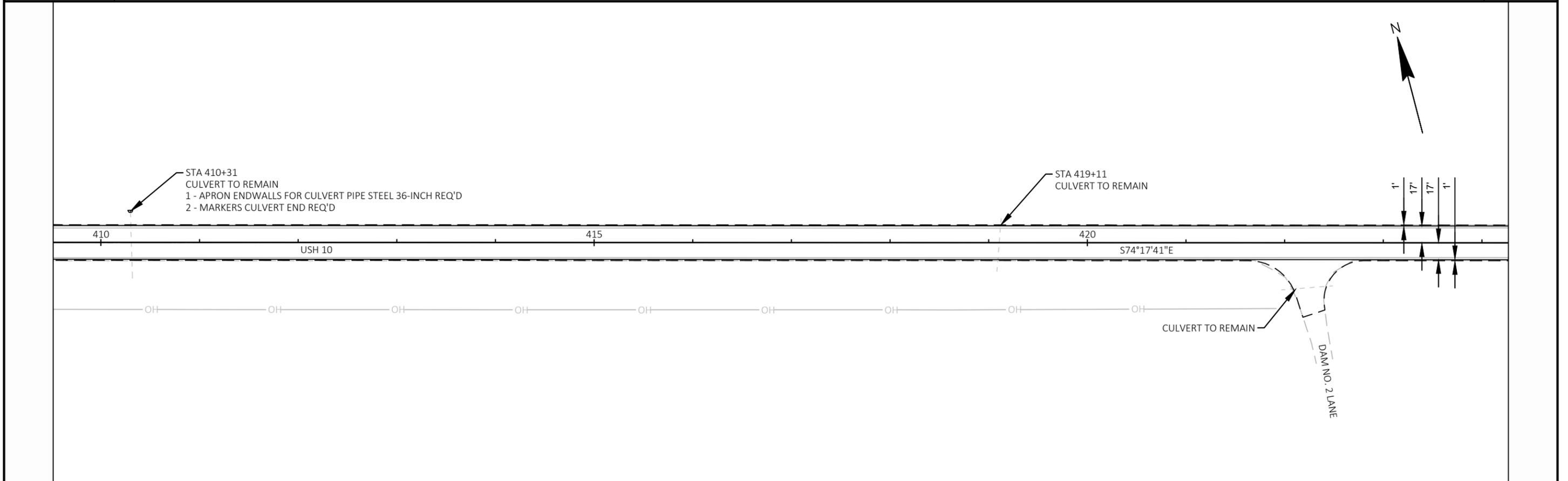


CL CURVE DATA
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 PI 398+59.434
 N 362362.983
 E 632432.860
 DELTA 21°14'01"
 D 02°59'59"
 T 358.044'
 L 707.873'
 R 1910.080'
 LC 703.829'
 LCB 584°54'42"E
 SE 5.5%

LEGEND	
	ASPHALT PAVEMENT DRIVEWAYS AND FIELD ENTRANCES
	BASE AGGREGATE DENSE 3/4 INCH DRIVEWAYS AND FIELD ENTRANCES
	ASPHALTIC SURFACE BUTT JOINT

5

5



STA 410+31
 CULVERT TO REMAIN
 1 - APRON ENDWALLS FOR CULVERT PIPE STEEL 36-INCH REQ'D
 2 - MARKERS CULVERT END REQ'D

STA 419+11
 CULVERT TO REMAIN

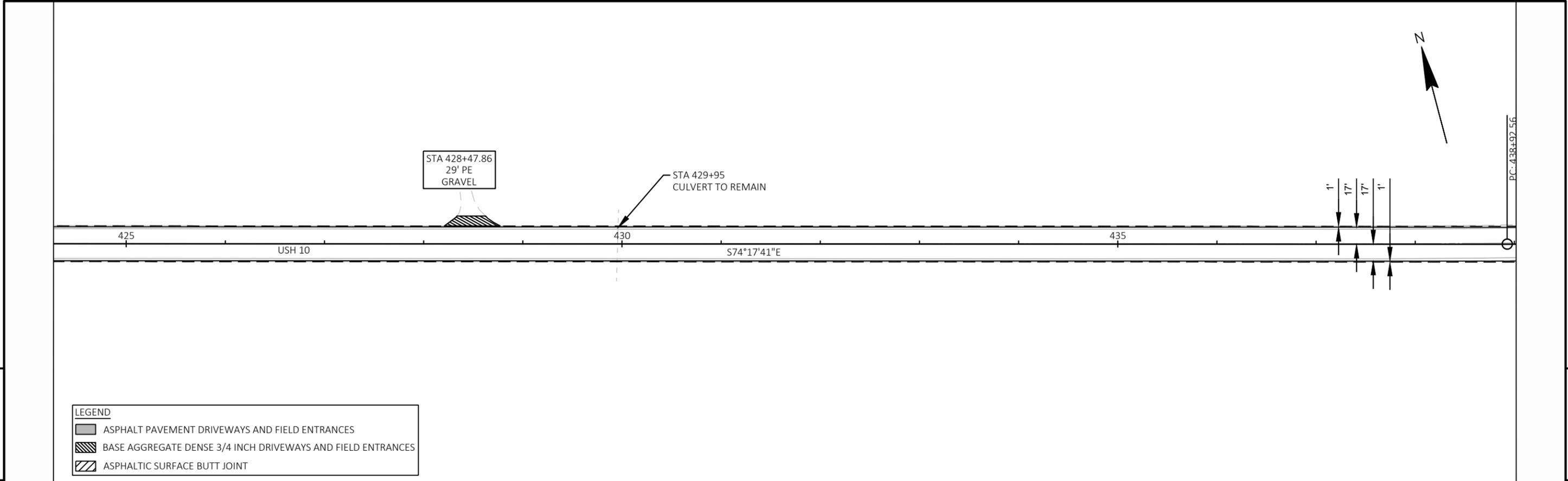
CULVERT TO REMAIN

DAM NO. 2 LANE

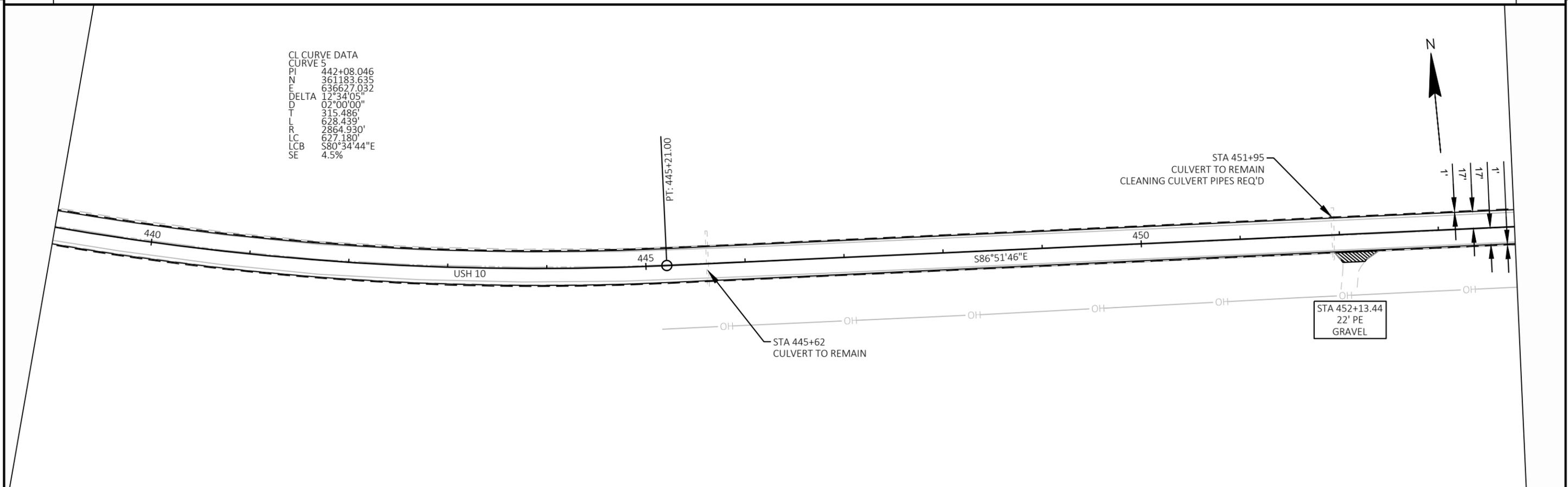
PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	PLAN: USH 10	SHEET	E
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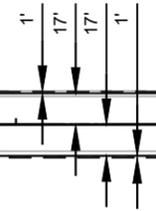
CL CURVE DATA
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 PI 442+08.046
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 E 636627.032
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 D 02°00'00"
 T 315.486'
 L 628.439'
 R 2864.930'
 LC 627.180'
 LCB S80°34'44"E
 SE 4.5%



PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	PLAN: USH 10	SHEET	E
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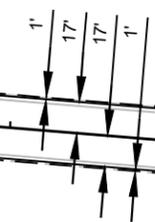
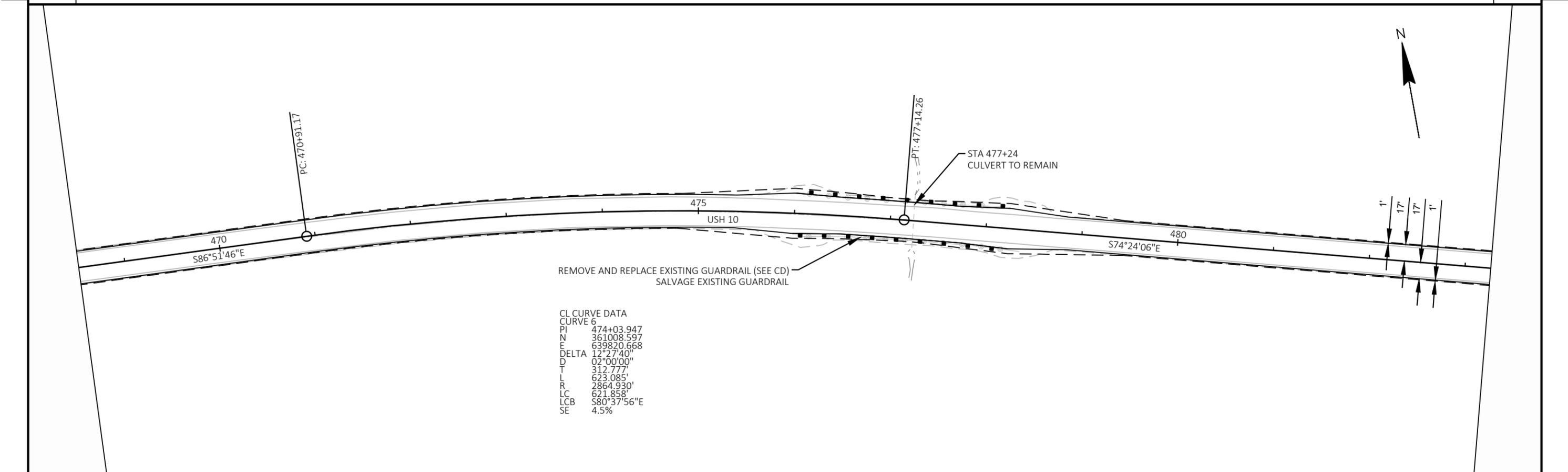
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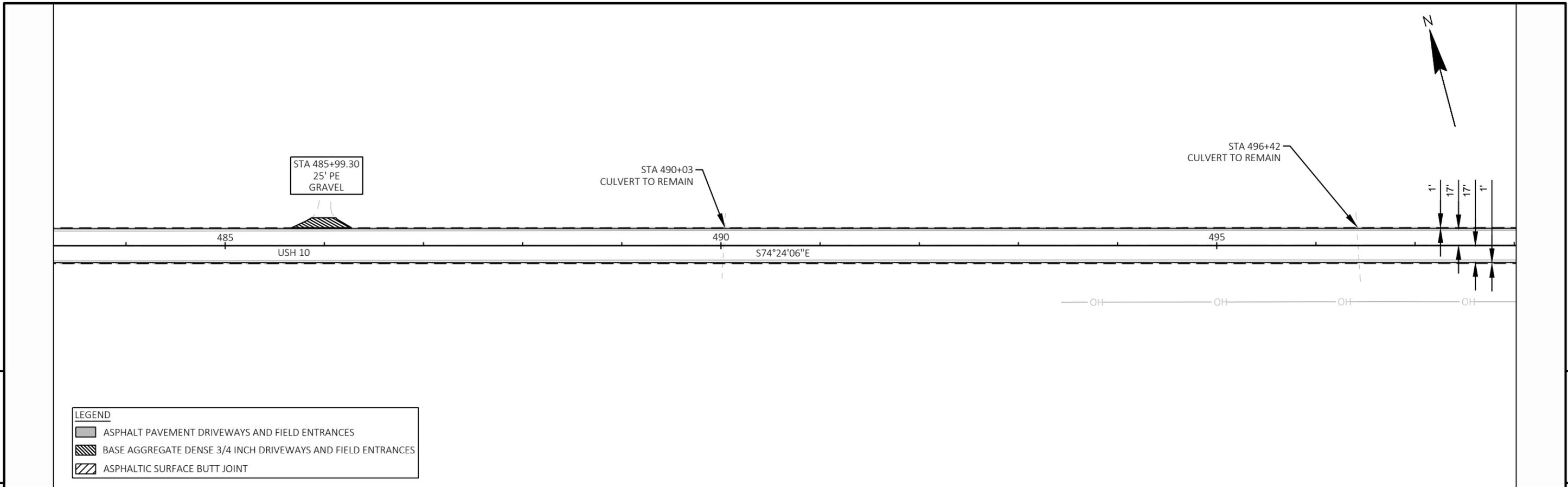
LEGEND

- ASPHALT PAVEMENT DRIVEWAYS AND FIELD ENTRANCES
- BASE AGGREGATE DENSE 3/4 INCH DRIVEWAYS AND FIELD ENTRANCES
- ASPHALTIC SURFACE BUTT JOINT



REMOVE AND REPLACE EXISTING GUARDRAIL (SEE CD)
SALVAGE EXISTING GUARDRAIL

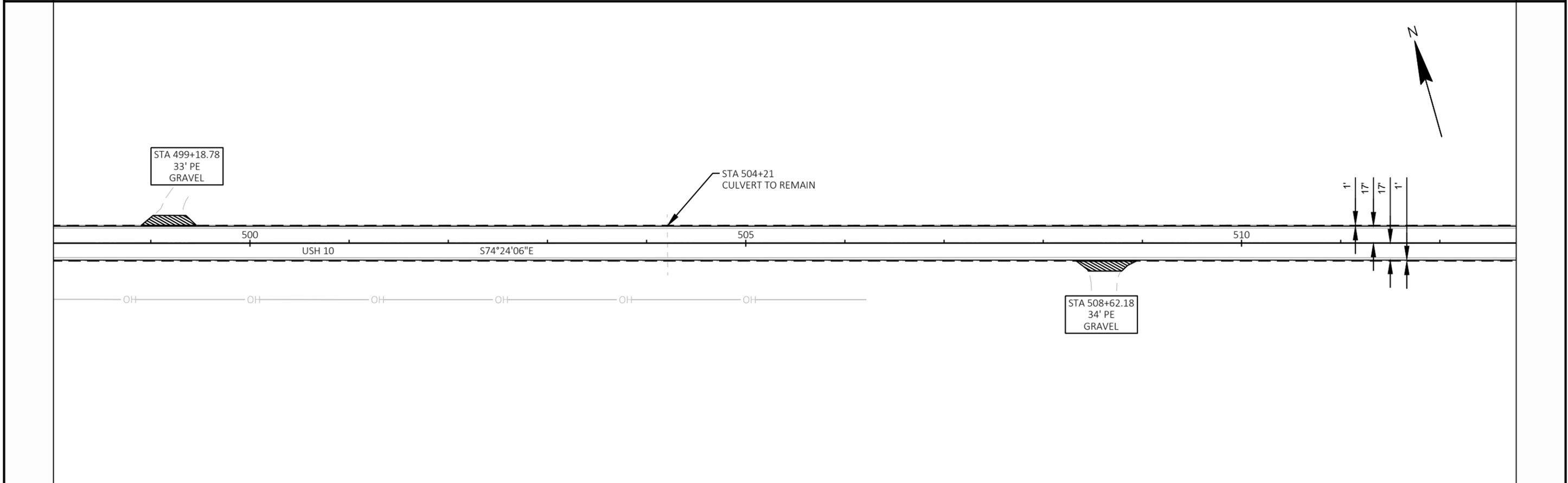
CL CURVE DATA
CURVE 6
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N 361008.597
E 639820.668
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D 02°00'00"
T 312.777'
L 623.085'
R 2864.930'
LC 621.858'
LCB S80°37'56"E
SE 4.5%



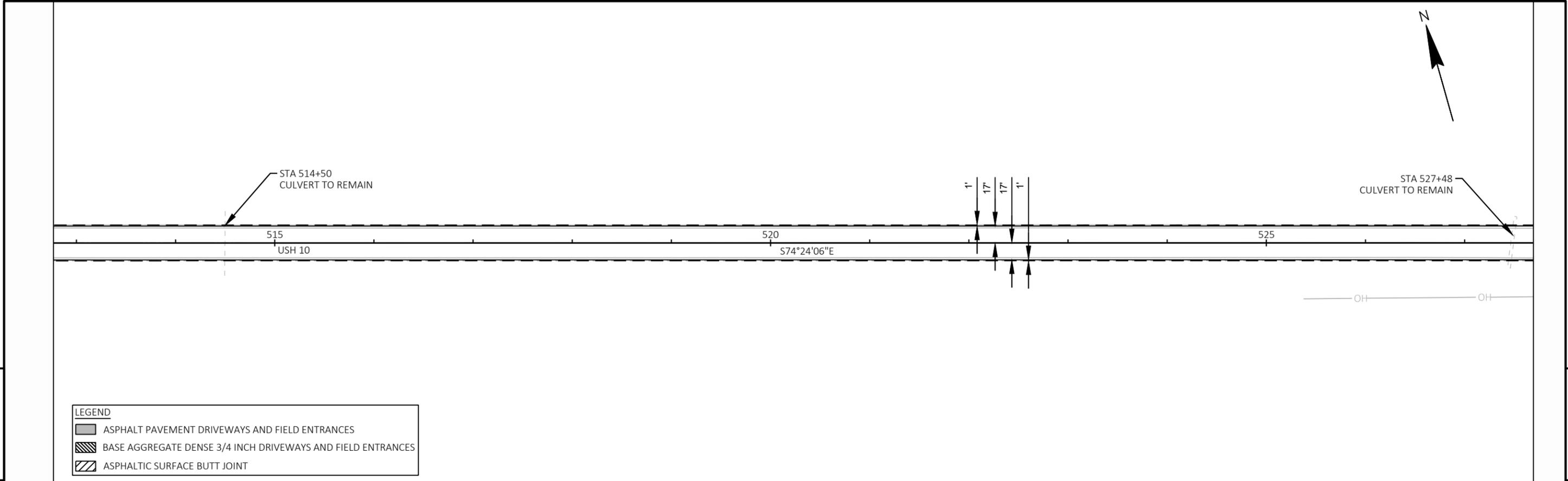
LEGEND	
	ASPHALT PAVEMENT DRIVEWAYS AND FIELD ENTRANCES
	BASE AGGREGATE DENSE 3/4 INCH DRIVEWAYS AND FIELD ENTRANCES
	ASPHALTIC SURFACE BUTT JOINT

5

5



PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	PLAN: USH 10	SHEET	E
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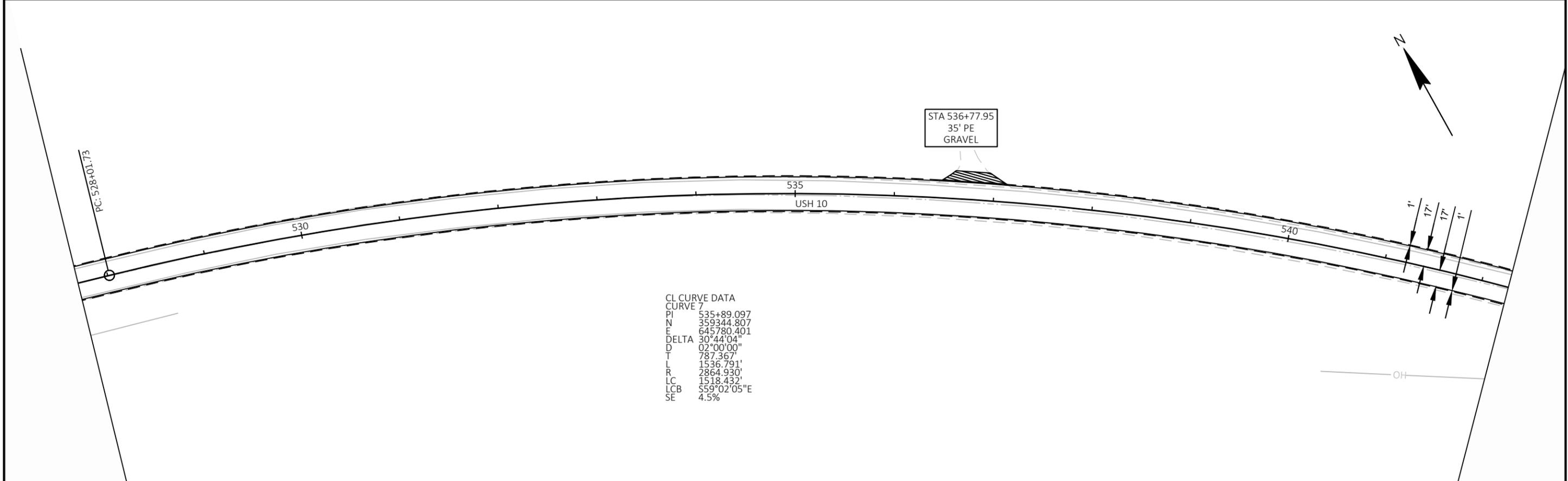


LEGEND

	ASPHALT PAVEMENT DRIVEWAYS AND FIELD ENTRANCES
	BASE AGGREGATE DENSE 3/4 INCH DRIVEWAYS AND FIELD ENTRANCES
	ASPHALTIC SURFACE BUTT JOINT

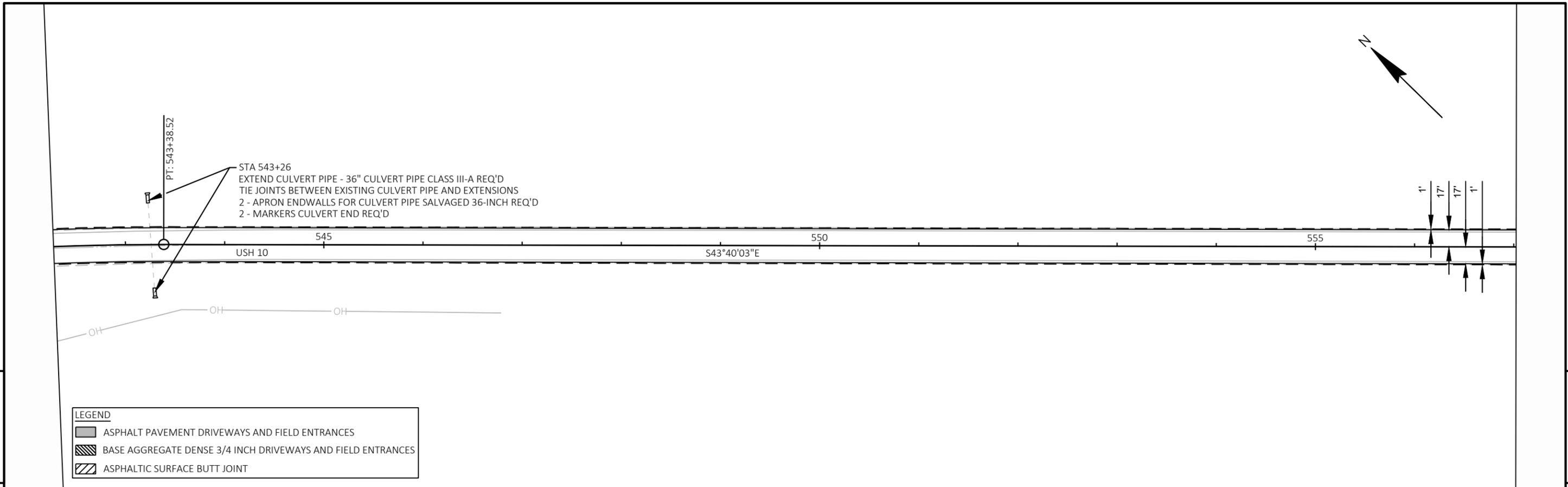
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CL CURVE DATA

CURVE	7
PI	535+89.097
N	359344.807
E	645780.401
DELTA	30°44'04"
D	02°00'00"
T	787.367'
L	1536.791'
R	2864.930'
LC	1518.432'
LCB	S59°02'05"E
SE	4.5%

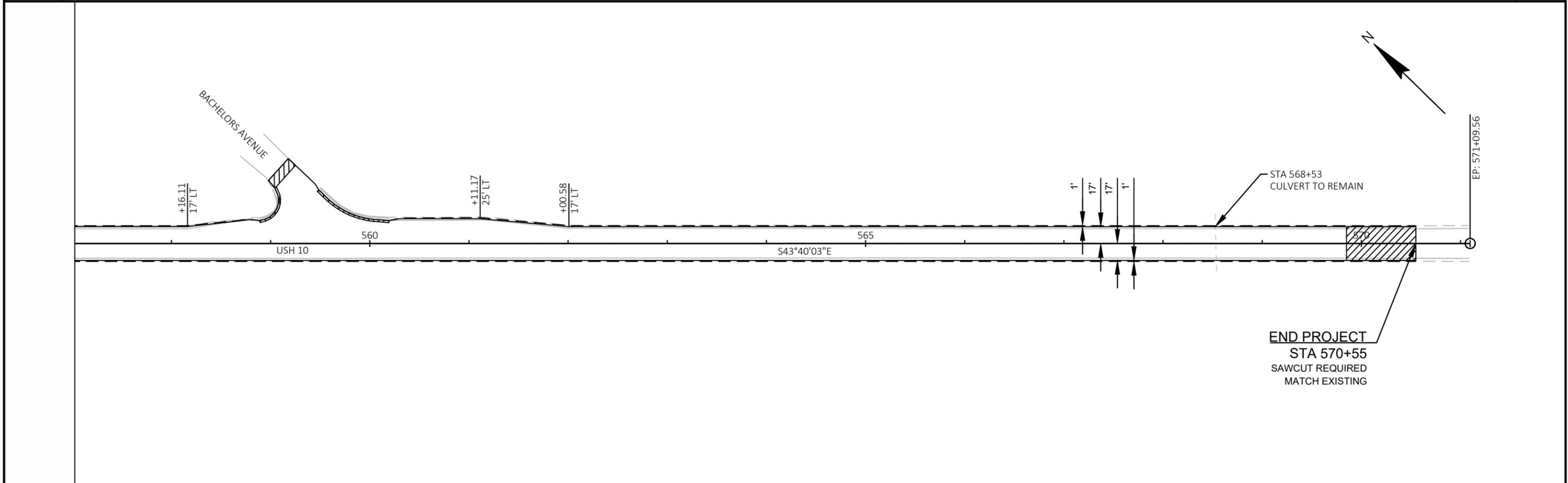


LEGEND

- ASPHALT PAVEMENT DRIVEWAYS AND FIELD ENTRANCES
- BASE AGGREGATE DENSE 3/4 INCH DRIVEWAYS AND FIELD ENTRANCES
- ASPHALTIC SURFACE BUTT JOINT

5

5



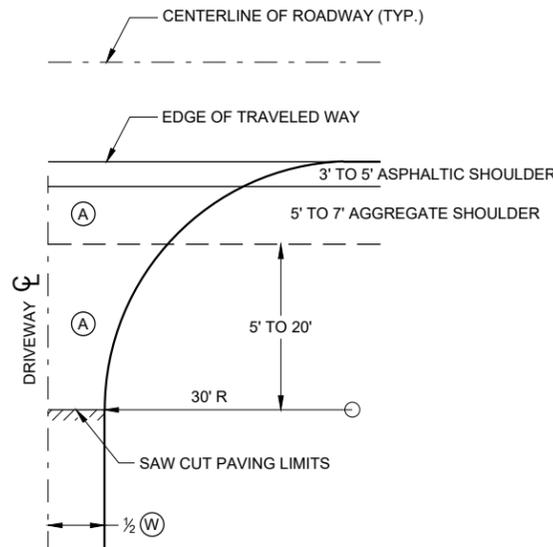
PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	PLAN: USH 10	SHEET	E
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Standard Detail Drawing List

08D22-01	DRIVEWAYS WITHOUT CURB & GUTTER RESURFACING PROJECTS RURAL
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E15-01	CULVERT PIPE CHECK
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F02-01	APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE
09A01-14A	AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND D AND TEE INTERSECTION BYPASS LANE
09A01-14B	AT-GRADE SIDE ROAD INTERSECTION, TYPE "A1" & "A2"
13A10-02A	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A10-02B	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A10-02C	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A10-02D	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A11-03A	2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING
13A11-03B	2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05E	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05F	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05G	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05I	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05J	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05K	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05L	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C08-22A	LONGITUDINAL MARKING (MAINLINE)
15C08-22B	TEMPORARY LONGITUDINAL PAVEMENT MARKING
15C08-22C	PAVEMENT MARKING (TURN LANES)
15C08-22D	PAVEMENT MARKING (TURN LANES)
15C11-10A	CHANNELIZING DEVICES FLEXIBLE TUBULAR MARKER POST
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-09A	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15C12-09B	TRAFFIC CONTROL, LANE CLOSURE WITH AUTOMATED FLAGGER ASSISTANCE DEVICE
15C19-08A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15C35-05A	PAVEMENT MARKING (INTERSECTIONS)
15D06-05	TRAFFIC CONTROL, TWO LANE TWO WAY OPERATION
15D12-10A	TRAFFIC CONTROL, LANE CLOSURE
15D28-04	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D39-02	TRAFFIC CONTROL, DROP-OFF SIGNING
15D44-02	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES
15D45-03	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH LOOSE GRAVEL
15D48-01	TRAFFIC CONTROL, LANE SHIFT IN FLAGGING OPERATION

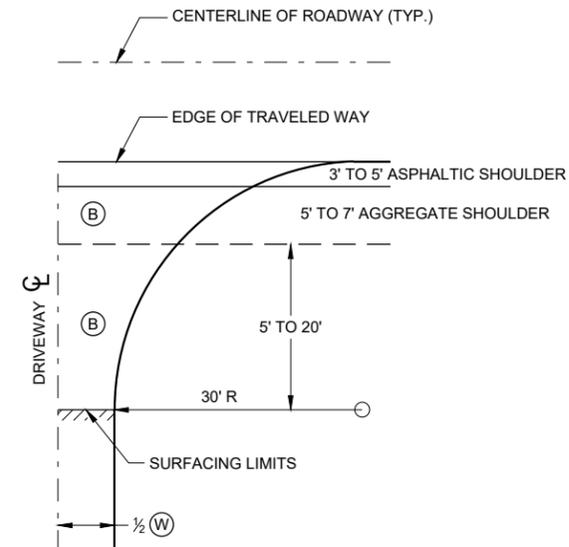
GENERAL NOTES

- ① DESIGN WILL DETERMINE FINAL DRIVEWAY ASPHALTIC THICKNESS BASED ON TYPE OF USAGE AND LOADINGS.

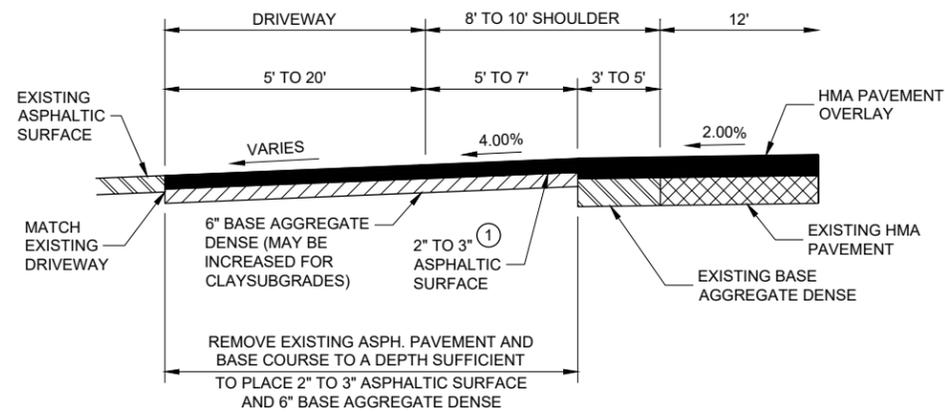


- (A) : PAID FOR AS ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES. (TON)
- (B) : PAID FOR AS BASE AGGREGATE DENSE 1 1/4" (TON)
- (W) : DRIVEWAY WIDTH 16' MIN. - 24' MAX.

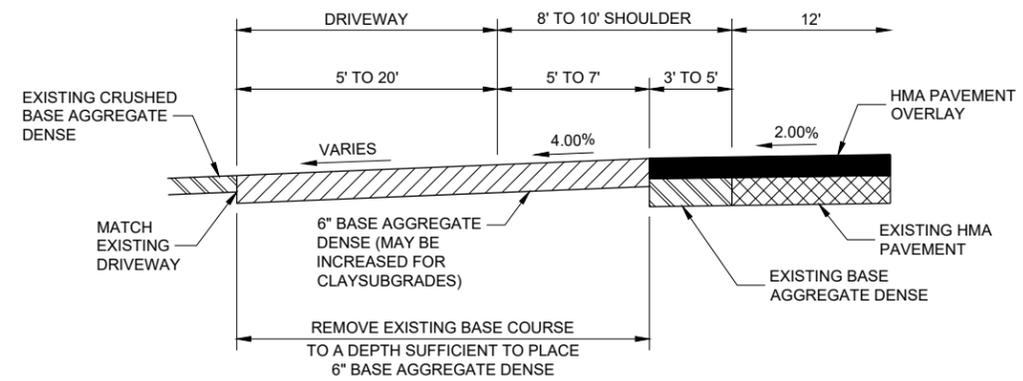
**PLAN VIEW
HALF SECTION**



**PLAN VIEW
HALF SECTION**



**PROFILE VIEW
RURAL ENTRANCE
WITH ASPHALTIC SURFACE
RESURFACING PROJECTS**



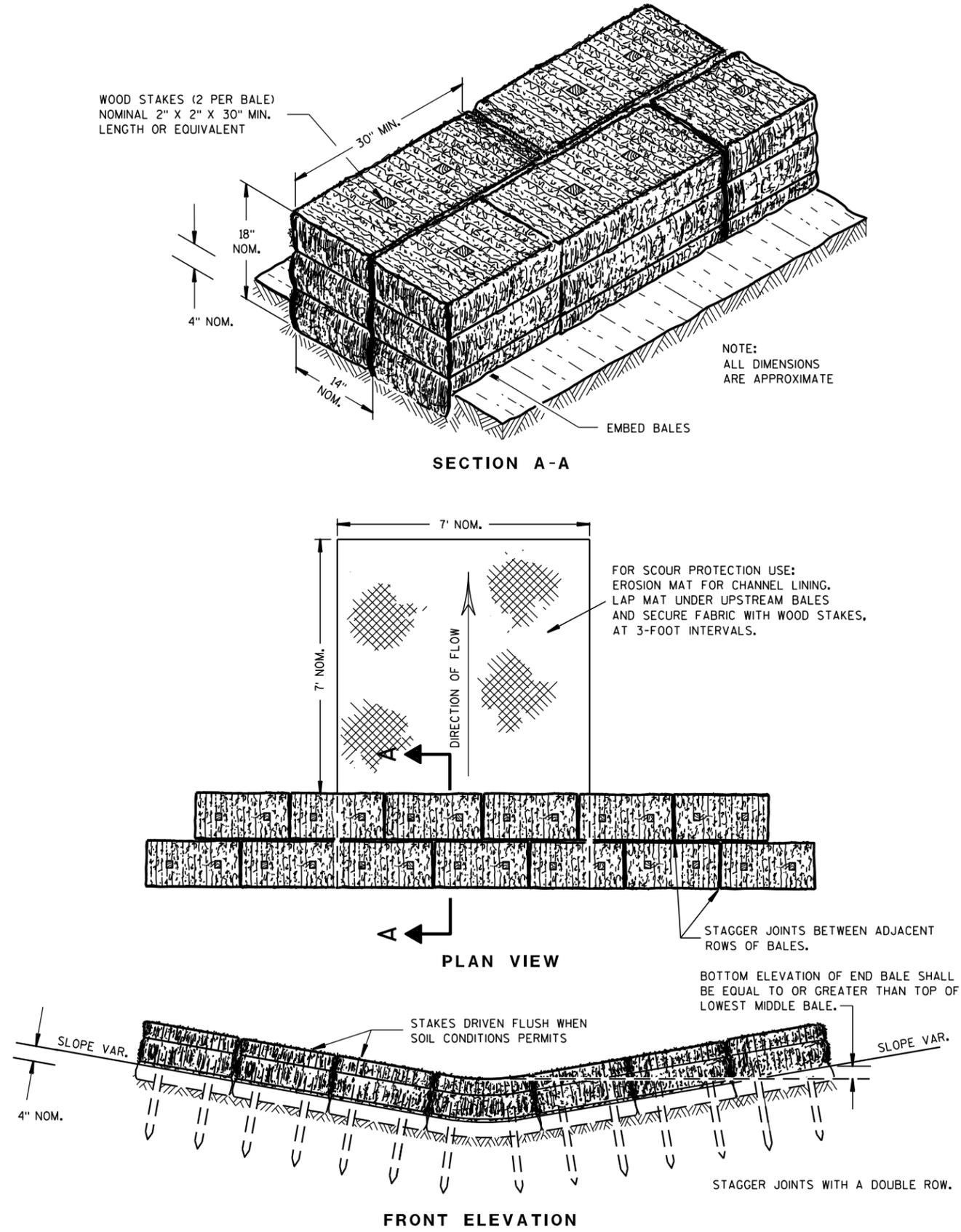
**PROFILE VIEW
RURAL ENTRANCE
WITH AGGREGATE SURFACE
6" BASE AGGREGATE DENSE
RESURFACING PROJECTS**

**DRIVEWAYS WITHOUT CURB
AND GUTTER RESURFACING
PROJECTS RURAL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
December 2016 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER

FHWA

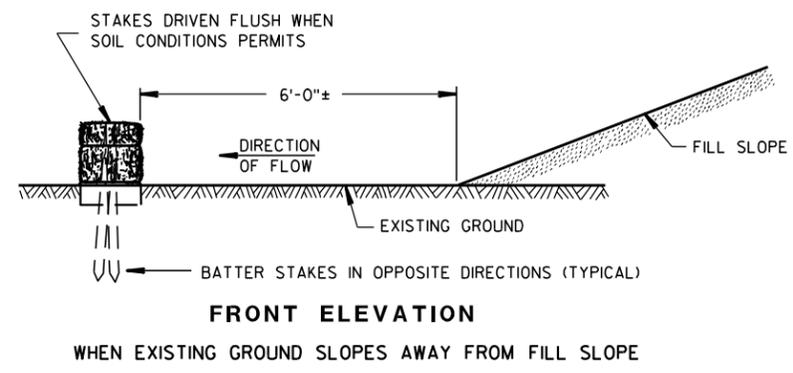
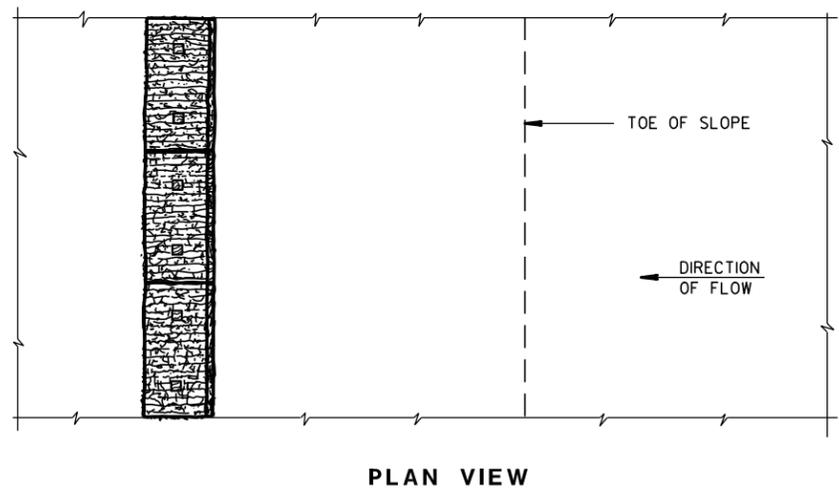
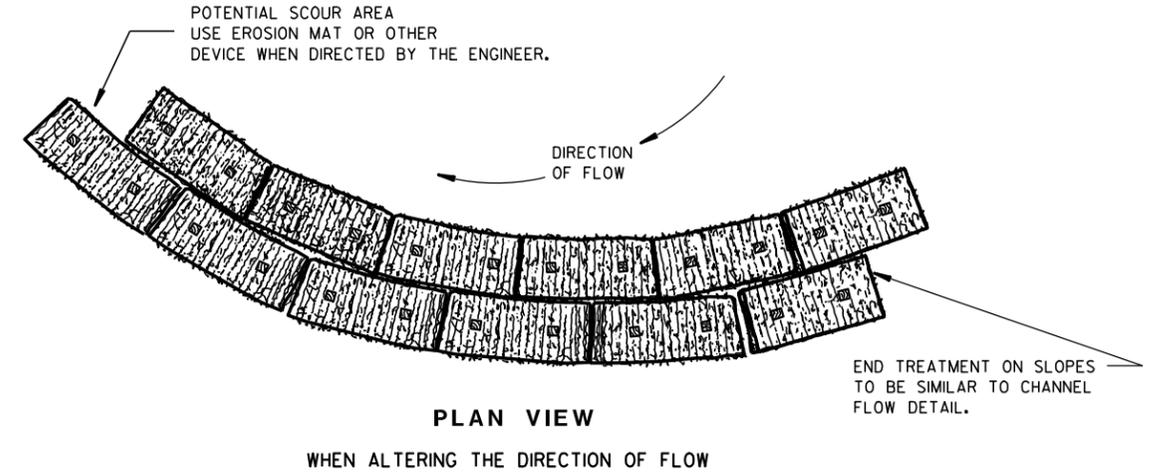


TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

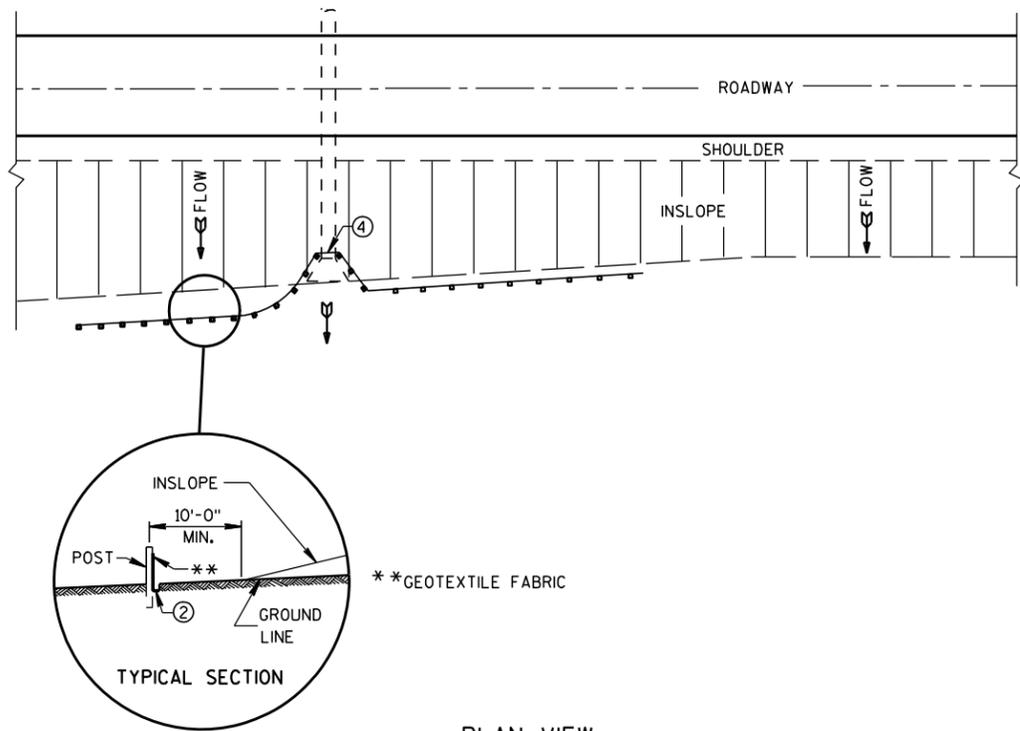


EROSION BALES FOR SHEET FLOW

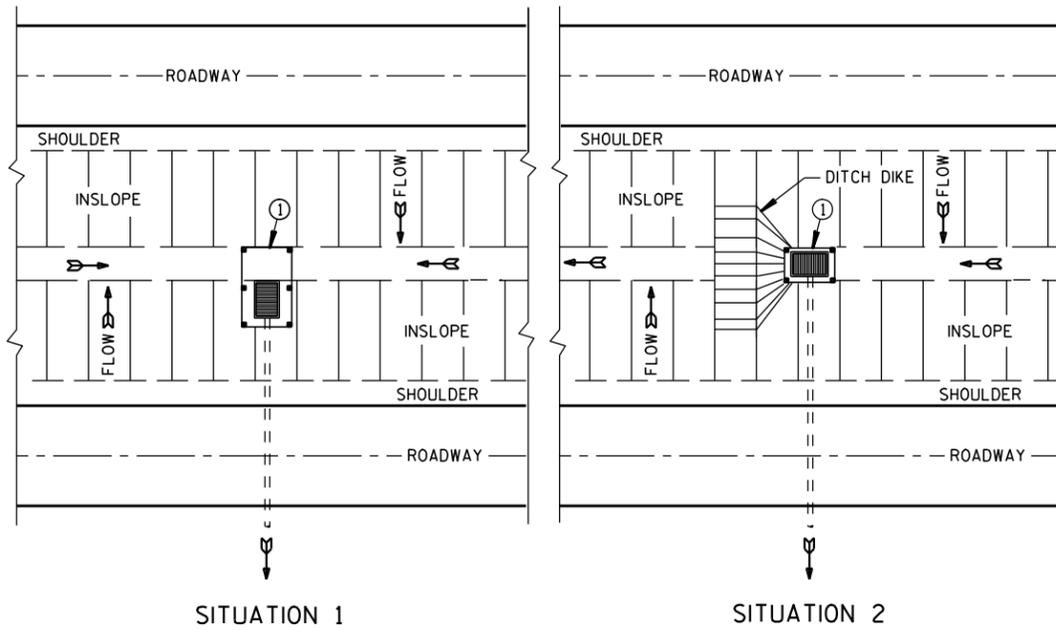
TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/04/02 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

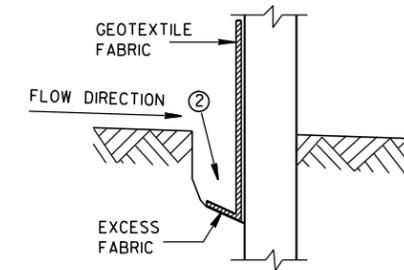


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

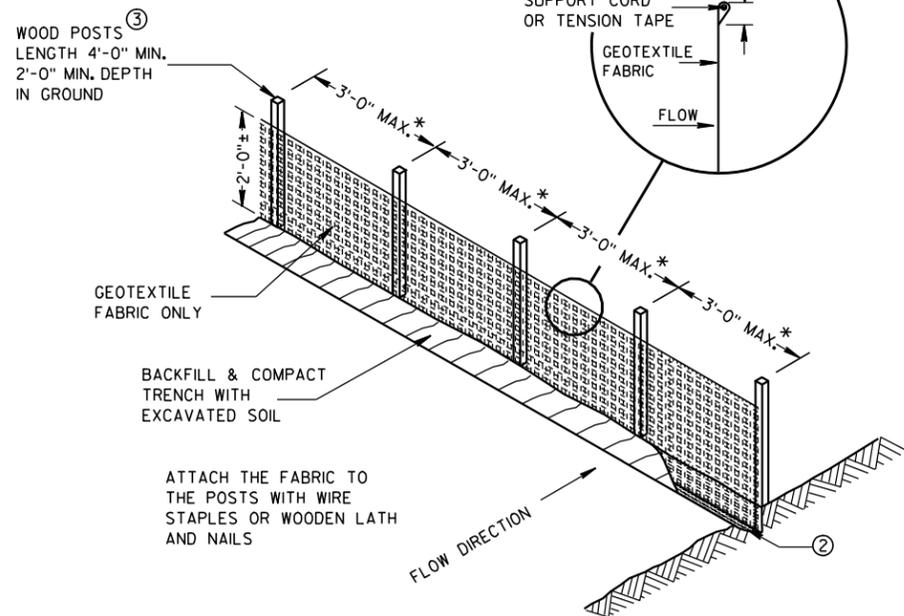
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



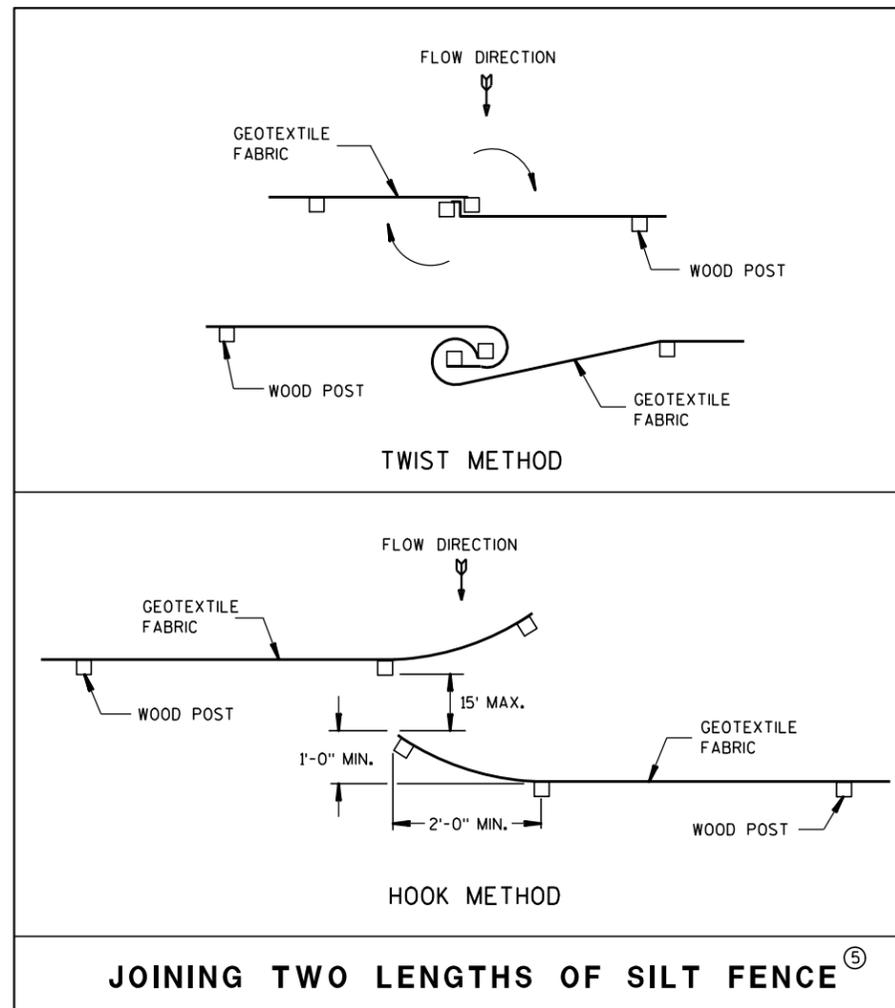
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

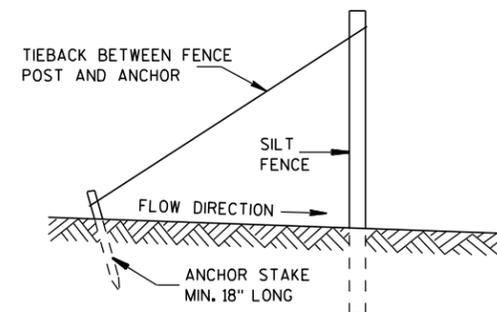


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤

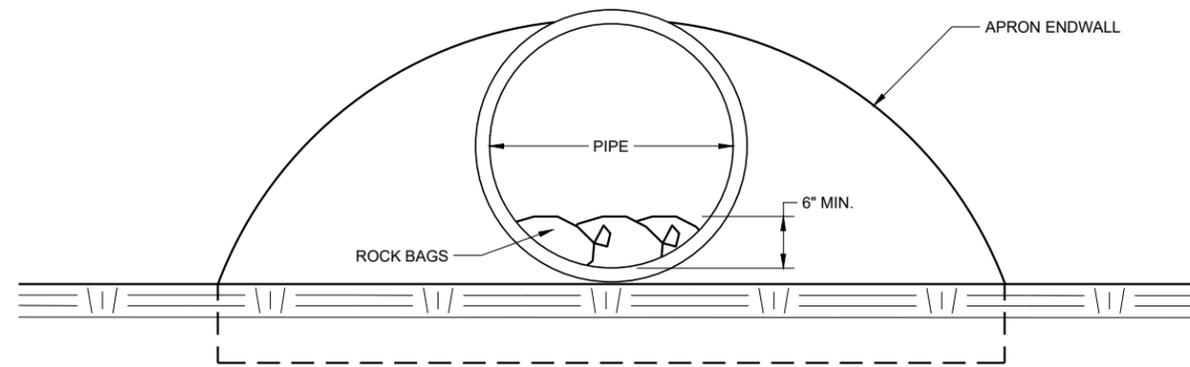


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

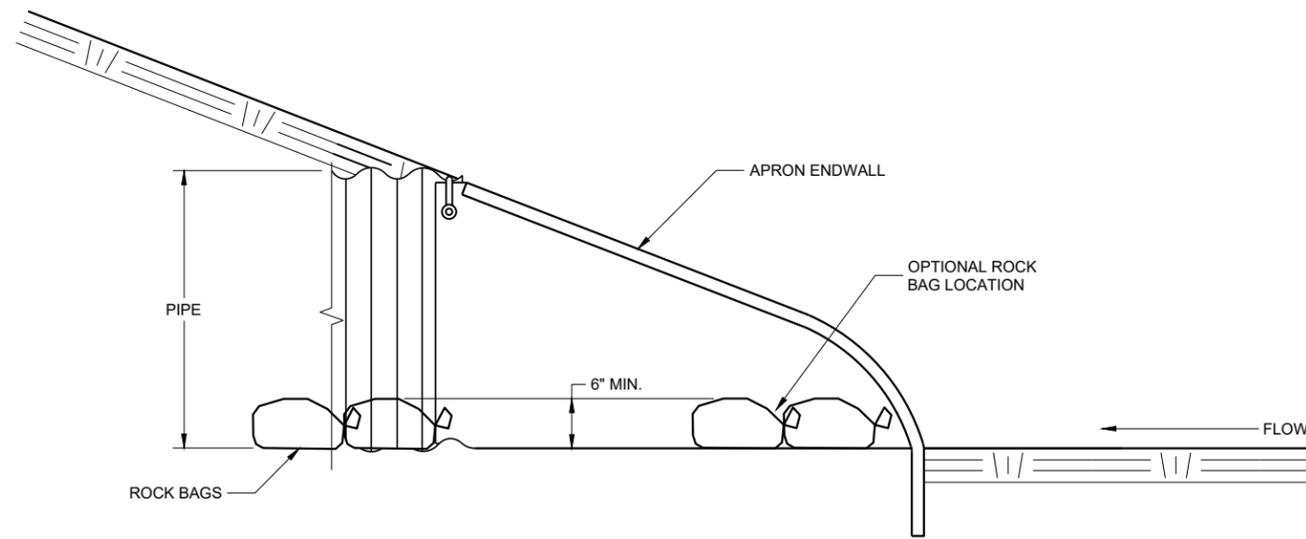
SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



END VIEW



SIDE VIEW

CULVERT PIPE CHECK
(INSTALL ON INLET END ONLY)

CULVERT PIPE CHECK

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2019 /S/ Daniel Schave
DATE EROSION CONTROL ENGINEER

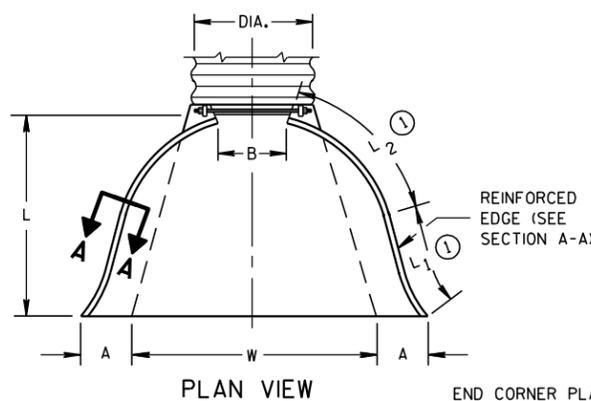
FHWA

METAL APRON ENDWALLS											
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1	L2	W (±2")		
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.

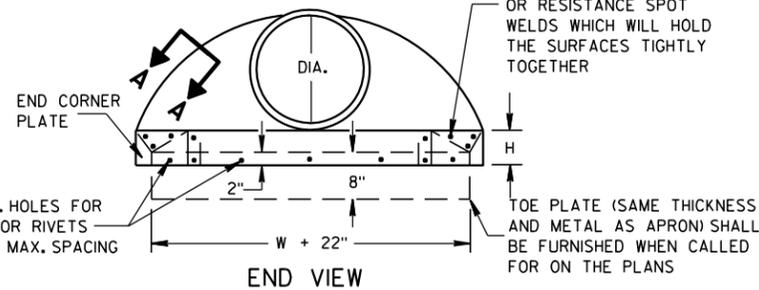
* EXCEPT CENTER PANEL SEE GENERAL NOTES

REINFORCED CONCRETE APRON ENDWALLS									
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE	
	T	A	B	C	D	E	G		
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1	
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1	
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1	
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1	
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1	
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1	
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1	
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1	
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1	
48	5	24	72	26	98	84	5	3 to 1	
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1	
60	6	30-35	60	39	99	96	5	2 to 1	
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1	
72	7	24-36	78	21	99	108	6	2 to 1	
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1	
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1	
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1	

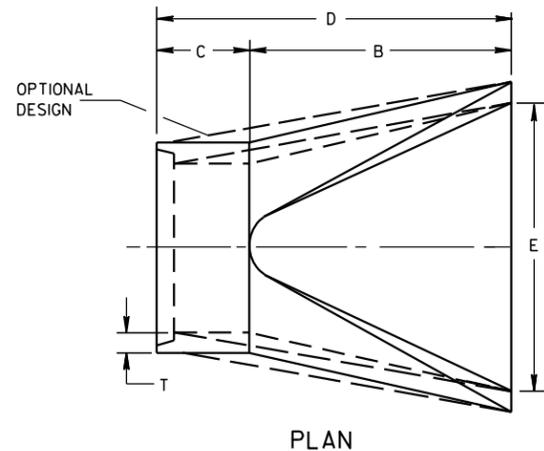
* MINIMUM
** MAXIMUM



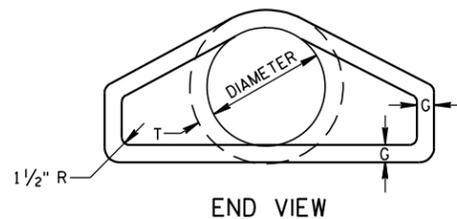
END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER



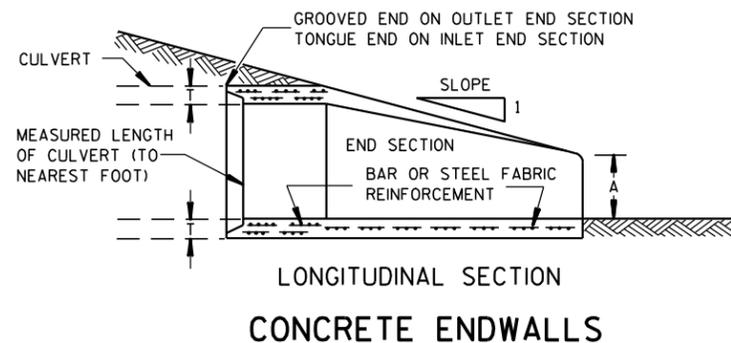
SIDE ELEVATION
METAL ENDWALLS



PLAN

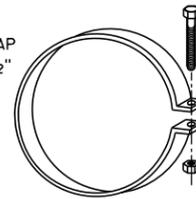


END VIEW

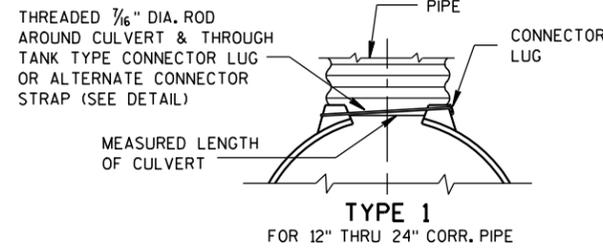


LONGITUDINAL SECTION
CONCRETE ENDWALLS

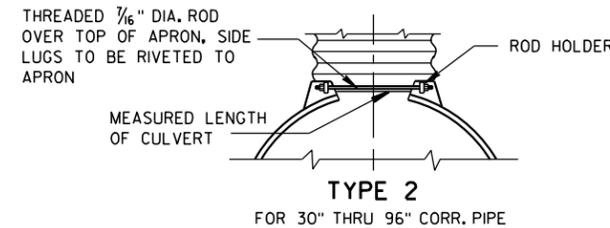
1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



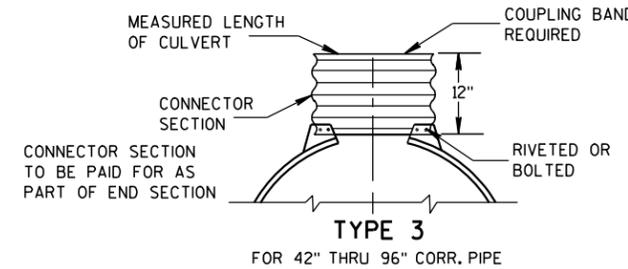
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



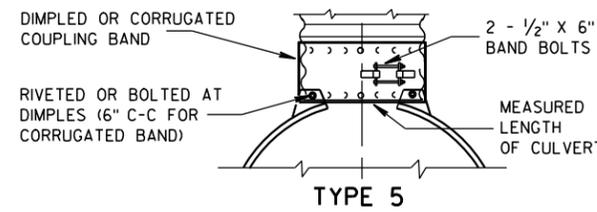
TYPE 1
FOR 12" THRU 24" CORR. PIPE



TYPE 2
FOR 30" THRU 96" CORR. PIPE



TYPE 3
FOR 42" THRU 96" CORR. PIPE



ALTERNATE FOR:
ALL SIZES CORRUGATED CIRCULAR PIPE

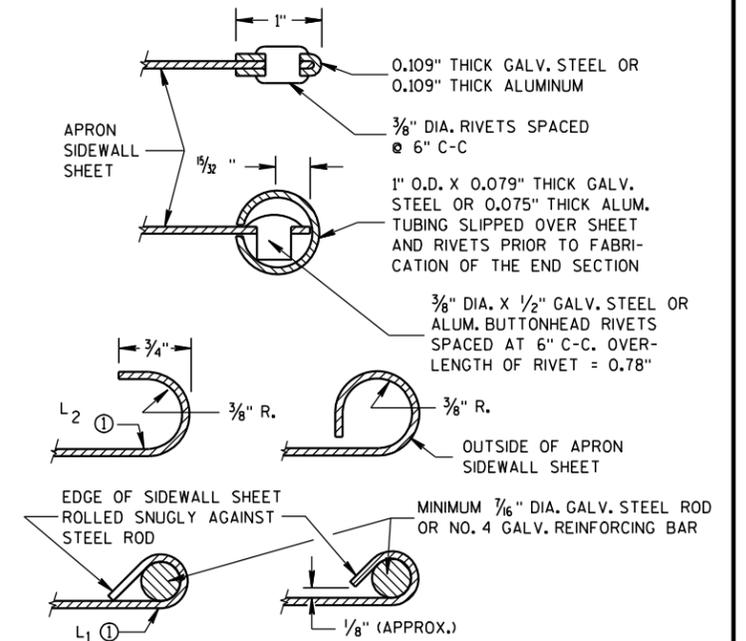
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VICE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

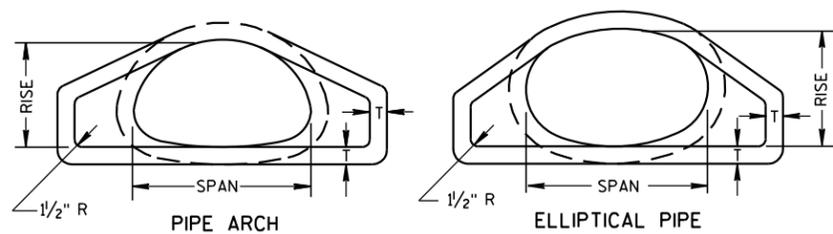
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

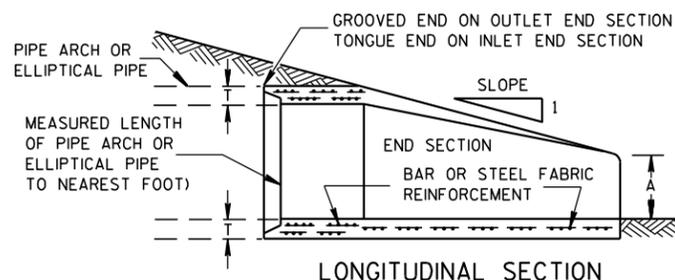
APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94 /S/ Rory L. Rhinesmith
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

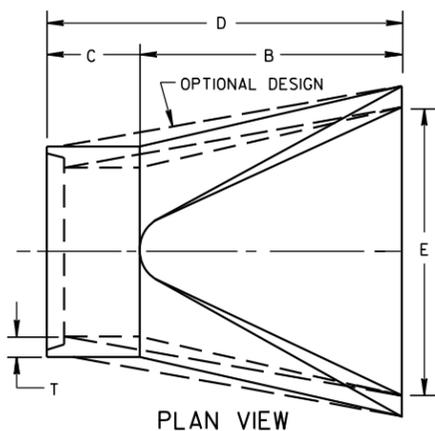


END VIEW



LONGITUDINAL SECTION

CONCRETE ENDWALLS



PLAN VIEW

2- 2/3" X 1/2" CORRUGATIONS													
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 (⓪)	L2 (⓪)	W (±2")		
15	17	13	.064	.060	7	9	6	19	14	16	30	2 1/2 to 1	1 Pc.
18	21	15	.064	.060	7	10	6	23	14	19 3/8	36	2 1/2 to 1	1 Pc.
21	24	18	.064	.060	8	12	6	28	18	21 3/4	42	2 1/2 to 1	1 Pc.
24	28	20	.064	.060	9	14	6	32	18	27 1/2	48	2 1/2 to 1	1 Pc.
30	35	24	.079	.075	10	16	6	39	18	37 5/8	60	2 1/2 to 1	1 Pc.
36	42	29	.079	.075	12	18	8	46	24	45 3/8	75	2 1/2 to 1	1 Pc.
42	49	33	.109	.105	13	21	9	53	24	54 3/4	85	2 1/2 to 1	2 Pc.
48	57	38	.109	.105	18	26	12	63	24	68	90	2 1/2 to 1	3 Pc.
54	64	43	.109	.105	18	30	12	70	24	72 3/4	102	2 1/4 to 1	3 Pc.
60	71	47	.109*	.105*	18	33	12	77	30	82 1/4	114	2 1/4 to 1	3 Pc.
66	77	52	.109*	.105*	18	36	12	77	—	—	126	2 to 1	3 Pc.
72	83	57	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.

3" X 1" CORRUGATIONS													
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 (⓪)	L2 (⓪)	W (±2")		
48	53	41	.109	.105	18	26	12	63	24	72 3/4	90	2 1/2 to 1	2 Pc.
54	60	46	.109	.105	18	30	12	70	30	82 1/4	102	2 to 1	2 Pc.
60	66	51	.109*	.105*	18	33	12	77	—	—	114	1 1/2 to 1	3 Pc.
66	73	55	.109*	.105*	18	36	12	77	—	—	126	1 1/2 to 1	3 Pc.
72	81	59	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.
78	87	63	.109*	.105*	22	38	12	77	—	—	148	1 1/2 to 1	3 Pc.
84	95	67	.109*	.105*	22	34	12	77	—	—	162	1 1/2 to 1	3 Pc.
90	103	71	.109*	.105*	22	38	12	77	—	—	174	1 1/2 to 1	3 Pc.
96	112	75	.109*	.105*	24	40	12	77	—	—	174	1 1/2 to 1	3 Pc.

NOTE: ALL SPLICES TO BE LAP RIVETED OR BOLTED. * EXCEPT CENTER PANEL SEE GENERAL NOTES

REINFORCED CONCRETE PIPE ARCH										
EQUIV. DIA. (Inches)	DIMENSIONS (Inches)									APPROX. SLOPE
	**SPAN	**RISE	T	A	B	C	D	E		
24	29	18	3	8 1/2	39	33	72	48	3 to 1	
30	36	22	3 1/2	9 1/2	50	46	96	60	3 to 1	
36	44	27	4	11 1/8	60	36	96	72	3 to 1	
42	51	31	4 1/2	15 1/8	60	36	96	78	3 to 1	
48	58	36	5	21	60	36	96	84	3 to 1	
54	65	40	5 1/2	25 1/2	60	36	96	90	3 to 1	
60	73	45	6	31	60	36	96	96	3 to 1	
72	88	54	7	31	60	39	99	120	2 to 1	
84	102	62	8	28 1/2	83	19	102	144	2 to 1	

REINFORCED CONCRETE ELLIPTICAL PIPE										
EQUIV. DIA. (Inches)	DIMENSIONS (Inches)									APPROX. SLOPE
	**SPAN	**RISE	T	A	B	C	D	E		
24	30	19	3 1/4	8 1/2	39	33	72	48	3 to 1	
30	38	24	3 3/4	9 1/2	54	18	72	60	3 to 1	
36	45	29	4 1/2	11 1/8	60	24	84	72	2 1/2 to 1	
42	53	34	5	15 3/4	60	36	96	78	2 1/2 to 1	
48	60	38	5 1/2	21	60	36	96	84	2 1/2 to 1	
54	68	43	6	25 1/2	60	36	96	90	2 1/2 to 1	
60	76	48	6 1/2	30	60	36	96	96	2 1/2 to 1	

**NOMINAL SIZE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

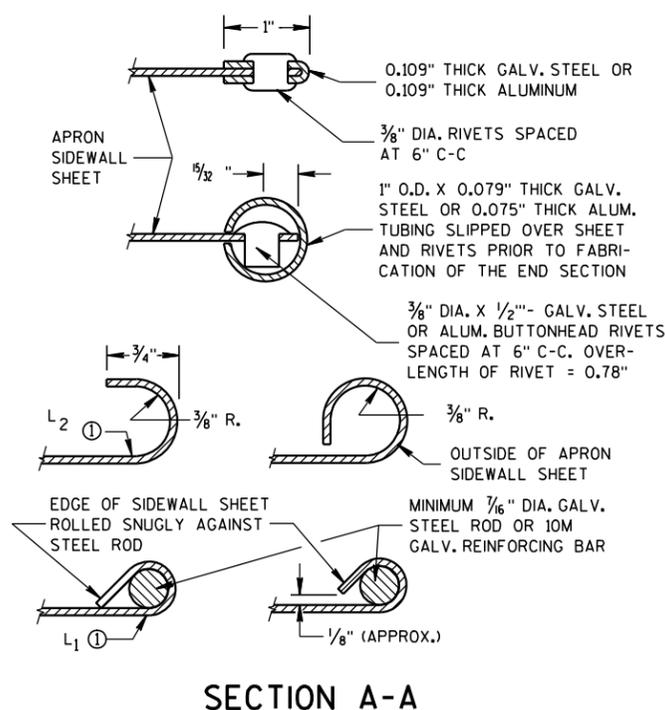
CONCRETE APRON ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM APRON ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE ARCH PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 77" X 52" THROUGH 112" X 75" APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

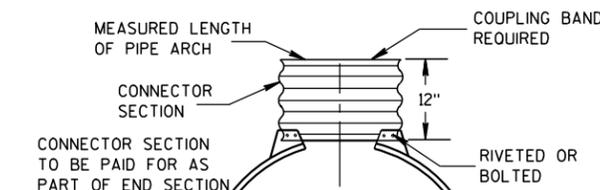
⓪ FOR PIPE ARCH SIZES UP TO 73" X 55" A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.



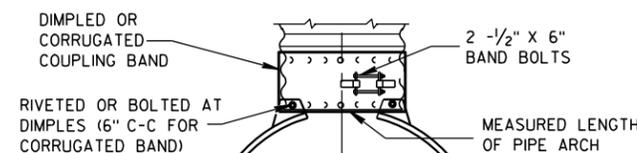
SECTION A-A



TYPE 2 FOR 17" X 13" THRU 112" X 75" PIPE ARCH



TYPE 3 FOR 64" X 43" THRU 112" X 75" PIPE ARCH



TYPE 5 ALTERNATE FOR: ALL SIZES CORRUGATED PIPE ARCHES

NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL.

CONNECTION DETAILS

6

6

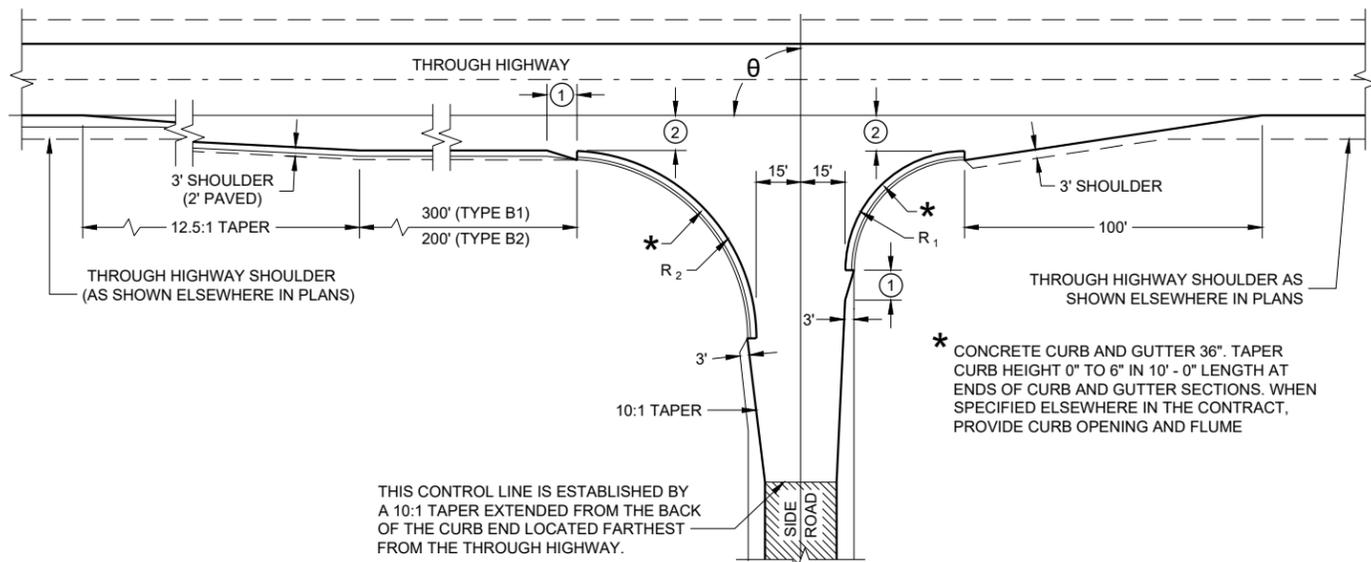
S.D.D. 8 F 2-1

S.D.D. 8 F 2-1

APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94 /S/ Rory L. Rhinesmith
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



TYPE "B1" AND "B2"

RADI DIMENSIONS FOR TYPES "B1", "B2", "C" AND "D" INTERSECTIONS

θ	R_1	R_2
65 - 70	35	70
71 - 80	40	70
81 - 90	40	60
91 - 100	50	55
101 - 110	60	45

GENERAL NOTES

DESIGNS MAY BE USED INTERCHANGEABLY IN COMBINATION OR SEPARATELY FOR ANY ONE COMPLETE INTERSECTION DEPENDING UPON INTERSECTION ANGLE AND SURFACING OF EACH APPROACH ROADWAY.

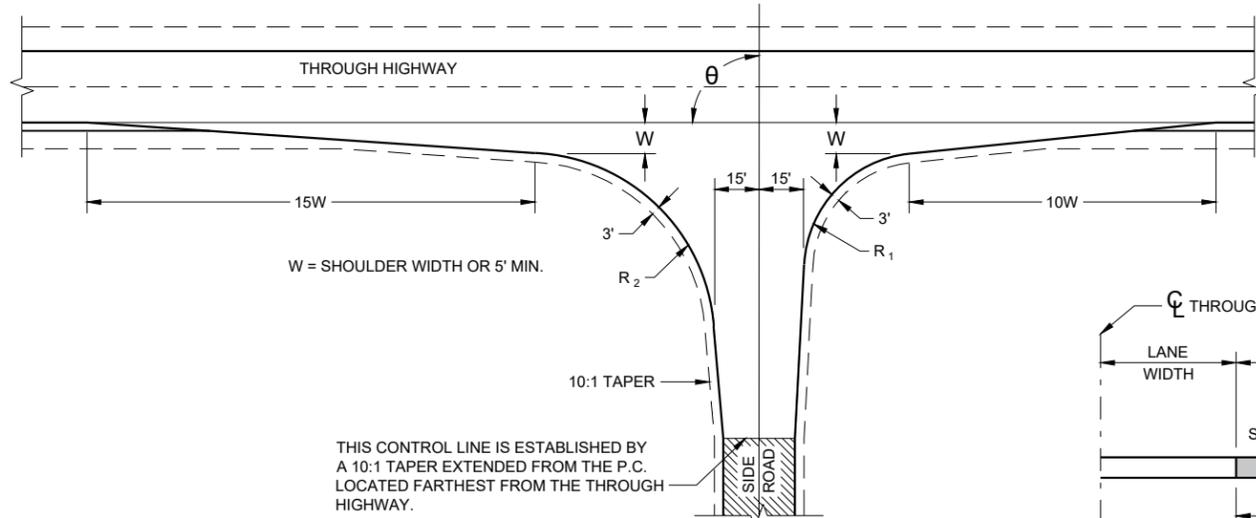
SIDE ROAD SURFACING NOTE

WHEN THE SIDE ROAD IS NOT PRESENTLY PAVED, PAVEMENT SHALL BE PLACED TO THE LIMITS SHOWN UNLESS OTHERWISE PROVIDED IN THE CONTRACT. WHERE THE CONSTRUCTION LIMITS ARE BEYOND THE PAVING LIMITS, CRUSHED AGGREGATE SURFACING SHALL BE PLACED BETWEEN THE PAVING LIMITS AND CONSTRUCTION LIMITS.

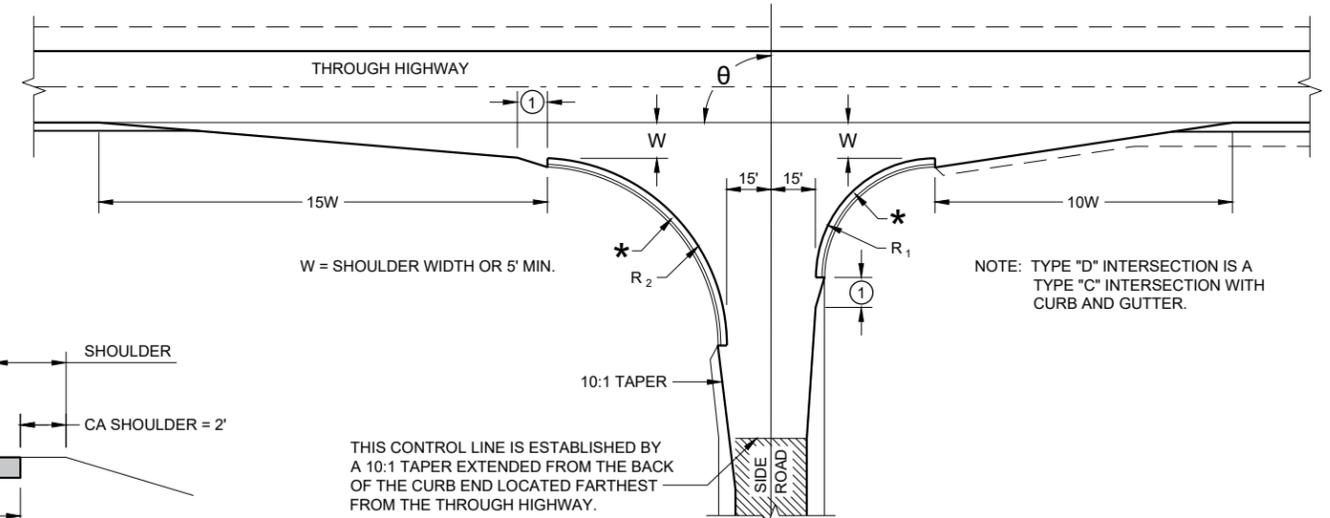
WHEN THE SIDE ROAD IS PRESENTLY PAVED, NEW PAVEMENT SHALL BE PLACED TO THE LIMITS OF DESIGN AS SHOWN AND BEYOND, IF NECESSARY, TO MEET EXISTING PAVEMENT.

WHEN THE SIDE ROAD IS THE CONSTRUCTION PROJECT, THE INTERSECTION SURFACING SHALL BE THE SAME AS FOR THE PROJECT.

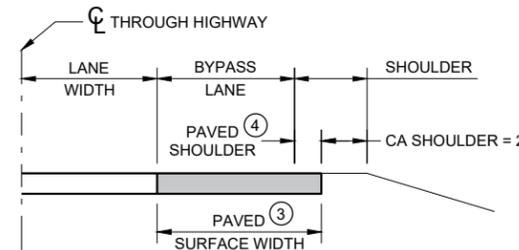
- ① 10-FT TYPICAL.
- ② 12-FT** PLUS ADDITIONAL WIDTH FOR BIKE LANE IF SHOWN ELSEWHERE IN THE PLAN.
**10-FT MAY BE USED ON TYPE B2 ON RESURFACING PROJECTS IF SPECIFIED IN THE CONTRACT.
- ③ BYPASS LANE PAVED SURFACE WIDTH OUTSIDE OF TRAVEL LANE
- ASPHALT = 12-FT PLUS PAVED SHOULDER WIDTH
- PC CONCRETE = 13-FT PLUS PAVED SHOULDER WIDTH
- ④ BYPASS LANE PAVED SHOULDER WIDTH = THE GREATER OF 1-FT OR THE PAVED SHOULDER WIDTH OF THE THROUGH HIGHWAY.



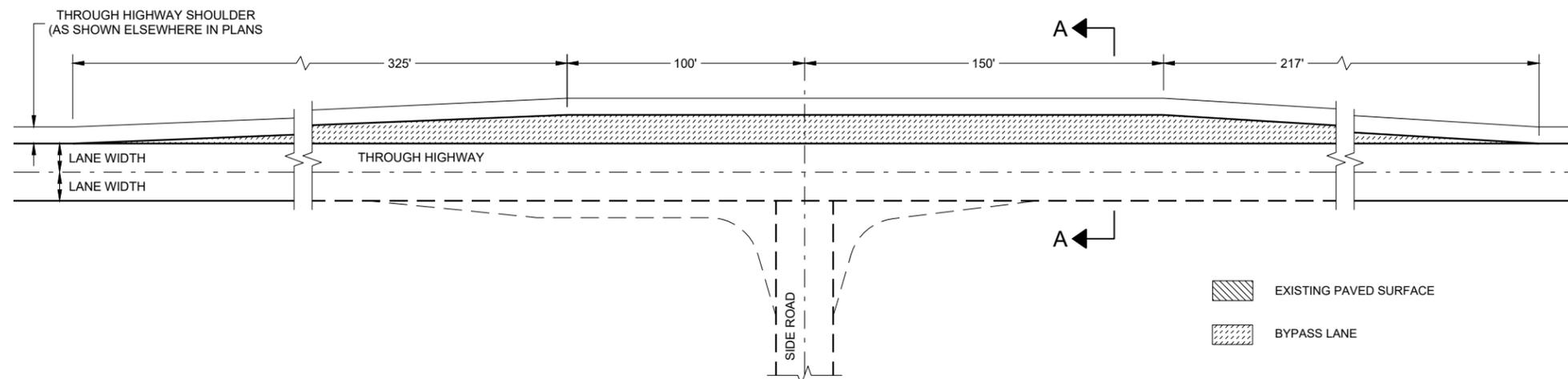
TYPE "C"



TYPE "D"



SECTION A - A
(SHOWING BYPASS LANE AND SHOULDER)

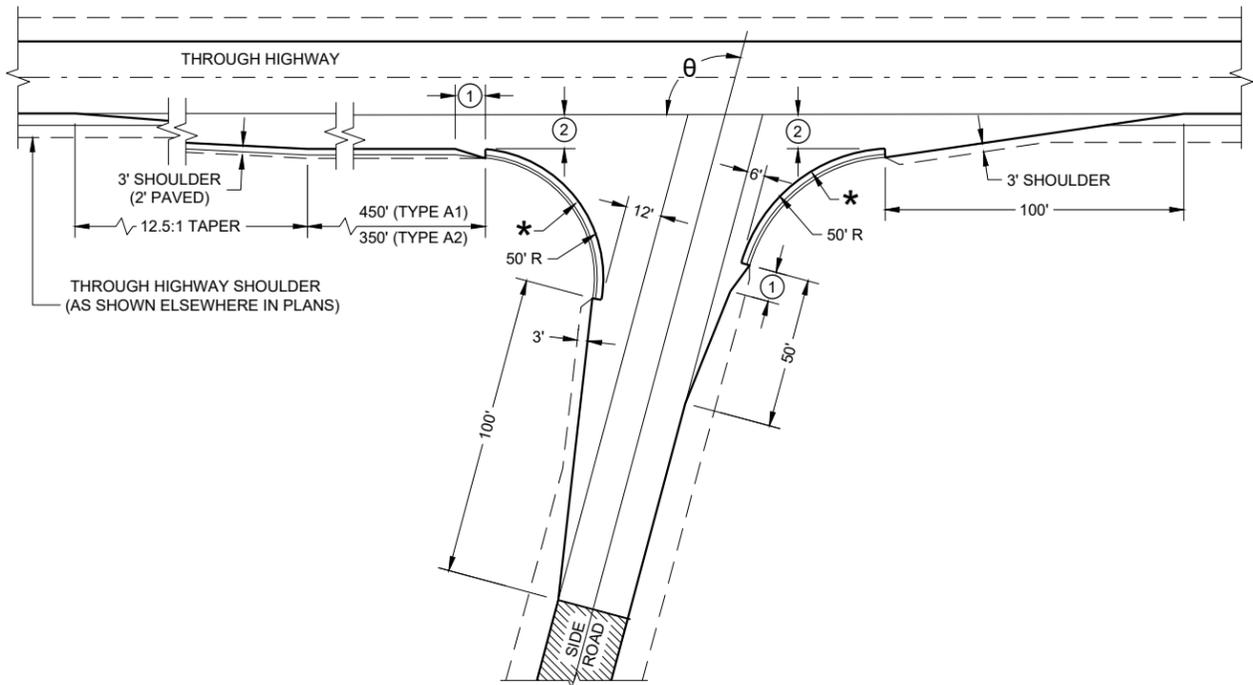


TEE INTERSECTION BYPASS LANE DETAIL

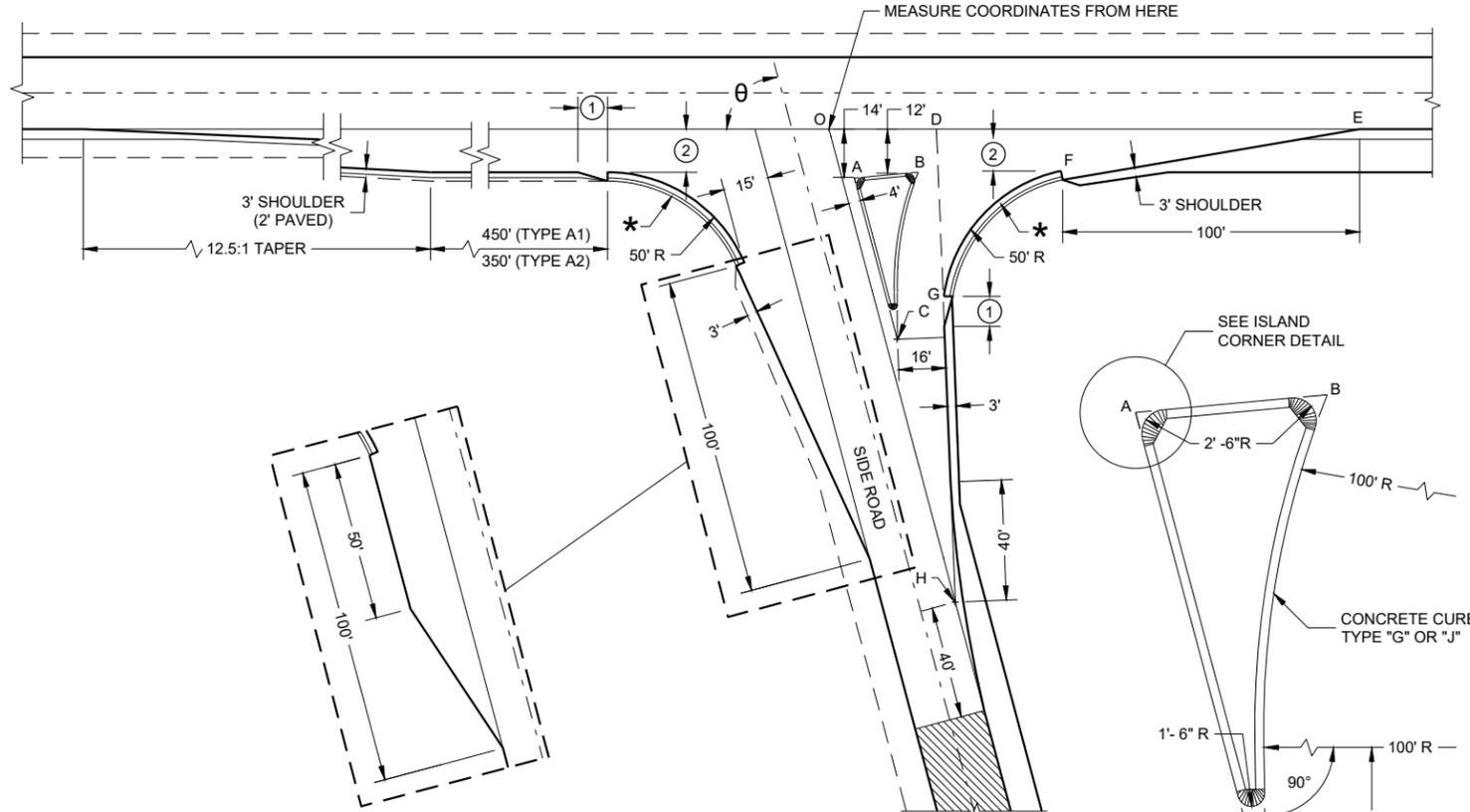
EXISTING PAVED SURFACE
BYPASS LANE

AT GRADE SIDE ROAD INTERSECTION TYPES "B1", "B2", "C", "D" AND TEE INTERSECTION BYPASS LANE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



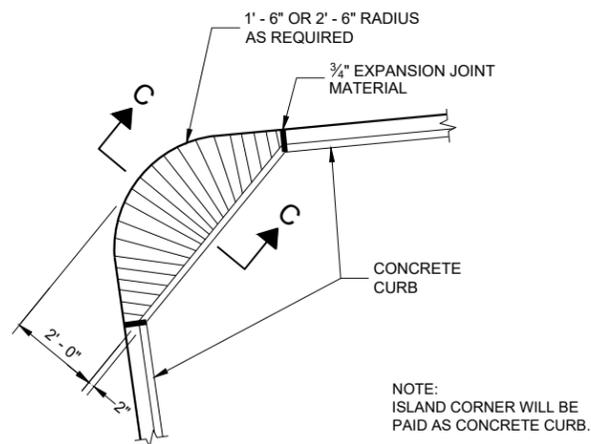
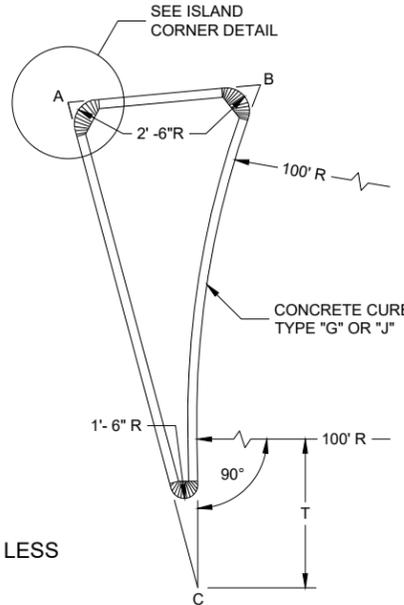
$\theta = \text{MORE THAN } 80^\circ$



SIDE ROAD WIDENING AND TAPER REQUIRED WHERE THE THROUGH HIGHWAY CARRIES TWO-WAY TRAFFIC
 $\theta = \text{ACUTE ANGLES } 70^\circ \text{ OR LESS}$

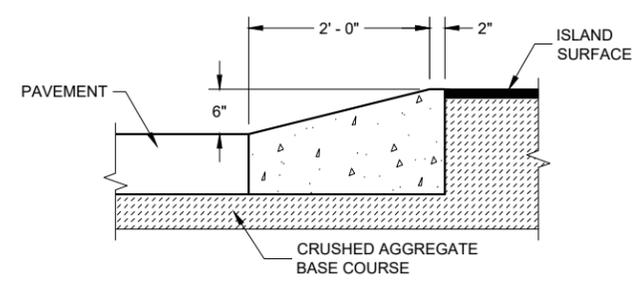
$\theta = \text{ACUTE ANGLES } 80^\circ \text{ OR LESS}$

EXISTING PAVED SURFACE



PLAN VIEW

NOTE: ISLAND CORNER WILL BE PAID AS CONCRETE CURB.



SECTION C - C

ISLAND CORNER DETAIL
 (TO BE CONSTRUCTED AT ALL ISLAND CORNERS)

TABLE OF DIMENSIONS FOR VARIABLE SIDE ROAD INTERSECTION ANGLES
 (INTERPOLATE VALUES FOR ANGLES NOT SHOWN)

ANGLE θ DEGREES	COORDINATES IN FEET (MEASURED FROM POINT 'O')								LENGTH IN FEET				
	A	B	C	D	E	F	G	H	AB	AC	T	OJ	OH
60	12.7 -14.0	44.9 -12.0	46.4 -72.4	41.9 0.0	205.0 0.0	104.6 -12.0	64.0 -75.5	85.0 -147.1	32.3	67.4	4.9	85.9	169.9
65	10.9 -14.0	39.0 -12.0	37.8 -71.6	39.4 0.0	196.1 0.0	95.7 -12.0	54.1 -71.5	70.5 -151.3	28.2	63.6	8.5	80.9	166.9
70	9.4 -14.0	33.9 -12.0	29.8 -70.1	37.4 0.0	188.3 0.0	87.8 -12.0	45.6 -67.5	56.1 -154.2	24.6	59.7	11.5	76.1	164.1
75	7.9 -14.0	29.3 -12.0	22.3 -67.9	35.7 0.0	181.2 0.0	80.7 -12.0	38.2 -63.4	41.8 -155.9	21.5	55.8	13.8	71.4	161.4
80	6.5 -14.0	25.4 -12.0	15.6 -65.2	34.4 0.0	174.8 0.0	74.4 -12.0	31.8 -59.3	27.6 -156.5	18.9	52.0	15.6	66.9	158.9

TYPE 'A1" AND "A2" SIDE ROAD INTERSECTION DETAILS

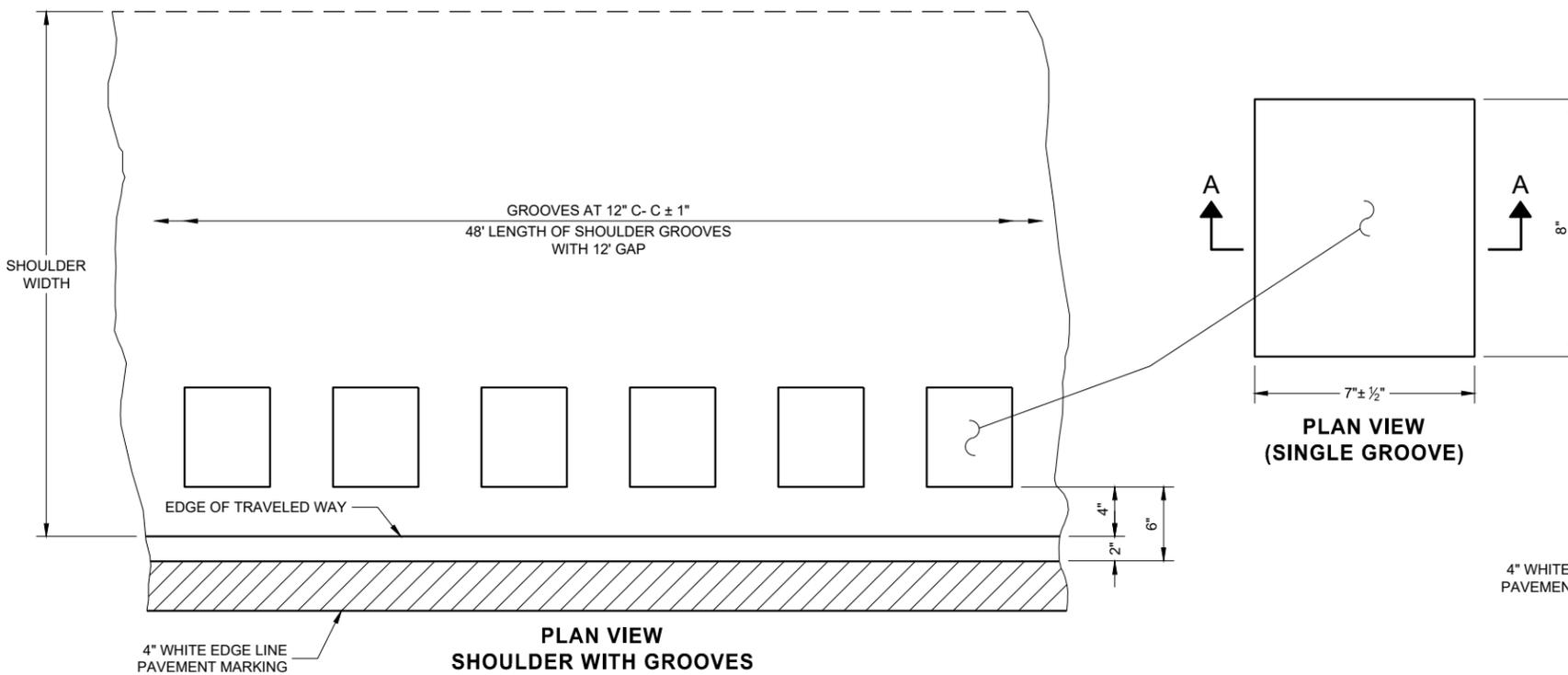
AT GRADE SIDE ROAD INTERSECTIONS
 TYPES "A1" AND "A2"

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 November 2022 /S/ John Jenkins
 DATE ROADWAY STANDARDS DEVELOPMENT
 ENGINEER
 FHWA

SDD09A01 - 14b

SDD09A01 - 14b



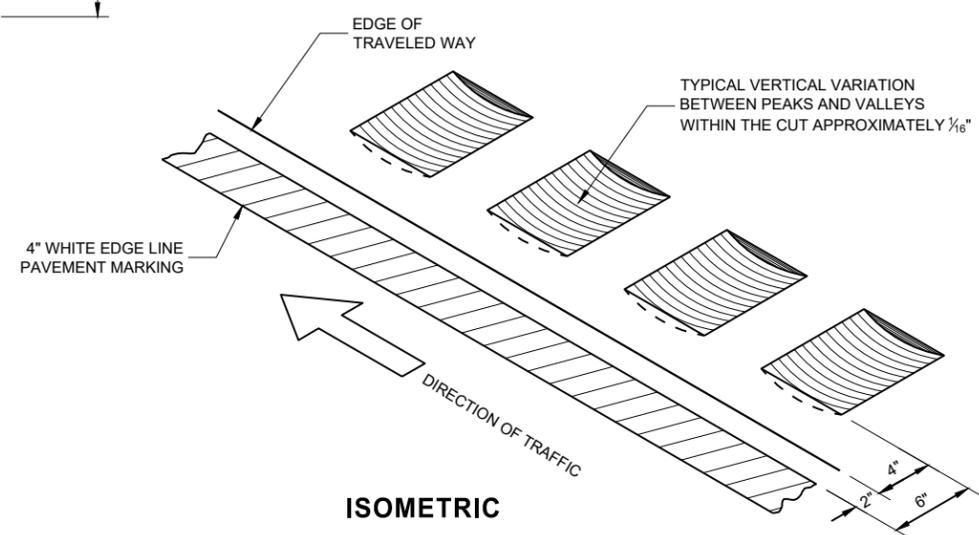
PLAN VIEW SHOULDER WITH GROOVES
PLACEMENT DETAIL FOR TYPE 1 MILLED RUMBLE STRIP

GENERAL NOTES

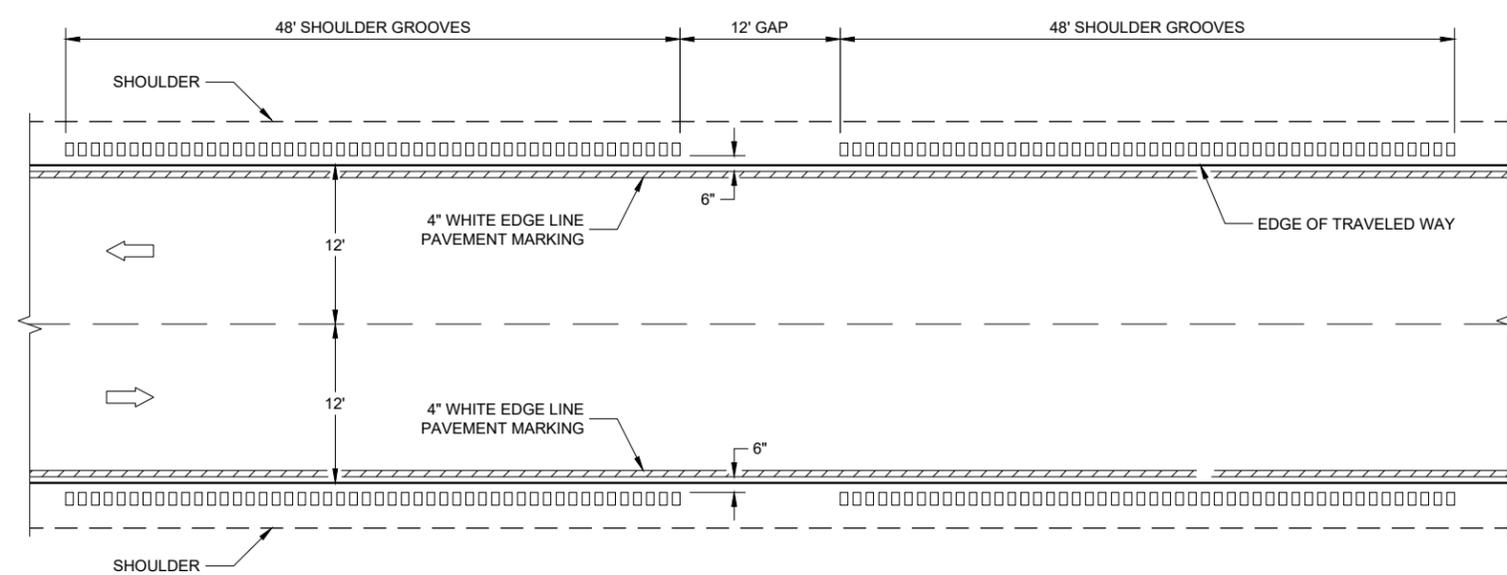
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

DO NOT MILL SHOULDER GROOVES THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING.

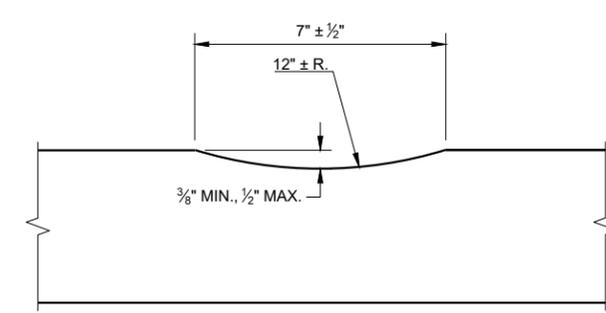
- ① SHOULDER GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS. WHEN DIRECTED BY THE ENGINEER.



ISOMETRIC



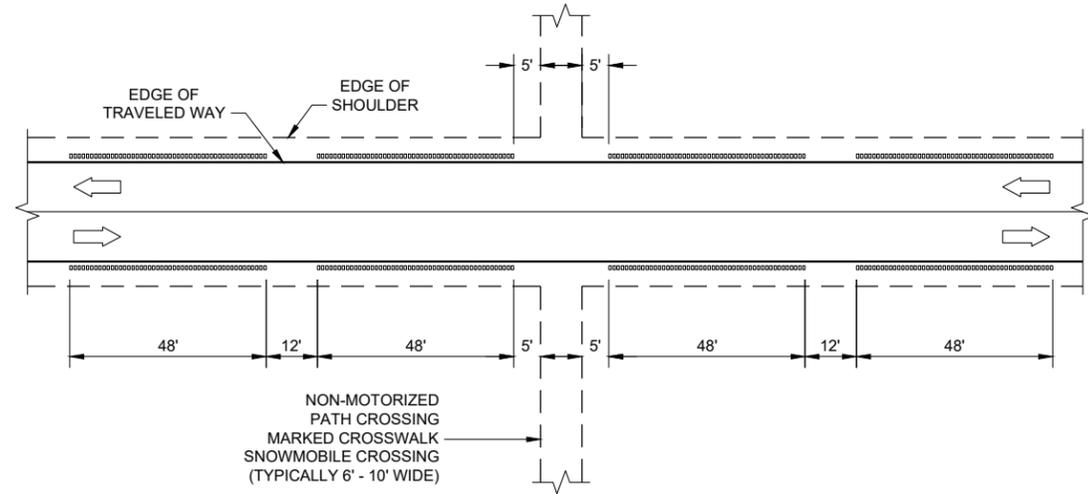
TYPE 1
2 - LANE SHOULDER RUMBLE STRIP



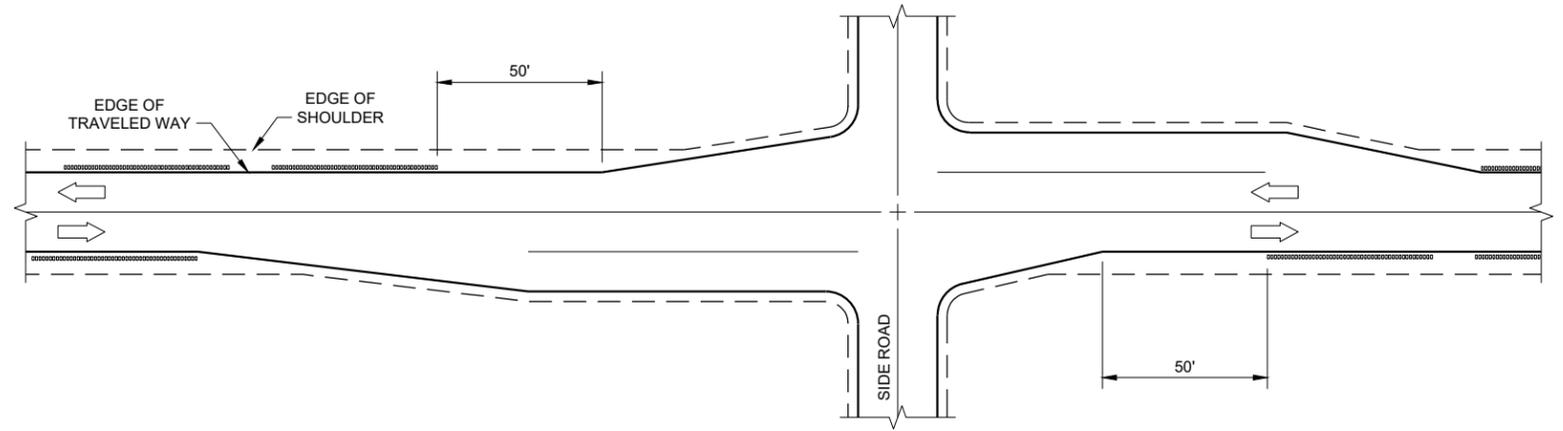
SECTION A - A

2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING

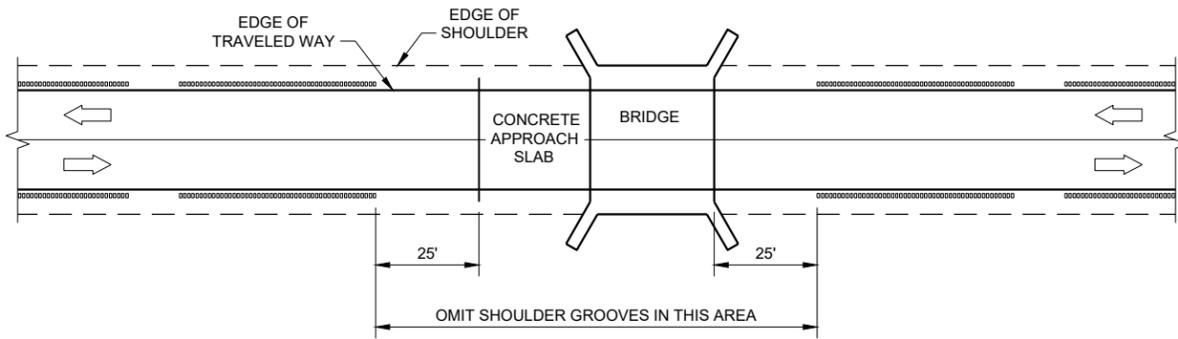
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



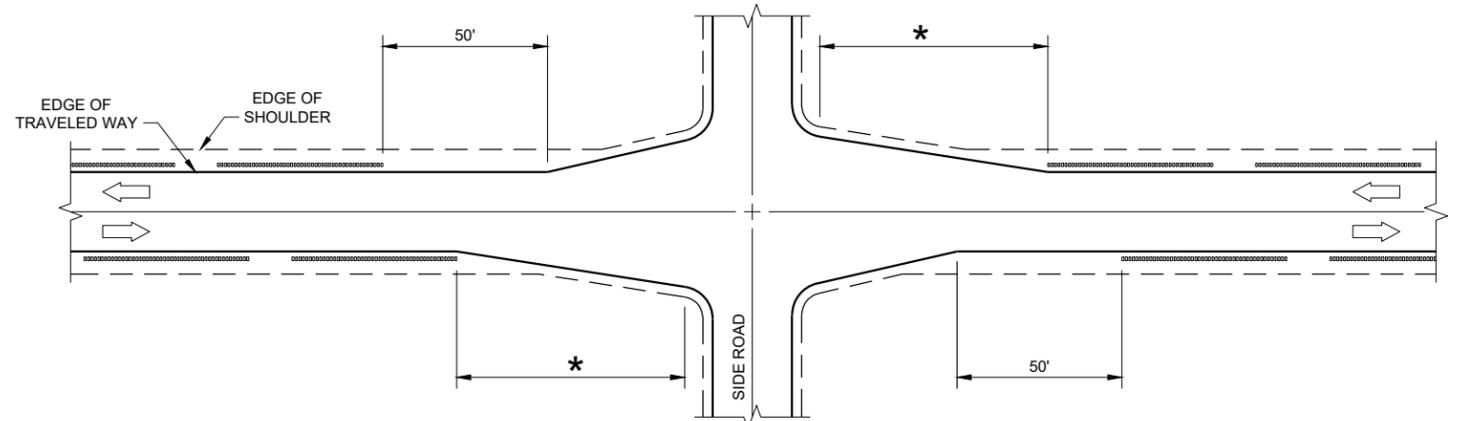
SHOULDER GROOVES AT MISCELLANEOUS CROSSINGS



SHOULDER GROOVES AT RIGHT TURN LANE

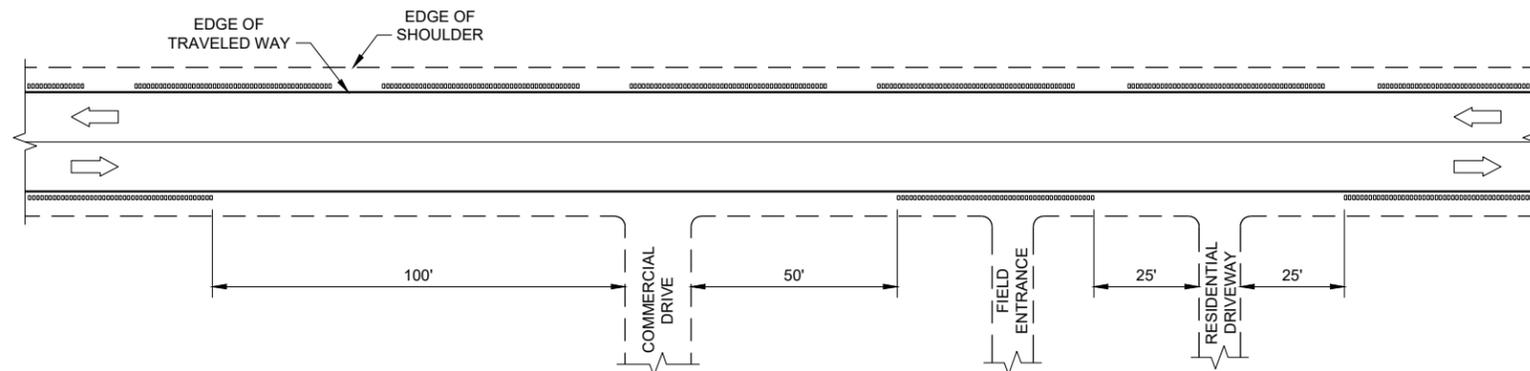


SHOULDER GROOVES AT BRIDGES



* GREATER OF 100' OR APPROACH TAPER LENGTH

SHOULDER GROOVES AT INTERSECTIONS WITH APPROACH TAPER



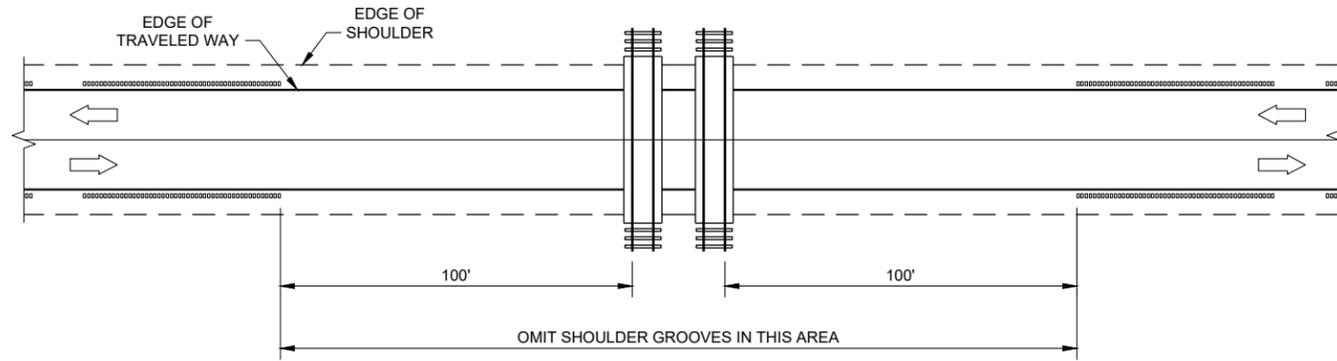
SHOULDER GROOVES AT DRIVEWAYS^①

GENERAL NOTES

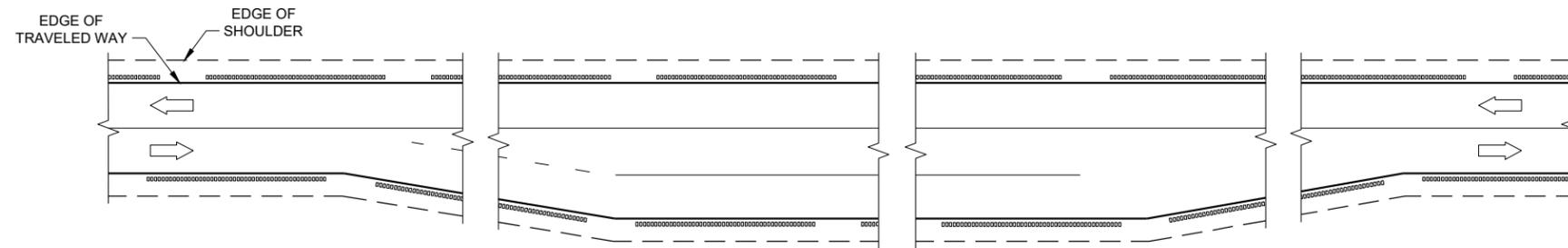
- ① SHOULDER GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS. WHEN DIRECTED BY THE ENGINEER.

**2-LANE RURAL SHOULDER
RUMBLE STRIP, MILLING**

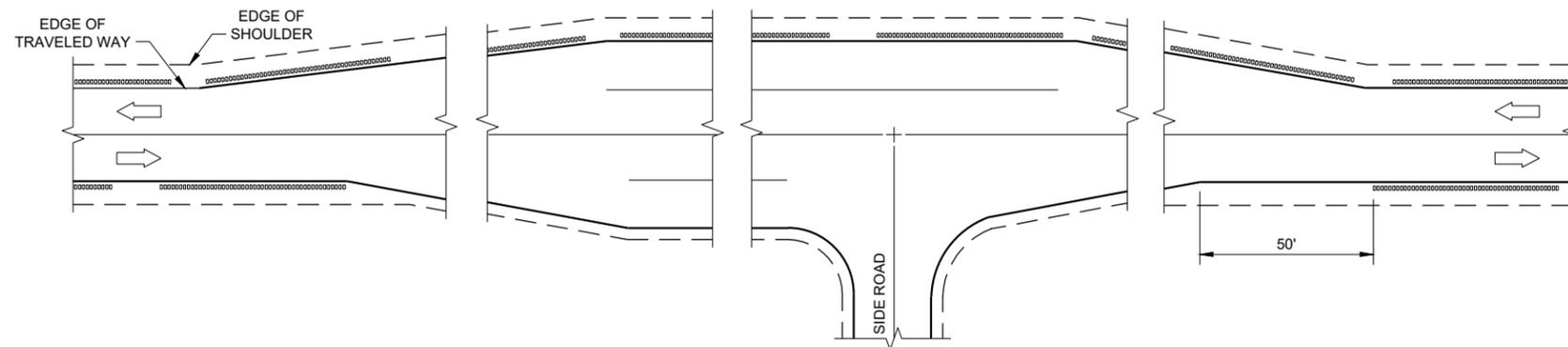
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



SHOULDER GROOVES AT RAILROADS



SHOULDER GROOVES AT PASSING AND CLIMBING LANES



SHOULDER GROOVES AT BYPASS LANES

2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA

GENERAL NOTES

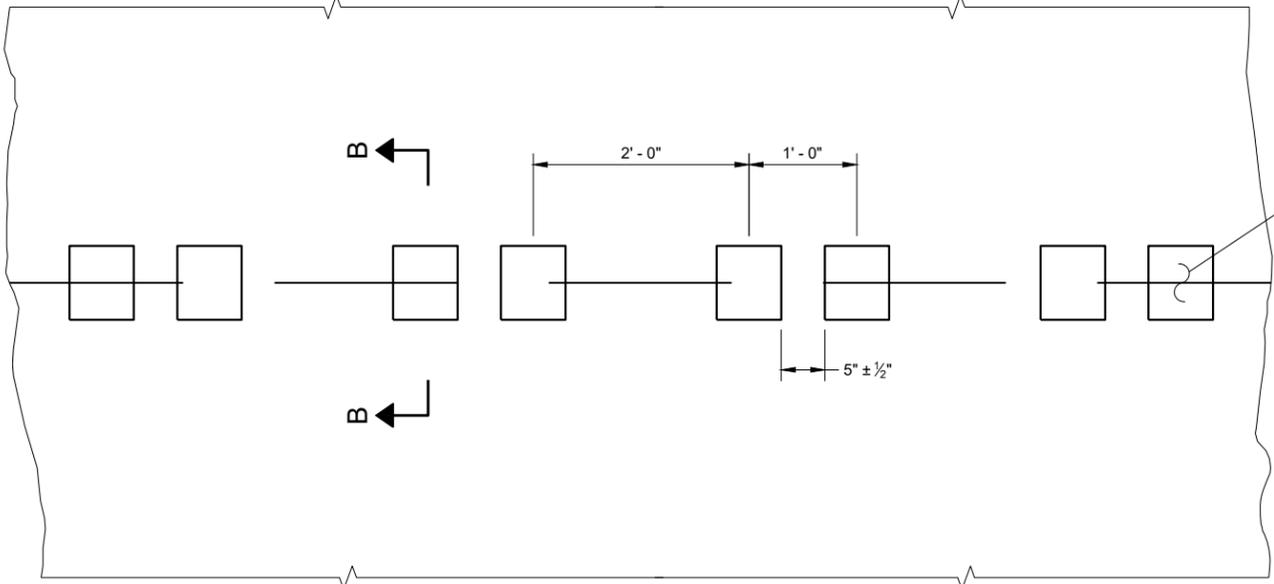
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

DO NOT MILL CENTERLINE GROOVES THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING.

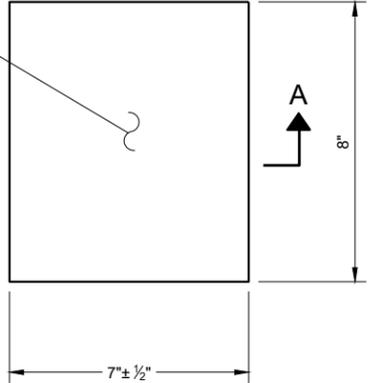
INSTALL PAVEMENT MARKING AFTER THE GROOVES ARE INSTALLED.

SEE SIGNING PLAN FOR SIGN REQUIREMENTS THAT MAY BE NEEDED.

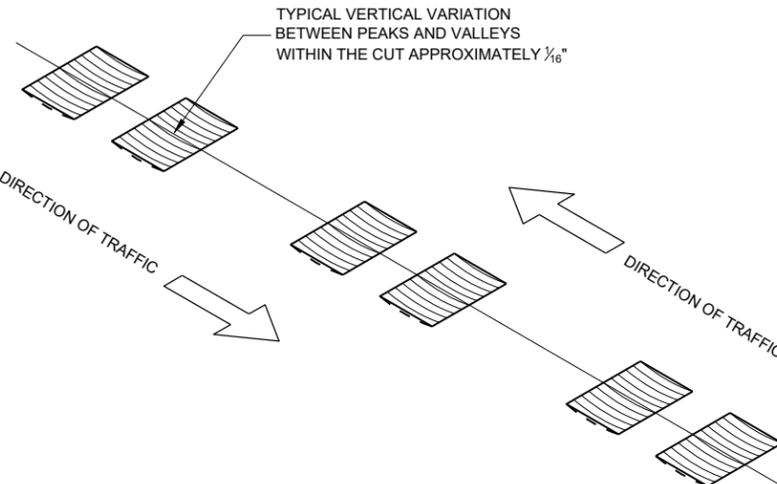
- ① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS, WHEN DIRECTED BY THE ENGINEER.



**PLAN VIEW
SHOULDER WITH GROOVES**

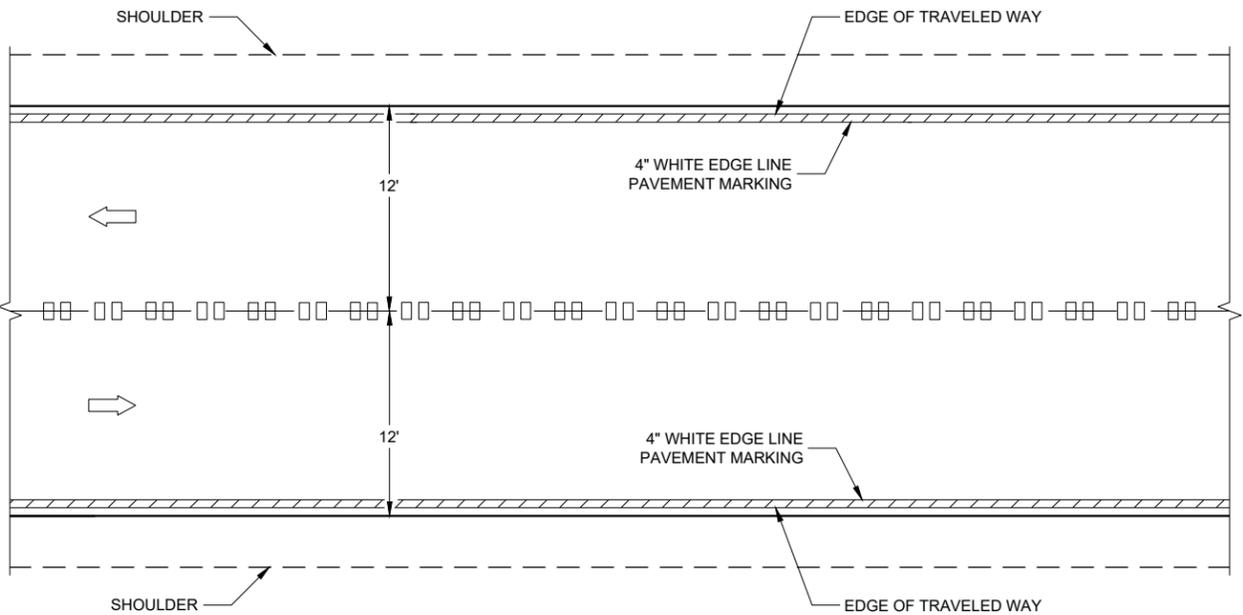


**PLAN VIEW
(SINGLE GROOVE)**

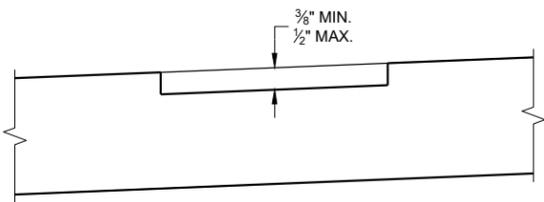


ISOMETRIC

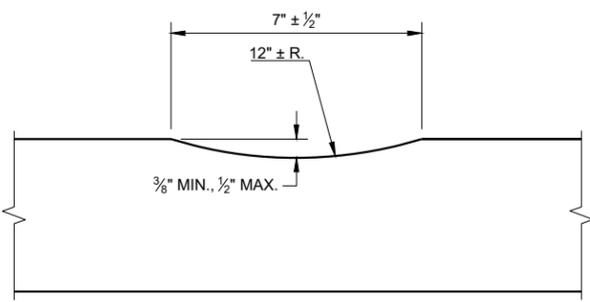
PLACEMENT DETAIL FOR TYPE 1 MILLED RUMBLE STRIP



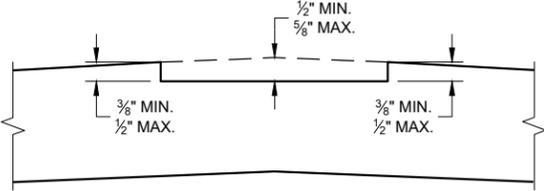
CENTERLINE GROOVES ON TWO-WAY ROADWAYS



**SECTION B - B
SUPERELEVATED ROADWAY**



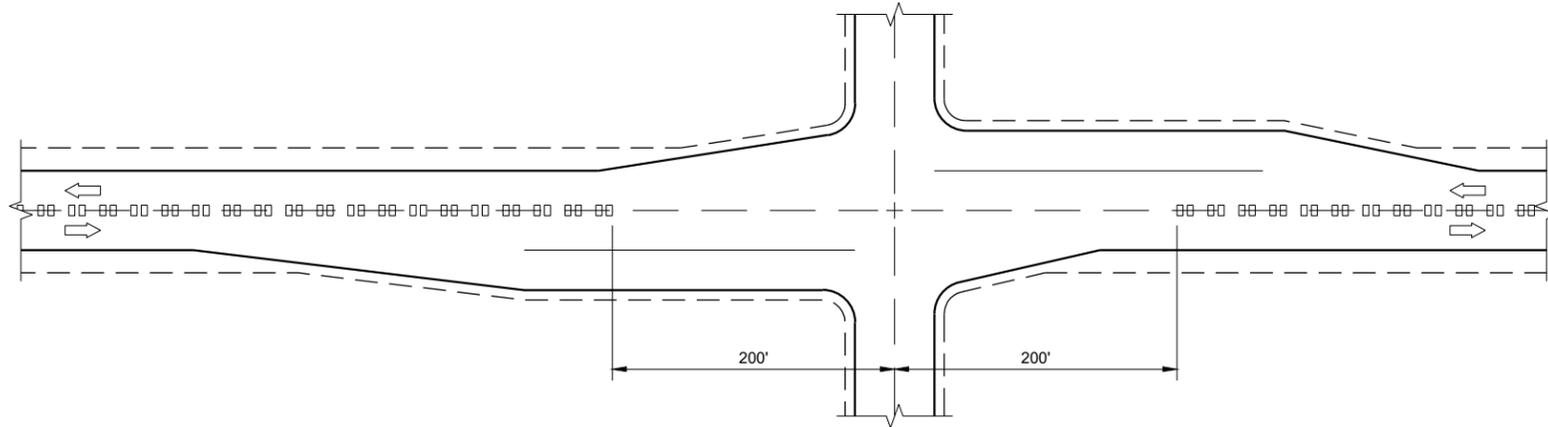
SECTION A - A



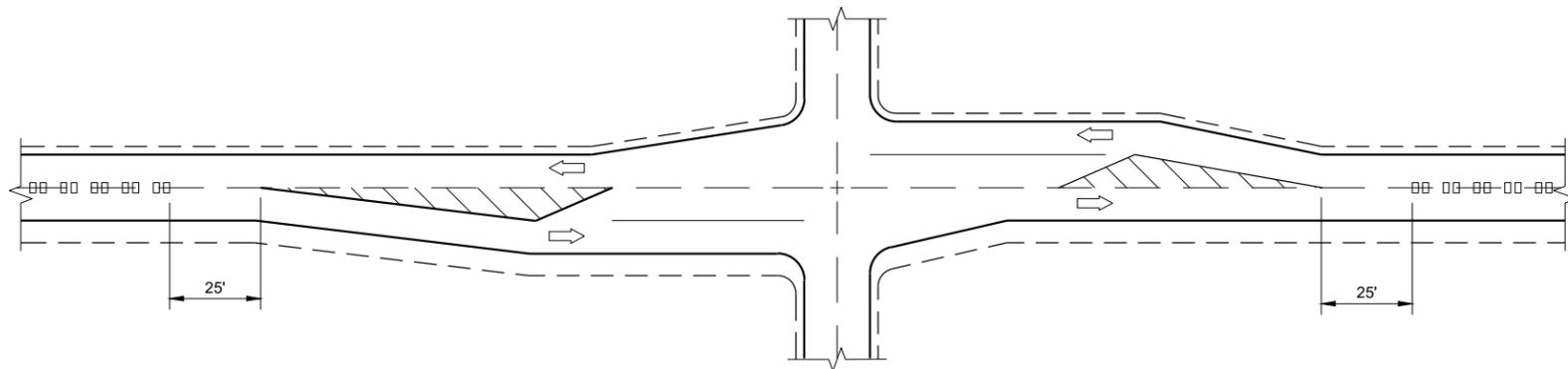
**SECTION B - B
CROWNED ROADWAY**

**2-LANE RURAL
CENTER LINE RUMBLE STRIP,
MILLING**

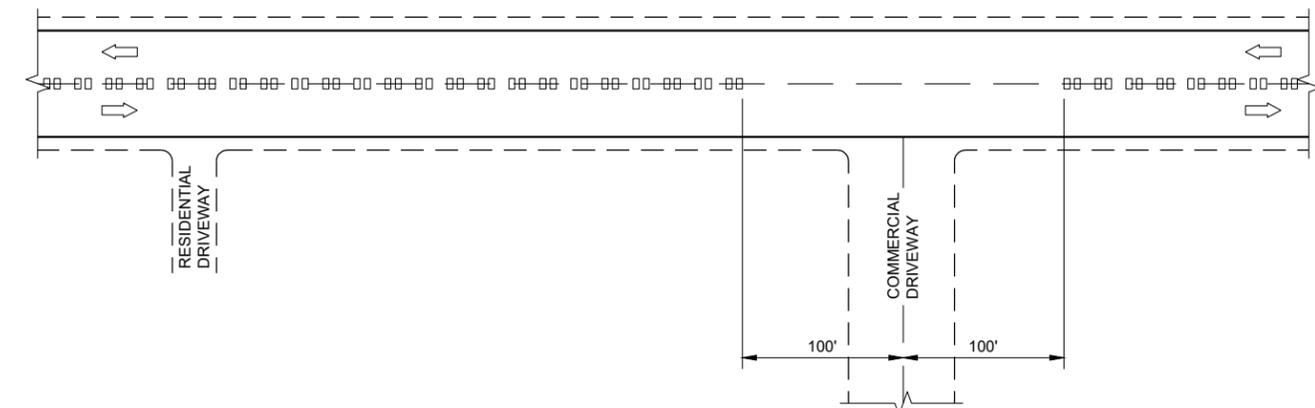
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CENTERLINE GROOVES AT INTERSECTIONS



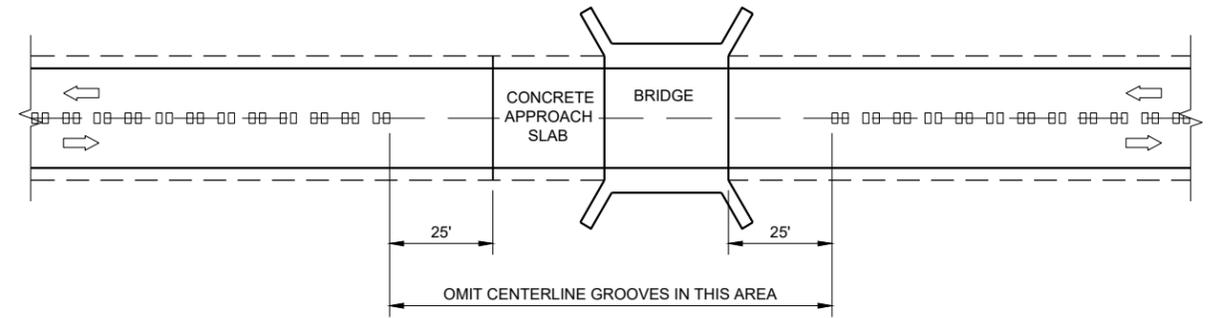
**CENTERLINE GROOVES AT INTERSECTIONS
(WITH LEFT TURN LANES)**



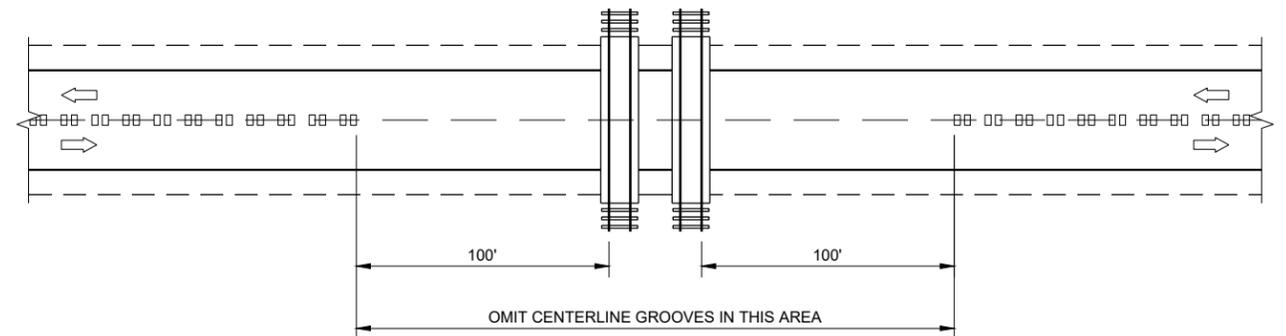
CENTERLINE GROOVES AT DRIVEWAYS^①

GENERAL NOTES

- ① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS. WHEN DIRECTED BY THE ENGINEER.



CENTERLINE GROOVES AT BRIDGES

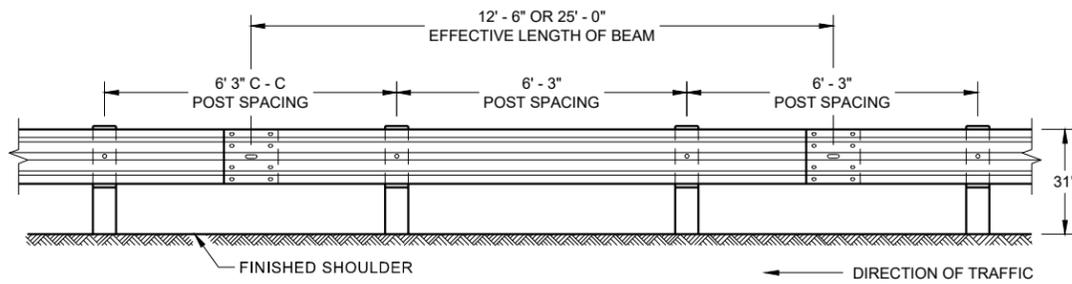


CENTERLINE GROOVES AT RAILROADS

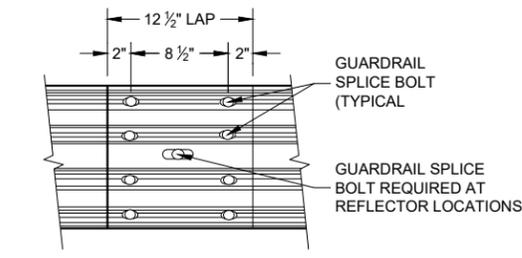
6

6

2-LANE RURAL CENTERLINE RUMBLE STRIP, MILLING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 7/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



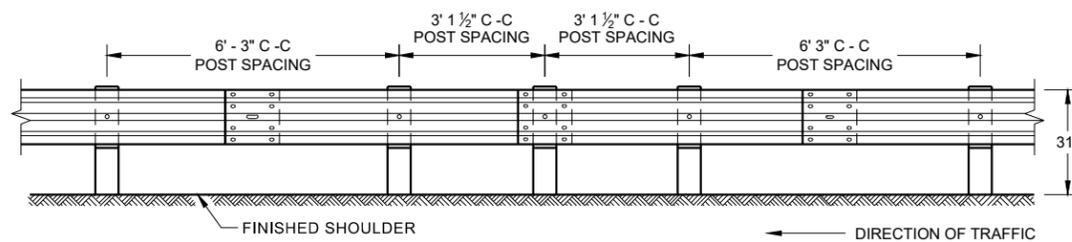
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



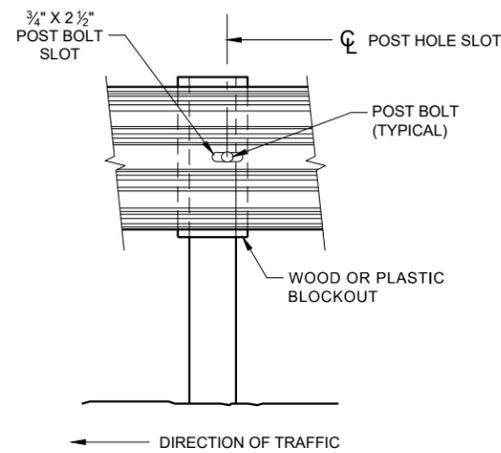
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

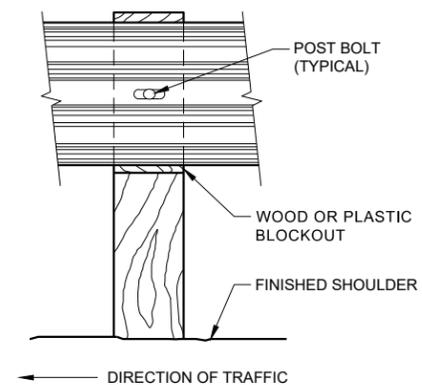
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



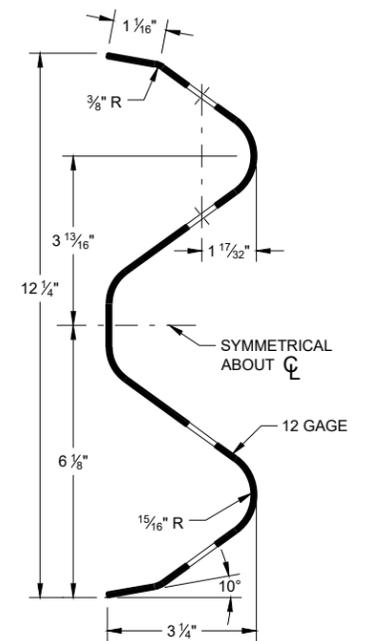
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



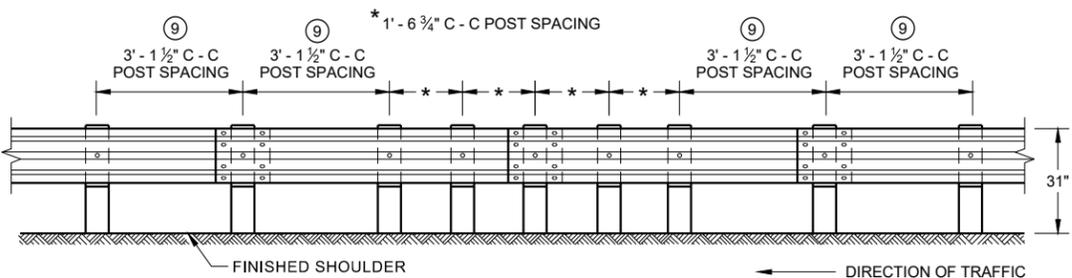
FRONT VIEW AT STEEL POST



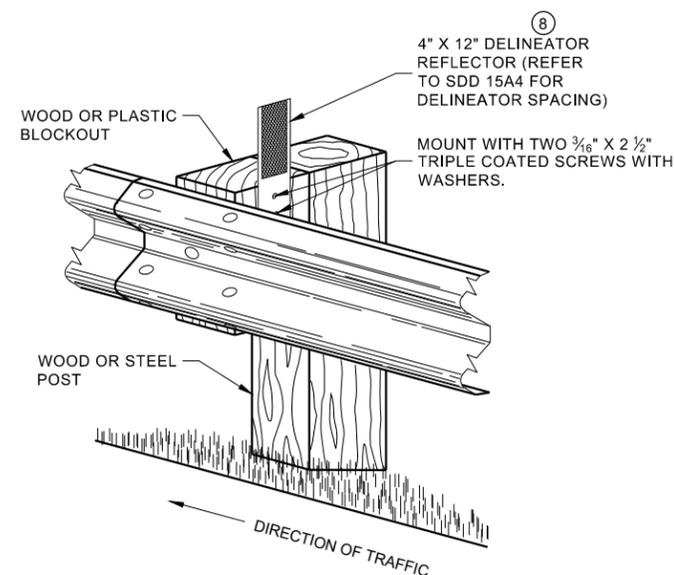
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

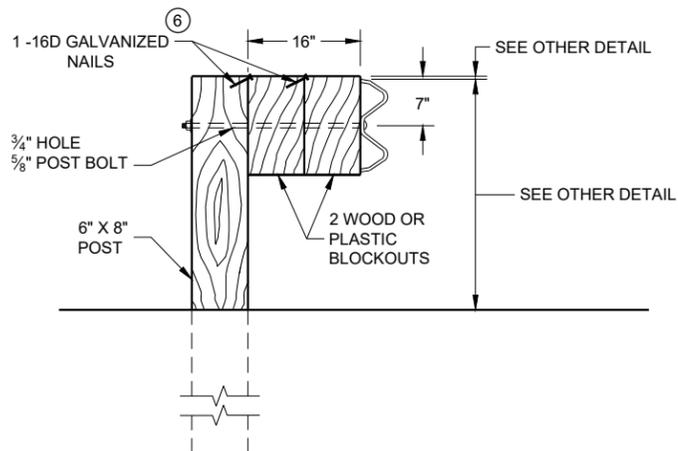
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

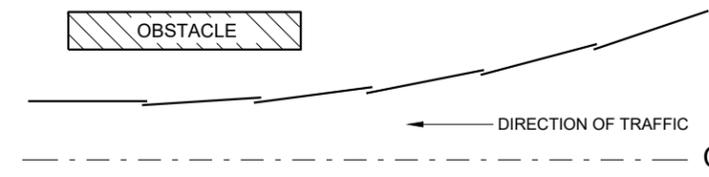
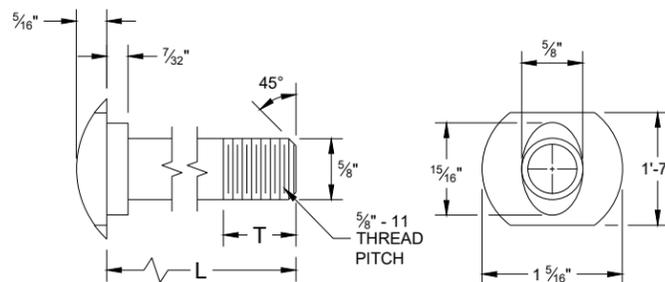


DETAIL FOR 16" BLOCKOUT DEPTH

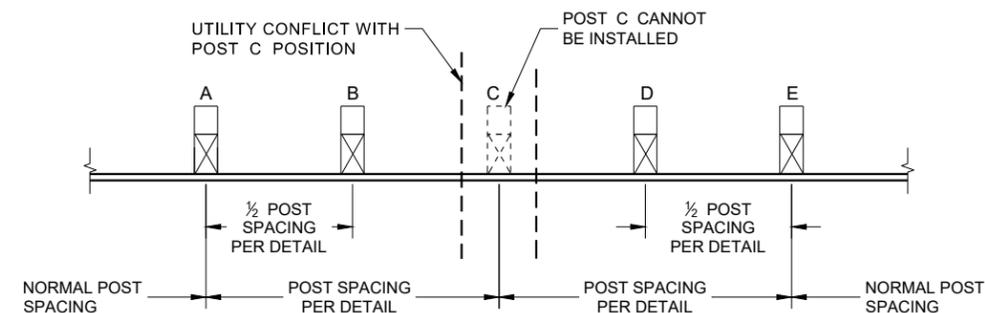
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

NOTE:

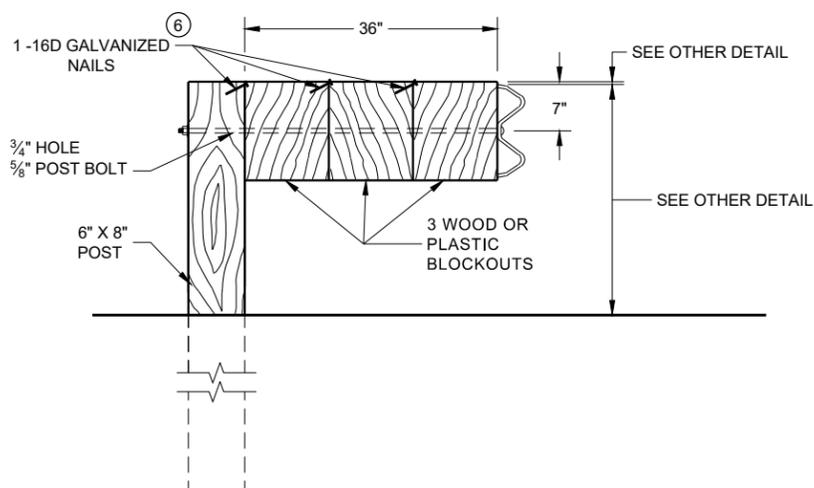
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.



**PLAN VIEW
BEAM LAPPING DETAIL**



**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

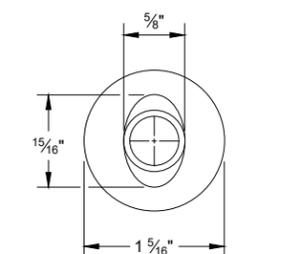


DETAIL FOR 36" BLOCKOUT DEPTH

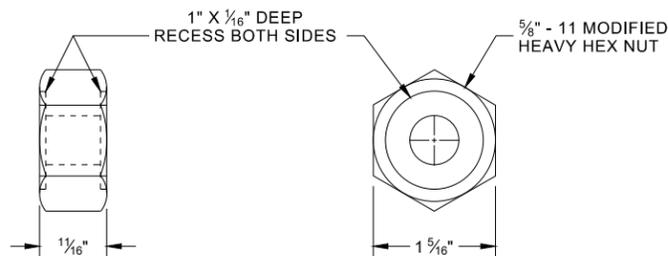
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

POST BOLT TABLE

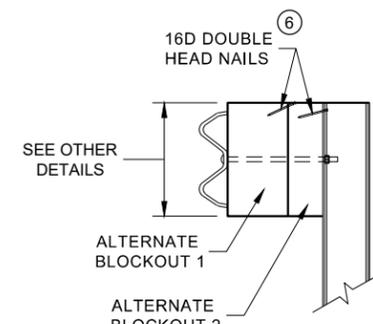
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



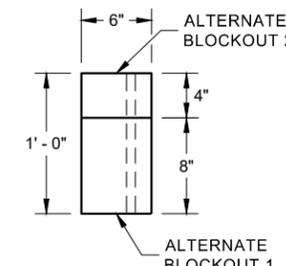
ALTERNATE BOLT HEAD



**POST BOLT, SPLICE BOLT
AND RECESS NUT**



SIDE VIEW



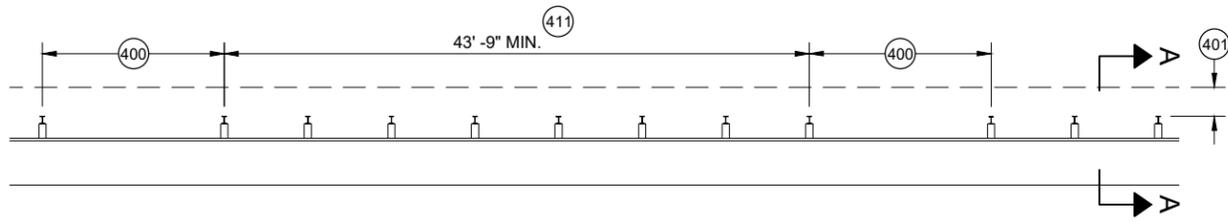
PLAN VIEW

**ALTERNATE WOOD
BLOCKOUT DETAIL**

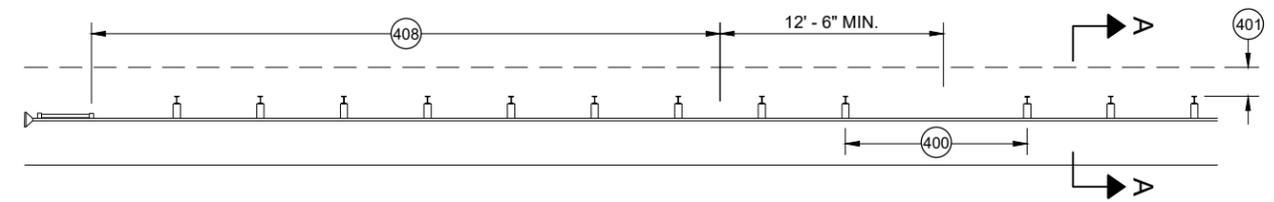
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

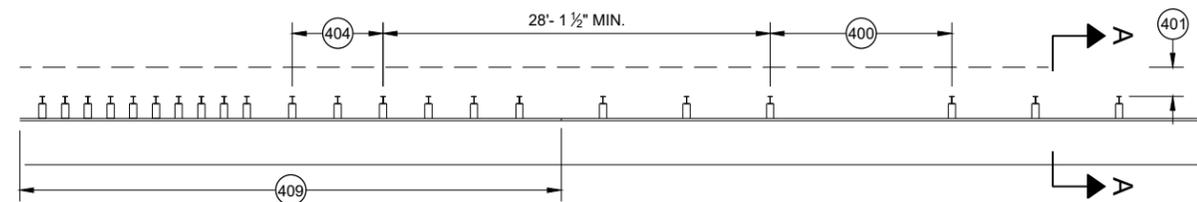
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



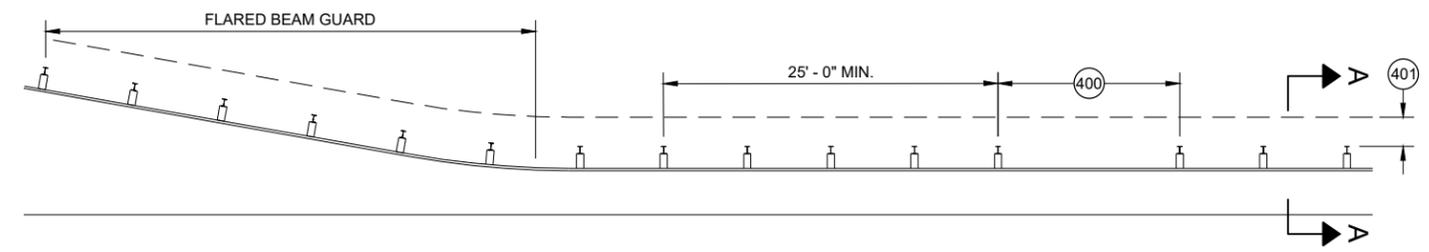
MISSING POST IN MGS GUARDRAIL



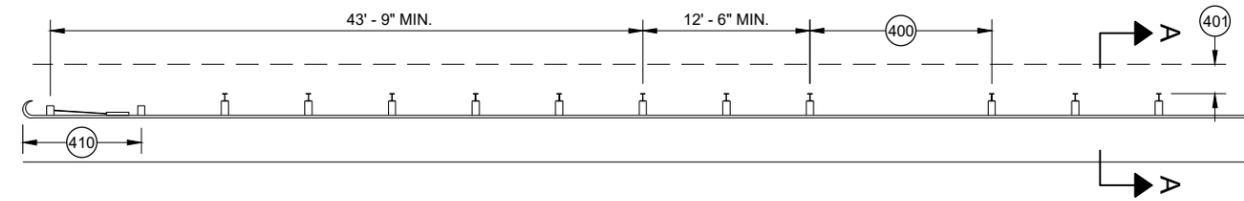
MISSING POST IN MGS GUARDRAIL NEAR EAT



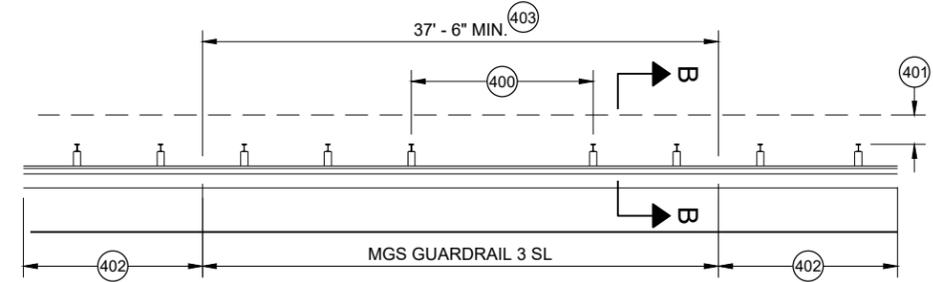
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

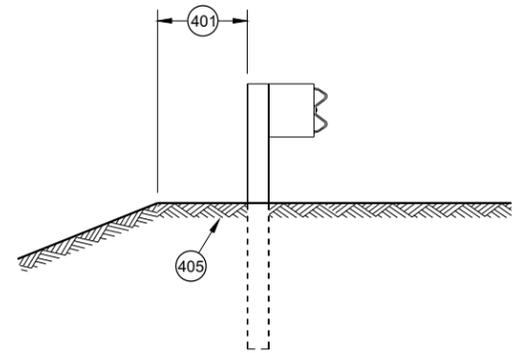


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

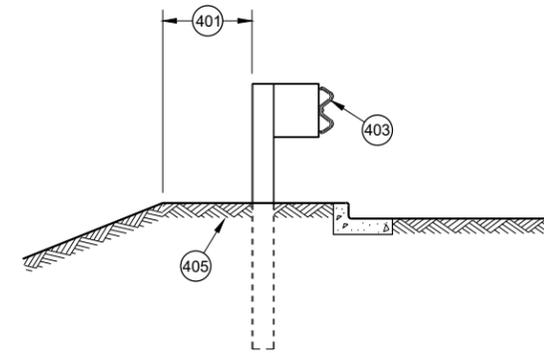


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- ④00 MAX SPAN 12' - 6"
- ④01 2' MIN.
- ④02 MGS GUARDRAIL 3
- ④03 NESTING BEAM GUARD
- ④04 ASYMMETRIC TRANSITION
- ④05 SOIL WELL DRAINED AND COMPACTED
- ④06 SEE OTHER DRAWINGS IN THIS SDD
- ④07 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- ④08 SEE SDD 14B44
- ④09 SEE SDD 14B45
- ④10 SEE SDD 14B47
- ④11 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

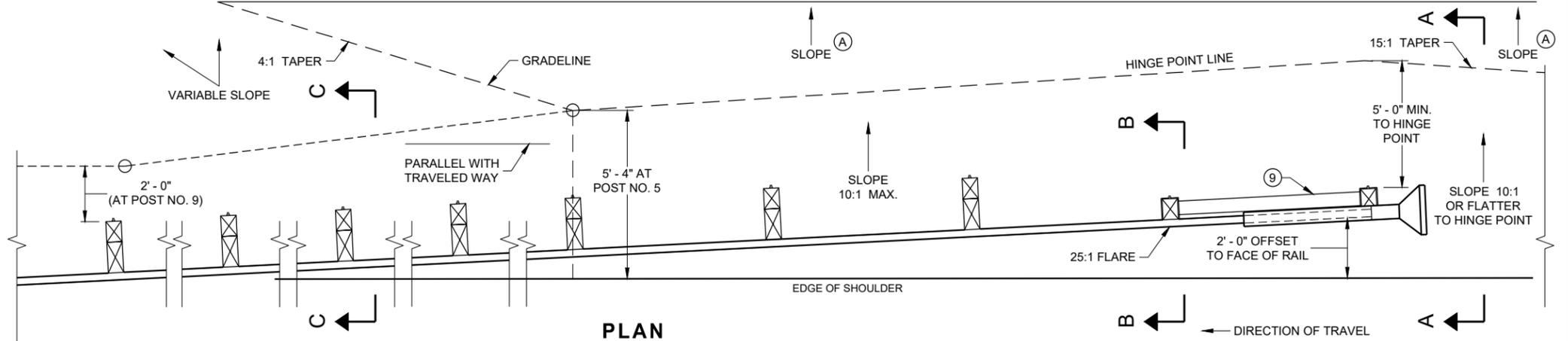
* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

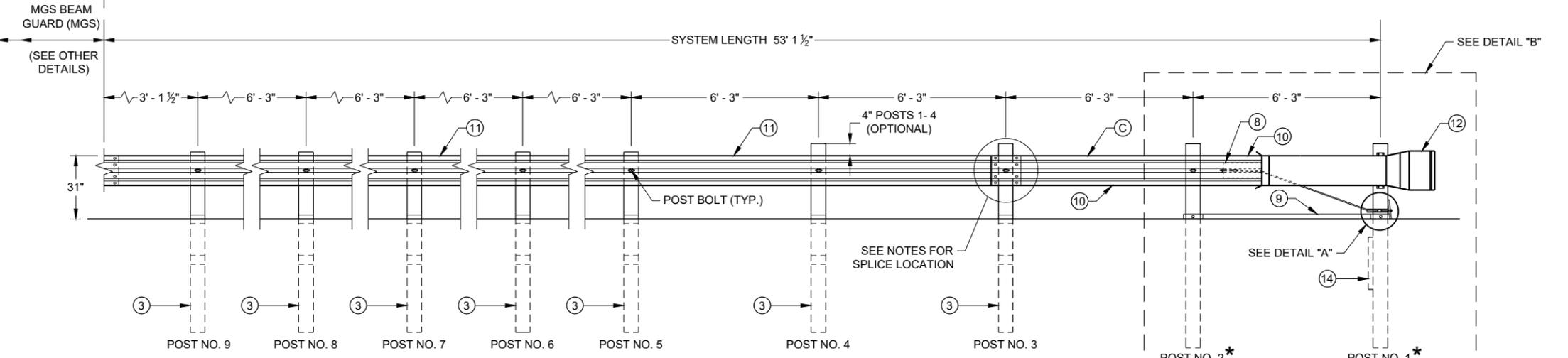
SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

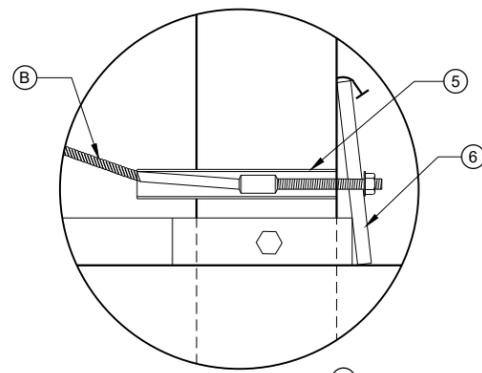
CLEAR ZONE LIMITS, EITHER AS SHOWN ELSEWHERE IN THE PLANS OR, IF NOT SHOWN ELSEWHERE IN THE PLANS, 15 FEET BEYOND THE HINGE POINT LINE



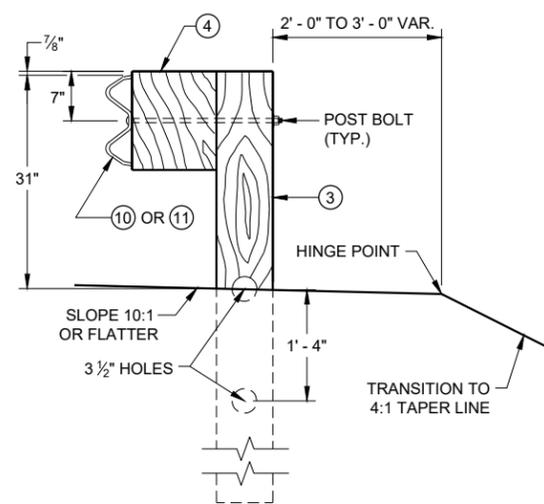
PLAN



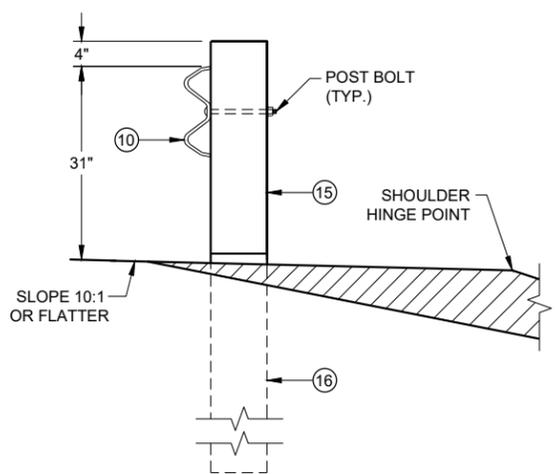
ELEVATION



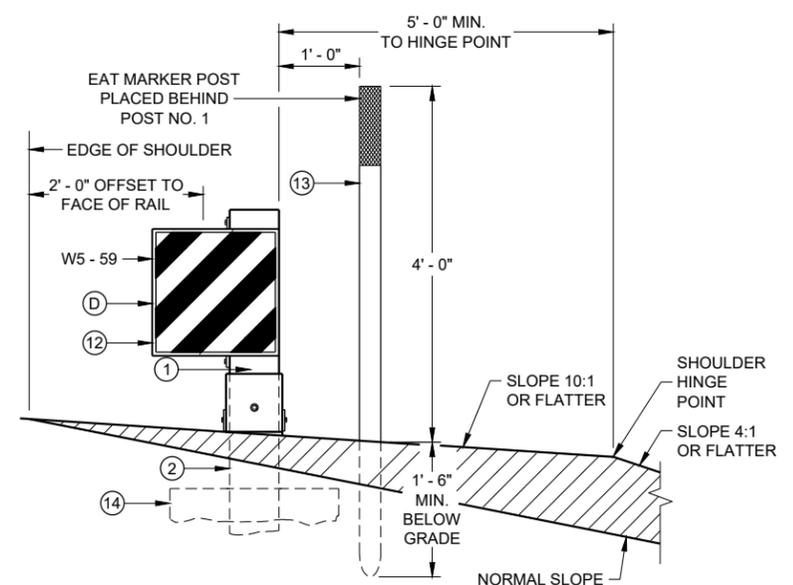
DETAIL "A"



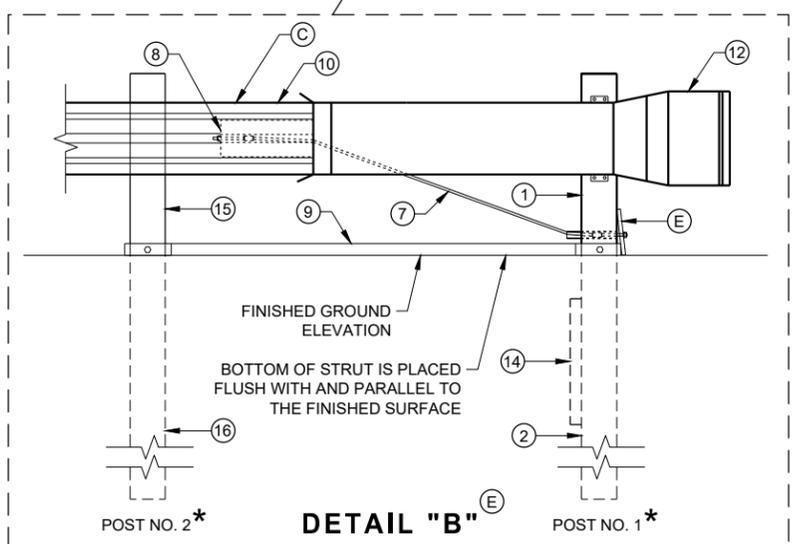
**SECTION C - C
TYPICAL AT POST NOS. 3 - 9**



**SECTION B - B
TYPICAL AT POST NO. 2***



**SECTION A - A
TYPICAL AT POST NO. 1***



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

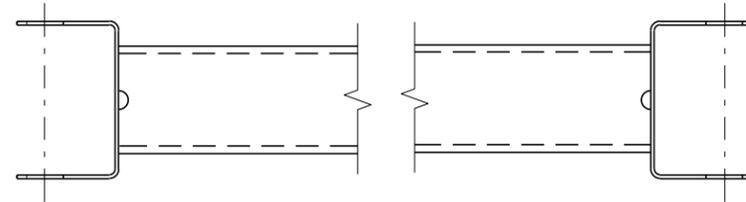
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SDD 14B44 - 04a

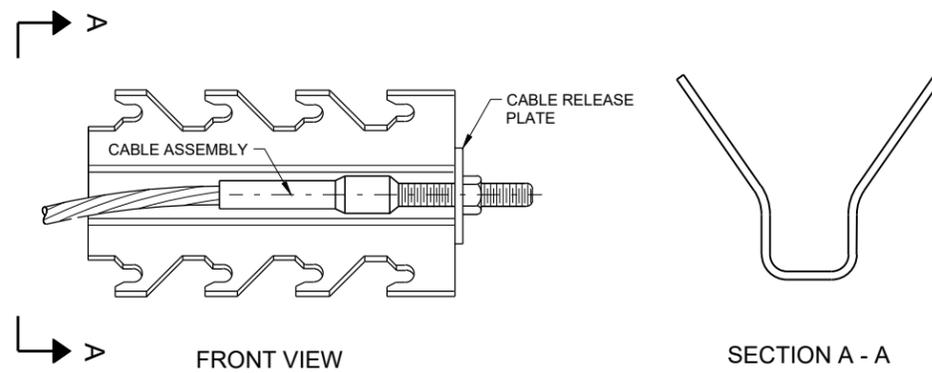
SDD 14B44 - 04a

BILL OF MATERIALS

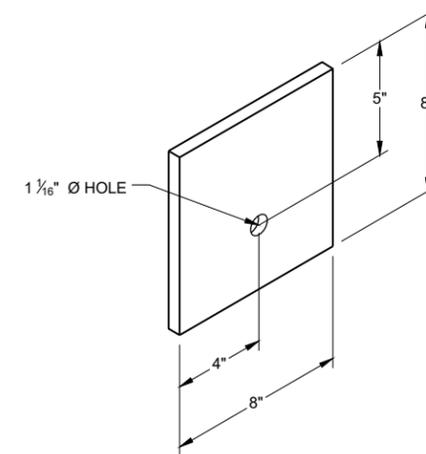
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



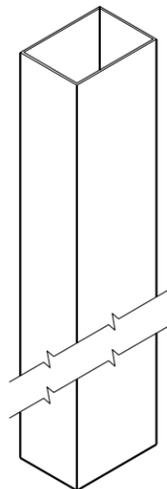
GENERIC GROUND STRUT ⑨ ⑤



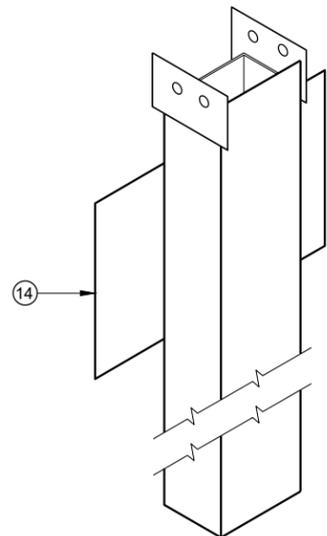
GENERIC ANCHOR CABLE BOX ⑨ ⑤



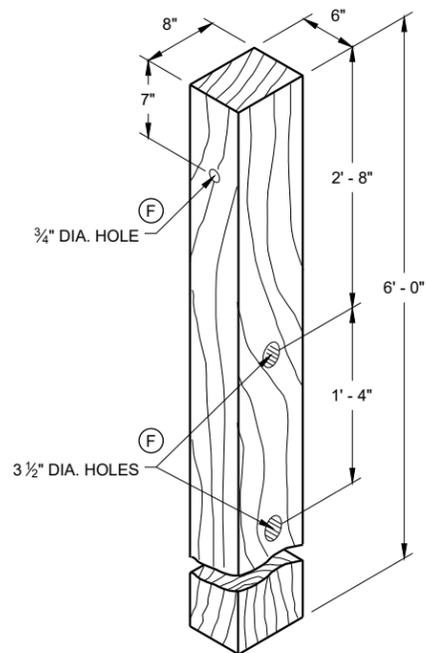
BEARING PLATE ⑥ ⑤



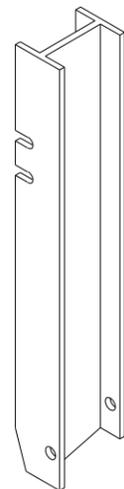
UPPER POST NO. 1 ⁽¹⁾ (E)



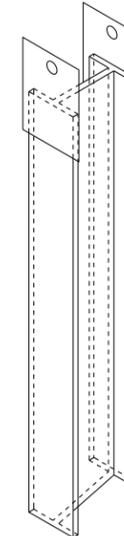
LOWER POST NO. 1 ⁽²⁾ (E)



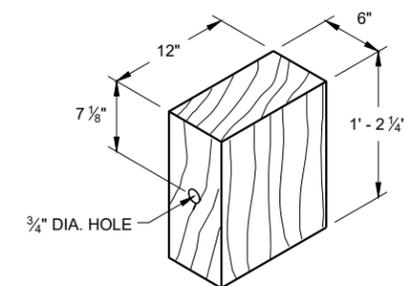
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



UPPER POST NO. 2 ⁽¹⁵⁾ (E)

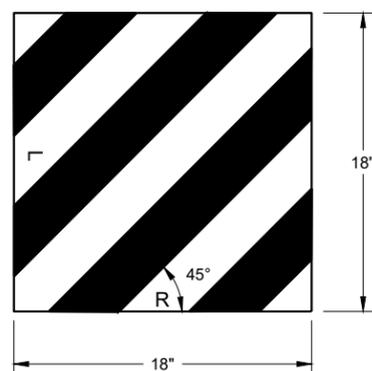


LOWER POST NO. 2 ⁽¹⁶⁾ (E)

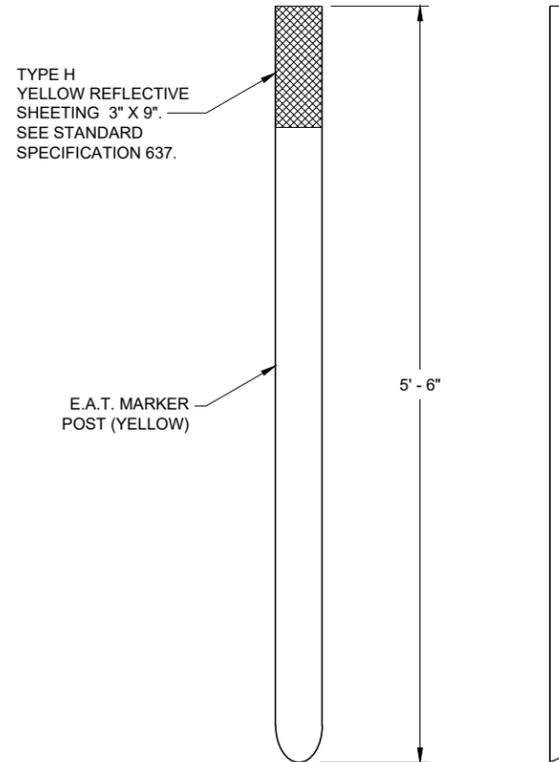


WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

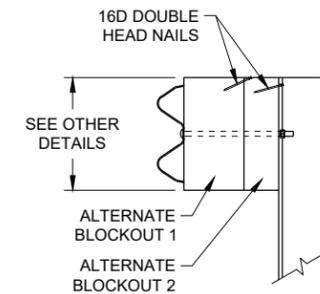
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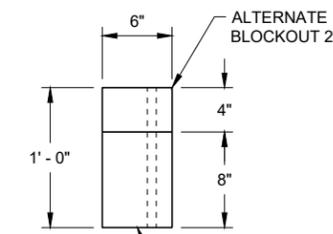
W5 - 59
REFLECTIVE SHEETING DETAIL ^(E)



FRONT VIEW SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

6

SDD 14B44 - 04c

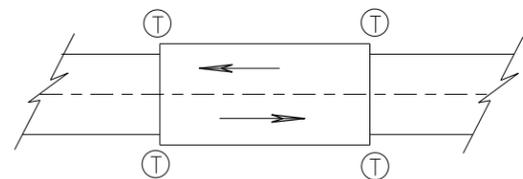
SDD 14B44 - 04c

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

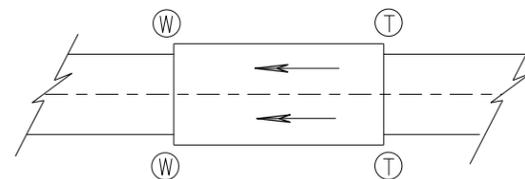
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

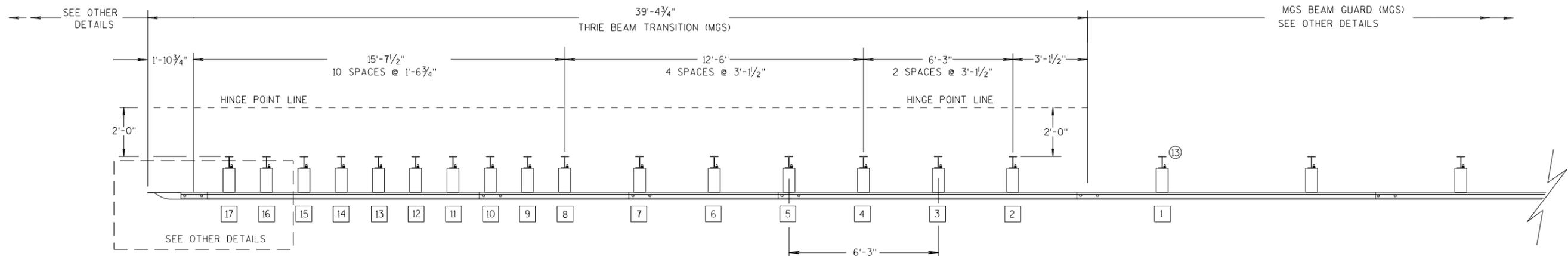
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

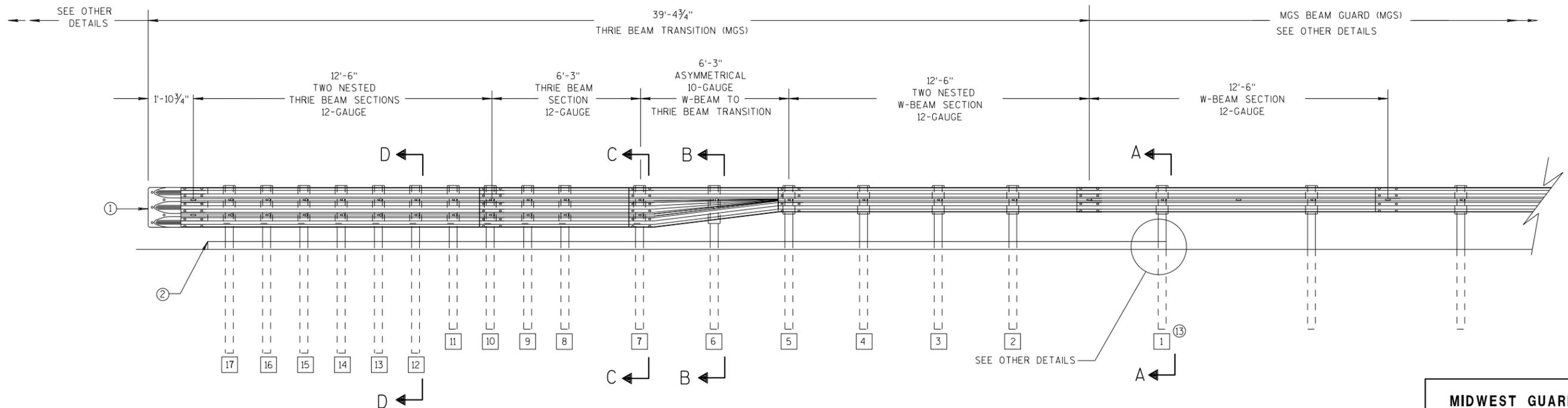
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

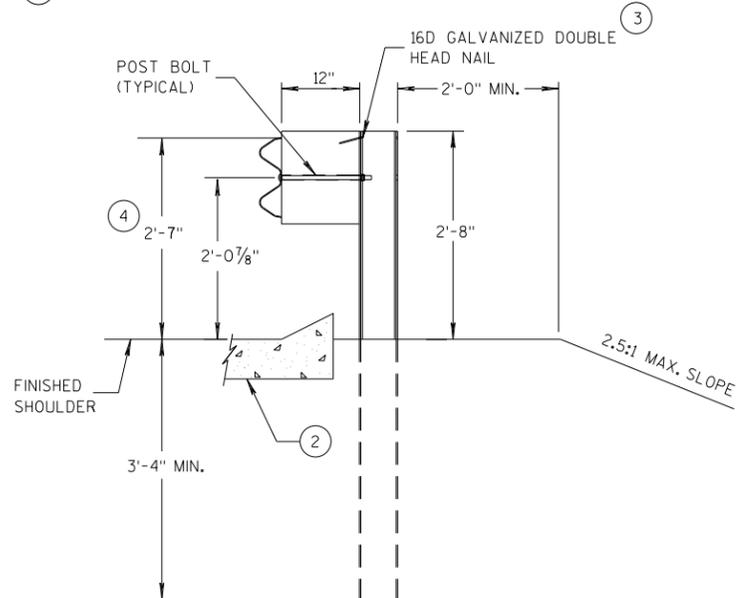
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

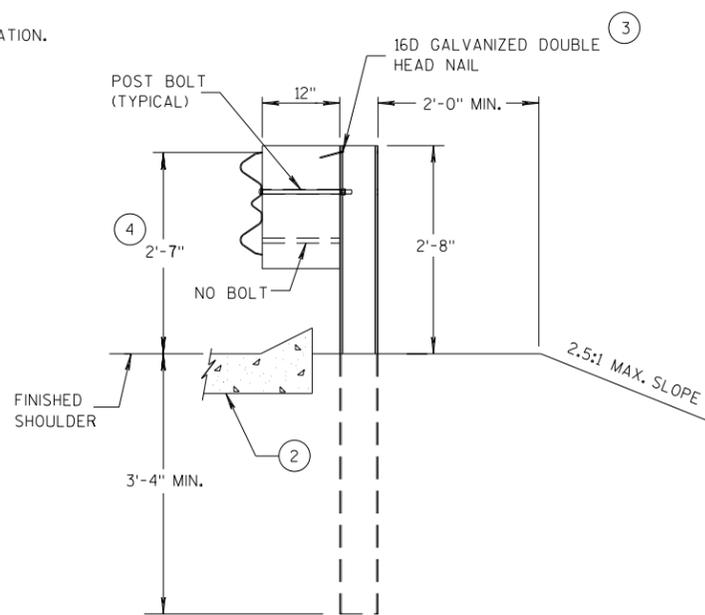
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

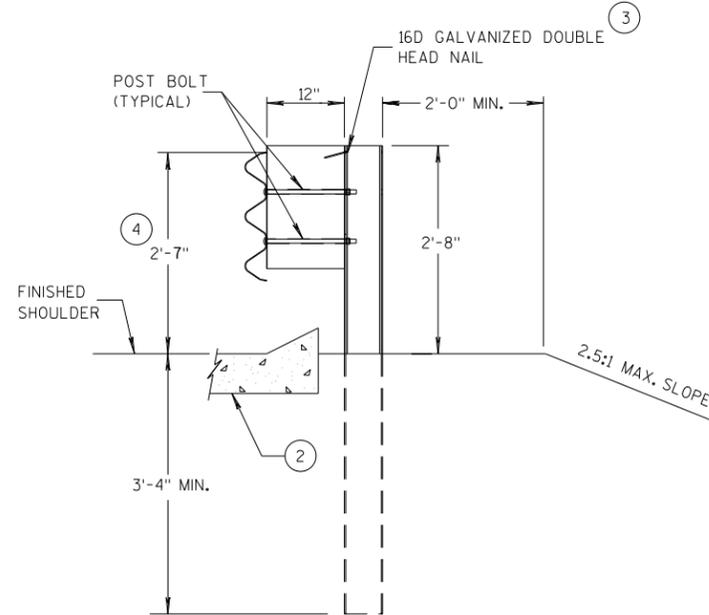
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



**SECTION A-A
POSTS 1-5**



**SECTION B-B
POST 6**



**SECTION C-C
POSTS 7-11**

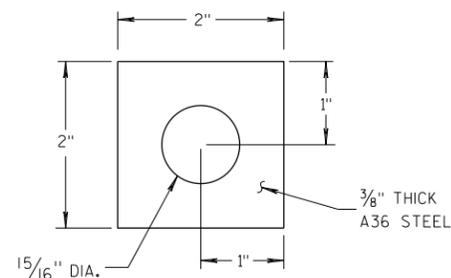
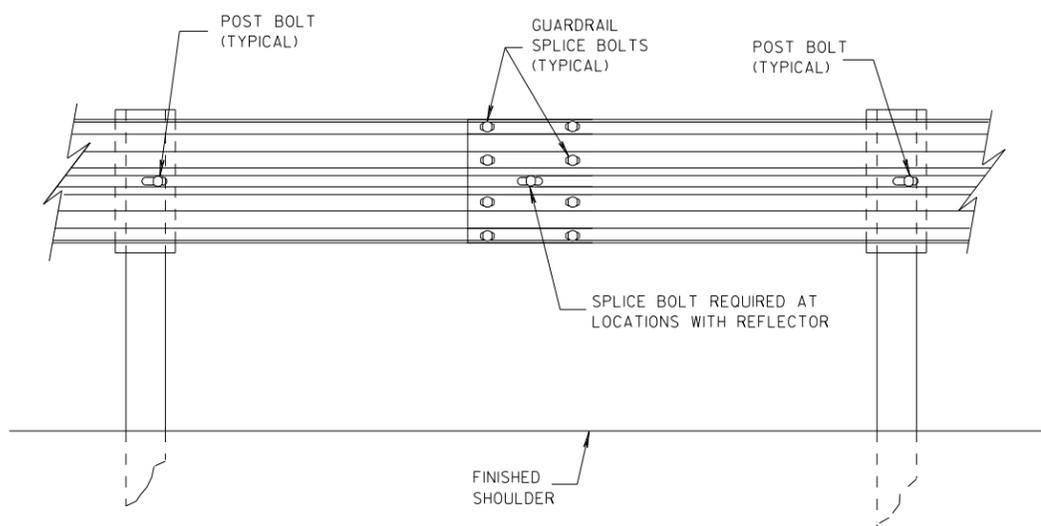
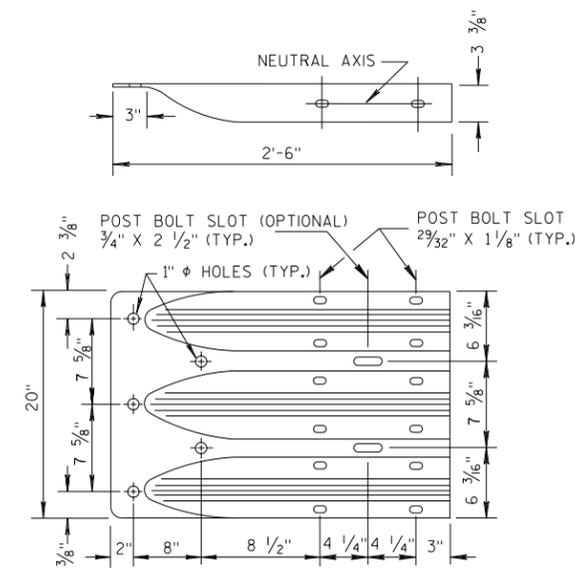


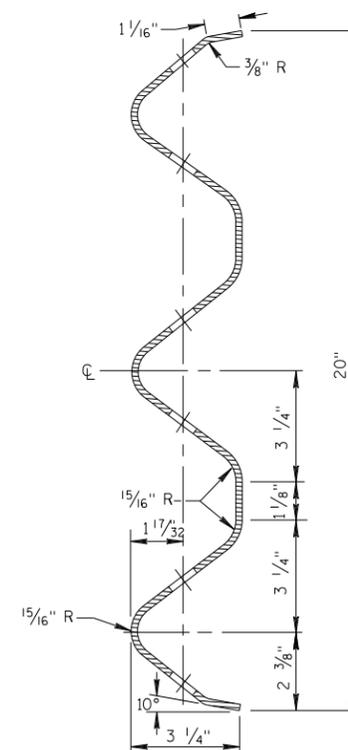
PLATE WASHER DETAIL



SPLICE DETAIL



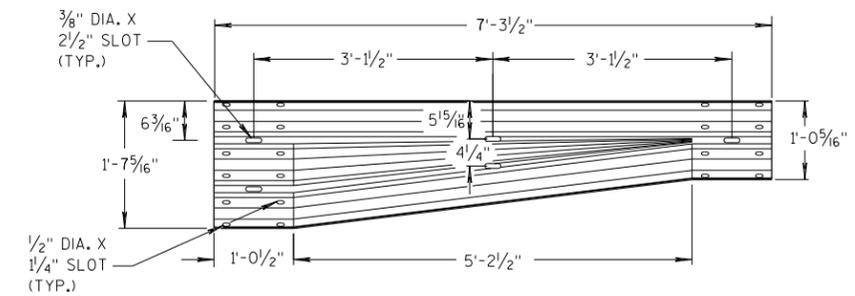
**THRIE BEAM
TERMINAL CONNECTOR**



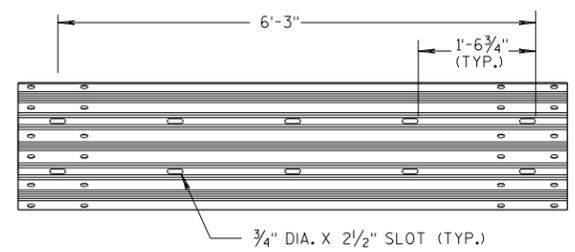
**SECTION THRU THRIE
BEAM RAIL ELEMENT**

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

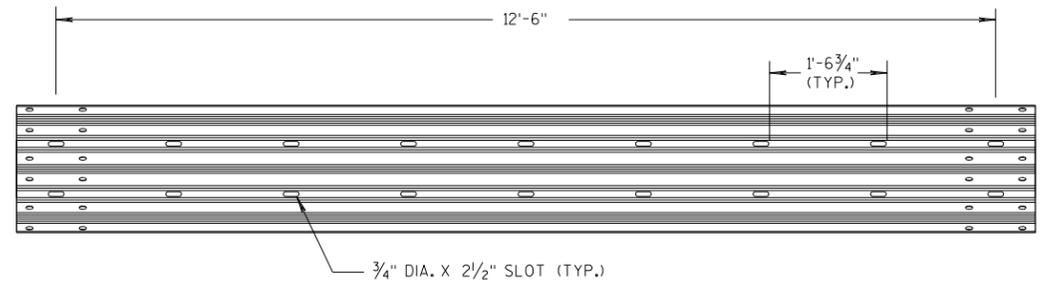
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



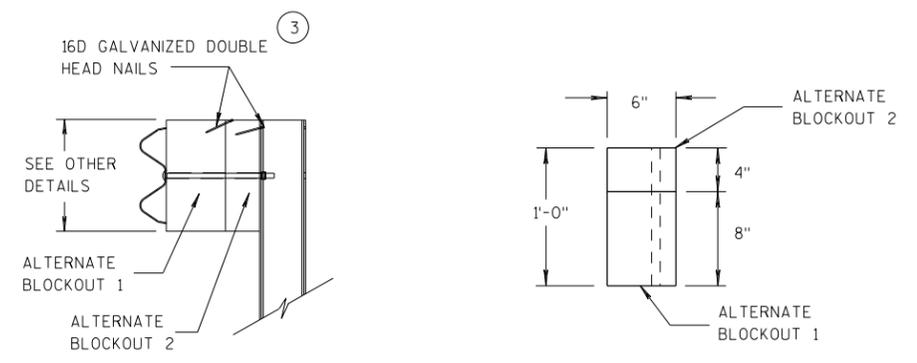
W-BEAM TO THRIE BEAM TRANSITION SECTION



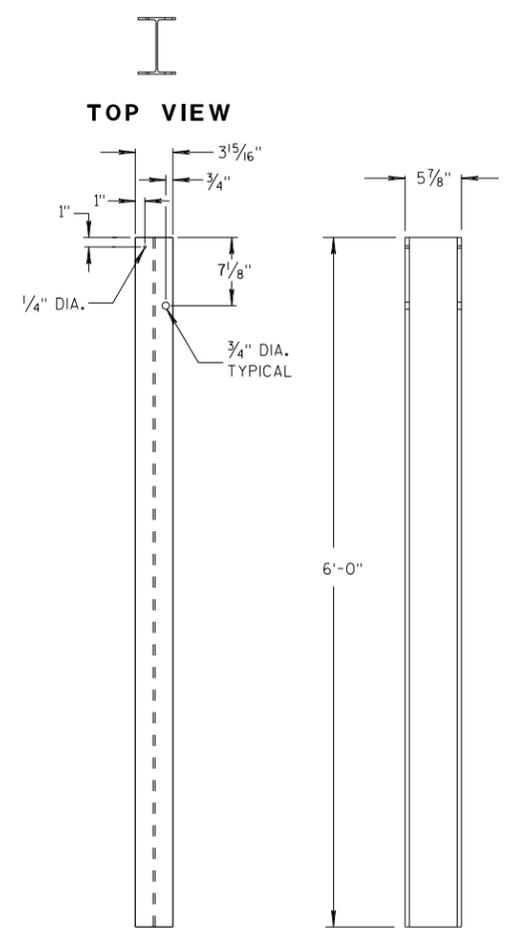
6'-3\"/>



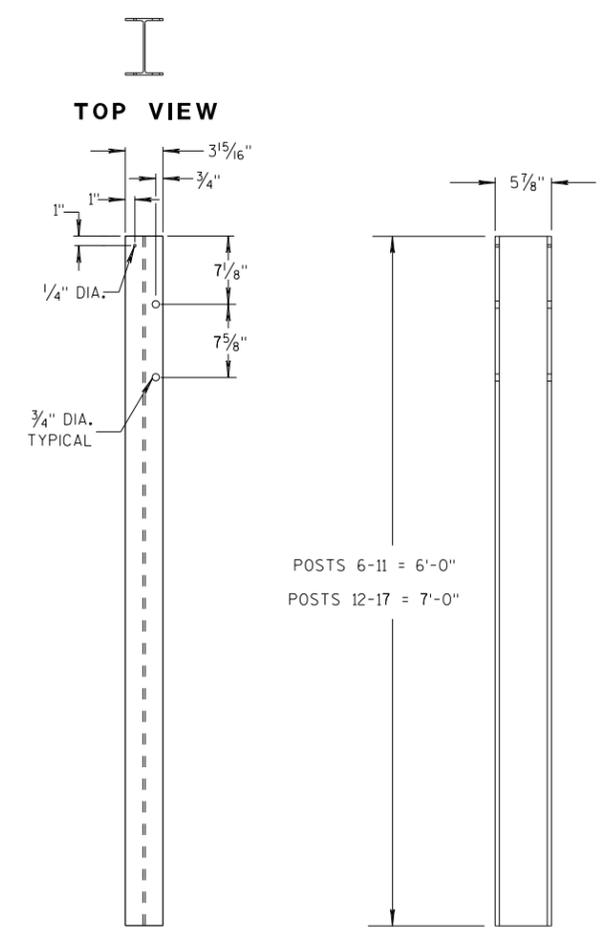
12'-6\"/>



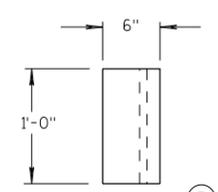
ALTERNATE WOOD BLOCKOUT DETAIL



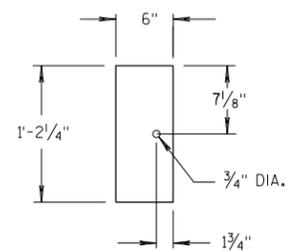
STEEL POSTS 1-5



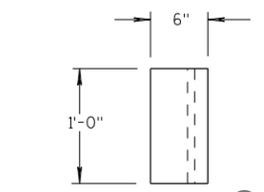
STEEL POSTS 6-17



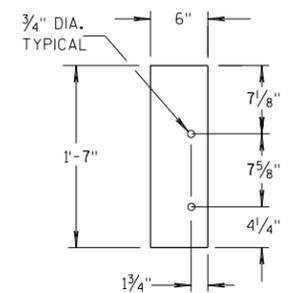
TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 1-5**



TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 6-17**

GENERAL NOTES

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

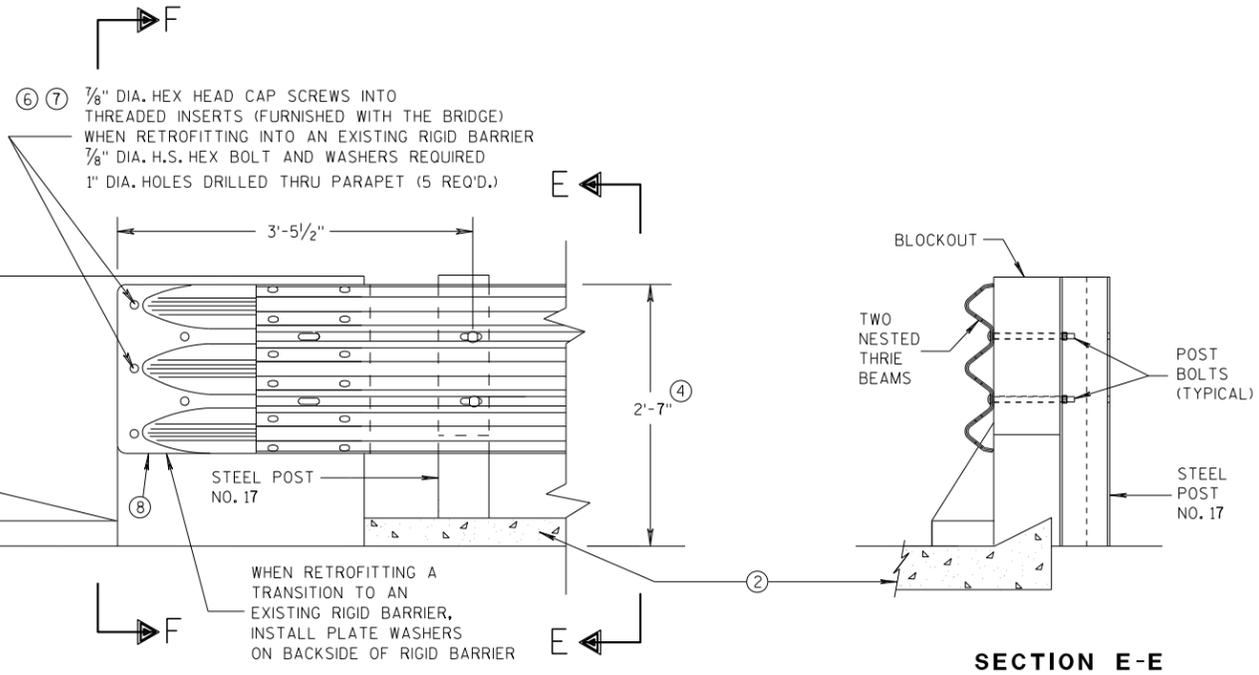
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

S.D.D. 14 B 45-5c

S.D.D. 14 B 45-5c



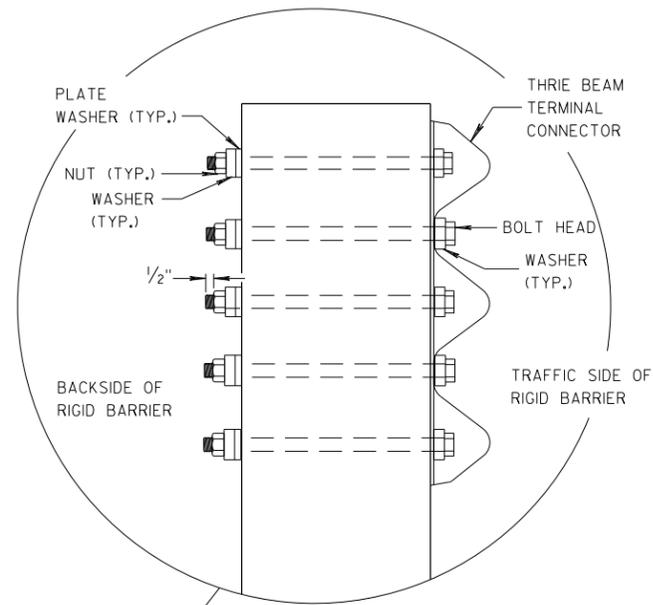
FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

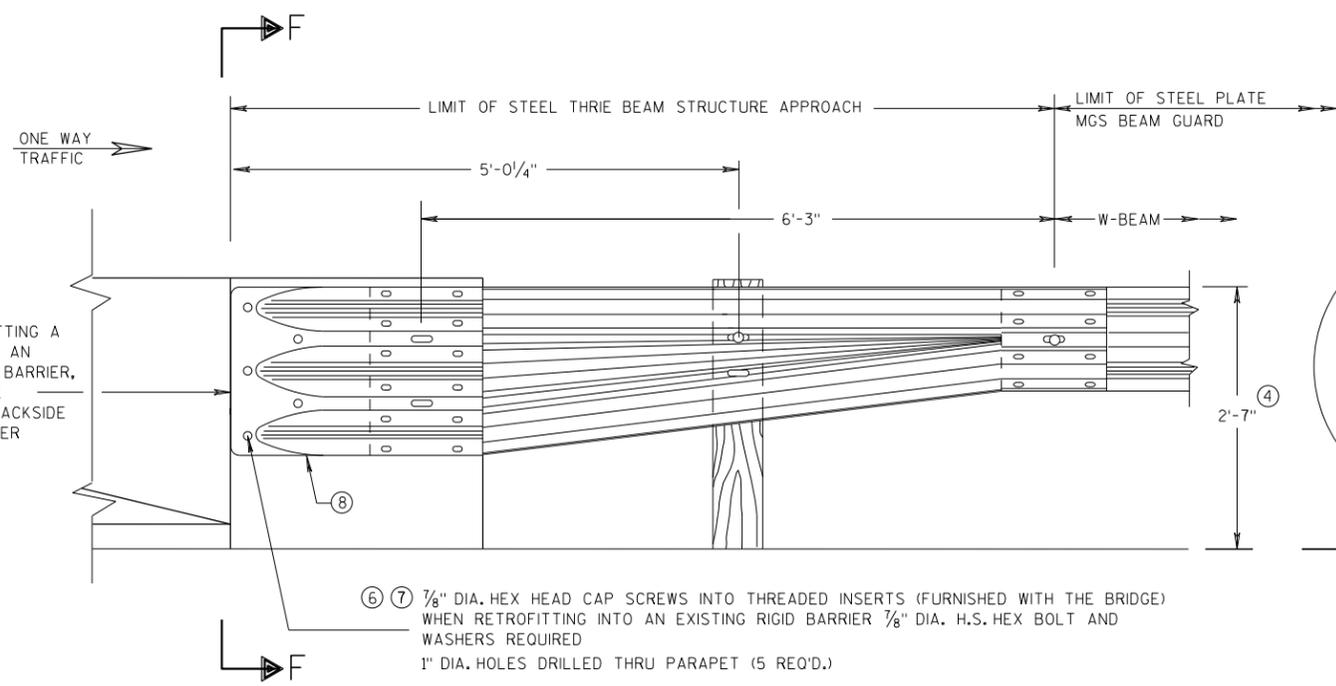
SECTION E-E

GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- (2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
 - (4) TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
 - (6) DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
 - (7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
 - (8) THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".

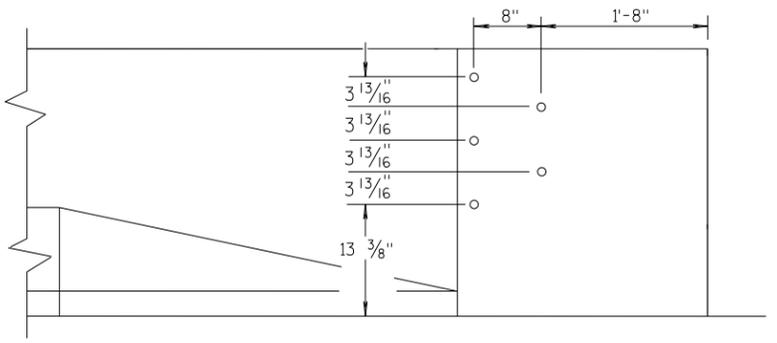


SECTION F-F



FRONT VIEW

**W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)**



DRILL HOLE LOCATION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

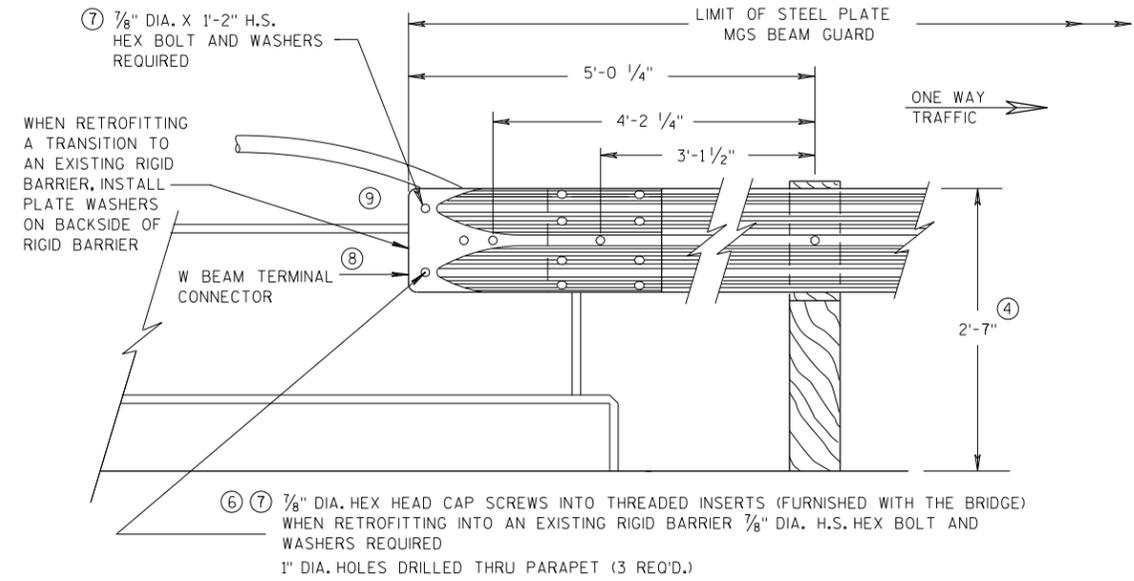
APPROVED
DATE 07/2018
FHWA

/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

GENERAL NOTES

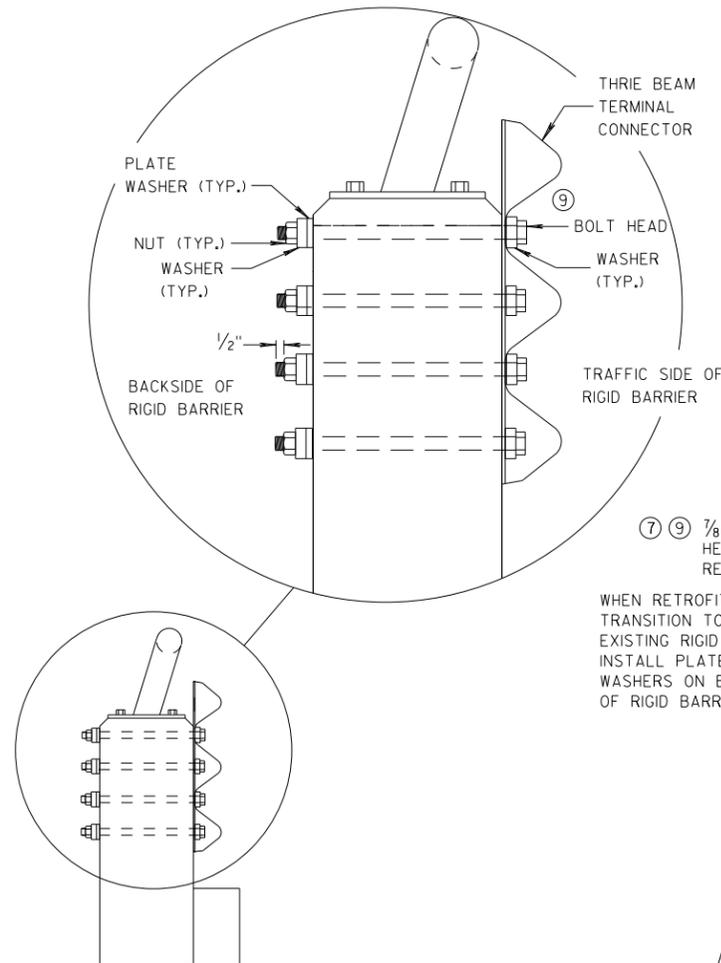
THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".
- ⑨ BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.

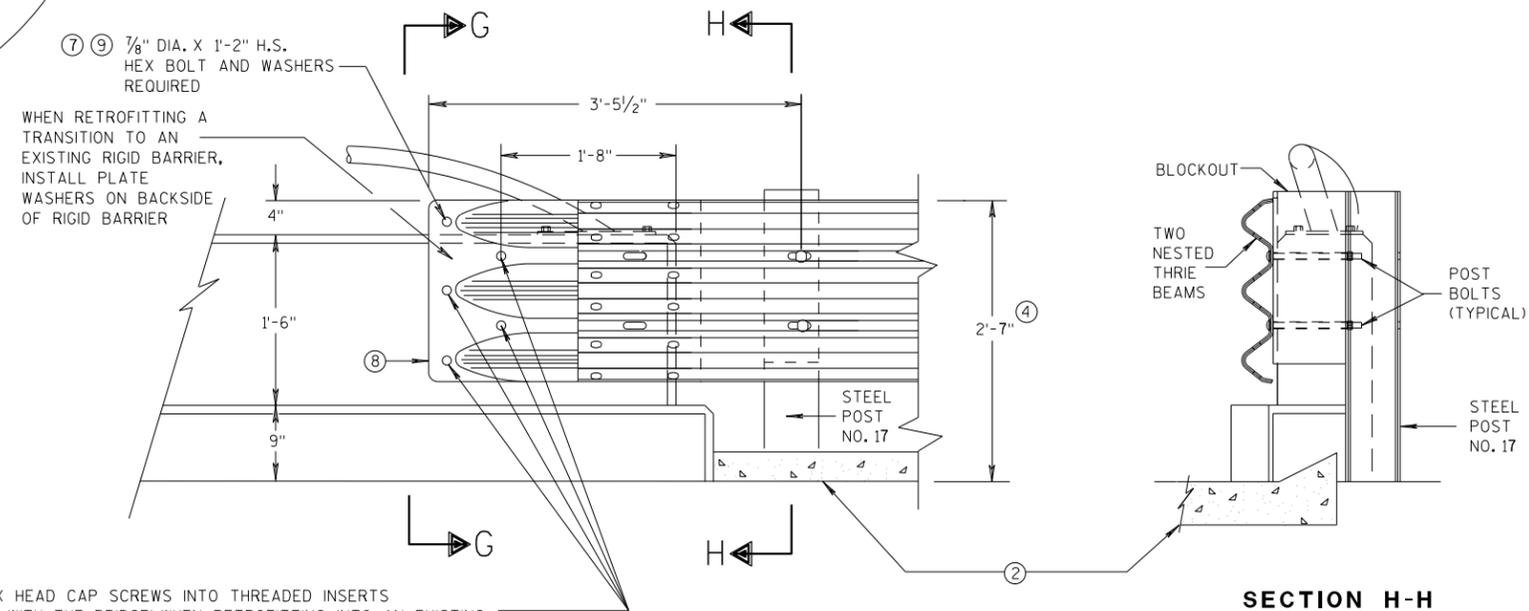


FRONT VIEW

W BEAM CONNECTION TO VERTICAL FACE PARAPET (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

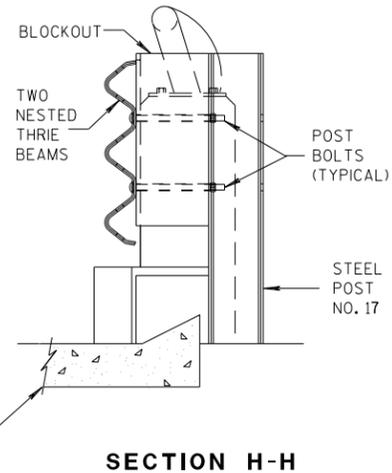


SECTION G-G



FRONT VIEW

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS



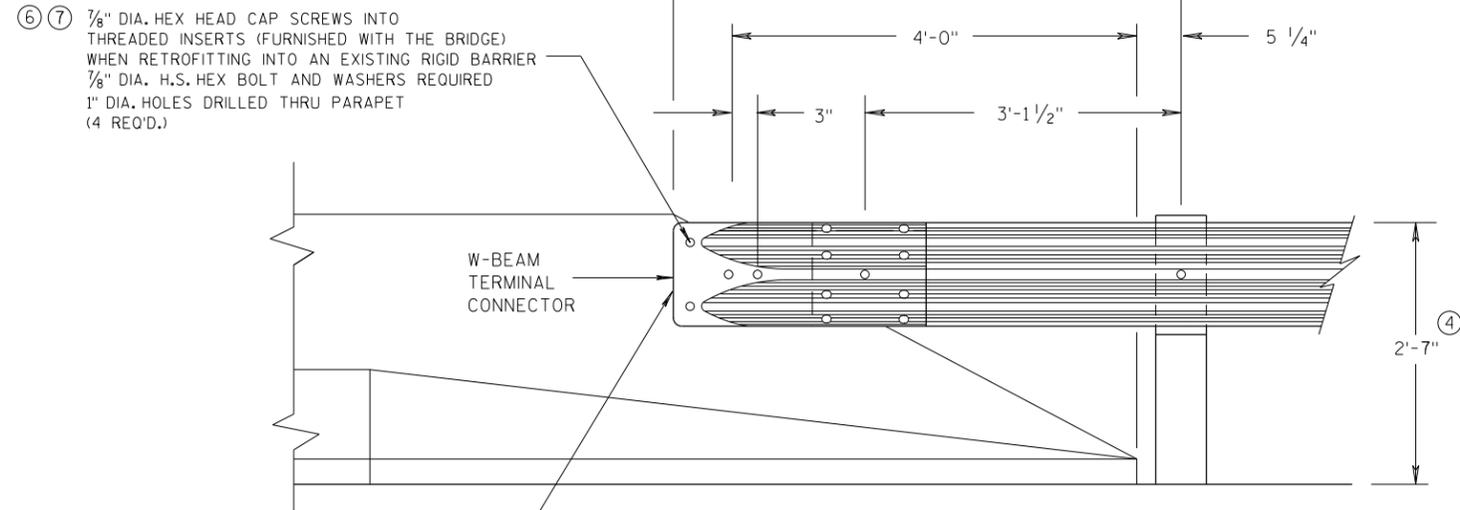
SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR

ONE WAY
TRAFFIC



WHEN RETROFITTING A TRANSITION TO AN EXISTING RIGID BARRIER, INSTALL PLATE WASHERS ON BACKSIDE OF RIGID BARRIER.

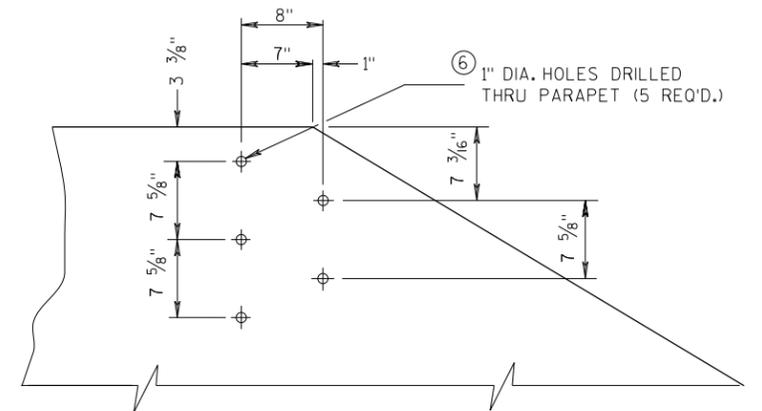
FRONT VIEW

W BEAM CONNECTION TO PARAPETS WITH SLOPED ENDS

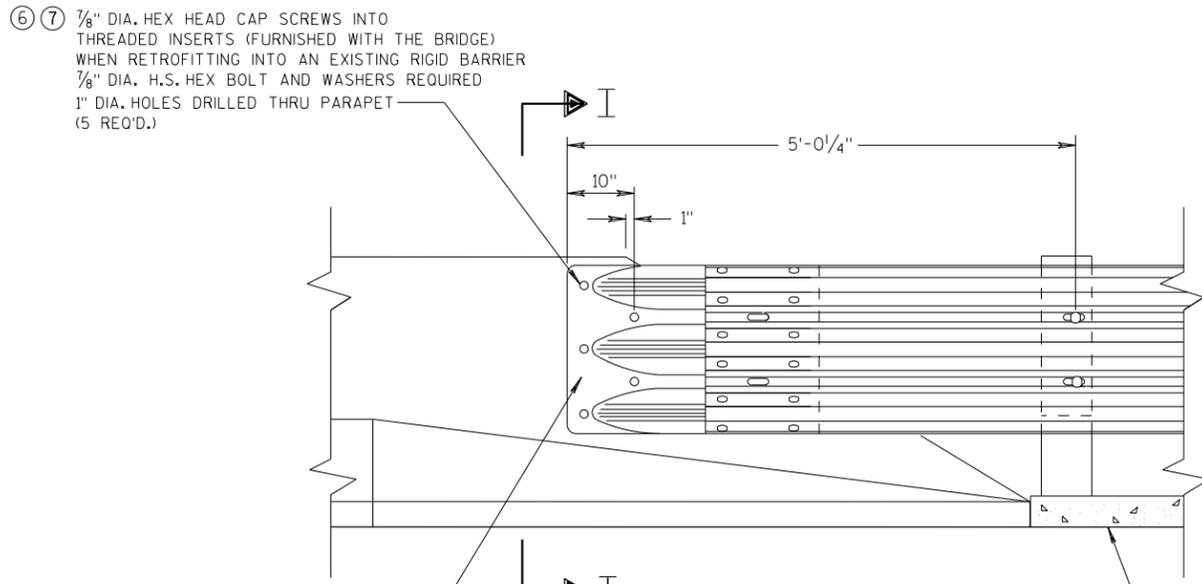
(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)

GENERAL NOTES

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



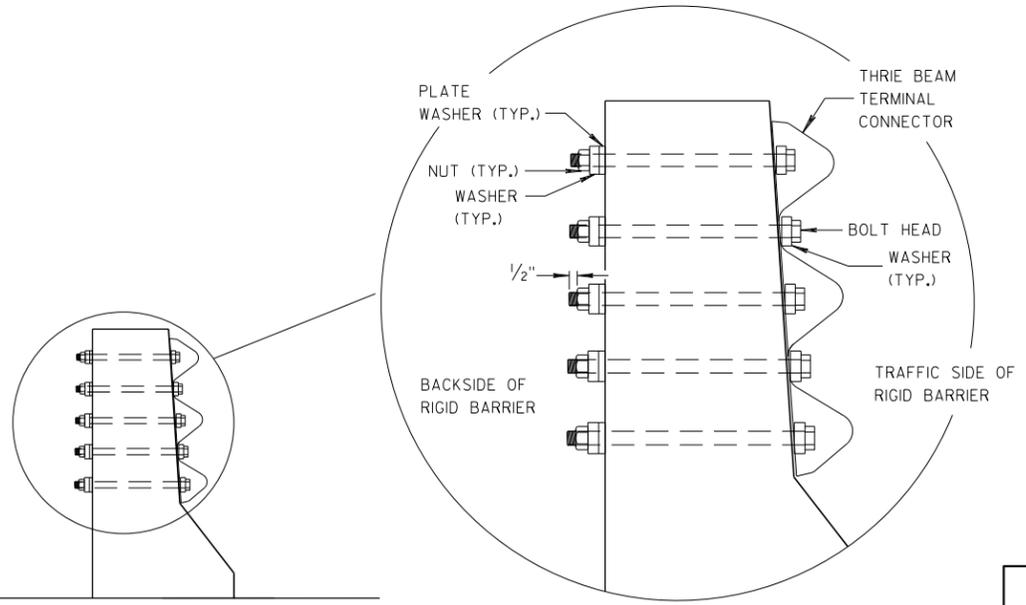
DRILL HOLE LOCATION AND PATTERN FOR THRIE BEAM CONNECTION



WHEN RETROFITTING A TRANSITION TO AN EXISTING RIGID BARRIER, INSTALL PLATE WASHERS ON BACKSIDE OF RIGID BARRIER.

FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE PARAPETS WITH SLOPED ENDS

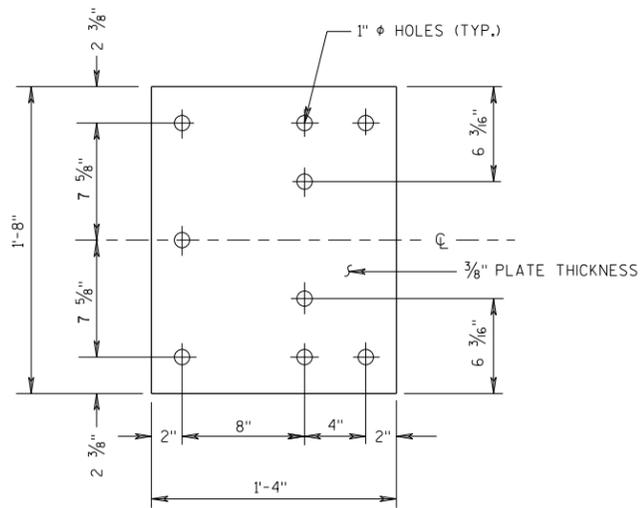


SECTION I-I

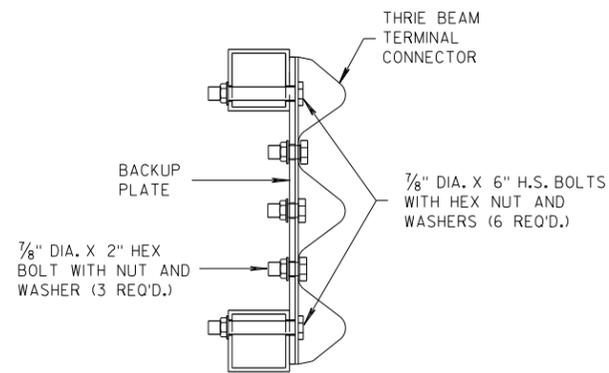
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

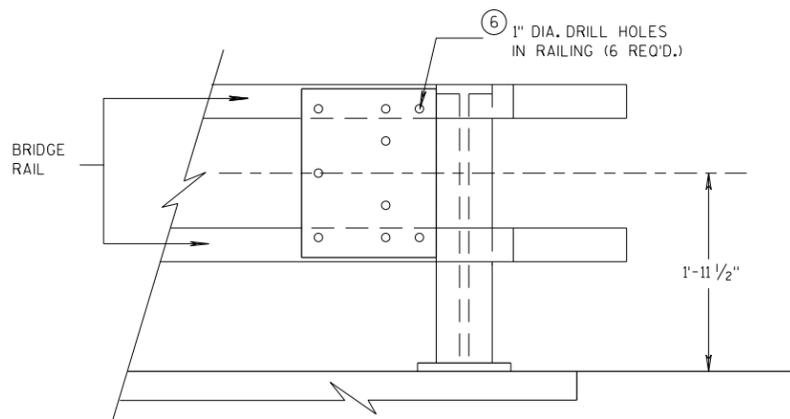
APPROVED
DATE 07/2018 /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



BACK-UP PLATE DETAIL



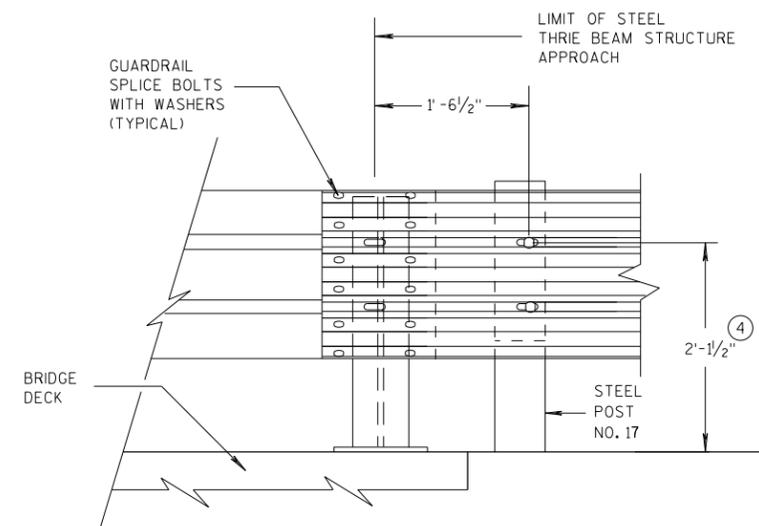
SECTION J-J



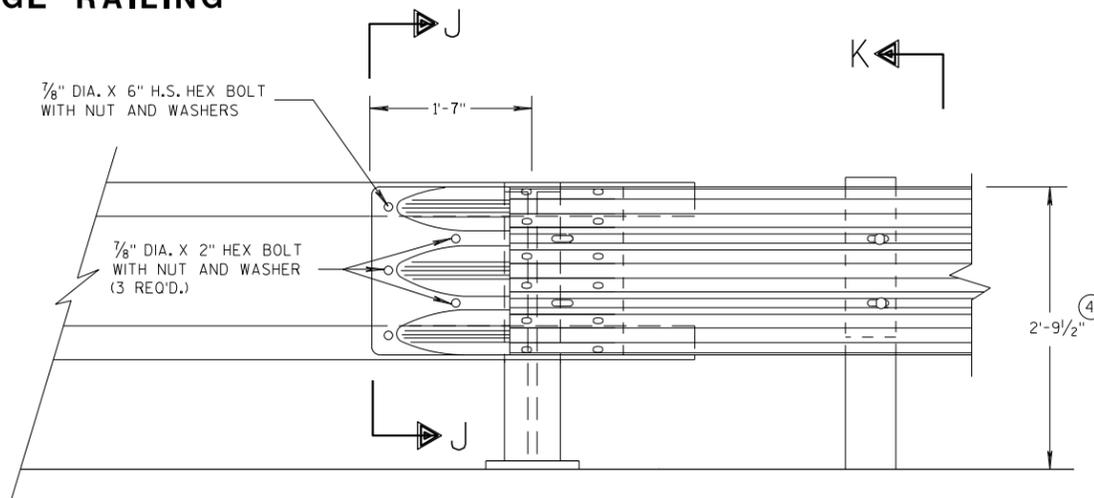
BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1'$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

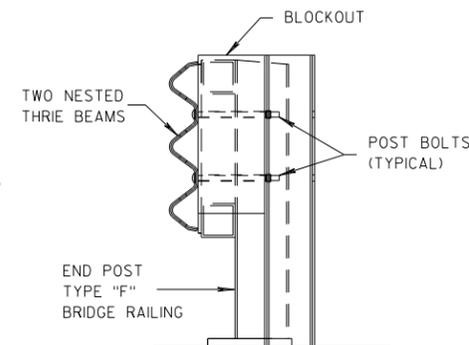


**FRONT VIEW
THRIE BEAM CONNECTION TO
STEEL RAILING TYPE "W"**



FRONT VIEW

**THRIE BEAM CONNECTION TO
TUBULAR RAILING TYPE "F"**



SECTION K-K

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

6

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S.D.D. 14 B 45-59

S.D.D. 14 B 45-59

GENERAL NOTES

COVER PLATE PANELS ARE 3/16" THICK.

ALL STIFFENERS ARE 1/4" THICK.

CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.

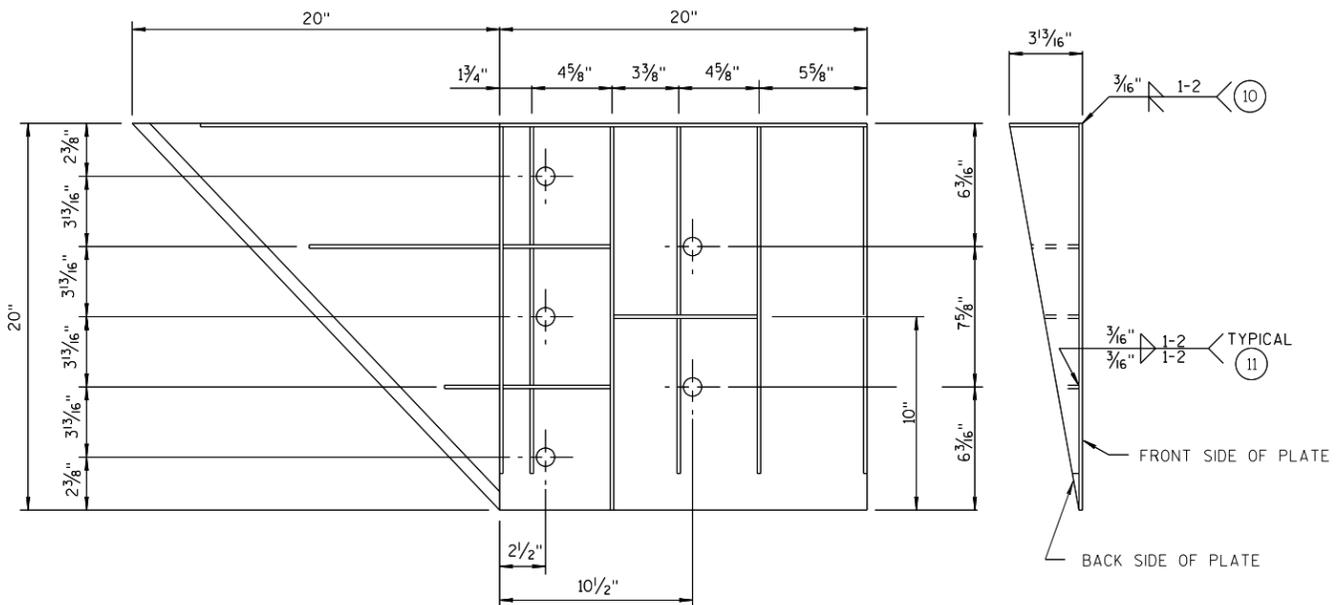
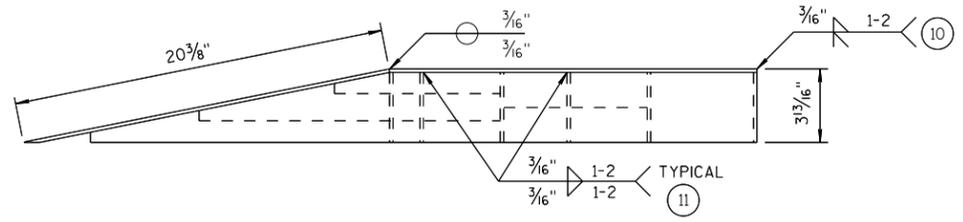
FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.

ALL HOLE DIAMETERS SHALL BE 1".

FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

(10) STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND 3/16" FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.

(11) STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
3/16" FILLET WELD BY 1" LONG SPACED AT 2".



WELDING INSTRUCTION

(VIEWED FROM BACK SIDE OF PLATE)

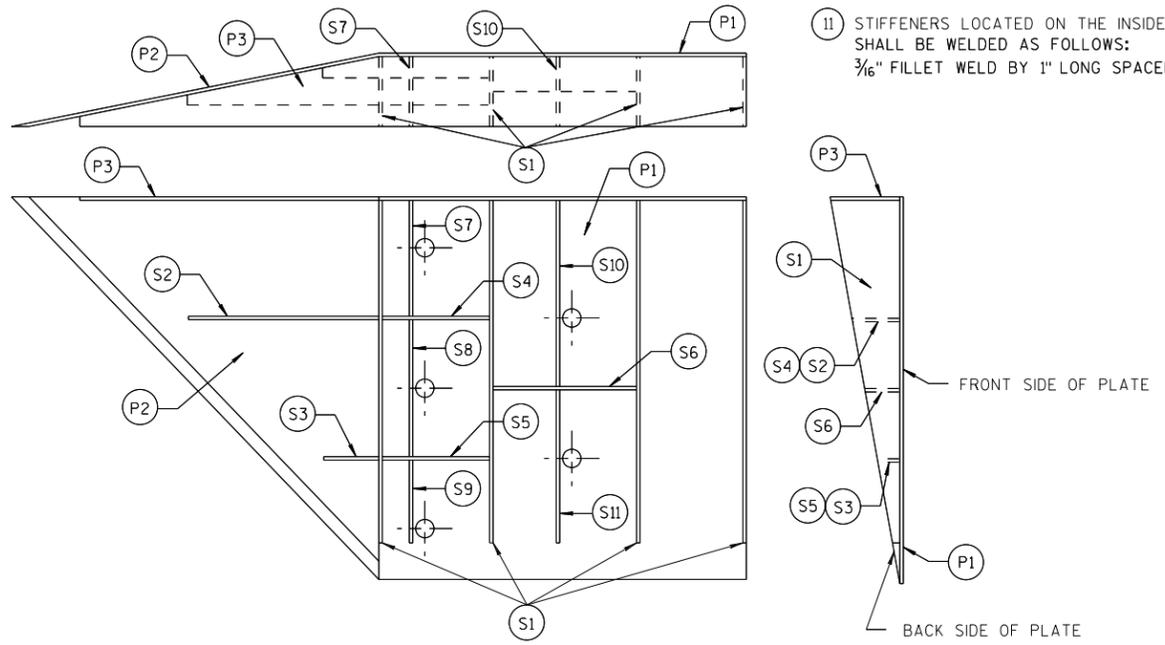


PLATE AND STIFFENER IDENTIFICATION

(VIEWED FROM BACK SIDE OF PLATE)

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 3/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 7/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 1/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1 1/16" x 3 3/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 1/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 3/16" x 6" x 3 5/8" x 5 1/8"	1/4"
S8	1		1 5/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 3/32"	1/4"
S10	1		1 7/8" x 9 7/8" x 3 3/8" x 9 1 1/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 3/16"	1/4"

SINGLE SLOPE CONNECTION PLATE

**MIDWEST GUARDRAIL SYSTEM
THREE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

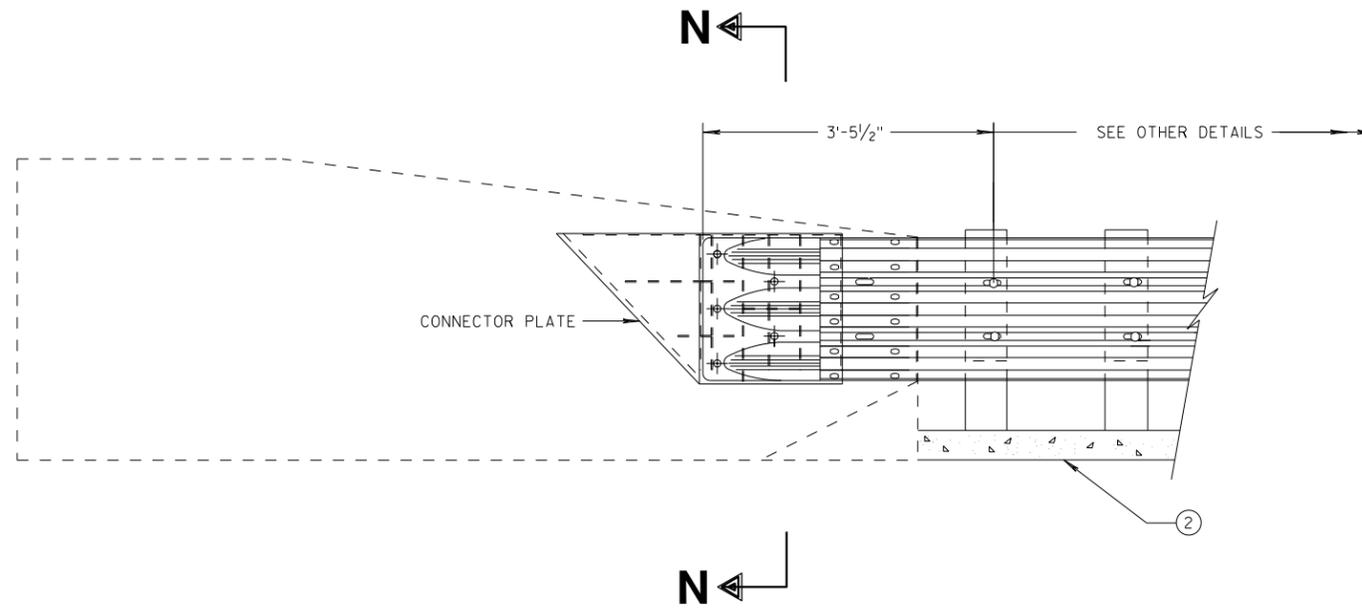
APPROVED: _____ /S/ Rodney Taylor
DATE: 7/2018 ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR

GENERAL NOTES

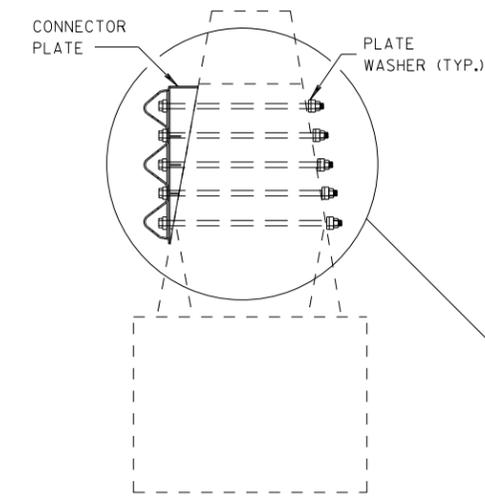
CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

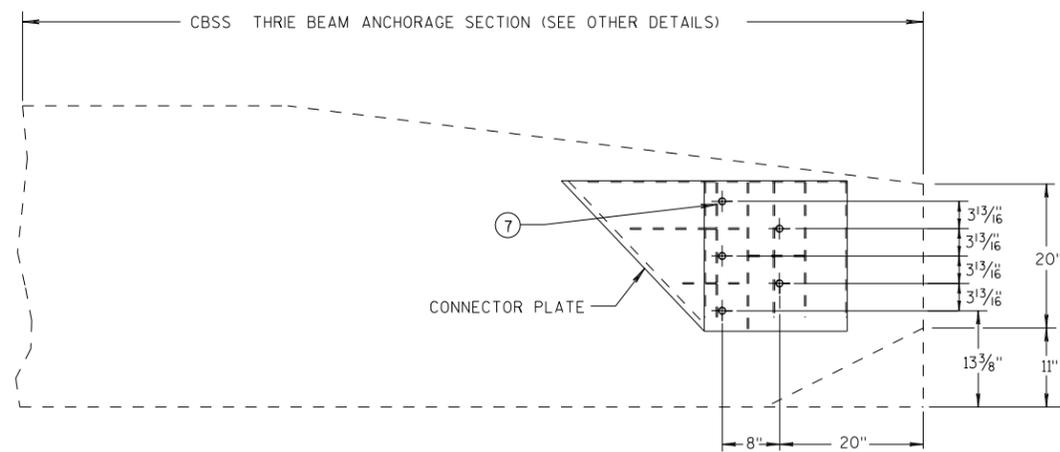
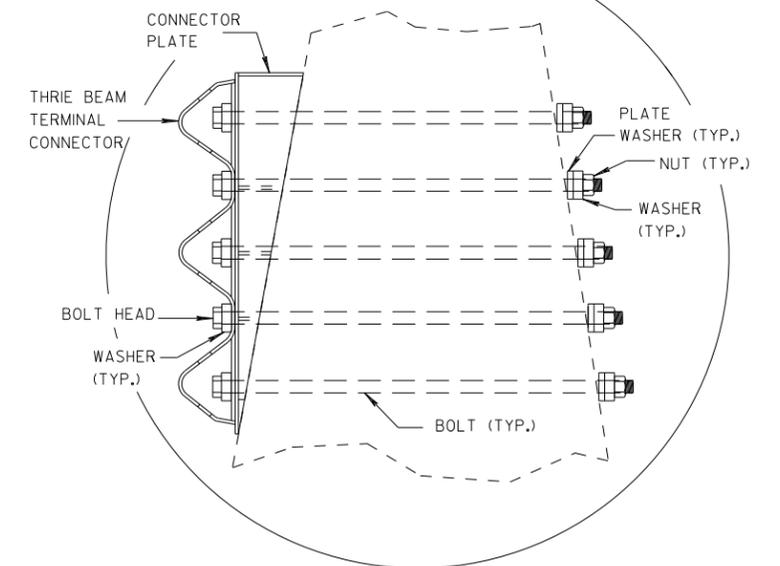
⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTION PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



SECTION N-N

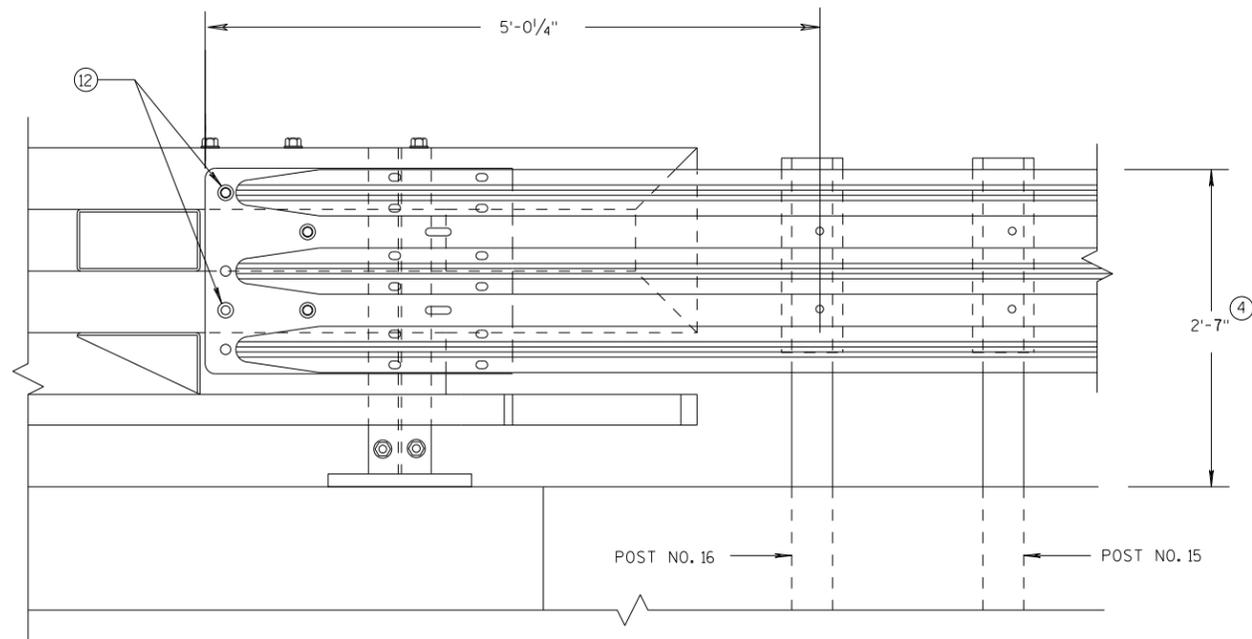


SINGLE SLOPE CONNECTION PLATE PLACEMENT

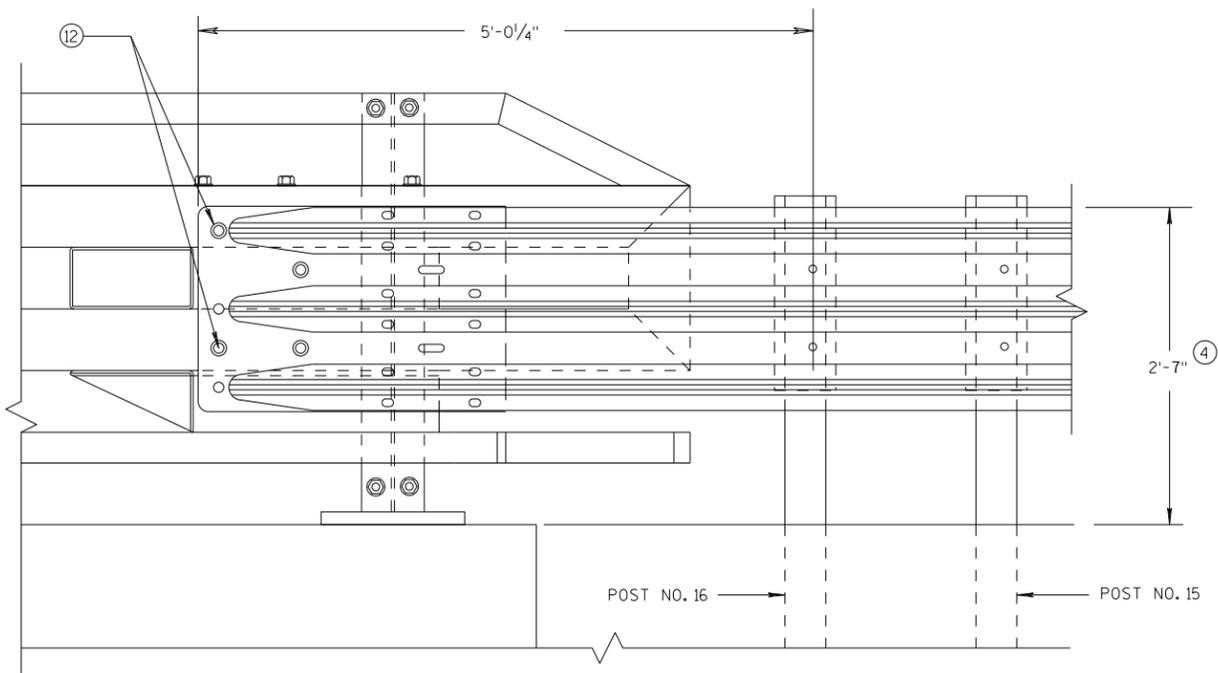
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 7/2018 /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



**ELEVATION OF DETAIL AT NY3 END POST
THRIE BEAM RAIL ATTACHMENT**



**ELEVATION OF DETAIL AT NY4 END POST
THRIE BEAM RAIL ATTACHMENT**

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS ± 1".
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND 1/2-INCH BEYOND NUT.

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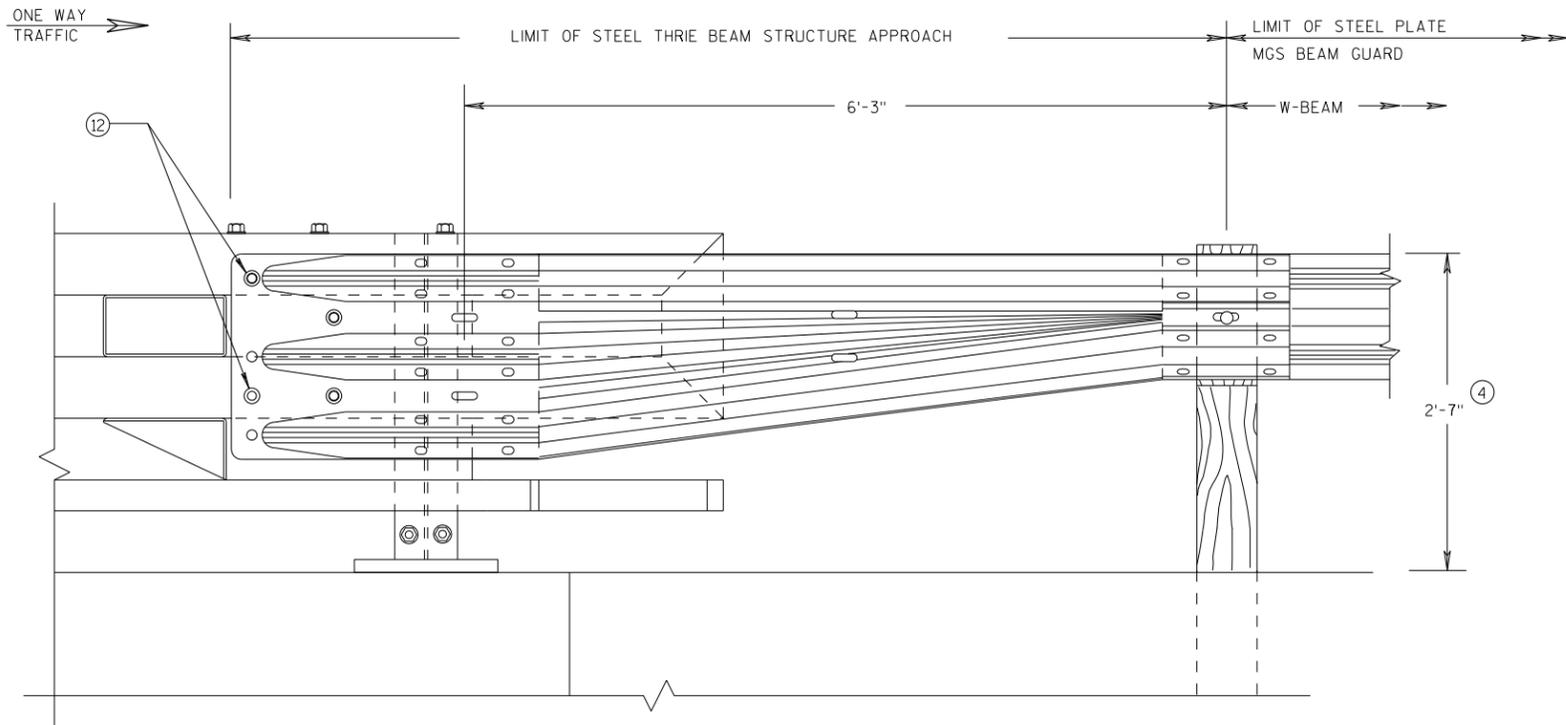
S.D.D. 14 B 45-5K

S.D.D. 14 B 45-5K

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

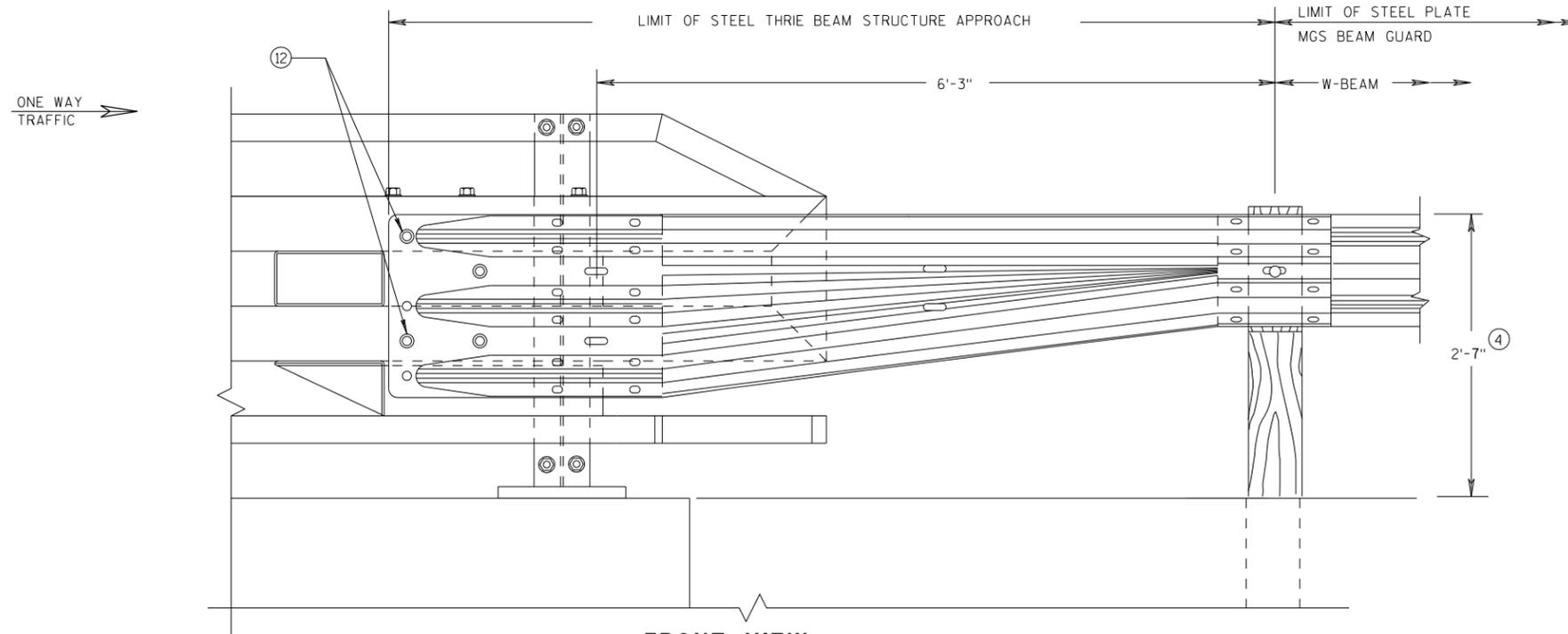
APPROVED
DATE 7/2018 /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



FRONT VIEW
W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY3"
 (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.

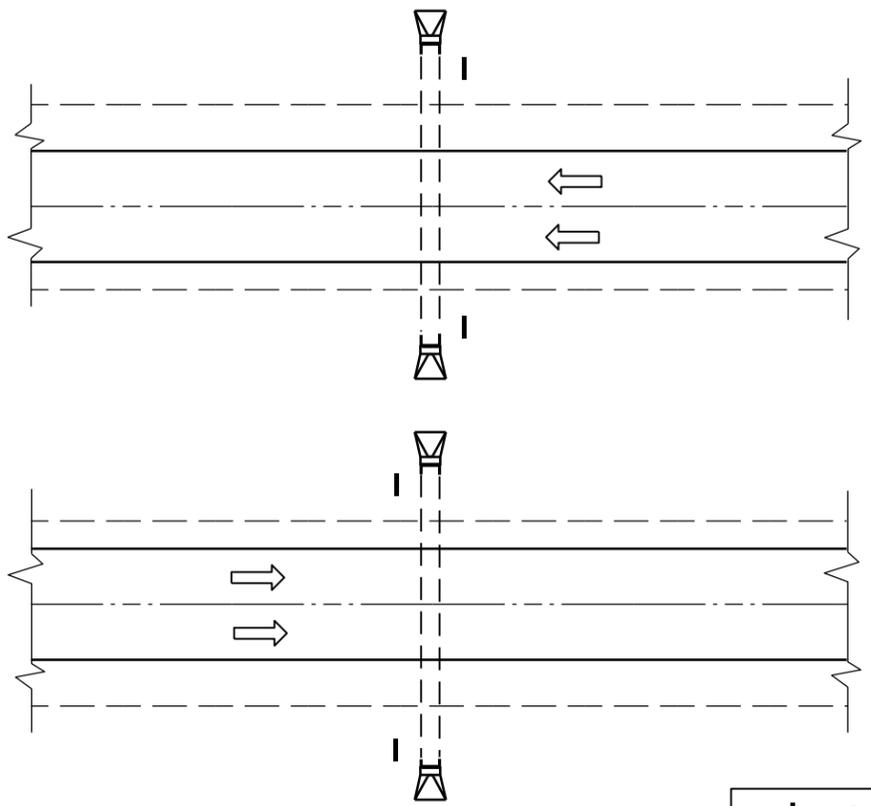


FRONT VIEW
W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY4"
 (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

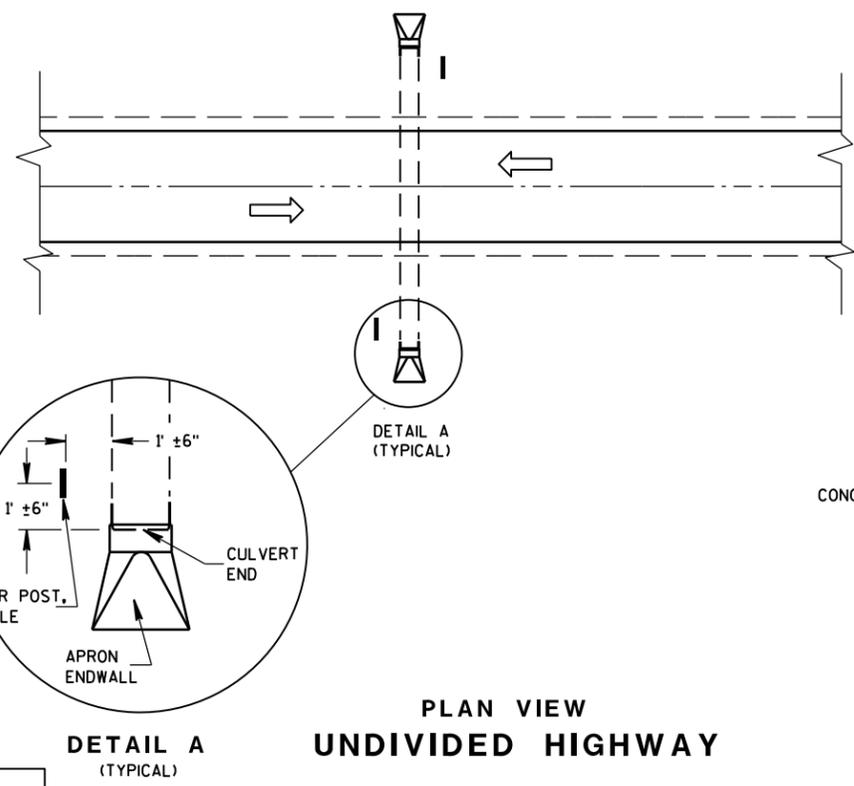
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

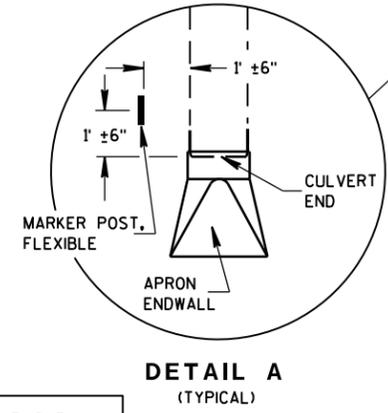
APPROVED
 DATE 7/2018 /S/ Rodney Taylor
 ROADWAY STANDARDS DEVELOPMENT
 UNIT SUPERVISOR
 FHWA



PLAN VIEW
DIVIDED HIGHWAY



PLAN VIEW
UNDIVIDED HIGHWAY

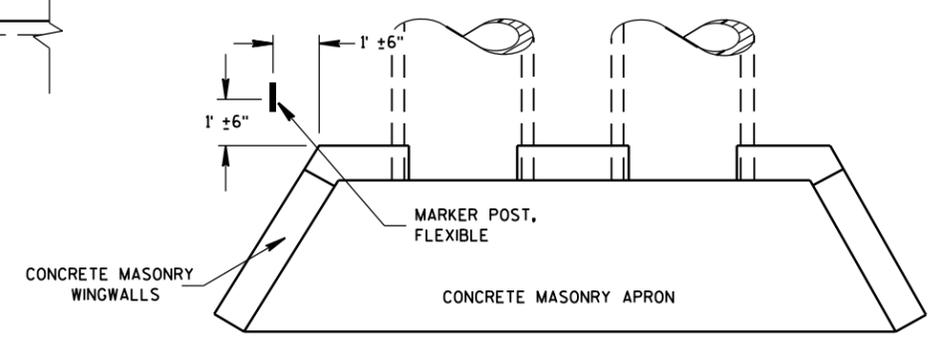


MARKER POST, FLEXIBLE
DIRECTION OF TRAFFIC FLOW

FLEXIBLE MARKER POST LOCATION

GENERAL NOTES

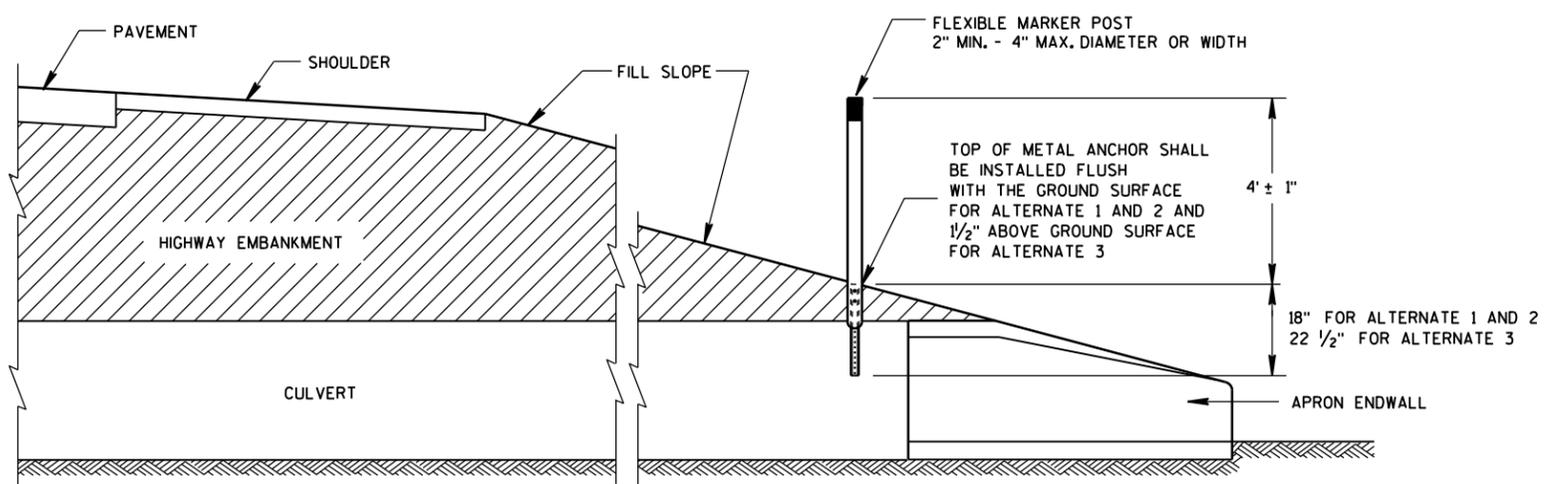
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH

6

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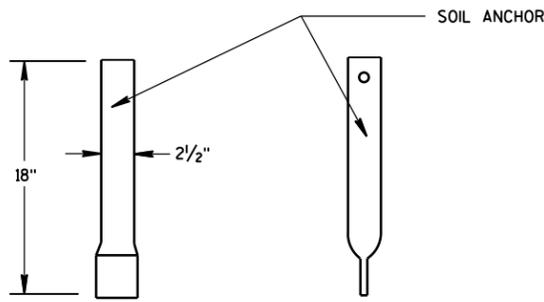
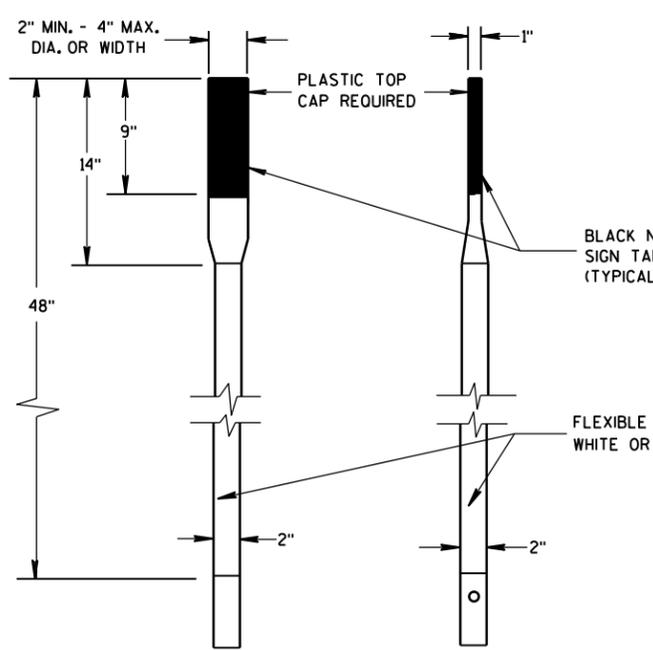


CROSS SECTION
FLEXIBLE MARKER POST

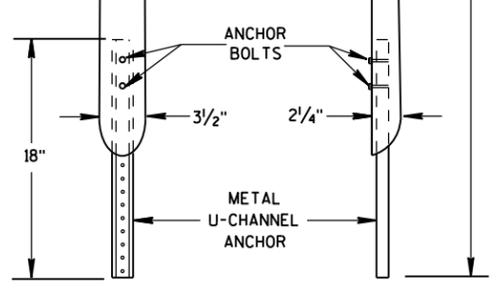
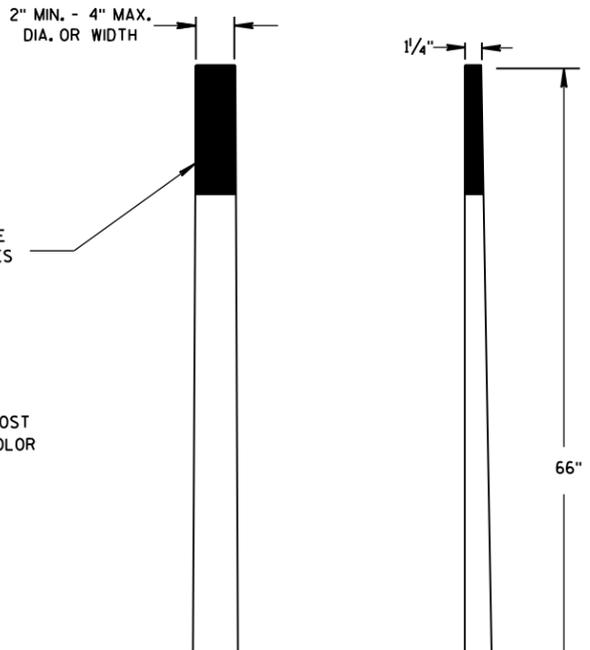
FLEXIBLE MARKER POST
FOR CULVERT END
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

S.D.D. 15 A 3-2a

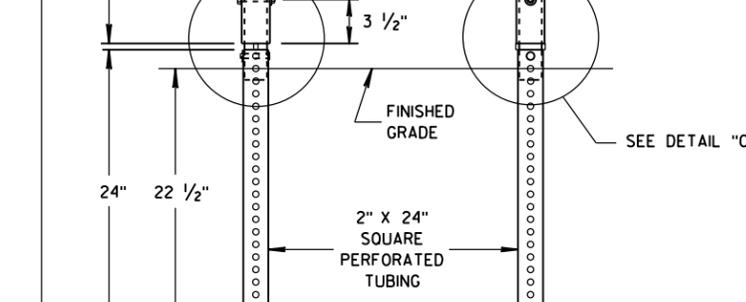
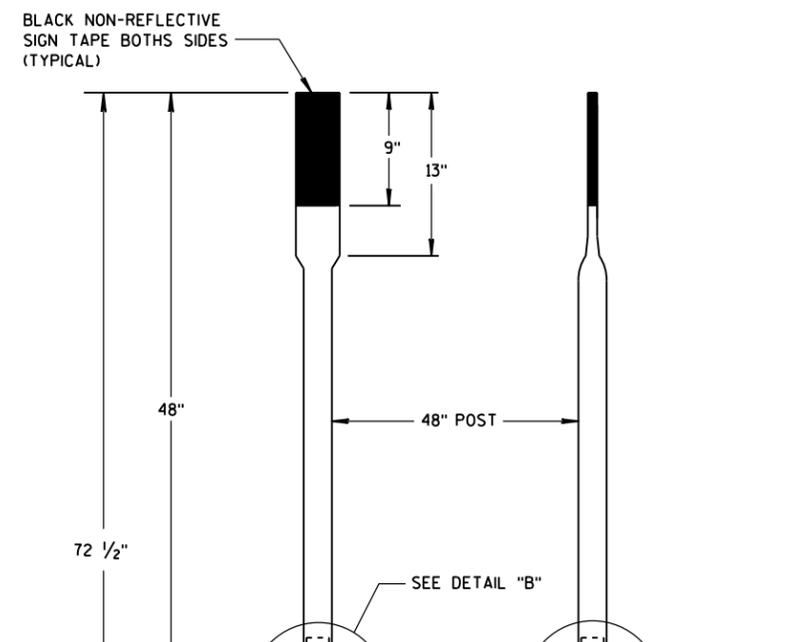
S.D.D. 15 A 3-2a



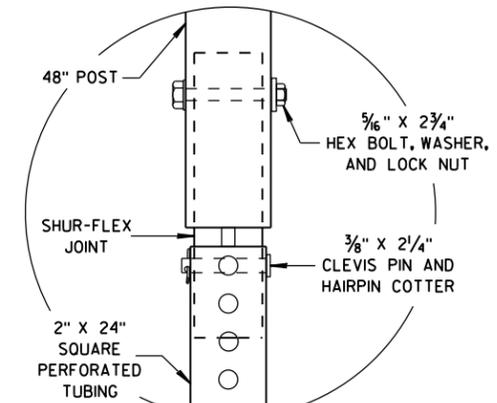
FRONT VIEW SIDE VIEW
ALTERNATE 1



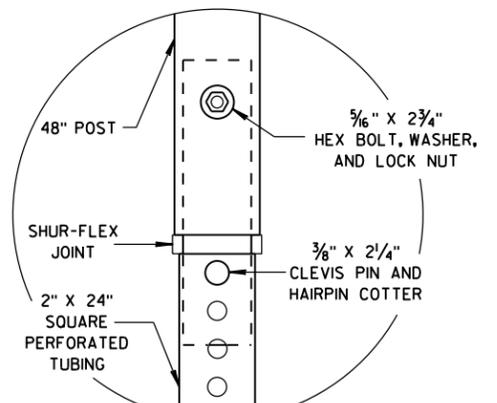
FRONT VIEW SIDE VIEW
ALTERNATE 2



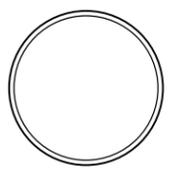
FRONT VIEW SIDE VIEW
ALTERNATE 3



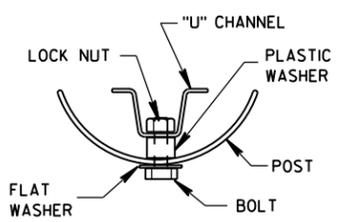
DETAIL B



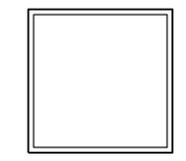
DETAIL C



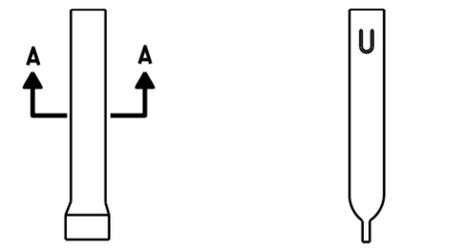
SECTION A-A



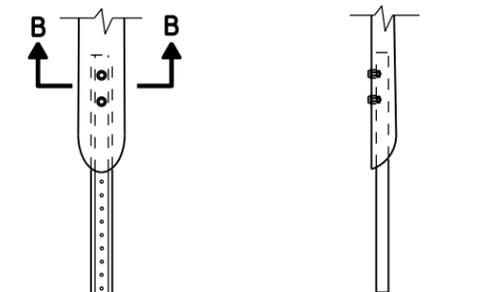
SECTION B-B



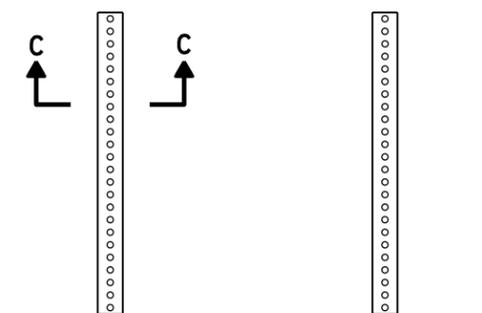
SECTION C-C



FRONT VIEW SIDE VIEW
ALTERNATE 1



FRONT VIEW SIDE VIEW
ALTERNATE 2



FRONT VIEW SIDE VIEW
ALTERNATE 3

FLEXIBLE MARKER POST ANCHORS

FLEXIBLE MARKER POST FOR CULVERT END

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/1/2012 DATE /S/ Travis Feltes
STATE TRAFFIC ENGINEER OF DESIGN
FHWA

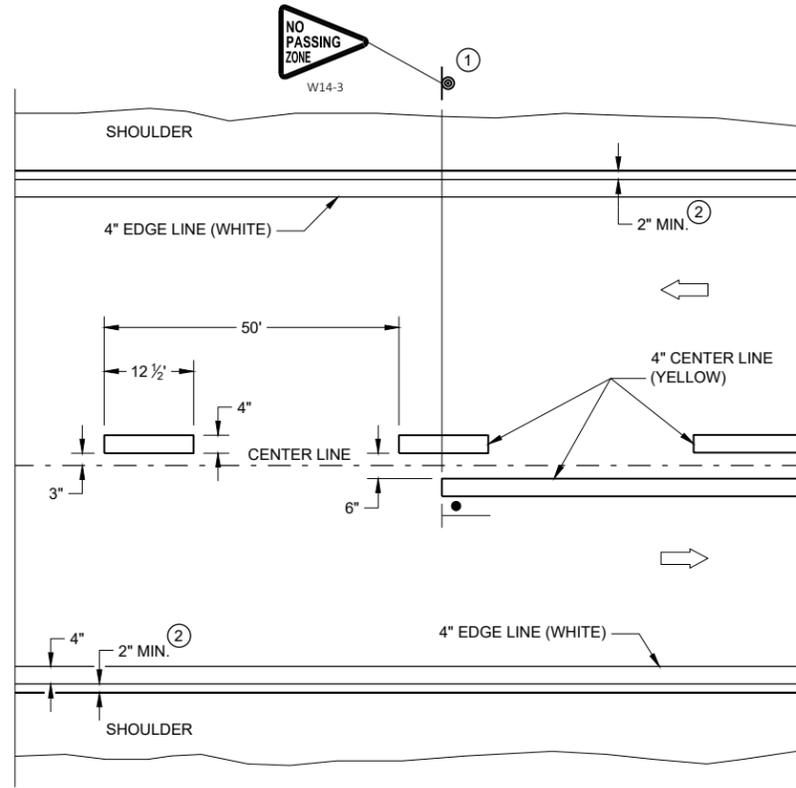
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

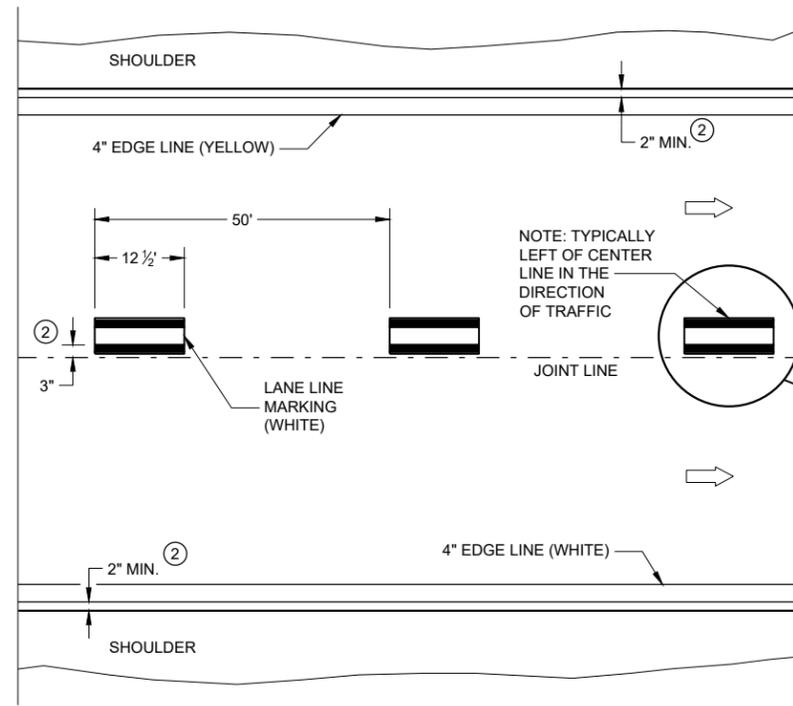
- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

-  "T" MARKING
-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC

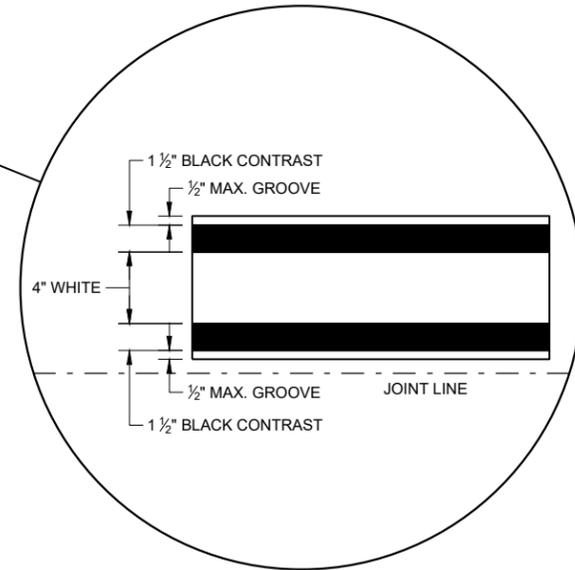


TWO WAY TRAFFIC



ONE WAY TRAFFIC

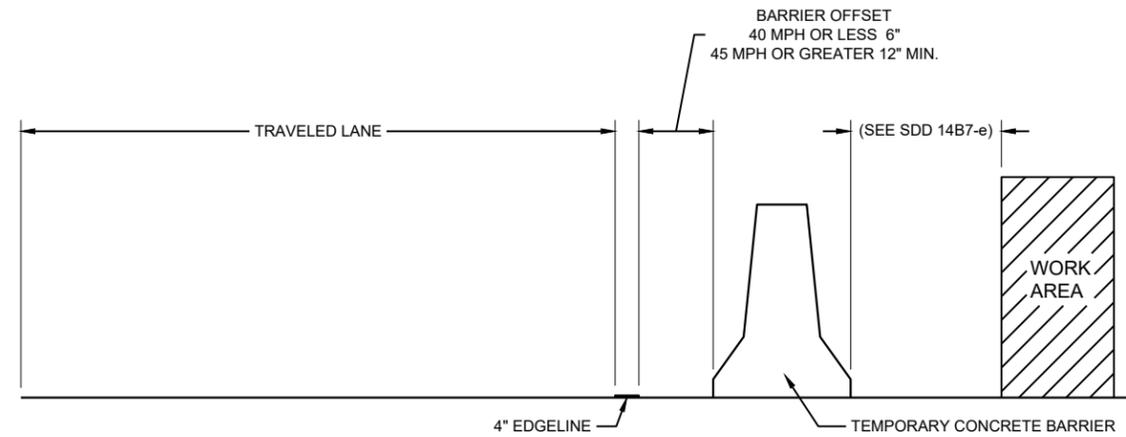
PERMANENT PAVEMENT MARKING



PERMANENT LONGITUDINAL PAVEMENT MARKINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: May 2022 /S/ Jeannie Silver
STATEWIDE SIGNING AND MARKING ENGINEER



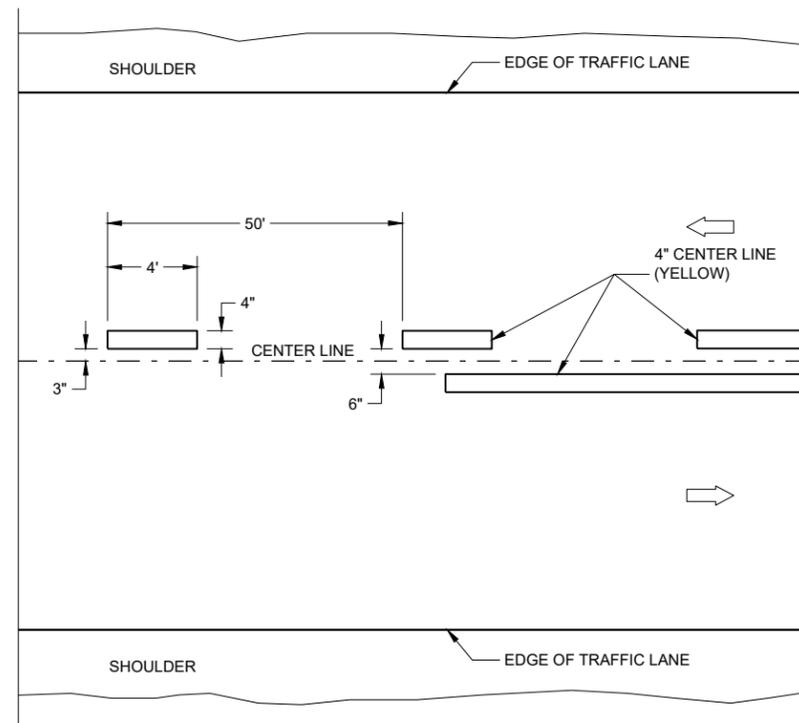
TEMPORARY BARRIER OFFSET FROM EDGELINE

GENERAL NOTES

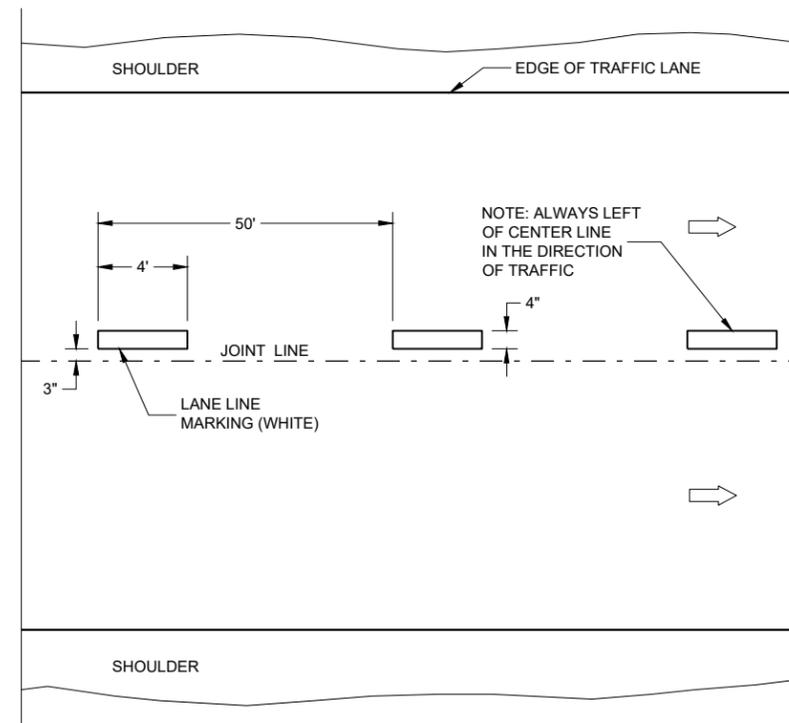
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

LEGEND

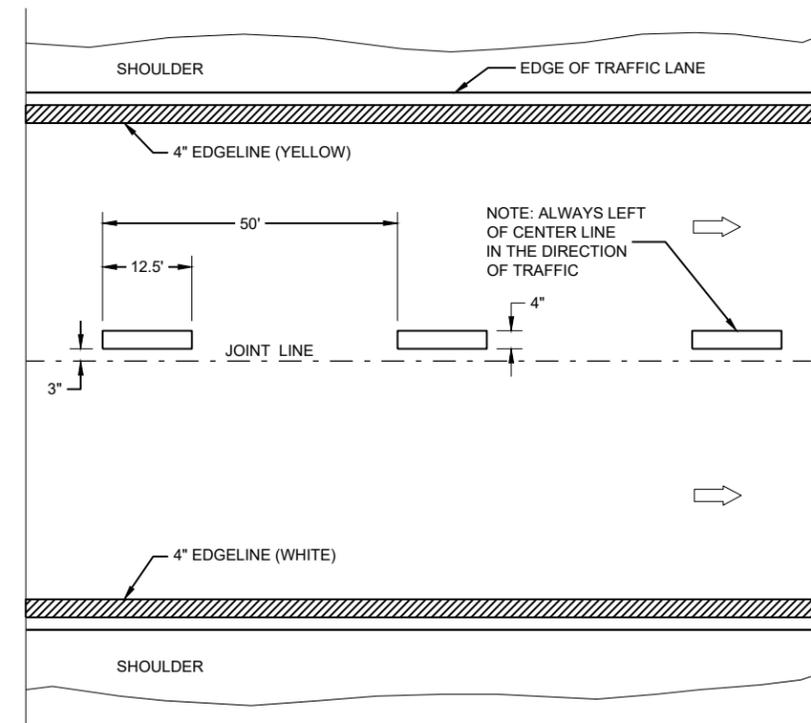
➡ DIRECTION OF TRAFFIC



TWO WAY TRAFFIC



ONE WAY TRAFFIC



FREEWAYS AND EXPRESSWAYS

TEMPORARY PAVEMENT MARKING

TEMPORARY LONGITUDINAL PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

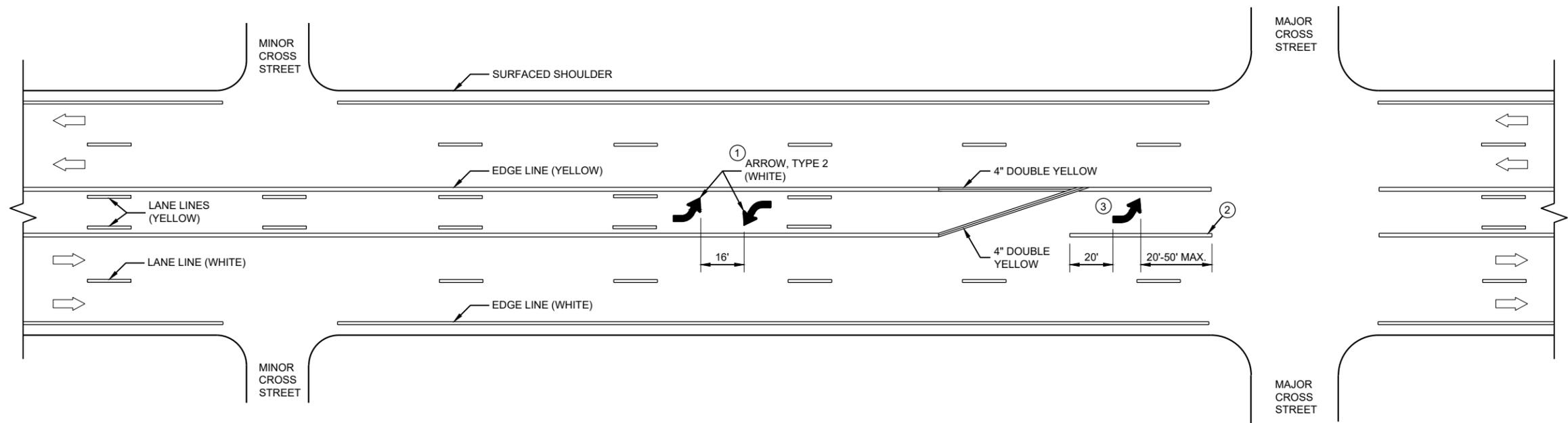
APPROVED
May 2022 DATE /S/ Jeannie Silver
STATEWIDE SIGNING AND MARKING ENGINEER

FHWA

GENERAL NOTES

- ① A SET OF ARROWS IS REQUIRED EVERY 400 FEET OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
- ② 8" WHITE
- ③ TURN BAY LENGTH OF LESS THAN 48' DOES NOT REQUIRE PAVEMENT ARROWS OR TEXT.

➡ DIRECTION OF TRAFFIC



TWO WAY LEFT TURN LANE

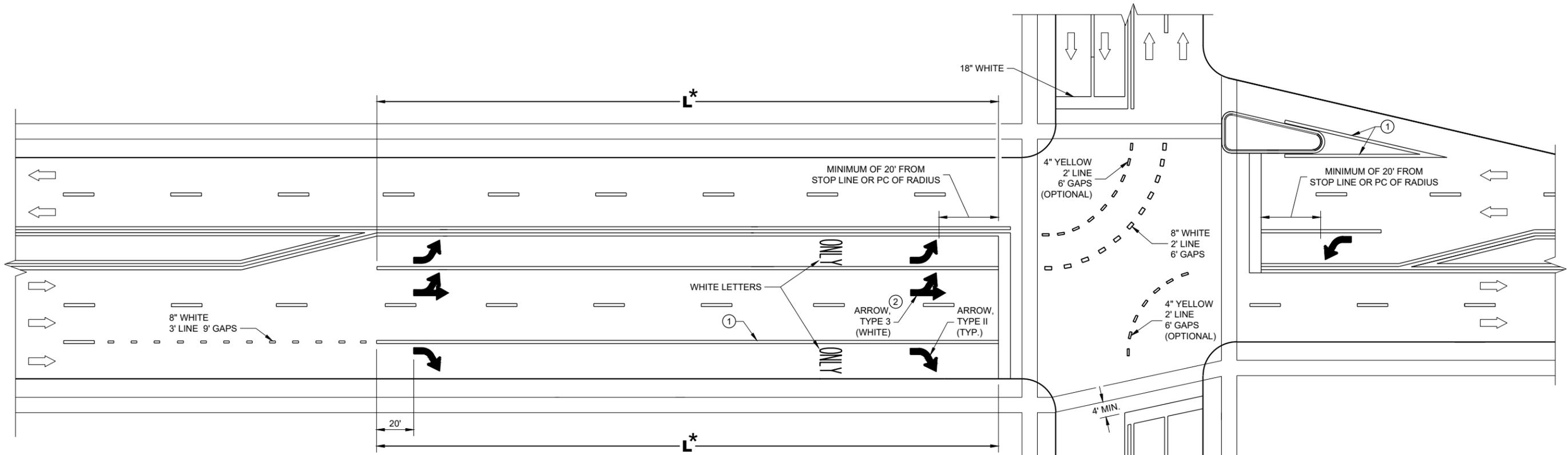
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SDD 15C08 - 22c

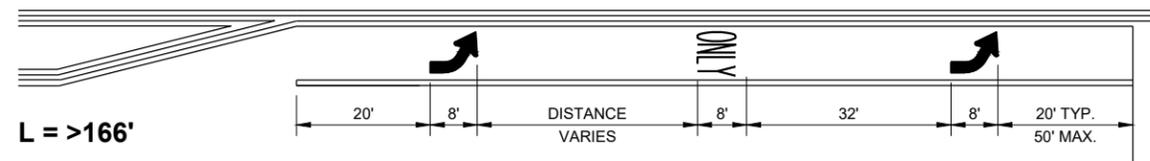
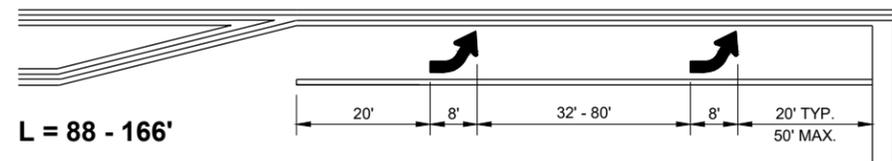
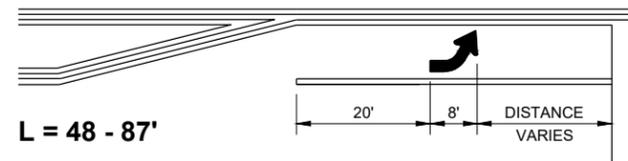
SDD 15C08 - 22c

<p>PAVEMENT MARKING (TURN LANES)</p>
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>



TURN LANE OPTIONS

LENGTH OF TURN BAY (L) OF 0 - 47' DOES NOT REQUIRE PAVEMENT MARKING ARROWS OR WORDS



*(SEE TURN LANE OPTIONS FOR PLACEMENT OF PAVEMENT MARKING ARROWS AND WORDS)

GENERAL NOTES

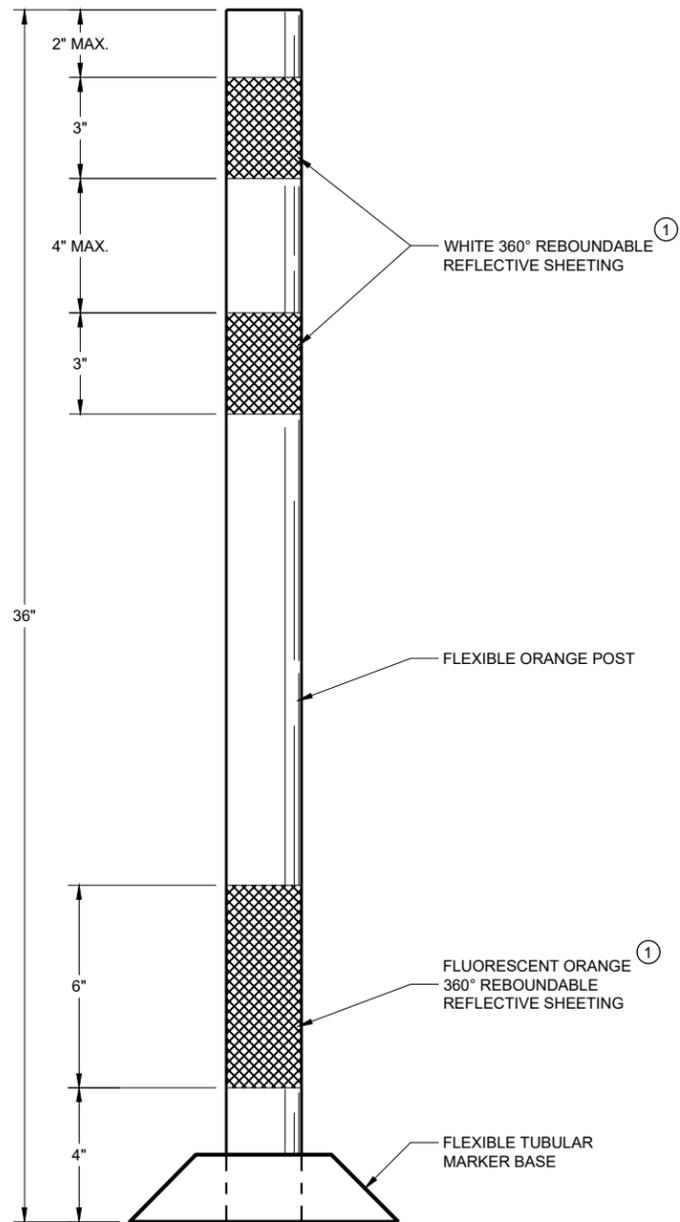
- ① 8" WHITE
- ② QUANTITY AND LOCATION OF TYPE 3 ARROWS ARE THE SAME AS THE TYPE II ARROWS IN THE ADJACENT TURN LANE. FOR TURN LANES WITH A PHYSICAL SEPARATION IN THE SAME DIRECTION OF TRAVEL, THE ARROWS AND "ONLY" MARKING MAY BE ELIMINATED.

➡ DIRECTION OF TRAFFIC

L = LENGTH OF TURN BAY

**PAVEMENT MARKING
(TURN LANES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



FLEXIBLE TUBULAR MARKER POST WORK ZONE

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

SURFACE MOUNTED BASES SHALL BE FURNISHED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS TO BE COMPATIBLE WITH FLEXIBLE TUBULAR MARKER POSTS TO A SIZE AND SHAPE THAT WILL PROVIDE A STABLE POST FOUNDATION WHEN SECURED TO THE PAVEMENT.

THE ASPHALTIC ADHESIVE OR BUTYL PAD FURNISHED SHALL BE IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS, UNLESS DIRECTED BY THE ENGINEER TO USE BOLTS.

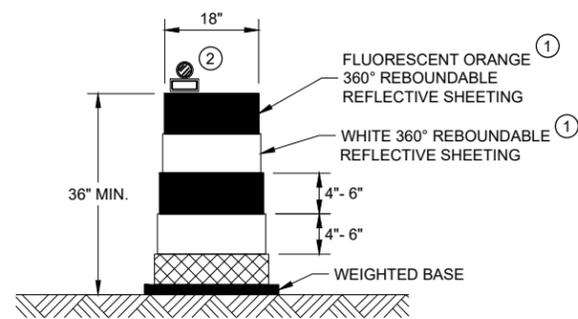
(1) REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.

**CHANNELIZING DEVICES
FLEXIBLE TUBULAR
MARKER POST**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

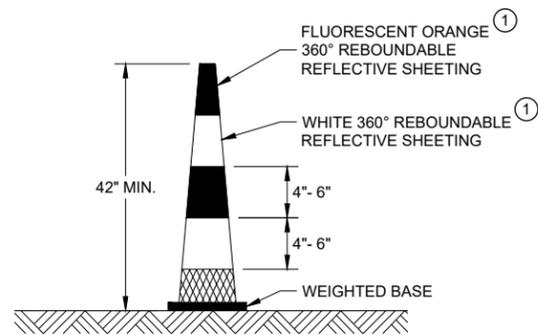
APPROVED
November 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



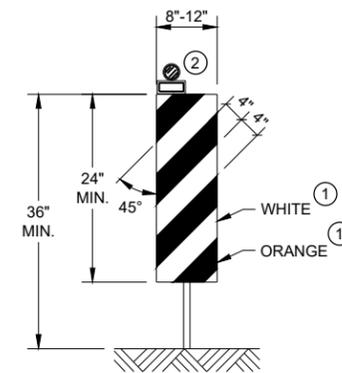
DRUM

BALLAST WIDTHS
RANGE FROM 24"-36"



42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS
BALLAST WIDTHS
RANGE FROM 14"-20"

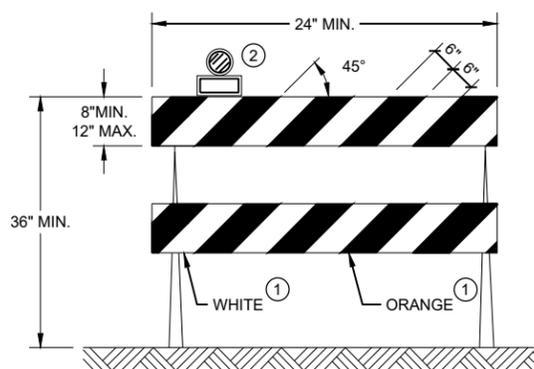


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

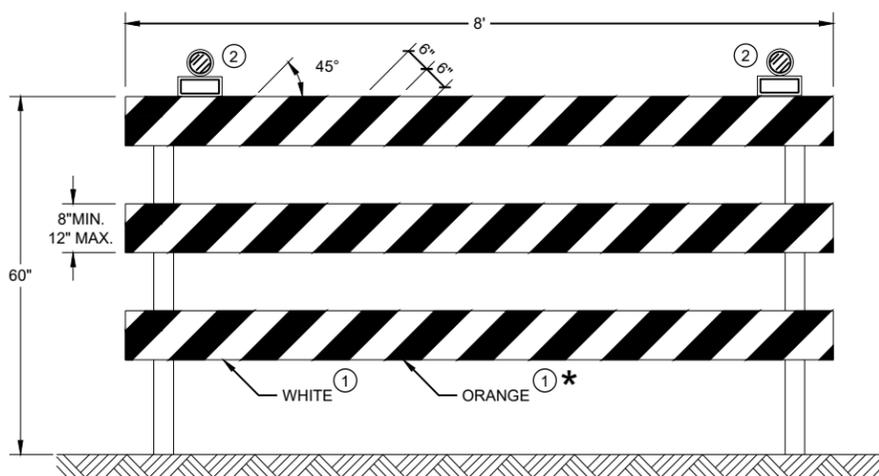
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
 November 2022 /S/ Andrew Heidtke
 DATE WORK ZONE ENGINEER
 FHWA

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

- ① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.

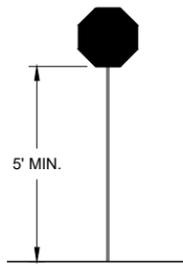
- ③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS PLACED TRANSVERSE ACROSS THE LANE AT THE LOCATIONS SHOWN. WITHIN EACH ARRAY, SPACING BETWEEN RUMBLE STRIPS SHALL BE 15 FEET ON CENTER

ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FROM THE APPROVED PRODUCTS LIST.

INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.

PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.



STOP/SLOW PADDLE ON SUPPORT STAFF

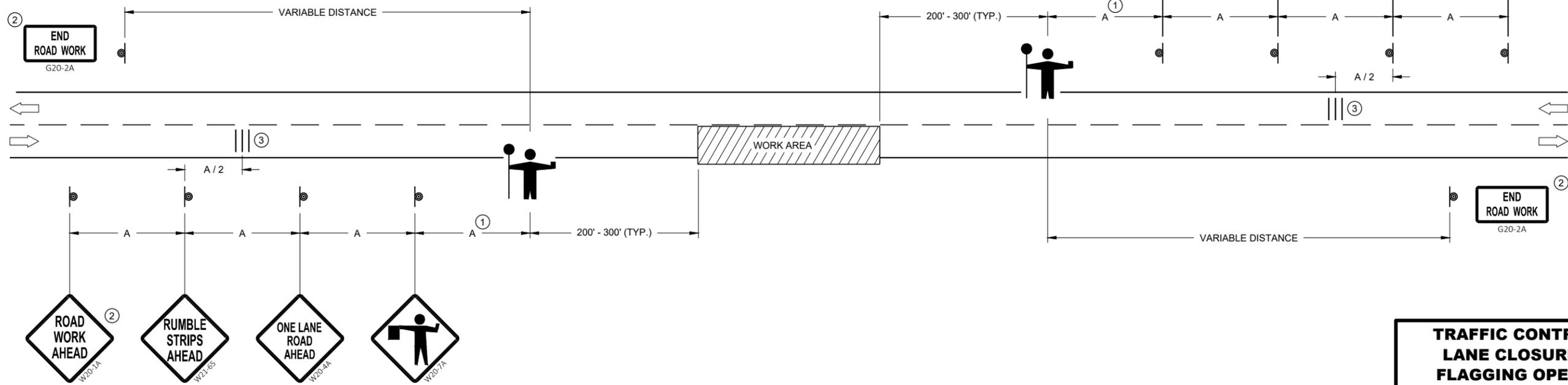
SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



W03-4

USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



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SDD 15C12 - 09a

SDD 15C12 - 09a

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: May 2022 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

GENERAL NOTES

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL CONE 42-INCH
-  TRAFFIC CONTROL DRUM
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD)

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

IF THE AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD) STOPS WORKING, FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

- ① SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- ② IF FLAGGERS ARE PHYSICALLY NEEDED TO FLAG, REPLACE WO3-4 SIGNS WITH W20-7A SIGNS.

TEMPORARY PORTABLE RUMBLE STRIPS

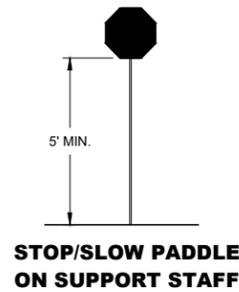
UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.

ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FROM THE APPROVED PRODUCTS LIST.

PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

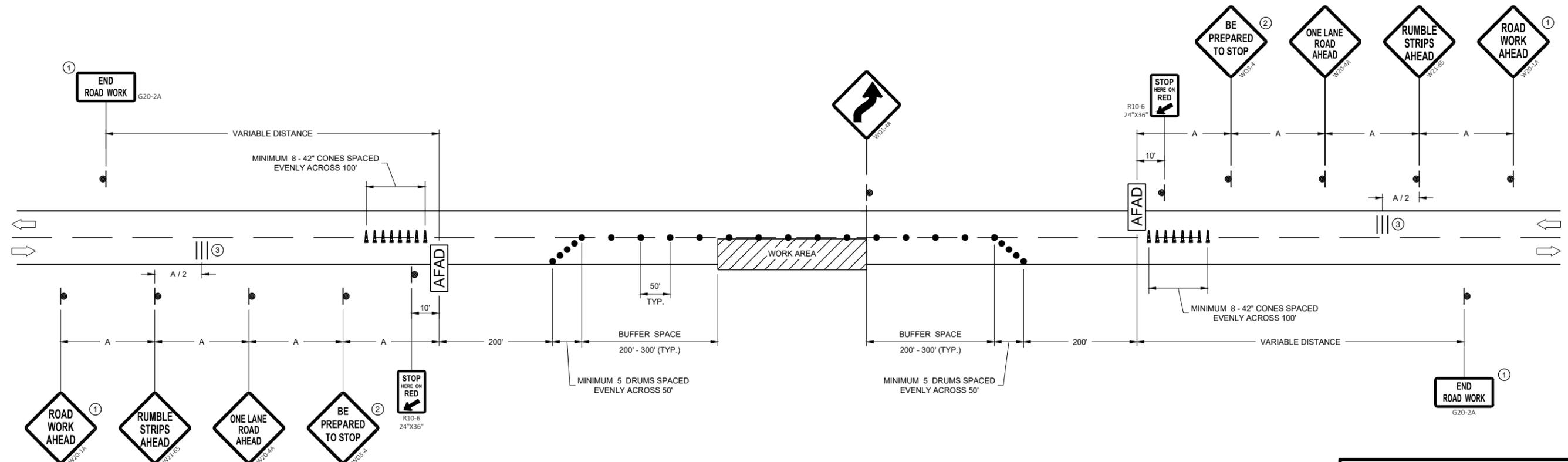
DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.

③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS PLACED TRANSVERSELY AT THE LOCATIONS SHOWN. WITHIN EACH ARRAY, SPACING BETWEEN RUMBLE STRIPS SHALL BE 15 FEET ON CENTER.



SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



TRAFFIC CONTROL, LANE CLOSURE WITH AUTOMATED FLAGGER ASSISTANCE DEVICE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

6

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SDD 15C12 - 09b

SDD 15C12 - 09b

LEGEND

- V1 LEAD VEHICLE
- V2 MARKING VEHICLE
- V3 SHADOW VEHICLE
-  TRUCK MOUNTED ATTENUATOR (TMA)
-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC
-  FLASHING ARROW PANEL (CAUTION)

GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

ALL VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL AND HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR LAY STATIONARY SIGNS AND SUPPORTS FLAT ON THE GRADE WITH UPRIGHTS ORIENTED PARALLEL TO AND DOWNSTREAM FROM TRAFFIC.

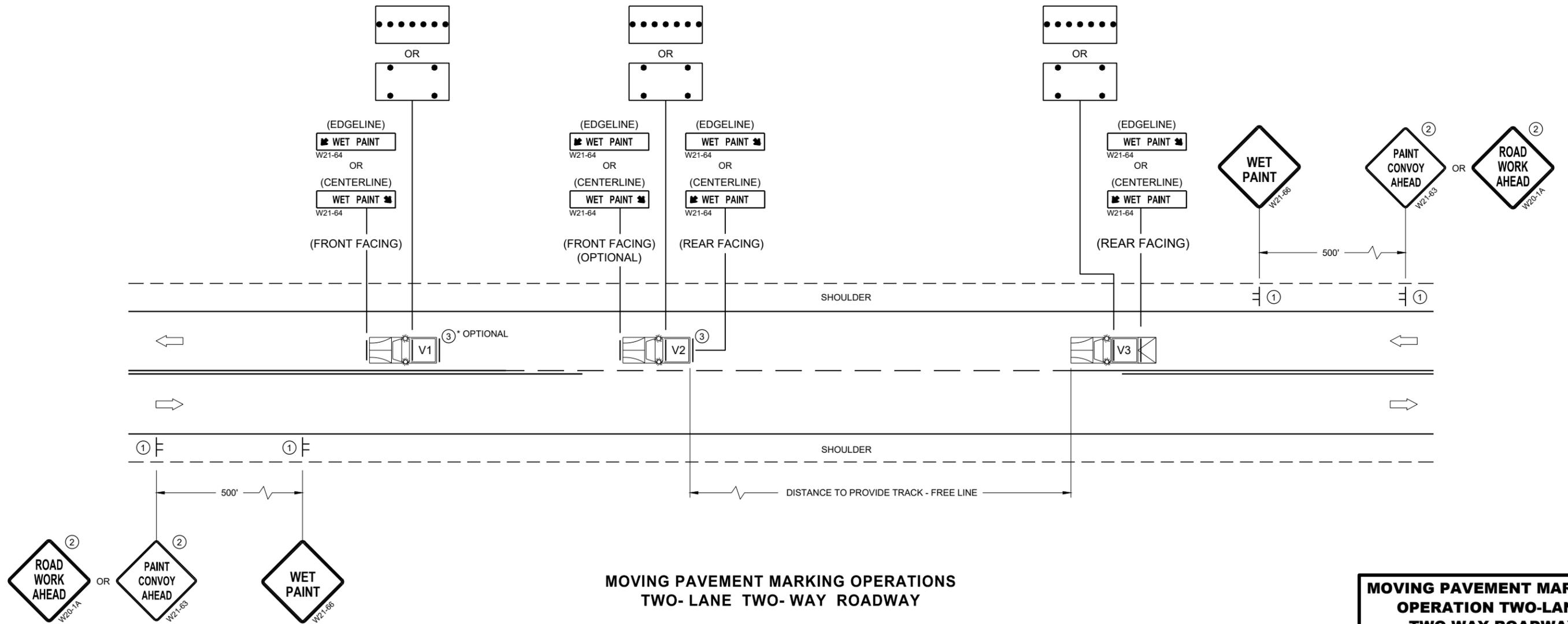
CONES SHOULD BE USED BETWEEN THE MARKING AND SHADOW VEHICLE AT 100 FOOT SPACING. CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

CONES SHALL BE A MINIMUM OF 28" FOR WET PAVEMENT MARKING.

- ① SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.
- ② IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1A OR W21-63 ARE NOT REQUIRED.
- ③ V1 AND V2 CAN BE SWITCHED SO THAT THE MARKER IS THE LEAD VEHICLE.

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SDD 15C19-08a

SDD 15C19-08a

**MOVING PAVEMENT MARKING OPERATIONS
TWO-LANE TWO-WAY ROADWAY**

MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED February 2023 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

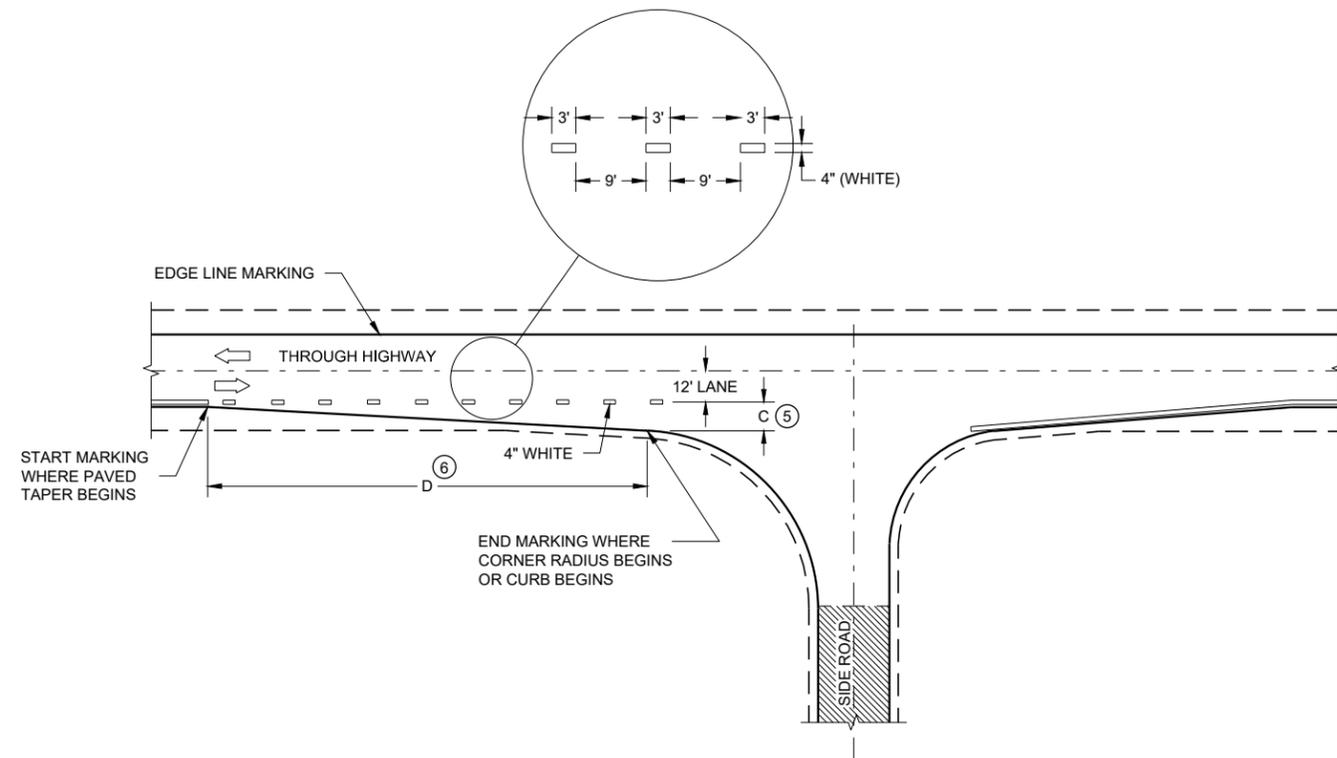
GENERAL NOTES

OMIT EDGE LINES THROUGH INTERSECTIONS. CONTINUE EDGE LINES THROUGH DRIVEWAYS.

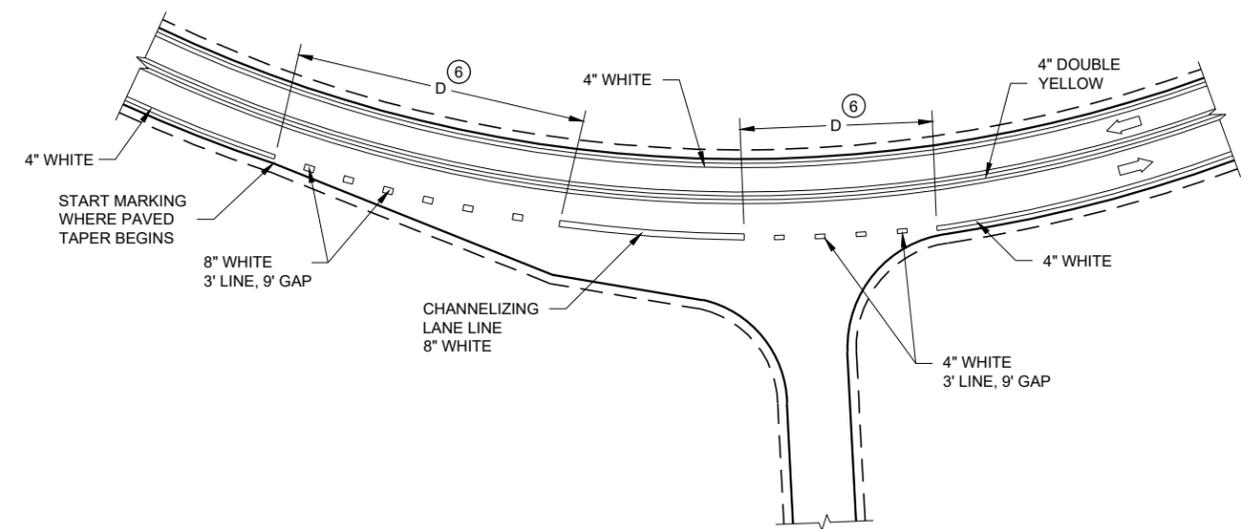
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
- ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
- ③ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT / SURFACE EDGE EXTENSION.
- ④ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
- ⑤ WHEN DISTANCE "C" IS LESS THAN 4 FEET, OMIT DOTTED EXTENSION.
- ⑥ WHEN DISTANCE "D" IS LESS THAN 50 FEET, OMIT DOTTED EXTENSION.

LEGEND

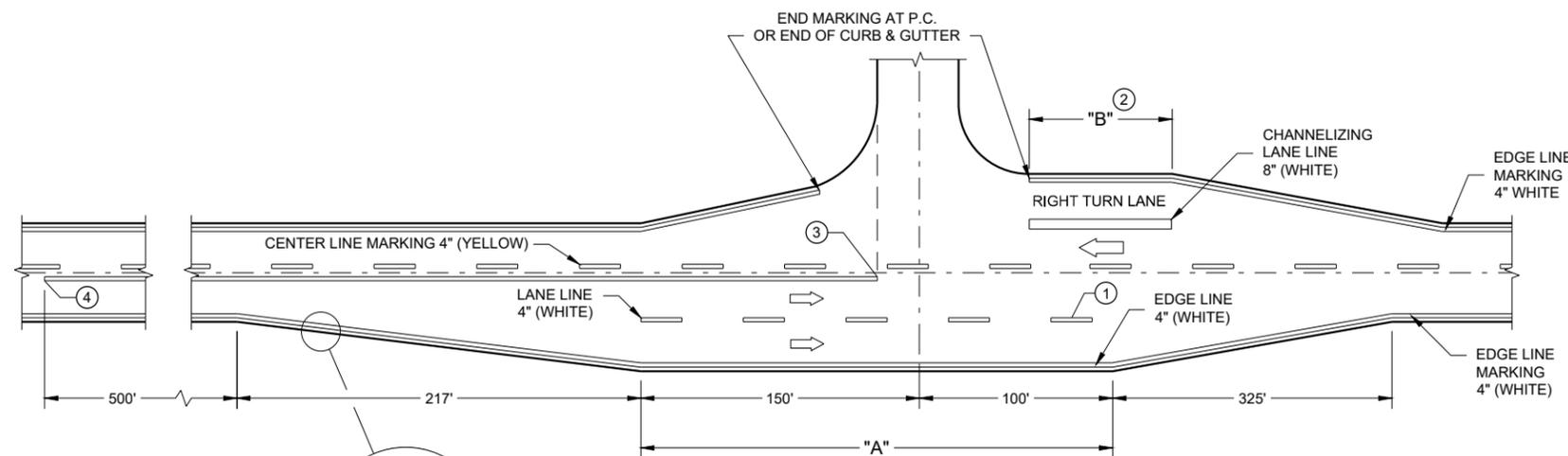
➡ DIRECTION OF TRAVEL



MINOR INTERSECTION

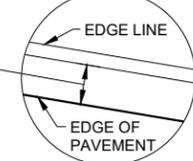


INTERSECTION ON OUTSIDE OF CURVE



**MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANE)**

BYPASS LANE PAVED SHOULDER WIDTH (AS SHOWN ELSEWHERE IN PLANS) - PLUS 2 INCHES



**PAVEMENT MARKING
(INTERSECTIONS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DELINEATOR, FLEXIBLE/TUBULAR MARKER
-  DIRECTION OF TRAFFIC

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON COVERED OR "DOWNED" SIGNS.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

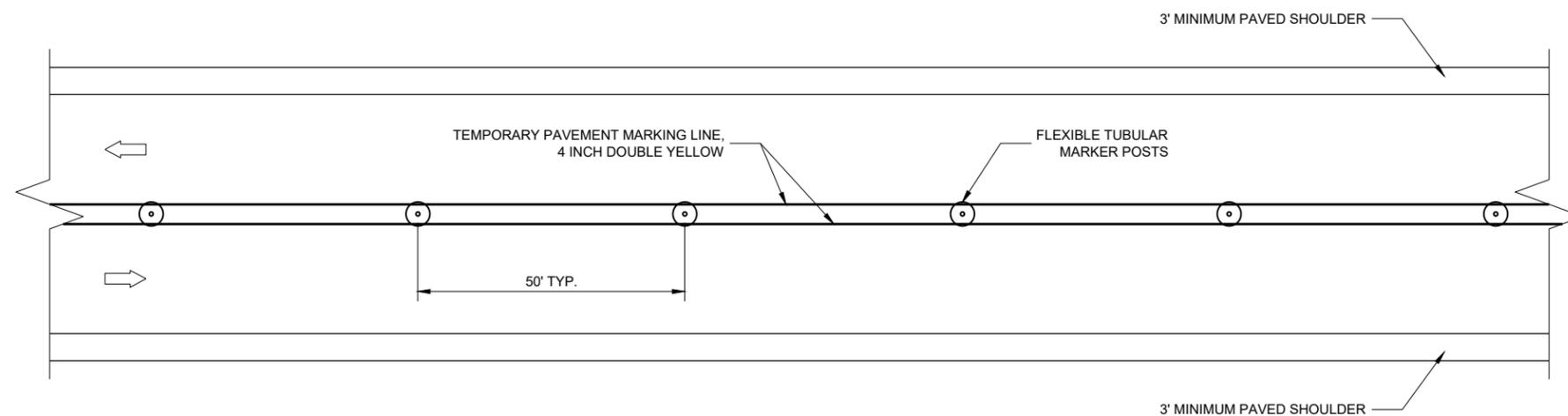
THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500' DESIRABLE) DISTANCE TO EXISTING SIGNS.

A SINGLE ROW OF FLEXIBLE TUBULAR MARKERS ON CENTERLINE EXTEND FOR THE ENTIRE LENGTH OF TWO-WAY TRAFFIC AT 50 FOOT SPACING.

COVER EXISTING CENTERLINE STRIPE WITH TEMPORARY PAVEMENT MARKING LINE, 4 INCH DOUBLE YELLOW.



- ① THE W06-3 AND W057-51 SHALL BE LOCATED 200 FEET BEYOND THE END OF THE ACCELERATION LANE OF EACH ENTRANCE RAMP AND / OR 500 FEET BEYOND ANY SIDE ROAD. THE R4-1 SHALL BE LOCATED 1000 FEET BEYOND THE W06-3 AND THE W057-51 AND THE SIGNS SHALL BE ALTERNATED WITH ONE MILE INTERVALS BETWEEN THE SIGNS.
- ② CONVENTIONAL: 24" X 30"
 FREEWAY AND EXPRESSWAY: 36" X 48"



TWO LANE, TWO WAY OPERATION

6

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SDD 15D06 - 05

SDD 15D06 - 05

TRAFFIC CONTROL TWO LANE TWO WAY OPERATION	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED February 2022 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING LINE IF LANE CLOSURE IS TO BE IN PLACE 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS

NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP OR INTERSECTION. THE LANE CLOSURE MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE ONE HALF THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

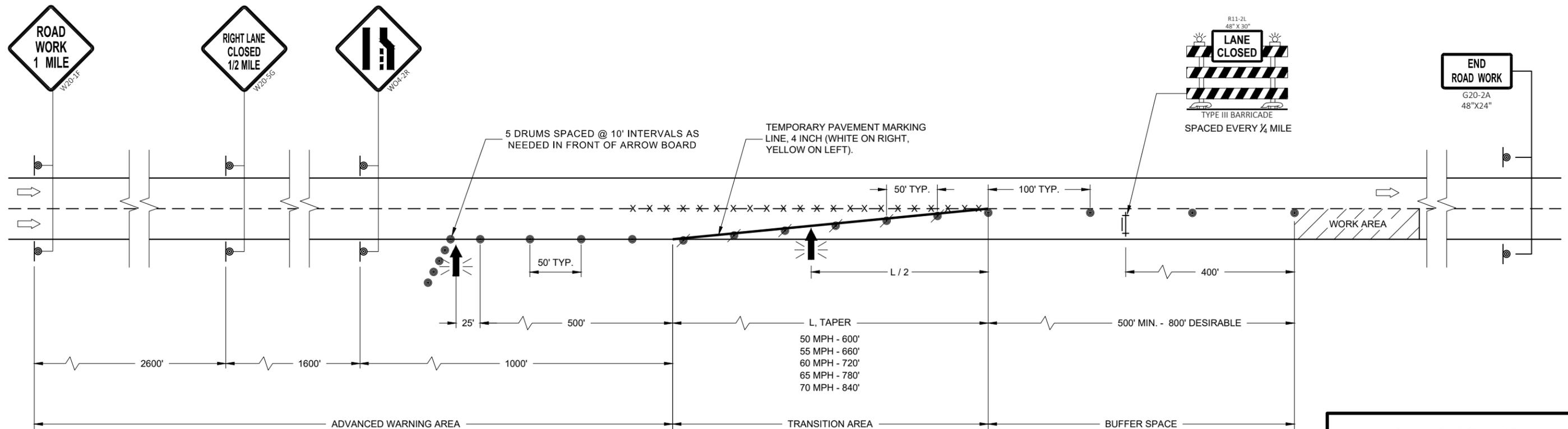
CONSIDER ROADWAY GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  REMOVING PAVEMENT MARKINGS
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLASHING ARROW BOARD

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SDD 15D12 - 10a



6

SDD 15D12 - 10a

TRAFFIC CONTROL LANE CLOSURE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  DIRECTION OF TRAFFIC
-  WORK ZONE

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE REGIONAL TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

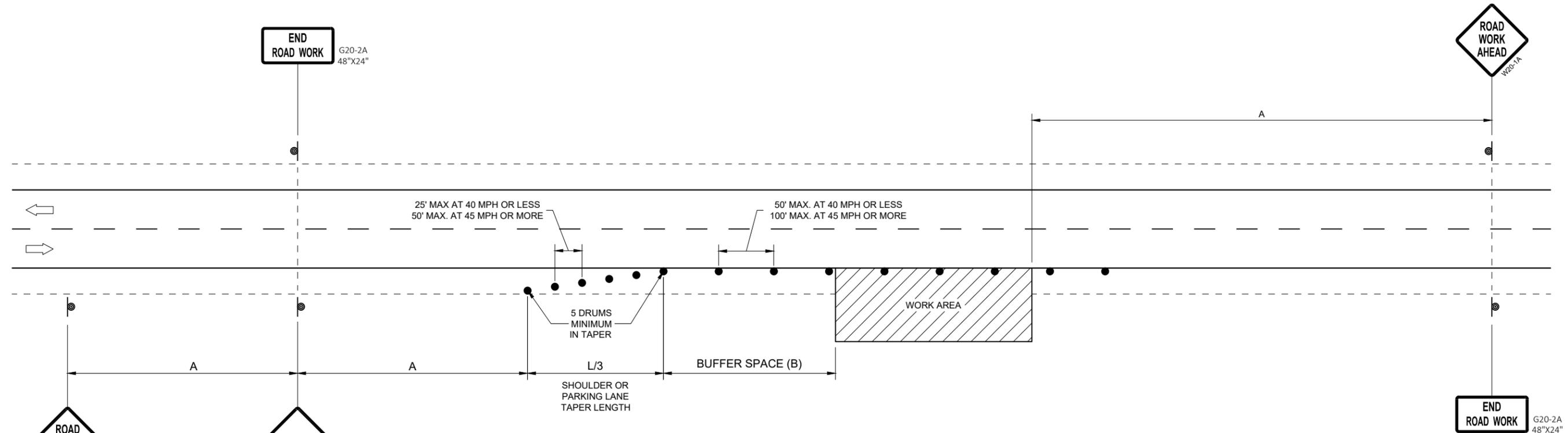
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

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POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	ADVANCE WARNING SIGN SPACING (A) FEET	SHOULDER TAPER L / 3 W, LATERAL OFFSET (FT)						BUFFER SPACE (B) FEET
		3	4	5	6	7	8	
25	200'	10	14	17	21	24	28	55
30	200'	15	20	25	30	35	40	85
35	350'	20	27	34	40	47	54	120
40	350'	26	35	44	53	62	70	170
45	500'	45	59	74	89	104	119	220
50	500'	50	66	83	99	116	132	280
55	500'	54	73	91	109	127	145	335'

TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY

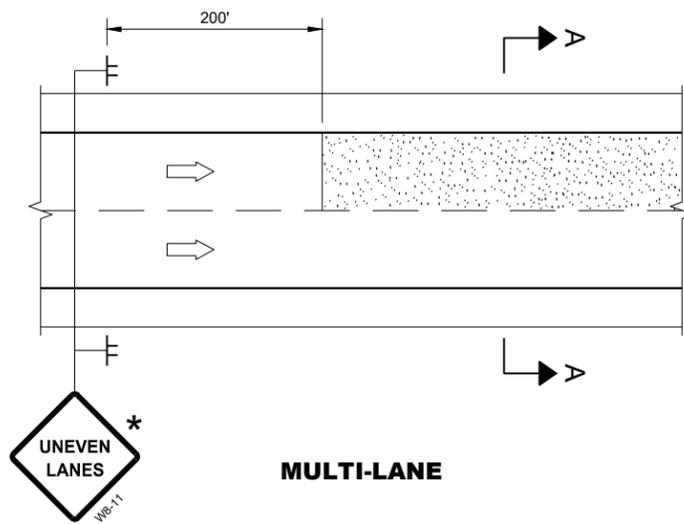
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2020 /S/ Andrew Heidtke
DATE STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

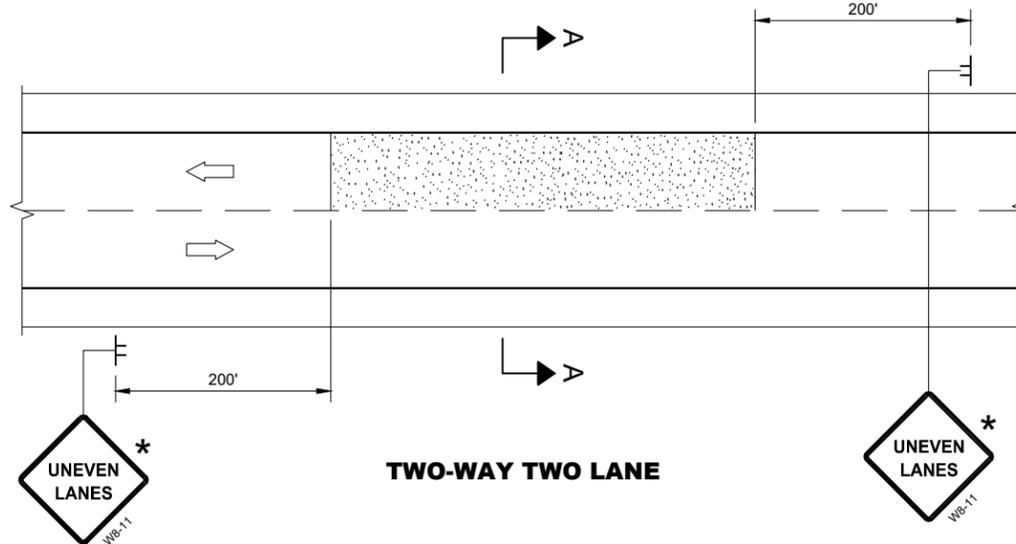
FHWA

SDD 15D28 - 04

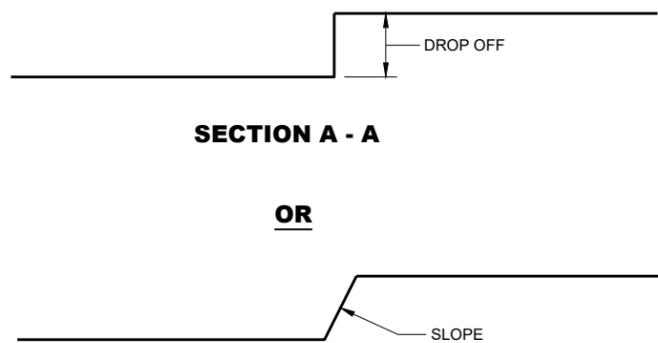
SDD 15D28 - 04



MULTI-LANE



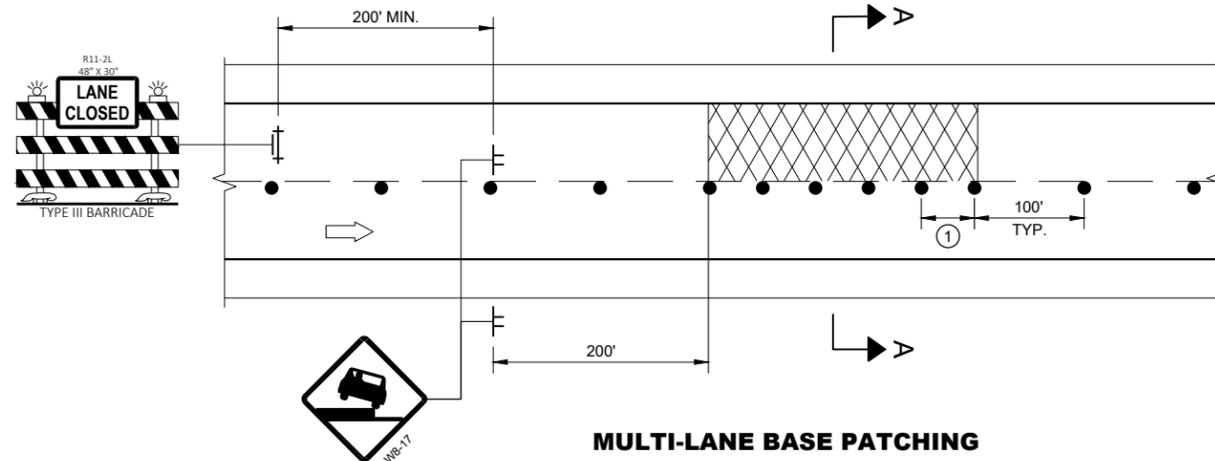
TWO-WAY TWO LANE



SECTION A - A

OR

SECTION A - A



MULTI-LANE BASE PATCHING

ADJACENT LANE DROP-OFFS

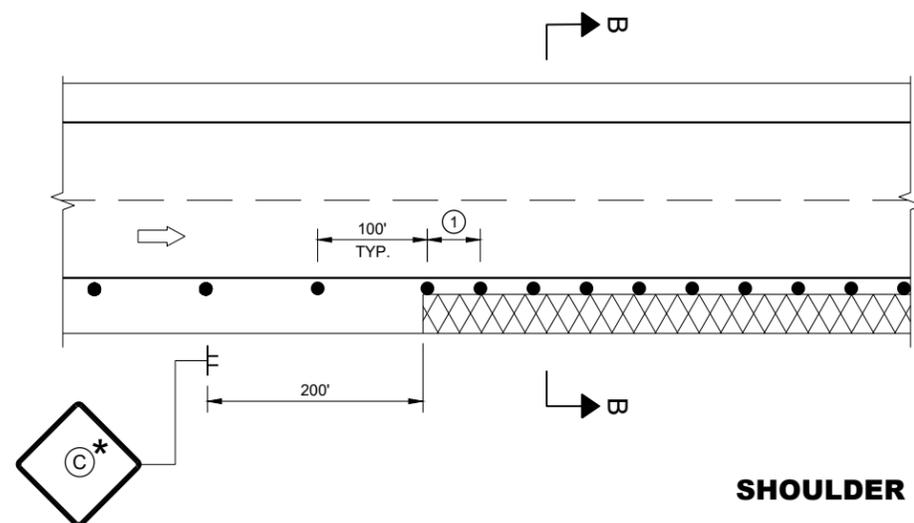
GENERAL NOTES

- FOR SPOT LOCATIONS USE ENGINEERING JUDGEMENT WHEN PLACING ADDITIONAL SIGNS.
- ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.
- "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
- WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.
- * IF THE DROP-OFF IS CONTINUOUS ALONG THE PROJECT, PLACE ADDITIONAL SIGNS EVERY 1 MILE AND AFTER EVERY ENTRANCE RAMP.
- ① USE CLOSER SPACING WHEN DELINEATING DROP-OFF.

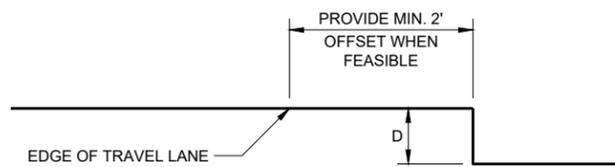
LEGEND

- SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- DIRECTION OF TRAFFIC
- WORK AREA WITH DROP-OFF
- MILLED SURFACE

D	SIGN (C)
< 2" WITH A SLOPE STEEPER THAN 3:1	 LOW SHOULDER WO8-9
2" < 6" WITH A SLOPE STEEPER THAN 3:1	 SHOULDER DROP - OFF W8-9A PROVIDE A 3:1 OR FLATTER SLOPE OF MATERIAL ADJACENT TO THE PAVEMENT



SHOULDER DROP-OFFS



SECTION B - B

**TRAFFIC CONTROL,
DROP-OFF SIGNING**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 /S/ Andrew Heidtke
DATE DATE WORK ZONE ENGINEER

FHWA

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

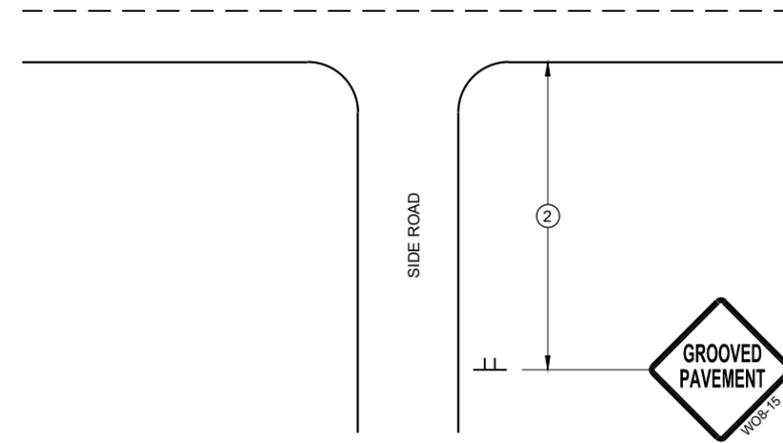
ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

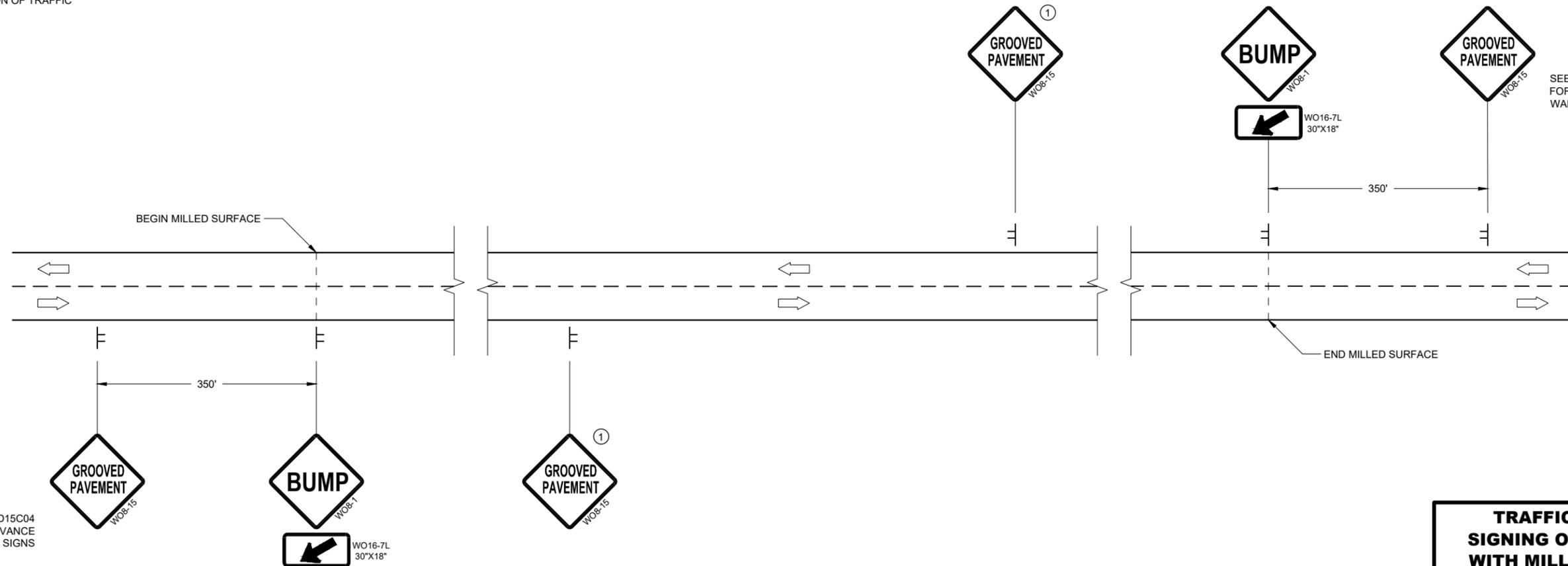
- ① PLACE SIGNS 350' IN ADVANCE OF MILLED SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
- ② PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.

LEGEND

-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH SIGN DETAIL



SEE SDD15C04 FOR ADVANCE WARNING SIGNS

SEE SDD15C04 FOR ADVANCE WARNING SIGNS

DETAIL FOR SIGNING ON MILLED SURFACES

TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

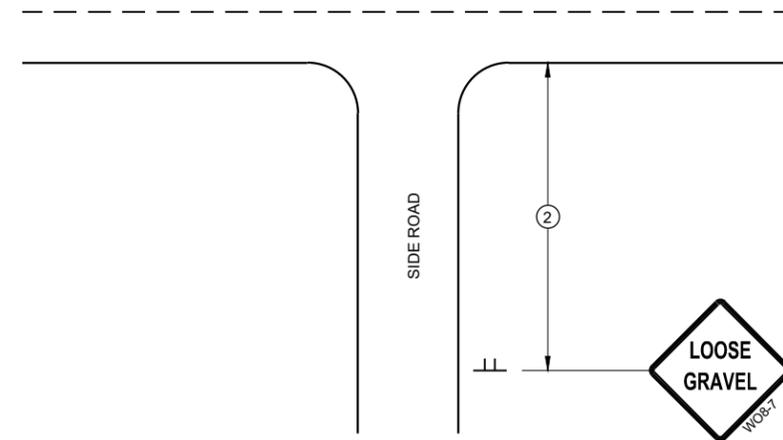
ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

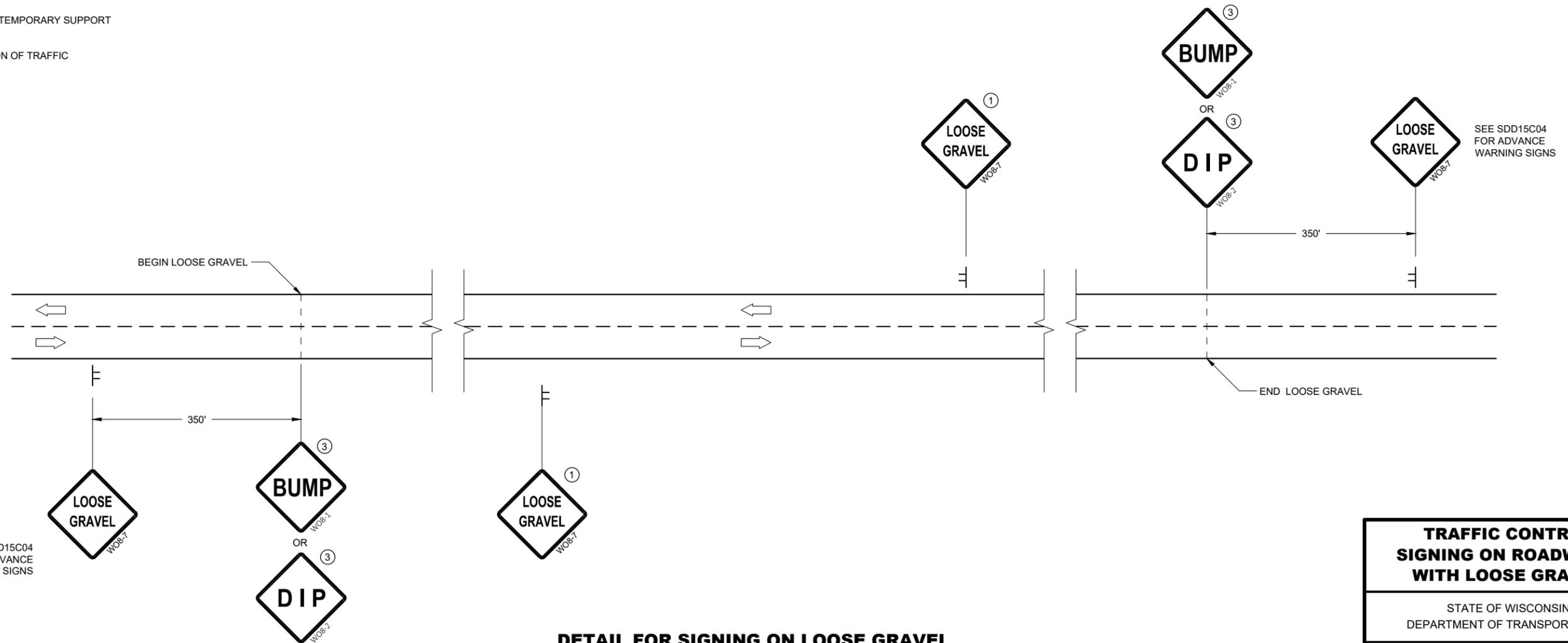
- ① PLACE SIGNS 350' IN ADVANCE OF CHIP SEALED OR LOOSE GRAVEL SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
- ② PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.
- ③ ADD WO8-1 OR WO8-2 SIGN WHEN THE CONDITION IS PRESENT.

LEGEND

- ⊥ SIGN ON TEMPORARY SUPPORT
- ➡ DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH SIGN DETAIL



DETAIL FOR SIGNING ON LOOSE GRAVEL OR CHIP SEALED SURFACES

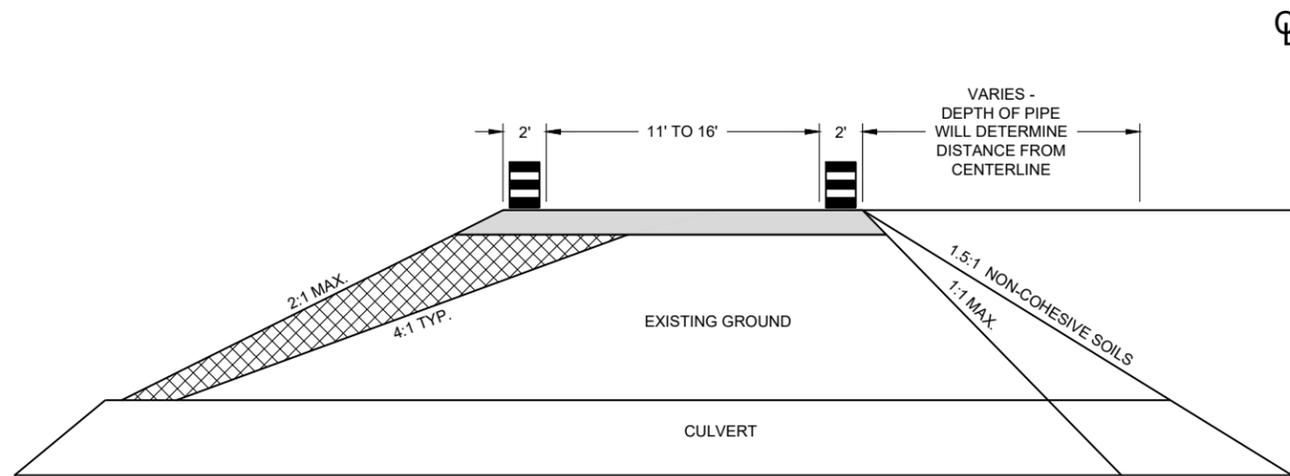
SEE SDD15C04 FOR ADVANCE WARNING SIGNS

TRAFFIC CONTROL SIGNING ON ROADWAYS WITH LOOSE GRAVEL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



CROSS SECTION

GENERAL NOTES

USE 1:1 FOR COHESIVE CLAYS AND SILTS, LOAMS, SANDY CLAYS AND ANGULAR GRAVEL SOILS.
 USE 1.5:1 FOR NON-COHESIVE SOILS.

THE TAPER SHOULD EXTEND ACROSS THE SHOULDER UNLESS DOING SO WOULD GREATLY CONFLICT WITH THE WORK OPERATION.

ALL LANE CLOSURE SIGNS SHALL BE REMOVED OR COVERED AND ALL DEVICES REMOVED BEYOND THE SHOULDER WHEN WORK IS NOT IN PROGRESS AND THE LANE IS RESTORED TO A SAFE OPERATING CONDITION.

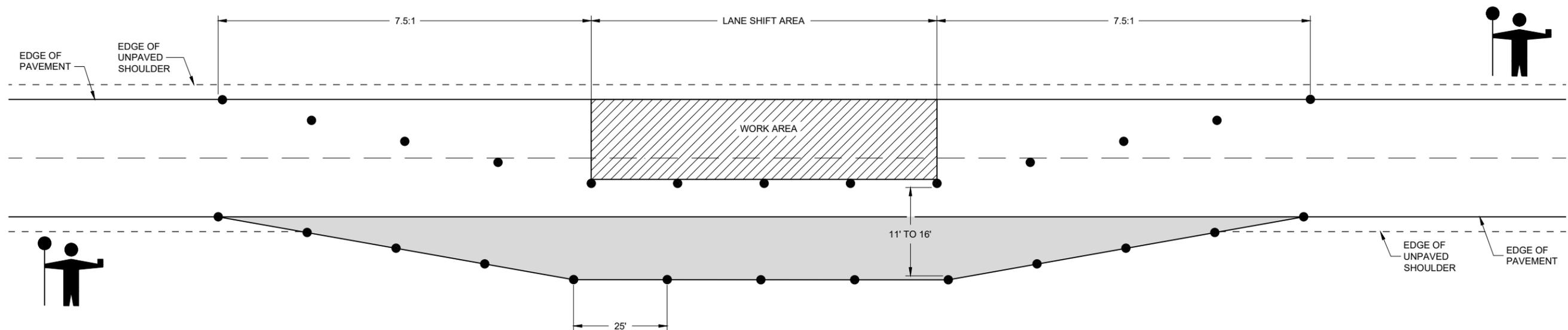
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

USE WITH SDD 15C12 "TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATIONS"

USE WITH SDD 15D45 "SIGNING ON ROADWAYS WITH LOOSE GRAVEL"

LEGEND

- DRUM WITHOUT WARNING LIGHT
- ▭ 6" BASE AGGREGATE DENSE 1 1/2" - INCIDENTAL TO LANE SHIFT ITEM
- ▨ FILL - INCIDENTAL TO LANE SHIFT ITEM
- ▧ WORK AREA
- 🚧 FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF



LANE SHIFT IN FLAGGING OPERATION

**TRAFFIC CONTROL,
 TEMPORARY LANE SHIFT
 DURING CULVERT WORK**

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 February 2021 /S/ Andrew Heidtke
 DATE WORK ZONE ENGINEER

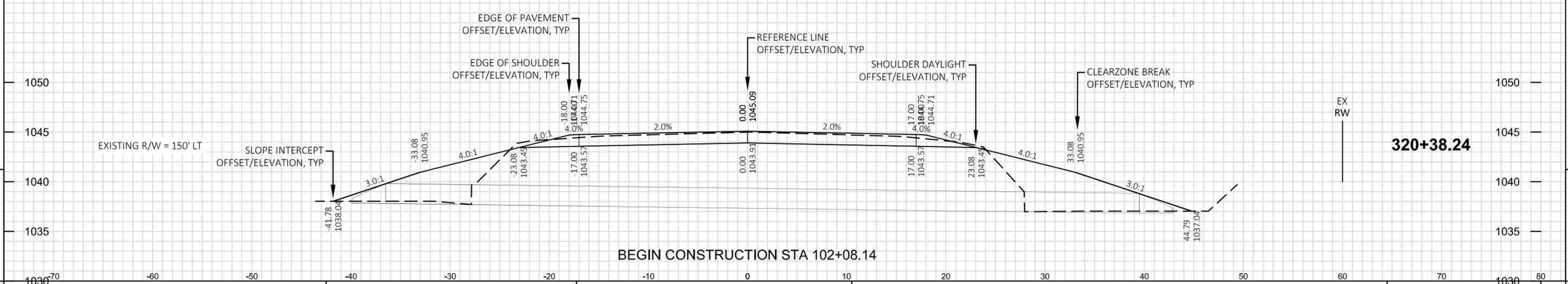
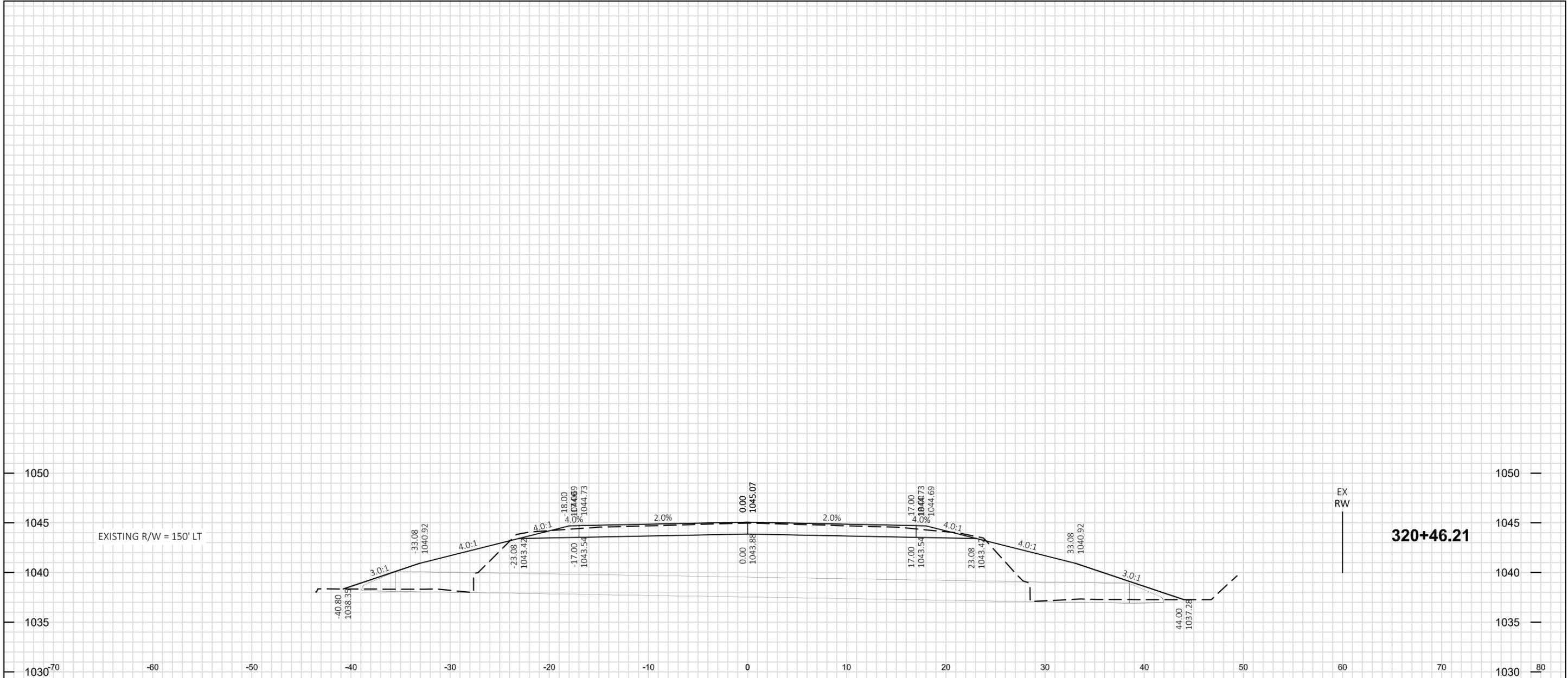
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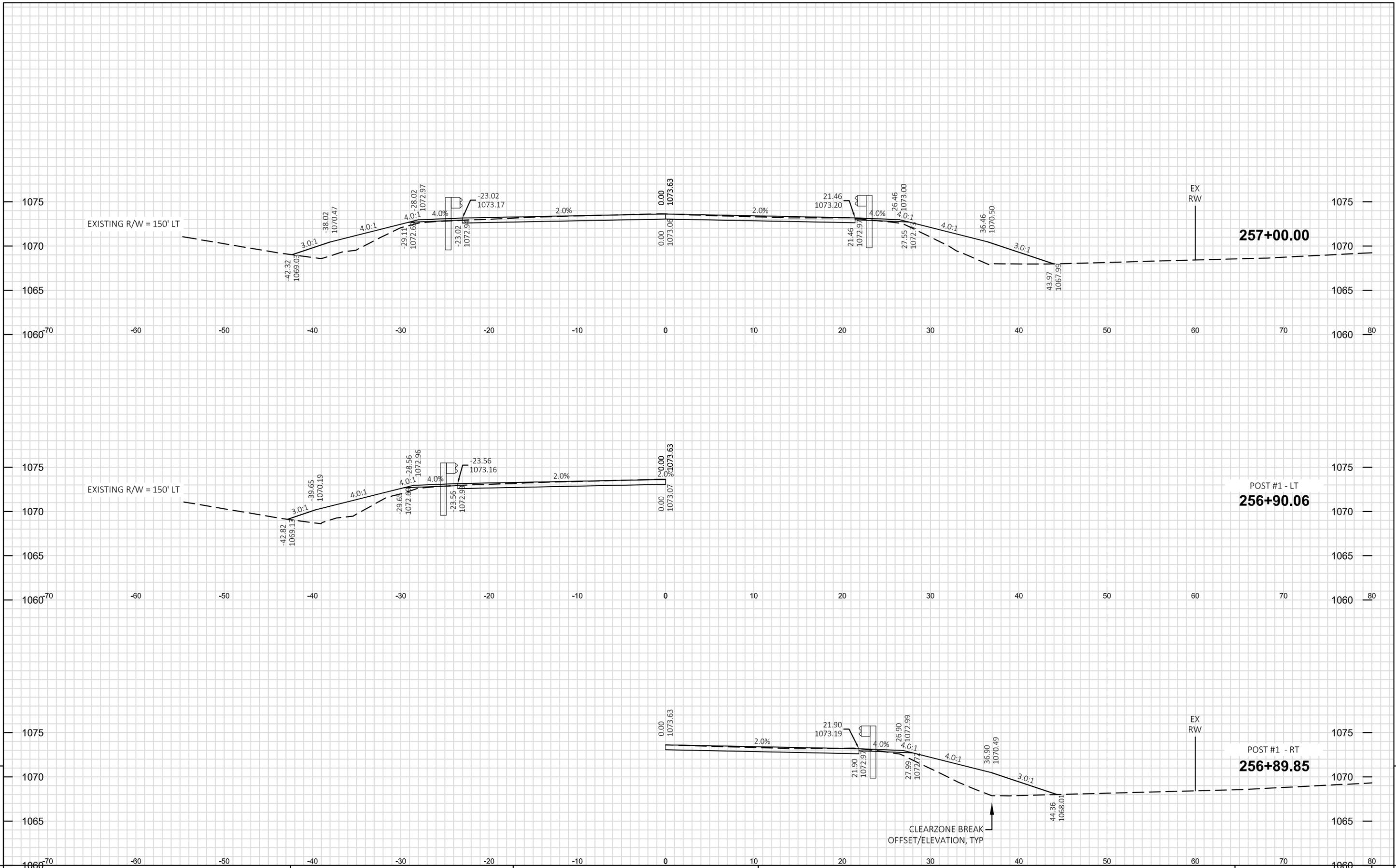
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SDD 15D48 - 01

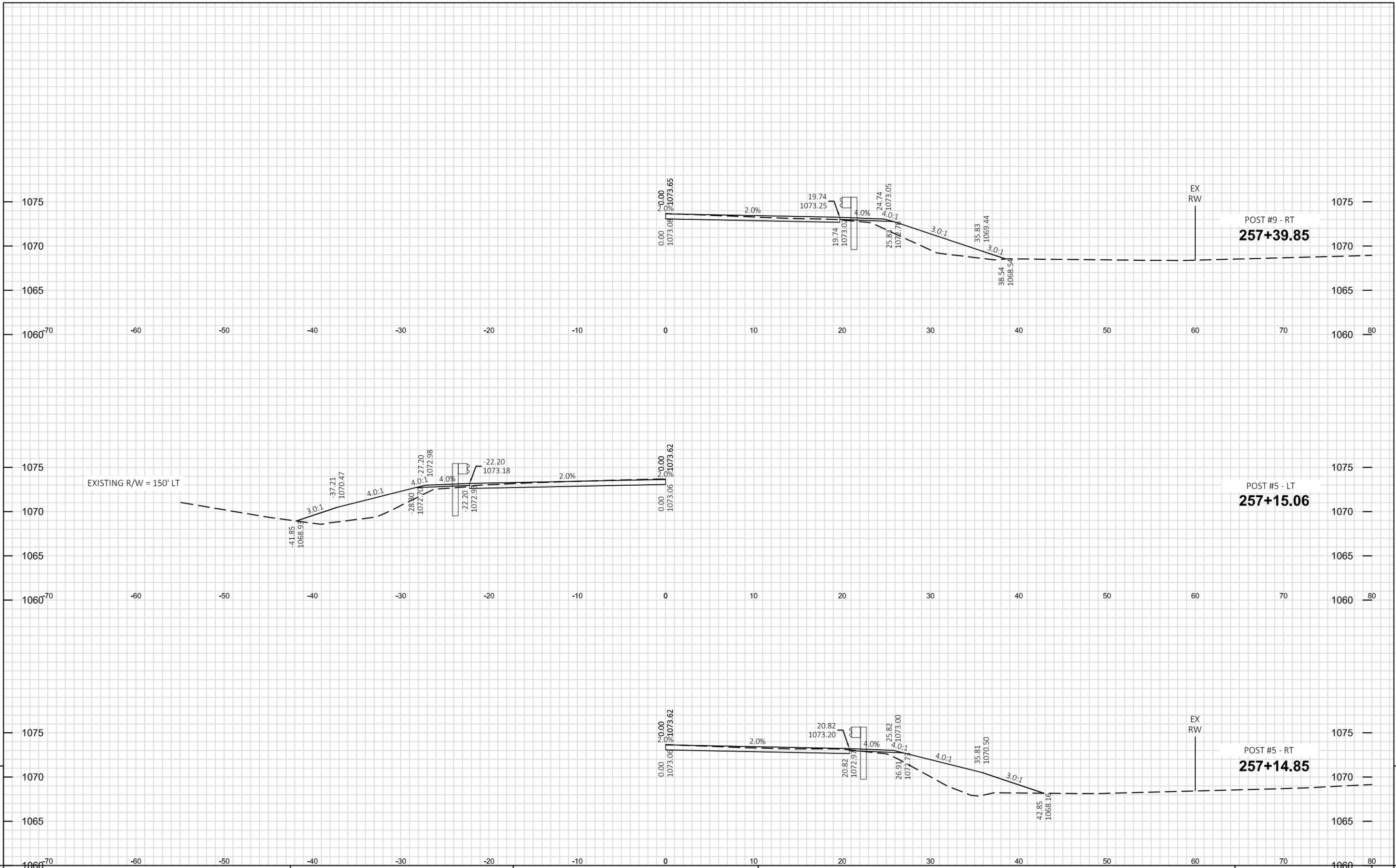
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PROJECT NO: 1520-02-72 HWY: USH 10 COUNTY: CLARK CROSS SECTIONS: GUARDRAIL SHEET E

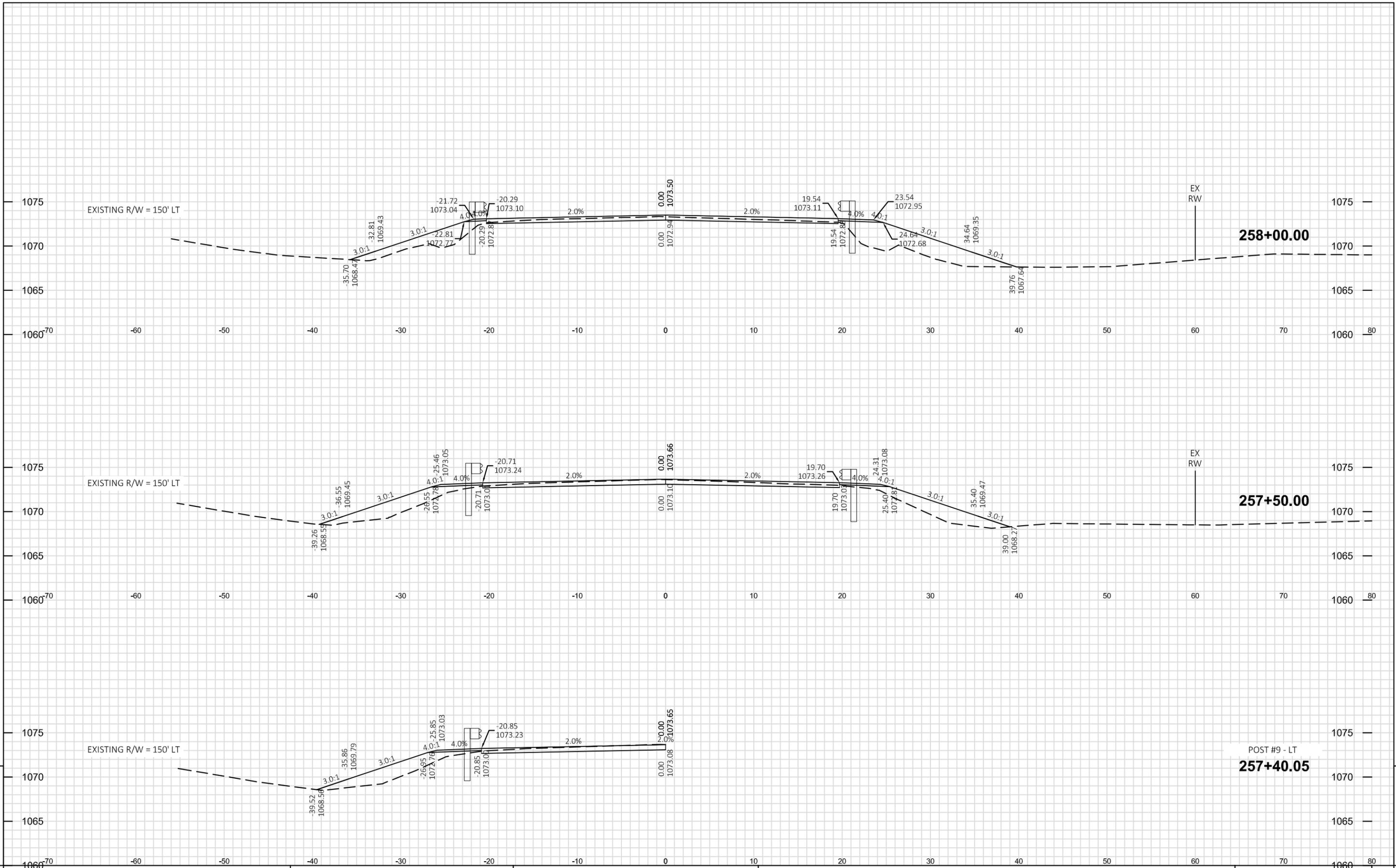


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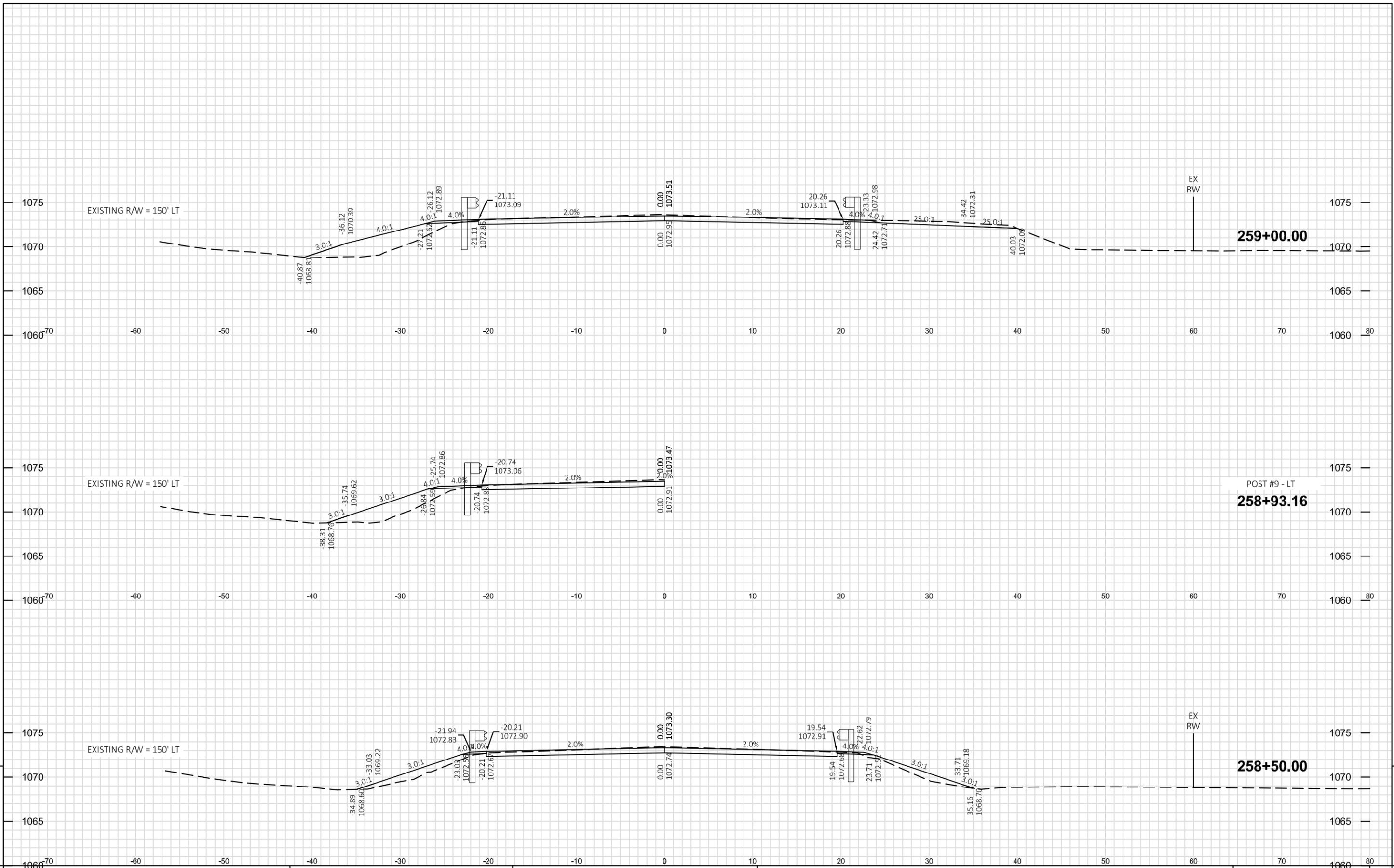
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PROJECT NO: 1520-02-72 HWY: USH 10 COUNTY: CLARK CROSS SECTIONS: GUARDRAIL SHEET E

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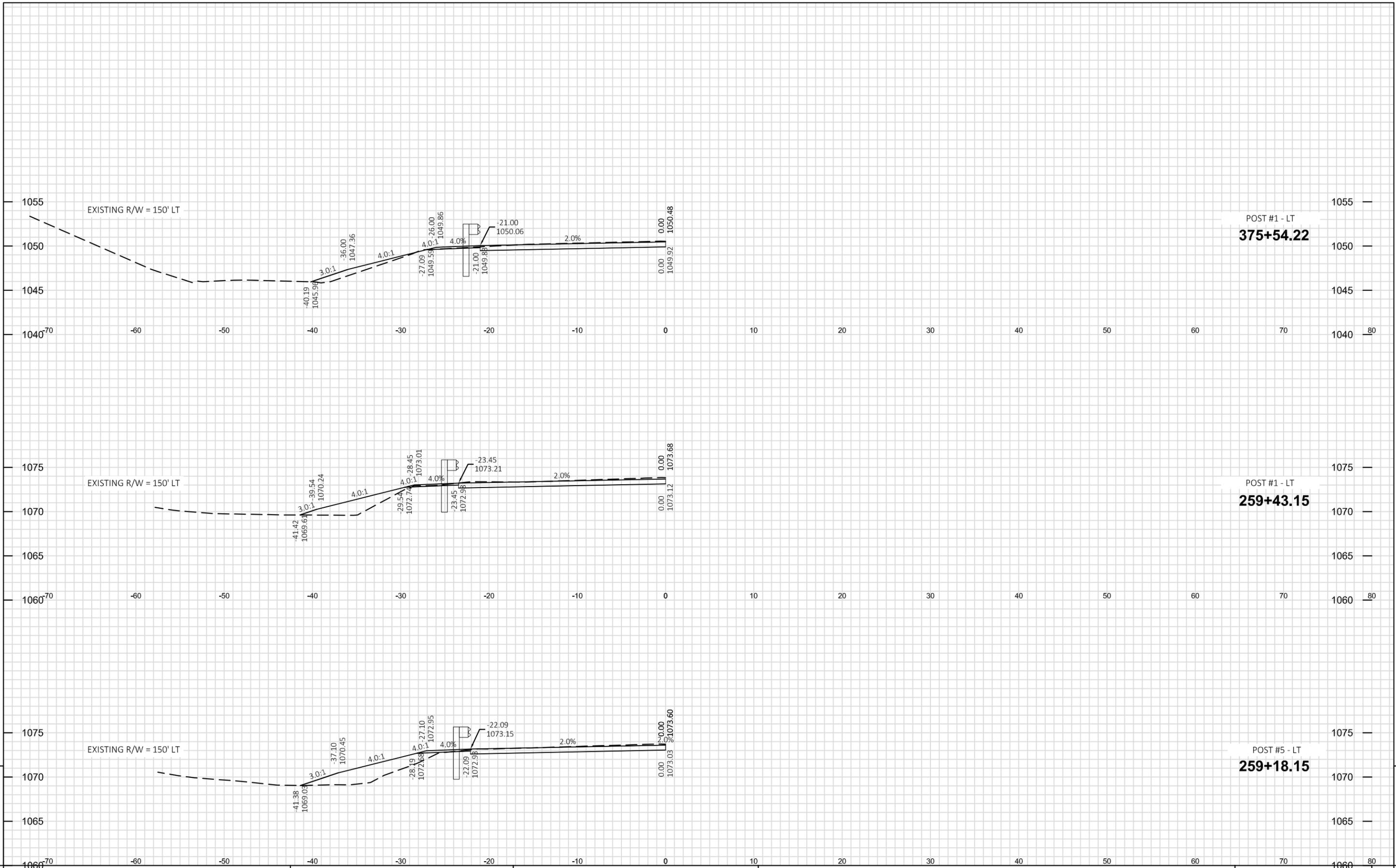


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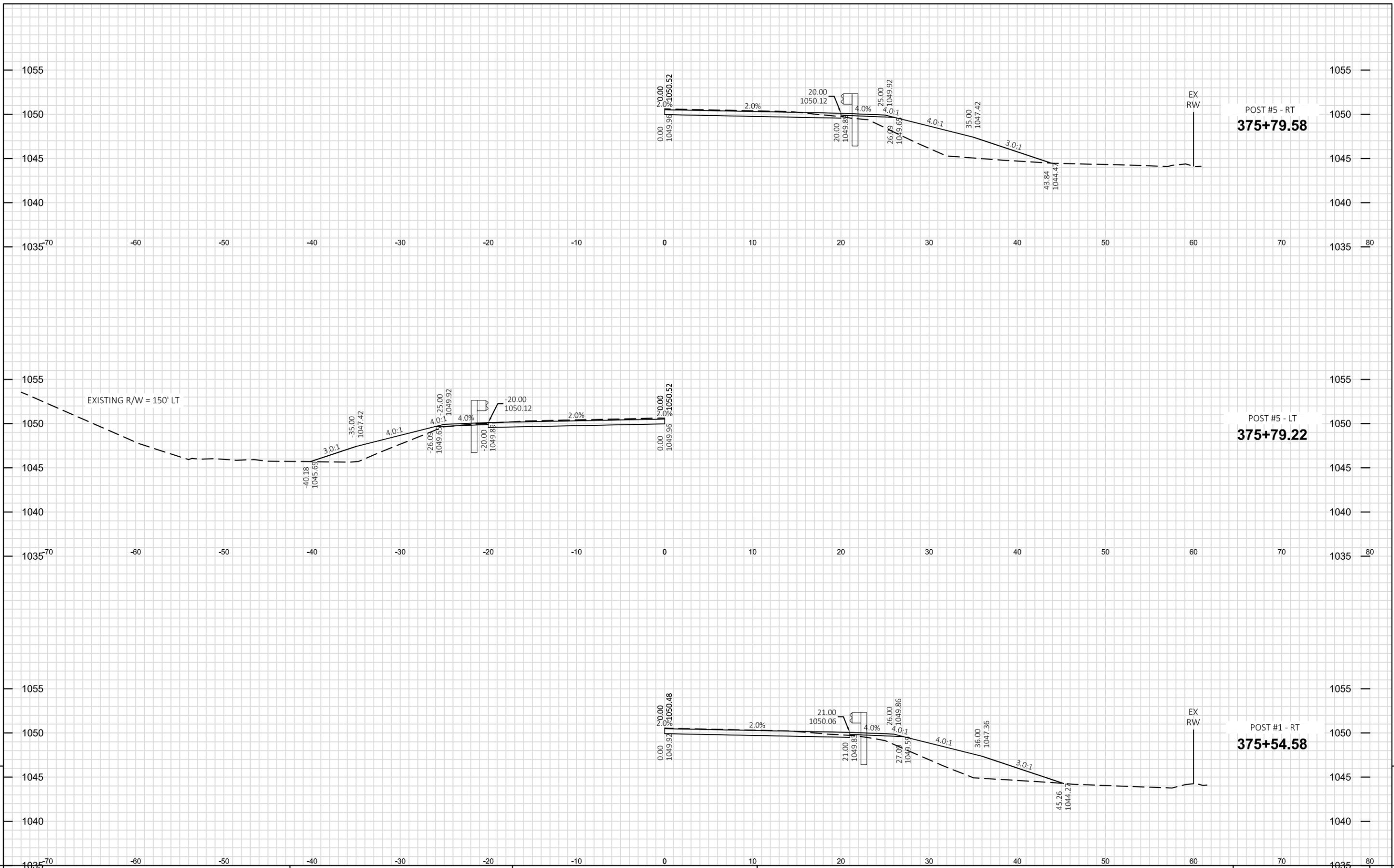
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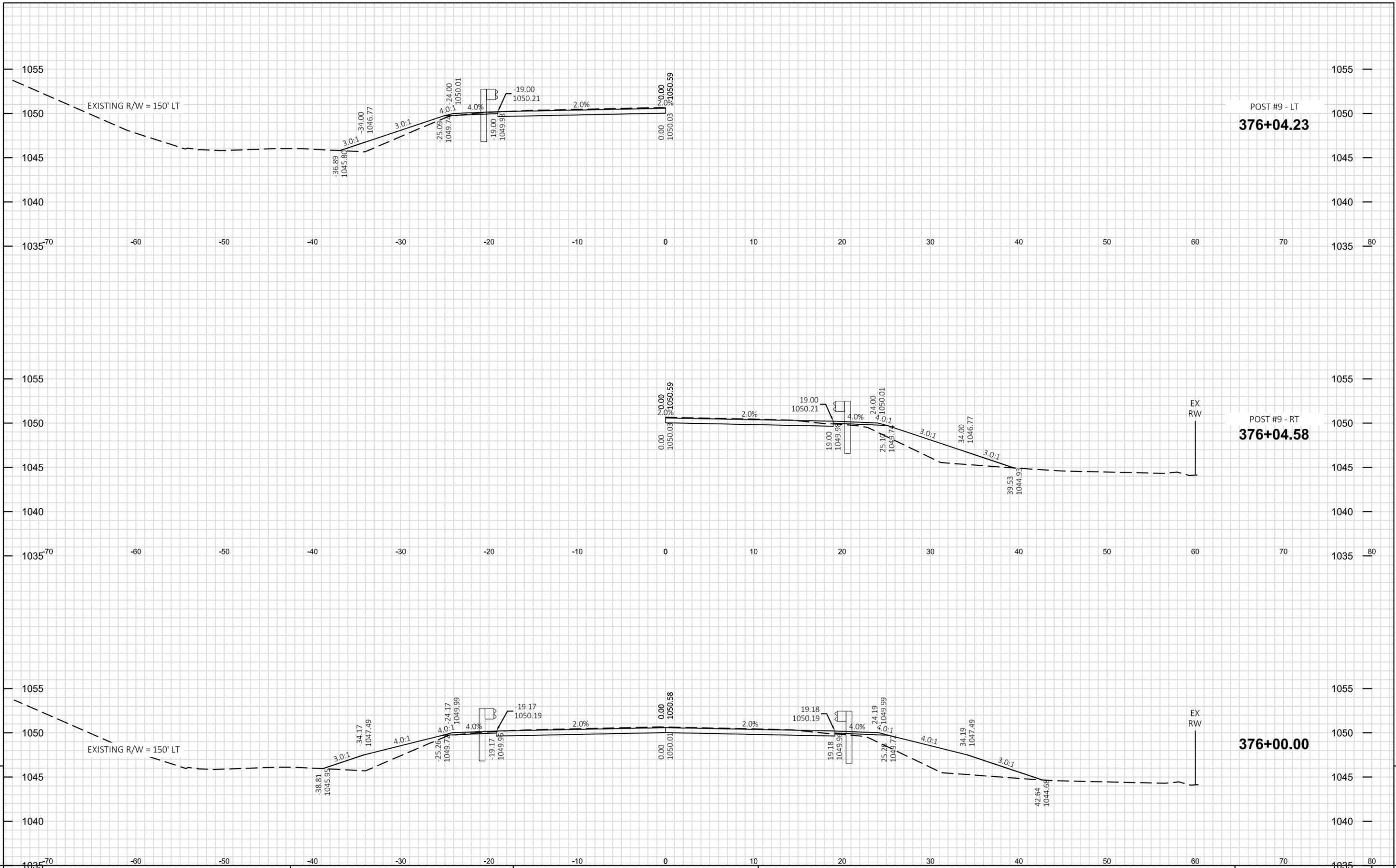
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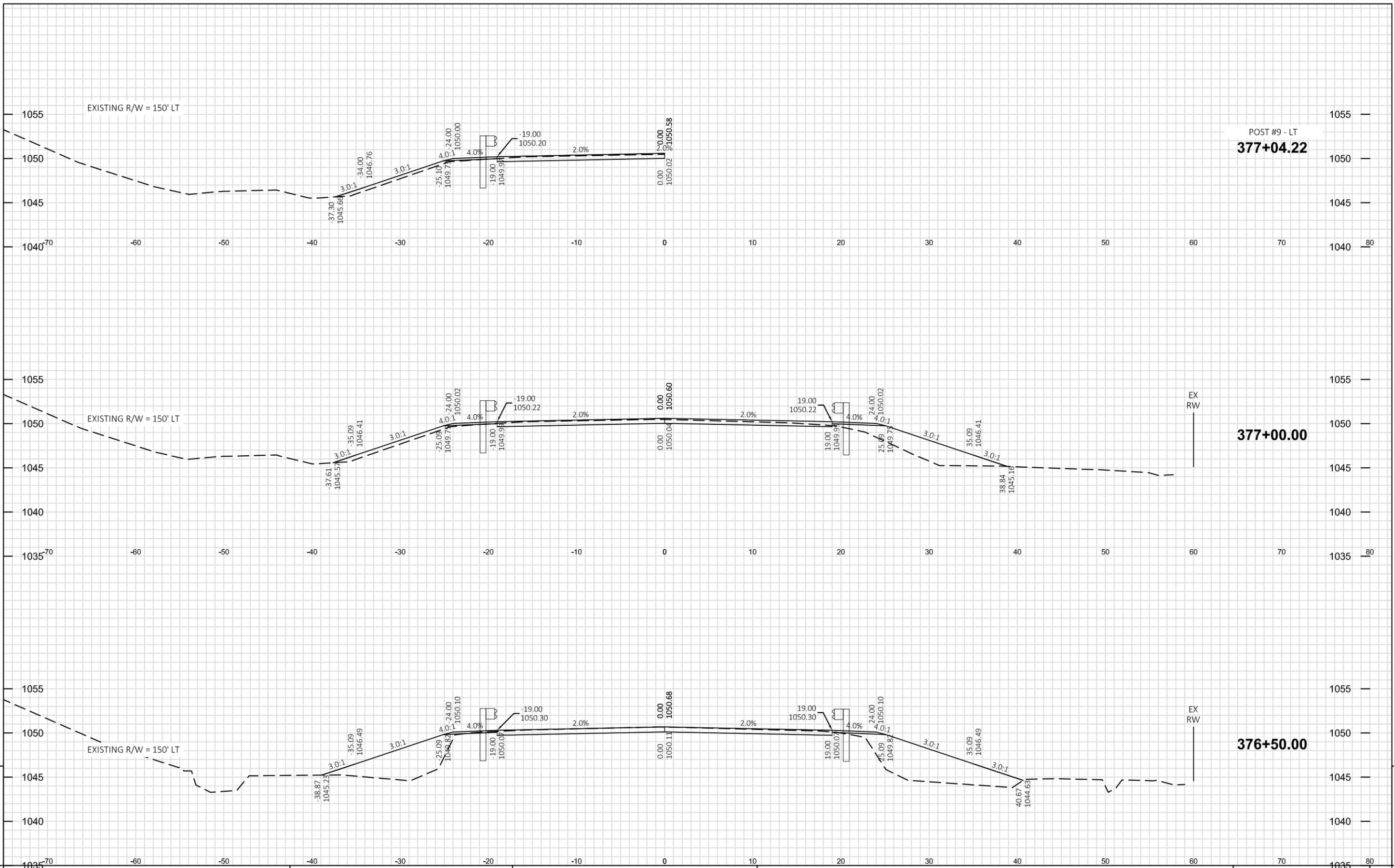
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CROSS SECTIONS: GUARDRAIL

SHEET

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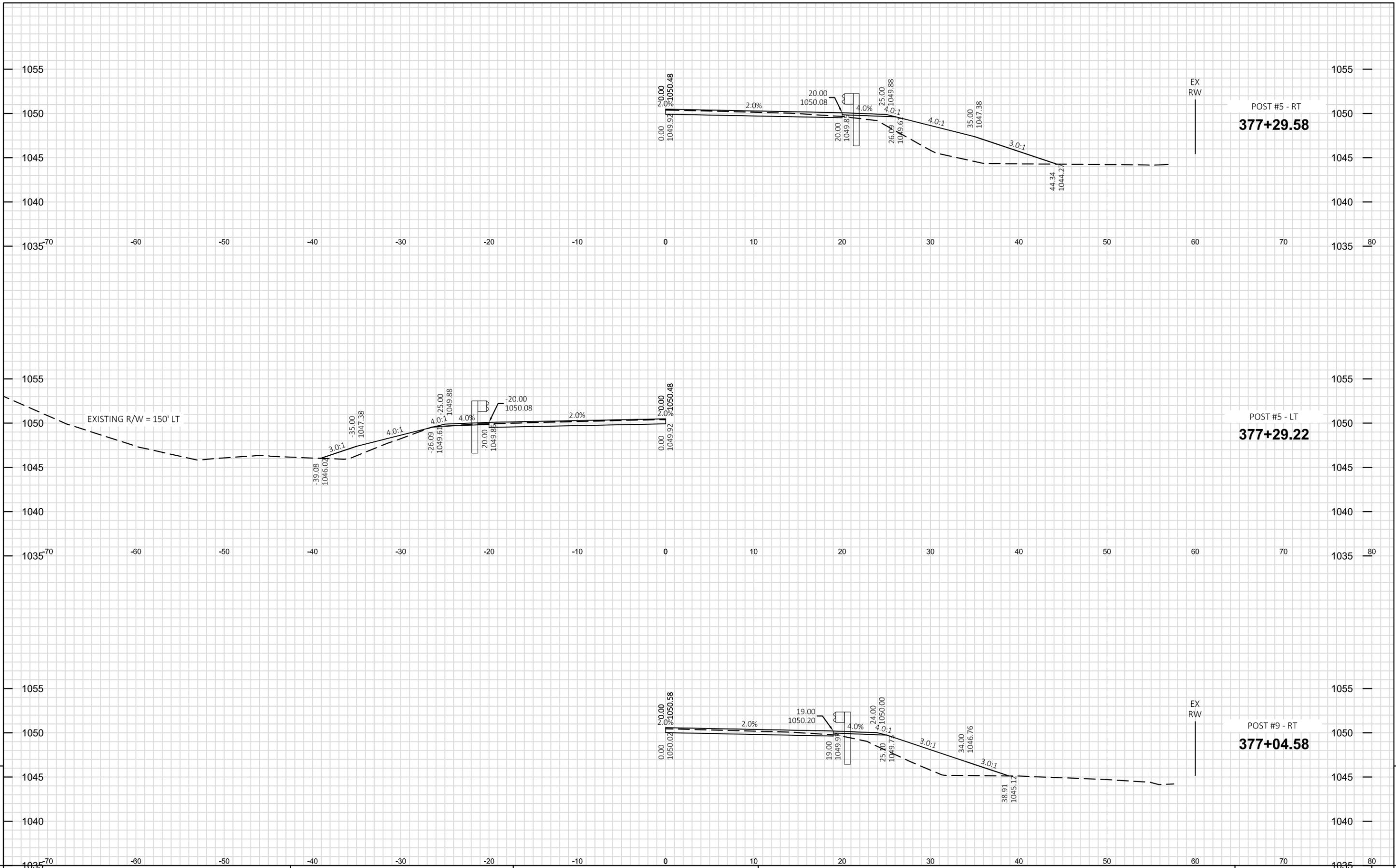
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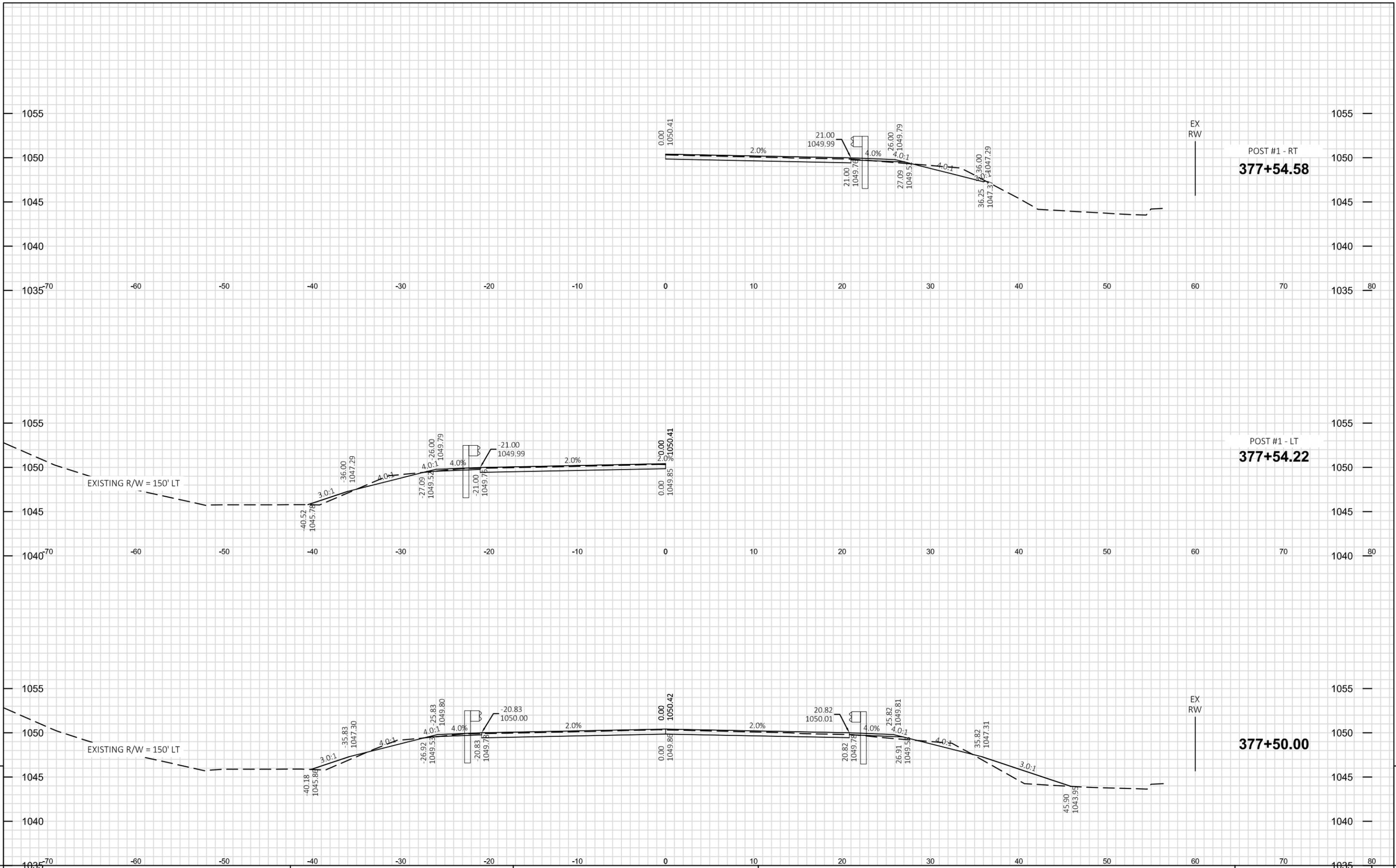


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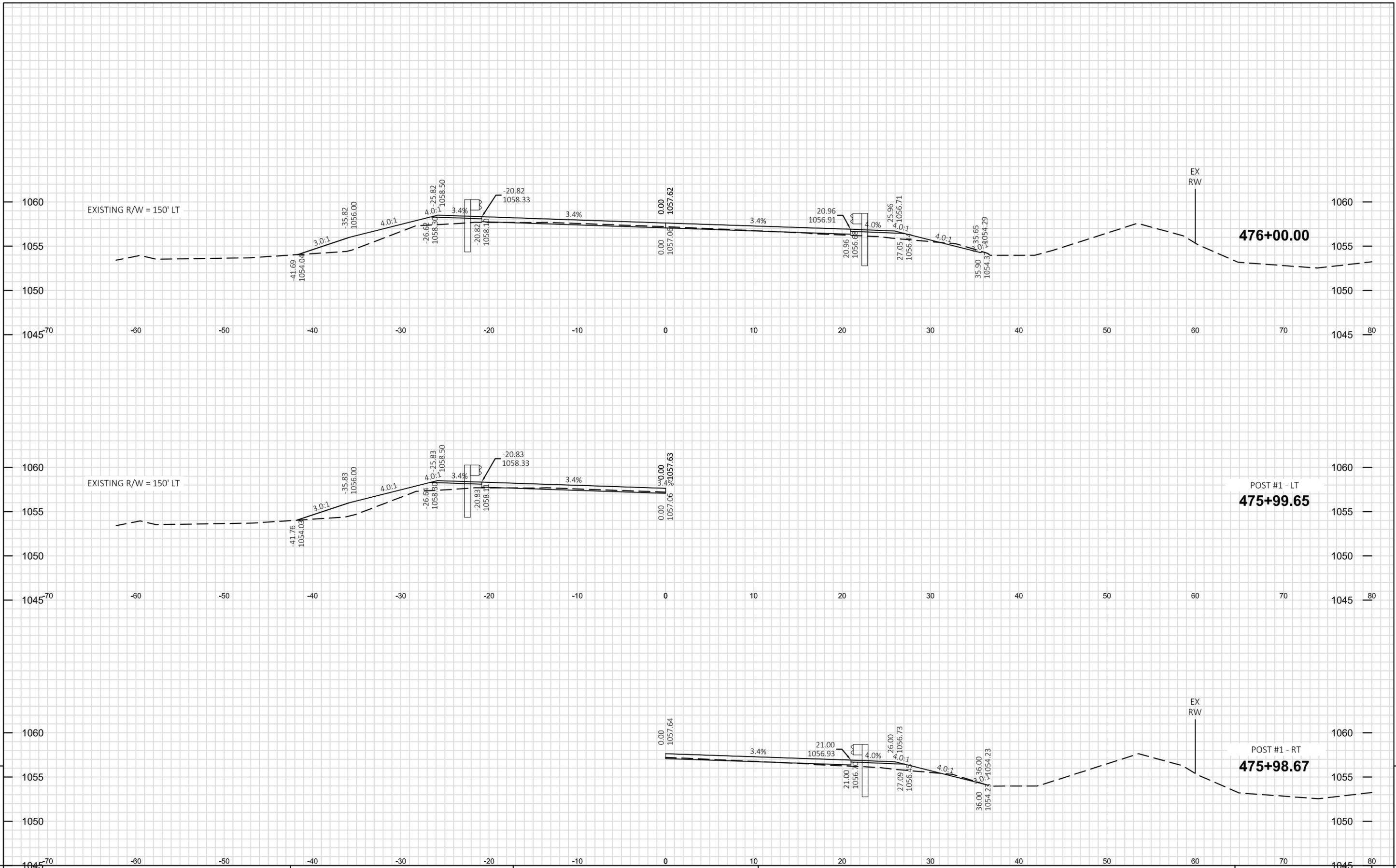


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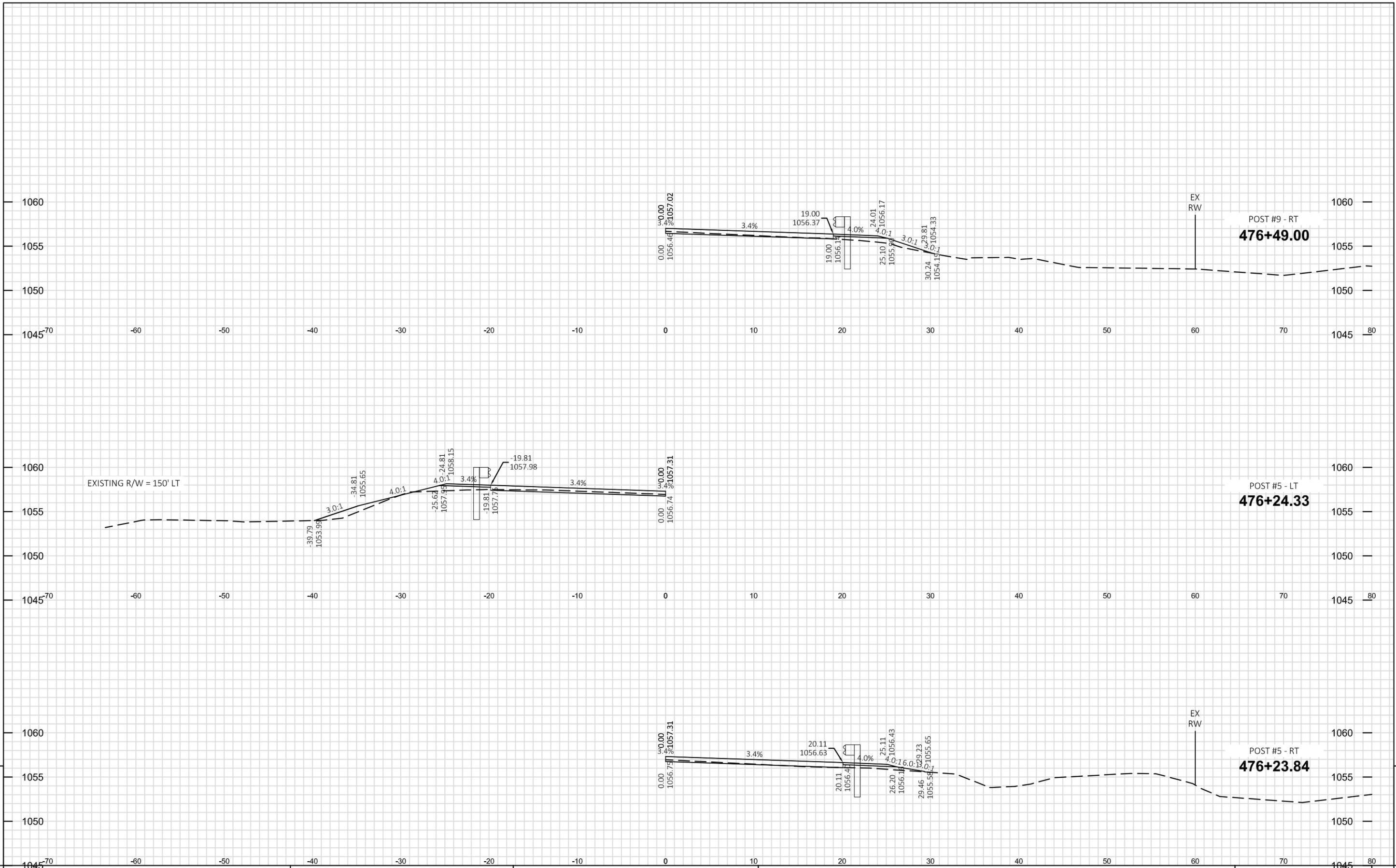
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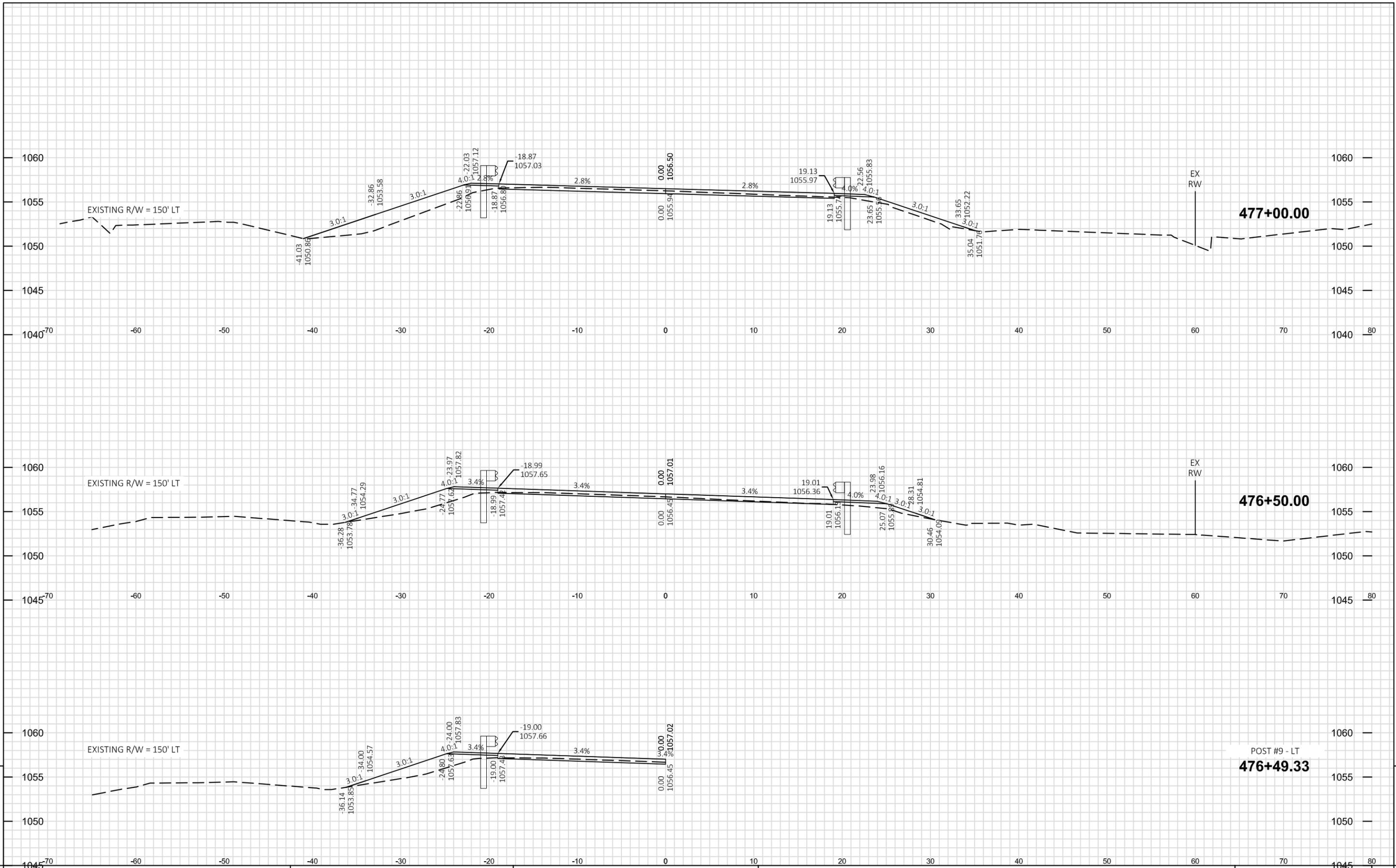
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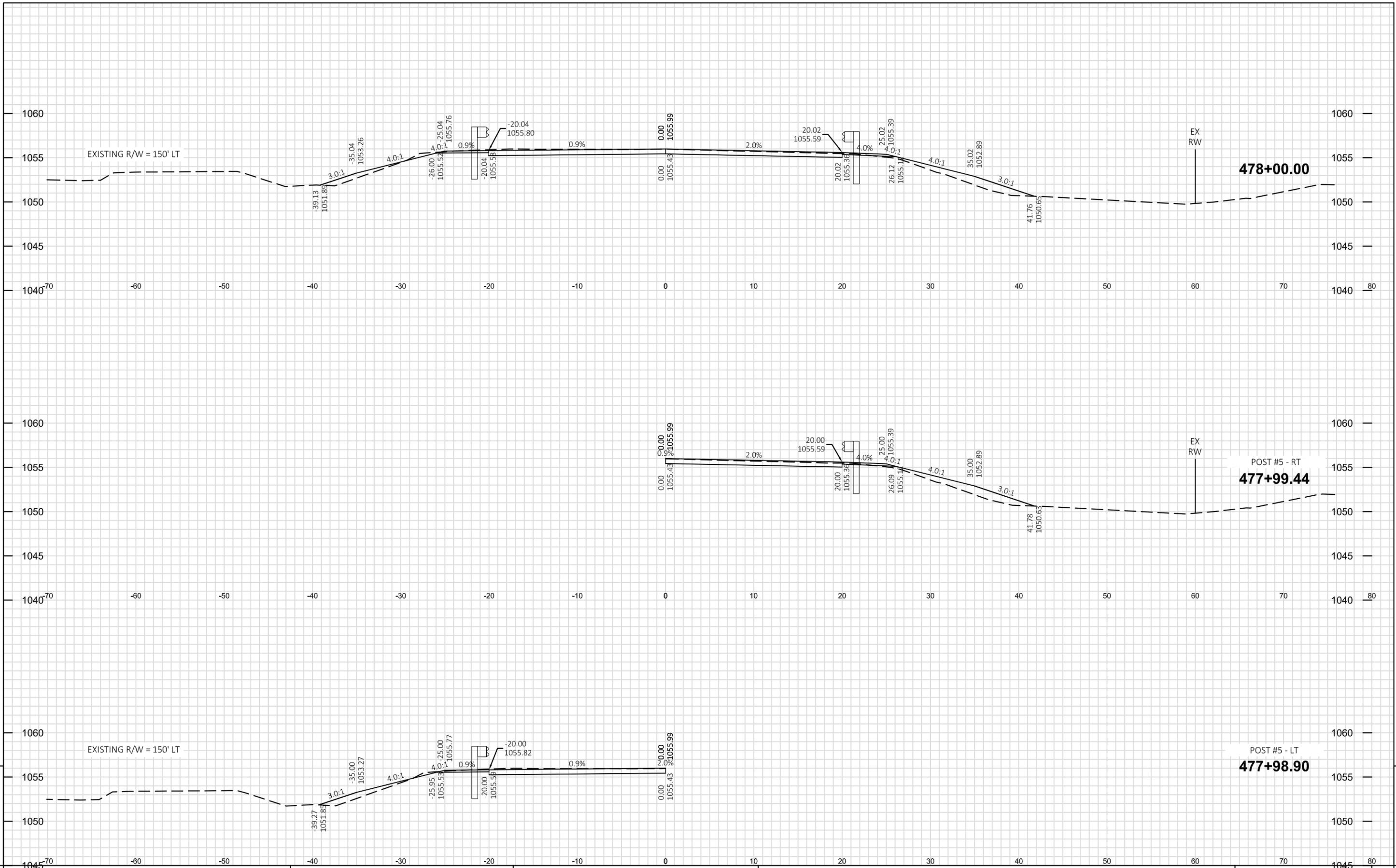


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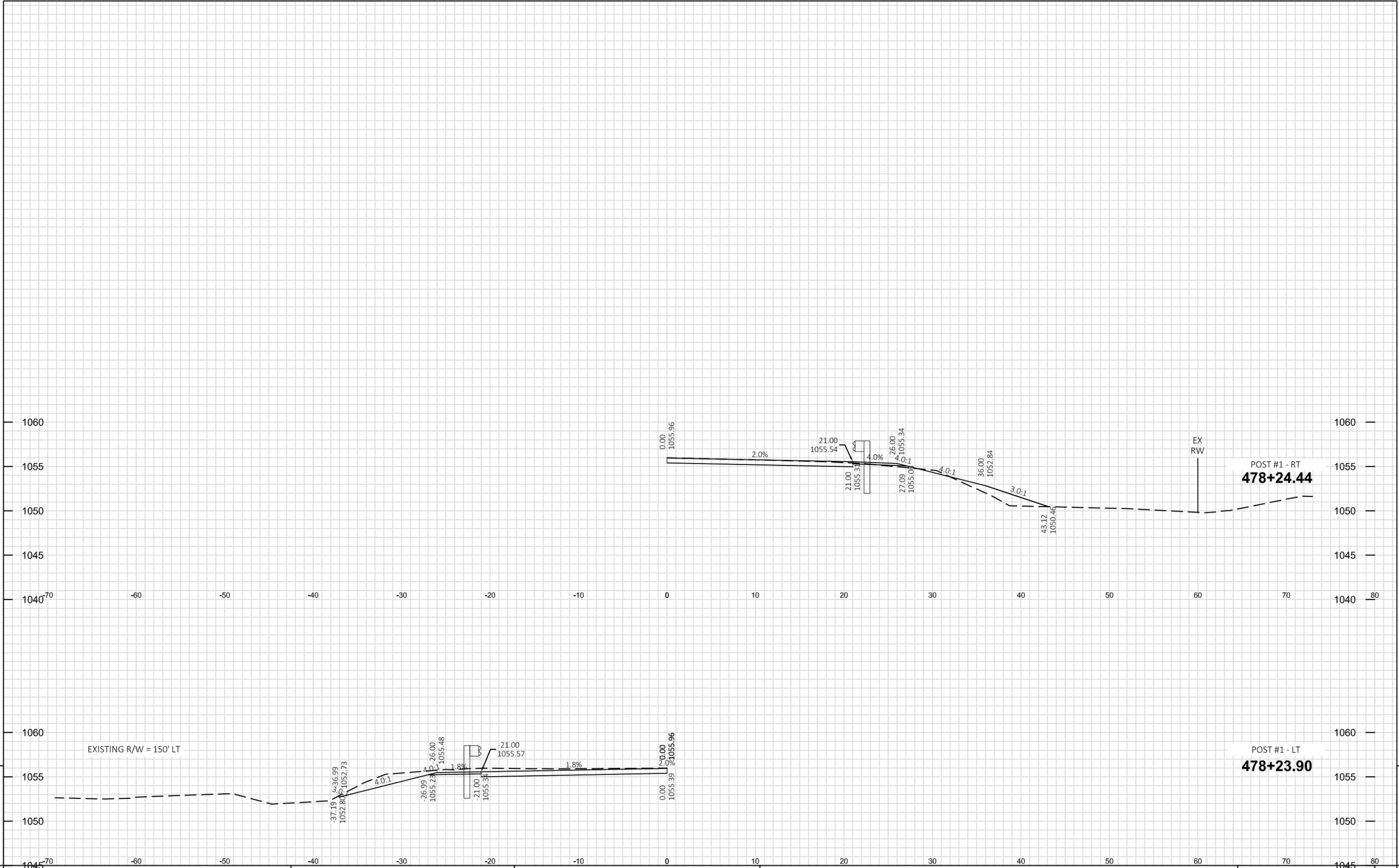
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COUNTY: CLARK

CROSS SECTIONS: GUARDRAIL

SHEET

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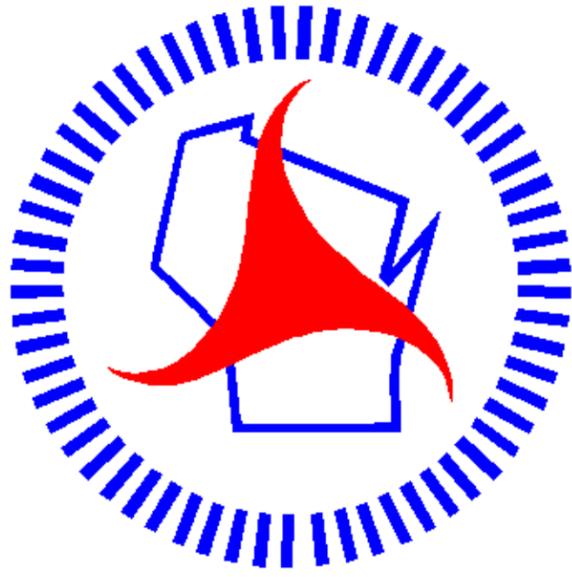


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PROJECT NO: 1520-02-72	HWY: USH 10	COUNTY: CLARK	CROSS SECTIONS: GUARDRAIL	SHEET E
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Notes



Wisconsin Department of Transportation

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