

MAD

DECEMBER 2022

PROJECT ID: 5307-00-73

WITH: 5720-00-74

COUNTY: LAFAYETTE

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plan
Section No. 5	Plan and Profile (Incl. Erosion Control Plans)
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 54

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

STH 11 - STH 81

Ames Branch Bridge B-33-0139

CTH O

LAFAYETTE COUNTY

STATE PROJECT NUMBER
5307-00-73

STATE PROJECT		FEDERAL PROJECT	
5307-00-73		PROJECT	CONTRACT
		WISC 2023087	1

ACCEPTED FOR
LAFAYETTE COUNTY

Date: 7/19/22 *Don Rulz*
(HIGHWAY COMMISSIONER)

ORIGINAL PLANS PREPARED BY
AYRES

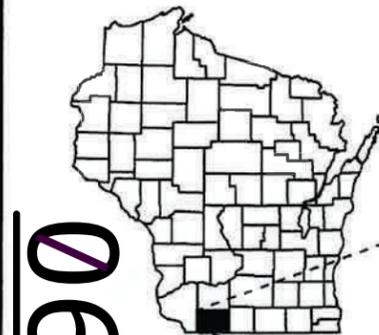
AMANDA M. INMAN
44690
OREGON
WI
PROFESSIONAL ENGINEER
Amanda M. Inman
7/21/2022

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor _____ AYRES ASSOCIATES
Designer _____ AYRES ASSOCIATES
Project Manager _____ ZACH PEARSON
Regional Examiner _____
Regional Supervisor _____ KYLE HEMP

APPROVED FOR THE DEPARTMENT
DATE: 08/01/22 *[Signature]*
(Signature)



06

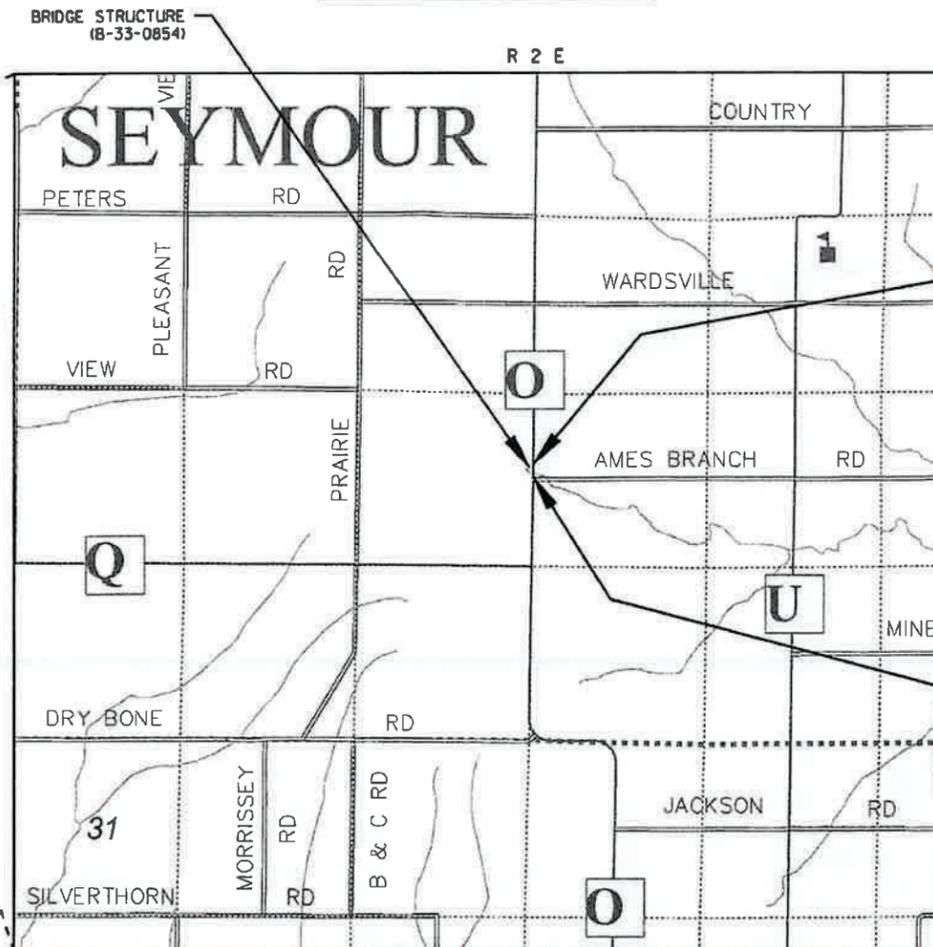
DESIGN DESIGNATION 5307-00-73

A.A.D.T. (2023)	=	870
A.A.D.T. (2043)	=	960
D.H.V.	=	"
D.D.	=	"
T.	=	7.2%
DESIGN SPEED	=	40 MPH
ESALS	=	110,000

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
MARSH AREA	STORM SEWER
WOODED OR SHRUB AREA	TELEPHONE
	WATER
	UTILITY PEDESTAL
	POWER POLE
	TELEPHONE POLE

ROCK
LABEL
31.36
36.36
FO
G
SAN
SS
T
W
⊗
⊙



LAYOUT
SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.025 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), LAFAYETTE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

E

GENERAL NOTES

NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT LOCATION THAT ARE NOT SHOWN. THE CONTRACTOR IS RESPONSIBLE FOR FIELD LOCATING ALL UTILITIES.

A SAWED JOINT WILL BE REQUIRED WHERE NEW PAVEMENT IS TO MEET AN EXISTING PAVED SURFACE.

EXACT TRAFFIC CONTROL LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

ALL SIGN LOCATIONS SHALL BE REVIEWED BY THE ENGINEER PRIOR TO INSTALLATION.

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS DESIGNATED FOR REMOVAL BY THE ENGINEER.

PROTECT FROM DAMAGE AND COMPLETE SHOULDER WORK AROUND ANY EXISTING SIGNS OR MAILBOXES THAT ARE TO REMAIN IN PLACE.

RESTORATION OF EXPOSED SLOPES AND DITCHES SHALL TAKE PLACE WITHIN 7 CALENDAR DAYS AFTER FINISHED GRADING IS COMPLETE.

WETLANDS ARE PRESENT IN THE PROJECT AREA. DO NOT DISTURB WETLANDS OUTSIDE THE PROPOSED SLOPE INTERCEPTS

IF AN EXISTING SIGN IS TO BE REMOVED AND REPLACED WITH A NEW SIGN, DO NOT REMOVE THE EXISTING SIGN PRIOR TO INSTALLATION OF THE NEW SIGN.

THE LOCATIONS OF EROSION CONTROL ITEMS SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

FERTILIZER SHALL NOT BE USED WITHIN 20 FEET OF NAVIGABLE WATERWAYS OR WETLANDS.

ASPHALT PAVEMENT LAYERS:
-UPPER: 1.75-INCH
-LOWER: 2.25-INCH

ABBREVIATIONS

A.D.T.	AVERAGE DAILY TRAFFIC
ATMS	ARTERIAL TRAFFIC MANAGEMENT SYSTEM
BM	BENCHMARK
BOC	BACK OF CURB
BTWN	BETWEEN
C&G	CURB AND GUTTER
C.E.	COMMERCIAL ENTRANCE
CONST	CONSTRUCTION
CP	CONTROL POINT
CTR.	CENTER
D.D.	DIRECTIONAL DISTRIBUTION
D.H.T.	DESIGN HOURLY VOLUME
DMS	DYNAMIC MESSAGE SIGN
EB	EASTBOUND
EXIST	EXISTING
GALV.	GALVANIZED
HMA	HOT MIX ASPHALT
H.S.	HIGH STRENGTH
ITS	INTELLIGENT TRAFFIC SYSTEM
MAX	MAXIMUM
MIN	MINIMUM
NB	NORTHBOUND
NOR	NORMAL
PC	POINT OF CURVATURE
PCC	POINT OF COMMON CURVATURE
PGL	PROFILE GRADE LINE
PI	POINT OF INTERSECTION
PRC	POINT OF REVERSE CURVATURE
PT	POINT OF TANGENCY
PVT	PAVEMENT
R/L	REFERENCE LINE
REQ'D	REQUIRED
SB	SOUTHBOUND
SYM	SYMMETRICAL
T.	PERCENT TRUCKS
TCC	TRAFFIC CONDITION CAMERA
TYP	TYPICAL
VAR	VARIABLE
WB	WESTBOUND
WT.	WEIGHT
X-WALK	CROSS WALK

PROJECT CONTACTS

LAFAYETTE COUNTY HIGHWAY DEPARTMENT
 DAN RIELLY
 HIGHWAY COMMISSIONER
 12016 HILL STREET
 P.O. BOX 100
 DARLINGTON, WI 53530
 P: (608) 776-4917
 E: DAN.RIELLY@LAFAYETTECOUNTYWI.ORG

WISCONSIN DEPARTMENT OF NATURAL RESOURCES
 SHELLEY NELSON
 SOUTHWEST REGION HEADQUARTERS
 3911 FISH HATCHERY ROAD
 FITCHBURG, WI 53711
 P: (608) 444-2835
 E: SHELLEY.NELSON@WISCONSIN.GOV

DESIGNER
 AMANDA INMAN, PE
 AYRES ASSOCIATES
 5201 EAST TERRACE DRIVE, SUITE 200
 MADISON, WI 53718
 P: (608) 443-1239
 E: INMANA@AYRESASSOCIATES.COM

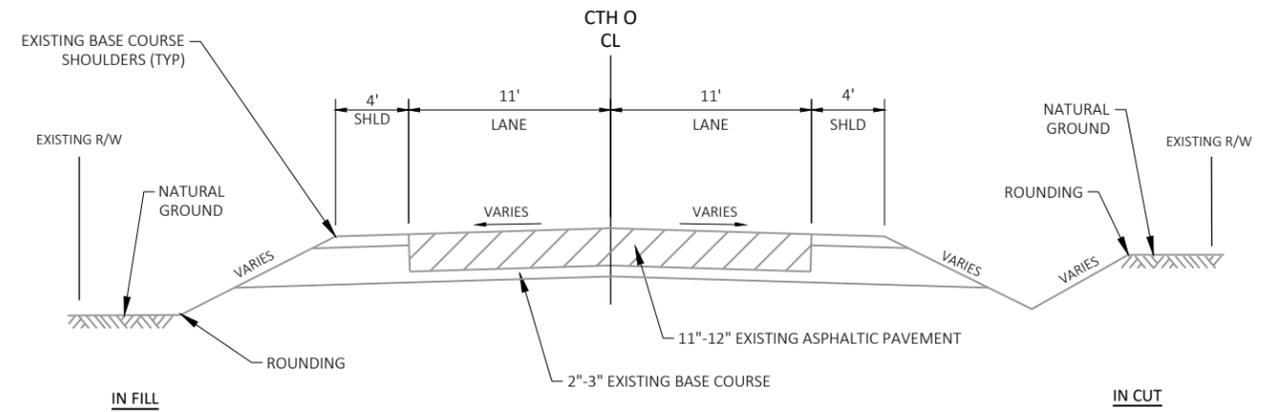
UTILITIES
 LUMEN
 DOUG MCGOWAN
 135 NORTH BONSON STREET
 PLATTEVILLE, WI 53818
 P: (608) 342-4316
 P: (608) 482-5377
 E: DOUG.MCGOWAN1@LUMEN.COM

** DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

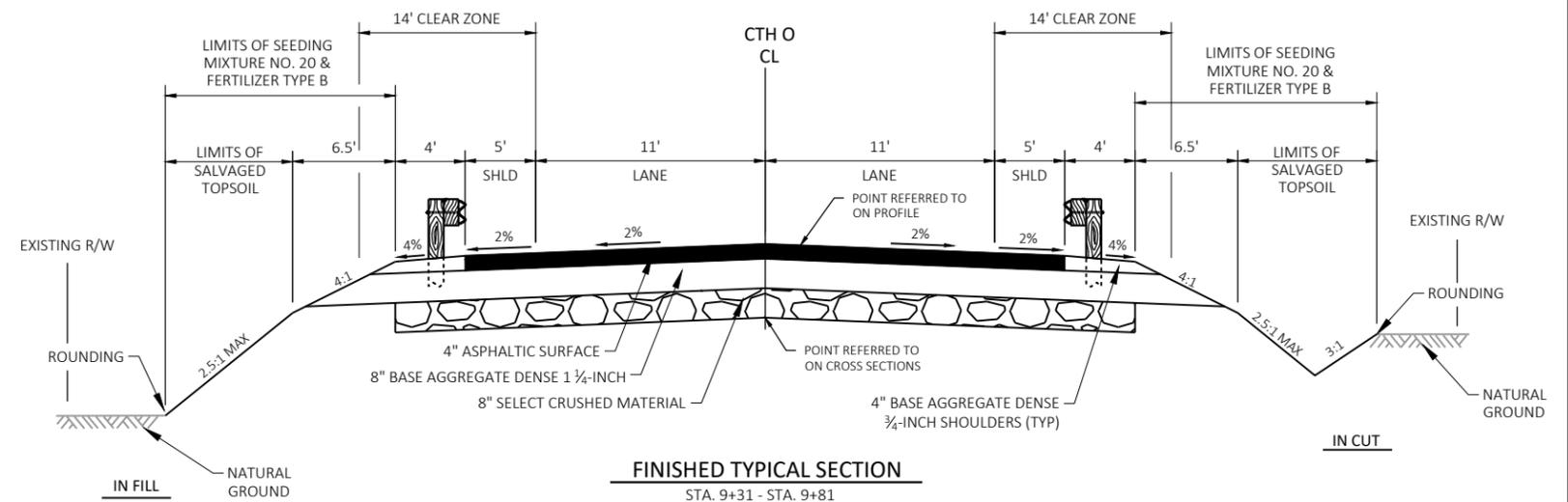


Dial 811 or (800)242-8511

www.DiggersHotline.com

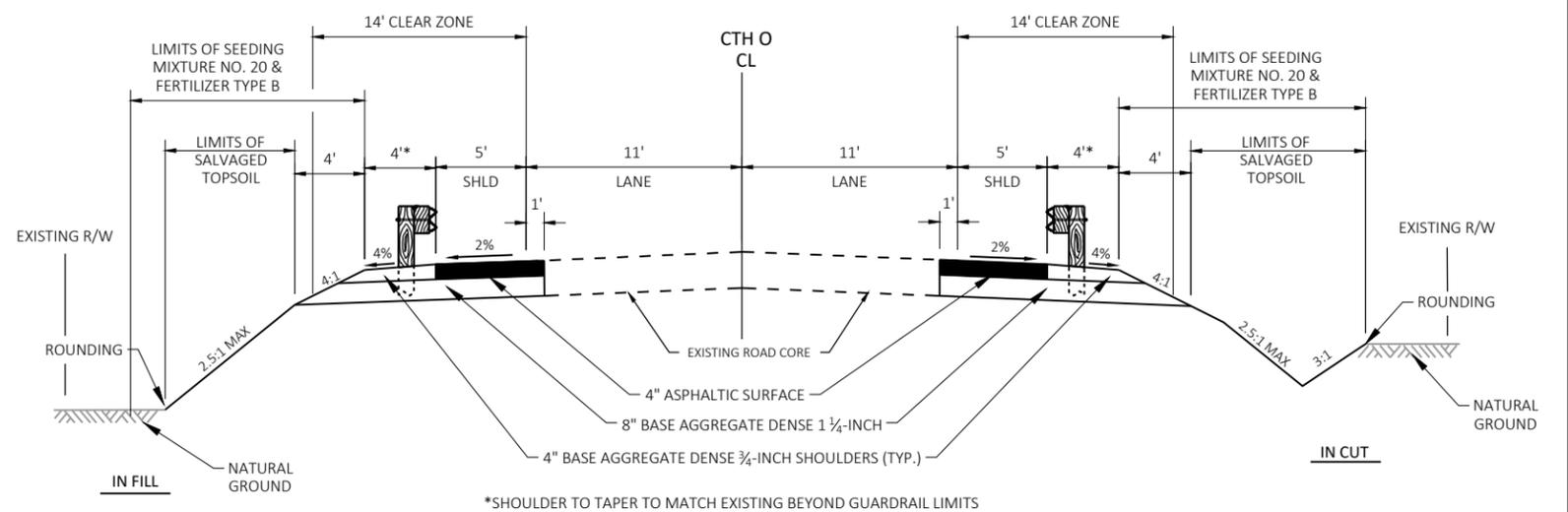


TYPICAL EXISTING SECTION



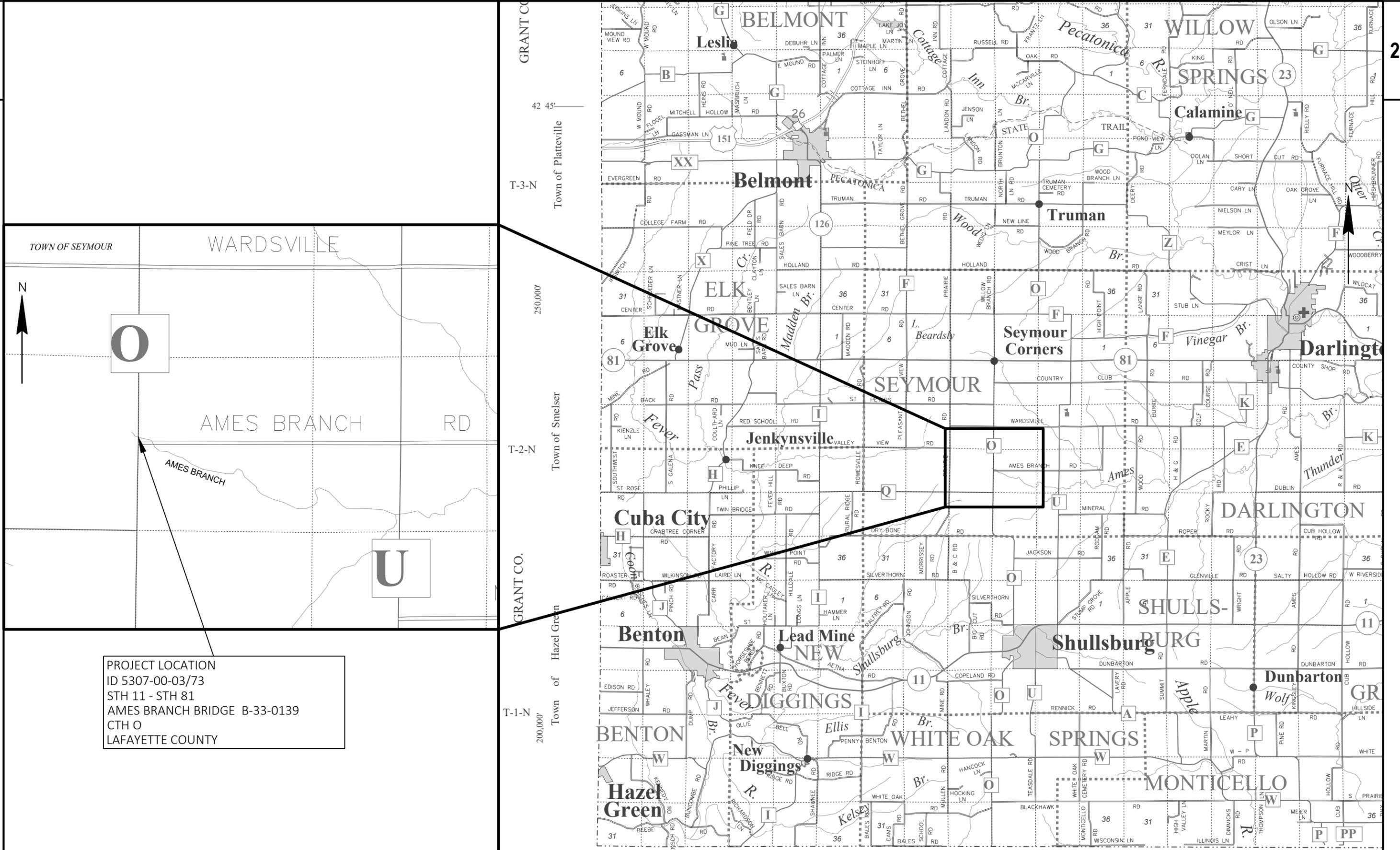
FINISHED TYPICAL SECTION

STA. 9+31 - STA. 9+81
STA. 10+11 - STA. 10+61



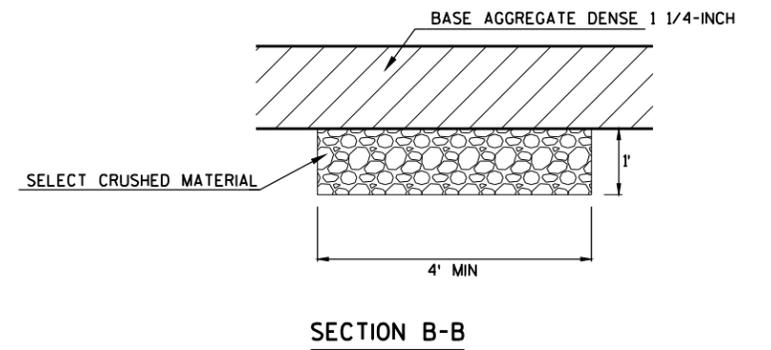
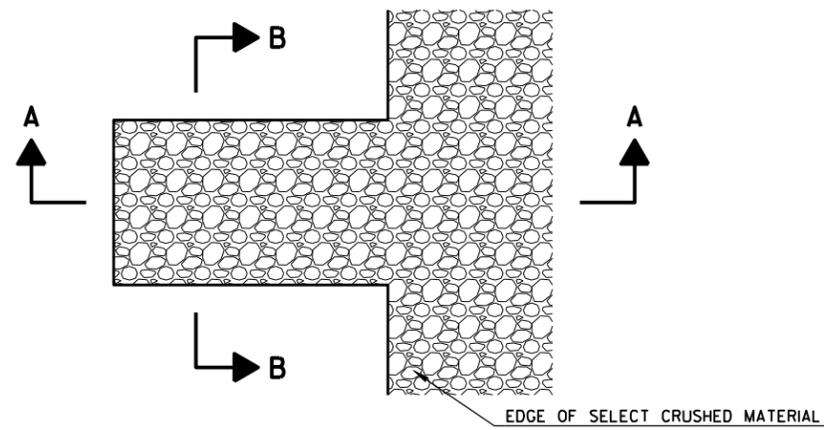
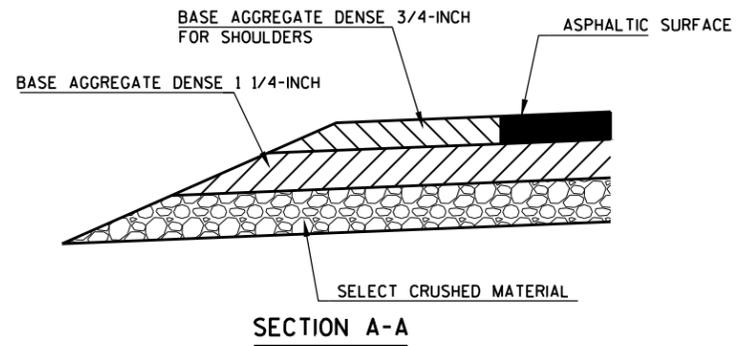
FINISHED TYPICAL SECTION

STA. 8+80 - STA. 9+31
STA. 10+61 - STA. 12+00



PROJECT LOCATION
 ID 5307-00-03/73
 STH 11 - STH 81
 AMES BRANCH BRIDGE B-33-0139
 CTH O
 LAFAYETTE COUNTY

PROJECT NO: 5307-00-73	HWY: CTH O	COUNTY: LAFAYETTE	PROJECT OVERVIEW	SHEET	E
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DETAIL FOR FRENCH DRAINS

EXACT LOCATIONS TO BE DETERMINED IN THE FIELD BY THE ENGINEER.

EXCAVATION REQUIRED TO CONSTRUCT FRENCH DRAINS SHALL BE CONSIDERED INCIDENTAL TO THE ITEM SELECT CRUSHED MATERIAL.

DO NOT COVER SELECT CRUSHED MATERIAL WITH TOPSOIL.

Estimate Of Quantities By Plan Sets

5307-00-73

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	1.000	1.000
0004	201.0205	Grubbing	STA	1.000	1.000
0006	203.0250	Removing Structure Over Waterway Remove Debris (structure) 01. B-33-0854	EACH	1.000	1.000
0010	205.0100	Excavation Common	CY	285.000	285.000
0012	206.1001	Excavation for Structures Bridges (structure) 01. B-33-0139	EACH	1.000	1.000
0016	210.1500	Backfill Structure Type A	TON	480.000	480.000
0018	213.0100	Finishing Roadway (project) 01. 5307-00-73	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	100.000	100.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	690.000	690.000
0026	312.0110	Select Crushed Material	TON	580.000	580.000
0028	455.0605	Tack Coat	GAL	44.000	44.000
0030	465.0105	Asphaltic Surface	TON	139.000	139.000
0032	502.0100	Concrete Masonry Bridges	CY	124.000	124.000
0034	502.3200	Protective Surface Treatment	SY	166.000	166.000
0036	505.0400	Bar Steel Reinforcement HS Structures	LB	5,200.000	5,200.000
0038	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	15,090.000	15,090.000
0040	513.4061	Railing Tubular Type M	LF	66.000	66.000
0042	516.0500	Rubberized Membrane Waterproofing	SY	14.000	14.000
0044	550.0020	Pre-Boring Rock or Consolidated Materials	LF	92.000	92.000
0046	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	140.000	140.000
0050	606.0300	Riprap Heavy	CY	140.000	140.000
0052	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	170.000	170.000
0054	614.0920	Salvaged Rail	LF	108.000	108.000
0056	614.2500	MGS Thrie Beam Transition	LF	158.000	158.000
0058	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0060	618.0100	Maintenance And Repair of Haul Roads (project) 01. 5307-00-73	EACH	1.000	1.000
0064	619.1000	Mobilization	EACH	0.500	0.500
0066	623.0200	Dust Control Surface Treatment	SY	1,330.000	1,330.000
0068	624.0100	Water	MGAL	9.000	9.000
0070	625.0500	Salvaged Topsoil	SY	153.000	153.000
0072	628.1504	Silt Fence	LF	720.000	720.000
0074	628.1520	Silt Fence Maintenance	LF	1,440.000	1,440.000
0076	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0078	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0080	628.2008	Erosion Mat Urban Class I Type B	SY	204.000	204.000
0082	628.6005	Turbidity Barriers	SY	188.000	188.000
0084	628.7504	Temporary Ditch Checks	LF	20.000	20.000
0086	629.0210	Fertilizer Type B	CWT	1.200	1.200
0088	630.0120	Seeding Mixture No. 20	LB	18.000	18.000
0090	630.0200	Seeding Temporary	LB	18.000	18.000
0092	630.0300	Seeding Borrow Pit	LB	0.500	0.500
0094	630.0500	Seed Water	MGAL	12.900	12.900
0096	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0098	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0100	638.2602	Removing Signs Type II	EACH	6.000	6.000
0102	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0104	642.5001	Field Office Type B	EACH	0.500	0.500
0106	643.0420	Traffic Control Barricades Type III	DAY	2,232.000	2,232.000
0108	643.0705	Traffic Control Warning Lights Type A	DAY	2,976.000	2,976.000

Estimate Of Quantities By Plan Sets

5307-00-73

Line	Item	Item Description	Unit	Total	Qty
0110	643.0900	Traffic Control Signs	DAY	1,736.000	1,736.000
0112	643.5000	Traffic Control	EACH	0.500	0.500
0114	645.0111	Geotextile Type DF Schedule A	SY	110.000	110.000
0116	645.0120	Geotextile Type HR	SY	280.000	280.000
0118	650.4500	Construction Staking Subgrade	LF	100.000	100.000
0120	650.5000	Construction Staking Base	LF	290.000	290.000
0122	650.6501	Construction Staking Structure Layout (structure) 01. B-33-0139	EACH	1.000	1.000
0126	650.9911	Construction Staking Supplemental Control (project) 01. 5307-00-73	EACH	1.000	1.000
0130	650.9920	Construction Staking Slope Stakes	LF	290.000	290.000
0132	690.0150	Sawing Asphalt	LF	450.000	450.000
0134	715.0502	Incentive Strength Concrete Structures	DOL	744.000	744.000
0136	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000

CTH O EARTHWORK SUMMARY

From/To Station	Location	Common Excavation (1) (Item 205.0100)		Unexpanded Fill	Expanded Fill (2) Factor 1.30	Mass Ordinate +/- (3)	Waste	Borrow (Item 208.0100)	Comment:
		Cut	Unusable						
8+84 to 9+85	CTH O, SOUTH APPROACH	98	36	12	16	82		82	
10+15 to 12+00	CTH O, NORTH APPROACH	113	38	95	124	-11	-11		
TOTAL		285			140			71	

- 1) Common Excavation is the Cut. Unusable excavation is existing pavement. Item number 205.0100.
- 2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
- 3) The Mass Ordinate + or - Qty calculated for the side of the waterway. Plus quantity indicates an excess of material on the side of the waterway.
- 4) All quantities shown in CY.

BASE AGGREGATE

CATEGORY	STATION	TO	STATION	LOCATION	305.0110	305.0120	312.0110	624.0100	REMARKS
					BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	SELECT CRUSHED MATERIAL TON	WATER MGAL	
0010	9+31	-	9+81	MAINLINE	50	330	290	4	SOUTH APPROACH
0010	10+11	-	10+61	MAINLINE	50	360	290	5	NORTH APPROACH
TOTAL 0010					100	690	580	9	

CLEARING & GRUBBING

CATEGORY	STATION	TO	STATION	LOCATION	201.0105	201.0205
					CLEARING STA	GRUBBING STA
0010	9+00	-	10+00	RT	1	1
TOTAL 0010					1	1

ASPHALT

CATEGORY	STATION	TO	STATION	LOCATION	* 455.0605	** 465.0105	REMARKS
					TACK COAT GAL	ASPHALTIC SURFACE TON	
0010	8+80	-	9+81	MAINLINE	19	59	SOUTH APPROACH
0010	10+11	-	12+00	MAINLINE	25	80	NORTH APPROACH
TOTAL 0010					44	139	

- NOTES:
 * TACK COAT APPLICATION RATE = 0.07 GAL/SY
 ** ASSUMED ASPHALT AT 112 LBS/SY/IN

GUARDRAIL

CATEGORY	STATION	TO	STATION	LOCATION	614.0920	614.2500	614.2610
					SALVAGED RAIL LF	MGS THRIE BEAM TRANSITION LF	MGS GUARDRAIL TERMINAL EAT EACH
0010	8+80	-	10+00	LT	28	39.5	1
0010	8+80	-	10+00	RT	26	39.5	1
0010	10+00	-	12+00	LT	27	39.5	1
0010	10+00	-	12+00	RT	27	39.5	1
TOTAL 0010					108	158	4

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED

EROSION CONTROL AND FINISHING ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	625.0500 SALVAGED TOPSOIL SY	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	628.6005 TURBIDITY BARRIERS SY	628.7504 TEMPORARY DITCH CHECKS LF	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB	630.0300 SEEDING BORROW PIT LB	630.0500 SEED WATER MGAL
0010	8+80	-	10+00	LT	16	--	--	18	-	10	0.1	2	2	-	1.3
0010	8+80	-	10+00	RT	6	125	250	14	88	10	0.1	2	2	0.4	1.1
0010	10+00	-	12+00	LT	62	230	460	73	-	-	0.2	5	5	-	3.8
0010	10+00	-	12+00	RT	69	220	440	80	86	-	0.2	5	5	-	3.8
0010			UNDISTRIBUTED		-	145	290	19	14	-	0.6	4	4	0.1	2.9
			TOTAL 0010		153	720	1,440	204	188	20	1.2	18	18	0.5	12.9

SIGNS

CATEGORY	STATION	LOCATION	634.0614 POSTS WOOD 4X6-INCH X 14- FT EACH	637.2230 SIGNS TYPE II REFLECTIVE F SF	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH	REMARKS
0010		S OF BRIDGE	-	-	1	1	W5-2: NARROW BRIDGE
0010	9+75	RT	1	3	1	1	W5-52R: CLEARANCE STRIPER DOWN LEFT
0010	9+75	LT	1	3	1	1	W5-52L: CLEARANCE STRIPER DOWN RIGHT
0010	10+25	RT	1	3	1	1	W5-52L: CLEARANCE STRIPER DOWN RIGHT
0010	10+25	LT	1	3	1	1	W5-52R: CLEARANCE STRIPER DOWN LEFT
0010		N OF BRIDGE	-	-	1	1	W5-2: NARROW BRIDGE
		TOTAL 0010	4	12	6	6	

TRAFFIC CONTROL

CATEGORY	LOCATION	DURATION DAYS	NO.	643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAY	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A NO.	643.0900 TRAFFIC CONTROL SIGNS DAY	643.5000 TRAFFIC CONTROL EACH	REMARKS		
0010	PER SDD 15C2	124	18	2,232	24	2,976	14	1,736	-	DETAILS C & D
0010	CTH O	-	-	-	-	-	-	-	0.5	
	TOTAL 0010			2,232		2,976		1,736	0.5	

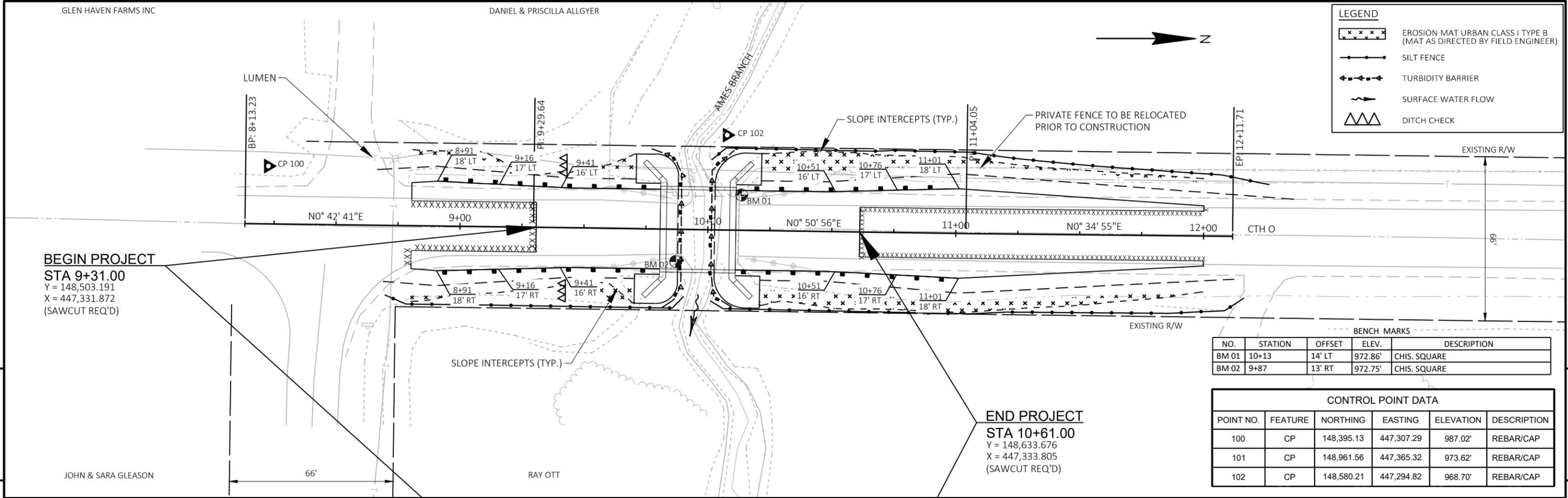
STAKING

CATEGORY	STATION	TO	STATION	LOCATION	650.4500 CONSTRUCTION STAKING SUBGRADE LF	650.5000 CONSTRUCTION STAKING BASE LF	650.6501.01 CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) (01. B-33-0139) EACH	650.9911.01 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 5307-00-73) EACH	650.9920 CONSTRUCTION STAKING SLOPE STAKES LF
0010	8+80	-	12+00	MAINLINE	100	290	-	1	290
			TOTAL 0010		100	290	0	1	290
0020	8+80	-	12+00	B-33-0139	-	-	1	-	-
			TOTAL 0020		0	0	1	0	0
			PROJECT TOTAL		100	290	1	1	290

SAWING ASPHALT

CATEGORY	STATION	LOCATION	690.0150 SAWING ASPHALT LF	REMARKS
0010	8+10-11+90	MAINLINE	430	APPROACHES
		UNDISTRIBUTED	20	
		TOTAL 0010	450	

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED

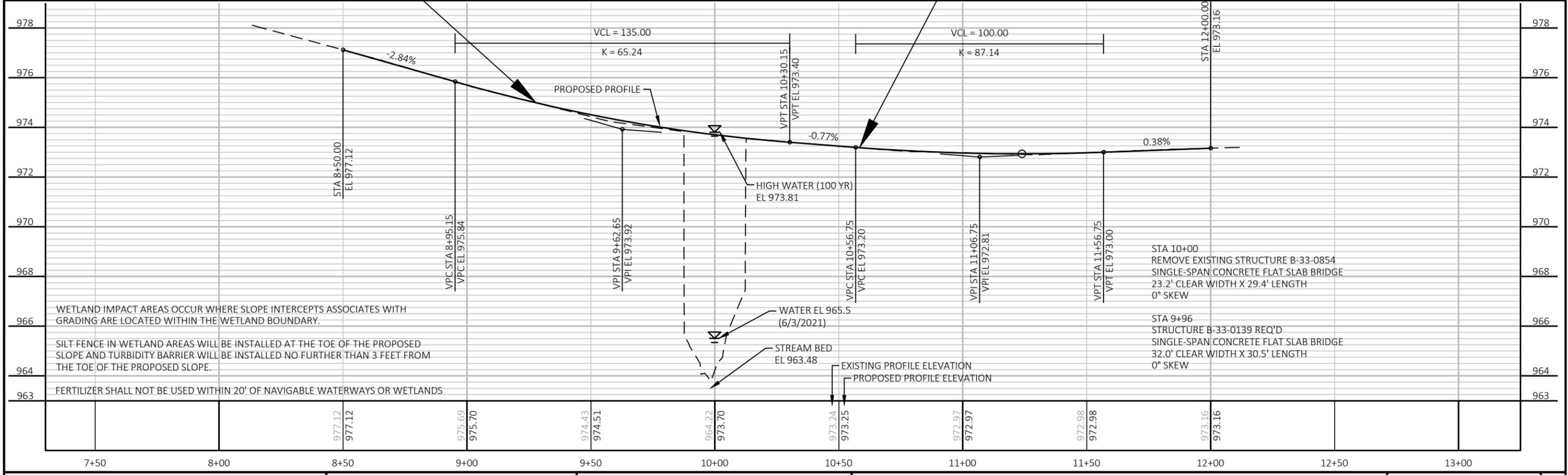


BEGIN PROJECT
STA 9+31.00
 Y = 148,503.191
 X = 447,331.872
 (SAWCUT REQ'D)

END PROJECT
STA 10+61.00
 Y = 148,633.676
 X = 447,333.805
 (SAWCUT REQ'D)

NO.	STATION	OFFSET	ELEV.	DESCRIPTION
BM 01	10+13	14' LT	972.86'	CHIS. SQUARE
BM 02	9+87	13' RT	972.75'	CHIS. SQUARE

CONTROL POINT DATA					
POINT NO.	FEATURE	NORTHING	EASTING	ELEVATION	DESCRIPTION
100	CP	148,395.13	447,307.29	987.02'	REBAR/CAP
101	CP	148,961.56	447,365.32	973.62'	REBAR/CAP
102	CP	148,580.21	447,294.82	968.70'	REBAR/CAP



WETLAND IMPACT AREAS OCCUR WHERE SLOPE INTERCEPTS ASSOCIATES WITH GRADING ARE LOCATED WITHIN THE WETLAND BOUNDARY.

SILT FENCE IN WETLAND AREAS WILL BE INSTALLED AT THE TOE OF THE PROPOSED SLOPE AND TURBIDITY BARRIER WILL BE INSTALLED NO FURTHER THAN 3 FEET FROM THE TOE OF THE PROPOSED SLOPE.

FERTILIZER SHALL NOT BE USED WITHIN 20' OF NAVIGABLE WATERWAYS OR WETLANDS

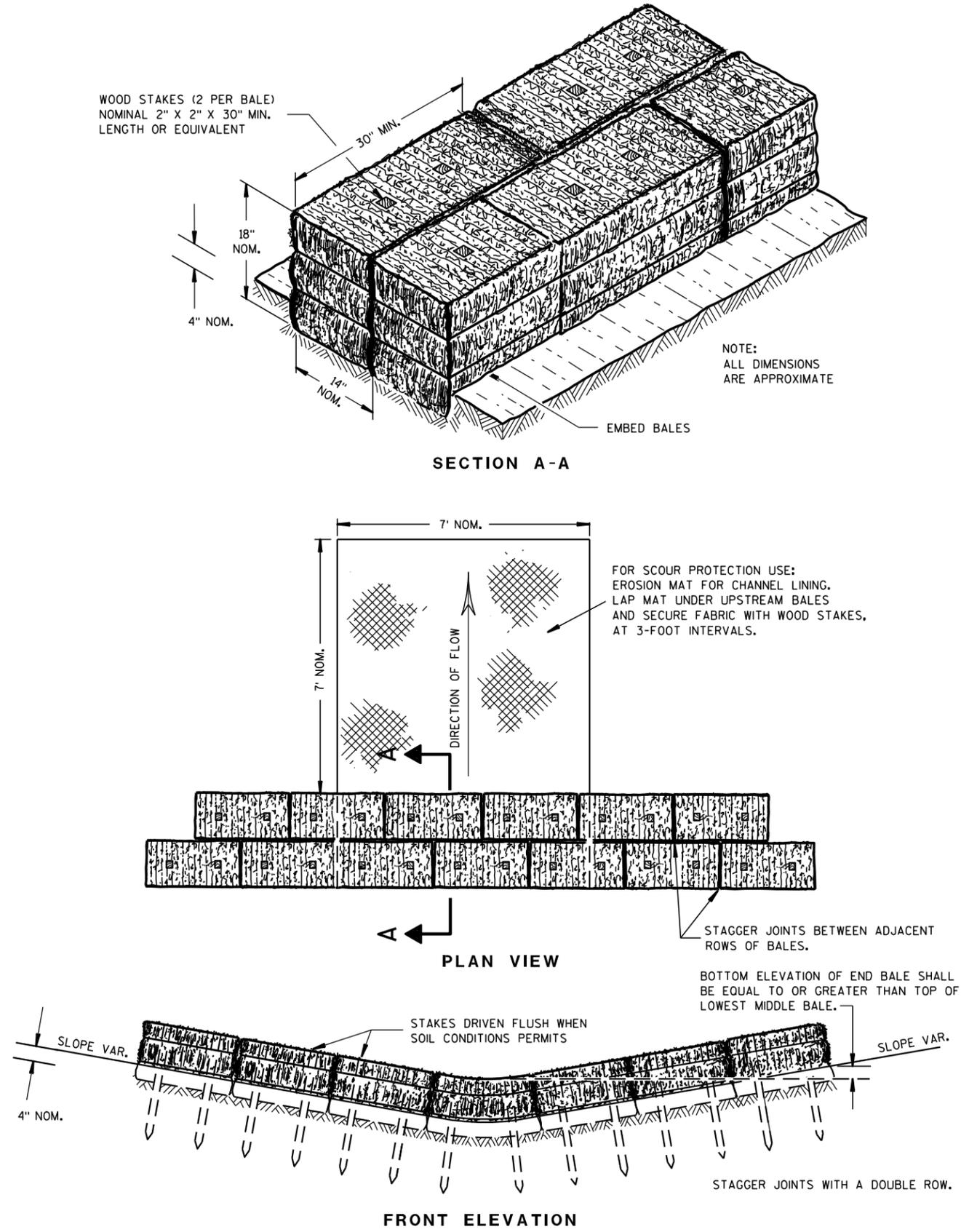
STA 10+00
 REMOVE EXISTING STRUCTURE B-33-0854
 SINGLE-SPAN CONCRETE FLAT SLAB BRIDGE
 23.2' CLEAR WIDTH X 29.4' LENGTH
 0° SKEW

STA 9+96
 STRUCTURE B-33-0139 REQ'D
 SINGLE-SPAN CONCRETE FLAT SLAB BRIDGE
 32.0' CLEAR WIDTH X 30.5' LENGTH
 0° SKEW

PROJECT NO: 5307-00-73	HWY: CTH O	COUNTY: LAFAYETTE	PLAN AND PROFILE: CTH O	SHEET	E
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Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGITUDINAL JOINTS
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-10	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

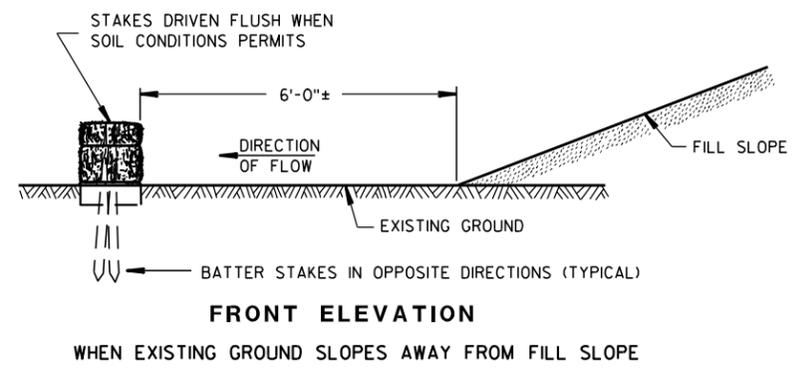
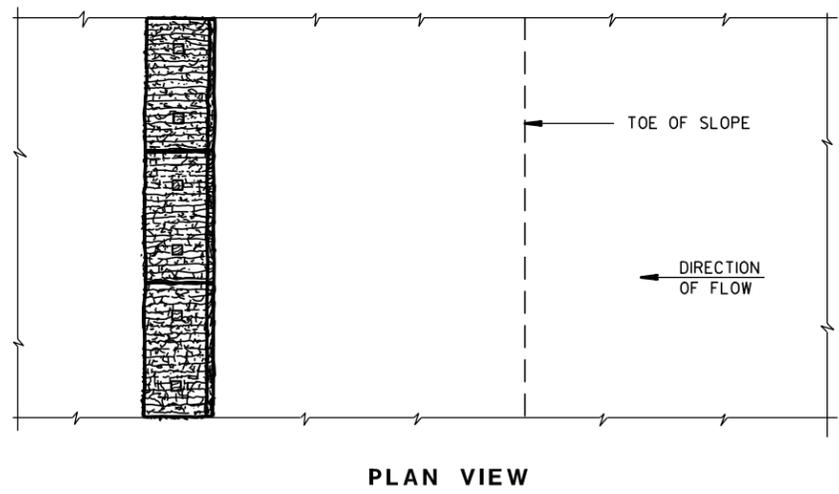
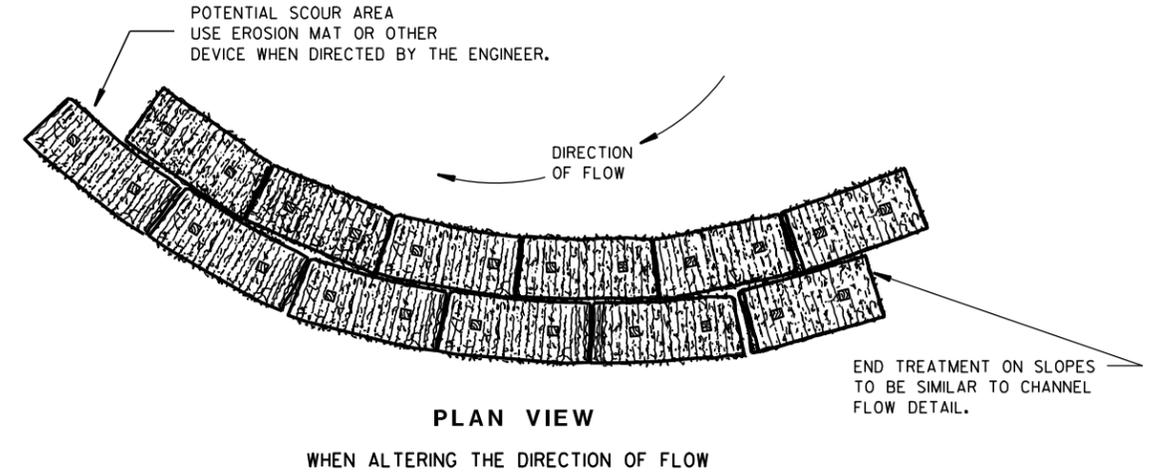


TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

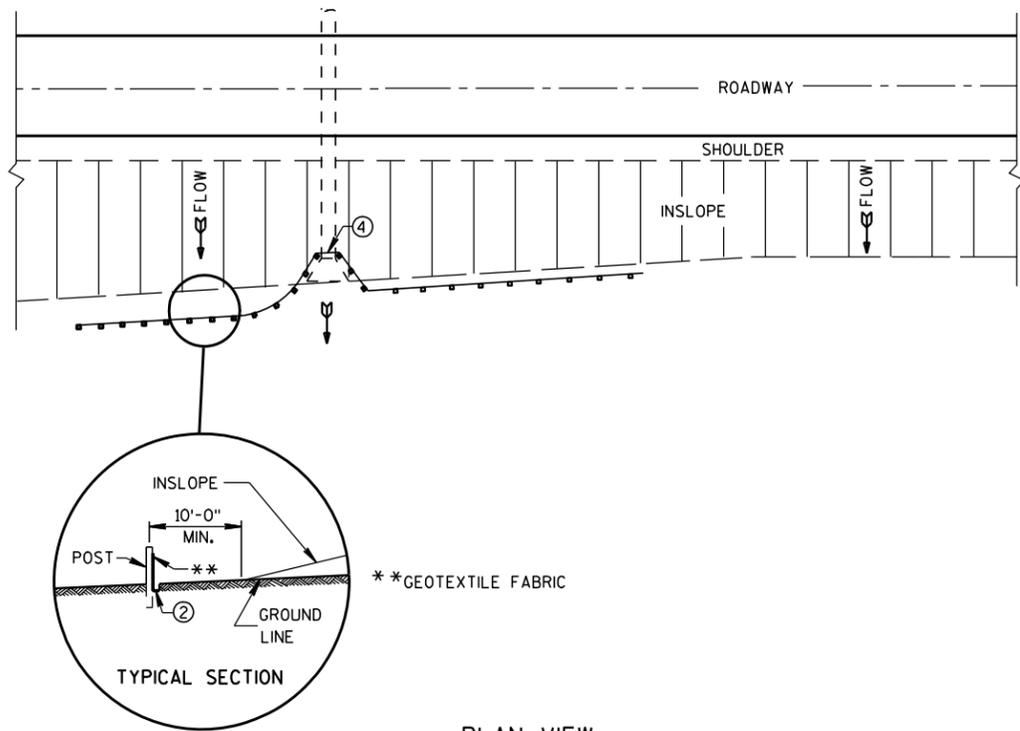


EROSION BALES FOR SHEET FLOW

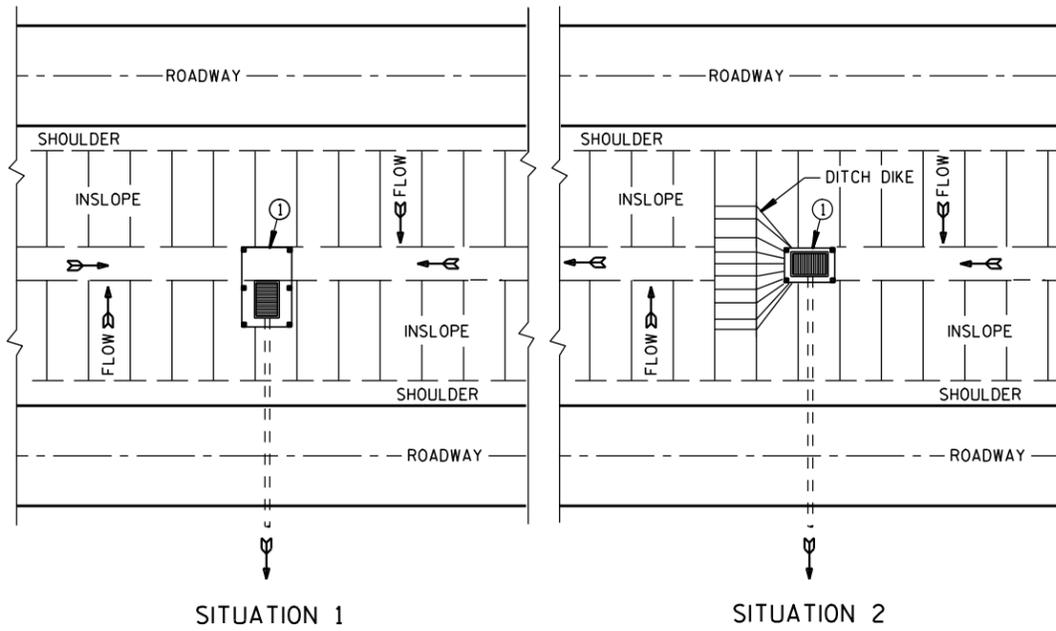
TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/04/02 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

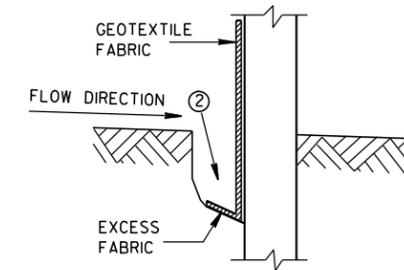


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

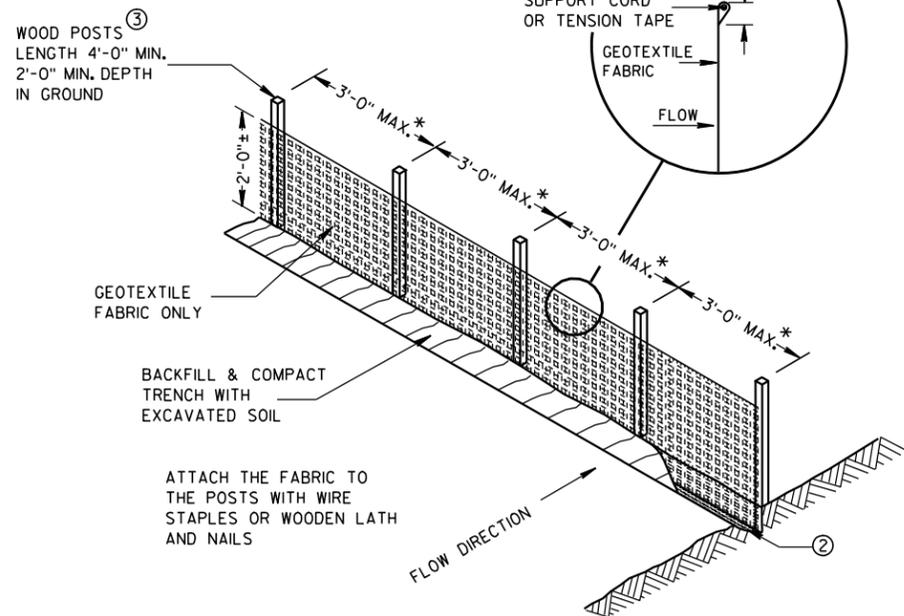
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



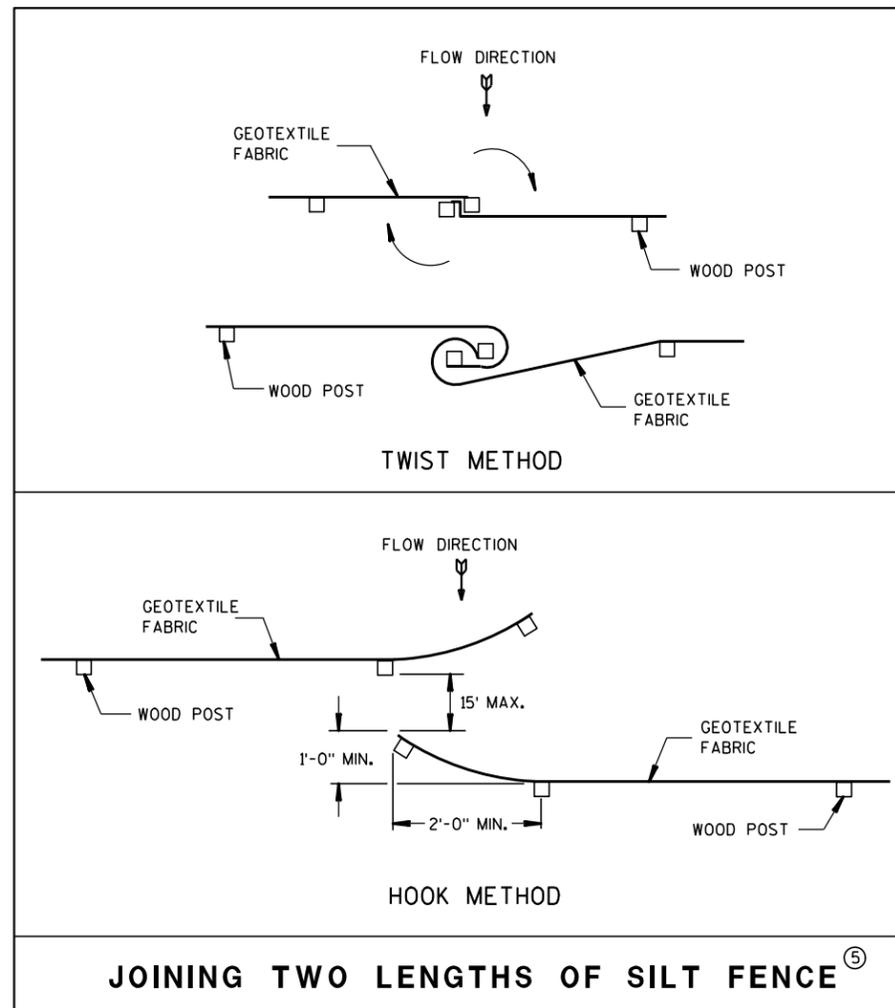
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

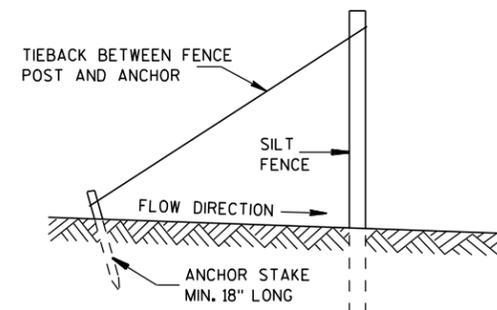


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

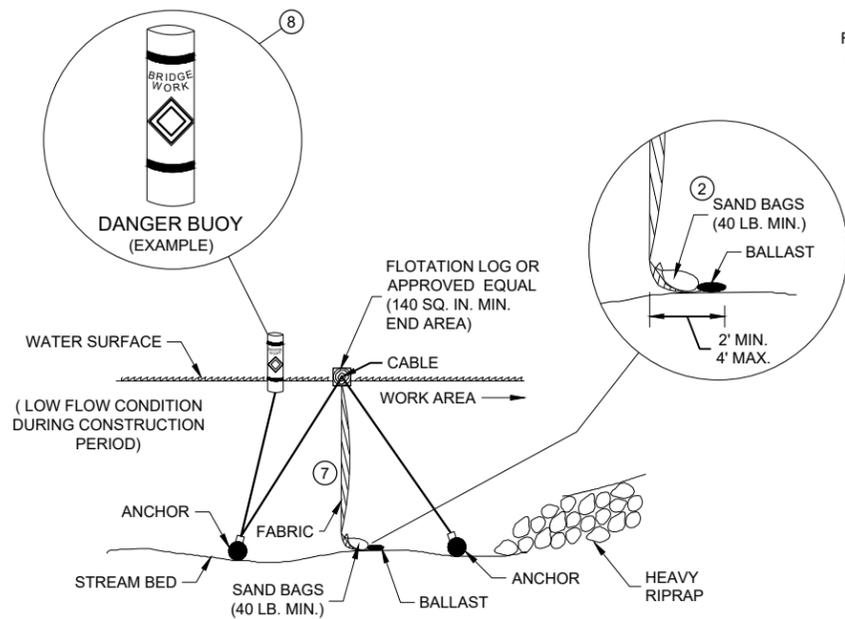
APPROVED

4-29-05

DATE

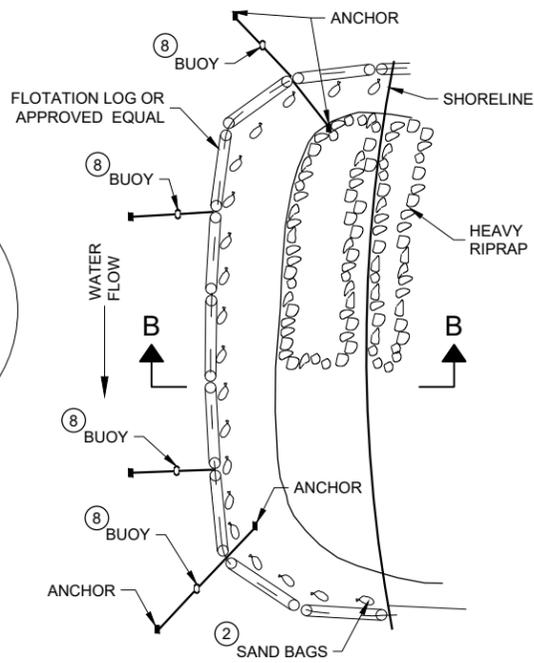
FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

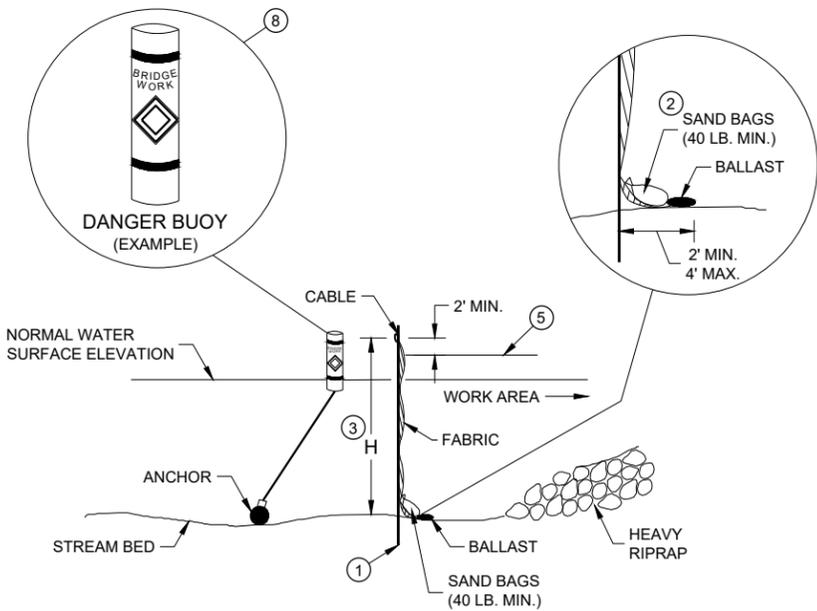


SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**

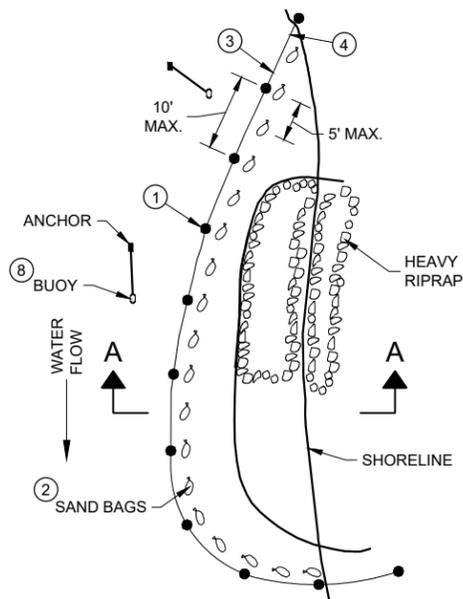


PLAN VIEW



SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW

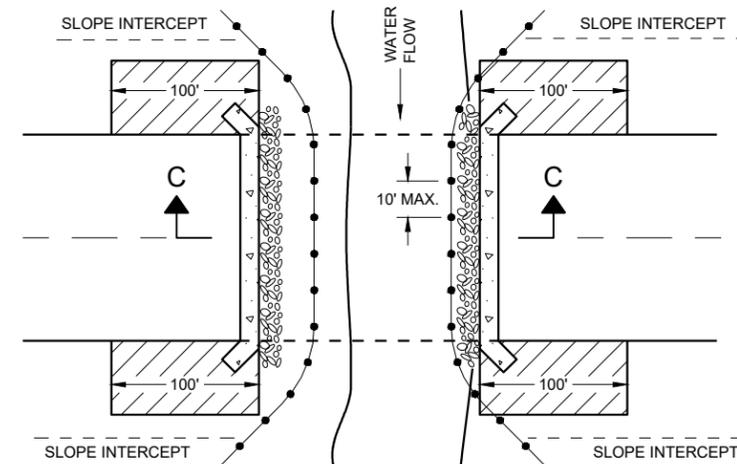
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

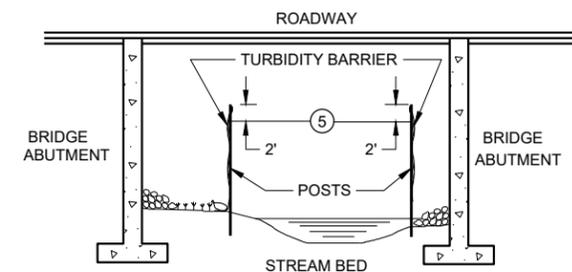
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

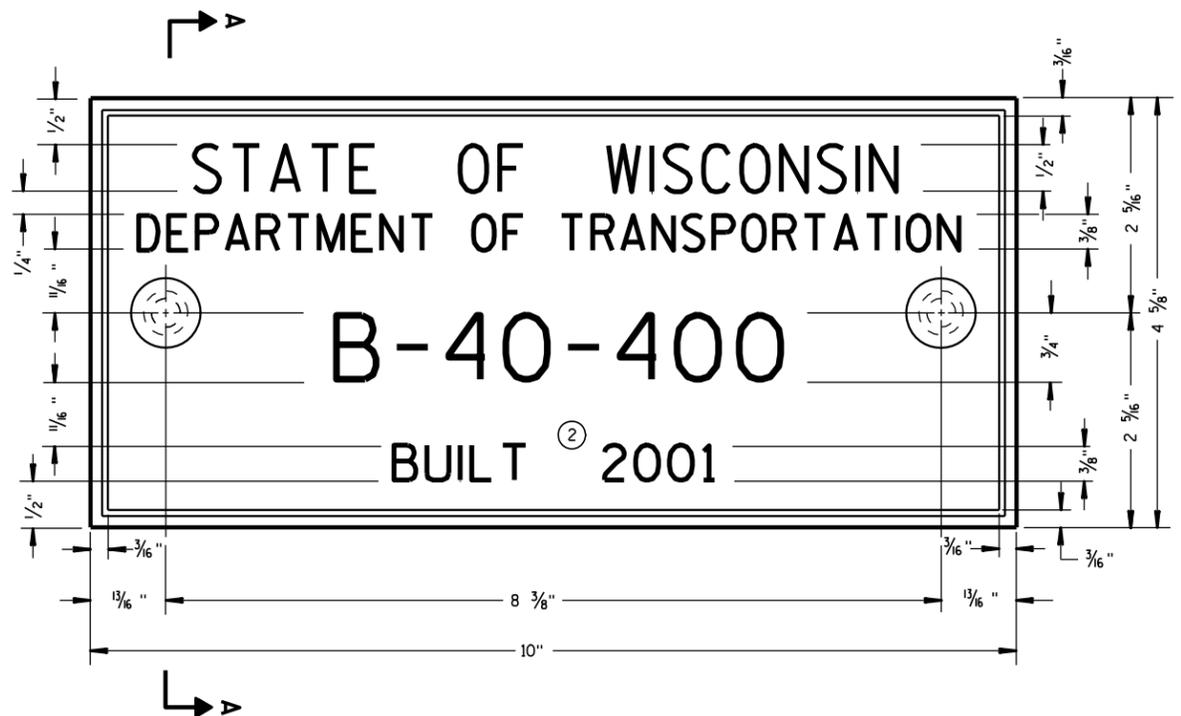
**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA



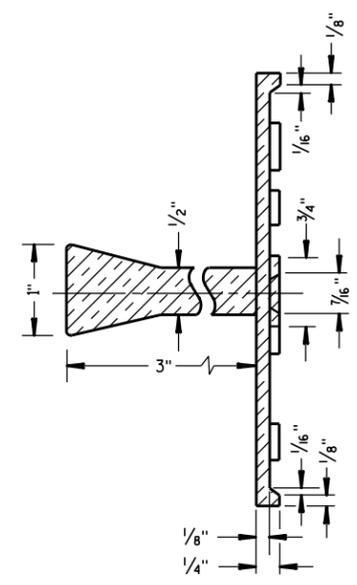
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

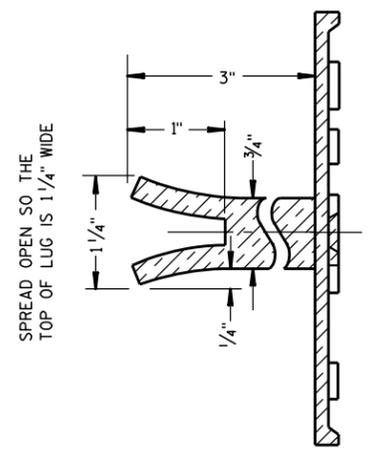
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



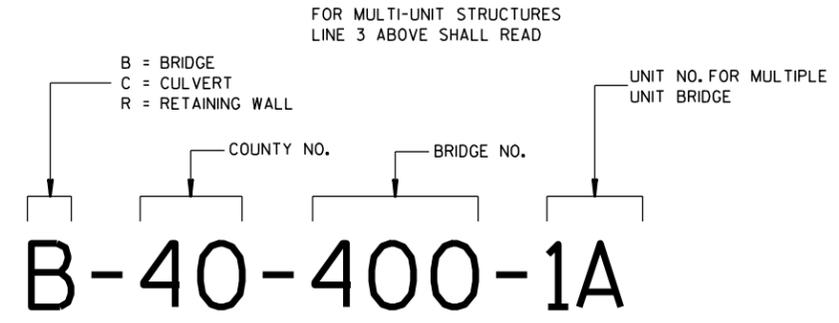
SECTION A-A



ALTERNATE LUG

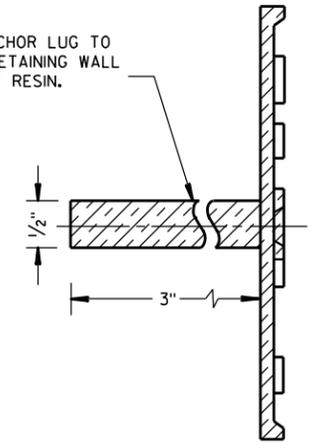
6

6



**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

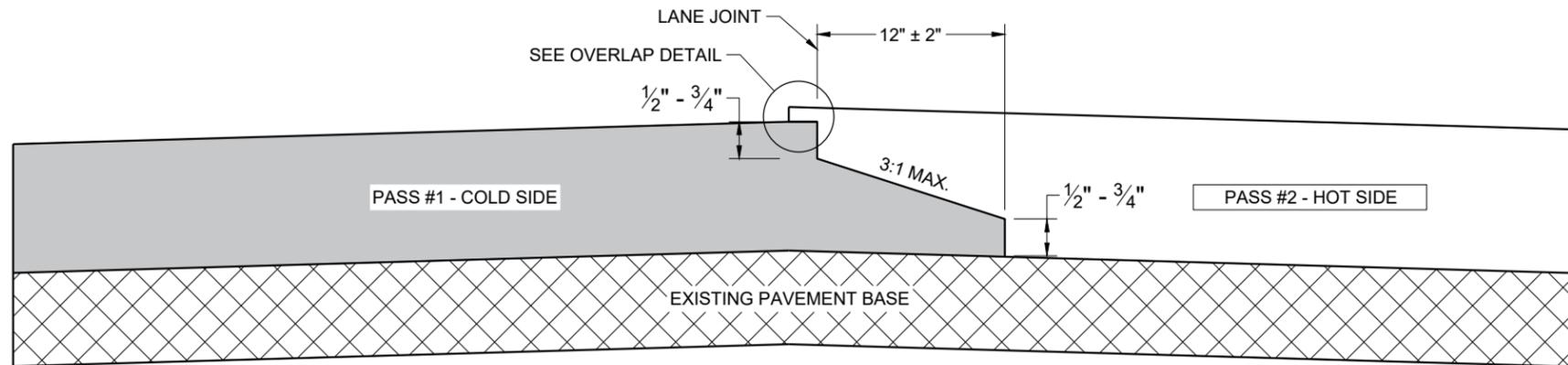


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

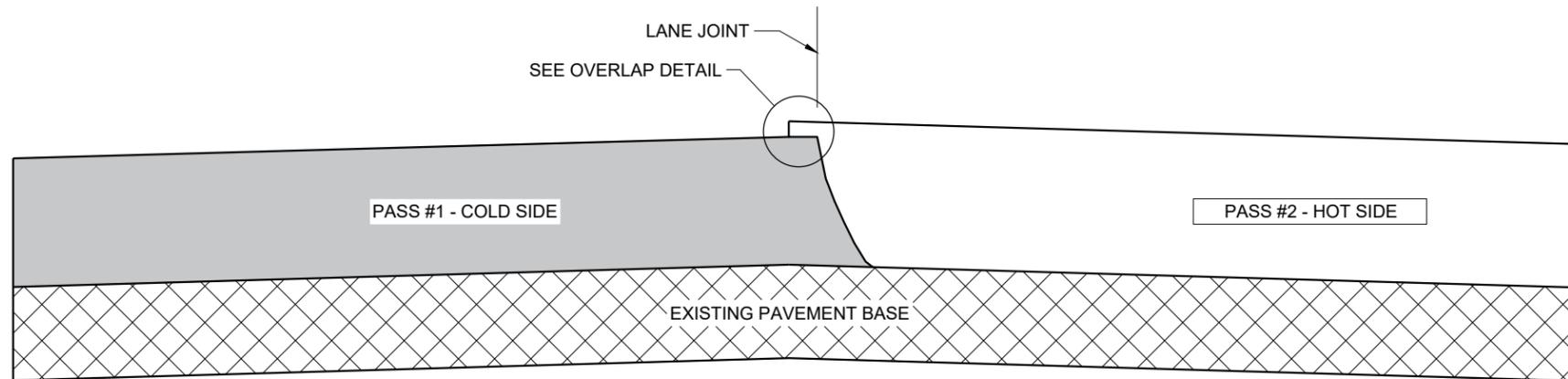
S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

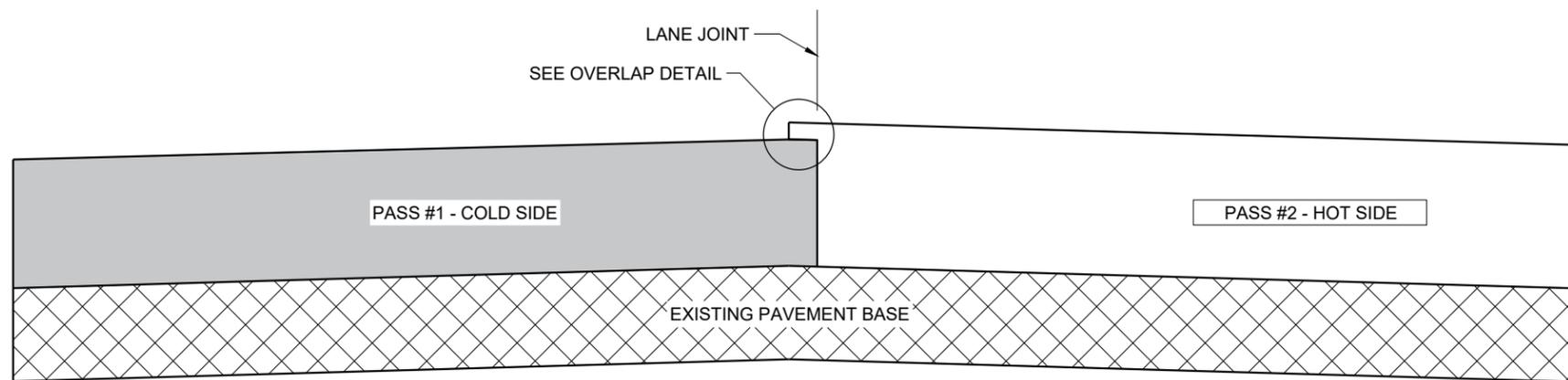
NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

GENERAL NOTES

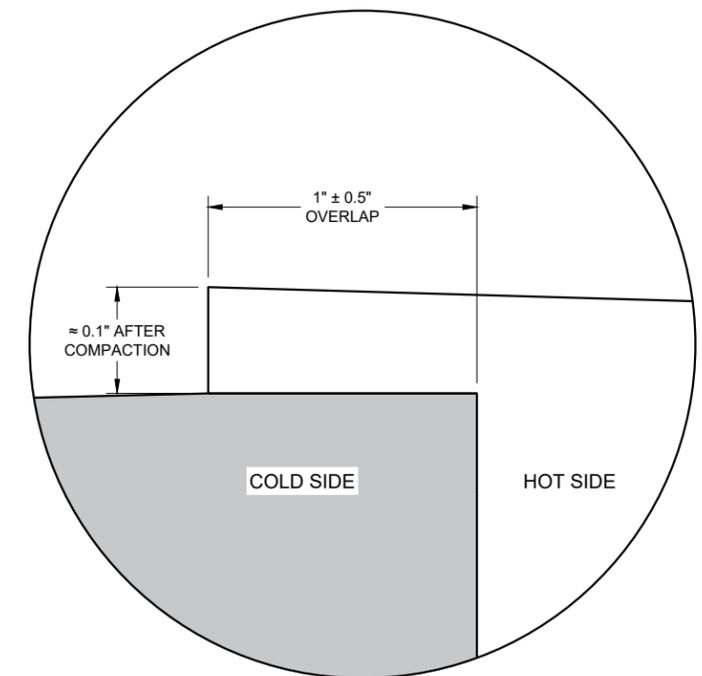
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1"$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2"$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

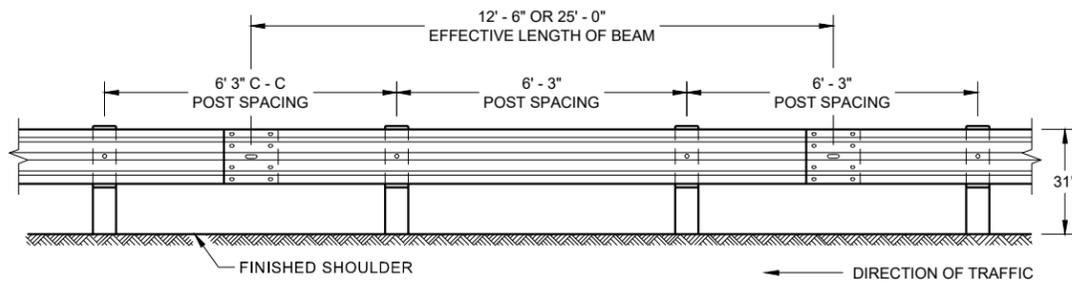
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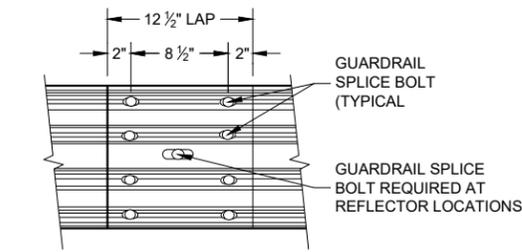
SDD 13C19 - 03

SDD 13C19 - 03

HMA LONGITUDINAL JOINTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2020 DATE	/S/ Steven Hefel HMA PAVEMENT ENGINEER
FHWA	



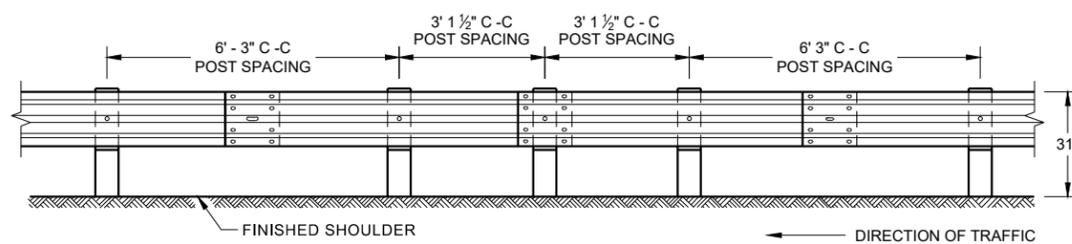
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



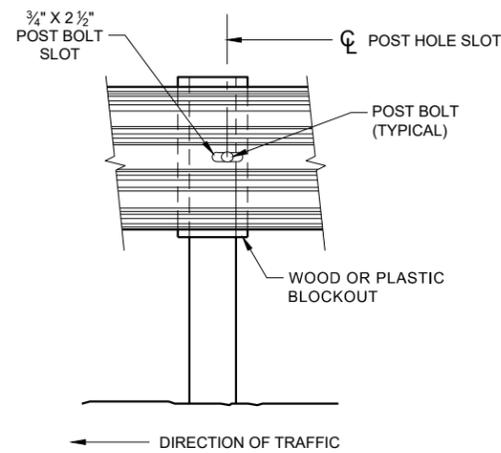
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

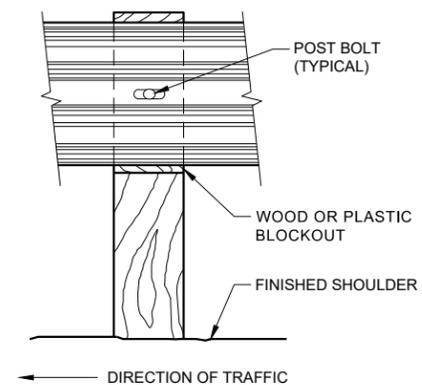
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



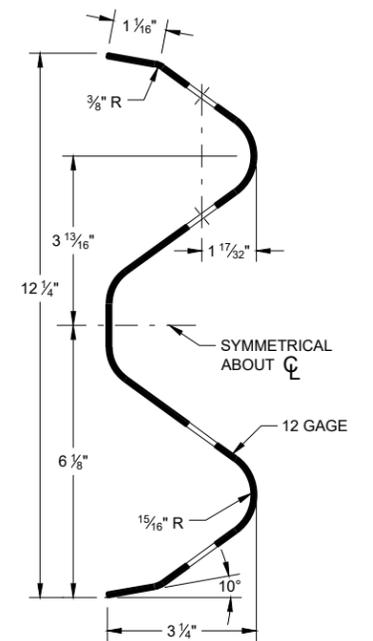
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



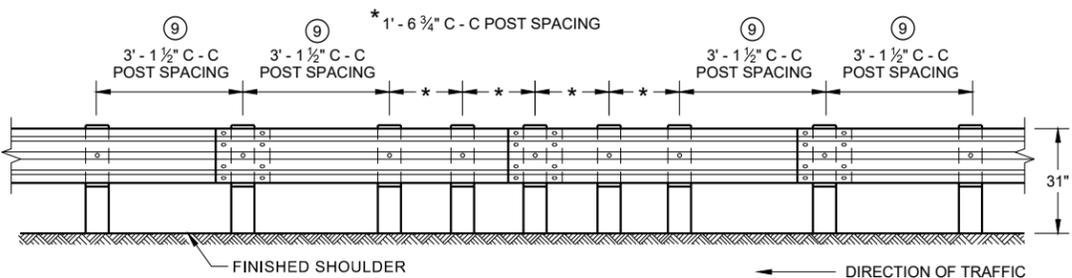
FRONT VIEW AT STEEL POST



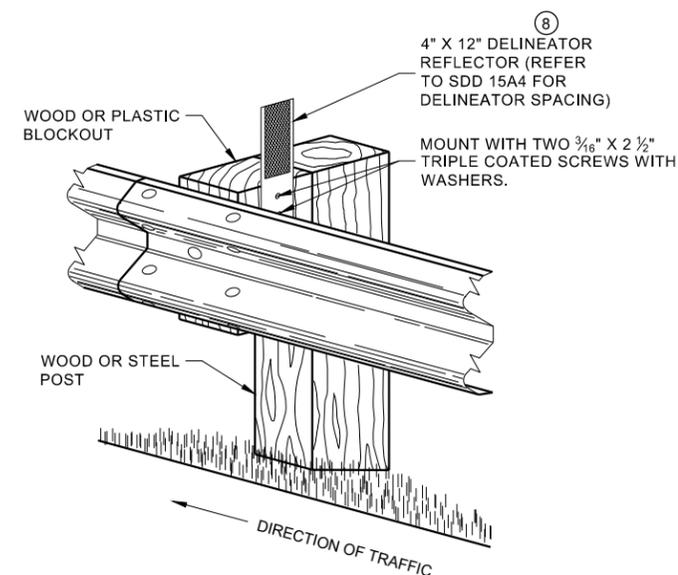
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

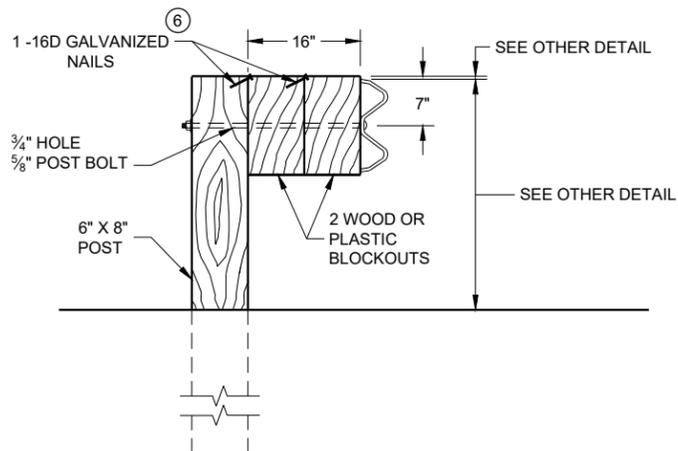
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

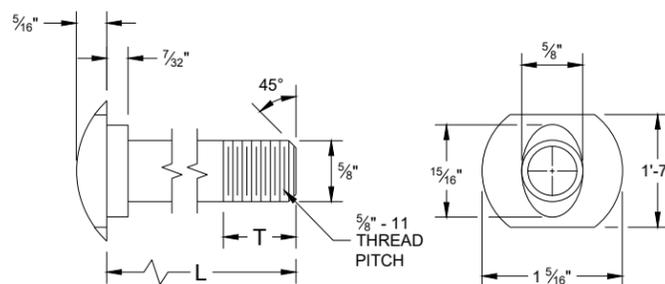


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

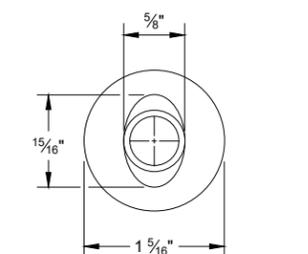
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

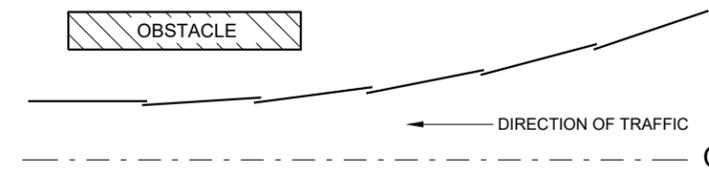


POST BOLT TABLE

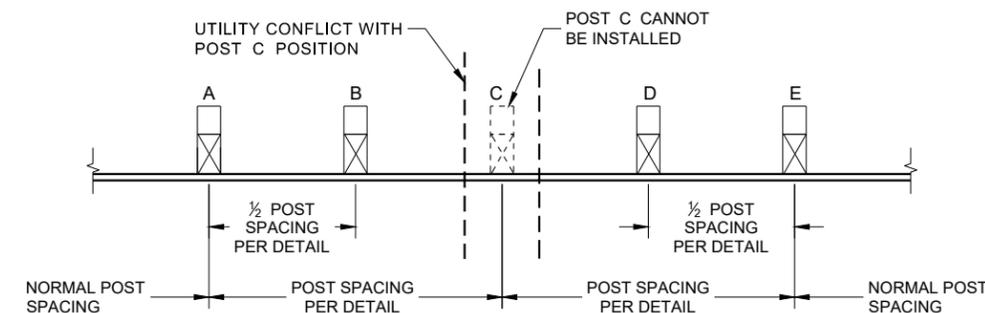
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



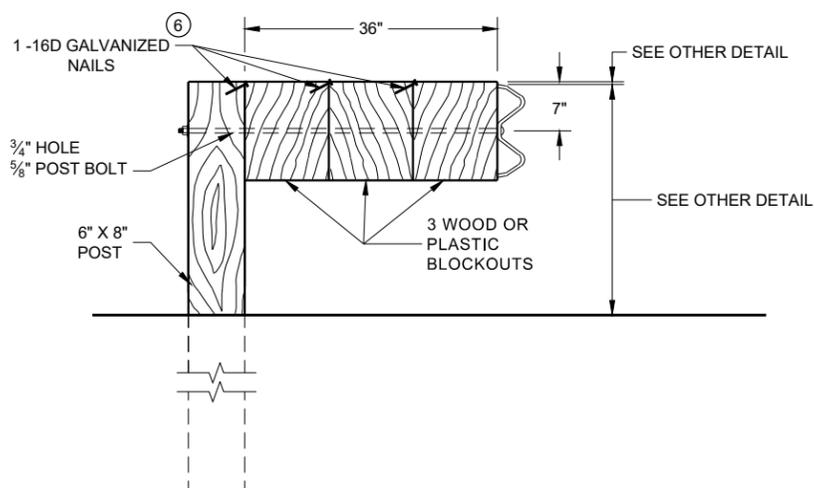
ALTERNATE BOLT HEAD



**PLAN VIEW
BEAM LAPPING DETAIL**

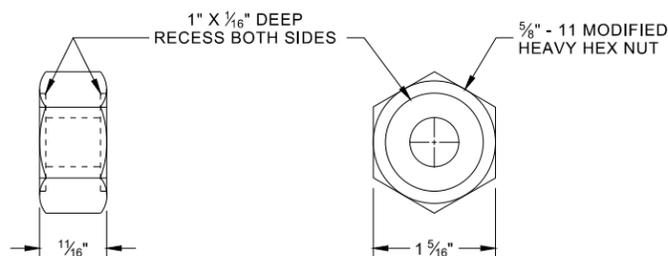


**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

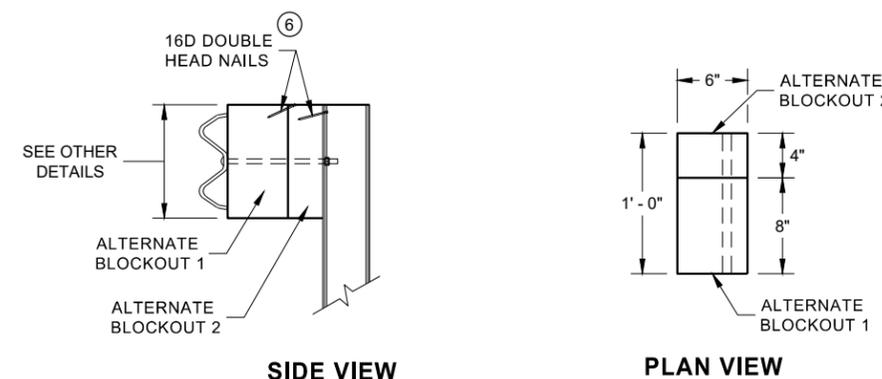


DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



**POST BOLT, SPLICE BOLT
AND RECESS NUT**

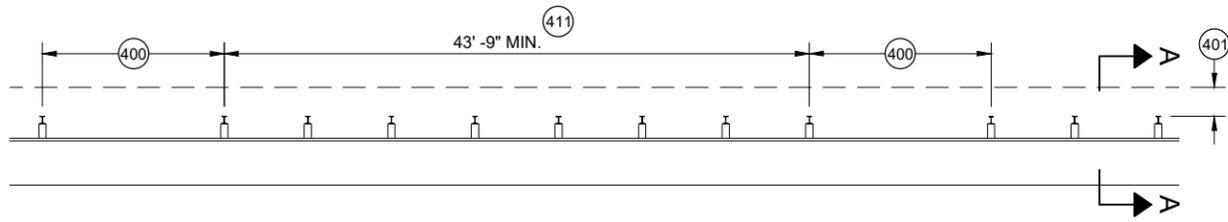


**ALTERNATE WOOD
BLOCKOUT DETAIL**

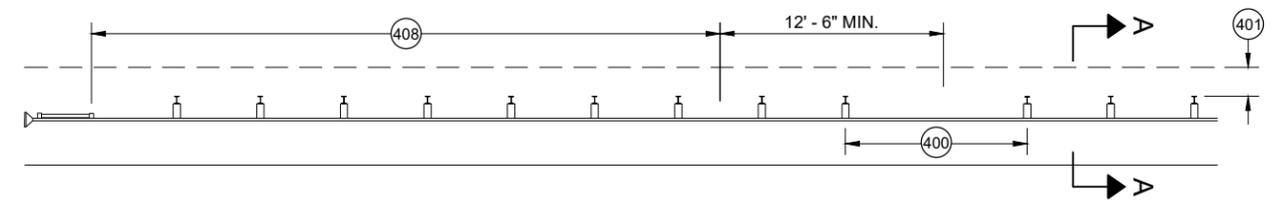
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

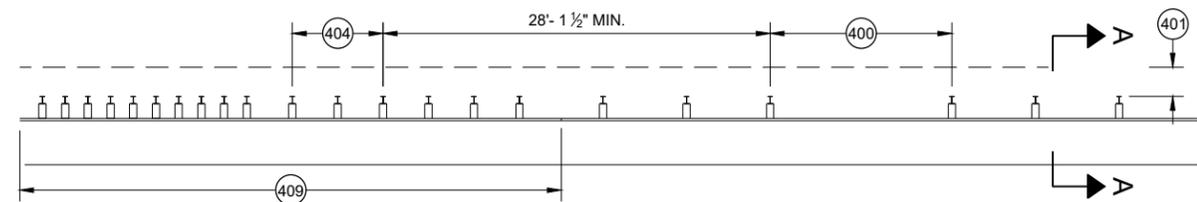
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



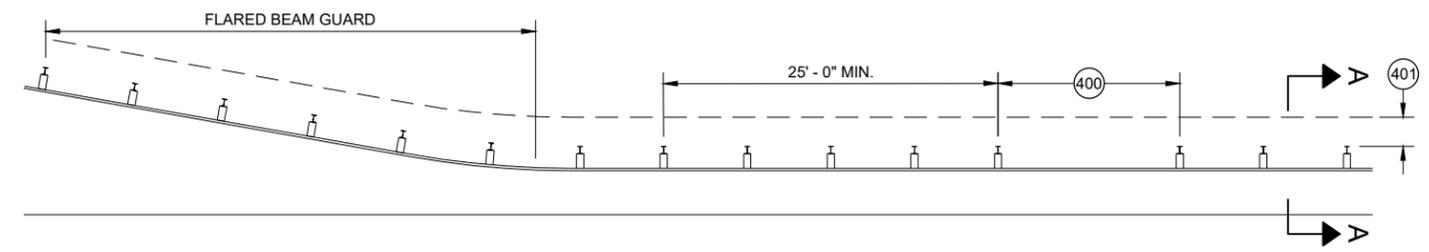
MISSING POST IN MGS GUARDRAIL



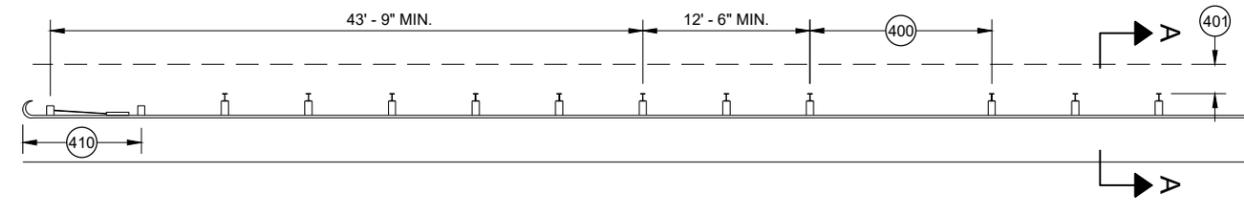
MISSING POST IN MGS GUARDRAIL NEAR EAT



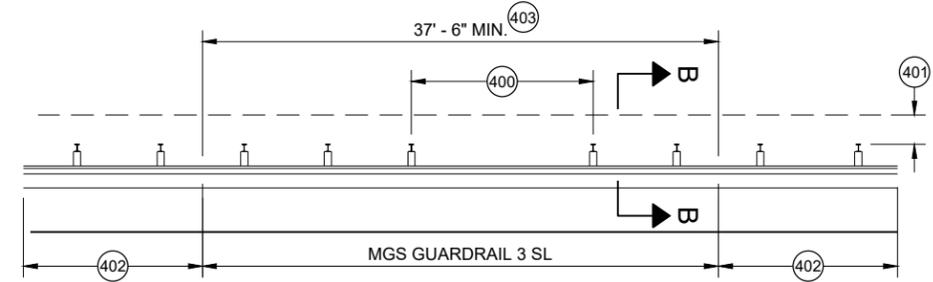
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

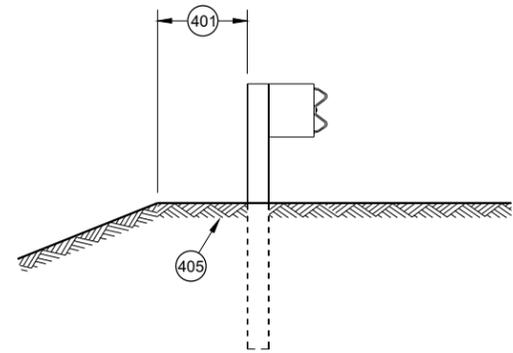


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

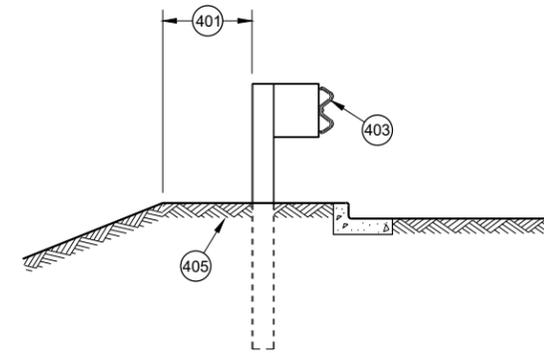


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- 400 MAX SPAN 12' - 6"
- 401 2' MIN.
- 402 MGS GUARDRAIL 3
- 403 NESTING BEAM GUARD
- 404 ASYMMETRIC TRANSITION
- 405 SOIL WELL DRAINED AND COMPACTED
- 406 SEE OTHER DRAWINGS IN THIS SDD
- 407 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- 408 SEE SDD 14B44
- 409 SEE SDD 14B45
- 410 SEE SDD 14B47
- 411 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

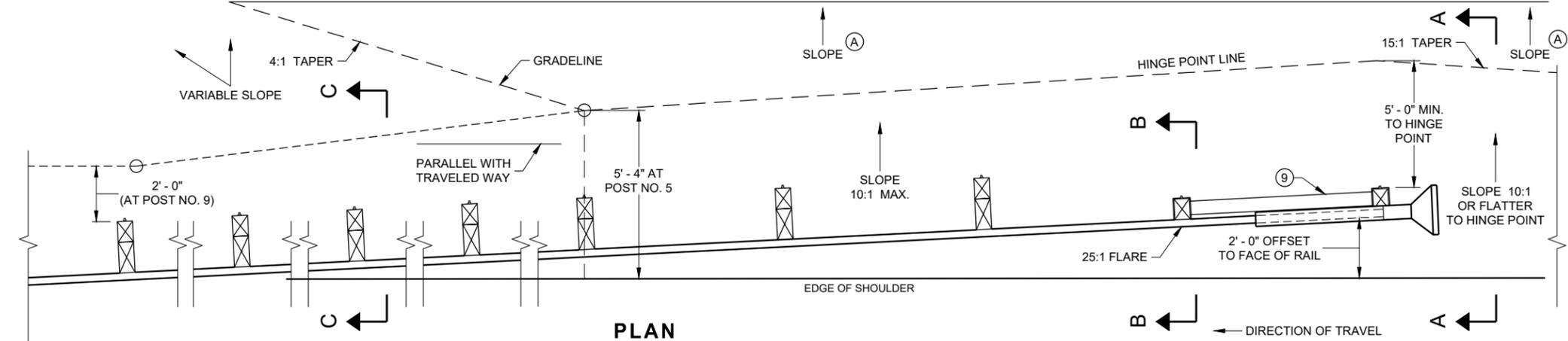
* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

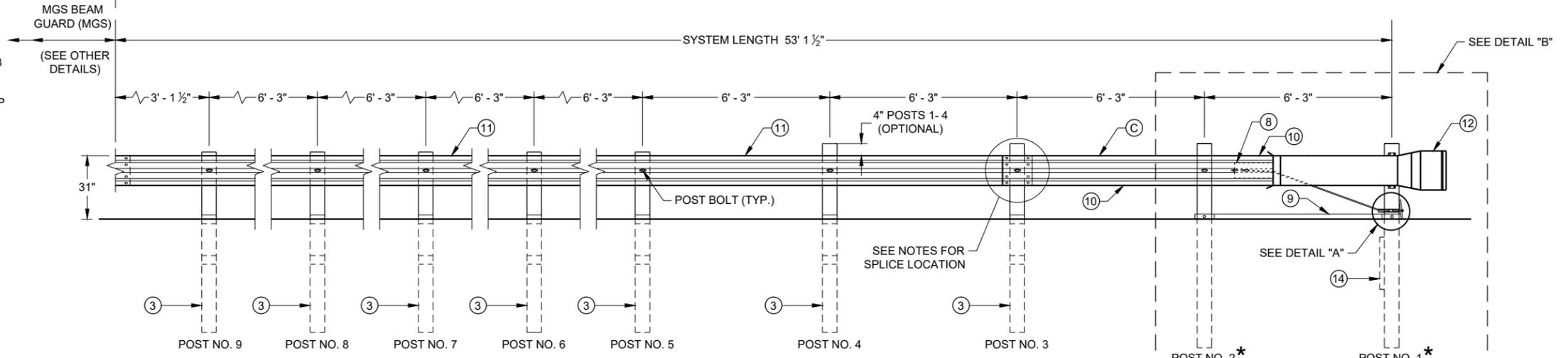
SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

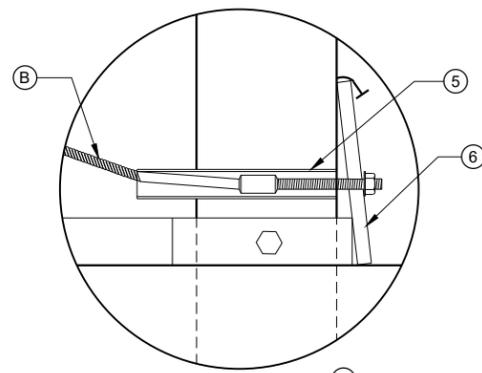
CLEAR ZONE LIMITS, EITHER AS SHOWN ELSEWHERE IN THE PLANS OR, IF NOT SHOWN ELSEWHERE IN THE PLANS, 15 FEET BEYOND THE HINGE POINT LINE



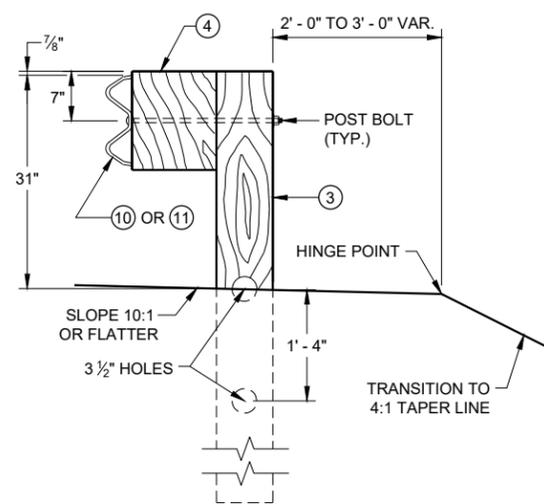
PLAN



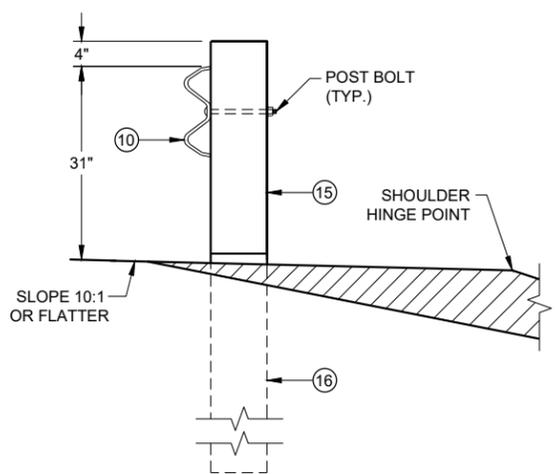
ELEVATION



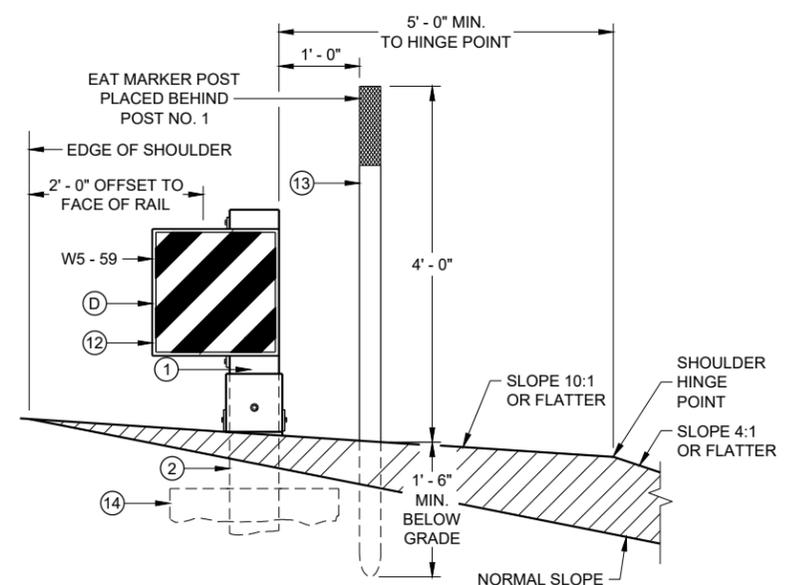
DETAIL "A"



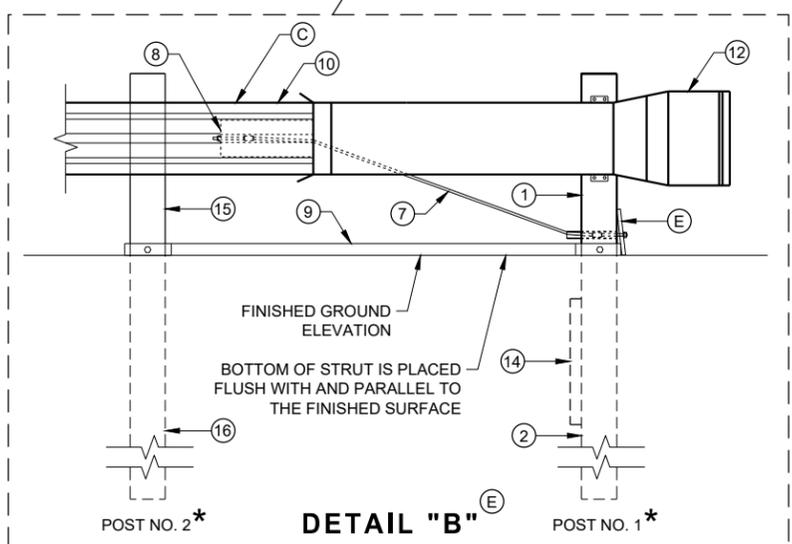
**SECTION C - C
TYPICAL AT POST NOS. 3 - 9**



**SECTION B - B
TYPICAL AT POST NO. 2***



**SECTION A - A
TYPICAL AT POST NO. 1***



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

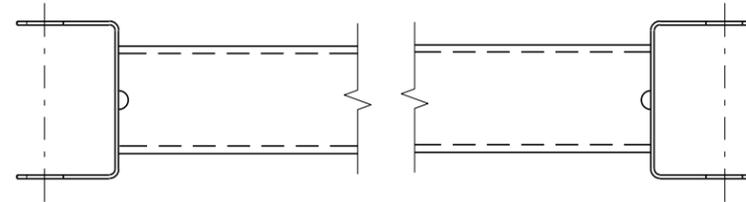
6

SDD 14B44 - 04a

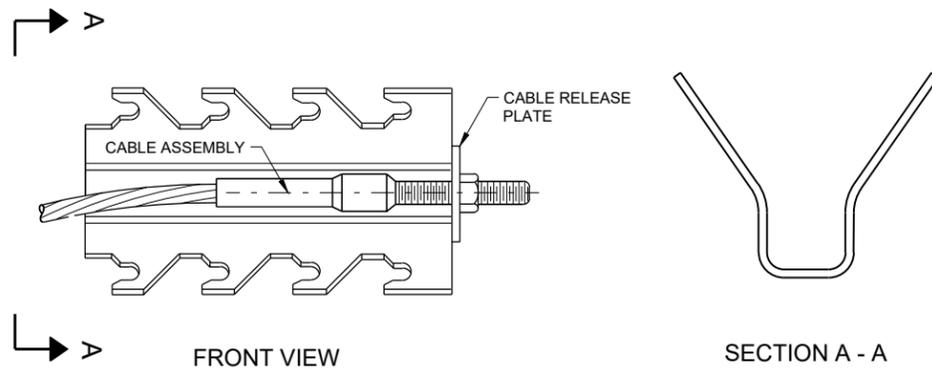
SDD 14B44 - 04a

BILL OF MATERIALS

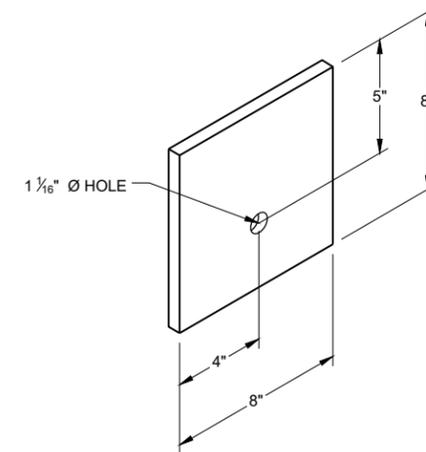
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



GENERIC GROUND STRUT ⑨ ⑤



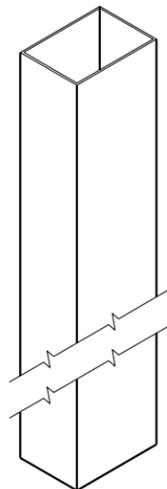
GENERIC ANCHOR CABLE BOX ⑨ ⑤



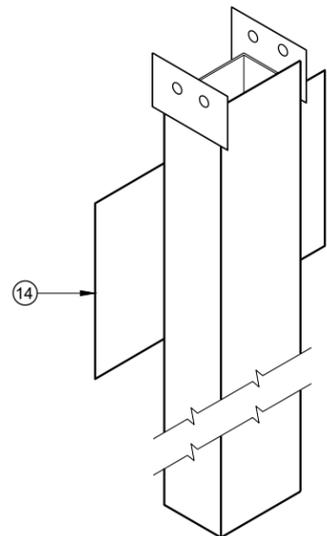
BEARING PLATE ⑥ ⑤

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

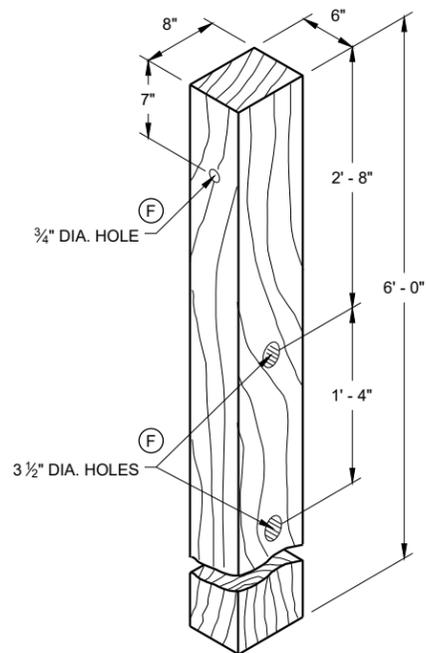
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



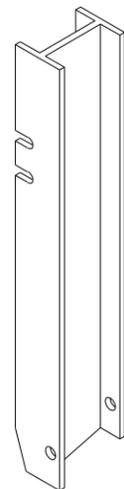
UPPER POST NO. 1 ⁽¹⁾ (E)



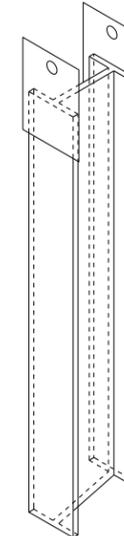
LOWER POST NO. 1 ⁽²⁾ (E)



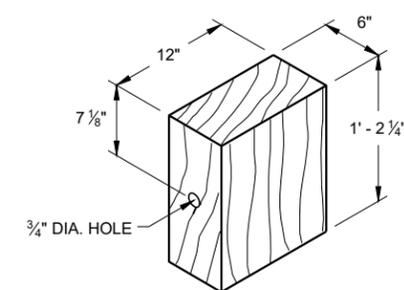
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



UPPER POST NO. 2 ⁽¹⁵⁾ (E)

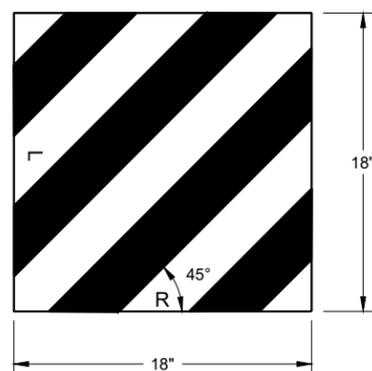


LOWER POST NO. 2 ⁽¹⁶⁾ (E)



WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

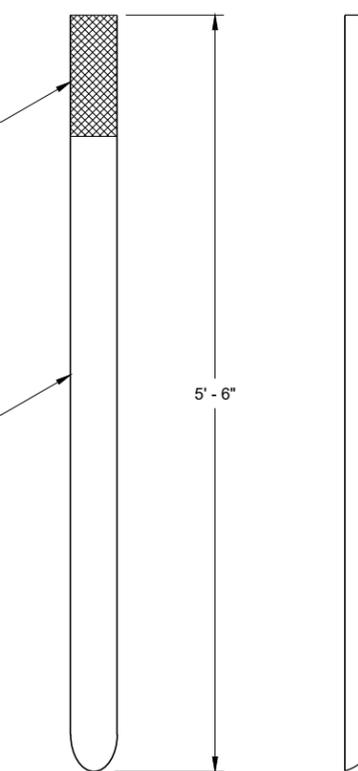
6



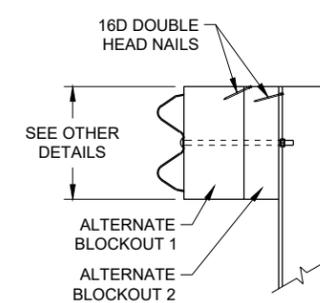
W5 - 59
REFLECTIVE SHEETING DETAIL ^(E)

TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9".
SEE STANDARD
SPECIFICATION 637.

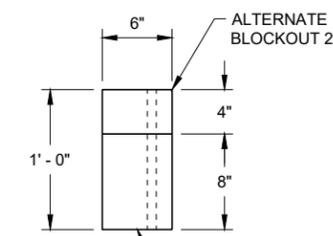
E.A.T. MARKER
POST (YELLOW)



FRONT VIEW SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

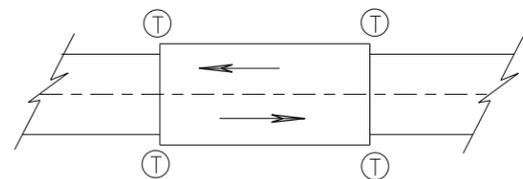
ALTERNATE WOOD
BLOCKOUT DETAIL

6

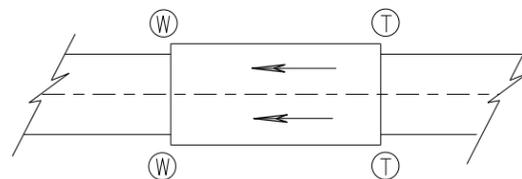
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

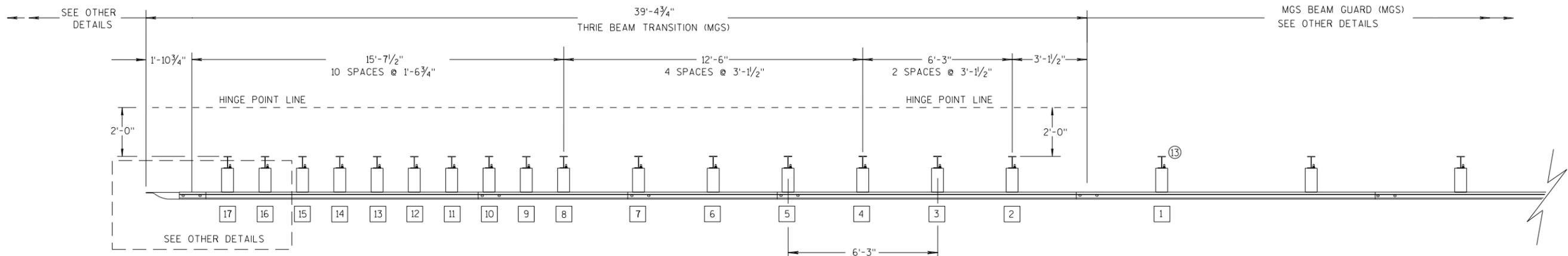
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

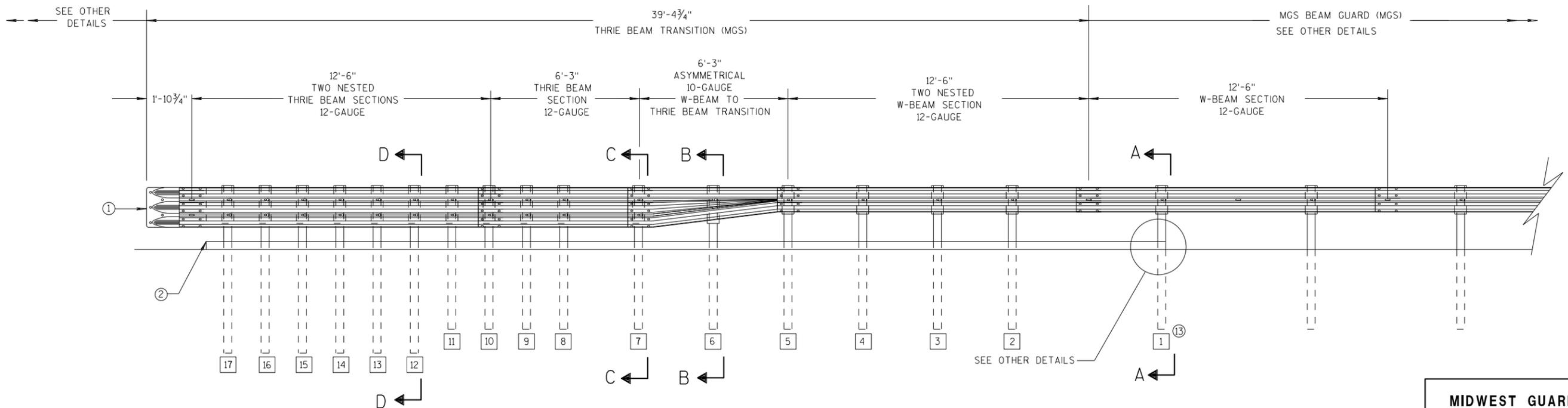
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

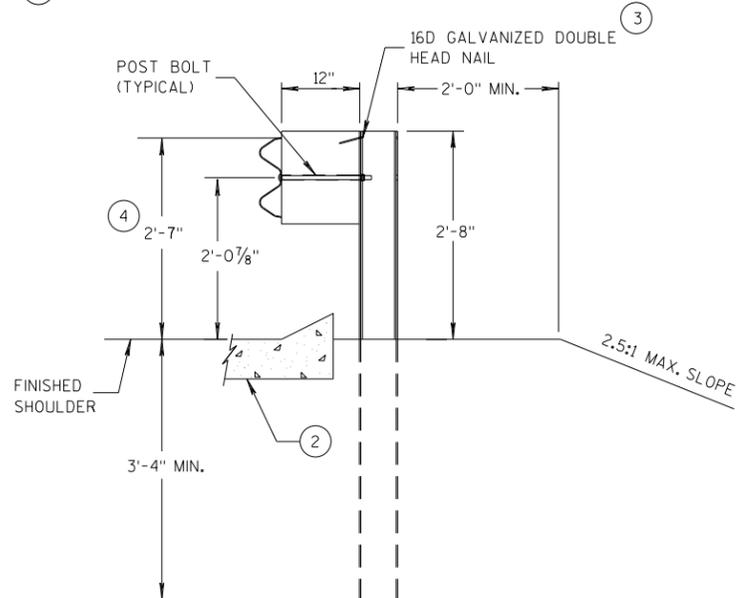
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

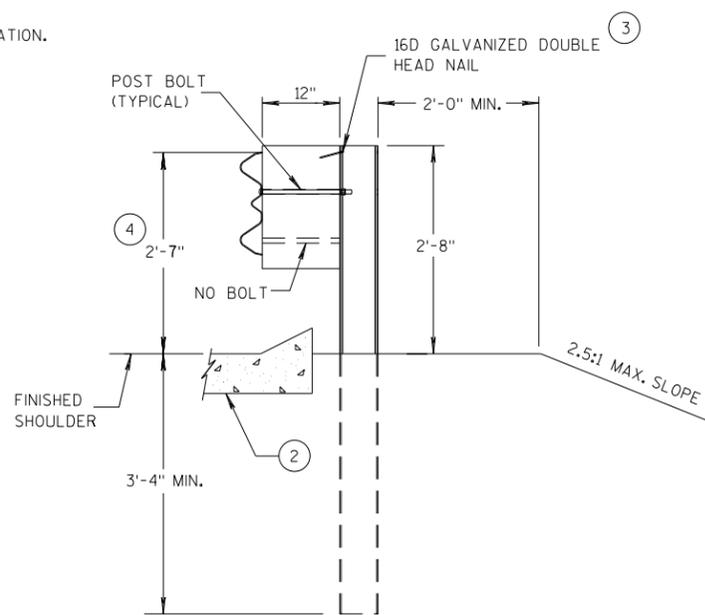
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

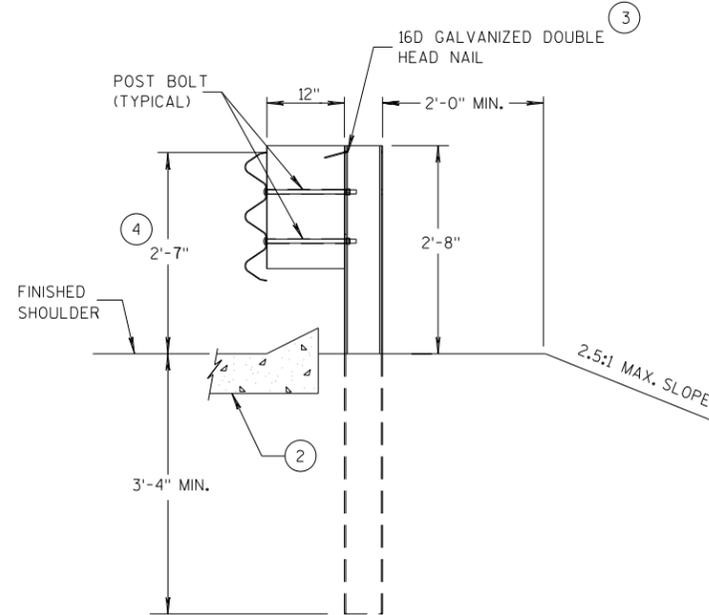
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



**SECTION A-A
POSTS 1-5**



**SECTION B-B
POST 6**



**SECTION C-C
POSTS 7-11**

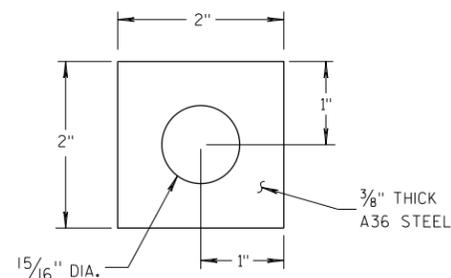
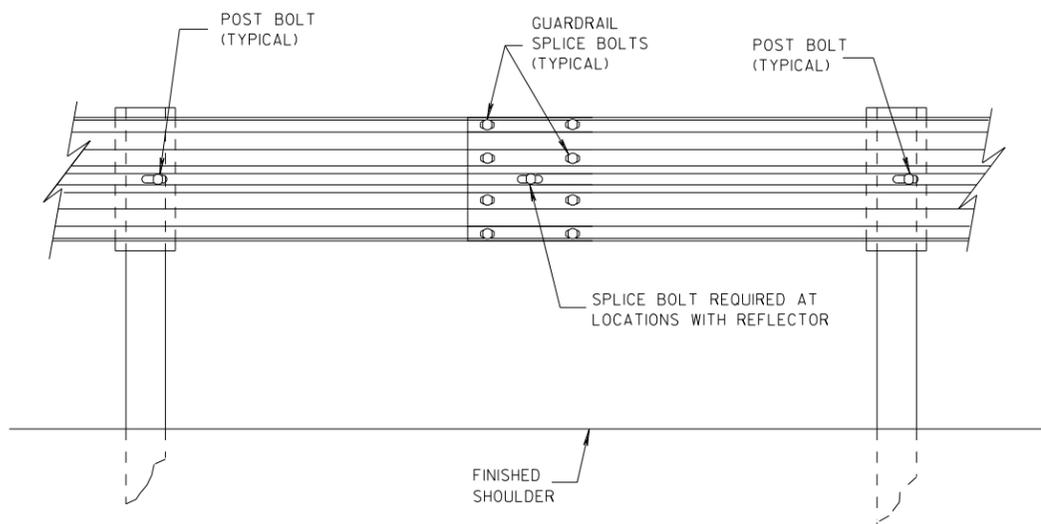
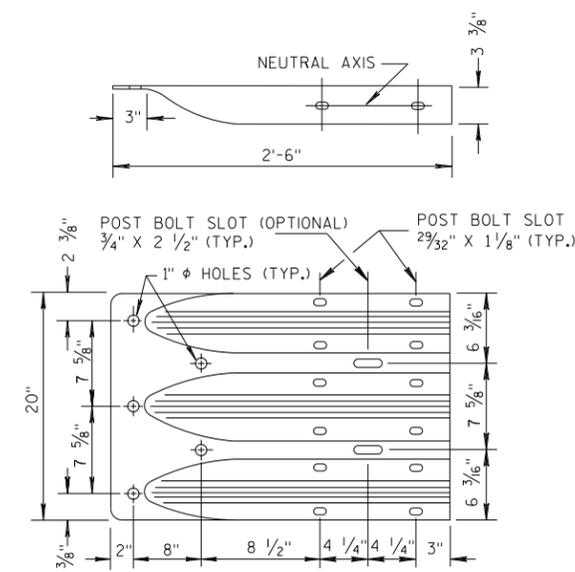


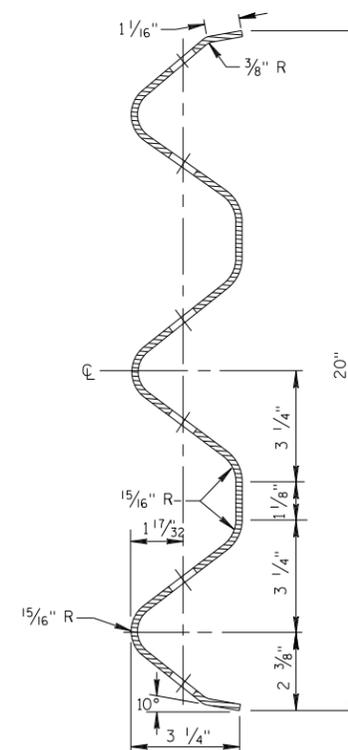
PLATE WASHER DETAIL



SPLICE DETAIL



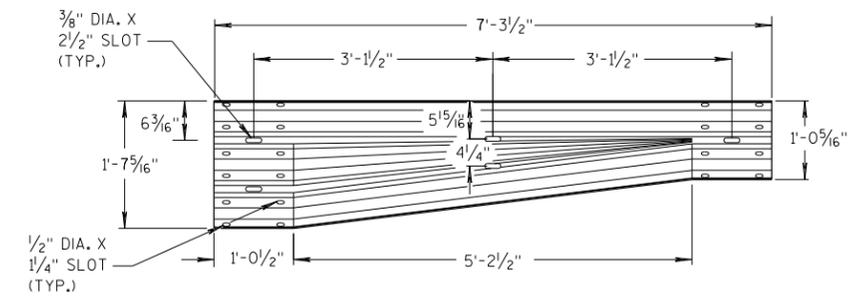
**THRIE BEAM
TERMINAL CONNECTOR**



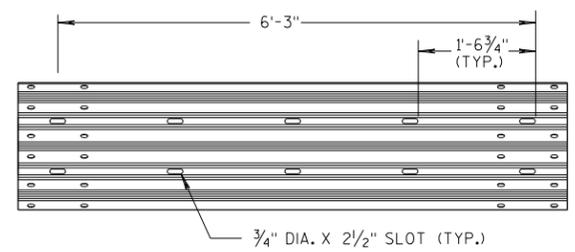
**SECTION THRU THRIE
BEAM RAIL ELEMENT**

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

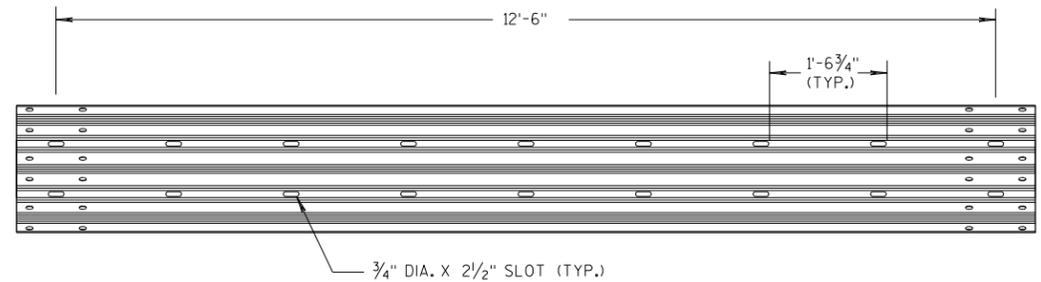
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



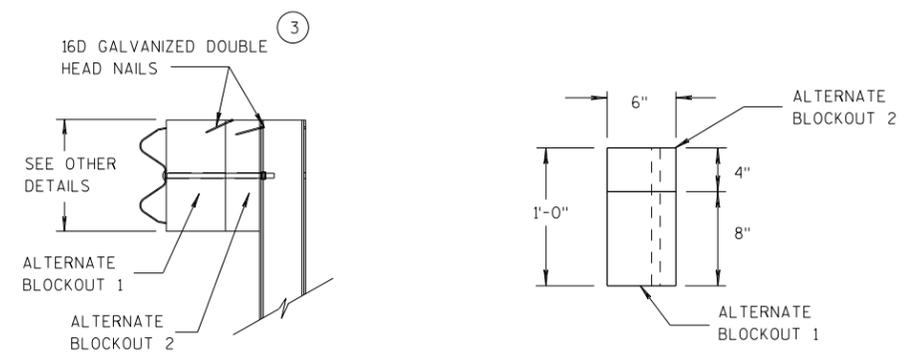
W-BEAM TO THRIE BEAM TRANSITION SECTION



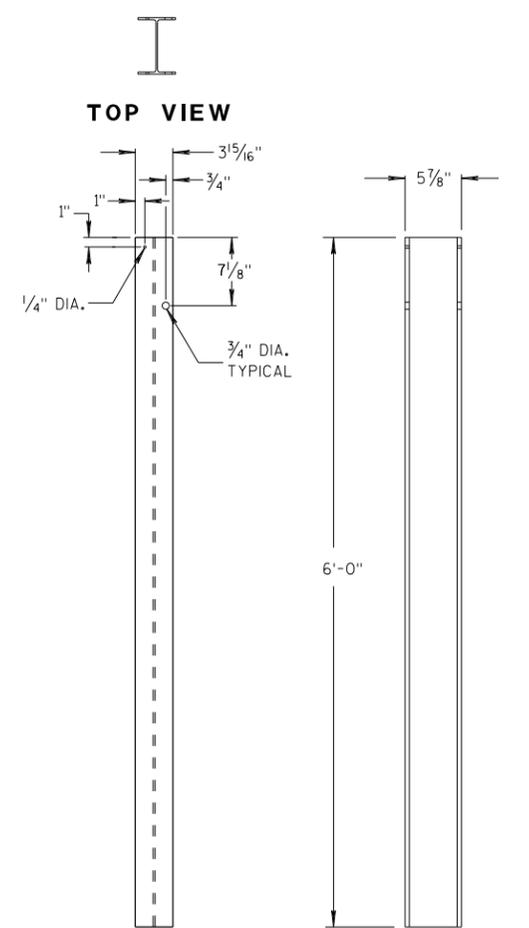
6'-3\"/>



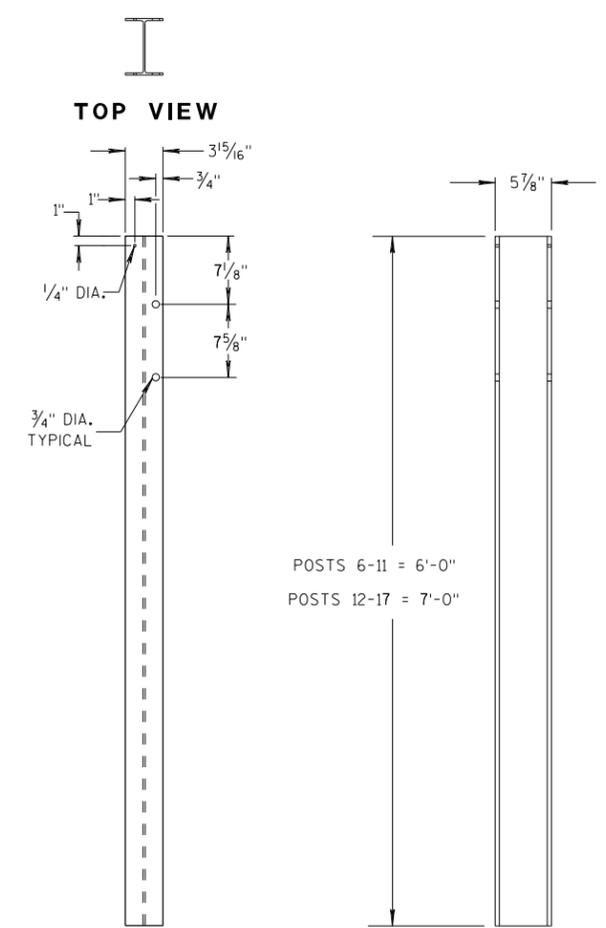
12'-6\"/>



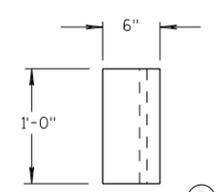
ALTERNATE WOOD BLOCKOUT DETAIL



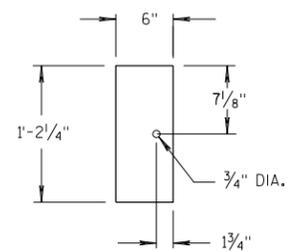
STEEL POSTS 1-5



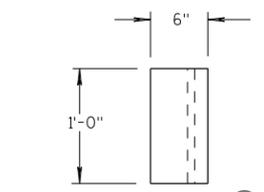
STEEL POSTS 6-17



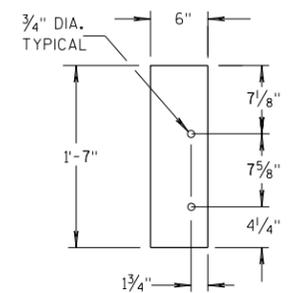
TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 1-5**



TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 6-17**

GENERAL NOTES

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

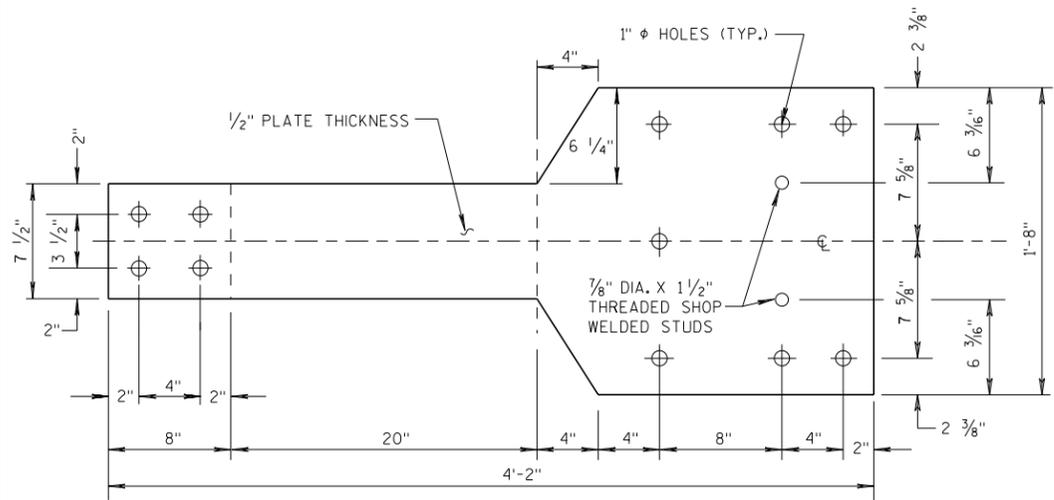
6

S.D.D. 14 B 45-5c

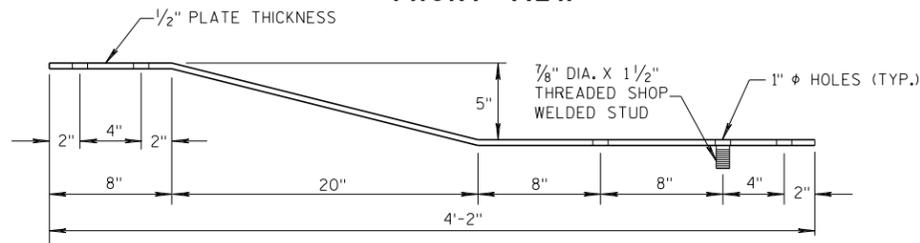
S.D.D. 14 B 45-5c

GENERAL NOTES

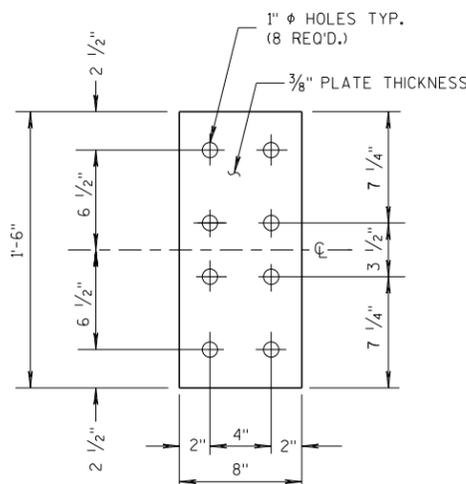
(4) TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



FRONT VIEW

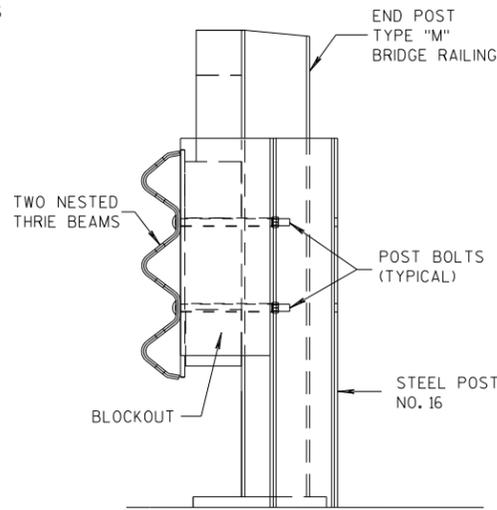


**PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"**

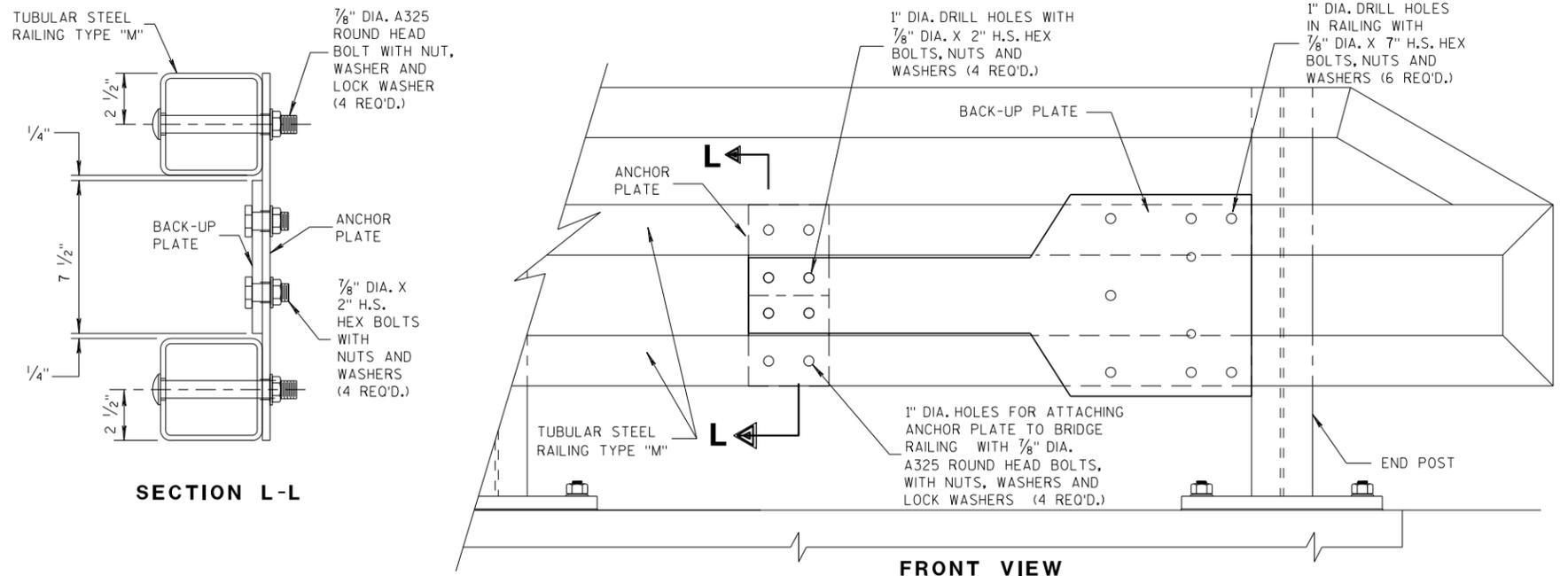


FRONT VIEW

**ANCHOR
PLATE DETAIL,
TYPE "M"**



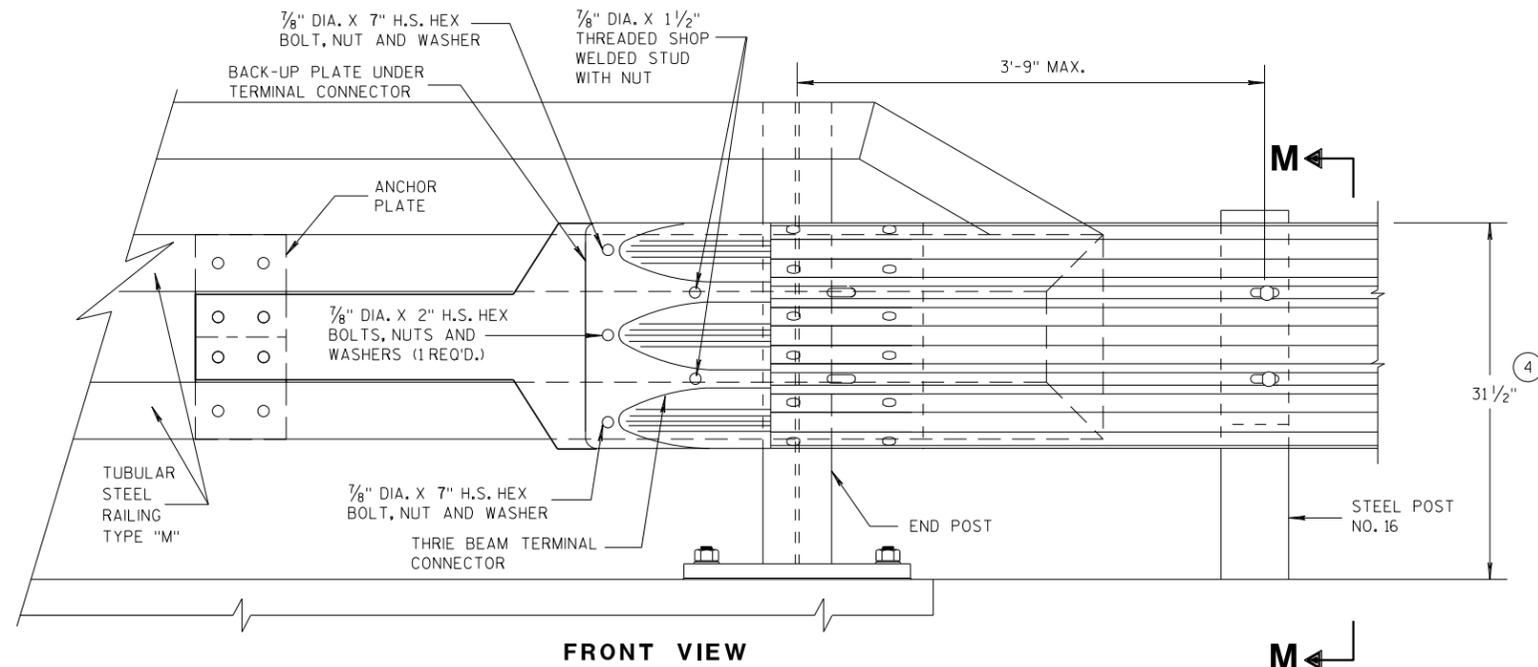
SECTION M-M



SECTION L-L

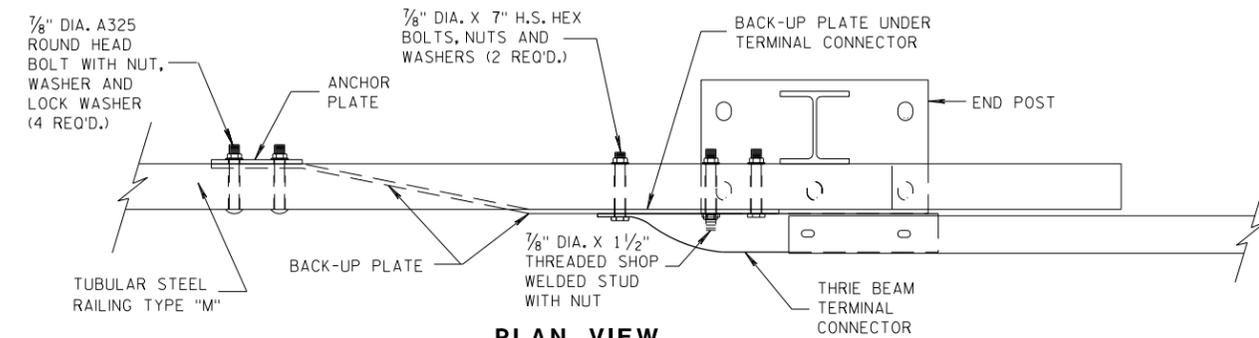
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



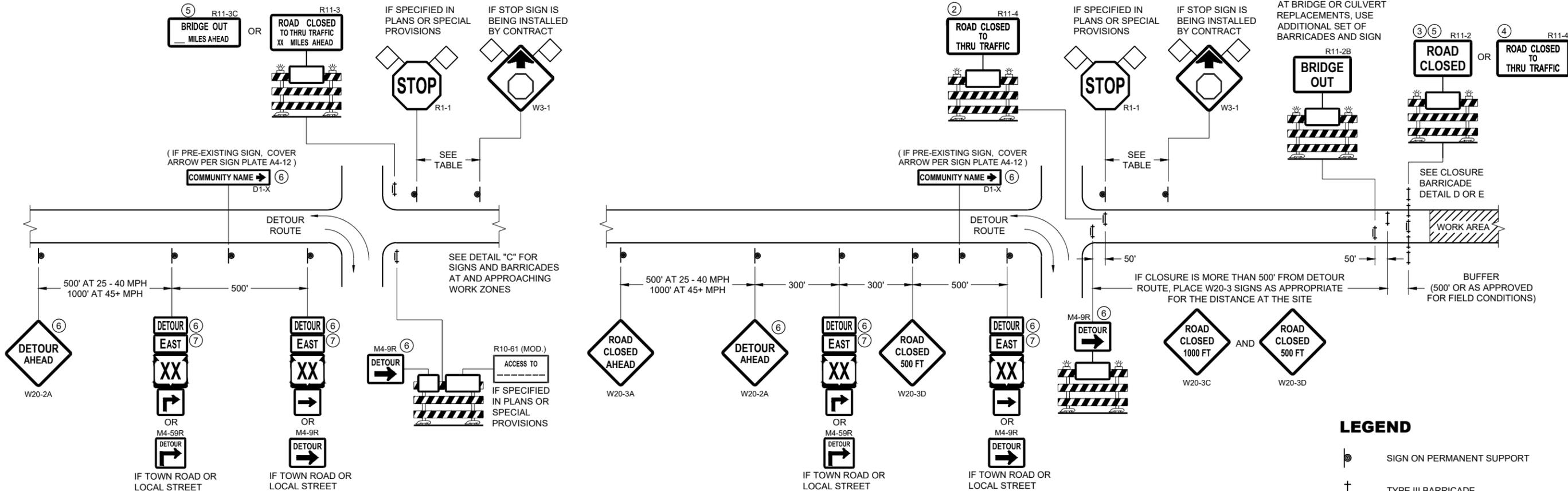
PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 07/2018 /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

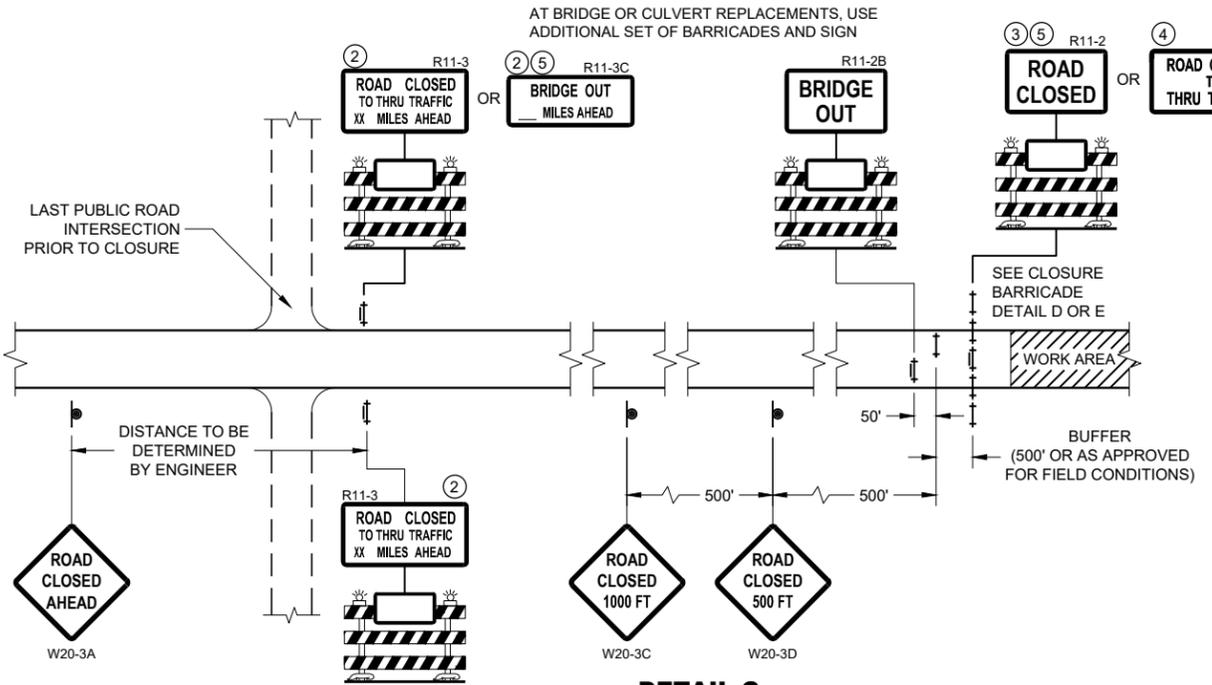
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1



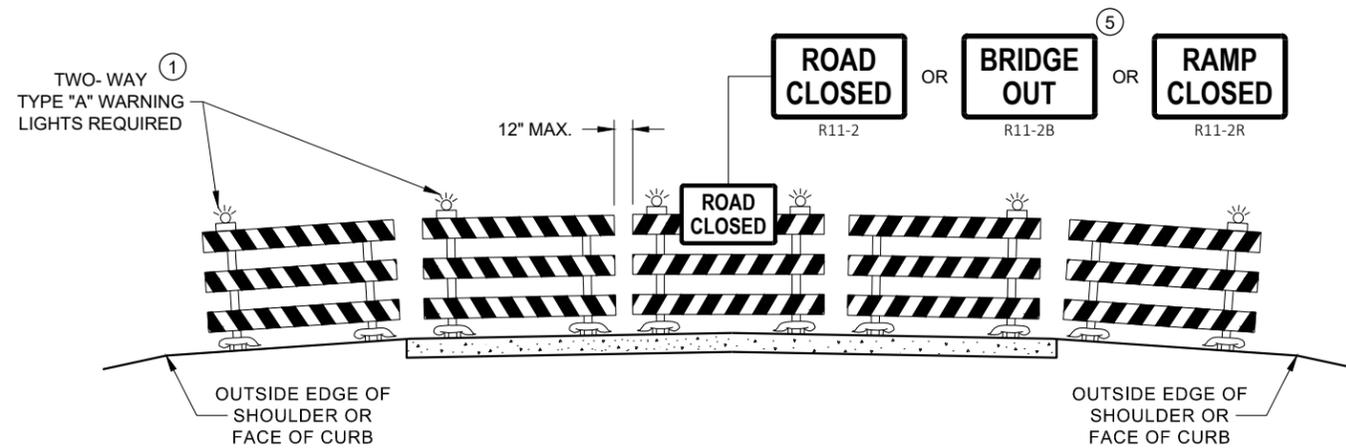
**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

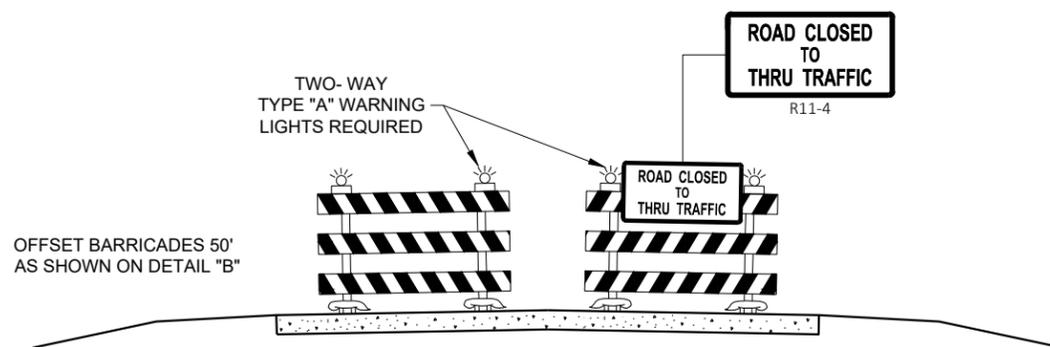
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

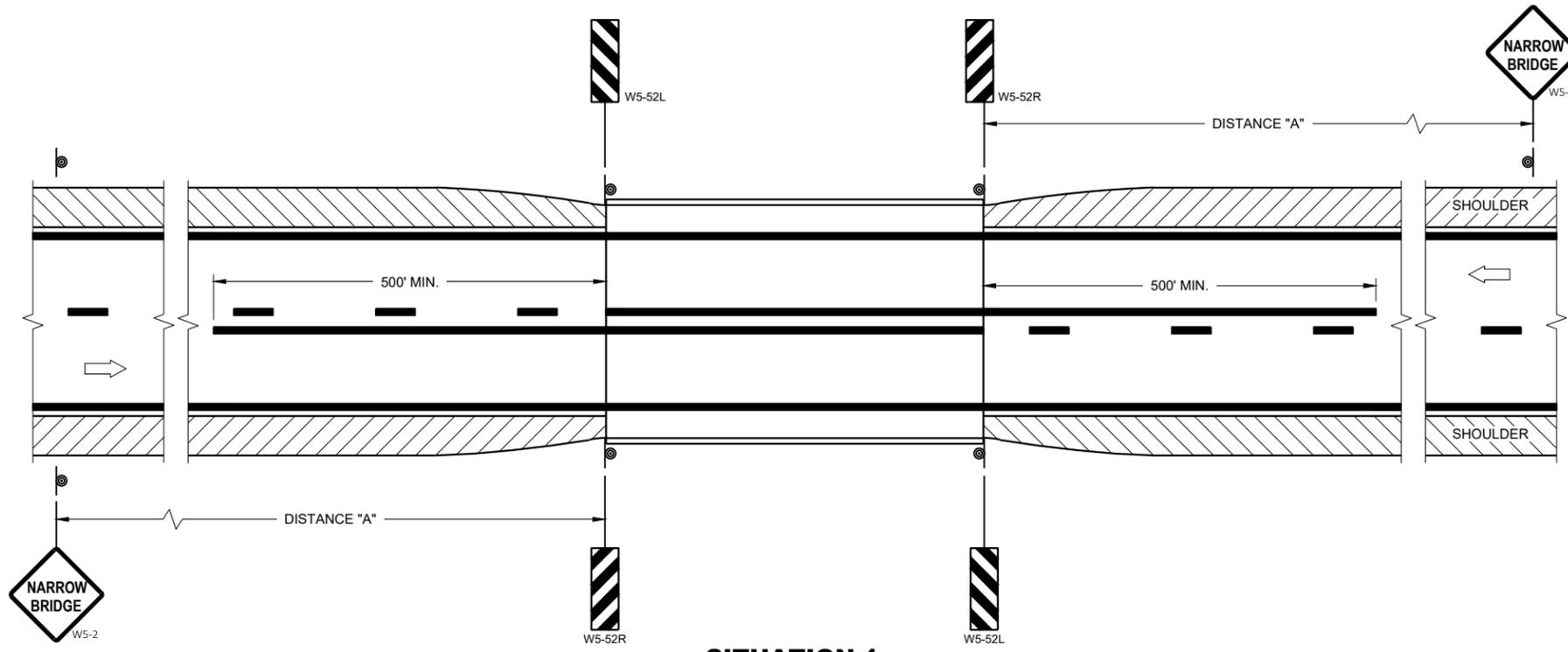
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

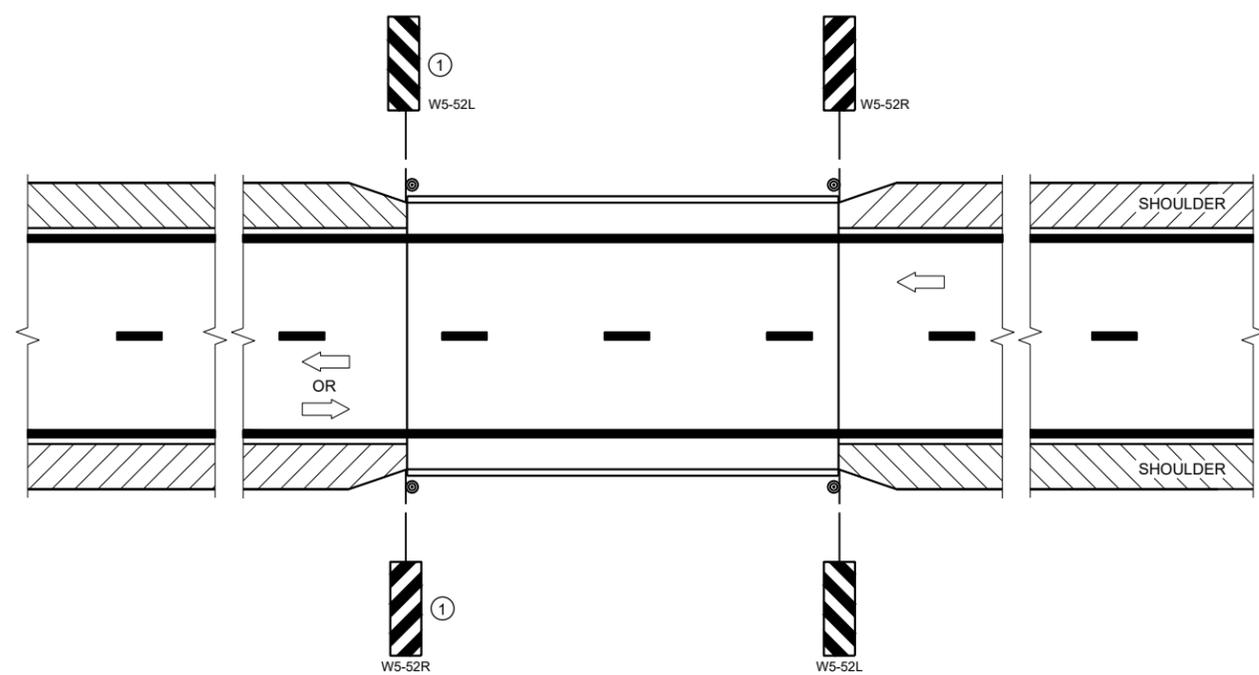
**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER



SITUATION 1
 WARRANTING CRITERIA:
 BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
 WARRANTING CRITERIA:
 1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
 2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

6

6

SDD 15C06 - 10

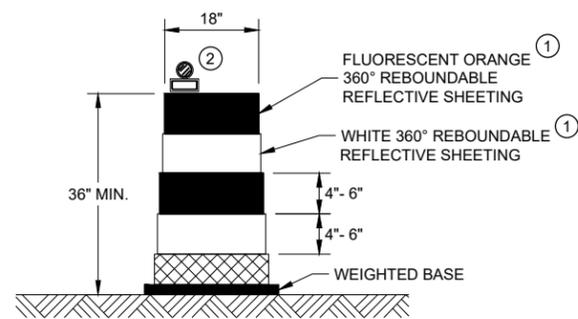
SDD 15C06 - 10

SIGNING AND MARKING FOR TWO LANE BRIDGES

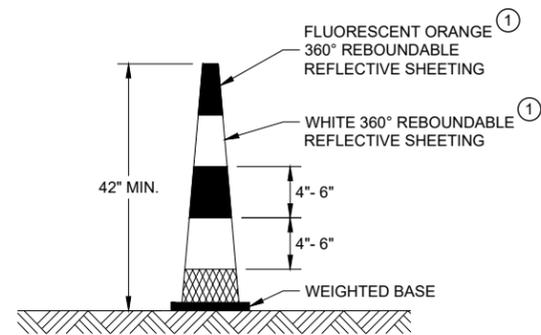
STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 May 2022 /S/ Jeannie Silver
 DATE STATE SIGNING AND MARKING ENGINEER

FHWA

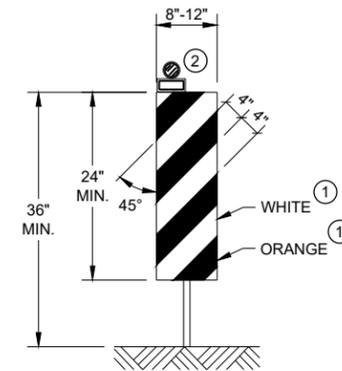


DRUM



42" CONE

DO NOT USE IN TAPERS
 1/2 SPACING OF DRUMS

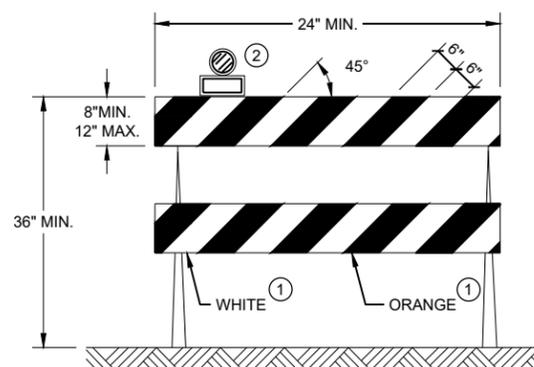


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

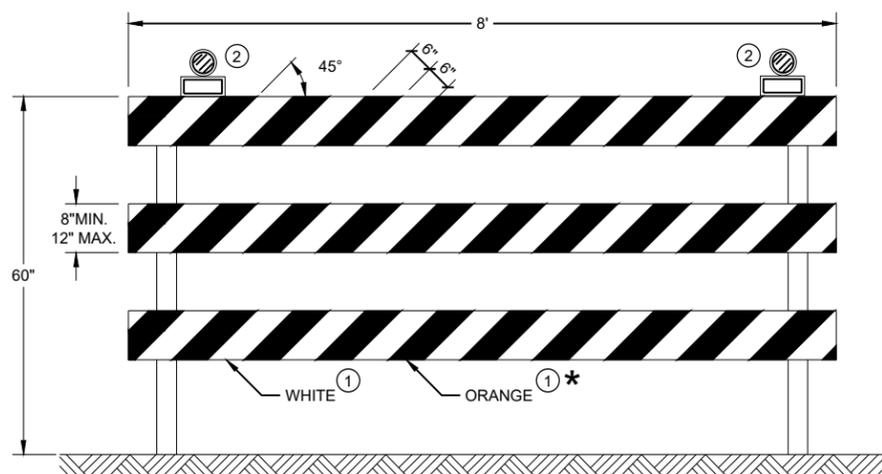
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

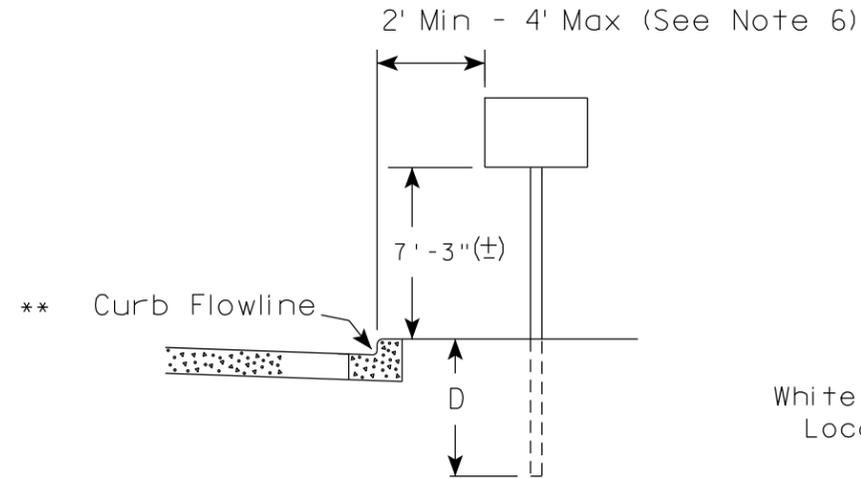
IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

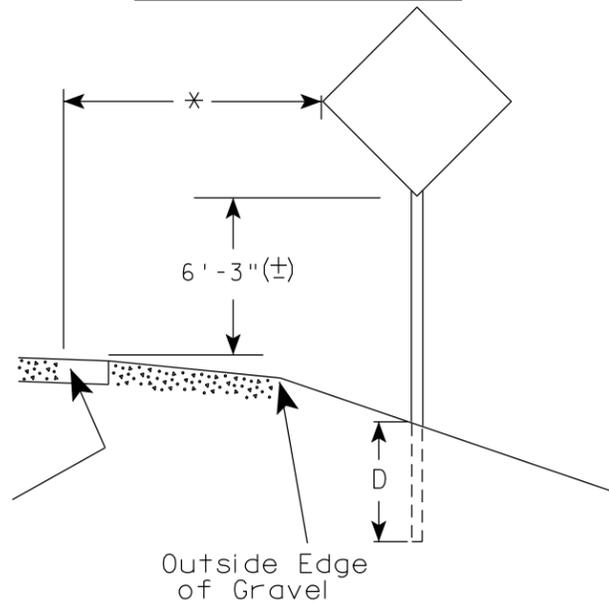
CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

URBAN AREA

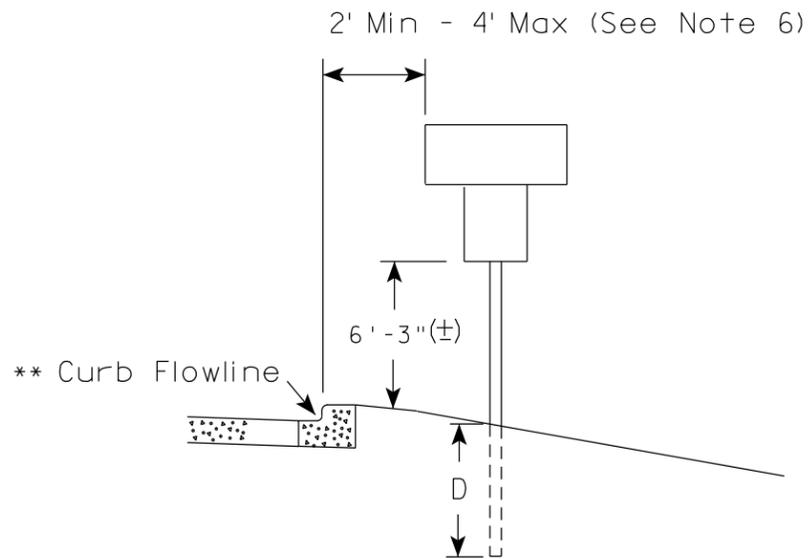
RURAL AREA (See Note 2)



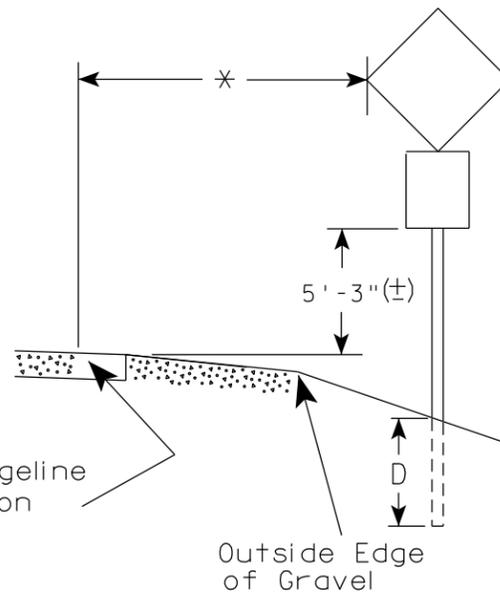
White Edgeline Location



Outside Edge of Gravel



White Edgeline Location



Outside Edge of Gravel

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

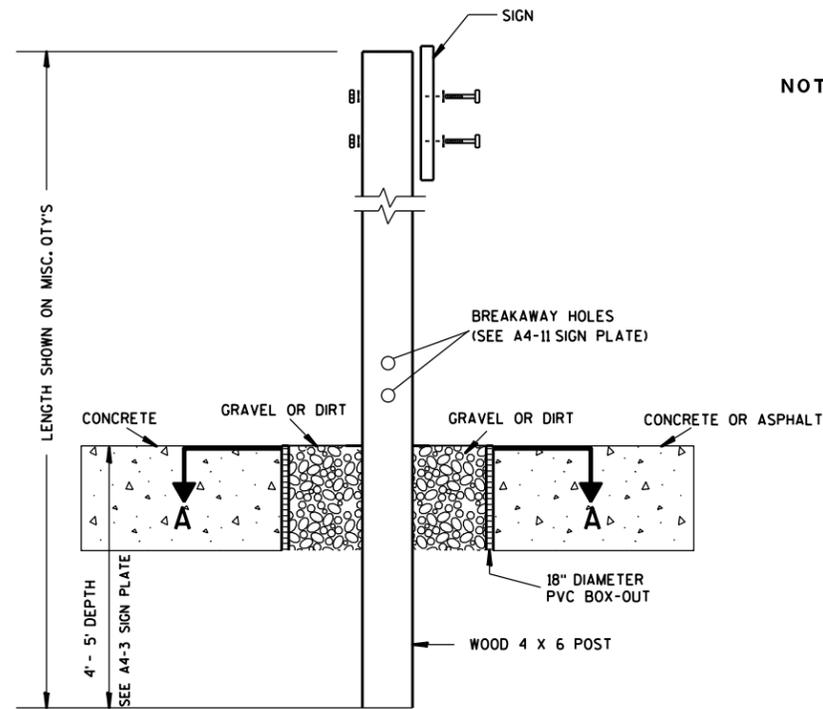
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

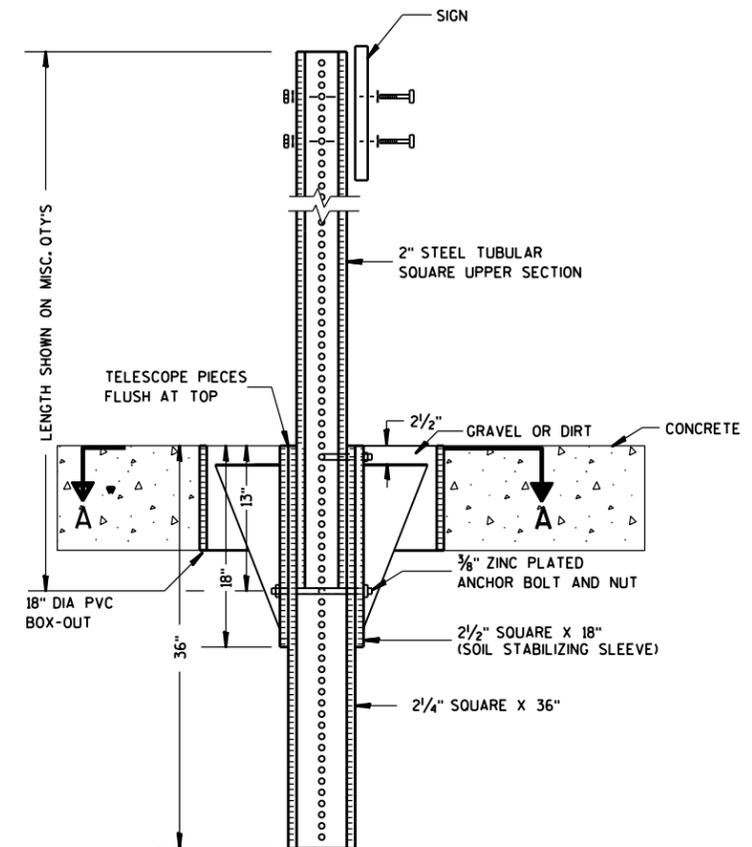
DATE 5/13/2020 PLATE NO. A4-3.22



ELEVATION VIEW

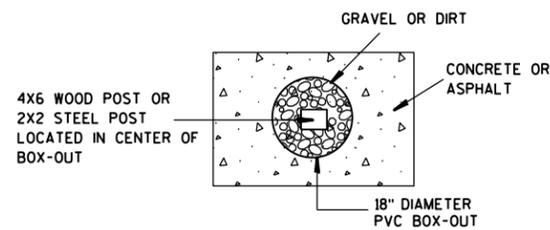
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

**SIGN POST
BOX-OUTS
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

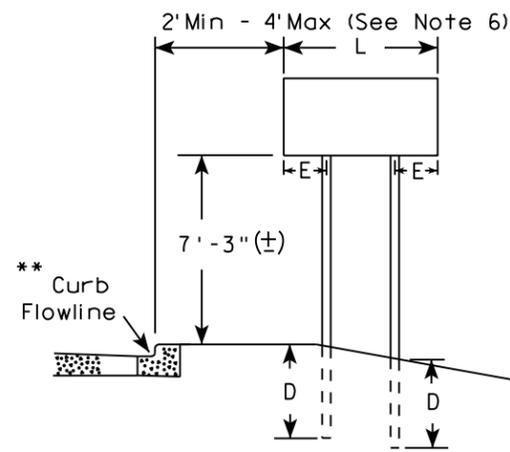
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

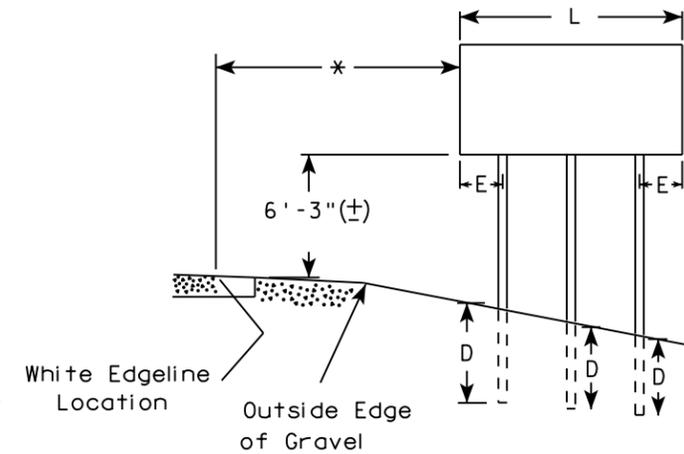
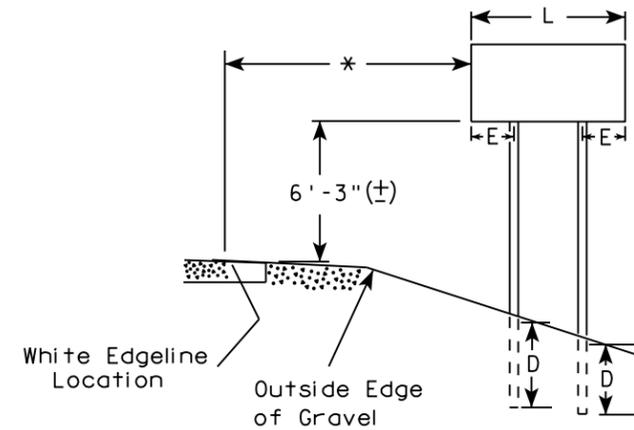
GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

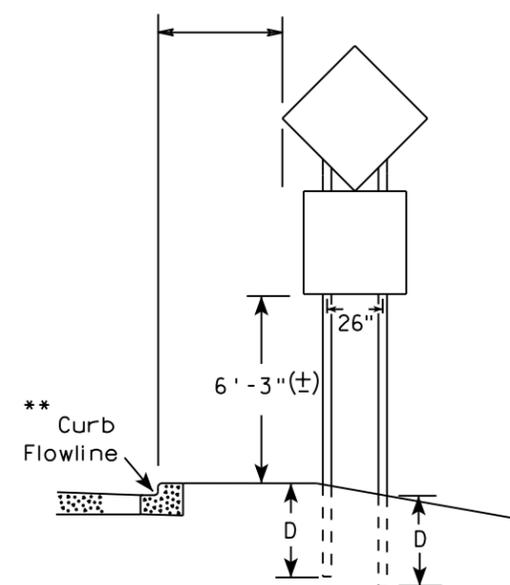
URBAN AREA



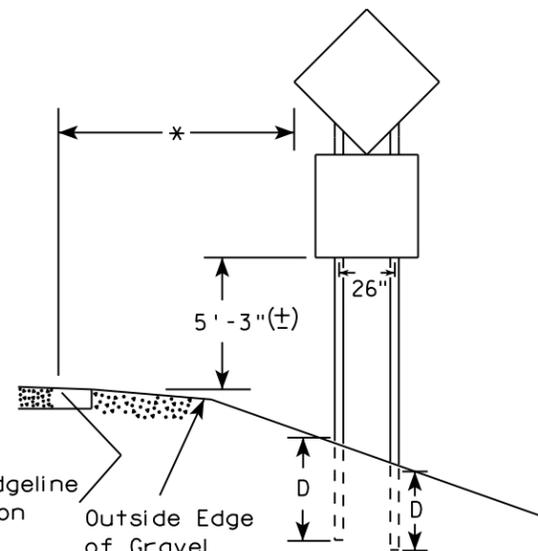
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

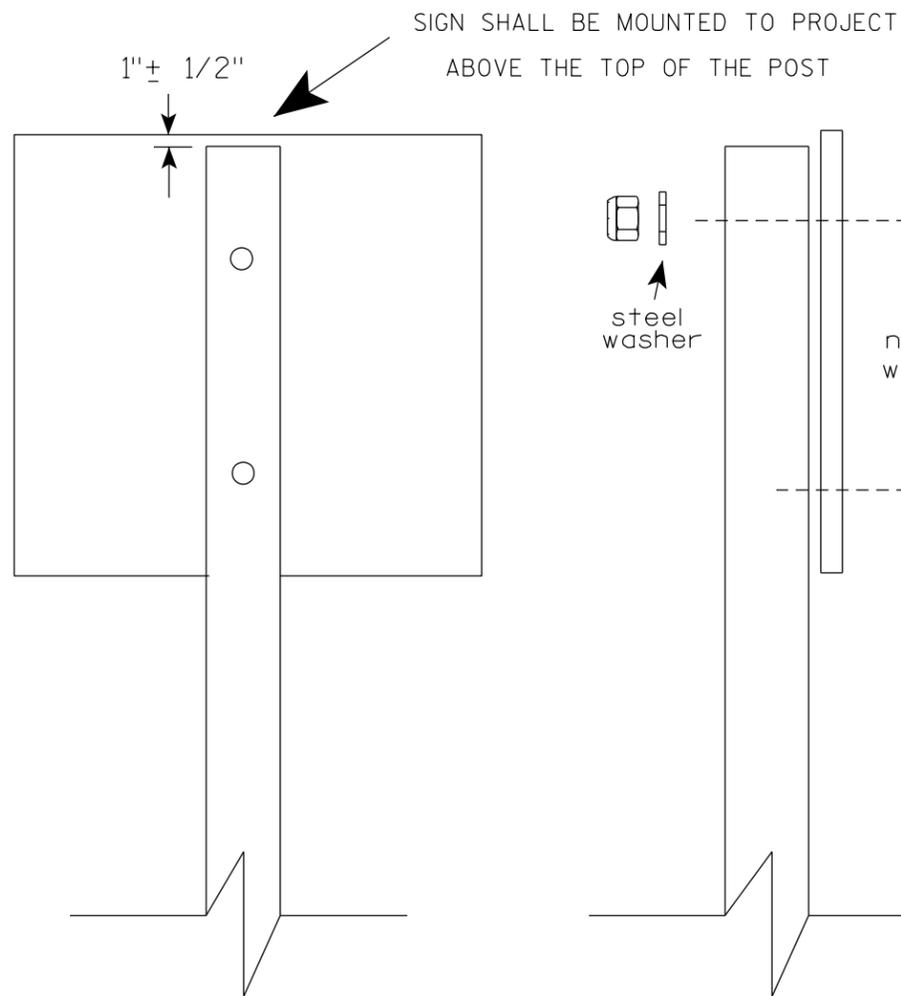
SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Matthew R. Rauch*
 For State Traffic Engineer
 DATE 8/21/17 PLATE NO. A4-4.15



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS
TO POSTS

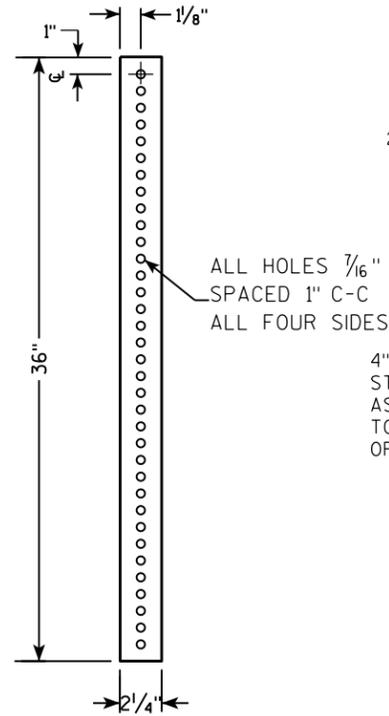
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
For State Traffic Engineer

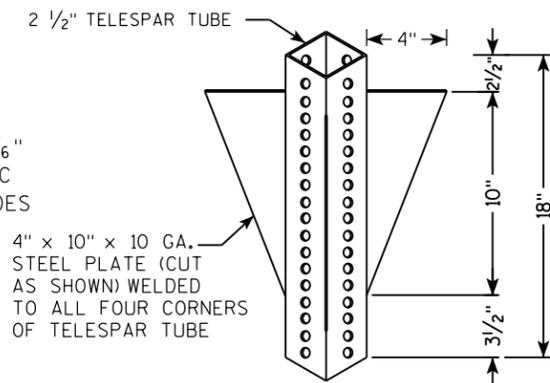
DATE 4/1/2020 PLATE NO. A4-8.9

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**

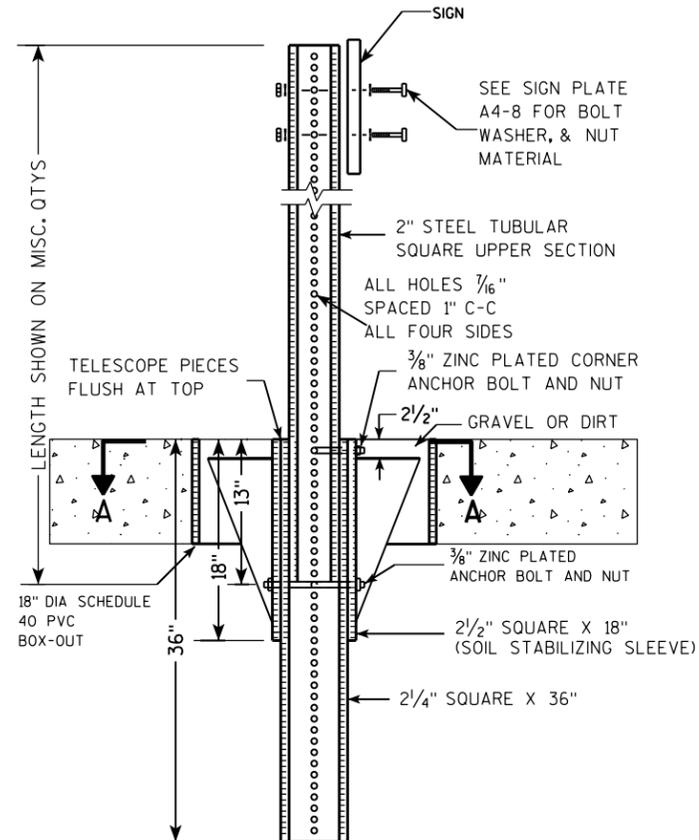
2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



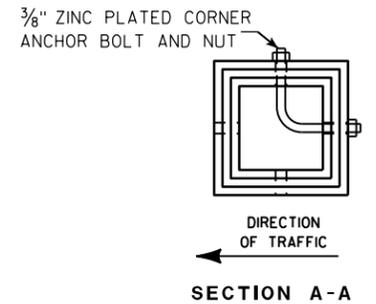
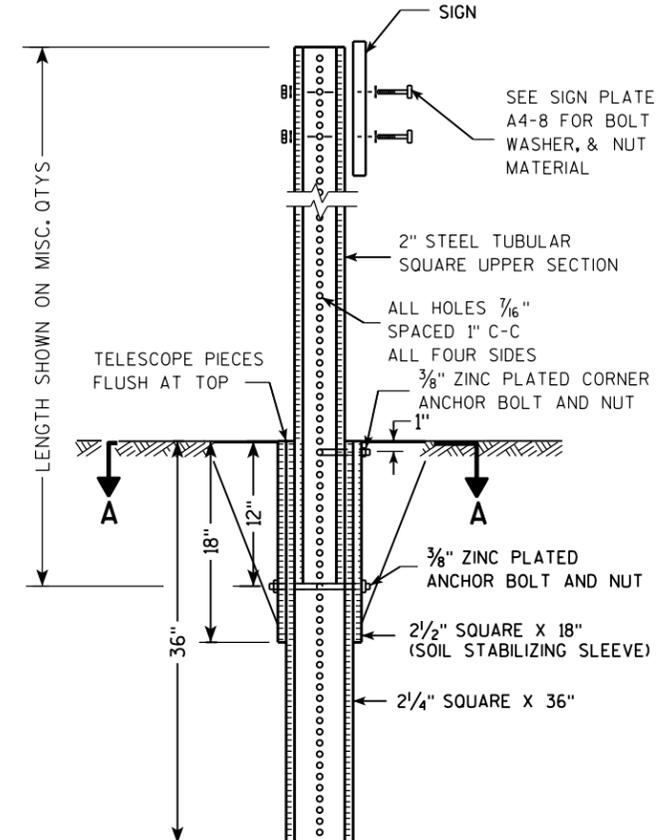
2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH



**DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

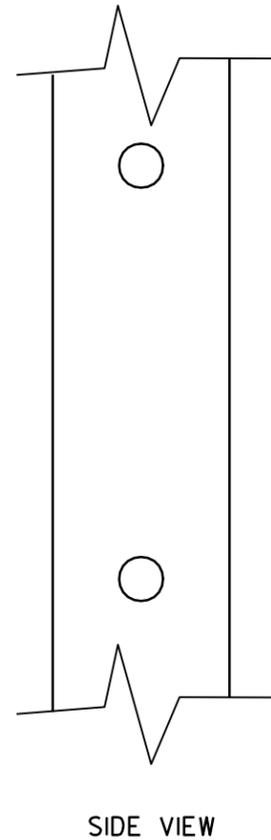
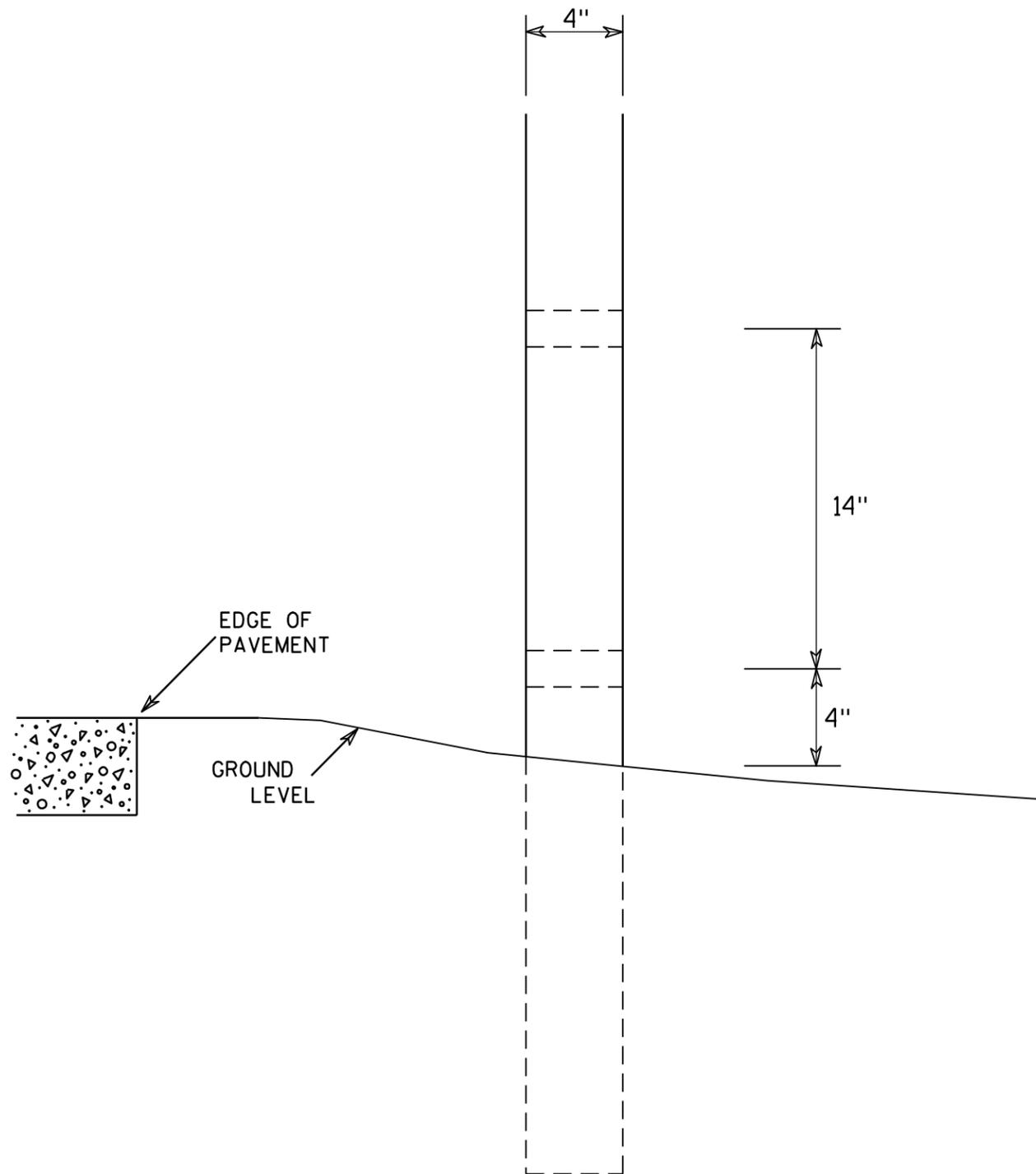
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



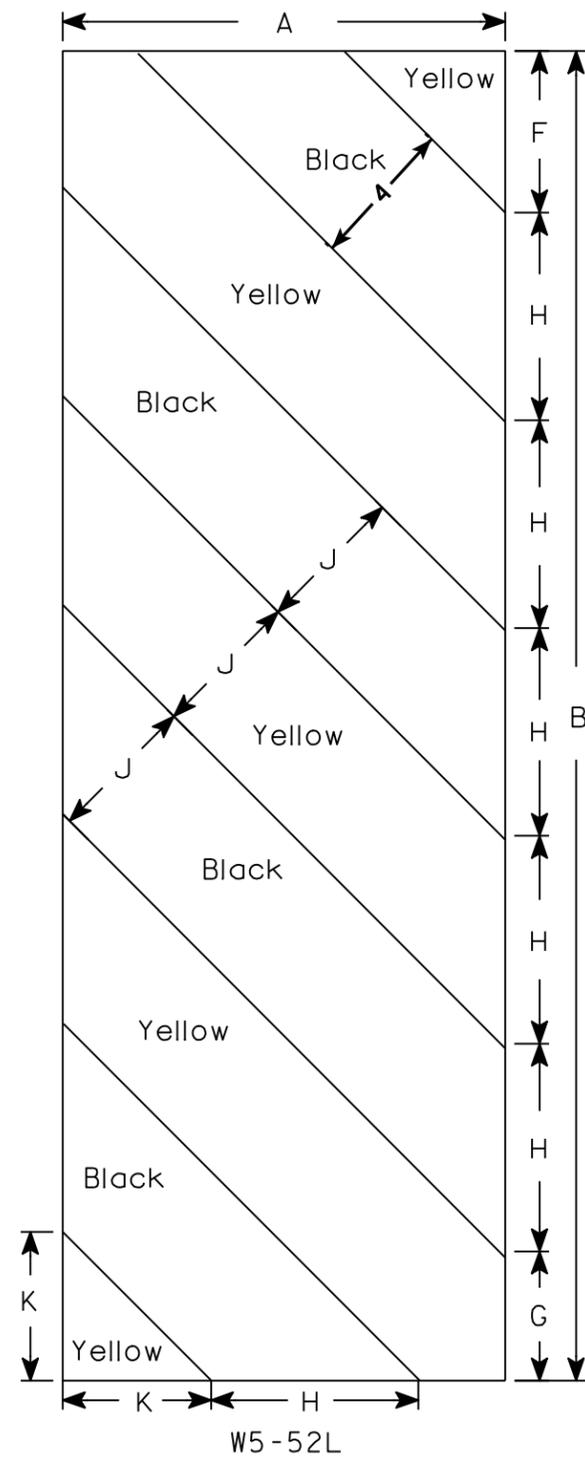
GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

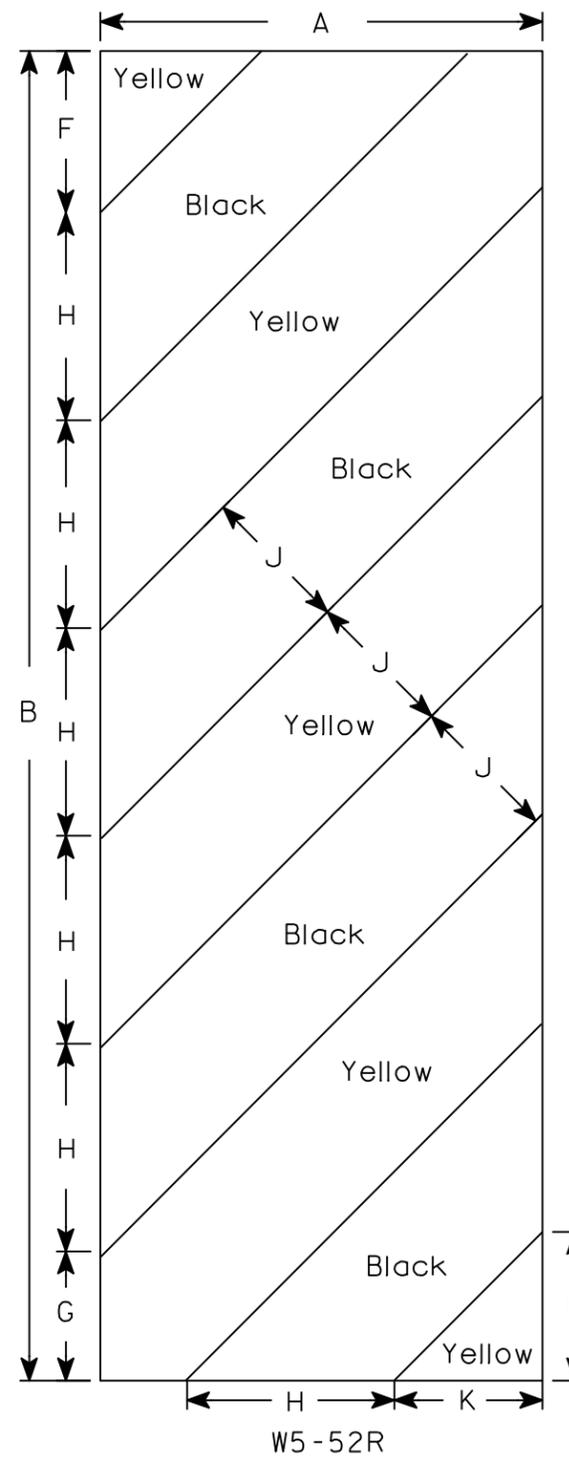
7

7

4 X 6 WOOD POST MODIFICATIONS	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J. Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ E

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
 INVENTORY RATING FACTOR: RF = 1.12
 OPERATING RATING FACTOR: RF = 1.45
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
 SUPERSTRUCTURE f_c = 4,000 P.S.I.
 ALL OTHER f_c = 3,500 P.S.I.

BAR STEEL REINFORCEMENT:
 GRADE 60 f_y = 60,000 P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10x42 PILING SEATED IN PRE-BORED HOLES CORED 3 FEET MINIMUM INTO ROCK. PILE DRIVING IS NOT REQUIRED. THE FACTORED AXIAL RESISTANCE OF THE PILES IN COMPRESSION USED FOR DESIGN IS 60 TONS MULTIPLIED BY A RESISTANCE FACTOR OF 0.5. ESTIMATED 10'-0" LONG.

TRAFFIC VOLUME

CTH O
 ADT = 960 (2043)
 R.D.S. = 40 M.P.H.

HYDRAULIC DATA

100 YEAR FREQUENCY
 Q₁₀₀ = 1,480 C.F.S. (STRUCTURE 948 C.F.S. (OVERFLOW 532 C.F.S.

VEL₁₀₀ = 7.5 F.P.S.
 HW₁₀₀ = EL. 973.82
 WATERWAY AREA = 126 SQ. FT.
 DRAINAGE AREA = 2.7 SQ. MI.
 SCOUR CRITICAL CODE = 5

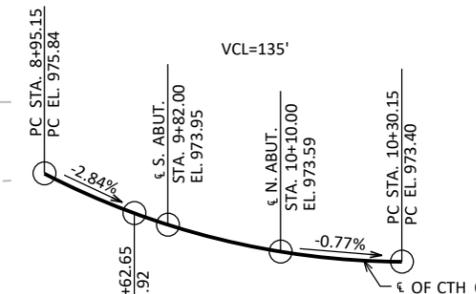
2 YEAR FREQUENCY

Q₂ = 340 C.F.S.
 VEL₂ = 5.1 F.P.S.
 HW₂ = EL. 970.36

ROADWAY OVERTOPPING FREQUENCY

Q_{0.7} = 810 C.F.S.
 HW_{0.7} = EL. 972.94
 FREQUENCY = 10 YEARS

PROFILE GRADE LINE



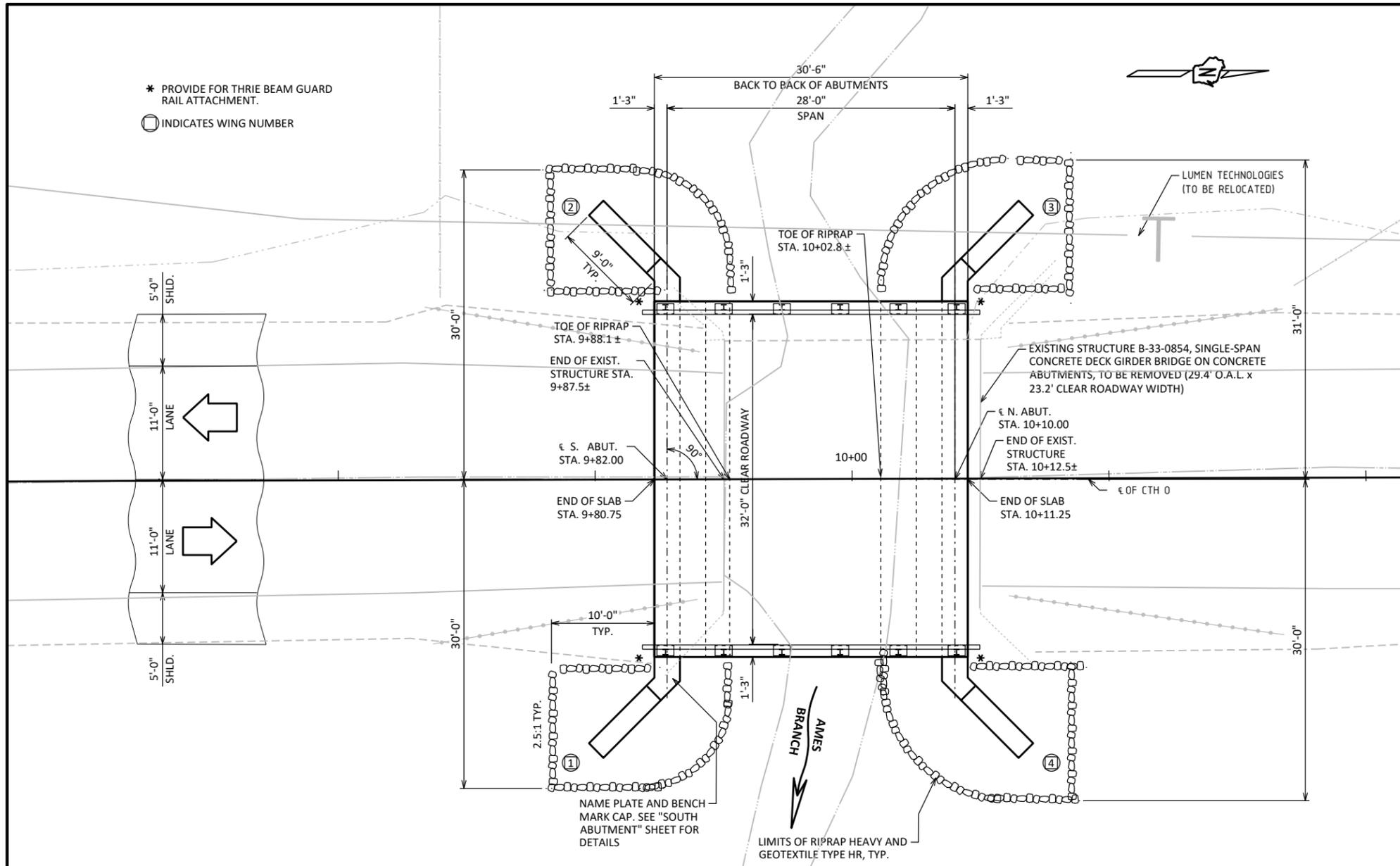
STRUCTURE DESIGN CONTACTS:

DAN SYDOW 715-834-3161
 AARON BONK 608-261-0261

LIST OF DRAWINGS

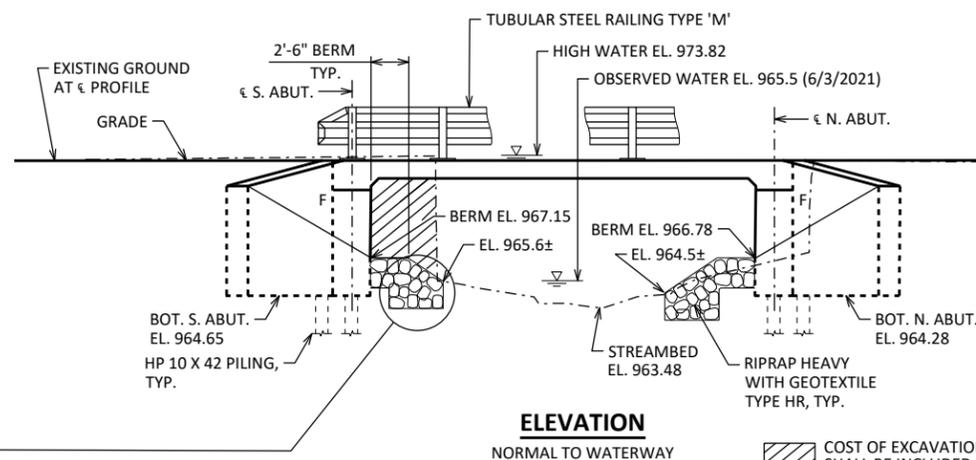
1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. TUBULAR STEEL RAILING TYPE 'M'

* PROVIDE FOR THREE BEAM GUARD RAIL ATTACHMENT.
 ○ INDICATES WING NUMBER



PLAN

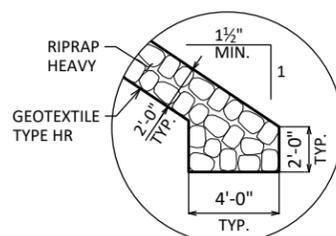
SINGLE SPAN FLAT SLAB



ELEVATION

NORMAL TO WATERWAY

▨ COST OF EXCAVATION OR FILL IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-33-139".



THESE PLANS ARE BASED UPON STANDARD BRIDGE PLANS DEVELOPED AND MAINTAINED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION THROUGH THE USE OF THE WISDOT STANDARD BRIDGE DESIGN TOOL. THE UNDERSIGNED DESIGNER CERTIFIES THE ACCURACY OF THE BRIDGE TYPE, SIZE AND LOCATION, HYDRAULICS AND FOUNDATION SUPPORT, AND INFORMATION IN THE PLANS THAT IS NOT PART OF THE STANDARD PLANS SUPPLIED BY THE DEPARTMENT. THE DESIGNER FURTHER CERTIFIES THAT USE OF THE STANDARD BRIDGE DESIGN TOOL FOR DEVELOPMENT OF THIS PLAN IS CONSISTENT WITH THE GUIDANCE PROVIDED IN THE WISDOT BRIDGE MANUAL.



NO.	DATE	REVISION	BY

ORIGINAL PLANS PREPARED BY
AVRES 3433 Oakwood Hills Parkway
 Eau Claire, WI 54701
 www.AyresAssociates.com

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

ACCEPTED *[Signature]* SDR 08/01/22
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-33-139

CTH O OVER AMES BRANCH

COUNTY LAFAYETTE TOWN/CITY/VILLAGE SEYMOUR

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION
 DESIGNED BY ZSS CK'D JCK DRAWN BY ZSS PLANS CK'D DNS

GENERAL PLAN SHEET 1 OF 10

8

8

SCALE = SCALE

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-33-0139" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

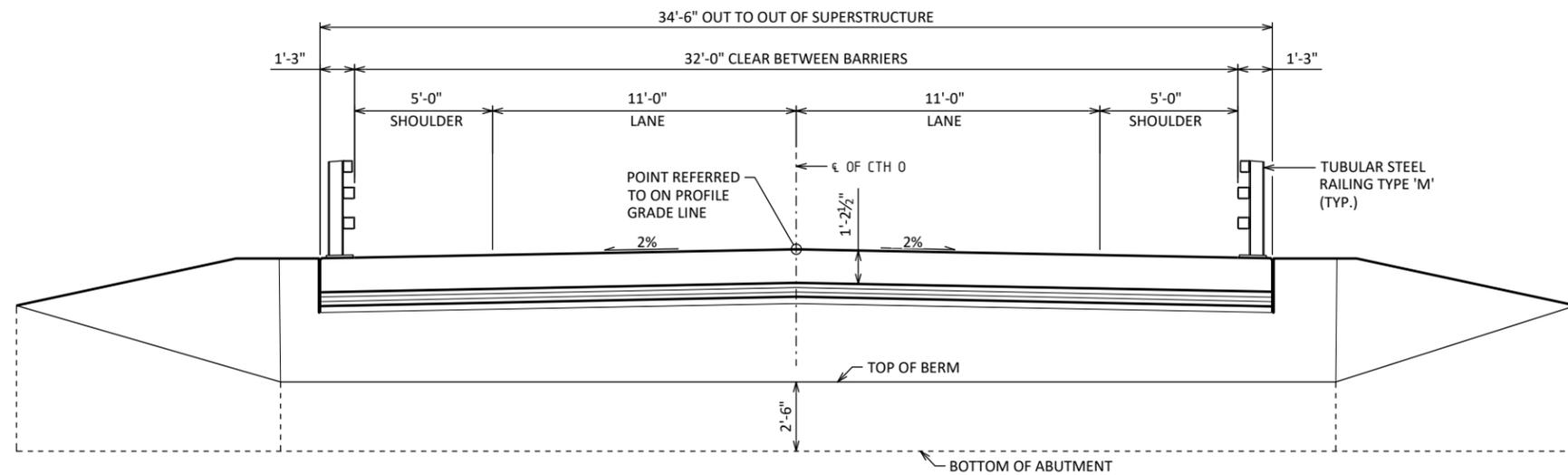
EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

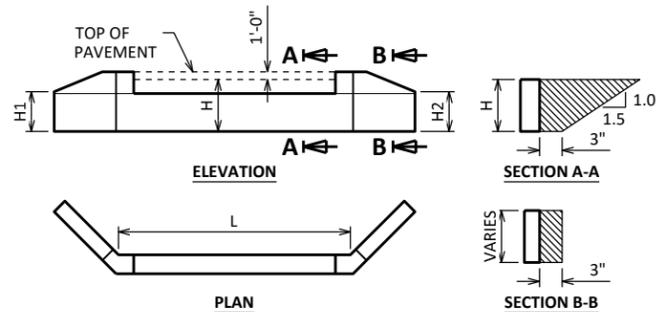
AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, INCLUDING THE SLAB EDGE AND 1'-0" UNDER THE SLAB, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.



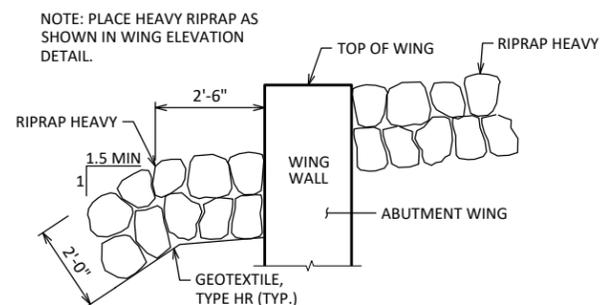
CROSS SECTION THRU ROADWAY

LOOKING UPSTATION
(PILING NOT SHOWN FOR CLARITY)

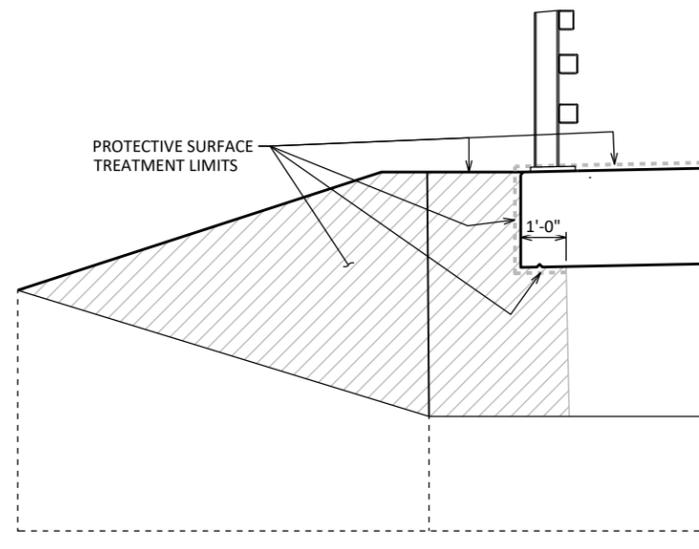


ABUTMENT BACKFILL DIAGRAM

- L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- H1 = WING 1 HEIGHT AT TIP (FT)
- H2 = WING 2 HEIGHT AT TIP (FT)
- W = WING LENGTH (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$
- $V_{CY} = V_{CF}(EF)/27$
- $V_{TON} = V_{CY}(2.0)$



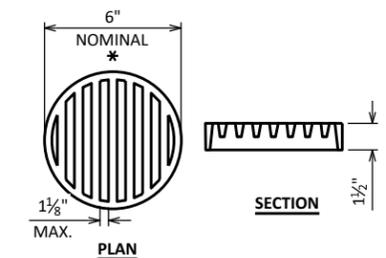
TYPICAL FILL SECTION AT WING



PROTECTIVE SURFACE TREATMENT DETAILS

BENCH MARK

NO.	STATION	OFFSET	DESCRIPTION	ELEV.
BM 1.	10+13	14' LT	CHIS. SQUARE	972.86

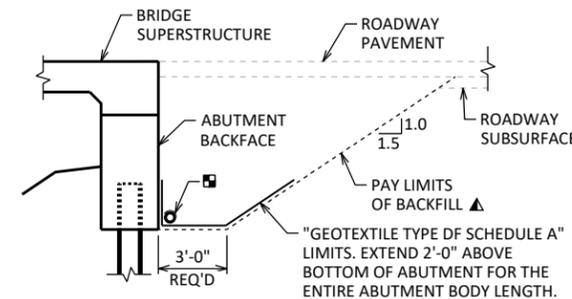


RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



TYPICAL SECTION THRU ABUTMENT

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEM DESCRIPTION	UNIT	SUPER	S. ABUT.	N. ABUT.	TOTALS	CATEGORY 20	CATEGORY 30
203.0250	REMOVING STRUCTURE OVER WATERWAY REMOVE DEBRIS B-33-0854	EACH	---	---	---	1	1	---
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-33-0139	EACH	---	---	---	1	1	---
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	240	240	480	480	---
502.0100	CONCRETE MASONRY BRIDGES	CY	52.3	35.7	35.7	124	118	6
502.3200	PROTECTIVE SURFACE TREATMENT	SY	130	18	18	166	166	---
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	2,600	2,600	5,200	5,080	120
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	11,930	1,580	1,580	15,090	14,400	690
513.4061	RAILING TUBULAR TYPE M	LF	66	---	---	66	66	---
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	7	7	14	14	---
550.0020	PRE-BORING ROCK OR CONSOLIDATED MATERIALS	LF	---	46	46	92	92	---
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	70	70	140	140	---
606.0300	RIPRAP HEAVY	CY	---	70	70	140	140	---
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	85	85	170	170	---
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	55	55	110	110	---
645.0120	GEOTEXTILE TYPE HR	SY	---	140	140	280	280	---
NON-BID ITEMS								
	FILLER	SIZE	---	---	---	1/2", 3/4"		

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-139			
DRAWN BY		ZSS	PLANS CK'D JCK
CROSS SECTION & QUANTITIES		SHEET 2 OF 10	

ORIGINAL PLANS PREPARED BY
AVRES 3433 Oakwood Hills Parkway
 Eau Claire, WI 54701
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BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	AUGUST 30, 2021	148554.82	447340.44
2	AUGUST 30, 2021	148590.06	447324.55

BORINGS COMPLETED BY: SOILS AND ENGINEERING SERVICES, INC (SES)
 REPORT COMPLETED BY: NUMMELIN TESTINGS SERVICES, INC.
 ALL COORDINATES REFERENCED TO WCCS NAD 83(9) LAFAYETTE COUNTY

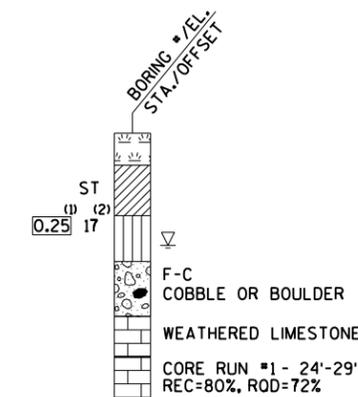
STATE PROJECT NUMBER

5307-00-73

MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- AT TIME OF DRILLING
- END OF DRILLING
- AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

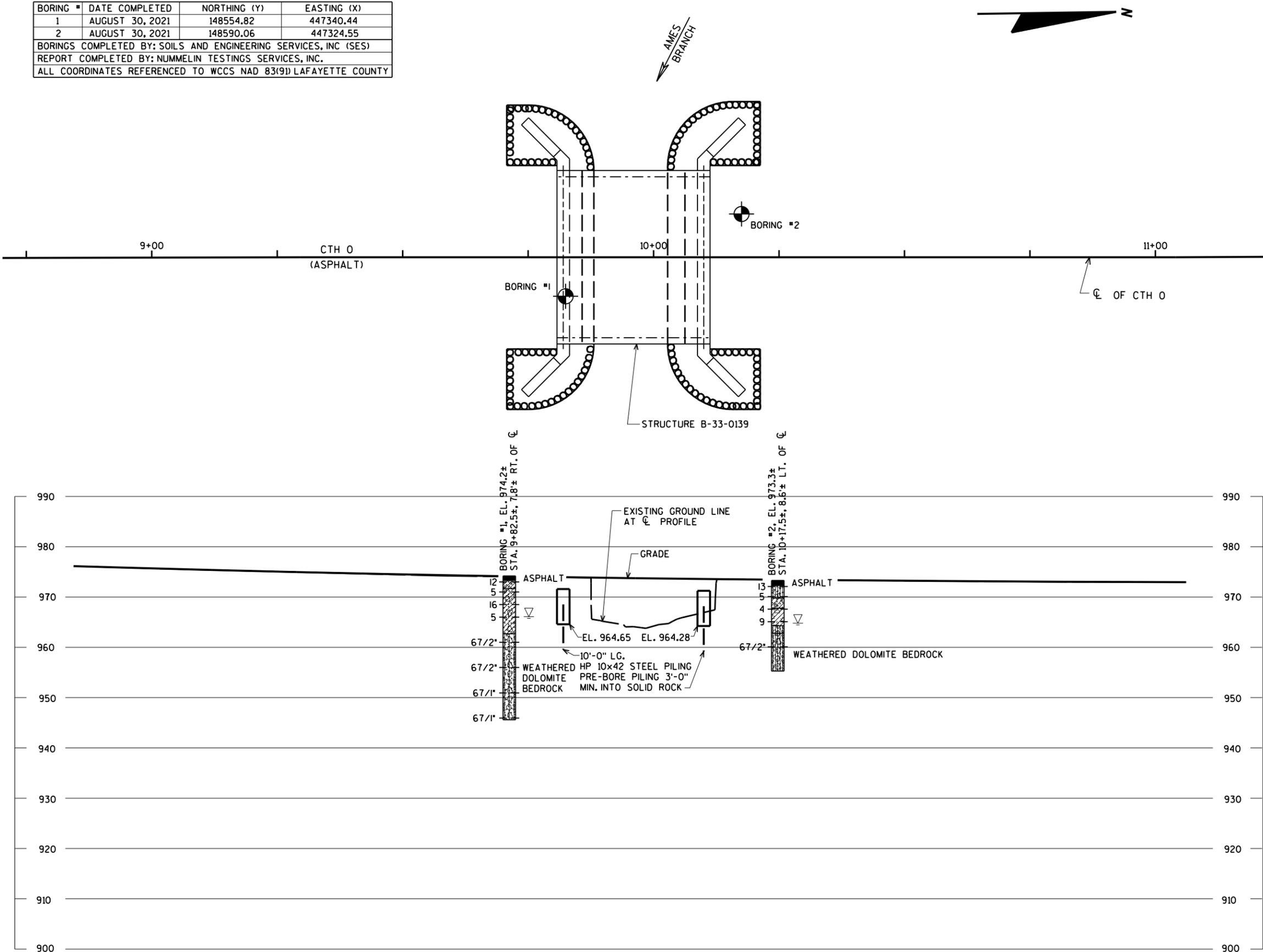
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE, BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

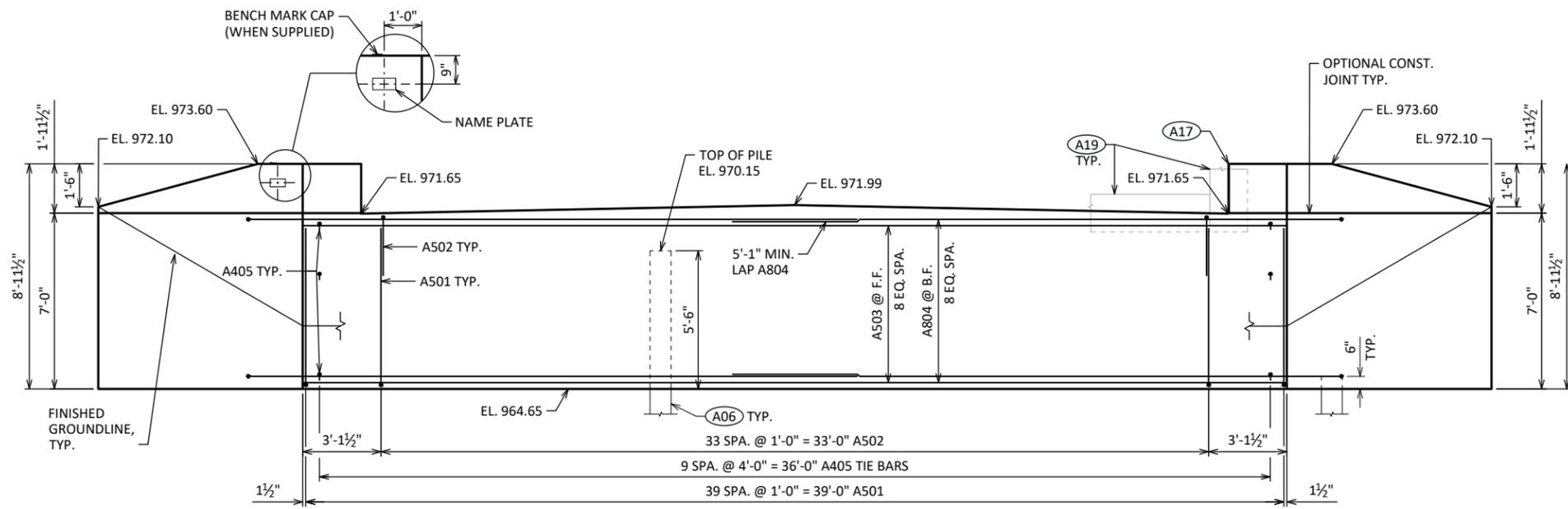
6/15/2022 PENTABLE:BRouu_shd_utl1.tbi

8

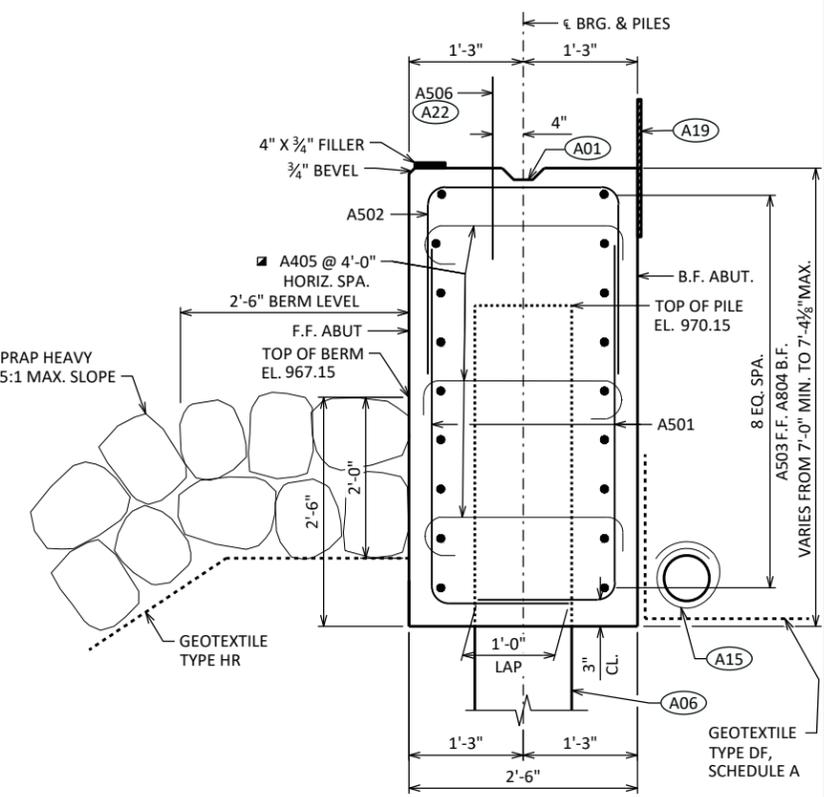
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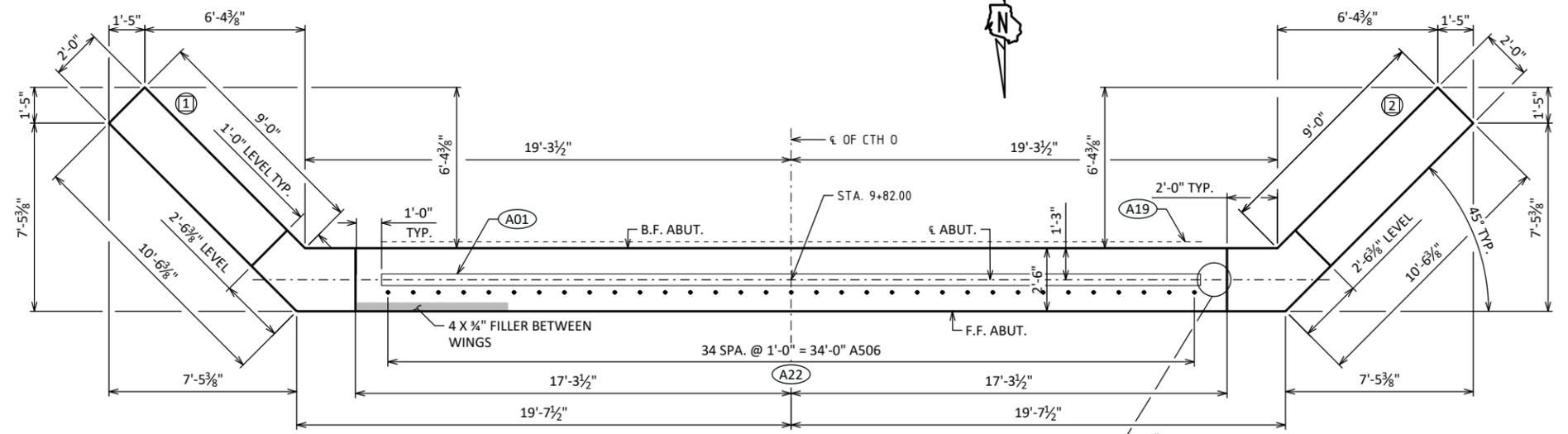
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-139			
DRAWN BY		ZSS	PLANS CKD. JCK
SUBSURFACE EXPLORATION			SHEET 3 OF 10



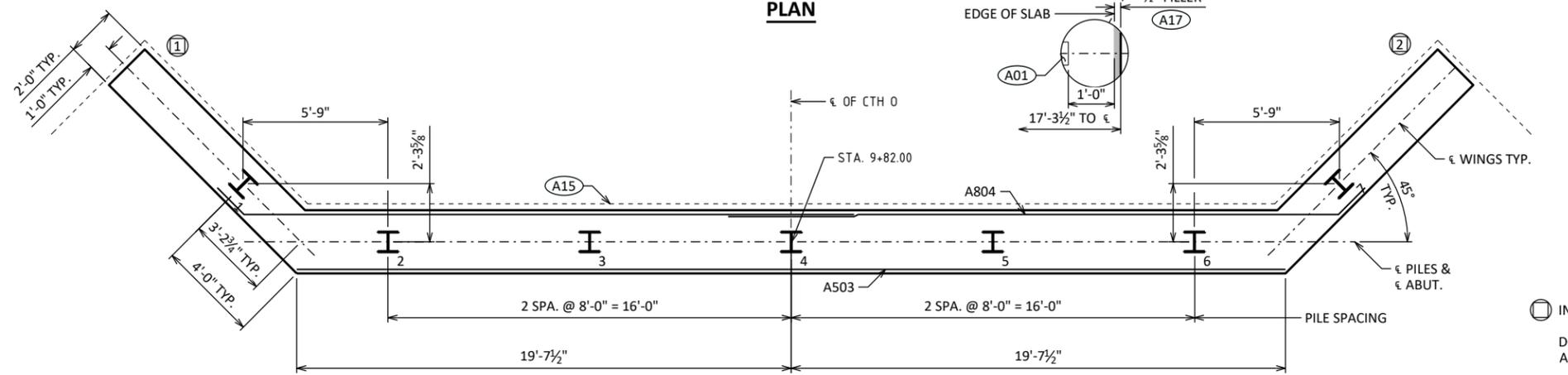
ELEVATION
LOOKING DOWNSTATION



SECTION THRU BODY



PLAN



PILE PLAN

- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
- (A06) ABUTMENTS TO BE SUPPORTED ON HP 10x42 PILING SEATED IN PREBORED HOLES CORED 3 FEET MINIMUM INTO ROCK. PILE DRIVING IS NOT REQUIRED. THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS 60 TONS MULTIPLIED BY A RESISTANCE FACTORED OF 0.5. ESTIMATED 10 FT LONG.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) 1/2" FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE).
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A22) A506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

⊙ INDICATES WING NUMBER

DO NOT PLACE FILL ABOVE 3'-0" FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

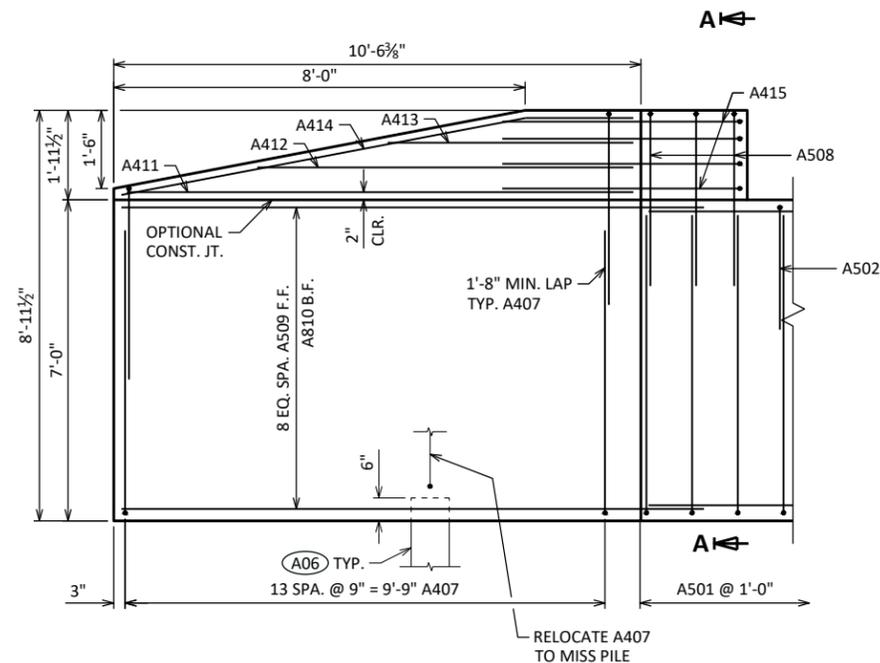
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-139			
DRAWN BY		PLANS CK'D	
ZSS		JCK	
SOUTH ABUTMENT			SHEET 4 OF 10

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BILL OF BARS

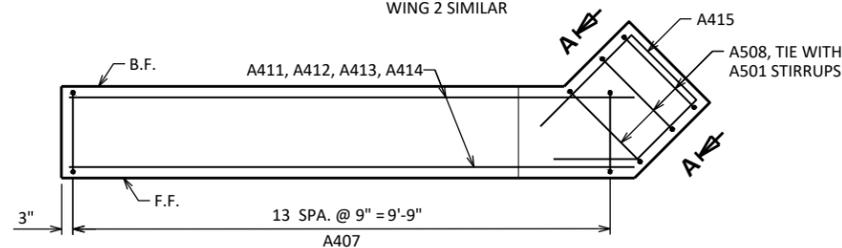
BAR MARK	CO ₂ T	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
A501		80	8'-0"	X		ABUT BODY STIRRUPS
A502		34	7'-5"	X		ABUT BODY STIRRUPS - TOP U-BAR
A503		9	39'-3"			ABUT BODY HORIZ. - F.F.
A804		18	25'-10"	X		ABUT BODY HORIZ. - B.F.
A405		30	3'-0"	X		ABUT BODY TIE BARS
A506	X	35	2'-0"			ABUT BODY DOWEL BARS
A407	X	56	11'-10"	X		WING STIRRUPS
A508	X	6	11'-1"	X		WING CORNER STIRRUPS
A509	X	18	11'-9"	X		WING LOWER HORIZ. - F.F.
A810	X	18	13'-3"	X		WING LOWER HORIZ. - B.F.
A411	X	4	10'-2"			WING UPPER HORIZ.
A412	X	4	8'-1"			WING UPPER HORIZ.
A413	X	4	5'-3"			WING UPPER HORIZ.
A414	X	4	10'-5"	X		WING TOP HORIZ.
A415	X	8	8'-3"	X		WING UPPER HORIZ. CORNER

BENDING DIMENSIONS ARE OUT TO OUT OF BARS



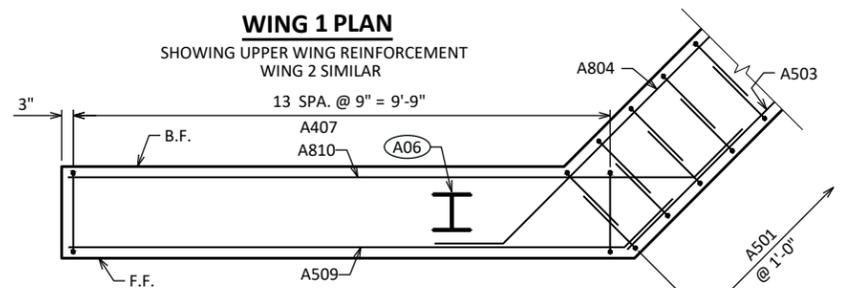
WING 1 ELEVATION

SHOWING F.F. WING
WING 2 SIMILAR



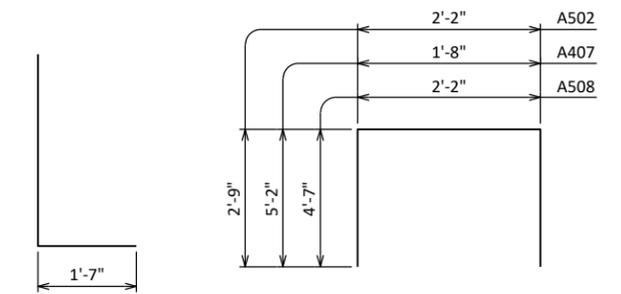
WING 1 PLAN

SHOWING UPPER WING REINFORCEMENT
WING 2 SIMILAR



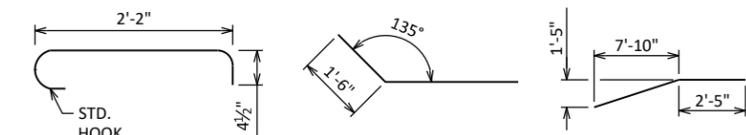
WING 1 PLAN

SHOWING LOWER WING REINFORCEMENT
WING 2 SIMILAR



A501

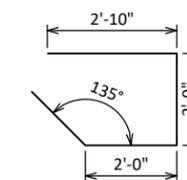
A502, A407, A508



A405

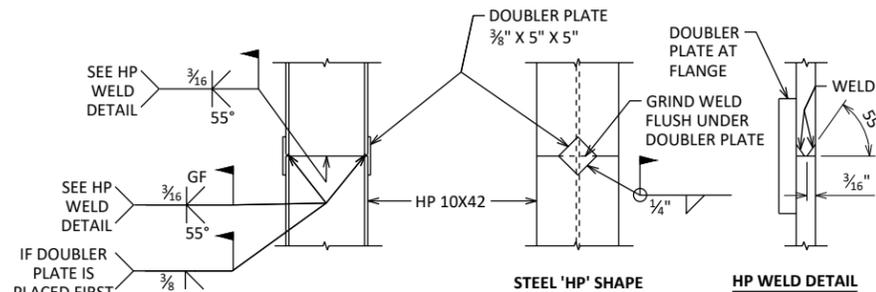
A804, A509, A810

A414

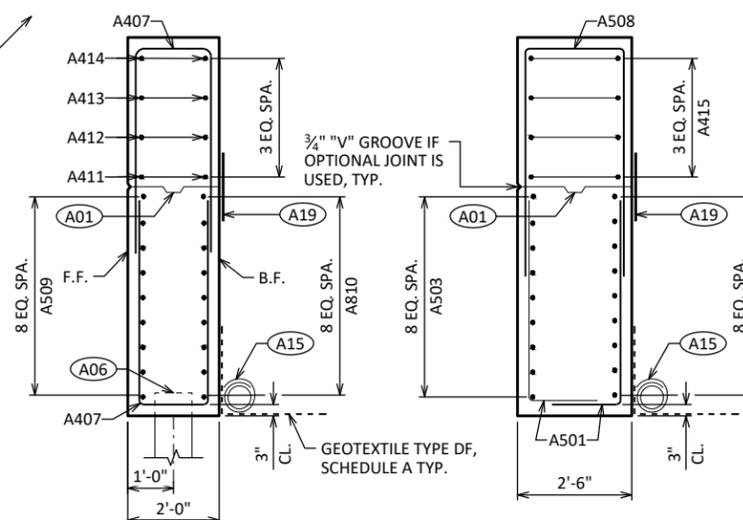


A415

- (A01) OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- (A06) ABUTMENT TO BE SUPPORTED ON HP 10x42 PILING SEATED IN PREBORED HOLES CORED 3 FEET MINIMUM INTO ROCK. PILE DRIVING IS NOT REQUIRED. THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS 60 TONS MULTIPLIED BY A RESISTANCE FACTOR OF 0.5. ESTIMATED 10 FEET LONG.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".



'HP' PILE DETAILS

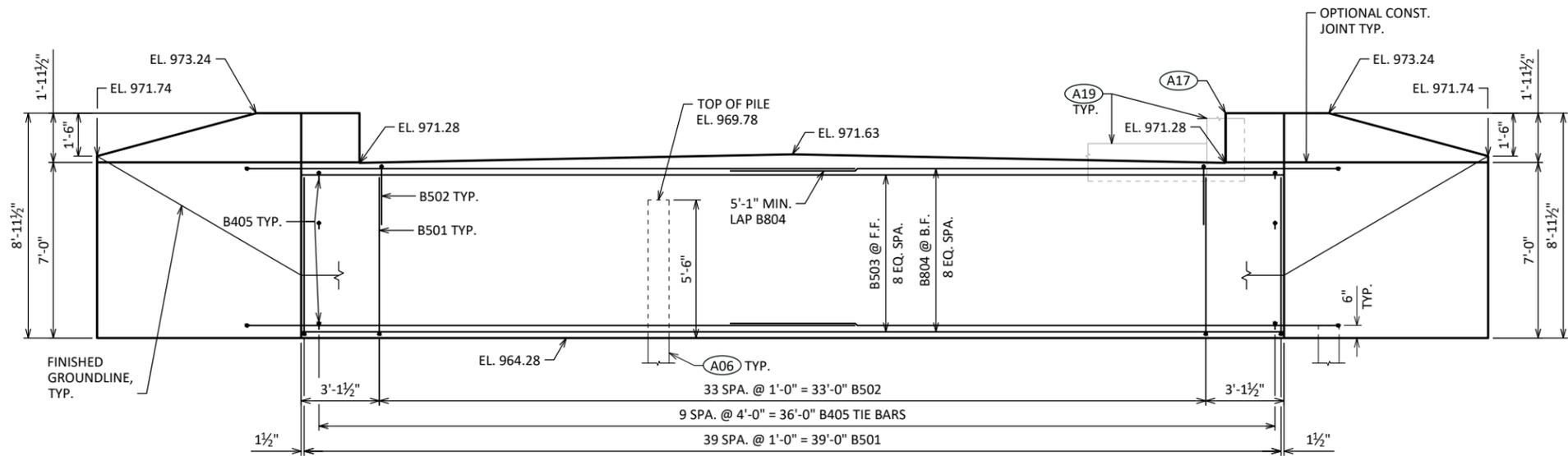


SECTION THRU WING 1
WING 2 SIMILAR

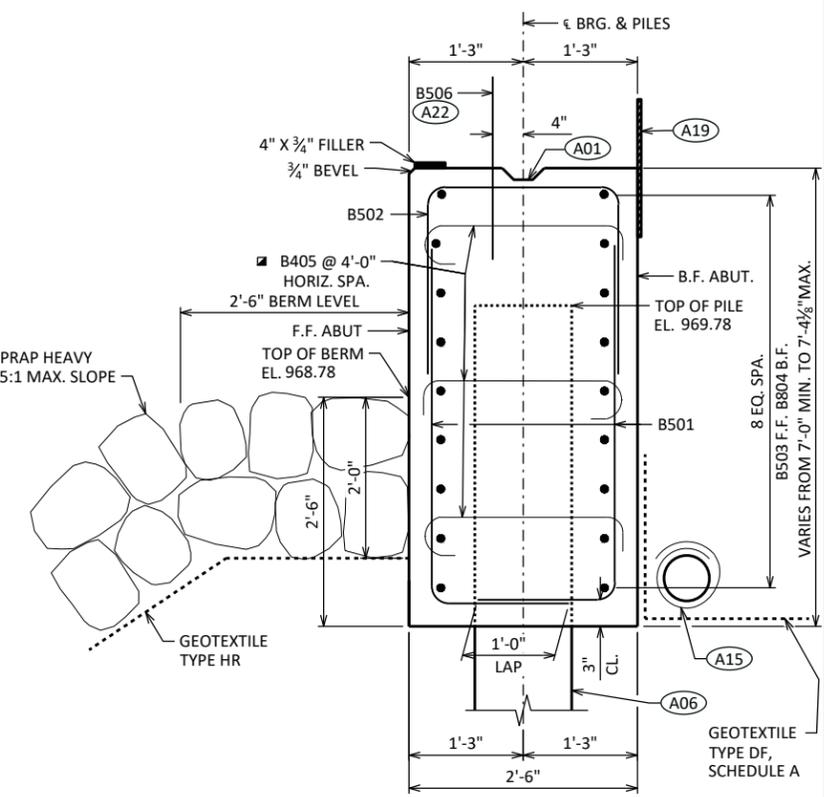
SECTION A-A

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-139			
DRAWN BY		PLANS CK'D	
ZSS		JCK	
SOUTH ABUTMENT DETAILS			SHEET 5 OF 10

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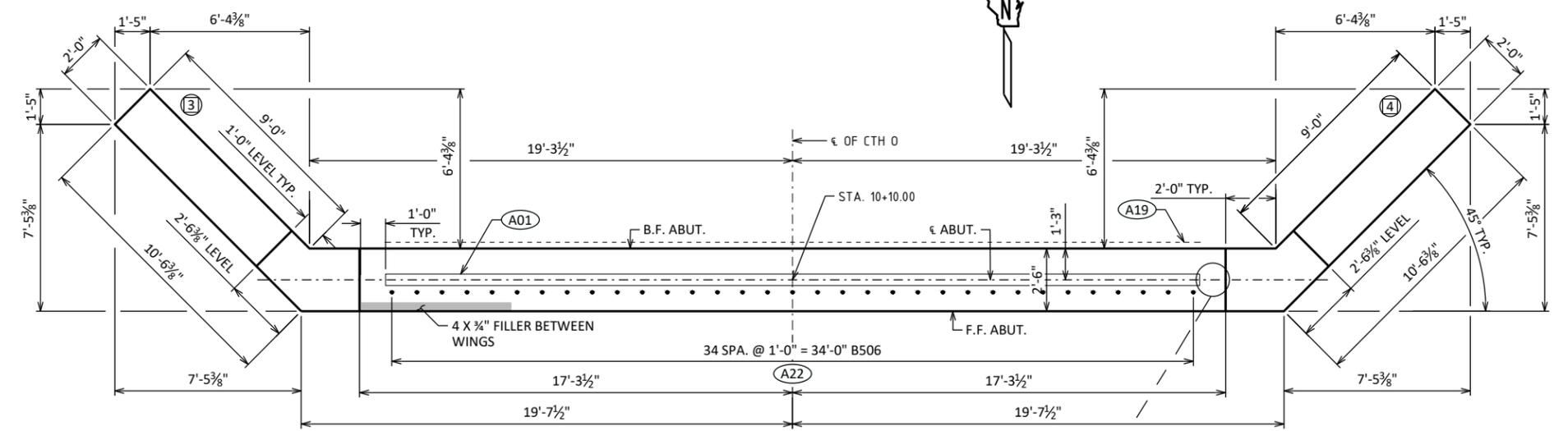


ELEVATION
LOOKING UPSTATION

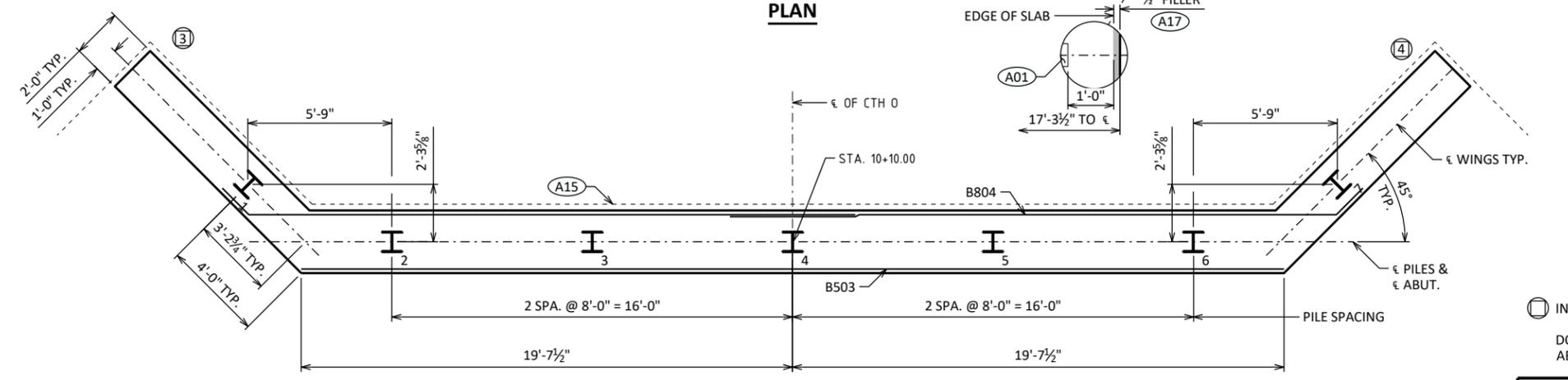


SECTION THRU BODY

- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
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- (A22) B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.



PLAN



PILE PLAN

⊙ INDICATES WING NUMBER

DO NOT PLACE FILL ABOVE 3'-0" FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

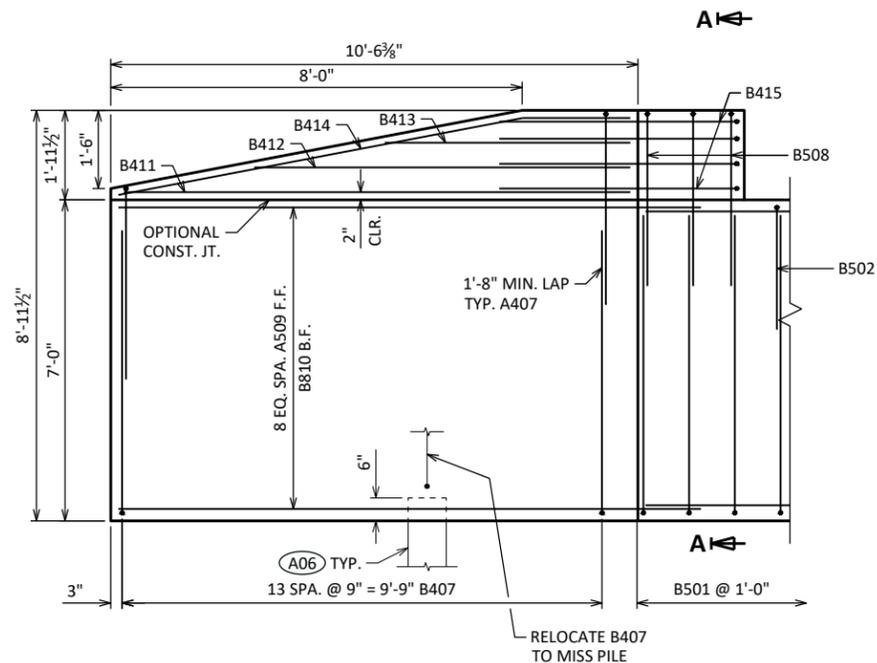
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-139			
DRAWN BY		PLANS CK'D	
ZSS		JCK	
NORTH ABUTMENT			SHEET 6 OF 10

BILL OF BARS

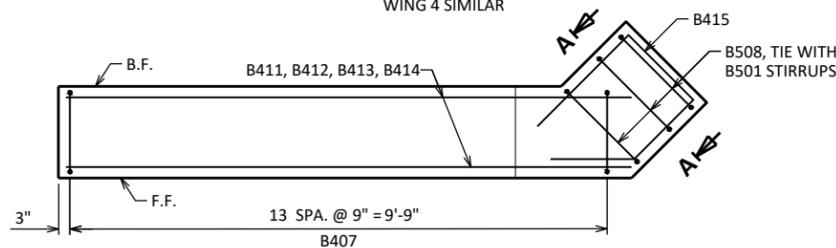
BAR MARK	CO _A T	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
B501		80	8'-0"	X		ABUT BODY STIRRUPS
B502		34	7'-5"	X		ABUT BODY STIRRUPS - TOP U-BAR
B503		9	39'-3"			ABUT BODY HORIZ. - F.F.
B804		18	25'-10"	X		ABUT BODY HORIZ. - B.F.
B405		30	3'-0"	X		ABUT BODY TIE BARS
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B411	X	4	10'-2"			WING UPPER HORIZ.
B412	X	4	8'-1"			WING UPPER HORIZ.
B413	X	4	5'-3"			WING UPPER HORIZ.
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B415	X	8	8'-3"	X		WING UPPER HORIZ. CORNER

BENDING DIMENSIONS ARE OUT TO OUT OF BARS



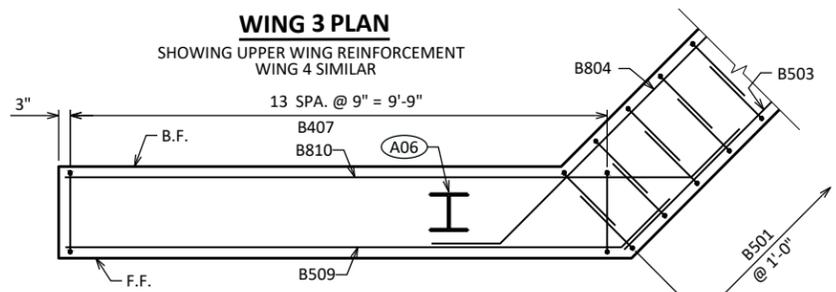
WING 3 ELEVATION

SHOWING F.F. WING WING 4 SIMILAR



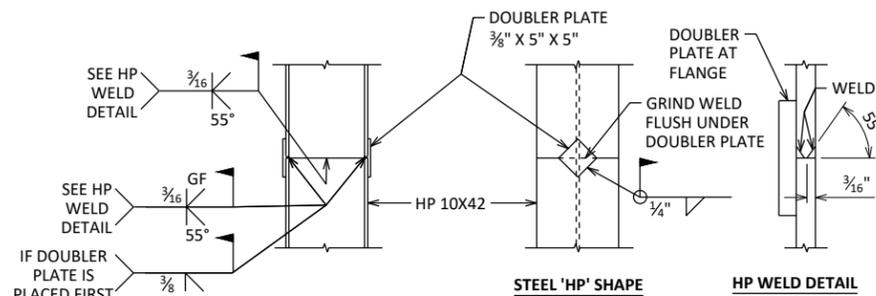
WING 3 PLAN

SHOWING UPPER WING REINFORCEMENT WING 4 SIMILAR

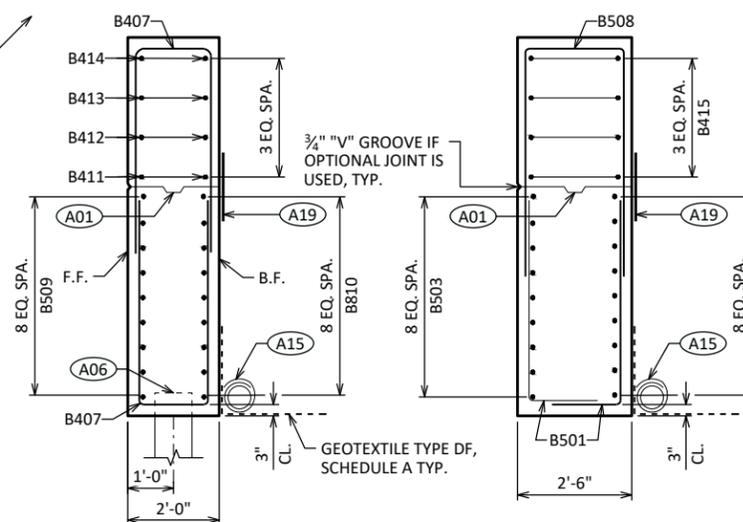


WING 3 PLAN

SHOWING LOWER WING REINFORCEMENT WING 4 SIMILAR



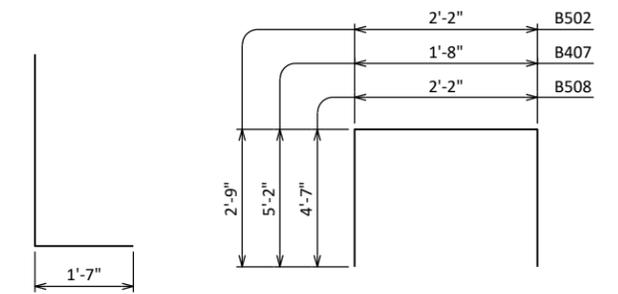
'HP' PILE DETAILS



SECTION THRU WING 3

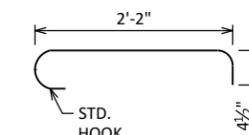
WING 4 SIMILAR

SECTION A-A

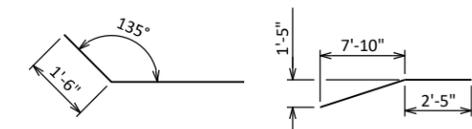


B501

B502, B407, B508

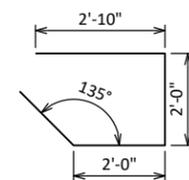


B405



B804, B509, B810

B414



B415

- (A01) OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- (A06) ABUTMENT TO BE SUPPORTED ON HP 10x42 PILING SEATED IN PREBORED HOLES CORED 3 FEET MINIMUM INTO ROCK. PILE DRIVING IS NOT REQUIRED. THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS 60 TONS MULTIPLIED BY A RESISTANCE FACTOR OF 0.5. ESTIMATED 10 FEET LONG.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

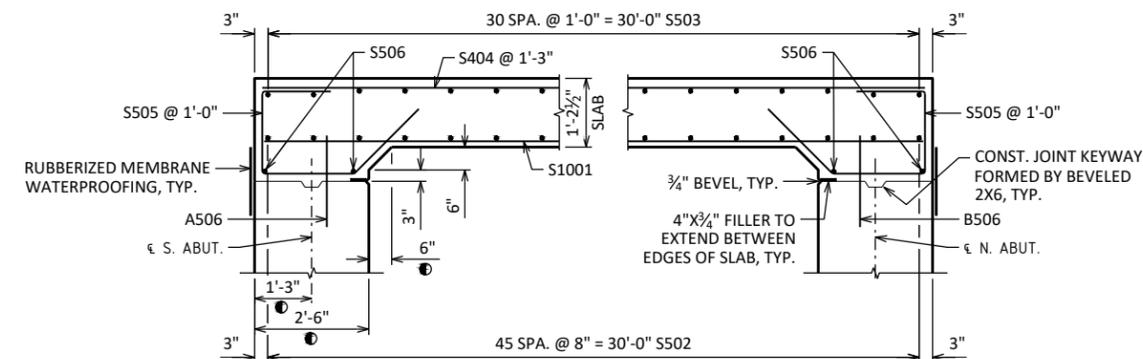
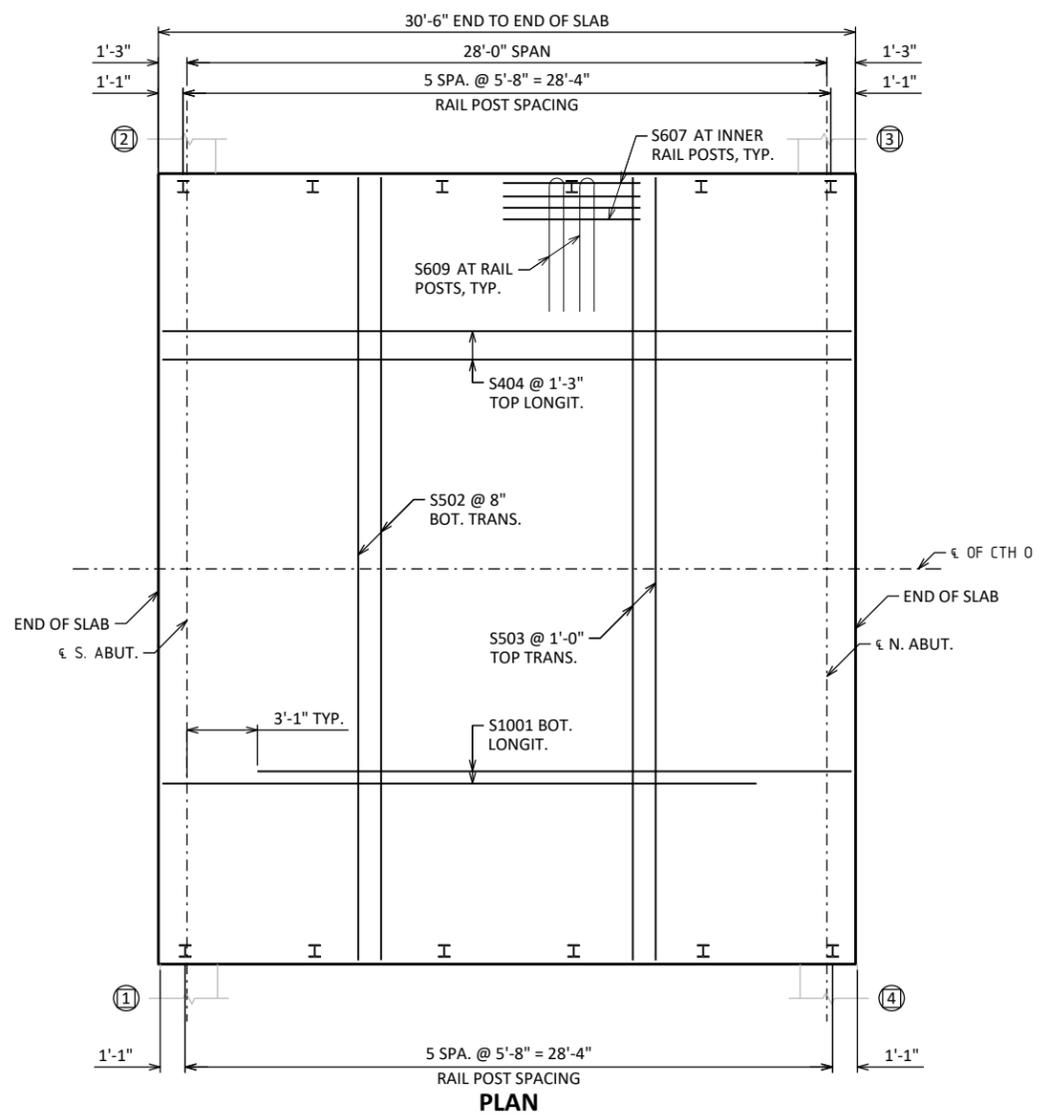
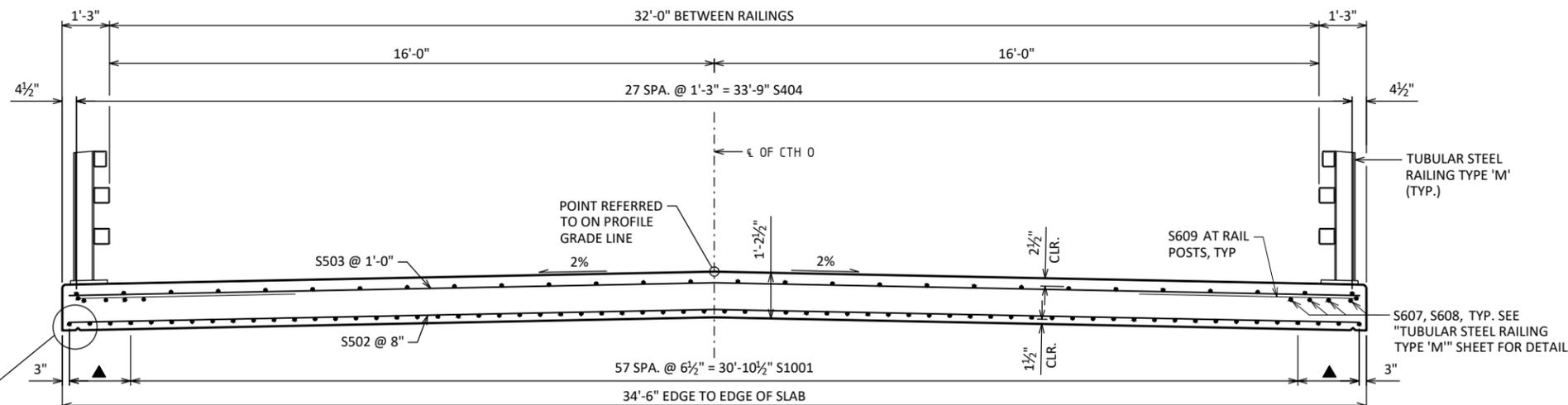
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-139			
DRAWN BY		PLANS CK'D	
ZSS		JCK	
NORTH ABUTMENT DETAILS			SHEET 7 OF 10

ORIGINAL PLANS PREPARED BY
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Eau Claire, WI 54701
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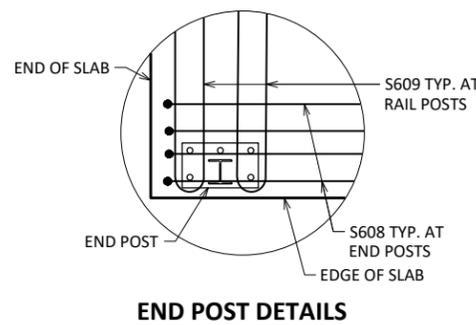
NOTES

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).



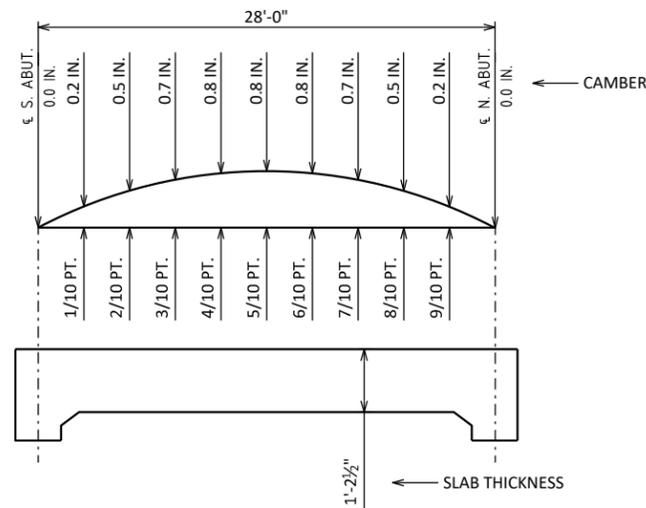
LONGITUDINAL SECTION
 DIMENSIONS ARE GIVEN PARALLEL TO ε OF ROADWAY UNLESS OTHERWISE NOTED.
 ● MEASURED NORMAL TO THE ε OF ABUTMENT. DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS.



① INDICATES WING NUMBER

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-139			
DRAWN BY		ZSS	PLANS CK'D JCK
SUPERSTRUCTURE			SHEET 8 OF 10

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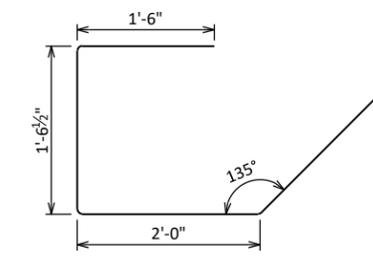


CAMBER AND SLAB THICKNESS DIAGRAM

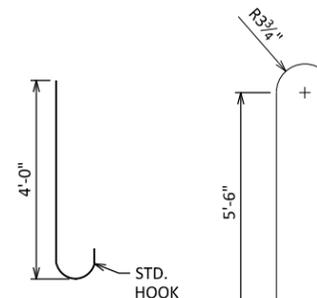
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. ~~PARAPETS, SIDEWALKS AND MEDIANS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.~~

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

- TOP OF SLAB ELEVATION AT FINAL GRADE
- LESS SLAB THICKNESS
- PLUS CAMBER
- PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
- EQUALS TOP OF SLAB FALSEWORK ELEVATION



S505



S608

S609

BILL OF BARS

BAR MARK	COM	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S1001	X	64	26'-0"			SLAB BOTTOM LONGITUDINAL
S502	X	46	34'-2"			SLAB BOTTOM TRANSVERSE
S503	X	31	34'-2"			SLAB TOP TRANSVERSE
S404	X	28	30'-2"			SLAB TOP LONGITUDINAL
S505	X	70	6'-10"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	32'-2"			ABUTMENT DIAPHRAGM LONGITUDINAL
S607	X	32	6'-0"			SLAB TOP LONGIT. UNDER RAIL POSTS
S608	X	16	4'-8"	X		SLAB TOP LONGIT. UNDER RAIL END POSTS
S609	X	24	12'-0"	X		SLAB TOP HOOKS UNDER RAIL POSTS

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

TOP OF SLAB ELEVATIONS

	€ BRG. S. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	€ BRG. N. ABUT.
W. EDGE OF DECK	973.60	973.56	973.52	973.48	973.44	973.41	973.37	973.34	973.30	973.27	973.24
CROWN OR €	973.95	973.91	973.87	973.83	973.79	973.75	973.72	973.68	973.65	973.62	973.59
E. EDGE OF DECK	973.60	973.56	973.52	973.48	973.44	973.41	973.37	973.34	973.30	973.27	973.24

SURVEY TOP OF SLAB ELEVATIONS

	CL BRG. S. ABUT.	5/10 PT.	CL BRG. N. ABUT.
W. EDGE OF SLAB			
CROWN OR €			
E. EDGE OF SLAB			

PRIOR TO RELEASING SLAB FORMWORK, TAKE TOP OF DECK ELEVATIONS AT THE € OF ABUTMENTS, € OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR €. RECORD ELEVATIONS IN THE TABLE ABOVE FOR THE "AS BUILT" PLANS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-139			
DRAWN BY ZSS		PLANS CK'D JCK	
SUPERSTRUCTURE DETAILS			SHEET 9 OF 10

ORIGINAL PLANS PREPARED BY
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8

8

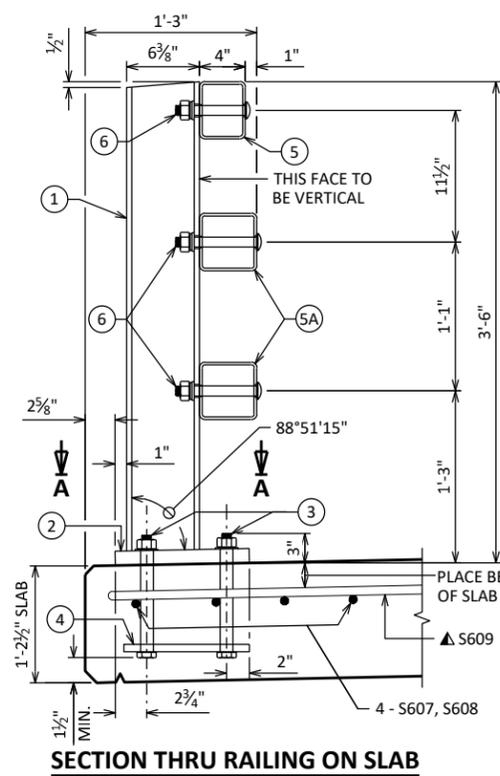
SCALE =

LEGEND

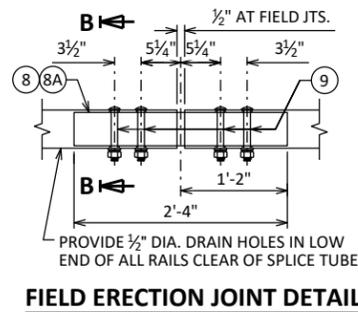
- ① W6 x 25 WITH 1 1/2" X 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1 3/4" x 11 3/4" x 1'-8" WITH 1 1/16" OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ 3/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" X 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑧ 3/8" X 3 3/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑧A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5, 3/8" X 3 3/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑨ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" X 1 1/4" LONGIT. SLOTTED HOLES IN PLATE NO. 10A AT FIELD JOINTS AND 1 5/16" X 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 8A. PROVIDE 1 5/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.
- ⑩ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" X 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑪ 1" DIA. HOLES IN PLATE NO. 10 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 10.
- ⑫ 7/8" DIA. X 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- ⑬ 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

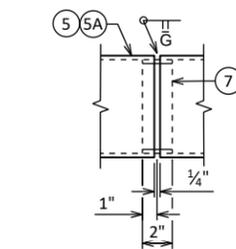
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.



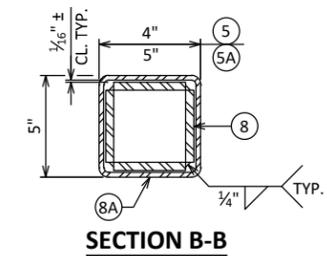
SECTION THRU RAILING ON SLAB



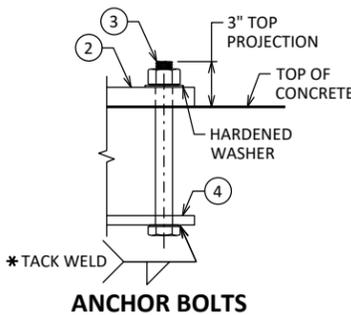
FIELD ERECTION JOINT DETAIL



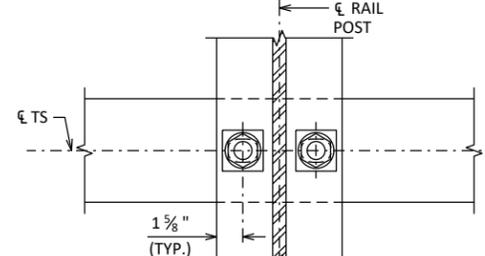
SHOP RAIL SPLICE DETAIL



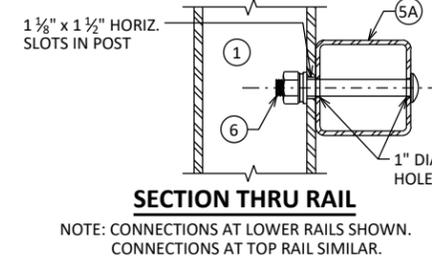
SECTION B-B



ANCHOR BOLTS

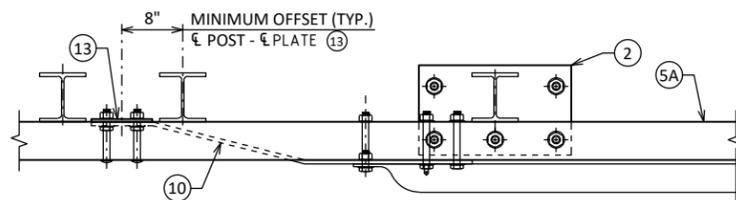


SECTION THRU POST WEB

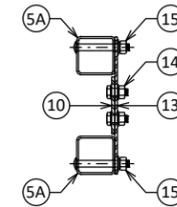


SECTION THRU RAIL

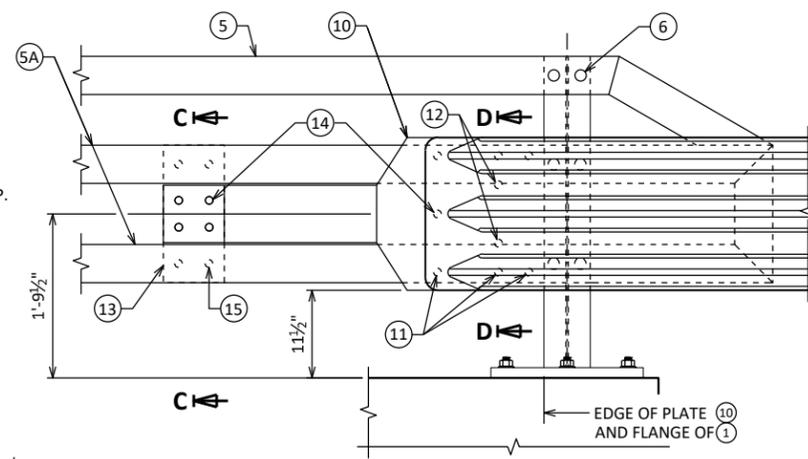
TYPICAL RAIL TO POST CONNECTIONS



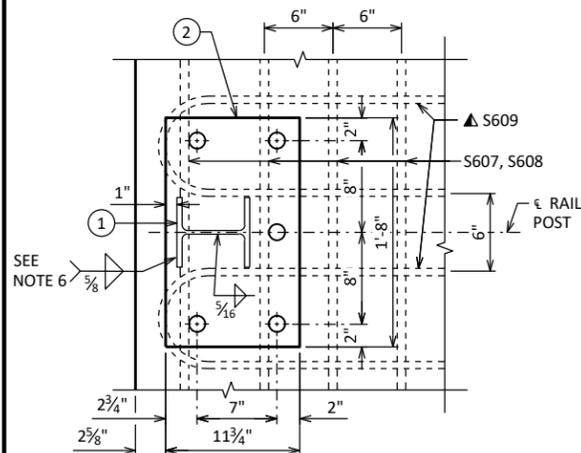
TOP VIEW AT END POST
THRIE BEAM RAIL ATTACHMENT



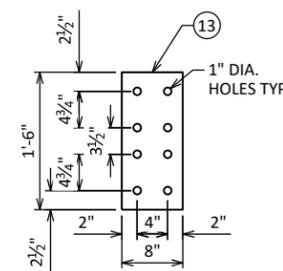
SECTION C-C



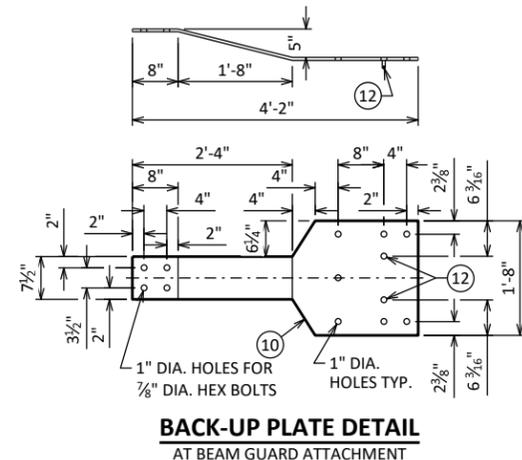
SECTION D-D



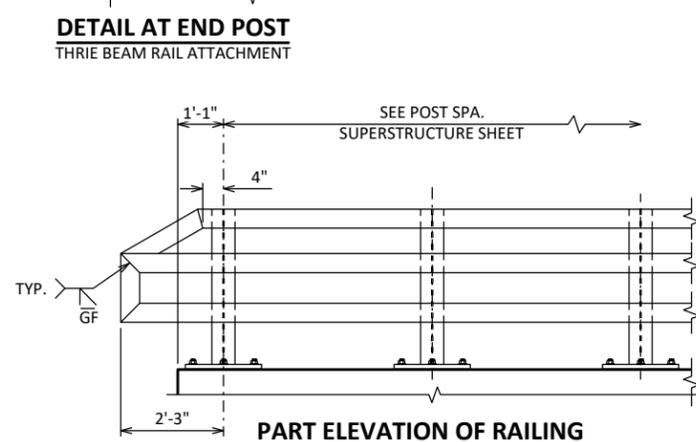
SECTION A-A



ANCHOR PLATE
AT BEAM GUARD ATTACHMENT

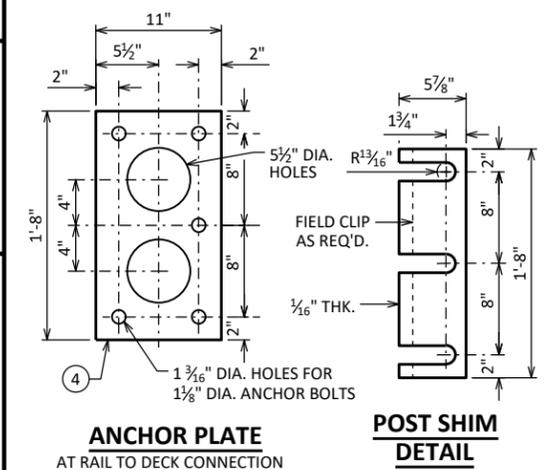


BACK-UP PLATE DETAIL
AT BEAM GUARD ATTACHMENT



DETAIL AT END POST
THRIE BEAM RAIL ATTACHMENT

PART ELEVATION OF RAILING



ANCHOR PLATE
AT RAIL TO DECK CONNECTION

POST SHIM
DETAIL

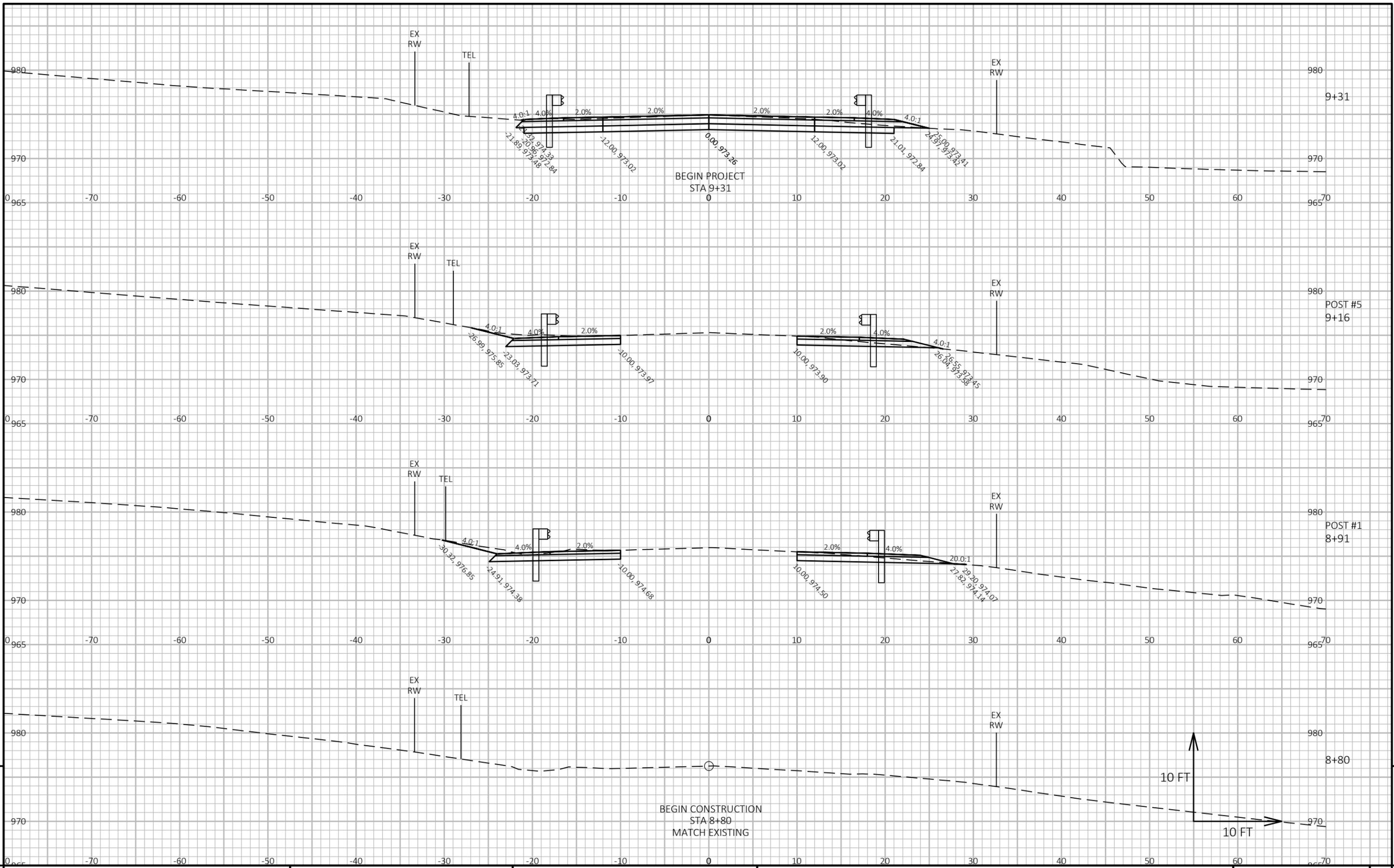
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-139			
DRAWN BY		ZSS	PLANS CK'D JCK
TUBULAR STEEL RAILING TYPE 'M'			SHEET 10 OF 10

ORIGINAL PLANS PREPARED BY
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CTH O COMPUTER EARTHWORK

Station	Distance	Area (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			Mass Ordinate
		Cut	Unusable		Cut	Unusable Cut	Fill	Cut 1.00	Unusable Cut	Expanded	
			Cut	Fill						Fill 1.30	
Note 1	Note 2	Note 3	Note 1	Note 2	Note 3	Note 1	Note 2	Note 3	Note 4		
8+84	--	0.0	0.0	0.0	--	--	--	--	--	--	--
8+95	11	28.6	0.0	1.9	6	0	0	6	0	0	6
9+00	5	27.4	0.0	2.0	5	0	0	11	0	0	11
9+20	20	26.7	0.0	1.8	20	0	1	31	0	1	30
9+25	5	25.2	0.0	1.2	5	0	0	36	0	1	35
9+35	10	42.0	21.1	0.0	12	4	0	48	4	1	47
9+45	10	37.3	21.1	0.0	15	8	0	63	12	1	62
9+50	5	35.1	21.1	1.3	7	4	0	70	16	1	69
9+75	25	24.8	21.1	22.0	28	20	11	98	36	16	82
NEW BRIDGE	--	--	--	--	--	--	--	--	--	--	--
10+25	--	25.5	21.1	30.4	--	--	--	--	--	--	--
10+50	25	30.2	21.1	24.6	26	20	25	124	56	48	76
10+55	5	29.9	21.1	21.3	6	4	4	130	60	53	77
10+65	10	29.3	21.1	19.1	11	8	7	141	68	62	79
10+80	15	10.8	0.0	21.4	11	6	11	152	74	77	75
11+05	25	14.0	0.0	15.4	11	0	17	163	74	99	64
11+25	20	14.8	0.0	12.1	11	0	10	174	74	112	62
11+50	25	16.1	0.0	10.3	14	0	10	188	74	125	63
11+75	25	16.9	0.0	6.5	15	0	8	203	74	135	68
12+00	25	0.0	0.0	0.0	8	0	3	211	74	139	72
					211	74	107				

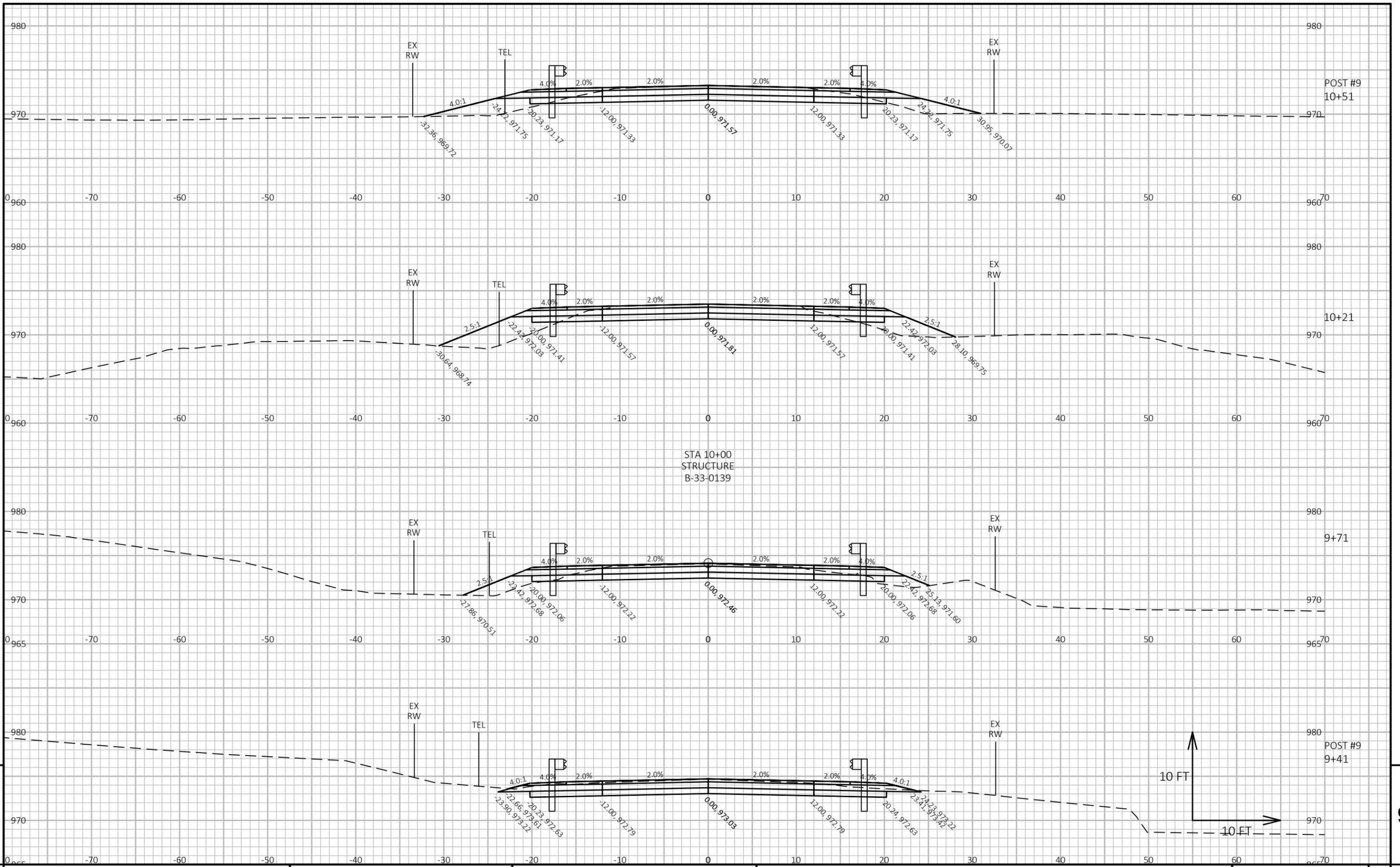
Note 1 - Cut	Usable cut only
Note 2 - Unusable Cut	Existing asphalt pavement. Not to be used outside the 1:1 road core.
Note 3 - Expanded Fill	Volume needed to be filled = Fill * 1.30
Note 4 - Mass Ordinate	(Cut) - (Expanded Fill)



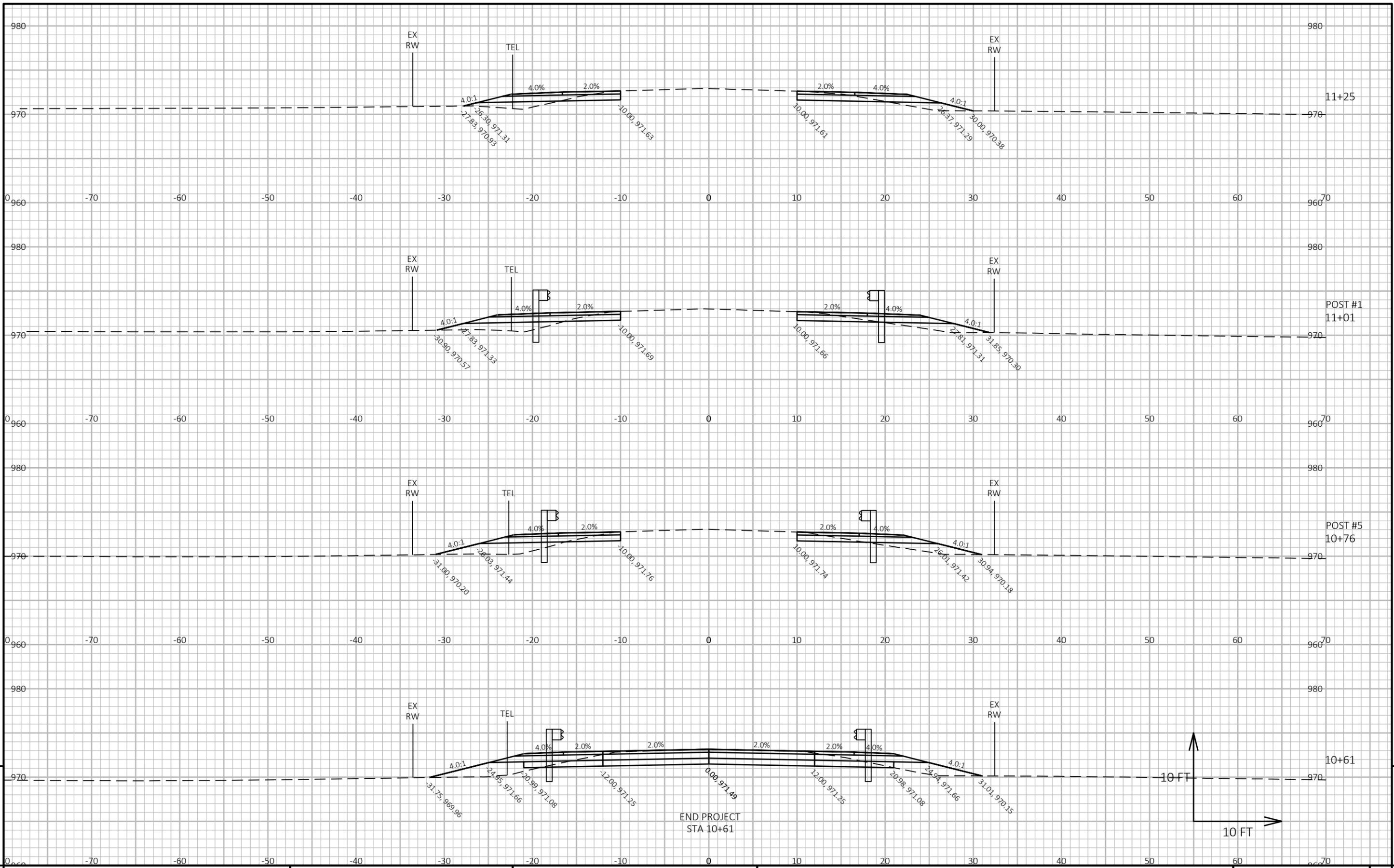
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9

PROJECT NO: 5307-00-73	HWY: CTH O	COUNTY: LAFAYETTE	CROSS SECTIONS: CTH O	SHEET	E
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PROJECT NO: 5307-00-73 HWY: CTH O COUNTY: LAFAYETTE CROSS SECTIONS: CTH O SHEET E



9

9

10+61

10 FT

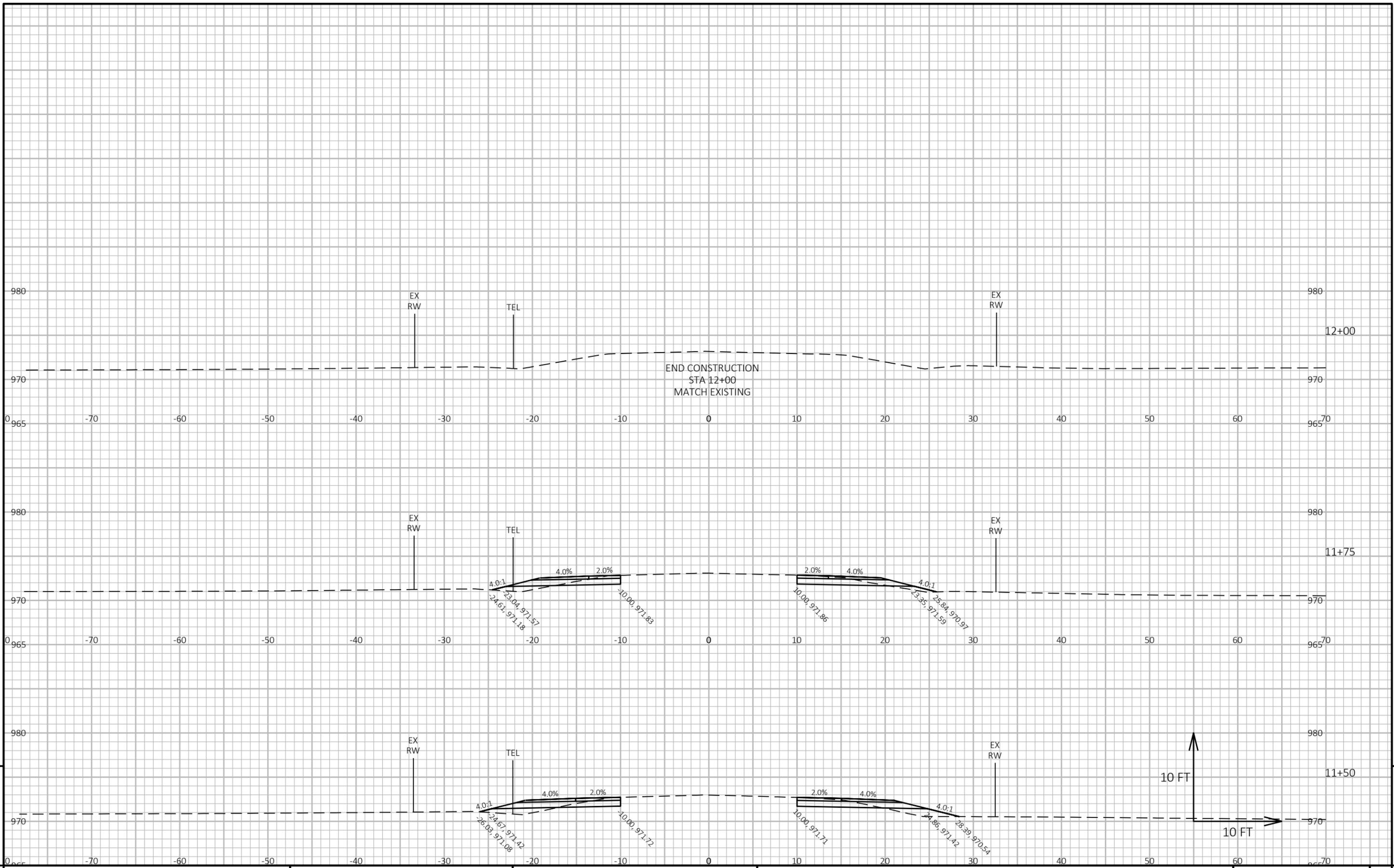
10 FT

END PROJECT
STA 10+61

PROJECT NO: 5307-00-73 HWY: CTH O COUNTY: LAFAYETTE CROSS SECTIONS: CTH O SHEET E

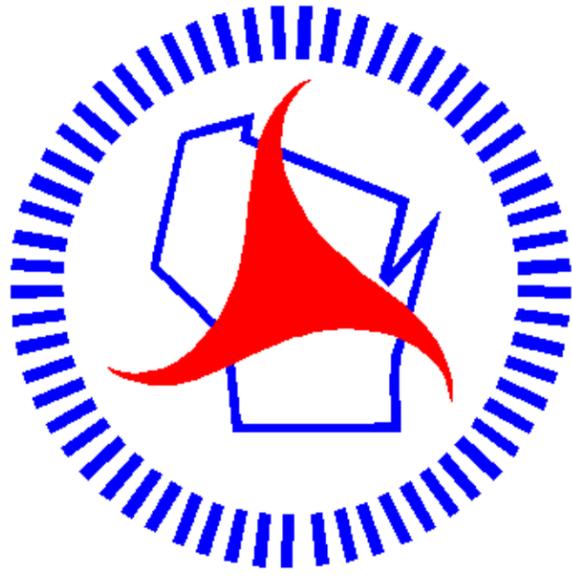
FILE NAME : I:\47\470375 LAFAYETTE CTH O\C3D\DESIGN\CORRIDORS\470375_CRDR.DWG PLOT DATE : 7/26/2022 11:15 AM PLOT BY : INMAN, AMANDA PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 03



PROJECT NO: 5307-00-73	HWY: CTH O	COUNTY: LAFAYETTE	CROSS SECTIONS: CTH O	SHEET	E
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Notes



Wisconsin Department of Transportation

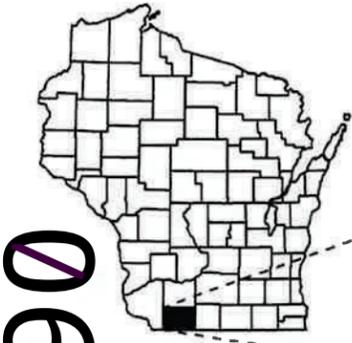
Dedicated people creating transportation solutions through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plan
Section No.	5	Plan and Profile (Incl. Erosion Control Plans)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 42



DESIGN DESIGNATION 5720-00-74

A.A.D.T. (2023)	=	165
A.A.D.T. (2043)	=	180
D.H.V.	=	
D.D.	=	
T.	=	4.7%
DESIGN SPEED	=	25 MPH
ESALS	=	

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
MARSH AREA	TELEPHONE
	WATER
WOODED OR SHRUB AREA	UTILITY PEDESTAL
	POWER POLE
	TELEPHONE POLE

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

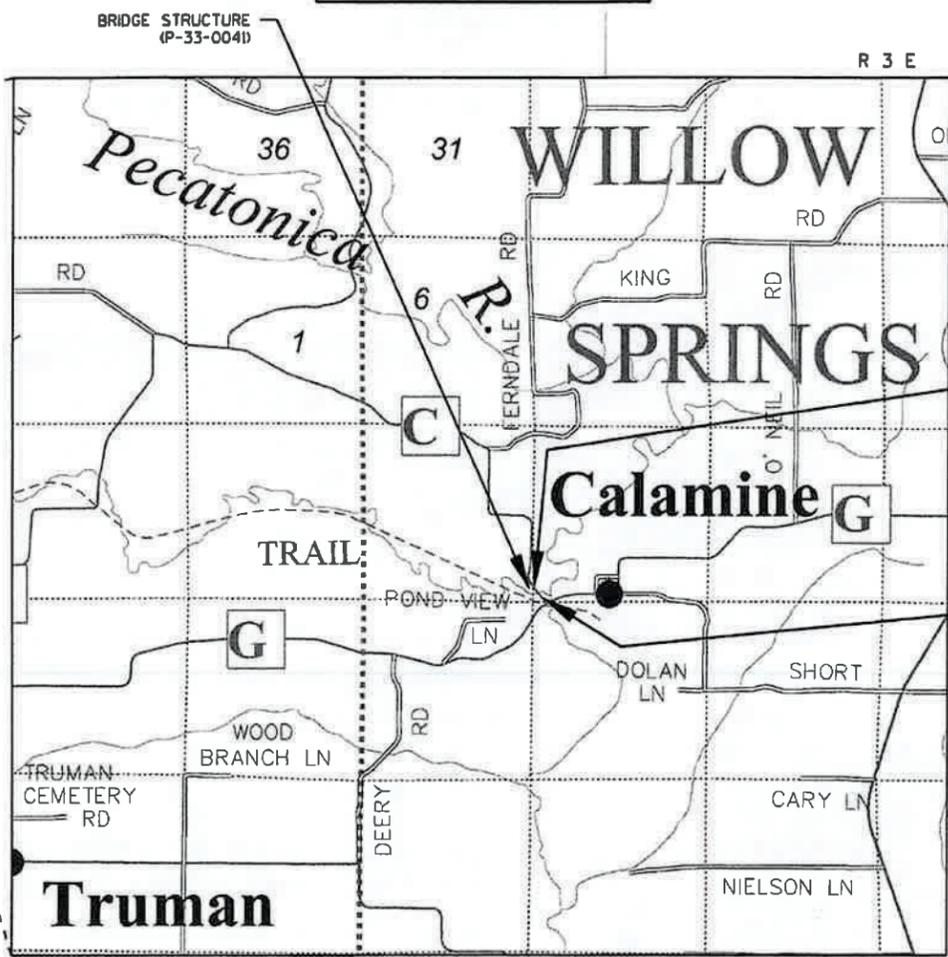
CTH G - CTH O

Bonner Branch Bridge B-33-0140

CTH C

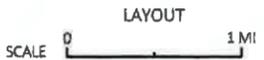
LAFAYETTE COUNTY

STATE PROJECT NUMBER
5720-00-74



END PROJECT 5720-00-74
STA. 10+79.25
Y = 188,618.138
X = 468,799.811

BEGIN PROJECT 5720-00-74
STA. 9+20.75
Y = 188,494.655
X = 468,899.178



TOTAL NET LENGTH OF CENTERLINE = 0.030 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), LAFAYETTE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5720-00-74	WISC 2023091	1

ACCEPTED FOR
LAFAYETTE COUNTY
Date 7/19/22 *Don Reilly*
(HIGHWAY COMMISSIONER)

ORIGINAL PLANS PREPARED BY
AYRES
WISCONSIN PROFESSIONAL ENGINEER
AMANDA M. INMAN
44690
OREGON - WI
7/21/2022

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PREPARED BY
Surveyor: AYRES ASSOCIATES
Designer: AYRES ASSOCIATES
Project Manager: ZACH PEARSON
Regional Examiner: _____
Regional Supervisor: KYLE HEMP

APPROVED FOR THE DEPARTMENT
DATE: 08/01/22 *[Signature]*
(Signature)

GENERAL NOTES

NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT LOCATION THAT ARE NOT SHOWN. THE CONTRACTOR IS RESPONSIBLE FOR FIELD LOCATING ALL UTILITIES.

A SAWED JOINT WILL BE REQUIRED WHERE NEW PAVEMENT IS TO MEET AN EXISTING PAVED SURFACE.

EXACT TRAFFIC CONTROL LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

ALL SIGN LOCATIONS SHALL BE REVIEWED BY THE ENGINEER PRIOR TO INSTALLATION.

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS DESIGNATED FOR REMOVAL BY THE ENGINEER.

PROTECT FROM DAMAGE AND COMPLETE SHOULDER WORK AROUND ANY EXISTING SIGNS OR MAILBOXES THAT ARE TO REMAIN IN PLACE.

RESTORATION OF EXPOSED SLOPES AND DITCHES SHALL TAKE PLACE WITHIN 7 CALENDAR DAYS AFTER FINISHED GRADING IS COMPLETE.

WETLANDS ARE PRESENT IN THE PROJECT AREA. DO NOT DISTURB WETLANDS OUTSIDE THE PROPOSED SLOPE INTERCEPTS

IF AN EXISTING SIGN IS TO BE REMOVED AND REPLACED WITH A NEW SIGN, DO NOT REMOVE THE EXISTING SIGN PRIOR TO INSTALLATION OF THE NEW SIGN.

THE LOCATIONS OF EROSION CONTROL ITEMS SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

FERTILIZER SHALL NOT BE USED WITHIN 20 FEET OF NAVIGABLE WATERWAYS OR WETLANDS.

ASPHALT PAVEMENT LAYERS:

- UPPER: 1.75-INCH
- LOWER: 2.25-INCH

ABBREVIATIONS

A.D.T.	AVERAGE DAILY TRAFFIC
ATMS	ARTERIAL TRAFFIC MANAGEMENT SYSTEM
BM	BENCHMARK
BOC	BACK OF CURB
BTWN	BETWEEN
C&G	CURB AND GUTTER
C.E.	COMMERCIAL ENTRANCE
CONST	CONSTRUCTION
CP	CONTROL POINT
CTR.	CENTER
D.D.	DIRECTIONAL DISTRIBUTION
D.H.T.	DESIGN HOURLY VOLUME
DMS	DYNAMIC MESSAGE SIGN
EB	EASTBOUND
EXIST	EXISTING
GALV.	GALVANIZED
HMA	HOT MIX ASPHALT
H.S.	HIGH STRENGTH
ITS	INTELLIGENT TRAFFIC SYSTEM
MAX	MAXIMUM
MIN	MINIMUM
NB	NORTHBOUND
NOR	NORMAL
PC	POINT OF CURVATURE
PCC	POINT OF COMMON CURVATURE
PGL	PROFILE GRADE LINE
PI	POINT OF INTERSECTION
PRC	POINT OF REVERSE CURVATURE
PT	POINT OF TANGENCY
PVT	PAVEMENT
R/L	REFERENCE LINE
REQ'D	REQUIRED
SB	SOUTHBOUND
SYM	SYMMETRICAL
T.	PERCENT TRUCKS
TCC	TRAFFIC CONDITION CAMERA
TYP	TYPICAL
VAR	VARIABLE
WB	WESTBOUND
WT.	WEIGHT
X-WALK	CROSS WALK

PROJECT CONTACTS

LAFAYETTE COUNTY HIGHWAY DEPARTMENT
 DAN RIELLY
 HIGHWAY COMMISSIONER
 12016 HILL STREET
 P.O. BOX 100
 DARLINGTON, WI 53530
 P: (608) 776-4917
 E: DAN.RIELLY@LAFAYETTECOUNTYWI.ORG

WISCONSIN DEPARTMENT OF NATURAL RESOURCES
 SHELLEY NELSON
 SOUTHWEST REGION HEADQUARTERS
 3911 FISH HATCHERY ROAD
 FITCHBURG, WI 53711
 P: (608) 444-2835
 E: SHELLY.NELSON@WISCONSIN.GOV

DESIGNER
 AMANDA INMAN, PE
 AYRES ASSOCIATES
 5201 EAST TERRACE DRIVE, SUITE 200
 MADISON, WI 53718
 P: (608) 443-1239
 E: INMANA@AYRESASSOCIATES.COM

UTILITIES

ALLIANT ENERGY
 JOSH MEYER
 761 ENTERPRISE DRIVE
 PLATTEVILLE, WI 53818
 C: (608) 247-9628
 E: JOSHUAMEYER@ALLIANTENERGY.COM

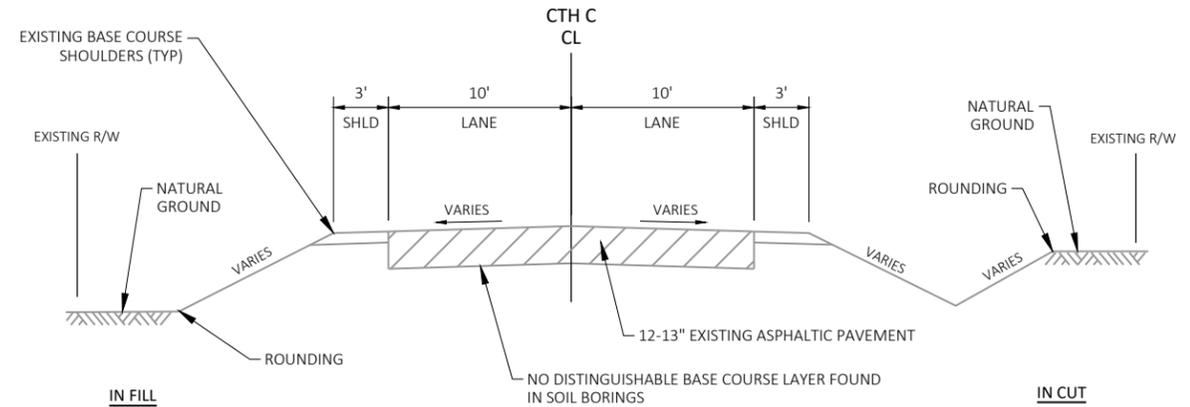
LUMEN
 DOUG MCGOWAN
 135 NORTH BONSON STREET
 PLATTEVILLE, WI 53818
 P: (608) 342-4316
 C: (608) 482-5377
 E: DOUG.MCGOWAN1@LUMEN.COM

** DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

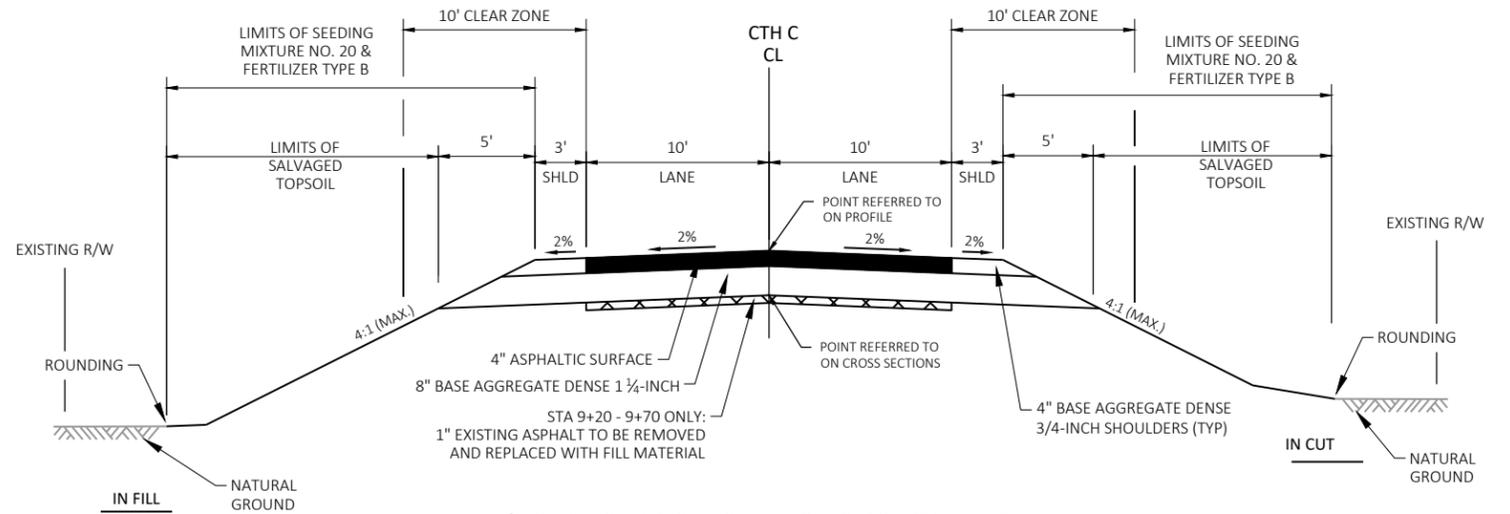


Dial 811 or (800)242-8511

www.DiggersHotline.com

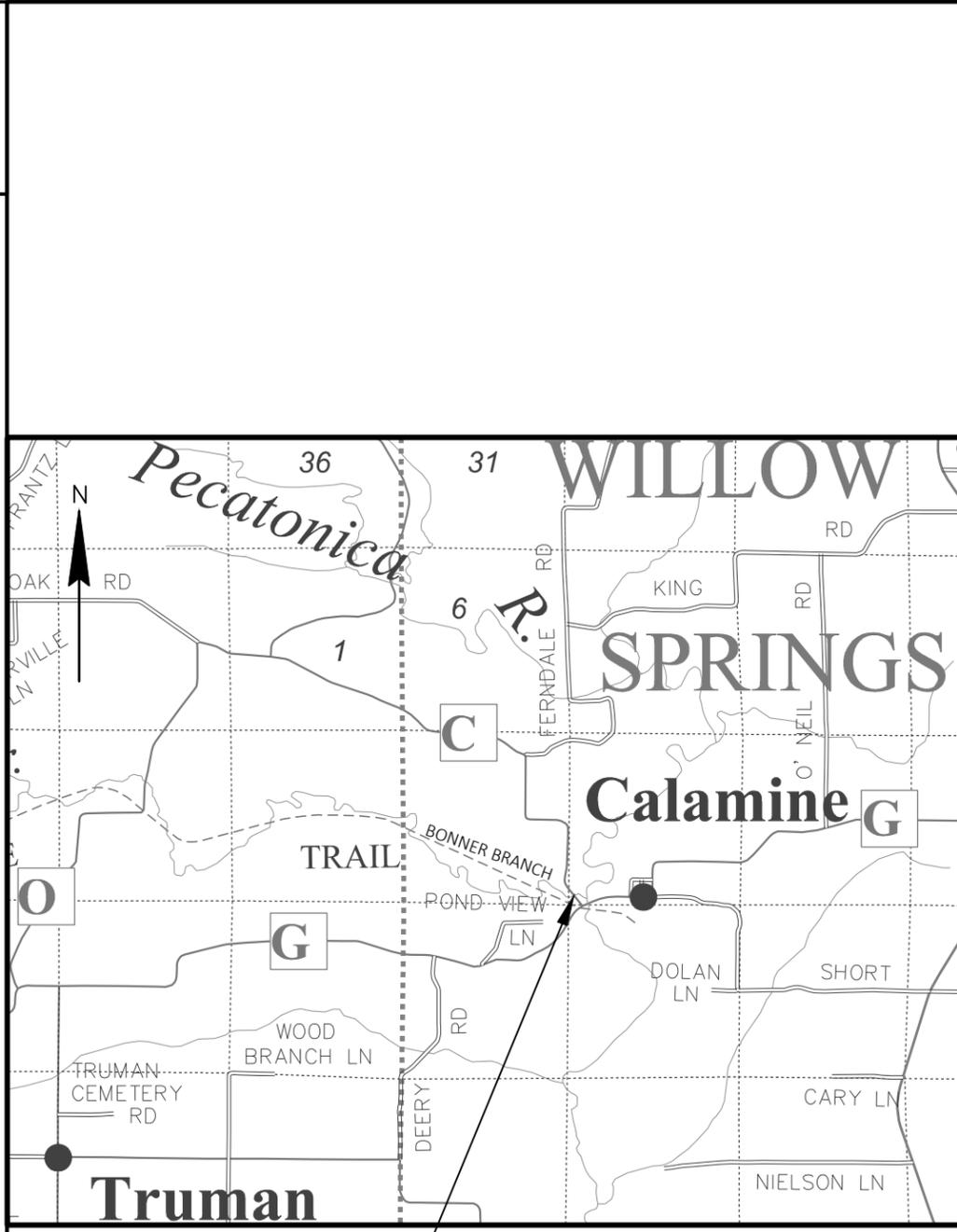


TYPICAL EXISTING SECTION

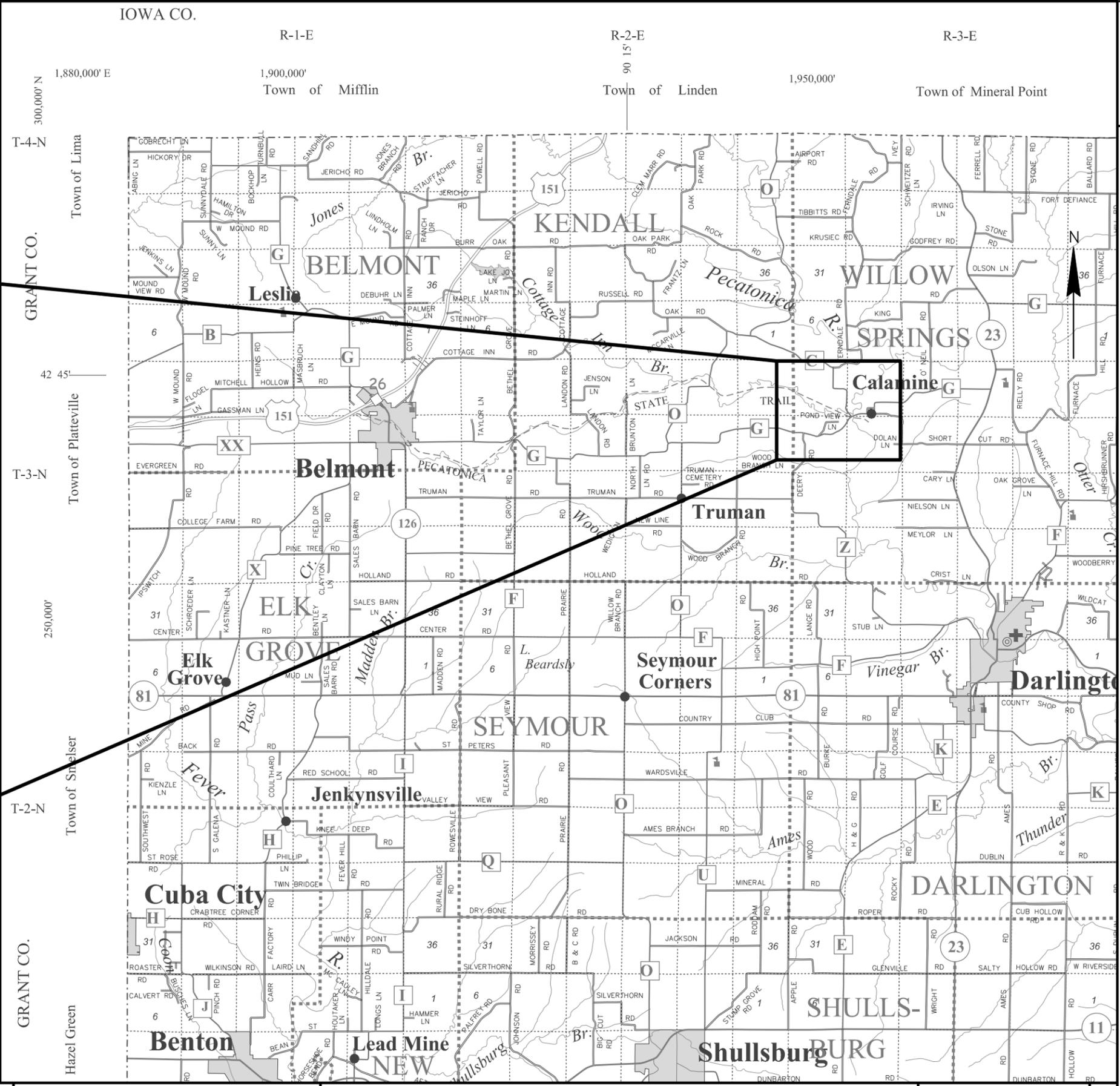


FINISHED TYPICAL SECTION

STA. 9+20.25 - STA. 9+70.75
STA. 10+29.25 - STA. 10+79.25



PROJECT LOCATION
 ID 5720-00-04/74
 CTH G - CTH O
 BONNER BRANCH BRIDGE B-33-0140
 CTH C
 LAFAYETTE COUNTY



PROJECT NO: 5720-00-74	HWY: CTH C	COUNTY: LAFAYETTE	PROJECT OVERVIEW	SHEET	E
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Estimate Of Quantities By Plan Sets

5720-00-74

Line	Item	Item Description	Unit	Total	Qty
0008	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 02. P-33-0041	EACH	1.000	1.000
0010	205.0100	Excavation Common	CY	139.000	139.000
0014	206.1001	Excavation for Structures Bridges (structure) 02. B-33-0140	EACH	1.000	1.000
0016	210.1500	Backfill Structure Type A	TON	220.000	220.000
0020	213.0100	Finishing Roadway (project) 02. 5720-00-74	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	30.000	30.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	180.000	180.000
0028	455.0605	Tack Coat	GAL	19.000	19.000
0030	465.0105	Asphaltic Surface	TON	60.000	60.000
0032	502.0100	Concrete Masonry Bridges	CY	190.000	190.000
0034	502.3200	Protective Surface Treatment	SY	230.000	230.000
0036	505.0400	Bar Steel Reinforcement HS Structures	LB	5,310.000	5,310.000
0038	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	22,420.000	22,420.000
0040	513.4061	Railing Tubular Type M	LF	162.000	162.000
0042	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0048	550.2106	Piling CIP Concrete 10 3/4 X 0.365-Inch	LF	545.000	545.000
0050	606.0300	Riprap Heavy	CY	200.000	200.000
0052	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	140.000	140.000
0054	614.0920	Salvaged Rail	LF	106.000	106.000
0062	618.0100	Maintenance And Repair of Haul Roads (project) 02. 5720-00-74	EACH	1.000	1.000
0064	619.1000	Mobilization	EACH	0.500	0.500
0066	623.0200	Dust Control Surface Treatment	SY	340.000	340.000
0068	624.0100	Water	MGAL	3.000	3.000
0070	625.0500	Salvaged Topsoil	SY	117.000	117.000
0072	628.1504	Silt Fence	LF	350.000	350.000
0074	628.1520	Silt Fence Maintenance	LF	700.000	700.000
0076	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0078	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0080	628.2008	Erosion Mat Urban Class I Type B	SY	158.000	158.000
0082	628.6005	Turbidity Barriers	SY	480.000	480.000
0084	628.7504	Temporary Ditch Checks	LF	20.000	20.000
0086	629.0210	Fertilizer Type B	CWT	1.000	1.000
0088	630.0120	Seeding Mixture No. 20	LB	10.000	10.000
0090	630.0200	Seeding Temporary	LB	10.000	10.000
0094	630.0500	Seed Water	MGAL	5.800	5.800
0096	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0098	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0100	638.2602	Removing Signs Type II	EACH	8.000	8.000
0102	638.3000	Removing Small Sign Supports	EACH	8.000	8.000
0104	642.5001	Field Office Type B	EACH	0.500	0.500
0106	643.0420	Traffic Control Barricades Type III	DAY	2,232.000	2,232.000
0108	643.0705	Traffic Control Warning Lights Type A	DAY	2,976.000	2,976.000
0110	643.0900	Traffic Control Signs	DAY	1,364.000	1,364.000
0112	643.5000	Traffic Control	EACH	0.500	0.500
0114	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0116	645.0120	Geotextile Type HR	SY	370.000	370.000
0118	650.4500	Construction Staking Subgrade	LF	100.000	100.000
0120	650.5000	Construction Staking Base	LF	100.000	100.000
0124	650.6501	Construction Staking Structure Layout (structure) 02. B-33-0140	EACH	1.000	1.000

Estimate Of Quantities By Plan Sets

5720-00-74

Line	Item	Item Description	Unit	Total	Qty
0128	650.9911	Construction Staking Supplemental Control (project) 02. 5720-00-74	EACH	1.000	1.000
0130	650.9920	Construction Staking Slope Stakes	LF	100.000	100.000
0132	690.0150	Sawing Asphalt	LF	60.000	60.000
0134	715.0502	Incentive Strength Concrete Structures	DOL	1,140.000	1,140.000
0138	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 02. 10+00	EACH	1.000	1.000
0140	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	325.000	325.000
0142	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	250.000	250.000

CTH C EARTHWORK SUMMARY

From/To Station	Location	Common Excavation (1) (Item 205.0100)		Unexpanded Fill	Expanded Fill (2) Factor 1.30	Mass Ordinate +/- (3)	Waste	Borrow (Item 208.0100)	Comment:
		Cut	Unusable						
9+20 to 9+71	CTH C, SOUTH APPROACH	48	36	3	4	44	44		
10+29 to 10+79	CTH C, NORTH APPROACH	16	39	9	12	4	4		

TOTAL 139 16

- 1) Common Excavation is the Cut. Unusable excavation is existing pavement. Item number 205.0100.
- 2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
- 3) The Mass Ordinate + or - Qty calculated for the side of the waterway. Plus quantity indicates an excess of material on the side of the waterway.
- 4) All quantities shown in CY.

BASE AGGREGATE

ASPHALT

* 455.0605 TACK COAT
** 465.0105 ASPHALTIC SURFACE

CATEGORY	STATION	TO	STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON	624.0100 WATER MGAL	REMARKS
0010	9+20	-	9+71	MAINLINE	10	90	1	SOUTH APPROACH
0010	10+29	-	10+79	MAINLINE	20	90	2	NORTH APPROACH
TOTAL 0010					30	180	3	

CATEGORY	STATION	TO	STATION	LOCATION	TACK COAT GAL	ASPHALTIC SURFACE TON	REMARKS
0010	9+20	-	9+71	MAINLINE	10	31	SOUTH APPROACH
0010	10+29	-	10+79	MAINLINE	9	29	NORTH APPROACH
TOTAL 0010					19	60	

NOTES:
* TACK COAT APPLICATION RATE = 0.07 GAL/SY
** ASSUMED ASPHALT AT 112 LBS/SY/IN

EROSION CONTROL AND FINISHING ITEMS

SALVAGED RAIL

CATEGORY	STATION	TO	STATION	LOCATION	614.0920 SALVAGED RAIL LF	REMARKS
0010	9+80	-	10+32	LT	52	
0010	9+76	-	10+30	RT	54	
TOTAL 0010					106	

CATEGORY	STATION	TO	STATION	LOCATION	625.0500 SALVAGED TOPSOIL SY	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	628.6005 TURBIDITY BARRIERS SY	628.7504 TEMPORARY DITCH CHECKS LF	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB	630.0500 SEED WATER MGAL
0010	9+20	-	10+00	LT	40	80	160	47	-	-	0.1	2	2	1.5
0010	9+20	-	10+00	RT	37	75	150	47	219	-	0.1	2	2	1.4
0010	10+00	-	10+79	LT	20	60	120	19	-	10	0.1	2	2	1.0
0010	10+00	-	10+79	RT	20	65	130	30	247	10	0.1	2	2	1.0
0010	UNDISTRIBUTED				-	70	140	15	14	-	0.6	2	2	0.9
TOTAL 0010					117	350	700	158	480	20	1.0	10	10	5.8

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED

SIGNS

CATEGORY	STATION	LOCATION	634.0614	637.2230	638.2602	638.3000	REMARKS
			POSTS WOOD 4X6-INCH X 14- FT	SIGNS TYPE II REFLECTIVE F SF	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	
0010		W OF BRIDGE	-	-	1	1	R12-55: 20 TON BRIDGE 0.1 MILES AHEAD
0010		W OF BRIDGE	-	-	1	1	R12-1: WEIGHT LIMIT 20 TONS
0010	9+50	RT	1	3	1	1	W5-52R: CLEARANCE STRIPER DOWN LEFT
0010	9+50	LT	1	3	1	1	W5-52L: CLEARANCE STRIPER DOWN RIGHT
0010	10+50	RT	1	3	1	1	W5-52L: CLEARANCE STRIPER DOWN RIGHT
0010	10+50	LT	1	3	1	1	W5-52R: CLEARANCE STRIPER DOWN LEFT
0010		E OF BRIDGE	-	-	1	1	R12-1: WEIGHT LIMIT 20 TONS
0010		E OF BRIDGE	-	-	1	1	R12-55: 20 TON BRIDGE X.X MILES AHEAD
		TOTAL 0010	4	12	8	8	

STAKING

CATEGORY	STATION	TO	STATION	LOCATION	650.4500	650.5000	650.6501.01	650.9911.01	650.9920
					CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION STAKING STRUCTURE (STRUCTURE) EACH (01. B-33-0140)	CONSTRUCTION STAKING CONTROL (PROJECT) (01. 5720-00-74) EACH	CONSTRUCTION STAKING SLOPE STAKES LF
0010	9+20	-	10+79	MAINLINE	100	100	-	1	100
				TOTAL 0010	100	100	0	1	100
0020	9+71	-	10+29	B-33-0140	-	-	1	-	-
				TOTAL 0020	0	0	1	0	0
				PROJECT TOTAL	100	100	1	1	100

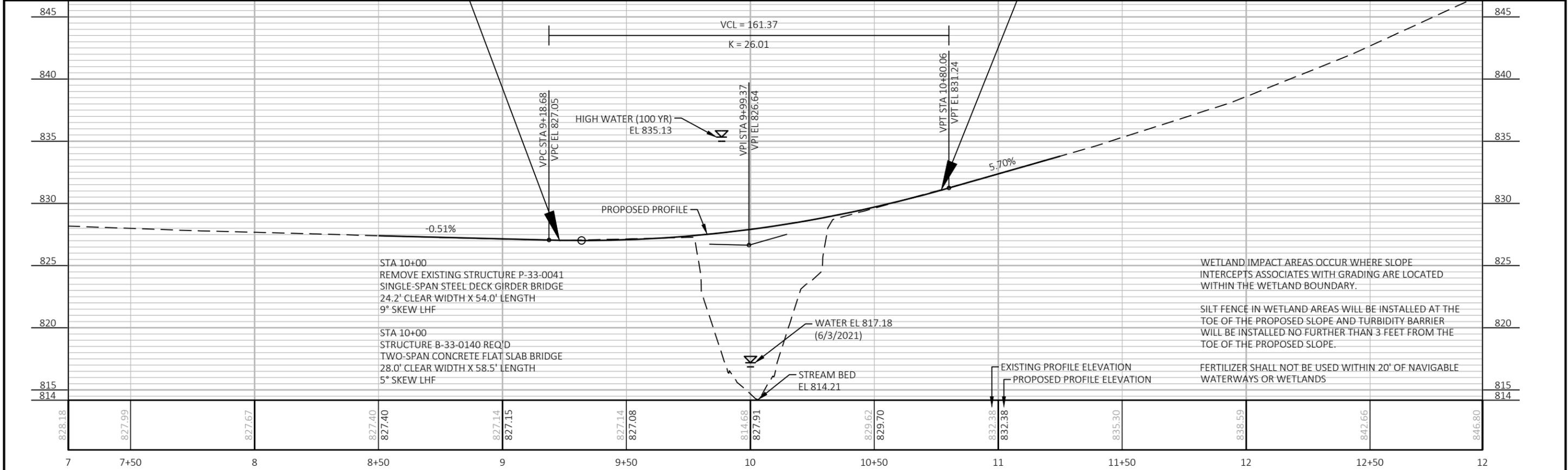
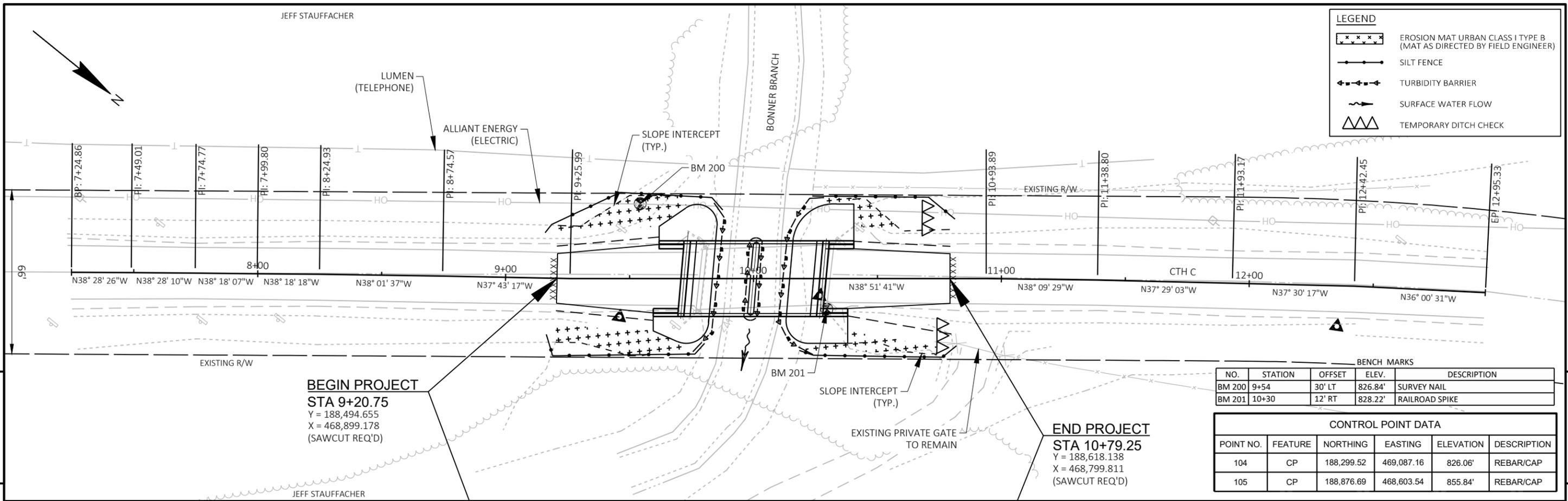
TRAFFIC CONTROL

CATEGORY	LOCATION	DURATION		643.0420		643.0705		643.0900		643.5000		REMARKS
		NO.	NO.	TYPE III BARRICADES	TYPE III BARRICADES	WARNING LIGHTS TYPE A	WARNING LIGHTS TYPE A	TRAFFIC CONTROL SIGNS	TRAFFIC CONTROL SIGNS	TRAFFIC CONTROL EACH	TRAFFIC CONTROL EACH	
0010	PER SDD 15C2	124	18	2,232	24	2,976	11	1,364	-	-	-	DETAILS C & D
0010	CTH C	-	-	-	-	-	-	-	-	0.5	0.5	
	TOTAL 0010			2,232		2,976		1,364		0.5	0.5	

SAWING ASPHALT

CATEGORY	STATION	LOCATION	690.0150	REMARKS
			SAWING ASPHALT LF	
0010	9+20-10+79	MAINLINE	40	APPROACHES
		UNDISTRIBUTED	20	
		TOTAL 0010	60	

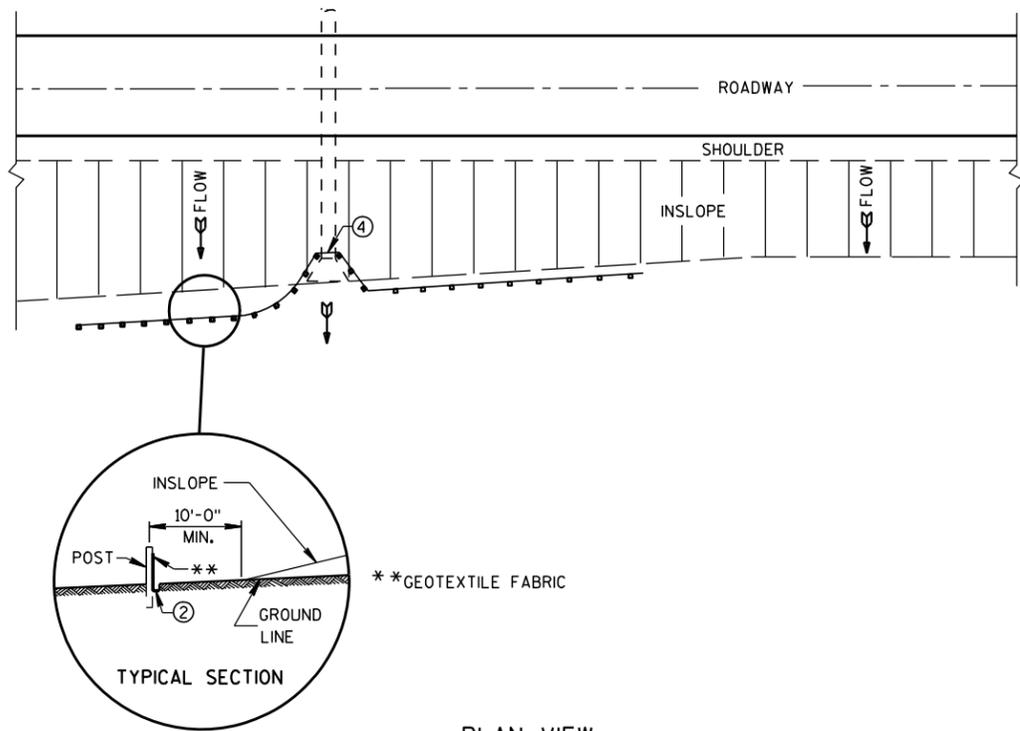
ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED



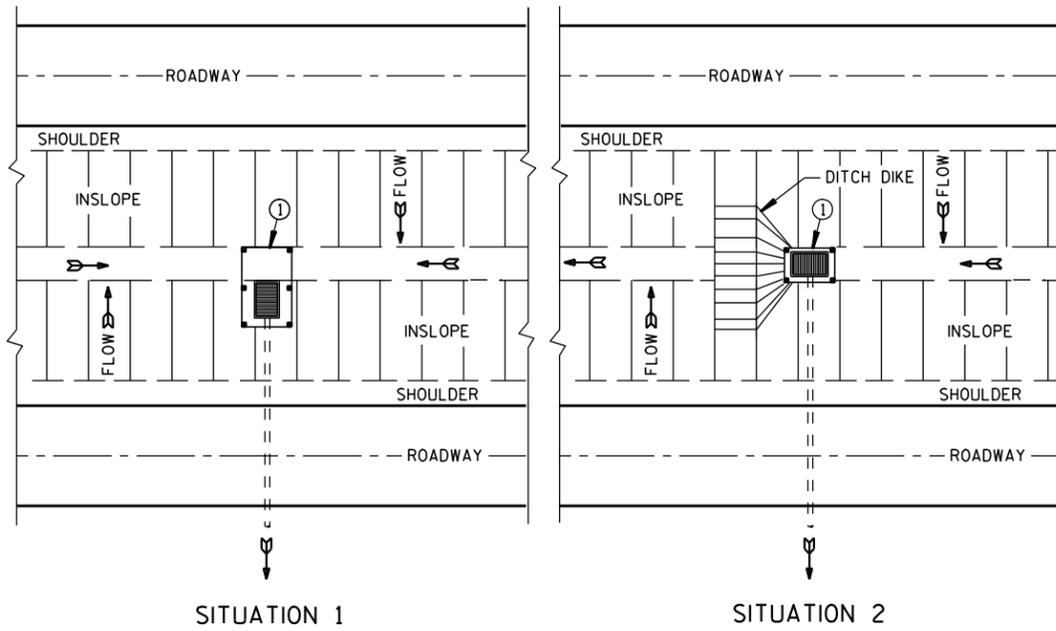
PROJECT NO: 5720-00-74	HWY: CTH C	COUNTY: LAFAYETTE	PLAN AND PROFILE: CTH C	SHEET	E
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Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-10	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

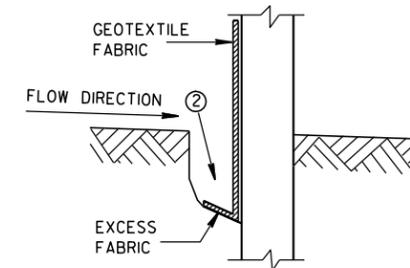


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

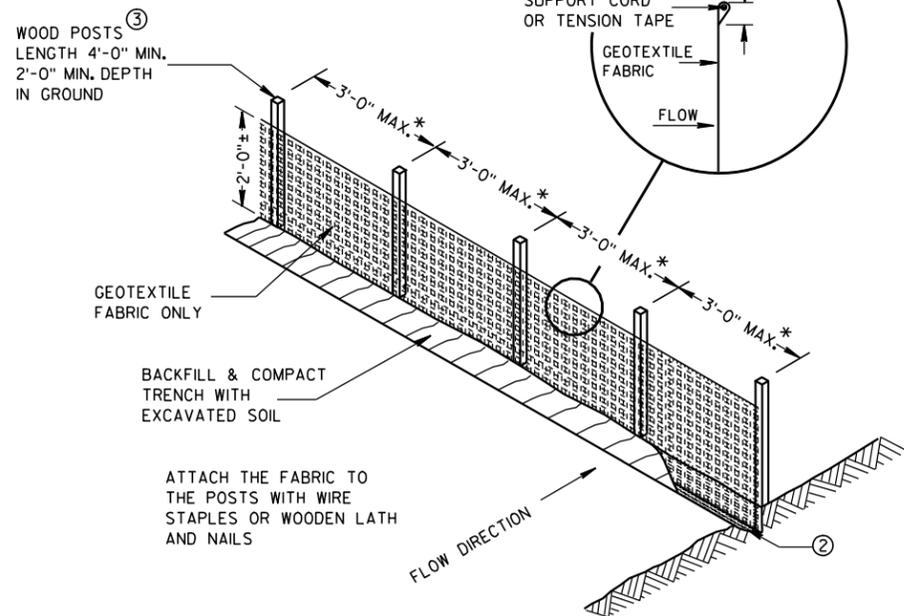
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



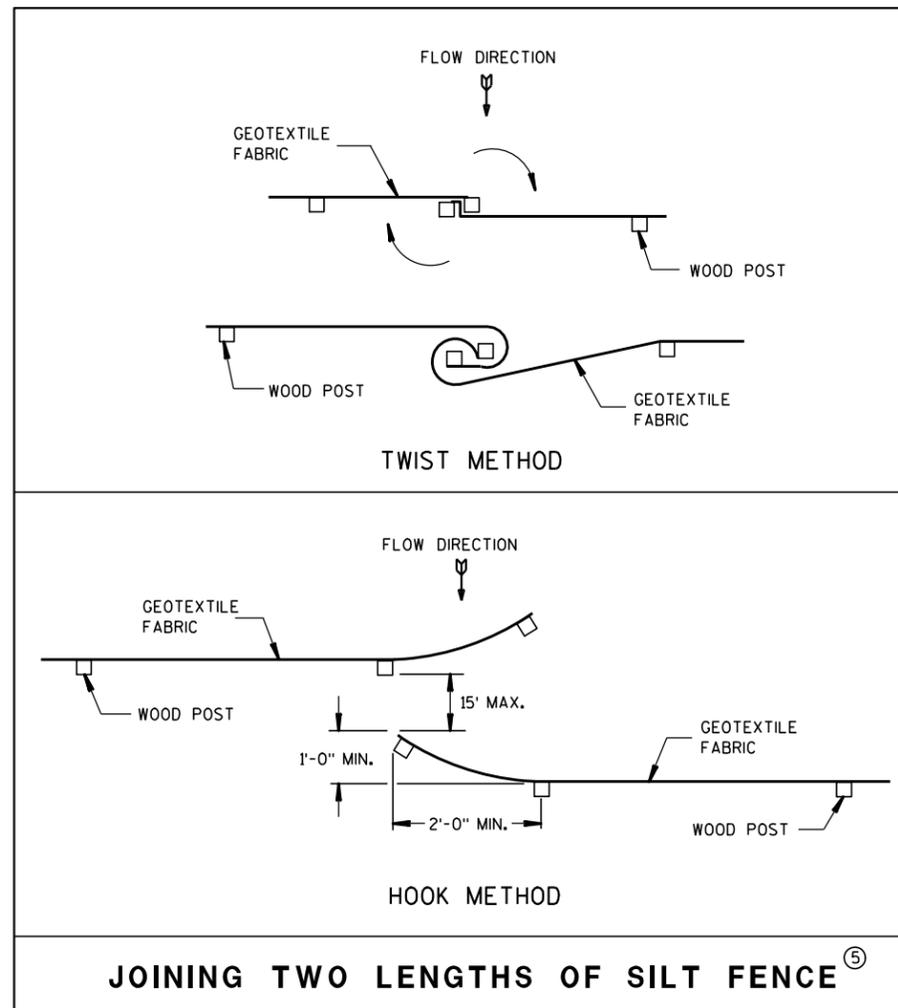
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

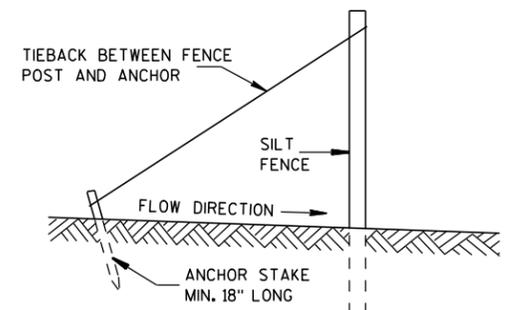


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤

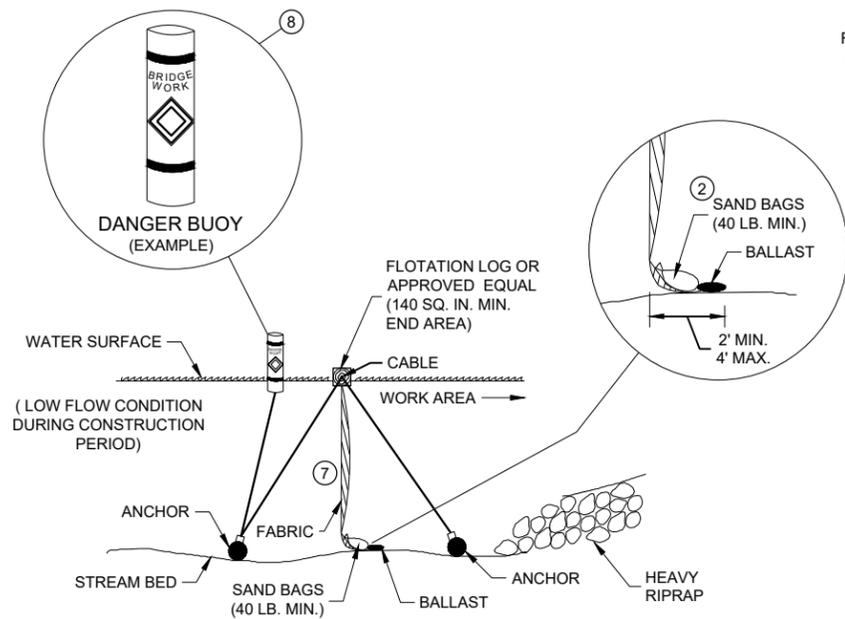


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

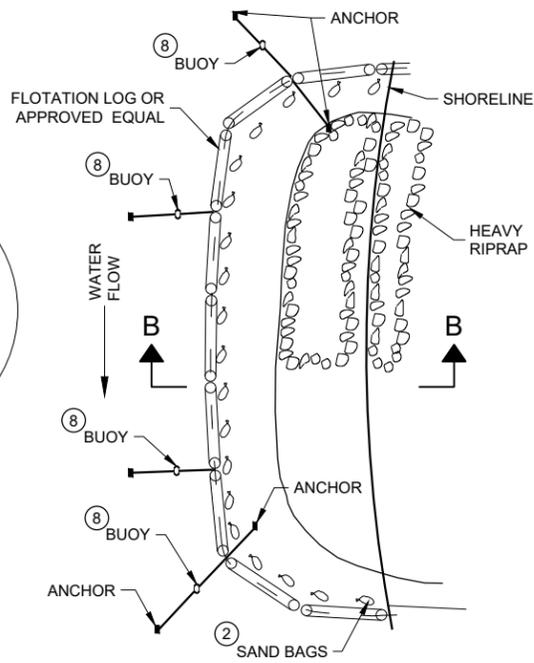
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

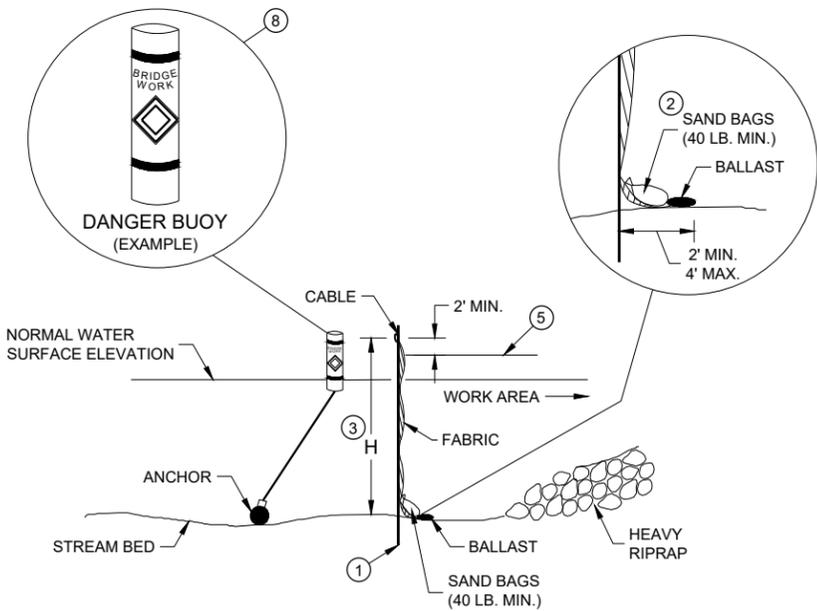


SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**

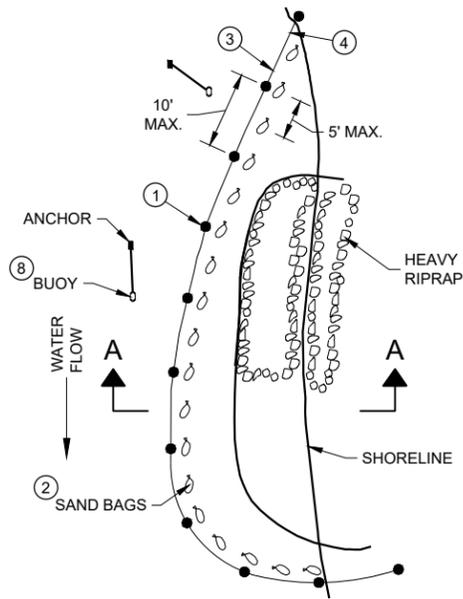


PLAN VIEW



SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW

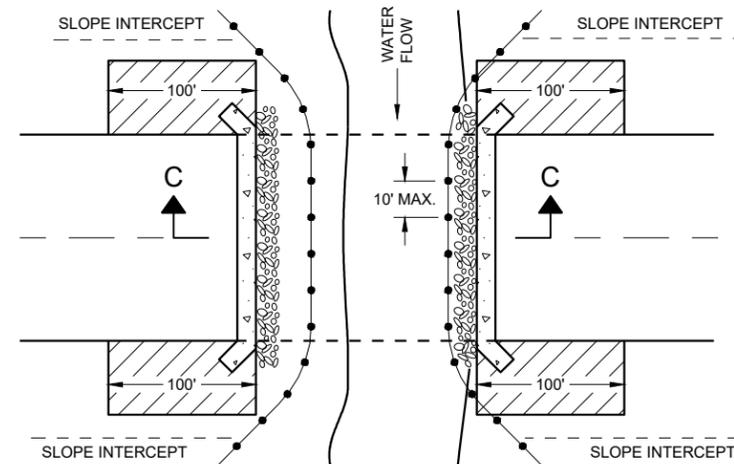
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

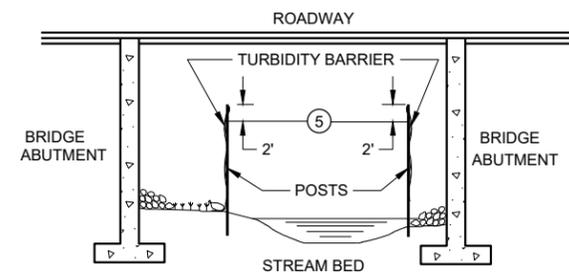
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

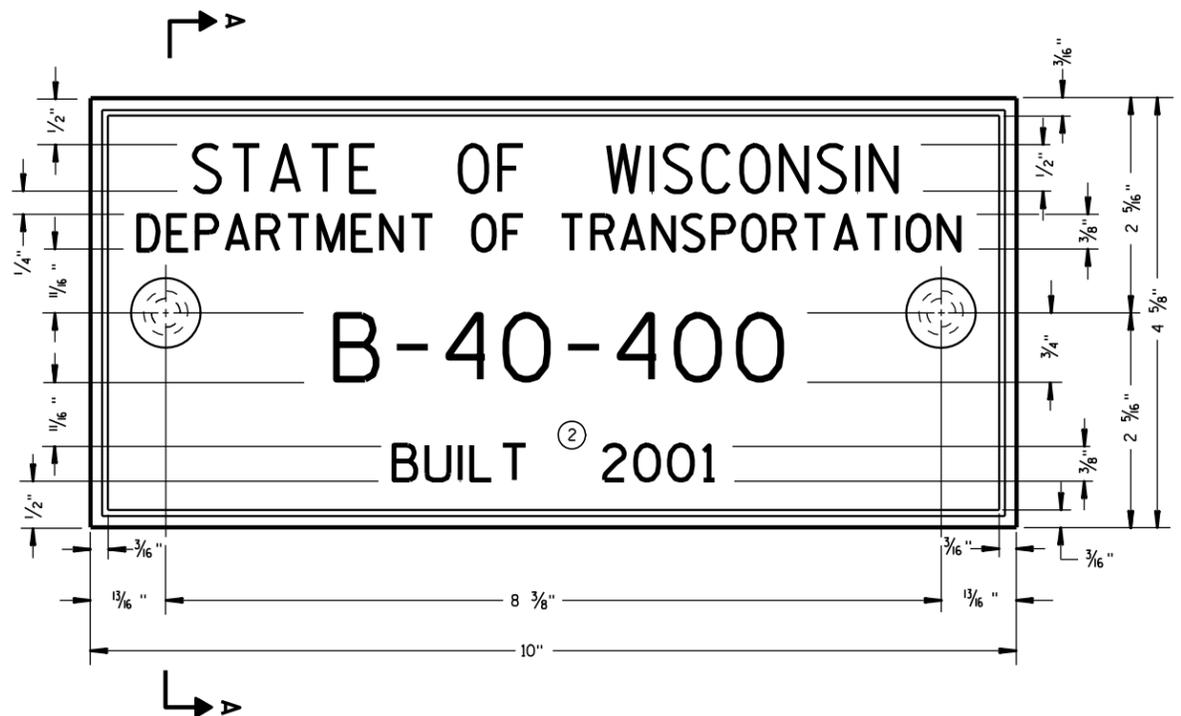
**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA



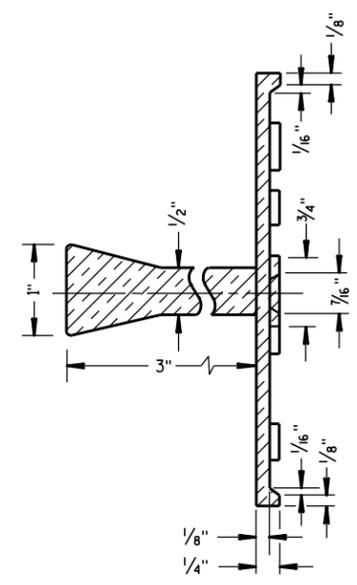
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

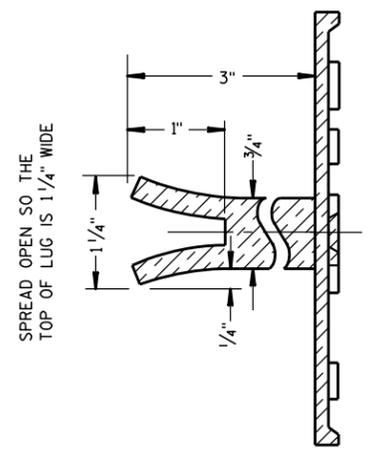
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



SPREAD OPEN SO THE TOP OF LUG IS 1 1/4" WIDE

ALTERNATE LUG

6

6

FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

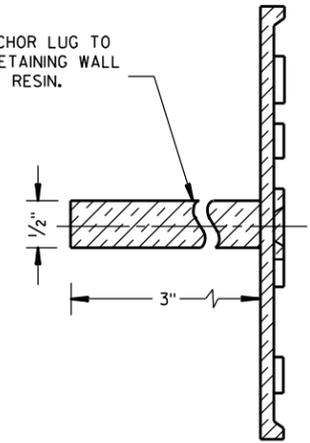
B = BRIDGE
C = CULVERT
R = RETAINING WALL

COUNTY NO. BRIDGE NO. UNIT NO. FOR MULTIPLE UNIT BRIDGE

B-40-400-1A

**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

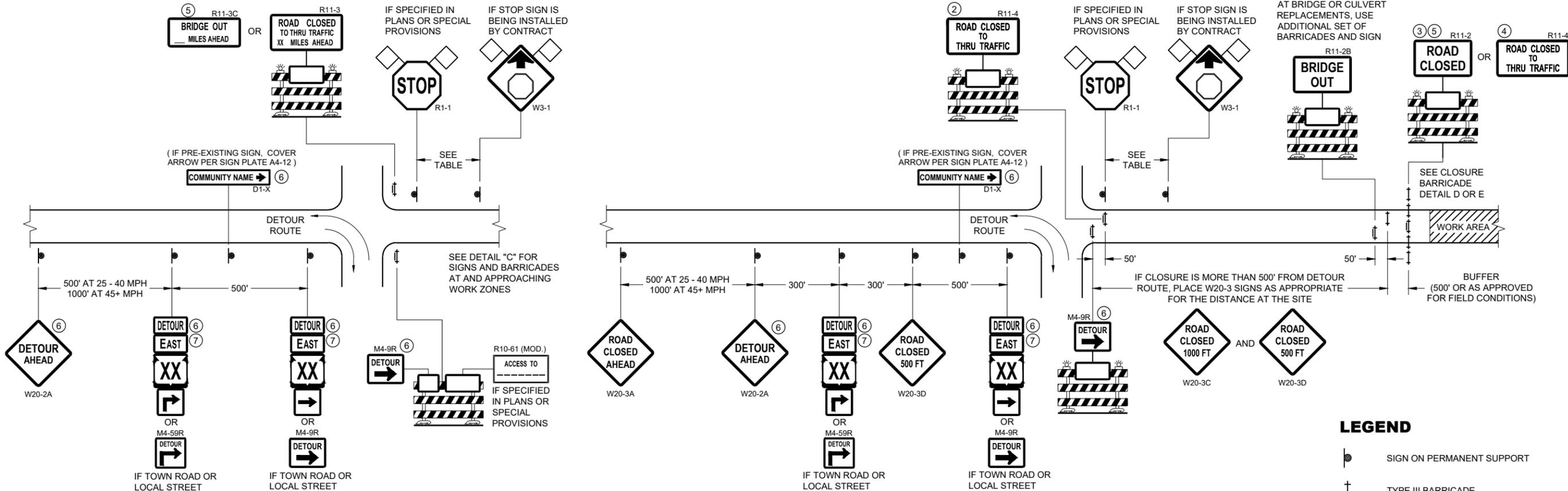


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	

S.D.D. 12 A 3-10

S.D.D. 12 A 3-10



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

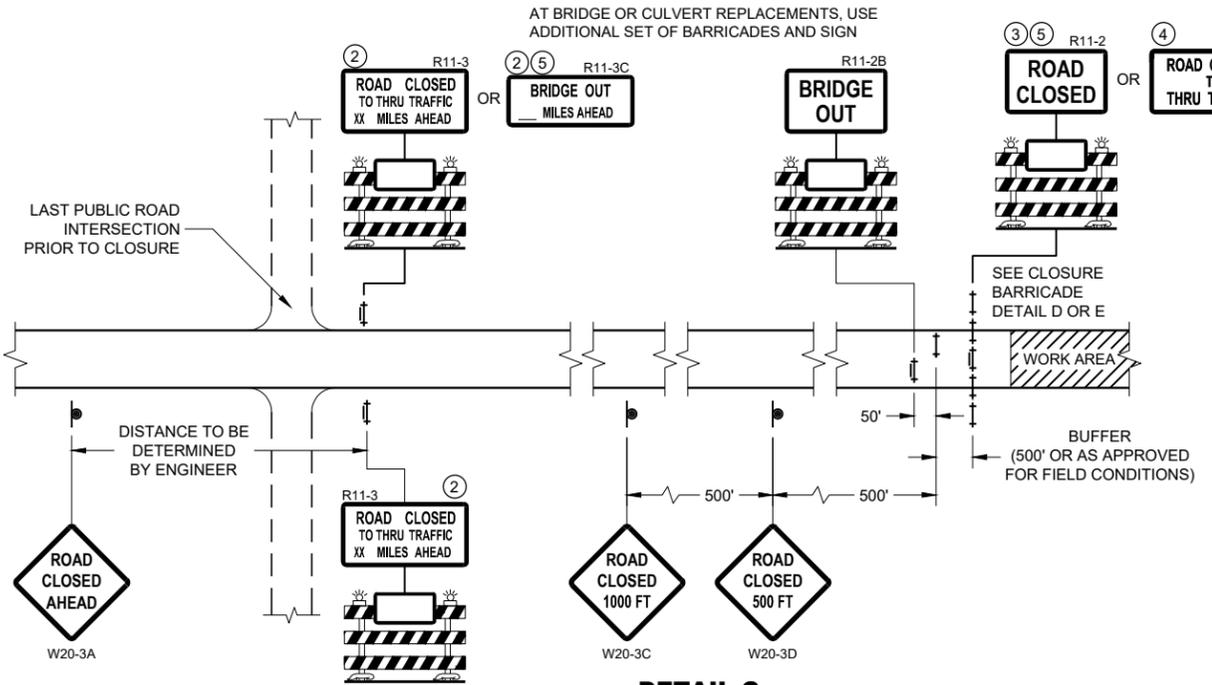
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)
- M4 - 8
- M3 - X
- M1 - 4 OR M1 - 6 OR M1 - 5A
- M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

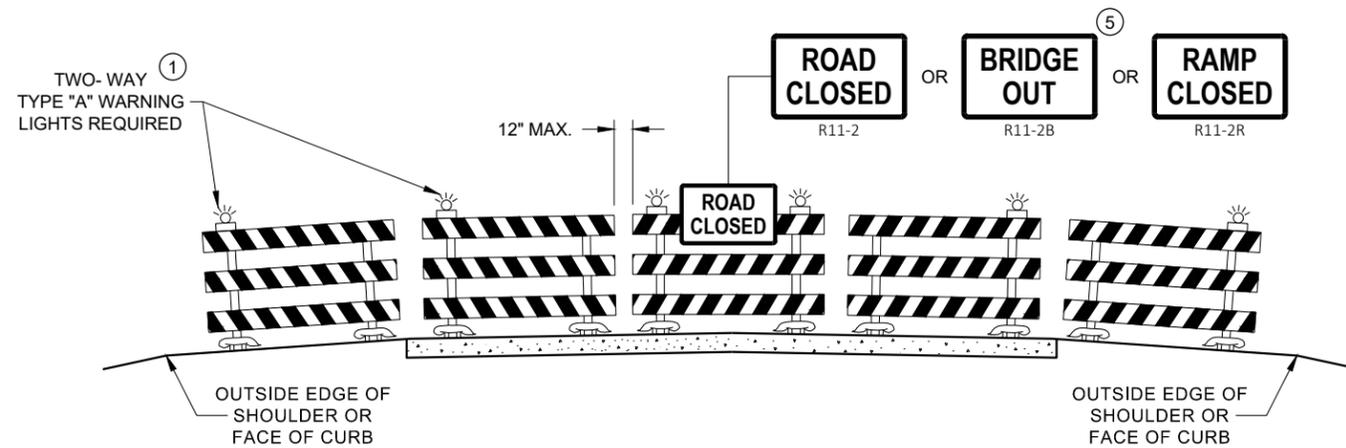


**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

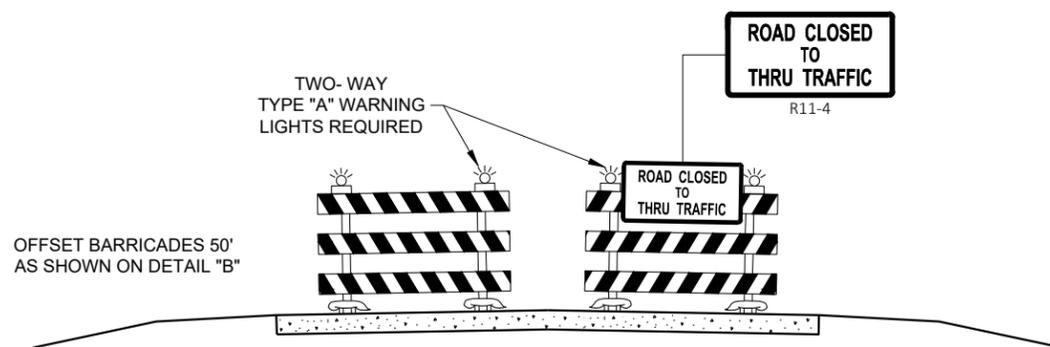
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE
WORK ZONE ENGINEER
FHWA



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

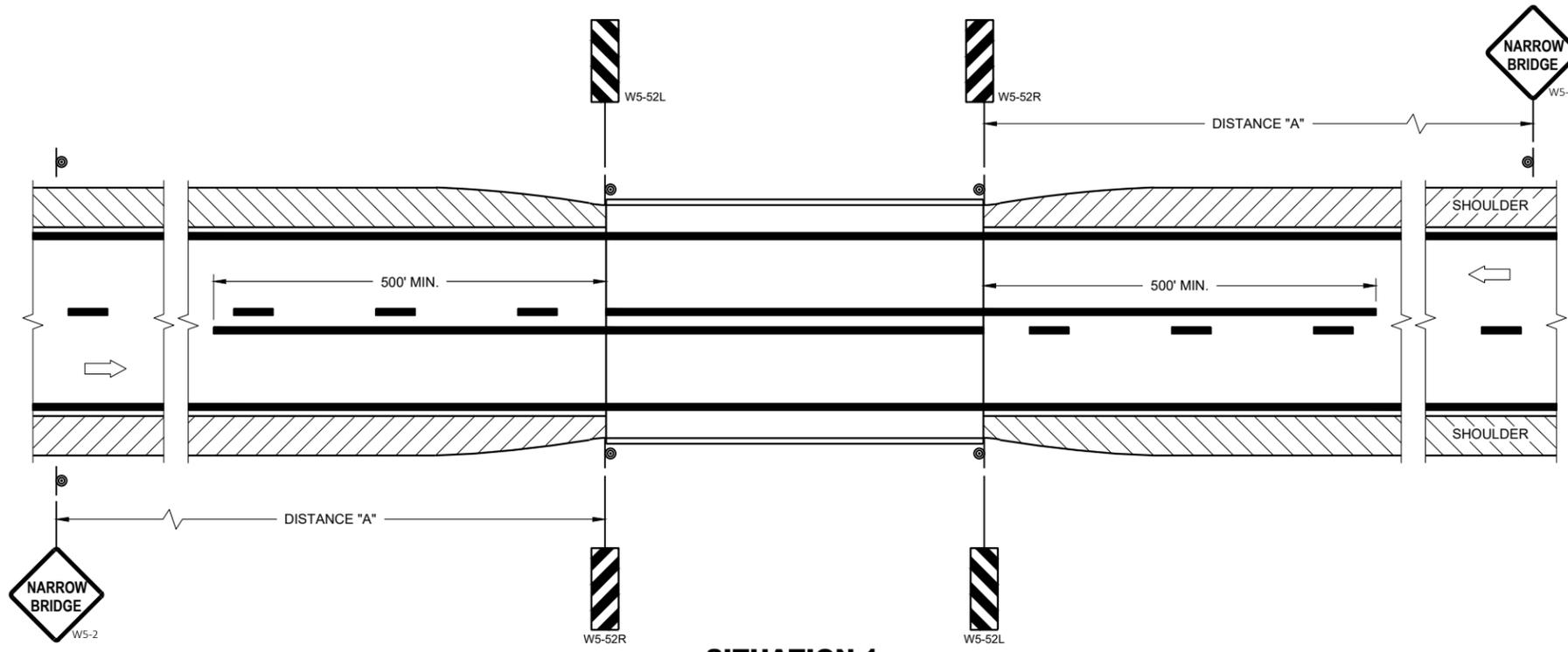
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

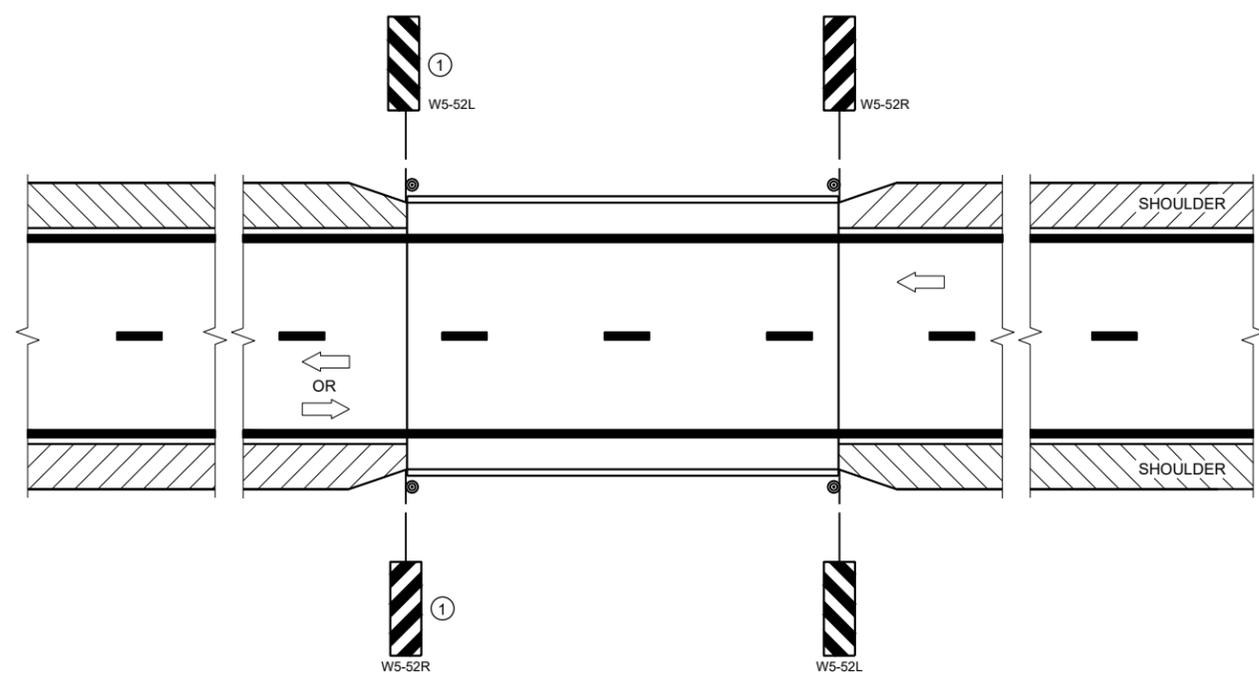
**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER



SITUATION 1
 WARRANTING CRITERIA:
 BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
 WARRANTING CRITERIA:
 1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
 2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

6

6

SDD 15C06 - 10

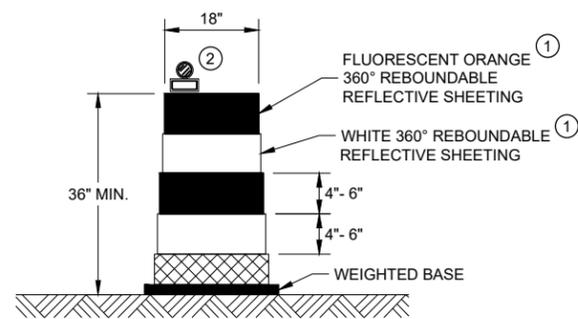
SDD 15C06 - 10

SIGNING AND MARKING FOR TWO LANE BRIDGES

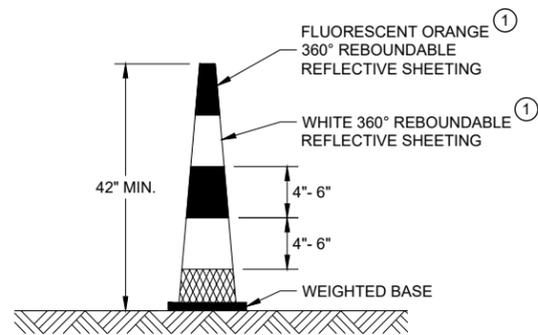
STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 May 2022 /S/ Jeannie Silver
 DATE STATE SIGNING AND MARKING ENGINEER

FHWA

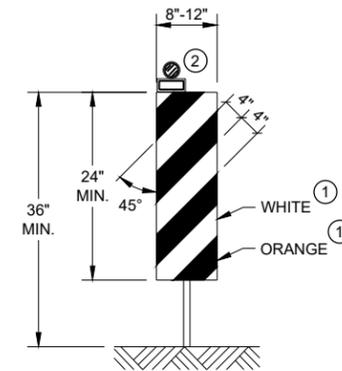


DRUM



42" CONE

DO NOT USE IN TAPERS
 1/2 SPACING OF DRUMS

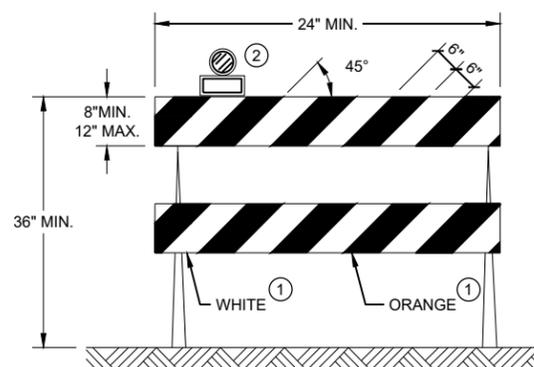


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

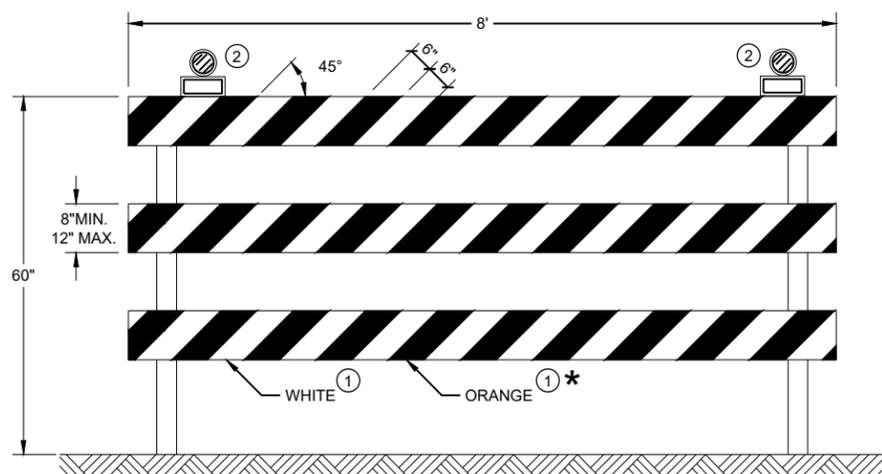
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

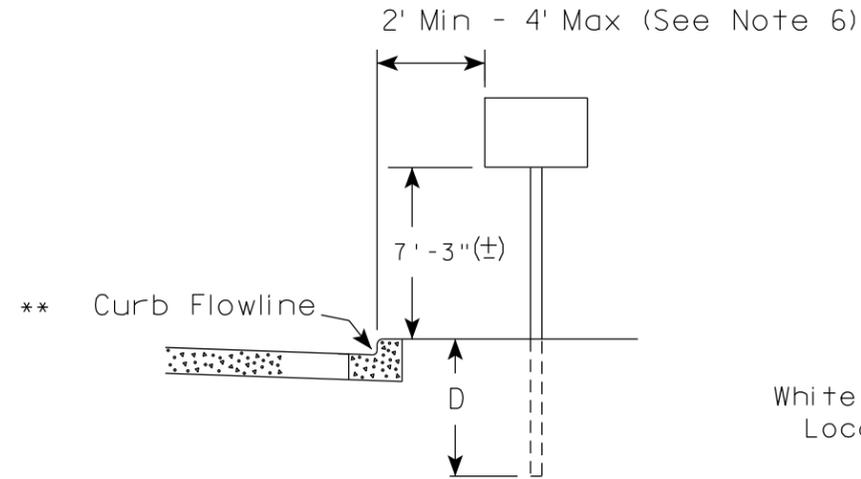
IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

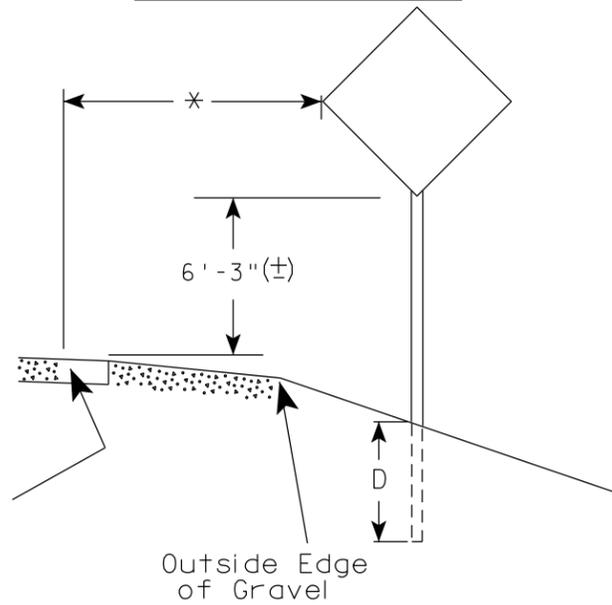
CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
<small>FHWA</small>	

URBAN AREA

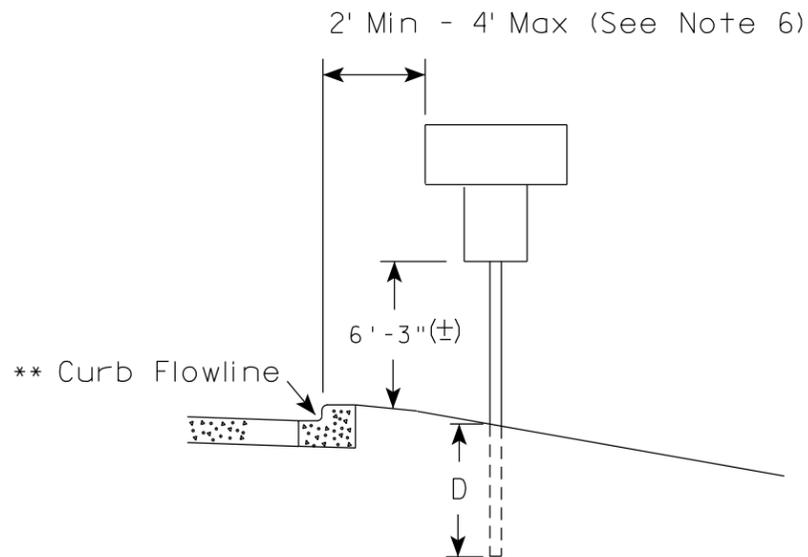
RURAL AREA (See Note 2)



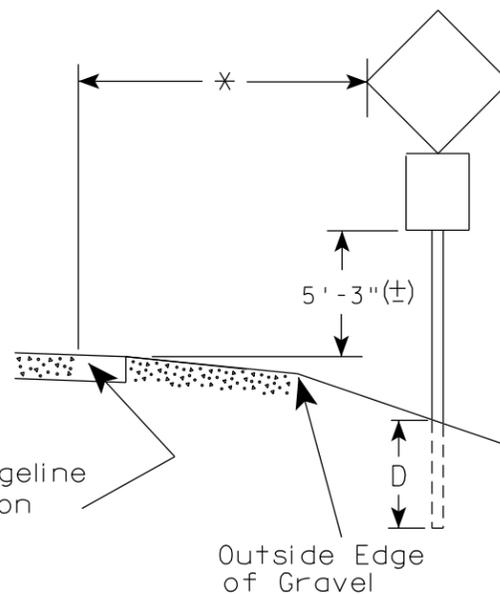
White Edgeline Location



Outside Edge of Gravel



White Edgeline Location



Outside Edge of Gravel

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

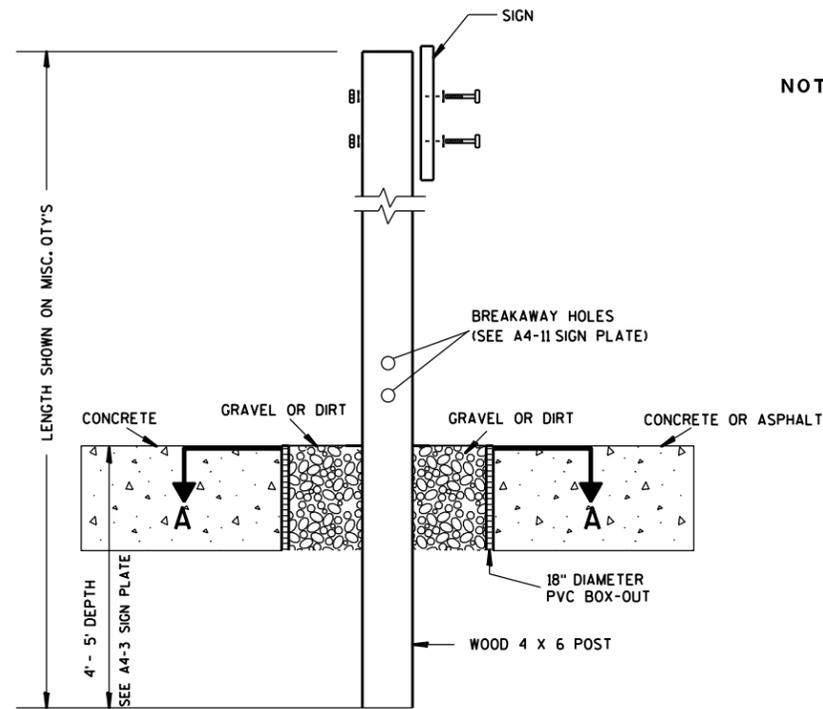
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

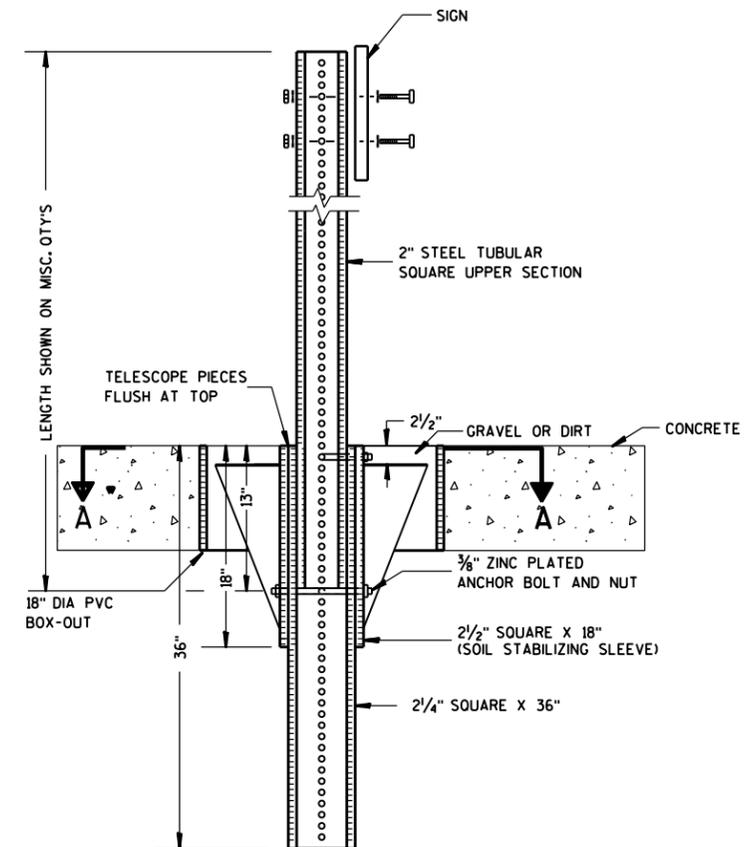
DATE 5/13/2020 PLATE NO. A4-3.22



ELEVATION VIEW

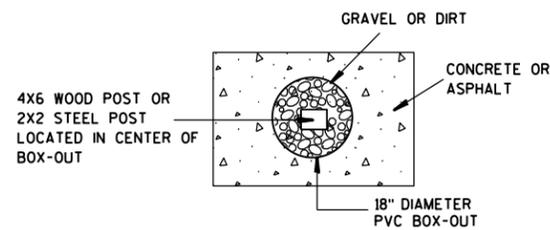
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

**SIGN POST
BOX-OUTS
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

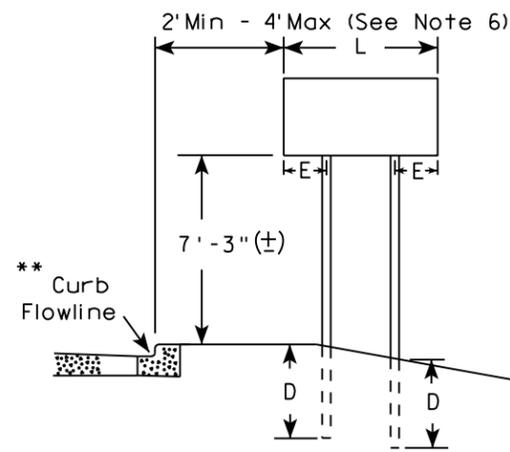
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

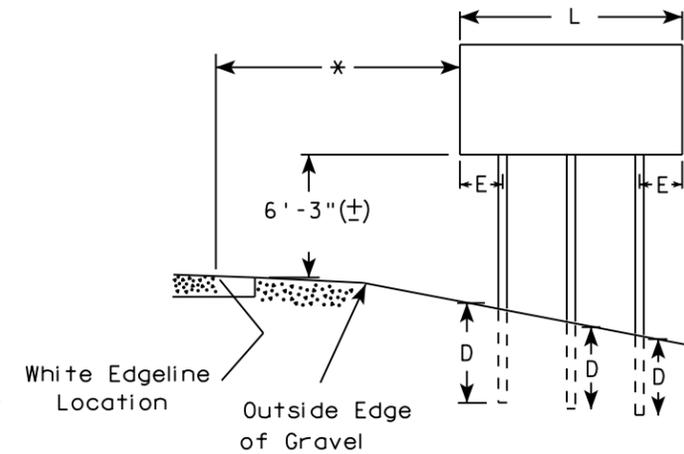
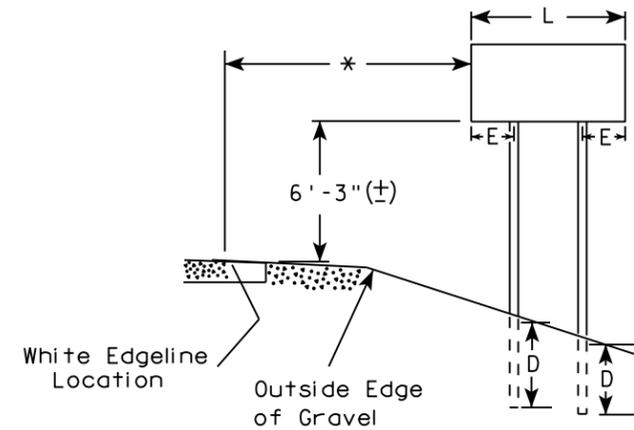
GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

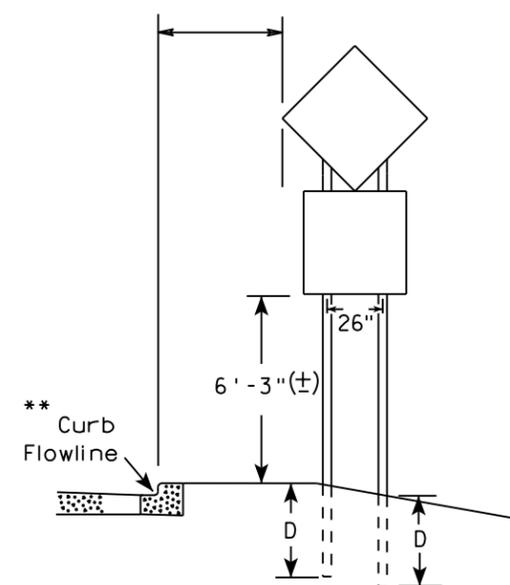
URBAN AREA



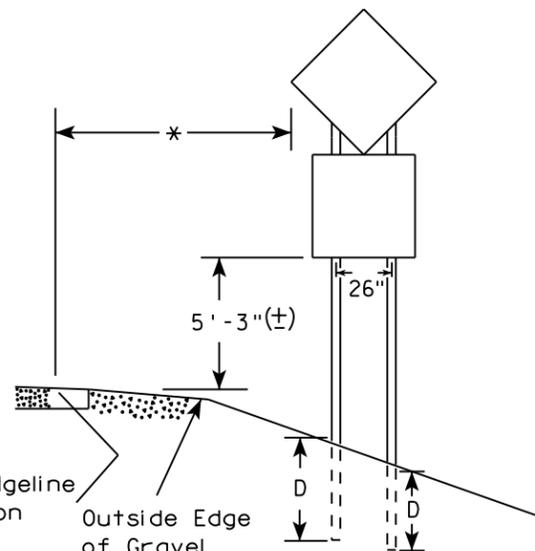
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

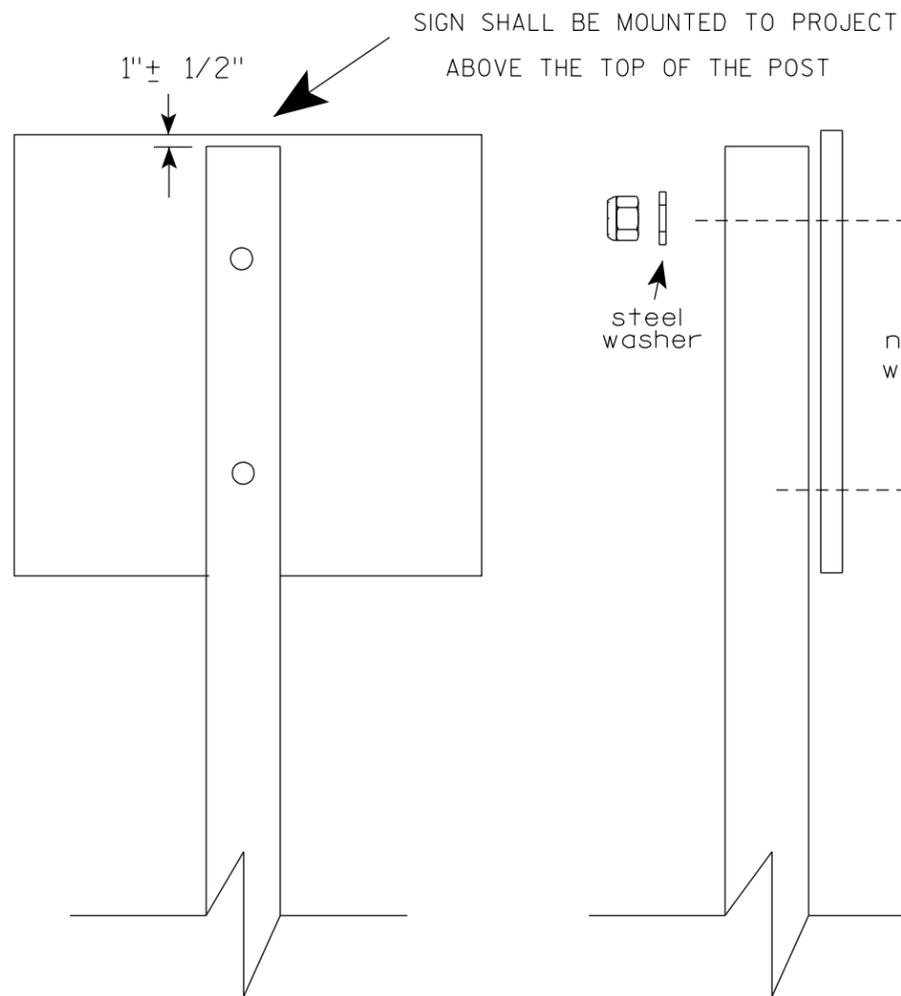
SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Matthew R. Rauch*
 For State Traffic Engineer
 DATE 8/21/17 PLATE NO. A4-4.15



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

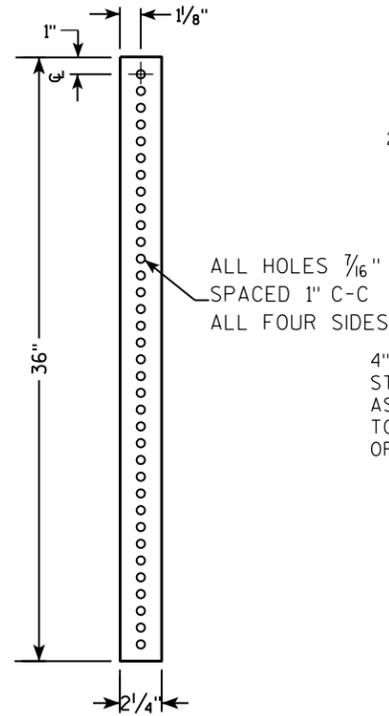
- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
 O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

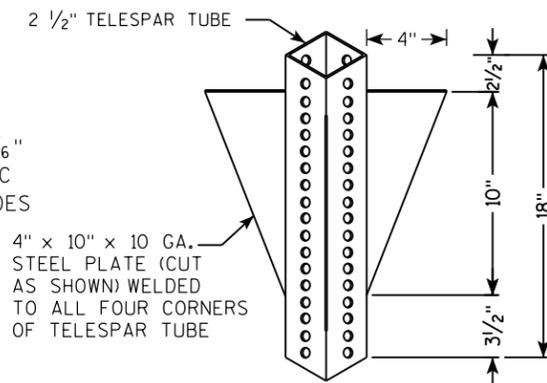
ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**

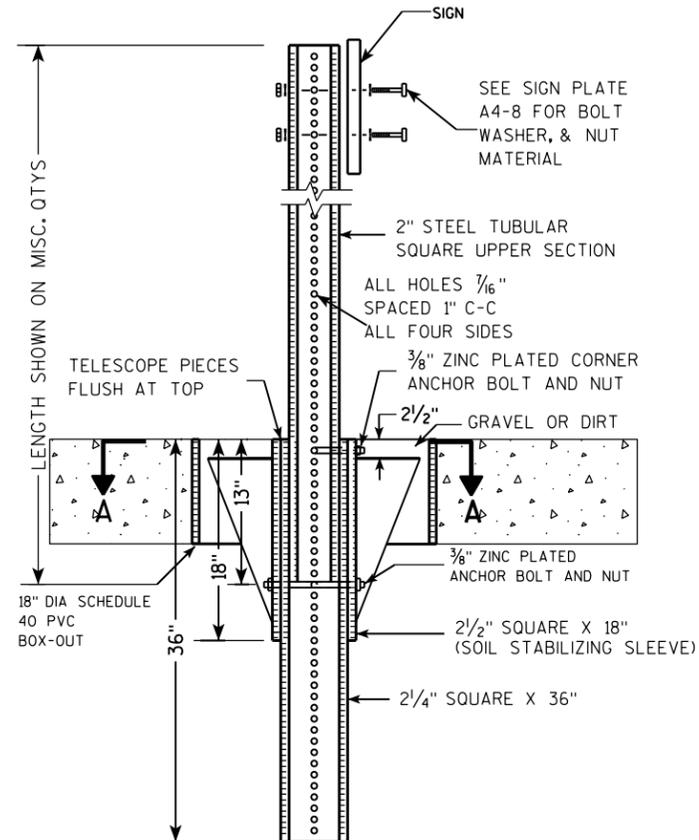
2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



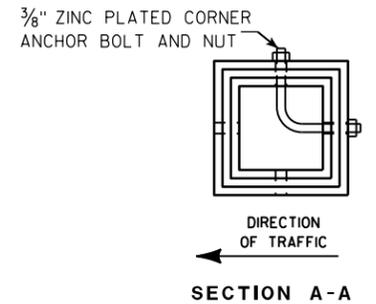
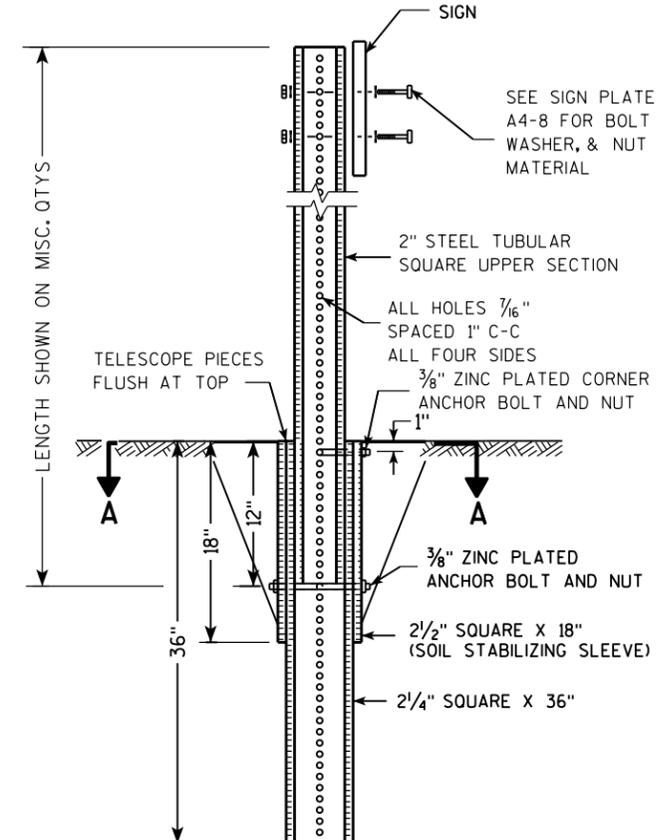
2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH



**DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

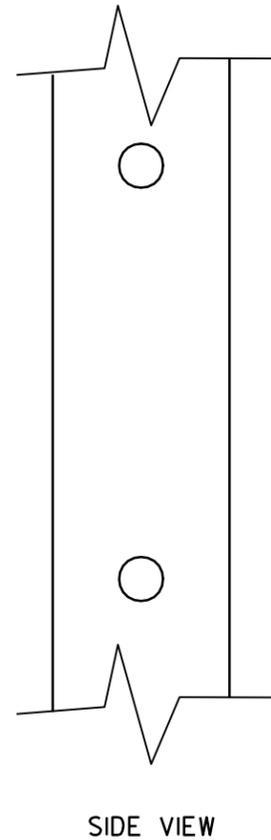
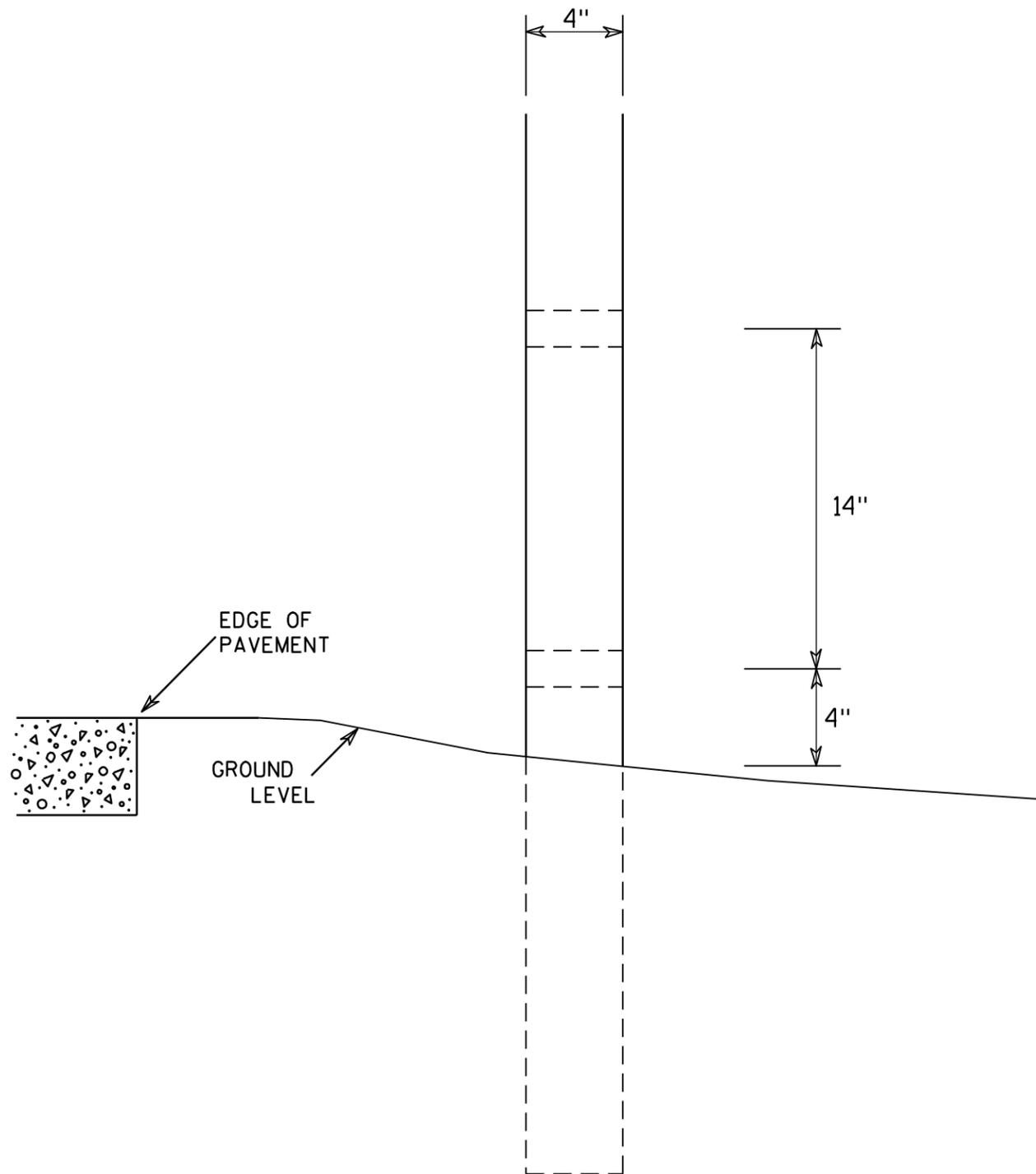
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



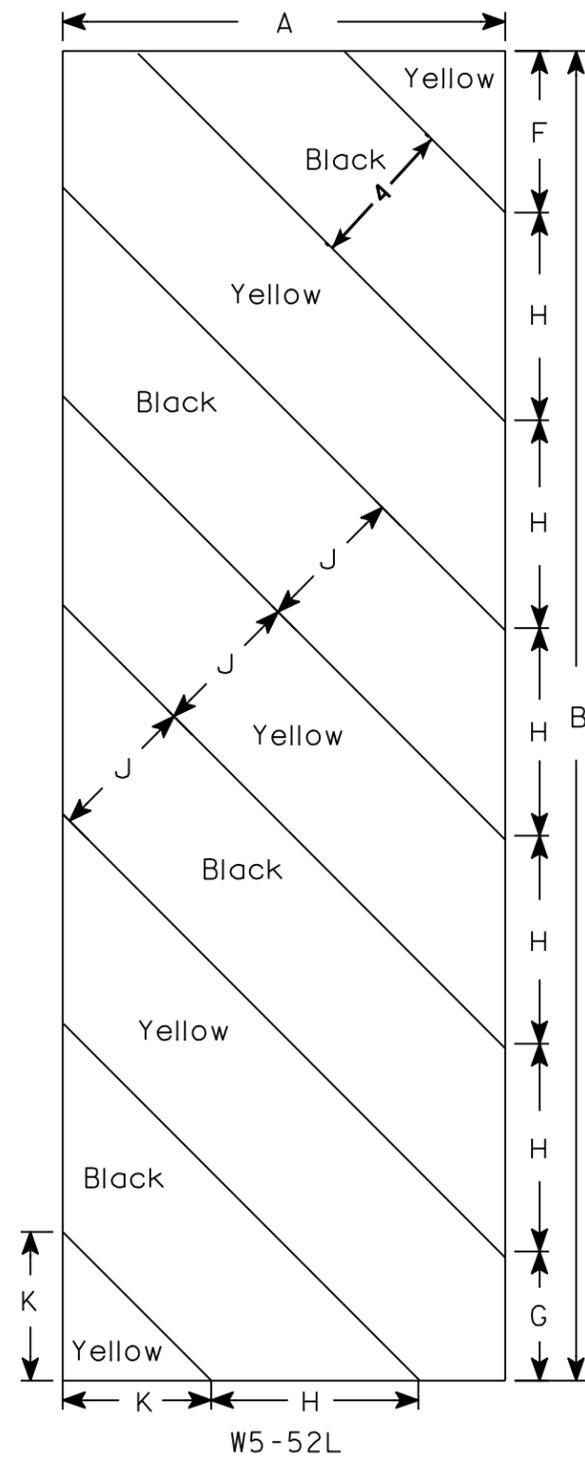
GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

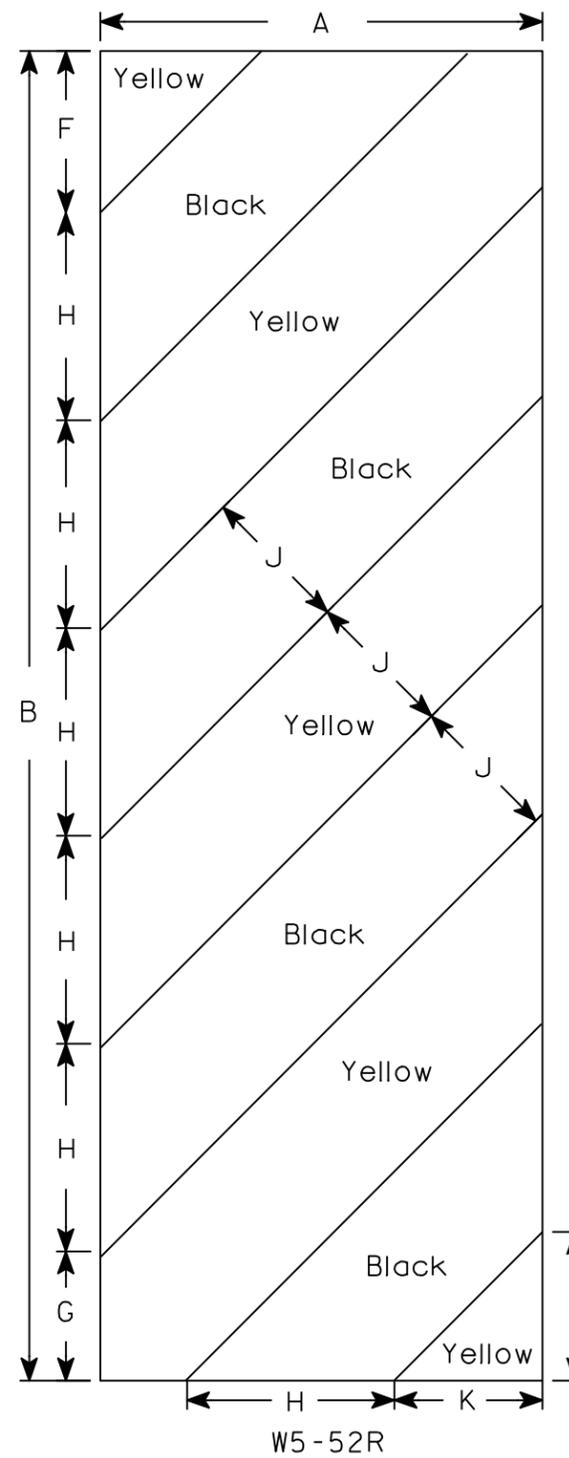
7

7

4 X 6 WOOD POST MODIFICATIONS	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

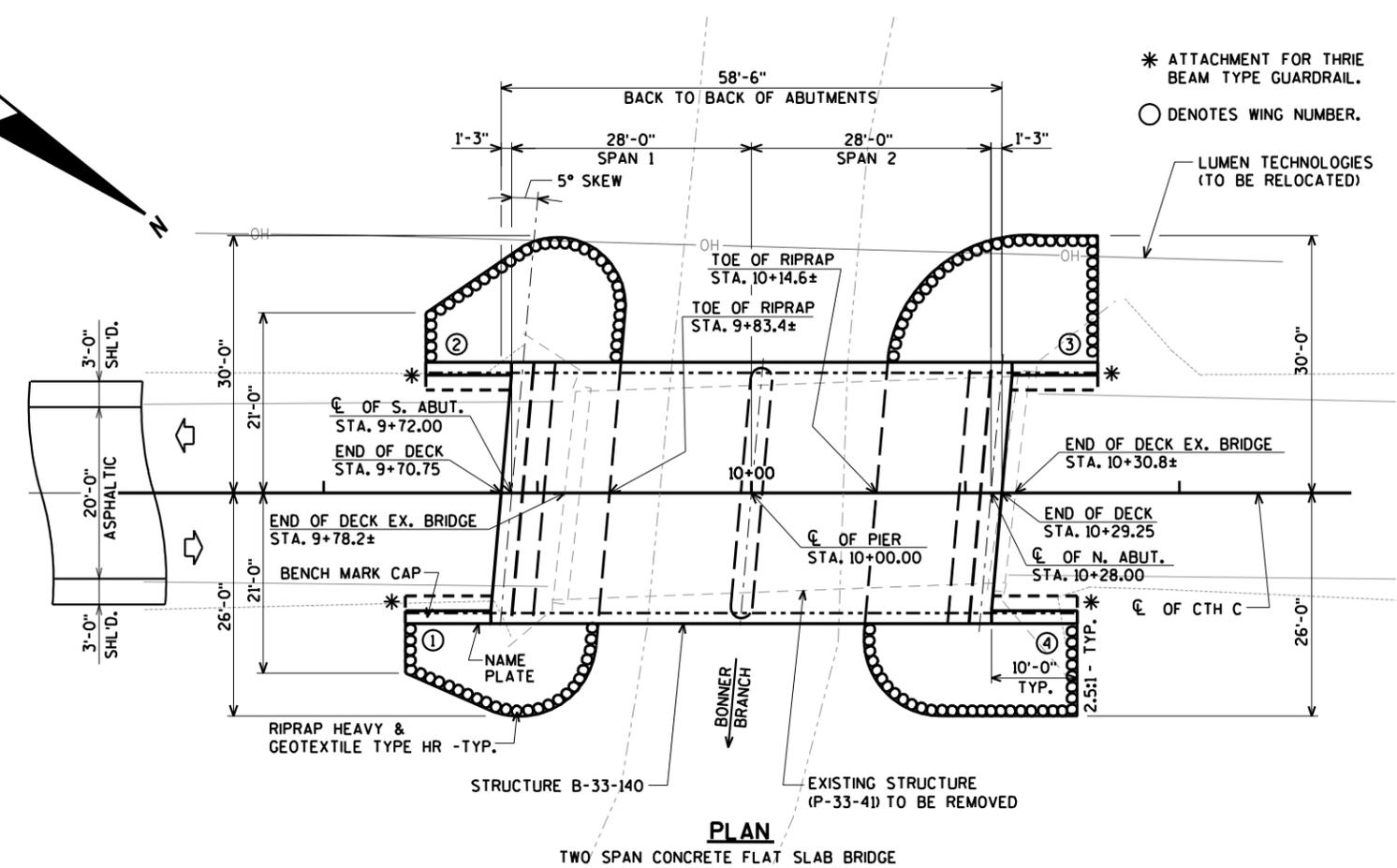
STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

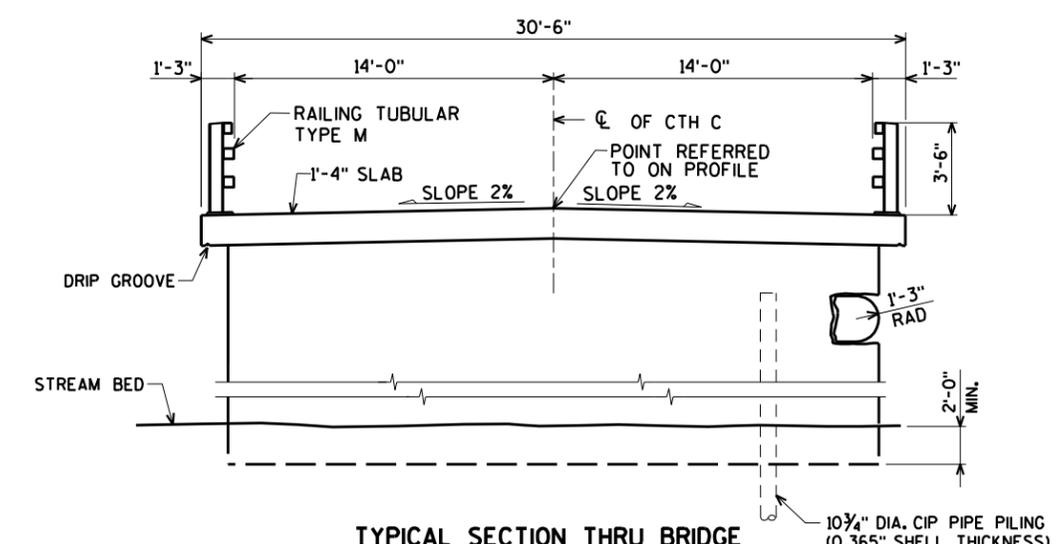
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ E



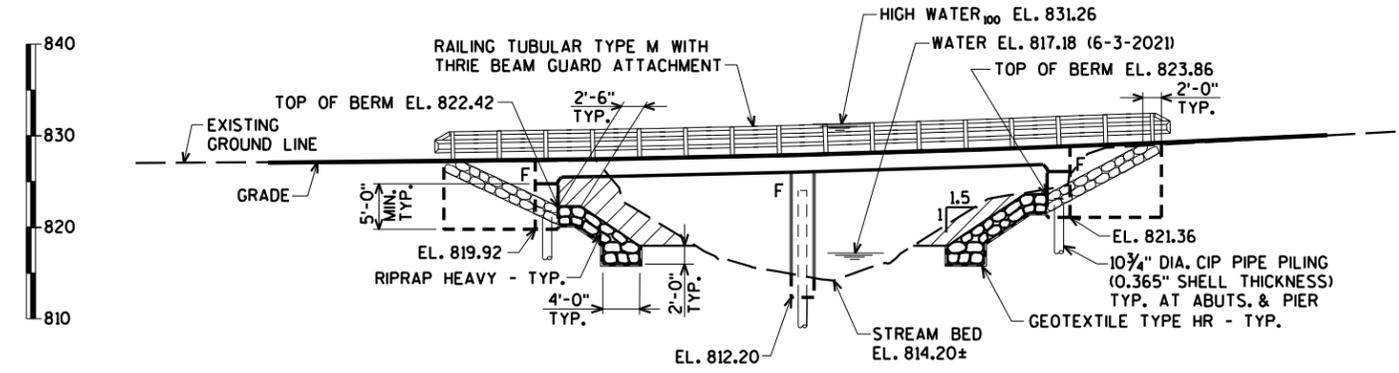
PLAN
TWO SPAN CONCRETE FLAT SLAB BRIDGE



TYPICAL SECTION THRU BRIDGE

LIST OF DRAWINGS

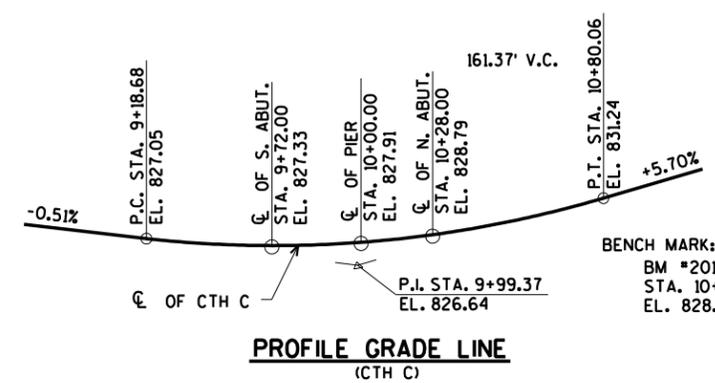
1. GENERAL PLAN
2. QUANTITIES AND NOTES
3. STRUCTURE DETAILS
4. SUBSURFACE EXPLORATION
5. SOUTH ABUTMENT
6. SOUTH ABUTMENT WING DETAILS
7. SOUTH ABUTMENT DETAILS & BILL OF BARS
8. NORTH ABUTMENT
9. NORTH ABUTMENT WING DETAILS
10. NORTH ABUTMENT DETAILS & BILL OF BARS
11. PIER
12. SUPERSTRUCTURE
13. SUPERSTRUCTURE PLAN
14. SUPERSTRUCTURE DETAILS
15. TUBULAR STEEL RAILING TYPE 'M'



ELEVATION
(NORMAL TO C. OF BONNER BRANCH)

COST OF EXCAVATION OR FILL IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT LUMP SUM PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-33-140".

REMOVE EXISTING SUBSTRUCTURE AS NEEDED. COST CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE" ITEM. TYPICAL AT ALL SUBSTRUCTURES.



PROFILE GRADE LINE
(CTH C)

FOR DESIGN DATA
SEE SHEET 2



07/26/2022

BRIDGE OFFICE CONTACT:
AARON BONK
(608)-261-0261
CONSULTANT CONTACT:
DAN SYDOW
(715)-834-3161

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY AYRES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	SDR 08/19/22		DATE
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-33-140			
CTH C OVER BONNER BRANCH			
COUNTY	LAFAYETTE	TOWN/CITY/VILLAGE	WILLOW SPRINGS
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	ZSS	DESIGN CK'D.	JCK
DRAWN BY	CLP	PLANS CK'D.	DNS
GENERAL PLAN			SHEET 1 OF 15

5/26/2022
PENTABLE:BRReou_shd_uhli.tbl

CHECKED BY:
BACK CHECKED BY:
CORRECTED BY:

8

8

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	S. ABUT.	PIER	N. ABUT.	SUPER.	TOTAL	CATEGORY 0020	CATEGORY 0030
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS P-33-41	EACH	-----	-----	-----	-----	1	1	-----
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-33-140	EACH	-----	-----	-----	-----	1	1	-----
210.1500	BACKFILL STRUCTURE TYPE A	TON	110	-----	110	-----	220	220	-----
502.0100	CONCRETE MASONRY BRIDGES	CY	29.0	38.0	29.5	92.8	190	169	21
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	-----	230	230	230	-----
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1,750	1,780	1,780	-----	5,310	4,740	570
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,320	60	1,360	19,680	22,420	20,520	1,900
513.4061	RAILING TUBULAR TYPE M	LF	-----	-----	-----	162	162	162	-----
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	9	-----	9	-----	18	18	-----
550.2106	PILING CIP CONCRETE 10 3/4" x 0.365-INCH	LF	175	245	125	-----	545	545	-----
606.0300	RIPRAP HEAVY	CY	90	-----	110	-----	200	200	-----
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	70	-----	70	-----	140	140	-----
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	50	-----	50	-----	100	100	-----
645.0120	GEOTEXTILE TYPE HR	SY	170	-----	200	-----	370	370	-----
	NON-BID ITEMS								
	FILLER	SIZE	-----	-----	-----	-----	1/2" & 3/4"	1/2" & 3/4"	1/2" & 3/4"

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
 BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
 THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE. JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.
 THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.
 SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER.
 THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-33-140" SHALL BE THE EXISTING GROUNDLINE.
 THE EXISTING STRUCTURE, P-33-41 TO BE REMOVED, IS A SINGLE SPAN STEEL DECK GIRDER BRIDGE ON CONCRETE AND TIMBER ABUTMENTS, 54 FEET LONG WITH A 24.4 FOOT CLEAR ROADWAY WIDTH.
 PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.
 BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS NOTED OTHERWISE.
 EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
 THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3- FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.
 EXISTING SUBSTRUCTURE LOCATIONS ARE BASED ON SURVEY. EXTENT OF BELOW GRADE SUBSTRUCTURES ARE NOT KNOWN. REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF SUBSTRUCTURE REMOVAL IS CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE" BID ITEM.
 AT PIER, CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
 INVENTORY RATING FACTOR: 1.18
 OPERATING RATING FACTOR: 1.53
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20" S.F.

MATERIAL PROPERTIES:

CONCRETE MASONRY { SUPERSTRUCTURE f'c = 4,000 p.s.i.
 { ALL OTHER f'c = 3,500 p.s.i.
 HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60) fy = 60,000 p.s.i.

HYDRAULIC DATA:

100 YEAR FREQUENCY

Q100 = 7,300 c.f.s. { BRIDGE = 882 c.f.s.
 { OVERFLOW = 6,418 c.f.s.
 VEL. = 2.52 f.p.s.
 HW100 = EL. 831.26

WATERWAY AREA = 350 sq. ft.
 DRAINAGE AREA = 34.5 sq. mi.
 SCOUR CRITICAL CODE = 5
 DATUM = NAVD88 (2012)

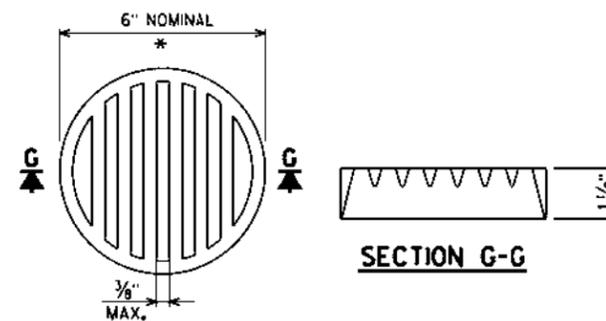
REGULATORY HIGH WATER 835.2' FROM PECATONICA RIVER

2 YEAR FREQUENCY

Q2 = 1,580 c.f.s.
 VEL. = 1.45 f.p.s.
 HW2 = EL. 829.67

ROAD OVERTOPPING FREQUENCY

QLO = 770 c.f.s.
 HWLO = EL. 827.08
 FREQUENCY = 1.19 YEARS

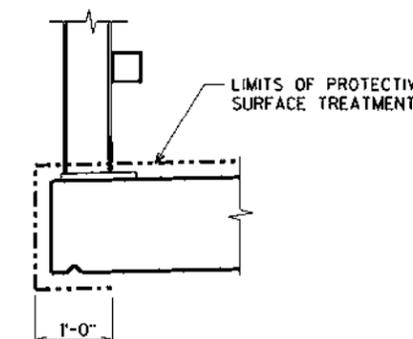


* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

RODENT SHIELD DETAIL



PROTECTIVE SURFACE TREATMENT DETAIL

FOUNDATION DATA:

ABUTMENTS TO BE SUPPORTED ON 10 3/4" DIA. CIP PIPE PILING (0.365" SHELL THICKNESS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 100 TONS ± PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 35'-0" AT THE SOUTH ABUTMENT AND 25'-0" AT THE NORTH ABUTMENT.

PIER TO BE SUPPORTED ON 10 3/4" DIA. CIP PIPE PILING (0.365" SHELL THICKNESS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS ± PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 35'-0".

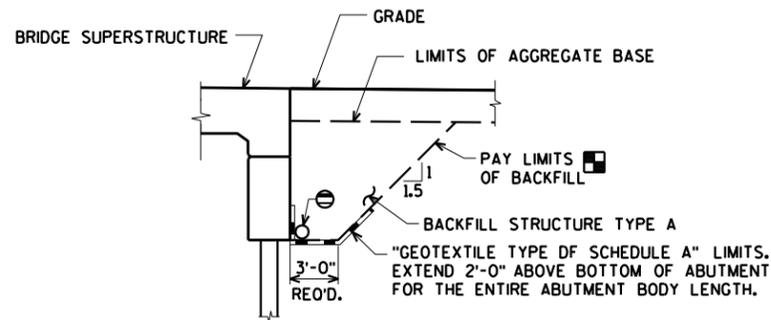
*THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC DATA:

A.A.D.T. = 165 (2023)
 A.A.D.T. = 180 (2043)
 R.O.S. = 25 M.P.H.

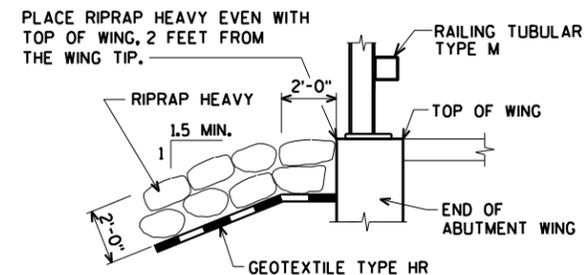
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY		CLP	PLANS CKD. JCK
QUANTITIES AND NOTES			SHEET 2 OF 15

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
 Eau Claire, WI 54701
 www.AyresAssociates.com



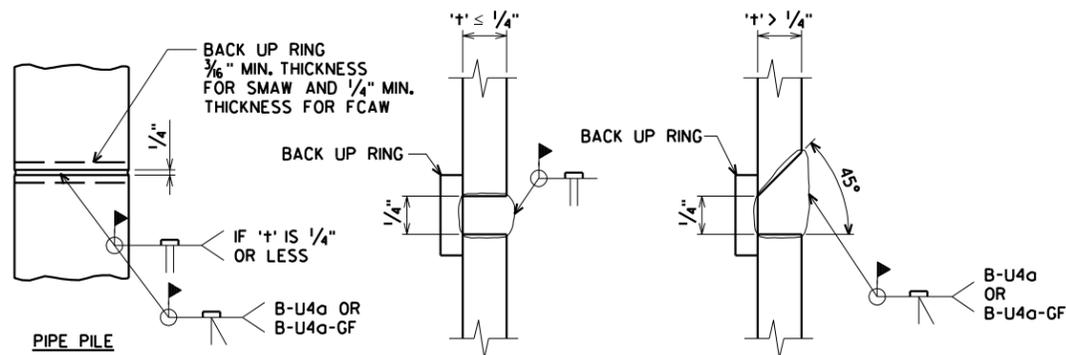
BACKFILL STRUCTURE LIMITS

- BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- ⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2.



TYPICAL FILL SECTION AT WING TIPS

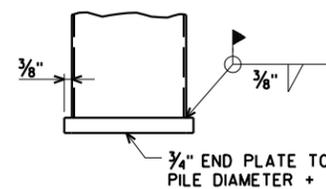
NOTE: PLACE RIPRAP HEAVY AS SHOWN ON GENERAL PLAN SHEET



PILE SPLICE DETAIL

CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

CIP PILE WELD DETAIL



END PLATE DETAIL FOR CIP PILING

4/22/2022 PENTABLE:BRearu_shd_util.tbl

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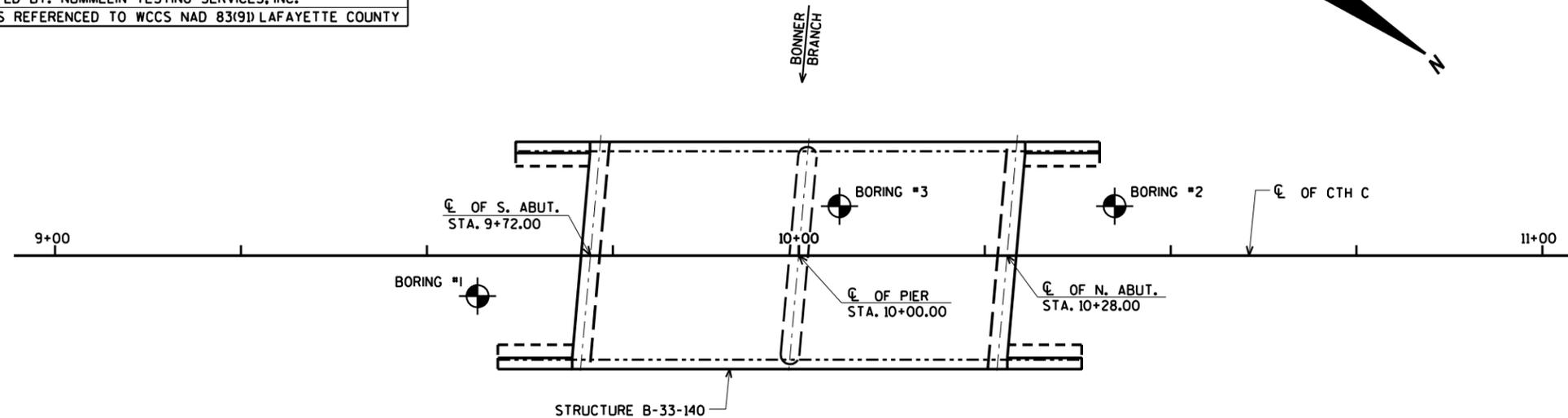
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
		DRAWN BY CLP	PLANS CK'D. JCK
STRUCTURE DETAILS			SHEET 3 OF 15

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	SEPTEMBER 1, 2021	188526.23	468880.88
2	SEPTEMBER 2, 2021	188585.34	468817.73
3	SEPTEMBER 2, 2021	188556.53	468840.94

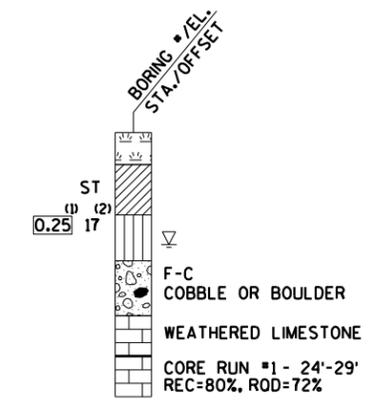
BORINGS COMPLETED BY: SOILS AND ENGINEERING SERVICES, INC.
 REPORT COMPLETED BY: NUMMELIN TESTING SERVICES, INC.
 ALL COORDINATES REFERENCED TO WCCS NAD 83(91) LAFAYETTE COUNTY



MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META

LEGEND OF BORING



⁽¹⁾ UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

⁽²⁾ UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

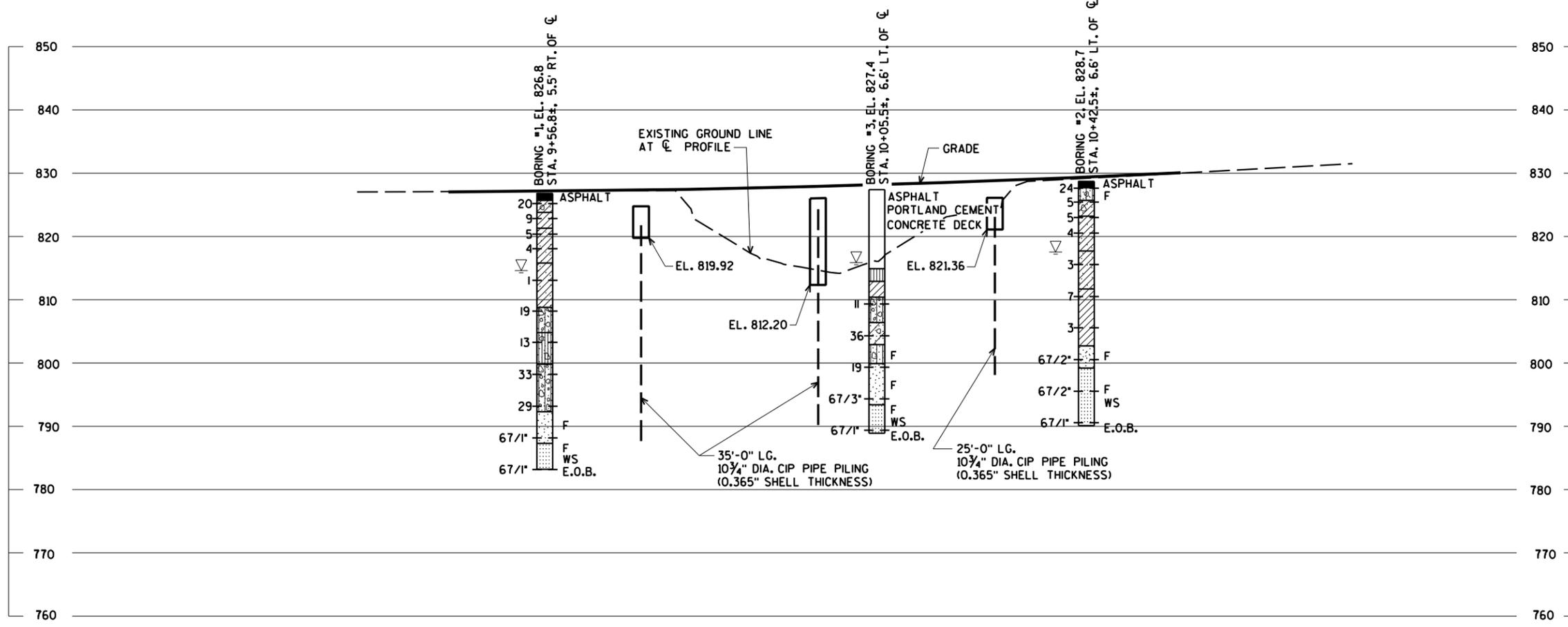
- AT TIME OF DRILLING
- END OF DRILLING
- AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.



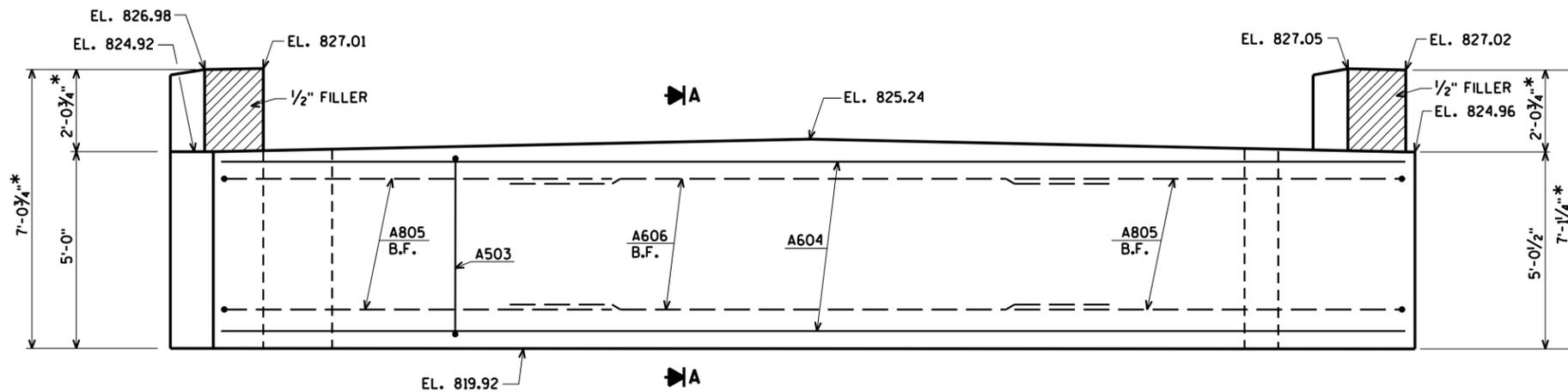
4/22/2022 PENTABLE:BRRedu_shd_util.tbi

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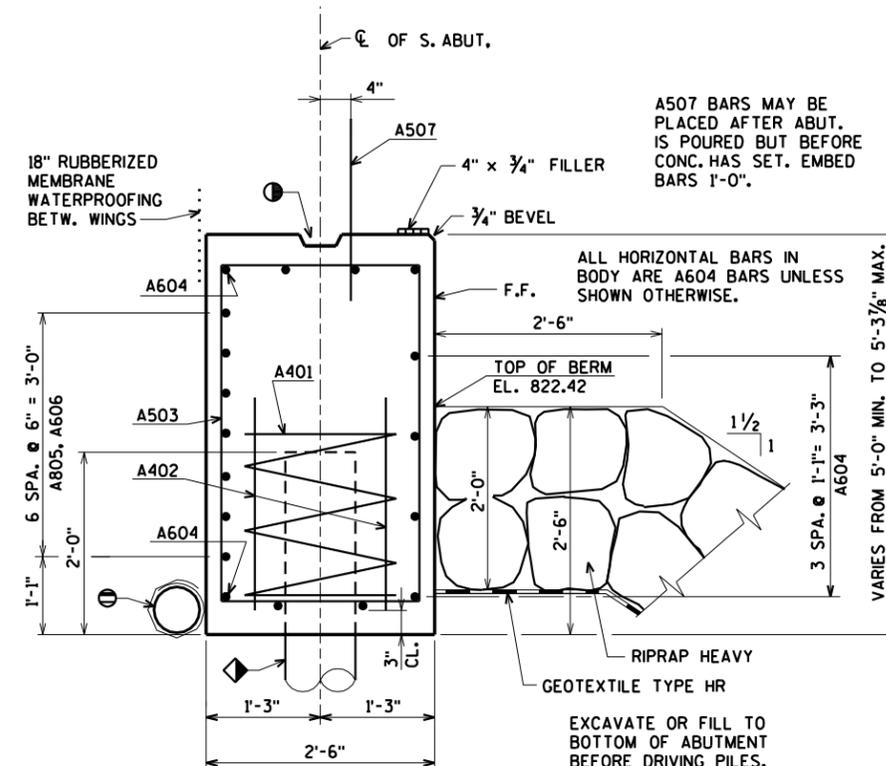
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY		CLP	PLANS CKD. JCK
SUBSURFACE EXPLORATION			SHEET 4 OF 15

NOTE:
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

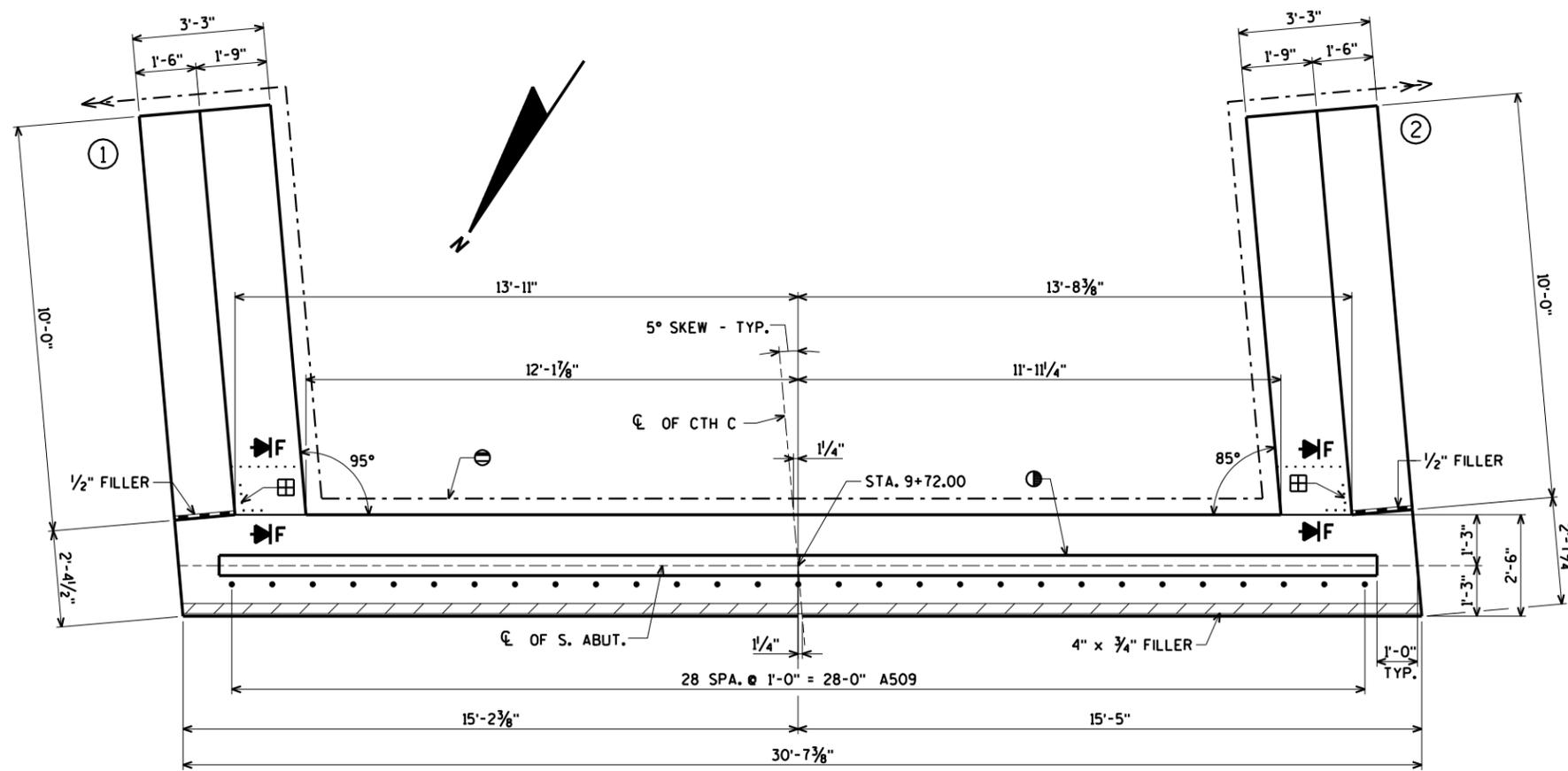


* MEASURED AT FRONT FACE OF SUBSTRUCTURE
ELEVATION
(LOOKING SOUTH)

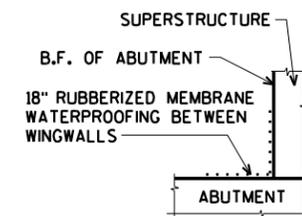


SECTION A

◆ ABUTMENT TO BE SUPPORTED ON 10 3/4\"/>



PLAN



SECTION F

⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF \"PIPE UNDERDRAIN WRAPPED 6-INCH\".

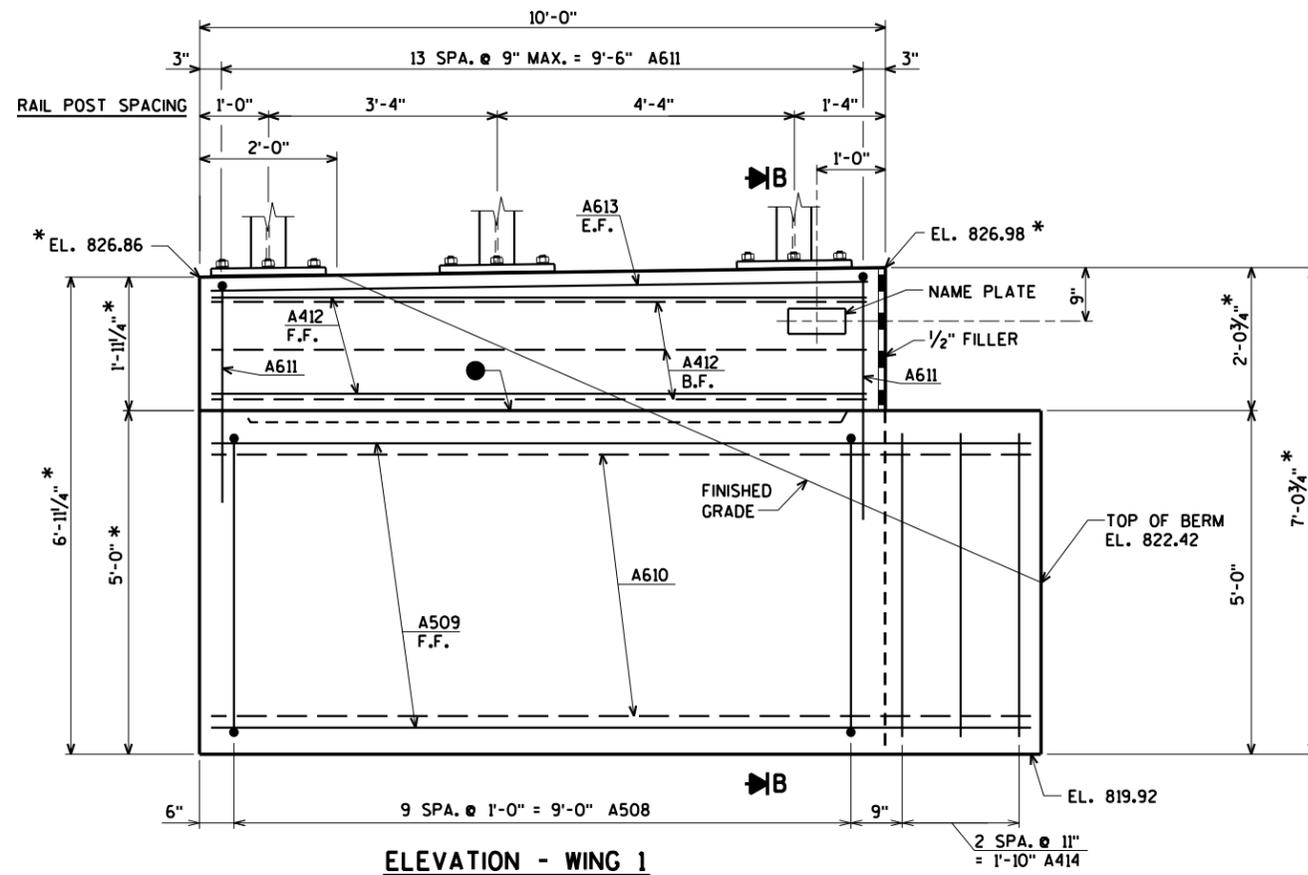
Ⓚ KEYED CONST. JOINT - FORMED BY A BEVELED 2\"/>

⊞ VERTICAL 18\"/>

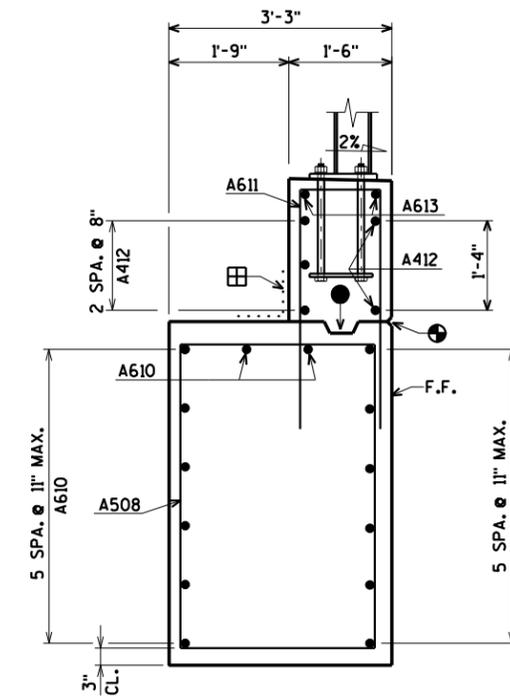
FOR PILE SPLICE DETAIL SEE SHEET 3.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY		CLP	PLANS CK'D. JCK
SOUTH ABUTMENT			SHEET 5 OF 15

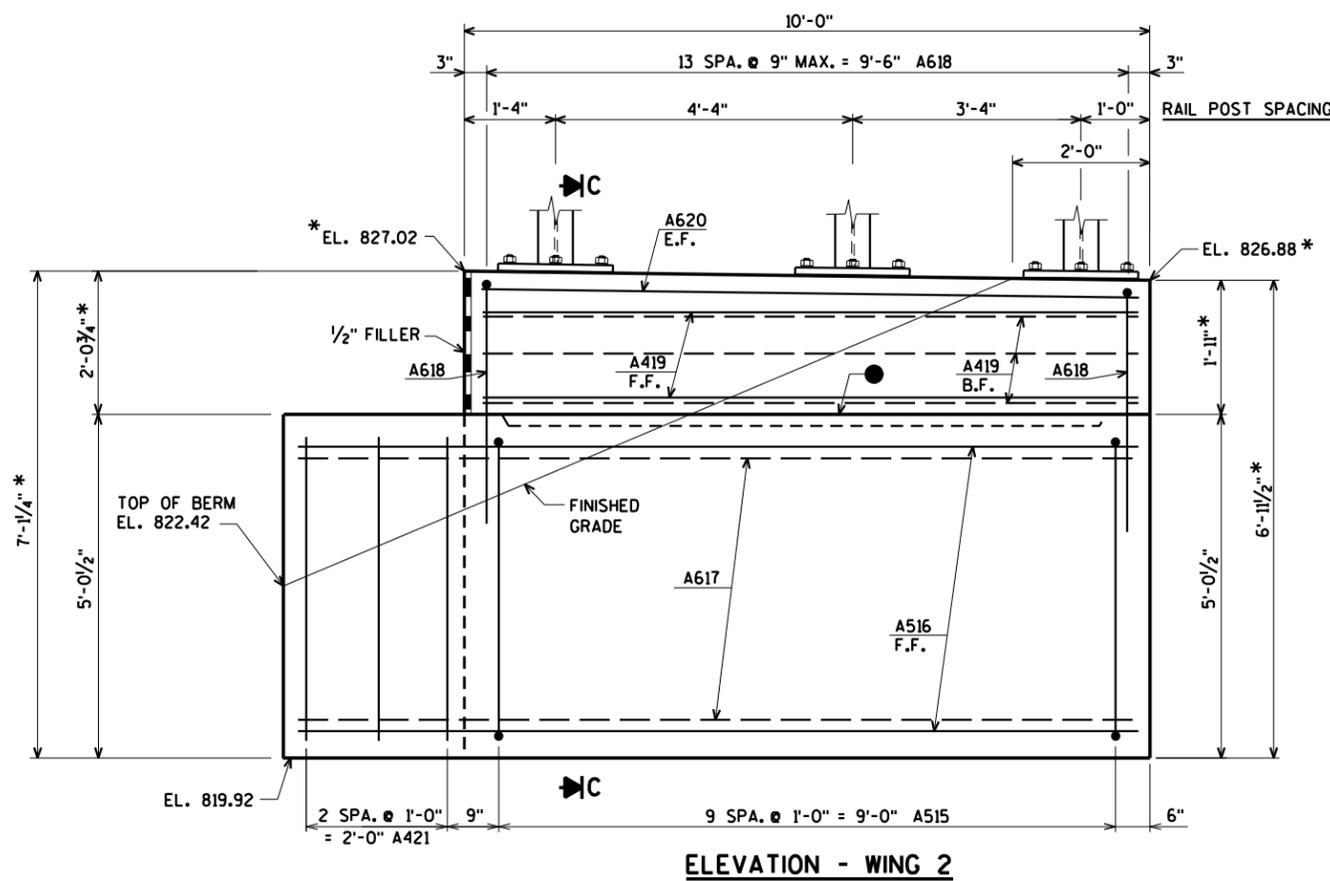
ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Equ Claire, WI 54701
www.AyresAssociates.com



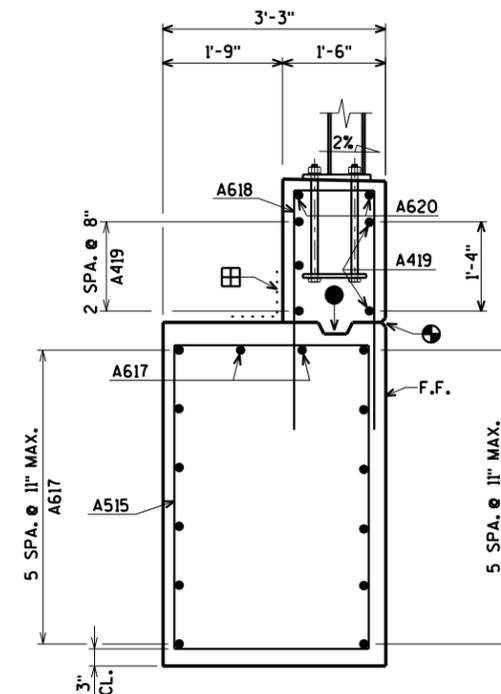
ELEVATION - WING 1



SECTION B



ELEVATION - WING 2



SECTION C

* MEASURED AT FRONT FACE OF SUBSTRUCTURE

④ 3/4" "V" GROOVE ON FRONT FACE OF WINGWALL. ONLY REQUIRED IF OPTIONAL CONSTRUCTION JOINT IS USED.

● OPT. CONST. JOINT FORMED BY A BEVELED 2" x 6" KEYWAY WITH MEMBRANE ON BACKFACE.

⊠ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

4/22/2022
PENTABLE:BRRedu_shd_util.tbl

8

8

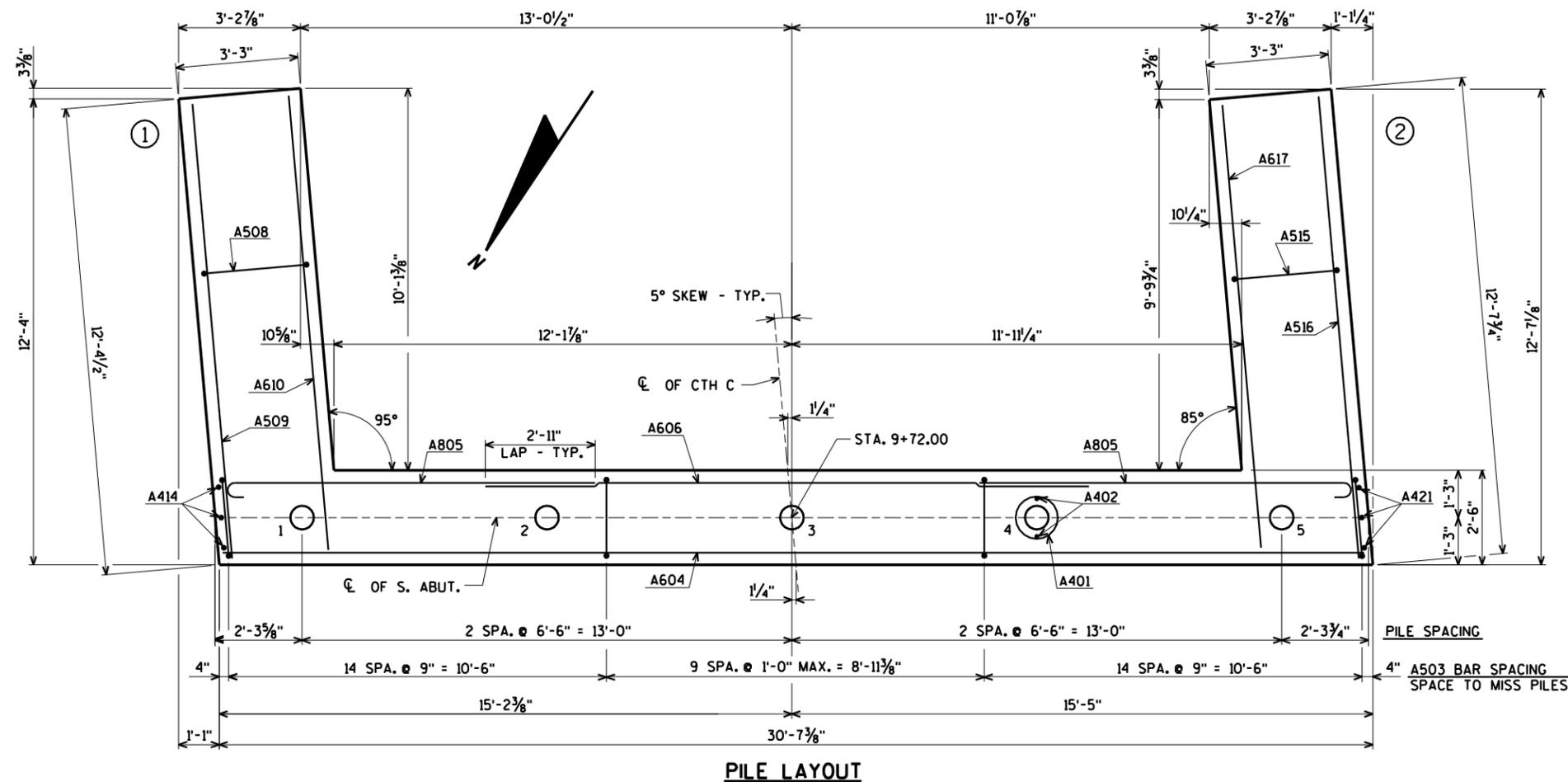
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY		CLP	PLANS CK'D. JCK
SOUTH ABUTMENT WING DETAILS			SHEET 6 OF 15

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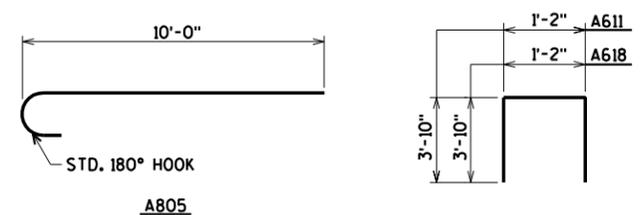
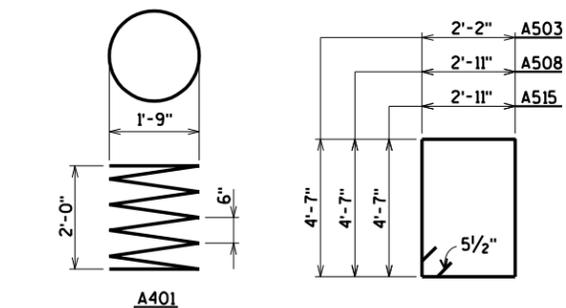
BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED BAR SERIES	1,320" COATED	1,750" UNCOATED
LOCATION							
A401		5	28-0	X		BODY @ PILES	
A402		10	2-3			BODY @ PILES	
A503		38	14-2	X		BODY VERT.	
A604		11	30-3			BODY HORIZ.	
A805		14	10-11	X		BODY HORIZ. @ WINGS B.F.	
A606		7	16-2			BODY HORIZ. BETW. WINGS B.F.	
A507	X	29	2-0			BODY DOWELS	
A508	X	10	15-8	X		WING 1 VERT.	
A509	X	6	12-0			WING 1 HORIZ. F.F.	
A610	X	8	12-0			WING 1 HORIZ. B.F. & TOP	
A611	X	14	8-6	X		WING 1 VERT.	
A412	X	5	9-7			WING 1 HORIZ. E.F.	
A613	X	2	9-7			WING 1 HORIZ. E.F.	
A414	X	3	4-7			BODY VERT. END @ WING 1	
A515	X	10	15-8	X		WING 2 VERT.	
A516	X	6	12-3			WING 2 HORIZ. F.F.	
A617	X	8	11-9			WING 2 HORIZ. B.F. & TOP	
A618	X	14	8-6	X		WING 2 VERT.	
A419	X	5	9-7			WING 2 HORIZ. E.F.	
A620	X	2	9-7			WING 2 HORIZ. E.F.	
A421	X	3	4-7			BODY VERT. END @ WING 2	

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



PILE LAYOUT



4/22/2022
PENTABLE:BRRedu_shd_util.tbl

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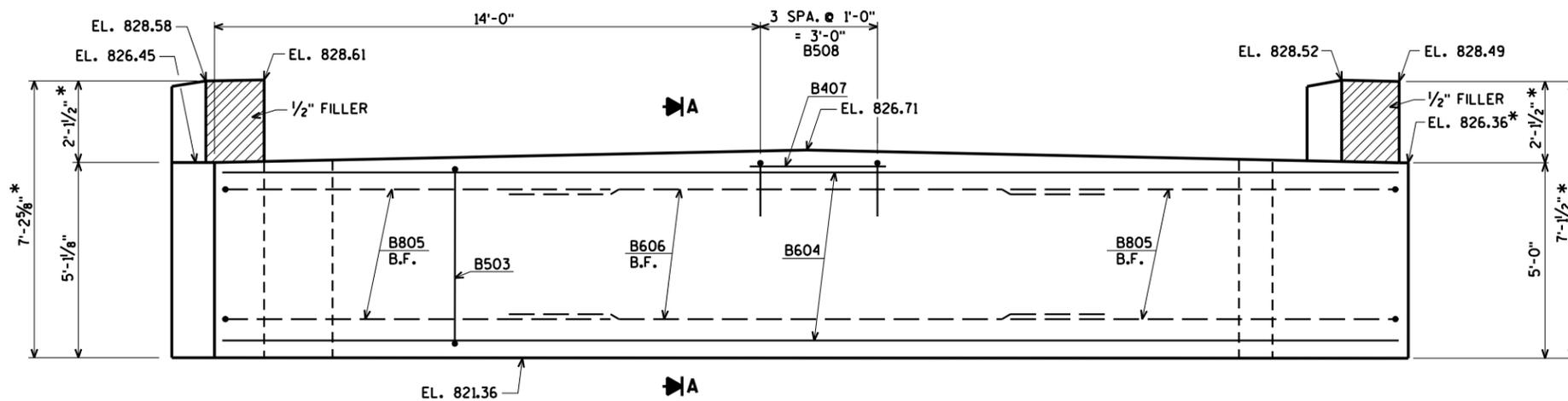
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FOR PILE SPLICE DETAIL SEE SHEET 3.

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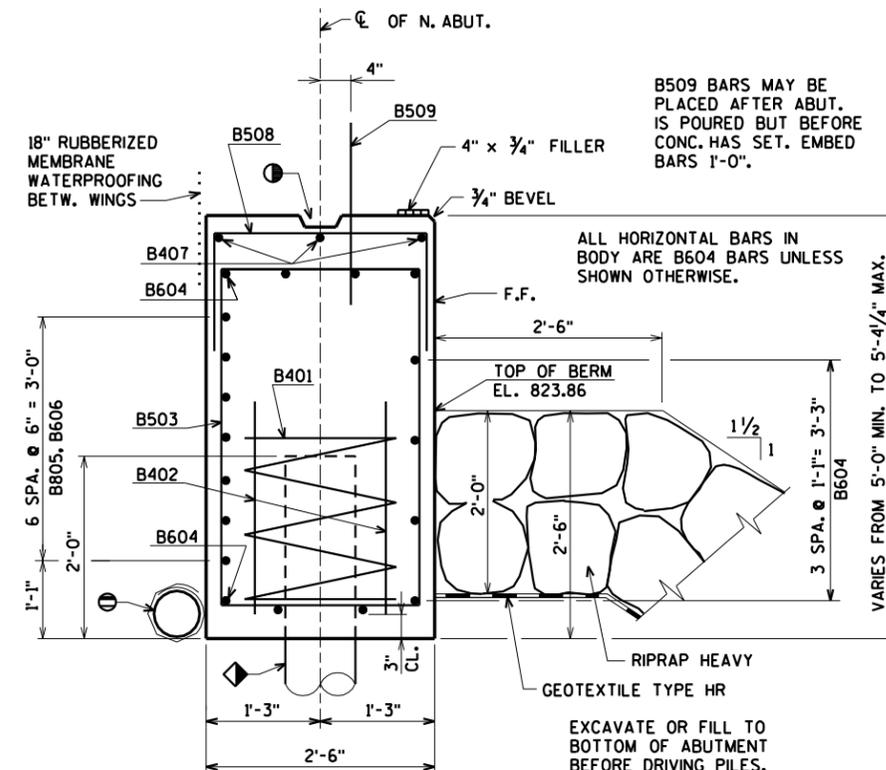
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY	CLP	PLANS CK'D.	JCK
SOUTH ABUTMENT DETAILS & BILL OF BARS			SHEET 7 OF 15

NOTE:
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).



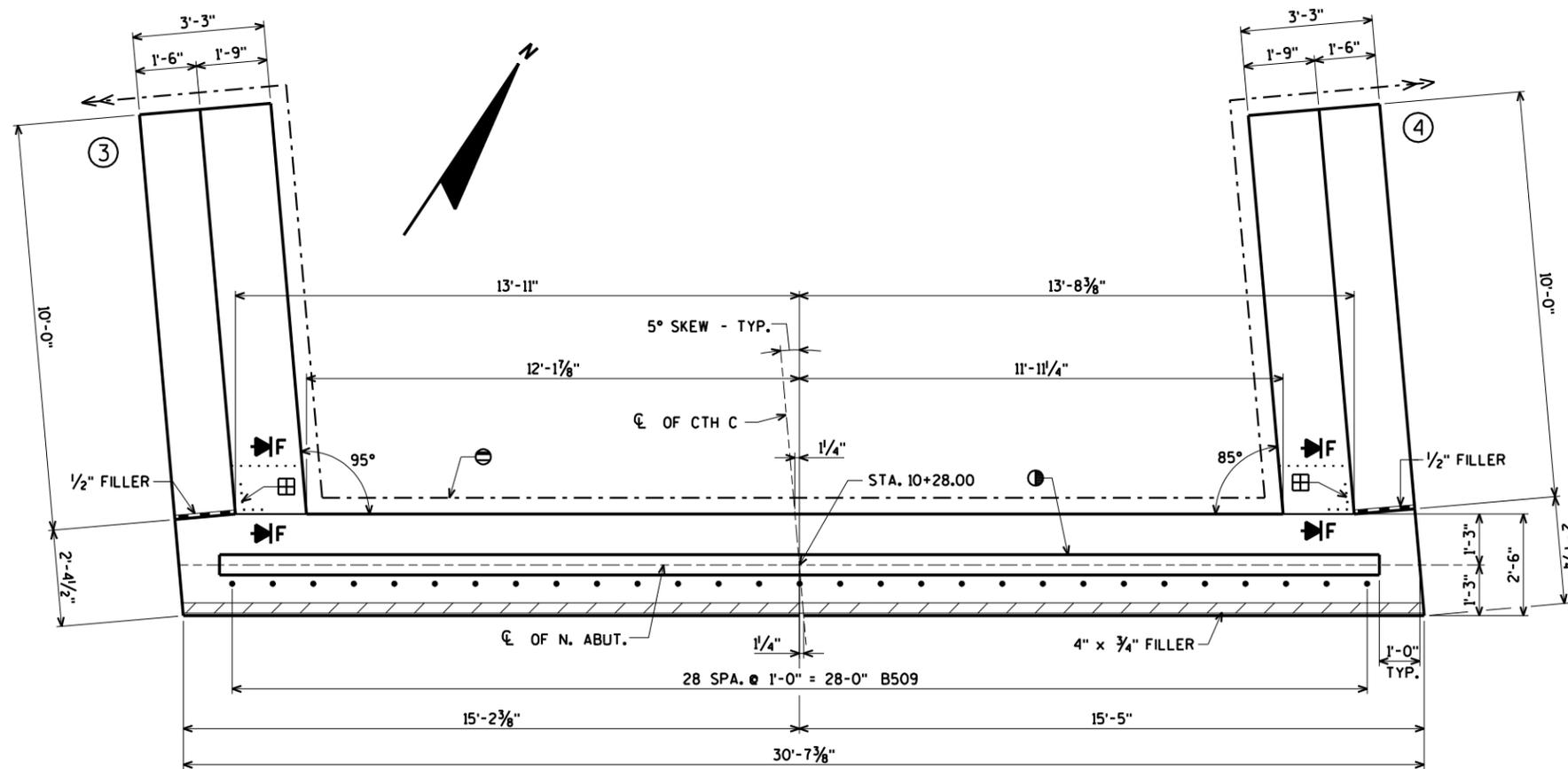
* MEASURED AT FRONT FACE OF SUBSTRUCTURE

ELEVATION
(LOOKING NORTH)

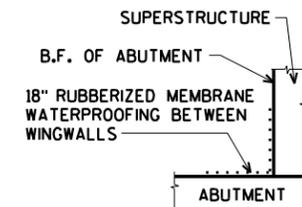


SECTION A

◆ ABUTMENT TO BE SUPPORTED ON 10 3/4" DIA. CIP PIPE PILING (0.365" SHELL THICKNESS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 100 TONS PER PILE. ESTIMATED LENGTH 25'-0".



PLAN



SECTION F

⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

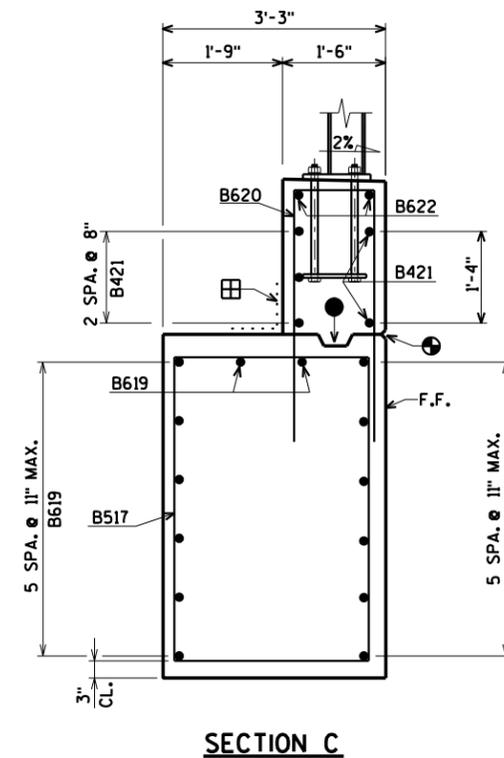
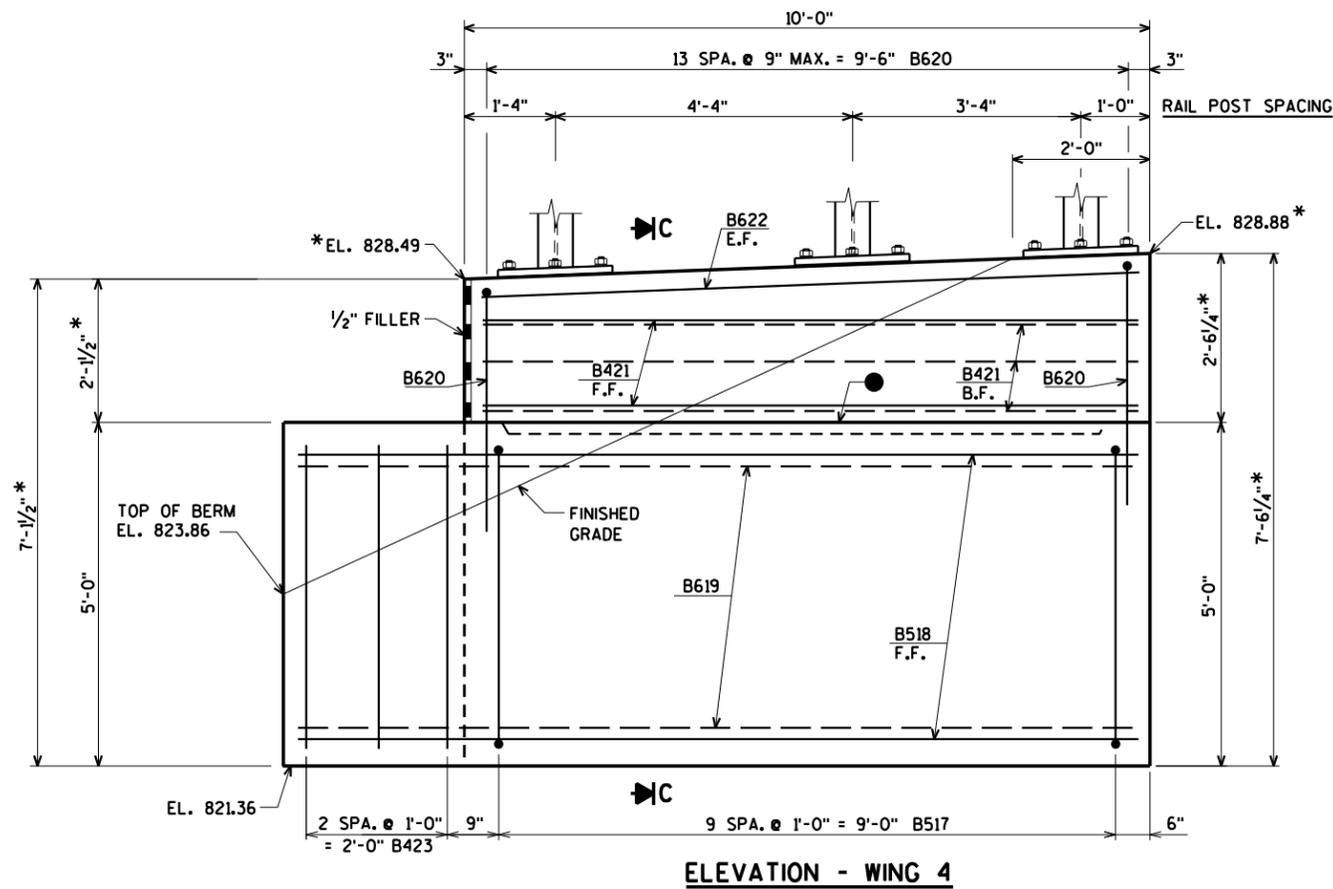
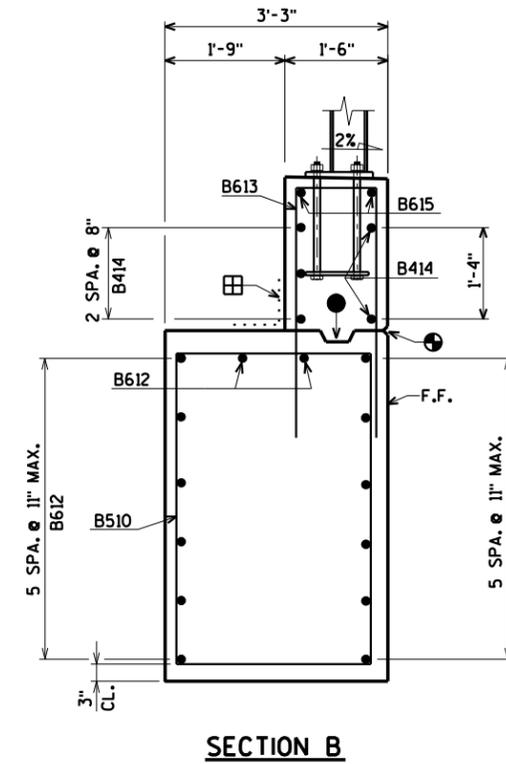
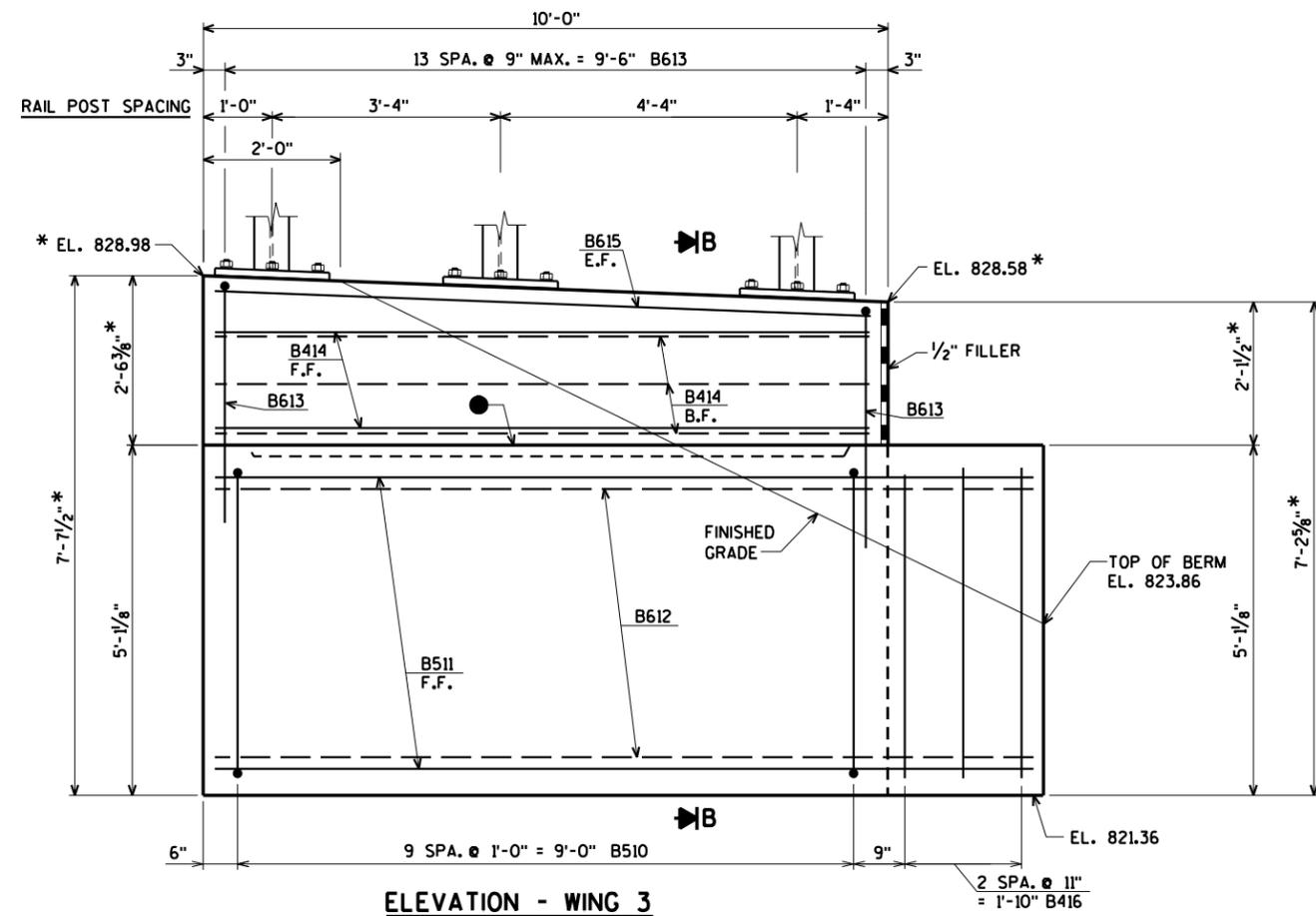
Ⓚ KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

Ⓛ VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WINGWALL.

FOR PILE SPLICE DETAIL SEE SHEET 3.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY CLP		PLANS CK'D. JCK	
NORTH ABUTMENT			SHEET 8 OF 15

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com



* MEASURED AT FRONT FACE OF SUBSTRUCTURE

⊕ 3/4" "V" GROOVE ON FRONT FACE OF WINGWALL. ONLY REQUIRED IF OPTIONAL CONSTRUCTION JOINT IS USED.

● OPT. CONST. JOINT FORMED BY A BEVELED 2" x 6" KEYWAY WITH MEMBRANE ON BACKFACE.

⊞ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

4/22/2022
 PENTABLE:BRRedu_shd_util.tbl

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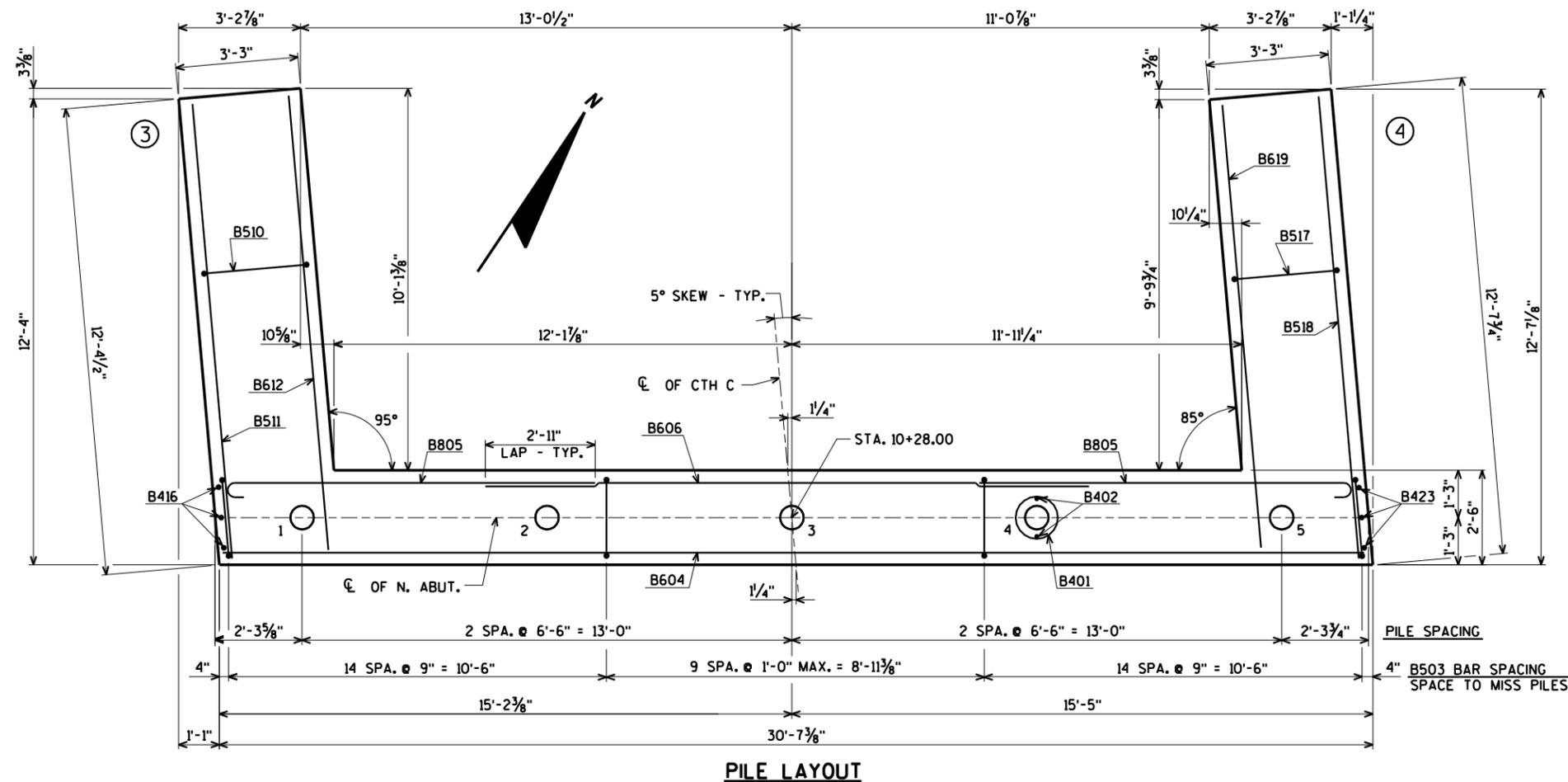
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY CLP		PLANS CK'D. JCK	
NORTH ABUTMENT WING DETAILS			SHEET 9 OF 15

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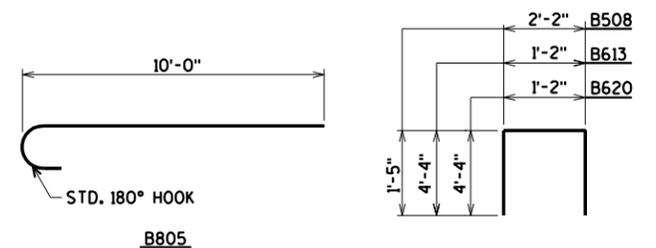
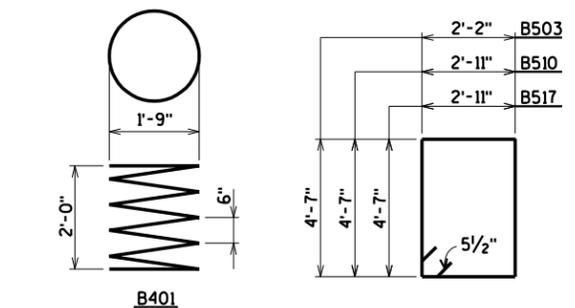
BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED BAR SERIES	1,360° COATED	1,780° UNCOATED	LOCATION
B401		5	28-0	X				BODY @ PILES
B402		10	2-3					BODY @ PILES
B503		38	14-2	X				BODY VERT.
B604		11	30-3					BODY HORIZ.
B805		14	10-11	X				BODY HORIZ. @ WINGS B.F.
B606		7	16-2					BODY HORIZ. BETW. WINGS B.F.
B407		3	4-0					BODY HORIZ. TOP
B508		4	4-9	X				BODY VERT. TOP
B509	X	29	2-0					BODY DOWELS
B510	X	10	15-8	X				WING 3 VERT.
B511	X	6	12-0					WING 3 HORIZ. F.F.
B612	X	8	12-0					WING 3 HORIZ. B.F. & TOP
B613	X	14	9-6	X				WING 3 VERT.
B414	X	5	9-7					WING 3 HORIZ. E.F.
B615	X	2	9-7					WING 3 HORIZ. E.F.
B416	X	3	4-8					BODY VERT. END @ WING 3
B517	X	10	15-8	X				WING 4 VERT.
B518	X	6	12-3					WING 4 HORIZ. F.F.
B619	X	8	11-9					WING 4 HORIZ. B.F. & TOP
B620	X	14	9-6	X				WING 4 VERT.
B421	X	5	9-7					WING 4 HORIZ. E.F.
B622	X	2	9-7					WING 4 HORIZ. E.F.
B423	X	3	4-7					BODY VERT. END @ WING 4

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



PILE LAYOUT



FOR PILE SPLICE DETAIL SEE SHEET 3.

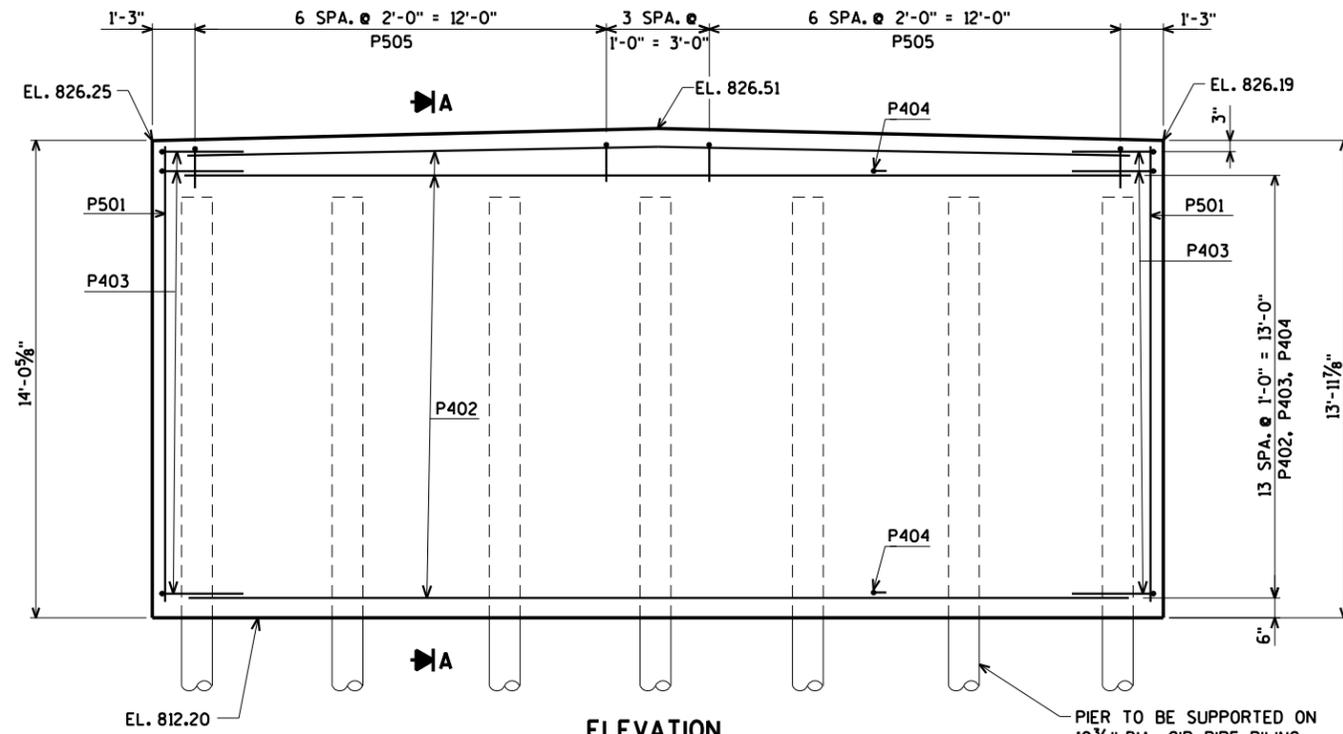
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY CLP		PLANS CK'D. JCK	
NORTH ABUTMENT DETAILS & BILL OF BARS			SHEET 10 OF 15

ORIGINAL PLANS PREPARED BY
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BILL OF BARS

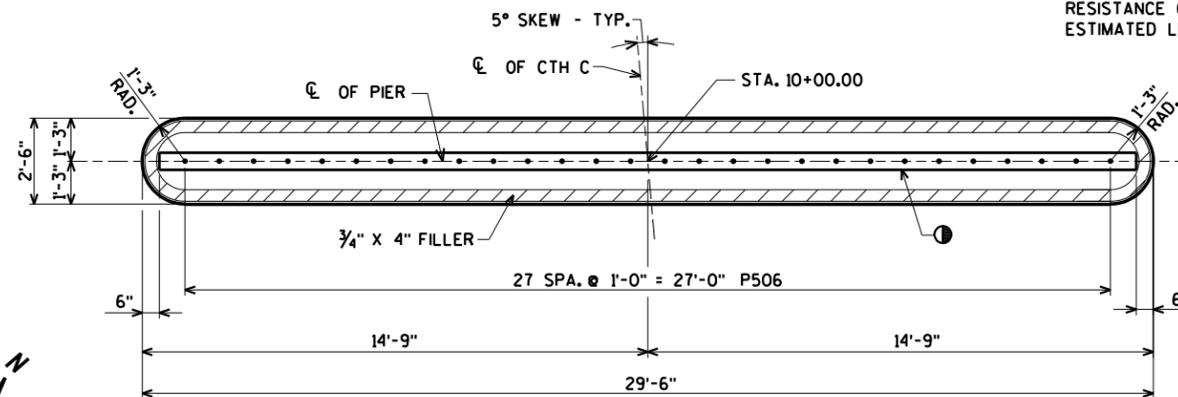
BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	60# COATED 1,780# UNCOATED
							LOCATION
P501		62	13-3				COLUMN VERT. E.F.
P402		30	27-0				COLUMN HORIZ.
P403		30	6-1	X			COLUMN HORIZ. @ ENDS
P404		98	2-10	X			COLUMN TIES
P505		16	4-7	X			COLUMN VERT. @ TOP
P506	X	28	2-0				COLUMN DOWELS

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

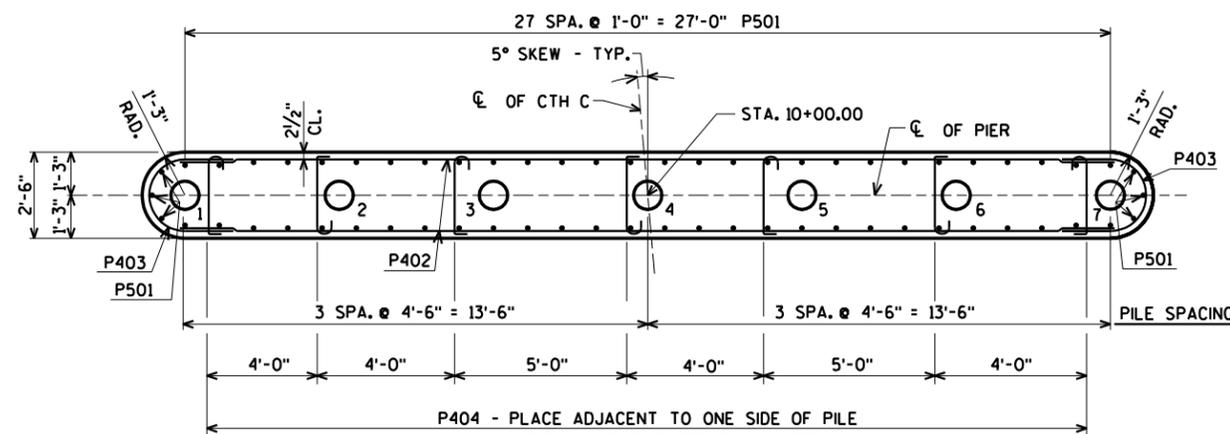


ELEVATION
(LOOKING NORTH)

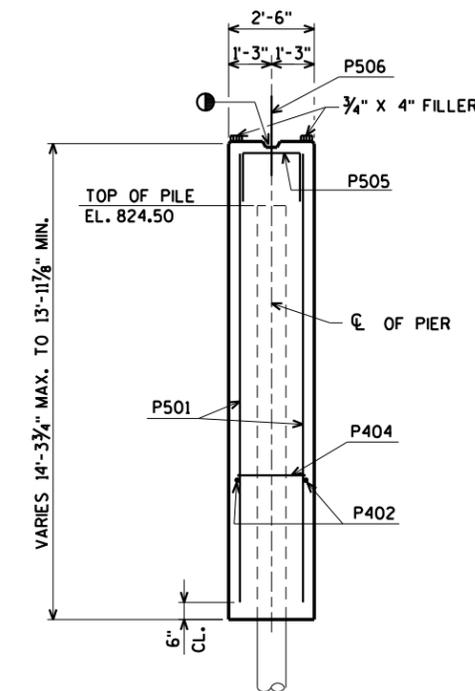
PIER TO BE SUPPORTED ON 10 3/4" DIA. CIP PIPE PILING (0.365" SHELL THICKNESS) DRIVEN TO A REQ'D. DRIVING RESISTANCE OF 150 TONS PER PILE ESTIMATED LENGTH 35'-0".



PLAN

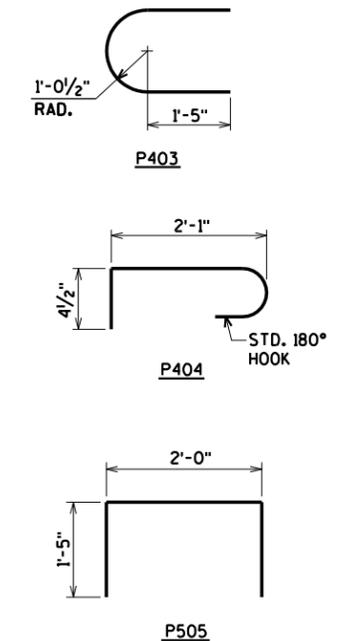


PILE LAYOUT



SECTION A

P506 BARS MAY BE PLACED AFTER PIER IS POURED BUT BEFORE CONC. HAS SET. EMBED BARS 1'-0".

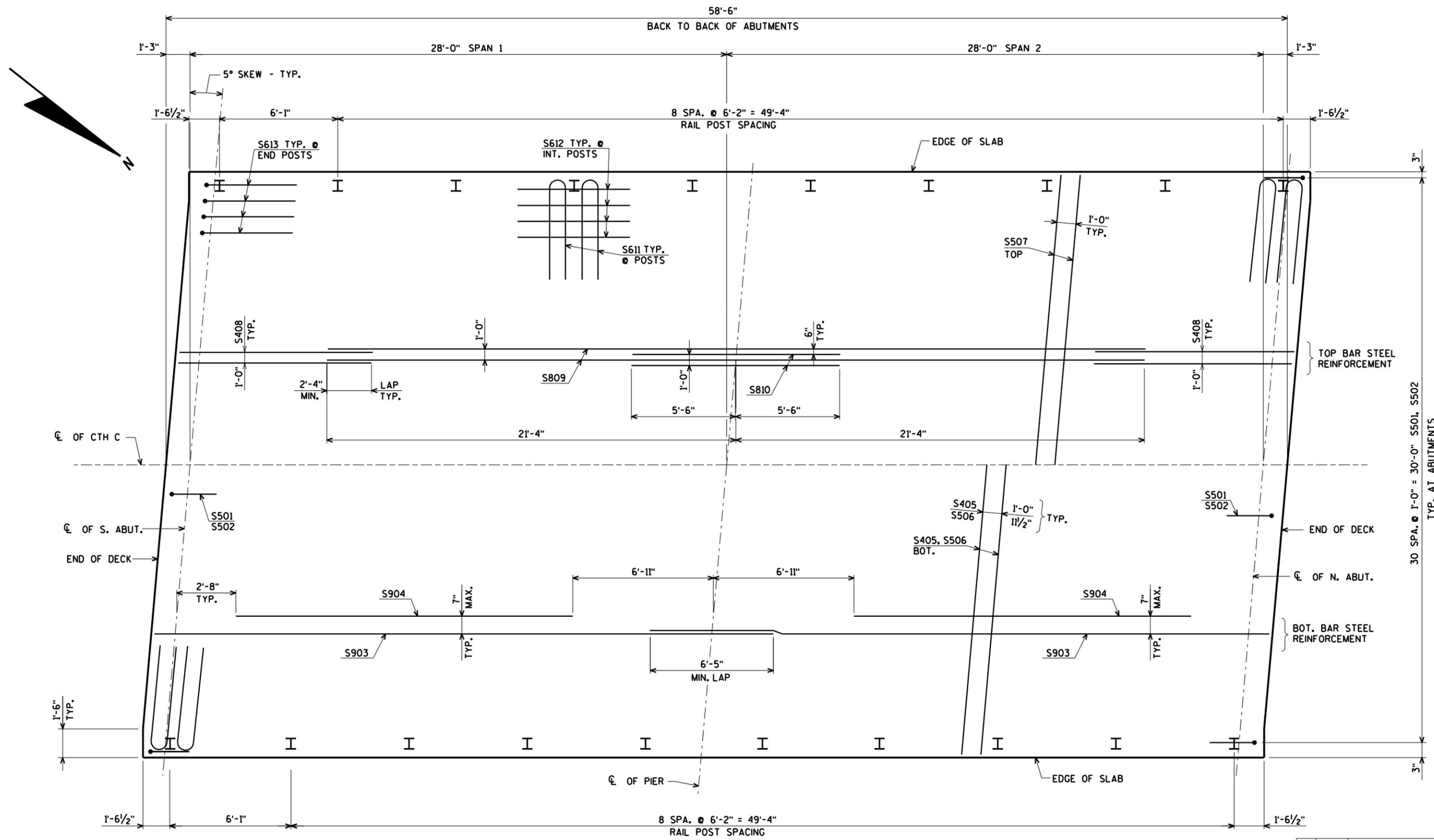


KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

FOR PILE SPLICE DETAIL SEE SHEET 3.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY CLP		PLANS CK'D. JCK	
PIER			SHEET 11 OF 15

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PLAN

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY		CLP	PLANS CK'D. JCK
SUPERSTRUCTURE PLAN			SHEET 13 OF 15

ORIGINAL PLANS PREPARED BY
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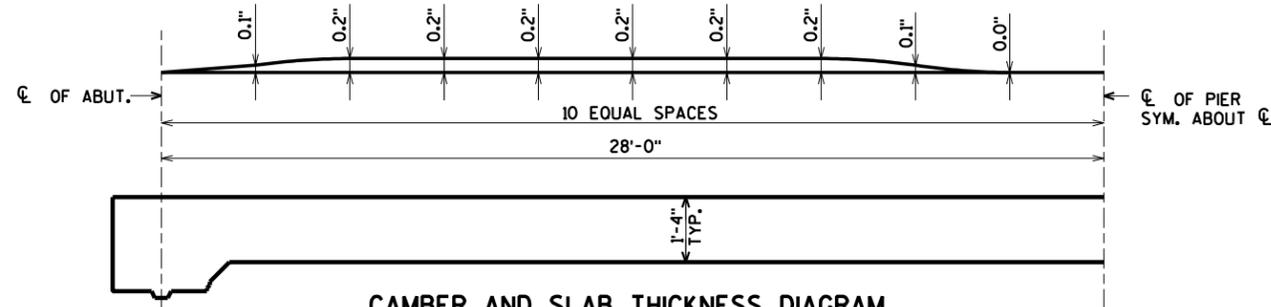
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TOP OF DECK ELEVATIONS

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

LOCATION	€ OF S. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	€ OF PIER	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	€ OF N. ABUT.
W. EDGE OF SLAB	827.04	827.09	827.14	827.19	827.24	827.30	827.36	827.43	827.50	827.57	827.64	827.72	827.79	827.88	827.96	828.05	828.14	828.24	828.33	828.43	828.54
€ OF STRUCTURE	827.33	827.37	827.42	827.47	827.52	827.58	827.64	827.70	827.77	827.84	827.91	827.98	828.06	828.14	828.23	828.31	828.40	828.50	828.59	828.69	828.79
E. EDGE OF SLAB	827.00	827.04	827.09	827.14	827.19	827.25	827.31	827.37	827.43	827.50	827.57	827.64	827.72	827.80	827.88	827.97	828.06	828.15	828.24	828.34	828.44



CAMBER AND SLAB THICKNESS DIAGRAM

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTION.
 CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE, FOLLOW THIS PROCEDURE:

- TOP OF SLAB ELEVATION AT FINAL GRADE
 - MINUS..... SLAB THICKNESS
 - PLUS..... CAMBER
 - PLUS..... FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
- EQUALS = TOP OF SLAB FALSEWORK ELEVATION

SURVEY TOP OF SLAB ELEVATIONS

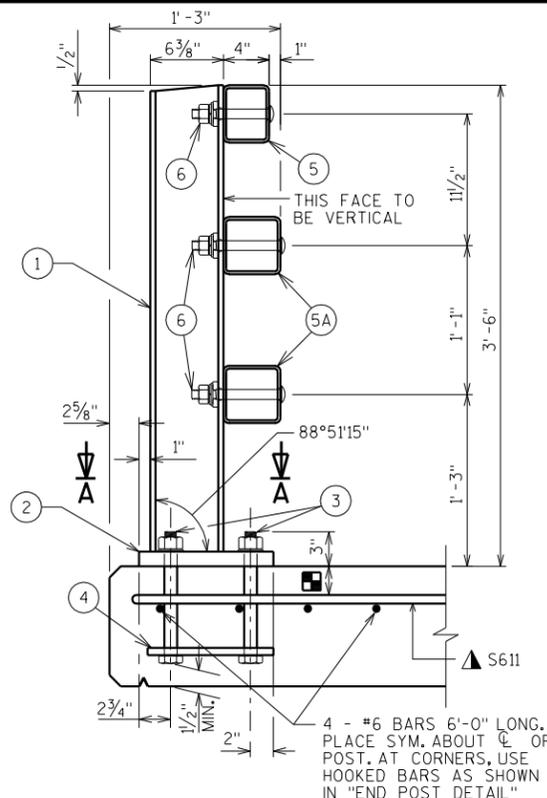
LOCATION	€ OF S. ABUT.	5/10 PT. SPAN 1	€ OF PIER	5/10 PT. SPAN 2	€ OF N. ABUT.
WEST EDGE OF SLAB					
€ OF STRUCTURE					
EAST EDGE OF SLAB					

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF DECK ELEVATIONS AT THE € OF ABUTMENTS, THE € OF PIER AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR €. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

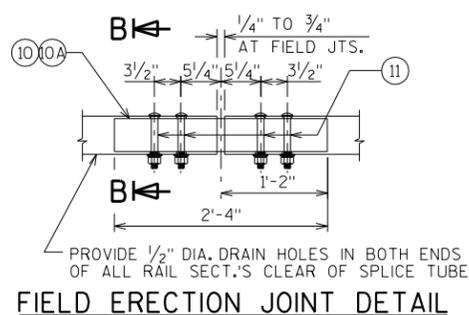
4/22/2022 PENTABLE:BRReou_shd_util.tbl

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY		CLP	PLANS CK'D. JCK
SUPERSTRUCTURE DETAILS			SHEET 14 OF 15

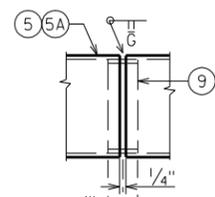
ORIGINAL PLANS PREPARED BY
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SECTION THRU RAILING ON DECK

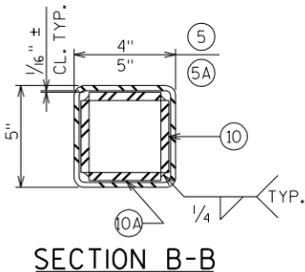


FIELD ERECTION JOINT DETAIL

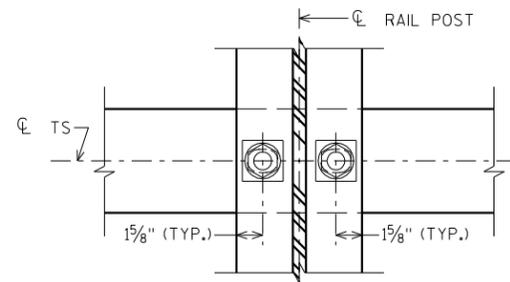


SHOP RAIL SPLICE DETAIL

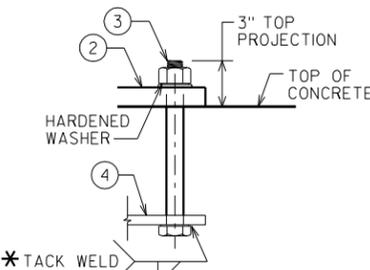
LOCATION MUST BE SHOWN ON SHOP DRAWINGS



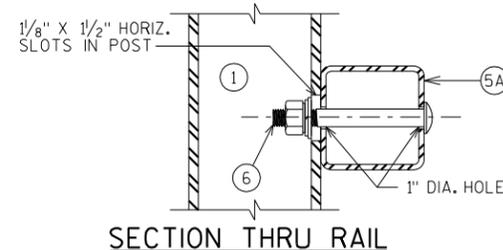
SECTION B-B



SECTION THRU POST WEB



ANCHOR BOLTS

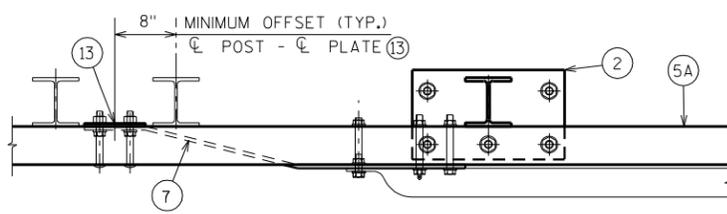


SECTION THRU RAIL

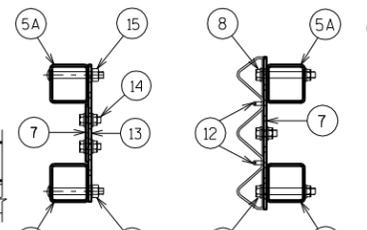
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS

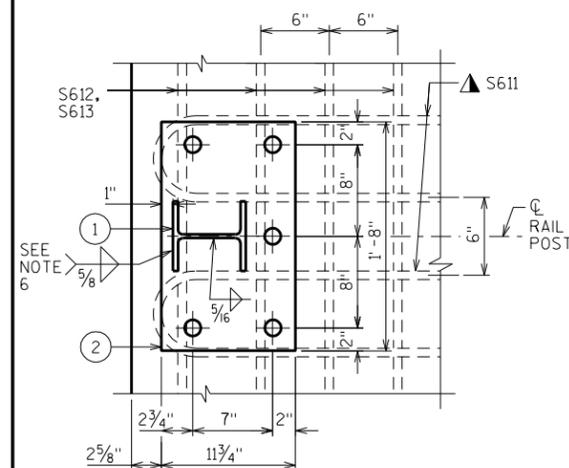
PLACE BELOW TOP MAT SLAB REINFORCEMENT



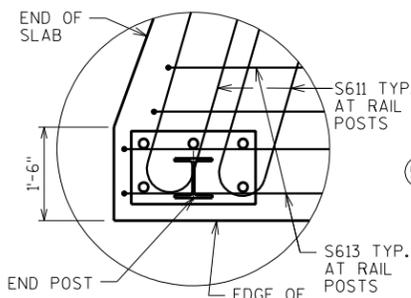
TOP VIEW AT END POST



SECTION C-C SECTION D-D

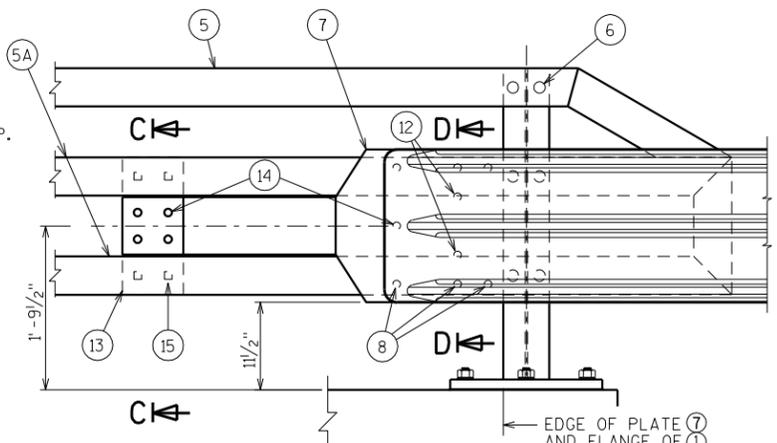


SECTION A-A



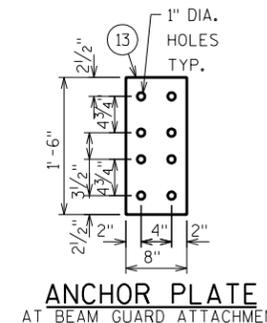
END POST DETAIL

REINFORCEMENT AT CORNERS



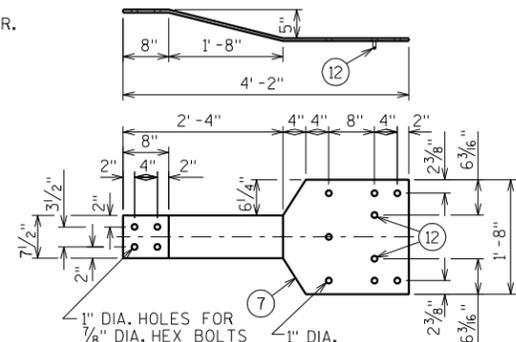
DETAIL AT END POST

THREE BEAM RAIL ATTACHMENT



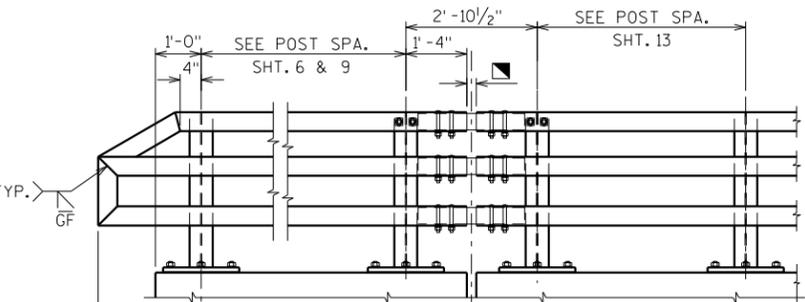
ANCHOR PLATE

AT BEAM GUARD ATTACHMENT



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT



PART ELEVATION OF RAILING

LEGEND

- ① W6 x 25 WITH 1/8" X 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" X 1 1/4" X 1'-8" WITH 1 7/16" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 7/8" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- ④ 5/8" X 11" X 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 7/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" X 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/16" X 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" X 3 5/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5. 3/8" X 3 5/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 7/8" X 1 1/4" LONG. SLOTTED HOLES AT FIELD JOINTS AND 1 7/8" X 2 1/4" MIN. LONG. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. X 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8" TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWS. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.

- ▲ TIE TO TOP MAT OF STEEL.
- * ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.
- 1/4" TO 3/4" OPENING AT A1 ABUTMENTS.

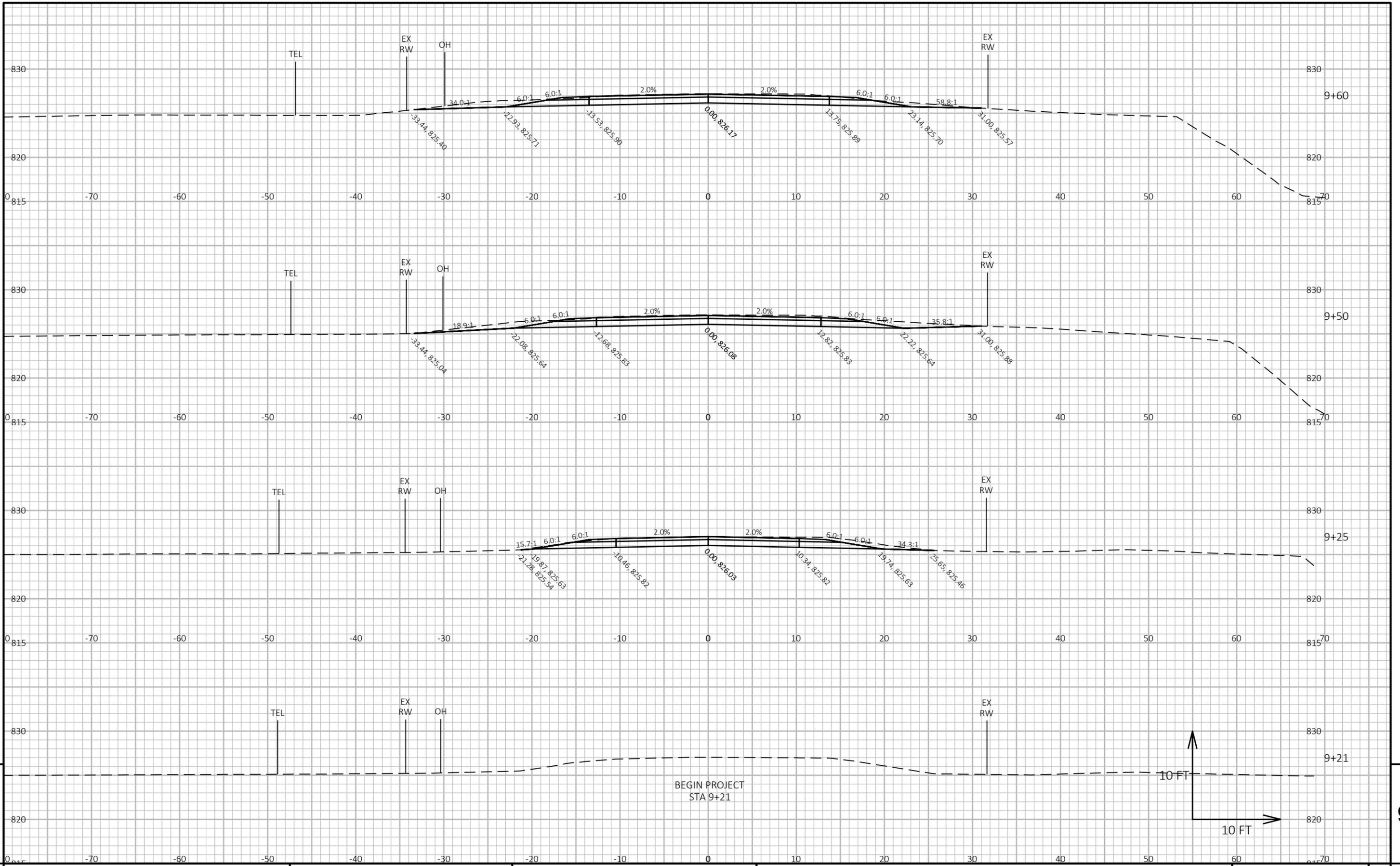
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-140			
DRAWN BY		CLP	PLANS CK'D. JCK
TUBULAR STEEL RAILING TYPE 'M'			SHEET 15 OF 15

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

CTH C COMPUTER EARTHWORK

Station	Distance	Area (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			Mass Ordinate
		Cut	Unusable Cut	Fill	Cut	Unusable Cut	Fill	Cut 1.00	Unusable Cut	Expanded Fill 1.30	
9+20	--	0.0	0.0	0.0	--	--	--	--	--	--	--
9+25	5	18.6	20.0	0.0	2	2	0	2	2	0	2
9+50	25	31.8	20.0	1.7	23	19	1	25	21	1	24
9+60	10	30.0	20.0	1.7	11	7	1	36	28	3	33
9+71	11	30.0	20.0	1.7	12	8	1	48	36	4	44
NEW BRIDGE	--	--	--	--	--	--	--	--	--	--	--
10+29	--	5.5	21.7	9.6	--	--	--	--	--	--	--
10+40	11	5.5	21.7	9.6	2	9	4	50	45	9	41
10+50	10	8.8	21.7	2.6	3	8	2	53	53	12	41
10+75	25	12.0	21.7	4.2	10	20	3	63	73	16	47
10+79	4	0.0	0.0	0.0	1	2	0	64	75	16	48
					64	75	12				

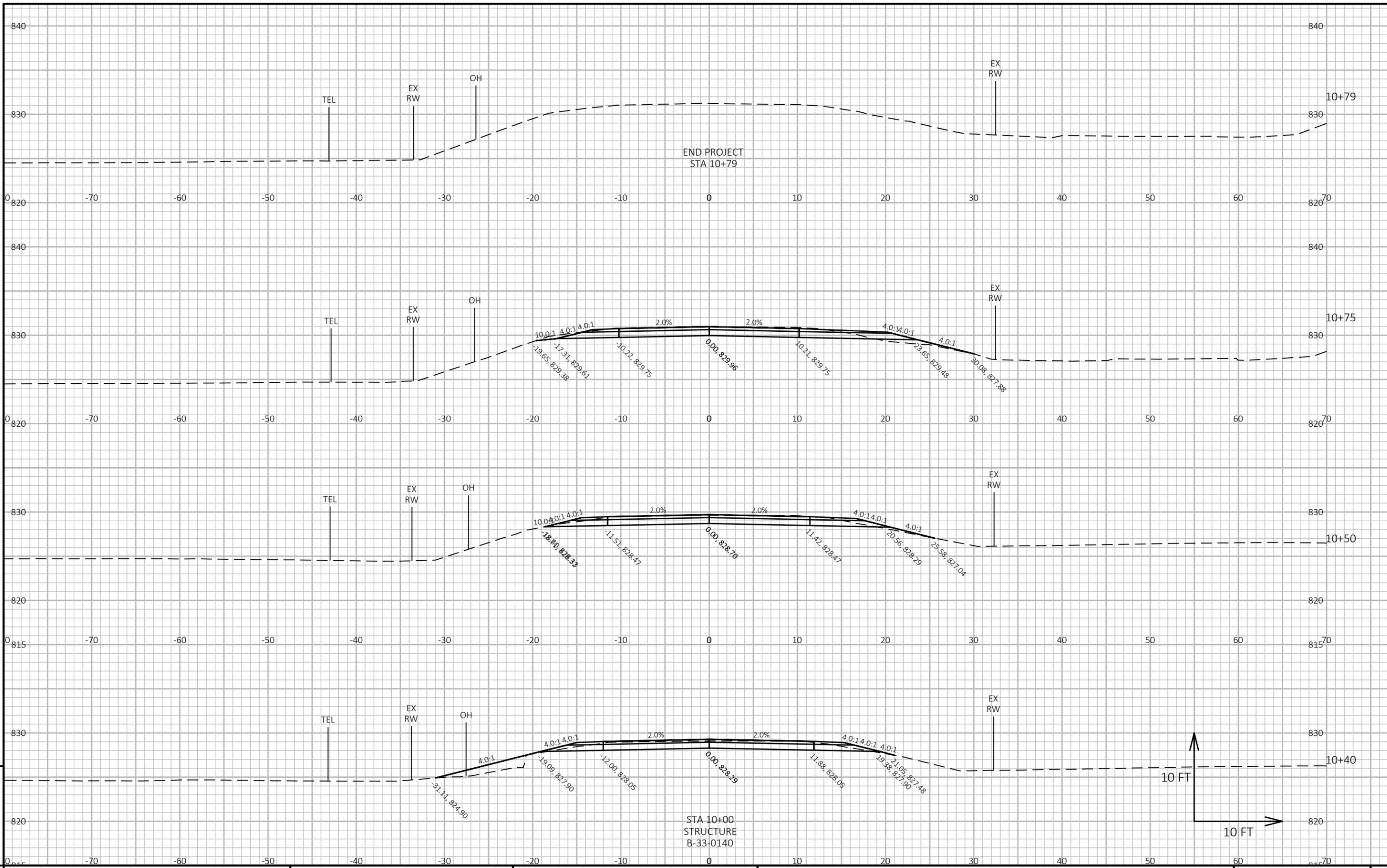
Note 1 - Cut	Usable cut only
Note 2 - Unusable Cut	Existing asphalt pavement. Not to be used outside the 1:1 road core.
Note 3 - Expanded Fill	Volume needed to be filled = Fill * 1.30
Note 4 - Mass Ordinate	(Cut) - (Expanded Fill)



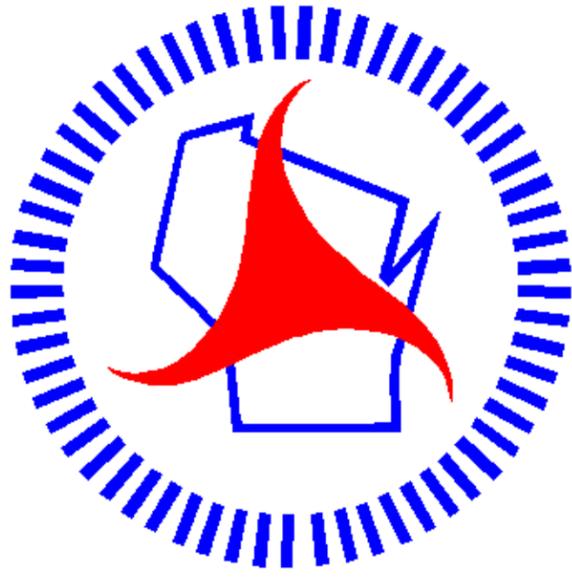
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PROJECT NO: 5720-00-74	HWY: CTH C	COUNTY: LAFAYETTE	CROSS SECTIONS: CTH C	SHEET	E
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PROJECT NO: 5720-00-74 HWY: CTH C COUNTY: LAFAYETTE CROSS SECTIONS: CTH C SHEET 9



Wisconsin Department of Transportation

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