

SUP  
PROJECT ID:  
WITH: NA

FEBRUARY 2022

ORDER OF SHEETS

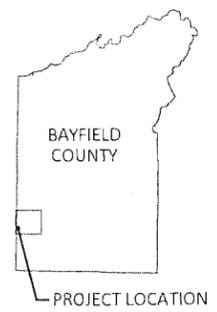
Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plan
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 58

8337-00-70



50



# STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

## T BARNES, SOUTH SHORE ROAD

EAU CLAIRE LAKES BR B-04-0124

### LOCAL STR BAYFIELD COUNTY

STATE PROJECT NUMBER  
**8337-00-70**

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8337-00-70	WISC 2022211	1

DESIGN DESIGNATION

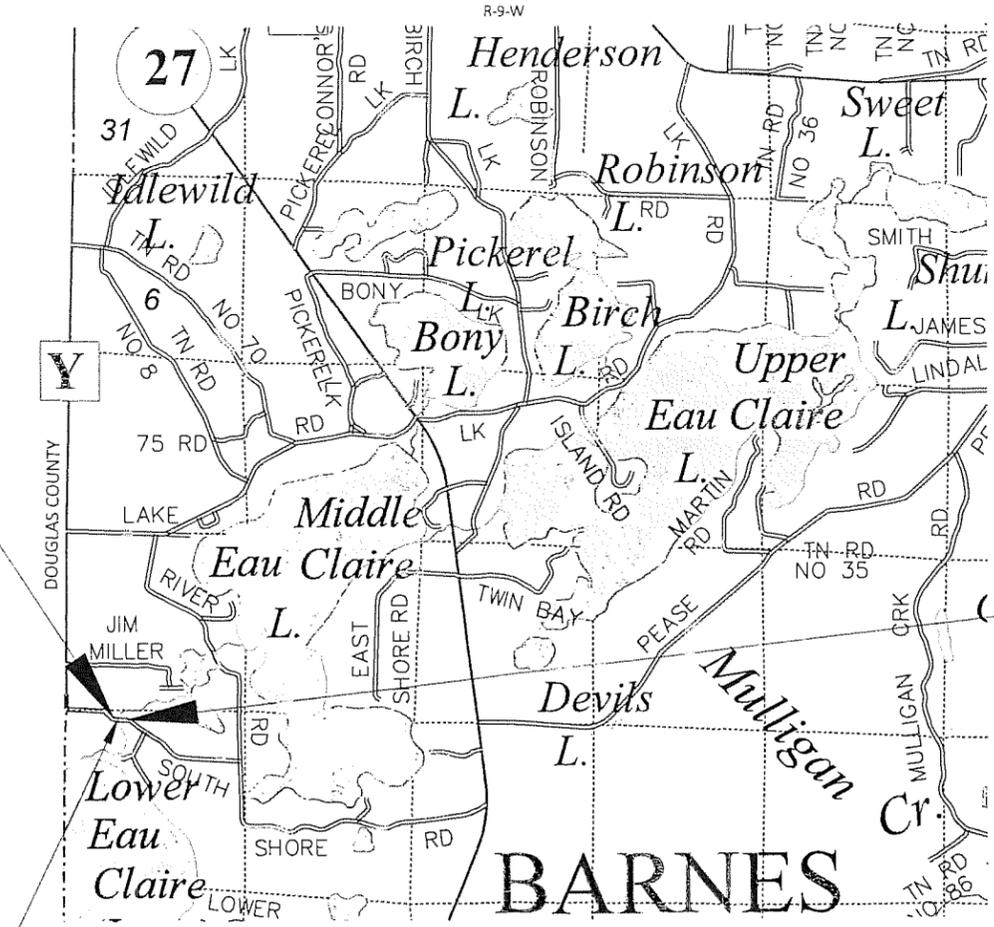
A.A.D.T.	2018	=	201
A.A.D.T.	2038	=	220
D.H.V.		=	N/A
D.D.		=	50/50
T.		=	10% MAX
DESIGN SPEED		=	30 MPH
ESALS		=	44,000

CONVENTIONAL SYMBOLS

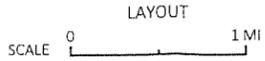
PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
MARSH AREA	STORM SEWER
WOODED OR SHRUB AREA	TELEPHONE
	WATER
	UTILITY PEDESTAL
	POWER POLE
	TELEPHONE POLE

BEGIN PROJECT  
STA 99+25  
Y = 348,103.26  
X = 650,795.55

END PROJECT  
STA 100+75  
Y = 348,106.18  
X = 650,945.47



STRUCTURE B-04-0124  
STA 99+73.75 - STA 100+34.25



TOTAL NET LENGTH OF CENTERLINE = 0.028 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), BAYFIELD COUNTY, NAD83 ( 2011 ), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 ( N/A ). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

ACCEPTED FOR  
TOWN OF BARNES  
Date: 10-14/21  
(Signature and Title of Official)

ORIGINAL PLANS PREPARED BY  
WISCONSIN PROFESSIONAL ENGINEER  
JACOB A. FRIBERG  
E-43328  
RICE LAKE WI  
DATE: 10/18/21  
(Engineer Signature)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION  
PREPARED BY  
Surveyor: MORGAN & PARMLEY  
Designer: COOPER ENGINEERING  
Project Manager: PAULA GROOM, PE  
Regional Examiner: TOU YANG, PE  
Regional Supervisor: TYLER RONGSTAD, PE

APPROVED FOR THE DEPARTMENT  
DATE: 10/19/21  
(Signature)

E

**LIST OF STANDARD ABBREVIATIONS**

ABUT	ABUTMENT	LT.	LEFT
AC	ACRES	LS	LUMP SUM
AGG	AGGREGATE	MH	MANHOLE
AH	AHEAD	N	NORTH
ADT	AVERAGE DAILY TRAFFIC	NC	NORMAL CROWN
		PAVT	PAVEMENT
AVG.	AVERAGE	PC	POINT OF CURVATURE
ASPH	ASPHALTIC	PE	PRIVATE ENTRANCE
BK.	BACK	PI	POINT OF INTERSECTION
BM	BENCHMARK	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PP	POWER POLE
℄, C/L	CENTERLINE	PT	POINT OF TANGENCY
C & G	CURB AND GUTTER	R	RANGE, RADIUS
CABC	CRUSHED AGGREGATE BASE COURSE	RCCP	REINFORCED CONCRETE CULVERT PIPE
CONC.	CONCRETE	RD	ROAD
		REBAR	REINFORCEMENT BAR
COR	CORNER	REQD	REQUIRED
CORR	CORRUGATED	RDWY	ROADWAY
CSCP	CORRUGATED STEEL CULVERT PIPE	RHF	RIGHT HAND FORWARD
CSPA	CORRUGATED STEEL PIPE ARCH	RL, R/L	REFERENCE LINE
CTH	COUNTY TRUNK HIGHWAY	RR	RAILROAD
CP.	CULVERT PIPE	RT.	RIGHT
CY	CUBIC YARD	R/W	RIGHT-OF-WAY
CWT.	HUNDREDWEIGHT	S	SOUTH
DIA	DIAMETER	SAN S	SANITARY SEWER
D	DEGREE OF CURVE	SDD	STANDARD DETAIL DRAWING
DHV	DESIGN HOURLY VOLUME	SE	SUPER ELEVATION
DWY	DRIVEWAY	SF.	SQUARE FEET
EBS	EXC. BELOW SUB GRADE	SHLDR	SHOULDER
ELEV., EL	ELEVATION	SPECS	SPECIFICATIONS
ELEC.	ELECTRIC	SQ.	SQUARE
EXC	EXCAVATION	SS.	STORM SEWER
EXIST	EXISTING	SY.	SQUARE YARD
E	EAST	STH	STATE TRUNK HIGHWAY
FE	FIELD ENTRANCE	ST.	STREET
FF.	FACE TO FACE	STA.	STATION
FL, F/L	FLOW LINE	SW	SIDEWALK
FS	FULL SUPERELEVATION	T	TANGENT
G	GARAGE	TC	TOP OF CURB
GN	GRID NORTH	TL, T/L	TRANSIT LINE
H	HOUSE	TEL	TELEPHONE
		TEMP	TEMPORARY
		TLE	TEMPORARY LIMITED EASEMENT
		TYP	TYPICAL
HYD	HYDRANT	USH	UNITED STATES HIGHWAY
I	INTERSECTION ANGLE	UG	UNDERGROUND
INTERS	INTERSECTION	V	DESIGN SPEED
INV.	INVERT	VAR.	VARIABLE
IP	IRON PIN OR PIPE	VERT	VERTICAL
LC	LONG CHORD OF CURVE	YD	YARD
LF	LINEAR FOOT		
LHF	LEFT HAND FORWARD		
L	LENGTH OF CURVE		

**UTILITY CONTACTS**

**ELECTRIC**

DAHLBERG LIGHT & POWER  
 ATTN: DEANICE ZOLTAK  
 9221 E MAIN STREET  
 P.O. BOX 300  
 SOLON SPRINGS, WI 54873  
 PHONE: (715) 378-2205  
 EMAIL: deanice@dahlberglightandpower.com

**COMMUNICATIONS**

NORVADO  
 ATTN: GARIN MAYER  
 43705 US HWY 63  
 P.O. BOX 67  
 CABLE, WI 54821  
 PHONE: (715) 798-3303  
 EMAIL: gmayer@norvado.com

ALL UTILITIES LISTED ARE MEMBERS OF DIGGERS HOTLINE



**OTHER CONTACTS**

**DESIGN CONSULTANT**

COOPER ENGINEERING  
 JACOB FRIBERG  
 2600 COLLEGE DRIVE  
 RICE LAKE, WI 54868  
 PHONE: (715) 234-7008  
 EMAIL: jfriberg@cooperengineering.net

**TOWN OF BARNES**

TOWN CHAIRMAN  
 TOM RENZ  
 3360 COUNTY HIGHWAY N  
 BARNES, WI 54873  
 PHONE: (715) 795-2782  
 EMAIL: TRenz@barnes-wi.com

**WDNR REGIONAL CONTACT**

WDNR/WISDOT LIAISON  
 SHAWN HASELEU  
 810 W. MAPLE STREET  
 SPOONER, WI 54801  
 PHONE: (715) 635-4228  
 EMAIL: shawn.haseleu@wisconsin.gov

**MIDDLE EAU CLAIRE LAKES DAM OWNER**

BAYFIELD COUNTY  
 MARK ABELES-ALLISON  
 COUNTY ADMINISTRATOR  
 117 E. 6TH STREET  
 P.O. BOX 878  
 WASHBURN, WI 54891  
 PHONE: (715) 373-6181  
 EMAIL: mark.abeles-allison@bayfieldcounty.wi.gov

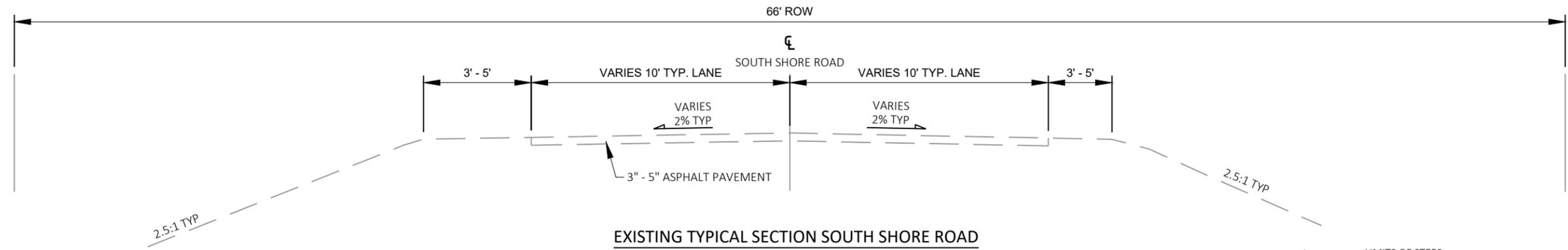
**GENERAL NOTES:**

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.  
 ACCESS TO ALL RESIDENCES & SIDE ROADS SHALL BE MAINTAINED DURING CONSTRUCTION.  
 THE LOCATION OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOW SHOWN.  
 THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.  
 SOUTH SHORE ROAD WILL BE CLOSED DURING CONSTRUCTION AND NO DETOUR ROUTE WILL BE MARKED.

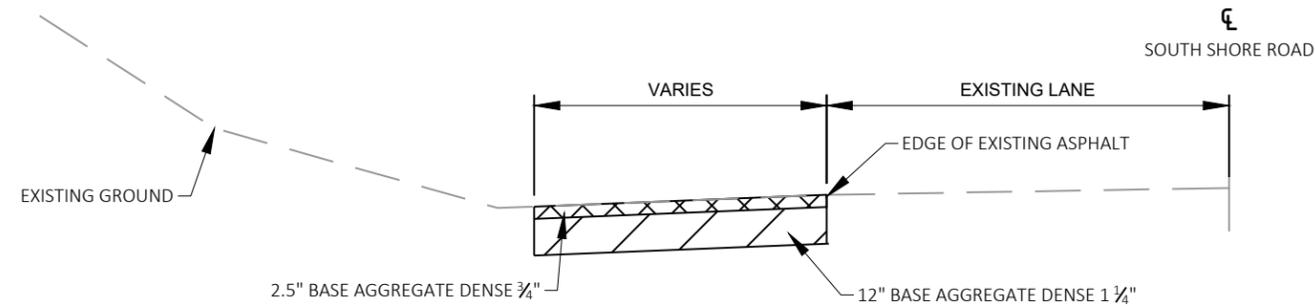
**RUNOFF COEFFICIENT TABLE**

	HYDROLOGIC SOIL GROUP								
	A			B			C		
	SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36
PAVEMENT:									
ASPHALT	.70 - .95								
CONCRETE	.80 - .95								
BRICK	.70 - .80								
DRIVES, WALKS	.75 - .85								
ROOFS	.75 - .95								
GRAVEL ROADS, SHOULDERS	.40 - .60								

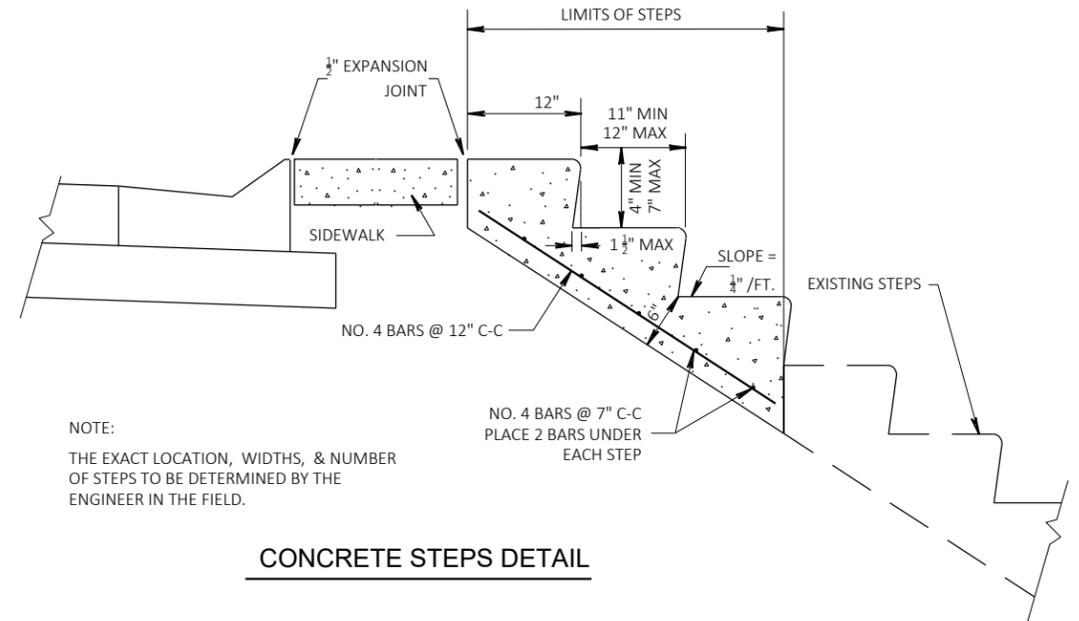
TOTAL PROJECT AREA = 0.23 ACRES  
 TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.15 ACRES



**EXISTING TYPICAL SECTION SOUTH SHORE ROAD**  
 STA 99+25 - 99+73.75  
 STA 100+34.25 - 100+75

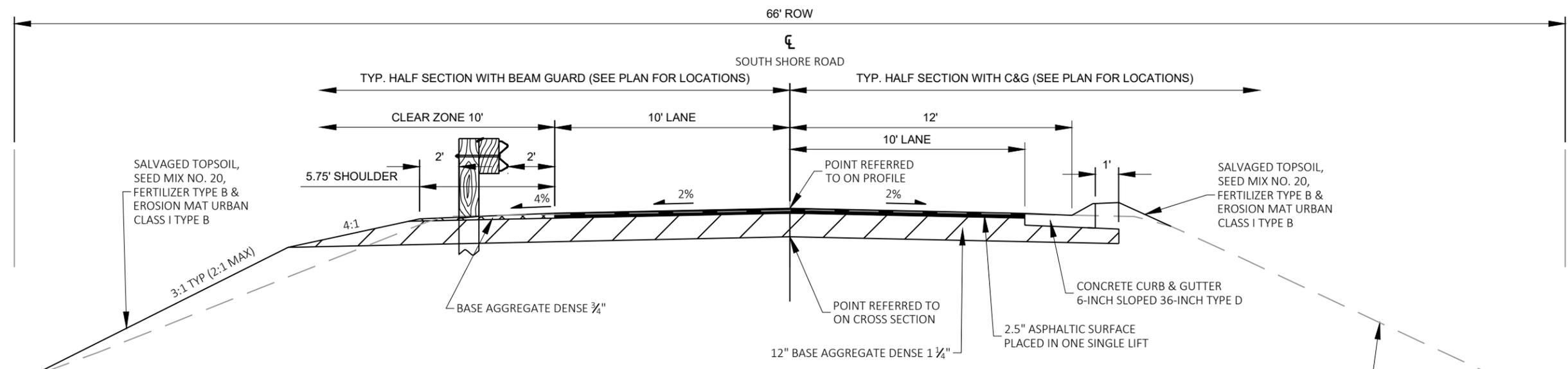


**TYPICAL HALF SECTION GRAVEL SHOULDER WIDENING**  
 STA 98+47 - 99+25 RT  
 STA 98+47 - 99+25 LT

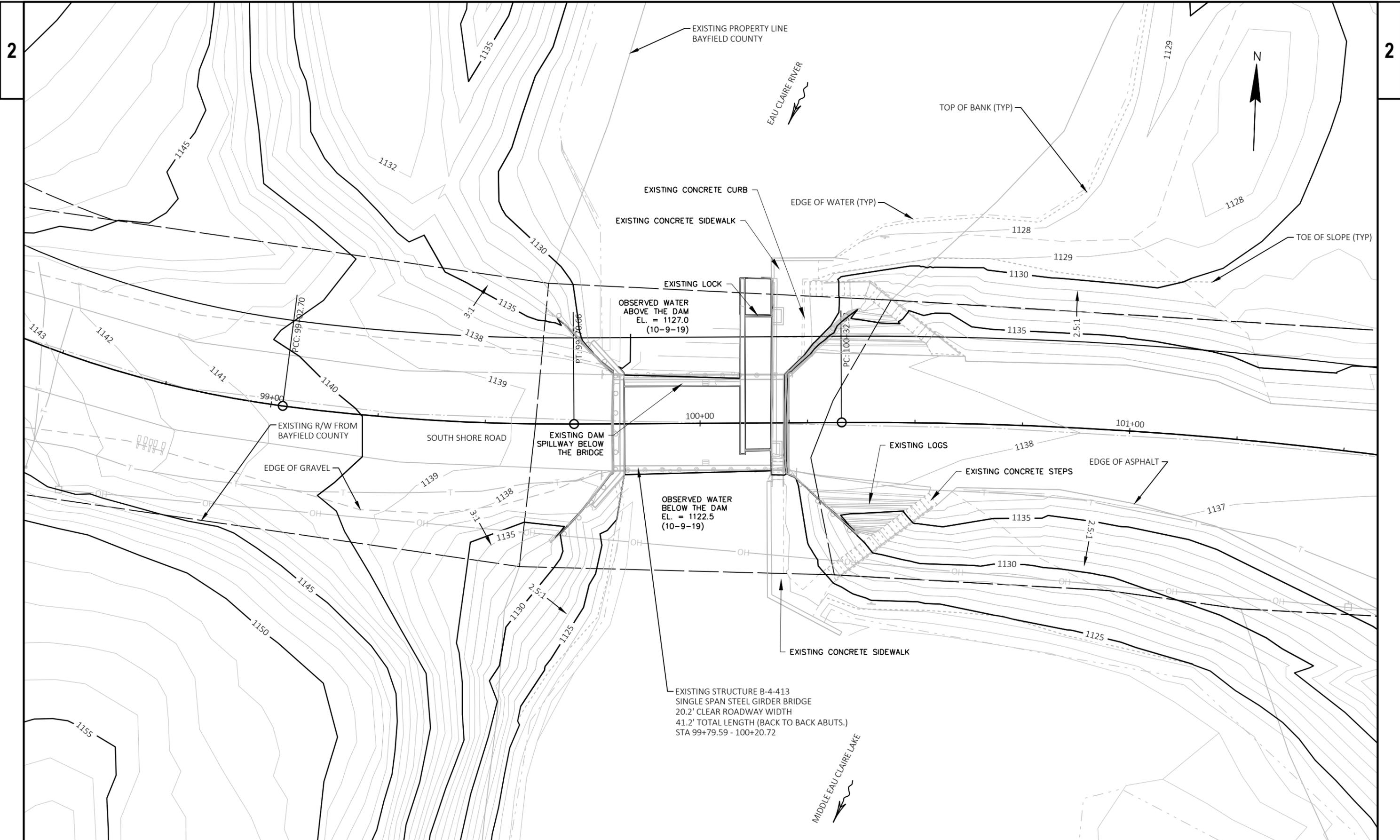


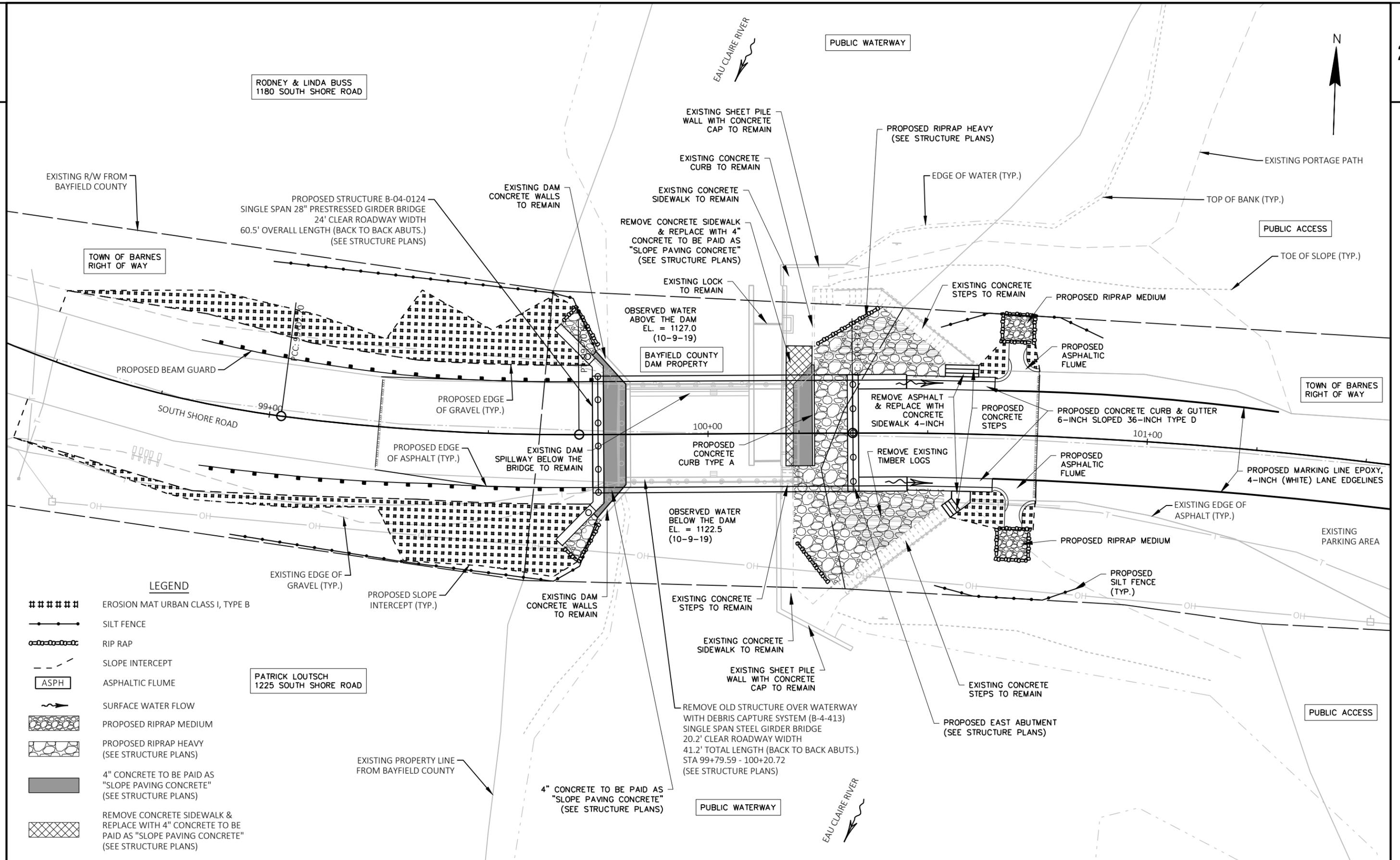
NOTE:  
 THE EXACT LOCATION, WIDTHS, & NUMBER OF STEPS TO BE DETERMINED BY THE ENGINEER IN THE FIELD.

**CONCRETE STEPS DETAIL**



**PROPOSED TYPICAL SECTION SOUTH SHORE ROAD**  
 STA 99+25 - 99+73.75  
 STA 100+34.25 - 100+75



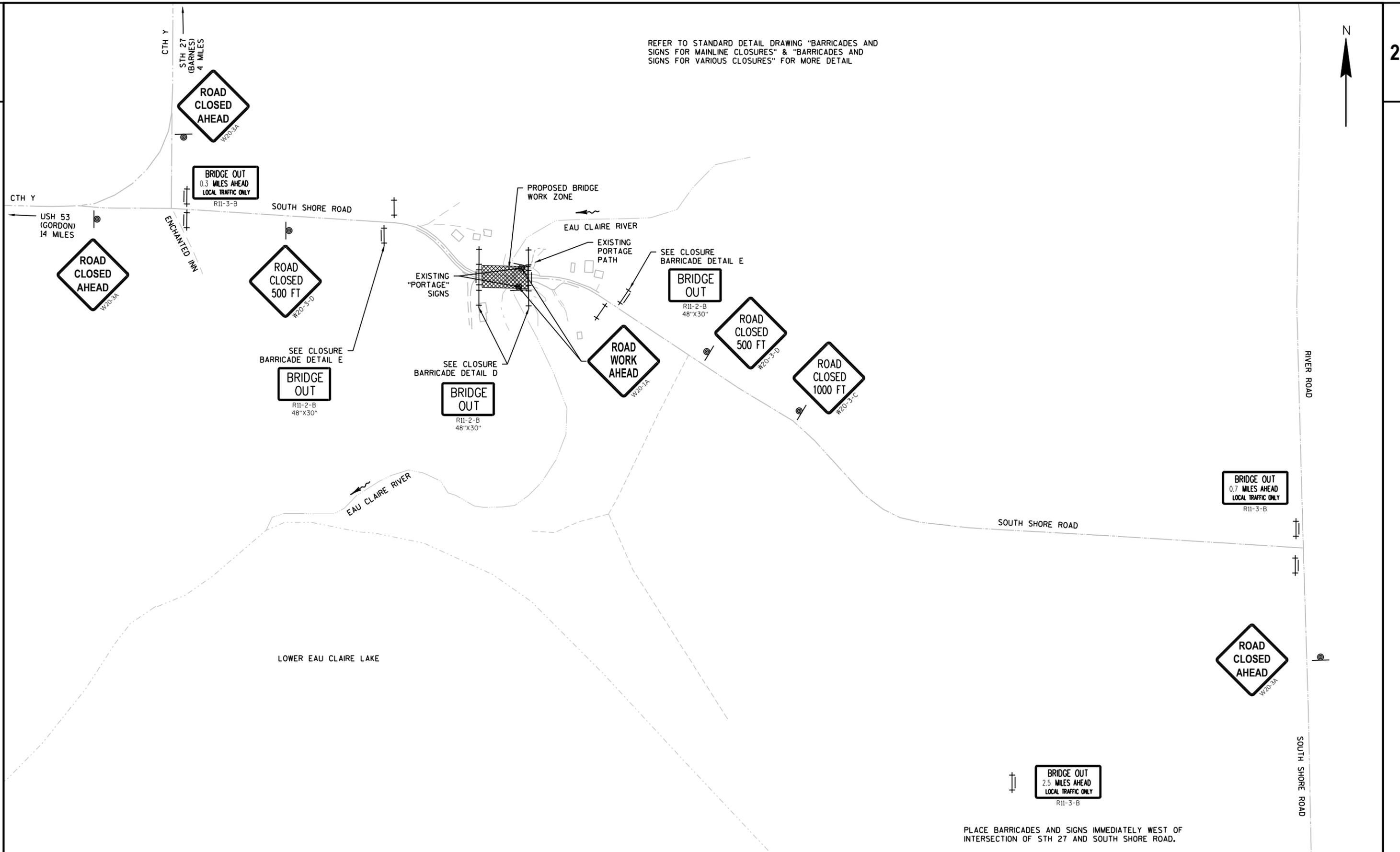


LEGEND

- ##### EROSION MAT URBAN CLASS I, TYPE B
- SILT FENCE
- RIP RAP
- - - SLOPE INTERCEPT
- ASPH ASPHALTIC FLUME
- ~ SURFACE WATER FLOW
- PROPOSED RIPRAP MEDIUM
- PROPOSED RIPRAP HEAVY (SEE STRUCTURE PLANS)
- 4" CONCRETE TO BE PAID AS "SLOPE PAVING CONCRETE" (SEE STRUCTURE PLANS)
- REMOVE CONCRETE SIDEWALK & REPLACE WITH 4" CONCRETE TO BE PAID AS "SLOPE PAVING CONCRETE" (SEE STRUCTURE PLANS)

PROJECT NO: 8337-00-70	HWY: SOUTH SHORE ROAD	COUNTY: BAYFIELD	PROJECT OVERVIEW/EROSION CONTROL PLAN	SHEET	E
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REFER TO STANDARD DETAIL DRAWING "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" & "BARRICADES AND SIGNS FOR VARIOUS CLOSURES" FOR MORE DETAIL



PLACE BARRICADES AND SIGNS IMMEDIATELY WEST OF INTERSECTION OF STH 27 AND SOUTH SHORE ROAD.

PROJECT NO: 8337-00-70	HWY: SOUTH SHORE ROAD	COUNTY: BAYFIELD	TRAFFIC CONTROL OVERVIEW	SHEET	E
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Estimate Of Quantities

8337-00-70

Line	Item	Item Description	Unit	Total	Qty
0002	203.0270	Removing Structure Over Waterway Debris Capture (structure) 01. B-04-0413	EACH	1.000	1.000
0004	204.0155	Removing Concrete Sidewalk	SY	8.000	8.000
0006	205.0100	Excavation Common	CY	220.000	220.000
0008	206.1000	Excavation for Structures Bridges (structure) 01. B-04-0124	LS	1.000	1.000
0010	210.1500	Backfill Structure Type A	TON	440.000	440.000
0012	213.0100	Finishing Roadway (project) 01. 8337-00-70	EACH	1.000	1.000
0014	305.0110	Base Aggregate Dense 3/4-Inch	TON	80.000	80.000
0016	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	375.000	375.000
0018	465.0105	Asphaltic Surface	TON	35.000	35.000
0020	465.0315	Asphaltic Flumes	SY	15.000	15.000
0022	502.0100	Concrete Masonry Bridges	CY	146.000	146.000
0024	502.3200	Protective Surface Treatment	SY	162.000	162.000
0026	502.3210	Pigmented Surface Sealer	SY	59.000	59.000
0028	503.0128	Prestressed Girder Type I 28-Inch	LF	295.000	295.000
0030	505.0400	Bar Steel Reinforcement HS Structures	LB	8,550.000	8,550.000
0032	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	14,900.000	14,900.000
0034	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	10.000	10.000
0036	506.4000	Steel Diaphragms (structure) 01. B-04-0124	EACH	4.000	4.000
0038	513.7006	Railing Steel Type C1	LF	140.000	140.000
0040	516.0500	Rubberized Membrane Waterproofing	SY	11.000	11.000
0042	601.0105	Concrete Curb Type A	LF	25.000	25.000
0044	601.0557	Concrete Curb & Gutter 6-Inch Sloped 36-Inch Type D	LF	40.000	40.000
0046	602.0405	Concrete Sidewalk 4-Inch	SF	15.000	15.000
0048	602.1500	Concrete Steps	SF	35.000	35.000
0050	604.0400	Slope Paving Concrete	SY	35.000	35.000
0052	606.0200	Riprap Medium	CY	10.000	10.000
0054	606.0300	Riprap Heavy	CY	80.000	80.000
0056	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	155.000	155.000
0058	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0060	614.2500	MGS Thrie Beam Transition	LF	78.800	78.800
0062	614.2610	MGS Guardrail Terminal EAT	EACH	2.000	2.000
0064	618.0100	Maintenance And Repair of Haul Roads (project) 01. 8337-00-70	EACH	1.000	1.000
0066	619.1000	Mobilization	EACH	1.000	1.000
0068	624.0100	Water	MGAL	5.000	5.000
0070	625.0500	Salvaged Topsoil	SY	250.000	250.000
0072	628.1504	Silt Fence	LF	300.000	300.000
0074	628.1520	Silt Fence Maintenance	LF	300.000	300.000
0076	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0078	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0080	628.2008	Erosion Mat Urban Class I Type B	SY	250.000	250.000
0082	629.0210	Fertilizer Type B	CWT	0.200	0.200
0084	630.0120	Seeding Mixture No. 20	LB	10.000	10.000
0086	630.0500	Seed Water	MGAL	10.000	10.000
0088	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	7.000	7.000
0090	637.2230	Signs Type II Reflective F	SF	37.000	37.000
0092	638.2602	Removing Signs Type II	EACH	4.000	4.000
0094	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0096	642.5001	Field Office Type B	EACH	1.000	1.000
0098	643.0420	Traffic Control Barricades Type III	DAY	1,760.000	1,760.000

Estimate Of Quantities

8337-00-70

Line	Item	Item Description	Unit	Total	Qty
0100	643.0705	Traffic Control Warning Lights Type A	DAY	3,080.000	3,080.000
0102	643.0900	Traffic Control Signs	DAY	1,980.000	1,980.000
0104	643.5000	Traffic Control	EACH	1.000	1.000
0106	645.0111	Geotextile Type DF Schedule A	SY	50.000	50.000
0108	645.0120	Geotextile Type HR	SY	125.000	125.000
0110	645.0130	Geotextile Type R	SY	25.000	25.000
0112	646.1020	Marking Line Epoxy 4-Inch	LF	540.000	540.000
0114	650.4500	Construction Staking Subgrade	LF	168.000	168.000
0116	650.5000	Construction Staking Base	LF	168.000	168.000
0118	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	65.000	65.000
0120	650.6500	Construction Staking Structure Layout (structure) 01. B-04-0124	LS	1.000	1.000
0122	650.9910	Construction Staking Supplemental Control (project) 01. 8337-00-70	LS	1.000	1.000
0124	650.9920	Construction Staking Slope Stakes	LF	168.000	168.000
0126	690.0150	Sawing Asphalt	LF	52.000	52.000
0128	715.0502	Incentive Strength Concrete Structures	DOL	1,460.000	1,460.000
0130	999.1001.S	Seismograph	EACH	1.000	1.000
0132	999.1501.S	Crack and Damage Survey	EACH	1.000	1.000
0134	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. 100+00	EACH	1.000	1.000
0136	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0138	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000
0140	SPV.0090	Special 01. 16-Inch Auger-Cast Concrete Piles	LF	501.000	501.000
0142	SPV.0090	Special 02. Chain Link Fence Polymer-Coated 4-Ft. B-04-0124	LF	28.000	28.000

CATEGORY	STATION TO STATION	SIDE	SALVAGED/ UNUSEABLE		EXPANDED		CY	CY	CY		
			EXCAVATION COMMON	PAVEMENT MATERIAL	AVAILABLE MATERIAL	UNEXPANDED FILL				FILL (FACTOR = 1.25)	MASS ORDINATE +/-
			205.0100								
0010	98+47 - 99+25	LT/RT	70	-	70	0	0	70			
0010	99+25 - 99+74	LT/RT	80	15	65	10	15	50			
0010	100+34 - 100+75	LT/RT	70	20	50	5	5	45			
TOTAL 0010			220	35	185	15	20	165			

CATEGORY	STATION TO STATION	SIDE	ASPHALT THICKNESS (IN)	LAYERS	BASE		BASE		CONCRETE		CONCRETE		CONCRETE		SAWING ASPHALT	REMARKS
					REMOVING CONCRETE SIDEWALK	AGGREGATE DENSE 3/4-INCH	AGGREGATE DENSE 1 1/4-INCH	CONCRETE ASPHALTIC SURFACE	CONCRETE ASPHALTIC FLUMES	CONCRETE CURB TYPE A	CONCRETE CURB & GUTTER 6-INCH SLOPED 36-INCH TYPE D	CONCRETE CONCRETE STEPS	CONCRETE SIDEWALK 4-INCH	CONCRETE WATER		
					204.0155	305.0110	305.0120	465.0105	465.0315	601.0105	601.0557	602.1500	602.0205	624.0100		
0010	98+47 - 99+25	LT/RT			-	65	160	-	-	-	-	-	-	2.1	-	
0010	99+25 - 99+74	LT/RT	2.5	1	-	15	130	20	-	-	-	-	-	1.7	22	
0010	100+24	UNDER BRIDGE			8	-	-	-	-	25	-	-	-	-	-	
0010	100+34 - 100+45	LT/RT	2.5	1	-	-	20	4	-	-	-	-	-	0.3	-	
0010	100+45 - 100+65	LT/RT	2.5	1	-	-	40	7	-	-	40	35	15	0.5	-	2 STEPS LT & 3 STEPS RT
0010	100+65 - 100+75	LT/RT	2.5	1	-	-	25	4	15	-	-	-	-	0.4	30	
TOTAL 0010					8	80	375	35	15	25	40	35	15	5	52	

3

CATEGORY	LOCATION	EROSION MAT						GEOTEXTILE
		RIPRAP	SALVAGED	URBAN CLASS I	FERTILIZER	SEEDING	FABRIC	
		MEDIUM	TOPSOIL	TYPE B	TYPE B	MIX NO. 20	SEED WATER	TYPE R
		606.0200	625.0500	628.2008	629.0210	630.0120	630.0500	645.0130
	CY	SY	SY	CWT	LB	MGAL	SY	
0010	B-04-0124 NW	-	90	90	0.07	3	3	-
0010	B-04-0124 SW	-	85	85	0.07	3	3	-
0010	B-04-0124 NE	3	10	10	0.01	1	1	10
0010	B-04-0124 SE	3	15	15	0.01	1	1	10
0010	UNDISTRIBUTED	4	50	50	0.04	2	2	5
TOTAL 0010		10	250	250	0.2	10	10	25

CATEGORY	POST #1 STA	LOCATION	MGS	MGS
			THRIE BEAM	GUARDRAIL
			TRANSITION	TERMINAL EAT
			614.2500	614.2610
	LF	EA		
0010	98+82	LT	39.4	1
0010	98+86	RT	39.4	1
TOTAL 0010			78.8	2

CATEGORY	LOCATION	SILT FENCE	
		MAINTENANCE	
		628.1504	628.1520
	LF	LF	
0010	B-04-0124 NW	80	80
0010	B-04-0124 SW	85	85
0010	B-04-0124 NE	40	40
0010	B-04-0124 SE	35	35
0010	UNDISTRIBUTED	60	60
TOTAL 0010		300	300

3

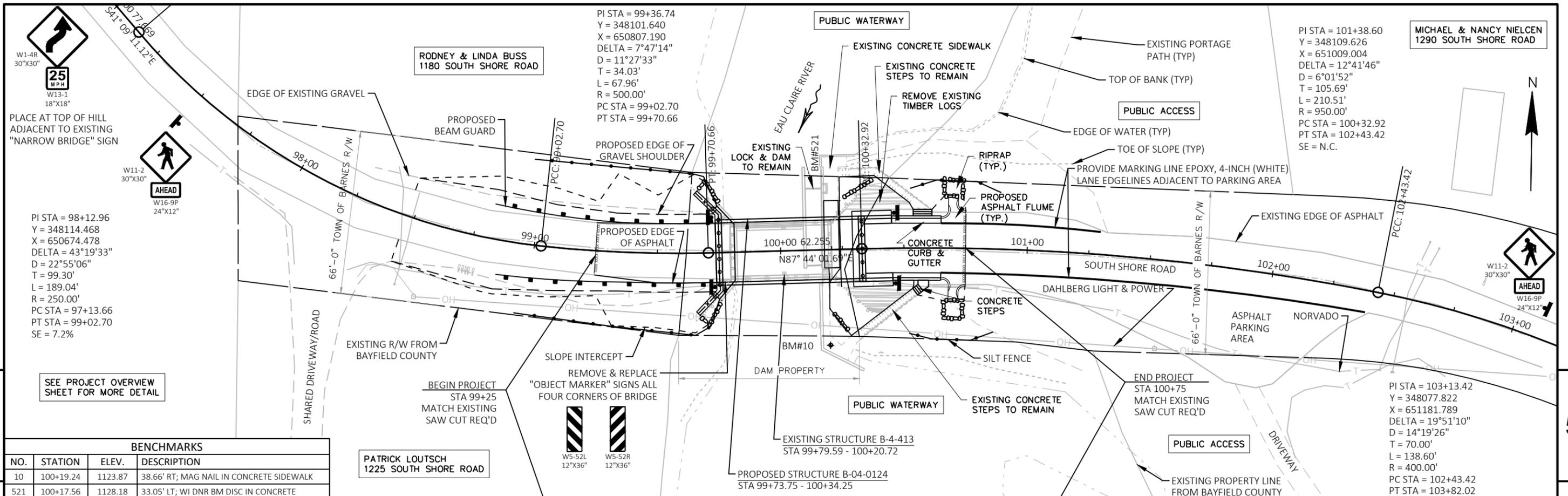
CATEGORY	STATION	SIDE	POSTS	SIGNS	REMOVING	REMOVING	REMARKS
			WOOD	TYPE II	SIGNS	SMALL SIGN	
			4x6-INCH	REFLECTIVE	TYPE II	SUPPORTS	
			x 12 FT	F	TYPE II	SUPPORTS	
	EA	SF	EA	EA			
0010	93+35	RT	1	8.50	-	-	25 MPH CURVE
0010	97+50	RT	1	8.25	-	-	PEDESTRIAN AHEAD
0010	99+73	RT	1	3	1	1	W5-52R
0010	99+73	LT	1	3	1	1	W5-52L
0010	100+46	RT	1	3	1	1	W5-52R
0010	100+46	LT	1	3	1	1	W5-52R
0010	104+00	LT	1	8.25	-	-	PEDESTRIAN AHEAD
TOTAL 0010			7	37	4	4	

CATEGORY	DAYS	TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC		REMARKS
		BARRICADES	WARNING LIGHTS	CONTROL	CONTROL	SIGNS		
		TYPE III	TYPE A					
		643.0420	643.0705	643.0900				
	#	DAYS	#	DAYS	#	DAYS		
0010	110	3	330	4	440	1	110	ROAD CLOSED DETAIL D WEST SIDE
0010	110	3	330	4	440	1	110	ROAD CLOSED DETAIL D EAST SIDE
0010	110	4	440	8	880	6	660	ADVANCED ROAD CLOSED DETAIL C WEST SIDE
0010	110	6	660	12	1,320	8	880	ADVANCED ROAD CLOSED DETAIL C EAST SIDE
0010	110					2	220	ROAD WORK AHEAD SIGNS ON LAU CLAIRE RIVER
TOTAL 0010			1,760		3,080		1,980	

CATEGORY	STATION TO	STATION	SIDE	MARKING LINE	MARKING LINE	MARKING LINE	REMARKS
				EPOXY	EPOXY	EPOXY	
				4-INCH	4-INCH, YELLOW	4-INCH, WHITE	
				646.1020	*	*	
	LF	LF	LF				
0010	99+25	- 100+75	CL	300	300	-	DOUBLE YELLOW CENTERLINE
0010	100+65	- 101+30	LT	65	-	65	LT WHITE EDGELINE
0010	100+65	- 102+40	RT	175	-	175	RT WHITE EDGELINE
TOTAL 0010				540	300	240	

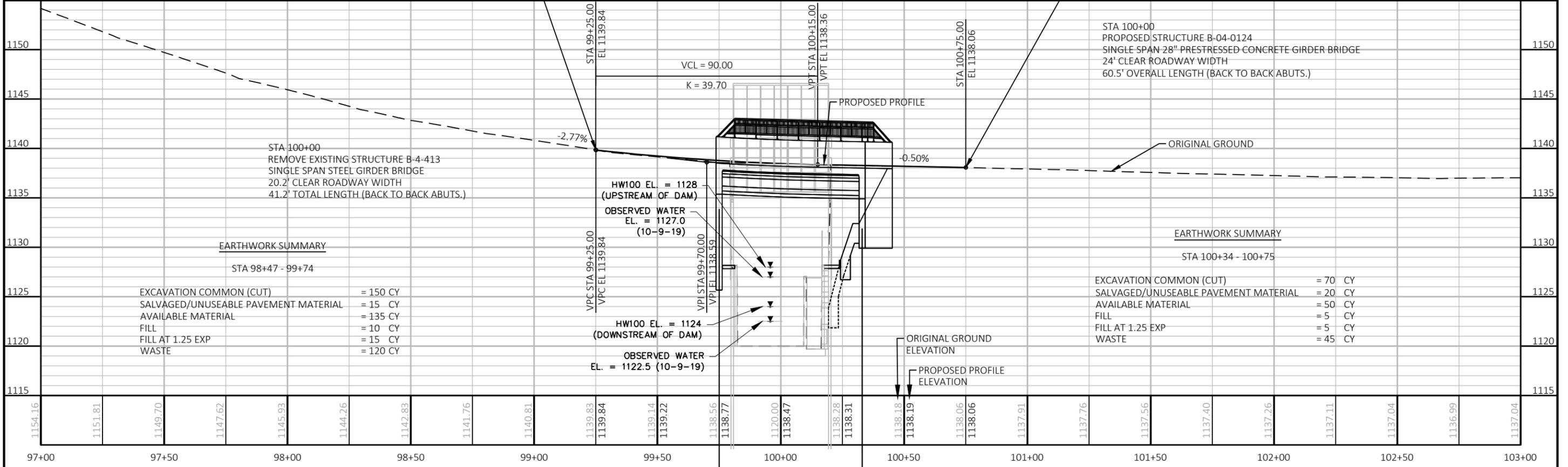
\*FOR INFORMATION ONLY

CATEGORY	STATION TO	STATION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION
			STAKING	CONSTRUCTION	CURB GUTTER AND	STAKING
			SUBGRADE	STAKING BASE	CURB & GUTTER	SLOPE STAKES
			650.4500	650.5000	650.5500	650.9920
	LF	LF	LF	LF		
0010	98+47	- 99+25	78	78	-	78
0010	99+25	- 99+74	49	49	-	49
0010	100+24	UNDER BRIDGE	-	-	25	-
0010	100+34	- 100+45	11	11	-	11
0010	100+45	- 100+65	20	20	40	20
0010	100+65	- 100+75	10	10	-	10
TOTAL 0010			168	168	65	168



**BENCHMARKS**

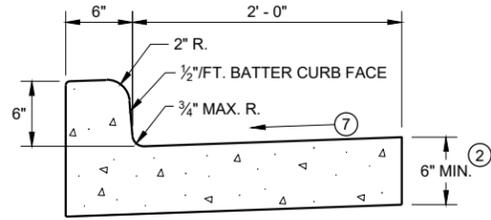
NO.	STATION	ELEV.	DESCRIPTION
10	100+19.24	1123.87	38.66' RT; MAG NAIL IN CONCRETE SIDEWALK
521	100+17.56	1128.18	33.05' LT; WI DNR BM DISC IN CONCRETE



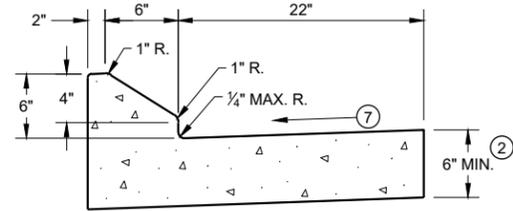
PROJECT NO:	8337-00-70	HWY:	SOUTH SHORE ROAD	COUNTY:	BAYFIELD	PLAN AND PROFILE:	SOUTH SHORE ROAD	SHEET	E
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## Standard Detail Drawing List

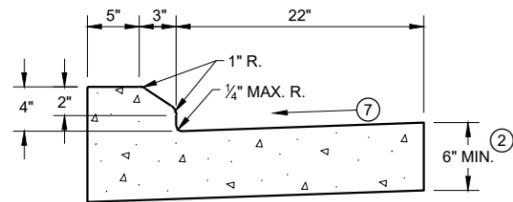
08D01-22A	CONCRETE CURB & GUTTER
08D01-22B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
12A03-10	NAME PLATE (STRUCTURES)
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



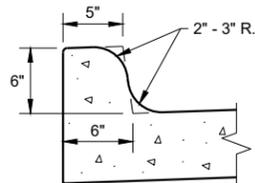
TYPES A<sup>①</sup> & D



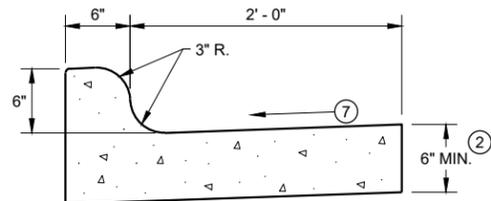
6" SLOPED CURB TYPES G<sup>①</sup> & J



4" SLOPED CURB TYPES G<sup>①</sup> & J

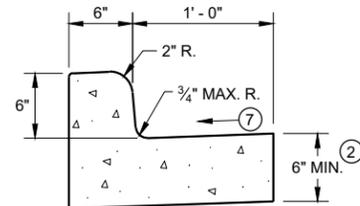


TYPES K<sup>①</sup> & L  
(OPTIONAL CURB SHAPE)



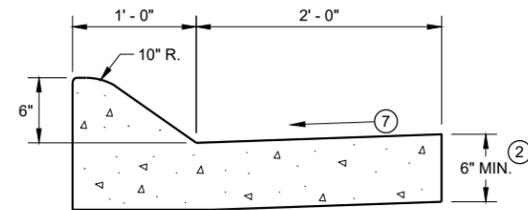
TYPES K<sup>①</sup> & L

CONCRETE CURB AND GUTTER 30"

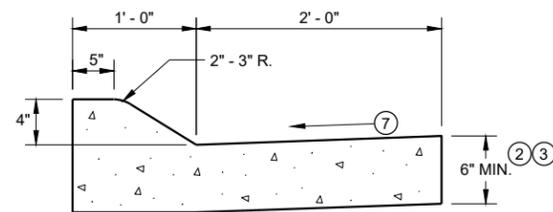


TYPES A<sup>①</sup> & D

CONCRETE CURB AND GUTTER 18"

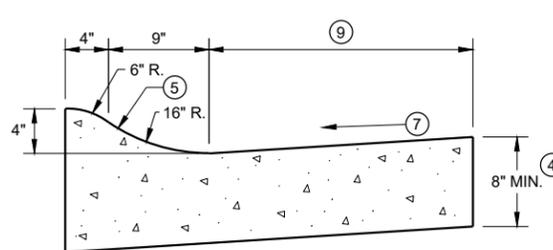


6" SLOPED CURB TYPES A<sup>①</sup> & D



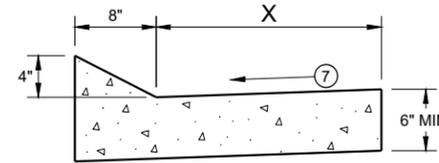
4" SLOPED CURB TYPES A<sup>①</sup> & D

CONCRETE CURB AND GUTTER 36"



4" SLOPED CURB TYPES R<sup>①</sup> & T

TBT & TBTT	X
30"	22"
36"	28"

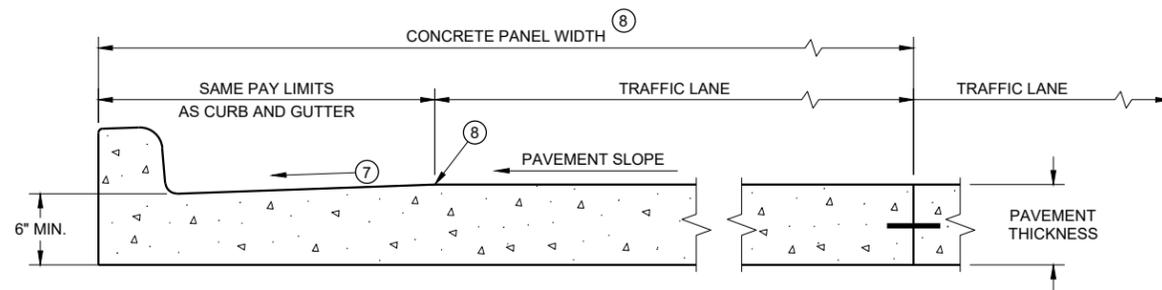


TYPES TBT & TBTT<sup>①</sup>

CONCRETE CURB AND GUTTER

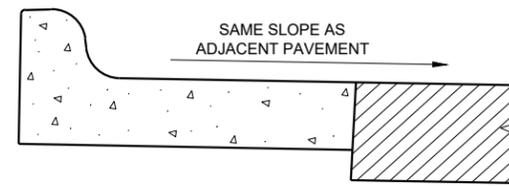
PAVEMENT THICKNESS AND MAXIMUM CONCRETE PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'



PARTIAL SECTION OF PAVEMENT \*  
WITH INTEGRAL CURB AND GUTTER

\* BIKE LANE IS NOT SHOWN



REVERSE SLOPE GUTTER<sup>⑥</sup>  
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

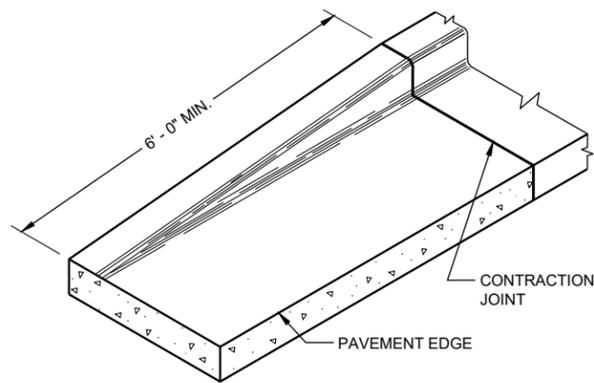
DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

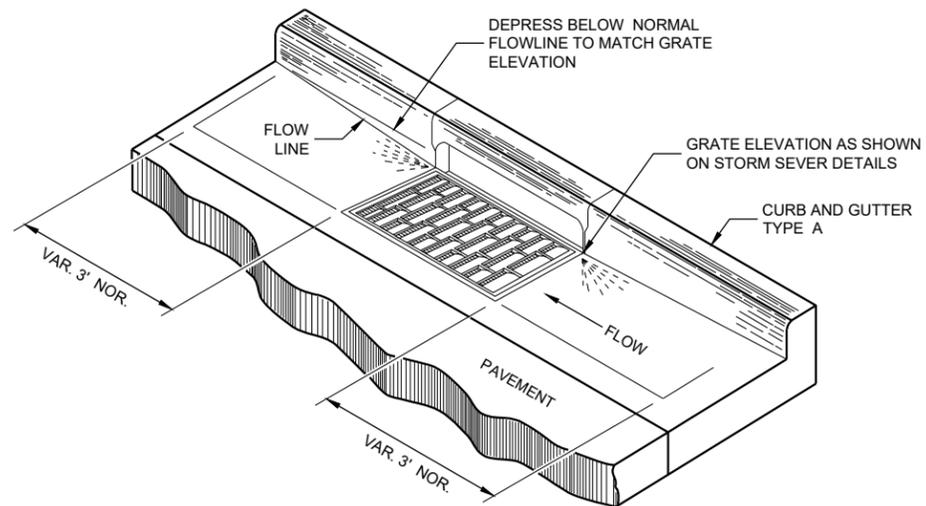
INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ UNLESS OTHERWISE NOTED, FOR STAKING PURPOSES THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.
- ⑨ CONCRETE CURB AND GUTTER 4-INCH SLOPED 30-INCH TYPE "R" AND "T" = 17 INCHES  
CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE "R" AND "T" = 23 INCHES



**END SECTION CURB AND GUTTER**



**DETAIL OF CURB AND GUTTER AT INLETS**  
(TYPICAL H INLET COVER SHOWN)

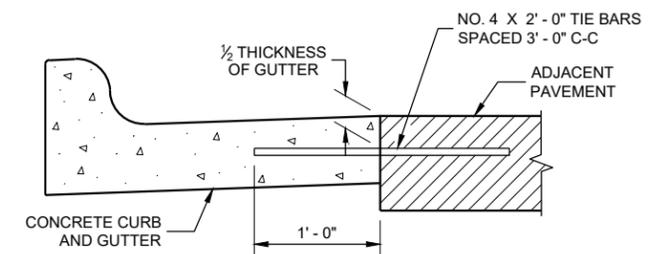
**GENERAL NOTES**

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

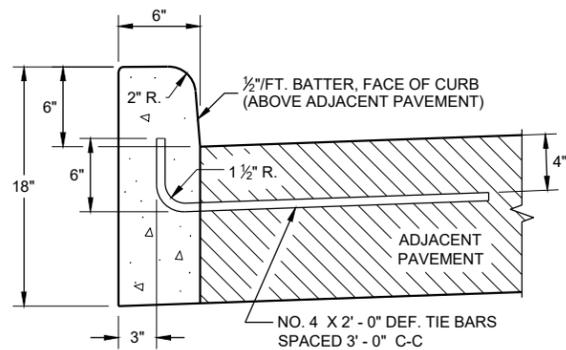
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

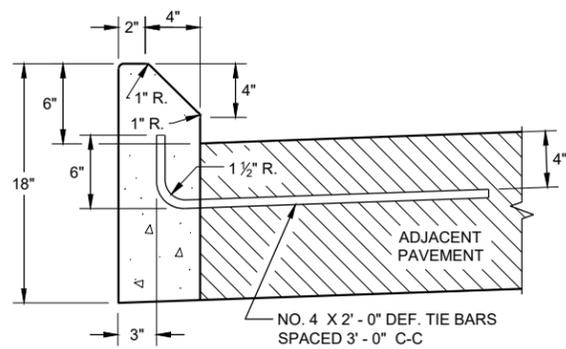
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑨ REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.



**TYPICAL TIE BAR LOCATION** ①

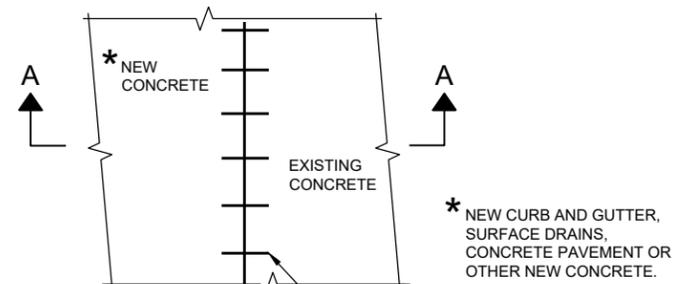


**TYPES A ① & D**

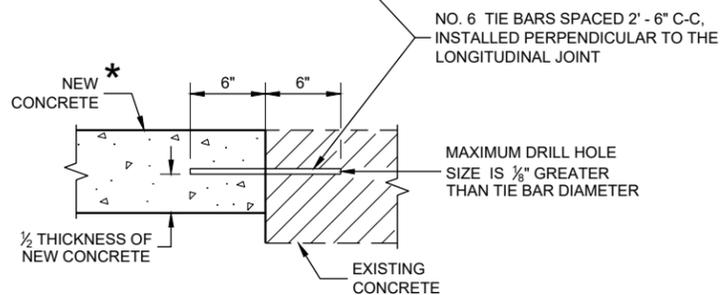


**TYPES G ① & J**

**CONCRETE CURB**

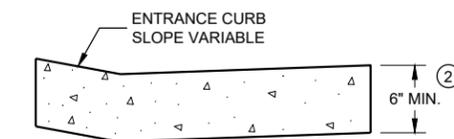


**PLAN VIEW**



**SECTION A - A**

**TIE BARS DRILLED INTO EXISTING PAVEMENT**



**DRIVEWAY ENTRANCE CURB** ⑨  
(WHEN DIRECTED BY THE ENGINEER)

**CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

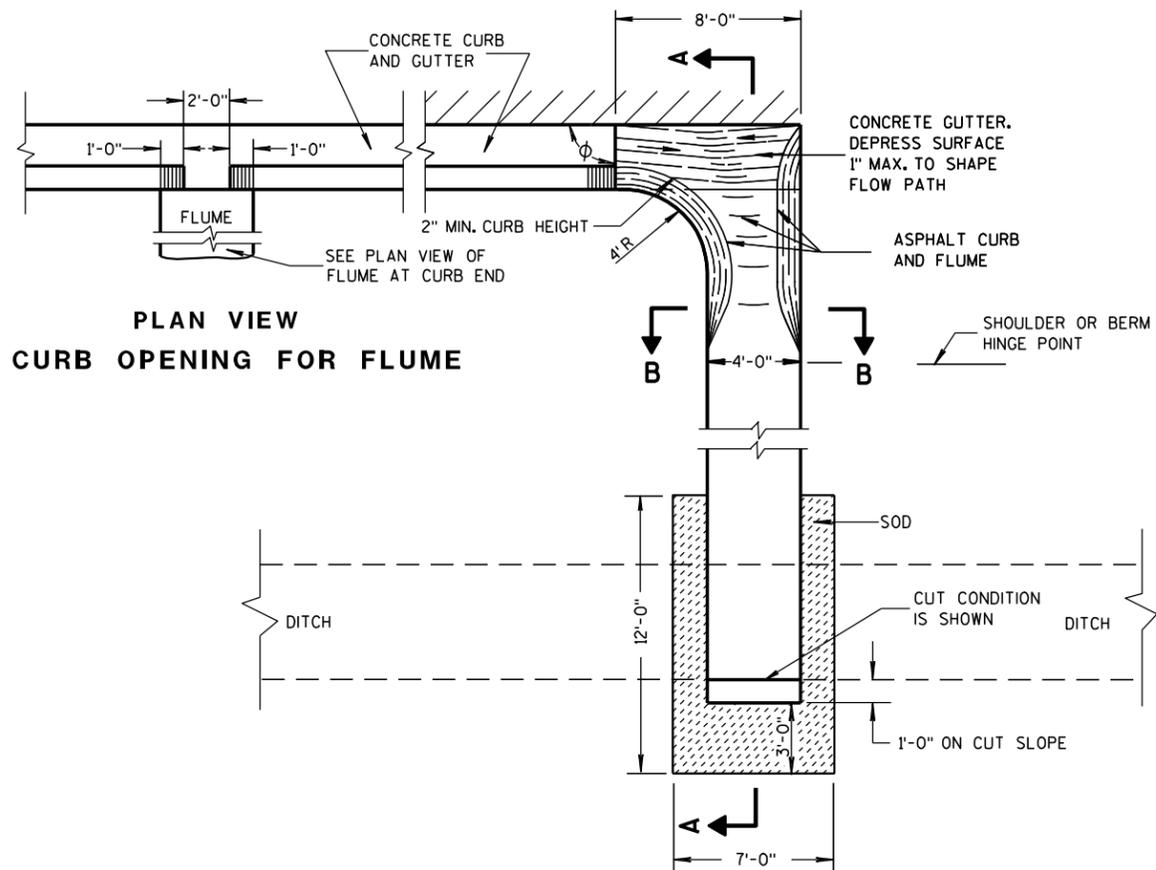
APPROVED  
February 2021 /S/ Rodney Taylor  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

FHWA

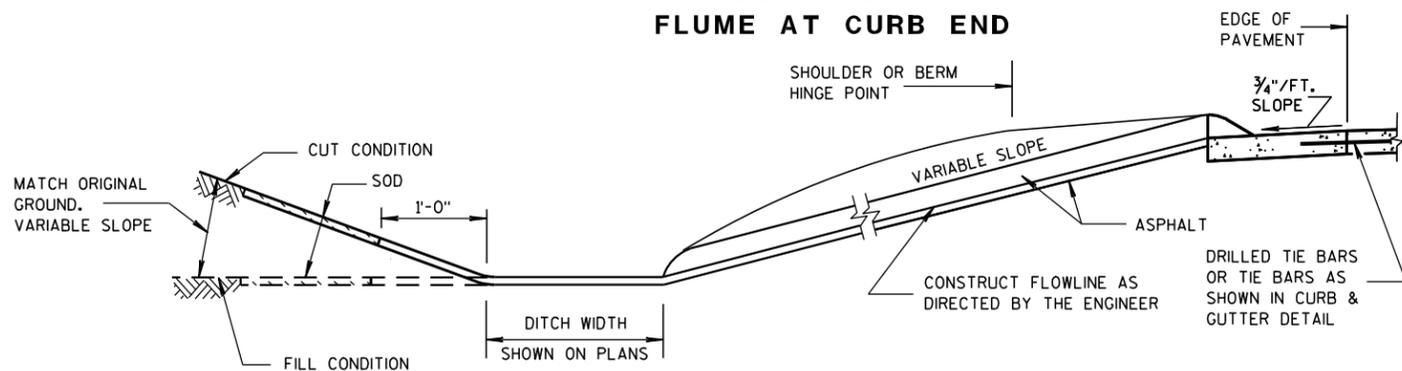
**ASPHALTIC FLUME**

NOTE: TAPER CURB ENDS TO GUTTER IN 1'-0"

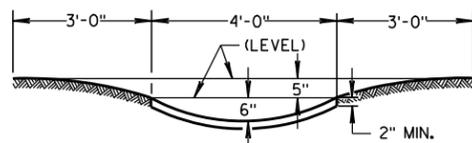
INCREASE  $\phi$  FROM RIGHT ANGLE TO BEST FIT FIELD CONDITIONS



**PLAN VIEW FLUME AT CURB END**



**SECTION B-B**



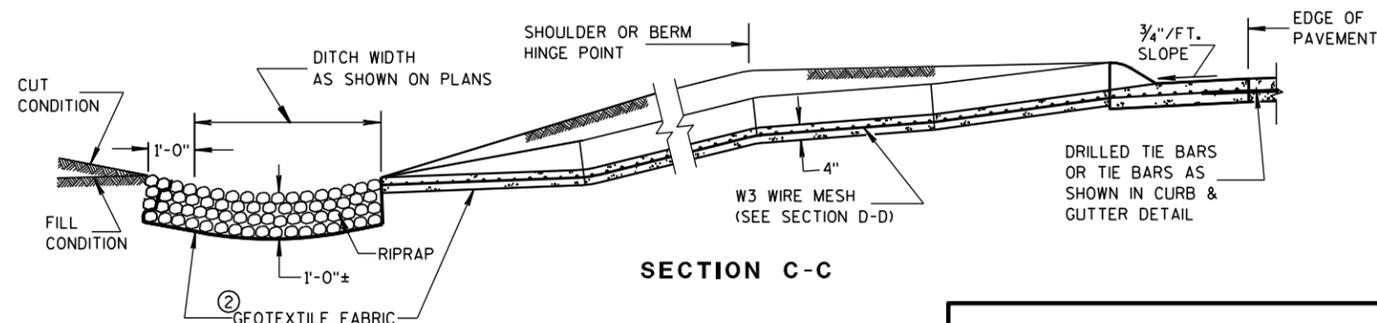
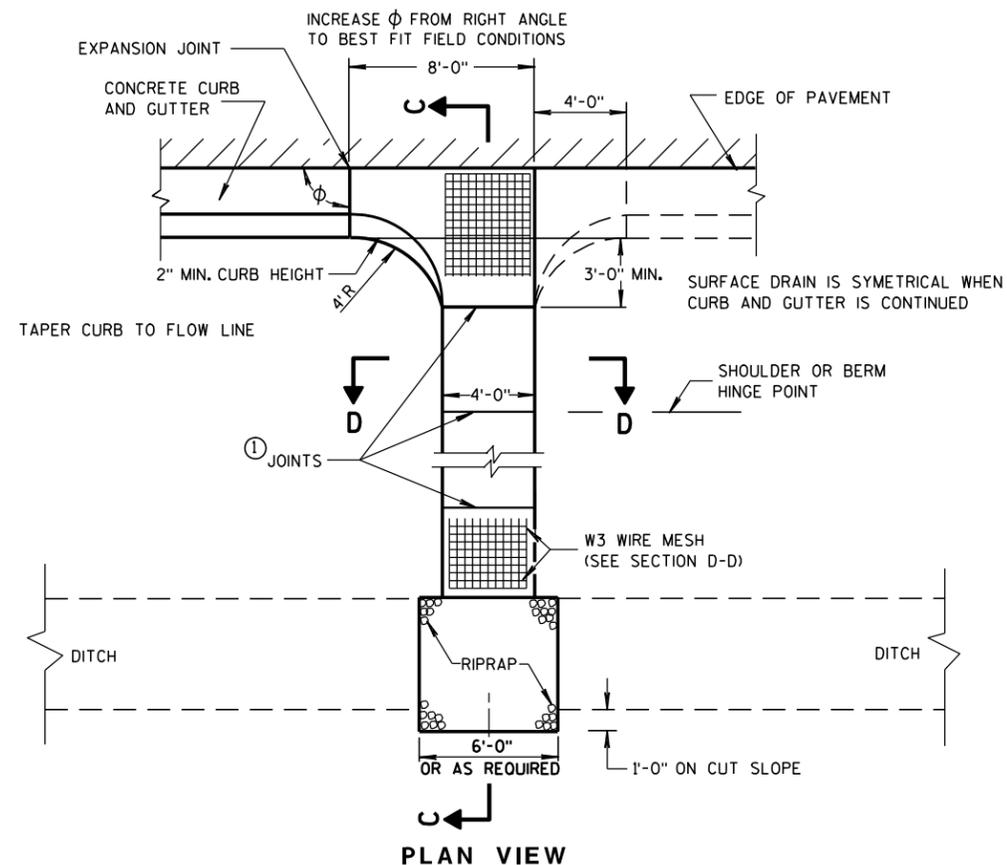
**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

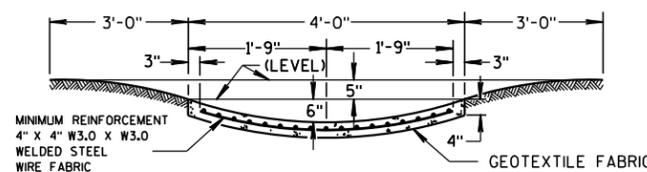
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE 1/8 TO 1/4 INCH WIDE BY 1 1/2 INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

**③ CONCRETE SURFACE DRAIN**



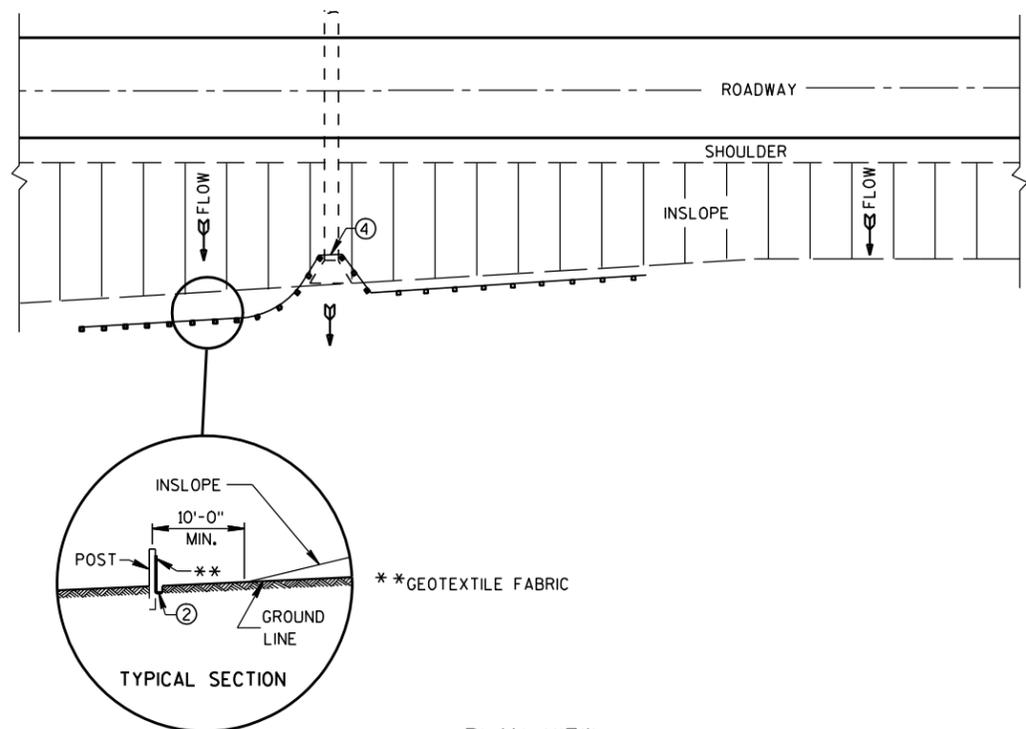
**SECTION D-D**



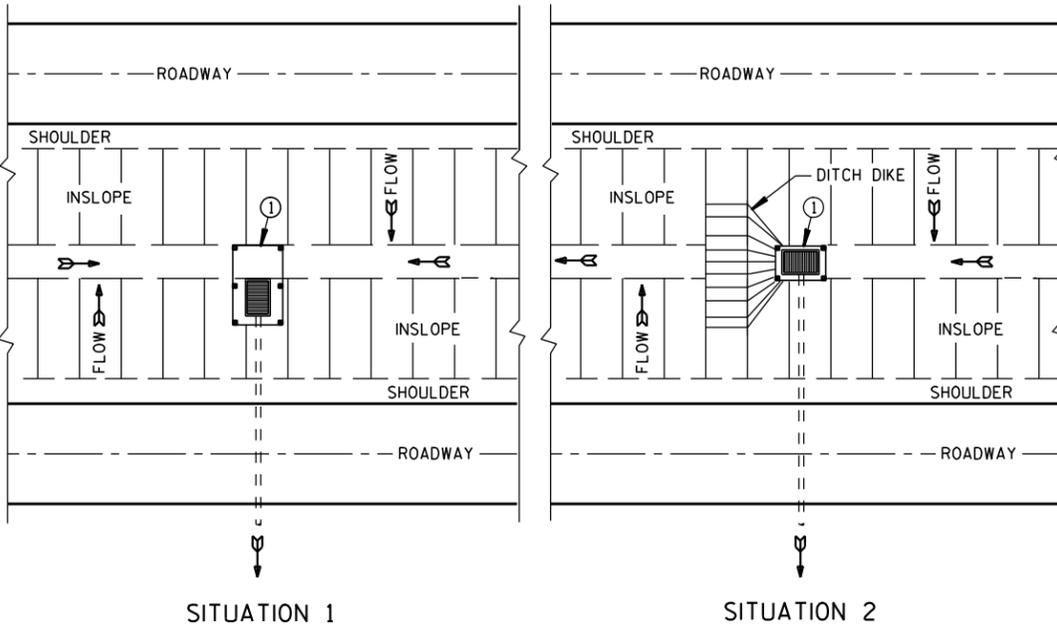
**CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
9-4-08 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER  
FHWA



PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE

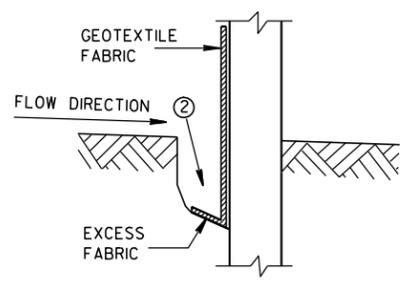


SITUATION 1 SITUATION 2  
PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

**GENERAL NOTES**

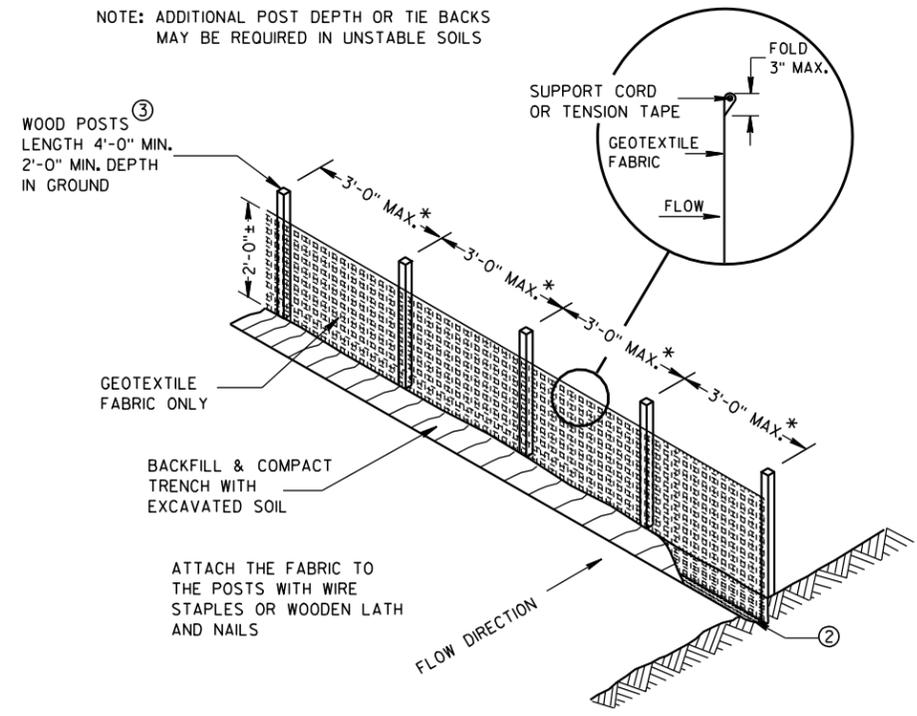
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



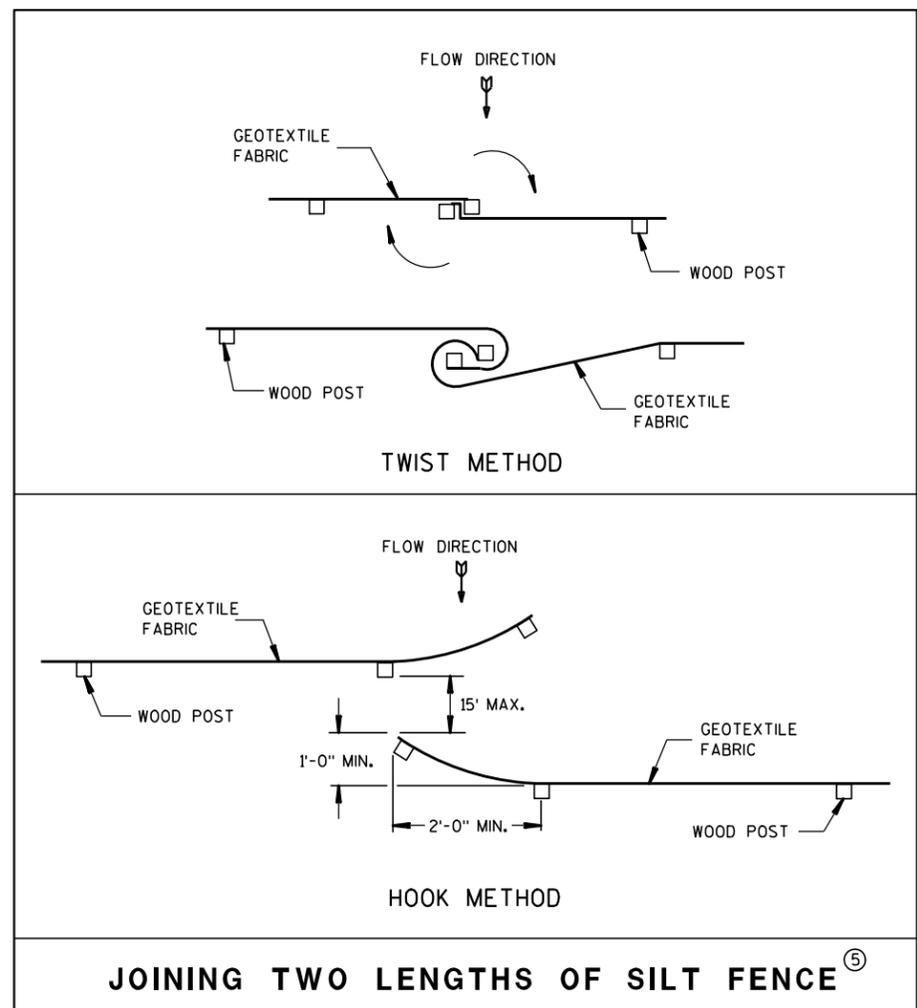
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

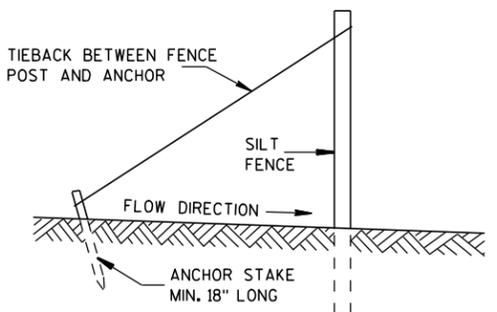


SILT FENCE

\* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.

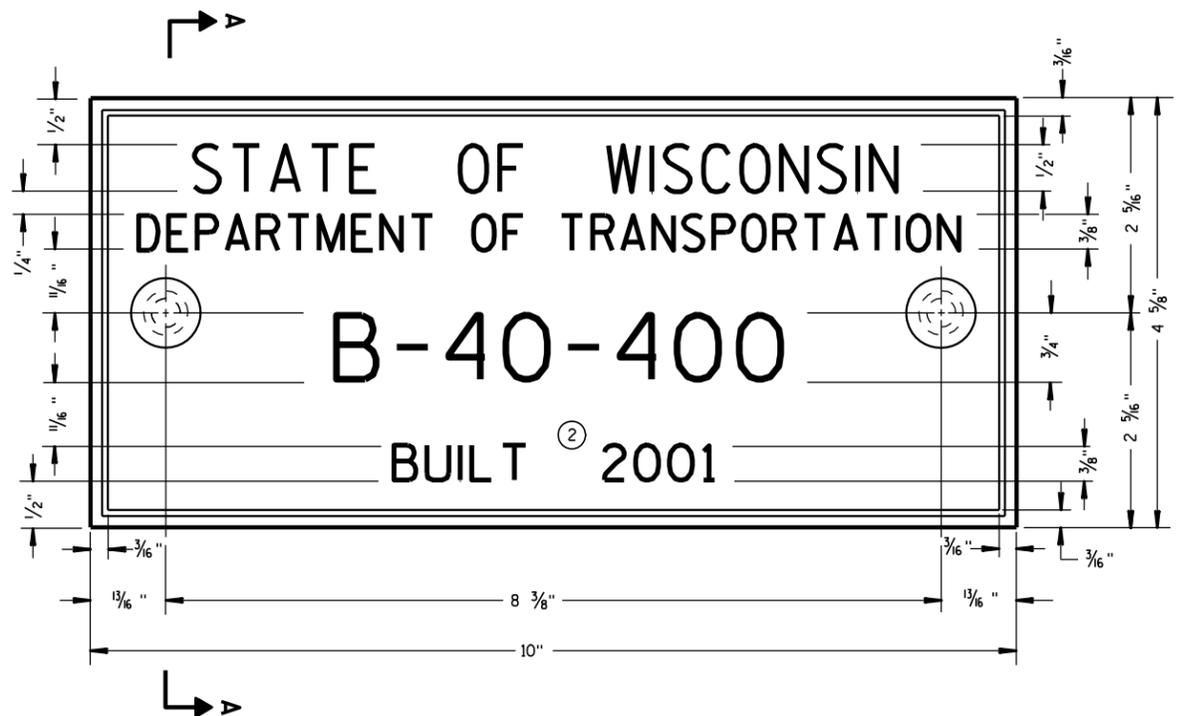


JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

<b>SILT FENCE</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



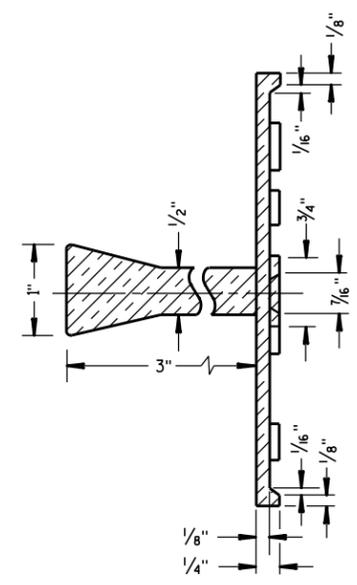
**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)

**GENERAL NOTES**

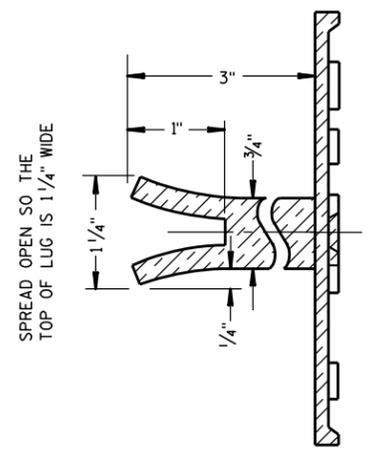
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



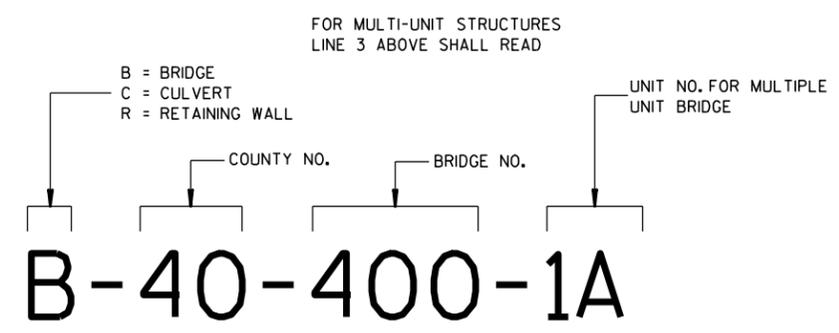
**SECTION A-A**



**ALTERNATE LUG**

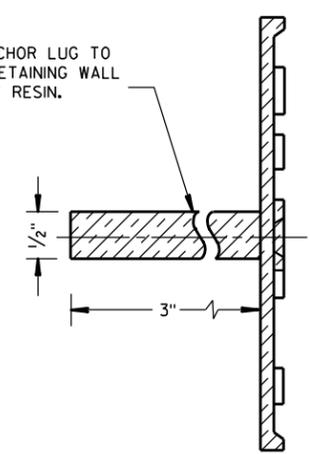
6

6



**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



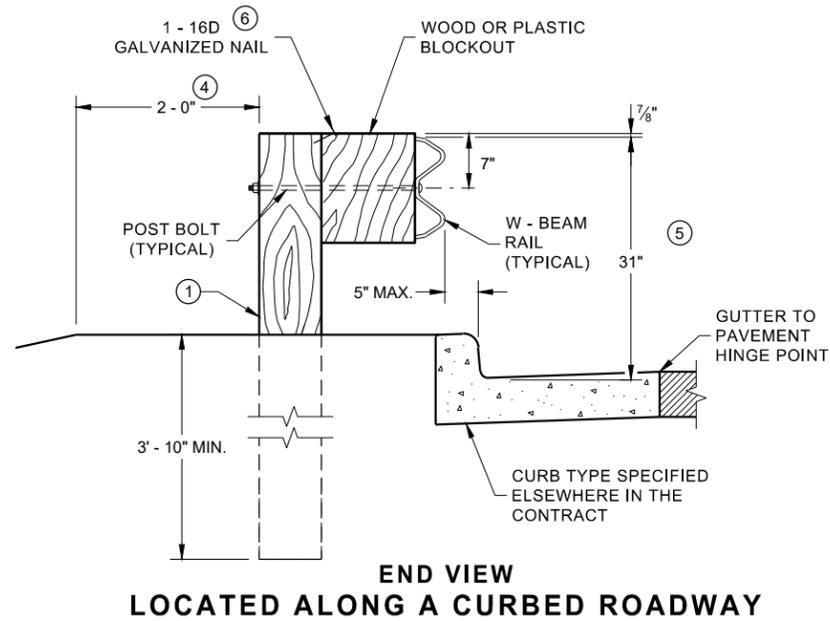
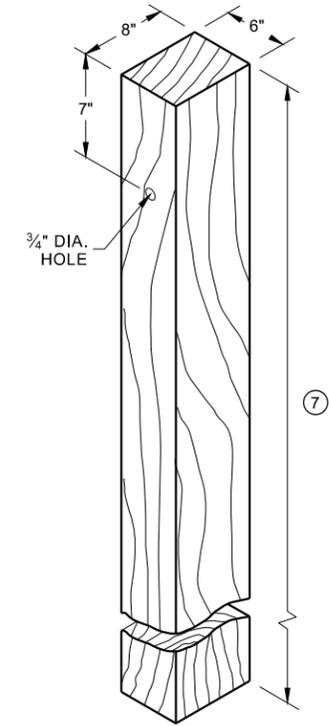
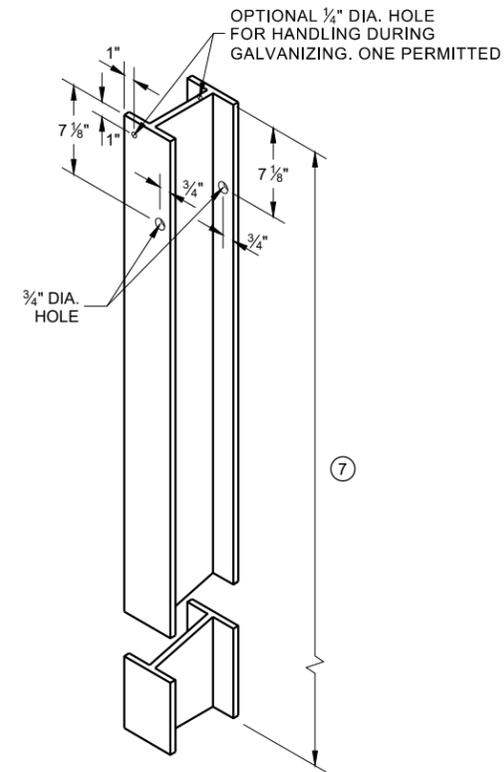
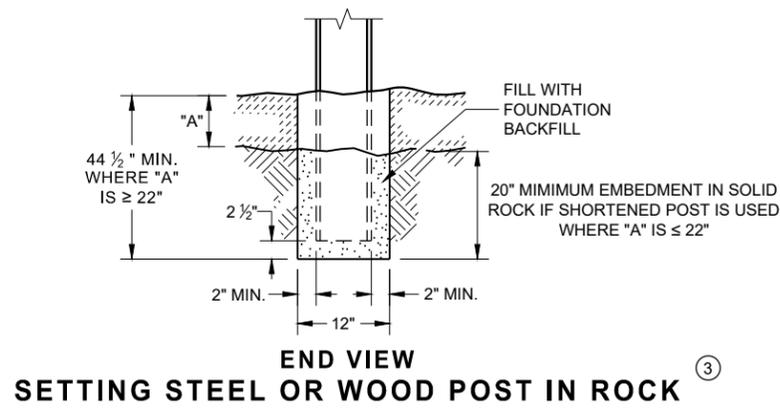
**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

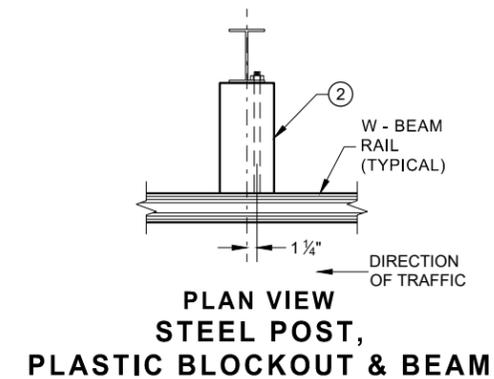
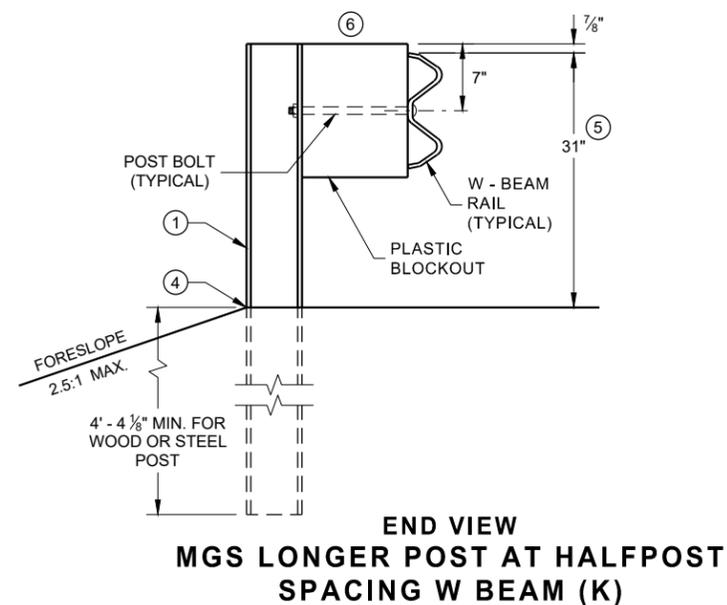
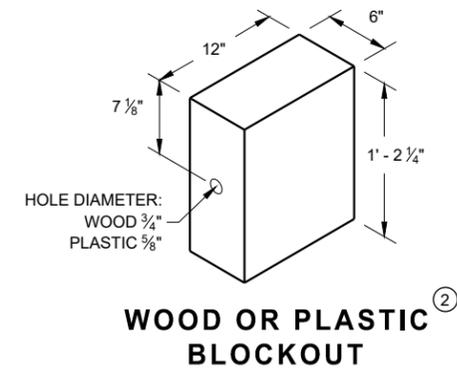
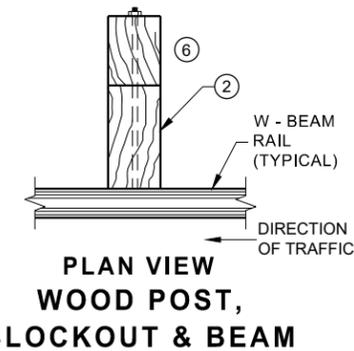
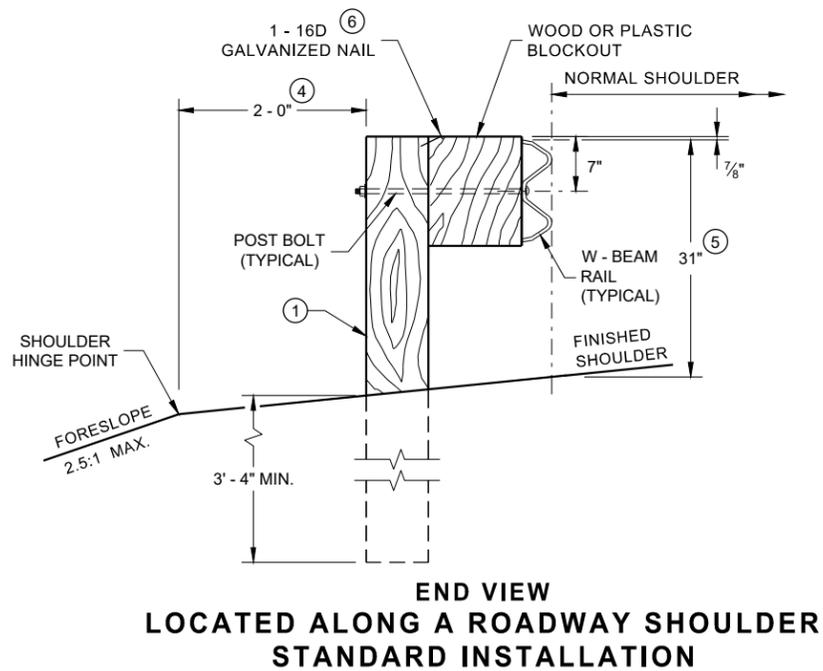
<b>NAME PLATE (STRUCTURES)</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS  $\pm 1"$ . FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



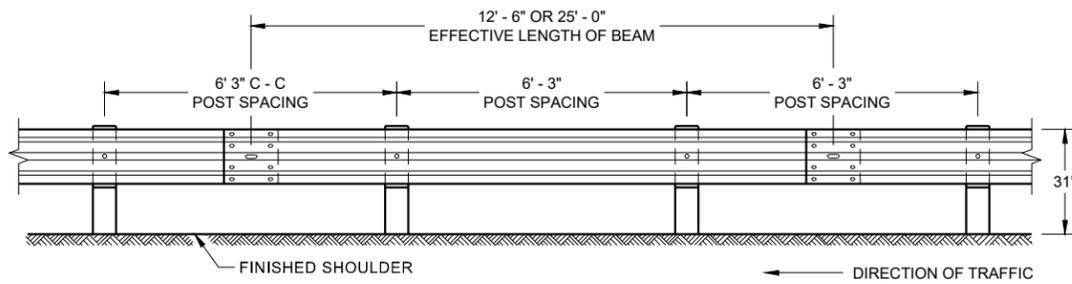
**STEEL POST & HOLE PUNCHING DETAIL  
(W 6 X 9)** ①

**WOOD POST  
(6" X 8") NOMINAL** ①

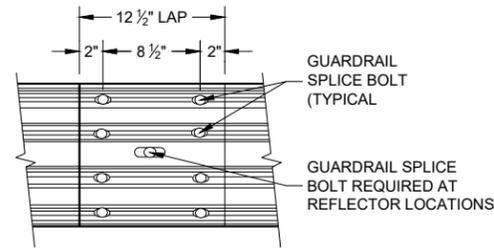


**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



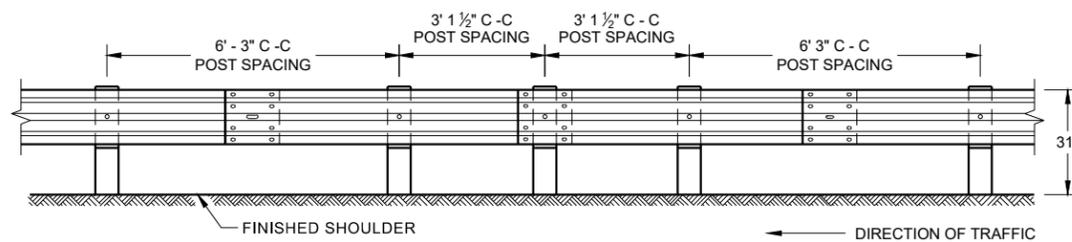
**FRONT VIEW  
POST SPACING STANDARD INSTALLATION**



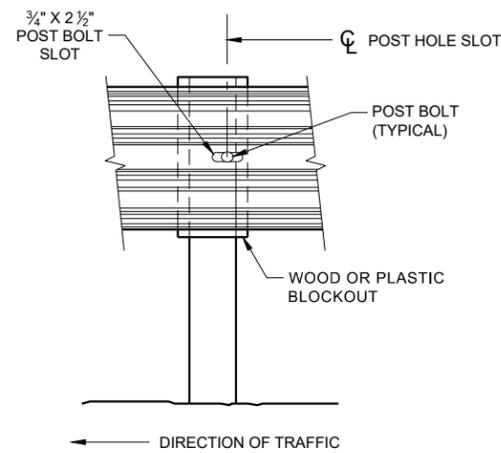
**FRONT VIEW  
MID-SPAN BEAM SPLICE**

**GENERAL NOTES**

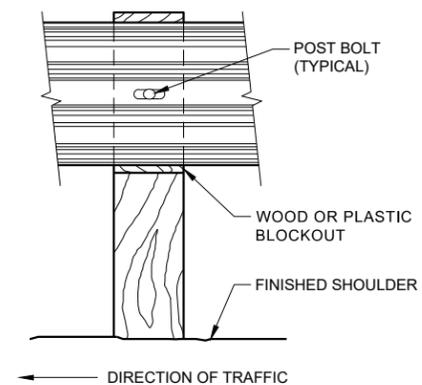
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
  - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



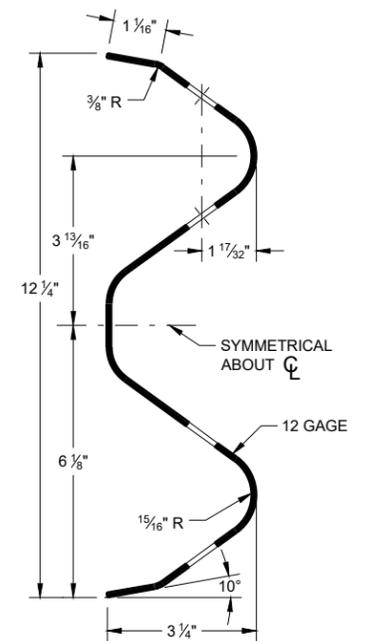
**FRONT VIEW  
HALF POST SPACING (HS) AND  
HALF POST SPACING WITH LONGER POSTS (K)**



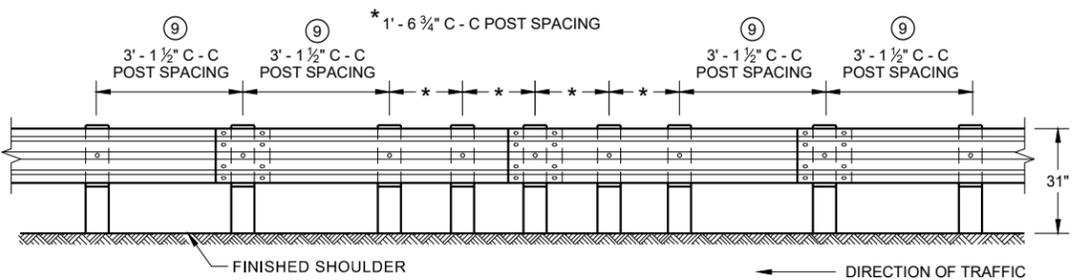
**FRONT VIEW AT STEEL POST**



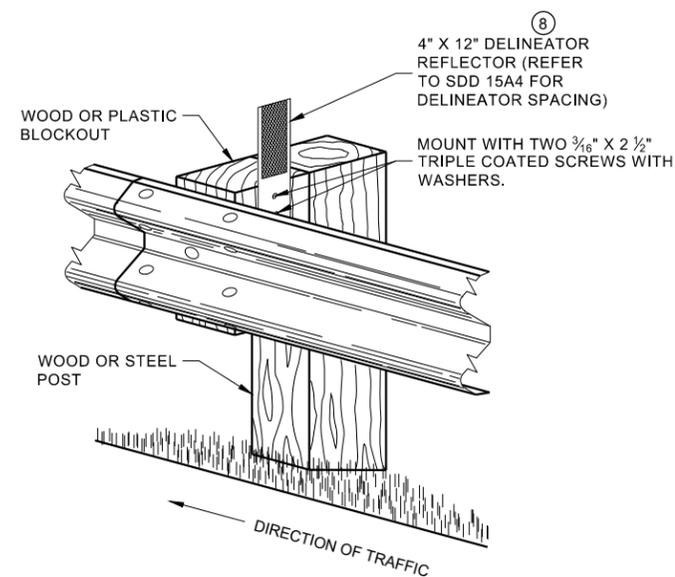
**FRONT VIEW AT WOOD POST**



**SECTION THRU W-BEAM RAIL**



**FRONT VIEW  
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL  
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

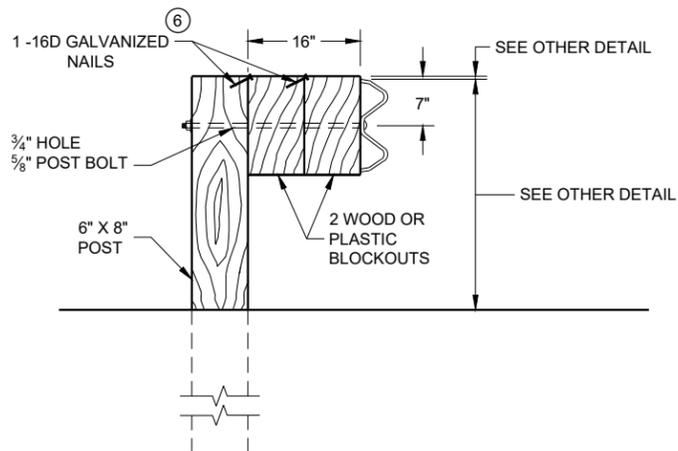
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

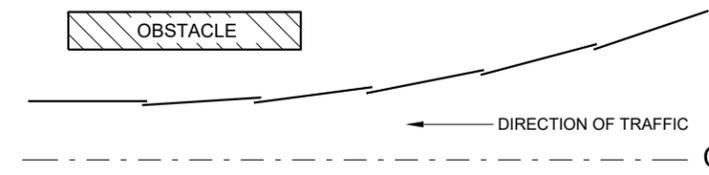
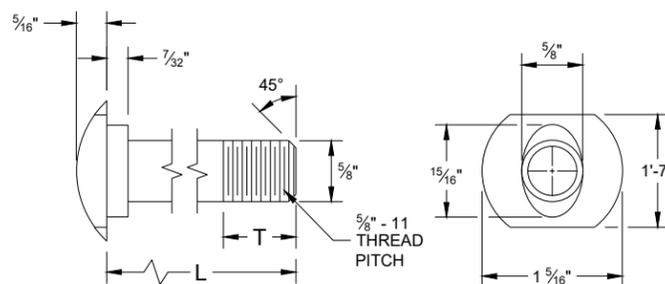


**DETAIL FOR 16" BLOCKOUT DEPTH**

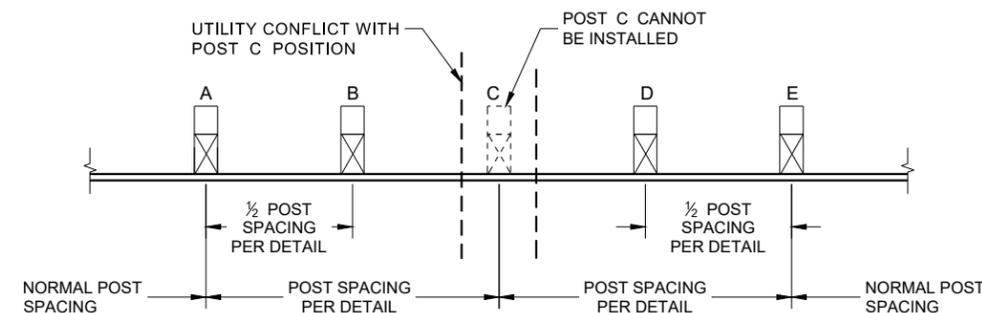
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

**NOTE:**

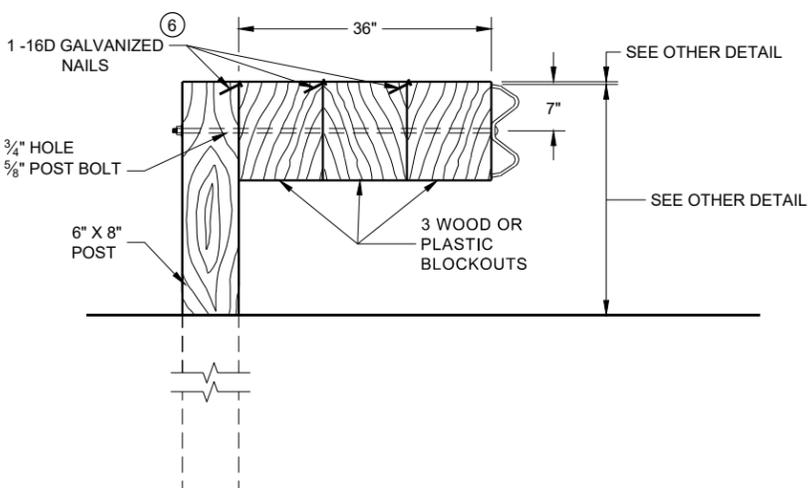
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.



**PLAN VIEW  
BEAM LAPPING DETAIL**



**POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION**

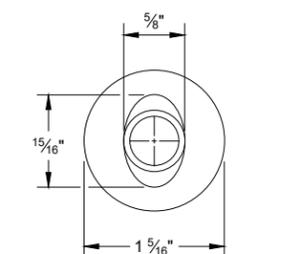


**DETAIL FOR 36" BLOCKOUT DEPTH**

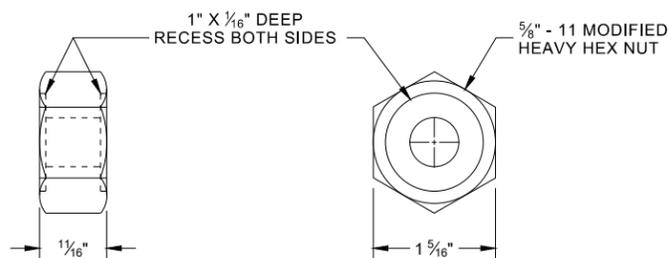
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.  
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

**POST BOLT TABLE**

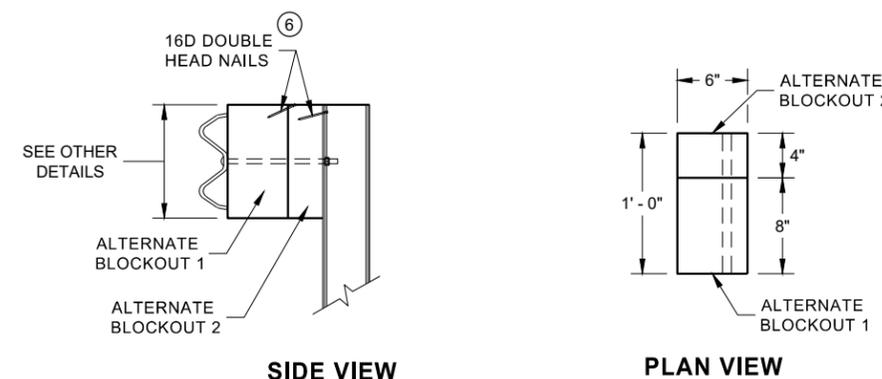
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



**ALTERNATE BOLT HEAD**



**POST BOLT, SPLICE BOLT  
AND RECESS NUT**

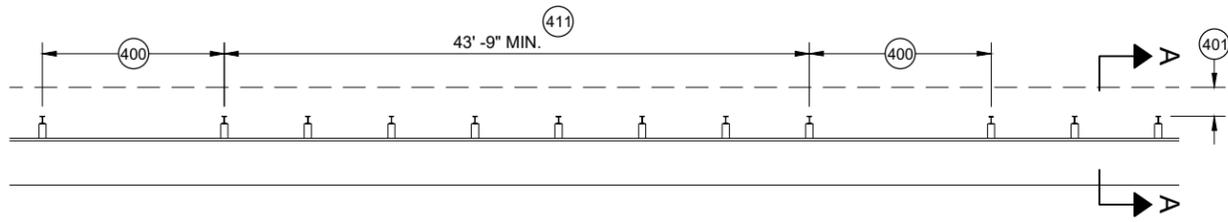


**ALTERNATE WOOD  
BLOCKOUT DETAIL**

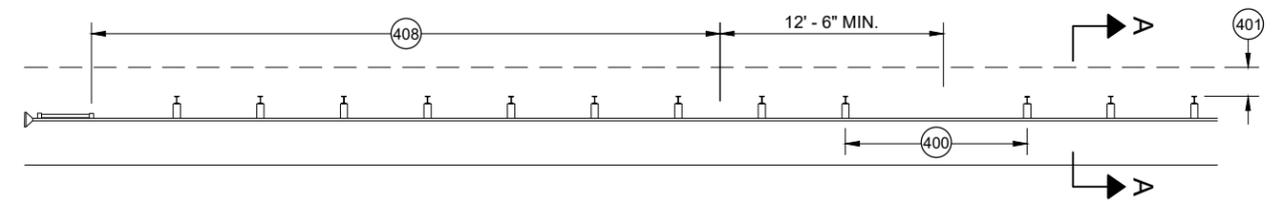
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

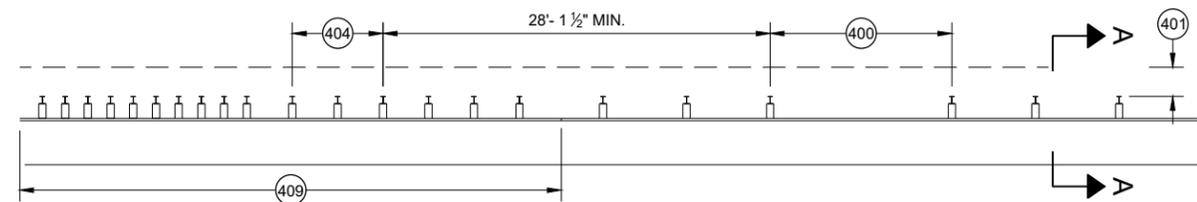
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



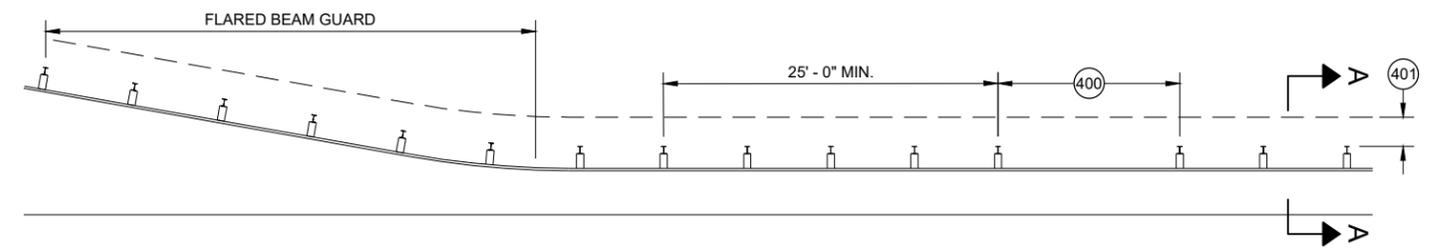
**MISSING POST IN MGS GUARDRAIL**



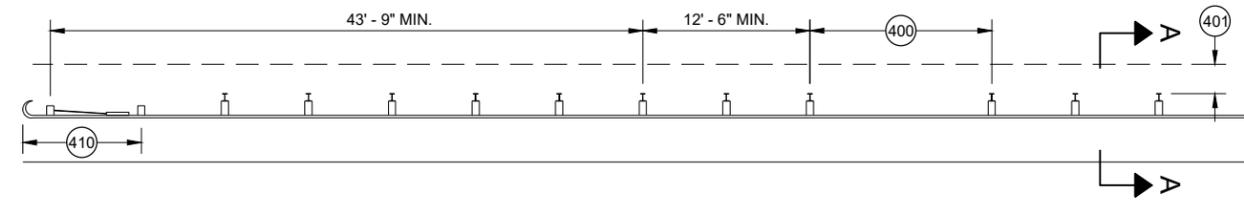
**MISSING POST IN MGS GUARDRAIL NEAR EAT**



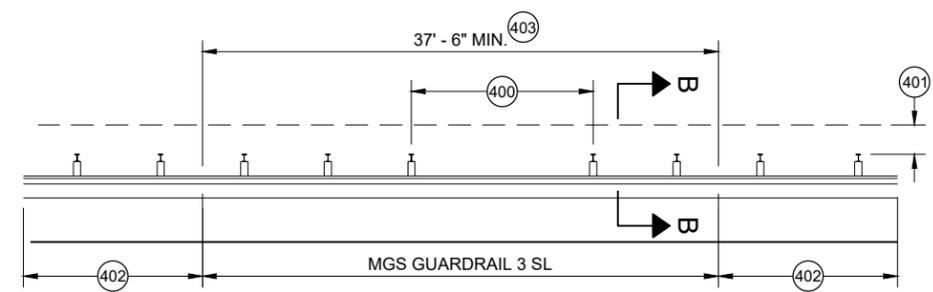
**MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION**



**MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD**

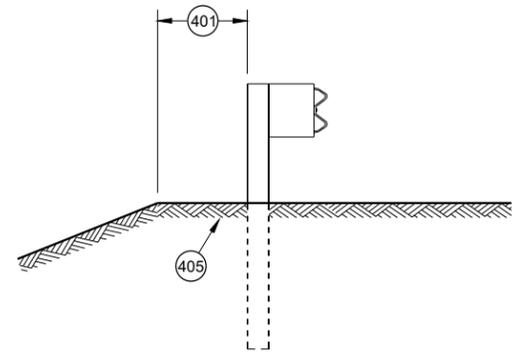


**MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL**

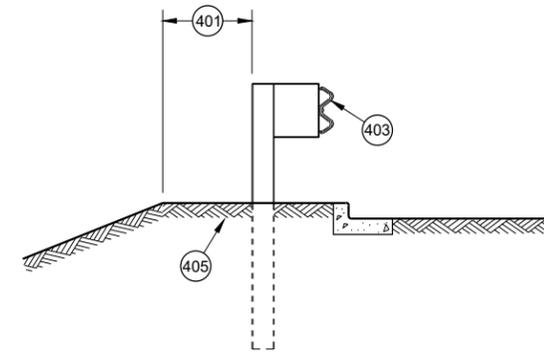


**MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)**

- (400) MAX SPAN 12' - 6"
- (401) 2' MIN.
- (402) MGS GUARDRAIL 3
- (403) NESTING BEAM GUARD
- (404) ASYMMETRIC TRANSITION
- (405) SOIL WELL DRAINED AND COMPACTED
- (406) SEE OTHER DRAWINGS IN THIS SDD
- (407) SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- (408) SEE SDD 14B44
- (409) SEE SDD 14B45
- (410) SEE SDD 14B47
- (411) MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



**SECTION A - A**



**SECTION B - B**

<b>MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

**GENERAL NOTES**

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
  - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
  - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
  - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
  - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

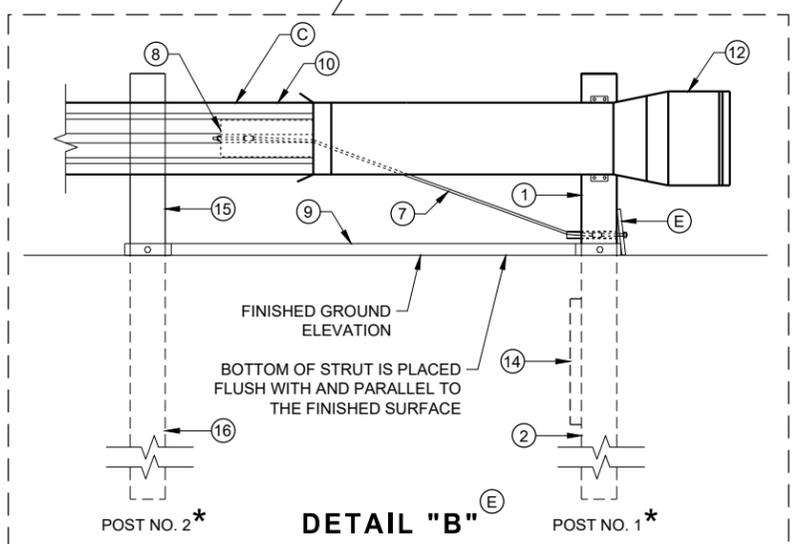
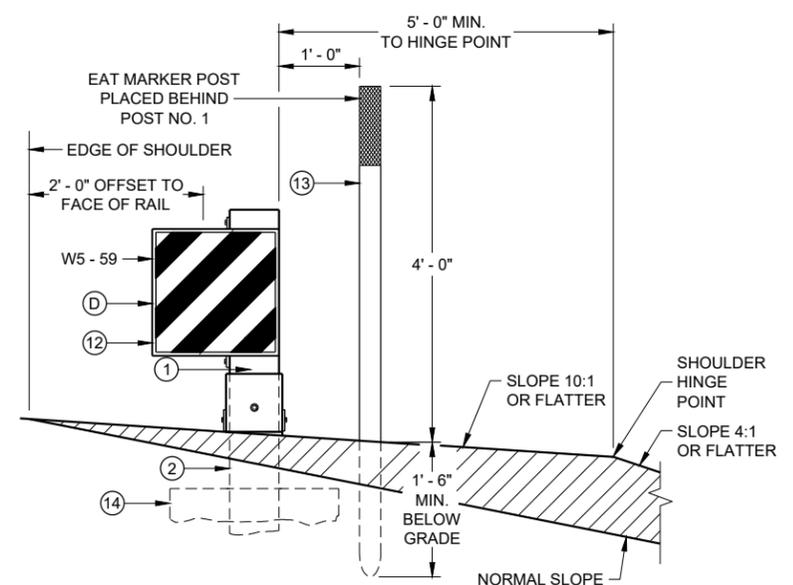
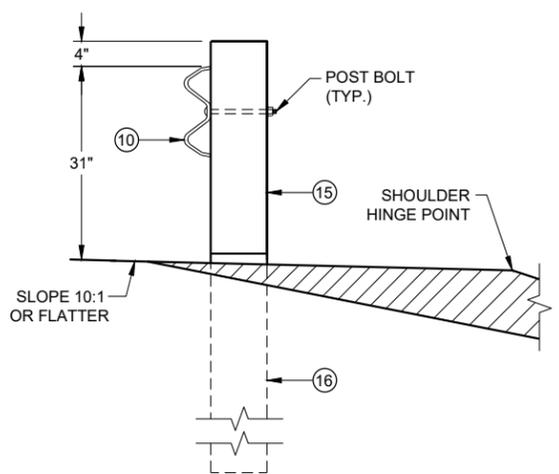
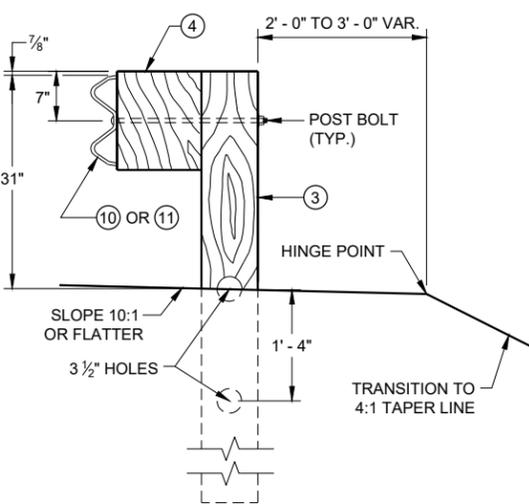
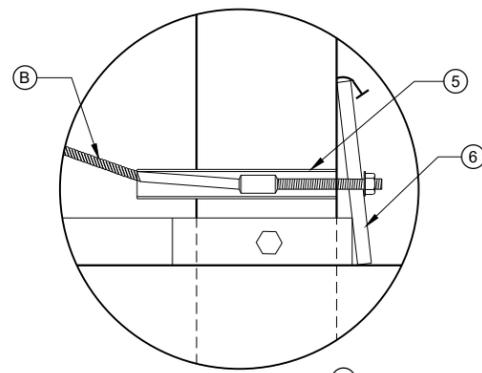
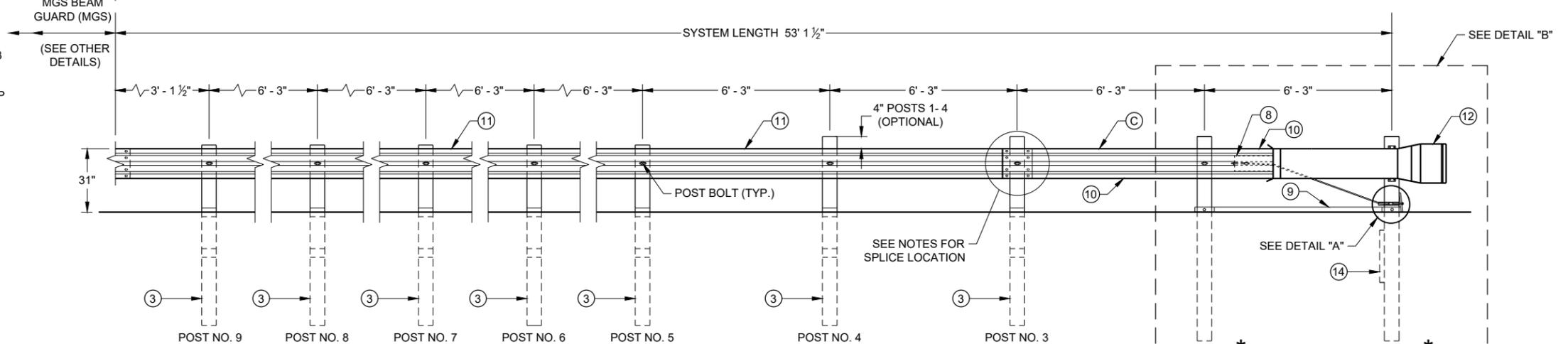
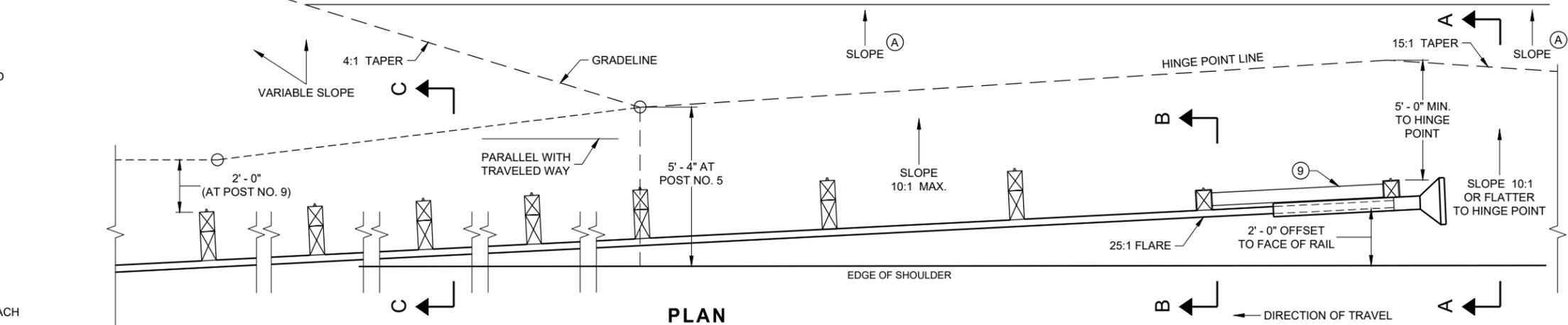
\* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

CLEAR ZONE LIMITS, EITHER AS SHOWN ELSEWHERE IN THE PLANS OR, IF NOT SHOWN ELSEWHERE IN THE PLANS, 15 FEET BEYOND THE HINGE POINT LINE



**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

6

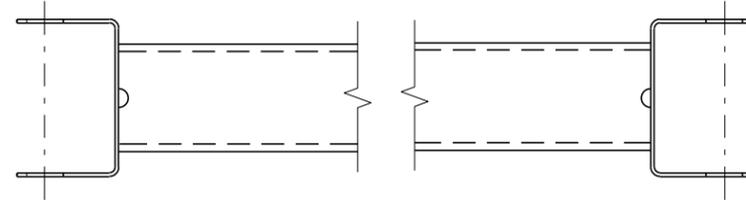
6

SDD 14B44 - 04a

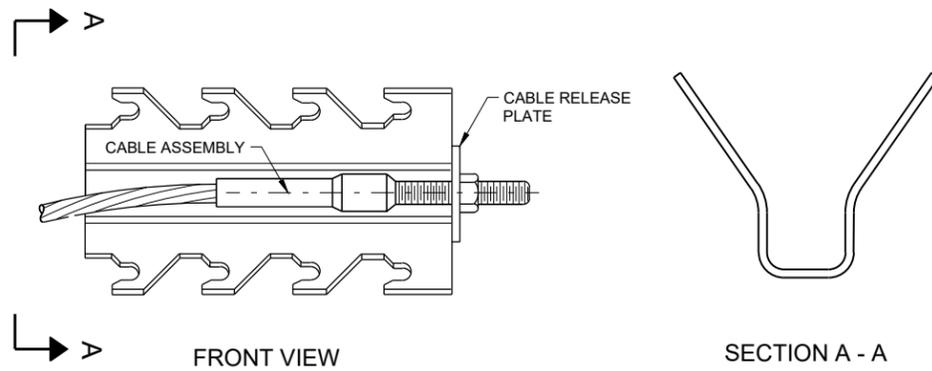
SDD 14B44 - 04a

**BILL OF MATERIALS**

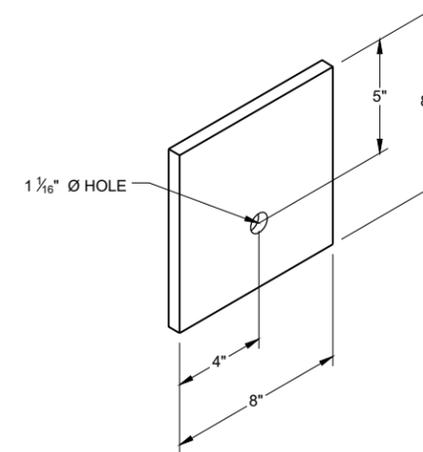
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



**GENERIC GROUND STRUT** ⑨ ⑤



**GENERIC ANCHOR CABLE BOX** ⑨ ⑤



**BEARING PLATE** ⑥ ⑤

6

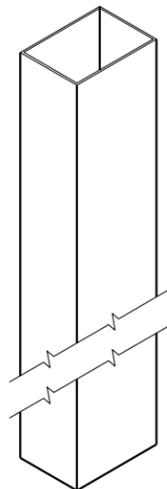
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SDD 14B44 - 04b

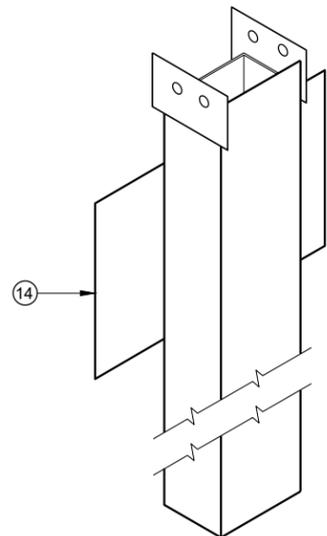
SDD 14B44 - 04b

**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

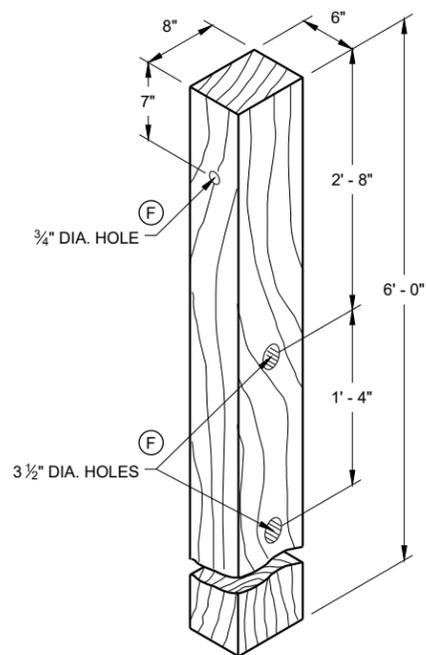
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



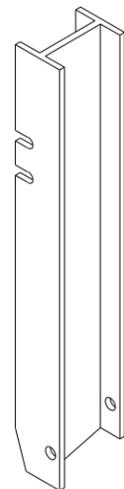
UPPER POST NO. 1 <sup>(1)</sup> (E)



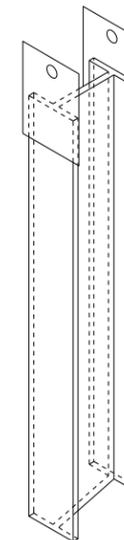
LOWER POST NO. 1 <sup>(2)</sup> (E)



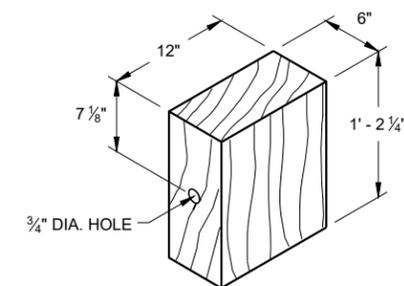
WOOD CRT POST <sup>(3)</sup> (E)  
POSTS NUMBER 3-9



UPPER POST NO. 2 <sup>(15)</sup> (E)

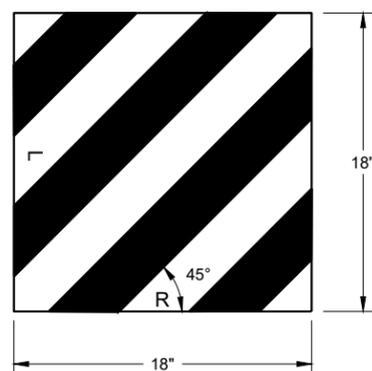


LOWER POST NO. 2 <sup>(16)</sup> (E)

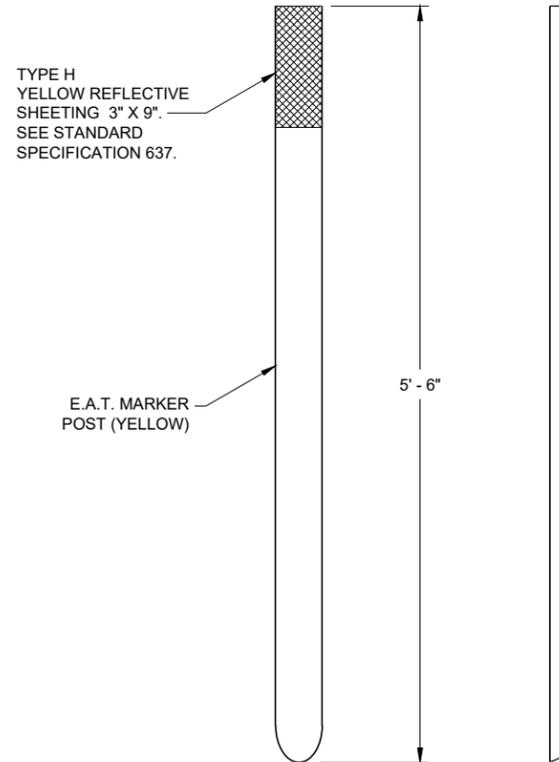


WOOD BLOCKOUT <sup>(4)</sup>  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

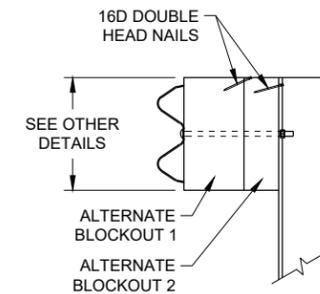
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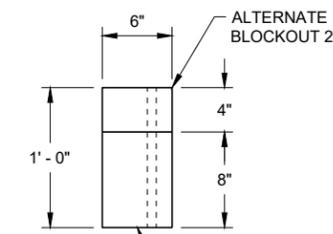
W5 - 59  
REFLECTIVE SHEETING DETAIL <sup>(E)</sup>



FRONT VIEW SIDE VIEW  
E.A.T. MARKER POST <sup>(13)</sup>



SIDE VIEW



TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

6

SDD 14B44 - 04c

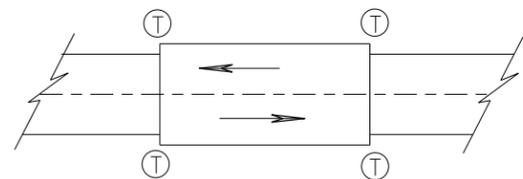
SDD 14B44 - 04c

**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

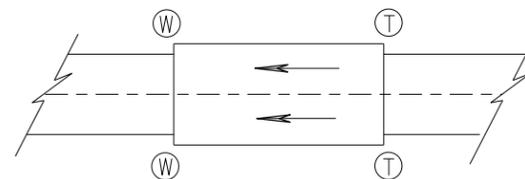
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018 DATE /S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR

FHWA



**TWO WAY TRAFFIC**



**ONE WAY TRAFFIC**

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

**TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE**

**GENERAL NOTES**

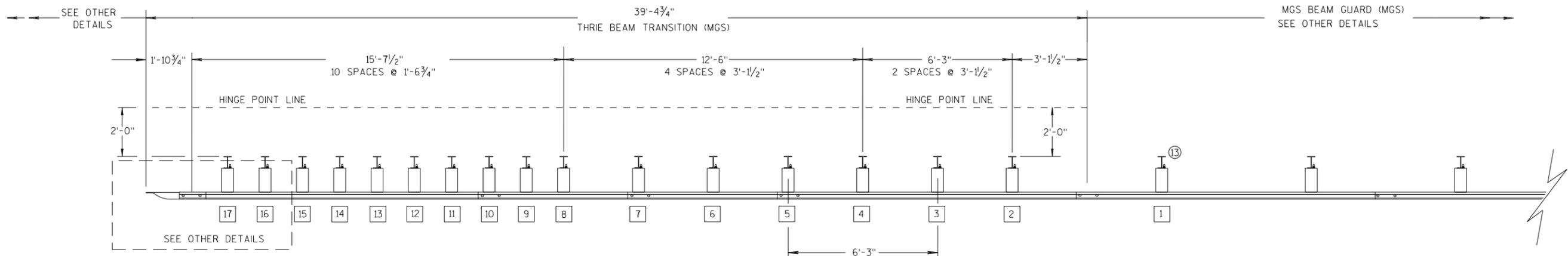
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

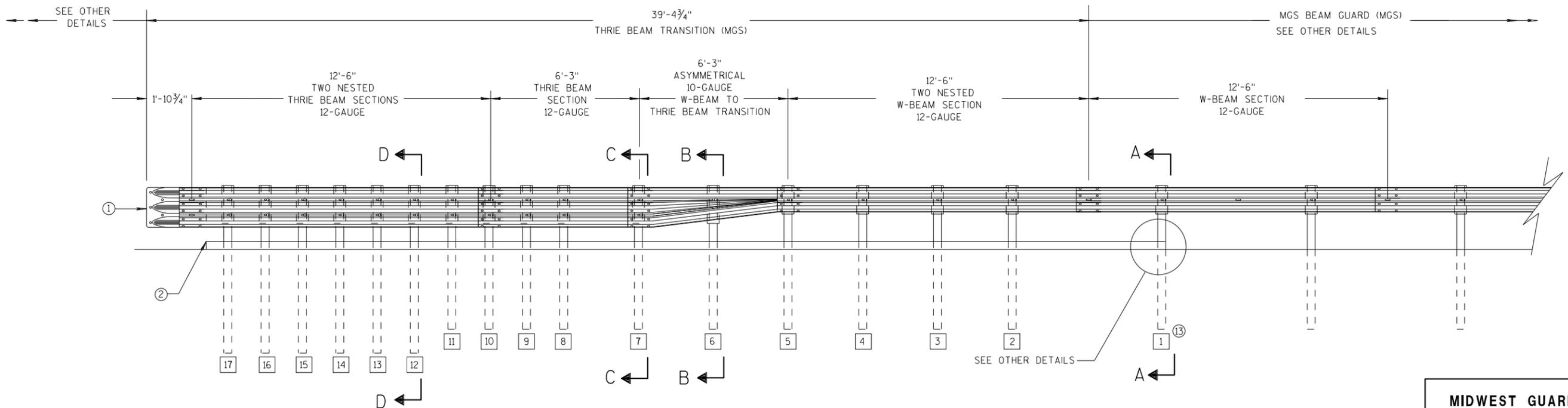
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



**PLAN VIEW**



**ELEVATION VIEW**

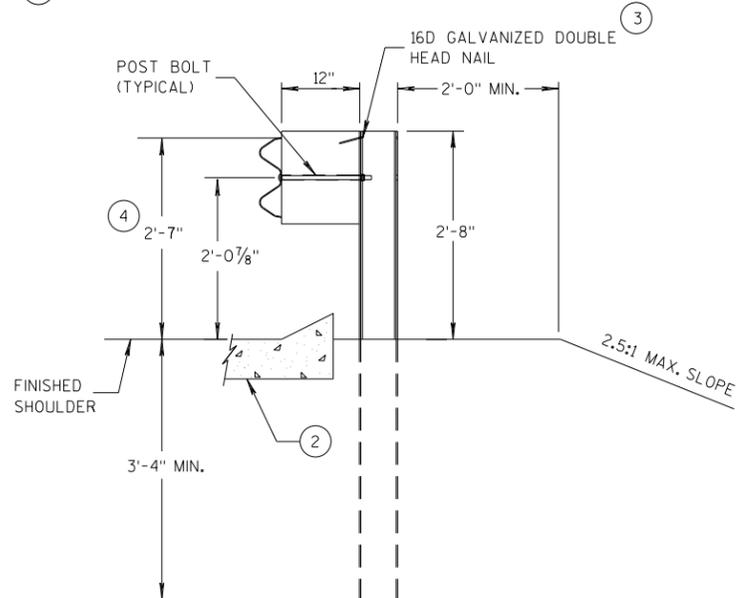
**MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION**

**MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)**

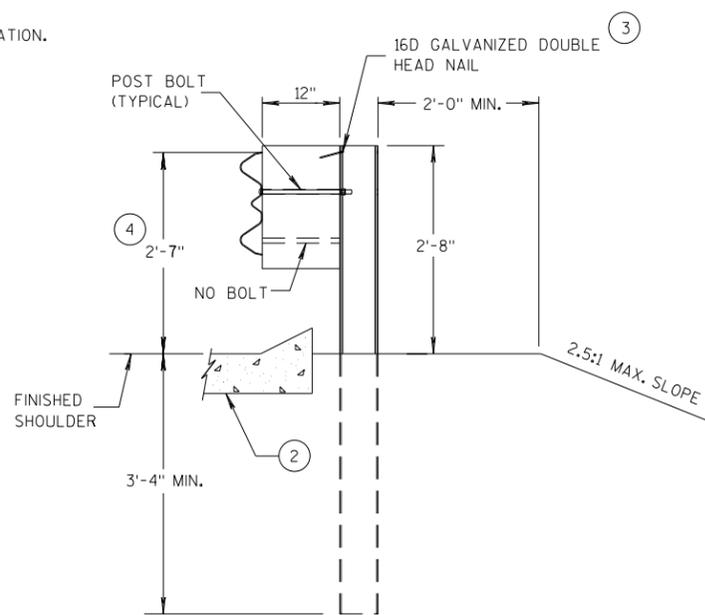
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

**GENERAL NOTES**

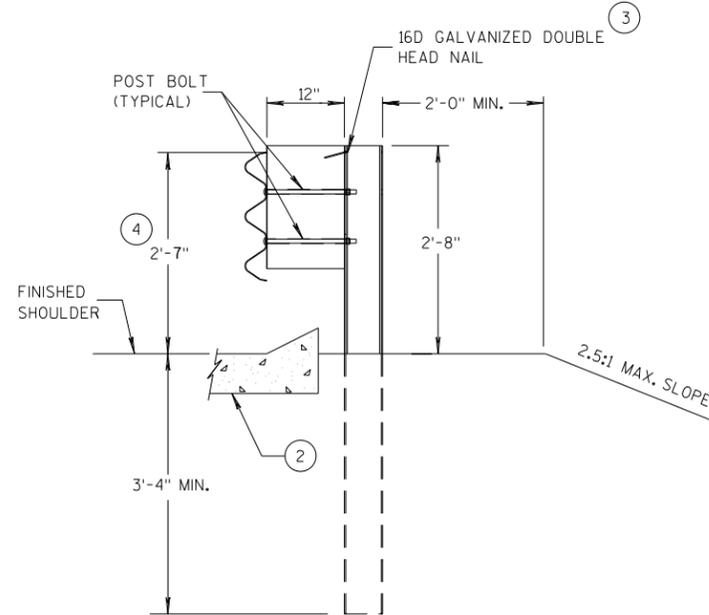
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



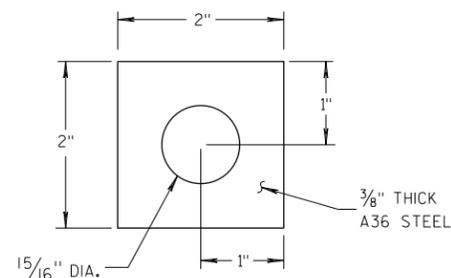
**SECTION A-A  
POSTS 1-5**



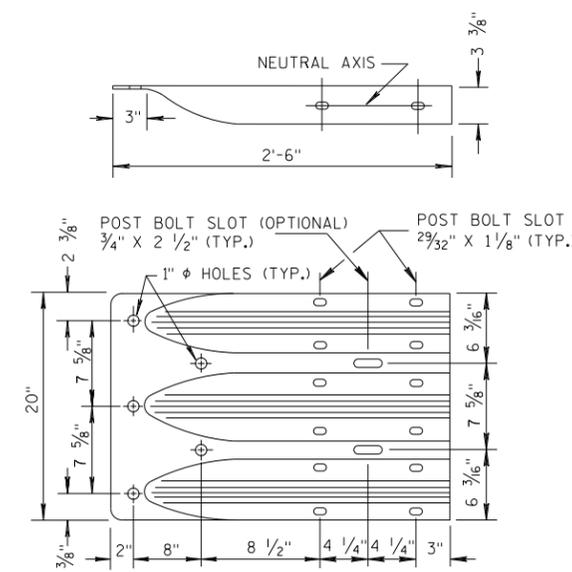
**SECTION B-B  
POST 6**



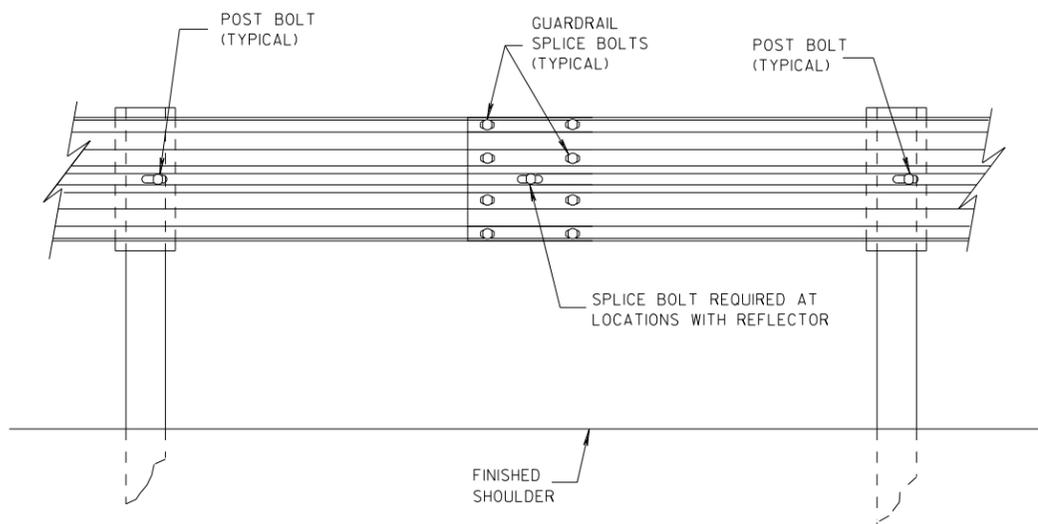
**SECTION C-C  
POSTS 7-11**



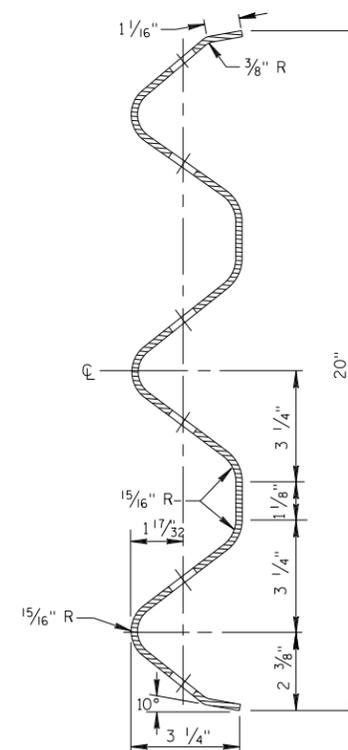
**PLATE WASHER DETAIL**



**THRIE BEAM  
TERMINAL CONNECTOR**



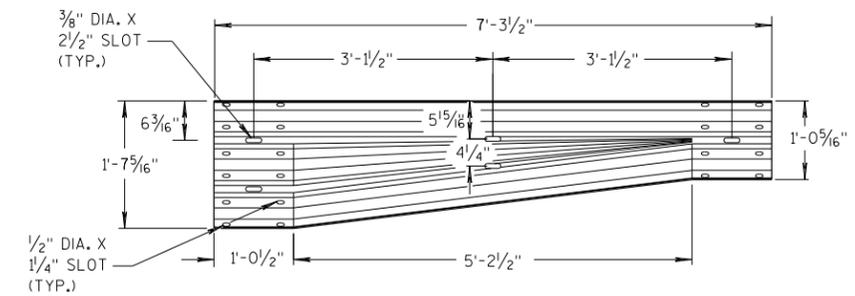
**SPLICE DETAIL**



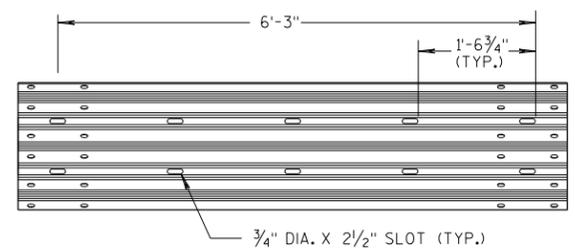
**SECTION THRU THRIE  
BEAM RAIL ELEMENT**

**MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)**

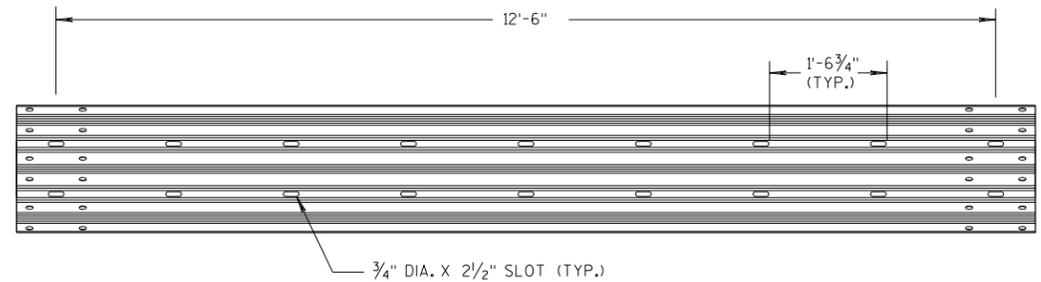
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



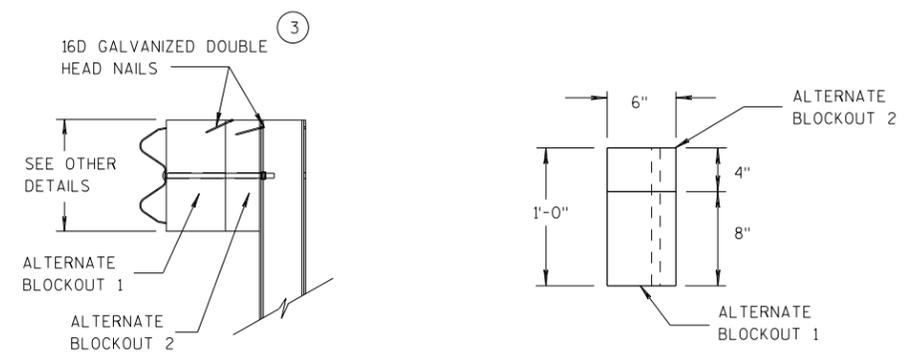
**W-BEAM TO THRIE BEAM TRANSITION SECTION**



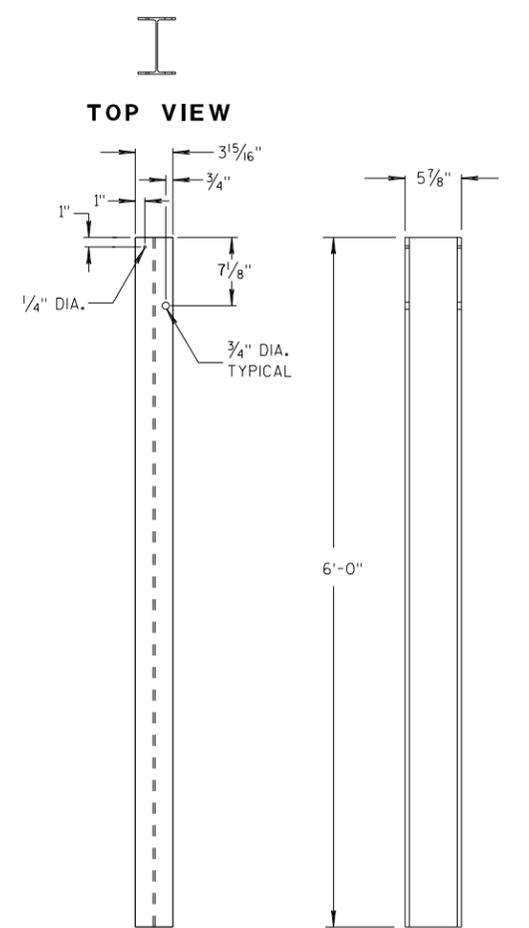
**6'-3\"/>**



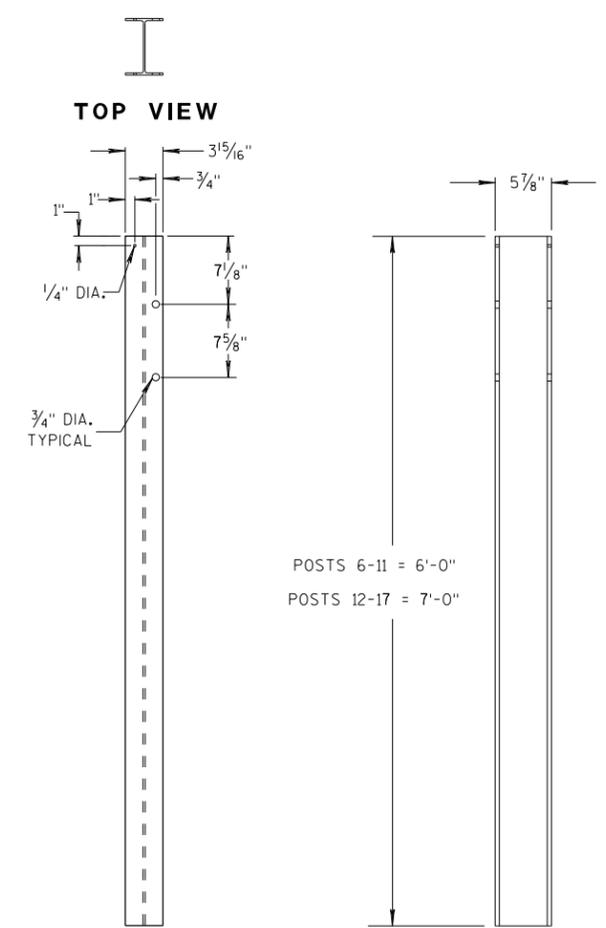
**12'-6\"/>**



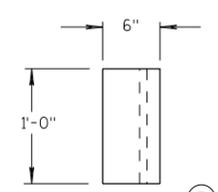
**ALTERNATE WOOD BLOCKOUT DETAIL**



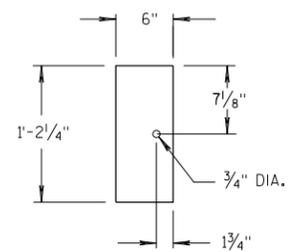
**STEEL POSTS 1-5**



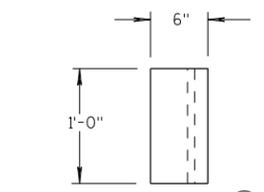
**STEEL POSTS 6-17**



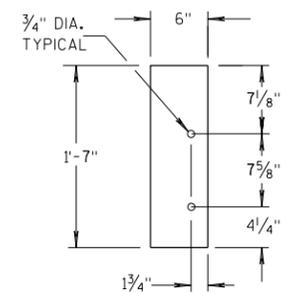
**TOP VIEW**



**FRONT VIEW  
BLOCKOUT  
POSTS 1-5**



**TOP VIEW**



**FRONT VIEW  
BLOCKOUT  
POSTS 6-17**

**GENERAL NOTES**

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)**

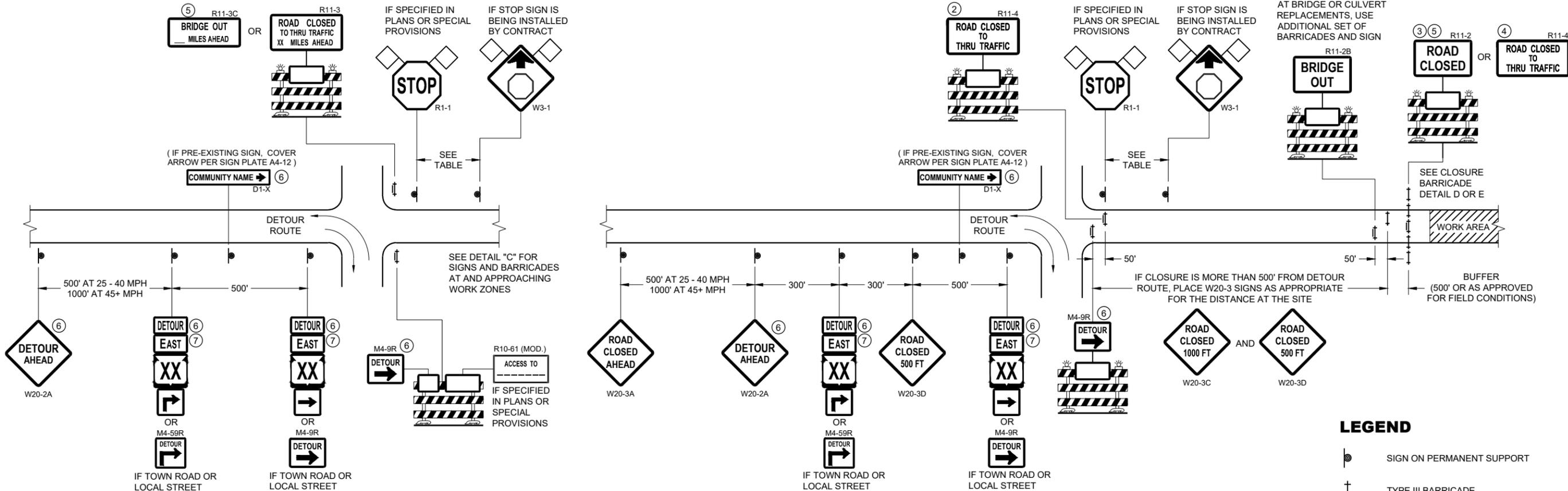
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

6

6

S.D.D. 14 B 45-5c

S.D.D. 14 B 45-5c



**DETAIL A  
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

**DETAIL B  
MAINLINE CLOSURE WITH POSTED DETOUR**

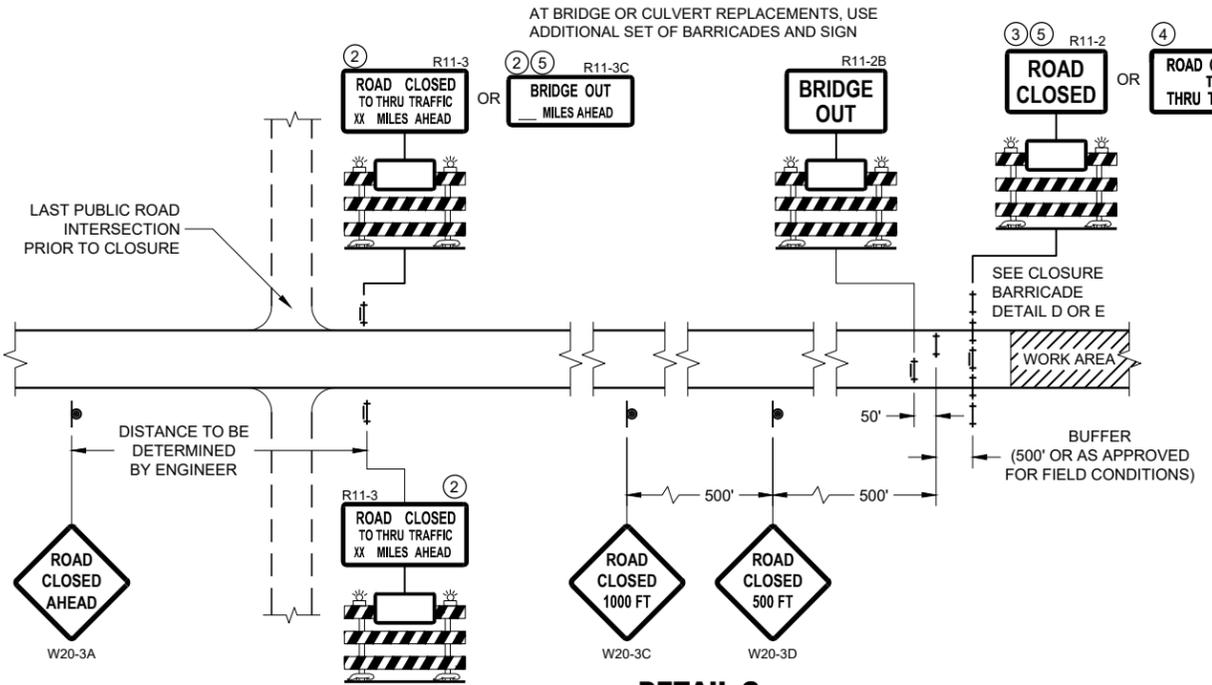
WORK ZONE LESS THAN 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

**LEGEND**

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)
- M4 - 8
- M3 - X
- M1 - 4 OR M1 - 6 OR M1 - 5A
- M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

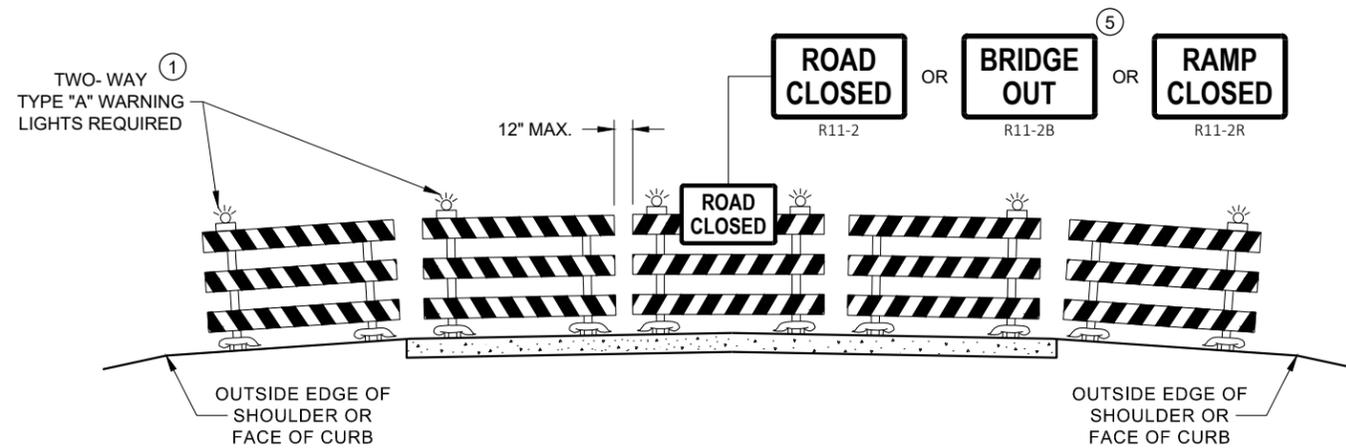


**DETAIL C  
MAINLINE CLOSURE, NO POSTED DETOUR**

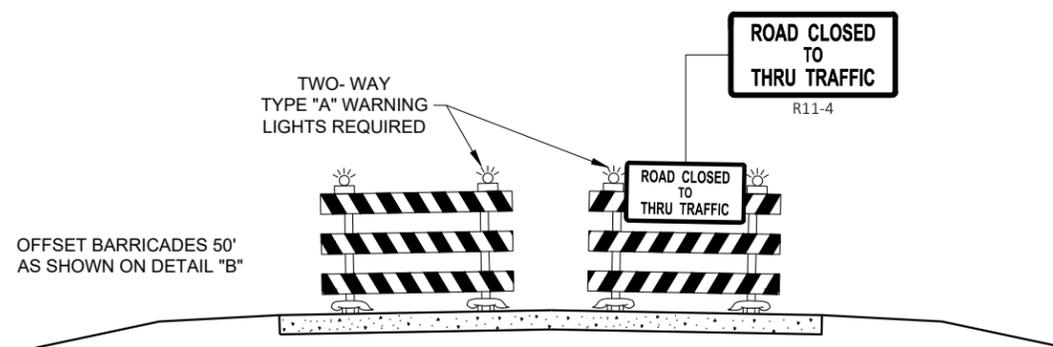
**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE DATE WORK ZONE ENGINEER  
FHWA



**DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW**



**DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

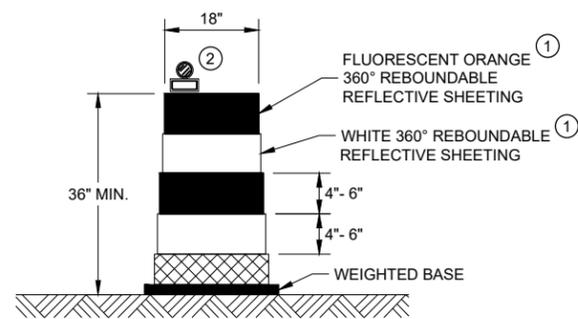
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS  
FOR  
VARIOUS CLOSURES**

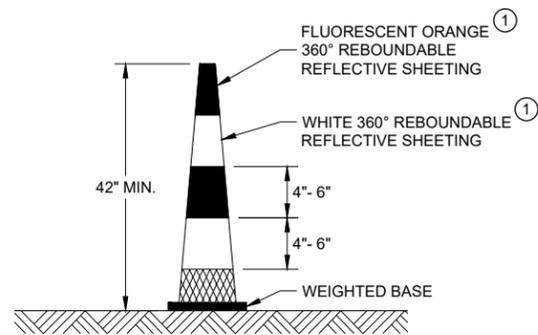
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA

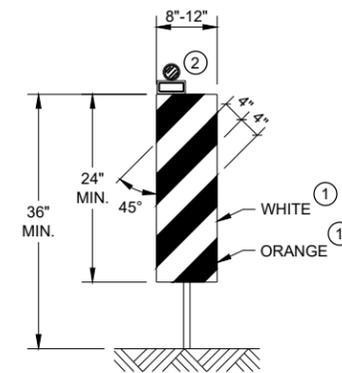


**DRUM**



**42" CONE**

DO NOT USE IN TAPERS  
1/2 SPACING OF DRUMS

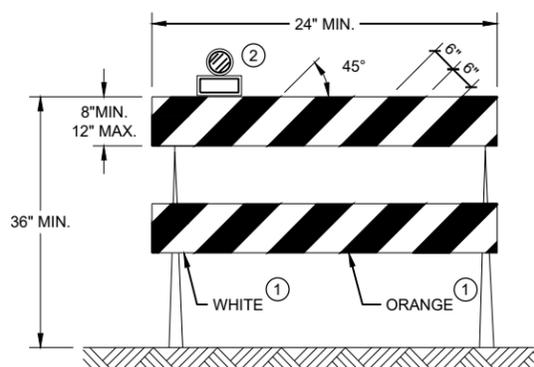


**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

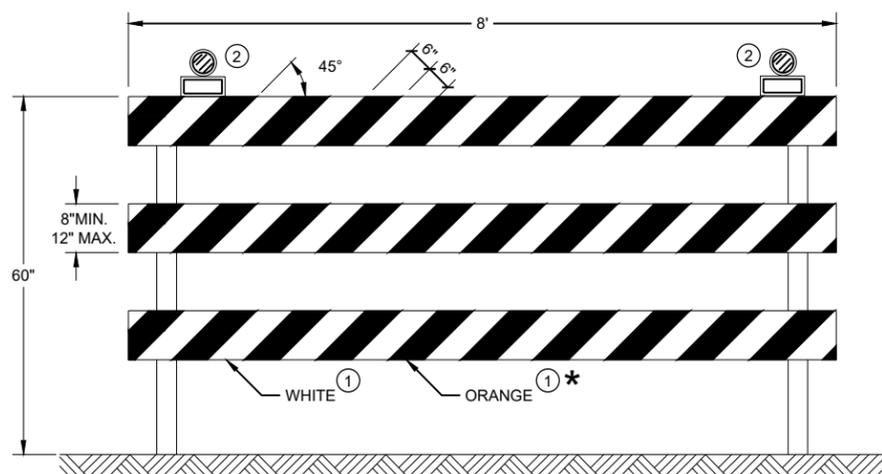
**GENERAL NOTES**

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

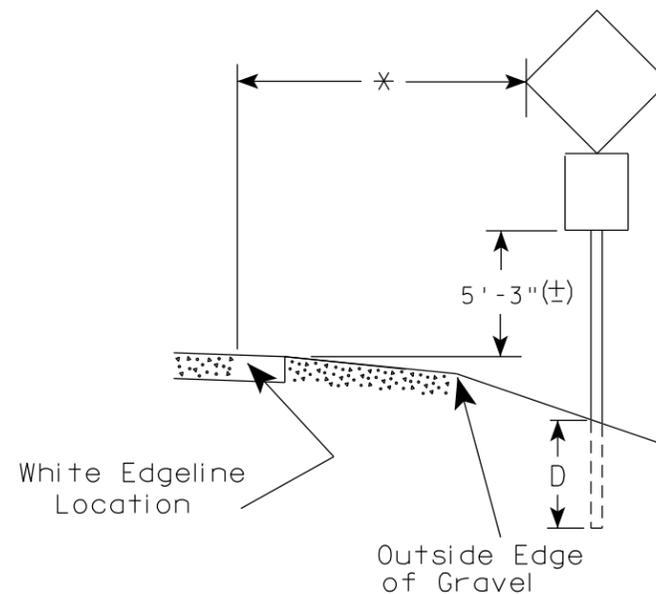
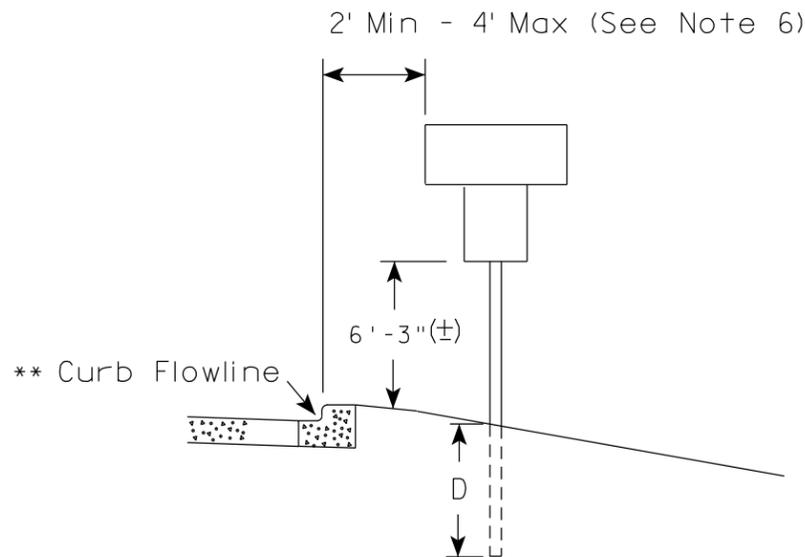
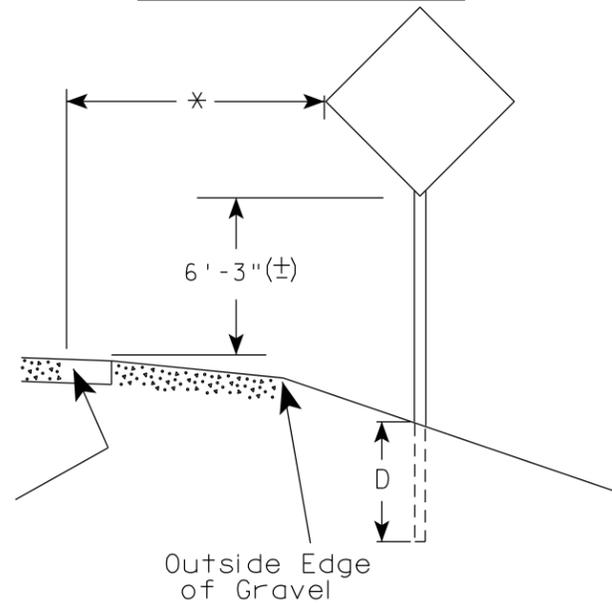
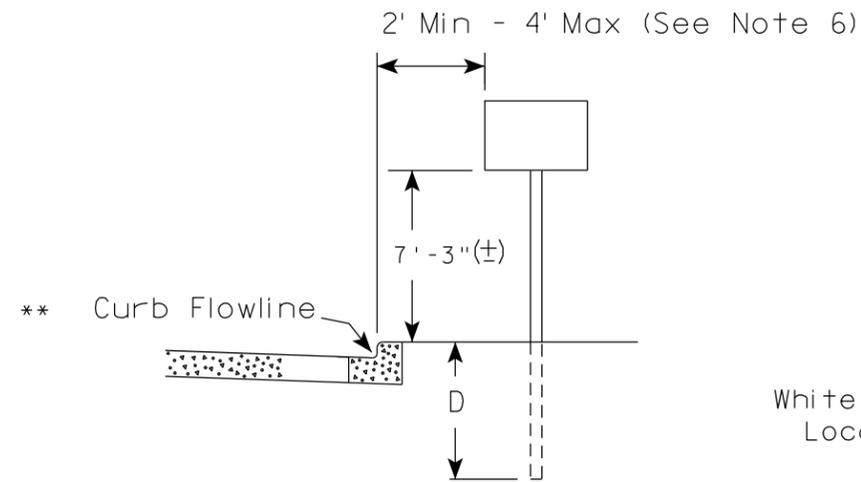
**CHANNELIZING DEVICES  
DRUMS, CONES, BARRICADES  
AND VERTICAL PANELS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2021 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

URBAN AREA

RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

- GENERAL NOTES**
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
  2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.  
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
  3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
  4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
  5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
  6. The (±) tolerance for mounting height is 3 inches.
  7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

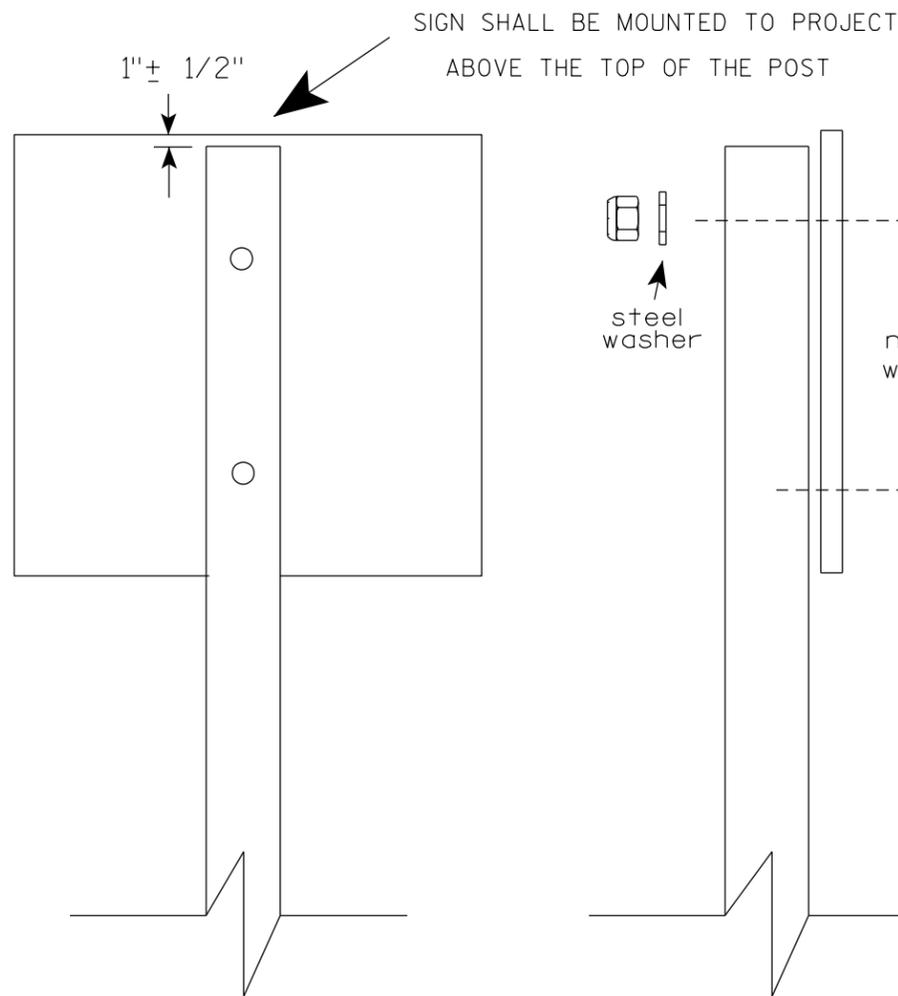
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/13/2020 PLATE NO. A4-3.22



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

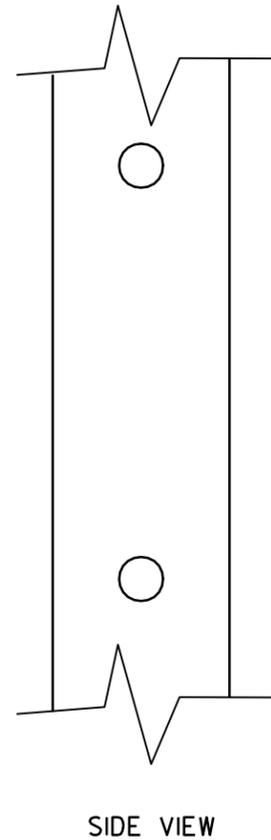
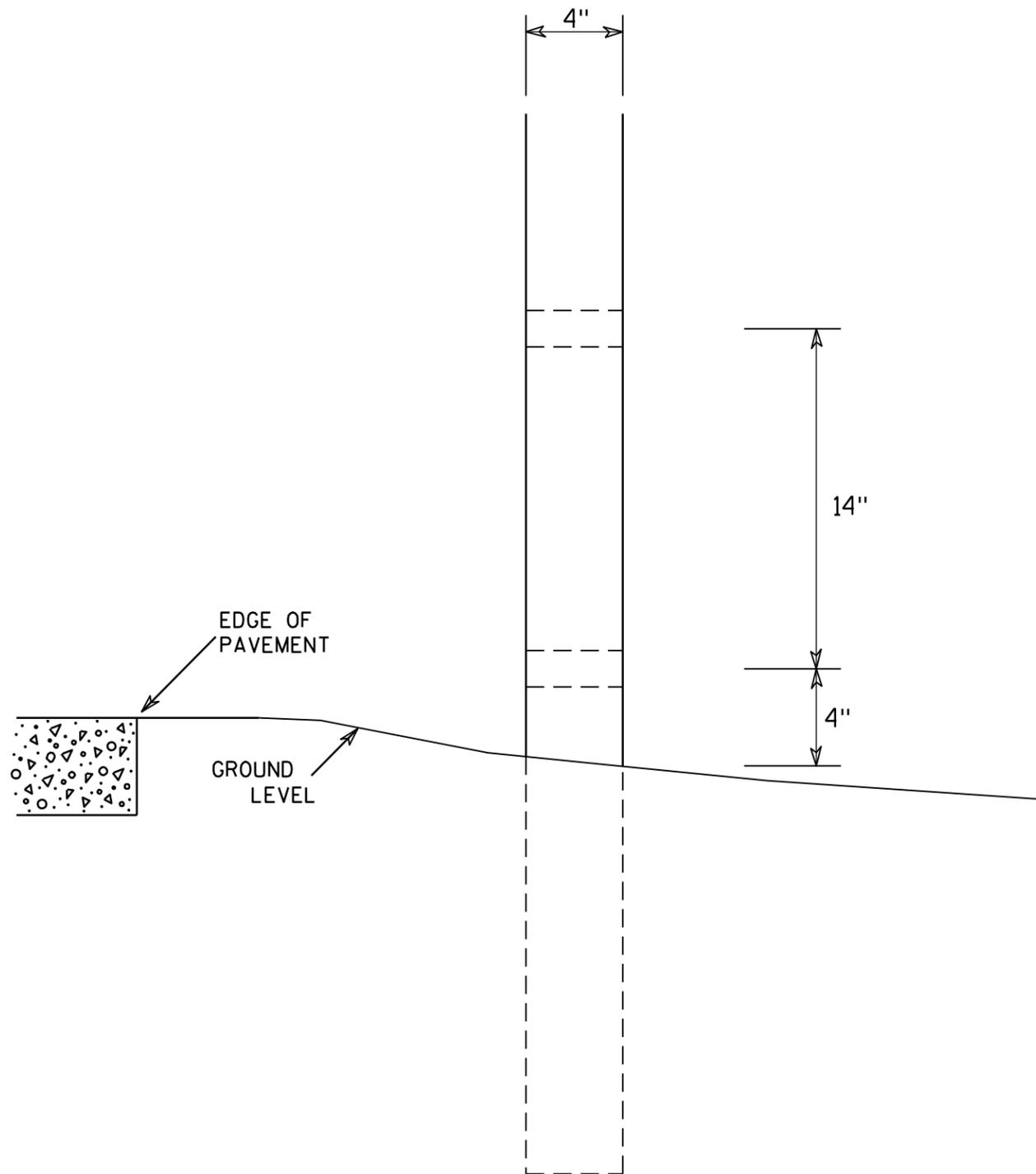
- Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)  
3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)  
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
- 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9



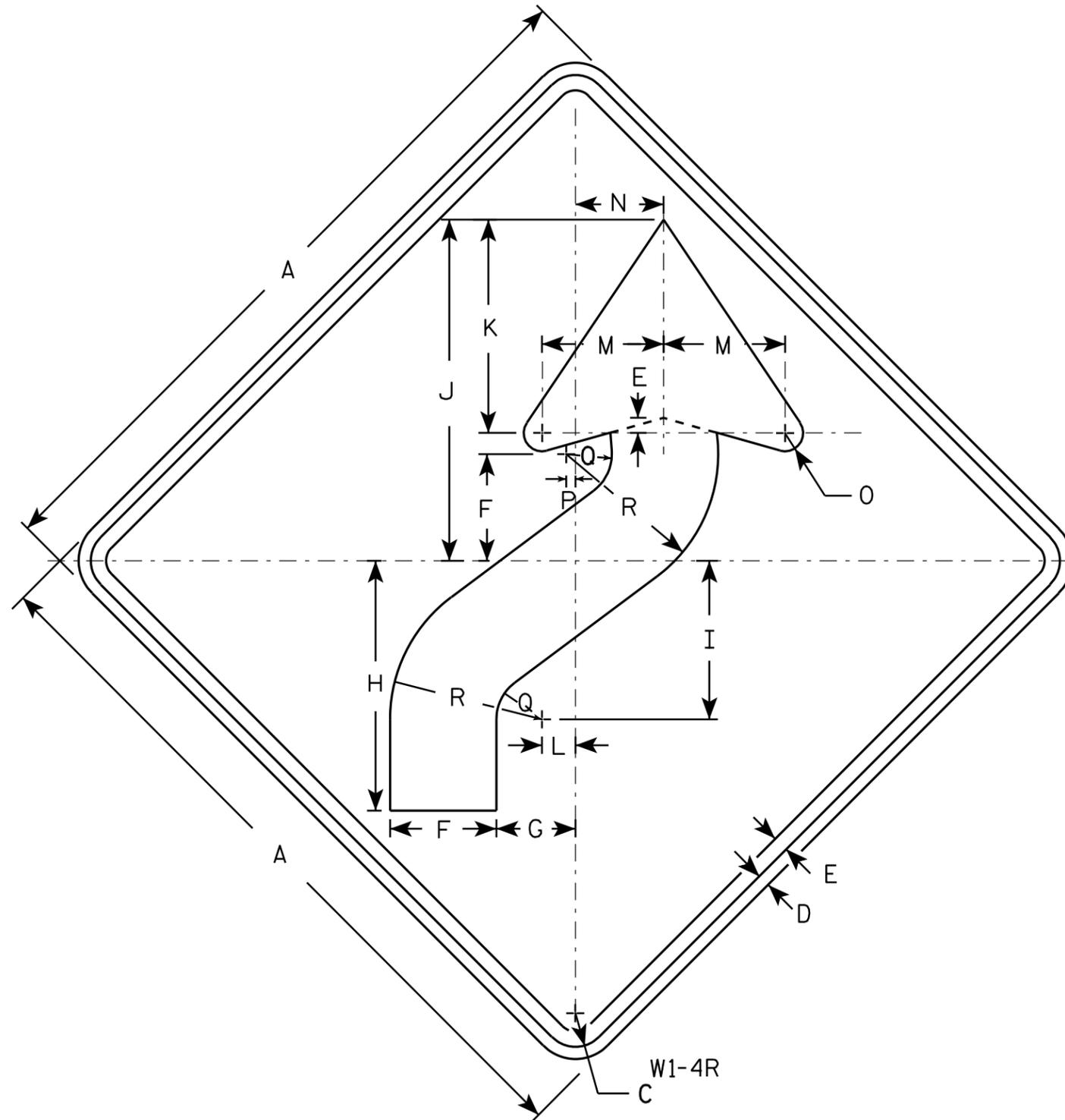
GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

7

<b>4 X 6 WOOD POST MODIFICATIONS</b>	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W1-4L is the same as W1-4R except the arrow is reversed along the vertical centerline.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	3 1/2	2 5/8	8 1/4	5 1/4	11 1/4	7	1 1/8	4	3	5/8	1/4	1 1/2	5									4.0
2S	30		1 3/8	1/2	5/8	4 3/8	3 1/4	10 1/4	6 1/2	14	8 3/4	1 3/8	5	3 5/8	3/4	3/8	1 7/8	6 1/4									6.25
2M	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
3	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
4	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
5	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0

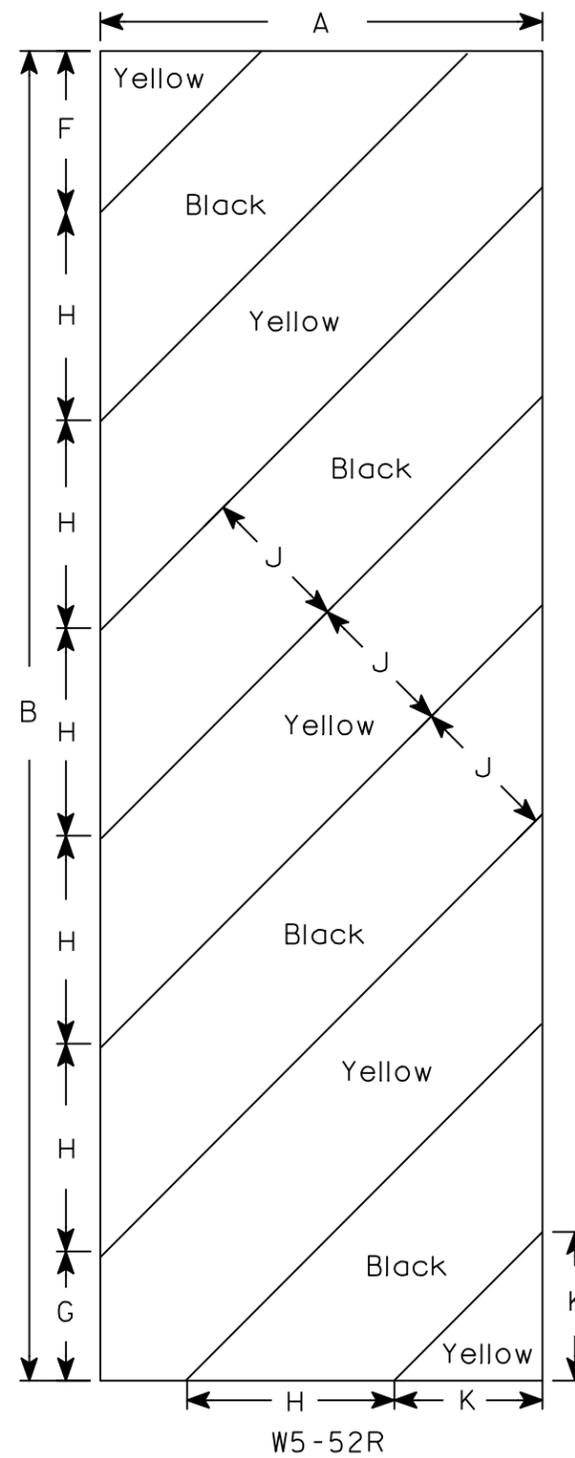
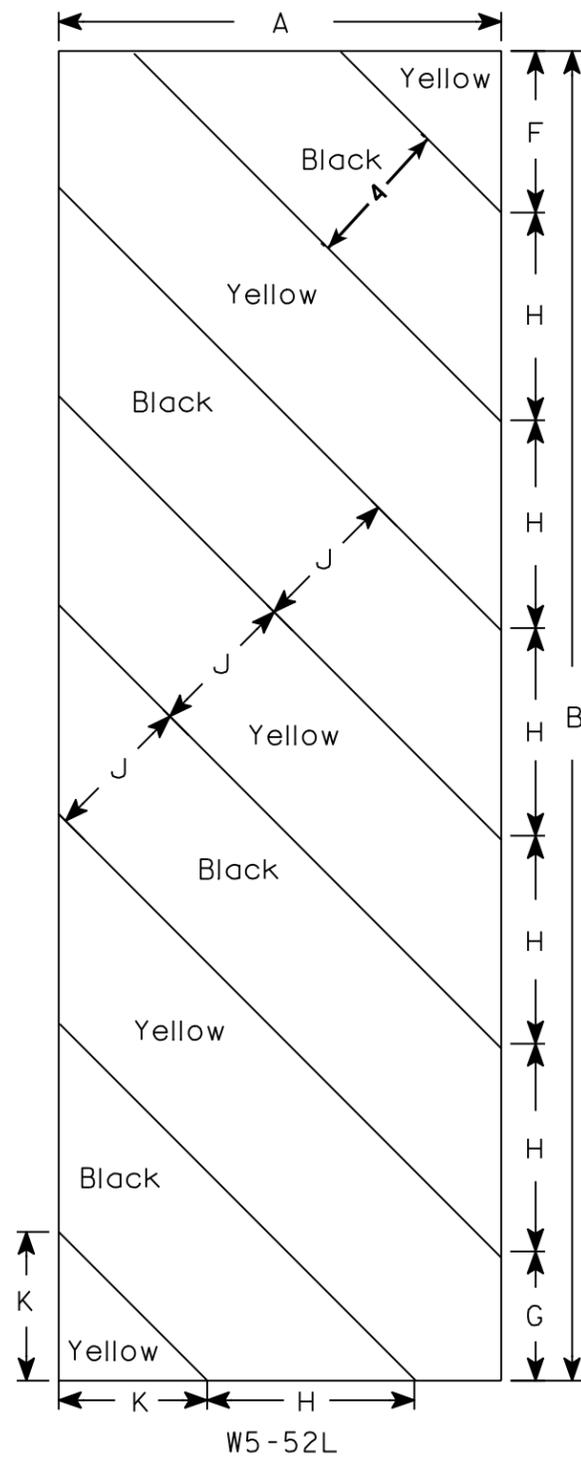
STANDARD SIGN  
W1-4

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Raub*  
for State Traffic Engineer

DATE 5/17/12 PLATE NO. W1-4.11

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

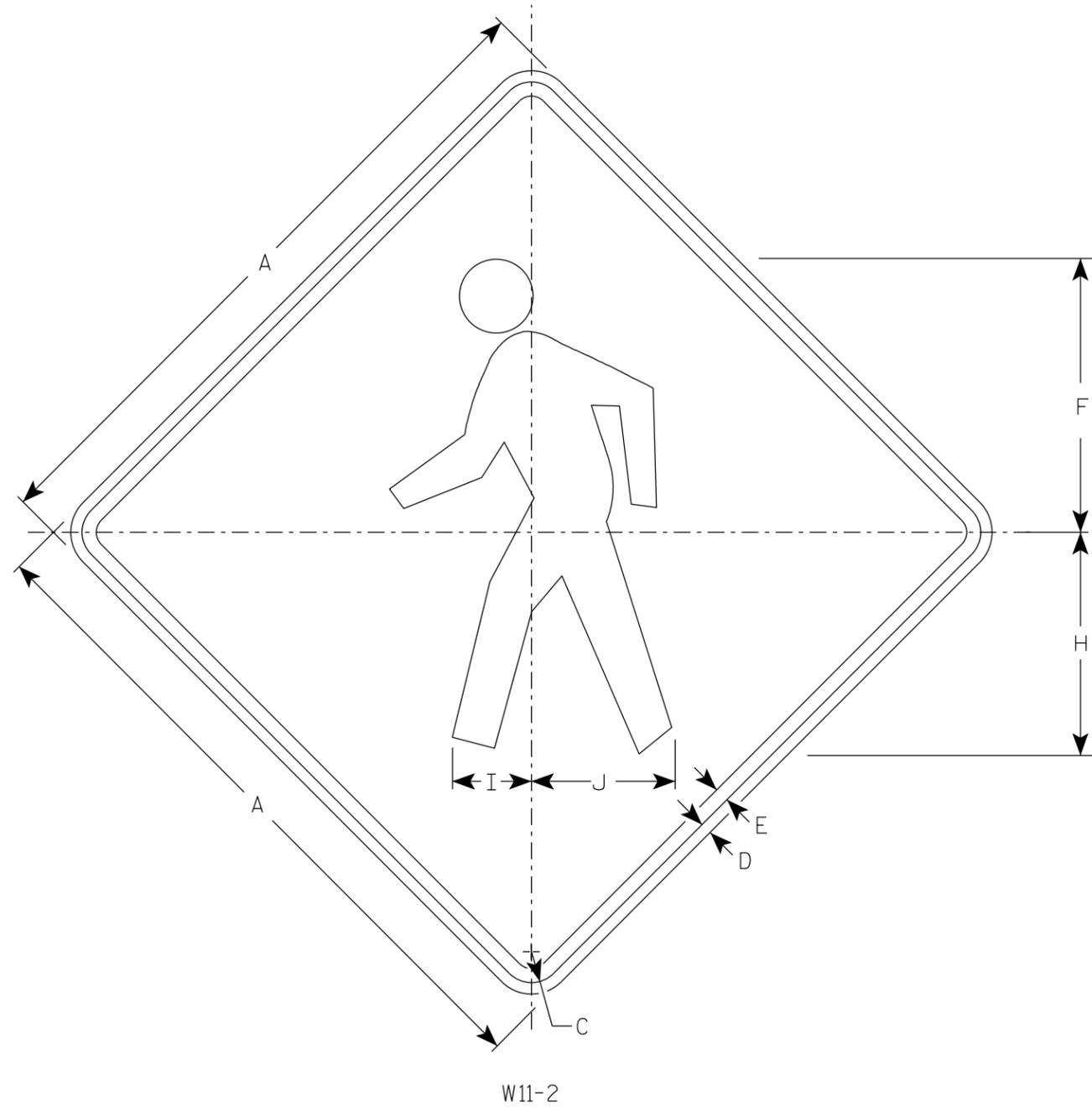
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E

NOTES

1. Sign is Type II - Type F Reflective
2. Color:  
     Background - Yellow  
     Message - Black



W11-2

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	9 3/4		7 7/8	2 7/8	5 1/8																	4.0
2S	30		1 3/8	1/2	5/8	12 1/8		9 7/8	3 1/2	6 3/8																	6.25
2M	36		1 5/8	5/8	3/4	14 1/2		11 7/8	4 1/4	7 5/8																	9.0
3	36		1 5/8	5/8	3/4	14 1/2		11 7/8	4 1/4	7 5/8																	9.0
4	48		2 1/4	3/4	1	19 3/8		15 3/4	5 5/8	10 1/4																	16.0
5																											

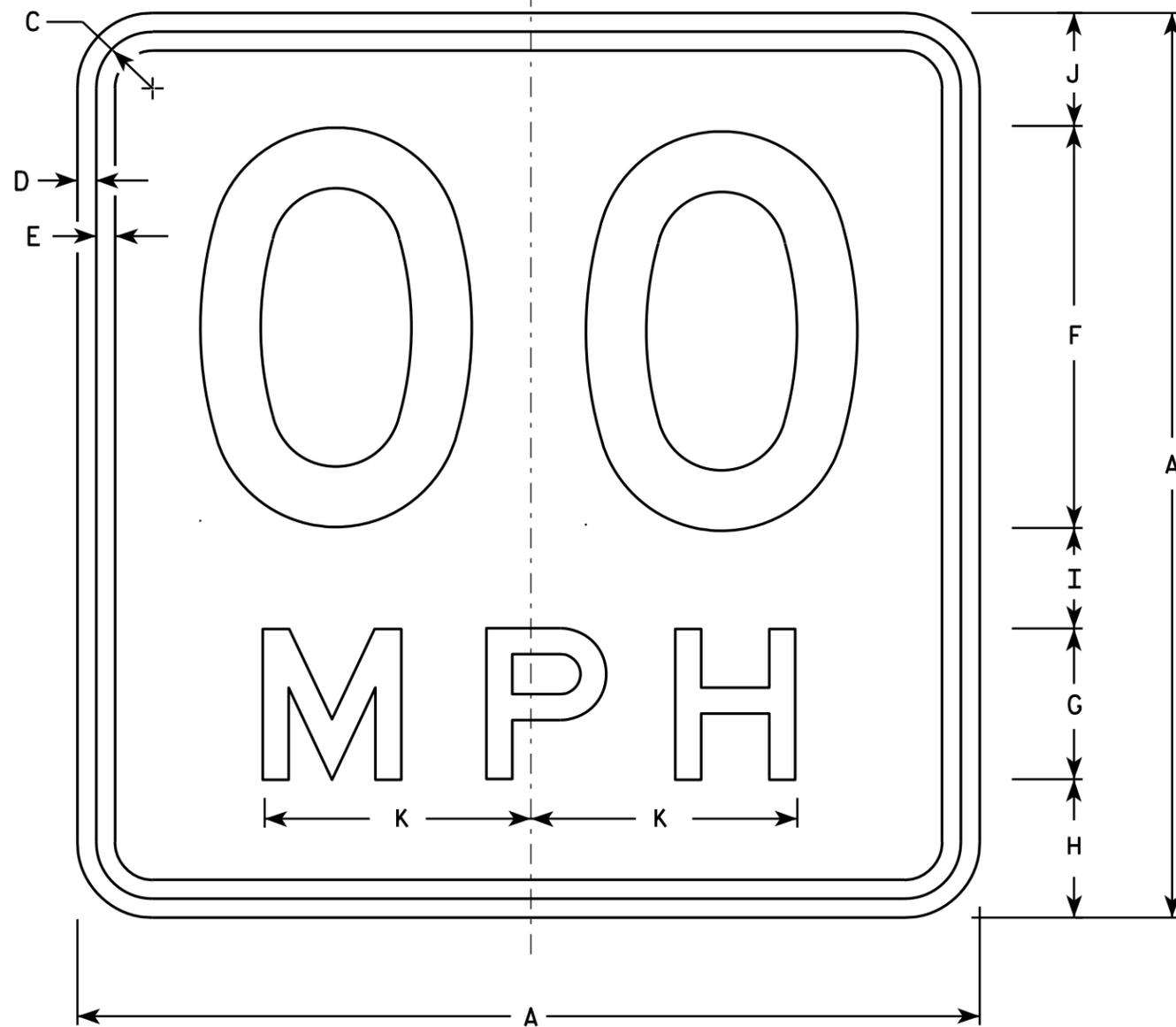
STANDARD SIGN  
W11-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*  
for State Traffic Engineer

DATE 4/8/2020 PLATE NO. W11-2.8

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ **E**



**NOTES**

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - See Note 6
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically space about centerline to achieve proper balance.
6. Line 1 is Series D  
Line 2 is Series E

W13-1

\* For 30" x 30" Warning Signs, use 18" x 18" W13-1 signs.  
For 36" x 36" Warning Signs, use 24" x 24" W13-1 signs.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
* 2S	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
* 2M	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
3	24		1 1/8	3/8	1/2	10	4	4	2 3/4	3 1/4	6 5/8																4.00
4	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
5	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00

STANDARD SIGN  
W13-1

WISCONSIN DEPT OF TRANSPORTATION  
APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 5/31/12 PLATE NO. W13-1.16

NOTES

1. Sign is Type II - Type F Reflective
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - C



W16-9P

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	1 1/8	3/8	3/8	5	3 1/2	3 1/8	17 3/4																		2.0
2M	30	18	1 1/8	3/8	1/2	7	5 1/2	2 3/4	24 1/2																		3.75
3	30	18	1 1/8	3/8	1/2	7	3 1/2	2 3/4	24 1/2																		3.75
4	48	24	1 3/8	1/2	5/8	10	7	6 1/8	35 3/4																		8.0
5																											

STANDARD SIGN  
W16-9P

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
State Traffic Engineer

DATE 3/7/19 PLATE NO. W16-9P.7

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**

7

7

**DESIGN DATA**

**LIVE LOADS:**  
 DESIGN LOADING = HL-93  
 INVENTORY RATING FACTOR = 1.01  
 OPERATING RATING FACTOR = 1.44  
 MAX. STD. PERMIT VEHICLE LOAD = 250 KIPS

STRUCTURE IS DESIGNED FOR FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT

**MATERIAL PROPERTIES:**

CONCRETE MASONRY SLAB & PARAPETS --- F'C = 4,000 PSI  
 BAR STEEL REINFORCEMENT (GRADE 60) --- F<sub>y</sub> = 60,000 PSI  
 CONCRETE MASONRY OTHER ----- F'C = 3,500 PSI

**FOUNDATION DATA**

ABUTMENTS TO BE SUPPORTED ON 16" DIA. AUGERED CAST PILING AUGERED TO EL. 1093.5 WITH A MINIMUM BEARING VALUE OF 70 TONS PER PILE. ESTIMATED 40'-0" LONG.

**TRAFFIC DATA**

A.D.T. (2018) = 201  
 A.D.T. (2038) = 220  
 R.D.S. = 30 MPH

**HYDRAULIC DATA**

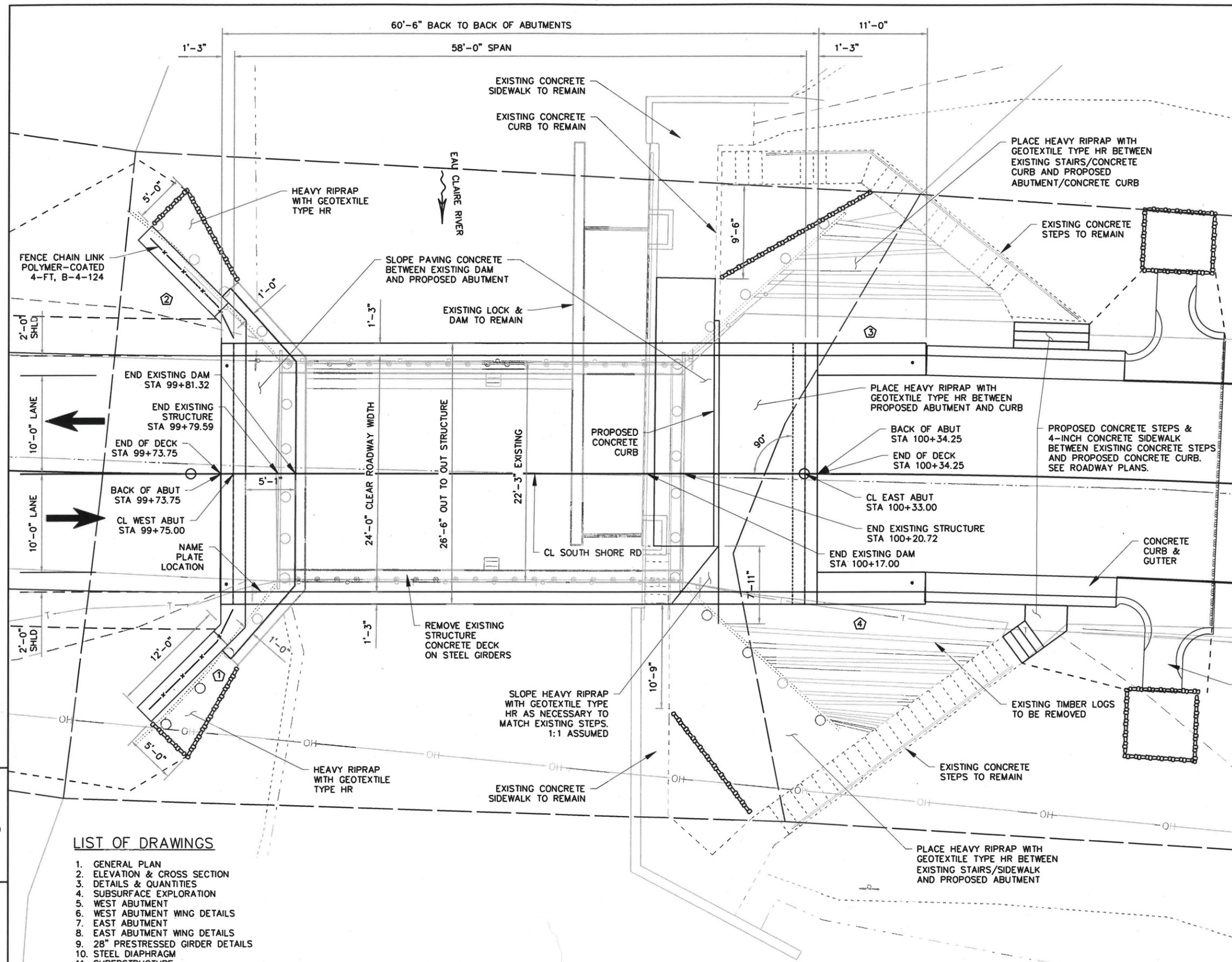
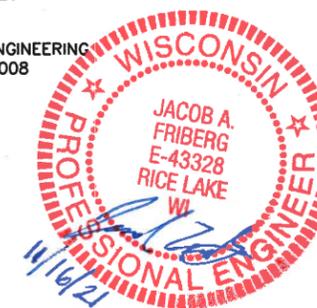
**100 YEAR FREQUENCY**  
 Q100 = NA CFS  
 VEL. = NA FPS  
 HW100 ELEV. = 1128 (UPSTREAM OF DAM)  
 HW100 ELEV. = 1124 (DOWNSTREAM OF DAM)  
 WATERWAY AREA = 430 SF  
 DRAINAGE AREA = NA SQ.MI.  
 ROADWAY OVERTOPPING = NA  
 SCOUR CODE = 8

**2 YEAR FREQUENCY**  
 Q2 = NA CFS  
 VEL. = NA FPS  
 HW2 ELEV. = NA

**CONTACTS**

**BRIDGE OFFICE:**  
 CONTACT: AARON BONK  
 PHONE: (608) 261-0261

**CONSULTANT:**  
 CONTACT: COOPER ENGINEERING  
 PHONE: (715) 234-7008



**LIST OF DRAWINGS**

1. GENERAL PLAN
2. ELEVATION & CROSS SECTION
3. DETAILS & QUANTITIES
4. SUBSURFACE EXPLORATION
5. WEST ABUTMENT
6. WEST ABUTMENT WING DETAILS
7. EAST ABUTMENT
8. EAST ABUTMENT WING DETAILS
9. 28" PRESTRESSED GIRDER DETAILS
10. STEEL DIAPHRAGM
11. SUPERSTRUCTURE
12. SUPERSTRUCTURE DETAILS
13. VERTICAL FACE PARAPET "A"
14. COMBINATION RAIL TYPE "C1" DETAILS
15. FENCE DETAILS

**PLAN VIEW B-4-124**  
 SINGLE SPAN 28" PRESTRESSED GIRDER

\* PROVIDE FOR THREE BEAM GUARD RAIL ATTACHMENT. AT UNUSED ANCHOR ASSEMBLIES CAULK HOLES SHUT WITH "100% SILICONE CAULK."

◇ INDICATES WING NUMBER

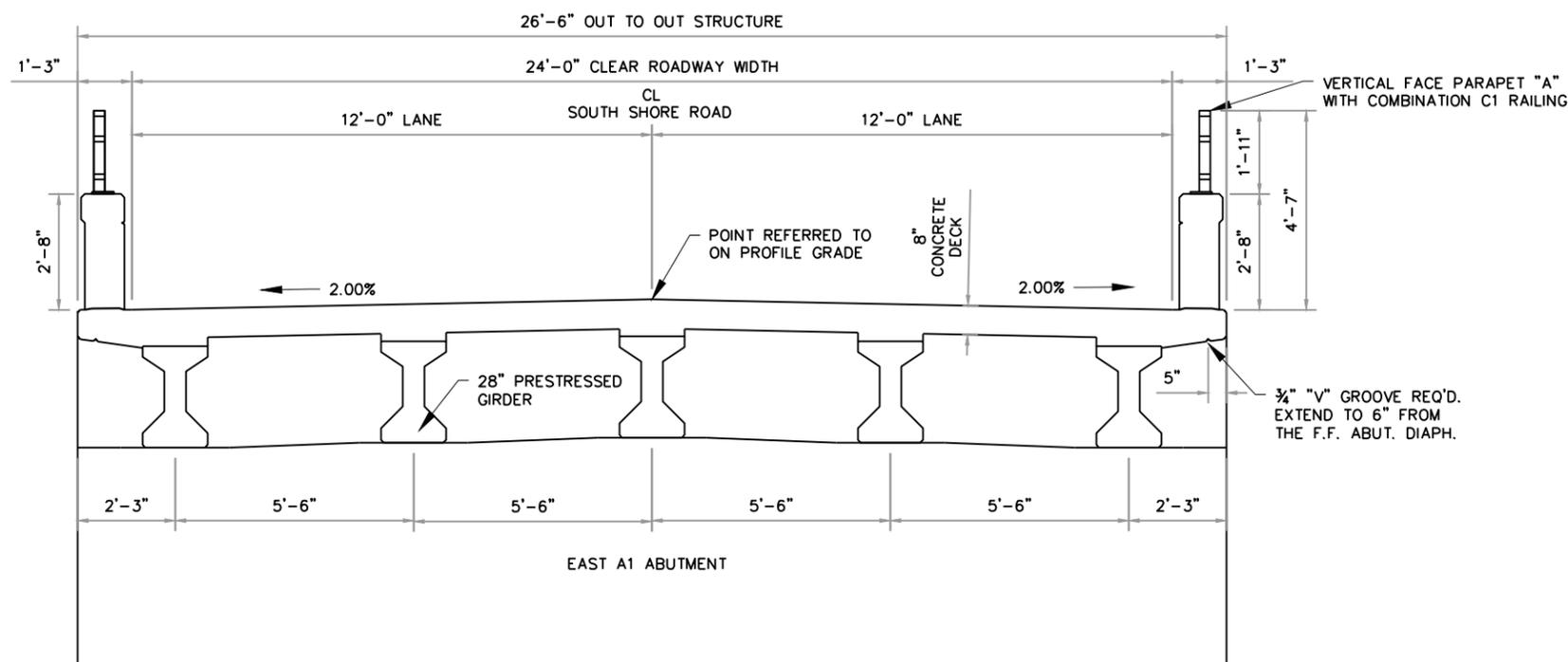
NO.	DATE	REVISION	BY

**COOPER ENGINEERING** 2600 COLLEGE DRIVE, P.O. BOX 230  
 RICE LAKE, WISCONSIN 54868-0230  
 TELEPHONE (715) 234-7008  
 FAX (715) 234-1025

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION  
 ACCEPTED *[Signature]* SPR **11/16/21**  
 CHIEF STRUCTURES DESIGN ENGINEER DATE

**STRUCTURE B-4-124**  
 SOUTH SHORE ROAD OVER EAU CLAIRE LAKES  
 COUNTY BAYFIELD TOWN/CITY/VILLAGE BARNES  
 DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS  
 DESIGNED JF CK'D. SP BY JF CK'D. SP

**GENERAL PLAN** SHEET 1 OF 15



PROPOSED CROSS SECTION  
THRU BRIDGE (LOOKING EAST)

**GENERAL NOTES**

DRAWINGS SHALL NOTE BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

THE SLOPE OF FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE 'HR' TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-4-124" SHALL BE THE EXISTING GROUNDLINE.

BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

AT THE BACKFACE OF THE ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURAL BACKFILL.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP SURFACE OF THE DECK.

PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE FRONT FACE AND TOP SURFACES OF THE PARAPETS.

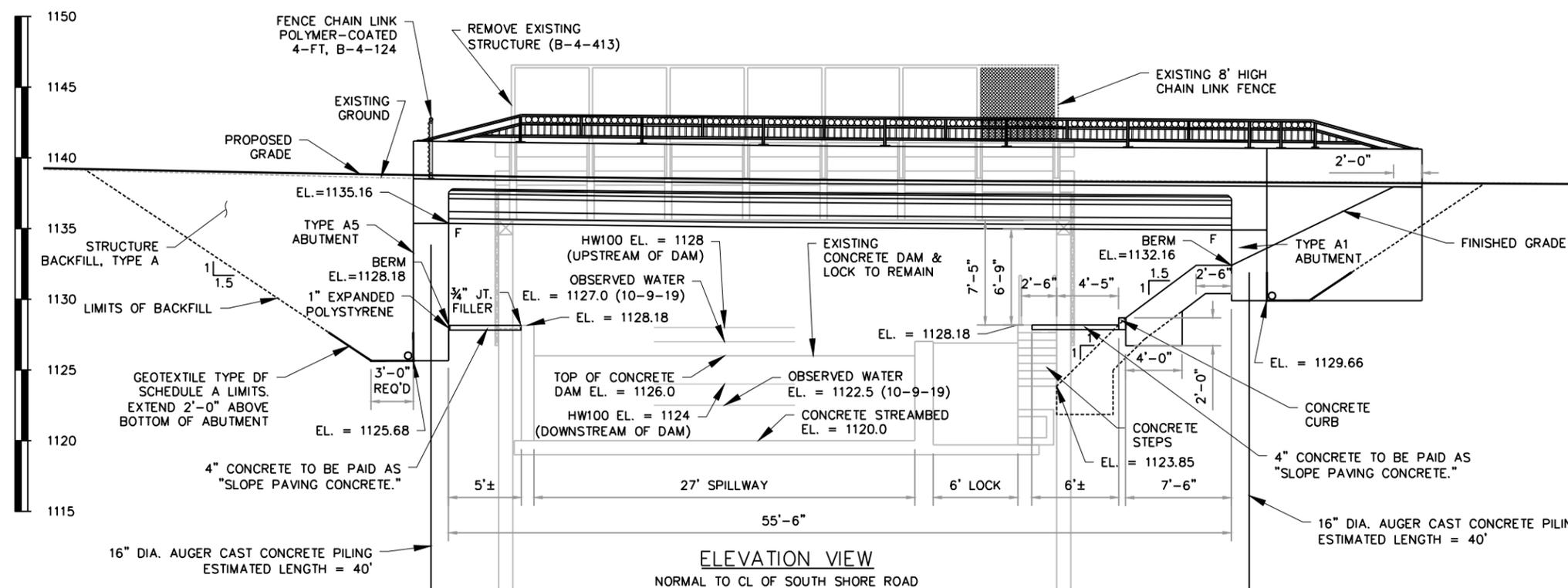
THE CONTRACTOR SHALL SUPPLY A NEW NAME PLATE IN ACCORDANCE WITH SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS AND THE STANDARD DETAIL DRAWINGS. NAME PLATE TO SHOW NEW BRIDGE AND CURRENT CONSTRUCTION YEAR.

ALL STATIONS AND ELEVATIONS ARE IN FEET.

REMOVAL OF THE EXISTING TIMBER BRIDGE STRUCTURE SHALL BE DONE IN SUCH A WAY AS TO PROVIDE THE LEAST AMOUNT OF IMPACT TO THE EXISTING CONCRETE LOCK & DAM. ANY DAMAGES TO THE LOCK & DAM SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

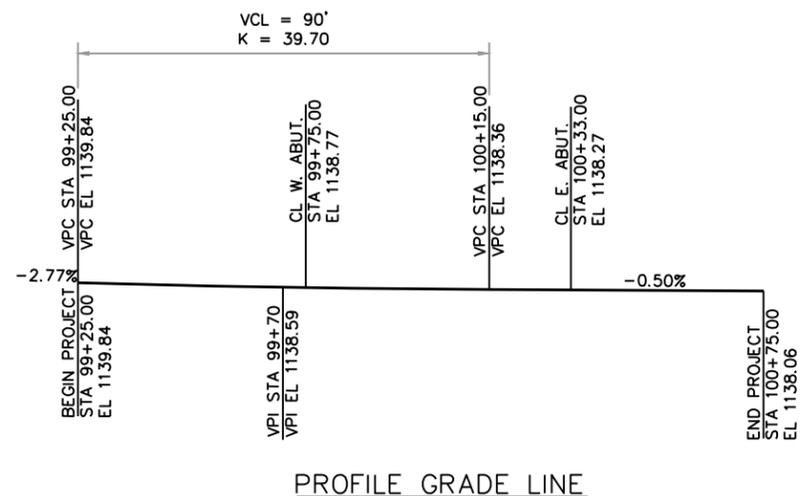
ELEVATIONS SHOWN ON THE PLANS ARE REFERENCES TO THE NORTH AMERICAN VERTICAL DATUM 1988 (NAVD88).

THE COORDINATE SYSTEM FOR THIS PROJECT IS WISCONSIN COUNTY COORDINATE SYSTEM (WCCS) - BAYFIELD COUNTY.

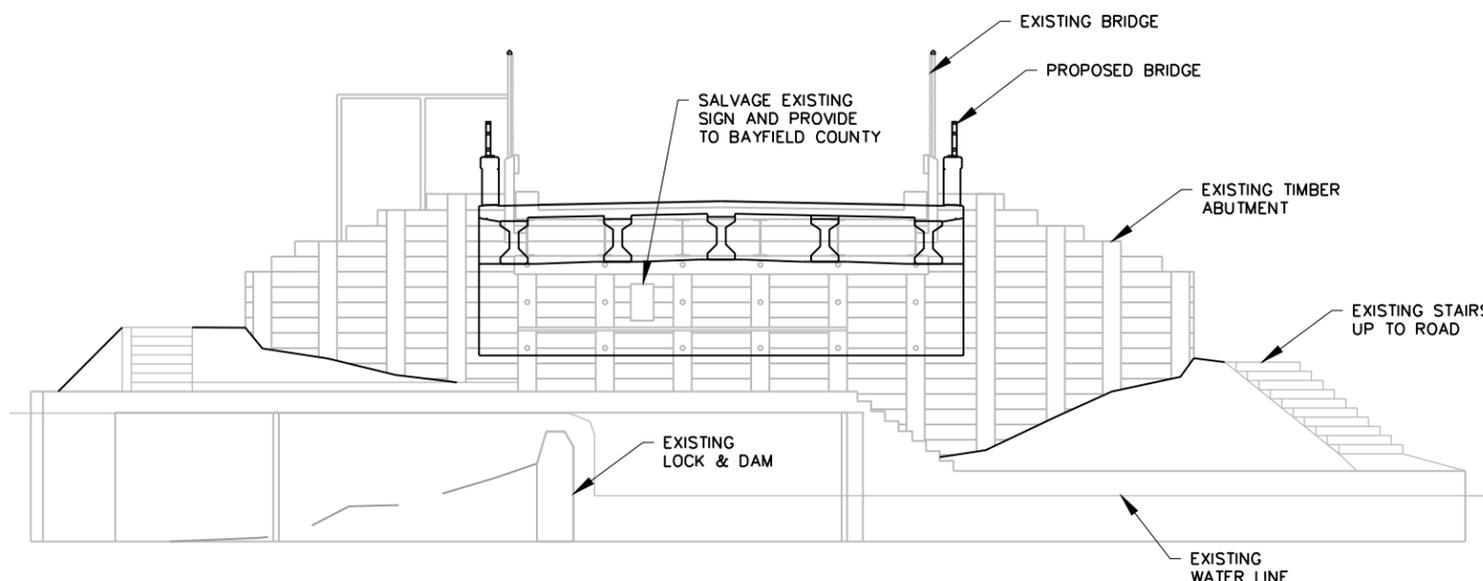


BENCHMARKS			
NO.	STATION	ELEV.	DESCRIPTION
10	100+19.24	1123.87	38.66' RT; MAG NAIL IN CONCRETE SIDEWALK
521	100+17.56	1128.18	33.05' LT; WI DNR BM DISC IN CONCRETE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-4-124</b>			
DRAWN BY: JF		PLANS CK'D: SP	
<b>ELEVATION &amp; CROSS SECTION</b>			SHEET 2



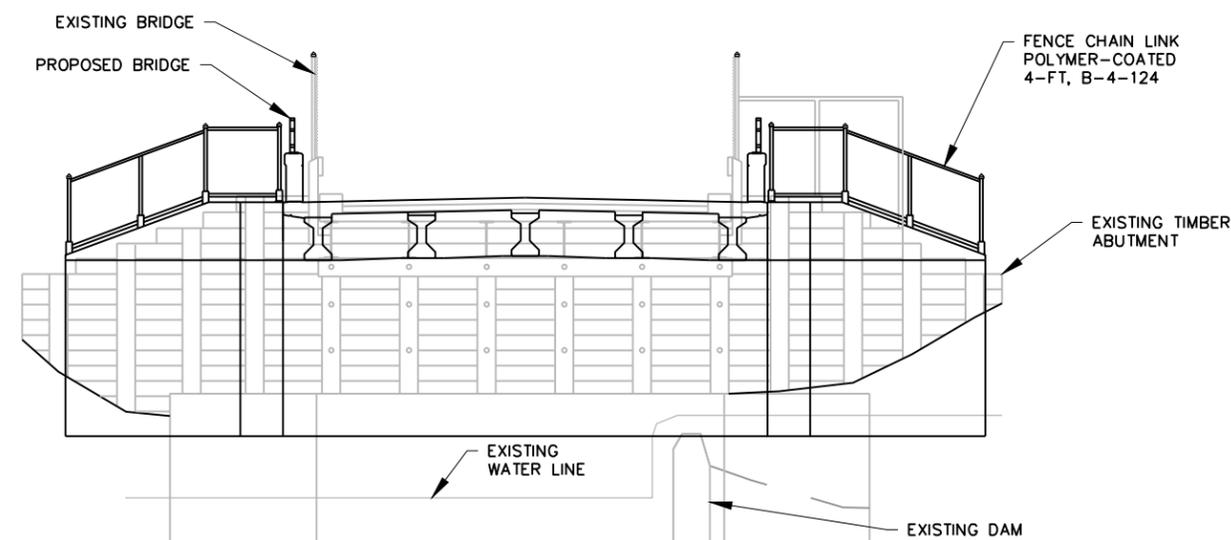
PROFILE GRADE LINE



CROSS SECTION THRU BRIDGE  
(LOOKING EAST)

TOTAL ESTIMATED QUANTITIES

BID ITEM NO.	BID ITEMS	UNIT	W. ABUT.	E. ABUT.	SUPER.	TOTAL
203.0270	REMOVING STRUCTURE OVER WATERWAY DEBRIS CAPTURE SYSTEM B-4-413	EA	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-4-124	LS	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	320	120	-	440
502.0100	CONCRETE MASONRY BRIDGES	CY	48.2	30.7	67.4	146
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-	-	162	162
502.3210	PIGMENTED SURFACE SEALER	SY	-	9	50	59
503.0128	PRESTRESSED GIRDER TYPE 128-INCH	LF	-	-	295	295
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	5,230	3,320	-	8,550
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,900	1,985	11,015	14,900
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EA	-	-	10	10
506.4000	STEEL DIAPHRAGMS B-4-124	EA	-	-	4	4
513.7006	RAILING STEEL TYPE C1	LF	-	-	140	140
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	5	-	11
604.0400	SLOPE PAVING CONCRETE	SY	17	18	-	35
606.0300	RIPRAP HEAVY	CY	5	75	-	80
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	70	85	-	155
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EA	2	2	-	4
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	30	20	-	50
645.0120	GEOTEXTILE TYPE HR	SY	10	115	-	125
999.1001.S	SEISMOGRAPH	EA	0.5	0.5	-	1
999.1501.S	CRACK AND DAMAGE SURVEY	EA	0.5	0.5	-	1
SPV.0090.01	16-INCH AUGER-CAST CONCRETE PILES	LF	306	195	-	501
SPV.0090.02	FENCE CHAIN LINK POLYMER-COATED 4-FT, B-4-124	LF	28	-	-	28
NON-BID ITEM	4" X 1/2" PERFORMED JOINT FILLER	LF	26.5	26.5	-	53
NON-BID ITEM	1/2" PERFORMED JOINT FILLER	SF	4.5	4.5	-	9



CROSS SECTION THRU BRIDGE  
(LOOKING WEST)

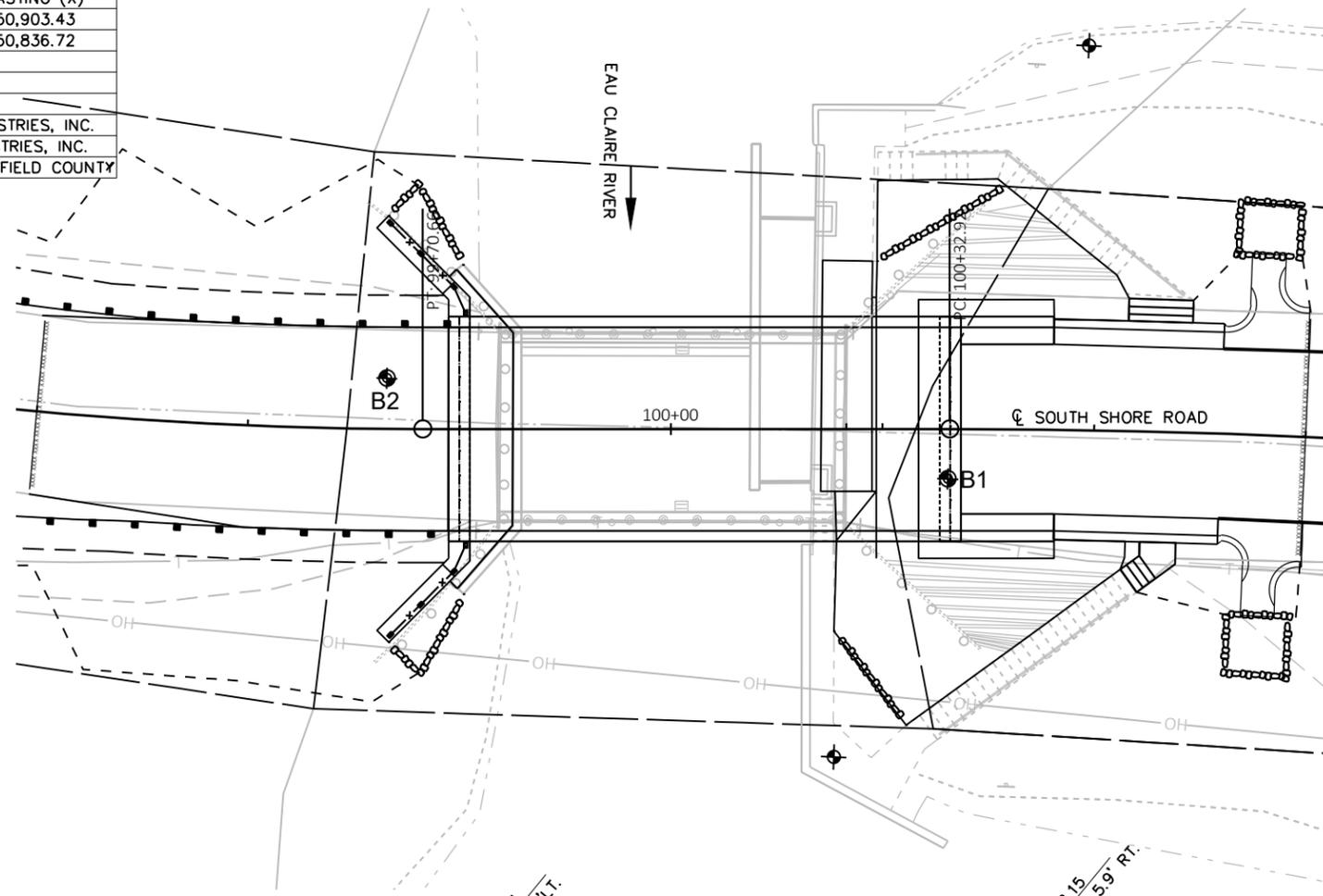
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-4-124</b>			
		DRAWN BY JF	PLANS CK'D. SP
<b>DETAILS &amp; QUANTITIES</b>			SHEET 3

BORING#	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	SEPT. 10, 2019	348,099.58	650,903.43
2	SEPT. 10, 2019	348,108.81	650,836.72

BORINGS COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.  
 REPORT COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.  
 ALL COORDINATES REFERENCED TO WCCS NAD 83() BAYFIELD COUNTY

STATE PROJECT NUMBER

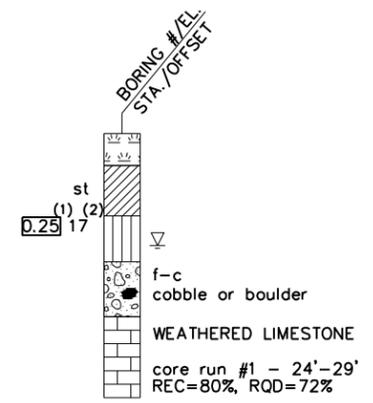
8337-00-70



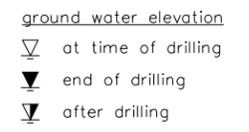
**MATERIAL SYMBOLS**

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
boulders or cobbles	LIMESTONE	BEDROCK (unknown)
shale	SANDSTONE	IGNEOUS/meta

**LEGEND OF BORING**



- (1) Unconfined STRENGTH, as determined by a pocket penetrometer (tsf)  
 (2) UNLESS OTHERWISE, SPECIFIED THE SPT 'n' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'n' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

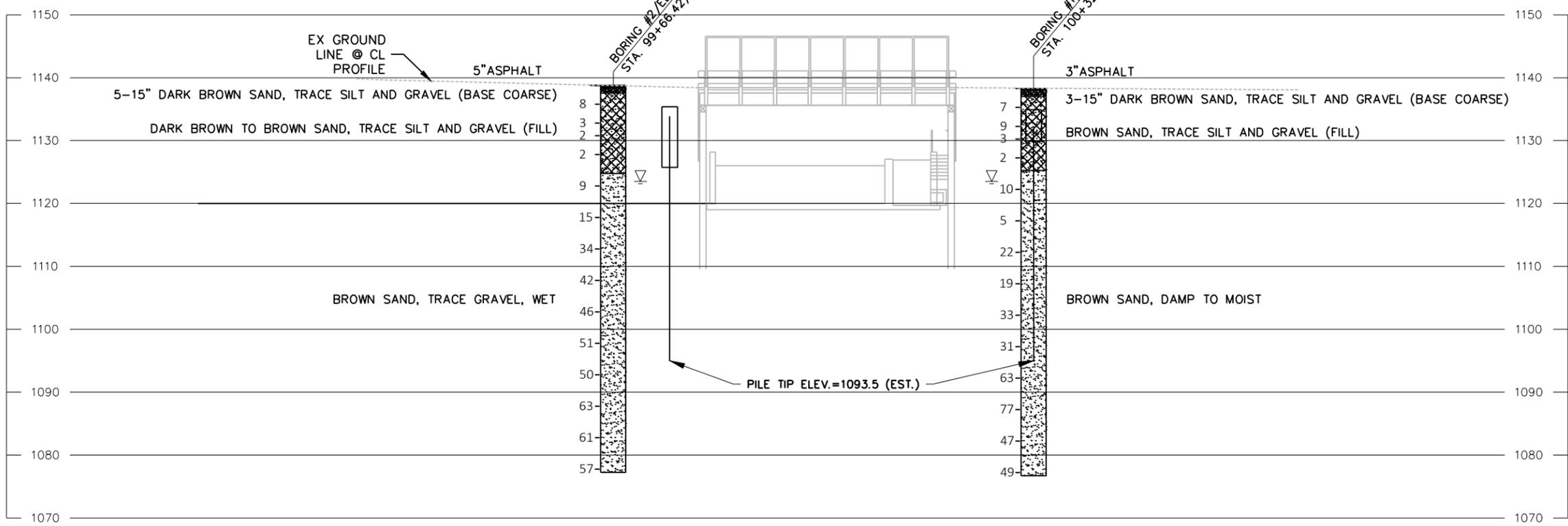


**ABBREVIATIONS**

F-Fine M-Medium C-Coarse st-shelby tube

**SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION**

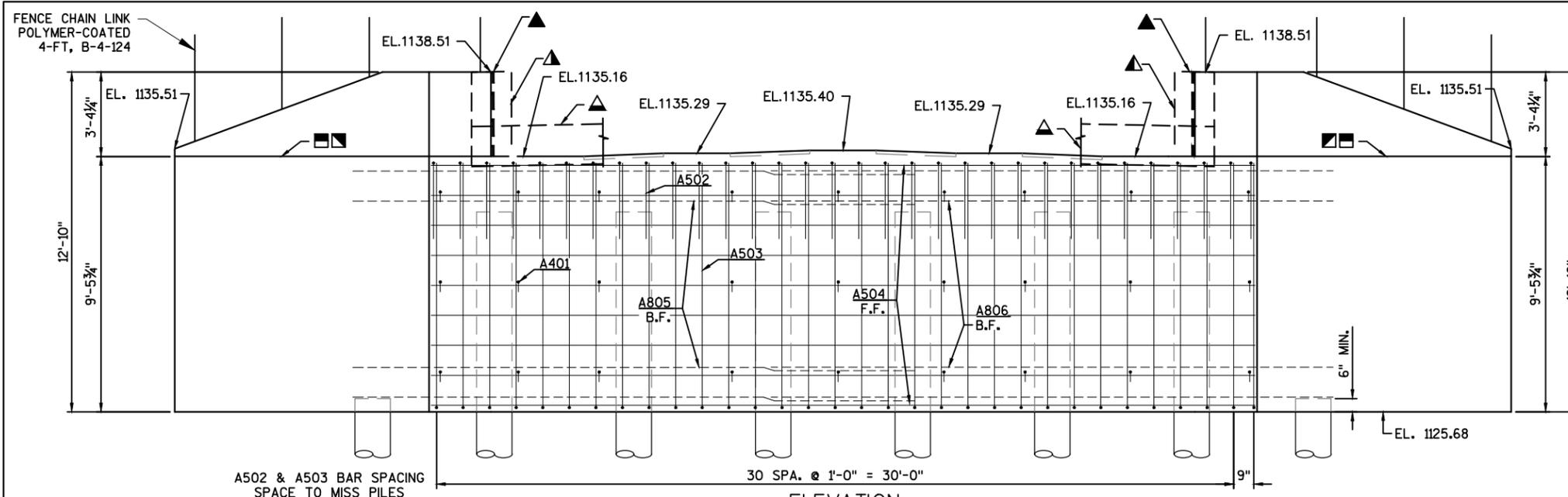
Borings were completed at points approximately as indicated on this drawing to obtain information concerning the character of subsurface materials found at the site. Because the investigated depths are limited and the area of the borings is very small in relation to the entire site, WE DO not warrant similar subsurface conditions below, between, or beyond these borings. Variations in soil conditions should be expected and fluctuations in groundwater levels may occur.



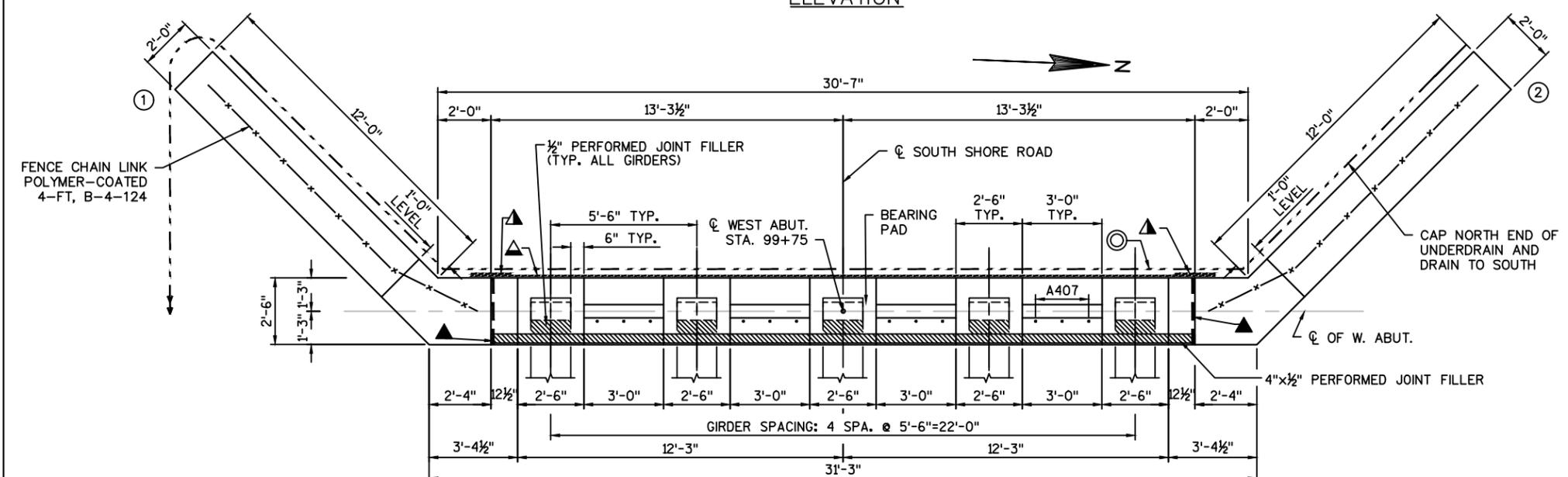
8

8

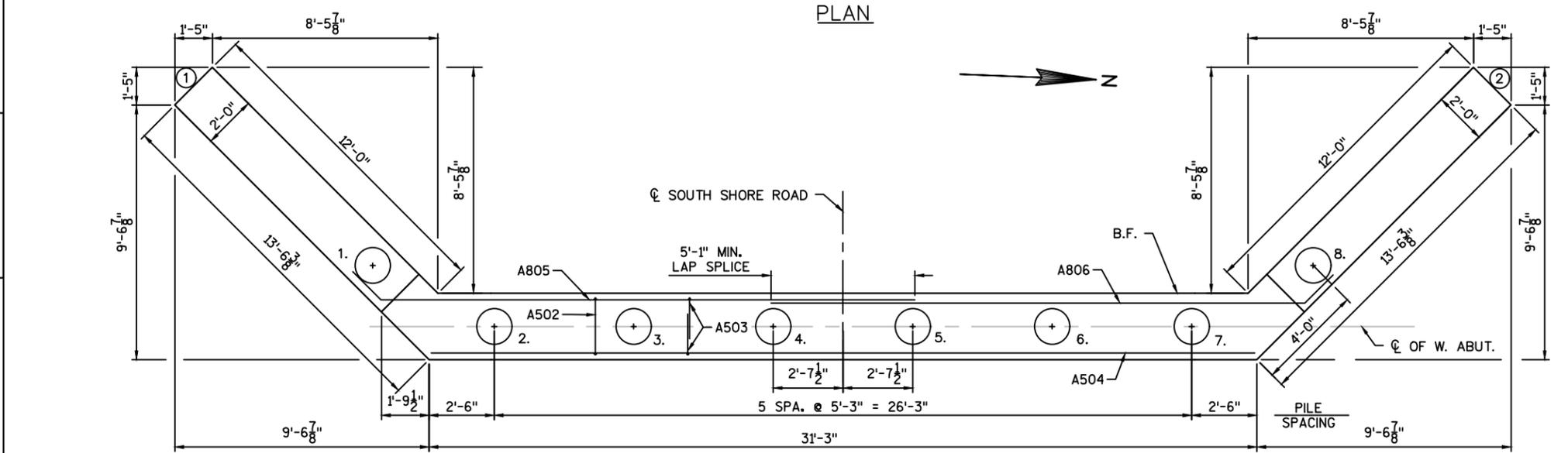
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-4-124			
DRAWN BY JF		PLANS CK'D. SP	
SUBSURFACE EXPLORATION			SHEET 4



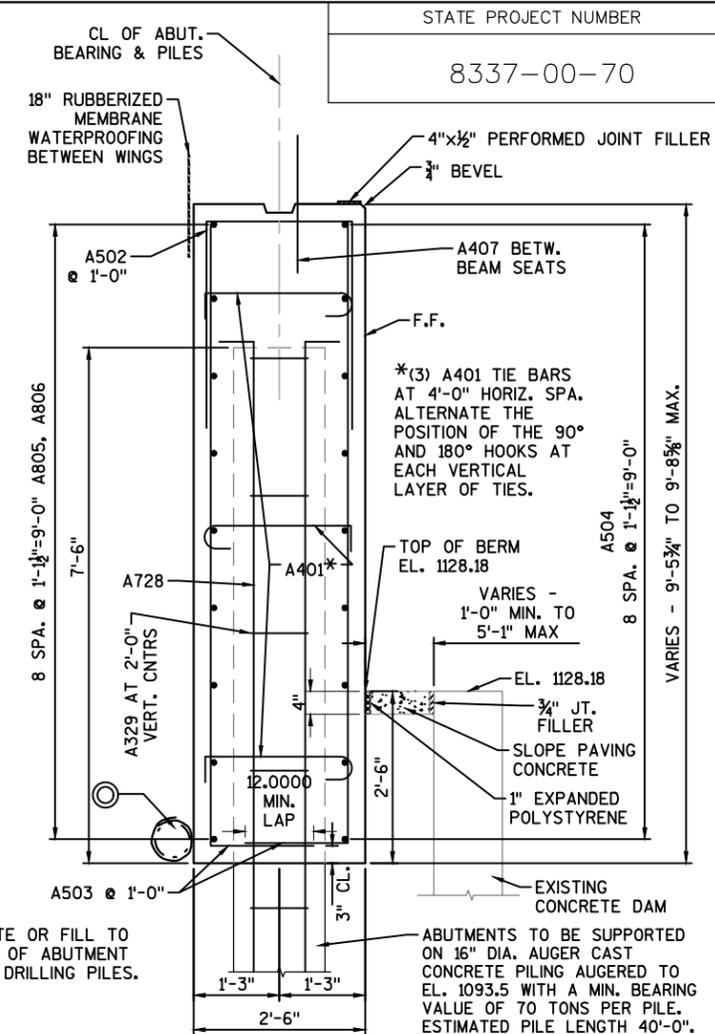
ELEVATION



PLAN



PILE LAYOUT



TYP. SECTION THRU ABUTMENT BODY  
LEGEND

- ① INDICATES WING NUMBER
- ⊙ PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.
- ▲ VERT. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND FROM 9" BELOW BRIDGE SEAT TO TOP OF WINGS.
- ▲ HORIZ. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND BETWEEN WINGS.
- OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
- 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.
- F.F. = FRONT FACE B.F. = BACK FACE CL. = CLEAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-4-124			
DRAWN BY JMM		PLANS CK'D. JAF	
WEST ABUTMENT			SHEET 5

LEGEND

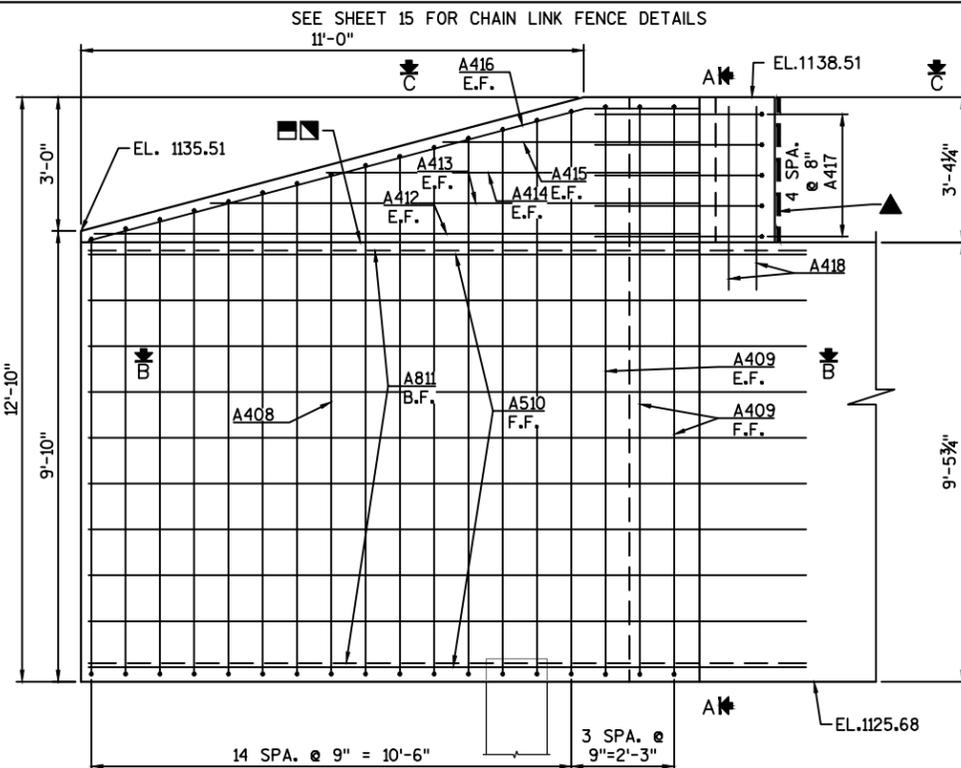
- ① INDICATES WING NUMBER
  - KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2X6.
  - ⊙ PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE.
  - ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).
  - ▲ VERT. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND FROM 9" BELOW BRIDGE SEAT TO TOP OF WINGS.
  - ▲ HORIZ. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND BETWEEN WINGS.
  - OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
  - 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.
- F.F. = FRONT FACE B.F. = BACK FACE CL. = CLEAR

BILL OF BARS

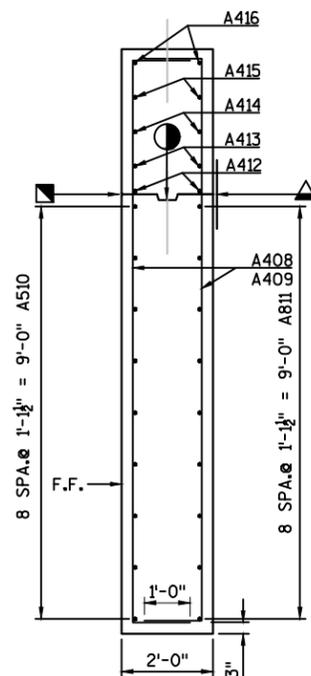
BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
A401		27	3'-0"	X		ABUT. BODY TIE BARS
A502		32	7'-11"	X		ABUT. BODY HORIZ. TOP
A503		64	10'-6"	X		ABUT. BODY VERT.
A504		9	30'-11"			ABUT. BODY HORIZ. F.F.
A805		9	21'-7"	X		ABUT. BODY HORIZ. B.F.
A806		9	21'-7"	X		ABUT. BODY HORIZ. B.F.
A407	X	12	2'-0"			ABUT. BODY VERT. BETW. SEATS
A408	X	60	13'-4"	X	X	WINGS VERT. E.F.
A409	X	8	14'-11"	X		WINGS VERT. E.F.
A510	X	18	14'-7"	X		WINGS HORIZ. F.F.
A811	X	18	16'-0"	X		WINGS HORIZ. B.F.
A412	X	4	13'-2"			WINGS HORIZ. E.F.
A413	X	4	10'-8"			WINGS HORIZ. E.F.
A414	X	4	8'-1"			WINGS HORIZ. E.F.
A415	X	4	5'-7"			WINGS HORIZ. E.F.
A416	X	4	13'-8"	X		WINGS DIAGONAL E.F.
A417	X	10	8'-10"	X		WINGS HORIZ. E.F.
A418	X	12	4'-2"			WINGS VERT.
A719		64	21'-0"	X		PILING VERTICAL
A320		88	4'-2"	X		PILING STIRRUPS

NOTES:  
 1. BAR TABLE APPLIES TO WEST ABUTMENT ONLY.  
 2. THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE. BAR DIMENSIONS ARE OUT TO OUT OF BAR.

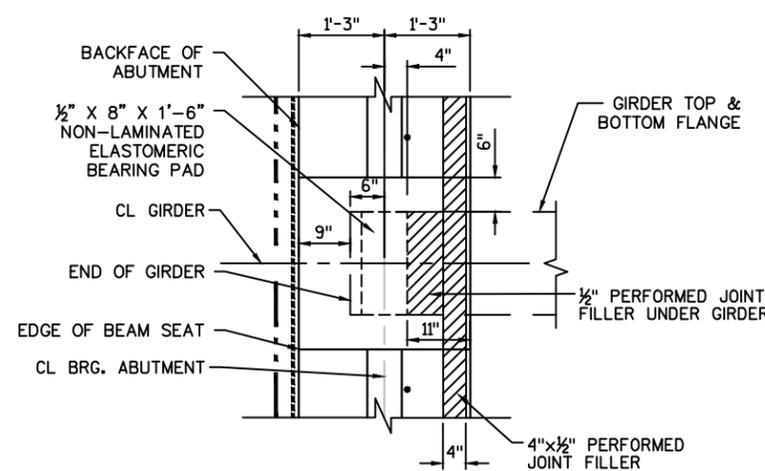
■ LENGTH SHOWN IS AN AVERAGE LENGTH TO BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.



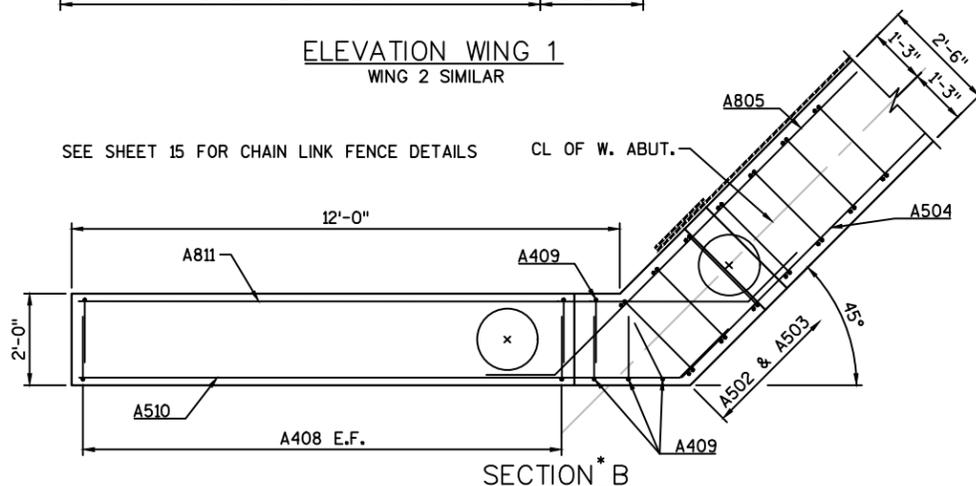
ELEVATION WING 1  
WING 2 SIMILAR



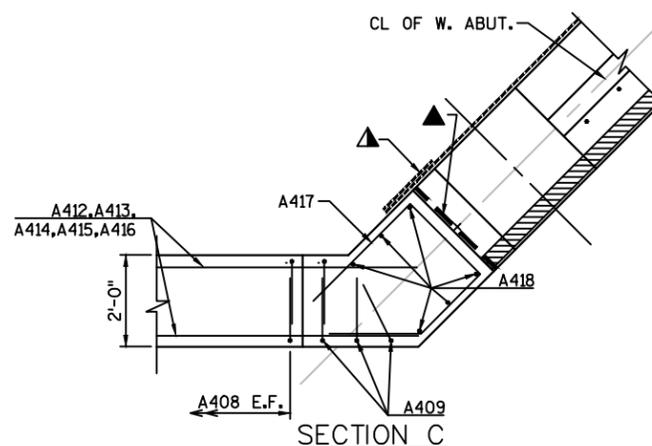
SECTION A



BEARING PAD DETAIL



SECTION B



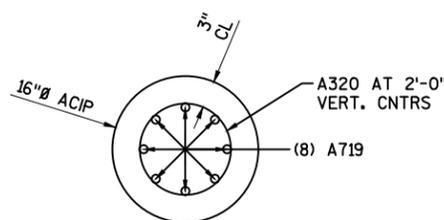
SECTION C

BAR SERIES TABLE

MARK	NO. REQ'D.	LENGTH
A408	4 SERIES OF 15	11'-11" TO 14'-9"

BUNDLE AND TAG EACH SERIES SEPARATELY

MARK	A	B
A805	1'-6"	45°
A806	1'-6"	45°
A510	1'-6"	45°
A811	1'-6"	45°
A416	2'-6"	15°

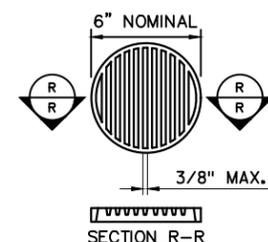


SECTION THRU PILING  
SHOWING REINFORCEMENT

RODENT SHIELD NOTES:

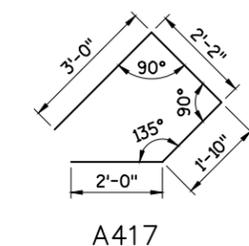
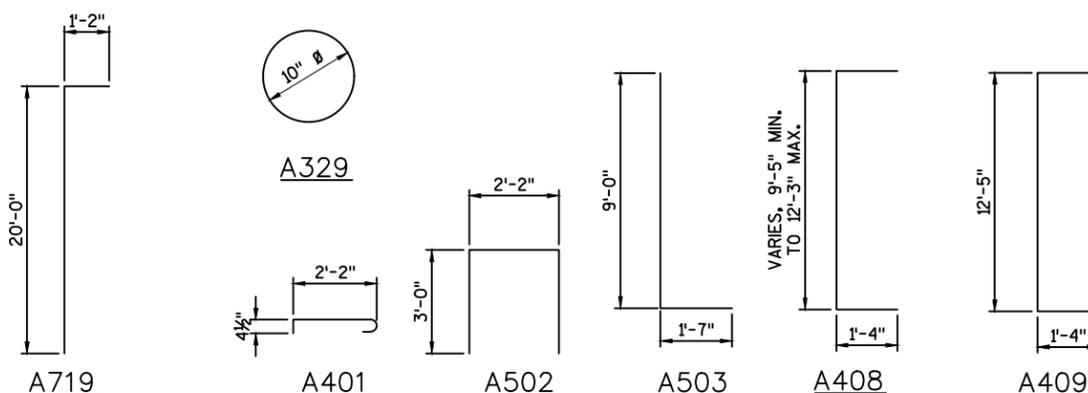
ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO.10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

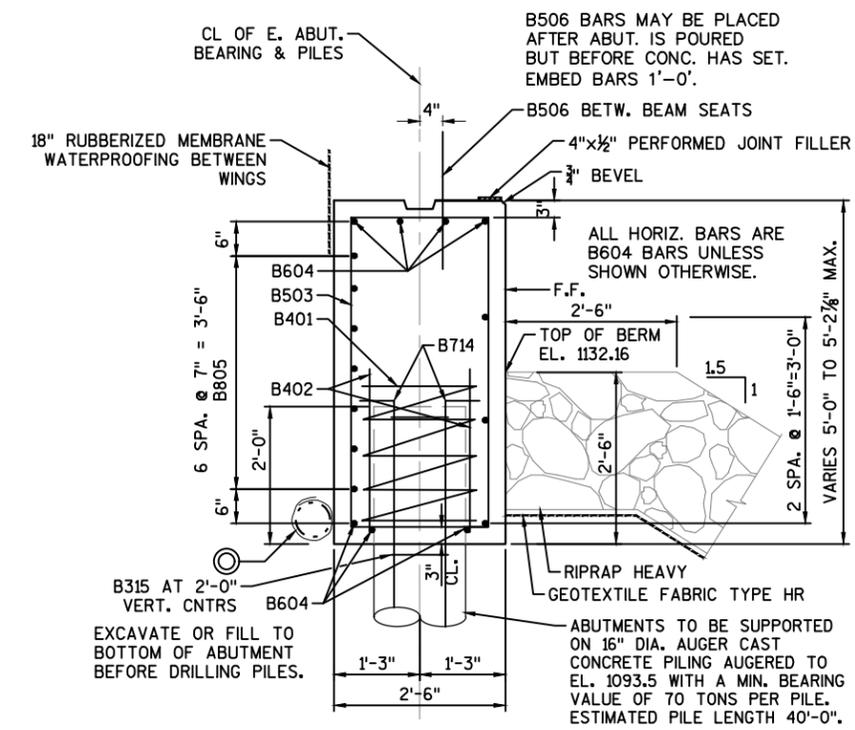
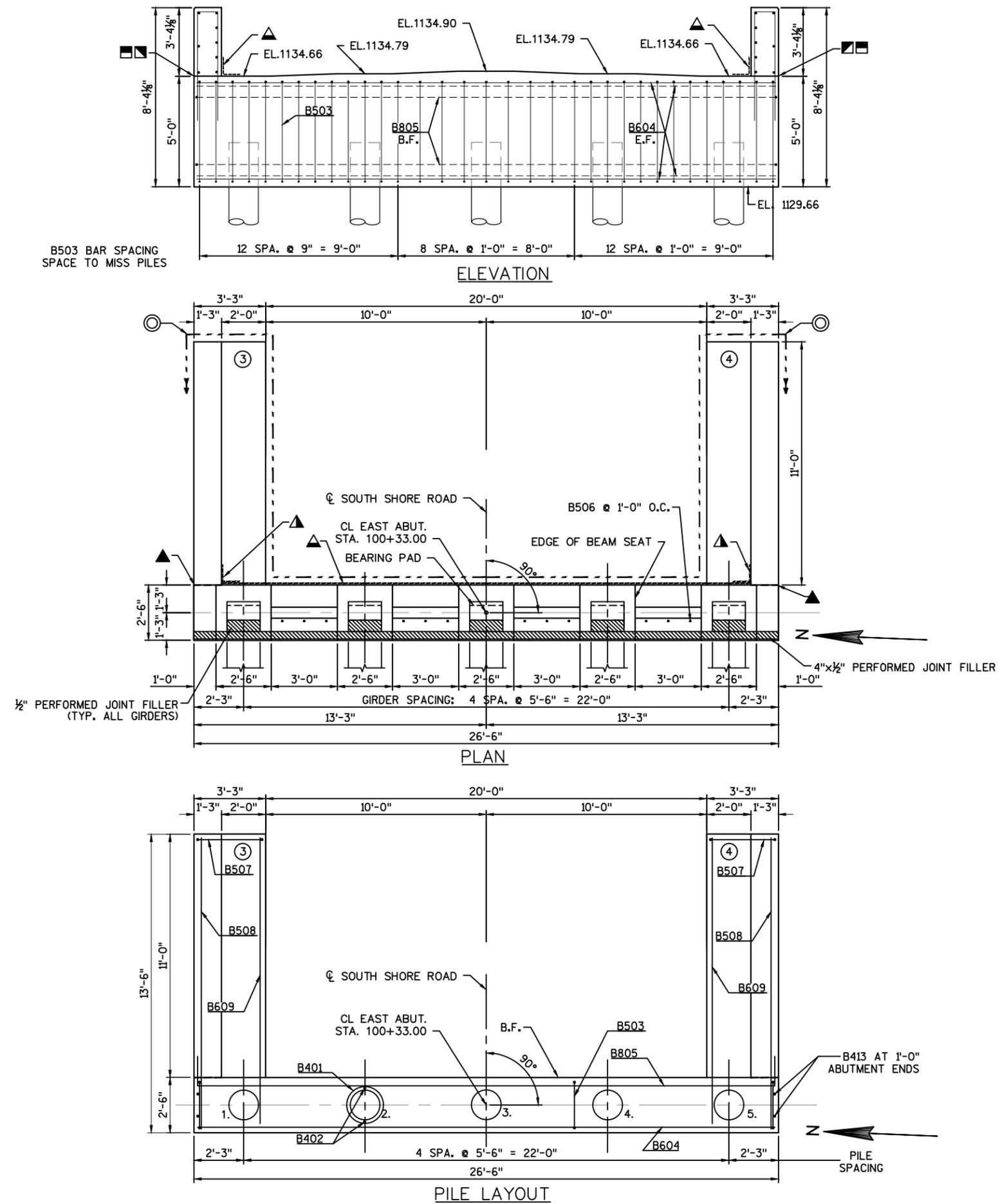


RODENT SHIELD

DIMENSIONS ARE APPROX.. THE GRATE IS SIZED TO FIT INTO PIPE COUPLING.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-4-124			
DRAWN BY JMM		PLANS CK'D. JAF	
WEST ABUTMENT WING DETAILS			SHEET 6



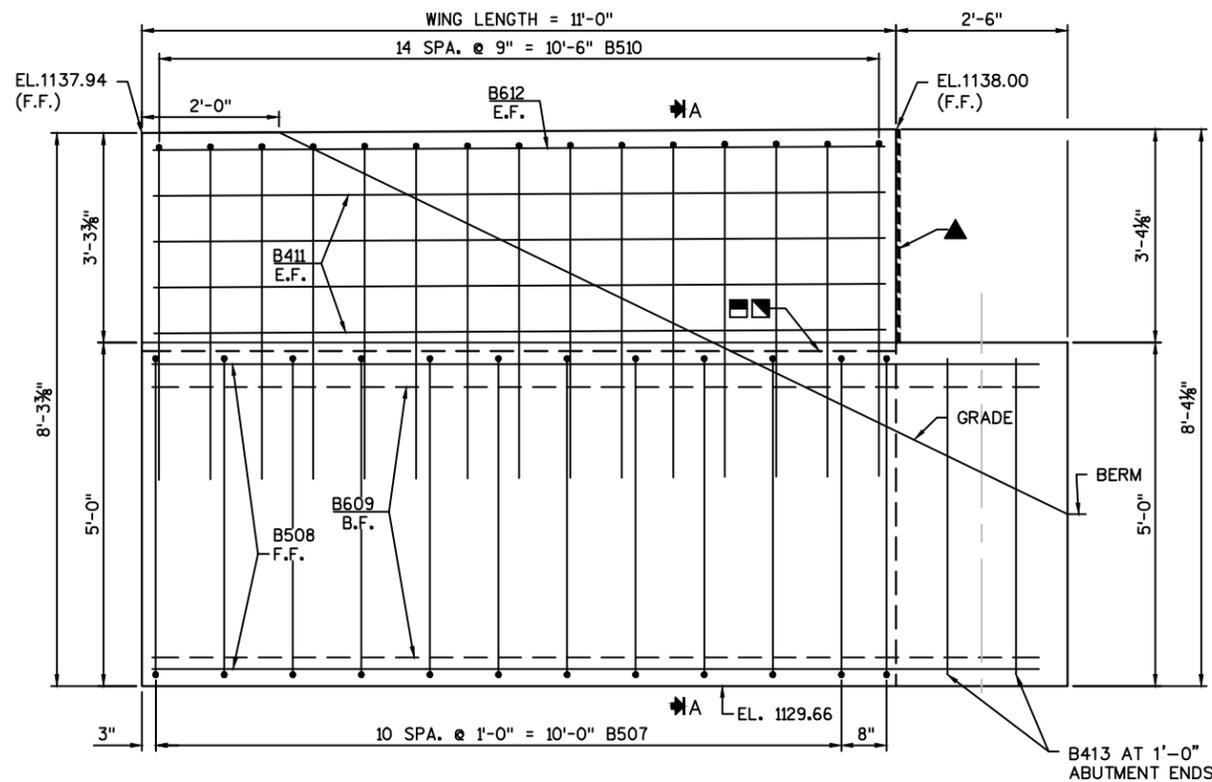
**LEGEND**

- ① INDICATES WING NUMBER
  - ⊙ PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE.
  - ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.
  - ▲ VERT. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND FROM 9" BELOW BRIDGE SEAT TO TOP OF WINGS.
  - ▲ HORIZ. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND BETWEEN WINGS.
  - OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
  - ▣ 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.
- F.F. = FRONT FACE B.F. = BACK FACE CL. = CLEAR

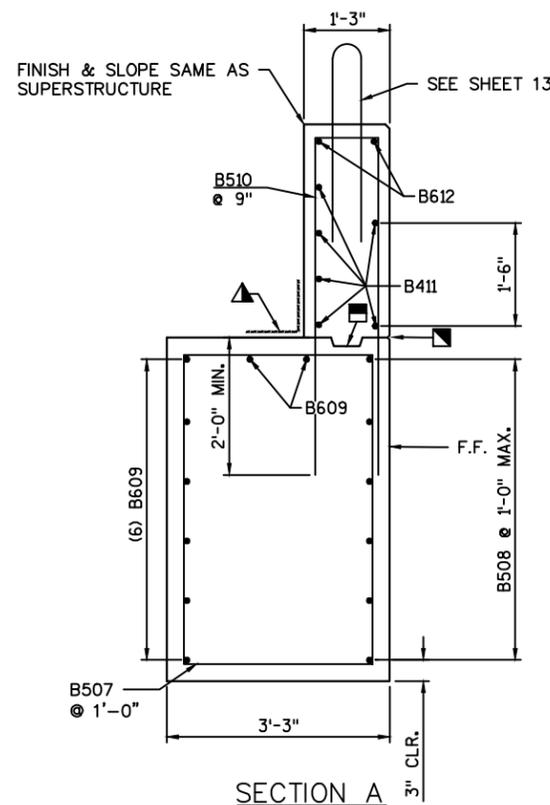
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-4-124			
DRAWN BY JMM		PLANS CK'D. JAF	
EAST ABUTMENT			SHEET 7

8

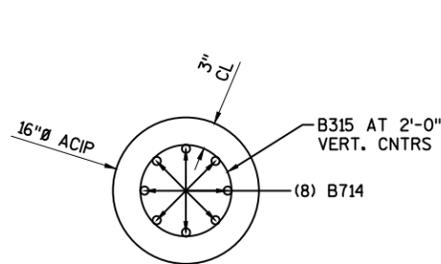
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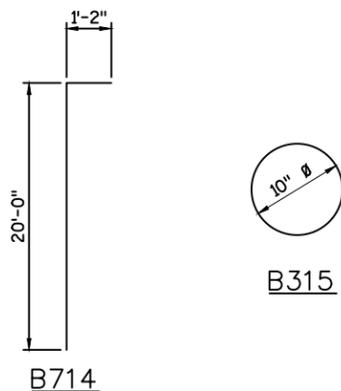
ELEVATION WING 3  
WING 4 SIMILAR



SECTION A



SECTION THRU PILING  
SHOWING REINFORCEMENT



B714

B315

BILL OF BARS

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
B401		5	28'-0"	X		ABUT. BODY @ PILES
B402		10	2'-3"			ABUT. BODY @ PILES
B503		33	13'-10"	X		ABUT. BODY VERT.
B604		10	26'-0"			ABUT. BODY HORIZ.
B805		7	28'-3"	X		ABUT. BODY HORIZ. B.F.
B506	X	12	2'-0"			ABUT. BODY DOWELS
B507	X	24	15'-4"	X		WINGS VERT.
B508	X	12	13'-0"			WINGS HORIZ. F.F.
B609	X	16	13'-0"			WINGS HORIZ. B.F.
B510	X	30	11'-0"	X		WINGS VERT.
B411	X	12	10'-7"			WINGS HORIZ. E.F.
B612	X	4	10'-7"			WINGS HORIZ. E.F. TOP
B413		4	4'-5"			ABUT. BODY VERT. ENDS
B714		40	21'-0"	X		PILING VERTICAL
B315		55	4'-2"	X		PILING STIRRUPS

NOTES:

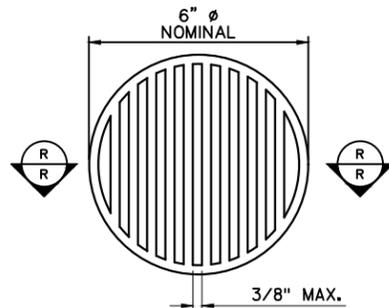
1. BAR TABLE APPLIES TO EAST ABUTMENT ONLY.
2. THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE. BAR DIMENSIONS ARE OUT TO OUT OF BAR.

LEGEND

- ① INDICATES WING NUMBER
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2X6.
- ⊙ PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.
- ▲ 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), SEAL ALL HORIZ. AND VERT. JOINTS ON BACKFACE OF ABUTMENT.
- ▲ HORIZ. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND BETWEEN WINGS.
- OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
- 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.

F.F. = FRONT FACE B.F. = BACK FACE CL. = CLEAR

SECTION R-R



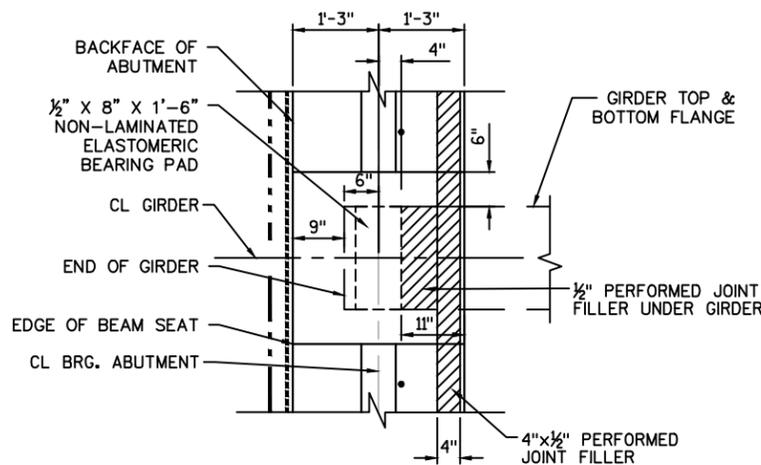
RODENT SHIELD

DIMENSIONS ARE APPROX.. THE GRATE IS SIZED TO FIT INTO PIPE COUPLING.

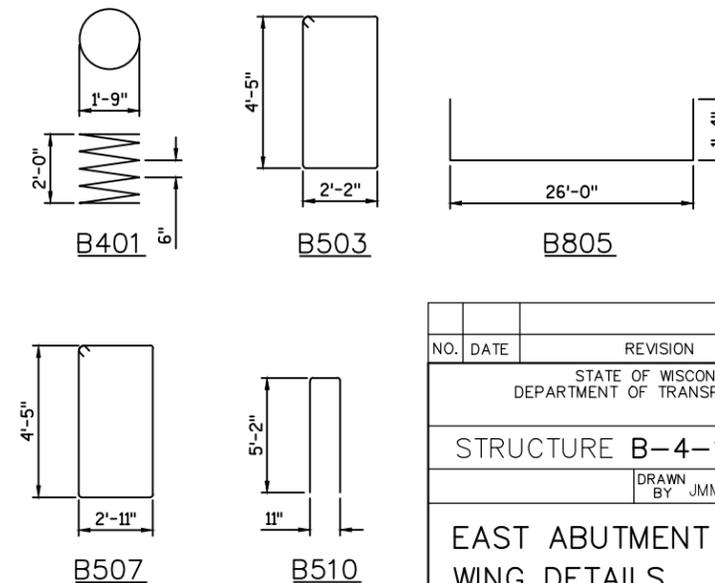
RODENT SHIELD NOTES:

ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO.10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".



BEARING PAD DETAIL



B401

B503

B805

B507

B510

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-4-124			
DRAWN BY JMM		PLANS CK'D. JAF	
EAST ABUTMENT WING DETAILS			SHEET 8

**NOTES**

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECT. 503.3.3 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

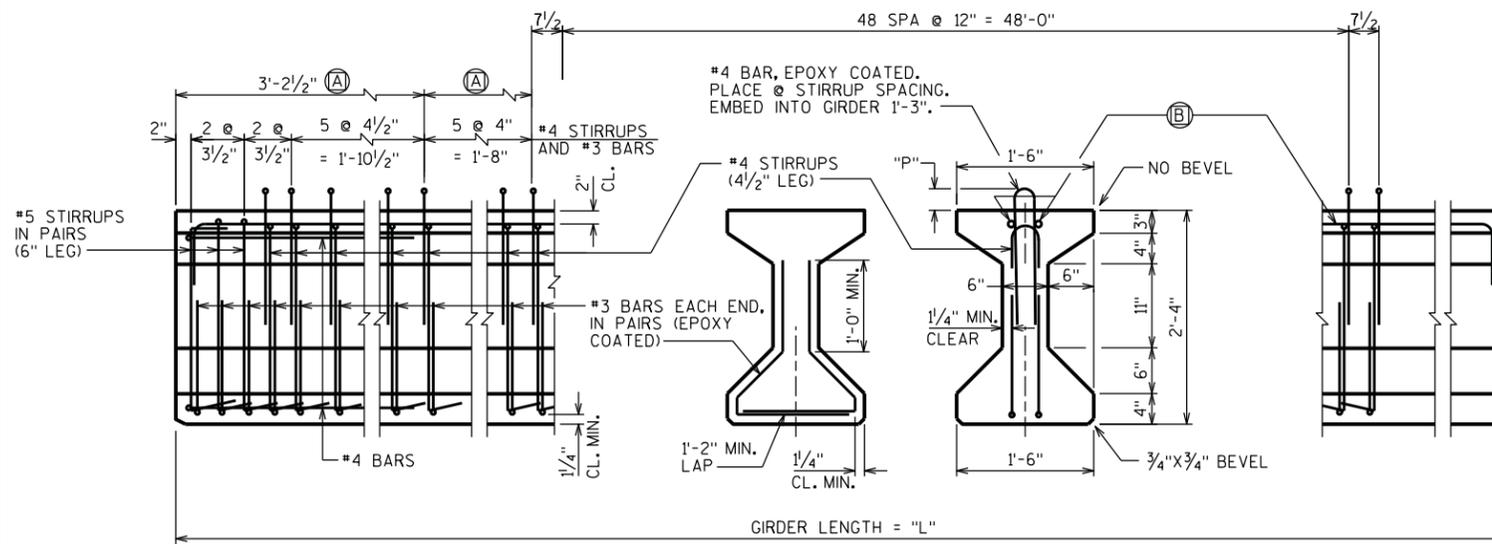
SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

PRESTRESSING STRANDS SHALL BE (0.5" DIA.)-7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

BEND EACH END OF #4 STIRRUPS 4 1/2" AND #5 STIRRUPS 6".

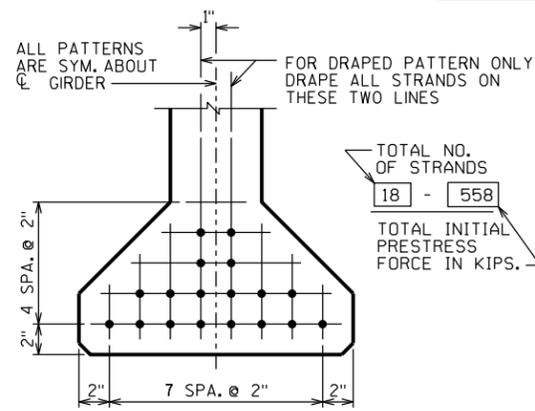
FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.



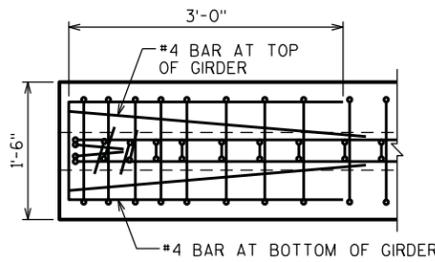
**SIDE VIEW & TYPICAL SECTION IN SPAN**

(A) DETAIL TYP. AT EACH END

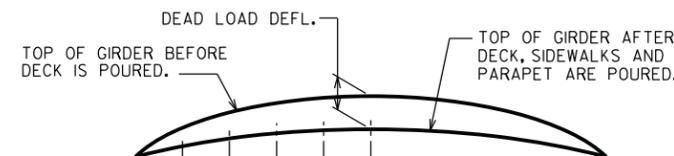
(B) 2 #4 BARS, FULL LENGTH, MIN. LAP = 2'-4", STD. HOOK AT ENDS



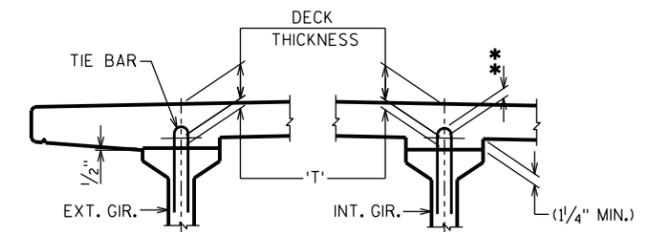
**TYP. STRAND PATTERN**



**TOP VIEW OF GIRDER ENDS**



**DEAD LOAD DEFLECTION DIAGRAM**



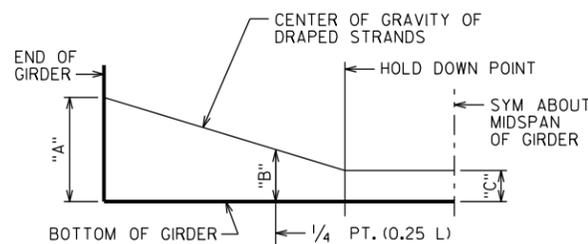
**DECK HAUNCH DETAIL**

IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, \*\* IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEV. OF TOP OF GIR. AT C. OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

- TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
- + DEAD LOAD DEFLECTION
- DECK THICKNESS
- = HAUNCH HEIGHT 'T'

NOTE: AN AVERAGE HAUNCH ('T') OF 3" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".



**DRAPED STRAND PROFILE**

\* THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

SPAN CAMBER (IN.) *	
1	1.6

THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T'. USE ACTUAL GIRDER SHOTS. THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

\* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

**GIRDER DATA**

SPAN	GIRDER	GIRDER LENGTH "L" (FEET)	DEAD LOAD DEFL. (IN.)										CONC. STRGTH. f'c (P.S.I.)	"P" (IN.)			DRAPED PATTERN					UNDRAPED PATTERN				
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	10/10		1ST 1/3 OF GIRDER	MID 1/3 OF GIRDER	END 1/3 OF GIRDER	DIA. OF STRAND (IN.)	TOTAL NO. OF STRANDS	f'ci (P.S.I.) *	(IN.)			TOTAL NO. OF STRANDS	f'ci (P.S.I.) *		
																	"A"	"B" MIN.	"B" MAX.	"C"						
1	1 & 5	59	0.2	0.5	0.7	0.8	0.8	0.8	0.7	0.5	0.2	8000	8	7	8	0.5	18	6800	23	9.5	12.5	5				
1	2-4	59	0.3	0.5	0.7	0.8	0.9	0.8	0.7	0.5	0.3	8000	8	7	8	0.5	18	6800	23	9.5	12.5	5				

**DRAPED PATTERN**

0.5" DIA. STRANDS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-4-124</b>			
DRAWN BY JAF		PLANS CK'D. SKP	
<b>28' PRESTRESSED GIRDER DETAILS</b>			SHEET 9

**NOTES**

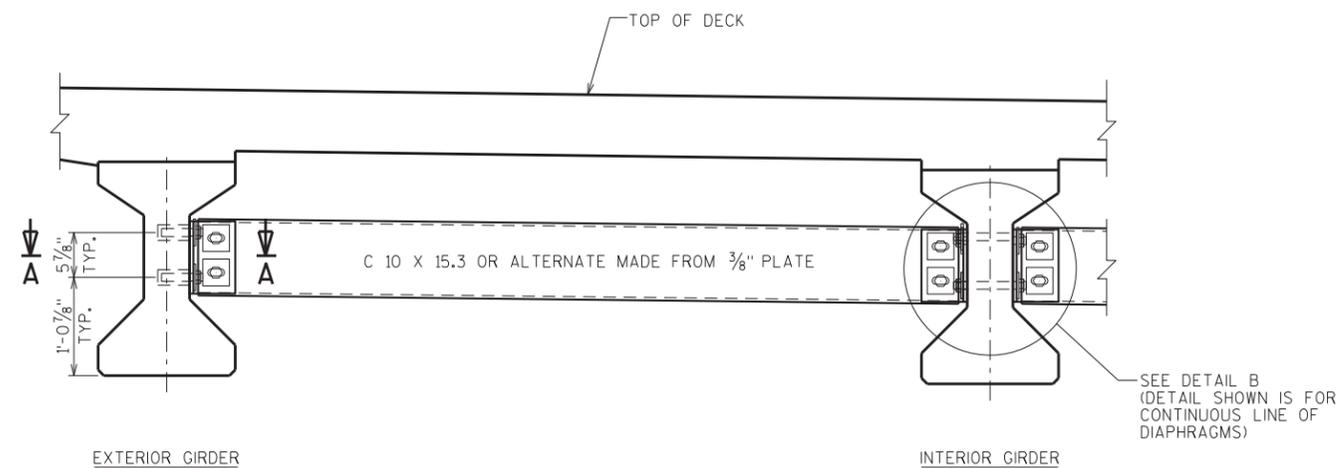
ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-4-124", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

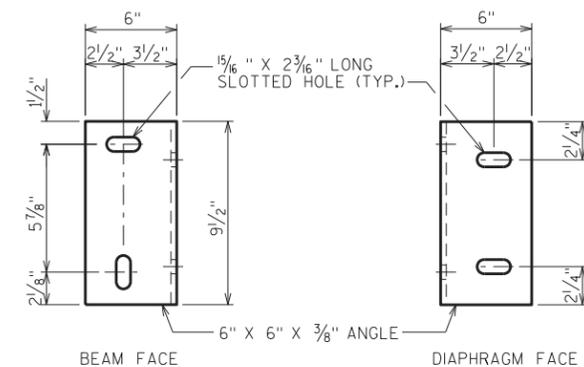
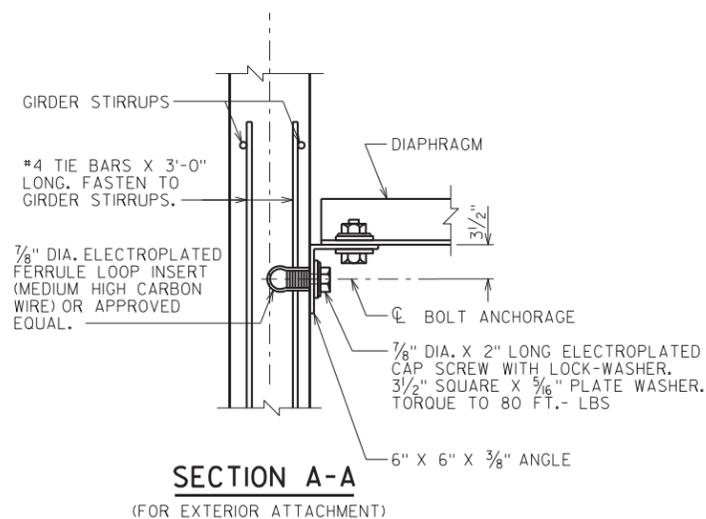
ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

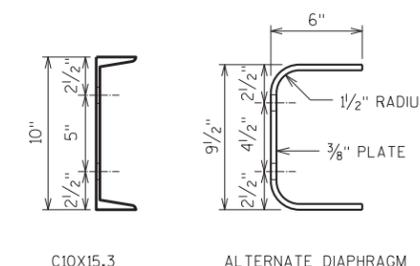


**PART TRANSVERSE SECTION AT DIAPHRAGM**

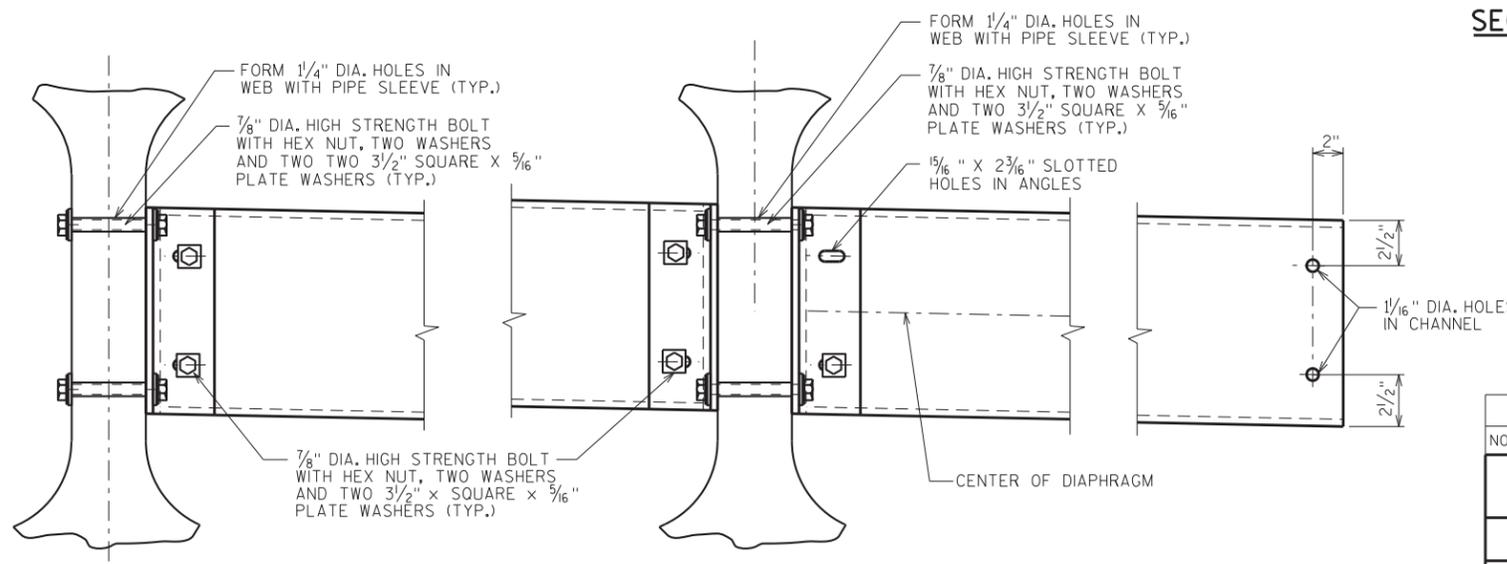


**DIAPHRAGM SUPPORT**

\* 2 1/2" FOR ALTERNATE PLATE DIAPHRAGM



**SECTION THRU DIAPHRAGM**



**DETAIL B**

(FOR STAGGERED DIAPHRAGM)

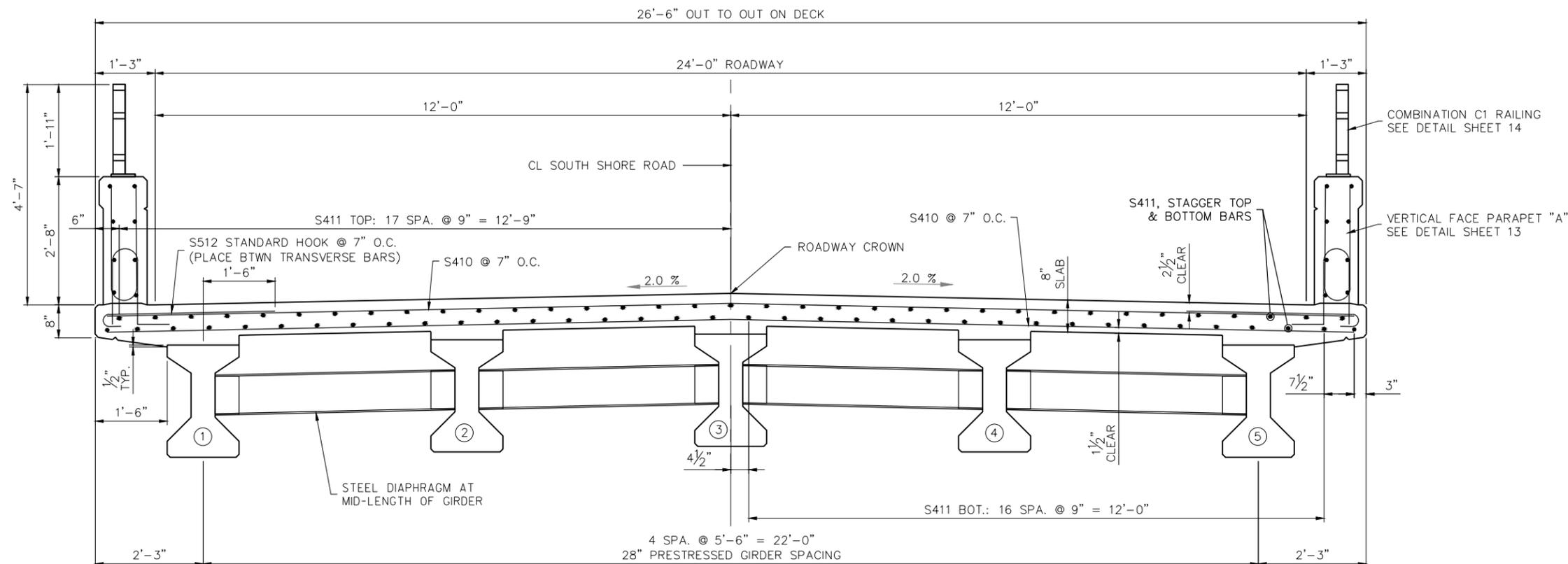
(FOR CONTINUOUS LINE OF DIAPHRAGMS)

8

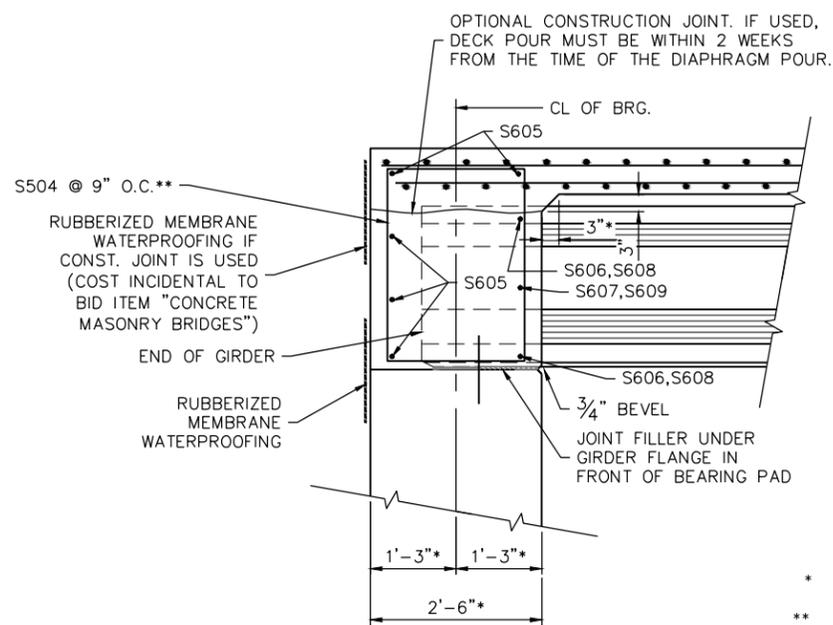
8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-4-124</b>			
DRAWN BY JAF		PLANS CK'D. SKP	
<b>STEEL DIAPHRAGM</b>			SHEET 10

SCALE =

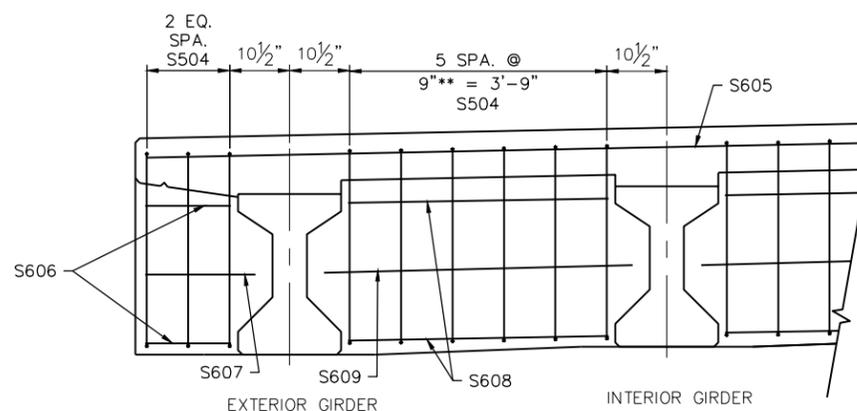


CROSS SECTION THRU BRIDGE  
LOOKING EAST



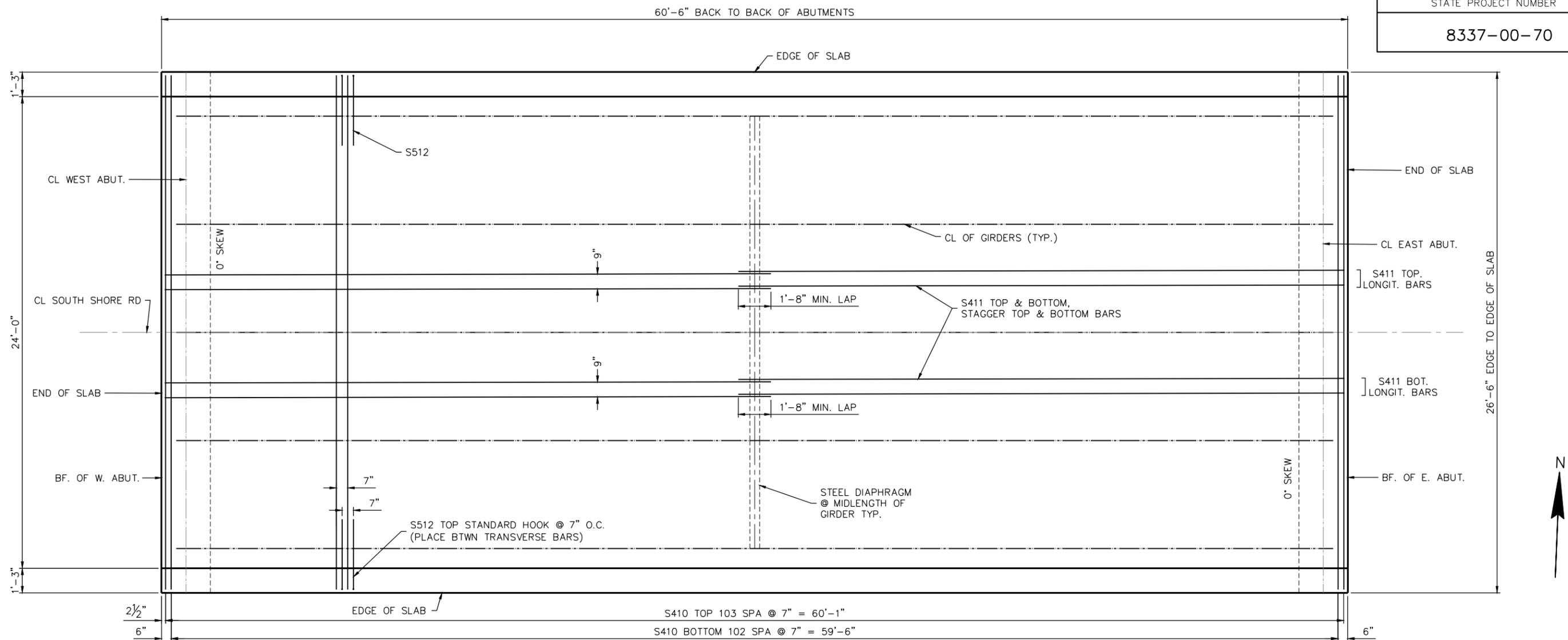
SECTION THROUGH DIAPHRAGM AT ABUTMENT

\* DIMENSION IS TAKEN NORMAL TO CL SUBSTRUCTURE UNITS  
\*\* BARS PLACED PARALLEL TO GIRDERS. SPACING PERPENDICULAR TO CL GIRDERS.



PART TRANSVERSE SECTION AT ABUTMENT DIAPHRAGM

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-4-124</b>			
DRAWN BY JAF		PLANS CK'D. SKP	
SUPERSTRUCTURE			SHEET 11



PLAN

TOP OF DECK ELEVATIONS

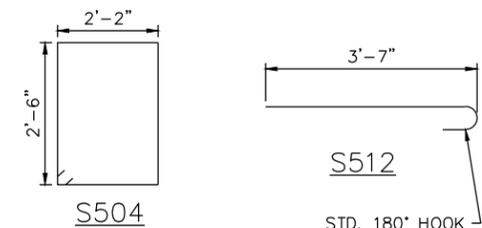
LOCATION	C/L BRG. W. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	C/L BRG. E. ABUT.
N. EDGE OF DECK	1138.50	1138.42	1138.34	1138.27	1138.22	1138.16	1138.13	1138.09	1138.06	1138.03	1138.00
CL GIRDER 1	1138.55	1138.47	1138.39	1138.32	1138.27	1138.21	1138.18	1138.14	1138.11	1138.08	1138.05
CL GIRDER 2	1138.66	1138.58	1138.50	1138.43	1138.38	1138.32	1138.29	1138.25	1138.22	1138.19	1138.16
GIRDER 3/CROWN	1138.77	1138.69	1138.61	1138.54	1138.49	1138.43	1138.40	1138.36	1138.33	1138.30	1138.27
CL GIRDER 4	1138.66	1138.58	1138.50	1138.43	1138.38	1138.32	1138.29	1138.25	1138.22	1138.19	1138.16
CL GIRDER 5	1138.55	1138.47	1138.39	1138.32	1138.27	1138.21	1138.18	1138.14	1138.11	1138.08	1138.05
S. EDGE OF DECK	1138.50	1138.42	1138.34	1138.27	1138.22	1138.16	1138.13	1138.09	1138.06	1138.03	1138.00

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:  
 TOP OF SLAB ELEVATION AT FINAL GRADE  
 LESS SLAB THICKNESS  
 PLUS CAMBER  
 PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONC. (TO BE COMPUTED BY THE CONTRACTOR)  
 EQUALS TOP OF SLAB FALSEWORK ELEVATION.

BILL OF BARS

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S501						PARAPET, SEE SHEET 13
S502						PARAPET, SEE SHEET 13
S503						PARAPET, SEE SHEET 13
S504	X	60	9'-10"	X		DIAPHRAGM @ ABUTS. - STIRRUP
S605	X	10	26'-2"			DIAPHRAGM @ ABUTS. - HORIZ.
S606	X	8	1'-3"			DIAPHRAGM @ ABUTS. - HORIZ. AT END
S607	X	4	1'-8"			DIAPHRAGM @ ABUTS. - HORIZ. AT END
S608	X	16	3'-9"			DIAPHRAGM @ ABUTS. - HORIZ.
S609	X	8	5'-2"			DIAPHRAGM @ ABUTS. - HORIZ.
S410	X	207	26'-2"			SLAB, TOP & BOTTOM, TRANSVERSE
S411	X	142	30'-11"			SLAB, TOP & BOTTOM, LONGIT.
S512	X	206	4'-2"	X		SLAB, TOP, TRANSVERSE AT EDGES

NOTES:  
 - THE FIRST OR FIRST TWO DIGITS THE OF A BAR MARK SIGNIFIES BAR SIZE.  
 - DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.  
 - EPOXY COAT ALL SUPERSTRUCTURE BAR STEEL REINFORCEMENT.



8

8

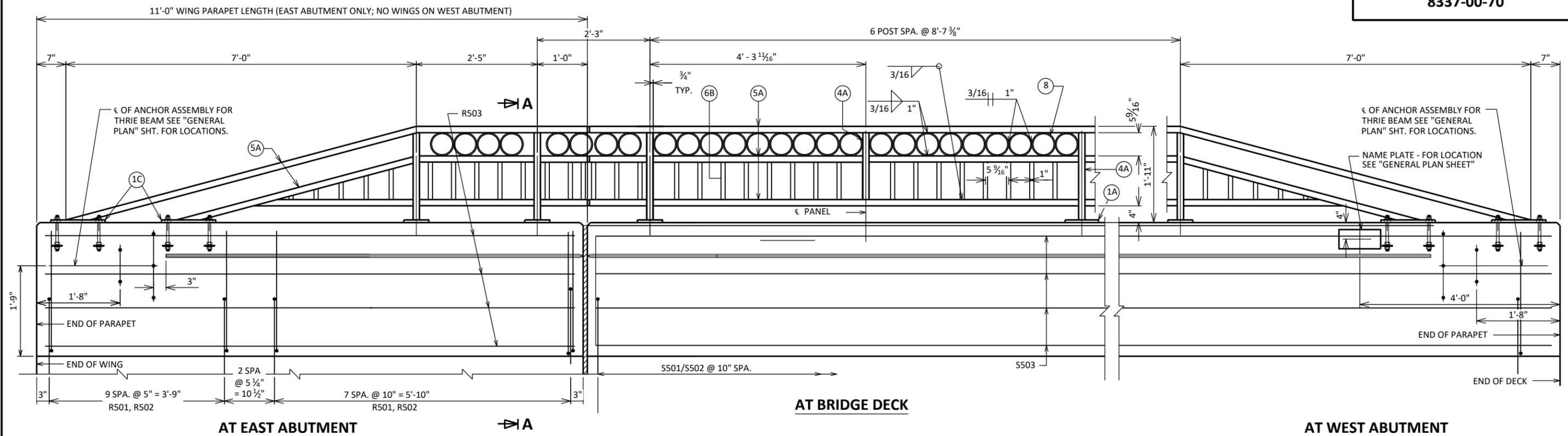
NO.	DATE	REVISION	BY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

**STRUCTURE B-4-124**

DRAWN BY JAF PLANS CK'D. SKP

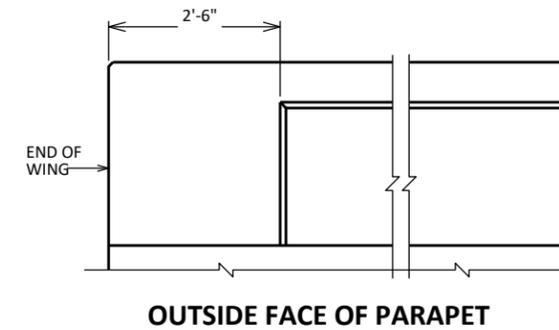
**SUPERSTRUCTURE DETAILS** SHEET 12



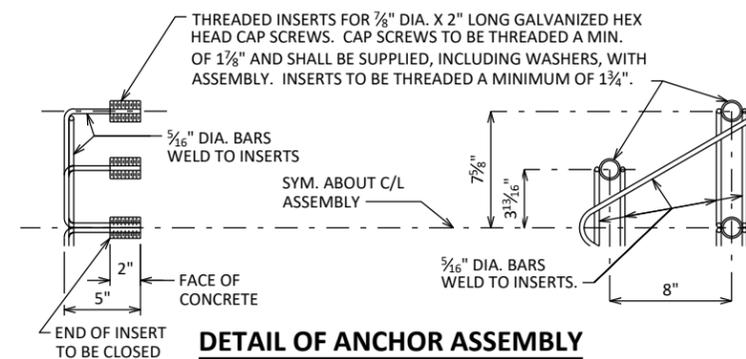
INSIDE ELEVATION OF PARAPET

BILL OF BARS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	38	6'-1"	X		PARAPET VERT.
R502	X	38	4'-9"	X		PARAPET VERT.
R503	X	16	10'-7"			PARAPET HORIZ.
S501	X	146	4'-4"	X		PARAPET VERT.
S502	X	146	4'-9"	X		PARAPET VERT.
S503	X	16	60'-0"			PARAPET HORIZ.



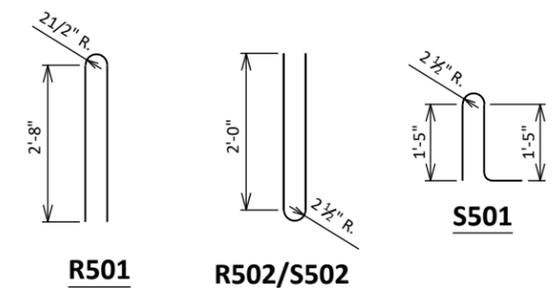
OUTSIDE FACE OF PARAPET



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

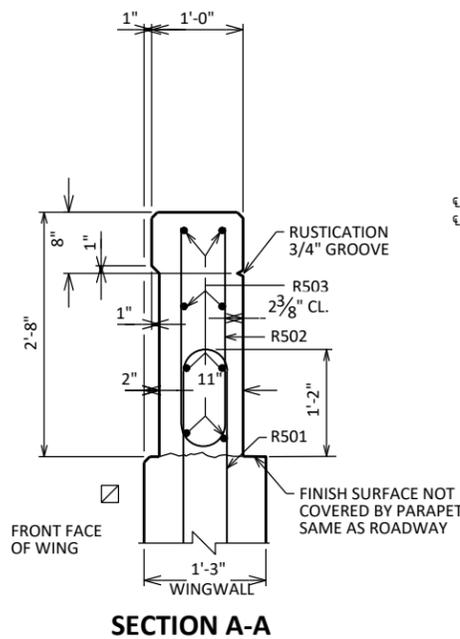


R501

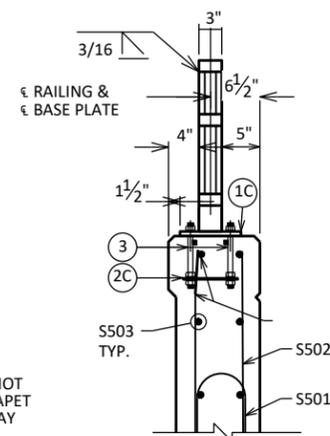
R502/S502

S501

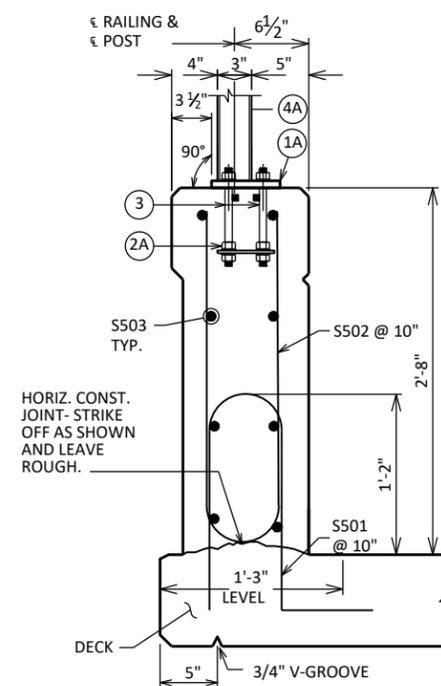
CONST. JOINT - STRIKE OFF AS SHOWN AND LEAVE ROUGH.



SECTION A-A



RAILING END VIEW

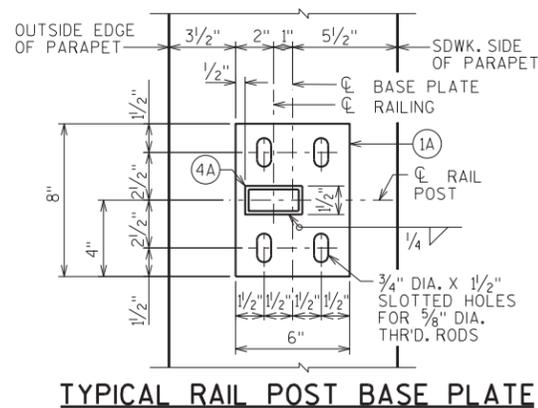


SECTION THRU PARAPET ON BRIDGE

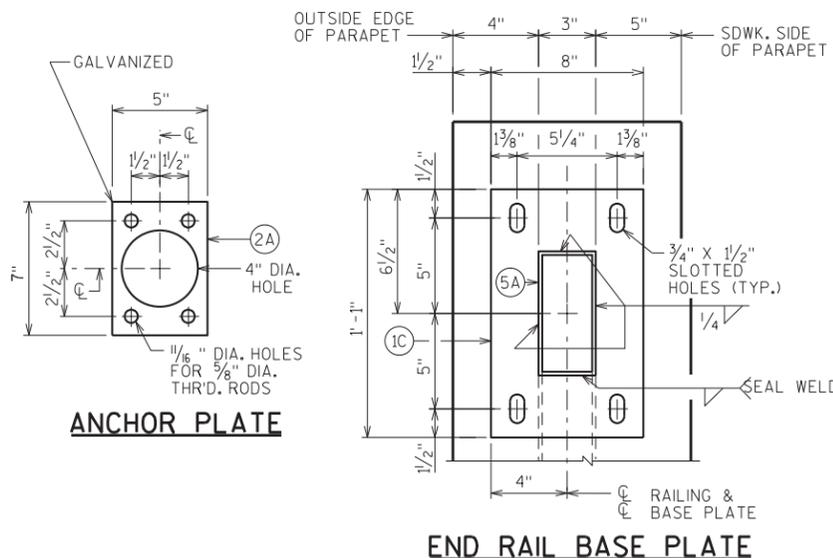
\* ADJUST LOCATIONS OF BARS TO ALLOW PLACEMENT OF ANCHOR ASSEMBLY FOR RAILING AND BEAM GUARD.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-4-124</b>			
DRAWN BY JAF		PLANS CK'D SKP	
<b>VERTICAL FACE PARAPET "A"</b>			SHEET 13

SCALE =

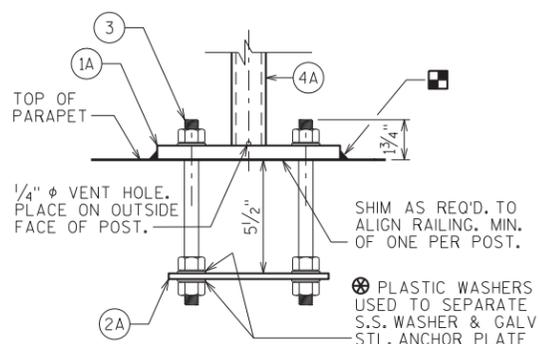


TYPICAL RAIL POST BASE PLATE



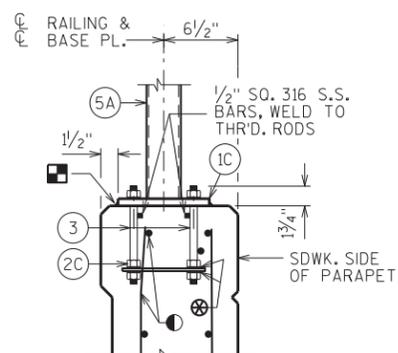
ANCHOR PLATE

END RAIL BASE PLATE



ANCHORAGE FOR RAIL POSTS

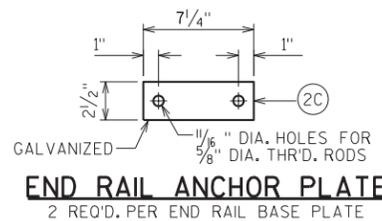
NOTE: ANCHOR PLATE NOT REQUIRED WHEN ADHESIVE ANCHORS ARE USED.



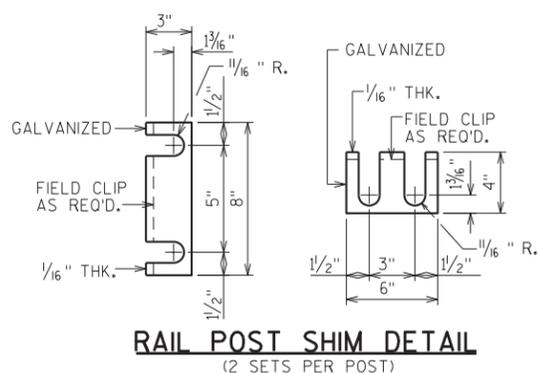
ANCHORAGE FOR END RAIL

NOTE: ANCHOR PLATES NOT REQ'D. WHEN ADHESIVE ANCHORS ARE USED.

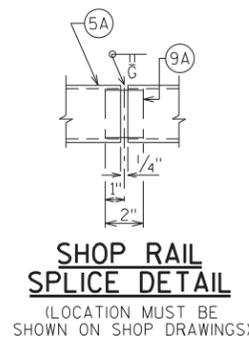
WHEN ADHESIVE ANCHORS ARE USED, FIELD BEND AND/OR DISPLACE TO AVOID HITTING LONGITUDINAL BAR WHEN DRILLING FOR ADHESIVE ANCHORS.



END RAIL ANCHOR PLATE

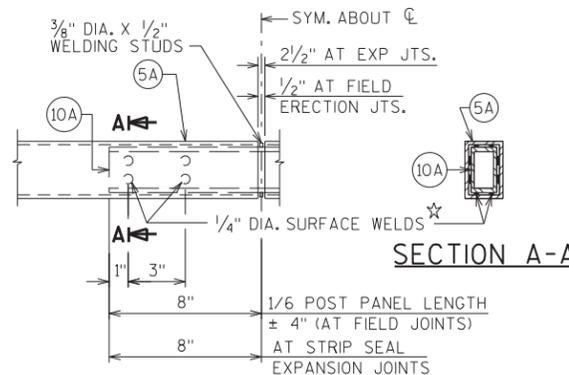


RAIL POST SHIM DETAIL  
(2 SETS PER POST)



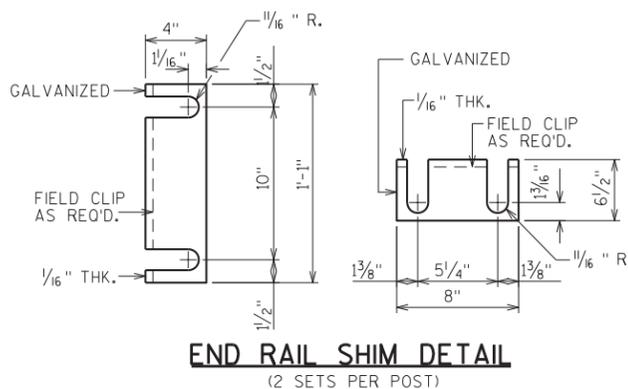
SHOP RAIL SPLICE DETAIL

(LOCATION MUST BE SHOWN ON SHOP DRAWINGS)



FIELD ERECTION JOINT DETAIL

MIN. 5/8" FLAT SURFACE DIA. PUNCHINGS OR STUDS MAY BE USED AS AN ALTERNATE.



END RAIL SHIM DETAIL  
(2 SETS PER POST)

LEGEND

- 1A PLATE 5/8" X 6" X 8" WITH 3/4" X 1/2" SLOTTED HOLES.
- 1C PLATE 5/8" X 8" X 1'-1" WITH 3/4" X 1/2" SLOTTED HOLES.
- 2A 1/4" X 5" X 7" ANCHOR PLATE WITH 1/16" DIA. HOLES FOR THRD. RODS NO. 3.
- 2C 1/4" X 2 1/2" X 7 1/4" ANCHOR PLATE WITH 1/16" DIA. HOLES FOR THRD. RODS NO. 3.
- 3 5/8" DIA. X 9" LONG, TYPE 316 STAINLESS STEEL THREADED RODS (MIN. TENSILE STRENGTH = 70 KSI) WITH NUT AND WASHERS OF SAME ALLOY GROUP. ALTERNATIVE ANCHORAGE: CONCRETE ADHESIVE ANCHORS 5/8"-INCH. EMBED 7" IN CONCRETE FOR RAIL POSTS, EMBED 5" IN CONCRETE FOR END RAILS. ADHESIVE ANCHORS SHALL CONFORM TO SECTIONS 502.2.12 AND 502.3.14 OF THE STANDARD SPECIFICATIONS.
- 4A STRUCTURAL TUBING 3" X 1/2" X 3/16". PLACE VERTICAL. WELD TO NO. 1 & 5.
- 5A STRUCTURAL TUBING 3" X 1/2" X 3/16" RAILS. WELD TO NO. 1 & NO. 4. INSIDE OF TUBE TO BE PAINTED AT ALL FIELD ERECTION & EXPANSION JOINTS.
- 6B BAR 1" X 1 1/2" PICKETS. WELD TO NO. 5. (SPACE AT 6" MAX. C TO C SPACING) PLACE VERTICAL.
- 6C BAR 1" X 1 1/2" PICKETS. WELD TO NO. 11. PLACE VERTICAL.
- 8 STRUCTURAL TUBING 5" DIA. (STANDARD SIZE) (5.563" O.D.) 1/2" LONG SLICES. WELD TO NO. 5A.
- 9A RECTANGULAR SLEEVE FABRICATED FROM 3/16" PLATES. PROVIDE "SLIDING FIT".
- 10A RECTANGULAR SLEEVE FABRICATED FROM 3/16" PLATES. (1'-4" @ FIELD ERECTION JTS.) (1'-4" @ STRIP SEAL EXP. JTS.)

RAILING NOTES

BID ITEM SHALL BE "RAILING STEEL TYPE C1", WHICH SHALL INCLUDE ALL STEEL ITEMS SHOWN.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

ALL PLATES, BARS, AND RECTANGULAR SLEEVES SHALL CONFORM TO ASTM A709 GRADE 36. ALL STRUCTURAL TUBING SHALL CONFORM TO ASTM A500 GRADE B.

ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING. SET NORMAL TO GRADE.

CUT BOTTOM OF POST TO MAKE POST VERTICAL IN BOTH TRANSVERSE AND LONGITUDINAL DIRECTION.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATES WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

CAULK AROUND PERIMETER OF BASE PLATES, NO. 1, AND FILL BOLT SLOT OPENINGS IN SHIMS AND BASE PLATES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

ALL JOINTS AND RECESSES IN CONCRETE PARAPET ARE TO BE VERTICAL.

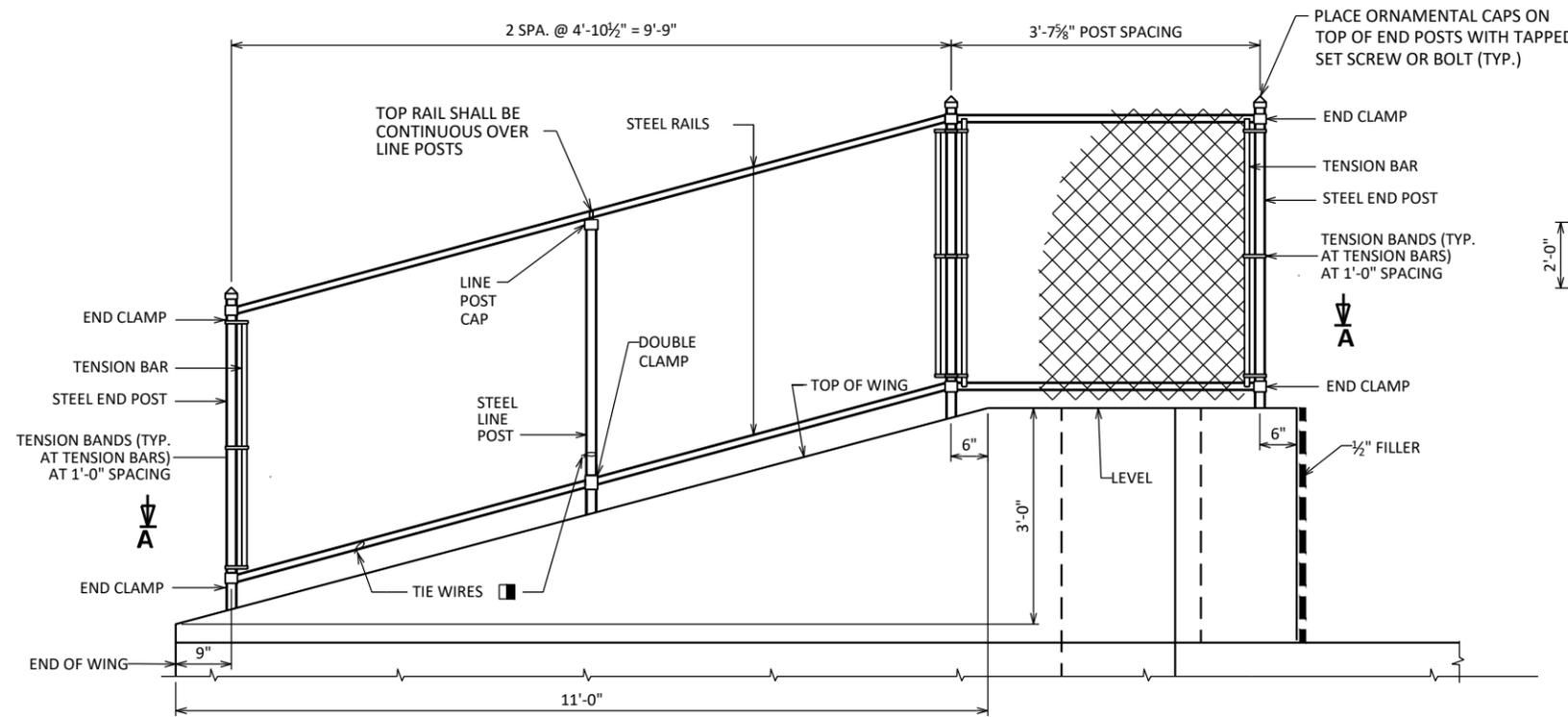
ALL MATERIAL (EXCEPT NO. 3 & 12) SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, THE STEEL RAILING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS. PAINT OVER GALVANIZING WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. 17038, BLACK.

VENT HOLES SHALL BE DRILLED IN POST AND RAIL MEMBERS AS REQUIRED TO FACILITATE GALVANIZING AND DRAINAGE.

RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.

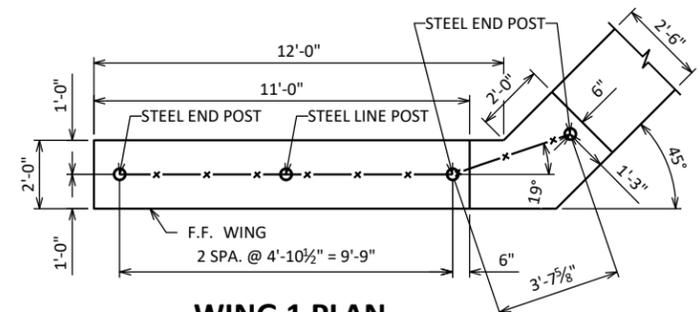
TOUCH-UP PAINTING TO BE DONE AT COMPLETION OF STEEL RAILING INSTALLATION TO THE SATISFACTION OF THE ENGINEER AT NO EXTRA COST.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-4-124</b>			
DRAWN BY JAF		PLANS CK'D. SKP	
<b>COMBINATION RAIL TYPE "C1" DETAILS</b>			SHEET 14



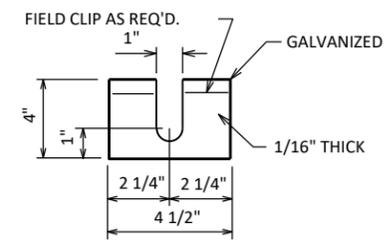
**PARTIAL ELEVATION OF ABUT. WING & FENCE**

(WING 1 SHOWN, WING 2 SIMILAR)



**WING 1 PLAN**

(WING 2 SIMILAR)

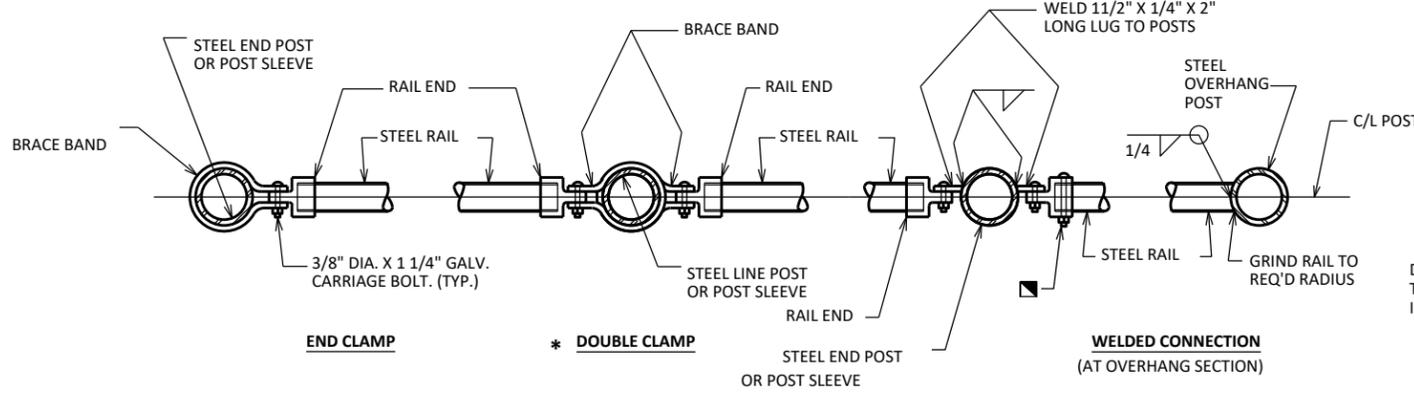


**POST SHIM DETAILS**

SHIMS REQUIRED ONLY WHEN END POSTS AND LINE POSTS ARE WELDED TO BASE PLATES. PROVIDE 4 SHIMS PER POST. USE WHERE REQUIRED FOR ALIGNMENT.

**FENCE MEMBER SIZE & WEIGHT**

STEEL FENCE MEMBER	OUTSIDE DIAMETER (INCHES)	WEIGHT (LB/FT)
RAILS	1.660	2.27
END POST	2.875	5.80
OVERHANG POST	2.875	5.80
LINE POST	2.375	3.65
POST SLEEVE	4.000	9.12



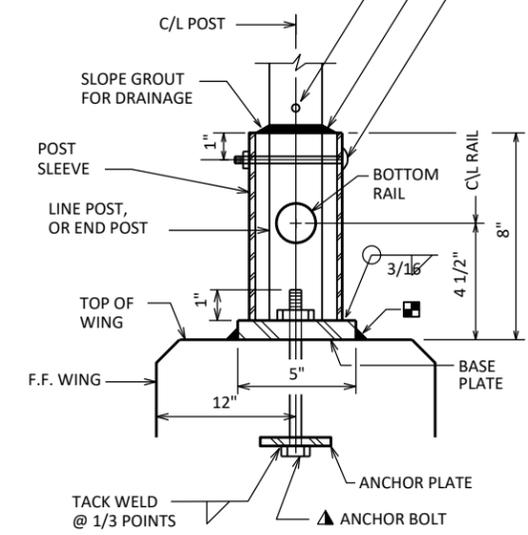
**SECTION A-A**

NOTE: PLACE ALL BOLT HEADS ON SIDE OF FENCE ADJACENT TO PEDESTRIANS

3/8" DIA. GALV. CARRIAGE BOLT WITH LOCKING NUT. (TO BE SUPPLIED WITH ASSEMBLY)

FILL SLEEVE AND BEVEL AWAY FROM POST WITH NON-SHRINK GROUT AFTER SETTING POST. (LEAVE NO VOIDS)

DRILL 3/16" DIA. DRAIN HOLE PARALLEL TO ROADWAY IMMEDIATELY ABOVE GROUT IN POST. SLEEVE LOCATIONS ONLY.



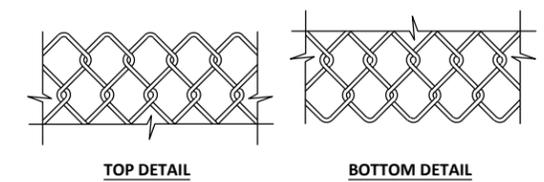
**DETAIL 'A'**

UNIT SHALL BE GALVANIZED AFTER FABRICATION

NOTE: IN LIEU OF USING THE POST SLEEVE, THE FENCE POST MAY BE WELDED TO THE BASE PLATE.

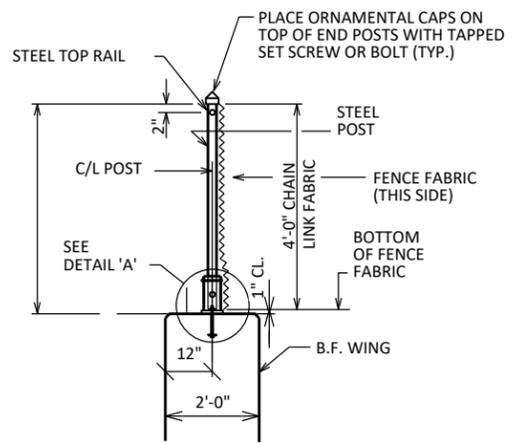
**NOTES**

- POSTS ARE TO BE SET VERTICAL.
- ALL FENCE COMPONENTS SHALL BE GALVANIZED STEEL WITH A COLORED POLYMER-COATING ON THE OUTSIDE.
- FABRIC SHALL CONFORM TO ASTM F668, CLASS 2B. STEEL RAILS, POSTS AND POST SLEEVES SHALL CONFORM TO ASTM F1083, STANDARD WEIGHT PIPE (SCHEDULE 40). FITTINGS SHALL CONFORM TO ASTM F626. SEE THE "BRIDGE SPECIAL PROVISIONS" FOR ADDITIONAL DETAILS.
- THE COLOR OF POLYMER-COATING FOR THIS STRUCTURE SHALL BE BLACK IN ACCORDANCE WITH ASTM F934.
- THE BID ITEM SHALL BE "FENCE CHAIN LINK POLYMER-COATED 4-FT, B-4-124".
- COMPLETE ANY REQUIRED WELDING OF COMPONENTS BEFORE GALVANIZING.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- BASE PLATES, ANCHOR PLATES AND SHIMS SHALL BE ASTM A709, GRADE 36.
- ALL POST SPACINGS ARE MEASURED HORIZONTALLY ALONG THE C/L OF THE POST.
- CAULK AROUND PERIMETER OF BASE PLATE AND FILL PORTION OF SLOTTED HOLE AROUND ANCHOR BOLT IN SHIM WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
- ALTERNATE TO DOUBLE CLAMP: USE LINE RAIL CLAMP (BOULEVARD) OR 180° BRACE BAND, WHICH MAY BE USED WHEN THE POSTS ARE EITHER BOLTED TO THE POST SLEEVES OR DIRECTLY WELDED TO THE BASE PLATE.
- 1/2" DIA. X 6 7/8" LONG GALVANIZED HEX BOLT WITH NUT & WASHER.
- ALTERNATIVE ANCHORAGE: CONCRETE ADHESIVE ANCHORS 1/2-INCH. EMBED 7" IN CONCRETE. ADHESIVE ANCHORS SHALL CONFORM TO SECTIONS 502.2.12 AND 502.3.14 OF THE STANDARD SPECIFICATIONS.
- ATTACH FABRIC TO RAILS, AND TO POSTS WITHOUT TENSION BANDS, WITH TIE WIRES (ROUND, 9-GAGE) SPACED AT 1'-0".
- BOLT RAIL TO RAIL END TO SECURE OVERHANG SECTION. ALTERNATE IS TO WELD RAIL DIRECTLY TO END POST.
- MINIMUM LENGTH OF TOP RAIL BETWEEN SPLICES SHALL BE 20'-0". LOCATE SPLICES NEAR 1/4 POINT OF POST SPACING.

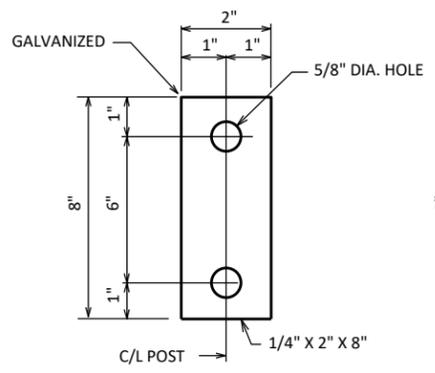


**FENCE FABRIC**

FENCE FABRIC WOVEN OF 9-GAGE WIRE IN 2" DIAMOND PATTERN MESH WITH BOTH THE TOP AND BOTTOM SELVAGES KNUCKLED.

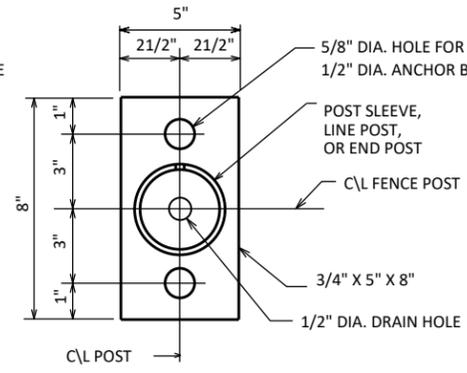


**SECTION THRU FENCE**



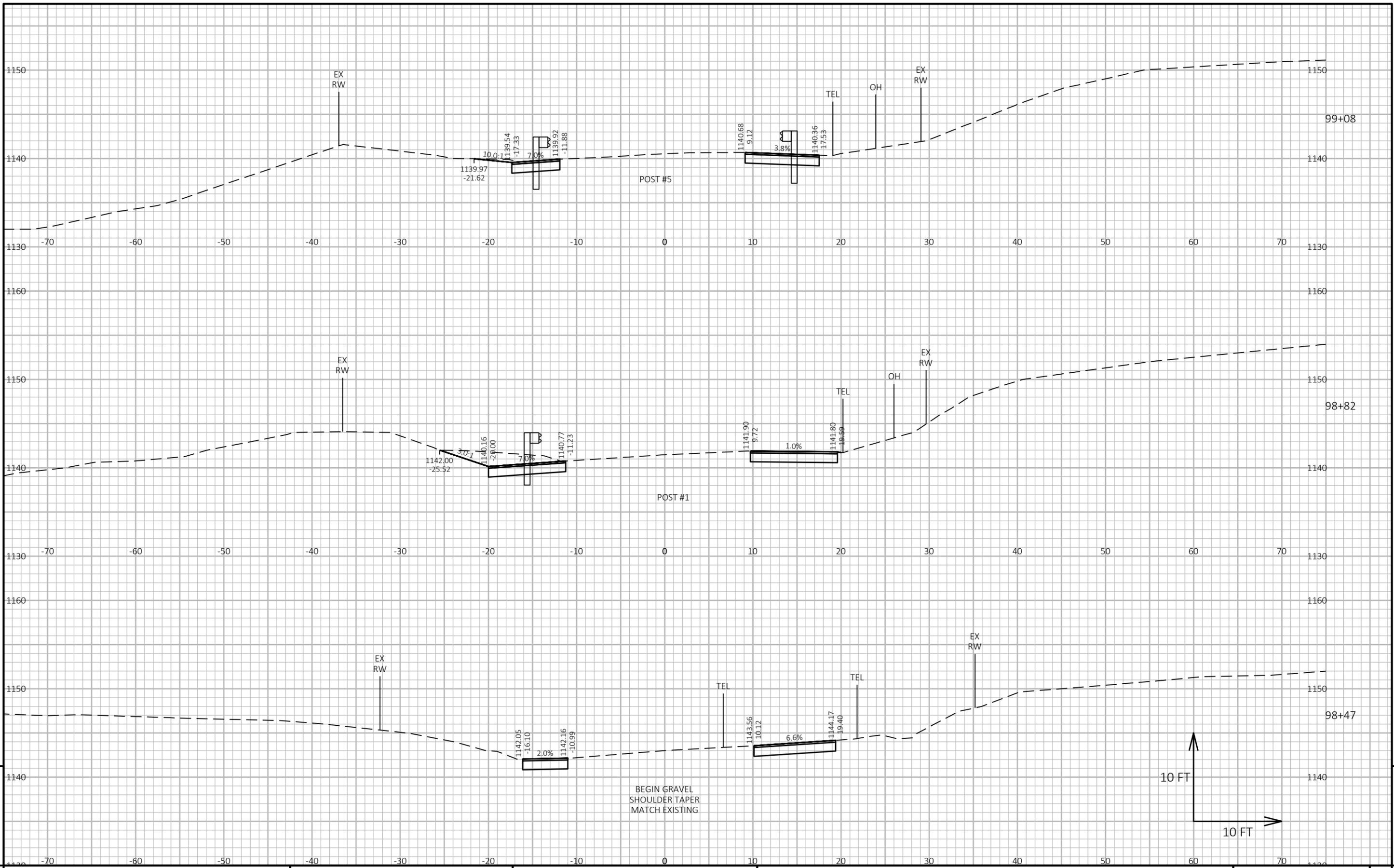
**ANCHOR PLATE**

NOTE: ANCHOR PLATE NOT REQUIRED WHEN ADHESIVE ANCHORS ARE USED.



**BASE PLATE**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-4-124</b>			
DRAWN BY		JAF	PLANS CK'D SKP
<b>FENCING DETAILS</b>			SHEET 15



PROJECT NO: 8337-00-70

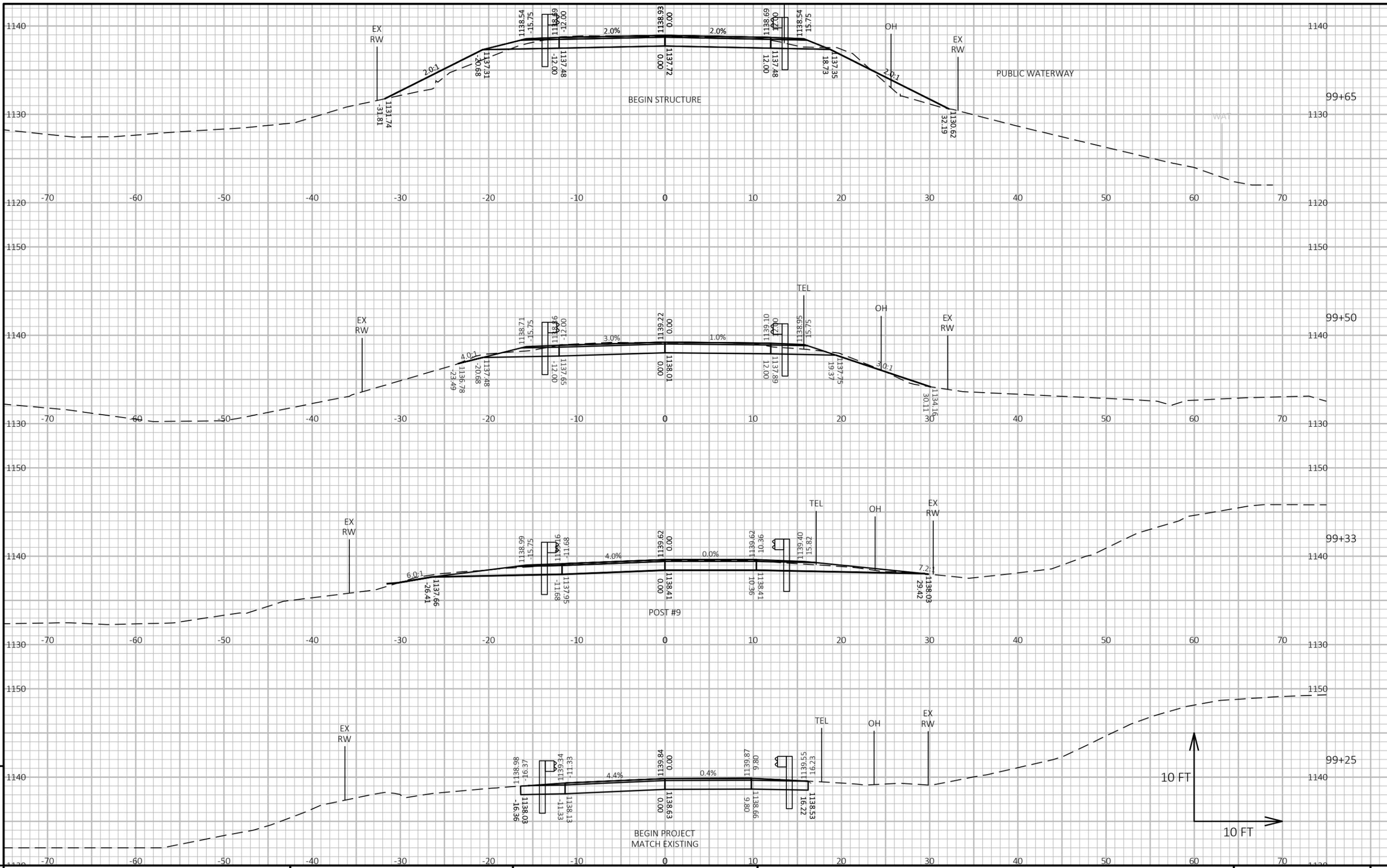
HWY: SOUTH SHORE ROAD

COUNTY: BAYFIELD

CROSS SECTIONS: SOUTH SHORE ROAD

SHEET

E

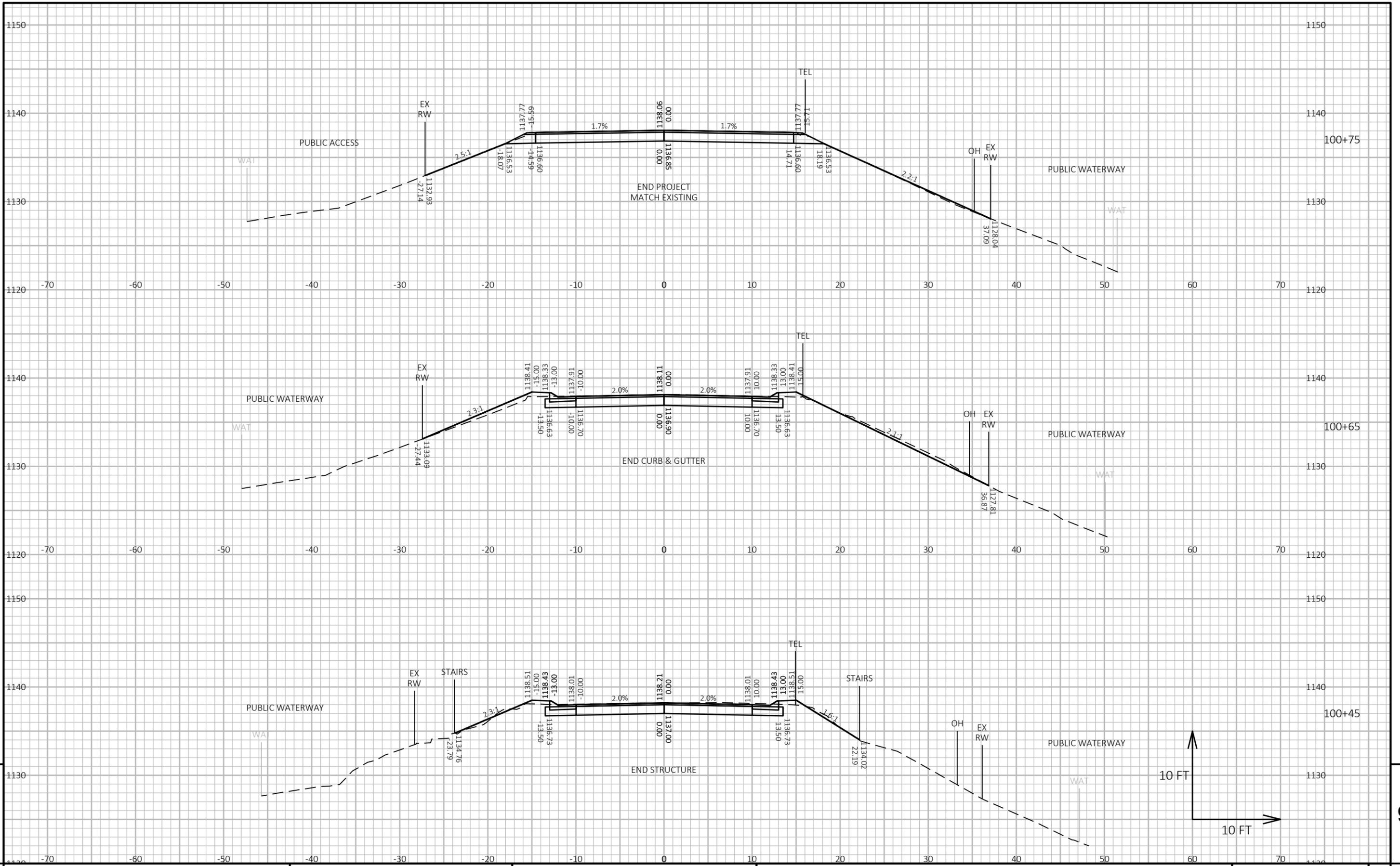


9

9

PROJECT NO: 8337-00-70      HWY: SOUTH SHORE ROAD      COUNTY: BAYFIELD      CROSS SECTIONS: SOUTH SHORE ROAD      SHEET      E

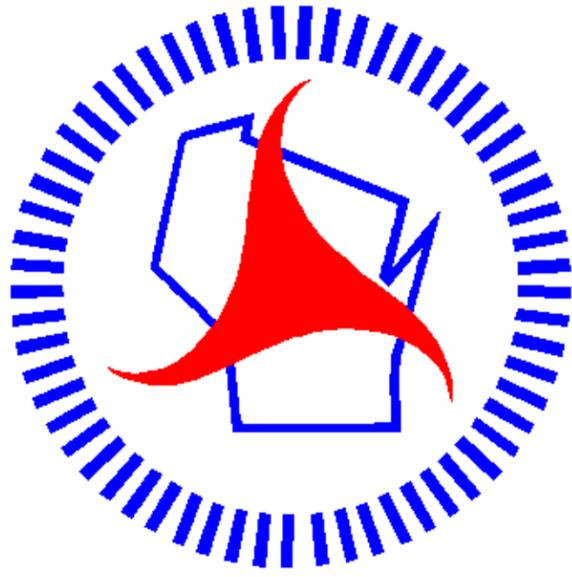
FILE NAME: G:\2019-PROJ\19258046\C3D\SHEETSPLAN\090201\_XS.DWG      PLOT DATE: 11/11/2021 9:45 AM      PLOT BY: JACOB FRIBERG      PLOT NAME:      PLOT SCALE: 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.      WISDOT/CADDs SHEET 49



PROJECT NO: 8337-00-70      HWY: SOUTH SHORE ROAD      COUNTY: BAYFIELD      CROSS SECTIONS: SOUTH SHORE ROAD      SHEET 9

FILE NAME: G:\2019-PROJ\19258046\C3D\SHEETSPLAN\090201\_XS.DWG      PLOT DATE: 11/11/2021 9:45 AM      PLOT BY: JACOB FRIBERG      PLOT NAME:      PLOT SCALE: 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.      WISDOT/CADD SHEET 49

Notes



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