

SUP
PROJECT ID:
WITH:

9548-00-70

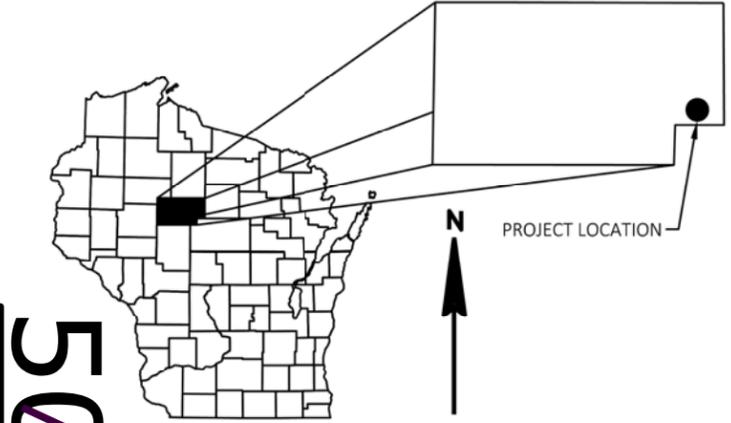
COUNTY:
TAYLOR

JANUARY 2022

ORDER OF SHEETS

Section No.	Title
1	Title
2	Typical Sections and Details
3	Estimate of Quantities
3	Miscellaneous Quantities
4	Right of Way Plat
5	Plan and Profile
6	Standard Detail Drawings
7	Sign Plates
8	Structure Plans
9	Computer Earthwork Data
9	Cross Sections

TOTAL SHEETS = 36



DESIGN DESIGNATION

A.A.D.T.	2022	=	58
A.A.D.T.	2042	=	61
D.H.V.		=	12
D.D.		=	62/38
T.		=	7.7%
DESIGN SPEED		=	25 MPH
ESALS		=	N/A

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
MARSH AREA	STORM SEWER
WOODED OR SHRUB AREA	TELEPHONE
	WATER
	UTILITY PEDESTAL
	POWER POLE
	TELEPHONE POLE

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

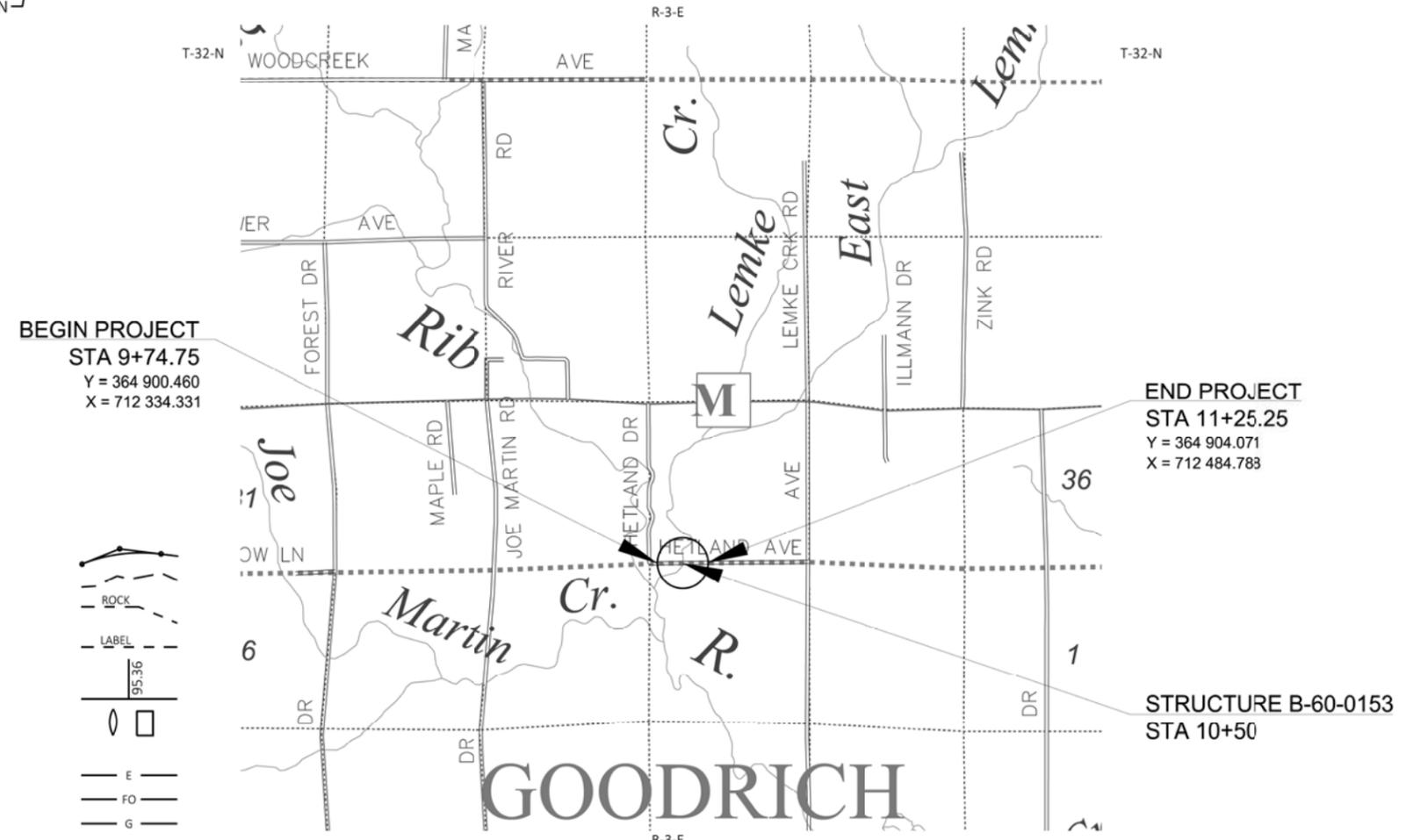
PLAN OF PROPOSED IMPROVEMENT

T GOODRICH, HETLAND AVE

LEMKE CREEK BRIDGE B-60-0153

LOCAL STREET TAYLOR COUNTY

STATE PROJECT NUMBER
9548-00-70



TOTAL NET LENGTH OF CENTERLINE = 0.0285 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), TAYLOR COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
9548-00-70	WISC 2022142	1

ACCEPTED FOR
TAYLOR COUNTY
7/21/2021
Date
Benjamin Stanley
Signature and Title of Official
Highway Commissioner

ORIGINAL PLANS PREPARED BY
WESTBROOK
Associated Engineers, Inc.
619 EAST HOXIE STREET
P.O. BOX 429
SPRING GREEN, WISCONSIN 53588
PHONE (608) 588-7866
FAX (608) 588-7954

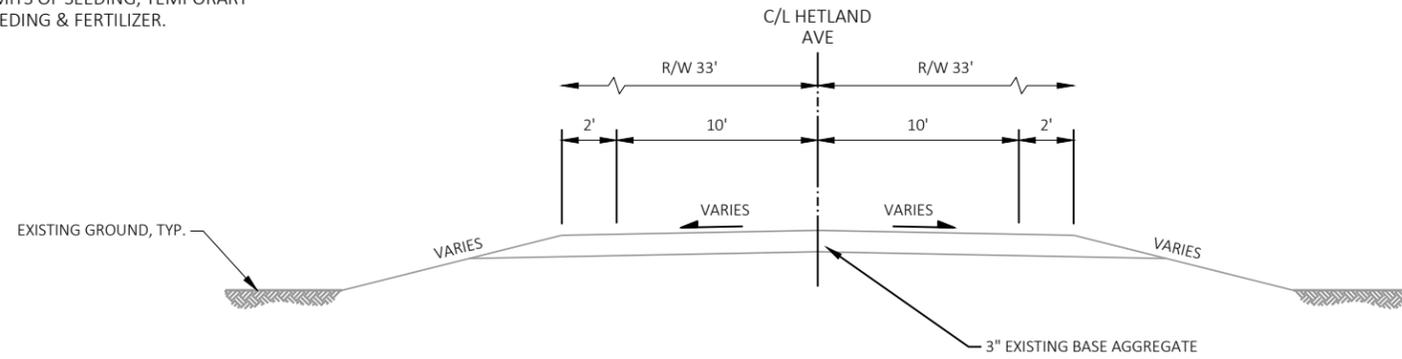
WISCONSIN
AARON B. PALMER
E-35695
RICHLAND CENTER, WI
PROFESSIONAL ENGINEER
DATE: 7/22/2021
Aaron Palmer
(Professional Engineer Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PREPARED BY
Surveyor WESTBROOK ASSOCIATED ENGINEERS, INC.
Designer WESTBROOK ASSOCIATED ENGINEERS, INC.
Project Manager MATTHEW VAN NATTA, PE
Regional Examiner TOU YANG, PE
Regional Supervisor TYLER RONGSTAD, PE

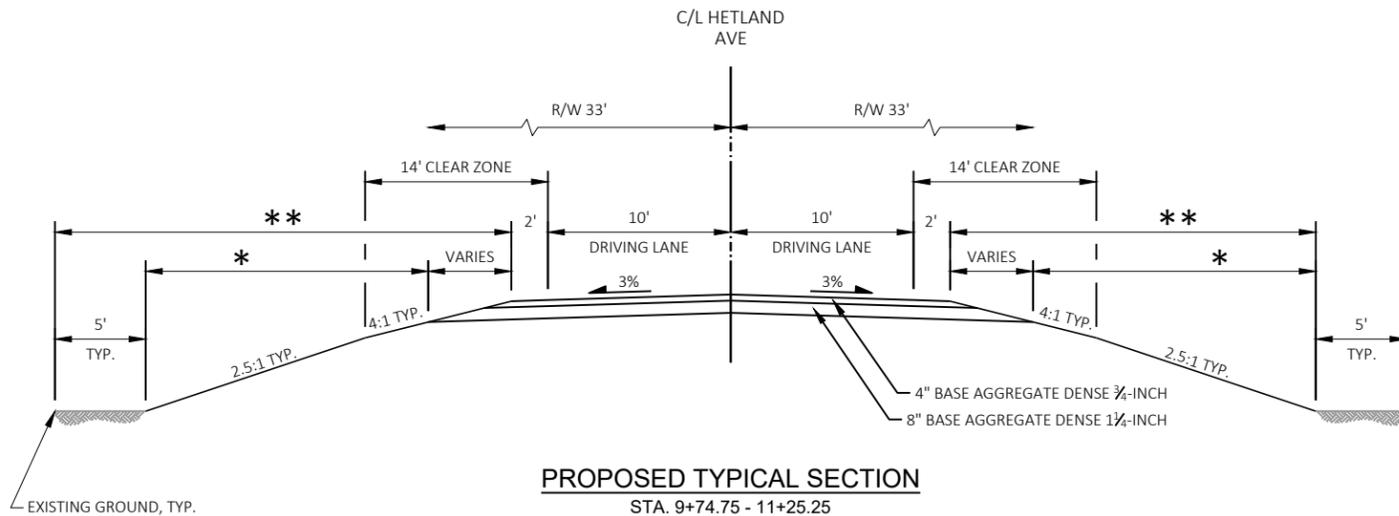
APPROVED FOR THE DEPARTMENT
7/22/2021
DATE: *Matthew Van Natta*
Digitally signed by
Matthew Van Natta
Location: NWL Superior
(Signature)

E

- * LIMITS OF SALVAGED TOPSOIL, MULCH, AND E-MAT.
- ** LIMITS OF SEEDING, TEMPORARY SEEDING & FERTILIZER.



EXISTING TYPICAL SECTION
STA. 9+74.75 - 11+25.25



PROPOSED TYPICAL SECTION
STA. 9+74.75 - 11+25.25

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE	0-2	2-6	6 & OVER									
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES,WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.23 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.16 ACRES

GENERAL NOTES

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. SILT FENCE AND TURBIDITY BARRIER SHALL BE IN PLACE PRIOR TO CONSTRUCTION.

EROSION CONTROL FEATURES AS SHOWN ON THE PLANS ARE SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE FERTILIZED, SEEDED, TEMPORARY SEEDED, MULCHED, AND E-MATTED AS DIRECTED BY THE ENGINEER.

SLOPES STEEPER THAN 2.5:1 REQUIRE EROSION MAT.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

WETLANDS ARE PRESENT AT THE LOCATIONS SHOWN IN THE PLANS. DO NOT OPERATE MACHINERY OUTSIDE OF THE SLOPE INTERCEPTS IN THESE LOCATIONS.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

D.O.T. MONUMENT IS TO BE FURNISHED BY THE STATE AND PLACED BY THE CONTRACTOR IN THE SAME WING THAT THE PROPOSED NAME PLATE WILL BE PLACED, AS DIRECTED BY THE ENGINEER.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), TAYLOR COUNTY, HORIZONTAL DATUM NAD83 (2011), ELEVATION DATUM NAVD88 (2012).

ALL SIGNS WITHIN THE PROJECT LIMITS SHALL BE REMOVED, SALVAGED, AND REPLACED. STACK SIGNS AND POSTS IN SECURE LOCATION AND NOTIFY AND COORDINATE WITH THE TAYLOR COUNTY HIGHWAY DEPARTMENT FOR PICKUP.

EXISTING BRIDGE GIRDERS SHALL BE REMOVED AND SALVAGED BY THE CONTRACTOR. NOTIFY AND COORDINATE WITH THE TAYLOR COUNTY HIGHWAY DEPARTMENT FOR PICKUP.

COMMUNICATIONS

TDS TELECOM
JEFF OLSON
171 PAOLI RD
VERONA, WI 53593
(608) 845-2219
jeffrey.olson@tdstelecom.com



ORDER OF SECTION 2 SHEETS

GENERAL NOTES & TYPICAL SECTIONS

CONTACTS

CONSULTANT LIAISON

WESTBROOK ASSOCIATED ENGINEERS, INC.
619 EAST HOXIE STREET
SPRING GREEN, WI 53588

ATTN: AARON PALMER, P.E.
PH: (608) 588-7866
FAX: (608) 588-7954
apalmer@westbrookeng.com

WDNR LIAISON

DNR NORTHERN REGION HEADQUARTERS
107 SUTLIFF
RHINELANDER, WI 54501

ATTN: WENDY HENNIGES
PH: (715) 365-8916
Wendy.Henniges@wisconsin.gov

COUNTY LIAISON

TAYLOR COUNTY HIGHWAY DEPARTMENT
208 N 8TH STREET
MEDFORD, WI 54451

ATTN: BEN STANFLEY, EIT
ATTO: (715) 785-8326
ben.stanfley@co.taylor.wi.us

STANDARD ABBREVIATIONS

AADT	ANNUAL AVERAGE DAILY TRAFFIC	L.F.	LINEAR FEET	REQ'D	REQUIRED
AAG.	AGGREGATE	L.H.F.	LEFT HAND FORWARD	RT.	RIGHT
B.M.	BENCH MARK	L.S.	LUMP SUM	R/W	RIGHT-OF-WAY
C OR CL	CENTERLINE	LT.	LEFT	RD.	ROAD
CR.	CRUSHED	MAX.	MAXIMUM	RD.WY.	ROADWAY
C.T.H.	COUNTY TRUNK HIGHWAY	MIN.	MINIMUM	S.	SOUTH
CWT.	HUNDREDWEIGHT	N.	NORTH	SE	SOUTHEAST
C.Y.	CUBIC YARD	NOR.	NORMAL	SHRK.	SHRINKAGE
D.H.	DOUBLE HEADED	PAVT.	PAVEMENT	S.R.	SIDE ROAD
D.H.V.	DESIGN HOURLY VOLUME	P.C.	POINT OF CURVE	STD.	STANDARD
DIR.	DIRECTED	P.I.	POINT OF INTERSECTION	S.T.H.	STATE TRUNK HIGHWAY
E.	EAST	P.E.	PRIVATE ENTRANCE	STA.	STATION
COR.	CORNER	P.K.	PARKER-KALON NAIL	S.Y.	SQUARE YARD
EL. OR ELEV.	ELEVATION	P OR PL	PROPERTY LINE	T	TANGENT LENGTH OF CURVE
F.E.	FIELD ENTRANCE	P.P.	POWER POLE	T	TRANSIT LINE
FT.	FOOT (FEET)	PROJ.	PROJECT	UNCL.	UNCLASSIFIED EXCAVATION
GAL.	GALLON	P.T.	POINT OF TANGENCY	V.	DESIGN SPEED
H.W.	HIGH WATER	PVMT.	PAVEMENT	V.C.	VERTICAL CURVE
IN.	INCHES	R.	RADIUS	VAR.	VARIABLE
K	SIGHT DISTANCE	R.R.	RAILROAD	W.	WEST
L.	LENGTH OF CURVE	REINF.	REINFORCED		

Estimate Of Quantities

9548-00-70

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-60-0104	EACH	1.000	1.000
0008	205.0100	Excavation Common	CY	91.000	91.000
0010	206.1000	Excavation for Structures Bridges (structure) 01. B-60-0153	LS	1.000	1.000
0012	208.0100	Borrow	CY	99.000	99.000
0014	210.1500	Backfill Structure Type A	TON	314.000	314.000
0016	213.0100	Finishing Roadway (project) 01. 9548-00-70	EACH	1.000	1.000
0018	305.0110	Base Aggregate Dense 3/4-Inch	TON	72.000	72.000
0020	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	148.000	148.000
0022	502.0100	Concrete Masonry Bridges	CY	163.000	163.000
0024	502.3200	Protective Surface Treatment	SY	214.000	214.000
0026	505.0400	Bar Steel Reinforcement HS Structures	LB	3,940.000	3,940.000
0028	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	24,710.000	24,710.000
0030	506.0105	Structural Steel Carbon	LB	500.000	500.000
0032	513.4061	Railing Tubular Type M	LF	105.000	105.000
0034	516.0500	Rubberized Membrane Waterproofing	SY	10.000	10.000
0036	550.0500	Pile Points	EACH	12.000	12.000
0038	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	420.000	420.000
0040	606.0300	Riprap Heavy	CY	93.000	93.000
0042	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	142.000	142.000
0044	618.0100	Maintenance And Repair of Haul Roads (project) 01. 9548-00-70	EACH	1.000	1.000
0046	619.1000	Mobilization	EACH	1.000	1.000
0048	624.0100	Water	MGAL	4.400	4.400
0050	625.0500	Salvaged Topsoil	SY	410.000	410.000
0052	627.0200	Mulching	SY	50.000	50.000
0054	628.1504	Silt Fence	LF	320.000	320.000
0056	628.1520	Silt Fence Maintenance	LF	510.000	510.000
0058	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0060	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0062	628.2008	Erosion Mat Urban Class I Type B	SY	410.000	410.000
0064	628.6005	Turbidity Barriers	SY	140.000	140.000
0066	629.0210	Fertilizer Type B	CWT	0.330	0.330
0068	630.0130	Seeding Mixture No. 30	LB	10.000	10.000
0070	630.0200	Seeding Temporary	LB	15.000	15.000
0072	630.0500	Seed Water	MGAL	11.100	11.100
0074	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0076	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0078	638.2602	Removing Signs Type II	EACH	6.000	6.000
0080	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0082	642.5001	Field Office Type B	EACH	1.000	1.000
0084	643.0420	Traffic Control Barricades Type III	DAY	1,872.000	1,872.000
0086	643.0705	Traffic Control Warning Lights Type A	DAY	3,744.000	3,744.000
0088	643.0900	Traffic Control Signs	DAY	1,872.000	1,872.000
0090	643.5000	Traffic Control	EACH	1.000	1.000
0092	645.0111	Geotextile Type DF Schedule A	SY	58.000	58.000
0094	645.0120	Geotextile Type HR	SY	170.000	170.000
0096	650.4500	Construction Staking Subgrade	LF	100.000	100.000
0098	650.5000	Construction Staking Base	LF	100.000	100.000

Estimate Of Quantities

9548-00-70

Line	Item	Item Description	Unit	Total	Qty
0100	650.6500	Construction Staking Structure Layout (structure) 01. B-60-0153	LS	1.000	1.000
0102	650.9910	Construction Staking Supplemental Control (project) 01. 9548-00-70	LS	1.000	1.000
0104	650.9920	Construction Staking Slope Stakes	LF	100.000	100.000
0106	715.0502	Incentive Strength Concrete Structures	DOL	972.000	972.000
0108	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. 10+50	EACH	1.000	1.000
0110	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0112	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000

NOTE:
ALL ITEMS CATEGORY 0010
UNLESS OTHERWISE NOTED.

CLEARING AND GRUBBING

STATION	-	STATION	LOCATION	201.0105 CLEARING (STA)	201.0205 GRUBBING (STA)
9+75	-	10+25	MAINLINE	1	1
10+75	-	11+25	MAINLINE	1	1
			TOTALS	2	2

EARTHWORK SUMMARY

STATION - STATION	LOCATION	COMMON EXCAVATION (1) (ITEM # 205.0100)	SALVAGED / UNUSABLE PAVEMENT MATERIAL (3)	AVAILABLE MATERIAL (4)	UNEXPANDED FILL	EXPANDED FILL (5) FACTOR 1.25	MASS ORDINATE +/- (6)	BORROW (7) (ITEM # 208.0100)	COMMENT:
		CUT (2)							
9+75 - 10+25	WEST APPROACH	47	0	47	89	111	-64	64	
10+75 - 11+25	EAST APPROACH	44	0	44	63	79	-35	35	
TOTALS		91	0	91	152	190	-99	99	

- 1) COMMON EXCAVATION IS THE CUT. ITEM # 205.0100.
- 2) SALVAGED/UNUSABLE MATERIAL IS INCLUDED IN CUT.
- 3) SALVAGED/UNUSABLE MATERIAL INCLUDES ASPHALTIC PAVEMENT.
- 4) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE MATERIAL
- 5) EXPANDED FILL FACTOR = 1.25: EXPANDED FILL = (UNEXPANDED FILL)*1.25
- 6) THE MASS ORDINATE + OR - CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL IN THE DIVISION
- 7) BORROW = ABSOLUTE VALUE OF MASS ORDINATE

BASE AGGREGATE DENSE

STATION	-	STATION	LOCATION	305.0110 3/4-INCH BASE (TON)	305.0120 1 1/4-INCH BASE (TON)	624.0100 WATER (MGAL)
9+75	-	10+25	MAINLINE	36	74	2.2
10+75	-	11+25	MAINLINE	36	74	2.2
			TOTALS	72	148	4.4

FINISHING ITEMS

STATION - STATION	LOCATION	625.0500 SALVAGED TOPSOIL (SY)	627.0200 MULCHING (SY)	628.2008 EROSION MAT CLASS I TYPE B (SY)	629.0210 FERTILIZER TYPE B (CWT)	630.0130 SEEDING MIX NO. 30 (LB)	630.0200 SEEDING TEMPORARY (LB)	630.0500 SEED WATER (MGAL)
		9+75 - 10+25	MAINLINE, LT	78	---	78	0.06	2
9+75 - 10+25	MAINLINE, RT	83	---	83	0.07	2	3	2.3
10+75 - 11+25	MAINLINE, LT	85	---	85	0.06	2	3	2.2
10+75 - 11+25	MAINLINE, RT	83	---	83	0.07	2	3	2.3
UNDISTRIBUTED		81	50	81	0.07	2	3	2.2
TOTALS		410	50	410	0.33	10	15	11.1

SILT FENCE

STATION - STATION	LOCATION	628.1504 SILT FENCE (LF)	628.1520 SILT FENCE MAINTENANCE (LF)
9+75 - 10+25	MAINLINE, LT	60	120
9+75 - 10+25	MAINLINE, RT	70	140
10+75 - 11+25	MAINLINE, LT	60	120
10+75 - 11+25	MAINLINE, RT	65	130
UNDISTRIBUTED		65	---
TOTALS		320	510

TURBIDITY BARRIER

LOCATION	628.6005 (SY)
WEST APPROACH	65
EAST APPROACH	75
TOTALS	140

NOTE:
ALL ITEMS CATEGORY 0010
UNLESS OTHERWISE NOTED.

MOBILIZATIONS EROSION CONTROL

LOCATION	628.1905	628.1910
	MOBILIZATIONS EROSION CONTROL (EACH)	MOBILIZATIONS EMERGENCY EROSION CONTROL (EACH)
ID 7363-00-70	3	2
TOTALS	3	2

SIGNING

STATION	LOCATION	SIGN CODE	634.0612	637.2230	638.2602	638.3000	NOTES
			POSTS WOOD 4X6-INCH X 12-FT (EACH)	SIGNS TYPE II REFLECTIVE TYPE F (SF)	REMOVING SIGN TYPE II (EACH)	REMOVING SMALL SIGN SUPPORTS (EACH)	
10+25	LT	W5-52L	1	3	1	1	BRIDGE HASH MARKS
10+25	RT	W5-52R	1	3	1	1	BRIDGE HASH MARKS
10+25	RT	--	--	--	1	--	LOAD POSTING
10+75	LT	W5-52R	1	3	1	1	BRIDGE HASH MARKS
10+75	LT	--	--	--	1	1	LOAD POSTING
10+75	RT	W5-52L	1	3	1	--	BRIDGE HASH MARKS
TOTAL			4	12	6	4	-

TRAFFIC CONTROL

LOCATION	DURATION	643.0420		643.0705		643.0900		643.5000
		TRAFFIC CONTROL BARRICADES TYPE III (NO.)	(DAY)	TRAFFIC CONTROL WARNING LIGHTS TYPE A (NO.)	(DAY)	TRAFFIC CONTROL SIGNS (NO.)	(DAY)	TRAFFIC CONTROL (EACH)
PROJECT	--	--	--	--	--	--	--	1
WEST APPROACH	104	8	832	16	1664	8	832	--
EAST APPROACH	104	8	832	16	1664	8	832	--
UNDISTRIBUTED	104	2	208	4	416	2	208	--
TOTAL		18	1872	36	3744	18	1872	1

PLACE TRAFFIC CONTROL IN ACCORDANCE WITH SDD 15C2.
PLACEMENT SUBJECT TO ENGINEER APPROVAL.

CONSTRUCTION STAKING

STATION	-	STATION	LOCATION	650.4500	650.5000	650.6500	650.9910	650.992
				SUBGRADE (LF)	BASE (LF)	STRUCTURE LAYOUT 01. B-60-0153 (LS)	SUPPLEMENTAL CONTROL (LS)	SLOPE STAKES (LF)
9+75	-	10+25	MAINLINE	50	50	--	--	50
10+75	-	11+25	MAINLINE	50	50	--	--	50
--	-	--	PROJECT	--	--	1	1	--
TOTALS				100	100	1*	1	100

* CATEGORY 0020

PROJECT NO: 9548-00-70

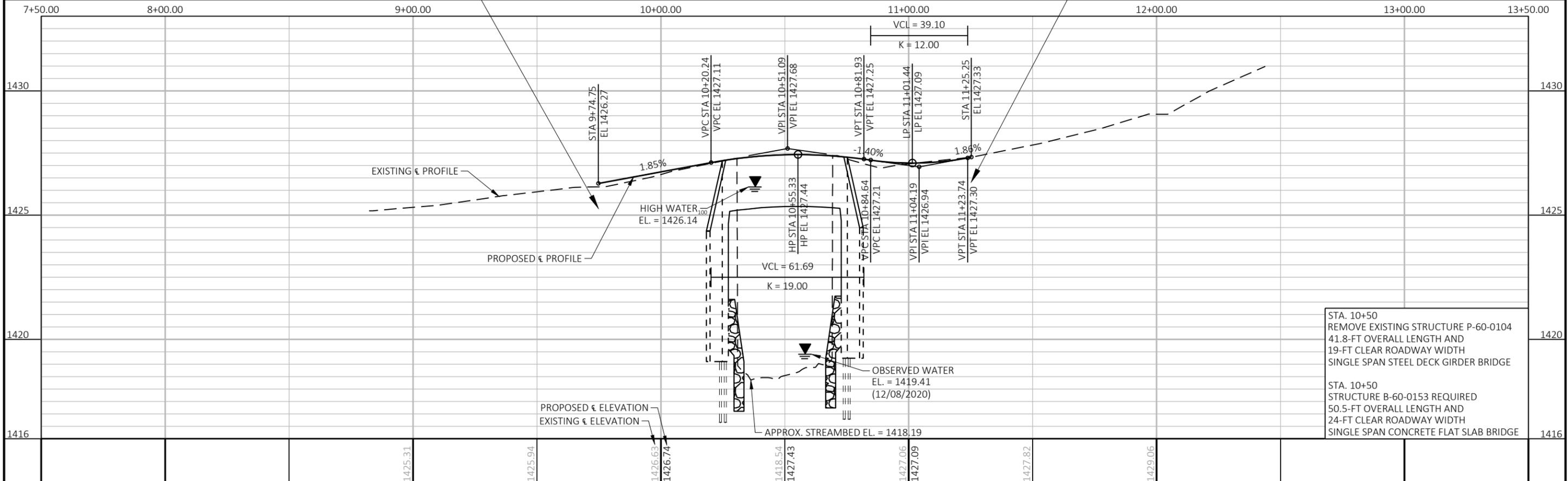
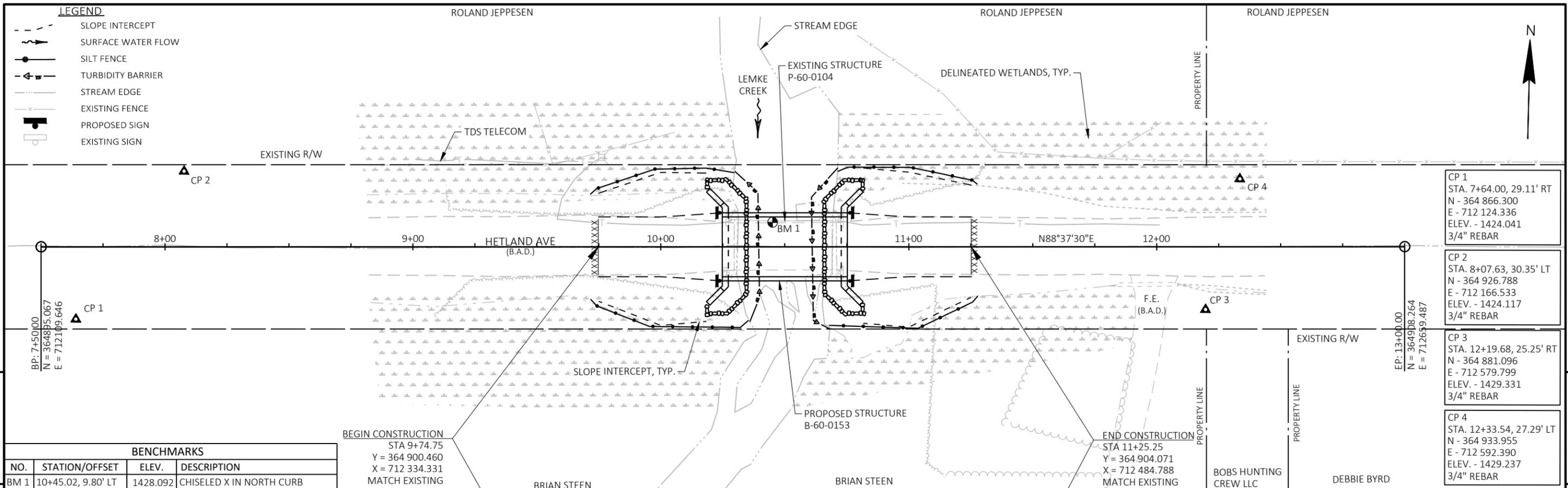
HWY: HETLAND AVE

COUNTY: TAYLOR

MISCELLANEOUS QUANTITIES

SHEET

E



BENCHMARKS			
NO.	STATION/OFFSET	ELEV.	DESCRIPTION
BM 1	10+45.02, 9.80' LT	1428.092	CHISELED X IN NORTH CURB

BEGIN CONSTRUCTION
 STA 9+74.75
 Y = 364 900.460
 X = 712 334.331
 MATCH EXISTING

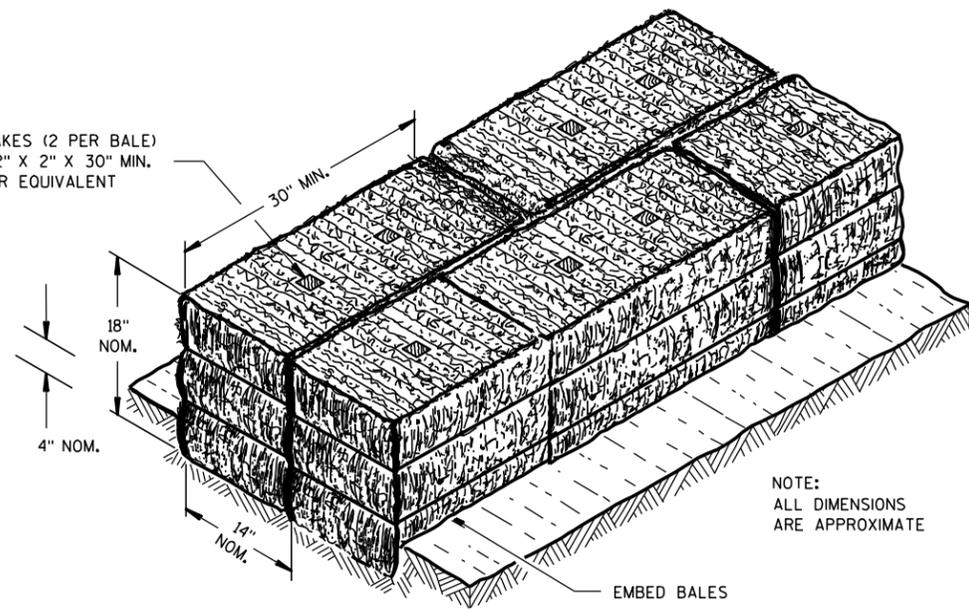
END CONSTRUCTION
 STA 11+25.25
 Y = 364 904.071
 X = 712 484.788
 MATCH EXISTING

CP 1 STA. 7+64.00, 29.11' RT N - 364 866.300 E - 712 124.336 ELEV. - 1424.041 3/4" REBAR
CP 2 STA. 8+07.63, 30.35' LT N - 364 926.788 E - 712 166.533 ELEV. - 1424.117 3/4" REBAR
CP 3 STA. 12+19.68, 25.25' RT N - 364 881.096 E - 712 579.799 ELEV. - 1429.331 3/4" REBAR
CP 4 STA. 12+33.54, 27.29' LT N - 364 933.955 E - 712 592.390 ELEV. - 1429.237 3/4" REBAR

Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

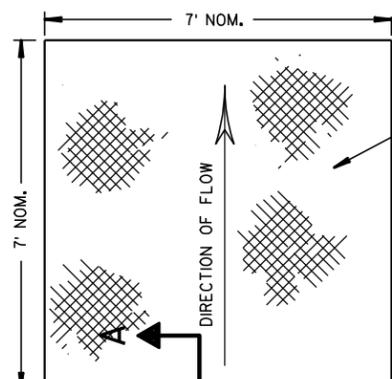
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



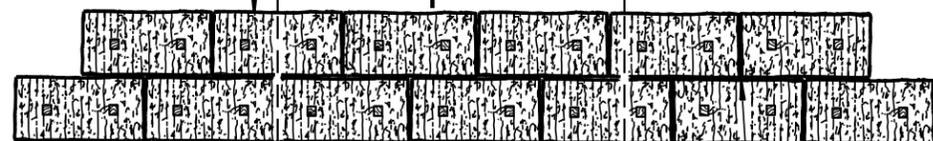
NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

EMBED BALES

SECTION A-A



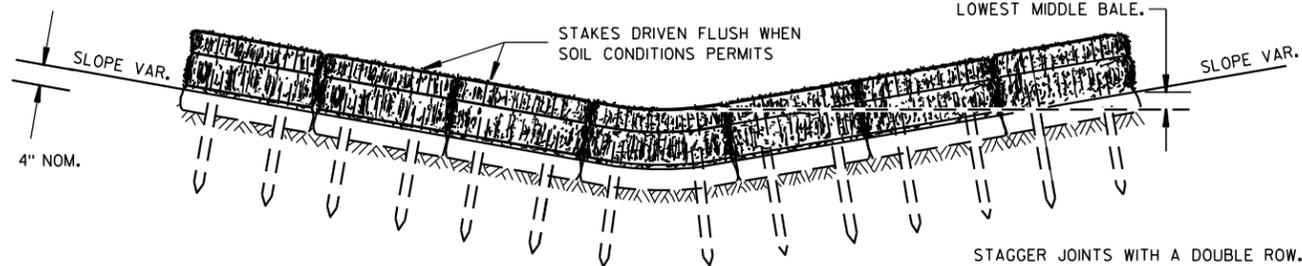
FOR SCOUR PROTECTION USE:
EROSION MAT FOR CHANNEL LINING.
LAP MAT UNDER UPSTREAM BALES
AND SECURE FABRIC WITH WOOD STAKES,
AT 3-FOOT INTERVALS.



STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

PLAN VIEW

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



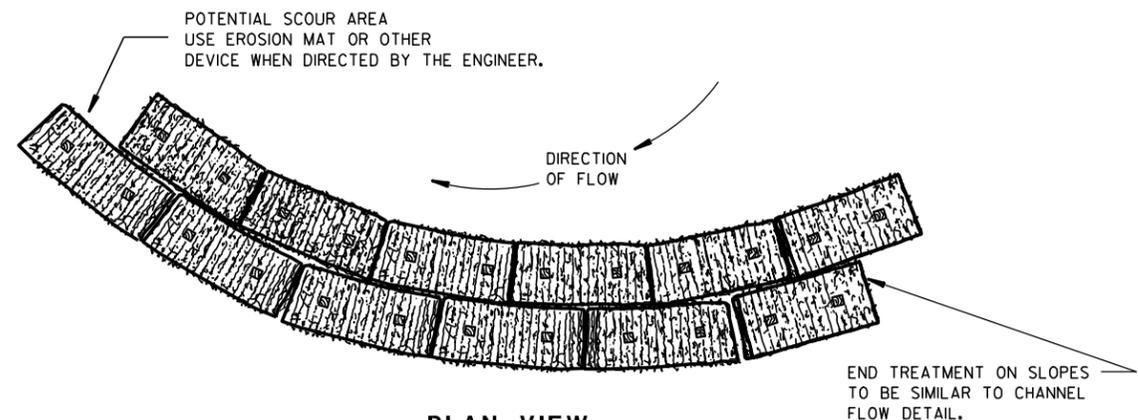
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

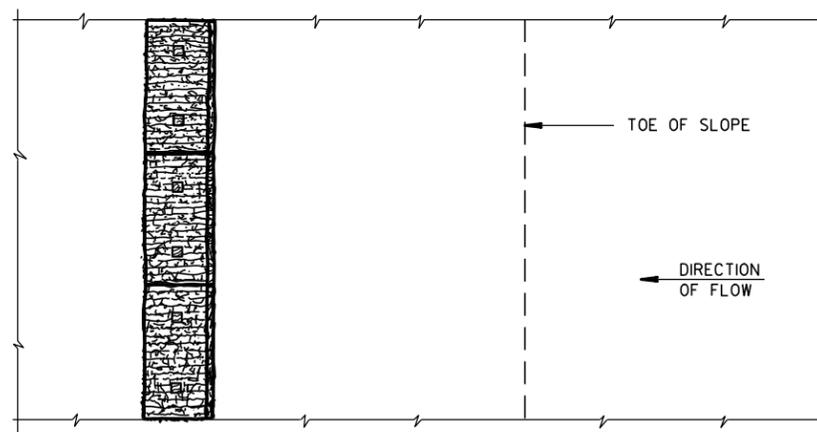
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

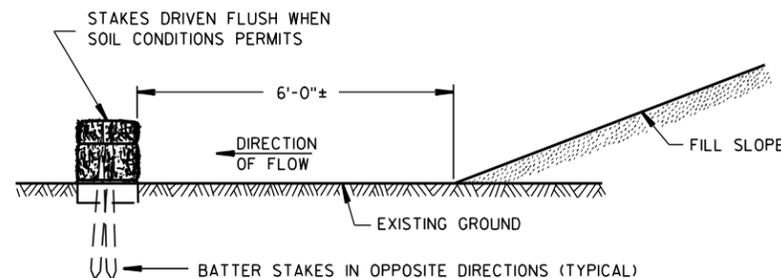


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

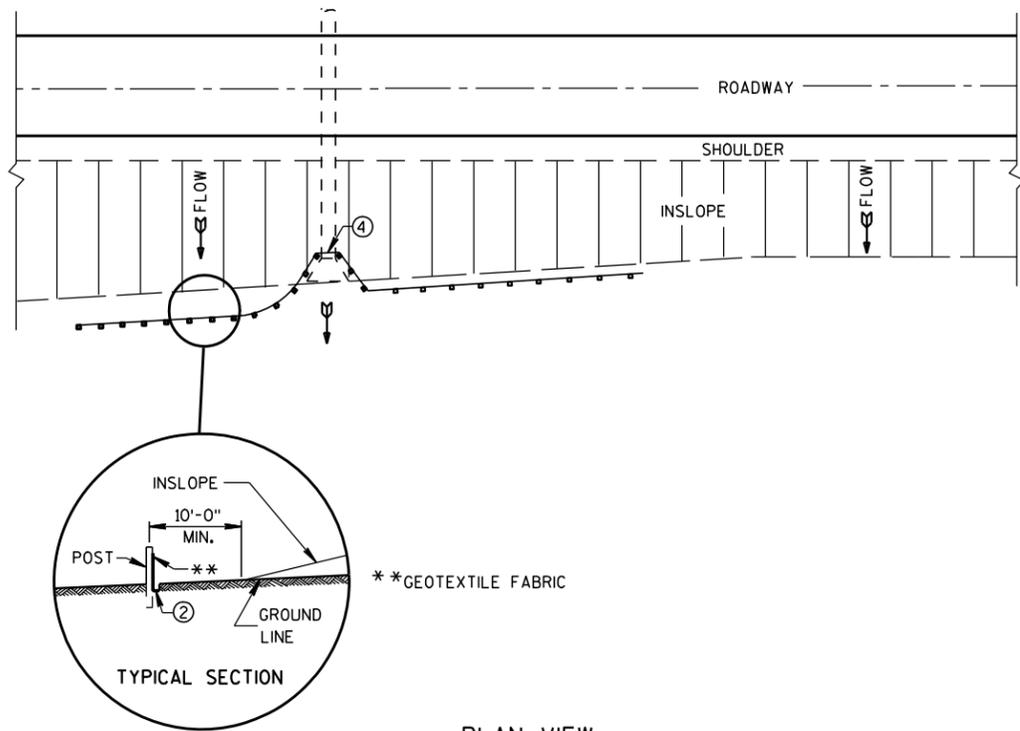
WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

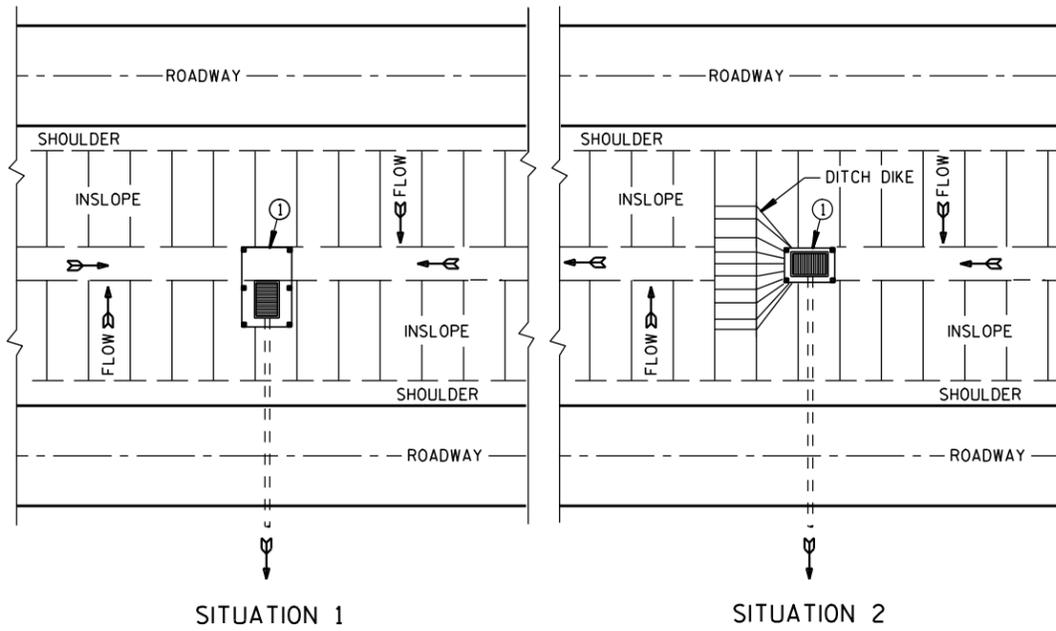
TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/04/02 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

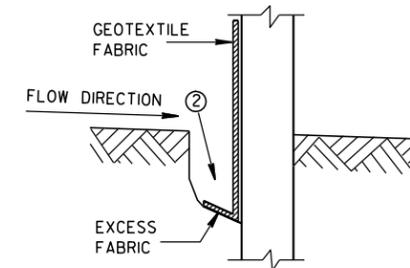


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

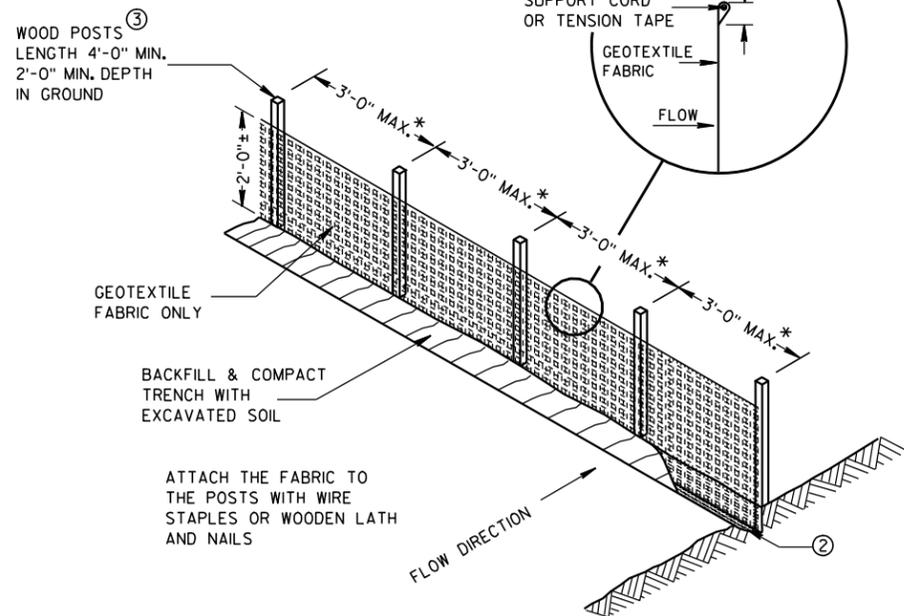
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



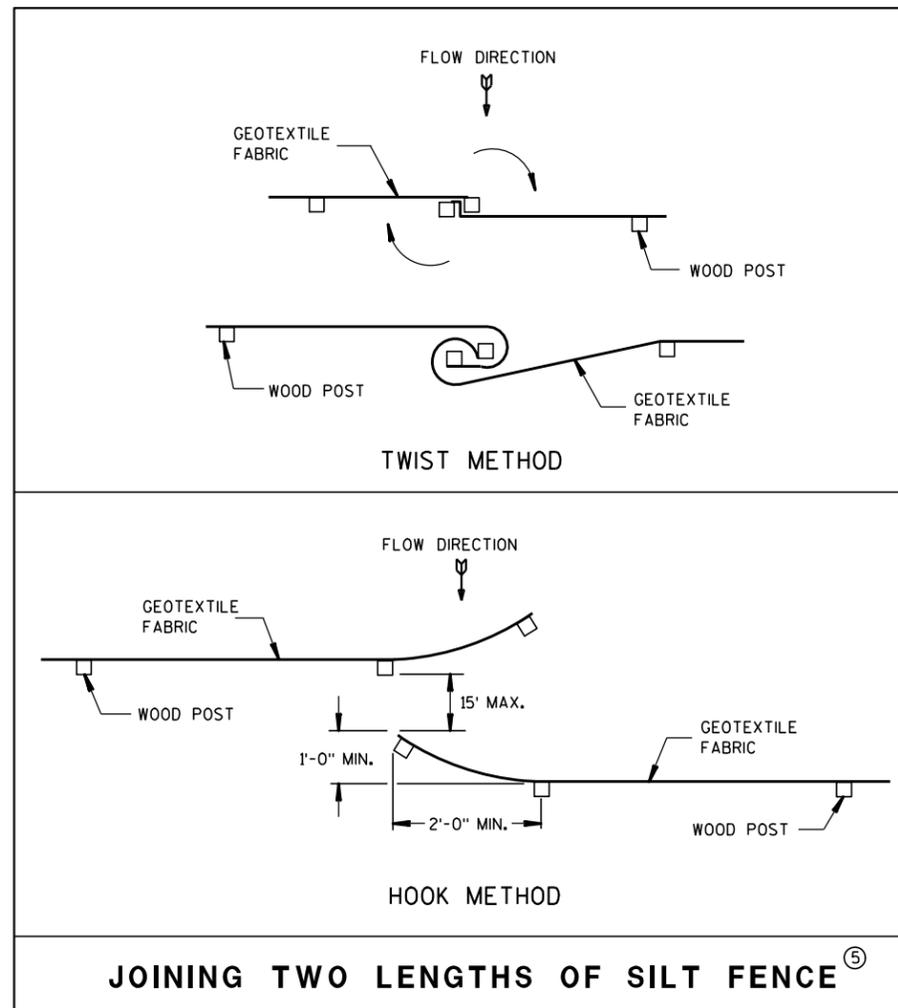
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

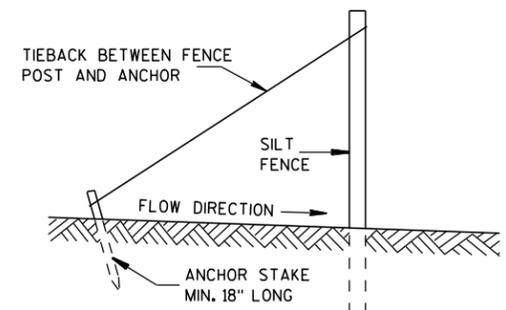


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤

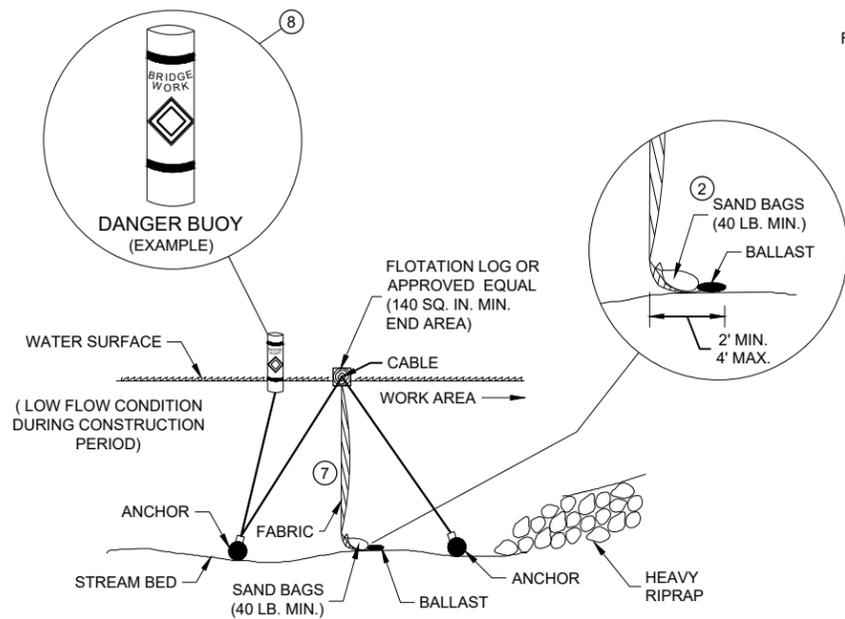


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

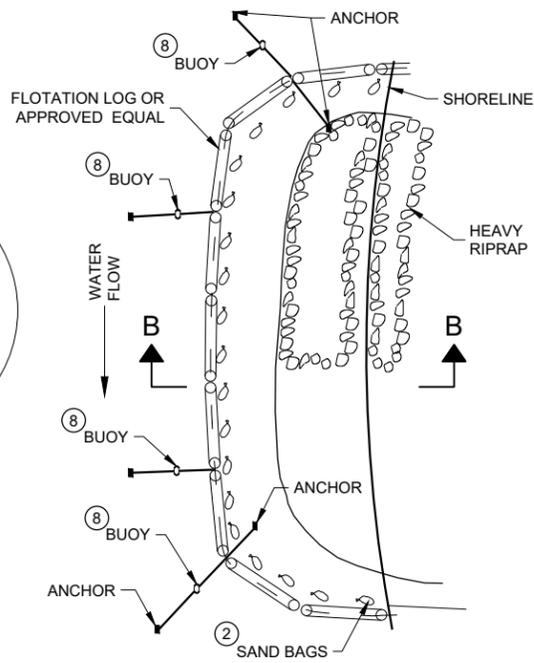
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

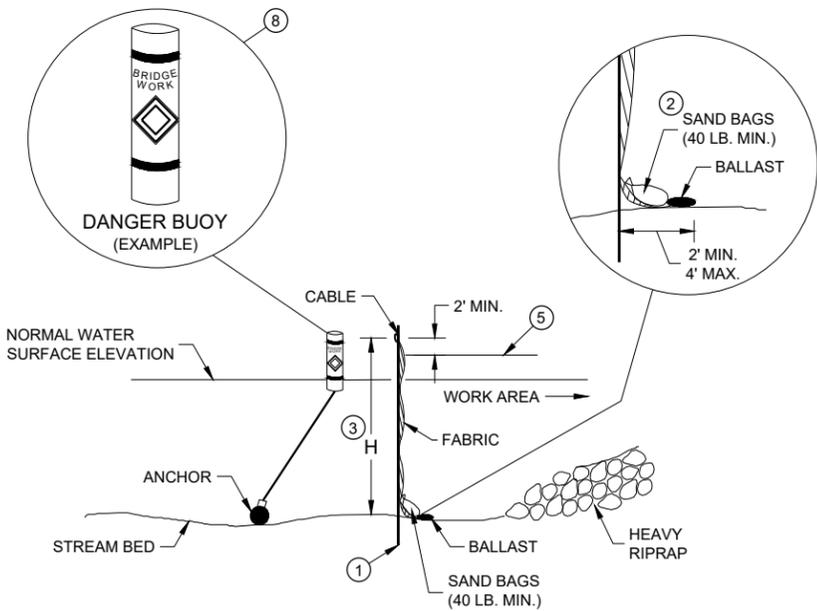


SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**

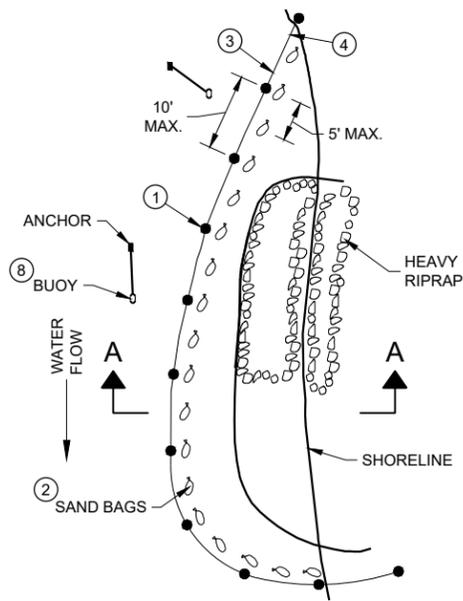


PLAN VIEW



SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW

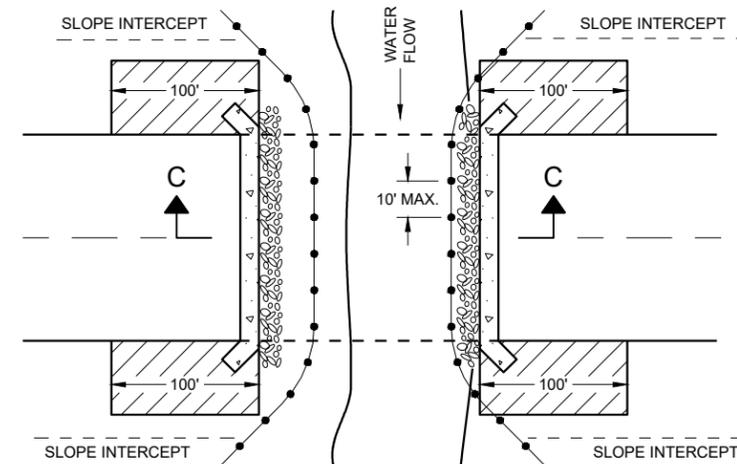
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

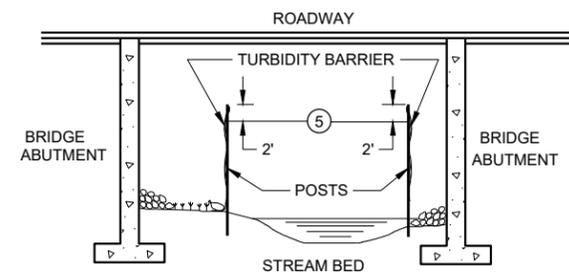
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

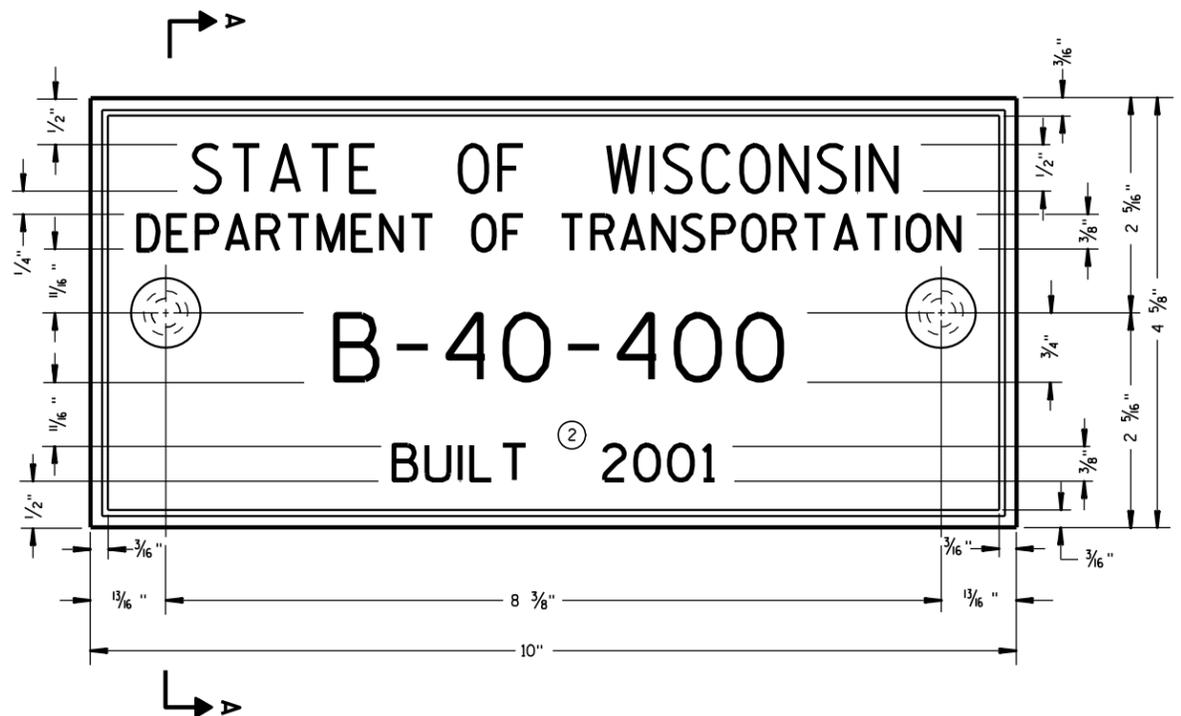
**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA



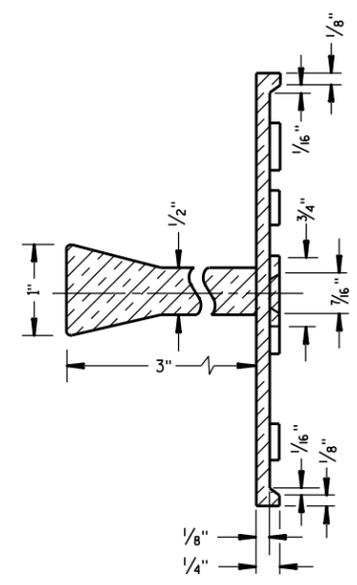
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

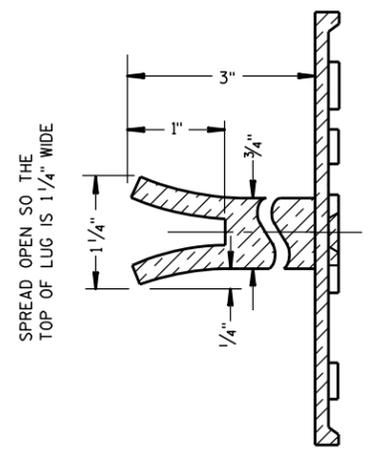
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

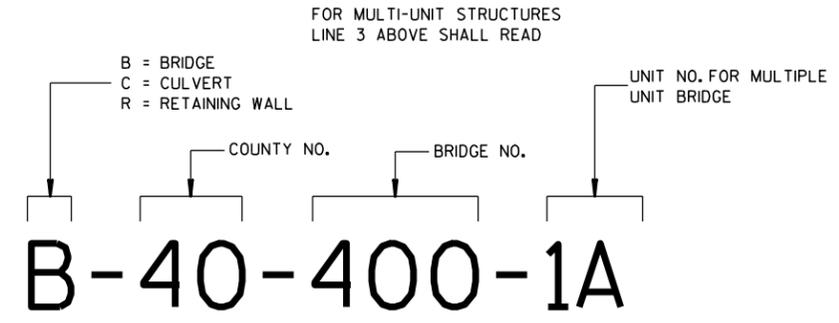
- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A

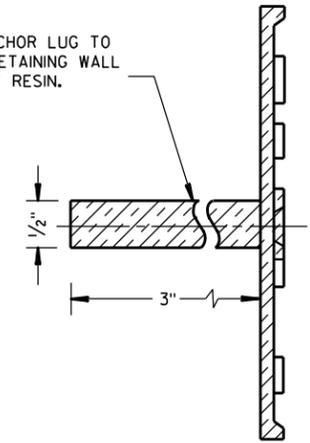


ALTERNATE LUG



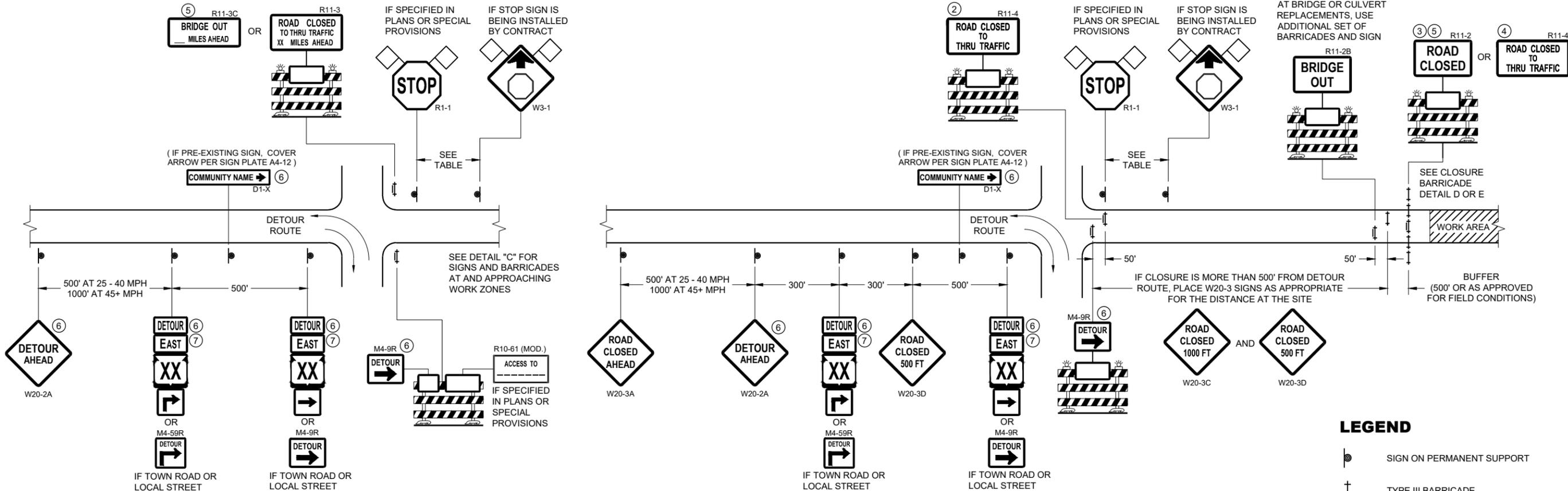
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

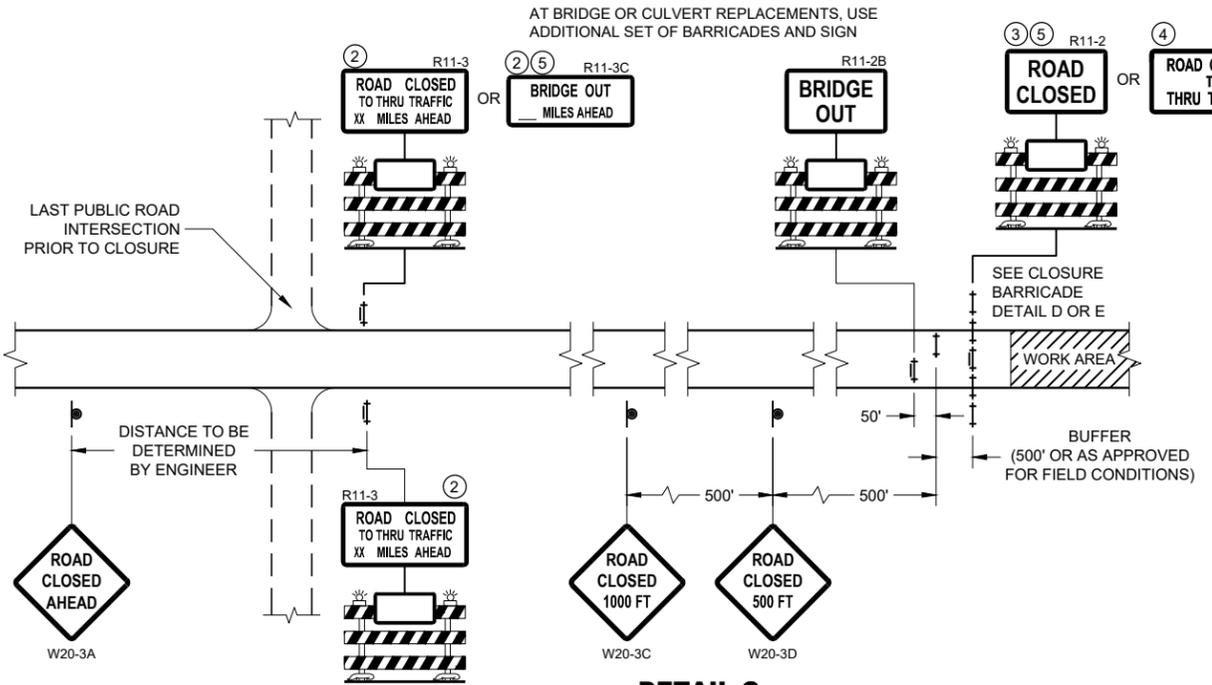
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)
- M4 - 8
- M3 - X
- M1 - 4 OR M1 - 6 OR M1 - 5A
- M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

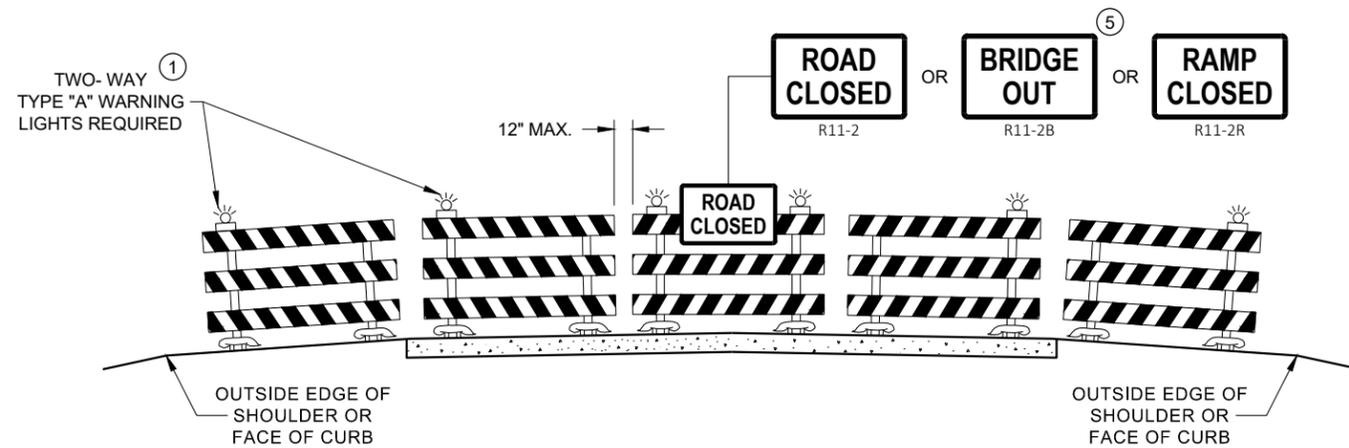


**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

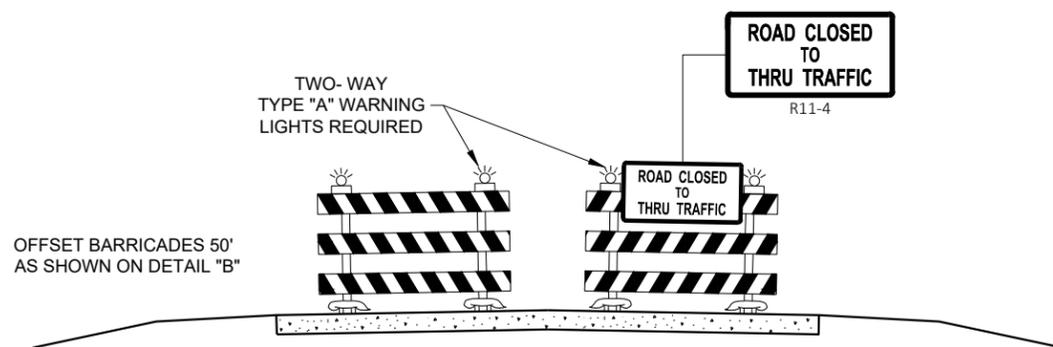
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

GENERAL NOTES

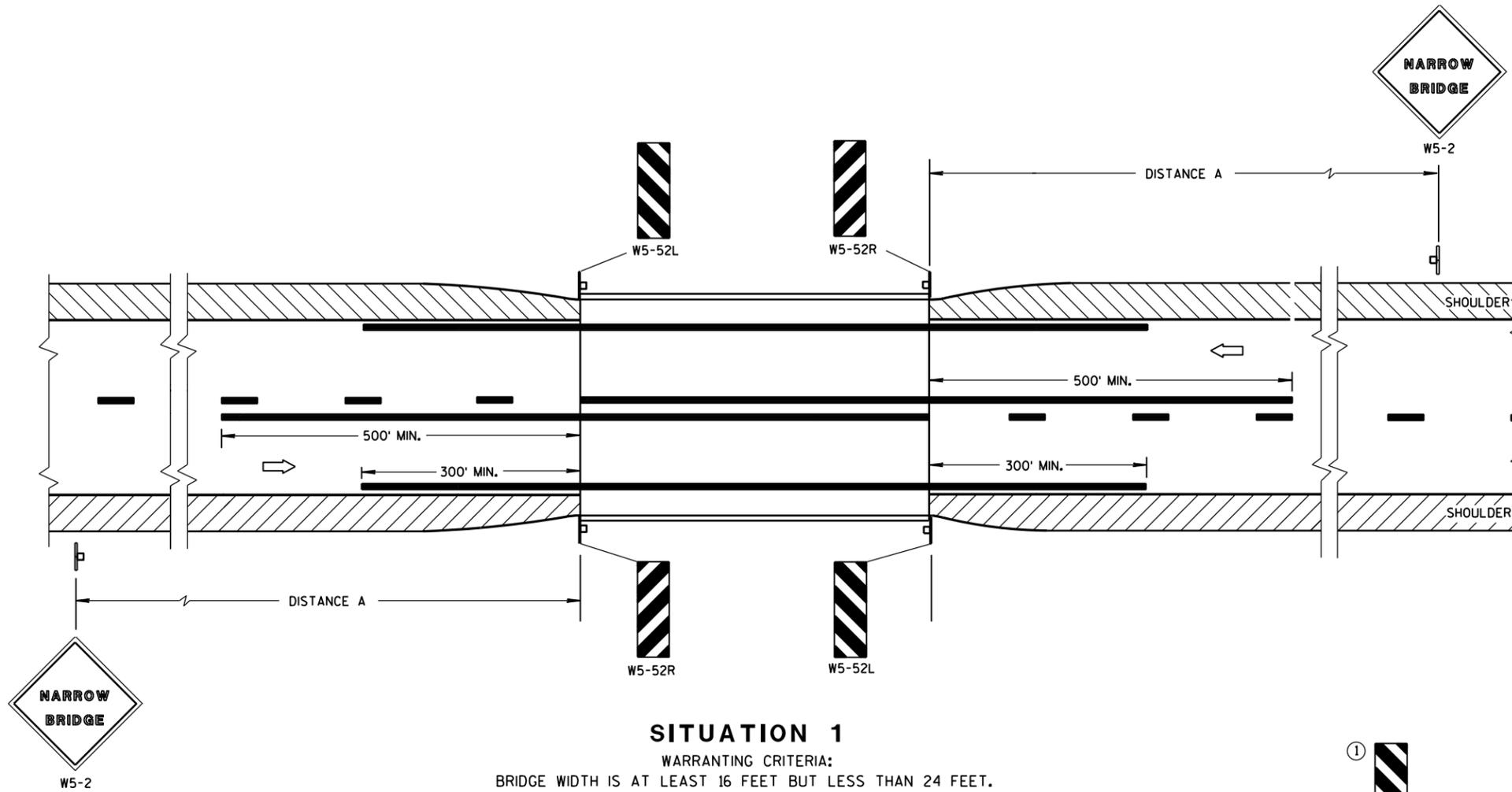
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

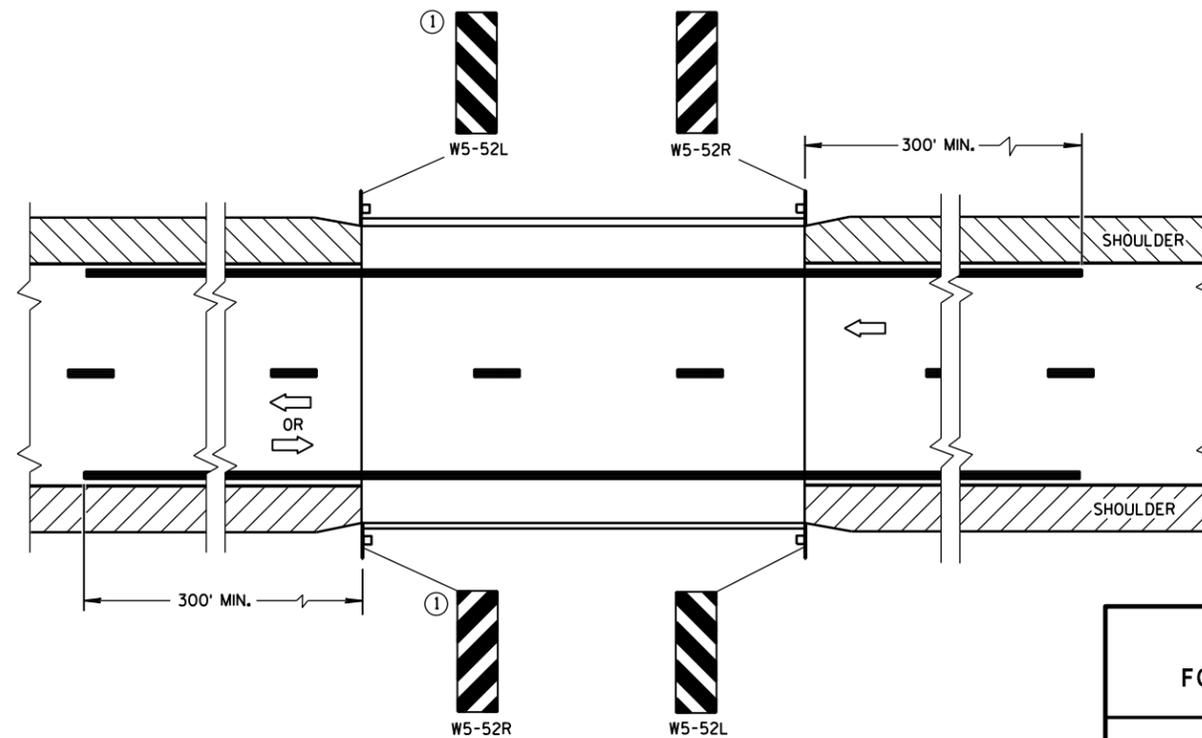
① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

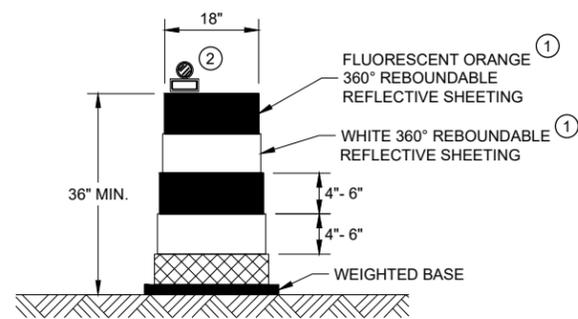
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

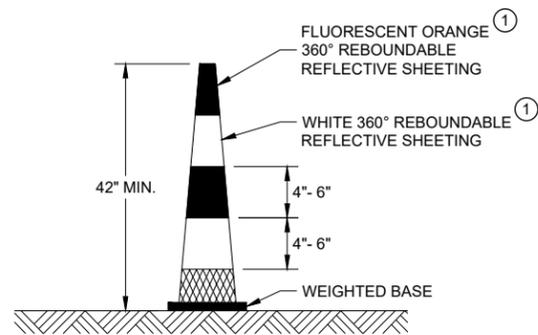
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA



DRUM

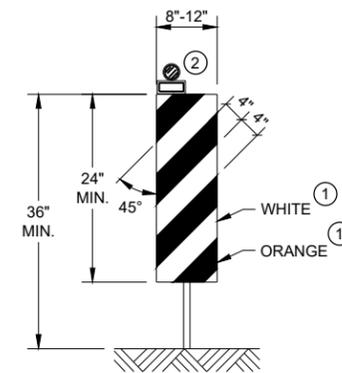


42" CONE

DO NOT USE IN TAPERS
1/2 SPACING OF DRUMS

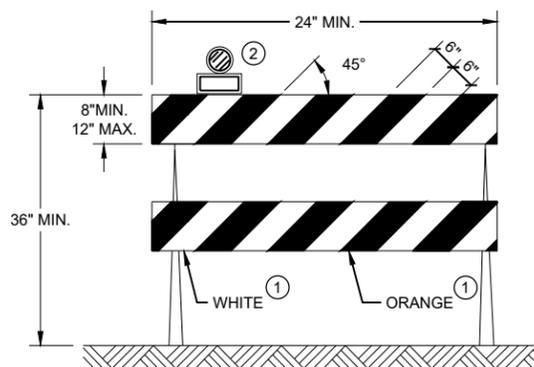
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



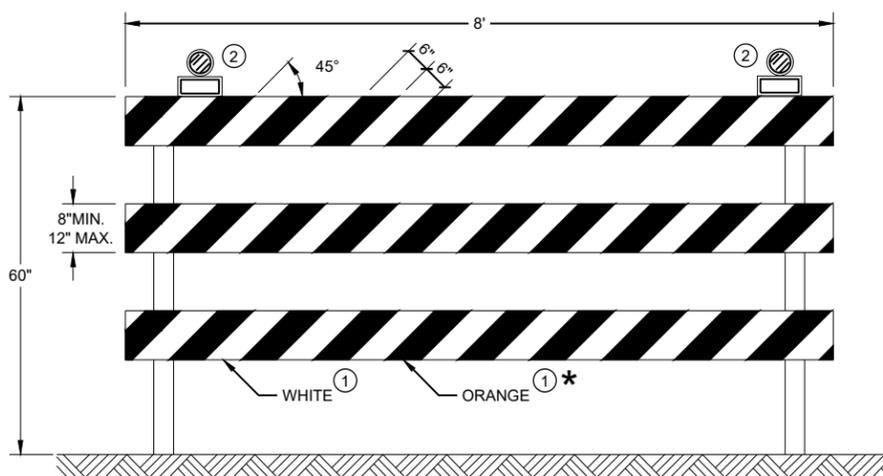
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

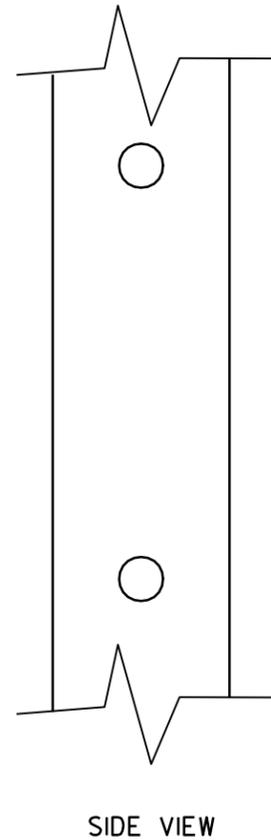
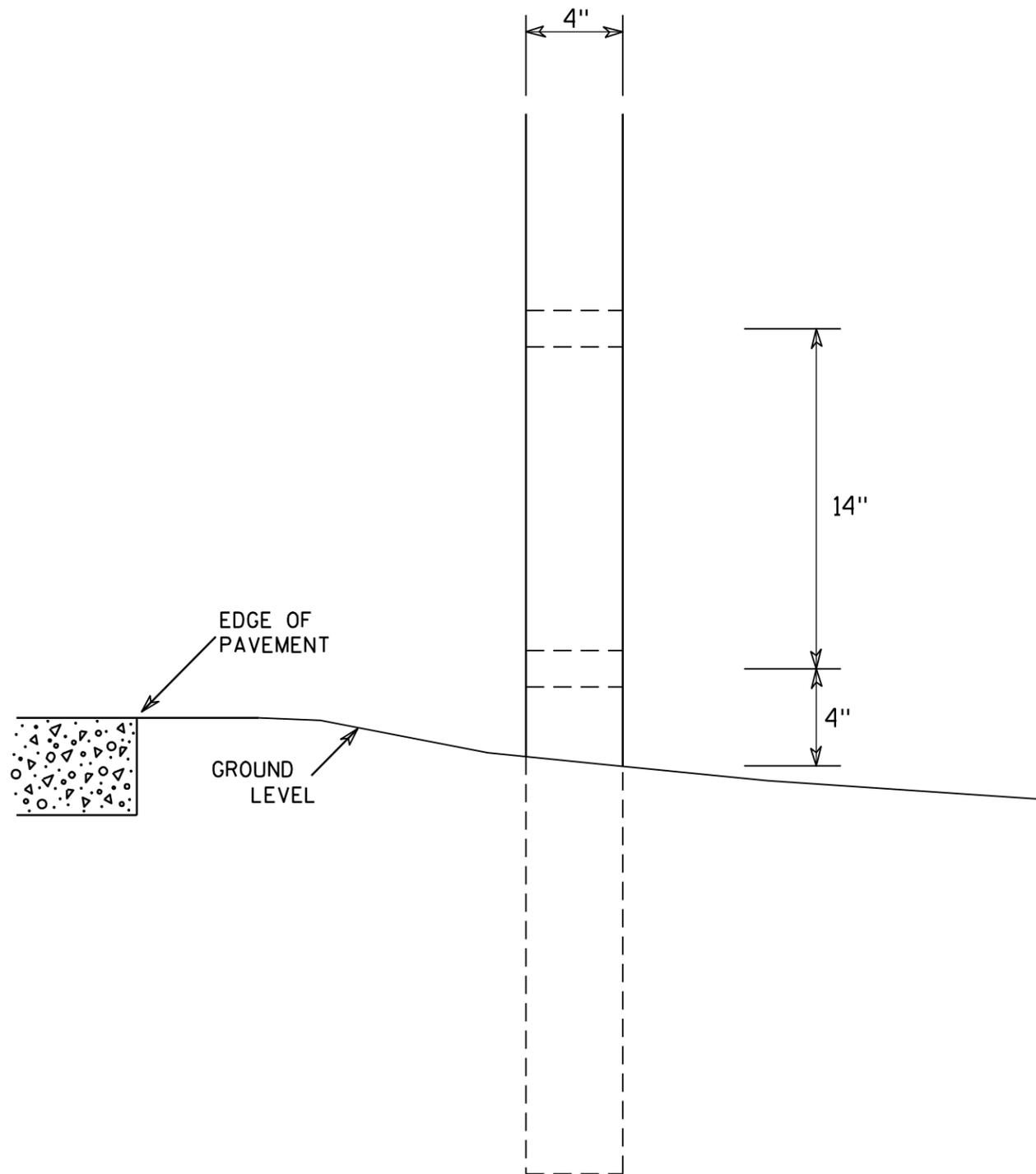
IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

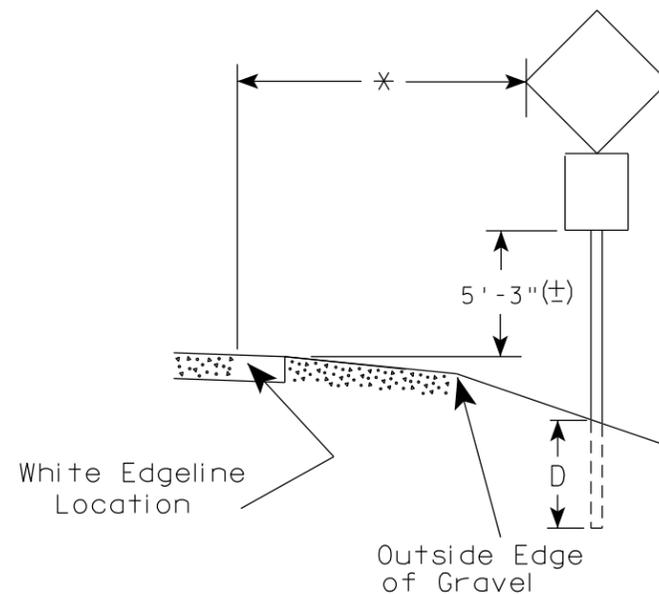
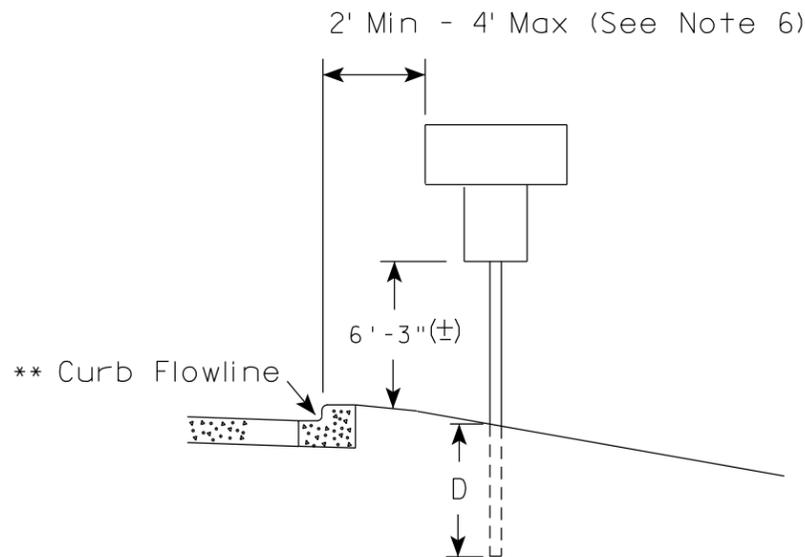
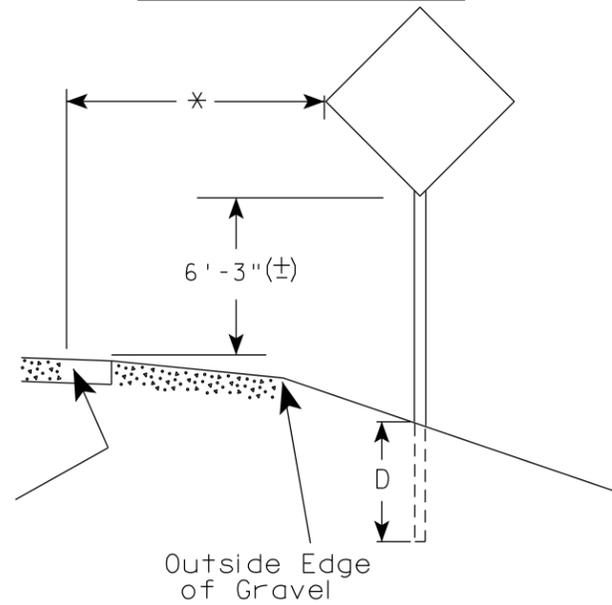
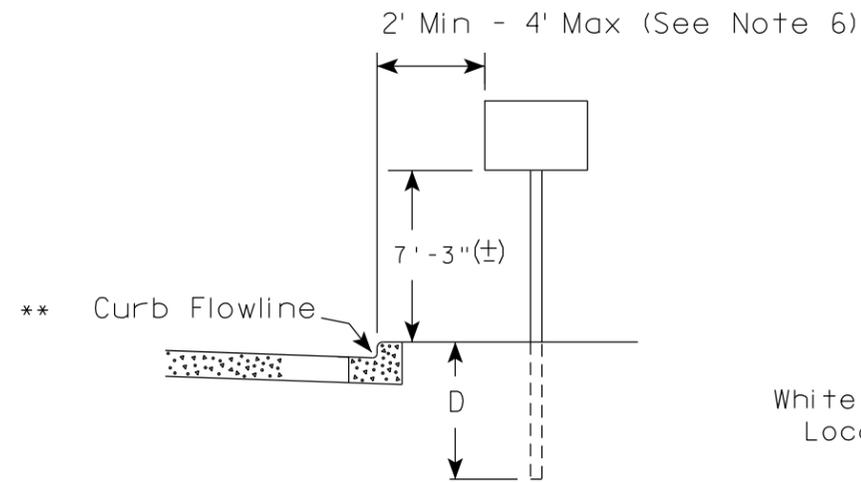
7

7

4 X 6 WOOD POST MODIFICATIONS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Chester J. Spang</i> for State Traffic Engineer
DATE 3/27/97	PLATE NO. A4-11.2

URBAN AREA

RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

- GENERAL NOTES**
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
 2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
 3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
 4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
 5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 6. The (±) tolerance for mounting height is 3 inches.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

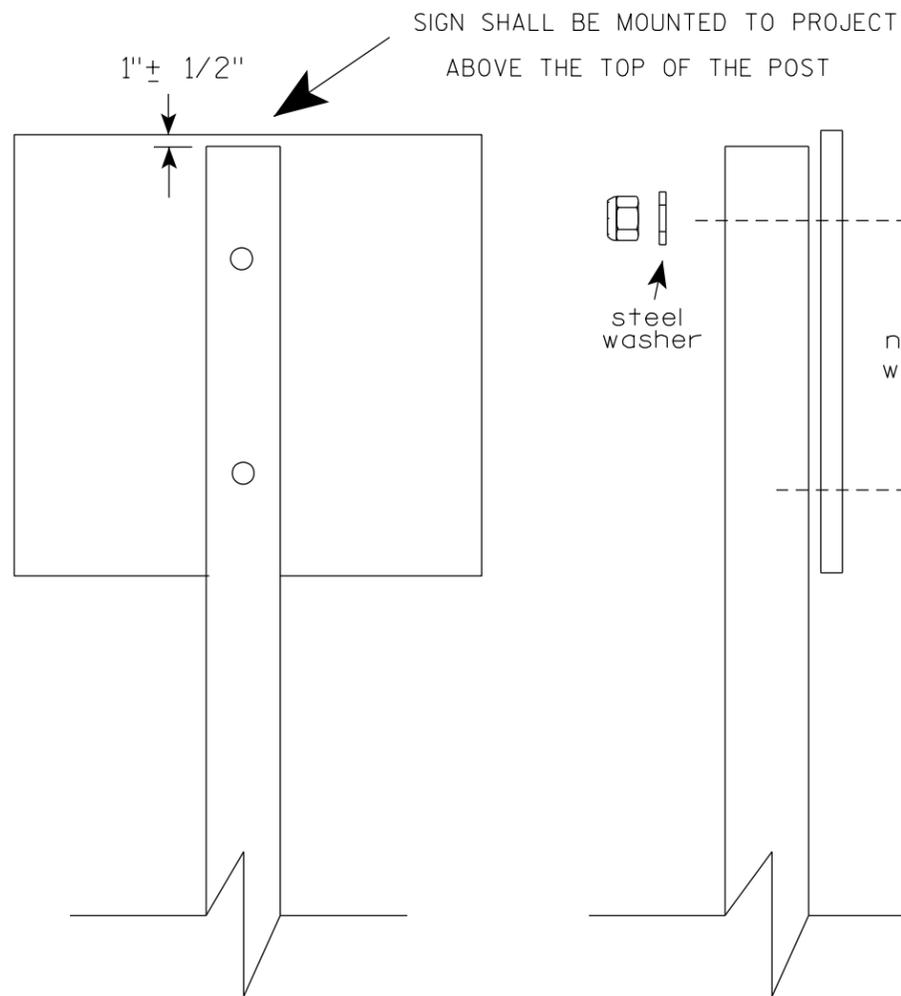
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/13/2020 PLATE NO. A4-3.22



SIGN SHALL BE MOUNTED TO PROJECT
ABOVE THE TOP OF THE POST

1"± 1/2"

steel washer

nylon washer

steel washer

Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON

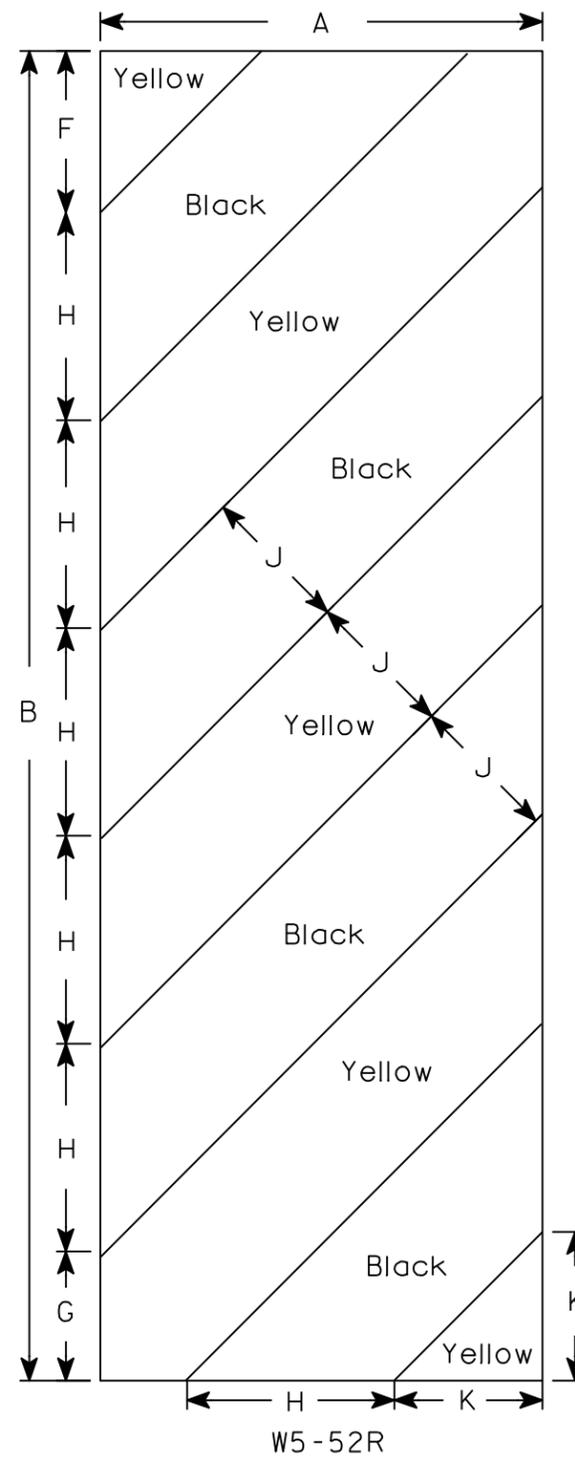
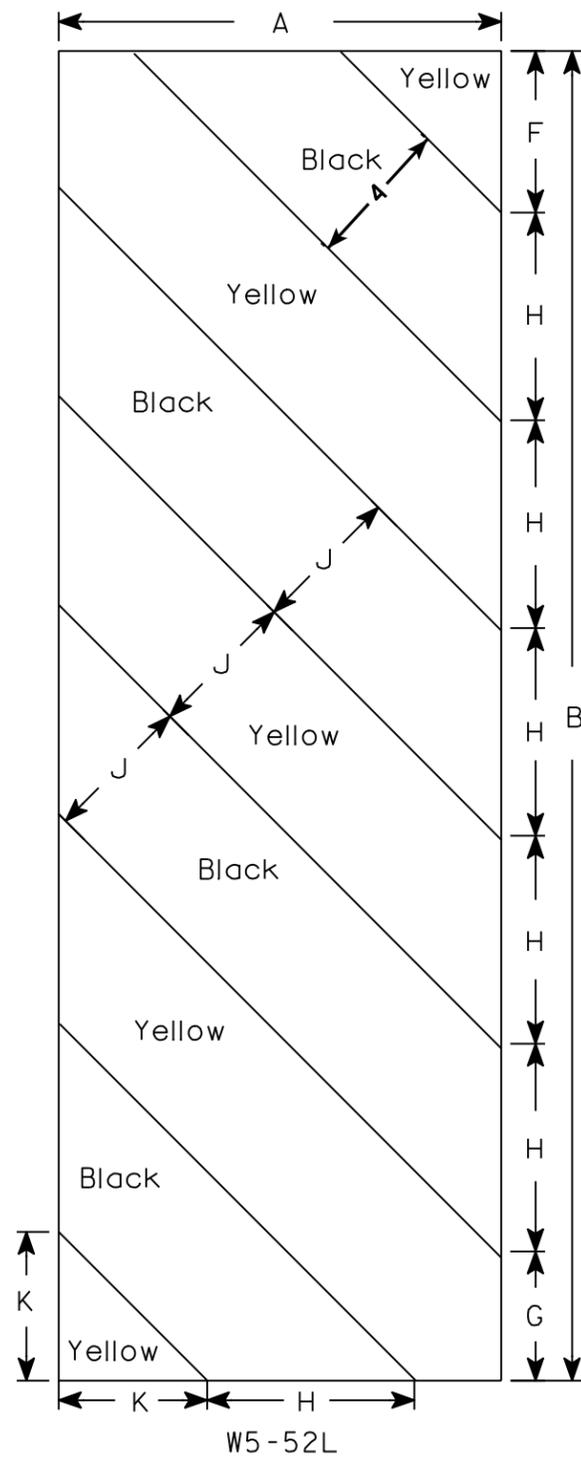
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
For State Traffic Engineer

DATE 4/1/2020 PLATE NO. A4-8.9



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ E

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
 INVENTORY RATING FACTOR: RF = 1.11
 OPERATING RATING FACTOR: RF = 1.44
 WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
 SUPERSTRUCTURE _____ f_c = 4,000 P.S.I.
 ALL OTHER _____ f_c = 3,500 P.S.I.

BAR STEEL REINFORCEMENT:
 GRADE 60 _____ f_y = 60,000 P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS †† PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 35 FT LONG.

†† THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC VOLUME

HETLAND AVE
 ADT = 61 (2042)
 R.D.S. = 25 M.P.H.

HYDRAULIC DATA

100 YEAR FREQUENCY
 Q₁₀₀ = 1,880 C.F.S.
 VEL₁₀₀ = 6.78 F.P.S.
 HW₁₀₀ = EL. 1426.14
 WATERWAY AREA = 215 SQ. FT.
 DRAINAGE AREA = 20.2 SQ. MI.
 ROADWAY OVERTOPPING = 1,180 C.F.S.
 SCOUR CRITICAL CODE = 5

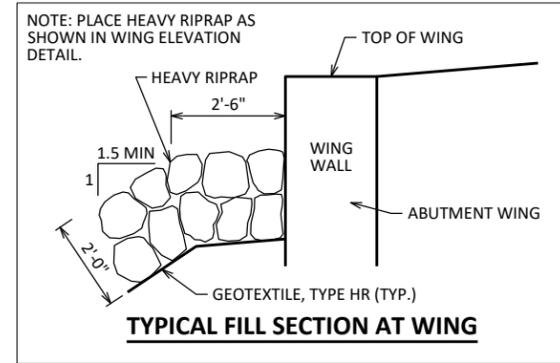
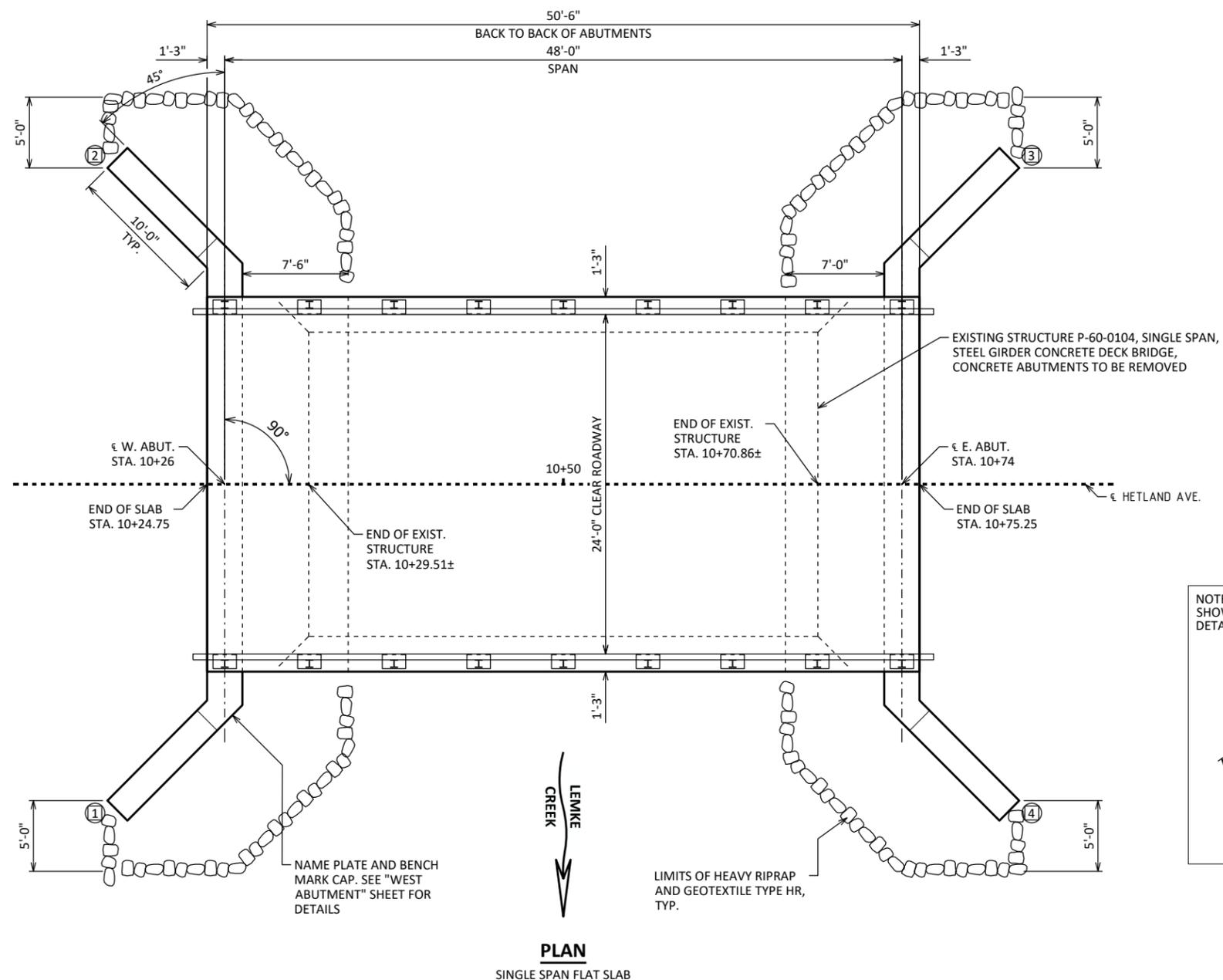
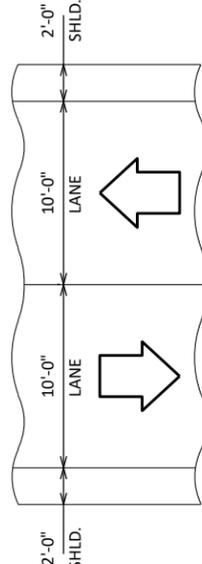
2 YEAR FREQUENCY
 Q₂ = 502 C.F.S.
 VEL₂ = 4.30 F.P.S.
 HW₂ = EL. 1423.22

ROAD OVERTOPPING FREQUENCY
 FREQUENCY = 14 YEARS
 Q₁₄ = 1,180 C.F.S.
 HW₁₄ = EL. 1424.95

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT DETAILS
6. EAST ABUTMENT
7. EAST ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. TUBULAR STEEL RAILING TYPE 'M'

⊙ INDICATES WING NUMBER



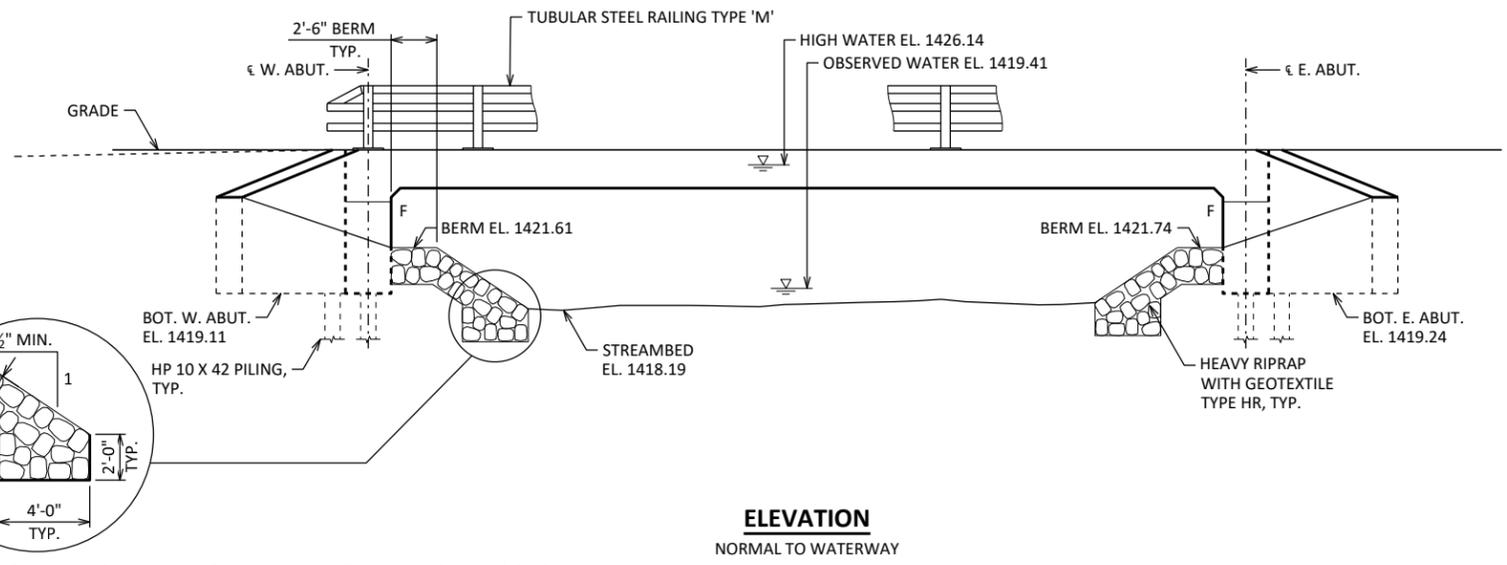
PLAN

SINGLE SPAN FLAT SLAB

BRIDGE OFFICE CONTACT
 AARON BONK, P.E.
 (608) 261-0261

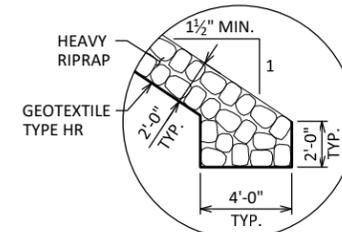
CONSULTANT CONTACT
 ANDY KNUTSON, P.E., S.E.
 (608) 588-7866

THESE PLANS ARE BASED UPON STANDARD BRIDGE PLANS DEVELOPED AND MAINTAINED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION THROUGH THE USE OF THE WISDOT STANDARD BRIDGE DESIGN TOOL. THE UNDERSIGNED DESIGNER CERTIFIES THE ACCURACY OF THE BRIDGE TYPE, SIZE AND LOCATION, HYDRAULICS AND FOUNDATION SUPPORT, AND INFORMATION IN THE PLANS THAT IS NOT PART OF THE STANDARD PLANS SUPPLIED BY THE DEPARTMENT. THE DESIGNER FURTHER CERTIFIES THAT USE OF THE STANDARD BRIDGE DESIGN TOOL FOR DEVELOPMENT OF THIS PLAN IS CONSISTENT WITH THE GUIDANCE PROVIDED IN THE WISDOT BRIDGE MANUAL.



ELEVATION

NORMAL TO WATERWAY



NO.	DATE	REVISION	BY

WESTBROOK
 Associated Engineers, Inc.
 619 EAST HOXIE STREET
 P.O. BOX 429
 SPRING GREEN, WI 53588
 PHONE (608) 588-7866
 FAX (608) 588-7954

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

ACCEPTED *[Signature]* SDR **09/14/21**
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-60-153

HETLAND AVE OVER LEMKE CREEK

COUNTY TAYLOR TOWN/CITY/VILLAGE GOODRICH

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION

DESIGNED BY JDO CK'D CDS DRAWN BY JDO PLANS CK'D ACK

GENERAL PLAN SHEET 1 OF 10

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-60-0153" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

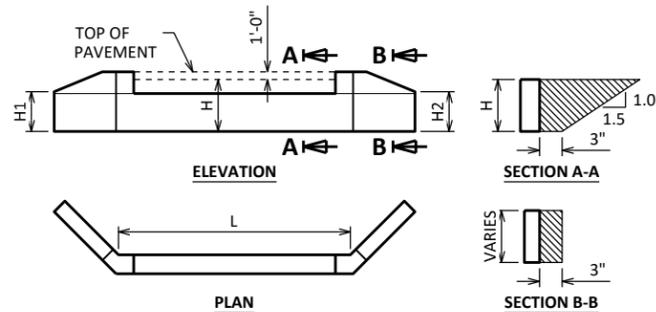
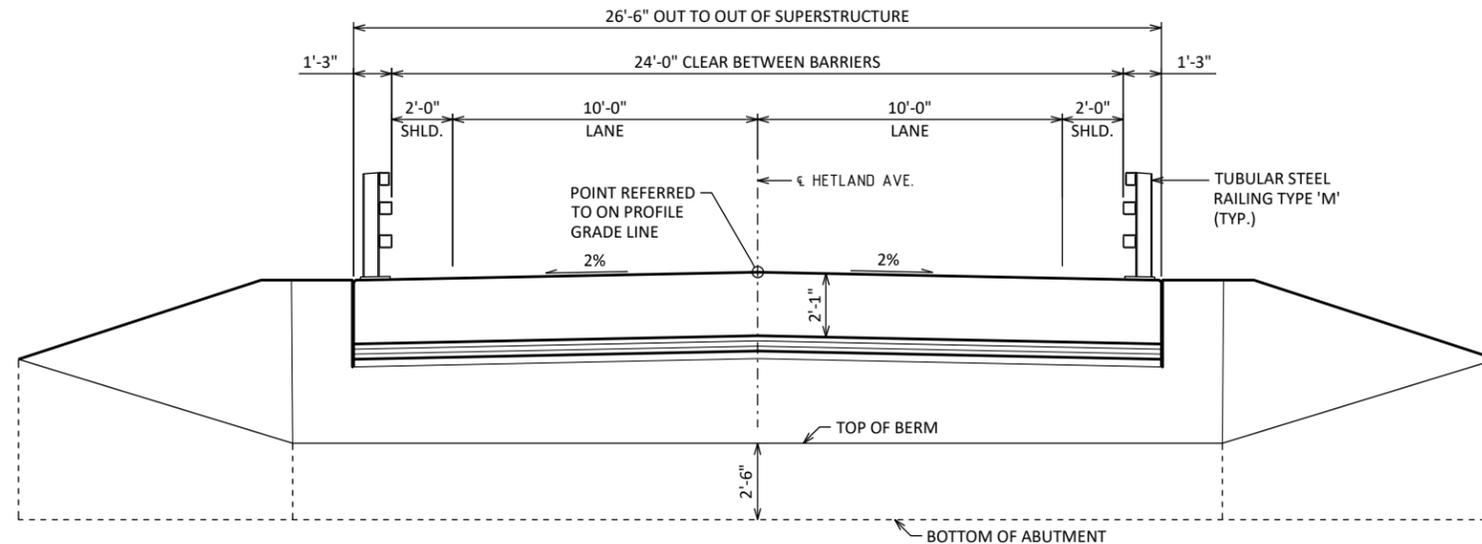
EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

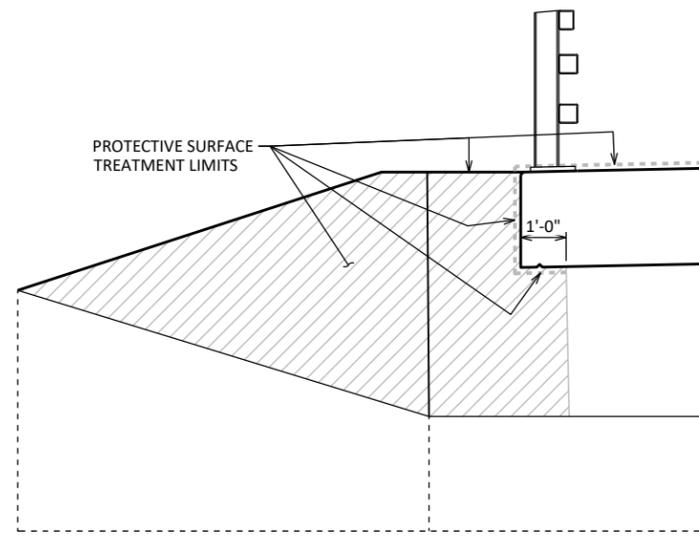
AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE EXPOSED TOP OF SLAB, INCLUDING THE SLAB EDGE AND 1'-0" UNDER THE SLAB, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.



CROSS SECTION THRU ROADWAY

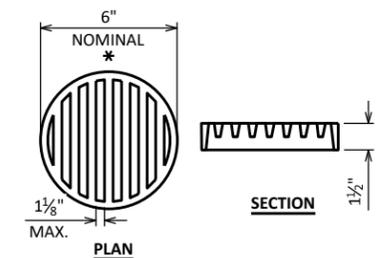
LOOKING EAST
(PILING NOT SHOWN FOR CLARITY)



PROTECTIVE SURFACE TREATMENT DETAILS

BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
BM #1	10+45.03	CHISELED "X", 9.80' LT.	1428.09



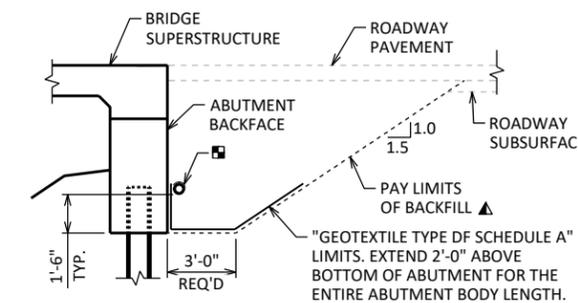
RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-60-153			
DRAWN BY JDO		PLANS CK'D ACK	
CROSS SECTION & QUANTITIES			SHEET 2



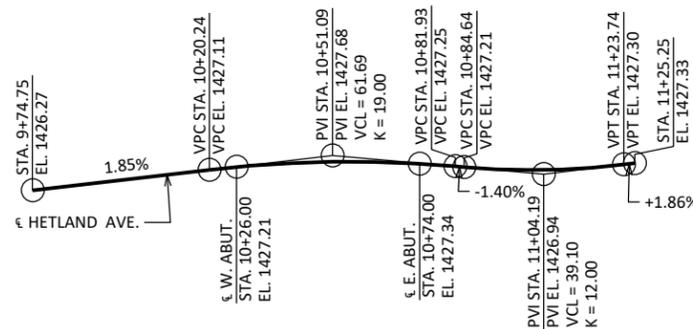
TYPICAL SECTION THRU ABUTMENT

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

ABUTMENT BACKFILL DIAGRAM

- L = ABUTMENT BODY LENGTH AT BACKFACE (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- H1 = WING 1 HEIGHT AT TIP (FT)
- H2 = WING 2 HEIGHT AT TIP (FT)
- W = WING LENGTH (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (3')(0.5)(H1+H2+H+H)(W)$
- $V_{CY} = V_{CF}(EF)/27$
- $V_{TON} = V_{CY}(2.0)$



PROFILE GRADE LINE

TOTAL ESTIMATED QUANTITIES

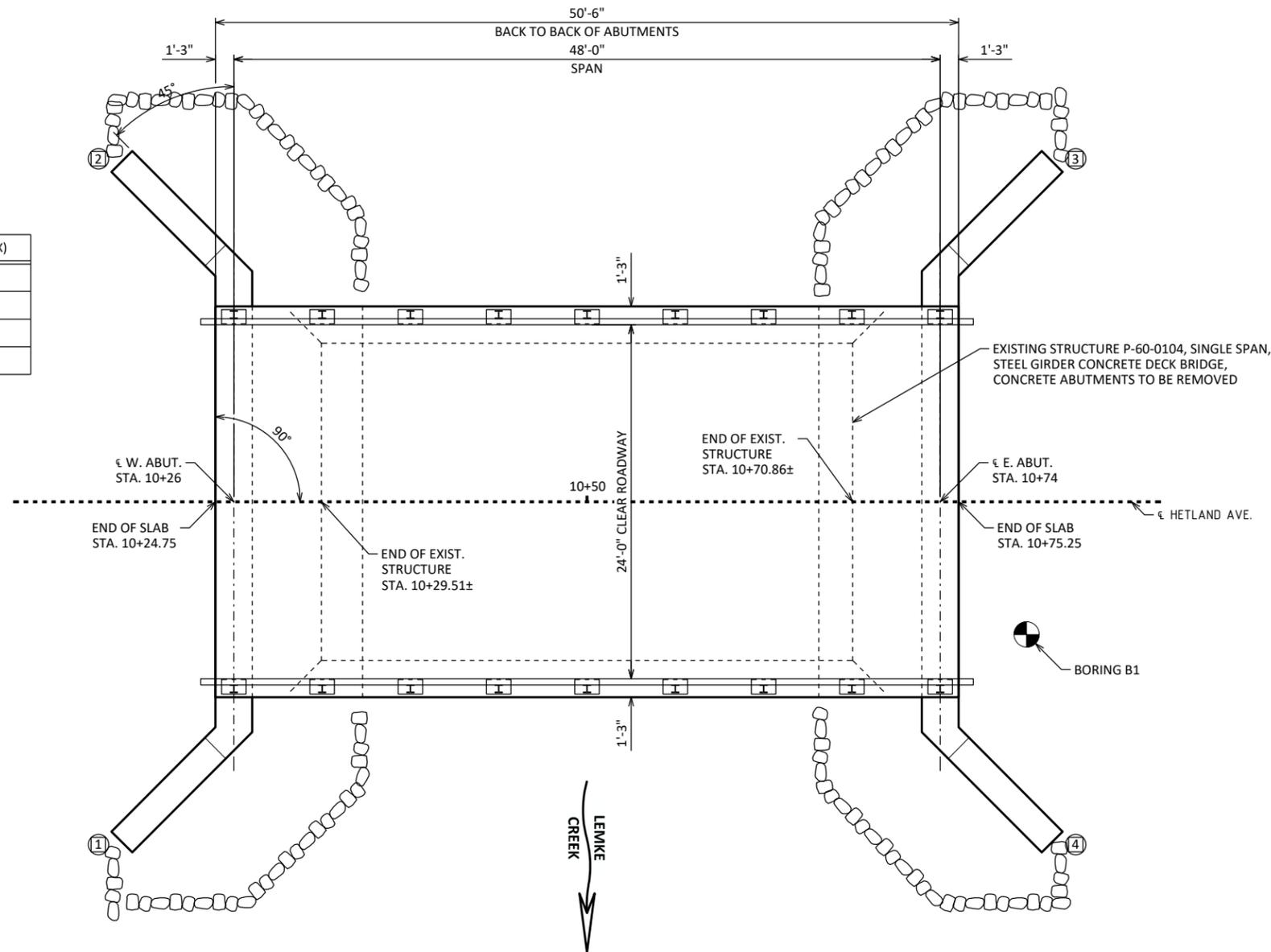
BID ITEM NUMBER	BID ITEM DESCRIPTION	UNIT	SUPER	W. ABUT.	E. ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS P-60-0104	EACH	---	---	---	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-60-0153	LS	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	157	157	314
502.0100	CONCRETE MASONRY BRIDGES	CY	107	28	28	163
502.3200	PROTECTIVE SURFACE TREATMENT	SY	180	17	17	214
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	1,970	1,970	3,940
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	21,470	1,620	1,620	24,710
506.0105	STRUCTURAL STEEL CARBON	LB	500	---	---	500*
513.4061	RAILING TUBULAR TYPE M	LF	105	---	---	105
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	5	5	10
550.0500	PILE POINTS	EACH	---	6	6	12
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	210	210	420
606.0300	RIPRAP HEAVY	CY	---	48	45	93
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	71	71	142
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	29	29	58
645.0120	GEOTEXTILE TYPE HR	SY	---	87	83	170
NON-BID ITEMS						
	FILLER	SIZE	---	---	---	1/2", 3/4"

*REQUIRED FOR TWO PROTECTION ANGLE RUNNING FULL WIDTH OF BRIDGE DECK.

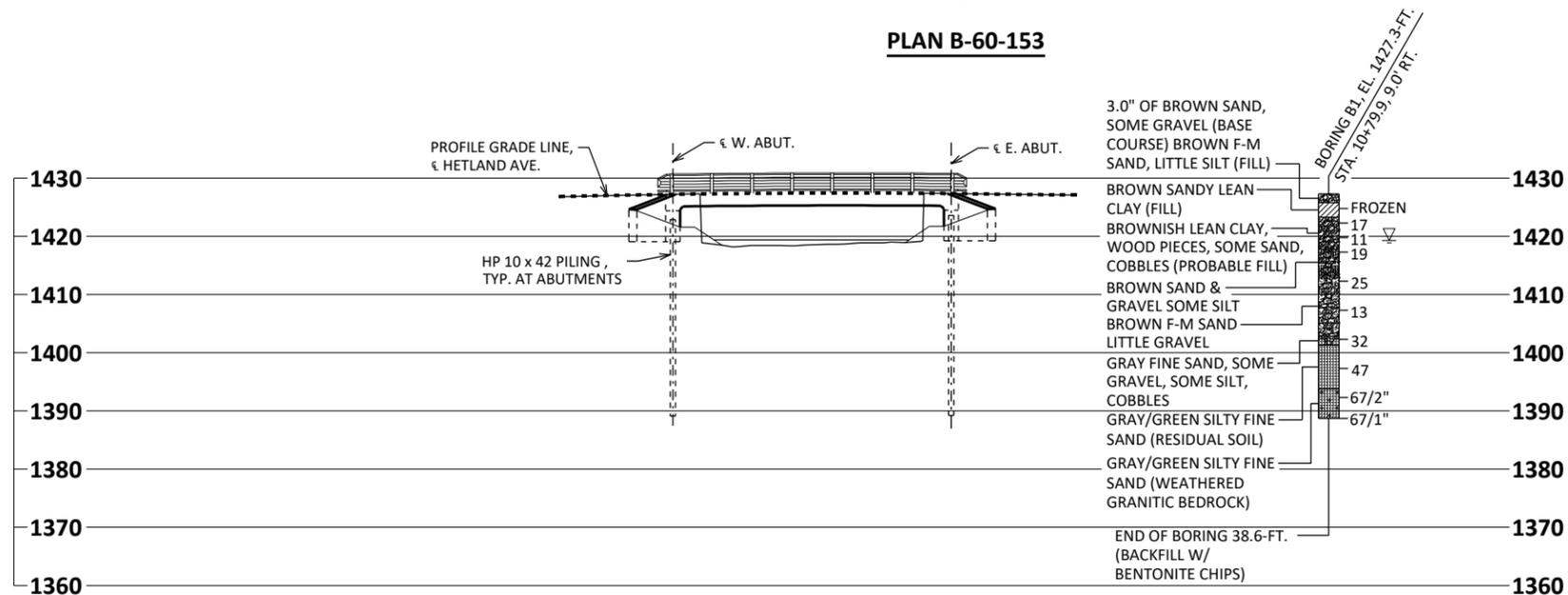
⊙ INDICATES WING NUMBER

B-60-153 BORINGS

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
BORING B1	1/12/2021	364894.0	712439.6
BORINGS COMPLETED BY: NUMMELIN TESTING SERVICES, INC.			
SUBSURFACE INVESTIGATION REPORT: NUMMELIN TESTING SERVICES, INC.			
ALL COORDINATES REFERENCED TO WCCS, TAYLOR COUNTY			



PLAN B-60-153



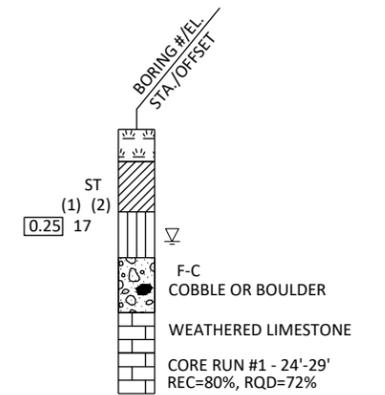
STATE PROJECT NUMBER

9548-00-70

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



- UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- UNLESS OTHERWISE SPECIFIED, THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▽ END OF DRILLING
- ▽ AFTER DRILLING

ABBREVIATIONS

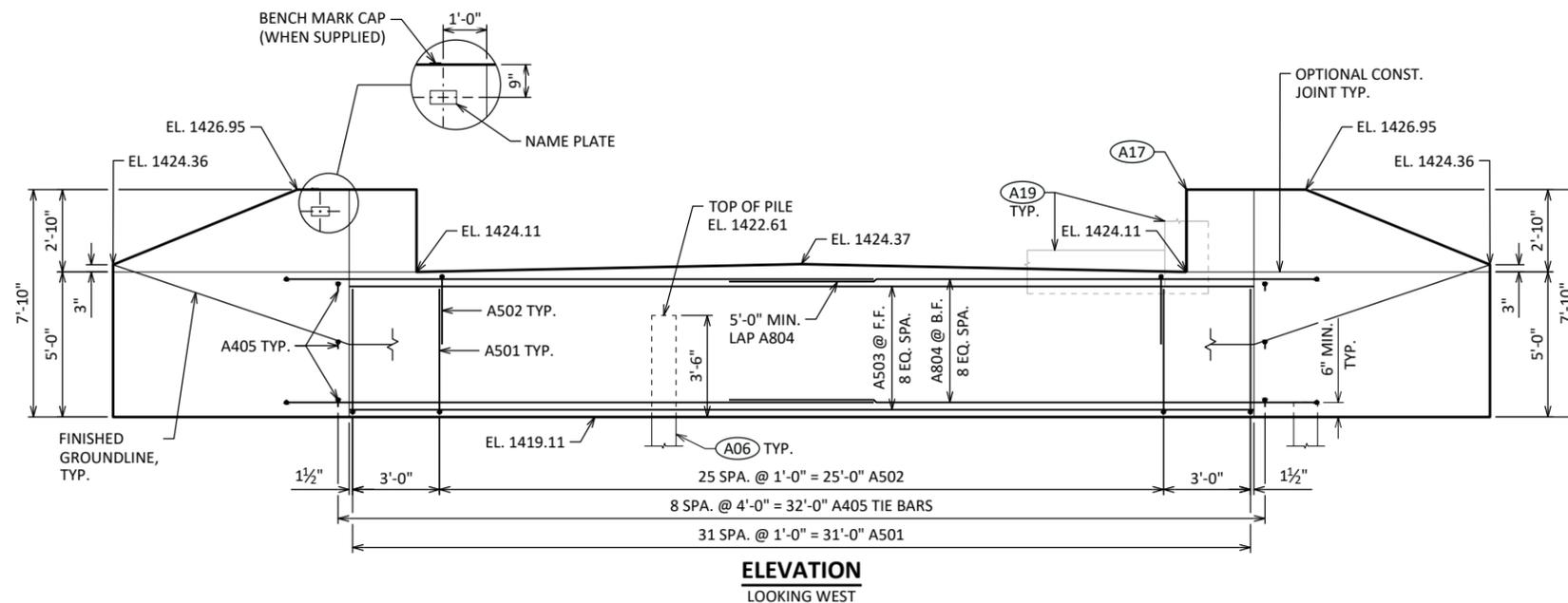
F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

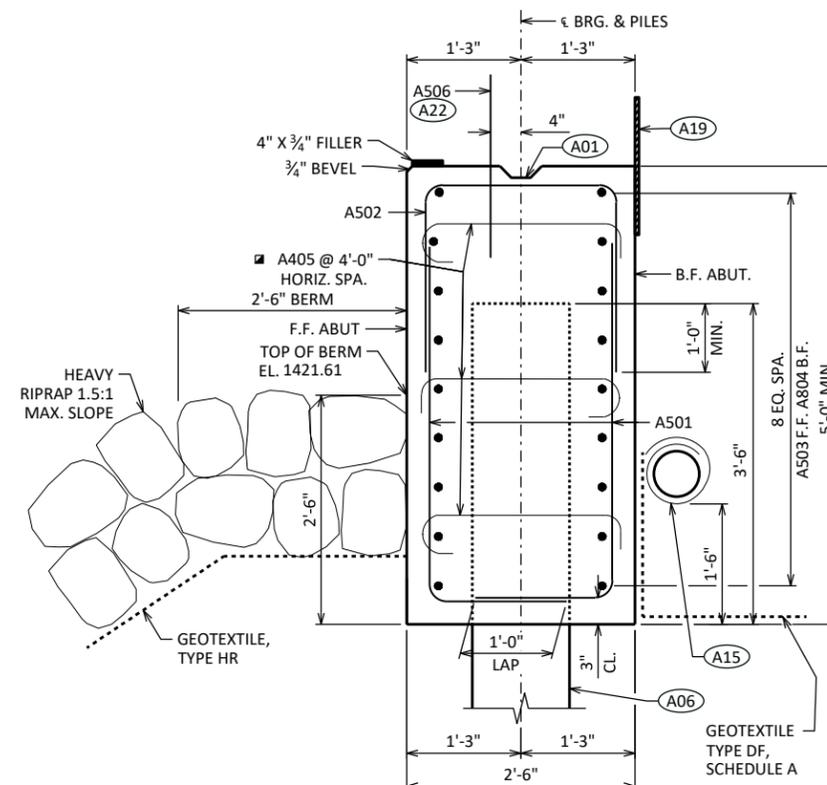
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-60-153			
DRAWN BY JDO		PLANS CK'D ACK	
SUBSURFACE EXPLORATION			SHEET 3

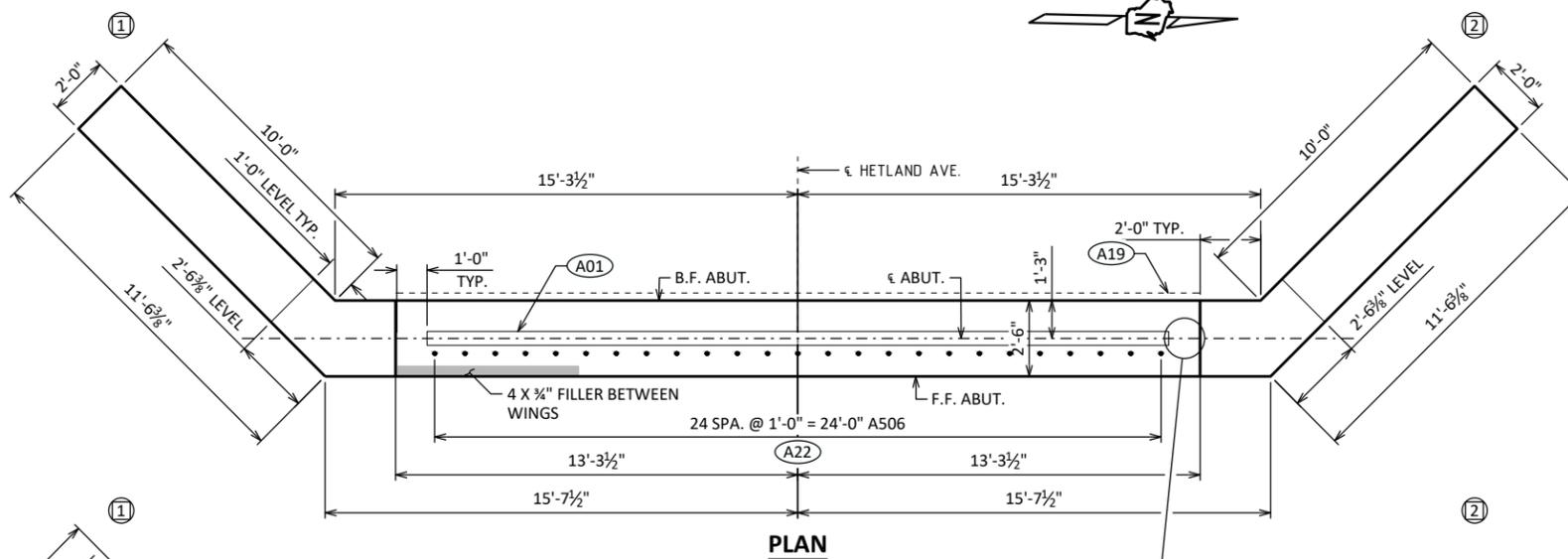
SCALE = NA



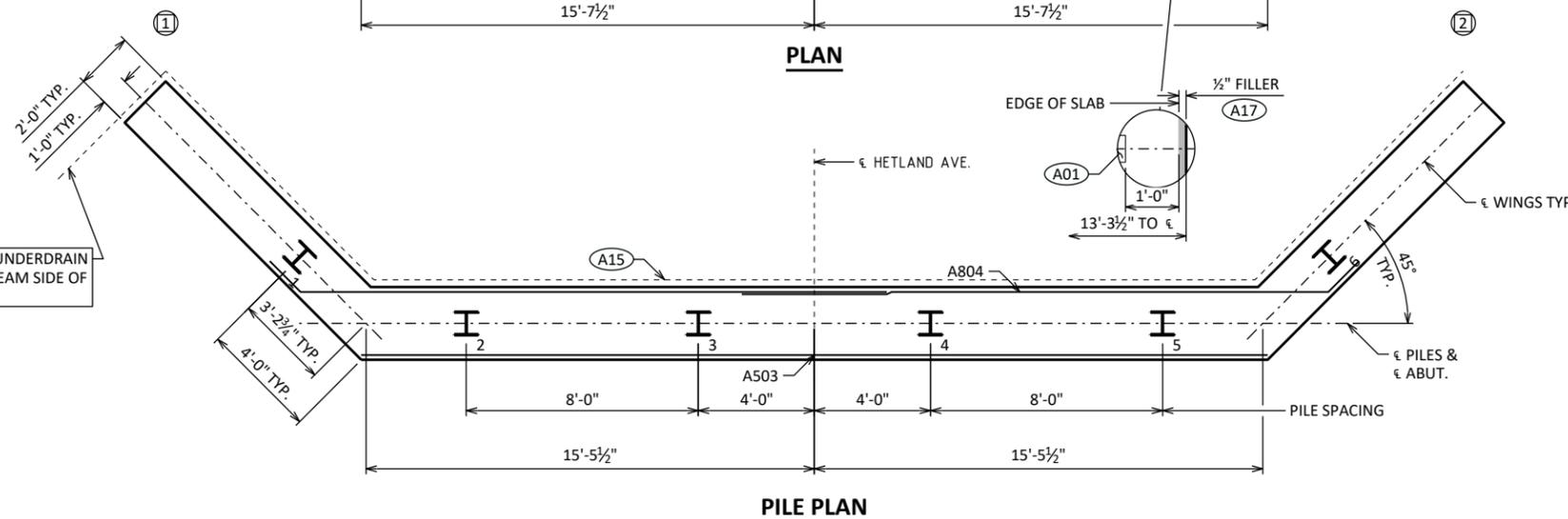
ELEVATION
LOOKING WEST



SECTION THRU BODY



PLAN



PILE PLAN

- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 PILING WITH PILE POINTS, ESTIMATED 35' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) 1/2" FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A22) A506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-60-153			
DRAWN BY		JDO	PLANS CK'D
ACK			
WEST ABUTMENT			SHEET 4

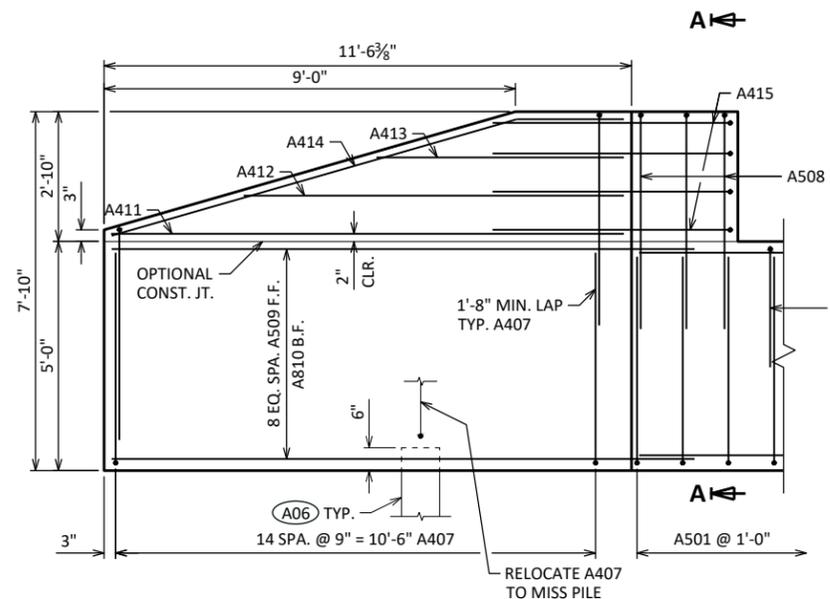
⊙ INDICATES WING NUMBER

DO NOT PLACE FILL ABOVE 3'-0" FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

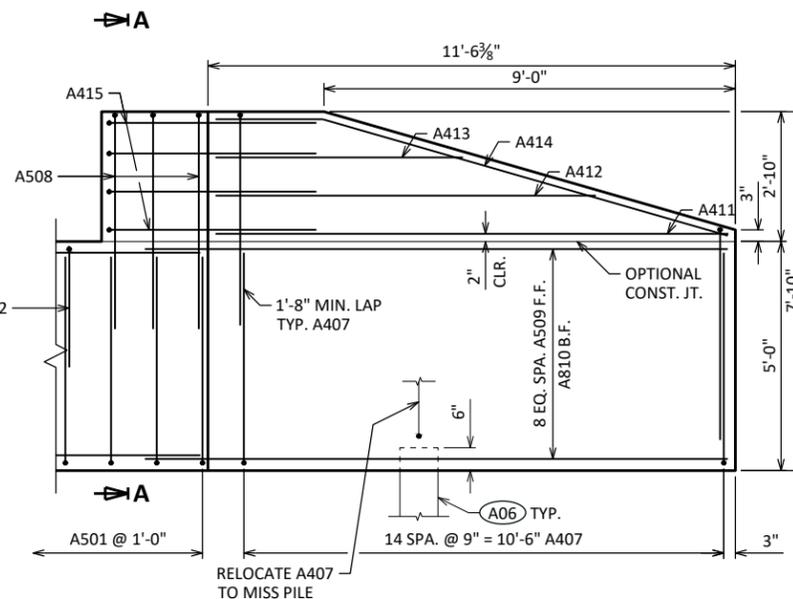
BILL OF BARS

NOTE: THE FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE

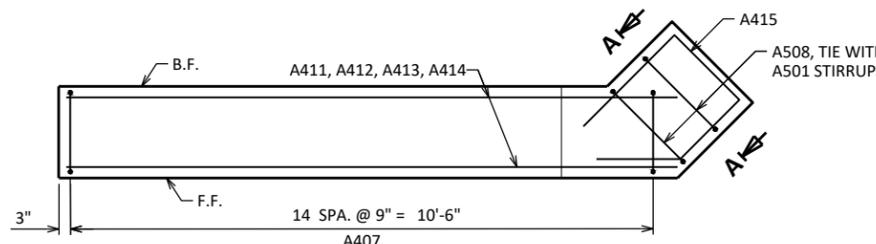
BAR MARK	CO ₂	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
A501		64	6'-0"	X		ABUT BODY STIRRUPS
A502		26	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
A503		9	31'-3"			ABUT BODY HORIZ. - F.F.
A804		18	21'-6"	X		ABUT BODY HORIZ. - B.F.
A405		27	3'-0"	X		ABUT BODY TIE BARS
A506	X	25	2'-0"			ABUT BODY DOWEL BARS
A407	X	60	10'-8"	X		WING STIRRUPS
A508	X	6	11'-3"	X		WING CORNER STIRRUPS
A509	X	18	12'-9"	X		WING LOWER HORIZ. - F.F.
A810	X	18	14'-3"	X		WING LOWER HORIZ. - B.F.
A411	X	4	11'-1"			WING UPPER HORIZ.
A412	X	4	8'-3"			WING UPPER HORIZ.
A413	X	4	5'-4"			WING UPPER HORIZ.
A414	X	4	11'-9"	X		WING TOP HORIZ.
A415	X	4	8'-3"	X		WING 1 UPPER HORIZ. CORNER
A416	X	4	8'-3"	X		WING 2 UPPER HORIZ. CORNER



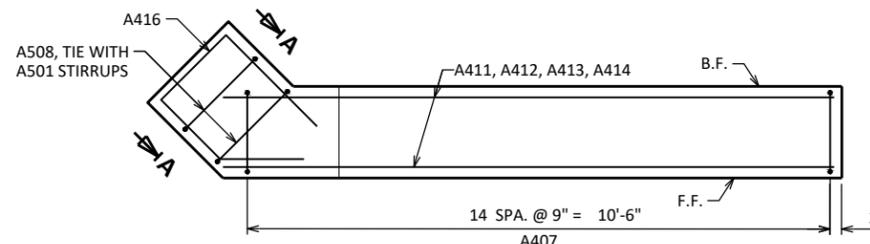
WING 1 ELEVATION
SHOWING F.F. WING



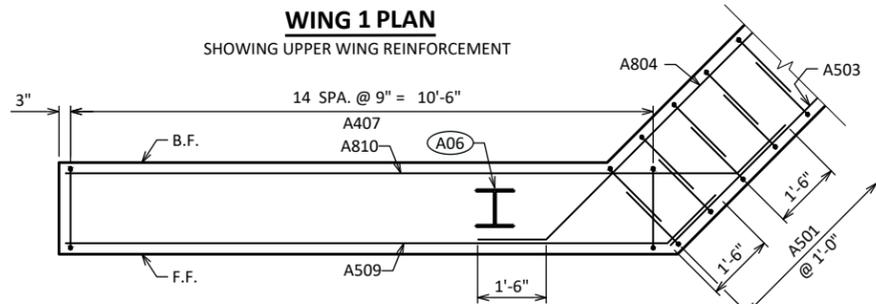
WING 2 ELEVATION
SHOWING F.F. WING



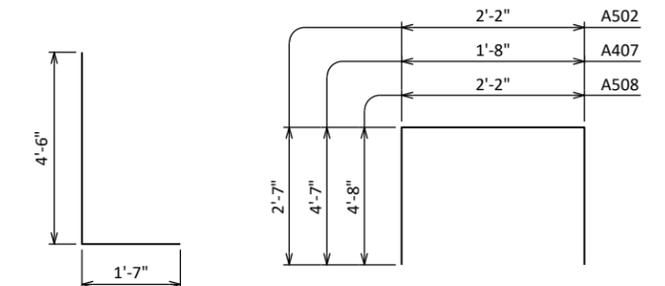
WING 1 PLAN
SHOWING UPPER WING REINFORCEMENT



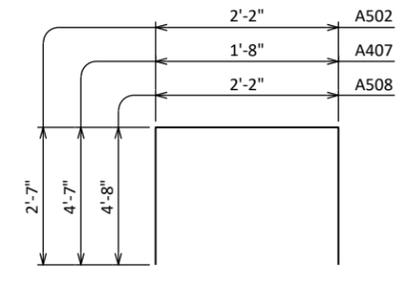
WING 2 PLAN
SHOWING UPPER WING REINFORCEMENT



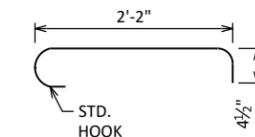
WING 1 PLAN
SHOWING LOWER WING REINFORCEMENT
WING 2 SIMILAR



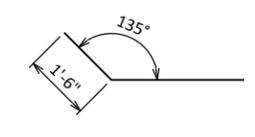
A501



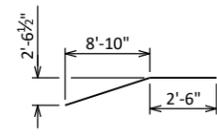
A502, A407, A508



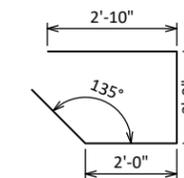
A405



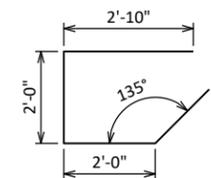
A804, A509, A810



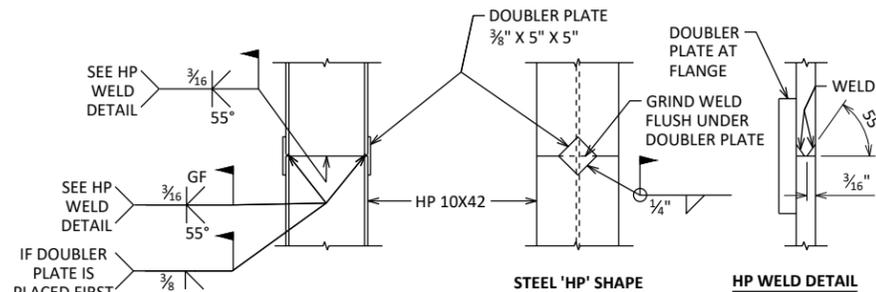
A414



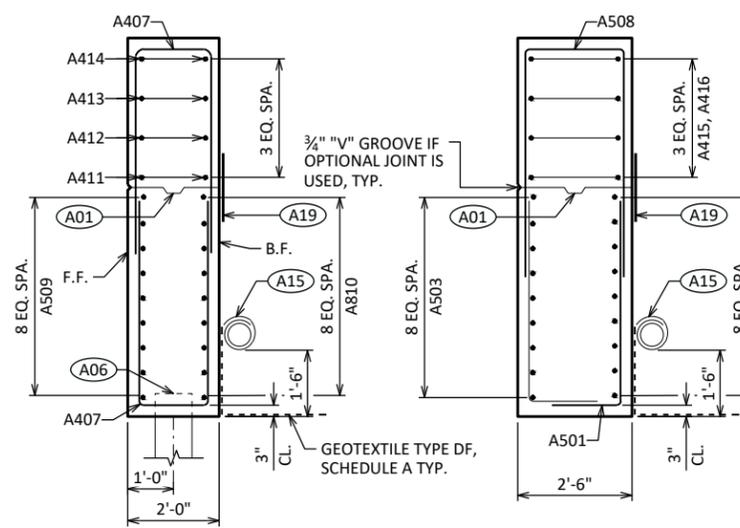
A415



A416



'HP' PILE DETAILS

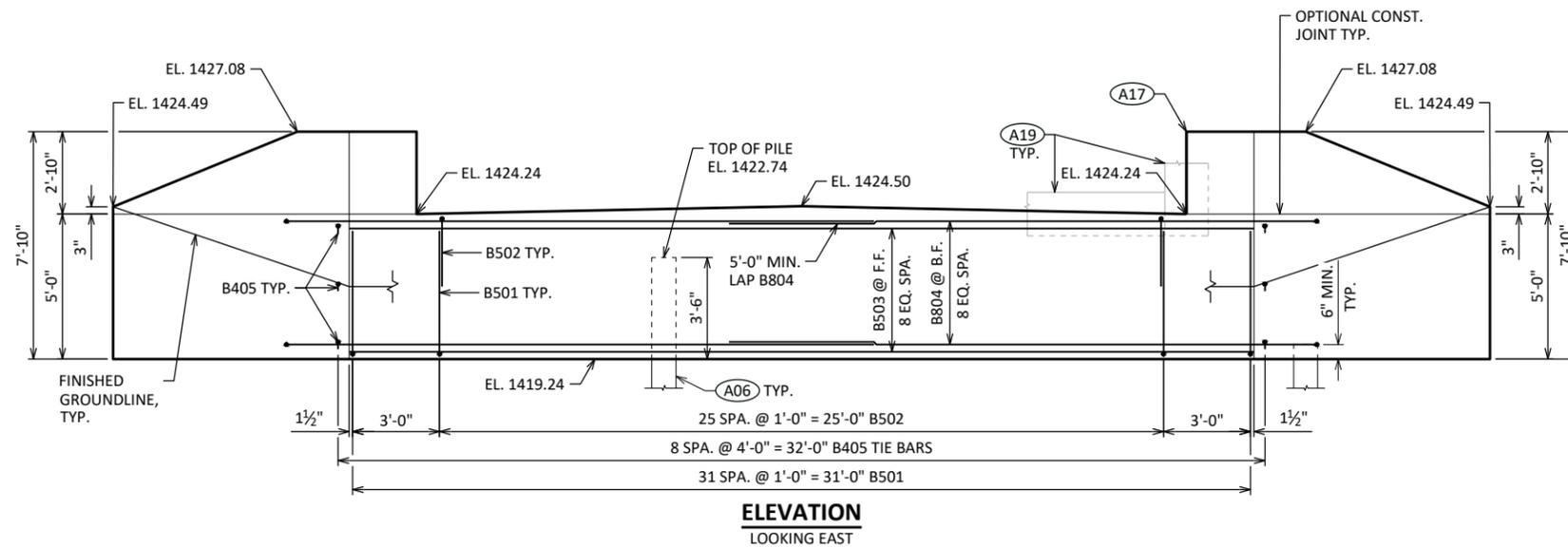


SECTION THRU WING 1
TYPICAL BOTH WINGS

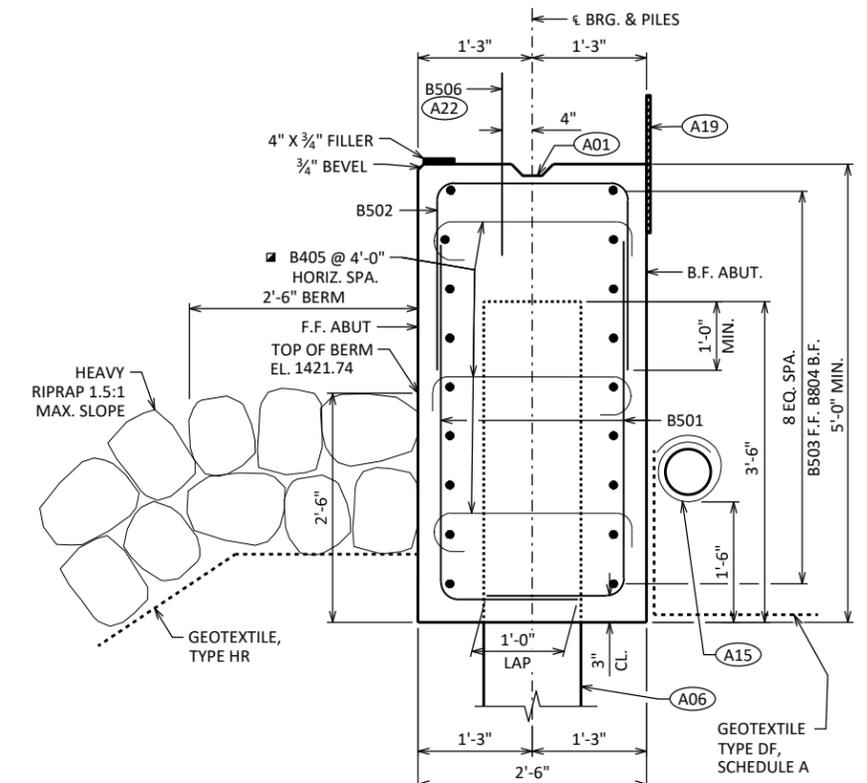
SECTION A-A

- A01** OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- A06** SUPPORT ABUTMENT ON HP 10 x 42 PILING WITH PILE POINTS, ESTIMATED 35' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A19** 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

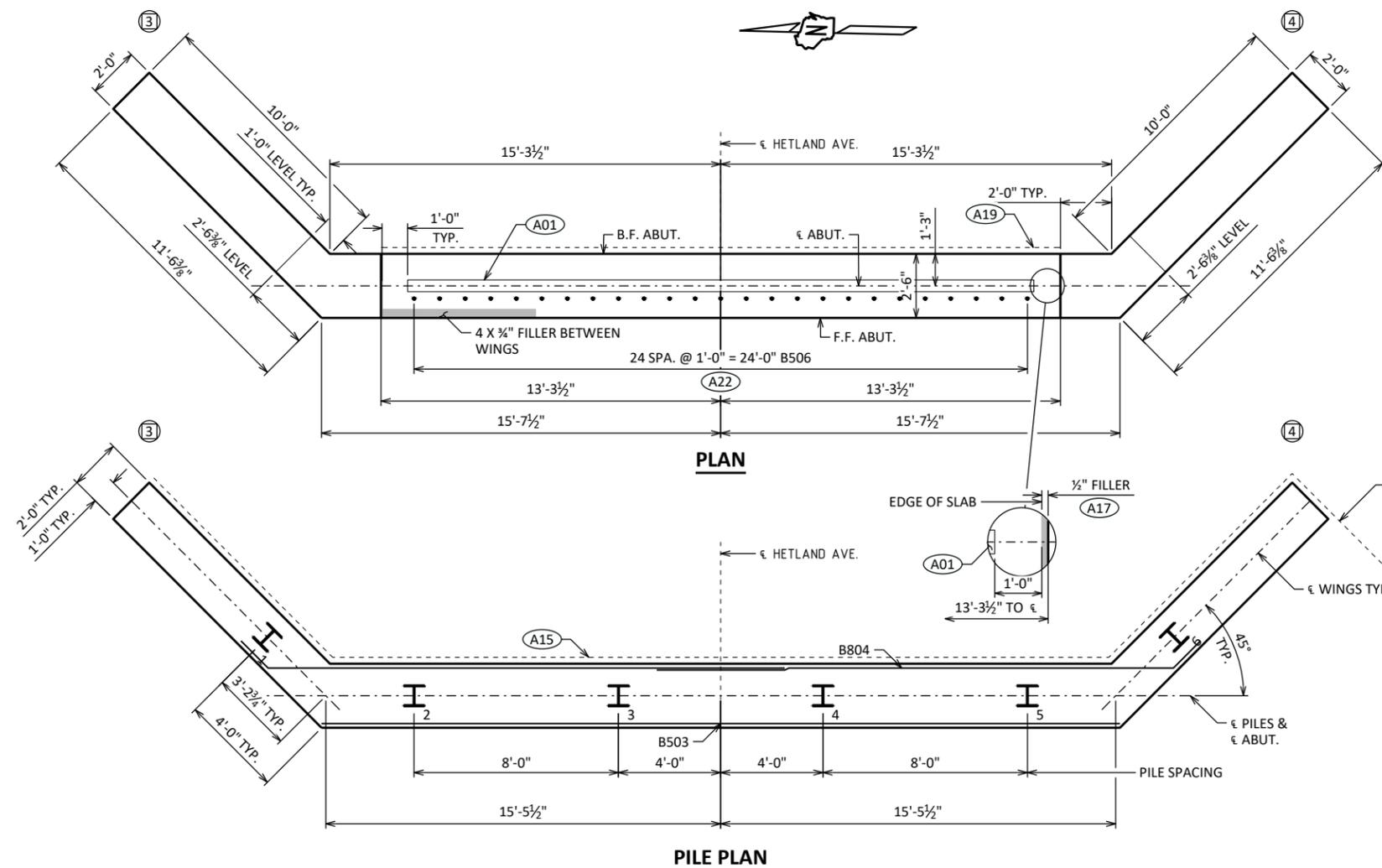
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-60-153			
DRAWN BY		JDO	PLANS CK'D
ACK			
WEST ABUTMENT DETAILS			SHEET 5



ELEVATION
LOOKING EAST



SECTION THRU BODY



PLAN

PILE PLAN

- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6.
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 PILING WITH PILE POINTS, ESTIMATED 35' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) 1/2" FILLER: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A22) B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

⊙ INDICATES WING NUMBER

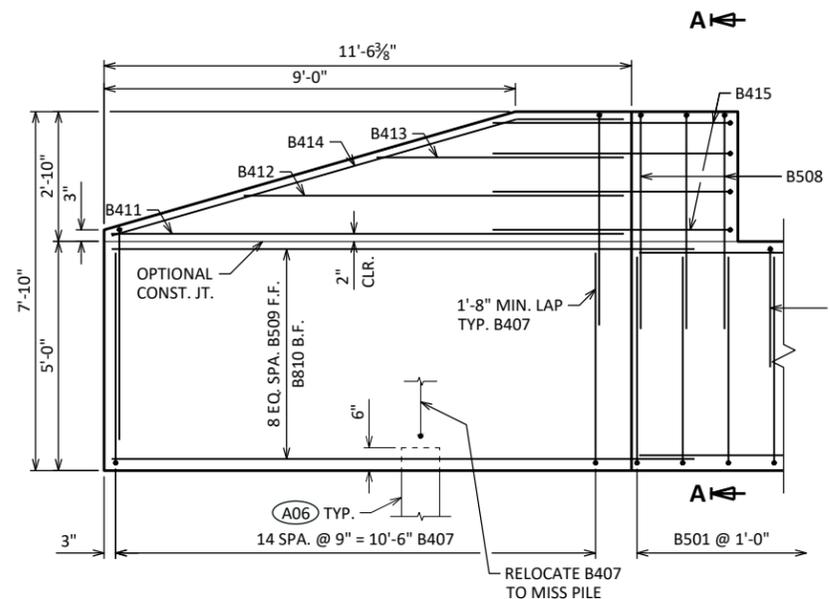
DO NOT PLACE FILL ABOVE 3'-0" FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-60-153			
DRAWN BY JDO		PLANS CK'D ACK	
EAST ABUTMENT			SHEET 6

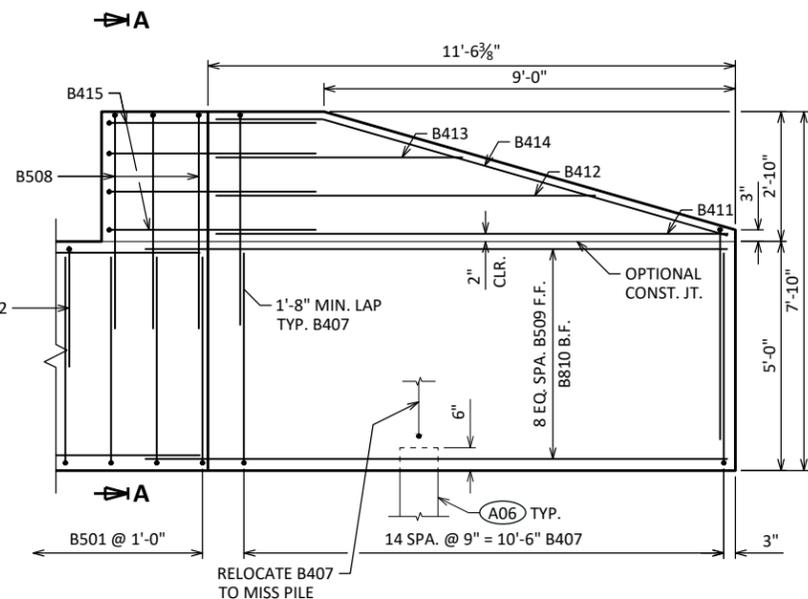
BILL OF BARS

NOTE: THE FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE

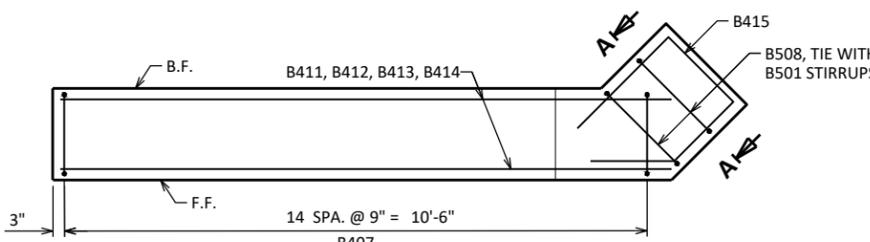
BAR MARK	CO ₂	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
B501		64	6'-0"	X		ABUT BODY STIRRUPS
B502		26	7'-1"	X		ABUT BODY STIRRUPS - TOP U-BAR
B503		9	31'-3"			ABUT BODY HORIZ. - F.F.
B804		18	21'-6"	X		ABUT BODY HORIZ. - B.F.
B405		27	3'-0"	X		ABUT BODY TIE BARS
B506	X	25	2'-0"			ABUT BODY DOWEL BARS
B407	X	60	10'-8"	X		WING STIRRUPS
B508	X	6	11'-3"	X		WING CORNER STIRRUPS
B509	X	18	12'-9"	X		WING LOWER HORIZ. - F.F.
B810	X	18	14'-3"	X		WING LOWER HORIZ. - B.F.
B411	X	4	11'-1"			WING UPPER HORIZ.
B412	X	4	8'-3"			WING UPPER HORIZ.
B413	X	4	5'-4"			WING UPPER HORIZ.
B414	X	4	11'-9"	X		WING TOP HORIZ.
B415	X	4	8'-3"	X		WING 3 UPPER HORIZ. CORNER
B416	X	4	8'-3"	X		WING 4 UPPER HORIZ. CORNER



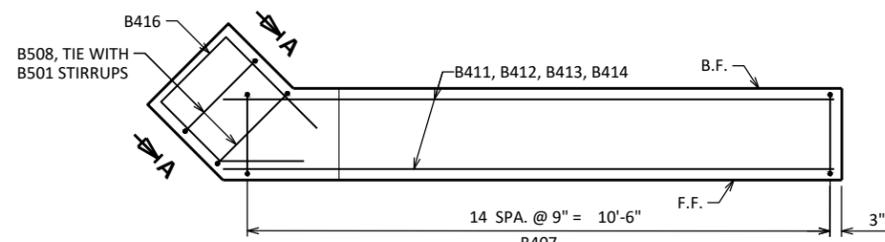
WING 3 ELEVATION
SHOWING F.F. WING



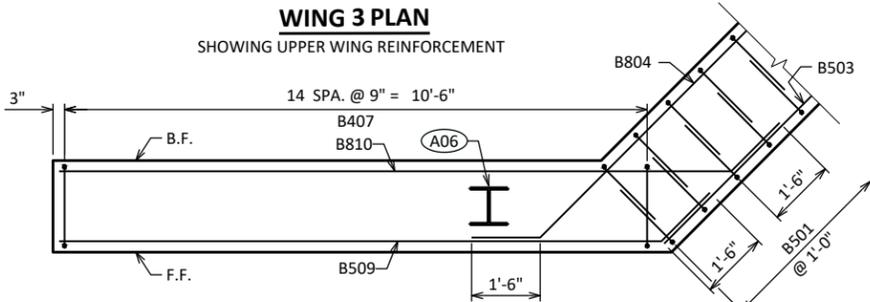
WING 4 ELEVATION
SHOWING F.F. WING



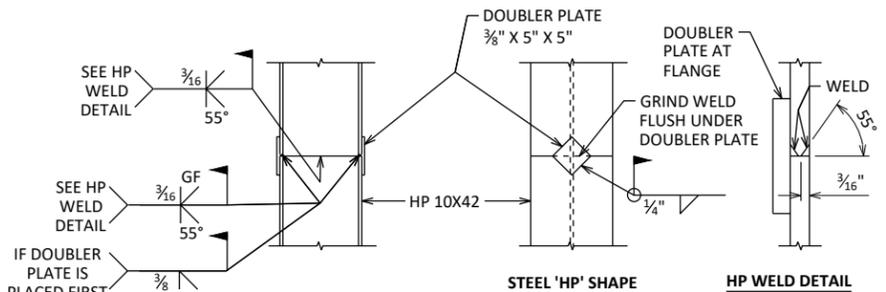
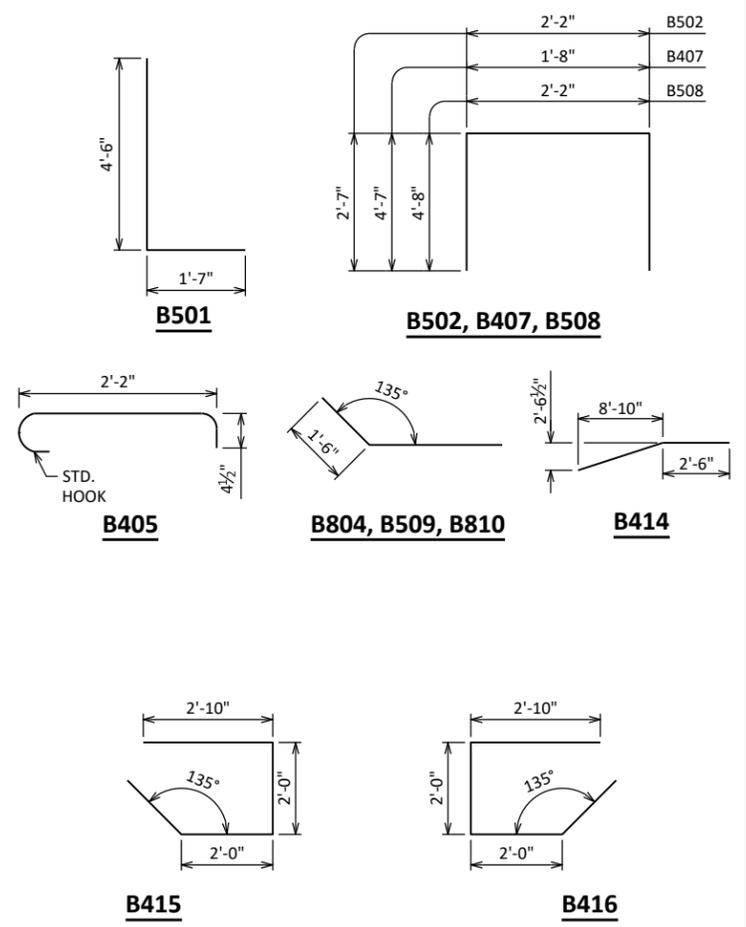
WING 3 PLAN
SHOWING UPPER WING REINFORCEMENT



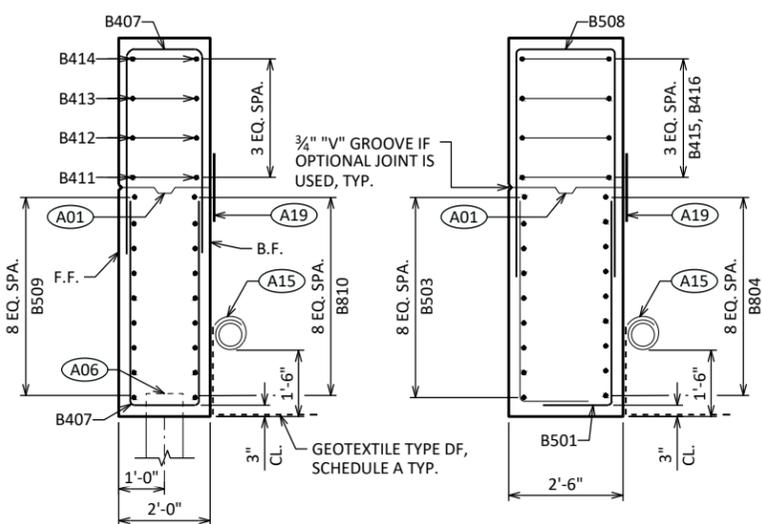
WING 4 PLAN
SHOWING UPPER WING REINFORCEMENT



WING 3 PLAN
SHOWING LOWER WING REINFORCEMENT
WING 4 SIMILAR



'HP' PILE DETAILS

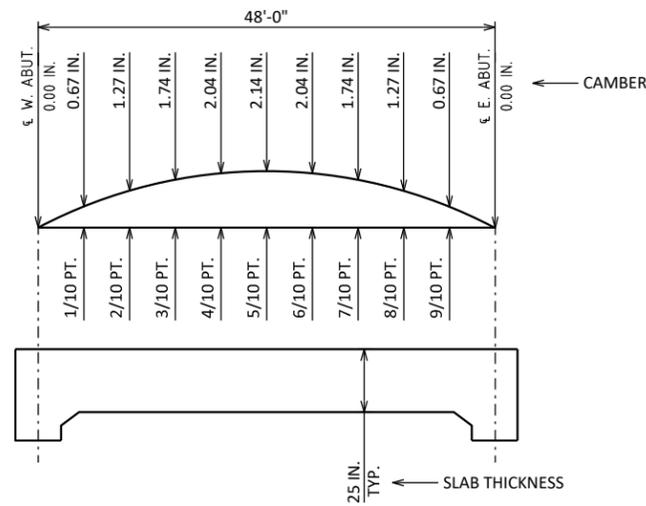


SECTION THRU WING 3
TYPICAL BOTH WINGS

SECTION A-A

- (A01) OPTIONAL CONST. JOINT: KEYWAY FORMED BY A BEVELED 2X6. PROVIDE 3/4" "V" GROOVE ON F.F. OF WINGWALL IF JOINT IS USED.
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 PILING WITH PILE POINTS, ESTIMATED 35' LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING, ONLY IF OPTIONAL CONSTRUCTION JOINT IS USED. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY STRUCTURES".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-60-153			
DRAWN BY		JDO	PLANS CK'D
ACK			
EAST ABUTMENT DETAILS			SHEET 7

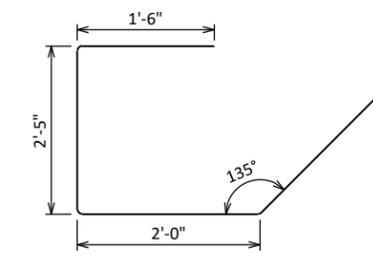


CAMBER AND SLAB THICKNESS DIAGRAM

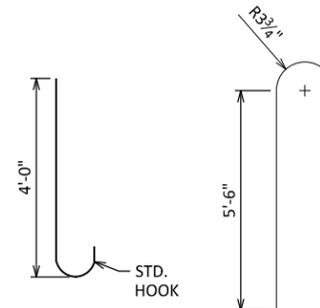
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS, SIDEWALKS AND MEDIANS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

- LESS TOP OF SLAB ELEVATION AT FINAL GRADE
- LESS SLAB THICKNESS
- PLUS CAMBER
- PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
- EQUALS TOP OF SLAB FALSEWORK ELEVATION



S505



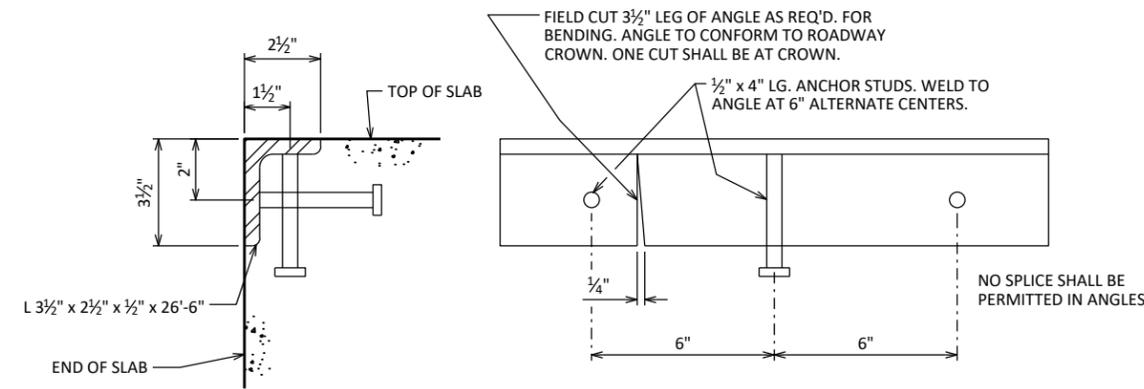
S608

S609

BILL OF BARS

NOTE: THE FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE

BAR MARK	COM	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S1101	X	53	50'-2"			SLAB BOTTOM LONGITUDINAL
S702	X	51	26'-2"			SLAB BOTTOM TRANSVERSE
S503	X	51	26'-2"			SLAB TOP TRANSVERSE
S504	X	27	50'-2"			SLAB TOP LONGITUDINAL
S505	X	54	7'-8"	X		ABUTMENT DIAPHRAGM STIRRUPS
S506	X	4	26'-2"			ABUTMENT DIAPHRAGM LONGITUDINAL
S607	X	56	6'-0"			SLAB TOP LONGIT. UNDER RAIL POSTS
S608	X	16	4'-8"	X		SLAB TOP LONGIT. UNDER RAIL END POSTS
S609	X	36	12'-0"	X		SLAB TOP HOOKS UNDER RAIL POSTS



PROTECTION ANGLE DETAIL

ANGLE AND STUDS TO BE PAID FOR AT THE UNIT PRICE BID FOR "STRUCTURAL STEEL CARBON". (NO PAINT REQ'D.)

SANDBLAST PROTECTION ANGLE AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING". AFTER BLAST CLEANING, THE PROTECTION ANGLE SHALL BE HOT DIPPED GALVANIZED.

PROTECTION ANGLES ARE REQUIRED AT BOTH END OF SLABS AND ARE TO BE EMBEDDED IN THE BRIDGE SLAB CONCRETE. ENSURE PROTECTION ANGLES ARE SECURELY IN PLACE PRIOR TO POURING THE BRIDGE SLAB.

TOP OF SLAB ELEVATIONS

	€ BRG. W. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	€ BRG. E. ABUT.
N. EDGE OF DECK	1426.95	1427.02	1427.07	1427.12	1427.15	1427.17	1427.17	1427.17	1427.15	1427.12	1427.08
CROWN OR €	1427.21	1427.28	1427.33	1427.38	1427.41	1427.43	1427.43	1427.43	1427.41	1427.38	1427.34
S. EDGE OF DECK	1426.95	1427.02	1427.07	1427.12	1427.15	1427.17	1427.17	1427.17	1427.15	1427.12	1427.08

SURVEY TOP OF SLAB ELEVATIONS

	ABUTMENT	5/10 PT.	ABUTMENT
N. GUTTER			
CROWN OR €			
S. GUTTER			

PRIOR TO RELEASING SLAB FORMWORK, TAKE TOP OF DECK ELEVATIONS AT THE € OF ABUTMENTS, € OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR €. RECORD ELEVATIONS IN THE TABLE ABOVE FOR THE "AS BUILT" PLANS.

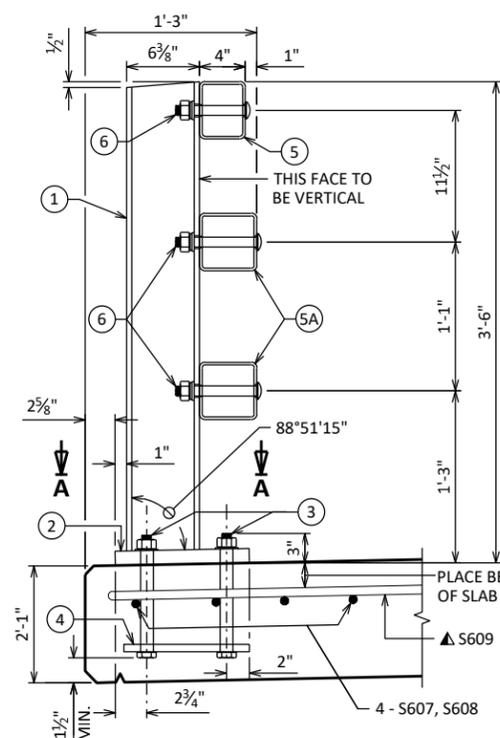
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-60-153			
DRAWN BY JDO		PLANS CK'D ACK	
SUPERSTRUCTURE DETAILS			SHEET 9

LEGEND

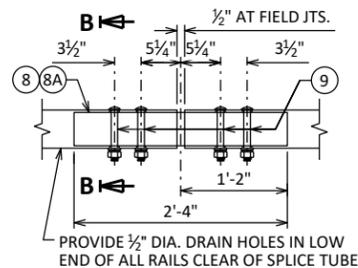
- ① W6 x 25 WITH 1 1/8" x 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL.
- ② PLATE 1 3/4" x 11 3/4" x 1'-8" WITH 1 7/16" OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ 3/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 5/8" x 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑧ 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑧A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑨ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" x 1 1/4" LONGIT. SLOTTED HOLES IN PLATE NO. 10A AT FIELD JOINTS AND 1 5/16" x 2 3/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 8A. PROVIDE 1 3/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.

GENERAL NOTES

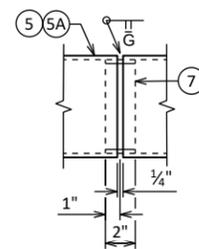
- 1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
- 2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- 3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- 4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- 5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- 6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- 7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- 8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- 9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSCP SPECIFICATIONS.



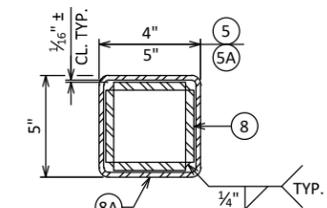
SECTION THRU RAILING ON DECK



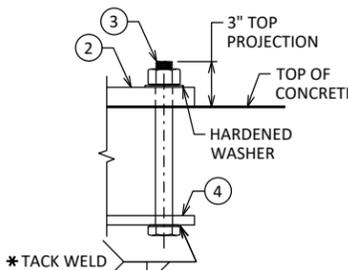
FIELD ERECTION JOINT DETAIL



SHOP RAIL SPLICE DETAIL

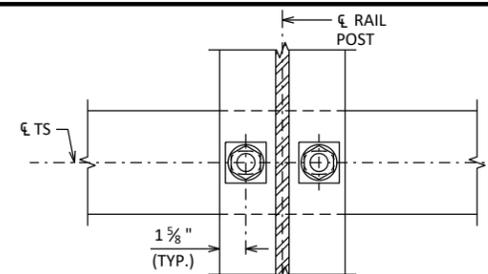


SECTION B-B

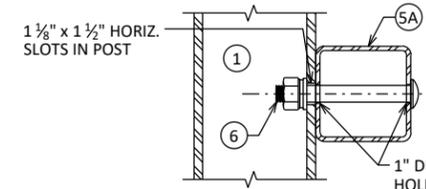


ANCHOR BOLTS

* ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.



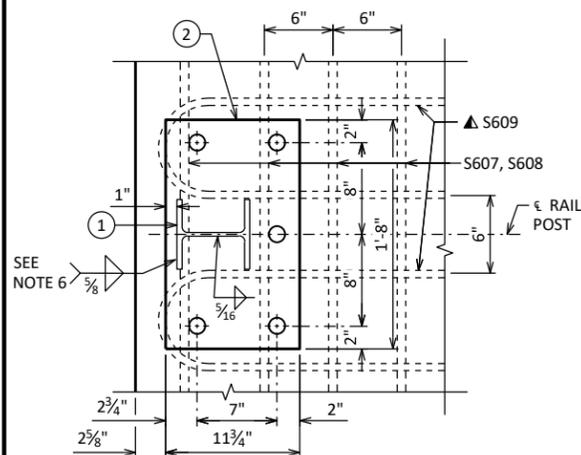
SECTION THRU POST WEB



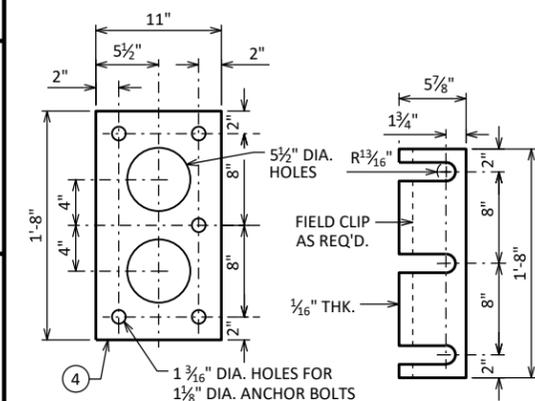
SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS

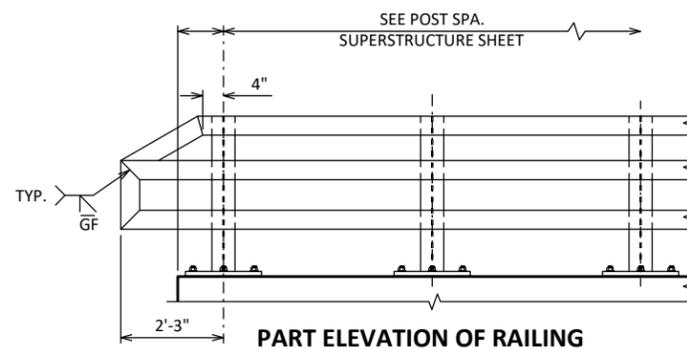


SECTION A-A



ANCHOR PLATE AT RAIL TO DECK CONNECTION

POST SHIM DETAIL



PART ELEVATION OF RAILING

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-60-153			
DRAWN BY		JDO	PLANS CK'D ACK
TUBULAR STEEL RAILING TYPE 'M'			SHEET 10

STATION	AREA (SF)						INCREMENTAL VOL (CY) (UNADJUSTED)						CUMULATIVE VOL (CY)						MASS ORDINATE	
	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	MARSH EXC	ROCK EXC	EBS	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	MARSH EXC	ROCK EXC	EBS	EXPANDED MARSH			EXPANDED EBS		REDUCED MARSH		REDUCED EBS
													1.00	1.25	1.50	1.10	1.30	IN FILL		IN FILL
Note 1	Note 2	Note 3	Note 1	Note 2	Note 3	Note 1	Note 4	Note 5	Note 6	Note 7	Note 8									
09+74.75	26.10	0.00	0.00	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
10+00.00	24.70	0.00	65.32	0	0	0	24	0	31	0	0	0	24	39	0	0	0	0	-15	
10+18.38	26.00	0.00	77.13	0	0	0	17	0	48	0	0	0	41	99	0	0	0	0	-58	
10+24.75	26.98	0.00	4.00	0	0	0	6	0	10	0	0	0	47	111	0	0	0	0	-64	

STRUCTURE B-60-153

DIVISION 1 TOTALS	47	0	89	0	0	0
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STATION	AREA (SF)						INCREMENTAL VOL (CY) (UNADJUSTED)						CUMULATIVE VOL (CY)						MASS ORDINATE	
	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	MARSH EXC	ROCK EXC	EBS	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	MARSH EXC	ROCK EXC	EBS	EXPANDED MARSH			EXPANDED EBS		REDUCED MARSH		REDUCED EBS
													1.00	1.25	1.50	1.10	1.30	IN FILL		IN FILL
Note 1	Note 2	Note 3	Note 1	Note 2	Note 3	Note 1	Note 4	Note 5	Note 6	Note 7	Note 8									
10+75.25	23.05	0.00	4.00	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
10+81.62	21.70	0.00	71.59	0	0	0	5	0	9	0	0	0	5	11	0	0	0	0	-6	
11+00.00	24.65	0.00	37.29	0	0	0	16	0	37	0	0	0	21	58	0	0	0	0	-36	
11+25.25	25.27	0.00	0.00	0	0	0	23	0	17	0	0	0	44	79	0	0	0	0	-34	

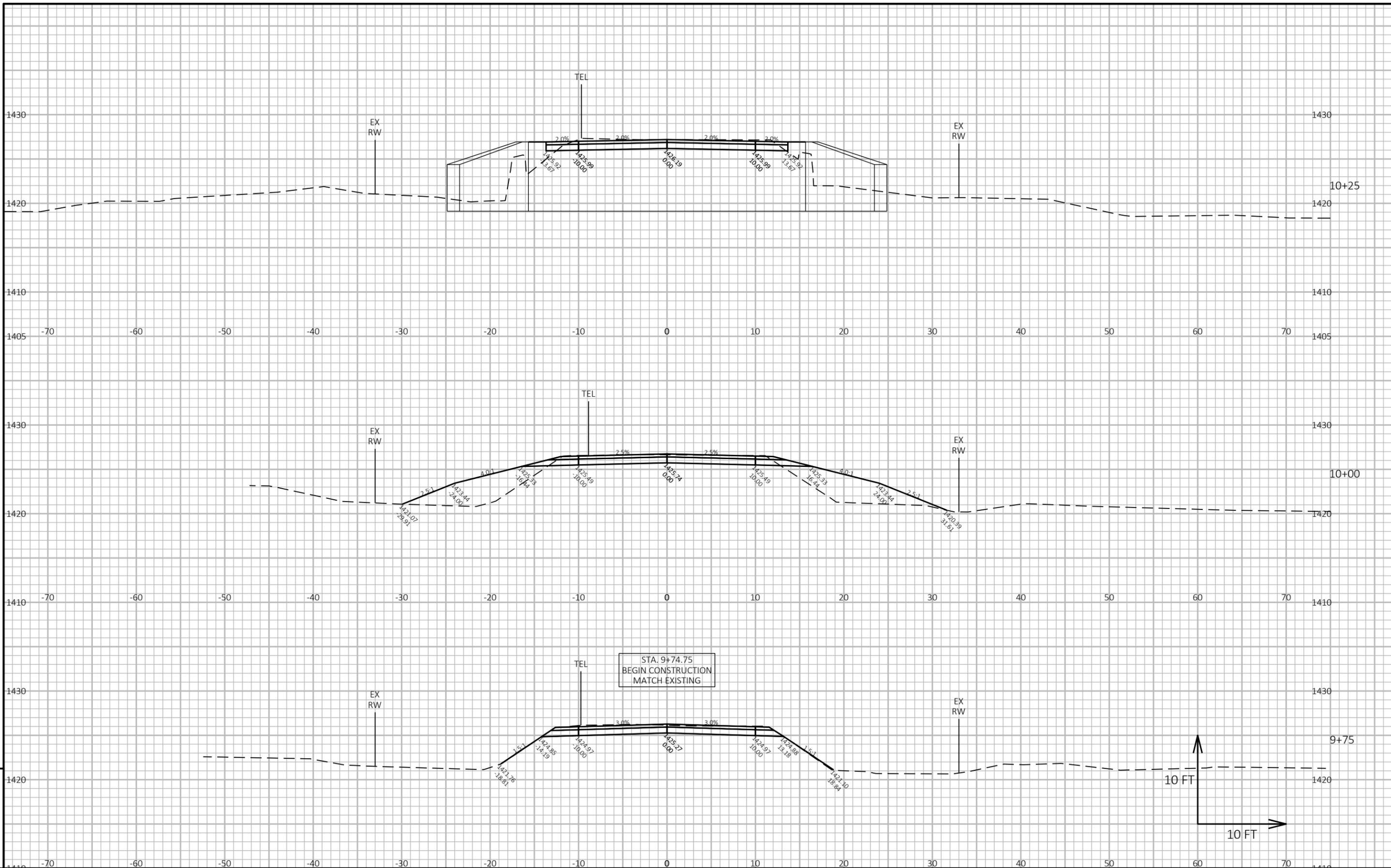
STRUCTURE B-60-153

DIVISION 2 TOTALS	44	0	63	0	0	0
PROJECT TOTALS	91	0	152	0	0	0

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
2 - SALVAGED/UNUSABLE PAVEMENT MAT	THIS DOES NOT SHOW UP IN CROSS SECTIONS
3 - FILL	DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME
4 - EXPANDED MARSH BACKFILL	WILL BE BACKFILLED WITH GRANULAR BACKFILL (OR CUT, OR BORROW)
5 - EXPANDED EBS	WILL BE BACKFILLED WITH GRANULAR BACKFILL (OR CUT, OR BORROW)
6 - REDUCED MARSH IN FILL	REDUCED MARSH EXCAVATION THAT CAN BE USED IN FILL
7 - REDUCED EBS IN FILL	REDUCED EBS EXCAVATION THAT CAN BE USED IN FILL
8 - MASS ORDINATE	IF MARSH OR EBS TO BE BACKFILLED WITH CUT OR BORROW: $[(CUT + MARSH EXC + EBS) - ((FILL - REDUCED MARSH IN FILL) - (REDUCED EBS IN FILL) - EXPANDED ROCK) * FILL FACTOR]]$
8 - MASS ORDINATE	IF MARSH AND EBS TO BE BACKFILLED WITH GRANULAR: $[(CUT + EBS + MARSH EXC) - ((FILL - (REDUCED MARSH IN FILL) - (REDUCED EBS IN FILL) - (EXPANDED ROCK)) * FILL FACTOR]]$
8 - MASS ORDINATE	IF MARSH AND EBS TO BE BACKFILLED WITH GRANULAR: $[(CUT) - ((FILL - EXPANDED ROCK) * FILL FACTOR]]$
8 - MASS ORDINATE	IF MARSH AND EBS TO BE BACKFILLED WITH CUT OR BORROW: $[(CUT) - ((FILL - EXPANDED ROCK) * FILL FACTOR]]$

9

9



PROJECT NO: 9548-00-70

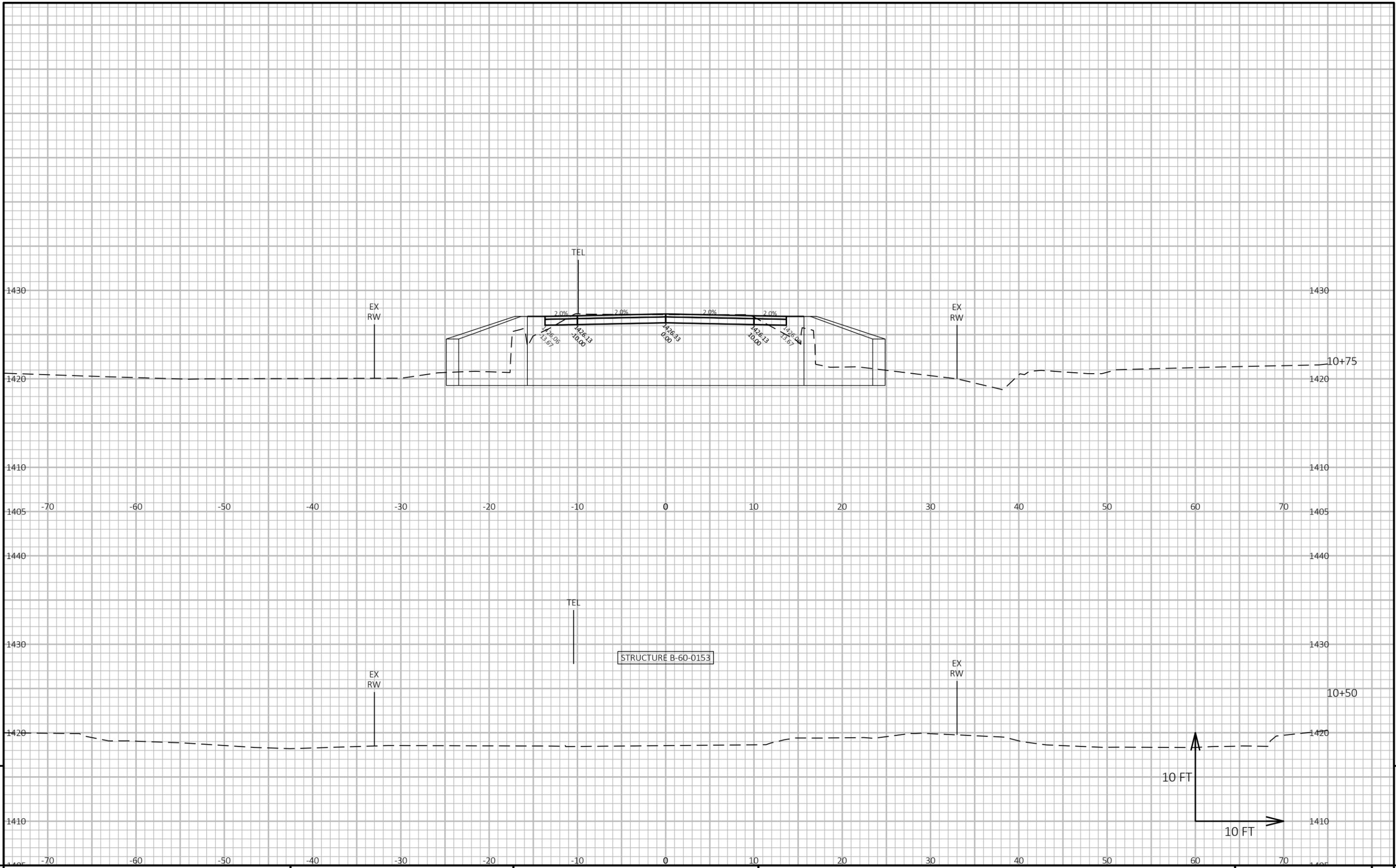
HWY: HETLAND AVE

COUNTY: TAYLOR

CROSS SECTIONS

SHEET

E



PROJECT NO: 9548-00-70

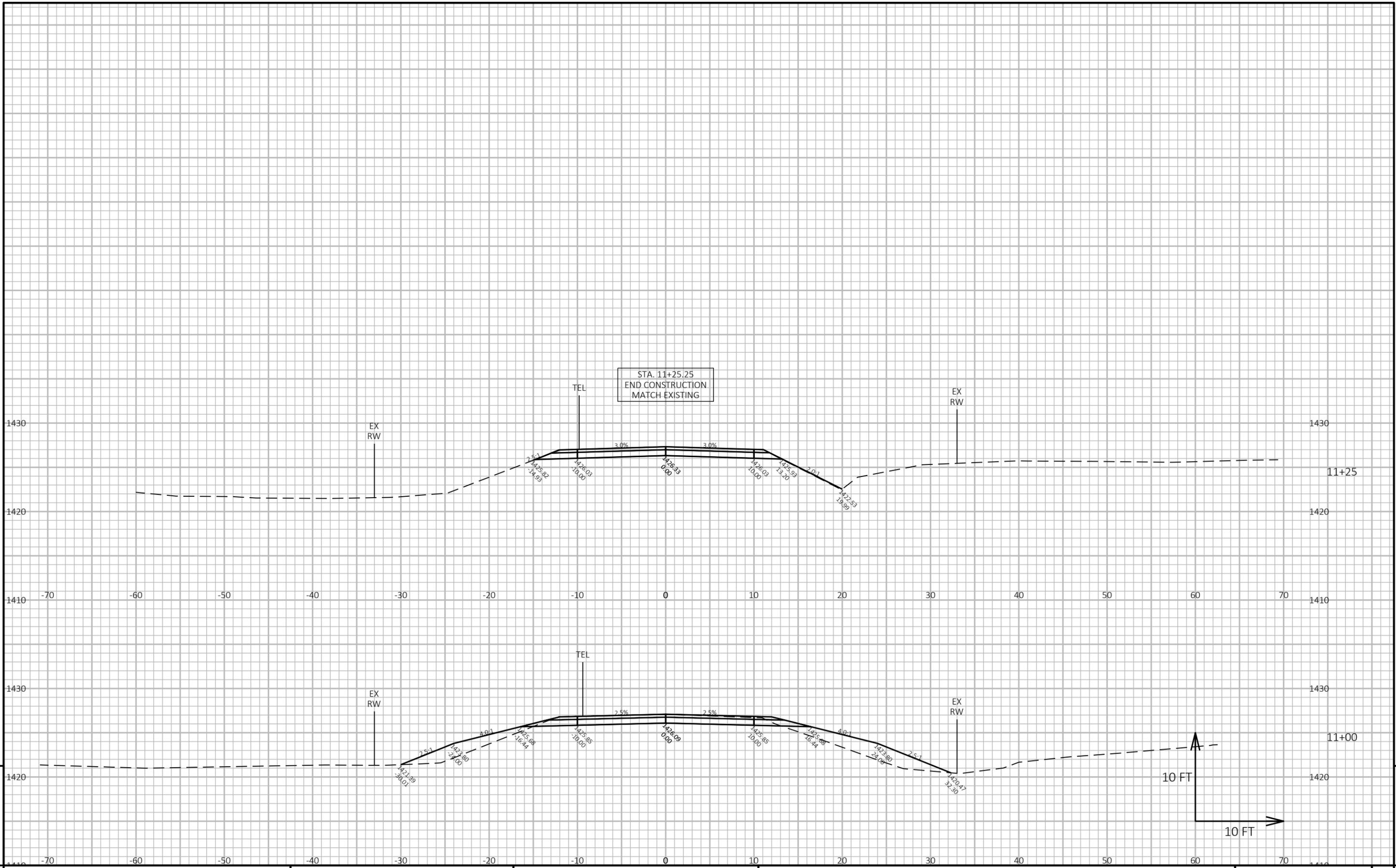
HWY: HETLAND AVE

COUNTY: TAYLOR

CROSS SECTIONS

SHEET

E



9

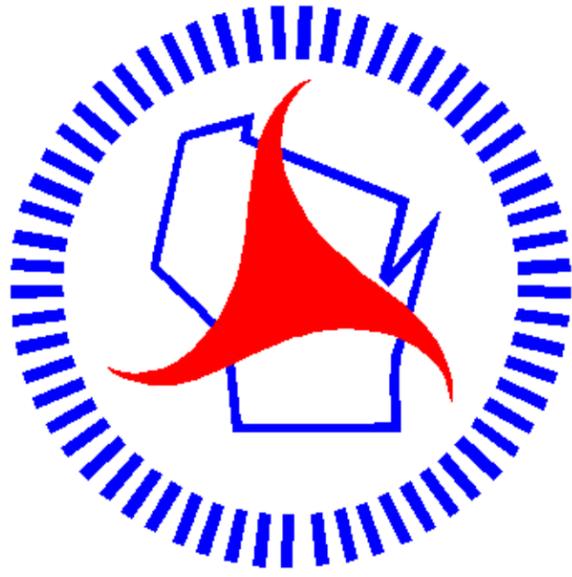
9

PROJECT NO: 9548-00-70 HWY: COUNTY: CROSS SECTIONS SHEET E

FILE NAME : G:\00-PROJECT FILES\2021\21007 T. GOODRICH, HETLAND AVE BRIDGE REPLACEMENT ID 9548-00-00\0-CAD\DESIGN\CORRIDORS\CRDR_HETLAND.DWG PLOT DATE : 7/21/2021 2:37 PM PLOT BY : ERIK MEYER PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 090203_xs

Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions through innovation and exceptional service.

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