

EAU

Jan 11, 2022

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 148

PROJECT ID:

7080-03-75

COUNTY:

EAU CLAIRE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

EAU CLAIRE - FAIRCHILD

CTH D TO S JCT OF CTH M

USH 12

EAU CLAIRE COUNTY

STATE PROJECT NUMBER

7080-03-75

STATE PROJECT

7080-03-75

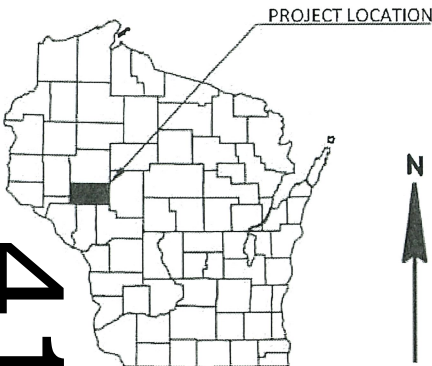
FEDERAL PROJECT

PROJECT

WISC 2022137

CONTRACT

1



DESIGN DESIGNATION

A.A.D.T.	(2023)	=	3,100
A.A.D.T.	(2043)	=	3,700
D.H.V.		=	210
D.D.		=	60/40
T.		=	11.5%
DESIGN SPEED		=	55 MPH/40 MPH
ESALS		=	410,000

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS

PROPERTY LINE

LOT LINE

LIMITED HIGHWAY EASEMENT

EXISTING RIGHT OF WAY

PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT
(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

GRADE LINE

ORIGINAL GROUND

MARSH OR ROCK PROFILE
(To be noted as such)

SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC

FIBER OPTIC

GAS

OVERHEAD

SANITARY SEWER

STORM SEWER

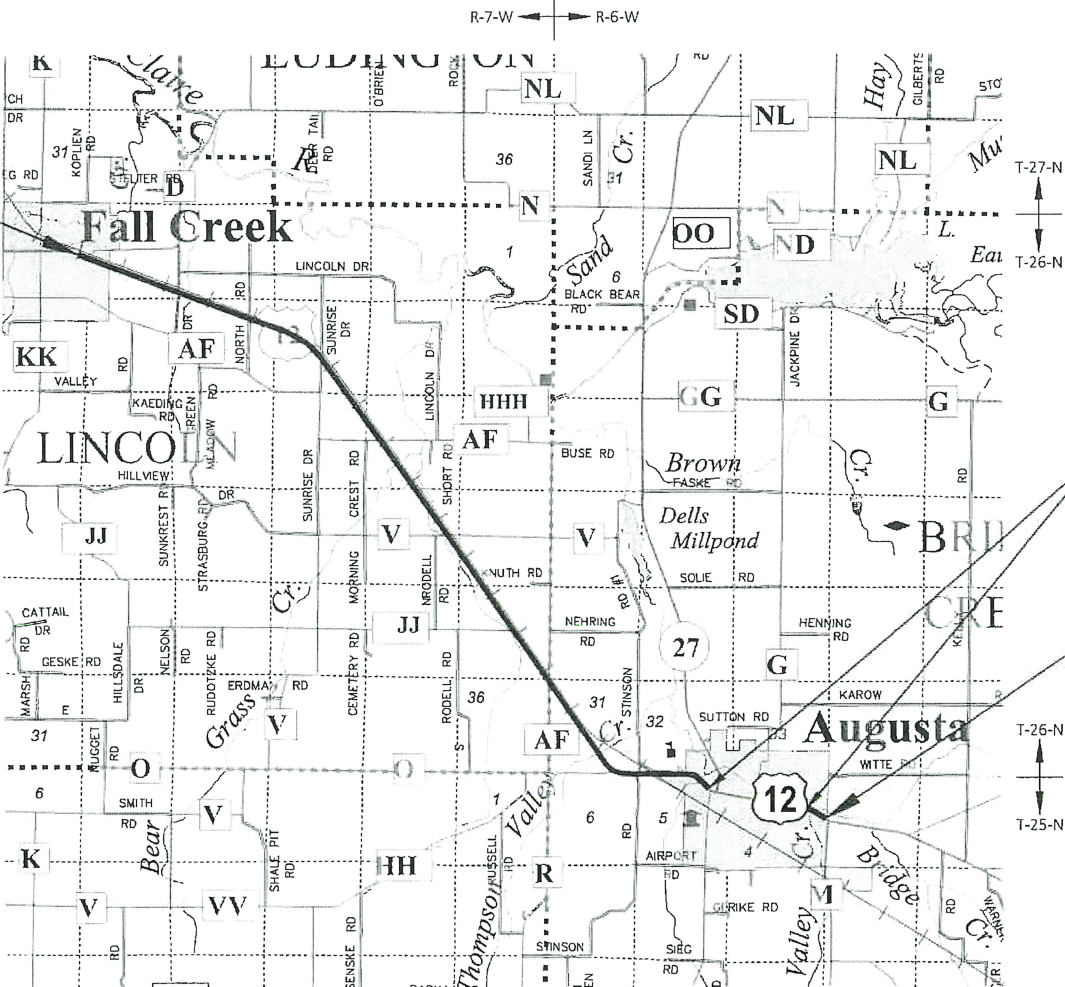
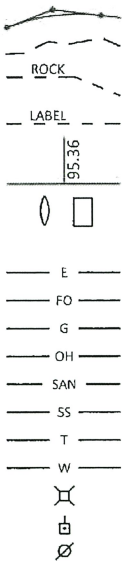
TELEPHONE

WATER

UTILITY PEDESTAL

POWER POLE

TELEPHONE POLE



LAYOUT
SCALE 0 2 MI

TOTAL NET LENGTH OF CENTERLINE = 9.667 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN
COORDINATE REFERENCE SYSTEM (WISCRS), EAU CLAIRE COUNTY,
NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID
COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES
ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED
TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

ORIGINAL PLANS PREPARED BY

CORRE

ENGINEERING

WISCONSIN

CHAD HALAMA

E-33618

MENOMONEE

PROFESSIONAL ENGINEER

DATE: 8-24-21

(Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor CORRE, INC.

Designer CORRE, INC.

Project Manager NATHAN ULNESS

Regional Examiner TOU YANG

Regional Supervisor JIM KOENIG

APPROVED FOR THE DEPARTMENT

DATE: 8-24-21

(Signature)

E

GENERAL NOTES

WHEN THE QUANTITY OF BASE AGGREGATE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON OR CUBIC YARD, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

CURVE DATA IS BASED ON THE ARC DEFINITION.

PRIOR TO CIR PLACEMENT, REMOVE EXISTING BASE COURSE AWAY FROM EDGE OF EXISTING HMA SHOULDER (SHAPING SHOULDERS), AS TO NOT INCORPORATE BASE COURSE SHOULDER INTO CIR. PREPARE WIDENED SHOULDER AREA FOR CIR (PREPARE FOUNDATION FOR ASPHALT PAVING ITEM).

HMA PAVEMENT (STA 35+57 TO 486+80) SHALL CONSIST OF 2.75-INCH HMA 5 MT 58-34 V AND SHALL BE PLACED WITH A 1.25-INCH LOWER LIFT AND A 1.5-INCH UPPER LIFT.

HMA PAVEMENT (STA 486+80 TO 600+30) SHALL CONSIST OF 3.25-INCH HMA 5 MT 58-34 V AND SHALL BE PLACED WITH A 1.5-INCH LOWER LIFT AND A 1.75-INCH UPPER LIFT.

HMA QUANTITIES ARE CALCULATED FROM 110 LB/SY/INCH.

PAVING LIMITS TO BE DETERMINED BY THE ENGINEER.

MATCH ALL EXISTING SUPERELEVATIONS OR AS DIRECTED BY THE ENGINEER.

TACK COAT SHALL BE APPLIED AT 0.07 GAL/SY.

ASPHALTIC SURFACE ITEM IS TO BE USED FOR LEVELING/WEDGING.

ASPHALTIC SURFACE PATCHING ITEM IS FOR REPAIR OF POTHOLES AND POP OUTS THAT OCCUR DURING CONSTRUCTION.

THE PROPOSED SHOULDER WIDTHS SHOWN IN THE TYPICAL SECTIONS ARE MINIMUM WIDTHS, PERPETUATE EXISTING SHOULDERS WITH BASE AGGREGATE DENSE 3/4-INCH.

PRIOR TO THE INSTALLATION OF MGS GUARDRAIL 3, SHOULDERS SHALL BE IN PLACE AND COMPACTED.

THE EXACT LOCATION OF THE EROSION CONTROL DEVICES SHALL BE DETERMINED IN THE FIELD.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE 4-INCH SALVAGED TOPSOILED, FERTILIZED, SEEDED AND MULCHED AND EMAT.

ALL DRIVEWAY LIMITS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

ALL CURB AND GUTTER RADII, PAVEMENT DIMENSIONS AND STATIONS ARE SHOWN TO THE EDGE OF PAVEMENT UNLESS NOTED OTHERWISE.

A VERTICAL SAWCUT SHALL BE MADE THROUGH EXISTING DRIVEWAYS AND PAVEMENTS AT REMOVAL LIMITS.

SILT FENCE IS TO BE PLACED AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

BEARINGS SHOWN ON THE PLAN ARE REFERENCED TO THE EXISTING ROADWAY CENTERLINE AND ARE ASSUMED.

UTILITIES ONLY IDENTIFIED IN AREAS OF GRADING AND PIPE REPLACEMENT.

ORDER OF SECTION 2 SHEETS

- PROJECT OVERVIEW
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- INTERSECTION DETAILS
- PLAN DETAILS
- PAVEMENT MARKING
- TRAFFIC CONTROL
- DETOUR PLAN

UTILITY CONTACTS

LUMEN - COMMUNICATION LINE
BRAHIM GADDOUR
3225 INTERTECH DR
BROOKFIELD, WI 53045
PHONE: (414) 908-1027
EMAIL: BRAHIM.GADDOUR@LUMEN.COM

EAU CLAIRE ENERGY ELECTRIC COOP - ELECTRICITY
JOSH VANINGAN
8214 HWY 12, PO BOX 368
FALL CREEK, WI 54742-0368
PHONE: (715) 836-6473
EMAIL: JVANINGAN@ECEC.COM

FALL CREEK MUNICIPAL WATER UTILITY - WATER/SEWER
JARED MCKEE
PO BOX 156
FALL CREEK, WI 54742-0156
PHONE: (715) 877-2177
EMAIL: JARED.MCKEE@FALLCREEKWI.GOV

PACKERLAND BROADBAND - COMMUNICATION LINE
ANDREW HEIGL
105 KENT ST, PO BOX 190
IRON MOUNTAIN, MI 49801
PHONE: (906) 221-7536
EMAIL: ANDY.HEIGL@ASTREACONNECT.COM

WE ENERGIES - GAS/PETROLEUM
LARRY KOCH
1921 8TH ST SOUTH
WISCONSIN RAPIDS, WI 54494
PHONE: (715) 421-9293
EMAIL: LARRY.KOCH@WE-ENERGIES.COM

XCEL ENERGY - ELECTRICITY-TRANSMISSION
MICHAEL DIENGER
414 NICOLLET MALL, 5TH FLOOR
MINNEAPOLIS, MN 55401
PHONE: (612) 321.3109
EMAIL: MICHAEL.A.DIENGER@XCELENERGY.COM

XCEL ENERGY - ELECTRICITY
JOHN KELSER
1414 W HAMILTON AVENUE, PO BOX 8
EAU CLAIRE, WI 54702-0008
PHONE: (715) 737-1431
EMAIL: JOHNKELSER@XCELENERGY.COM

CITY OF AUGUSTA - WATER/SEWER
DAN MARCHESKE
145 W LINCOLN ST
AUGUSTA, WI 54722
PHONE: (715) 286-2555
EMAIL: DMARCHESKE@CITYOFAUGUSTA.ORG

DNR CONTACT

LEAH NICOL
DNR WEST CENTRAL REGION HQ
1300 W CLAIREMONT AVE
EAU CLAIRE, WI 54701
EMAIL: LEAH.NICOL@WISCONSIN.GOV

CONSULTANT CONTACT

CORRE, INC.
1802 WARDEN STREET
EAU CLAIRE, WI 54703
KEVIN MEYER, P.E.
PHONE: (715) 299-1894
EMAIL: KMEYER@CORREINC.COM



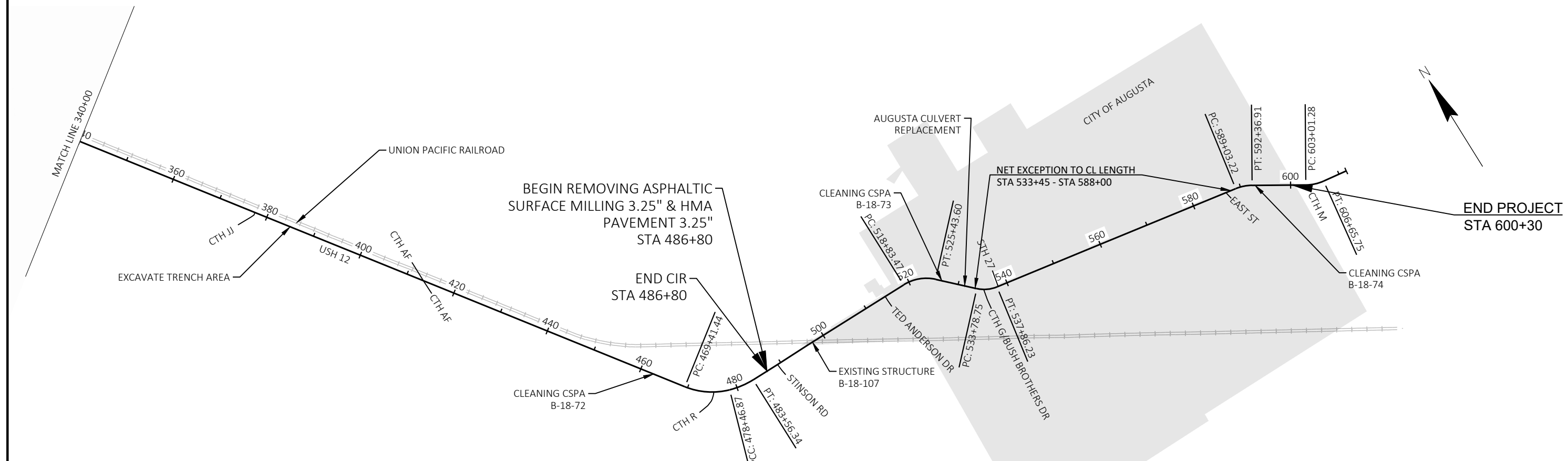
Dial 811 or (800)242-8511

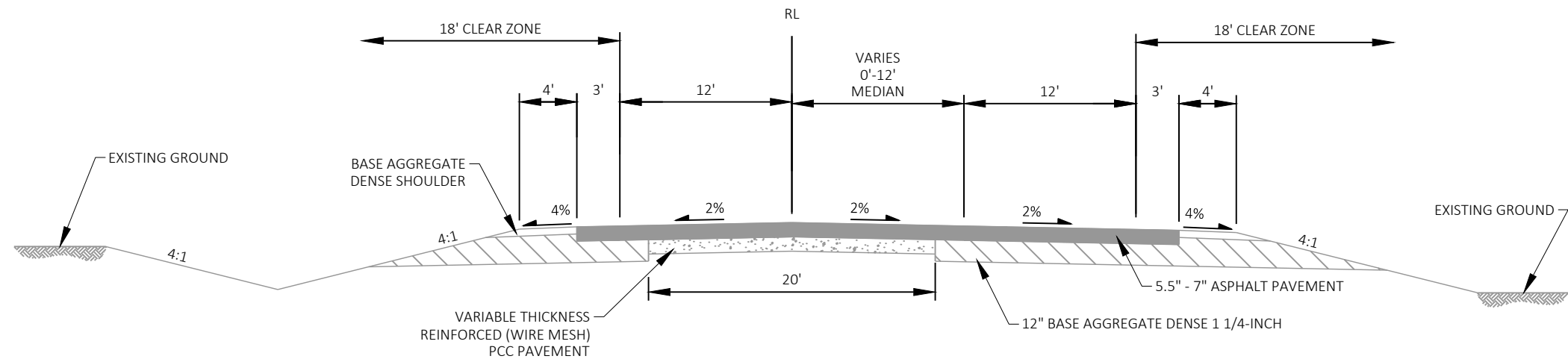
www.DiggersHotline.com

RUNOFF COEFFICIENT TABLE

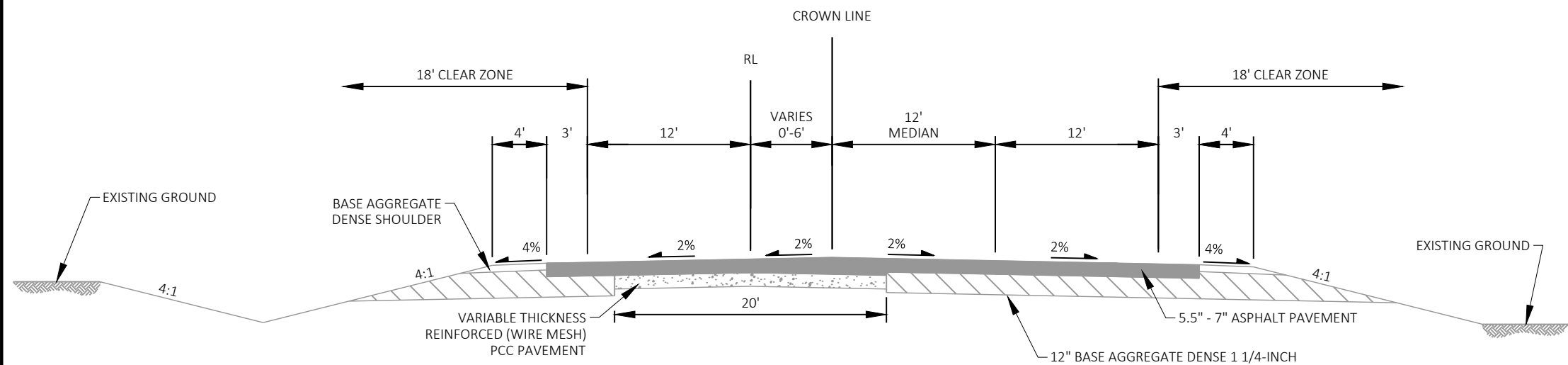
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0 - 2	2 - 6	6 & OVER	0 - 2	2 - 6	6 & OVER	0 - 2	2 - 6	6 & OVER	0 - 2	2 - 6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP- TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE- TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 130.05 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 1.55 ACRES



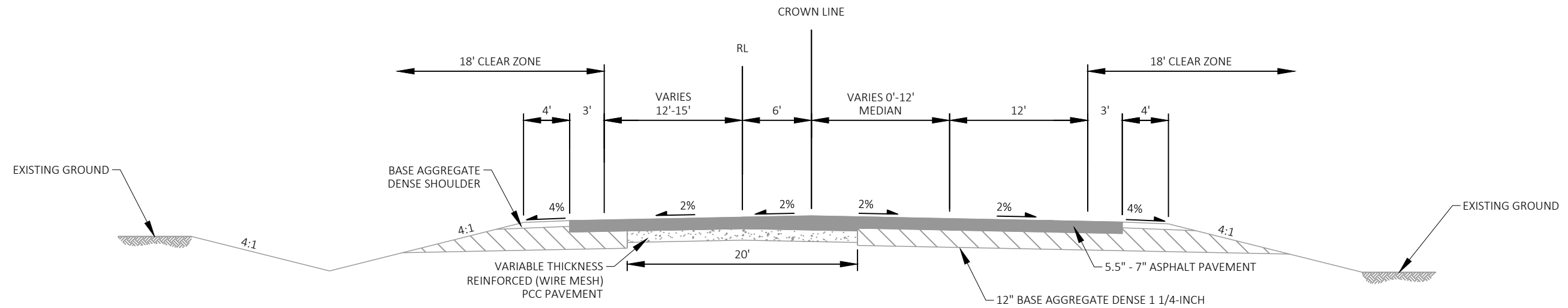


EXISTING TYPICAL SECTION
STA 35+57.52 TO 39+40

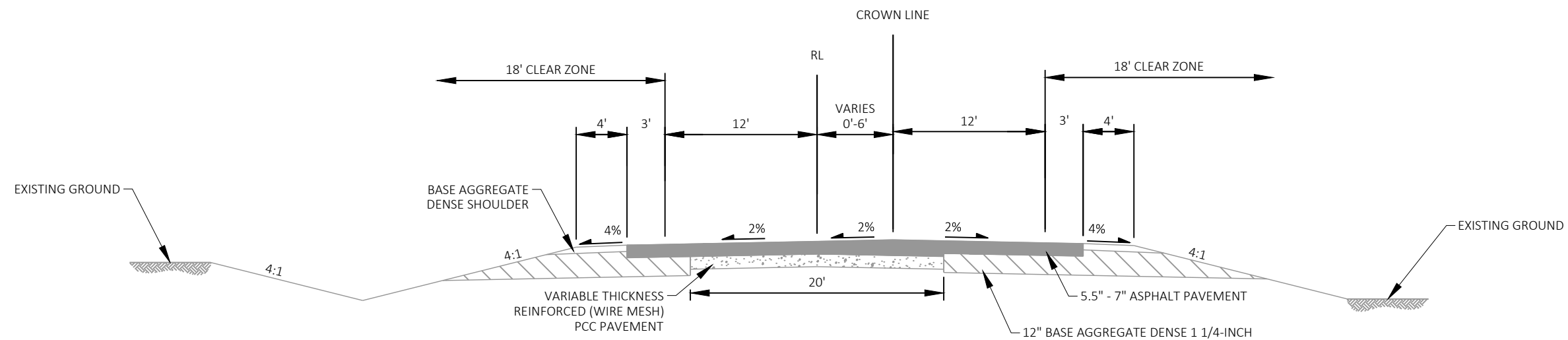


EXISTING TYPICAL SECTION
STA 39+40 TO 40+75
STA 49+50 TO 52+20

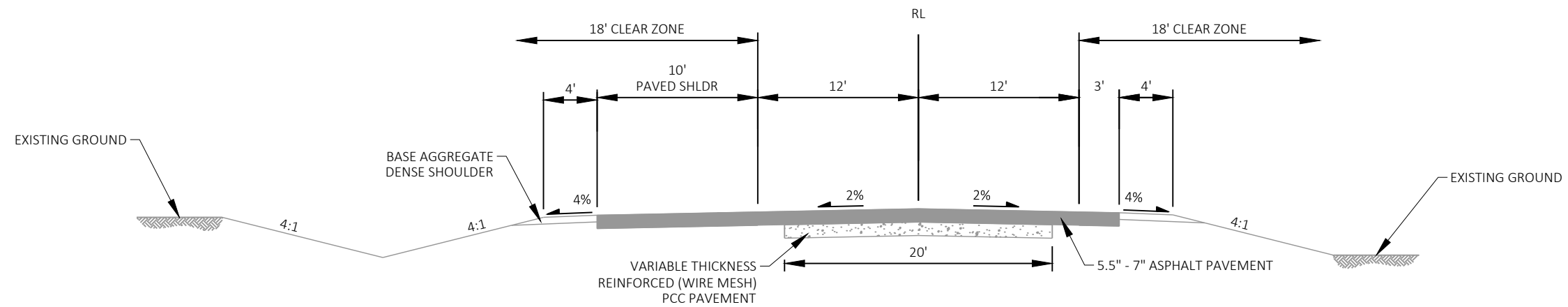
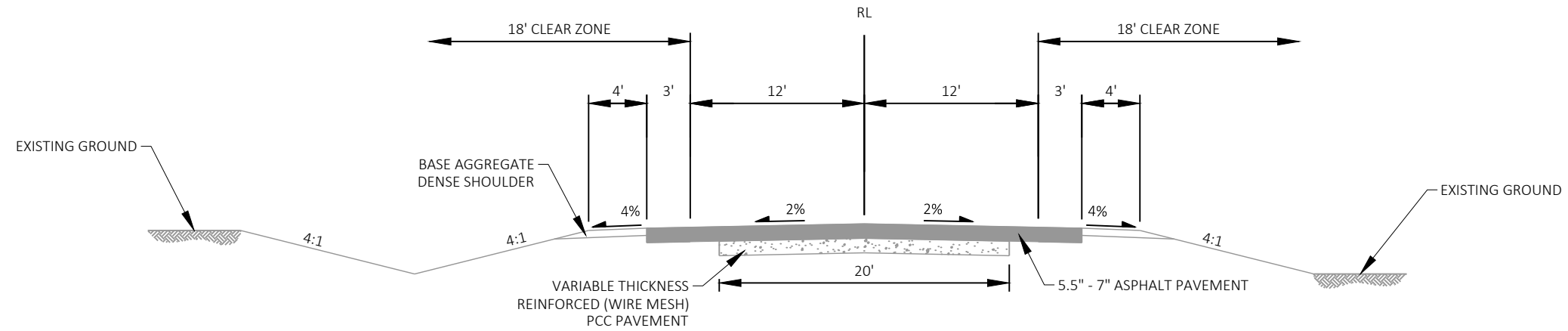
PAVEMENT CORE LOCATION					
CORE	STATON	OFFSET	SIDE	ASPHALT THICKNESS (IN)	CONCRETE THICKNESS (IN)
B-01	51+05.53	14.57'	RT	6.75	--
B-02	66+02.64	3.83'	RT	7.5	10.25
B-03	81+64.62	3.70'	RT	7.5	13.5
B-04	96+26.30	4.06'	RT	6.75	11.5
B-05	111+25.45	3.20'	RT	8	11.5
B-06	126+42.53	3.18'	RT	5.5	15.5
B-07	141+47.71	3.46'	RT	6.25	14.75
B-08	156+52.83	3.55'	RT	6.5	9
B-09	171+68.44	3.40'	RT	7.25	14
B-10	186+86.65	3.02'	RT	5	14
B-11	201+63.29	5.42'	RT	7.25	12.75
B-12	217+01.01	4.79'	RT	7.5	14.25
B-13	232+24.70	4.59'	RT	7.75	9.25
B-14	247+24.99	4.91'	RT	7.25	14
B-15	262+29.99	5.57'	RT	6.5	--
B-16	277+34.73	6.20'	RT	7.75	13.5
B-17	292+52.49	4.81'	RT	7.5	--
B-18	307+62.44	6.52'	RT	7	14
B-19	322+17.37	6.13'	RT	7.75	--
B-20	337+89.79	5.87'	RT	5.25	12.75
B-21	353+01.66	5.06'	RT	5.5	8.25
B-22	368+13.89	6.12'	RT	6.75	14
B-23	383+24.46	4.84'	RT	6.75	14.5
B-24	398+34.14	5.97'	RT	8	13.5
B-25	413+67.92	6.46'	RT	7.5	--
B-26	428+38.09	5.24'	RT	6.5	--
B-27	443+51.65	6.52'	RT	7.5	13.5
B-28	458+66.53	5.30'	RT	6.75	12
B-29	473+69.82	3.60'	LT	7.25	--
B-30	488+79.70	6.48'	RT	6.5	--
B-31	504+04.61	4.25'	RT	5	--
B-32	518+99.32	5.85'	RT	9.5	6
B-33	594+21.79	5.48'	RT	5.5	7.5
B-34	600+41.66	5.65'	RT	5.5	6.25

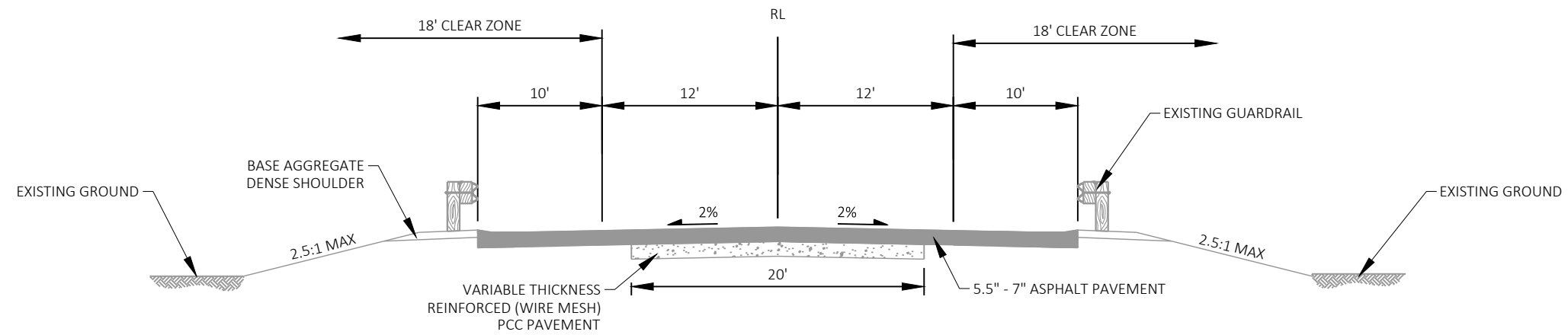


EXISTING TYPICAL SECTION
STA 40+75 TO 49+50

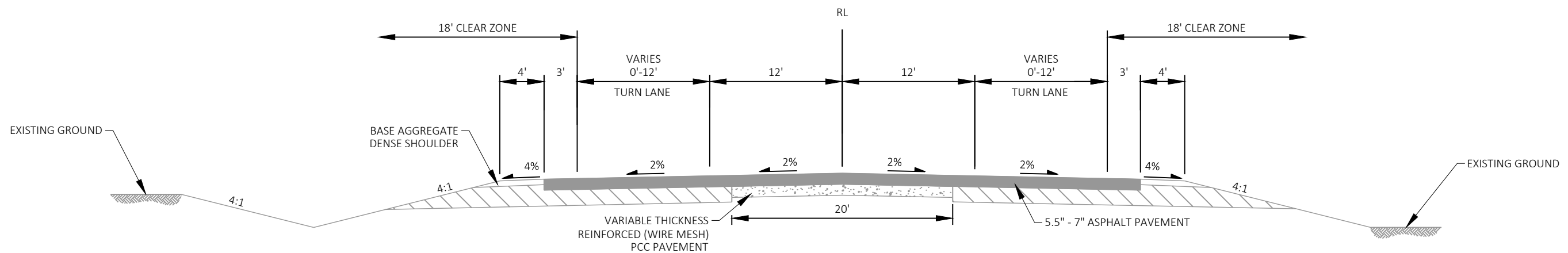


EXISTING TYPICAL SECTION
STA 52+20 TO 54+00

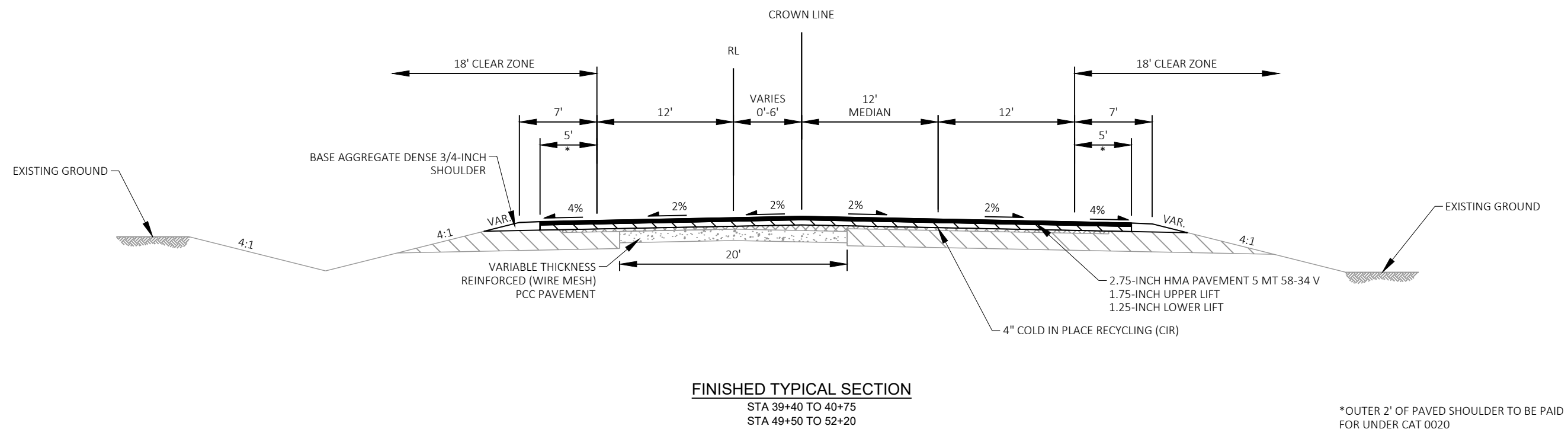
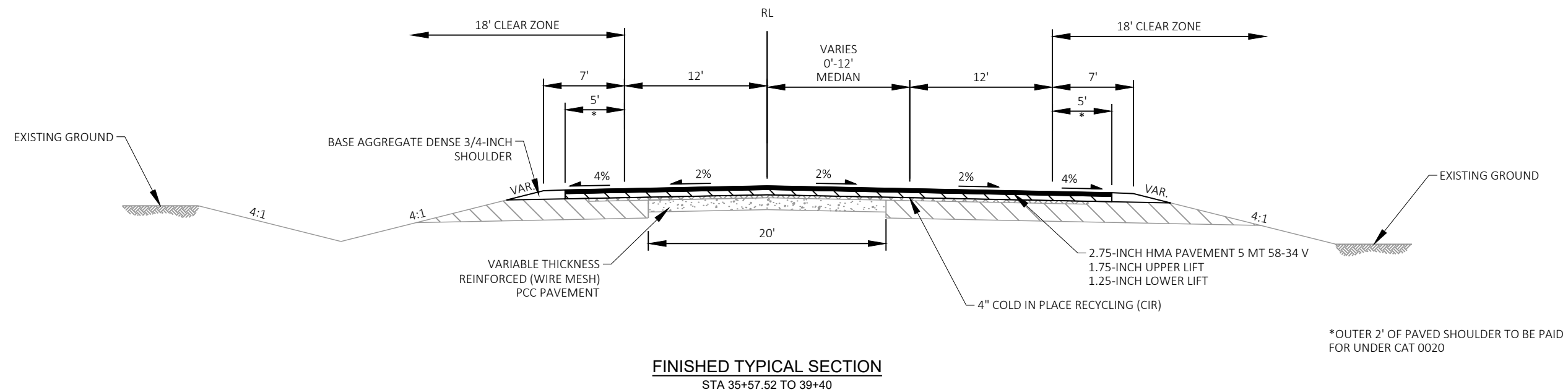


**EXISTING TYPICAL SECTION**

STA 486+80 TO 496+40
STA 498+82 TO 506+35

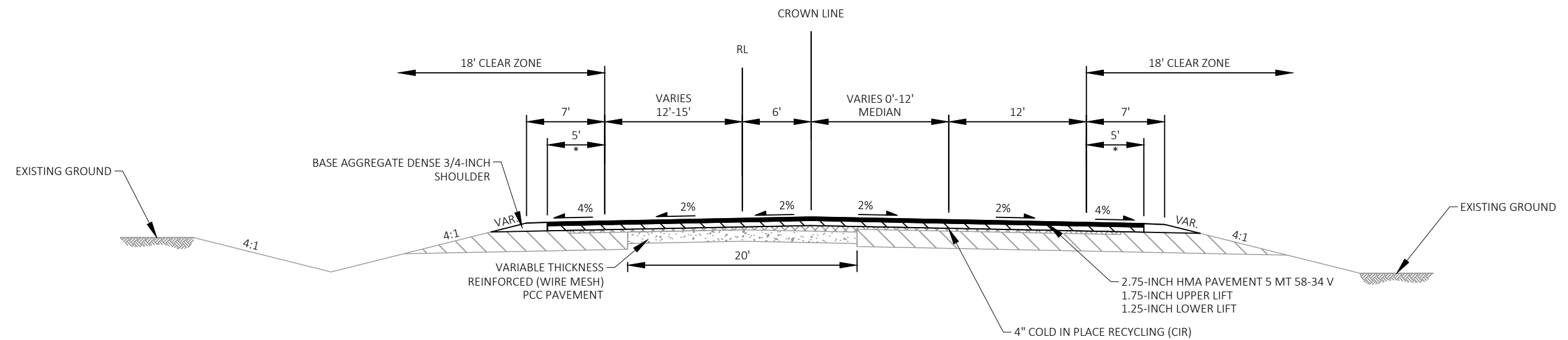
**EXISTING TYPICAL SECTION**

TURN LANES



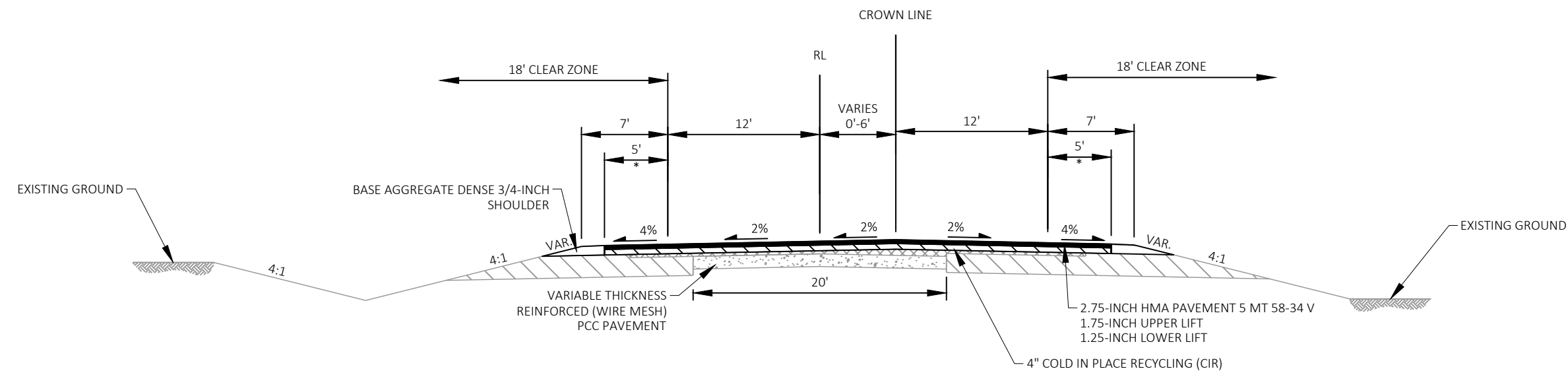
2

2 |



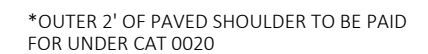
*OUTER 2' OF PAVED SHOULDER TO BE PAID
FOR UNDER CAT 0020

FINISHED TYPICAL SECTION
STA 40+75 TO 49+50

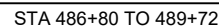


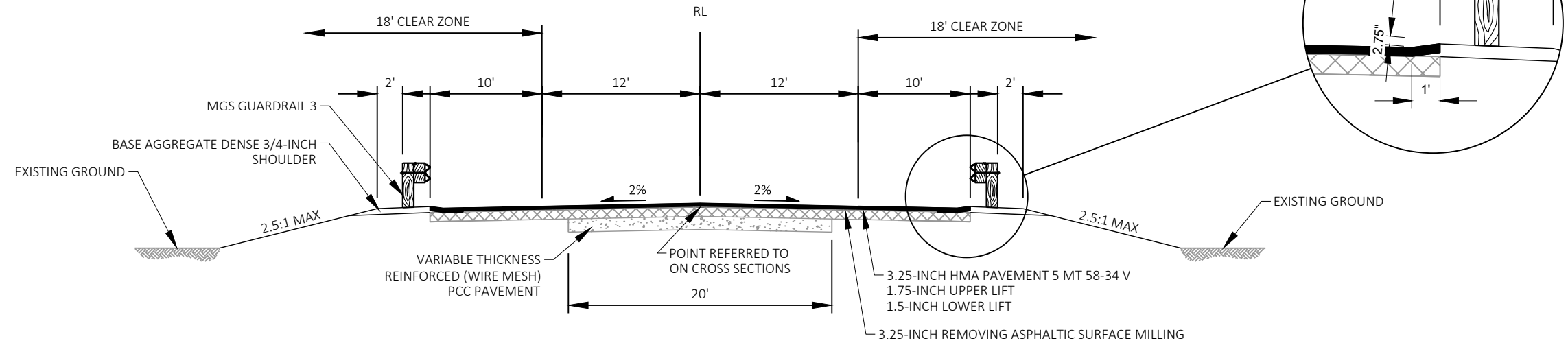
*OUTER 2' OF PAVED SHOULDER TO BE PAID FOR UNDER CAT 0020

FINISHED TYPICAL SECTION
STA 52+20 TO 54+00

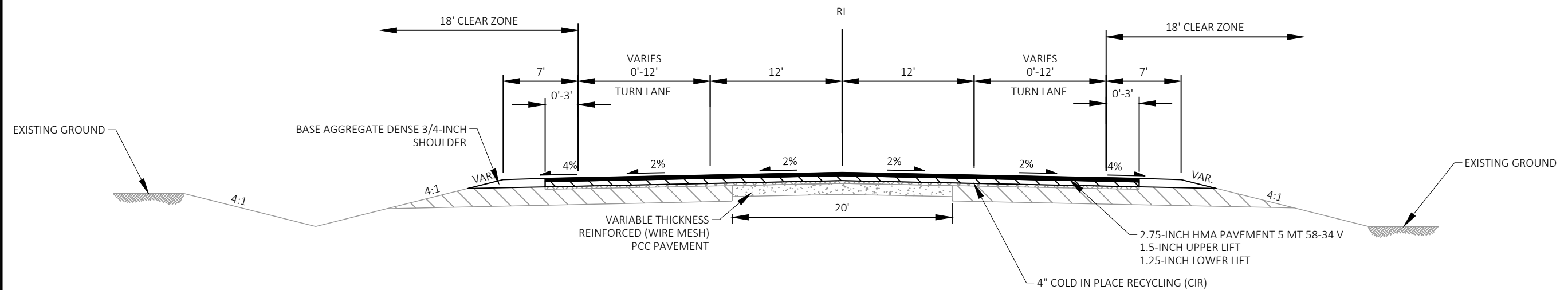


STA 54+00 TO 486+80

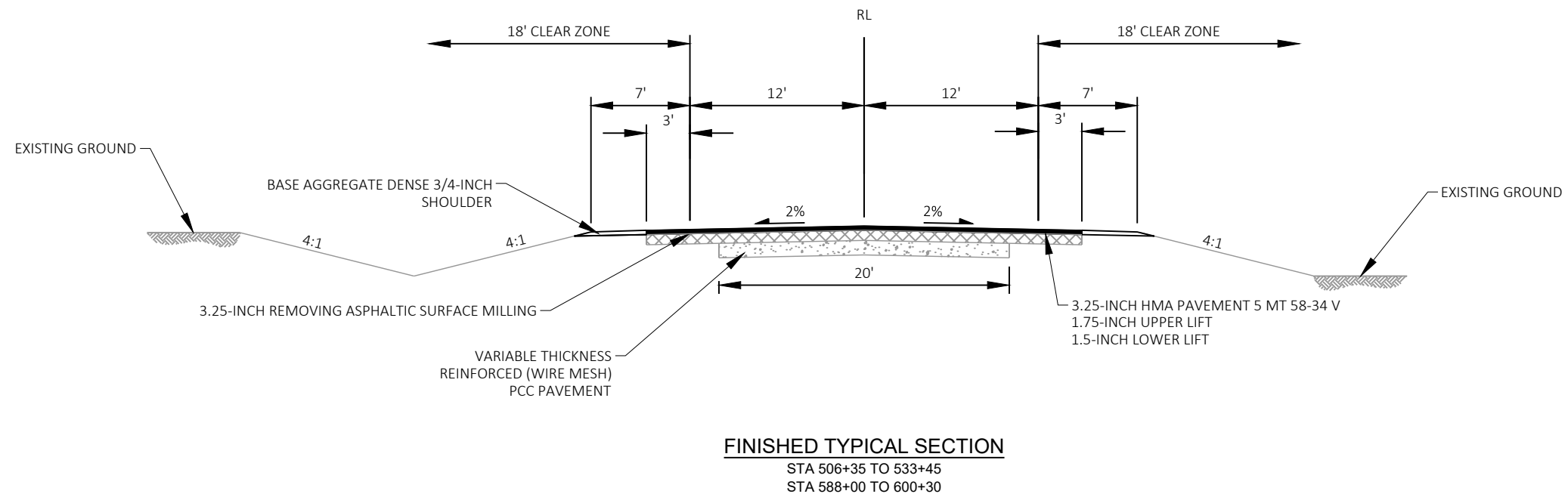
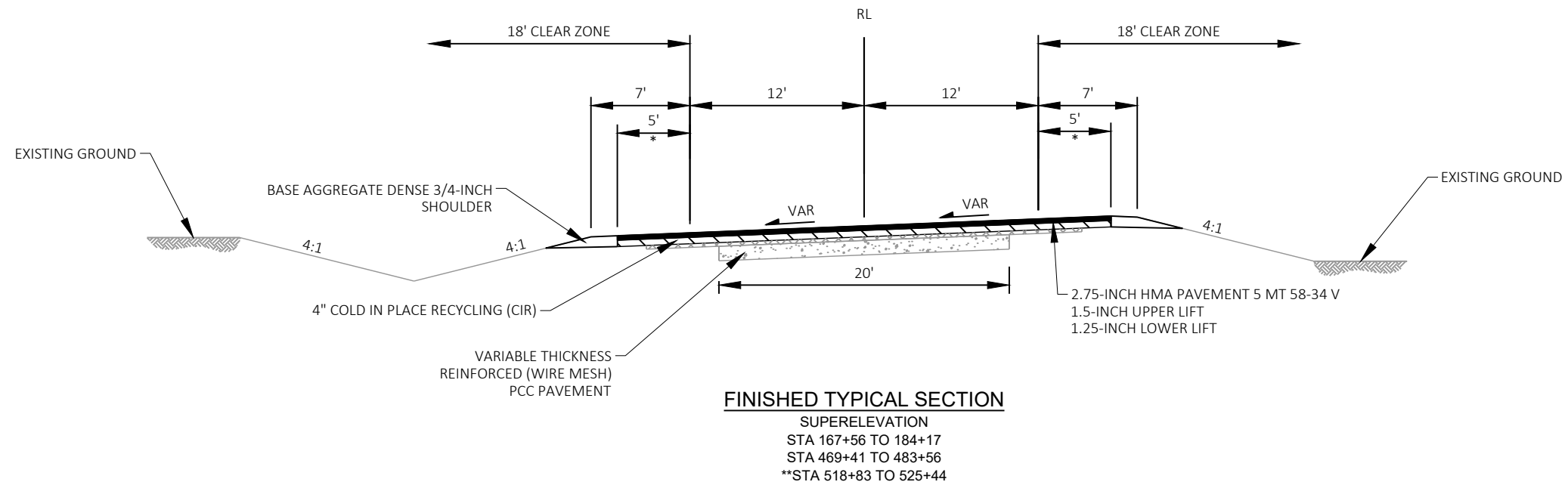


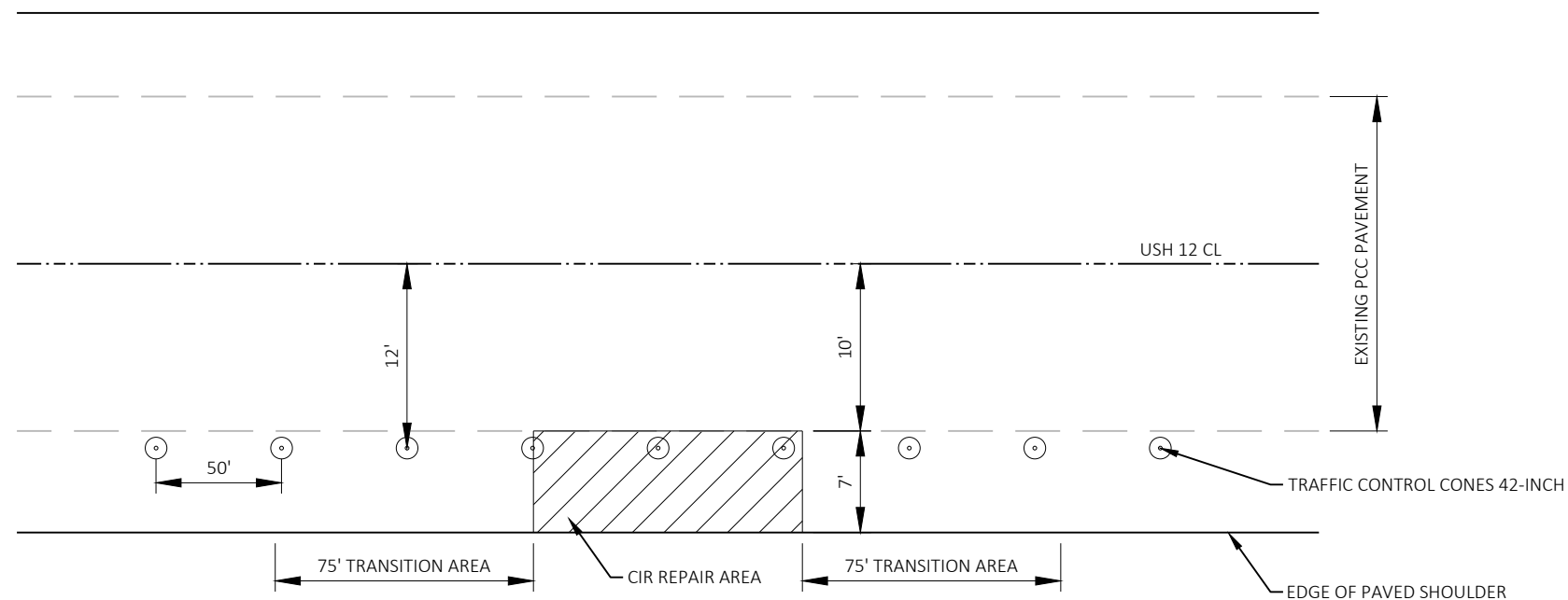
**FINISHED TYPICAL SECTION**

STA 489+72 TO 496+40
STA 498+82 TO 506+35

**FINISHED TYPICAL SECTION**

TURN LANES
STA 241+74 TO 244+86 RT
STA 247+08 TO 250+16 LT
STA 307+45 TO 310+55 RT
STA 312+78 TO 315+82 LT
STA 374+74 TO 376+77 RT
STA 410+34 TO 413+44 RT
STA 413+74 TO 416+60 LT
STA 470+90 TO 474+55 RT
STA 506+35 TO 512+83 LT
STA 506+35 TO 513+55 RT





6-INCH CIR DISTRESSED AREAS DETAIL

CIR REPAIR AREA

6-INCH CIR DISTRESSED AREAS ARE INCIDENTAL TO THE 4-INCH CIR ASPHALT BASE LAYER AND STABILIZING AGENT ITEMS.

6-INCH CIR DISTRESSED AREAS SHALL BE CONSTRUCTED DURING THE 4-INCH CIR OPERATIONS.

EXCAVATION REQUIRED BEYOND THE LIMITS SHOWN SHALL BE PAID FOR UNDER THE BASE REPAIR FOR CIR ITEM.

REMOVE EXISTING BASE COURSE AWAY FROM EDGE OF EXISTING HMA SHOULDER (SHAPING SHOULDERS ITEM) AS TO NOT INCORPORATE BASE COURSE SHOULDER INTO CIR.

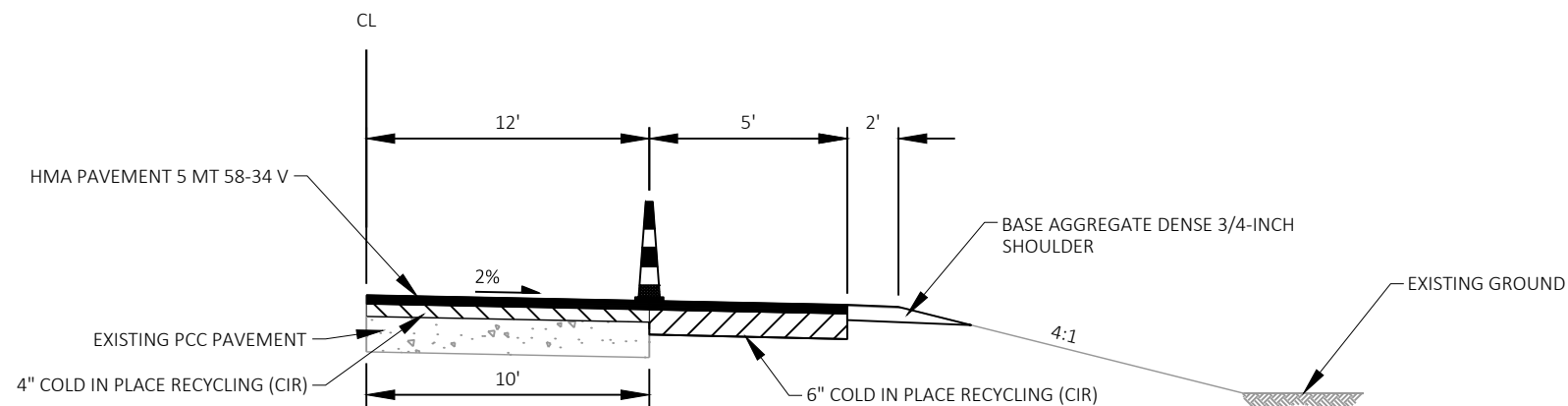
PREPARE AREA FOR 6-INCH CIR UNDER PREPARE FOUNDATION FOR ASPHALTIC SHOULDERS.

6-INCH CIR DISTRESSED AREAS REQUIRE CONTRACTOR TO FIND THE EXISTING UNDERLYING CONCRETE PAVEMENT EDGE. THE CONTRACTOR IS ALLOWED A 75-FOOT TRANSITION AREA MINIMUM BEFORE AND AFTER THE REPAIR AREA.

IF TRAPPED WATER IS ENCOUNTERED, CONTACT THE REGIONAL PAVEMENT ENGINEER DEVIN HARINGS AT (715) 836-3006.

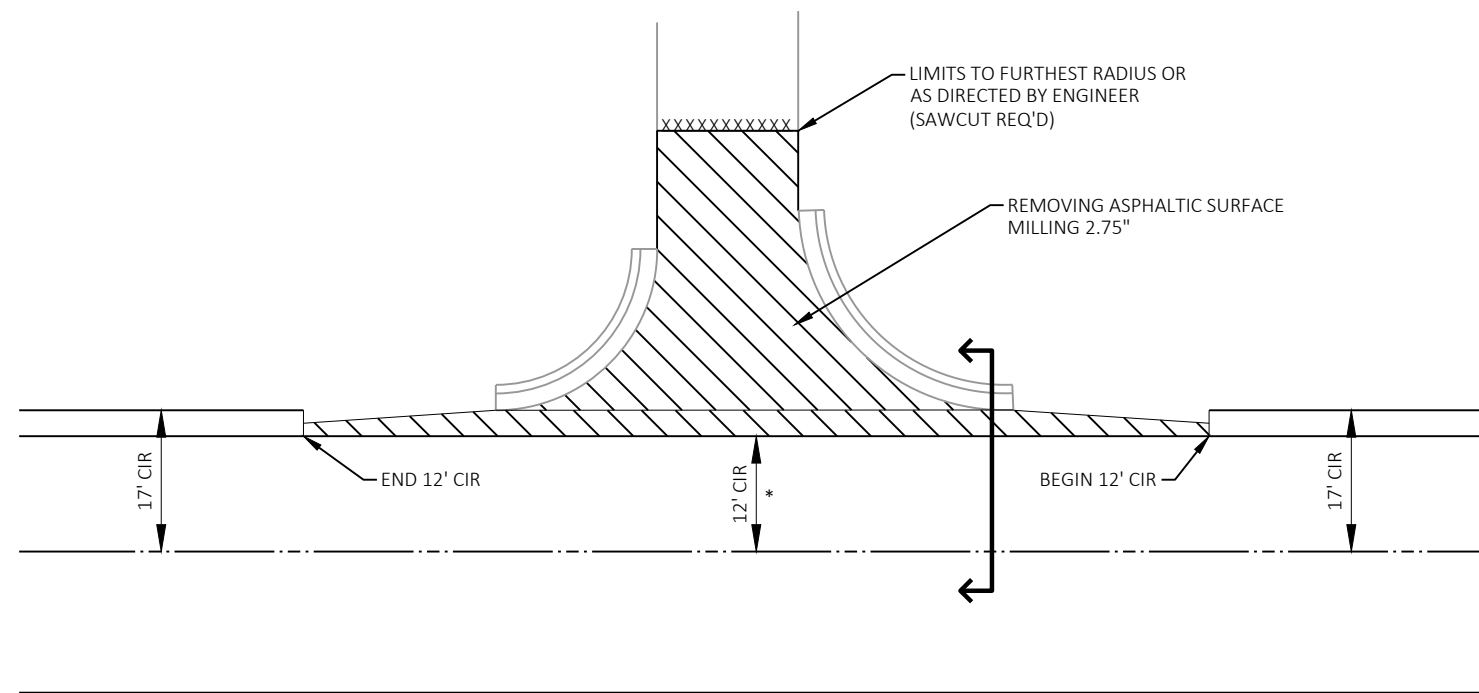
6-INCH CIR REPAIR AREAS SHALL BE PERFORMED AT THE STATION RANGES SHOWN AND AS ADJUSTED BY THE ENGINEER IN THE FIELD.

PLACE TRAFFIC CONTROL CONES AT EDGE OF TRAFFIC LANE TO PREVENT TRAFFIC FROM TRAVELING ON SHOULDER REPAIR AREAS.

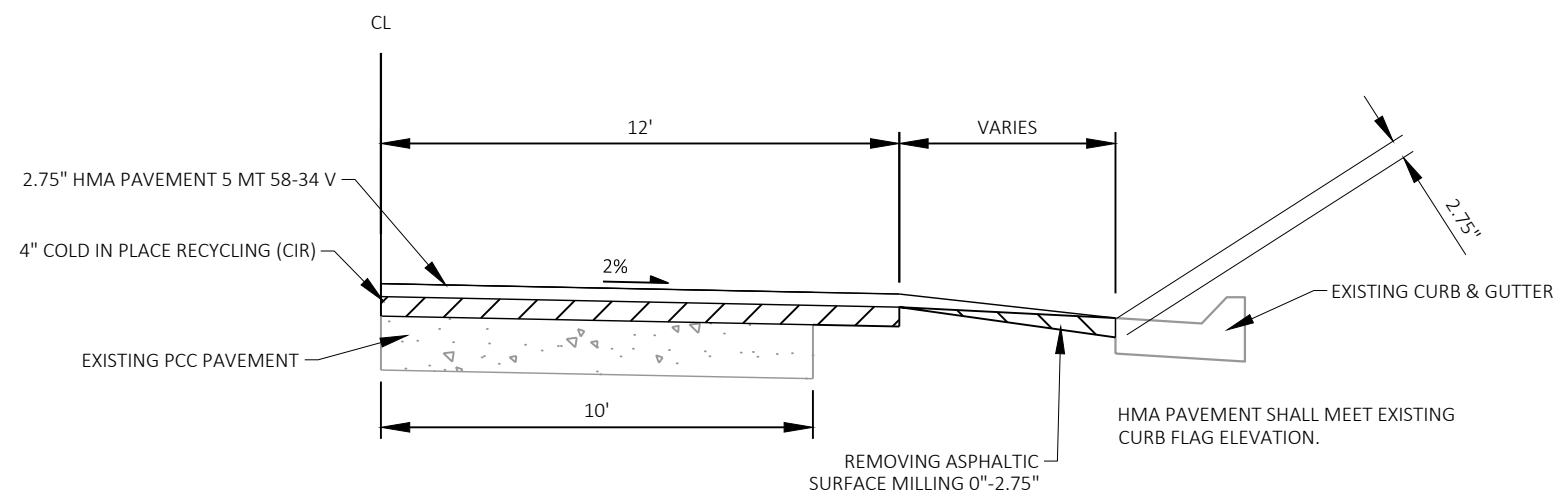


6-INCH CIR DISTRESSED AREAS TYPICAL SECTION

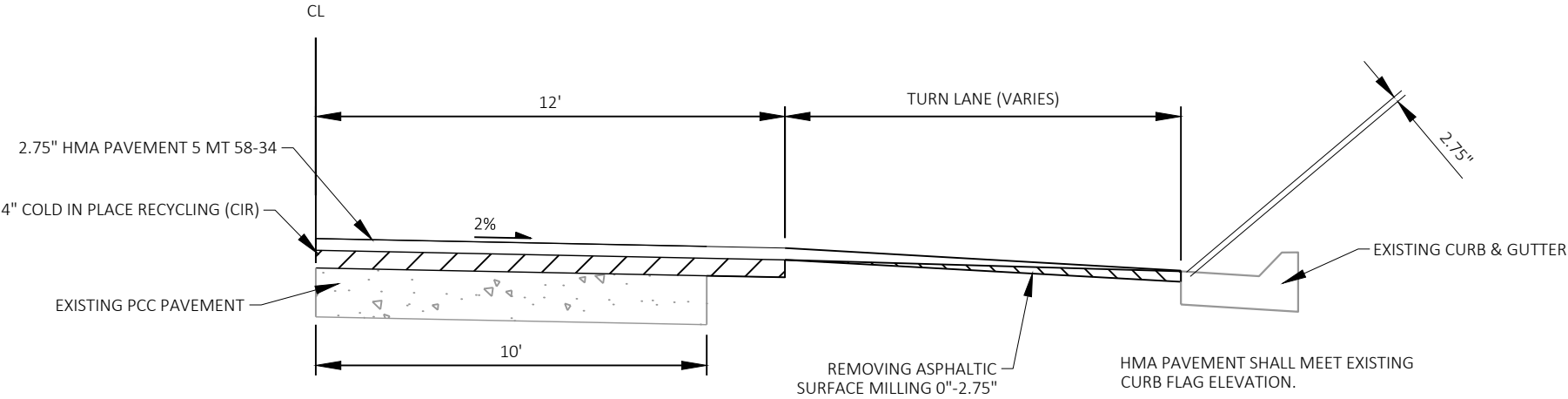
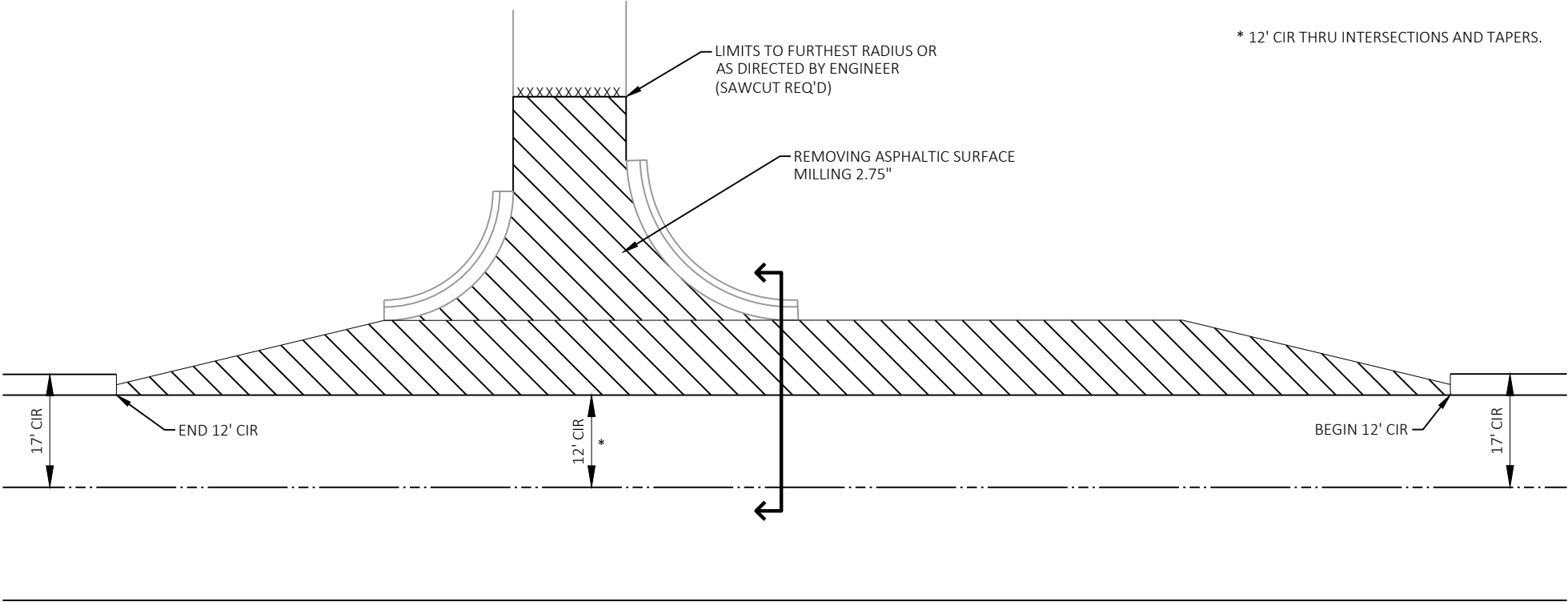
STA 54+75 TO 57+00 RT
STA 114+00 TO 117+00 RT
STA 126+00 TO 129+00 RT
STA 137+00 TO 140+00 LT
STA 156+00 158+00 LT
STA 335+00 TO 345+00 RT
STA 357+00 TO 360+00 RT



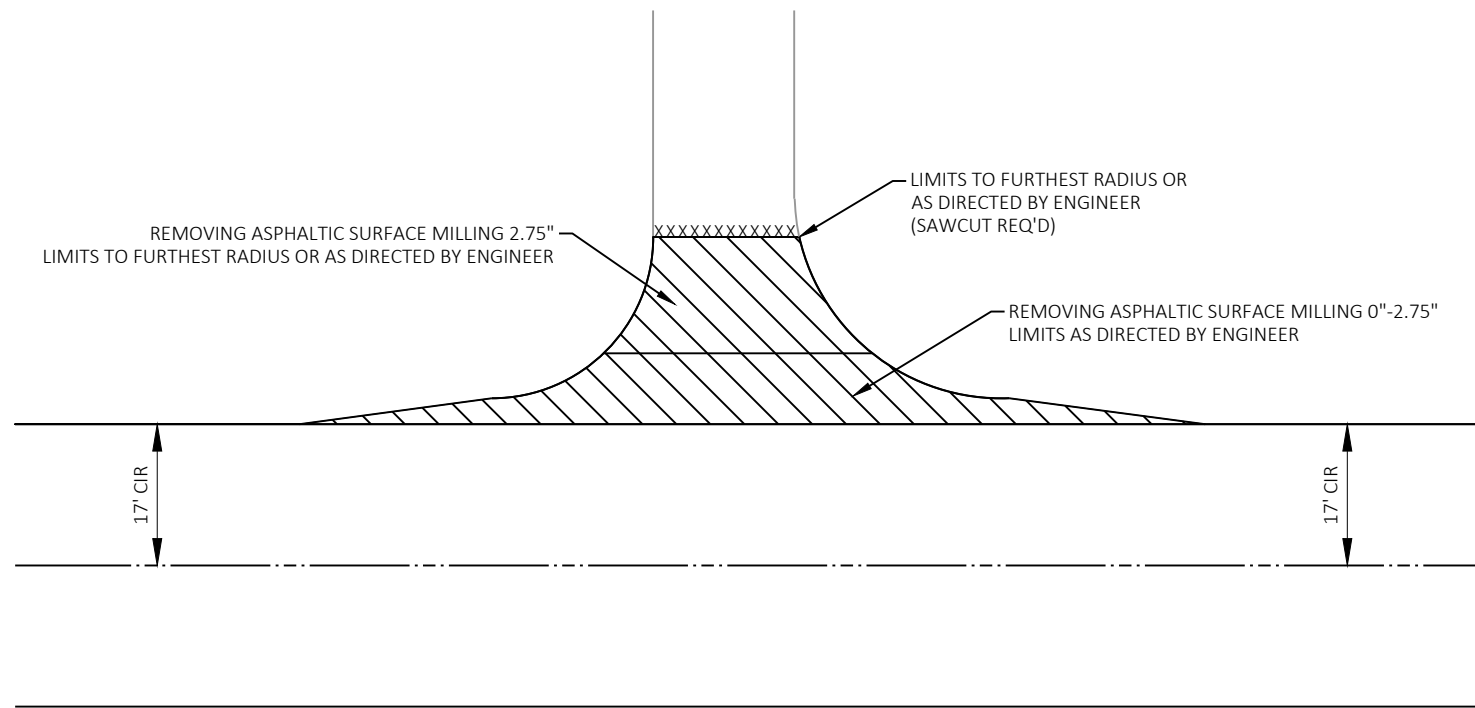
* 12' CIR THRU INTERSECTIONS AND TAPERS.



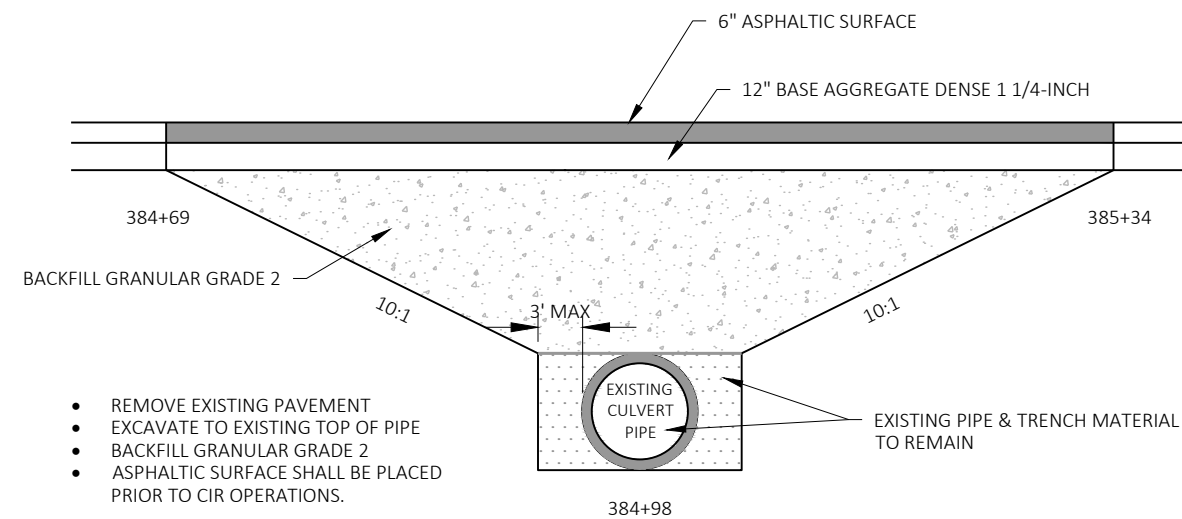
SIDE ROAD PAVING DETAIL
SUNRISE DRIVE



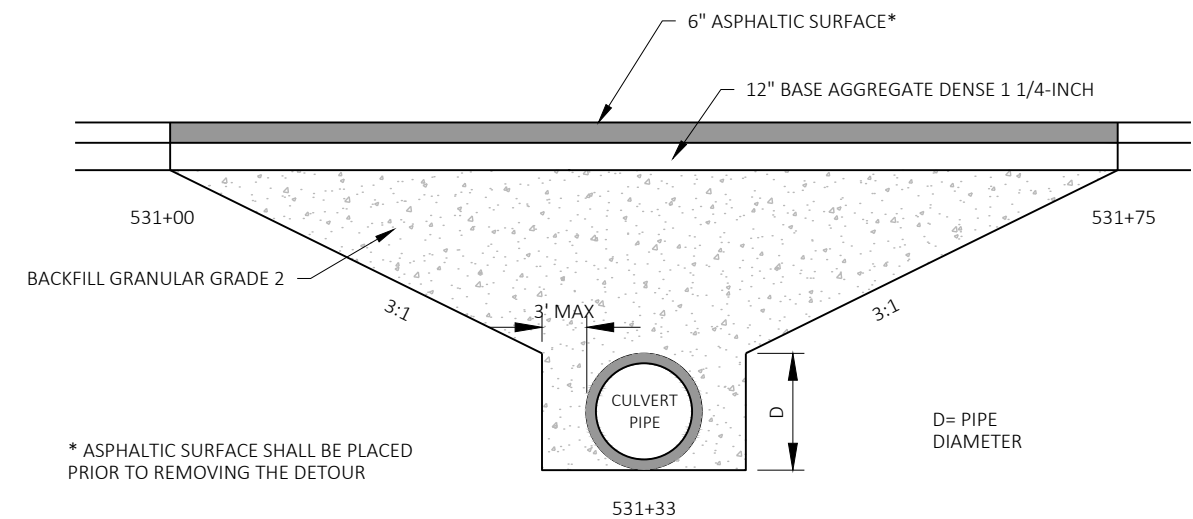
SIDE ROAD PAVING DETAIL W/ TURN LANE
CTH D/KENNEDY AVE
GREEN MEADOWS RD
CTH AF
CTH V
CTH JJ
CTH R



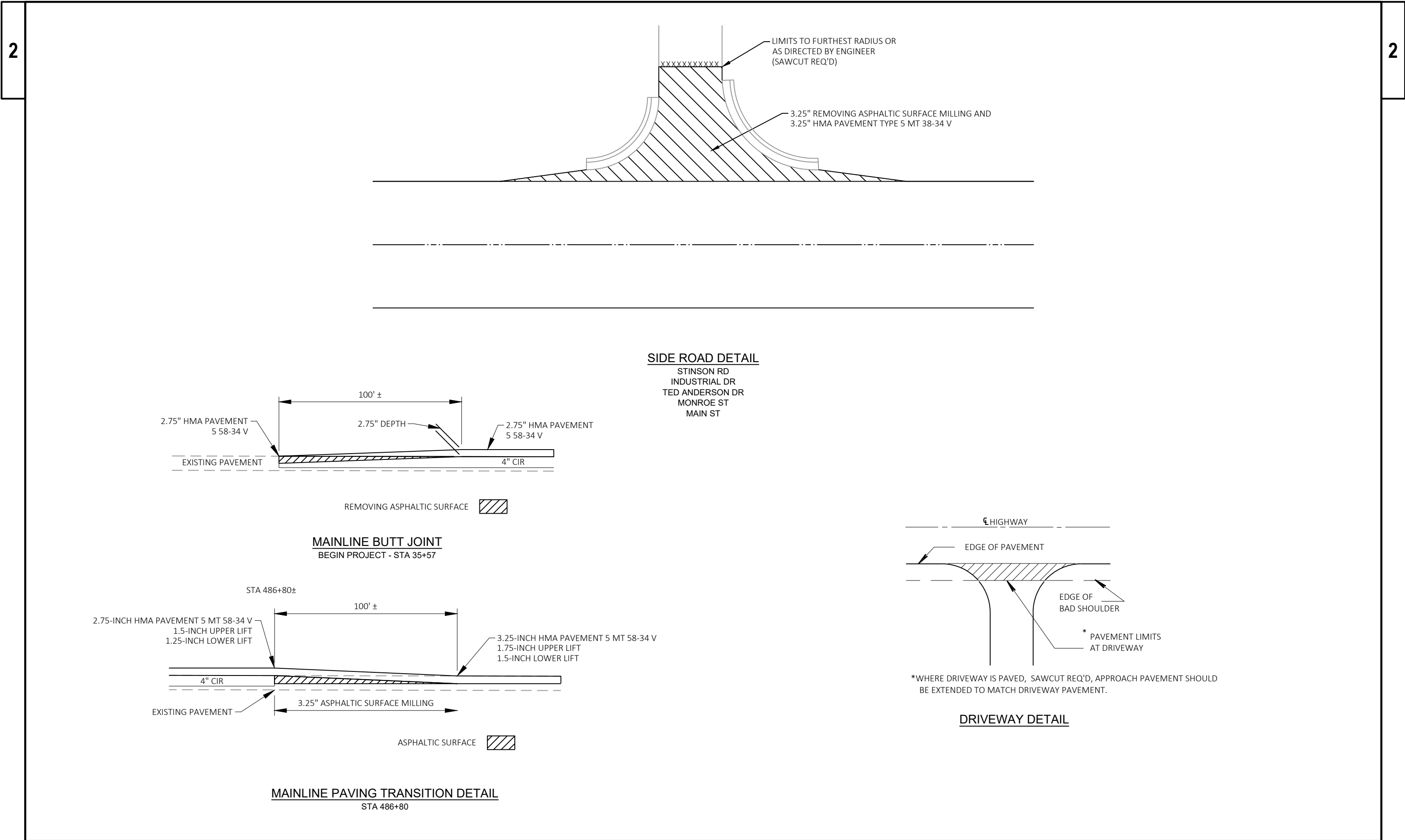
SIDE ROAD DETAIL
HIAWATHA RD

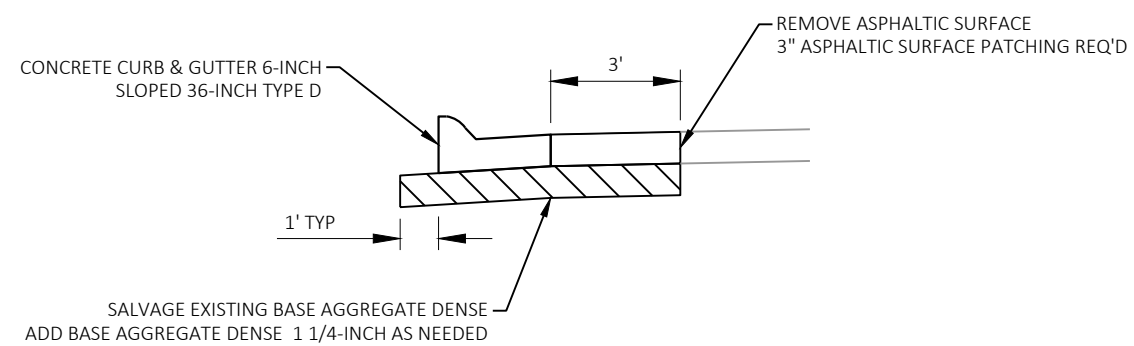
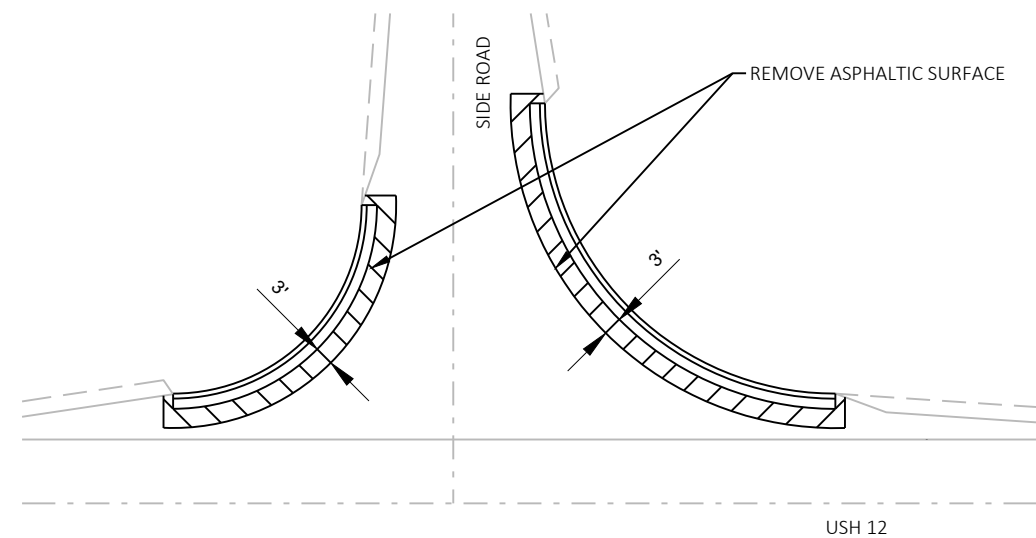


PIPE BACKFILL DETAIL STA 384+98

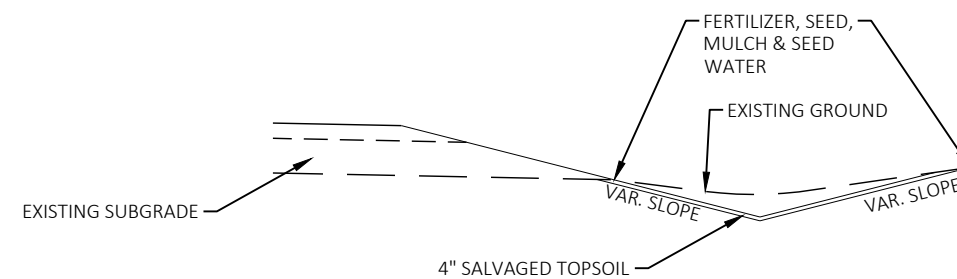


PIPE REPLACEMENT DETAIL STA 531+33

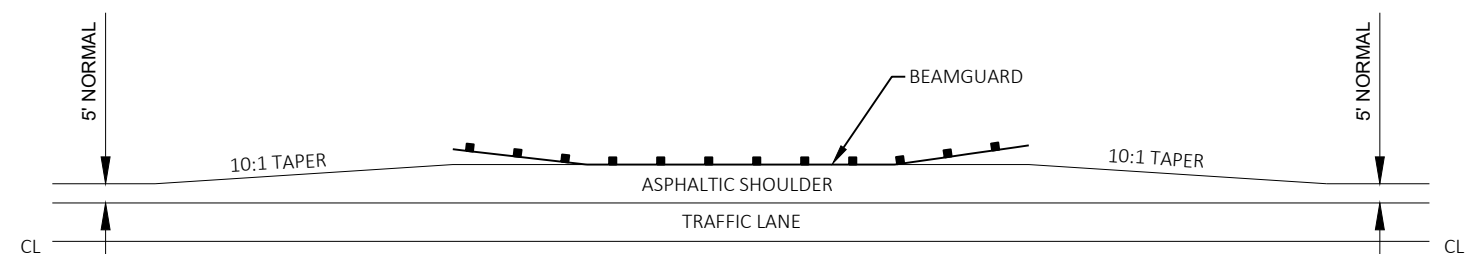
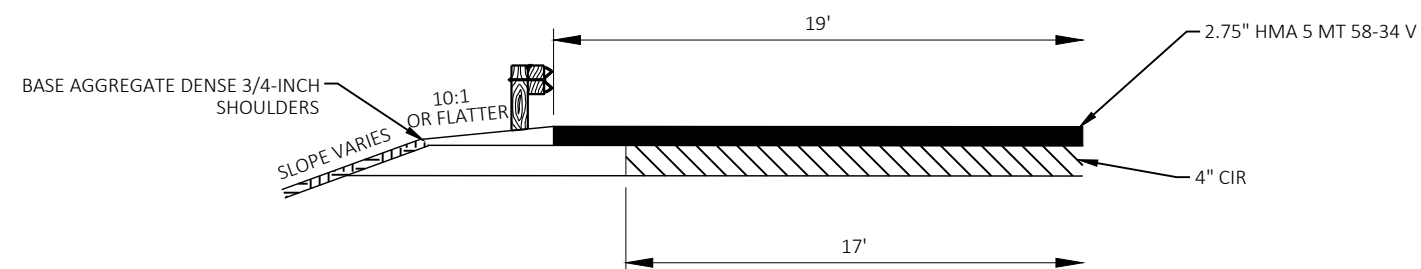




CURB REPLACEMENT DETAIL
GREEN MEADOW RD
CTH AF

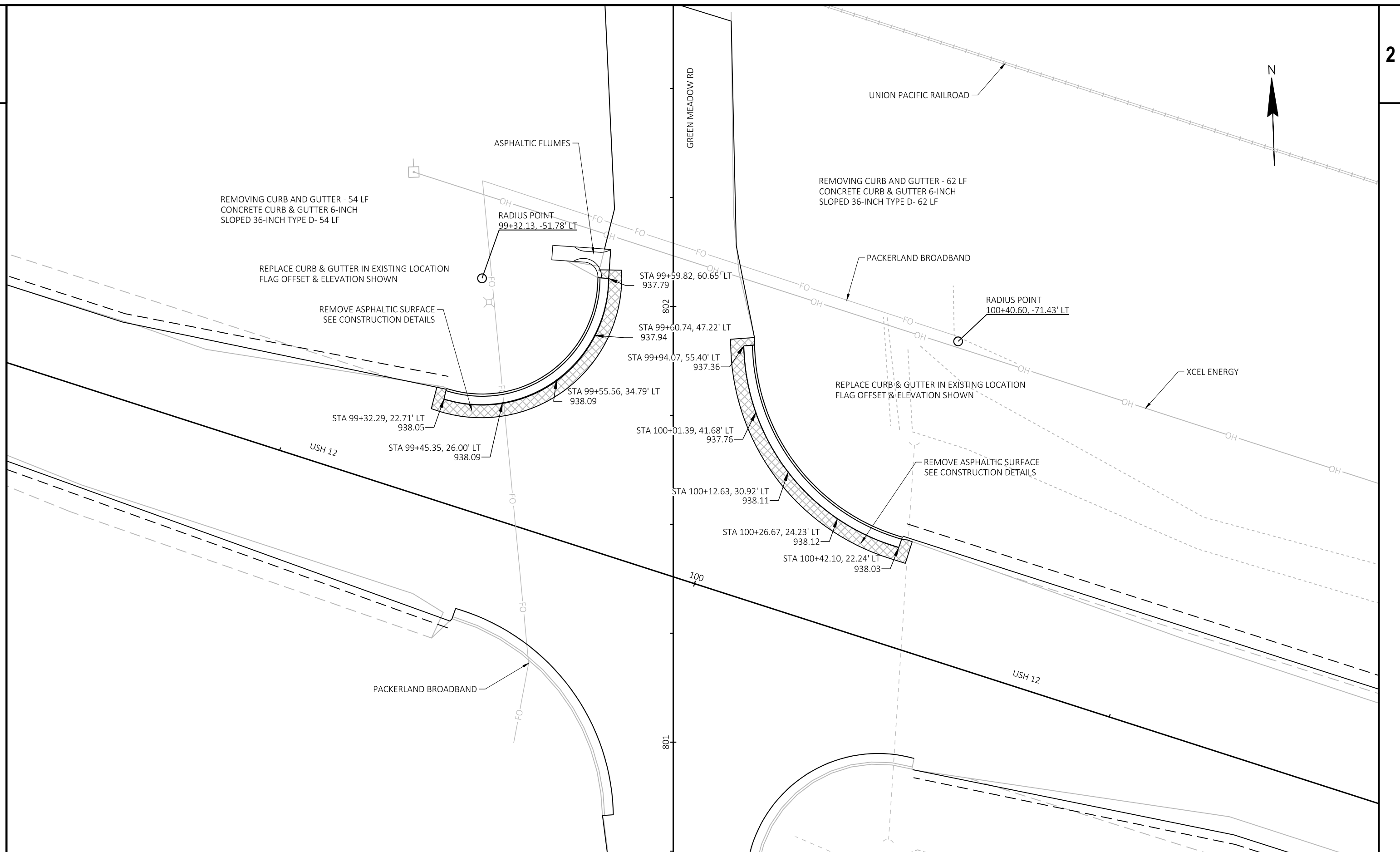


DITCH CLEANING DETAIL (TYP)



DETAIL FOR ASPHALTIC SHOULDER AT BEAMGUARD

STA 105+53 - 109+14
STA 261+49 - 265+59
STA 291+29 - 295+67
STA 320+47 - 324+80
STA 461+28 - 465+10



PROJECT NO: 7080-03-75

HWY: USH 12

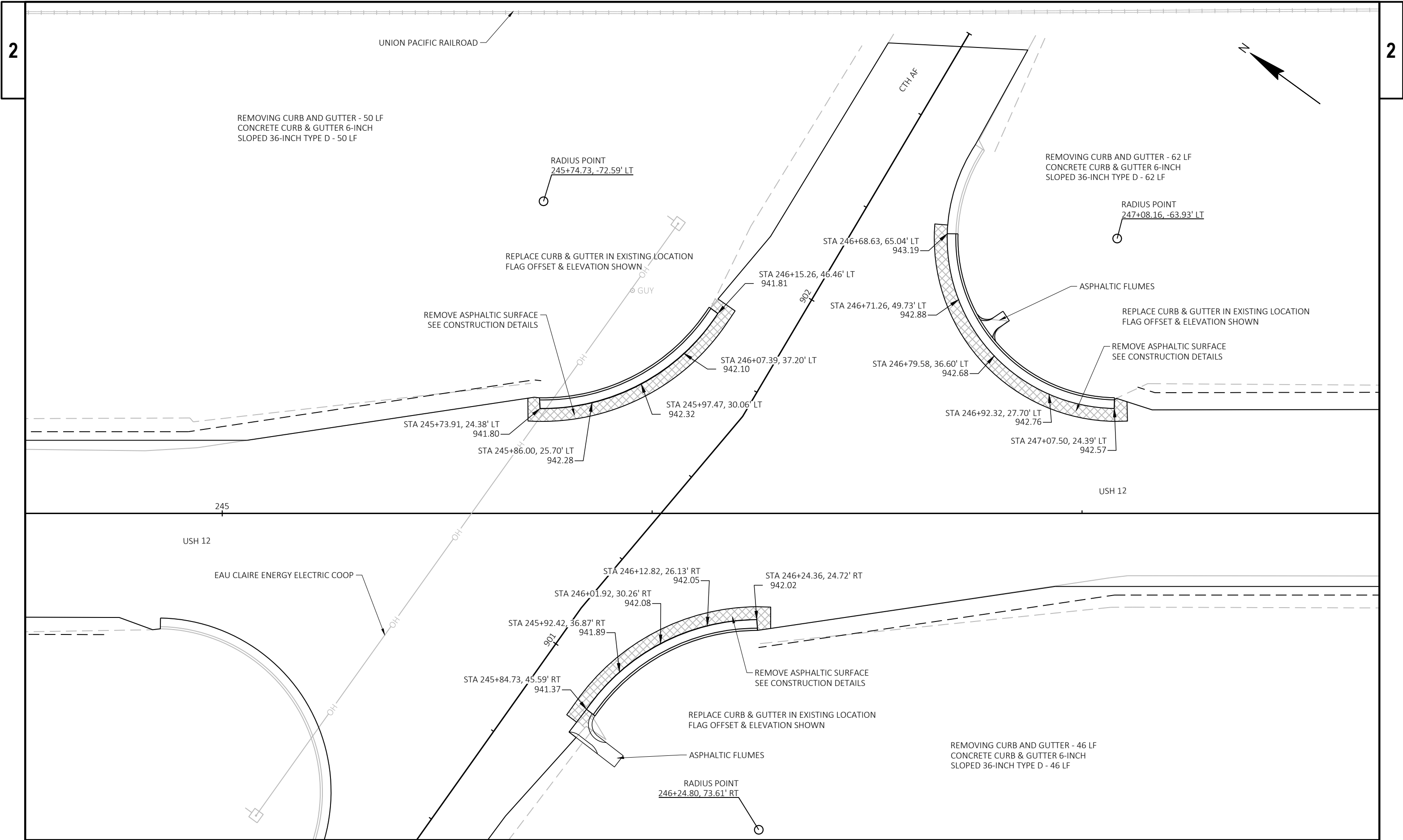
COUNTY: EAU CLAIRE

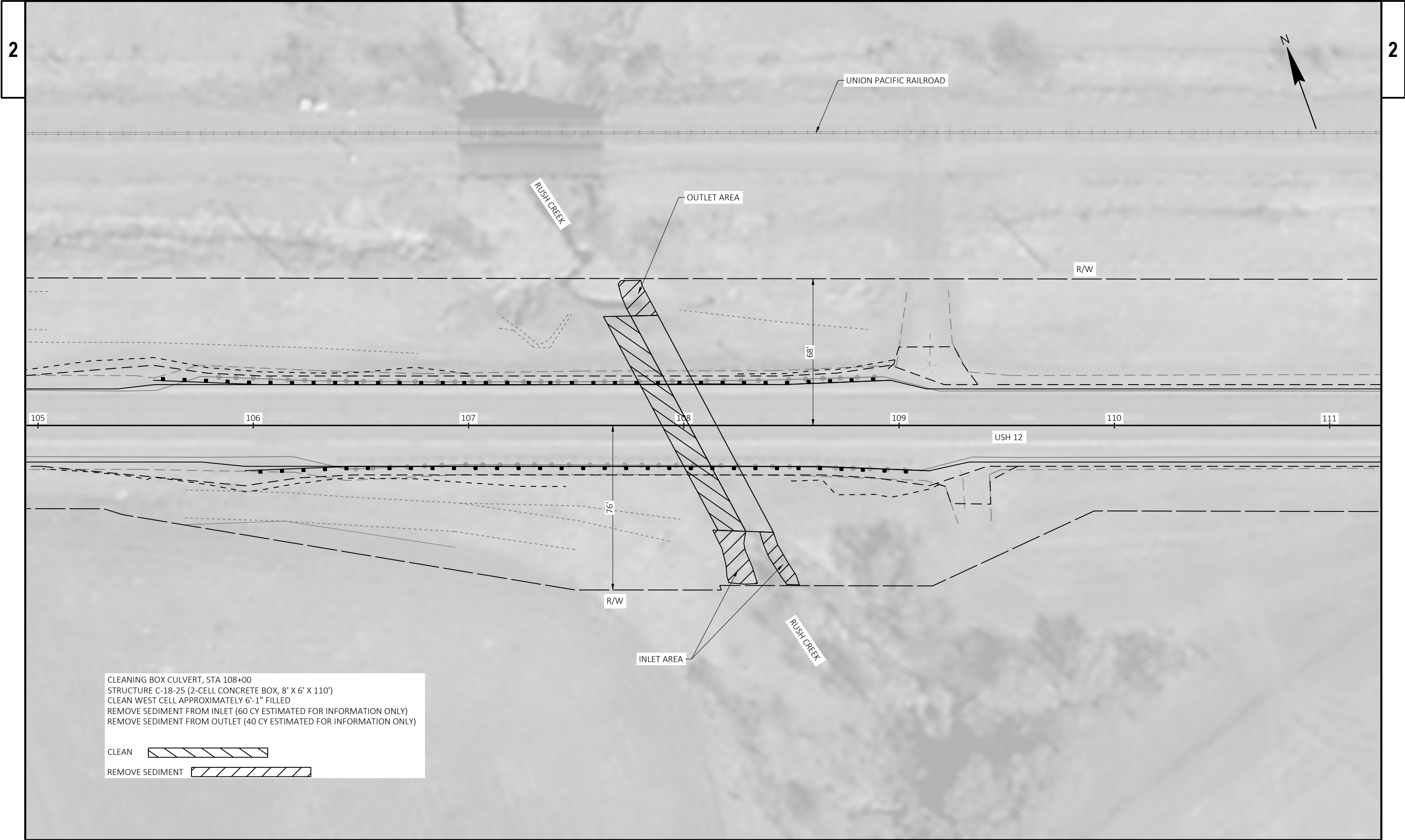
INTERSECTION DETAILS

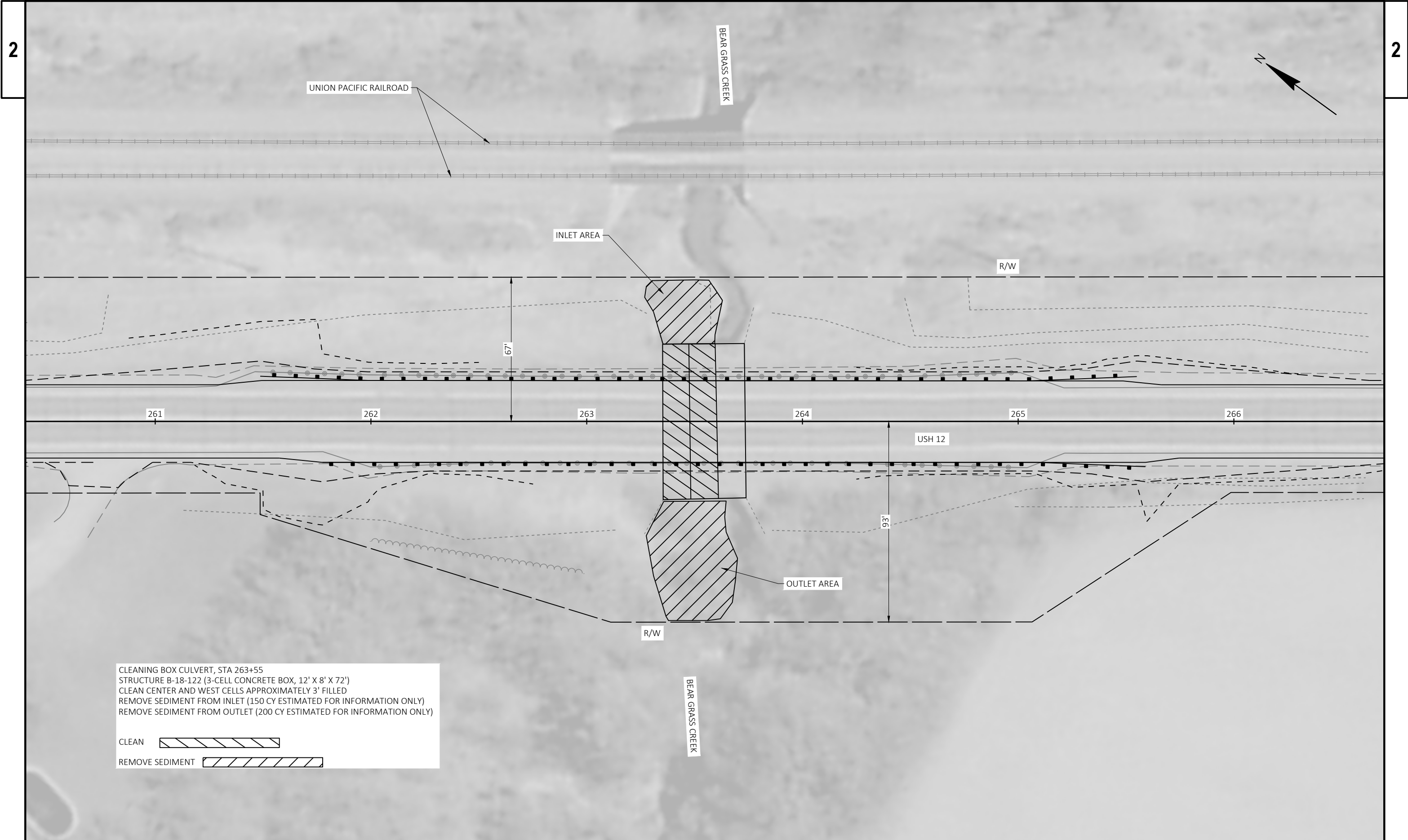
SHEET

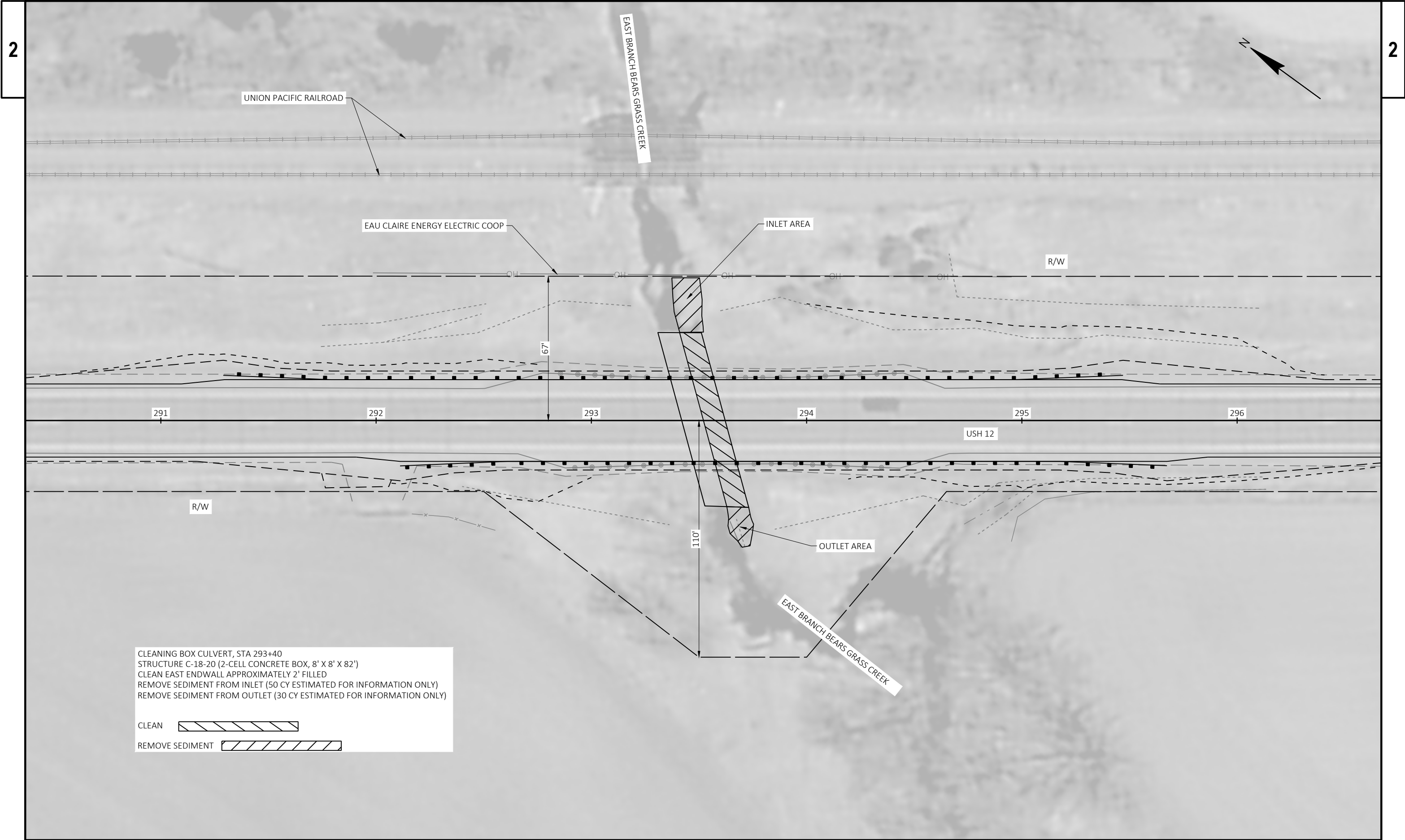
19

E

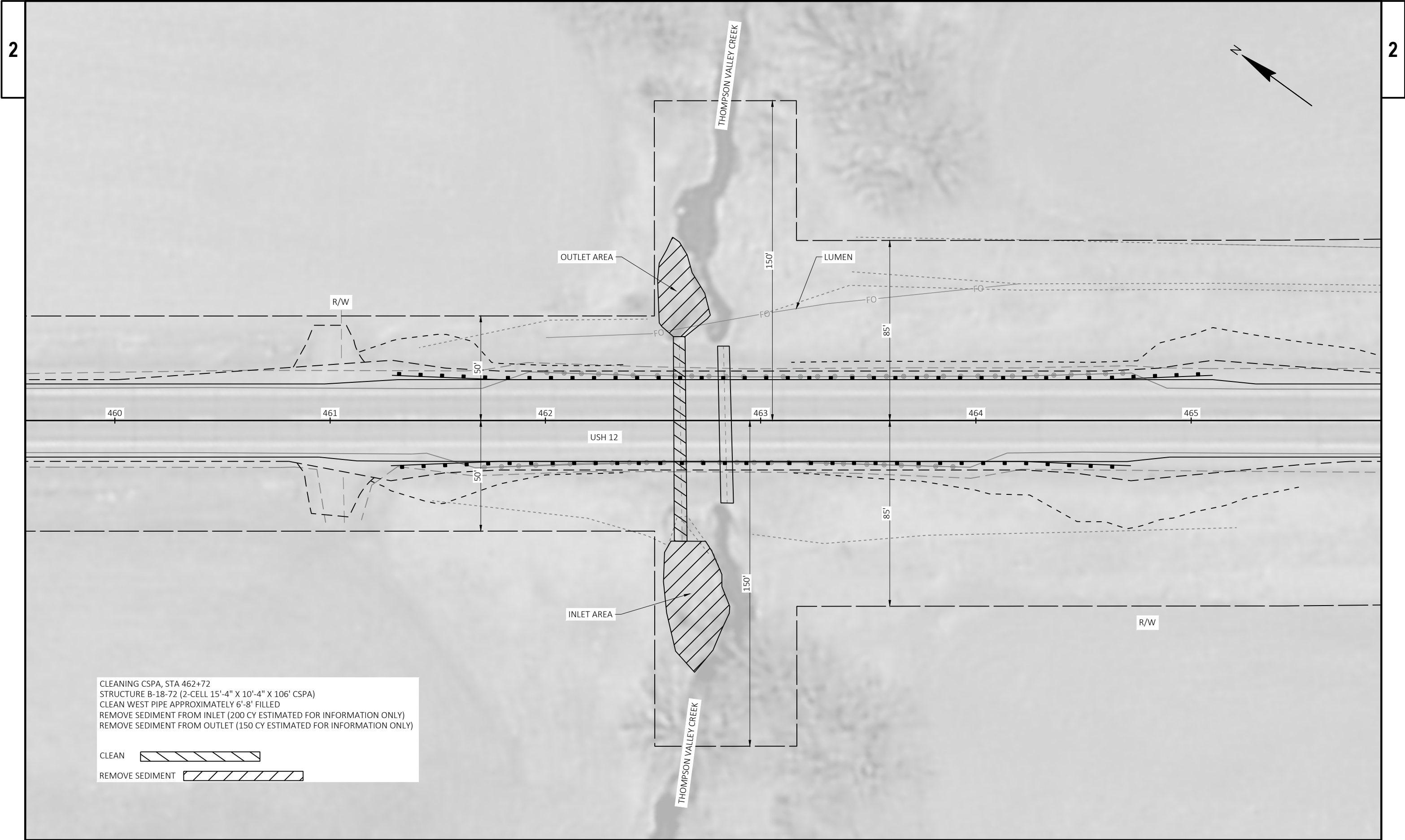




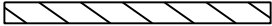


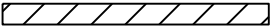


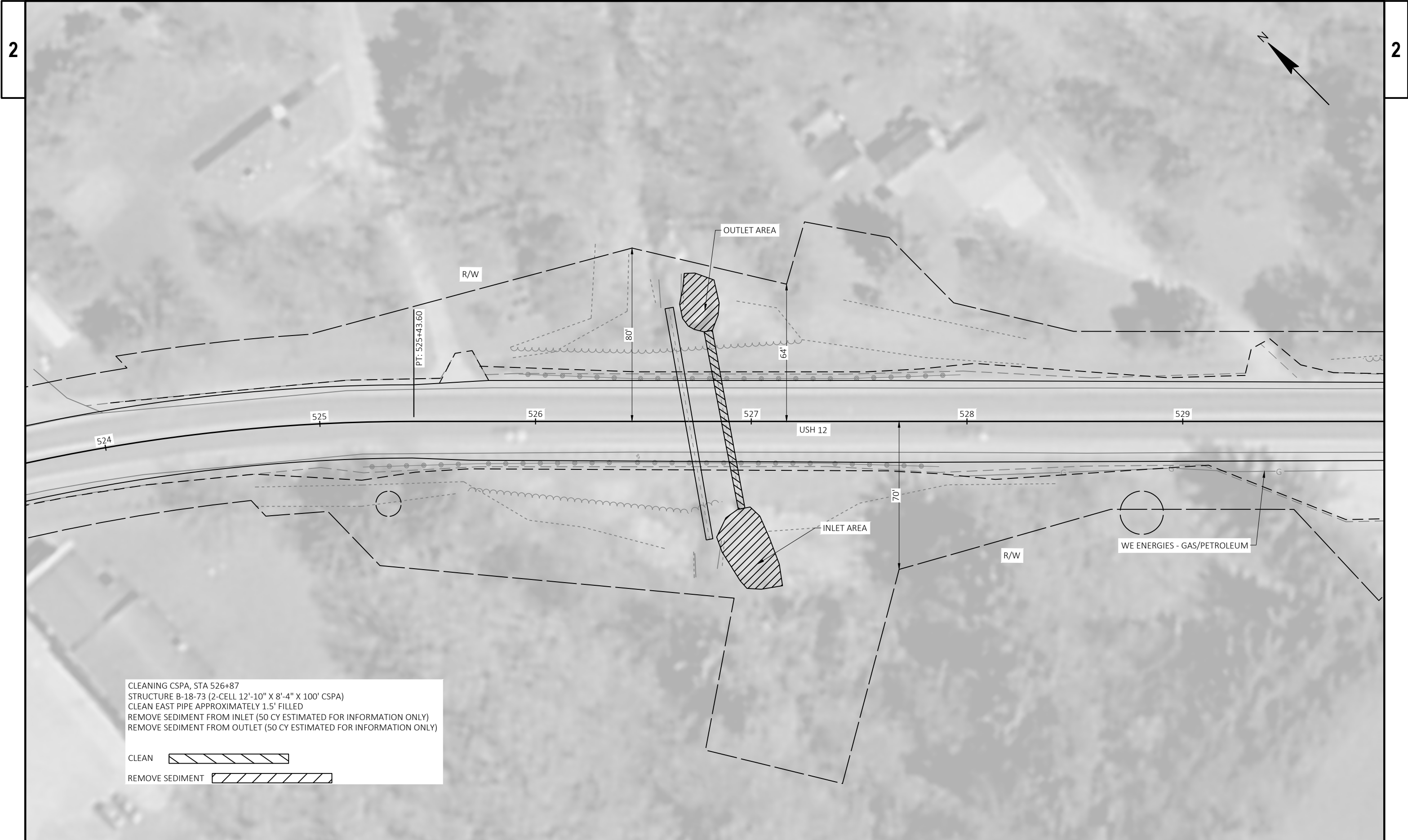


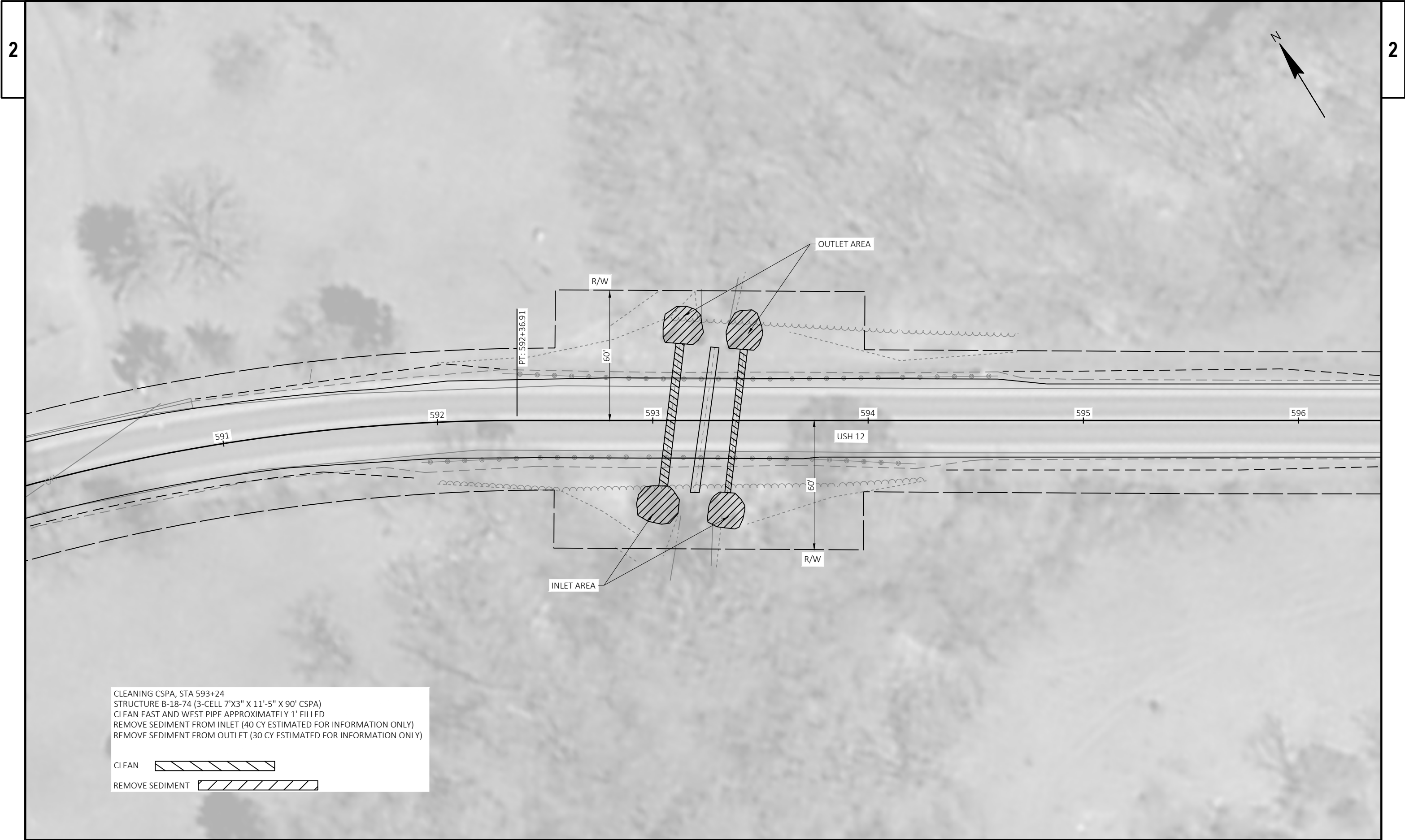


CLEANING CSPA, STA 462+72
STRUCTURE B-18-72 (2-CELL 15'-4" X 10'-4" X 106' CSPA)
CLEAN WEST PIPE APPROXIMATELY 6'-8' FILLED
REMOVE SEDIMENT FROM INLET (200 CY ESTIMATED FOR INFORMATION ONLY)
REMOVE SEDIMENT FROM OUTLET (150 CY ESTIMATED FOR INFORMATION ONLY)

CLEAN 

REMOVE SEDIMENT 

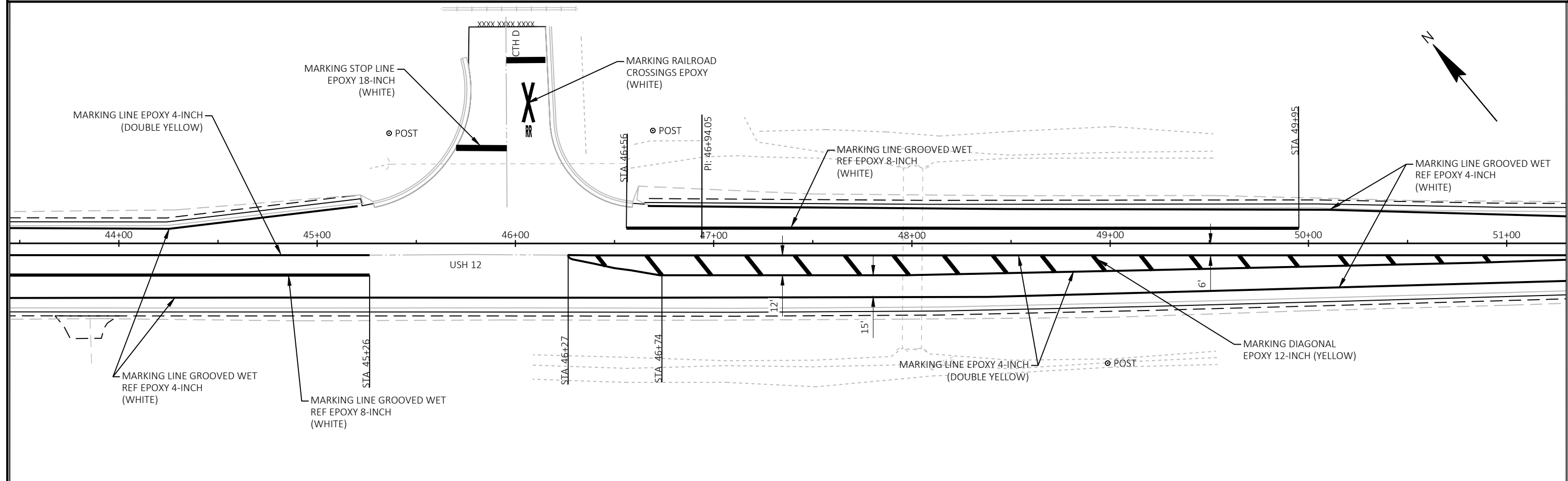
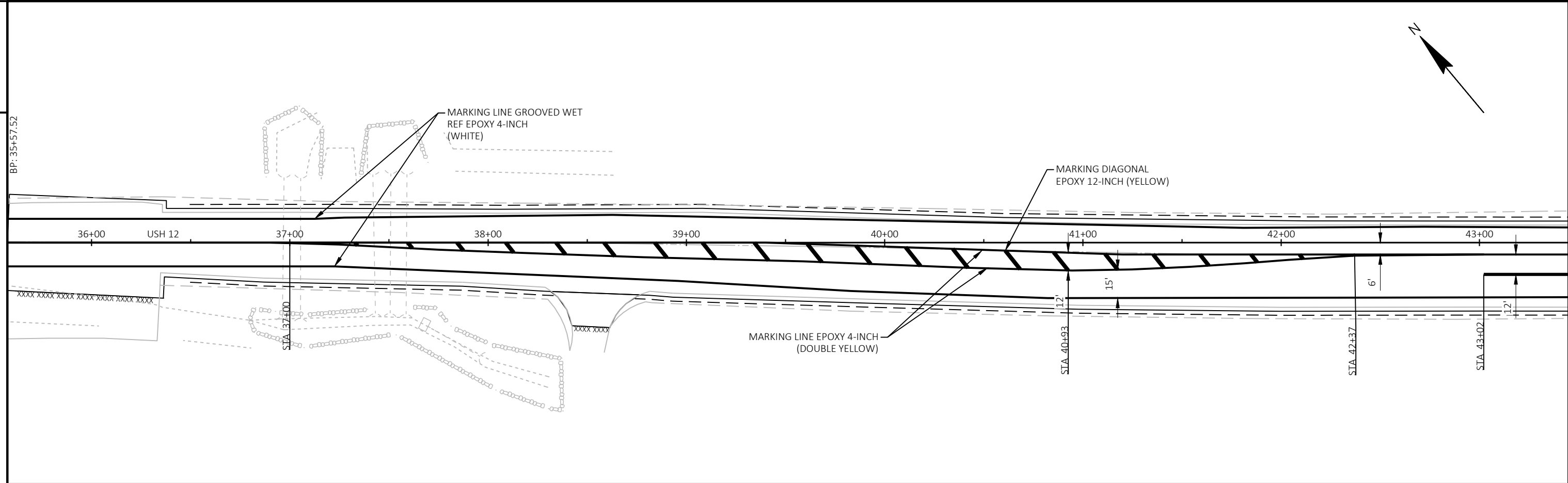




2

--	--

2



PROJECT NO:	7080-03-75
-------------	------------

HWY: USH 12

COUNTY: EAU CLAIRE

PAVEMENT MARKING

SHEET	28
-------	----

E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NW REGION\7080-03-05_EAU CLAIRE CO_USH 12\500_CADD\501_C3D_2018\70800305\SHEETSP\PLAN\024501-PM.DWG
LAYOUT NAME - 1

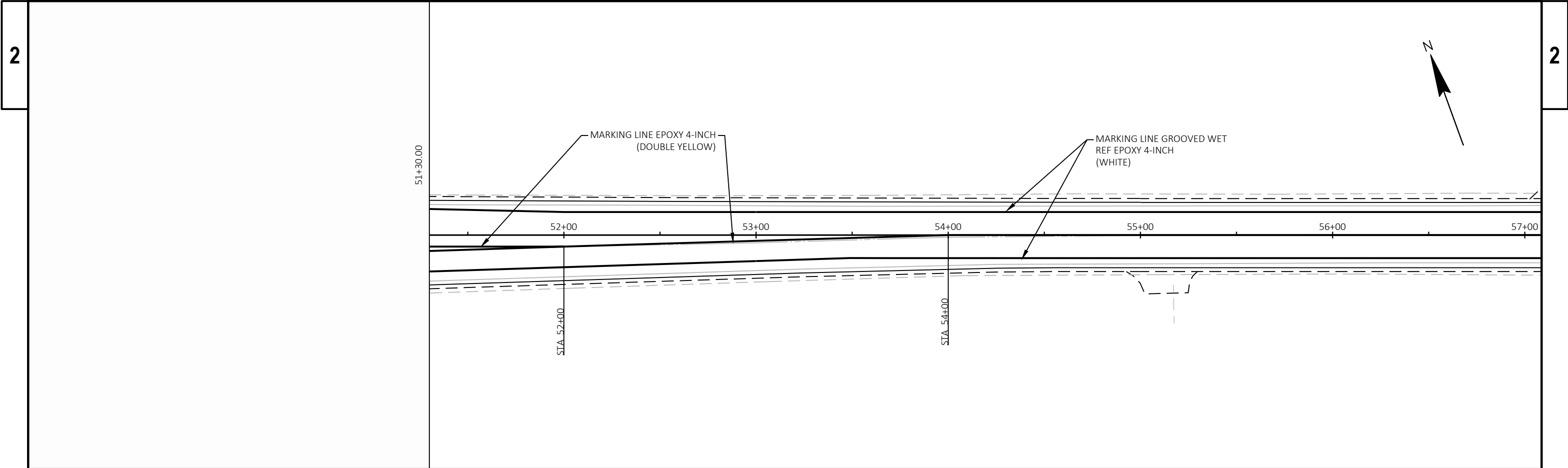
PLOT DATE : 8/30/2021 4:57 PM

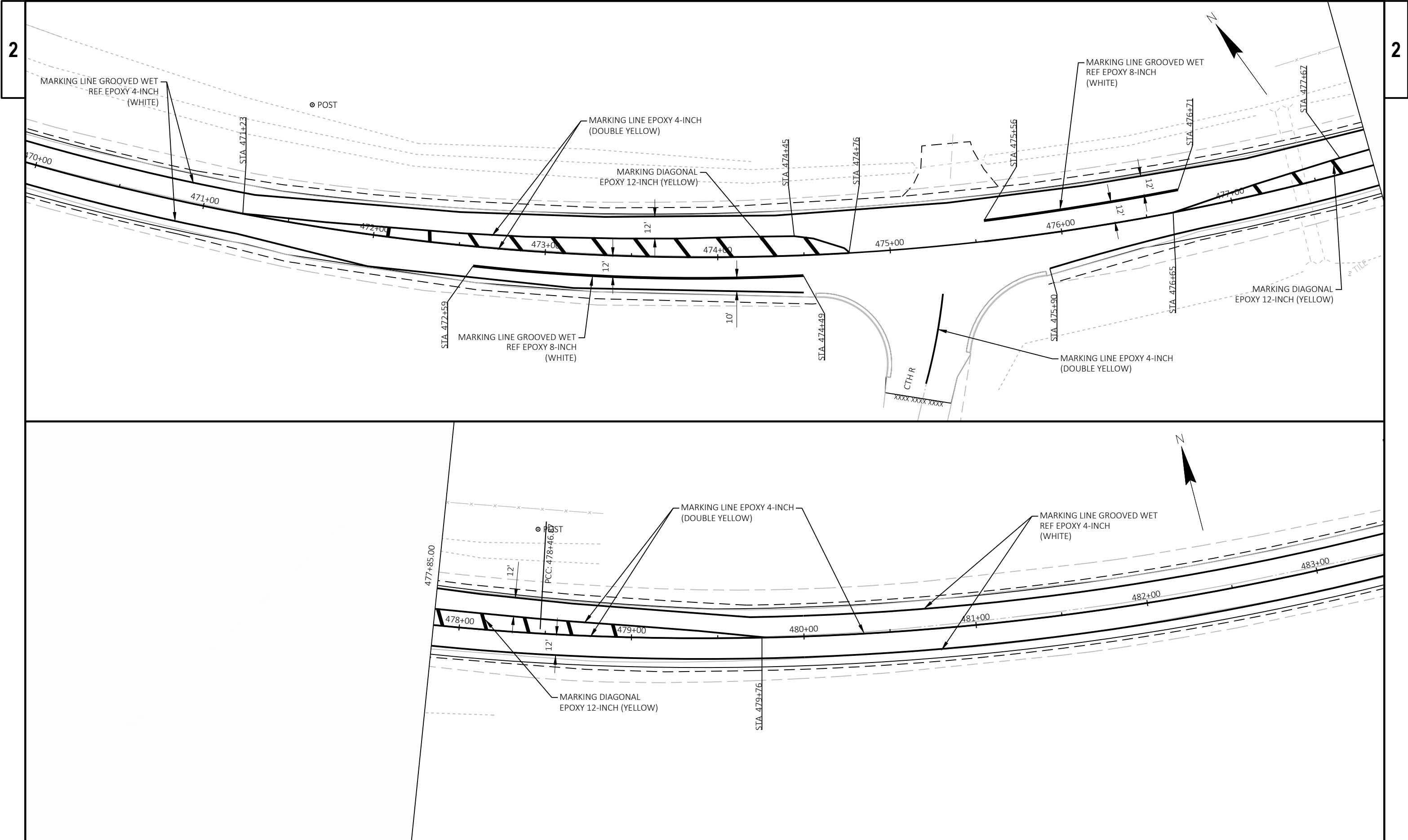
PLOT BY : NICHOLAS WATHKE

PLOT NAME :

PLOT SCALE : 1 IN:50 FT

WISDOT/CADDS SHEET 44



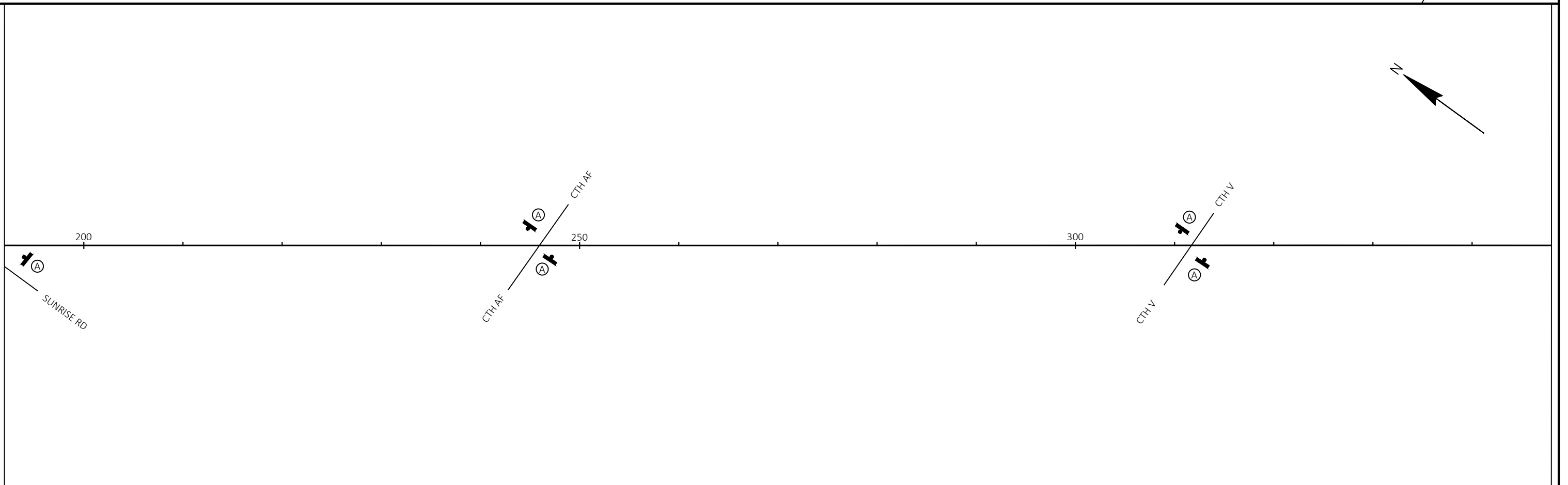
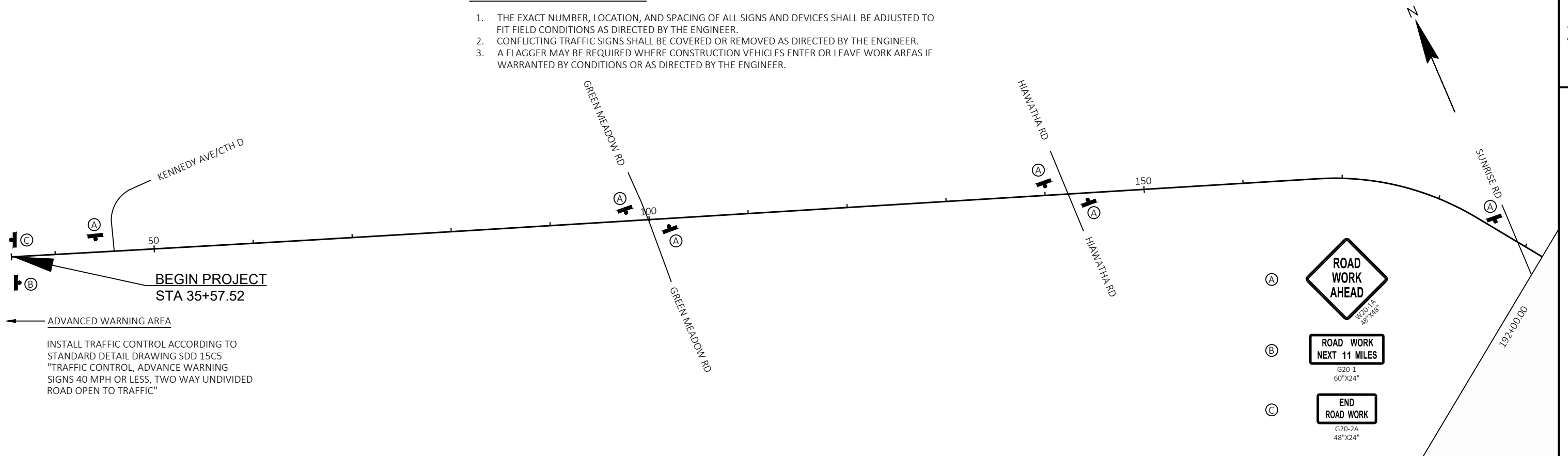


2

2 |

GENERAL NOTES FOR TRAFFIC CONTROL

1. THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
2. CONFLICTING TRAFFIC SIGNS SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.
3. A FLAGGER MAY BE REQUIRED WHERE CONSTRUCTION VEHICLES ENTER OR LEAVE WORK AREAS IF WARRANTED BY CONDITIONS OR AS DIRECTED BY THE ENGINEER.



PROJECT NO:	7080-03-75
-------------	------------

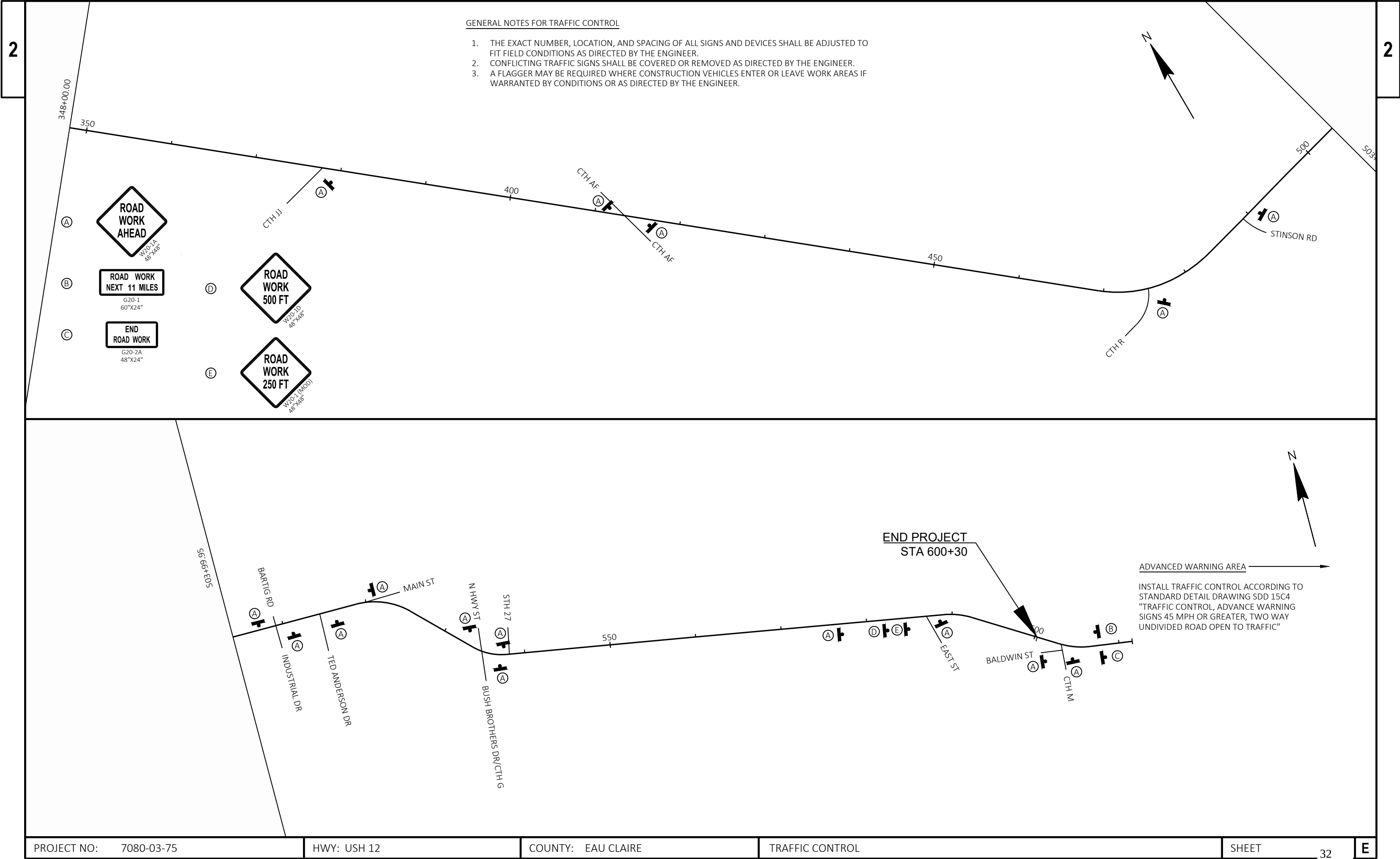
HWY: USH 12

COUNTY: EAU CLAIRE

TRAFFIC CONTROL

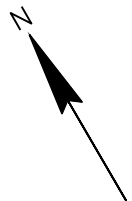
SHEET 31

I



GENERAL NOTES FOR TRAFFIC CONTROL

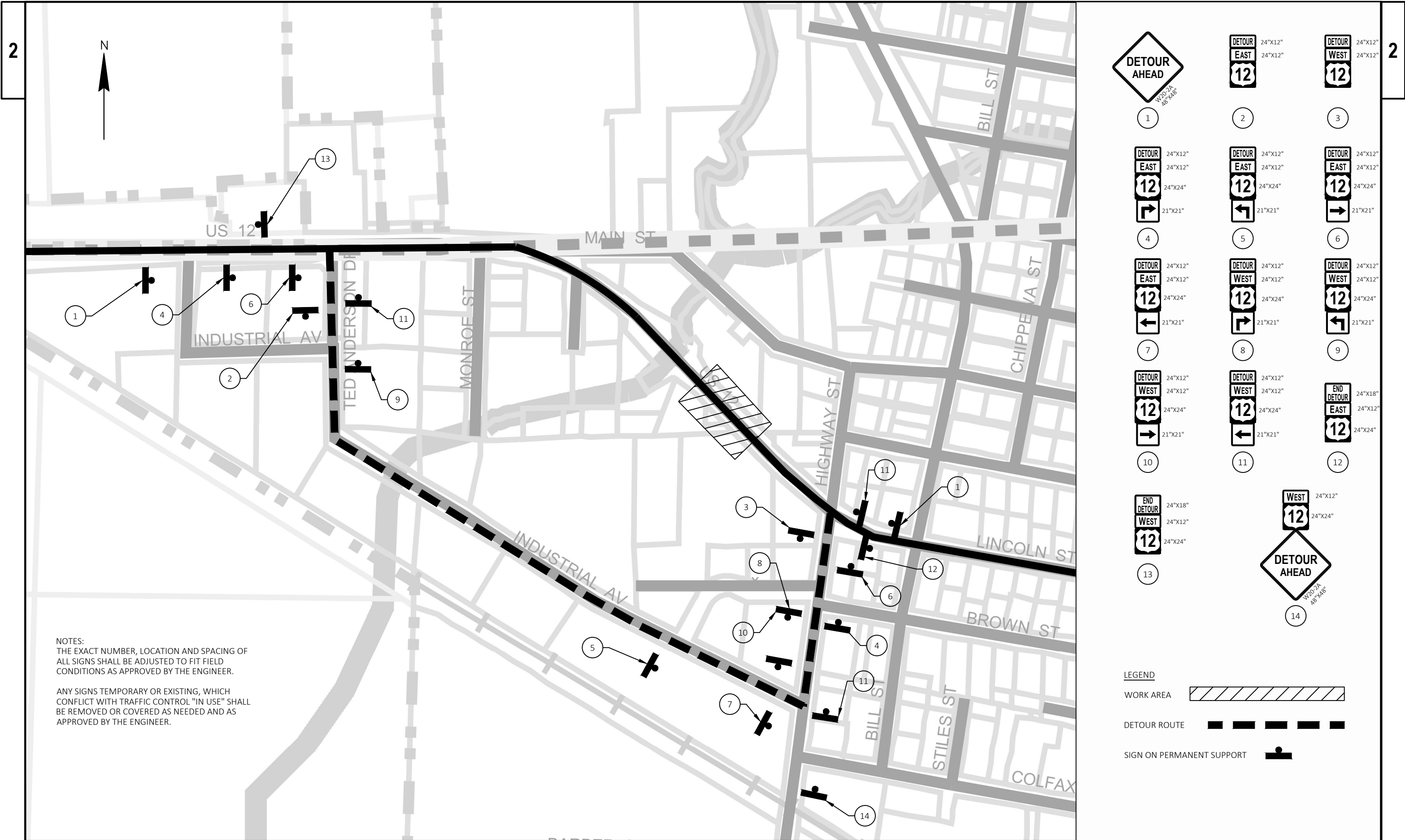
1. THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
2. CONFLICTING TRAFFIC SIGNS SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.
3. A FLAGGER MAY BE REQUIRED WHERE CONSTRUCTION VEHICLES ENTER OR LEAVE WORK AREAS IF WARRANTED BY CONDITIONS OR AS DIRECTED BY THE ENGINEER.



END PROJECT
STA 600+30

ADVANCED WARNING AREA

INSTALL TRAFFIC CONTROL ACCORDING TO
STANDARD DETAIL DRAWING SDD 15C4
"TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 45 MPH OR GREATER, TWO WAY
UNDIVIDED ROAD OPEN TO TRAFFIC"



NOTES:
THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

DETOUR
AHEAD

1

DETOUR
EAST
12

4

DETOUR
WEST
12

7

END
DETOUR
WEST
12

13

DETOUR
EAST
12

2

DETOUR
EAST
12

5

DETOUR
WEST
12

8

DETOUR
WEST
12

11

DETOUR
WEST
12

3

DETOUR
EAST
12

6

DETOUR
WEST
12

9

END
DETOUR
EAST
12

12

DETOUR
AHEAD

14

LEGEND

WORK AREA

DETOUR ROUTE

SIGN ON PERMANENT SUPPORT

Estimate Of Quantities

7080-03-75

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	23.000	23.000
0004	203.0100	Removing Small Pipe Culverts	EACH	1.000	1.000
0006	204.0110	Removing Asphaltic Surface	SY	315.000	315.000
0008	204.0115	Removing Asphaltic Surface Butt Joints	SY	500.000	500.000
0010	204.0120	Removing Asphaltic Surface Milling	SY	31,476.000	31,476.000
0012	204.0130	Removing Curb	LF	2,290.000	2,290.000
0014	204.0150	Removing Curb & Gutter	LF	274.000	274.000
0016	204.0165	Removing Guardrail	LF	5,189.000	5,189.000
0018	204.0180	Removing Delineators and Markers	EACH	32.000	32.000
0020	205.0100	Excavation Common	CY	223.000	223.000
0022	208.0100	Borrow	CY	851.000	851.000
0024	209.2100	Backfill Granular Grade 2	CY	1,100.000	1,100.000
0026	211.0400	Prepare Foundation for Asphaltic Shoulders	STA	914.000	914.000
0028	211.0800.S	Base Repair for CIR Layer	CY	115.000	115.000
0030	213.0100	Finishing Roadway (project) 01. 7080-03-75	EACH	1.000	1.000
0032	305.0110	Base Aggregate Dense 3/4-Inch	TON	2,755.000	2,755.000
0034	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	616.000	616.000
0036	305.0500	Shaping Shoulders	STA	1,016.000	1,016.000
0038	305.0504.S	Hauling Excess Shoulder Material	CY	3,000.000	3,000.000
0040	327.1000.S	CIR Asphaltic Base Layer	SY	176,900.000	176,900.000
0042	455.0605	Tack Coat	GAL	29,275.000	29,275.000
0044	455.0770.S	Asphalt Stabilizing Agent	TON	800.000	800.000
0046	460.0105.S	HMA Percent Within Limits (PWL) Test Strip Volumetrics	EACH	1.000	1.000
0048	460.0110.S	HMA Percent Within Limits (PWL) Test Strip Density	EACH	3.000	3.000
0050	460.2005	Incentive Density PWL HMA Pavement	DOL	20,910.000	20,910.000
0052	460.2007	Incentive Density HMA Pavement Longitudinal Joints	DOL	20,360.000	20,360.000
0054	460.2010	Incentive Air Voids HMA Pavement	DOL	32,315.000	32,315.000
0056	460.6645	HMA Pavement 5 MT 58-34 V	TON	32,315.000	32,315.000
0058	460.9000.S	Material Transfer Vehicle	EACH	1.000	1.000
0060	465.0105	Asphaltic Surface	TON	500.000	500.000
0062	465.0110	Asphaltic Surface Patching	TON	100.000	100.000
0064	465.0120	Asphaltic Surface Driveways and Field Entrances	TON	85.000	85.000
0066	465.0315	Asphaltic Flumes	SY	20.000	20.000
0068	465.0425	Asphaltic Shoulder Rumble Strips 2-Lane Rural	LF	77,320.000	77,320.000
0070	465.0475	Asphalt Centerline Rumble Strips 2-Lane Rural	LF	39,395.000	39,395.000
0072	520.8700	Cleaning Culvert Pipes	EACH	3.000	3.000
0074	520.9700.S	Culvert Pipe Liners (size) 01. 24-Inch	LF	212.000	212.000
0076	520.9750.S	Cleaning Culvert Pipes for Liner Verification	EACH	2.000	2.000
0078	521.1024	Apron Endwalls for Culvert Pipe Steel 24-Inch	EACH	2.000	2.000
0080	522.0136	Culvert Pipe Reinforced Concrete Class III 36-Inch	LF	102.000	102.000
0082	522.1036	Apron Endwalls for Culvert Pipe Reinforced Concrete 36-Inch	EACH	2.000	2.000
0084	601.0557	Concrete Curb & Gutter 6-Inch Sloped 36-Inch Type D	LF	274.000	274.000
0086	614.2300	MGS Guardrail 3	LF	4,950.000	4,950.000
0088	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0090	614.2610	MGS Guardrail Terminal EAT	EACH	24.000	24.000
0092	618.0100	Maintenance And Repair of Haul Roads (project) 01. 7080-03-75	EACH	1.000	1.000
0094	619.1000	Mobilization	EACH	1.000	1.000
0096	621.0100	Landmark Reference Monuments	EACH	2.000	2.000
0098	625.0500	Salvaged Topsoil	SY	2,500.000	2,500.000

7080-03-75

Line	Item	Item Description	Unit	Total	Qty
0100	627.0200	Mulching	SY	1,000.000	1,000.000
0102	628.1504	Silt Fence	LF	1,500.000	1,500.000
0104	628.1520	Silt Fence Maintenance	LF	1,500.000	1,500.000
0106	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0108	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0110	628.2004	Erosion Mat Class I Type B	SY	1,500.000	1,500.000
0112	628.7504	Temporary Ditch Checks	LF	500.000	500.000
0114	628.7570	Rock Bags	EACH	51.000	51.000
0116	629.0210	Fertilizer Type B	CWT	2.000	2.000
0118	630.0120	Seeding Mixture No. 20	LB	300.000	300.000
0120	630.0500	Seed Water	MGAL	10.000	10.000
0122	633.5200	Markers Culvert End	EACH	32.000	32.000
0124	642.5001	Field Office Type B	EACH	1.000	1.000
0126	643.0300	Traffic Control Drums	DAY	5,800.000	5,800.000
0128	643.0420	Traffic Control Barricades Type III	DAY	1,210.000	1,210.000
0130	643.0705	Traffic Control Warning Lights Type A	DAY	1,460.000	1,460.000
0132	643.0900	Traffic Control Signs	DAY	5,315.000	5,315.000
0134	643.1070	Traffic Control Cones 42-Inch	DAY	2,500.000	2,500.000
0136	643.5000	Traffic Control	EACH	1.000	1.000
0138	646.1020	Marking Line Epoxy 4-Inch	LF	49,661.000	49,661.000
0140	646.1040	Marking Line Grooved Wet Ref Epoxy 4-Inch	LF	100,365.000	100,365.000
0142	646.3040	Marking Line Grooved Wet Ref Epoxy 8-Inch	LF	2,011.000	2,011.000
0144	646.5320	Marking Railroad Crossings Epoxy	EACH	4.000	4.000
0146	646.6120	Marking Stop Line Epoxy 18-Inch	LF	348.000	348.000
0148	646.7120	Marking Diagonal Epoxy 12-Inch	LF	680.000	680.000
0150	648.0100	Locating No-Passing Zones	MI	9.660	9.660
0152	649.0105	Temporary Marking Line Paint 4-Inch	LF	90,996.000	90,996.000
0154	649.0120	Temporary Marking Line Epoxy 4-Inch	LF	51,055.000	51,055.000
0156	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	274.000	274.000
0158	650.6000	Construction Staking Pipe Culverts	EACH	1.000	1.000
0160	650.8000	Construction Staking Resurfacing Reference	LF	51,038.000	51,038.000
0162	650.9910	Construction Staking Supplemental Control (project) 01. 7080-03-75	LS	1.000	1.000
0164	690.0150	Sawing Asphalt	LF	1,256.000	1,256.000
0166	690.0250	Sawing Concrete	LF	40.000	40.000
0168	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	2,000.000	2,000.000
0170	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	1,600.000	1,600.000
0172	SPV.0060	Special 01. Cleaning Concrete Box Culvert Station 108+00	EACH	1.000	1.000
0174	SPV.0060	Special 02. Cleaning Concrete Box Culvert Station 263+45	EACH	1.000	1.000
0176	SPV.0060	Special 03. Cleaning Concrete Box Culvert Station 293+20	EACH	1.000	1.000
0178	SPV.0060	Special 04. Cleaning Concrete Box Culvert Station 322+66	EACH	1.000	1.000
0180	SPV.0060	Special 05. Cleaning CSPA Station 462+72	EACH	1.000	1.000
0182	SPV.0060	Special 06. Cleaning CSPA Station 526+87	EACH	1.000	1.000
0184	SPV.0060	Special 07. Cleaning CSPA Station 593+24	EACH	1.000	1.000
0186	SPV.0090	Special 01. Ditch Cleaning	LF	1,204.000	1,204.000

3

CLEARING

CATEGORY	STATION	TO	STATION	LOCATION	201.0105 CLEARING STA
0010	157+00	-	180+00	USH 12 RT	23
TOTAL 0010					23

REMOVING ASPHALTIC SURCE BUTT JOINTS

CATEGORY	STATION	TO	STATION	LOCATION	204.0115 REMOVING ASPHALTIC SURFACE BUTT JOINTS SY
0010	35+57	-	45+57	USH 12	500
TOTAL 0010					500

REMOVING CURB AND GUTTER

CATEGORY	STATION	LOCATION	204.0150 REMOVING CURB & GUTTER LF
0010	99+50	GREENWOOD AVE NW QUAD	54
0010	100+15	GREENWOOD AVE NE QUAD	62
0010	245+90	CTH AF NW QUAD	50
0010	246+05	CTH AF SE QUAD	46
0010	246+75	CTH AF NE QUAD	62
TOTAL 0010			274

REMOVING ASPHALTIC SURFACE

CATEGORY	STATION	TO	STATION	LOCATION	204.0110 REMOVING ASPHALTIC SURFACE SY	REMARKS
0010	99+32	-	99+60	LT	20	CURB AND GUTTER AREA
0010	99+94	-	100+42	LT	20	CURB AND GUTTER AREA
0010	245+73	-	246+15	LT	20	CURB AND GUTTER AREA
0010	245+83	-	246+24	RT	15	CURB AND GUTTER AREA
0010	246+83	-	247+07	LT	20	CURB AND GUTTER AREA
0010	384+69	-	385+34	CL	220	PIPE BACKFILL AREA
TOTAL 0010					315	

REMOVING SMALL PIPE CULVERTS

CATEGORY	STATION	LOCATION	203.0100 REMOVING SMALL PIPE CULVERTS EACH
0010	531+33	AUGUSTA CULVERT	1
TOTAL 0010			1

REMOVING GUARDRAIL

CATEGORY	STATION	TO	STATION	LOCATION	204.0165 REMOVING GUARDRAIL LF
0010	105+75	-	108+93	LT	318
0010	106+43	-	109+10	RT	267
0010	261+46	-	265+01	LT	355
0010	262+00	-	265+04	RT	304
0010	292+77	-	294+45	LT	168
0010	292+88	-	294+43	RT	155
0010	320+94	-	323+99	LT	305
0010	320+96	-	324+01	RT	305
0010	461+67	-	463+97	RT	230
0010	461+93	-	464+72	LT	279
0010	490+02	-	496+63	RT	661
0010	490+23	-	495+70	LT	547
0010	498+57	-	505+17	LT	660
0010	499+49	-	505+84	RT	635
TOTAL 0010					5,189

REMOVING ASPHALTIC SURFACE MILLING

CATEGORY	STATION	TO	STATION	LOCATION	204.0120 REMOVING ASPHALTIC SURFACE MILLING SY
0010	45+95	LT		CTH D/KENNEDY AVE	317
0010	99+71	LT		GREEN MEADOW RD	251
0010	100+21	RT		GREEN MEADOW RD	267
0010	142+14	LT		HIAWATHA RD	315
0010	142+60	RT		HIAWATHA RD	273
0010	188+06	LT		SUNRISE DR	439
0010	190+33	RT		SUNRISE DR	438
0010	245+22	RT		CTH AF	493
0010	246+63	LT		CTH AF	412
0010	310+83	RT		CTH V	545
0010	312+32	LT		CTH V	433
0010	377+50	RT		CTH JJ	474
0010	412+90	LT		CTH AF	624
0010	414+42	RT		CTH AF	605
0010	436+74	LT		DRIVEWAY LT	107
0010	475+25	RT		CTH R	417
0010	487+20	LT		DRIVEWAY LT	213
0010	486+80	-	496+40	MAINLINE	4,700
0010	489+25	RT		STINSON RD	169
0010	498+82	-	533+45	MAINLINE	14,230
0010	509+25	LT		BARTIG RD	205
0010	509+25	RT		INDUSTRIAL DR	260
0010	514+45	LT		DRIVEWAY LT	59
0010	514+51	RT		TED ANDERSON DR	245
0010	515+47			DRIVEWAY RT	36
0010	515+54			DRIVEWAY LT	37
0010	516+87			DRIVEWAY RT	48
0010	517+11			DRIVEWAY LT	58
0010	519+20	RT		MONROE ST	97
0010	521+00	LT		MAIN ST	236
0010	522+29			DRIVEWAY LT	58
0010	522+66			DRIVEWAY RT	67
0010	523+67			DRIVEWAY LT	63
0010	598+95			DRIVEWAY RT	25
0010	588+00	-	600+30	MAINLINE	4,260
TOTAL 0010					31,476

DIVISION	FROM/TO STATION	LOCATION	205.0100 COMMON EXCAVATION (1)		SALVAGED/UNUSABLE PAVEMENT MATERIAL (3)	AVAILABLE MATERIAL (4)	UNEXPANDED FILL	EXPANDED FILL (5)	MASS ORDINATE +/- (6)	208.0100 BORROW
			CUT (2)	EBS EXCAVATION				FACTOR 1.25		
DIVISION 1										
BEAMGUARD SECTIONS	105+00 TO 325+33	USH 12	4		0	4	642	803	-799	
PIPE BACKFILL	384+69 TO 385+34	USH 12	215		23	192	0	0	192	
BEAMGUARD SECTIONS	461+43 TO 506+35	USH 12	4		0	4	199	249	-245	
DIVISION 1 SUBTOTAL			223		23	200	841	1,051	-851	851
GRAND TOTAL			223	0	23	200	841	1,051	-851	851
TOTAL COMMON EXC			223							

NOTES:
(1) COMMON EXCAVATION IS THE SUM OF THE CUT AND EBS EXCAVATION COLUMNS. ITEM NUMBER 205.0100
(2) SALVAGED/UNSUABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.
(3) SALVAGED/UNUSABLE PAVEMENT MATERIAL
(4) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSUABLE PAVEMENT MATERIAL
(5) EXPANDED FILL FACTOR = 1.25
(6) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.

REMOVING DELINEATORS AND MARKERS

CATEGORY	STATION	LOCATION	204.0180 REMOVING DELINEATORS AND MARKERS EACH
0010	47+88	LT AND RT	2
0010	81+02	LT AND RT	2
0010	100+28	LT AND RT	2
0010	121+98	LT AND RT	2
0010	159+86	LT AND RT	2
0010	193+88	LT AND RT	2
0010	201+76	LT AND RT	2
0010	215+86	LT AND RT	2
0010	231+86	LT AND RT	2
0010	338+88	LT AND RT	2
0010	374+24	LT AND RT	2
0010	384+99	LT AND RT	2
0010	413+54	LT AND RT	2
0010	475+60	LT AND RT	4
0010	531+33	LT AND RT	2
TOTAL 0010			32

BACKFILL GRANULAR GRADE 2

CATEGORY	STATION	TO	STATION	LOCATION	209.2100 BACKFILL GRANULAR GRADE 2 CY
0010	384+98	-	385+34	MAINLINE	200
0010	531+00	-	533+00	AUGUSTA CULVERT	900
TOTAL 0010					1,100

BASE REPAIR FOR CIR LAYER

CATEGORY	STATION	TO	STATION	LOCATION	211.0800.S BASE REPAIR FOR CIR LAYER CY	REMARKS
0010	54+75	-	57+00	MAINLINE RT	25	6-INCH CIR AREA
0010	114+00	-	117+00	MAINLINE RT	25	6-INCH CIR AREA
0010	126+00	-	129+00	MAINLINE RT	25	6-INCH CIR AREA
0010	137+00	-	140+00	MAINLINE LT	10	6-INCH CIR AREA
0010	156+00	-	158+00	MAINLINE LT	10	6-INCH CIR AREA
0010	335+00	-	345+00	MAINLINE RT	10	6-INCH CIR AREA
0010	357+00	-	360+00	MAINLINE RT	10	6-INCH CIR AREA
TOTAL 0010					115	

PREPARE FOUNDATION FOR ASPHALTIC SHOULDERS

CATEGORY	STATION	TO	STATION	LOCATION	211.0400 PREPARE FOUNDATION FOR ASPHALTIC SHOULDERS STA	REMARKS
0010	525+92	-	527+97	LT	3	BEAMGUARD SHDL AREA
0010	525+19	-	527+87	RT	3	BEAMGUARD SHDL AREA
0010	592+30		594+60	LT	3	BEAMGUARD SHDL AREA
0010	591+92		594+22	RT	3	BEAMGUARD SHDL AREA
TOTAL 0010					12	
0020	35+57	-	486+80	LT AND RT	902	2-FOOT CIR SHLDR WIDEN, 6-INCH CIR AREAS
TOTAL 0020					902	

REMOVING CURB

CATEGORY	STATION	TO	STATION	LOCATION	204.0130 REMOVING CURB LF	REMARKS
0010	490+63	-	496+49	LT	586	Asphalt Curb
0010	490+83	-	495+56	RT	473	Asphalt Curb
0010	498+72	-	505+29	LT	657	Asphalt Curb
0010	499+55	-	505+29	RT	574	Asphalt Curb
TOTAL 0010					2,290	

FINISHING ROADWAY

CATEGORY	LOCATION	213.0100.01 FINISHING ROADWAY (PROJECT) 01. 7080-03- 75 EACH
0010	PROJECT	1
TOTAL 0010		1

BASE AGGREGATE DENSE 3/4-INCH

305.0110 BASE AGGREGATE DENSE 3/4-INCH						
CATEGORY	STATION	TO	STATION	LOCATION	TON	REMARKS
0010	35+57	-	100+00	SHOULDER RT	130	BEGIN PROJECT TO GREEN MEADOW RD
0010				SHOULDER LT	130	BEGIN PROJECT TO GREEN MEADOW RD
0010	100+00	-	142+20	SHOULDER RT	95	GREEN MEADOW RD TO HIAWATHA RD
0010				SHOULDER LT	95	GREEN MEADOW RD TO HIAWATHA RD
0010	142+20	-	189+90	SHOULDER RT	95	HIAWTHA RD TO SUNRISE DR
0010				SHOULDER LT	95	HIAWTHA RD TO SUNRISE DR
0010	189+80	-	246+00	SHOULDER RT	115	SUNRISE DR TO CTH AF
0010				SHOULDER LT	120	SUNRISE DR TO CTH AF
0010	246+00	-	311+75	SHOULDER RT	150	CTH AF TO CTH V
0010				SHOULDER LT	150	CTH AF TO CTH V
0010	311+75	-	413+50	SHOULDER RT	215	CTH V TO CTH AF
0010				SHOULDER LT	215	CTH V TO CTH AF
0010	413+50	-	496+40	SHOULDER RT	185	CTH AF TO B-18-107
0010				SHOULDER LT	190	CTH AF TO B-18-107
0010	498+80	-	533+45	SHOULDER RT	100	B-18-107 TO BEGIN NET EXCEPTION TO CL
0010				SHOULDER LT	95	B-18-107 TO BEGIN NET EXCEPTION TO CL
0010	588+00	-	600+30	SHOULDER RT	45	END NET EXCEPTION TO CL TO END PROJECT
0010				SHOULDER LT	35	END NET EXCEPTION TO CL TO END PROJECT
0010	DRIVEWAYS			LT AND RT	500	UNDISTRIBUTED
TOTAL 0010					2,755	

3

BASE AGGREGATE DENSE 1-1/4-INCH

					305.0120 BASE AGGREGATE DENSE 1 1/4- INCH TON
CATEGORY	STATION	TO	STATION	LOCATION	
0010	99+50			GREENWOOD AVE NW QUAD	13
0010	100+15			GREENWOOD AVE NE QUAD	15
0010	245+90			CTH AF NW QUAD	12
0010	246+05			CTH AF SE QUAD	11
0010	246+75			CTH AF NE QUAD	15
0010	384+69	-	385+34	CULVERT BACKFILL AREA	200
0010	531+00	-	533+00	AUGUSTA CULVERT	350
TOTAL 0010					616

HAULING EXCESS SHOULDER MATERIAL

						305.0504.S HAULING EXCESS SHOULDER MATERIAL CY
CATEGORY	STATION	TO	STATION	LOCATION		
0020	35+57	-	486+80	LT AND RT		3,000
TOTAL 0020						3,000

SHAPING SHOULDERS

					305.0500 SHAPING SHOULDERS STA
CATEGORY	STATION	TO	STATION	LOCATION	
0010	35+57	-	486+80	LT AND RT	902
0010	486+80	-	496+40	LT AND RT	20
0010	498+80	-	533+45	LT AND RT	70
0010	588+00	-	600+30	LT AND RT	24
TOTAL 0010					1,016

COLD IN PLACE RECYCLING (CIR)

						327.1000.S CIR ASPHALTIC BASE LAYER SY	455.0770.S ASPHALT STABILIZING AGENT TON
CATEGORY	STATION	TO	STATION	LOCATION			
0010	35+57	-	486+80	MAINLINE		176,900	800
TOTAL 0010						176,900	800

HMA PAVEMENT

					455.0605 TACK COAT GAL	460.6645 HMA PAVEMENT 5 MT 58-34 V TON	465.0120 ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES TON
CATEGORY	STATION	TO	STATION	LOCATION			
0010	35+57	-	486+80	MAINLINE	21,960	23,730	--
0010	486+80	-	496+40	MAINLINE	660	850	--
0010	498+82	-	533+45	MAINLINE	2,070	2,640	--
0010	588+00	-	600+30	MAINLINE	650	820	--
0010	35+57	-	36+20	RT	--	--	20
0010	38+49			RT	--	--	5
0010	45+95			CTH D	75	80	--
0010	94+36			RT	--	--	20
0010	99+71			GREEN MEADOW	60	65	--
0010	100+21			GREEN MEADOW	35	40	--
0010	142+14			HIAWATHA	45	50	--
0010	142+60			HIAWATHA	40	40	--
0010	170+52			RT	--	--	5
0010	188+22			SUNRISE DR	60	65	--
0010	189+47			SUNRISE DR	60	65	--
0010	245+59			CTH AF	70	75	--
0010	246+50			CTH AF	65	70	--
0010	311+10			CTH V	75	80	--
0010	312+13			CTH V	75	80	--
0010	377+47			CTH JJ	65	70	--
0010	412+64			CTH AF	85	95	--
0010	414+50			CTH AF	85	90	--
0010	436+73			LT	--	--	5
0010	475+10			CTH R	60	65	--
0010	487+20			LT	--	--	30
0010	489+25			STINSON RD	25	30	--
0010	509+25			BARTIG RD	30	35	--
0010	509+25			INDUSTRIAL DR	35	45	--
0010	514+50			TED ANDERSON DR	35	40	--
0010	519+20			MONROE ST	10	15	--
0010	521+00			MAIN ST	35	45	--

TOTAL 0010					26,465	29,280	85
0020	35+57		486+80	MAINLINE SHOULDER	2,810	3,035	--
TOTAL 0020					2,810	3,035	0
PROJECT TOTAL					29,275	32,315	85

HMA PERCENT WITHIN LIMITS (PWL)

						460.0105.S	460.0110.S	460.2005	460.2007 INCENTIVE DENSITY HMA PAVEMENT LONGITUDINAL JOINTS	460.2010 INCENTIVE AIR VOIDS HMA PAVEMENT	REMARKS
						HMA PERCENT WITHIN LIMITS (PWL) TEST STRIP VOLUMETRICS	HMA PERCENT WITHIN LIMITS (PWL) TEST STRIP DENSITY	INCENTIVE DENSITY PWL HMA PAVEMENT			
						EACH	EACH	DOL	DOL	DOL	
CATEGORY	STATION	TO	STATION	LOCATION							
0010	35+57	-	486+80	MAINLINE	--	--		18,200	18,060	26,765	--
0010	486+80	-	496+40	MAINLINE	--	--		460	400	850	--
0010	498+82	-	533+45	MAINLINE	--	--		1,660	1,400	2,640	--
0010	588+00	-	600+30	MAINLINE	--	--		590	500	820	--
0010	INTERSECTIONS					--	--	--	--	1,240	--
0010	35+57	-	600+30	MAINLINE	1	--		--	--	--	LOWER LIFT
0010	35+57	-	486+80	MAINLINE	--	1		--	--	--	LOWER LIFT
0010	486+80	-	600+30	MAINLINE	--	2		--	--	--	LOWER AND UPPER LIFT
TOTAL 0010						1	3	20,910	20,360	32,315	

LOCATION	STATION	MIXTURE USE:	UNDERLYING SURFACE	BID ITEM	TONS	THICKNESS	QUALITY MANAGEMENT PROGRAM TO BE USED:	
							MIXTURE ACCEPTANCE	DENSITY ACCEPTANCE
12 FOOT DRIVING LANE	35+57 TO 486+80	UPPER LAYER	5 MT 58-34 V	5 MT 58-34 V	9930	1 1/2"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	INCENTIVE DENSITY PWL HMA PAVEMENT 460.2005
12 FOOT DRIVING LANE	35+57 TO 486+80	LOWER LAYER	COMPACTED CIR SURFACE	5 MT 58-34 V	8270	1 1/4"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	INCENTIVE DENSITY PWL HMA PAVEMENT 460.2005
5 FOOT SHOULDER	35+57 TO 486+80	UPPER LAYER	5 MT 58-34 V	5 MT 58-34 V	4140	1 1/2"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	ACCEPTANCE TESTING BY THE DEPARTMENT; NOT ELIGIBLE FOR INCENTIVE OR DISINCENTIVE
5 FOOT SHOULDER	35+57 TO 486+80	LOWER LAYER	COMPACTED CIR SURFACE	5 MT 58-34 V	3450	1 1/4"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	ACCEPTANCE TESTING BY THE DEPARTMENT; NOT ELIGIBLE FOR INCENTIVE OR DISINCENTIVE
TURN LANES	35+57 TO 486+80	UPPER LAYER	5 MT 58-34 V	5 MT 58-34 V	532	1 1/2"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	INCENTIVE DENSITY PWL HMA PAVEMENT 460.2005
TURN LANES	35+57 TO 486+80	LOWER LAYER	COMPACTED CIR SURFACE	5 MT 58-34 V	443	1 1/4"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	INCENTIVE DENSITY PWL HMA PAVEMENT 460.2005
VARIOUS	35+57 TO 486+80	INTERSECTIONS	MILLED EXISTING HMA SURFACE	5 MT 58-34 V	1030	2 3/4" TOTAL	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	ACCEPTANCE TESTING BY THE DEPARTMENT; NOT ELIGIBLE FOR INCENTIVE OR DISINCENTIVE
12 FOOT DRIVING LANE	486+80 TO 600+30	UPPER LAYER	5 MT 58-34 V	5 MT 58-34 V	1451	1 3/4"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	INCENTIVE DENSITY PWL HMA PAVEMENT 460.2005
12 FOOT DRIVING LANE	486+80 TO 600+30	LOWER LAYER	MILLED EXISTING HMA SURFACE	5 MT 58-34 V	1244	1 1/2"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	INCENTIVE DENSITY PWL HMA PAVEMENT 460.2005
3 FOOT SHOULDER	486+80 TO 600+30	UPPER LAYER	5 MT 58-34 V	5 MT 58-34 V	360	1 3/4"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	ACCEPTANCE TESTING BY THE DEPARTMENT; NOT ELIGIBLE FOR INCENTIVE OR DISINCENTIVE
3 FOOT SHOULDER	486+80 TO 600+30	LOWER LAYER	MILLED EXISTING HMA SURFACE	5 MT 58-34 V	310	1 1/2"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	ACCEPTANCE TESTING BY THE DEPARTMENT; NOT ELIGIBLE FOR INCENTIVE OR DISINCENTIVE
TURN LANES	486+80 TO 600+30	UPPER LAYER	5 MT 58-34 V	5 MT 58-34 V	509	1 3/4"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	INCENTIVE DENSITY PWL HMA PAVEMENT 460.2005
TURN LANES	486+80 TO 600+30	LOWER LAYER	MILLED EXISTING HMA SURFACE	5 MT 58-34 V	436	1 1/2"	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	INCENTIVE DENSITY PWL HMA PAVEMENT 460.2005
VARIOUS	486+80 TO 600+30	INTERSECTIONS	MILLED EXISTING HMA SURFACE	5 MT 58-34 V	210	3 1/4" TOTAL	INCENTIVE AIR Voids HMA PAVEMENT 460.2010	ACCEPTANCE TESTING BY THE DEPARTMENT; NOT ELIGIBLE FOR INCENTIVE OR DISINCENTIVE

MATERIAL TRANSFER MACHINE

460.9000.S		
MATERIAL TRANSFER VEHICLE		
CATEGORY	LOCATION	EACH
0010	USH 12	1
TOTAL 0010		1

ASPHALTIC SURFACE

		465.0105	465.0110	
		ASPHALTIC	ASPHALTIC	
		SURFACE	SURFACE	
		TON	PATCHING	
CATEGORY	LOCATION	TON	TON	REMARKS
0010	USH 12	500	-	UNDIST. WEDGING, LEVELING, LANE FAILURE AREAS
0010	USH 12	-	100	UNDIST. MINOR REPAIRS, POPOUTS, RAMPING AT JOINTS
0010				
	TOTAL 0010	500	100	

ASPHALTIC FLUMES

			465.0315
			ASPHALTIC
			FLUMES
CATEGORY	STATION	LOCATION	SY
0010	99+55	GREEN MEADOWS RD	5
0010	245+10	CTH AF NW QUADRANT	5
0010	245+85	CTH AF SW QUADRANT	5
0010	246+80	CTH AF SE QUADRANT	5
TOTAL 0010			20

ASPHALTIC SHOULDER RUMBLE STRIPS

					465.0425	
					ASPHALTIC	
					SHOULDER	
					RUMBLE STRIPS	
					2-LANE RURAL	
CATEGORY	STATION	TO	STATION	LOCATION	LF	REMARKS
0020	54+25	-	93+36	MAINLINE	7,612	CTH D TO WEAVER'S STORE
0020	95+36	-	98+00	MAINLINE	458	WEAVER'S STORE TO GREEN MEADOW RD
0020	102+00	-	140+20	MAINLINE	7,500	GREEN MEADOW RD TO HIAWATHA RD
0020	144+20	-	187+00	MAINLINE	8,490	HIAWATHA RD TO SUNRISE DR
0020	191+00	-	244+00	MAINLINE	10,460	SUNRISE DR TO CTH AF
0020	246+00	-	309+80	MAINLINE	12,620	CTH AF TO CTH V
0020	313+80	-	375+50	MAINLINE	12,060	CTH V TO CTH JJ
0020	379+50	-	411+20	MAINLINE	6,270	CTH JJ TO CTH AF
0020	415+20	-	469+25	MAINLINE	10,460	CTH AF TO CTH R
0020	480+25	-	487+20	MAINLINE	1,390	CTH R TO STINSON RD
TOTAL 0020					77,320	

ASPHALT CENTERLINE RUMBLE STRIPS

					465.0475	
					ASPHALT	
					CENTERLINE	
					RUMBLE STRIPS 2-	
					LANE RURAL	
CATEGORY	STATION	TO	STATION	LOCATION	LF	REMARKS
0010	54+25	-	93+36	MAINLINE	3,911	CTH D TO WEAVER'S STORE
0010	95+36	-	98+00	MAINLINE	264	WEAVER'S STORE TO GREEN MEADOW RD
0010	102+00	-	140+20	MAINLINE	3,820	GREEN MEADOW RD TO HIAWATHA RD
0010	144+20	-	187+00	MAINLINE	4,280	HIAWATHA RD TO SUNRISE DR
0010	191+00	-	244+00	MAINLINE	5,300	SUNRISE DR TO CTH AF
0010	246+00	-	309+80	MAINLINE	6,380	CTH AF TO CTH V
0010	313+80	-	375+50	MAINLINE	6,170	CTH V TO CTH JJ
0010	379+50	-	411+20	MAINLINE	3,170	CTH JJ TO CTH AF
0010	415+20	-	469+25	MAINLINE	5,405	CTH AF TO CTH R
0010	480+25	-	487+20	MAINLINE	695	CTH R TO STINSON RD
TOTAL 0010					39,395	

CULVERT PIPE

CATEGORY	STATION	LOCATION	520.8700	520.9700.S.	520.9750.S	521.1024	522.0136	522.1036
			CLEANING CULVERT PIPES EACH	CULVERT PIPE LINERS (SIZE) (24- INCH) LF	CLEANING CULVERT PIPES FOR LINER VERIFICATION EACH	APRON ENDWALLS FOR CULVERT PIPE STEEL 24-INCH EACH	CULVERT PIPE REINFORCED CONCRETE CLASS III 36-INCH LF	APRON ENDWALLS FOR CULVERT PIPE REINFORCED CONCRETE 36- INCH EACH
0010	189+75	SUNRISE DR	1	--	--	--	--	--
0010	231+98	MAINLINE	--	66	1	--	--	--
0010	374+14	MAINLINE	1	--	--	--	--	--
0010	374+24	MAINLINE	1	--	--	--	--	--
0010	414+25	CTH AF	--	146	1	2	--	--
0010	531+33	AUGUSTA CULVERT	--	--	--	--	102	2
TOTAL 0010			3	212	2	2	102	2

CONCRETE CURB AND GUTTER

CATEGORY	STATION	LOCATION	601.0557
			CONCRETE CURB & GUTTER 6-INCH SLOPED 36-INCH TYPE D LF
0010	99+50	GREENWOOD AVE NW QUAD	54
0010	100+15	GREENWOOD AVE NE QUAD	62
0010	245+90	CTH AF NW QUAD	50
0010	246+05	CTH AF SE QUAD	46
0010	246+75	CTH AF NE QUAD	62
TOTAL 0010			274

MAINTENANCE AND REPAIR OF HAUL ROADS

MOBILIZATION

BEAMGUARD

CATEGORY	STATION	TO	STATION	LOCATION	614.2300	614.2500	614.2610
					MGS GUARDRAIL 3 LF	MGS THRIE BEAM TRANSITION LF	MGS GUARDRAIL TERMINAL EAT EACH
0010	105+53	-	108+96	LT	237.5	--	2
0010	105+96	-	109+14	RT	212.5	--	2
0010	261+49	-	265+55	LT	300	--	2
0010	261+53	-	265+59	RT	300	--	2
0010	291+29	-	295+47	LT	312.5	--	2
0010	292+11	-	295+67	RT	250	--	2
0010	320+47	-	324+53	LT	300	--	2
0010	320+74	-	324+80	RT	300	--	2
0010	461+29	-	465+10	LT	275	--	2
0010	461+28	-	464+72	RT	237.5	--	2
0010	489+95	-	495+70	RT	575	39.4	1
0010	490+28	-	496+63	LT	450	39.4	1
0010	498+57	-	506+12	LT	662.5	39.4	1
0010	499+49	-	505+79	RT	537.5	39.4	1
TOTAL 0010					4,950.0	157.6	24

618.0100.01
MAINTENANCE
AND REPAIR OF
HAUL ROADS
(PROJECT) 7080-
03-75 (01. TBD)

CATEGORY	LOCATION	EACH
0010	USH 12	1
TOTAL 0010		1

CATEGORY	LOCATION	619.1000 MOBILIZATION EACH
0010	USH 12	1
TOTAL 0010		1

SECTION CORNER ITEMS

CATEGORY	STATION	LOCATION	621.0100 LANDMARK REFERENCE MONUMENTS EACH
0010	491+09	LT	1
0010	517+49	LT	1
TOTAL 0010			2

RESTORATION

					625.0500 SALVAGED TOPSOIL SY	627.0200 MULCHING SY	628.2004 EROSION MAT CLASS I TYPE B SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0500 SEED WATER MGAL
CATEGORY	STATION	TO	STATION	LOCATION						
0010	UNDISTRIBUTED			USH 12	2,500	1,000	1,500	2	300	10
0010				TOTAL 0010	2,500	1,000	1,500	2	300	10

MOBILIZATIONS EROSION CONTROL

LOCATION	628.1905	628.1910
	MOBILIZATIONS	MOBILIZATIONS
	EROSION CONTROL EACH	EMERGENCY EROSION CONTROL EACH
	3	3
TOTAL 0010	3	3

SILT FENCE

CATEGORY	STATION	TO	STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF
0010	UNDISTRIBUTED			USH 12	1,500	1,500
				TOTAL 0010	1,500	1,500

MARKERS CULVET END

CATEGORY	STATION	LOCATION	633.5200 MARKERS CULVERT END EACH
0010	47+88	LT AND RT	2
0010	81+02	LT AND RT	2
0010	100+28	LT AND RT	2
0010	121+98	LT AND RT	2
0010	159+86	LT AND RT	2
0010	193+88	LT AND RT	2
0010	201+76	LT AND RT	2
0010	215+86	LT AND RT	2
0010	231+86	LT AND RT	2
0010	338+88	LT AND RT	2
0010	374+24	LT AND RT	2
0010	384+99	LT AND RT	2
0010	413+54	LT AND RT	2
0010	475+60	LT AND RT	4
0010	531+33	LT AND RT	2
		TOTAL 0010	32

FIELD OFFICE

LOCATION	642.5001 FIELD OFFICE TYPE B EACH
	1
TOTAL 0010	1

CULVERT PIPE CHECKS

CATEGORY	STATION	LOCATION	628.7504 TEMPORARY DITCH CHECKS LF	628.7570 ROCK BAGS EACH
0010	48+00	MAINLINE	--	3
0010	81+27	MAINLINE	--	3
0010	100+42	MAINLINE	--	3
0010	107+74	MAINLINE	--	3
0010	142+20	MAINLINE	--	3
0010	159+98	MAINLINE	--	3
0010	188+50	MAINLINE	--	3
0010	194+00	MAINLINE	--	3
0010	201+90	MAINLINE	--	3
0010	215+98	MAINLINE	--	3
0010	231+98	MAINLINE	--	3
0010	338+70	MAINLINE	--	3
0010	374+14	MAINLINE	--	3
0010	384+96	MAINLINE	--	3
0010	415+10	MAINLINE	--	3
0010	476+80	MAINLINE	--	3
0010	593+08	MAINLINE	--	3
0010	UNDISTRIBUTED		500	
		TOTAL 0010	500	51

TRAFFIC CONTROL

LOCATION	643.0300 TRAFFIC CONTROL DRUMS DAY	643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAY	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY	643.0900 TRAFFIC CONTROL SIGNS DAY	643.1070 TRAFFIC CONTROL CONES 42-INCH DAY	643.5000 TRAFFIC CONTROL EACH
	TRAFFIC CONTROL DETOUR	--	--	4,640	--	--
	USH 12	5,800	1,160	580	2,500	1
TOTAL 0010	5,800	1,210	1,460	5,315	2,500	1

PAVEMENT MARKING

						646.1020	646.1040	646.3040	646.5320	646.6120	646.7120	649.0120
						MARKING	MARKING LINE	MARKING LINE	MARKING	MARKING STOP	MARKING	TEMPORARY
						LINE EPOXY 4-	REF EPOXY 4-	REF EPOXY 8-	RAILROAD	LINE EPOXY 18-	DIAGONAL	MARKING LINE
						INCH	INCH	INCH	EPOXY	INCH	EPOXY 12-INCH	EPOXY 4-INCH
						(YELLOW)	(WHITE)	(WHITE)	(WHITE)	(WHITE)	(YELLOW)	
CATEGORY	STATION	TO	STATION	LOCATION		LF	LF	LF	EACH	LF	LF	LF
0010	35+57	-	53+00	BEGIN PROJECT TO CTH D		5,318	3,538	340	1	26	480	5,597
0010	53+00	-	469+41	CTH D TO CTH R		30,420	81,520	--	-	--	--	30,699
0010		188+90		SUNRISE DR		--	--	--	-	94	--	--
0010		246+00		CTH AF		--	--	350	1	39	--	--
0010		311+55		CTH V		--	--	368	1	47	--	--
0010		377+50		CTH JJ		--	--	88	-	31	--	--
0010		413+50		CTH AF		--	--	360	1	111	--	--
0010	469+41	-	480+00	CTH R		2,623	1,977	300	-	--	200	2,902
0010		509+25		INDUSTRIAL DRIVE		--	--	205	-	--	--	--
0010	480+00	-	533+45	CTH R TO EXCEPTION TO CL		8,840	9,970	--	-	--	--	9,119
0010	588+00	-	600+30	EXCEPTION TO CL TO END PROJECT		2,460	3,360	--	-	--	--	2,739
TOTAL 0010						49,661	100,365	2,011	4	348	680	51,055

TEMPORARY MARKING LINE PAINT 4-INCH

						649.0105
						TEMPORARY
						MARKING LINE
						PAINT 4-INCH
CATEGORY	STATION	TO	STATION	LOCATION	LF	REMARKS
0010	35+57	-	486+80	CL	40,528	CIR SURFACE CL
0010	35+57	-	486+80	CL	40,528	1ST LIFT CL
0010	486+80	-	533+45	CL	7,480	1ST LIFT CL
0010	588+00	-	600+30	CL	2,460	1ST LIFT CL
TOTAL 0010					90,996	

LOCATING NO PASSING ZONE

						648.0100
						LOCATING NO-
						PASSING ZONES
						MI
CATEGORY	STATION	TO	STATION	LOCATION		
0010	35+57	-	533+45	MAINLINE	9.43	
0010	588+00	-	600+30	MAINLINE	0.23	
TOTAL 0010					9.66	

CONSTRUCTION STAKING PIPE CULVERTS

				650.6000
				CONSTRUCTION
				STAKING PIPE
				CULVERTS
CATEGORY	STATION	LOCATION	EACH	
0010	531+33	AUGUSTA CULVERT	1	
TOTAL 0010			1	

CONSTRUCTION STAKING CURB AND GUTTER

				650.5500
				CONSTRUCTION
				STAKING CURB
				GUTTER AND CURB
				& GUTTER
CATEGORY	STATION	LOCATION	LF	
0010	99+50	GREENWOOD AVE NW QUAD	54	
0010	100+15	GREENWOOD AVE NE QUAD	62	
0010	245+90	CTH AF NW QUAD	50	
0010	246+05	CTH AF SE QUAD	46	
0010	246+75	CTH AF NE QUAD	62	
TOTAL 0010			274	

3

CONSTRUCTION STAKING RESURFACE REFERENCE

					650.8000 CONSTRUCTION STAKING RESURFACING REFERENCE LF
CATEGORY	STATION	TO	STATION	LOCATION	
0010	35+37	-	533+45	MAINLINE	49,808
0010	588+00	-	600+30	MAINLINE	1,230
TOTAL 0010					51,038

SAWING ASPHALT

					690.0150 SAWING ASPHALT LF
CATEGORY	STATION	TO	STATION	LOCATION	
0010	35+58	-	36+34	BEGIN PROJECT	122
0010	35+57	-	36+38	DRIVEWAY RT	81
0010			38+49	DRIVEWAY RT	19
0010			45+95 LT	CTH D	42
0010			99+71 LT	GREEN MEADOW RD	30
0010			100+21 RT	GREEN MEADOW RD	29
0010			142+14 LT	HIAWATHA RD	25
0010			142+60 RT	HIAWATHA RD	23
0010			188+06 LT	SUNRISE DR	27
0010			190+33 RT	SUNRISE DR	24
0010			245+22 RT	CTH AF	29
0010			246+63 LT	CTH AF	30
0010			310+83 RT	CTH V	26
0010			312+32 LT	CTH V	27
0010			377+50 RT	CTH JJ	28
0010			412+90 LT	CTH AF	26
0010			414+42 RT	CTH AF	27
0010			436+74	DRIVEWAY LT	19
0010			475+25 RT	CTH R	39
0010			487+20	DRIVEWAY LT	42
0010			489+25	STINSON RD	36
0010			509+25 LT	BARTIG RD	42
0010			509+25 RT	INDUSTRIAL DR	42
0010			514+45 LT	DRIVEWAY LT	36
0010			514+51 RT	TED ANDERSON DR	38
0010			515+47	DRIVEWAY RT	11
0010			515+54	DRIVEWAY LT	20
0010			516+87	DRIVEWAY RT	11
0010			517+11	DRIVEWAY LT	33
0010			519+20 RT	MONROE ST	30
0010			521+00 LT	MAIN ST	22
0010			522+29	DRIVEWAY LT	33
0010			522+66	DRIVEWAY RT	34
0010			523+67	DRIVEWAY LT	36
0010			533+45	BEGIN NET EXCEPTION TO CL	38
0010			588+00	END NET EXCEPTION TO CL	34
0010			598+95	DRIVEWAY RT	15
0010			600+30	END PROJECT	30
TOTAL 0010					1,256

CONSTRUCTION STAKING SUPPLEMENTAL CONTROL

			650.9910.01 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 7080-03-75)
LOCATION	LS	REMARKS	
MAINLINE	1		
TOTAL 0010	1		

SAWING CONCRETE

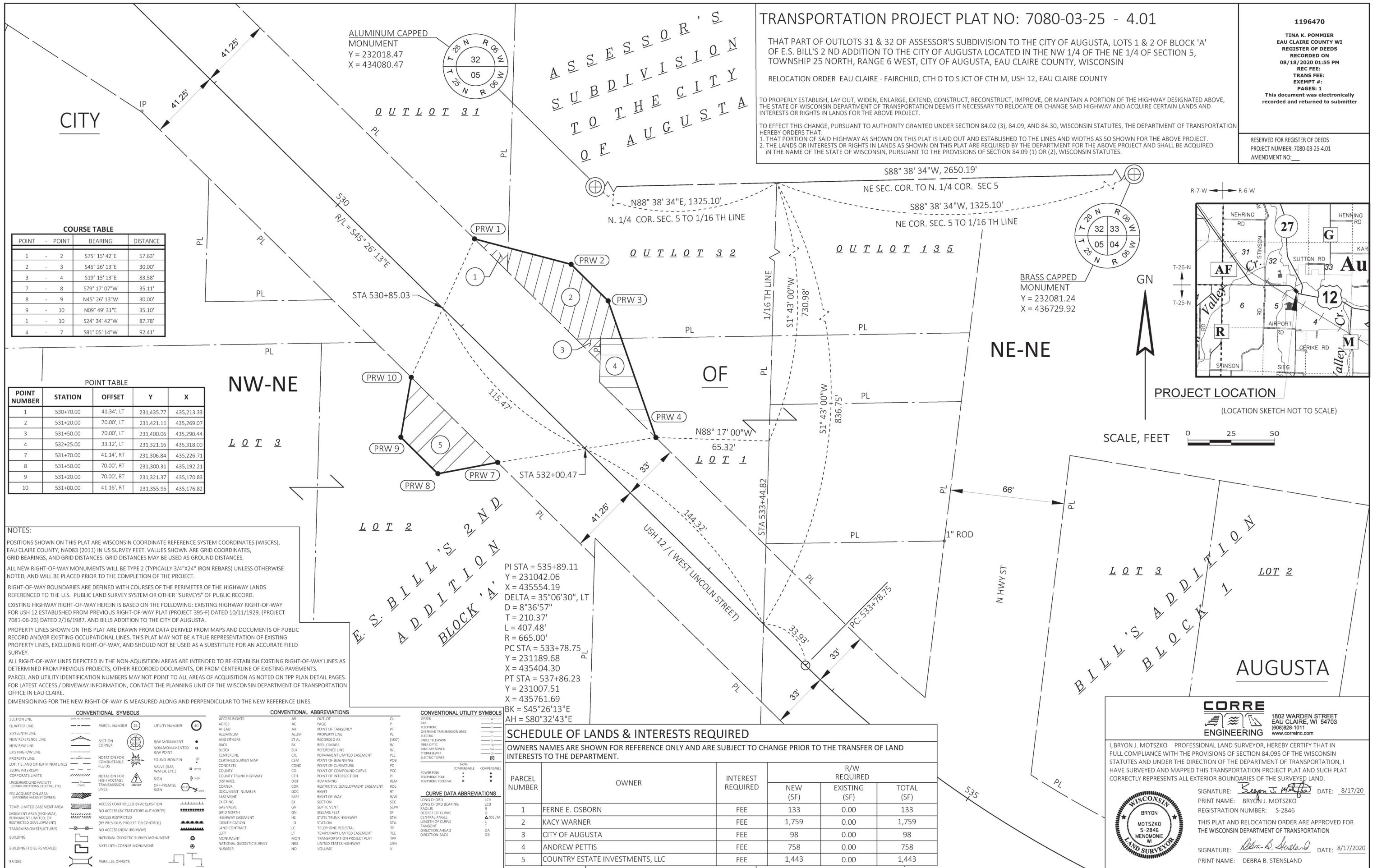
CATEGORY	STATION	LOCATION	690.0250 SAWING CONCRETE LF
0010	384+69	MAINLINE	20
0010	385+34	MAINLINE	20
TOTAL 0010			40

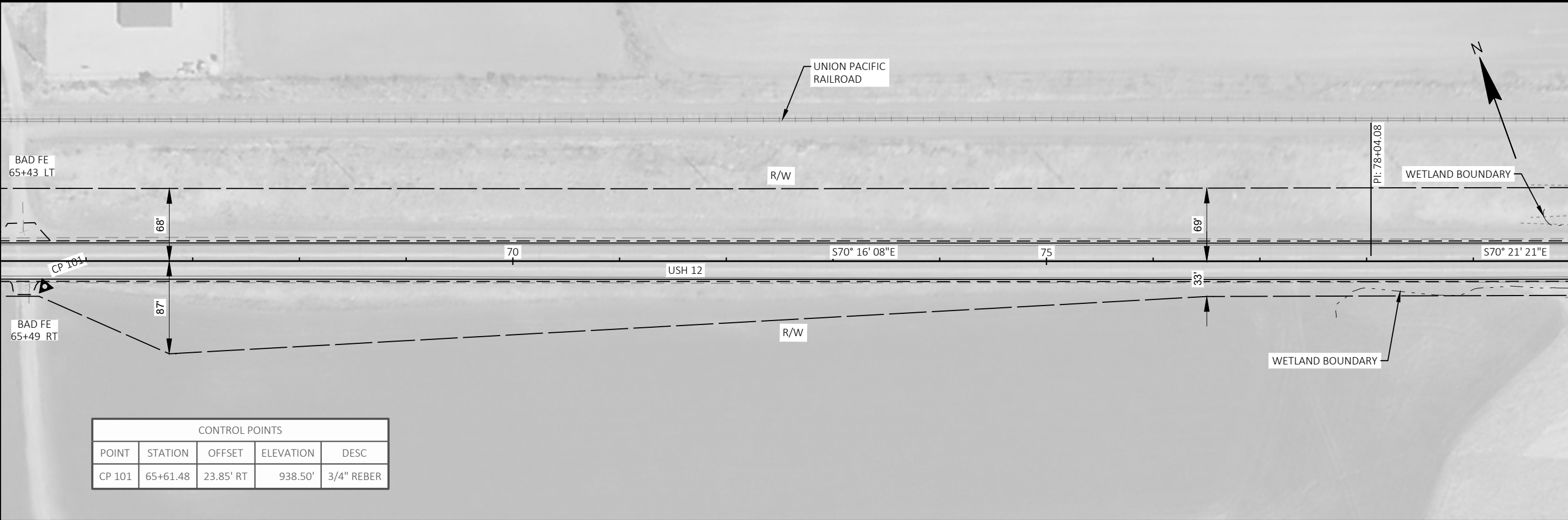
DITCH CLEANING

						SPV.0090.01 SPECIAL (01. DITCH CLEANING) LF
CATEGORY	STATION	TO	STATION	LOCATION		
0010	47+88	-	48+13	RT & LT		50
0010	81+02	-	81+52	RT		50
0010	81+22	-	81+32	LT		10
0010	100+28	-	100+58	LT		30
0010	100+50	-	100+80	RT		30
0010	107+59	-	107+89	LT		30
0010	141+93	-	142+18	RT		25
0010	143+00	-	143+25	RT		25
0010	159+86	-	160+11	LT		25
0010	189+36	-	189+61	LT		25
0010	189+21	-	189+46	LT		25
0010	193+88	-	194+20	LT		25
0010	193+95	-	194+05	RT		20
0010	201+76	-	202+01	RT & LT		50
0010	215+86	-	216+11	RT & LT		50
0010	231+86	-	232+11	LT		25
0010	231+93	-	232+03	RT		10
0010	338+63	-	338+88	LT		25
0010	338+70	-	338+80	RT		10
0010	374+02	-	374+32	RT & LT		60
0010	384+86	-	385+11	LT		25
0010	384+93	-	385+03	RT		10
0010	413+39	-	413+64	RT		25
0010	415+10	-	415+35	RT		25
0010	475+60	-	477+57	LT		197
0010	477+24	-	477+57	RT		197
0010	531+75	-	533+00	LT		125
TOTAL 0010						1,204

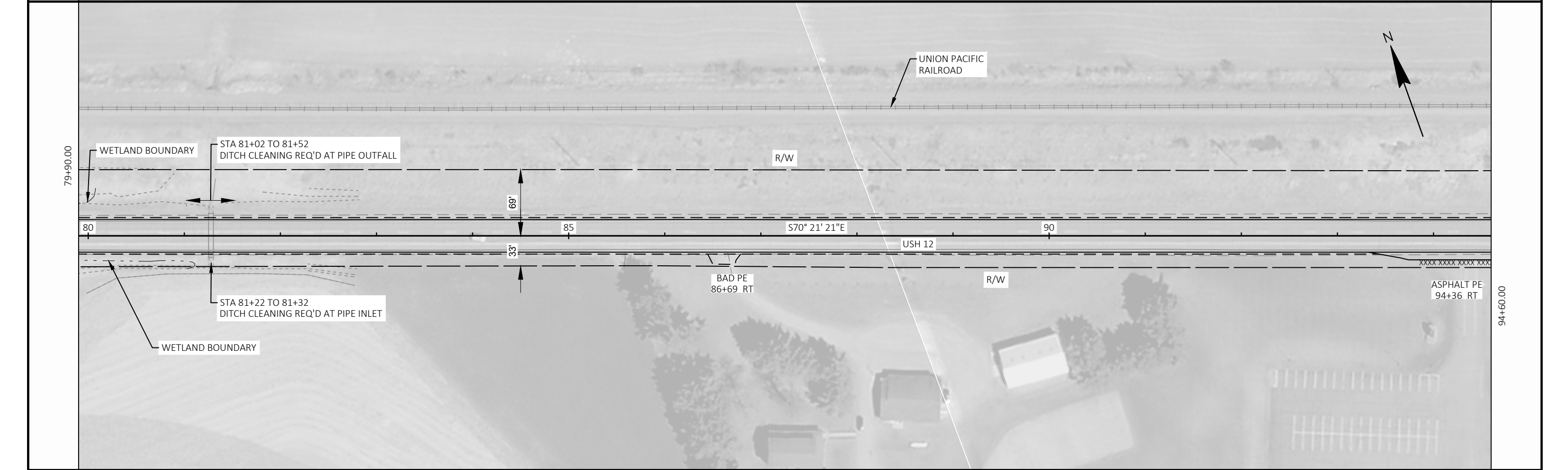
CLEANING CONCRETE BOX CULVERTS AND PIPE ARCHES

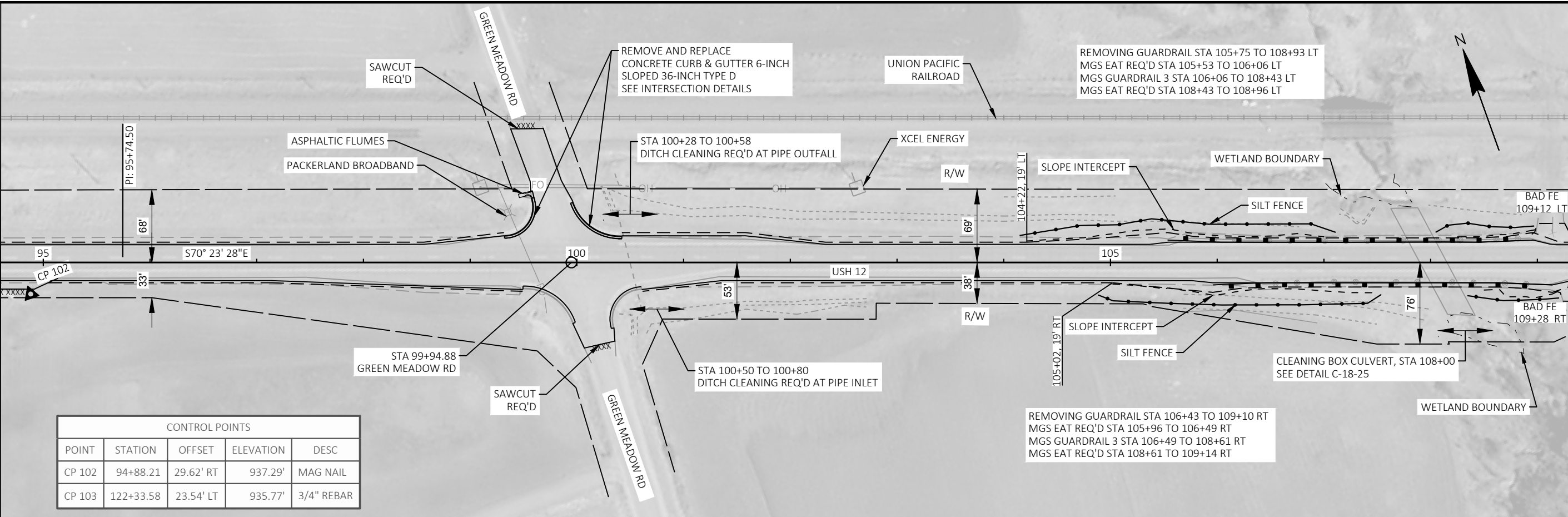
		SPV.0060.01 SPECIAL (01. CLEANING CONCRETE BOX CULVERT STATION 108+00)	SPV.0060.02 SPECIAL (02. CLEANING CONCRETE BOX CULVERT STATION 263+45)	SPV.0060.03 SPECIAL (03. CLEANING CONCRETE BOX CULVERT STATION 293+20)	SPV.0060.04 SPECIAL (04. CLEANING CONCRETE BOX CULVERT STATION 322+66)	SPV.0060.05 SPECIAL (05. CLEANING CSPA STATION 462+72)	SPV.0060.06 SPECIAL (06. CLEANING CSPA STATION 526+87)	SPV.0060.07 SPECIAL (07. CLEANING CSPA STATION 593+24)
CATEGORY	LOCATION	EACH	EACH	EACH	EACH	EACH	EACH	EACH
0010	USH 12	1	1	1	1	1	1	1
TOTAL 0010		1	1	1	1	1	1	1



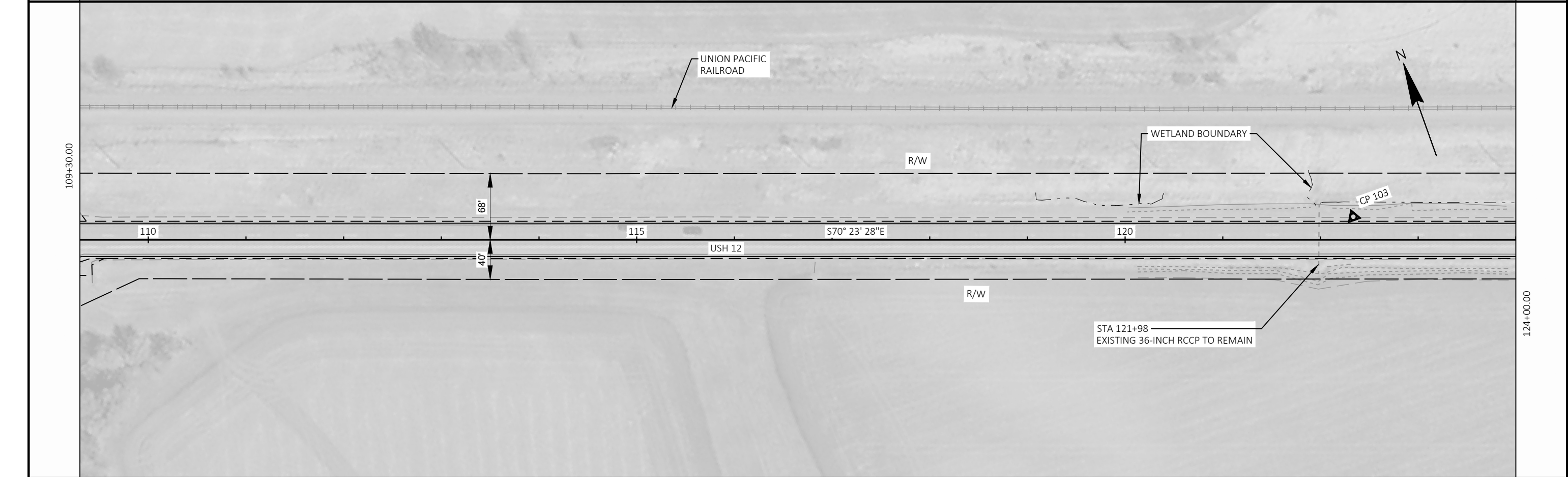


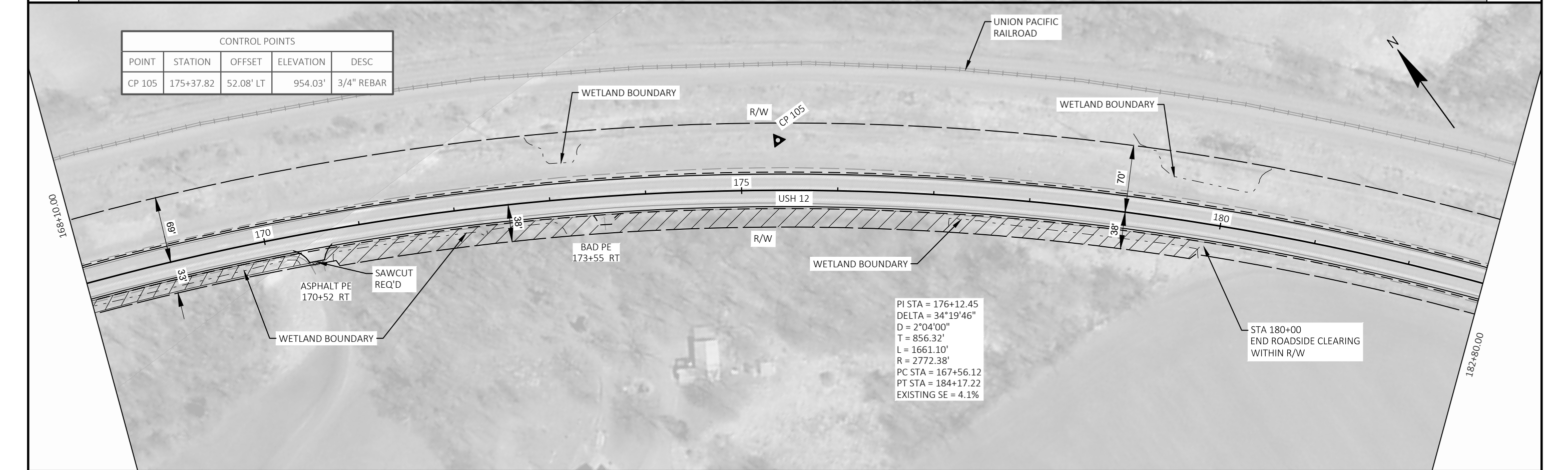
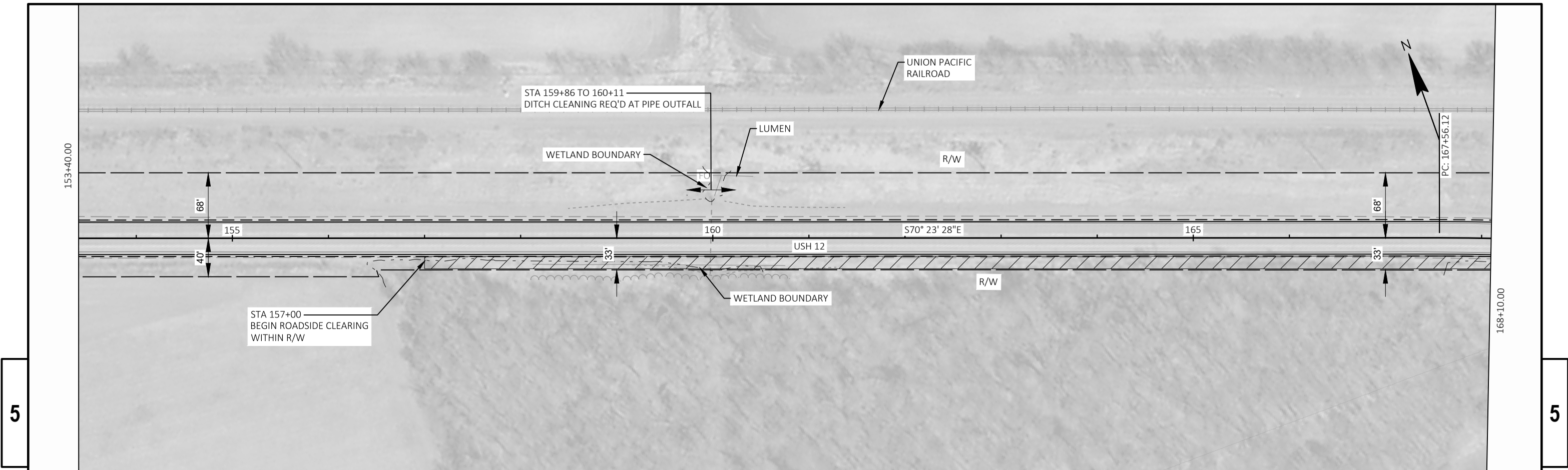
CONTROL POINTS				
POINT	STATION	OFFSET	ELEVATION	DESC
CP 101	65+61.48	23.85' RT	938.50'	3/4\" REBER

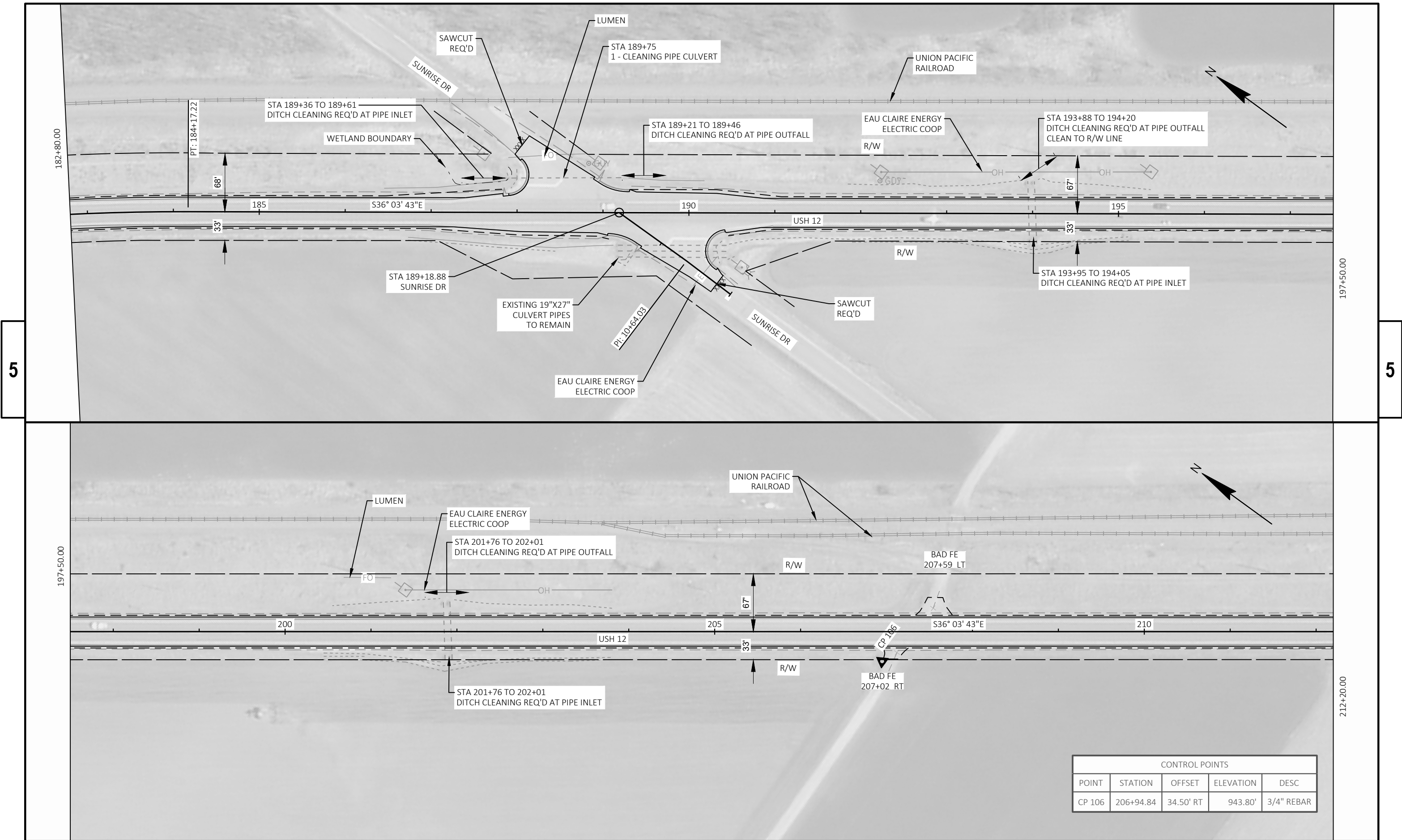


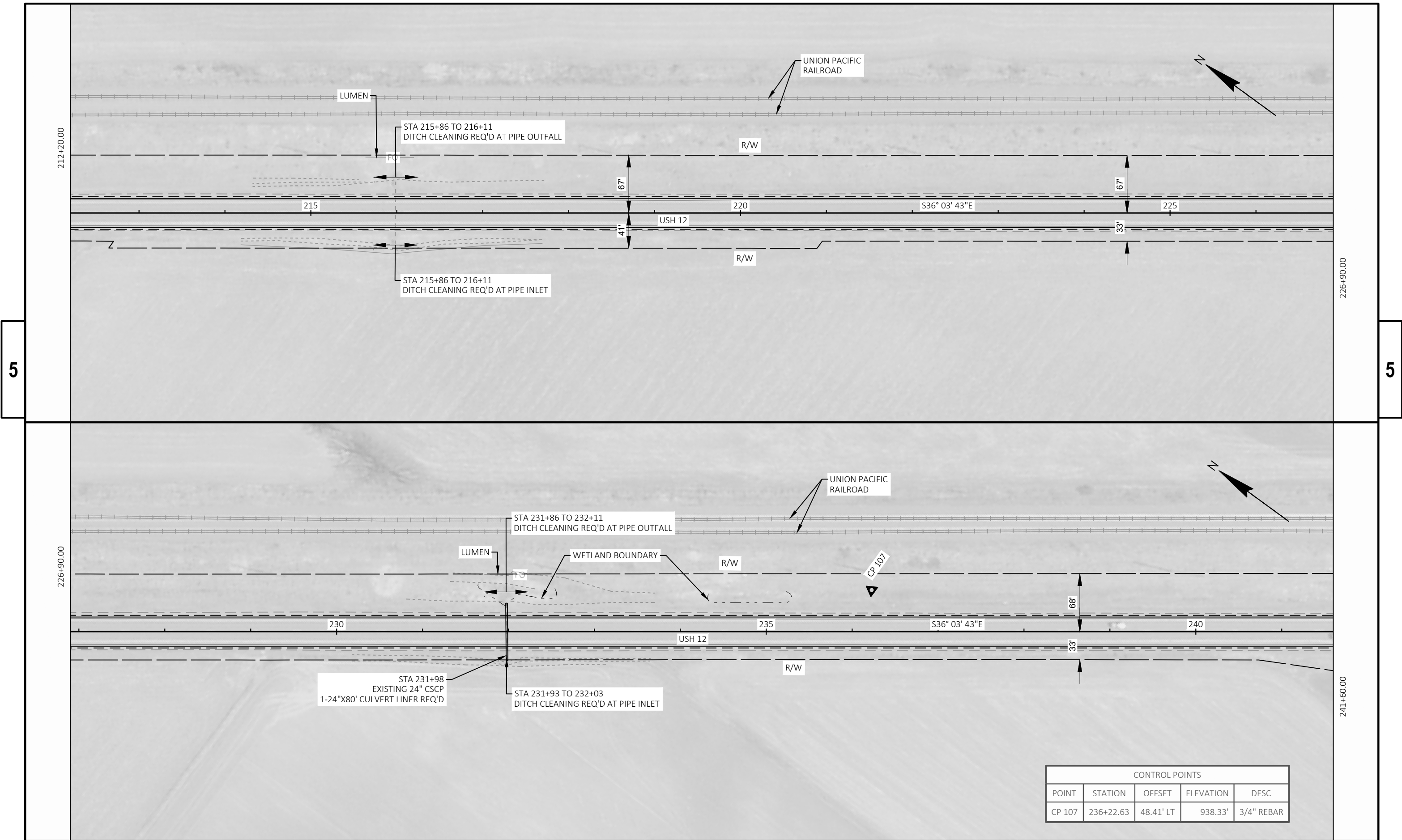


CONTROL POINTS				
POINT	STATION	OFFSET	ELEVATION	DESC
CP 102	94+88.21	29.62' RT	937.29'	MAG NAIL
CP 103	122+33.58	23.54' LT	935.77'	3/4" REBAR



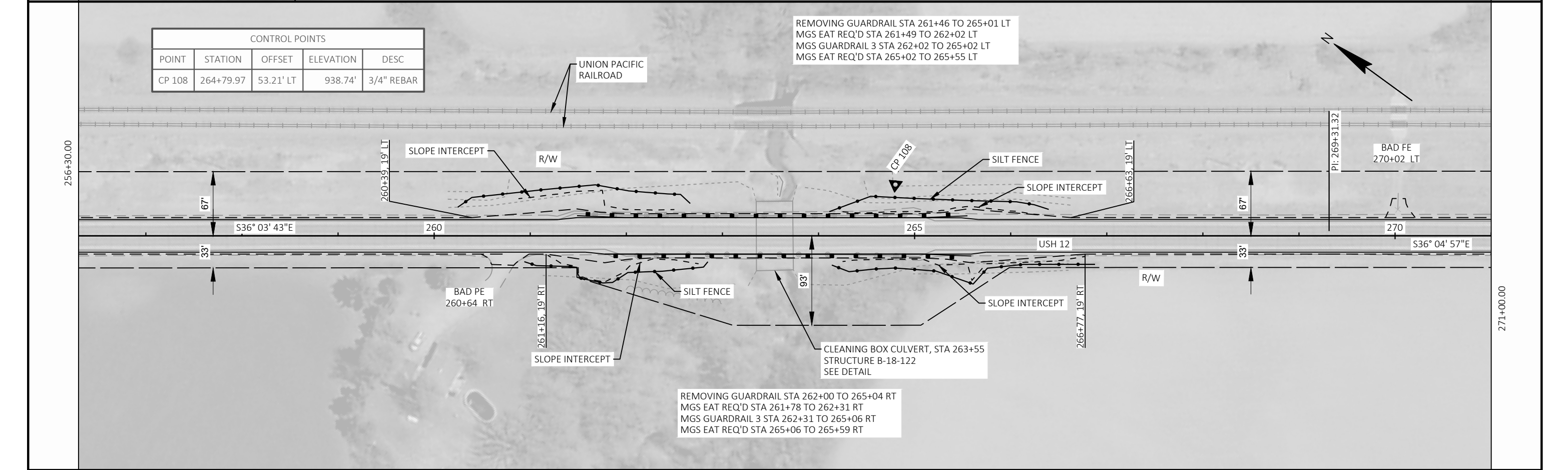
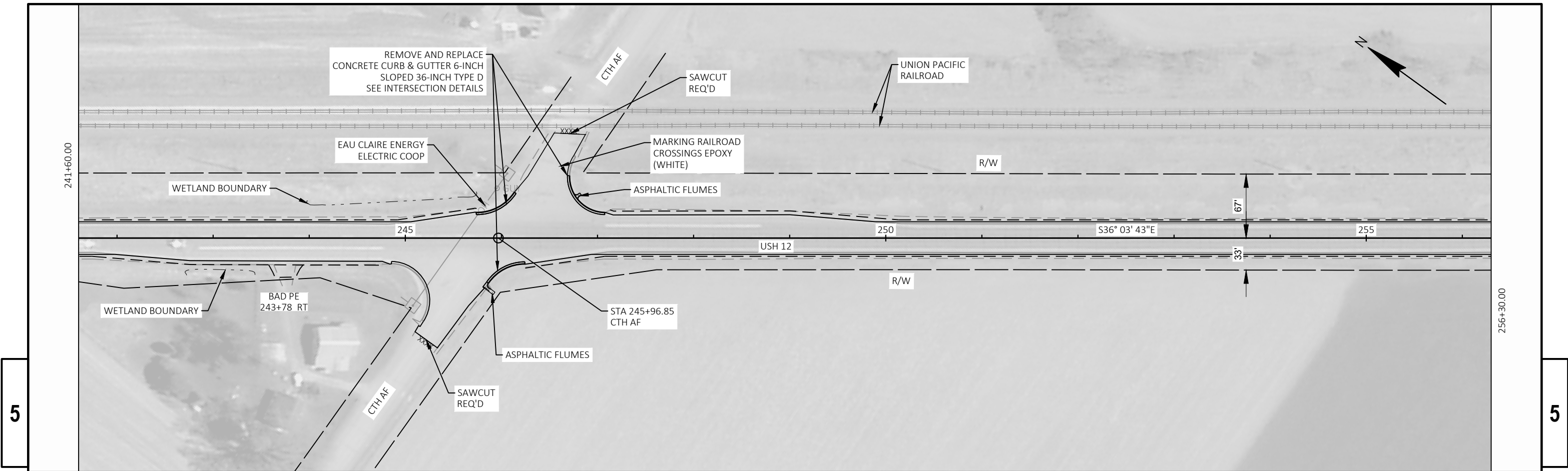


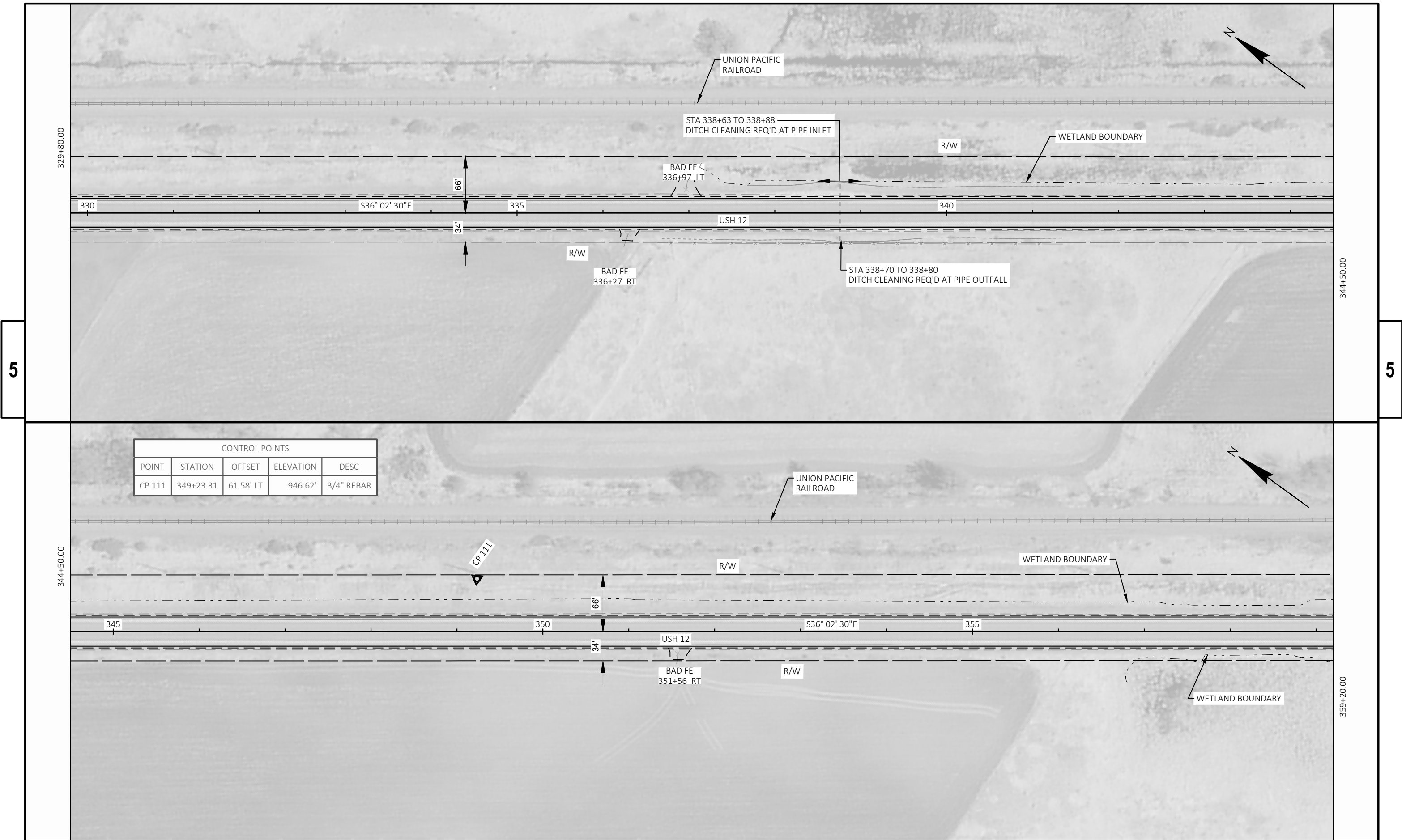


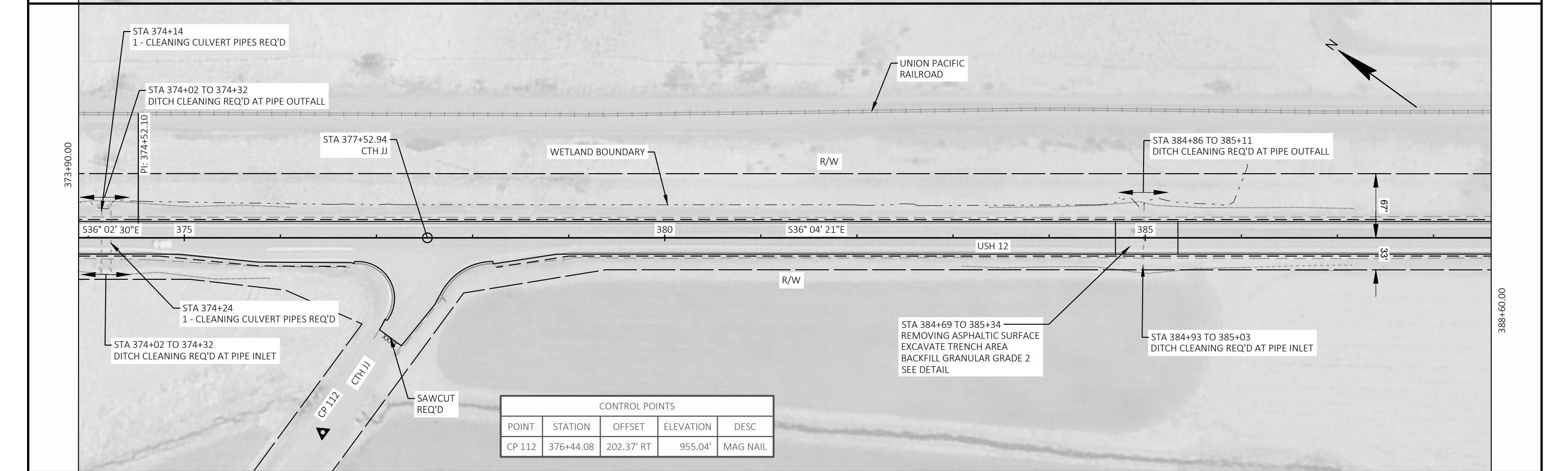
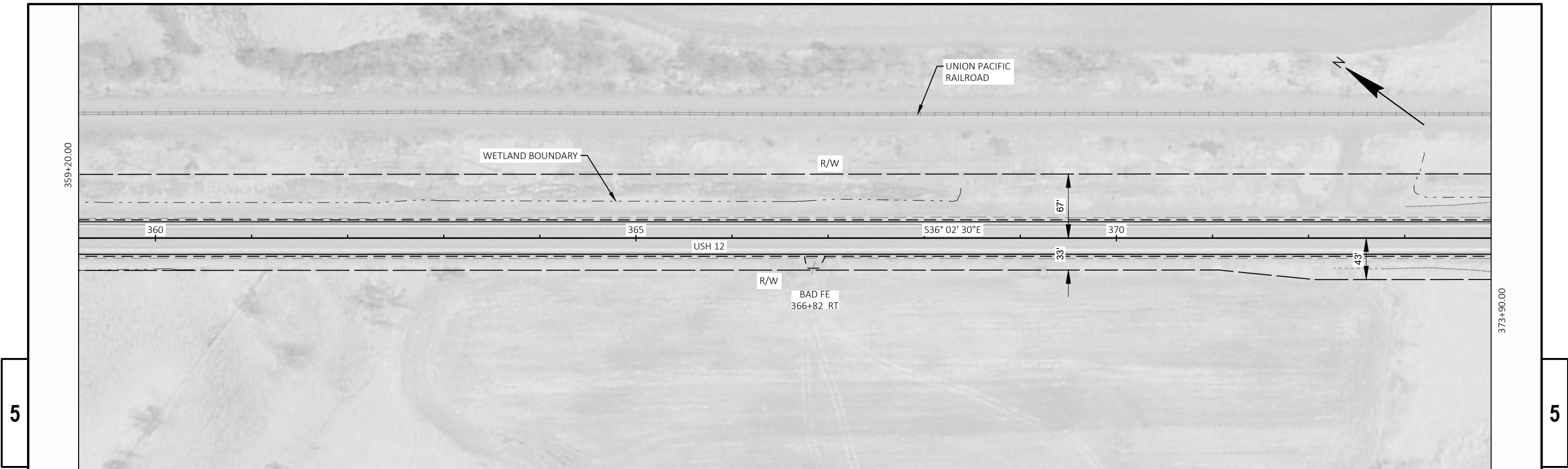


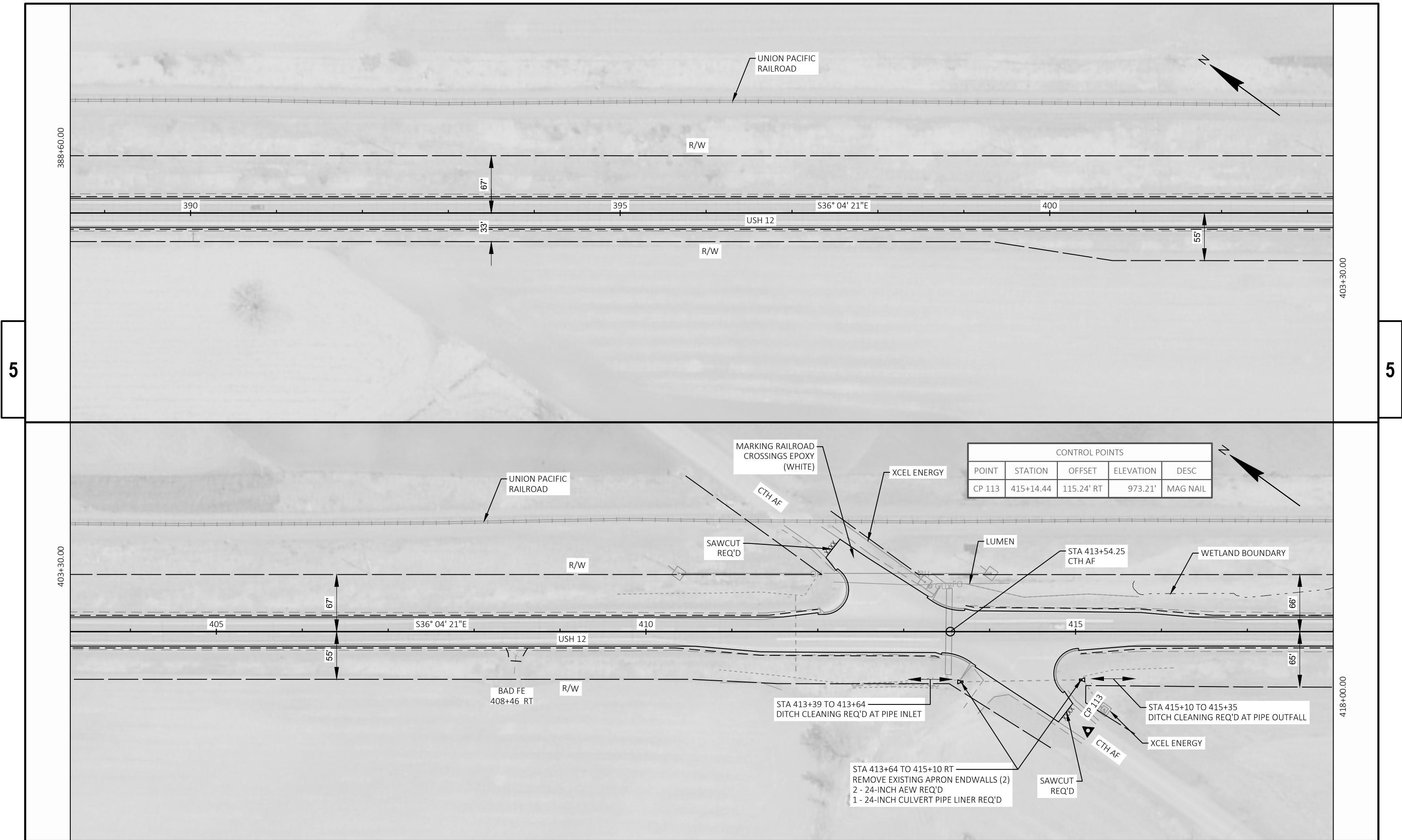
5

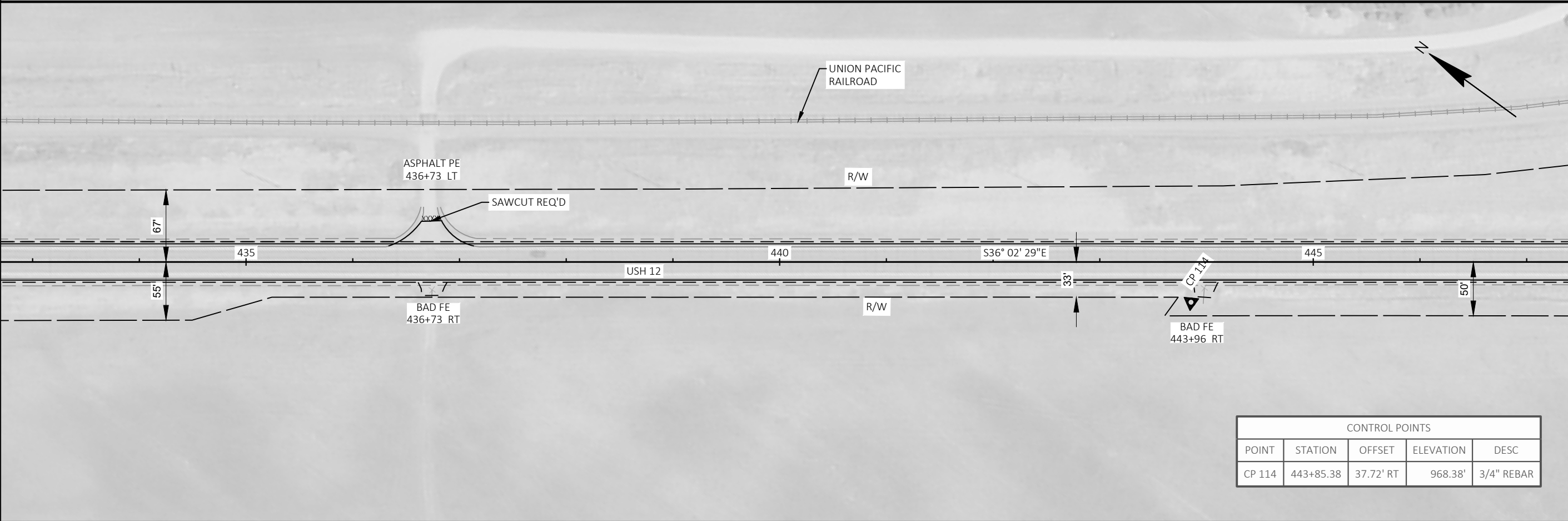
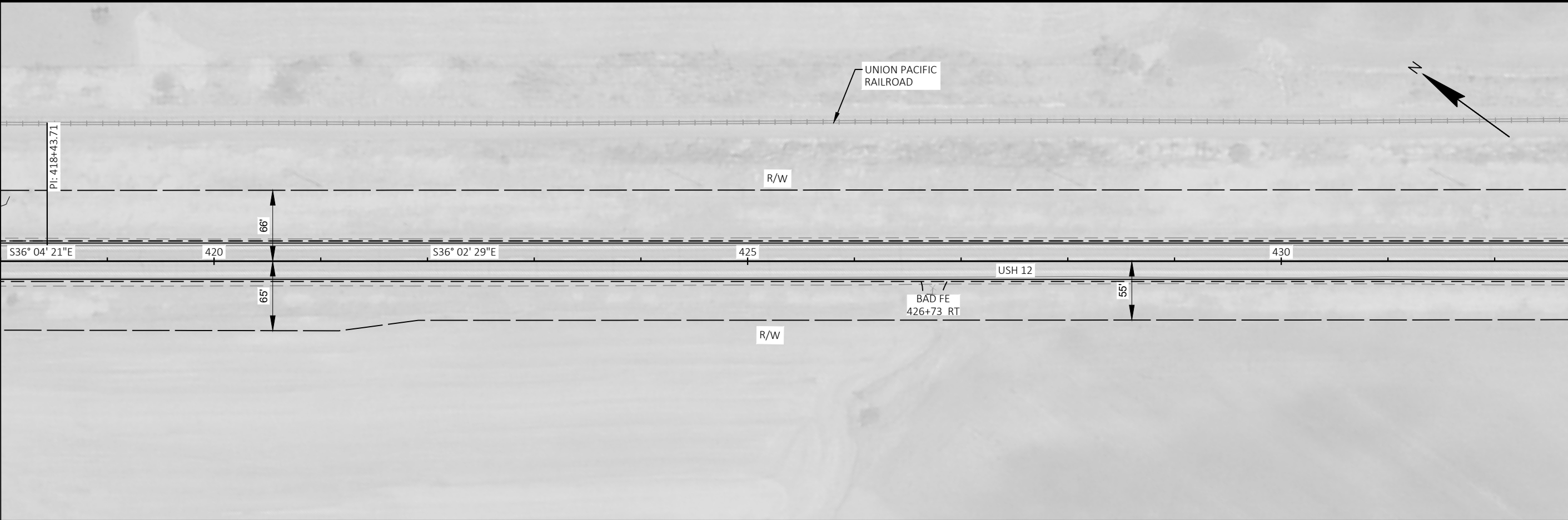
5



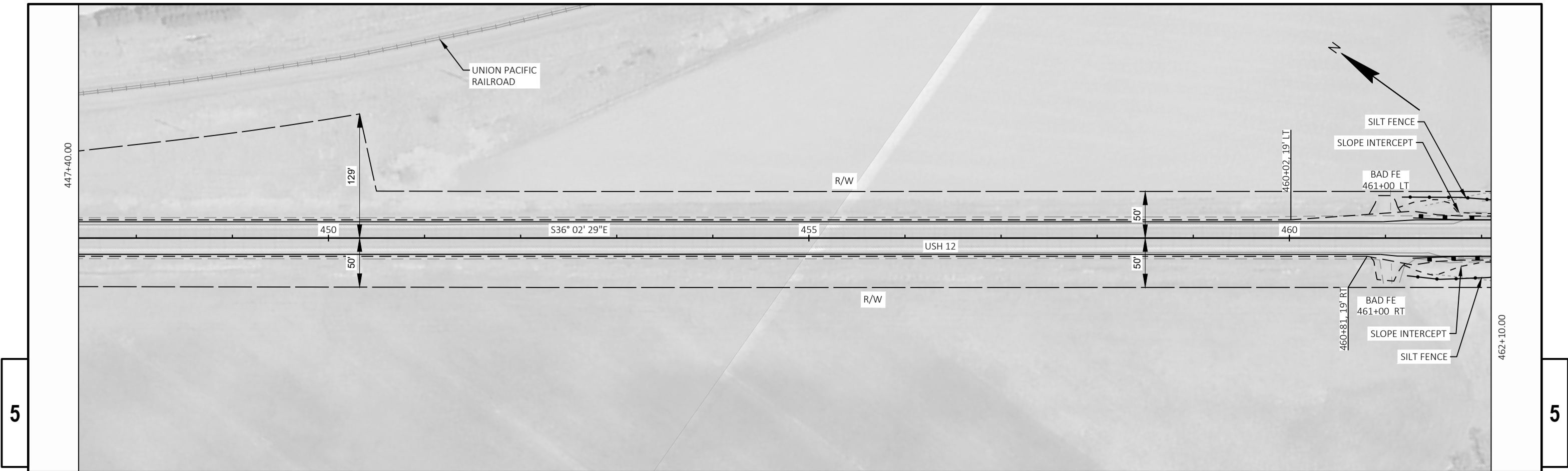


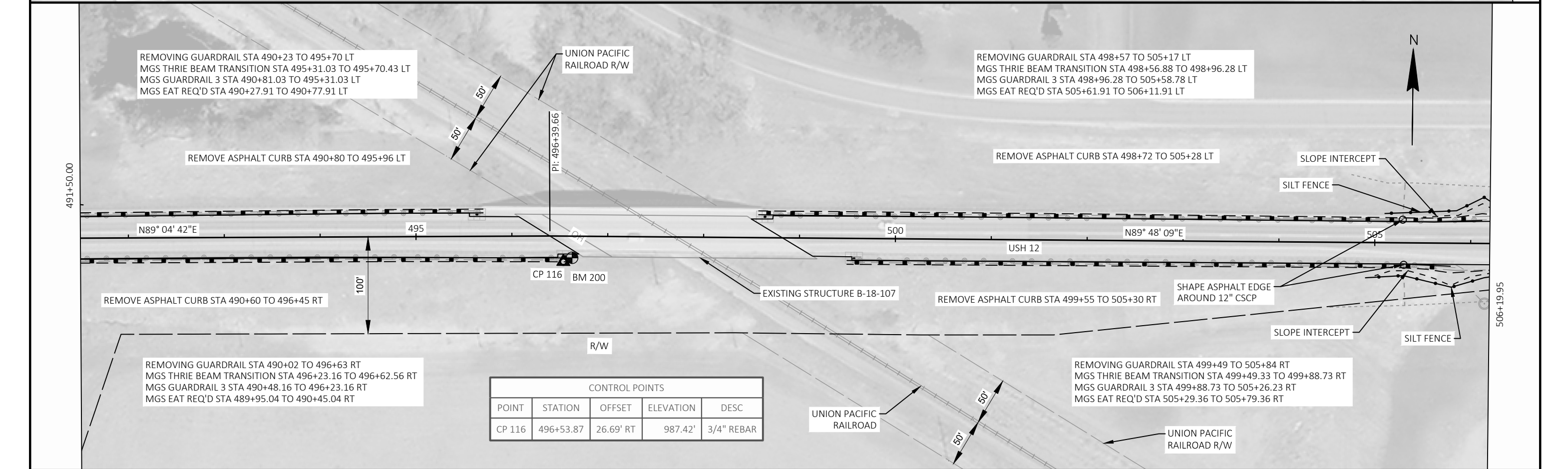
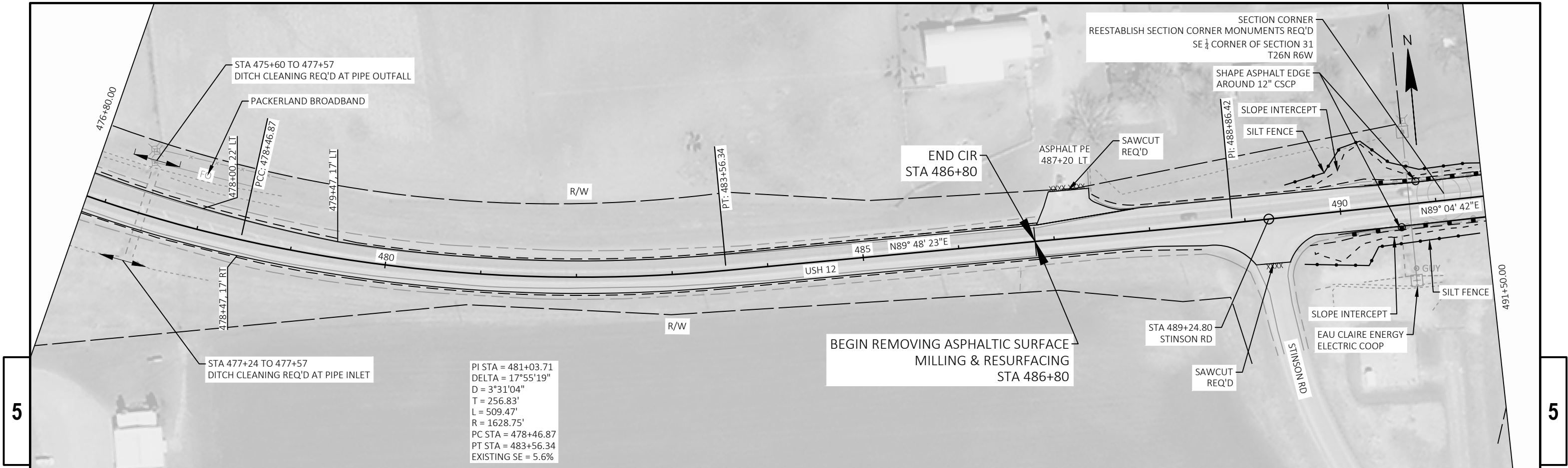






CONTROL POINTS				
POINT	STATION	OFFSET	ELEVATION	DESC
CP 114	443+85.38	37.72' RT	968.38'	3/4" REBAR





CONTROL POINTS				
POINT	STATION	OFFSET	ELEVATION	DESC
CP 116	496+53.87	26.69' RT	987.42'	3/4\"

PROJECT NO: 7080-03-75

HWY: USH 12

COUNTY: EAU CLAIRE

PLAN SHEETS - USH 12

SHEET

62

E

FILE NAME : C:\OD\CORRE, INC\PROJECTS - DOCUMENTS\WI - NW REGION\7080-03-05_EAU CLAIRE CO_USH 12\500_CADD\501_C3D_2018\70800305\SHEETS\PLAN\050201-PN.DWG
LAYOUT NAME - 16

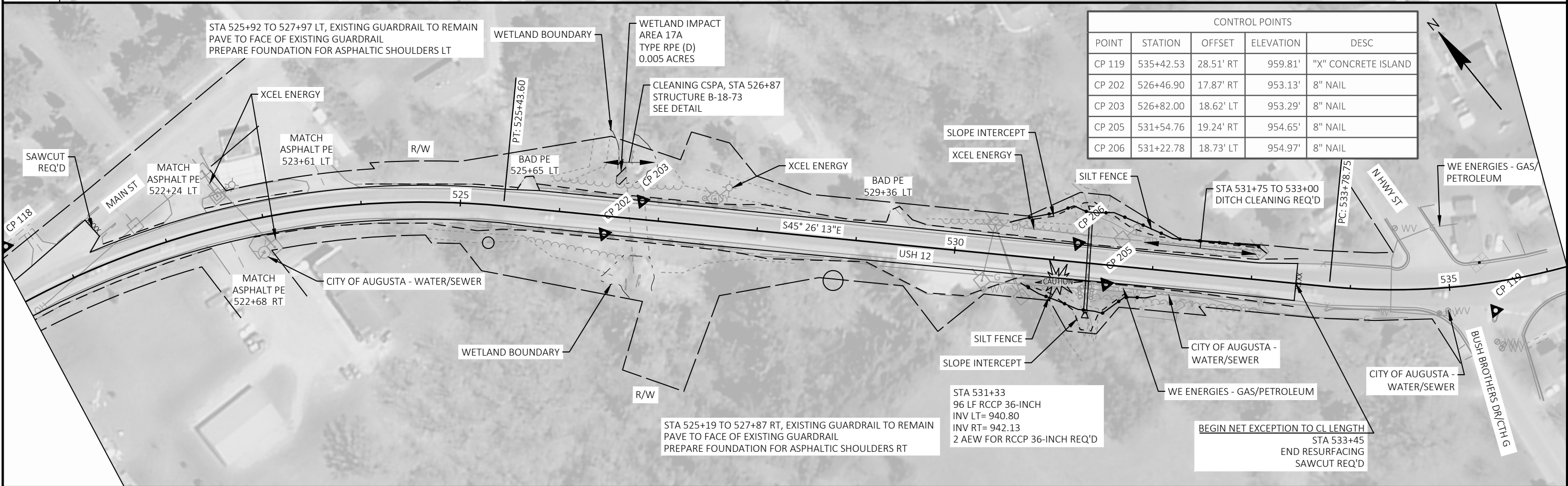
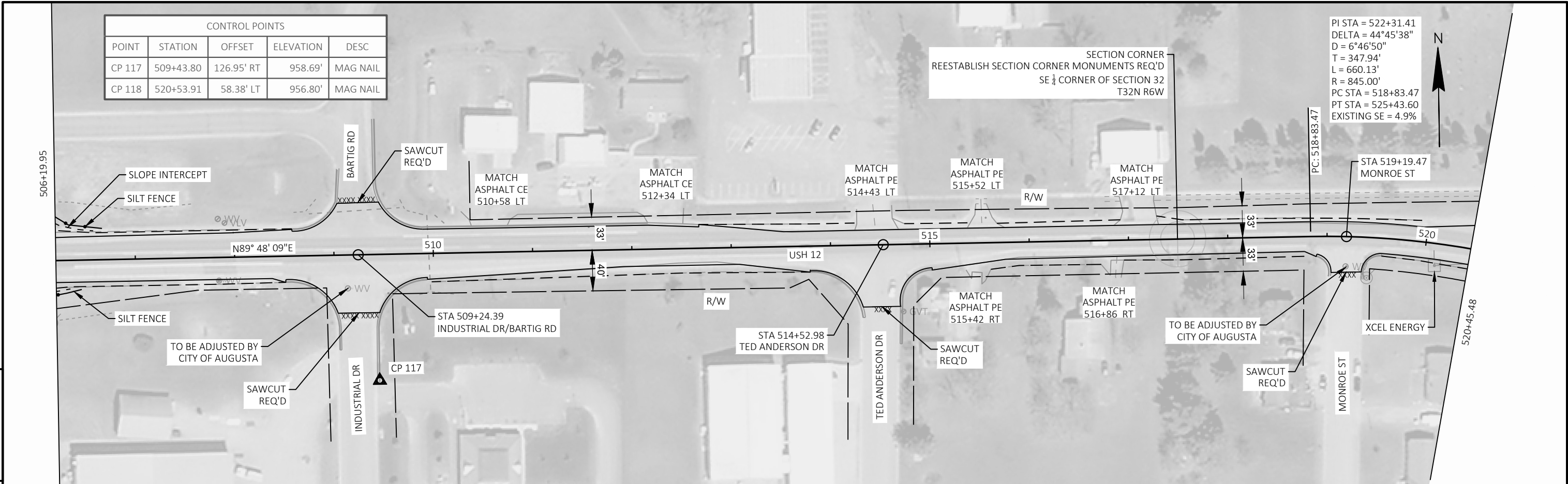
PLOT DATE : 8/30/2021 5:13 PM

PLOT BY : NICHOLAS WATKES

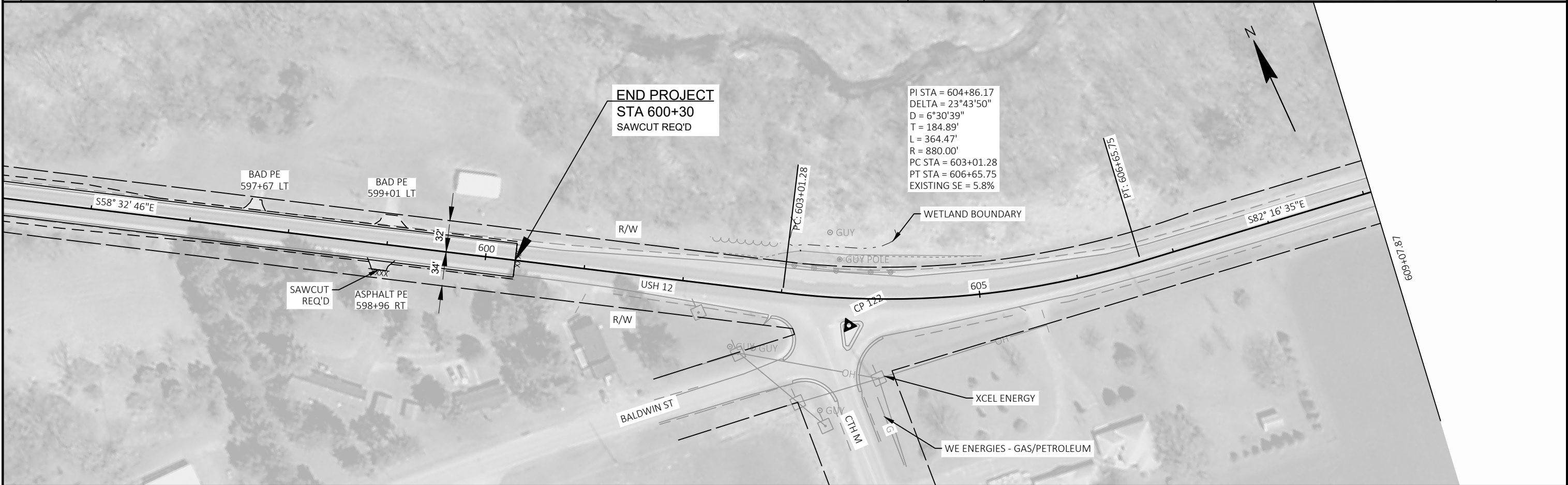
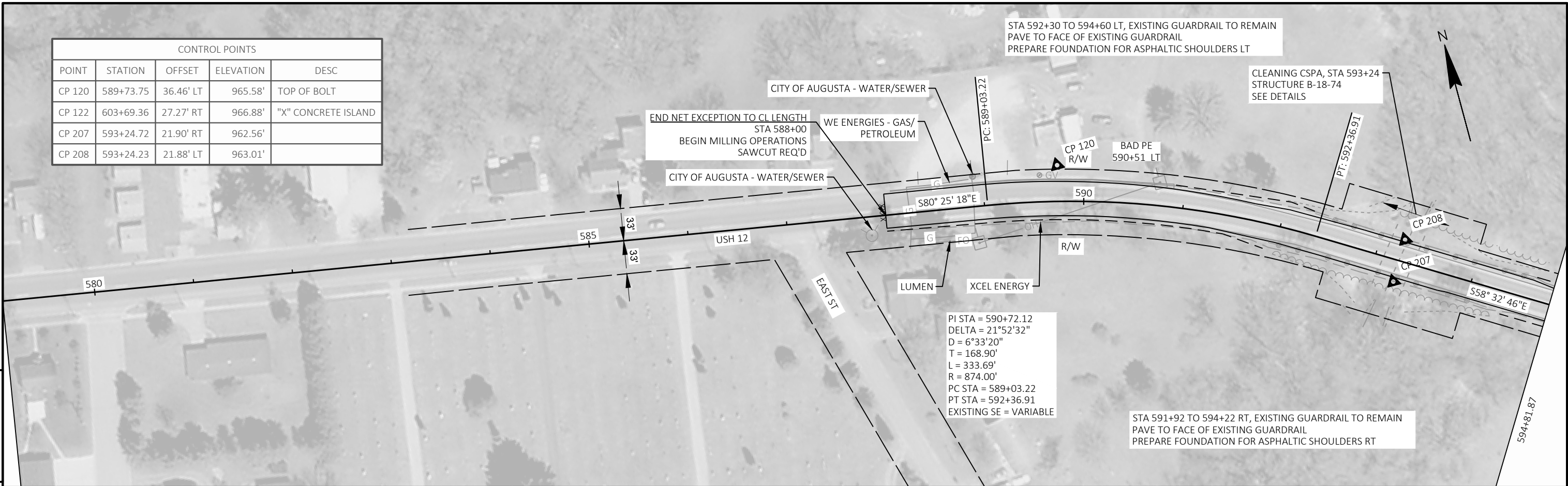
PLOT NAME :

PLOT SCALE : 1 IN:100 FT

WISDOT/CADD SHEET 44

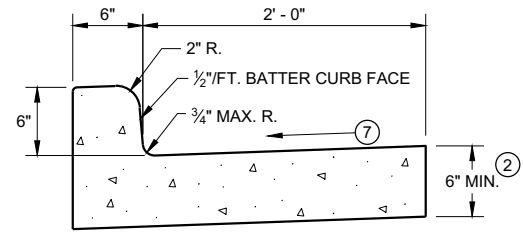


CONTROL POINTS				
POINT	STATION	OFFSET	ELEVATION	DESC
CP 120	589+73.75	36.46' LT	965.58'	TOP OF BOLT
CP 122	603+69.36	27.27' RT	966.88'	"X" CONCRETE ISLAND
CP 207	593+24.72	21.90' RT	962.56'	
CP 208	593+24.23	21.88' LT	963.01'	

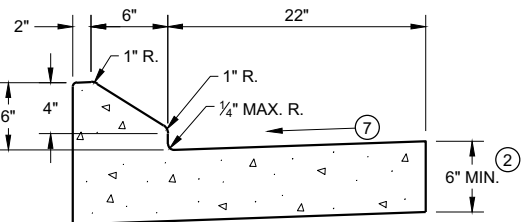


Standard Detail Drawing List

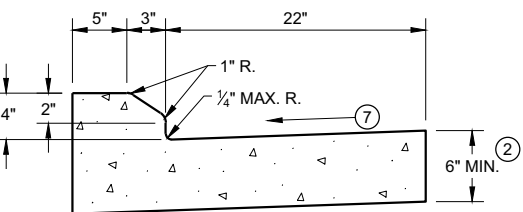
08D01-22A	CONCRETE CURB & GUTTER
08D01-22B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
13A10-02A	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A10-02B	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A10-02C	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A10-02D	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A11-03A	2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING
13A11-03B	2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING
13C19-03	HMA LONGITUDINAL JOINTS
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05E	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05F	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05G	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05I	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05J	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05K	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05L	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C02-08C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C04-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C05-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M.P.H. OR LESS
15C08-20A	LONGITUDINAL MARKING (MAINLINE)
15C08-20B	PAVEMENT MARKING (TURN LANES)
15C08-20C	PAVEMENT MARKING (TURN LANES)
15C09-12A	SIGNING AND PAVEMENT MARKING DETAILS FOR RAILROAD-HIGHWAY GRADE CROSSINGS
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-07	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15C18-05A	MEDIAN ISLAND MARKING
15C19-06A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15C33-04	STOP LINE AND CROSSWALK PAVEMENT MARKING
15D28-04	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D51-01	TRAFFIC CONTROL, MOBILE OPERATIONS ON AN UNDIVIDED ROADWAY
16A01-07	LANDMARK REFERENCE MONUMENTS AND COVERS



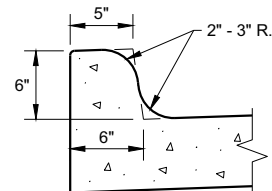
TYPES A^① & D



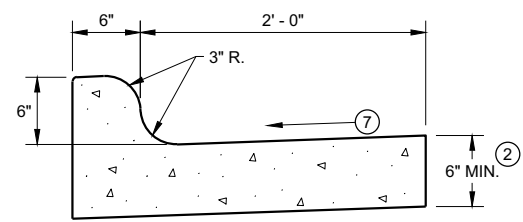
6" SLOPED CURB TYPES G^① & J



4" SLOPED CURB TYPES G^① & J

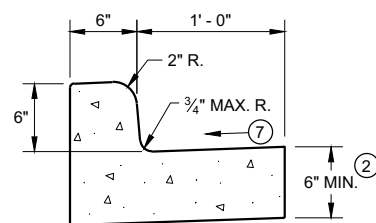


TYPES K^① & L
(OPTIONAL CURB SHAPE)



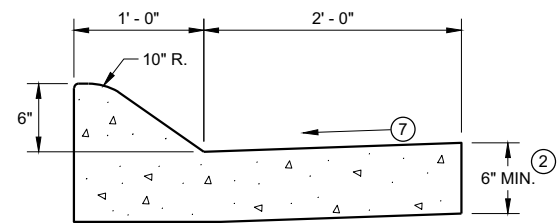
TYPES K^① & L

CONCRETE CURB AND GUTTER 30"

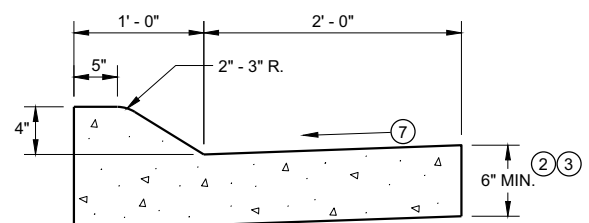


TYPES A^① & D

CONCRETE CURB AND GUTTER 18"

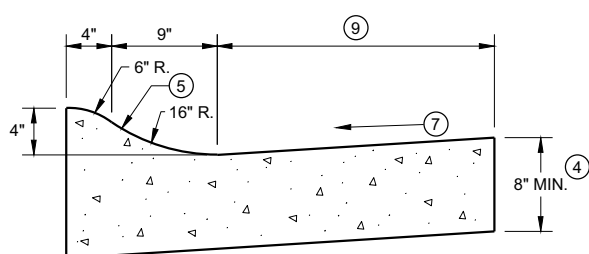


6" SLOPED CURB TYPES A^① & D



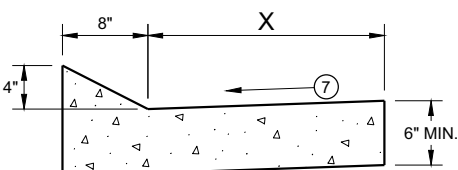
4" SLOPED CURB TYPES A^① & D

CONCRETE CURB AND GUTTER 36"



4" SLOPED CURB TYPES R^① & T

TBT & TBTT	X
30"	22"
36"	28"

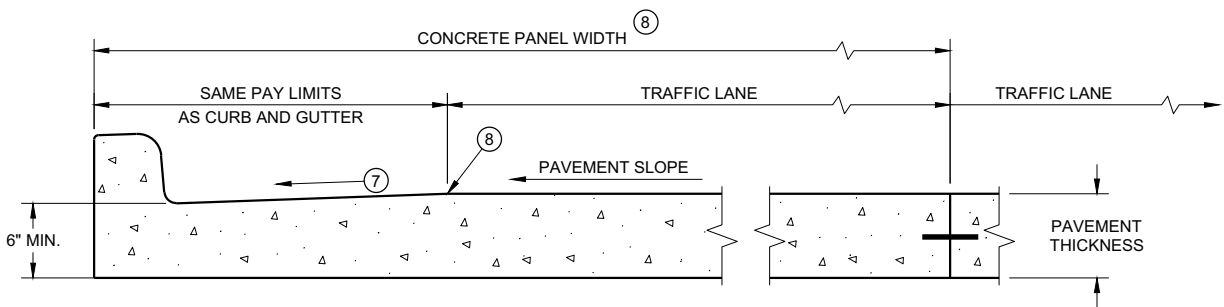


TYPES TBT & TBTT^①

CONCRETE CURB AND GUTTER

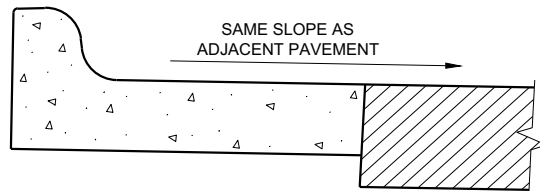
PAVEMENT THICKNESS
AND MAXIMUM CONCRETE
PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'



PARTIAL SECTION OF PAVEMENT *
WITH INTEGRAL CURB AND GUTTER

* BIKE LANE IS NOT SHOWN



REVERSE SLOPE GUTTER^⑥
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

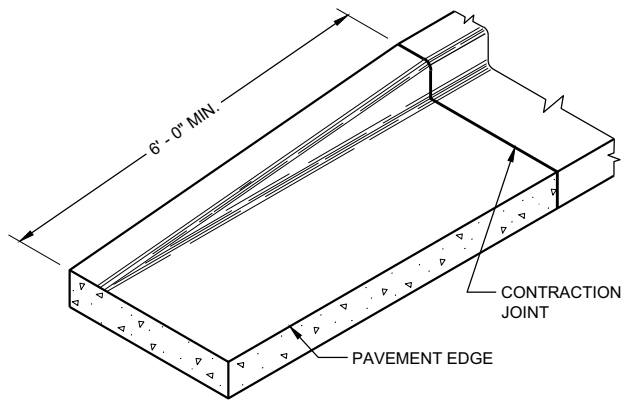
INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

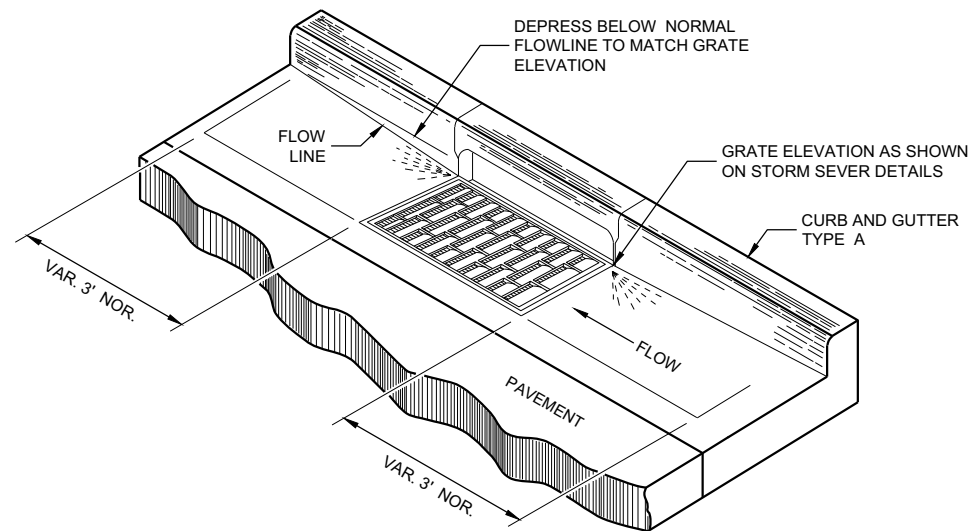
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ UNLESS OTHERWISE NOTED, FOR STAKING PURPOSES THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.
- ⑨ CONCRETE CURB AND GUTTER 4-INCH SLOPED 30-INCH TYPE "R" AND "T" = 17 INCHES
CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE "R" AND "T" = 23 INCHES

CONCRETE CURB AND GUTTER

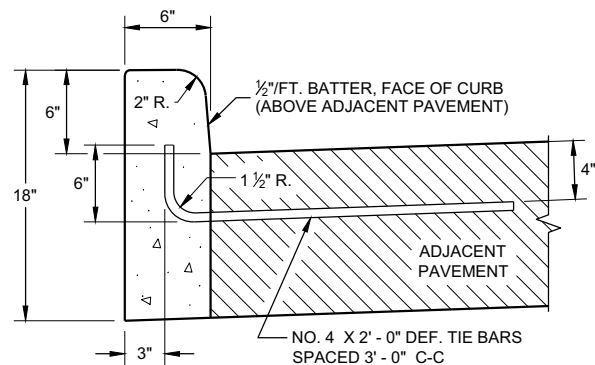
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



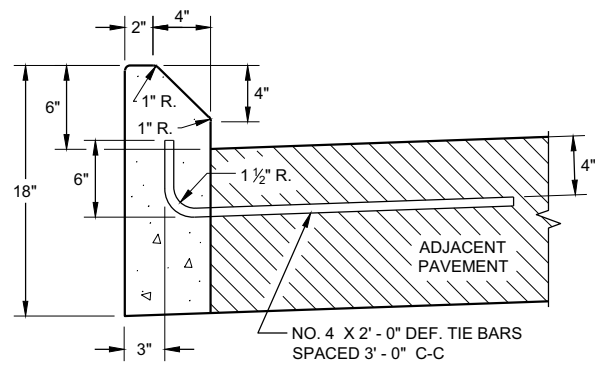
END SECTION CURB AND GUTTER



DETAIL OF CURB AND GUTTER AT INLETS
(TYPICAL H INLET COVER SHOWN)

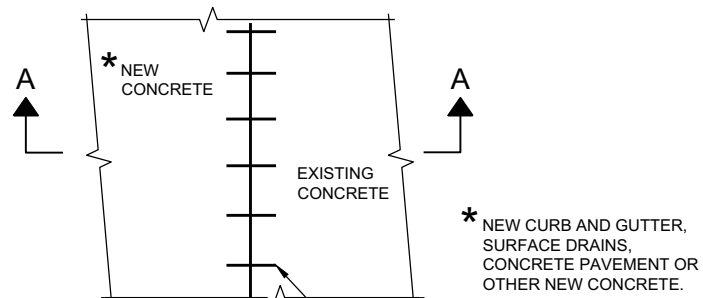


TYPES A^① & D

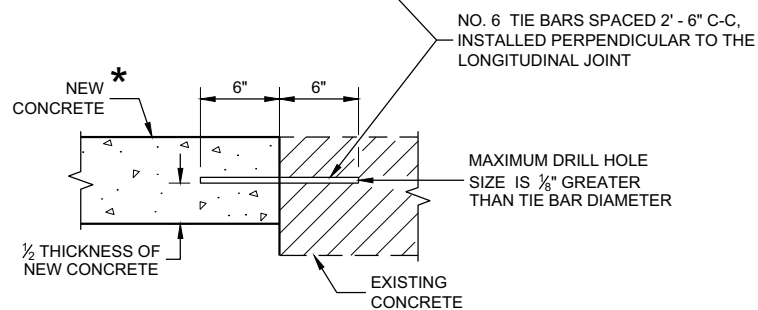


TYPES G^① & J

CONCRETE CURB



PLAN VIEW



SECTION A - A

TIE BARS DRILLED
INTO EXISTING PAVEMENT

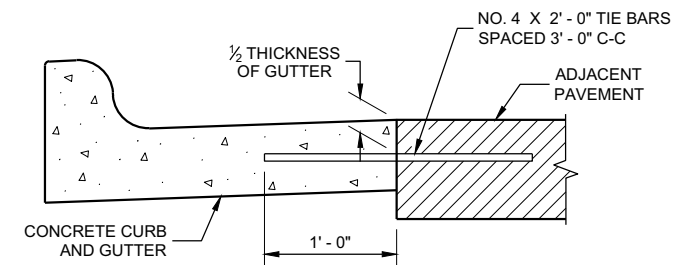
GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

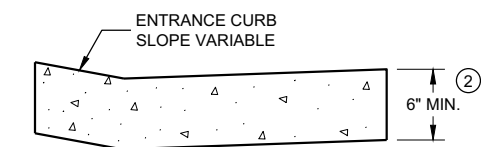
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑨ REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.



TYPICAL TIE BAR LOCATION^①



DRIVEWAY ENTRANCE CURB^⑨
(WHEN DIRECTED BY THE ENGINEER)

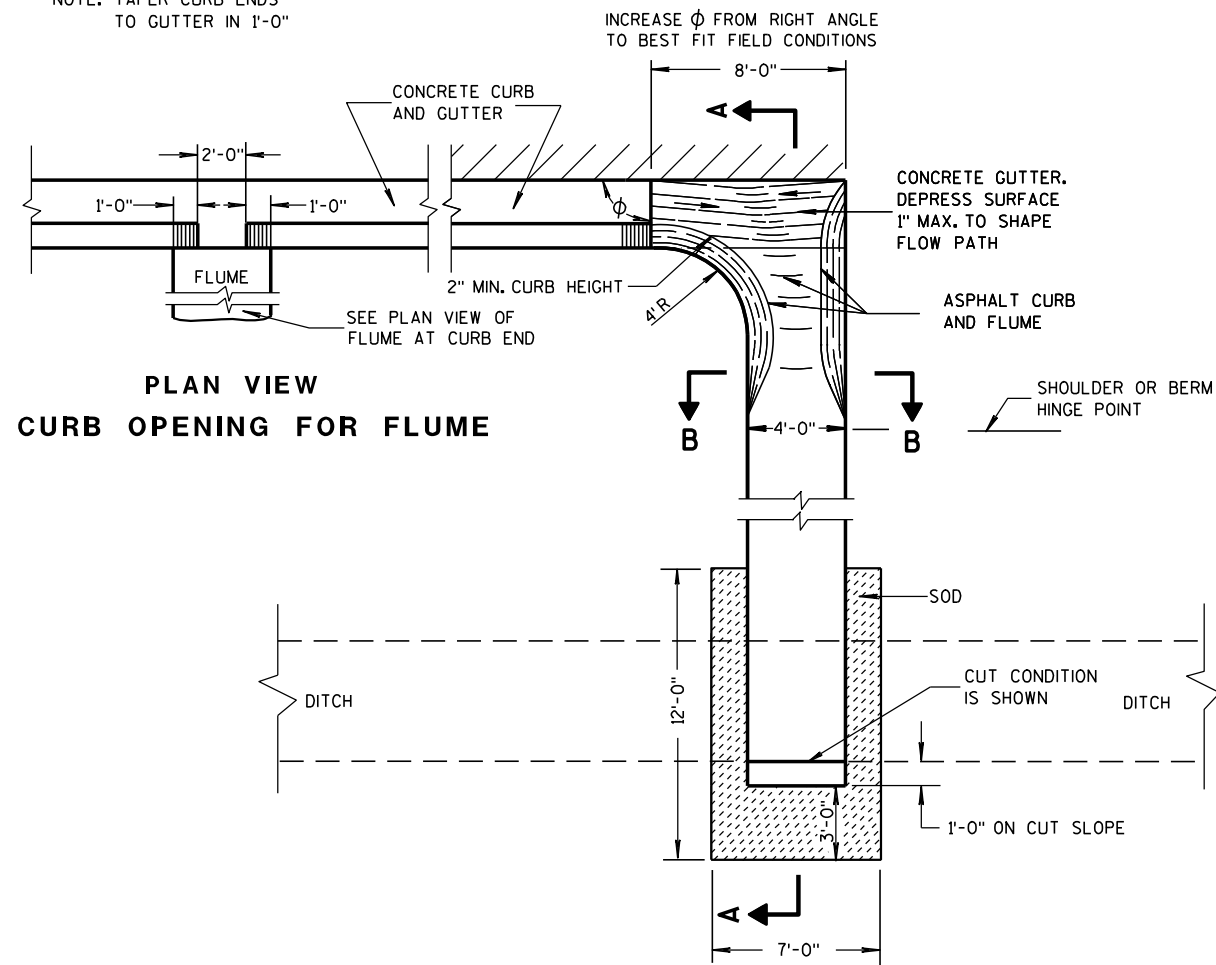
CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

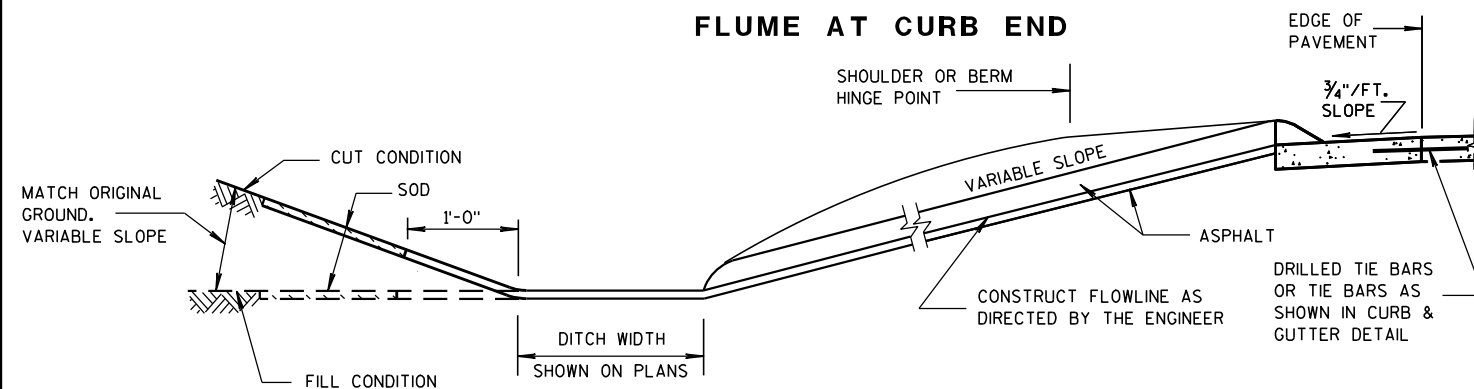
APPROVED
February 2021
DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT ENGINEER 67
FHWA

ASPHALTIC FLUME

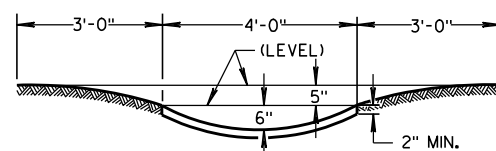
NOTE: TAPER CURB ENDS
TO GUTTER IN 1'-0"



PLAN VIEW FLUME AT CURB END



SECTION A-A



SECTION B-B

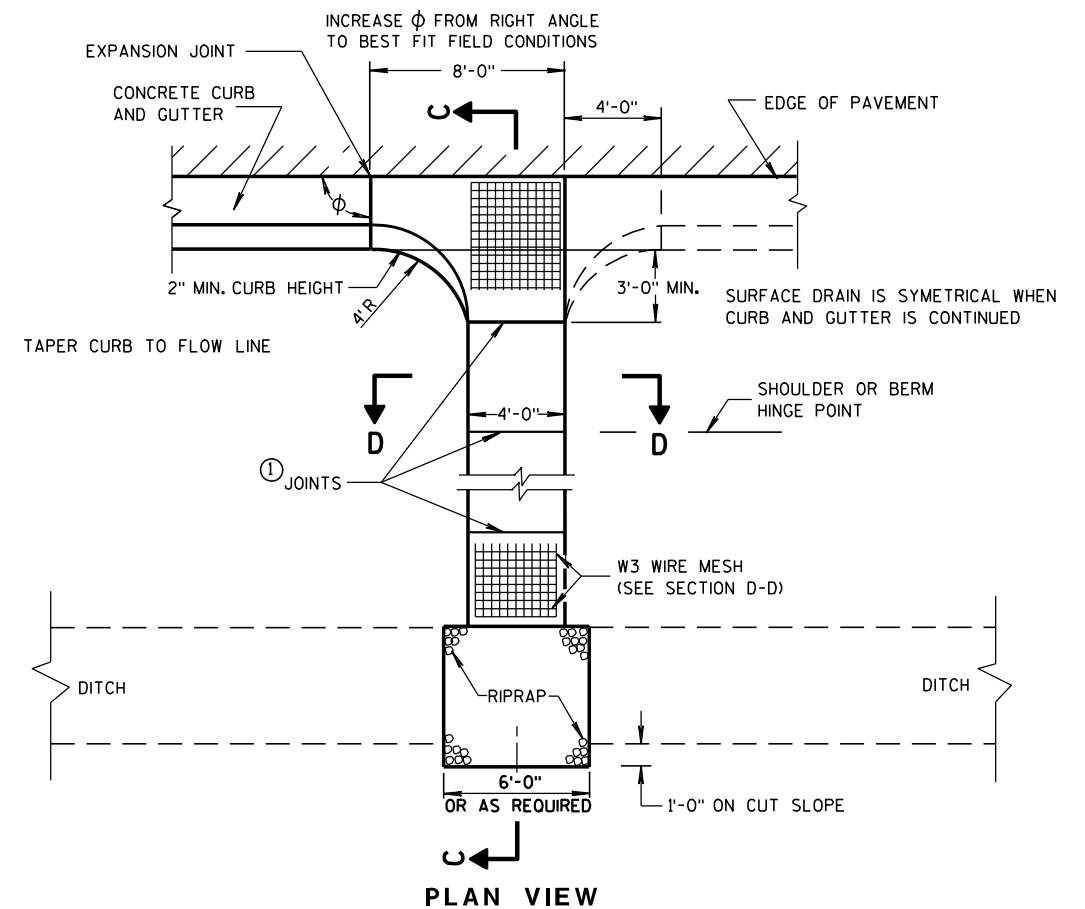
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

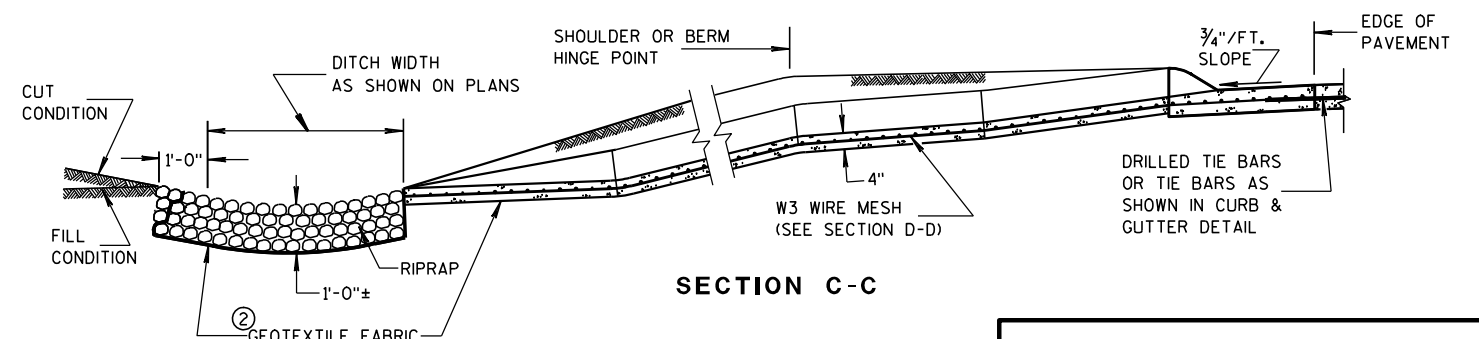
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE 1/8" TO 1/4" INCH WIDE BY 1 1/2" INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

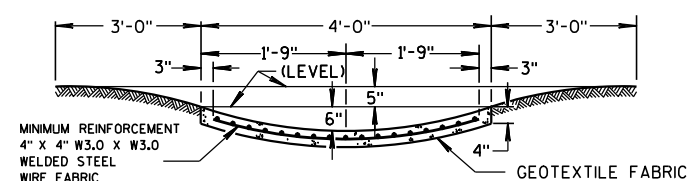
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



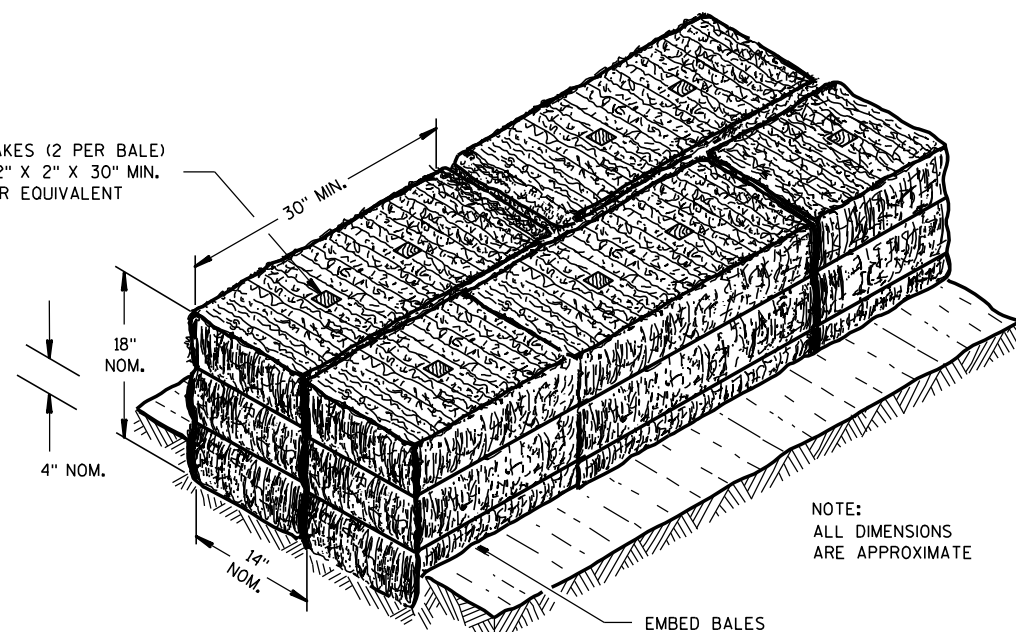
SECTION D-D

CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
9-4-08 /S/ Jerry H. Zapp
DATE ROADWAY STANDARDS 68 MENT
FHWA ENGINEER

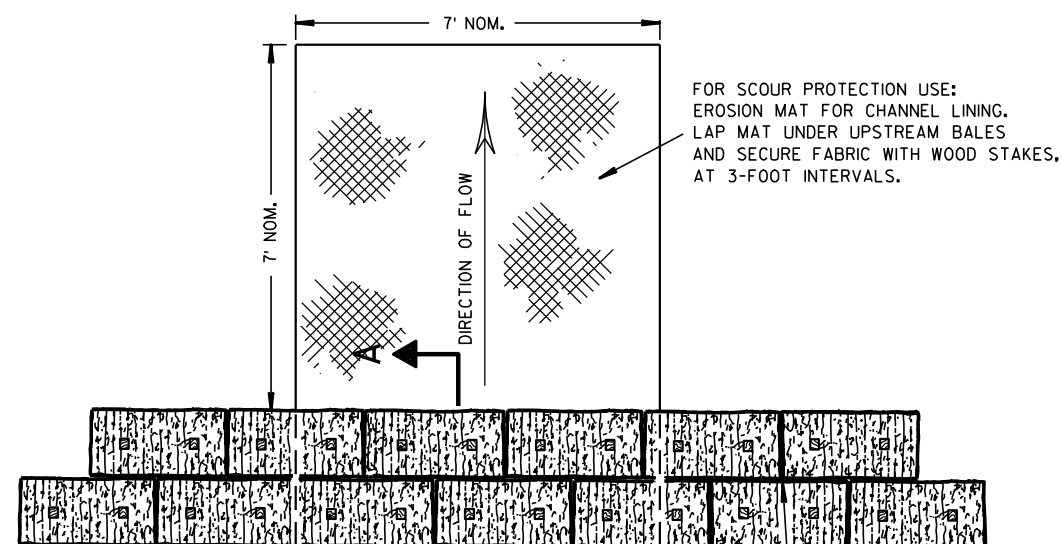
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

EMBED BALES

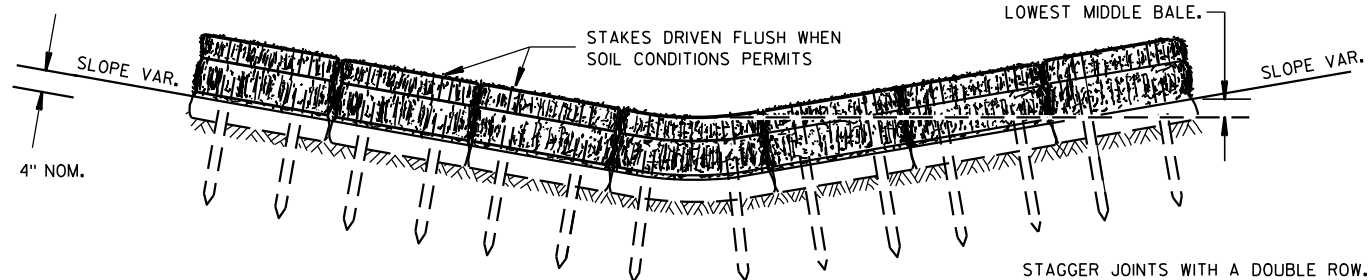
SECTION A-A



PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



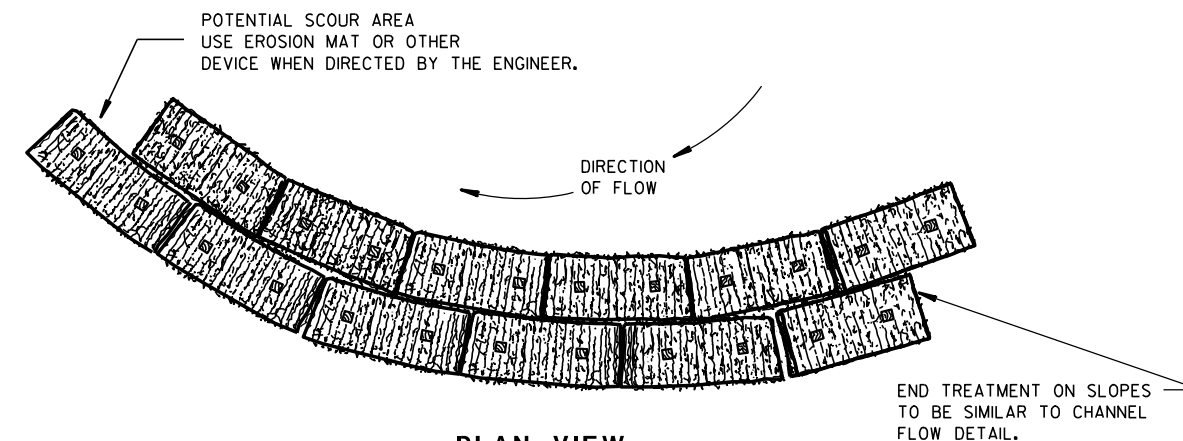
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

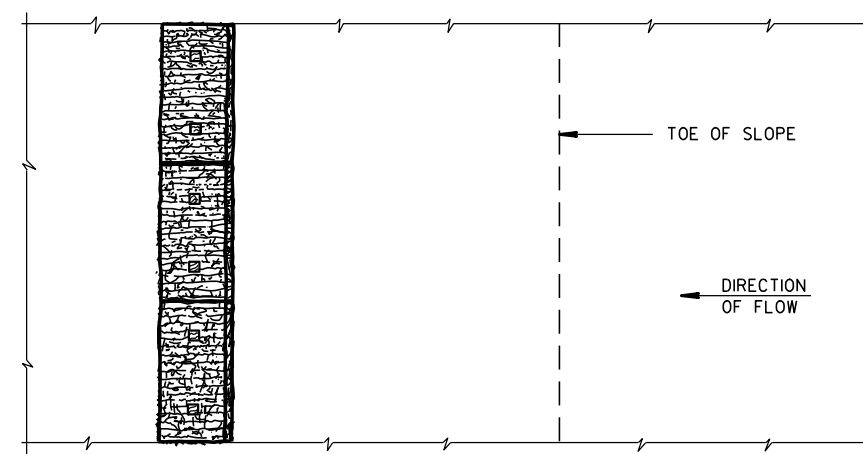
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

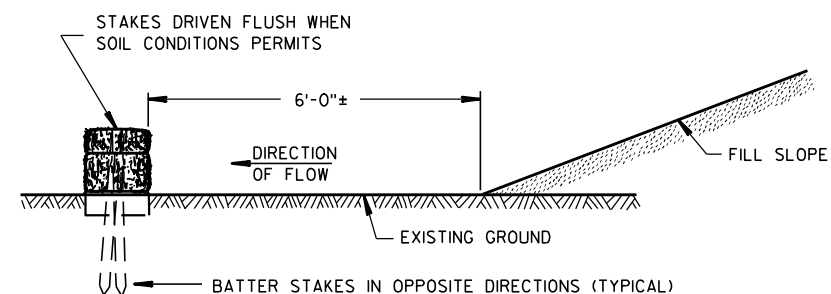


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

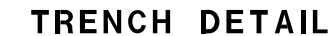
6/04/02
DATE

/S/ Beth Conn
CHIEF ROADWAY DEVELOPER 69

FWHA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE

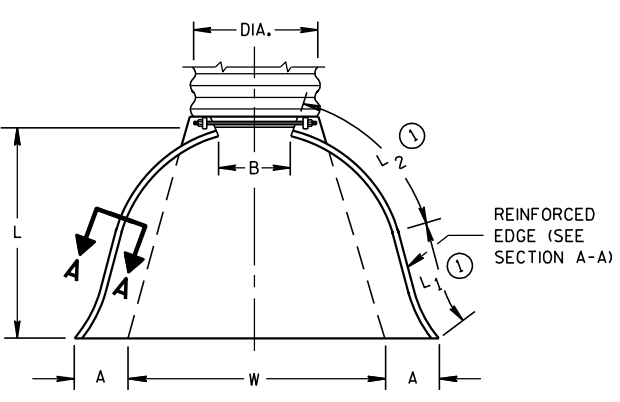
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05
DATE _____ /S/ Beth Cannata _____
CHIEF ROADWAY DEVELOPMENT DIVISION

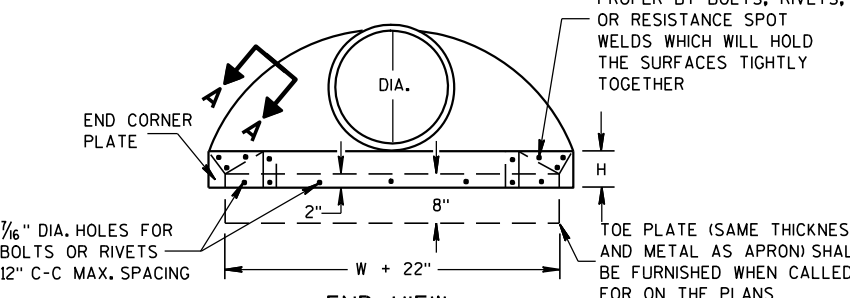
FHWA

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE		BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1		1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1		1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1		1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1		1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1		1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1		1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1		2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1		2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1		3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1		3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1		3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1		3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1		3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1		3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1		3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1		3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1		3 Pc.

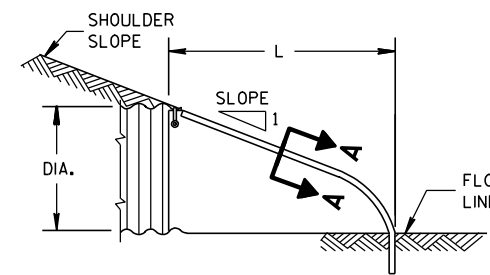
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



PLAN VIEW



END VIEW



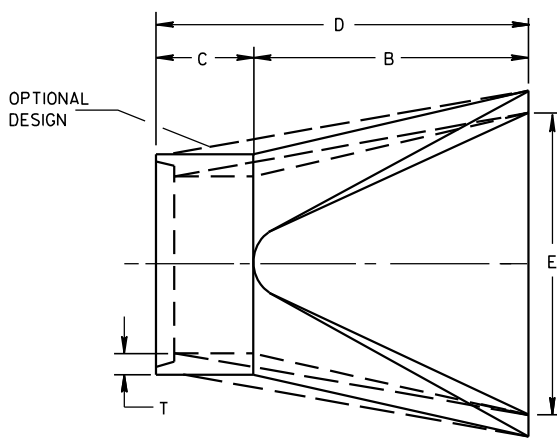
SIDE ELEVATION
METAL ENDWALLS

END CORNER PLATES MAY
BE FASTENED TO APRON
PROPER BY BOLTS, RIVETS,
OR RESISTANCE SPOT
WELDS WHICH WILL HOLD
THE SURFACES TIGHTLY
TOGETHER

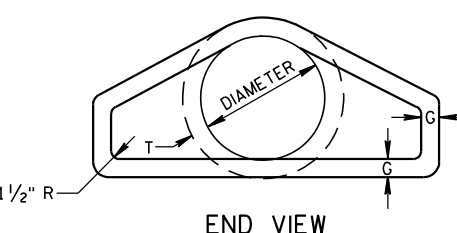
TOE PLATE (SAME THICKNESS
AND METAL AS APRON) SHALL
BE FURNISHED WHEN CALLED
FOR ON THE PLANS

REINFORCED CONCRETE APRON ENDWALLS												
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE				
	T	A	B	C	D	E	G					
12	2	4	24	48 7/8	72 7/8	24	2	3 to 1				
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1				
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1				
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1				
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1				
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1				
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1				
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1				
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1				
48	5	24	72	26	98	84	5	3 to 1				
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1				
60	6	30-35	60	39	99	96	5	2 to 1				
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1				
72	7	24-36	78	21	99	108	6	2 to 1				
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1				
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1				
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1				

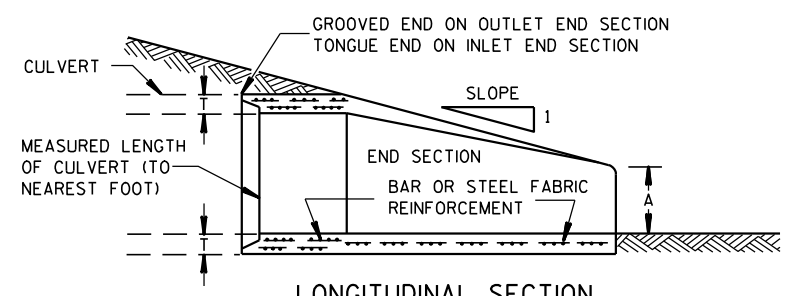
* MINIMUM
** MAXIMUM



PLAN

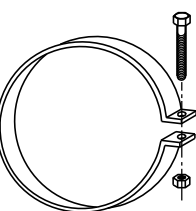


END VIEW

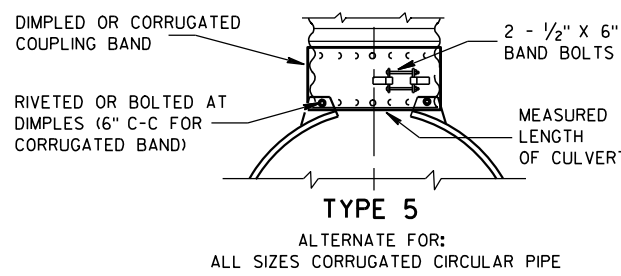
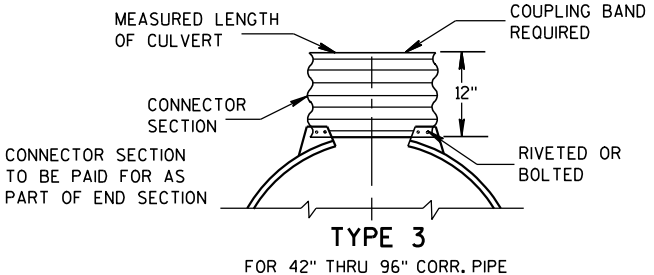
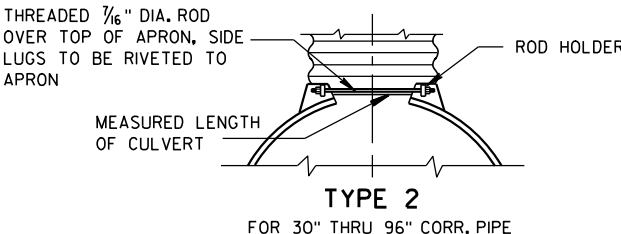
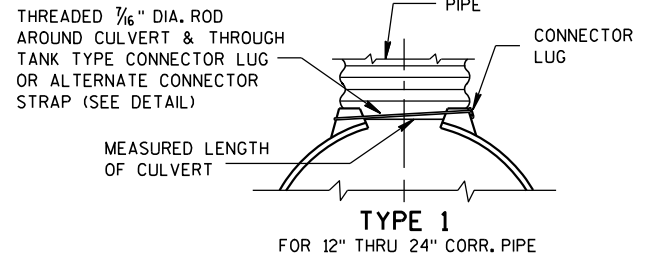


LONGITUDINAL SECTION
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109"
THICK) GALVANIZED STRAP
WITH STANDARD 6" X 1/2"
BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



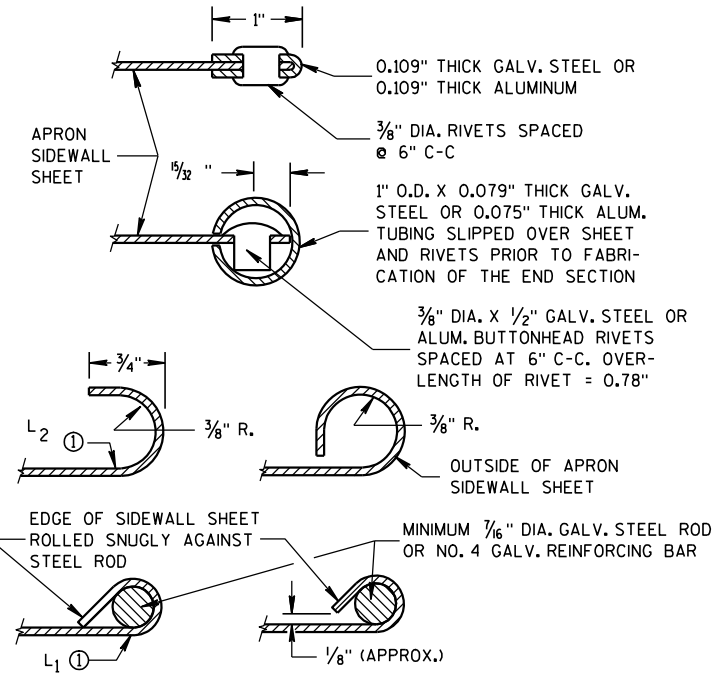
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,
AND CORRUGATED BAND FITS INSIDE ENDWALL.
DIMPLED BAND MAY BE USED WITH HELICALLY
CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE
ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5
AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL
CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO
CIRCUMFERENTIAL CORRUGATIONS AT EACH END
USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON
THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE
STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL
OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR
ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE
OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL
THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH
OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE
PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS
FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS.
FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED
EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH
GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE
ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM
NUTS AND BOLTS FOR ALUMINUM UNITS.

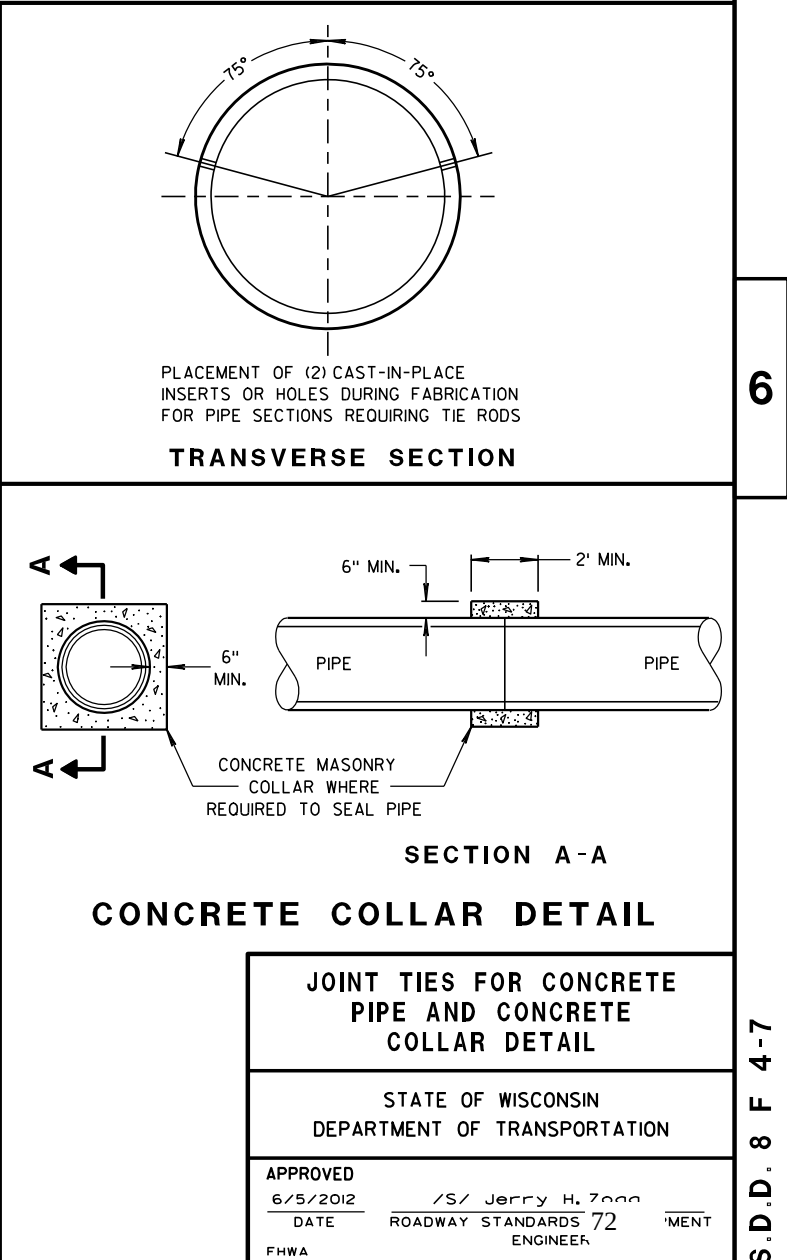
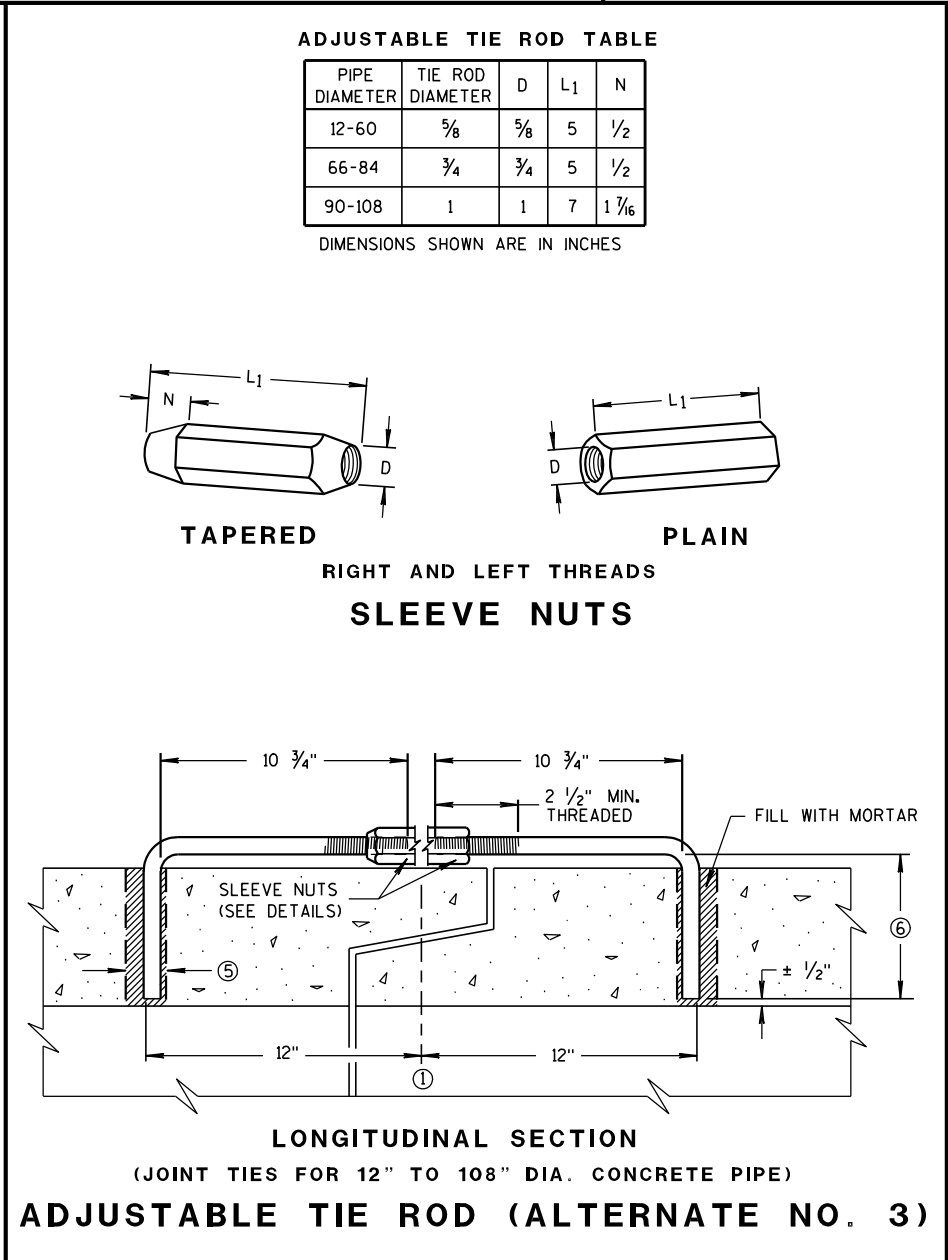
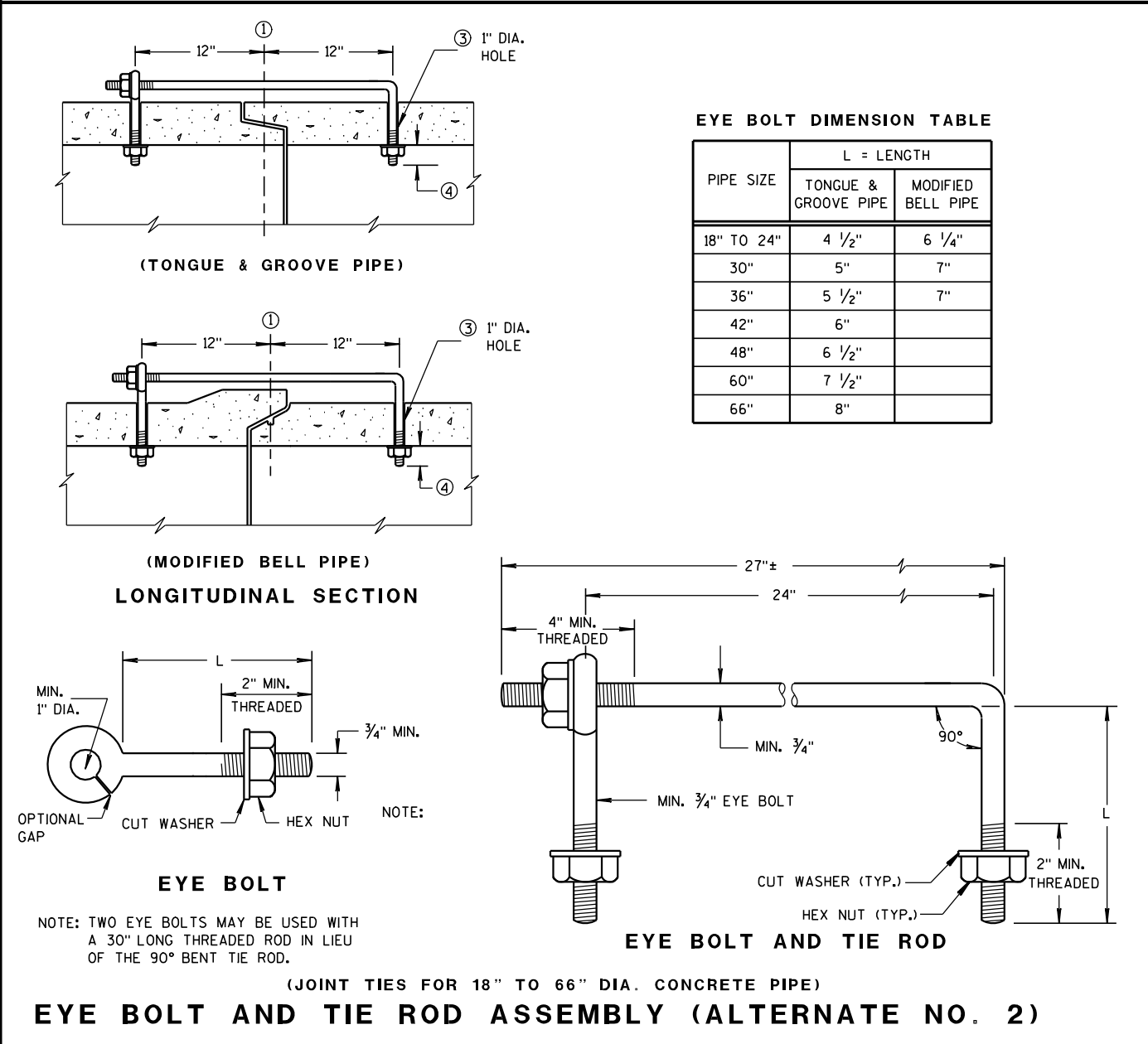
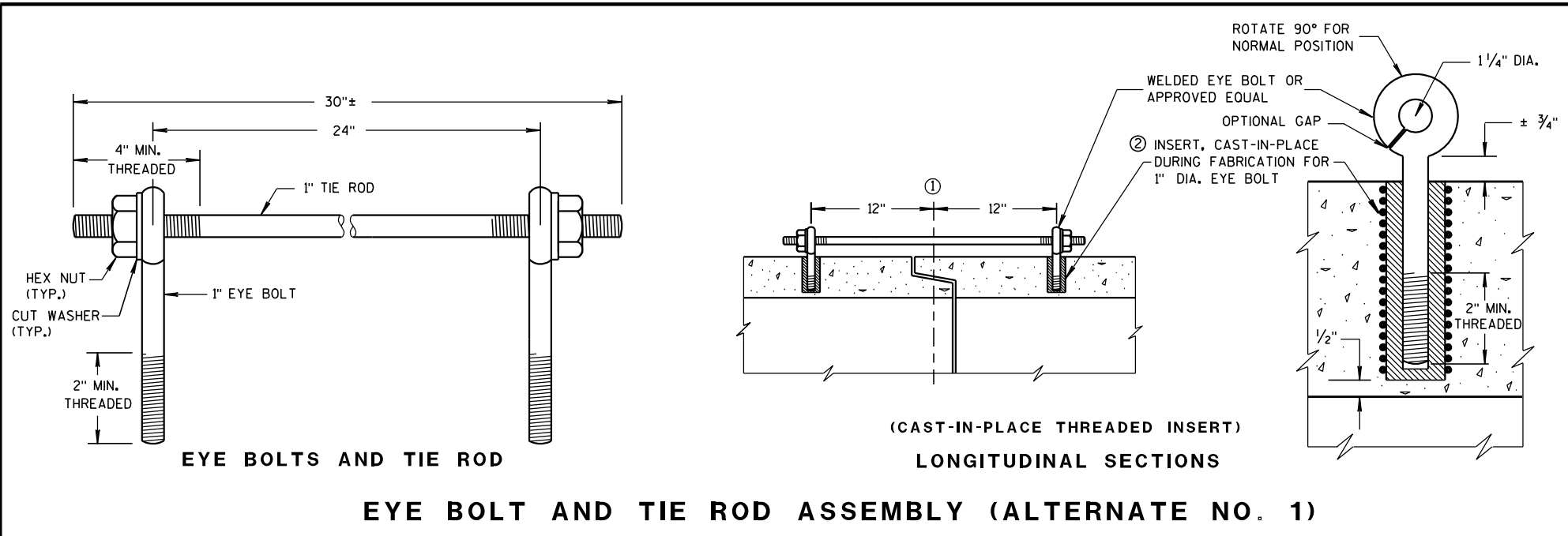
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT
TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT
TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

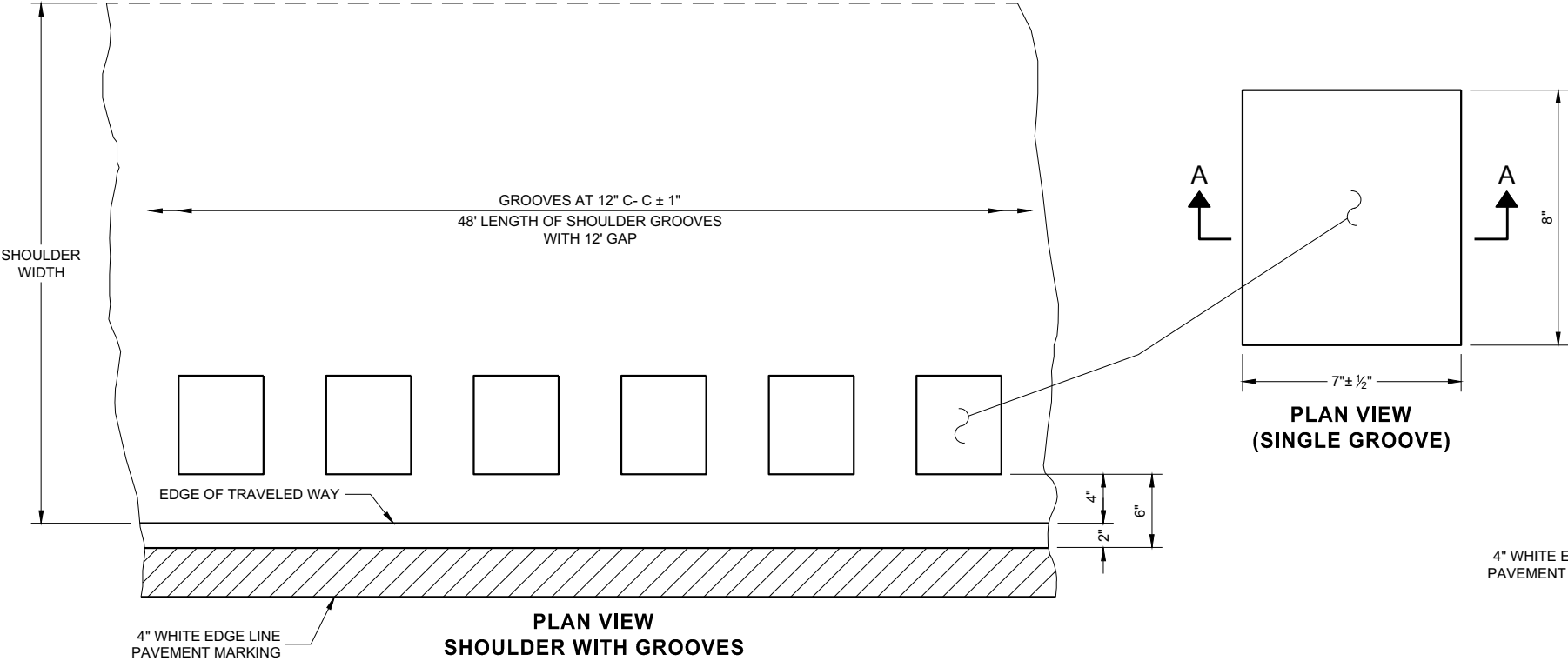
① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED
INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinehart
CHIEF ROADWAY DEVELOPER
NEER
FHWA





6

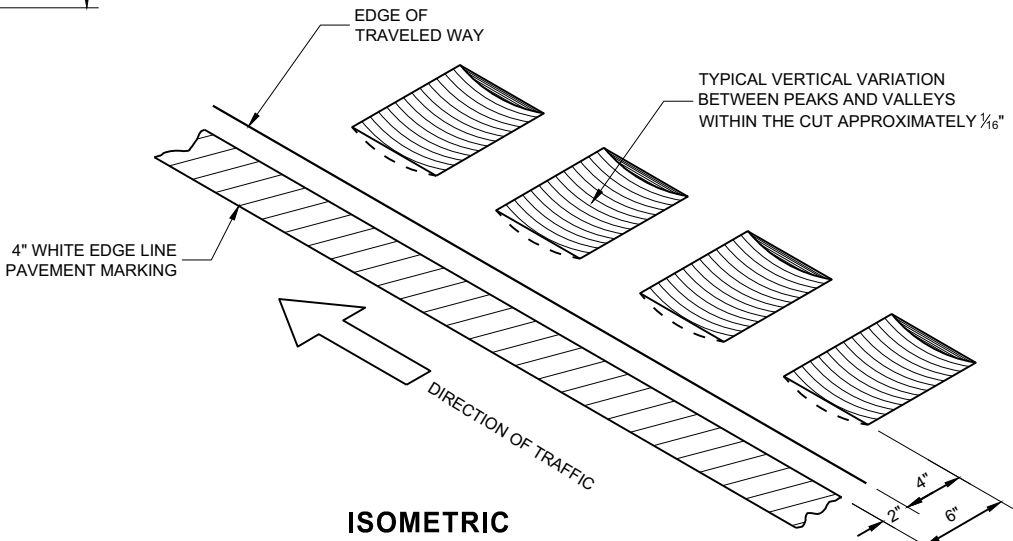
PLACEMENT DETAIL FOR TYPE 1 MILLED RUMBLE STRIP

GENERAL NOTES

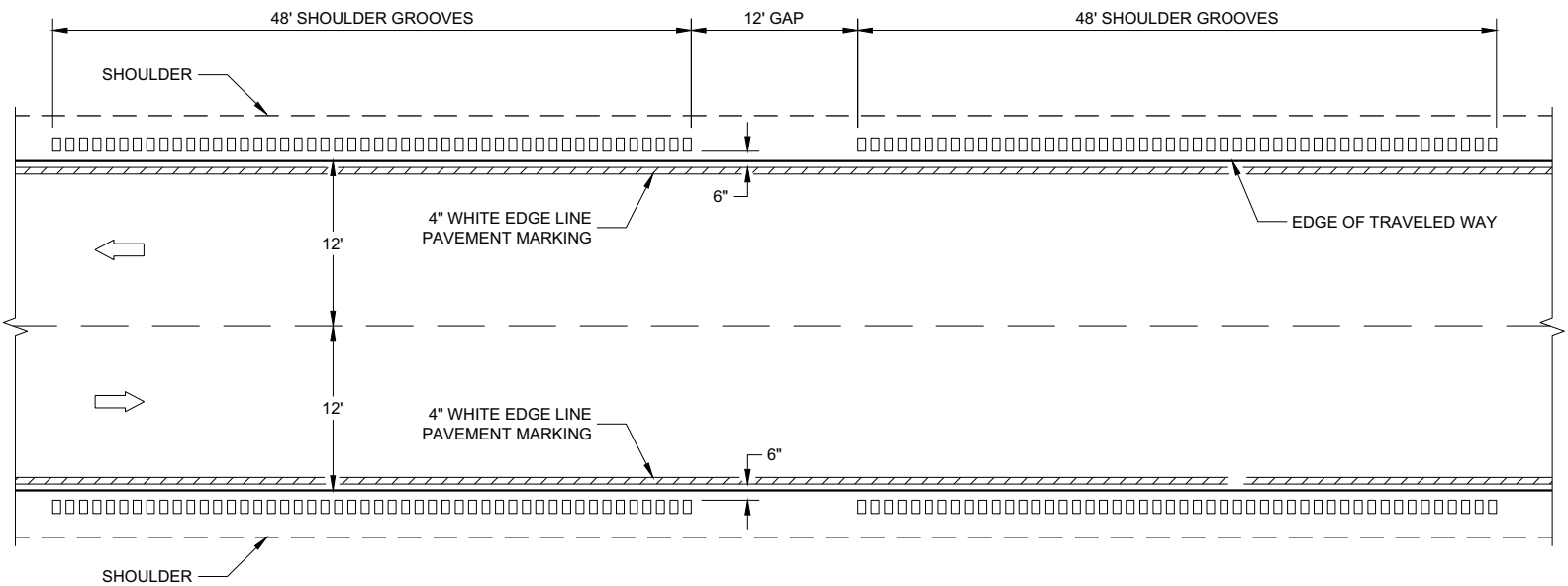
DETAILS OF CONSTRUCTION NO SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

DO NOT MILL SHOULDER GROOVES THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING.

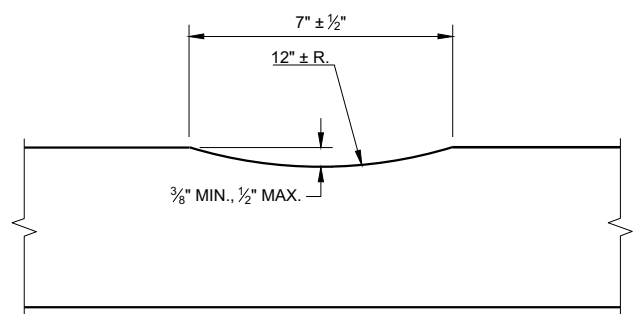
- ① SHOULDER GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS. WHEN DIRECTED BY THE ENGINEER.



ISOMETRIC



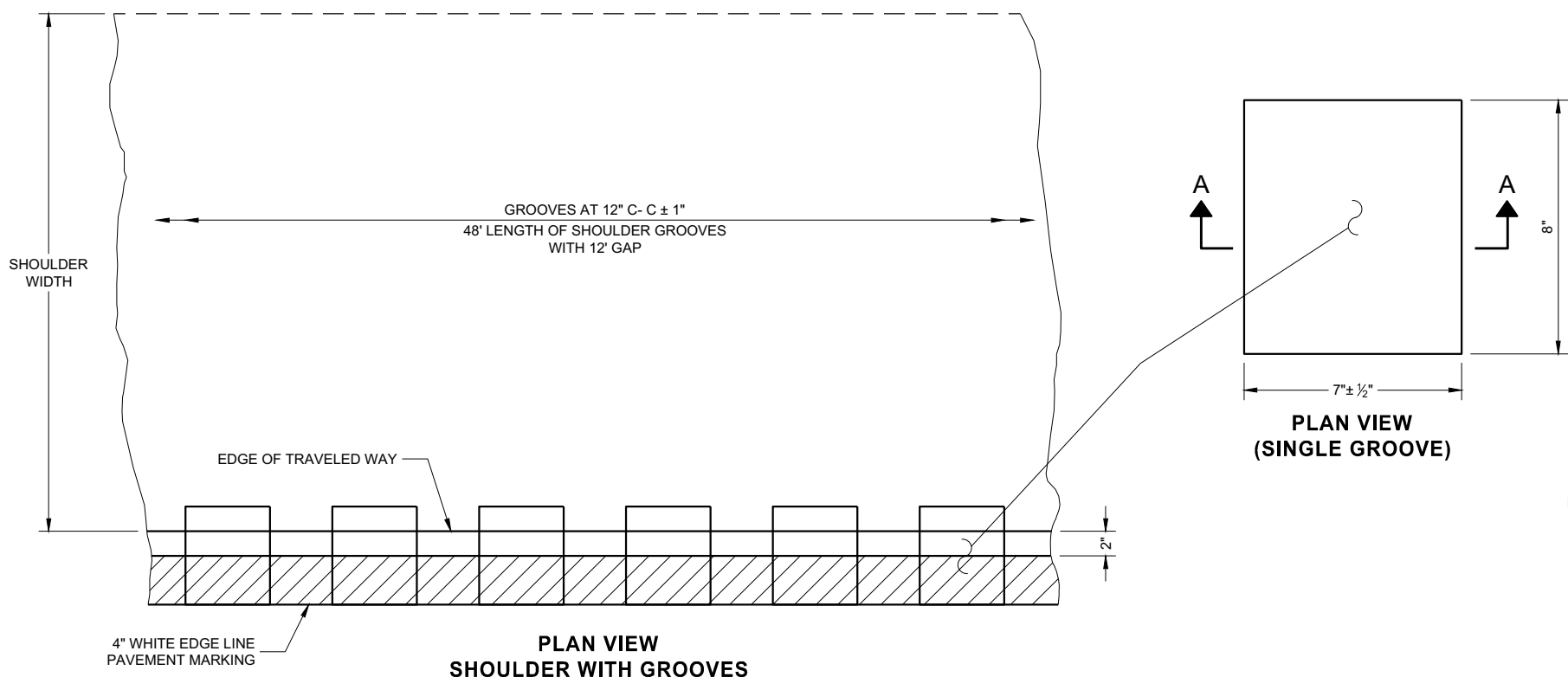
TYPE 1
2 - LANE SHOULDER RUMBLE STRIP



SECTION A - A

2-LANE RURAL SHOULDER
RUMBLE STRIP, MILLING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 73



6

6

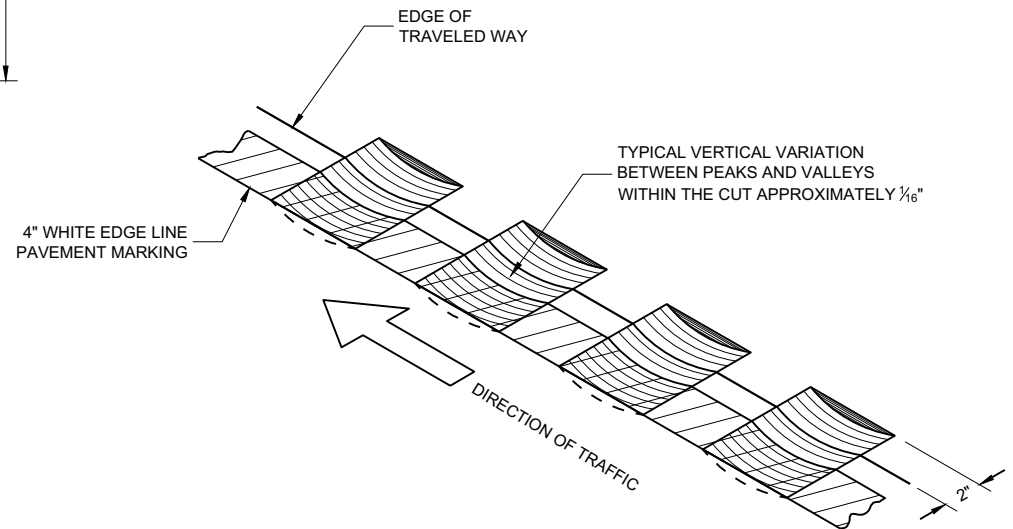
PLACEMENT DETAIL FOR TYPE 2 MILLED RUMBLE STRIP

GENERAL NOTES

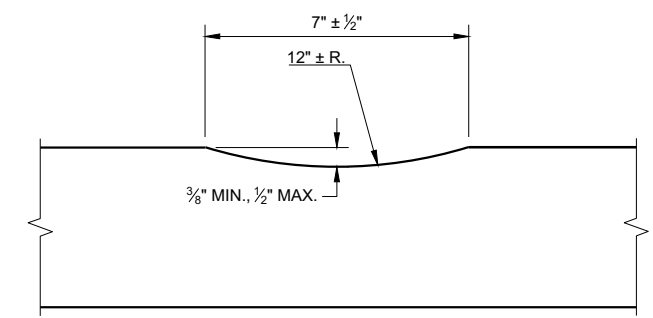
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

DO NOT MILL SHOULDER GROOVES THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING.

- ① SHOULDER GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS. WHEN DIRECTED BY THE ENGINEER.



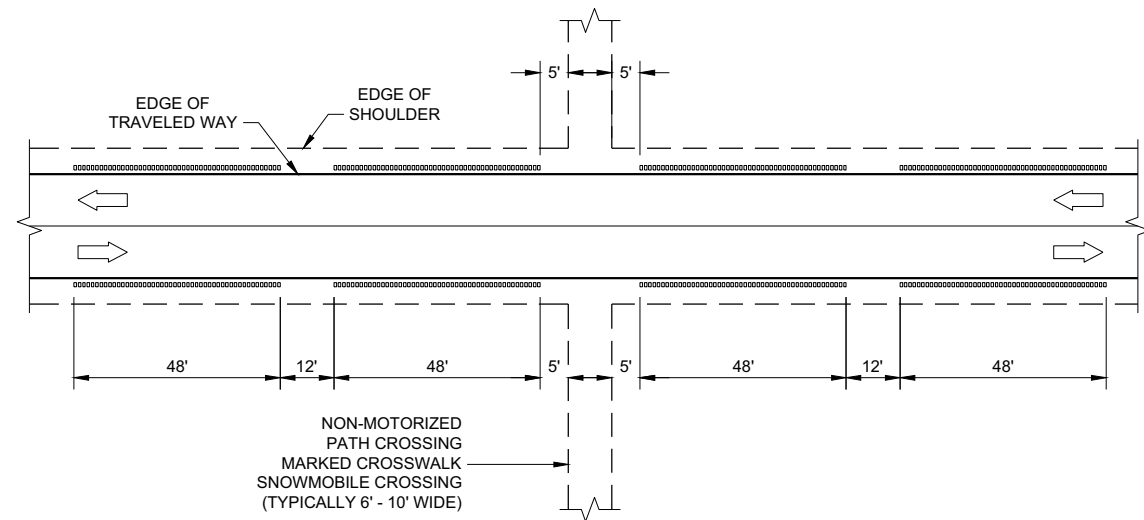
ISOMETRIC



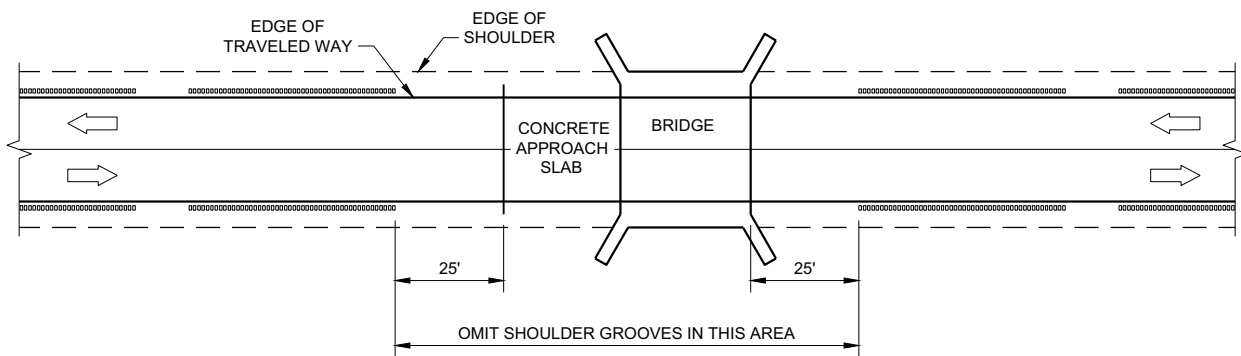
SECTION A - A

**2-LANE RURAL SHOULDER
RUMBLE STRIP, MILLING**

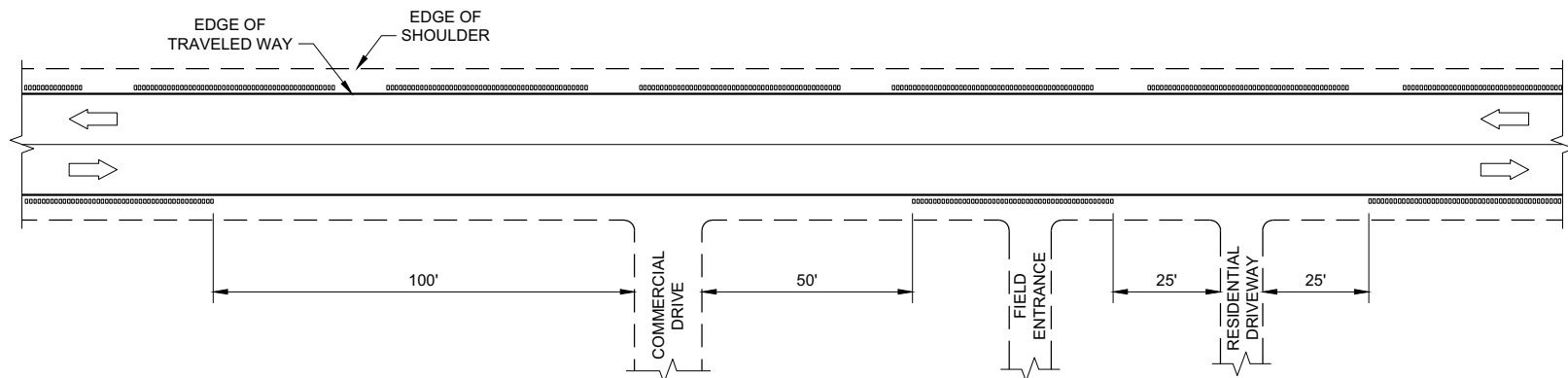
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 74



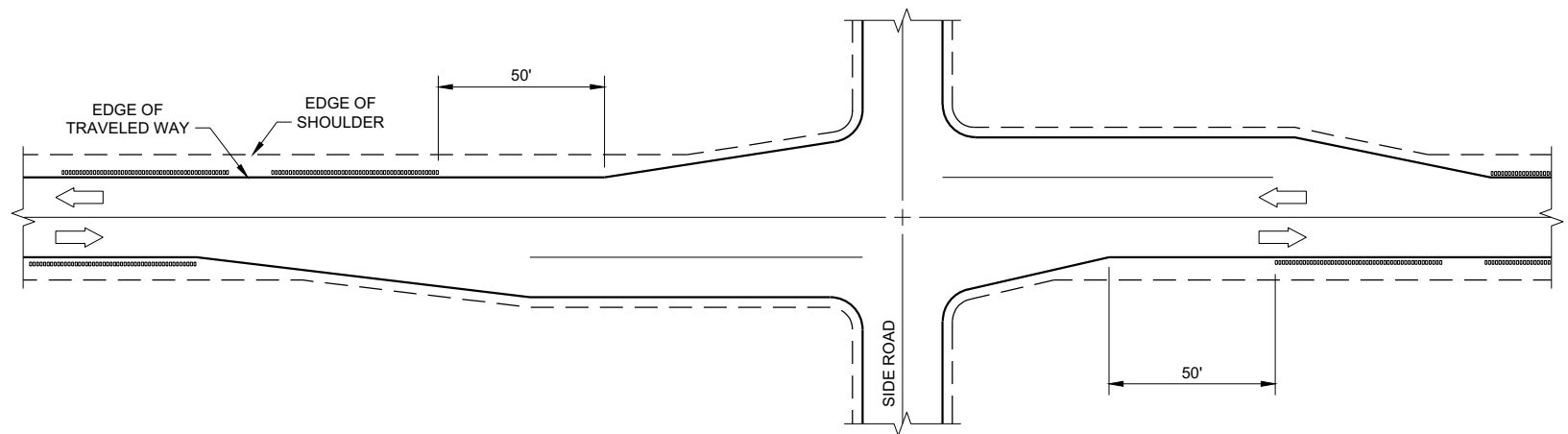
SHOULDER GROOVES AT MISCELLANEOUS CROSSINGS



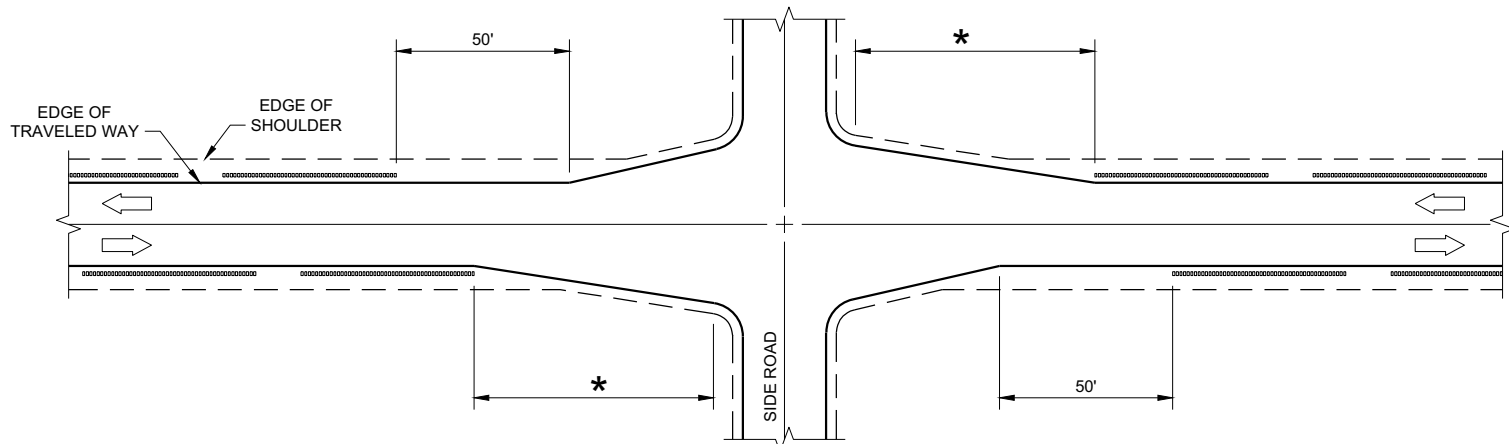
SHOULDER GROOVES AT BRIDGES



SHOULDER GROOVES AT DRIVEWAYS^①



SHOULDER GROOVES AT RIGHT TURN LANE



* GREATER OF 100' OR APPROACH TAPER LENGTH

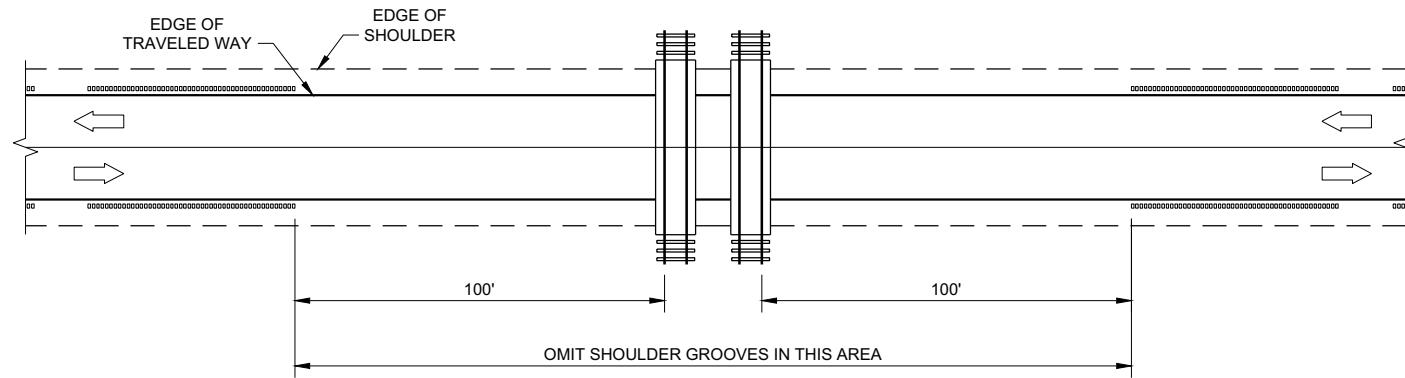
SHOULDER GROOVES AT INTERSECTIONS WITH APPROACH TAPER

GENERAL NOTES

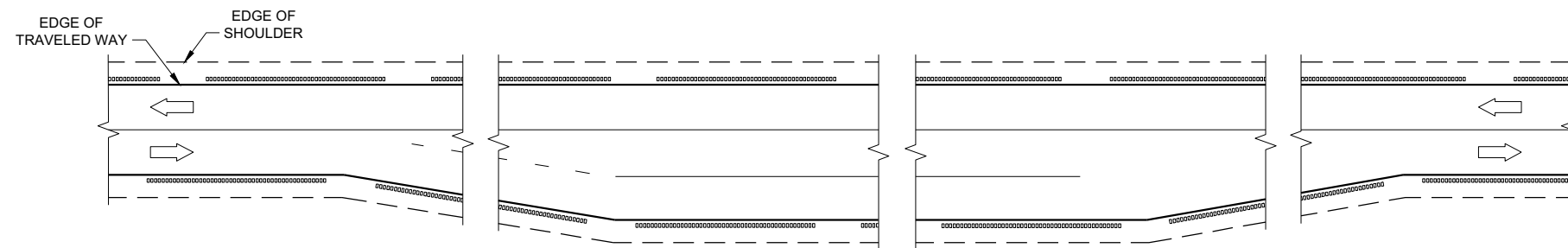
- ① SHOULDER GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS. WHEN DIRECTED BY THE ENGINEER.

2-LANE RURAL SHOULDER
RUMBLE STRIP, MILLING

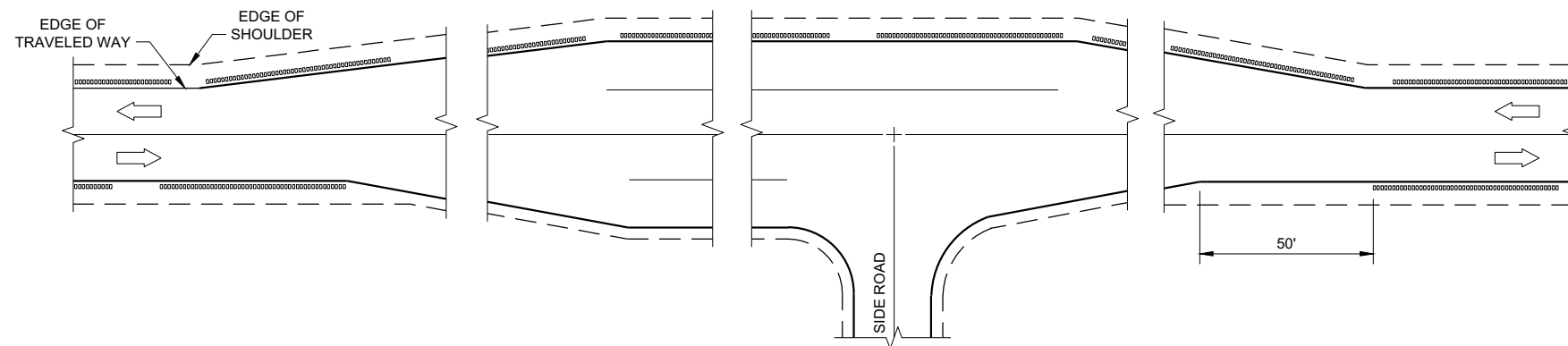
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



SHOULDER GROOVES AT RAILROADS



SHOULDER GROOVES AT PASSING AND CLIMBING LANES



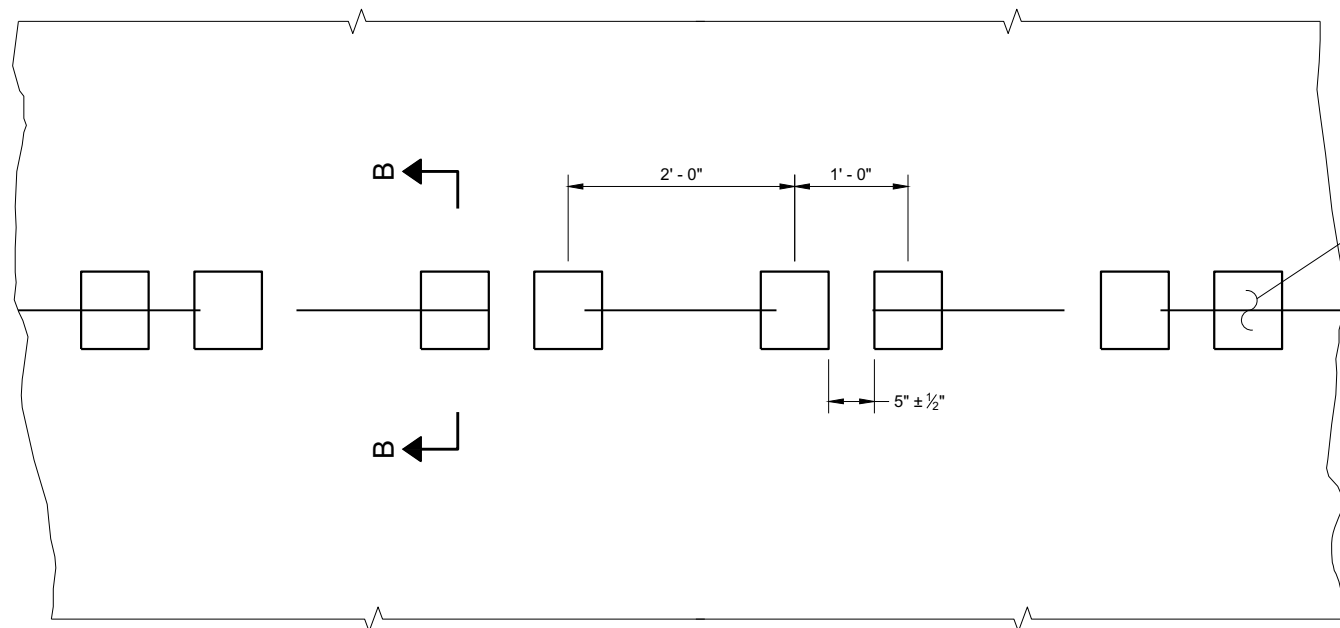
SHOULDER GROOVES AT BYPASS LANES

**2-LANE RURAL SHOULDER
RUMBLE STRIP, MILLING**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT ENGINEER
76

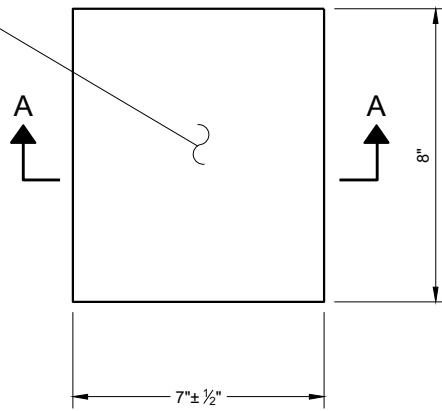
FHWA



PLAN VIEW
SHOULDER WITH GROOVES

6

PLACEMENT DETAIL FOR TYPE 1 MILLED RUMBLE STRIP



PLAN VIEW
(SINGLE GROOVE)

GENERAL NOTES

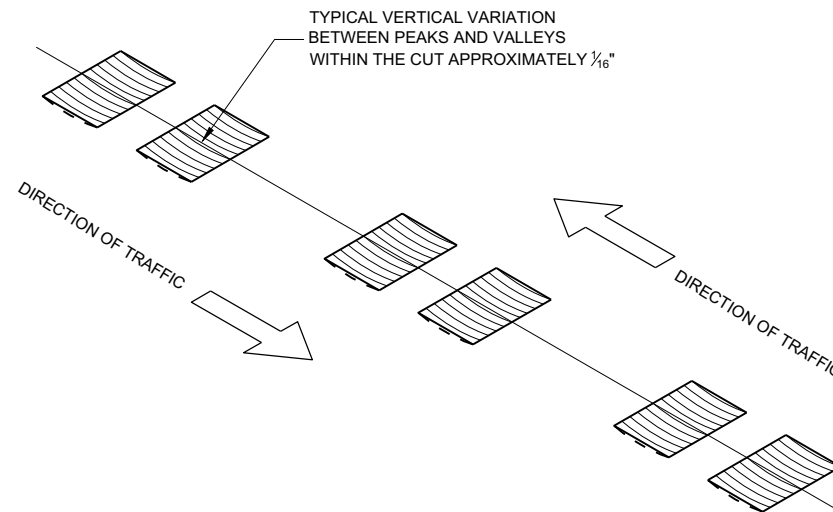
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

DO NOT MILL CENTERLINE GROOVES THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING.

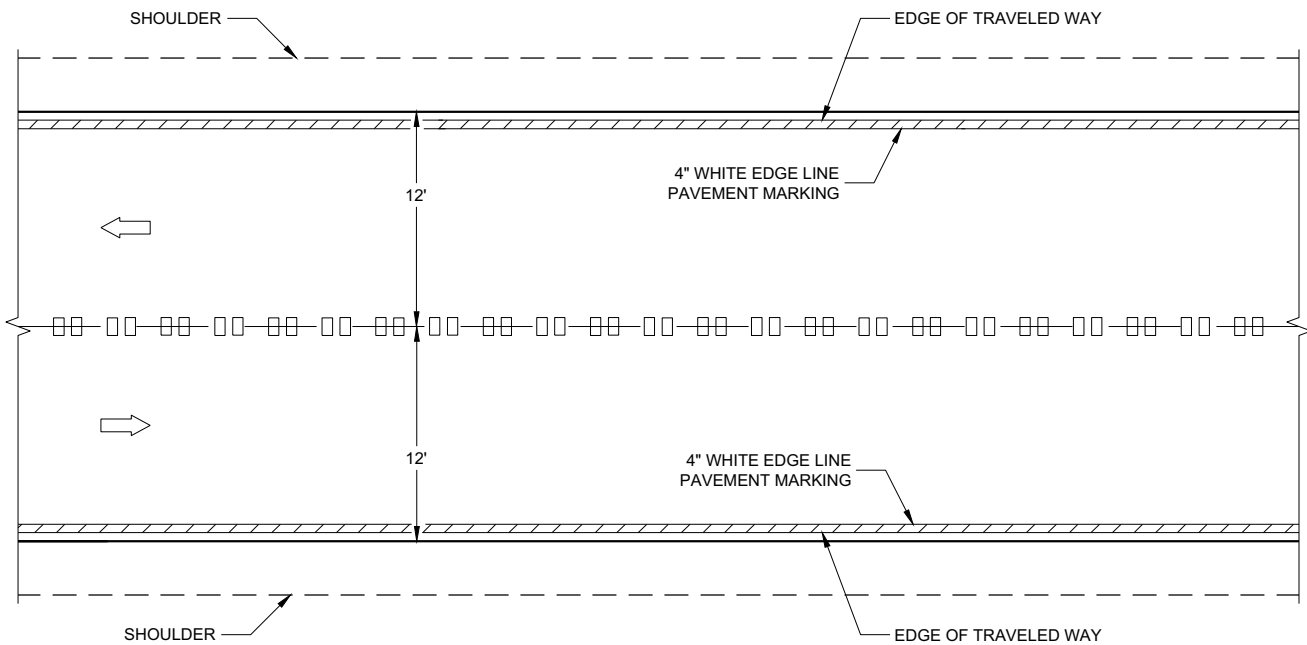
INSTALL PAVEMENT MARKING AFTER THE GROOVES ARE INSTALLED.

SEE SIGNING PLAN FOR SIGN REQUIREMENTS THAT MAY BE NEEDED.

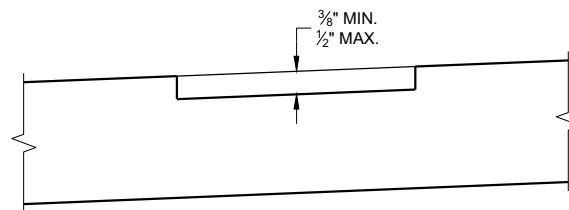
- ① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS. WHEN DIRECTED BY THE ENGINEER.



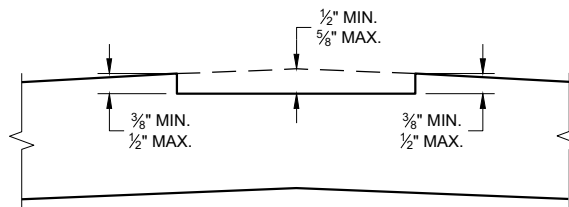
ISOMETRIC



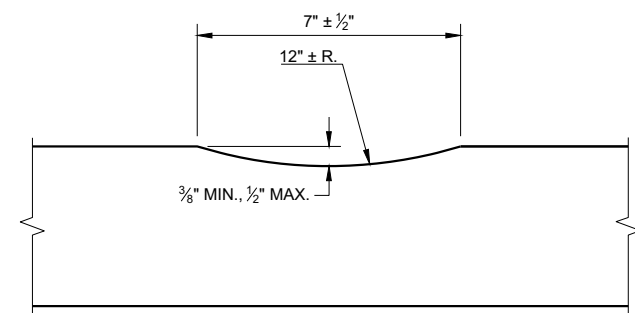
CENTERLINE GROOVES ON TWO-WAY ROADWAYS



SECTION B - B
SUPERELEVATED ROADWAY



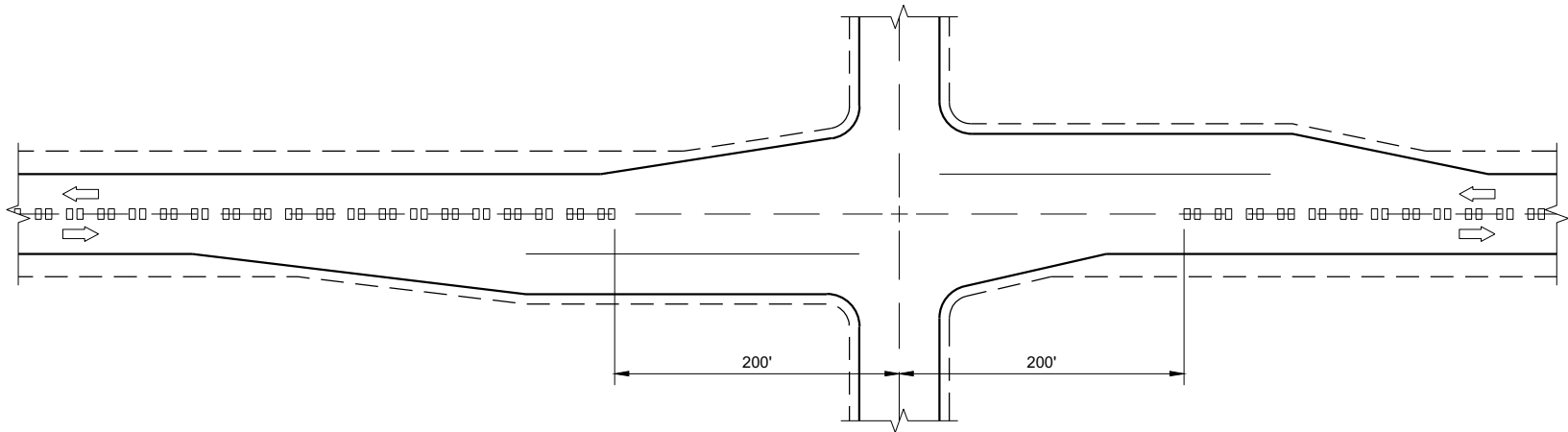
SECTION B - B
CROWNED ROADWAY



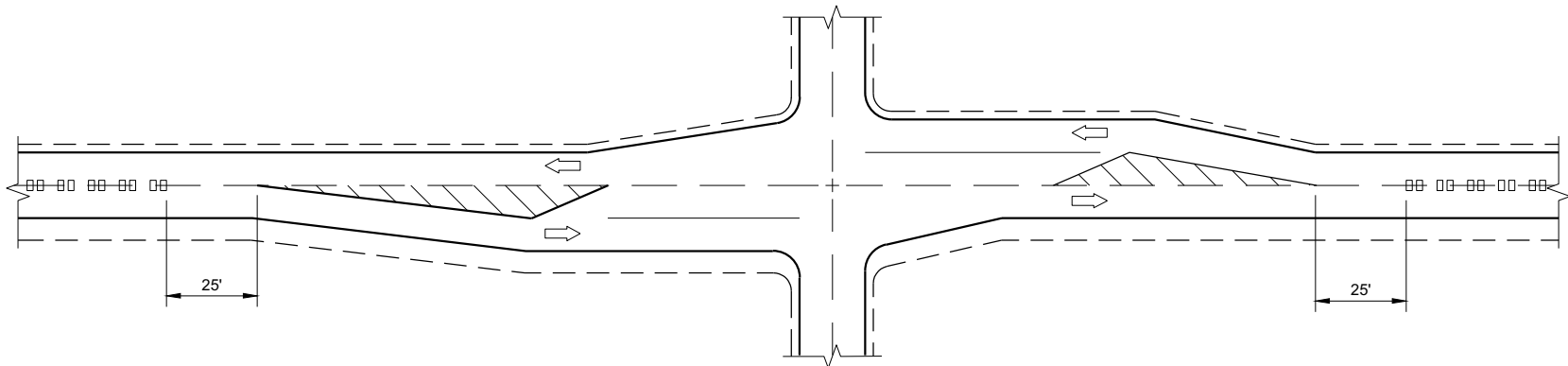
SECTION A - A

2-LANE RURAL
CENTER LINE RUMBLE STRIP,
MILLING

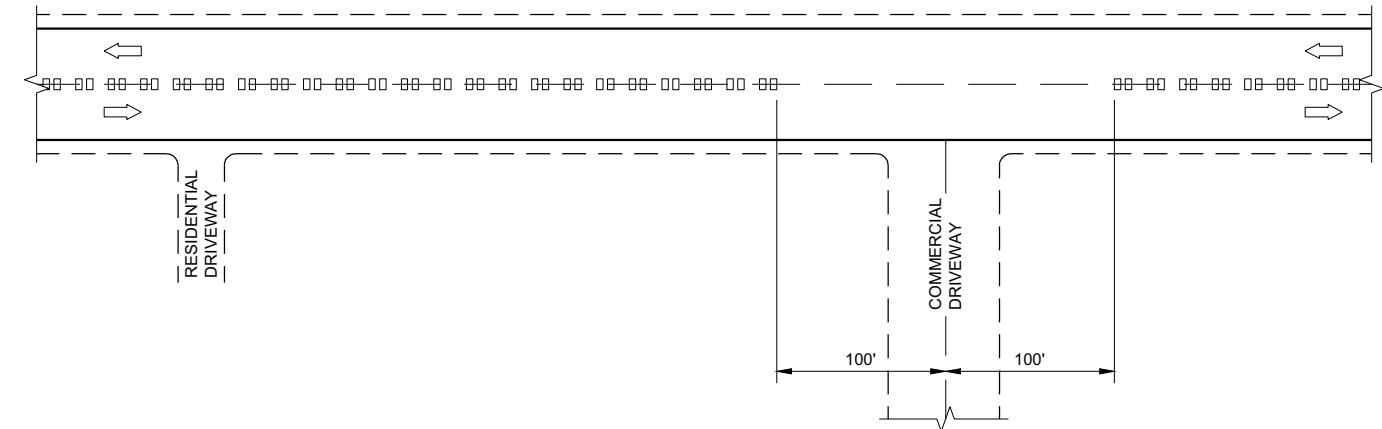
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 77



CENTERLINE GROOVES AT INTERSECTIONS



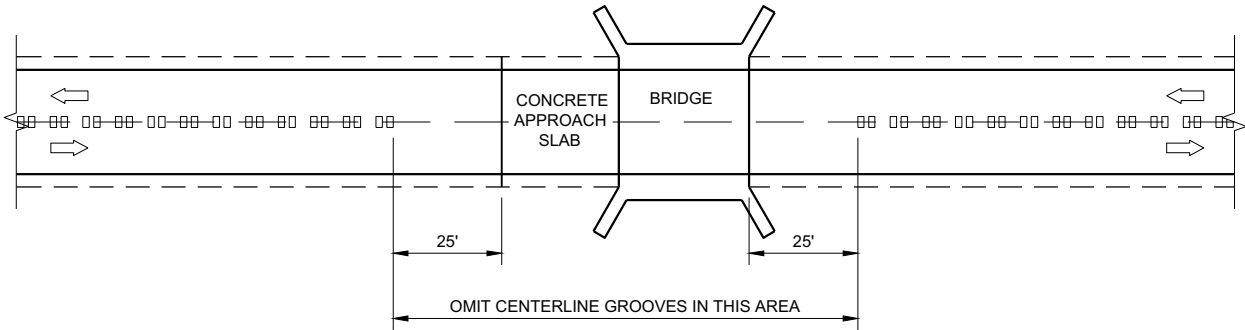
CENTERLINE GROOVES AT INTERSECTIONS
(WITH LEFT TURN LANES)



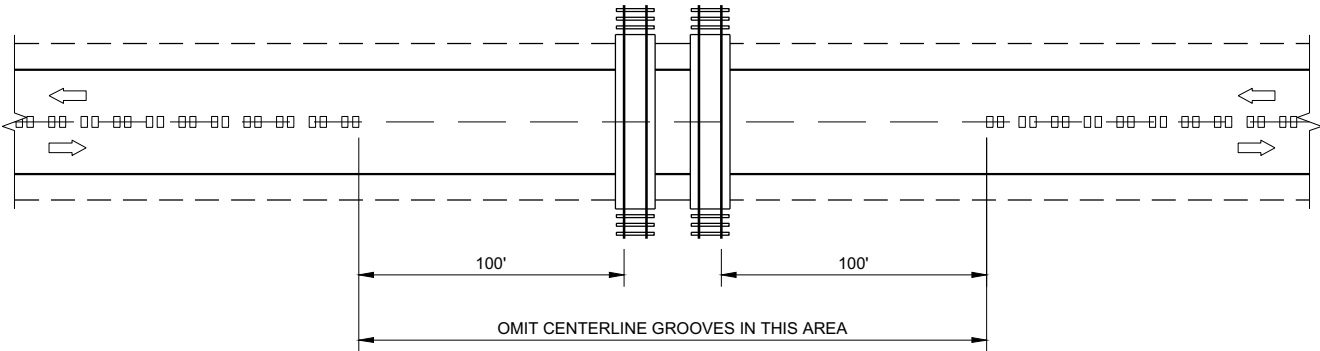
CENTERLINE GROOVES AT DRIVEWAYS^①

GENERAL NOTES

- ① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS. WHEN DIRECTED BY THE ENGINEER.



CENTERLINE GROOVES AT BRIDGES



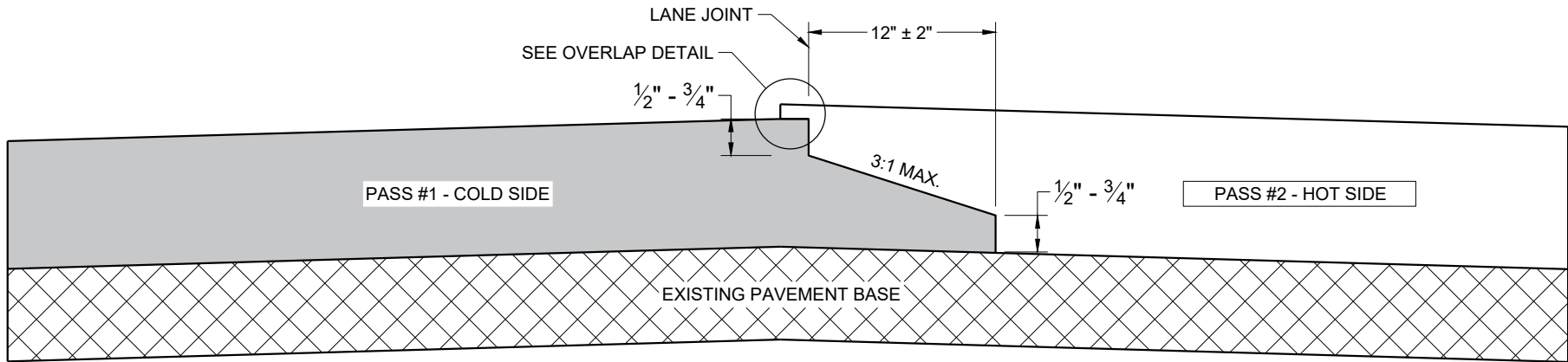
CENTERLINE GROOVES AT RAILROADS

2-LANE RURAL
CENTERLINE RUMBLE STRIP,
MILLING

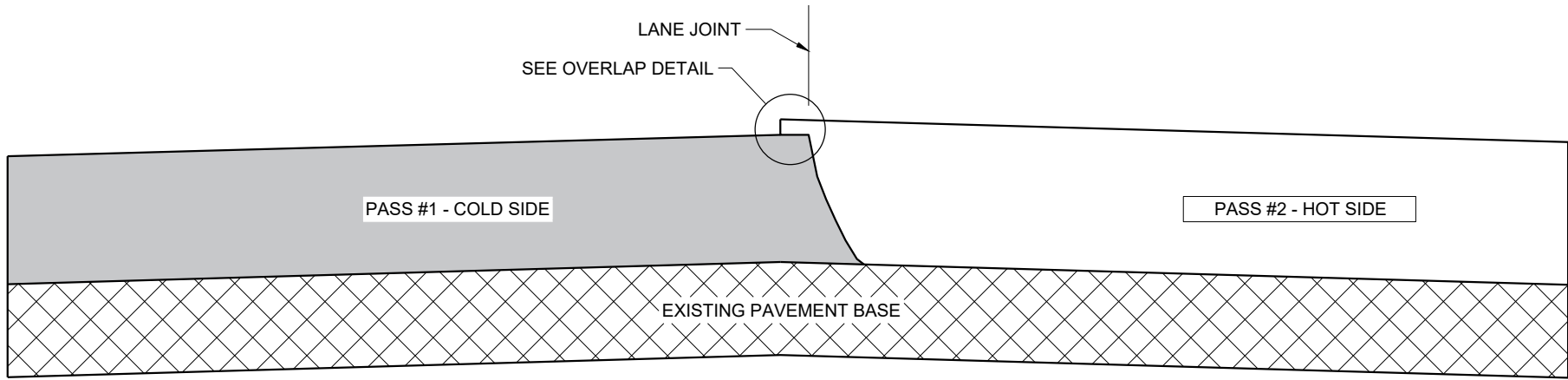
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

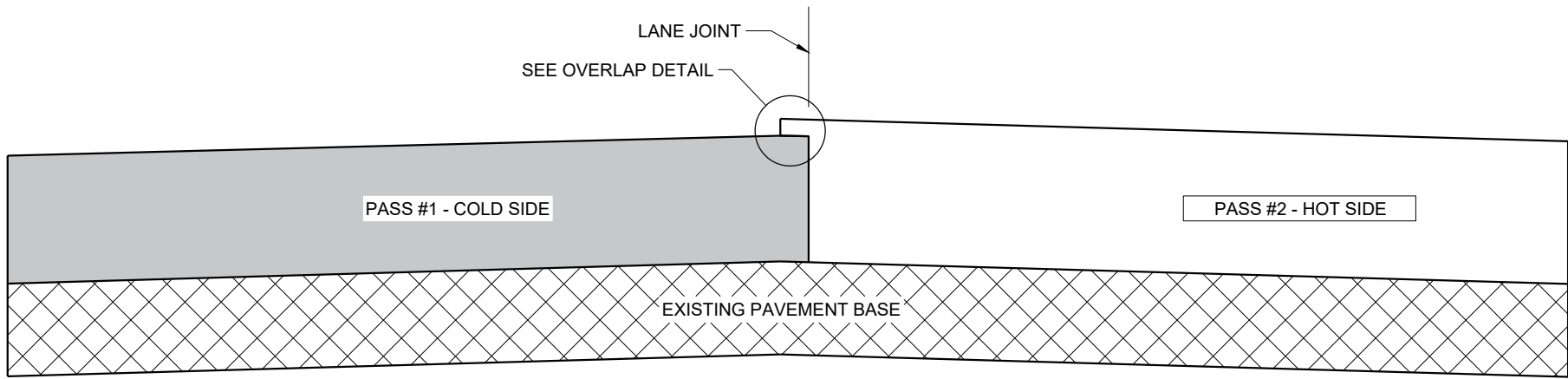
FHWA



TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)

GENERAL NOTES

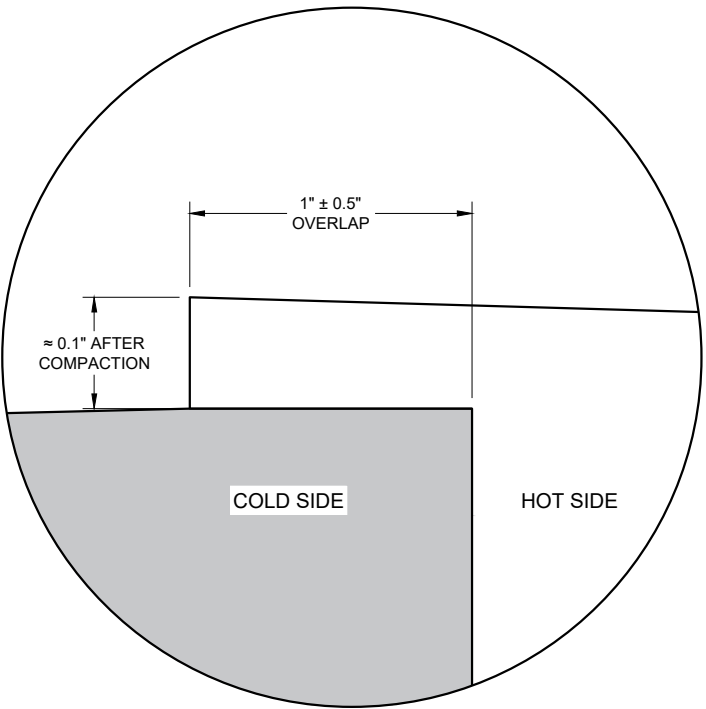
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1"$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2"$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



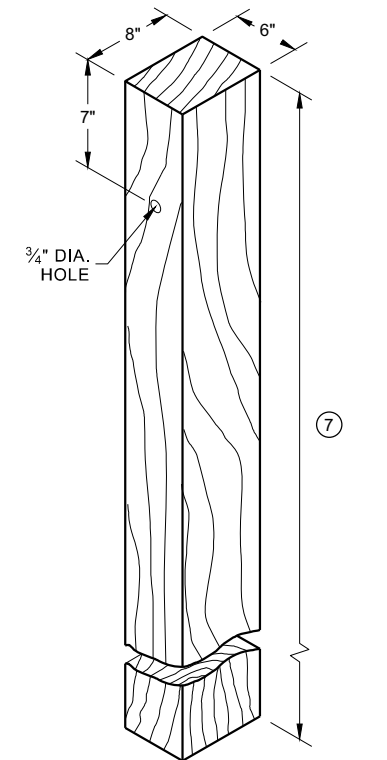
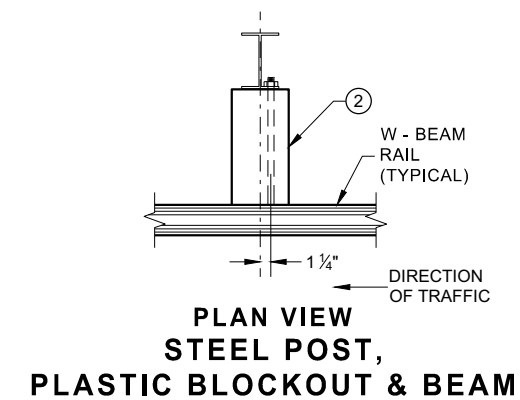
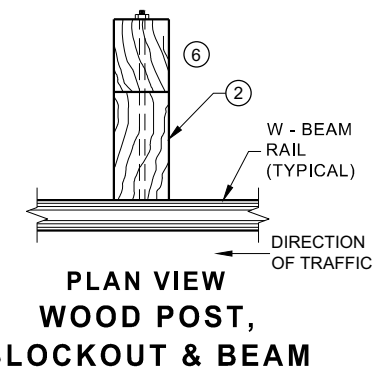
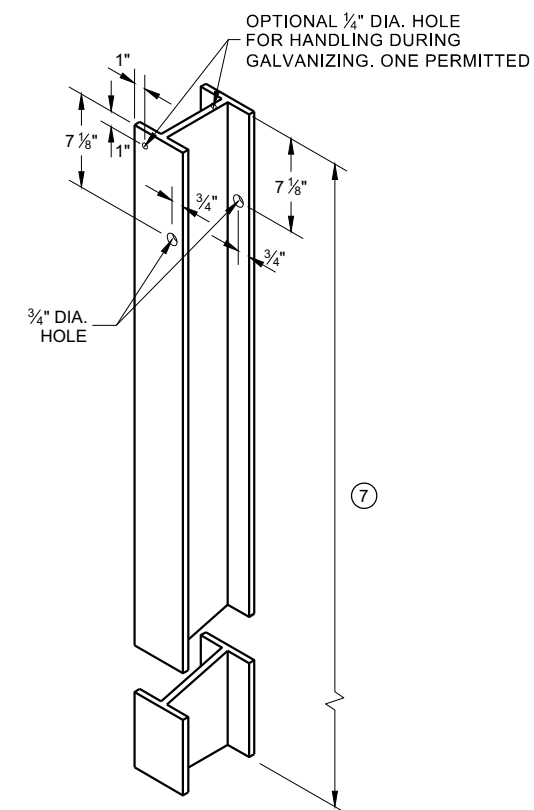
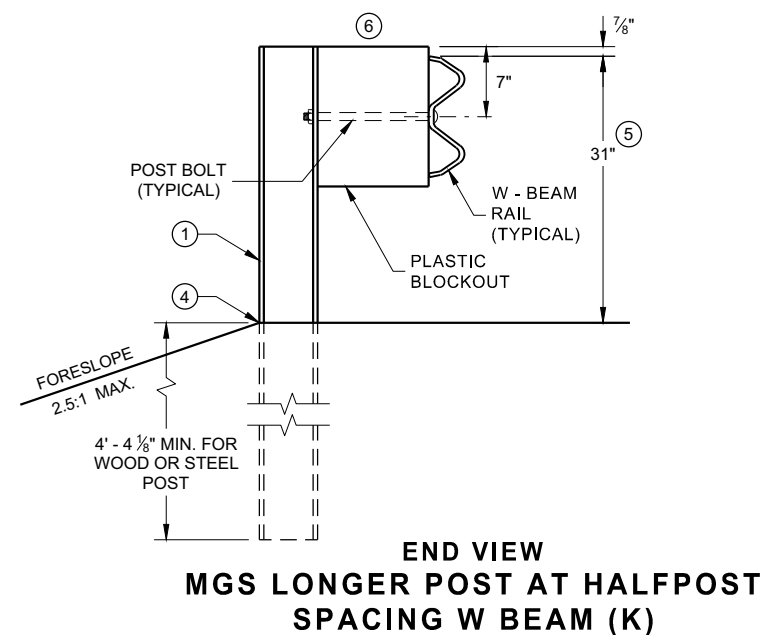
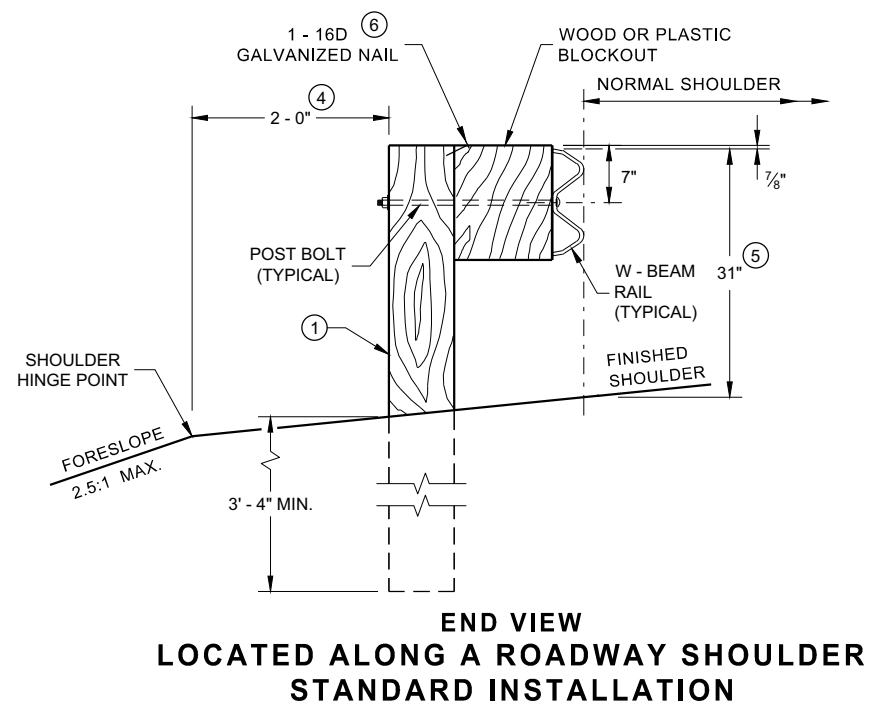
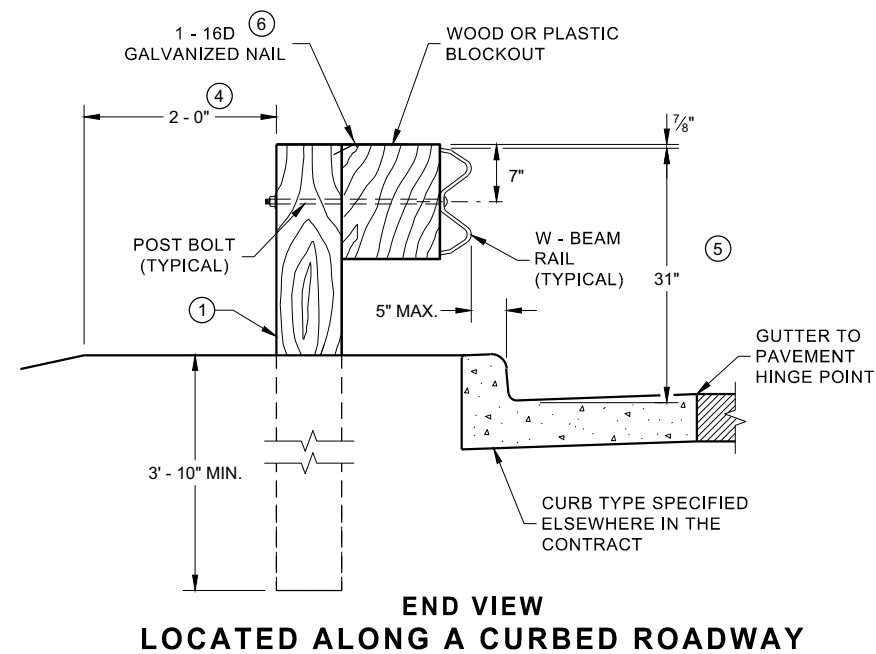
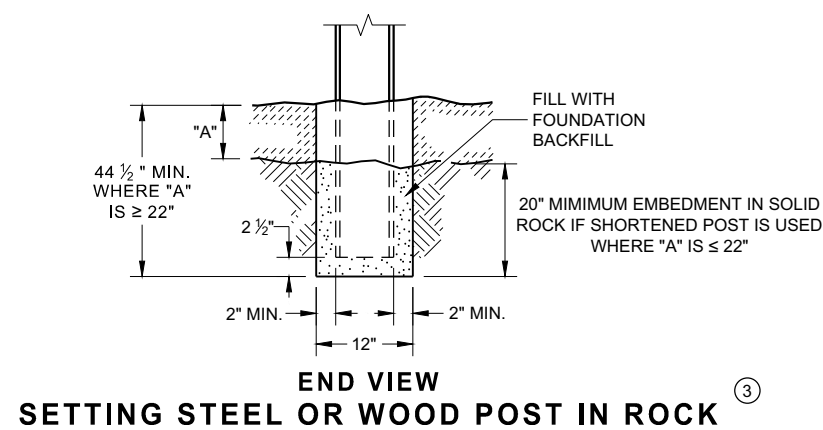
OVERLAP DETAIL (TYPICAL)

HMA LONGITUDINAL JOINTS

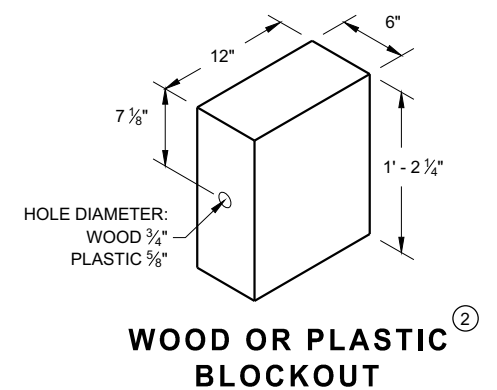
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2020 /S/ Steven Hefel
DATE HMA PAVEMENT ENGIN 79
FHWA

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS +1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



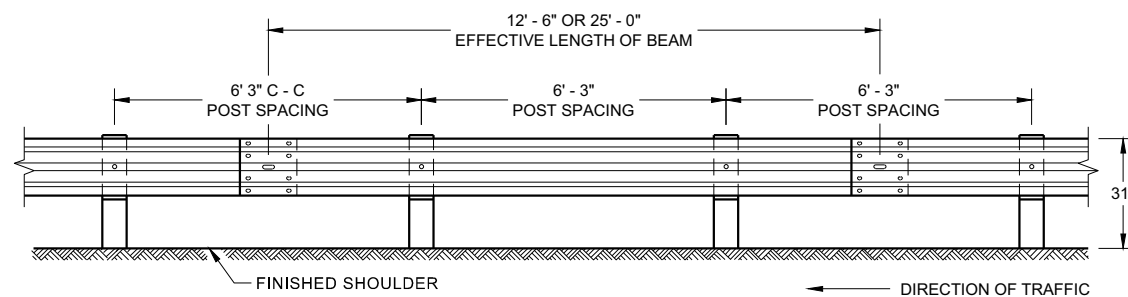
WOOD POST (6" X 8") NOMINAL ⁽¹⁾



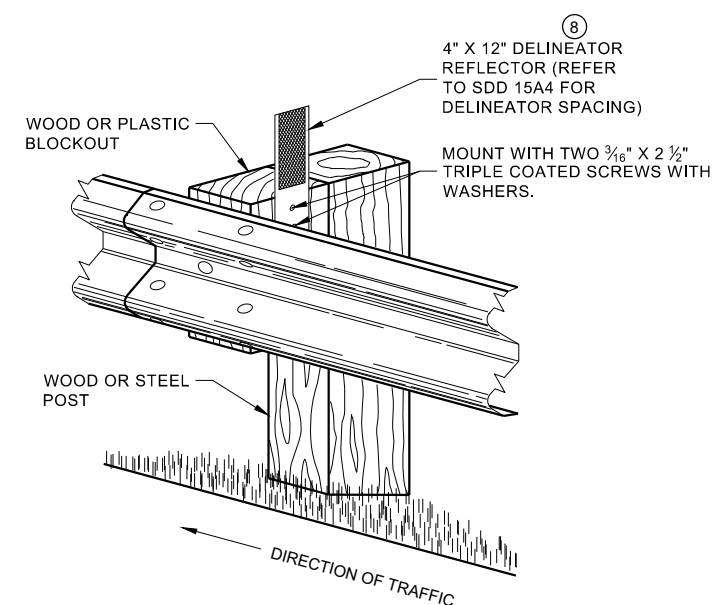
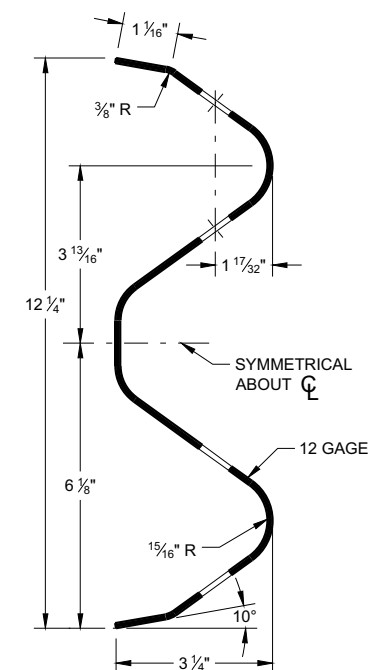
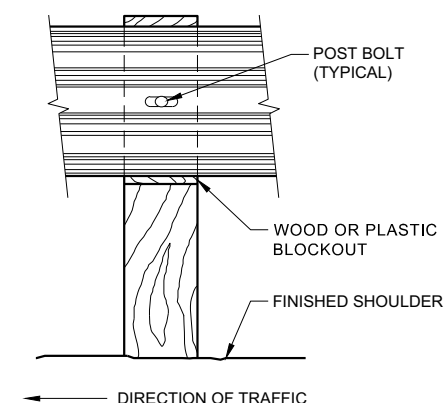
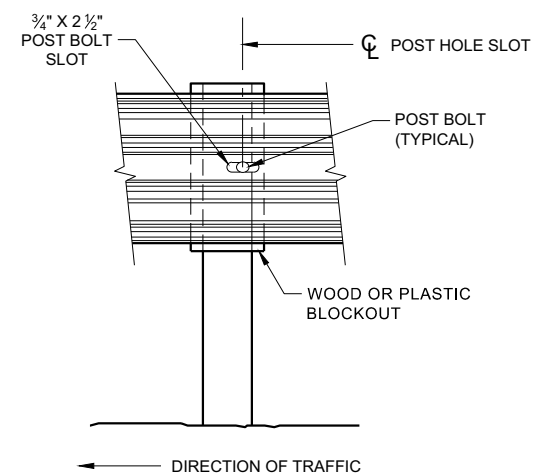
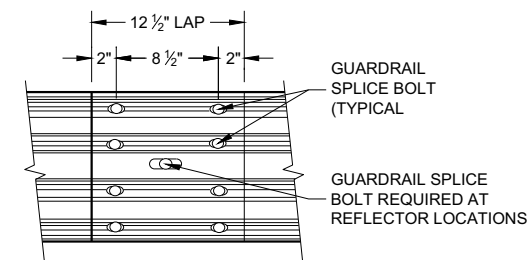
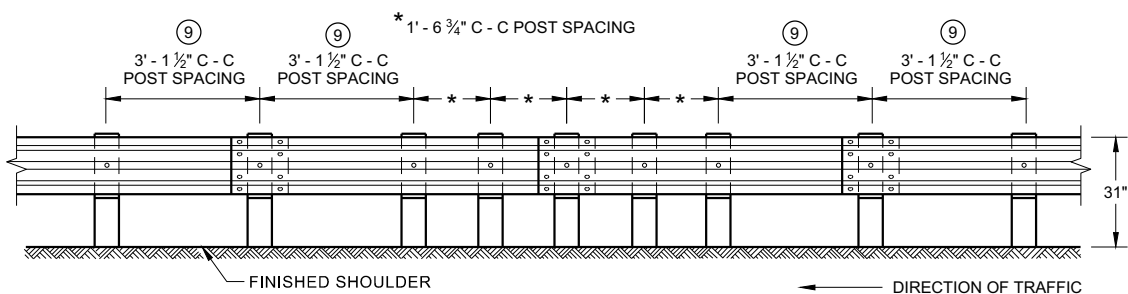
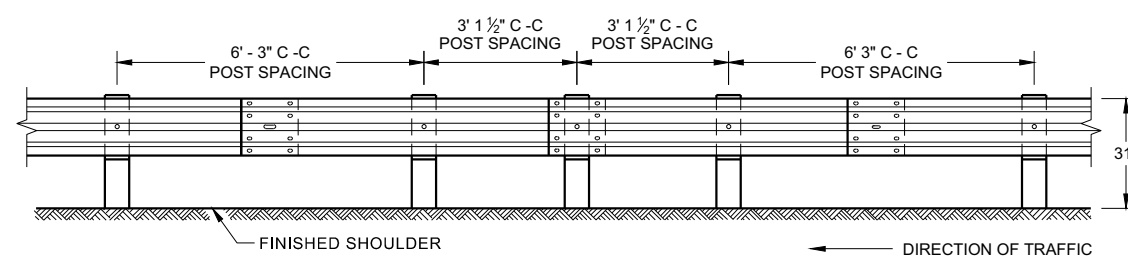
**WOOD OR PLASTIC
BLOCKOUT**

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 180



FRONT VIEW
POST SPACING STANDARD INSTALLATION

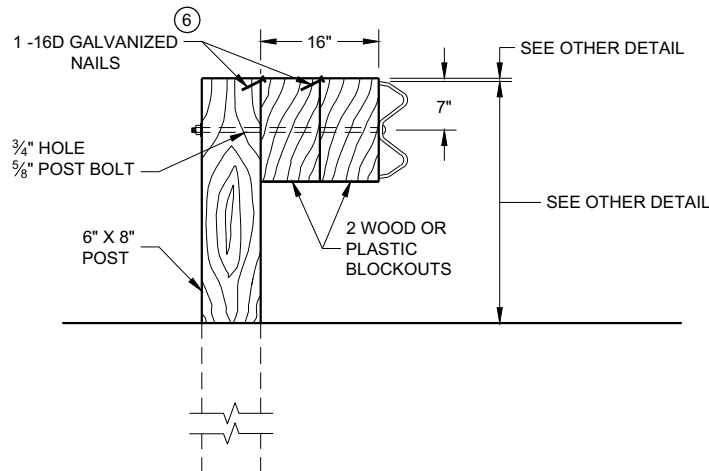


GENERAL NOTES

- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A ¾" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES ¾" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND ¾" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

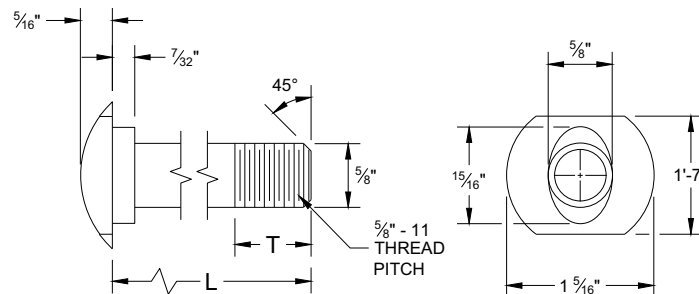
GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



DETAIL FOR 16" BLOCKOUT DEPTH

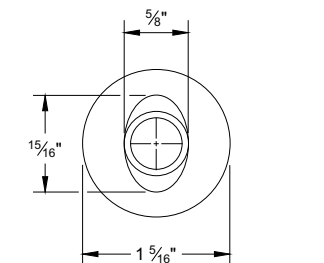
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

- NOTE:
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF $\frac{3}{16}$ ".
 2. IF THE BOLT EXTENDS MORE THAN $\frac{1}{4}$ " FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

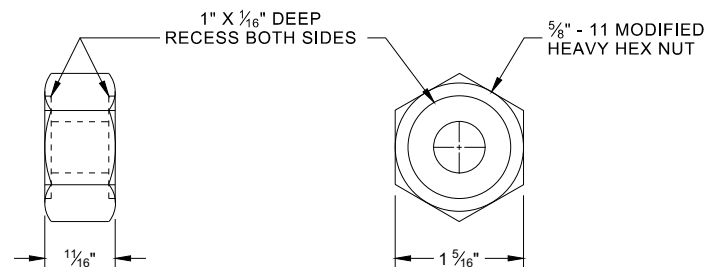


POST BOLT TABLE

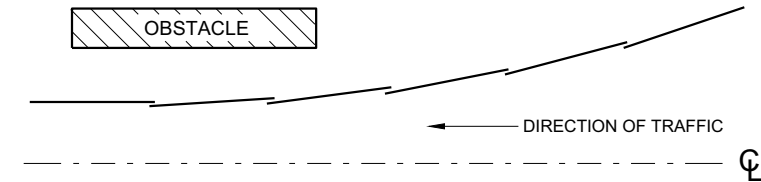
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



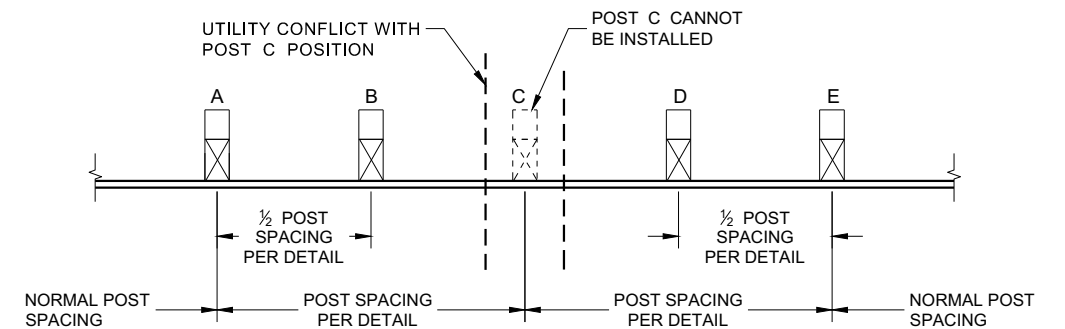
ALTERNATE BOLT HEAD



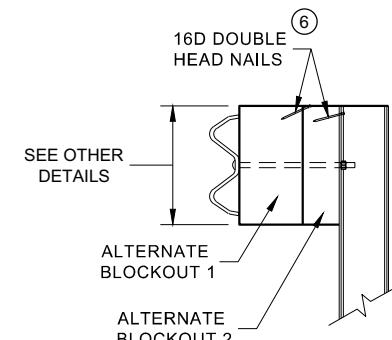
POST BOLT, SPLICE BOLT AND RECESS NUT



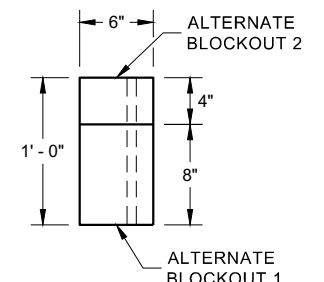
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



PLAN VIEW

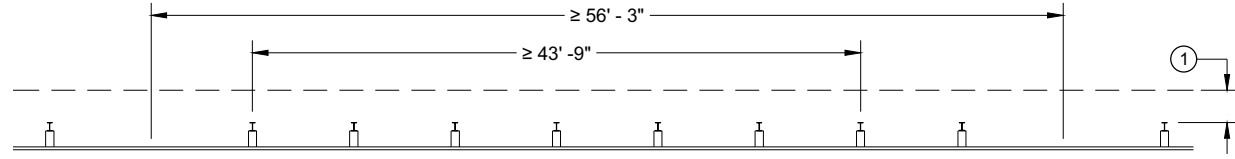
ALTERNATE WOOD
BLOCKOUT DETAIL

- NOTES:
- UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
- DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

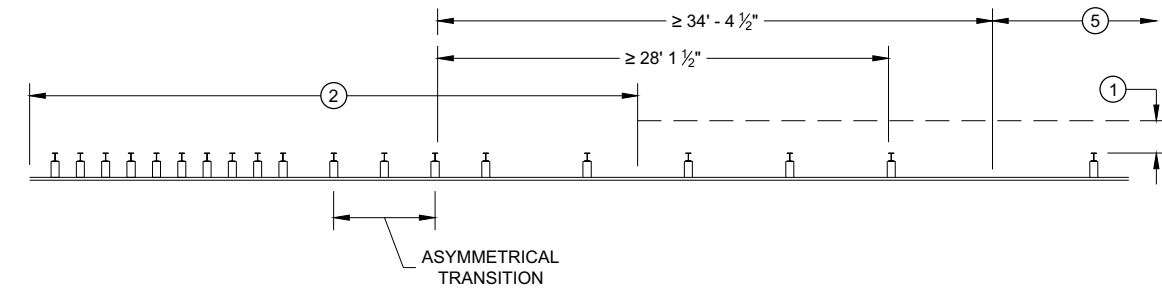
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

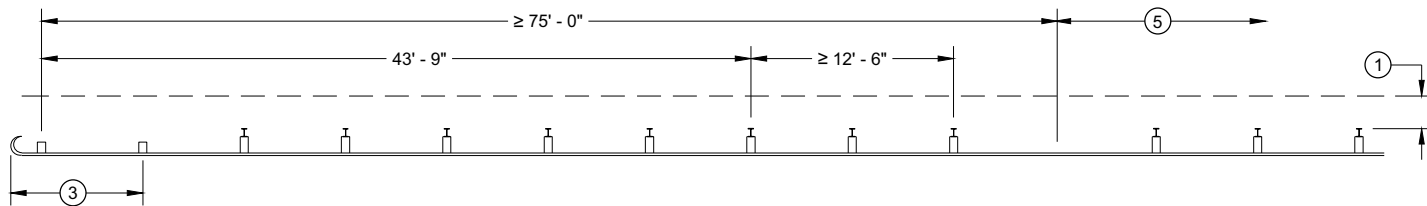
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



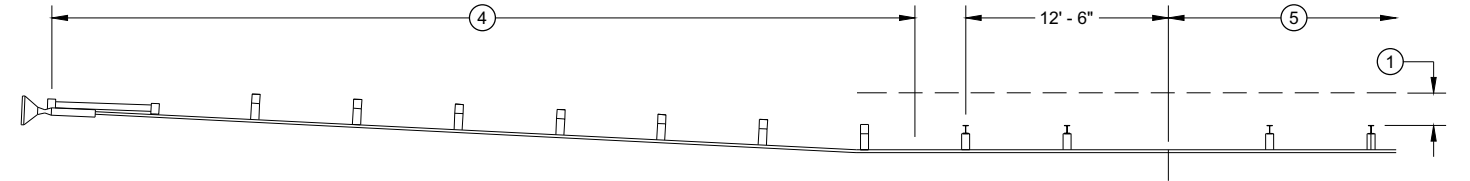
MISSING POST IN NORMAL BEAM GUARD RUN



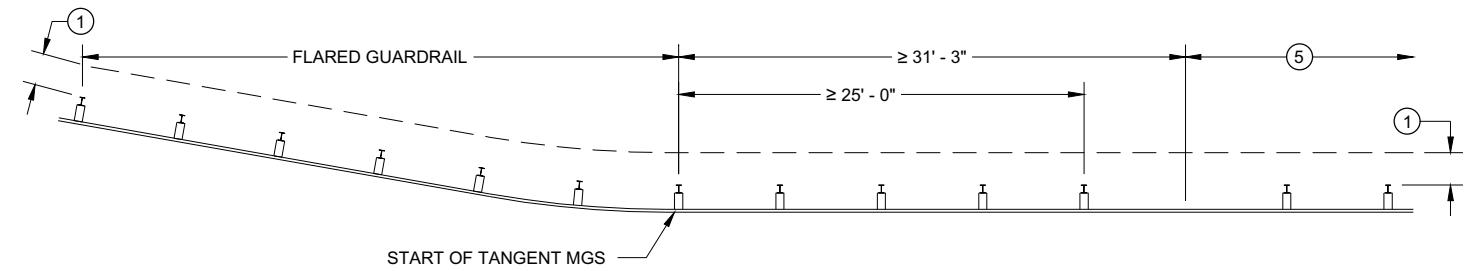
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



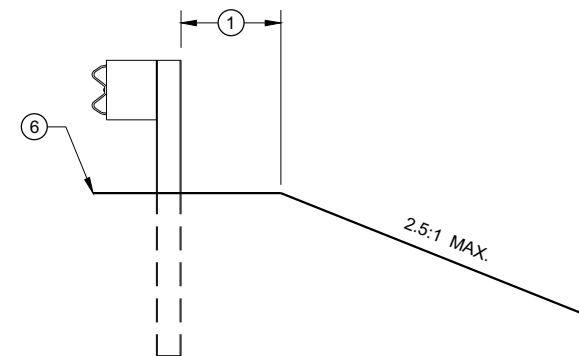
MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



CROSS SECTION VIEW

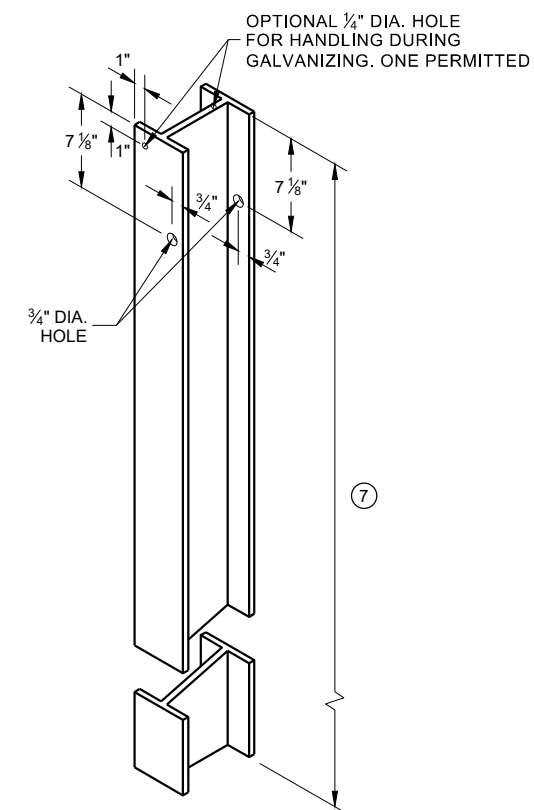
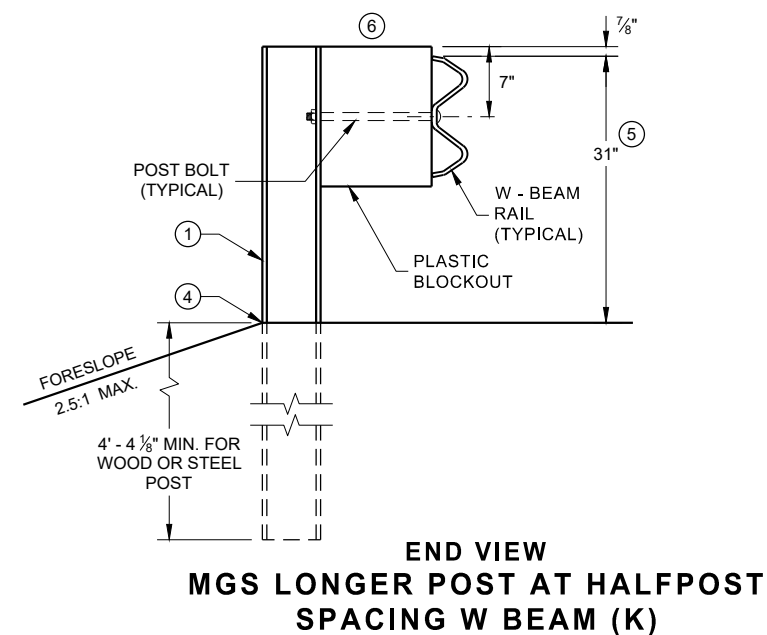
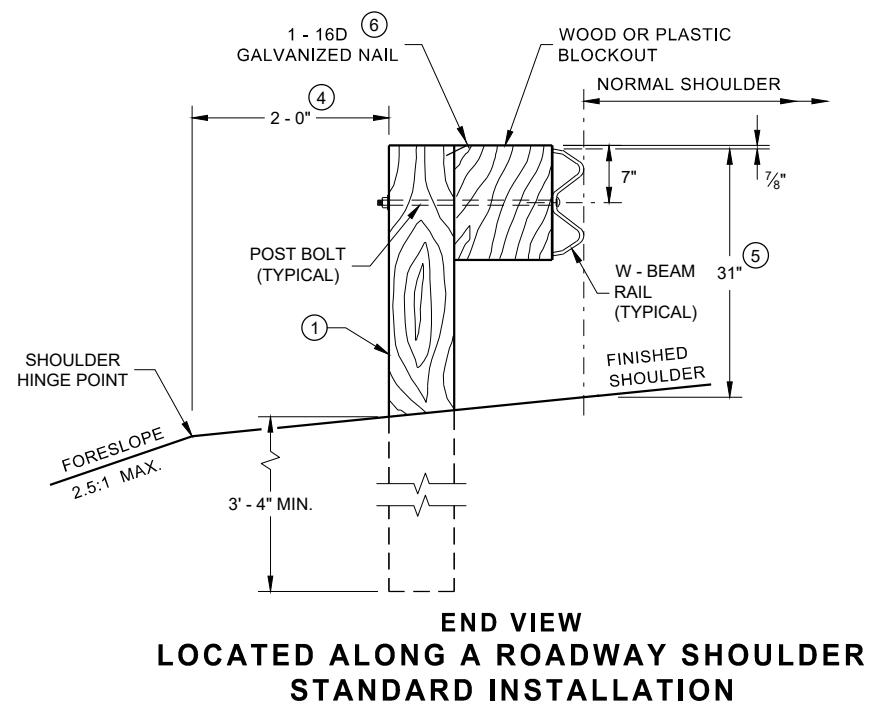
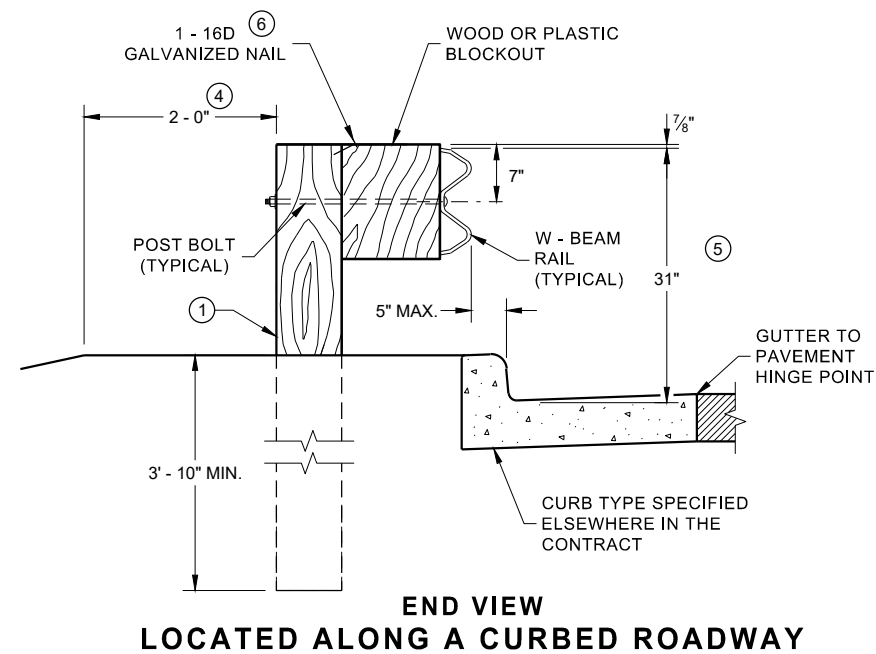
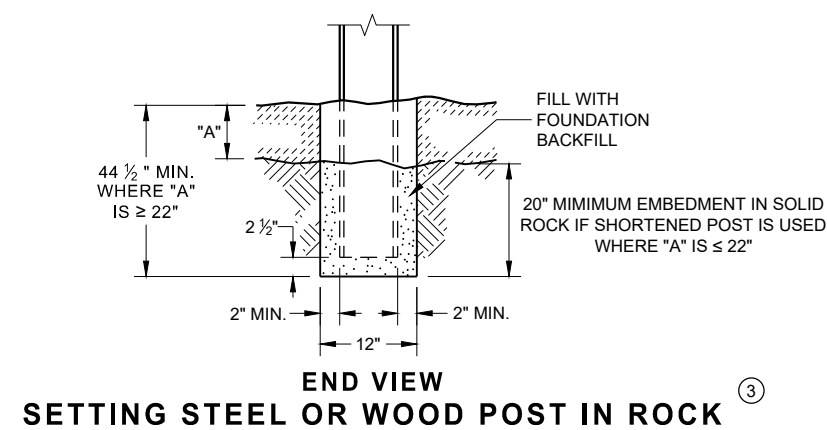
- ① MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- ② SEE SDD 14B45 FOR MORE DETAILS.
- ③ SEE SDD 14B47 FOR MORE DETAILS.
- ④ SEE SDD 14B44 FOR MORE DETAILS.
- ⑤ SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- ⑥ SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

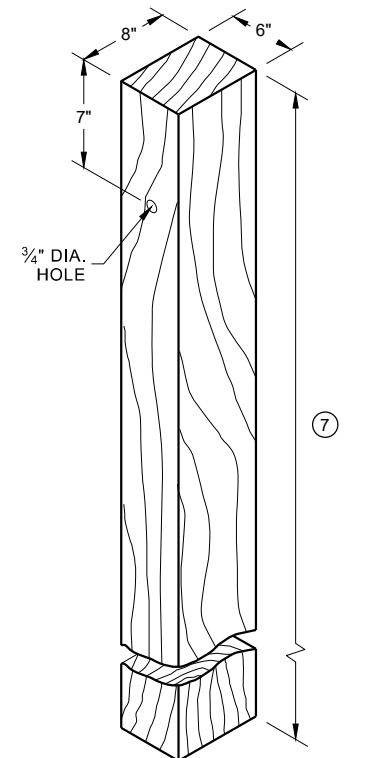
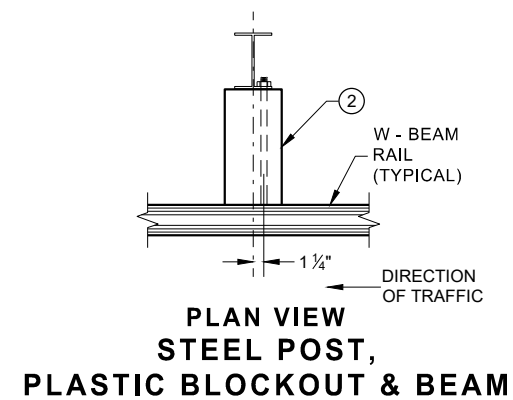
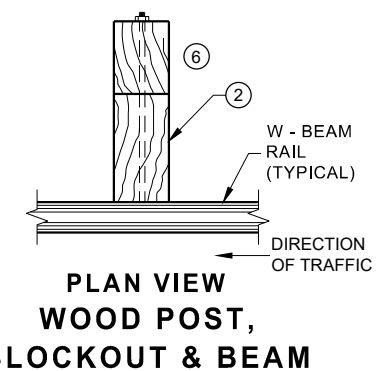
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
83
FHWA

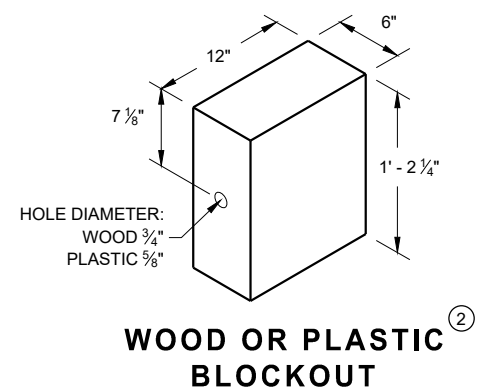
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



**STEEL POST & HOLE
PUNCHING DETAIL
(W 6 X 9) ①**

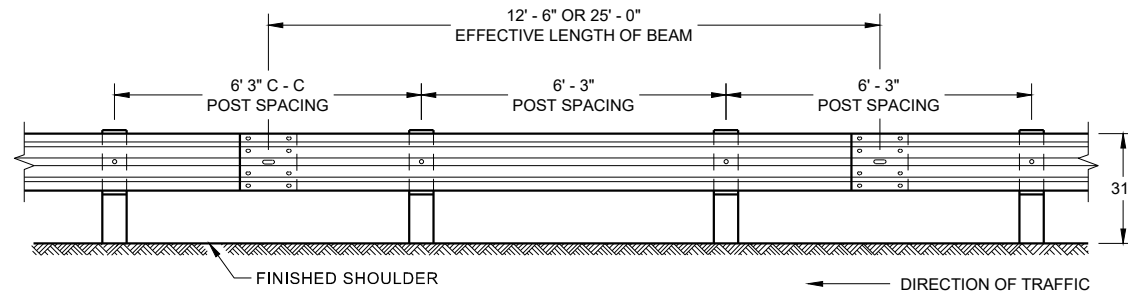


WOOD POST (6" X 8") NOMINAL ⁽¹⁾

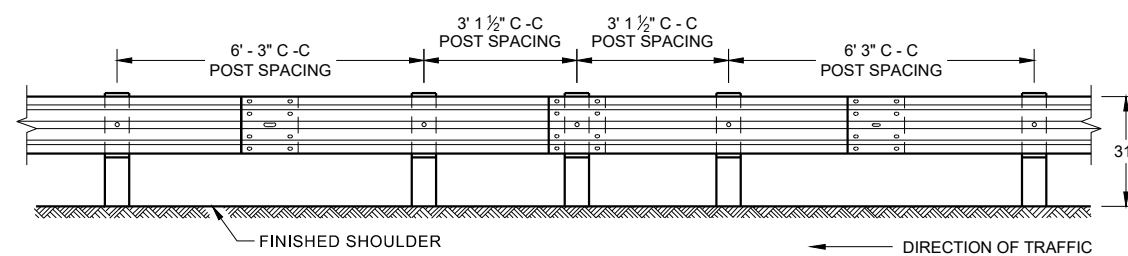


**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

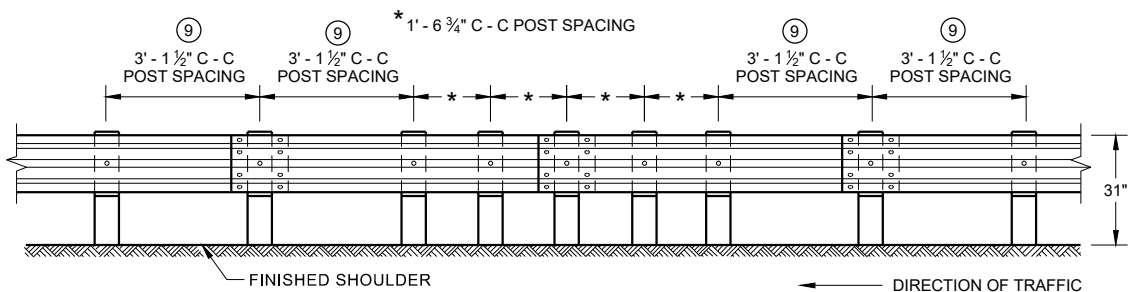
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 84



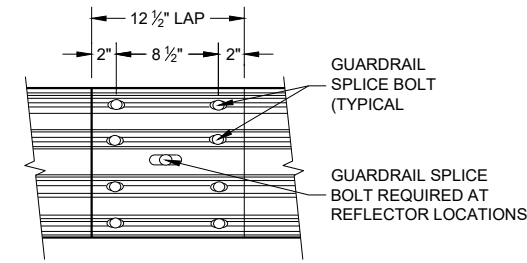
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



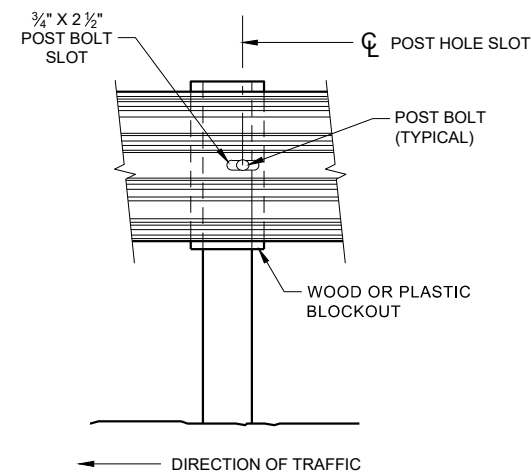
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



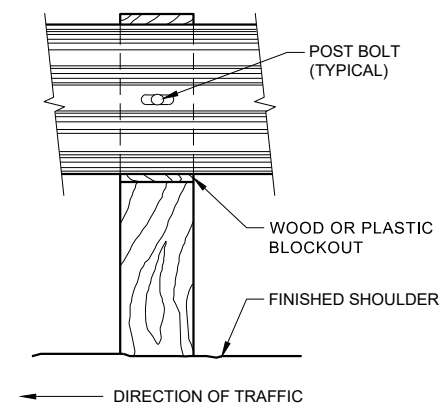
**FRONT VIEW
QUARTER POST SPACING (QS)**



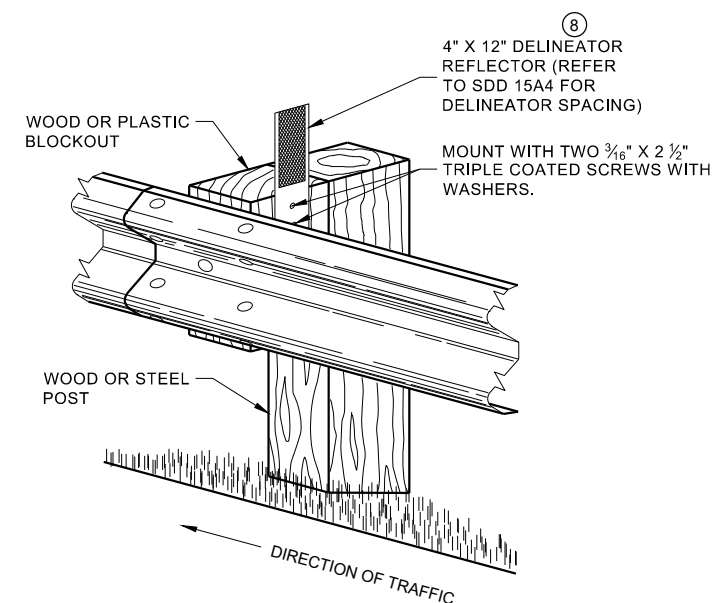
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



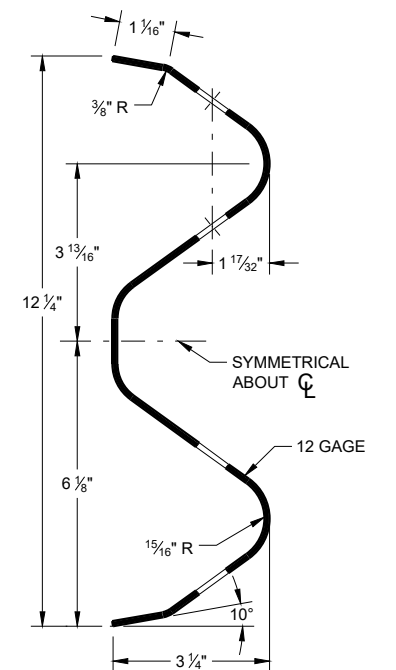
**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

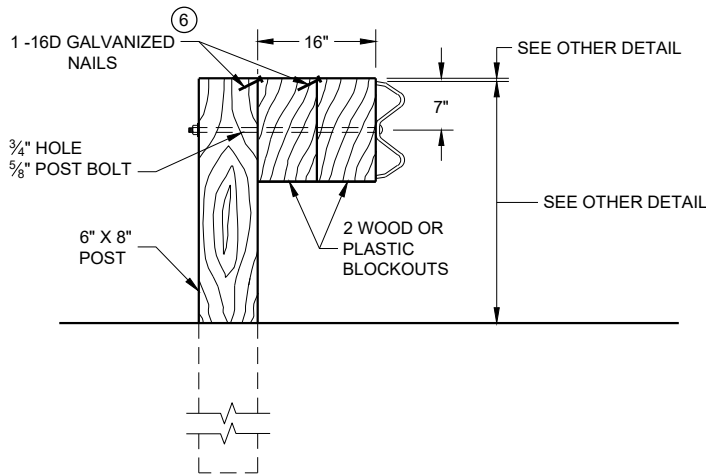
GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

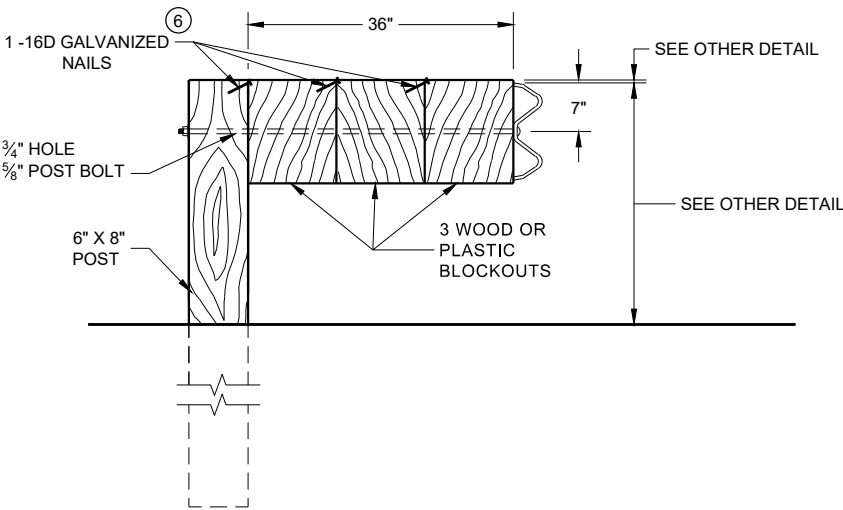
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

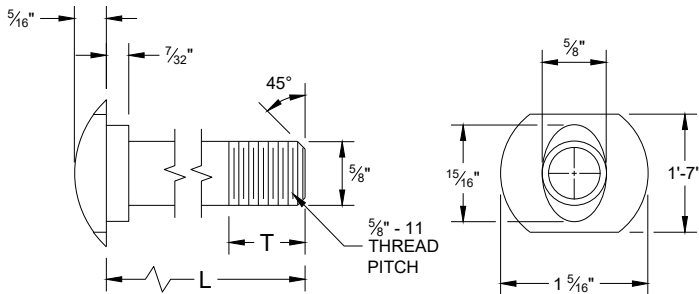
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

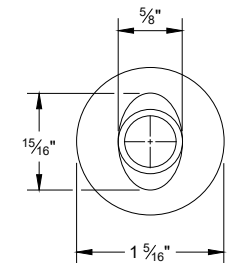
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

- NOTE:
- 1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
 - 2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

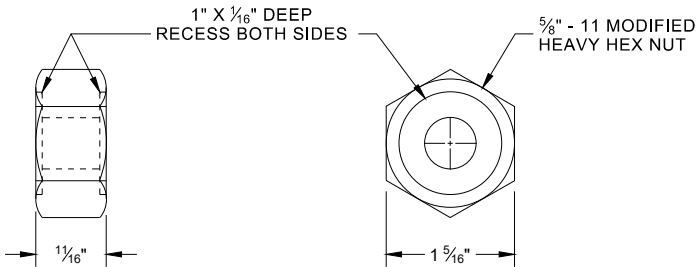


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

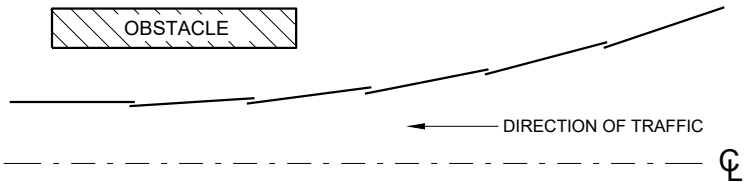


ALTERNATE BOLT HEAD

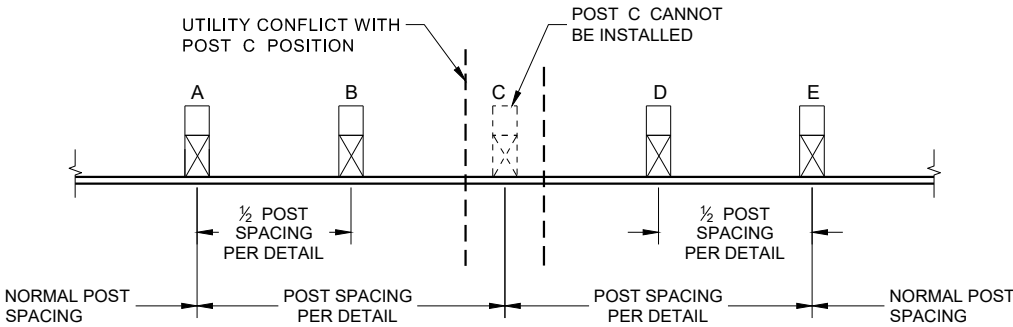


POST BOLT, SPLICE BOLT AND RECESS NUT

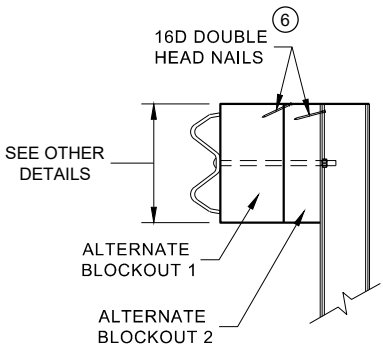
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



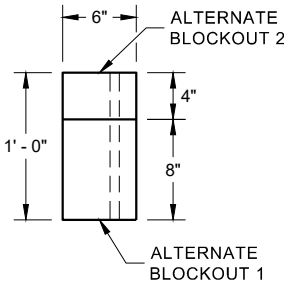
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW

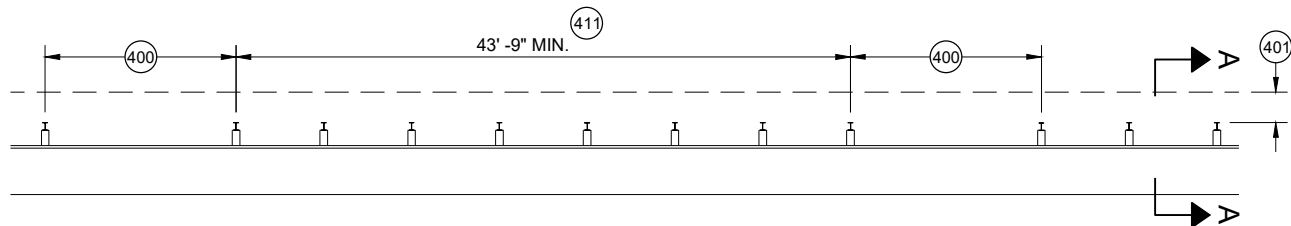


PLAN VIEW

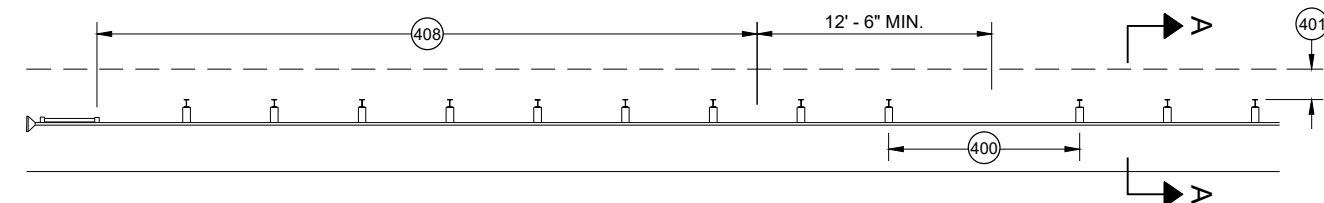
ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

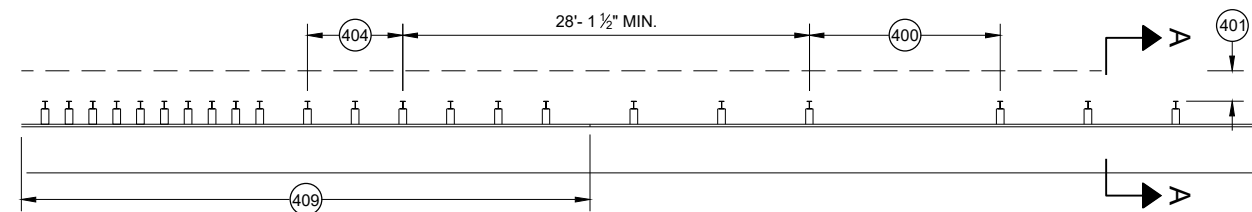
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 86



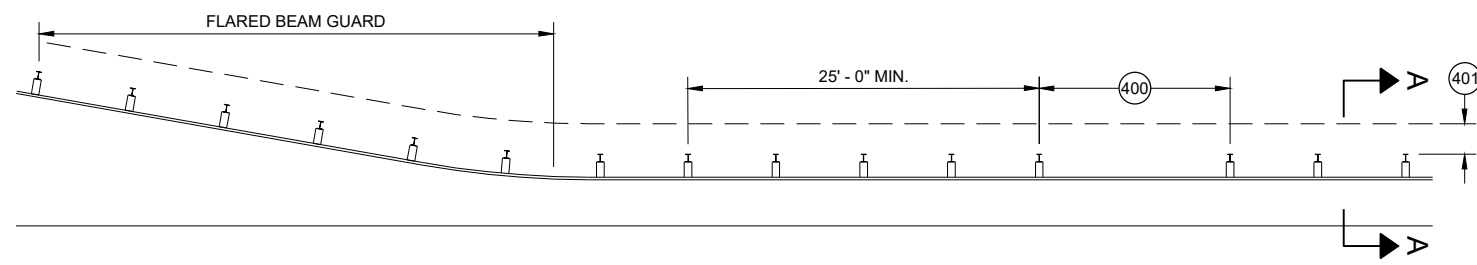
MISSING POST IN MGS GUARDRAIL



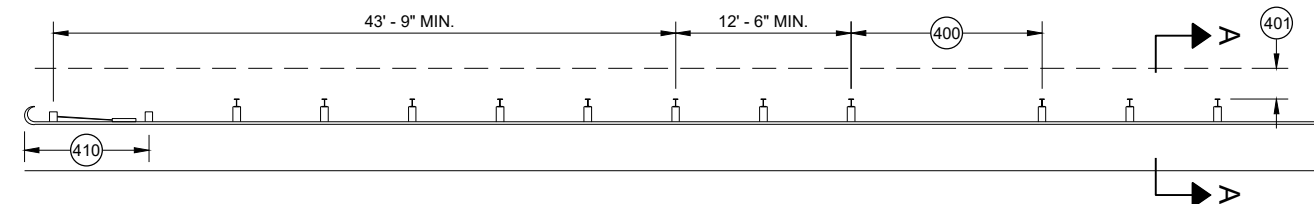
MISSING POST IN MGS GUARDRAIL NEAR EAT



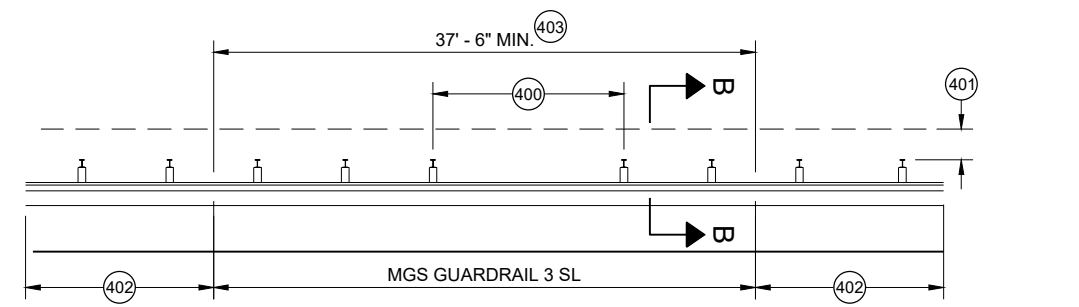
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

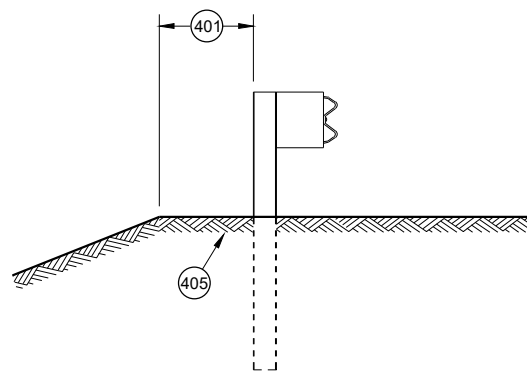


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

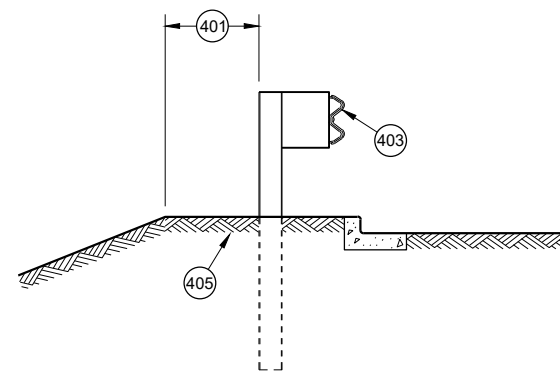


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- (400) MAX SPAN 12' - 6"
- (401) 2' MIN.
- (402) MGS GUARDRAIL 3
- (403) NESTING BEAM GUARD
- (404) ASYMMETRIC TRANSITION
- (405) SOIL WELL DRAINED AND COMPACTED
- (406) SEE OTHER DRAWINGS IN THIS SDD
- (407) SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- (408) SEE SDD 14B44
- (409) SEE SDD 14B45
- (410) SEE SDD 14B47
- (411) MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

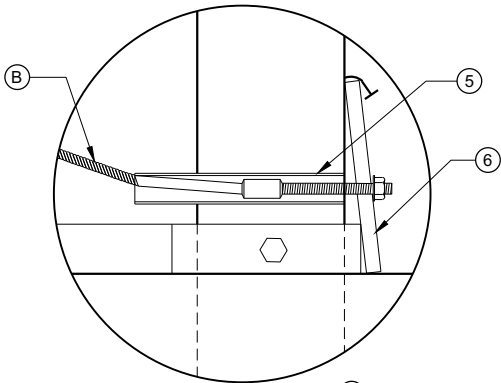
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

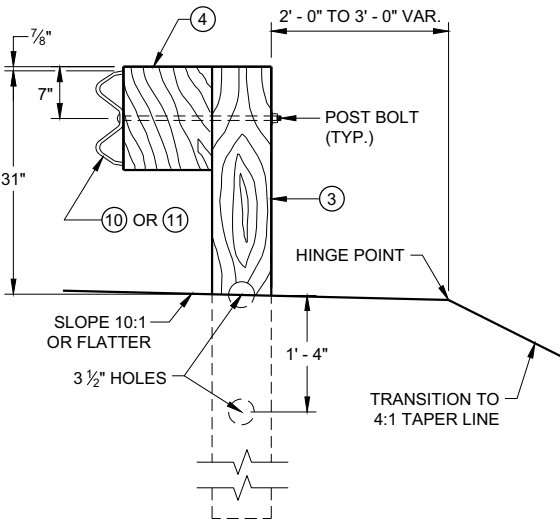
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

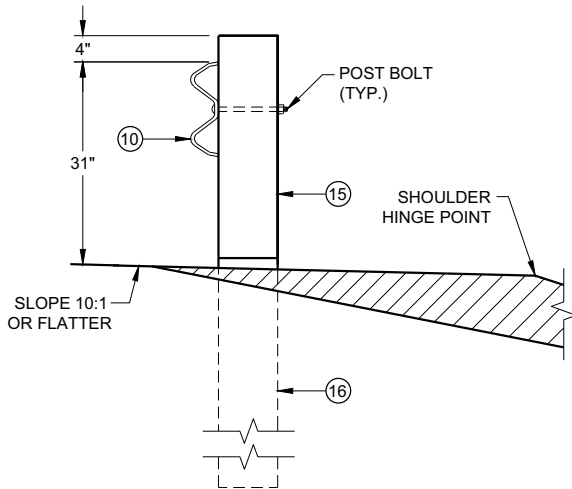
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



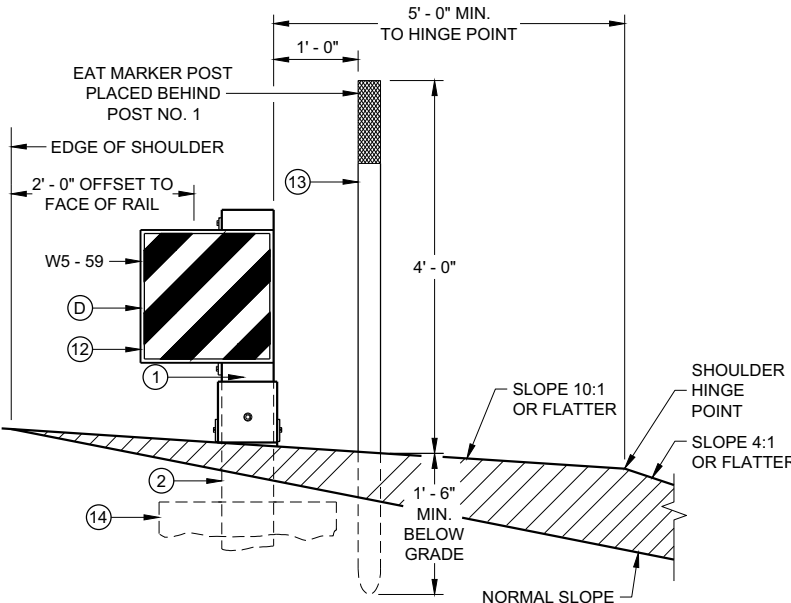
DETAIL "A"



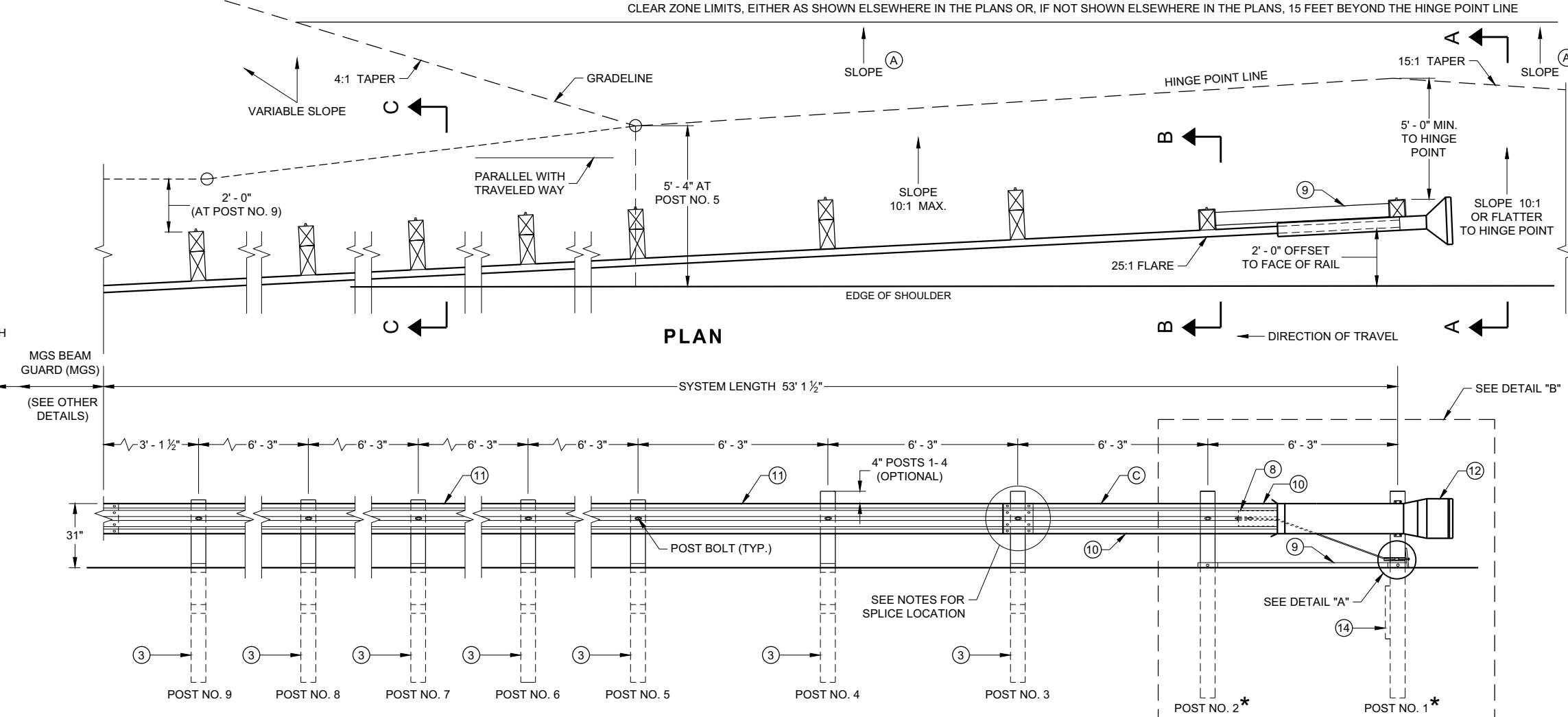
SECTION C - C
TYPICAL AT POST NOS. 3 - 9



SECTION B - B
TYPICAL AT POST NO. 2*

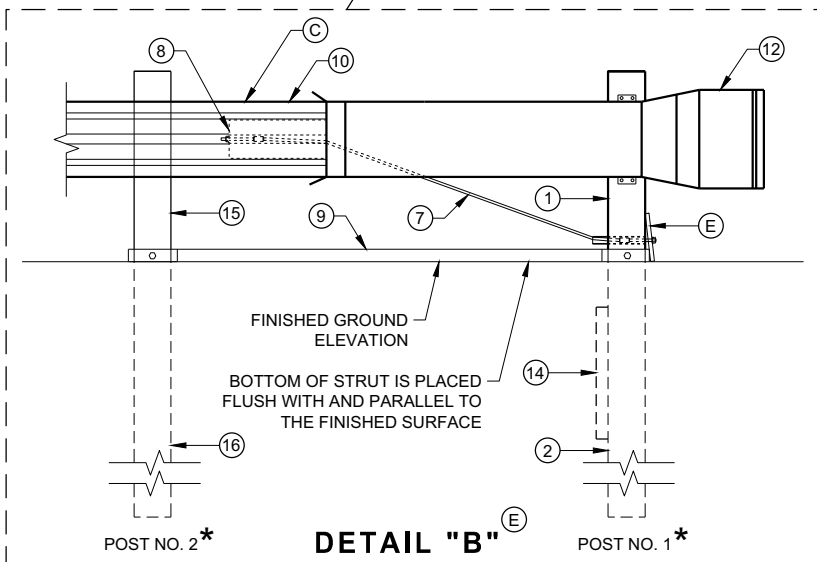


SECTION A - A
TYPICAL AT POST NO. 1*



PLAN

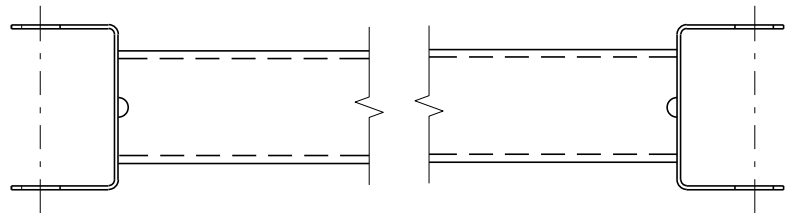
ELEVATION



DETAIL "B"

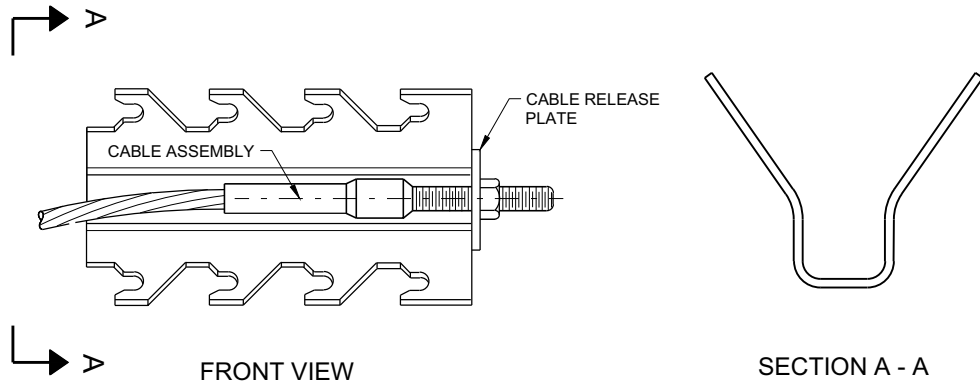
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

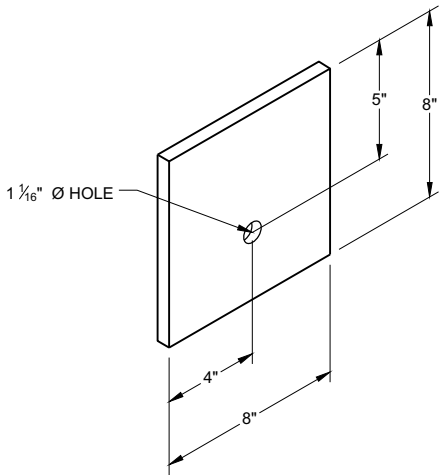


GENERIC GROUND STRUT⁹ ^E

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



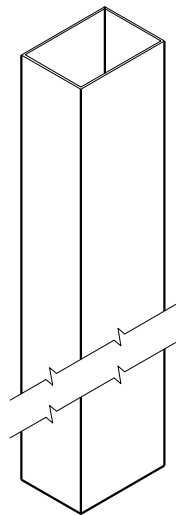
GENERIC ANCHOR CABLE BOX⁹ ^E



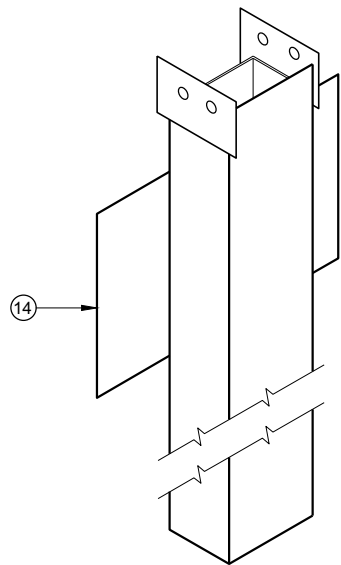
BEARING PLATE⁶ ^E

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

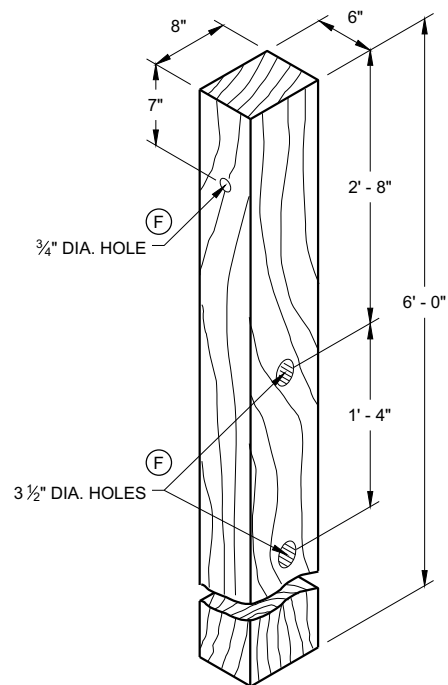
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



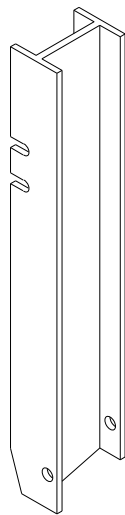
UPPER POST NO. 1 ⁽¹⁾ (E)



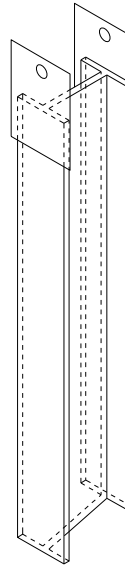
LOWER POST NO. 1 ⁽²⁾ (E)



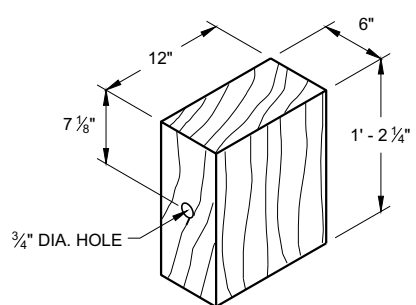
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



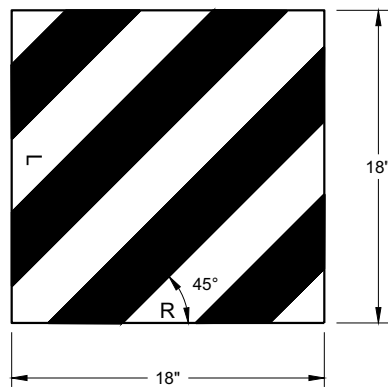
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



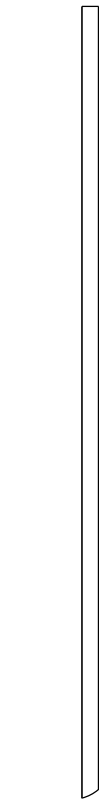
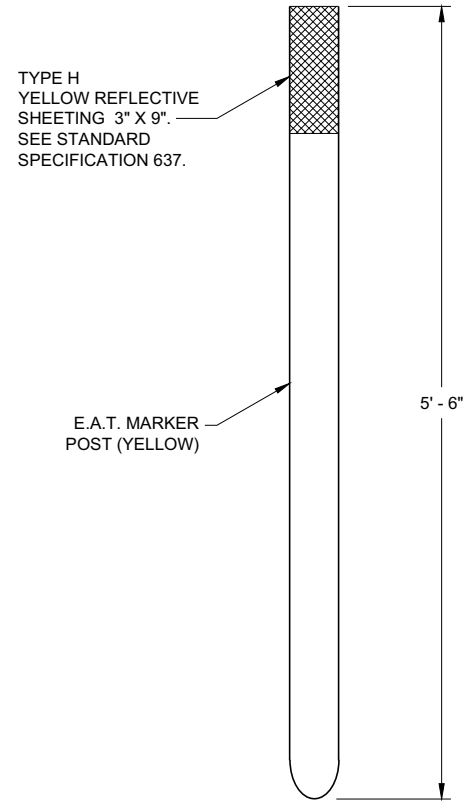
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



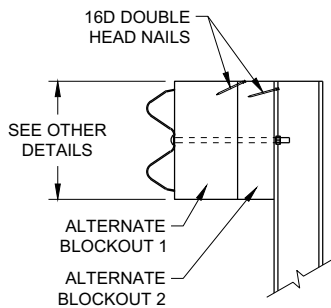
WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



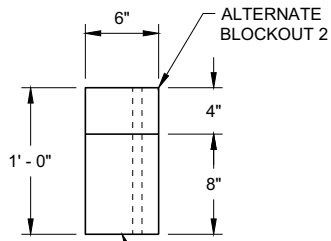
REFLECTIVE SHEETING DETAIL ^(E)



E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

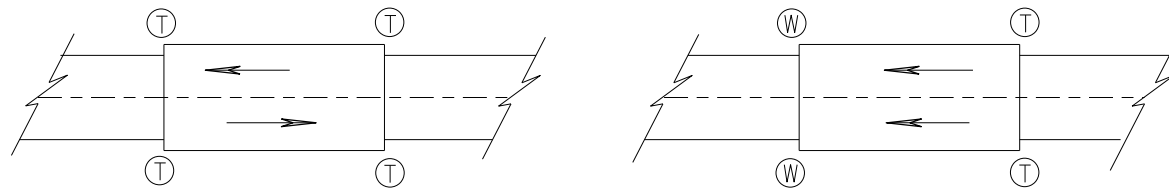
ALTERNATE WOOD
BLOCKOUT DETAIL

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR

FHWA



TWO WAY TRAFFIC

ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

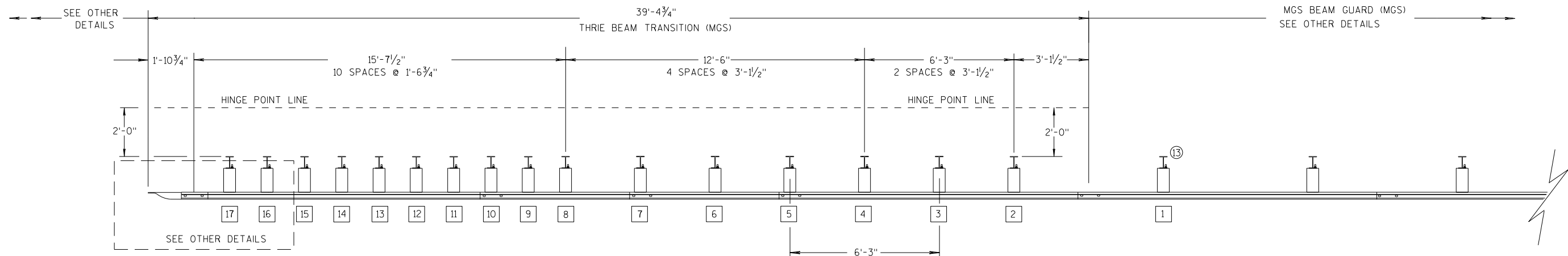
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

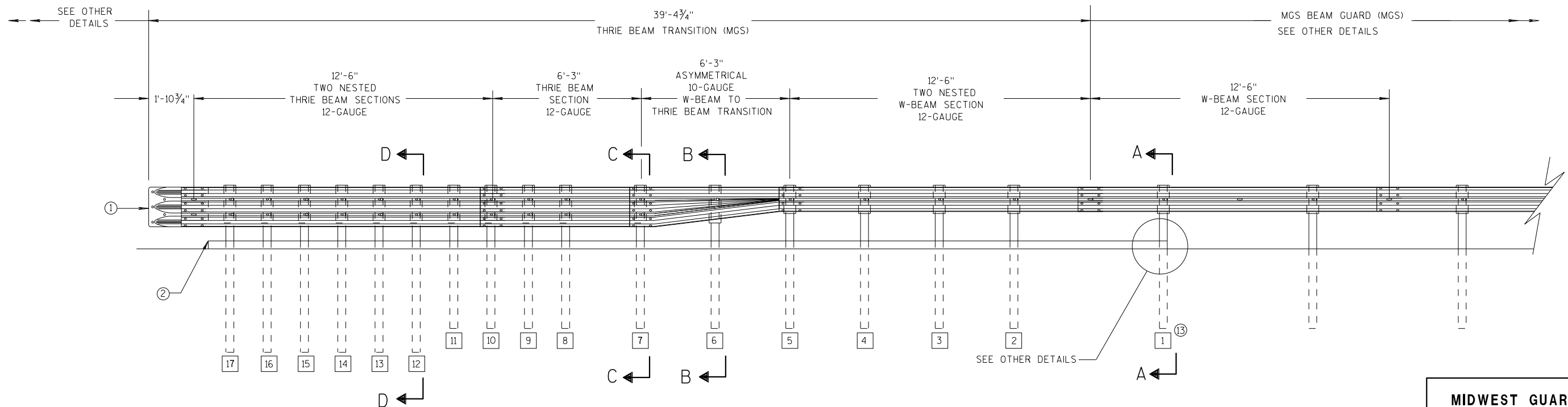
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

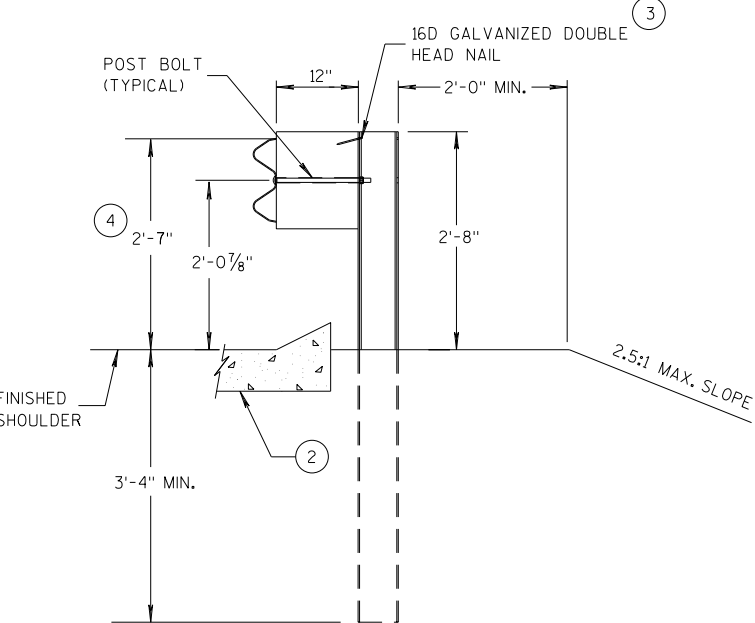
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

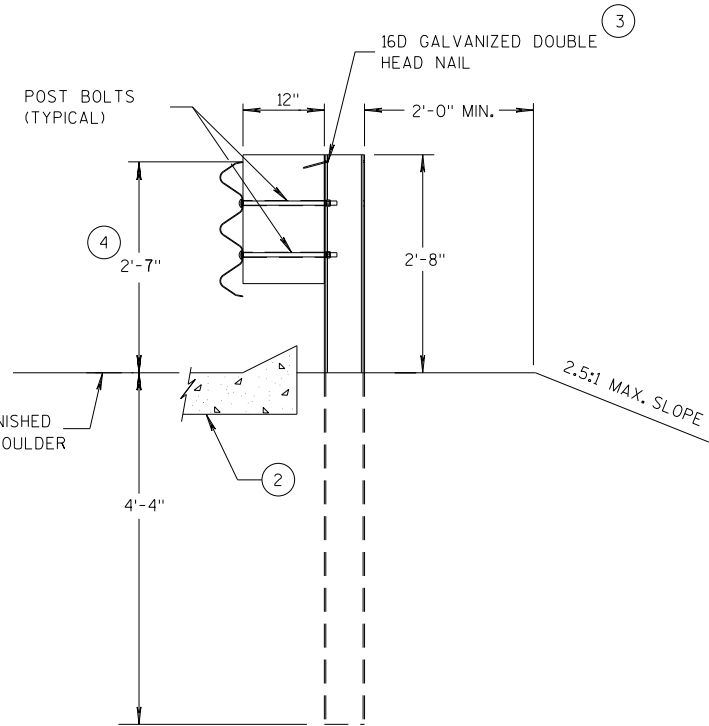
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

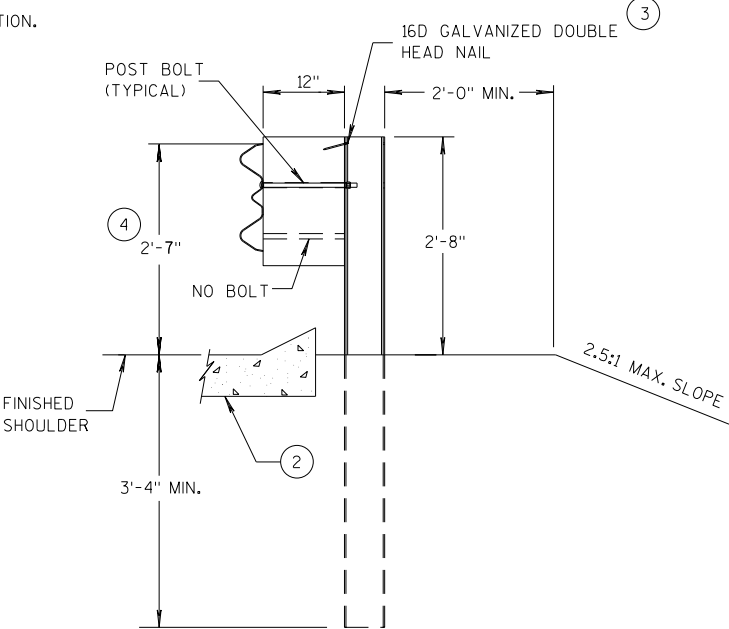
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



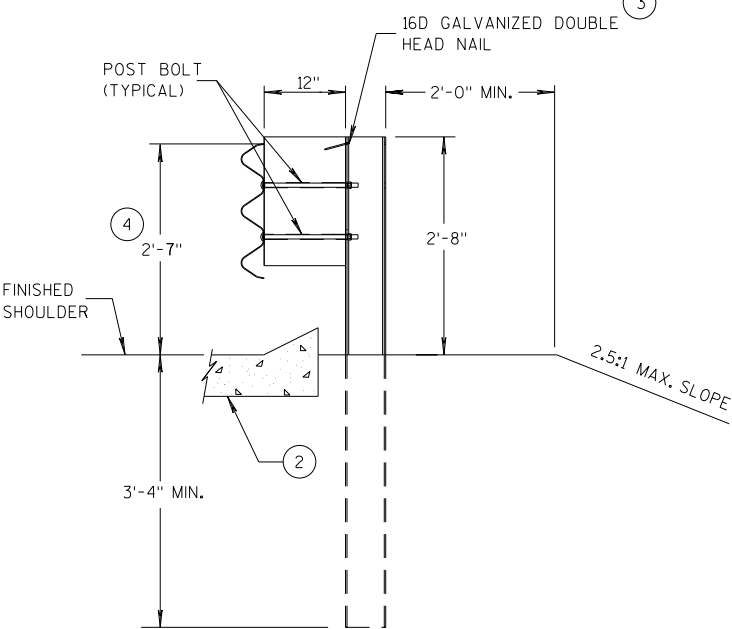
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

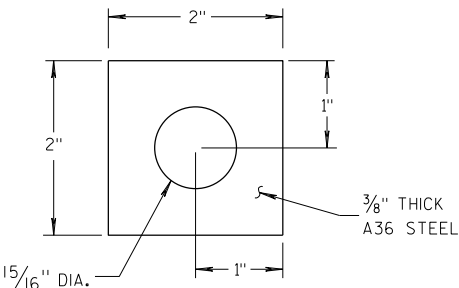
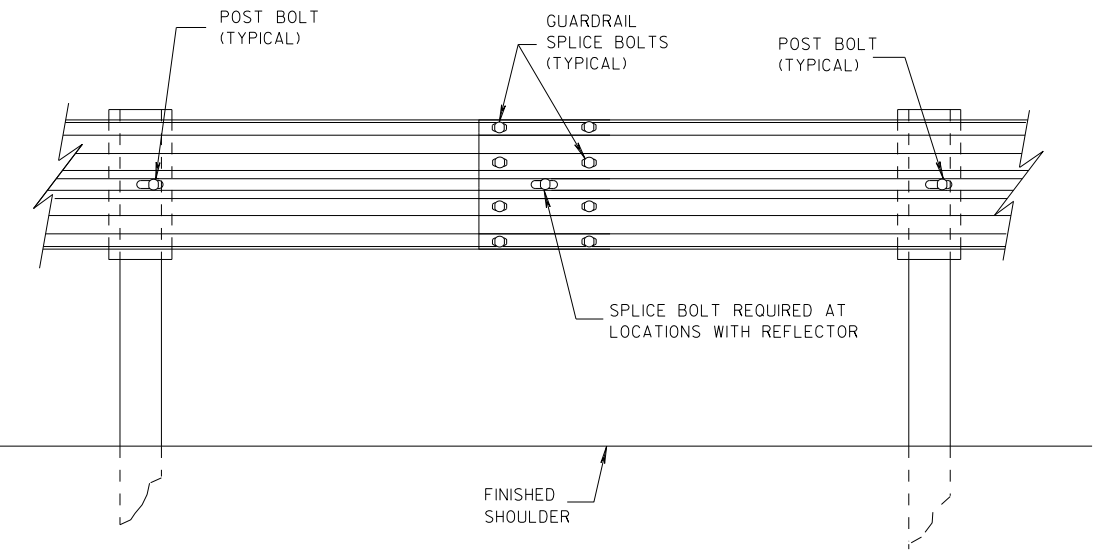
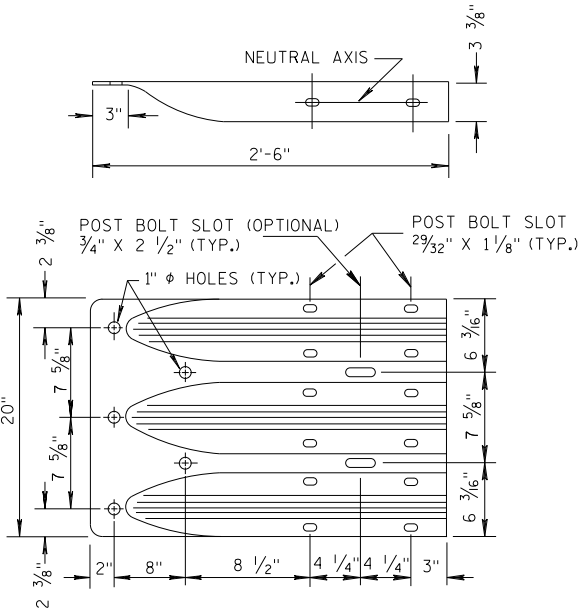


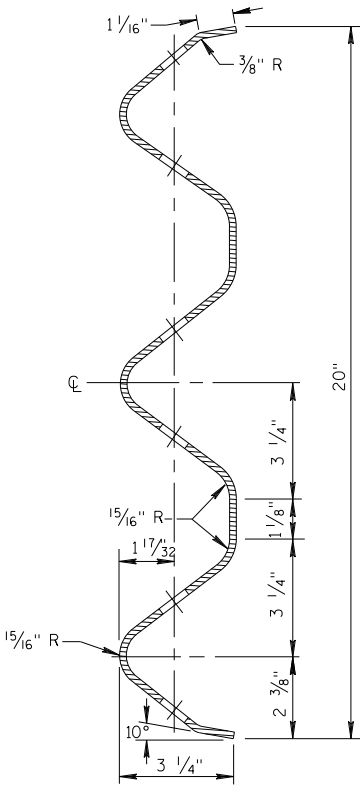
PLATE WASHER DETAIL



SPLICE DETAIL



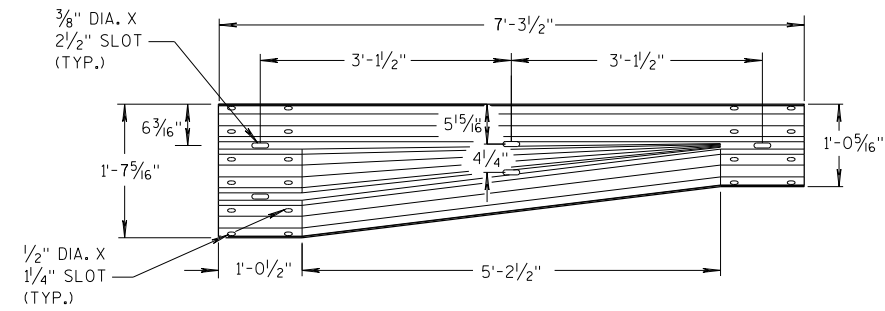
THRIE BEAM
TERMINAL CONNECTOR



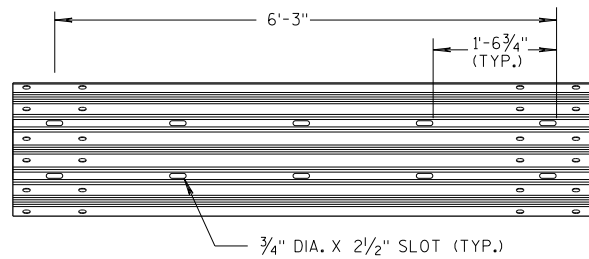
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

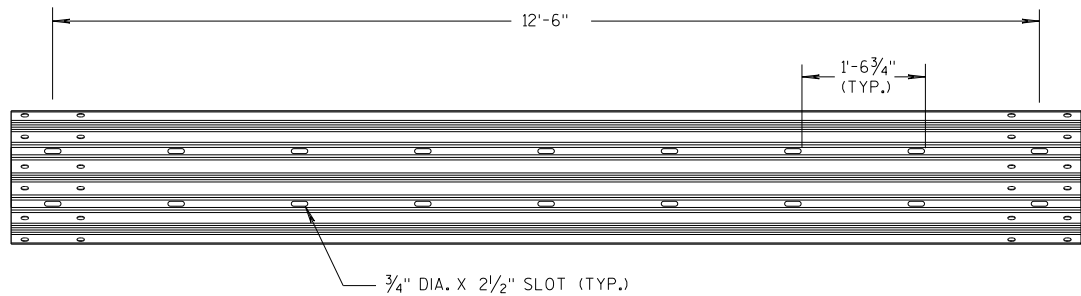
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



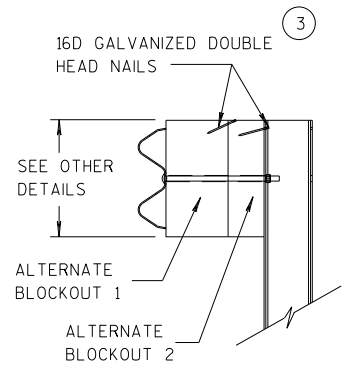
W-BEAM TO THRIE BEAM TRANSITION SECTION



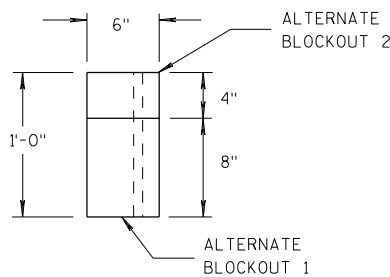
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

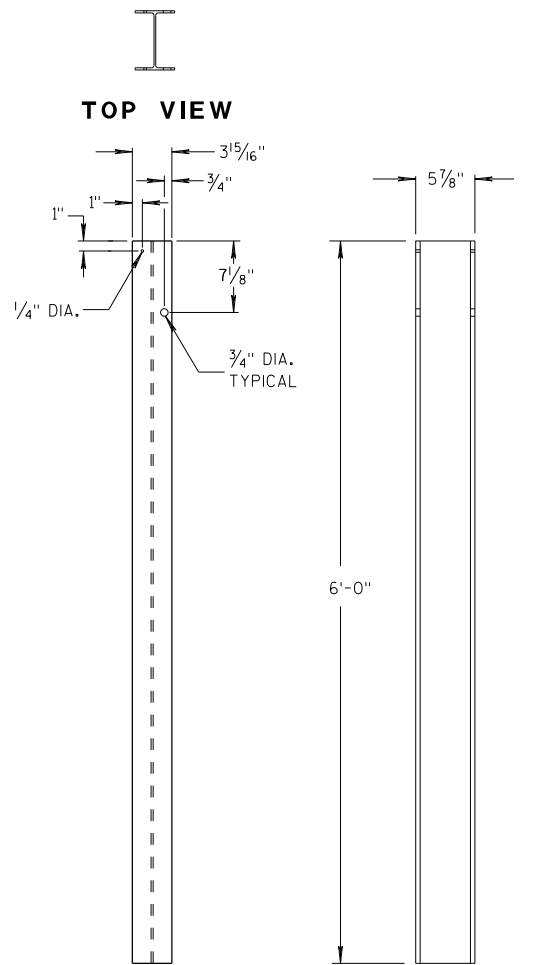


SIDE VIEW



TOP VIEW

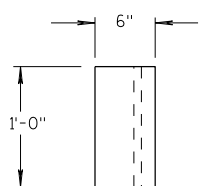
ALTERNATE WOOD BLOCKOUT DETAIL



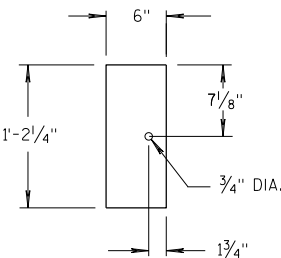
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

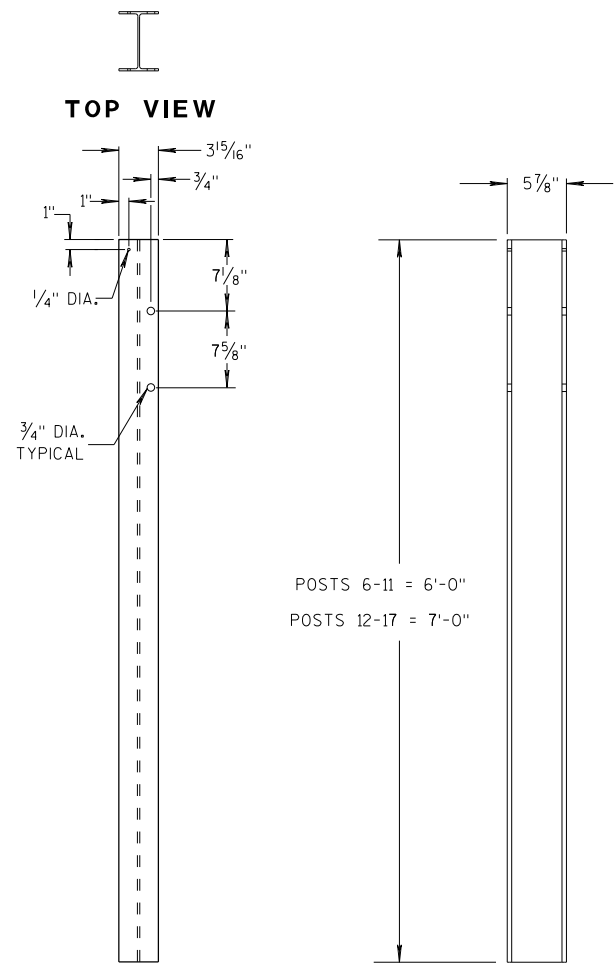


TOP VIEW



FRONT VIEW

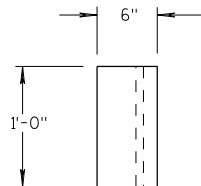
BLOCKOUT POSTS 1-5



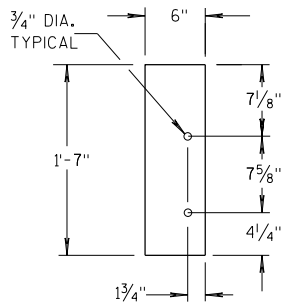
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

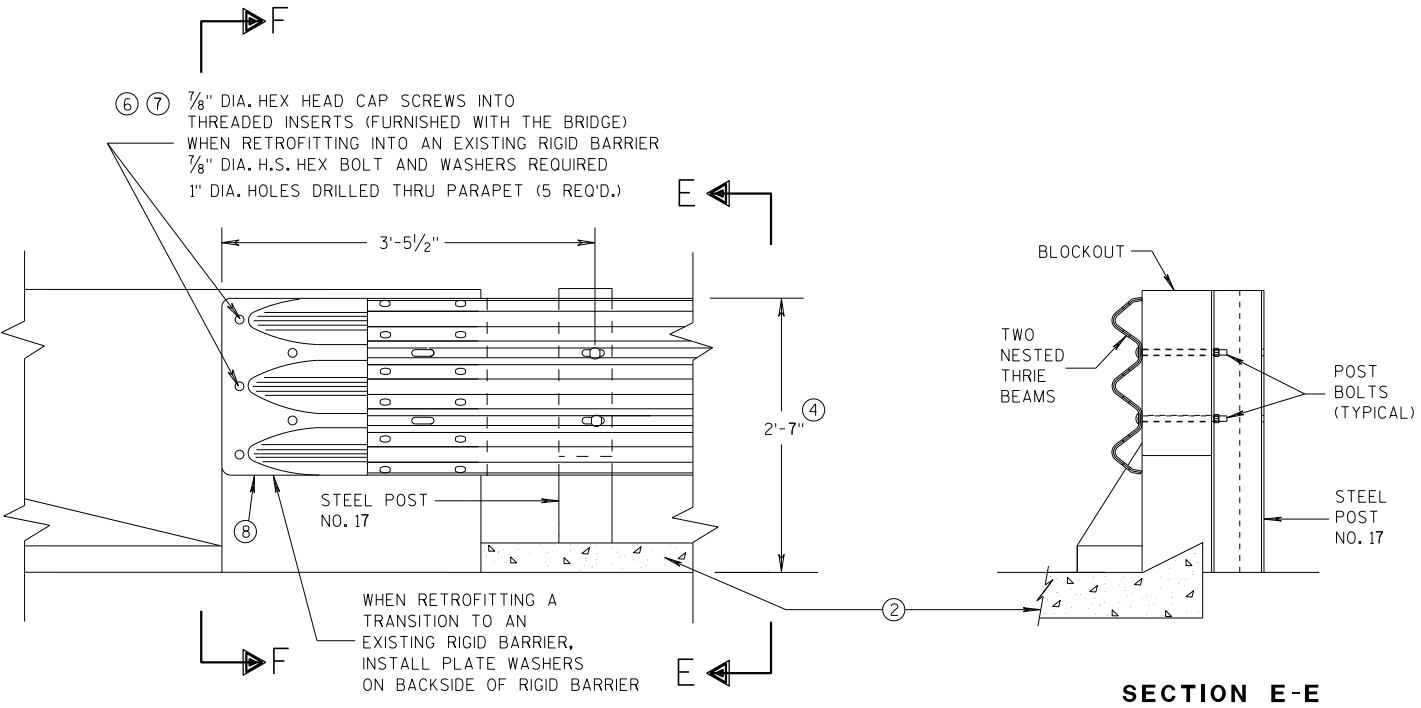
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

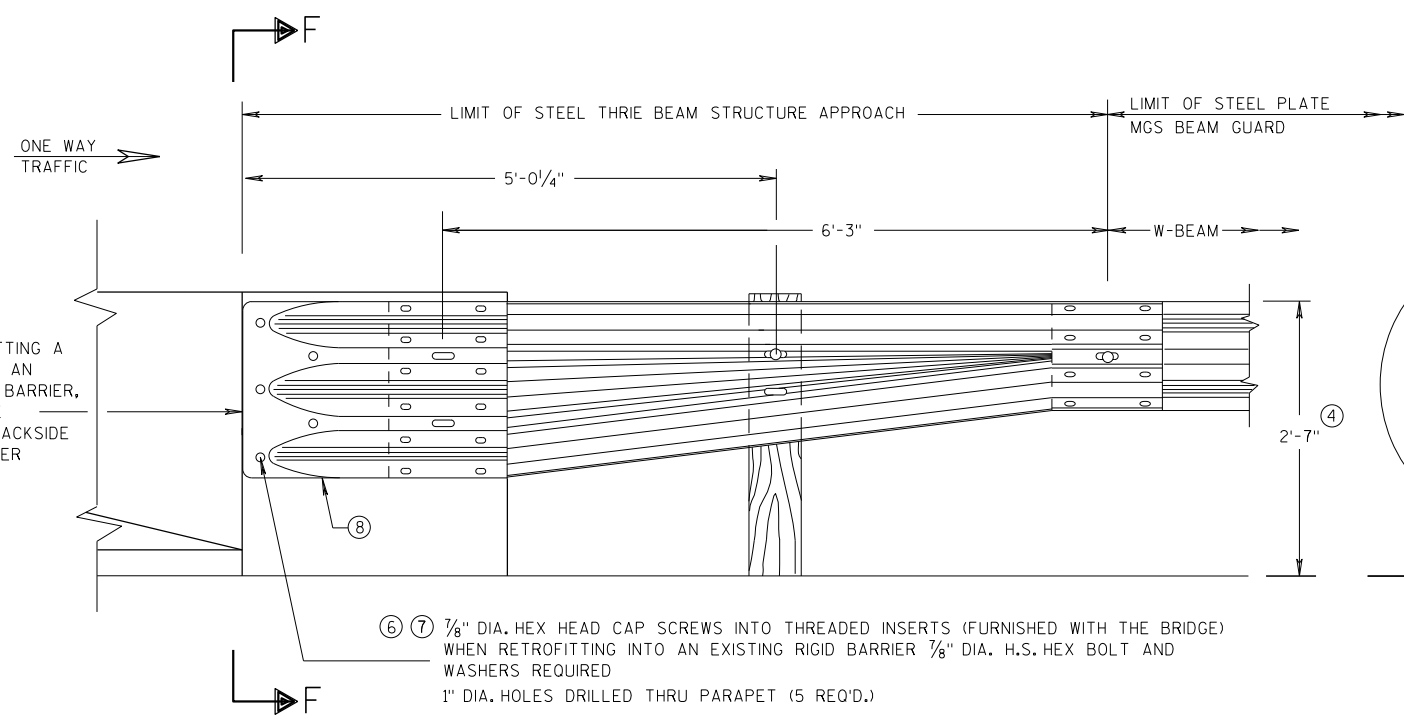
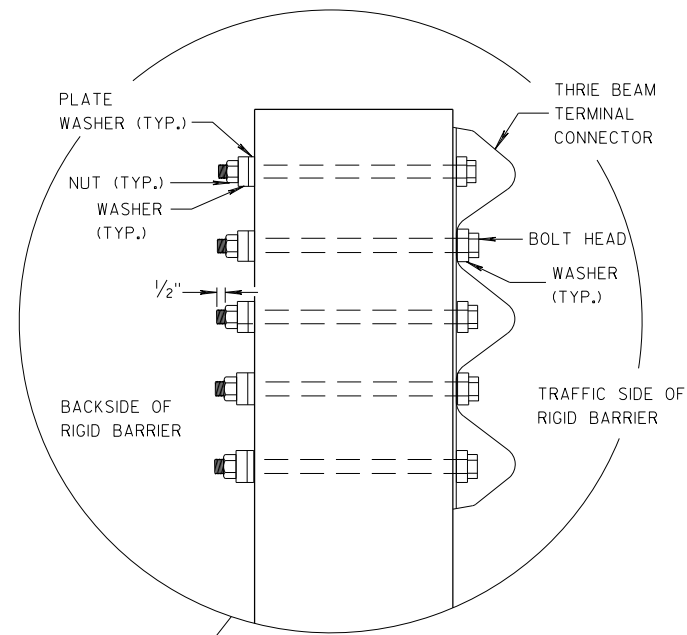
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

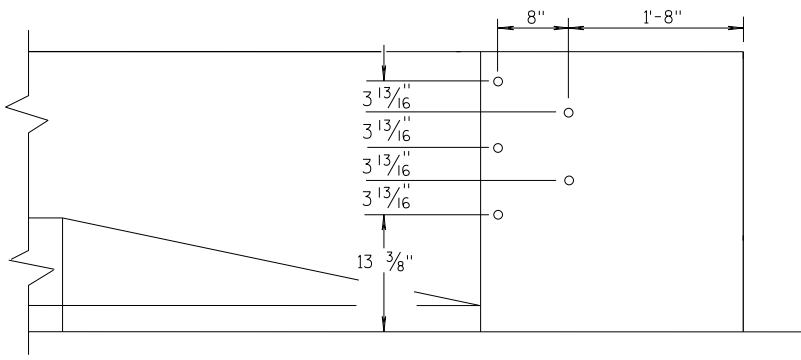


GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F



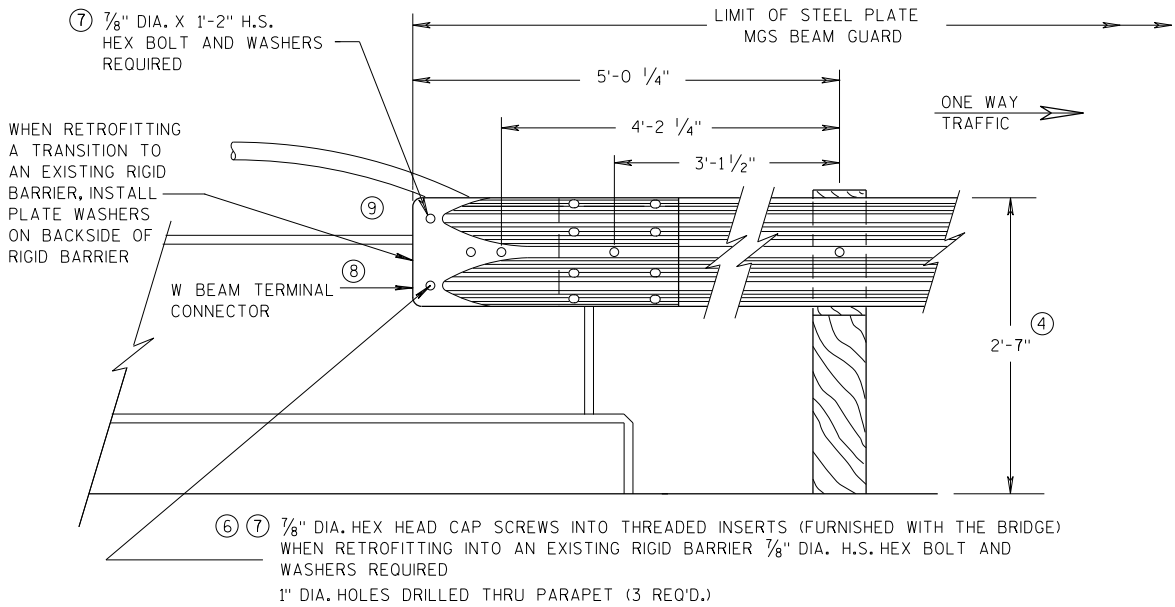
DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS UNIT SUPERVISOR		
FHWA	94	NT	

GENERAL NOTES

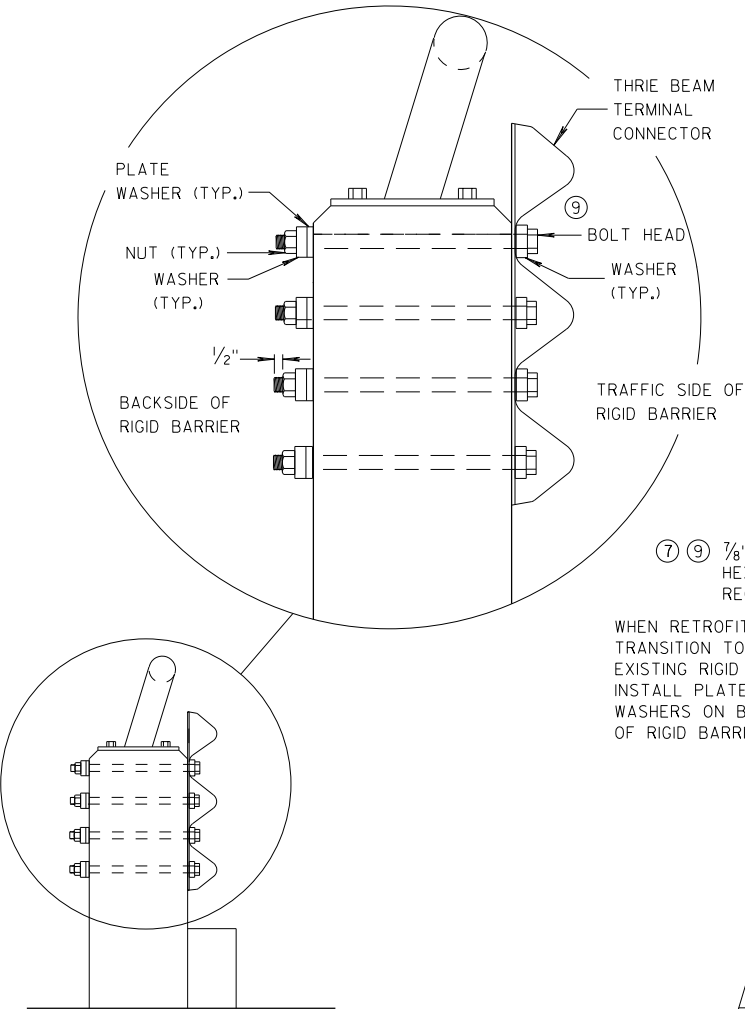
THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ②
- OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④
- TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥
- DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦
- BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{32}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧
- THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- ⑨
- BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.

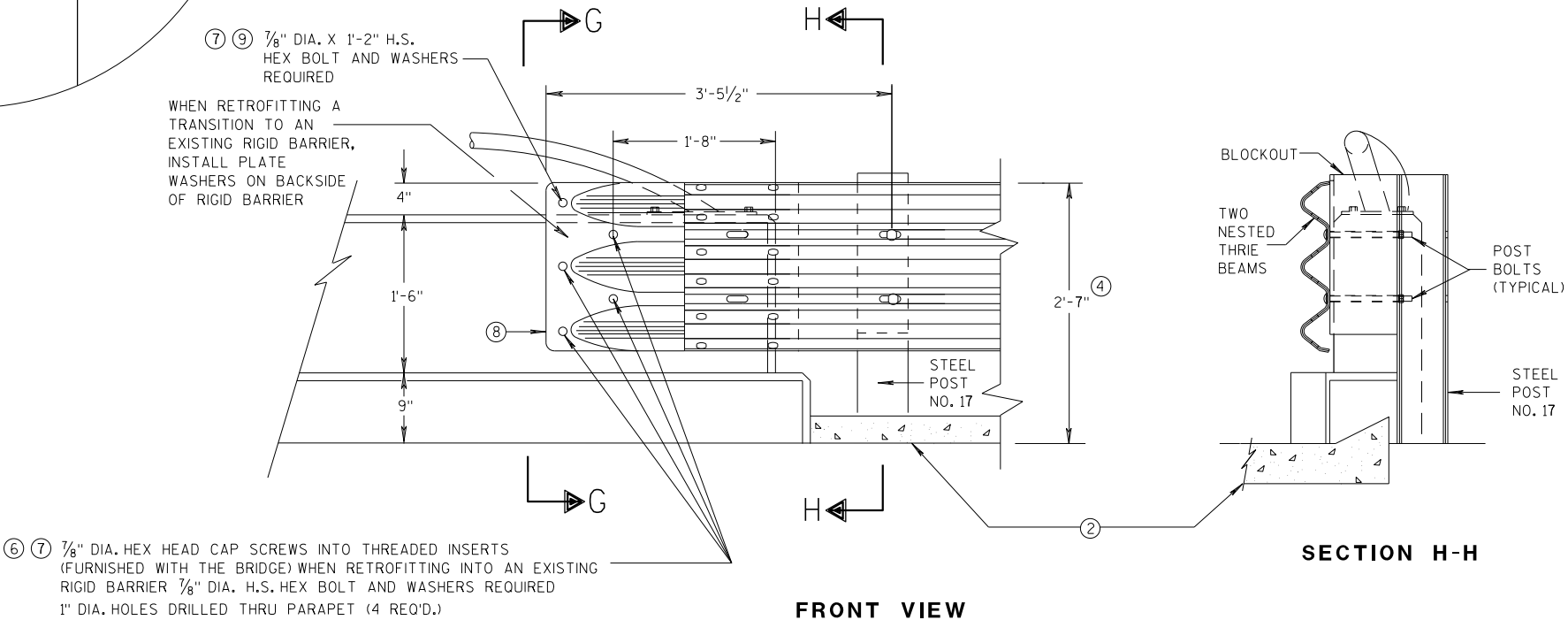


FRONT VIEW

W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



SECTION G-G



FRONT VIEW

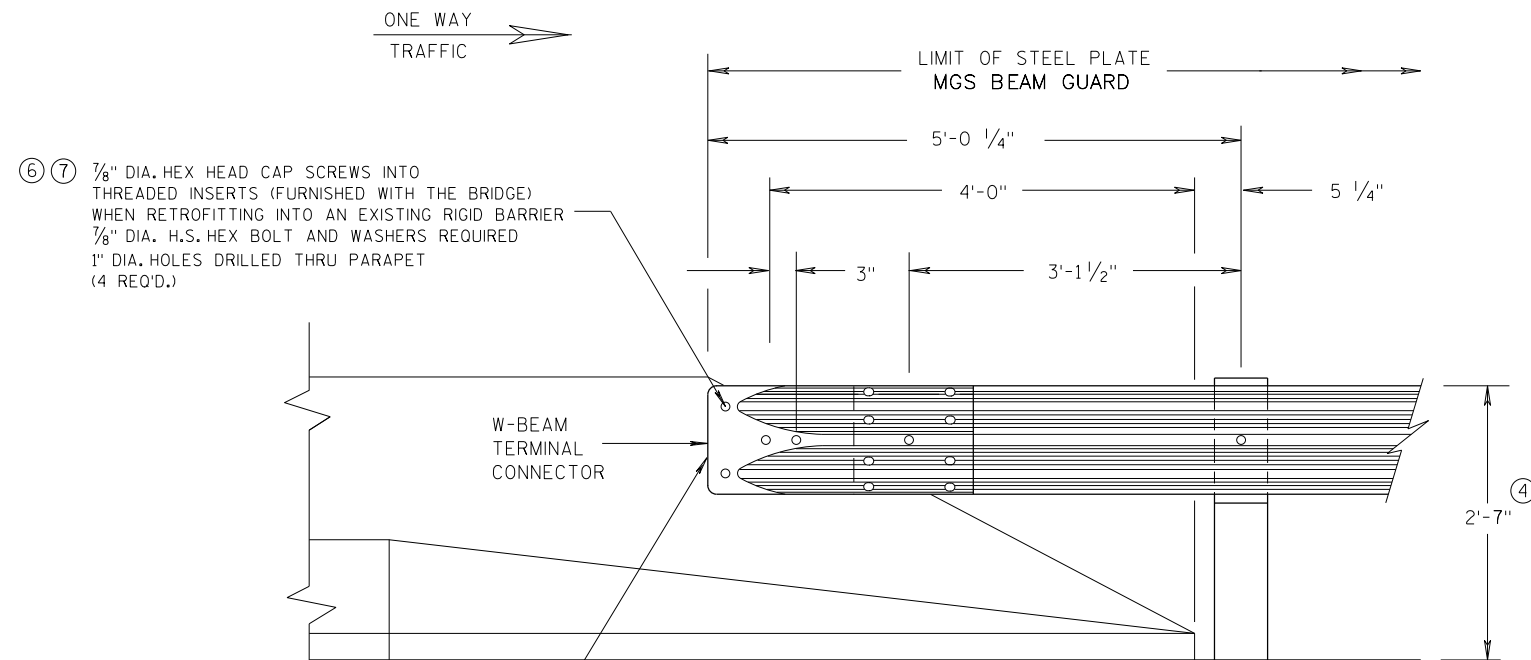
SECTION H-H

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

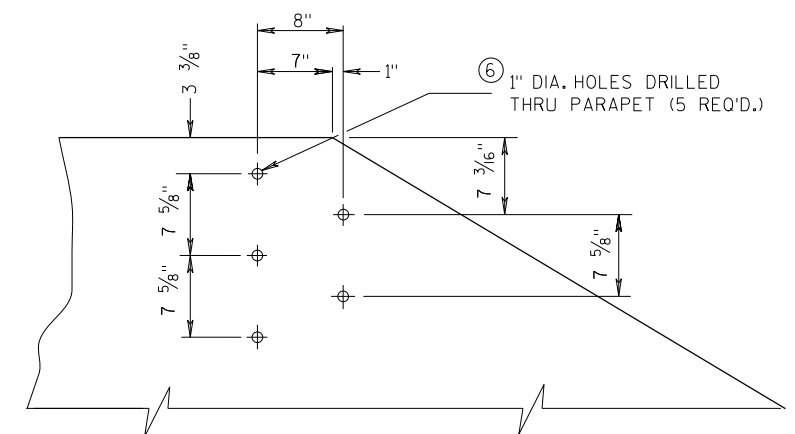
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018 /S/ Rodney Taylor
DATE ROADWAY STANDARDS UNIT SUPERVISOR
FHWA

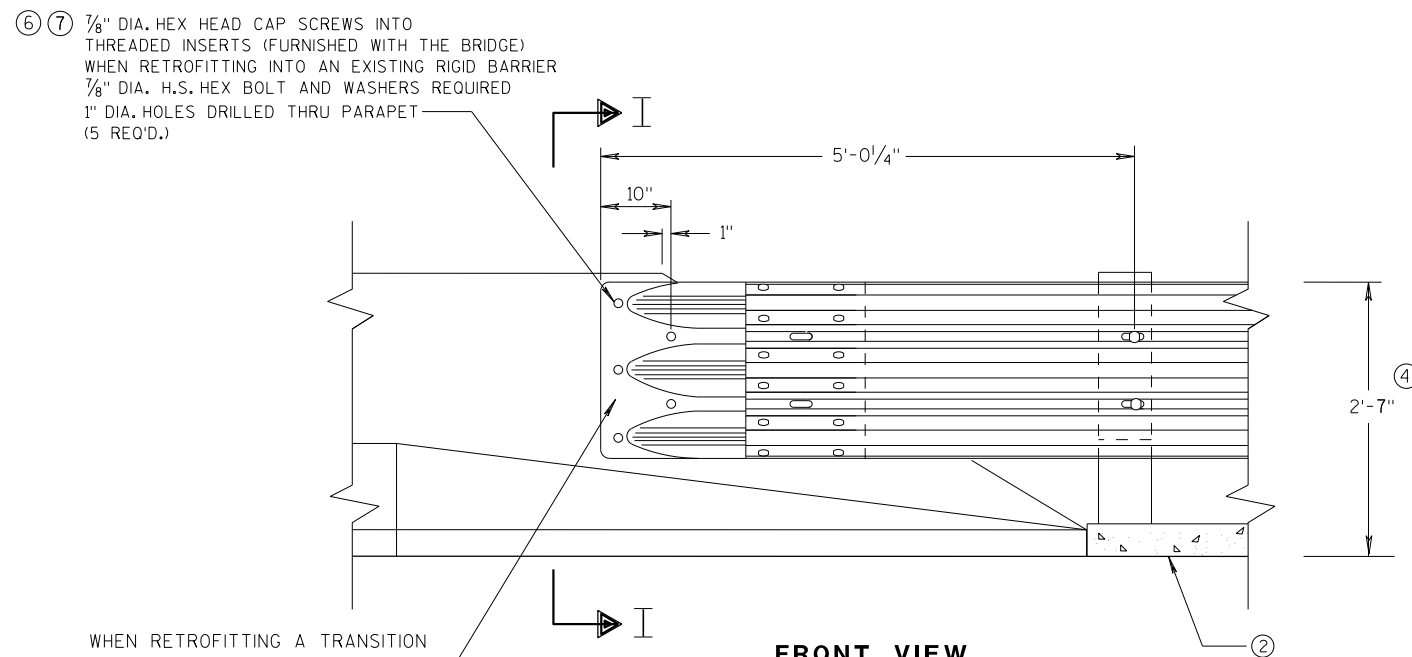


FRONT VIEW

**W BEAM CONNECTION TO
PARAPETS WITH SLOPED ENDS
(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)**

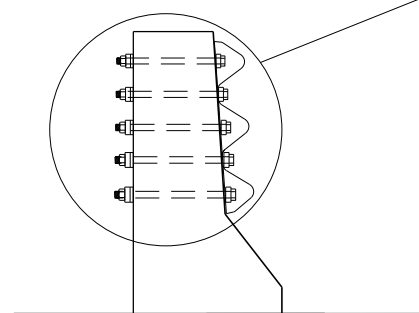


**DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION**

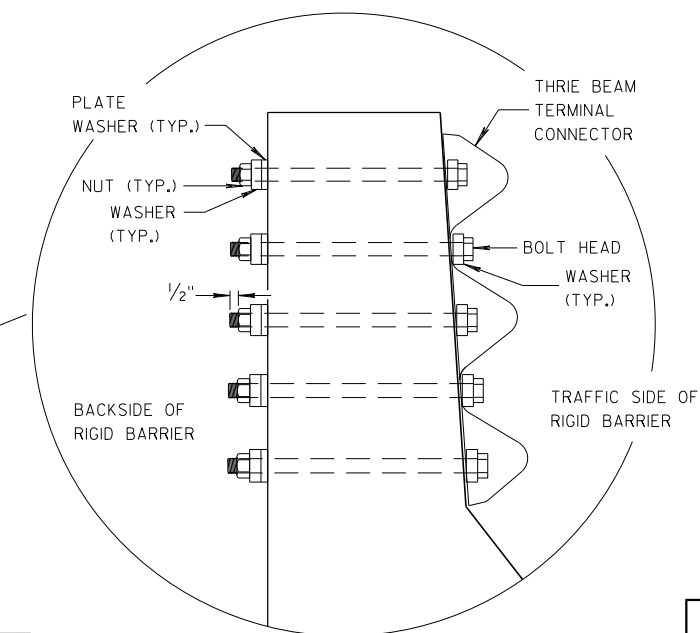


FRONT VIEW

**THRIE BEAM CONNECTION TO BRIDGE
PARAPETS WITH SLOPED ENDS**



SECTION I-I

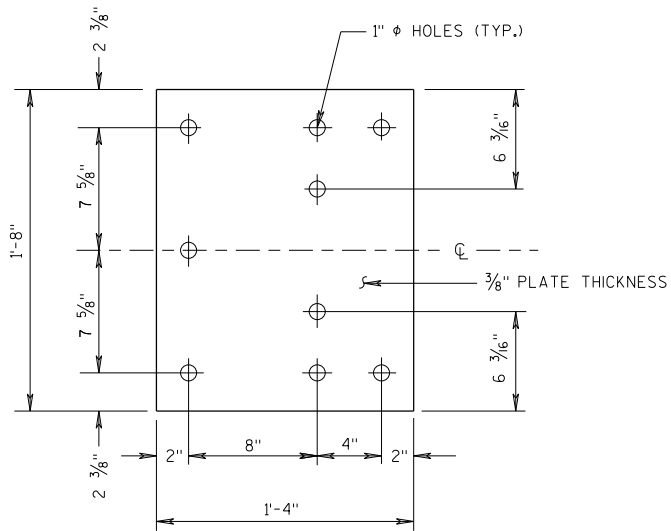
**GENERAL NOTES**

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

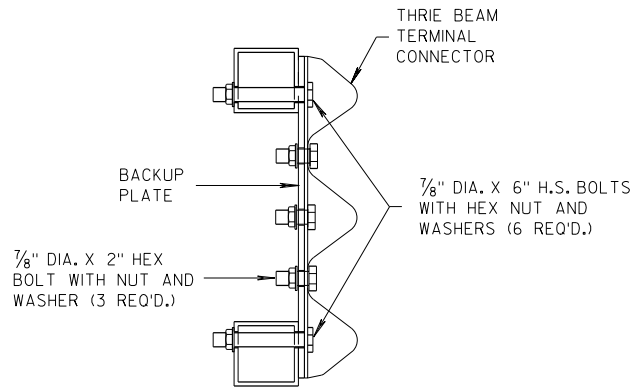
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

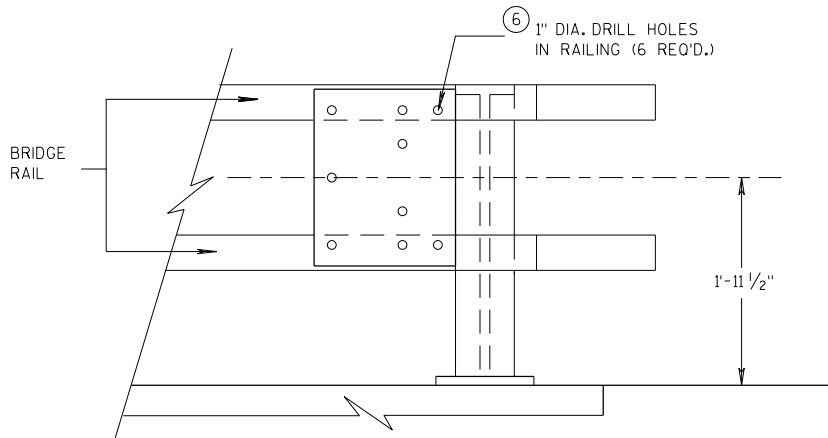
APPROVED	/S/ Rodney Taylor	INT
DATE	ROADWAY STANDARDS	96
FHWA	UNIT SUPERVISOR	



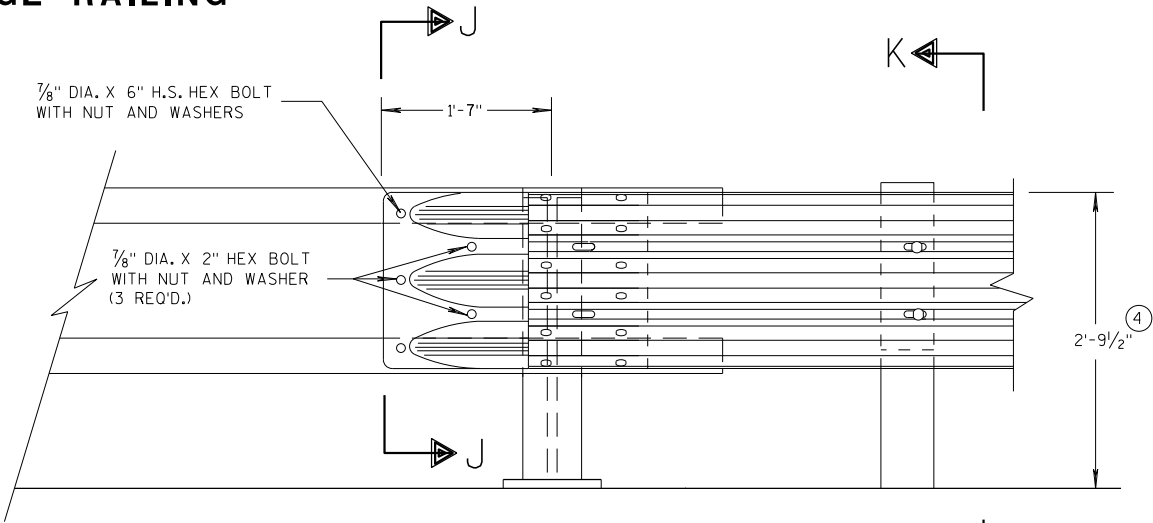
BACK-UP PLATE DETAIL



SECTION J-J

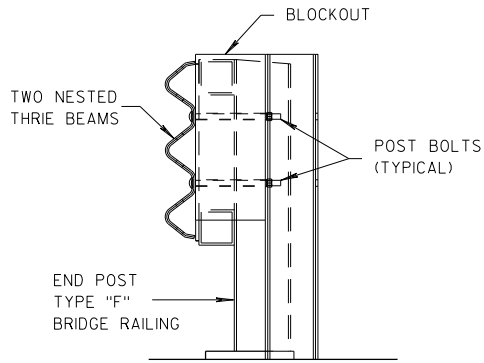


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



FRONT VIEW

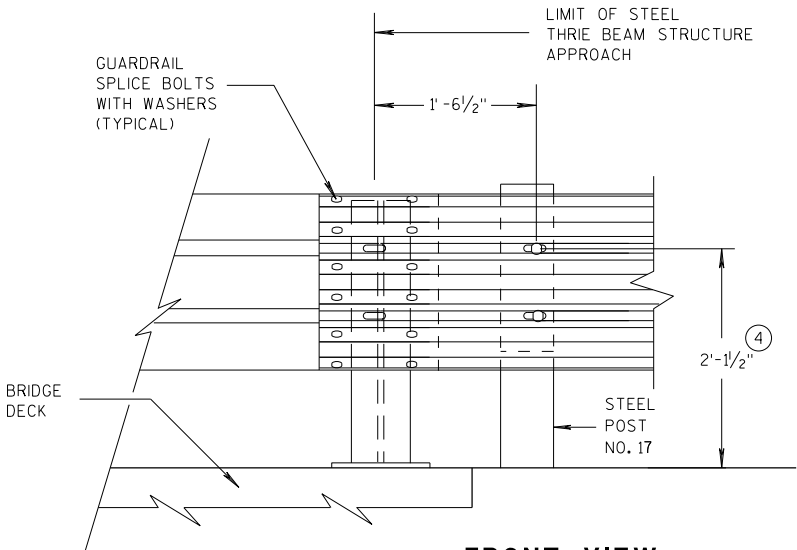
THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



SECTION K-K

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.



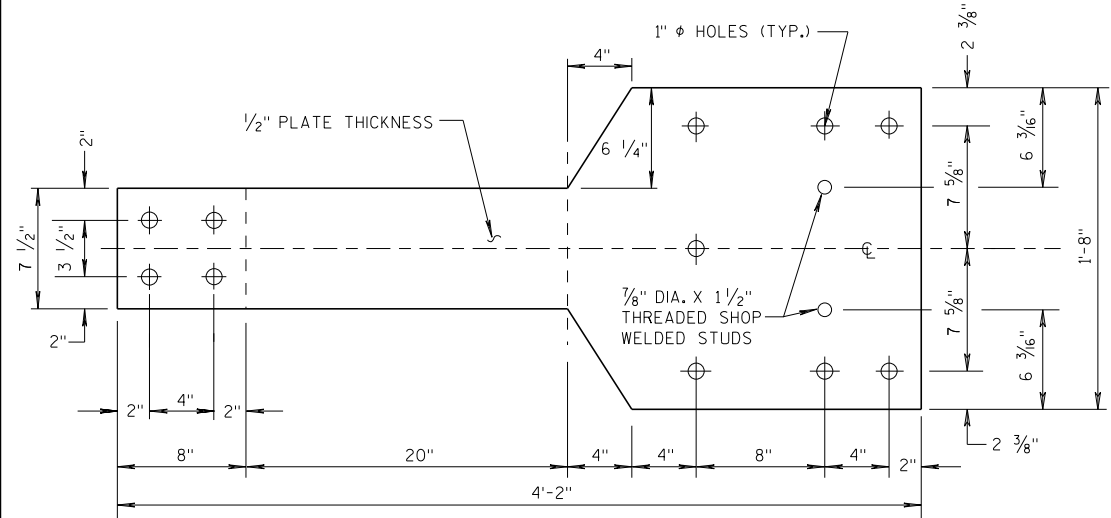
FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"

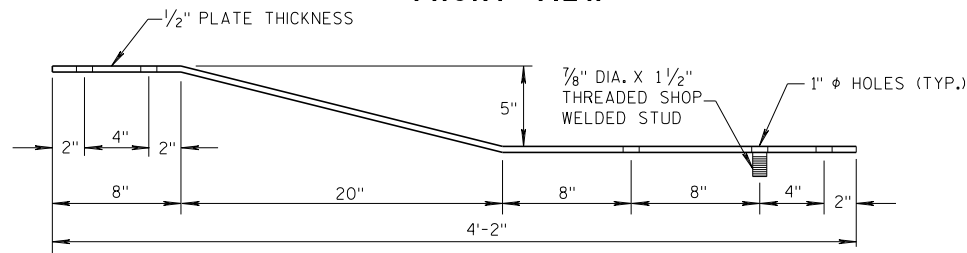
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE	/S/ Rodney Taylor 97 ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

GENERAL NOTES

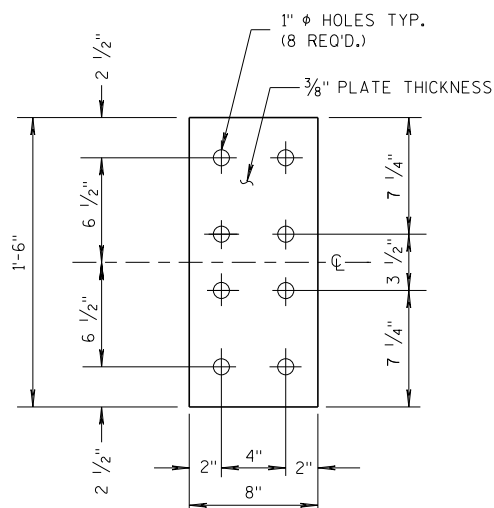
④ TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.



FRONT VIEW

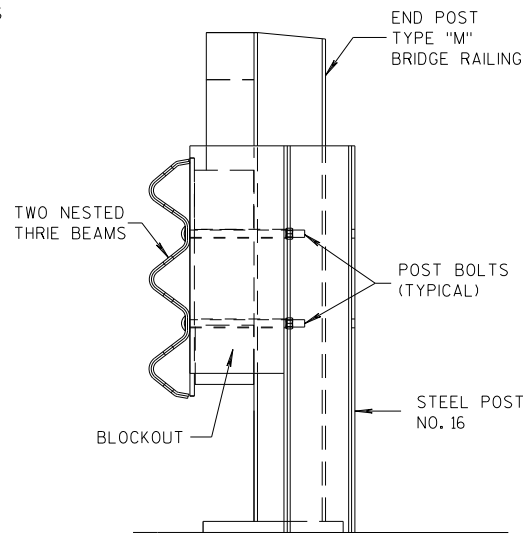


PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"

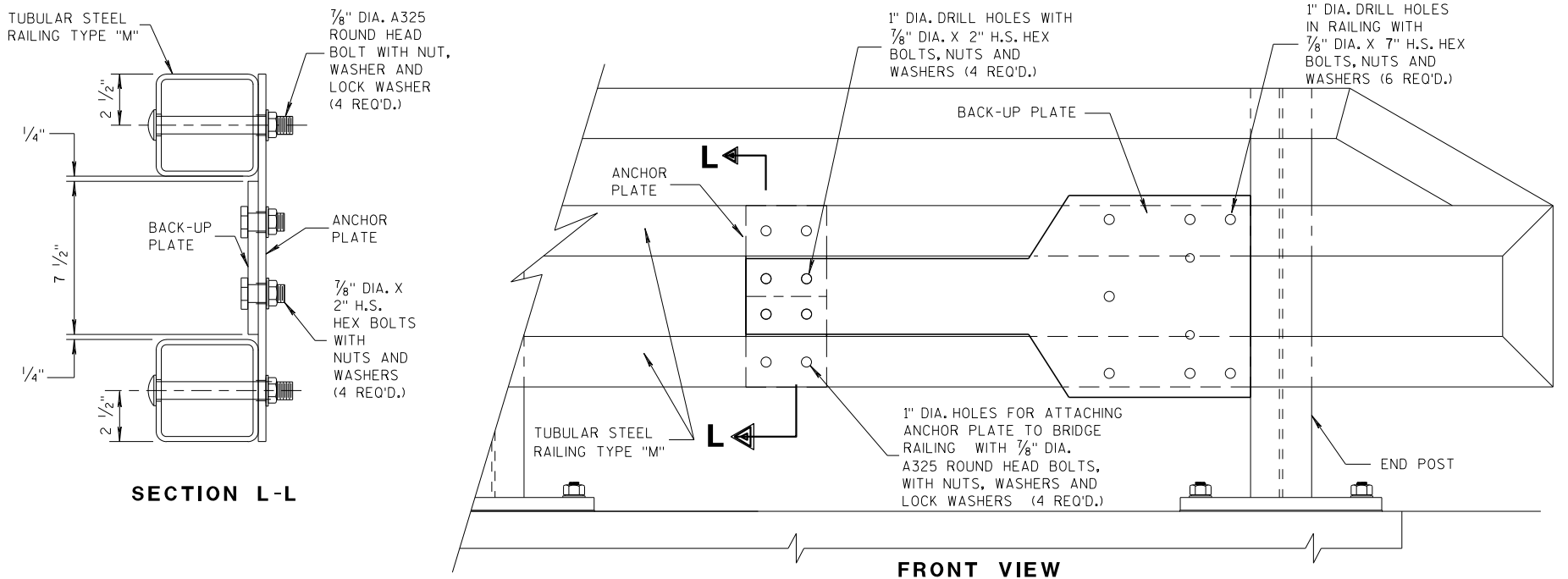


FRONT VIEW

ANCHOR
PLATE DETAIL,
TYPE "M"



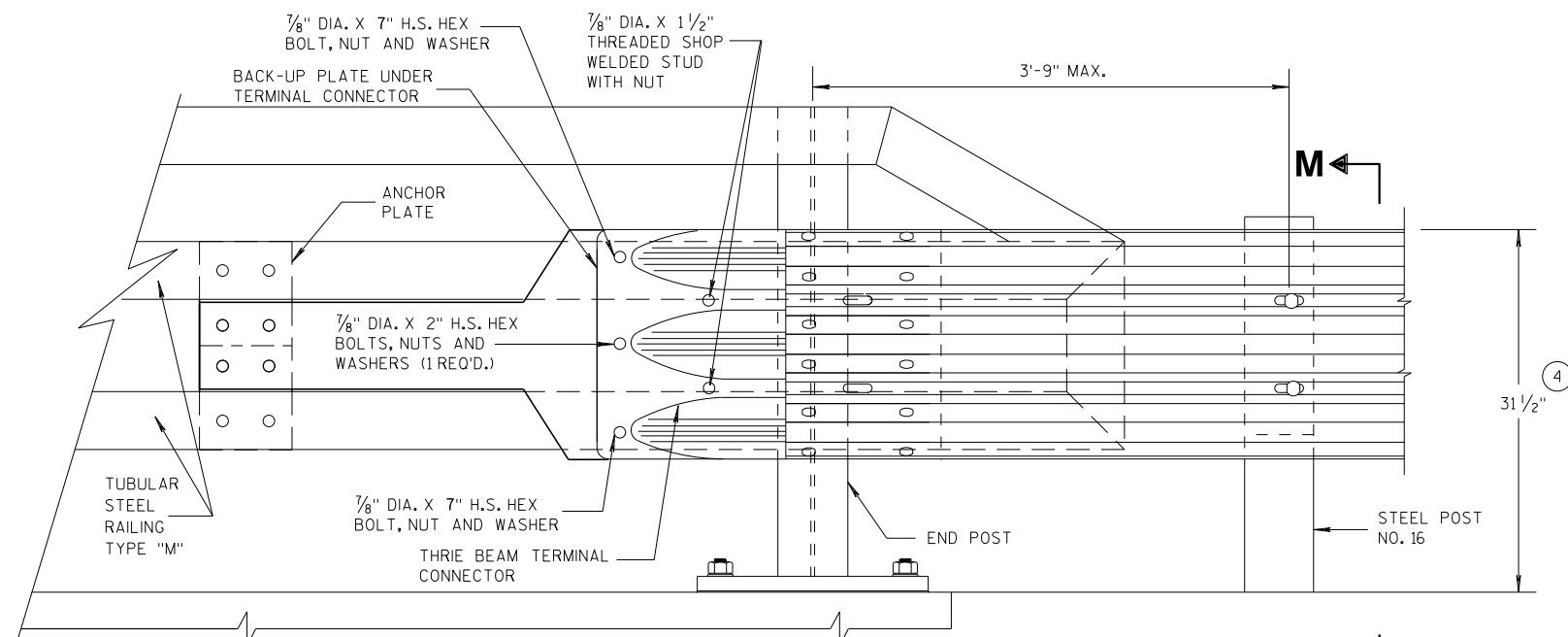
SECTION M-M



SECTION L-L

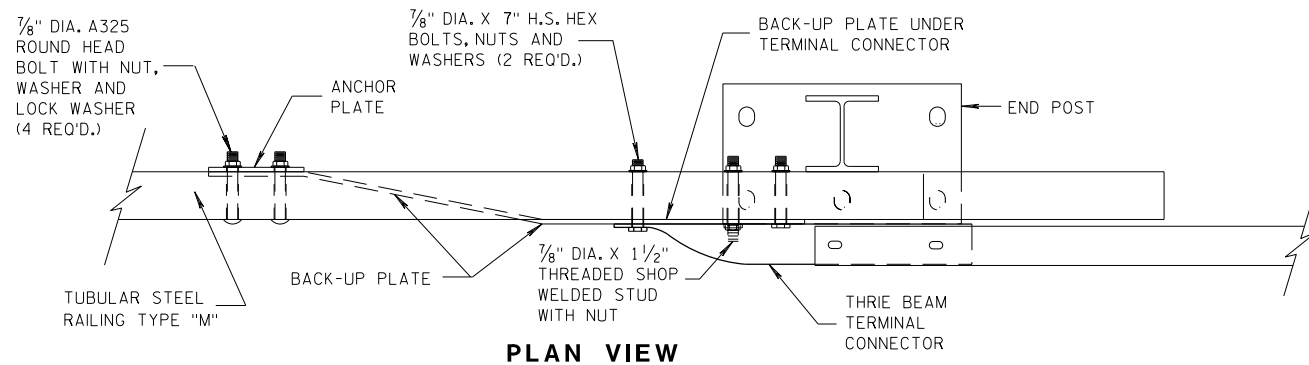
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



PLAN VIEW

THREE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM
THREE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018 /S/ Rodney Taylor
DATE ROADWAY STANDARDS 198 ENT
FHWA UNIT SUPERVISOR



COVER PLATE PANELS ARE $\frac{3}{16}$ " THICK.

ALL STIFFENERS ARE $\frac{1}{4}$ " THICK.

CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.

FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.

ALL HOLE DIAMETERS SHALL BE 1".

FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

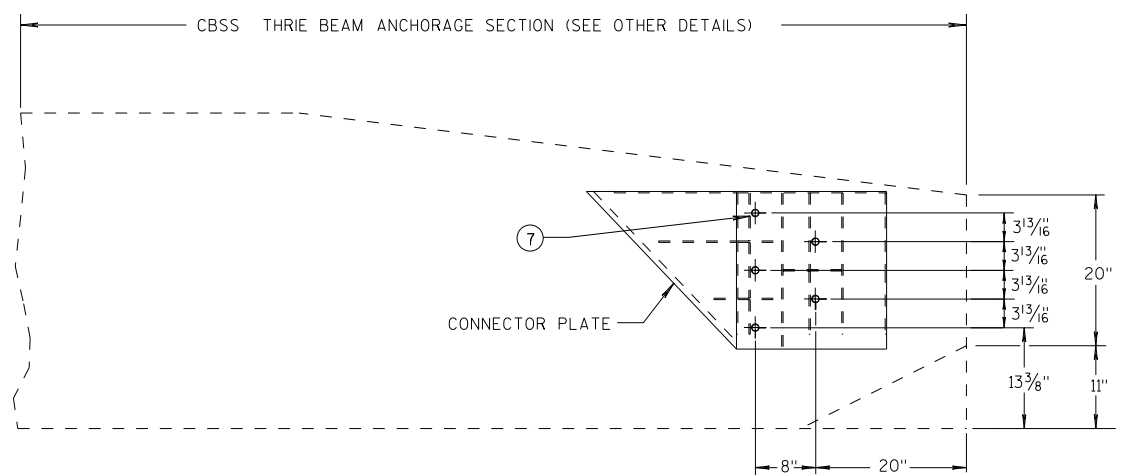
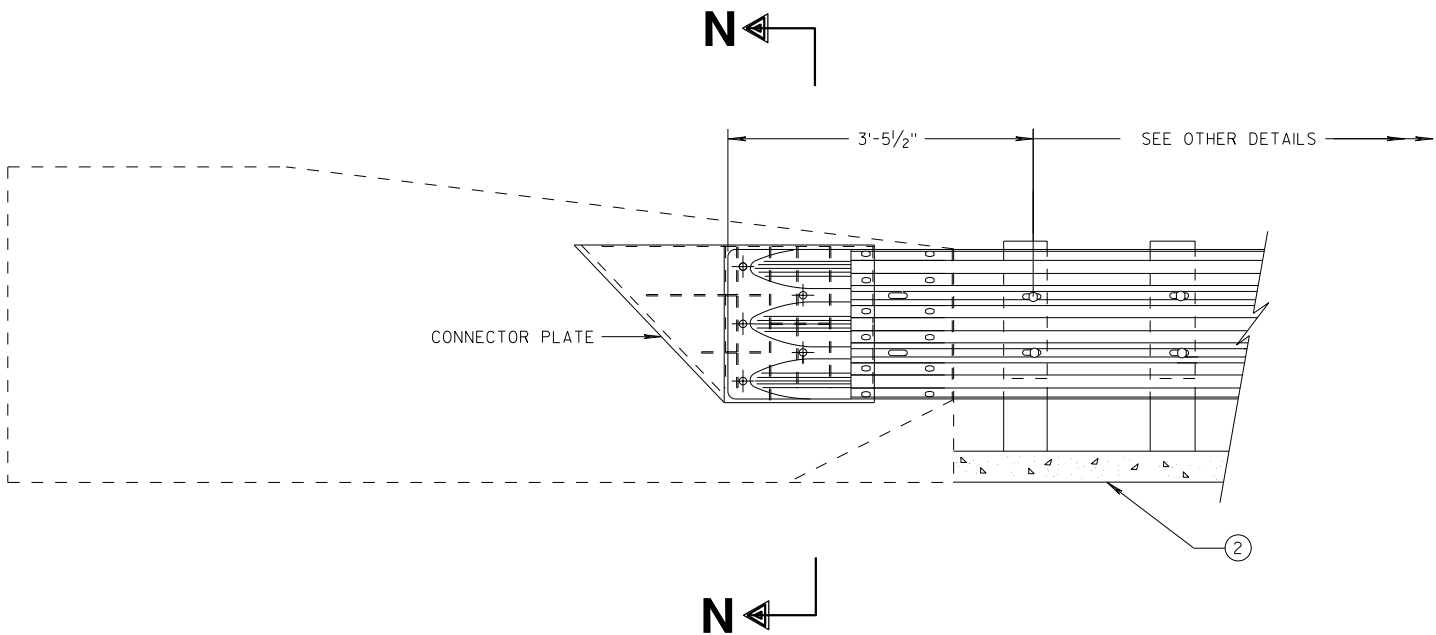
- 10 STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- 11 STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
 $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2".

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 9/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 1/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 1/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1 1/16" x 3 1/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 1/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 9/16" x 6" x 3 5/8" x 5 7/8"	1/4"
S8	1		1 5/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 3/32"	1/4"
S10	1		1 1/8" x 9 7/8" x 3 5/8" x 9 1/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 3/16"	1/4"

SINGLE SLOPE CONNECTION PLATE

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>7/2018</u> DATE	<u>/S/ Rodney Taylor</u> ROADWAY STANDARDS UNIT SUPERV 199 ENT
FHWA	

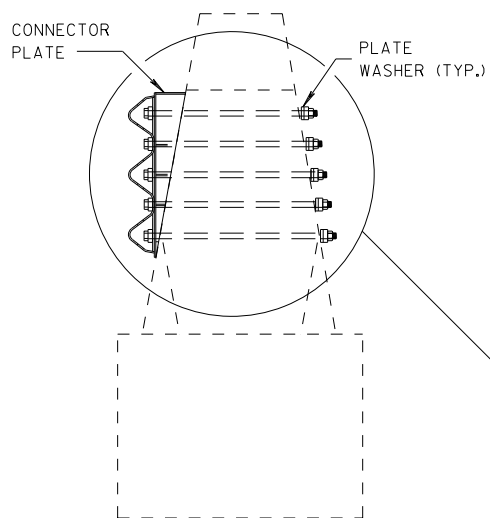
THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



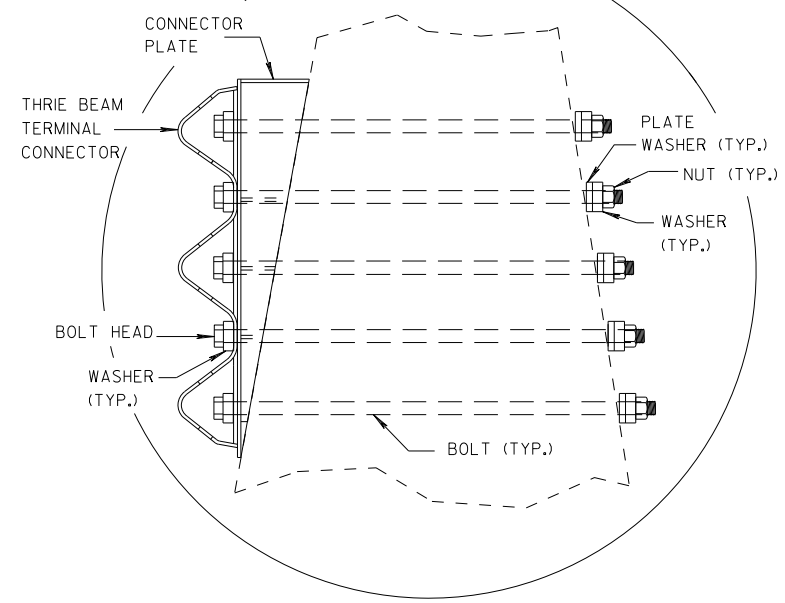
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

- CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTION PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



SECTION N-N



MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

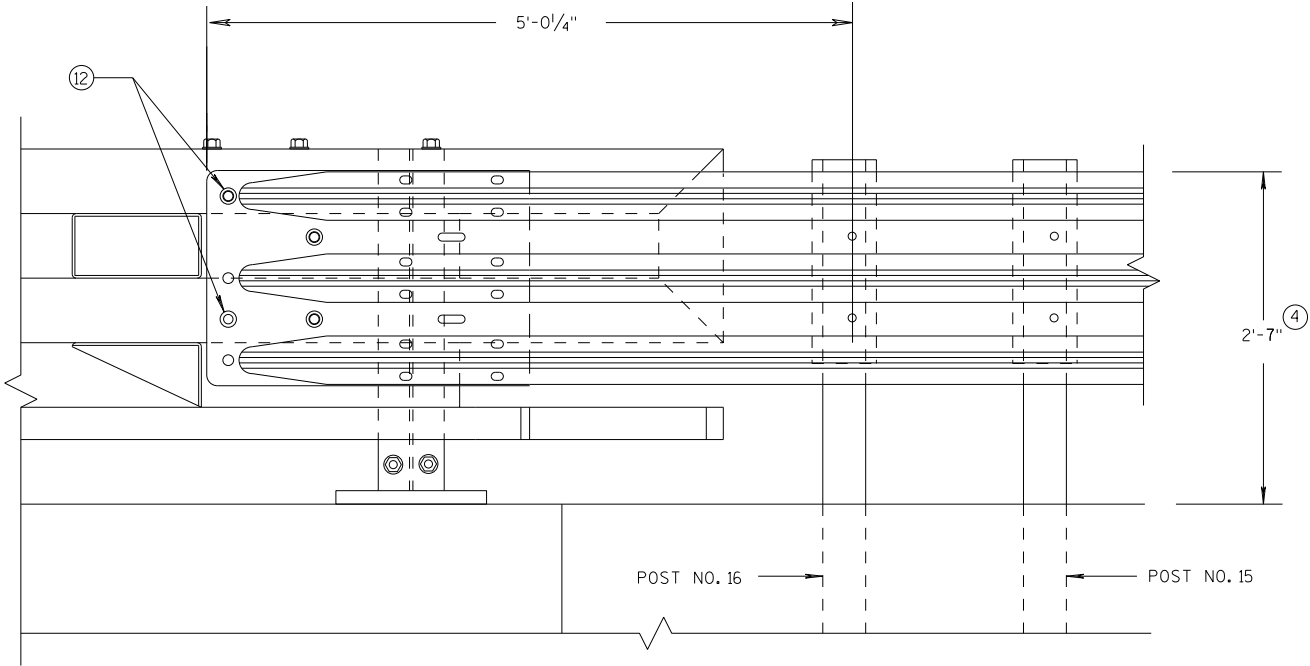
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 7/2018
FHWA

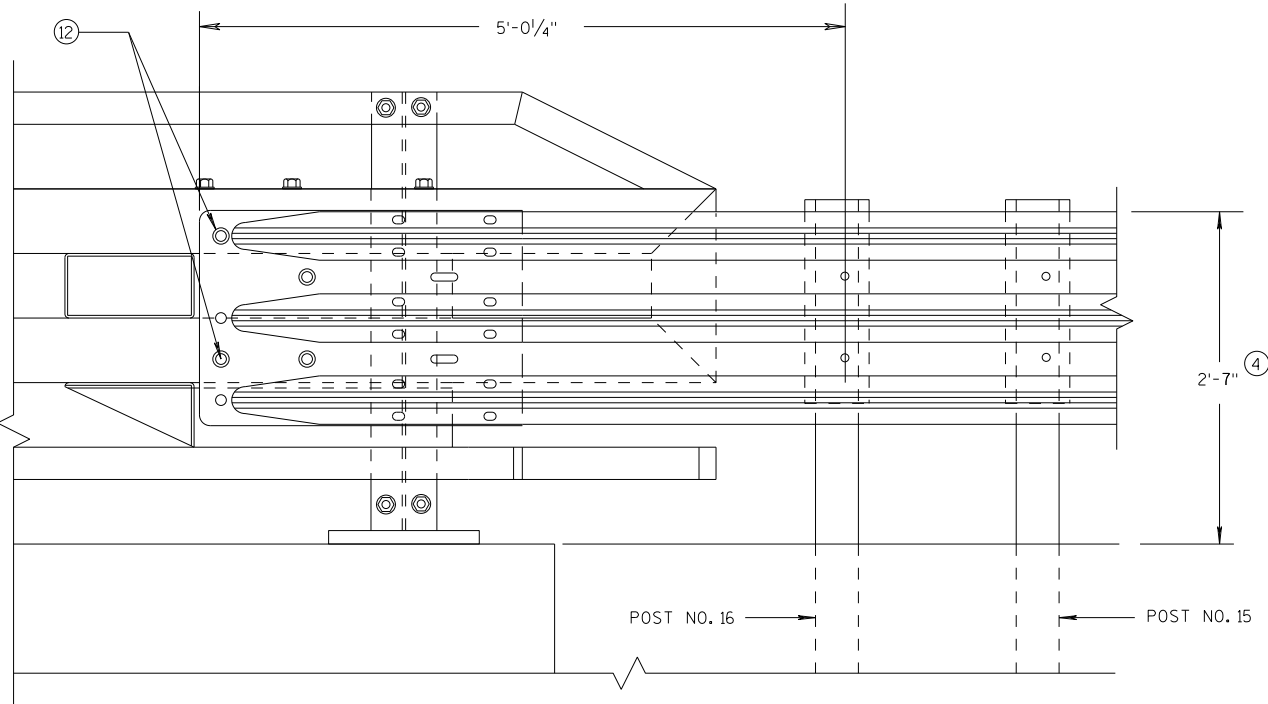
/S/ Rodney Taylor
ROADWAY STANDARDS DISTRICT UNIT SUPERVISOR 100

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



ELEVATION OF DETAIL AT NY3 END POST
THRIE BEAM RAIL ATTACHMENT

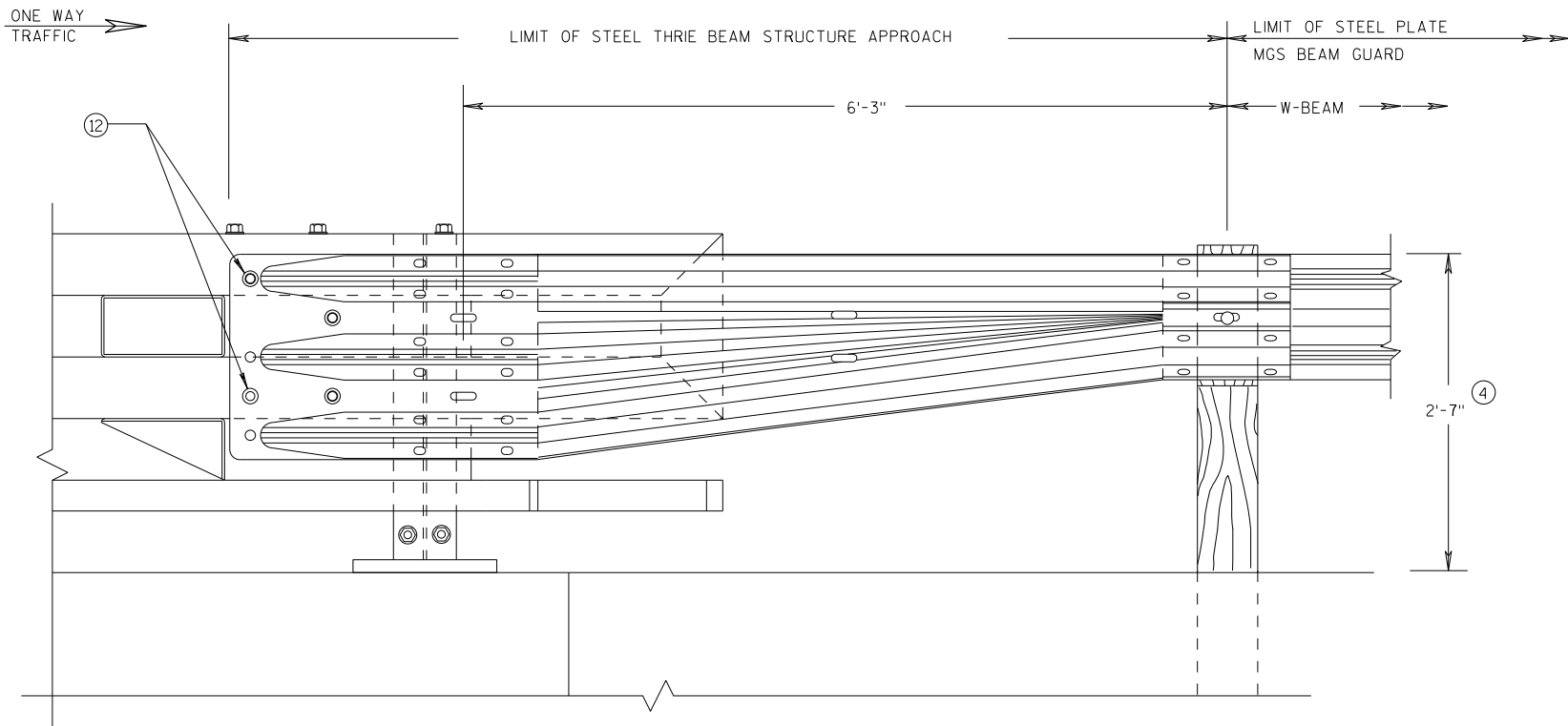


ELEVATION OF DETAIL AT NY4 END POST
THRIE BEAM RAIL ATTACHMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED	/S/ Rodney Taylor	
DATE	7/2018	NT
FHWA	ROADWAY STANDARDS C	101
	UNIT SUPERVISOR	



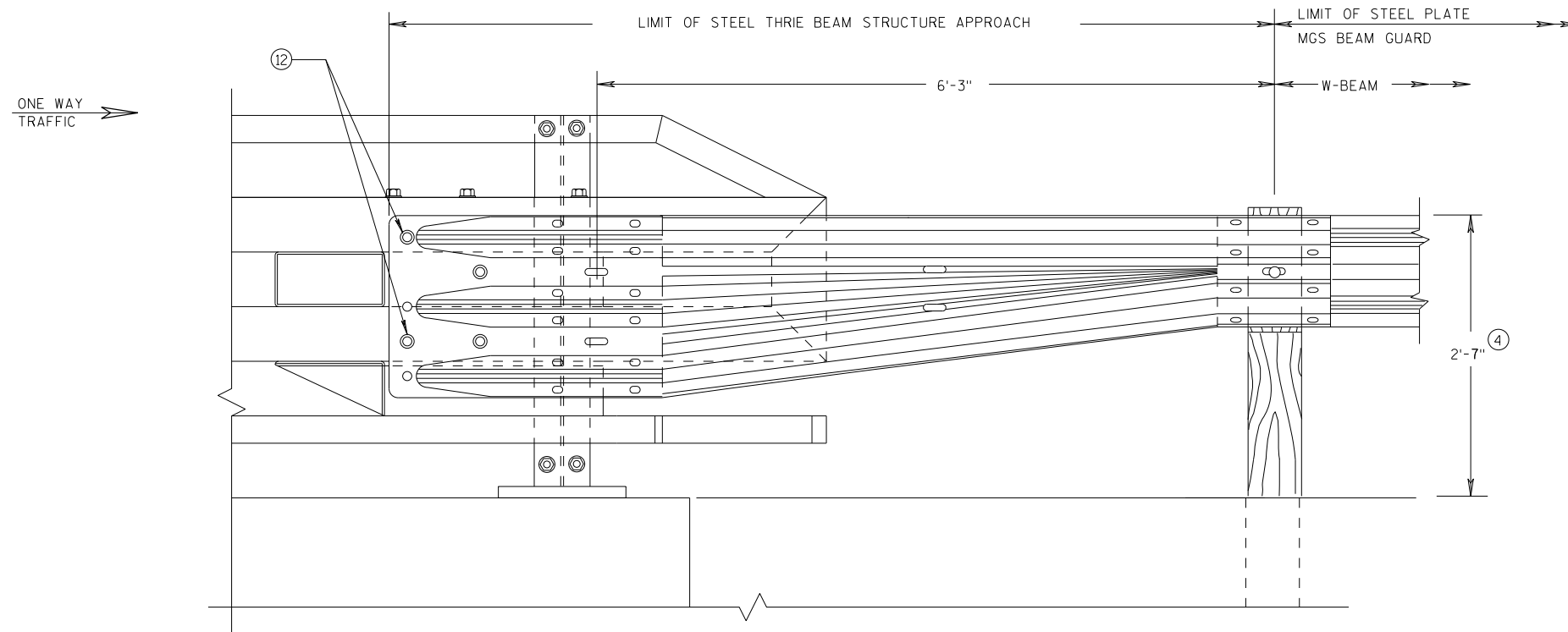
GENERAL NOTES

(4) TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

(12) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.

FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE RAILING TYPE "NY3" (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE RAILING TYPE "NY4" (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

7/2018

DATE

FHWA

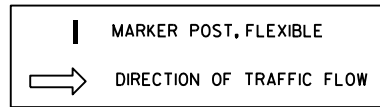
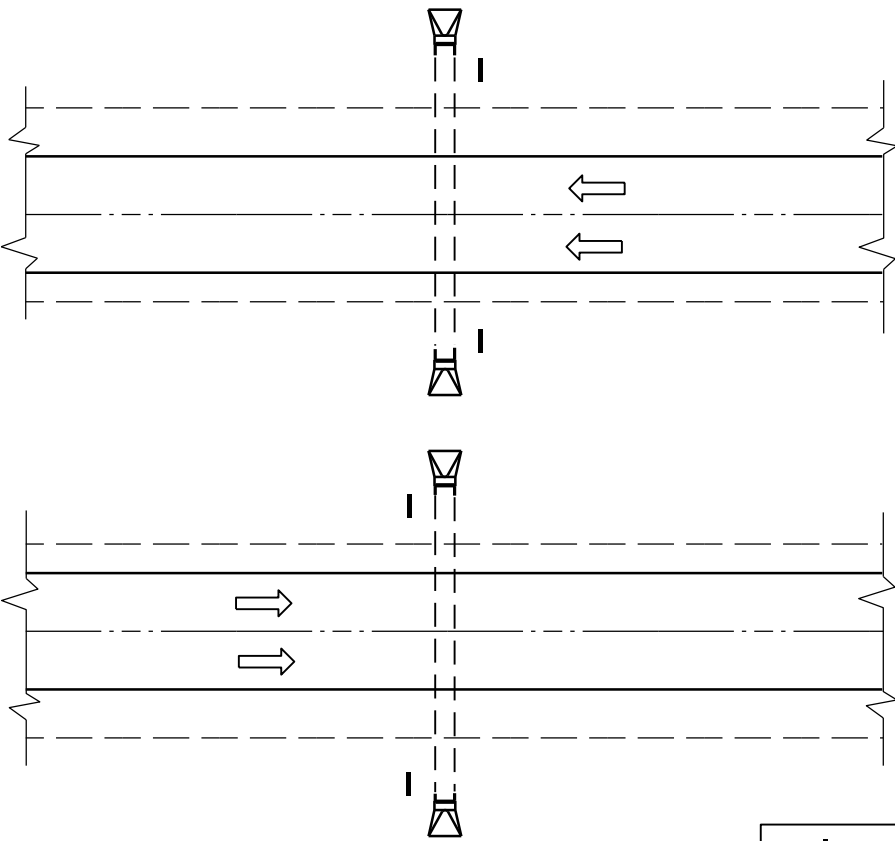
/S/ Rodney Taylor

ROADWAY STANDARDS C 102

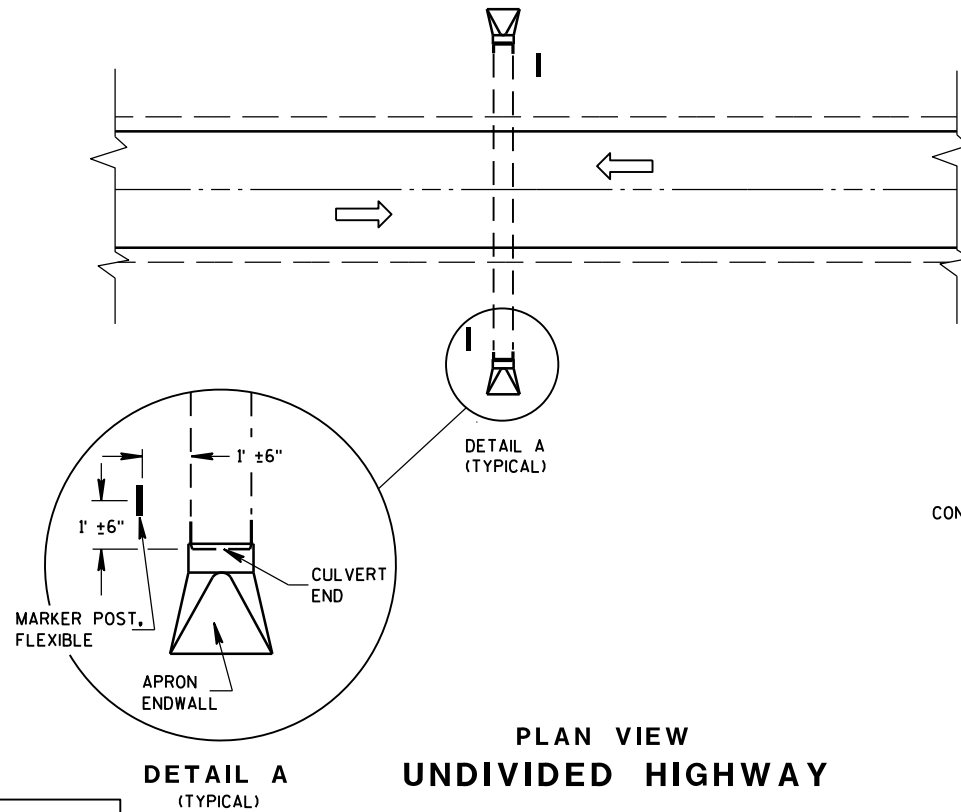
UNIT SUPERVISOR

NT

PLAN VIEW
DIVIDED HIGHWAY



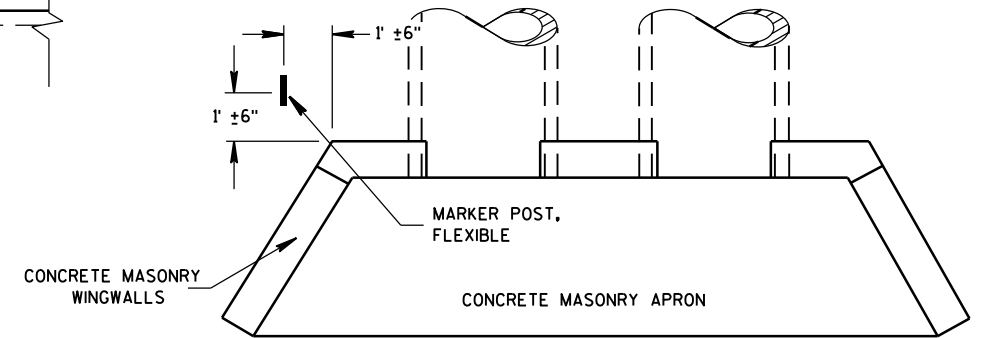
PLAN VIEW
UNDIVIDED HIGHWAY



FLEXIBLE MARKER POST LOCATION

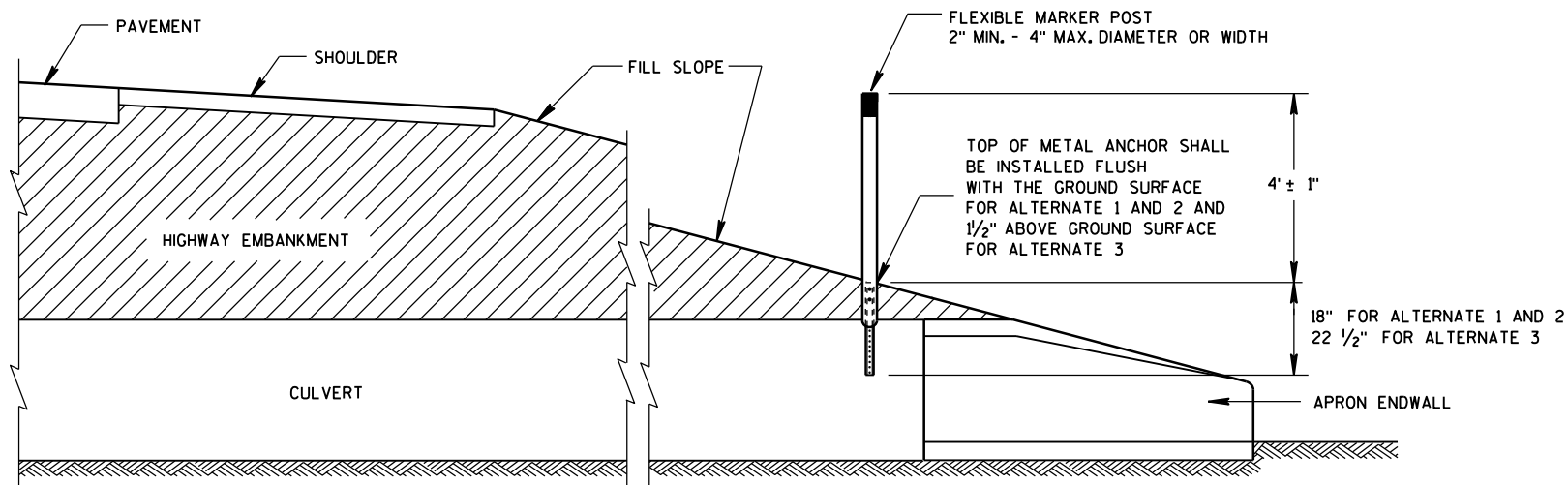
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



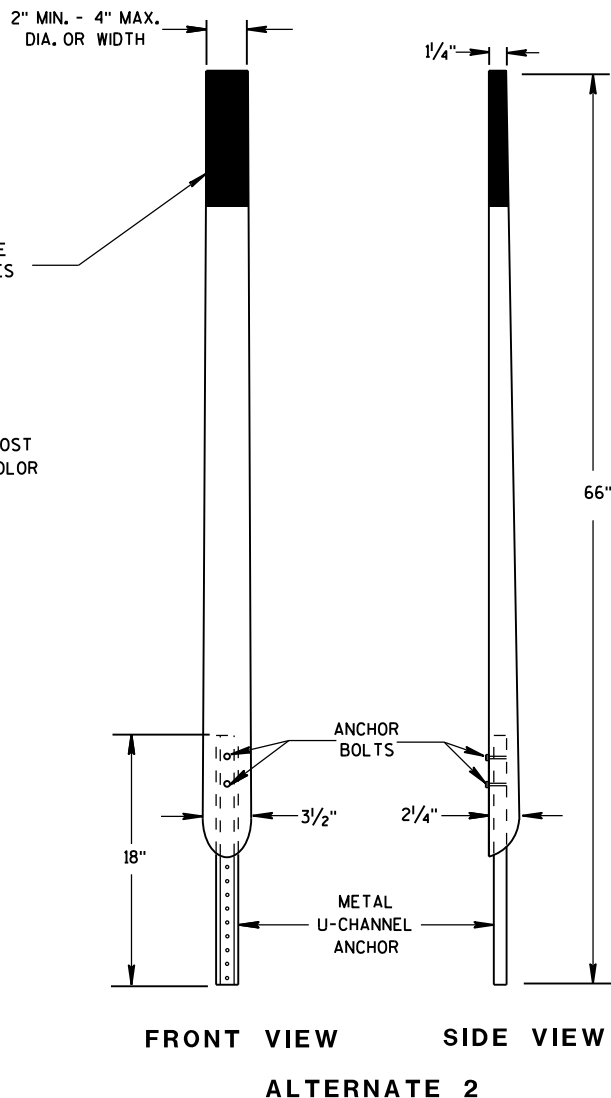
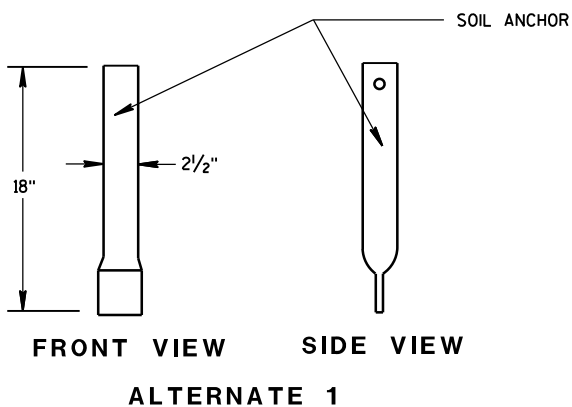
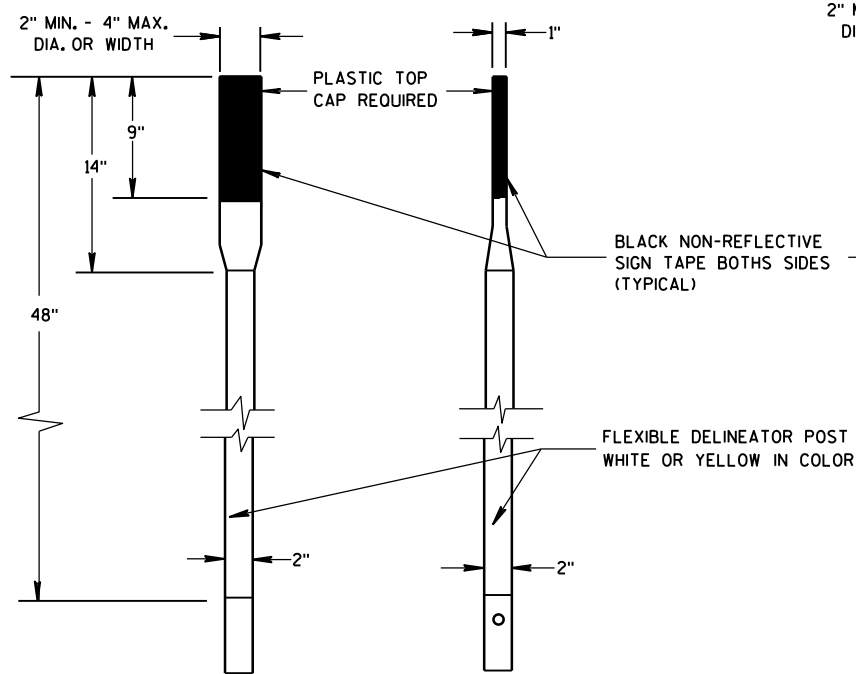
PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH

CROSS SECTION
FLEXIBLE MARKER POST

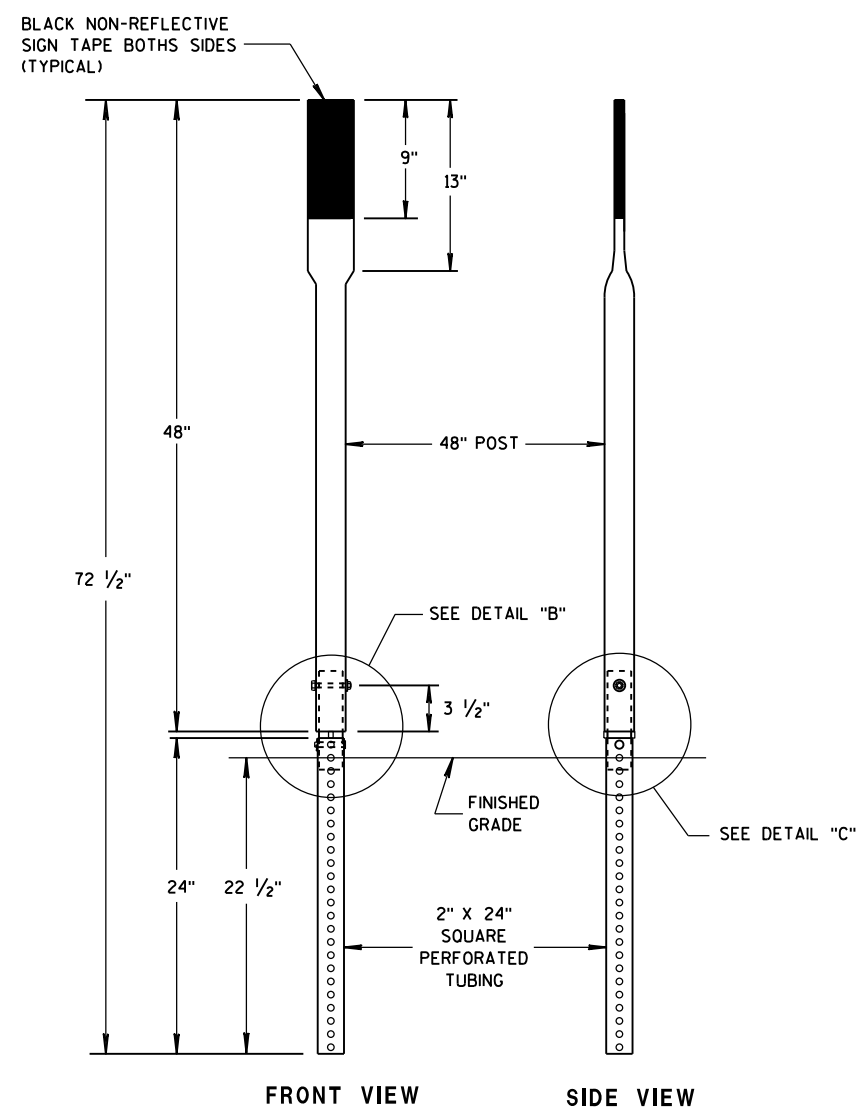


FLEXIBLE MARKER POST
FOR CULVERT END

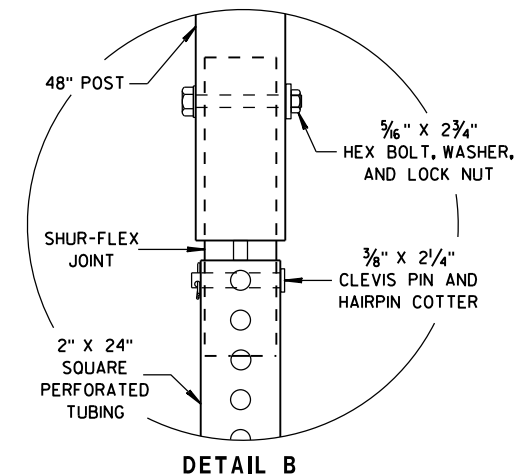
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 103



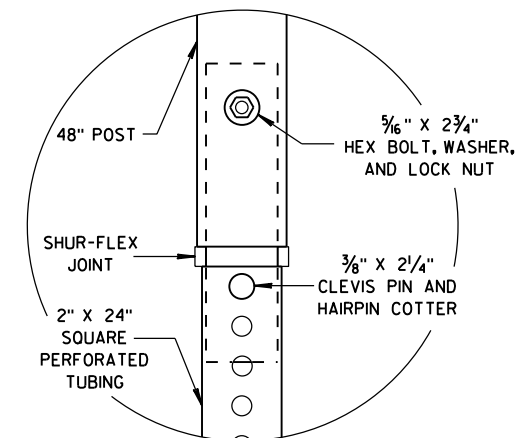
FLEXIBLE MARKER POSTS



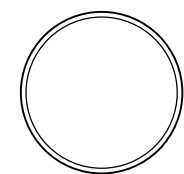
ALTERNATE 3



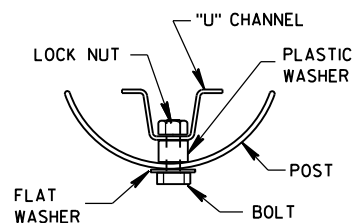
DETAIL B



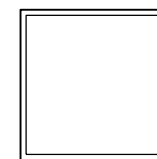
DETAIL C



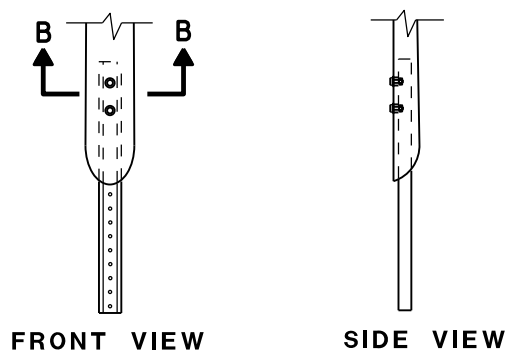
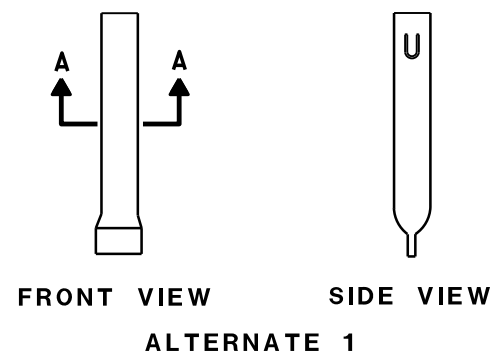
SECTION A-A



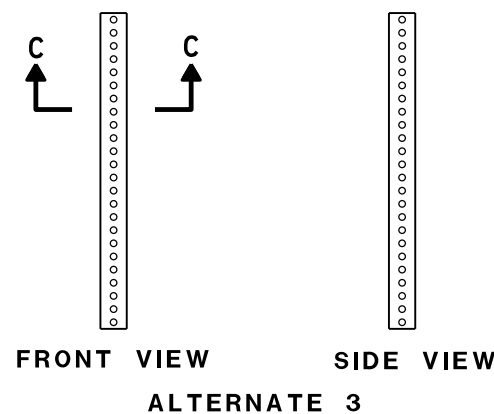
SECTION B-B



SECTION C-C



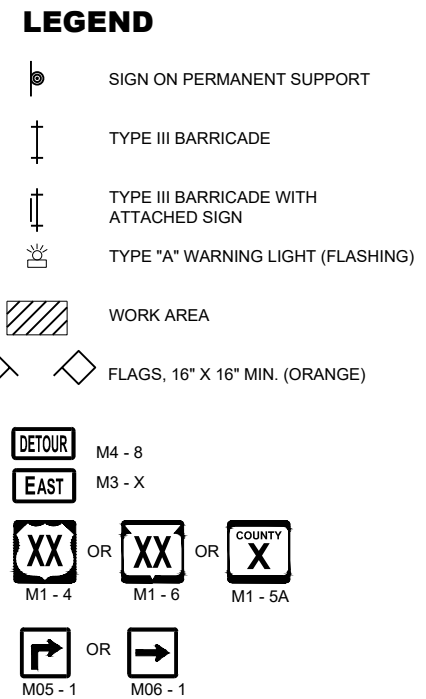
FLEXIBLE MARKER POST ANCHORS



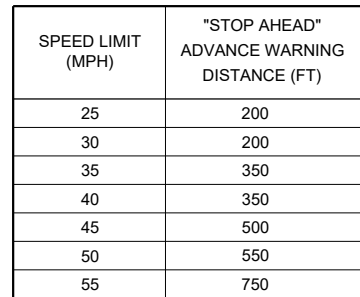
FLEXIBLE MARKER POST
FOR CULVERT END

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/1/2012 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER 104 IGN
FHWA



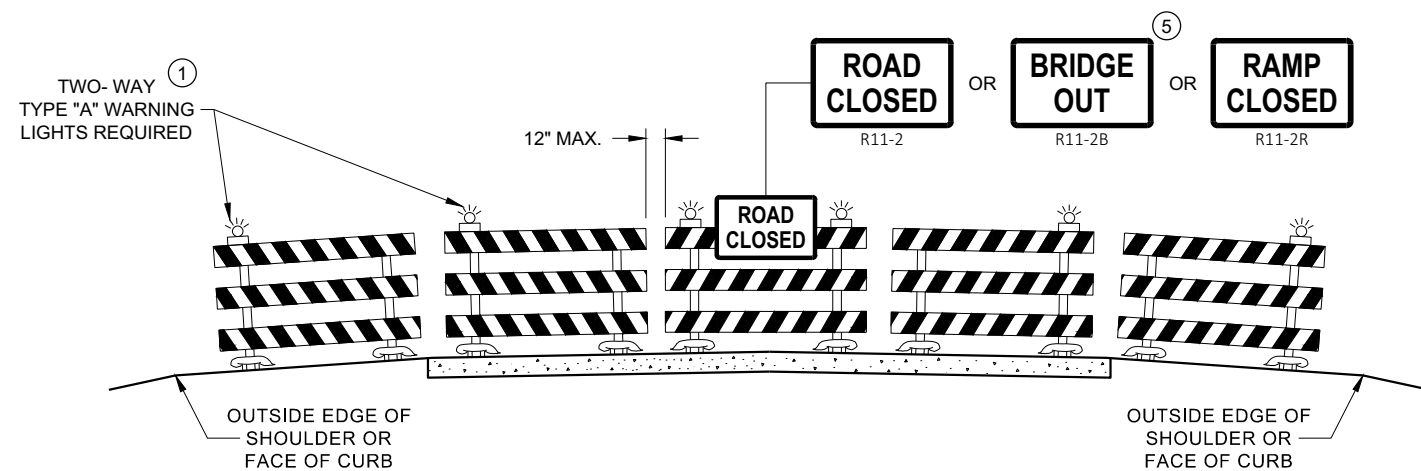
DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
 WORK ZONE LESS THAN ½ MILE FROM
 DETOUR ROUTE (1000 FEET IF URBAN)



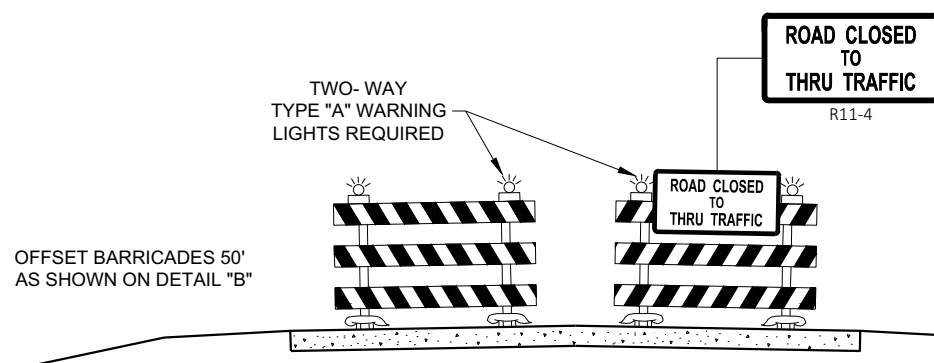
SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 _____ /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 105



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

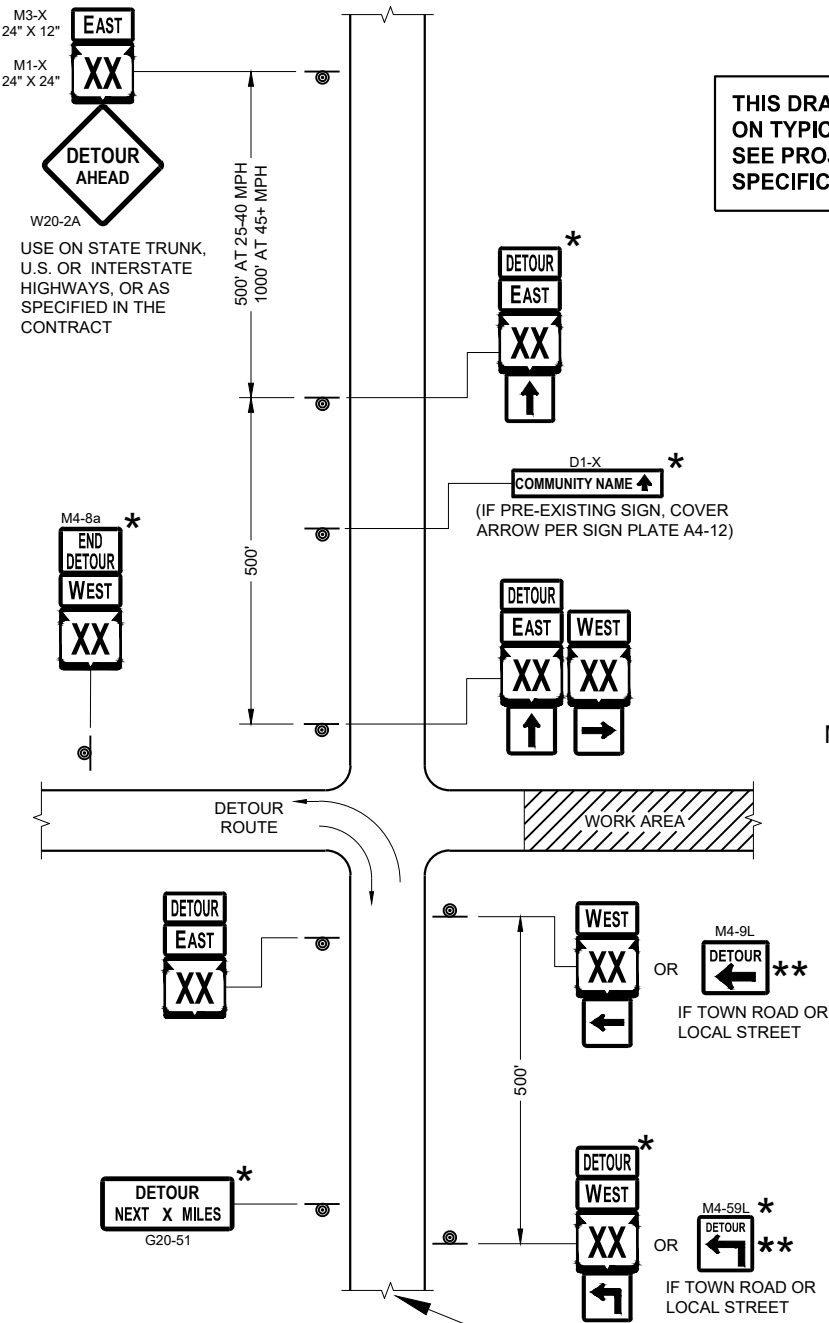
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

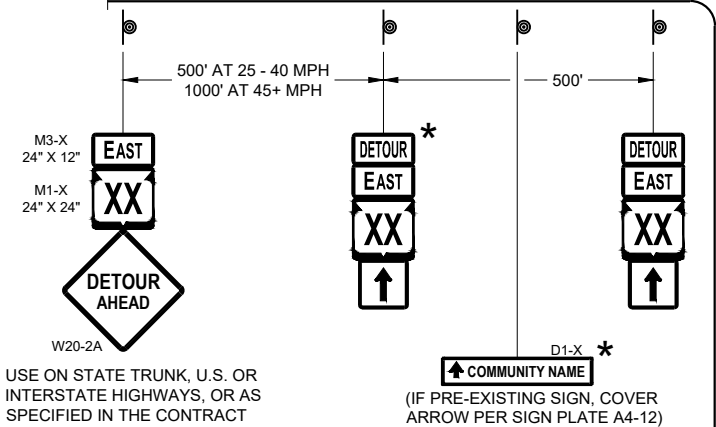
APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 106
FHWA



SEE SPECIFIC PROJECT DETOUR
SIGNING DETAIL SHEETS AND
DETAIL A OR B ON SDD SHEET 15C02 - SHEET "a"

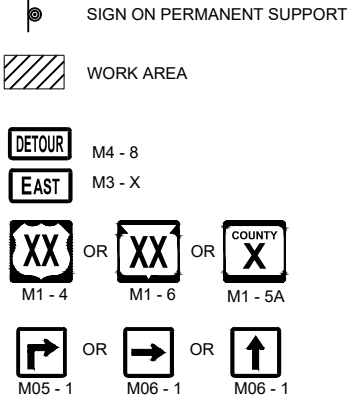
THIS DRAWING PROVIDES GENERAL GUIDANCE
ON TYPICAL DETOUR SIGN LAYOUT AND SPACING.
SEE PROJECT DETOUR SIGNING SHEETS FOR
SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT



DETAIL F
DETOUR SIGNING

LEGEND



GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

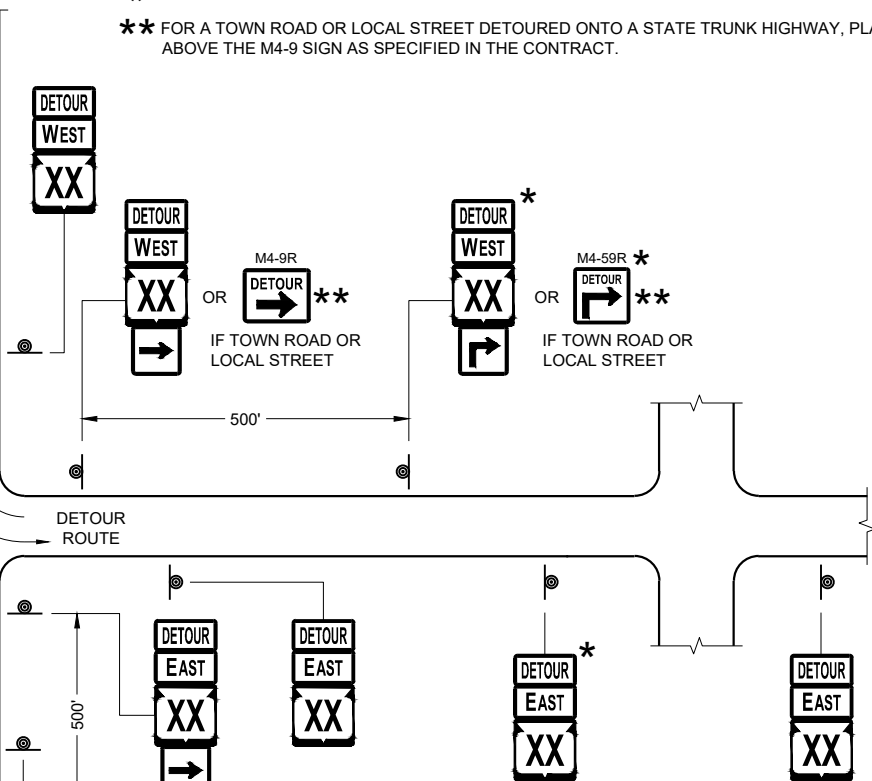
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

M3-X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M4-8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M1-4, M1-5A AND M1-6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
M05-1 AND M06-1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
M4-9 AND M4-59 SHALL BE 30" X 24"
M4-8a SHALL BE 24" X 18"
G20-51 SHALL BE 60" X 24"
W20-2A SHALL BE 48" X 48"
D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

- * OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.
- ** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.



PLACE SIGNS BEYOND INTERSECTIONS
WITH STATE OR COUNTY TRUNK
HIGHWAYS OR AT 4 MILE MAXIMUM
SPACING (4 BLOCKS IF URBAN AREA)

DETOUR SIGNING
FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 107
FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

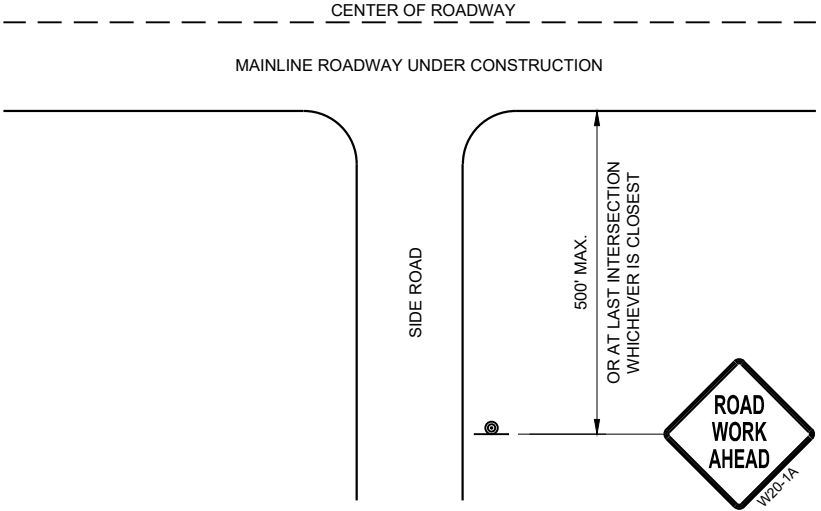
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

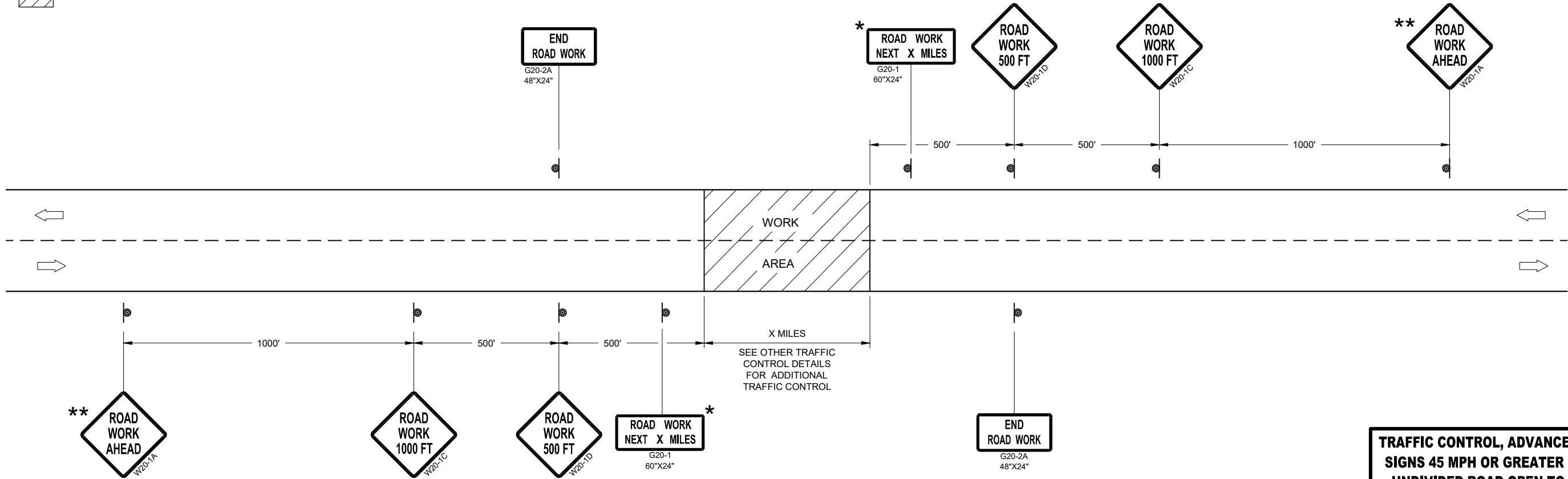
- * OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS
- ** PLACE AN ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL



TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45MPH OR GREATER

TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 45 MPH OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 108

FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"X36" SIGNS MAY BE USED INSTEAD OF 48" X 48" SIGNS.

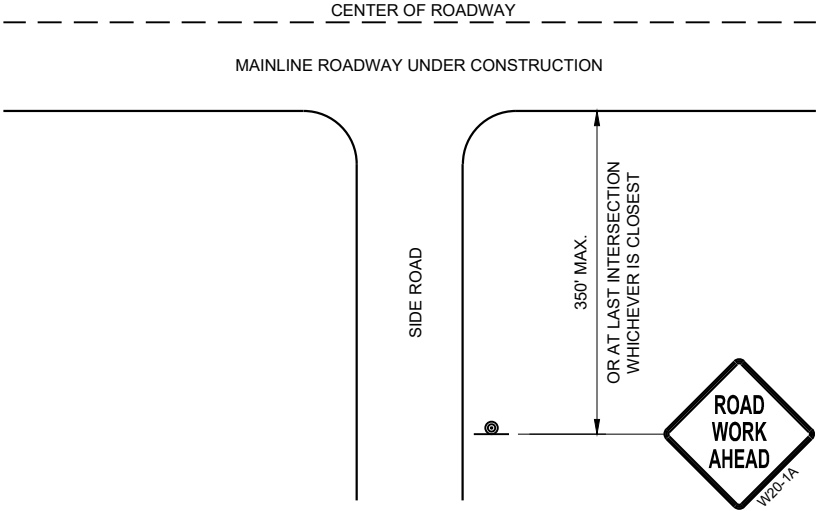
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

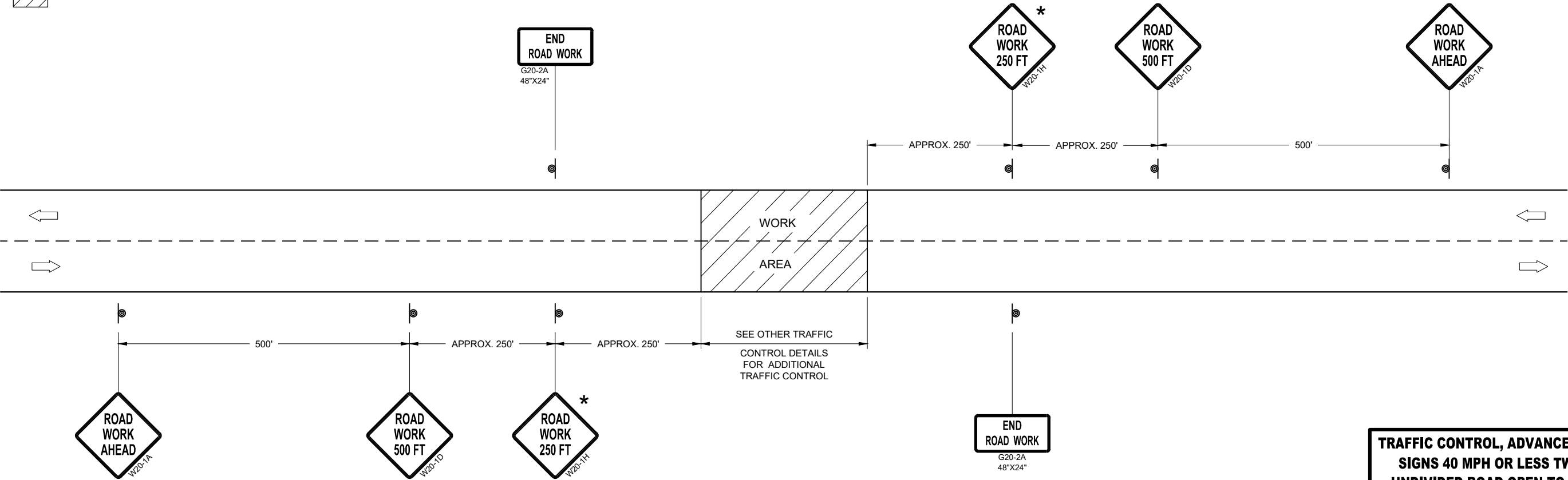
* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FEET" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL



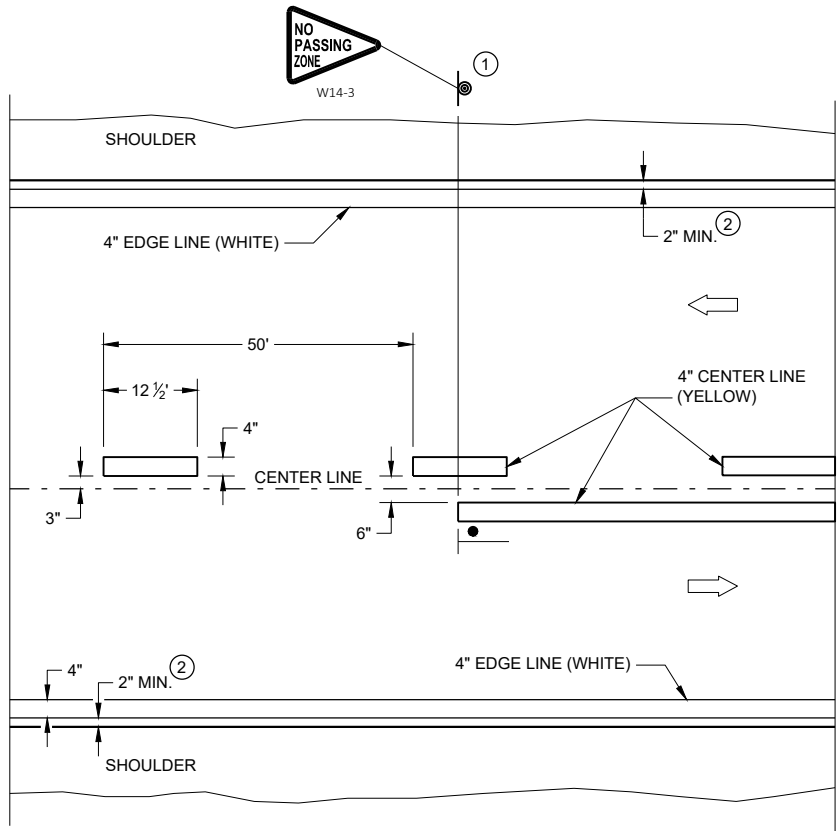
TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40MPH OR LESS

TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 40 MPH OR LESS TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

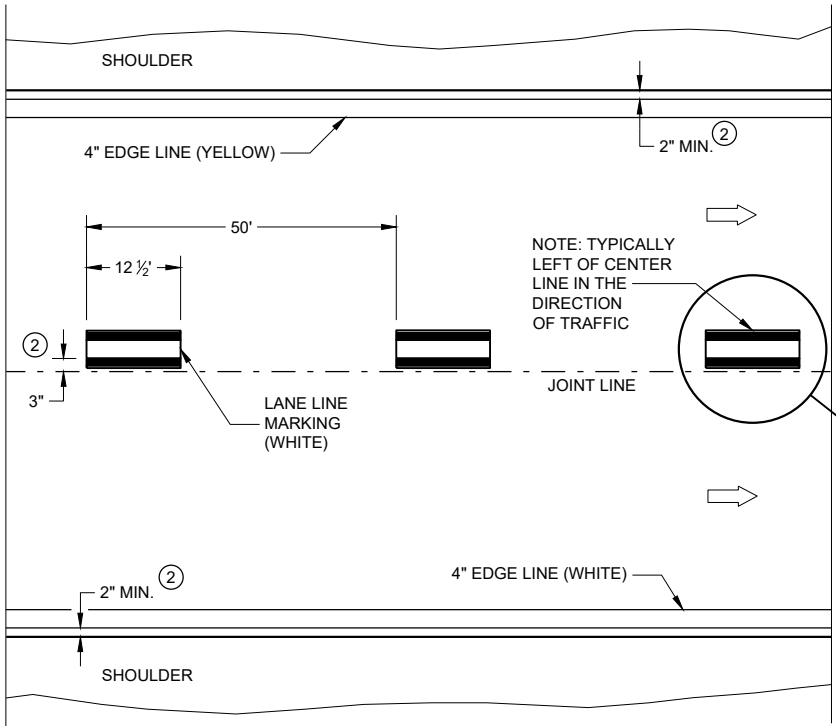
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 109

FHWA

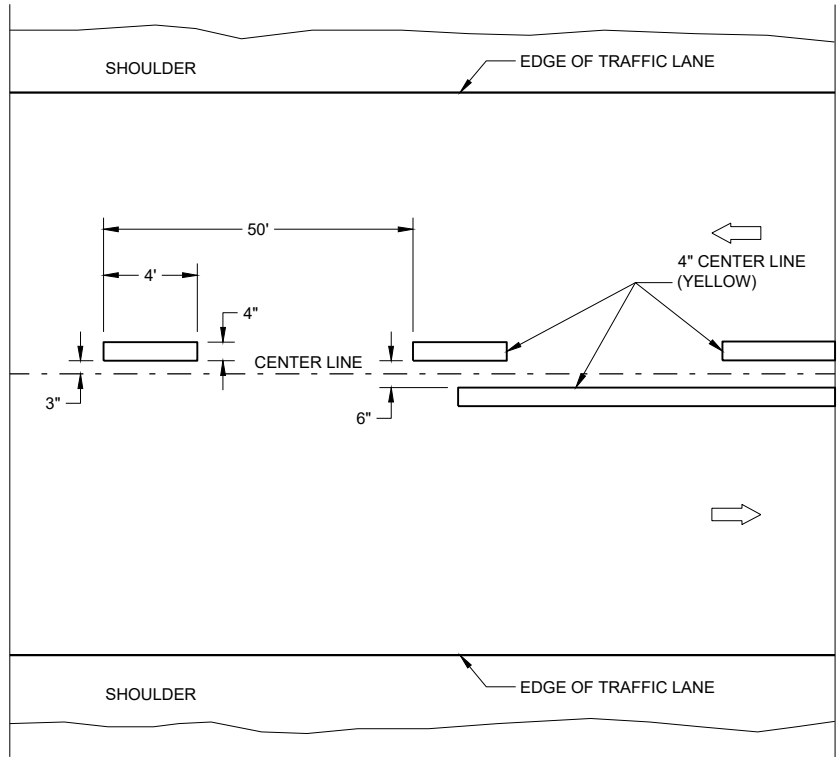


TWO WAY TRAFFIC

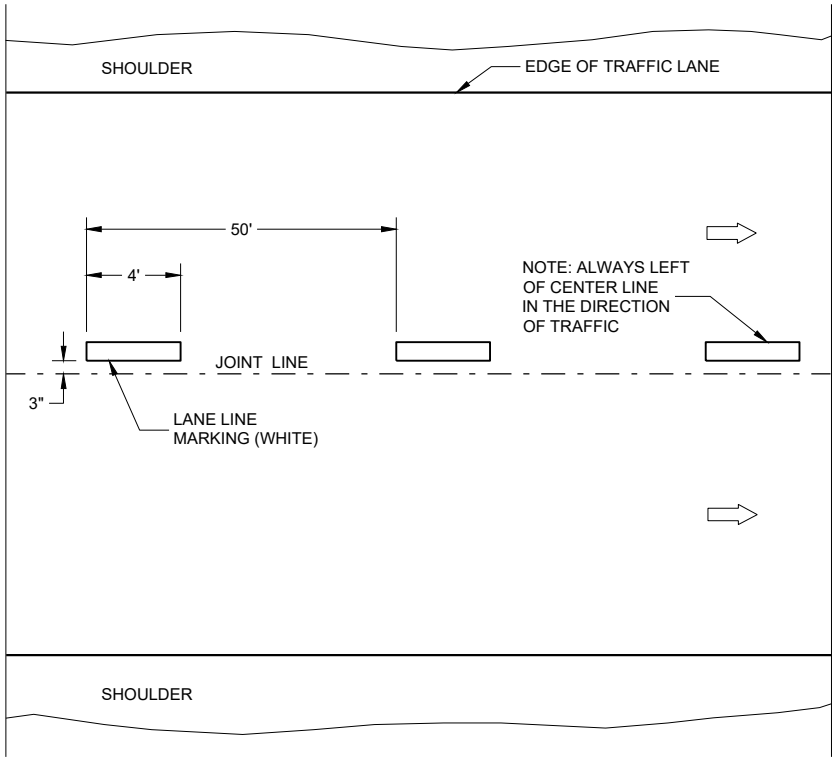


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

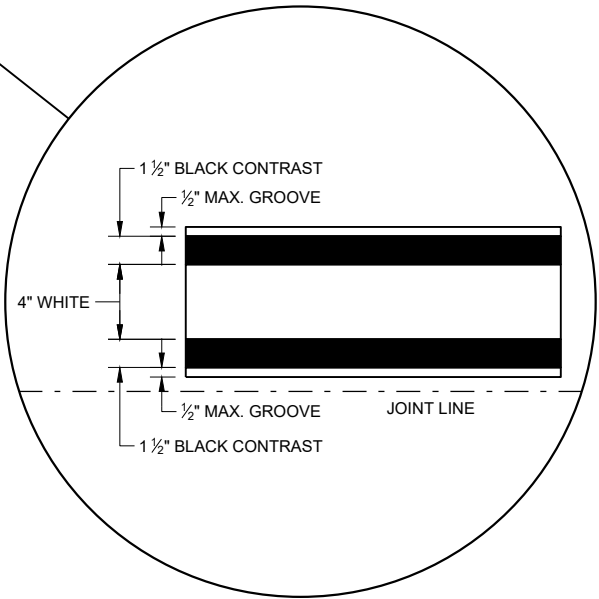
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

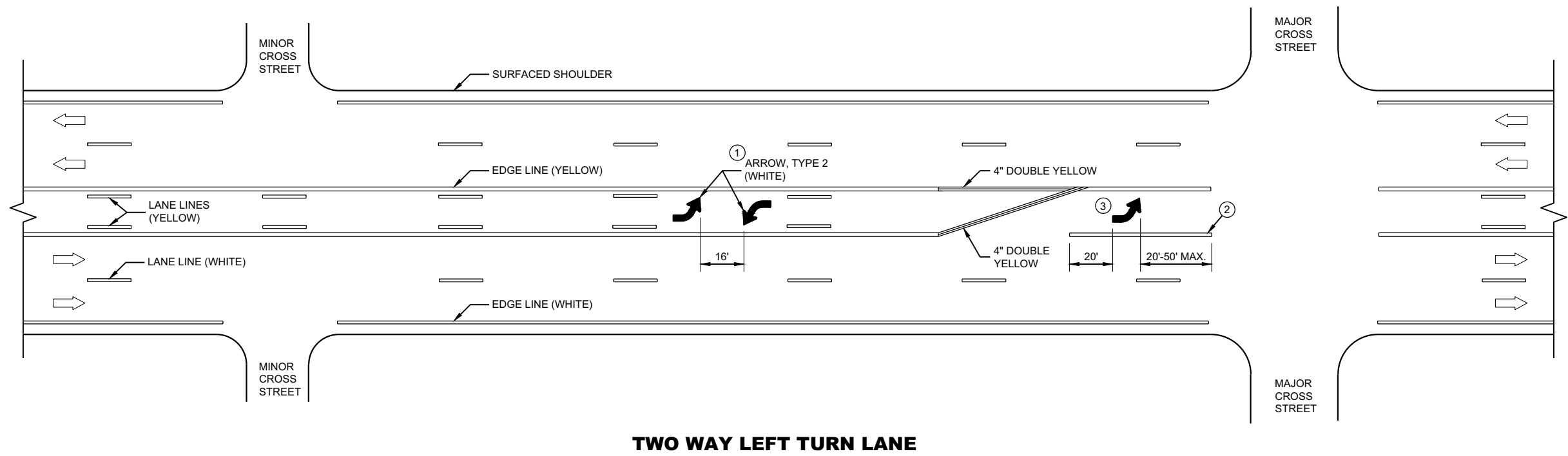
- "T" MARKING
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC



LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Matthew Rauch
DATE STATEWIDE SIGNING AND N 110
ENGINEER
FHWA

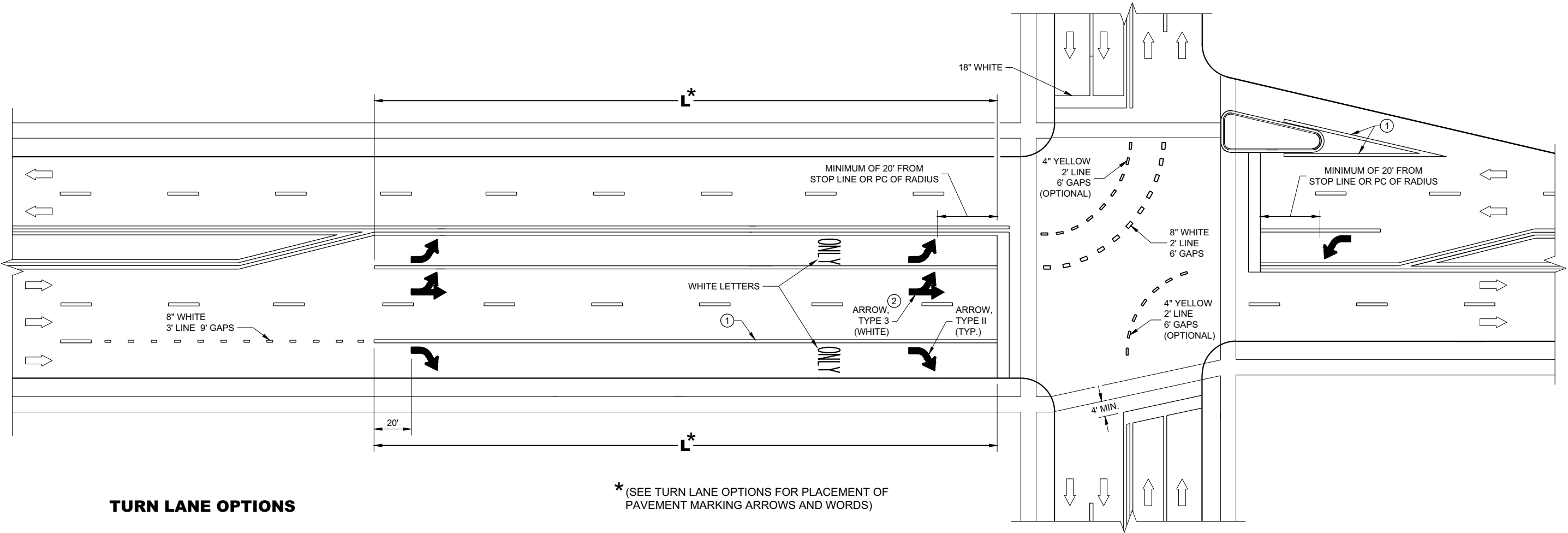


TWO WAY LEFT TURN LANE

GENERAL NOTES

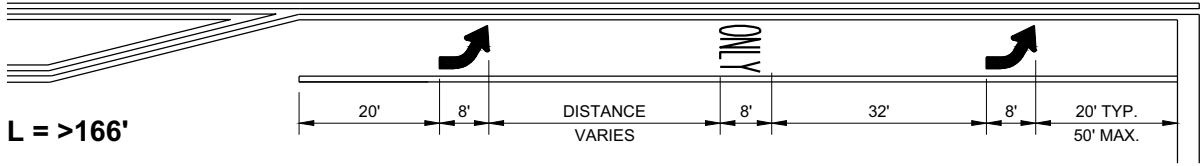
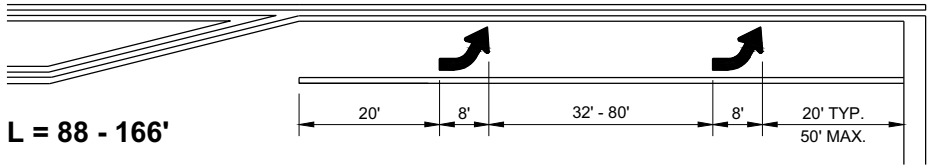
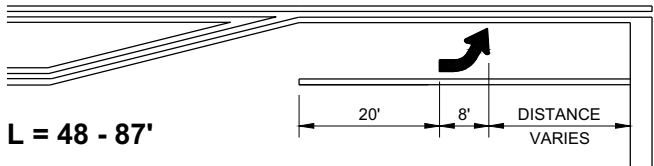
- ① A SET OF ARROWS IS REQUIRED EVERY 400 FEET OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
- ② 8" WHITE
- ③ TURN BAY LENGTH OF LESS THAN 48' DOES NOT REQUIRE PAVEMENT ARROWS OR TEXT.

➡ DIRECTION OF TRAFFIC



TURN LANE OPTIONS

LENGTH OF TURN BAY (**L**) OF 0 - 47' DOES NOT REQUIRE PAVEMENT MARKING ARROWS OR WORDS



*(SEE TURN LANE OPTIONS FOR PLACEMENT OF PAVEMENT MARKING ARROWS AND WORDS)

GENERAL NOTES

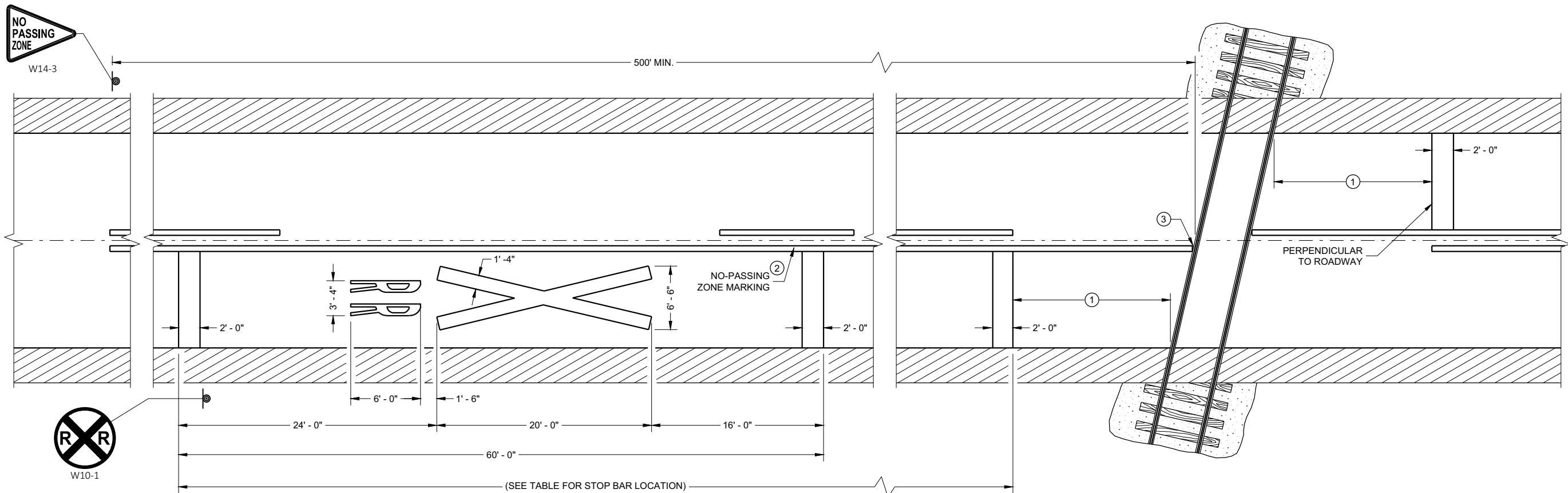
- ① 8" WHITE
- ② QUANTITY AND LOCATION OF TYPE 3 ARROWS ARE THE SAME AS THE TYPE II ARROWS IN THE ADJACENT TURN LANE. FOR TURN LANES WITH A PHYSICAL SEPARATION IN THE SAME DIRECTION OF TRAVEL, THE ARROWS AND "ONLY" MARKING MAY BE ELIMINATED.

➡ DIRECTION OF TRAFFIC

L = LENGTH OF TURN BAY

PAVEMENT MARKING
(TURN LANES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 112



PAVEMENT MARKING

LEGEND

⦿ SIGN ON PERMANENT SUPPORT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ON MULTI-LANE ROADS THE TRANSVERSE BANDS SHOULD EXTEND ACROSS ALL APPROACH LANES, AND INDIVIDUAL R X R SYMBOLS SHOULD BE USED IN EACH APPROACH LANE.

CENTER OR LANE LINES AND NO-PASSING ZONE MARKINGS SHOWN ON THIS DRAWING ARE REQUIRED AND PAID FOR UNDER OTHER ITEMS IN THE CONTRACT.

TRACE EXISTING SYMBOL WHERE EXISTING SYMBOLS ARE PLACED.

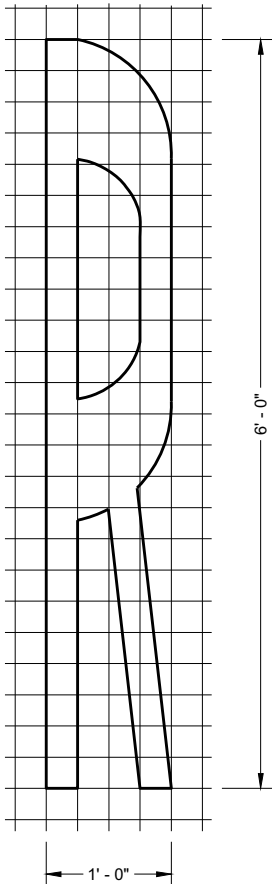
- ① MINIMUM 8' FROM ANY RAILROAD WARNING DEVICES (SIGNAL , GATES, ETC.) OR 25' FROM THE NEAREST RAIL, WHICHEVER DISTANCE IS GREATER.
- ② 500' MINIMUM. MARKING LIMITS MAY BE EXTENDED AS DIRECTED BY THE ENGINEER TO MEET ADJACENT NO-PASSING ZONE MARKINGS.
- ③ FOR MULTIPLE TRACK CROSSINGS, THE BARRIER LINE SHALL EXTEND TO THE NEAR RAIL OF THE FURTHEST TRACK IN THE DIRECTION OF HIGHWAY TRAVEL.

DISTANCE TABLE

TABLE BASED UPON 2C-4 WISCONSIN SUPPLEMENT OF MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

POSTED SPEED (M.P.H.)	DIMENSION RANGE (FEET)
25	150* - 250'
30	200* - 300'
35	250* - 450'
40	300* - 500'
45	400* - 650'
50	550* - 800'
55	750* - 1000'
60	1000* - 1250'
65	1000* - 1250'

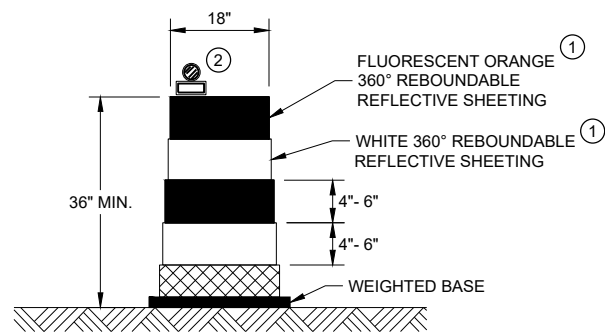
* THE MINIMUM DISTANCES IN THE TABLE ARE DESIRABLE AND SHOULD BE USED. THE DISTANCES MAY BE INCREASED UP TO THE MAXIMUM TO ALLOW FOR FIELD CONDITIONS SUCH AS THE CLOSED PROXIMITY OF DRIVEWAYS, BRIDGES, SIDE ROADS OR OTHER FEATURES THAT WOULD PROHIBIT THE MINIMUM DISTANCES FROM BEING USED.



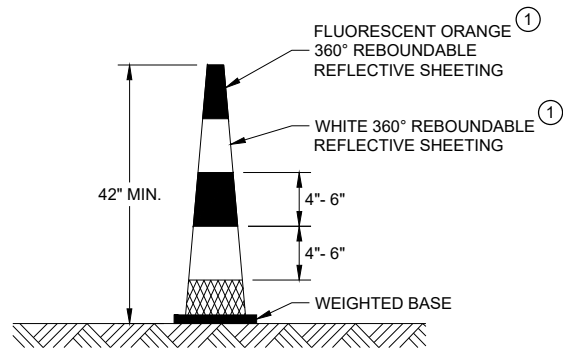
SIGNING AND PAVEMENT MARKING DETAILS FOR RAILROAD - HIGHWAY GRADE CROSSINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MAF 113
ENGINEER
FHWA

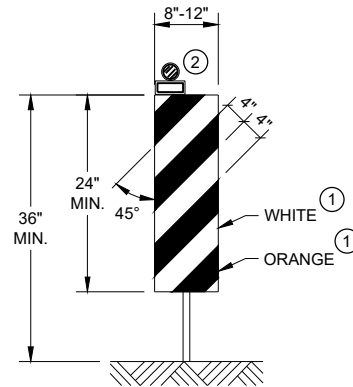


DRUM



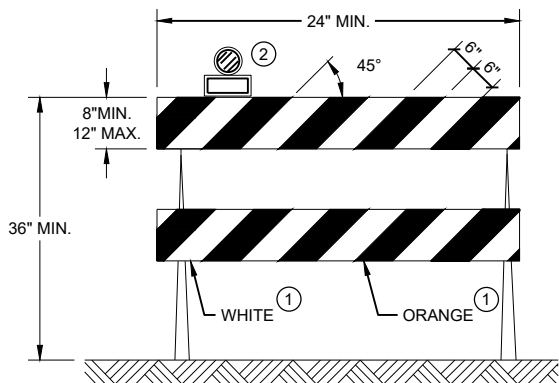
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS



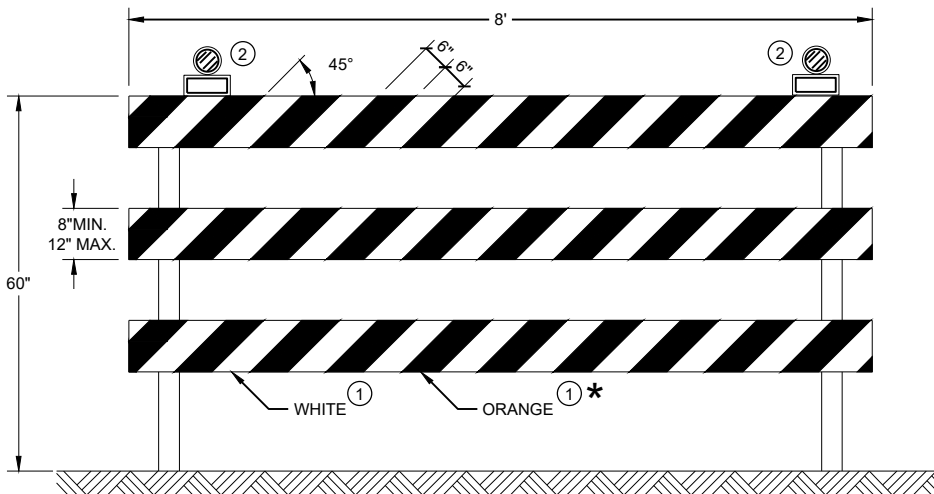
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 114
FHWA

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.

② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.

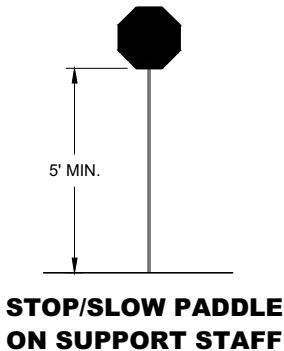
③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.

ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.

INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.

PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.

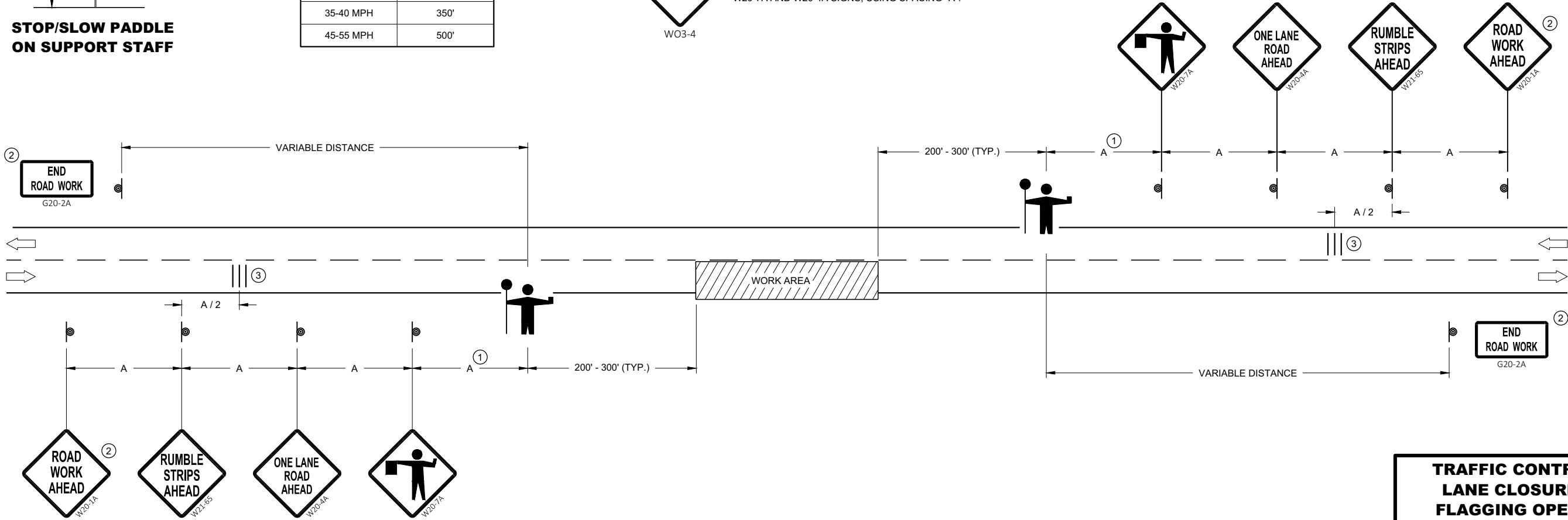


SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



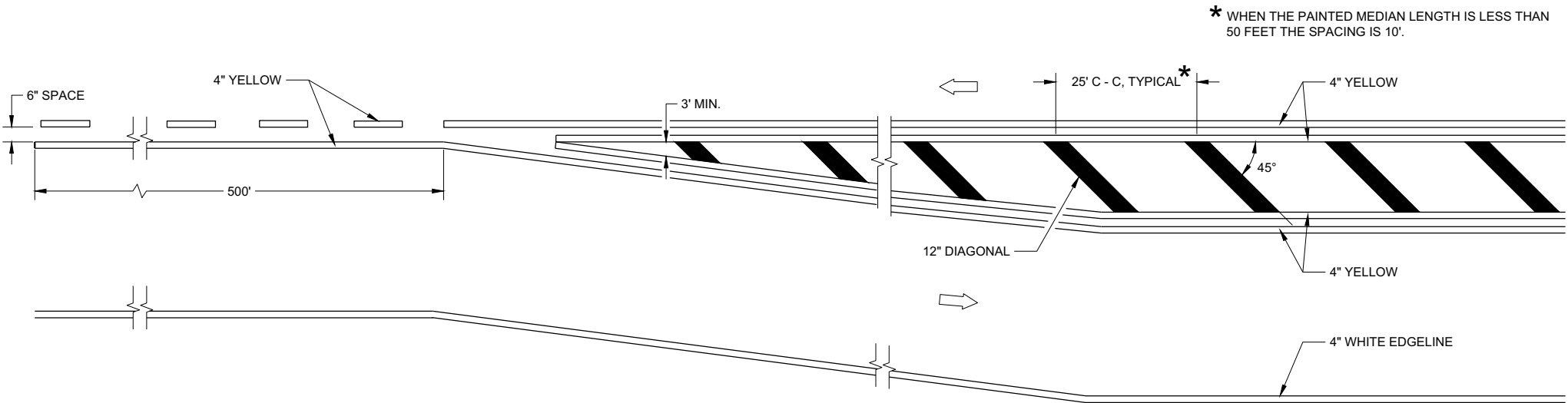
TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

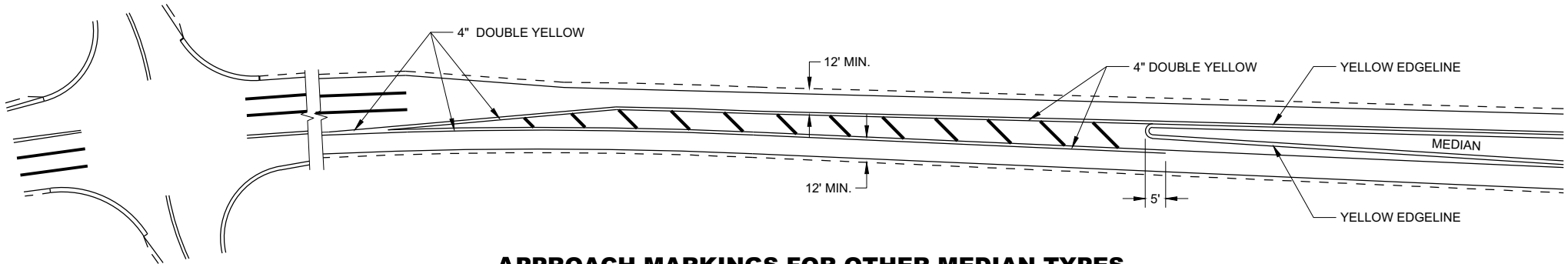
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2019 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 115

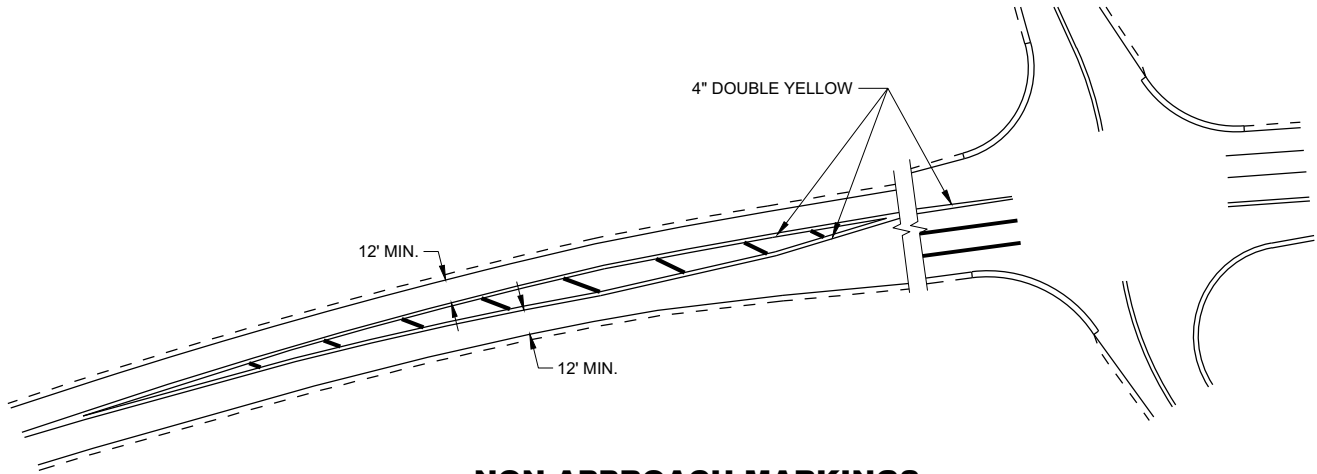
FHWA



MEDIAN ISLAND DETAIL



APPROACH MARKINGS FOR OTHER MEDIAN TYPES



NON-APPROACH MARKINGS

GENERAL NOTES

DIAGONALS ARE OPTIONAL WHEN PAINED ISLAND IS LESS THAN 6 FEET AT WIDEST POINT.

DIRECTION OF TRAVEL

MEDIAN ISLAND
PAVEMENT MARKINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021
DATE
/S/ Matthew R. Rauch
STATE SIGNING AND MAP
ENGINEER
116
FHWA

LEGEND

- V1 LEAD VEHICLE
- V2 MARKING VEHICLE
- V3 SHADOW VEHICLE
- TRUCK MOUNTED ATTENUATOR (TMA)
- SIGN ON TEMPORARY SUPPORT
- DIRECTION OF TRAFFIC
- FLASHING ARROW PANEL (CAUTION)

GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

ALL VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL AND HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

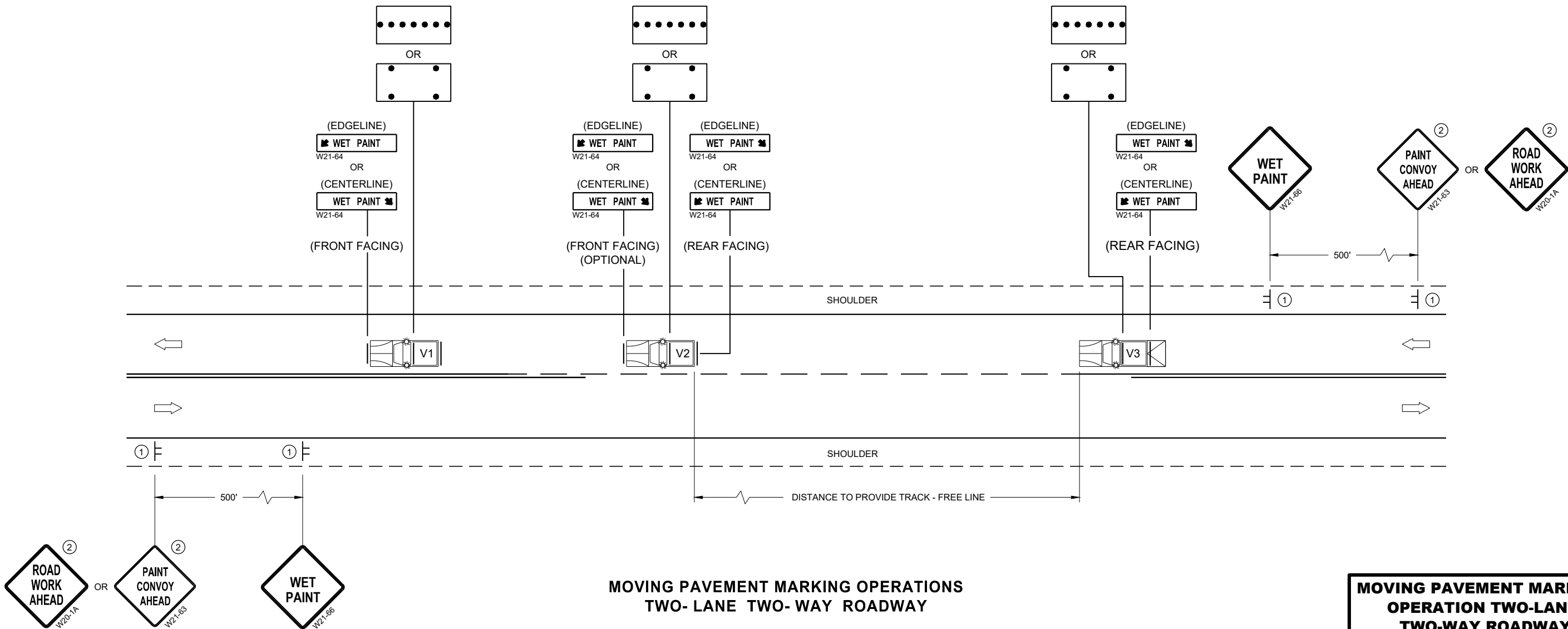
THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR LAY STATIONARY SIGNS AND SUPPORTS FLAT ON THE GRADE WITH UPRIGHTS ORIENTED PARALLEL TO AND DOWNSTREAM FROM TRAFFIC.

CONES SHOULD BE USED BETWEEN THE MARKING AND SHADOW VEHICLE AT 100 FOOT SPACING. CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

CONES SHALL BE A MINIMUM OF 28" FOR WET PAVEMENT MARKING .

- ① SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.
- ② IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1A OR W21-63 ARE NOT REQUIRED.



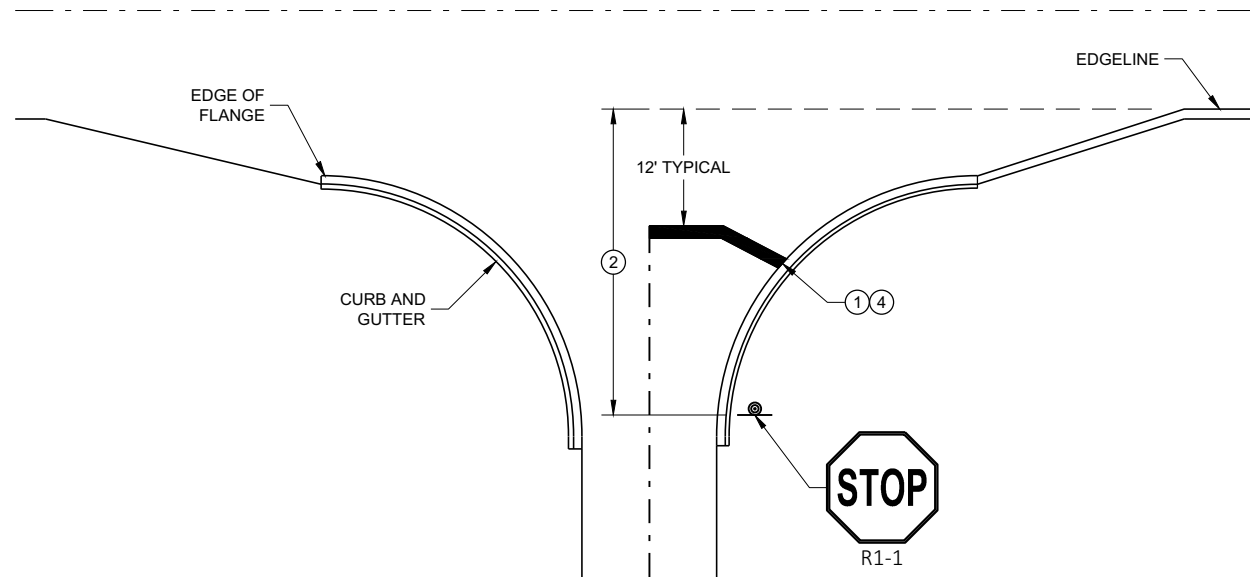
MOVING PAVEMENT MARKING OPERATIONS
TWO-LANE TWO-WAY ROADWAY

MOVING PAVEMENT MARKING
OPERATION TWO-LANE
TWO-WAY ROADWAY

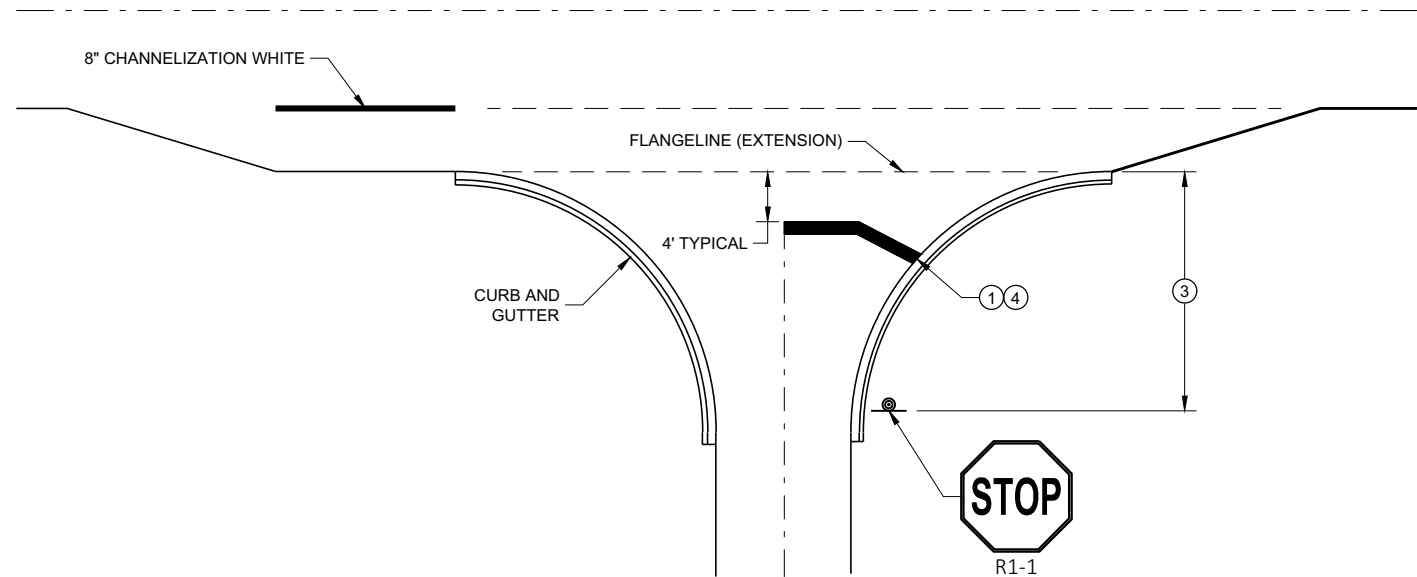
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2019 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 117

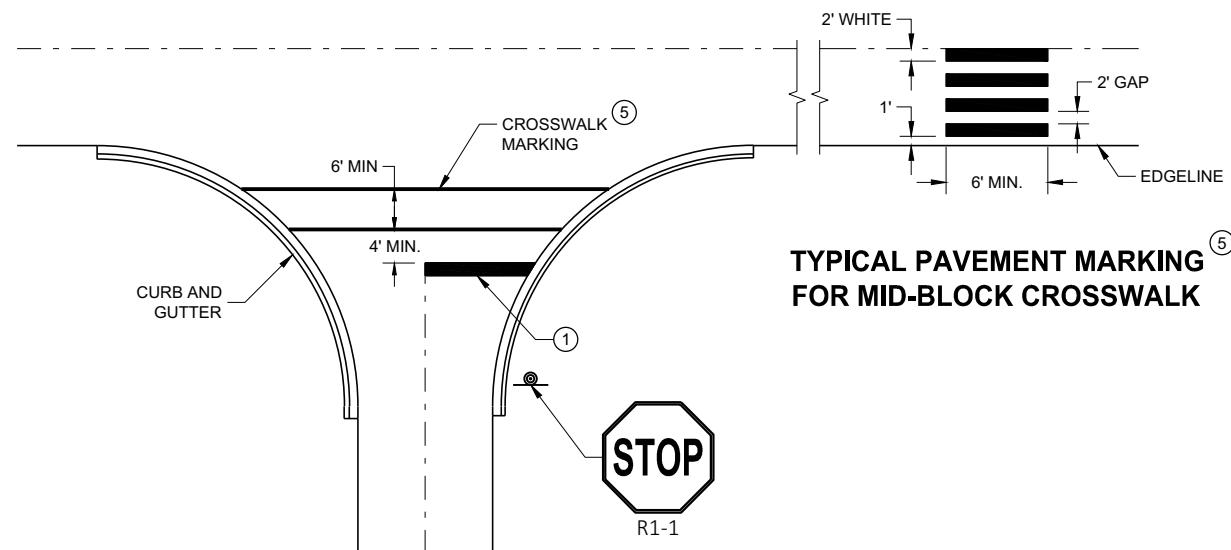
FHWA



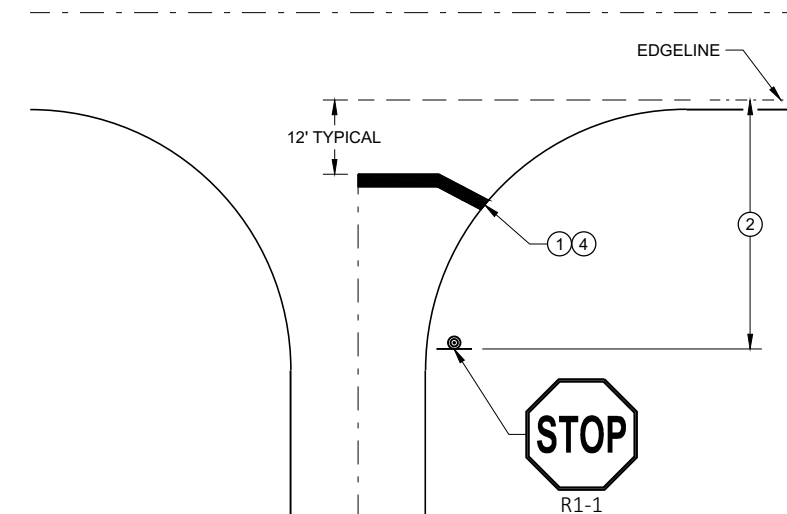
TYPICAL STOP LINE PAVEMENT MARKING
WITH CURB AND GUTTER



TYPICAL STOP LINE PAVEMENT MARKING
FOR SIDEROADS WITH RIGHT TURN LANE



TYPICAL STOP LINE PAVEMENT MARKING FOR
SIDEROADS WITH CROSSWALK MARKING



TYPICAL STOP LINE PAVEMENT MARKING
WITHOUT CURB AND GUTTER

GENERAL NOTES

STOP SIGN SHALL BE PLACED A MINIMUM OF 6 FEET TO A MAXIMUM OF 50 FEET FROM THE EDGE LINE LOCATION.

- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE REGION MARKING ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② NO STOP LINE IS REQUIRED IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGE LINE.
- ③ NO STOP LINE IS REQUIRED IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGELINE EXTENSION.
- ④ MOVE CLOSER TO THE EDGE OF TRAVEL LINE AS NEEDED FOR VISIBILITY AND SIGHT LINES (NO CLOSER THAN 4 FEET).
- ⑤ LADDER BAR CROSSWALKS SHOULD ONLY BE USED FOR MID BLOCK CROSSINGS. USE 2 - 6" TRANSVERSE LINES INSTEAD.

STOP LINE AND CROSSWALK
PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2019 /S/ Matthew Rauch
DATE STATE SIGNING AND MAP ENGINEER 118
FHWA

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  DIRECTION OF TRAFFIC
-  WORK ZONE

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE REGIONAL TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

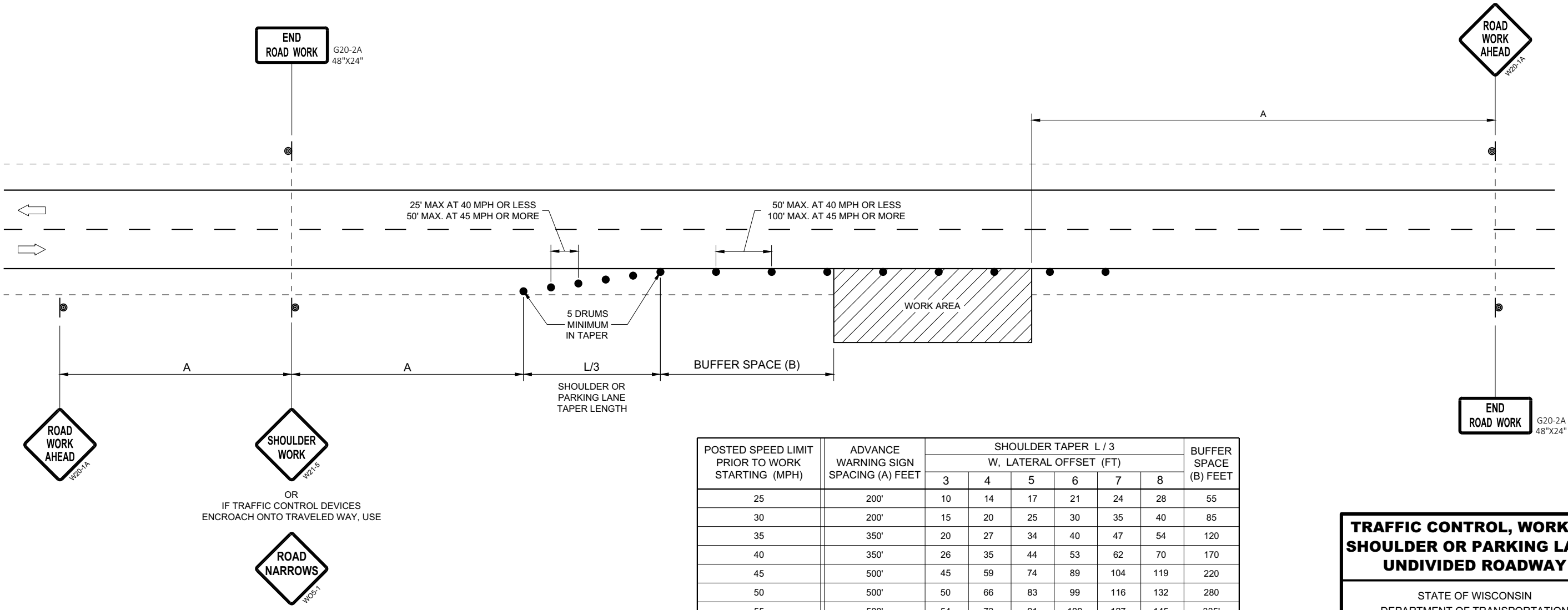
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

6

6



POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	ADVANCE WARNING SIGN SPACING (A) FEET	SHOULDER TAPER L / 3 W, LATERAL OFFSET (FT)						BUFFER SPACE (B) FEET
		3	4	5	6	7	8	
25	200'	10	14	17	21	24	28	55
30	200'	15	20	25	30	35	40	85
35	350'	20	27	34	40	47	54	120
40	350'	26	35	44	53	62	70	170
45	500'	45	59	74	89	104	119	220
50	500'	50	66	83	99	116	132	280
55	500'	54	73	91	109	127	145	335'

TRAFFIC CONTROL, WORK ON
SHOULDER OR PARKING LANE,
UNDIVIDED ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2020 /S/ Andrew Heidtke
DATE STATEWIDE WORK ZONE T SAFETY ENGINEER 119
FHWA

SDD 15D28 - 04

SDD 15D28 - 04

LEGEND

- V1

WORK VEHICLE
- V2

SHADOW VEHICLE
- 

TRUCK MOUNTED ATTENUATOR (TMA)
- 

FLASHING ARROW PANEL (CAUTION)
- 

WORK AREA
- 

DIRECTION OF TRAFFIC

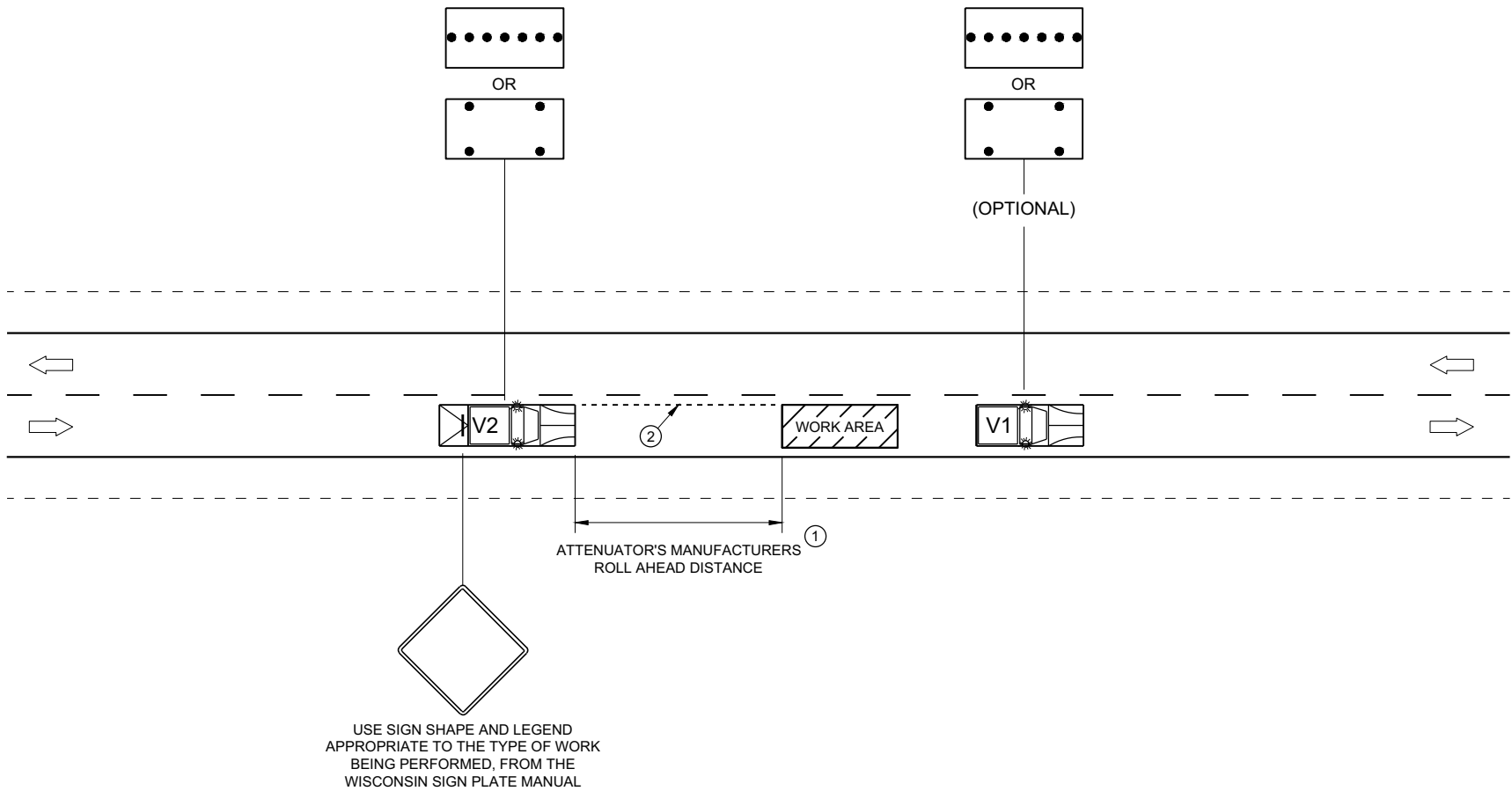
POSTED SPEED PRIOR TO WORK STARTING (MPH)	DECISION SIGHT DISTANCE (D)
0 - 25	550'
30	550'
35	700'
40	700'
45	900'
50	900'
55	1200'

GENERAL NOTES

- ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED.
- MOBILE IS WORK THAT MOVES CONTINUOUSLY OR MOVES AT LEAST THE DECISION SIGHT DISTANCE EVERY 15 MINUTES.
- ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.
- ALL ARROW PANELS SHALL BE REAR FACING, TYPE "B" OR "C", AND DISPLAYING THE FLASHING CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.
- USE AN ATTENUATOR ON THE REARMOST VEHICLE THAT BLOCKS ALL OR PART OF THE TRAFFIC LANE.
- ①

DISTANCE BETWEEN VEHICLES MAY INCREASE FROM THE ATTENUATOR'S ROLL AHEAD BASED ON TERRAIN, SIGHT DISTANCE, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.
- ②

ALIGN LEFT SIDE OF SHADOW VEHICLE WITH EDGE OF WORK AREA.



TRAFFIC CONTROL,
MOBILE OPERATIONS ON
AN UNDIVIDED ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

February 2021

DATE

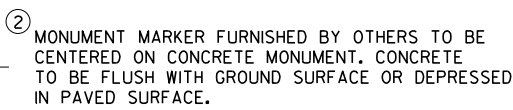
/S/ Andrew Heidtke

STATEWIDE WORK ZONE T

SAFETY ENGINEER

120

FHWA

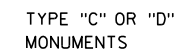


PRECAST



**TYPE D
NON-DRIVEN
BREAK-OFF MONUMENT**

(INCLUDES MARKER)



(APPROXIMATE WEIGHT 2 LBS)
(FOR CONCRETE PAVEMENT ONLY)



(APPROXIMATE WEIGHT 95 LBS)

LANDMARK REFERENCE MONUMENTS AND COVERS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED March 2018	/S/ Raymond A. Kumpooyi 121
DATE	CHIEF SURVEYING AND M GINER
FHWA	

USH 12

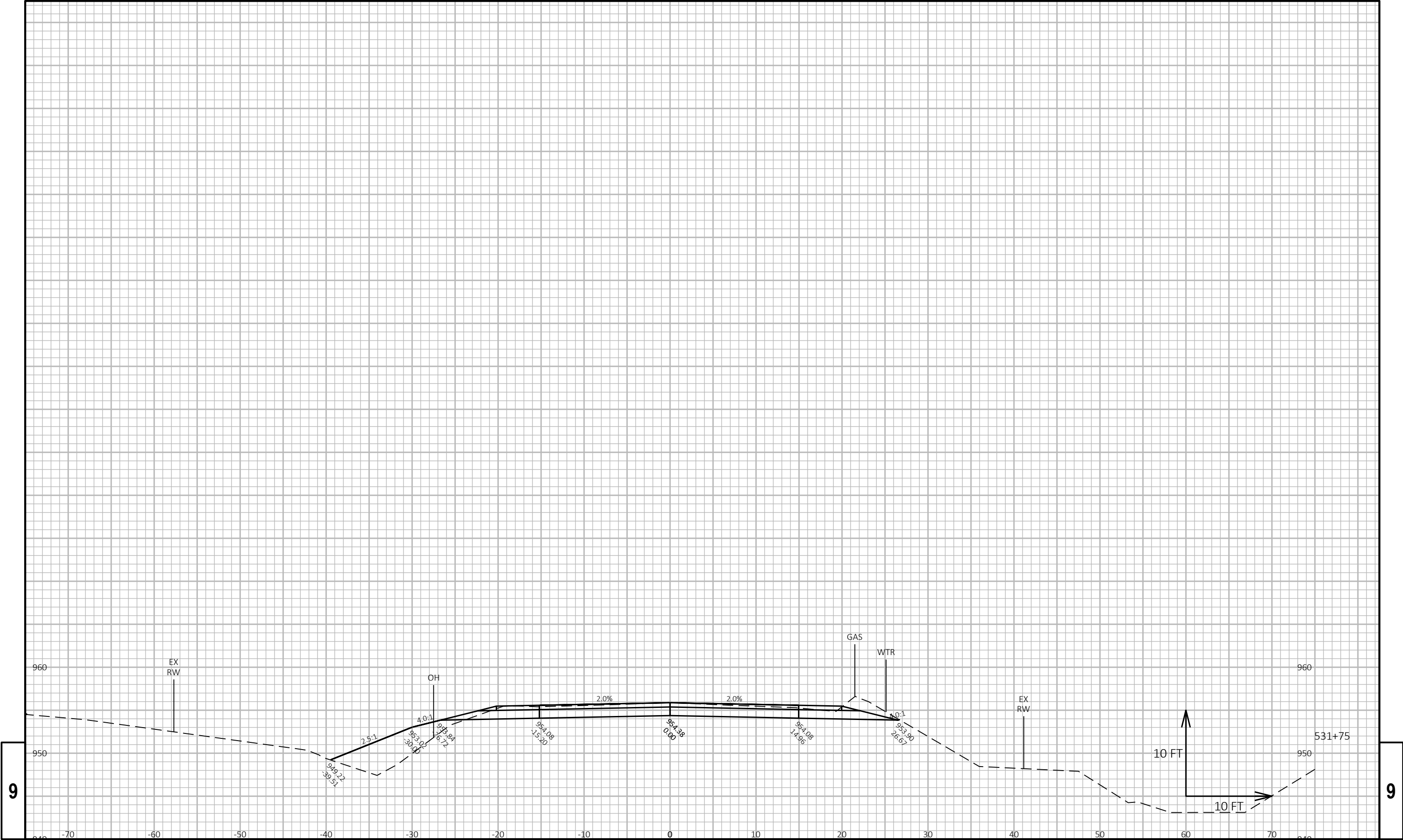
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT NOTE 1	SALVAGED/UNUSABLE PAVEMENT MATERIAL NOTE 2	FILL NOTE 3	CUT 1.00 NOTE 1	EXPANDED FILL 1.25	MASS ORDNATE
105+00	10500.00	0.00	0.00	0.00	0.52	0	0	0	0	0	0
105+50	10550.00	50.00	0.39	0.00	4.14	0	0	4	0	5	-5
106+00	10600.00	50.00	0.00	0.00	2.20	0	0	6	0	13	-13
106+50	10650.00	50.00	0.00	0.00	0.40	0	0	2	0	15	-15
EXISTING CULVERT											
108+25	10825.00	0.00	0.00	0.00	1.14	0	0	0	0	15	-15
108+50	10850.00	25.00	0.00	0.00	1.47	0	0	1	0	16	-16
108+92.899	10892.90	42.90	0.00	0.00	3.17	0	0	4	0	21	-21
261+00	26100.00	0.00	0.00	0.00	24.54	0	0	0	0	21	-21
261+50	26150.00	50.00	0.00	0.00	44.12	0	0	64	0	101	-101
262+05.322	26205.32	55.32	0.00	0.00	2.70	0	0	48	0	161	-161
262+50	26250.00	44.68	0.00	0.00	1.04	0	0	3	0	165	-165
EXISTING CULVERT											
264+25	26425.00	0.00	0.00	0.00	1.32	0	0	0	0	165	-165
264+50	26450.00	25.00	0.00	0.00	0.26	0	0	1	0	166	-166
265+00	26500.00	50.00	0.00	0.00	0.09	0	0	0	0	166	-166
265+50	26550.00	50.00	0.00	0.00	7.16	0	0	7	0	175	-175
265+94.01	26594.01	44.01	0.00	0.00	4.79	0	0	10	0	188	-188
290+90	29090.00	0.00	0.32	0.00	5.07	0	0	0	0	188	-188
291+00	29100.00	10.00	2.07	0.00	0.27	0	0	1	0	189	-189
291+50	29150.00	50.00	0.85	0.00	0.41	3	0	1	3	190	-187
292+00	29200.00	50.00	0.00	0.00	1.04	1	0	1	4	191	-187
292+50	29250.00	50.00	0.00	0.00	18.00	0	0	18	4	214	-210
293+00	29300.00	50.00	0.00	0.00	1.93	0	0	18	4	236	-232
EXISTING CULVERT											
294+60	29460.00	0.00	0.00	0.00	39.57	0	0	0	4	236	-232
295+00	29500.00	40.00	0.00	0.00	58.41	0	0	73	4	328	-324
295+50	29550.00	50.00	0.00	0.00	66.23	0	0	115	4	471	-467
296+00	29600.00	50.00	0.00	0.00	34.46	0	0	93	4	588	-584
296+20	29620.00	20.00	0.00	0.00	5.54	0	0	15	4	606	-602
320+20	32020.00	0.00	0.00	0.00	27.04	0	0	0	4	606	-602
320+50	32050.00	30.00	0.00	0.00	26.21	0	0	30	4	644	-640
321+00	32100.00	50.00	0.00	0.00	5.24	0	0	29	4	680	-676
321+50	32150.00	50.00	0.00	0.00	1.26	0	0	6	4	688	-684
322+00	32200.00	50.00	0.00	0.00	2.00	0	0	3	4	691	-687
EXISTING CULVERT											
323+50	32350.00	0.00	0.00	0.00	1.51	0	0	0	4	691	-687
324+00	32400.00	50.00	0.00	0.00	2.33	0	0	4	4	696	-692
324+50	32450.00	50.00	0.00	0.00	17.76	0	0	19	4	720	-716
325+00	32500.00	50.00	0.00	0.00	26.76	0	0	41	4	771	-767
325+32.876	32532.88	32.88	0.00	0.00	15.00	0	0	25	4	803	-799

Notes:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL	THIS DOES NOT SHOW UP IN CROSS SECTIONS
3 - FILL	DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME

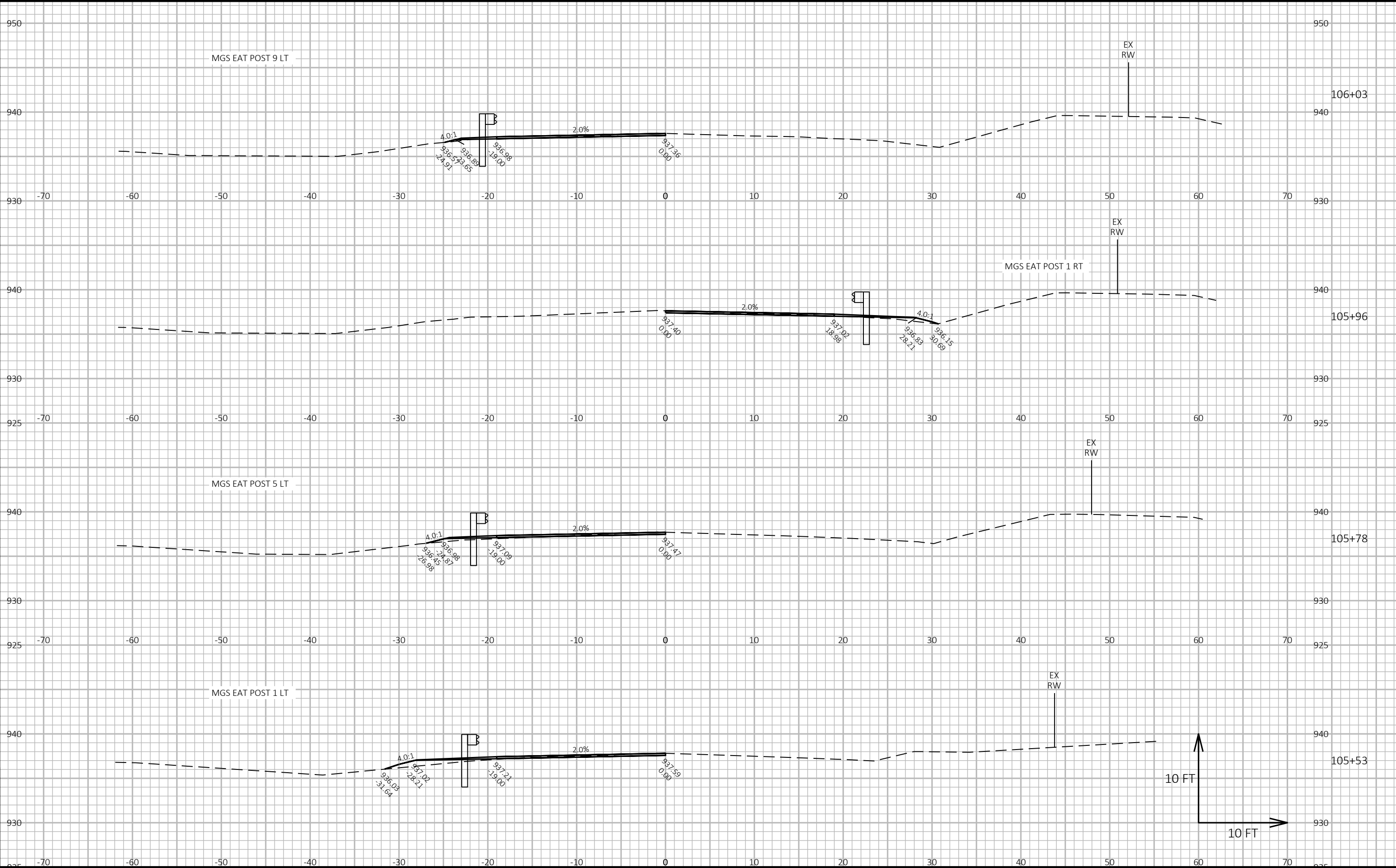
USH 12

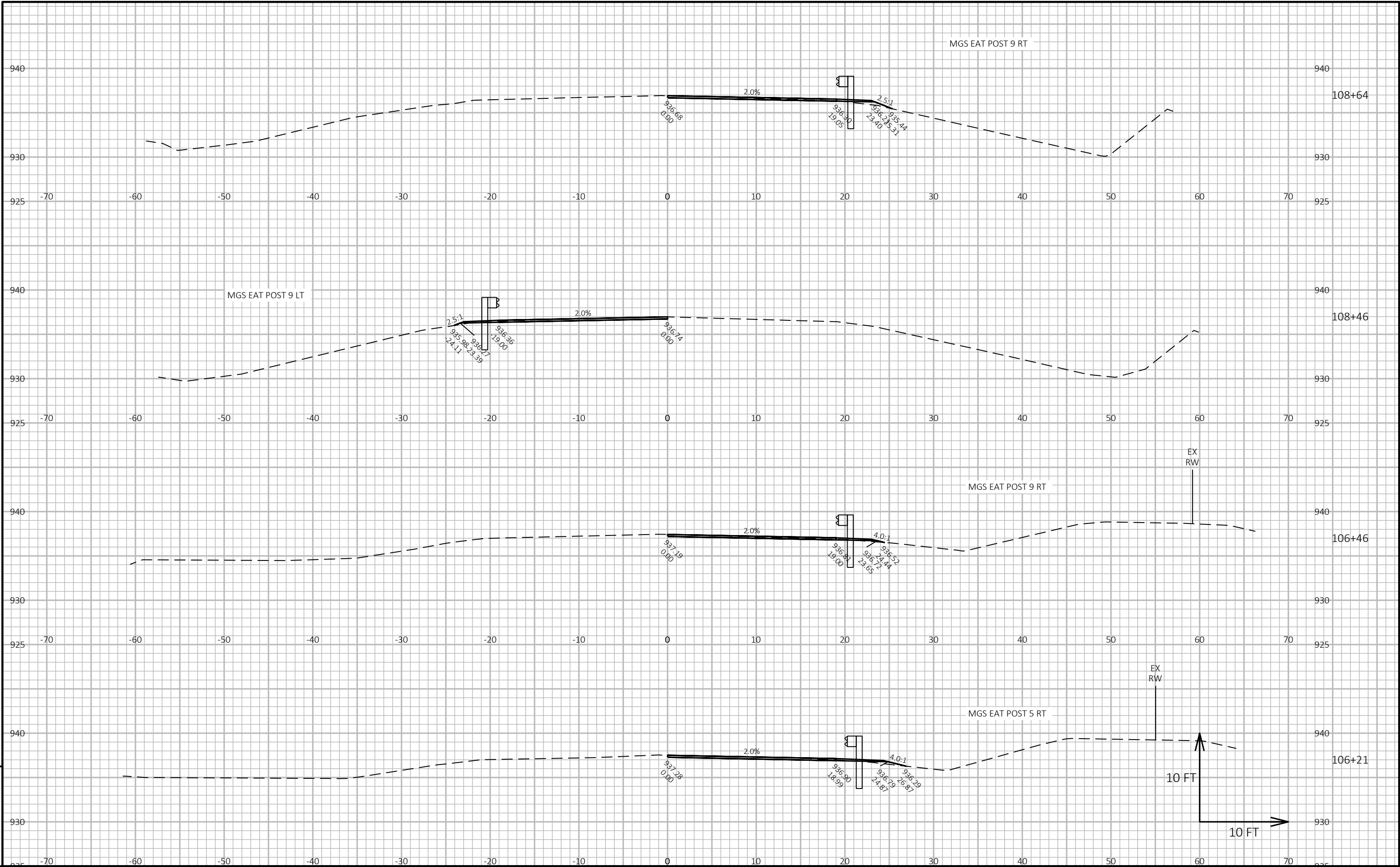
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT NOTE 1	SALVAGED/UNUSABLE PAVEMENT MATERIAL NOTE 2	FILL NOTE 3	CUT 1.00 NOTE 1	EXPANDED FILL 1.25	MASS ORDINATE
384+69	38469.00	0.00	0.00	0.00	0.00	0	0	0	4	803	-799
384+94	38494.00	25.00	157.58	17.50	0.00	73	8	0	77	803	-734
385+02	38502.00	8.00	160.17	17.50	0.00	47	5	0	124	803	-692
385+34	38534.00	32.00	0.00	0.00	0.00	95	10	0	219	803	-607
461+28.75	46128.75	0.00	0.00	0.00	18.55	0	0	0	219	803	-607
461+50	46150.00	21.25	0.00	0.00	29.68	0	0	19	219	826	-630
462+00	46200.00	50.00	0.00	0.00	1.69	0	0	29	219	863	-667
462+50	46250.00	50.00	0.00	0.00	1.47	0	0	3	219	866	-670
EXISTING CULVERT											
463+90	46390.00	0.00	0.00	0.00	2.00	0	0	0	219	866	-670
464+00	46400.00	10.00	0.00	0.00	1.80	0	0	1	219	868	-672
464+50	46450.00	50.00	0.00	0.00	20.83	0	0	21	219	894	-698
465+00	46500.00	50.00	0.00	0.00	25.92	0	0	43	219	948	-752
465+25.842	46525.84	25.84	0.00	0.00	18.63	0	0	21	219	974	-778
490+00	49000.00	0.00	0.00	0.00	20.02	0	0	0	219	974	-778
490+25	49025.00	25.00	0.00	0.00	34.67	0	0	25	219	1,005	-809
490+50	49050.00	25.00	0.00	0.00	7.72	0	0	20	219	1,030	-834
490+75	49075.00	25.00	0.00	0.00	0.22	0	0	4	219	1,035	-839
EXISTING BRIDGE											
504+72.472	50472.47	0.00	1.74	0.00	0.49	0	0	0	219	1,035	-839
505+00	50500.00	27.53	1.75	0.00	0.53	2	0	1	221	1,036	-838
505+50	50550.00	50.00	0.00	0.00	1.10	2	0	2	223	1,039	-839
506+00	50600.00	50.00	0.00	0.00	5.47	0	0	6	223	1,046	-846
506+34.34	50634.34	34.34	0.00	0.00	0.69	0	0	4	223	1,051	-851

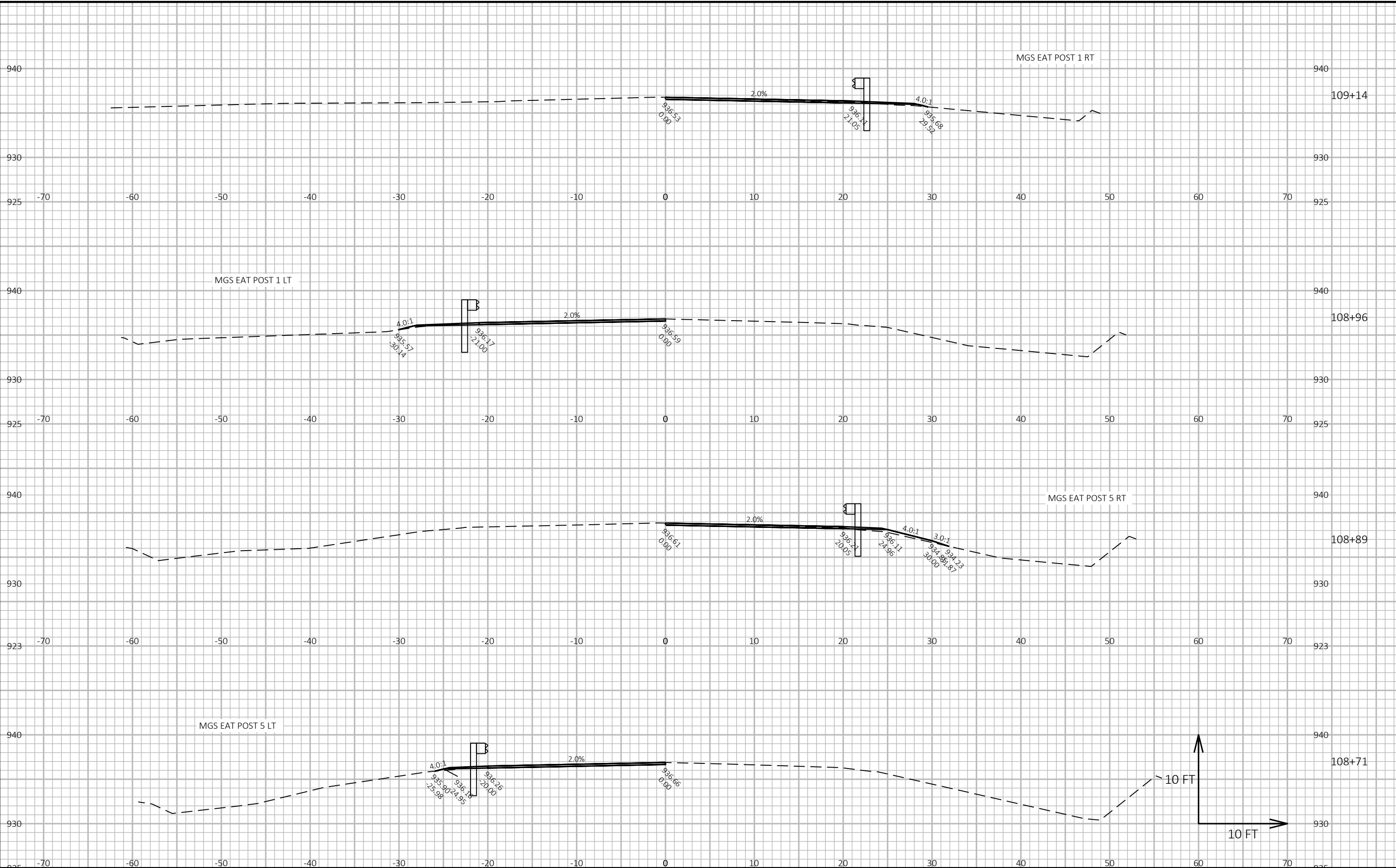
Notes:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL	THIS DOES NOT SHOW UP IN CROSS SECTIONS
3 - FILL	DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME



9		PROJECT NO: 7080-03-75		HWY: USH 12		COUNTY: EAU CLAIRE		CROSS SECTIONS: USH 12 AUGUSTA CULVERT		SHEET 125		E
---	--	------------------------	--	-------------	--	--------------------	--	--	--	-----------	--	---

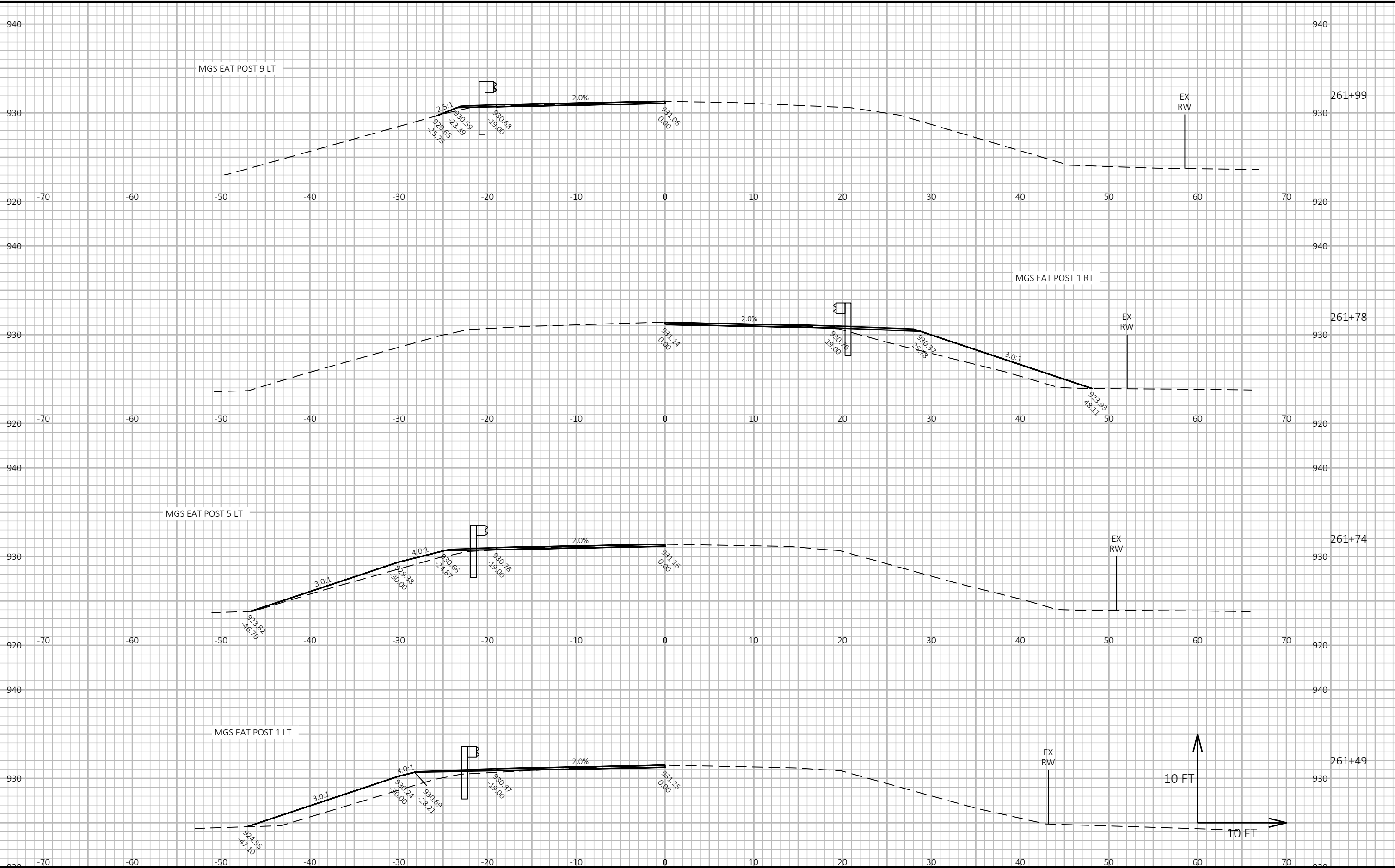


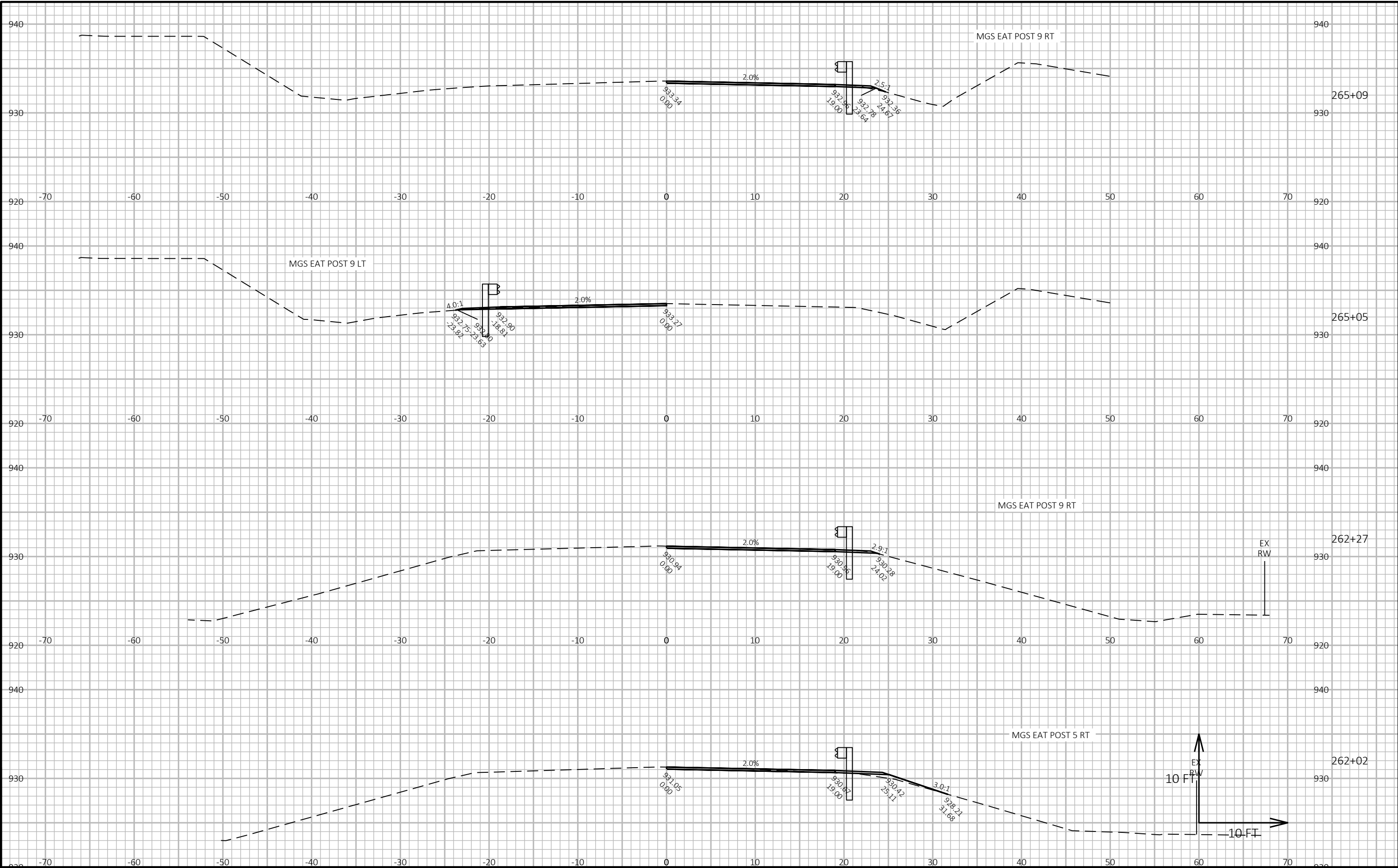


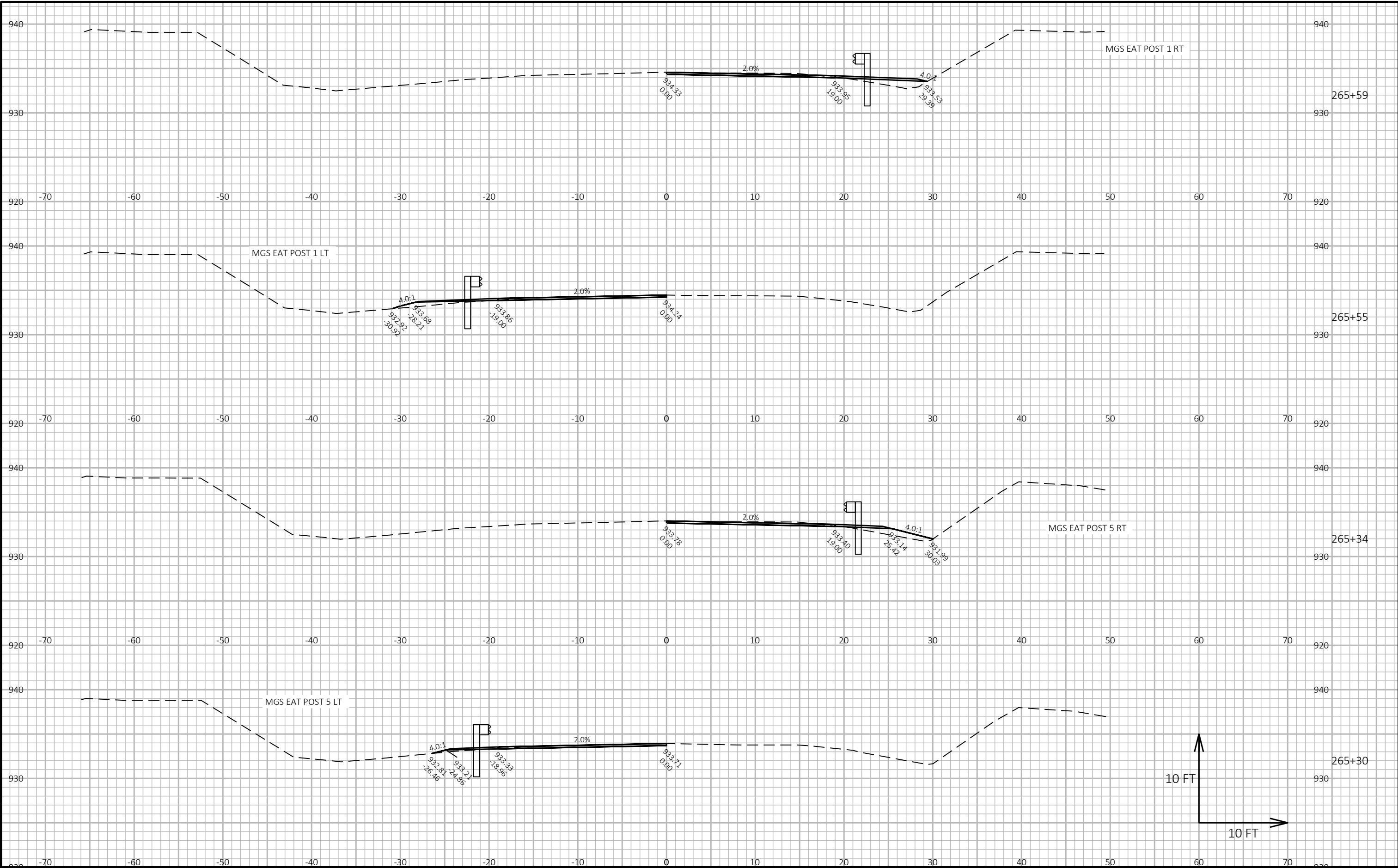


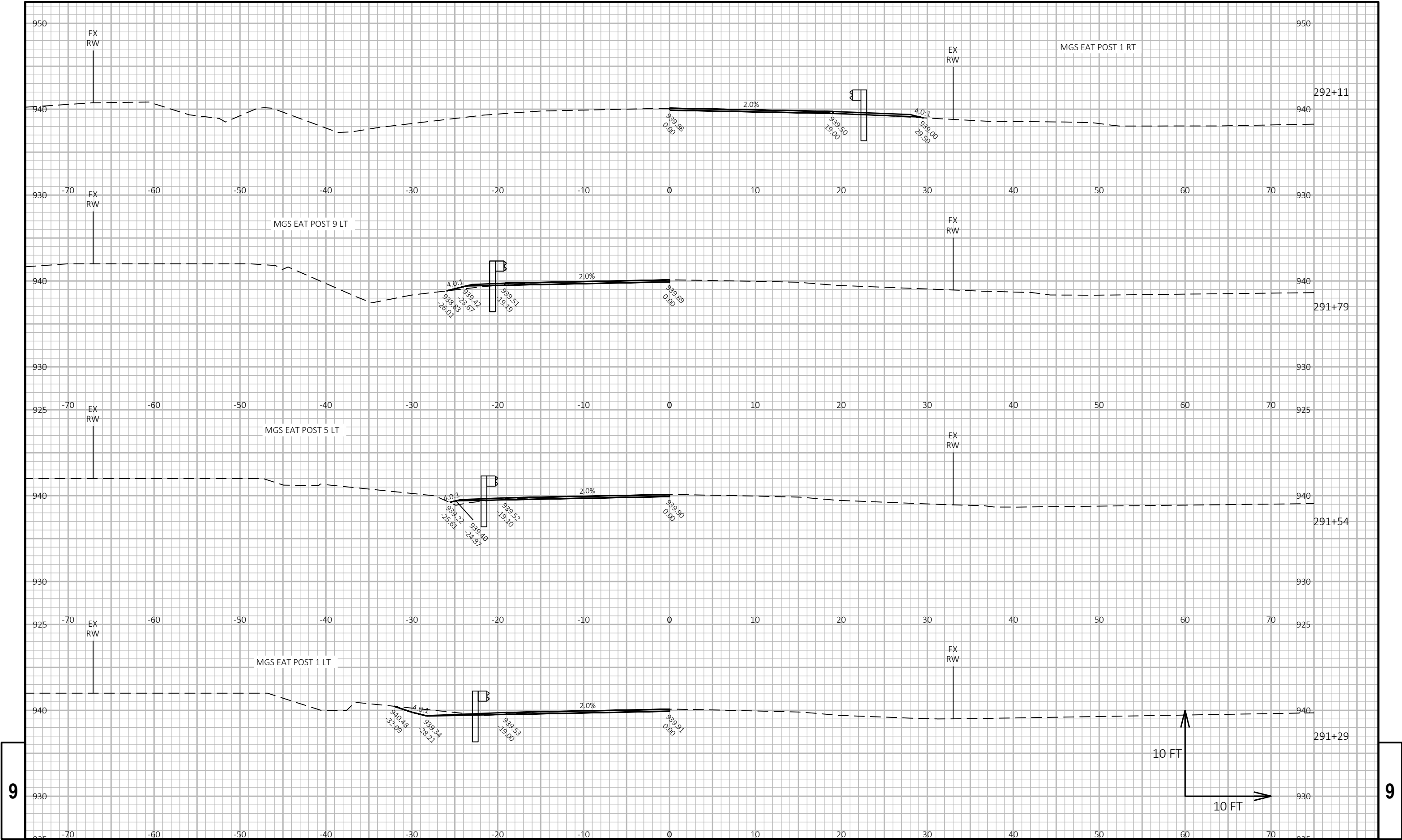
9

9



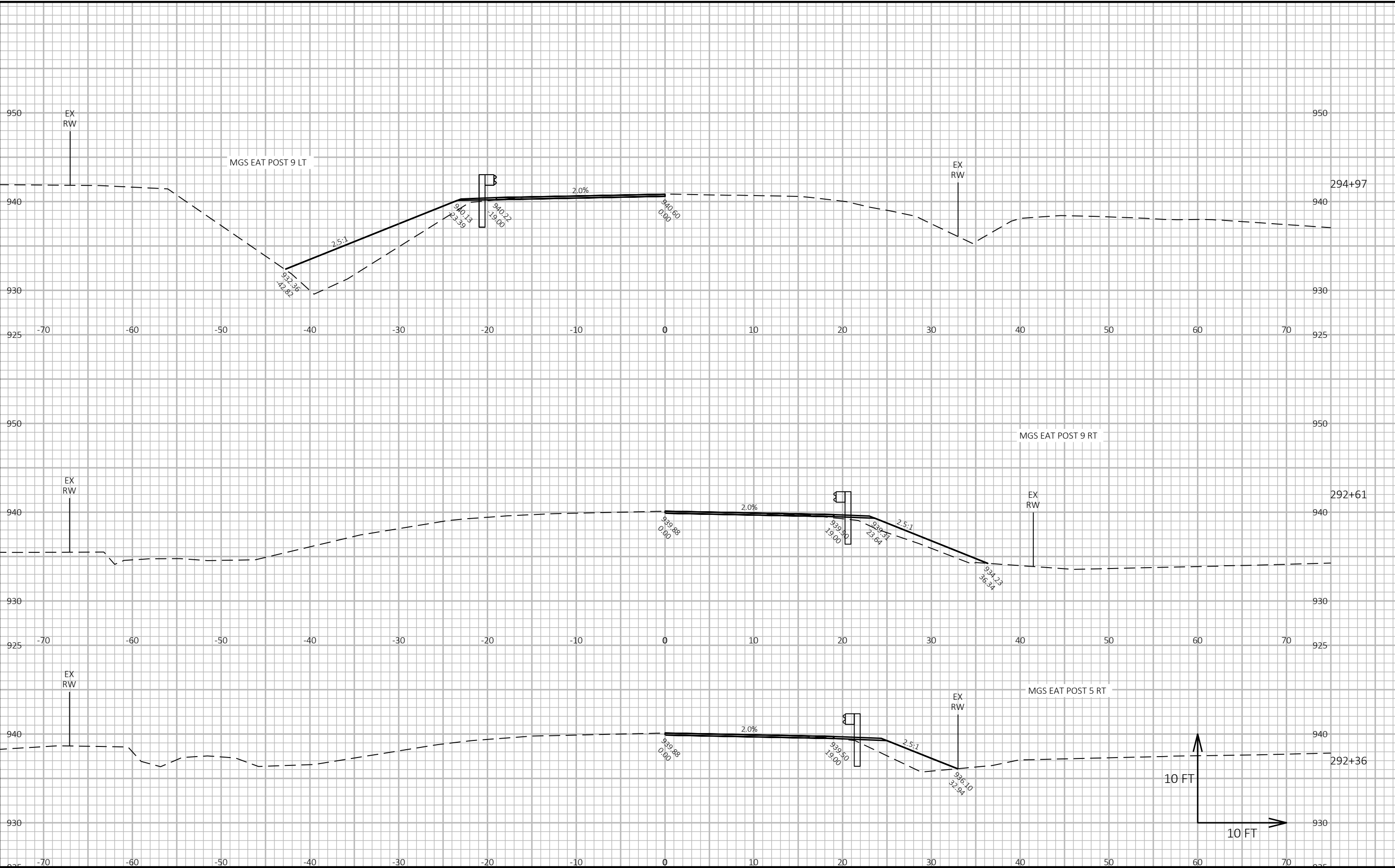






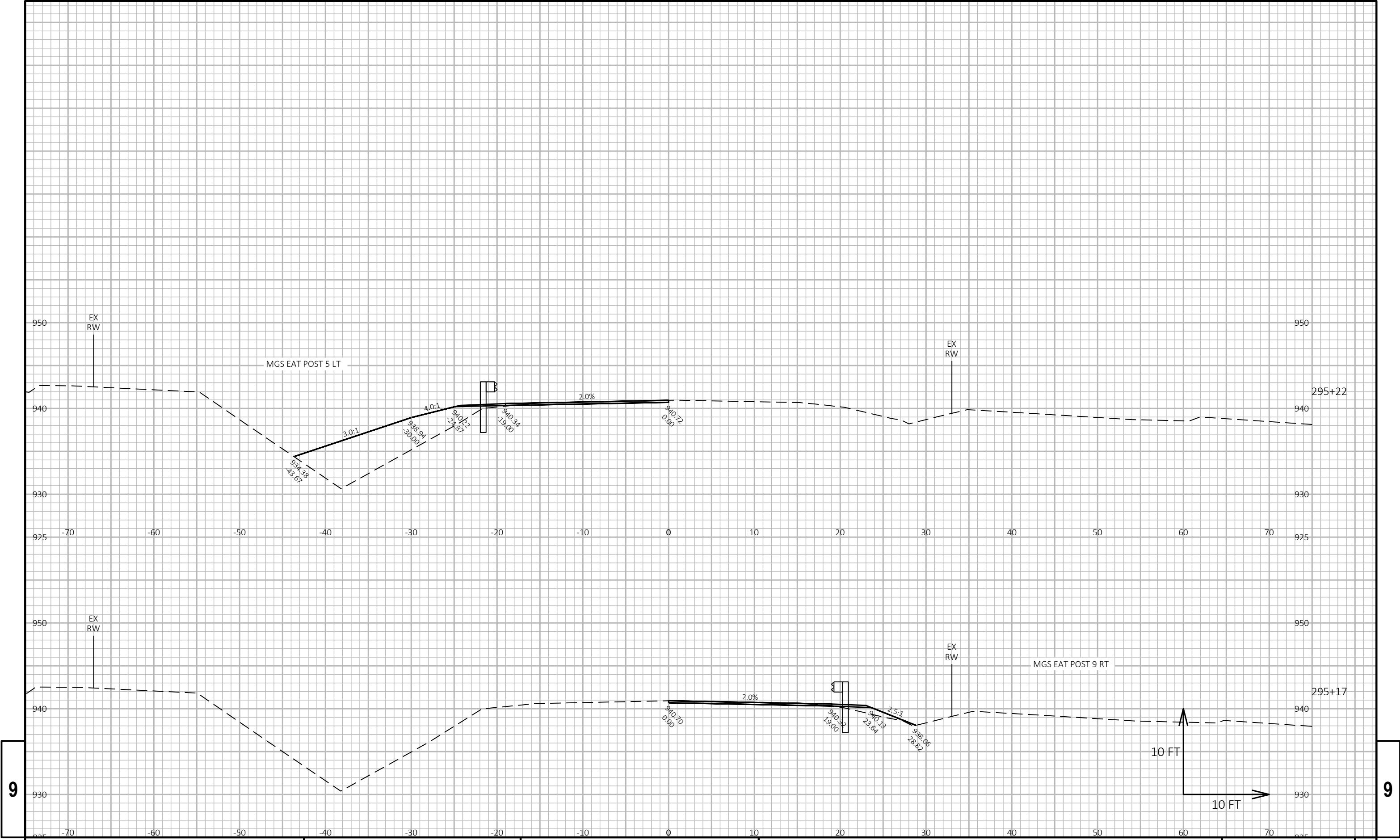
9

9



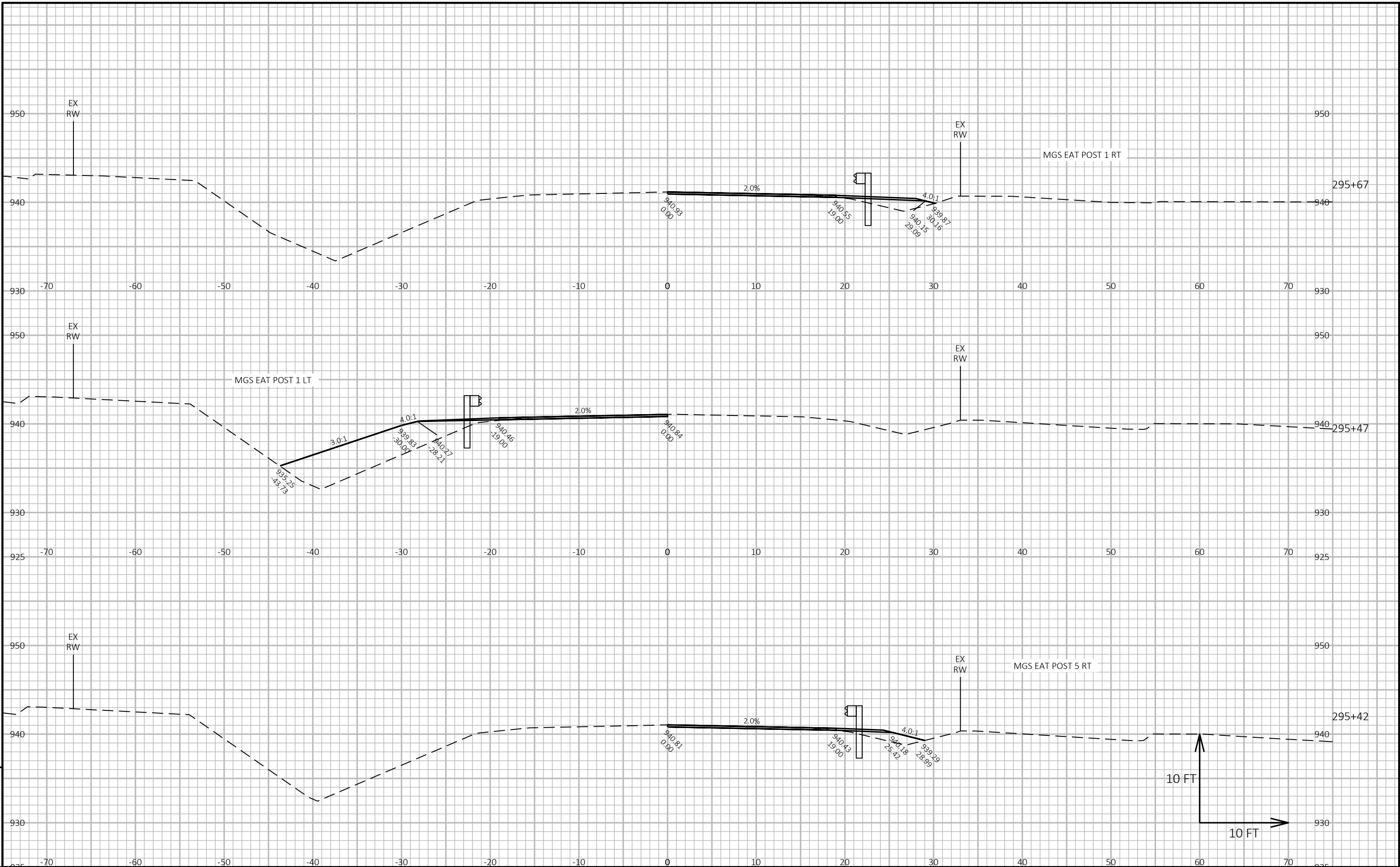
9

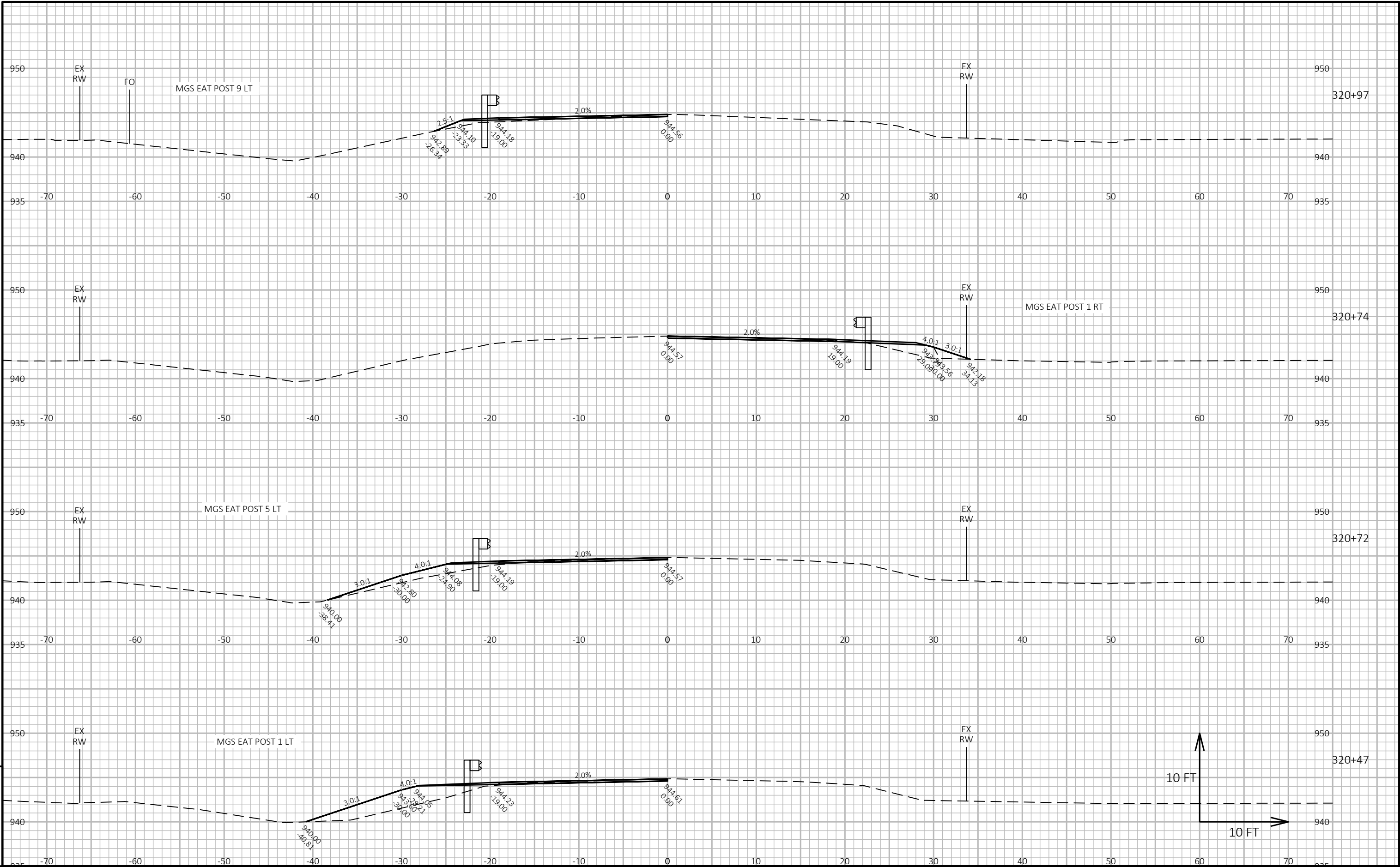
9

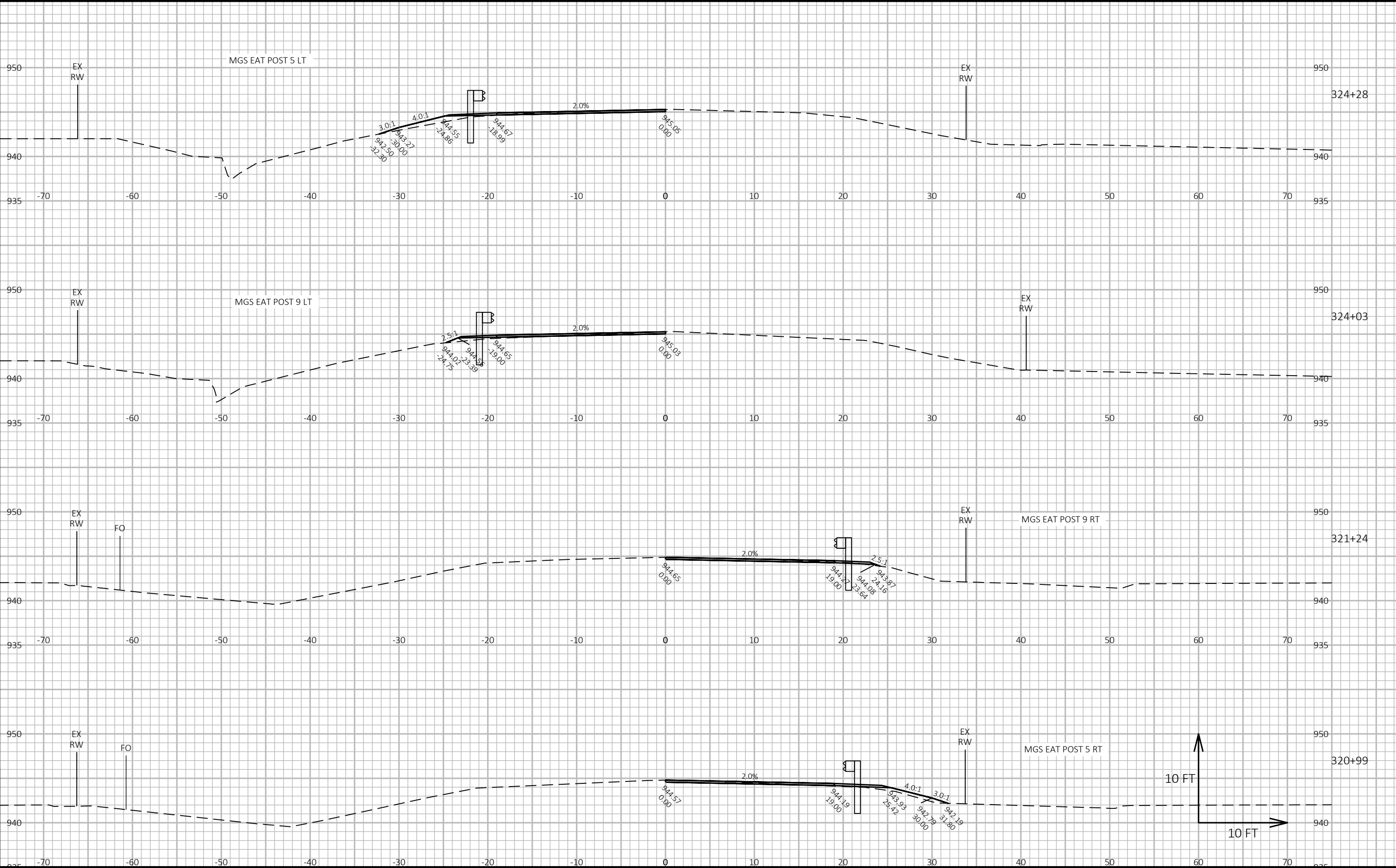


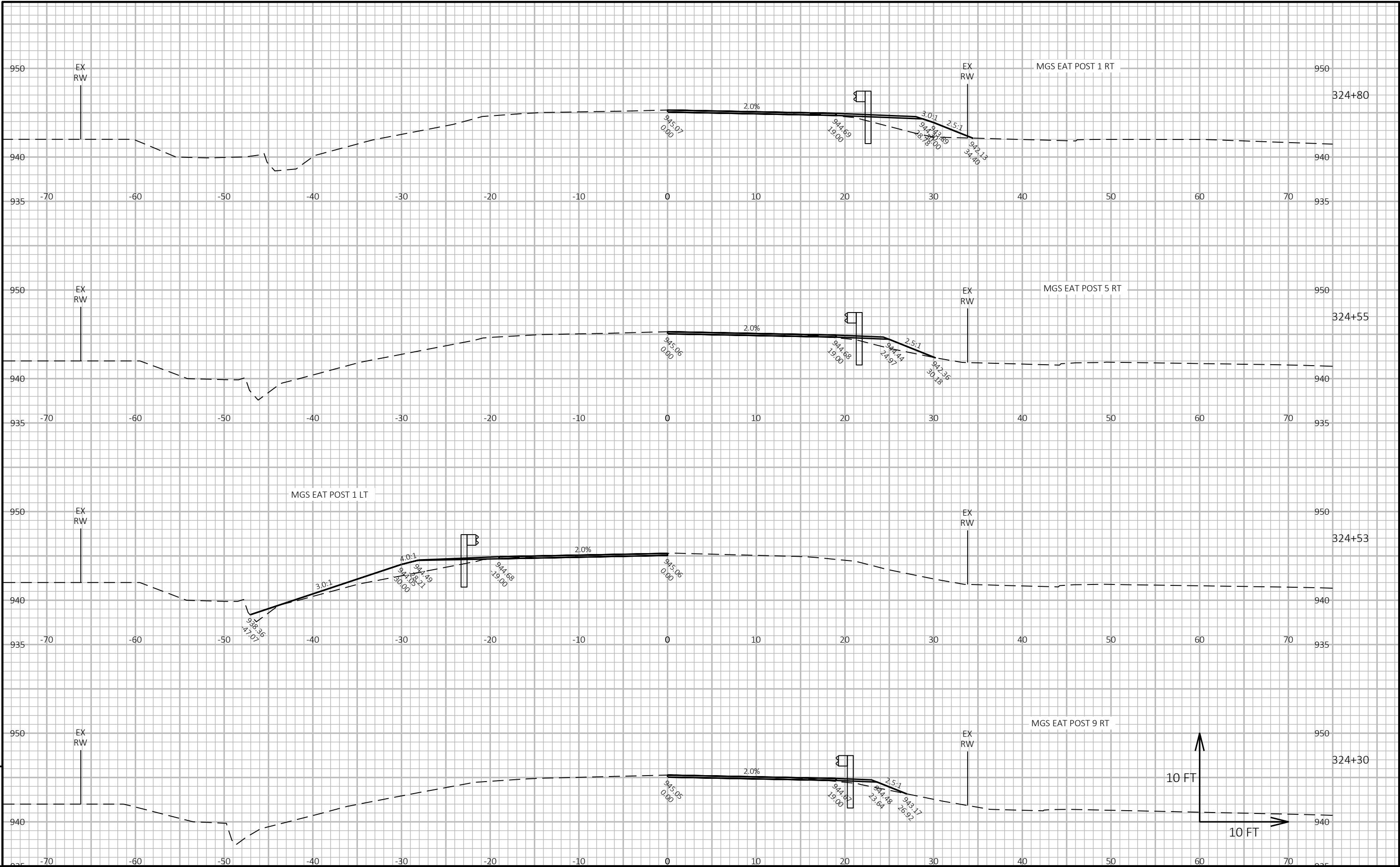
9

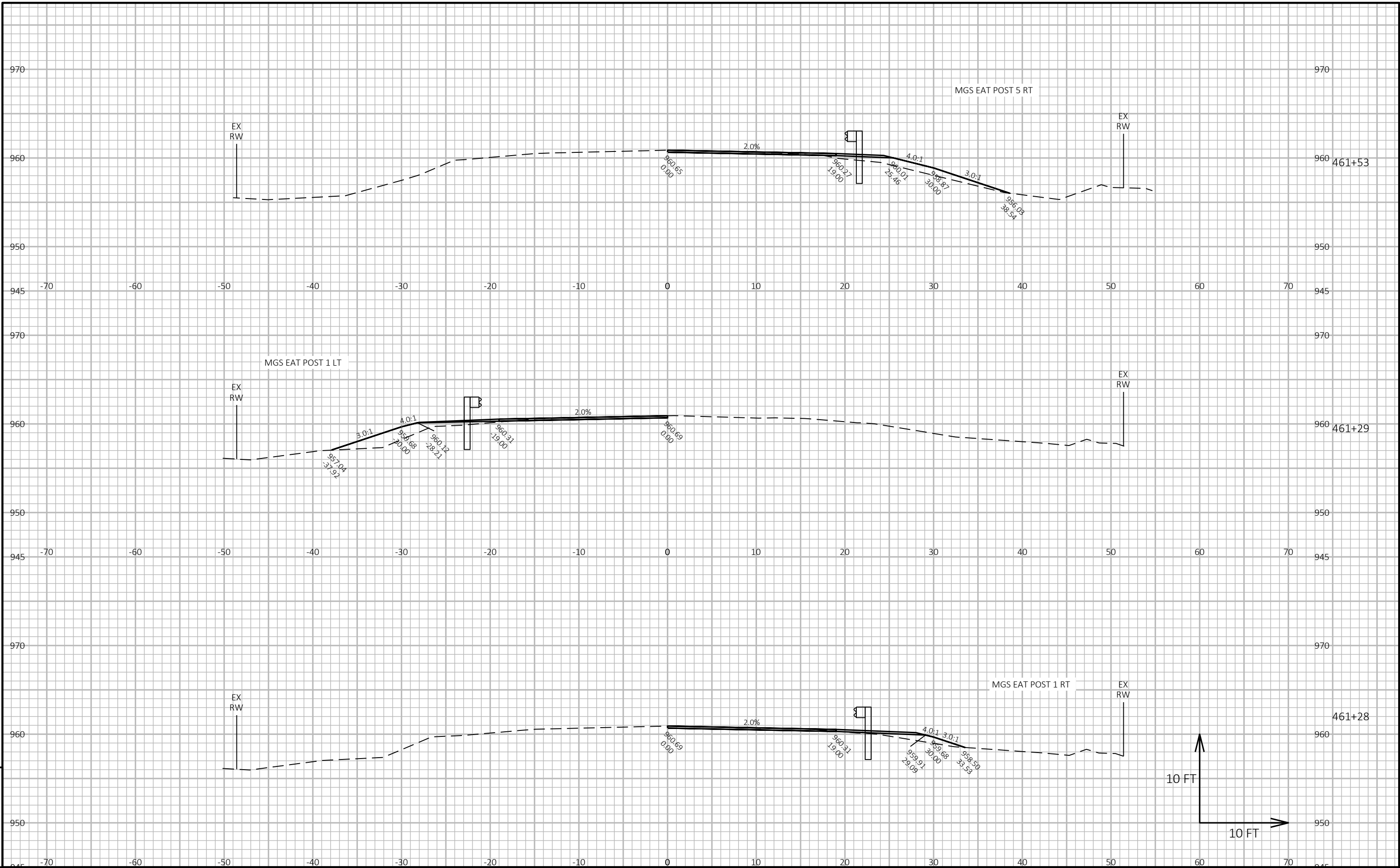
9

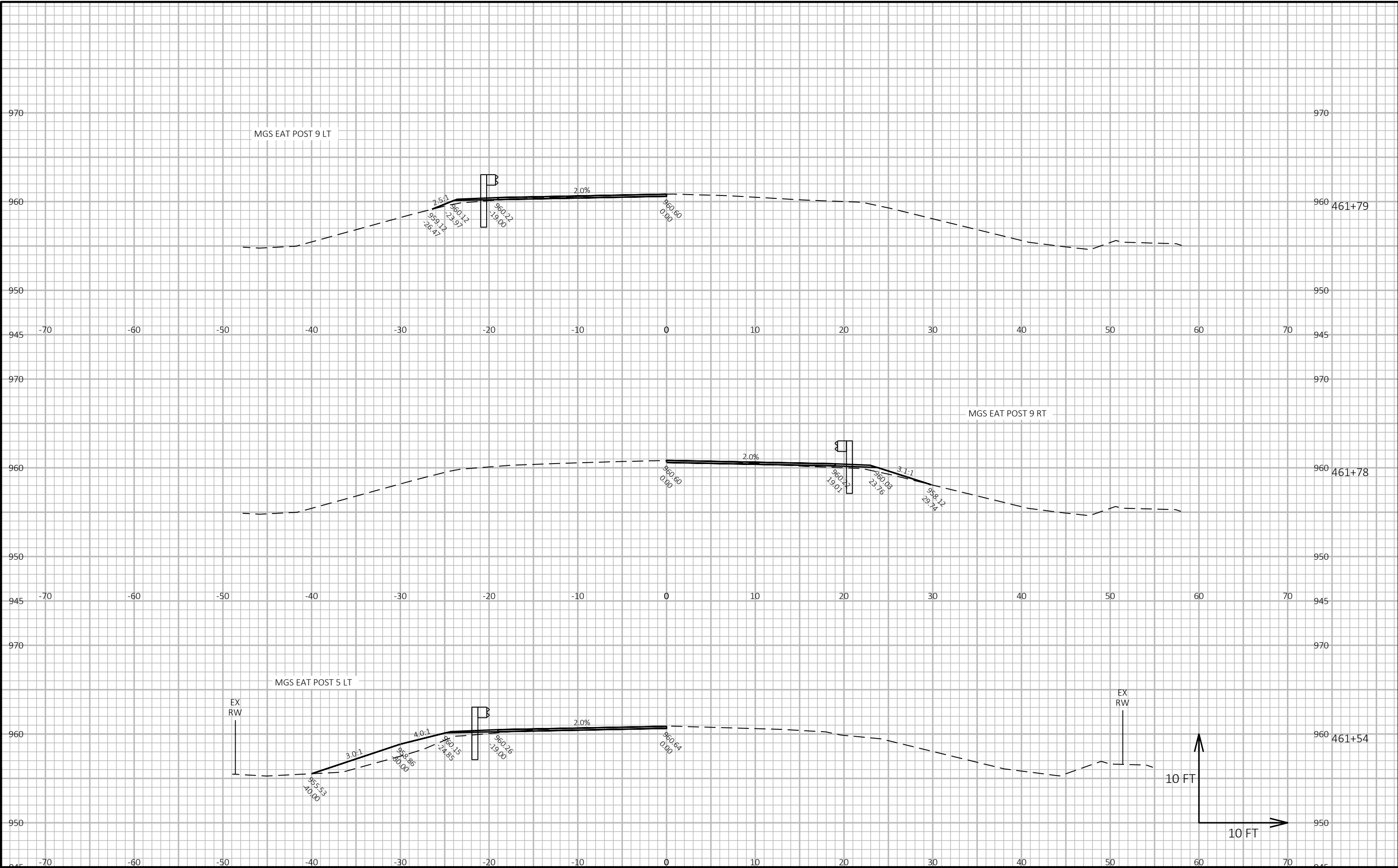


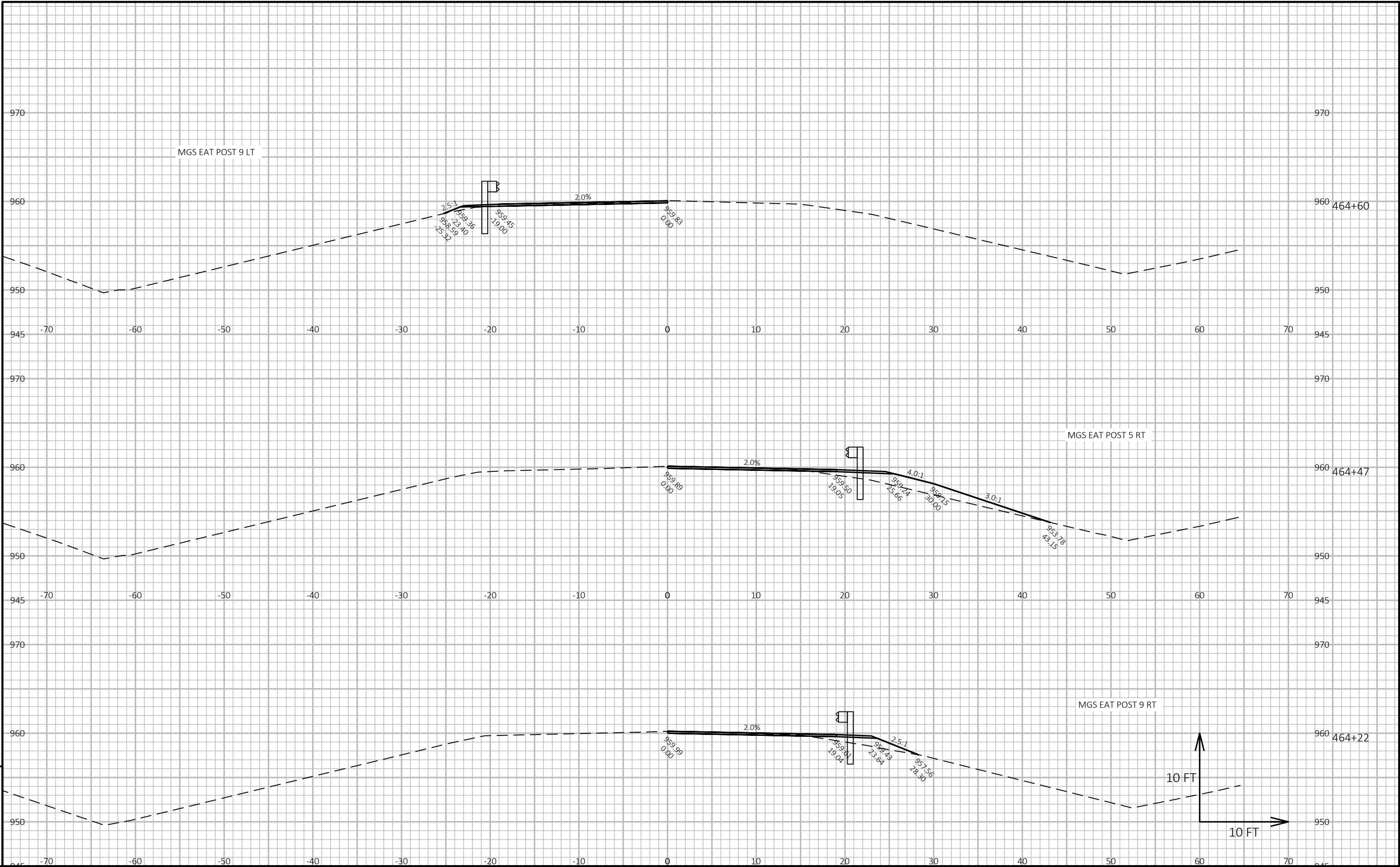


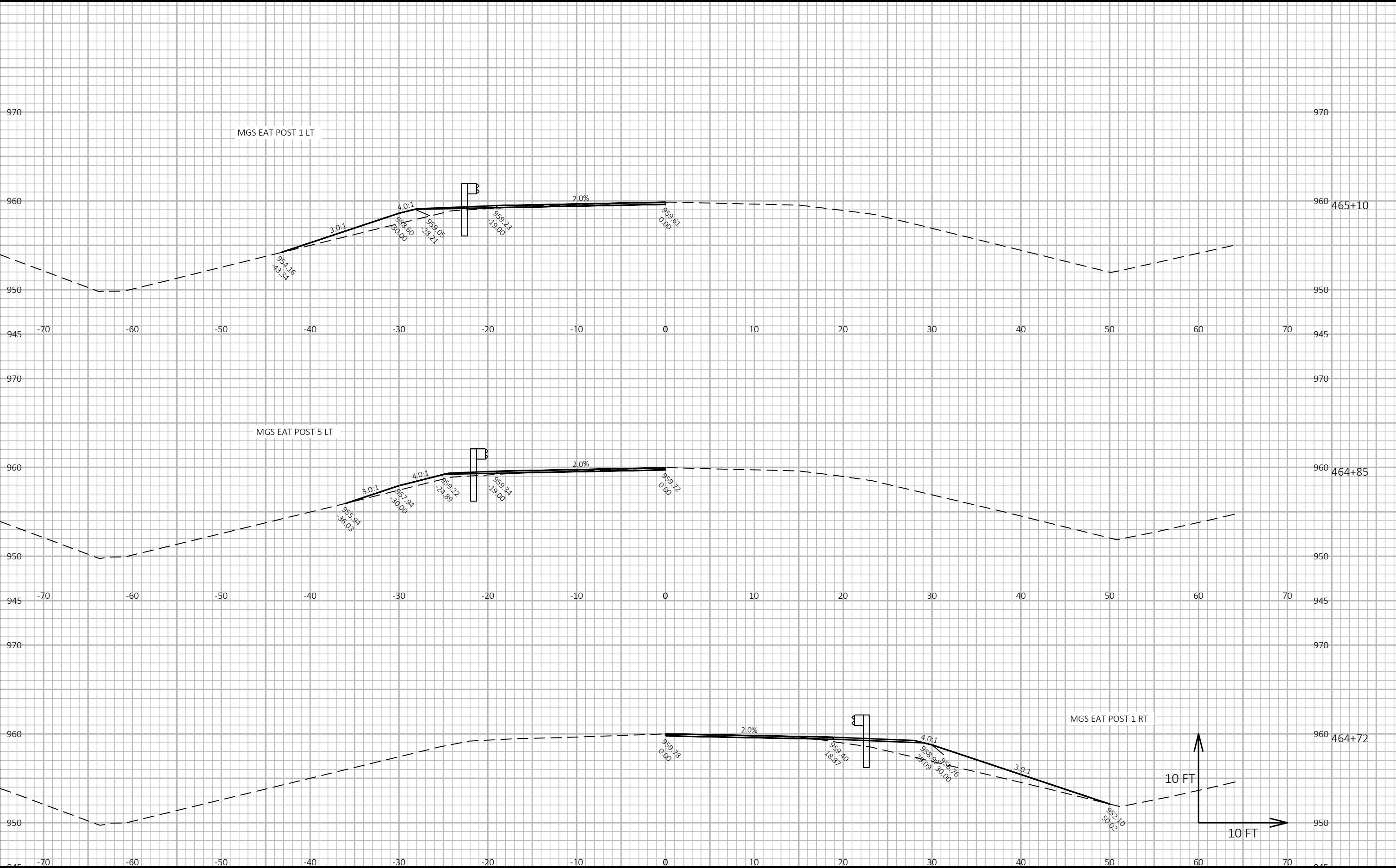


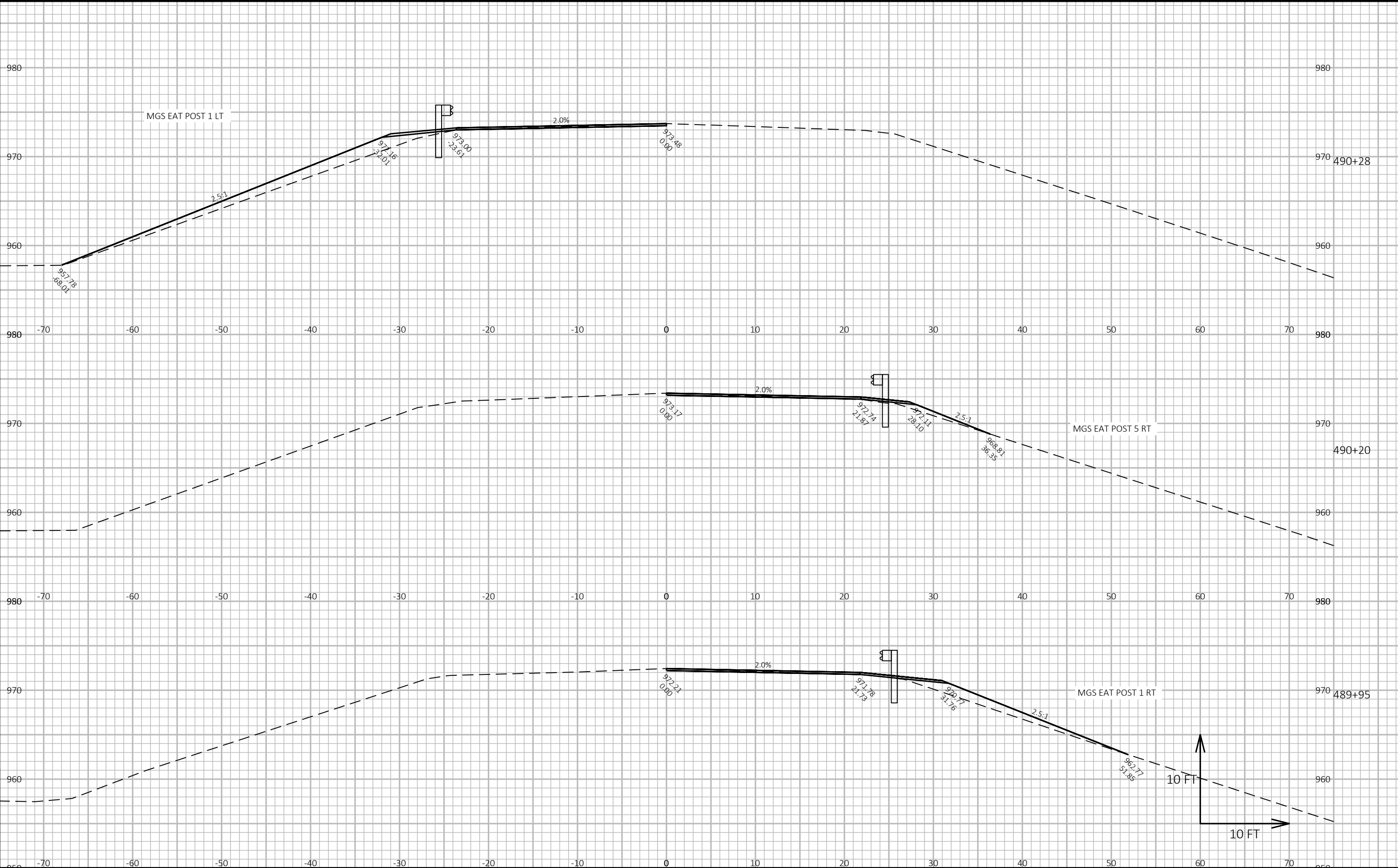


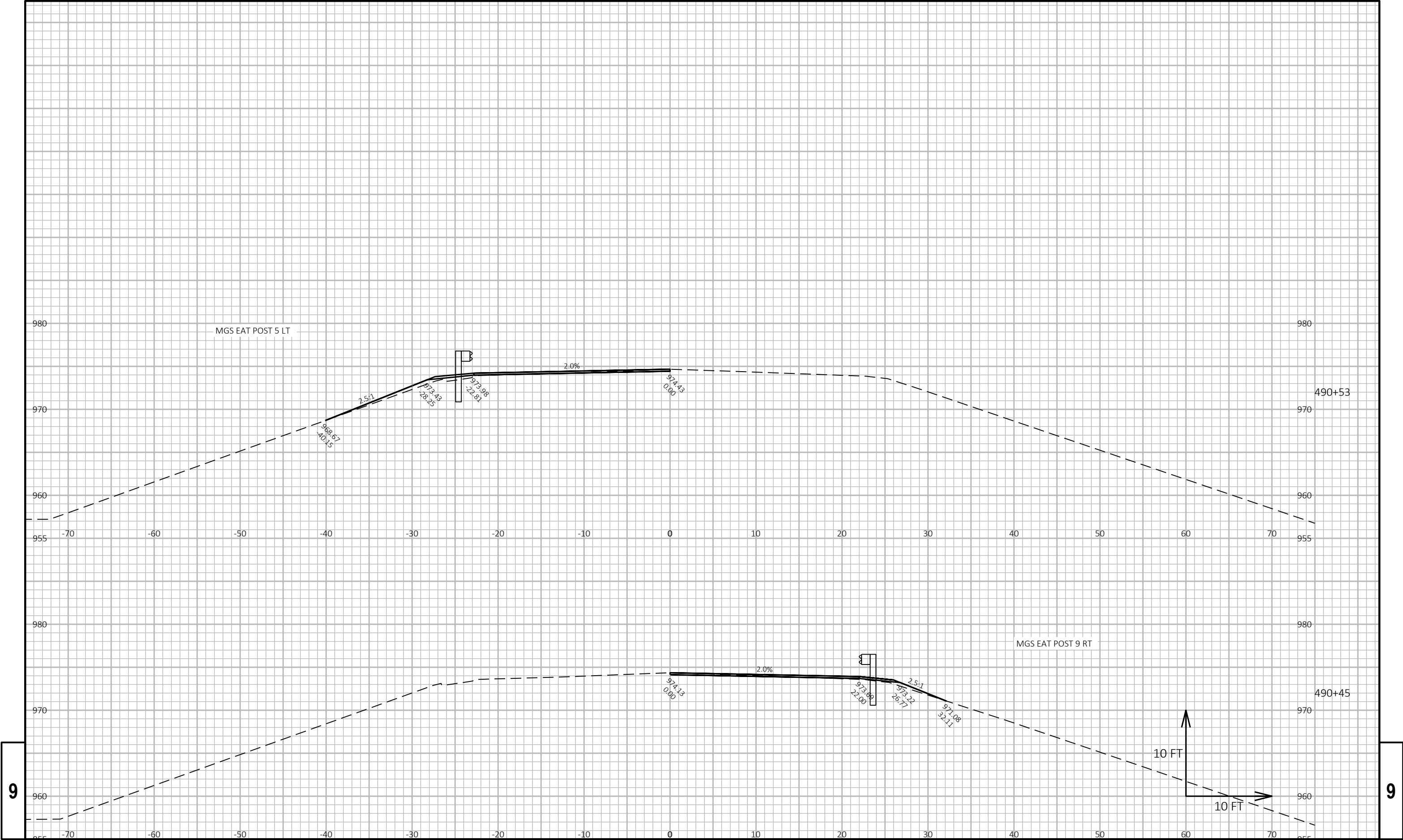






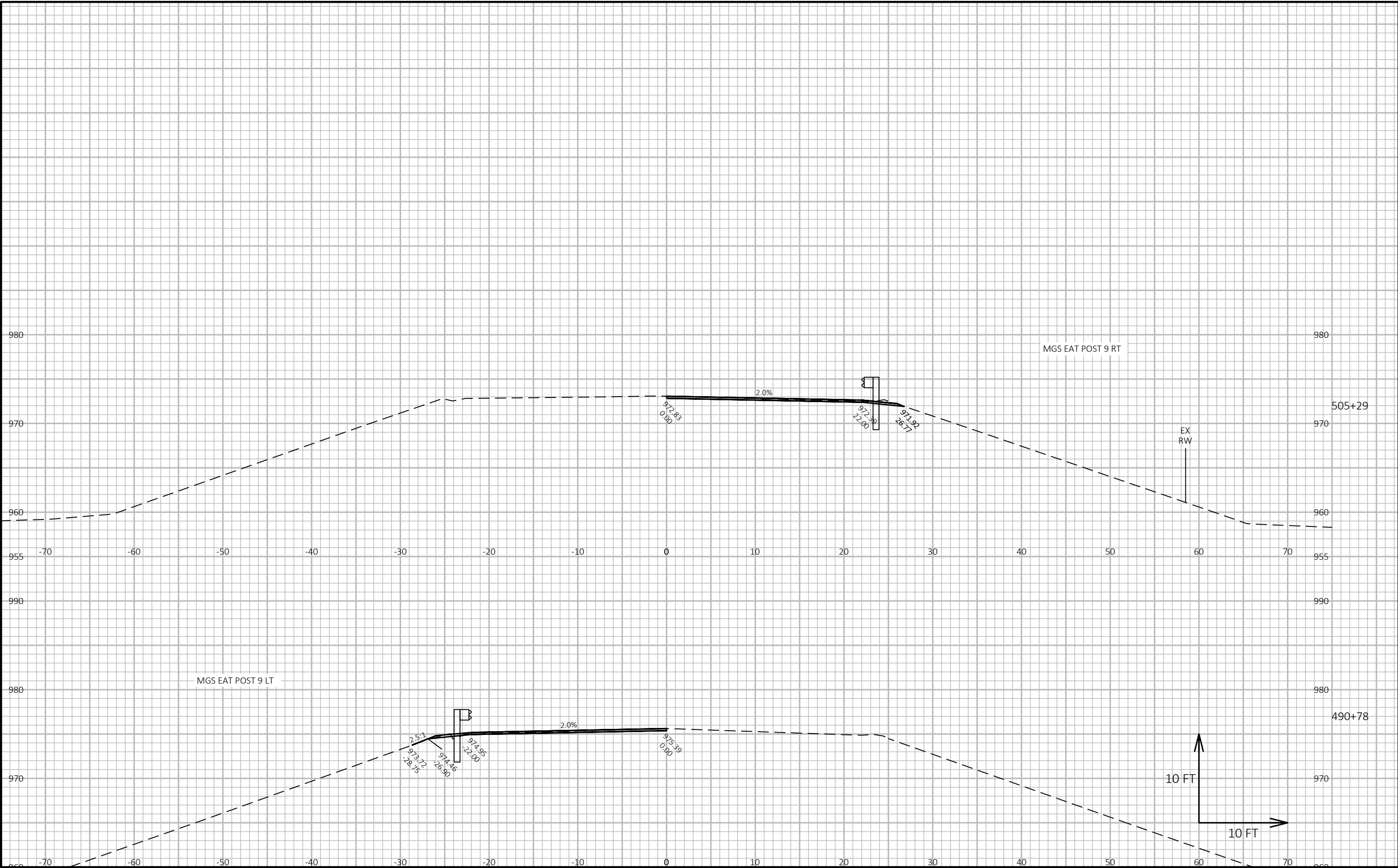


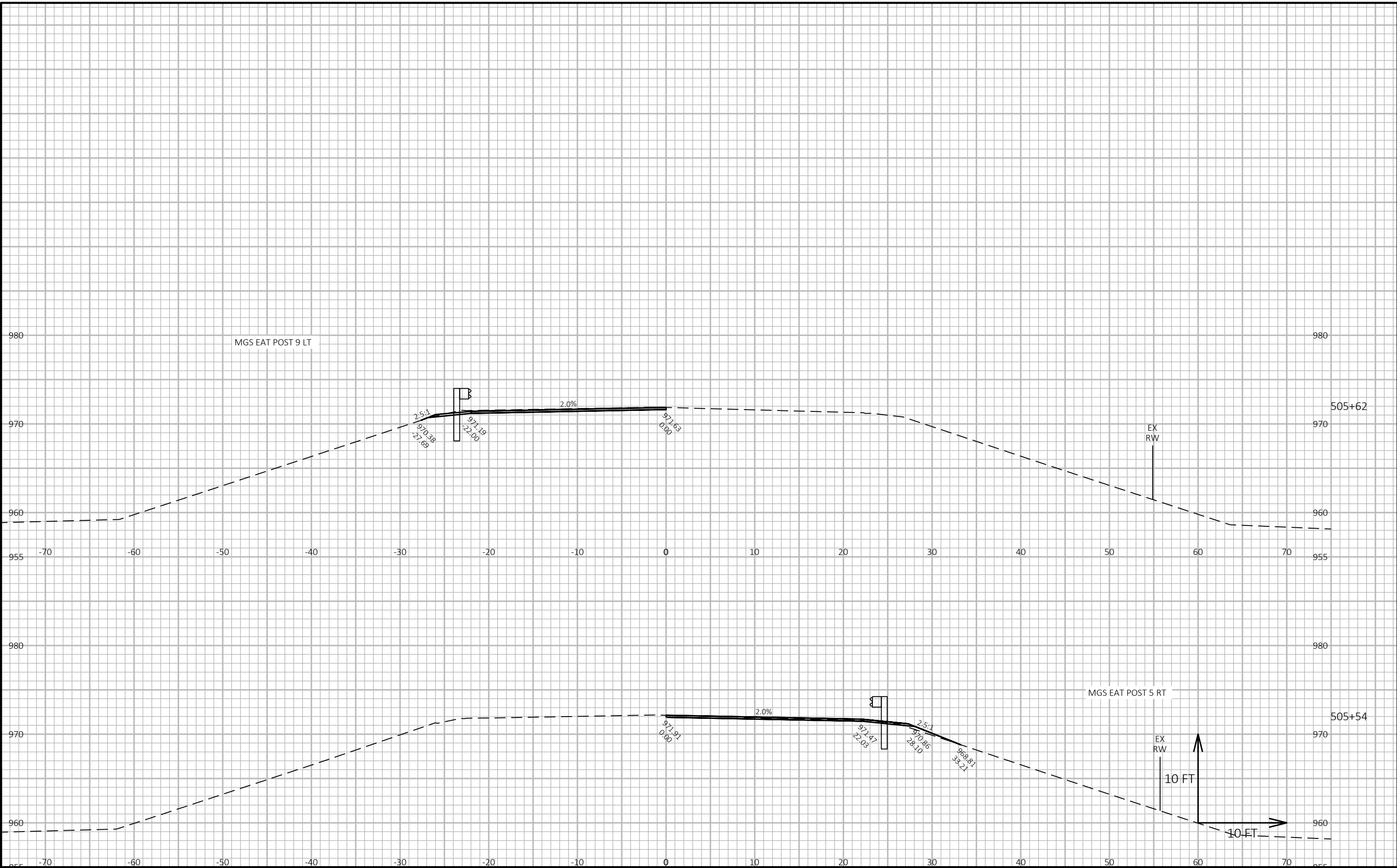


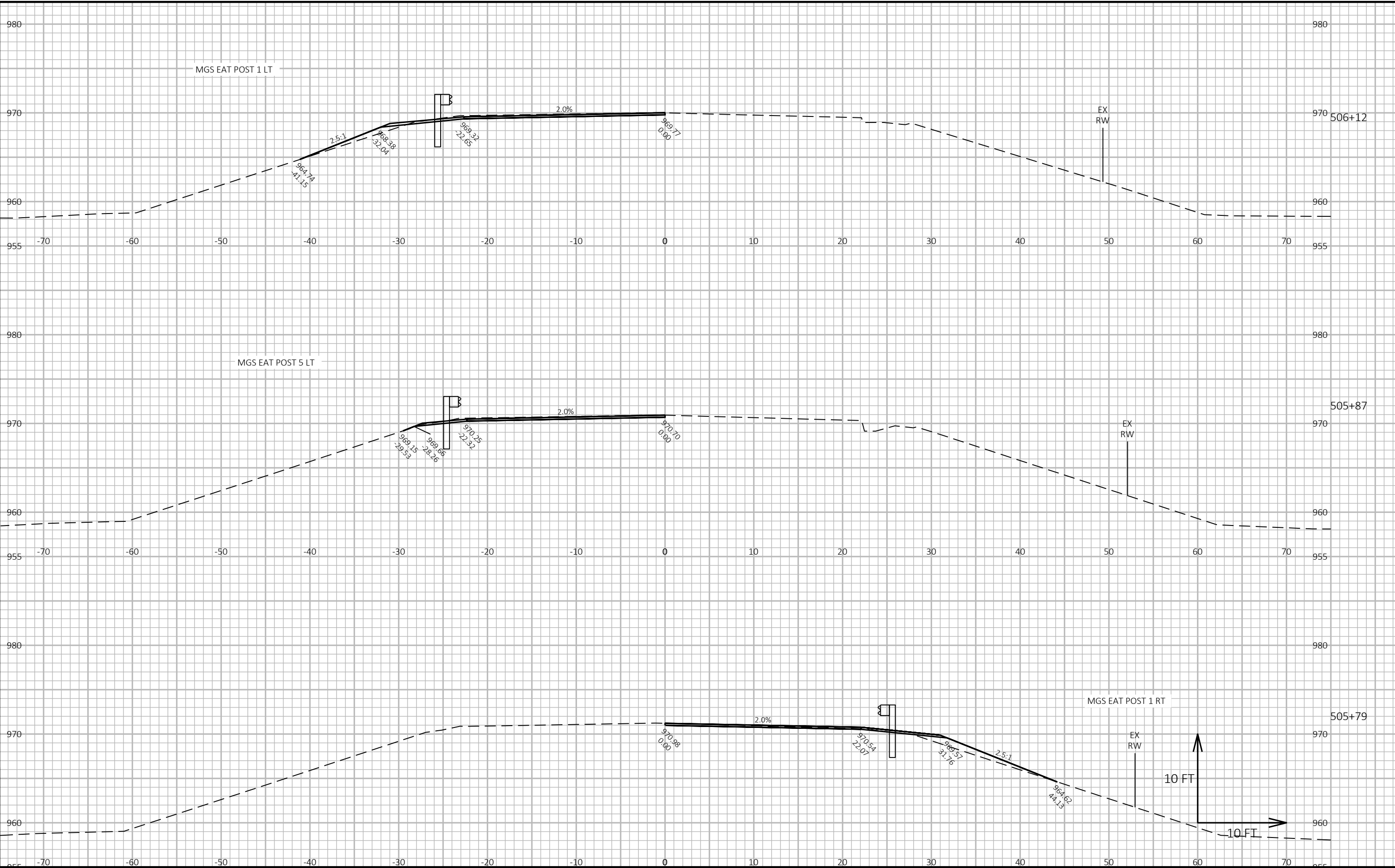


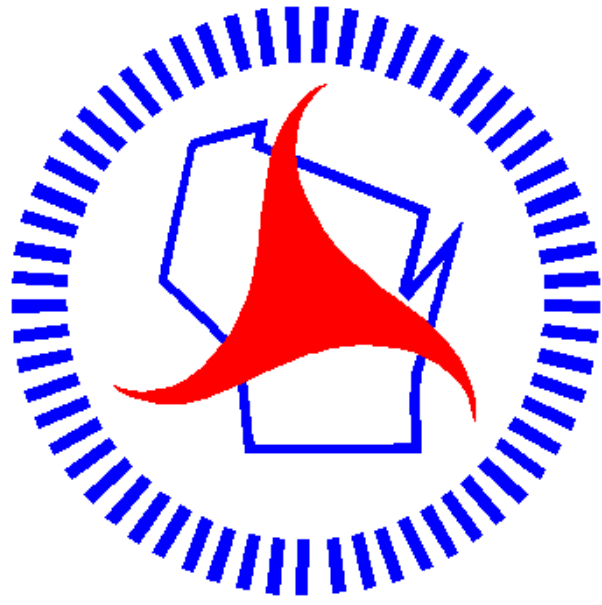
9

9









Wisconsin Department of Transportation

Dedicated people creating transportation solutions through innovation and exceptional service.

<http://www.dot.wisconsin.gov>