

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE COVERED WITH SALVAGED TOPSOIL, FERTILIZED, SEEDED, AND EROSION MAT INSTALLED AS DIRECTED BY THE ENGINEER.

WETLANDS ARE PRESENT WITHIN THE PROJECT LIMITS. DO NOT OPERATE EQUIPMENT OUTSIDE OF THE SLOPE INTERCEPTS. DO NOT STORE OR STOCKPILE MATERIALS IN WETLANDS

WHEN THE QUANTITY OF ITEM BASE LAYER OR SURFACE LAYER IS MEASURED FOR PAYMENT BY THE TON, THE THICKNESS OF THE MATERIAL THAT IS SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF MATERIAL AS DIRECTED BY THE ENGINEER.

THE WISCONSIN DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR A MONUMENT WHICH SHALL BE SET IN THE STRUCTURE AS DESIGNATED BY ENGINEER.

STANDARD ABBREVIATIONS

ABUT	ABUTMENT	OFF	OFFSET
AGG	AGGREGATE	PC	POINT OF CURVATURE
ET AL	AND OTHERS	PI	POINT OF INTERSECTION
AADT	ANNUAL AVERAGE DAILY TRAFFIC	PT	POINT OF TANGENCY
BF	BACK FACE	POL	POINT ON LINE
BM	BENCHMARK	PE	PRIVATE ENTRANCE
C/L OR CL	CENTERLINE	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PSI	POUNDS/SQUARE INCH
CLR	CLEAR	PROP	PROPOSED
CONC	CONCRETE	R	RADIUS
CONST	CONSTRUCTION	RR	RAILROAD
COR	CORNER	REBAR	REINFORCEMENT BAR
CMP	CORRUGATED METAL PIPE	REQ'D	REQUIRED
CTH	COUNTY TRUNK HIGHWAY	RT	RIGHT
CR	CREEK	RHF	RIGHT-HAND FORWARD
CFS	CUBIC FEET/SECOND	R/W	RIGHT-OF-WAY
CULV	CULVERT	RD	ROAD
D	DEGREE OF CURVE	SEC	SECTION
DHV	DESIGN HOUR VOLUME	S	SOUTH
DIA	DIAMETER	SE	SOUTHEAST
E	EAST	SW	SOUTHWEST
EL	ELEVATION	STH	STATE TRUNK HIGHWAY
EST	ESTIMATED	STA	STATION
FPS	FEET PER SECOND	SE	SUPER ELEVATION
FE	FIELD ENTRANCE	T	TANGENT
FT	FOOT (FEET)	TEL	TELEPHONE
FTG	FOOTING	TEMP	TEMPORARY
FDN	FOUNDATION	TI	TEMPORARY INTEREST
FF	FRONT FACE	TLE	TEMPORARY LIMITED EASEMENT
IP	IRON PIN	TL OR T/L	TRANSIT LINE
LT	LEFT	T	TRUCKS
LHF	LEFT-HAND FORWARD	TYP	TYPICAL
L	LENGTH OF CURVE	U/G	UNDERGROUND
LF	LINEAR FOOT	USH	UNITED STATES HIGHWAY
MAX	MAXIMUM	VAR	VARIABLE
MI	MILE	V	VELOCITY
MIN	MINIMUM	VPC	VERTICAL POINT OF CURVATURE
NC	NORMAL CROWN	VPI	VERTICAL POINT OF INTERSECTION
N	NORTH	VPT	VERTICAL POINT OF TANGENCY
NE	NORTHEAST	W	WEST
NW	NORTHWEST	YB	YARD
NO	NUMBER		

DESIGN CONSULTANT CONTACT

CEDAR CORPORATION
604 WILSON AVENUE
MENOMONIE, WI 54751
ATTN: TROY L. PETERSON, P.E.
PH: (715) 235-9081
EMAIL: troy.peterson@cedarcorp.com

DNR CONTACT

DNR NORTHERN REGION HEADQUARTERS
107 SUTLIFF AVENUE
RHINELANDER, WI 54501
ATTN: WENDY HENNIGES
PH: (715) 365-8916
EMAIL: wendy.henniges@wisconsin.gov

MUNICIPALITIES

LINCOLN COUNTY HIGHWAY DEPARTMENT
100 COOPER ST./P.O. BOX 110
MERRILL, WI 54452
ATTN: JOHN HANZ, HIGHWAY COMMISSIONER
PH: (715) 539-2500
EMAIL: john.hanz@co.lincoln.wi.us

PRICE COUNTY HIGHWAY DEPARTMENT
704 NORTH LAKE AVE./P.O. BOX 169
PHILLIPS, WI 54555
ATTN: JOE BARATKA, HIGHWAY COMMISSIONER
PH: (715) 339-3081
EMAIL: joe.baratka@co.price.wi.us

UTILITIES

COMMUNICATION

LUMEN (CENTURYLINK)
425 ELLINGSON AVE./P.O. BOX 78
HAWKINS, WI 54530
ATTN: BRIAN HUHN, ENGINEER II
PH: (715) 532-0023
EMAIL: brian.huhn@lumen.com

ELECTRIC

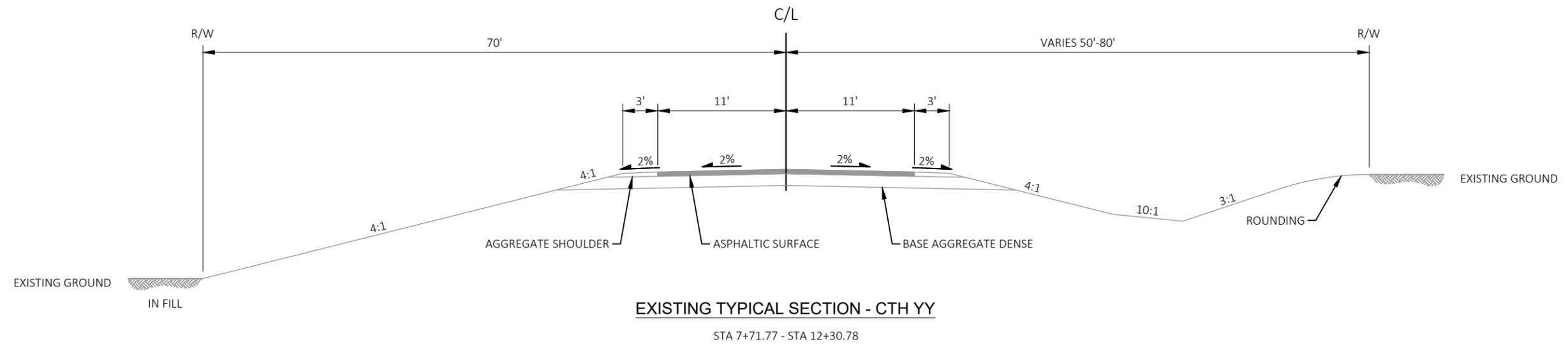
PRICE ELECTRIC COOPERATIVE
W6803 SPRINGS DR./P.O. BOX 110
PHILLIPS, WI 54555
ATTN: BEN ORYSEN, MANAGER OF OPERATIONS
PH: (715) 339-2155 x132
EMAIL: borysen@price-electric.com

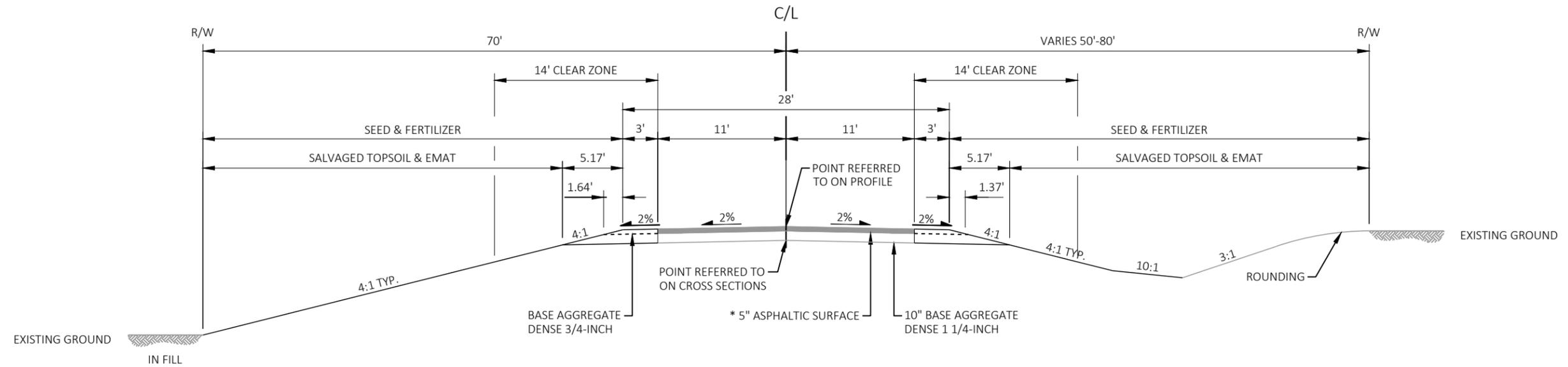


RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER									
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

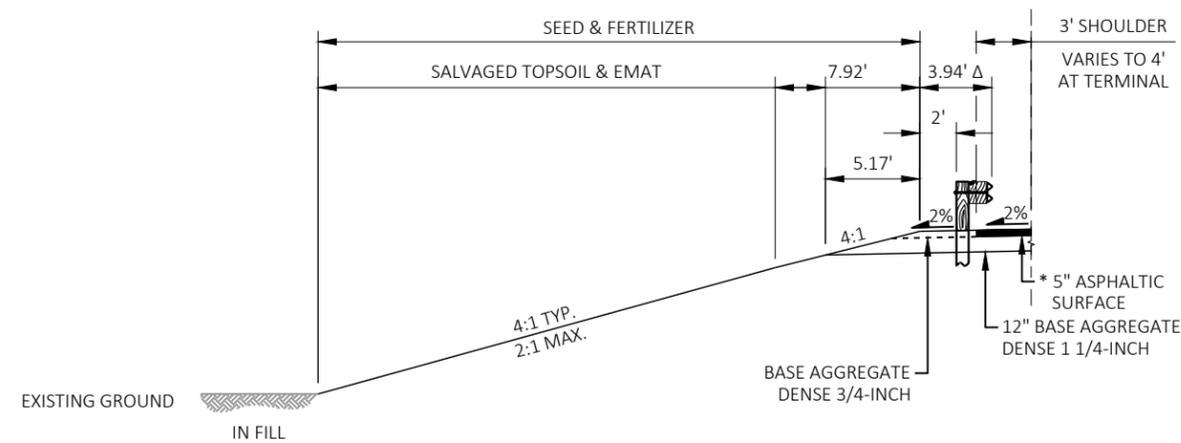
TOTAL PROJECT AREA = 0.43 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.43 ACRES





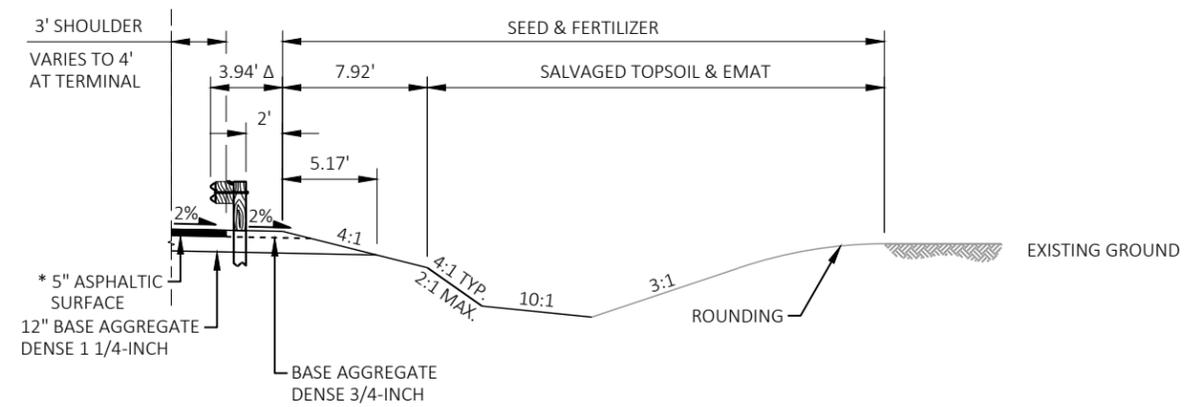
PROPOSED TYPICAL SECTION - CTH YY

STA 7+71.77 - STA 12+30.78



PROPOSED TYPICAL SECTION AT BEAM GUARD

STA 8+67.42 TO STA 9+10.51 LT
STA 11+00.00 TO STA 11+56.39 LT

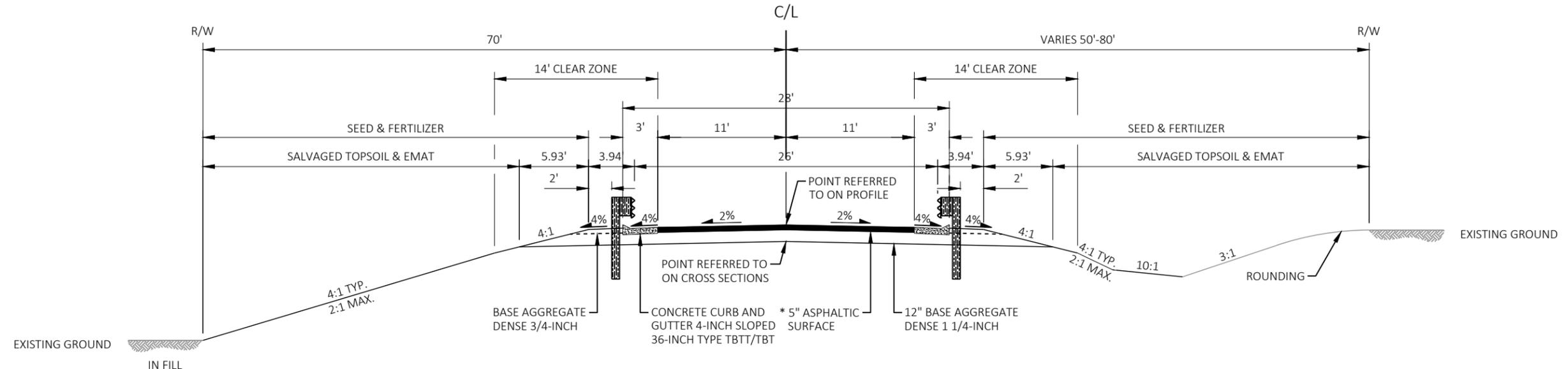


PROPOSED TYPICAL SECTION AT BEAM GUARD

STA 8+43.60 TO STA 8+86.69 RT
STA 11+00.00 TO STA 11+32.58 RT

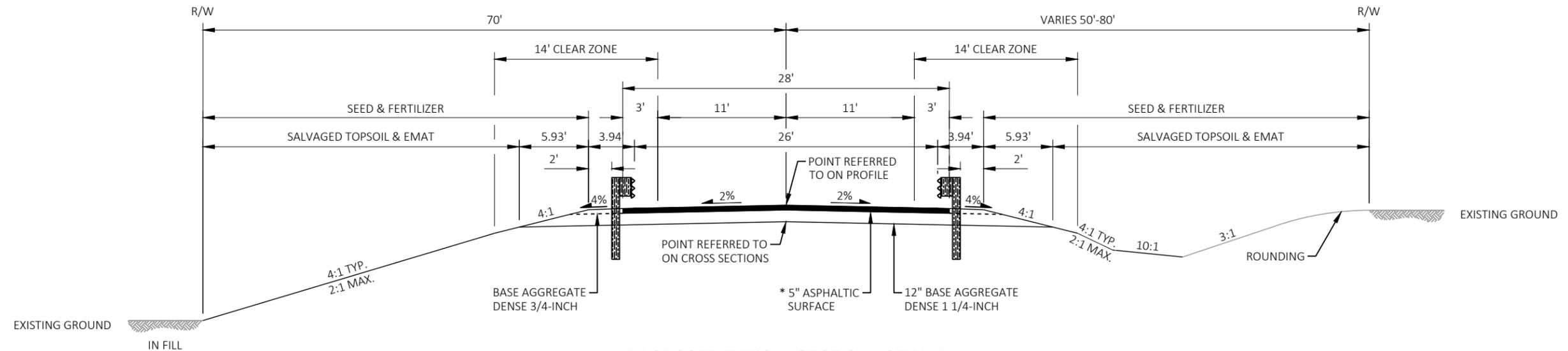
* THE 5.0 INCH OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2.50" LOWER LAYER AND A 2.50" UPPER LAYER.

Δ INCREASE TO 7' AT POST NO. 1 OF ENERGY ABSORBING TERMINAL.



PROPOSED TYPICAL SECTION - CTH YY

STA 9+10.51 TO STA 9+57.40 LT
STA 8+86.69 TO STA 9+33.59 RT



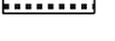
PROPOSED TYPICAL SECTION - CTH YY

STA 10+66.41 TO STA 11+00.00 LT
STA 10+42.58 TO STA 11+00.00 RT

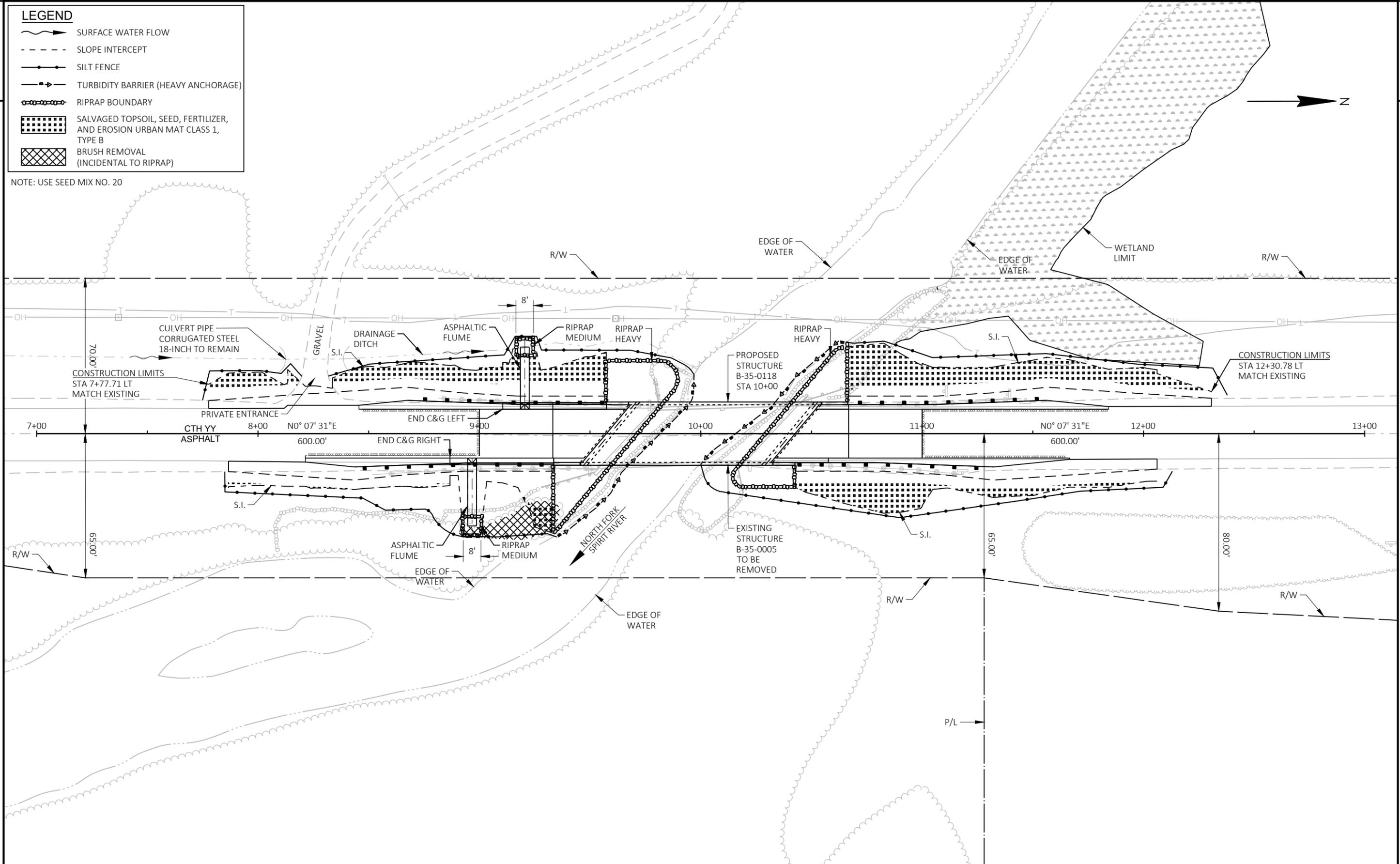
* THE 5.0 INCH OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2.50" LOWER LAYER AND A 2.50" UPPER LAYER.

Δ INCREASE TO 7' AT POST NO. 1 OF ENERGY ABSORBING TERMINAL.

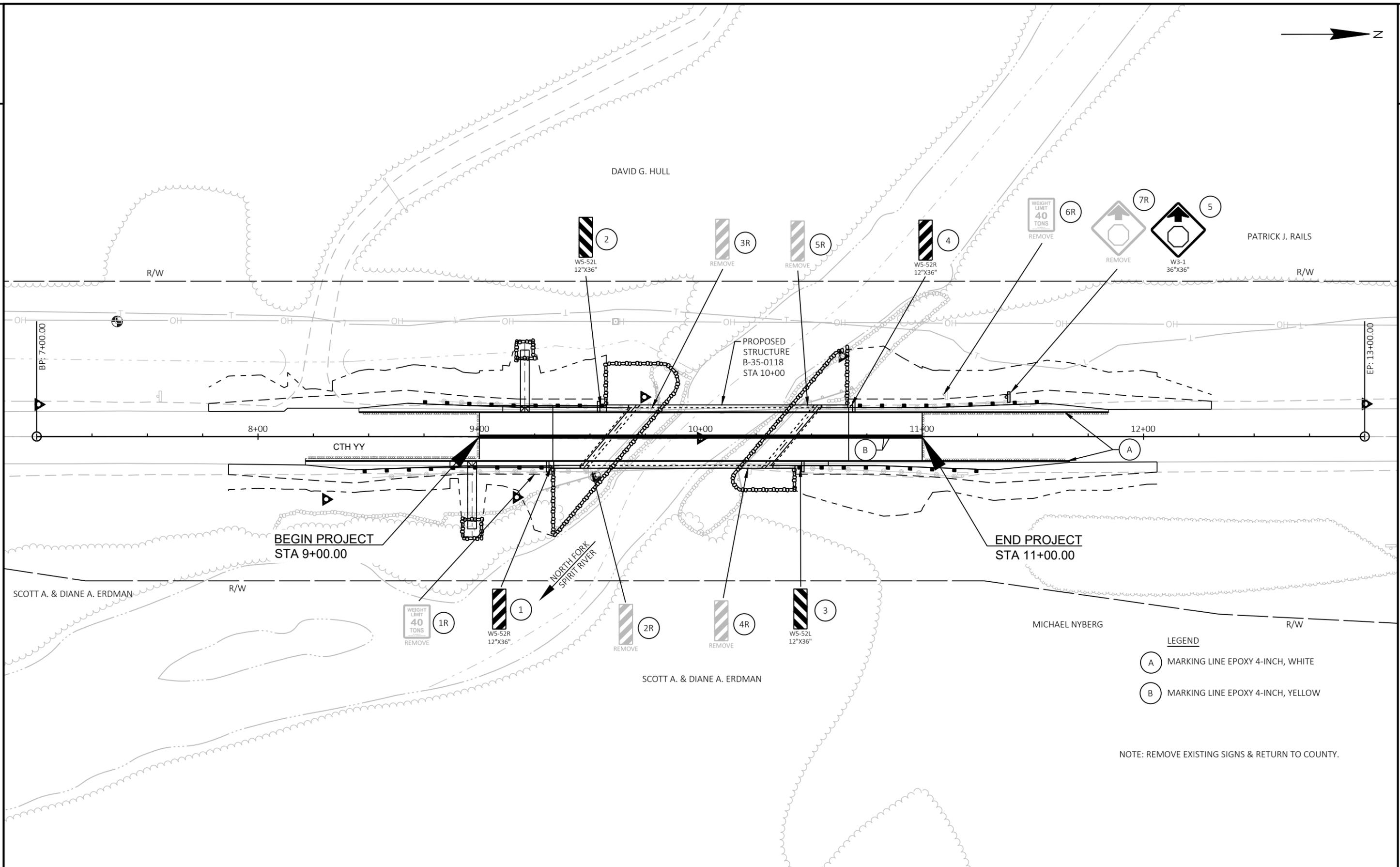
LEGEND

-  SURFACE WATER FLOW
-  SLOPE INTERCEPT
-  SILT FENCE
-  TURBIDITY BARRIER (HEAVY ANCHORAGE)
-  RIPRAP BOUNDARY
-  SALVAGED TOPSOIL, SEED, FERTILIZER, AND EROSION URBAN MAT CLASS 1, TYPE B
-  BRUSH REMOVAL (INCIDENTAL TO RIPRAP)

NOTE: USE SEED MIX NO. 20



PROJECT NO: 9487-00-70	HWY: CTH YY	COUNTY: LINCOLN	EROSION CONTROL	SHEET E
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BEGIN PROJECT
STA 9+00.00

END PROJECT
STA 11+00.00

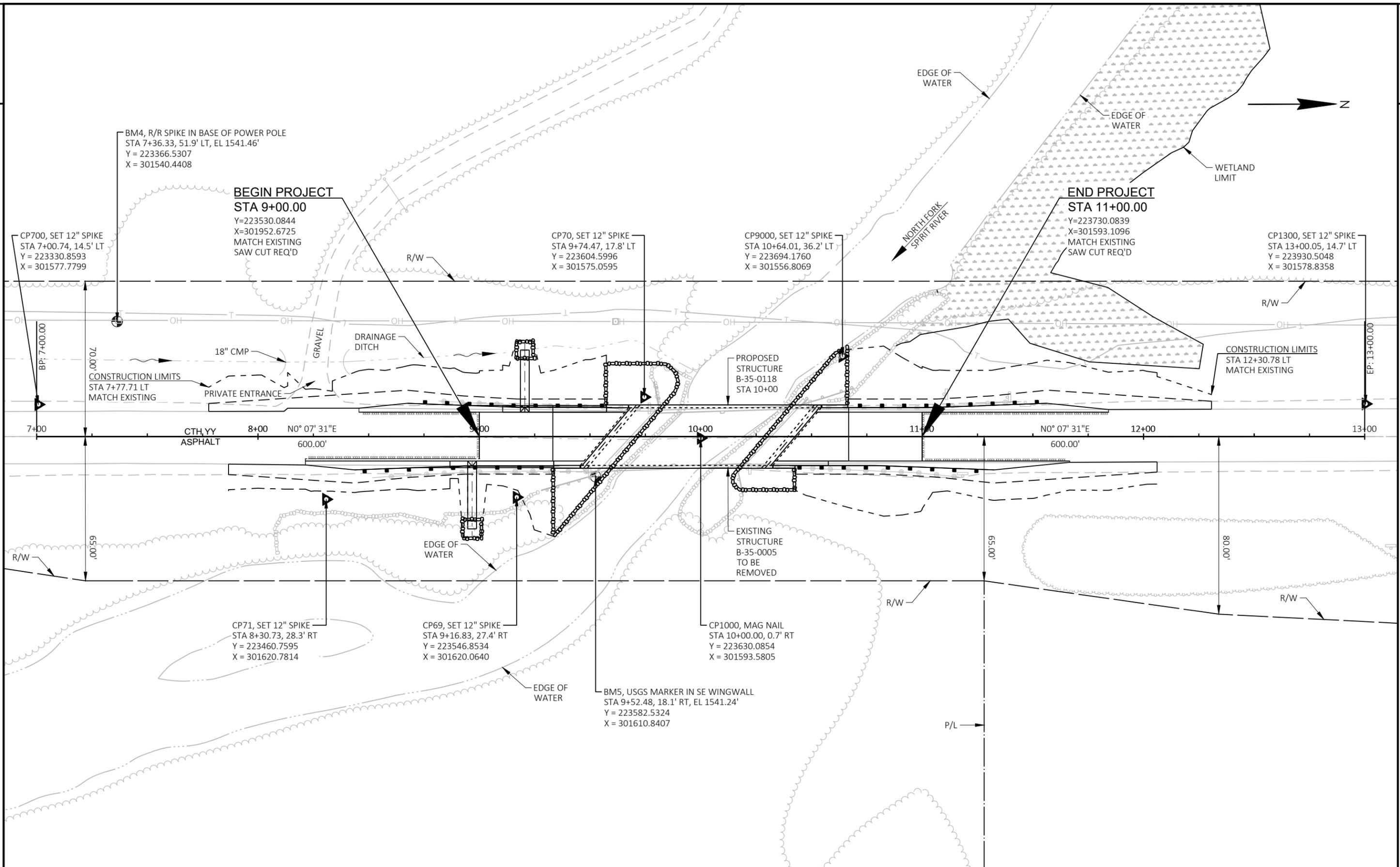
PROPOSED
STRUCTURE
B-35-0118
STA 10+00

LEGEND

- (A) MARKING LINE EPOXY 4-INCH, WHITE
- (B) MARKING LINE EPOXY 4-INCH, YELLOW

NOTE: REMOVE EXISTING SIGNS & RETURN TO COUNTY.

PROJECT NO: 9487-00-70	HWY: CTH YY	COUNTY: LINCOLN	PERMANENT MARKING AND SIGNING	SHEET	E
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PROJECT NO: 9487-00-70	HWY: CTH YY	COUNTY: LINCOLN	ALIGNMENT	SHEET E
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Estimate Of Quantities

9487-00-70

Line	Item	Item Description	Unit	Total	Qty
0002	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. 10+00	EACH	1.000	1.000
0004	204.0165	Removing Guardrail	LF	394.000	394.000
0006	205.0100	Excavation Common	CY	427.000	427.000
0008	206.1000	Excavation for Structures Bridges (structure) 01. B-35-118	LS	1.000	1.000
0010	210.1500	Backfill Structure Type A	TON	500.000	500.000
0012	213.0100	Finishing Roadway (project) 01. 9487-00-70	EACH	1.000	1.000
0014	305.0110	Base Aggregate Dense 3/4-Inch	TON	73.000	73.000
0016	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	569.000	569.000
0018	415.0060	Concrete Pavement 6-Inch	SY	9.000	9.000
0020	415.0410	Concrete Pavement Approach Slab	SY	132.000	132.000
0022	455.0605	Tack Coat	GAL	19.000	19.000
0024	465.0105	Asphaltic Surface	TON	81.000	81.000
0026	465.0315	Asphaltic Flumes	SY	23.000	23.000
0028	502.0100	Concrete Masonry Bridges	CY	193.000	193.000
0030	502.3200	Protective Surface Treatment	SY	247.000	247.000
0032	502.3210	Pigmented Surface Sealer	SY	108.000	108.000
0034	503.0137	Prestressed Girder Type I 36W-Inch	LF	332.000	332.000
0036	505.0400	Bar Steel Reinforcement HS Structures	LB	4,300.000	4,300.000
0038	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	24,510.000	24,510.000
0040	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	8.000	8.000
0042	506.4000	Steel Diaphragms (structure) 01. B-35-118	EACH	6.000	6.000
0044	516.0500	Rubberized Membrane Waterproofing	SY	17.000	17.000
0046	550.0500	Pile Points	EACH	14.000	14.000
0048	550.2108	Piling CIP Concrete 10 3/4 X 0.50-Inch	LF	700.000	700.000
0050	601.0588	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type TBT	LF	70.000	70.000
0052	601.0590	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type TBTT	LF	24.000	24.000
0054	606.0200	Riprap Medium	CY	4.000	4.000
0056	606.0300	Riprap Heavy	CY	200.000	200.000
0058	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	140.000	140.000
0060	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0062	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0064	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0066	618.0100	Maintenance And Repair of Haul Roads (project) 01. 9487-00-70	EACH	1.000	1.000
0068	619.1000	Mobilization	EACH	1.000	1.000
0070	624.0100	Water	MGAL	8.000	8.000
0072	625.0500	Salvaged Topsoil	SY	385.000	385.000
0074	628.1504	Silt Fence	LF	802.000	802.000
0076	628.1520	Silt Fence Maintenance	LF	802.000	802.000
0078	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0080	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0082	628.2008	Erosion Mat Urban Class I Type B	SY	385.000	385.000
0084	628.6005	Turbidity Barriers	SY	172.000	172.000
0086	629.0210	Fertilizer Type B	CWT	0.410	0.410
0088	630.0120	Seeding Mixture No. 20	LB	18.000	18.000
0090	630.0200	Seeding Temporary	LB	18.000	18.000
0092	630.0500	Seed Water	MGAL	7.000	7.000
0094	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	5.000	5.000
0096	637.2230	Signs Type II Reflective F	SF	21.000	21.000
0098	638.2602	Removing Signs Type II	EACH	7.000	7.000

Estimate Of Quantities

9487-00-70

Line	Item	Item Description	Unit	Total	Qty
0100	638.3000	Removing Small Sign Supports	EACH	7.000	7.000
0102	642.5001	Field Office Type B	EACH	1.000	1.000
0104	643.0300	Traffic Control Drums	DAY	70.000	70.000
0106	643.0420	Traffic Control Barricades Type III	DAY	1,260.000	1,260.000
0108	643.0705	Traffic Control Warning Lights Type A	DAY	1,960.000	1,960.000
0110	643.0900	Traffic Control Signs	DAY	980.000	980.000
0112	643.1050	Traffic Control Signs PCMS	DAY	14.000	14.000
0114	643.5000	Traffic Control	EACH	1.000	1.000
0116	645.0111	Geotextile Type DF Schedule A	SY	56.000	56.000
0118	645.0120	Geotextile Type HR	SY	384.000	384.000
0120	646.1020	Marking Line Epoxy 4-Inch	LF	1,084.000	1,084.000
0122	650.4500	Construction Staking Subgrade	LF	366.000	366.000
0124	650.5000	Construction Staking Base	LF	319.000	319.000
0126	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	94.000	94.000
0128	650.6500	Construction Staking Structure Layout (structure) 01. B-35-118	LS	1.000	1.000
0130	650.9910	Construction Staking Supplemental Control (project) 01. 9487-00-70	LS	1.000	1.000
0132	650.9920	Construction Staking Slope Stakes	LF	366.000	366.000
0134	690.0150	Sawing Asphalt	LF	312.000	312.000
0136	715.0502	Incentive Strength Concrete Structures	DOL	1,160.000	1,160.000
0138	715.0720	Incentive Compressive Strength Concrete Pavement	DOL	500.000	500.000
0140	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000
0142	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	600.000	600.000
0144	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000

DIVISION	FROM/TO STATION	LOCATION	205.0100 COMMON EXCAVATION (1)		SALVAGED/UNUSABLE PAVEMENT MATERIAL (4)	AVAILABLE MATERIAL (5)	UNEXPANDED FILL	EXPANDED FILL (13)	MASS ORDINATE +/- (14)	WASTE	COMMENT
			CUT (2)	EBS EXCAVATION (3)				FACTOR 1.25			
DIVISION 1											
CTH YY	07+77.71/12+30.78		427	0	54	373	70	88	286	286	
DIVISION 1 SUBTOTAL			427	0	54	373	70	88	286	286	
GRAND TOTAL			427	0	54	373	70	88	286	286	
TOTAL COMMON EXC			427								

NOTES:

(1) COMMON EXCAVATION IS THE SUM OF THE CUT AND EBS EXCAVATION COLUMNS. ITEM NUMBER 205.0100

(2) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.

(3) EBS EXCAVATION TO BE BACKFILLED WITH BASE AGGREGATE DENSE 1 1/4-INCH

(4) SALVAGED/UNUSABLE PAVEMENT MATERIAL

(5) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE PAVEMENT MATERIAL

(13) EXPANDED FILL FACTOR = 1.25

DEPENDING ON SELECTIONS:

EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK - REDUCED MARSH - REDUCED EBS) * FILL FACTOR

OR EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK - REDUCED EBS) * FILL FACTOR

OR EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK - REDUCED MARSH) * FILL FACTOR

OR EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK) * FILL FACTOR

(14) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.

(15) FACTORS USED TO COMPUTE ANTICIPATED WASTE AND THE COMPUTED WASTE VOLUME IDENTIFIED ARE FOR GENERAL INFORMATION ONLY.

REMOVING GUARDRAIL

CATEGORY	STATION	TO	STATION	LOCATION	204.0165 REMOVING GUARDRAIL LF	REMARKS
0010	8+52	-	9+53	RT	101	
0010	8+82	-	9+78	LT	97	
0010	10+20	-	11+17	RT	97	
0010	10+46	-	11+45	LT	99	
TOTAL 0010					394	

BASE AGGREGATE DENSE

CATEGORY	STATION	TO	STATION	LOCATION	305.0110	305.0120	624.0100	REMARKS
					BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	WATER MGAL	
0010	8+21	-	9+57	MAINLINE	-	295	4	
0010	10+43	-	11+84	MAINLINE	-	274	4	
0010	7+78	-	9+57	LT SHOULDER	20	-	-	
0010	10+66	-	12+31	LT SHOULDER	18	-	-	
0010	7+87	-	9+34	RT SHOULDER	16	-	-	
0010	10+43	-	12+06	RT SHOULDER	19	-	-	
TOTAL 0010					73	569	8	

CONCRETE PAVEMENT APPROACH SLAB

CATEGORY	STATION	TO	STATION	LOCATION	415.0410 CONCRETE PAVEMENT APPROACH SLAB SY	415.0060 CONCRETE PAVEMENT 6-INCH SY	REMARKS
0010	9+33.14	-	9+57.37	MAINLINE	64	-	
0010	10+42.63	-	10+66.86	MAINLINE	68	9	
TOTAL 0010					132	9	

ASPHALTIC ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON	465.0315 ASPHALTIC FLUMES SY	REMARKS
0010	8+21	-	9+33	MAINLINE	9	39	-	
0010	8+97	-		RT	-	-	12	
0010	9+21	-		LT	-	-	11	
0010	10+58	-	11+84	MAINLINE	10	42	-	
TOTAL 0010					19	81	23	

GUARDRAIL

CATEGORY	STATION	TO	STATION	LOCATION	614.2500 MGS THRIE BEAM TRANSITION LF	614.2610 MGS GUARDRAIL TERMINAL EAT EACH	REMARKS
0010	8+44	-	9+36	RT	39.4	1	
0010	8+67	-	9+60	LT	39.4	1	
0010	10+40	-	11+33	RT	39.4	1	
0010	10+64	-	11+56	LT	39.4	1	
TOTAL 0010					157.6	4	

EROSION CONTROL ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	628.6005 TURBIDITY BARRIERS SY	REMARKS
0010	7+74	-	10+00	LT & RT	399	399	1	1	92	
0010	10+00	-	12+38	LT & RT	403	403	1	1	80	
TOTAL 0010					802	802	2	2	172	

LANDSCAPING ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	625.0500 SALVAGED TOPSOIL SY	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB	630.0500 SEED WATER MGAL	REMARKS
0010	7+78	-	8+18	LT	20	20	0.02	1	1	0	
0010	7+87	-	9+34	RT	21	21	0.11	5	5	2	
0010	8+33	-	9+19	LT	59	59	0.06	2	2	1	
0010	9+23	-	9+57	LT	31	31	0.04	2	2	1	
0010	10+43	-	12+06	RT	92	92	0	3	3	1	
0010	10+66	-	12+31	LT	162	162	0.11	5	5	2	
TOTAL 0010					385	385	0.41	18	18	7	

RIP RAP

CATEGORY	STATION	LOCATION	606.0200 RIPRAP MEDIUM CY	REMARKS
0010	8+97	RT	2	
0010	9+21	LT	2	
TOTAL 0010			4	

PROJECT NO: 9487-00-70

HWY: CTH YY

COUNTY: LINCOLN

MISCELLANEOUS QUANTITIES

SHEET

E

3

3

CONCRETE CURB & GUTTER ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	601.0588 CONCRETE CURB & GUTTER 4- INCH SLOPED 36- INCH TYPE TBT LF	601.0590 CONCRETE CURB & GUTTER 4- INCH SLOPED 36- INCH TYPE TBTT LF	REMARKS
0010	8+86.69		9+33.59	RT	47	-	
0010	9+10.51	-	9+33.14	LT	23	-	
0010	9+33.14	-	9+57.40	LT	-	24	
TOTAL 0010					70	24	

SIGNING ITEMS

CATEGORY	STATION	LOCATION	SIGN NUMBER	SIGN CODE	SIZE	634.0614 POSTS WOOD 4X6-INCH X 14- FT EACH	637.2230 SIGNS TYPE II REFLECTIVE F SF	REMARKS
0010	9+32	RT	1	W5-52R	12X36	1	3.0	BRIDGE HASK MARKS
0010	9+55	LT	2	W5-52L	12X36	1	3.0	BRIDGE HASH MARKS
0010	10+45	RT	3	W5-52L	12X36	1	3.0	BRIDGE HASH MARKS
0010	10+68	LT	4	W5-52R	12X36	1	3.0	BRIDGE HASH MARKS
0010	11+38	LT	5	W3-1	36X36	1	9.0	STOP AHEAD
TOTAL 0010						5	21.0	

REMOVING SIGN ITEMS

CATEGORY	STATION	LOCATION	NUMBER	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH	REMARKS
0010	9+25	RT	1R	1	1	WEIGHT LIMIT 40 TONS
0010	9+51	RT	2R	1	1	BRIDGE HASH MARKS
0010	9+78	LT	3R	1	1	BRIDGE HASH MARKS
0010	10+21	RT	4R	1	1	BRIDGE HASH MARKS
0010	10+48	LT	5R	1	1	BRIDGE HASH MARKS
0010	11+11	LT	6R	1	1	WEIGHT LIMIT 40 TONS
0010	11+38	LT	7R	1	1	STOP AHEAD
TOTAL 0010				7	7	

MARKING LINE EPOXY 4-INCH

CATEGORY	STATION	TO	STATION	LOCATION	646.1020 MARKING LINE EPOXY 4-INCH LF	YELLOW	WHITE	REMARKS
0010	8+21	-	11+67	RT EDGE LINE	-	-	345	SOLID WHITE
0010	8+46	-	11+84	LT EDGE LINE	-	-	339	SOLID WHITE
0010	9+00	-	11+00	CENTERLINE	400	-	-	DOUBLE SOLID YELLOW
SUBTOTAL						400	684	
TOTAL 0010						1,084		

TRAFFIC CONTROL ITEMS

CATEGORY	LOCATION	643.0300 TRAFFIC CONTROL DRUMS DAY	643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAY	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY	643.0900 TRAFFIC CONTROL SIGNS DAY	643.1050 TRAFFIC CONTROL SIGNS PCMS DAY	643.5000 TRAFFIC CONTROL EACH	REMARKS
0010	7-DAY ADVANCED WARNING PROJECT	70	-	-	-	14	-	NO POSTED DETOUR
0010		-	1,260	1,960	980	-	1	
TOTAL 0010		70	1,260	1,960	980	14	1	

GEOTEXTILE

CATEGORY	STATION	LOCATION	645.0120 GEOTEXTILE TYPE HR SY	REMARKS
0010	8+97	RT	7	RIPRAP AT END OF FLUME
0010	9+21	LT	7	RIPRAP AT END OF FLUME
TOTAL 0010			14	

PROJECT NO: 9487-00-70

HWY: CTH YY

COUNTY: LINCOLN

MISCELLANEOUS QUANTITIES

SHEET

E

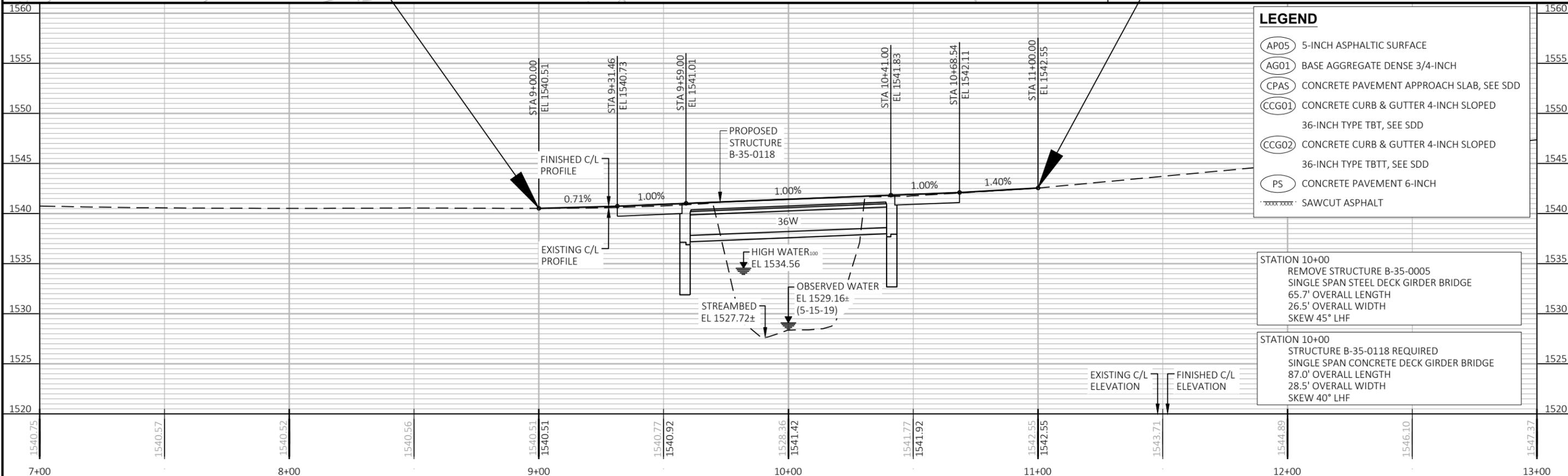
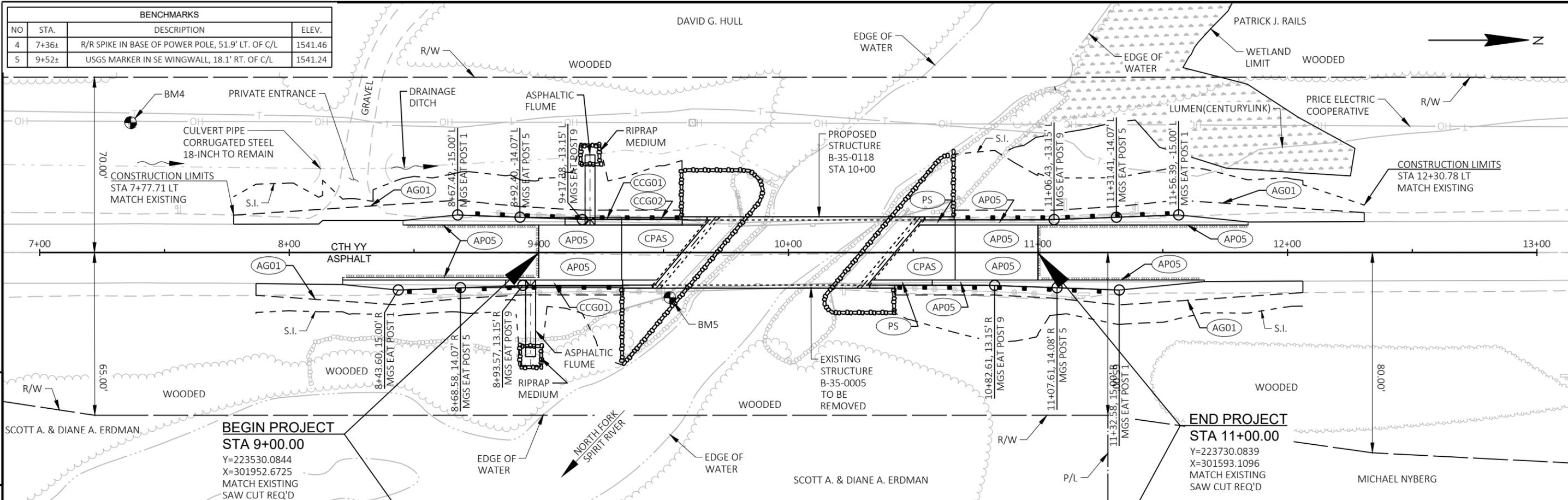
CONSTRUCTION STAKING ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION STAKING CURB GUTTER AND CURB & GUTTER LF	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 9487-00-70) LS	CONSTRUCTION STAKING SLOPE STAKES LF	REMARKS
					650.4500	650.5000	650.5500	650.9910.01	650.9920	
								CONSTRUCTION STAKING		
								CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 9487-00-70)		
0010	7+78	-	9+56	MAINLINE	178	155	-	-	178	
0010	8+87	-	9+34	RT	-	-	47	-	-	
0010	9+11	-	9+57	LT	-	-	47	-	-	
0010	10+43	-	12+31	MAINLINE	188	164	-	-	188	
0010	-	-	-	PROJECT	-	-	-	1	-	
PROJECT TOTAL					366	319	94	1	366	

SAWING PAVEMENT

CATEGORY	STATION	TO	STATION	LOCATION	690.0150 SAWING ASPHALT LF	REMARKS
0010	8+21	-	9+00	SOUTH APPROACH	159	
0010	11+00	-	11+84	NORTH APPROACH	153	
TOTAL 0010					312	

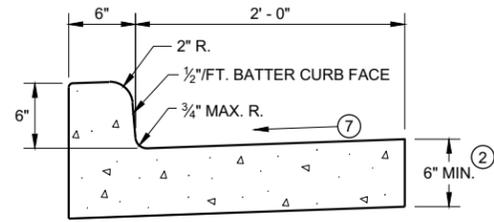
BENCHMARKS			
NO	STA.	DESCRIPTION	ELEV.
4	7+36±	R/R SPIKE IN BASE OF POWER POLE, 51.9' LT. OF C/L	1541.46
5	9+52±	USGS MARKER IN SE WINGWALL, 18.1' RT. OF C/L	1541.24



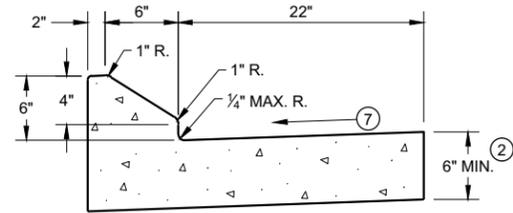
PROJECT NO: 9487-00-70	HWY: CTH YY	COUNTY: LINCOLN	PLAN AND PROFILE:	SHEET	E
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Standard Detail Drawing List

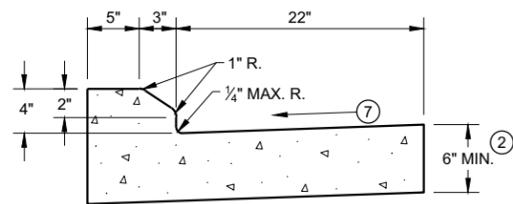
08D01-22A	CONCRETE CURB & GUTTER
08D01-22B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13A03-06	CONCRETE PAVEMENT SHOULDERS
13B02-09A	CONCRETE PAVEMENT APPROACH SLAB
13C01-19	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
13C11-12A	RURAL DOWELED CONCRETE PAVEMENT
13C11-12B	RURAL DOWELED CONCRETE PAVEMENT
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-20A	LONGITUDINAL MARKING (MAINLINE)
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



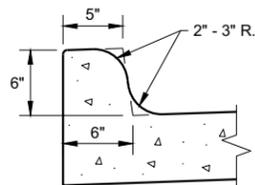
TYPES A¹ & D



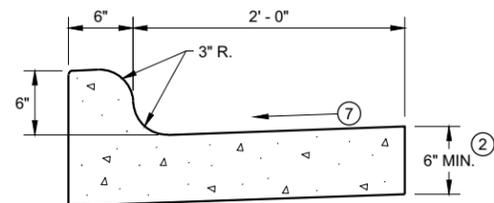
6" SLOPED CURB TYPES G¹ & J



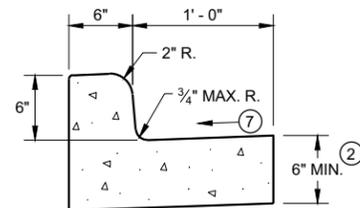
4" SLOPED CURB TYPES G¹ & J



TYPES K¹ & L
(OPTIONAL CURB SHAPE)

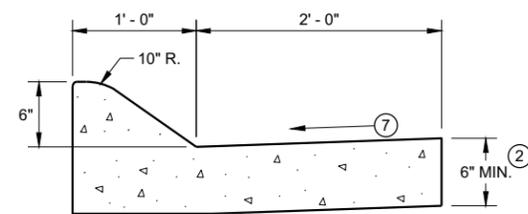


TYPES K¹ & L
CONCRETE CURB AND GUTTER 30"

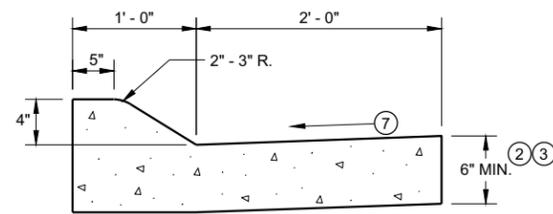


TYPES A¹ & D

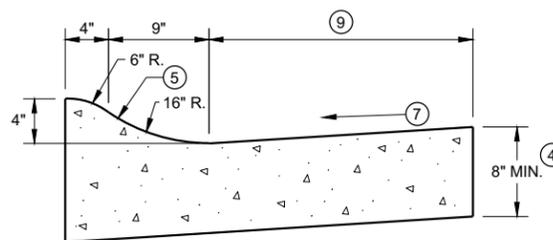
CONCRETE CURB AND GUTTER 18"



6" SLOPED CURB TYPES A¹ & D

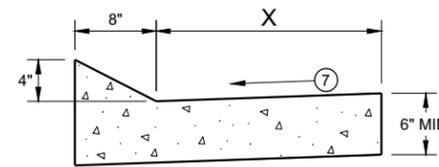


4" SLOPED CURB TYPES A¹ & D
CONCRETE CURB AND GUTTER 36"



4" SLOPED CURB TYPES R¹ & T

TBT & TBTT	X
30"	22"
36"	28"

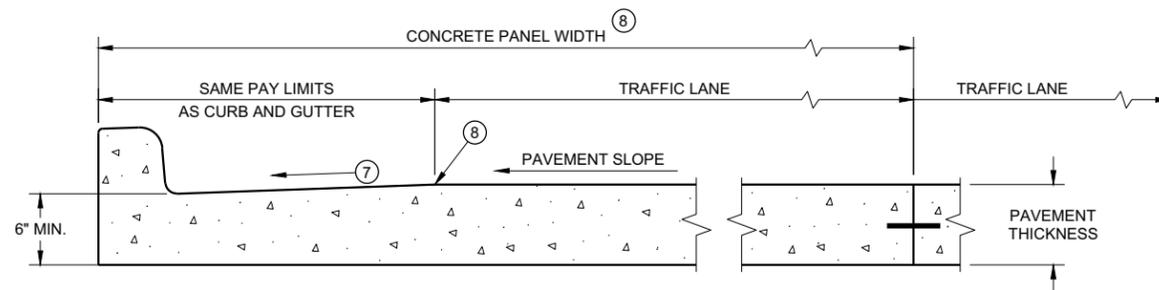


TYPES TBT & TBTT¹

CONCRETE CURB AND GUTTER

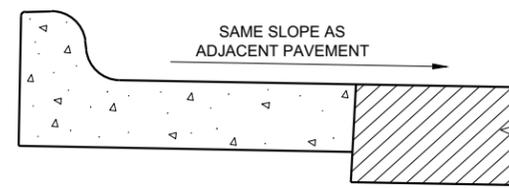
PAVEMENT THICKNESS AND MAXIMUM CONCRETE PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'



PARTIAL SECTION OF PAVEMENT *
WITH INTEGRAL CURB AND GUTTER

* BIKE LANE IS NOT SHOWN



REVERSE SLOPE GUTTER⁶
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

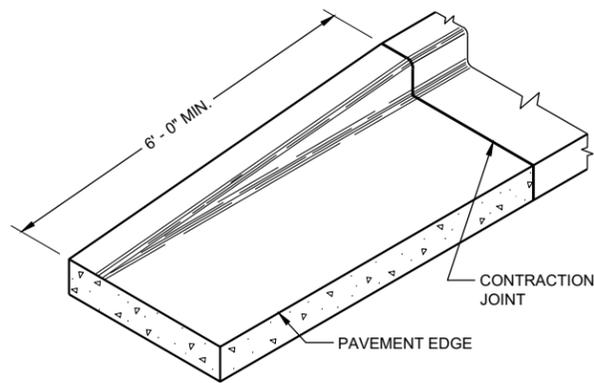
DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

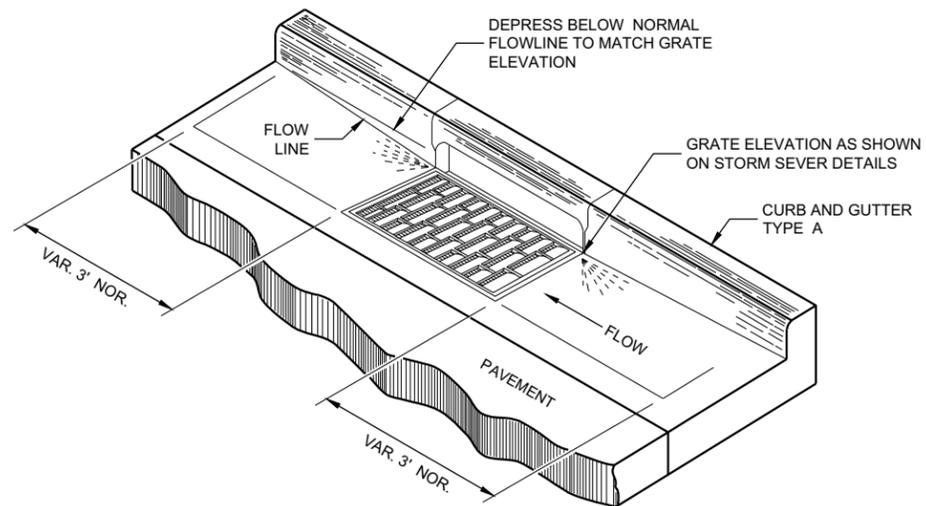
INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ UNLESS OTHERWISE NOTED, FOR STAKING PURPOSES THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.
- ⑨ CONCRETE CURB AND GUTTER 4-INCH SLOPED 30-INCH TYPE "R" AND "T" = 17 INCHES
CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE "R" AND "T" = 23 INCHES



END SECTION CURB AND GUTTER



DETAIL OF CURB AND GUTTER AT INLETS
(TYPICAL H INLET COVER SHOWN)

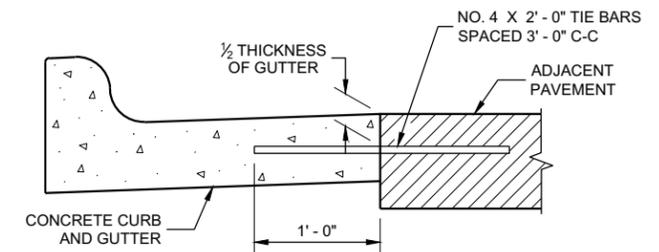
GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

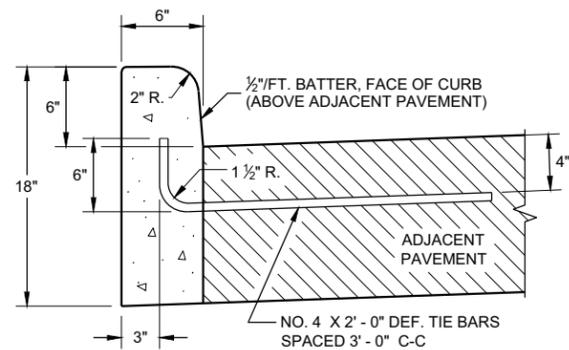
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

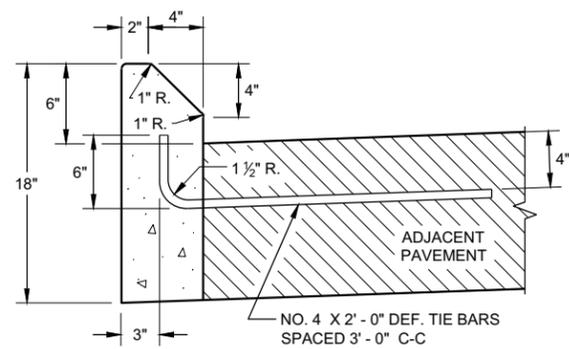
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑨ REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.



TYPICAL TIE BAR LOCATION ①

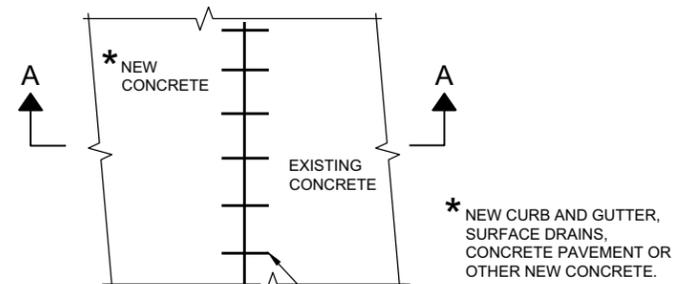


TYPES A ① & D

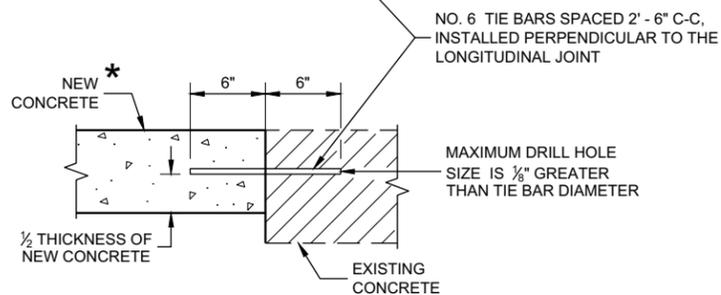


TYPES G ① & J

CONCRETE CURB

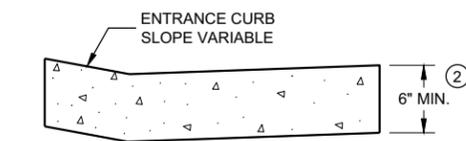


PLAN VIEW



SECTION A - A

TIE BARS DRILLED INTO EXISTING PAVEMENT



DRIVEWAY ENTRANCE CURB ⑨
(WHEN DIRECTED BY THE ENGINEER)

CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

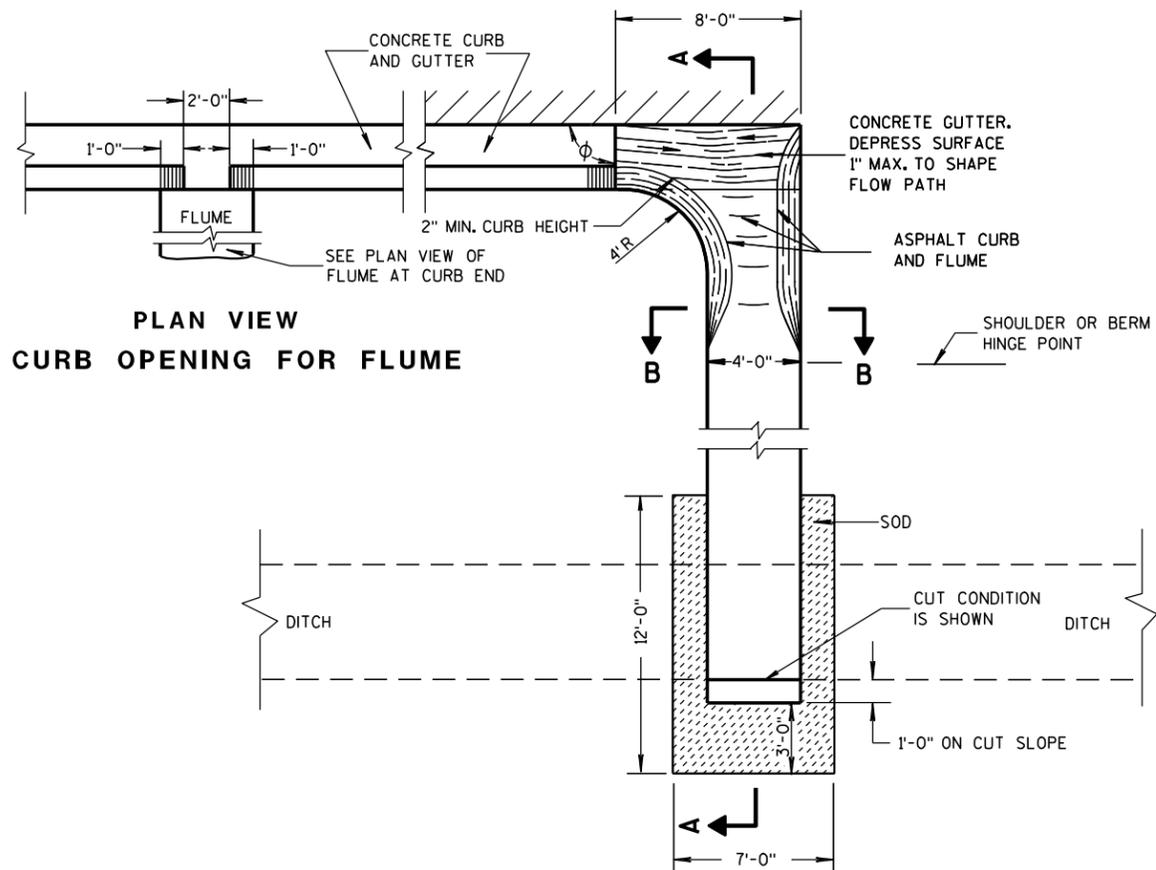
APPROVED
February 2021 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA

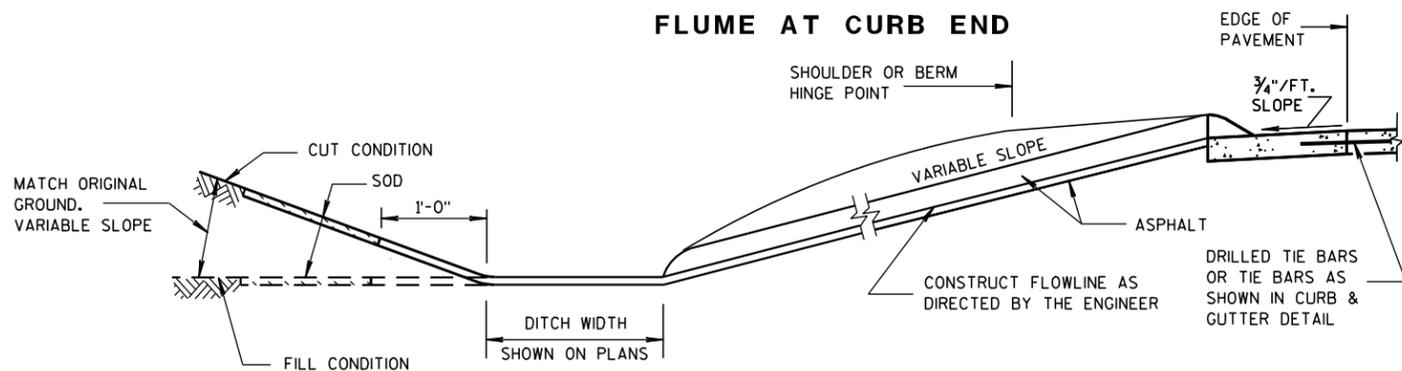
ASPHALTIC FLUME

NOTE: TAPER CURB ENDS TO GUTTER IN 1'-0"

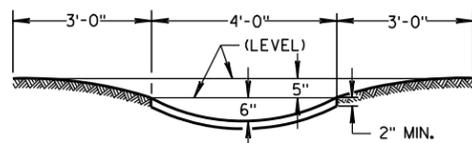
INCREASE ϕ FROM RIGHT ANGLE TO BEST FIT FIELD CONDITIONS



PLAN VIEW FLUME AT CURB END



SECTION B-B



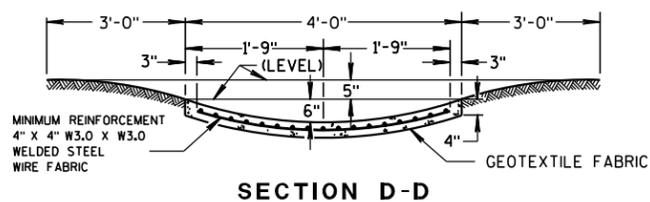
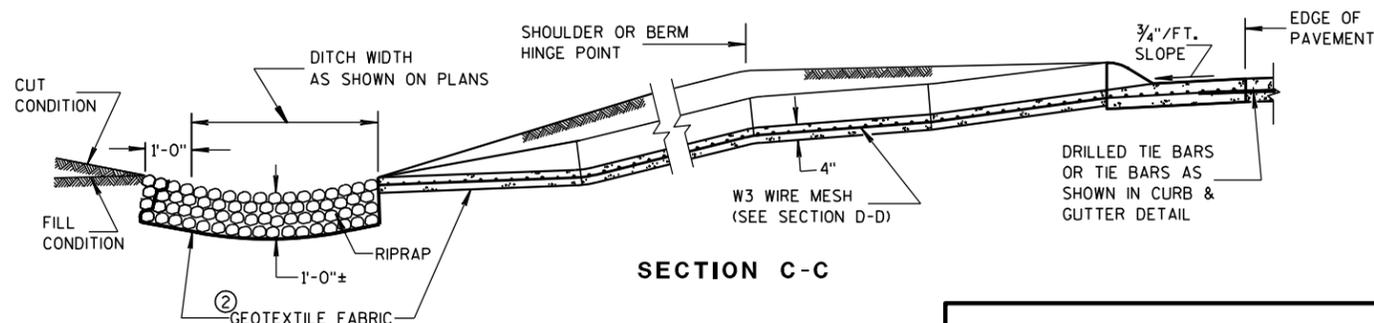
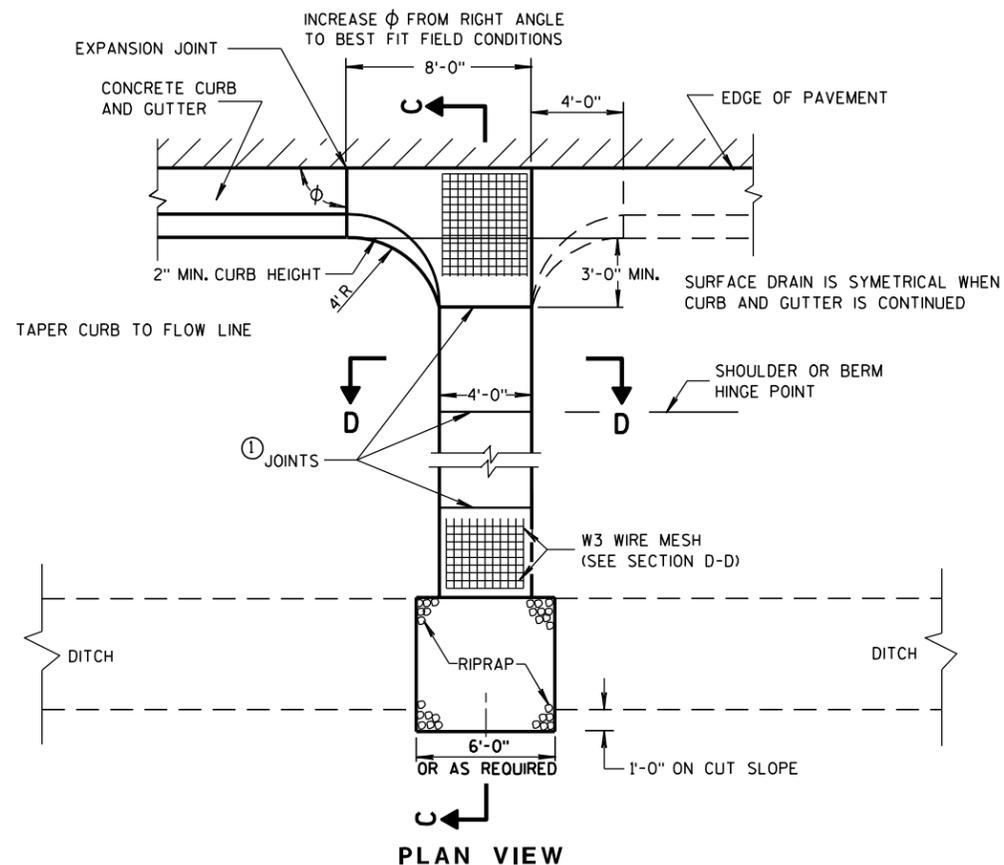
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE 1/8 TO 1/4 INCH WIDE BY 1 1/2 INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

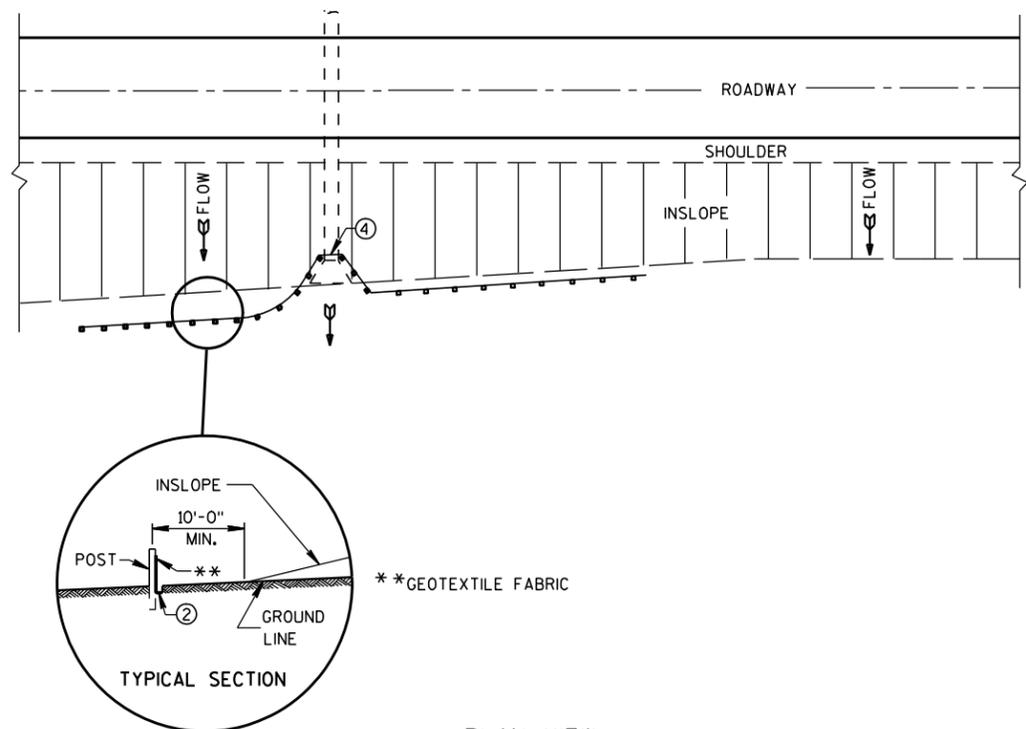
③ CONCRETE SURFACE DRAIN



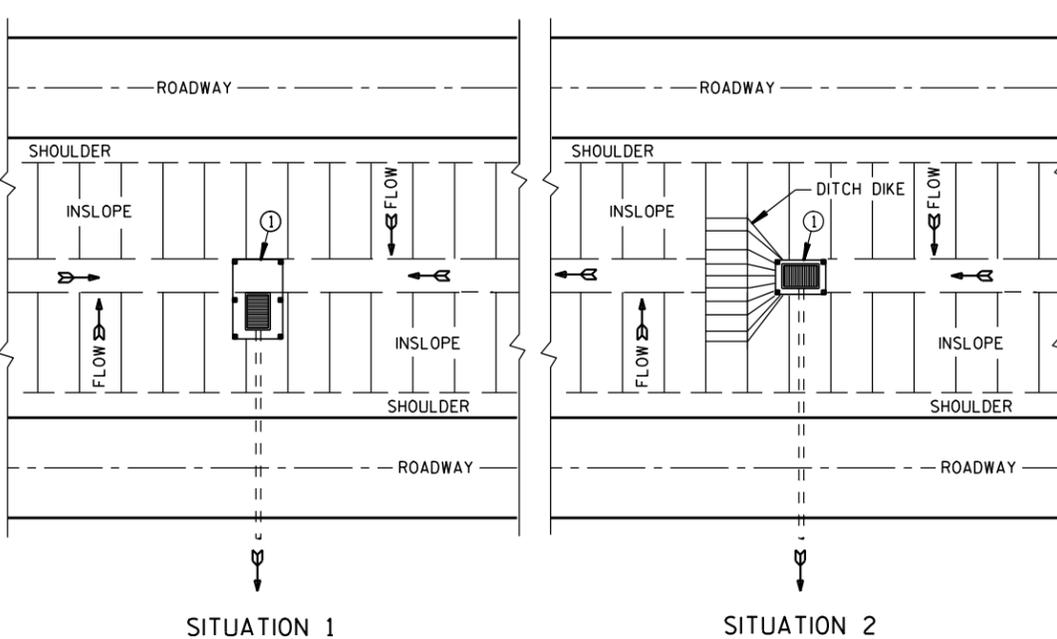
CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
9-4-08 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

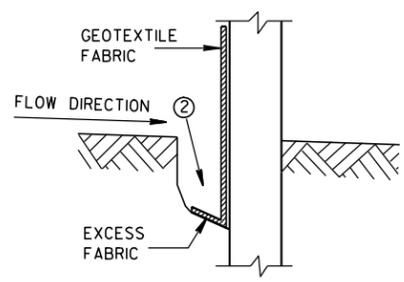


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

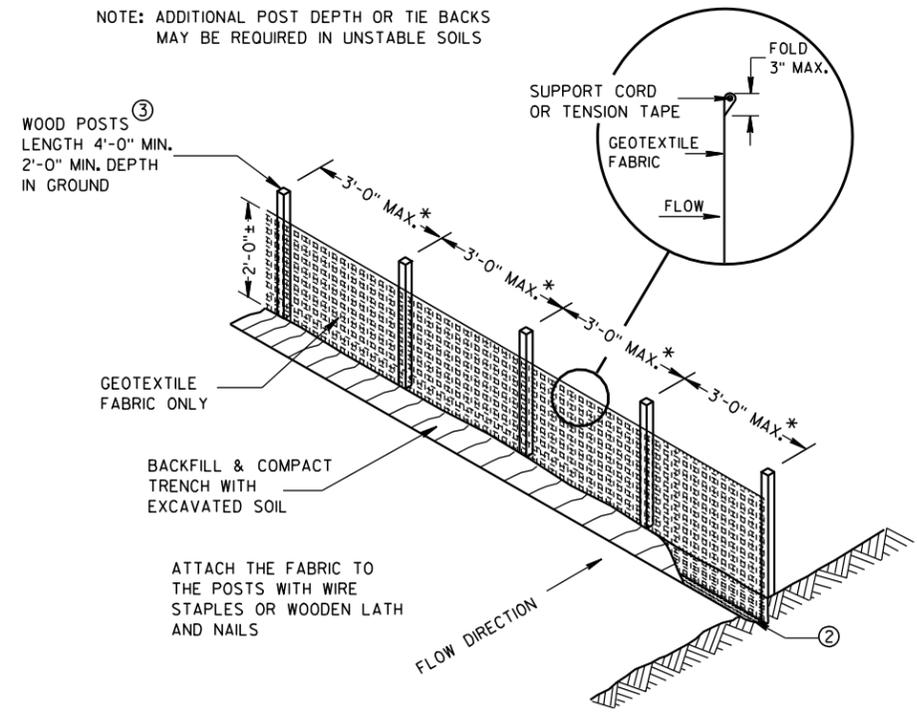
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



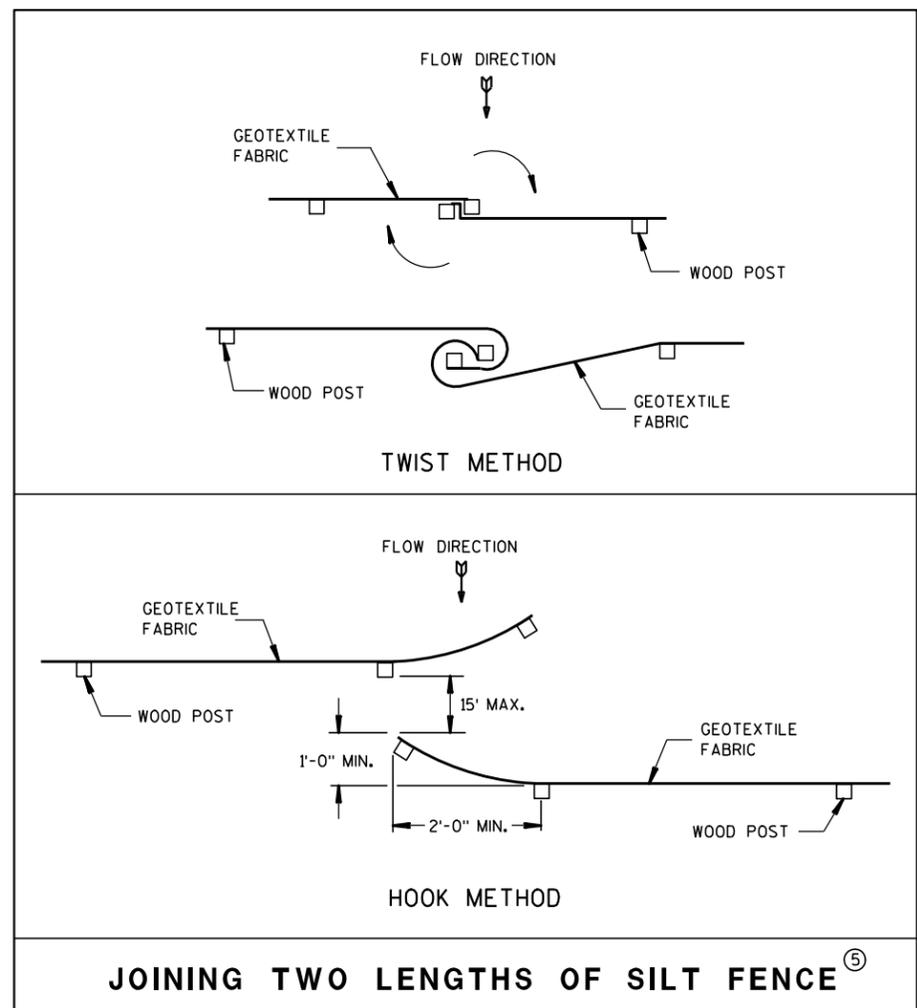
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

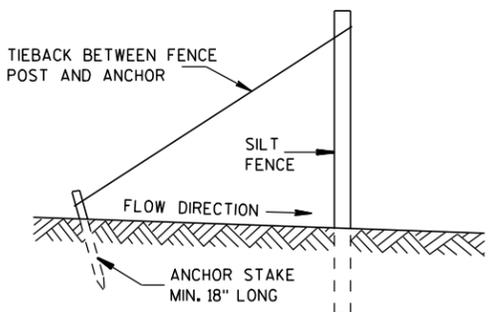


* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.

SILT FENCE

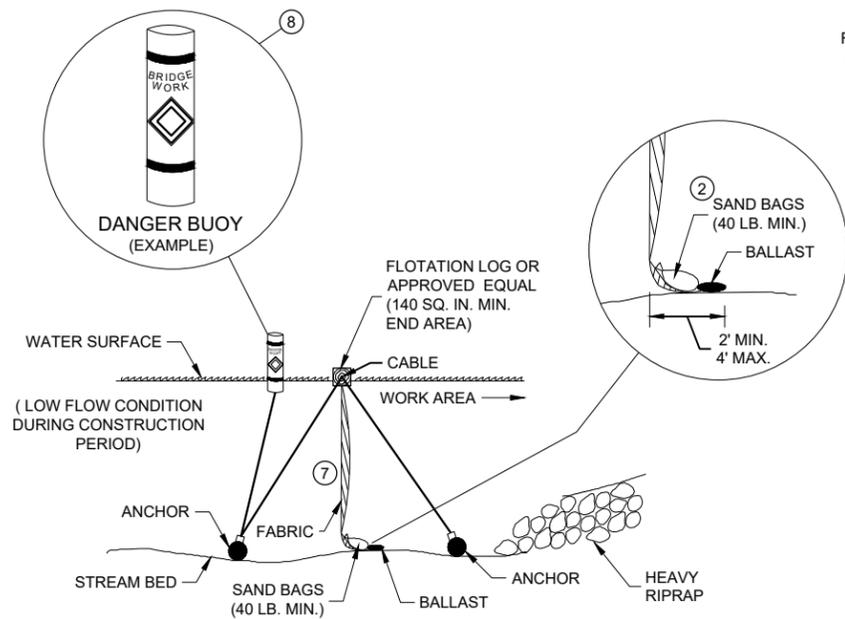


JOINING TWO LENGTHS OF SILT FENCE ⑤



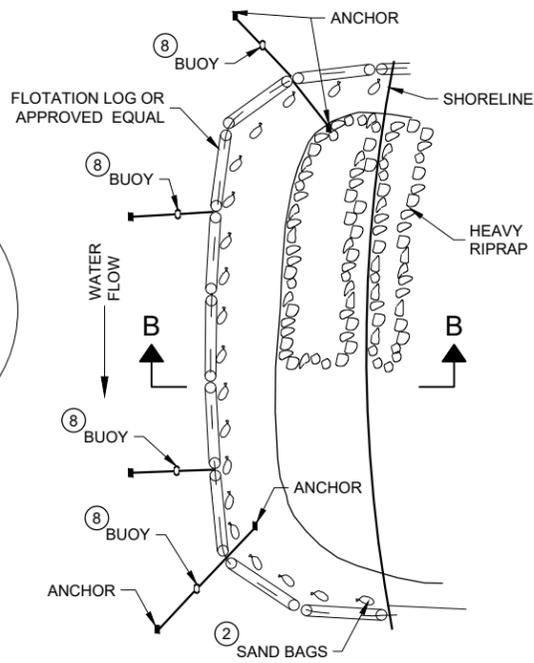
SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

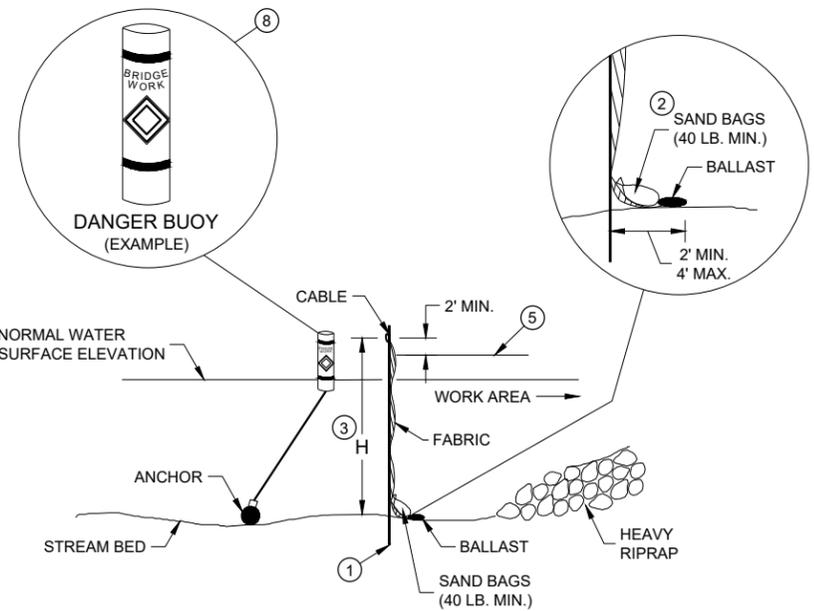


SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**

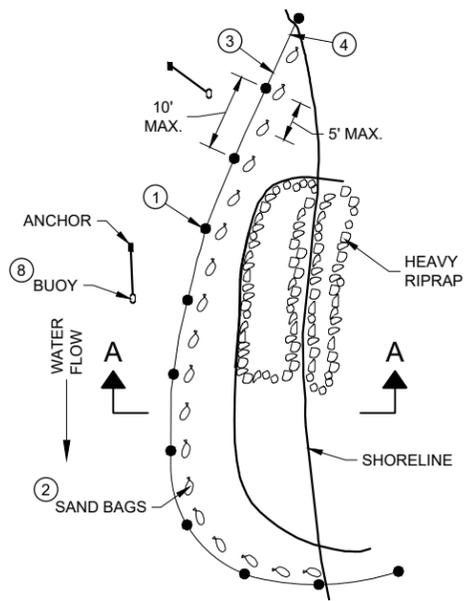


PLAN VIEW



SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW

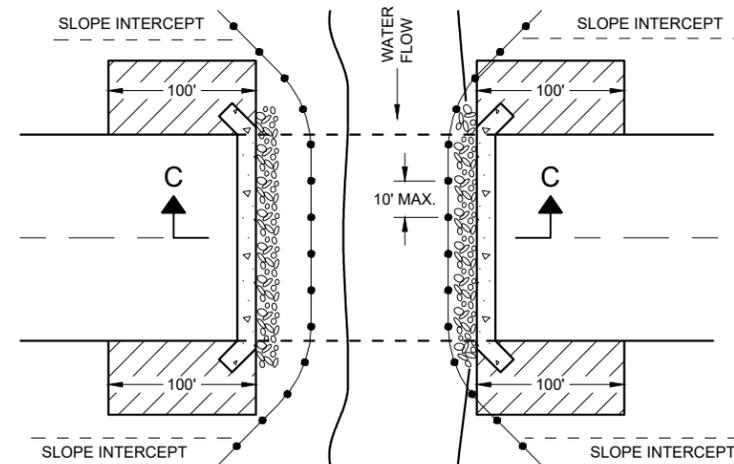
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

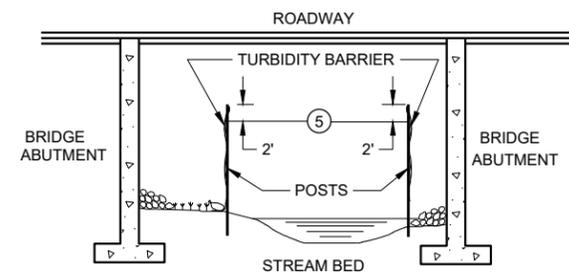
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

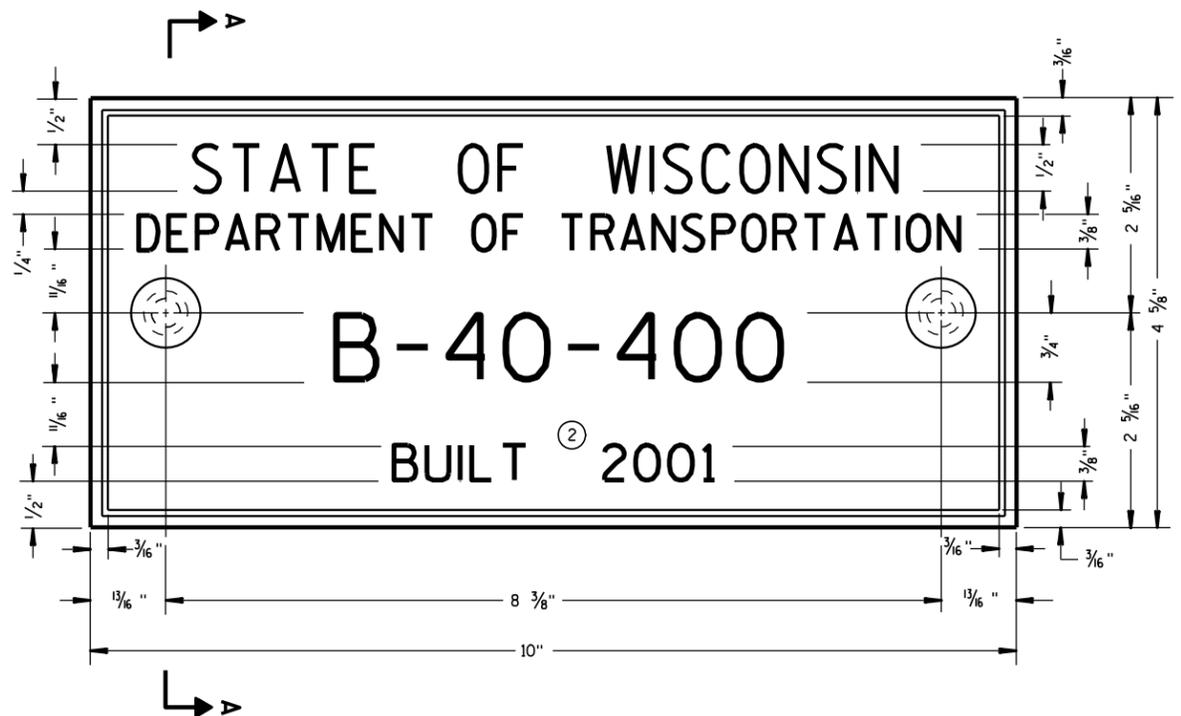
**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA



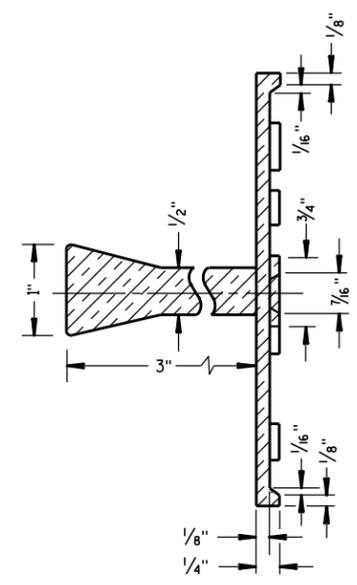
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

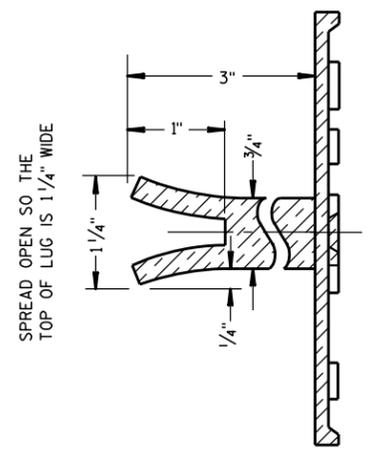
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



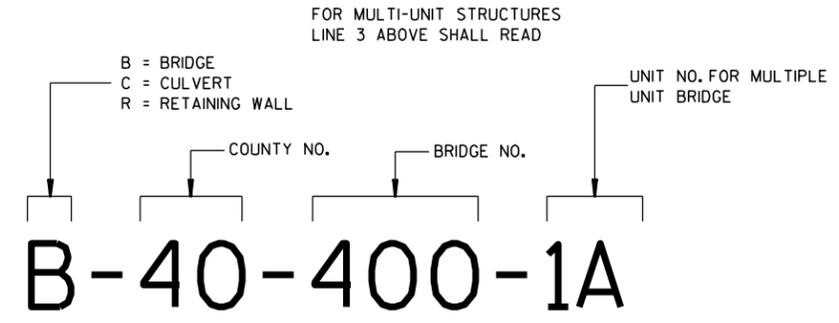
SECTION A-A



ALTERNATE LUG

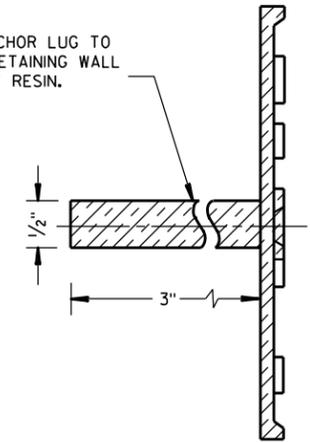
6

6



**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

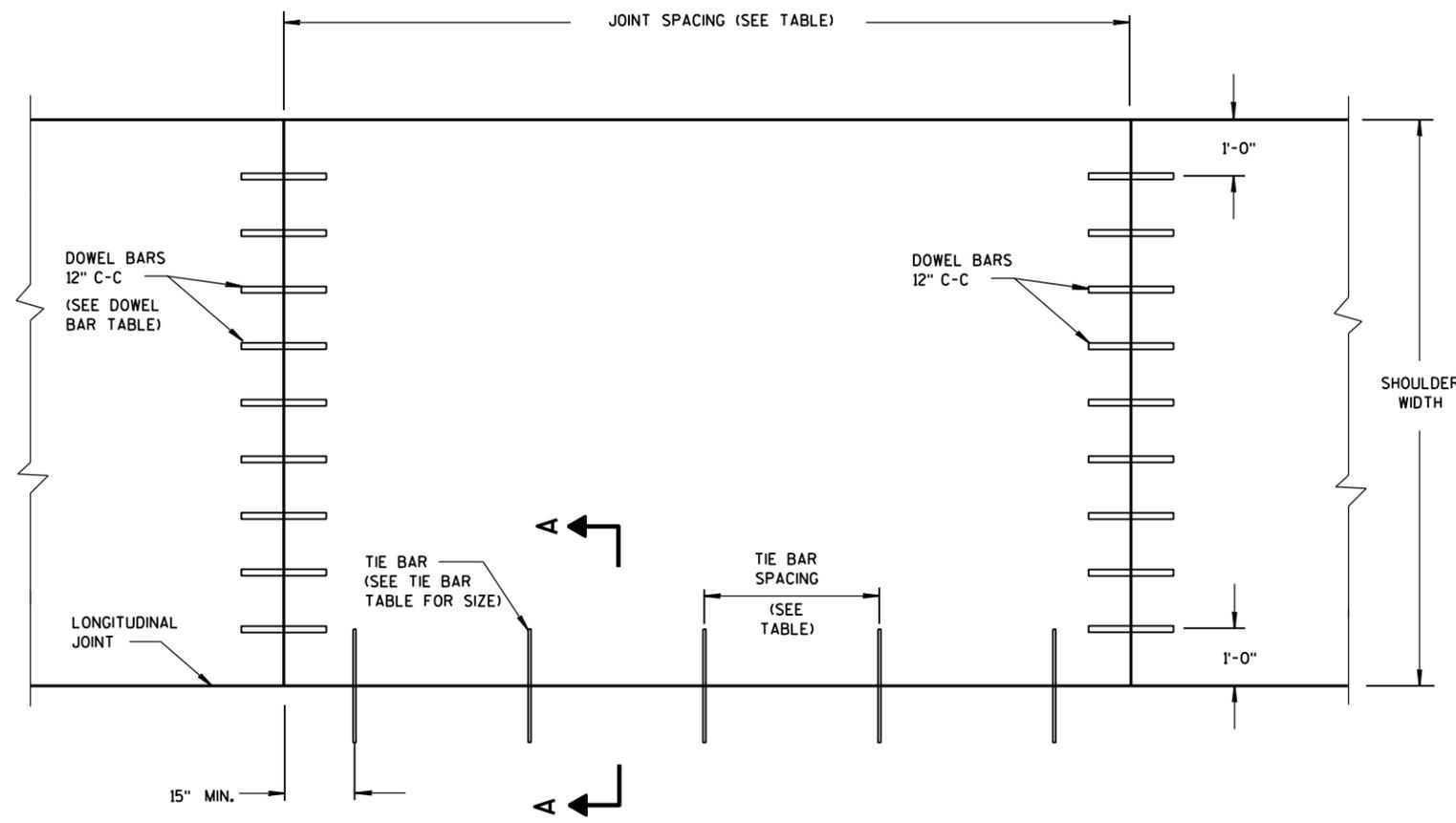


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



PLAN VIEW
CONCRETE PAVEMENT SHOULDER

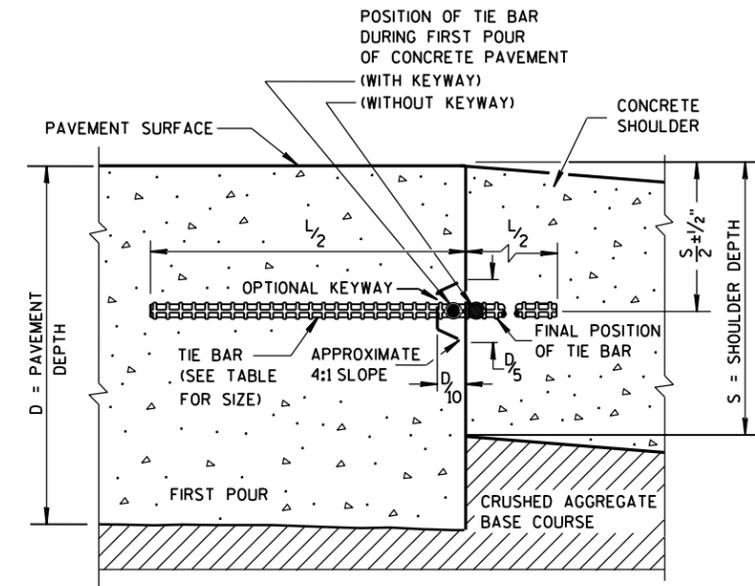
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4*	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

PAVEMENT DEPTH, DOWEL BAR SIZE AND JOINT SPACING TABLE

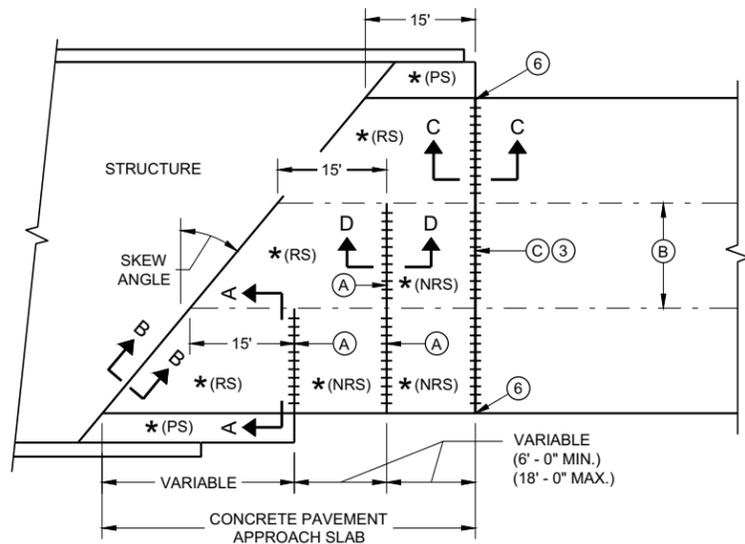
PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER***	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

*** FOR DOWELED CONCRETE SHOULDERS WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FOR THE AVERAGE THICKNESS OF THE CROSS SECTION.

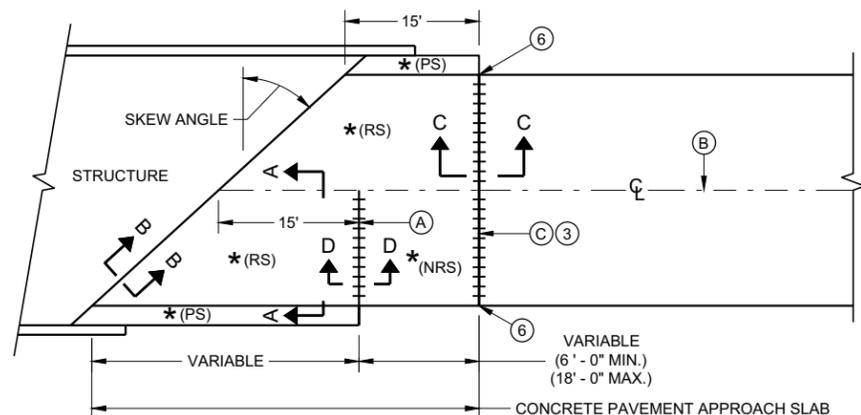
CONCRETE PAVEMENT SHOULDERS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

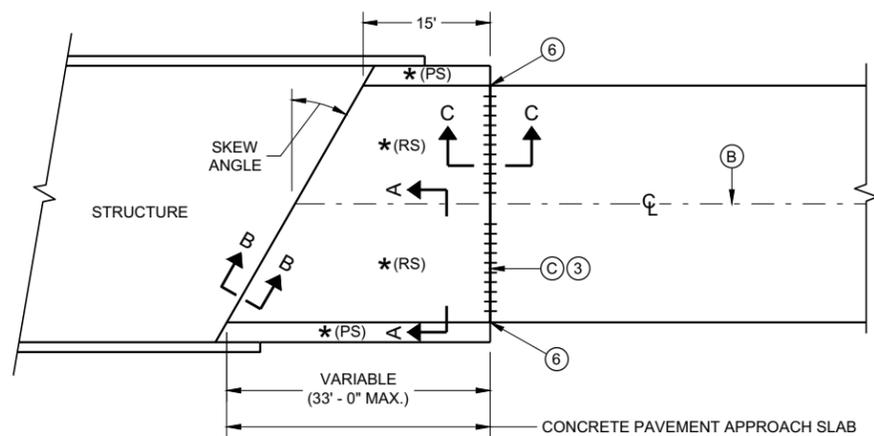
APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



**SKewed APPROACH
(PAVEMENT MORE THAN TWO LANES)**

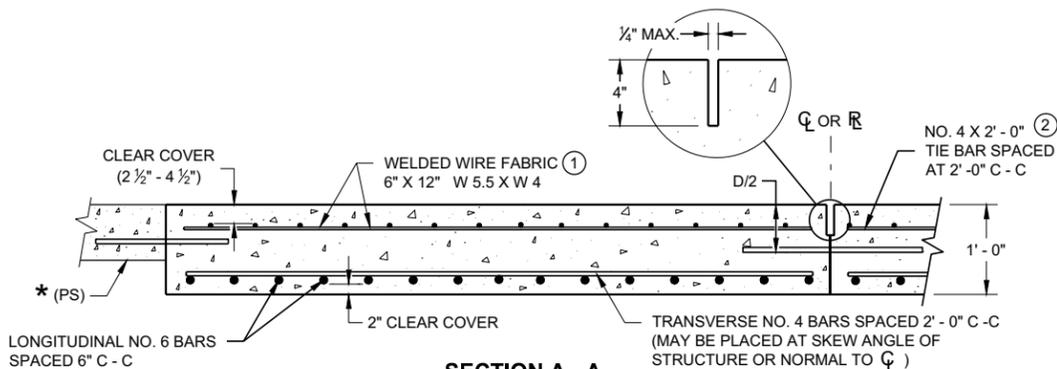


**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

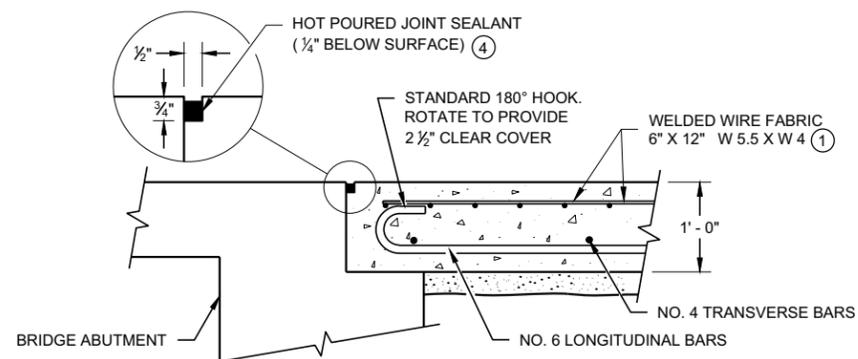


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')**
APPROACH SLAB AND ADJACENT PAVEMENT

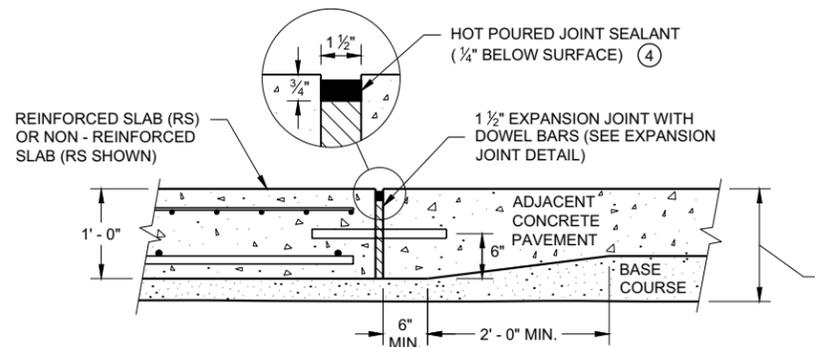
- * (RS) = REINFORCED CONCRETE SLAB
- * (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
- * (NRS) = NON - REINFORCED CONCRETE SLAB
- *** STANDARD DOWEL BAR DIAMETER (SEE SDD 13C11 AND SDD 13C13)



**SECTION A - A
REINFORCEMENT POSITIONING DETAIL**



**SECTION B - B
BEND DETAIL
BOTTOM REINFORCEMENT**



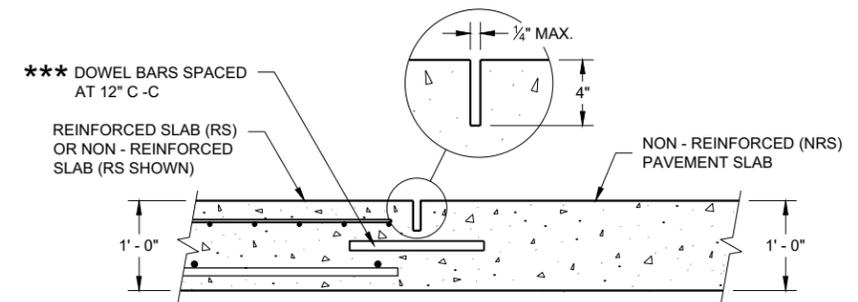
**SECTION C - C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**

GENERAL NOTES

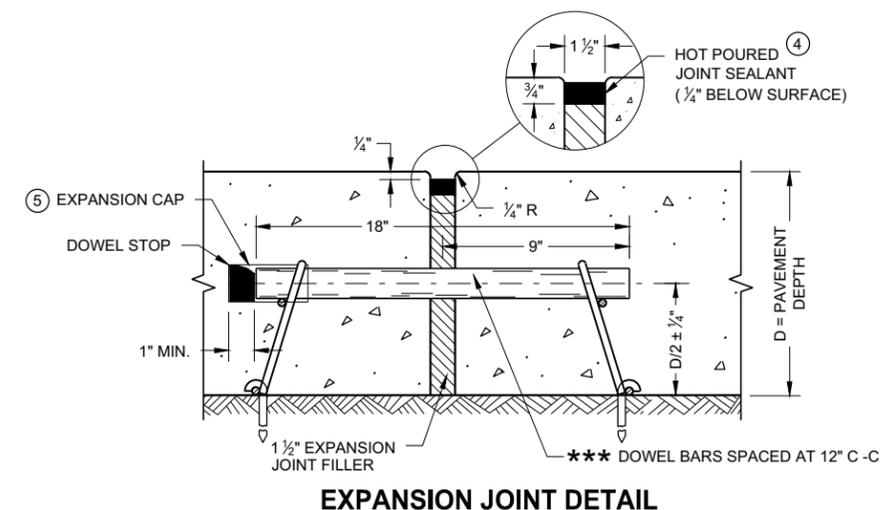
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- ① THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2' - 0" C - C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- ② THE CONTRACTOR MAY OMIT THE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- ④ USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ⑤ PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.
- ⑥ EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.
- (A) STANDARD CONTRACTION JOINT NORMAL TO \mathcal{C} OR \mathcal{R} .
- (B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
- (C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO \mathcal{C} OR \mathcal{R} .



**SECTION D - D
CONTRACTION JOINT**



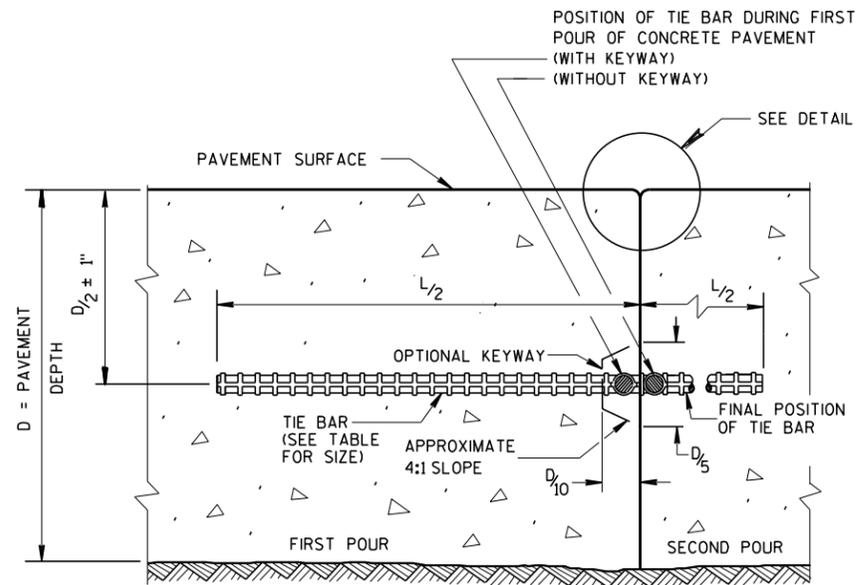
EXPANSION JOINT DETAIL

**CONCRETE PAVEMENT
APPROACH SLAB**

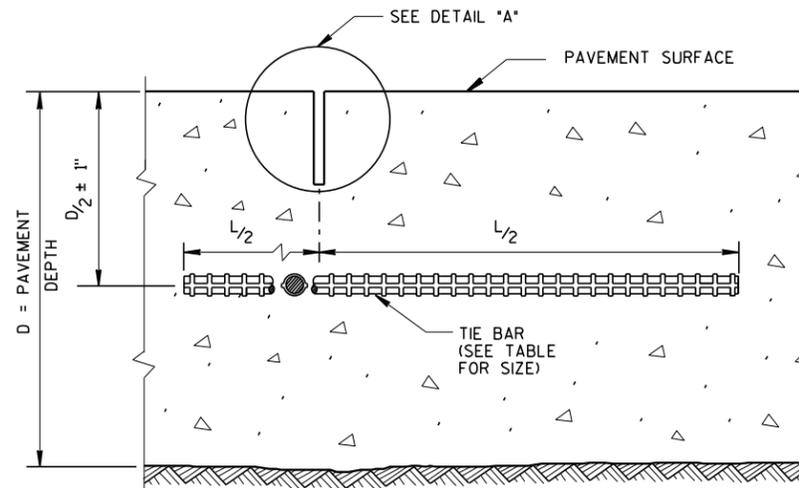
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Peter Kemp, P.E.
DATE DATE PAVEMENT SUPERVISOR

FHWA



CONSTRUCTION JOINT



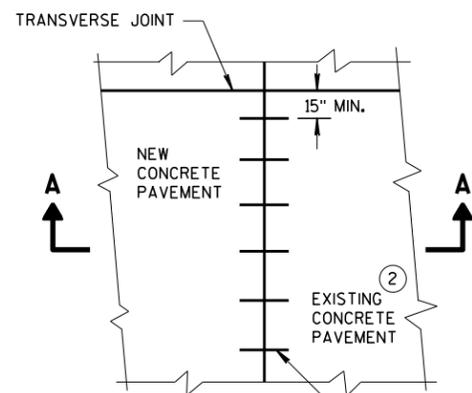
SAWED JOINT

GENERAL NOTES

CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.

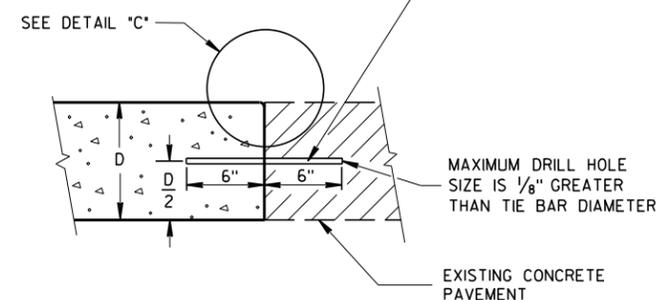
CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

- ① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- ② PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.



PLAN VIEW

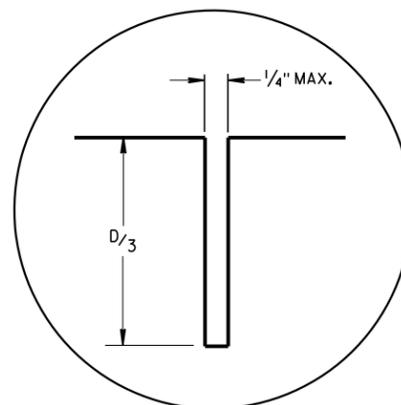
NO. 6 TIE BARS SPACED 30" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT. ①



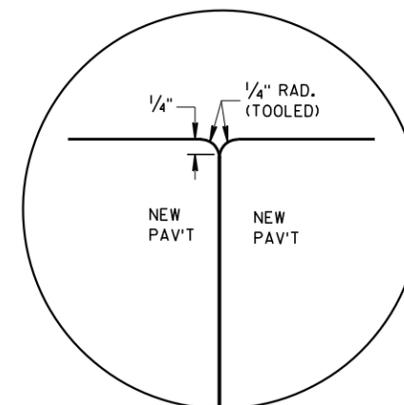
**SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT**

MAXIMUM DRILL HOLE SIZE IS 1/8" GREATER THAN TIE BAR DIAMETER

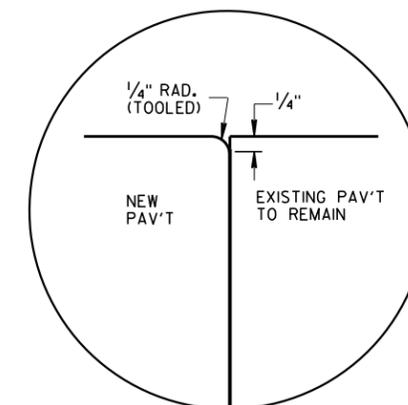
EXISTING CONCRETE PAVEMENT



DETAIL "A"



DETAIL "B"



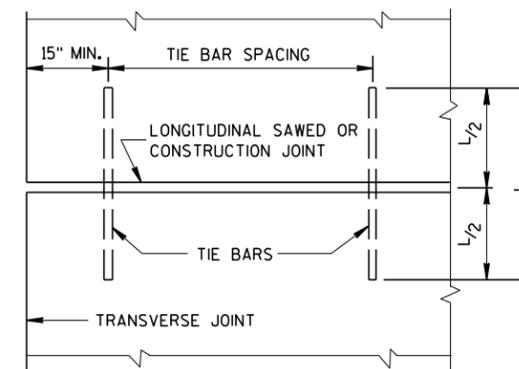
DETAIL "C"

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

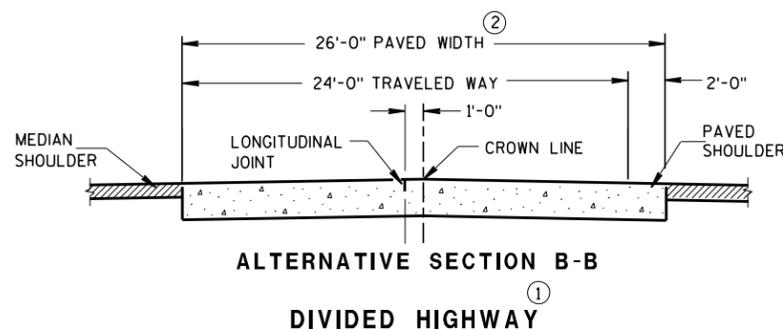
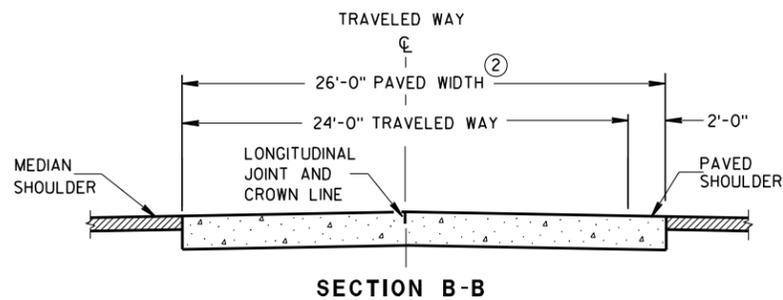
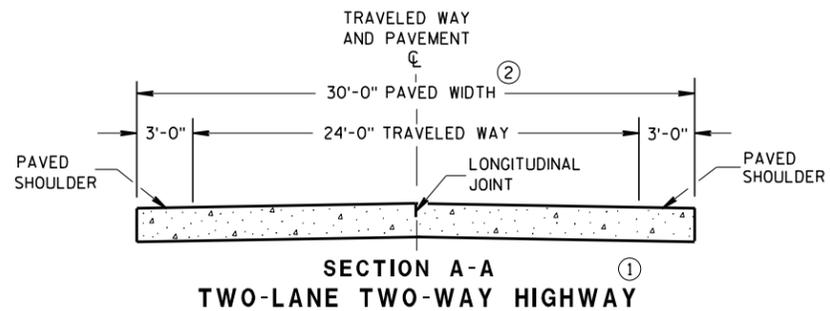


**PLAN VIEW
SHOWING LOCATION OF TIE BARS**

**CONCRETE PAVEMENT
LONGITUDINAL JOINTS AND TIES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



GENERAL NOTES

CONTRACTION JOINTS

CONSTRUCT TRANSVERSE CONTRACTION JOINTS NORMAL TO THE CENTERLINE. SHOW THE LOCATION OF CONTRACTION JOINTS THROUGH INTERSECTIONS ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

FOR PAVEMENT SLABS OF VARYING WIDTHS, LOCATE THE OUTER MOST DOWEL BAR SO THAT THE CENTER OF THE BAR IS A MINIMUM OF 6 INCHES AND A MAXIMUM OF 18 INCHES FROM THE FREE EDGE OF PAVEMENT.

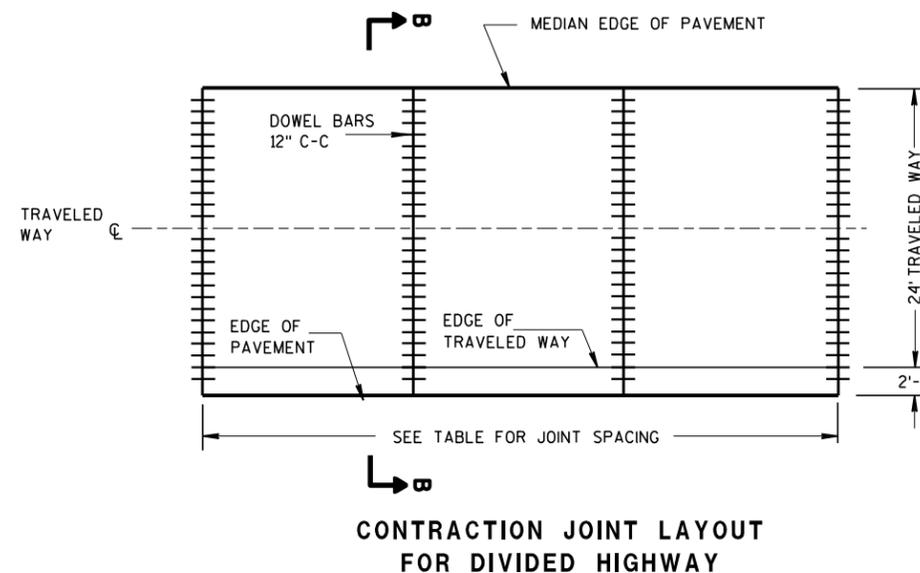
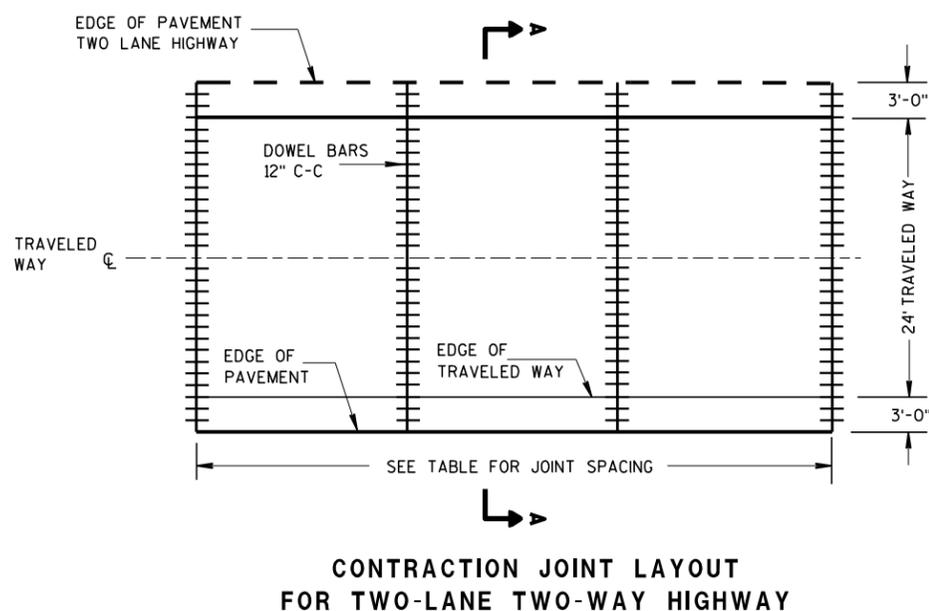
CONSTRUCTION JOINTS

LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.

- ① REFER TO TYPICAL CROSS SECTIONS FOR ADDITIONAL DETAILS.
- ② MEASURE THE ENTIRE PAVED WIDTH INCLUDING THE PORTION(S) LABELED PAVED SHOULDER AS CONCRETE PAVEMENT.

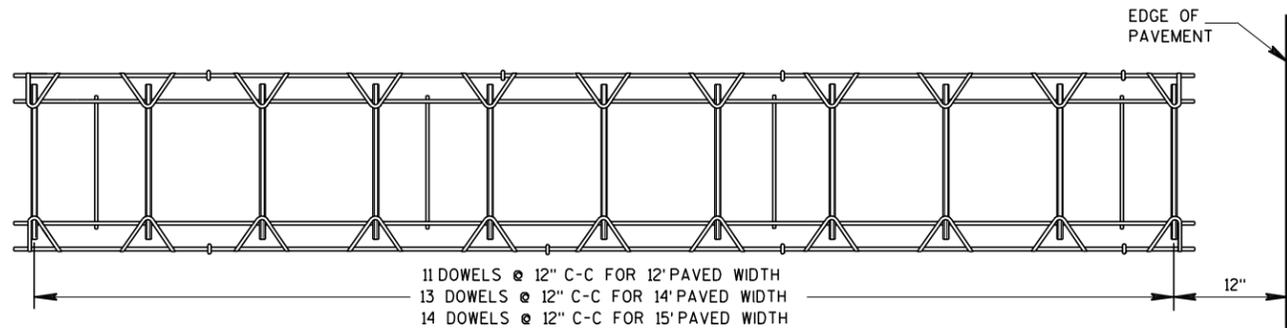
PAVEMENT DEPTH, DOWEL BAR SIZE AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'



RURAL DOWELED CONCRETE PAVEMENT

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION



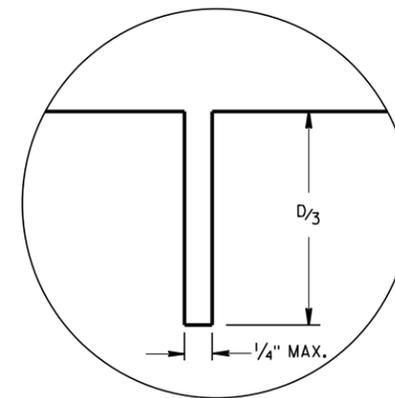
PLAN VIEW



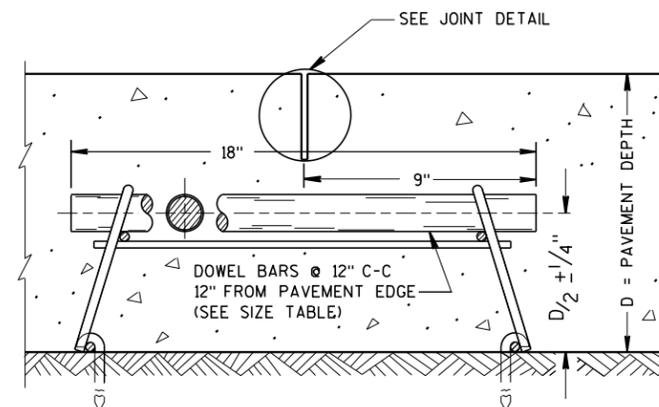
SIDE VIEW

(NORMAL TO CENTERLINE)

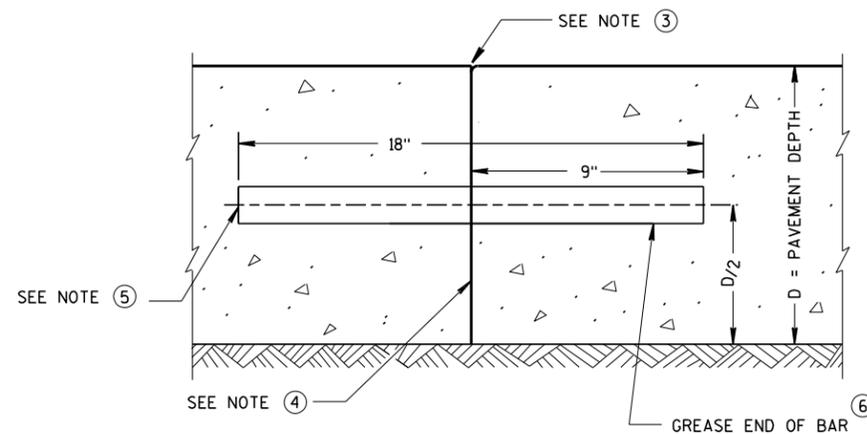
CONTRACTION JOINT DOWEL ASSEMBLY ①



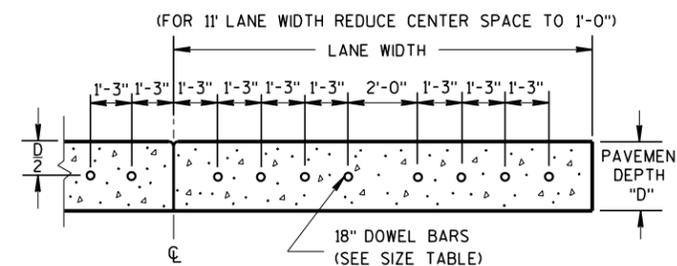
JOINT DETAIL



DOWELED CONTRACTION JOINT



TRANSVERSE CONSTRUCTION JOINT



DRILLED DOWEL BAR CONSTRUCTION JOINT ⑦

GENERAL NOTES

- ① OBTAIN THE ENGINEER'S APPROVAL FOR THE USE OF ALTERNATIVE DESIGNS OF THE DOWEL ASSEMBLY. USE MECHANICAL DOWEL BAR INSERTERS OR DOWEL ASSEMBLIES WHEN CONSTRUCTING CONTRACTION JOINTS.
- ② SECURE BASKETS WITH ANCHORS TO HOLD DOWEL BARS IN THE CORRECT POSITION AND ALIGNMENT. TYPE, LOCATION, NUMBER AND LENGTH OF ANCHORS ARE DEPENDENT UPON FIELD CONDITIONS.
- ③ FORM OR SAW CONSTRUCTION JOINTS. PROVIDE A 1/4-INCH RADIUS AT FORMED JOINTS.
- ④ PROVIDE A SMOOTH VERTICAL FACE FOR THE ENTIRE DEPTH OF THE PAVEMENT WHEN FORMING CONSTRUCTION JOINTS.
- ⑤ INSTALL DOWEL BARS AT CONSTRUCTION JOINTS BY FORMING OR DRILLING. INSTALL FORMED DOWEL BARS 12 INCHES C-C AND 12 INCHES FROM PAVEMENT EDGE. REMOVE EXCESS CONCRETE FROM THE FREE END OF THE DOWEL BAR IF DOWEL BARS ARE FORMED THROUGH A HEADER BOARD. INSTALL DRILLED DOWEL BARS ACCORDING TO *DRILLED DOWEL BAR CONSTRUCTION JOINT* DETAIL.
- ⑥ APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.
- ⑦ ANCHOR DOWEL BARS INTO DRILLED HOLES WITH AN EPOXY. MAXIMUM DRILLED HOLE SIZE IS 1/8-INCH GREATER THAN DOWEL BAR DIAMETER, 9 INCHES IN LENGTH.

RURAL DOWELED
CONCRETE PAVEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

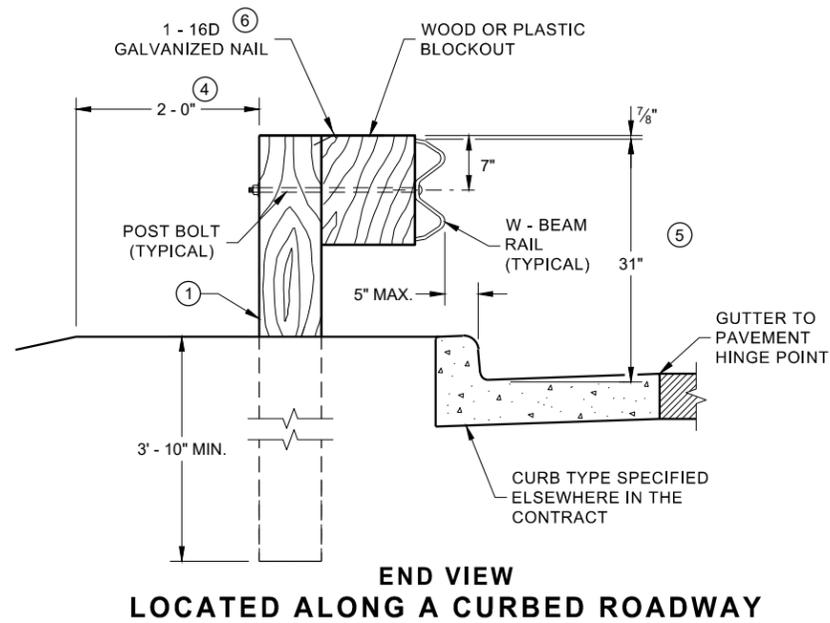
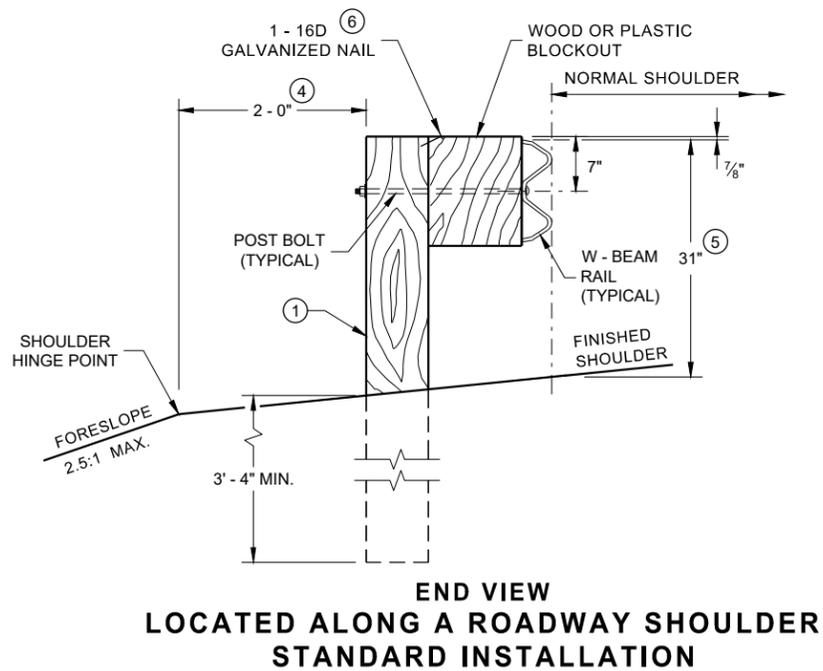
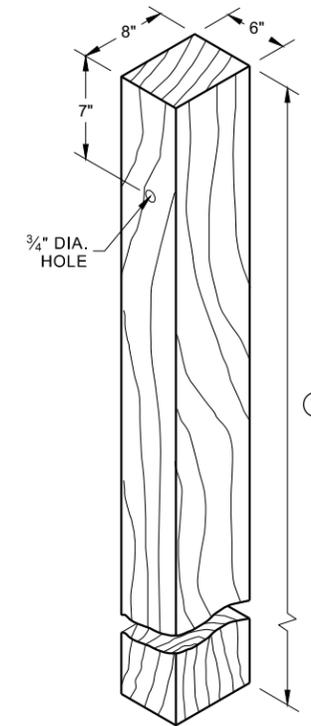
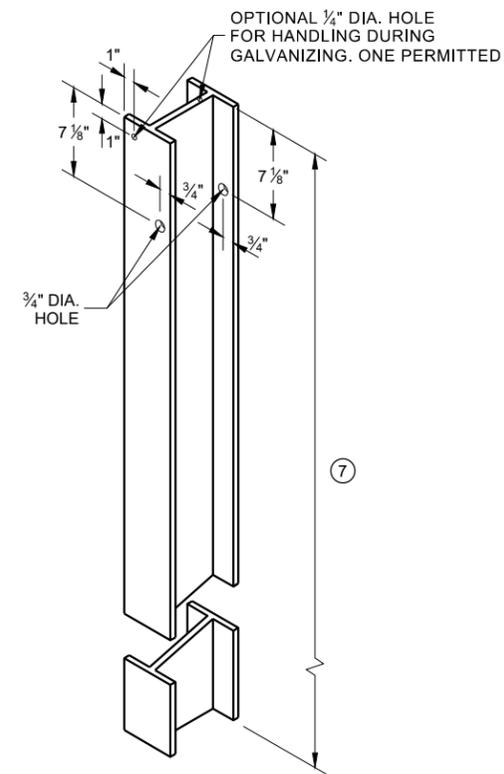
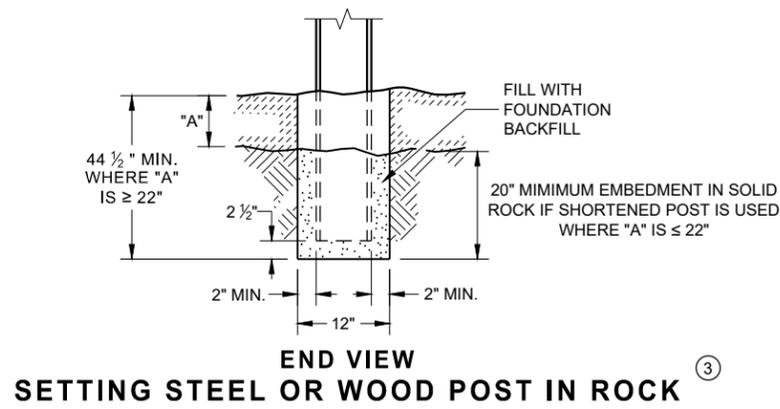
APPROVED

March 2018
DATE

/s/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR

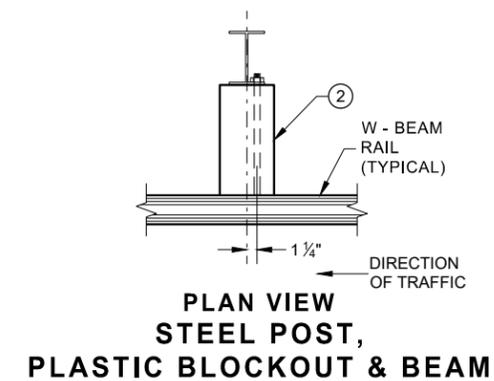
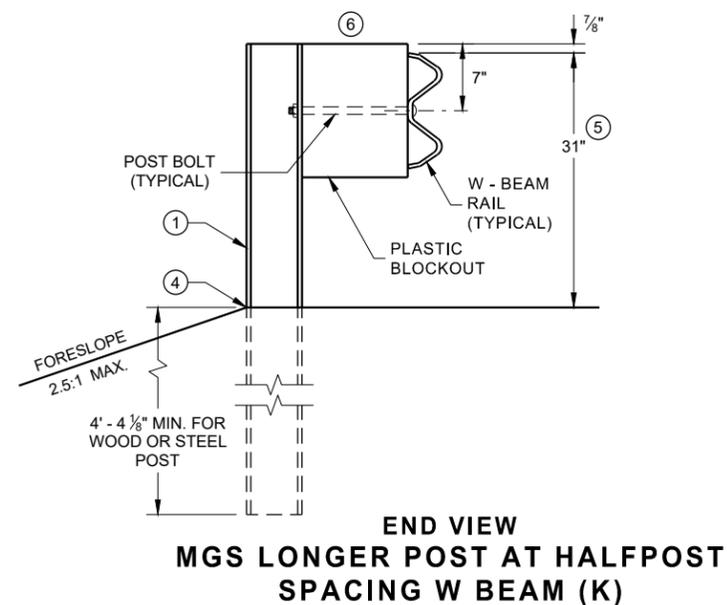
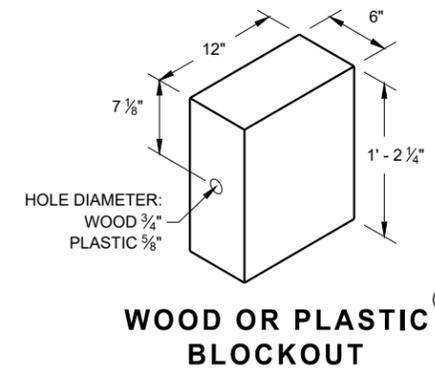
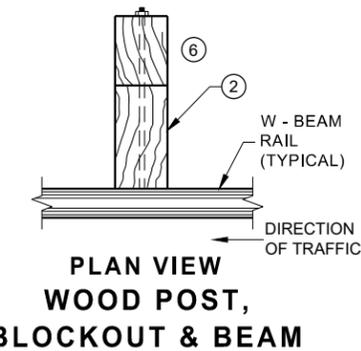
FHWA

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



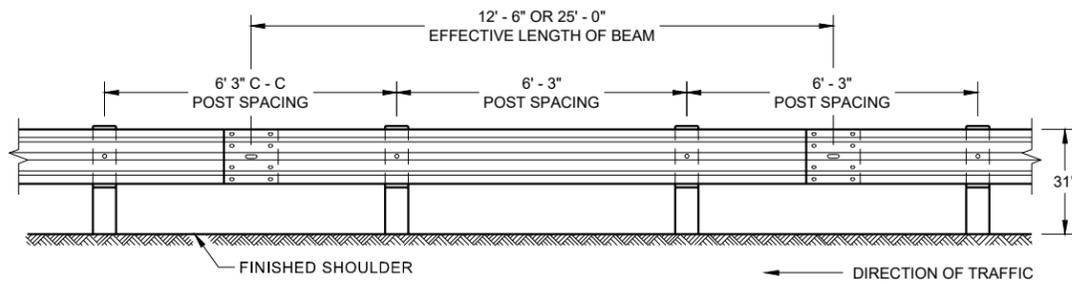
STEEL POST & HOLE PUNCHING DETAIL (W 6 X 9)

WOOD POST (6" X 8") NOMINAL

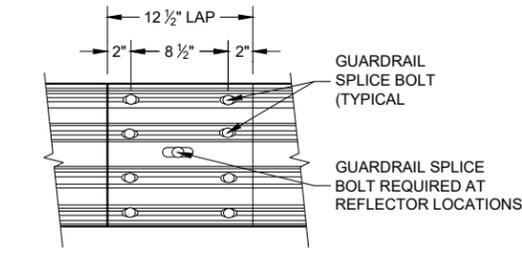


MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



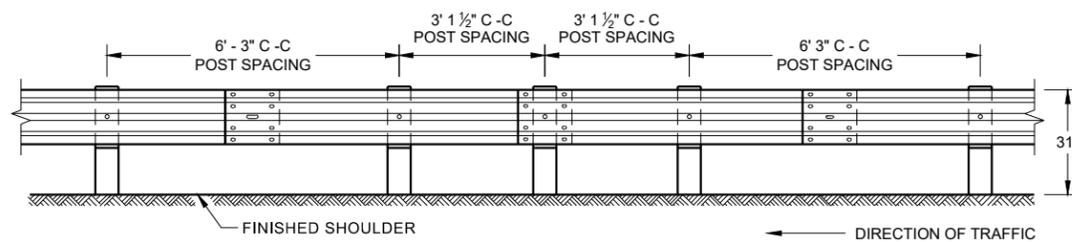
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



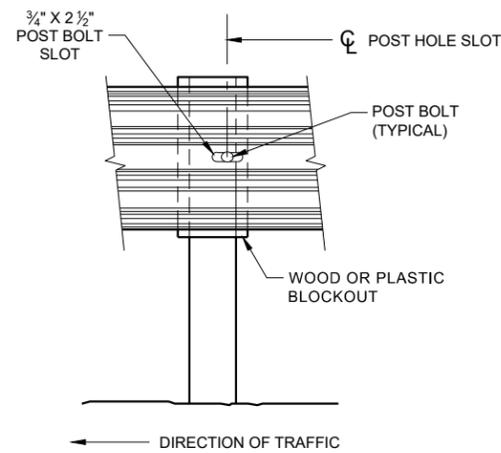
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

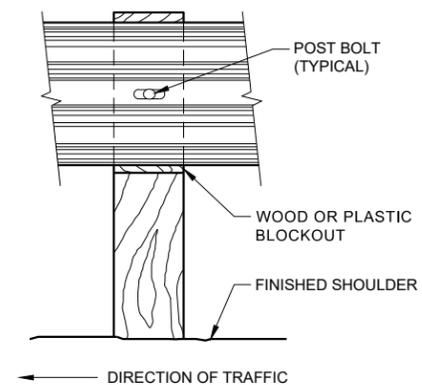
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



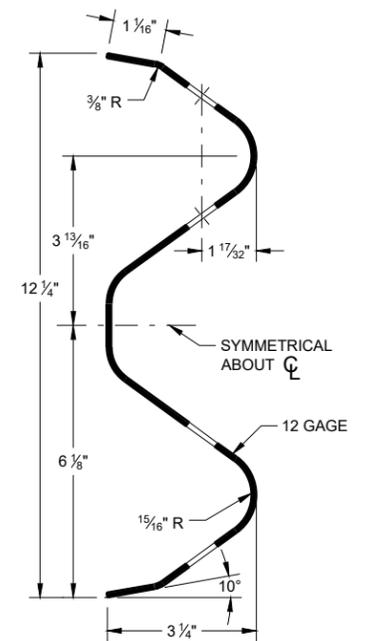
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



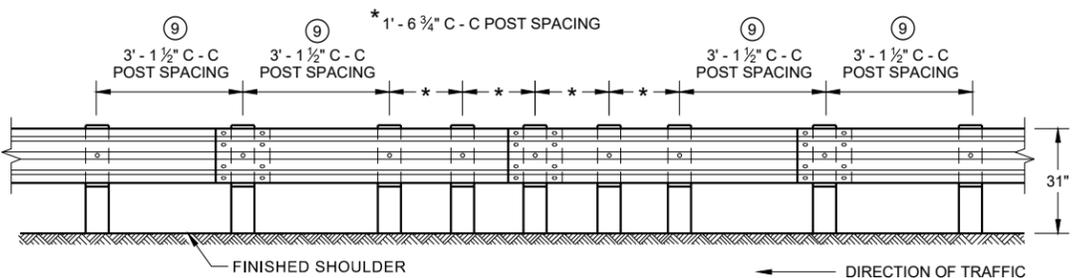
FRONT VIEW AT STEEL POST



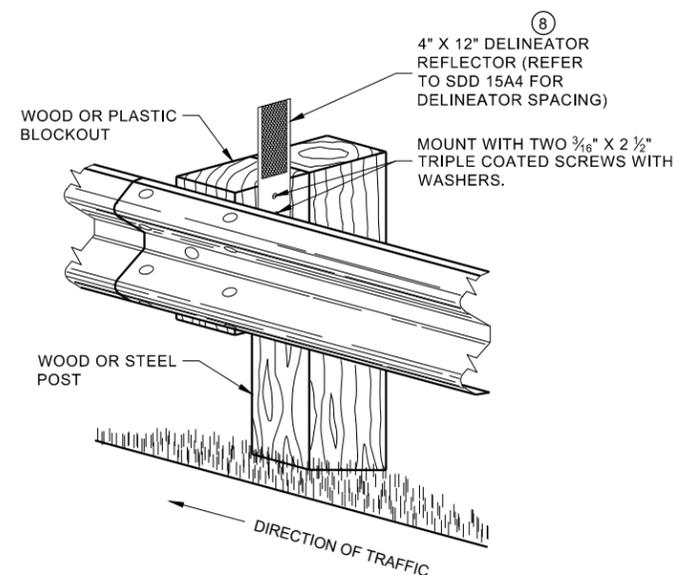
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

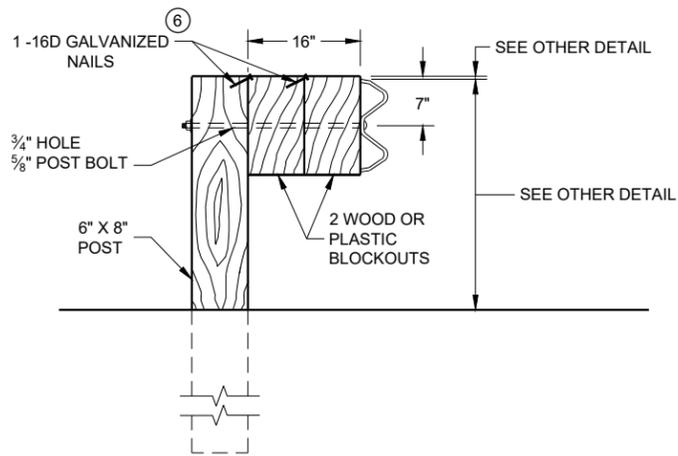
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

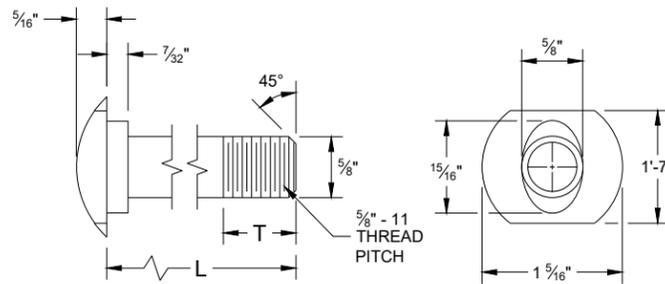


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

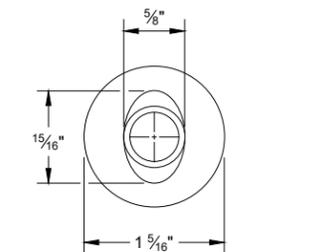
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

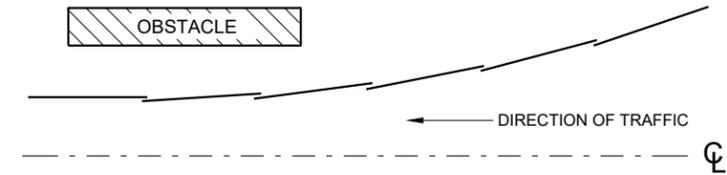


POST BOLT TABLE

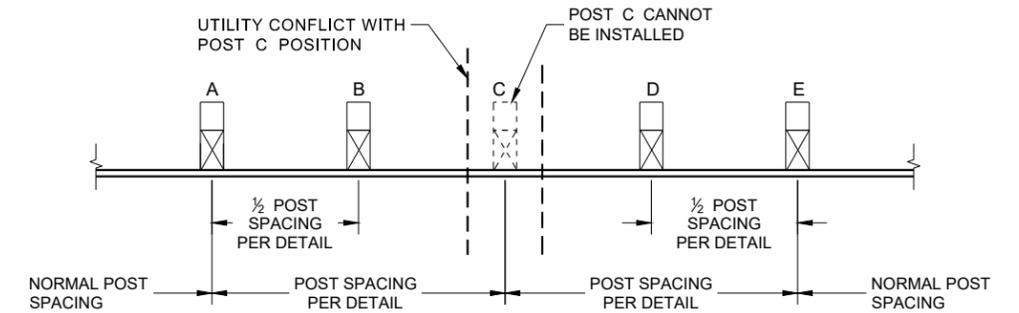
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



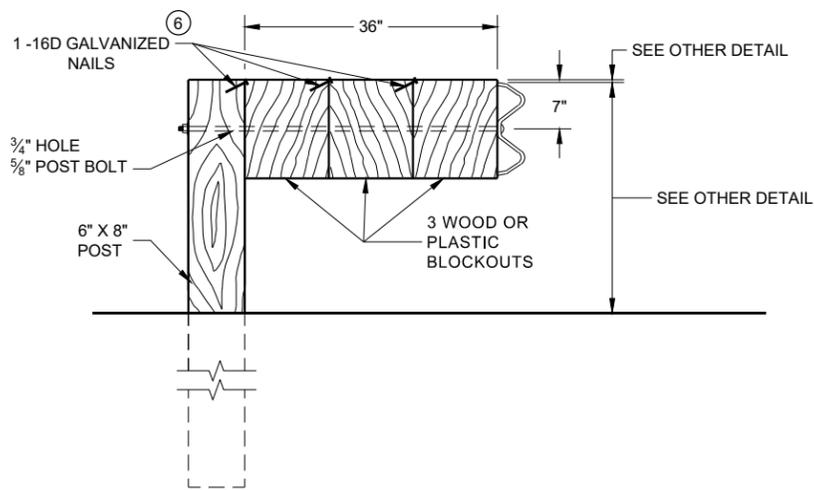
ALTERNATE BOLT HEAD



**PLAN VIEW
BEAM LAPPING DETAIL**

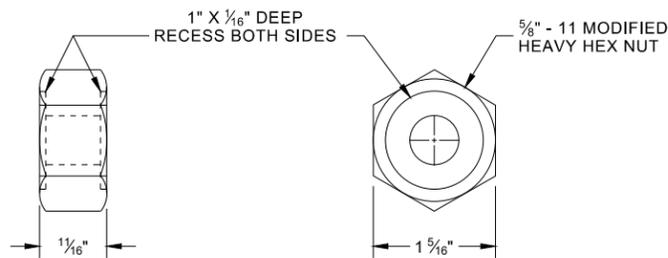


**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

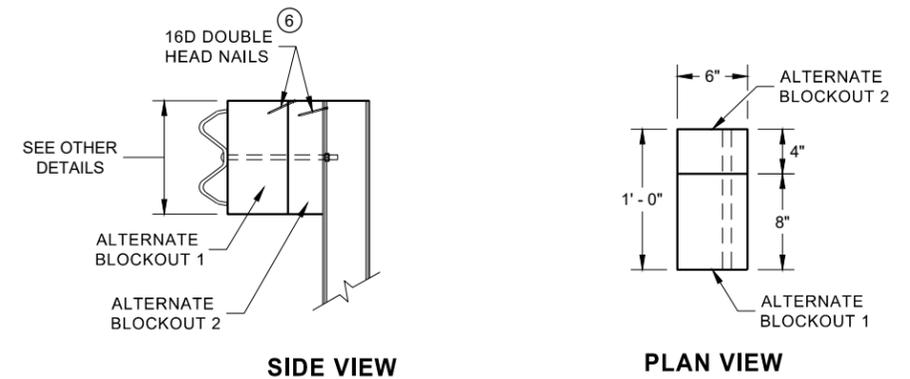


DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



**POST BOLT, SPLICE BOLT
AND RECESS NUT**

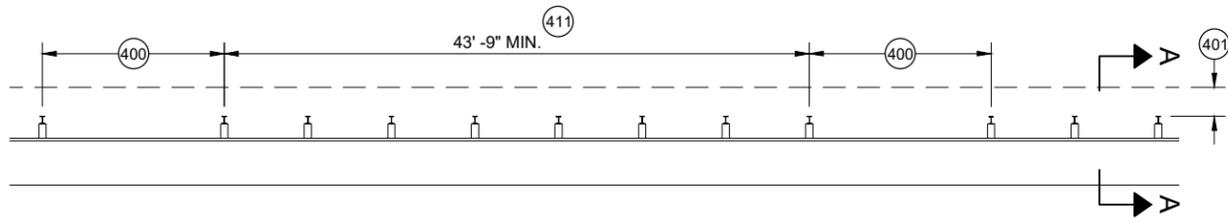


**ALTERNATE WOOD
BLOCKOUT DETAIL**

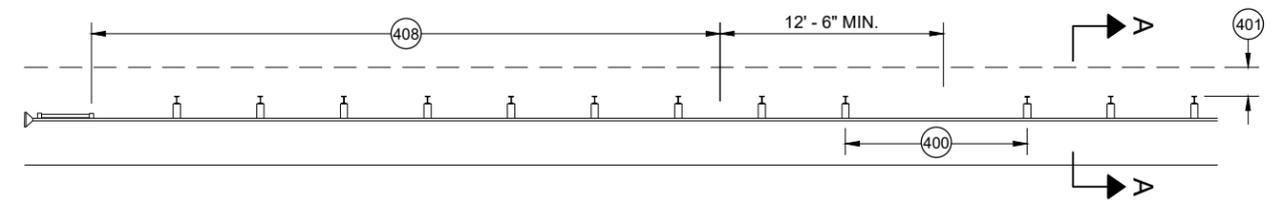
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

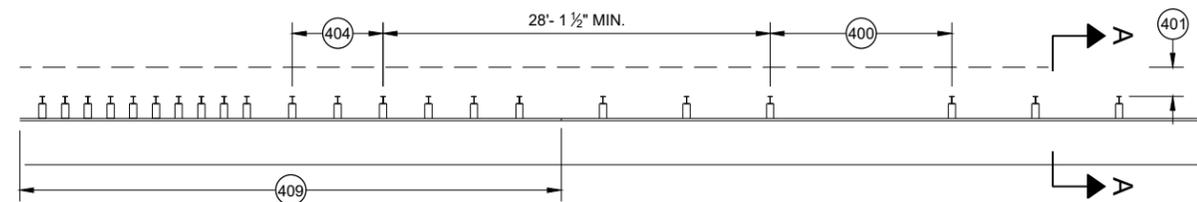
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



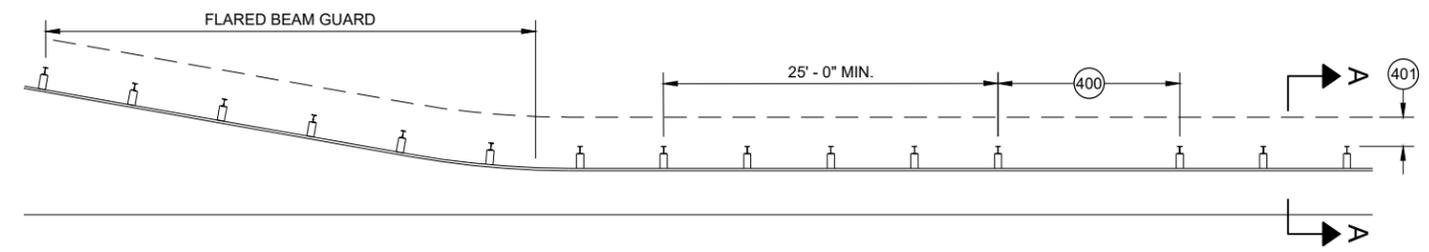
MISSING POST IN MGS GUARDRAIL



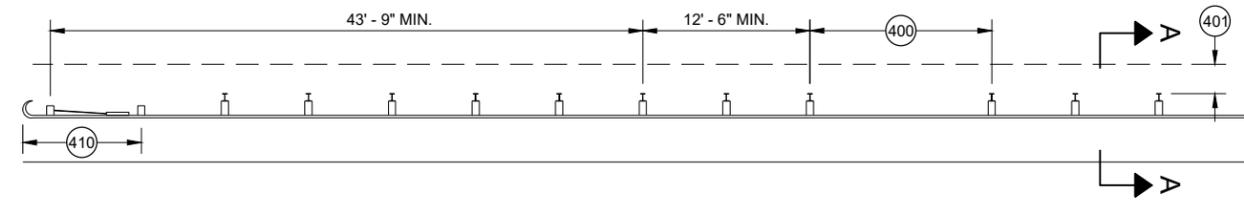
MISSING POST IN MGS GUARDRAIL NEAR EAT



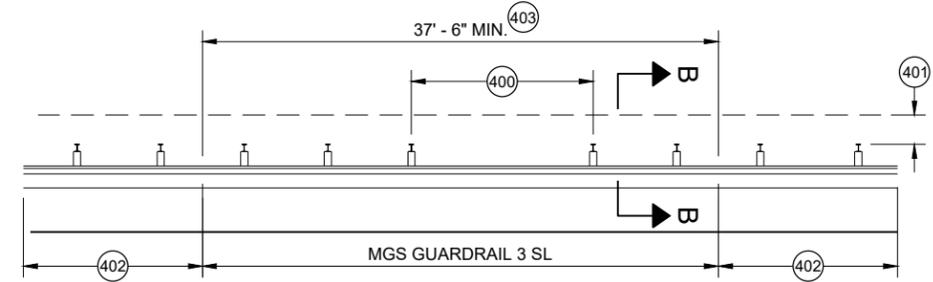
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

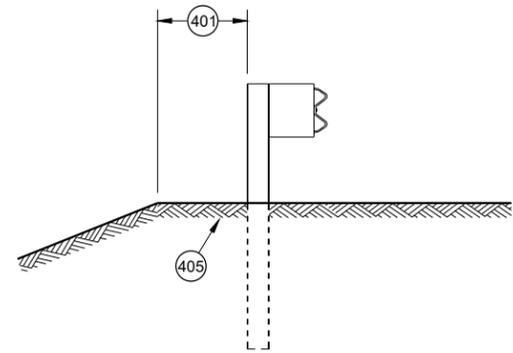


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

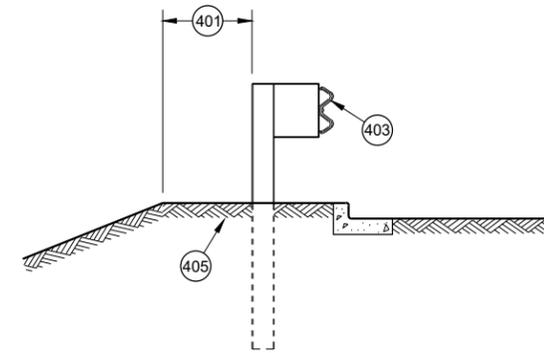


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- 400 MAX SPAN 12' - 6"
- 401 2' MIN.
- 402 MGS GUARDRAIL 3
- 403 NESTING BEAM GUARD
- 404 ASYMMETRIC TRANSITION
- 405 SOIL WELL DRAINED AND COMPACTED
- 406 SEE OTHER DRAWINGS IN THIS SDD
- 407 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- 408 SEE SDD 14B44
- 409 SEE SDD 14B45
- 410 SEE SDD 14B47
- 411 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE May 2021	/s/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

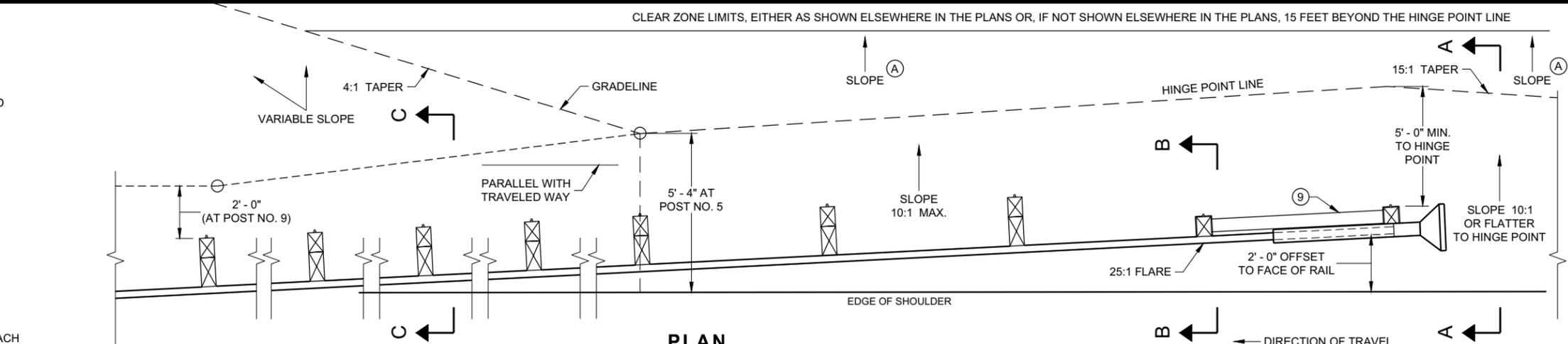
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

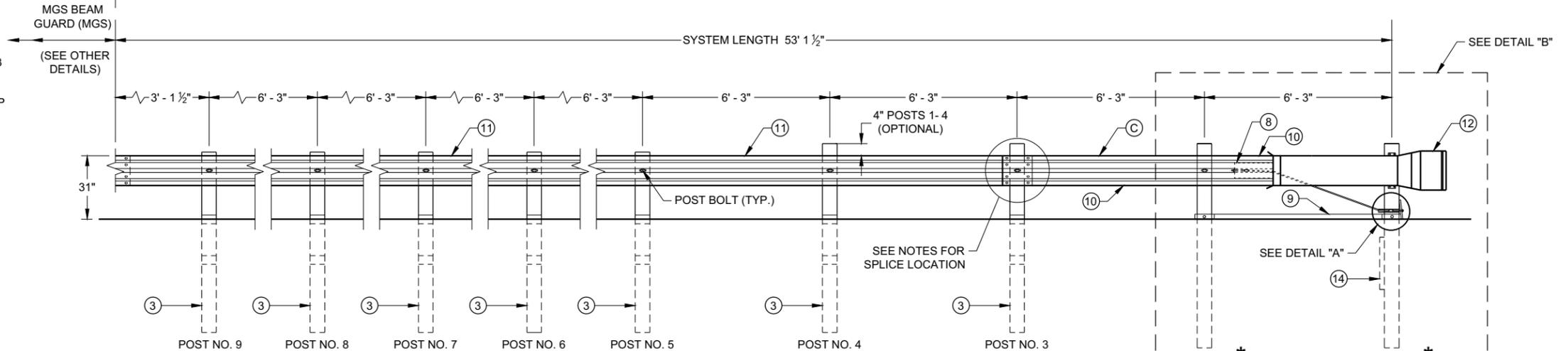
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

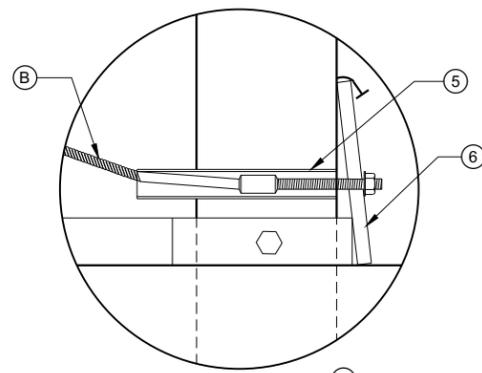
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



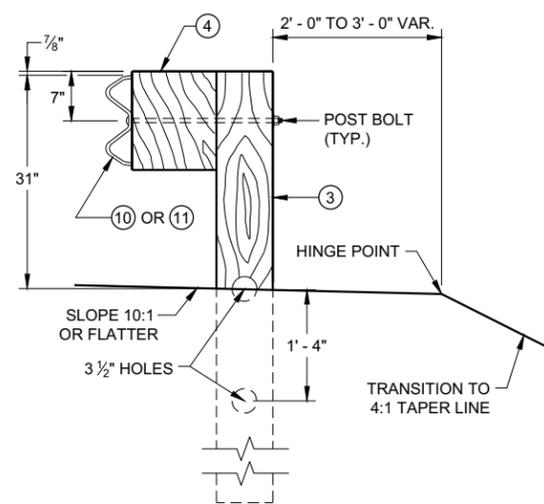
PLAN



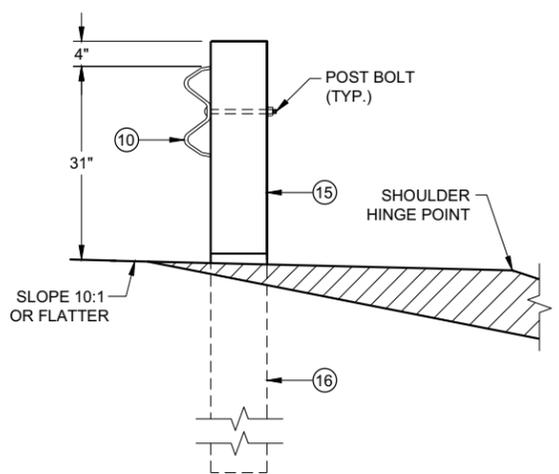
ELEVATION



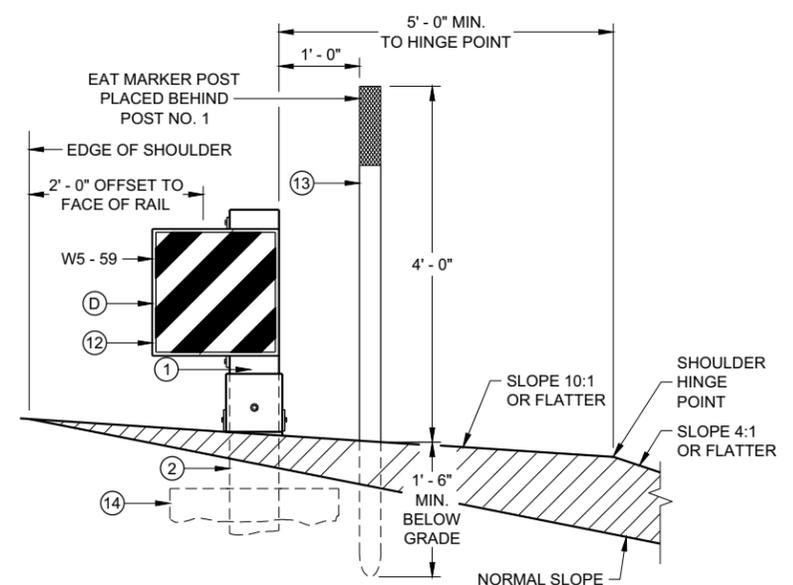
DETAIL "A"



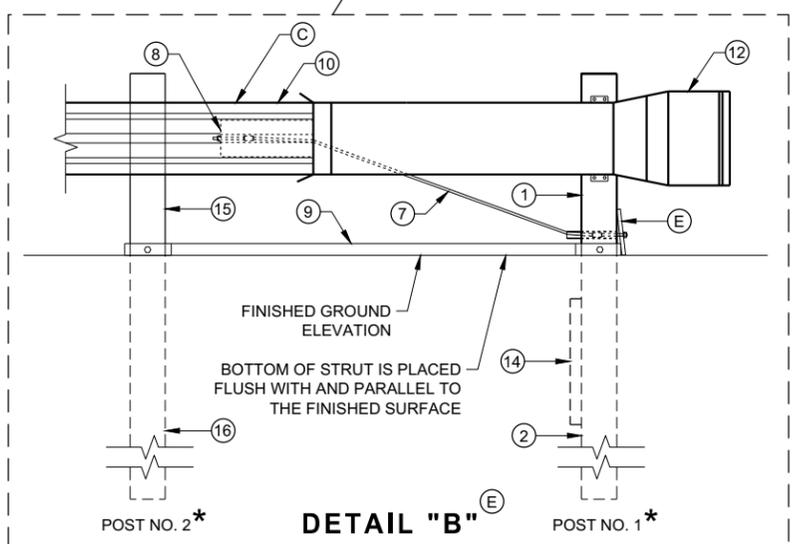
**SECTION C - C
TYPICAL AT POST NOS. 3 - 9**



**SECTION B - B
TYPICAL AT POST NO. 2***



**SECTION A - A
TYPICAL AT POST NO. 1***



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

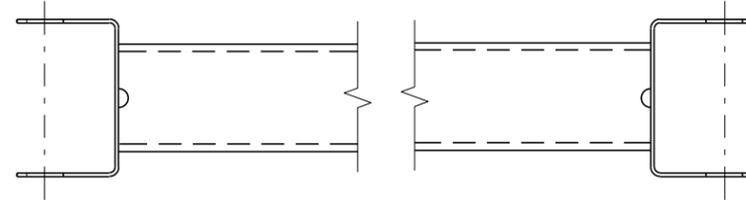
6

SDD 14B44 - 04a

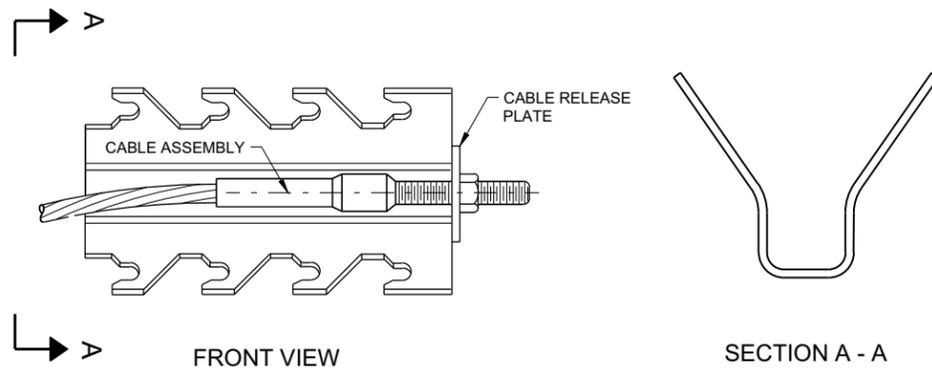
SDD 14B44 - 04a

BILL OF MATERIALS

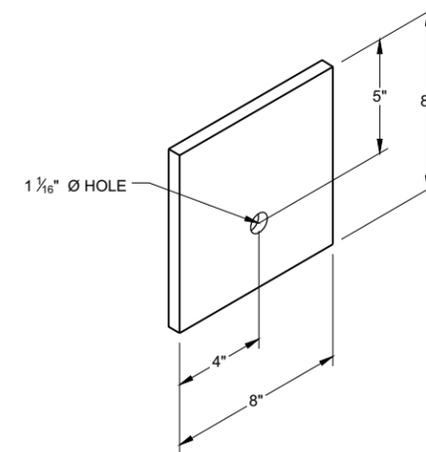
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



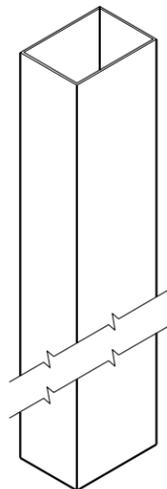
GENERIC GROUND STRUT ⑨ ⑤



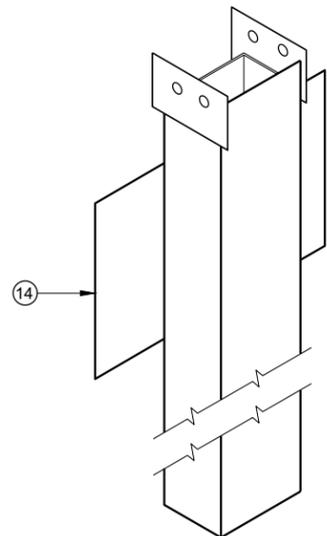
GENERIC ANCHOR CABLE BOX ⑨ ⑤



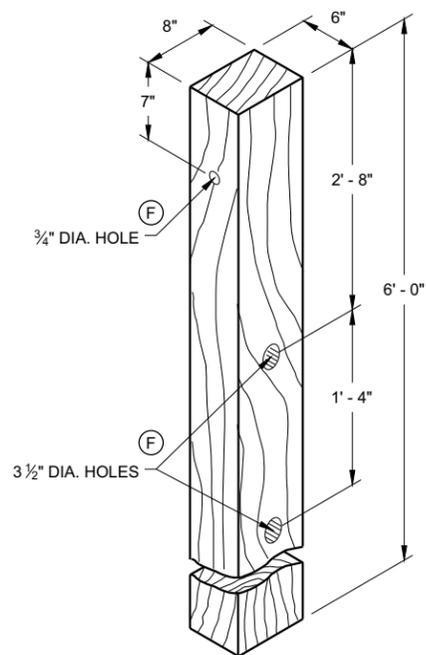
BEARING PLATE ⑥ ⑤



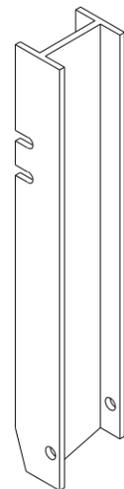
UPPER POST NO. 1 ⁽¹⁾ (E)



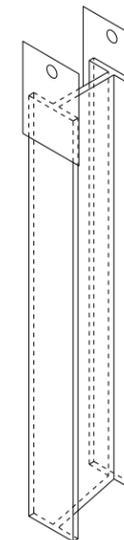
LOWER POST NO. 1 ⁽²⁾ (E)



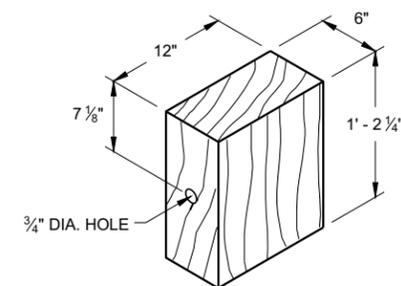
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



UPPER POST NO. 2 ⁽¹⁵⁾ (E)

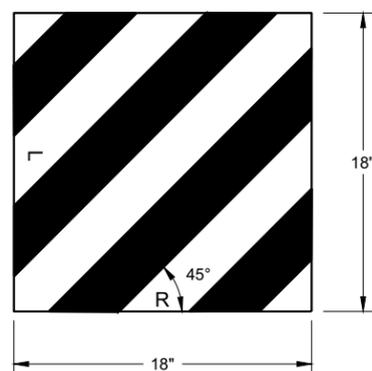


LOWER POST NO. 2 ⁽¹⁶⁾ (E)

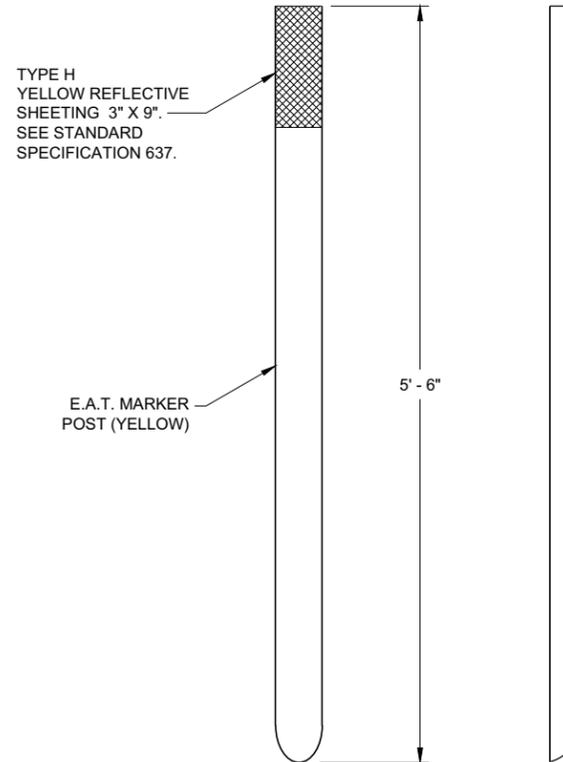


WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

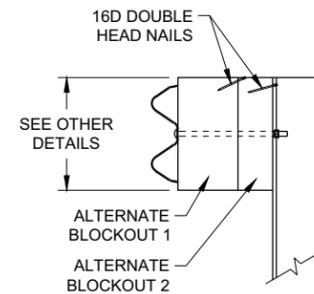
6



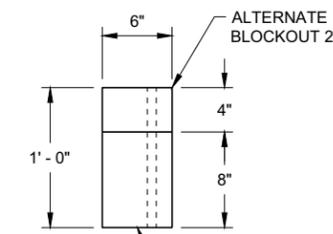
W5 - 59
REFLECTIVE SHEETING DETAIL ^(E)



FRONT VIEW SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

6

SDD 14B44 - 04c

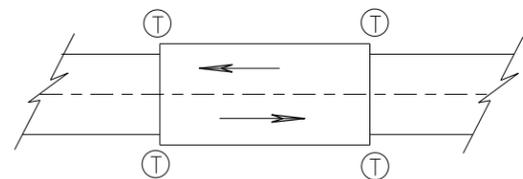
SDD 14B44 - 04c

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

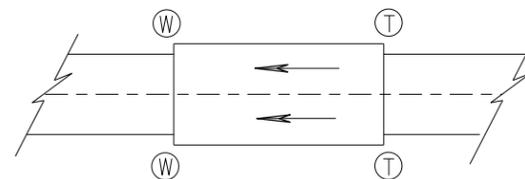
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

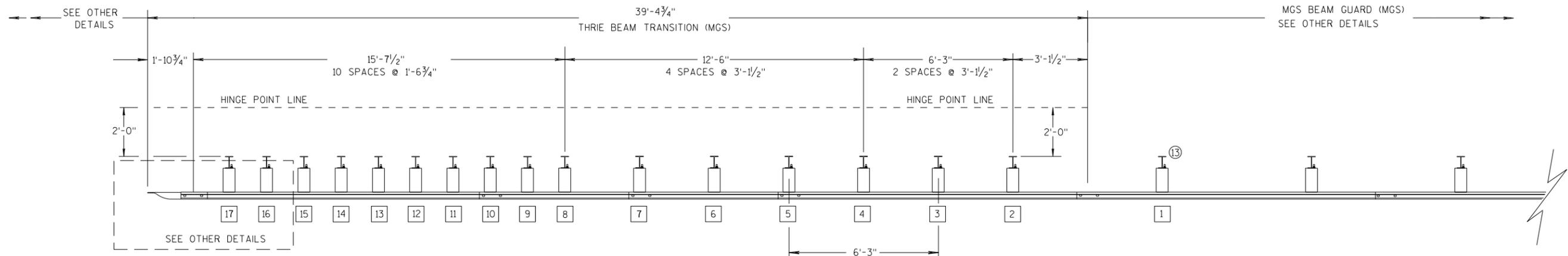
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

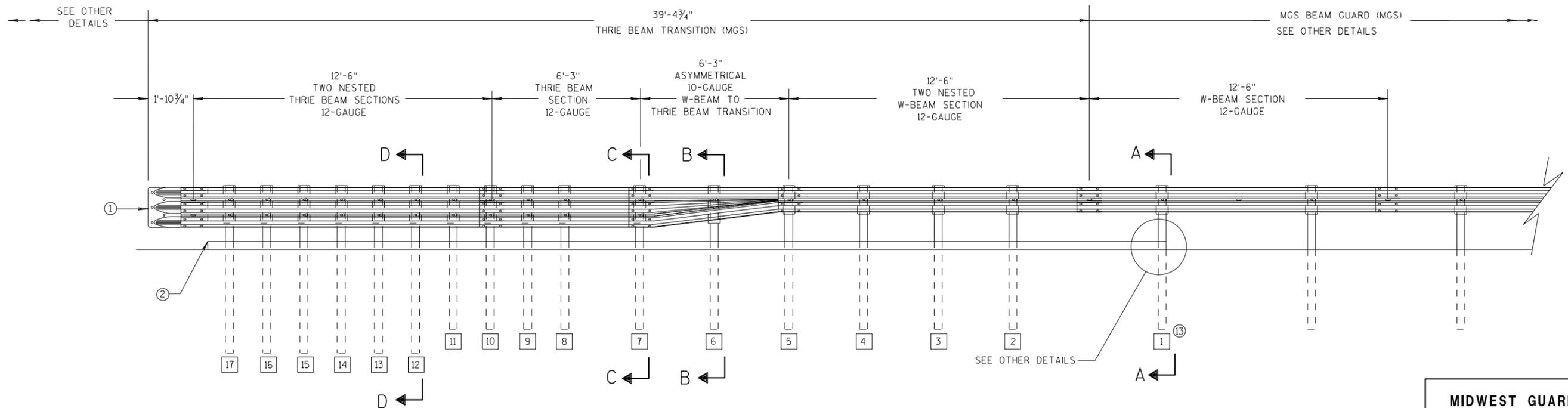
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

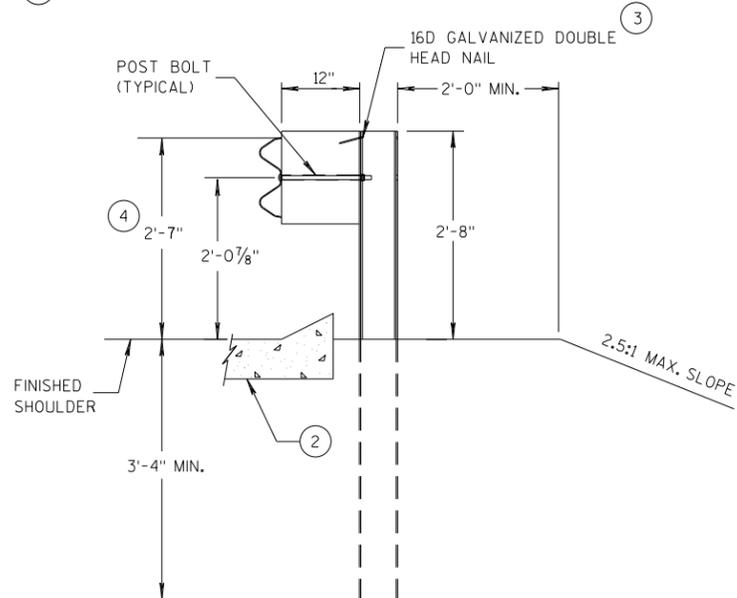
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

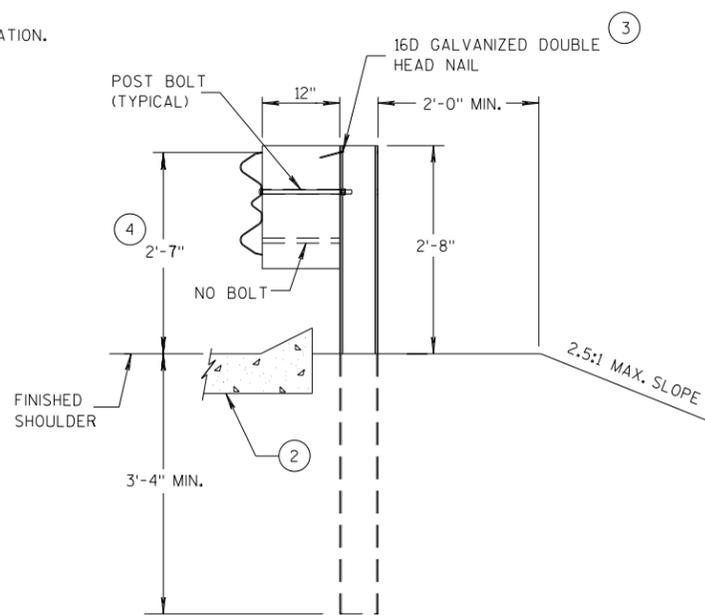
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

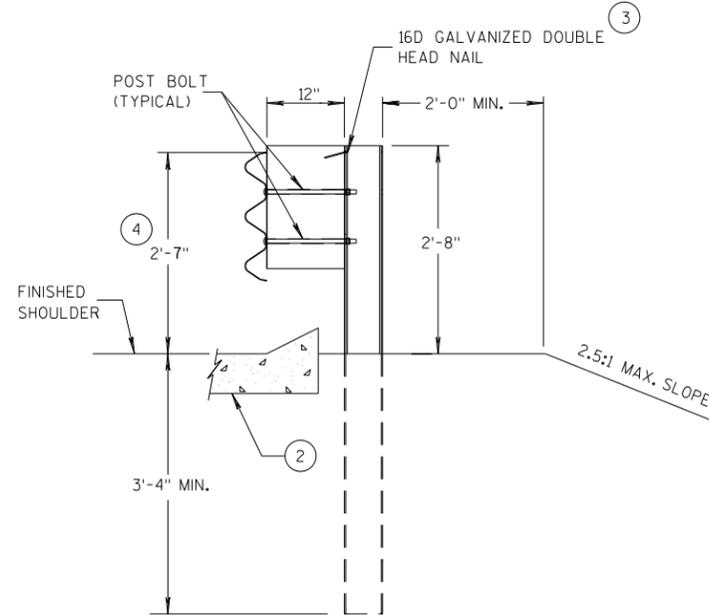
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



**SECTION A-A
POSTS 1-5**



**SECTION B-B
POST 6**



**SECTION C-C
POSTS 7-11**

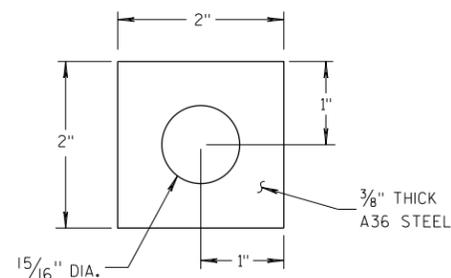
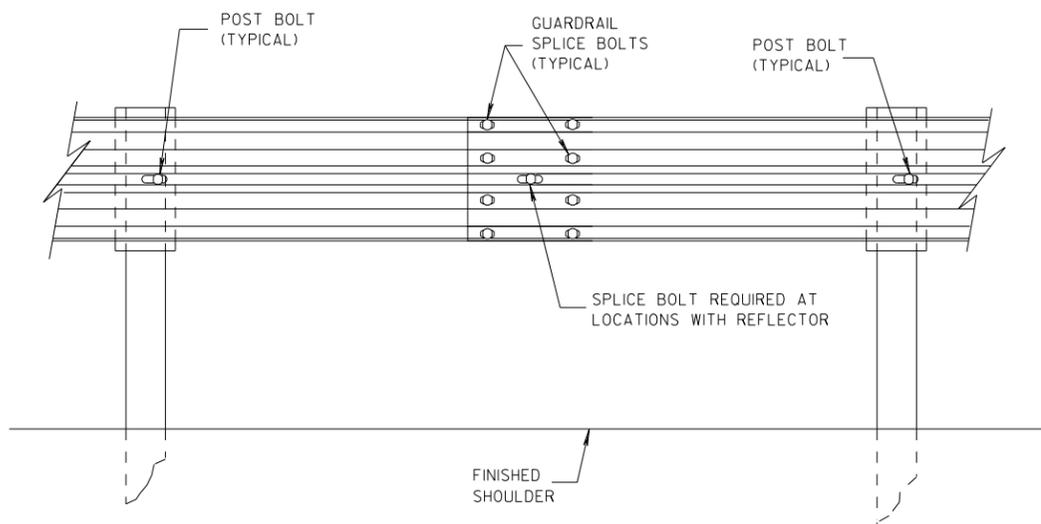
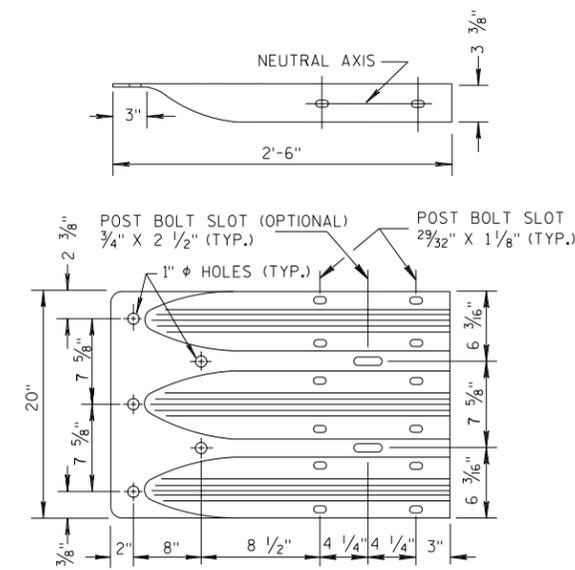


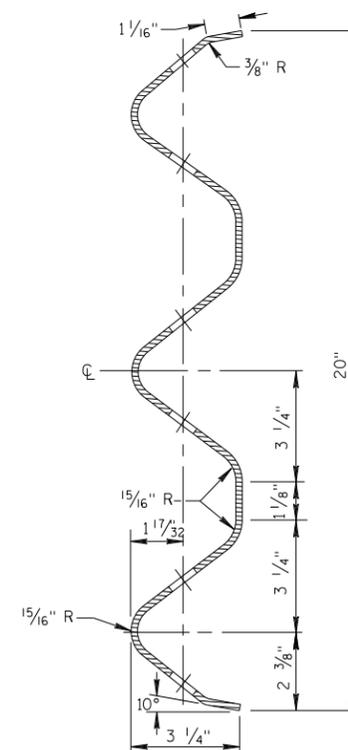
PLATE WASHER DETAIL



SPLICE DETAIL



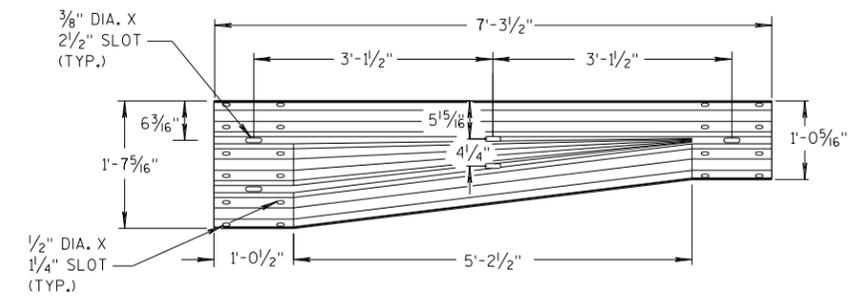
**THRIE BEAM
TERMINAL CONNECTOR**



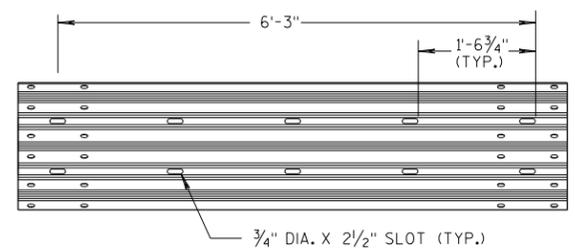
**SECTION THRU THRIE
BEAM RAIL ELEMENT**

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

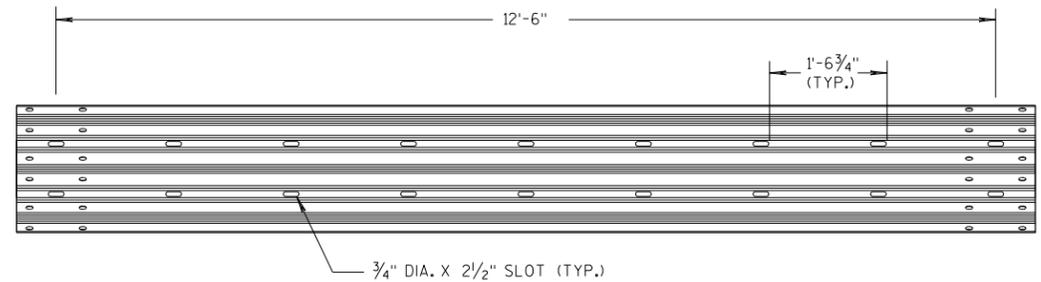
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



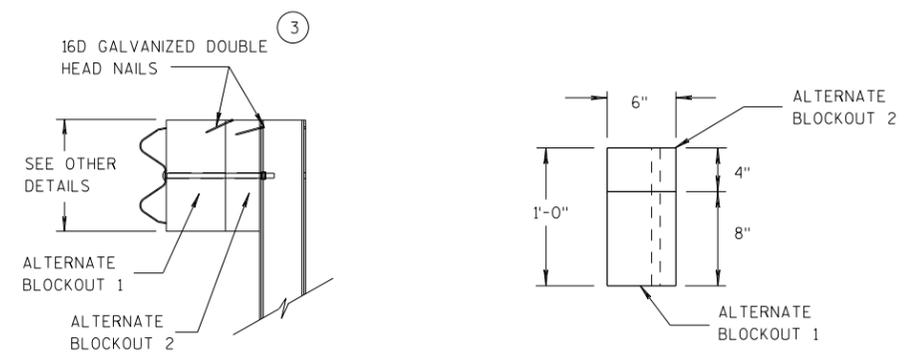
W-BEAM TO THRIE BEAM TRANSITION SECTION



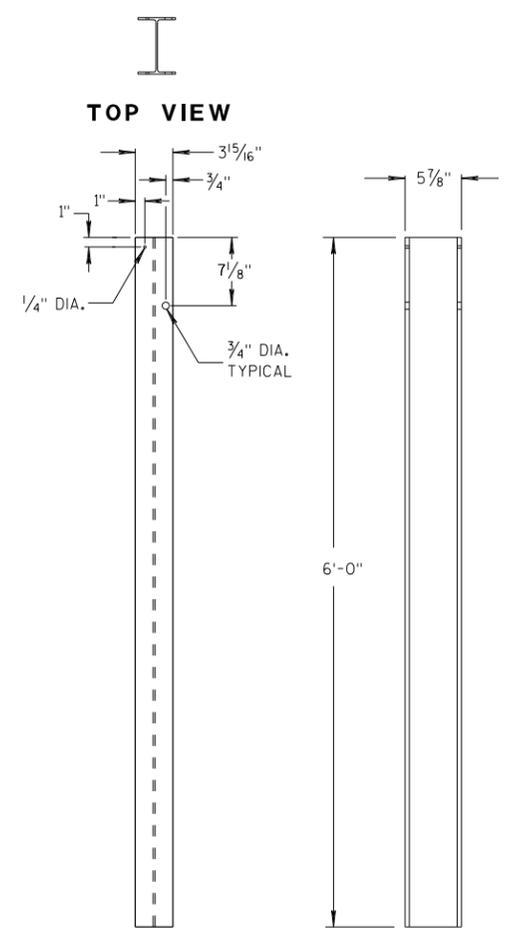
6'-3\"/>



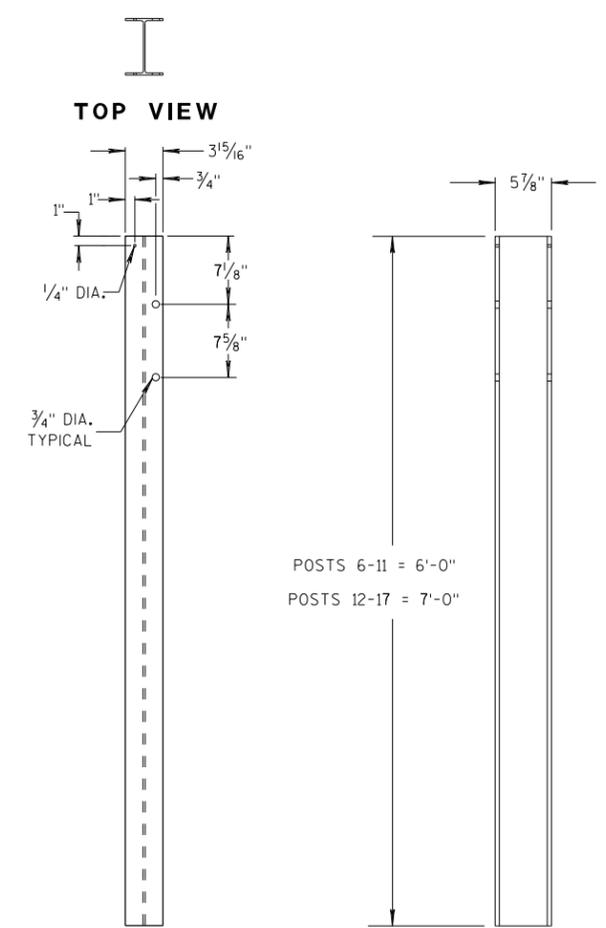
12'-6\"/>



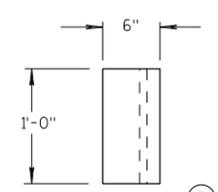
ALTERNATE WOOD BLOCKOUT DETAIL



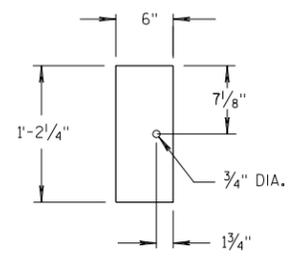
STEEL POSTS 1-5



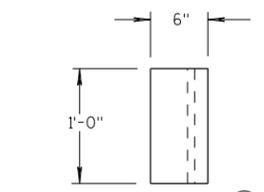
STEEL POSTS 6-17



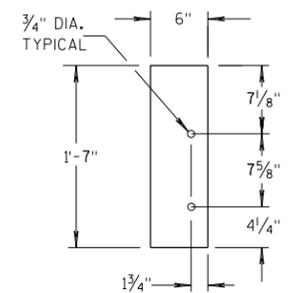
TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 1-5**



TOP VIEW



**FRONT VIEW
BLOCKOUT
POSTS 6-17**

GENERAL NOTES

- STEEL POSTS ARE W6X9 OR W6X8.5.
- BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.
- (3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- (5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.
- (13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

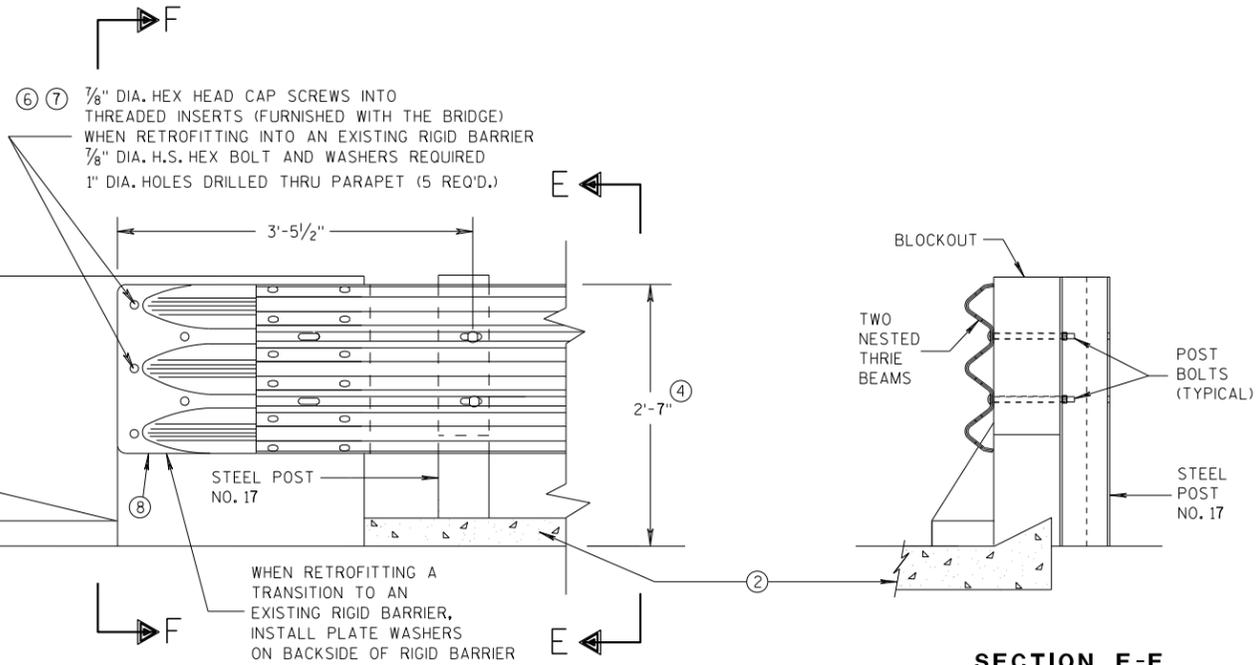
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

S.D.D. 14 B 45-5c

S.D.D. 14 B 45-5c



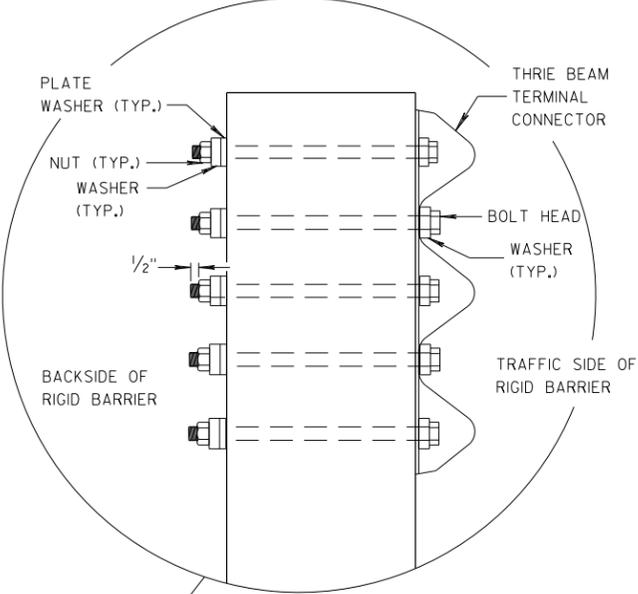
FRONT VIEW

SECTION E-E

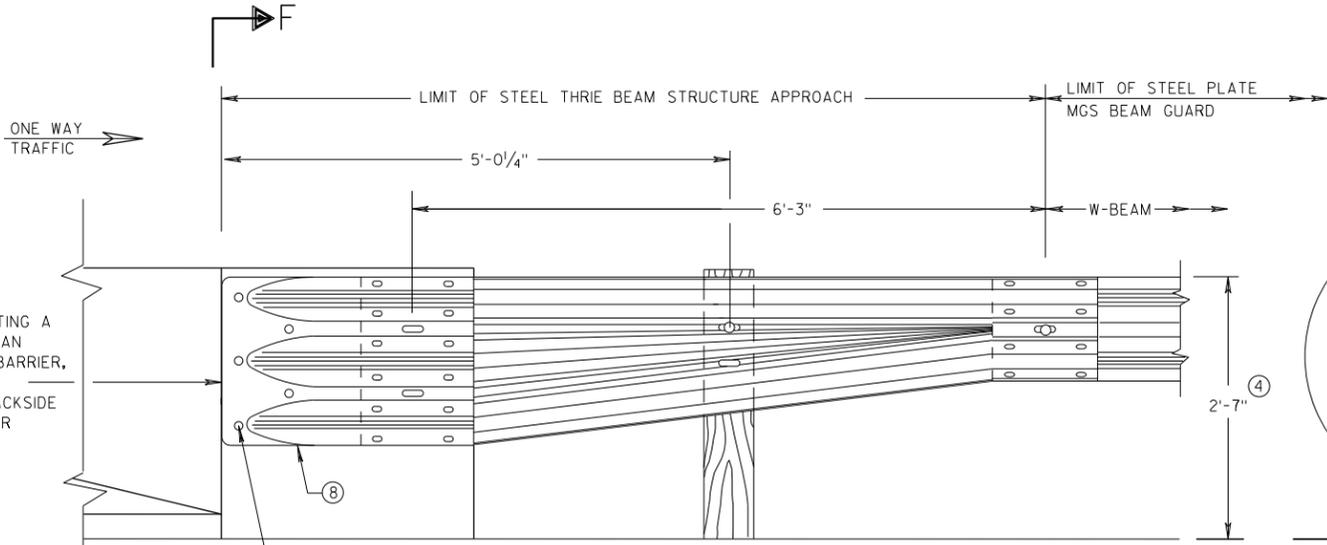
THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- (2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- (4) TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- (6) DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- (7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- (8) THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".

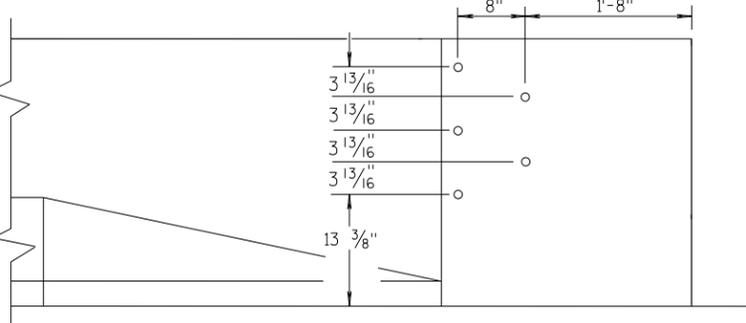


SECTION F-F



FRONT VIEW

**W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)**

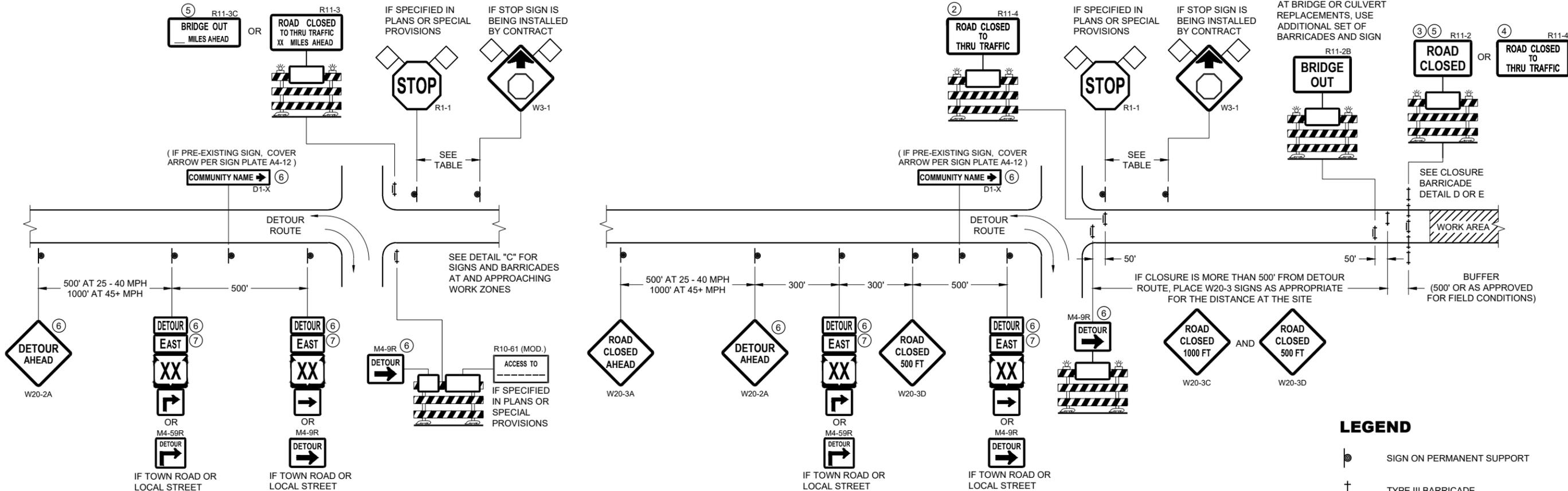


DRILL HOLE LOCATION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 07/2018 /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

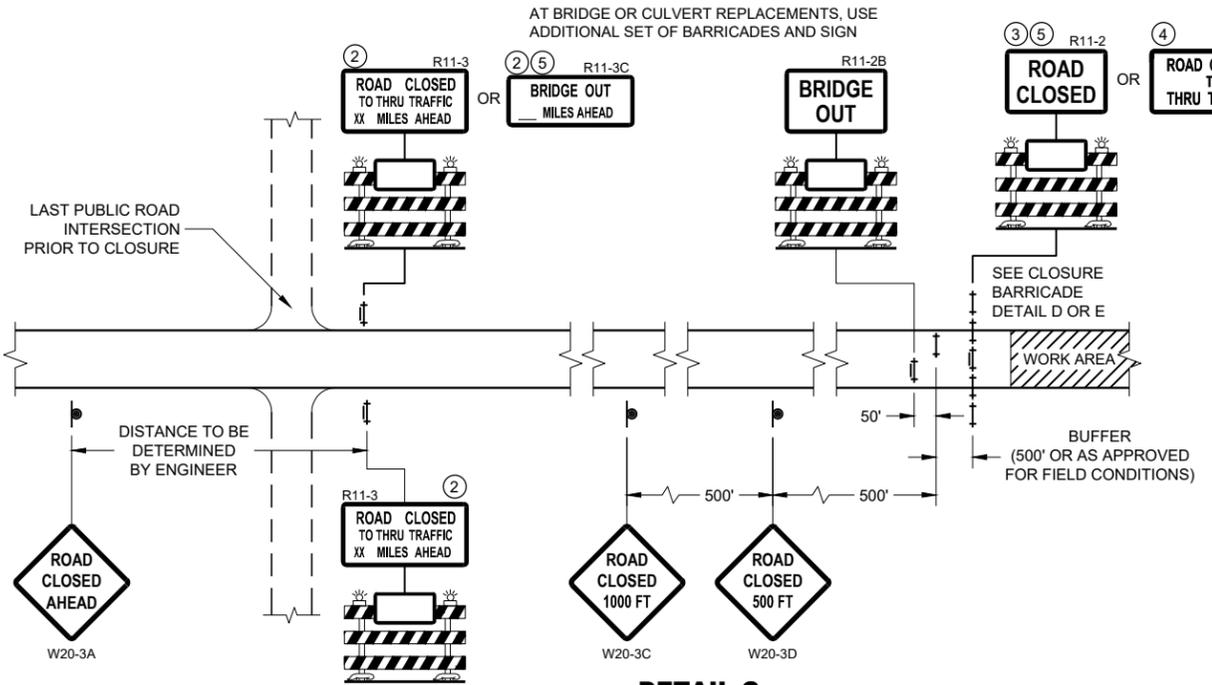
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- M4 - 8
- M3 - X
- OR OR M1 - 4 M1 - 6 M1 - 5A
- OR M05 - 1 M06 - 1



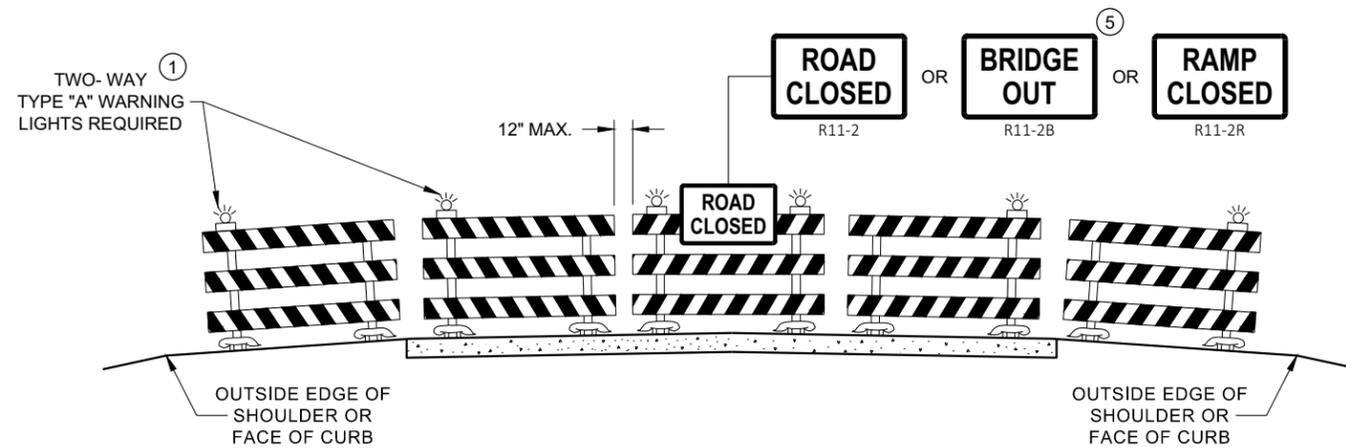
**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

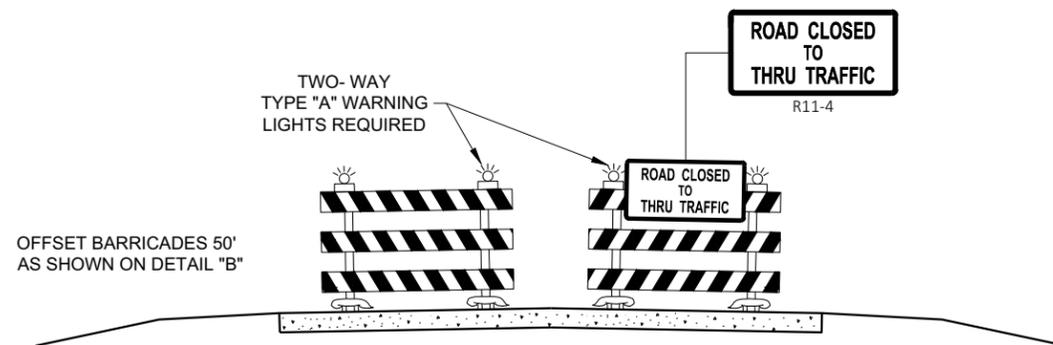
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

GENERAL NOTES

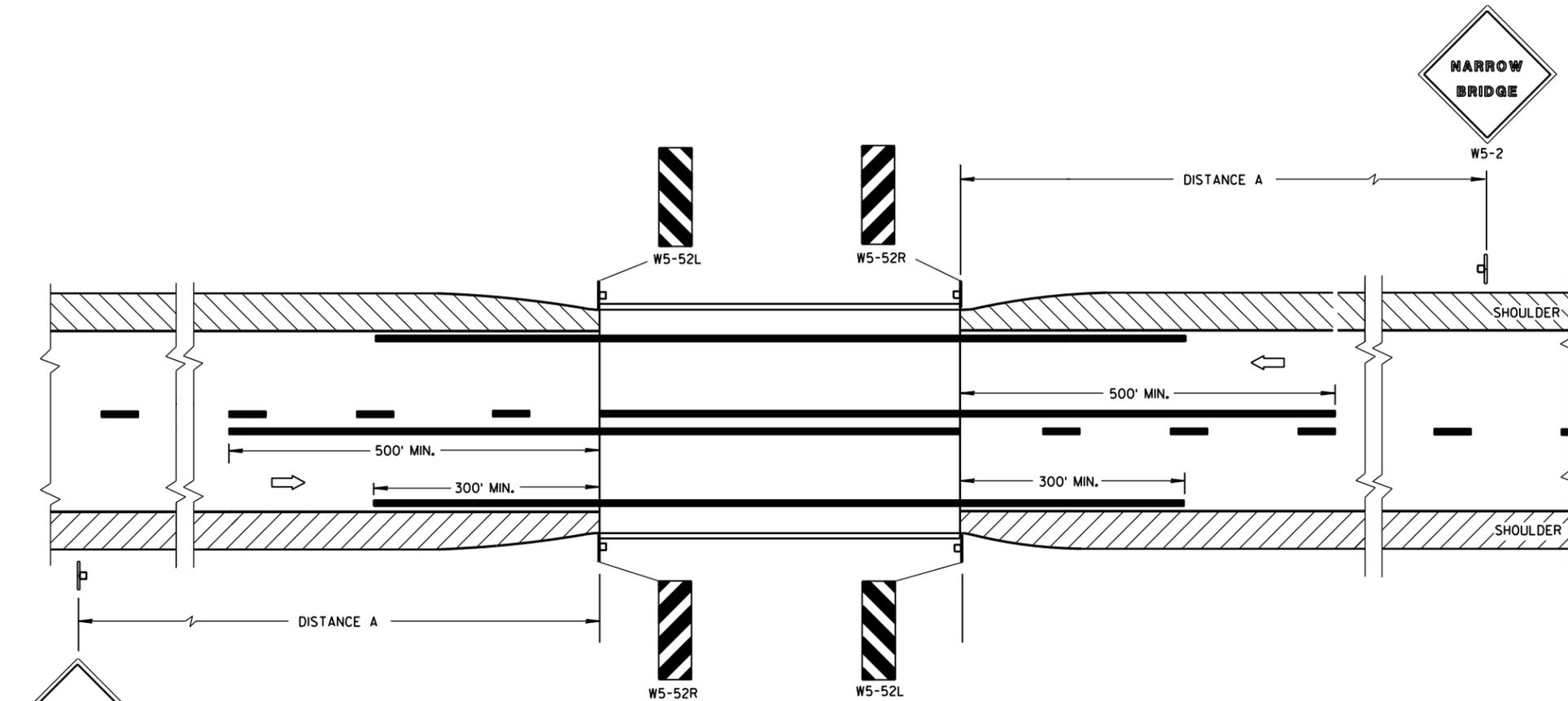
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

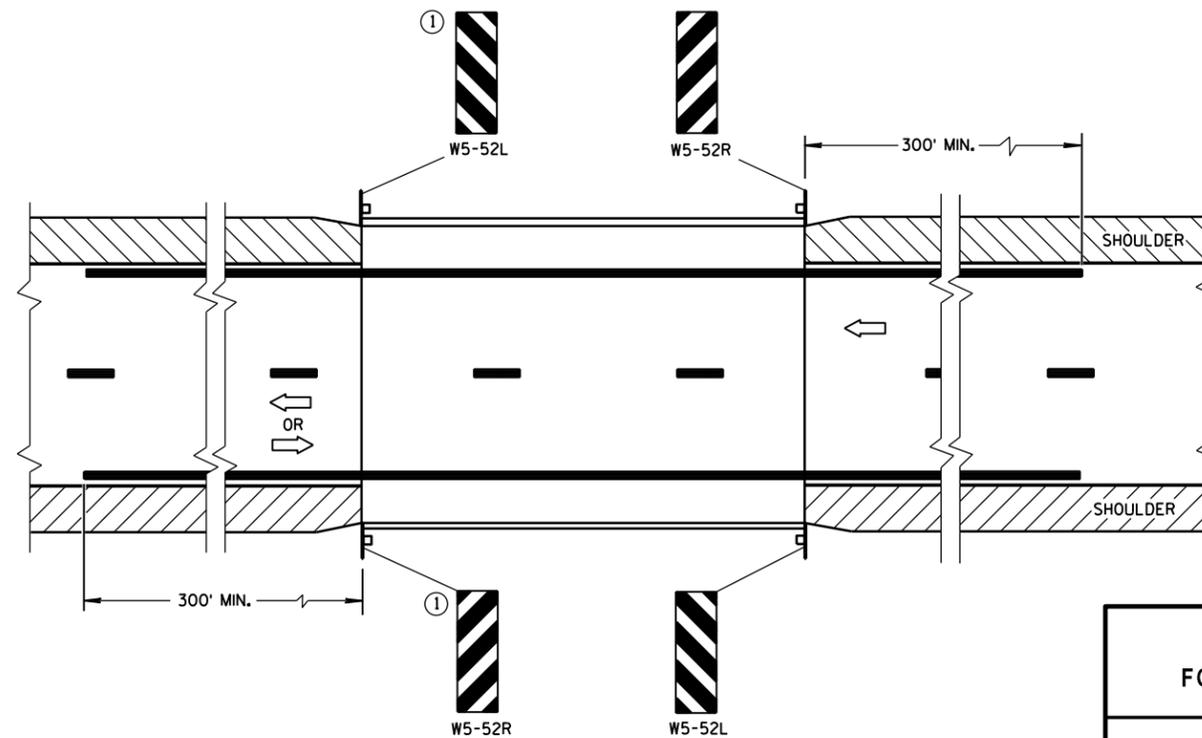
① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

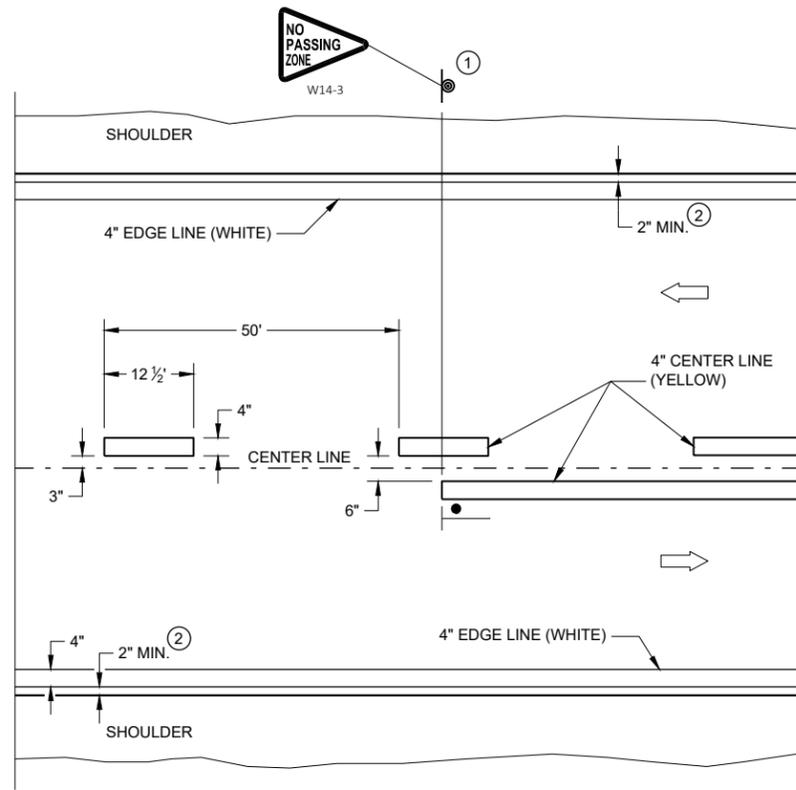
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

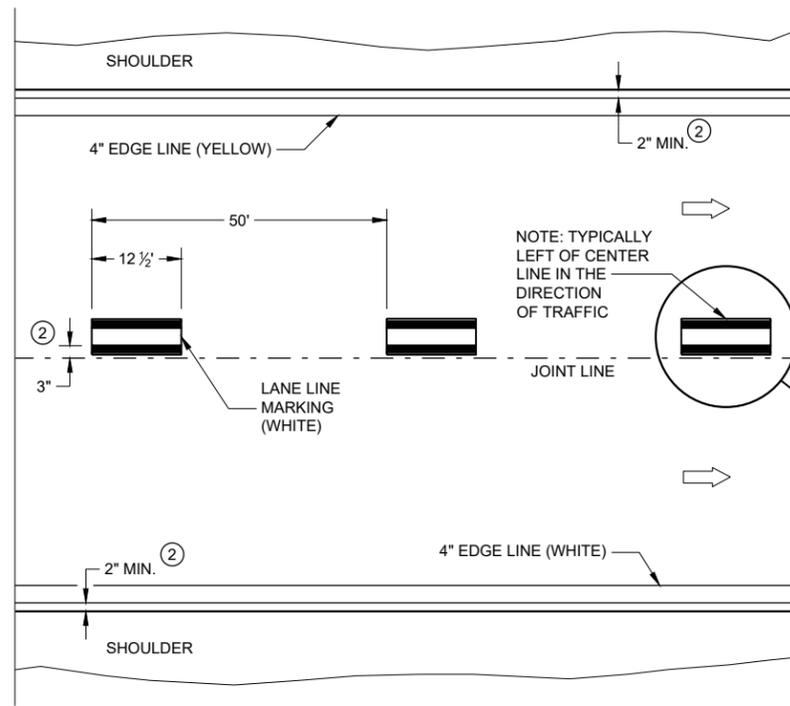
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

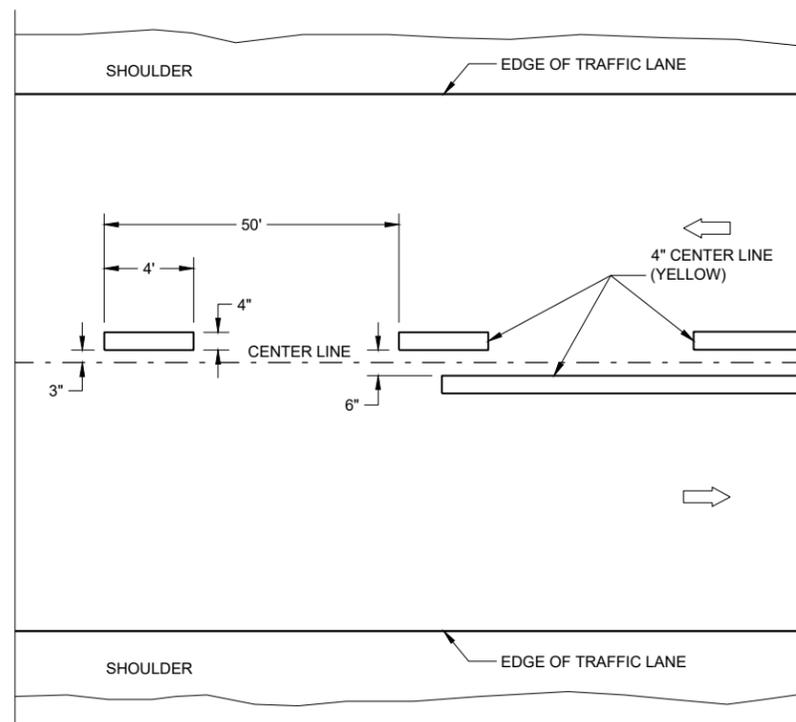


TWO WAY TRAFFIC

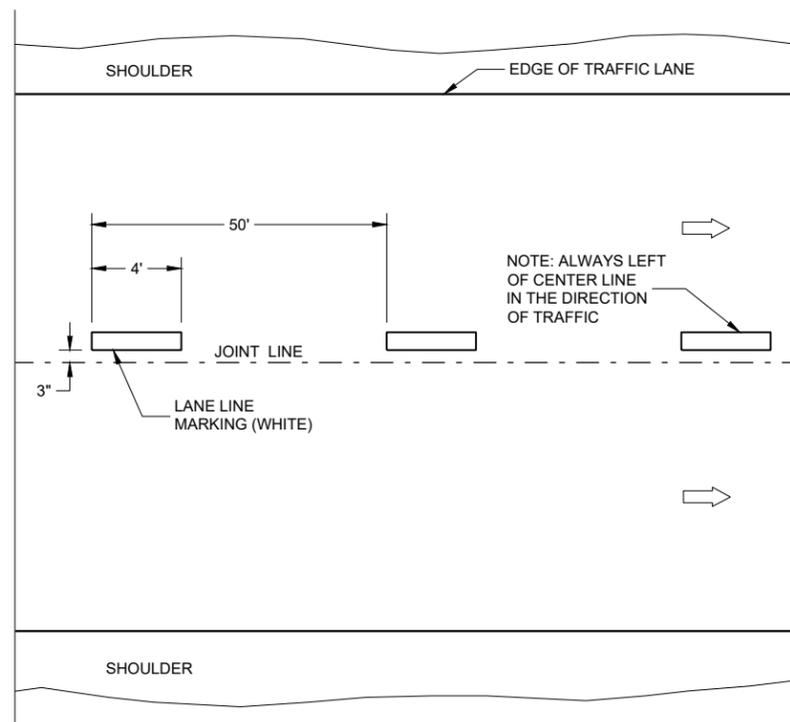


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

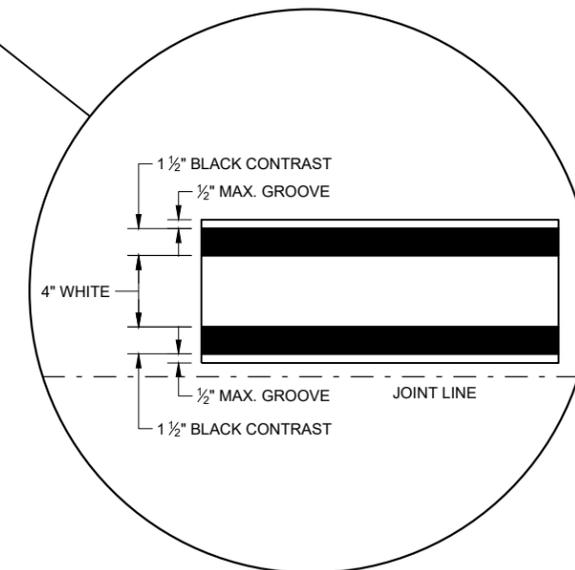
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

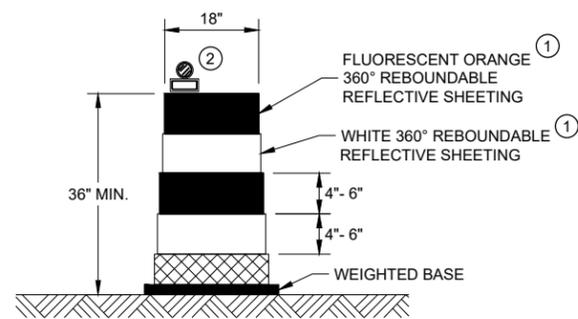
- "T" MARKING
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC



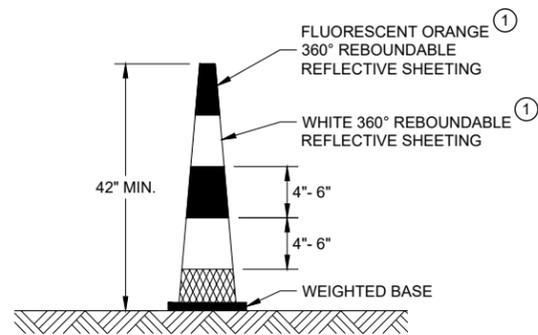
LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Matthew Rauch
DATE STATEWIDE SIGNING AND MARKING
ENGINEER



DRUM

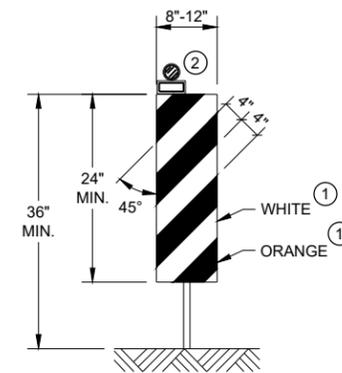


42" CONE

DO NOT USE IN TAPERS
1/2 SPACING OF DRUMS

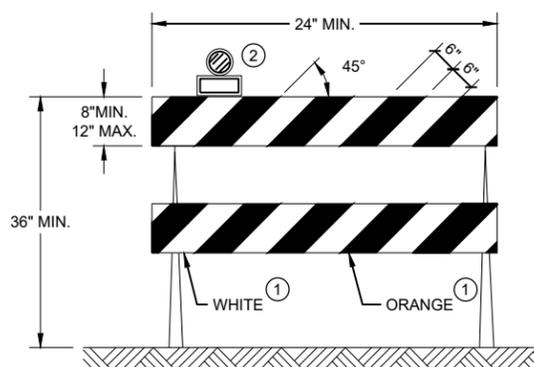
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



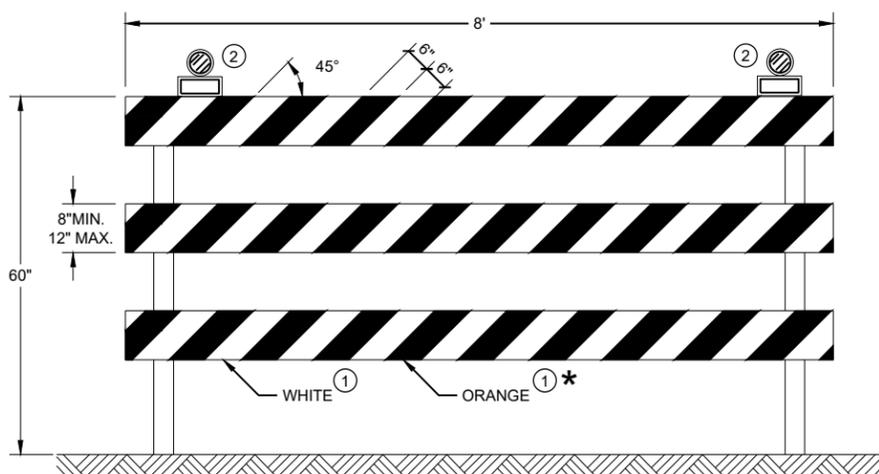
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

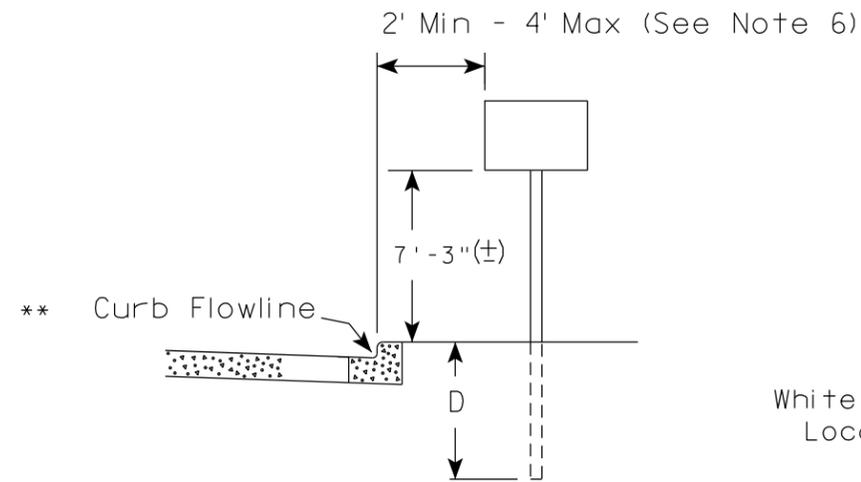
**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

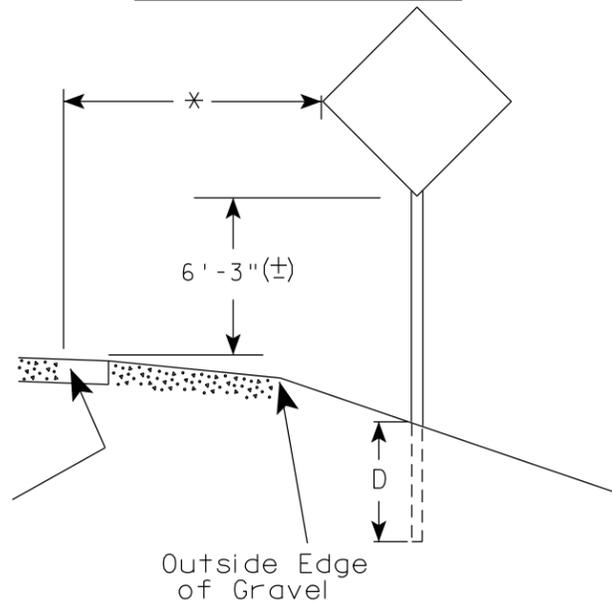
APPROVED
May 2021 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

URBAN AREA

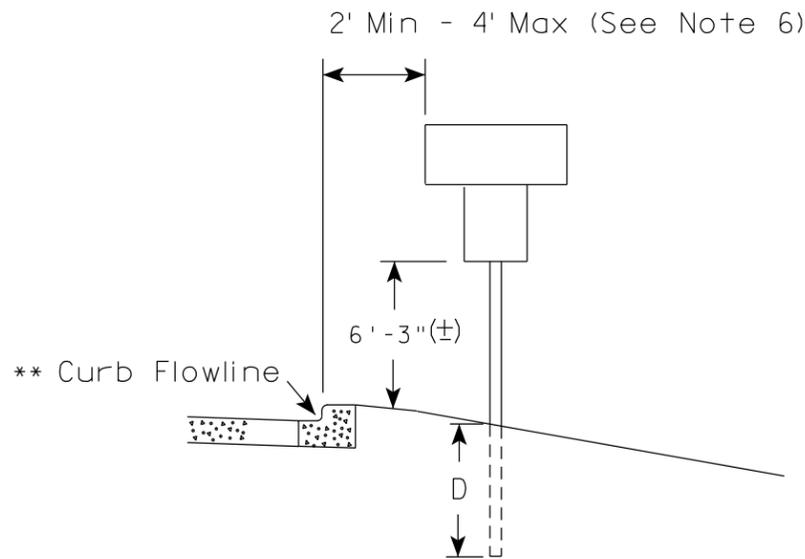
RURAL AREA (See Note 2)



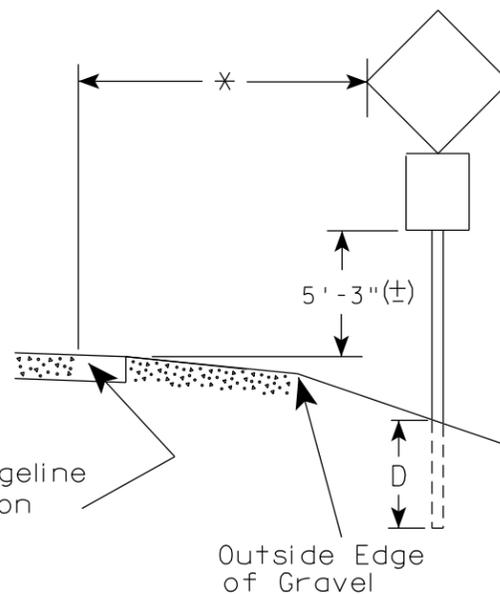
White Edgeline Location



Outside Edge of Gravel



White Edgeline Location



Outside Edge of Gravel

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

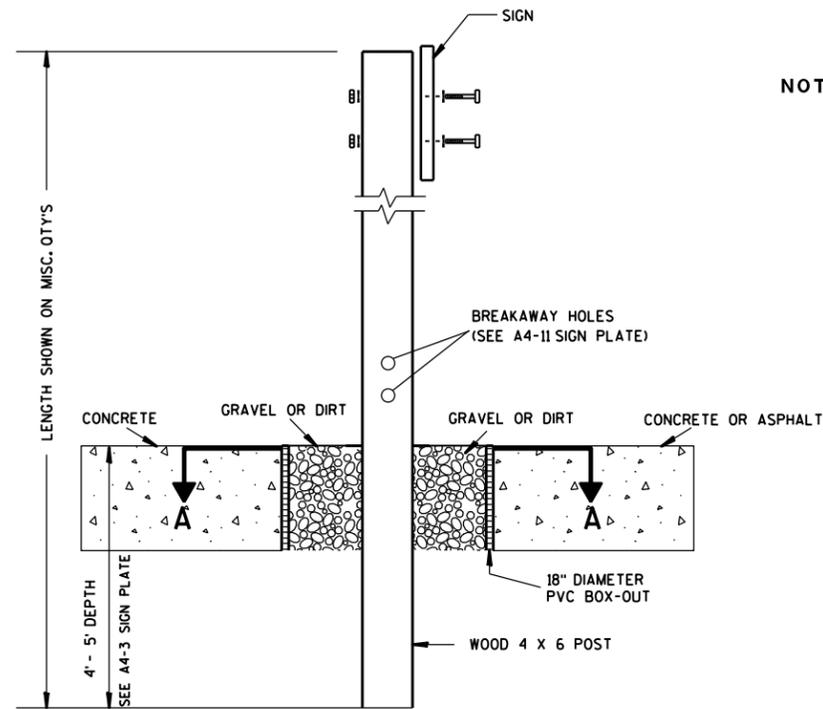
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

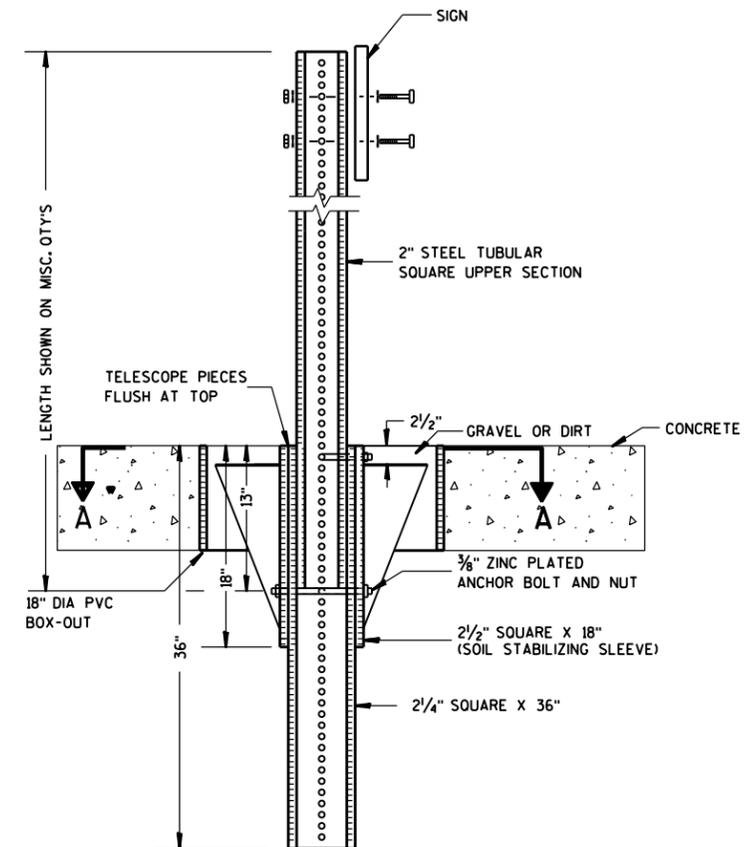
DATE 5/13/2020 PLATE NO. A4-3.22



ELEVATION VIEW

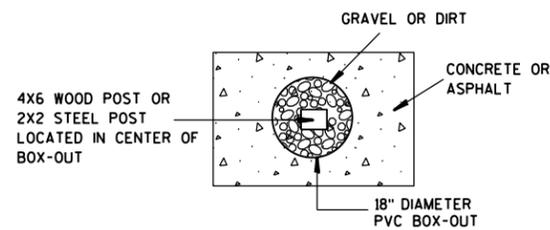
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ ASPHALT INSTALLATIONS

**SIGN POST
BOX-OUTS
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

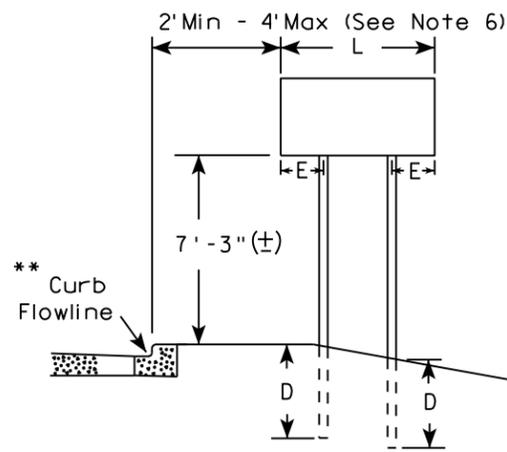
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

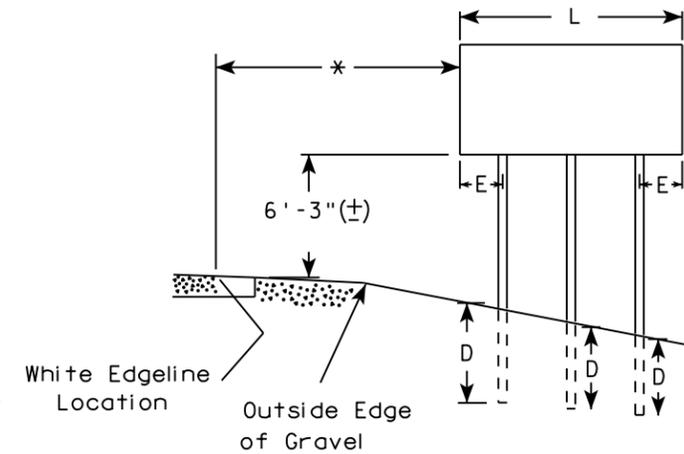
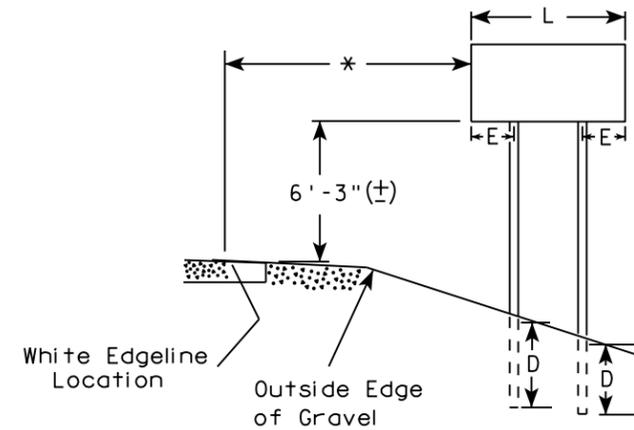
GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

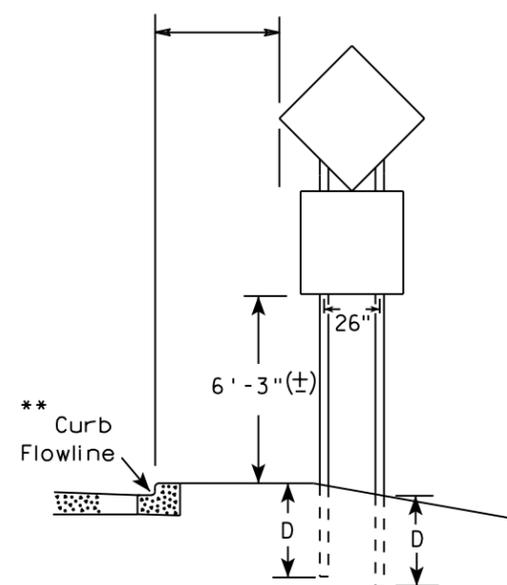
URBAN AREA



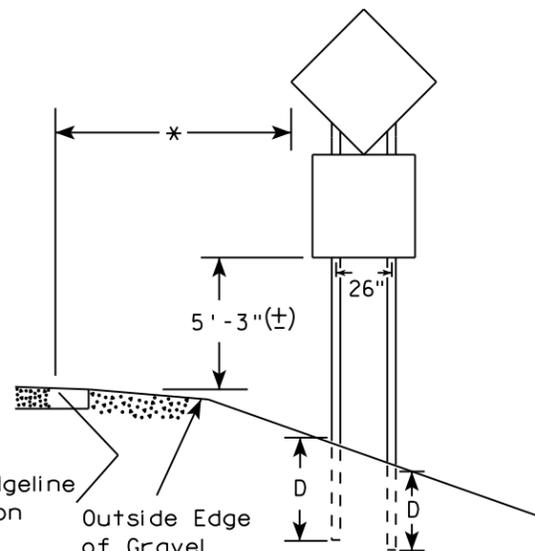
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

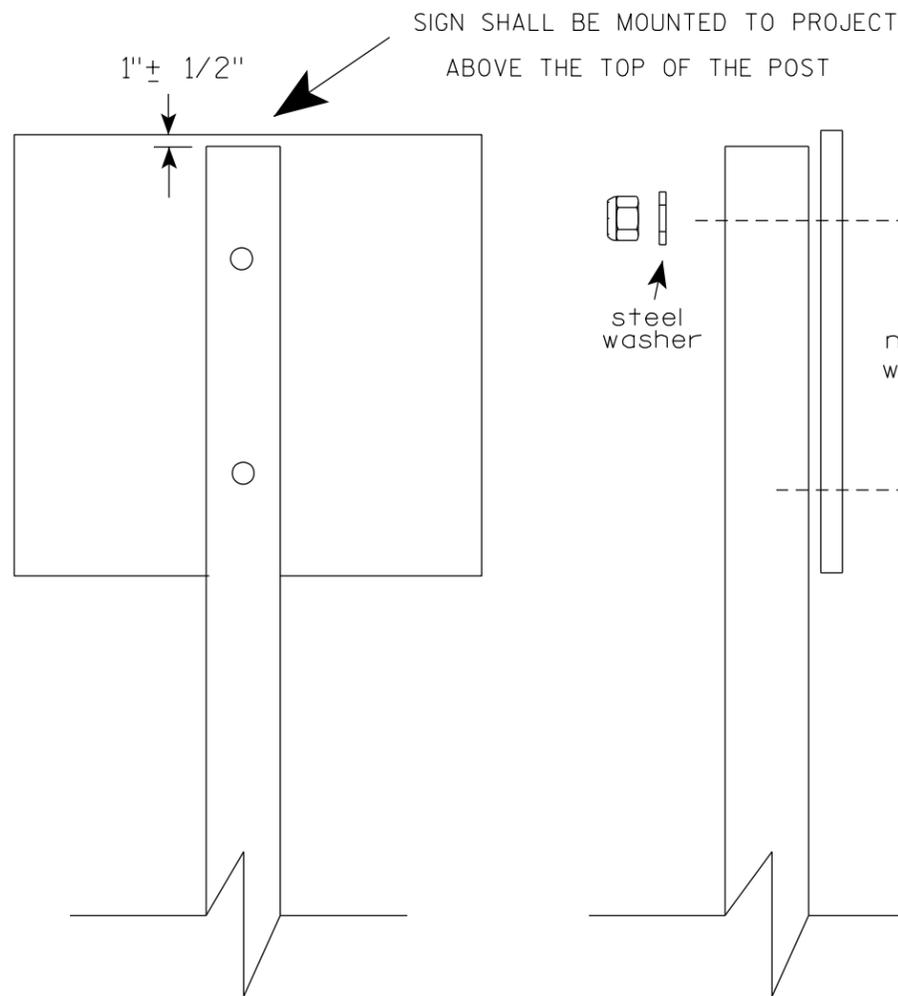
SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Matthew R. Rauch*
 For State Traffic Engineer
 DATE 8/21/17 PLATE NO. A4-4.15



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

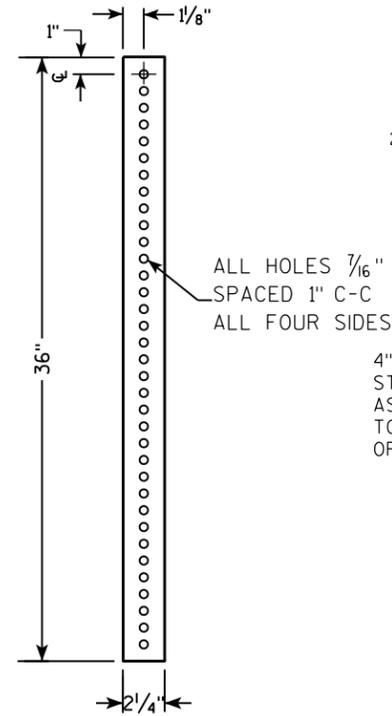
- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
 O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

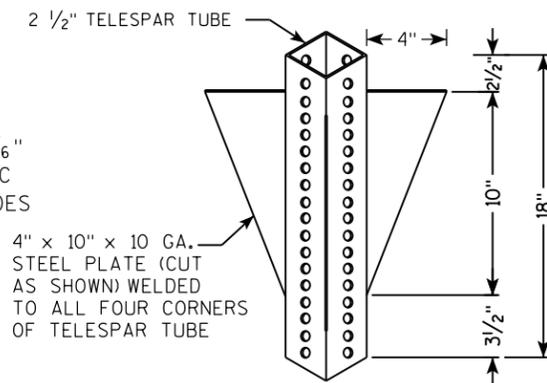
ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**

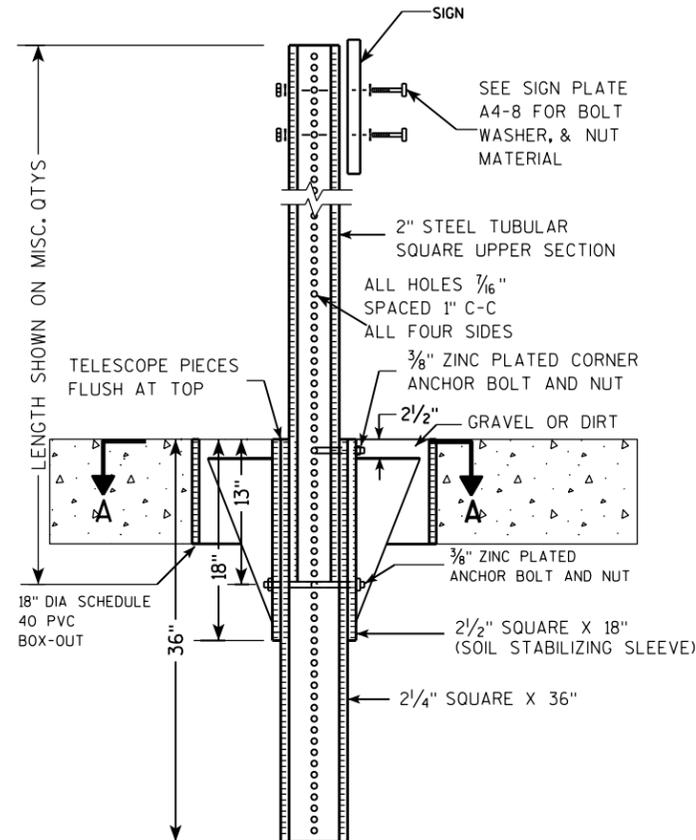
2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



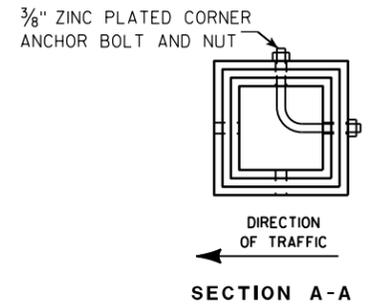
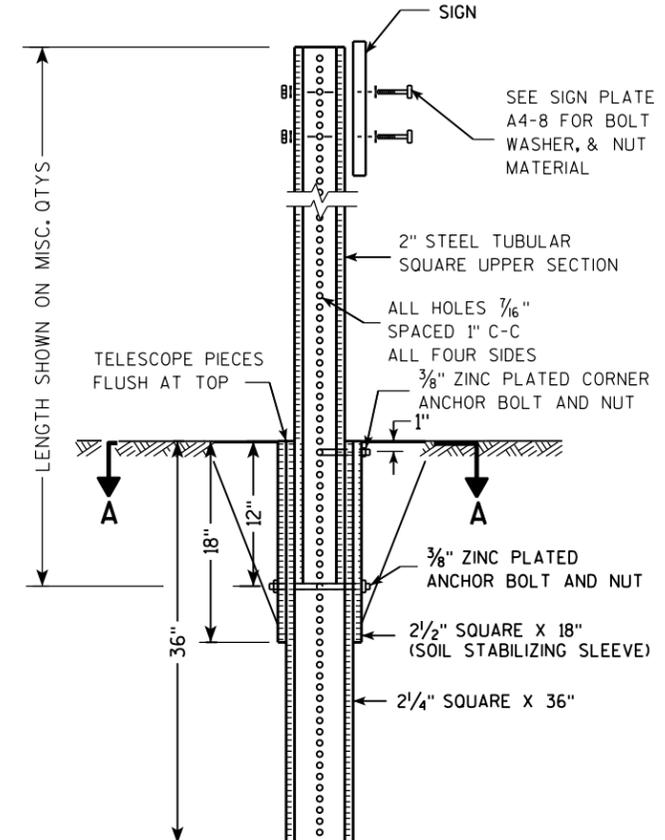
2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH



**DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

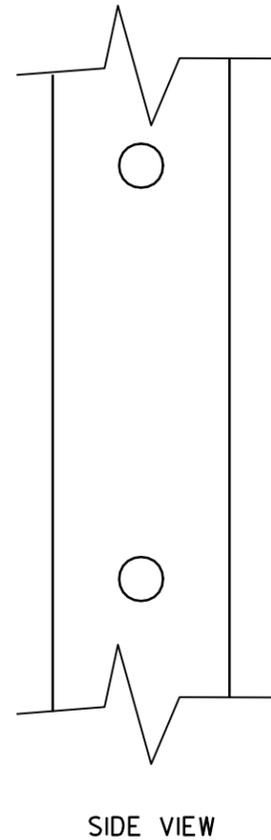
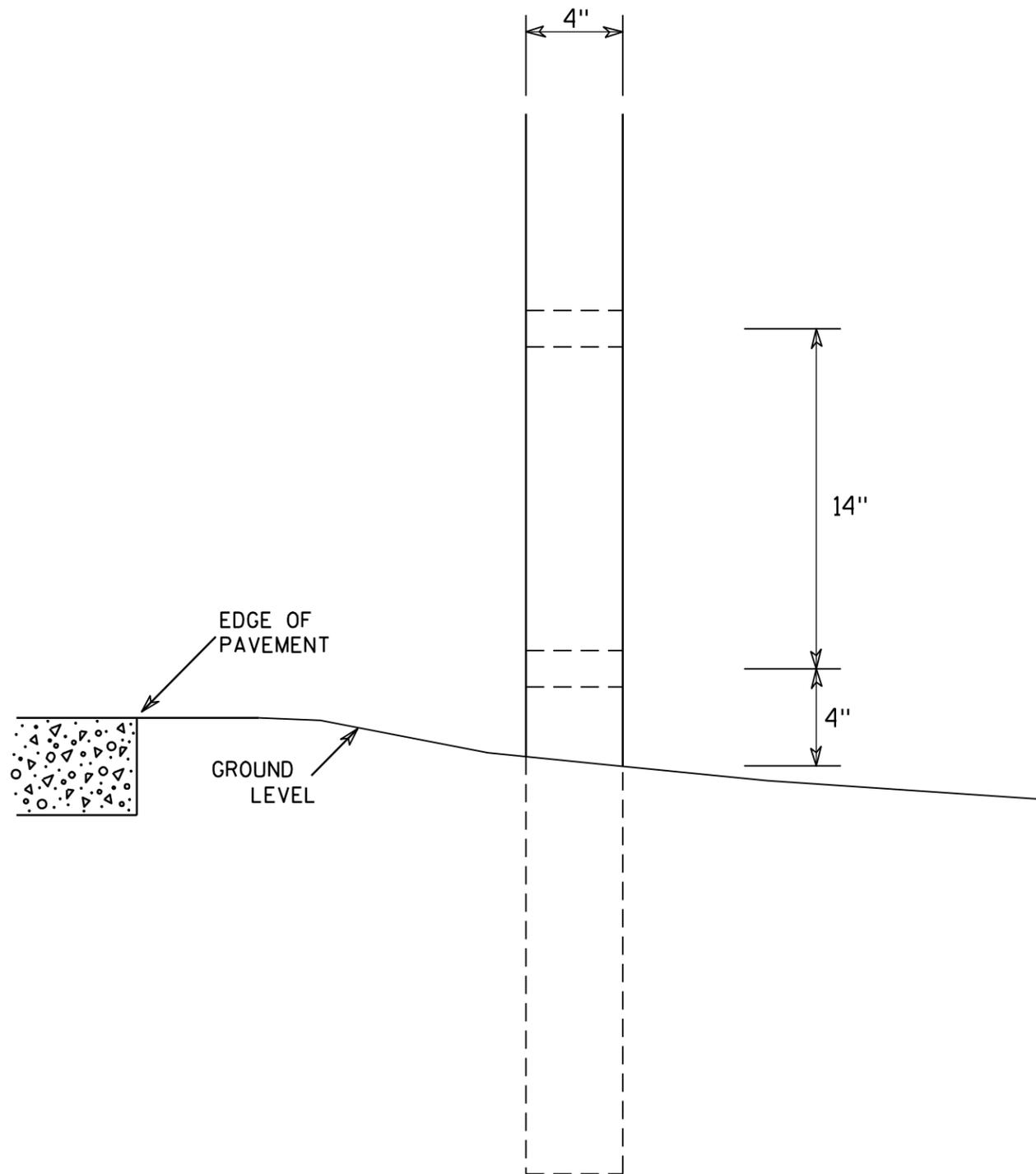
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



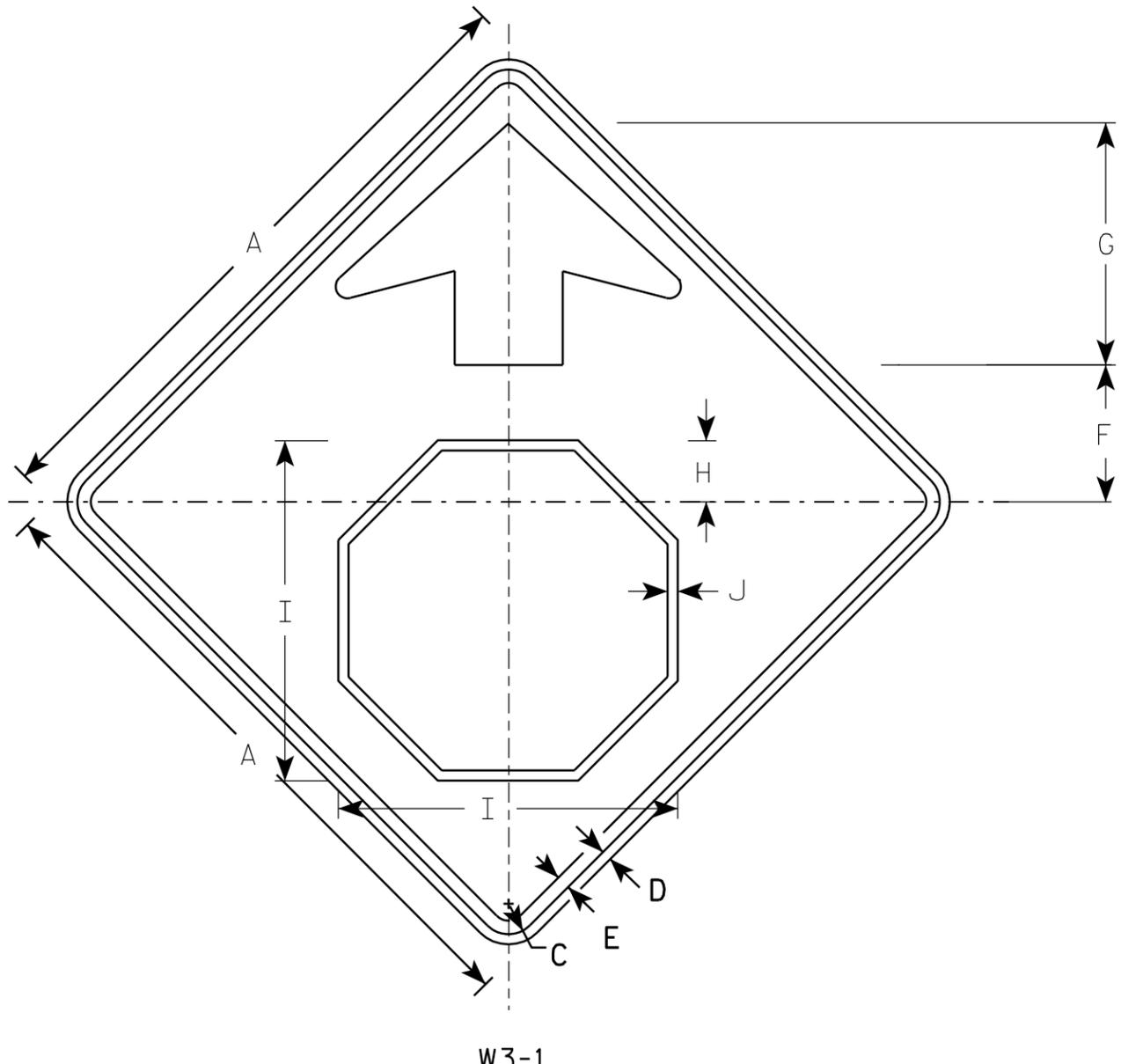
GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

7

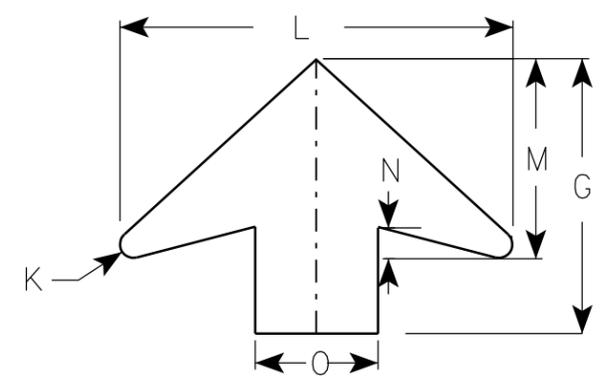
4 X 6 WOOD POST MODIFICATIONS	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J. Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>



W3-1

NOTES

1. All Signs Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 Background - YELLOW
 Arrow & Border - BLACK
 Stop Symbol - WHITE BORDER ON RED BACKGROUND



ARROW DETAIL

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8	6 1/4	11 1/4	2 7/8	15 3/4	1/2	1/2	16	8	1 1/4	5												6.25
2S	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 1/2	19	5/8	5/8	19 1/4	9 3/4	1 5/8	6												9.0
2M	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 1/2	19	5/8	5/8	19 1/4	9 3/4	1 5/8	6												9.0
3	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 1/2	19	5/8	5/8	19 1/4	9 3/4	1 5/8	6												9.0
4	48		2 1/4	3/4	1	10	17 7/8	4 1/2	25 1/8	3/4	7/8	25 5/8	13	2	8												16.0
5	48		2 1/4	3/4	1	10	17 7/8	4 1/2	25 1/8	3/4	7/8	25 5/8	13	2	8												16.0

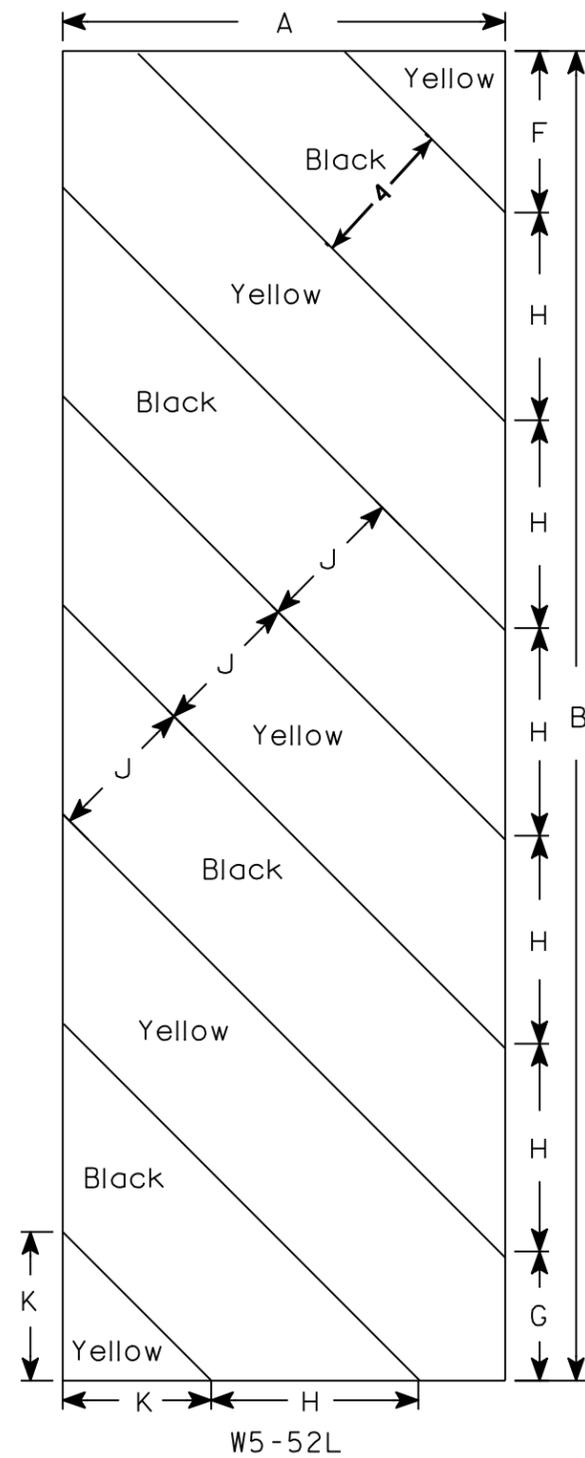
STANDARD SIGN
W3-1

WISCONSIN DEPT OF TRANSPORTATION

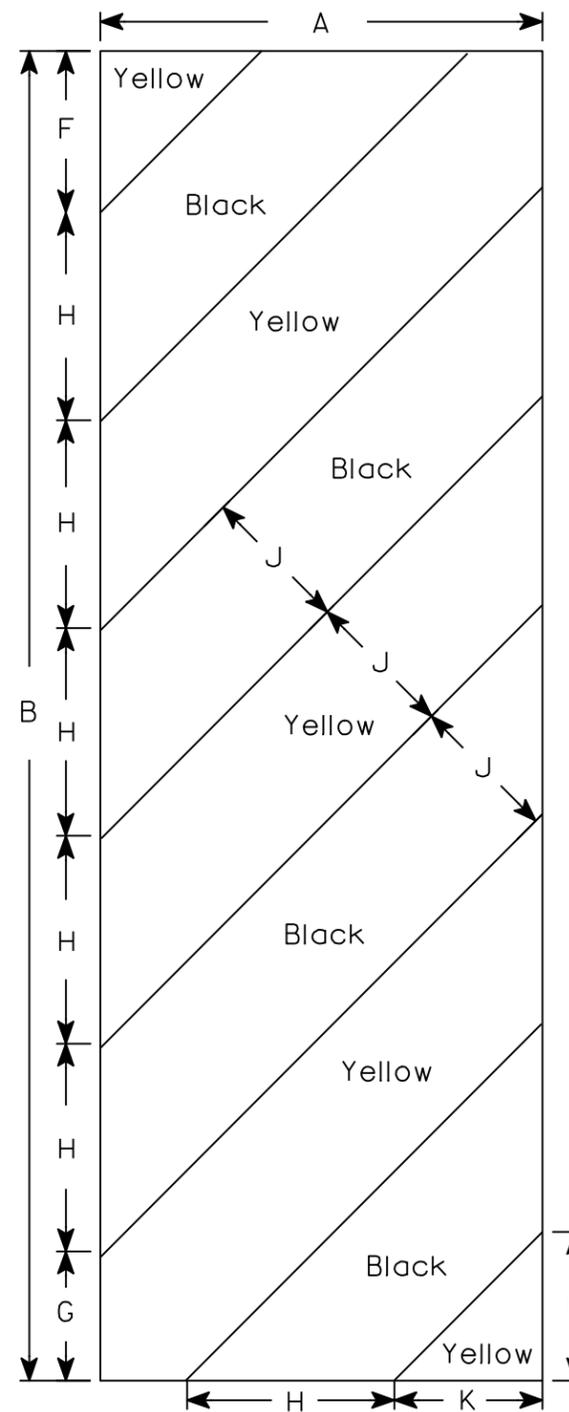
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/7/10 PLATE NO. W3-1.12

PROJECT NO: _____ SHEET NO: _____ E



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ E

DESIGN DATA

STRUCTURE IS DESIGNED FOR FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

LIVE LOAD:

DESIGN LOADING _____ HL - 93
 INVENTORY RATING FACTOR _____ RF = 1.20
 OPERATING RATING FACTOR _____ RF = 2.18
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) _____ 250 KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY
 SLAB _____ $f'_c = 4,000$ PSI
 ALL OTHER _____ $f'_c = 3,500$ PSI
 BAR STEEL REINFORCEMENT, GRADE 60 (INCLUDES STAINLESS STEEL REINFORCEMENT) _____ $f_y = 60,000$ PSI
 PRESTRESSED GIRDER
 CONCRETE MASONRY _____ $f'_c = 8,000$ PSI
 STRANDS - 0.6" DIA WITH ULTIMATE TENSILE STRENGTH OF _____ $f'_s = 270,000$ PSI

HYDRAULIC DATA

100 YEAR FREQUENCY

Q_{100} _____ 1570 C.F.S.
 Q_{BRIDGE} _____ 1570 C.F.S.
 Q_{RDWY} _____ N/A C.F.S.
 VEL. _____ 7.6 F.P.S.
 HW_{100} _____ EL. 1534.56
 WATERWAY AREA _____ 207 SQ. FT.
 DRAINAGE AREA _____ 22.6 SQ. MI.
 SCOUR CRITICAL CODE _____ 5

2 YEAR FREQUENCY

Q_2 TOTAL _____ 480 C.F.S.
 VEL. _____ 5.3 F.P.S.
 HW_2 _____ EL. 1531.67

TRAFFIC DATA

AADT (2022) _____ 366
 AADT (2042) _____ 404
 DESIGN SPEED _____ 55 MPH

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON PILING CIP CONCRETE 10 3/4 x 0.50-INCH DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. PILE POINTS ARE REQUIRED.

ESTIMATED LENGTH 65'-0" NORTH ABUTMENT
 ESTIMATED LENGTH 35'-0" SOUTH ABUTMENT

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

BENCHMARKS			
NO.	STA.	DESCRIPTION	ELEV.
4	7+36±	R/R SPIKE IN BASE OF POWER POLE, 21' LT. OF C/L	1541.46
5	9+52±	USGS MARKER IN SE WINGWALL, 18' RT. OF C/L	1541.24



LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES, & NOTES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. 36W PRESTRESSED GIRDER DETAILS 1
9. 36W PRESTRESSED GIRDER DETAILS 2
10. STEEL DIAPHRAGM
11. SUPERSTRUCTURE
12. SUPERSTRUCTURE DETAILS
13. SINGLE SLOPED PARAPET 42SS

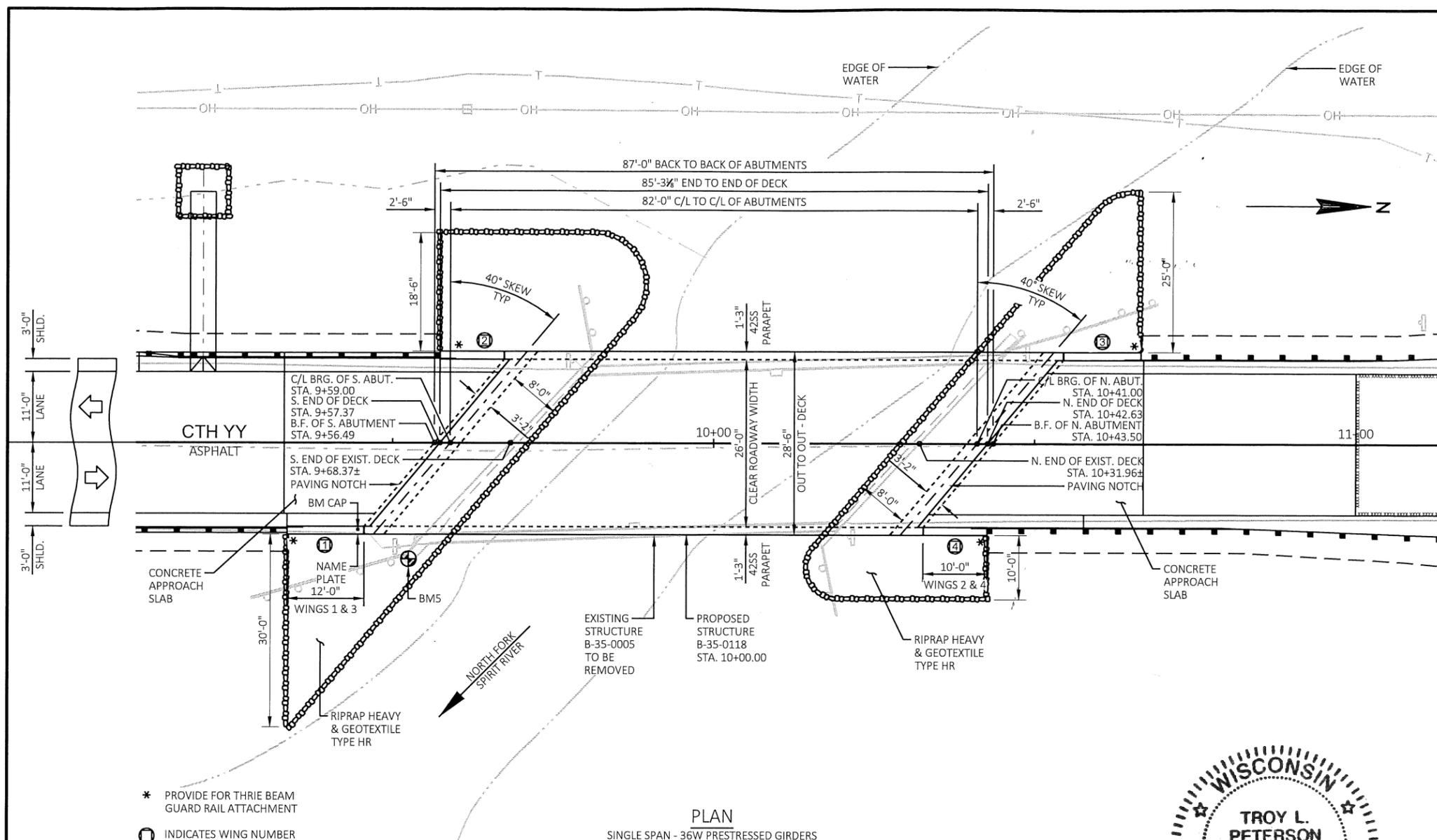
BRIDGE OFFICE CONTACT

AARON M. BONK
 (608) 261-0261

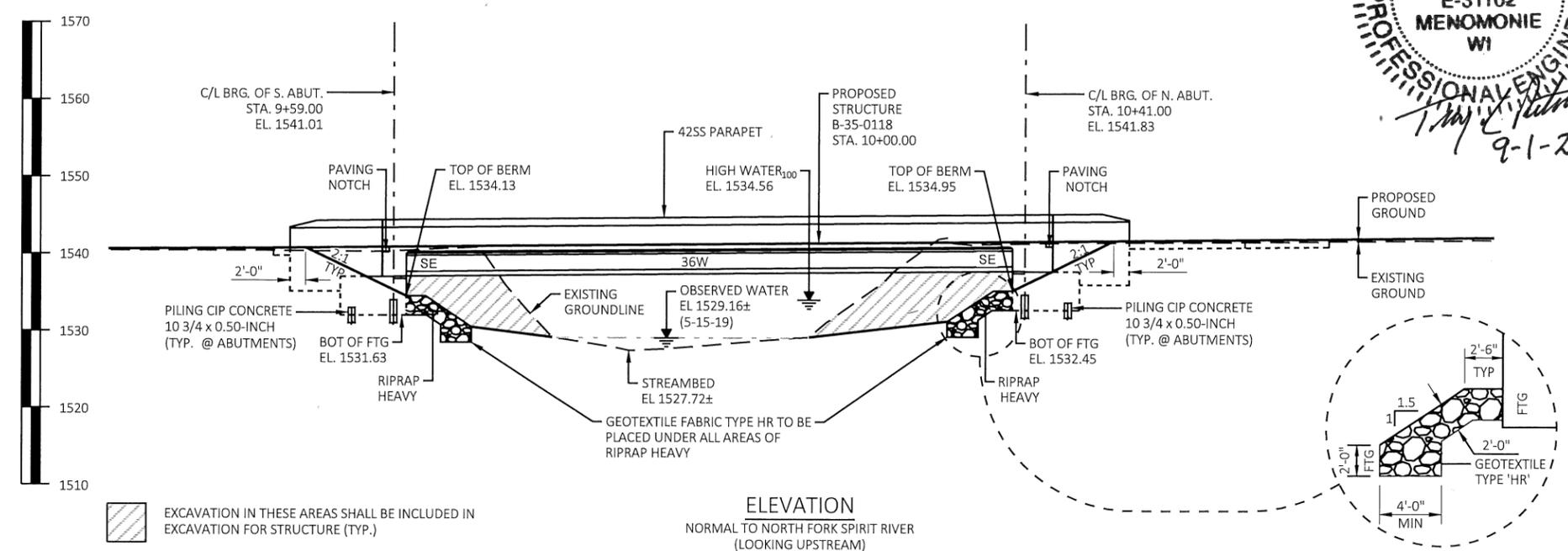
CONSULTANT CONTACT

TROY L. PETERSON
 (715) 235-9081

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
Cedar corporation www.cedarcorp.com 800-472-7377			
ACCEPTED		SDR	09/02/21
CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-35-0118			
CTH YY OVER NORTH FORK SPIRIT RIVER			
COUNTY	LINCOLN	TOWN/VILLAGE	TOMAHAWK
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS		
DESIGNED BY	TLP	DESIGN CK'D	DWM
DRAWN BY	NJT	PLANS CK'D	TLP
GENERAL PLAN			SHEET 1 OF 13



PLAN
 SINGLE SPAN - 36W PRESTRESSED GIRDERS



ELEVATION
 NORMAL TO NORTH FORK SPIRIT RIVER
 (LOOKING UPSTREAM)

EXCAVATION IN THESE AREAS SHALL BE INCLUDED IN EXCAVATION FOR STRUCTURE (TYP.)

- * PROVIDE FOR THRIE BEAM GUARD RAIL ATTACHMENT
- INDICATES WING NUMBER

8

8

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

ALL STATIONS AND ALL ELEVATIONS ARE IN FEET.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

ALL REINFORCING BARS ARE ENGLISH. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE 'HR' TO THE EXTENT SHOWN ON SHEETS 1 AND 2 AND IN THE ABUTMENT DETAILS.

THE EXISTING STRUCTURE (B-35-0005) IS A 65.7' LONG BY 24.0' CLEAR WIDTH SINGLE SPAN STEEL DECK GIRDER BRIDGE.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-35-0118" SHALL BE THE EXISTING GRADE LINE.

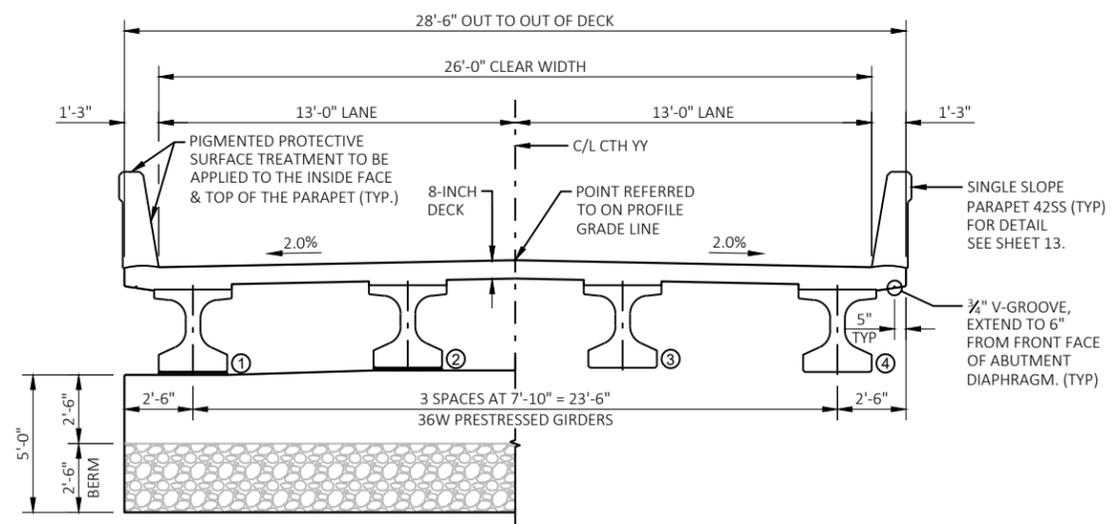
AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE IN PLACE BEFORE ABUTMENT CONSTRUCTION AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE.

AT ABUTMENTS, CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

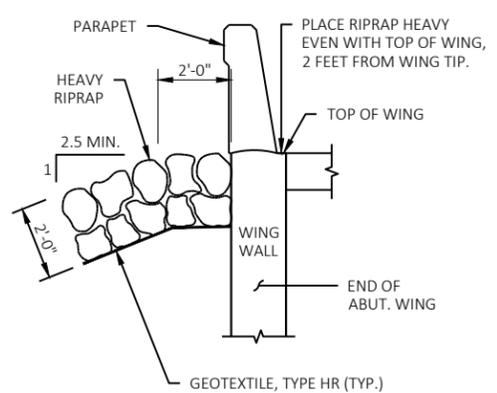
▲ BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

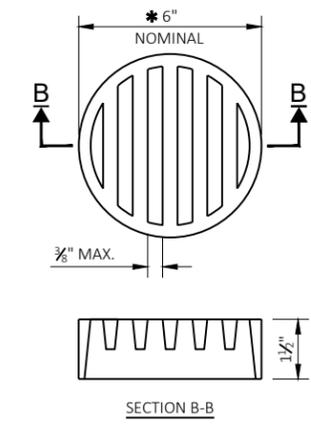
PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE DECK SURFACE BETWEEN THE PARAPETS.



AT ABUTMENT IN SPAN
CROSS SECTION THRU STRUCTURE
(LOOKING NORTH)

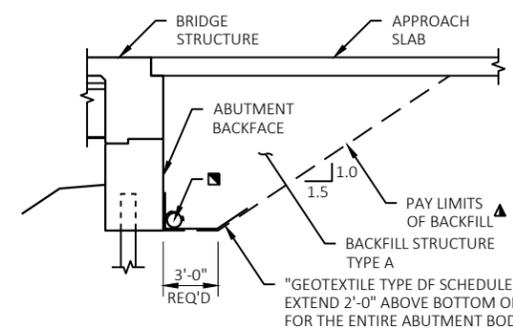


TYPICAL FILL SECTION AT WING TIPS

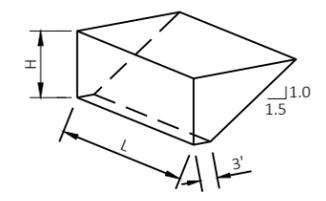


RODENT SHIELD DETAIL

* DIMENSION IS APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL. THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH". THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

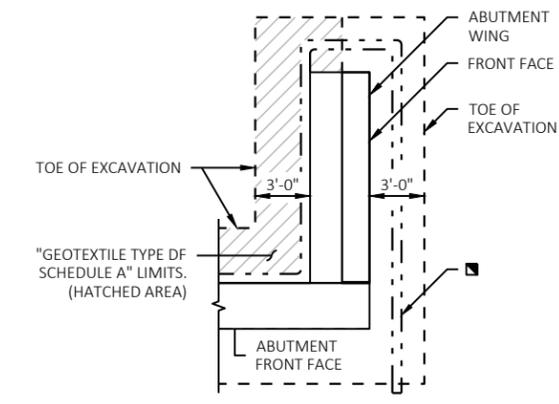


STRUCTURE BACKFILL & LIMITS

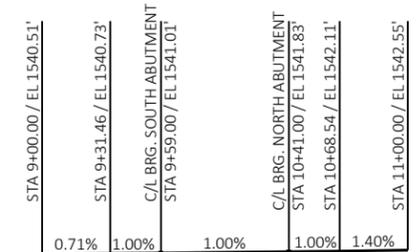


ABUTMENT BACKFILL DIAGRAM FOR WINGS PARALLEL TO ROADWAY

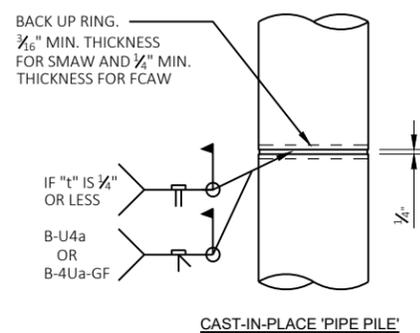
L = OUT TO OUT OF ABUTMENT, INCLUDING WINGS (FT)
H = AVERAGE ABUTMENT FILL HEIGHT (FT)
EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS & 1.00 FOR TON BID ITEMS)
 $V_{CF} = (L)(3.0')(H) + (L)(0.5')(1.5H)(H)$
 $V_{CY} = V_{CF}(EF)/27$
 $V_{TON} = V_{CY}(2.0)$



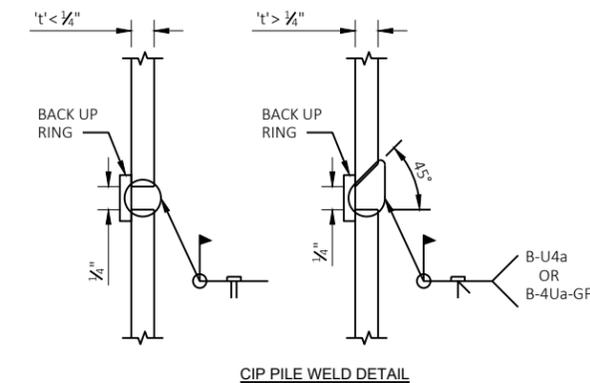
ABUTMENT PLAN WITH WING



PROPOSED GRADE ON CTH YY ROAD
NOT TO SCALE



CAST-IN-PLACE 'PIPE PILE'



CIP PILE WELD DETAIL

PILE SPlice DETAIL
CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATION.

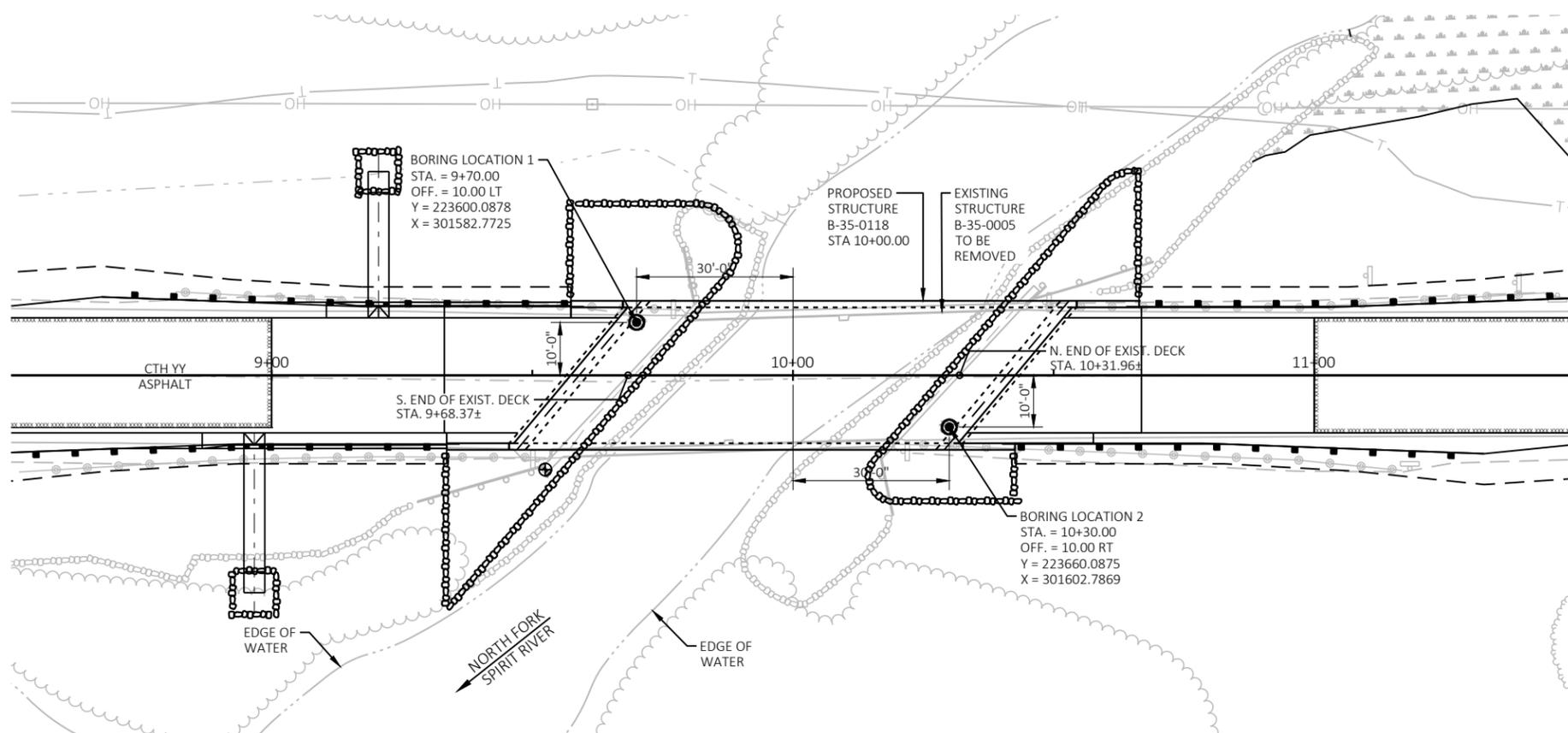
TOTAL ESTIMATED QUANTITIES

ITEM NUMBER	BID ITEMS	UNIT	SOUTH ABUT.	NORTH ABUT.	SUPER.	TOTALS
203.0260.01	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS (B-35-0005)	EACH	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-35-0118	LS	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	250	250	-	500
502.0100	CONCRETE MASONRY BRIDGES	CY	36.3	36.3	120.4	193
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-	-	247	247
502.3210	PIGMENTED SURFACE SEALER	SY	-	-	108	108
503.0137	PRESTRESSED GIRDER TYPE I 36W-INCH	LF	-	-	332	332
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2150	2150	-	4300
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1870	1880	20760	24510
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	4	4	-	8
506.4000	STEEL DIAPHRAGMS B-35-118	EACH	-	-	6	6
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8.5	8.5	-	17.0
550.0500	PILE POINTS	EACH	7	7	-	14
550.2108	PILING CIP CONCRETE 10 3/4 X 0.50-INCH	LF	245	455	-	700
606.0300	RIPRAP HEAVY	CY	115	85	-	200
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	70	70	-	140
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	-	-	4	4
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	28	28	-	56
645.0120	GEOTEXTILE TYPE HR	SY	210	160	-	370
NON-BID ITEMS						
FILLER		SIZE	-	-	-	1/2" X 3/4"

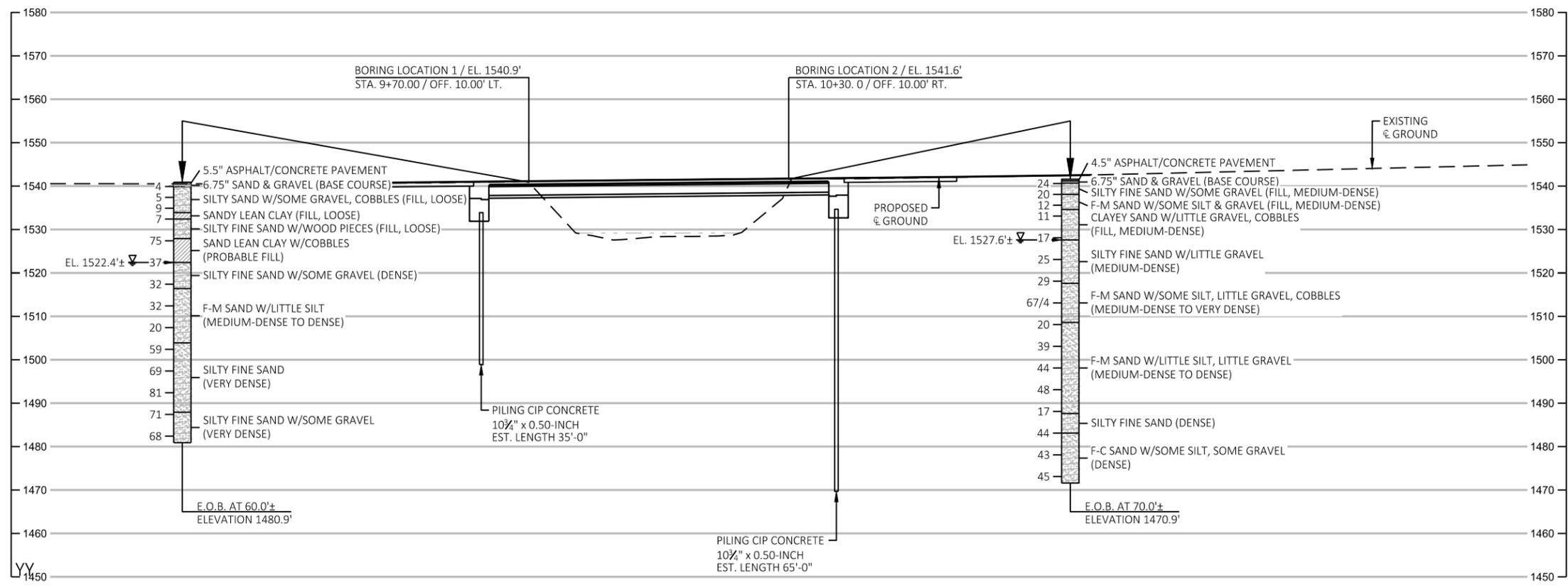
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-35-0118			
DRAWN BY NJT		PLANS TLP	
BY		CK'D.	
CROSS SECTION, QUANTITIES, & NOTES			SHEET 2 OF 13

8

8



PLAN



ELEVATION



SUBSURFACE NOTES

THE SUBSURFACE INFORMATION PRESENTED HEREIN IS AN ABBREVIATED VERSION OF THE INFORMATION PRESENTED IN THE GEOTECHNICAL ENGINEERING REPORT. REVIEW THE APPROPRIATE GEOTECHNICAL REPORT AND SOIL BORING LOGS FOR ADDITIONAL SUBSURFACE INFORMATION.

BORINGS & REPORT COMPLETED BY:

NUMMELIN TESTING SERVICES, INC.
3217 WHITING AVENUE
P.O. BOX 127
STEVENS POINT, WI 54481
(715) 341-7974

BORINGS PERFORMED ON:
10/16/2019 - B1
10/14/2019 - B2

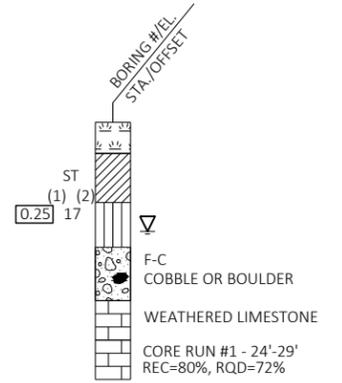
STATE PROJECT NUMBER

9487-00-70

MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META

LEGEND OF BORING



- (1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- (2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- AT TIME OF DRILLING
- END OF DRILLING
- AFTER DRILLING

ABBREVIATIONS

F-Fine M-Medium C-Coarse st-shelby tube

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY

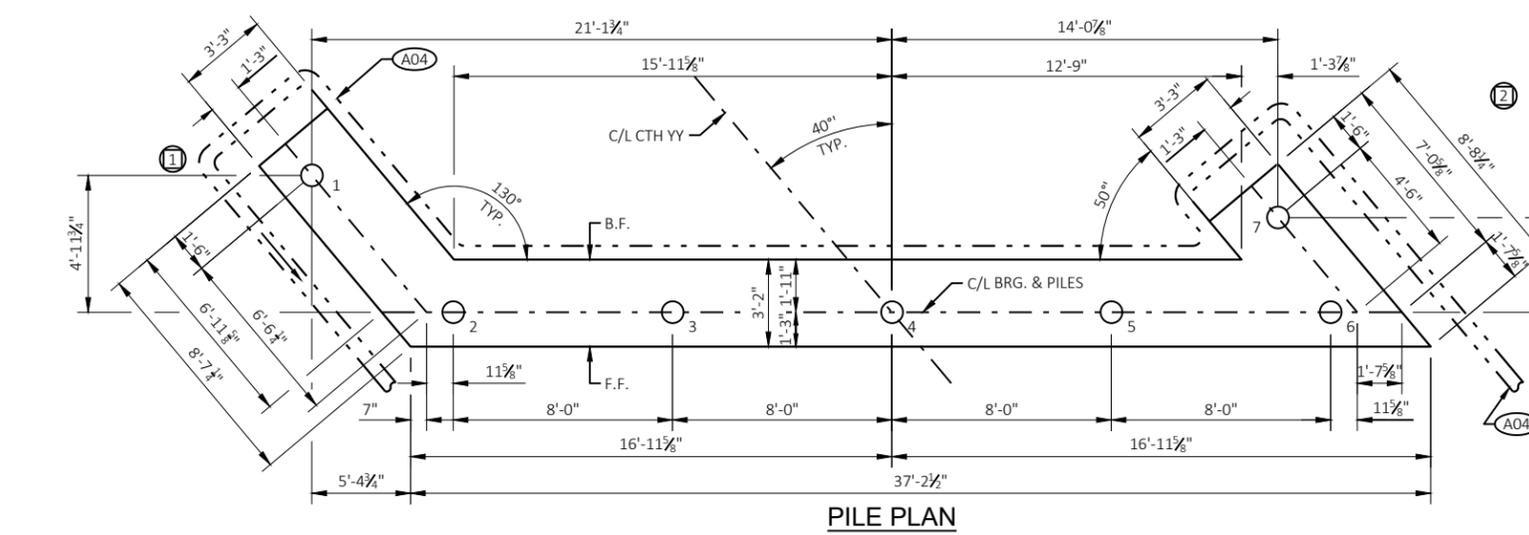
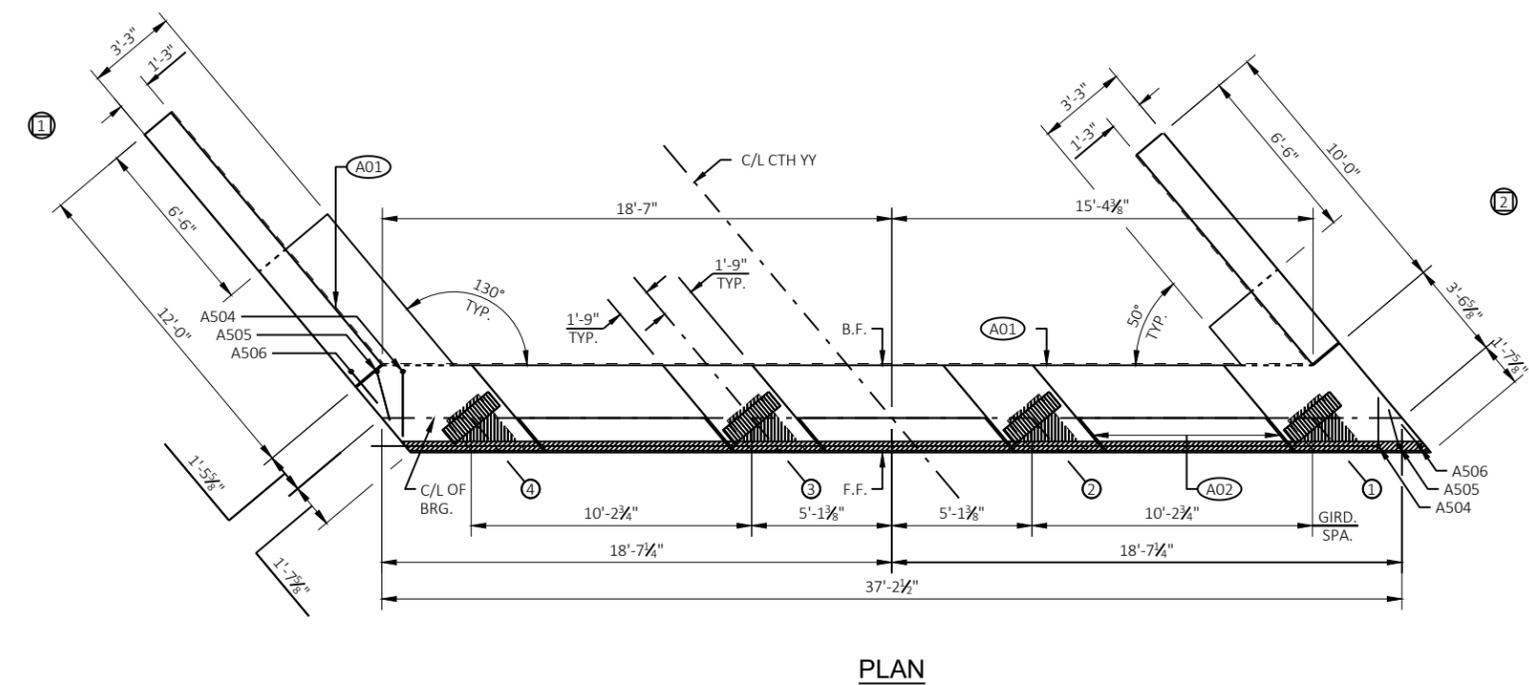
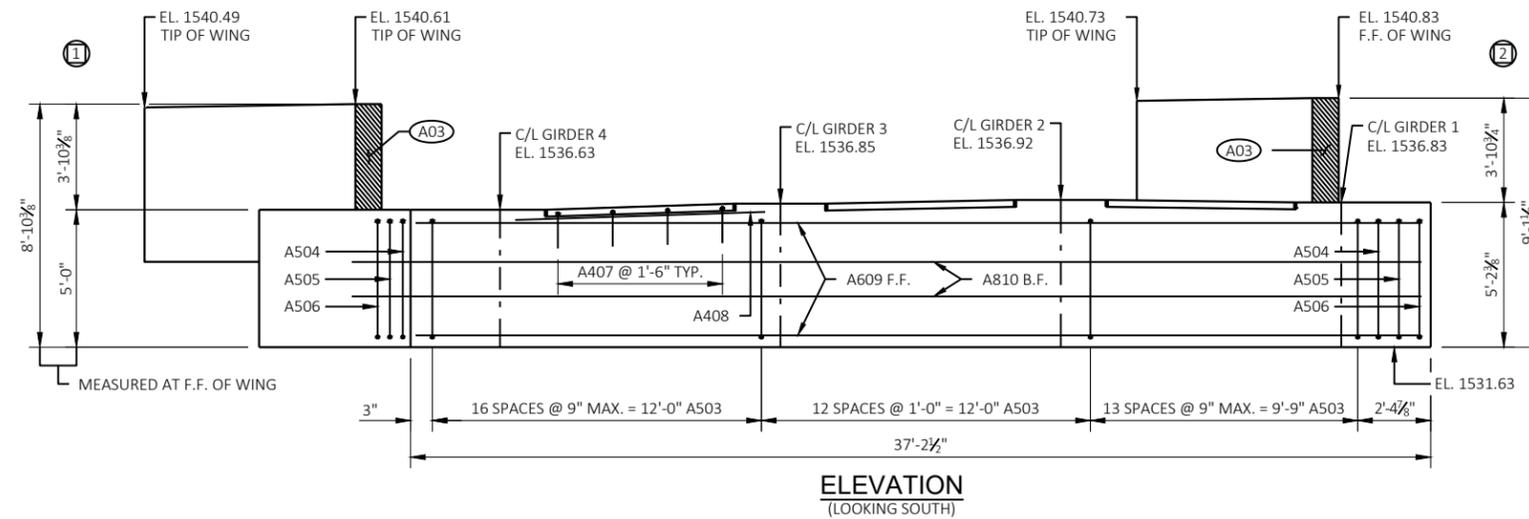
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-35-0118

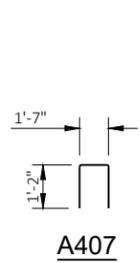
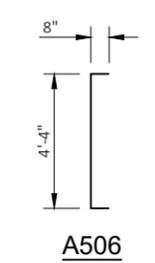
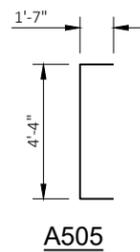
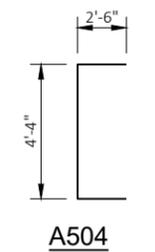
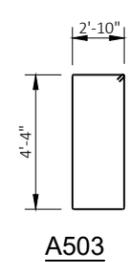
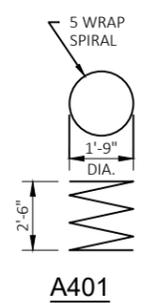
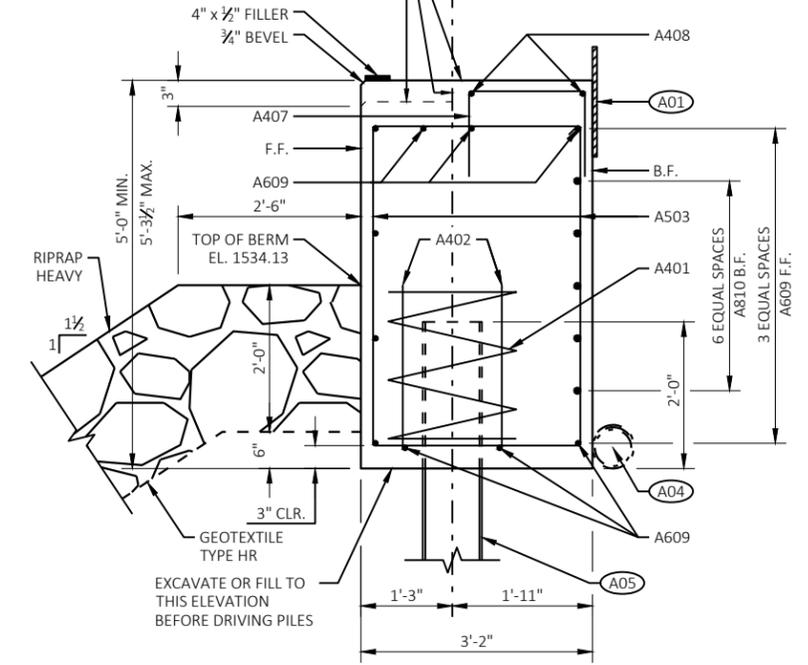
DRAWN BY NJT PLANS CK'D. TLP

SUBSURFACE EXPLORATION SHEET 3 OF 13

SCALE = 1:1



STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETING OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03" MIN.



LEGEND

- (I) INDICATES WING NUMBER
- * ELEVATION GIVEN AT \ominus BEARING.
- (A01) 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- (A02) 3/4" CORK FILLER ON ALL VERTICAL BEAM SEAT FACES THAT RUN PARALLEL WITH GIRDER.
- (A03) SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A04) PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- (A05) PILING CIP CONCRETE 10-3/4" x 0.50-INCH WITH A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 35'-0". PILE POINTS ARE REQUIRED.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-35-0118			
DRAWN NJT		PLANS TLP	
BY		CK'D.	
SOUTH ABUTMENT			SHEET 4 OF 13

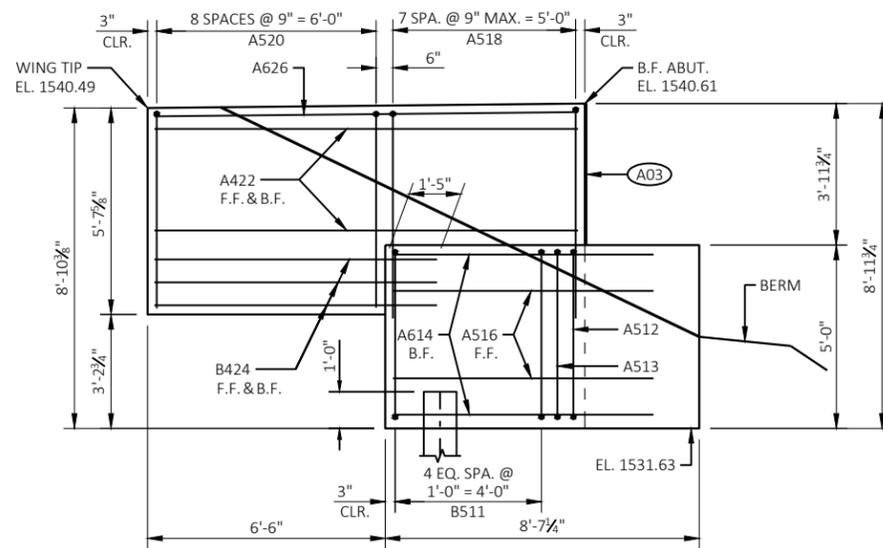
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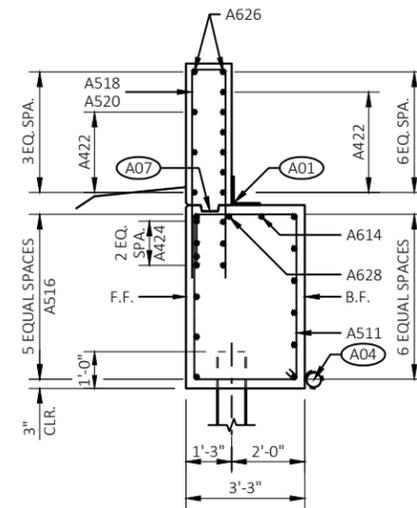
BILL OF BARS

BAR MARK	1870# COATED		2150# UNCOATED		LOCATION
	COMT	NO. REQ'D	LENGTH	BENT	
A401		7	28-0	X	BODY - ONE PER PILE
A402		14	2-3		BODY - TWO PER PILE
A503		42	15-0	X	BODY - STIRRUPS
A504		2	9-1	X	BODY - STIRRUPS @ ABUT. ENDS
A505		2	7-3	X	BODY - STIRRUPS @ ABUT. ENDS
A506		2	5-5	X	BODY - STIRRUPS @ ABUT. ENDS
A407		12	3-9	X	BODY - VERT. TOP - BTWN. GIRDERS
A408		6	5-3		BODY - HORIZ. TOP - BTWN. GIRDERS
A609		10	36-10		BODY - HORIZ.
A810		7	36-10		BODY - HORIZ. B.F.
A511	X	8	15-8	X	WINGS 1 & 2 - STIRRUPS
A512	X	2	10-10	X	WINGS 1 & 2 - STIRRUPS @ ABUT END
A513	X	2	7-8	X	WINGS 1 & 2 - STIRRUPS @ ABUT END
A614	X	8	9-10		WING 1 - BASE HORIZONTAL B.F.
A615	X	8	5-6		WING 2 - BASE HORIZONTAL B.F.
A516	X	6	8-0		WING 1 - BASE HORIZONTAL F.F.
A517	X	6	12-7		WING 2 - BASE HORIZONTAL F.F.
A518	X	8	12-4	X	WING 1 - VERTICAL
A519	X	5	12-4	X	WING 2 - VERTICAL
A520	X	9	11-0	X	WING 1 - VERTICAL
A521	X	9	11-0	X	WING 2 - VERTICAL
A422	X	9	11-8		WING 1 - HORIZONTAL F.F. & B.F. TOP
A423	X	9	9-8		WING 2 - HORIZONTAL F.F. & B.F. TOP
A424	X	6	7-9		WING 1 - HORIZONTAL F.F. & B.F.
A425	X	6	7-9		WING 2 - HORIZONTAL F.F. & B.F.
A626	X	2	11-8		WING 1 - HORIZONTAL TOP
A627	X	2	9-8		WING 2 - HORIZONTAL TOP
A628	X	1	7-2		WING 1 - HORIZONTAL BASE
A629	X	1	6-2		WING 2 - HORIZONTAL BASE

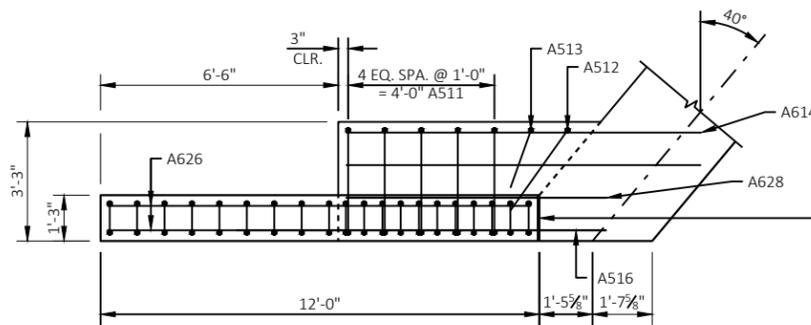
NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.



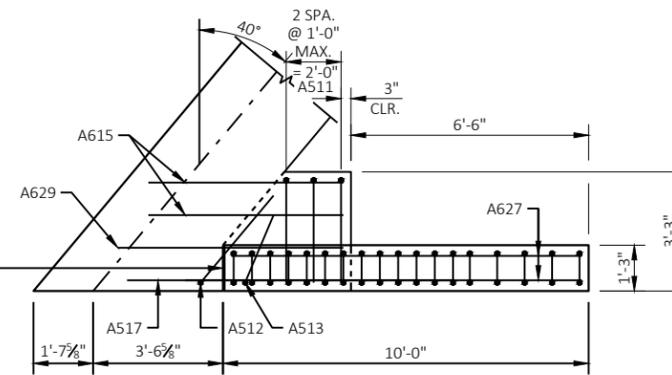
WING 1 ELEVATION



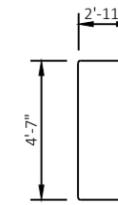
WING 1 SECTION



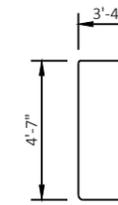
WING 1 PLAN



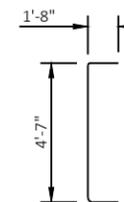
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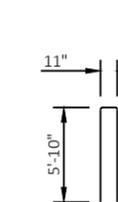
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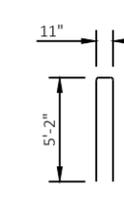
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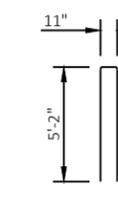
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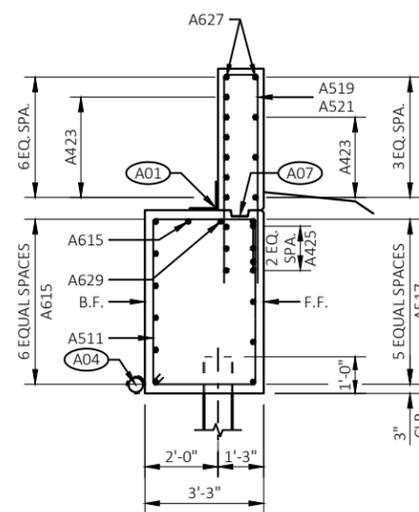
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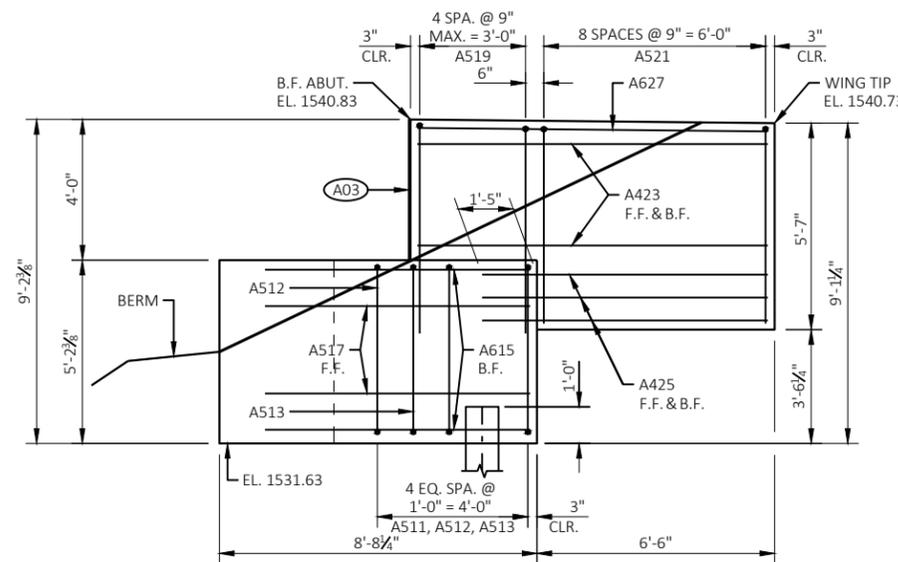
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A521



WING 2 SECTION



WING 2 ELEVATION

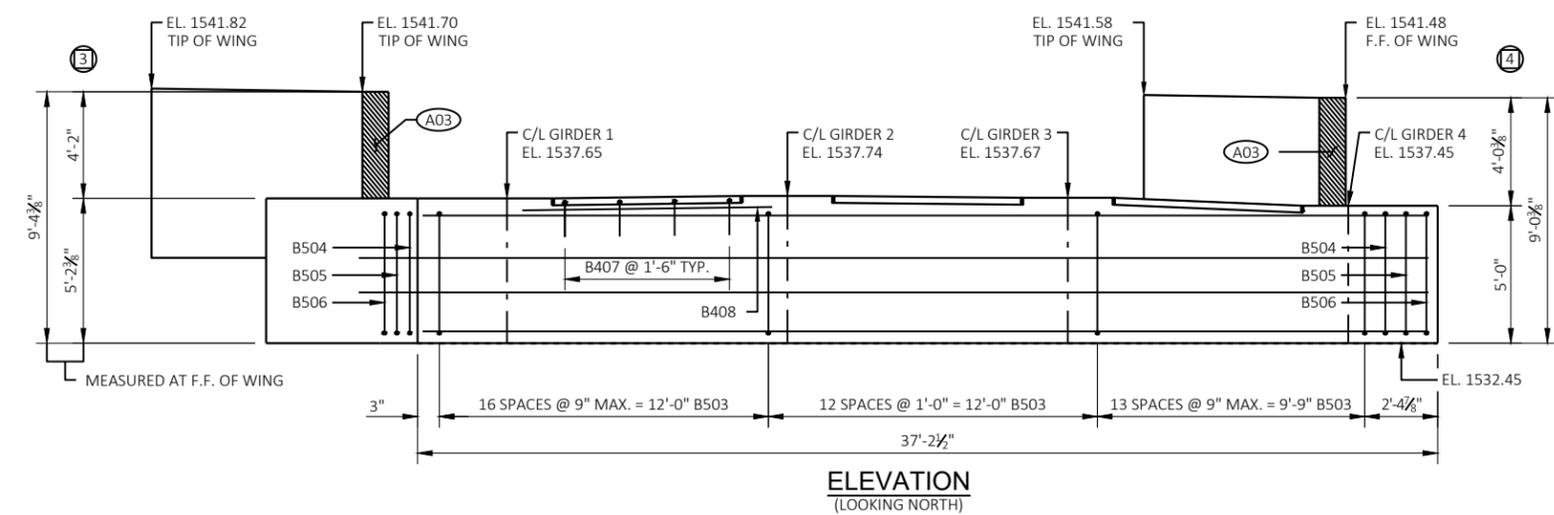
LEGEND

- (A) INDICATES WING NUMBER
- (A01) 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W.). SEAL ALL HORIZONTAL & VERTICAL JOINTS ON BACK FACE.
- (A03) SEAL ALL EXPOSED HORIZONTAL & VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONC.)
- (A04) PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- (A07) OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6", (18" R.M.W. @ B.F. & 3/4" V-GROOVE @ F.F. IF JOINT IS USED).

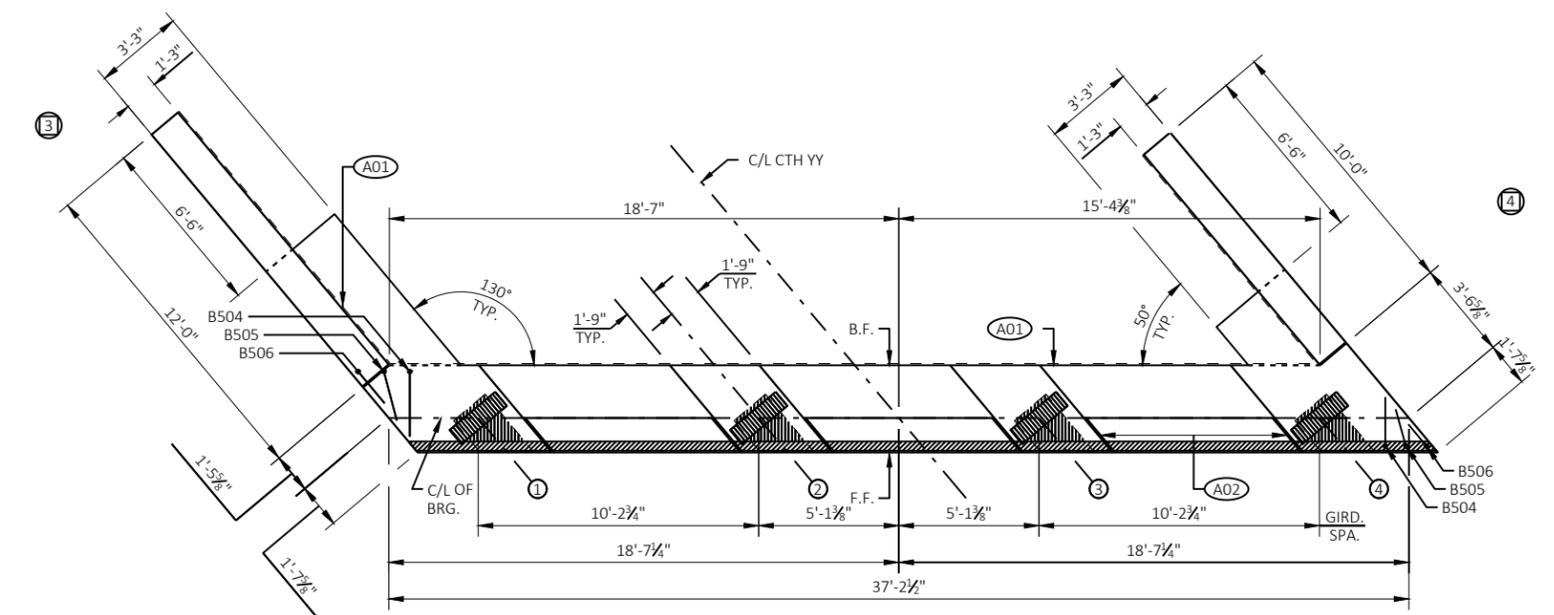
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-35-0118			
DRAWN NJT BY		PLANS TLP CK'D.	
SOUTH ABUTMENT DETAILS			SHEET 5 OF 13

8

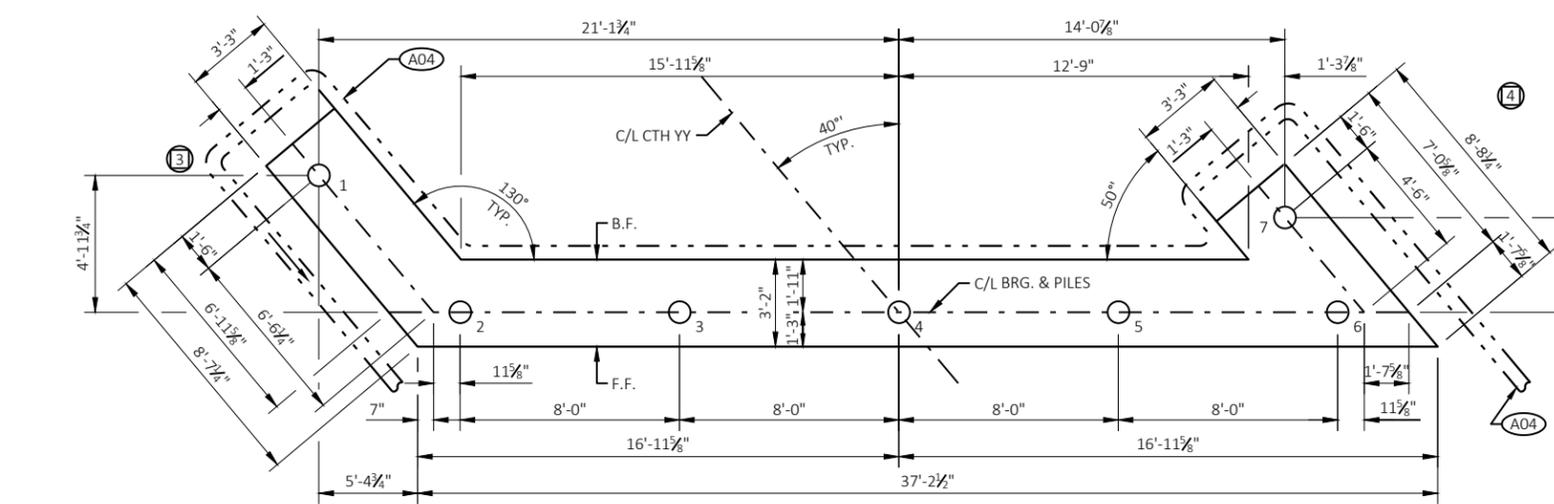
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ELEVATION
(LOOKING NORTH)

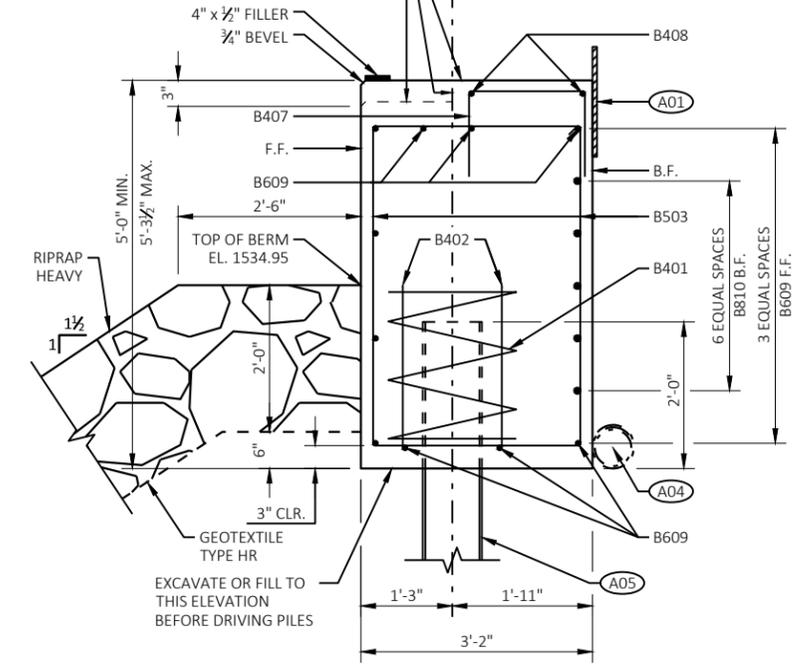


PLAN

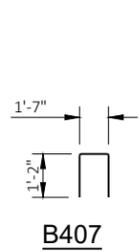
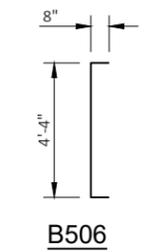
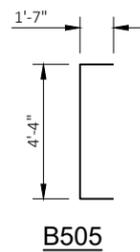
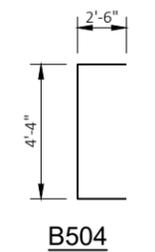
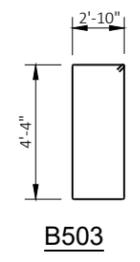
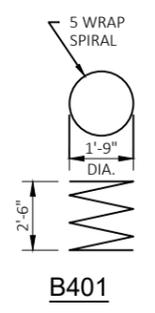


PILE PLAN

STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETING OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03" MIN.



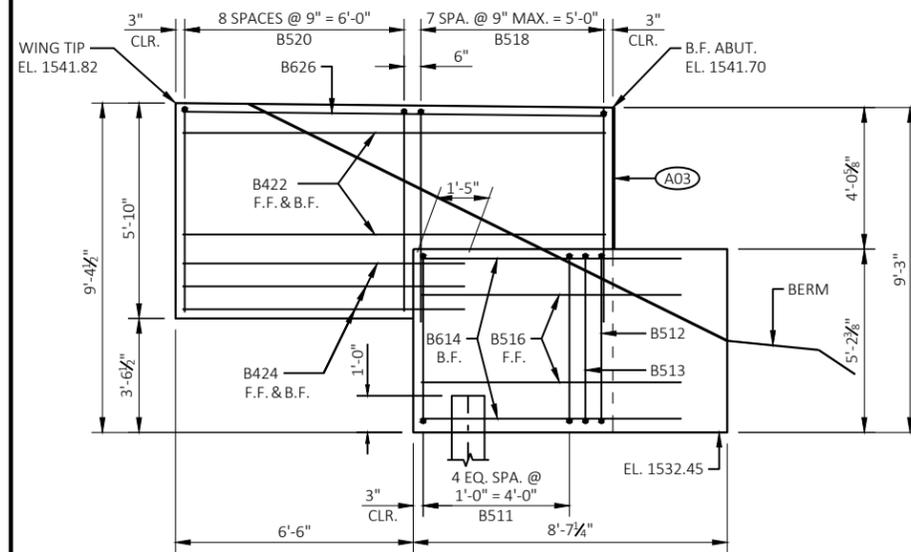
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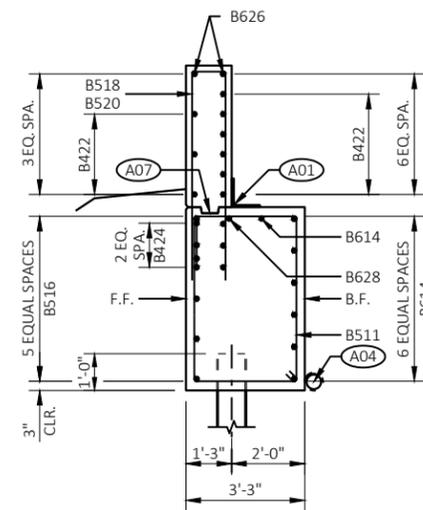
LEGEND

- Ⓜ INDICATES WING NUMBER
- * ELEVATION GIVEN AT \ominus BEARING.
- (A01) 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
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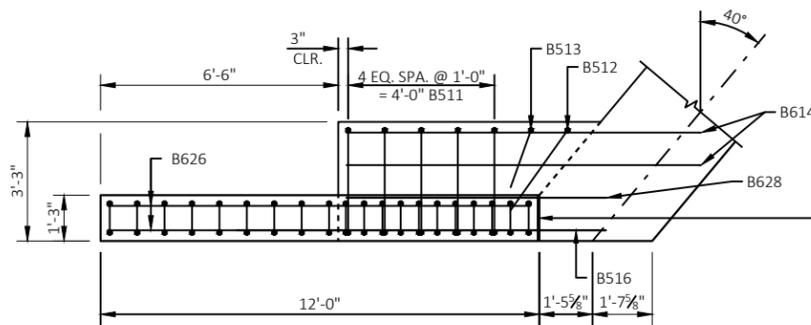
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-35-0118			
DRAWN NJT		PLANS TLP	
BY		CK'D.	
NORTH ABUTMENT			SHEET 6 OF 13



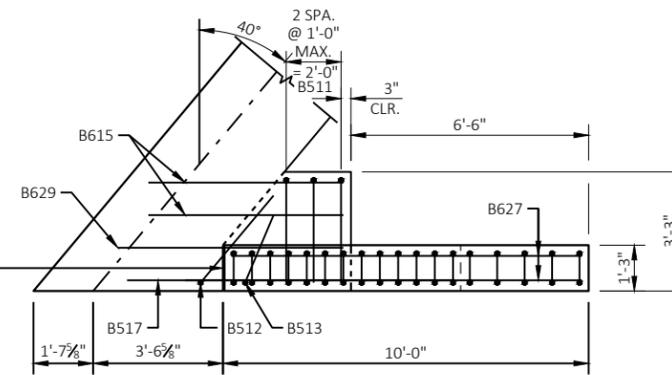
WING 3 ELEVATION



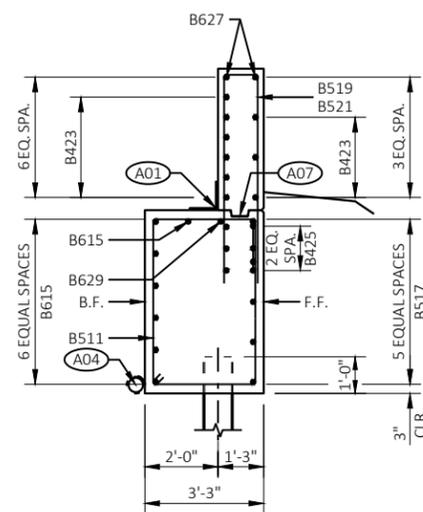
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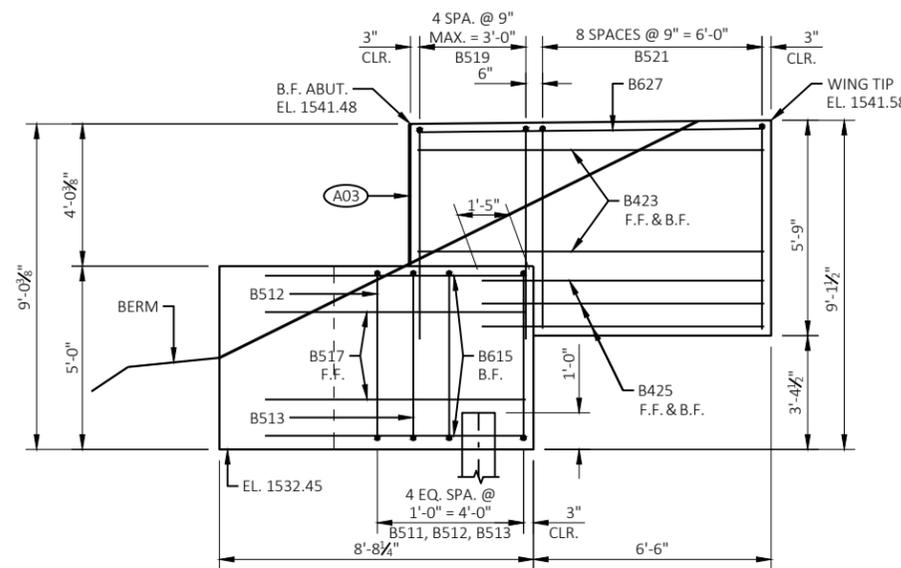
WING 3 PLAN



WING 4 PLAN



WING 4 SECTION

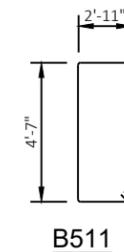


WING 4 ELEVATION

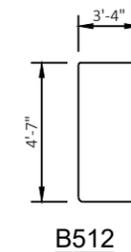
BILL OF BARS

BAR MARK	1880# COATED		2150# UNCOATED		LOCATION
	COMT	NO. REQ'D	LENGTH	BENT	
B401		7	28-0	X	BODY - ONE PER PILE
B402		14	2-3		BODY - TWO PER PILE
B503		42	15-0	X	BODY - STIRRUPS
B504		2	9-1	X	BODY - STIRRUPS @ ABUT. ENDS
B505		2	7-3	X	BODY - STIRRUPS @ ABUT. ENDS
B506		2	5-5	X	BODY - STIRRUPS @ ABUT. ENDS
B407		12	3-9	X	BODY - VERT. TOP - BTWN. GIRDERS
B408		6	5-3		BODY - HORIZ. TOP - BTWN. GIRDERS
B609		10	36-10		BODY - HORIZ.
B810		7	36-10		BODY - HORIZ. B.F.
B511	X	8	15-8	X	WINGS 3 & 4 - STIRRUPS
B512	X	2	10-10	X	WINGS 3 & 4 - STIRRUPS @ ABUT END
B513	X	2	7-8	X	WINGS 3 & 4 - STIRRUPS @ ABUT END
B614	X	8	9-10		WING 3 - BASE HORIZONTAL B.F.
B615	X	8	5-6		WING 4 - BASE HORIZONTAL B.F.
B516	X	6	8-0		WING 3 - BASE HORIZONTAL F.F.
B517	X	6	12-7		WING 4 - BASE HORIZONTAL F.F.
B518	X	8	12-4	X	WING 3 - VERTICAL
B519	X	5	12-4	X	WING 4 - VERTICAL
B520	X	9	11-6	X	WING 3 - VERTICAL
B521	X	9	11-4	X	WING 4 - VERTICAL
B422	X	9	11-8		WING 3 - HORIZONTAL F.F. & B.F. TOP
B423	X	9	9-8		WING 4 - HORIZONTAL F.F. & B.F. TOP
B424	X	6	7-9		WING 3 - HORIZONTAL F.F. & B.F.
B425	X	6	7-9		WING 4 - HORIZONTAL F.F. & B.F.
B626	X	2	11-8		WING 3 - HORIZONTAL TOP
B627	X	2	9-8		WING 4 - HORIZONTAL TOP
B628	X	1	7-2		WING 3 - HORIZONTAL BASE
B629	X	1	6-2		WING 4 - HORIZONTAL BASE

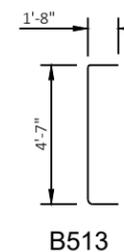
NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.



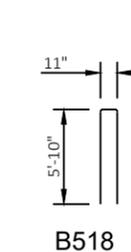
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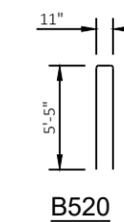
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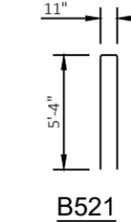
B513



B518
B519



B520



B521

LEGEND

- (O) INDICATES WING NUMBER
- (A01) 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL & VERTICAL JOINTS ON BACK FACE.
- (A03) SEAL ALL EXPOSED HORIZONTAL & VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONC.)
- (A04) PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- (A07) OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6", (18" R.M.W. @ B.F. & 3/4" V-GROOVE @ F.F. IF JOINT IS USED).

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-35-0118			
DRAWN BY NJT		PLANS TLP	
BY		CK'D.	
NORTH ABUTMENT DETAILS			SHEET 7 OF 13

8

8

NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 8" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 8" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECT. 503.3.3 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

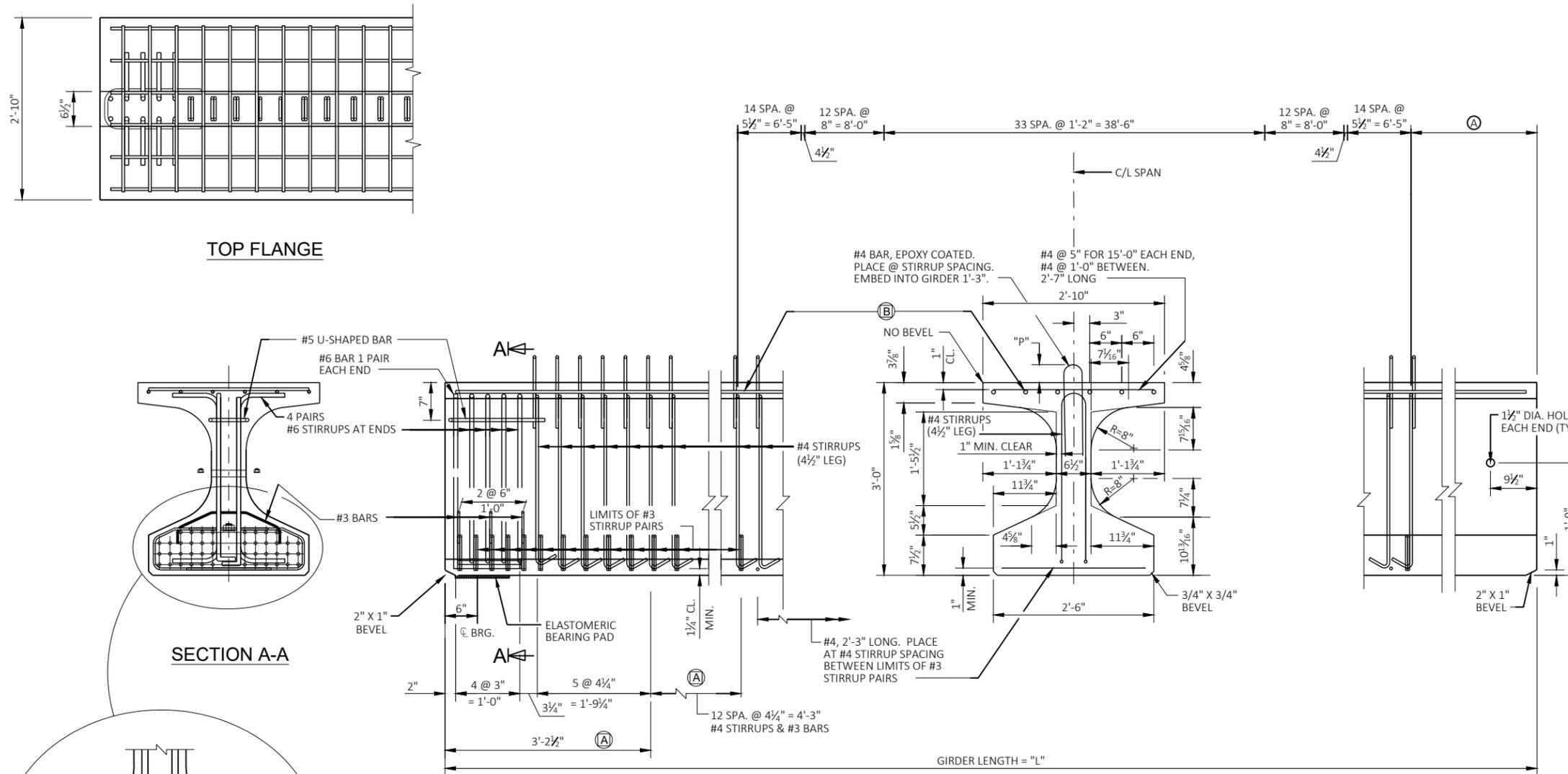
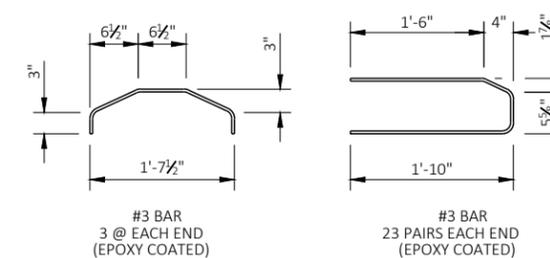
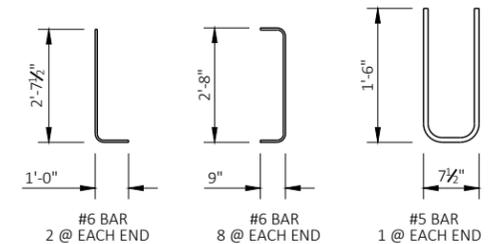
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON ACCEPTANCE OF THE STRUCTURES MAINTENANCE SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

0.6" DIA. PRESTRESSING STRANDS SHALL BE (0.6" DIA.)-7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.



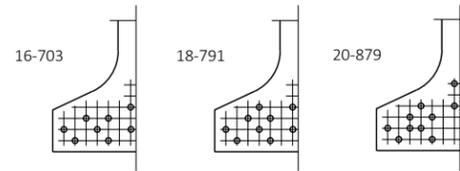
SIDE VIEW & TYPICAL SECTION IN SPAN

- (A) DETAIL TYP. AT EACH END
- (B) (6) #4 BARS, FULL LENGTH, MIN. LAP = 2' - 4"

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

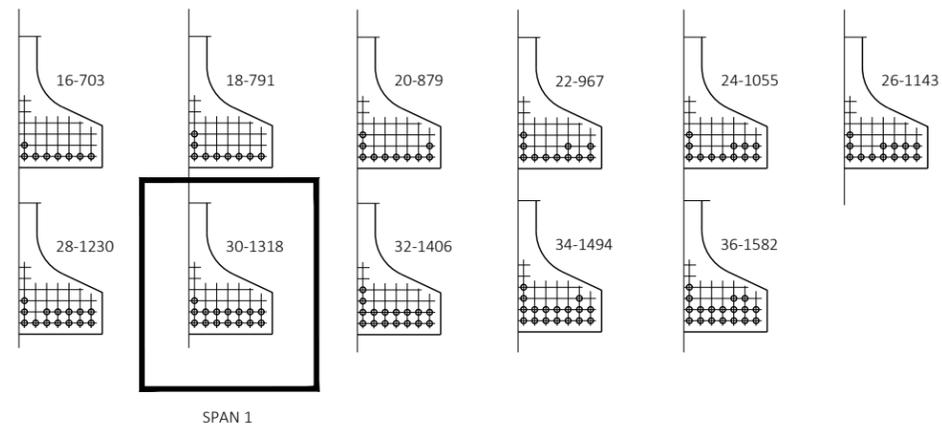
SPAN	GIRDER	GIRDER LENGTH "L" (FEET)	DEAD LOAD DEFL. (IN.)									CONC. STRGTH. f _c (P.S.I.)	"P" (IN.)			DIA. OF STRAND (IN.)	DRAPED PATTERN					UNDRAPED PATTERN		
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10		1st 1/3 OF GIRDER	MID 1/3 OF GIRDER	END 1/3 OF GIRDER		TOTAL NO. OF STRANDS	f' _{ci} (P.S.I.)	(IN.)				TOTAL NO. OF STRANDS	f' _{ci} (P.S.I.)
			11/16	1-1/8	1-7/16	1-5/8	1-5/8	1-5/8	1-7/16	1-1/8	11/16		7	7	7		0.6	30	6800	"A"	"B" MIN.	"B" MAX.	"C"	—
1	1-4	83'-0"	11/16	1-1/8	1-7/16	1-5/8	1-5/8	1-5/8	1-7/16	1-1/8	11/16	8000	7	7	7	0.6	30	6800	32	11	14	4	—	—

NO.	DATE	REVISION	BY
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STRUCTURE B-35-0118			
DRAWN BY NJT		PLANS TLP	
BY CK'D.		CK'D.	
36W PRESTRESSED GIRDER DETAILS 1			SHEET 8 OF 13



STANDARD ARRANGEMENTS TO RAISE CENTER OF GRAVITY TO AVOID DRAPING OF STRANDS

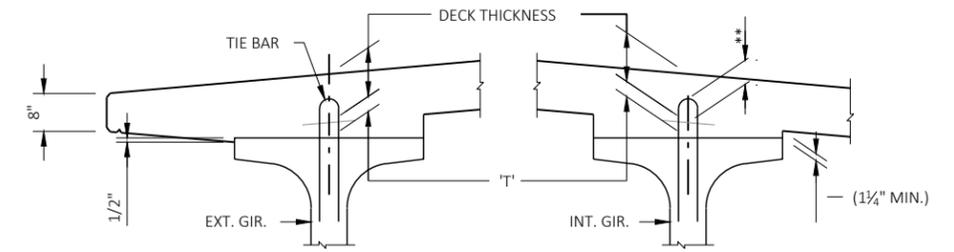
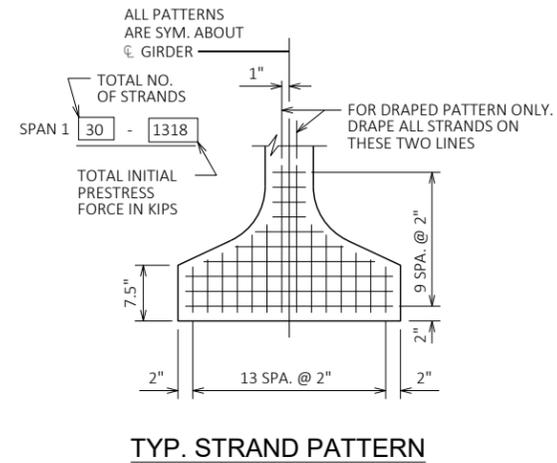
0.6" DIA. STRANDS



SPAN 1

ARRANGEMENT AT ϕ SPAN - FOR GIRDERS WITH DRAPED STRANDS

0.6" DIA. STRANDS



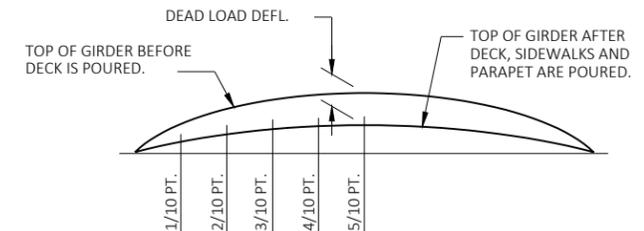
DECK HAUNCH DETAIL

IF 1 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR, THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, ** IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

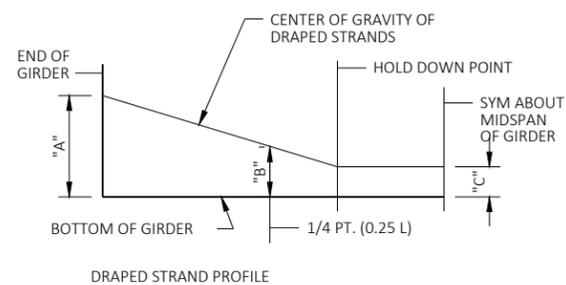
TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT ϕ OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

$$\begin{aligned} & \text{TOP OF DECK ELEV. AT FINAL GRADE} \\ & - \text{TOP OF GIRDER ELEVATION} \\ & + \text{DEAD LOAD DEFLECTION} \\ & - \text{DECK THICKNESS} \\ & \hline & = \text{HAUNCH HEIGHT 'T'} \end{aligned}$$

NOTE: AN AVERAGE HAUNCH ('T') OF 3" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".



DEAD LOAD DEFLECTION DIAGRAM



* THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

SPAN	CAMBER (IN.) *
1	3-3/16

THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T', USE ACTUAL GIRDER SHOTS.
THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

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BY		CK'D.	
36W PRESTRESSED GIRDER DETAILS 2			SHEET 9 OF 13

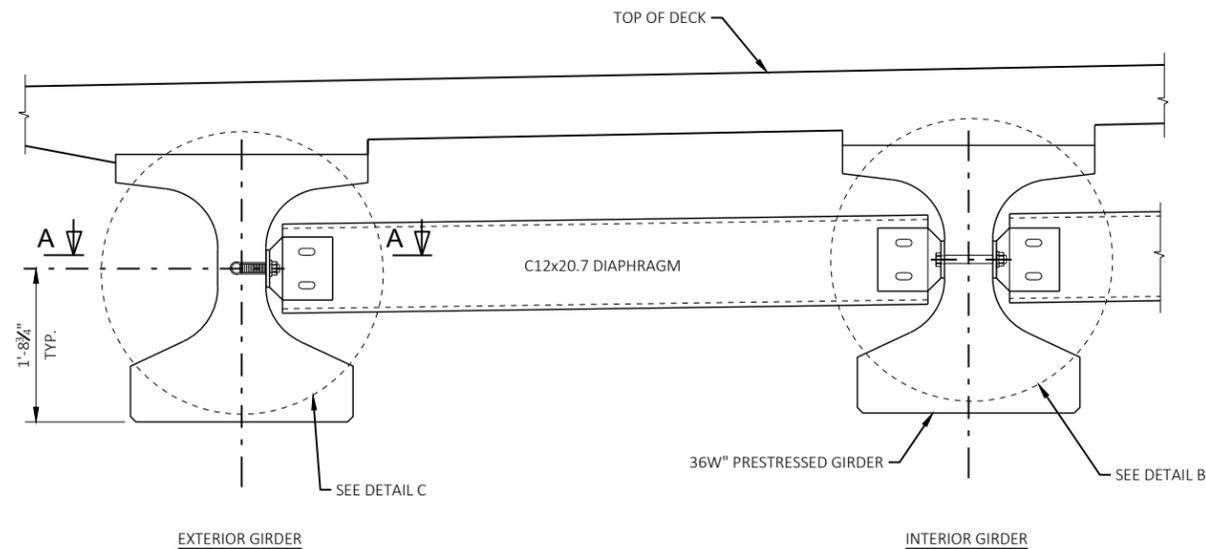
NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-35-118, EACH.

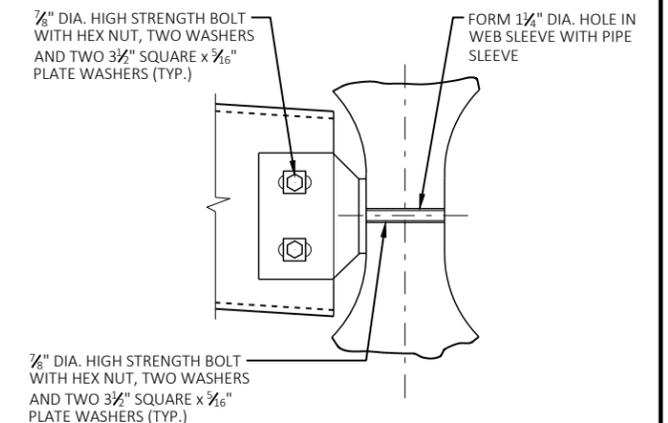
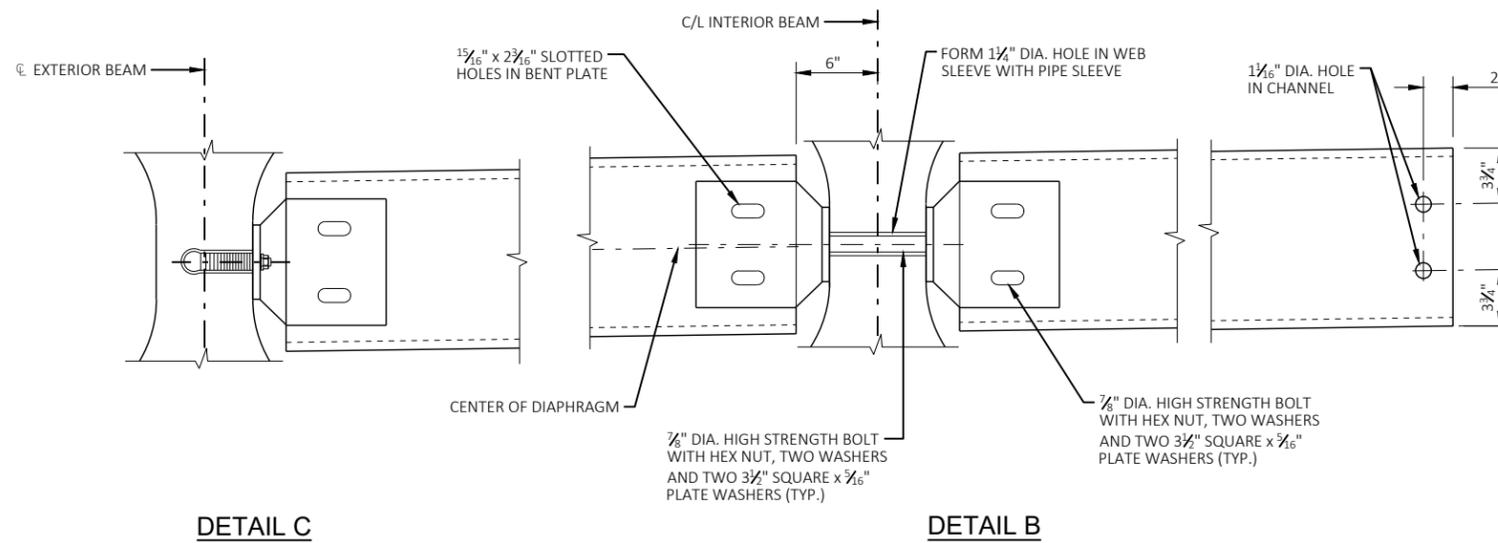
EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

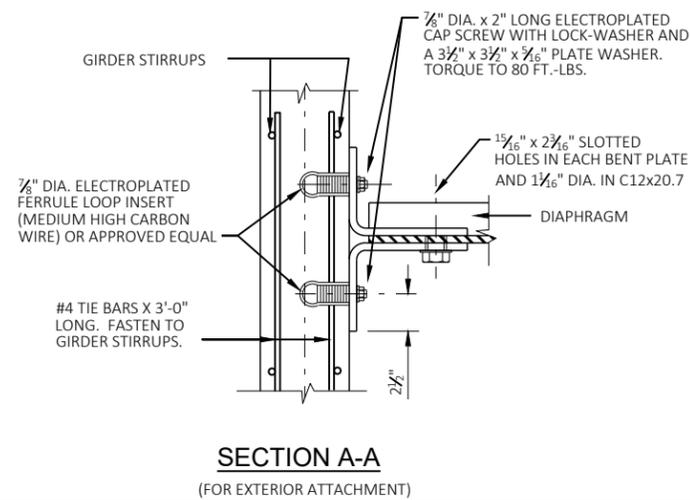
STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.



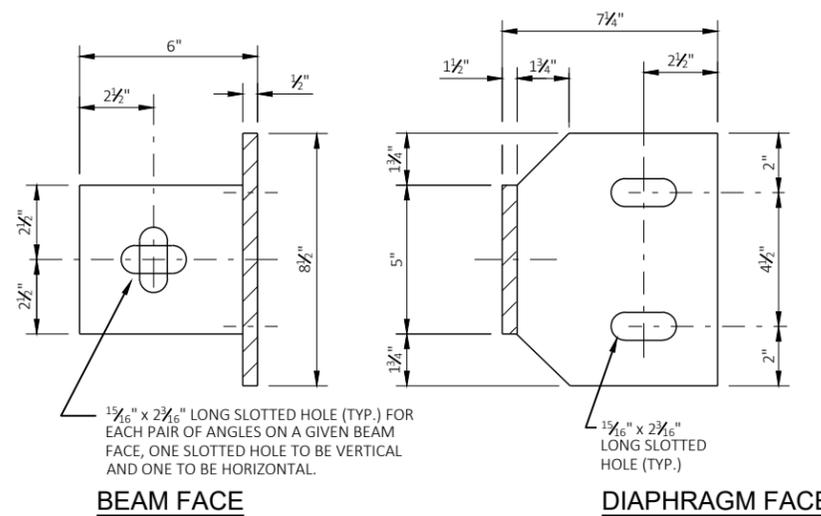
PART TRANSVERSE SECTION AT DIAPHRAGM



SECTION AT INTERIOR GIRDERS THRU DIAPHRAGM FOR SKEW ANGLES > 10°

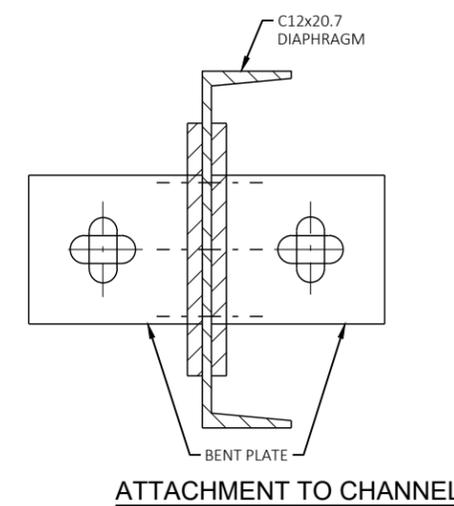


SECTION A-A (FOR EXTERIOR ATTACHMENT)



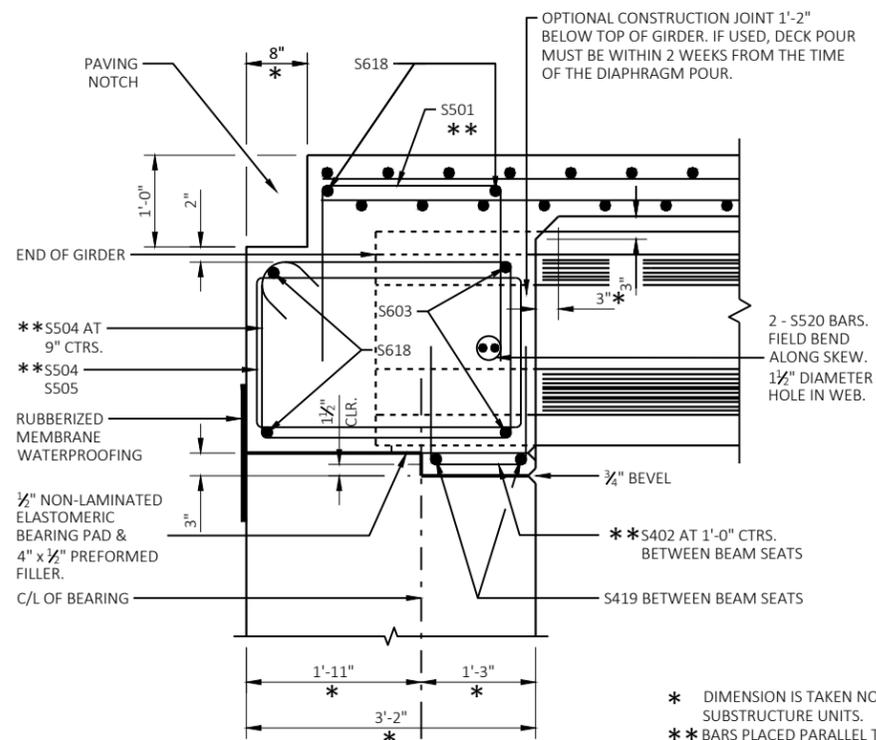
BEAM FACE

DIAPHRAGM FACE

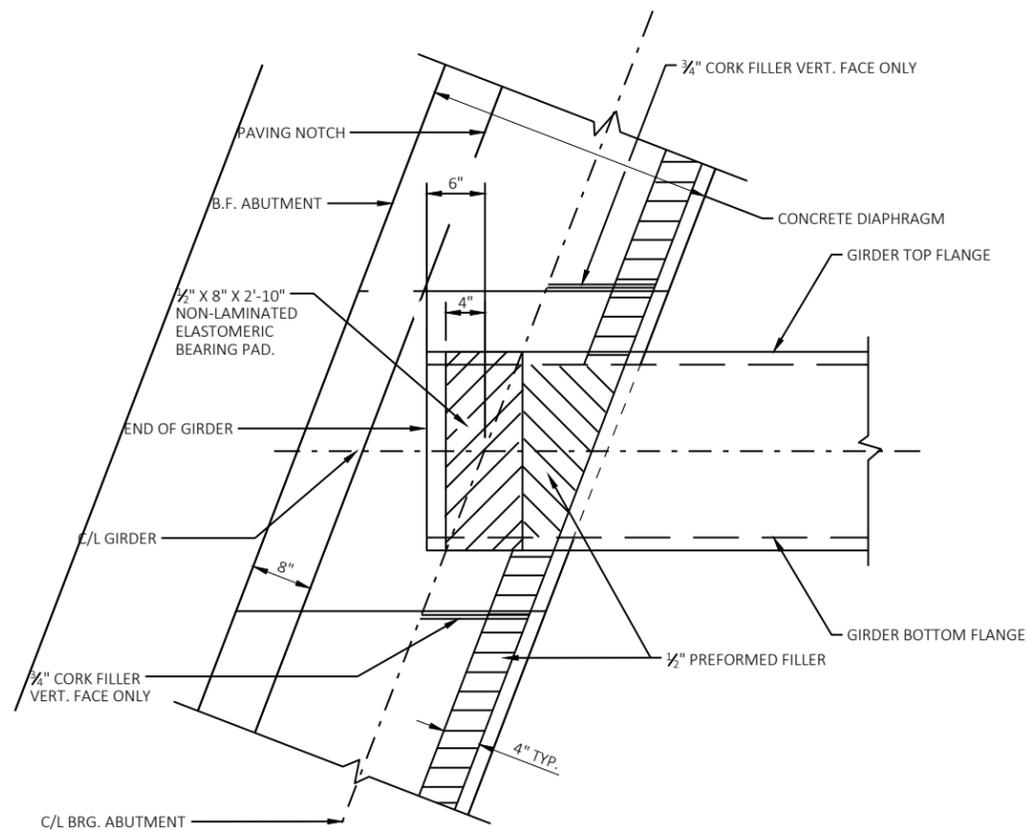


ATTACHMENT TO CHANNEL

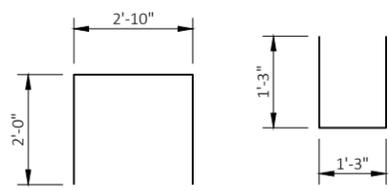
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-35-0118			
DRAWN BY NJT		PLANS TLP	
BY		CK'D.	
STEEL DIAPHRAGMS			SHEET 10 OF 13



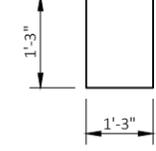
PARTIAL LONGITUDINAL SECTION



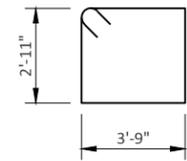
BEARING PAD DETAIL



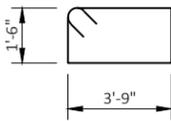
S501



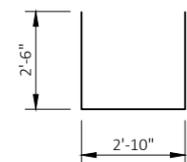
S402



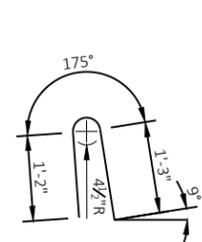
S504



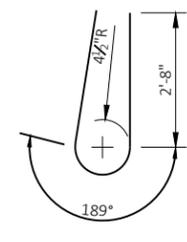
S505



S607



S515



S516

BILL OF BARS

20760# COATED

BAR MARK	COMT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	50	6-7	X		ABUTMENT DIAPHRAGM VERTICAL
S402	X	30	3-7	X		ABUTMENT DIAPHRAGM VERTICAL
S603	X	24	5-7			ABUTMENT DIAPHRAGM HORIZONTAL
S504	X	42	14-0	X		ABUTMENT DIAPHRAGM VERTICAL
S505	X	16	11-2	X		ABUTMENT DIAPHRAGM VERTICAL
S406	X	8	3-0			ABUTMENT DIAPHRAGM VERTICAL END
S607	X	8	7-6	X		ABUTMENT DIAPHRAGM HORIZ. END
S608	X	8	0-11			ABUTMENT DIAPHRAGM HORIZ. END
S509	X	64	15-3		X	DECK TOP TRANSVERSE
S510	X	95	28-2			DECK TOP TRANSVERSE
S511	X	64	15-5		X	DECK BOTTOM TRANSVERSE
S512	X	94	28-2			DECK BOTTOM TRANSVERSE
S413	X	86	43-4			DECK LONGITUDINAL TOP
S414	X	88	43-4			DECK LONGITUDINAL BOTTOM
S515	X	264	4-5	X		PARAPET VERTICAL
S516	X	264	6-8	X		PARAPET VERTICAL
S517	X	64	44-3			PARAPET HORIZONTAL
S618	X	8	36-9			ABUTMENT DIAPHRAGM HORIZONTAL
S419	X	12	5-3			ABUTMENT DIAPHRAGM HORIZONTAL
S520	X	16	6-0			ABUTMENT DIAPHRAGM (2) PER GIRDER END

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

BAR SERIES TABLE

BUNDLE AND TAG EACH SERIES SEPARATELY

BAR MARK	NO. REQUIRED	LENGTH
S509	2 SERIES OF 32	2-4 TO 28-2
S511	2 SERIES OF 32	2-8 TO 28-2

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BY		CK'D.	
SUPERSTRUCTURE DETAILS			SHEET 12 OF 13

BILL OF BARS

FOR ABUTMENT PAPAPETS, WEIGHT INCLUDED IN SUPERSTRUCTURE TABLE

BAR MARK	COM.	S. ABUT.	N. ABUT.	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	7	7	5-10	X		PARAPET VERTICAL
R502	X	7	7	6-8	X		PARAPET VERTICAL
R503	X	22	22	3-0	X		PARAPET VERTICAL
R504	X	34	34	5-7	X		PARAPET VERTICAL
R505	X	10	10	6-5	X		PARAPET VERTICAL
R506	X	12	12	6-6	X		PARAPET VERTICAL
R507	X	1	1	11-6	X		PARAPET HORIZONTAL
R508	X	5	5	11-8	X		PARAPET HORIZONTAL
R509	X	12	12	5-5	X	☒	PARAPET VERTICAL
R510	X	2	2	11-8	X		PARAPET HORIZONTAL
R511	X	1	1	9-7	X		PARAPET HORIZONTAL
R512	X	5	5	9-8	X		PARAPET HORIZONTAL
R513	X	1	1	9-8	X		PARAPET HORIZONTAL

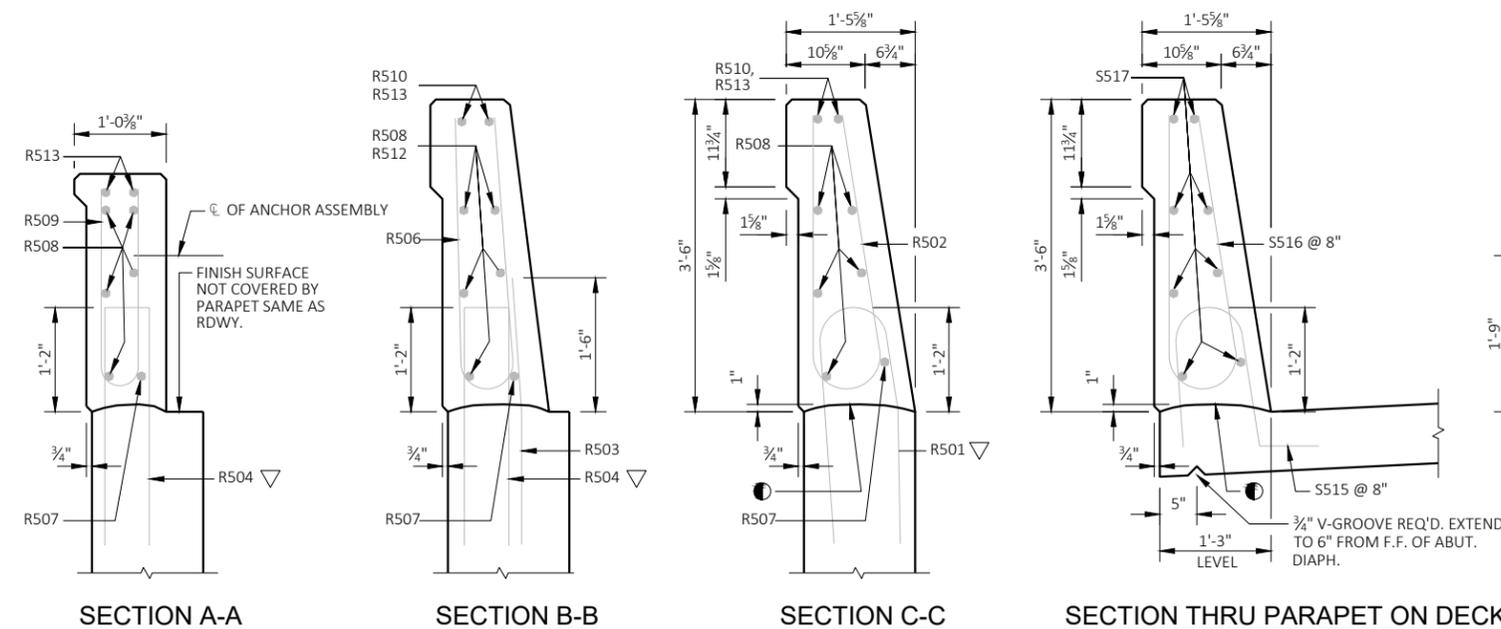
NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTH.

BAR SERIES TABLE

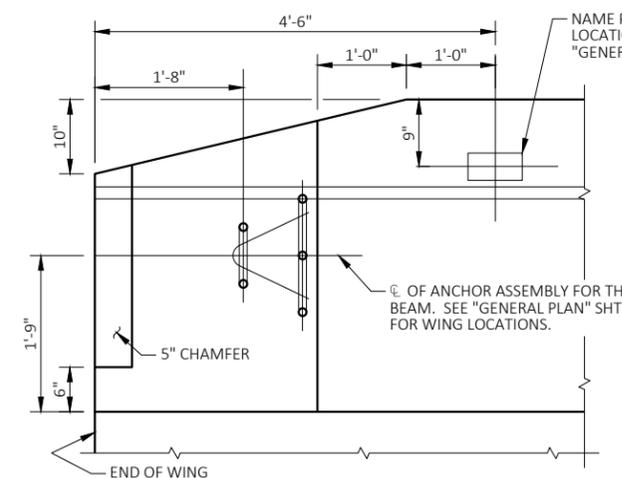
BUNDLE AND TAG EACH SERIES SEPARATELY

BAR MARK	NO. REQUIRED	LENGTH
R509	4 SERIES OF 6	4-9 TO 6-1

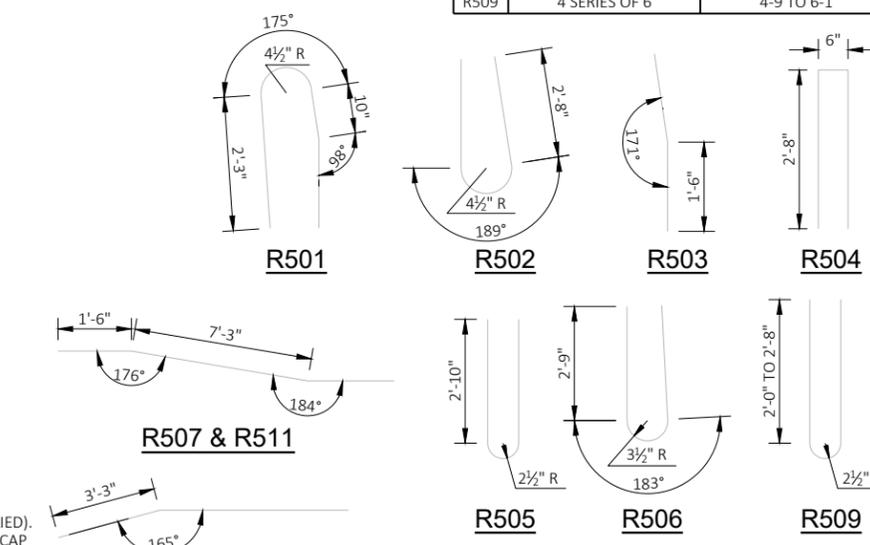
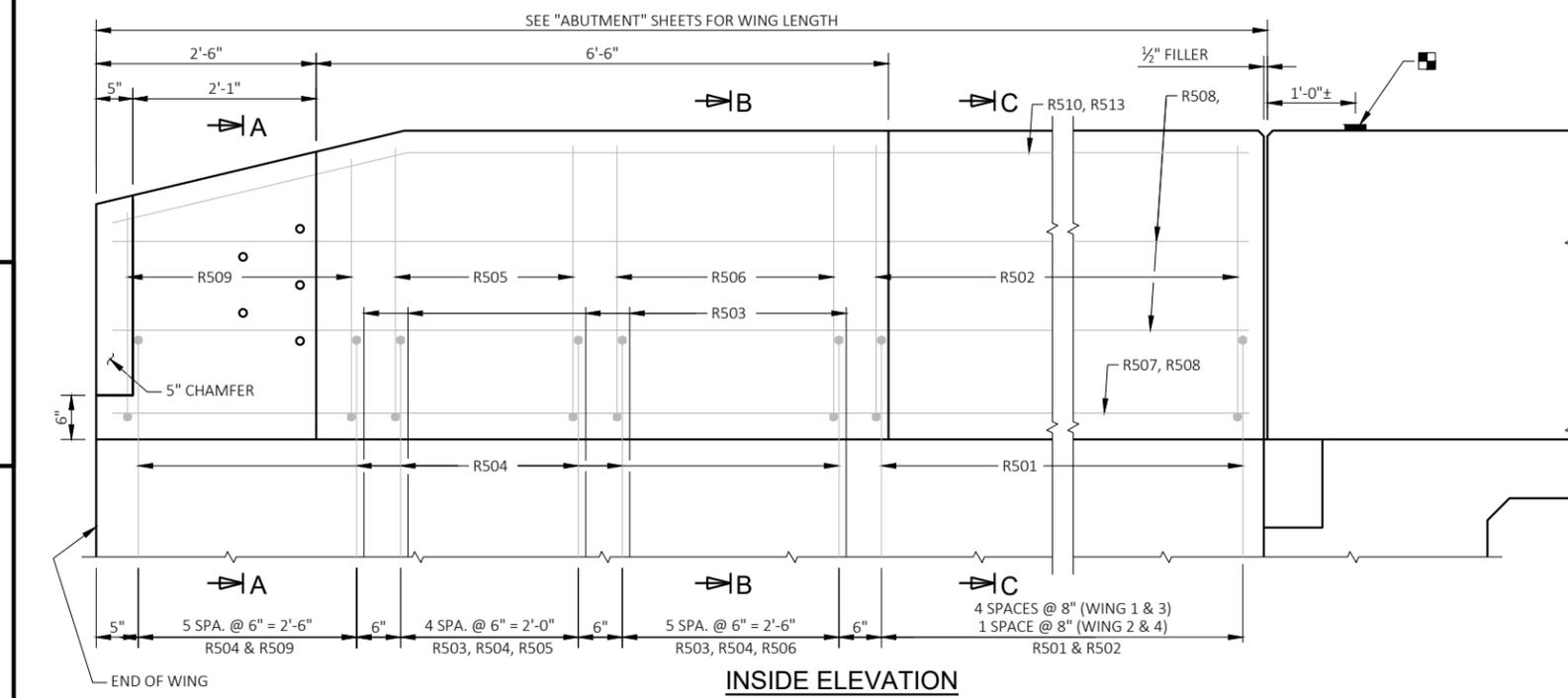
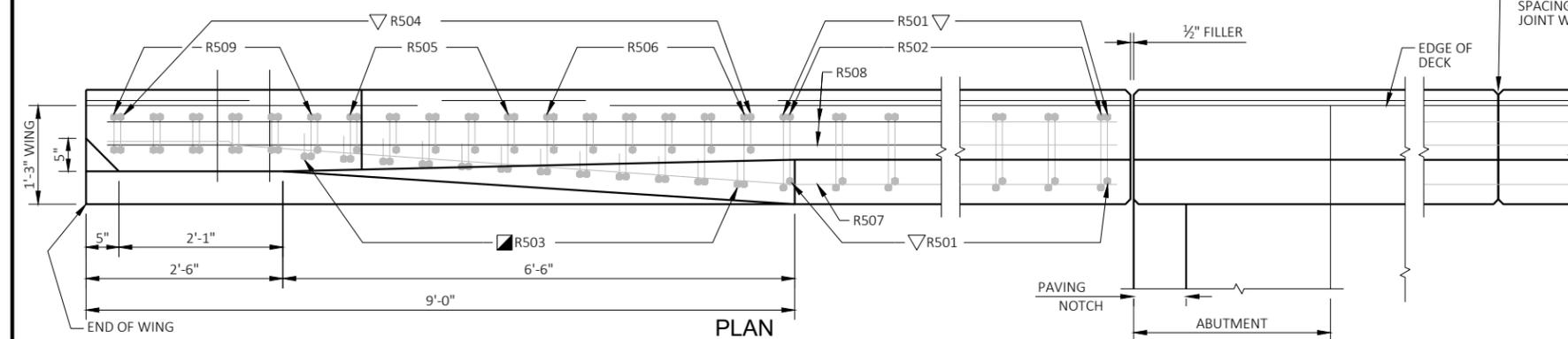


PARAPET END TREATMENT DETAIL

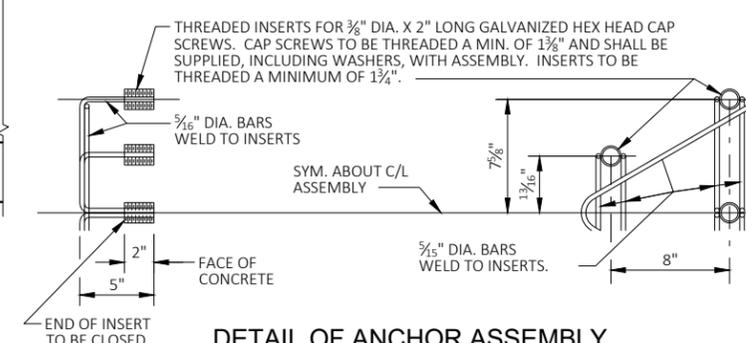
LOOKING AT INSIDE FACE OF PARAPET



OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9". MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 3/4" - 'V' GROOVE.



☒ BENCH MARK CAP (WHEN SUPPLIED). AVOID PLACING A BENCH MARK CAP BELOW A RAIL OR FENCE SYSTEM THAT IS ATTACHED TO THE TOP OF THE PARAPET.



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

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STRUCTURE B-35-0118

DRAWN BY NJT PLANS TLP
CK'D.

**SINGLE SLOPED
PARAPET 42SS**

SHEET 13 OF 13

DIVISION 1 - ALIPROF-CTH YY												
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)			
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE	
												NOTE 1
07+77.706	777.71	0.00	7.18	0.00	0.54	0	0	0	0	0	0	
07+86.634	786.63	8.93	51.06	0.00	3.11	10	0	1	10	1	9	
08+00	800.00	13.36	18.50	0.00	2.47	17	0	1	27	3	25	
08+50	850.00	50.00	53.64	0.00	5.30	67	0	7	94	11	83	
09+00	900.00	50.00	40.71	9.20	3.15	87	9	8	181	21	151	
09+24.768	924.77	24.77	35.54	9.20	23.02	35	8	12	216	36	163	
09+33.6	933.60	8.83	16.60	9.20	10.83	9	3	6	225	44	161	
09+50	950.00	16.40	16.78	8.30	13.72	10	5	7	235	53	158	
09+57.403	957.40	7.40	16.85	4.60	6.43	5	2	3	240	56	157	
10+42.591	1042.59	85.19	29.77	4.60	0.00	0	0	0	240	56	157	
10+50	1050.00	7.41	30.31	8.30	0.00	8	2	0	248	56	163	
10+66.4	1066.40	16.40	29.87	9.20	0.00	18	5	0	266	56	176	
11+00	1100.00	33.60	52.79	9.20	2.31	51	11	1	317	58	215	
11+50	1150.00	50.00	18.41	0.00	8.10	66	9	10	383	70	259	
12+00	1200.00	50.00	18.52	0.00	4.82	34	0	12	417	85	278	
12+06.183	1206.18	6.18	7.85	0.00	3.29	3	0	1	420	86	280	
12+30.783	1230.78	24.60	7.84	0.00	0.00	7	0	1	427	88	286	

NOTES:

(1) COMMON EXCAVATION IS THE SUM OF THE CUT AND EBS EXCAVATION COLUMNS. ITEM NUMBER 205.0100

(2) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.

(3) EBS EXCAVATION TO BE BACKFILLED WITH BASE AGGREGATE DENSE 1 1/4-INCH

(4) SALVAGED/UNUSABLE PAVEMENT MATERIAL

(5) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE PAVEMENT MATERIAL

(13) EXPANDED FILL FACTOR = 1.25

DEPENDING ON SELECTIONS:

EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK - REDUCED MARSH - REDUCED EBS) * FILL FACTOR

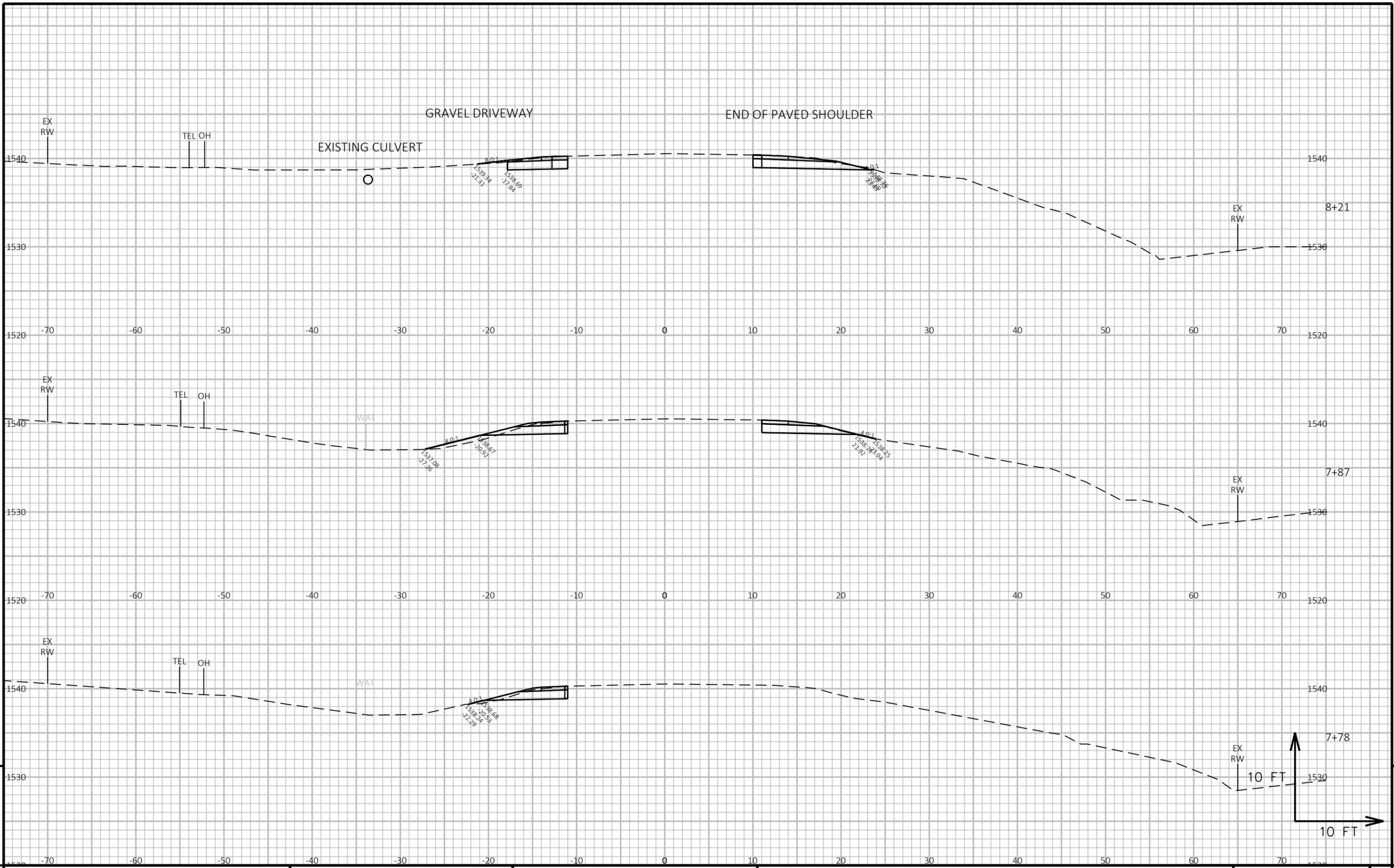
OR EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK - REDUCED EBS) * FILL FACTOR

OR EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK - REDUCED MARSH) * FILL FACTOR

OR EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK) * FILL FACTOR

(14) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.

(15) FACTORS USED TO COMPUTE ANTICIPATED WASTE AND THE COMPUTED WASTE VOLUME IDENTIFIED ARE FOR GENERAL INFORMATION ONLY.



PROJECT NO: 9487-00-70

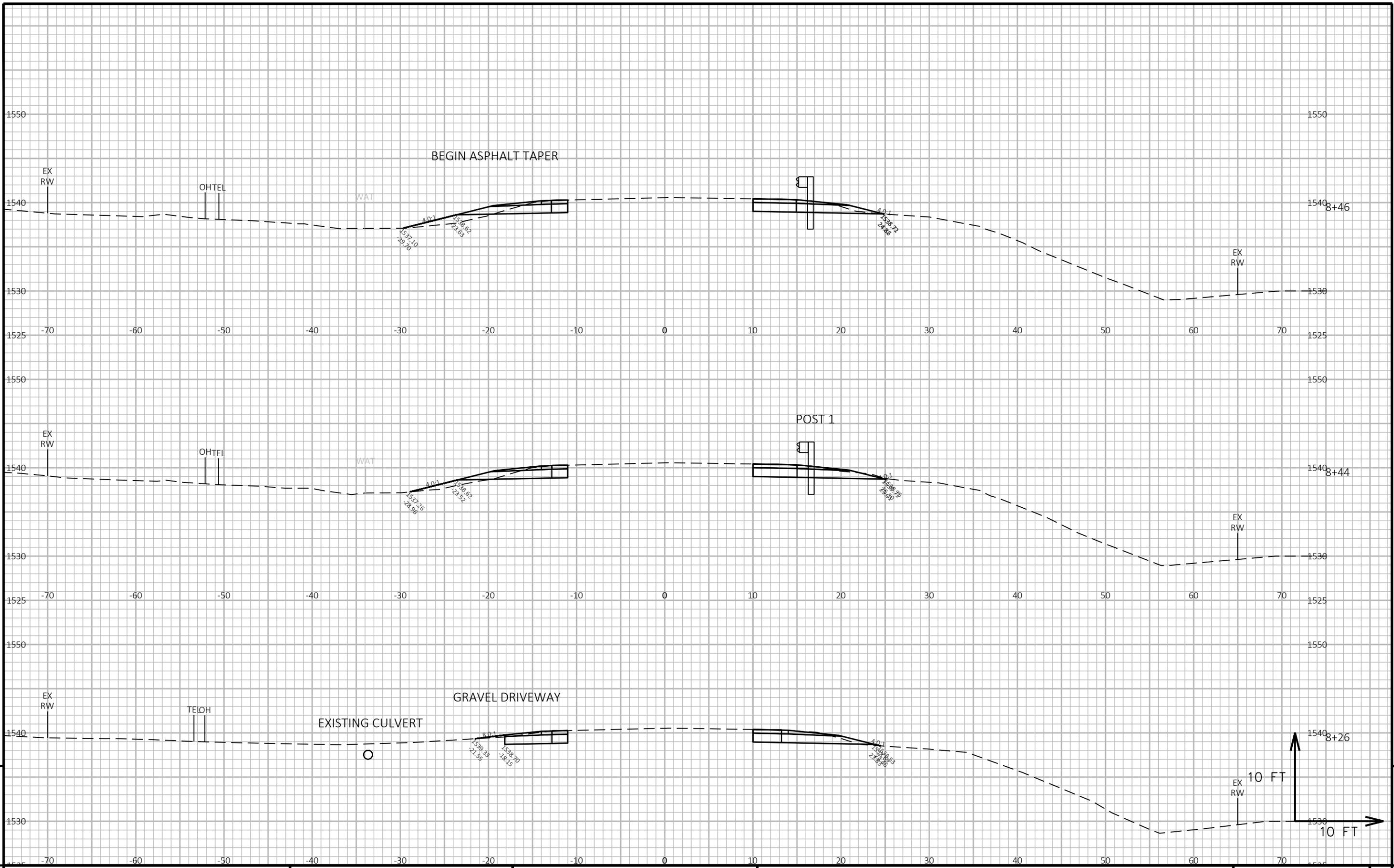
HWY: CTH YY

COUNTY: LINCOLN

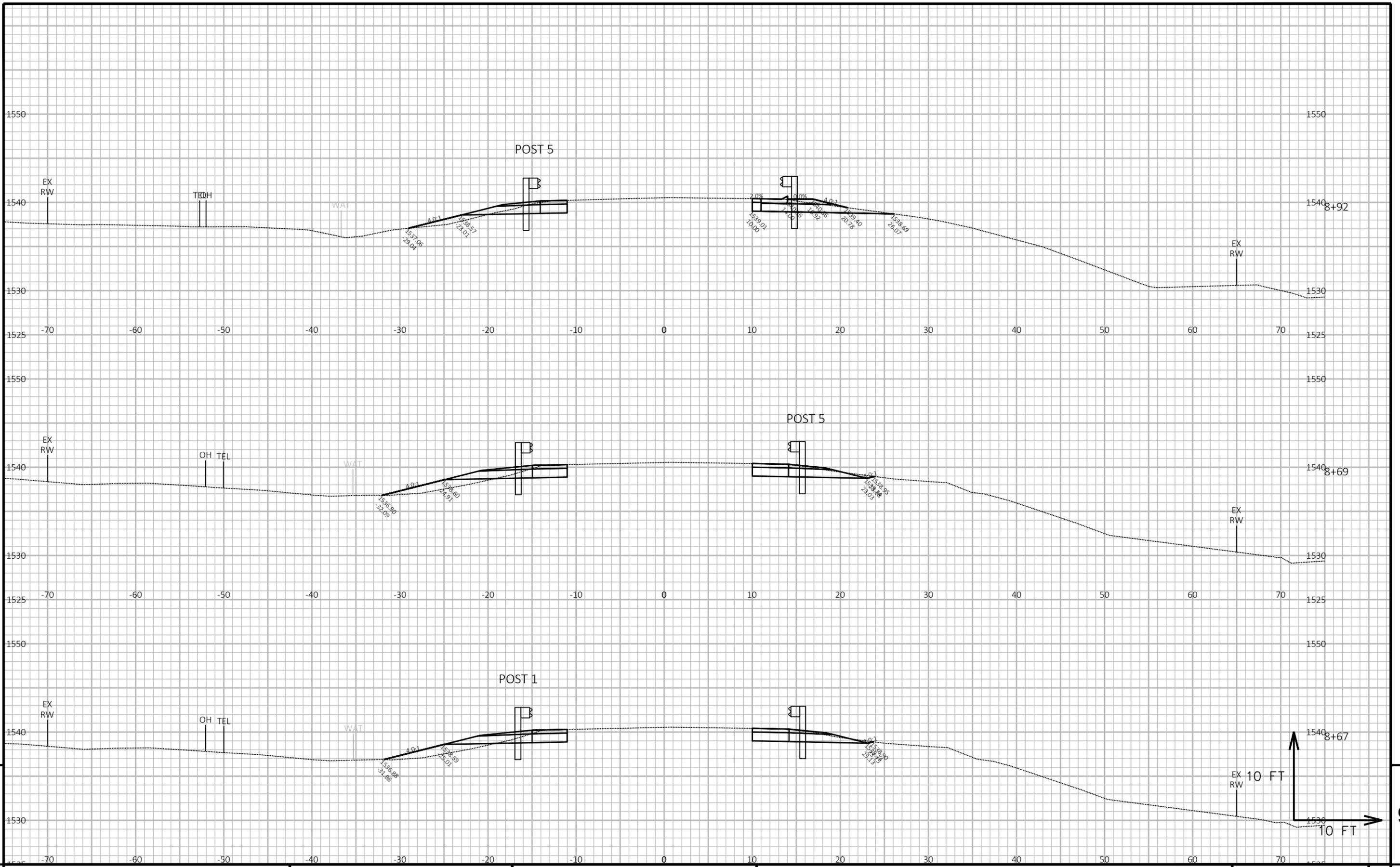
CROSS SECTIONS:

SHEET

E



PROJECT NO: 9487-00-70	HWY: CTH YY	COUNTY: LINCOLN	CROSS SECTIONS:	SHEET 9	E
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PROJECT NO: 9487-00-70

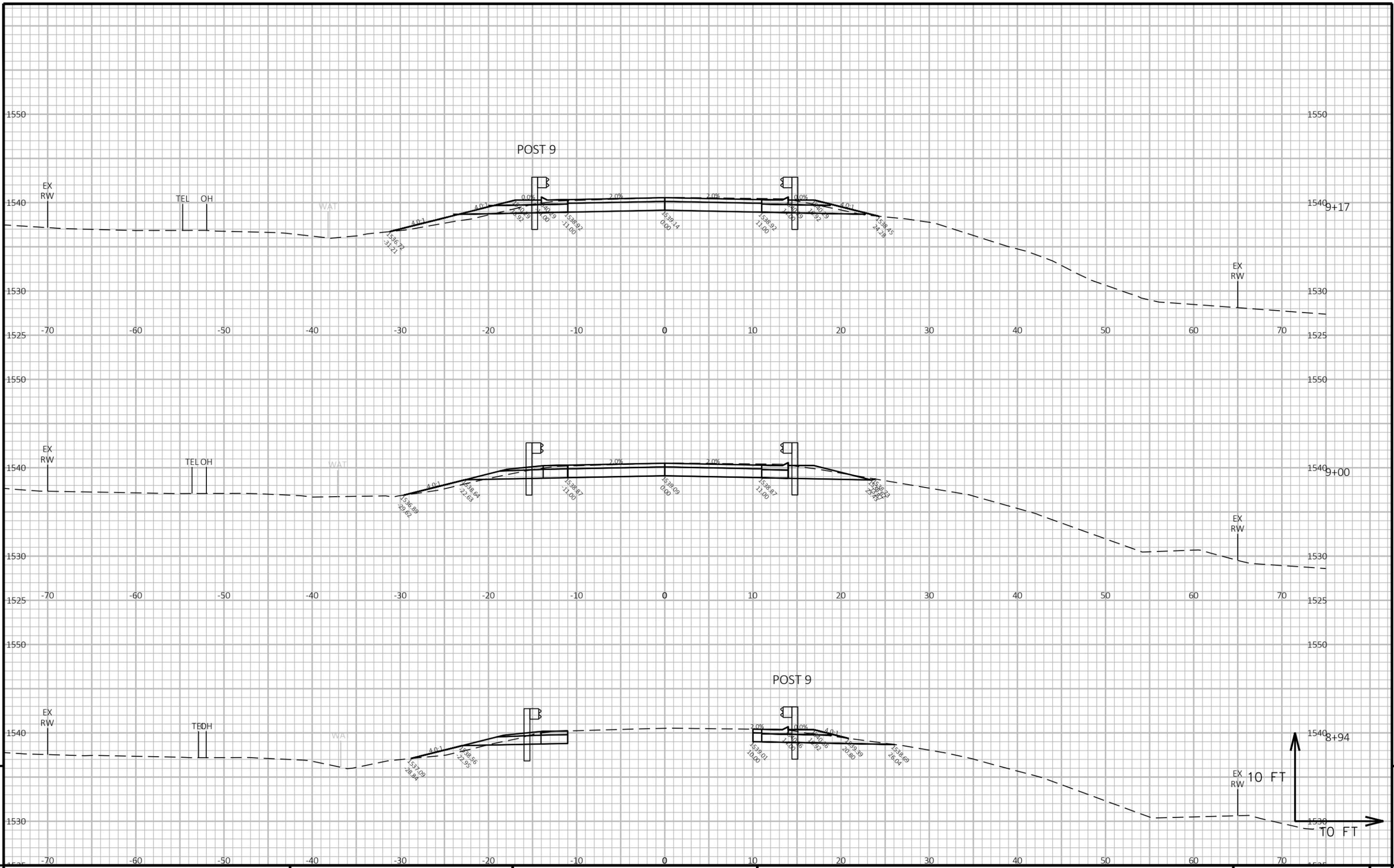
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COUNTY: LINCOLN

CROSS SECTIONS:

SHEET

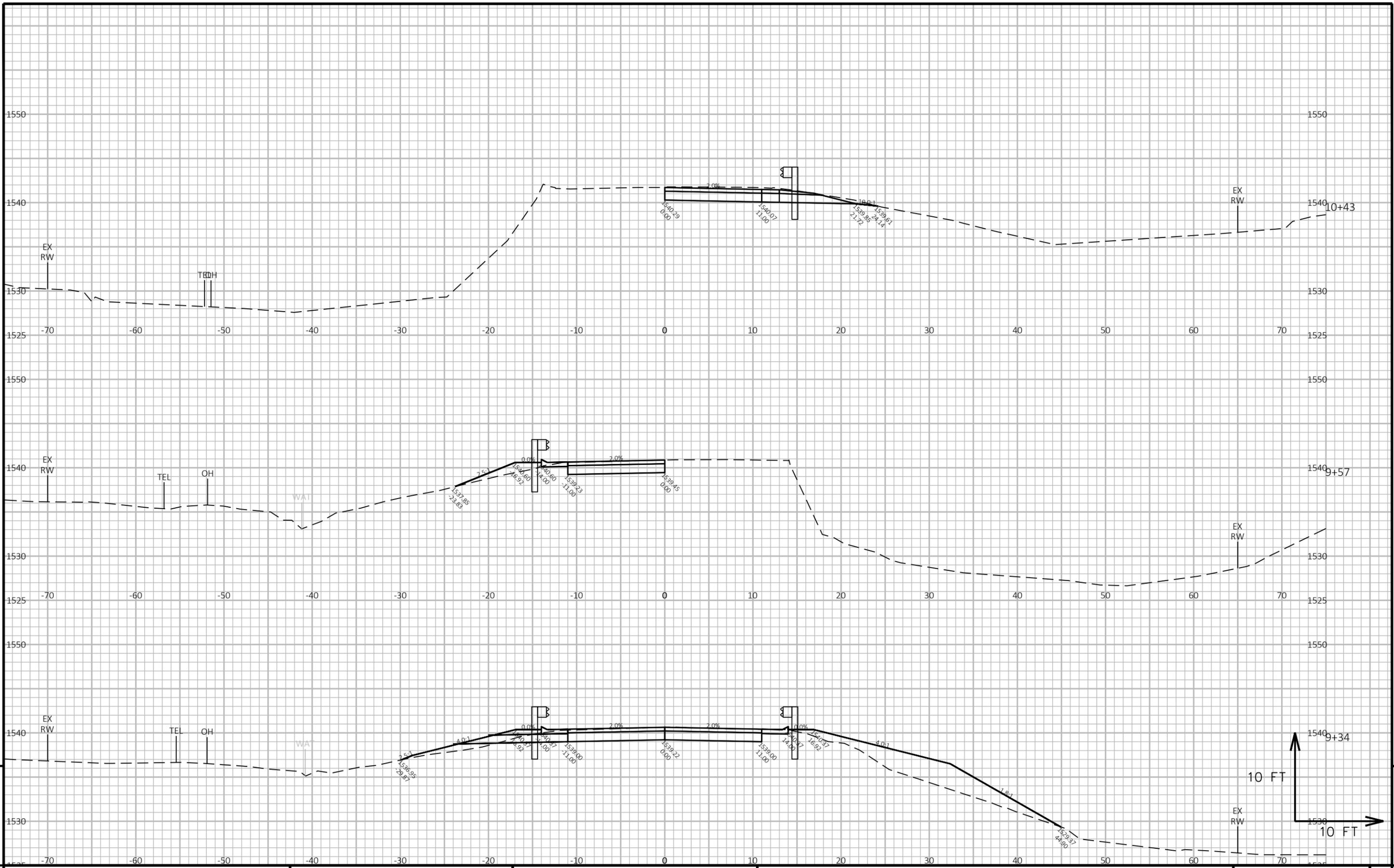
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PROJECT NO: 9487-00-70 HWY: CTH YY COUNTY: LINCOLN CROSS SECTIONS: SHEET E

9

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PROJECT NO: 9487-00-70

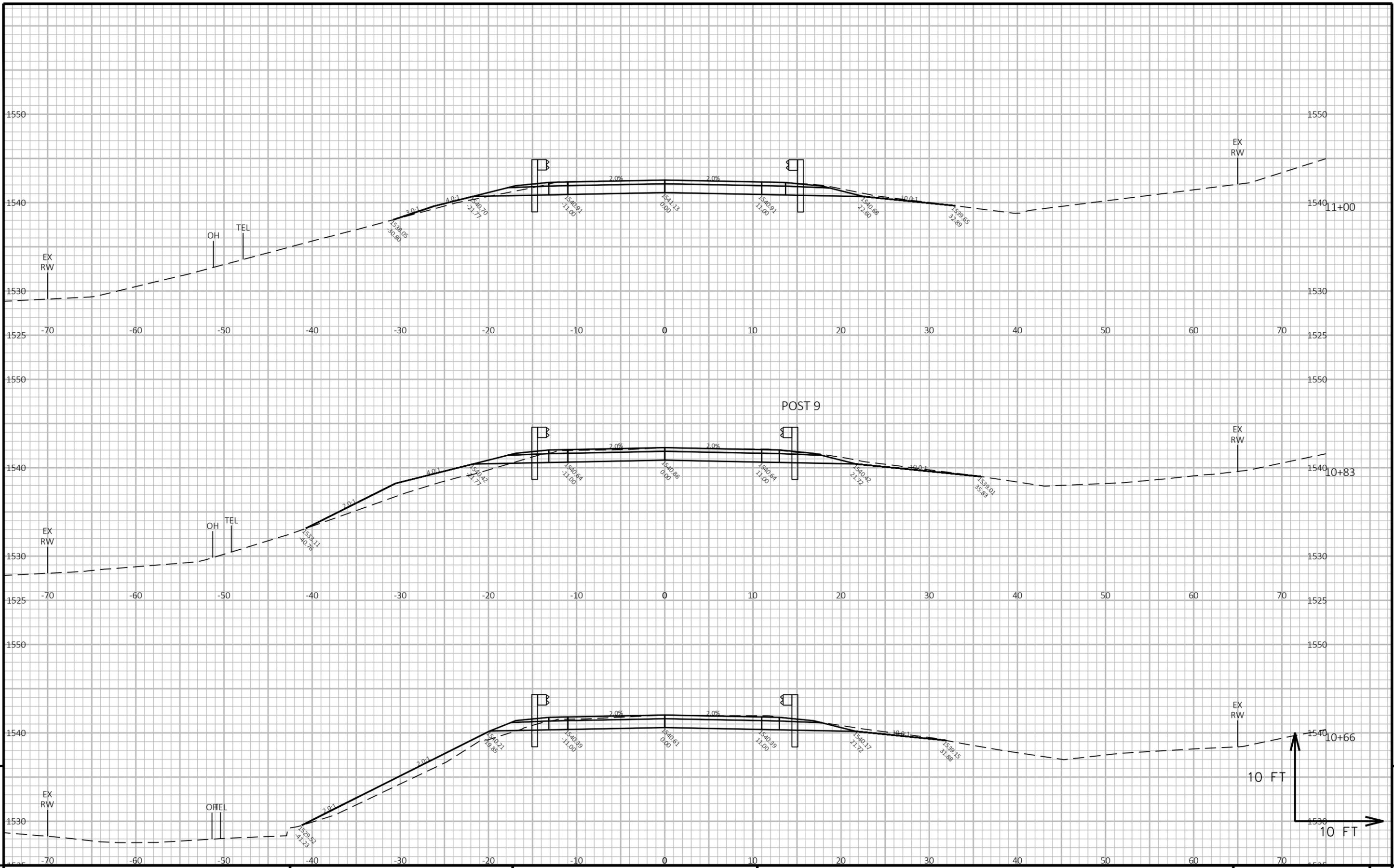
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COUNTY: LINCOLN

CROSS SECTIONS:

SHEET

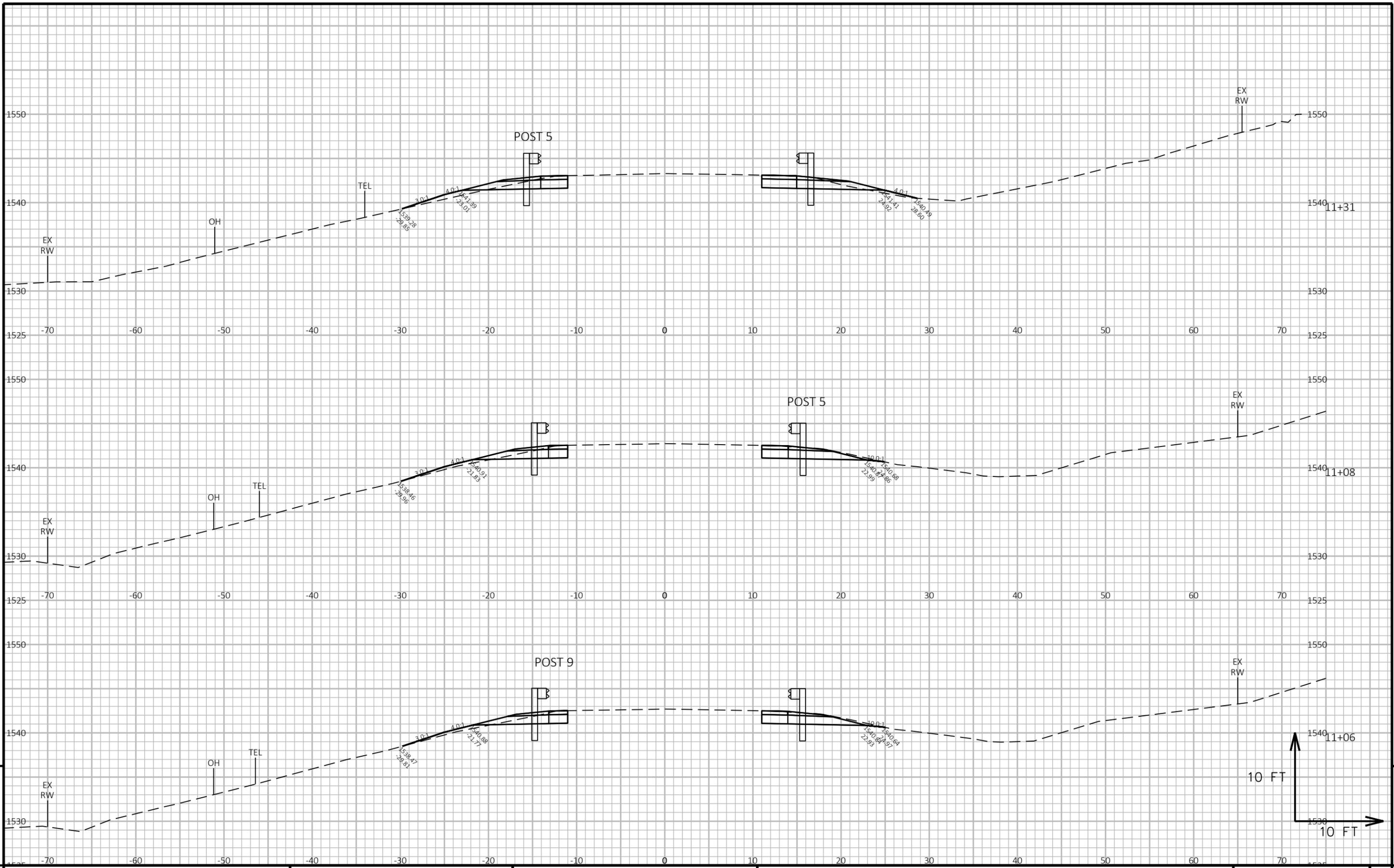
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PROJECT NO: 9487-00-70 HWY: CTH YY COUNTY: LINCOLN CROSS SECTIONS: SHEET E

FILE NAME: I:\CLIENTS-MENOMONIE\16192 LINCOLN COUNTY\001 9487-00-00 5TH 86-LOST AVENUE NORTH FORK SPIRIT RIVER BRIDGE CTH YY LINCOLN COUNTY\94870000\SHEETS\PLAN\090201-XS.DWG PLOT DATE: 7/27/2021 12:05 PM PLOT BY: JORDAN DISTERHAFT PLOT NAME: PLOT SCALE: 1 IN:10 FT WISDOT/CADD SHEET 49

LAYOUT NAME - 6



PROJECT NO: 9487-00-70

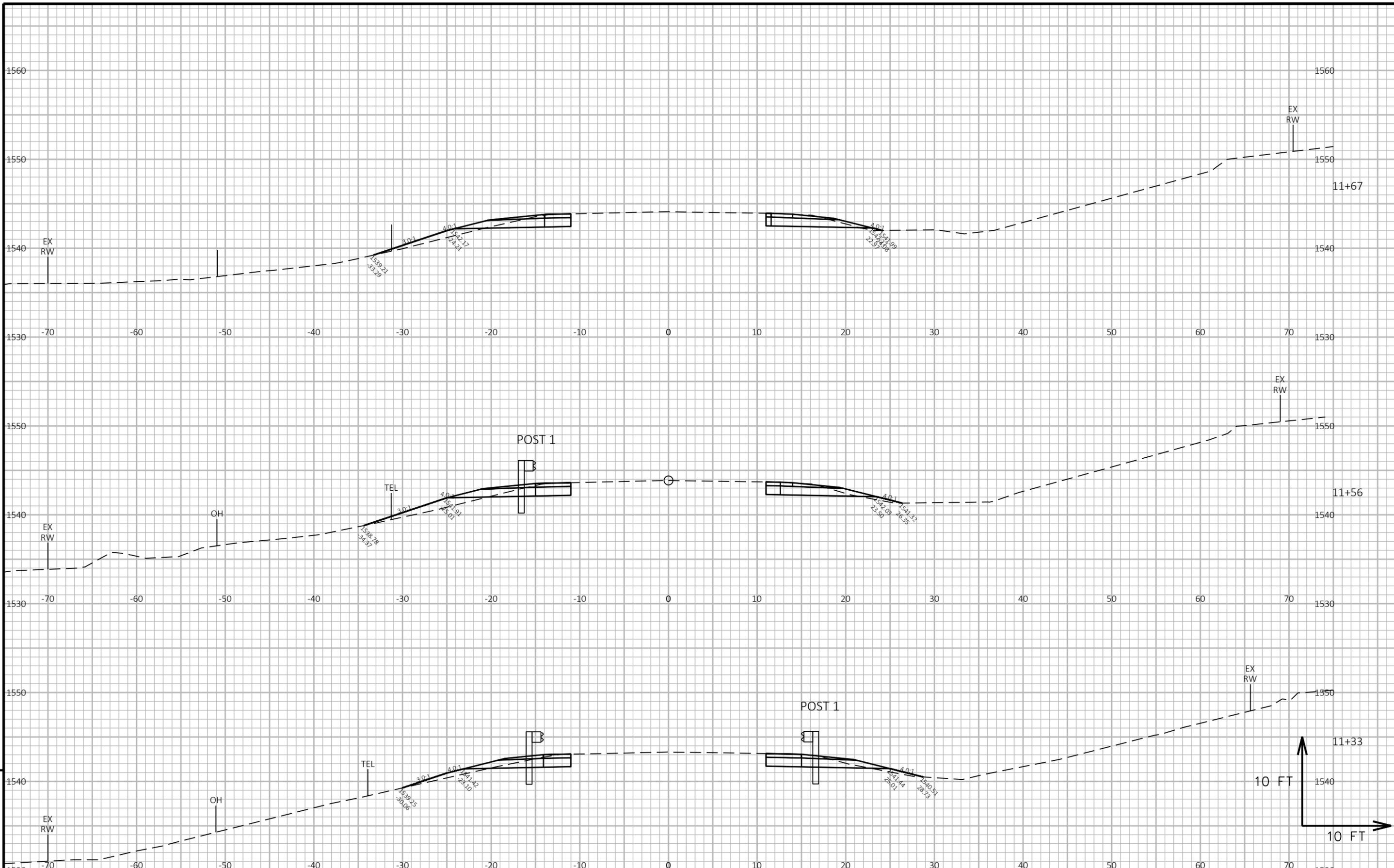
HWY: CTH YY

COUNTY: LINCOLN

CROSS SECTIONS:

SHEET

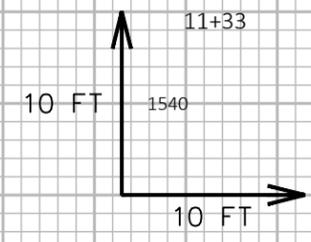
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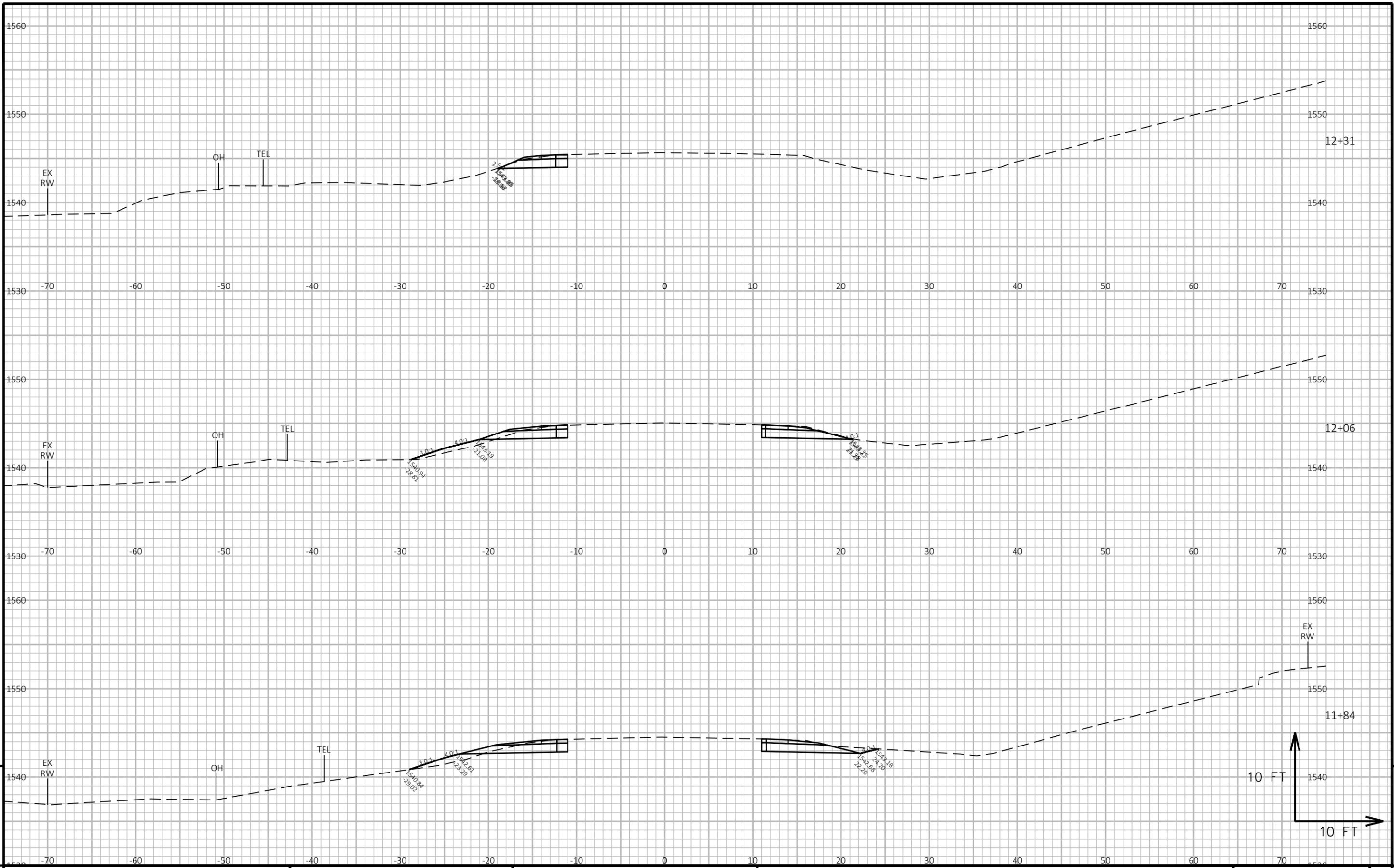


PROJECT NO: 9487-00-70	HWY: CTH YY	COUNTY: LINCOLN	CROSS SECTIONS:	SHEET	E
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PROJECT NO: 9487-00-70

HWY: CTH YY

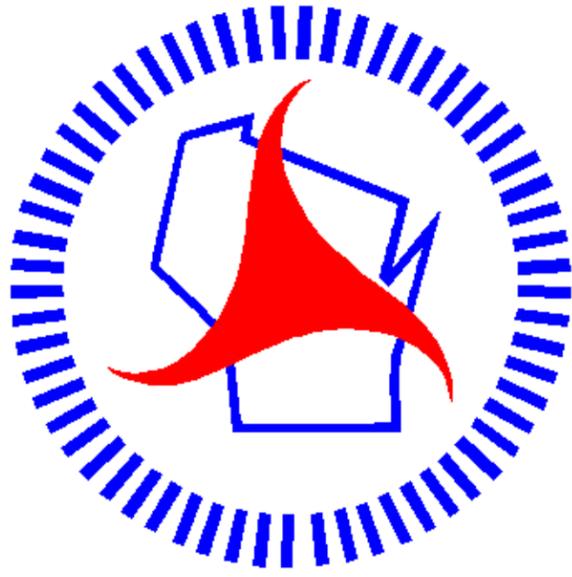
COUNTY: LINCOLN

CROSS SECTIONS:

SHEET

E

Notes



Wisconsin Department of Transportation

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