

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

COLUMBUS - PRINCETON

STH 33 TO N COUNTY LINE ROAD

STH 73

COLUMBIA COUNTY

STATE PROJECT NUMBER
6060-01-70

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
6060-01-70	WISC 2022118	1

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = **62**



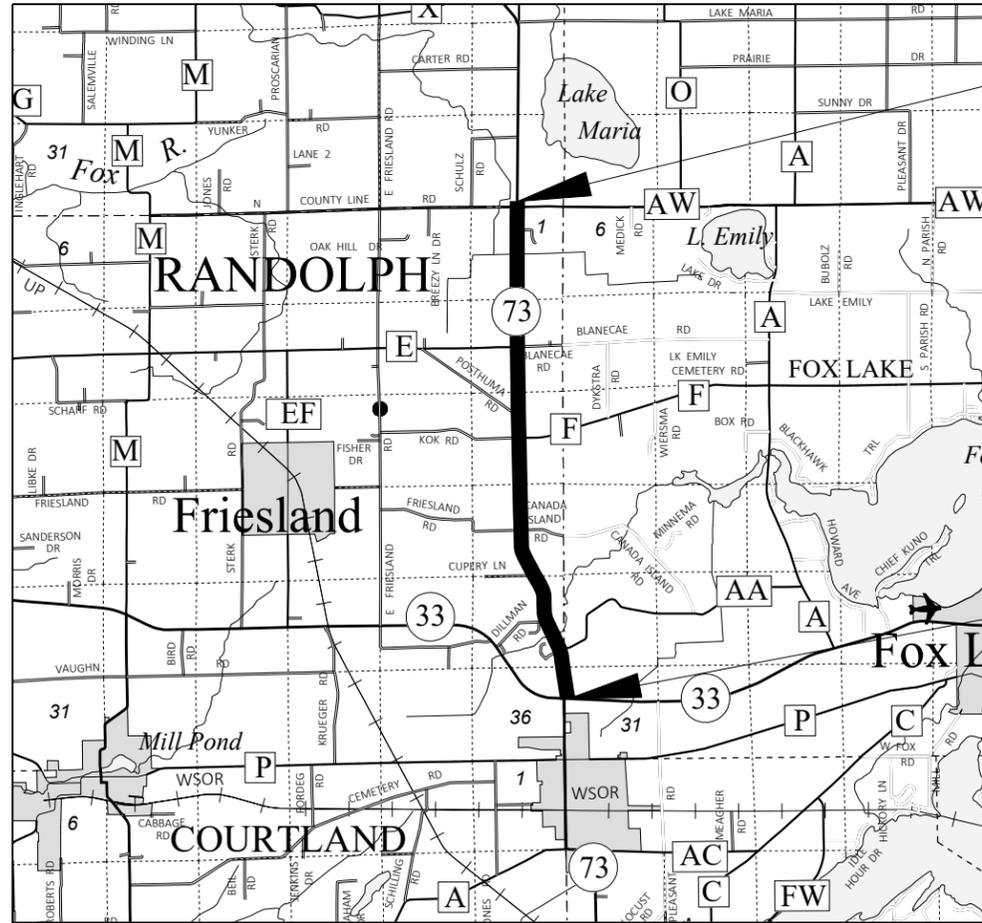
15

DESIGN DESIGNATION

A.A.D.T.	2022	=	2,740
A.A.D.T.	2042	=	3,160
D.H.V.	2042	=	134
D.D.		=	57/33
T.		=	13.9%
DESIGN SPEED		=	55 MPH
ESALS		=	700,000

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
MARSH AREA	TELEPHONE
	WATER
	UTILITY PEDESTAL
	POWER POLE
WOODED OR SHRUB AREA	TELEPHONE POLE



END PROJECT
STA 297+76.69
 Y= 428,482.280
 X= 654,972.119

BEGIN PROJECT
STA 10+00.00
 Y= 400,209.988
 X= 657,659.372

LAYOUT
 SCALE 0 2 MI
 TOTAL NET LENGTH OF CENTERLINE = 5.480 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), COLUMBIA COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 18.

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	NE REGION
Designer	K. BERG
Project Manager	K. TREML
Regional Examiner	SW REGION
Regional Supervisor	R. WAGNER

APPROVED FOR THE DEPARTMENT

DATE: 7/23/2021 
(Signature)

GENERAL NOTES

THE LOCATIONS OF EXISTING UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

ORDER OF SECTION 2 DETAIL SHEETS

- GENERAL NOTES
- PROJECT OVERVIEW
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- PLAN DETAILS

DNR LIAISON

ERIC HEGGELUND
SOUTH CENTRAL REGION
3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711
(608)228-7927
eric.heggelund@wisconsin.gov

COLUMBIA COUNTY HIGHWAY COMMISSIONER

CHRIS HARDY, PE
338 OLD HIGHWAY 16 WEST
WYOCENA, WI 53969-0875
(608)429-2136

NE REGION SURVEY COORDINATOR

CORMAC MCINNIS, RLS
944 VANDERPERREN WAY
GREEN BAY, WI 54304
(920)492-5638
cormac.mcinnis@dot.wi.gov

NE REGION DESIGN PROJECT MANAGER

KYLE TREML, PE
944 VANDERPERREN WAY
GREEN BAY, WI 54304
(920)360-7029
kyle.treml@dot.wi.gov

UTILITIES CONTACTS

DOUG VOSBERG
ATC MANAGEMENT, INC. - ELECTRICITY-TRANSMISSION
2489 RINDEN RD
COTTAGE GROVE, WI 53527
(608) 877-7650
dvosberg@atcllc.com

PERRY BOECK
ALLIANT ENERGY - ELECTRICITY
120 EAST MAPLE AVE
BEAVER DAM WI 53916
(920) 887-6061
perryboeck@alliantenergy.com

NICK FRASE
CHARTER COMMUNICATIONS - COMMUNICATION LINE
1515 WEST WASHINGTON ST
WEST BEND, WI 53095
(920) 304-6797
nick.frase@charter.com

SHAWN PIETRZAK
ADAMS-COLUMBIA ELECTRIC COOPERATIVE - ELECTRICITY
P. O. BOX 70
FRIENDSHIP, WI 53934
(800) 831-8629, EXT 323
spietrzak@acecwi.com

STEVE BISHOP
CENTURYLINK - COMMUNICATION LINE
130 4TH ST
BARABOO WI 53913
(608) 355-7501
steven.bishop@lumen.com

RUNOFF COEFFICIENT TABLE

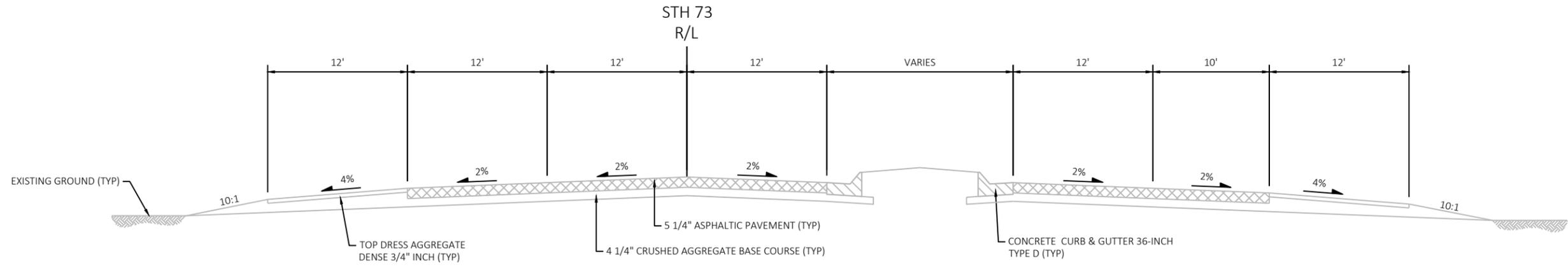
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER									
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.017 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.017 ACRES



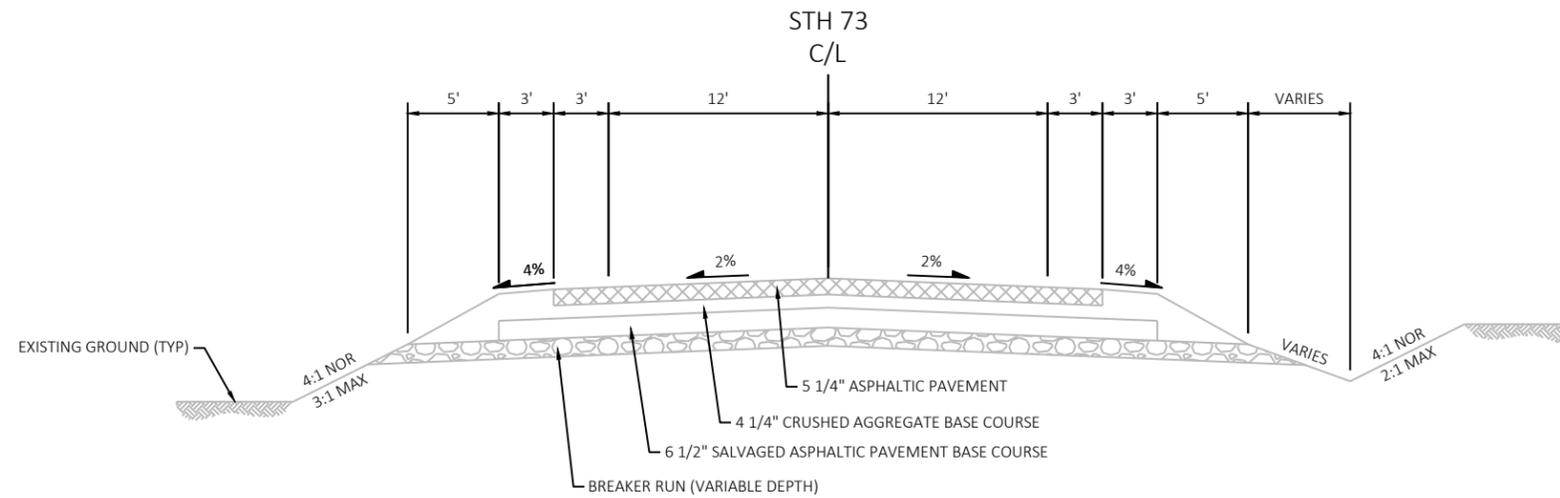


PROJECT NO: 6060-01-70	HWY: STH 73	COUNTY: COLUMBIA	PROJECT OVERVIEW	SHEET	E
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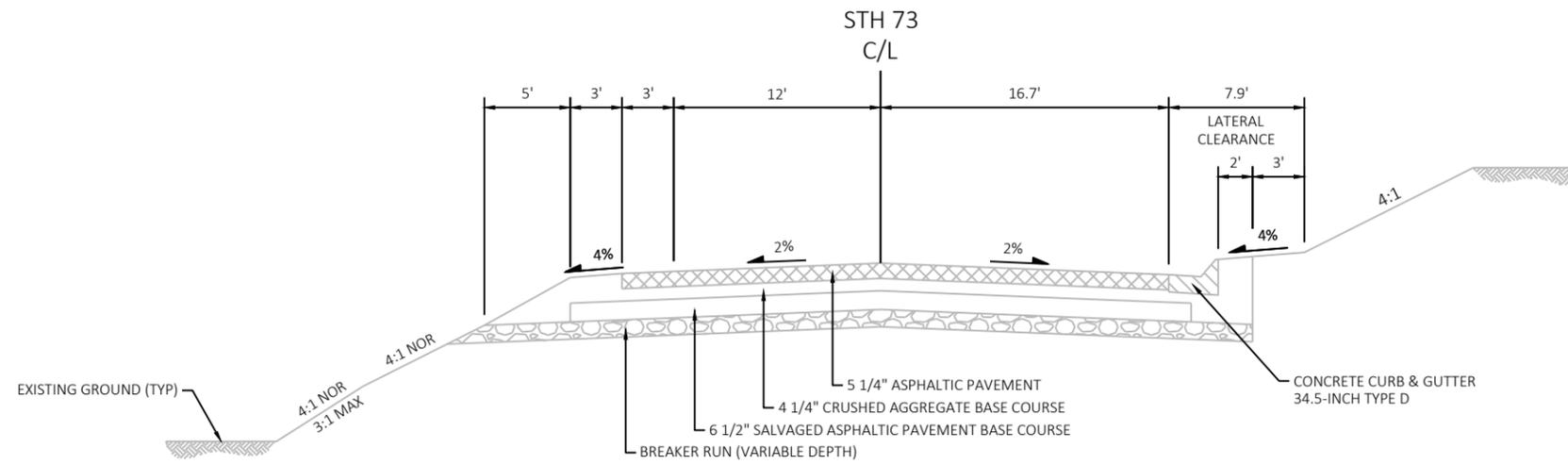
EXISTING TYPICAL SECTION STH 73

STA 10+00 TO STA 15+65



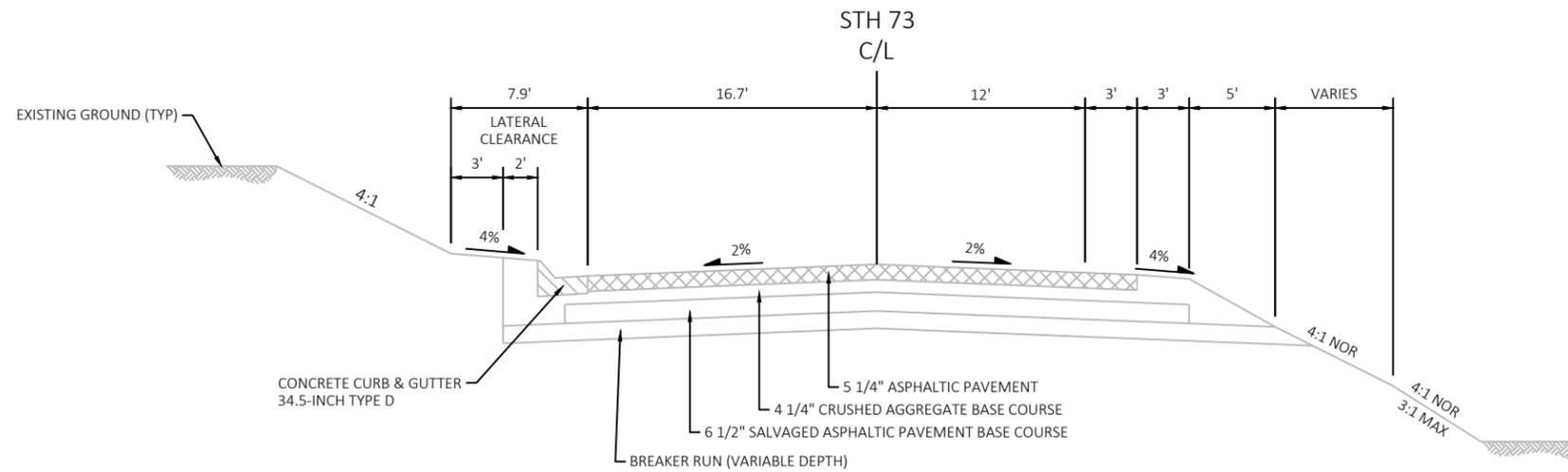
EXISTING TYPICAL SECTION STH 73

STA 15+65 TO STA 45+50
 STA 48+15 TO STA 62+55
 STA 65+30 TO STA 100+95
 STA 103+25 TO STA 130+80
 STA 133+40 TO STA 208+15
 STA 210+80 TO STA 298+70



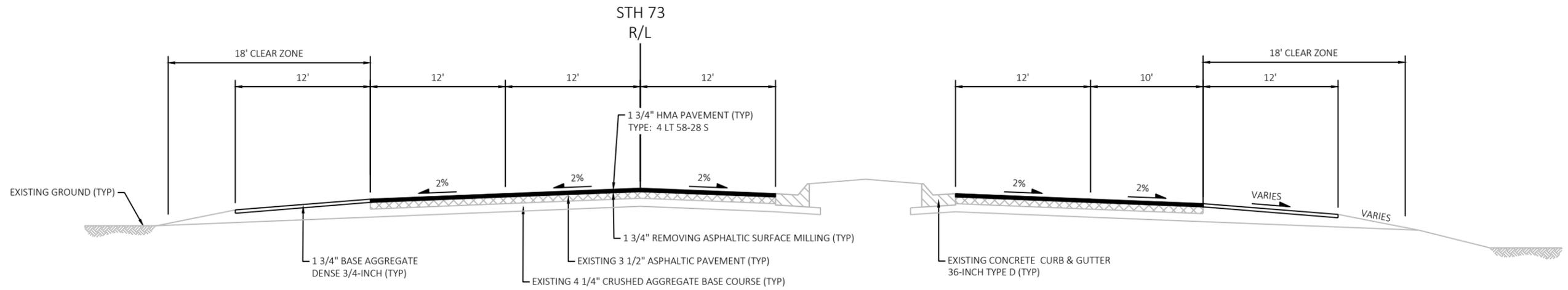
EXISTING TYPICAL SECTION STH 73

STA 45+50 TO STA 48+15
STA 208+15 TO STA 210+80



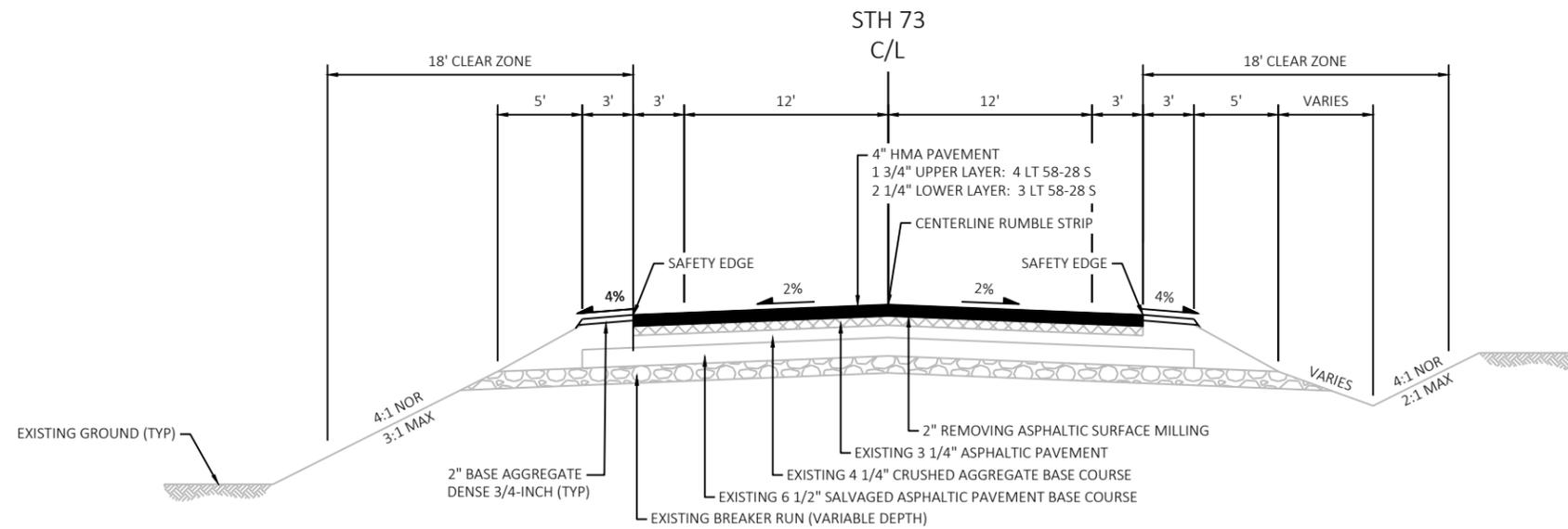
EXISTING TYPICAL SECTION STH 73

STA 62+55 TO STA 65+30
STA 100+95 TO STA 103+25
STA 130+80 TO STA 133+40



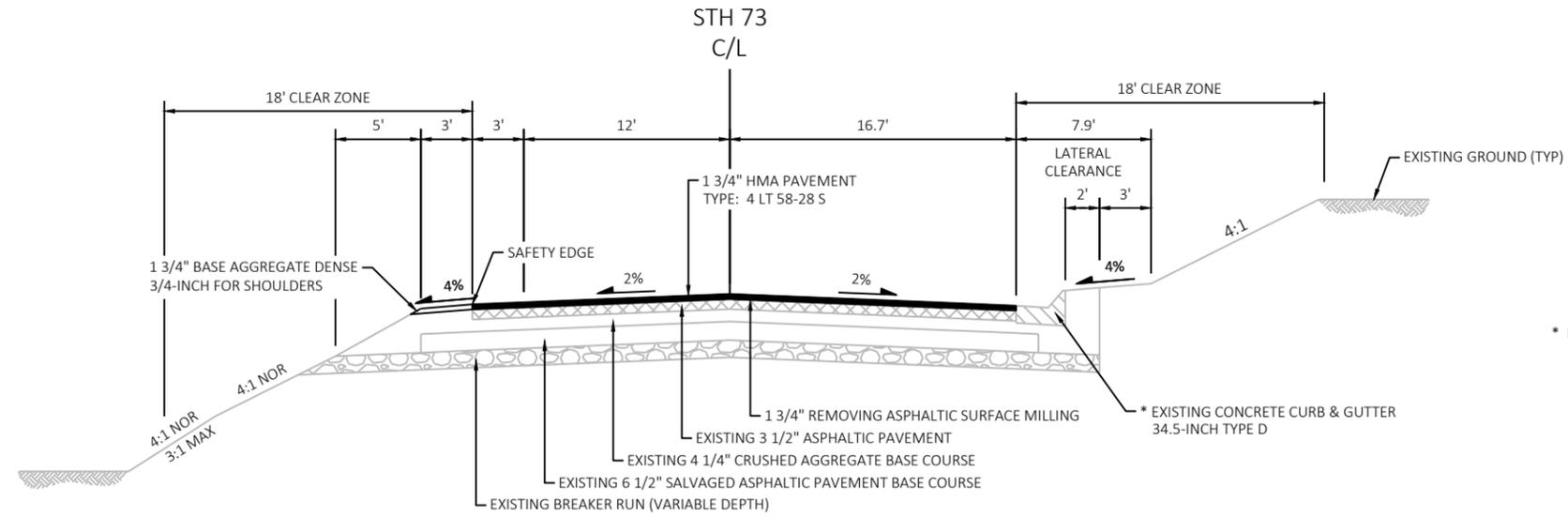
FINISHED TYPICAL SECTION STH 73

STA 10+00 TO STA 15+65



FINISHED TYPICAL SECTION STH 73

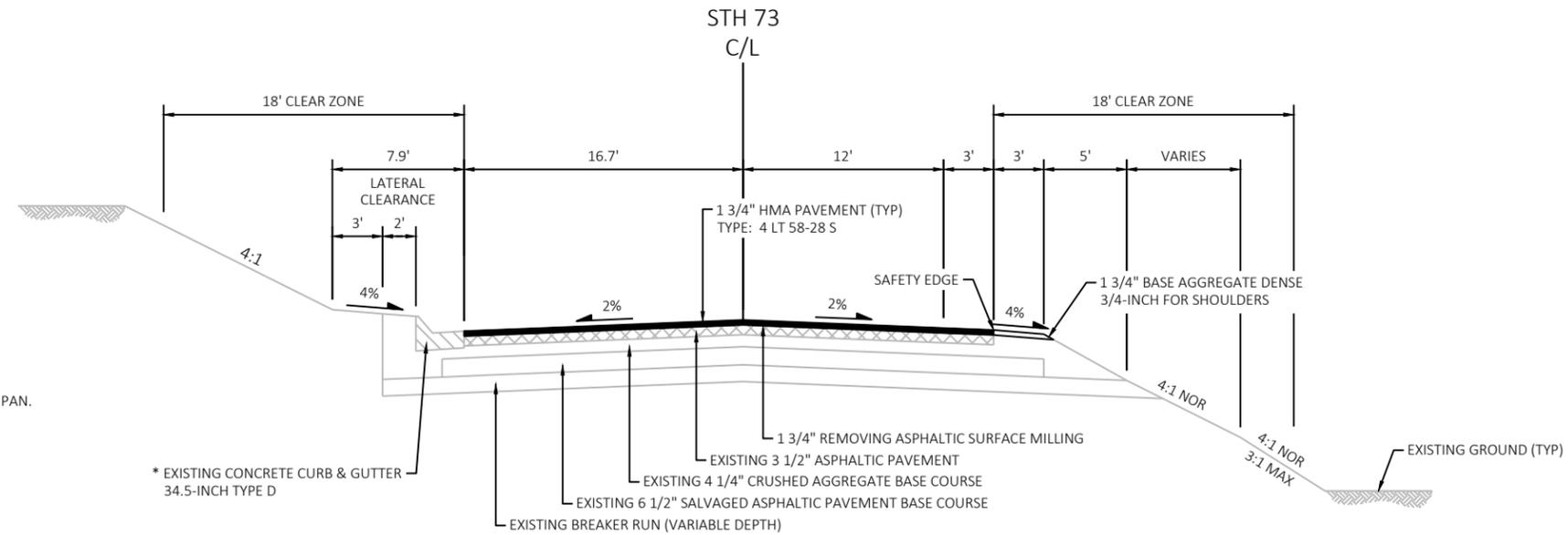
STA 15+65 TO STA 45+50
 STA 48+15 TO STA 62+55
 STA 65+30 TO STA 100+95
 STA 103+25 TO STA 130+80
 STA 133+40 TO STA 208+15
 STA 210+80 TO STA 298+70



NOTE
* PAVING OPERATION SHOULD NOT FILL GUTTER PAN.

FINISHED TYPICAL SECTION STH 73

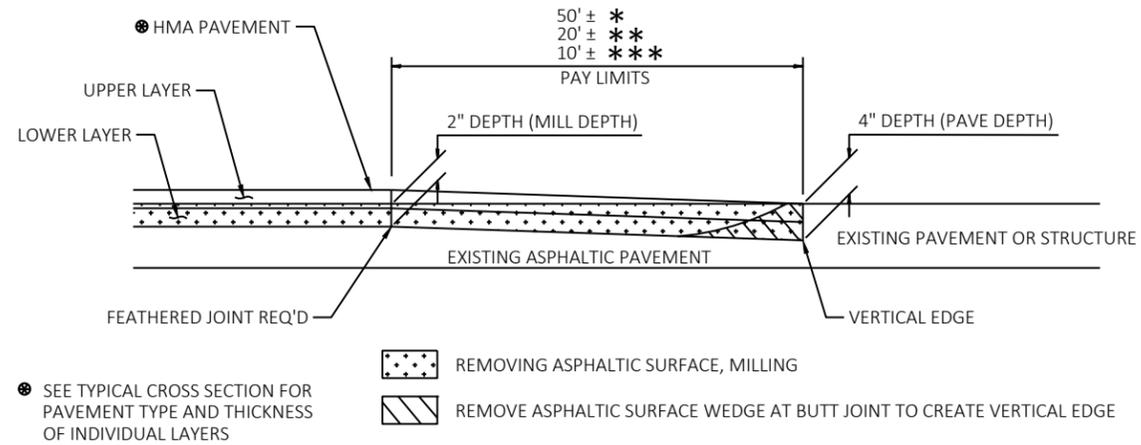
STA 45+20 TO STA 48+73
STA 62+82 TO STA 64+69
STA 156+65 TO STA 158+83
STA 207+47 TO STA 210+63



NOTE
* PAVING OPERATION SHOULD NOT FILL GUTTER PAN.

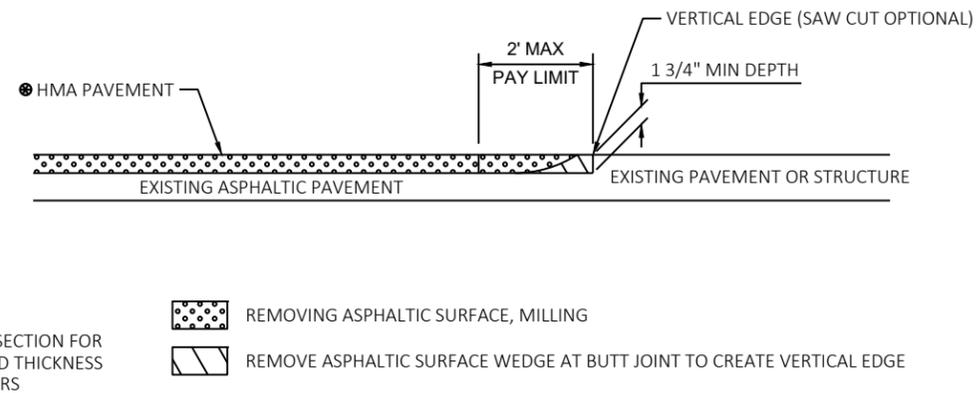
FINISHED TYPICAL SECTION STH 73

STA 62+51 TO STA 65+23
STA 100+41 TO STA 103+14
STA 129+61 TO STA 133+21

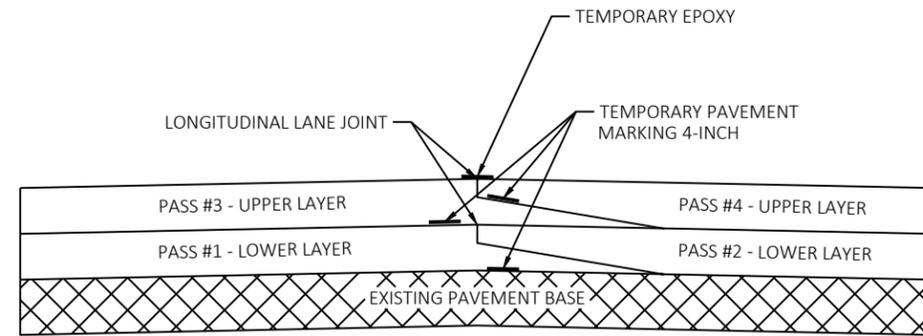


BUTT JOINT DETAIL FOR MILLED ASPHALTIC PAVEMENTS (PROFILE CHANGE)

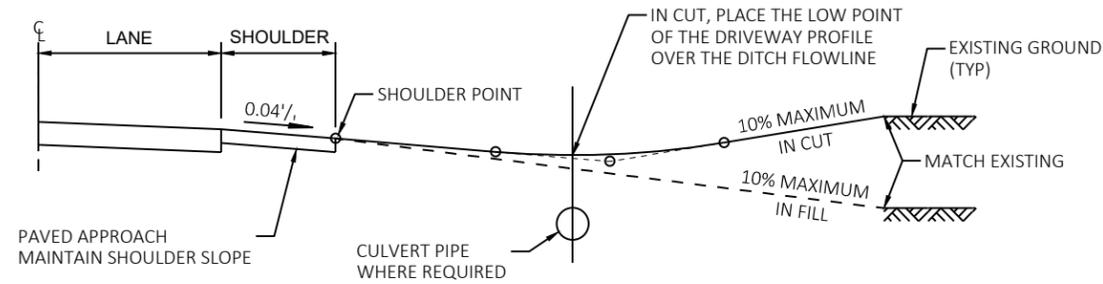
- * MAINLINE
- ** SIDEROADS
- *** PRIVATE ENTRANCES



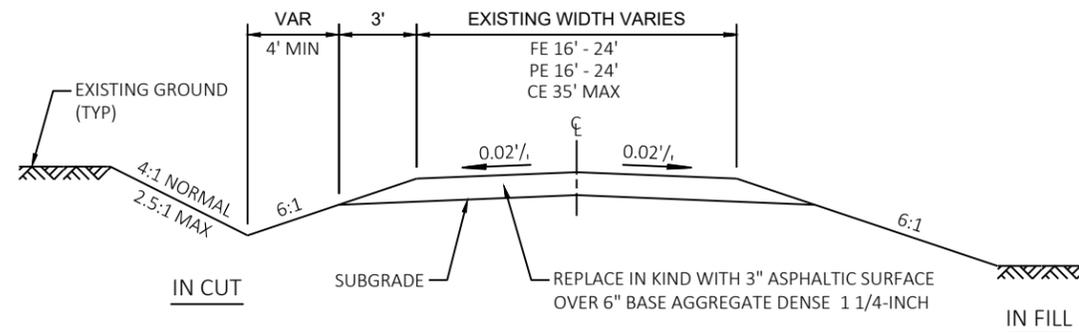
BUTT JOINT DETAIL FOR ASPHALTIC PAVEMENTS (NO PROFILE CHANGE)



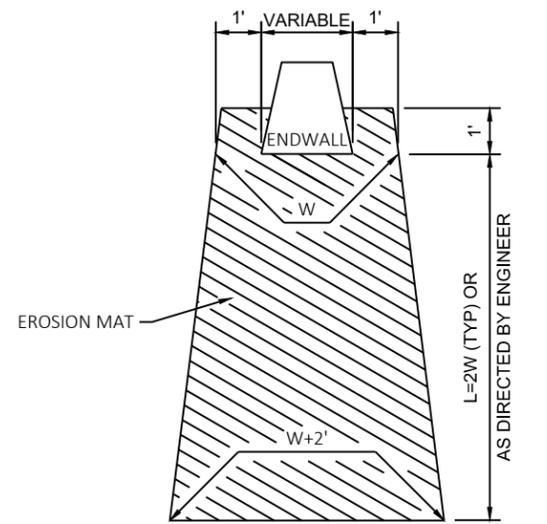
PAVEMENT MARKING DETAIL FOR TAPERED OVERLAPPING JOINTS IN HMA PAVEMENTS



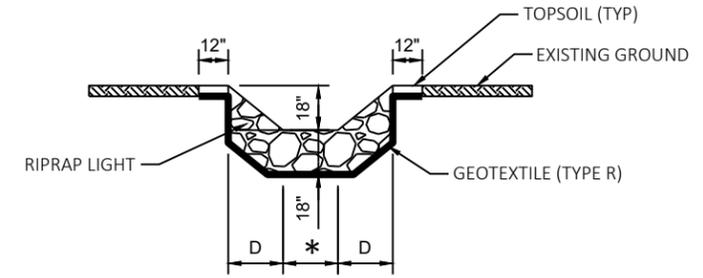
TYPICAL DRIVEWAY PROFILES



TYPICAL CROSS SECTION FOR DRIVEWAYS

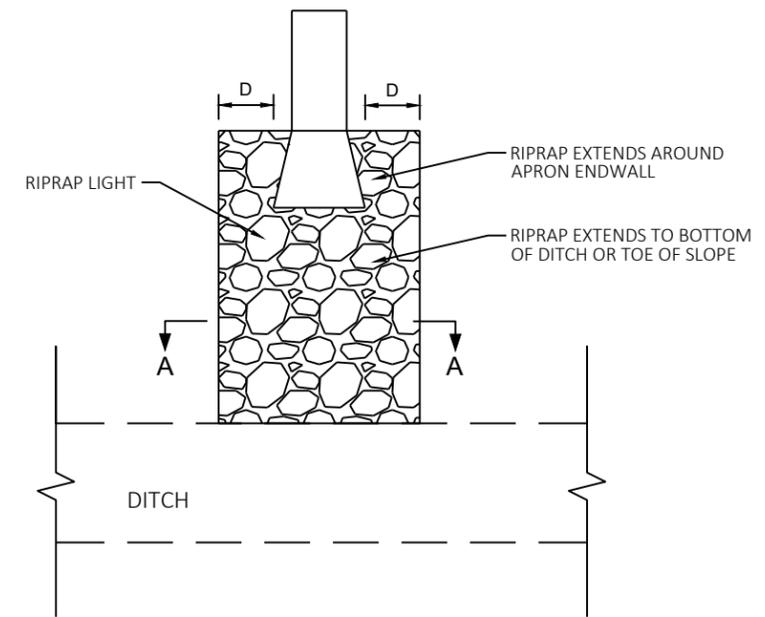


EROSION MAT TREATMENT AT CULVERTS



SECTION A-A

* APRON ENDWALL WIDTH
D = PIPE DIAMETER



PLAN VIEW

RIPRAP TREATMENT AT STORM SEWER OUTFALLS

Estimate Of Quantities

6060-01-70

Line	Item	Item Description	Unit	Total	Qty
0002	204.0110	Removing Asphaltic Surface	SY	510.000	510.000
0004	204.0115	Removing Asphaltic Surface Butt Joints	SY	1,963.000	1,963.000
0006	204.0120	Removing Asphaltic Surface Milling	SY	104,841.000	104,841.000
0008	204.9060.S	Removing (item description) 01. Apron Endwalls	EACH	6.000	6.000
0010	211.0100	Prepare Foundation for Asphaltic Paving (project) 01. 6060-01-70	LS	1.000	1.000
0012	213.0100	Finishing Roadway (project) 01. 6060-01-70	EACH	1.000	1.000
0014	305.0110	Base Aggregate Dense 3/4-Inch	TON	3,473.000	3,473.000
0016	455.0605	Tack Coat	GAL	12,599.000	12,599.000
0018	460.0105.S	HMA Percent Within Limits (PWL) Test Strip Volumetrics	EACH	2.000	2.000
0020	460.0110.S	HMA Percent Within Limits (PWL) Test Strip Density	EACH	2.000	2.000
0022	460.2005	Incentive Density PWL HMA Pavement	DOL	16,812.000	16,812.000
0024	460.2007	Incentive Density HMA Pavement Longitudinal Joints	DOL	46,042.000	46,042.000
0026	460.2010	Incentive Air Voids HMA Pavement	DOL	22,655.000	22,655.000
0028	460.5223	HMA Pavement 3 LT 58-28 S	TON	12,363.000	12,363.000
0030	460.5224	HMA Pavement 4 LT 58-28 S	TON	10,292.000	10,292.000
0032	465.0110	Asphaltic Surface Patching	TON	200.000	200.000
0034	465.0120	Asphaltic Surface Driveways and Field Entrances	TON	88.000	88.000
0036	465.0315	Asphaltic Flumes	SY	19.000	19.000
0038	465.0475	Asphalt Centerline Rumble Strips 2-Lane Rural	LF	24,613.000	24,613.000
0040	520.8700	Cleaning Culvert Pipes	EACH	6.000	6.000
0042	521.1030	Apron Endwalls for Culvert Pipe Steel 30-Inch	EACH	4.000	4.000
0044	521.1042	Apron Endwalls for Culvert Pipe Steel 42-Inch	EACH	2.000	2.000
0046	606.0100	Riprap Light	CY	18.000	18.000
0048	618.0100	Maintenance And Repair of Haul Roads (project) 01. 6060-01-70	EACH	1.000	1.000
0050	619.1000	Mobilization	EACH	1.000	1.000
0052	624.0100	Water	MGAL	49.300	49.300
0054	628.7555	Culvert Pipe Checks	EACH	18.000	18.000
0056	630.0500	Seed Water	MGAL	1.800	1.800
0058	633.5200	Markers Culvert End	EACH	17.000	17.000
0060	642.5001	Field Office Type B	EACH	1.000	1.000
0062	643.0300	Traffic Control Drums	DAY	30.000	30.000
0064	643.0900	Traffic Control Signs	DAY	2,128.000	2,128.000
0066	643.1050	Traffic Control Signs PCMS	DAY	14.000	14.000
0068	643.5000	Traffic Control	EACH	1.000	1.000
0070	645.0130	Geotextile Type R	SY	150.000	150.000
0072	646.1020	Marking Line Epoxy 4-Inch	LF	47,442.000	47,442.000
0074	646.1040	Marking Line Grooved Wet Ref Epoxy 4-Inch	LF	72,002.000	72,002.000
0076	646.3020	Marking Line Epoxy 8-Inch	LF	425.000	425.000
0078	646.5020	Marking Arrow Epoxy	EACH	3.000	3.000
0080	646.5120	Marking Word Epoxy	EACH	3.000	3.000
0082	646.6105	Marking Stop Line Paint 18-Inch	LF	40.000	40.000
0084	646.6120	Marking Stop Line Epoxy 18-Inch	LF	40.000	40.000
0086	649.0105	Temporary Marking Line Paint 4-Inch	LF	129,357.000	129,357.000
0088	649.0120	Temporary Marking Line Epoxy 4-Inch	LF	43,119.000	43,119.000
0090	650.8000	Construction Staking Resurfacing Reference	LF	28,776.000	28,776.000
0092	650.9910	Construction Staking Supplemental Control (project) 01. 6060-01-70	LS	1.000	1.000
0094	690.0150	Sawing Asphalt	LF	903.000	903.000
0096	740.0440	Incentive IRI Ride	DOL	43,600.000	43,600.000
0098	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	1,200.000	1,200.000

Estimate Of Quantities

6060-01-70

Line	Item	Item Description	Unit	Total	Qty
0100	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	600.000	600.000
0102	SPV.0060	Special 01. Grading, Shaping and Finishing Culvert Pipes and Apron Endwalls	EACH	6.000	6.000
0104	SPV.0060	Special 02. Verify Landmark Reference Monuments	EACH	5.000	5.000
0106	SPV.0060	Special 03. Landmark Reference Monuments Special	EACH	5.000	5.000
0108	SPV.0060	Special 04. Cast Iron Monument Covers	EACH	5.000	5.000

REMOVING ASPHALT

3

3

CATEGORY	STATION	TO	STATION	LOCATION	204.0110 REMOVING ASPHALTIC SURFACE SY	204.0115 REMOVING ASPHALTIC SURFACE BUTT JOINTS SY	204.0120 REMOVING ASPHALTIC SURFACE MILLING SY	690.0150 SAWING ASPHALT LF	REMARKS
0010	10+00	-	20+95			328	5638	59	PROJECT BEGIN THROUGH MEDIAN SECTION; GAP AT RUMBLES
0010	20+95	-	35+96				5004		END OF MEDIAN TAPER TO CTH AA
0010	35+96	-	54+69				6,308		CTH AA TO DILLMAN RD; INCLUDES C&G SECTION
0010	54+69	-	84+01				9,877		DILLMAN RD TO CUPERY LN; INCLUDES C&G SECTION
0010	84+01	-	110+78				9,015		CUPERY LN TO FRIESLAND RD; INCLUDES C&G SECTION
0010	110+78	-	163+88				17,804		FRIESLAND RD TO KOK RD; INCLUDES C&G SECTION
0010	163+88	-	178+29				4,804		KOK RD TO POSTHUMA RD
0010	178+29	-	216+35				12,748		POSTHUMA RD TO BLANECEA RD; INCLUDES C&G SECTION
0010	216+35	-	297+08				26,910		BLANECAE RD TO CTH AW
0010	297+08	-	297+76			264	227	48	CTH AW TO END
0010	CTH AA	-		RT		78	666	35	
0010	CTH AA	-		LT		80	732	36	
0010	DILLMAN RD	-		LT		72	330	32	
0010	CUPERY LN	-		LT		65	337	29	
0010	FRIESLAND RD	-		RT		69	340	31	
0010	FRIESLAND RD	-		LT		72	341	32	
0010	KOK RD	-		RT		72	595	32	
0010	KOK RD	-		LT		74	327	33	
0010	POSTHUMA RD	-		LT		72	338	32	
0010	BLANECEA RD	-		RT		67	652	30	
0010	BLANECEA RD	-		LT		74	745	33	
0010	CTH AW	-		RT		100	799	45	
0010	CTH AW	-		LT		72	304	32	
				DRIVEWAYS	510	404		364	
				TOTAL 0010	510	1,963	104,841	903	

Station To	Station	Location	455.0605 Tack Coat GAL	HMA Pavement 3 LT 58-28 S			HMA Pavement 4 LT 58-28 S			465.0120 ASPHALTIC SURFACE DRIVEWAYS TON	465.0315 ASPHALTIC FLUMES SY	465.0110 ASPHALTIC SURFACE PATCHING TON	Remarks
				460.5223 HMA PAVEMENT 3 LT 58-28 S TON	FYI ONLY		460.5224 HMA PAVEMENT 4 LT 58-28 S TON	FYI ONLY					
				460.2005 PWL DENSITY INCENTIVE TON	460.2010 PWL AIR VOID INCENTIVE TON		460.2005 PWL DENSITY INCENTIVE TON	460.2010 PWL AIR VOID INCENTIVE TON					
10+00 - 20+95	LT/RT		692	21	17	21	612	490	612				PROJECT BEGIN THROUGH MEDIAN SECTION
20+95 - 35+96	LT/RT		601	670	536	670	482	386	482			10	END OF MEDIAN TO CTH AA
35+96 - 45+20	LT/RT		370	392	314	392	297	238	297			10	CTH AA to C&G
45+20 - 48+73	LT/RT		64	0	0	0	126	101	126			10	C&G RT
48+73 - 54+69	LT/RT		239	246	197	246	192	154	192			10	C&G to DILLMAN RD
54+69 - 62+51	LT/RT		313	329	264	329	251	201	251			10	DILLMAN RD TO C&G
62+51 - 65+23	LT/RT		98	0	0	0	97	78	97			10	C&G LT & RT
65+23 - 84+01	LT/RT		752	817	654	817	603	483	603			10	C&G TO CUPERY LN
84+01 - 100+41	LT/RT		656	711	569	711	527	422	527			10	CUPERY LN TO C&G
100+41 - 103+14	LT/RT		99	0	0	0	97	78	97			10	C&G LT
103+14 - 110+78	LT/RT		306	320	256	320	246	197	246			10	C&G TO FRIESLAND RD
110+78 - 129+61	LT/RT		754	819	656	819	605	484	605			10	FRIESLAND RD TO C&G
129+61 - 133+21	LT/RT		130	0	0	0	128	103	128			10	C&G LT
133+21 - 156+65	LT/RT		938	1004	804	1004	753	603	753			10	C&G TO C&G (mill 2 pave 4 stretch)
156+65 - 158+83	LT/RT		79	0	0	0	78	63	78			10	C&G RT
158+83 - 163+88	LT/RT		202	205	164	205	163	131	163			10	C&G TO KOK RD
163+88 - 178+29	LT/RT		577	643	515	643	463	371	463			10	KOK RD TO POSTHUMA RD
178+29 - 207+47	LT/RT		1168	1281	1025	1281	937	750	937			10	POSTHUMA RD TO C&G
207+47 - 210+63	LT/RT		114	0	0	0	112	90	112			10	C&G RT
210+63 - 216+35	LT/RT		229	235	188	235	184	148	184			10	C&G TO BLANECEA RD
216+35 - 297+08	LT/RT		3230	3600	2880	3600	2591	2073	2591			10	BLANECEA RD TO CTH AW
297+08 - 297+76	LT/RT		28	31	25	31	22	18	22		3		CTH AW TO END
CTH AA (RT)			90	93		93	72		72				
CTH AA (LT)			98	101		101	79		79		2		
DILLMAN RD			49	50		50	39		39		8		
CUPERY LN			49	50		50	39		39		6		
FRIESLAND RD (RT)			50	51		51	40		40				
FRIESLAND RD (LT)			50	52		52	40		40				
KOK RD (RT)			80	83		83	65		65				
KOK RD (LT)			49	50		50	39		39				
POSTHUMA RD			50	51		51	40		40				
BLANECEA RD (RT)			87	89		89	70		70				
BLANECEA RD (LT)			99	102		102	79		79				
CTH AW (RT)			108	112		112	87		87				
CTH AW (LT)			46	47		47	37		37				
DRIVEWAYS			55	0		0	0		0	88			
			12599	12255	9064	12255	10292	7662	10292	88	19	200	

CULVERT SUMMARY

CATEGORY	STATION	LOCATION	204.9060.S.01 REMOVING (ITEM DESCRIPTION) (01. APRON ENDWALLS) EACH	520.8700 CLEANING CULVERT PIPES EACH	521.1030 APRON ENDWALLS FOR CULVERT PIPE STEEL 30-INCH EACH	521.1042 APRON ENDWALLS FOR CULVERT PIPE STEEL 42-INCH EACH	606.0100 RIPRAP LIGHT CY	630.0500 SEED WATER MGAL	633.5200 MARKERS CULVERT END EACH	SPV.0060.01 SPECIAL (01. GRADING, SHAPING AND FINISHING CULVERT PIPES AND APRON ENDWALLS) EACH	REMARKS
0010	14+05	LT/RT		1							ASSUMED 24"; APPROX. 30 LF. TIED TO INLET
0010	15+65	LT/RT		1							ASSUMED 24"; APPROX. 30 LF; TIED TO INLET
0010	36+64	LT	1		1			0.6	1	1	MATCH EXISTING INVERTS OR AS DIRECTED BY ENGINEER
0010	36+68	RT	1		1				1	1	MATCH EXISTING INVERTS OR AS DIRECTED BY ENGINEER
0010	45+02	LT/RT								2	
0010	62+70	LT/RT								2	
0010	65+19	LT/RT		1						2	24"; APPROX. 55 LF. MATCH EXISTING INVERTS OR AS DIRECTED BY ENGINEER
0010	82+60	RT								1	
0010	82+90	LT								1	
0010	128+10	LT/RT					9				
0010	203+88	LT/RT		1					2	2	28" x 45"; APPROX. 70 LF
0010	217+26	LT	2	1	2			0.6	2		30"; APPROX. 80 LF. MATCH EXISTING INVERTS OR AS DIRECTED BY ENGINEER
0010	251+38	RT								1	
0010	285+39	LT/RT		1							34" x 54"; APPROX. 50 LF
0010	290+34	LT/RT	2			2		0.6	2	2	MATCH EXISTING INVERTS OR AS DIRECTED BY ENGINEER
TOTAL 0010			6	6	4	2	9	1.8	17	6	

FOR INFORMATION TABLE - ENDWALL GRADING, SHAPING, FINISHING

CATEGORY	STATION	* 625.0100 TOPSOIL SY	* 627.0200 MULCHING SY	* 628.2004 EROSION MAT CLASS I TYPE B SY	* 629.0210 FERTILIZER TYPE B CWT	* 630.0140 SEEDING MIXTURE NO. 40 LB	REMAKRS
0010	36+65	25	25	25	0.02	0.45	ENDWALL REPLACEME
0010	217+26	25	25	25	0.02	0.45	ENDWALL REPLACEME
0010	290+34	26	26	26	0.02	0.47	ENDWALL REPLACEME
TOTAL 0100		76	76	76	0.05	1.37	

*ITEMS AND QUANTITIES FOR BID INFORMATION ONLY

BASE AGGREGATE ITEMS

CATEGORY	STATION TO	STATION	LOCATION	* 305.0110 624.0100 BASE AGGREGATE		REMARKS
				DENSE 3/4-INCH TON	WATER MGAL	
0010	10+00 -	20+95	STH 73	122	1.8	PROJECT BEGIN THROUGH MEDIAN SECTION
0010	20+95 -	35+96	STH 73	167	2.4	END OF MEDIAN TO CTH AA
0010	35+96 -	54+69	STH 73	209	3.0	CTH AA TO DILLMAN RD
0010	54+69 -	84+01	STH 73	326	4.6	DILLMAN RD TO CUPERY LN
0010	84+01 -	110+78	STH 73	298	4.2	CUPERY LN TO FRIESLAND RD
0010	110+78 -	163+88	STH 73	590	8.3	FRIESLAND RD TO KOK RD
0010	163+88 -	178+29	STH 73	161	2.3	KOK RD TO POSTHUMA RD
0010	178+29 -	216+35	STH 73	423	6.0	POSTHUMA RD TO BLANECAE RD
0010	216+35 -	297+08	STH 73	897	12.6	BLANECAE RD TO CTH AW
0010	297+08 -	297+76	STH 73	8	0.2	CTH AW TO END
			FIELD ENTRANCES	38	0.6	
			DRIVEWAYS	234	3.3	
			TOTAL 0010	3,473	49.3	

EROSION CONTROL

CATEGORY	STATION	LOCATION	* 606.0100 628.7555 645.0130 RIPRAP LIGHT CULVERT PIPE GEOTEXTILE CY CHECKS TYPE R			REMARKS
			CY	EACH	SY	
0010	36+65	STH 73		5		
0010	128+10	STH 73, LT/RT	9		150	
0010	217+26	STH 73		5		
0010	290+34	STH 73		8		
		TOTAL 0010	9	18	150	

*ADDITIONAL QUANTITY SHOWN ELSEWHERE IN THE PLAN

STAKING

CATEGORY	STATION TO	STATION	LOCATION	650.8000 650.9910.01 537.0060.02 537.0060.03 537.0060.04 CONSTRUCTION CONSTRUCTION STAKING CONSTRUCTION STAKING CONSTRUCTION SUPPLEMENTAL STAKING SPECIAL (02. SPECIAL (03. SPECIAL (04. STAKING CONTROL LANDMARK REFERENCE LANDMARK REFERENCE CAST IRON RESURFACING (PROJECT) (01. REFERENCE MONUMENTS MONUMENT REFERENCE TBD) MONUMENTS) SPECIAL) COVERS)					REMARKS	
				LF	LS	EACH	EACH	EACH		
0010	10+00 -	297+76	STH 73	28,776	1					
0010		137+39				1	1	1		T 13 N R 12 E Sec. 24
0010		190+18				1	1	1		T 13 N R 12 E Sec. 12/13
0010		243+31				1	1	1		T 13 N R 12 E Sec. 1/12
0010		297+08				1	1	1		T 14 N R 12 E Sec. 36
0010		297+08				1	1	1		T 13 N R 12 E Sec. 1
			TOTAL 0010	28,776	1	5	5	5		

PAVEMENT MARKING

CATEGORY	STATION	TO	STATION	LOCATION	646.1020 MARKING LINE EPOXY 4-INCH (YELLOW) LF	646.1040 MARKING LINE GROOVED WET REF EPOXY 4- INCH (WHITE) LF	646.3020 MARKING LINE EPOXY 8-INCH (WHITE) LF	646.5020 MARKING ARROW EPOXY EACH	646.5120 MARKING WORD EPOXY EACH	646.6105 MARKING STOP LINE PAINT 18-INCH LF	646.6120 MARKING STOP LINE EPOXY 18- INCH LF	649.0105 TEMPORARY MARKING LINE PAINT 4-INCH (YELLOW) LF	649.0120 TEMPORARY MARKING LINE EPOXY 4-INCH (YELLOW) LF	REMARKS
0010	10+00	-	35+96	STH 73	3,736	5,386	425	3	3	40	40	10,374	3,458	PROJECT BEGIN (STH 33) TO CTH AA
0010	35+96	-	54+69	STH 73	2,205	3,697						5,781	1,927	CTH AA tTO DILLMAN RD
0010	54+69	-	84+01	STH 73	2,205	3,697						5,781	1,927	DILLMAN RD TO CUPERY LN
0010	84+01	-	110+78	STH 73	5,003	5,914						14,391	4,797	CUPERY LN TO FRIESLAND RD
0010	110+78	-	163+88	STH 73	4,251	5,280						12,054	4,018	FRIESLAND RD TO CTH F (KOK RD)
0010	163+88	-	178+29	STH 73	6,693	10,666						17,952	5,984	CTH F (KOK RD) TO POSTHUMA RD
0010	178+29	-	216+35	STH 73	8,211	13,517						21,777	7,259	POSTHUMA RD TO CTH E (BLANECEA RD)
0010	216+35	-	297+08	STH 73	5,703	7,604						15,816	5,272	CTH E (BLANECAE RD) TO CTH AW
0010	297+08	-	297+76	STH 73	9,435	16,241						25,431	8,477	CTH AW TO END
TOTAL 0010					47,442	72,002	425	3	3	40	40	129,357	43,119	

CENTERLINE RUMBLE STRIPS

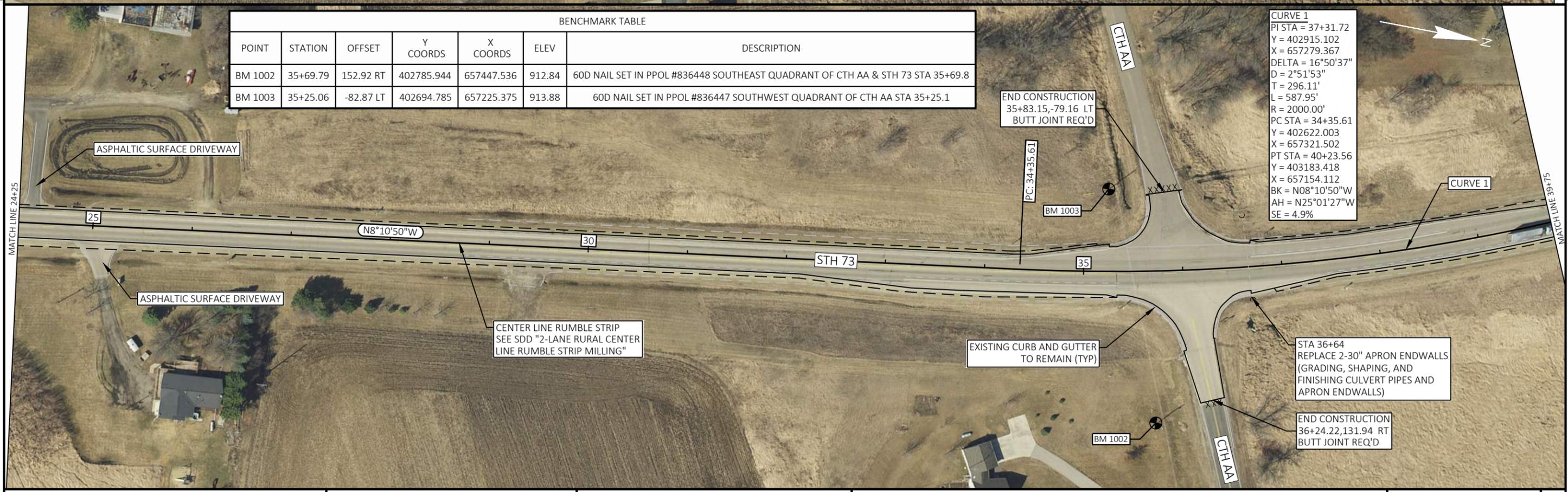
CATEGORY	STATION	TO	STATION	LOCATION	465.0475 ASPHALT CENTERLINE RUMBLE STRIPS 2-LANE RURAL LF	REMARKS
0010	10+00	-	20+95	STH 73	0	PROJECT BEGIN THROUGH MEDIAN SECTION
0010	20+95	-	35+96	STH 73	1,301	END OF MEDIAN TAPER TO CTH AA
0010	35+96	-	54+69	STH 73	1,473	CTH AA TO DILLMAN RD; INCLUDES C&G SECTION
0010	54+69	-	84+01	STH 73	2,532	DILLMAN RD TO CUPERY LN; INCLUDES C&G SECTION
0010	84+01	-	110+78	STH 73	2,277	CUPERY LN TO FRIESLAND RD; INCLUDES C&G SECTION
0010	110+78	-	163+88	STH 73	4,910	FRIESLAND RD TO KOK RD; INCLUDES C&G SECTION
0010	163+88	-	178+29	STH 73	1,041	KOK RD TO POSTHUMA RD
0010	178+29	-	216+35	STH 73	3,406	POSTHUMA RD TO BLANECEA RD; INCLUDES C&G SECTIOI
0010	216+35	-	297+08	STH 73	7,673	BLANECAE RD TO CTH AW
TOTAL 0010					24,613	

TRAFFIC CONTROL

CATEGORY	ROADWAY	DURATION DAYS	643.0300 TRAFFIC CONTROL DRUMS DAY	643.0900 TRAFFIC CONTROL SIGNS DAY	643.1050 TRAFFIC CONTROL SIGNS PCMS DAY	643.5000 TRAFFIC CONTROL EACH	REMARKS
0010	STH 73 NB APPROACH	38		190	7	1	ADVANCED WARNING, 7 DAYS PRIOR TO START
0010	STH 33	38		380			SEE SDD 15C04 (N) (73) TO BE ADDED ON THE "ROAD WORK" SIGN:
0010	CTH AA	38		152			SEE SDD 15C04
0010	DILLMAN RD	38		76			SEE SDD 15C05
0010	CUPERY LN	38		76			SEE SDD 15C06
0010	FRIESLAND RD	38		76			SEE SDD 15C07
0011	CANADA ISLAND RD	38		76			SEE SDD 15C08
0010	CTH F (KOK RD)	38		152			SEE SDD 15C09
0010	POSTHUMA RD	38		76			SEE SDD 15C10
0010	CTH E (BLANECEA RD)	38		152			SEE SDD 15C11
0010	HOFFMAN DR (RT)	38		76			SEE SDD 15C12
0010	SUNNY ACRES DR (LT)	38		76			SEE SDD 15C13
0010	ZACHERIAS RD (LT)	38		76			SEE SDD 15C14
0010	CTH AW	38		304			SEE SDD 15C04 (S) (73) TO BE ADDED ON THE "ROAD WORK" SIGN:
0010	STH 73 SB APPROACH	38		190	7		ADVANCED WARNING, 7 DAYS PRIOR TO START
0010	PROJECT 6060-01-70 (UNDISTRIBUTED)	38	30				SEE SDD 15D48
TOTAL 0010			30	2,128	14	1	



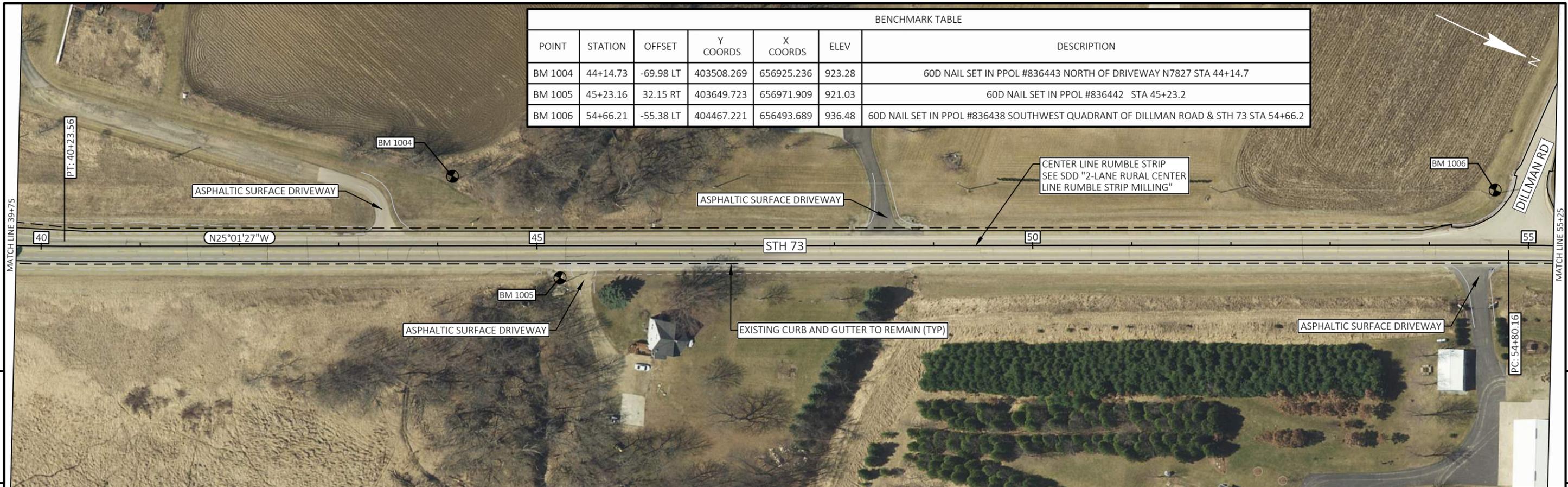
BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1000	12+26.24	79.78 RT	400444.615	657709.351	945.93	60D NAIL SET IN PPOL #13-12-36 53/39
BM 1001	14+65.95	80.32 RT	400681.911	657676.484	936.60	60D NAIL SET IN PPOL #13-12-36 52



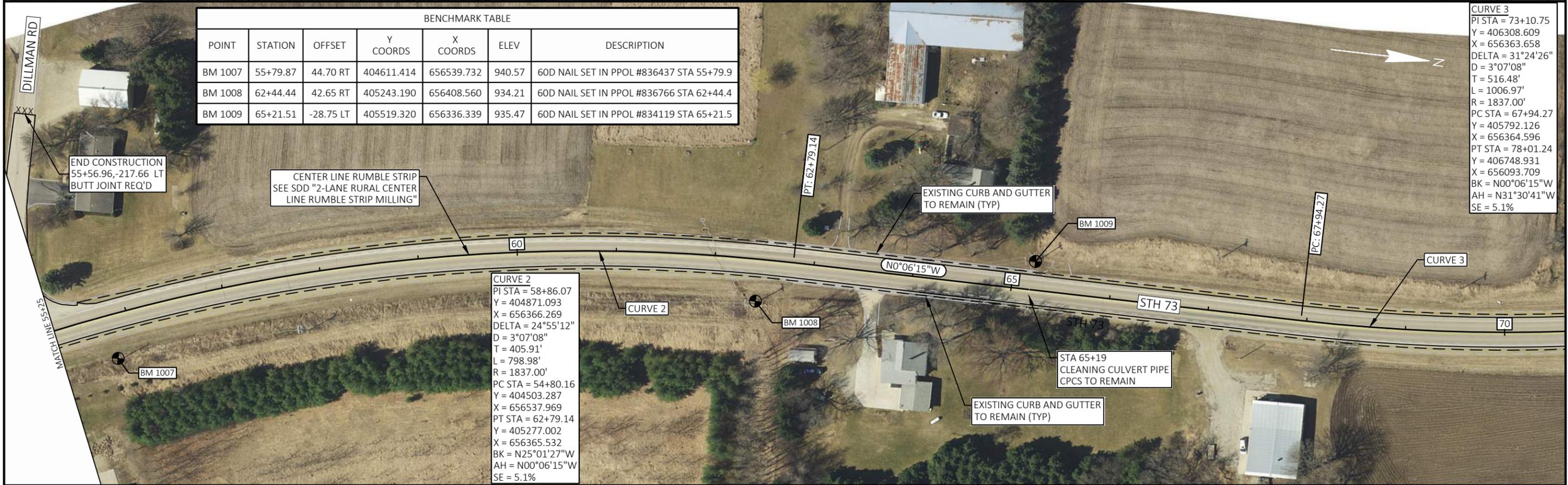
BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1002	35+69.79	152.92 RT	402785.944	657447.536	912.84	60D NAIL SET IN PPOL #836448 SOUTHEAST QUADRANT OF CTH AA & STH 73 STA 35+69.8
BM 1003	35+25.06	-82.87 LT	402694.785	657225.375	913.88	60D NAIL SET IN PPOL #836447 SOUTHWEST QUADRANT OF CTH AA STA 35+25.1

CURVE 1
 PI STA = 37+31.72
 Y = 402915.102
 X = 657279.367
 DELTA = 16°50'37"
 D = 2°51'53"
 T = 296.11'
 L = 587.95'
 R = 2000.00'
 PC STA = 34+35.61
 Y = 402622.003
 X = 657321.502
 PT STA = 40+23.56
 Y = 403183.418
 X = 657154.112
 BK = N08°10'50"W
 AH = N25°01'27"W
 SE = 4.9%

BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1004	44+14.73	-69.98 LT	403508.269	656925.236	923.28	60D NAIL SET IN PPOL #836443 NORTH OF DRIVEWAY N7827 STA 44+14.7
BM 1005	45+23.16	32.15 RT	403649.723	656971.909	921.03	60D NAIL SET IN PPOL #836442 STA 45+23.2
BM 1006	54+66.21	-55.38 LT	404467.221	656493.689	936.48	60D NAIL SET IN PPOL #836438 SOUTHWEST QUADRANT OF DILLMAN ROAD & STH 73 STA 54+66.2



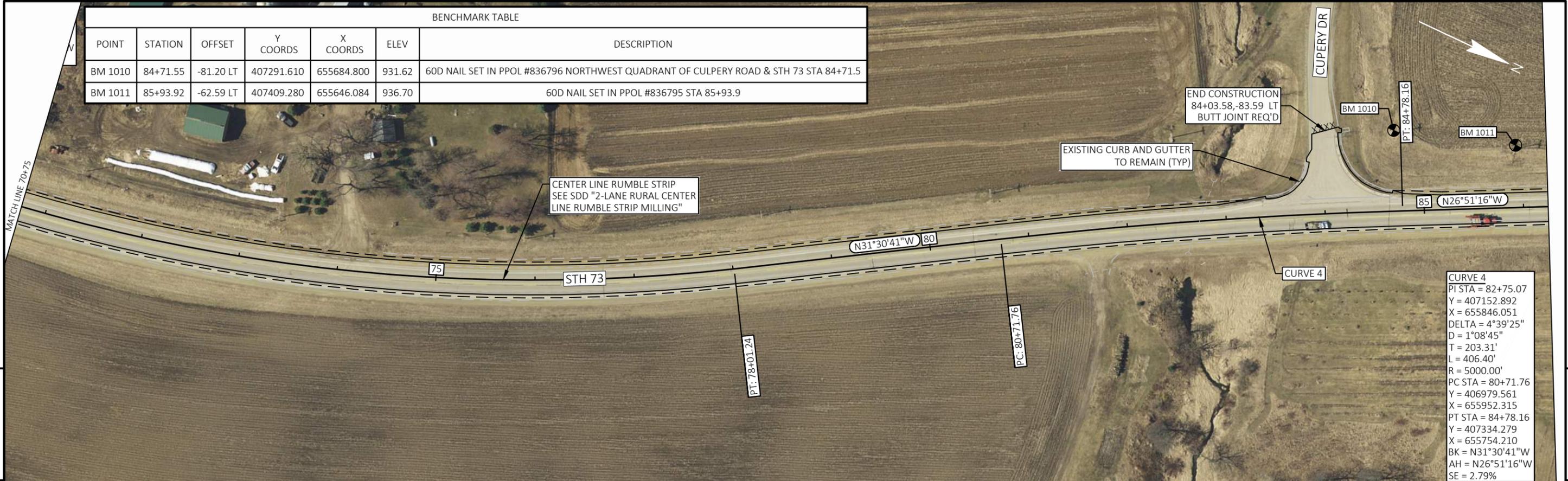
BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1007	55+79.87	44.70 RT	404611.414	656539.732	940.57	60D NAIL SET IN PPOL #836437 STA 55+79.9
BM 1008	62+44.44	42.65 RT	405243.190	656408.560	934.21	60D NAIL SET IN PPOL #836766 STA 62+44.4
BM 1009	65+21.51	-28.75 LT	405519.320	656336.339	935.47	60D NAIL SET IN PPOL #834119 STA 65+21.5



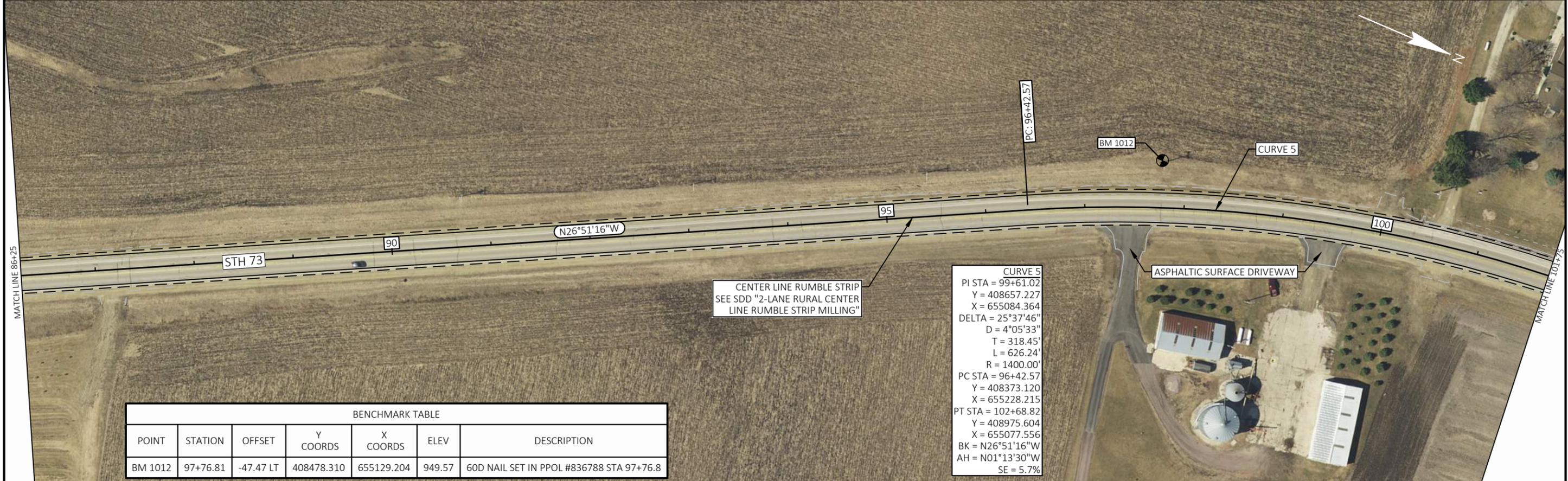
CURVE 3
 PT STA = 73+10.75
 Y = 406308.609
 X = 656363.658
 DELTA = 31°24'26"
 D = 3°07'08"
 T = 516.48'
 L = 1006.97'
 R = 1837.00'
 PC STA = 67+94.27
 Y = 405792.126
 X = 656364.596
 PT STA = 78+01.24
 Y = 406748.931
 X = 656093.709
 BK = N00°06'15"W
 AH = N31°30'41"W
 SE = 5.1%

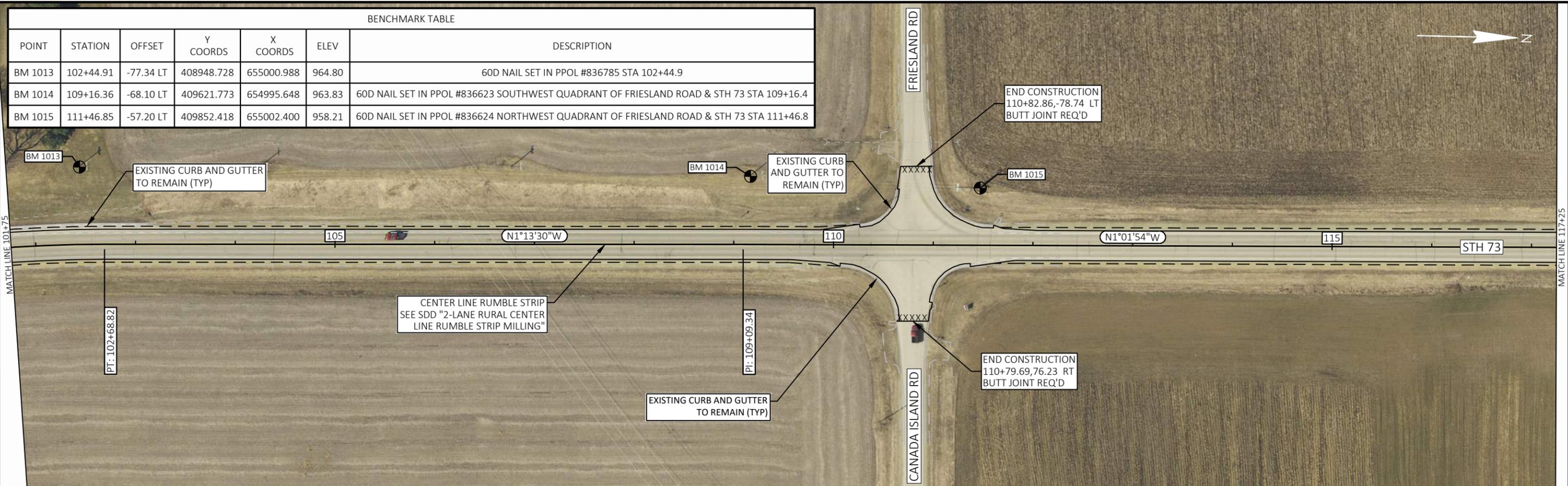
CURVE 2
 PI STA = 58+86.07
 Y = 404871.093
 X = 656366.269
 DELTA = 24°55'12"
 D = 3°07'08"
 T = 405.91'
 L = 798.98'
 R = 1837.00'
 PC STA = 54+80.16
 Y = 404503.287
 X = 656537.969
 PT STA = 62+79.14
 Y = 405277.002
 X = 656365.532
 BK = N25°01'27"W
 AH = N00°06'15"W
 SE = 5.1%

BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1010	84+71.55	-81.20 LT	407291.610	655684.800	931.62	60D NAIL SET IN PPOL #836796 NORTHWEST QUADRANT OF CULPERY ROAD & STH 73 STA 84+71.5
BM 1011	85+93.92	-62.59 LT	407409.280	655646.084	936.70	60D NAIL SET IN PPOL #836795 STA 85+93.9



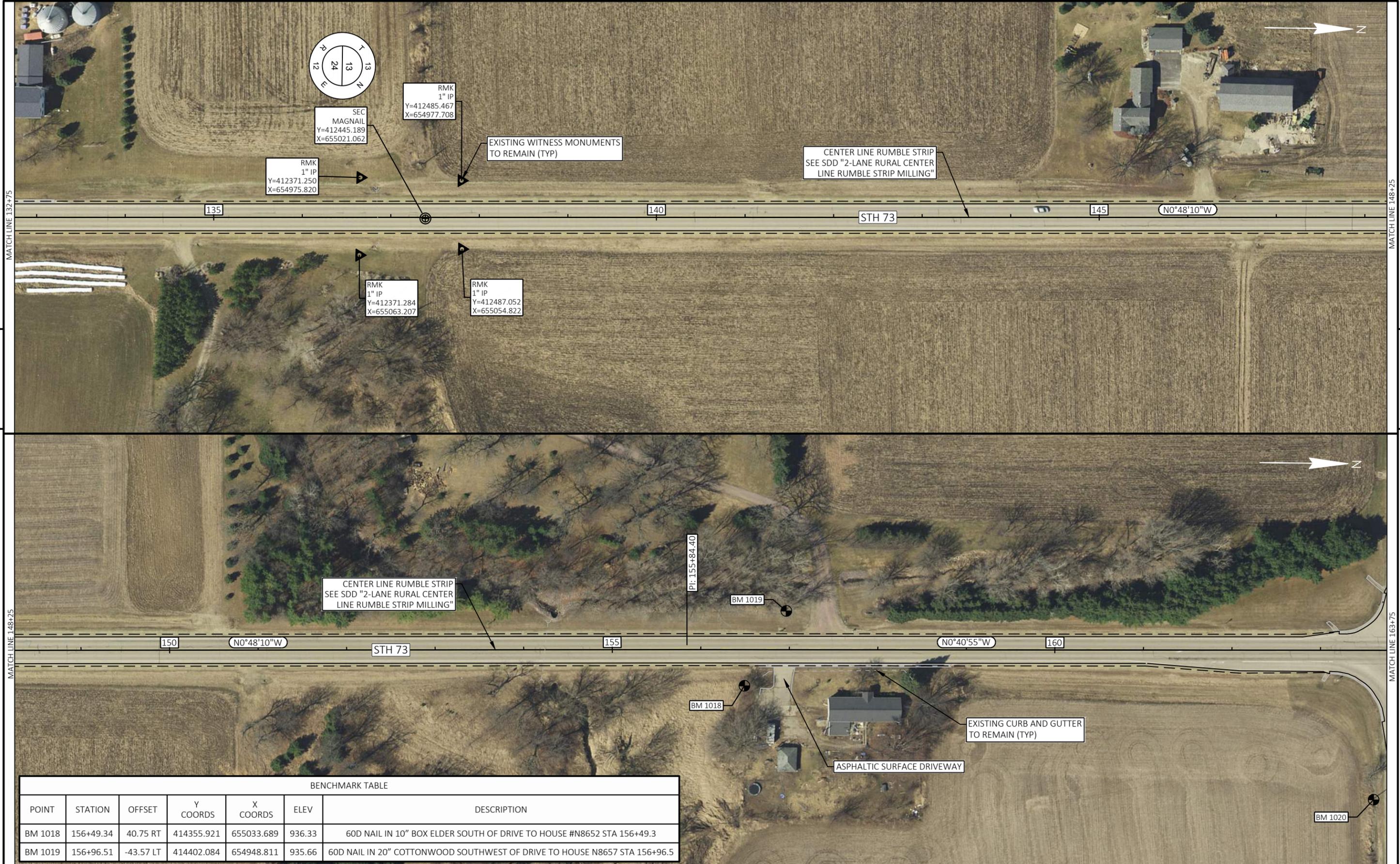
BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1012	97+76.81	-47.47 LT	408478.310	655129.204	949.57	60D NAIL SET IN PPOL #836788 STA 97+76.8





BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1013	102+44.91	-77.34 LT	408948.728	655000.988	964.80	60D NAIL SET IN PPOL #836785 STA 102+44.9
BM 1014	109+16.36	-68.10 LT	409621.773	654995.648	963.83	60D NAIL SET IN PPOL #836623 SOUTHWEST QUADRANT OF FRIESLAND ROAD & STH 73 STA 109+16.4
BM 1015	111+46.85	-57.20 LT	409852.418	655002.400	958.21	60D NAIL SET IN PPOL #836624 NORTHWEST QUADRANT OF FRIESLAND ROAD & STH 73 STA 111+46.8

BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1016	130+59.31	-43.79 LT	411765.054	654985.303	948.84	CHISELED "+" SOUTHWEST CORNER OF ELECTRICAL PEDESTAL #SP151. STA 130+59.3
BM 1017	132+11.74	-83.01 LT	411916.911	654943.954	949.41	TOP OF THE LETTER "W" OF WI ON WELL CASING AT HOUSE #8461. STA 132+11.7



SEC
MAGNAIL
Y=412445.189
X=655021.062

RMK
1" IP
Y=412371.250
X=654975.820

RMK
1" IP
Y=412485.467
X=654977.708

EXISTING WITNESS MONUMENTS
TO REMAIN (TYP)

CENTER LINE RUMBLE STRIP
SEE SDD "2-LANE RURAL CENTER
LINE RUMBLE STRIP MILLING"

RMK
1" IP
Y=412371.284
X=655063.207

RMK
1" IP
Y=412487.052
X=655054.822

CENTER LINE RUMBLE STRIP
SEE SDD "2-LANE RURAL CENTER
LINE RUMBLE STRIP MILLING"

PI: 155+84.40

BM 1019

N0°40'55"W

EXISTING CURB AND GUTTER
TO REMAIN (TYP)

ASPHALTIC SURFACE DRIVEWAY

BM 1020

BENCHMARK TABLE

POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1018	156+49.34	40.75 RT	414355.921	655033.689	936.33	60D NAIL IN 10" BOX ELDER SOUTH OF DRIVE TO HOUSE #N8652 STA 156+49.3
BM 1019	156+96.51	-43.57 LT	414402.084	654948.811	935.66	60D NAIL IN 20" COTTONWOOD SW OF DRIVE TO HOUSE N8657 STA 156+96.5

BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1021	165+37.37	-55.79 LT	415242.743	654926.594	949.53	60D NAIL SET IN PPOL #836708 NORTHWEST QUADRANT OF CTH F & STH 73 STA 165+37.4
BM 1023	178+18.54	-204.18 LT	416522.062	654762.964	966.17	MAG NAIL SET IN TOP OF CMCP SOUTH SIDE OF POSTHUMA ROAD STA 178+18.5



END CONSTRUCTION
179+17.37, -313.57 LT
BUTT JOINT REQ'D

BM 1023

EXISTING CURB AND GUTTER
TO REMAIN (TYP)

POSTHUMA RD

END CONSTRUCTION
163+93.52, -248.81 LT
BUTT JOINT REQ'D

EXISTING CURB AND GUTTER
TO REMAIN (TYP)

BM 1021

KOK RD

MATCH LINE 163+75

MATCH LINE 179+25

5

5

CTH F

END CONSTRUCTION
163+88.87, 316.19 RT
BUTT JOINT REQ'D

CENTER LINE RUMBLE STRIP
SEE SDD "2-LANE RURAL CENTER
LINE RUMBLE STRIP MILLING"



CENTER LINE RUMBLE STRIP
SEE SDD "2-LANE RURAL CENTER
LINE RUMBLE STRIP MILLING"

RMK
1" IP
Y=417642.379
X=654915.676

RMK
1.25 REB SET
Y=417752.567
X=654920.303

RMK
1" IP
Y=417643.023
X=654990.259

SEC
MAGNAIL
Y=417724.287
X=654957.346

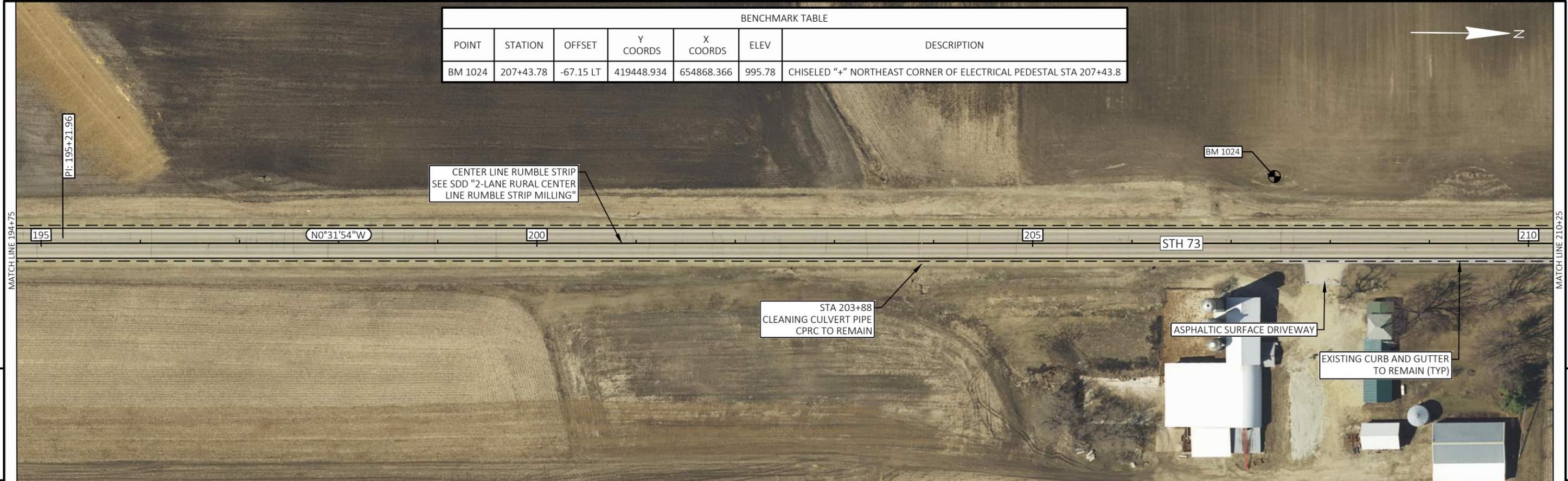
RMK
1" IP
Y=417812.015
X=654986.760



MATCH LINE 179+25

MATCH LINE 194+75

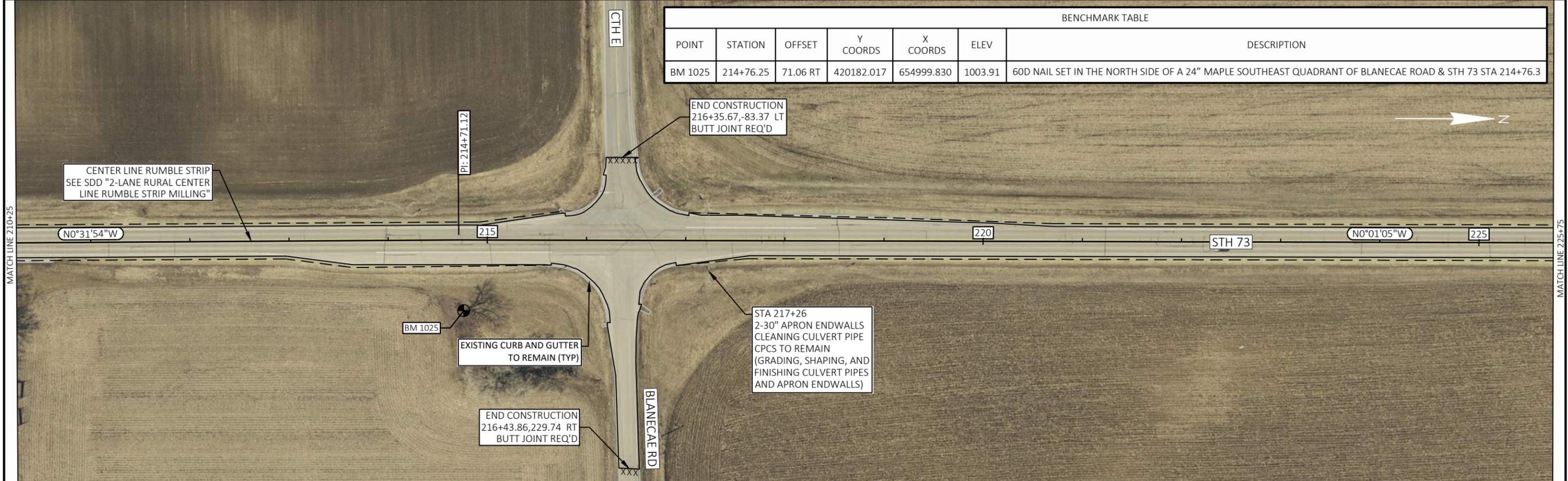
BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1024	207+43.78	-67.15 LT	419448.934	654868.366	995.78	CHISELED "4" NORTHEAST CORNER OF ELECTRICAL PEDESTAL STA 207+43.8



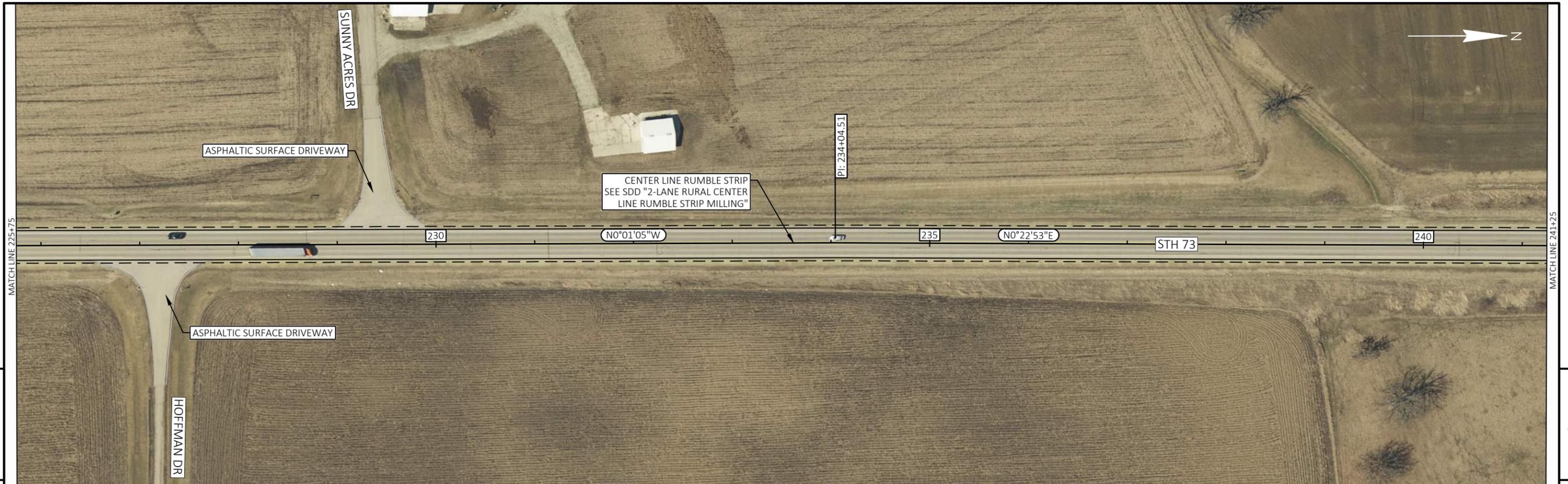
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BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1025	214+76.25	71.06 RT	420182.017	654999.830	1003.91	60D NAIL SET IN THE NORTH SIDE OF A 24" MAPLE SOUTHEAST QUADRANT OF BLANCAE ROAD & STH 73 STA 214+76.3



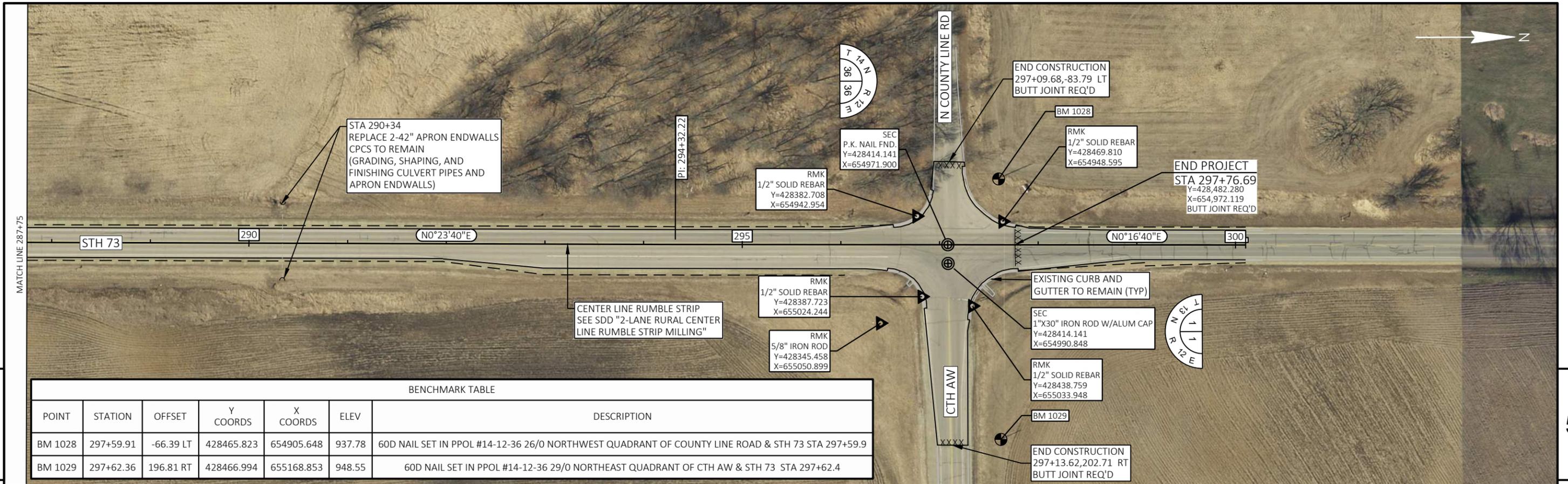
PROJECT NO: 6060-01-70 HWY: STH 73 COUNTY: COLUMBIA PLAN SHEETS SHEET E



PROJECT NO: 6060-01-70	HWY: STH 73	COUNTY: COLUMBIA	PLAN SHEETS	SHEET	E
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BENCHMARK TABLE						
POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1026	284+20.83	81.95 RT	427125.883	655045.436	930.62	MAG NAIL SET IN TOP OF CMCP NORTH SIDE OF ZACHERIAS ROAD STA 284+20.8
BM 1027	283+53.69	44.37 RT	427059.002	655007.392	930.84	MAG NAIL SET IN TOP OF CMCP SOUTH SIDE OF ZACHERIAS ROAD STA 283+53.7

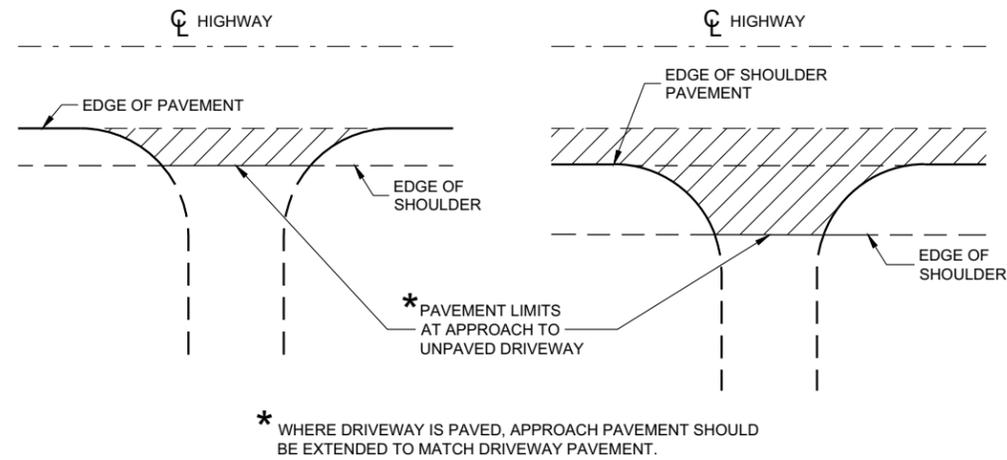


BENCHMARK TABLE

POINT	STATION	OFFSET	Y COORDS	X COORDS	ELEV	DESCRIPTION
BM 1028	297+59.91	-66.39 LT	428465.823	654905.648	937.78	60D NAIL SET IN PPOL #14-12-36 26/0 NORTHWEST QUADRANT OF COUNTY LINE ROAD & STH 73 STA 297+59.9
BM 1029	297+62.36	196.81 RT	428466.994	655168.853	948.55	60D NAIL SET IN PPOL #14-12-36 29/0 NORTHEAST QUADRANT OF CTH AW & STH 73 STA 297+62.4

Standard Detail Drawing List

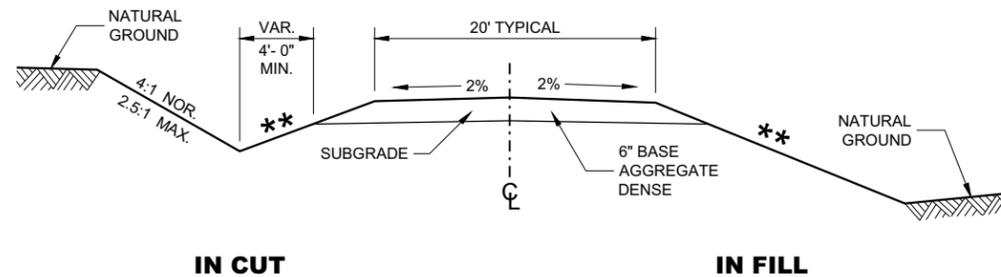
08D21-01	DRIVEWAYS WITHOUT CURB & GUTTER
08D22-01	DRIVEWAYS WITHOUT CURB & GUTTER RESURFACING PROJECTS RURAL
08E15-01	CULVERT PIPE CHECK
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
09A01-13A	AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND D AND TEE INTERSECTION BYPASS LANE
09A01-13B	AT-GRADE SIDE ROAD INTERSECTION, TYPE "A1" & "A2"
13A11-03A	2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING
13A11-03B	2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING
13C19-03	HMA LONGITUDINAL JOINTS
14B29-01	SAFETY EDGE
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C04-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C05-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M.P.H. OR LESS
15C07-15B	PAVEMENT MARKING WORDS
15C07-15C	PAVEMENT MARKING ARROWS
15C08-20A	LONGITUDINAL MARKING (MAINLINE)
15C08-20B	PAVEMENT MARKING (TURN LANES)
15C08-20C	PAVEMENT MARKING (TURN LANES)
15C11-08B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-07	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15C19-06A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15C19-06C	MOVING PAVEMENT MARKING OPERATION MULTI-LANE DIVIDED ROADWAY
15C33-04	STOP LINE AND CROSSWALK PAVEMENT MARKING
15C35-04A	PAVEMENT MARKING (INTERSECTIONS)
15D28-04	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D39-02	TRAFFIC CONTROL, DROP-OFF SIGNING
15D44-02	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES
15D45-03	TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH LOOSE GRAVEL
15D48-01	TRAFFIC CONTROL, LANE SHIFT IN FLAGGING OPERATION
15D51-01	TRAFFIC CONTROL, MOBILE OPERATIONS ON AN UNDIVIDED ROADWAY
16A01-07	LANDMARK REFERENCE MONUMENTS AND COVERS



PLAN VIEW
(UNPAVED SHOULDER ON HIGHWAY)

PLAN VIEW
(PAVED SHOULDER ON HIGHWAY)

**RURAL DRIVEWAY INTERSECTION DETAIL
(NO CURB AND GUTTER OR SIDEWALK)**

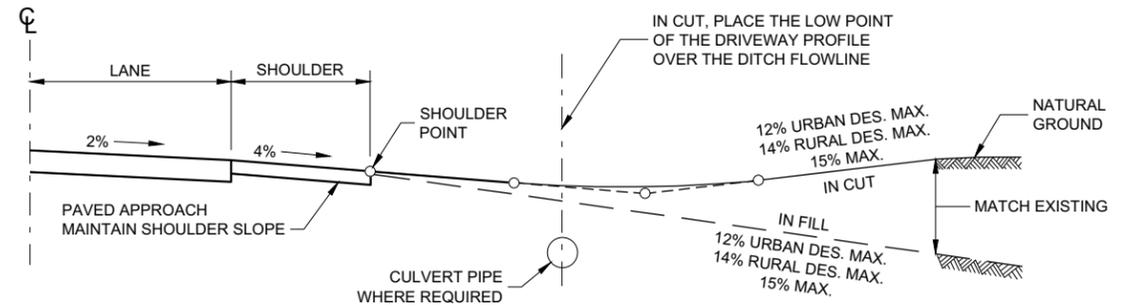


IN CUT **IN FILL**

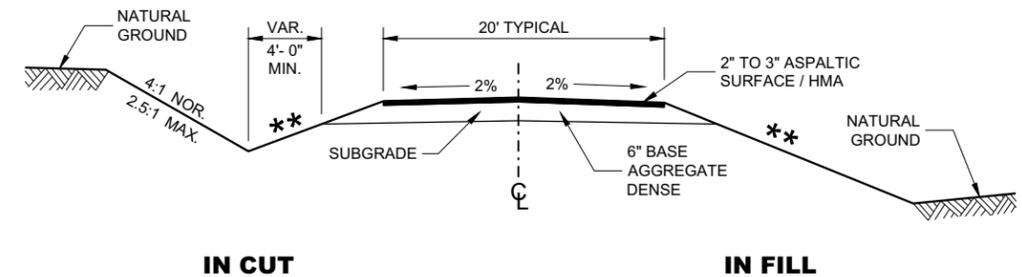
**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
AGGREGATE SURFACE**

** SLOPE CAN VARY WITH SPEED. SEE 11-45-30.6.2

POSTED SPEED MPH	MAX. SLOPE
<35	4:1
≥ 35 TO < 60	6:1
≥60	10:1



TYPICAL DRIVEWAY PROFILES



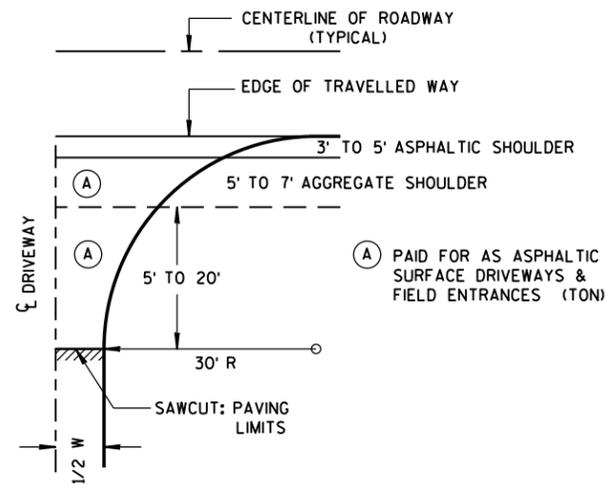
IN CUT **IN FILL**

**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
ASPHALTIC SURFACE**

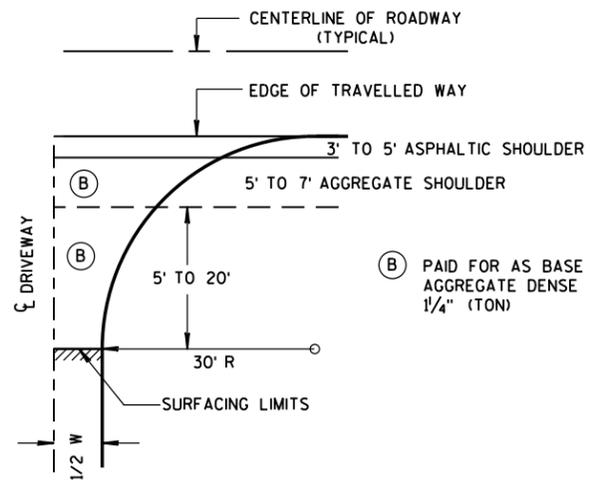
DRIVEWAYS WITHOUT CURB AND GUTTER	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED December 2017 DATE	/s/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

GENERAL NOTES

- ① DESIGN WILL DETERMINE FINAL DRIVEWAY ASPHALTIC THICKNESS BASED ON TYPE OF USAGE AND LOADINGS.

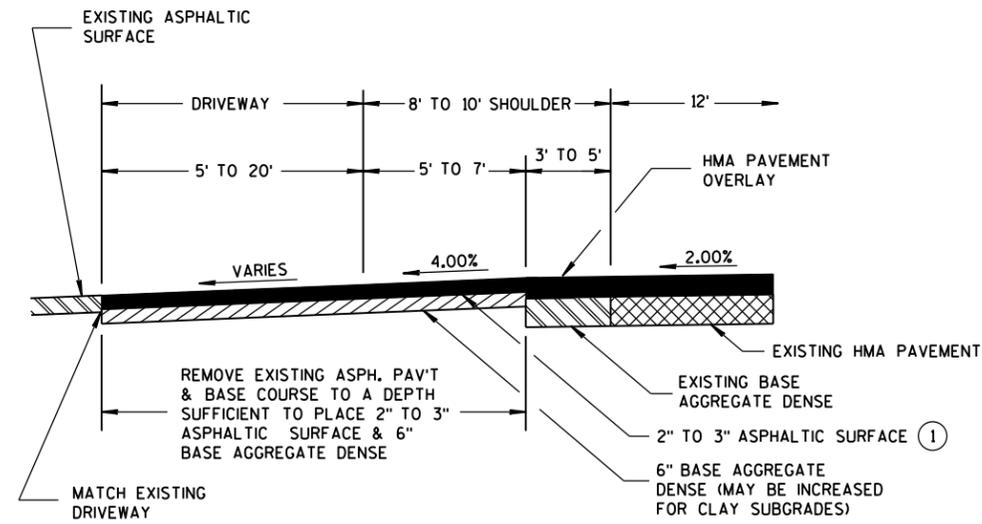


W MIN. = 16'
W MAX. = 24'

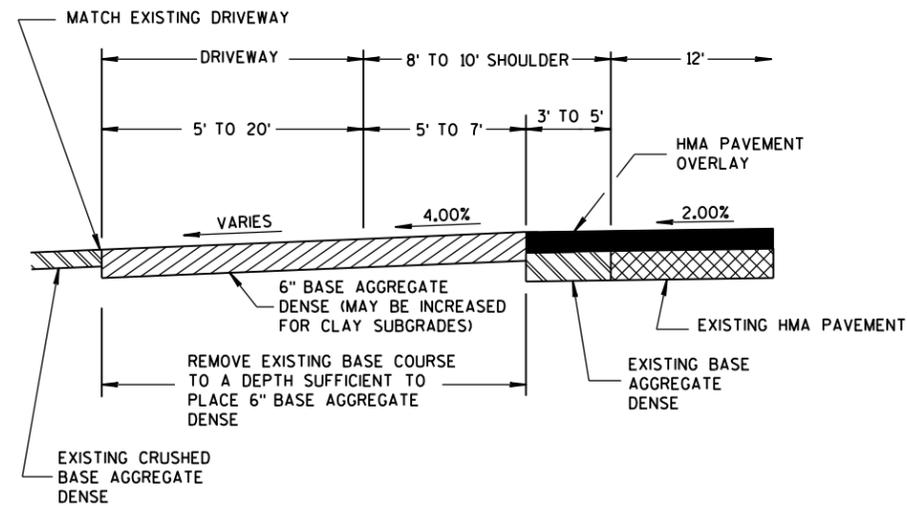


**PLAN VIEW
HALF SECTION**

**PLAN VIEW
HALF SECTION**



**PROFILE VIEW
RURAL ENTRANCE
WITH ASPHALTIC SURFACE
RESURFACING PROJECTS**

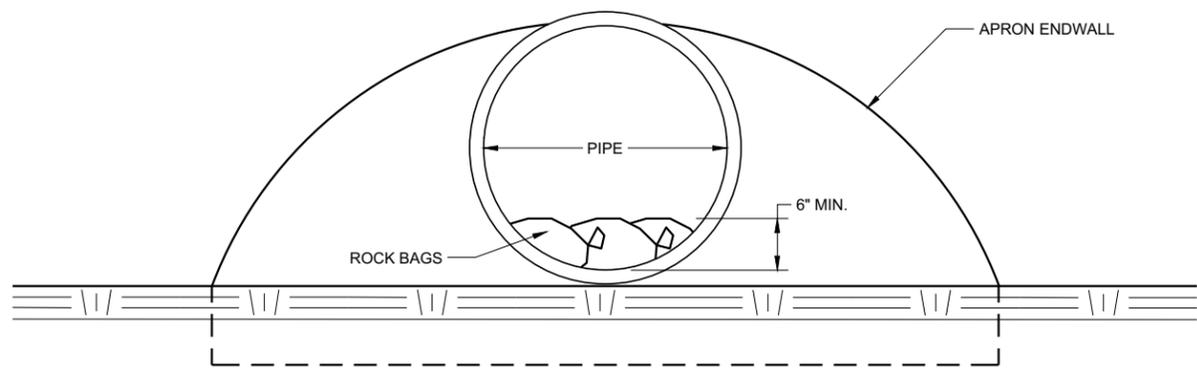


**PROFILE VIEW
RURAL ENTRANCE
WITH AGGREGATE SURFACE
6" BASE AGGREGATE DENSE
RESURFACING PROJECTS**

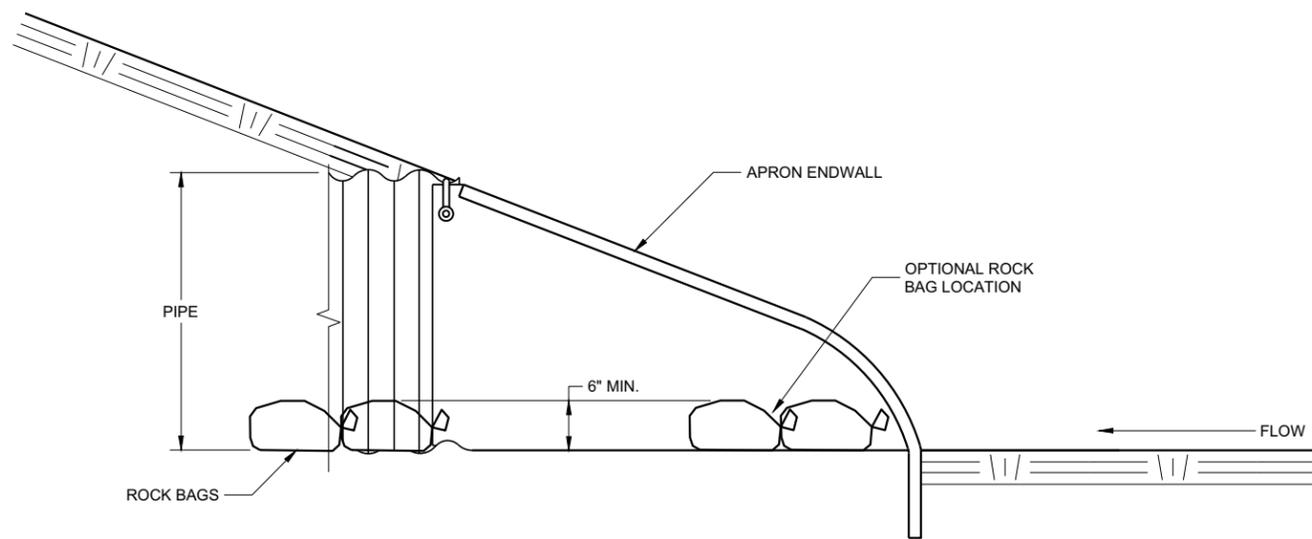
6

6

DRIVEWAYS WITHOUT CURB & GUTTER RESURFACING PROJECTS RURAL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED December, 2016	/s/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
DATE	
FHWA	



END VIEW



SIDE VIEW

CULVERT PIPE CHECK
 (INSTALL ON INLET END ONLY)

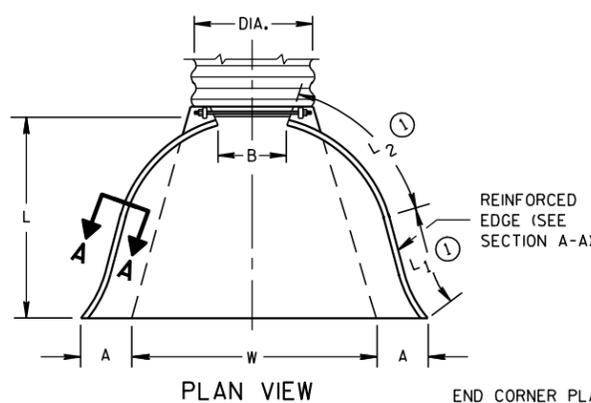
CULVERT PIPE CHECK	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2019 DATE	/S/ Daniel Schave EROSION CONTROL ENGINEER
<small>FHWA</small>	

METAL APRON ENDWALLS											
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 (1)	L2 (1)	W (±2")		
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.

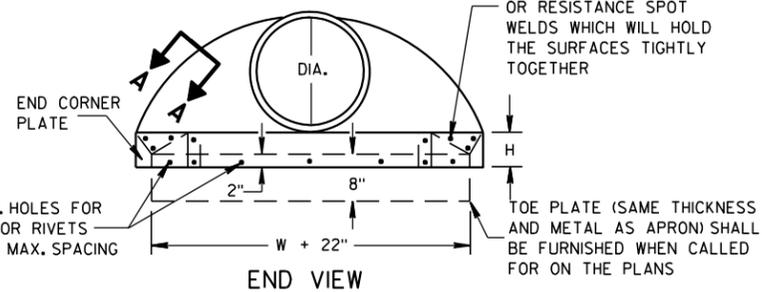
* EXCEPT CENTER PANEL SEE GENERAL NOTES

REINFORCED CONCRETE APRON ENDWALLS									
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE	
	T	A	B	C	D	E	G		
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1	
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1	
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1	
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1	
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1	
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1	
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1	
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1	
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1	
48	5	24	72	26	98	84	5	3 to 1	
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1	
60	6	30-35	60	39	99	96	5	2 to 1	
66	6 1/2	30-35	72-78	21-27	99	102	5 1/2	2 to 1	
72	7	30-35	78	21	99	108	6	2 to 1	
78	7 1/2	30-35	78	21	99	114	6 1/2	2 to 1	
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1	
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1	

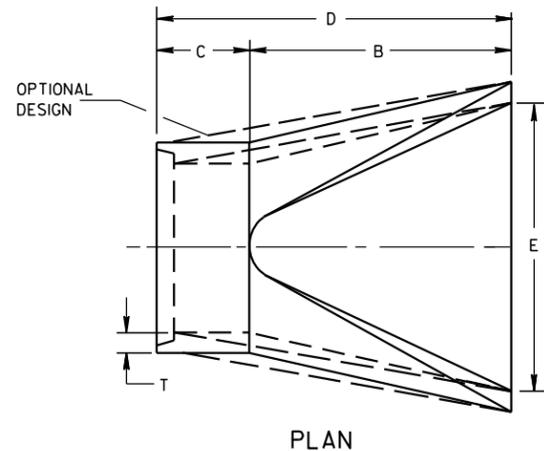
* MINIMUM
** MAXIMUM



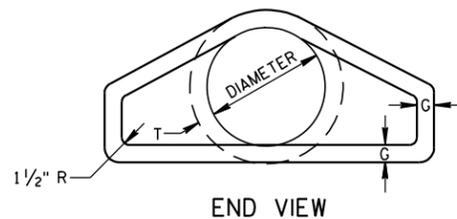
END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER



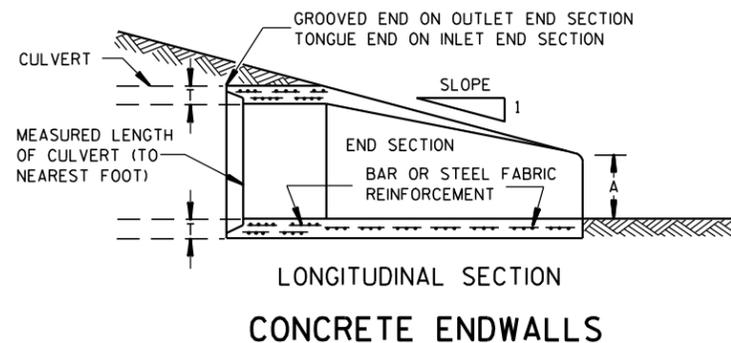
SIDE ELEVATION
METAL ENDWALLS



PLAN

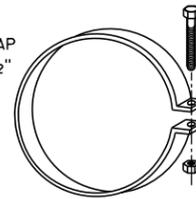


END VIEW

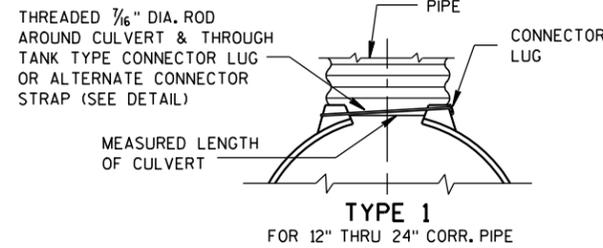


LONGITUDINAL SECTION
CONCRETE ENDWALLS

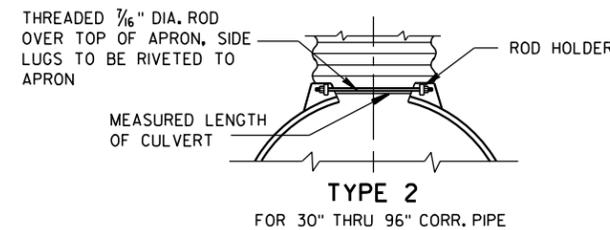
1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



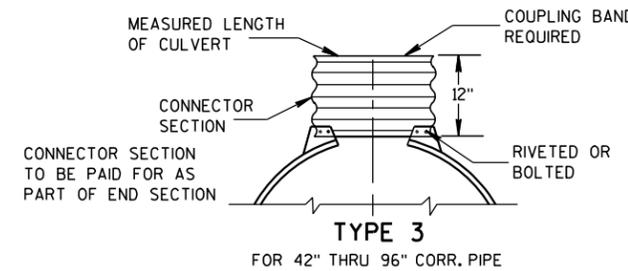
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



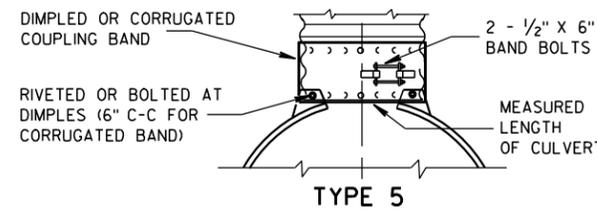
TYPE 1
FOR 12" THRU 24" CORR. PIPE



TYPE 2
FOR 30" THRU 96" CORR. PIPE



TYPE 3
FOR 42" THRU 96" CORR. PIPE



ALTERNATE FOR:
ALL SIZES CORRUGATED CIRCULAR PIPE

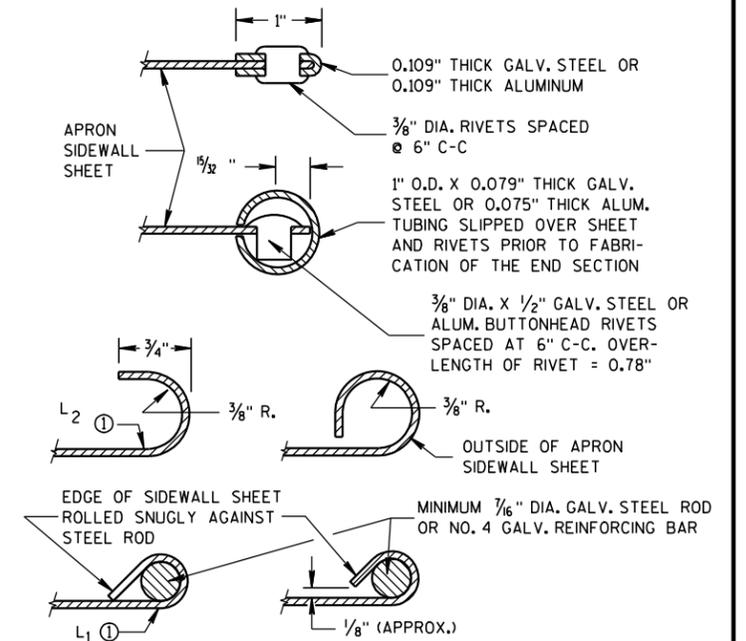
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VICE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

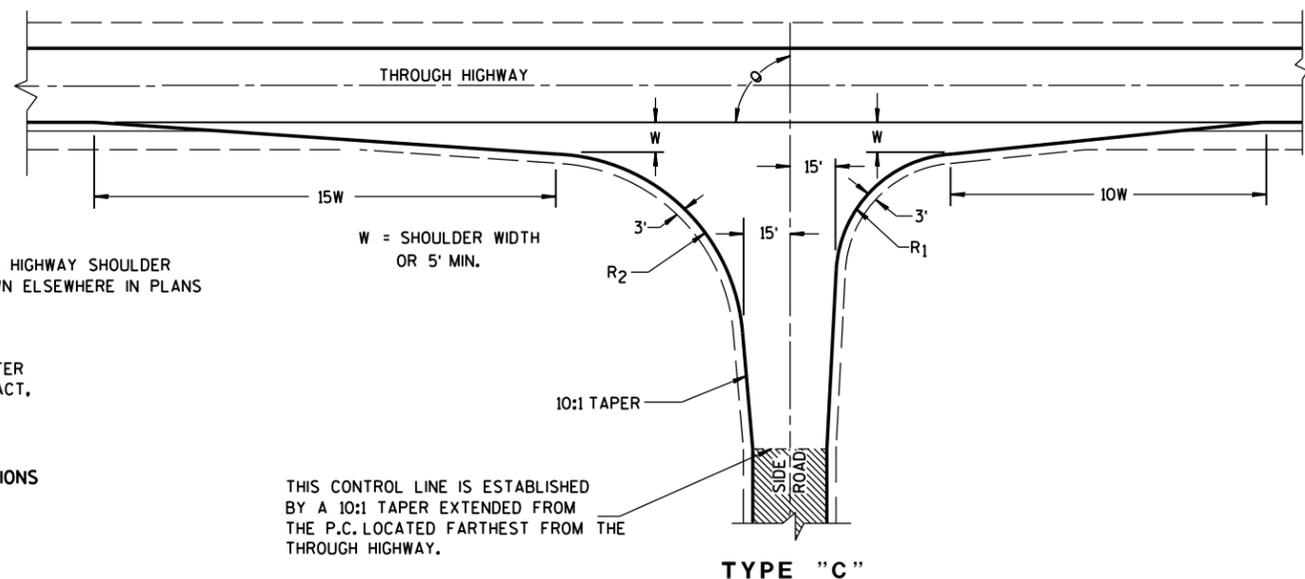
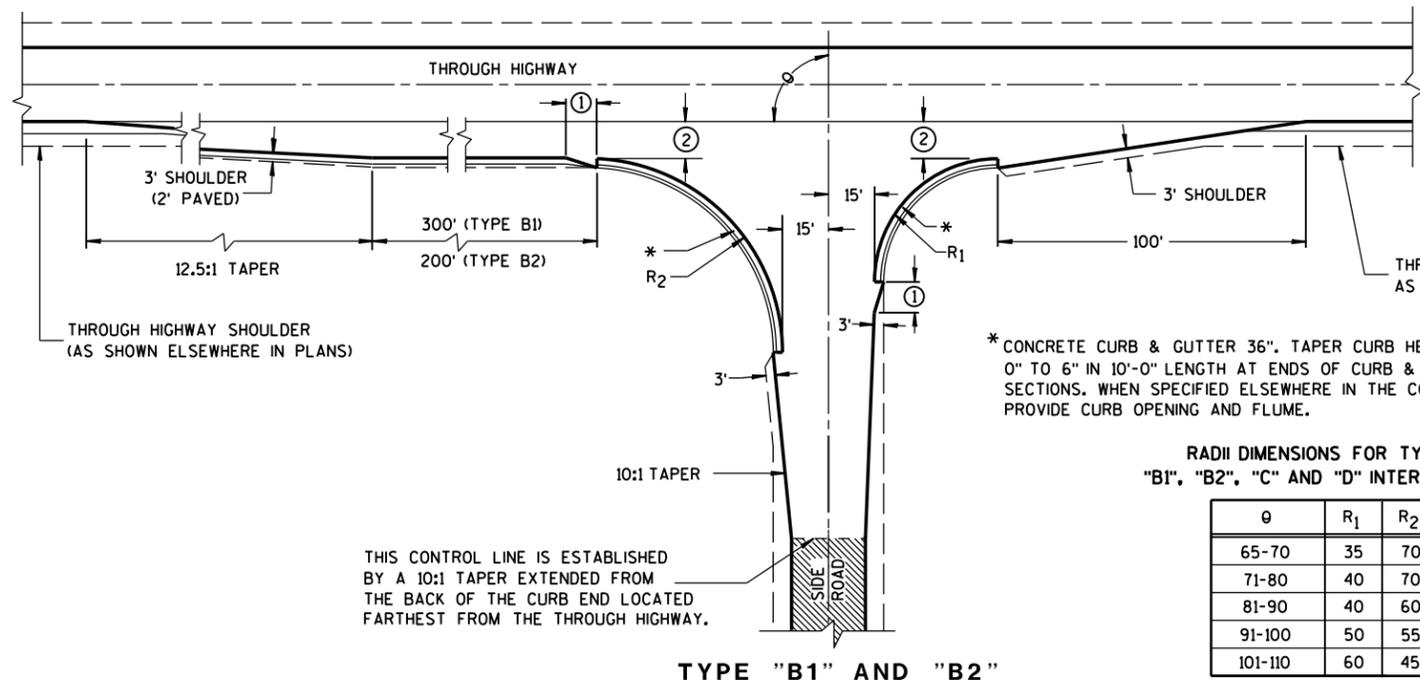
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

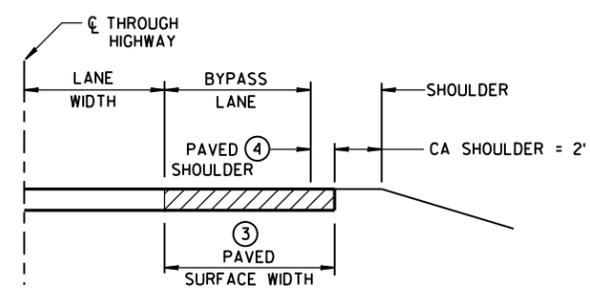
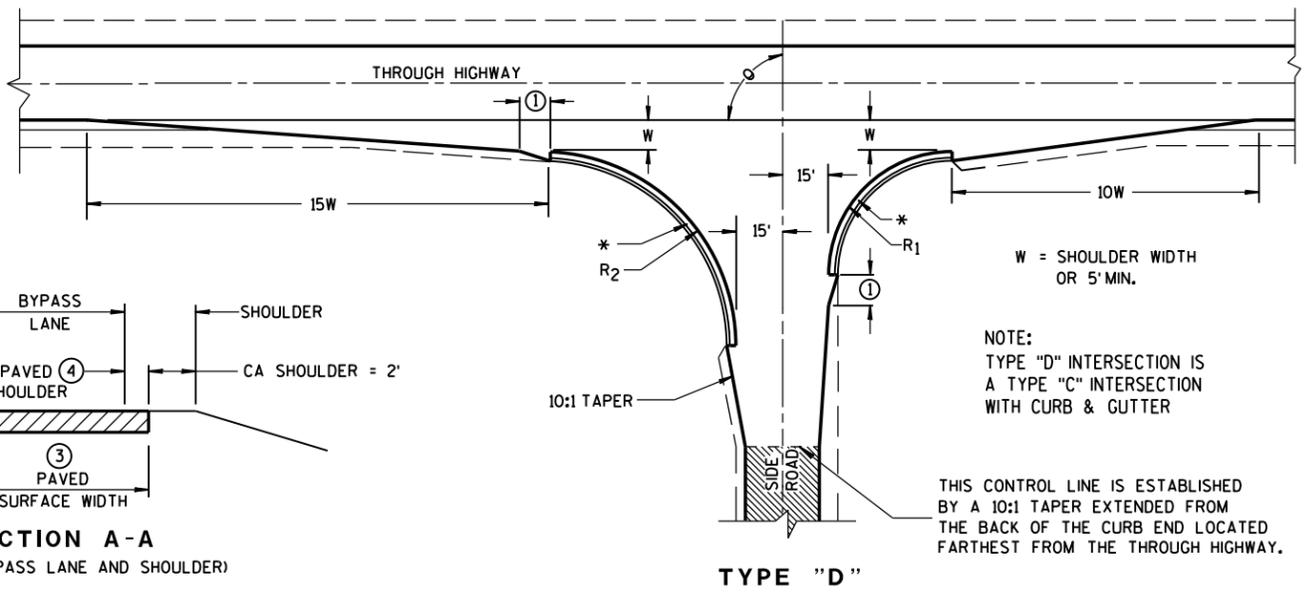
APPROVED
11/30/94 /S/ Rory L. Rhinesmith
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



RADII DIMENSIONS FOR TYPES "B1", "B2", "C" AND "D" INTERSECTIONS

θ	R ₁	R ₂
65-70	35	70
71-80	40	70
81-90	40	60
91-100	50	55
101-110	60	45

TYPE "B1" AND "B2"



GENERAL NOTES

DESIGNS MAY BE USED INTERCHANGEABLY IN COMBINATION OR SEPARATELY FOR ANY ONE COMPLETE INTERSECTION DEPENDING UPON INTERSECTION ANGLE AND SURFACING OF EACH APPROACH ROADWAY.

SIDE ROAD SURFACING NOTE

WHEN THE SIDE ROAD IS NOT PRESENTLY PAVED, PAVEMENT SHALL BE PLACED TO THE LIMITS SHOWN UNLESS OTHERWISE PROVIDED IN THE CONTRACT. WHERE THE CONSTRUCTION LIMITS ARE BEYOND THE PAVING LIMITS, CRUSHED AGGREGATE SURFACING SHALL BE PLACED BETWEEN THE PAVING LIMITS AND CONSTRUCTION LIMITS.

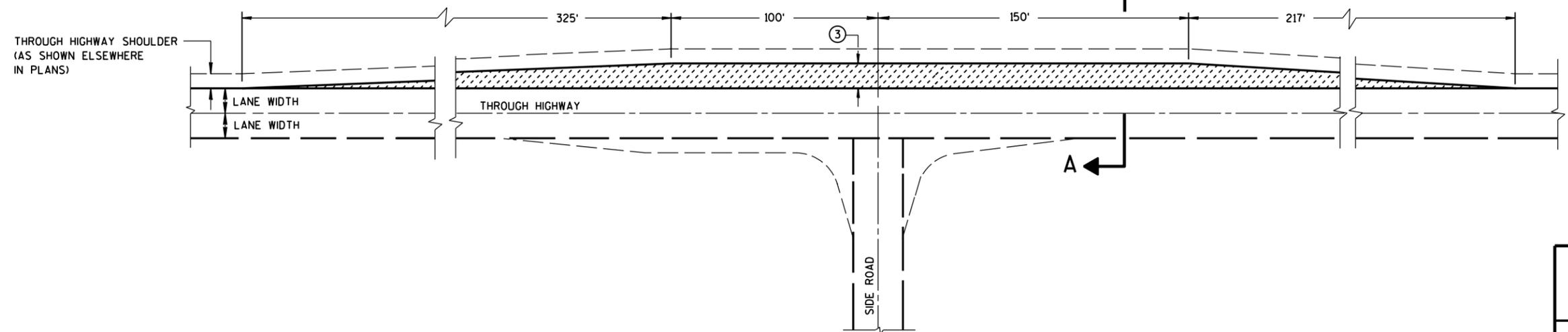
WHEN THE SIDE ROAD IS PRESENTLY PAVED, NEW PAVEMENT SHALL BE PLACED TO THE LIMITS OF DESIGN AS SHOWN AND BEYOND, IF NECESSARY, TO MEET EXISTING PAVEMENT.

WHEN THE SIDE ROAD IS THE CONSTRUCTION PROJECT, THE INTERSECTION SURFACING SHALL BE THE SAME AS FOR THE PROJECT.

EXISTING PAVED SURFACE

BYPASS LANE

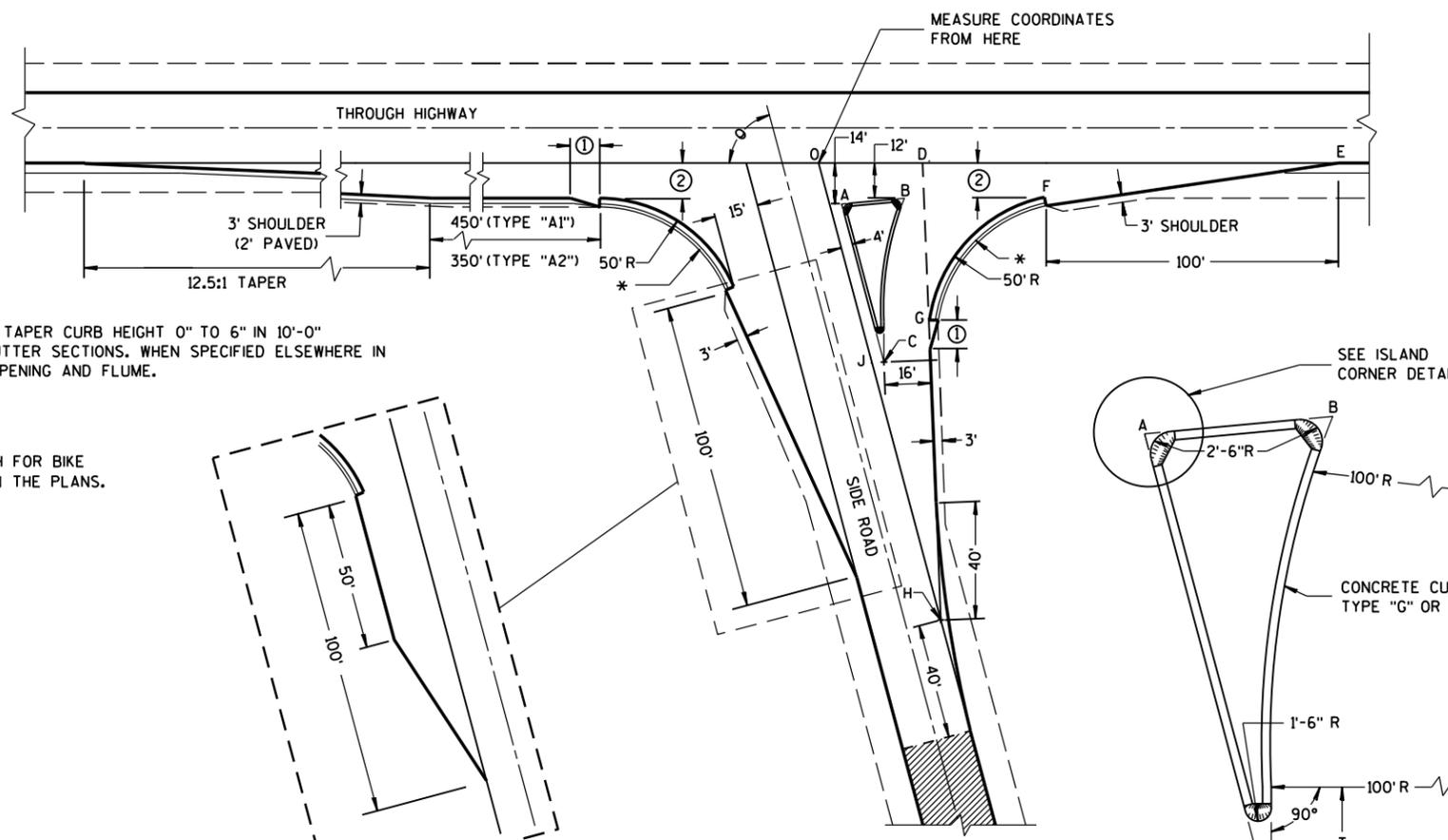
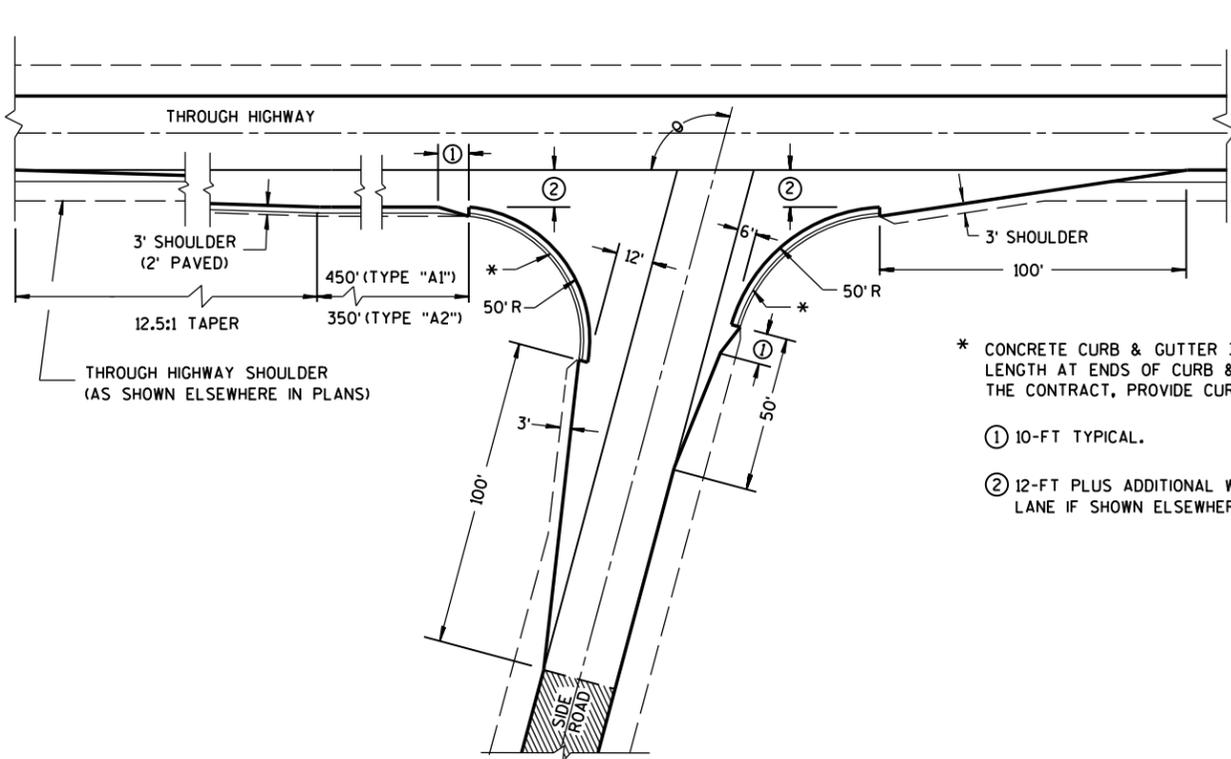
- ① 10-FT TYPICAL.
- ② 12-FT** PLUS ADDITIONAL WIDTH FOR BIKE LANE IF SHOWN ELSEWHERE IN THE PLAN.
- **10-FT MAY BE USED ON TYPE B2 ON RESURFACING PROJECTS IF SPECIFIED IN THE CONTRACT.
- ③ BYPASS LANE PAVED SURFACE WIDTH OUTSIDE OF TRAVEL LANE
-ASPHALT = 12-FT PLUS PAVED SHOULDER WIDTH.
-PC CPNCRETE = 13-FT PLUS PAVED SHOULDER WIDTH.
- ④ BYPASS LANE PAVED SHOULDER WIDTH = THE GREATER OF 1-FT OR THE PAVED SHOULDER WIDTH OF THE THROUGH HIGHWAY.



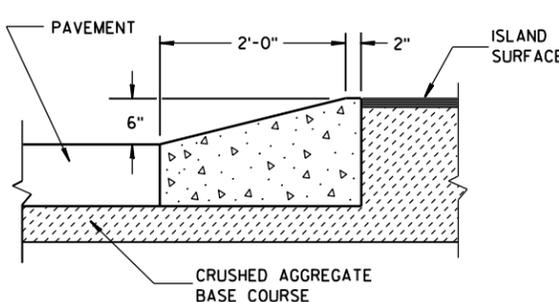
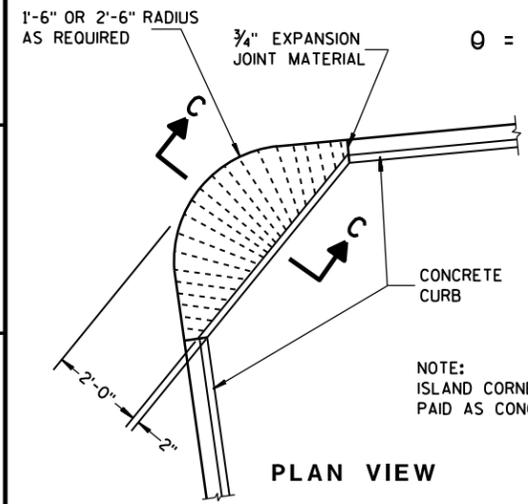
TEE INTERSECTION BYPASS LANE DETAIL

AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND "D" AND TEE INTERSECTION BYPASS LANE

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION



- * CONCRETE CURB & GUTTER 36". TAPER CURB HEIGHT 0" TO 6" IN 10'-0" LENGTH AT ENDS OF CURB & GUTTER SECTIONS. WHEN SPECIFIED ELSEWHERE IN THE CONTRACT, PROVIDE CURB OPENING AND FLUME.
- ① 10-FT TYPICAL.
- ② 12-FT PLUS ADDITIONAL WIDTH FOR BIKE LANE IF SHOWN ELSEWHERE IN THE PLANS.



SIDE ROAD WIDENING AND TAPER REQUIRED WHERE THE THROUGH HIGHWAY CARRIES TWO-WAY TRAFFIC
 $\theta =$ ACUTE ANGLES 70° OR LESS

TABLE OF DIMENSIONS FOR VARIABLE SIDE ROAD INTERSECTION ANGLES
 (INTERPOLATE VALUES FOR ANGLES NOT SHOWN)

ANGLE θ DEGREES	COORDINATES IN FEET (MEASURED FROM POINT "O")								LENGTH IN FEET				
	A	B	C	D	E	F	G	H	AB	AC	T	OJ	OH
60	12.7	44.9	46.4	41.9	205.0	104.6	64.0	85.0	32.3	67.4	4.9	85.9	169.9
65	10.9	39.0	37.8	39.4	196.1	95.7	54.1	70.5	28.2	63.6	8.5	80.9	166.9
70	9.4	33.9	29.8	37.4	188.3	87.8	45.6	56.1	24.6	59.7	11.5	76.1	164.1
75	7.9	29.3	22.3	35.7	181.2	80.7	38.2	41.8	21.5	55.8	13.8	71.4	161.4
80	6.5	25.4	15.6	34.4	174.8	74.4	31.8	27.6	18.9	52.0	15.6	66.9	158.9

TYPE "A1" & "A2" SIDE ROAD INTERSECTION DETAILS

AT-GRADE SIDE ROAD INTERSECTION, TYPE "A1" & "A2"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
12/18/12 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA

GENERAL NOTES

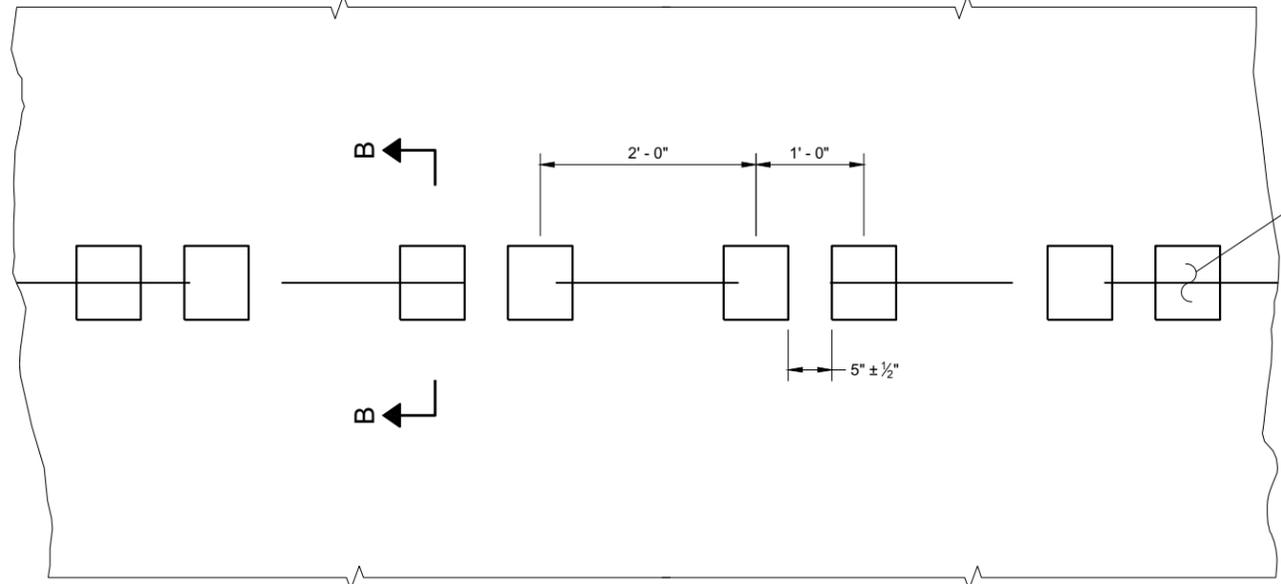
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

DO NOT MILL CENTERLINE GROOVES THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING.

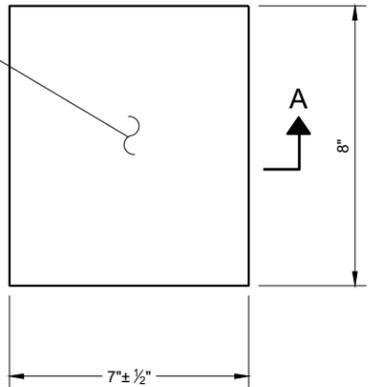
INSTALL PAVEMENT MARKING AFTER THE GROOVES ARE INSTALLED.

SEE SIGNING PLAN FOR SIGN REQUIREMENTS THAT MAY BE NEEDED.

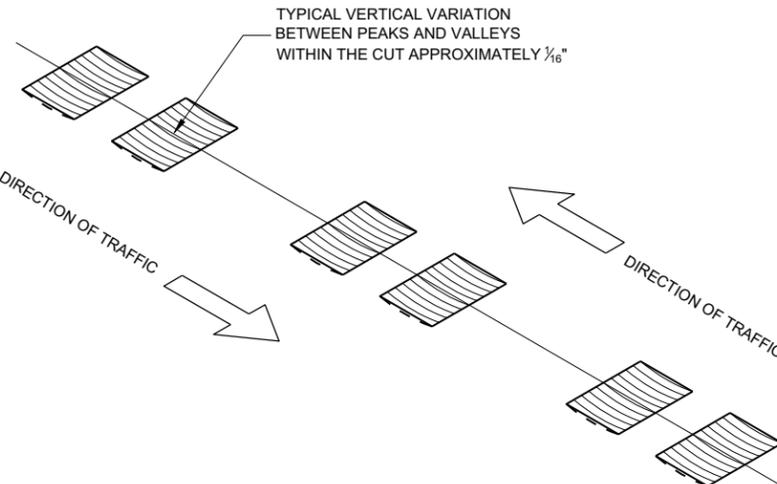
- ① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS, WHEN DIRECTED BY THE ENGINEER.



**PLAN VIEW
SHOULDER WITH GROOVES**

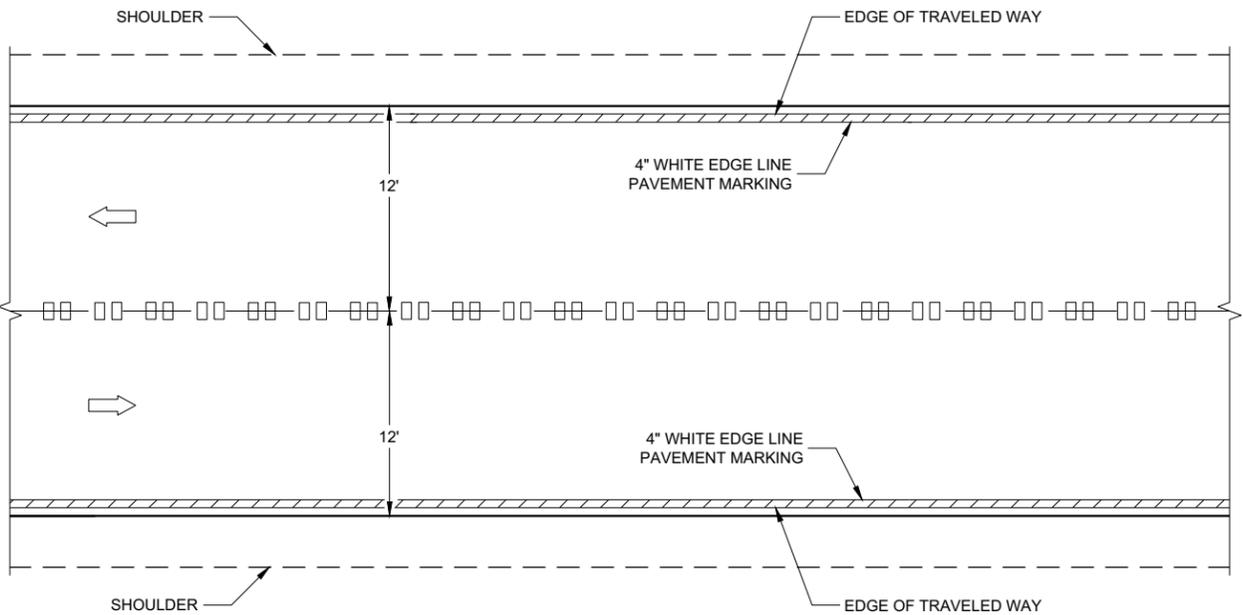


**PLAN VIEW
(SINGLE GROOVE)**

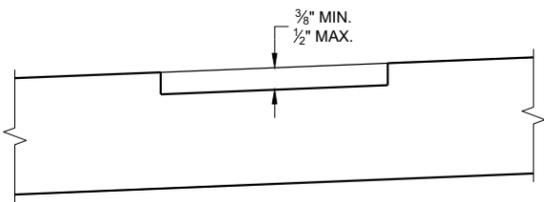


ISOMETRIC

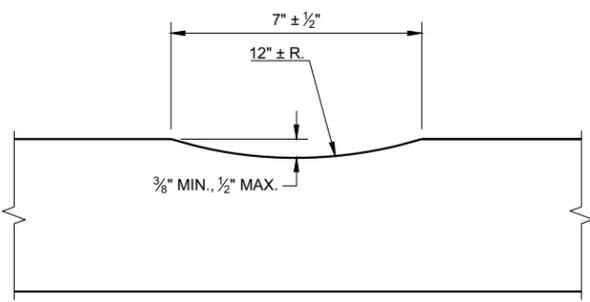
PLACEMENT DETAIL FOR TYPE 1 MILLED RUMBLE STRIP



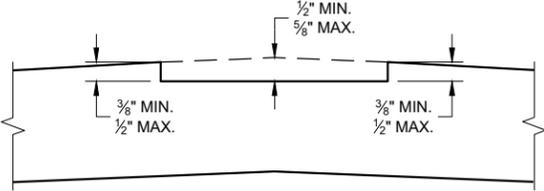
CENTERLINE GROOVES ON TWO-WAY ROADWAYS



**SECTION B - B
SUPERELEVATED ROADWAY**



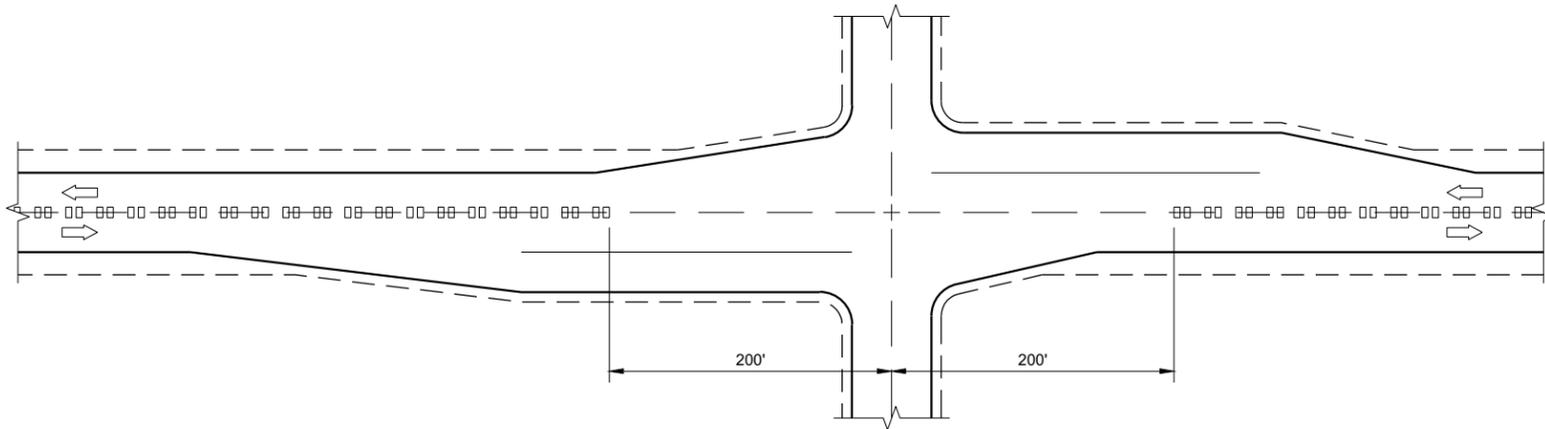
SECTION A - A



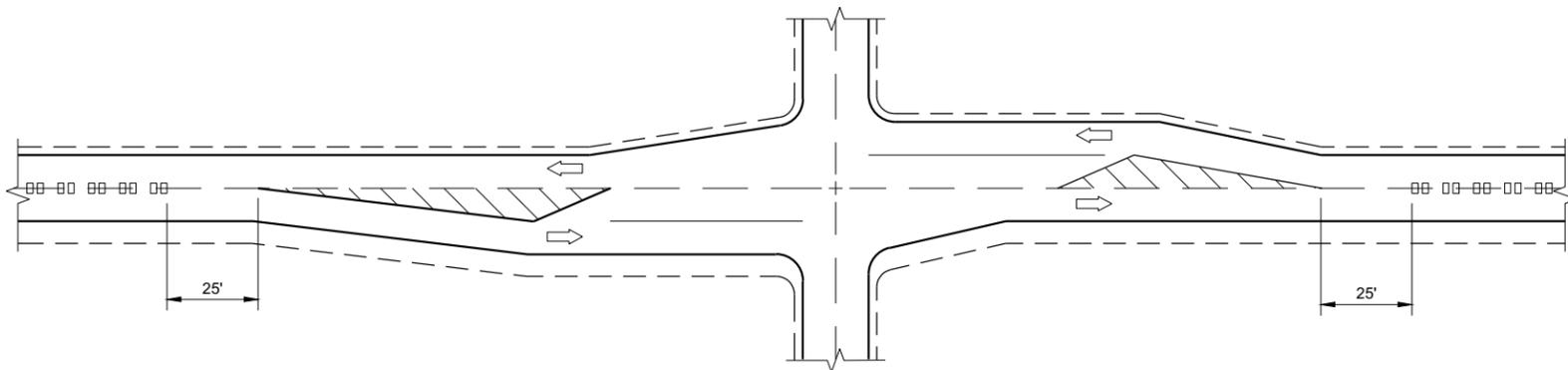
**SECTION B - B
CROWNED ROADWAY**

**2-LANE RURAL
CENTER LINE RUMBLE STRIP,
MILLING**

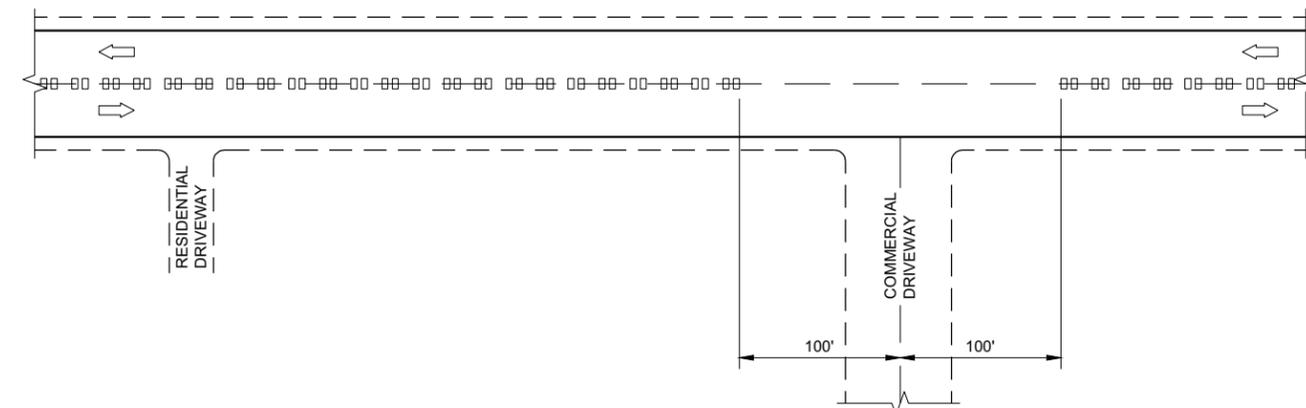
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CENTERLINE GROOVES AT INTERSECTIONS



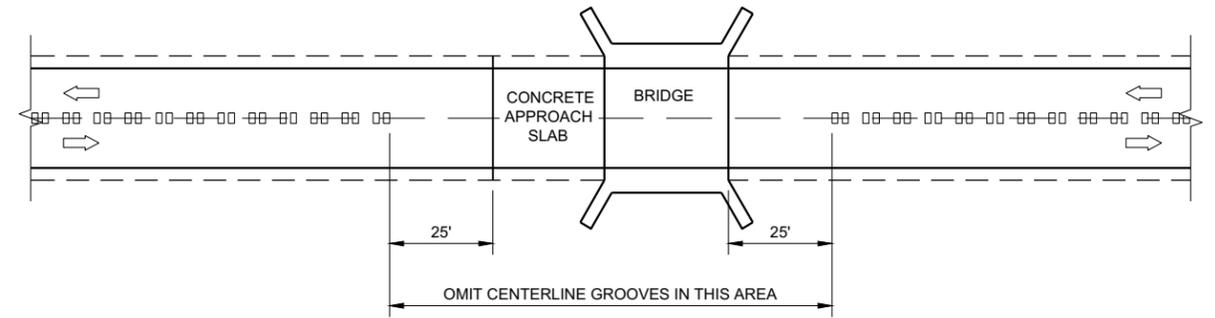
**CENTERLINE GROOVES AT INTERSECTIONS
(WITH LEFT TURN LANES)**



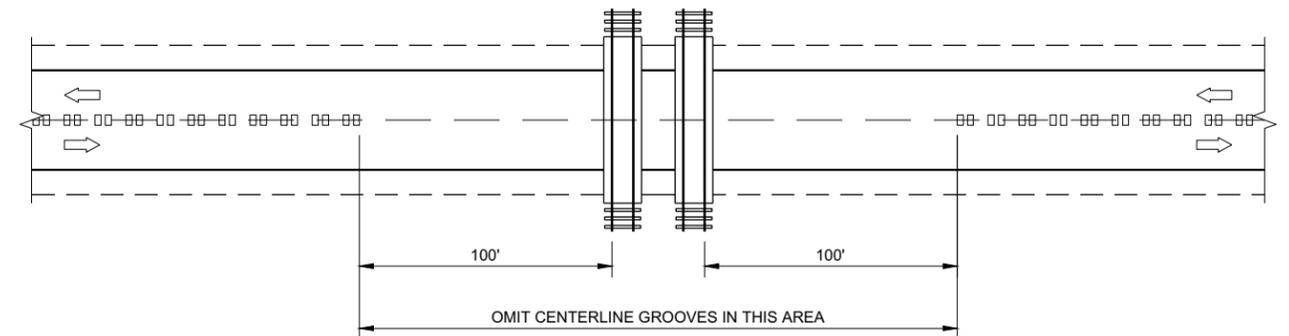
CENTERLINE GROOVES AT DRIVEWAYS^①

GENERAL NOTES

- ① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS. WHEN DIRECTED BY THE ENGINEER.



CENTERLINE GROOVES AT BRIDGES



CENTERLINE GROOVES AT RAILROADS

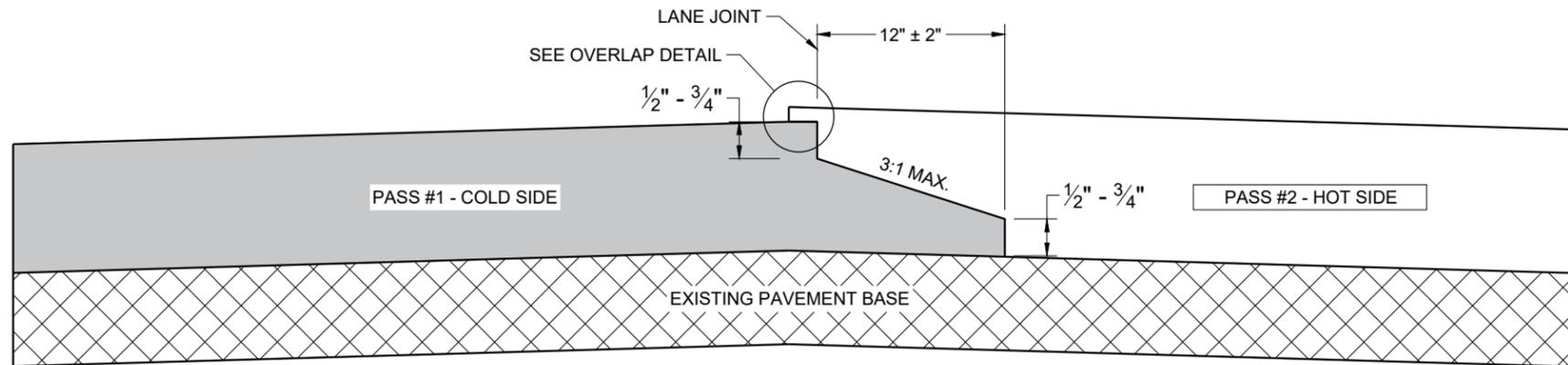
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6

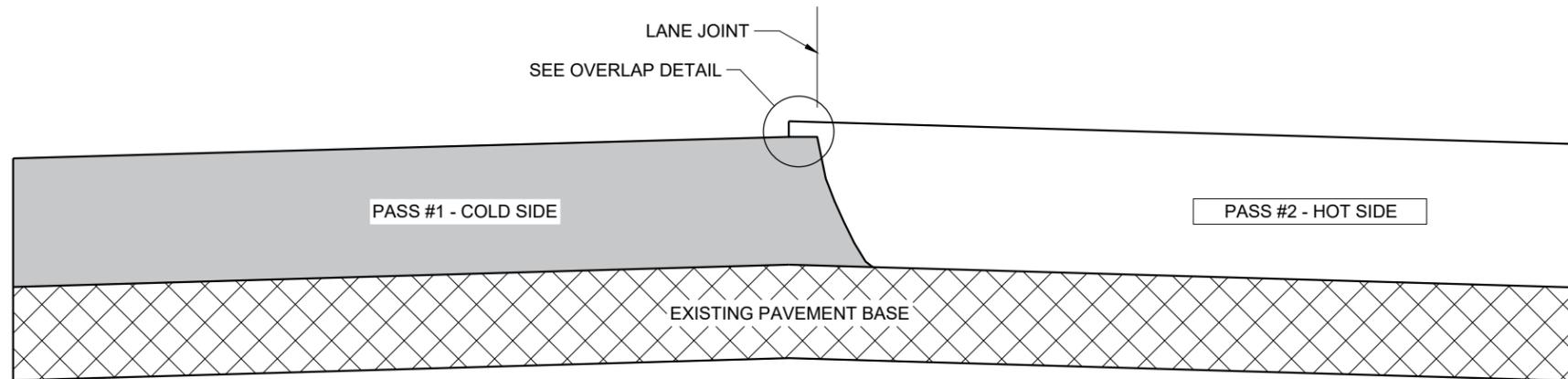
SDD 13A11 - 03b

SDD 13A11 - 03b

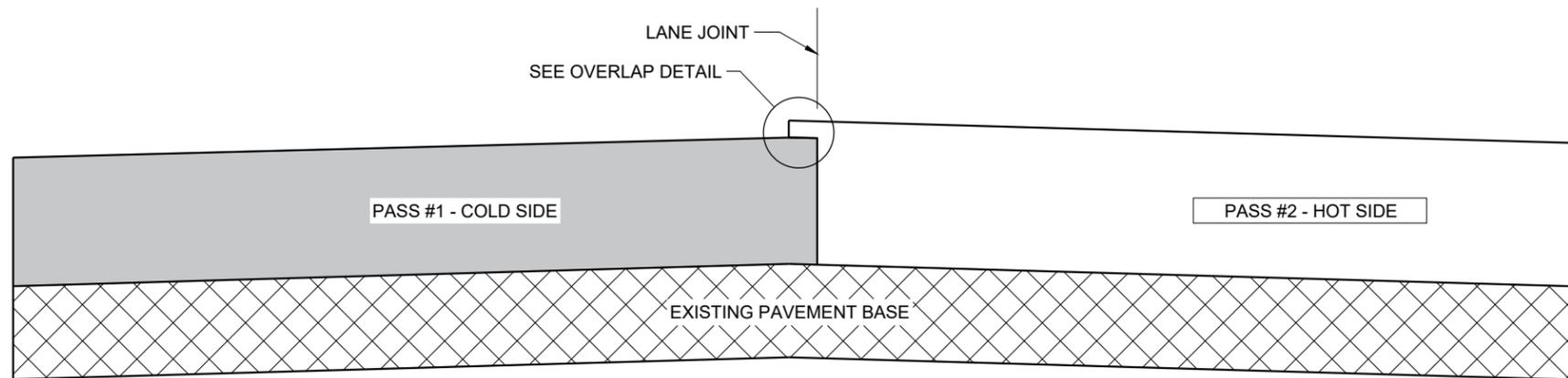
2-LANE RURAL CENTERLINE RUMBLE STRIP, MILLING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 7/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

GENERAL NOTES

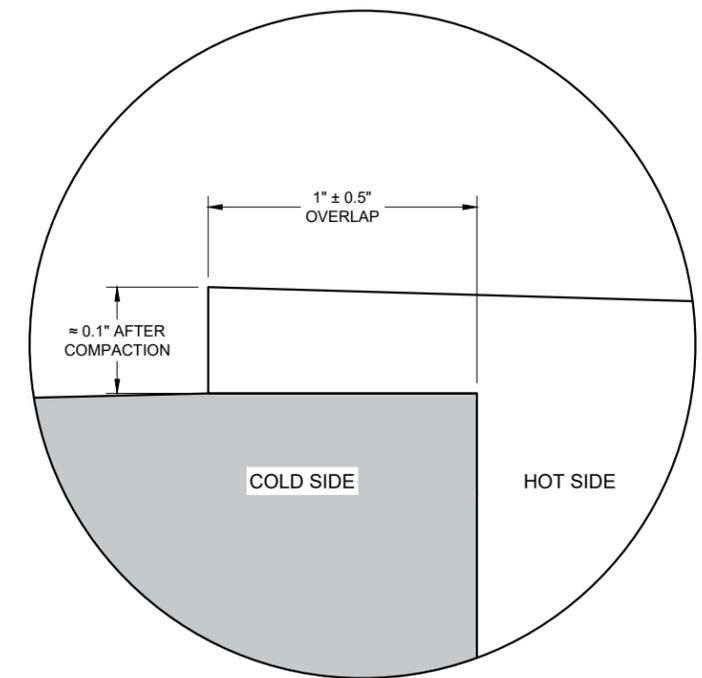
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY 0.1" AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO 2" FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

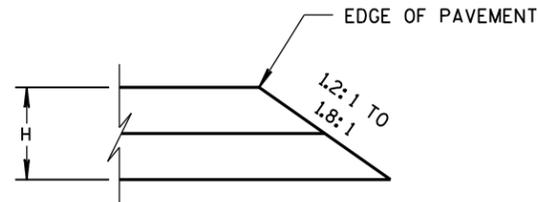
6

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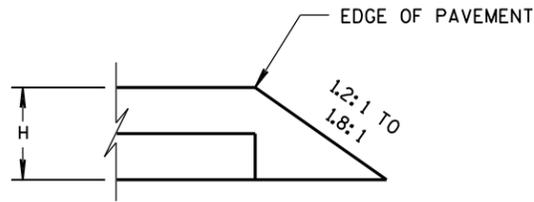
SDD 13C19 - 03

SDD 13C19 - 03

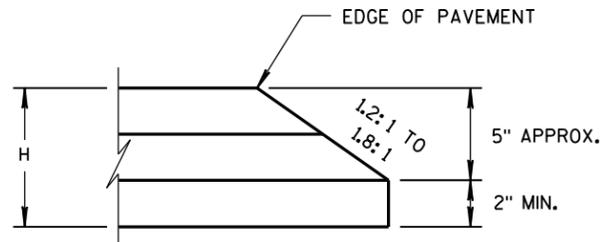
HMA LONGITUDINAL JOINTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2020 DATE	/S/ Steven Hefel HMA PAVEMENT ENGINEER
FHWA	



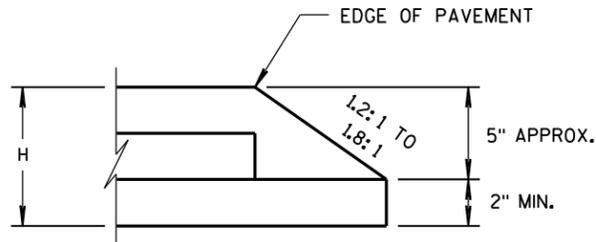
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

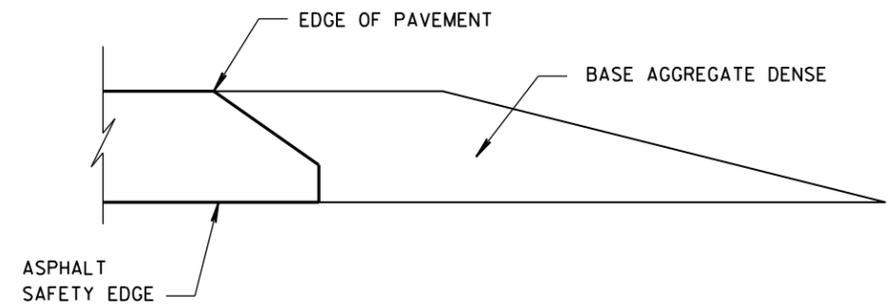


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



FINISHED SHOULDER AGGREGATE PLACEMENT

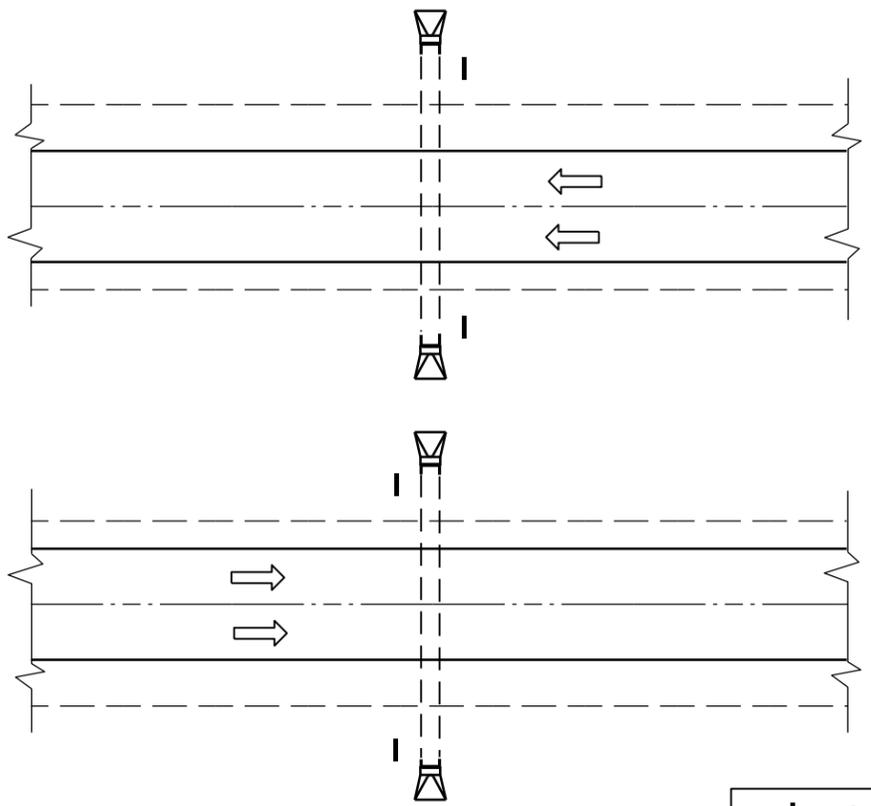
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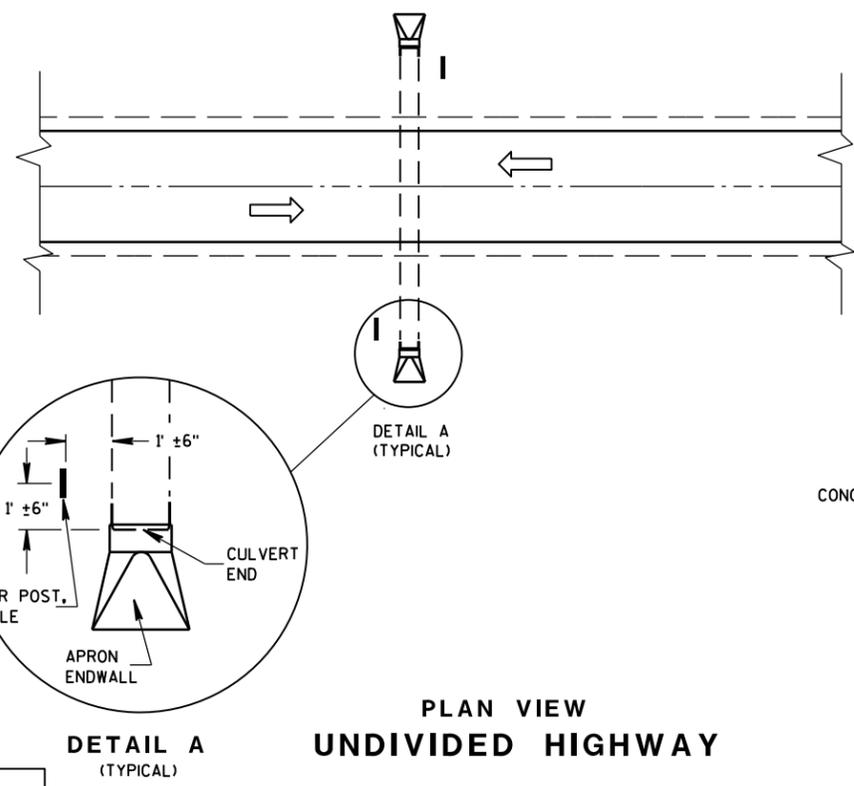
S.D.D. 14 B 29-1

S.D.D. 14 B 29-1

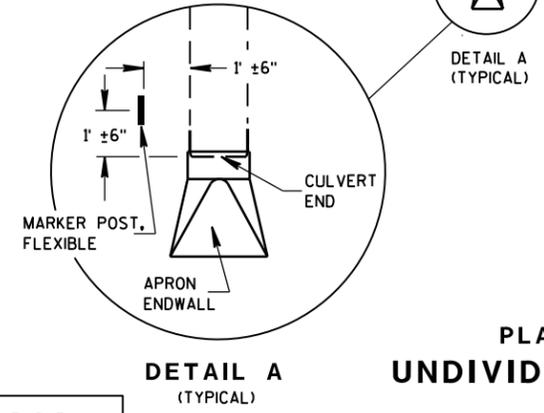
SAFETY EDGE _{SM}	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 11/30/2012	/s/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



PLAN VIEW
DIVIDED HIGHWAY



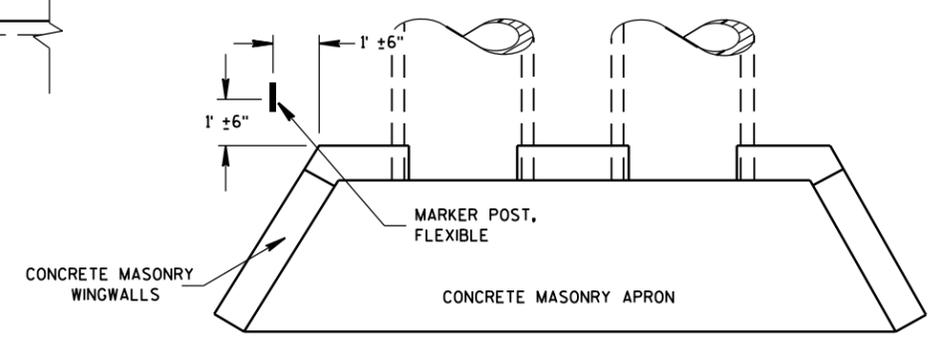
PLAN VIEW
UNDIVIDED HIGHWAY



MARKER POST, FLEXIBLE
DIRECTION OF TRAFFIC FLOW

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

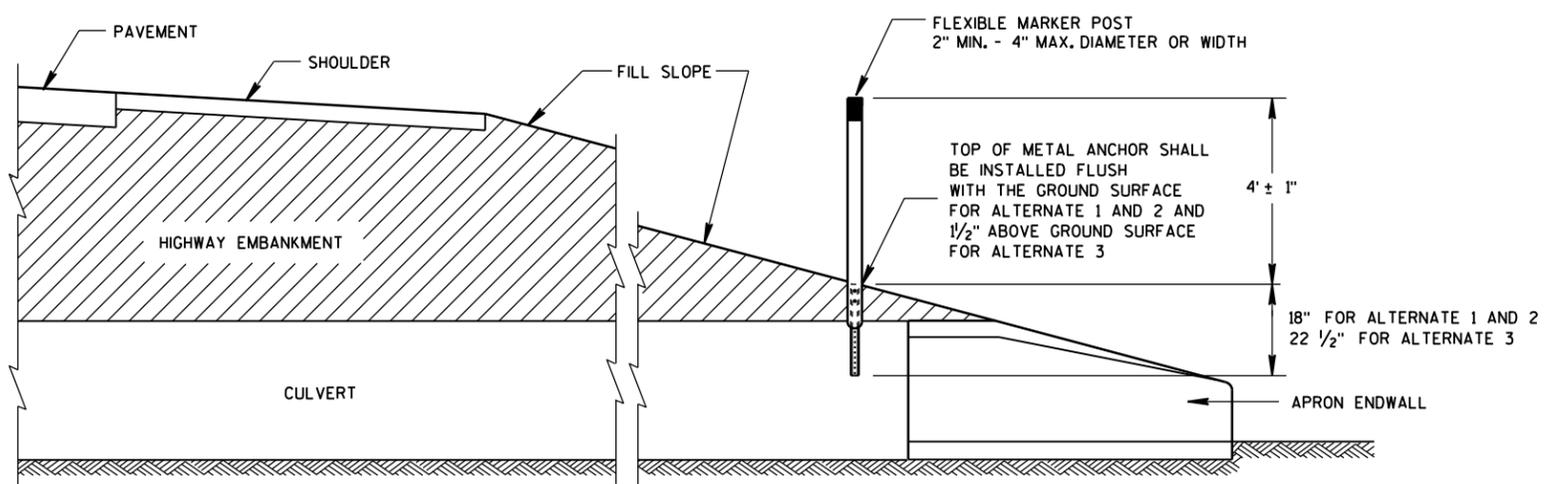


PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH

FLEXIBLE MARKER POST LOCATION

6

6



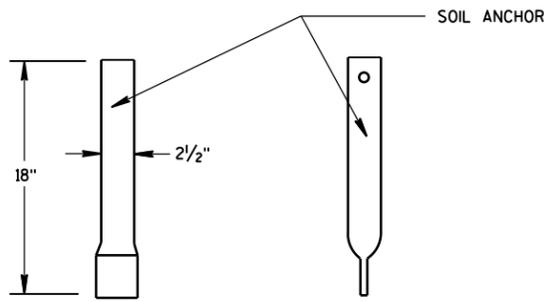
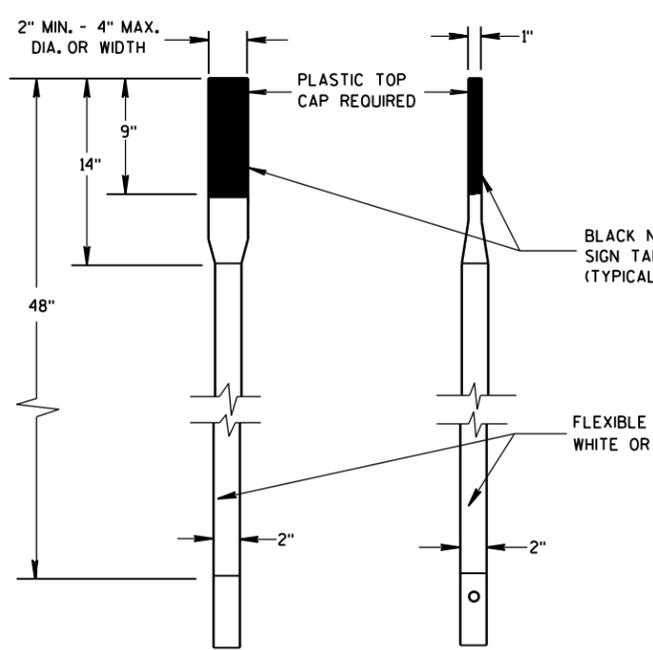
CROSS SECTION
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST
FOR CULVERT END

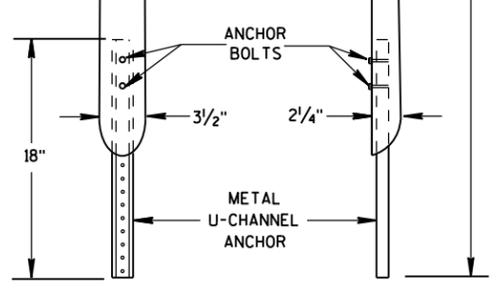
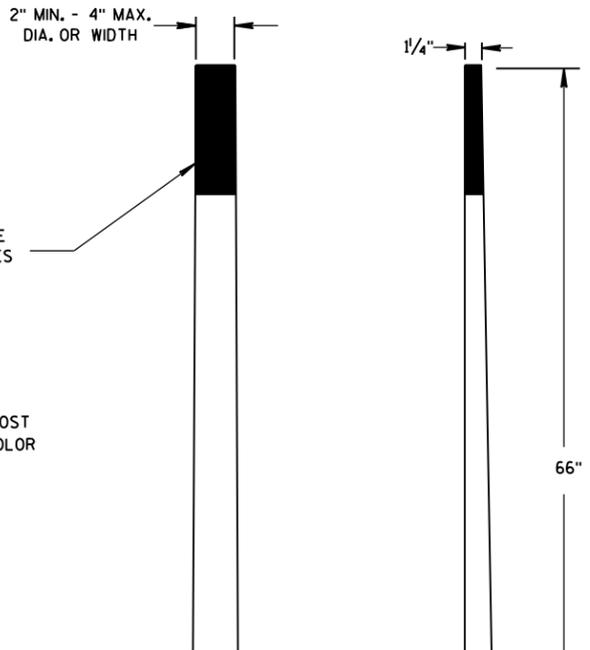
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

S.D.D. 15 A 3-2a

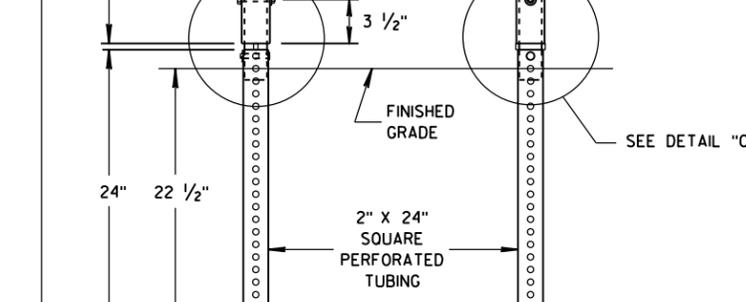
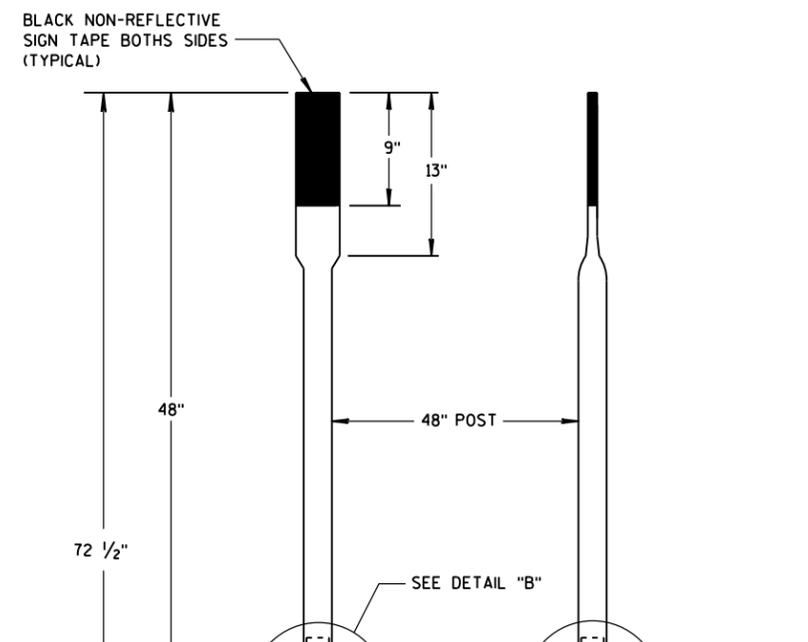
S.D.D. 15 A 3-2a



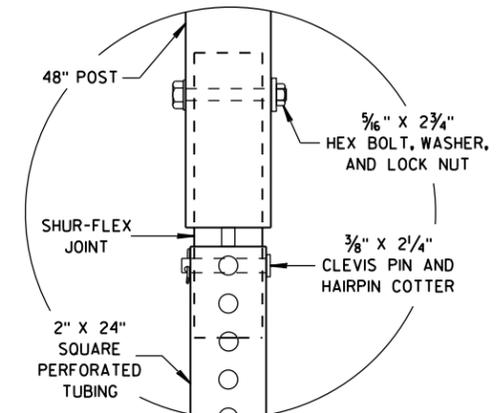
FRONT VIEW SIDE VIEW
ALTERNATE 1



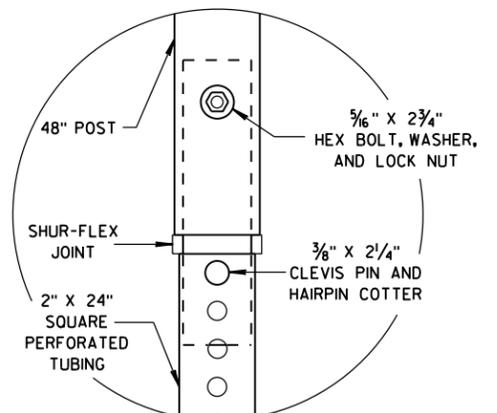
FRONT VIEW SIDE VIEW
ALTERNATE 2



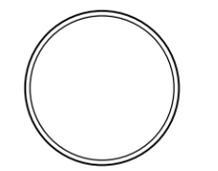
FRONT VIEW SIDE VIEW
ALTERNATE 3



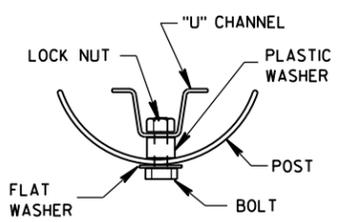
DETAIL B



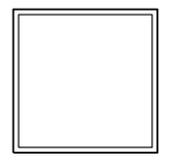
DETAIL C



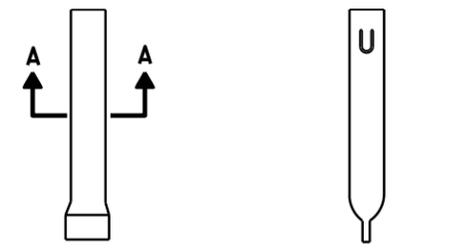
SECTION A-A



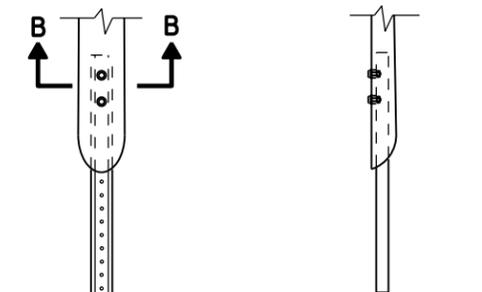
SECTION B-B



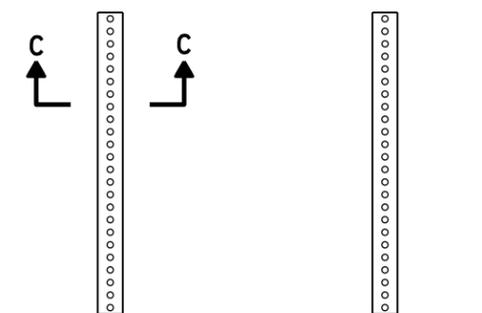
SECTION C-C



FRONT VIEW SIDE VIEW
ALTERNATE 1



FRONT VIEW SIDE VIEW
ALTERNATE 2



FRONT VIEW SIDE VIEW
ALTERNATE 3

FLEXIBLE MARKER POST ANCHORS

FLEXIBLE MARKER POST FOR CULVERT END	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/1/2012 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

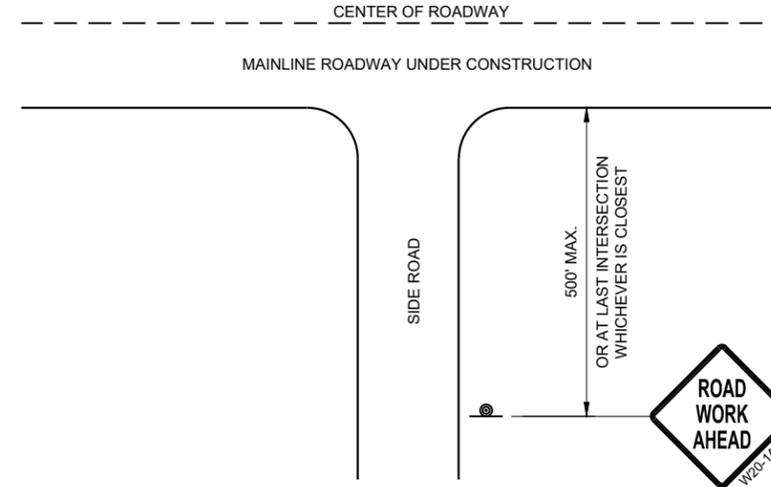
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

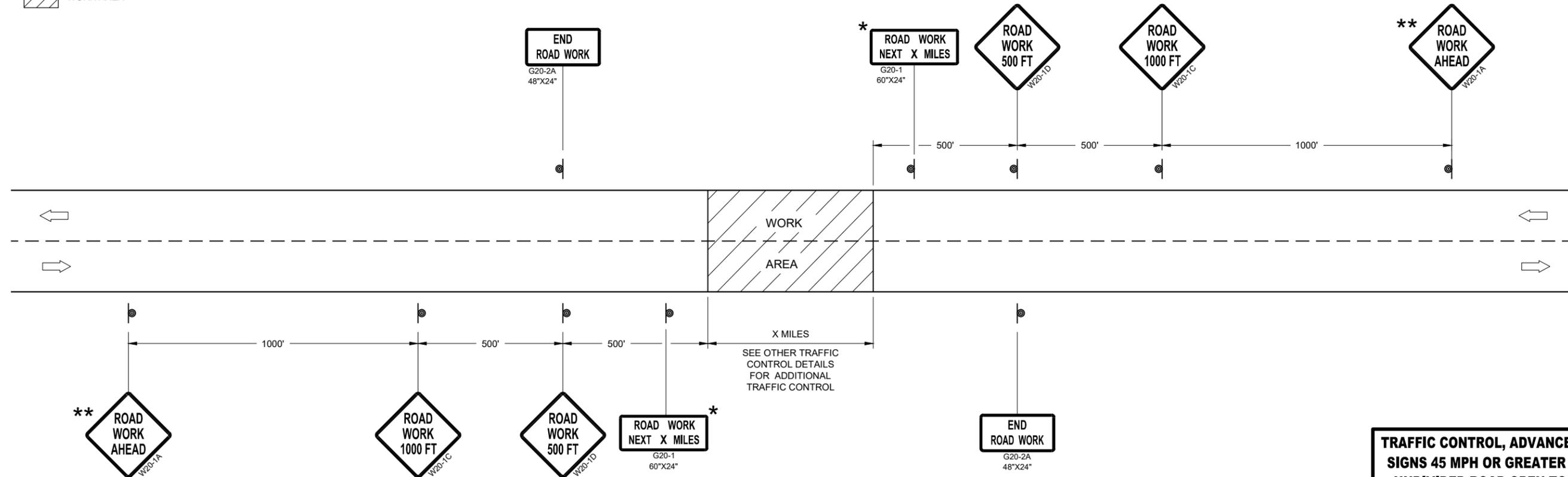
- * OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS
- ** PLACE AN ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



**TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL**



TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45MPH OR GREATER

**TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 45 MPH OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE July 2018 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"X36" SIGNS MAY BE USED INSTEAD OF 48" X 48" SIGNS.

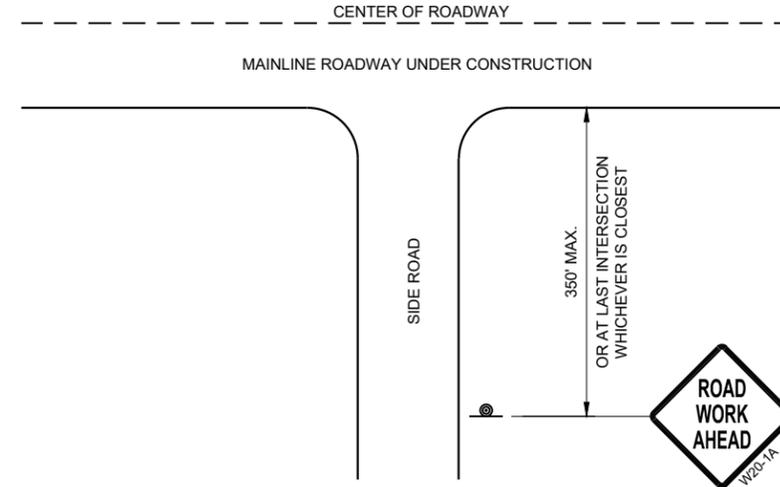
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

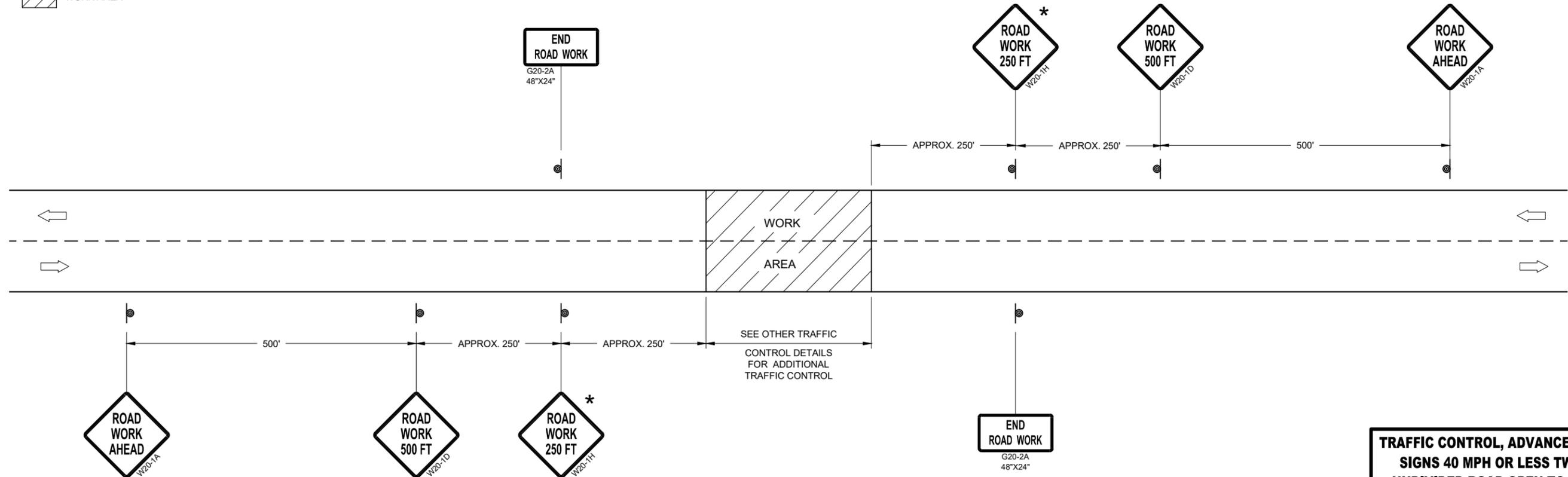
* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FEET" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



**TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL**



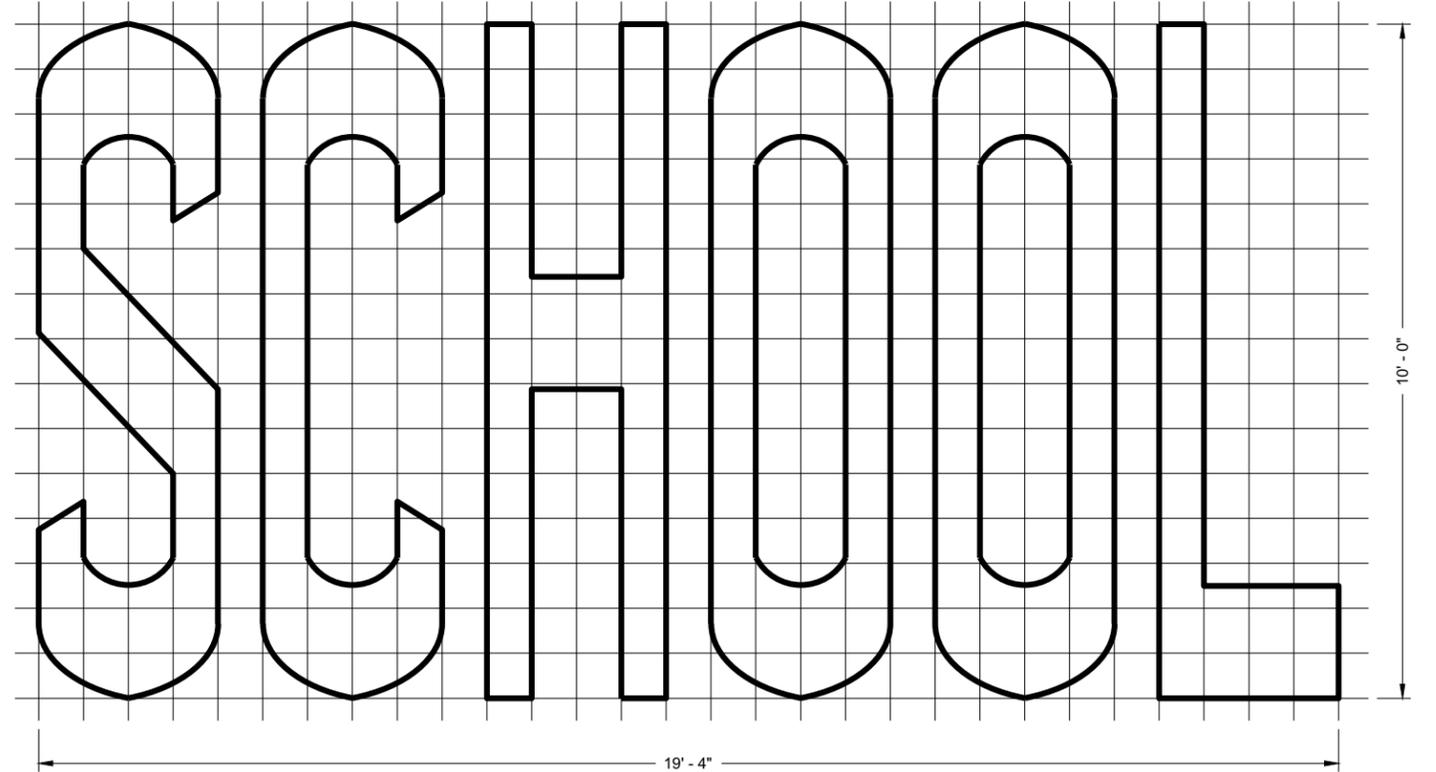
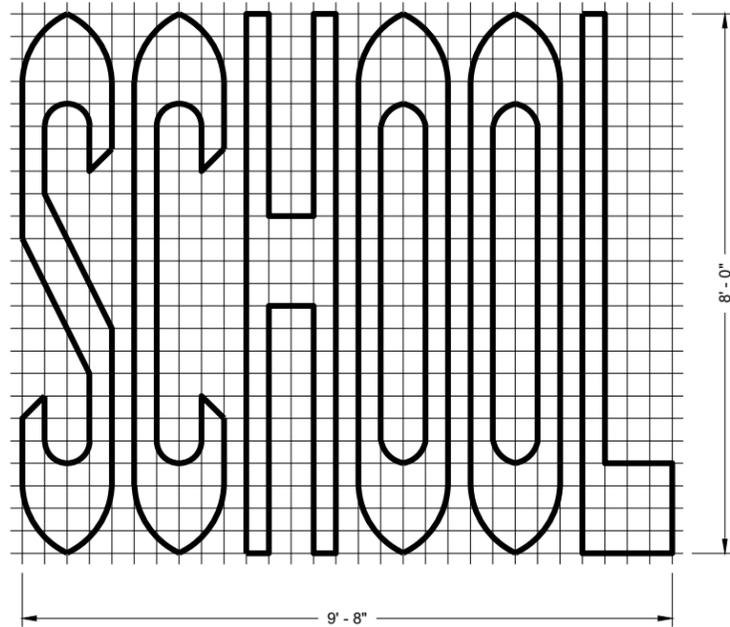
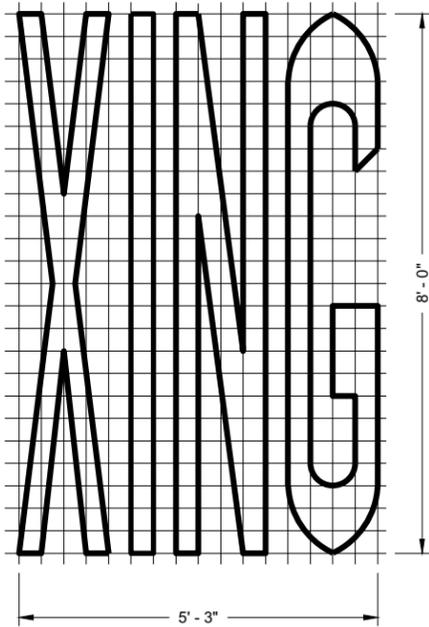
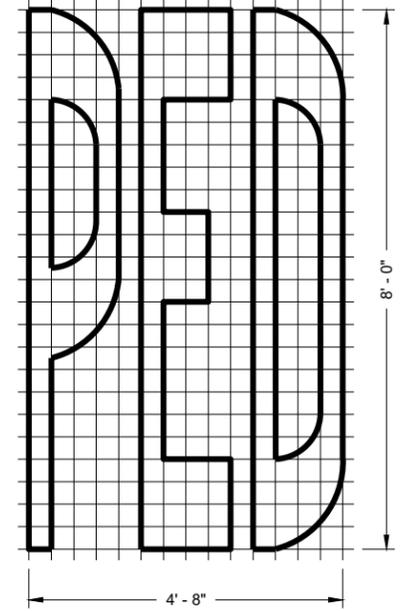
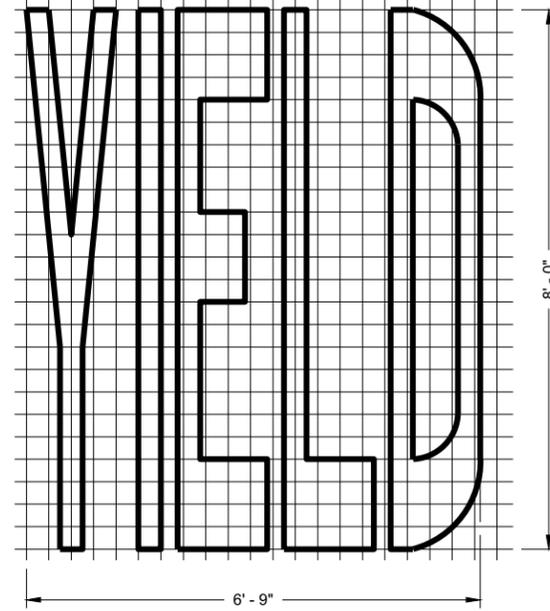
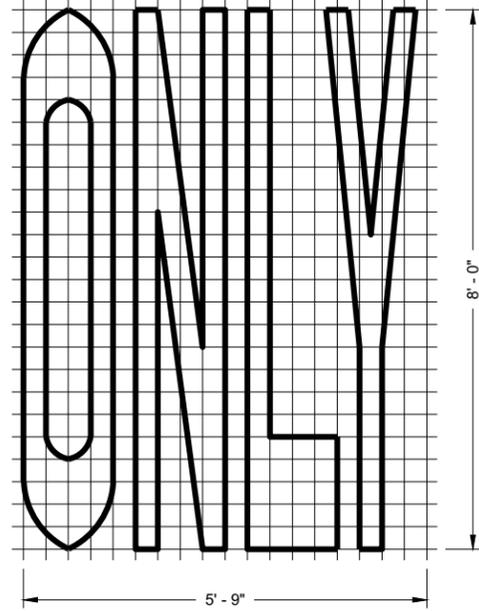
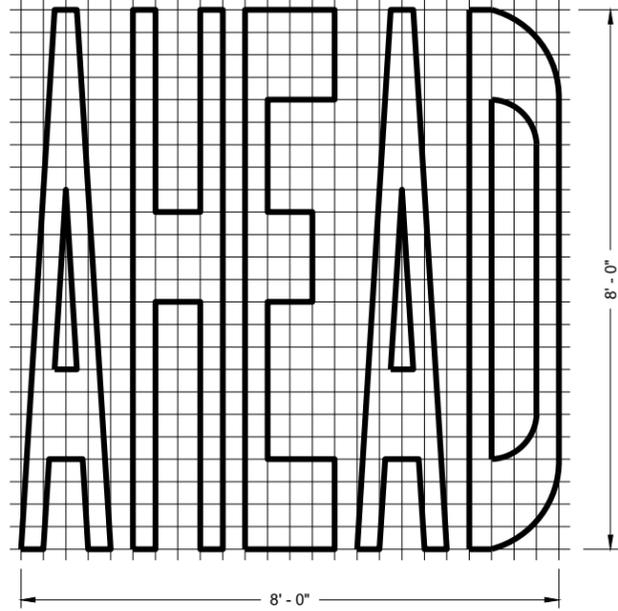
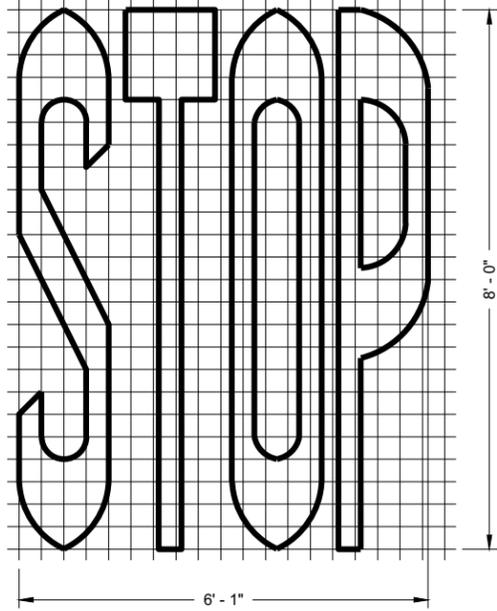
TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40MPH OR LESS

**TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 40 MPH OR LESS TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE July 2018 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA



SINGLE LANE

TWO - LANE

GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

PAVEMENT MARKING WORDS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

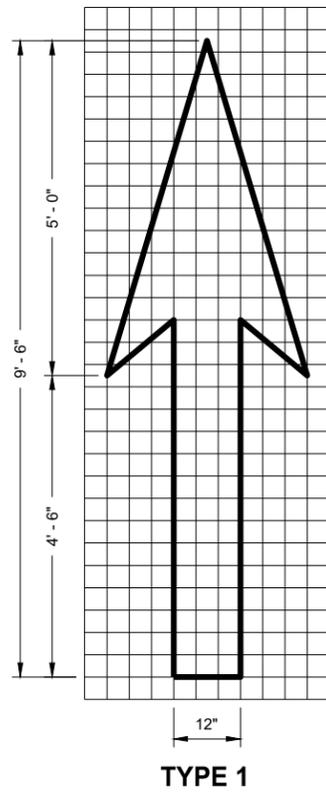
APPROVED

November 2019

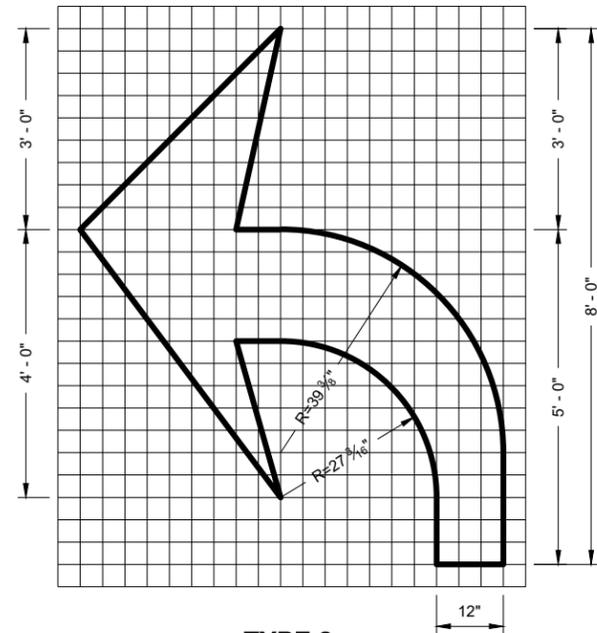
DATE

FHWA

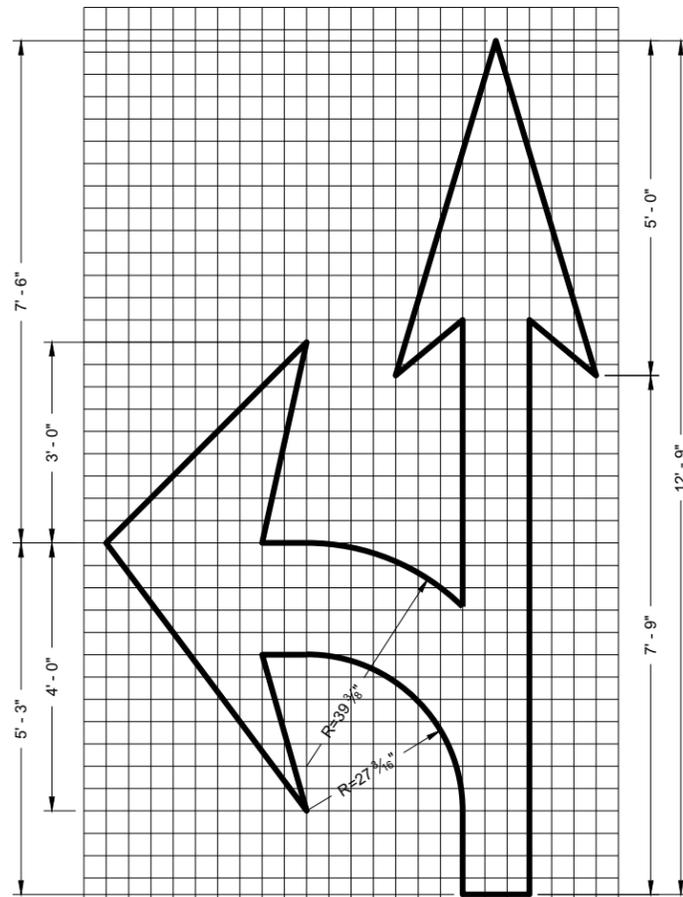
/S/ Matthew Rauch
STATE SIGNING AND MARKING
ENGINEER



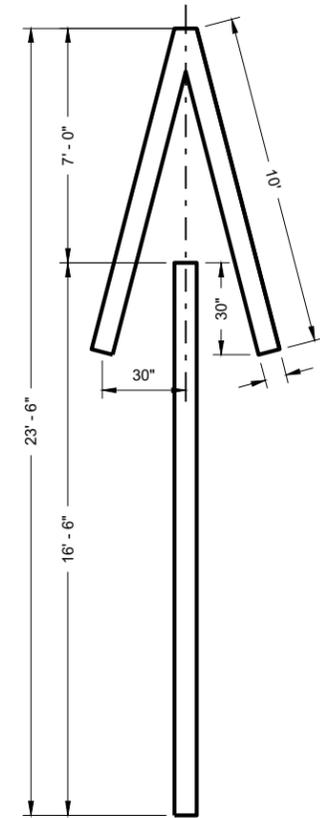
TYPE 1



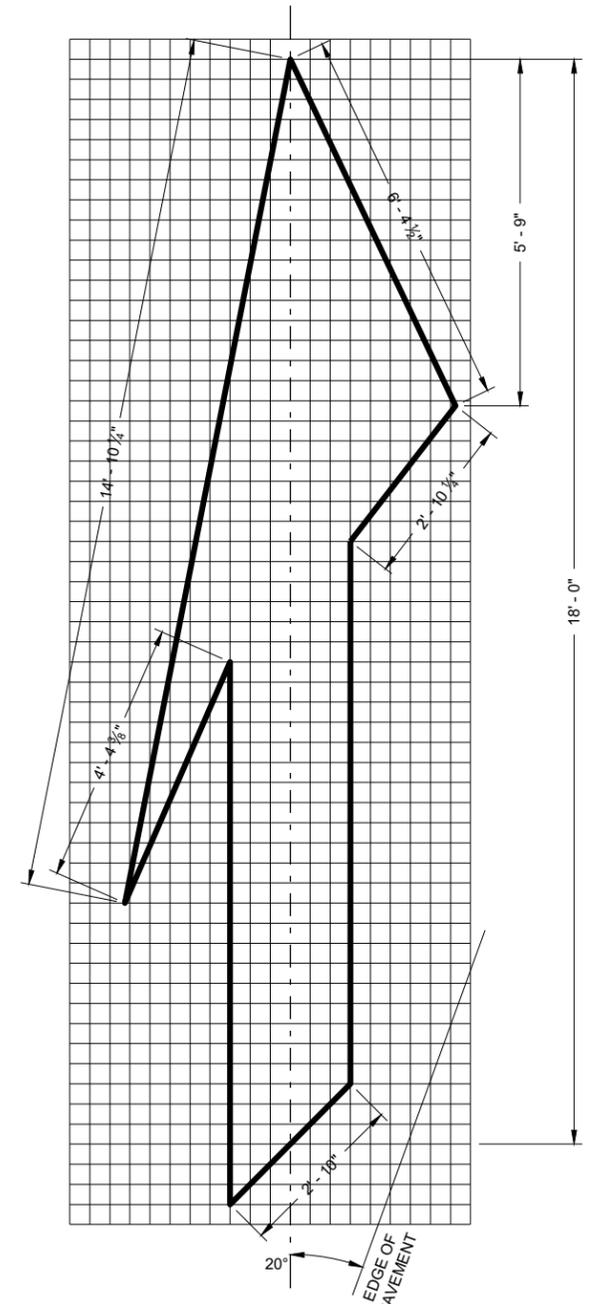
TYPE 2



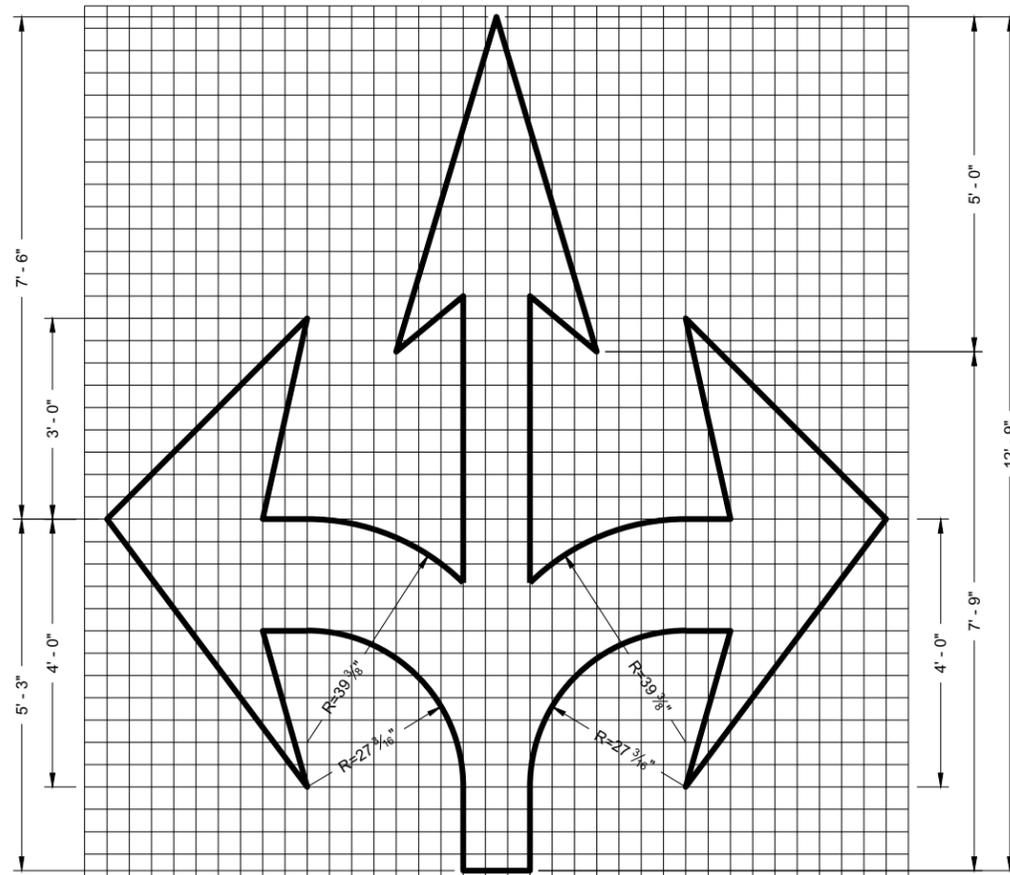
TYPE 3



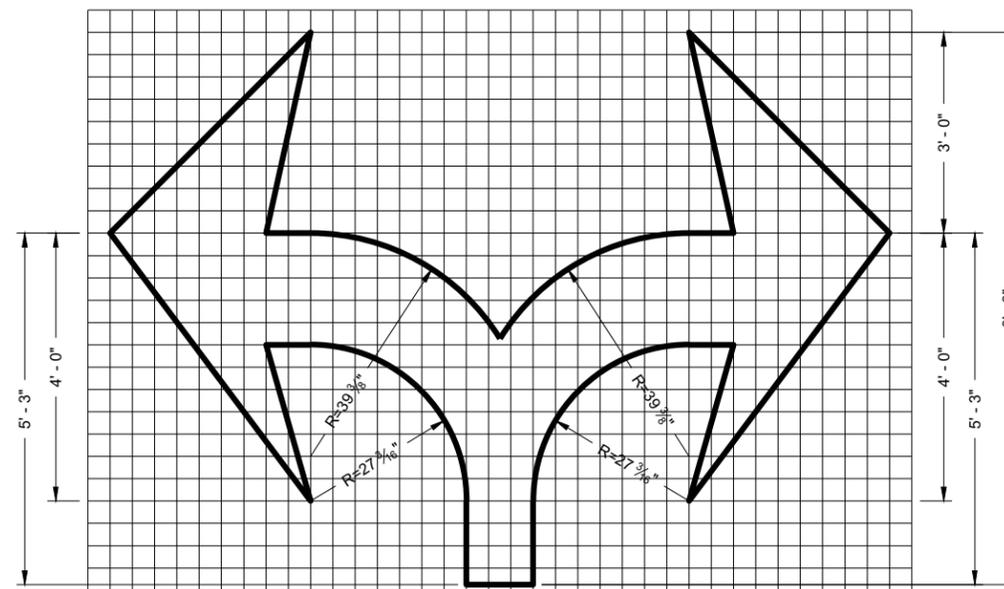
TYPE 4



TYPE 5 LANE DROP ARROW



TYPE 6



TYPE 7

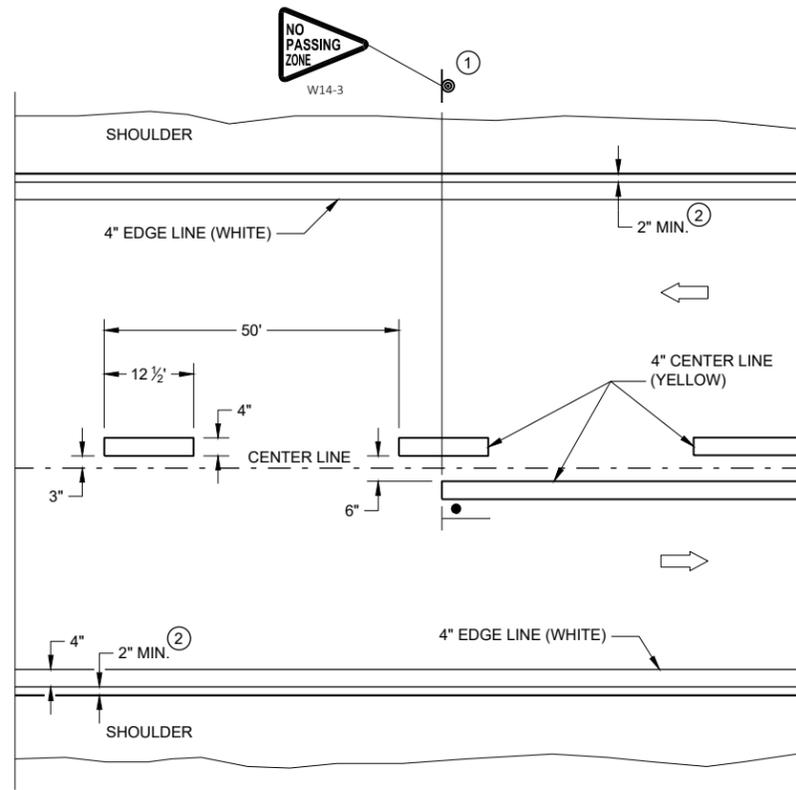
GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

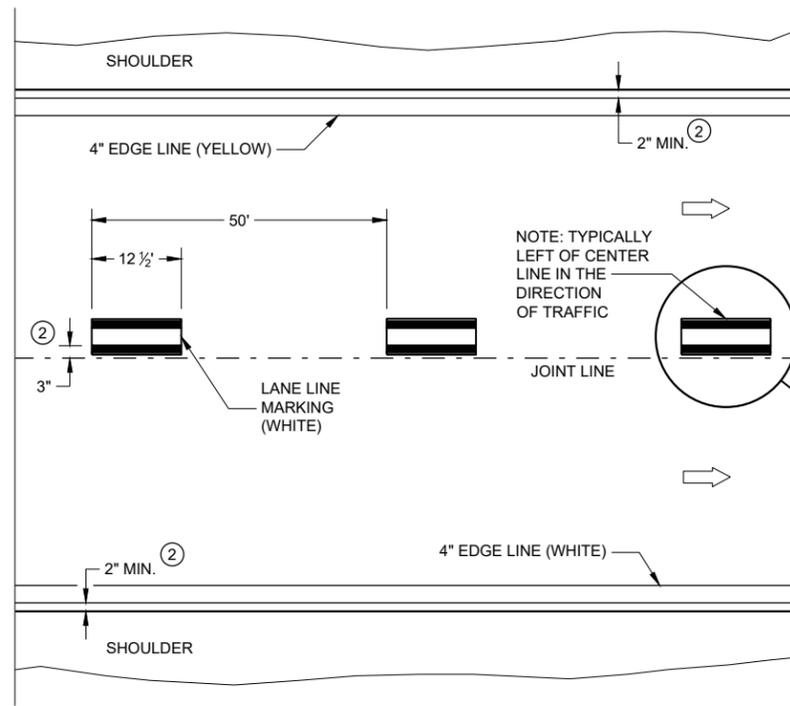
PAVEMENT MARKING ARROWS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2019
DATE /S/ Matthew Rauch
STATE SIGNING AND MARKING
ENGINEER
FHWA

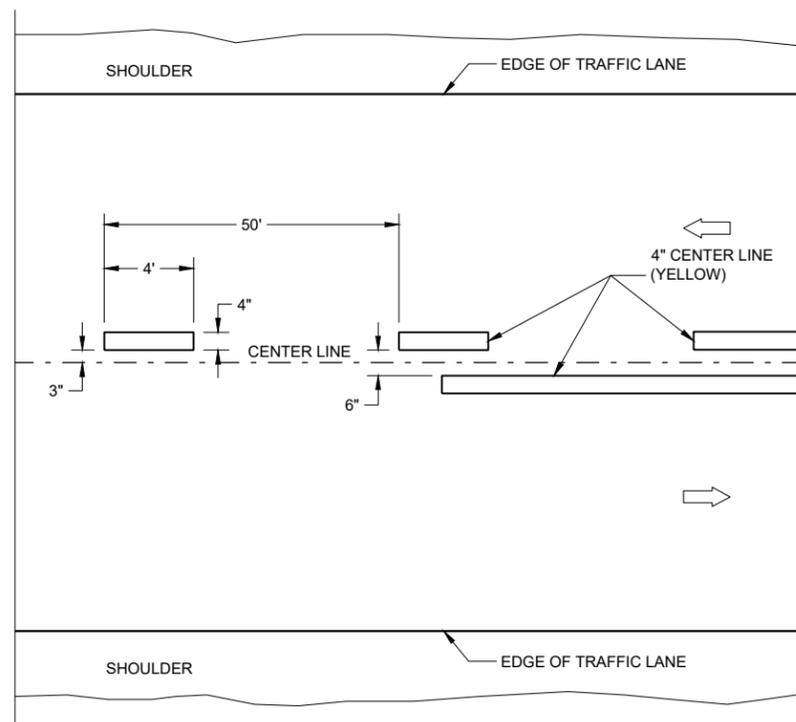


TWO WAY TRAFFIC

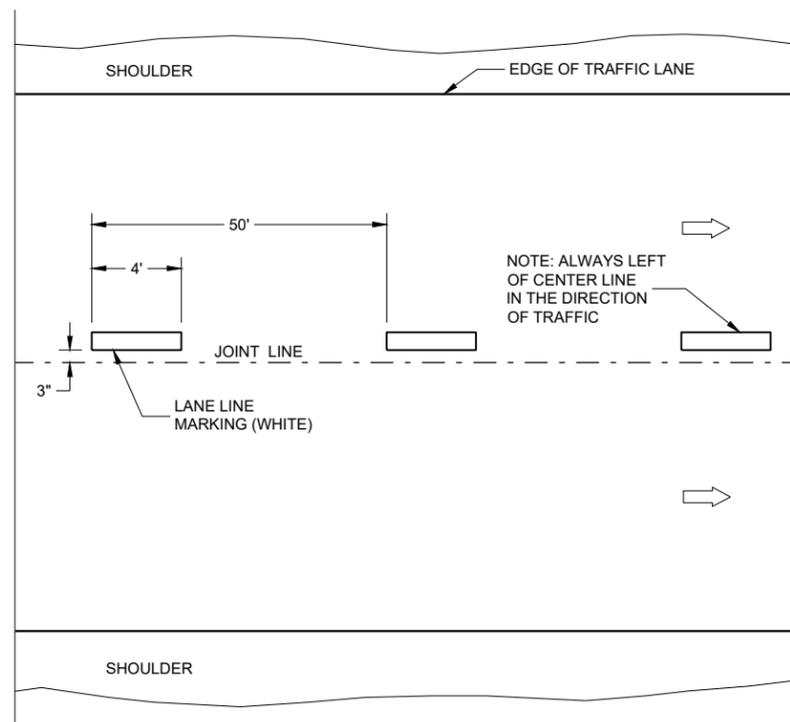


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

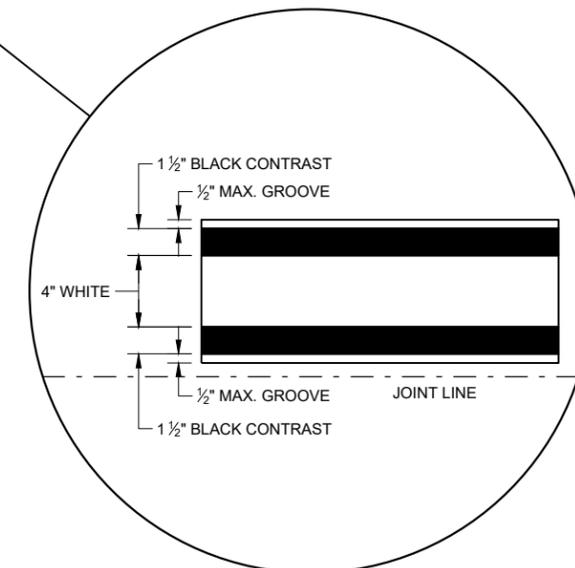
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

- |—"T" MARKING
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC



LONGITUDINAL MARKING (MAINLINE)

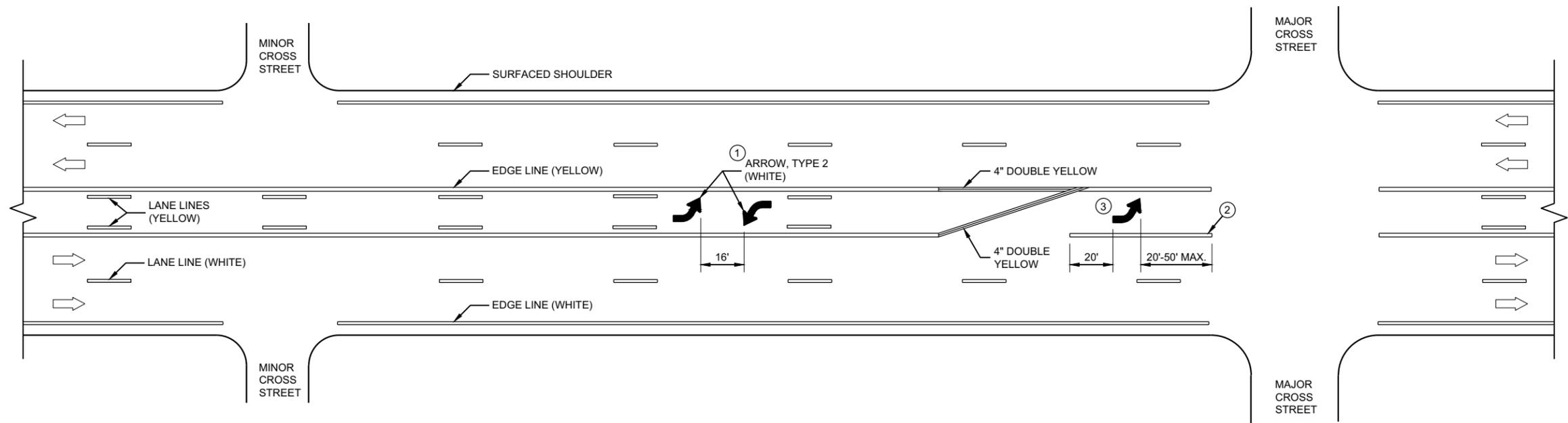
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Matthew Rauch
DATE STATEWIDE SIGNING AND MARKING
ENGINEER

GENERAL NOTES

- ① A SET OF ARROWS IS REQUIRED EVERY 400 FEET OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
- ② 8" WHITE
- ③ TURN BAY LENGTH OF LESS THAN 48' DOES NOT REQUIRE PAVEMENT ARROWS OR TEXT.

➡ DIRECTION OF TRAFFIC



TWO WAY LEFT TURN LANE

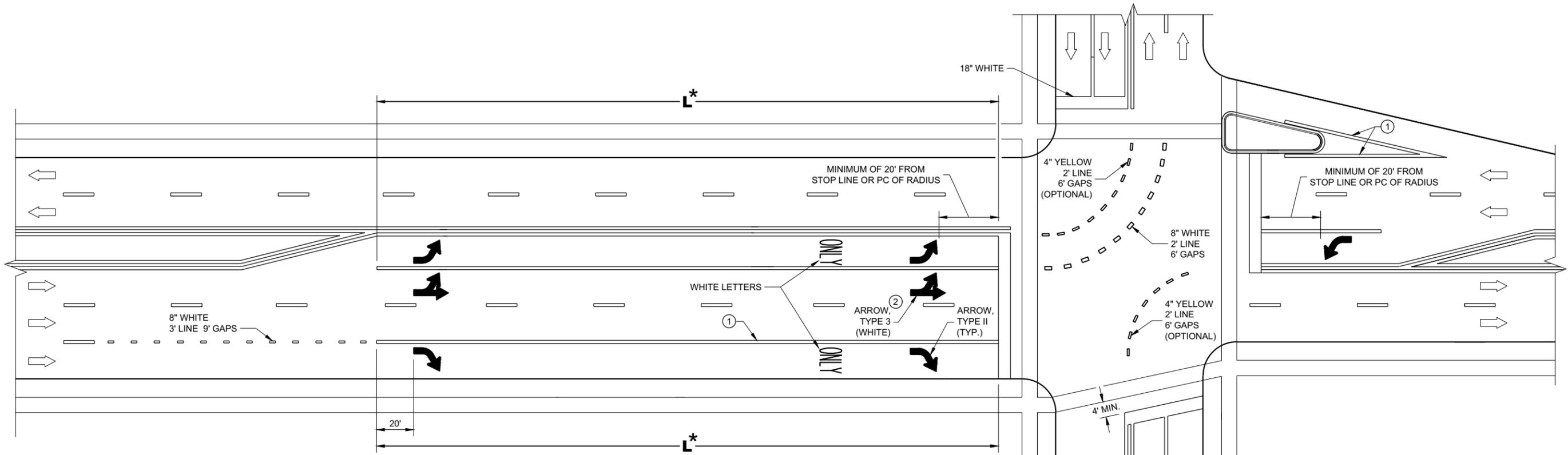
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SDD 15C08 - 20b

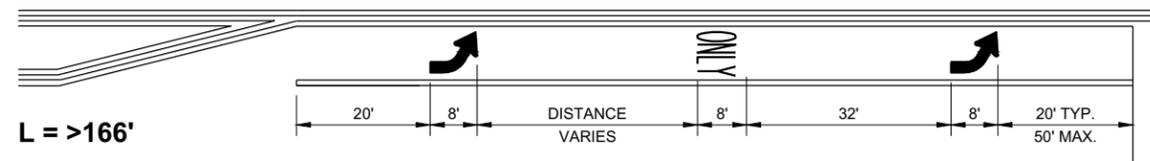
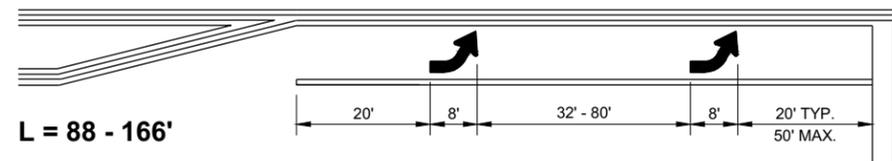
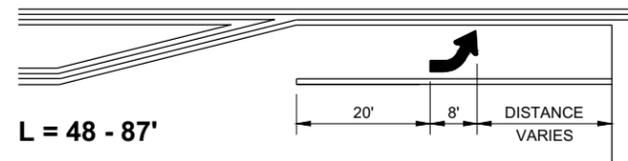
SDD 15C08 - 20b

<p>PAVEMENT MARKING (TURN LANES)</p>
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>



TURN LANE OPTIONS

LENGTH OF TURN BAY (**L**) OF 0 - 47' DOES NOT REQUIRE PAVEMENT MARKING ARROWS OR WORDS



*(SEE TURN LANE OPTIONS FOR PLACEMENT OF PAVEMENT MARKING ARROWS AND WORDS)

GENERAL NOTES

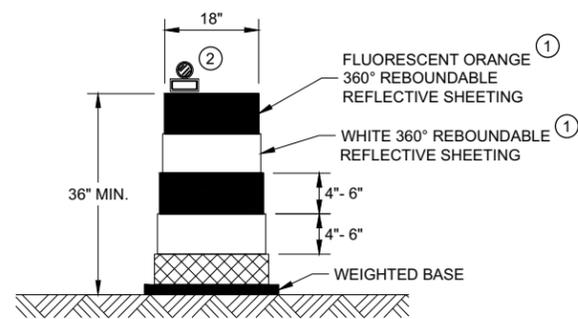
- ① 8" WHITE
- ② QUANTITY AND LOCATION OF TYPE 3 ARROWS ARE THE SAME AS THE TYPE II ARROWS IN THE ADJACENT TURN LANE. FOR TURN LANES WITH A PHYSICAL SEPARATION IN THE SAME DIRECTION OF TRAVEL, THE ARROWS AND "ONLY" MARKING MAY BE ELIMINATED.

➡ DIRECTION OF TRAFFIC

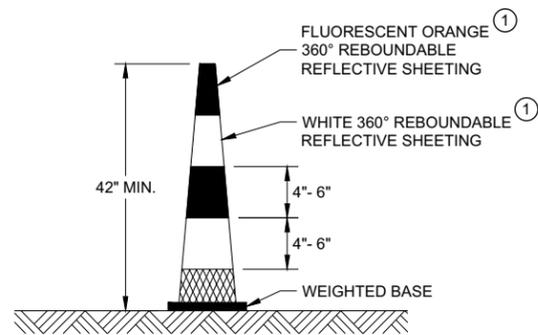
L = LENGTH OF TURN BAY

PAVEMENT MARKING (TURN LANES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

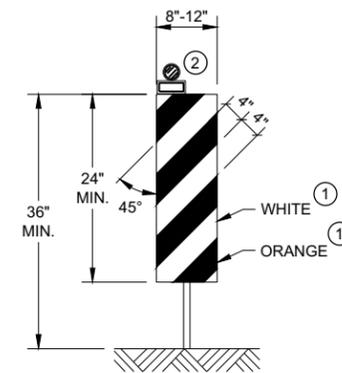


DRUM



42" CONE

DO NOT USE IN TAPERS
 1/2 SPACING OF DRUMS

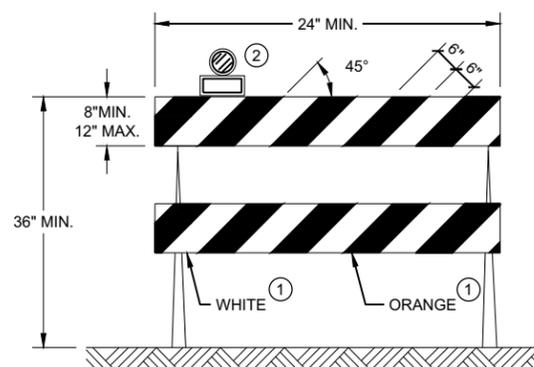


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

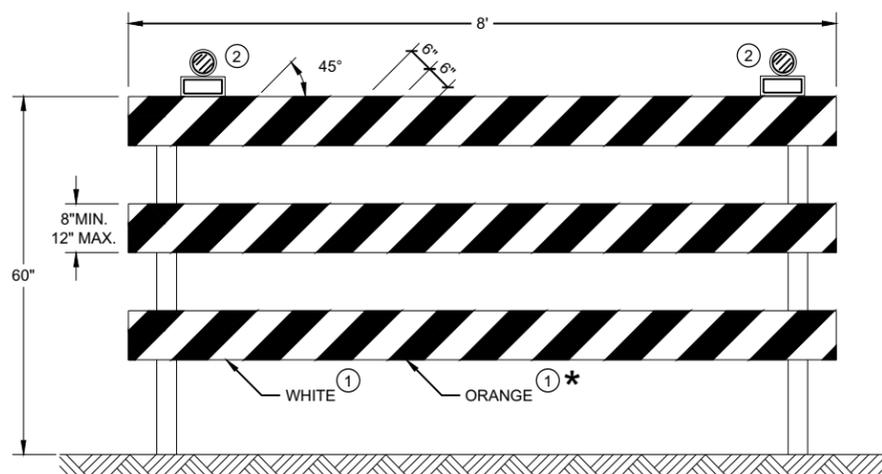
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2020 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

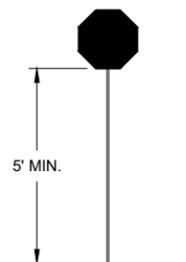
WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

- FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.
- ① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
 - ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

- UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.
- ③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.
- ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.
- INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.
- PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.
- DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.



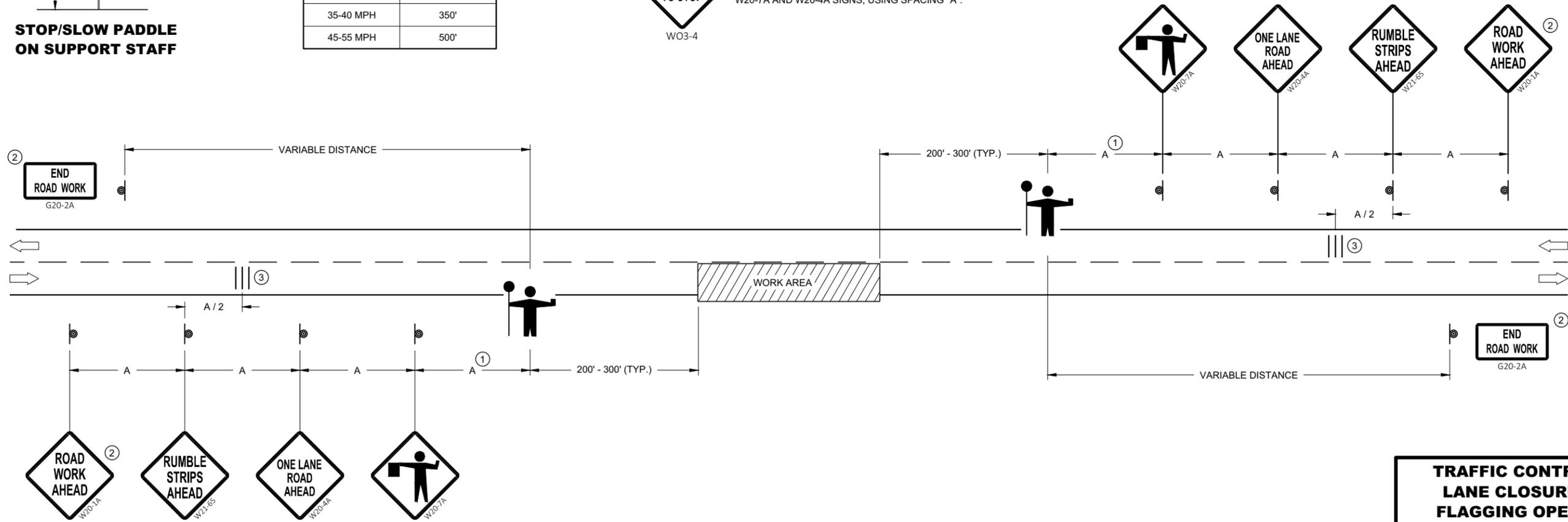
STOP/SLOW PADDLE ON SUPPORT STAFF

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: May 2019 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

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SDD 15C12 - 07

SDD 15C12 - 07

LEGEND

- V1 LEAD VEHICLE
- V2 MARKING VEHICLE
- V3 SHADOW VEHICLE
-  TRUCK MOUNTED ATTENUATOR (TMA)
-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC
-  FLASHING ARROW PANEL (CAUTION)

GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

ALL VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL AND HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR LAY STATIONARY SIGNS AND SUPPORTS FLAT ON THE GRADE WITH UPRIGHTS ORIENTED PARALLEL TO AND DOWNSTREAM FROM TRAFFIC.

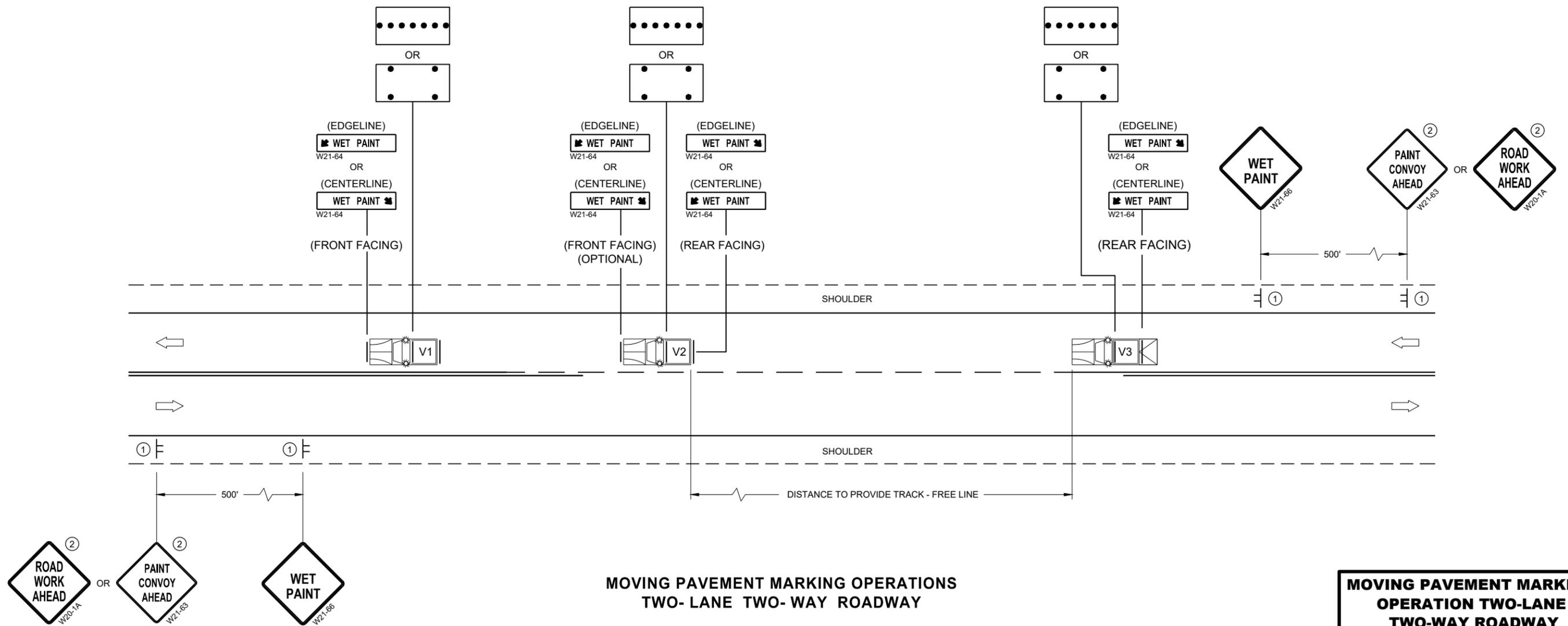
CONES SHOULD BE USED BETWEEN THE MARKING AND SHADOW VEHICLE AT 100 FOOT SPACING. CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

CONES SHALL BE A MINIMUM OF 28" FOR WET PAVEMENT MARKING.

- ① SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.
- ② IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1A OR W21-63 ARE NOT REQUIRED.

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**MOVING PAVEMENT MARKING OPERATIONS
TWO-LANE TWO-WAY ROADWAY**

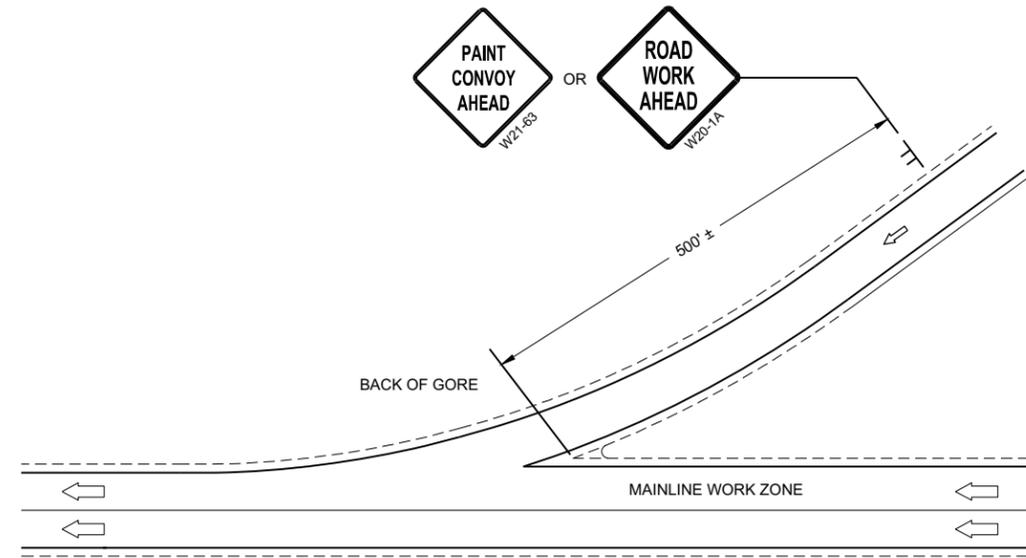
SDD 15C19 - 06a

SDD 15C19 - 06a

MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2019 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

LEGEND

- V1 MARKING VEHICLE
- V2 SHADOW VEHICLE
- V3 TRAIL VEHICLE
-  TRUCK MOUNTED ATTENUATOR (TMA)
-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC
-  FLASHING ARROW PANEL (MERGE)
-  FLASHING ARROW PANEL (CAUTION)



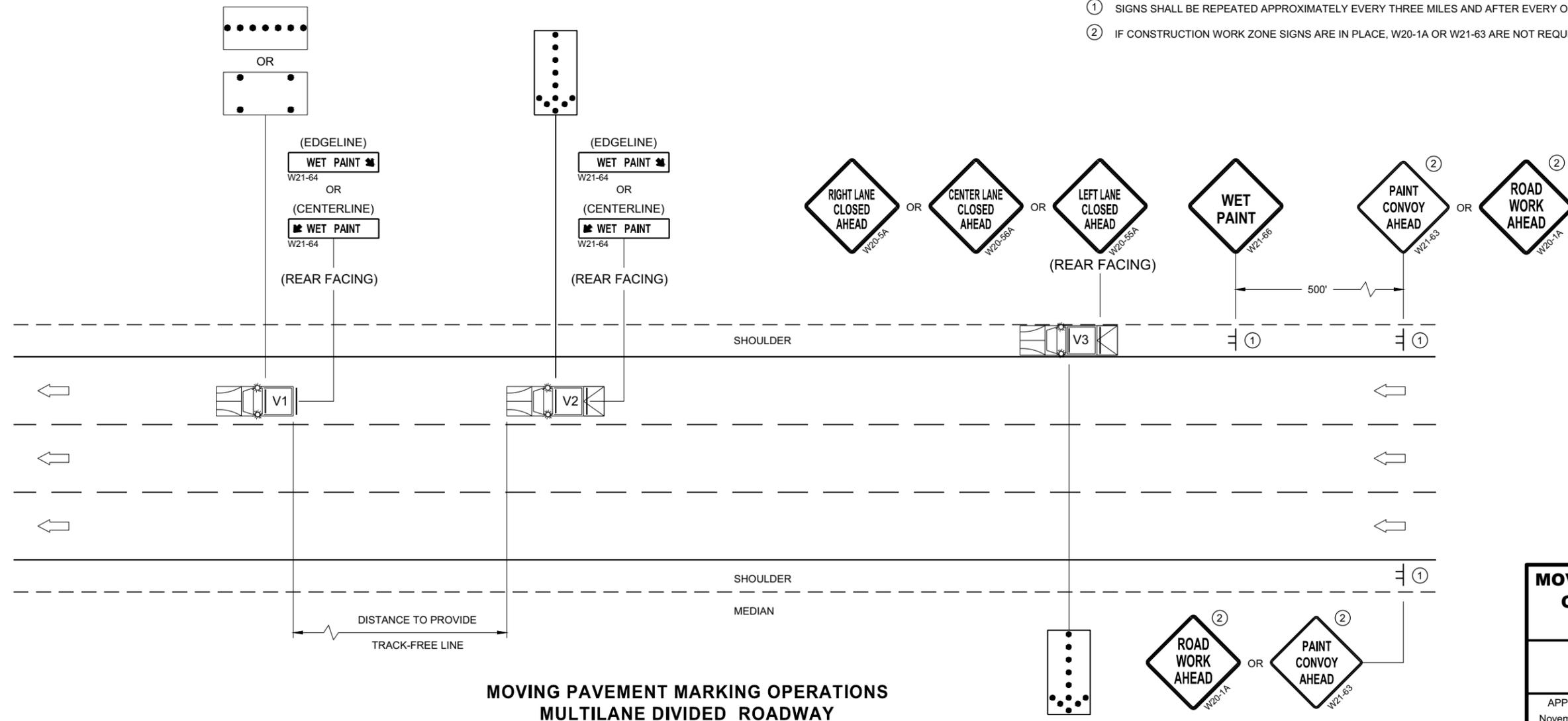
GENERAL NOTES

- ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.
- ALL VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.
- ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.
- DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL AND HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.
- WHEN WORK ACTIVITY BLOCKS THE LEFT LANE, REVERSE TRAFFIC CONTROL.
- WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, PROVIDE ADDITIONAL TRAFFIC CONTROLS AS SPECIFIED IN THE CONTRACT OR AS APPROVED BY THE ENGINEER.
- USE AN ATTENUATOR ON THE REAR MOST VEHICLE THAT BLOCKS ALL OR PART OF THE TRAFFIC LANE.
- IF THE SHOULDER IS TOO NARROW TO ACCOMMODATE THE LAST TRAILING VEHICLE, THE VEHICLE SHOULD STRADDLE THE EDGE LINE.
- WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR LAY STATIONARY SIGNS AND SUPPORTS FLAT ON THE GRADE WITH UPRIGHTS ORIENTED PARALLEL TO AND DOWNSTREAM FROM TRAFFIC
- CONES SHOULD BE USED BETWEEN THE MARKING AND SHADOW VEHICLE AT 100 FOOT SPACING. CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.
- CONES SHALL BE A MINIMUM HEIGHT OF 18" FOR WET PAVEMENT MARKINGS

- ① SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES AND AFTER EVERY ON RAMP.
- ② IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1A OR W21-63 ARE NOT REQUIRED.

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SDD 15C19 - 06C

SDD 15C19 - 06C

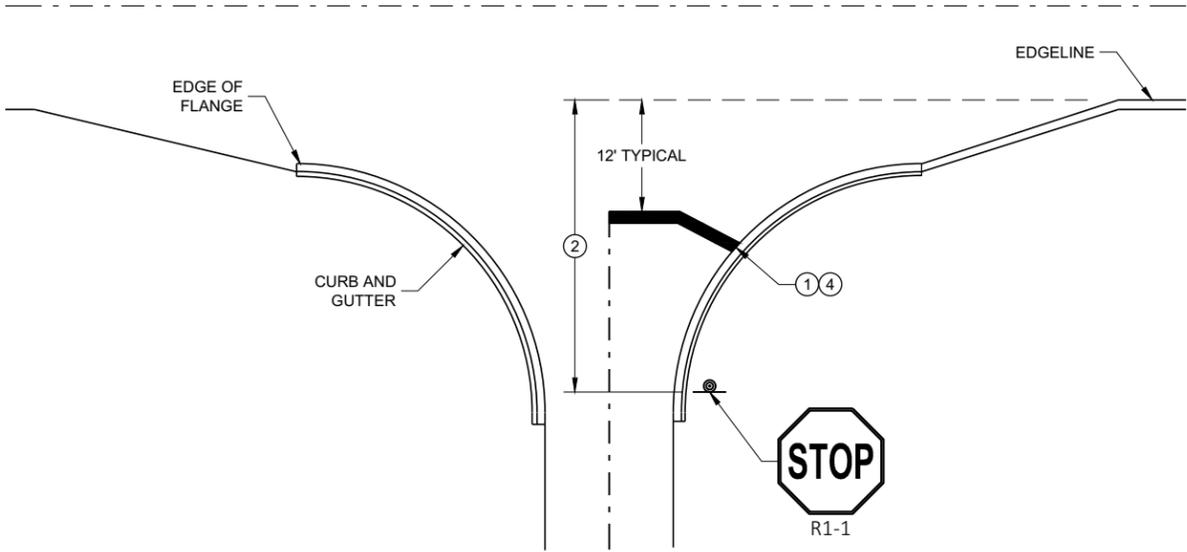
**MOVING PAVEMENT MARKING OPERATIONS
MULTILANE DIVIDED ROADWAY**

MOVING PAVEMENT MARKING OPERATION MULTI-LANE DIVIDED ROADWAY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2019 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

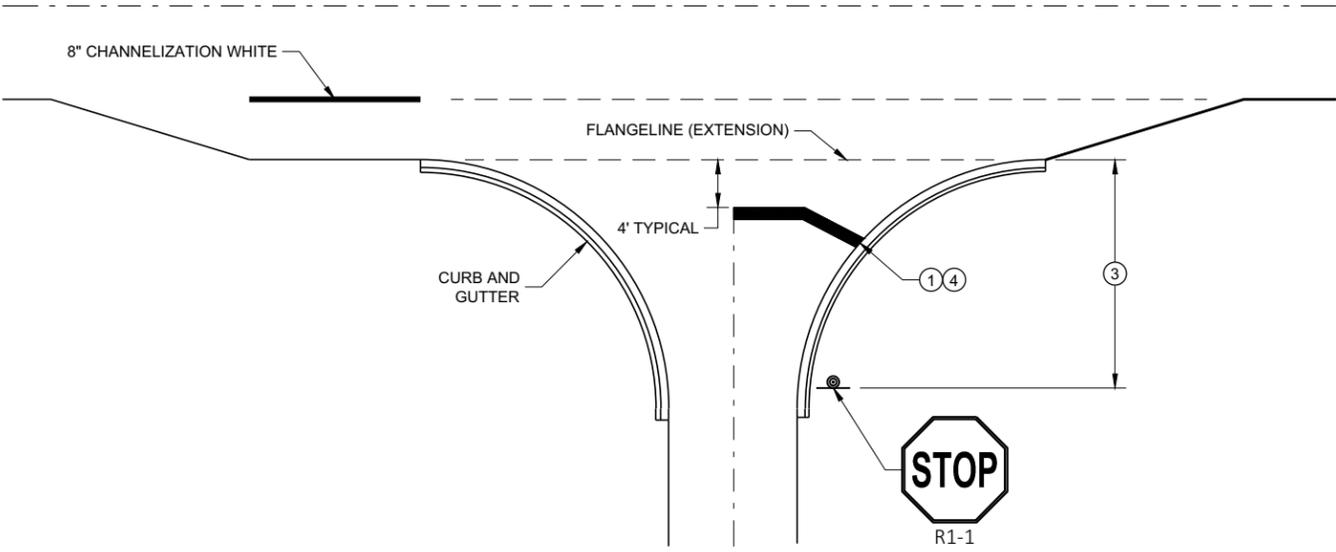
GENERAL NOTES

STOP SIGN SHALL BE PLACED A MINIMUM OF 6 FEET TO A MAXIMUM OF 50 FEET FROM THE EDGELINE LOCATION.

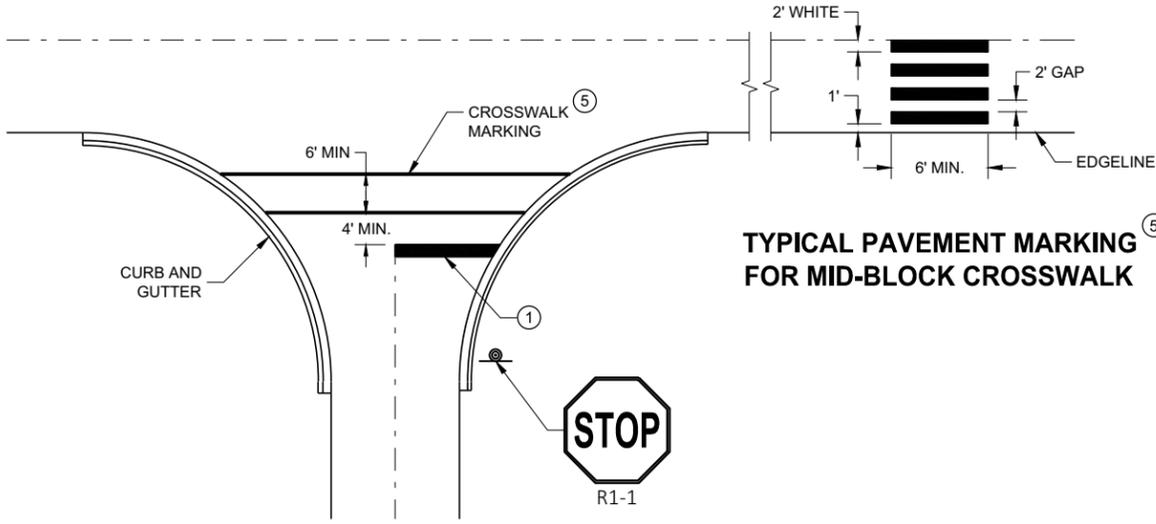
- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE REGION MARKING ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② NO STOP LINE IS REQUIRED IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGELINE.
- ③ NO STOP LINE IS REQUIRED IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGELINE EXTENSION.
- ④ MOVE CLOSER TO THE EDGE OF TRAVEL LINE AS NEEDED FOR VISIBILITY AND SIGHT LINES (NO CLOSER THAN 4 FEET).
- ⑤ LADDER BAR CROSSWALKS SHOULD ONLY BE USED FOR MID BLOCK CROSSINGS. USE 2 - 6" TRANSVERSE LINES INSTEAD.



TYPICAL STOP LINE PAVEMENT MARKING WITH CURB AND GUTTER

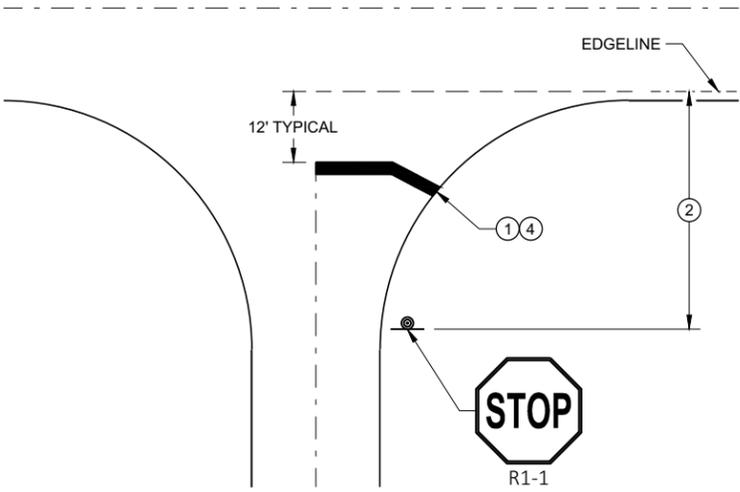


TYPICAL STOP LINE PAVEMENT MARKING FOR SIDEROADS WITH RIGHT TURN LANE



TYPICAL STOP LINE PAVEMENT MARKING FOR SIDEROADS WITH CROSSWALK MARKING

TYPICAL PAVEMENT MARKING FOR MID-BLOCK CROSSWALK



TYPICAL STOP LINE PAVEMENT MARKING WITHOUT CURB AND GUTTER

STOP LINE AND CROSSWALK PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2019 /S/ Matthew Rauch
DATE STATE SIGNING AND MARKING ENGINEER

FHWA

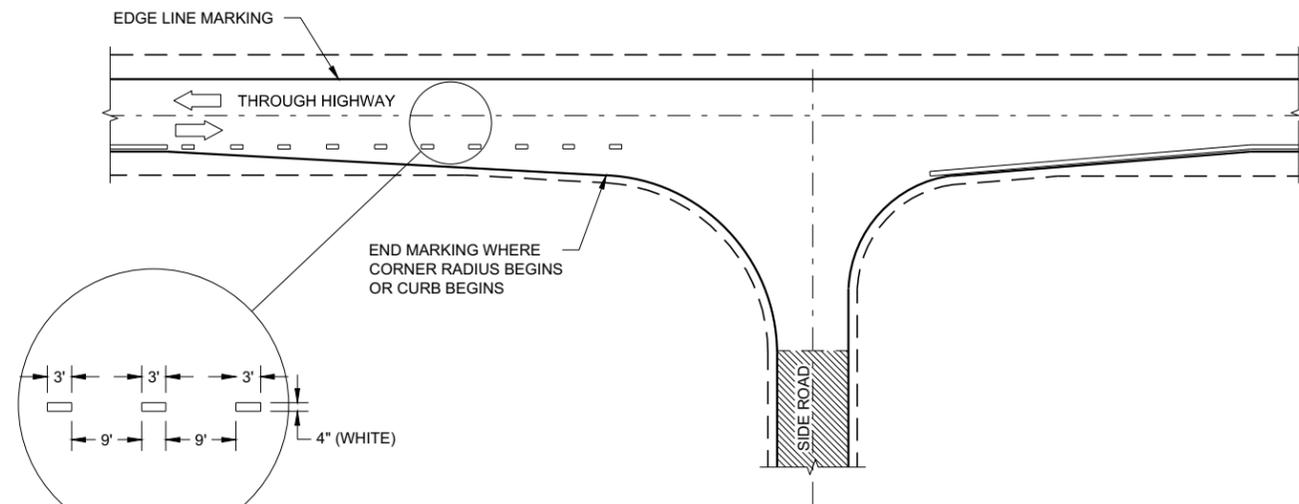
GENERAL NOTES

OMIT EDGE LINES THROUGH INTERSECTIONS. CONTINUE EDGE LINES THROUGH DRIVEWAYS.

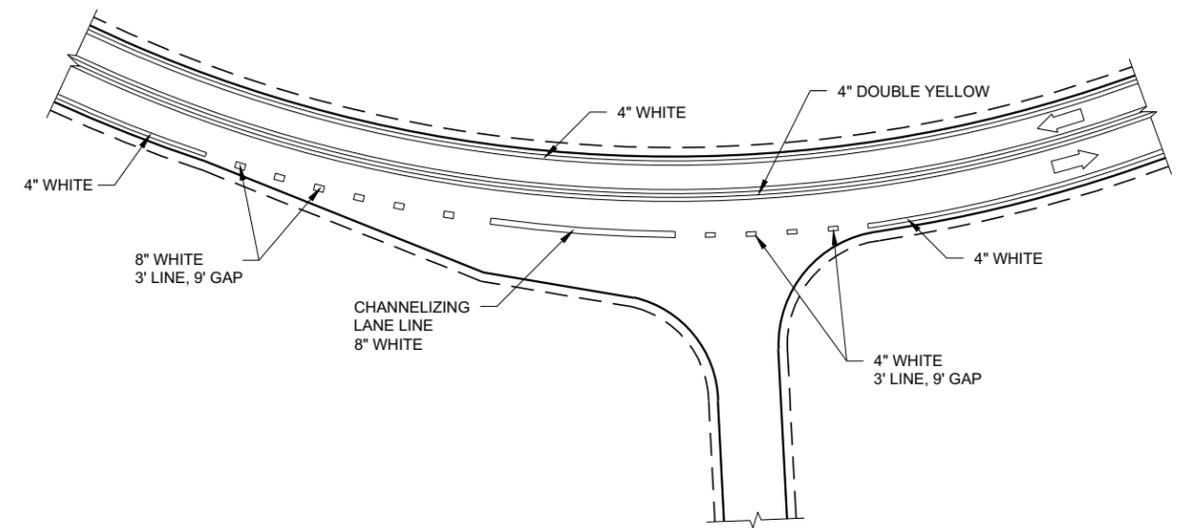
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
- ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
- ③ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT / SURFACE EDGE EXTENSION.
- ④ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.

LEGEND

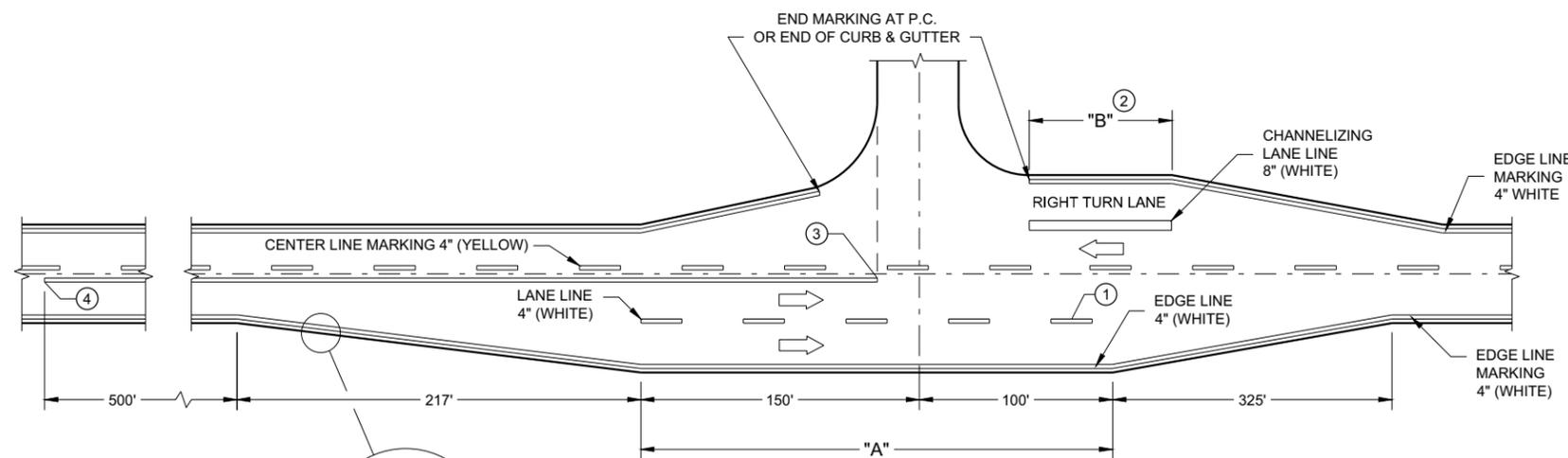
➡ DIRECTION OF TRAVEL



MINOR INTERSECTION



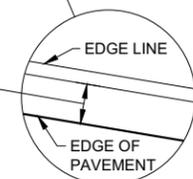
INTERSECTION ON OUTSIDE OF CURVE



MAJOR INTERSECTIONS

(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANE)

BYPASS LANE PAVED SHOULDER WIDTH (AS SHOWN ELSEWHERE IN PLANS) - PLUS 2 INCHES



**PAVEMENT MARKING
(INTERSECTIONS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  DIRECTION OF TRAFFIC
-  WORK ZONE

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE REGIONAL TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

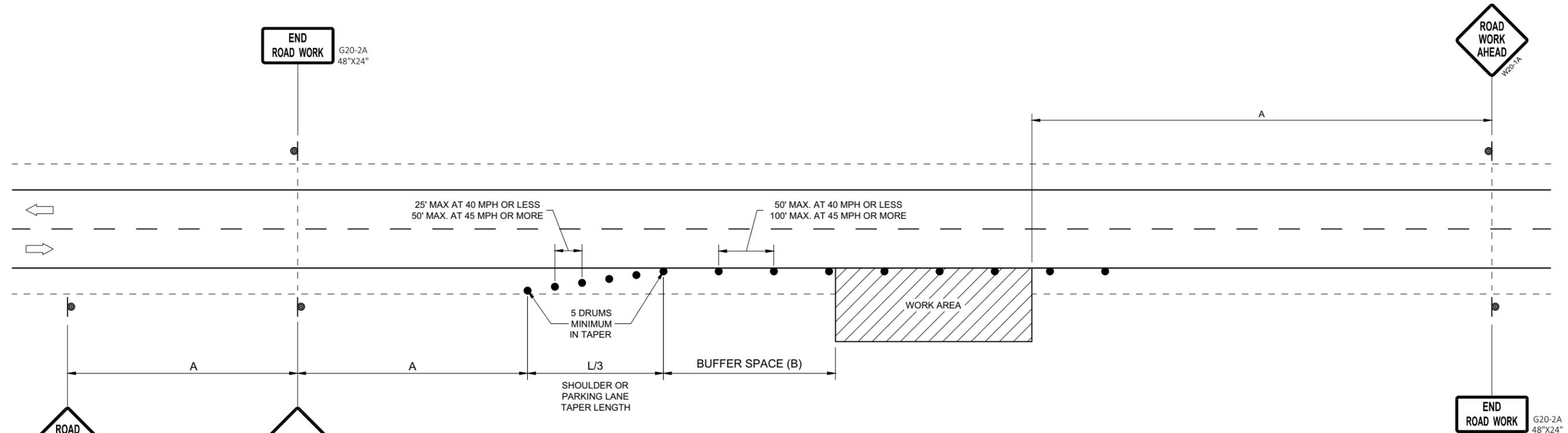
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

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OR
IF TRAFFIC CONTROL DEVICES
ENCROACH ONTO TRAVELED WAY, USE

POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	ADVANCE WARNING SIGN SPACING (A) FEET	SHOULDER TAPER L / 3 W, LATERAL OFFSET (FT)						BUFFER SPACE (B) FEET
		3	4	5	6	7	8	
25	200'	10	14	17	21	24	28	55
30	200'	15	20	25	30	35	40	85
35	350'	20	27	34	40	47	54	120
40	350'	26	35	44	53	62	70	170
45	500'	45	59	74	89	104	119	220
50	500'	50	66	83	99	116	132	280
55	500'	54	73	91	109	127	145	335'

**TRAFFIC CONTROL, WORK ON
SHOULDER OR PARKING LANE,
UNDIVIDED ROADWAY**

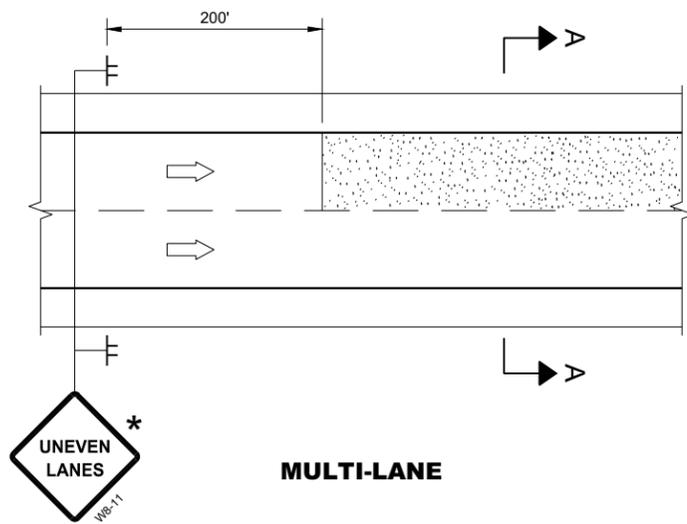
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2020 /S/ Andrew Heidtke
DATE STATEWIDE WORK ZONE TRAFFIC
SAFETY ENGINEER

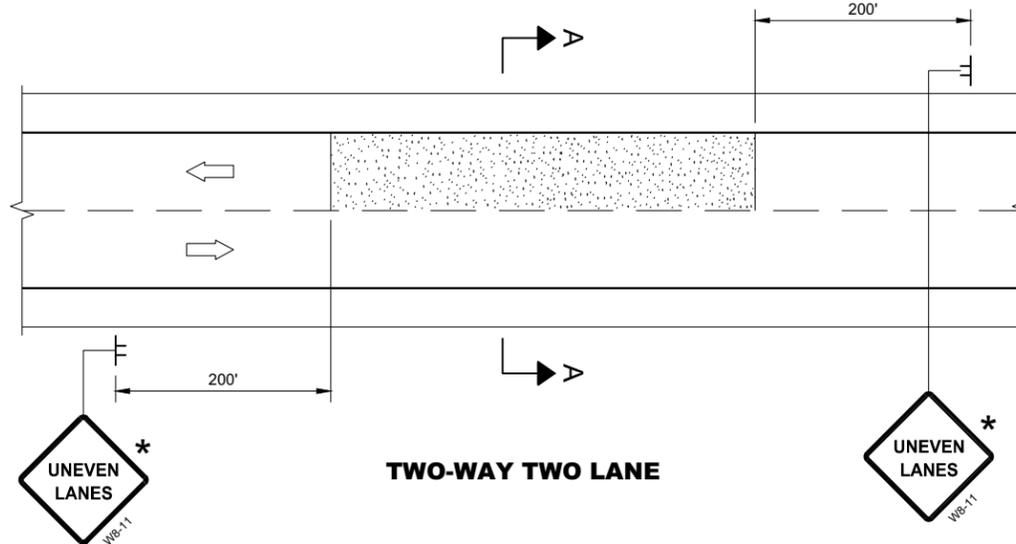
FHWA

SDD 15D28 - 04

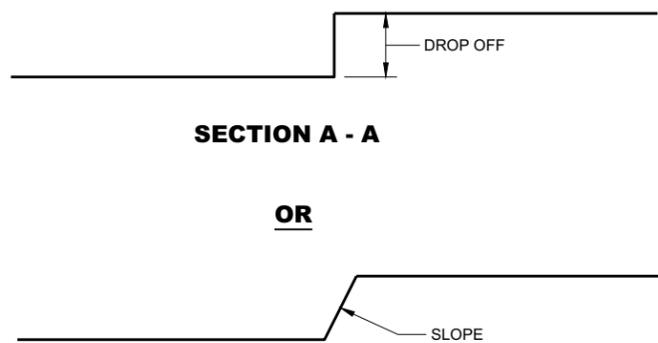
SDD 15D28 - 04



MULTI-LANE



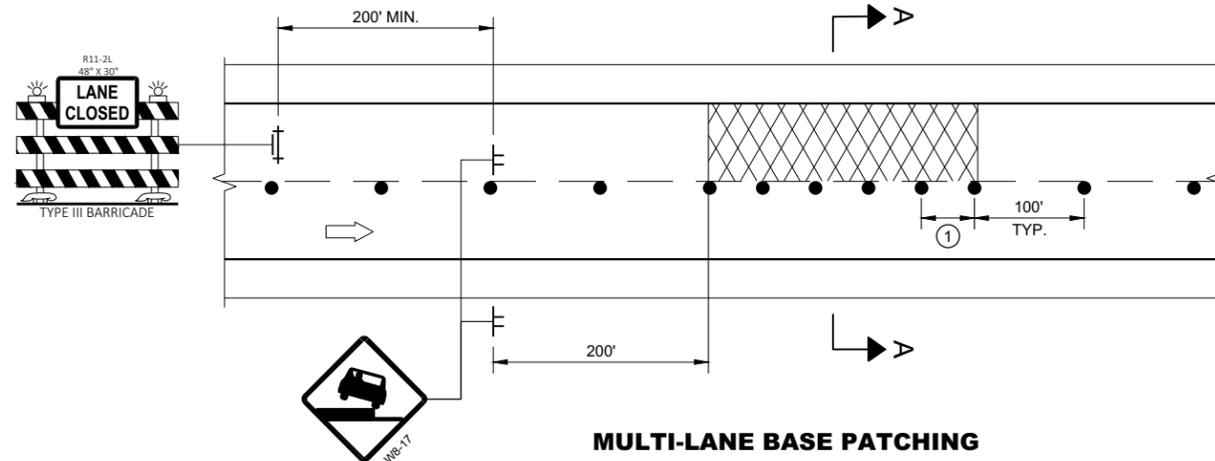
TWO-WAY TWO LANE



SECTION A - A

OR

SECTION A - A



MULTI-LANE BASE PATCHING

ADJACENT LANE DROP-OFFS

GENERAL NOTES

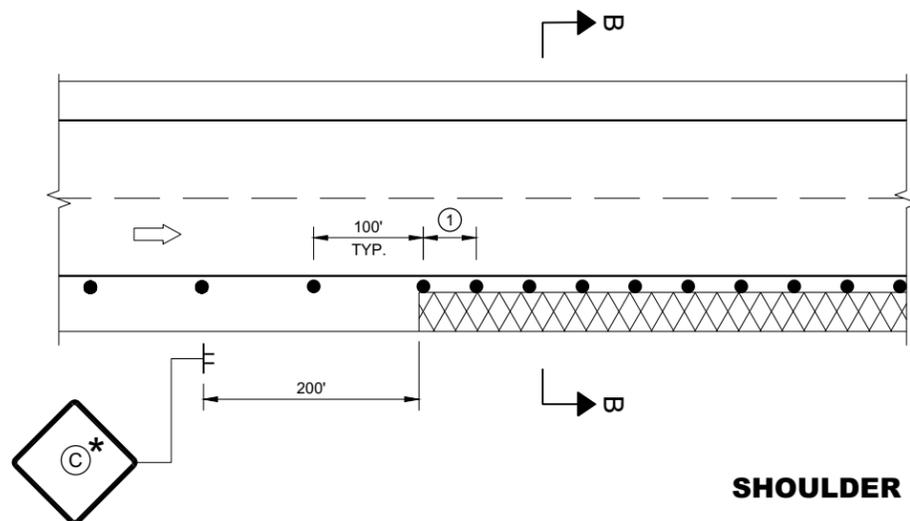
- FOR SPOT LOCATIONS USE ENGINEERING JUDGEMENT WHEN PLACING ADDITIONAL SIGNS.
- ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.
- "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
- WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.
- * IF THE DROP-OFF IS CONTINUOUS ALONG THE PROJECT, PLACE ADDITIONAL SIGNS EVERY 1 MILE AND AFTER EVERY ENTRANCE RAMP.
- ① USE CLOSER SPACING WHEN DELINEATING DROP-OFF.

LEGEND

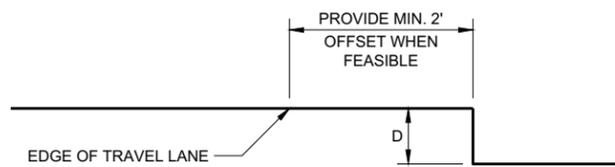
- SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- DIRECTION OF TRAFFIC
- WORK AREA WITH DROP-OFF
- MILLED SURFACE

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SHOULDER DROP-OFFS



SECTION B - B

D	SIGN (C)
< 2" WITH A SLOPE STEEPER THAN 3:1	LOW SHOULDER W08-9
2" < 6" WITH A SLOPE STEEPER THAN 3:1	SHOULDER DROP-OFF W8-9A PROVIDE A 3:1 OR FLATTER SLOPE OF MATERIAL ADJACENT TO THE PAVEMENT

SDD 15D39 - 02

SDD 15D39 - 02

**TRAFFIC CONTROL,
DROP-OFF SIGNING**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 /S/ Andrew Heidtke
DATE DATE WORK ZONE ENGINEER

FHWA

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

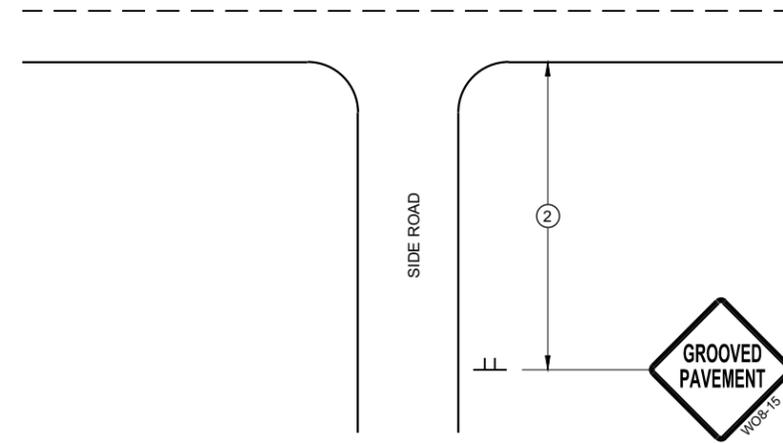
ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

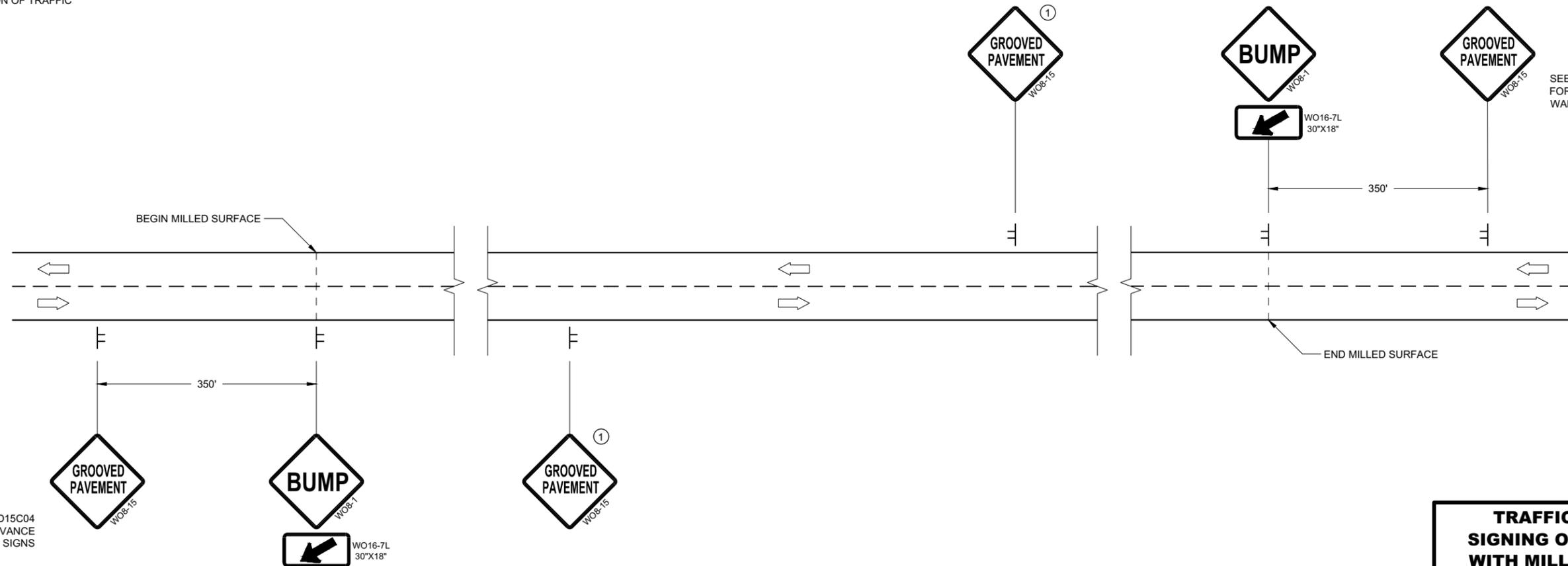
- ① PLACE SIGNS 350' IN ADVANCE OF MILLED SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
- ② PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.

LEGEND

-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH SIGN DETAIL



DETAIL FOR SIGNING ON MILLED SURFACES

SEE SDD15C04 FOR ADVANCE WARNING SIGNS

SEE SDD15C04 FOR ADVANCE WARNING SIGNS

TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

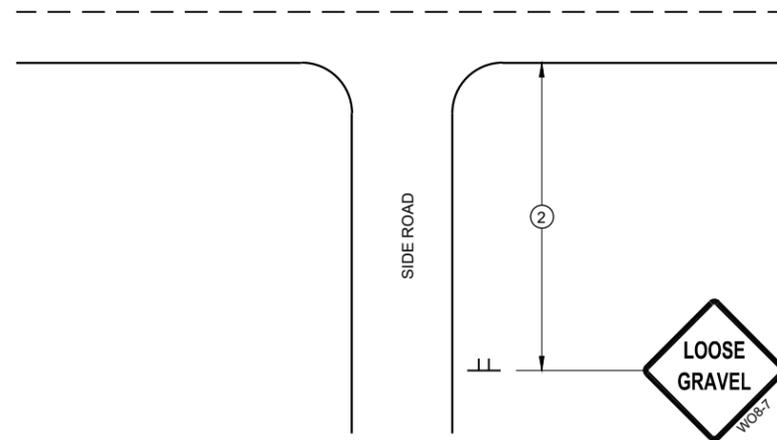
ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

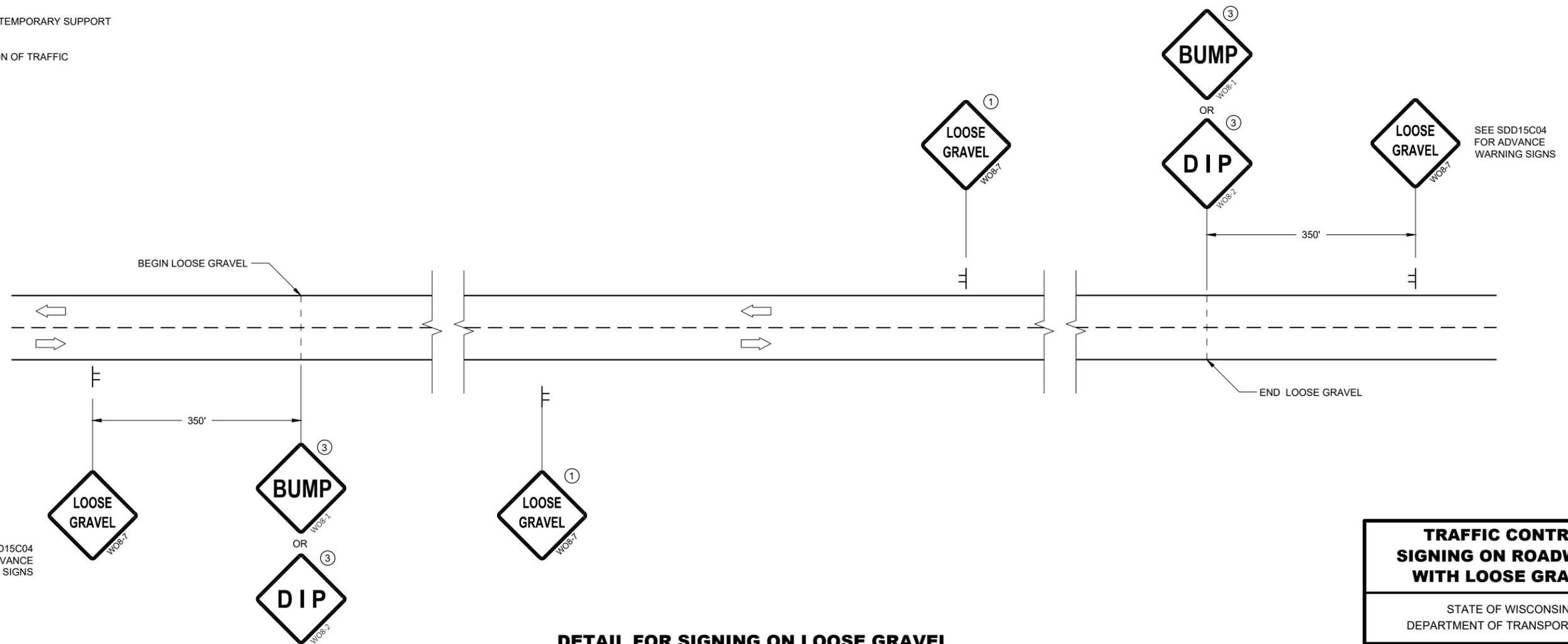
- ① PLACE SIGNS 350' IN ADVANCE OF CHIP SEALED OR LOOSE GRAVEL SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
- ② PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.
- ③ ADD WO8-1 OR WO8-2 SIGN WHEN THE CONDITION IS PRESENT.

LEGEND

-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC

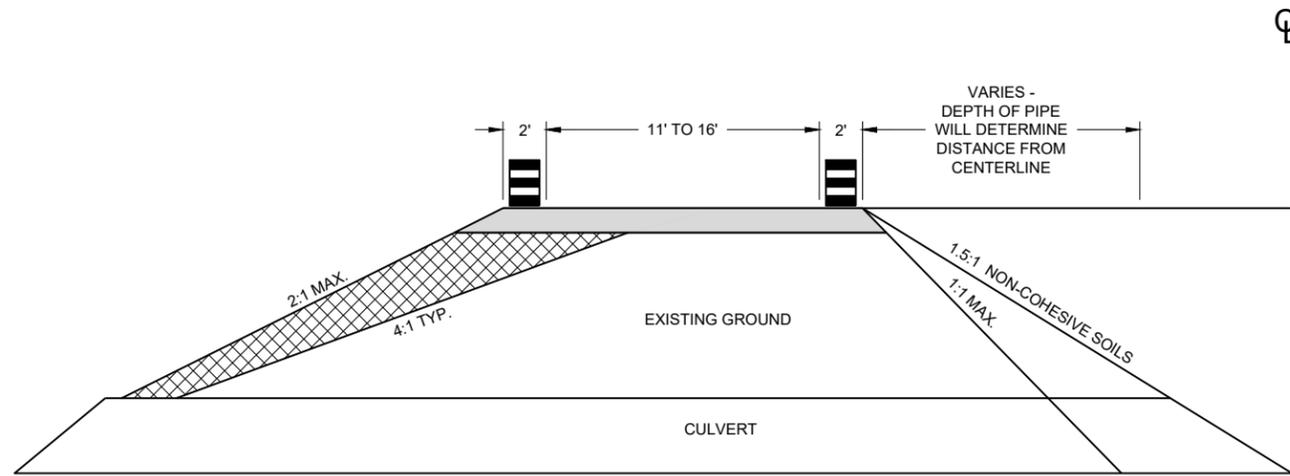


TYPICAL SIDE ROAD APPROACH SIGN DETAIL



DETAIL FOR SIGNING ON LOOSE GRAVEL OR CHIP SEALED SURFACES

TRAFFIC CONTROL SIGNING ON ROADWAYS WITH LOOSE GRAVEL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED February 2021 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	



CROSS SECTION

GENERAL NOTES

USE 1:1 FOR COHESIVE CLAYS AND SILTS, LOAMS, SANDY CLAYS AND ANGULAR GRAVEL SOILS.
 USE 1.5:1 FOR NON-COHESIVE SOILS.

THE TAPER SHOULD EXTEND ACROSS THE SHOULDER UNLESS DOING SO WOULD GREATLY CONFLICT WITH THE WORK OPERATION.

ALL LANE CLOSURE SIGNS SHALL BE REMOVED OR COVERED AND ALL DEVICES REMOVED BEYOND THE SHOULDER WHEN WORK IS NOT IN PROGRESS AND THE LANE IS RESTORED TO A SAFE OPERATING CONDITION.

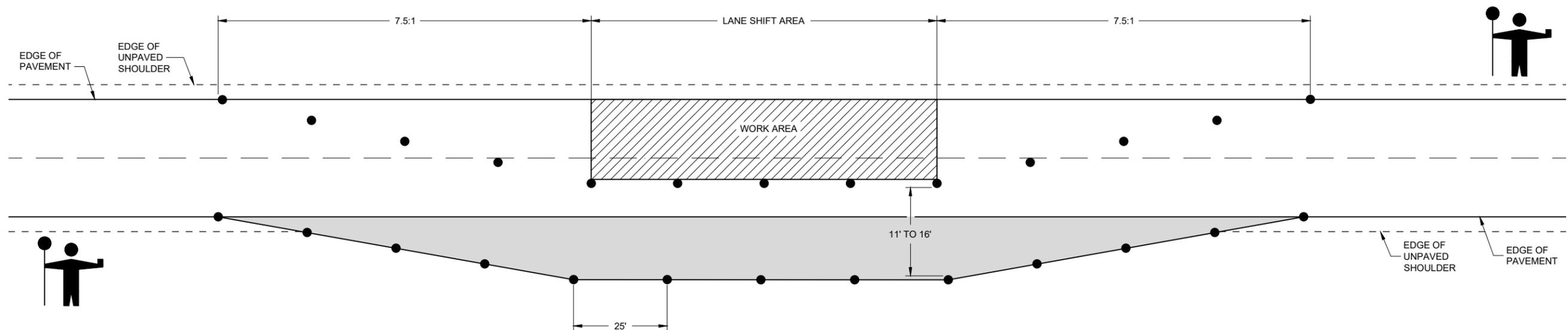
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

USE WITH SDD 15C12 "TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATIONS"

USE WITH SDD 15D45 "SIGNING ON ROADWAYS WITH LOOSE GRAVEL"

LEGEND

- DRUM WITHOUT WARNING LIGHT
- 6" BASE AGGREGATE DENSE 1 1/2" - INCIDENTAL TO LANE SHIFT ITEM
- FILL - INCIDENTAL TO LANE SHIFT ITEM
- WORK AREA
- FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF



LANE SHIFT IN FLAGGING OPERATION

**TRAFFIC CONTROL,
 TEMPORARY LANE SHIFT
 DURING CULVERT WORK**

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 February 2021 /S/ Andrew Heidtke
 DATE WORK ZONE ENGINEER

FHWA

6

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SDD 15D48 - 01

SDD 15D48 - 01

LEGEND

- V1 WORK VEHICLE
- V2 SHADOW VEHICLE
-  TRUCK MOUNTED ATTENUATOR (TMA)
-  FLASHING ARROW PANEL (CAUTION)
-  WORK AREA
-  DIRECTION OF TRAFFIC

POSTED SPEED PRIOR TO WORK STARTING (MPH)	DECISION SIGHT DISTANCE (D)
0 - 25	550'
30	550'
35	700'
40	700'
45	900'
50	900'
55	1200'

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED.

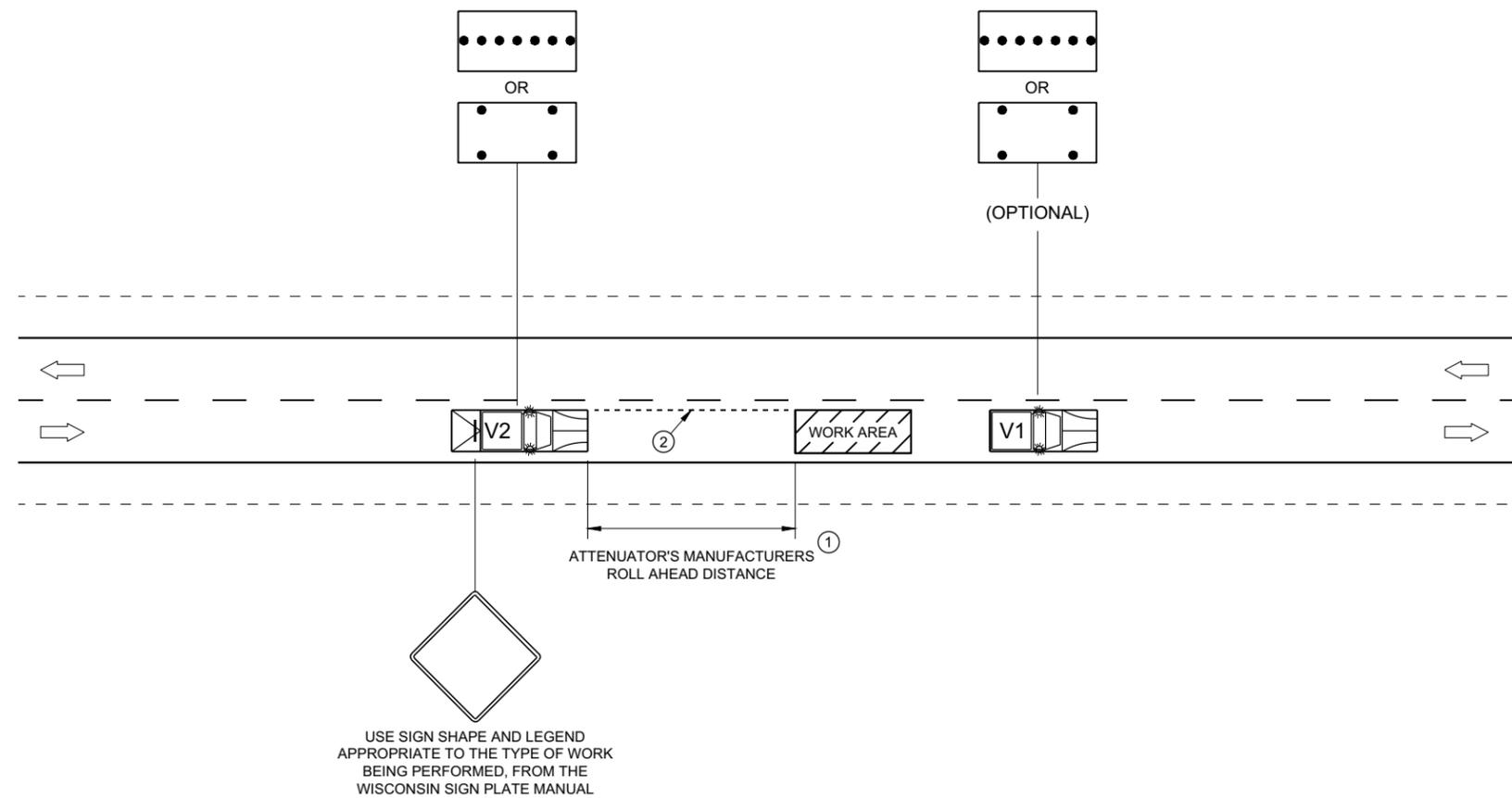
MOBILE IS WORK THAT MOVES CONTINUOUSLY OR MOVES AT LEAST THE DECISION SIGHT DISTANCE EVERY 15 MINUTES.

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

ALL ARROW PANELS SHALL BE REAR FACING, TYPE "B" OR "C", AND DISPLAYING THE FLASHING CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

USE AN ATTENUATOR ON THE REARMOST VEHICLE THAT BLOCKS ALL OR PART OF THE TRAFFIC LANE.

- ① DISTANCE BETWEEN VEHICLES MAY INCREASE FROM THE ATTENUATOR'S ROLL AHEAD BASED ON TERRAIN, SIGHT DISTANCE, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.
- ② ALIGN LEFT SIDE OF SHADOW VEHICLE WITH EDGE OF WORK AREA.



6

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SDD 15D51 - 01

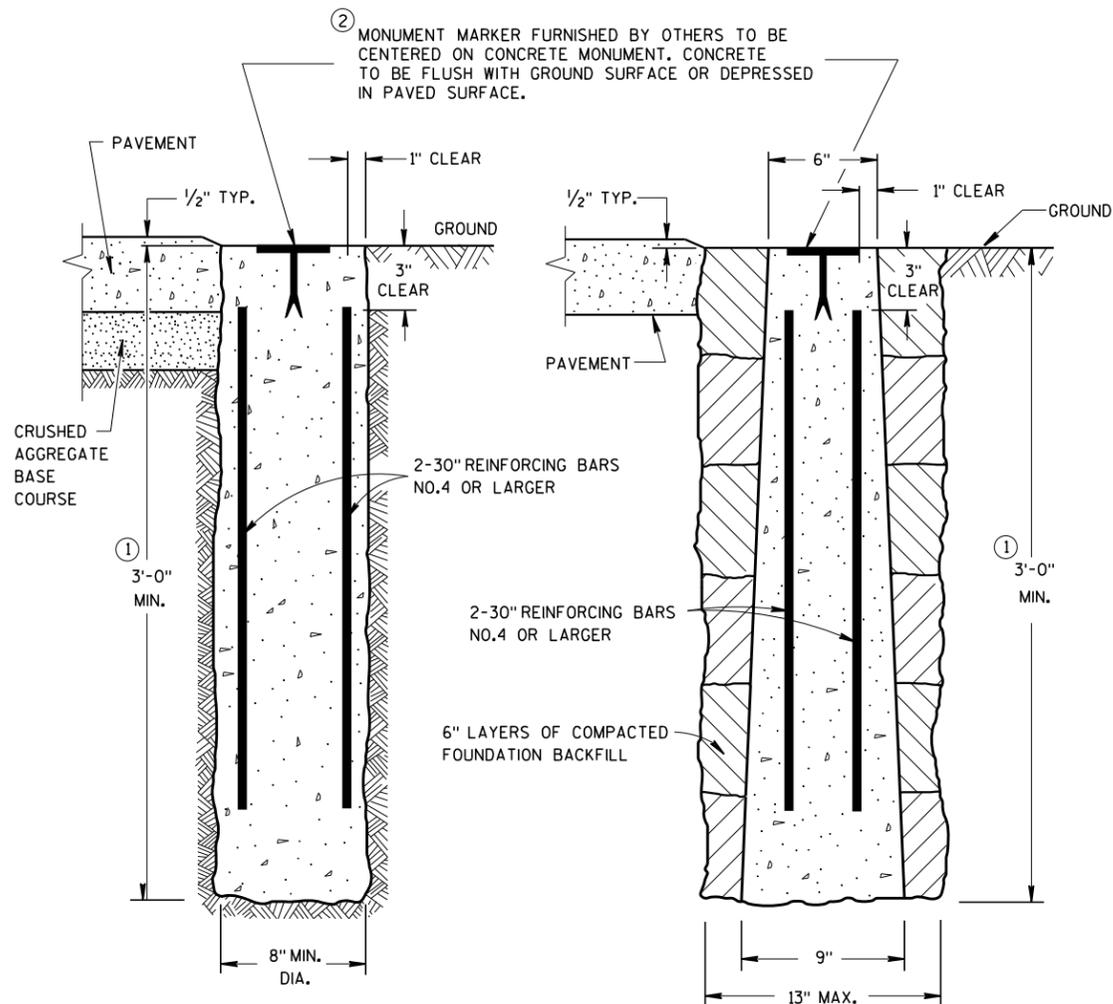
SDD 15D51 - 01

**TRAFFIC CONTROL,
MOBILE OPERATIONS ON
AN UNDIVIDED ROADWAY**

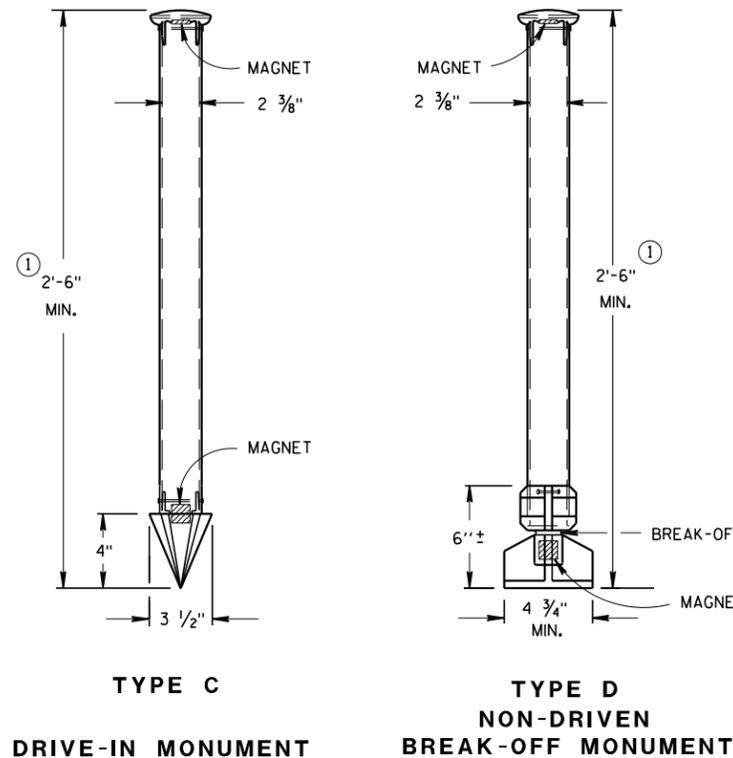
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021 DATE /S/ Andrew Heidtke
STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

FHWA



**CAST-IN-PLACE
CONCRETE MONUMENTS
TYPE A**



**ALUMINUM MONUMENTS
(INCLUDES MARKER)**

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAILED DRAWINGS OF PROPOSED ALTERNATE DESIGNS FOR METAL MONUMENTS OR MONUMENT COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

PERMANENT MAGNETS SHALL BE INSERTED NEAR THE TOP AND BOTTOM OF ALL ALUMINUM MONUMENTS SO THE MONUMENT CAN EASILY BE DETECTED BY A METAL DETECTOR.

THE CAST IRON MONUMENT COVER SHALL BE A "NON-ROCKING" TYPE. ADJUSTMENT OF THE COVER TO GRADE MAY BE ACCOMPLISHED BY THE USE OF MORTAR AND BRICK, OR BY EITHER PRECAST OR CAST-IN-PLACE REINFORCED CONCRETE GRADE RINGS.

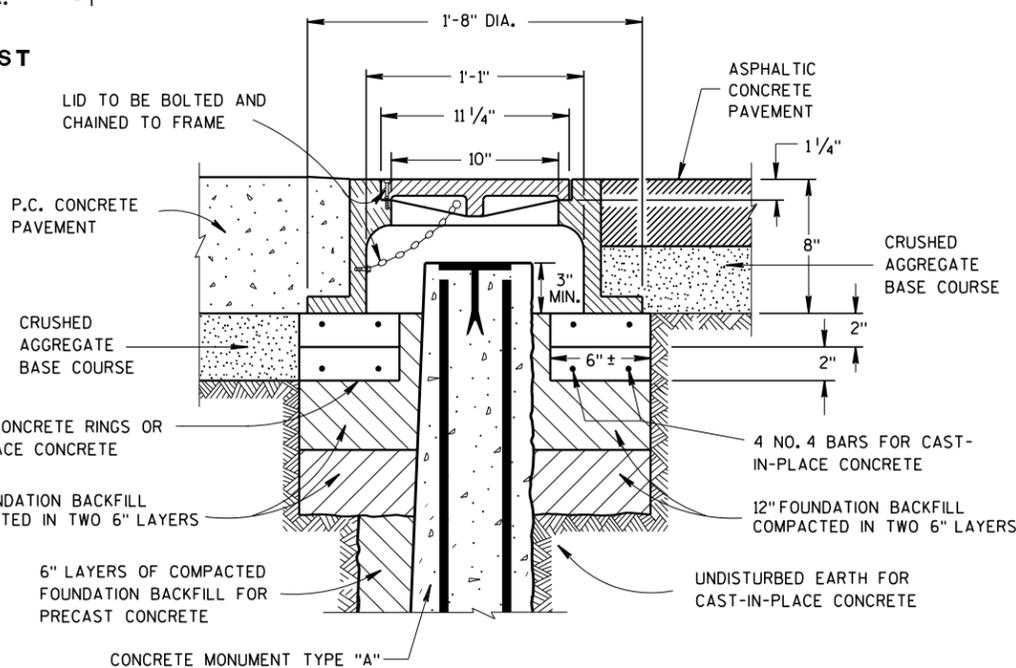
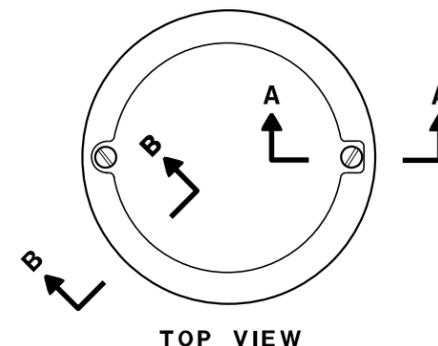
MONUMENTS SHALL BE LOCATED AND PLACED AT THE DIRECTION OF THE ENGINEER.

ALUMINUM MONUMENTS AND MONUMENT COVERS SHALL BE MADE FROM AN ALUMINUM AND MAGNESIUM ALLOY AS DETERMINED BY THE MANUFACTURER.

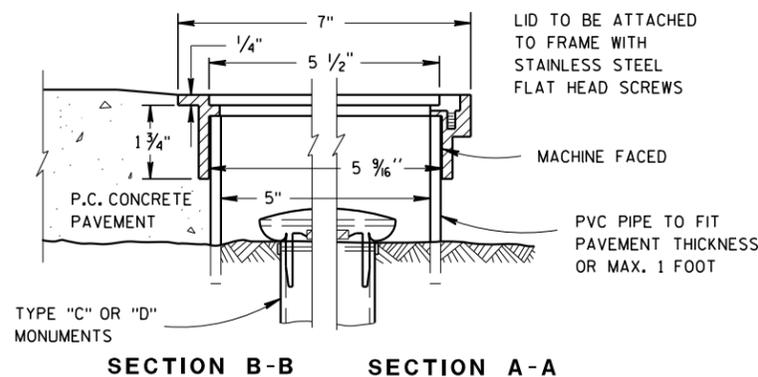
THE MONUMENT COVERS DETAILED ON THIS DRAWING ARE NOT EQUAL ALTERNATES. MONUMENT COVERS SHALL BE CAST IRON UNLESS ALUMINUM IS SPECIFIED ELSEWHERE IN THE CONTRACT.

MONUMENT SHALL BE CAST-IN-PLACE CONCRETE UNLESS PRECAST CONCRETE OR ALUMINUM MONUMENTS ARE SPECIFIED IN THE CONTRACT OR PERMITTED BY THE ENGINEER

- ① MINIMUM LENGTH SHALL BE 4'-0" FOR MONUMENTS INSTALLED IN PAVED AREAS.
- ② AN OFFICIAL COUNTY MONUMENT MARKER SUPPLIED BY A COUNTY MAY BE REQUIRED FOR SOME SECTION CORNERS AND WITNESS MONUMENTS INSTEAD OF THIS WIS DOT MARKER.

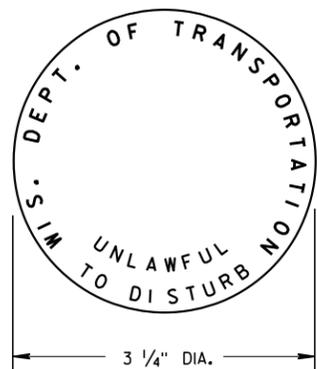


**CAST IRON MONUMENT COVER
(APPROXIMATE WEIGHT 95 LBS)**



ALUMINUM MONUMENT COVER

(APPROXIMATE WEIGHT 2 LBS)
(FOR CONCRETE PAVEMENT ONLY)

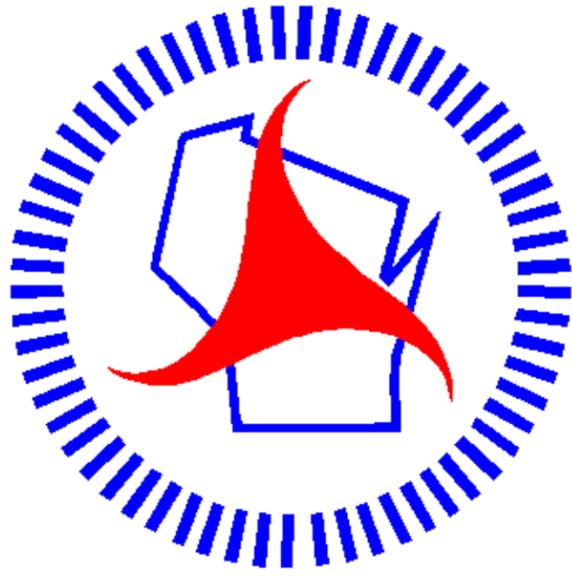


**WIS DOT MONUMENT
MARKER LOGO
FOR TYPES "A", "C", & "D"**

**LANDMARK REFERENCE
MONUMENTS AND COVERS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 /S/ Raymond A. Kumapayi
DATE CHIEF SURVEYING AND MAPPING ENGINEER
FHWA



Wisconsin Department of Transportation

Dedicated people creating transportation solutions through innovation and exceptional service.

<http://www.dot.wisconsin.gov>