

MAD

PROJECT ID:

3622-00-78

COUNTY:

DANE

JANUARY 2022
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile (Including Erosion Control)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 38



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

TOWN OF ALBION, AARBACK ROAD
(KOSHKONONG CREEK BRIDGE, B-13-0693)

LOCAL STREET
DANE COUNTY

STATE PROJECT NUMBER
3622-00-78

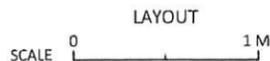
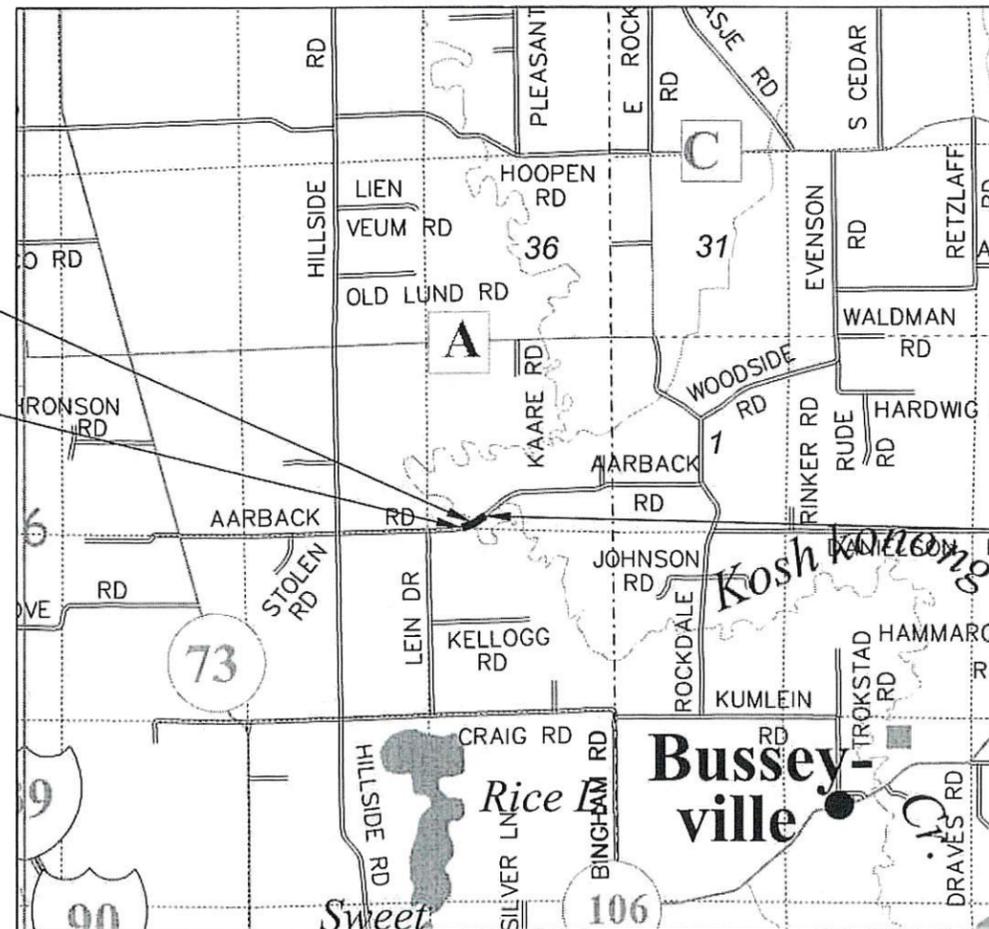
STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
3622-00-78	WISC2022112	1

DESIGN DESIGNATION 3622-00-08

A.A.D.T.	2022	=	100
A.A.D.T.	2042	=	110
D.H.V.		=	18
D.D.		=	62/38
T.		=	10%
DESIGN SPEED		=	30 MPH
ESALS		=	7,300

BEGIN PROJECT 3622-00-78
STA. 09+08.75
Y = 426,967.68
X = 916,519.91

END PROJECT 3622-00-78
STA. 10+96.25
Y = 427,053.64
X = 916,686.42



TOTAL NET LENGTH OF CENTERLINE = 0.036 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), DANE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

ACCEPTED FOR
TOWN OF ALBION
Date: 7-19-21 *Andrew L. Decker*
Director of Public Works

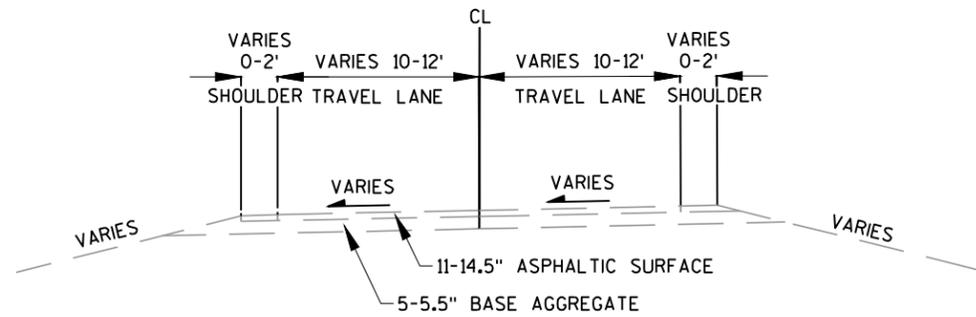
ORIGINAL PLANS PREPARED BY
MSA
1702 Pankratz Street, Madison, WI 53704
608-242-7779 1-800-446-0679 Fax: 608-242-5664

WISCONSIN PROFESSIONAL ENGINEER
JAIME L. KURTEN-CHMIELEWSKI
E-42403
MADISON WI
DATE: 7-13-2021 *Jaime Kurten-Chmielewski*
Professional Engineer Signature

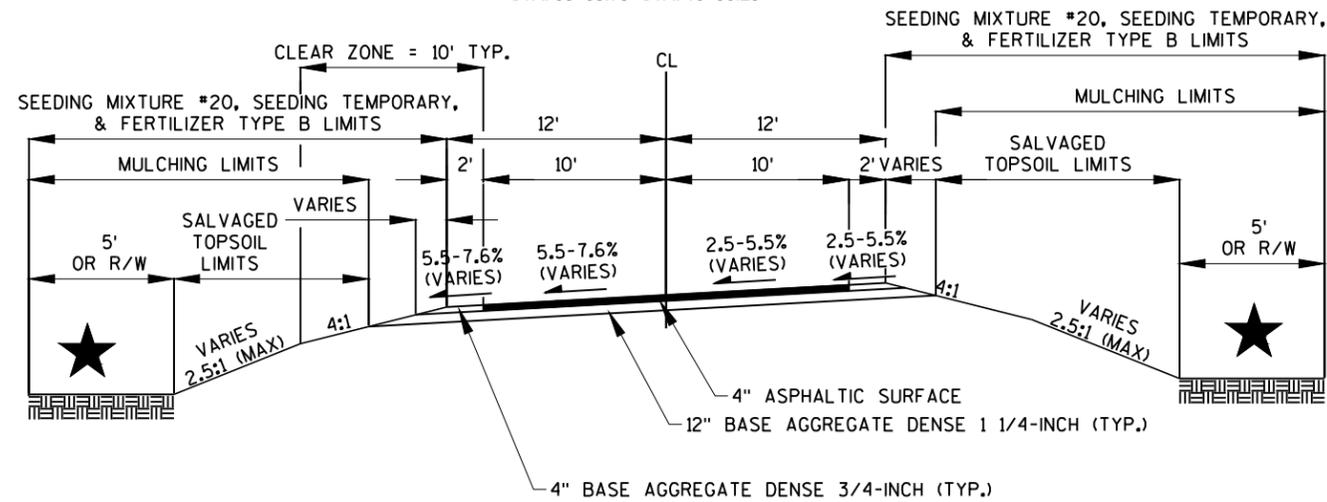
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PREPARED BY
Surveyor: MSA PROFESSIONAL SERVICES, INC.
Designer: MSA PROFESSIONAL SERVICES, INC.
Project Manager: TRAVIS BUROS
Regional Examiner: SW REGION
Regional Supervisor: IAN WINGER

APPROVED FOR THE DEPARTMENT
DATE: 7/21/2021 *Travis G. Buros*
(Signature)

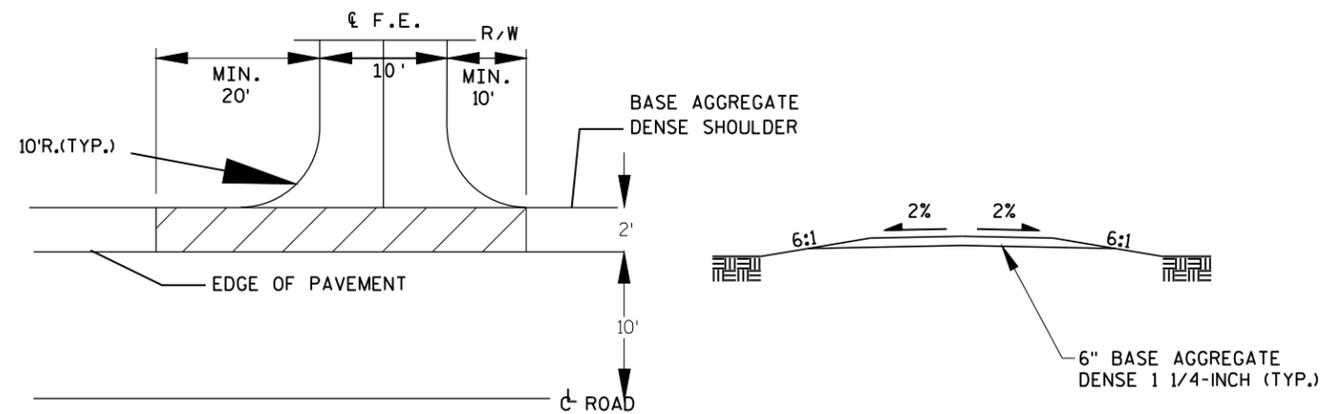
E



EXISTING TYPICAL SECTION - AARBACK ROAD
STA. 09+08.75- STA. 10+96.25



FINISHED TYPICAL SECTION - AARBACK ROAD
STA. 09+08.75 - STA. 10+96.25
(SEE CROSS SECTIONS FOR ADDITIONAL SUPERELEVATION INFORMATION)



FIELD ENTRANCE DETAIL
STA. 10+47 - STA. 10+77, LT

DESIGN CONTACT

MSA PROFESSIONAL SERVICES, INC.
ATTN: JAIME KURTEN, P.E.
1702 PANKRATZ STREET
MADISON, WI 53704
PHONE: (608) 242-6619
EMAIL: JKURTEN@MSA-PS.COM

TOWN OF ALBION PUBLIC WORKS DIRECTOR
ATTN: ANDY DECKER
620 ALBION ROAD
EDGERTON, WI 53534
PHONE: (608) 884-2283
EMAIL: ALBIONGARAGE@YAHOO.COM

DNR LIAISON

DEPARTMENT OF NATURAL RESOURCES
ATTN.: ERIC HEGGELUND
3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711
PHONE: (608) 228-7927
EMAIL: ERIC.HEGGELUND@WISCONSIN.GOV

UTILITIES

TELEPHONE:
FRONTIER COMMUNICATIONS
ATTN: RUSS RYAN
118 DIVISION ST.
PLYMOUTH WI 53073
PHONE: (920)-583-3275
EMAIL: RUSSEL.W.RYAN@FTR.COM

GENERAL NOTES

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS SHALL BE FERTILIZED, SEEDED AND MULCHED AS DIRECTED BY THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

THE 4" ASPHALTIC SURFACE SHALL BE CONSTRUCTED USING A 2.25" LOWER LAYER OF 19 MM NOMINAL SIZE AGGREGATE AND A 1.75" UPPER LAYER OF 12.5 MM NOMINAL AGGREGATE.

SILT FENCE TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER AND IN PLACE PRIOR TO BRIDGE REMOVAL.

THE ASPHALTIC SURFACE SHALL TAPER FROM 24.42 FEET AT THE END OF THE BRIDGE TO 20.0 FEET AT +/- 25 FEET FROM THE BRIDGE ENDS, UNLESS OTHERWISE SHOWN ON THE PLAN.

RESHAPE AND FINISH ALL PREVIOUSLY GRASSSED AREAS WHICH ARE DISTURBED BY OPERATIONS OUTSIDE THE PLAN CONSTRUCTION LIMITS.

EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT SUGGESTED LOCATIONS. THE ENGINEER MAY MODIFY THESE LOCATIONS AS NEEDED. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THEY ARE NO LONGER NECESSARY.

★ WETLANDS EXIST AT STA. 9+39 TO 9+76 AND STA. 10+22 TO 10+62. THE CONTRATOR SHALL NOT DISTURB AREAS OUTSIDE THE SLOPE INTERCEPTS IN THESE AREAS.

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER									
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT							.70 - .95					
CONCRETE							.80 - .95					
BRICK							.70 - .80					
DRIVES, WALKS							.75 - .85					
ROOFS							.75 - .95					
GRAVEL ROADS, SHOULDERS							.40 - .60					

TOTAL PROJECT AREA = 0.27 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.25 ACRES

**-DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

DIGGERS HOTLINE
Dial 811 or (800) 242-8511
www.DiggersHotline.com

Estimate Of Quantities

3622-00-78

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. B-13-45	EACH	1.000	1.000
0008	205.0100	Excavation Common	CY	173.000	173.000
0010	206.1000	Excavation for Structures Bridges (structure) 01. B-13-693	LS	1.000	1.000
0012	208.1100	Select Borrow	CY	40.000	40.000
0014	210.1500	Backfill Structure Type A	TON	386.000	386.000
0016	213.0100	Finishing Roadway (project) 01. 3622-00-78	EACH	1.000	1.000
0018	305.0110	Base Aggregate Dense 3/4-Inch	TON	13.000	13.000
0020	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	291.000	291.000
0022	455.0605	Tack Coat	GAL	16.000	16.000
0024	465.0105	Asphaltic Surface	TON	80.000	80.000
0026	502.0100	Concrete Masonry Bridges	CY	138.000	138.000
0028	502.3200	Protective Surface Treatment	SY	293.000	293.000
0030	503.0137	Prestressed Girder Type I 36W-Inch	LF	284.000	284.000
0032	505.0400	Bar Steel Reinforcement HS Structures	LB	4,200.000	4,200.000
0034	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	16,000.000	16,000.000
0036	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	8.000	8.000
0038	506.4000	Steel Diaphragms (structure) 01. B-13-693	EACH	3.000	3.000
0040	513.4061	Railing Tubular Type M	LF	149.000	149.000
0042	516.0500	Rubberized Membrane Waterproofing	SY	20.000	20.000
0044	550.0500	Pile Points	EACH	14.000	14.000
0046	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	910.000	910.000
0048	606.0300	Riprap Heavy	CY	197.000	197.000
0050	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	160.000	160.000
0052	618.0100	Maintenance And Repair of Haul Roads (project) 01. 3622-00-78	EACH	1.000	1.000
0054	619.1000	Mobilization	EACH	1.000	1.000
0056	624.0100	Water	MGAL	4.000	4.000
0058	625.0500	Salvaged Topsoil	SY	341.000	341.000
0060	627.0200	Mulching	SY	160.000	160.000
0062	628.1504	Silt Fence	LF	242.000	242.000
0064	628.1520	Silt Fence Maintenance	LF	483.000	483.000
0066	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0068	628.1910	Mobilizations Emergency Erosion Control	EACH	1.000	1.000
0070	628.2008	Erosion Mat Urban Class I Type B	SY	127.000	127.000
0072	628.6005	Turbidity Barriers	SY	260.000	260.000
0074	628.7560	Tracking Pads	EACH	2.000	2.000
0076	629.0210	Fertilizer Type B	CWT	0.210	0.210
0078	630.0120	Seeding Mixture No. 20	LB	9.000	9.000
0080	630.0200	Seeding Temporary	LB	5.000	5.000
0082	630.0500	Seed Water	MGAL	20.000	20.000
0084	634.0812	Posts Tubular Steel 2x2-Inch X 12-FT	EACH	4.000	4.000
0086	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0088	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0090	642.5001	Field Office Type B	EACH	1.000	1.000
0092	643.0420	Traffic Control Barricades Type III	DAY	1,278.000	1,278.000
0094	643.0705	Traffic Control Warning Lights Type A	DAY	1,988.000	1,988.000
0096	643.0900	Traffic Control Signs	DAY	994.000	994.000
0098	643.5000	Traffic Control	EACH	1.000	1.000

Estimate Of Quantities

3622-00-78

Line	Item	Item Description	Unit	Total	Qty
0100	645.0111	Geotextile Type DF Schedule A	SY	60.000	60.000
0102	645.0120	Geotextile Type HR	SY	385.000	385.000
0104	650.4500	Construction Staking Subgrade	LF	117.000	117.000
0106	650.5000	Construction Staking Base	LF	117.000	117.000
0108	650.6500	Construction Staking Structure Layout (structure) 01. B-13-693	LS	1.000	1.000
0110	650.9910	Construction Staking Supplemental Control (project) 01. 3622-00-78	LS	1.000	1.000
0112	650.9920	Construction Staking Slope Stakes	LF	117.000	117.000
0114	690.0150	Sawing Asphalt	LF	46.000	46.000
0116	715.0502	Incentive Strength Concrete Structures	DOL	828.000	828.000
0118	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. Station 10+00.00	EACH	1.000	1.000
0120	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	600.000	600.000
0122	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	500.000	500.000

DIVISION	FROM/TO STATION	LOCATION	205.0100 COMMON EXCAVATION (1)		SALVAGED/UNUSABLE PAVEMENT MATERIAL (4)	AVAILABLE MATERIAL (5)	UNEXPANDED FILL	EXPANDED FILL (13)	MASS ORDINATE +/- (14)	WASTE	COMMENT
			CUT (2)	EBS EXCAVATION (3)				FACTOR 1.25			
PROJECT ID 3622-00-78											
AARBACK RD (WEST)	09+08.75/09+63.76	AARBACK RD- WEST APPROACH	52	0	0	52	4	5	47	47	
AARBACK RD (EAST)	10+36.25/10+96.25	AARBACK RD- EAST APPROACH	81	0	0	81	7	9	72	72	
UNDISTRIBUTED EBS			0	40							
GRAND TOTAL			133	40	0	133	11	14	119	119	
TOTAL COMMON EXC			173								

NOTES:

(1) COMMON EXCAVATION IS THE SUM OF THE CUT AND EBS EXCAVATION COLUMNS. ITEM NUMBER 205.0100

(2) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.

(3) EBS EXCAVATION TO BE BACKFILLED WITH SELECT BORROW MATERIAL.

(4) SALVAGED/UNUSABLE PAVEMENT MATERIAL

(5) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE PAVEMENT MATERIAL

(13) EXPANDED FILL FACTOR = 1.25

DEPENDING ON SELECTIONS:

OR

OR

OR

EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK - REDUCED MARSH - REDUCED EBS) * FILL FACTOR

EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK - REDUCED EBS) * FILL FACTOR

EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK - REDUCED MARSH) * FILL FACTOR

EXPANDED FILL = (UNEXPANDED FILL - EXPANDED ROCK) * FILL FACTOR

(14) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.

305 - BASE AGGREGATE

305.0110 305.0120 624.0100
 BASE AGGREGATE BASE AGGREGATE WATER
 DENSE 3/4-INCH DENSE 1 1/4-INCH MGAL

<u>201 - CLEARING AND GRUBBING</u>																
CATEGORY	STATION	TO	STATION	LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA	CATEGORY	STATION	TO	STATION	LOCATION	TON	TON	MGAL	REMARKS	
0010	9+00	-	11+00	LT&RT	2	2	0010	9+09		9+64	LT&RT	7	134	2	WATER FOR DUST CONTROL AND COMPACTION	
				TOTAL 0010	2	2	0010	10+36		10+96	LT&RT	6	149	2	WATER FOR DUST CONTROL AND COMPACTION	
							0010	10+47		10+77	LT	-	8	-	FIELD ENTRANCE STA. 10+65	
							TOTAL 0010						13	291	4	

208.1100 - SELECT BORROW

465 - ASPHALTIC SURFACE

628 - MOBILIZATIONS EROSION CONTROL

628.7560 - TRACKING PADS

<u>208.1100 - SELECT BORROW</u>			<u>465 - ASPHALTIC SURFACE</u>				<u>628 - MOBILIZATIONS EROSION CONTROL</u>				<u>628.7560 - TRACKING PADS</u>				
CATEGORY	DESCRIPTION	208.1100 SELECT BORROW CY	CATEGORY	STATION	TO	STATION	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON	CATEGORY	DESCRIPTION	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	CATEGORY	STATION	628.7560 TRACKING PADS EACH
0010	UNDISTRIBUTED EBS	40	0010	9+09		9+64	7	40	0010	PROJECT 3622-00-78	2	1	0010	9+09	1
	TOTAL 0010	40	0010	10+36		10+96	9	40		TOTAL 0010	2	1	0010	10+96	1
											TOTAL 0010				
											2				
											1				

FINISHING ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	625.0500 SALVAGED TOPSOIL SY	627.0200 MULCHING SY	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	628.6005 TURBIDITY BARRIERS SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB	630.0500 SEED WATER MGAL
0010	9+09		9+64	LT	80	30	43	86	17	-	0.05	2	1	5
0010	9+09		9+64	RT	77	40	47	94	16	-	0.05	2	1	4
0010	9+64		10+36	LT&RT	-	-	-	-	-	260	-	-	-	-
0010	10+36		10+96	LT	86	60	49	98	-	-	0.05	2	1	5
0010	10+36		10+96	RT	98	30	53	105	44	-	0.06	3	2	6
0010	UNDISTRIBUTED				-	-	50	100	50	-	-	-	-	-
TOTAL 0010					341	160	242	483	127	260	0.21	9	5	20

PERMANENT SIGNING

638.3000-REMOVING SMALL SIGN SUPPORTS

650-CONSTRUCTION STAKING

CATEGORY	STATION	LOCATION	SIGN CODE	634.0812 POSTS TUBULAR STEEL 2X2-INCH X 12-FT EACH	637.2230 SIGNS TYPE II REFLECTIVE F SF
0010	9+63.44	13.25' LT	W5-52L	1	3.0
0010	9+64.05	13.59' RT	W5-52R	1	3.0
0010	10+36.56	13.25' LT	W5-52L	1	3.0
0010	10+35.95	13.66' RT	W5-52R	1	3.0
TOTAL 0010				4	12.0

CATEGORY	STATION	LOCATION	638.3000 REMOVING SMALL SIGN SUPPORTS EACH
0010	9+63.48	13.25' LT	1
0010	9+64.05	13.59' RT	1
0010	10+36.56	13.25' LT	1
0010	10+35.95	13.66' RT	1
TOTAL 0010			4

CATEGORY	STATION	TO	STATION	LOCATION	650.4500 CONSTRUCTION STAKING SUBGRADE LF	650.5000 CONSTRUCTION STAKING BASE LF	650.9910.01 CONSTRUCTION STAKING CONTROL (PROJECT) LS	650.9920 CONSTRUCTION STAKING SLOPE STAKES LF
0010	9+09		9+64	LT&RT	56	56	-	56
0010	10+36		10+96	LT&RT	61	61	-	61
0010	PROJECT 3622-00-78				-	-	1	-
TOTAL 0010					117	117	1	117

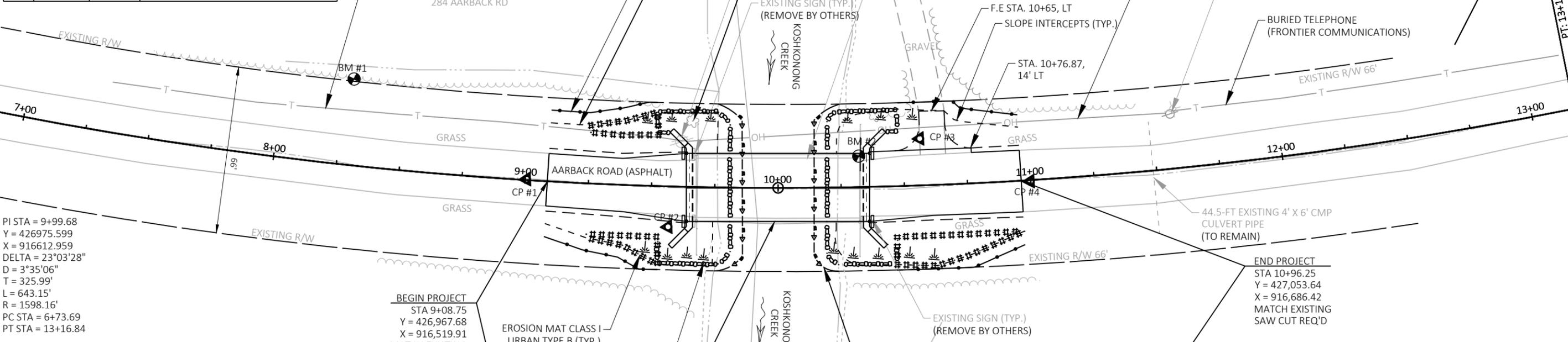
643- TRAFFIC CONTROL

690.0150-SAWING ASPHALT

CATEGORY	DESCRIPTION	643.0420 BARRICADES TYPE III NO. DEVICES	643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAY	643.0705 WARNING LIGHTS TYPE A NO. DEVICES	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY	643.0900 TRAFFIC CONTROL SIGNS NO. DEVICES	643.0900 TRAFFIC CONTROL SIGNS DAY	643.5000 TRAFFIC CONTROL EACH	PROJECT DURATION
0010	PROJECT 3622-00-78	18	1,278	28	1,988	14	994	1	71 DAYS
TOTAL 0010			1,278		1,988		994	1	

CATEGORY	STATION	LOCATION	690.0150 SAWING ASPHALT LF
0010	9+09	RT & LT	21
0010	10+96	RT & LT	25
TOTAL 0010			46

BENCHMARKS			
NO.	STATION	ELEV.	DESCRIPTION
BM #1	8+28.37	801.64	RR SPIKE
BM #2	10+32.16	804.69	CHISELLED X

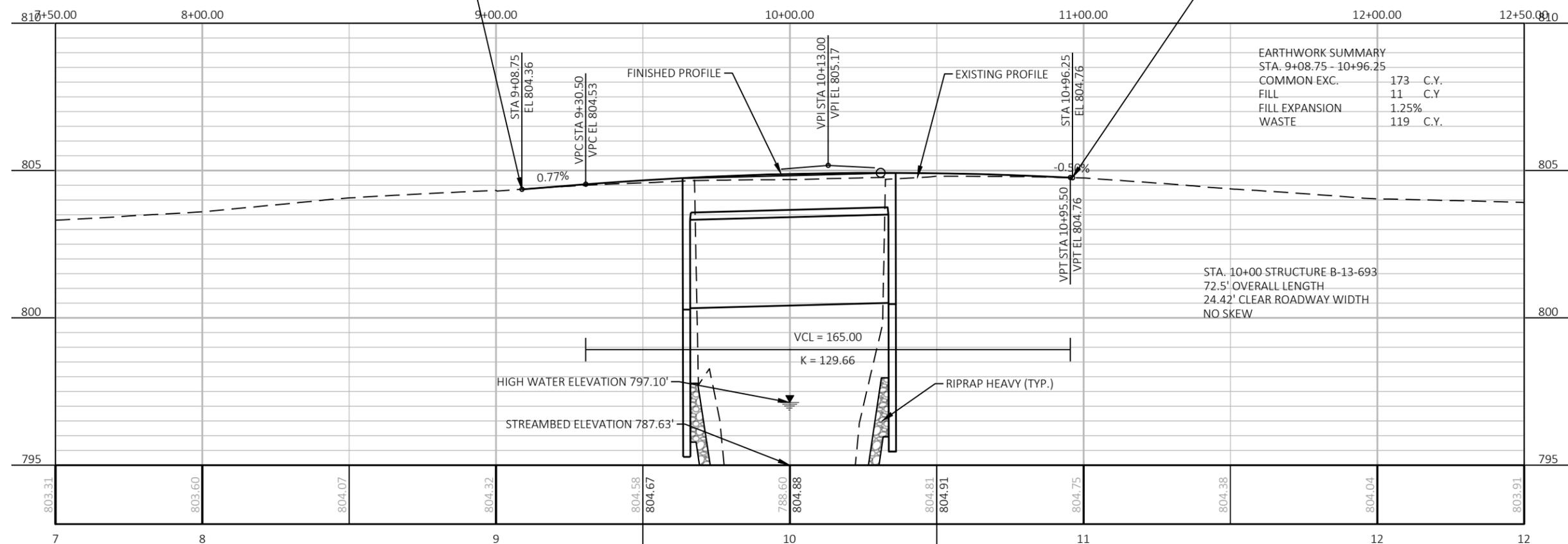


PI STA = 9+99.68
 Y = 426975.599
 X = 916612.959
 DELTA = 23°03'28"
 D = 3°35'06"
 T = 325.99'
 L = 643.15'
 R = 1598.16'
 PC STA = 6+73.69
 PT STA = 13+16.84

CONTROL POINTS					
NO.	STATION	ELEV.	DESCRIPTION	X	Y
1	9+00.46	804.29	PK NAIL	916,512.19	426,964.64
2	9+56.91	803.92	12" NAIL	916,570.53	426,973.51
3	10+56.69	803.25	12" NAIL	916,643.11	427,050.03
4	10+99.77	804.77	PK NAIL	916,689.69	427,055.03

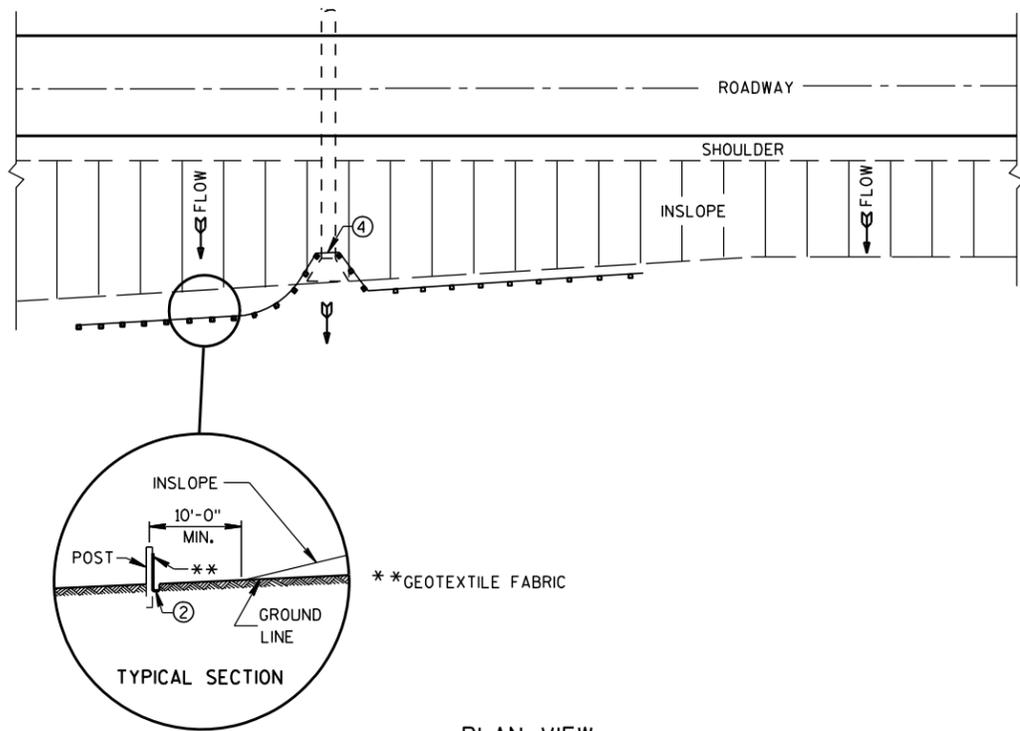
BEGIN PROJECT
 STA 9+08.75
 Y = 426,967.68
 X = 916,519.91
 MATCH EXISTING
 SAW CUT REQ'D

END PROJECT
 STA 10+96.25
 Y = 427,053.64
 X = 916,686.42
 MATCH EXISTING
 SAW CUT REQ'D

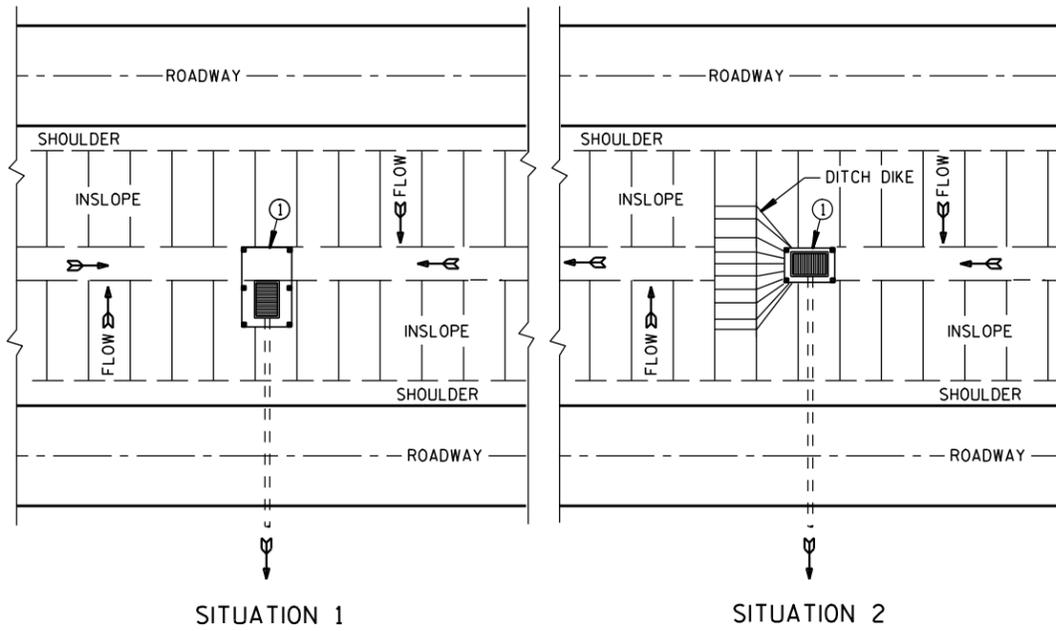


Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08E14-01	TRACKING PAD
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGITUDINAL JOINTS
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

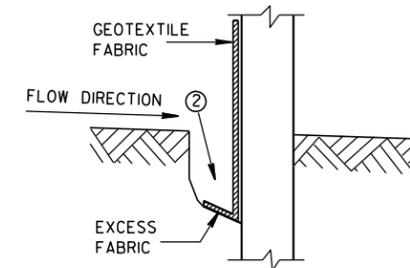


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

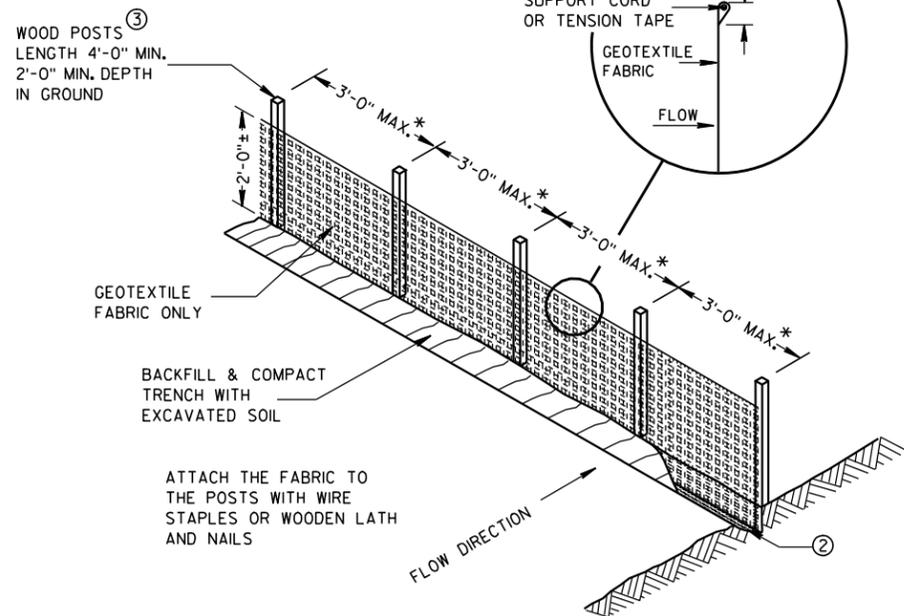
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

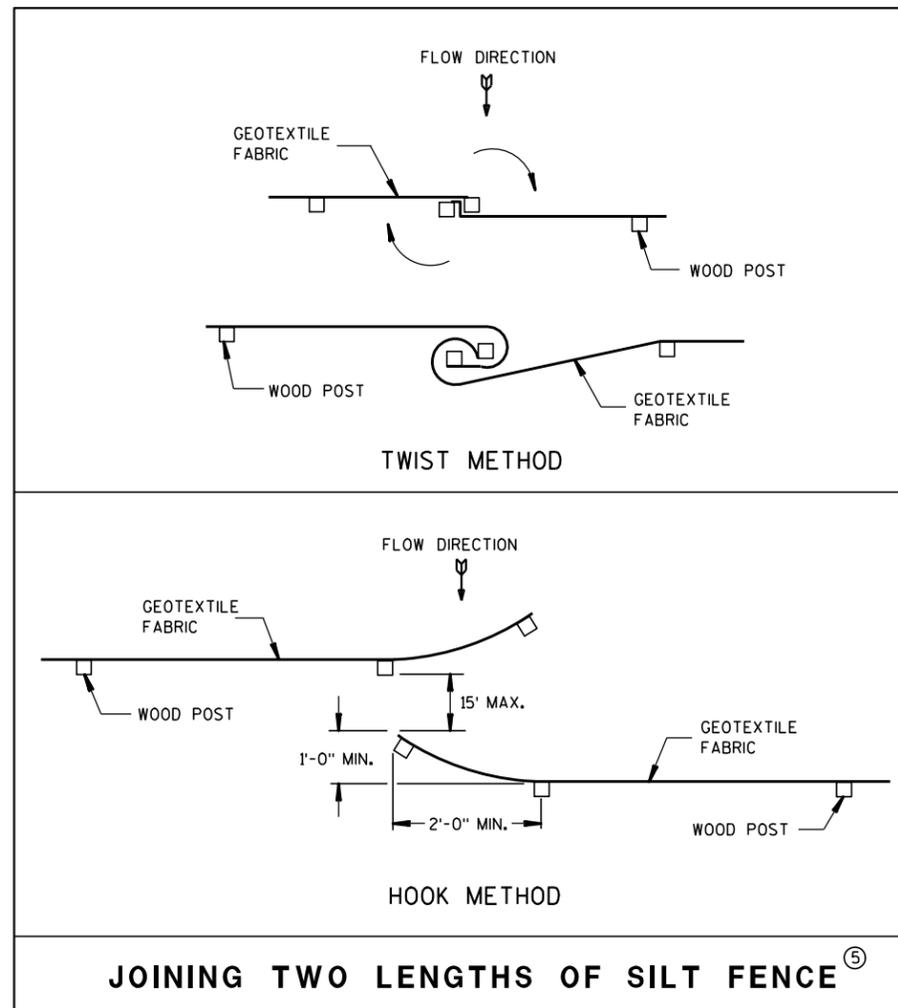


TRENCH DETAIL

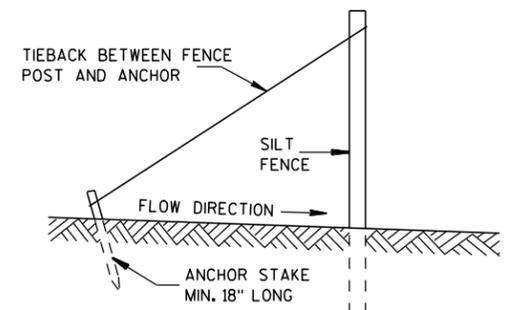
NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS



SILT FENCE



JOINING TWO LENGTHS OF SILT FENCE ⑤

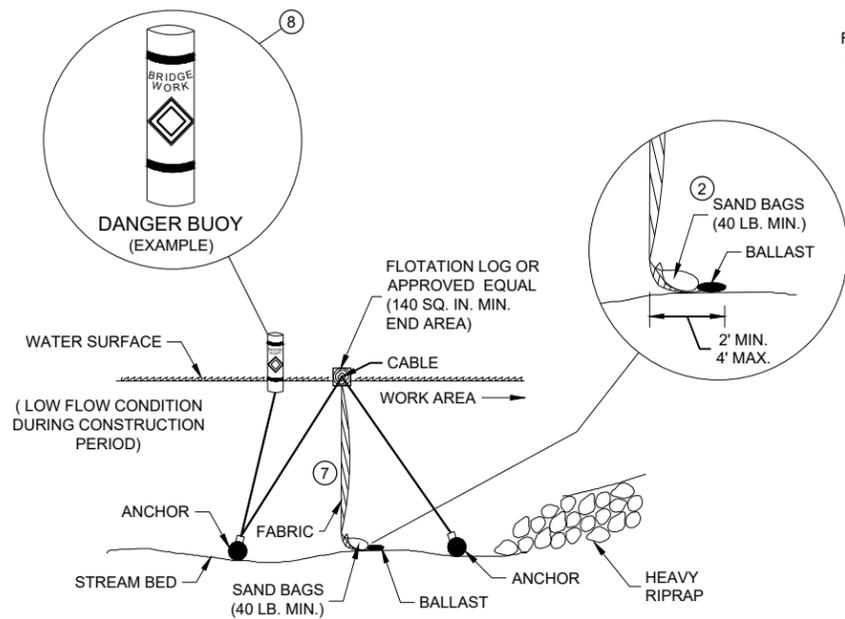


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

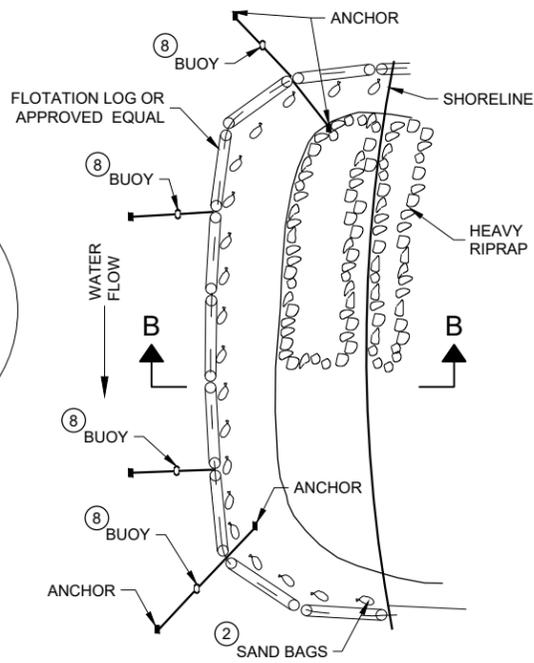
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

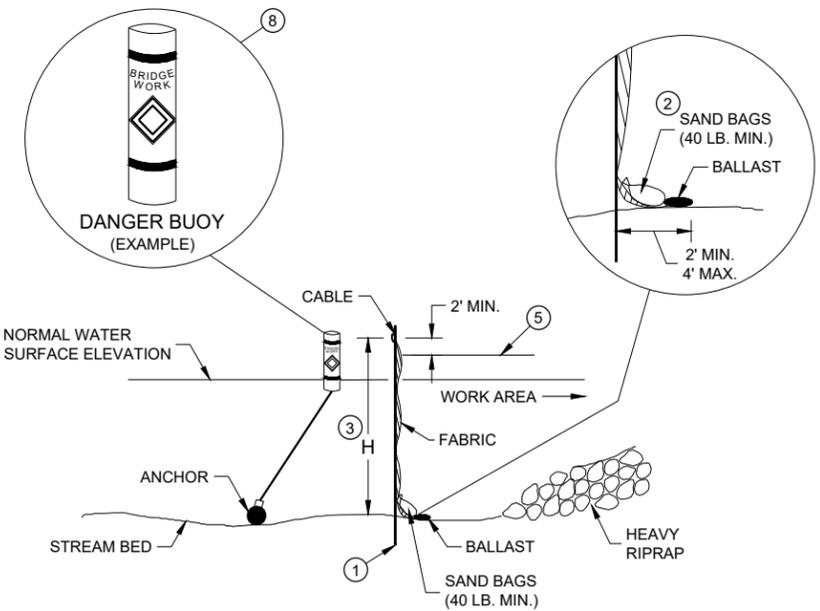


SECTION B - B

**TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6**

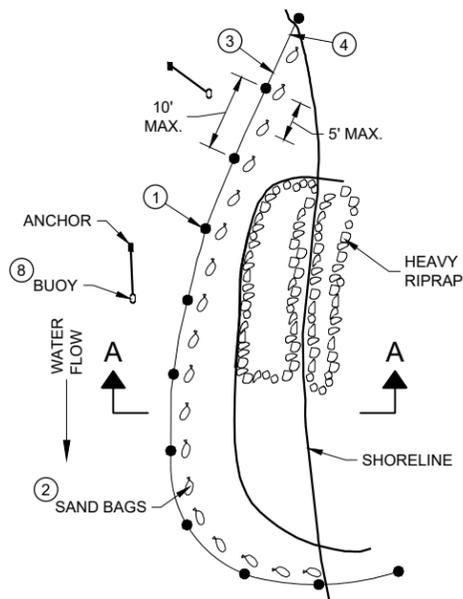


PLAN VIEW



SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION



PLAN VIEW

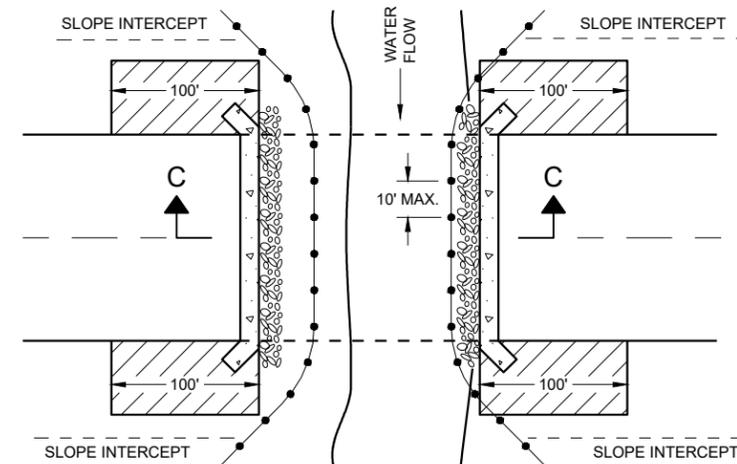
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

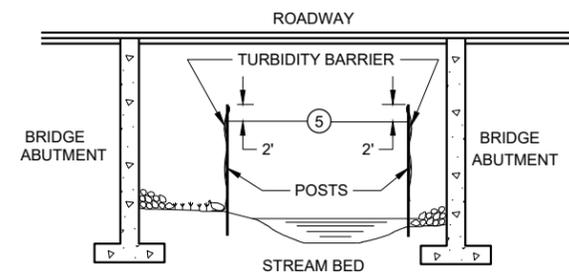
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

**TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES**

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02 DATE /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRACKING PAD SHALL BE INSPECTED DAILY. DEFICIENT AREAS SHALL BE REPAIRED OR REPLACED IMMEDIATELY.

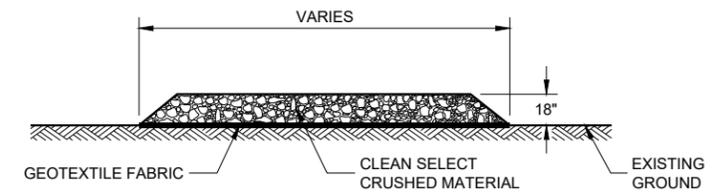
TRACKING PAD TO BE REMOVED AFTER CONSTRUCTION IS COMPLETED.

TRACKING PAD SHALL BE THE FULL WIDTH OF THE EGRESS POINT.

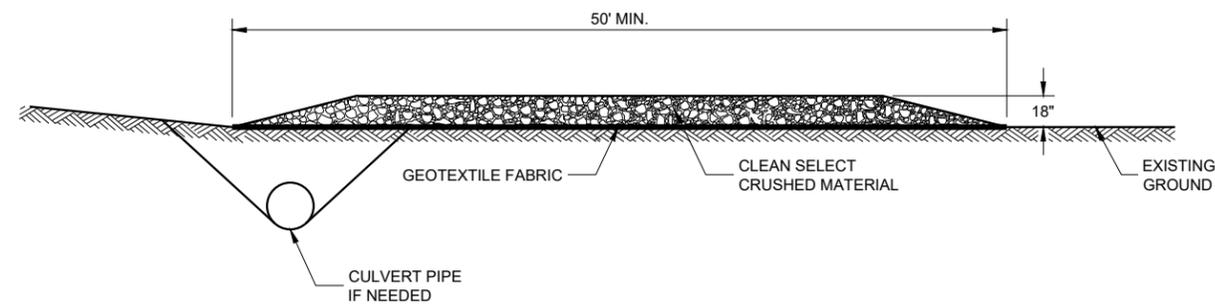
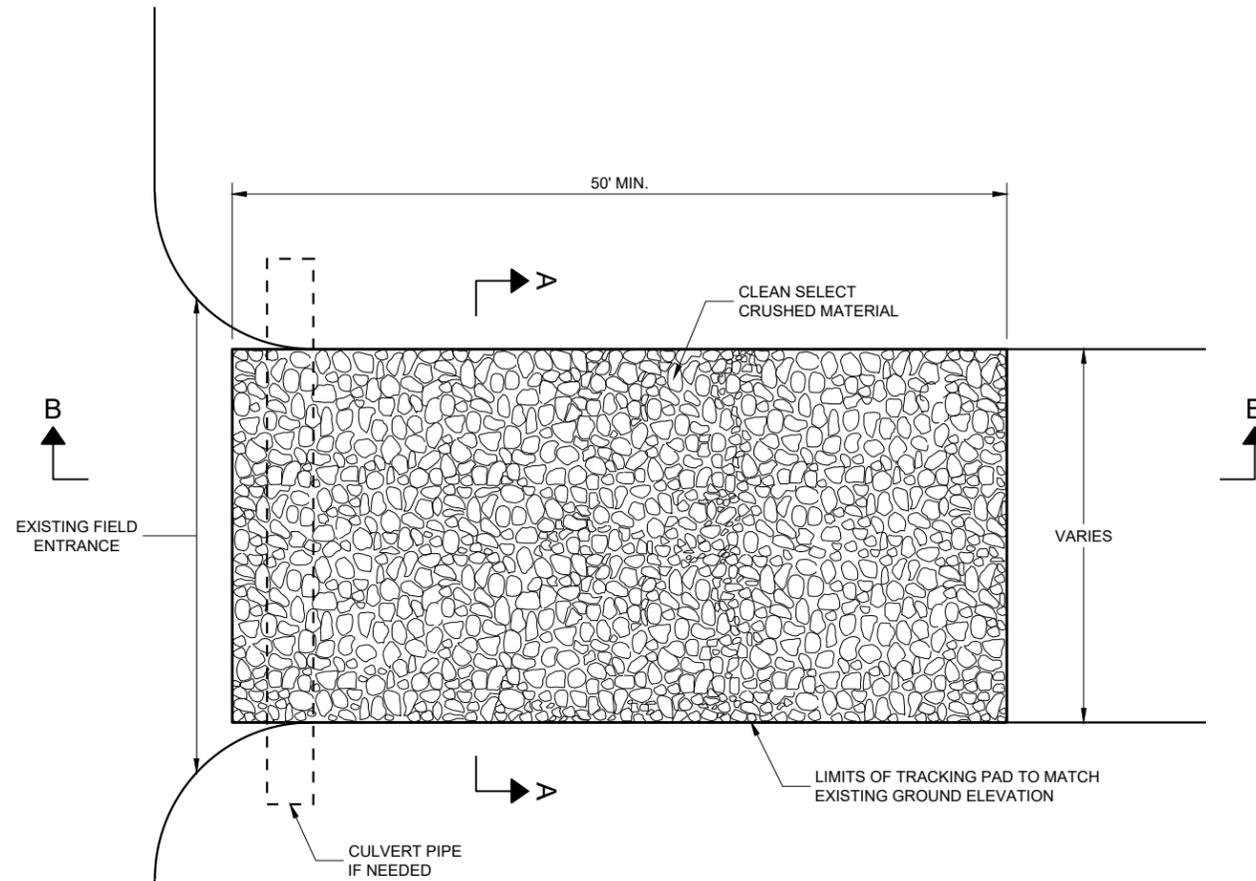
SURFACE WATER MUST BE PREVENTED FROM PASSING THROUGH THE TRACKING PAD. FLOWS SHALL BE DIVERTED AWAY, AROUND OR CONVEYED UNDER THE TRACKING PAD.

CULVERT PIPE OR OTHER BMP USED TO DIVERT WATER AWAY, AROUND OR UNDER THE TRACKING PAD SHALL BE DESIGNED TO CONVEY THE 2 YEAR - 24 HOUR EVENT.

THE COST OF ADDITIONAL BMP TO DIVERT WATER ARE INCIDENTAL TO THE TRACKING PAD BID ITEM.



SECTION A - A



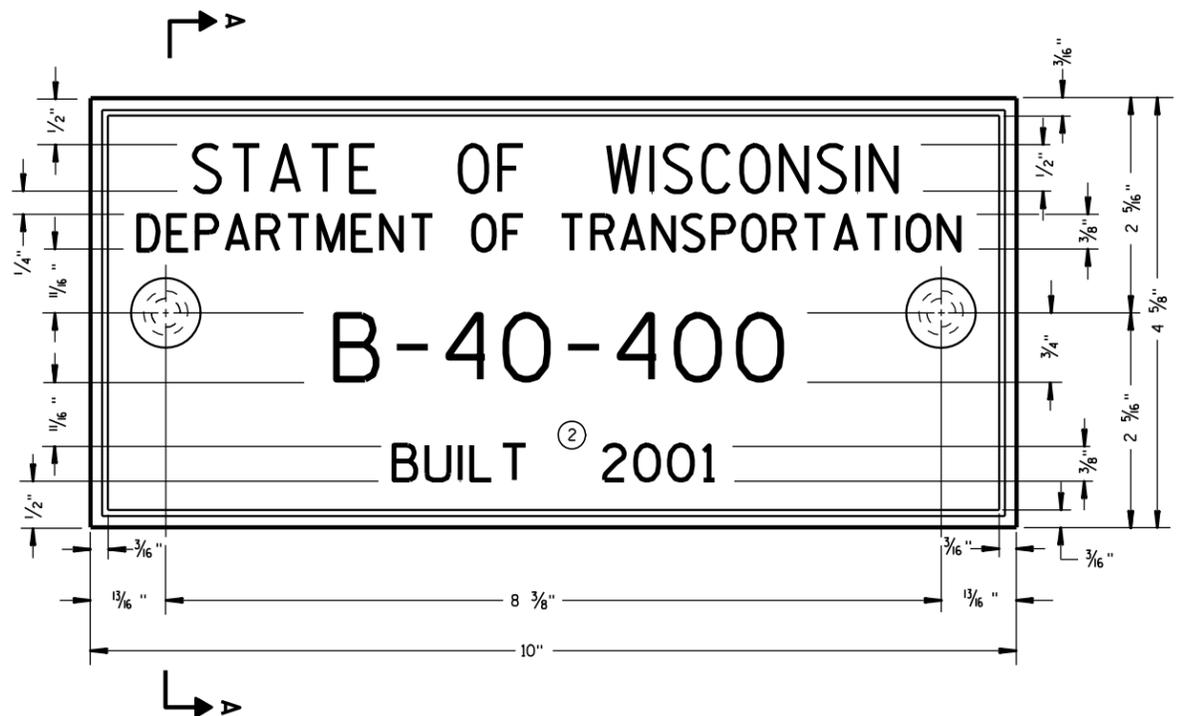
SECTION B - B

TRACKING PAD

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/24/2011 DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA



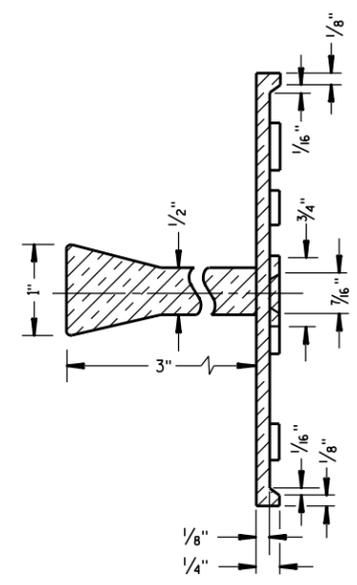
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

GENERAL NOTES

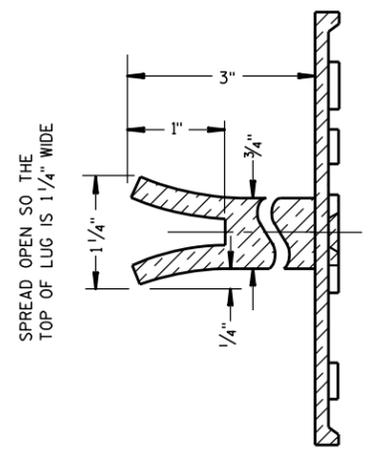
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



ALTERNATE LUG

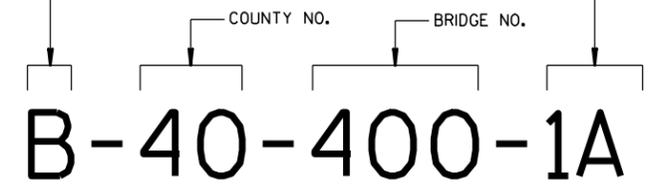
6

6

FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

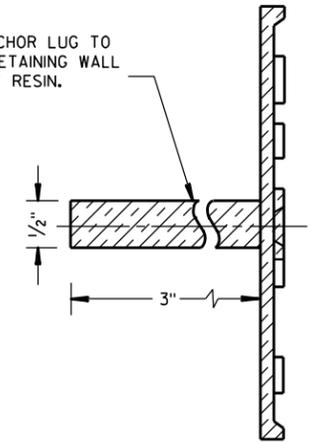
B = BRIDGE
C = CULVERT
R = RETAINING WALL

UNIT NO. FOR MULTIPLE
UNIT BRIDGE



**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

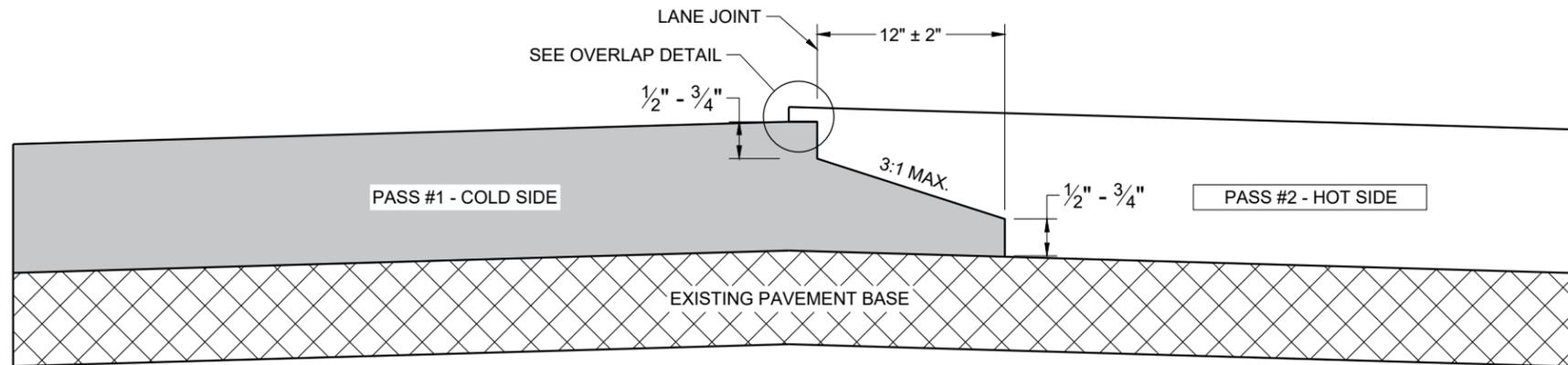


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

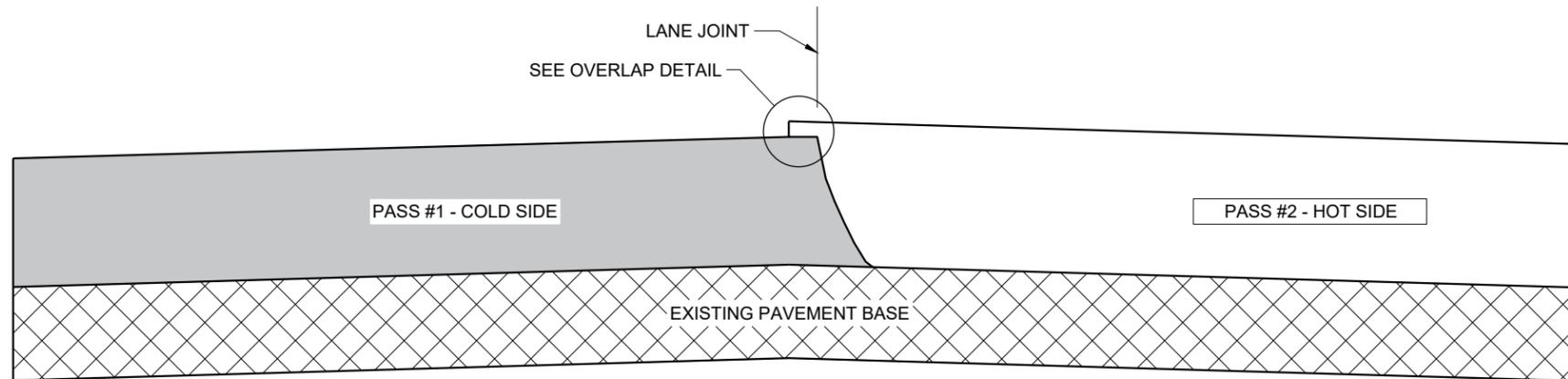
S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

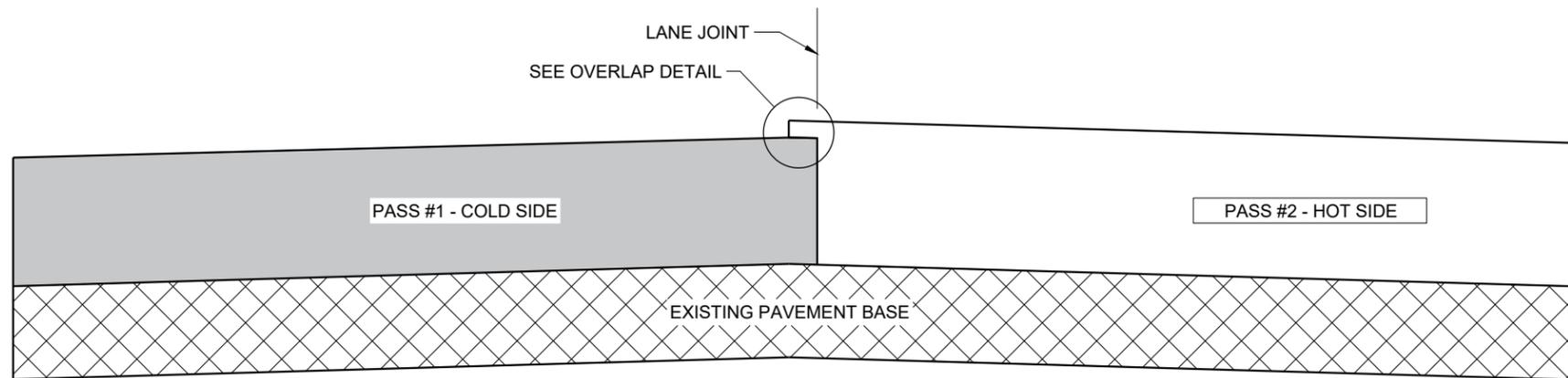
NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

GENERAL NOTES

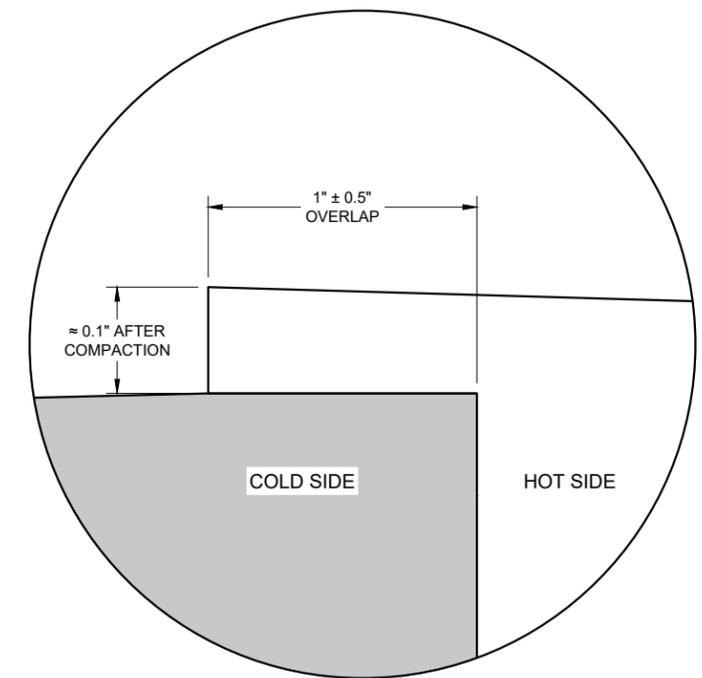
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1"$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2"$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

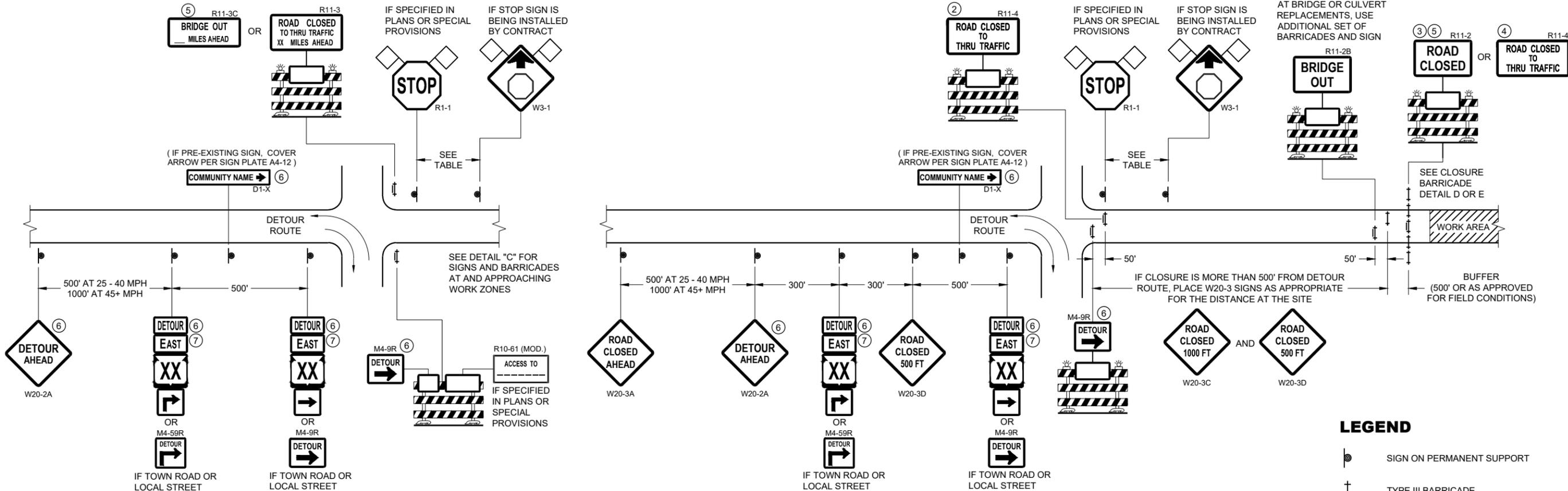
6

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SDD 13C19 - 03

SDD 13C19 - 03

HMA LONGITUDINAL JOINTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2020 DATE	/S/ Steven Hefel HMA PAVEMENT ENGINEER
FHWA	



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

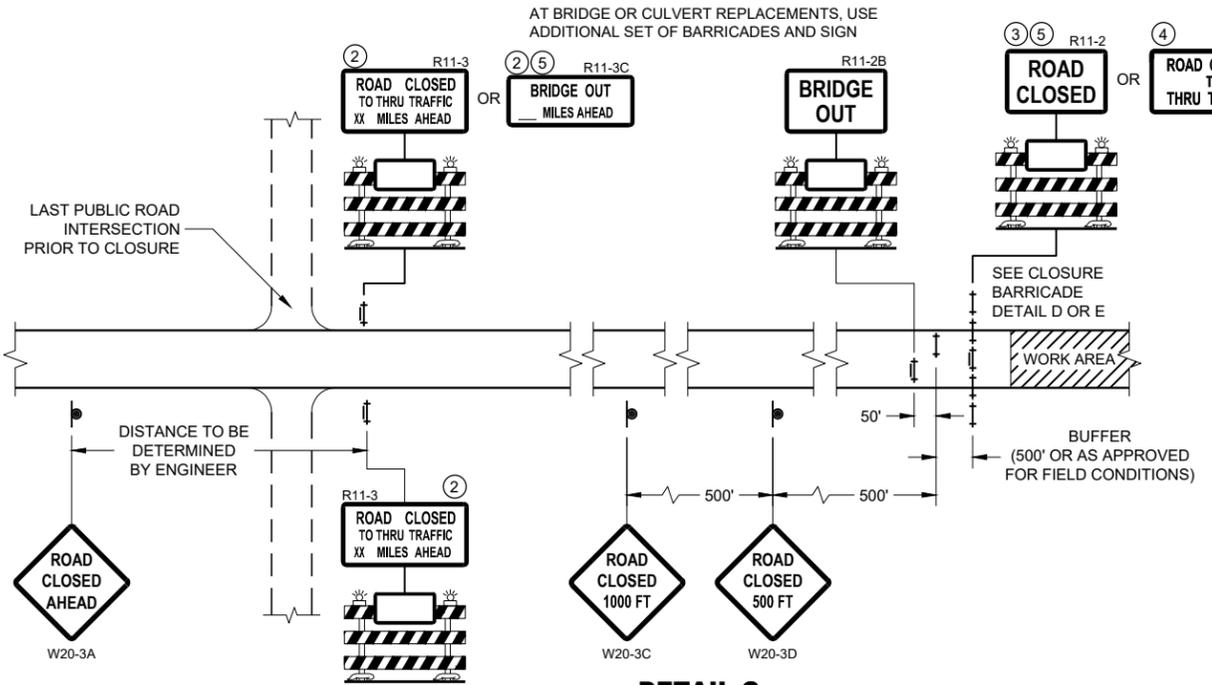
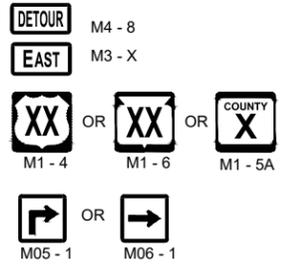
**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750



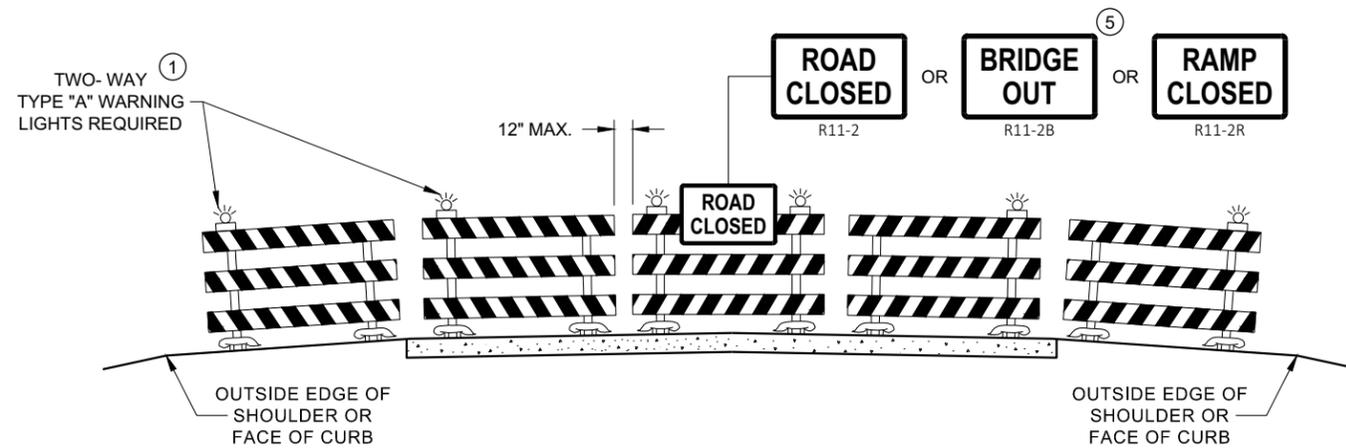
**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

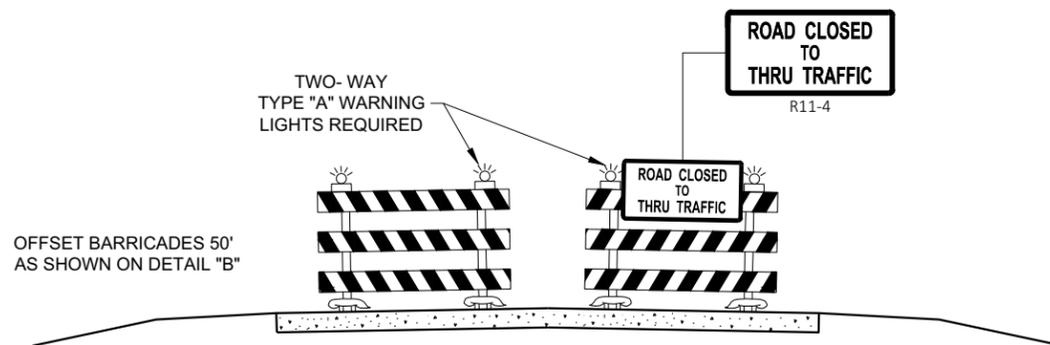
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE DATE WORK ZONE ENGINEER
FHWA



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

GENERAL NOTES

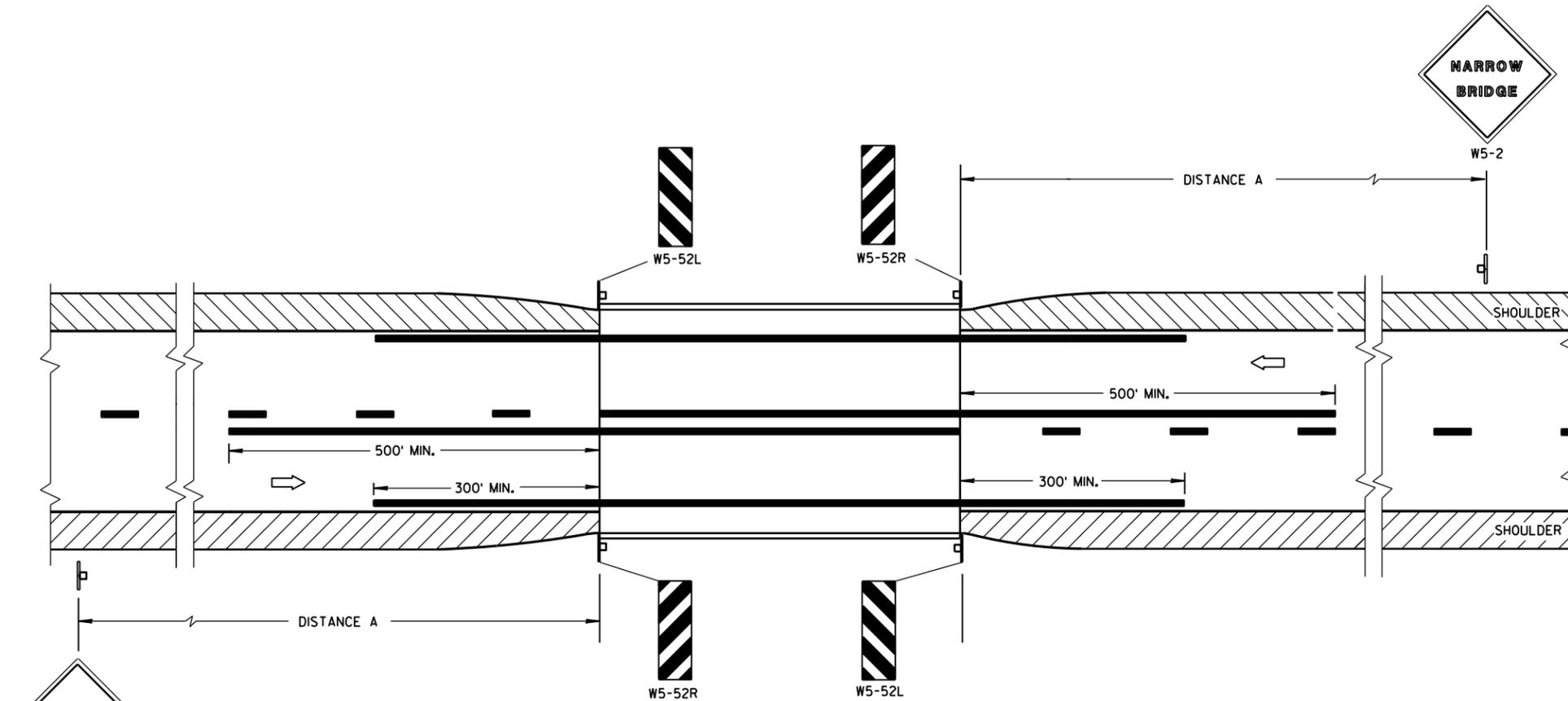
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

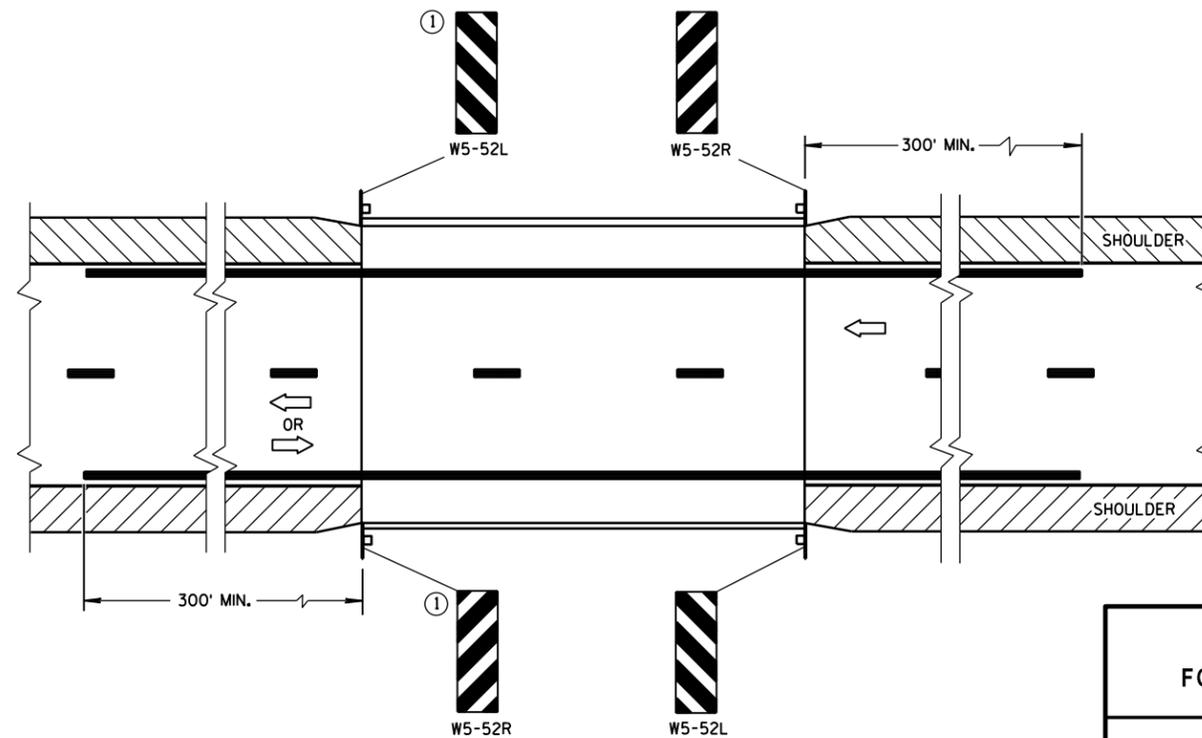
① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

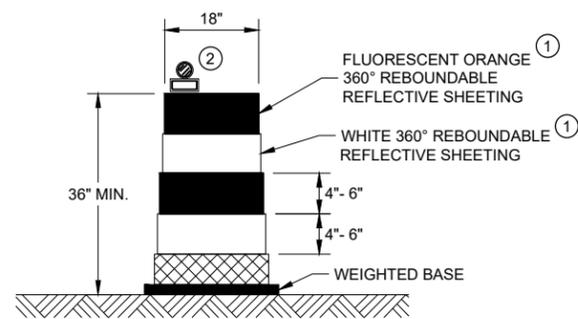
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

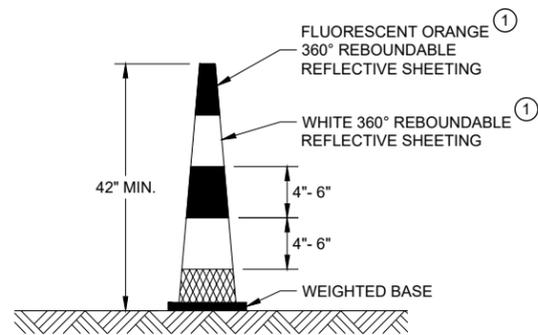
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

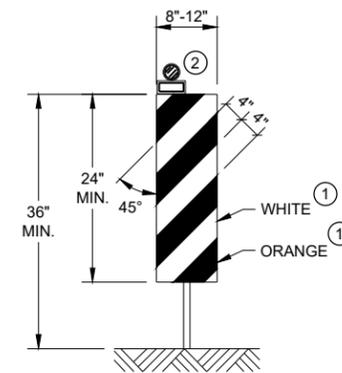


DRUM



42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS

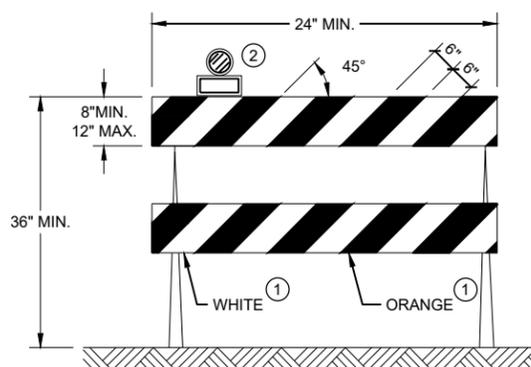


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

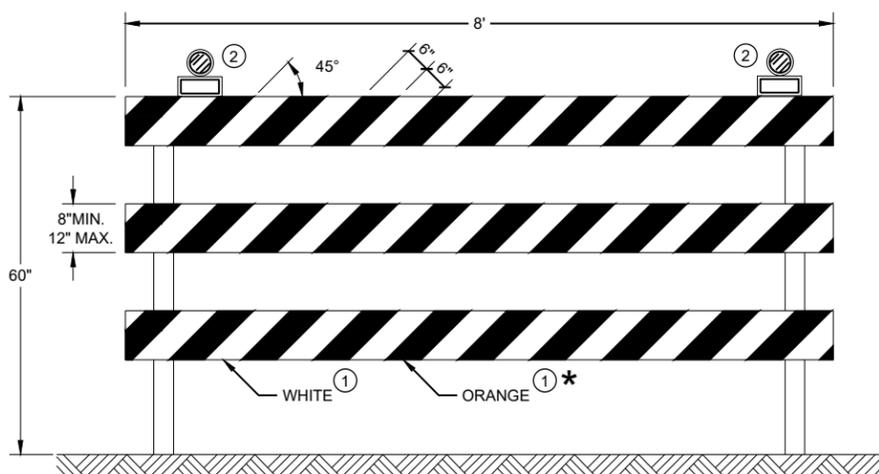
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

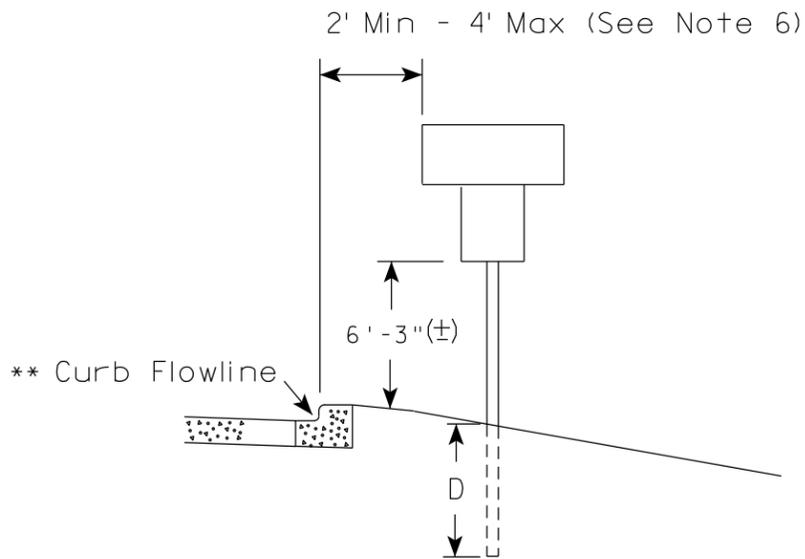
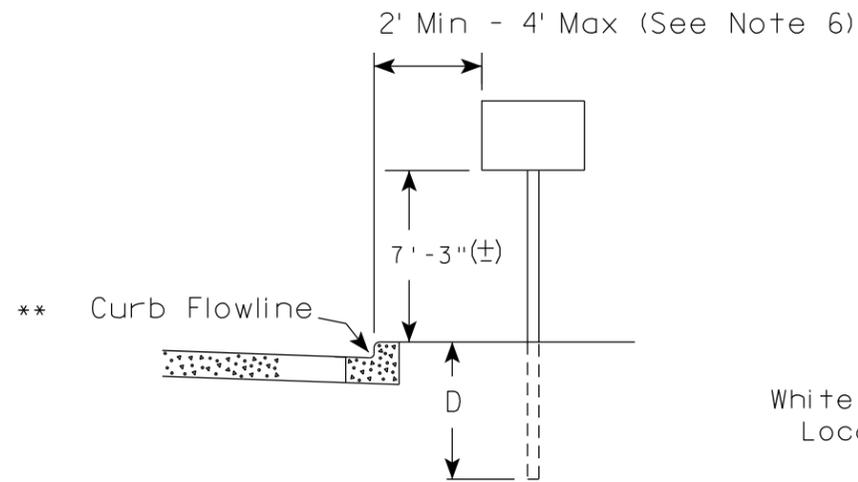
* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

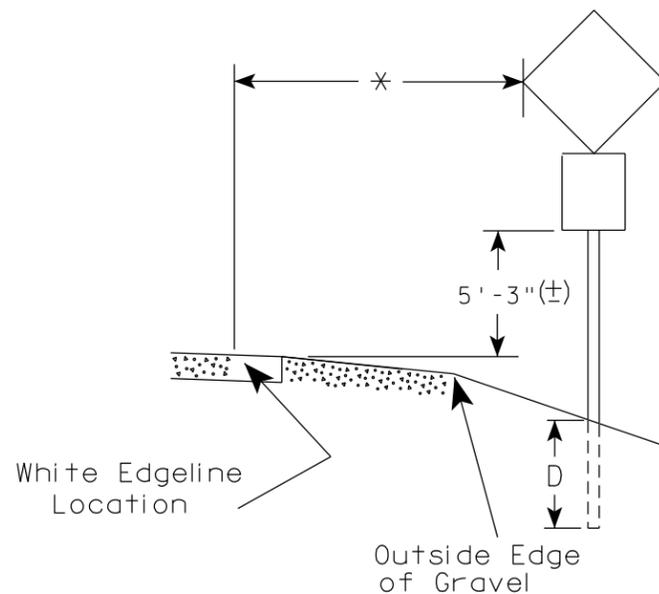
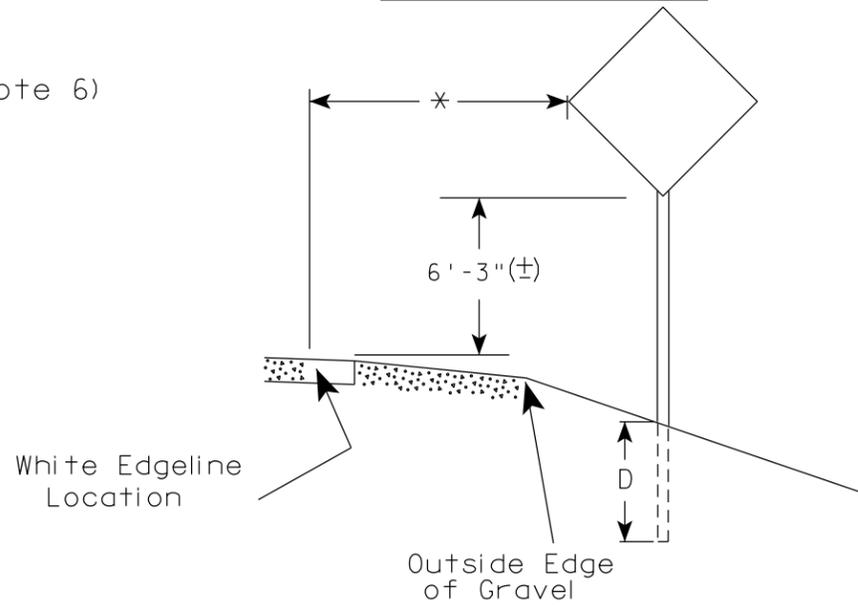
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

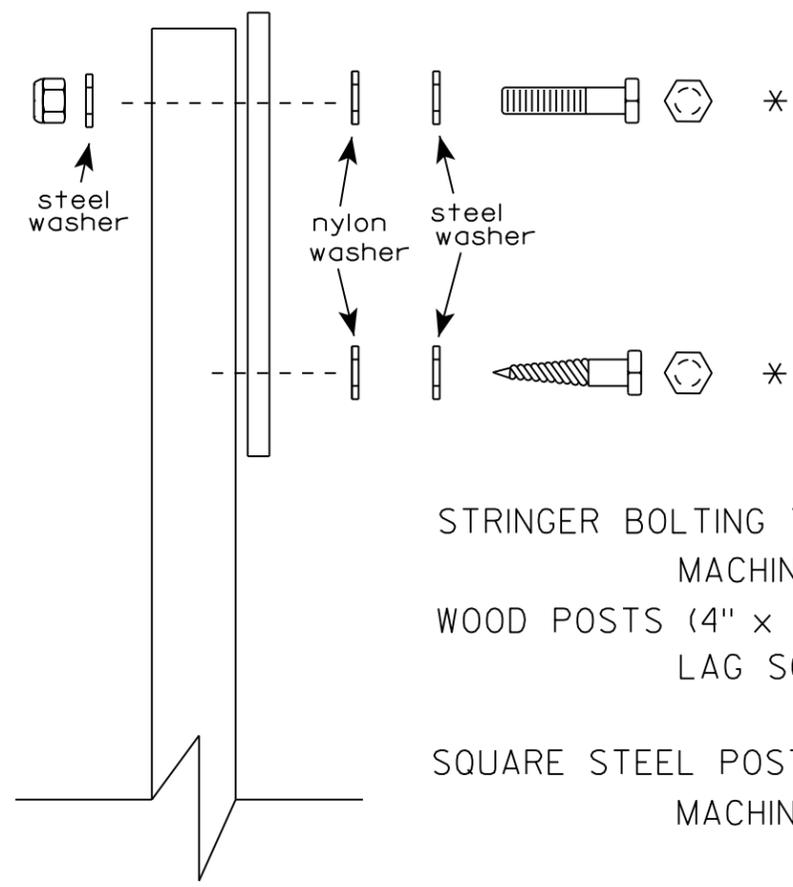
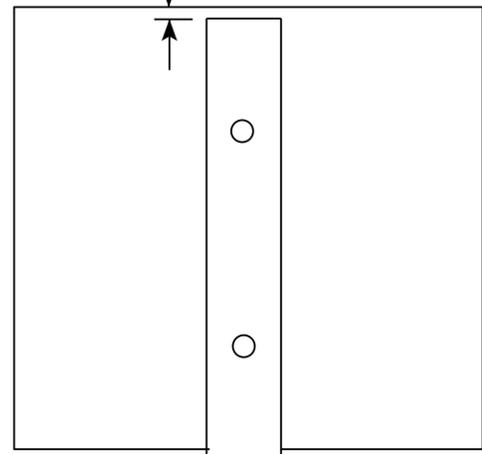
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/13/2020 PLATE NO. A4-3.22

1"± 1/2"

SIGN SHALL BE MOUNTED TO PROJECT ABOVE THE TOP OF THE POST



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :
a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
- 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
- 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
- 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

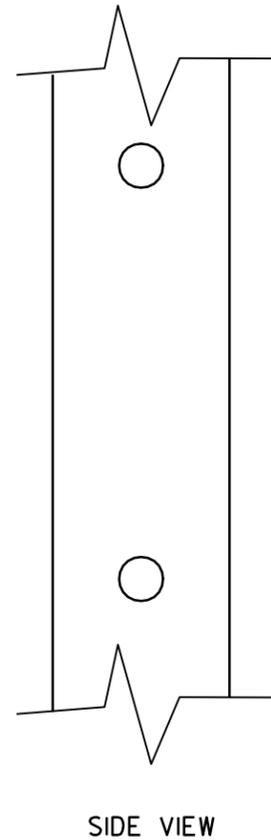
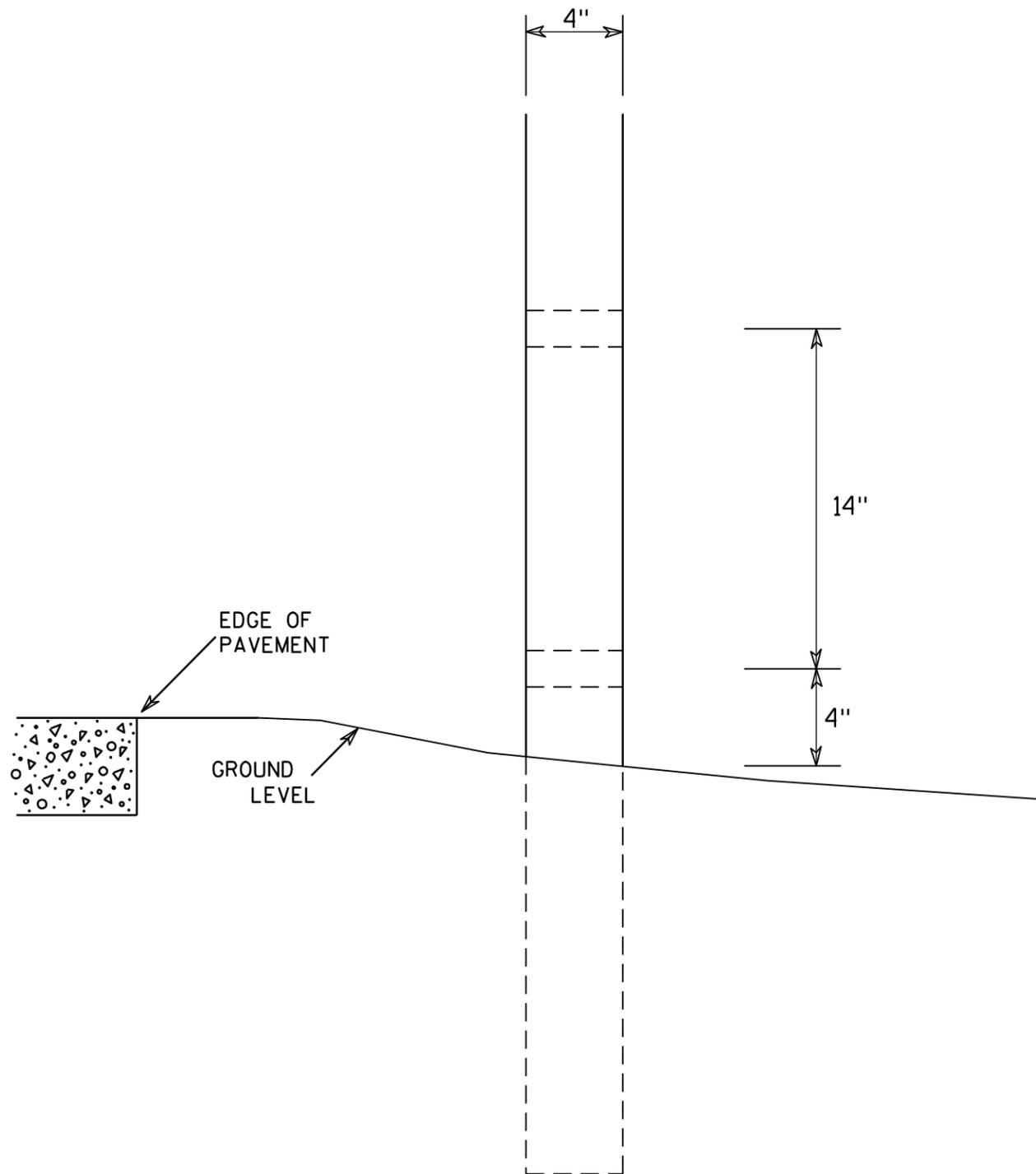
7

ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8



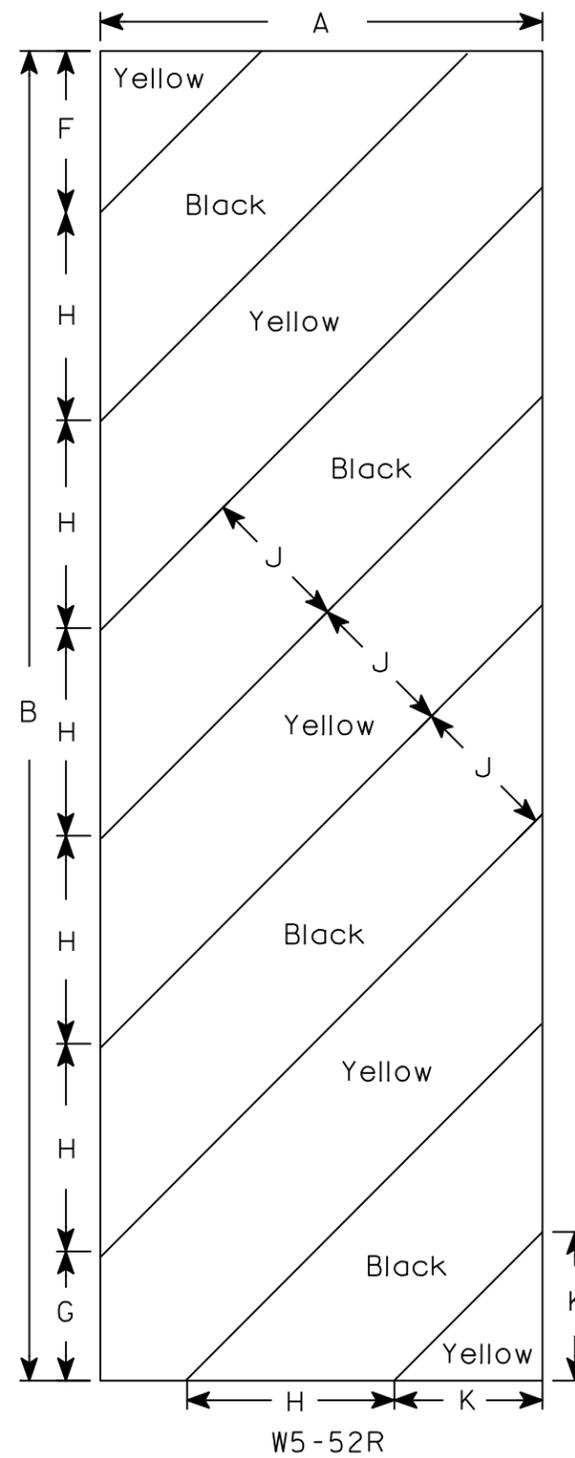
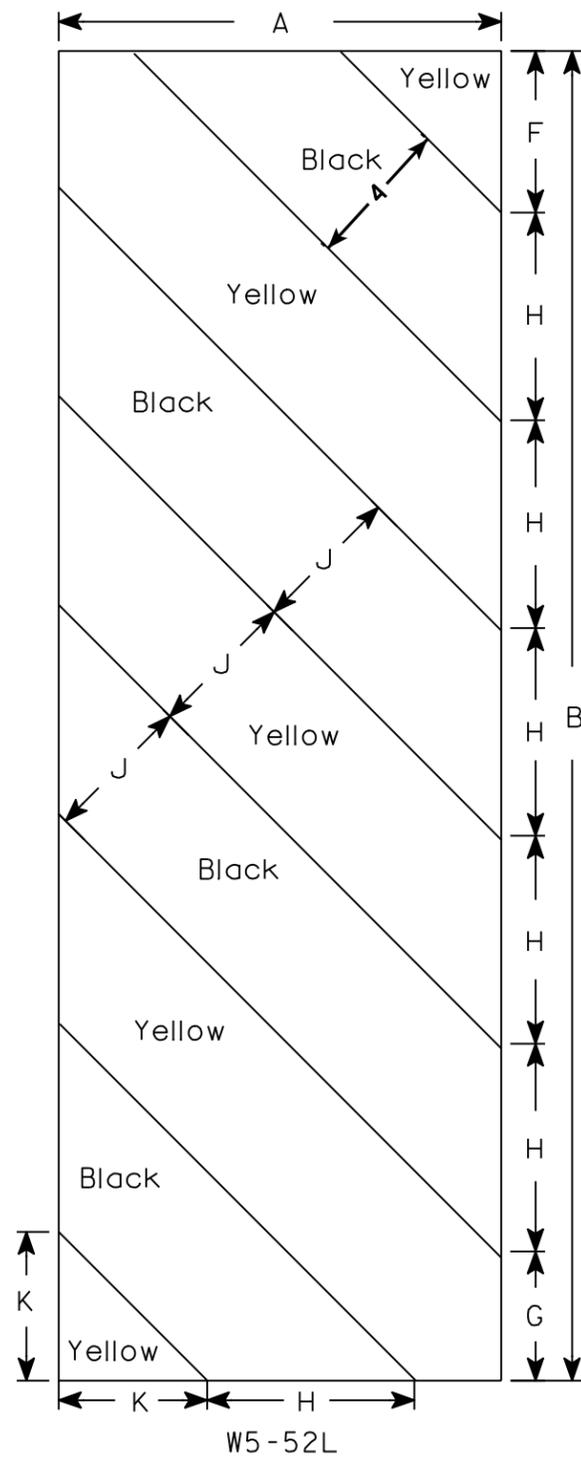
GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

7

4 X 6 WOOD POST MODIFICATIONS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Chester J. Spang</i> for State Traffic Engineer
DATE 3/27/97	PLATE NO. A4-11.2



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

DESIGN DATA

LIVE LOAD:
 DESIGN LOADING: HL-93
 INVENTORY RATING FACTOR : 1.63
 OPERATIONAL RATING FACTOR : 2.11
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS.
 STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

TRAFFIC DATA:
 A.A.D.T. (2022) = 100
 A.A.D.T. (2042) = 110
 R.D.S. = 30 MPH

MATERIAL PROPERTIES:
 CONCRETE MASONRY, DECK $f_c = 4,000$ P.S.I.
 ALL OTHER $f_c = 3,500$ P.S.I.
 HIGH-STRENGTH BAR STEEL REINFORCEMENT, GRADE 60 $f_y = 60,000$ P.S.I.
 36W-INCH PRESTRESSED GIRDERS
 CONCRETE MASONRY $f_c = 8,000$ P.S.I.
 STRANDS - 0.60" ϕ WITH AN ULTIMATE TENSILE STRENGTH OF $f_y = 270,000$ P.S.I.
 PILING STEEL HP 10-INCH x 42 LB $f_y = 50,000$ P.S.I.

FOUNDATION DATA:
 ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 10-INCH x 42 LB WITH PILE POINTS. ABUTMENT PILING TO BE DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS * PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTHS ARE 65'-0" AT THE WEST ABUTMENT AND 65'-0" AT THE EAST ABUTMENT.

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

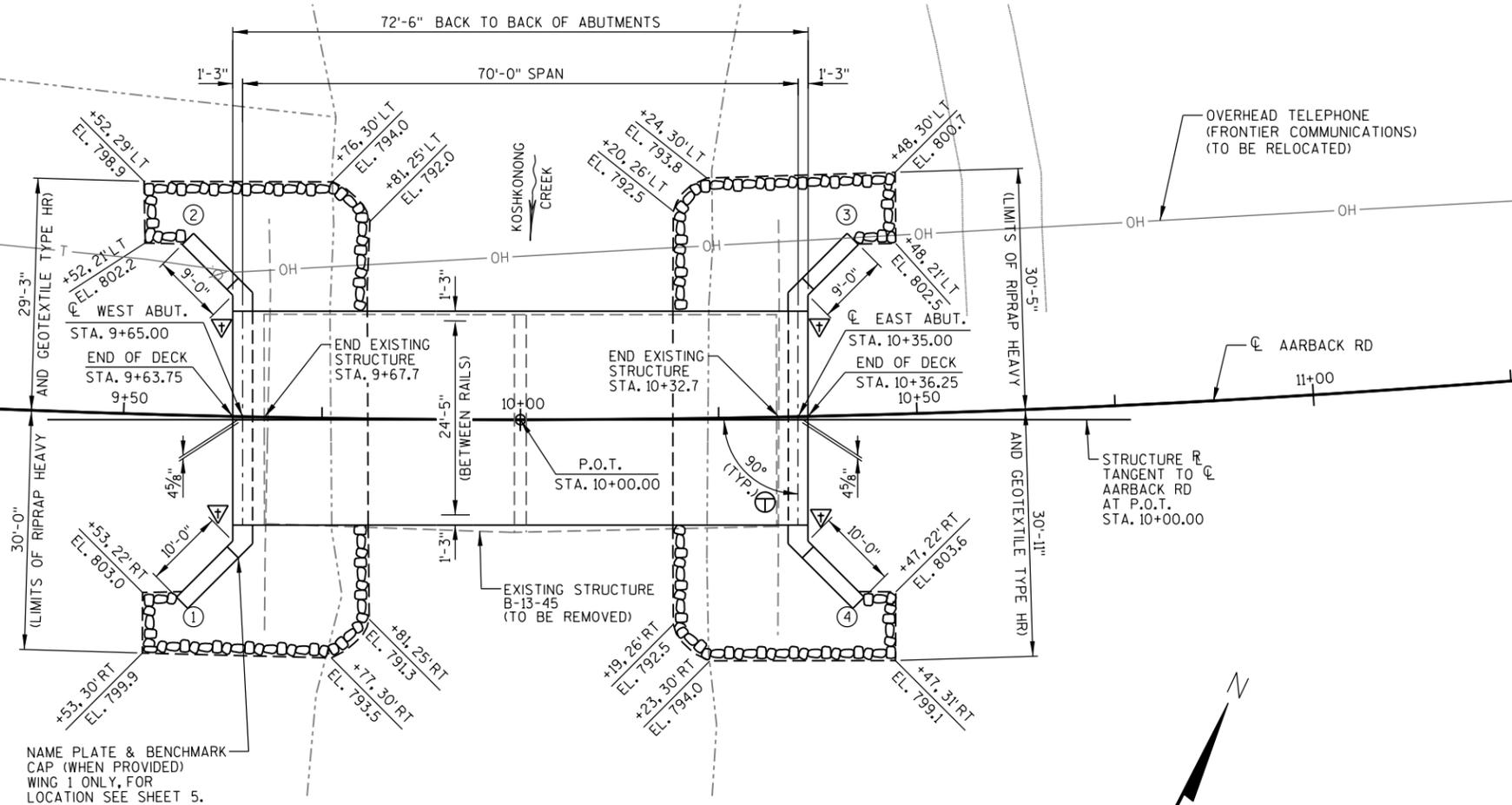
HYDRAULIC DATA:
 100 YEAR FREQUENCY
 DRAINAGE AREA 189 SQ. MI.
 Q_{100} 1,360 C.F.S.
 VELOCITY 3.74 FT./SEC.
 WATERWAY AREA 363 SQ. FT.
 SCOUR CRITICAL CODE 5
 HIGH WATER 100 ELEVATION 797.10
 Q_2 ELEVATION (830 C.F.S.) 796.22
 Q_2 VELOCITY 2.61 FT./SEC.
 ROADWAY OVERFLOW DESIGN FREQUENCY
 OVERTOPPING FREQUENCY > 100 YEARS

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES & NOTES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT DETAILS
6. EAST ABUTMENT
7. EAST ABUTMENT DETAILS
8. 36W" PRESTRESSED GIRDER DETAILS
9. SUPERSTRUCTURE
10. SUPERSTRUCTURE SECTIONS & DETAILS
11. RAILING TUBULAR TYPE M
12. STEEL DIAPHRAGM

☉ CURVE DATA

PI STA	= 9+99.68
Y	= 426975.599
X	= 916612.959
Δ	= 23°03'28"
D	= 3°35'06"
T	= 325.99'
L	= 643.15'
R	= 1598.16'
PC STA	= 6+73.69
PT STA	= 13+16.84

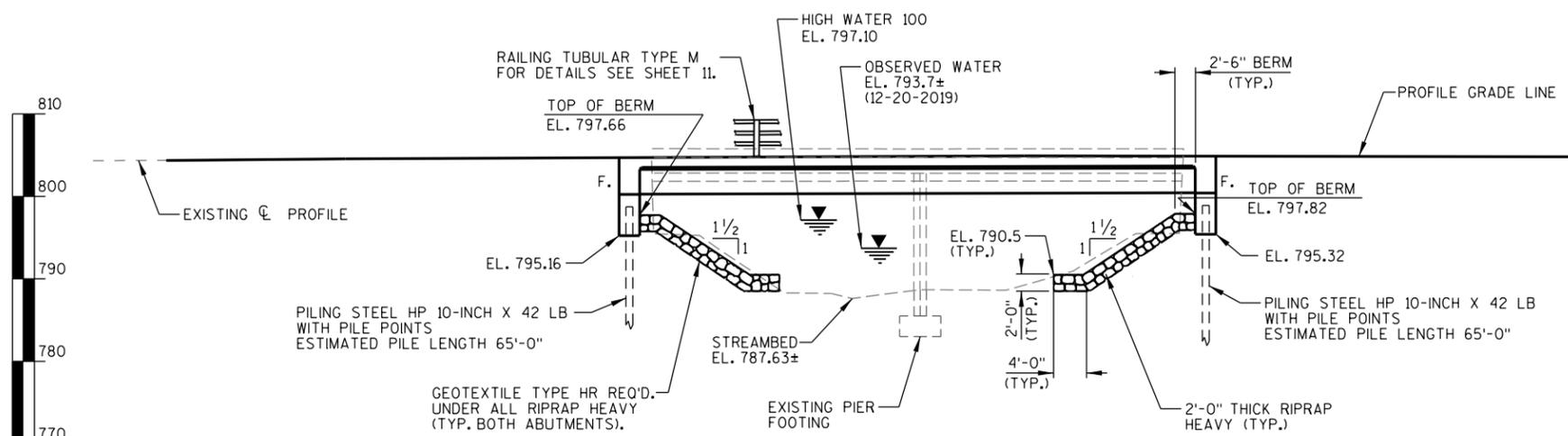


PLAN

(SINGLE SPAN 36W" PRESTRESSED CONCRETE GIRDER BRIDGE)

- ☉ - INDICATES WING NUMBER.
- ⊕ - ANGLE MEASURED BETWEEN SUBSTRUCTURE \mathcal{C} AND STRUCTURE \mathcal{R} .
- ▽ - INDICATES LOCATION OF PROVISION FOR FUTURE THREE BEAM GUARD ATTACHMENT.

8



ELEVATION

(LOOKING NORTH)



7/22/2021

CONSULTANT DESIGN CONTACT:
 KYLE BUSCH, P.E.
 (608) 216-2063

BRIDGE OFFICE CONTACT:
 AARON BONK, P.E.
 (608) 261-0261

NO.	DATE	REVISION	BY

ENGINEERING | ARCHITECTURE | SURVEYING
 FUNDING | PLANNING | ENVIRONMENTAL
MSA
 1702 PANKRATZ STREET, MADISON WI 53704
 (608) 242-7779 www.msa-ps.com

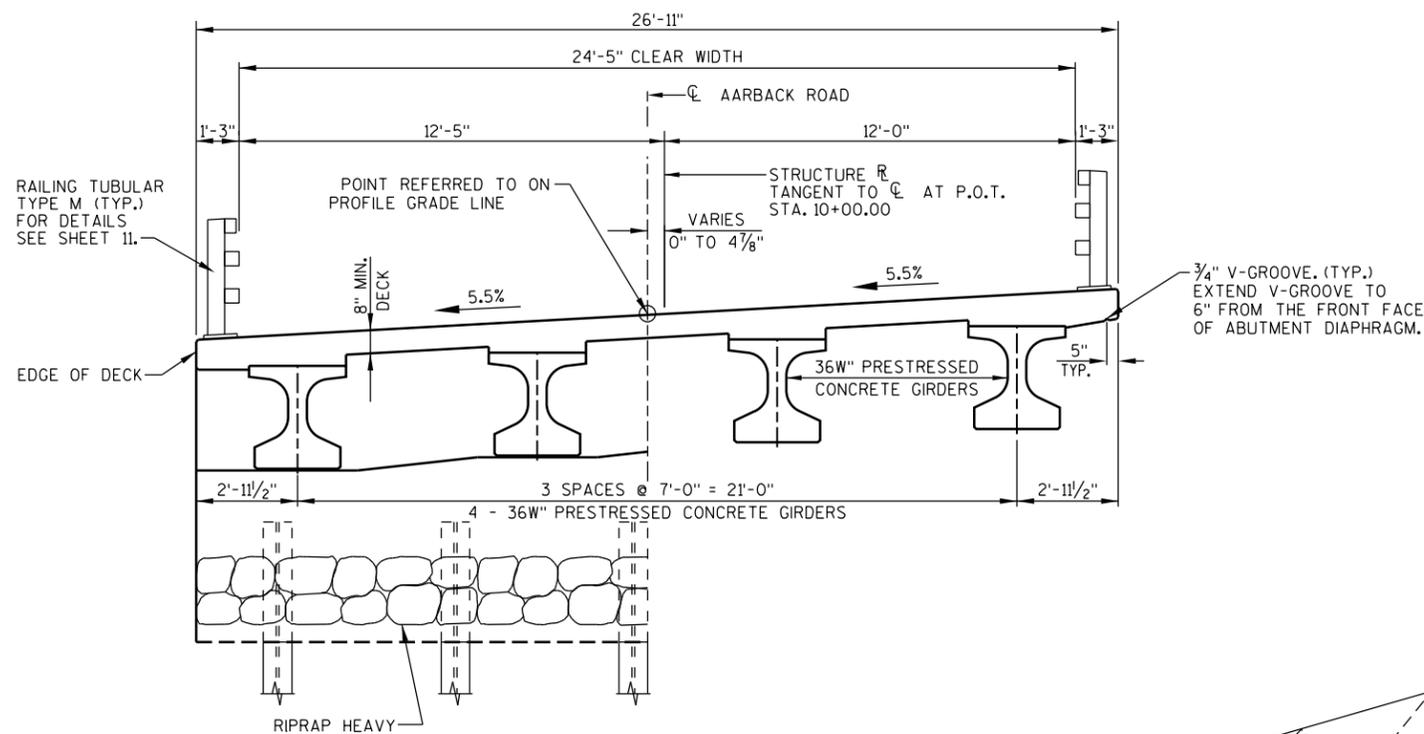
STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION
 ACCEPTED *[Signature]* SDR 08/25/21
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-13-693
 AARBACK ROAD OVER KOSHKONONG CREEK

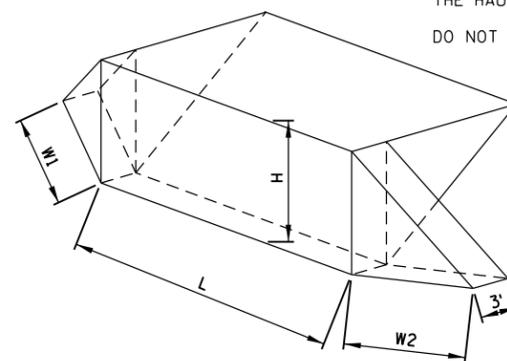
COUNTY DANE TOWN/CITY/VILLAGE ALBION

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS
 DESIGNED BY JZ DESIGN CK'D. KHB DRAWN BY RLR PLANS CK'D. KHB

GENERAL PLAN SHEET 1 OF 12



AT ABUTMENTS IN SPAN
CROSS SECTION THRU BRIDGE
(LOOKING EAST)



ABUTMENT BACKFILL DIAGRAM

L = OUT-TO-OUT OF ABUTMENT BODY (FT)
 H = AVERAGE ABUTMENT FILL HEIGHT (FT)
 W1 = WING 1 LENGTH (FT)
 W2 = WING 2 LENGTH (FT)
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H) + (0.5)(H)(W1+W2)(3.0')$
 $V_{TON} = V_{CF} (2.0)/27$

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

THE FIRST DIGIT OF A THREE DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE LIMITS SHOWN ON SHEET 1 AND ON THE ABUTMENT SHEETS, OR AS DIRECTED BY THE ENGINEER.

THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-13-693" FOR THE ABUTMENTS.

THIS STRUCTURE WILL REPLACE THE EXISTING STRUCTURE, B-13-45, A 65.0 FT. LONG, TWO SPAN STEEL DECK GIRDER BRIDGE ON FULL RETAINING TIMBER BACKED ABUTMENTS AND CONCRETE PIER WITH TIMBER PILING.

ⓑ BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.

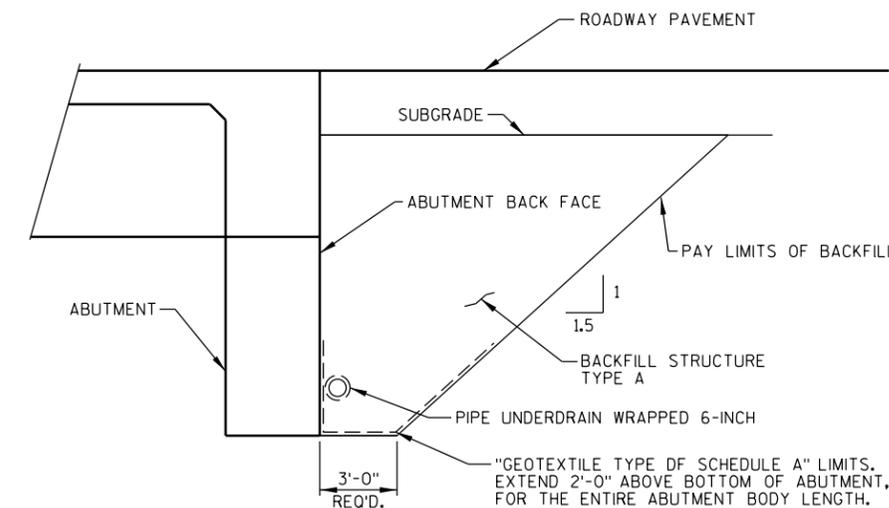
EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP AND EDGES OF DECK, TO THE OUTSIDE 1'-6 1/2" OF THE UNDERSIDE OF DECK TO THE EDGE OF THE GIRDER FLANGE, TO THE TOP AND EXTERIOR EXPOSED FACES OF WINGS, AND TO THE END 1'-0" OF THE FRONT FACE OF ABUTMENTS.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (2012 ADJUSTED). BENCHMARK REFERENCES AT THE PROJECT SITE WERE SET BY THE CONSULTANT USING GPS TECHNOLOGY.

THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE SUPERSTRUCTURE SHEET, SHEET 9.

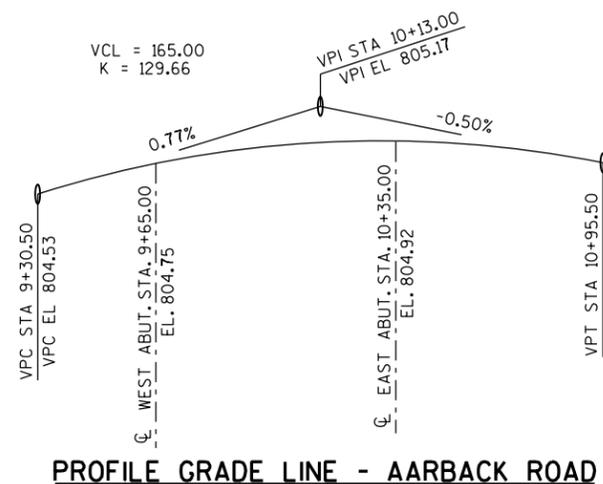
DO NOT PLACE FILL ABOVE 3'-0" FROM THE BOTTOM OF THE ABUTMENT UNTIL THE SUPERSTRUCTURE IS IN PLACE.



STRUCTURE BACKFILL DETAIL
AT ABUTMENT BACK FACE

TOTAL ESTIMATED QUANTITIES

ITEM NUMBER	BID ITEM	UNIT	WEST ABUT.	EAST ABUT.	SUPER	TOTAL
203.0260.01	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS (B-13-45)	EACH	-	-	-	1
206.1000.01	EXCAVATION FOR STRUCTURES BRIDGES B-13-693	LS	-	-	-	1
ⓑ 210.1500	BACKFILL STRUCTURE TYPE A	TON	193	193	-	386
502.0100	CONCRETE MASONRY BRIDGES	CY	32	32	74	138
502.3200	PROTECTIVE SURFACE TREATMENT	SY	20	20	253	293
503.0137	PRESTRESSED GIRDER TYPE I 36W-INCH	LF	-	-	284	284
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,100	2,100	-	4,200
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,655	1,655	12,690	16,000
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	-	-	8	8
506.4000.01	STEEL DIAPHRAGMS B-13-693	EACH	-	-	3	3
513.4061.01	RAILING TUBULAR TYPE M	LF	-	-	149	149
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	10	10	-	20
550.0500	PILE POINTS	EACH	7	7	-	14
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	455	455	-	910
606.0300	RIPRAP HEAVY	CY	97	100	-	197
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	80	80	-	160
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	30	30	-	60
645.0120	GEOTEXTILE TYPE HR	SY	190	195	-	385
NON-BID ITEMS						
	PREFORMED FILLER	SIZE				1/2" & 3/4"



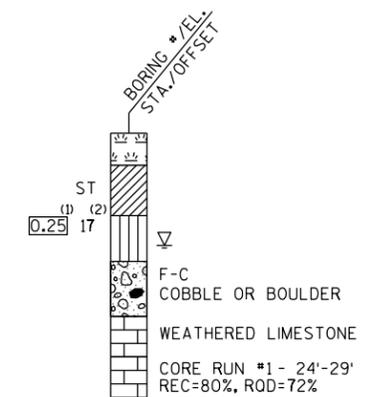
PROFILE GRADE LINE - AARBACK ROAD

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-693			
DRAWN BY RLR		PLANS CK'D. KHB	
CROSS SECTION, QUANTITIES & NOTES			SHEET 2 OF 12

MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▽ END OF DRILLING
- ▽ AFTER DRILLING

ABBREVIATIONS

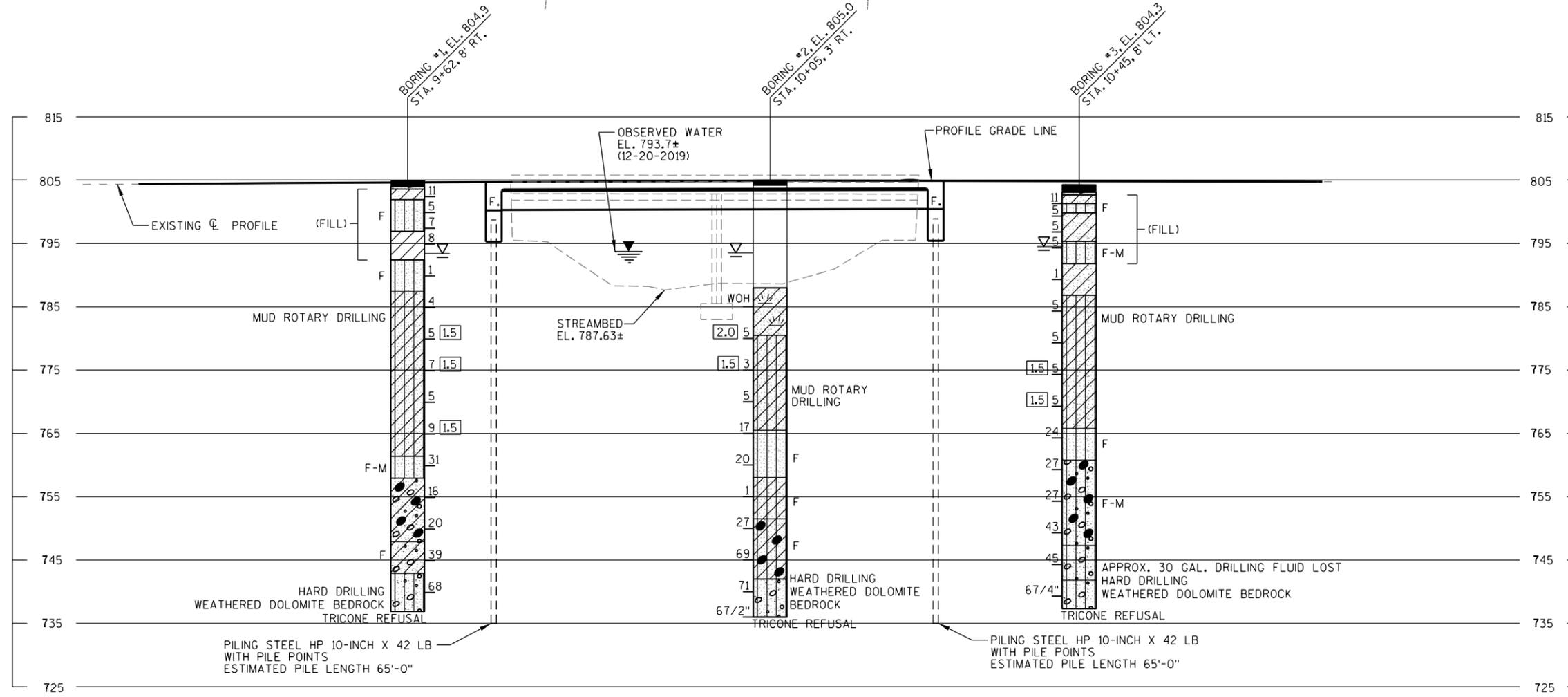
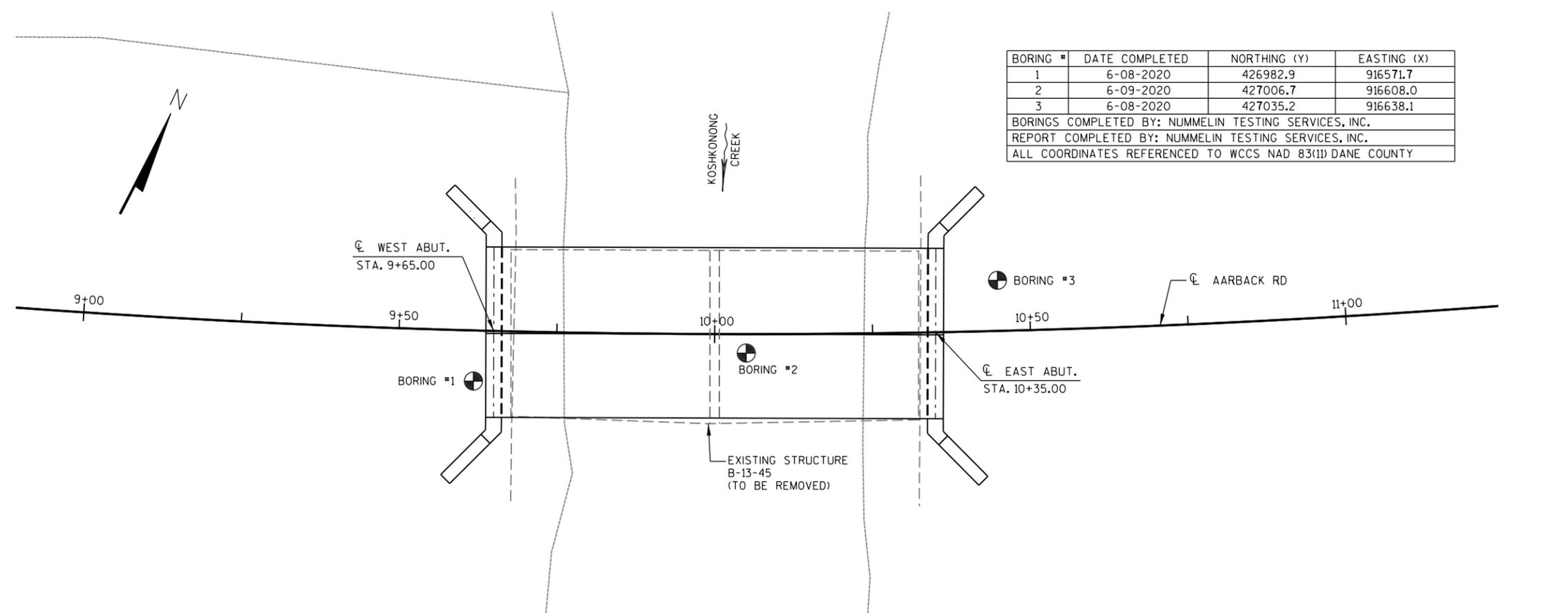
F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	6-08-2020	426982.9	916571.7
2	6-09-2020	427006.7	916608.0
3	6-08-2020	427035.2	916638.1

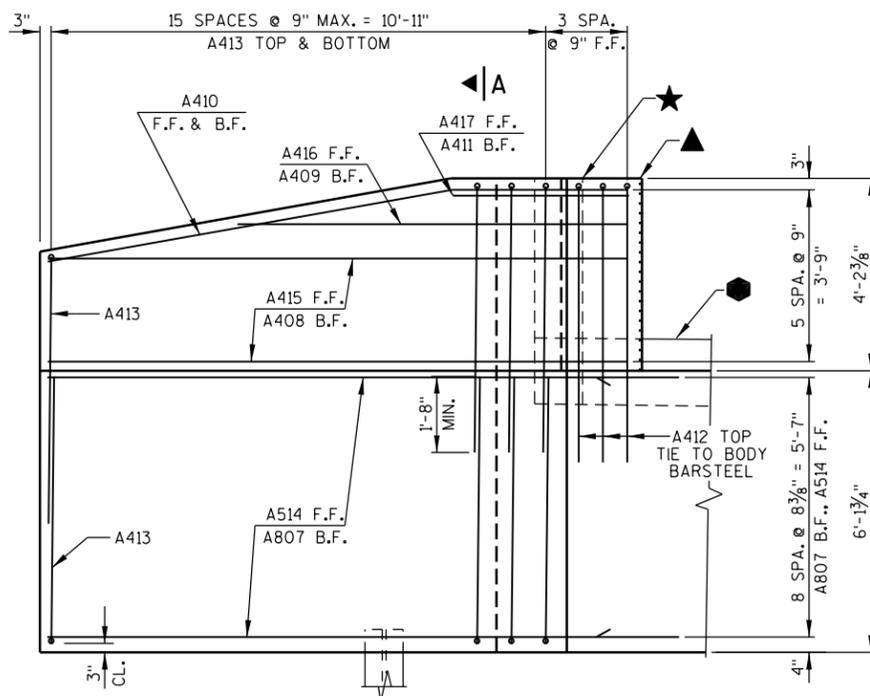
BORINGS COMPLETED BY: NUMMELIN TESTING SERVICES, INC.
 REPORT COMPLETED BY: NUMMELIN TESTING SERVICES, INC.
 ALL COORDINATES REFERENCED TO WCCS NAD 83(11) DANE COUNTY



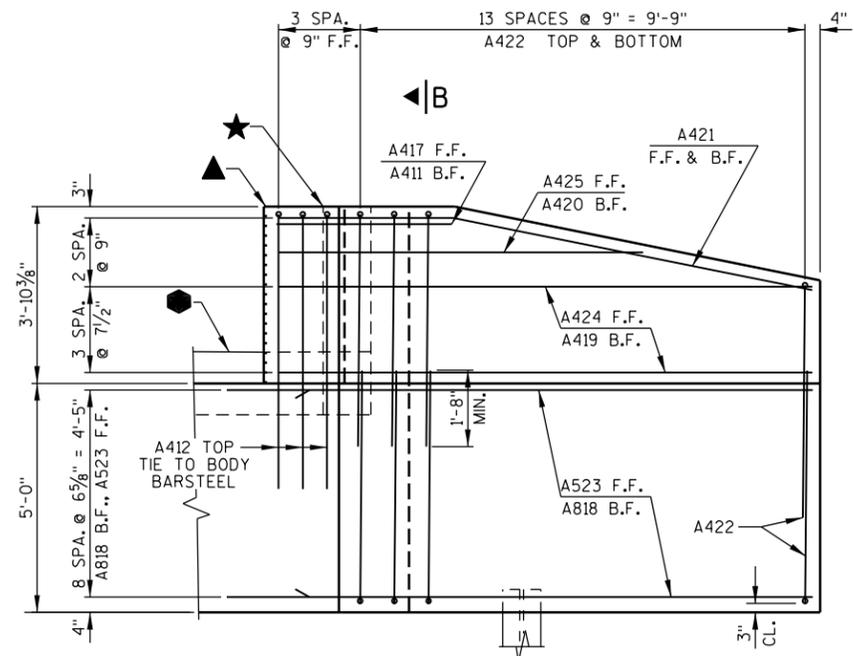
8

8

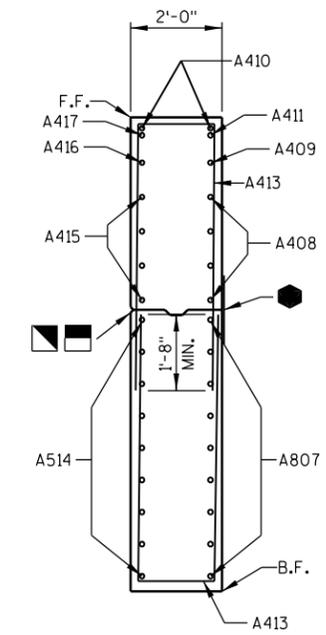
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-13-693	
DRAWN BY		RLR	PLANS CK'D. KHB
SUBSURFACE EXPLORATION		SHEET 3 OF 12	



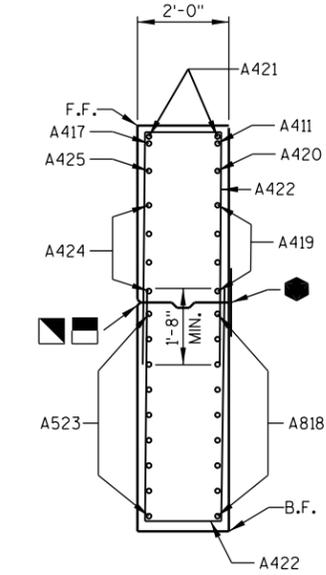
ELEVATION - WING 1
(LOOKING AT F.F. OF WING)



ELEVATION - WING 2
(LOOKING AT F.F. OF WING)



SECTION A-A THRU WING 1



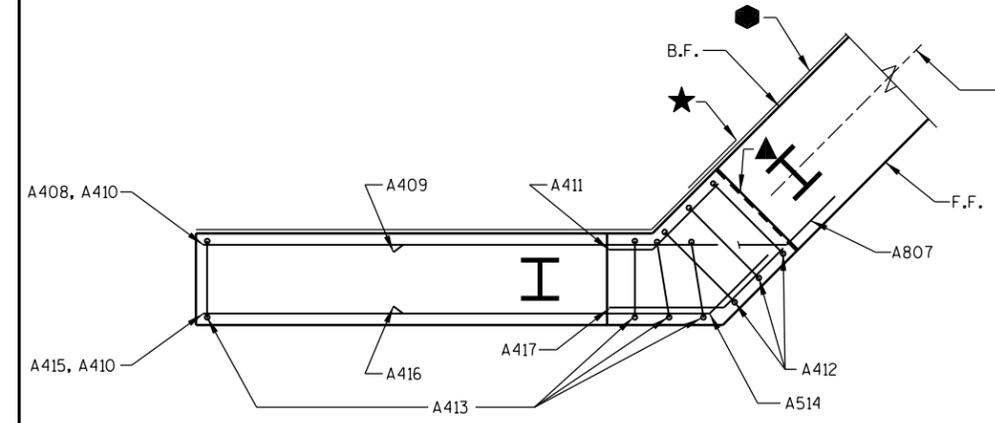
SECTION B-B THRU WING 2

**UNCOATED 2100 LBS.
COATED 1655 LBS.**

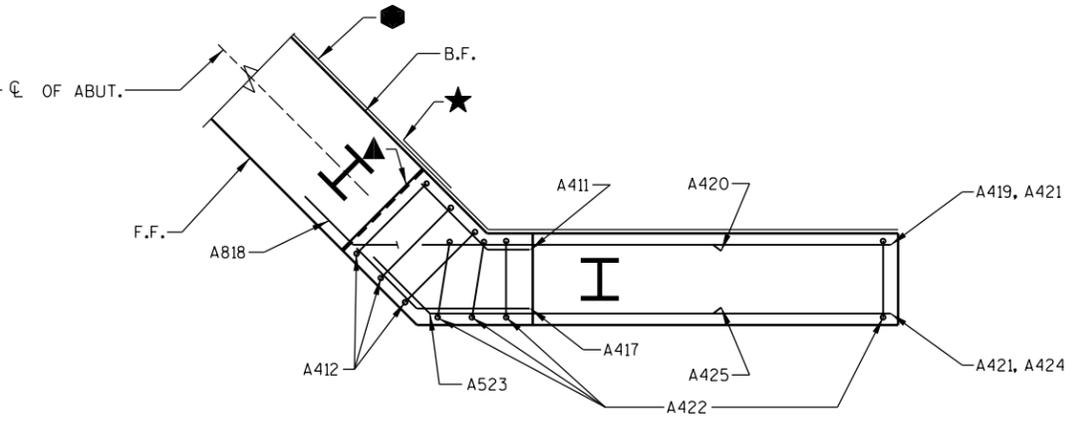
BILL OF BARS (WEST ABUT.)

MARK	NUMBER REQUIRED		LENGTH	BENT	LOCATION
	COATED	UNCOATED			
A801	-	18	21'-9"	X	ABUTMENT BODY - B.F. - HORIZ.
A502	-	9	31'-6"		ABUTMENT BODY - F.F. - HORIZ.
A503	-	64	6'-0"	X	ABUTMENT BODY - F.F. & B.F. - VERT.
A404	-	30	3'-0"	X	ABUTMENT BODY - TIES - HORIZ.
A505	-	32	8'-11"	X	ABUTMENT BODY - TOP - VERT.
A506	12	-	2'-0"		ABUTMENT BODY - TOP DOWELS - VERT.
A807	9	-	14'-2"	X	WING 1 - B.F. - HORIZ.
A408	4	-	11'-9"	X	WING 1 - B.F. - HORIZ.
A409	1	-	7'-7"	X	WING 1 - B.F. - HORIZ.
A410	2	-	11'-5"	X	WING 1 - F.F. & B.F. - TOP - HORIZ.
A411	2	-	2'-11"	X	WINGS - B.F. - TOP - HORIZ.
A412	6	-	14'-2"	X	WINGS - TOP - VERT.
A413	32	-	13'-2"	X	WING 1 - TOP & BOTTOM - VERT.
A514	9	-	12'-8"	X	WING 1 - F.F. - HORIZ.
A415	4	-	13'-2"	X	WING 1 - F.F. - HORIZ.
A416	1	-	9'-0"	X	WING 1 - F.F. - HORIZ.
A417	2	-	4'-4"	X	WINGS - F.F. - TOP - HORIZ.
A818	9	-	13'-2"	X	WING 2 - B.F. - HORIZ.
A419	4	-	10'-9"	X	WING 2 - B.F. - HORIZ.
A420	1	-	7'-0"	X	WING 2 - B.F. - HORIZ.
A421	2	-	10'-5"	X	WING 2 - F.F. & B.F. - TOP - HORIZ.
A422	28	-	11'-8"	X	WING 2 - TOP & BOTTOM - VERT.
A523	9	-	11'-8"	X	WING 2 - F.F. - HORIZ.
A424	4	-	12'-2"	X	WING 2 - F.F. - HORIZ.
A425	1	-	8'-6"	X	WING 2 - F.F. - HORIZ.

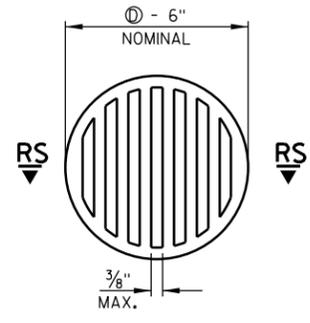
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.



PLAN - WING 1



PLAN - WING 2

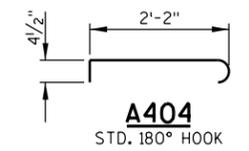


SECTION RS-RS

RODENT SHIELD NOTES:
ORIENT SHIELD SO SLOTS ARE VERTICAL.
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD, PIPE COUPLING AND SCREWS, SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

RODENT SHIELD

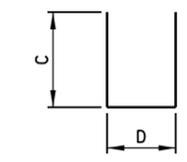
Ⓢ - DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.



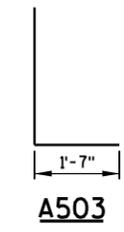
A404
STD. 180° HOOK

SEE LEGEND ON SHEET 4 FOR DESCRIPTION OF
★ ● ▽ ▣ ▲

MARK	A	B
A801		
A807		
A514	1'-6"	45°
A818		
A523		
A408		
A409		
A411	1'-10"	45°
A419		
A420		
A410	2'-5"	10°
A415		
A416		
A417	2'-0"	45°
A424		
A425		
A421	2'-5"	12°



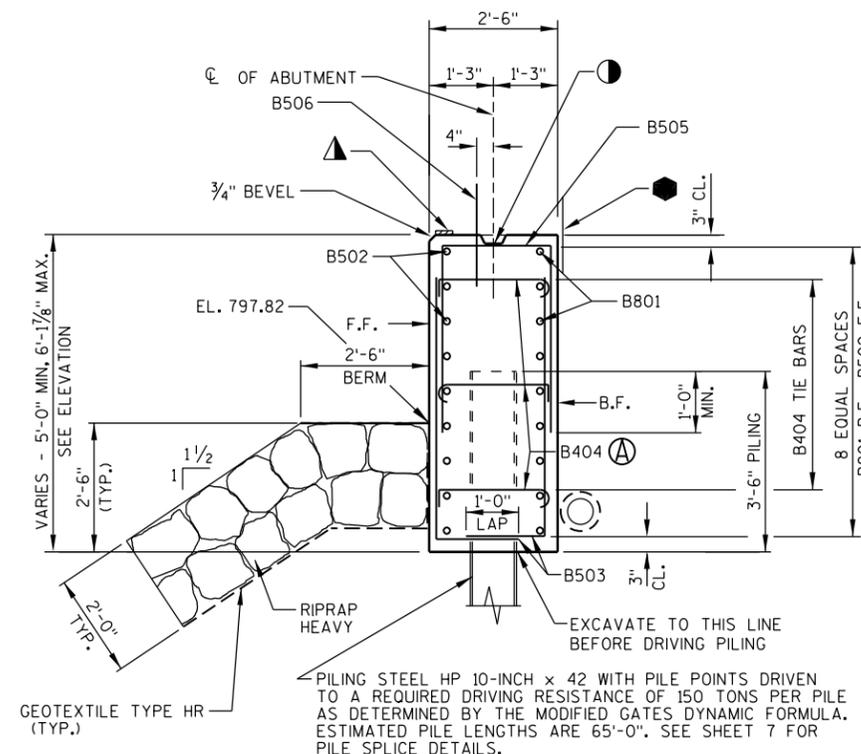
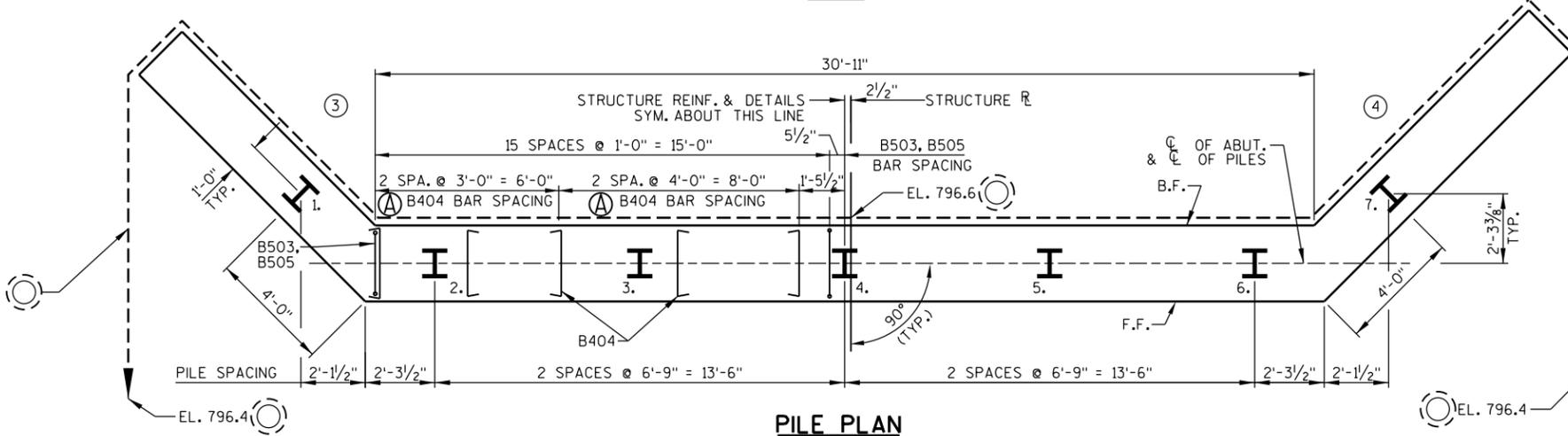
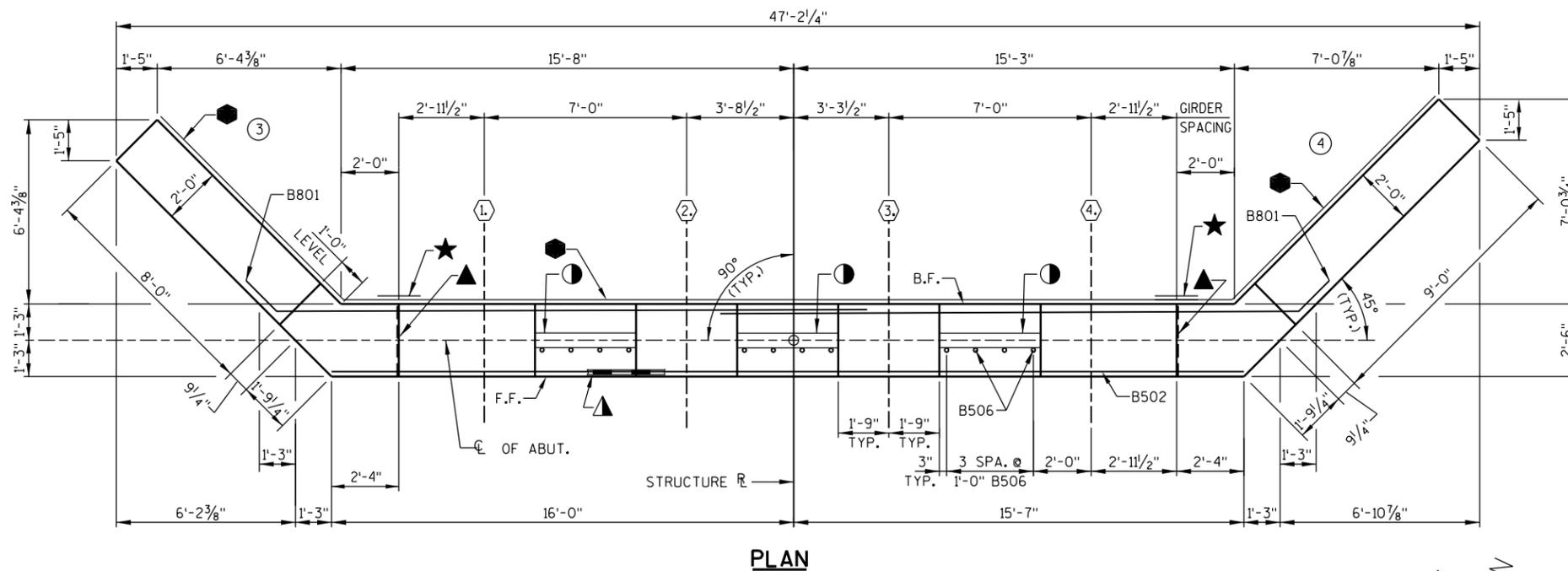
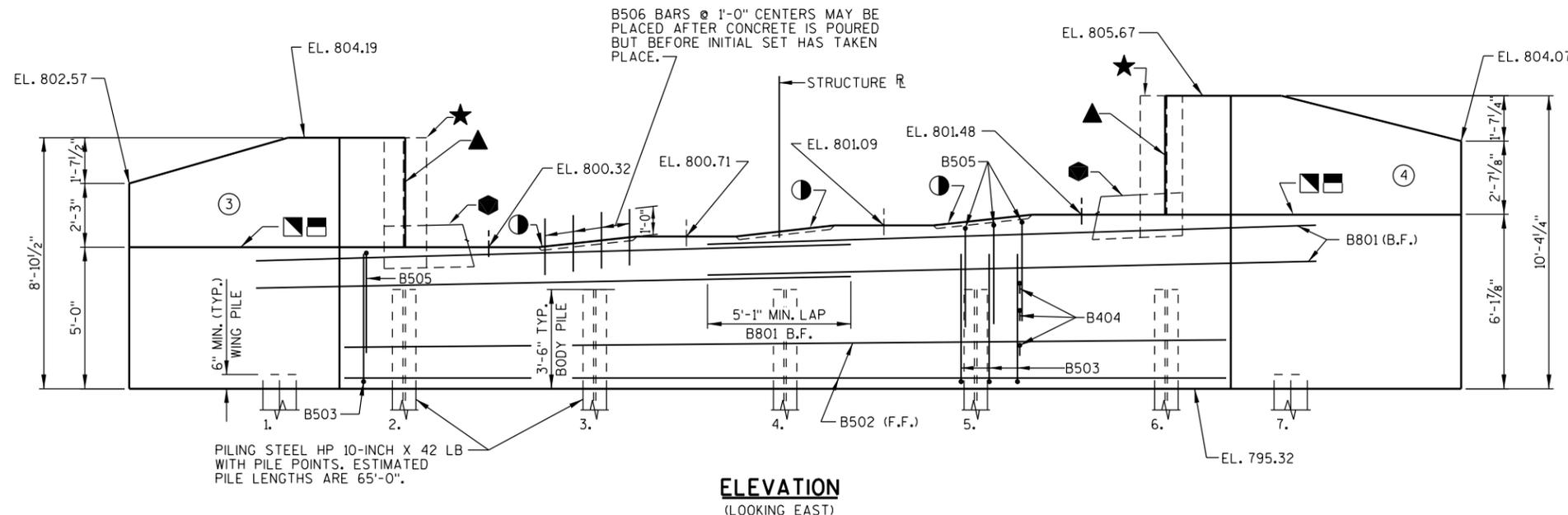
MARK	C	D
A505	3'-6"	2'-2"
A412	6'-1"	2'-2"
A413	5'-10"	1'-8"
A422	5'-1"	1'-8"



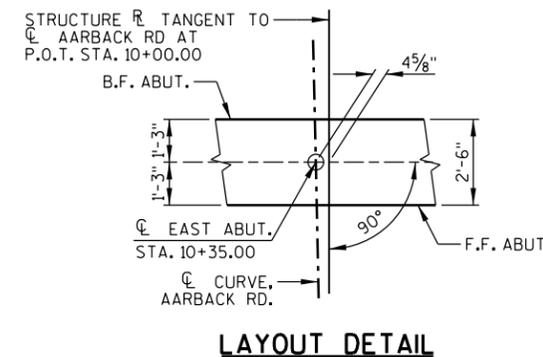
A503

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-13-693	
DRAWN BY RLR		PLANS CK'D. KHB	
WEST ABUTMENT DETAILS		SHEET 5 OF 12	

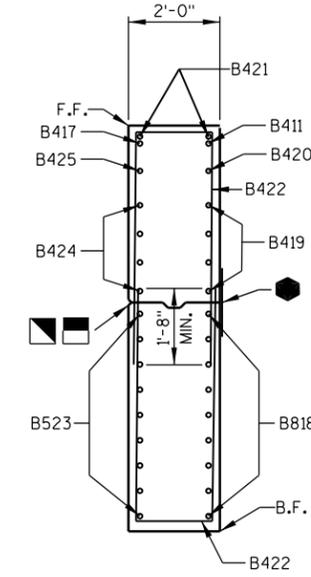
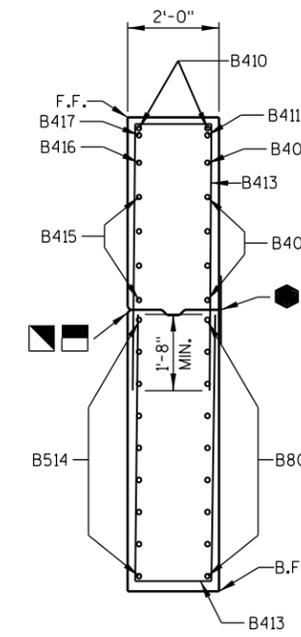
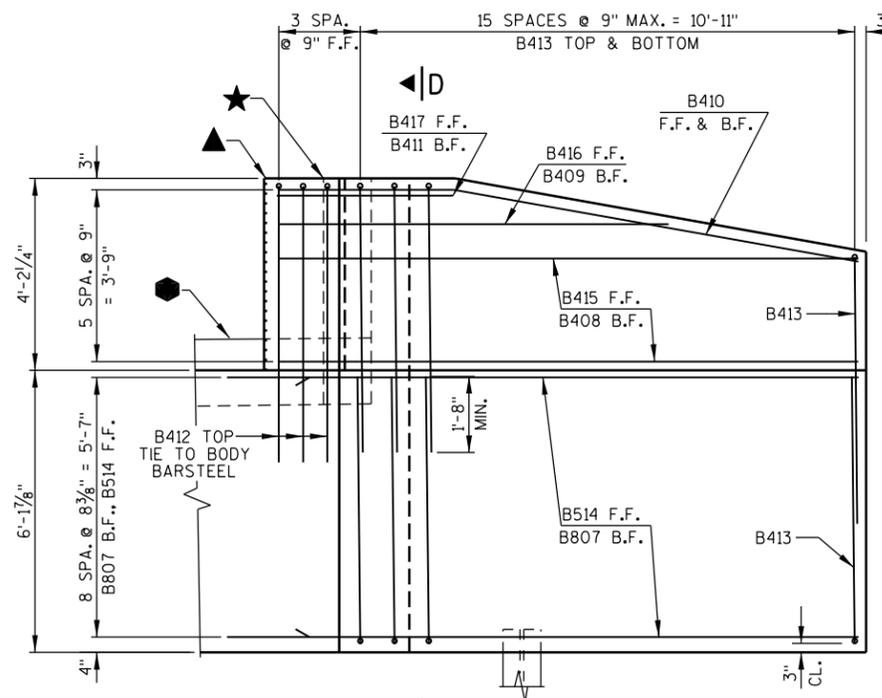
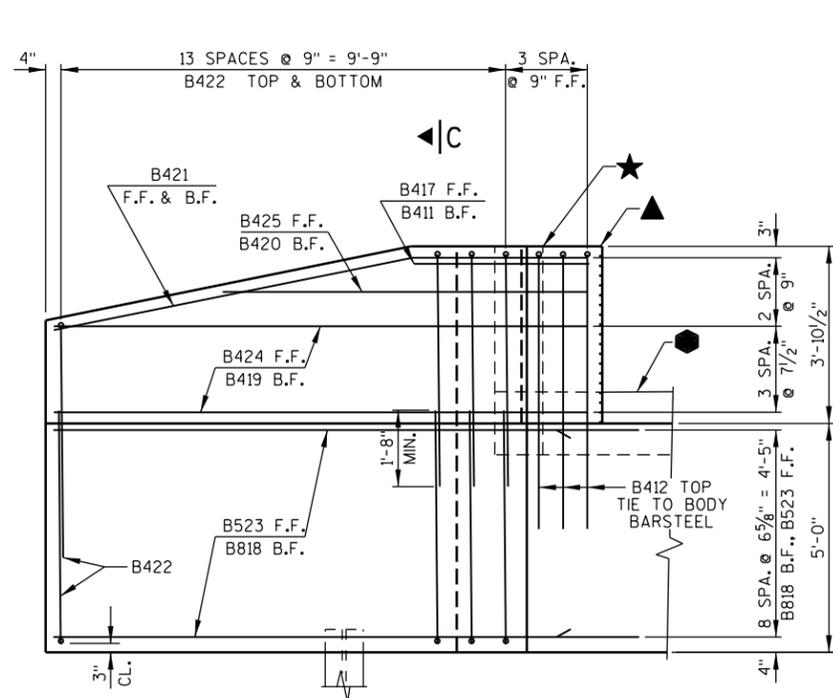
FOR WING DETAILS AND ADDITIONAL ABUTMENT DETAILS SEE SHEET 7.



- LEGEND**
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
 - ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
 - ▲ 4" x 1/2" FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN EDGES OF DECK.
 - ★ VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM 9" BELOW BRIDGE SEAT TO TOP OF WINGS.
 - HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WING TIPS.
 - KEYED CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2 X 6. POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE ● ON B.F. OF WING.
 - ▲ 3/4" "V" GROOVE ON FRONT FACE OF WING WALL.
 - PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE TYPE HR AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE. FOR RODENT SHIELD DETAILS, SEE SHEET 5.
 - ⊙ ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.
 - INDICATES WING NUMBER ○ INDICATES GIRDER NUMBER
 - F.F.— FRONT FACE B.F.— BACK FACE CL.— CLEAR



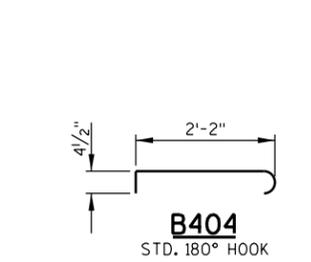
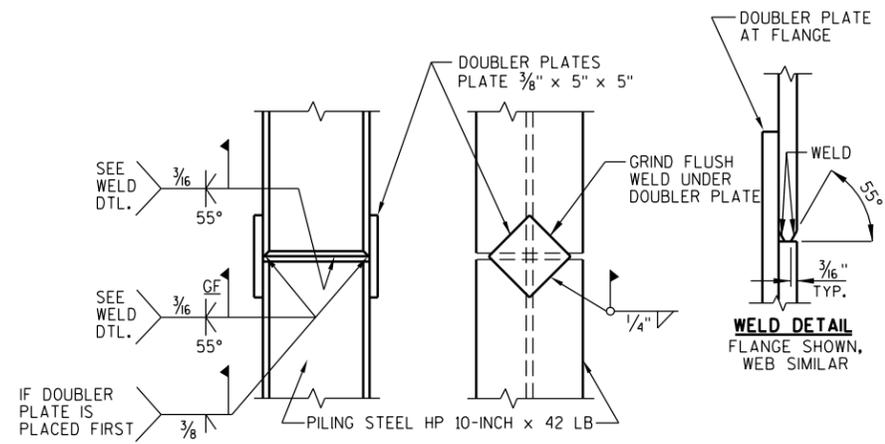
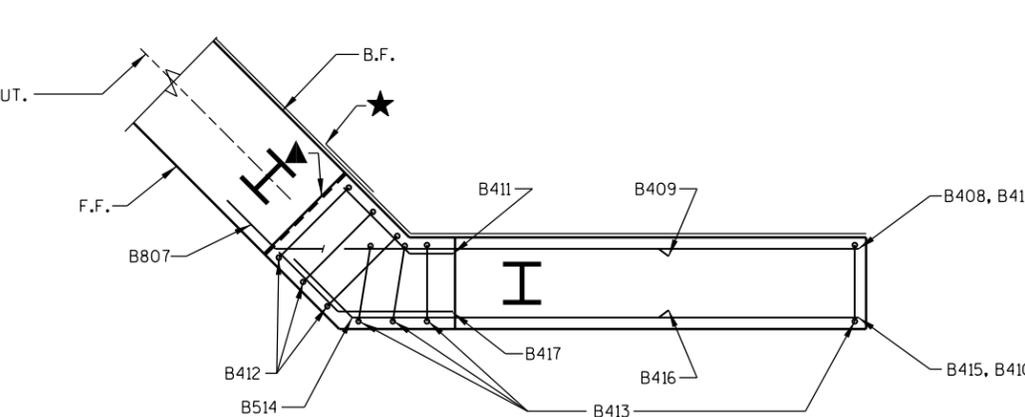
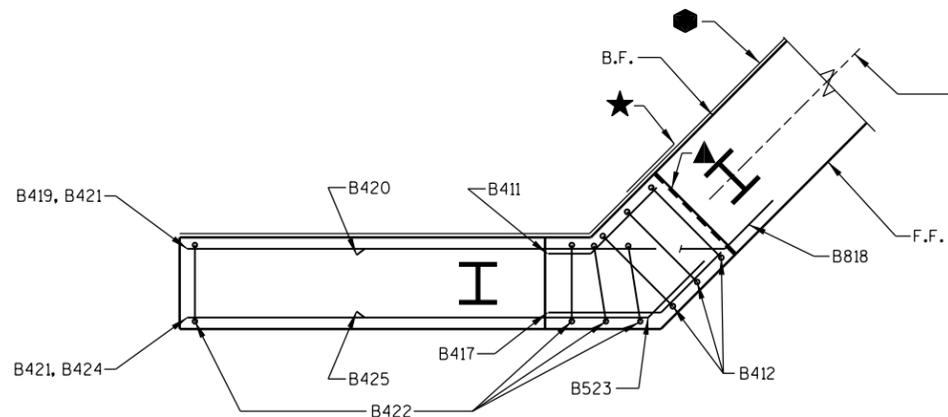
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-693			
DRAWN BY RLR		PLANS CK'D. KHB	
EAST ABUTMENT		SHEET 6 OF 12	



UNCOATED 2100 LBS., COATED 1655 LBS.

BILL OF BARS (EAST ABUT.)

MARK	NUMBER REQUIRED		LENGTH	BENT	LOCATION
	COATED	UNCOATED			
B801	-	18	21'-9"	X	ABUTMENT BODY - B.F. - HORIZ.
B502	-	9	31'-6"		ABUTMENT BODY - F.F. - HORIZ.
B503	-	64	6'-0"	X	ABUTMENT BODY - F.F. & B.F. - VERT.
B404	-	30	3'-0"	X	ABUTMENT BODY - TIES - HORIZ.
B505	-	32	8'-11"	X	ABUTMENT BODY - TOP - VERT.
B506	12	-	2'-0"		ABUTMENT BODY - TOP DOWELS - VERT.
B807	9	-	14'-2"	X	WING 4 - B.F. - HORIZ.
B408	4	-	11'-9"	X	WING 4 - B.F. - HORIZ.
B409	1	-	7'-7"	X	WING 4 - B.F. - HORIZ.
B410	2	-	11'-5"	X	WING 4 - F.F. & B.F. - TOP - HORIZ.
B411	2	-	2'-11"	X	WINGS - B.F. - TOP - HORIZ.
B412	6	-	14'-2"	X	WINGS - TOP - VERT.
B413	32	-	13'-2"	X	WING 4 - TOP & BOTTOM - VERT.
B514	9	-	12'-8"	X	WING 4 - F.F. - HORIZ.
B415	4	-	13'-2"	X	WING 4 - F.F. - HORIZ.
B416	1	-	9'-0"	X	WING 4 - F.F. - HORIZ.
B417	2	-	4'-4"	X	WINGS - F.F. - TOP - HORIZ.
B818	9	-	13'-2"	X	WING 3 - B.F. - HORIZ.
B419	4	-	10'-9"	X	WING 3 - B.F. - HORIZ.
B420	1	-	7'-0"	X	WING 3 - B.F. - HORIZ.
B421	2	-	10'-5"	X	WING 3 - F.F. & B.F. - TOP - HORIZ.
B422	28	-	11'-8"	X	WING 3 - TOP & BOTTOM - VERT.
B523	9	-	11'-8"	X	WING 3 - F.F. - HORIZ.
B424	4	-	12'-2"	X	WING 3 - F.F. - HORIZ.
B425	1	-	8'-6"	X	WING 3 - F.F. - HORIZ.



MARK	A	B
B801		
B807		
B514	1'-6"	45°
B818		
B523		
B408		
B409		
B411	1'-10"	45°
B419		
B420		
B410	2'-5"	10°
B415		
B416		
B417		
B424	2'-0"	45°
B425		
B421	2'-5"	12°

MARK	C	D
B505	3'-6"	2'-2"
B412	6'-1"	2'-2"
B413	5'-10"	1'-8"
B422	5'-1"	1'-8"

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-13-693	
DRAWN BY: RLR		PLANS CK'D: KHB	
EAST ABUTMENT DETAILS		SHEET 7 OF 12	

SEE LEGEND ON SHEET 6 FOR DESCRIPTION OF
 ★ ● ◻ ◼ ▲

NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 8" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 8" OF THE TOP FLANGE.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECTION 503.3.3 OF THE STANDARD SPECIFICATIONS FOR GUIDANCE.

PRESTRESSING STRANDS SHALL BE 0.6" ϕ - 7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 psi.

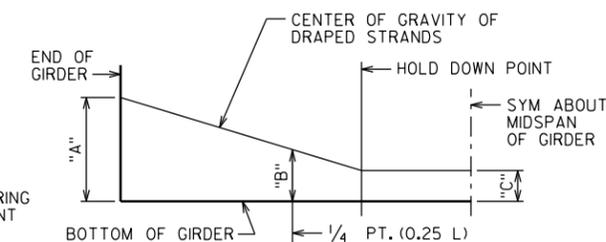
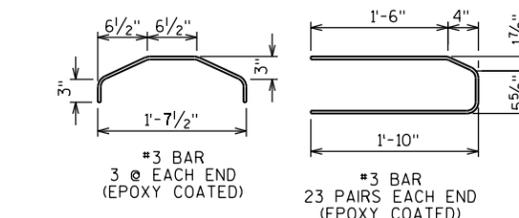
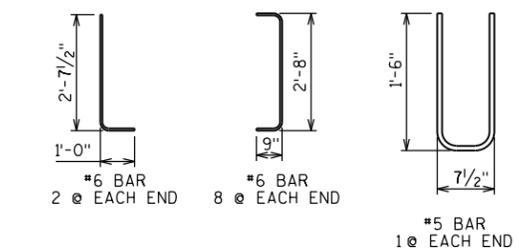
STRANDS SHALL BE FLUSH WITH THE END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, ENDS OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE SHEET 12.

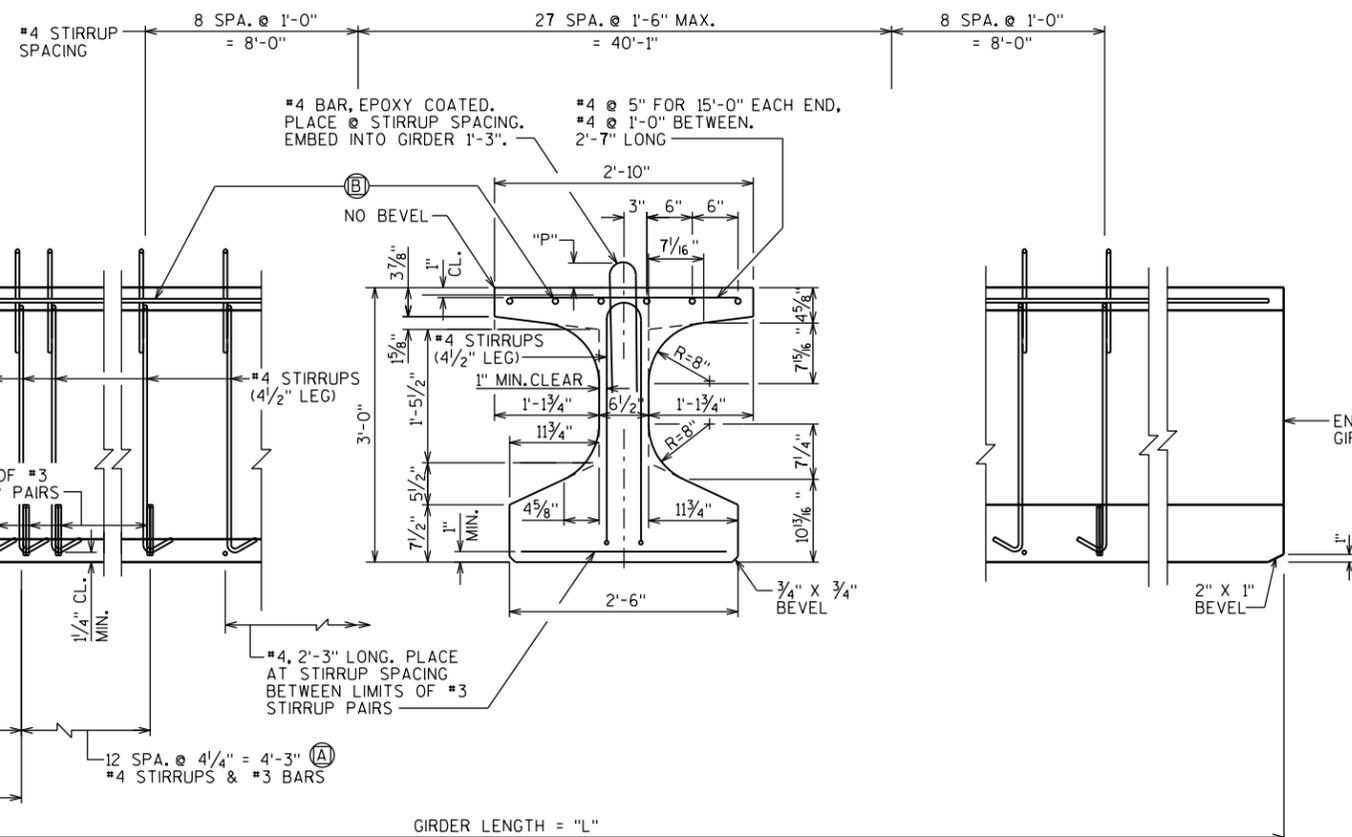
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES MAINTENANCE SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.



DRAPED STRAND PROFILE



SIDE VIEW & TYP. SECTION

- (A) DETAIL TYP. AT EACH END
- (B) 6 #4 BARS, FULL LENGTH, MIN. LAP = 1'-11"

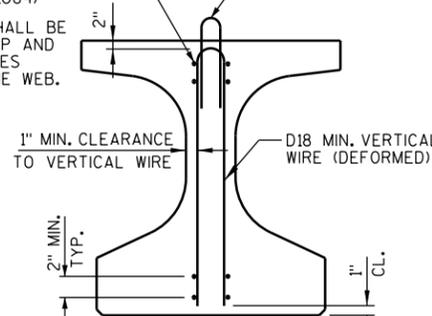
THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN. VALUES INCLUDE A MAGNIFICATION FACTOR OF 1.4 TO ACCOUNT FOR CREEP BETWEEN RELEASE AND INSTALLATION.

SPAN	CAMBER (IN.)
1	1.9

THESE VALUES ARE NOT TO BE USED IN DETERMINING 'I', USE ACTUAL GIRDER SHOTS. THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

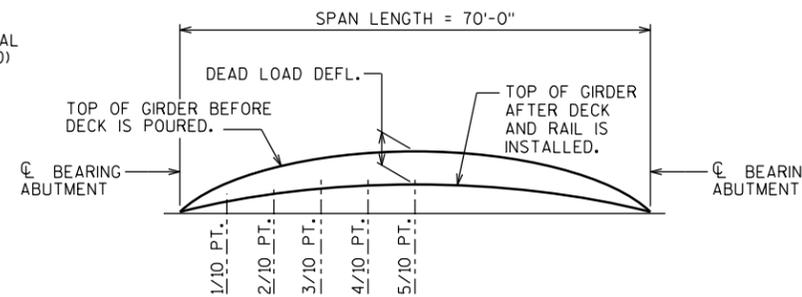
NO. 4 BAR, EPOXY COATED. PLACE AT STIRRUP SPACING REQUIRED FOR NON WWF STIRRUPS. EMBED INTO GIRDER 1'-3".

AREA OF HORIZ. WIRE SHALL BE > 40% OF VERT. WIRE AREA (ASTM A1064)
HORIZ. WIRES SHALL BE LOCATED IN TOP AND BOTTOM FLANGES AND NOT IN THE WEB.



SECTION THRU GIRDER

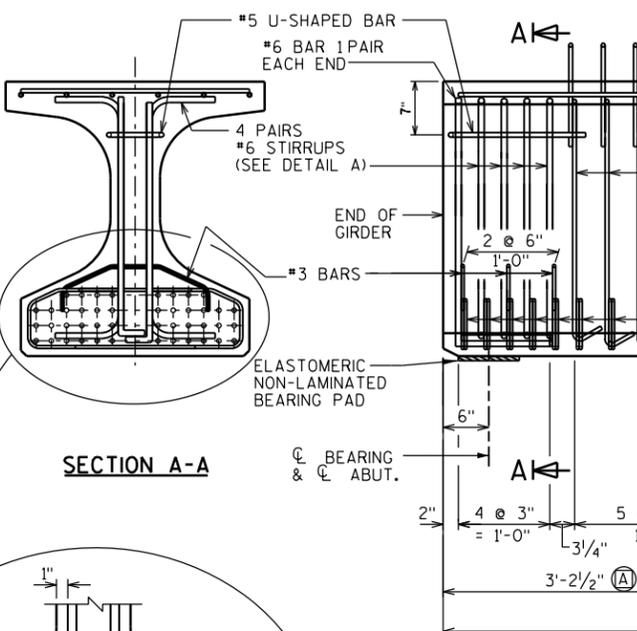
SHOWING WELDED WIRE FABRIC (WWF) STIRRUPS ASTM A497 (Fy = 70 Ksi)



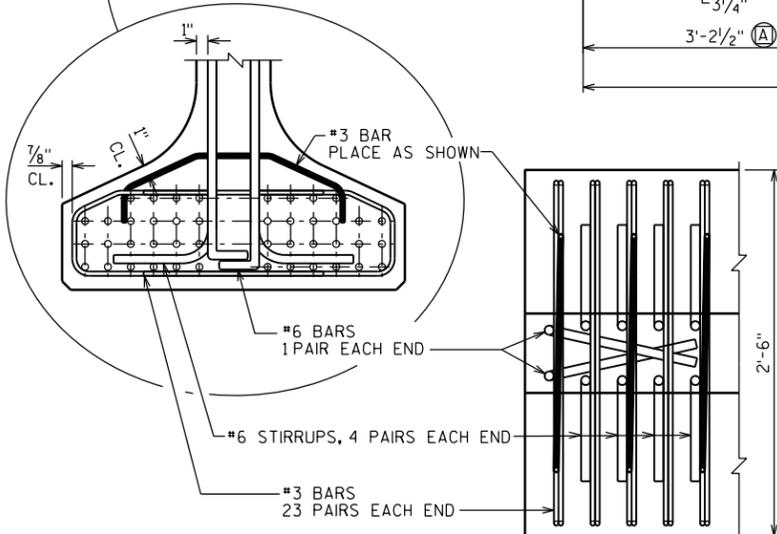
DEAD LOAD DEFLECTION DIAGRAM

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)									CONC. STRGTH. f'c (p.s.i.)	"P" 1ST 1/3 OF GIRDER	"P" MID 1/3 OF GIRDER	"P" END 1/3 OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN (IN.)				UNDRAPED PATTERN			
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10						TOTAL NO. OF STRANDS	f'ci (P.S.I.) *	"A"	"B" MIN.	"B" MAX.	"C"	TOTAL NO. OF STRANDS	f'ci (P.S.I.) *
1	1-4	71'-0"	0.2	0.4	0.6	0.7	0.7	0.7	0.6	0.4	0.2	8000	8.25"	7.25"	8.25"	0.6	22	6800	29.0	10.25	13.25	4.0	-	-

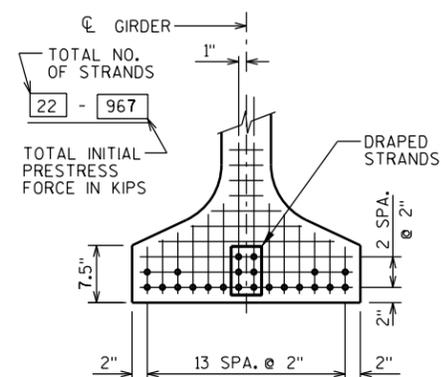


SECTION A-A



DETAIL A

BOTTOM FLANGE

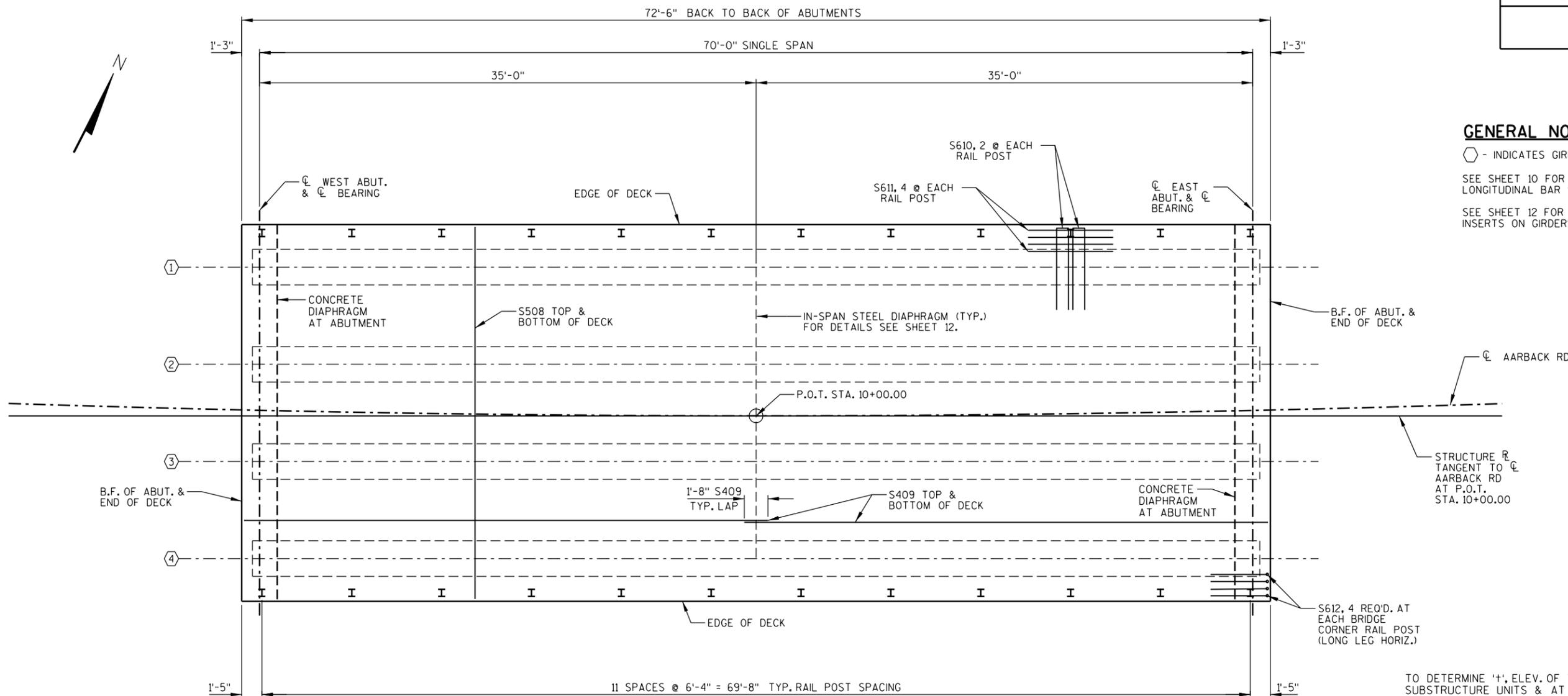


TYP. STRAND PATTERN

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-693			
		DRAWN BY RLR	PLANS CK'D. KHB
36W" PRESTRESSED GIRDER DETAILS			SHEET 8 OF 12

GENERAL NOTES

① - INDICATES GIRDER NUMBER
 SEE SHEET 10 FOR TRANSVERSE AND LONGITUDINAL BAR SPACING.
 SEE SHEET 12 FOR LOCATION OF DIAPHRAGM INSERTS ON GIRDERS.



PLAN

TO DETERMINE '+', ELEV. OF TOP OF GIRDERS AT C/L OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF THE SPAN SHALL BE TAKEN. TO DETERMINE THE TOP OF DECK ELEVATION FOR POINT REFERRED USE TABLE ON THIS SHEET AND ADJUST FOR CROSS SLOPE OVER GIRDER. THEN FOLLOW THIS PROCESS:

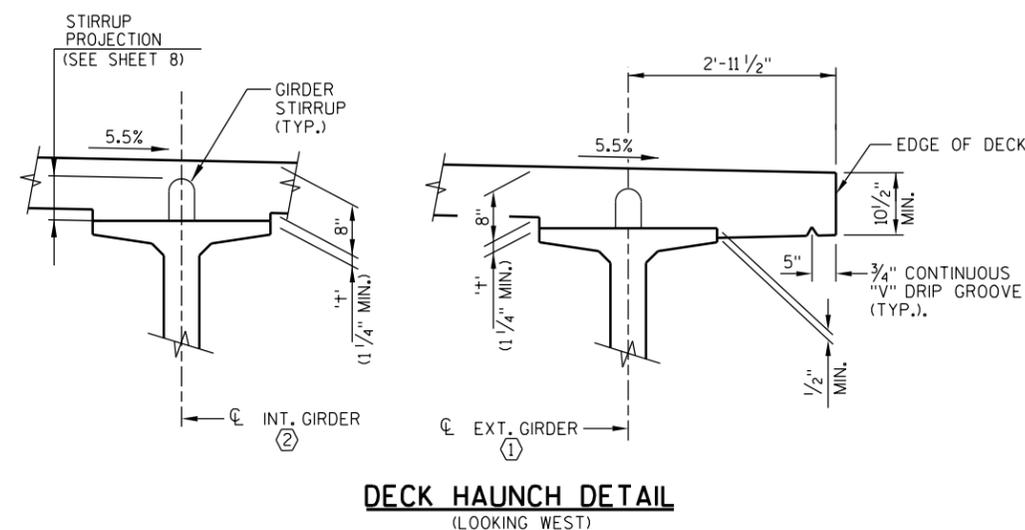
- TOP OF DECK ELEV. AT FINAL GRADE
- + DEAD LOAD DEFLECTION (SEE SHEET 8)
- DECK THICKNESS
-
- = HAUNCH HEIGHT '+'

IF 1 1/4" MINIMUM HAUNCH HEIGHT '+' CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN AND PROFILE BY MORE THAN 1/2" OR IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

NOTE: AN AVERAGE HAUNCH ('+') OF 3 1/2" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES."

TOP OF DECK ELEVATIONS

LOCATION	SPAN POINT	SOUTH DECK EDGE	C/L GIRDER 4	C/L GIRDER 3	R/L AARBACK RD	C/L GIRDER 2	C/L GIRDER 1	NORTH DECK EDGE
W. ABUT.	1	805.51	805.34	804.96	804.78	804.57	804.19	804.02
	1.1	805.53	805.37	804.98	804.80	804.60	804.21	804.05
	1.2	805.55	805.39	805.01	804.83	804.62	804.24	804.07
	1.3	805.58	805.41	805.03	804.85	804.64	804.26	804.10
	1.4	805.60	805.43	805.05	804.87	804.66	804.28	804.12
	1.5	805.61	805.45	805.07	804.88	804.68	804.30	804.13
	1.6	805.63	805.47	805.08	804.90	804.70	804.31	804.15
	1.7	805.64	805.48	805.09	804.91	804.71	804.32	804.16
	1.8	805.65	805.49	805.11	804.92	804.72	804.34	804.17
	1.9	805.66	805.50	805.12	804.93	804.73	804.35	804.18
E. ABUT.	2	805.67	805.51	805.12	804.94	804.74	804.35	804.19



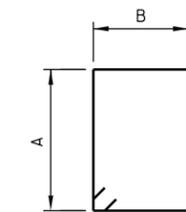
DECK HAUNCH DETAIL
(LOOKING WEST)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-693			
DRAWN BY RLR		PLANS CK'D. KHB	
SUPERSTRUCTURE			SHEET 9 OF 12

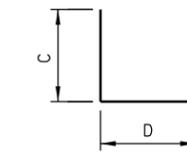
BILL OF BARS (COATED) 12,690 LBS.

MARK	NUMBER REQ'D.	LENGTH	BENT	DESCRIPTION
S501	48	12'-0"	X	DIAPH. @ ABUT. - STIRRUP - VERT.
S502	16	7'-8"	X	DIAPH. @ ABUT. - STIRRUP - VERT.
S603	10	26'-7"		DIAPH. @ ABUT. - B.F. & TOP - HORIZ.
S604	6	4'-2"		DIAPH. @ ABUT. - F.F. BETWEEN GIRDERS - HORIZ.
S605	24	4'-0"		DIAPH. @ ABUT. - F.F. BETWEEN GIRDERS - HORIZ.
S606	4	1'-4"		DIAPH. @ ABUT. - F.F. @ ENDS - HORIZ.
S607	8	6'-0"	X	DIAPH. @ ABUT. - F.F. @ ENDS - HORIZ.
S508	205	26'-7"		DECK - TOP & BOTTOM - TRANS.
S409	150	36'-11"		DECK - TOP & BOTTOM - LONGIT.
S610	48	12'-0"	X	DECK - TOP @ RAIL POSTS - 2 PER POST
S611	80	6'-0"		DECK - TOP @ RAIL POSTS - 4 PER POST
S612	16	6'-0"	X	DECK - TOP @ RAIL END POSTS - 4 PER POST
S413	103	2'-9"	X	DECK - HOOK BAR @ BOTTOM EDGE - TRANS.

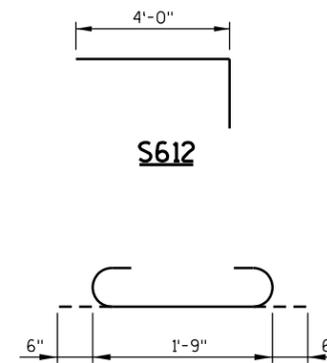
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.
EPOXY COAT ALL SUPERSTRUCTURE BAR REINFORCEMENT.



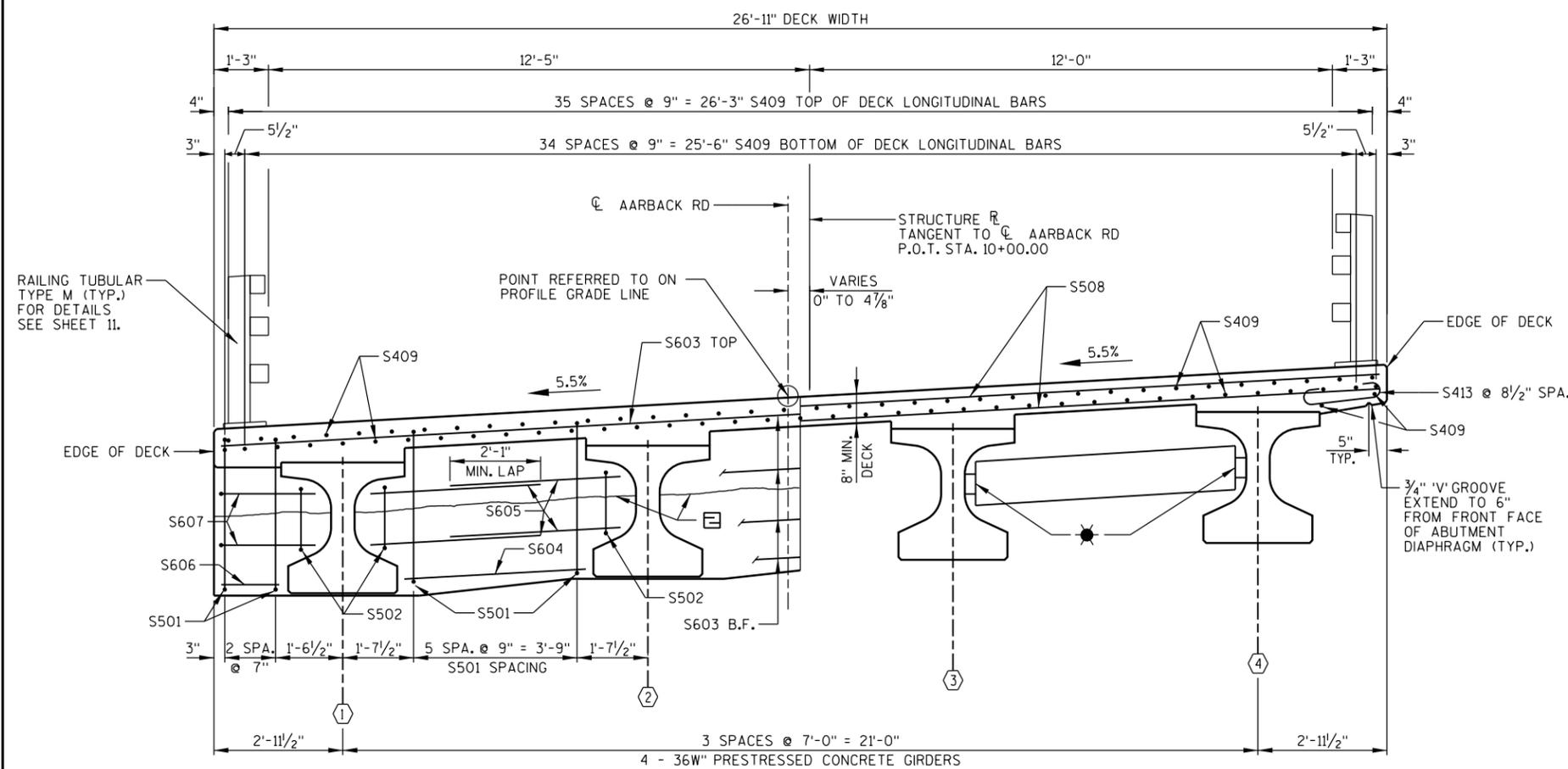
MARK	A	B
S501	3'-6"	2'-2"
S502	1'-4"	2'-2"



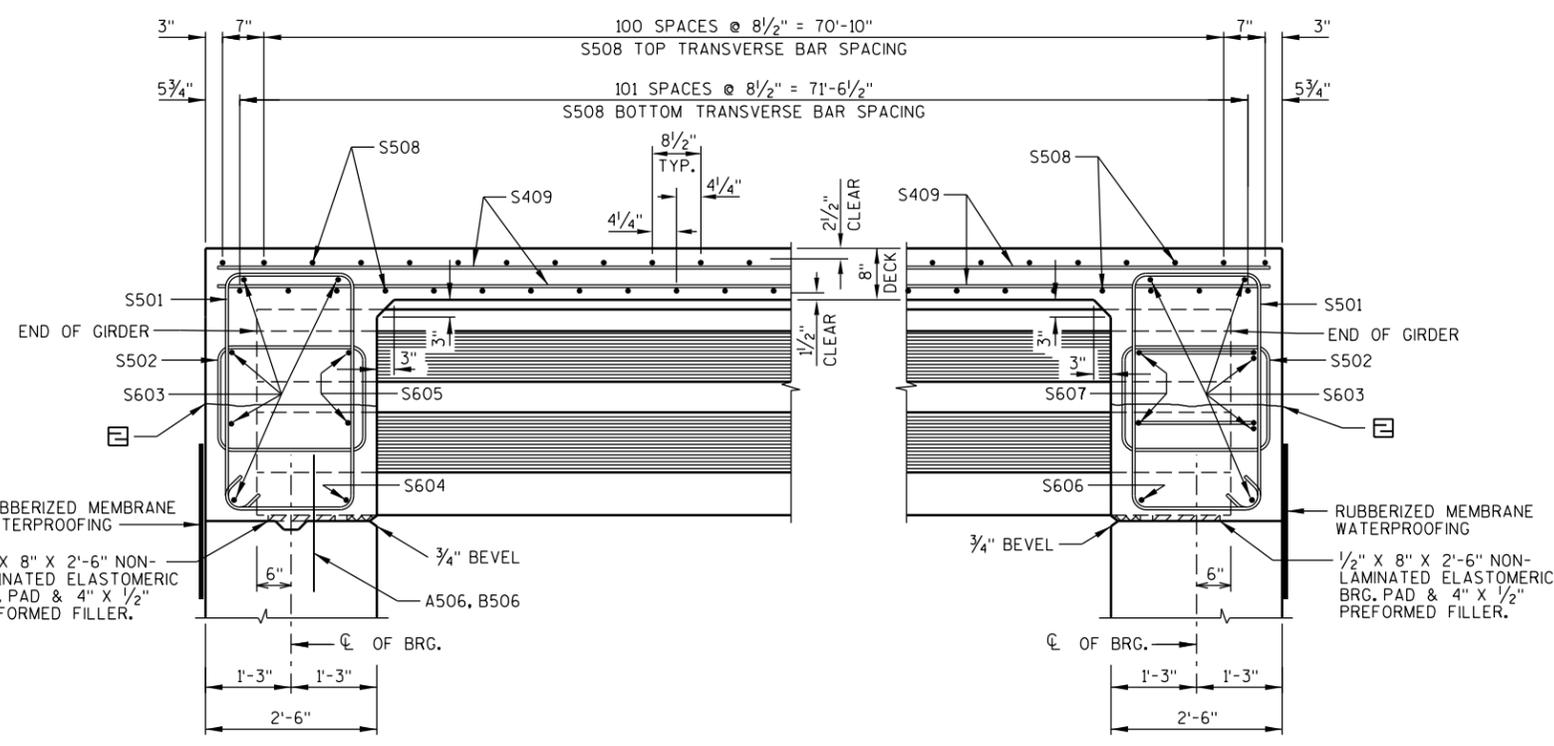
MARK	C	D
S607	2'-2"	2'-0"
S610	5'-9"	10"



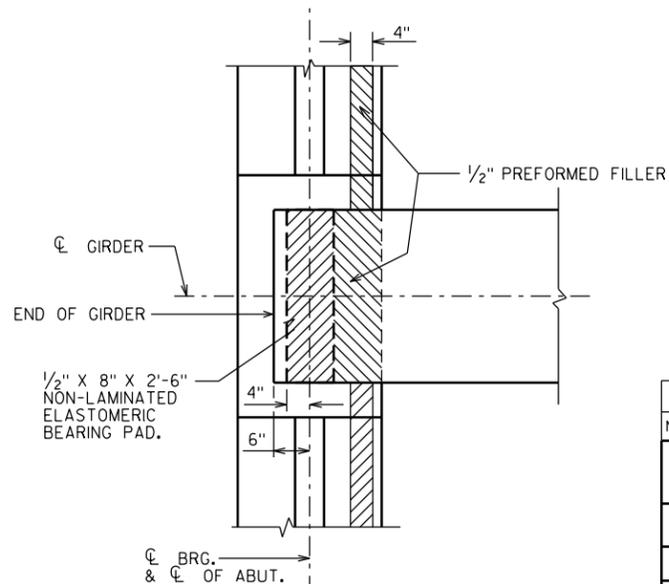
S413
STD. 180° HOOKS



CROSS SECTION THRU BRIDGE
(LOOKING EAST)



PART LONGITUDINAL SECTION

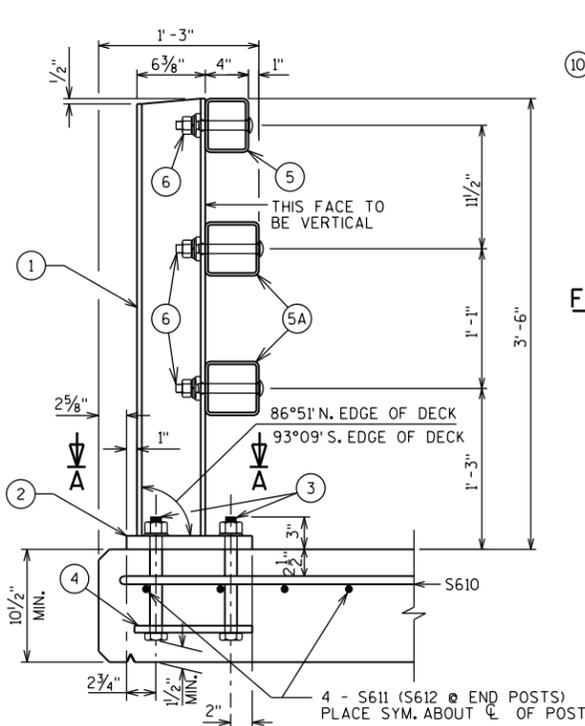


BEARING PAD DETAIL

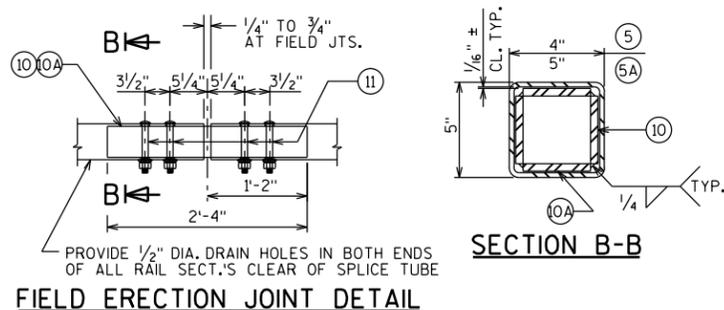
LEGEND

- - INDICATES GIRDER NUMBER
- - OPTIONAL CONSTRUCTION JOINT 1'-2" BELOW TOP OF GIRDERS. IF USED DECK POUR MUST BE WITHIN 2 WEEKS FROM THE TIME OF THE DIAPHRAGM POUR. HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING SHALL BE PLACED ALONG JOINT AT BACK FACE IF CONSTRUCTION JOINT IS USED (COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES").
- - FOR DETAILS OF STEEL DIAPHRAGMS AND DIAPHRAGM INSERTS, SEE SHEET 12. FOR LAYOUT OF STEEL DIAPHRAGMS, SEE PLAN SHEET 9.
- F.F. - FRONT FACE
- B.F. - BACK FACE

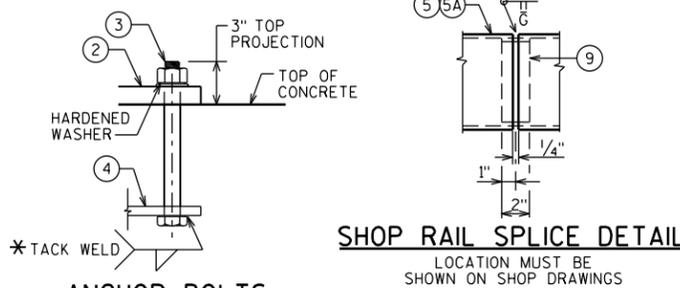
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-693			
DRAWN BY RLR		PLANS CK'D. KHB	
SUPERSTRUCTURE SECTIONS & DETAILS			SHEET 10 OF 12



SECTION THRU RAILING ON DECK



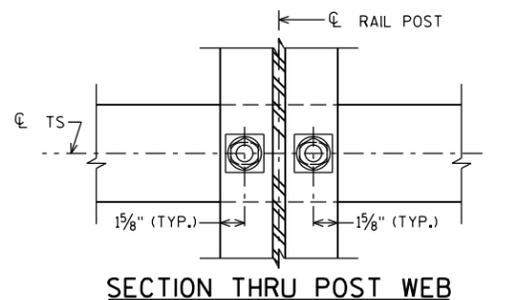
FIELD ERECTION JOINT DETAIL



ANCHOR BOLTS

SHOP RAIL SPLICE DETAIL

* ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.

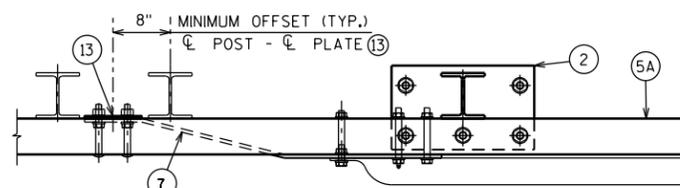


SECTION THRU POST WEB

SECTION THRU RAIL

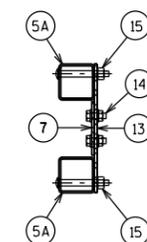
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



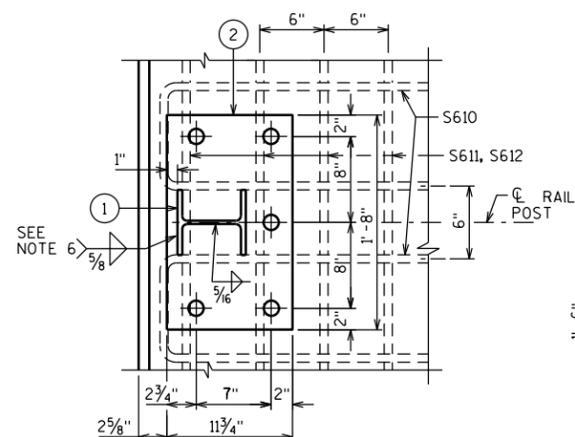
TOP VIEW AT END POST

THREE BEAM RAIL ATTACHMENT (FOR FUTURE USE)

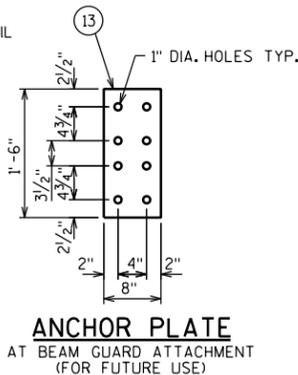


SECTION C-C

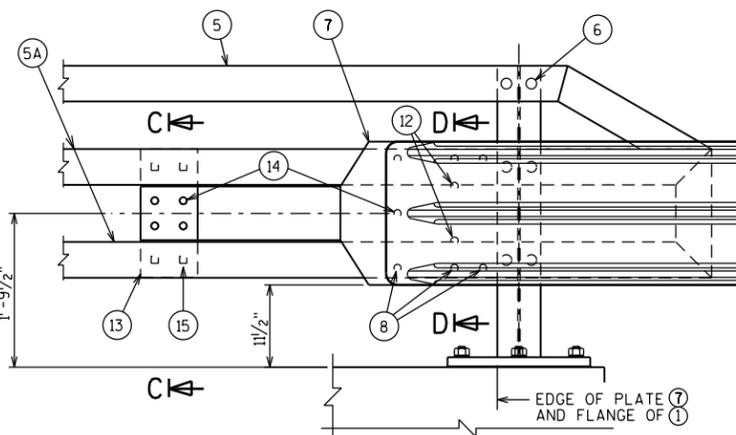
SECTION D-D



SECTION A-A



ANCHOR PLATE AT BEAM GUARD ATTACHMENT (FOR FUTURE USE)

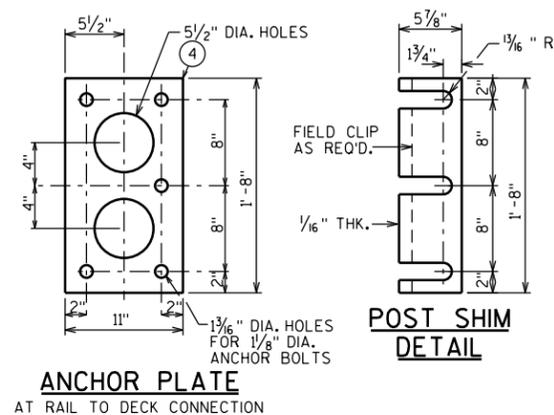


DETAIL AT END POST

THREE BEAM RAIL ATTACHMENT (FOR FUTURE USE)

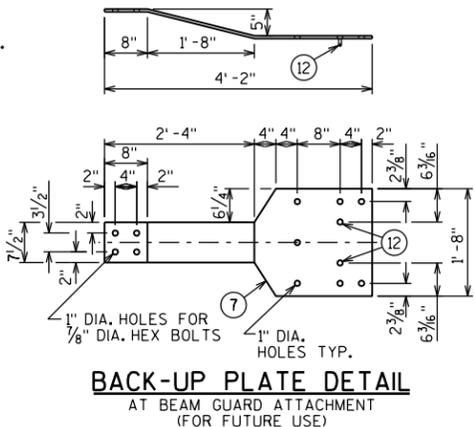
GENERAL NOTES

- BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
- PAINTING IS NOT REQUIRED.
- THIS RAILING MEETS AASHTO MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR TEST LEVEL 2 (TL-2).



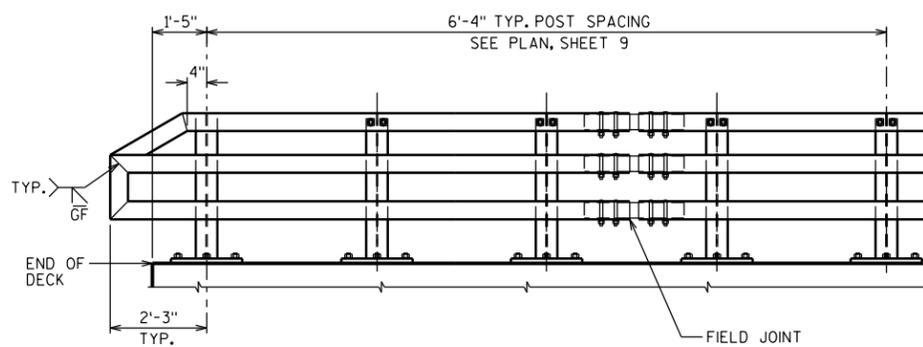
ANCHOR PLATE AT RAIL TO DECK CONNECTION

POST SHIM DETAIL



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT (FOR FUTURE USE)



PART ELEVATION OF RAILING

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-693			
DRAWN BY RLR		PLANS CK'D. KHB	
RAILING TUBULAR TYPE M			SHEET 11 OF 12

NOTES

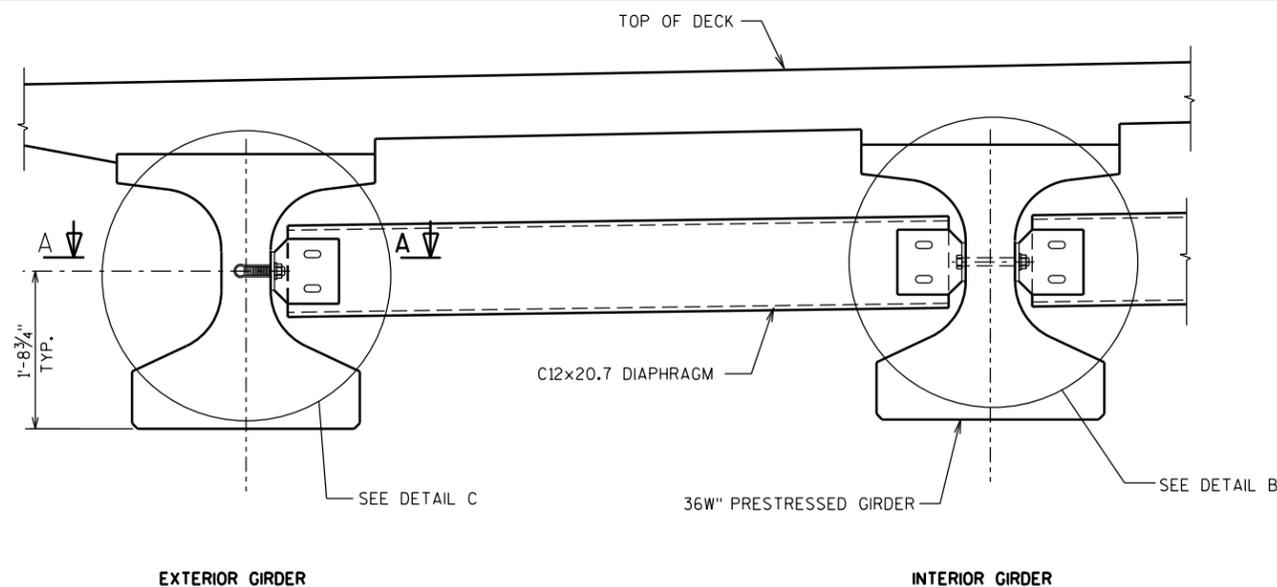
ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-13-693", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

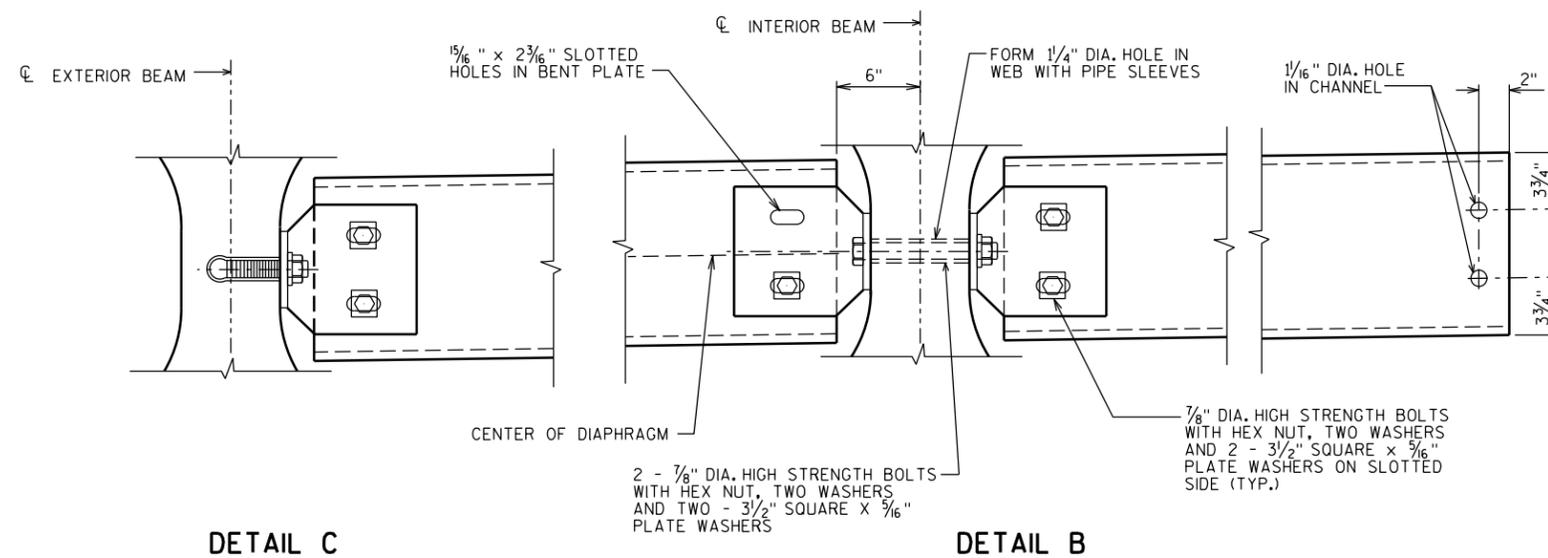
ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

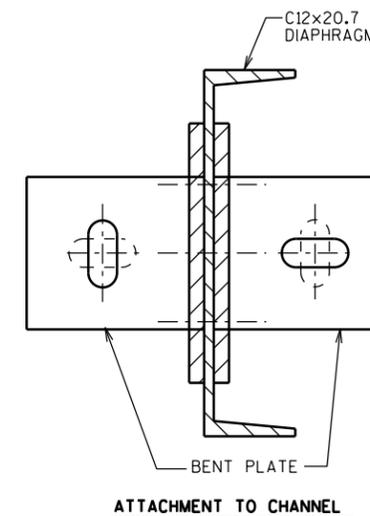
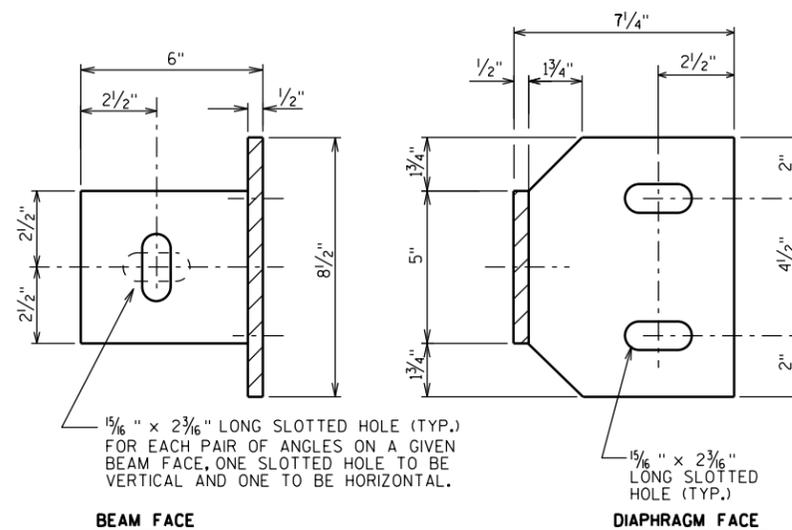
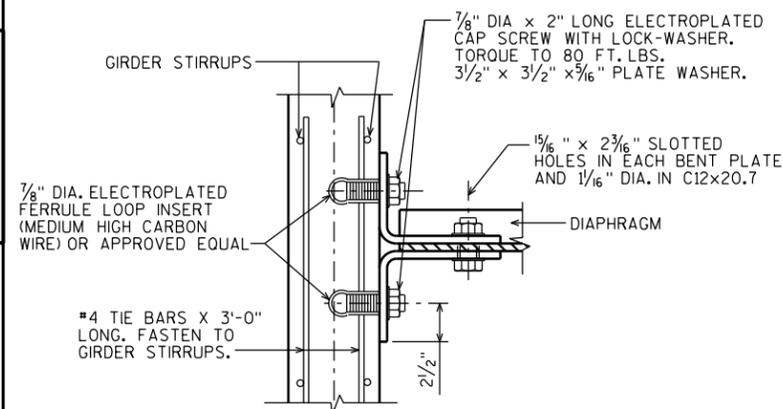
STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.



PART TRANSVERSE SECTION AT DIAPHRAGM



8



8

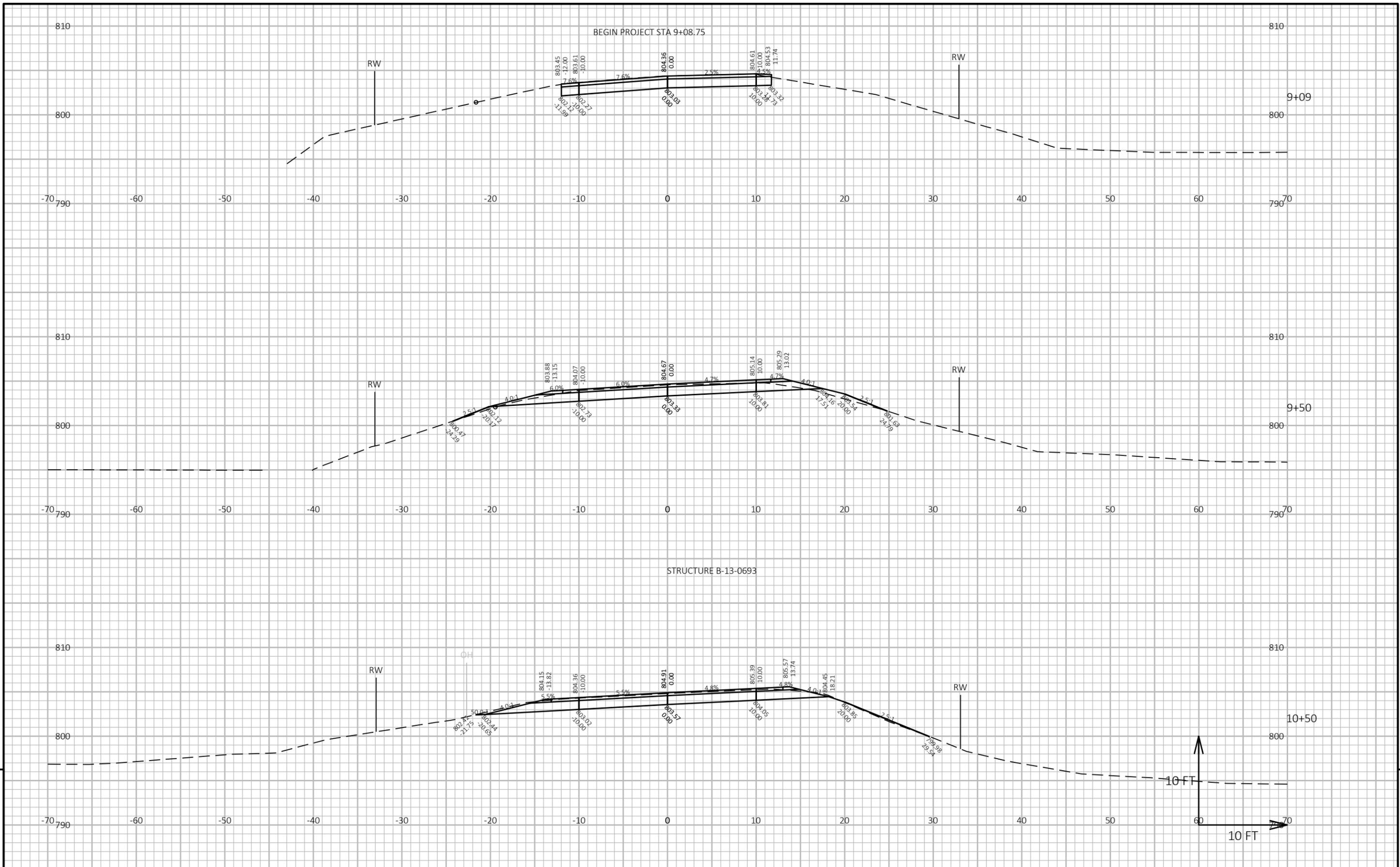
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-693			
DRAWN BY RLR		PLANS CK'D. KHB	
STEEL DIAPHRAGM			SHEET 12 OF 12

DIVISION 1 - AARBACK RD (WEST)

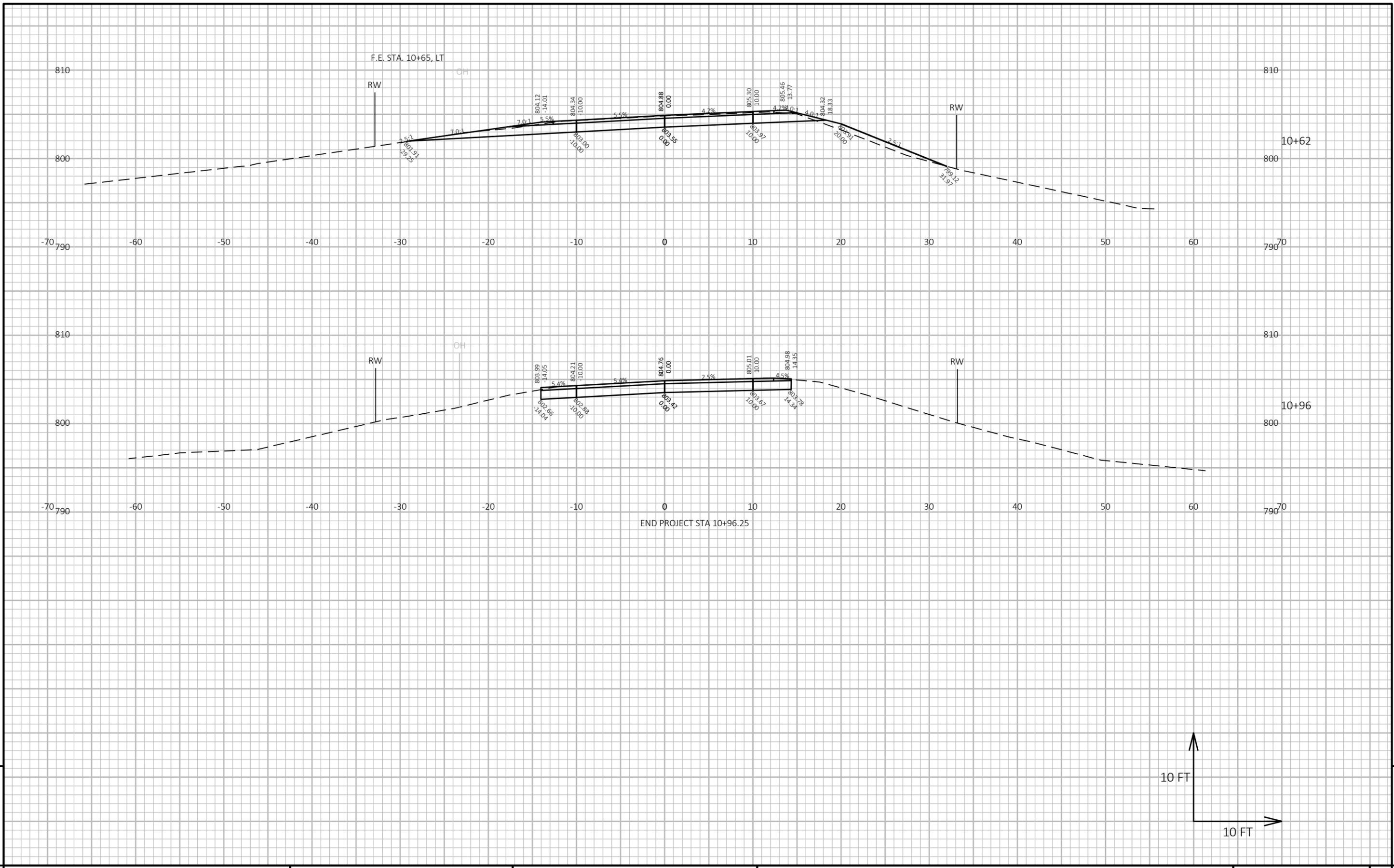
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
09+08.75	908.75	0.00	16.05	0.00	0.00	0	0	0	0	0	0
09+50	950.00	41.25	33.00	0.00	3.68	37	0	3	37	4	33
09+63.76	963.76	13.76	23.94	0.00	0.00	15	0	1	52	5	47
						52	0	4			

DIVISION 2 - AARBACK RD (EAST)

STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
10+36.25	1036.25	0.00	22.16	0.00	0.00	0	0	0	0	0	0
10+50	1050.00	13.75	42.29	0.00	0.94	16	0	0	16	0	16
10+62	1062.00	12.00	45.27	0.00	7.29	19	0	2	35	3	33
10+96.25	1096.25	34.25	26.88	0.00	0.00	46	0	5	81	9	72
						81	0	7			

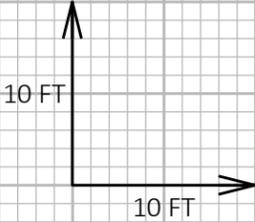


PROJECT NO: 3622-00-78 HWY: AARBACK ROAD COUNTY: DANE COUNTY CROSS SECTIONS: AARBACK RD SHEET: 9



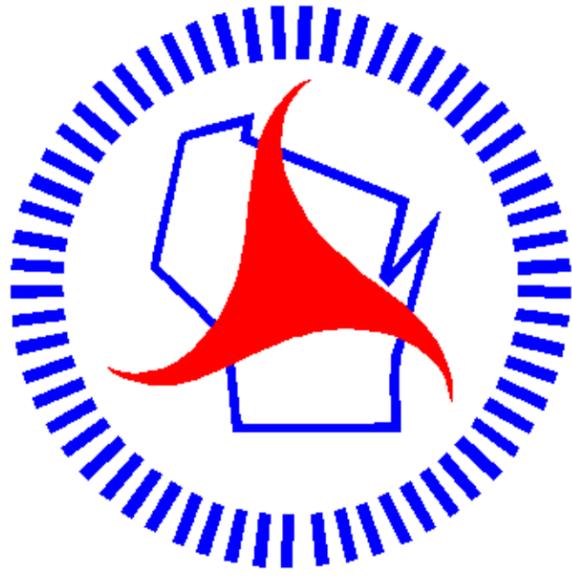
9

9



PROJECT NO: 3622-00-78	HWY: AARBACK ROAD	COUNTY: DANE COUNTY	CROSS SECTIONS: AARBACK RD	SHEET	E
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Notes



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