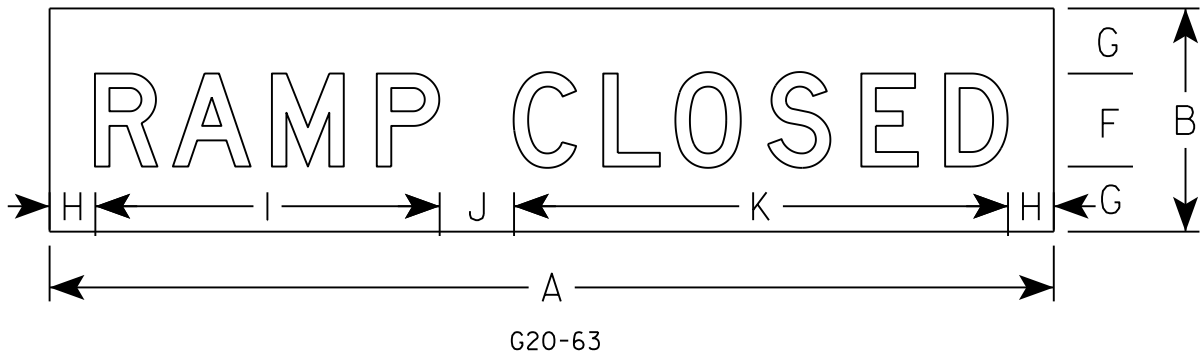


NOTES

- 1. Sign is Type II- Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - D
- 4. Material shall be .040 aluminum



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2																											
3	72	12				6	3	6	22 1/8	6	31 7/8																6.0
4	108	24				10	7	4 7/8	37	8	53 1/8																18.0
5																											

STANDARD SIGN

G20-63

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch

for State Traffic Engineer

DATE 11/8/17

PLATE NO. G20-63.1