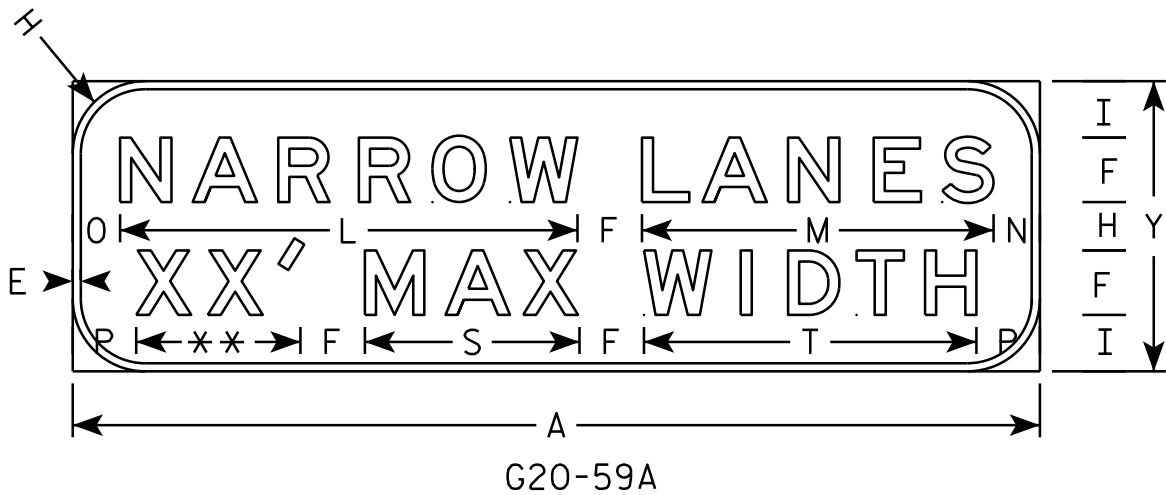
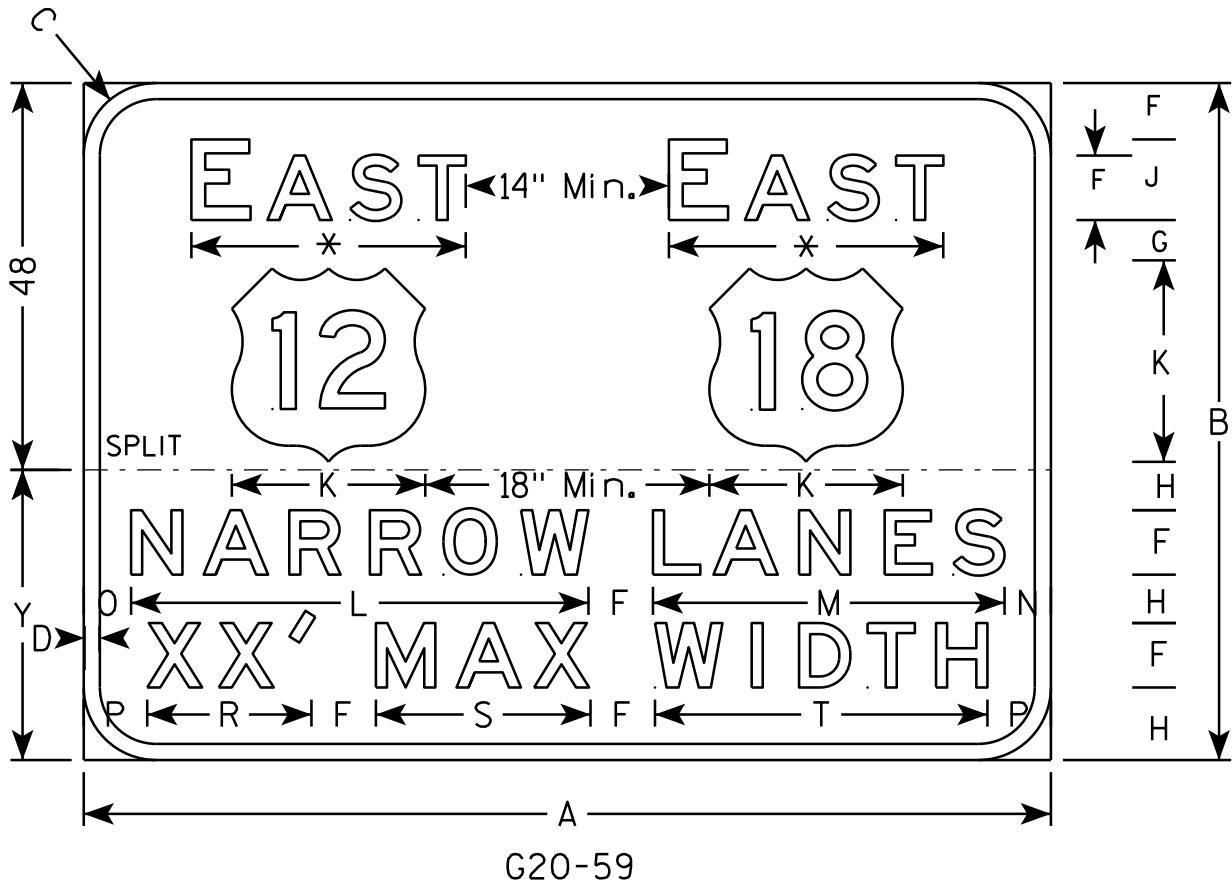
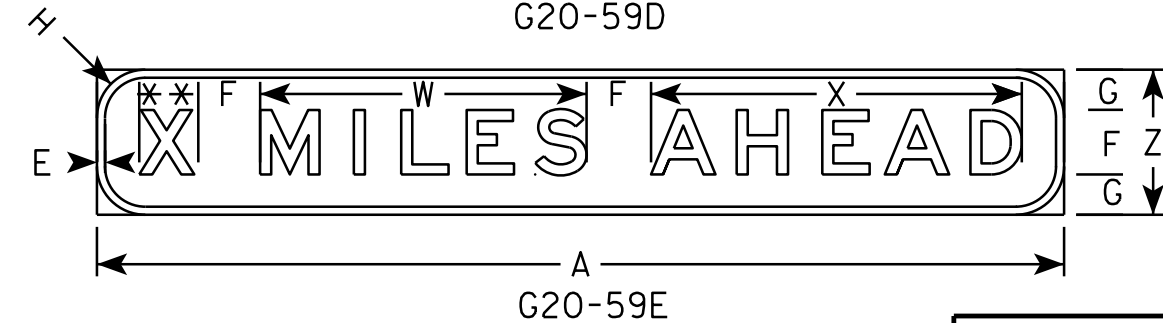
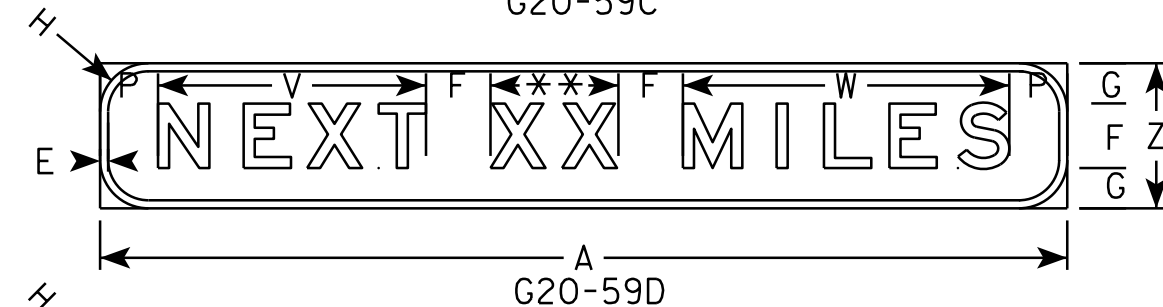
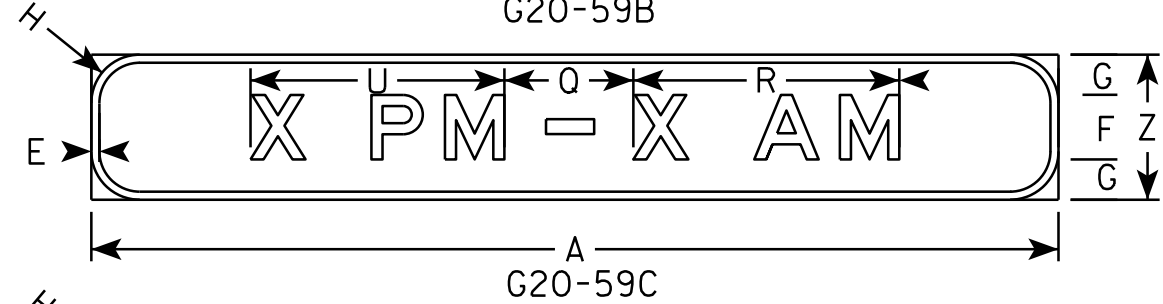
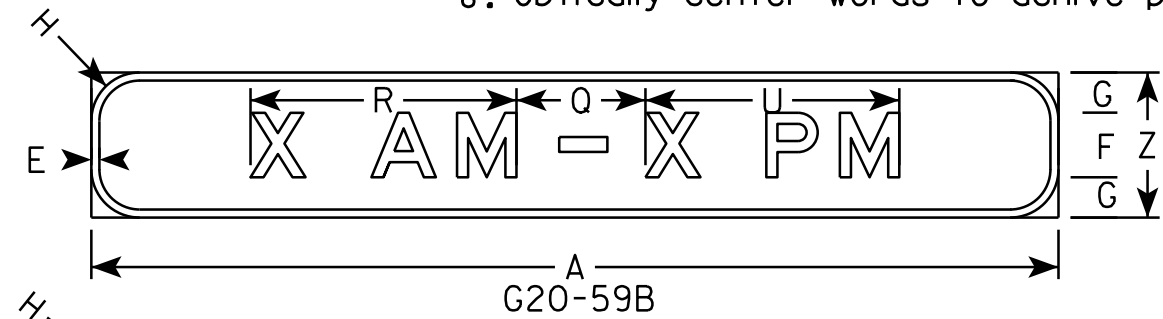




NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - E
- *4. Substitute appropriate Route Shield and Cardinal
- **5. Substitute appropriate Numerals
6. Optically center words to achieve proper balance



																											G20-59	G20-59A	G20-59B,C,D,E
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. ft.	Area sq. ft.
1																													
2S																													
2M																													
3																													
4	120	84	9	2	1	8	5	6	7	10	24	56 ¾	43 ⅝	5 ¾	5 ⅞	7 ¼	16	33	26 ⅝	41 ¼	31½	33 ¼	40 ½	46	36	18	70.0	30.0	15.0
5																													

STANDARD SIGN G20-59

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/16/14 PLATE NO. G20-59.1

PROJECT NO: HWY: COUNTY: SHEET NO: E