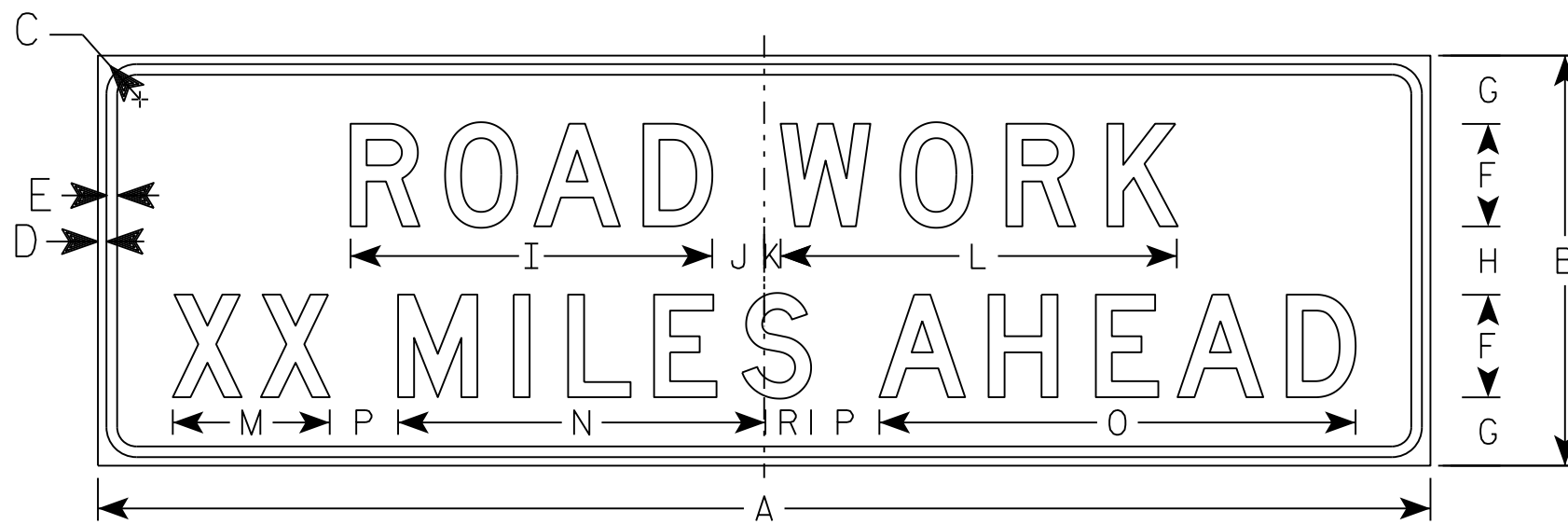




G20-55

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal the corners and borders shall be rounded.
- 5. Round distance to nearest whole Mile and substitute appropriate numeral and adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	78	24	1 1/8	3/8	1/2	6	4	4	21 1/8	3	1	23 1/4	9 1/4	21 1/2	27 7/8	4		2 5/8									13.0
3	78	24	1 1/8	3/8	1/2	6	4	4	21 1/8	3	1	23 1/2	9 1/4	21 1/2	27 7/8	4		2 5/8									13.0
4	102	30	2 1/4	1/2	5/8	8	4 1/2	5	28 1/4	4 3/8	1 5/8	31	12 1/4	28 5/8	37 1/8	6		3 5/8									21.25
5	132	36	3	3/4	1	10	5	6	35 1/4	6 1/4	2 3/4	38 3/4	15 3/8	35 3/4	46 1/2	9		4 5/8									33.0

STANDARD SIGN

G20-55

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/19/18 PLATE NO. G20-55.4

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E