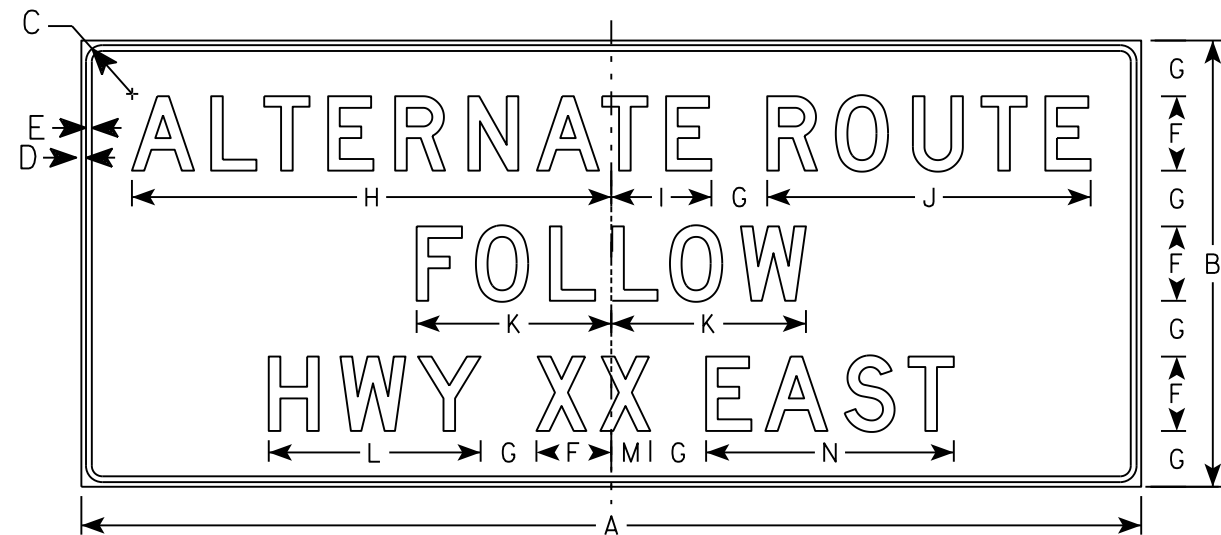
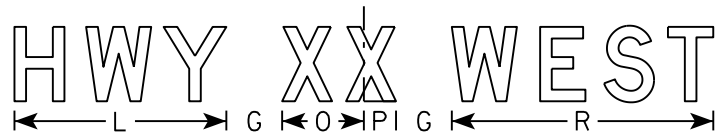
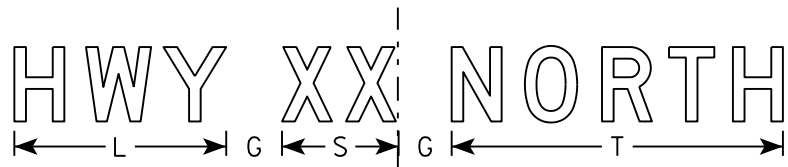




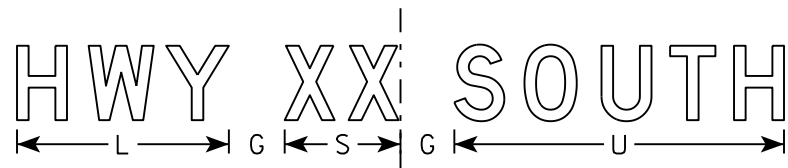
G20-52



G20-52A



G20-53



G20-53A

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - D
4. Substitute appropriate numeral and adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2																											
3																											
4	114	48	2 1/4	1/2	5/8	8	6	51 1/2	10 3/4	34 3/4	20 7/8	22 3/4	4 1/4	26 5/8	8 3/4	3 1/2		28 1/8	12 1/2	35 5/8	35 1/2						34.5
5																											

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E
-------------	------	---------	--	-----------	---

STANDARD SIGN
G20-52 & G20-53

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

for State Traffic Engineer

DATE 3/16/18 PLATE NO. G20-52.3