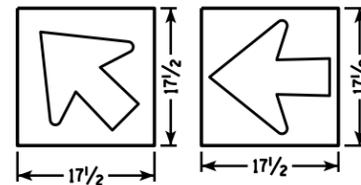
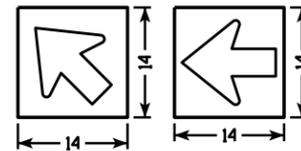
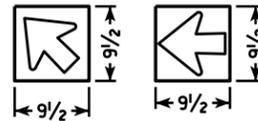
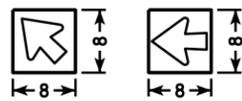


SIGN LAYOUT WITH VARIOUS SIZED MESSAGES

GENERAL NOTES

- Materials shall conform to Standard Specification Section 637.
Base - Sheet Aluminum 0.040" Thickness
Sheeting - Orange Type F Reflective
Arrow - Black Non-Reflective
- Arrow signs shall be fastened to permanent sign by either aluminum rivets or aluminum self-tapping sheet metal screws. There shall be a minimum of 2 fasteners used per arrow sign.
- There shall be a spacer consisting of a 0.08" nylon washer between the back of the arrow sign and the face of the permanent sign.
- Arrows are per standard plate A1-2
- Use separate arrow sign for each destination
- Tilt arrow is always at 45 degrees
- Arrow is centered on arrow sign



Lower Case Copy Size	Standard Width (Single Arrow)	2 Line Tilt Arrow Cover Width	3 Line Tilt Arrow Cover Width	Height
3 3/4" Series C	8	9 1/2	14 1/2	8
4 1/2" Series D & E	9 1/2	10	15	9 1/2
6" Series D & E	14	16	20 1/2	14
8" Series E	17 1/2	20 1/2	25	17 1/2

BEFORE

AFTER



DESTINATION DIRECTIONAL ARROW FOR DETOUR SIGNS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 10/08/14 PLATE NO. A4-12.2