

**DESIGNER NOTES**

FOR SLAB AND PRESTRESSED GIRDER SPANS  $L < 200'-0"$  & FOR STEEL GIRDER SPANS  $L < 150'-0"$  WHERE  $L =$  LENGTH OF CONTINUOUS SUPERSTRUCTURE BETWEEN ABUTMENTS.

WHEN GIRDERS WITH SEMIEXPANSION SEAT OR FIXED SEAT, OR SLAB SPAN WITH SEMIEXPANSION SEAT ARE USED, MAKE BEAM SEATS SIMILAR TO THAT SHOWN ON STANDARD 12.01.

WING BARS AND DOWEL BARS SHALL BE EPOXY COATED.

★ WHEN BODY SECTION IS  $> + 50'-0"$  LONG, PROVIDE VERT. CONST. JOINT. RUN BAR STEEL THRU JOINT. BEVEL EXPOSED EDGES  $\frac{3}{4}"$  AND SEAL JOINT. SEE STD. 12.09 FOR ALTERNATE CONSTRUCTION JOINT.

● USE 1'-3" FOR SLAB SPANS AND FOR GIRDER SPANS WITH NO PAVING NOTCH. USE 1'-6" FOR GIRDER SPANS WITH NO PAVING NOTCH, BUT WHERE 36", 45", 54", 54", 70", 72" OR 82" GIRDERS ARE USED, AND SKEW  $> 25^\circ$ . USE 1'-3" FOR SLAB SPANS WITH A PAVING NOTCH, BUT NO STRUCTURAL APPROACH SLAB. USE 1'-11" FOR GIRDER SPANS WITH A PAVING NOTCH, BUT NO STRUCTURAL APPROACH SLAB. USE 1'-7" FOR SLAB SPANS WITH A STRUCTURAL APPROACH SLAB. (STD. 12.10) USE 2'-3" FOR GIRDER SPANS WITH A STRUCTURAL APPROACH SLAB. (STD. 12.10) LAP LENGTH FOR HORIZONTAL BARS SHALL BE BASED ON A "CLASS C" TOP TENSION LAP SPLICE.

□ SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF  $\frac{1}{2}"$  FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. 1" DEEP AND HOLD  $\frac{1}{8}"$  BELOW SURFACE OF CONG.)

DO NOT PLACE FILL ABOVE 3'-0" FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

▽ 18" RUBBERIZED MEMBRANE WATERPROOFING.

● WHEN ABUTMENT WIDTH  $> 2'-10"$  FIXED POINT OF WING ROTATION SHALL BE ON F.F. OF ABUTMENT ( $0^\circ$  SKEW ONLY).

◆ THESE BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE. SEE STD. 12.01 & 27.05

■ USE 3/4" THICK FILLER FOR SLAB STRUCTURES.

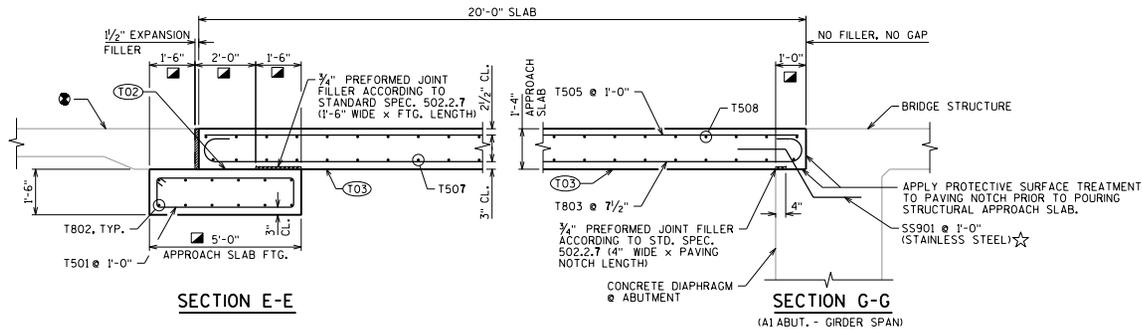
\* ALTERNATE THE POSITION OF THE  $90^\circ$  AND  $180^\circ$  HOOKS AT EACH VERTICAL LAYER OF TIES.

**ABUTMENT A5 (INTEGRAL, PILE ENCASED ABUTMENT)**

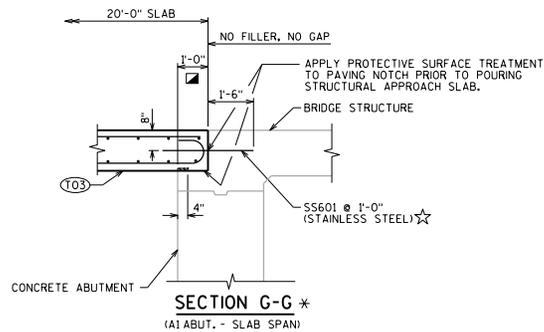
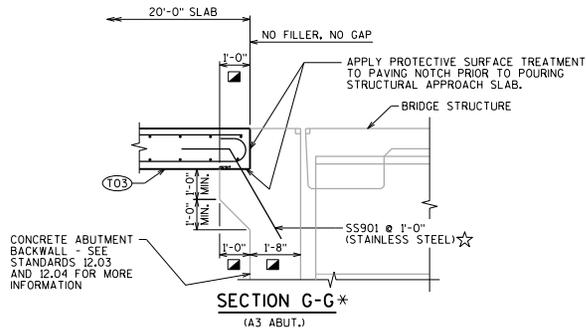
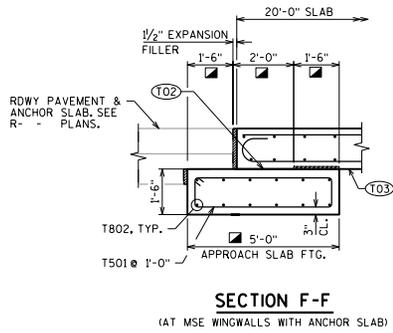
**BUREAU OF STRUCTURES**

APPROVED: Bill Oliva DATE: 7-19

STANDARD 12.08

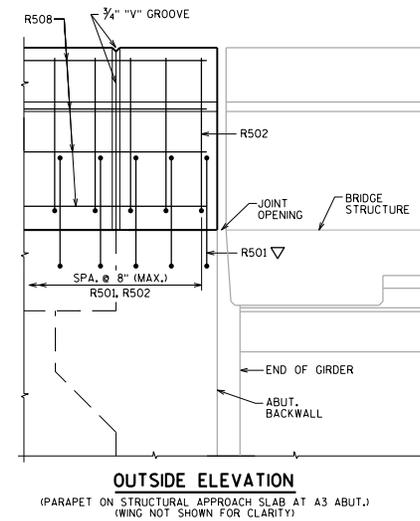
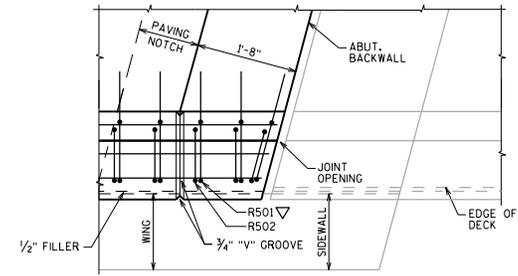


SECTION THRU APPROACH SLAB



**LEGEND**

- (T02) STEEL TROWEL TOP SURFACE OF FOOTING AND PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THK.) OF POLYETHYLENE SHEETS OVER THE ENTIRE TOP OF FOOTING.
- (T03) PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THK.) OF POLYETHYLENE SHEETS OVER THE ENTIRE TOP OF SUBGRADE BENEATH SLAB.
- MEASURED NORMAL TO ABUTMENT
- FOLLOW FDM 14-10-25 REQUIREMENTS FOR ROADWAY APPROACH PAVEMENT.
- \* SECTION REPRESENTATIVE OF SIMILAR LOCATION AS SHOWN ON STANDARD 12.10 FOR DIFFERENT APPLICATION.
- ☆ THE BID ITEM FOR SS901 AND SS601 BARS SHALL BE STANDARD SPECIAL PROVISION "BAR STEEL REINFORCEMENT HS STAINLESS STRUCTURES".
- ▽ R501 BARS TO BE TIED TO STRUCTURAL APPROACH SLAB STEEL AND ABUT. STEEL BEFORE STRUCTURAL APPROACH SLAB IS POURED.



**DESIGNER NOTES**

SEE CHAPTER 30 FOR PARAPETS ON STRUCTURAL APPROACH SLAB DETAILS.  
SECTIONS A-A THRU G-G ARE FROM STANDARD 12.10

STRUCTURAL APPROACH SLAB DETAILS 2	
	<b>BUREAU OF STRUCTURES</b>
APPROVED: <u>Bill Oliva</u>	DATE: 7-19

**NOTES**

- TYPE 1 [ AT PIER ... CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH STANDARD SPEC 502.3.5.3. CONCRETE POURED UNDERWATER SHALL NOT EXCEED 10.0 FEET IN DEPTH, UNLESS APPROVED OTHERWISE.
- TYPE 2 [ AT PIER ... COFFERDAM REQUIRED. CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH STANDARD SPEC 502.3.5.3. CONCRETE POURED UNDERWATER SHALL NOT EXCEED 10.0 FEET IN DEPTH, UNLESS APPROVED OTHERWISE.
- TYPE 3 [ AT PIER ... COFFERDAM AND COFFERDAM DEWATERING REQUIRED. COFFERDAM SHALL BE DEWATERED PRIOR TO PLACING PIER CONCRETE.

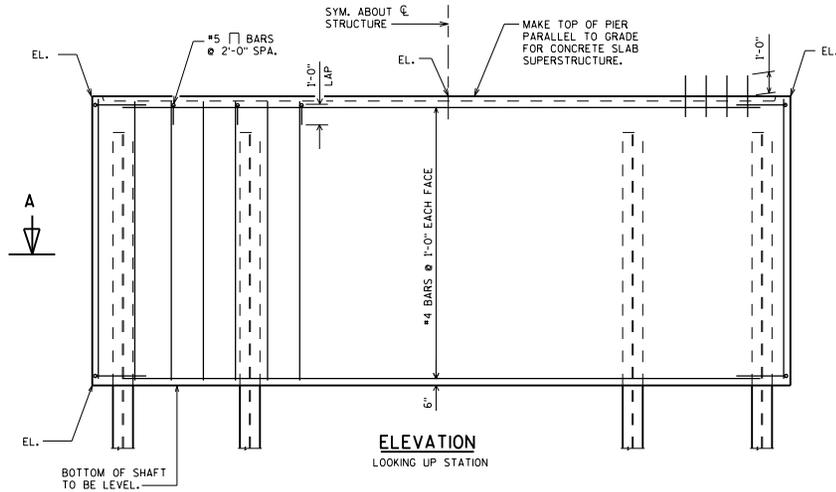
**DESIGNER NOTES**

SEE BRIDGE MANUAL SECTION 13.2.3 AND STANDARD 13.09 FOR GUIDANCE ON PIER TYPES, DETAILS, AND APPLICABLE BID ITEMS.

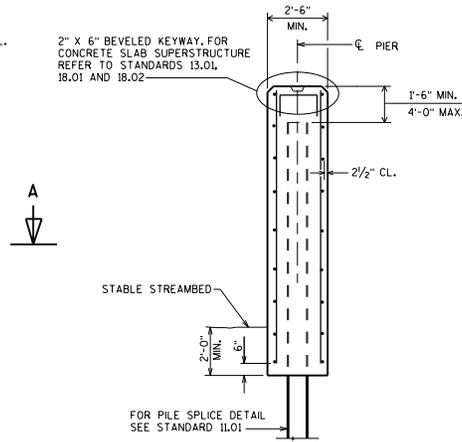
SEE BRIDGE MANUAL SECTION 13.11.5 FOR GUIDANCE ON COFFERDAMS.

CONSTRUCTION JOINTS ARE NOT REQUIRED, REGARDLESS OF LENGTH OF PILE ENCASED PIER.

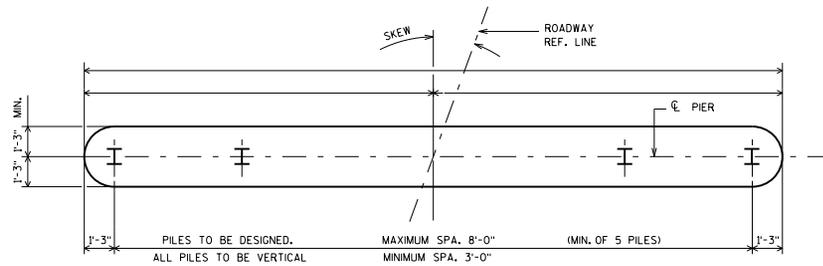
SEE STANDARD 13.01 FOR ADDITIONAL, APPLICABLE DESIGNER NOTES



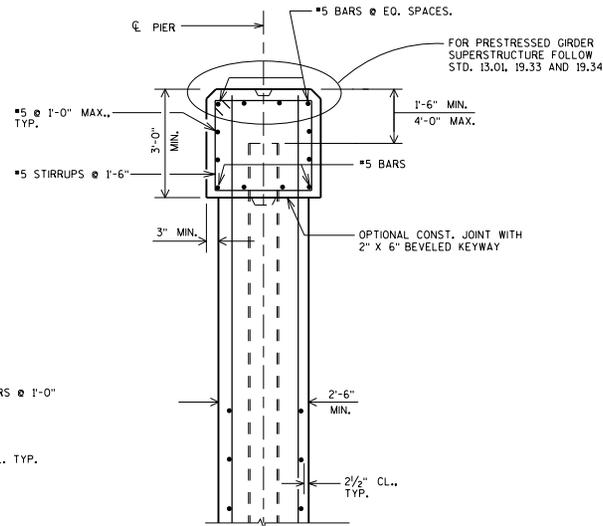
**ELEVATION**  
LOOKING UP STATION



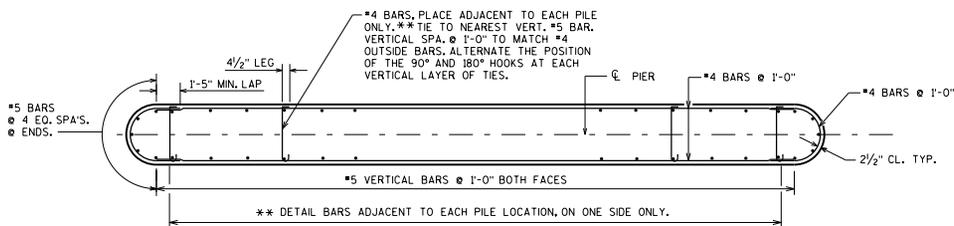
**END VIEW**



**PLAN**  
STEEL PILING SHOWN, CAST IN PLACE CONC. PILING LAYOUT SIMILAR.



**CAP TYPE DETAIL**  
USE WHEN ECONOMICAL FOR GIRDERS ON LARGE SKEWS



**SECTION A-A**

**PILE ENCASED PIER**



APPROVED: Bill Oliva DATE: 7-19

**DESIGNER NOTES**

PIER TYPES SHOWN ON THIS STANDARD ARE BASED ON THE OBSERVED WATER ELEVATION. OTHER FACTORS (VELOCITY, H<sub>2</sub> ELEVATION, ETC.) SHOULD ALSO BE CONSIDERED WHEN SELECTING THE APPROPRIATE BID ITEMS AND PLAN NOTES.

**PILE ENCASED PIER TYPES:**

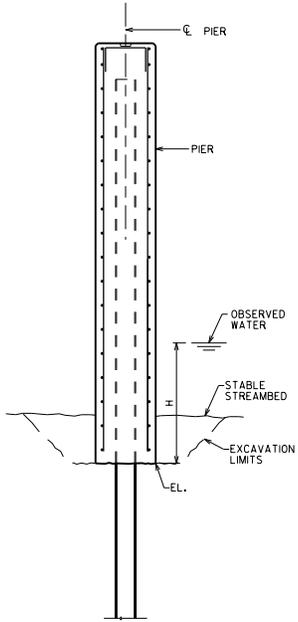
TYPE 1 - COFFERDAM BID ITEM NOT PROVIDED. CONSIDER PROVIDING UNDERWATER INSPECTION BID ITEM.

TYPE 2 - COFFERDAM AND UNDERWATER INSPECTION BID ITEMS REQUIRED.

TYPE 3 - COFFERDAM AND SEAL BID ITEMS REQUIRED.

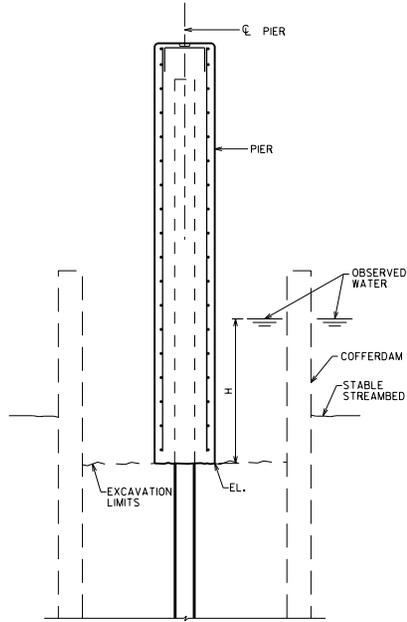
**WALL PIER ALTERNATIVES:**

- SOLID WALL (AS SHOWN ON THIS STANDARD)
- HAMMERHEAD (SEE STANDARD 13.02)



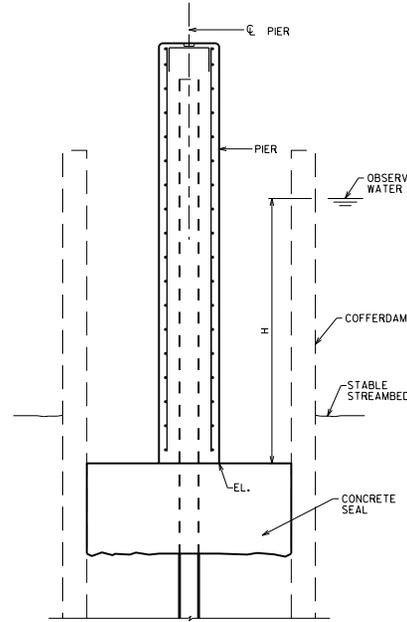
**END VIEW**  
PILE ENCASED PIER - TYPE 1  
(H ≤ 5.0 FEET)

ITEM NUMBER	BID ITEM	UNIT
206.5000	COFFERDAMS (STRUCTURE)	LS
SPV.0060	UNDERWATER FOUNDATION INSPECTION (STRUCTURE)	EACH



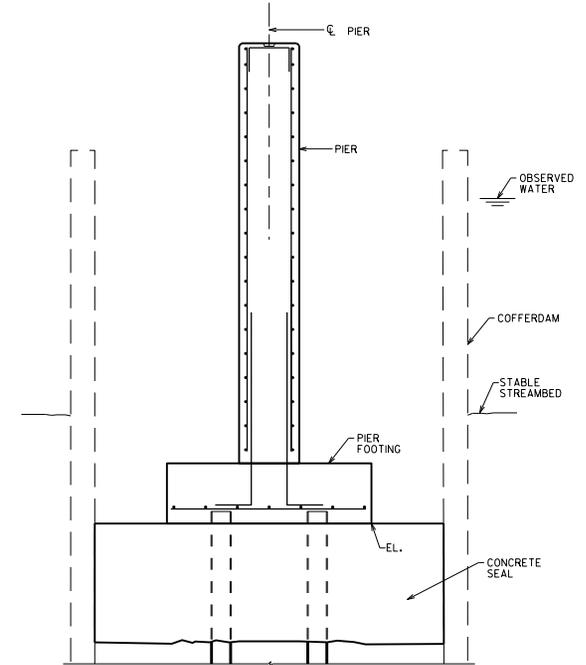
**END VIEW**  
PILE ENCASED PIER - TYPE 2  
(5.0 FT < H ≤ 10.0 FT)

ITEM NUMBER	BID ITEM	UNIT
206.5000	COFFERDAMS (STRUCTURE)	LS
502.1100	CONCRETE MASONRY SEAL	CY



**END VIEW**  
PILE ENCASED PIER - TYPE 3  
(H > 10.0 FT)

ITEM NUMBER	BID ITEM	UNIT
206.5000	COFFERDAMS (STRUCTURE)	LS
502.1100	CONCRETE MASONRY SEAL	CY

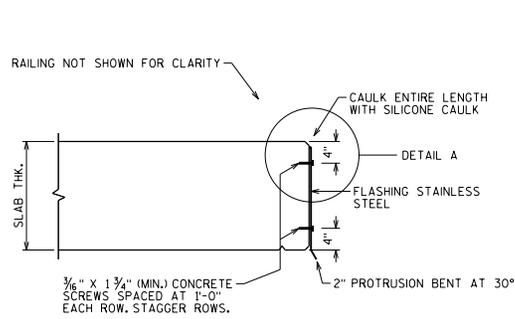


**END VIEW**  
SOLID WALL PIER  
(PILE ENCASED PIER ALTERNATIVE)

**PILE ENCASED PIER (TYPES)**

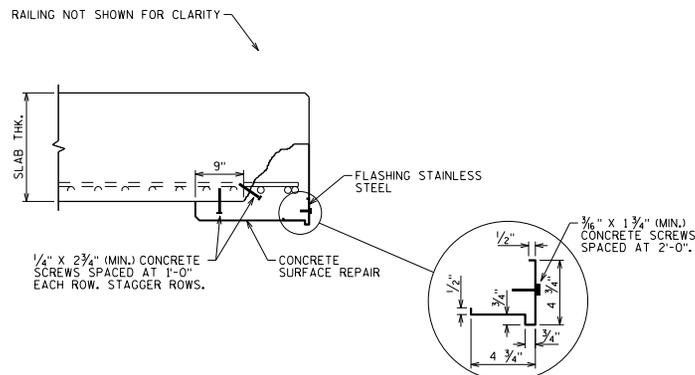
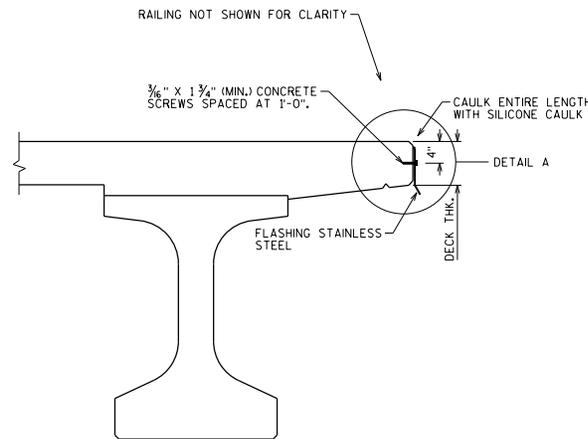


APPROVED: Bill Oliva DATE: 7-19



**FLASHING DETAIL FOR NEW BRIDGES WITH OPEN RAILING**

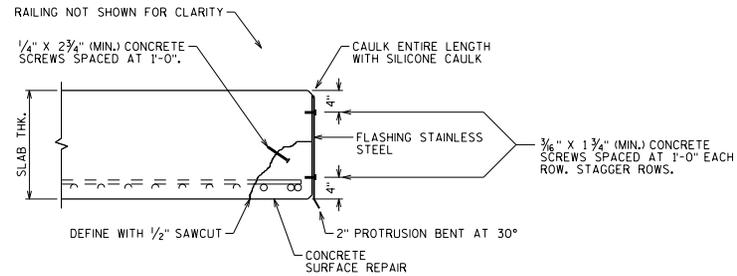
THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK, 3/16" CONCRETE SCREWS AND CLEANING THE EDGE OF THE DECK PRIOR TO ATTACHMENT OF THE FLASHING.



**REHABILITATION FLASHING DETAIL 1**

DETAIL 1 NOT TO BE USED IF CLEARANCE IS AN ISSUE OR IF DEBRIS IS A CONCERN.

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING AND CONCRETE SCREWS, INCLUDING THE 1/4" SCREWS USED TO SECURE THE CONCRETE SURFACE REPAIR.



**REHABILITATION FLASHING DETAIL 2**

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK, 3/16" AND 1/4" CONCRETE SCREWS, AND CLEANING THE EDGE OF THE DECK PRIOR TO ATTACHMENT OF THE FLASHING.

**DESIGNER NOTES**

EDGE OF DECK FLASHING IS FOR OPEN RAIL BRIDGES AND MAY BE USED FOR REHABILITATION OR NEW CONSTRUCTION. CONTACT THE REGION BRIDGE MAINTENANCE ENGINEER FOR THE DECISION ON WHETHER OR NOT TO USE THE FLASHING ON NEW BRIDGES.

DETAIL 1 OR DETAIL 2, OR A COMBINATION OF THE TWO, MAY BE USED FOR REHABILITATION.

THE DESIGN ENGINEER SHALL PROVIDE CONCRETE SURFACE REPAIR DETAILS AS NEEDED. CONCEPTUAL DETAILS ARE SHOWN ON THIS STANDARD.

**NOTES**

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK AND 3/16" CONCRETE SCREWS.

FLASHING TO BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

EXTEND FLASHING TO B.F. OF ABUTMENT DIAPHRAGM.

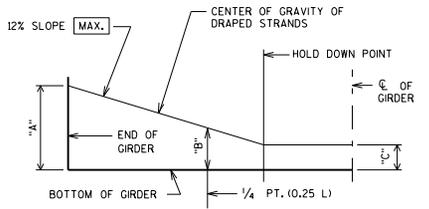
TOP OF FLASHING TO BEGIN APPROX. 1-INCH BELOW TOP OF DECK/SLAB SURFACE.

THE FLASHING IS TO BE A CONSTANT HEIGHT BASED ON THE THINNEST SLAB DEPTH OVER THE BRIDGE LENGTH.

**EDGE OF DECK FLASHING**



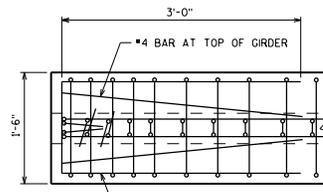
APPROVED: Bill Oliva DATE: 7-19



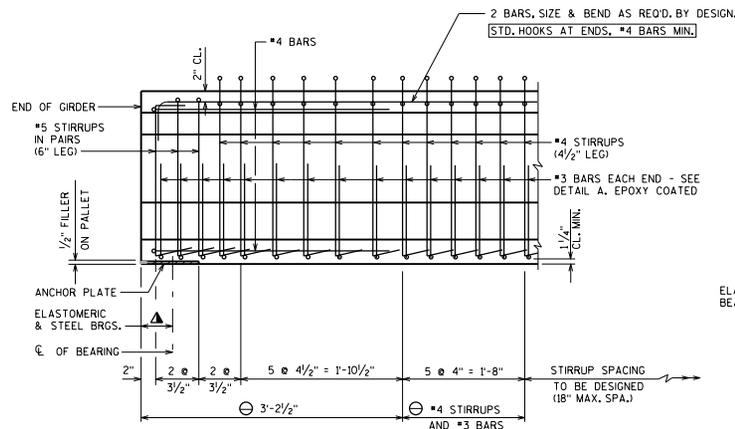
"A" TO BE GIVEN TO THE NEAREST 1"  
 "B" =  $\frac{1}{4}("A" + 3 "C")$  [MIN.]  
 "B" =  $\frac{1}{4}("A" + 3 "C") + 3$  [MAX.]

RECORD DIMENSIONS  
 "A", "B" & "C"  
 ON FINAL PLANS.

**LOCATION OF DRAPED STRANDS**

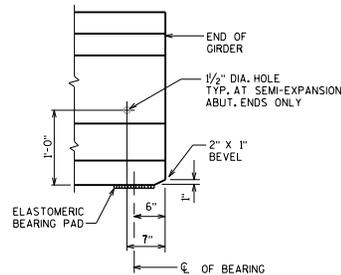


**PLAN VIEW**

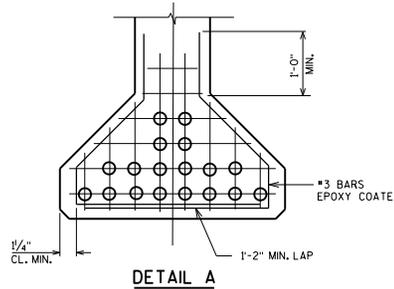


**SUPPORT WITH STEEL OR ELASTOMERIC BRGS.**

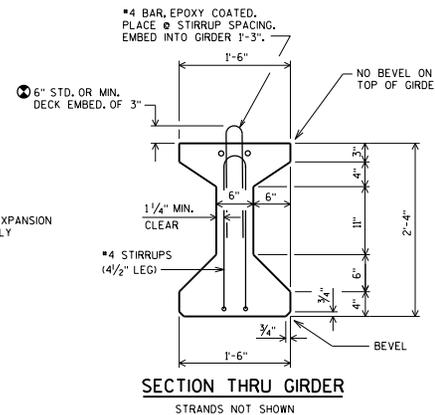
**SIDE VIEW OF GIRDER**



**SUPPORT WITH 1/2" ELASTOMERIC BRG. PAD**



**DETAIL A**



**SECTION THRU GIRDER**

STRANDS NOT SHOWN

**NOTES**

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECTION 503.3.3 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER, FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-295 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON ACCEPTANCE OF THE STRUCTURES MAINTENANCE SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WSDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

PRESTRESSING STRANDS SHALL BE ( DIA.)-7-WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

**DESIGNER NOTES**

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 28-INCH".

SPECIFY CONCRETE STRENGTH AS REQUIRED BY DESIGN FROM A MINIMUM OF 6,000 PSI TO A MAX. OF 8,000 PSI, MAXIMUM RELEASE STRENGTH IS 6000 PSI. USE ONLY 0.5" DIA. STRAND FOR THE DRAPED PATTERN. THE MAX. NUMBER OF DRAPED 0.5" DIA. STRANDS IS 8. USE 0.6" DIA. FOR THE STRAIGHT PATTERN, UNLESS ONLY 0.5" DIA. WORK FOR KEEPING STRESSES AT ACCEPTABLE LEVELS.

REINFORCEMENT IN STANDARD END SECTION OF THE GIRDER IS BASED ON THE STANDARD STRAND PATTERNS LISTED ON STANDARD 19.02 AND THE SPAN LENGTHS SHOWN IN TABLE 19.3-1. USING DIFFERENT STRAND PATTERNS OR LONGER SPANS WILL REQUIRE A COMPLETE DESIGN OF THIS REINFORCEMENT, WHICH REQUIRES PRIOR APPROVAL FROM THE BUREAU OF STRUCTURES.

▲ VARIES FOR ELASTOMERIC BRGS. (STD. 27.07) AND STEEL BRGS. (STD. 27.09)

○ DETAIL TYPICAL AT EACH END

● THE DESIGN ENGINEER DETERMINES THIS VALUE BASED ON 2" MIN. HAUNCH AT EDGE OF GIRDER, X-SLOPE, PROFILE GRADE LINE AND CALCULATED RESIDUAL GIRDER CAMBER, INCLUDING THE CAMBER MULTIPLIER OF 1.4. THIS VALUE CAN VARY AND SHOULD BE GIVEN FOR EACH 1/3 OF THE GIRDER LENGTH. PROVIDE VALUES THAT MAINTAIN 3" MIN. DECK EMBEDMENT AND 2 1/2" CLEAR FROM TOP OF DECK WHILE ACCOUNTING FOR 3/4" VARIANCE IN ACTUAL CAMBER VERSUS THE CALCULATED RESIDUAL CAMBER.

PROVIDE STIRRUP SPACING THAT IS SYMMETRICAL ABOUT THE C/L OF GIRDER.

● 4 BAR, EPOXY COATED. PLACE @ STIRRUP SPACING REQUIRED FOR NON WWF STIRRUPS. EMBED INTO GIRDER 1'-3".

AREA OF HORIZ. WIRE SHALL BE > 40% OF VERT. WIRE AREA (ASTM A1064)

HORIZ. WIRES SHALL BE LOCATED IN TOP AND BOTT. FLANGES AND NOT IN THE WEB.

D18 MIN. VERTICAL WIRE (DEFORMED)  
 1" MINIMUM CLEARANCE TO VERTICAL WIRE  
 CLEARANCE - 1/4" MIN., 2" MAX.

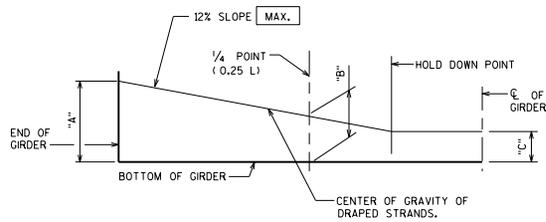
**SECTION THRU GIRDER**

SHOWING WELDED WIRE FABRIC (WWF) STIRRUPS  
 ASTM A1064 (FY = 70 KSI)

**28" PRESTRESSED GIRDER DETAILS**



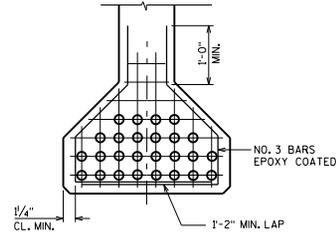
APPROVED: Bill Oliva DATE: 7-19



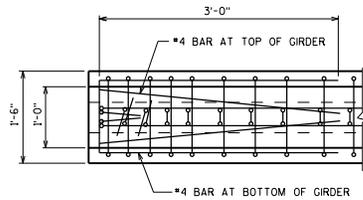
"A" TO BE GIVEN TO THE NEAREST 1"  
 "B" =  $1/4"A" + 3" C1$  (MIN.)  
 "B" =  $1/4"A" + 3" C1 + 3"$  (MAX.)

RECORD DIMENSIONS  
 "A", "B" & "C"  
 ON FINAL PLANS.

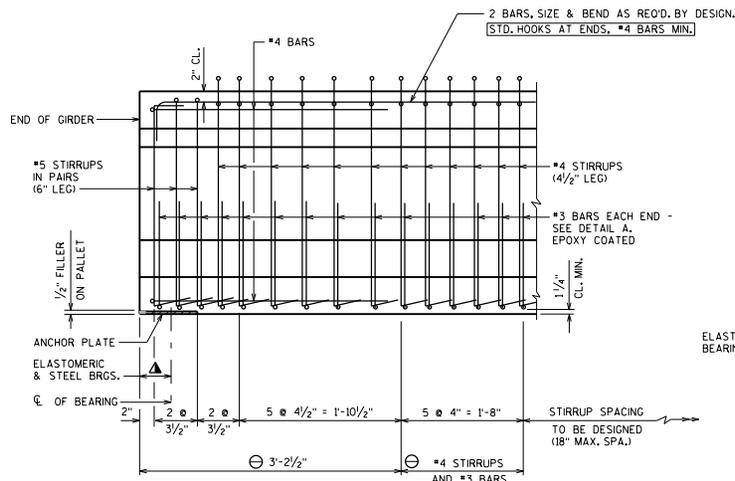
**LOCATION OF DRAPED STRANDS**



**DETAIL A**

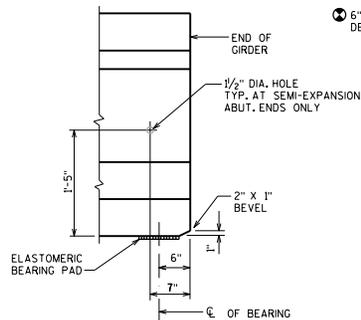


**PLAN VIEW**

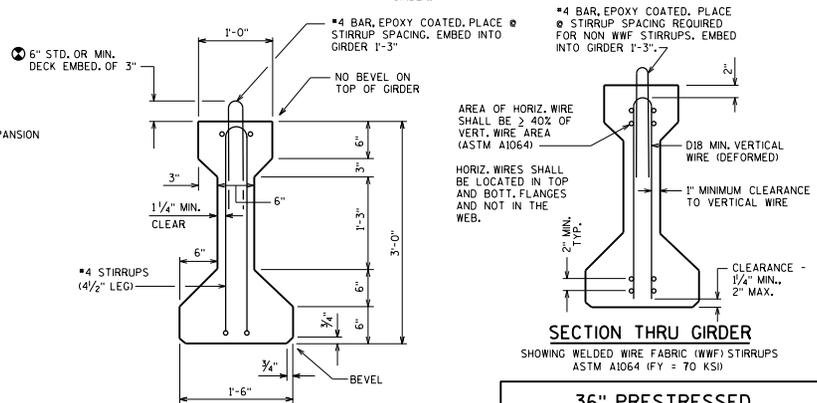


**SUPPORT WITH STEEL OR ELASTOMERIC BRGS.**

**SIDE VIEW OF GIRDER**



**SUPPORT WITH 1/2" ELASTOMERIC BRG. PAD**



**SECTION THRU GIRDER**

STRANDS NOT SHOWN

**NOTES**

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECTION 503.3.3 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (W/WF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON ACCEPTANCE OF THE STRUCTURES MAINTENANCE SECTION. IF USED, W/WF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WSDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

PRESTRESSING STRANDS SHALL BE ( DIA.)-7-WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

**DESIGNER NOTES**

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 36-INCH".

SPECIFY CONCRETE STRENGTH AS REQUIRED BY DESIGN FROM A MINIMUM OF 6,000 PSI TO A MAX. OF 8,000 PSI. MAXIMUM RELEASE STRENGTH IS 6800 PSI. USE ONLY 0.5" DIA. STRAND FOR THE DRAPED PATTERN. THE MAX. NUMBER OF DRAPED 0.5" DIA. STRANDS IS 8. USE 0.6" DIA. FOR THE STRAIGHT PATTERN, UNLESS ONLY 0.5" DIA. WORK FOR KEEPING STRESSES AT ACCEPTABLE LEVELS.

REINFORCEMENT IN STANDARD END SECTION OF THE GIRDER IS BASED ON THE STANDARD STRAND PATTERNS LISTED ON STANDARD 19.04 AND THE SPAN LENGTHS SHOWN IN TABLE 19.3-1. USING DIFFERENT STRAND PATTERNS OR LONGER SPANS WILL REQUIRE A COMPLETE DESIGN OF THIS REINFORCEMENT, WHICH REQUIRES PRIOR APPROVAL FROM THE BUREAU OF STRUCTURES.

▲ VARIES FOR ELASTOMERIC BRGS. (STD. 27.07) AND STEEL BRGS. (STD. 27.09)

⊖ DETAIL TYPICAL AT EACH END

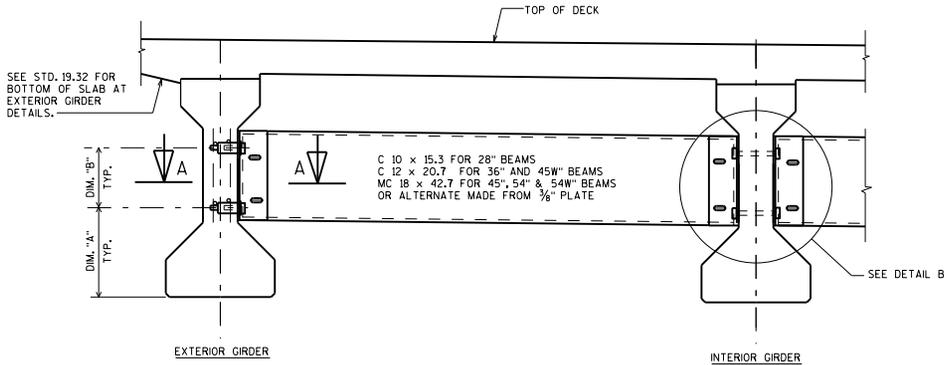
⊙ THE DESIGN ENGINEER DETERMINES THIS VALUE BASED ON 2" MIN. HAUNCH AT EDGE OF GIRDER, X-SLOPE, PROFILE GRADE LINE AND CALCULATED RESIDUAL GIRDER CAMBER, INCLUDING THE CAMBER MULTIPLIER OF 1.4. THIS VALUE CAN VARY AND SHOULD BE GIVEN FOR EACH 1/3 OF THE GIRDER LENGTH. PROVIDE VALUES THAT MAINTAIN 3" MIN. DECK EMBEDMENT AND 2 1/2" CLEAR FROM TOP OF DECK WHILE ACCOUNTING FOR ± 3/4" VARIANCE IN ACTUAL CAMBER VERSUS THE CALCULATED RESIDUAL CAMBER.

PROVIDE STIRRUP SPACING THAT IS SYMMETRICAL ABOUT THE C/L OF GIRDER.

**36" PRESTRESSED GIRDER DETAILS**

**BUREAU OF STRUCTURES**

APPROVED: Bill Oliva DATE: 7-19



**PART TRANSVERSE SECTION AT DIAPHRAGM**

**TABLE**

GIRDER HEIGHT	DIM. "A"	DIM. "B"	DIM. "L"	* DIM. "X"
28"	1'-0 1/8"	5 7/8"	9 1/2"	2 1/4"
36"	1'-2 7/8"	9 7/8"	1'-1 1/2"	3 1/4"
45"	1'-5 3/8"	1'-1 7/8"	1'-5 1/2"	2 1/4"
45W"	1'-9 1/4"	8 7/8"	1'-0 1/2"	2 3/4"
54"	1'-7 7/8"	1'-5 3/8"	1'-9 1/2"	4 1/4"
54W"	1'-9 1/8"	1'-5 7/8"	1'-9 1/2"	4 1/4"

**NOTES**

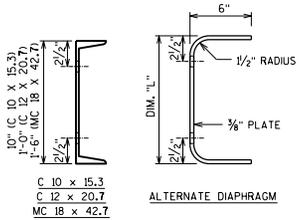
ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B--", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE "SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE, HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

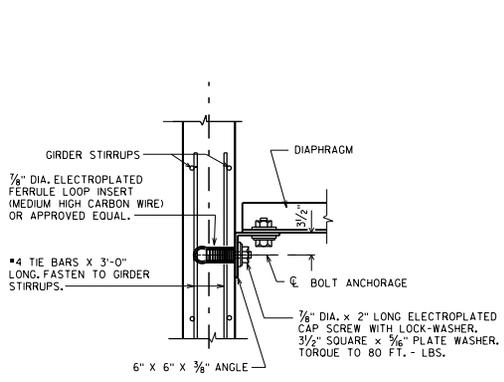


**SECTION THRU DIAPHRAGM**

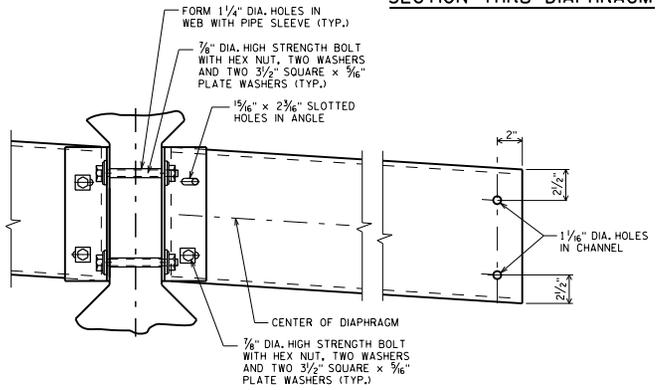
**DESIGNER NOTES**

FOR SPANS EQUAL TO OR LESS THAN 80'-0", PLACE ONE DIAPHRAGM AT MID-LENGTH OF GIRDER. FOR SPANS OVER 80'-0", PLACE AT 1/3 AND 2/3 POINTS.

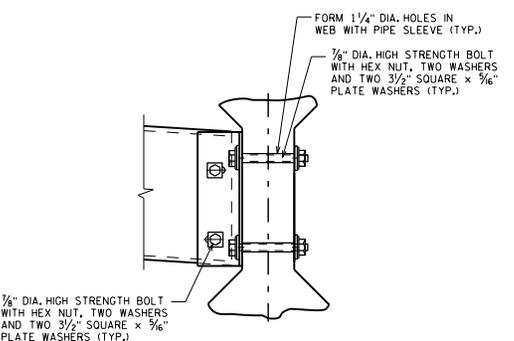
ON THE PLANS, SHOW LOCATION OF INSERTS/HOLES FOR DIAPHRAGM TO WEB CONNECTION, NOT ONLY FROM THE BOTTOM OF THE GIRDER (DIM "A" AND "B"), BUT ALSO FROM THE ENDS OF EACH GIRDER.



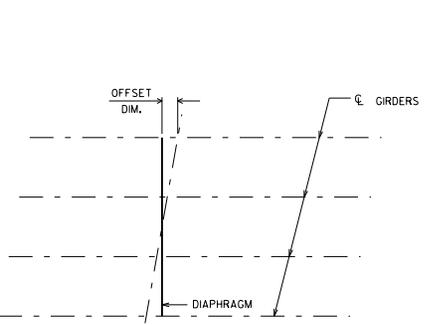
**SECT. A-A (FOR EXTERIOR ATTACHMENT)**



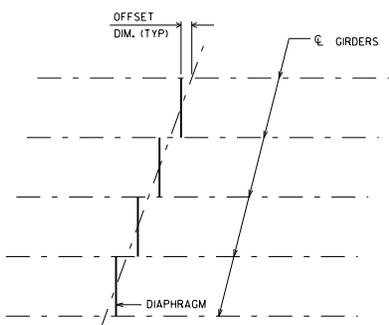
**DETAIL B (FOR CONTINUOUS LINE OF DIAPHRAGMS)**



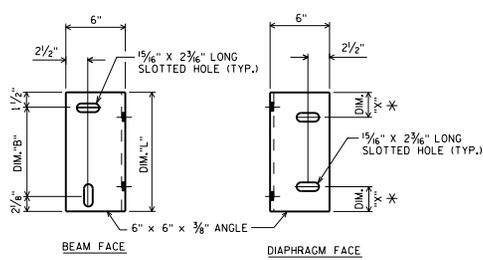
**SECTION AT INTERIOR GIRDERS THRU DIAPHRAGM FOR SKEW ANGLES > 10°**



**PLAN FOR SKEW ANGLES ≤ 10°**



**PLAN FOR SKEW ANGLES > 10°**



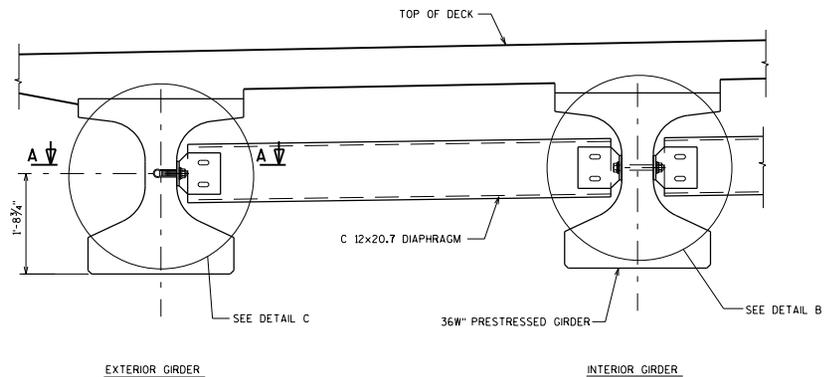
**DIAPHRAGM SUPPORT**

\*2 1/2" FOR ALTERNATE PLATE DIAPHRAGM

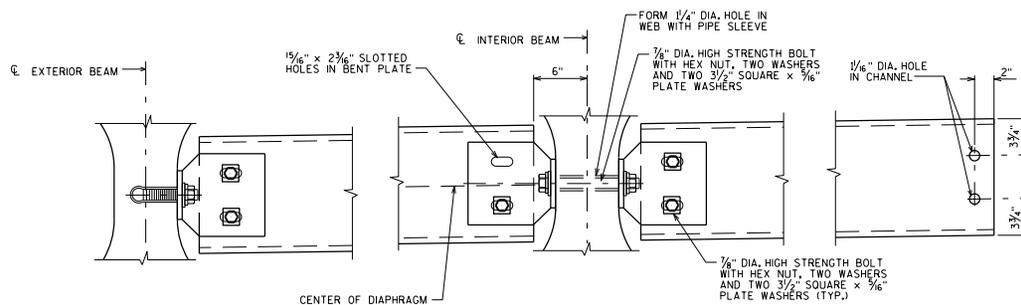
INTER. STEEL DIAPHS. FOR 28", 36", 45", 45W" 54" & 54W" PRESTRESSED GIRDERS

**BUREAU OF STRUCTURES**

APPROVED: Bill Oliva DATE: 7-19

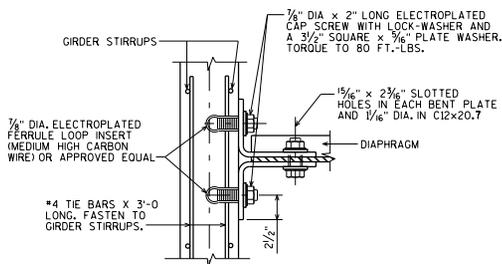


**PART TRANSVERSE SECTION AT DIAPHRAGM**

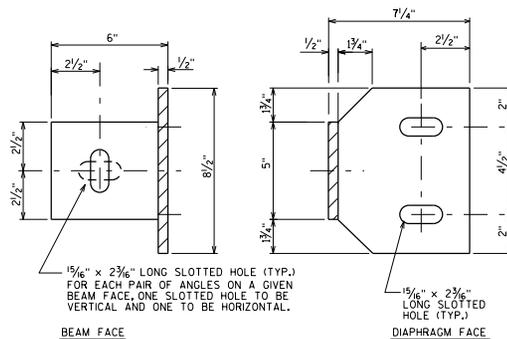


**DETAIL C**

**DETAIL B**

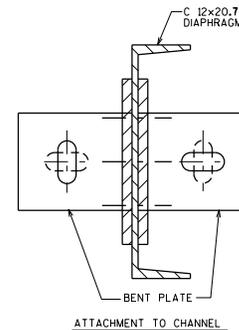


**SECTION A-A**  
(FOR EXTERIOR ATTACHMENT)

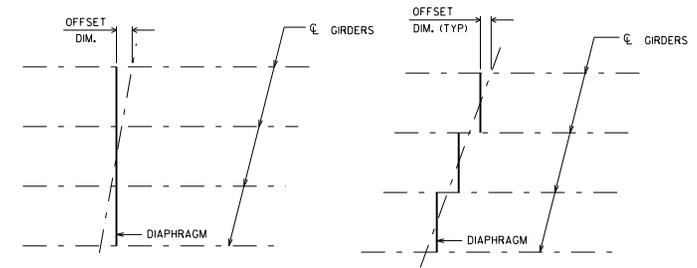


**BEAM FACE**

**DIAPHRAGM FACE**

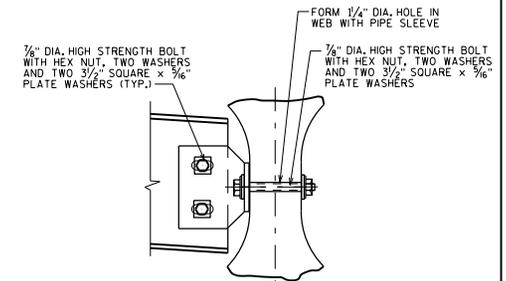


**ATTACHMENT TO CHANNEL**



**PLAN FOR SKEW ANGLES  $\leq 10^\circ$**

**PLAN FOR SKEW ANGLES  $> 10^\circ$**



**SECTION AT INTERIOR GIRDERS THRU DIAPHRAGM FOR SKEW ANGLES  $> 10^\circ$**

**NOTES**

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-1-1", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

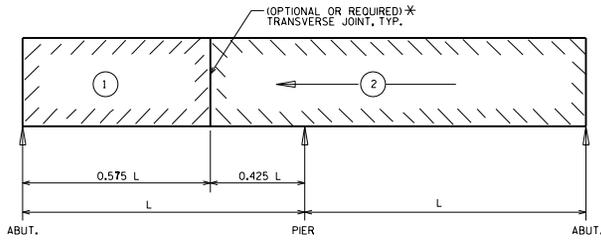
STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE, HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

**DESIGNER NOTES**

FOR SPANS EQUAL TO OR LESS THAN 80'-0", PLACE ONE DIAPHRAGM AT MID-LENGTH OF GIRDER, FOR SPANS OVER 80'-0", PLACE AT 1/3 AND 2/3 POINTS.

ON THE PLANS, SHOW LOCATION OF INSERTS/HOLES FOR DIAPHRAGM TO WEB CONNECTION, NOT ONLY FROM THE BOTTOM OF THE GIRDER (DIM "A" AND "B"), BUT ALSO FROM THE ENDS OF EACH GIRDER.

<b>INTERM. STEEL DIAPHS. FOR 36W" PRESTRESSED GIRDERS</b>	
	<b>BUREAU OF STRUCTURES</b>
APPROVED: <u>Bill Oliva</u>	DATE: <u>7-19</u>



**IDEAL DECK POUR SEQUENCE**  
(CONTINUOUS STEEL GIRDER - 2 SPANS SHOWN)

② — INDICATES POUR NUMBER AND DIRECTION OF POUR

S = TOTAL NUMBER OF SPANS  
L = LENGTH OF END SPAN

n = INTERIOR SPAN / END SPAN

**NOTES**

THE RATE OF PLACING CONCRETE SHALL EQUAL OR EXCEED 1/2 SPAN LENGTH PER HOUR BUT NEED NOT EXCEED 100 CU. YDS. PER HOUR. (REQUIRED ONLY FOR CONTINUOUS STEEL GIRDERS.)

IF OPTIONAL JOINTS ARE PROVIDED, TWO OR MORE SEQUENTIAL POURS MAY BE COMBINED AND PLACED IN ONE CONTINUOUS OPERATION. TWO OR MORE ALTERNATE DECK POURS (E.G. 1 & 3) MAY BE PLACED ON THE SAME DAY.

THE NEXT DECK POUR CAN BE MADE NO LESS THAN 72 HOURS AFTER THE PREVIOUS POUR.

THE CONTRACTOR MAY SUBMIT AN ALTERNATE POURING SEQUENCE SUBJECT TO THE APPROVAL OF THE STRUCTURES DESIGN SECTION. (NOTE: APPLICABLE WHEN OPTIONAL TRANSVERSE CONSTRUCTION JOINTS ARE SHOWN)

THE CONTRACTOR SHALL POUR THE ENTIRE DECK PER THE DECK POUR SEQUENCE IF REQUIRED TRANSVERSE CONSTRUCTION JOINTS ARE SHOWN ON THE PLANS. THE CONTRACTOR MAY SUBMIT AN ALTERNATE POURING SEQUENCE SUBJECT TO THE APPROVAL OF THE STRUCTURES DESIGN SECTION. (NOTE: REQUIRED WHEN REQUIRED TRANSVERSE CONSTRUCTION JOINTS ARE SHOWN)

**DESIGNER NOTES**

\* THE DESIGNER SHALL DETERMINE IF TRANSVERSE JOINTS ARE OPTIONAL OR REQUIRED.

OPTIONAL TRANSVERSE CONSTRUCTION JOINTS SHALL BE DETAILED ON THE PLANS TO LIMIT THE VOLUME OF POUR TO < 600 CU. YDS. IN URBAN AREAS AND < 300 CU. YDS. IN OTHER AREAS. GENERALLY FOR STEEL GIRDER SUPERSTRUCTURES LOCATE THE TRANSVERSE JOINTS AT THE 0.6 POINT (CONCRETE IN 60% OF SPAN) AND FOR PRESTRESS GIRDER SUPERSTRUCTURES LOCATE JOINTS NEAR THE 0.75 POINT. (CONCRETE IN 75% OF SPAN) CONSIDER CUT-OFF POINTS OF CONTINUITY REINFORCING STEEL WHEN LOCATING JOINTS FOR PRESTRESS GIRDER SUPERSTRUCTURES. LOCATION OF JOINTS IN STEEL GIRDER SUPERSTRUCTURES MAY VARY IF DEFLECTIONS ARE INFLUENCED BY IN SPAN HINGES OR UNUSUAL SPAN LENGTH RATIOS. CHECK WITH THE STRUCTURES DEVELOPMENT SECTION FOR ADDITIONAL INFORMATION.

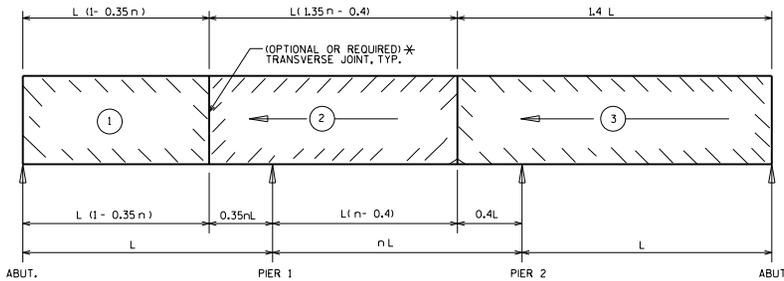
REQUIRED TRANSVERSE CONSTRUCTION JOINTS SHALL BE DETAILED ON THE PLANS ONLY WHEN REQUIRED BY DESIGN. SEQUENTIAL STAGES ARE DISCUSSED IN SECTION 24.12.2. ALL PLACEMENT REQUIREMENTS SHALL BE NOTED ON THE PLANS.

DETAIL TRANSVERSE CONSTRUCTION JOINTS 5'-0" FROM C<sub>L</sub> OF IN SPAN HINGES, (ONE ON EACH SIDE OF HINGE) THE CONCRETE BETWEEN THESE JOINTS SHOULD BE THE LAST POUR PLACED.

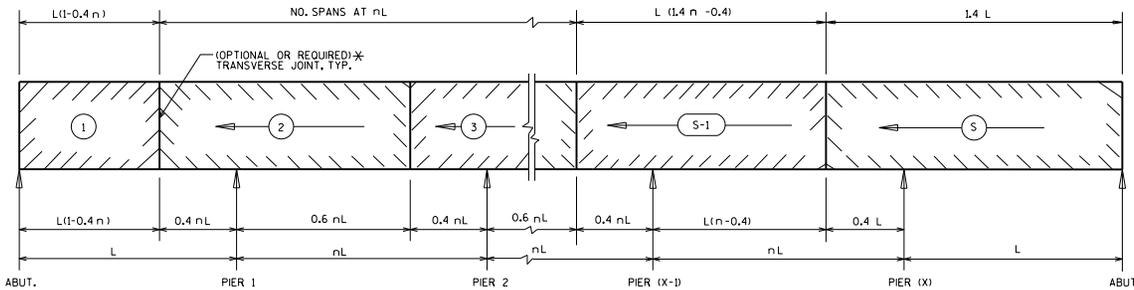
WHEN THE WIDTH OF THE DECK IS GREATER THAN 120 FEET, A LONGITUDINAL CONSTRUCTION JOINT SHALL BE DETAILED. FOR DECK WIDTHS BETWEEN 90 AND 120 FEET, AND OPTIONAL LONGITUDINAL JOINT SHALL BE DETAILED. LOCATE LONGITUDINAL CONSTRUCTION JOINT ALONG EDGE OF LANE LINE AND AT LEAST 6 INCHES FROM EDGE OF TOP FLANGE OF GIRDER.

FOR GRADES OVER 3% THE PREFERRED DIRECTION OF POUR IS UPHILL.

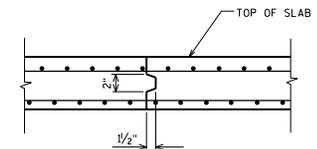
AN ALTERNATE POURING SEQUENCE IS TO POUR THE DL POSITIVE MOMENT AREAS AND THEN THE DL NEGATIVE MOMENT AREAS. THE SEQUENCE MAY BE STARTED ANYWHERE ON THE BRIDGE.



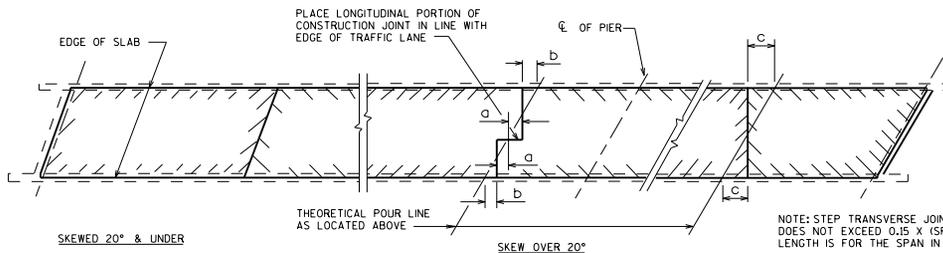
**IDEAL DECK POUR SEQUENCE**  
(CONTINUOUS STEEL GIRDER - 3 SPANS SHOWN)



**IDEAL DECK POUR SEQUENCE**  
(CONTINUOUS STEEL GIRDER - ANY NUMBER OF SPANS SHOWN)

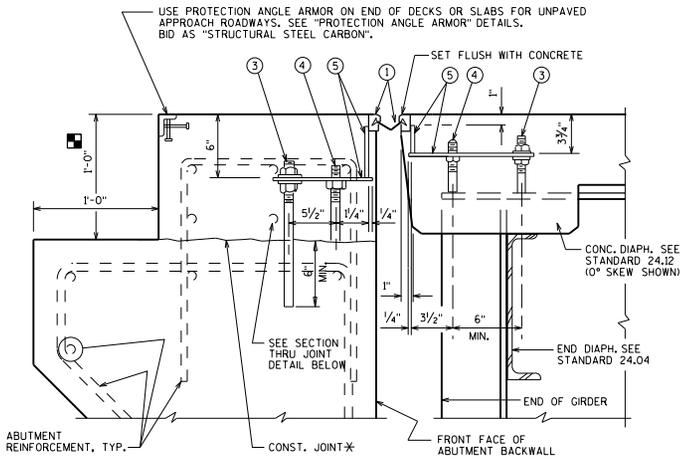


**SECTION THRU TRANSVERSE OR LONGITUDINAL JOINT**



**PLAN VIEW - SHOWING PLACEMENT OF TRANSVERSE CONSTRUCTION JOINTS**

<b>SLAB POURING SEQUENCE</b>	
	<b>BUREAU OF STRUCTURES</b>
APPROVED: <u>Bill Oliva</u>	DATE: 7-19

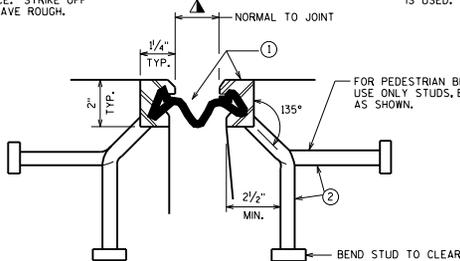


TYPICAL SECTION THRU JOINT AT STEEL GIRDER

NORMAL TO  $\bar{C}$  SUBSTRUCTURE

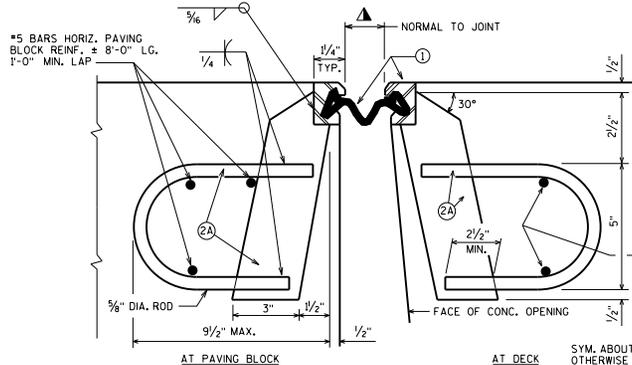
\* POUR CONC. ABOVE THIS JOINT AFTER SUPERSTRUCTURE IS IN PLACE. STRIKE OFF AND LEAVE ROUGH.

■ PAVING NOTCH IS 1'-0" WIDE BY 1'-4" DEEP IF STRUCTURAL APPROACH SLAB (STD. 12.12) IS USED.



SECTION THRU JOINT

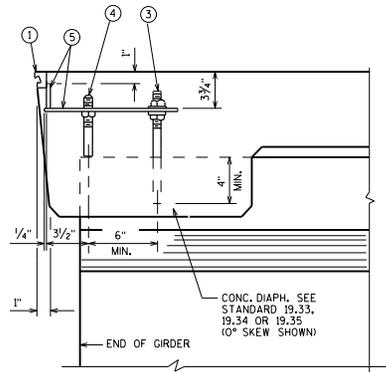
EXTERIOR GIRDER TO EDGE OF DECK, AND AT PARAPETS, MEDIANS AND SIDEWALKS



SECTION THRU JOINT

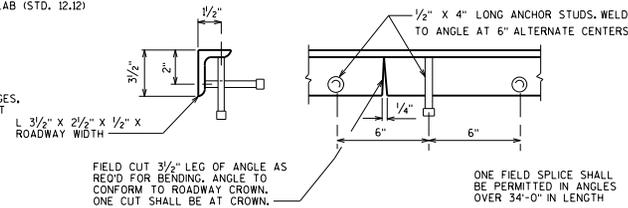
ROADWAY TRAFFIC AREA BETWEEN EXTERIOR GIRDERS.

SYM. ABOUT  $\bar{C}$  JOINT UNLESS OTHERWISE SHOWN OR NOTED



PART SECTION THRU JOINT AT PRESTRESSED GIRDERS

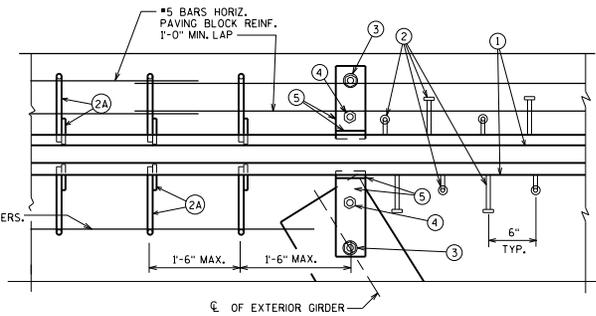
NORMAL TO  $\bar{C}$  SUBSTRUCTURE



PROTECTION ANGLE ARMOR

SANDBLAST PROTECTION ANGLE AFTER FABRICATION PER NOTES. AFTER BLAST CLEANING, THE PROTECTION ANGLE SHALL BE HOT DIPPED GALVANIZED.

■ IF TEMPERATURE TABLE IS SHOWN, PLACE FOLLOWING NOTE ADJACENT TO TABLE: "A SMALL JOINT OPENING DUE TO A HIGH TEMPERATURE AT TIME OF CONSTRUCTION MAY REQUIRE NEOPRENE STRIP SEAL INSTALLATION INTO STEEL EXTRUSIONS PRIOR TO SETTING THE EXPANSION JOINT."



PART PLAN

LEGEND

- ▲ ① NEOPRENE STRIP SEAL (1-INCH) AND STEEL EXTRUSIONS. SET JOINT OPENING AT 1 3/4" WHEN EXPANSION LENGTH < 230'-0". WHEN EXPANSION LENGTH > 230'-0", PREPARE A TEMPERATURE TABLE SHOWING JOINT OPENINGS FROM 5°F TO 85°F IN 10°F INCREMENTS. ACCOUNT FOR PRESTRESSED GIRDER SHRINKAGE DUE TO CREEP WHEN DETERMINING THIS TABLE. JOINT OPENINGS GIVEN NORMAL TO JOINT. ■
- ② STUDS 3/8" DIA. X 6 3/4" LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS AND BEND AS SHOWN AFTER WELDING.
- ②A 1/2" THICK ANCHOR PLATE WITH 3/8" DIA. ROD (OR ALTERNATE STRIP SEAL ANCHOR). WELD ROD TO ANCHOR PLATE, WELD ANCHOR PLATE TO NO. 1 AT 1'-6" CENTERS BETWEEN GIRDERS.
- ③ 3/4" DIA. THREADED ROD WITH 2 NUTS AND PLATE WASHERS. FOR PRESTRESSED GIRDERS, GROUT THREADED ROD INTO FIELD DRILLED HOLES ON  $\bar{C}$  OF GIRDER. FOR STEEL GIRDERS, WELD THREADED ROD TO TOP FLANGE OR ATTACH BY BOLTING THRU FLANGE. ON ABUTMENT SIDE, GROUT THREADED ROD INTO FIELD DRILLED HOLES IN ABUTMENT BACKWALL AS SHOWN.
- ④ 3/4" DIA. THREADED ROD WITH NUT. TACK WELD NUT TO NO. 5.
- ⑤ FABRICATE SUPPORT FROM 3" X 1/2" BAR AS SHOWN OR EQUIVALENT. ONE PER GIRDER PER SIDE. SHOP OR FIELD WELD TO NO. 1. IF FIELD WELDED, COVER WELDED AREAS WITH EPOXY-COATING MATERIAL. PROVIDE 1/2" DIA. HOLE FOR NO. 3 AND 1" DIA. HOLE FOR NO. 4.
- ⑥ GALVANIZED PLATE 3/4" X 10" X 12'-2" LONG FOR SKEWS TO 45° AND 3'-0" LONG FOR SKEWS > 45° WITH HOLES FOR NO. 7. FOR SINGLE SLOPE PARAPET. FOR SLOPED FACE PARAPET, SEE STANDARD 28.07.
- ⑦ 3/4" DIA. X 1/2" STAINLESS STEEL SOCKET FLAT HEAD SCREWS WITH ANTI-SEIZE LUBRICANT. PLACE IN COUNTERSUNK HOLE. RECESS 1/16" BELOW PLATE SURFACE.
- ⑧ 3/4" DIA. X 4" GALVANIZED HEX HEAD BOLT, BEND 45°.
- ⑨ 3/4" DIA. X 2 1/4" GALVANIZED THREADED COUPLING.
- ⑩ SIDEWALK COVER PLATE 3/8" X 12'-0" WIDE FOR SKEWS TO 45° AND 3'-0" WIDE FOR SKEWS > 45° X LIMITS SHOWN. BEND DOWN FACE OF SIDEWALK WITH HOLES FOR NO. 7. GALVANIZE PLATE AFTER SLIP-RESISTANT SURFACE IS APPLIED.
- ⑪ 1" X 5" SLOTTED COUNTERSUNK HOLE FOR NO. 7. PLACE SLOT PARALLEL TO DIRECTION OF MOVEMENT.

NOTES

ONE FIELD SPlice PERMITTED IN STEEL EXTRUSIONS, UNLESS MORE ARE REQUIRED FOR STAGED CONSTRUCTION, HANDLING OR GALVANIZING REQUIREMENTS. IF USED, DETAILS SHALL BE SUBMITTED FOR APPROVAL. NO SPLICING PERMITTED IN NEOPRENE STRIP SEAL.

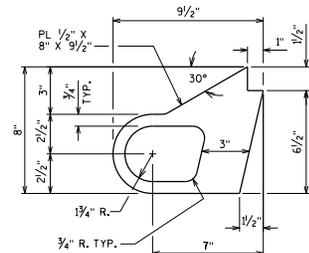
AFTER FABRICATION, BUT BEFORE SHIPMENT, STRAIGHTEN STEEL EXTRUSIONS SUCH THAT THEY SHALL BE FREE FROM WARP, TWIST AND SWEEP.

FABRICATOR SHALL PROVIDE MEANS OF KEEPING GALVANIZED EXTRUSIONS CLEAN AND SMOOTH DURING SHIPMENT AND PRIOR TO APPLYING LUBRICANT ADHESIVE FOR NEOPRENE GLAND INSTALLATION.

SANDBLAST PLATES, SUPPORTS AND EXTRUSIONS AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING". AFTER BLAST CLEANING, THE PLATES, SUPPORTS AND EXTRUSIONS SHALL BE HOT DIPPED GALVANIZED. SLIP-RESISTANT SURFACE IS APPLIED TO SIDEWALK COVER PLATES BY THE MANUFACTURER AND THEN HOT DIPPED GALVANIZED TO THEIR RECOMMENDATIONS TO MAINTAIN THE INTEGRITY OF THIS SURFACE.

ANCHOR SYSTEM NO. 8 AND NO. 9 SHALL CONFORM TO ASTM A307 AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C AND D.

ALL MATERIAL IN THE EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS AND HARDWARE SHALL BE PAID AT THE UNIT PRICE BID FOR "EXPANSION DEVICE B-...-... LF."



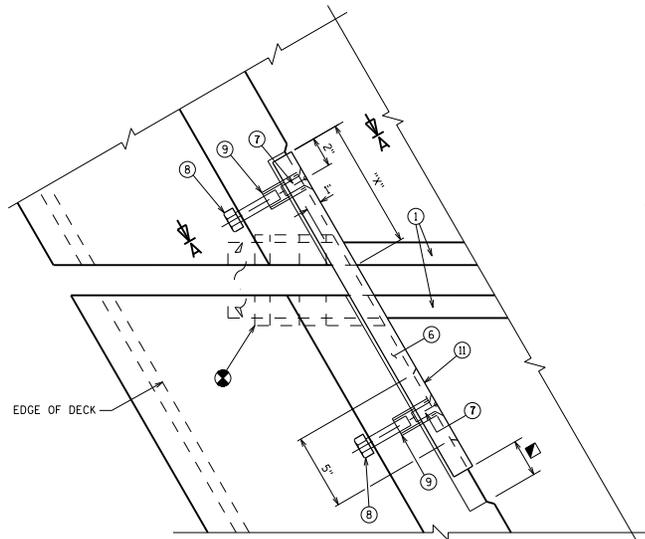
ALTERNATE STRIP SEAL ANCHOR

STRIP SEAL EXPANSION JOINT DETAILS

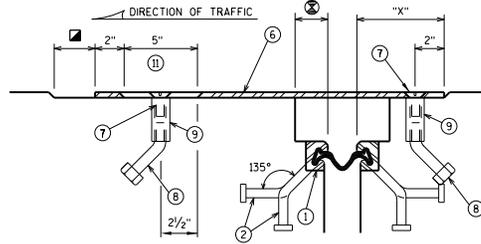


BUREAU OF STRUCTURES

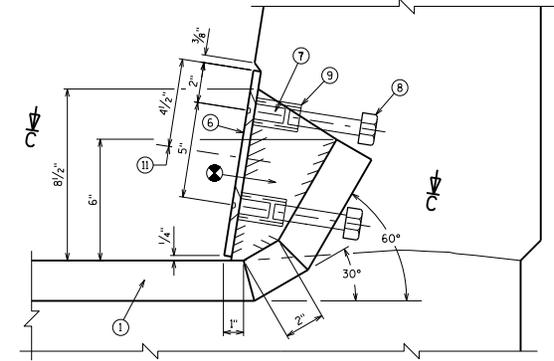
APPROVED: Bill Oliva DATE: 7-19



**PLAN AT PARAPET**  
SINGLE SLOPE PARAPET

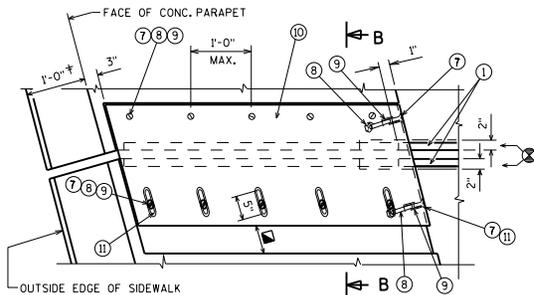


**SECTION C-C**



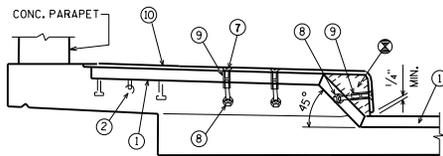
**SECTION A-A**  
SINGLE SLOPE PARAPET

"X" - VALUES IN INCHES		USE "X" = 6 1/2" FOR 0° SKEW											
SKEW	5°	10°	15°	20°	25°	30°	35°	40°	45°	50°	55°	60°	65°
RHF	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2	7	7	7 1/2	8
LHF	7	7 1/2	8	8 1/2	9	9 1/2	10 1/2	11	11 1/2	13	13 1/2	14 1/2	15 1/2

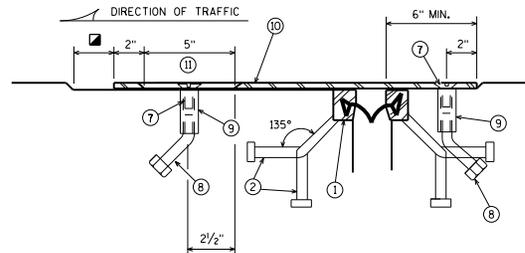


**PLAN AT SIDEWALK**

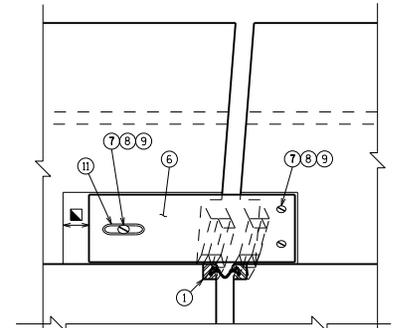
† 1'-2" WHEN "VERTICAL FACE PARAPET TYPE 'TX' IS USED



**SECTION AT SIDEWALK**

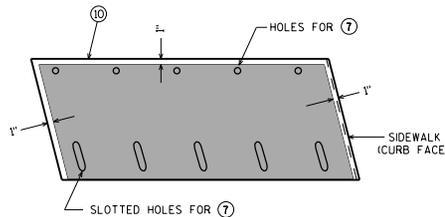


**SECTION B-B**



**VIEW OF PARAPET PLATES**

**FROM ROADWAY**  
SINGLE SLOPE PARAPET



**PLAN OF SIDEWALK COVER PLATE WITH SLIP-RESISTANT SURFACE**

PLACE SLIP-RESISTANT SURFACE ON TOP WALKING SURFACE IN SHADED AREA ONLY (NOT ON CURB FACE).

**DESIGNER NOTES**

FOR NEW BRIDGES, JOINT TO BE DETAILED STRAIGHT.

FOR JOINT REPLACEMENT PROJECTS, JOINT SHALL BE DETAILED TO MATCH ORIGINAL CONFIGURATION (STRAIGHT OR KINKED) IN ORDER TO REDUCE SUBSTRUCTURE MODIFICATIONS REQUIRED.

PLAN DETAILS SHALL REMOVE ENOUGH PARAPET Laterally, and Full Height, to Ensure Durability of the Joint Replacement.

- ⊗ BLOCK OUT CONCRETE 2" EACH SIDE OF JOINT OPENING
- ⊠ JOINT OPENING DIM. ALONG SKEW PLUS 1/2"

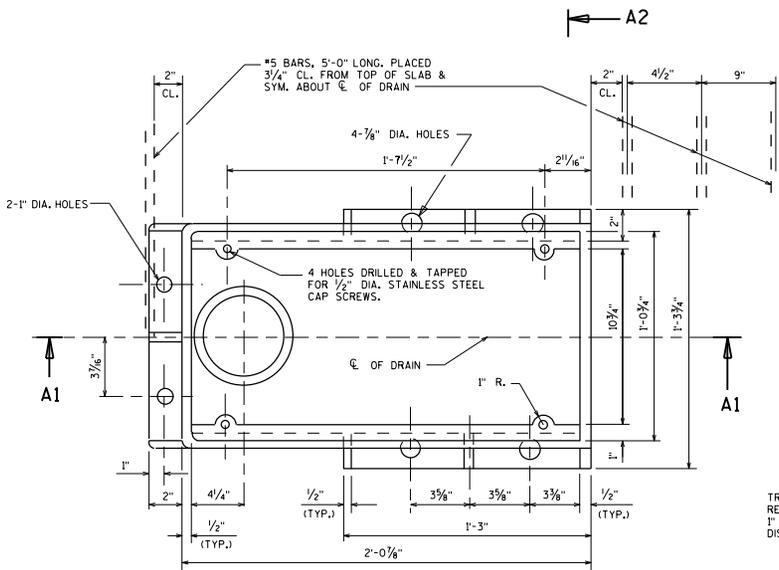
APPROVED SLIP-RESISTANT APPLIED SURFACES FOR STEEL PLATES		
PRODUCT	MANUFACTURER	CONTACT AT
SLIPNOT GRADE 2, STEEL	W. S. MOLNAR COMPANY	1-800-SLIPNOT
ALGRIP, STEEL	ROSS TECHNOLOGY CORP.	1-800-345-8170

**STRIP SEAL COVER PLATES**  
SINGLE SLOPE PARA./SDWK.



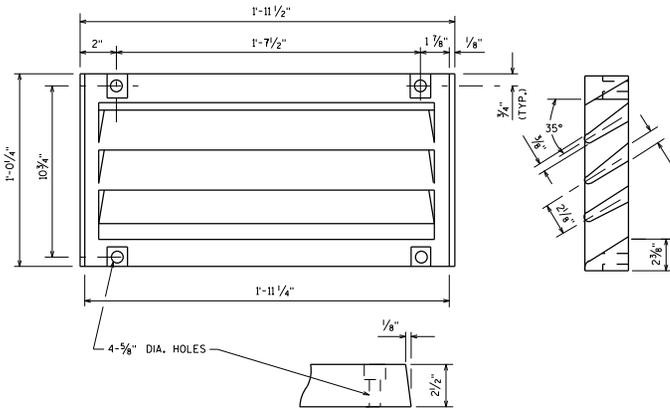
APPROVED: Bill Oliva DATE: 7-19





PLAN

TRANS. AND LONGIT. SLAB BAR REINF. TO BE CUT A MAX. OF 1" CL. FROM DRAIN FRAME. DISPLACE BARS WHERE POSSIBLE.



GRATE CASTING DETAIL  
ATTACH GRATE TO FRAME FOR SHIPMENT

**NOTES**

ALL MATERIAL FOR TYPE "GC" CASTING, EXCLUDING GRATE HOLD DOWN SCREWS, SHALL BE GRAY IRON CONFORMING TO ASTM A48, CLASS 30. (APPROXIMATE WEIGHT = 225\*)

MATERIAL FOR BRACKETS SHALL CONFORM TO ASTM A36.

ALTERNATE BRACKETS ARE NOT ALLOWED.

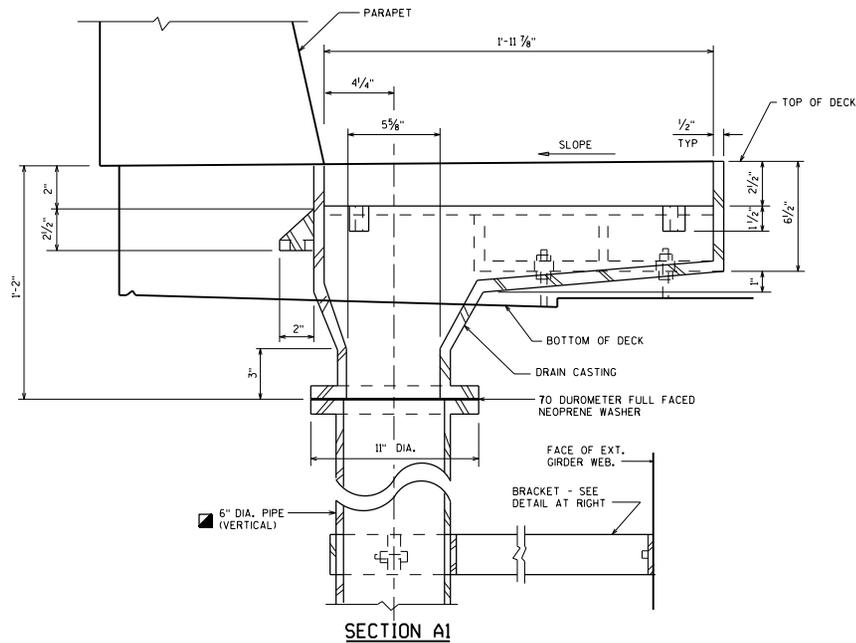
■ FLANGED 6" DIA. DOWNSPOUTS SHALL BE REINFORCED THERMOSETTING RESIN PIPE (RTRP) OR GALVANIZED STANDARD PIPE CONFORMING TO ASTM A53.

**DESIGNER NOTES**

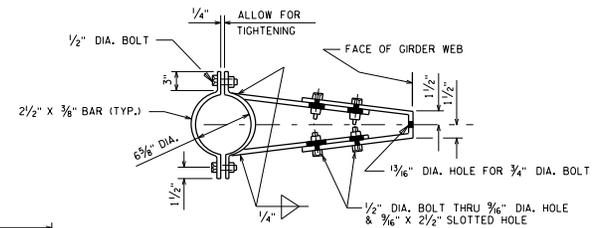
ALL MATERIAL FOR FLOOR DRAINS AS SHOWN ON THIS SHEET SHALL BE INCLUDED IN THE BID ITEM "FLOOR DRAINS TYPE GC".

ALL MATERIAL FOR DOWNSPOUTS AND BRACKETS AS SHOWN ON THIS SHEET SHALL BE INCLUDED IN THE BID ITEM "DOWNSPOUT 6-INCH".

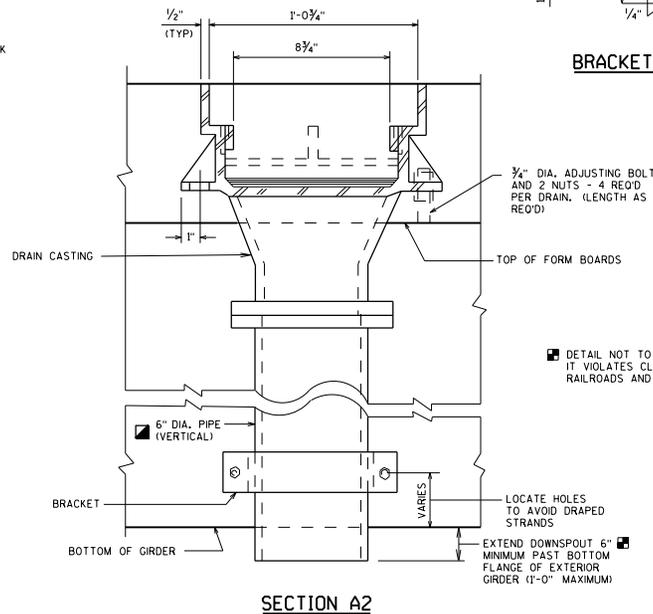
ON THE PRESTRESSED GIRDER SHEET, SHOW LOCATION OF HOLES FOR BRACKET ANCHORAGE FROM TOP/BOTTOM AND END OF GIRDER.



SECTION A1

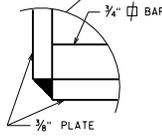
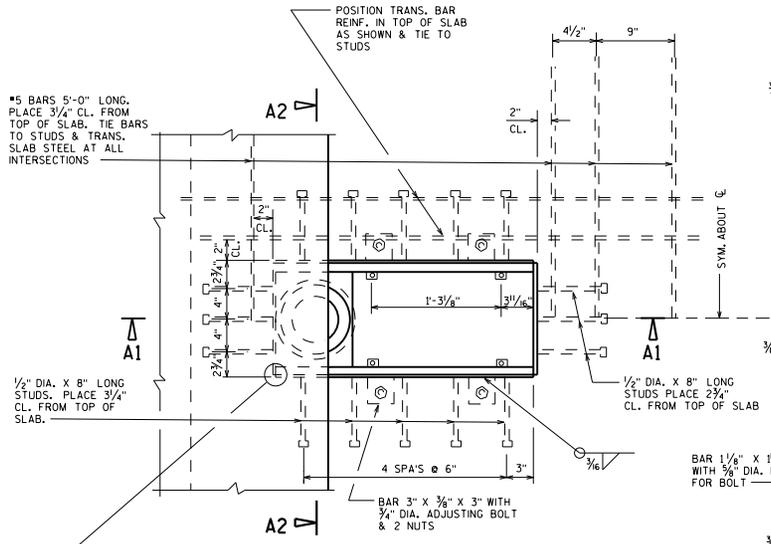


BRACKET DETAIL



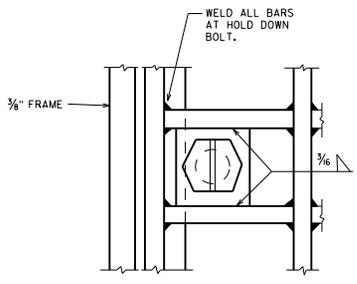
■ DETAIL NOT TO BE USED OVER RAILROADS BECAUSE IT VIOLATES CLEARANCE REQUIREMENTS; CONTACT RAILROADS AND HARBORS SECTION FOR GUIDANCE.

<b>FLOOR DRAIN TYPE 'GC'</b>	
	<b>BUREAU OF STRUCTURES</b>
APPROVED: <u>Bill Oliva</u>	DATE: 7-19

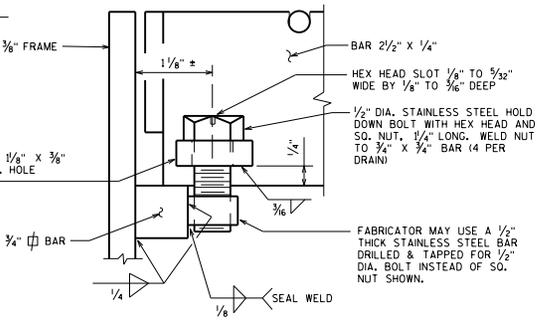


**PLAN**

TRANS. & LONGIT. SLAB BAR REINFORCEMENT TO BE CUT A MAX. OF 1" CL. FROM DRAIN FRAME. DISPLACE BARS WHERE POSSIBLE.



**PART PLAN**



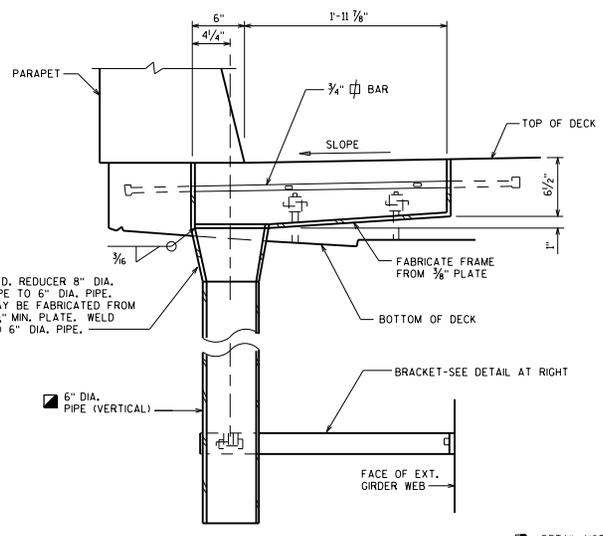
**SECTION AT HOLD DOWN BOLT**

**NOTES**

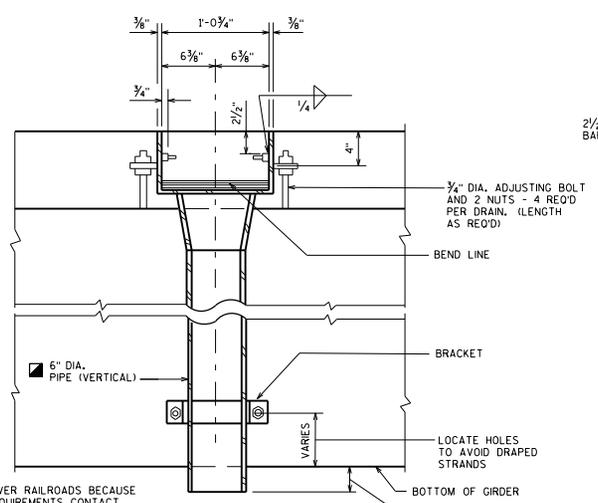
- ALL DRAIN MATERIAL INCLUDING GRATE, EXCLUDING PIPE & GRATE HOLD DOWN BOLTS, SHALL BE ASTM A36 STEEL.
- MATERIAL FOR BRACKETS SHALL CONFORM TO ASTM A36.
- ALTERNATE BRACKETS ARE NOT ALLOWED.
- ALL STEEL SHALL BE GALVANIZED. WELDS SHALL BE MADE WITH LOW HYDROGEN ELECTRODES.
- SEAL WELD INSIDE OF DRAIN.
- PRIOR TO GALVANIZING A NO. 6 BLAST CLEANING IS REQ'D.
- FLANGED 6" DIA. DOWNSPOUTS SHALL BE REINFORCED THERMOSETTING RESIN PIPE (RTRP) OR GALVANIZED STANDARD PIPE CONFORMING TO ASTM A53.

**DESIGNER NOTES**

- ALL MATERIAL FOR FLOOR DRAINS AS SHOWN ON THIS SHEET SHALL BE INCLUDED IN THE BID ITEM "FLOOR DRAINS TYPE 'H'".
- ALL MATERIAL FOR DOWNSPOUTS AND BRACKETS AS SHOWN ON THIS SHEET SHALL BE INCLUDED IN THE BID ITEM "DOWNSPOUT 6-INCH".
- ON THE PRESTRESSED GIRDER SHEET, SHOW LOCATION OF HOLES FOR BRACKET ANCHORAGE FROM TOP/BOTTOM AND END OF GIRDER.

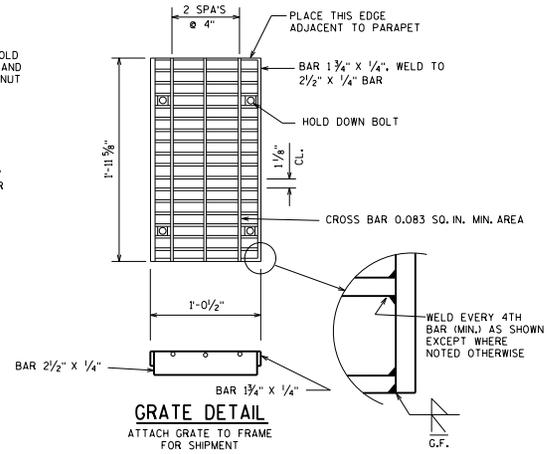


**SECTION A1**

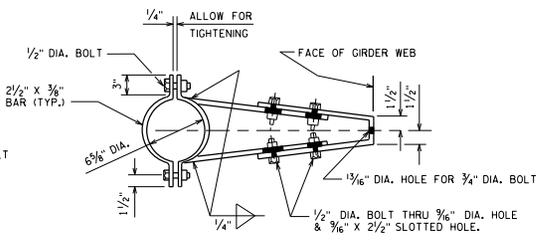


**SECTION A2**

DETAIL NOT TO BE USED OVER RAILROADS BECAUSE IT VIOLATES CLEARANCE REQUIREMENTS. CONTACT RAILROADS AND HARBORS SECTION FOR GUIDANCE.



**GRATE DETAIL**

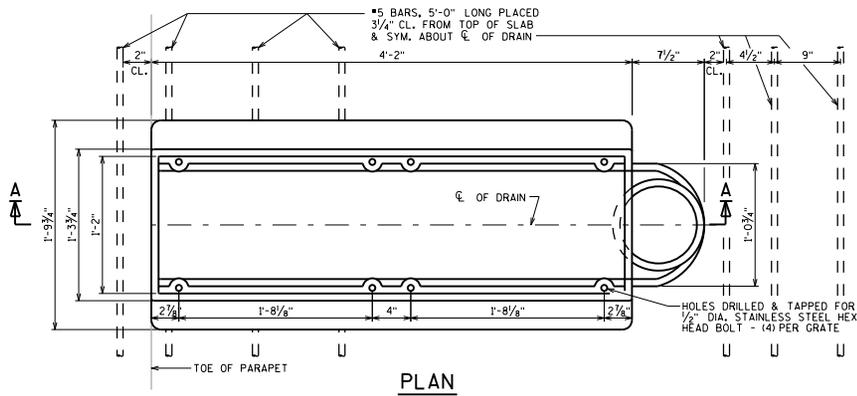


**BRACKET DETAIL**

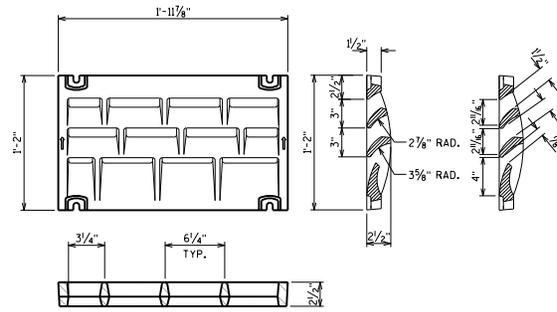
**FLOOR DRAIN TYPE 'H'**

**BUREAU OF STRUCTURES**

APPROVED: Bill Oliva DATE: 7-19



PLAN



GRATE CASTING DETAILS

ATTACH GRATES TO FRAME FOR SHIPMENT

NOTES

ALL MATERIAL FOR TYPE "WF" CASTING AND 8" DIA. CONNECTION PIPE, EXCLUDING GRATE HOLD DOWN SCREWS, SHALL BE GRAY IRON CONFORMING TO ASTM A48, CLASS 30.

MATERIAL FOR BRACKETS SHALL CONFORM TO ASTM A36.

ALTERNATE BRACKETS ARE NOT ALLOWED.

8" DIA. DOWNSPOUTS SHALL BE REINFORCED THERMOSETTING RESIN PIPE (RTRP).

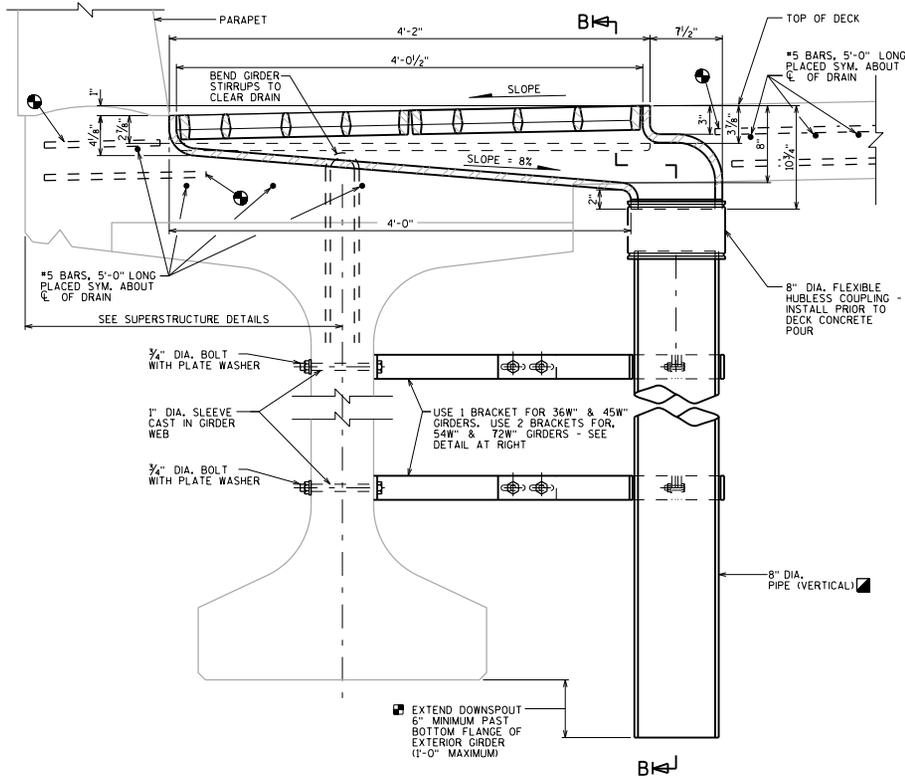
TRANSVERSE & LONGITUDINAL SLAB BAR REINFORCEMENT TO BE CUT A MAXIMUM OF 1" CLEAR FROM DRAIN FRAME. DISPLACE BARS WHERE POSSIBLE.

DESIGNER NOTES

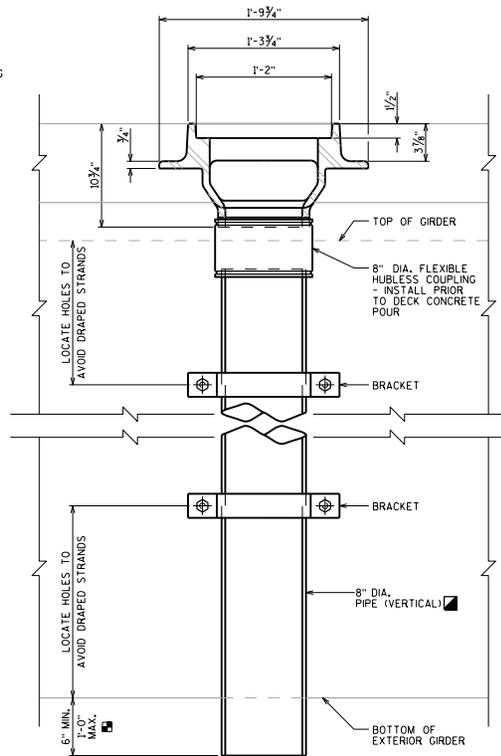
ALL MATERIAL FOR FLOOR DRAINS AS SHOWN ON THIS SHEET SHALL BE INCLUDED IN THE BID ITEM "FLOOR DRAINS TYPE WF".

ALL MATERIAL FOR DOWNSPOUTS, CONNECTORS, AND BRACKETS AS SHOWN ON THIS SHEET SHALL BE INCLUDED IN THE BID ITEM "DOWNSPOUT 8-INCH".

ON THE PRESTRESSED GIRDER SHEET, SHOW LOCATION OF HOLES FOR BRACKET ANCHORAGE FROM TOP/BOTTOM AND END OF GIRDER.

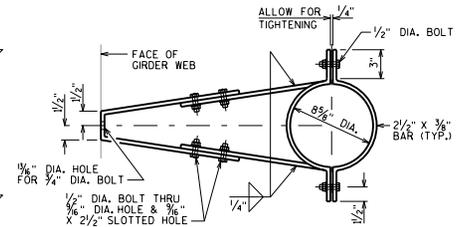


SECTION A-A



SECTION B-B

DETAIL NOT TO BE USED OVER RAILROADS BECAUSE IT VIOLATES CLEARANCE REQUIREMENTS. CONTACT RAILROADS AND HARBORS SECTION FOR GUIDANCE.



BRACKET DETAIL

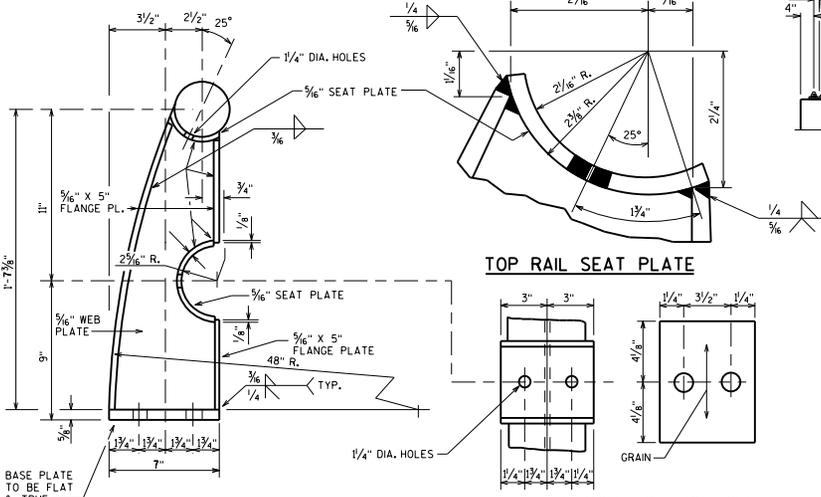
FLOOR DRAIN TYPE 'WF'



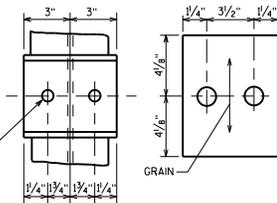
APPROVED: Bill Oliva DATE: 7-19



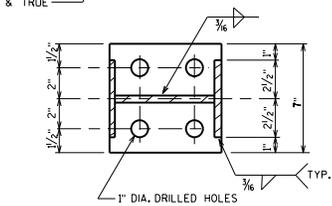




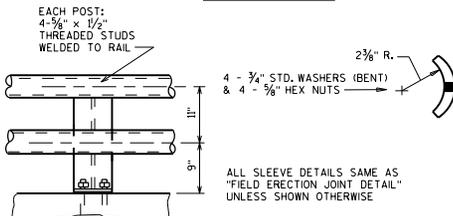
**TOP RAIL SEAT PLATE**



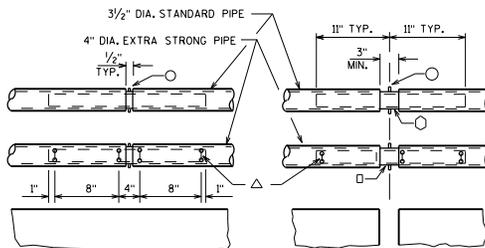
**LAYOUT OF BOTTOM RAIL SEAT PL.**



**STEEL POST DETAILS**

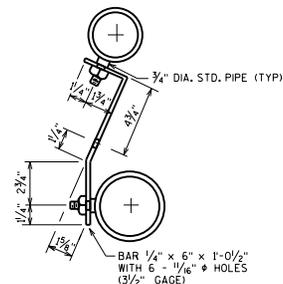


**RAIL TO POST CONN.**

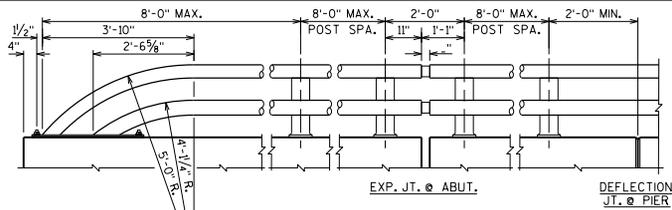


**FIELD ERECTION JOINT DETAIL**

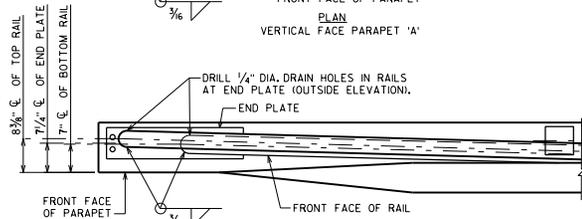
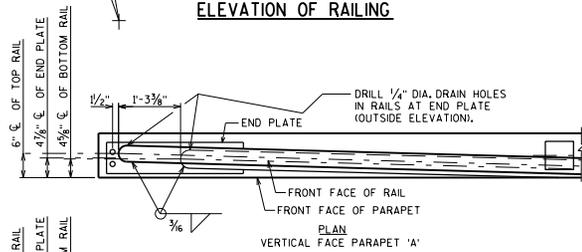
**DETAIL AT RAIL OPENING**



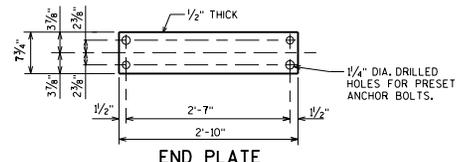
**SHIPPING BAR  
END SECTION ONLY**



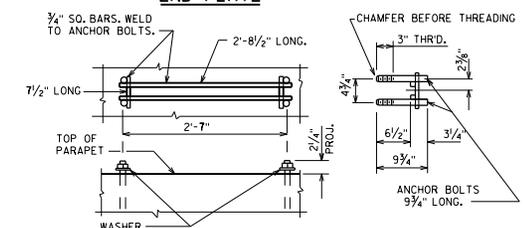
**ELEVATION OF RAILING**



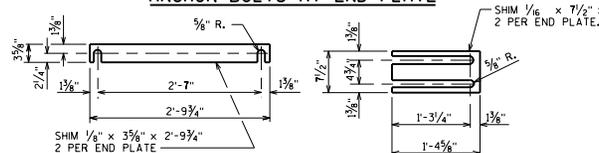
**DETAIL OF RAIL BEND AT ABUTMENTS**



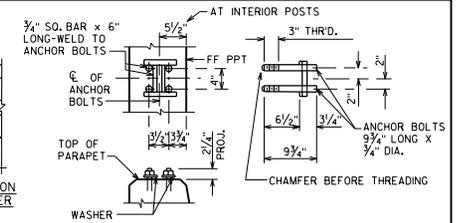
**END PLATE**



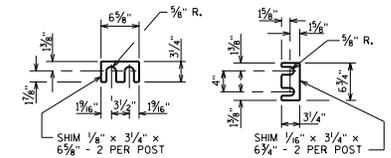
**ANCHOR BOLTS AT END PLATE**



**END PLATE SHIM DETAILS**



**ANCHOR BOLTS AT POSTS**



**POST SHIM DETAILS**

**NOTES**

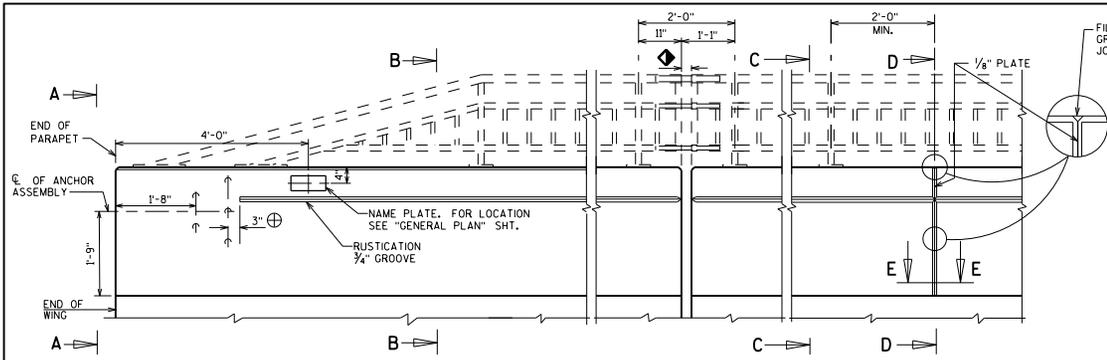
- BID ITEM SHALL BE "RAILING TUBULAR TYPE 'H' WHICH INCLUDES ALL ITEMS SHOWN.
- ANCHOR BOLTS, NUTS AND WASHERS SHALL BE EITHER STAINLESS STEEL OR ASTM A307. IF A307 IS USED ELECTRO-GALVANIZE NUTS, WASHERS & TOP 3/2" OF ANCHOR BOLTS.
- CLOSURE ENDS ON STEEL RAILING SHALL BE 1/4" PLATE. WELD AND GRIND SMOOTH.
- RAILINGS SHALL BE FABRICATED IN 2 AND 3 PANEL LENGTHS.
- RAILING POSTS SHALL BE SET NORMAL TO GRADE LINE.
- ALL POST SPACINGS ARE MEASURED HORIZONTALLY ALONG CENTERLINE OF THE POST BASE.
- SHIMS SHALL BE USED UNDER POSTS AND END PLATES WHERE REQD. FOR ALIGNMENT.
- FILL ALL EXPOSED OPENINGS BETWEEN SHIMS AND POST ANCHOR BOLT HOLES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
- RAILS, POSTS & SHIMS SHALL BE MADE FROM MATERIALS CONFORMING TO ASTM DESIGNATION A709, GRADE 36.
- ALL MATERIALS, EXCEPT ANCHORAGES, SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
- RAILS SHALL BE BUILT STRAIGHT AND SPRUNG INTO PLACE FOR STRUCTURES CURVED UP TO 3°. FOR STRUCTURES CURVED GREATER THAN 3°, RAILS SHALL BE CURVED TO FIT.

RAILING WEIGHT = 30 LB/FT

**LEGEND**

- 3/8" x 3/8" WELDED STUDS
- 3" DIA. STD. PIPE x 1'-10" LONG
- 3" DIA. EXTRA STRONG PIPE x 1'-10" LONG
- △ 1/2" DIA. WELD BEADS AT 1/3 PTS. ON PIPE 11" CIRCUMF. GRIND BEADS SO THAT SLEEVE FITS FREELY IN THE I.D. OF 4" DIA. EXTRA STRONG PIPE.

<b>TUBULAR RAILING TYPE 'H' (STEEL)</b>	
	<b>BUREAU OF STRUCTURES</b>
	APPROVED: <u>Bill Oliva</u> DATE: 7-19



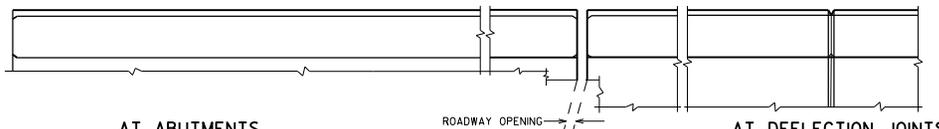
AT ABUTMENTS

ELEVATION OF PARAPET

AT DEFLECTION JOINTS

⊕ EXTEND 3/4" GROOVE TO END OF PARAPET WHEN ANCHOR ASSEMBLY IS NOT USED.

◆ ROADWAY OPENING OR 2/4" MIN. FOR EXPANSION JOINT. USE 1/2" OPENING WITH FILLER FOR AT ABUTMENTS

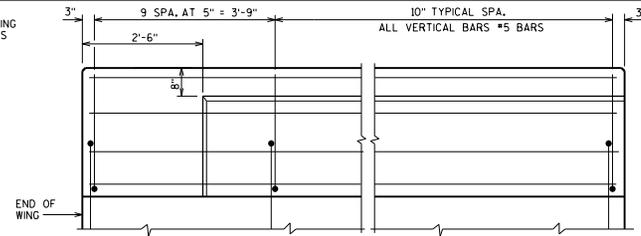


AT ABUTMENTS

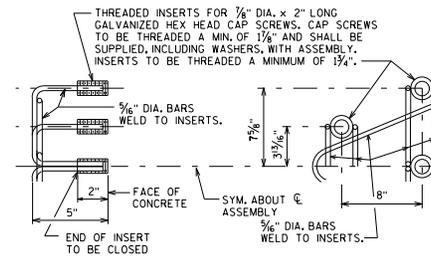
AT DEFLECTION JOINTS

PLAN OF PARAPET  
(RAILING NOT SHOWN FOR CLARITY)

FILL WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.



VIEW SHOWING OUTSIDE FACE OF PARAPET & REINF.



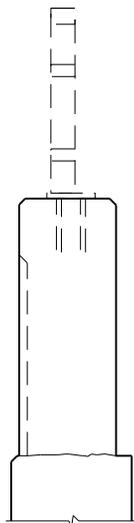
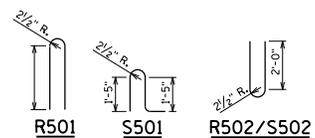
DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX. HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

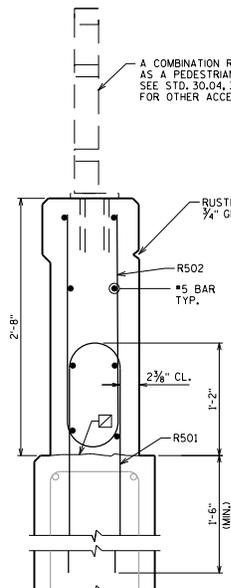
ASSEMBLY BID ITEM SHALL BE "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

BILL OF BARS

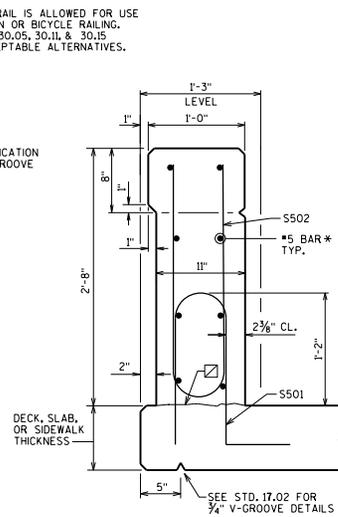
BAR MARK	CON.	NO. REQ'D.	LENGTH	BAR SERIES	LOCATION
R501	X			X	PARAPET VERT.
R502	X		4'-9"	X	PARAPET VERT.
S501	X		4'-4"	X	PARAPET VERT.
S502	X		4'-9"	X	PARAPET VERT.



VIEW A



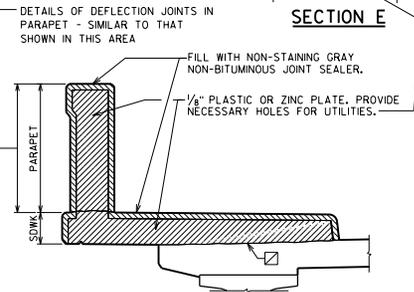
SECTION B



SECTION C

(PARAPET ON DECK, SLAB, OR SIDEWALK)  
(RAILING NOT SHOWN FOR CLARITY)

A COMBINATION RAIL IS ALLOWED FOR USE AS A PEDESTRIAN OR BICYCLE RAILING. SEE STD. 30.04, 30.05, 30.11 & 30.15 FOR OTHER ACCEPTABLE ALTERNATIVES.



SECTION D

SHOWING DEFLECTION JOINT IN PARAPET OR SIDEWALK USING THE FOLLOWING CRITERIA:

- ORDER STRUCTURES AND SLAB STRUCTURES WITH A SIDEWALK SHOULD HAVE A DEFLECTION JOINT IN THE SIDEWALK AND PARAPET OVER THE PIER.
- IF THERE IS A LIGHT STANDARD AT THE PIER, PLACE A DEFLECTION JOINT APPROX. 4'-0" EACH SIDE OF PIER, WITH NONE DIRECTLY OVER THE PIER.
- ORDER STRUCTURES AND SLAB STRUCTURES WITHOUT SIDEWALKS SHOULD HAVE NO DEFLECTION JOINTS IN THE PARAPETS.

NOTE

WHEN PARAPETS ARE POURED CONTINUOUSLY FROM END TO END, THEY SHALL BE SEPARATED AT THE DEFLECTION JOINTS BY A PIECE OF 1/4" ZINC OR PLASTIC PLATE CUT AS SHOWN IN SECTION "D" BY SHADED AREA. IF CONSTRUCTION JOINTS IN PARAPETS ARE USED AT THE DEFLECTION JOINTS, ONE SIDE OF JOINT SHALL BE COATED WITH AN APPROVED LIQUID BOND BREAKER AND PLATE SEPARATORS MAY BE OMITTED.

LEGEND

⊗ HORIZ. CONST. JOINT-STRIKE OFF AS SHOWN AND LEAVE ROUGH.

\* OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED; RUN BAR REINF. THRU THE JOINT, LAP LONGIT. BARS A MIN. OF 1'-9"; MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 3/4" - 'V' GROOVE.

DESIGNER NOTE

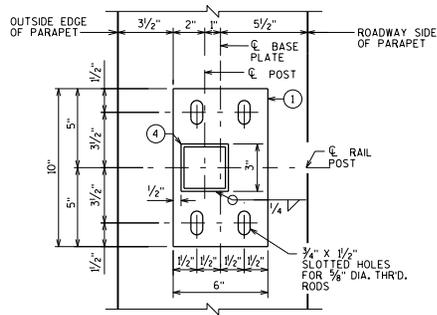
A A501 BAR MAY BE USED IN LIEU OF A S501 BAR ADJACENT TO THE PAVING NOTCH ON TYPE A1 ABUTMENTS.

AREA	PARAPET
2.50 SF	
375 LB/FT	

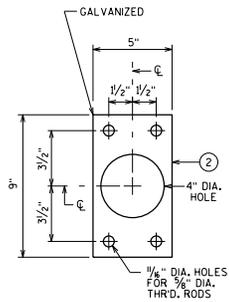
VERTICAL FACE PARAPET 'A'



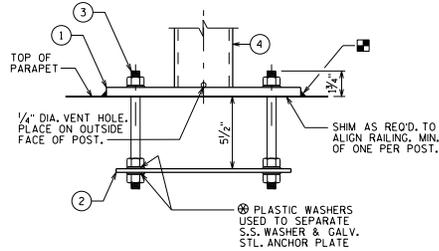
APPROVED: Bill Oliva DATE: 7-19



**TYPICAL RAIL POST BASE PLATE**

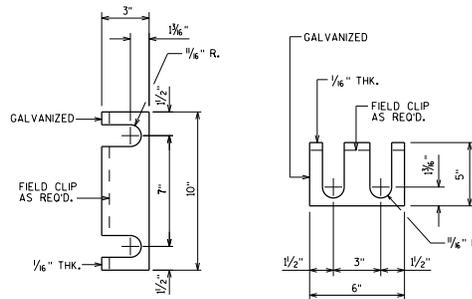


**ANCHOR PLATE**



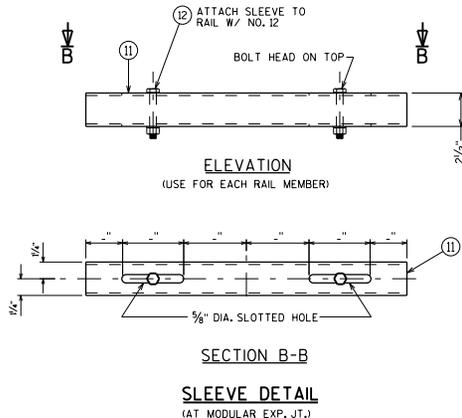
**ANCHORAGE FOR RAIL POSTS**

NOTE: ANCHOR PLATE NOT REQUIRED WHEN ADHESIVE ANCHORS ARE USED.



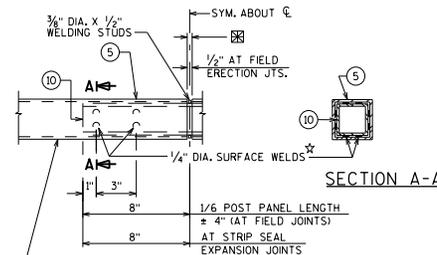
**RAIL POST SHIM DETAIL**

(2 SETS PER POST)



**SHOP RAIL SPLICE DETAIL**  
(LOCATION MUST BE SHOWN ON SHOP DRAWINGS)

RDWY. OPENING OR 2 1/2" MIN. FOR STRIP SEAL EXP. JOINT AND 1/2" OPENING FOR A1 ABUTMENTS



**FIELD ERECTION JOINT DETAIL**

MIN. 3/8" FLAT SURFACE DIA. PUNCHINGS OR STUDS MAY BE USED AS AN ALTERNATE.

PROVIDE 3/4" DIA. DRAIN HOLES IN LOW END OF ALL RAILS, CLEAR OF SPLICE SLEEVE.

NOTE: CONSTRUCT BOTTOM RAIL AND SLEEVE CONNECTION FIRST, THEN MIDDLE RAIL, AND THEN TOP RAIL, TO ALLOW EASE IN PLACEMENT OF BOLT NO. 12.

**LEGEND**

- ① BASE PLATE 3/8" X 6" X 10" WITH 3/4" X 1/2" SLOTTED HOLES FOR THRD RODS NO. 3, WELD TO NO. 4 AS SHOWN. SLOTS PARALLEL TO LONG SIDE OF PLATE.
- ② 1/2" X 5" X 9" ANCHOR PLATE (GALVANIZED) WITH 1/8" DIA. HOLES FOR THRD. RODS NO. 3.
- ③ 3/4" DIA. X 9" LONG, TYPE 316 STAINLESS STEEL THREADED RODS (MIN. TENSILE STRENGTH = 70 KSI) WITH NUT AND WASHERS OF SAME ALLOY GROUP. ☆
- ④ STRUCTURAL TUBING 3" X 3" X 3/8" POSTS, PLACE VERTICAL. WELD TO NO. 1 AND USE 1" DIA. HOLES (FRONT AND BACK) FOR BOLT NO. 6.
- ⑤ STRUCTURAL TUBING 3" X 3" X 3/8" RAILS, WITH 1/8" DIA. HOLES (FRONT AND BACK) FOR BOLT NO. 6. BOLT TO NO. 4.
- ⑥ 3/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH HEX NUT, 3/8" X 1/2" X 1/2" WASHER, AND LOCK WASHER.
- ⑦ RECTANGULAR SLEEVE FABRICATED FROM 3/8" PLATES, PROVIDE "SLIDING FIT".
- ⑧ RECTANGULAR SLEEVE FABRICATED FROM 3/8" PLATES, 11-4" Ø FIELD ERECTION JTS., 11-4" Ø STRIP SEAL EXP. JTS.
- ⑨ SLEEVE FABRICATED FROM STRUCTURAL TUBING 2 1/2" X 2 1/2" X 3/8" X 1" LONG. SLOTTED HOLES IN TOP AND BOTTOM.
- ⑩ 1/2" DIA. STAINLESS STEEL BOLT WITH NUT AND LOCKWASHER.

☆ ALTERNATIVE ANCHORAGE: 4 EQUIVALENT STAINLESS STEEL CONCRETE ADHESIVE ANCHORS 3/8" INCH, EMBED 7" IN CONCRETE, ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF THE STANDARD SPECIFICATIONS.

**NOTES**

BID ITEM SHALL BE "RAILING STEEL TYPE 3T", WHICH SHALL INCLUDE ALL STEEL ITEMS SHOWN.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

ENDS OF STRUCTURAL TUBING SHALL BE SAWED, GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.

ALL PLATES AND RECTANGULAR SLEEVES SHALL CONFORM TO ASTM A709 GRADE 36. ALL STRUCTURAL TUBING SHALL CONFORM TO ASTM A500 GRADE B.

ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING, SET NORMAL TO GRADE.

CUT BOTTOM OF POST TO MAKE POST VERTICAL IN BOTH TRANSVERSE AND LONGITUDINAL DIRECTION.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATE NO. 1, WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

CAULK AROUND PERIMETER OF BASE PLATES, NO. 1, AND FILL BOLT SLOT OPENINGS IN SHIMS AND BASE PLATES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. ALL JOINTS IN CONCRETE PARAPET ARE TO BE VERTICAL.

ALL MATERIAL (EXCEPT NO. 3 & 12) SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, THE STEEL RAILING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS.

VENT HOLES SHALL BE DRILLED IN POST AND RAIL MEMBERS AS REQUIRED TO FACILITATE GALVANIZING AND DRAINAGE.

RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.

WHEN PAINTING REQ'D: (ADD)

PAINT OVER GALVANIZING (EXCEPT NO. 2) WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. (FILL IN COLOR NAME).

INSIDE OF TUBES TO BE PAINTED AT ALL FIELD ERECTION AND EXPANSION JOINTS.

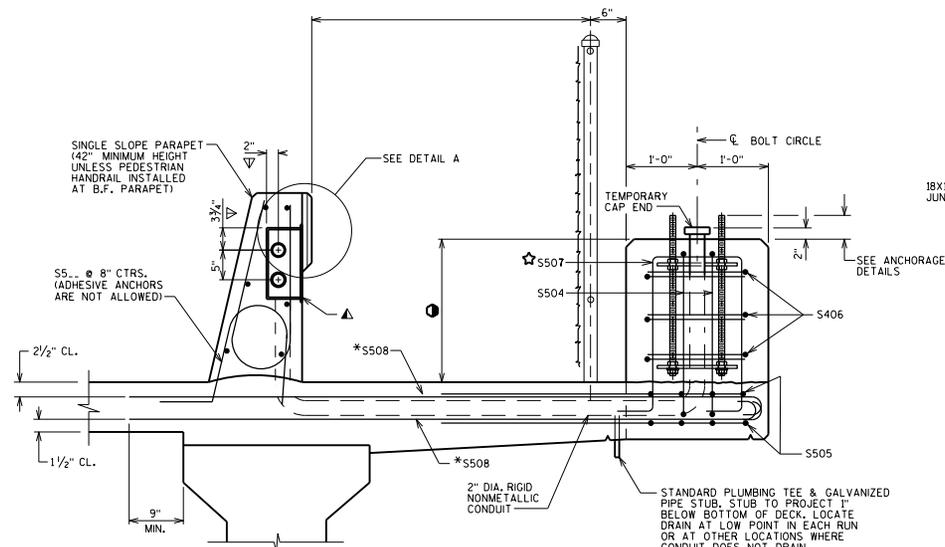
TOUCH-UP PAINTING TO BE DONE AT COMPLETION OF STEEL RAILING INSTALLATION TO THE SATISFACTION OF THE ENGINEER AT NO EXTRA COST.

**COMBINATION RAILING  
TYPE '3T' DETAILS**

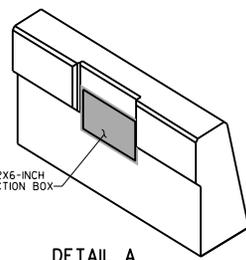


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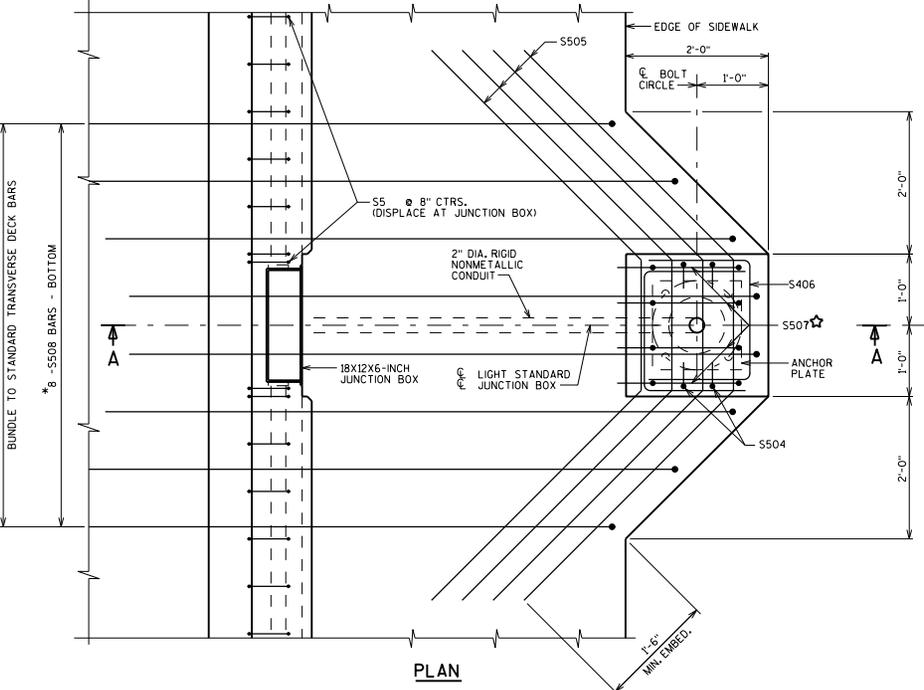




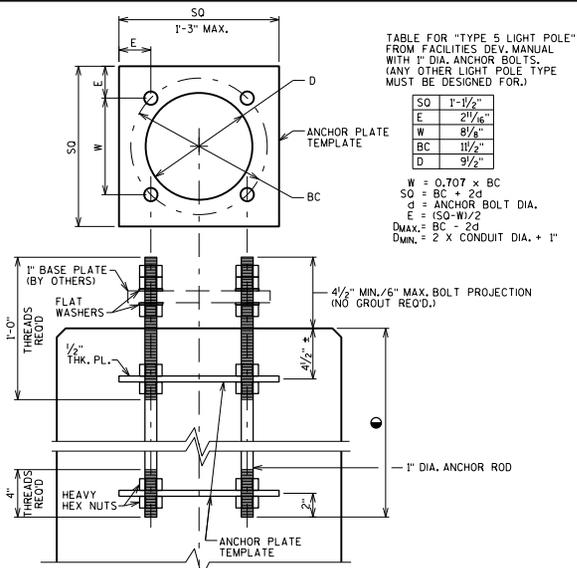
**SECTION A-A**



**DETAIL A**  
SHOWING B.F. OF PARAPET WITH  
BLOCK OUT FOR JUNCTION BOX.



**PLAN**

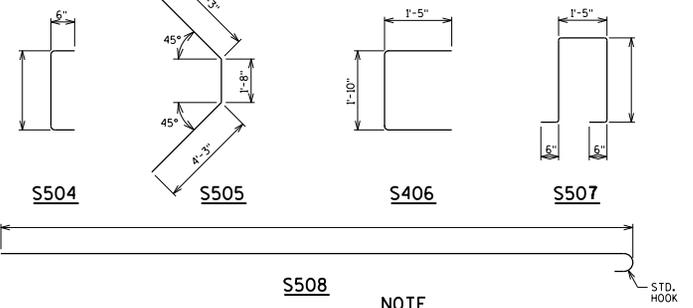


**ANCHORAGE DETAIL**

TABLE FOR "TYPE 5 LIGHT POLE"  
FROM FACILITIES DEV. MANUAL  
WITH 1" DIA. ANCHOR BOLTS.  
(ANY OTHER LIGHT POLE TYPE  
MUST BE DESIGNED FOR.)

SO	1'-1/2"
E	2 1/4"
W	8 1/4"
BC	11 1/4"
D	9 1/2"

W = 0.707 x BC  
SO = BC + 2d  
d = ANCHOR BOLT DIA.  
E = (SO - W)/2  
Dmax = BC - 2d  
Dmin = 2 x CONDUIT DIA. + 1"



**S508**

**NOTE**  
BID ITEM SHALL BE "ANCHOR ASSEMBLIES LIGHT POLES ON  
STRUCTURES", EACH

**DESIGNER NOTES**  
ANCHORAGE DETAIL FOR "TYPE 5 LIGHT POLE".  
ANCHORAGE FOR OTHER LIGHT POLE TYPES MUST BE  
DESIGNED.

- STAND-ALONE PEDESTAL  
- 1" DIA. ANCHOR BOLTS = 2'-0"  
- < 1" DIA. ANCHOR BOLTS = 1'-3"
- ⊙ STAND-ALONE PEDESTAL  
- 1" DIA. ANCHOR BOLTS = 1'-11"  
- < 1" DIA. ANCHOR BOLTS = 1'-2"
- ▲ PARAPET BLISTER  
- SEE STANDARD 30.21
- ▲ CUT OUT ± 1" OF GASKET AT BOTTOM OF JUNCTION BOX  
COVER TO ALLOW FOR DRAINAGE.
- ▽ LOCATION OF CONDUIT IS MEASURED FROM OUTSIDE EDGE  
OF JUNCTION BOX.
- ☆ TIE IN PLACE AFTER ANCHOR BOLT ASSEMBLY LOCATED.
- \* THESE BARS ARE IN ADDITION TO STANDARD TRANSVERSE  
BARS IN DECK.

SEE STD. 30.11 FOR FENCE DETAILS.  
SEE STD. 30.21 FOR  
- ADDITIONAL NOTES  
- END OF BRIDGE DETAILS  
THIS STANDARD IS NOT INTENDED TO BE USE WITH  
TRANSFORMER BASES.

THIS STANDARD ACCOMMODATES A MAXIMUM 15" DIA. BOLT  
HOLE CIRCLE AND A MAXIMUM 15" X 15" SQUARE ANCHOR  
PLATE WITH (4) 1" DIA. ANCHOR BOLTS. THIS STANDARD  
IS BASED ON A 8" MIN. DECK THICKNESS.

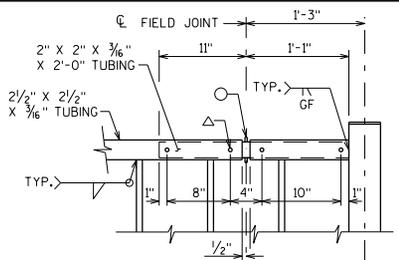
**BILL OF BARS**

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
S504	X			X	LIGHT STD., VERT.
S505	X	10-2		X	LIGHT STD., HORIZ. IN DECK
S406	X	4-6		X	LIGHT STD., HORIZ.
S507	X			X	LIGHT STD., VERT.
S508	X			X	LIGHT STD., TRANSV. IN DECK

**LIGHTING DETAIL**

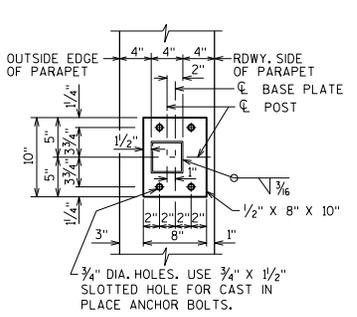


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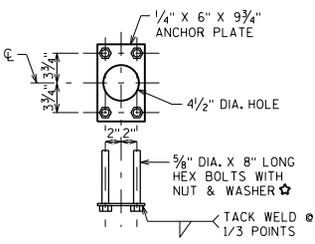


**LEGEND**  
 ○ 3/16" x 3/8" WELDED STUDS  
 △ WELD BEAD ON EACH SIDE OF TUBE, GRIND BEADS SO THAT SLEEVE FITS FREELY INSIDE THE 2 1/2" X 2 1/2" TUBE.

**RAILING EXPANSION JOINT DETAIL**

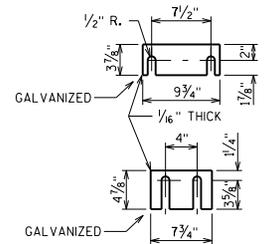


**BASE PLATE**

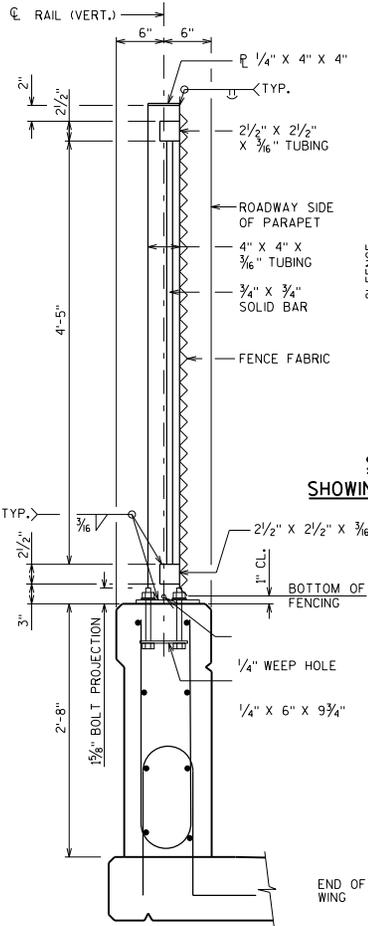


**ANCHORAGE DETAIL**  
 ☆ ALTERNATIVE ANCHORAGE: ADHESIVE ANCHORS 5/8-INCH, EMBED 7" IN CONCRETE. ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF THE STANDARD SPECIFICATIONS.

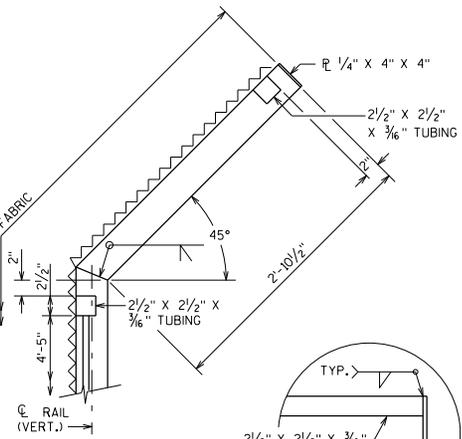
NOTE: ANCHOR PLATE NOT REQUIRED WHEN ADHESIVE ANCHORS ARE USED.



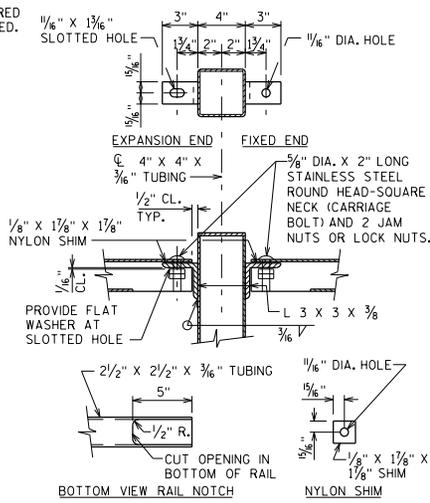
**SHIM PLATE DETAILS**  
 TWO SHIMS OF EACH SIZE REQUIRED PER POST



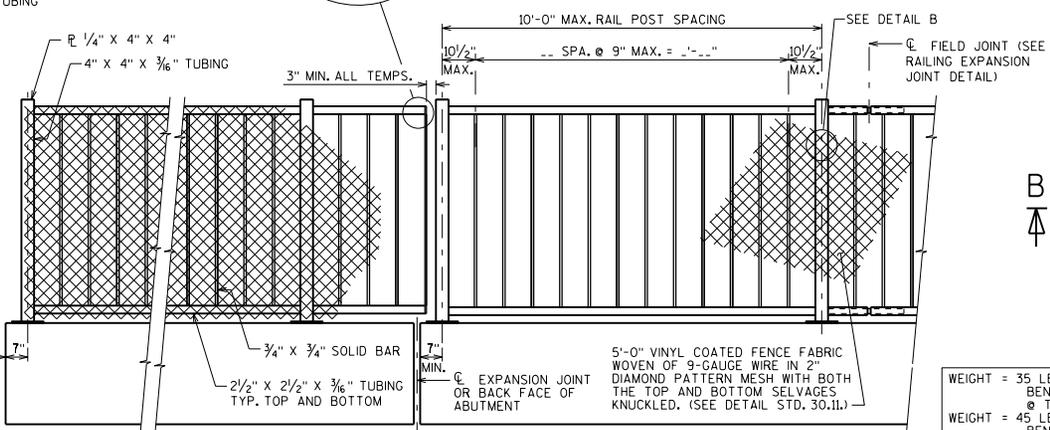
**SECTION THRU RAILING**  
 (SEE STD. 30.07 FOR PARAPET REINFORCEMENT AND DETAILS)



**SECTION THRU FENCE SHOWING DETAILS FOR BENT TOP**



**TOP RAIL CONNECTION FOR FENCE W/ BENT TOP**



**INSIDE ELEVATION OF RAILING**

**NOTES**

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

STRUCTURAL TUBING SHALL CONFORM TO ASTM A500, GRADE B PLATES, ANGLES, BARS AND SHIMS SHALL CONFORM TO ASTM A709, GRADE 36. FENCE FABRIC SHALL CONFORM TO ASTM F668, CLASS 2B.

ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING. SET POSTS NORMAL TO GRADE.

ALL POST SPACINGS ARE TAKEN HORIZONTAL ALONG CENTERLINE OF RAILING AT BASE OF POST.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATES WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

CAULK AROUND PERIMETER OF BASE PLATES AND FILL PORTION OF SLOTTED HOLES AROUND ANCHOR BOLTS WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

CUT BOTTOM OF POST TO MAKE VERTICAL IN TRANSVERSE DIRECTION.

ANCHOR BOLTS, NUTS AND WASHERS SHALL BE EITHER STAINLESS STEEL OR ASTM 307. IF 307 IS USED, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED.

THE BID ITEM SHALL BE "RAILING TUBULAR SCREENING" WHICH SHALL INCLUDE ALL ITEMS SHOWN.

RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE NOT MORE THAN 3 POSTS.

VENT HOLES SHALL BE DRILLED IN MEMBERS AS REQUIRED TO FACILITATE GALVANIZING AND DRAINAGE.

ALL RAILING MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING THE STEEL RAILING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS. PAINT OVER GALVANIZING WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. [ ] (FILL IN COLOR NAME). FENCE FABRIC AND TIES TO BE VINYL-COATED. COLOR SHALL BE (SPECIFY: DARK GREEN, BROWN OR BLACK) IN ACCORDANCE WITH ASTM F934.

THE END OF THE FABRIC SHALL BE ATTACHED TO THE POST BY MEANS OF A TENSION BAR THREADED THROUGH THE END LOOPS OF THE FABRIC AND SECURED TO THE POST WITH CLAMPS & BOLT. THE FABRIC SHALL BE STRETCHED TO REMOVE ALL SLACK.

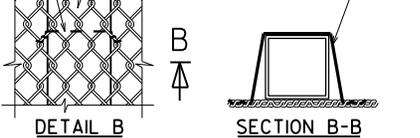
**DESIGNER NOTES**

TUBULAR SCREENING MAY BE USED ON STRUCTURES WITH A 45 M.P.H. DESIGN SPEED OR LESS, OR WHEN THE SIDEWALK IS SEPARATED FROM THE ROADWAY BY A PARAPET.

THIS RAILING MAY BE MOUNTED DIRECTLY TO A BRIDGE SIDEWALK OR RETAINING WALL PROVIDED THE SIDEWALK IS SEPARATED FROM THE ROADWAY BY A TRAFFIC BARRIER. USE 6" CLEAR SPACING BETWEEN VERTICAL MEMBERS IF CHAIN LINK FENCE IS NOT USED.

FENCE HEIGHT, CURVED OR STRAIGHT, MESH SIZE, COATING AND COLOR SHOULD BE COORDINATED WITH THE REGION. SEE BRIDGE MANUAL 30.3 (8) FOR ADDITIONAL GUIDANCE.

FABRIC TIE @ 1'-0" MAX. SPA. (TYP. RAIL POSTS & HORIZ. TUBING)

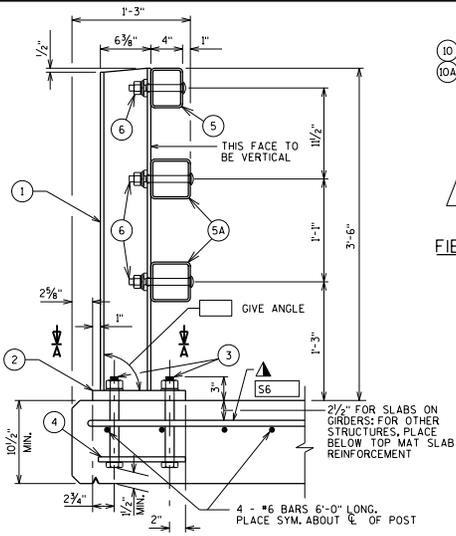


**TUBULAR STEEL RAILING SCREENING**

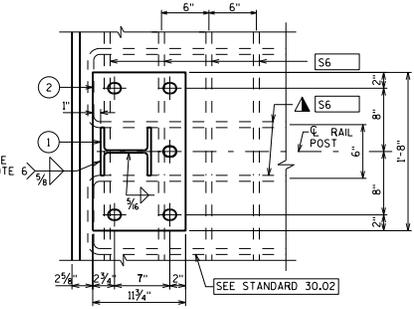
**BUREAU OF STRUCTURES**

WEIGHT = 35 LB/FT (W/O BENT SECTION @ TOP)  
 WEIGHT = 45 LB/FT (W/ BENT SECTION @ TOP)

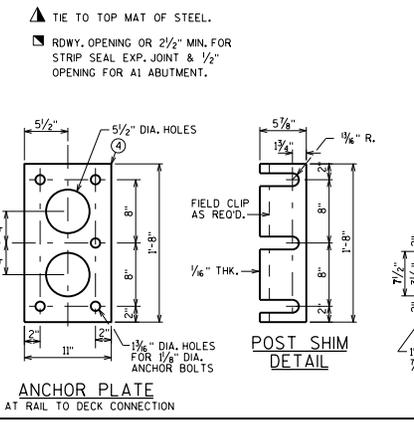
APPROVED: Bill Oliva DATE: 7-19



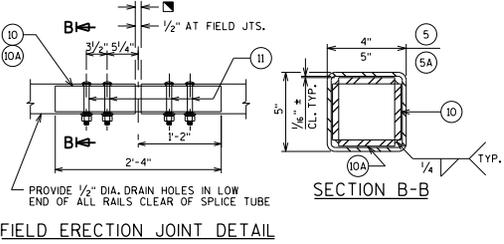
SECTION THRU RAILING ON DECK



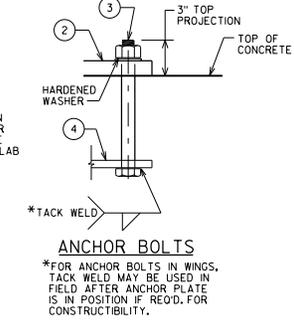
SECTION A-A



ANCHOR PLATE AT RAIL TO DECK CONNECTION

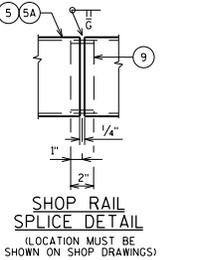


FIELD ERECTION JOINT DETAIL



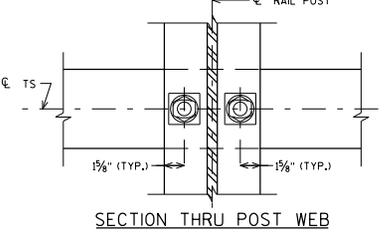
ANCHOR BOLTS

\*FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF RECD. FOR CONSTRUCTIBILITY.

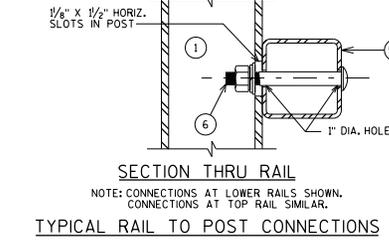


SHOP RAIL SPLICE DETAIL

(LOCATION MUST BE SHOWN ON SHOP DRAWINGS)



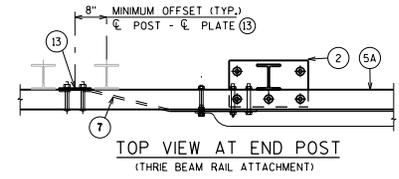
SECTION THRU POST WEB



SECTION THRU RAIL

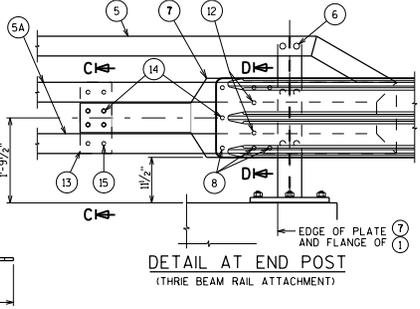
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



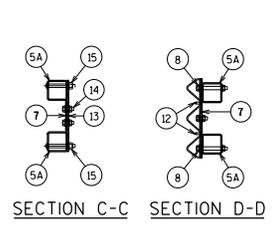
TOP VIEW AT END POST

(THREE BEAM RAIL ATTACHMENT)

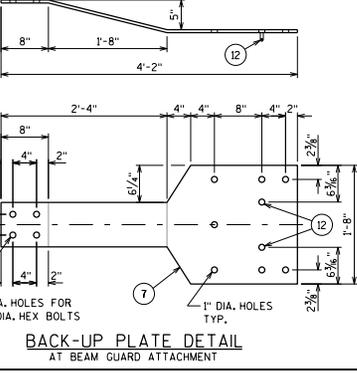


DETAIL AT END POST

(THREE BEAM RAIL ATTACHMENT)

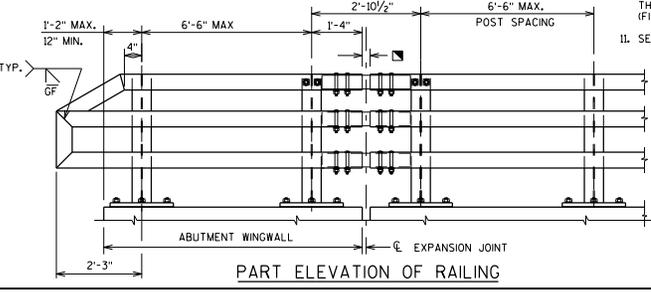


SECTION C-C SECTION D-D



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT



PART ELEVATION OF RAILING

**LEGEND**

- 1 W6 x 25 WITH 1/4" X 1/2" HORIZONTAL SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- 2 PLATE 1/4" X 1 1/2" X 1-8" WITH 1 1/2" X 1 1/2" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE
- 3 ASTM A449 - 1/6" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED, 5 REOD. PER POST, THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 1/2" LONG AT ALL OTHER LOCATIONS. AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REOD. FOR CONSTRUCTIBILITY.)
- 4 3/4" x 11" x 1-8" ANCHOR PLATE (GALVANIZED) WITH 1 1/2" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- 5 TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 6 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" x 1 1/2" x 1 1/2" WASHER, AND LOCK WASHER (2 REOD. AT EACH RAIL TO POST LOCATION.)
- 7 1/2" THK. BACK-UP PLATE WITH 2 - 1/4" x 1/2" THREADED SHOP WELDED STUDS (NO. 12), BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 8 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 3/4" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- 9 SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 10 3/8" x 3 3/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 10A 3/8" x 2 3/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 3/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 11 1 1/2" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 1/2" x 1/4" LONG; SLOTTED HOLES AT FIELD JOINTS AND 1 1/2" x 2 1/4" MIN. LONG; SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- 12 7/8" DIA. x 1/2" LONG THREADED SHOP WELDED STUDS (2 REOD.).
- 13 3/8" x 8" x 1-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 14 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REOD.).
- 15 1" DIA. HOLES IN TUBES NO. 5A FOR 3/4" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER (4 REOD.). 4 HOLES IN TUBES.

**NOTES**

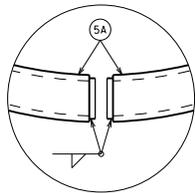
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8" TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REOD. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
10. WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. [ ] . [ ] (FILL IN COLOR NAME).
11. SEE BRIDGE MANUAL 30.2 FOR ALLOWED USE.

RAILING WEIGHT = 75 LB/FT (BASED ON 6'-6" POST SPACING.)

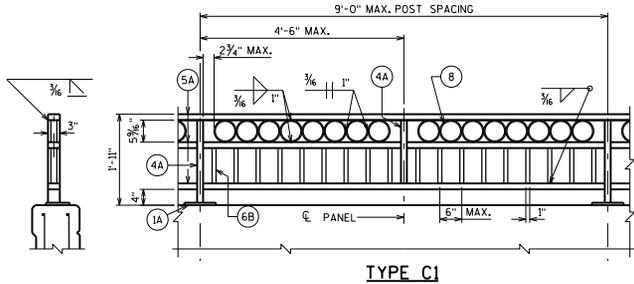
**TUBULAR STEEL RAILING TYPE "M"**

**BUREAU OF STRUCTURES**

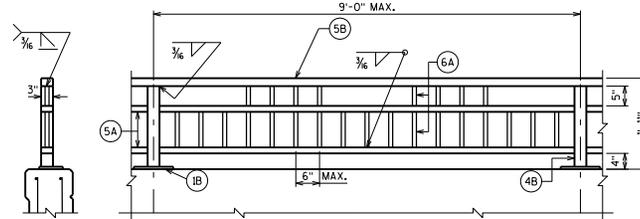
APPROVED: Bill Oliva DATE: 7-19



**DETAIL A**  
SEAL ENDS ON CURVED STRUCTURAL TUBING WITH 1/4" PLATE, WELD AND GRIND SMOOTH.

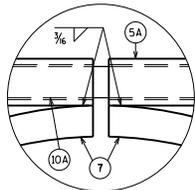


**TYPE C1**

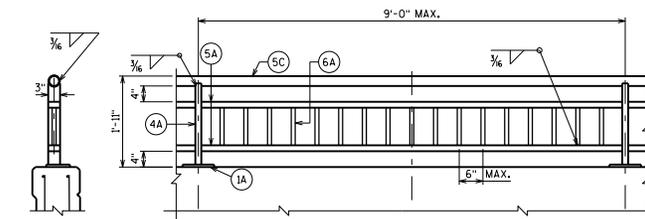


**TYPE C4**

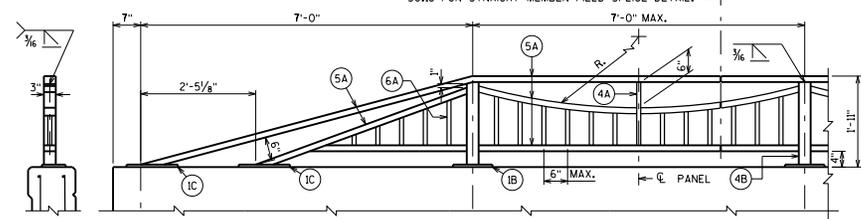
FIELD ERECTION JT. LOCATION. SEE "DETAIL A" FOR CURVED MEMBER END CLOSURE. SEE STD. 30.18 FOR STRAIGHT MEMBER FIELD SPLICE DETAIL.



**DETAIL B**

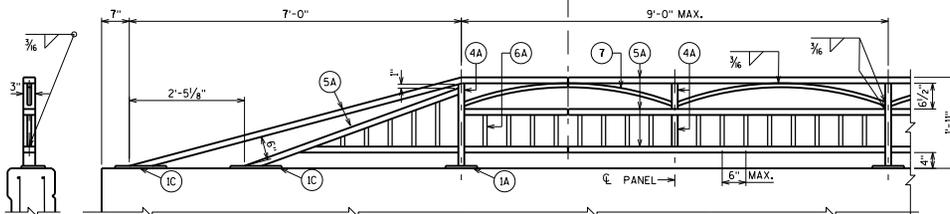


**TYPE C2**

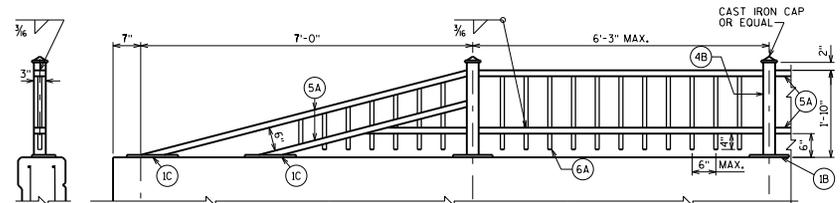


**TYPE C5**

FIELD ERECTION JT. LOCATION. SEE "DETAIL B" FOR CURVED MEMBER END JT. DETAIL. SEE STD. 30.18 FOR STRAIGHT MEMBER FIELD SPLICE DETAIL.



**TYPE C3**

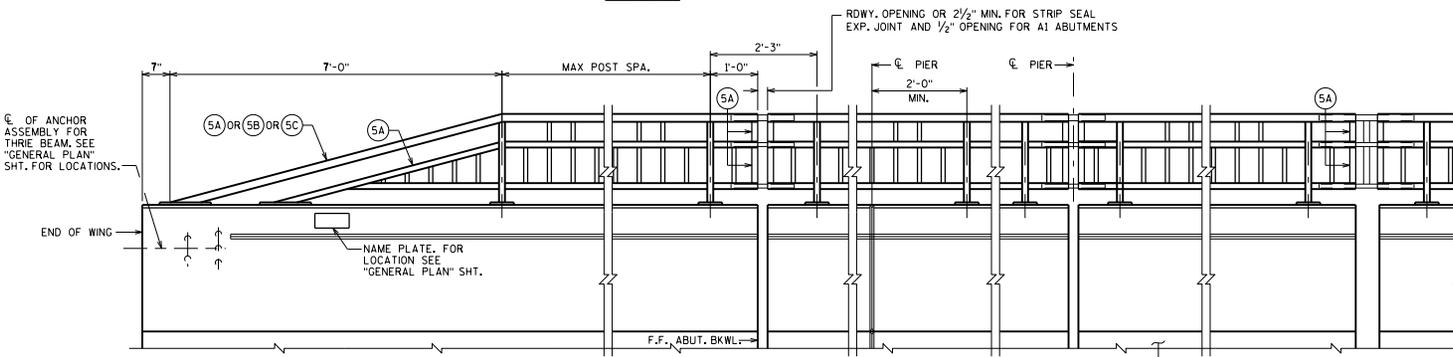


**TYPE C6**

**DESIGNER NOTES**

COMBINATION RAILINGS TYPE C1-C6 MAY ALSO BE USED AS A PEDESTRIAN RAIL MOUNTED DIRECTLY TO A BRIDGE SIDEWALK OR RETAINING WALL BY INCREASING THE RAILING HEIGHT TO A MINIMUM OF 3'-6" AND A MAXIMUM OF 4'-6" AND USING A MINIMUM POST SIZE OF 3"x3"x3/8". WHEN USED ON A BRIDGE, A TRAFFIC BARRIER IS REQUIRED BETWEEN THE ROADWAY AND THE SIDEWALK. FOR THIS PEDESTRIAN RAILING, BID ITEM SHALL BE "RAILING STEEL PEDESTRIAN TYPE (C1-C6)". THE CLEAR SPACE BETWEEN THE TOP TWO RAILS MAY BE INCREASED TO A 6" MAXIMUM EXCEPT FOR "TYPE C1" RAILING.

- A MINIMUM 12'-0" WING LENGTH IS RECOMMENDED TO ACCOMMODATE THE RAIL END TRANSITION AND PROVIDE A POST SPACING ON THE WING THAT WILL MAINTAIN THE RAIL AESTHETICS.
- SEE STANDARD 30.18 FOR ADDITIONAL RAILING DETAILS.
- SEE STANDARD 30.07 FOR:
  - DEFLECTION JOINT DETAILS AND NOTES
  - BEAM GUARD ANCHOR ASSEMBLY DETAILS
  - PARAPET REINFORCING BAR SIZE AND SPACING



USE THIS END TRANSITION FOR ALL RAILING TYPES UNLESS SHOWN OTHERWISE

STRIP SEAL EXP. JT. @ ABUT. FOR TYPE A1 ABUT. USE 1/2" FILLER TO TOP OF PARAPET. SEE STD. 12.01/12.02

DEFLECTION JT. @ PIER

STRIP SEAL EXP. JT. @ PIER

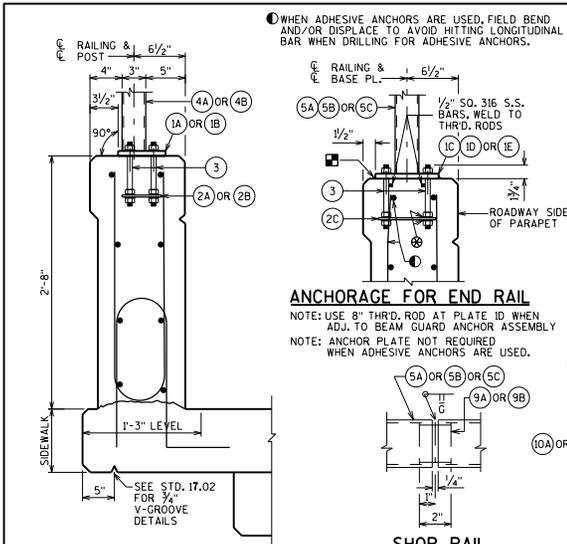
MODULAR EXP. JT.

**INSIDE ELEVATION**

OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-5". MIN. JOINT SPACING OF 80'-0". DEFINE CONSTR. JT. WITH A 3/4" V-GROOVE.

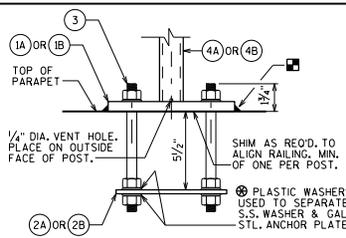
RAILING WEIGHT = 22 LB/FT

<b>COMBINATION RAILING TYPES 'C1 - C6'</b>	
	<b>BUREAU OF STRUCTURES</b>
APPROVED: <u>Bill Oliva</u>	DATE: 7-19



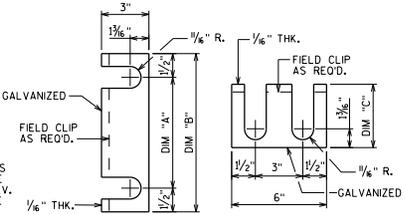
**ANCHORAGE FOR END RAIL**

NOTE: USE 8" THRD. ROD AT PLATE ID WHEN ADJ. TO BEAM GUARD ANCHOR ASSEMBLY  
NOTE: ANCHOR PLATE NOT REQUIRED WHEN ADHESIVE ANCHORS ARE USED.



**ANCHORAGE FOR RAIL POSTS**

NOTE: ANCHOR PLATE NOT REQUIRED WHEN ADHESIVE ANCHORS ARE USED.



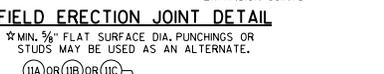
**RAIL POST SHIM DETAIL**

6" X 8" BASE PLATE (A) DIM "A" = 5", DIM "B" = 8", DIM "C" = 4"  
6" X 10" BASE PLATE (B) DIM "A" = 7", DIM "B" = 10", DIM "C" = 5"  
(2 SETS PER POST)



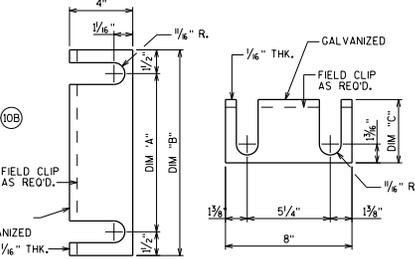
**SHOP RAIL SPLICE DETAIL**

(LOCATION MUST BE SHOWN ON SHOP DRAWINGS)



**FIELD ERECTION JOINT DETAIL**

\*MIN. 3/8" FLAT SURFACE DIA. PUNCHES OR STUDS MAY BE USED AS AN ALTERNATE.

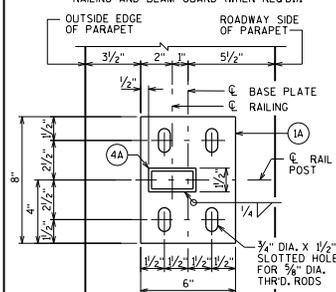


**END RAIL SHIM DETAIL**

8" X 1'-1" BASE PLATE (C) DIM "A" = 10", DIM "B" = 1'-1", DIM "C" = 6 1/2"  
8" X 1'-6" BASE PLATE (D) DIM "A" = 1'-3", DIM "B" = 1'-6", DIM "C" = 9"  
8" X 1'-3" BASE PLATE (E) DIM "A" = 1'-0", DIM "B" = 1'-3", DIM "C" = 7 1/2"  
(2 SETS PER POST)

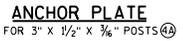
**SECTION THRU PARAPET ON BRIDGE**

\*ADJUST LOCATIONS OF BARS TO ALLOW PLACEMENT OF ANCHOR ASSEMBLY FOR RAILING AND BEAM GUARD (WHEN REQ.).



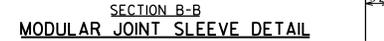
**TYPICAL RAIL POST BASE PLATE**

FOR 3" X 1 1/2" X 3/8" POSTS (A)

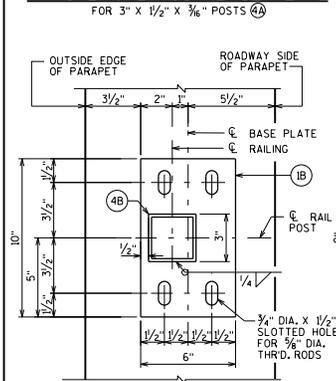


**ANCHOR PLATE**

FOR 3" X 1 1/2" X 3/8" POSTS (A)

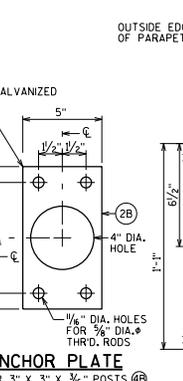


**MODULAR JOINT SLEEVE DETAIL**



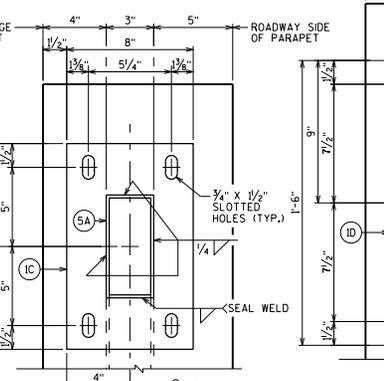
**TYPICAL RAIL POST BASE PLATE**

FOR 3" X 3" X 3/8" POSTS (B)



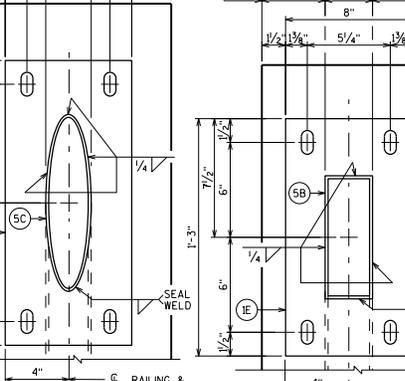
**ANCHOR PLATE**

FOR 3" X 3" X 3/8" POSTS (B)



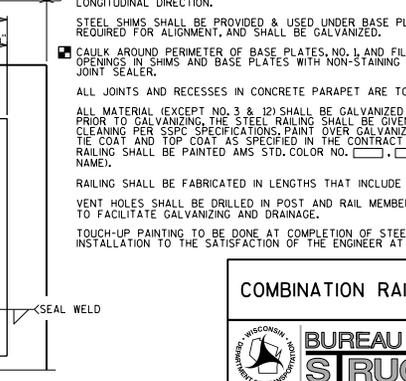
**END RAIL BASE PLATE**

FOR 3" X 1 1/2" X 3/8" RAIL (A)



**END RAIL BASE PLATE**

FOR 2 1/2" DIA. STANDARD PIPE RAIL (C)



**END RAIL BASE PLATE**

FOR 3" X 2" X 3/8" RAIL (B)

**LEGEND**

- (A) PLATE 3/8" X 6" X 8" WITH 3/4" X 1 1/2" SLOTTED HOLES.
- (B) PLATE 3/8" X 6" X 10" WITH 3/4" X 1 1/2" SLOTTED HOLES
- (C) PLATE 3/8" X 8" X 1'-1" WITH 3/4" X 1 1/2" SLOTTED HOLES.
- (D) PLATE 3/8" X 8" X 1'-6" WITH 3/4" X 1 1/2" SLOTTED HOLES
- (E) PLATE 3/8" X 8" X 1'-3" WITH 3/4" X 1 1/2" SLOTTED HOLES
- (A) 1/4" X 5" X 7" ANCHOR PLATE WITH 1/8" DIA. HOLES FOR THRD. RODS NO. 3.
- (B) 1/4" X 5" X 9" ANCHOR PLATE WITH 1/8" DIA. HOLES FOR THRD. RODS NO. 3.
- (C) 1/4" X 2 1/2" X 7 1/4" ANCHOR PLATE WITH 1/8" DIA. HOLES FOR THRD. RODS NO. 3.
- (3) 3/4" DIA. X 9" LONG, TYPE 316 STAINLESS STEEL THREADED RODS (MIN. TENSILE STRENGTH = 70 KSI) WITH NUT AND WASHERS OF SAME ALLOY GROUP. ALTERNATIVE ANCHORAGE: CONCRETE ADHESIVE ANCHORS, 3/8"-INCH EMBED 7" IN CONCRETE FOR RAIL POSTS, EMBED 5" IN CONCRETE FOR END RAILS. ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.212 OF THE STANDARD SPECIFICATIONS.
- (A) STRUCTURAL TUBING 3" X 1 1/2" X 3/8". PLACE VERTICAL, WELD TO NO.1 & 5.
- (B) STRUCTURAL TUBING 3" X 3" X 3/8". PLACE VERTICAL, WELD TO NO.1 & 5.
- (A) STRUCTURAL TUBING 3" X 1 1/2" X 3/8" RAILS, WELD TO NO.1 & NO.4. INSIDE OF TUBE TO BE PAINTED AT ALL FIELD ERECTION & EXPANSION JOINTS.
- (B) STRUCTURAL TUBING 3" X 2" X 3/8" RAILS, WELD TO NO.1 & NO.4. INSIDE OF TUBE TO BE PAINTED AT ALL FIELD ERECTION & EXPANSION JOINTS.
- (C) STRUCTURAL TUBING 2 1/2" DIA. (STANDARD SIZE) (2.875" O.D.), WELD TO NO.1 & 4. INSIDE OF TUBE TO BE PAINTED AT ALL FIELD ERECTION & EXPANSION JOINTS.
- (A) BAR 1" X 1" PICKETS, WELD TO NO.5. (SPACE AT 6" MAX. C TO C SPACING). PLACE VERTICAL.
- (B) BAR 1" X 1 1/2" PICKETS, WELD TO NO.5. (SPACE AT 6" MAX. C TO C SPACING). PLACE VERTICAL.
- (C) BAR 1" X 1 1/2" PICKETS, WELD TO NO.11. PLACE VERTICAL.
- (7) BAR 1" X 1". BEND TO REQUIRED RADIUS, WELD TO NO.4 & 5.
- (8) STRUCTURAL TUBING 5" DIA. (STANDARD SIZE) (5.563" O.D.) 1/2" LONG SLICES, WELD TO NO.5A.
- (A) RECTANGULAR SLEEVE FABRICATED FROM 3/8" PLATES, PROVIDE "SLIDING FIT".
- (B) CIRCULAR SLEEVE FABRICATED FROM STRUCTURAL TUBING 2" DIA. (STANDARD SIZE) (2.375" O.D.).
- (A) RECTANGULAR SLEEVE FABRICATED FROM 3/8" PLATES. (1'-4" @ FIELD ERECTION JTS.) (1'-4" @ STRIP SEAL EXP. JTS.)
- (B) CIRCULAR SLEEVE FABRICATED FROM STRUCTURAL TUBING 2" DIA. (STANDARD SIZE) (2.375" O.D.).
- (A) BAR 2 1/2" X 1" X " ".
- (B) BAR 2 1/2" X 1 1/2" X " ".
- (C) STRUCTURAL TUBING 2" DIA. (STANDARD SIZE) (2.375" O.D.) X " ".
- (1/2) 1/2" DIA. STAINLESS STEEL BOLT WITH NUT AND LOCKWASHER.

**NOTES**

- BID ITEM SHALL BE "RAILING STEEL TYPE C(1-6)", WHICH SHALL INCLUDE ALL STEEL ITEMS SHOWN.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.
- ALL PLATES, BARS AND RECTANGULAR SLEEVES SHALL CONFORM TO ASTM A709 GRADE 50. ALL STRUCTURAL TUBING SHALL CONFORM TO ASTM A500 GRADE B.
- ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING, SET NORMAL TO GRADE.
- CUT BOTTOM OF POST TO MAKE POST VERTICAL IN BOTH TRANSVERSE AND LONGITUDINAL DIRECTION.
- STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATES WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.
- CAULK AROUND PERIMETER OF BASE PLATES, NO.1 AND FILL BOLT SLOT OPENINGS IN SHIMS AND BASE PLATES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
- ALL JOINTS AND RECESSES IN CONCRETE PARAPET ARE TO BE VERTICAL.
- ALL MATERIAL (EXCEPT NO.3 & 12) SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING THE STEEL RAILING SHALL BE GIVEN A NO.6 BLAST CLEANING PER SSPC SPECIFICATIONS, PAINT OVER GALVANIZING WITH AN APPROVED THE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. 1. (FILL IN COLOR NAME).
- RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.
- VENT HOLES SHALL BE DRILLED IN POST AND RAIL MEMBERS AS REQUIRED TO FACILITATE GALVANIZING AND DRAINAGE.
- TOUCH-UP PAINTING TO BE DONE AT COMPLETION OF STEEL RAILING INSTALLATION TO THE SATISFACTION OF THE ENGINEER AT NO EXTRA COST.

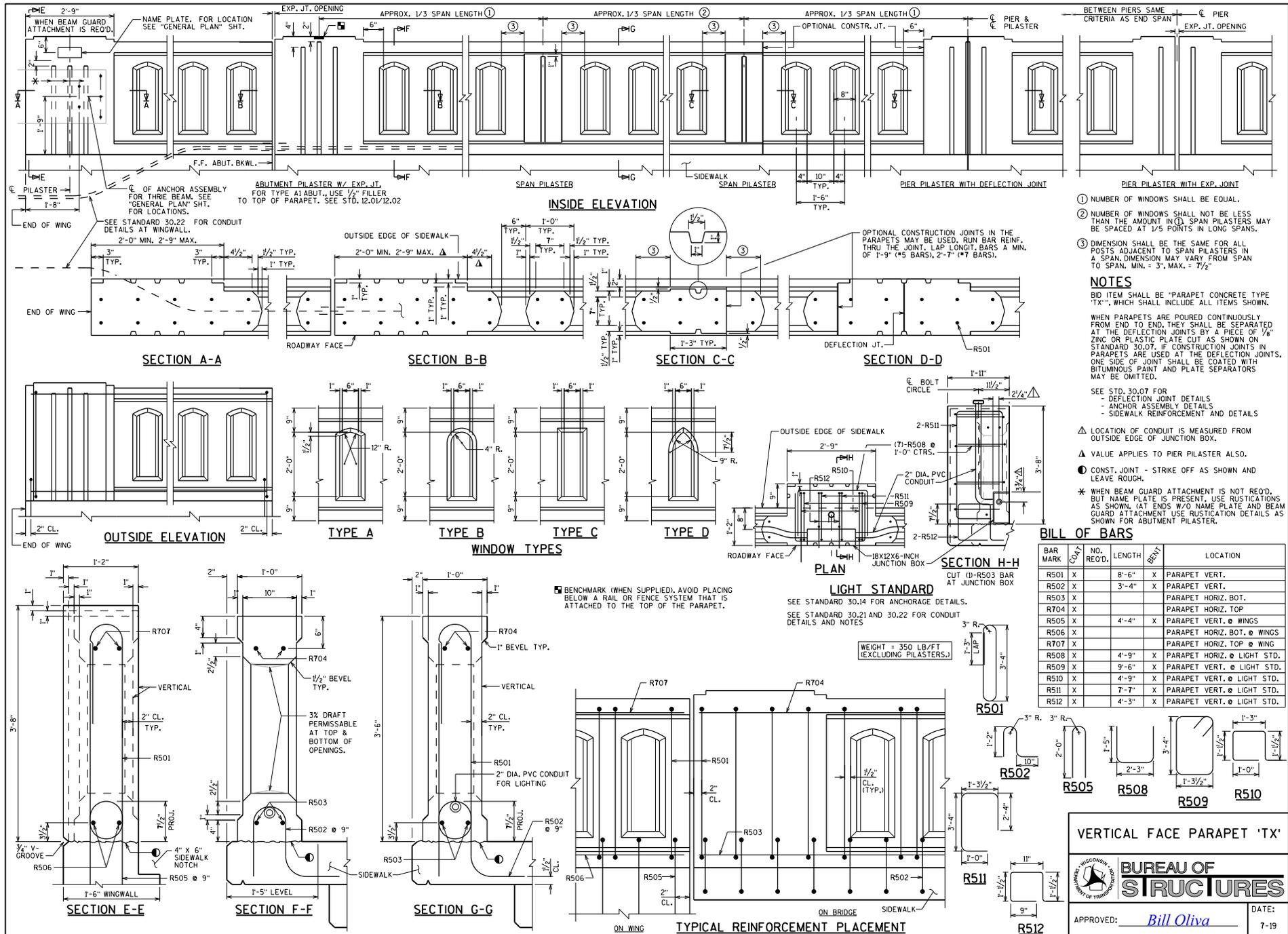
**COMBINATION RAILING DETAILS**

**BUREAU OF STRUCTURES**

DATE: \_\_\_\_\_

APPROVED: *Bill Oliva*

7-19



- ① NUMBER OF WINDOWS SHALL BE EQUAL.
- ② NUMBER OF WINDOWS SHALL NOT BE LESS THAN THE AMOUNT IND. SPAN PILASTERS MAY BE SPACED AT 1/5 POINTS IN LONG SPANS.
- ③ DIMENSION SHALL BE THE SAME FOR ALL POSTS ADJACENT TO SPAN PILASTERS IN A SPAN, DIMENSION MAY VARY FROM SPAN TO SPAN, MIN. = 3', MAX. = 7/2'

**NOTES**

BID ITEM SHALL BE "PARAPET CONCRETE TYPE 'TX'", WHICH SHALL INCLUDE ALL ITEMS SHOWN.

WHEN PARAPETS ARE POURED CONTINUOUSLY FROM END TO END, THEY SHALL BE SEPARATED AT THE DEFLECTION JOINTS BY A PIECE OF 1/8" ZINC OR PLASTIC PLATE CUT AS SHOWN ON STANDARD 30.07. IF CONSTRUCTION JOINTS IN PARAPETS ARE USED AT THE DEFLECTION JOINTS, ONE SIDE OF JOINT SHALL BE COATED WITH BITUMINOUS PAINT AND PLATE SEPARATORS MAY BE OMITTED.

SEE STD. 30.07 FOR

- DEFLECTION JOINT DETAILS
- ANCHOR ASSEMBLY DETAILS
- SIDEWALK REINFORCEMENT AND DETAILS

△ LOCATION OF CONDUIT IS MEASURED FROM OUTSIDE EDGE OF JUNCTION BOX.

▲ VALUE APPLIES TO PIER PILASTER ALSO.

● CONST. JOINT - STRIKE OFF AS SHOWN AND LEAVE ROUGH.

\* WHEN BEAM GUARD ATTACHMENT IS NOT REQ'D., BUT NAME PLATE IS PRESENT, USE RUSTICATIONS AS SHOWN. (AT ENDS W/O NAME PLATE AND BEAM GUARD ATTACHMENT USE RUSTICATION DETAILS AS SHOWN FOR ABUTMENT PILASTER.

**LIGHT STANDARD**

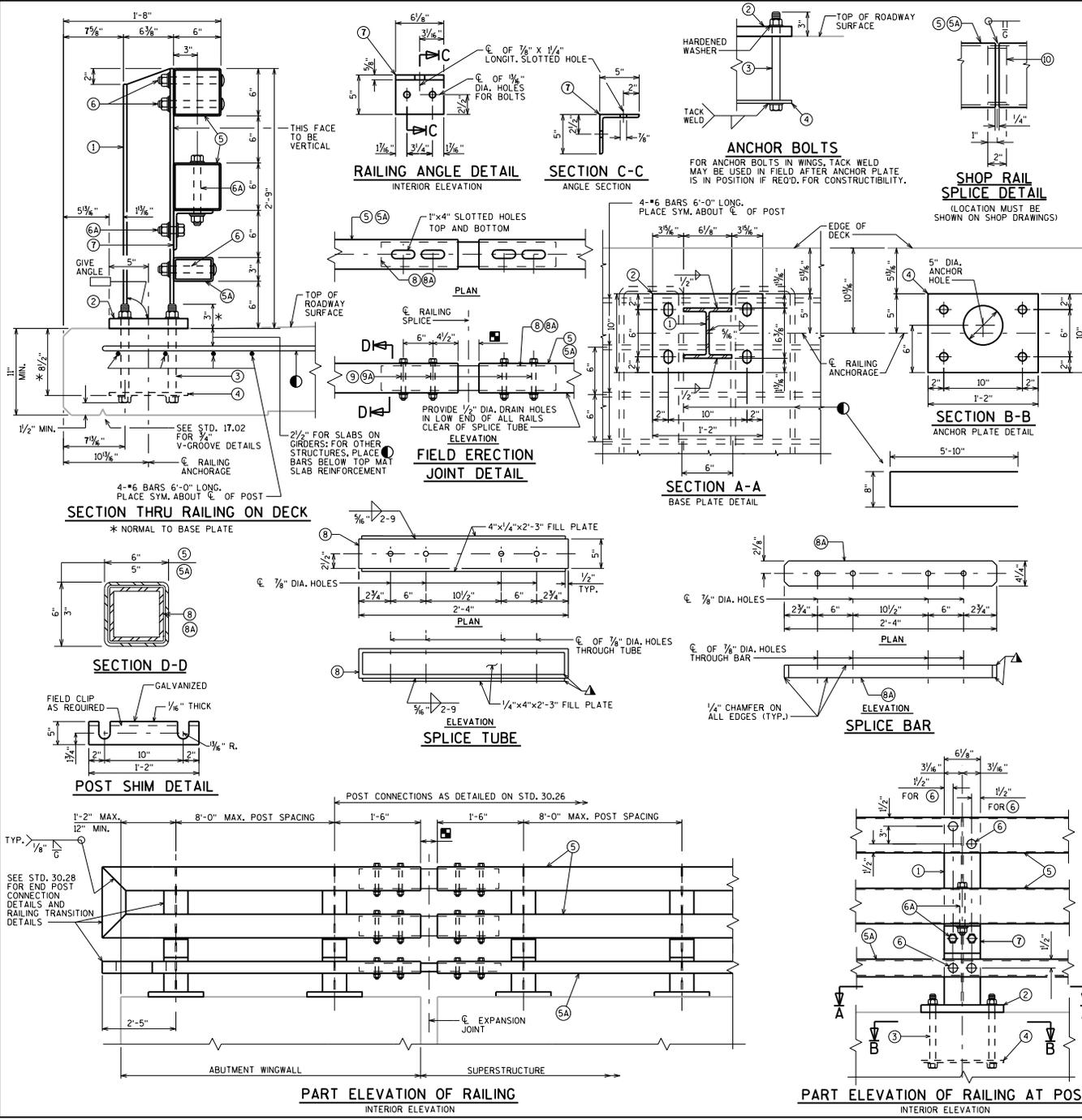
SEE STANDARD 30.14 FOR ANCHORAGE DETAILS.

SEE STANDARD 30.21 AND 30.22 FOR CONDUIT DETAILS AND NOTES

WEIGHT = 350 LB/FT (EXCLUDING PILASTERS.)

■ BENCHMARK (WHEN SUPPLIED), AVOID PLACING BELOW A RAIL OR FENCE SYSTEM THAT IS ATTACHED TO THE TOP OF THE PARAPET.





- LEGEND**
- W6 x 25 WITH  $1/8"$  x  $1/8"$  HEAD SLOTTED HOLES ON EACH SIDE OF POST FOR BOLT NO. 6 AT NO. 5. USE  $1"$  DIA. HOLES FOR BOLT NO. 6 AT NO. 5A AND FOR BOLT NO. 6A AT NO. 7. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
  - PLATE  $1/2"$  x  $10"$  x  $1'-2"$  WITH  $1/8"$  x  $1/8"$  SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
  - ASTM A449 - 1" DIA. ANCHOR BOLTS WITH HEAVY HEX NUT AND 2" O.D. HARDENED WASHER (ALL GALVANIZED). 4 REQUIRED PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE  $11/2"$  LONG BOLT FOR CONCRETE DECK. ON CONCRETE SLAB SUPERSTRUCTURE, USE 1'-3" LONG BOLT FOR SLAB THICKNESS > 16" AND  $11/2"$  LONG FOR THICKNESS  $\leq$  16". USE 1'-9" LONG IN ABUTMENT WINGS, (AN EQUIVALENT THREADED ROD WITH HEAVY HEX NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQUIRED FOR CONSTRUCTABILITY.)
  - $3/4"$  x  $10"$  x  $1'-2"$  ANCHOR PLATE (GALVANIZED) WITH  $1/8"$  DIA. HOLES FOR ANCHOR BOLTS NO. 3.
  - TS 6 x 6 x  $3/8"$  STRUCTURAL TUBING. USE  $1"$  DIA. HOLES FOR BOLT NO. 6 (FRONT & BACK) &  $3/8"$  DIA. HOLES FOR BOLT NO. 6A (TOP & BOTTOM).
  - TS 5 x 3 x  $1/2"$  STRUCTURAL TUBING. USE  $1/2"$  x  $1/8"$  HORIZONTAL SLOTTED HOLES FOR BOLT NO. 6 (FRONT & BACK) AND A 2" O.D. WASHER UNDER BOLT HEAD.
  - $7/8"$  DIA. A325 SLOTTED ROUND HEAD BOLT WITH HEX NUT,  $3/8"$  x  $13/4"$  x  $13/4"$  WASHER, AND SPRING LOCK WASHER (2 REQUIRED AT RAIL TO TOP LOCATIONS SHOWN).
  - $3/4"$  DIA. A325 BOLT WITH HEX NUT & SPRING LOCK WASHER (1 REQUIRED AT RAIL TO ANGLE & 2 REQUIRED AT ANGLE TO POST LOCATIONS SHOWN WITH  $3/8"$  x  $13/4"$  x  $13/4"$  WASHER).
  - L 5 x 5 x  $3/8"$  STRUCTURAL ANGLE. ATTACH TO NO. 1 AND NO. 5 AS SHOWN.
  - TS 5 x 5 x  $3/8"$  x 2'-4" LONG SPICE TUBE. 1 PER RAIL. USED IN NO. 5.
  - $4/4"$  x  $2/8"$  x 2'-4" LONG SPICE BAR. 1 PER RAIL. USED IN NO. 5A.
  - $3/4"$  DIA. A325 FULLY THREADED BOLTS,  $7/2"$  LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT. NUT TO BE FINGER TIGHT. (4 REQUIRED PER SPICE). USE  $1"$  x 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5.
  - $3/4"$  DIA. A325 FULLY THREADED BOLTS,  $4/2"$  LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT. NUT TO BE FINGER TIGHT. (4 REQUIRED PER SPICE). USE  $1"$  x 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5A.
  - SPICE SLEEVE FABRICATED FROM  $1/2"$  PLATE. PROVIDE "SLIDING FIT".

ROADWAY OPENING OR  $2/2"$  MIN. FOR STRIP SEAL EXP. JOINT &  $1/2"$  OPENING FOR AI ABUTMENT.  $1/2"$  AT FIXED JOINTS. SPICES ARE REQUIRED IN ANY RAILING SPAN BETWEEN POSTS THAT CONTAINS A SUPERSTRUCTURE EXPANSION JOINT.

PROTRUSIONS CAUSED BY WELDING OR GALVANIZING ARE NOT PERMITTED ON THE ADJOINING SURFACES OF THE RAILS, SPICE TUBES AND TOP PLATES.

\*6 BARS X 12'-0" LONG. BEND AS SHOWN, TIE TO FILL OF STEEL. (DESIGNER TO PLACE THESE BARS IN BILL OF BARS FOR SUPERSTRUCTURE.)

**NOTES**

BID ITEM SHALL BE "RAILING STEEL TYPE NY3", WHICH INCLUDES ALL ITEMS SHOWN. RAILING SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPICES WHERE POSSIBLE.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS, ANGLES, SPICE TUBES, SPICE BARS AND STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS.

WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & NO. 4) SHALL BE PAINTED OVER GALVANIZING WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. [ ] (FILL IN COLOR NAME).

RAIL POST, BASE PLATES, SPICE BAR, ANGLES AND SPICE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED  $f_y \geq 50$  KSI. ANCHOR PLATES & SHIMS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.

THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL  $1/8"$  TURN.

FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. CAULK AROUND PERIMETER OF NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER PLATE NO. 2 WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

SEE BRIDGE MANUAL 30.2 FOR ALLOWED USE.

RAILING WEIGHT = 60 LB/LF (BASED ON 8'-0" POST SPACING)

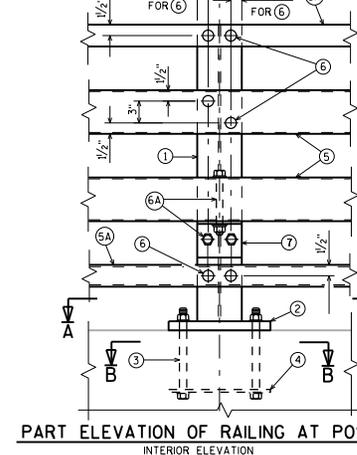
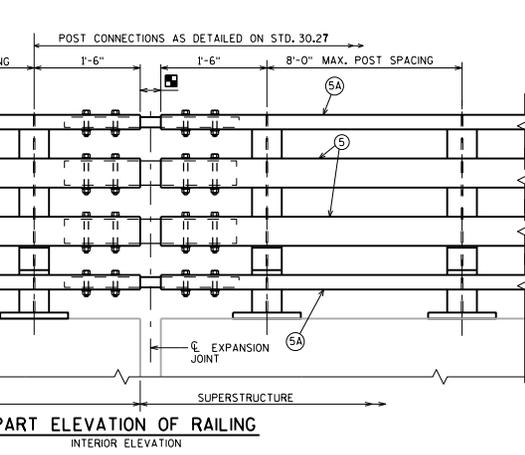
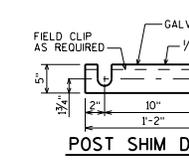
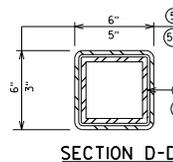
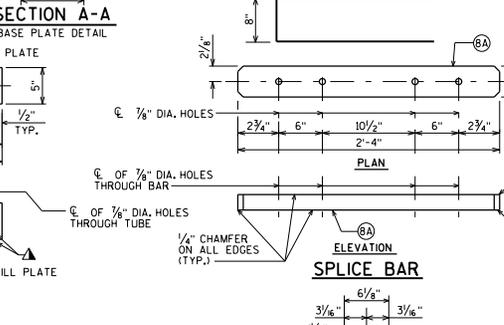
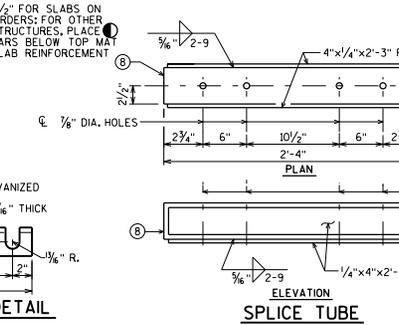
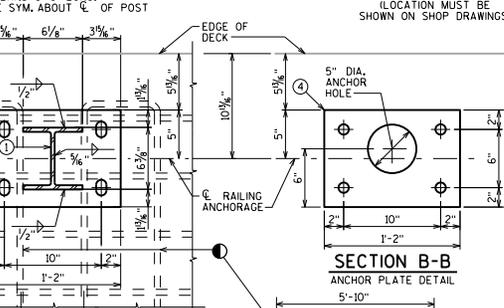
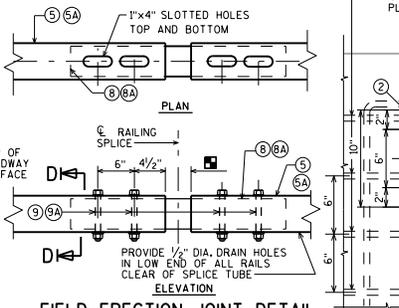
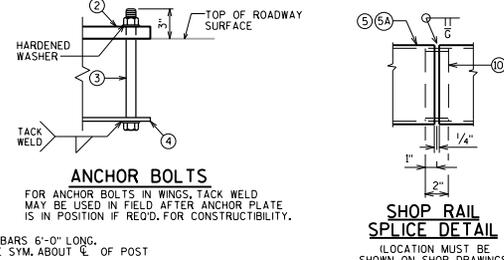
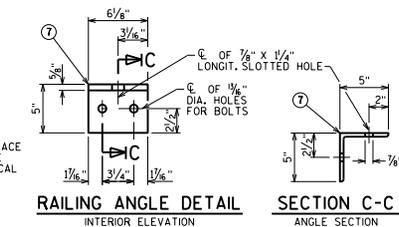
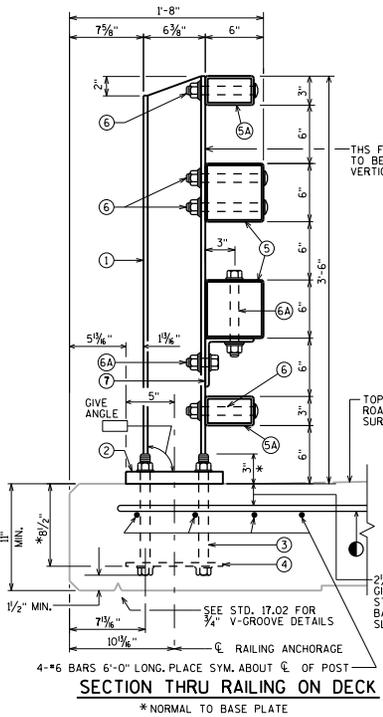
**TUBULAR STEEL RAILING TYPE NY3**

**BUREAU OF STRUCTURES**

DATE: \_\_\_\_\_

APPROVED: Bill Oliva 7-19

STANDARD 30.26



- LEGEND**
- W6 x 25 WITH 1/8" x 1 3/8" HORIZONTAL SLOTTED HOLES ON EACH SIDE OF POST FOR BOLT NO. 6 AT TOP TWO RAILES; FOR BOLT NO. 6 AT BOTTOM NO. 5A & FOR BOLT NO. 6A AT NO. 7; CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
  - PLATE 1 1/4" x 10" x 1'-2" WITH 1 1/4" x 1 1/4" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
  - ASTM A449 - 1" DIA. ANCHOR BOLTS WITH HEAVY HEX NUT AND 2" O.D. HARDENED WASHER (ALL GALVANIZED). 4 REQUIRED PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1 1/2" LONG BOLT FOR CONCRETE DECKS; ON CONCRETE SLAB SUPERSTRUCTURE, USE 1'-3" LONG BOLT FOR SLAB THICKNESS > 16" AND 1 1/2" LONG FOR THICKNESS < 16". USE 1'-9" LONG IN ABUTMENT WINGS. (AN EQUIVALENT THREADED ROD WITH HEAVY HEX NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQUIRED FOR CONSTRUCTABILITY.)
  - 3/4" x 10" x 1'-2" ANCHOR PLATE (GALVANIZED) WITH 1 1/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
  - TS 6 x 6 x 3/16" STRUCTURAL TUBING. USE 1" DIA. HOLES FOR BOLT NO. 6 (FRONT & BACK) & 3/4" DIA. HOLES FOR BOLT NO. 6A (TOP & BOTTOM).
  - TS 5 x 3 x 1/4" STRUCTURAL TUBING. USE 1" DIA. HOLES FOR BOLT NO. 6 IN TOP RAIL (FRONT & BACK). USE 1 1/8" x 1 3/8" HORIZONTAL SLOTTED HOLES FOR BOLT NO. 6 IN BOTTOM RAIL (FRONT & BACK) AND 4 2" O.D. WASHER UNDER HEAD.
  - 1/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH HEX NUT, 3/8" x 1 3/4" x 1 3/4" WASHER, AND SPRING LOCK WASHER (2 REQUIRED AT RAIL TO POST LOCATIONS SHOWN).
  - 3/4" DIA. A325 BOLT WITH HEX NUT AND SPRING LOCK WASHER (1 REQUIRED AT RAIL TO ANGLE, AND 2 REQUIRED AT ANGLE TO POST LOCATIONS SHOWN WITH 3/8" x 1 3/4" x 1 3/4" WASHER).
  - L 5 x 5 x 3/8" STRUCTURAL ANGLE. ATTACH TO NO. 1 AND NO. 5 AS SHOWN.
  - TS 5 x 5 x 5/8" x 2'-4" LONG SPLICE TUBE. 1 PER RAIL. USED IN NO. 5.
  - 4 1/4" x 2 1/8" x 2'-4" LONG SPLICE BAR. 1 PER RAIL. USED IN NO. 5A.
  - 3/4" DIA. A325 FULLY THREADED BOLTS, 7/2" LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT. NUT TO BE FINGER TIGHT. (4 REQUIRED PER SPLICE). USE 1" x 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5.
  - 3/4" DIA. A325 FULLY THREADED BOLTS, 4 1/2" LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT. NUT TO BE FINGER TIGHT. (4 REQUIRED PER SPLICE). USE 1" x 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5A.
  - SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ROADWAY OPENING OR 2 1/2" MIN. FOR STRIP SEAL EXP. JOINT & 1/2" OPENING FOR AT ABUTMENT; 1/2" AT FIXED JOINTS. SPLICES ARE REQUIRED IN ANY RAILING SPAN BETWEEN POSTS THAT CONTAINS A SUPERSTRUCTURE EXPANSION JOINT.
- PROTRUSIONS CAUSED BY WELDING OR GALVANIZING ARE NOT PERMITTED ON THE ADJOINING SURFACES OF THE RAILES, SPLICE TUBES AND FILL PLATES.
- #6 BARS X 12'-0" LONG, BEND AS SHOWN, TIE TO TOP MAT OF STEEL. (DESIGNER TO PLACE THESE BARS IN BILL OF BARS FOR SUPERSTRUCTURE.)

- NOTES**
- BID ITEM SHALL BE "RAILING STEEL TYPE NY4", WHICH INCLUDES ALL ITEMS SHOWN.
- RAILING SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS, ANGLES, SPLICE TUBES, SPLICE BARS AND STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS.
- WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & NO. 4) SHALL BE PAINTED OVER GALVANIZING WITH AN APPROVED THE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. [ ] (FILL IN COLOR NAME).
- RAIL POST, BASE PLATES, SPLICE BAR, ANGLES AND SPLICE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED 50 KSI. ANCHOR PLATES & SHIMS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8" TURN.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. CAULK AROUND PERIMETER OF NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
- STEEL SHIMS SHALL BE PROVIDED & USED UNDER PLATE NO. 2 WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.
- SEE BRIDGE MANUAL 30.2 FOR ALLOWED USE.
- RAILING WEIGHT = 75 LB/LF (BASED ON 8'-0" POST SPACING)

**TUBULAR STEEL RAILING TYPE NY4**

**BUREAU OF STRUCTURES**

DATE: 7-19

APPROVED: *Bill Oliva*

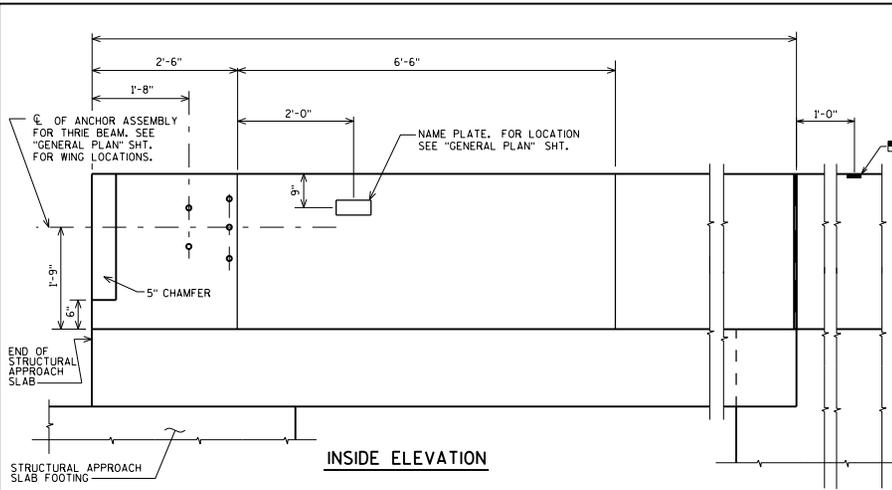
STANDARD 30.27



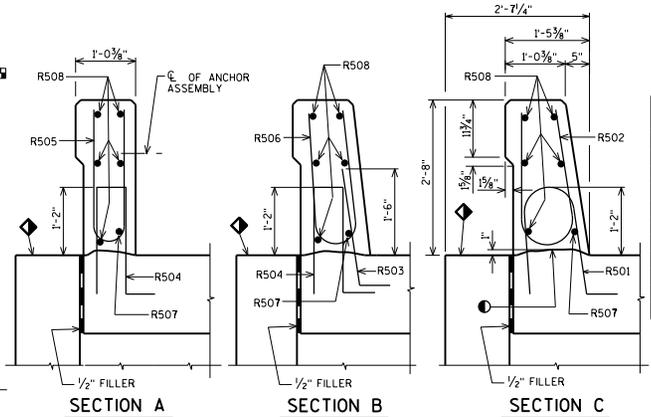






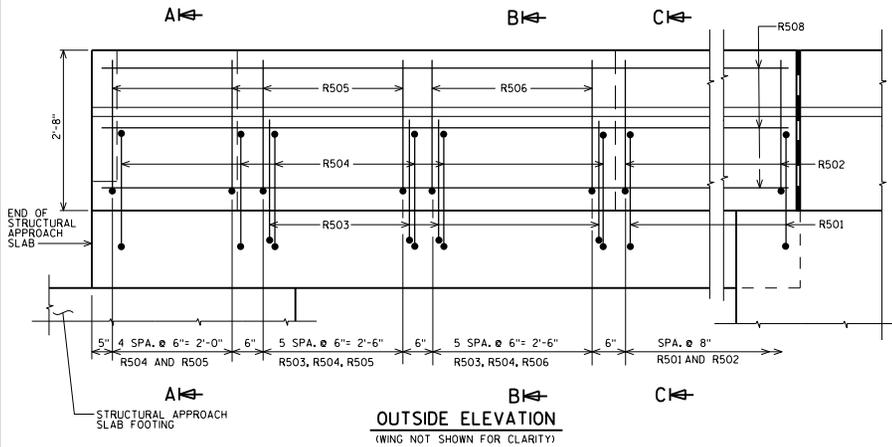
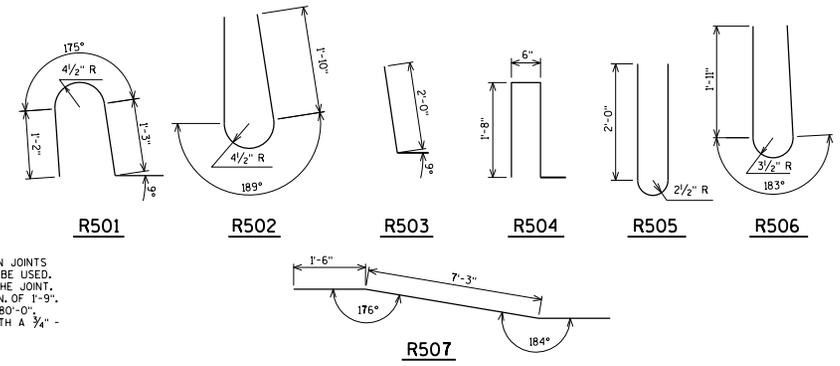
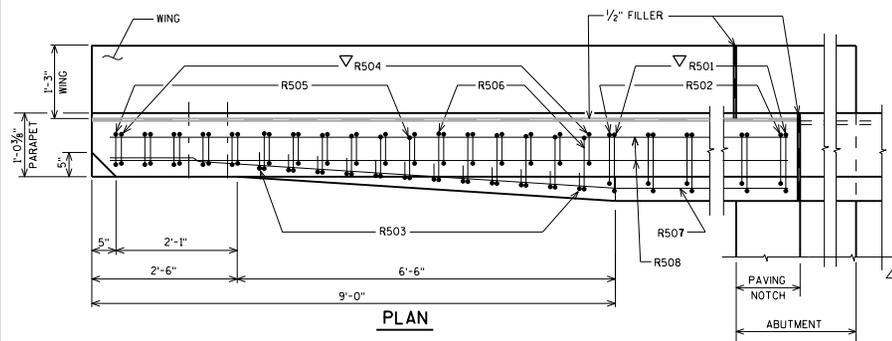


■ BENCHMARK (WHEN SUPPLIED), AVOID PLACING BELOW A RAIL OR FENCE SYSTEM THAT IS ATTACHED TO THE TOP OF THE PARAPET.



**BILL OF BARS**  
FOR STRUCTURAL APPROACH SLAB PARAPETS

BAR MARK	QTY	ABUT.	ABUT.	LENGTH	BENT	LOCATION
R501	X			4-5	X	PARAPET-VERT.
R502	X			5-0	X	PARAPET-VERT.
R503	X			2-9	X	PARAPET-VERT.
R504	X			4-4	X	PARAPET-VERT.
R505	X			4-9	X	PARAPET-VERT.
R506	X			4-10	X	PARAPET-VERT.
R507	X				X	PARAPET-HORIZ.
R508	X					PARAPET-HORIZ.



AREA = 3.09 SF  
WEIGHT = 464 LB/FT

● CONST. JOINT - STRIKE OFF AS SHOWN.

◆ SLOPE FOR DRAINAGE

▽ R501 AND R504 BARS TO BE TIED TO STRUCTURAL APPROACH SLAB STEEL BEFORE STRUCTURAL APPROACH SLAB IS POURED.

**DESIGNER NOTES**

SEE STRUCTURAL APPROACH SLAB STANDARDS 12.10 AND 12.11 FOR APPROACH SLAB INFORMATION.

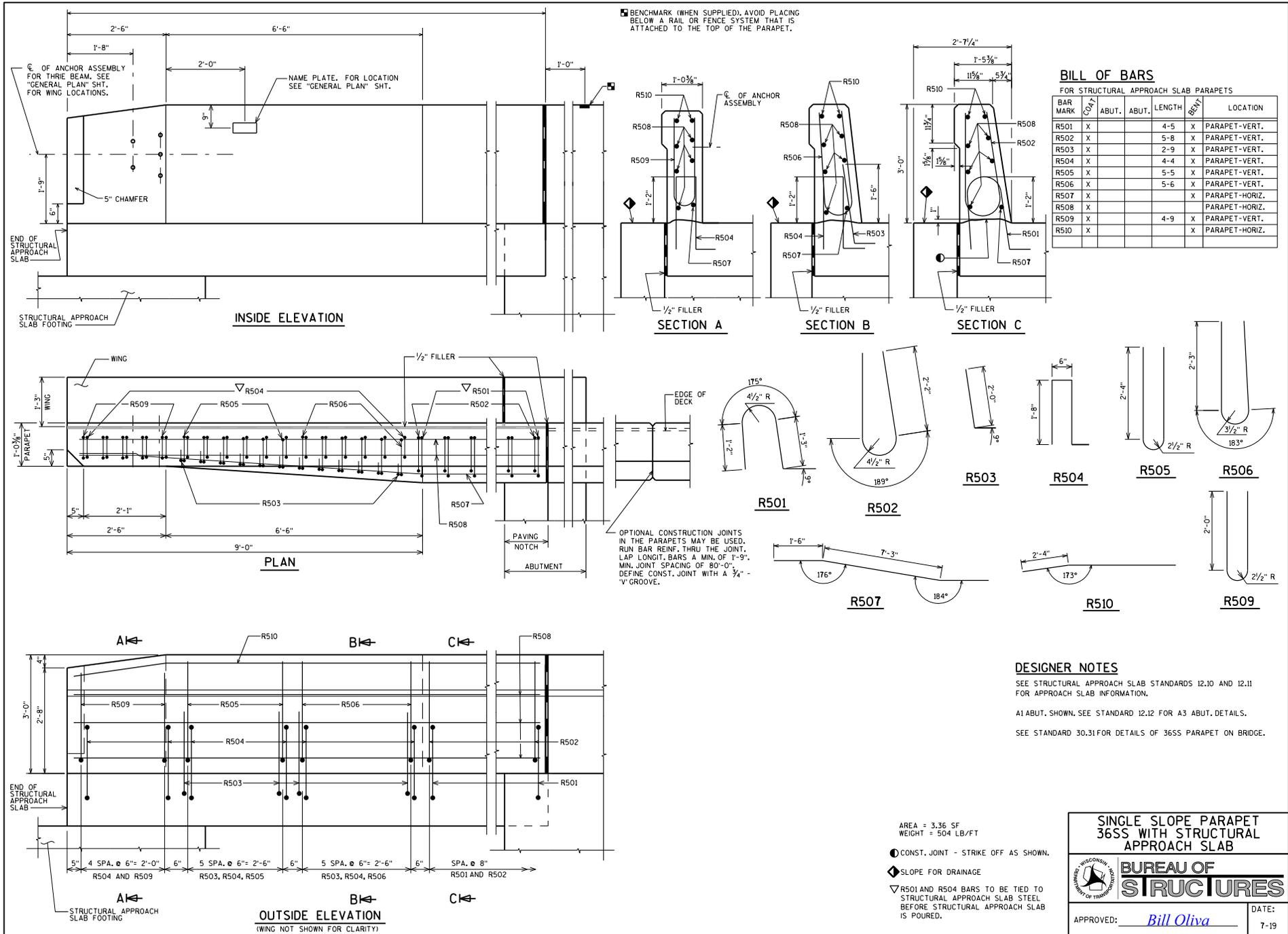
A1 ABUT. SHOWN. SEE STANDARD 12.12 FOR A3 ABUT. DETAILS.

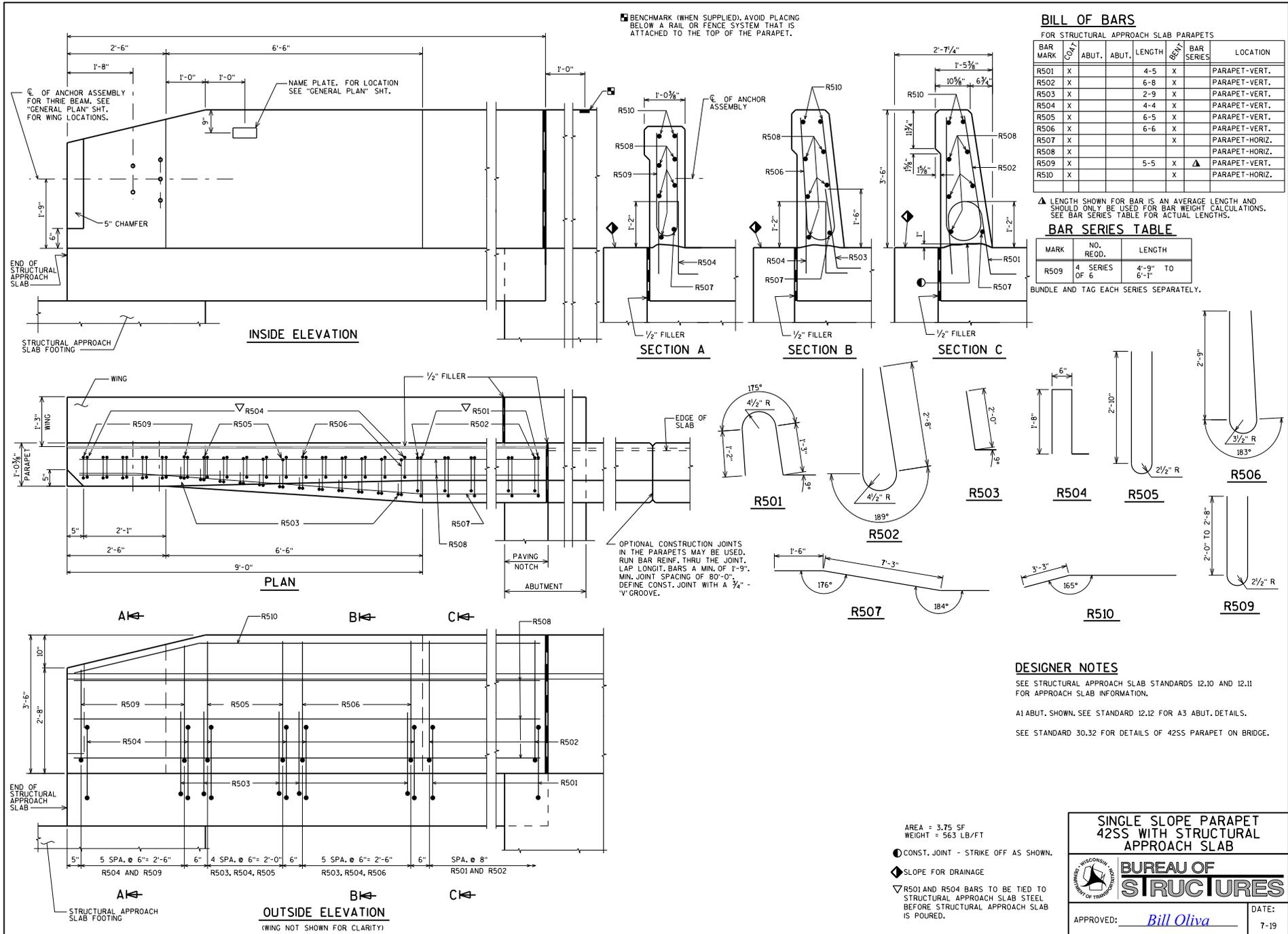
SEE STANDARD 30.30 FOR DETAILS OF 32SS PARAPET ON BRIDGE.

**SINGLE SLOPE PARAPET  
32SS WITH STRUCTURAL  
APPROACH SLAB**

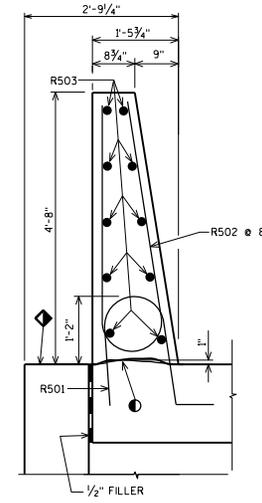
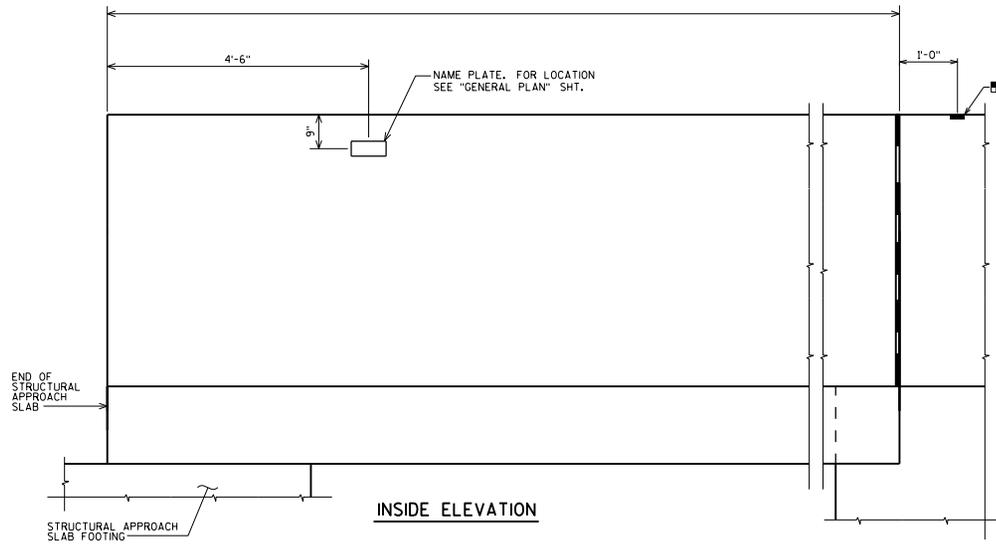
**BUREAU OF  
STRUCTURES**

APPROVED: Bill Oliva DATE: 7-19





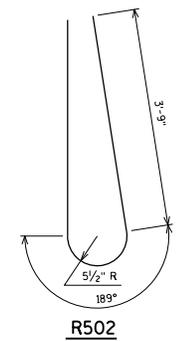
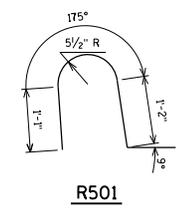
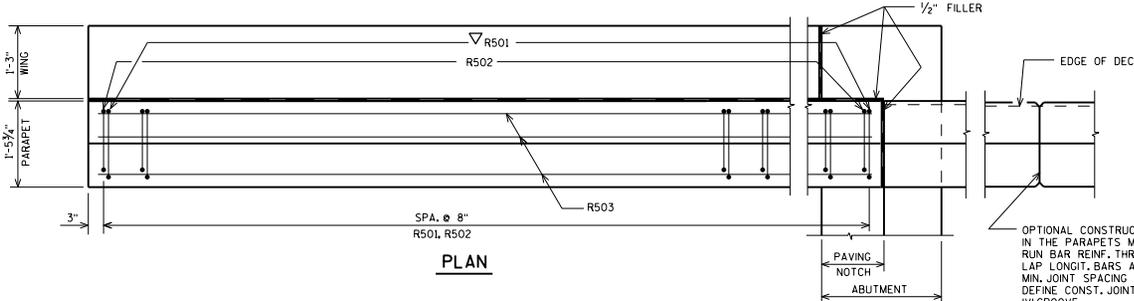
■ BENCHMARK (WHEN SUPPLIED), AVOID PLACING BELOW A RAIL OR FENCE SYSTEM THAT IS ATTACHED TO THE TOP OF THE PARAPET.



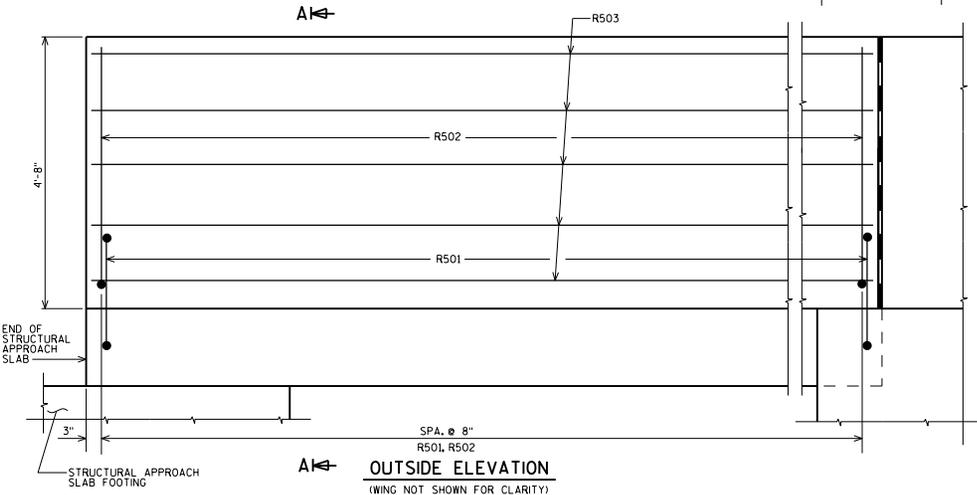
**BILL OF BARS**

FOR STRUCTURAL APPROACH SLAB PARAPETS

BAR MARK	CO <sub>2</sub>	ABUT.	ABUT.	LENGTH	BEN <sub>1</sub>	LOCATION
R501	X			4-6	X	PARAPET - VERT.
R502	X			9-1	X	PARAPET - VERT.
R503	X					PARAPET HORIZ.



OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9". MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 3/4" - "V" GROOVE.



**DESIGNER NOTES**

THE '56SS' PARAPET IS ONLY TO BE USED IF A 'TYPE S56' SINGLE SLOPE CONCRETE ROADWAY BARRIER ADJOINS THE END OF THE '56SS' PARAPET.  
SEE STRUCTURAL APPROACH SLAB STANDARDS 12.10 AND 12.11 FOR APPROACH SLAB INFORMATION.  
A1 ABUT. SHOWN, SEE STANDARD 12.12 FOR A3 ABUT. DETAILS.  
SEE STANDARD 30.33 FOR DETAILS OF 56SS PARAPET ON BRIDGE.

AREA = 5.16 SF  
WEIGHT = 774 LB/FT

◆ CONST. JOINT - STRIKE OFF AS SHOWN.

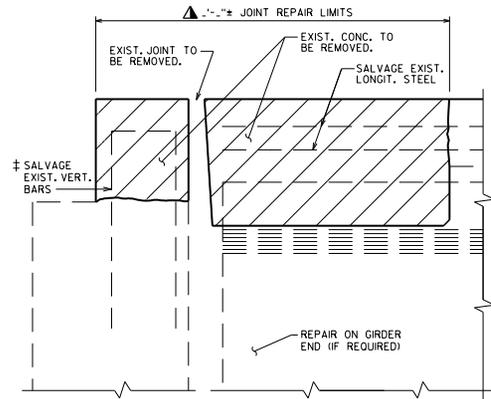
▽ R501 BARS TO BE TIED TO STRUCTURAL APPROACH SLAB STEEL BEFORE STRUCTURAL APPROACH SLAB IS POURED.

◆ SLOPE FOR DRAINAGE

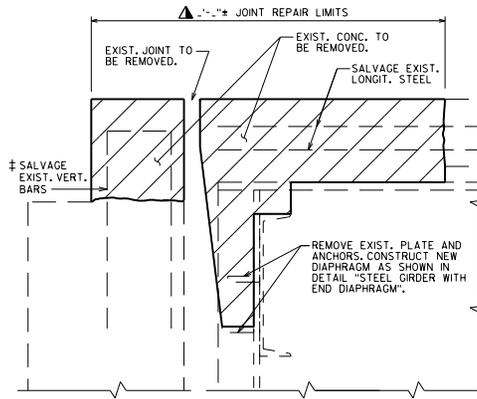
SINGLE SLOPE PARAPET 56SS WITH STRUCTURAL APPROACH SLAB

**BUREAU OF STRUCTURES**

APPROVED: Bill Oliva DATE: 7-19



**JOINT REPAIR-REMOVAL  
PRESTRESSED GIRDER**



**JOINT REPAIR-REMOVAL  
STEEL GIRDER**

**LEGEND**

‡ EXISTING BARS ARE LIKELY TO BE CORRODED AND/OR DAMAGED DURING CONCRETE REMOVAL. SALVAGE AND INCORPORATE AS MUCH REBAR AS PRACTICAL. SUPPLEMENT WITH THE BARS INDICATED BY ☆.

☆ ADHESIVE ANCHORS NO. 5 BAR, EMBED 1'-0" IN CONCRETE. SPACE AT 1'-0". TURN 10° LEG AS NECESSARY TO FIT.

◊ OPT. CONST. JT. 1" MIN. BELOW EXIST. REINF.

▲ DIMENSIONS GIVEN ARE NORMAL TO CL OF SUBSTRUCTURE UNIT. INCORPORATE EXISTING REINFORCEMENT.

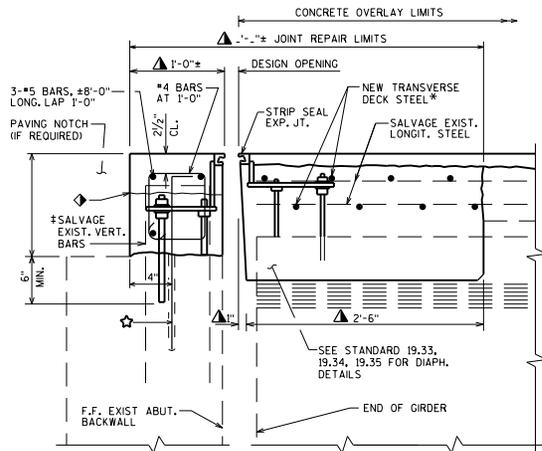
**DESIGNER NOTES**

SEE STANDARD 28.01 FOR SUPPORTS USED FOR STRIP SEAL STEEL EXTRUSIONS.

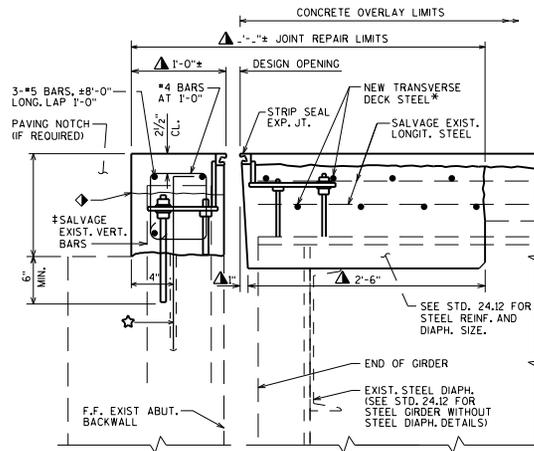
\* FOR SKEWS > 20°, WHERE ORIGINAL TRANSVERSE DECK REINFORCEMENT WAS PLACED NORMAL TO THE GIRDERS, SAVE AND INCORPORATE 1'-6" MIN. OF TRANSVERSE REINFORCING BARS. NEW TRANSVERSE BARS ARE PLACED ALONG THE SKEW.

BARS IN JOINT REPAIR SHALL MATCH EXISTING REINFORCEMENT TYPE (COATED OR UNCOATED).

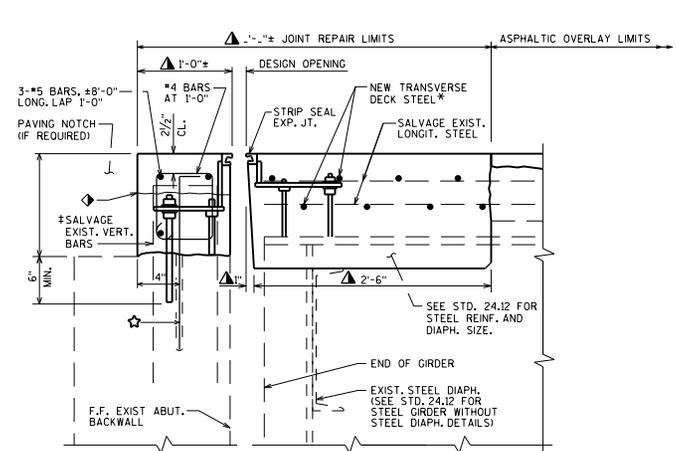
ALL REPLACEMENT PAVING BLOCK DIMENSIONS SHALL MATCH EXISTING PLAN DIMENSIONS UNLESS DESIGNER DETERMINES OTHERWISE. TYP. FOR ALL SECTIONS SHOWN ON THIS STANDARD.



**SECTION THRU PROPOSED JOINT  
PRESTRESSED GIRDER WITH END DIAPHRAGM  
CONCRETE OVERLAY**



**SECTION THRU PROPOSED JOINT  
STEEL GIRDER WITH END DIAPHRAGM  
CONCRETE OVERLAY**



**SECTION THRU PROPOSED JOINT  
STEEL GIRDER WITH END DIAPHRAGM  
ASPHALTIC OVERLAY**

**TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
502.3101	EXPANSION DEVICE B-...	LF	
502.4205	ADHESIVE ANCHORS NO. 5 BAR	EACH	
509.1000	JOINT REPAIR	LF	
509.2100.S	CONCRETE MASONRY DECK REPAIR	CY	
POSSIBLE ADDITIONAL BID ITEMS			
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	

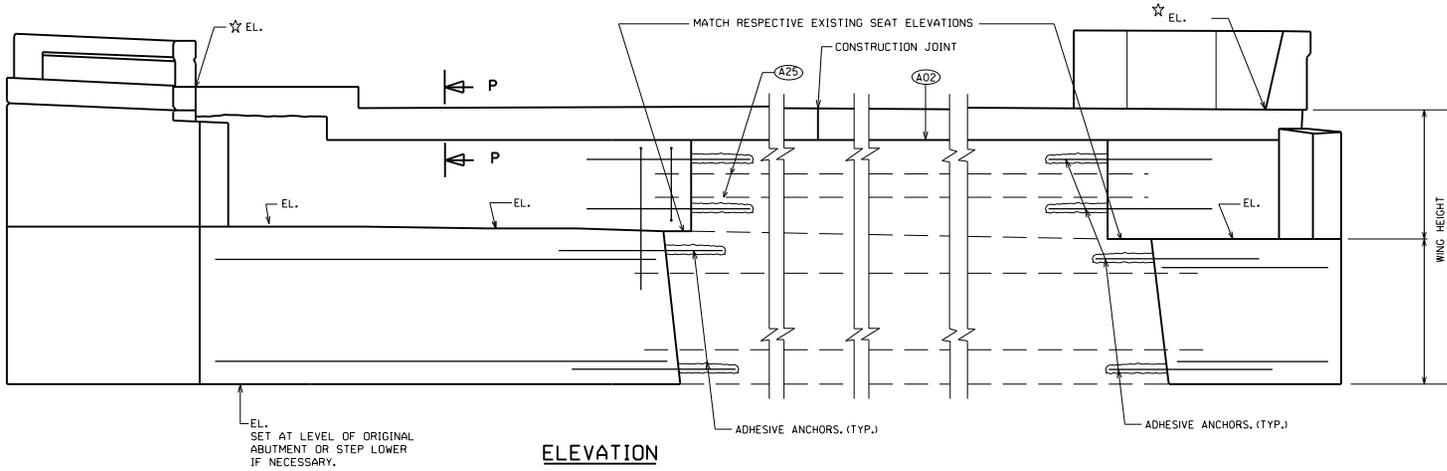
THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED OR REMOVED TO FIT EACH INDIVIDUAL CASE.

**STRIP SEALS & DIAPH.  
DETAILS FOR OVERLAYS**

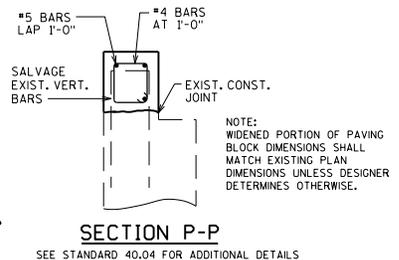
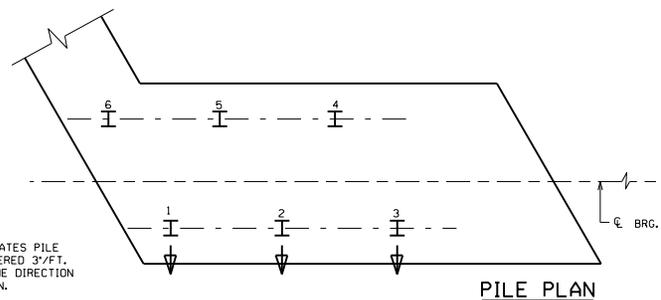
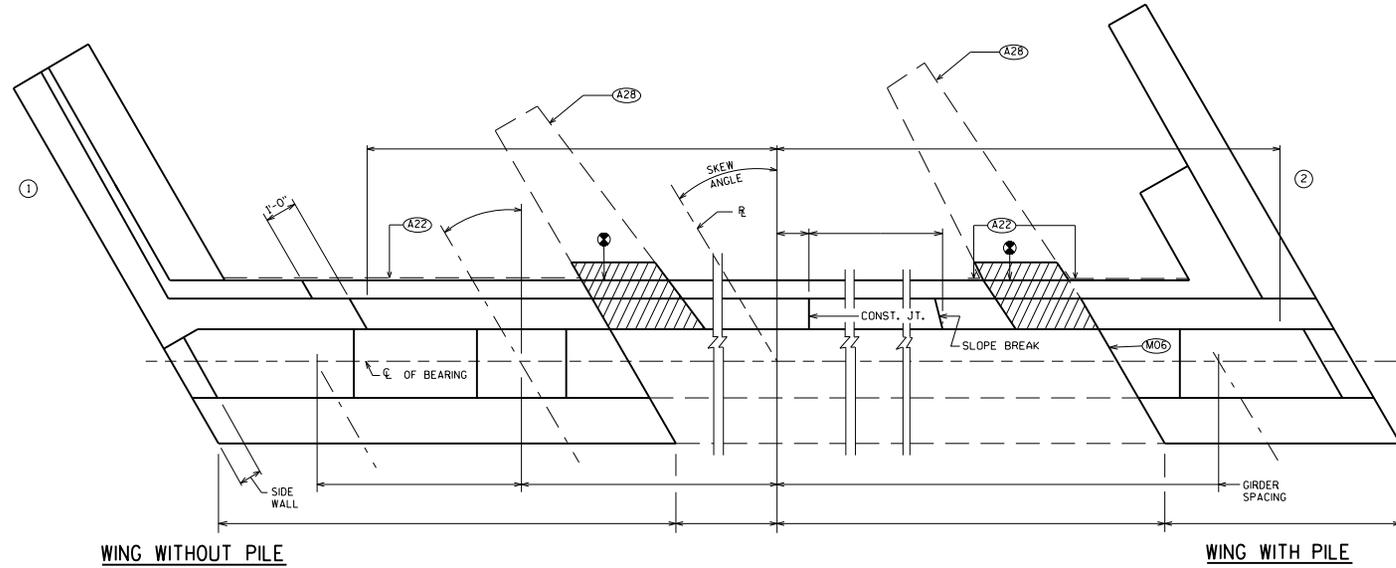


**BUREAU OF  
STRUCTURES**

APPROVED: Bill Oliva DATE: 7-19



**ELEVATION**



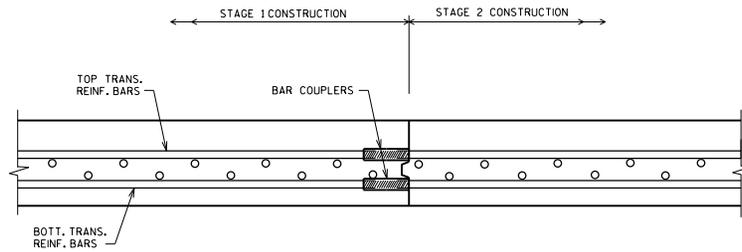
**NOTES**

- Ⓐ02 CONSTRUCTION JOINT: POUR CONCRETE ABOVE THIS JOINT AFTER SUPERSTRUCTURE CONCRETE IS IN PLACE. STRIKE OFF AND LEAVE ROUGH.
- Ⓐ22 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- Ⓐ25 SALVAGE EXIST. REINF. & EXTEND FULL LENGTH INTO NEW WORK.
- M05 ROUGHEN SURFACE OF CONCRETE 1/4" DEEP MINIMUM AT ALL AREAS WHERE NEW CONCRETE CONTACTS EXISTING CONCRETE.
- Ⓐ28 EXISTING WINGS. REMOVE A MIN. OF 2'-0" BELOW FINISHED GRADE.
- ☆ ELEV. ☉ F.F. ABUT. BACKWALL AND GUTTERLINE.
- ☉ REMOVE CONC. IN THIS AREA DOWN TO EXIST. BRIDGE SEAT. INCORPORATE EXIST. BAR STEEL INTO NEW WORK.

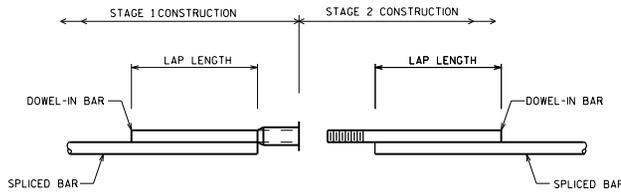
**DESIGNER NOTES**

SEE CHAPTER 12 FOR NEW BAR STEEL PLACEMENT, DETAILS, DIMENSIONS, & NOTES.

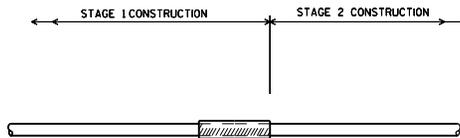
<b>ABUTMENT WIDENING</b>	
	<b>BUREAU OF STRUCTURES</b>
APPROVED: <u>Bill Oliva</u>	DATE: 7-19



SECTION THRU DECK  
ONE-PIECE THREADED COUPLER SHOWN



DOWEL BAR COUPLER  
STAGE 2 DOWEL SCREWS INTO  
COUPLER PLACED IN STAGE 1



ONE-PIECE THREADED COUPLER

BAR COUPLER ALTERNATIVES

NOTES

FOR DOWEL BAR COUPLERS, ALL DOWEL BARS SHALL BE LAPPED AND TIED TO THE REINFORCEMENT BARS.

DESIGNER NOTES

ON THE PLANS PROVIDE LOCATION, STAGING, SIZE AND QUANTITY REQ'D. DO NOT GIVE SPECIFIC INFORMATION REGARDING THE COUPLER AS THIS IS COVERED BY THE BID ITEM "BAR COUPLERS (SIZE)".

ON THE PLANS SHOW DETAILS SIMILAR TO "SECTION THRU DECK" AND " BAR COUPLER ALTERNATIVES".

AT THE PLAN BILL OF BARS, INDICATE WHICH BARS REQUIRE BAR COUPLERS BY USE OF A SYMBOL. USING THE SAME SYMBOL, ADD A NOTE STATING THAT A BAR COUPLER IS REQUIRED. BAR LENGTHS ARE COMPUTED TO THE  $\frac{1}{2}$  OF THE CONSTRUCTION JOINT AND SHALL BE MODIFIED BY THE BAR COUPLER MANUFACTURERS RECOMMENDATIONS. DOWEL BARS ARE NOT TO BE DETAILED, AS THOSE BARS ARE INCLUDED IN THE BAR COUPLER BID ITEM SHOULD THE DOWEL OPTION BE CHOSEN.

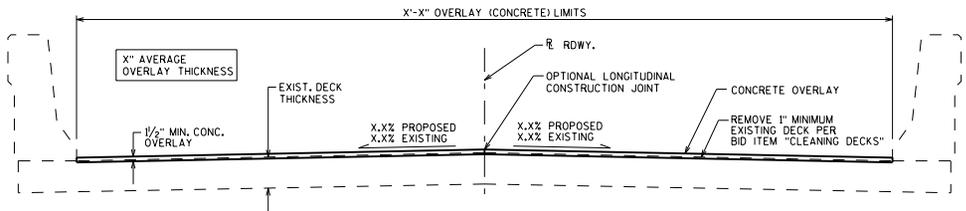
BAR SPLICER (COUPLER)  
DETAILS AT STAGE  
CONSTRUCTION



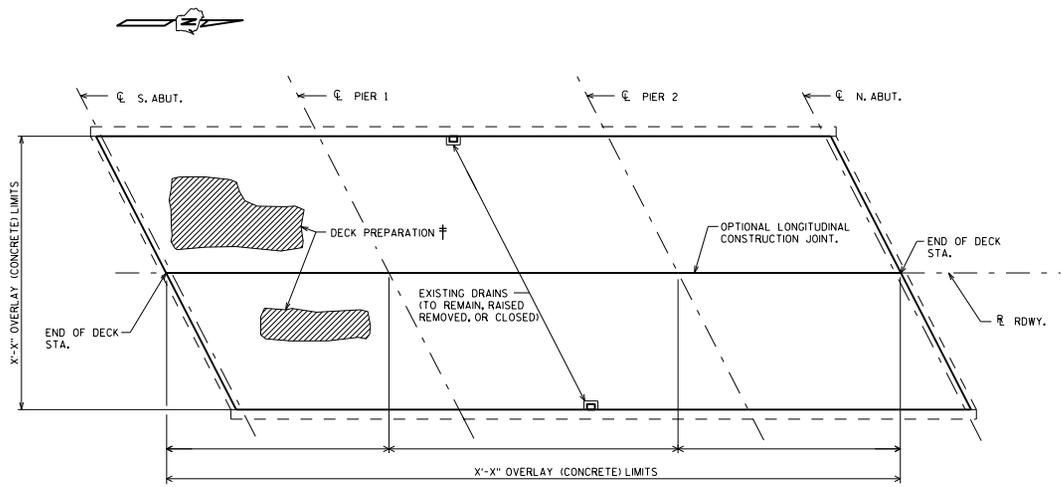
**BUREAU OF**  
**STRUCTURES**

APPROVED: Bill Oliva

DATE:  
7-19



**CROSS SECTION THRU ROADWAY**  
LOOKING NORTH



† SURVEY TYPE:  
SURVEY COMPLETED DATE: .../.../....

**PLAN**  
TOP OF DECK SHOWN

**DESIGN DATA**

LIVE LOAD:  
INVENTORY RATING: HS-...  
OPERATING RATING: HS-...  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) =... KIPS

MATERIAL PROPERTIES:  
CONCRETE MASONRY OVERLAY DECKS  $f_c = 4,000$  P.S.I.

**NOTES**

- DRAWINGS SHALL NOT BE SCALED.
- DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.
- PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY.
- SEAL OVERLAY CONSTRUCTION JOINTS ACCORDING TO SECTION 502.3.13.1 OF THE STANDARD SPECIFICATIONS. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY OVERLAY DECKS".
- A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".
- THE AVERAGE OVERLAY THICKNESS IS BASED ON THE MINIMUM OVERLAY THICKNESS PLUS 1/2" INCH TO ACCOUNT FOR VARIATIONS IN THE DECK SURFACE.
- PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY OVERLAY DECKS".
- ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY OR JOINT REPAIRS AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".
- PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 1/2" PLACED ABOVE THE DECK SURFACE AFTER SURFACE PREPARATION. EXPECTED AVERAGE OVERLAY THICKNESS IS 2" (OR AS GIVEN ON THE PLANS). IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.
- DRAINS REMOVED OR CLOSED IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

**DESIGNER NOTES**

- PLAN VIEW APPLICABLE TO ALL OVERLAY METHODS AND DECK REPAIRS WITHOUT OVERLAYS.
- FOR CROSS SECTIONS NOT IN SUPERELEVATION TRANSITIONS, THE PREFERRED MINIMUM SLOPE IS 2%.
- PROVIDE AN AVERAGE OVERLAY THICKNESS ON THE PLANS. THE AVERAGE OVERLAY THICKNESS IS THE MINIMUM OVERLAY THICKNESS PLUS 1/2" TO ACCOUNT FOR VARIATIONS IN THE DECK SURFACE. CHANGES IN CROSS-SLOPE INCREASE THE AVERAGE OVERLAY THICKNESS. QUANTITIES ARE BASED ON THE AVERAGE OVERLAY THICKNESS.
- DO NOT PROVIDE A PROFILE GRADE LINE ON THE PLANS.
- DO NOT INCLUDE BID ITEM "SAWING PAVEMENT DECK PREPARATION AREAS" FOR DECK PREPARATION.
- \* REMOVAL OF 1" OF EXISTING DECK UNDER BID ITEM "CLEANING DECKS" IS NOT INTENDED FOR PREVIOUSLY OVERLAD DECKS. EXISTING CONCRETE COVER (1" MIN.) SHALL BE MAINTAINED AND CONSIDERED WHEN DETERMINING CONCRETE REMOVALS. INCLUDE THE BID ITEM "CLEANING DECKS TO REAPPLY CONCRETE MASONRY OVERLAY" WHEN REMOVING EXISTING OVERLAY.
- † PROVIDE (IF AVAILABLE) DECK CONDITION ASSESSMENT SURVEY ON PLANS. INCLUDE SURVEY TYPE AND DATE COMPLETED.
- JOINT REPAIR AREAS SHOULD NOT BE INCLUDED IN DECK REPAIR AREAS OR OVERLAY QUANTITIES. SEE STANDARD 40.04.
- INCLUDE THE BID ITEM "ADJUSTING FLOOR DRAINS" WHEN DRAINS ARE TO BE RAISED.
- RESTRICTIONS ON REMOVAL ITEMS SHALL BE PLACED ON THE PLANS TO PREVENT DAMAGE TO REINFORCING STEEL.

**TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
502.3200	PROTECTIVE SURFACE TREATMENT	SY	
509.0301	PREPARATION DECKS TYPE 1	SY	
509.0302	PREPARATION DECKS TYPE 2	SY	
509.0500	CLEANING DECKS	SY	
509.2000	FULL-DEPTH DECK REPAIR	SY	
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	
POSSIBLE ADDITIONAL BID ITEMS			
502.3210	PIGMENTED SURFACE SEALER	SY	
* 509.0505.S	CLEANING DECKS TO REAPPLY CONCRETE MASONRY OVERLAY	SY	
* 509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY (STRUCTURE)	SY	
514.0900	ADJUSTING FLOOR DRAINS	EACH	

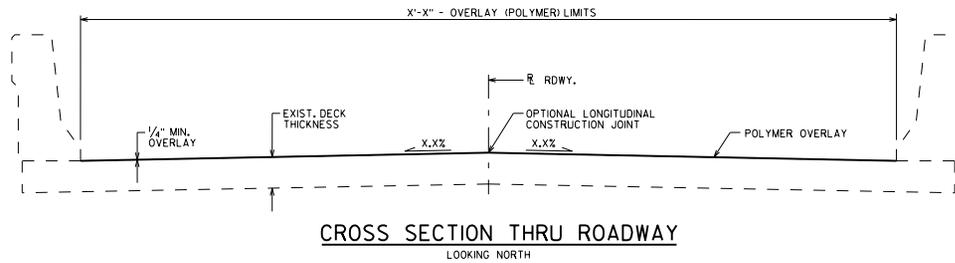
THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED OR REMOVED TO FIT EACH INDIVIDUAL CASE.

**CONCRETE OVERLAY**

**BUREAU OF**  
**STRUCTURES**

APPROVED: Bill Oliva

DATE:  
7-19



**CROSS SECTION THRU ROADWAY**  
LOOKING NORTH

**DESIGNER NOTES**

REPAIRS USING CONCRETE REQUIRE A MINIMUM CURE TIME OF 28 DAYS BEFORE PLACING OVERLAY. WHEN DEEMED ABSOLUTELY NECESSARY (BY REGION AND BOS DESIGN STAFF) "RAPID SET DECK REPAIR" MAY BE USED IN LIEU OF "CONCRETE MASONRY DECK REPAIR" TO SHORTEN TIME REQUIRED FOR PLACING OVERLAY.  
DO NOT PROVIDE A PROFILE GRADE LINE ON THE PLANS.  
POLYMER OVERLAYS SHALL NOT BE PLACED ON CONCRETE APPROACHES.

**DESIGN DATA**

LIVE LOAD:  
INVENTORY RATING: HS--  
OPERATING RATING: HS--  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = ... KIPS

MATERIAL PROPERTIES:  
CONCRETE MASONRY - DECK PATCHING  $f'_c = 4,000$  P.S.I.

**NOTES**

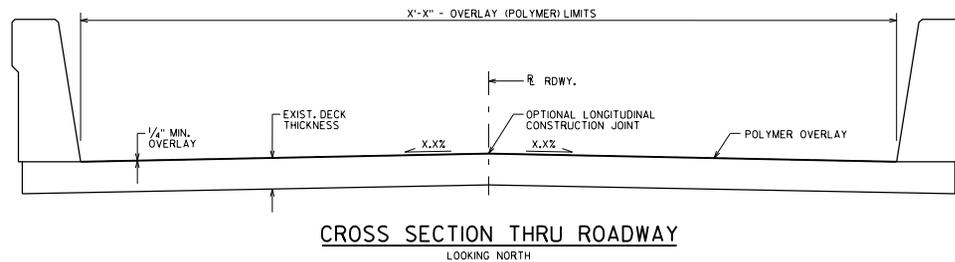
DRAWINGS SHALL NOT BE SCALED.  
DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.  
DECK SURFACE PREPARATION IS INCLUDED IN THE BID ITEM "POLYMER OVERLAY".  
AREAS OF "PREPARATION DECKS TYPE 1" SHALL BE DEFINED BY A SAW CUT.  
PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY DECK REPAIR".

**TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
509.0301	PREPARATION DECKS TYPE 1	SY	
509.0302	PREPARATION DECKS TYPE 2	SY	
509.0310.S	SAWING PAVEMENT DECK PREPARATION AREAS	LF	
509.2000	FULL-DEPTH DECK REPAIR	SY	
509.2100.S	CONCRETE MASONRY DECK REPAIR	CY	
509.5100.S	POLYMER OVERLAY	SY	
	POSSIBLE BID ITEM		
SPV.0035	RAPID SET DECK REPAIR	CY	

THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED OR REMOVED TO FIT EACH INDIVIDUAL CASE.

**REHABILITATION OVERLAY**



**CROSS SECTION THRU ROADWAY**  
LOOKING NORTH

**DESIGNER NOTES**

PREVENTATIVE OVERLAY INTENDED FOR USE ON DECKS WITH A MINIMUM AGE OF 28 DAYS AND A MAXIMUM AGE OF 2 YEARS. AN ADDITIONAL CONTRACT MAY BE REQUIRED FOR APPLYING THE OVERLAY DUE TO SCHEDULE AND DECK AGE CONSIDERATIONS.  
WHEN BID ITEM "POLYMER OVERLAY" IS USED RATING SHOULD INCLUDE THE 5 PSF OVERLAY.  
POLYMER OVERLAYS SHALL NOT BE PLACED ON CONCRETE APPROACHES.

**DESIGN DATA**

LIVE LOAD:  
DESIGN LOADING: HL-93  
INVENTORY RATING FACTOR: RF=1...  
OPERATING RATING FACTOR: RF=1...  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = ... KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

**NOTES**

DRAWINGS SHALL NOT BE SCALED.  
DECK SURFACE PREPARATION IS INCLUDED IN THE BID ITEM "POLYMER OVERLAY".

**TOTAL ESTIMATED QUANTITIES**

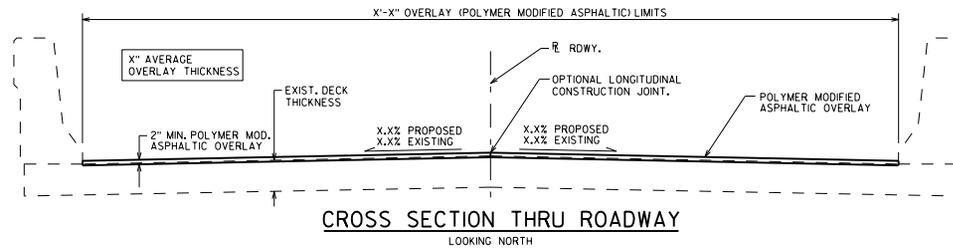
BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
509.5100.S	POLYMER OVERLAY	SY	

**PREVENTATIVE OVERLAY**

**POLYMER OVERLAY**



APPROVED: Bill Oliva DATE: 7-19



CROSS SECTION THRU ROADWAY  
LOOKING NORTH

**DESIGNER NOTES**

CONCRETE OVERLAYS ARE THE CURRENT PREFERRED METHOD TO OVERLAY A BRIDGE.

REPAIRED AREAS REQUIRE A MINIMUM CURE TIME OF 7 DAYS BEFORE PLACING OVERLAY. ALTERNATIVES TO CONCRETE DECK PATCHES MAY BE USED TO SHORTEN TIME REQUIRED FOR PLACING OVERLAY.

PROVIDE AN AVERAGE OVERLAY THICKNESS ON THE PLANS. THIS AVERAGE OVERLAY THICKNESS VALUE IS BASED ON THE THEORETICAL AVERAGE OVERLAY THICKNESS PLUS 1/2" TO ACCOUNT FOR VARIATIONS IN THE DECK SURFACE. QUANTITIES ARE BASED ON THE AVERAGE OVERLAY THICKNESS.

DO NOT PROVIDE A PROFILE GRADE LINE ON THE PLANS.

OVERLAYS NOT REQUIRING SHEET MEMBRANE WATERPROOFING ARE PREFERRED.

DESIGNER TO CONTACT THE REGIONAL BRIDGE MAINTENANCE ENGINEER TO DETERMINE IF POLYMER MODIFIED ASPHALTIC MATERIAL IS AVAILABLE.

RESTRICTIONS ON REMOVAL ITEMS SHALL BE PLACED ON THE PLANS TO PREVENT DAMAGE TO REINFORCING STEEL.

**TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
509.0301	PREPARATION DECKS TYPE 1	SY	
509.0302	PREPARATION DECKS TYPE 2	SY	
509.0310.S	SAWING PAVEMENT DECK PREPARATION AREAS	LF	
509.2000	FULL-DEPTH DECK REPAIR	SY	
509.2100.S	CONCRETE MASONRY DECK REPAIR	CY	
509.3500.S	HMA OVERLAY POLYMER-MODIFIED	TON	
POSSIBLE ADDITIONAL BID ITEMS			
509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY (STRUCTURE)	SY	
509.9010.S	REMOVING ASPHALTIC CONCRETE DECK OVERLAY (STRUCTURE)	SY	

THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED OR REMOVED TO FIT EACH INDIVIDUAL CASE.

**DESIGN DATA**

LIVE LOAD:  
INVENTORY RATING: HS--  
OPERATING RATING: HS--  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = ... KIPS

MATERIAL PROPERTIES:  
CONCRETE MASONRY - DECK PATCHING f'c = 4,000 P.S.I.

**NOTES**

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

AREAS OF "PREPARATION DECKS TYPE 1" SHALL BE DEFINED BY A SAW CUT.

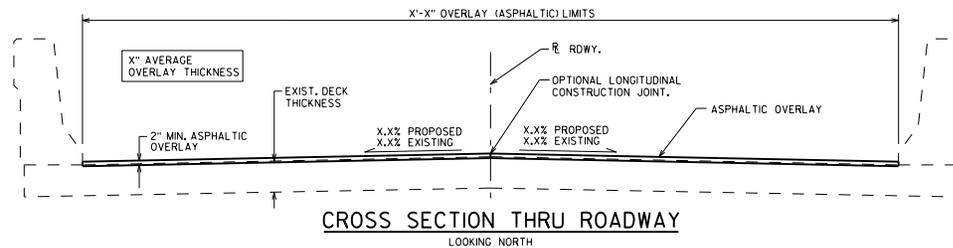
PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY DECK REPAIR".

ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY OR JOINT REPAIR AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "HMA OVERLAY POLYMER-MODIFIED".

THE PLAN QUANTITY FOR THE BID ITEM "HMA OVERLAY POLYMER-MODIFIED" IS BASED ON THE AVERAGE OVERLAY THICKNESS.

PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 2" PLACED ABOVE THE DECK SURFACE. EXPECTED AVERAGE OVERLAY THICKNESS IS 2 1/2" (OR AS GIVEN ON THE PLANS). IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.

POLYMER MODIFIED ASPHALTIC OVERLAY



CROSS SECTION THRU ROADWAY  
LOOKING NORTH

**DESIGNER NOTES**

CONCRETE OVERLAYS ARE THE CURRENT PREFERRED METHOD TO OVERLAY A BRIDGE.

REPAIRS USING CONCRETE REQUIRE A MINIMUM CURE TIME OF 7 DAYS BEFORE PLACING OVERLAY. ALTERNATIVES TO CONCRETE DECK PATCHES MAY BE USED TO SHORTEN TIME REQUIRED FOR PLACING OVERLAY.

PROVIDE AN AVERAGE OVERLAY THICKNESS ON THE PLANS. THIS AVERAGE OVERLAY THICKNESS VALUE IS BASED ON THE THEORETICAL AVERAGE OVERLAY THICKNESS PLUS 1/2" TO ACCOUNT FOR VARIATIONS IN THE DECK SURFACE. QUANTITIES ARE BASED ON THE AVERAGE OVERLAY THICKNESS.

DO NOT PROVIDE A PROFILE GRADE LINE ON THE PLANS.

OVERLAYS NOT REQUIRING SHEET MEMBRANE WATERPROOFING ARE PREFERRED.

COORDINATE WITH REGION BRIDGE MAINTENANCE AND ROADWAY ENGINEERS FOR THE ASPHALTIC DESIGN AND QUANTITIES.

RESTRICTIONS ON REMOVAL ITEMS SHALL BE PLACED ON THE PLANS TO PREVENT DAMAGE TO REINFORCING STEEL.

**TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
455.0605	TACK COAT	GAL	
460.IXXX	HMA PAVEMENT (INSERT TYPE)	TON	
509.0301	PREPARATION DECKS TYPE 1	SY	
509.0302	PREPARATION DECKS TYPE 2	SY	
509.0310.S	SAWING PAVEMENT DECK PREPARATION AREAS	LF	
509.2000	FULL-DEPTH DECK REPAIR	SY	
509.2100.S	CONCRETE MASONRY DECK REPAIR	CY	
POSSIBLE ADDITIONAL BID ITEMS			
509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY (STRUCTURE)	SY	
509.9010.S	REMOVING ASPHALTIC CONCRETE DECK OVERLAY (STRUCTURE)	SY	

THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED OR REMOVED TO FIT EACH INDIVIDUAL CASE.

**DESIGN DATA**

LIVE LOAD:  
INVENTORY RATING: HS--  
OPERATING RATING: HS--  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = ... KIPS

MATERIAL PROPERTIES:  
CONCRETE MASONRY - DECK PATCHING f'c = 4,000 P.S.I.

**NOTES**

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

AREAS OF "PREPARATION DECKS TYPE 1" SHALL BE DEFINED BY A SAW CUT.

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY DECK REPAIR".

ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY OR JOINT REPAIR AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "HMA PAVEMENT TYPE E-X".

THE PLAN QUANTITY FOR THE BID ITEM "HMA PAVEMENT TYPE E-X" IS BASED ON THE AVERAGE OVERLAY THICKNESS.

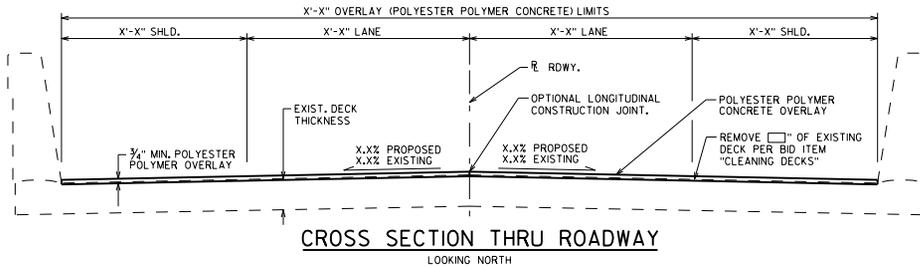
PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 2" PLACED ABOVE THE DECK SURFACE. EXPECTED AVERAGE OVERLAY THICKNESS IS 2 1/2" (OR AS GIVEN ON THE PLANS). IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.

ASPHALTIC OVERLAY

POLYMER MODIFIED ASPHALTIC AND ASPHALTIC OVERLAYS



APPROVED: Bill Oliva DATE: 7-19



CROSS SECTION THRU ROADWAY  
LOOKING NORTH

**DESIGN DATA**

LIVE LOAD:  
INVENTORY RATING: HS-...  
OPERATING RATING: HS-...  
WISCONSIN STANDARD PERMIT VEHICLE (WS-SPV) = ... KIPS

**NOTES**

DRAWINGS SHALL NOT BE SCALED.  
DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.  
[ ]-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".  
AREAS OF "PREPARATION DECKS TYPE 1" SHALL BE DEFINED BY A SAW CUT.  
PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "RAPID SET" DECK REPAIR, POLYESTER POLYMER CONCRETE AND PORTLAND CEMENT BASED CONCRETE PATCHES MAY BE SUBSTITUTED AT NO EXTRA COST. PORTLAND CEMENT BASED CONCRETE PATCHES SHALL BE USED FOR JOINT REPAIRS AND FULL-DEPTH REPAIRS WITH A PLAN AREA LARGER THAN 4 SF, UNLESS APPROVED OTHERWISE BY THE STRUCTURE'S DESIGN SECTION.  
DECK REPAIRS SHALL BE FILLED PRIOR TO OVERLAY PLACEMENT. DECK REPAIRS USING A PORTLAND CEMENT BASED CONCRETE REQUIRES A MINIMUM CURE TIME OF 28 DAYS PRIOR OVERLAY PLACEMENT.  
SHOT BLASTING, OVERLAY PRIME COAT, AND DECK SURFACE PREPARATIONS ARE INCLUDED IN THE BID ITEM "POLYESTER POLYMER CONCRETE OVERLAY".  
OVERLAY CONSTRUCTION JOINTS SHALL BE APPROVED BY THE ENGINEER, AVOID PLACING LONGITUDINAL JOINTS NEAR WHEEL PATHS. WHEN REQUIRED, PLACE LONGITUDINAL JOINTS AT LANE LINES OR IN THE MIDDLE OF THE LANE. WHEEL PATHS DURING TEMPORARY TRAFFIC STAGING NEED NOT BE CONSIDERED.

**DESIGNER NOTES**

USE OF PPC OVERLAYS ARE LIMITED. SEE 40.5 IN THE BRIDGE MANUAL FOR ADDITIONAL GUIDANCE.  
PPC OVERLAYS ARE INTENDED TO BE PLACED ON DECKS WITH MINIMAL SURFACE DISTRESS WHERE FULL-DEPTH JOINT REPAIRS, FULL-DEPTH DECK REPAIRS, OR THE NEED TO PARTIALLY REMOVE THE ENTIRE DECK WITH BID ITEM "CLEANING DECKS" IS NOT EXPECTED OR WARRANTED.  
WHEN A PROFILE TRANSITION IS REQUIRED, USE A 250:1 OR FLATTER TRANSITION TAPER. PLANS SHALL SPECIFY THE MINIMUM TRANSITION TAPER LENGTH. DECK SURFACE PREPARATIONS FOR TRANSITIONAL AREAS SHOULD BE INCIDENTAL TO THE OVERLAY BID ITEM.  
WHEN PARTIAL-DEPTH REMOVAL OF THE ENTIRE EXISTING DECK IS WARRANTED, USE BID ITEM "CLEANING DECKS". PLANS SHALL SPECIFY THE REQUIRED REMOVAL DEPTH.  
DO NOT PROVIDE A PROFILE GRADE LINE ON THE PLANS.

**TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
509.0301	PREPARATION DECKS TYPE 1	SY	
509.0302	PREPARATION DECKS TYPE 2	SY	
509.0310.S	SAWING PAVEMENT DECK PREPARATION AREAS	LF	
509.2000	FULL-DEPTH DECK REPAIR	SY	
SPV.0035	RAPID SET DECK REPAIR	CY	
SPV.0180	POLYESTER POLYMER CONCRETE OVERLAY	SY	
	POSSIBLE ADDITIONAL BID ITEMS		
509.0500	CLEANING DECKS	SY	

THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED OR REMOVED TO FIT EACH INDIVIDUAL CASE.

**POLYESTER POLYMER  
CONCRETE OVERLAY**



**BUREAU OF  
STRUCTURES**

APPROVED: Bill Oliva DATE: 7-19