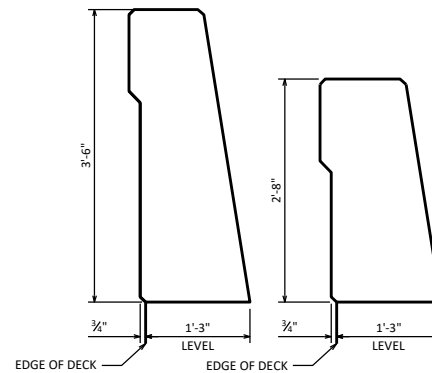
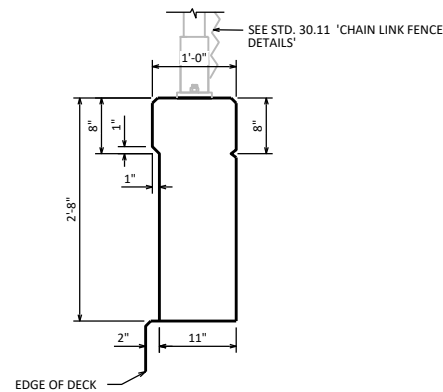


WING OPTIONS



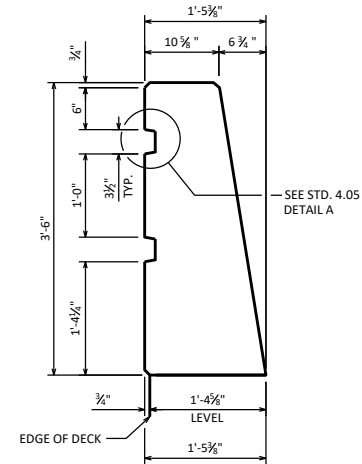
R1 STANDARD

SEE STD. 30.32 'SINGLE SLOPE PARAPET 42SS' OR STD. 30.30 'SINGLE SLOPE PARAPET 32SS' FOR DETAILS



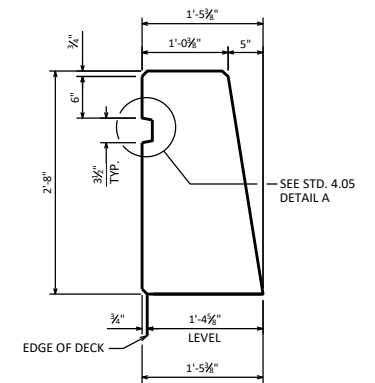
R3 STANDARD

SEE STD. 30.07 'VERTICAL FACE PARAPET 'A'' FOR DETAILS



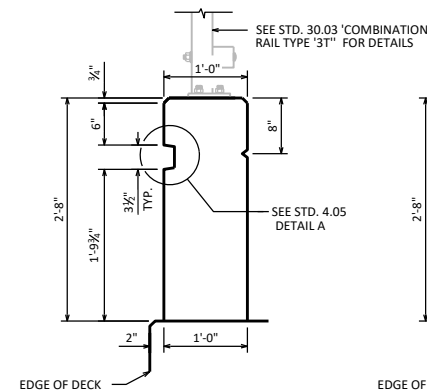
R2

DOUBLE RUSTICATION LINES MODIFIED 'SINGLE SLOPE PARAPET 42SS' (AREA = 4.01 SF, WEIGHT = 602 LB/FT.)



R2

SINGLE RUSTICATION LINES MODIFIED 'SINGLE SLOPE PARAPET 32SS' (AREA = 3.25 SF, WEIGHT = 488 LB/FT.)

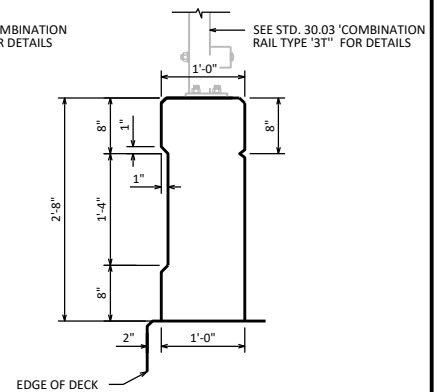


R4

SINGLE RUSTICATION LINES

MODIFIED 'VERTICAL FACE PARAPET 'A'' (AREA = 2.63 SF, WEIGHT = 395 LB/FT.)

SEE STD. 30.07 'VERTICAL FACE PARAPET 'A'' FOR DETAILS



R5

RECESSED PANEL (OR SIMILAR)

MODIFIED 'VERTICAL FACE PARAPET 'A'' (AREA = TBD, WEIGHT = TBD)

SEE STD. 30.07 'VERTICAL FACE PARAPET 'A'' FOR DETAILS

PARAPET OPTIONS

DESIGNER NOTES

WINGS PARALLEL TO CENTERLINE OF ABUTMENT (ELEPHANT EAR) ARE TO BE PLAIN (TYPE I).

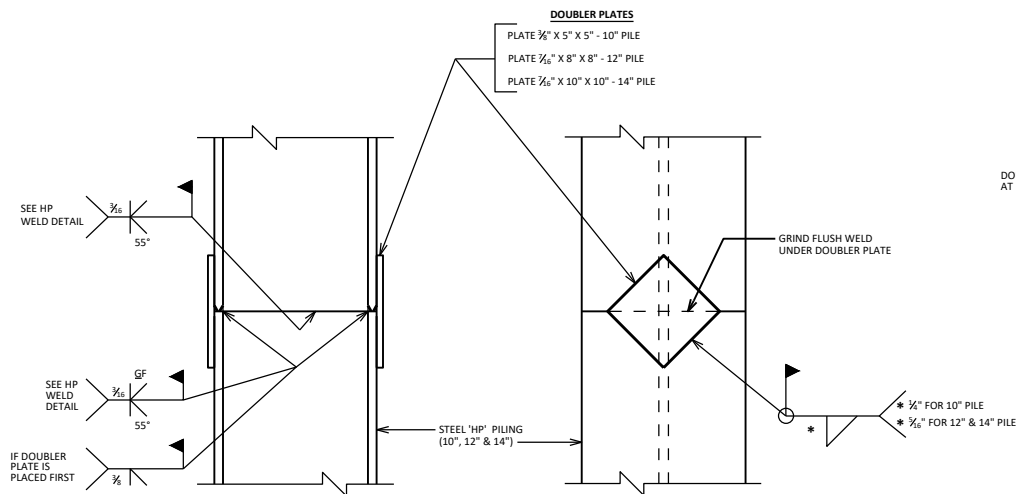
WING & PARAPET AESTHETIC DETAILS



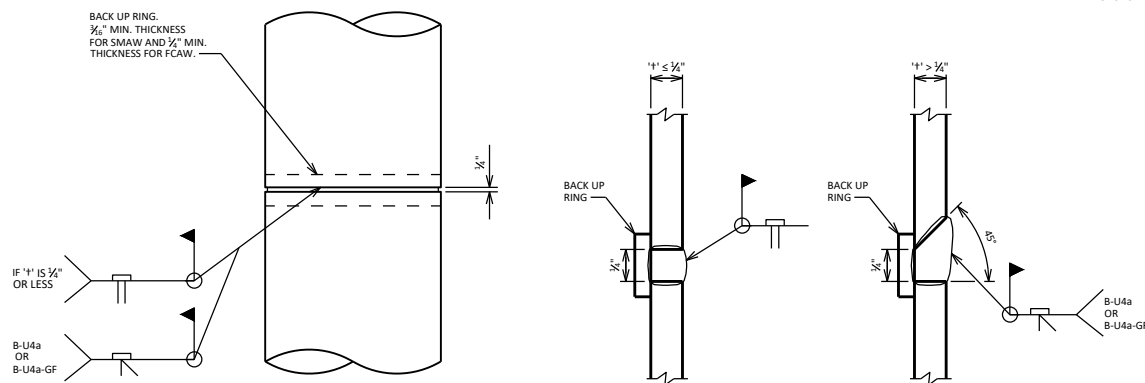
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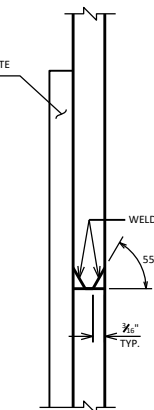


STEEL 'HP' SHAPES



**CAST-IN-PLACE
'PILE PIPE'**

CIP PILE WELD DETAIL



HP WELD DETAIL
FLANGE SHOWN, WEB SIMILAR

NOTES

CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATION.

IF APPLICABLE, PLACE THE FOLLOWING NOTE ON THE PLANS:

PILES PLACED IN PREBORED HOLES CORED INTO ROCK DO NOT REQUIRE DRIVING.

DESIGNER NOTES

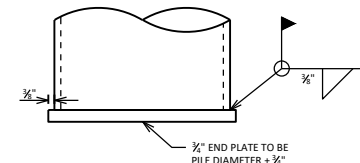
FULL DESIGN LOADING CAN BE USED IF PREBORED HOLE IS LARGE ENOUGH TO AVOID PILE HANGUPS AND ALLOW FILLING WITH SAND.

SEE WISDOT POLICY ITEM IN BRIDGE MANUAL 11.3.1.12.3 FOR GUIDANCE ON "HP" PILES.

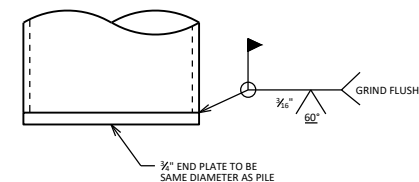
SEE BRIDGE MANUAL SECTION 11.3.1.17.7 FOR PILE RESISTANCE VALUES.

IF LESS THAN THE MAXIMUM AXIAL RESISTANCE IS REQUIRED BY DESIGN, STATE ONLY THE REQUIRED CORRESPONDING DRIVING RESISTANCE ON THE PLANS. CONSULT WITH THE GEOTECHNICAL ENGINEER REGARDING POSSIBLE ESTIMATED PILE LENGTH ADJUSTMENT.

WHEN RECOMMENDED IN THE SOILS REPORT, USE BID ITEM "PILE POINTS" AND PROVIDE THE APPROPRIATE PILE POINT DETAIL.

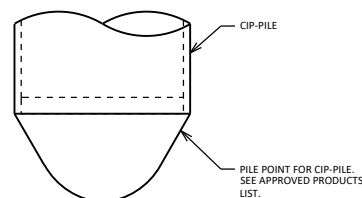


END PLATE DETAIL FOR CIP PILING



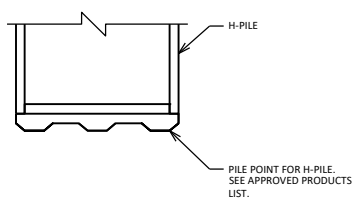
**END PLATE DETAIL FOR CIP PILING
IN ARTESIAN CONDITIONS**

DESIGNER NOTE: ONLY USE FOR ARTESIAN CONDITIONS



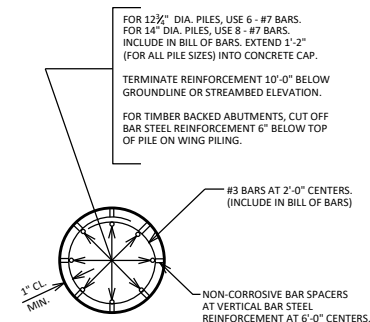
PILE POINT FOR CIP PILING

PILE POINT SHALL BE INSTALLED ACCORDING TO THE PILE POINT MANUFACTURE'S INSTRUCTIONS. ENSURE PILE POINT WELDS ARE WATERTIGHT.



PILE POINT FOR H-PILING

PILE POINT SHALL BE INSTALLED ACCORDING TO THE PILE POINT MANUFACTURE'S INSTRUCTIONS.



SECTION THRU CONCRETE

CAST-IN-PLACE PILING

USED WHEN PILES ARE EXPOSED

(OPEN PILE BENTS OR TIMBER BACKED ABUTMENTS)

TABLE

PILE DIA.	DIM "A"	LENGTH
12 1/2"	9 1/2"	3'-7"
14"	11"	3'-11"

(#3 BAR WT. = 0.38 LB/FT)

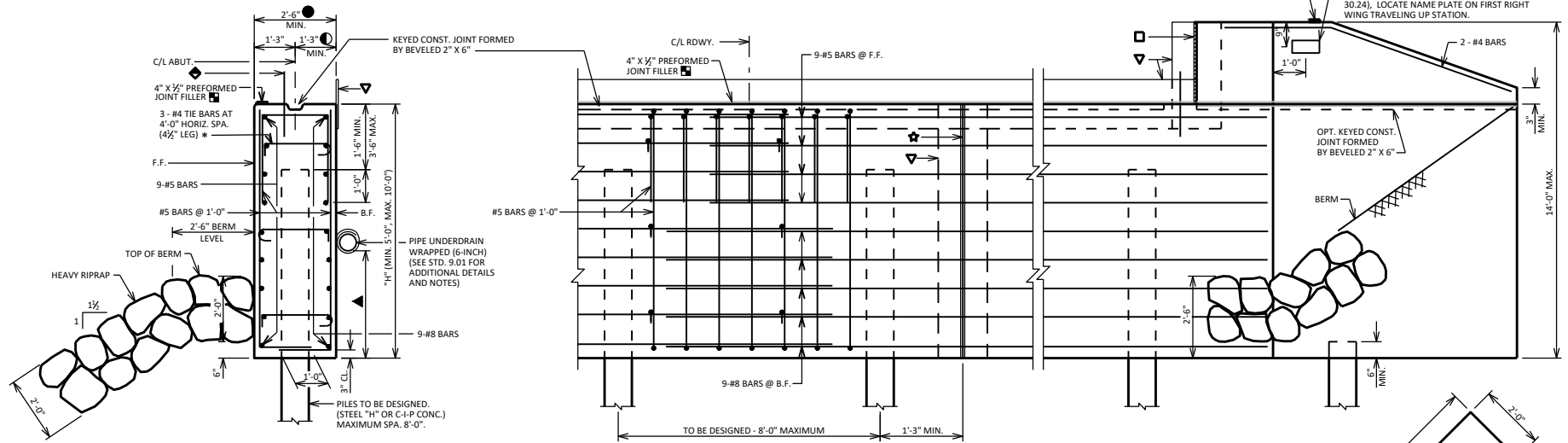
PILE DETAILS



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STRUCTURES**

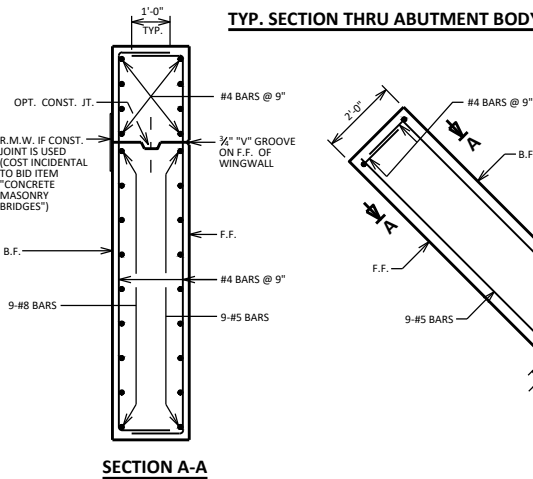
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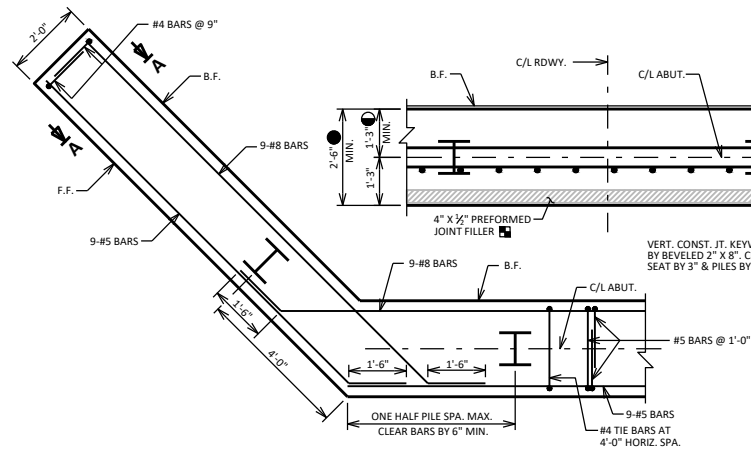


TYP. SECTION THRU ABUTMENT BODY

ELEVATION

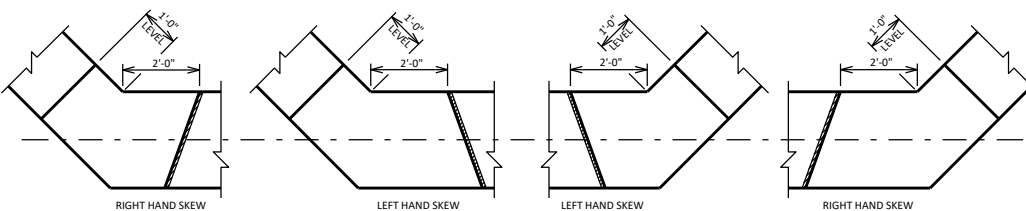


SECTION A-A



PLAN

SHOWING BAR STEEL REINFORCEMENT



WING DETAIL FOR SKEWED STRUCTURES

DESIGNER NOTES

- LAP LENGTHS FOR HORIZONTAL BARS SHALL BE BASED ON A "CLASS C" TENSION LAP SPLICE.
- FOR SLAB AND PRESTRESSED GIRDER SPANS $L < 200'-0"$ AND FOR STEEL GIRDER SPANS $L < 150'-0"$ WHERE L = LENGTH OF CONTINUOUS SUPERSTRUCTURE BETWEEN ABUTMENTS.
- WHEN GIRDERS WITH SEMI EXPANSION SEAT OR FIXED SEAT, OR SLAB SPAN WITH SEMI EXPANSION SEAT ARE USED, MAKE BEAM SEATS SIMILAR TO THAT SHOWN ON STANDARD 12.01.
- WING BARS AND DOWEL BARS SHALL BE EPOXY COATED.
- WHEN BODY SECTION IS $\pm 50'-0"$ LONG, PROVIDE VERT. CONST. JOINT. RUN BAR STEEL THRU JOINT. BEVEL EXPOSED EDGES $3/4"$ AND SEAL JOINT. SEE STD. 12.09 FOR ALTERNATE CONSTRUCTION JOINT.
- USE $1'-3"$ FOR SLAB SPANS AND FOR GIRDER SPANS WITH NO PAVING NOTCH.
- USE $1'-6"$ FOR GIRDER SPANS WITH NO PAVING NOTCH, BUT WHERE $36W"$, $45W"$, $54W"$, $70"$, $72W"$ OR $80W"$ GIRDERS ARE USED, AND SKEW $> 25^\circ$.
- USE $1'-3"$ FOR SLAB SPANS WITH A PAVING NOTCH, BUT NO STRUCTURAL APPROACH SLAB.
- USE $1'-11"$ FOR GIRDER SPANS WITH A PAVING NOTCH, BUT NO STRUCTURAL APPROACH SLAB.
- USE $1'-7"$ FOR SLAB SPANS WITH A STRUCTURAL APPROACH SLAB. (STD. 12.10)
- USE $2'-3"$ FOR GIRDER SPANS WITH A STRUCTURAL APPROACH SLAB. (STD. 12.10)
- FOR BOTTOM OF ABUTMENTS LOCATED ABOVE NORMAL WATER, PLACE UNDERDRAIN NEAR THE BOTTOM OF ABUTMENT AS SHOWN IN STANDARD 12.01. FOR BOTTOM OF ABUTMENTS LOCATED BELOW NORMAL WATER, PLACE UNDERDRAIN ABOVE NORMAL WATER. SEE BRIDGE MANUAL 12.6.1 FOR ADDITIONAL GUIDANCE. FOR UNDERDRAIN EXPOSED TO HIGH WATER, CONSIDER CAPPING THE UPSTREAM END TO PREVENT CLOGGING.
- USE $3/4"$ THICK FILLER FOR SLAB STRUCTURES

NOTES/LEGEND

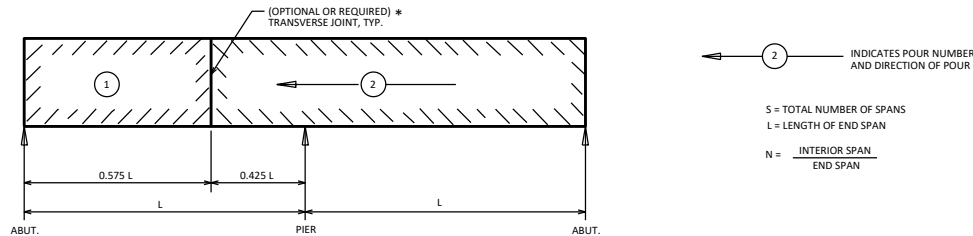
- DO NOT PLACE FILL ABOVE $3'-0"$ FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.
- SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF "F" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD " BELOW SURFACE OF CONC.)
- 18" RUBBERIZED MEMBRANE WATERPROOFING.
- WHEN ABUTMENT WIDTH $> 2'-10"$ FIXED POINT OF WING ROTATION SHALL BE ON F.F. OF ABUTMENT (0° SKEW ONLY).
- THESE BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE. SEE STD. 12.01 & 27.05
- ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

ABUTMENT A5 (INTEGRAL, PILE ENCASED ABUTMENT)

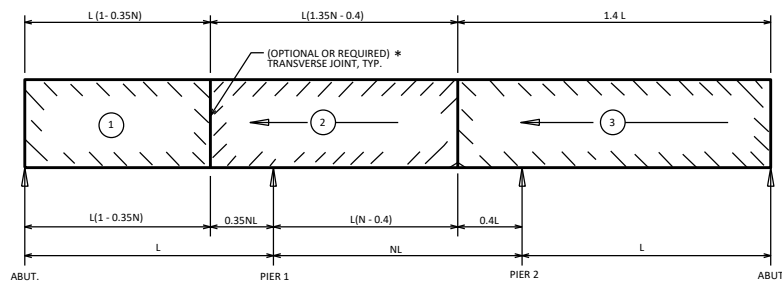


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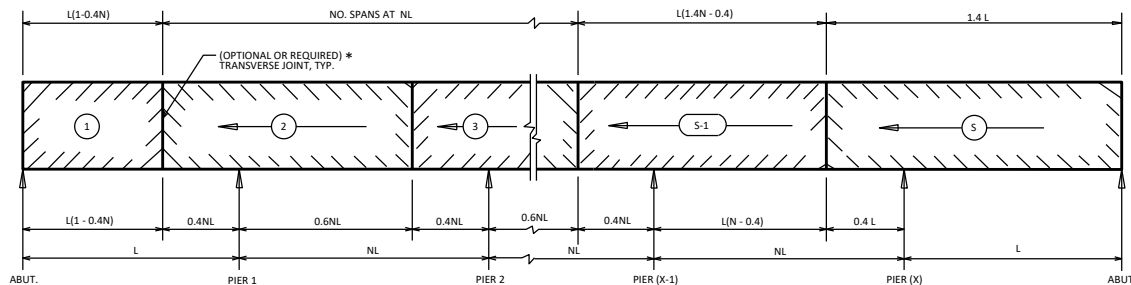
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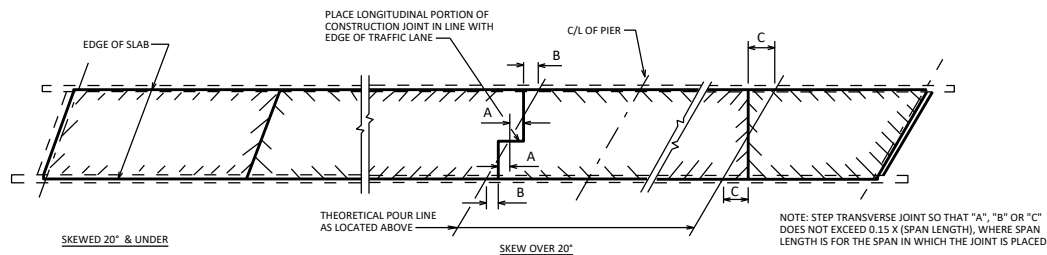
IDEAL DECK POUR SEQUENCE
(CONTINUOUS STEEL GIRDER - 2 SPANS SHOWN)



IDEAL DECK POUR SEQUENCE
(CONTINUOUS STEEL GIRDER - 3 SPANS SHOWN)



IDEAL DECK POUR SEQUENCE
(CONTINUOUS STEEL GIRDER - ANY NUMBER OF SPANS SHOWN)



PLAN VIEW - SHOWING PLACEMENT OF TRANSVERSE CONSTRUCTION JOINTS

NOTES

THE RATE OF PLACING CONCRETE SHALL EQUAL OR EXCEED 1/2 SPAN LENGTH PER HOUR BUT NEED NOT EXCEED 100 CU. YDS. PER HOUR. (REQUIRED ONLY FOR CONTINUOUS STEEL GIRDERS.)

IF OPTIONAL JOINTS ARE PROVIDED, TWO OR MORE SEQUENTIAL POURS MAY BE COMBINED AND PLACED IN ONE CONTINUOUS OPERATION. TWO OR MORE ALTERNATE DECK POURS (E.G. 1 & 3) MAY BE PLACED ON THE SAME DAY.

THE CONTRACTOR SHALL NOT PLACE CONCRETE IN AN ADJACENT POUR UNTIL A MINIMUM OF 72 HOURS HAS PASSED AFTER THE COMPLETION OF THE PRECEDING POUR. (NOTE: SEE DESIGNER NOTES WHEN FOR HPC IS USED)

THE CONTRACTOR MAY SUBMIT AN ALTERNATE POURING SEQUENCE SUBJECT TO THE APPROVAL OF THE STRUCTURES DESIGN SECTION. (NOTE: APPLICABLE WHEN OPTIONAL TRANSVERSE CONSTRUCTION JOINTS ARE SHOWN.)

THE CONTRACTOR SHALL POUR THE ENTIRE DECK PER THE DECK POUR SEQUENCE IF REQUIRED TRANSVERSE CONSTRUCTION JOINTS ARE SHOWN ON THE PLANS. THE CONTRACTOR MAY SUBMIT AN ALTERNATE POURING SEQUENCE SUBJECT TO THE APPROVAL OF THE STRUCTURES DESIGN SECTION. (NOTE: REQUIRED WHEN REQUIRED TRANSVERSE CONSTRUCTION JOINTS ARE SHOWN.)

DESIGNER NOTES

* THE DESIGNER SHALL DETERMINE IF TRANSVERSE JOINTS ARE OPTIONAL OR REQUIRED.

OPTIONAL TRANSVERSE CONSTRUCTION JOINTS SHALL BE DETAILED ON THE PLANS TO LIMIT THE VOLUME OF POUR TO < 600 CU. YDS. IN URBAN AREAS AND < 300 CU. YDS. IN OTHER AREAS. GENERALLY FOR STEEL GIRDER SUPERSTRUCTURES LOCATE THE TRANSVERSE JOINTS AT THE 0.6 POINT (CONCRETE IN 60% OF SPAN) AND FOR PRESTRESS GIRDER SUPERSTRUCTURES LOCATE JOINTS NEAR THE 0.75 POINT. (CONCRETE IN 75% OF SPAN) CONSIDER CUT-OFF POINTS OF CONTINUITY REINFORCING STEEL WHEN LOCATING JOINTS FOR PRESTRESS GIRDER SUPERSTRUCTURES. LOCATION OF JOINTS IN STEEL GIRDER SUPERSTRUCTURES MAY VARY IF DEFLECTIONS ARE INFLUENCED BY IN SPAN HINGES OR UNUSUAL SPAN LENGTH RATIOS. CHECK WITH THE STRUCTURES DEVELOPMENT SECTION FOR ADDITIONAL INFORMATION.

REQUIRED TRANSVERSE CONSTRUCTION JOINTS SHALL BE DETAILED ON THE PLANS ONLY WHEN REQUIRED BY DESIGN. SEQUENTIAL STAGES ARE DISCUSSED IN SECTION 24.12.2. ALL PLACEMENT REQUIREMENTS SHALL BE NOTED ON THE PLANS.

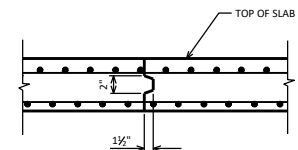
DETAIL TRANSVERSE CONSTRUCTION JOINTS 5'-0" FROM C/L OF IN SPAN HINGES, (ONE ON EACH SIDE OF HINGE) THE CONCRETE BETWEEN THESE JOINTS SHOULD BE THE LAST POUR PLACED.

WHEN THE WIDTH OF THE DECK IS GREATER THAN 120 FEET, A LONGITUDINAL CONSTRUCTION JOINT SHALL BE DETAILED. FOR DECK WIDTHS BETWEEN 90 AND 120 FEET, AND OPTIONAL LONGITUDINAL JOINT SHALL BE DETAILED. LOCATE LONGITUDINAL CONSTRUCTION JOINT ALONG EDGE OF LANE LINE AND AT LEAST 6 INCHES FROM EDGE OF TOP FLANGE OF GIRDER.

FOR GRADES OVER 3% THE PREFERRED DIRECTION OF POUR IS UPHILL.

AN ALTERNATE POURING SEQUENCE IS TO POUR THE DL POSITIVE MOMENT AREAS AND THEN THE DL NEGATIVE MOMENT AREAS. THE SEQUENCE MAY BE STARTED ANYWHERE ON THE BRIDGE.

THE DEPARTMENT MAY CONSIDER THE FOLLOWING ALLOWANCE FOR HPC DECK POURS: THE CONTRACTOR SHALL NOT PLACE CONCRETE IN AN ADJACENT POUR UNTIL A MINIMUM OF 48 HOURS HAS PASSED AFTER THE COMPLETION OF THE PRECEDING POUR AND ACHIEVED A MINIMUM STRENGTH OF 75% OF THE 28-DAY STRENGTH.



**SECTION THRU TRANSVERSE
OR LONGITUDINAL JOINT**

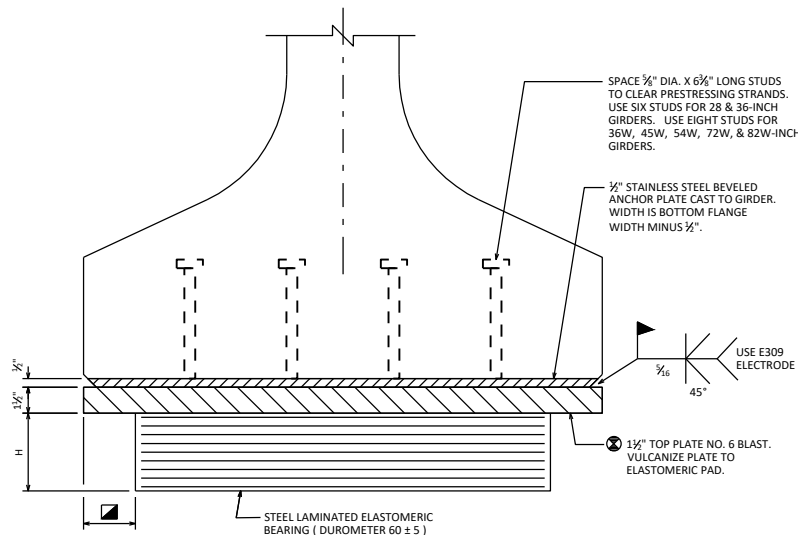
SLAB POURING SEQUENCE



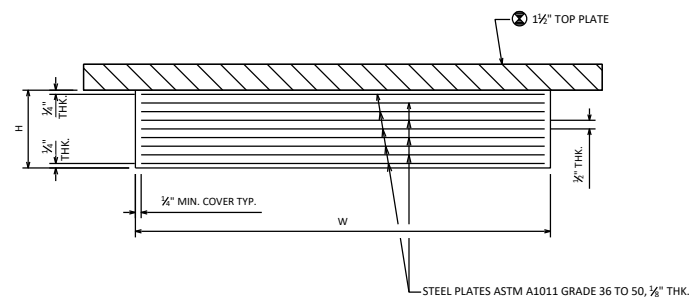
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STRUCTURES**

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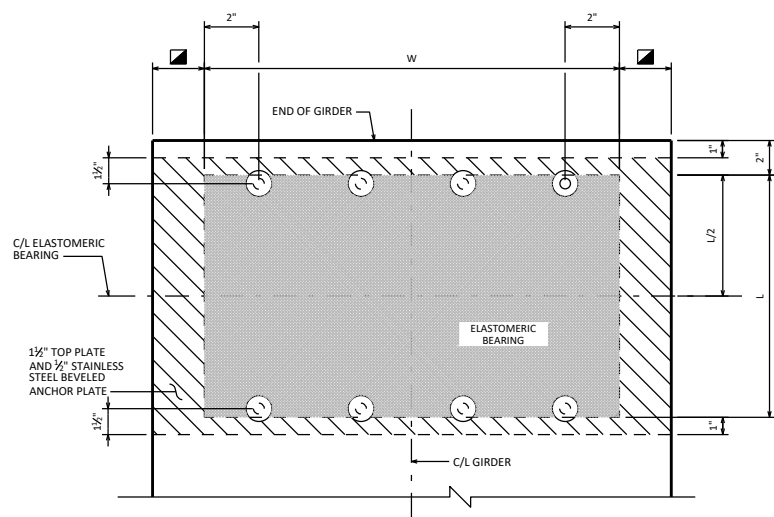
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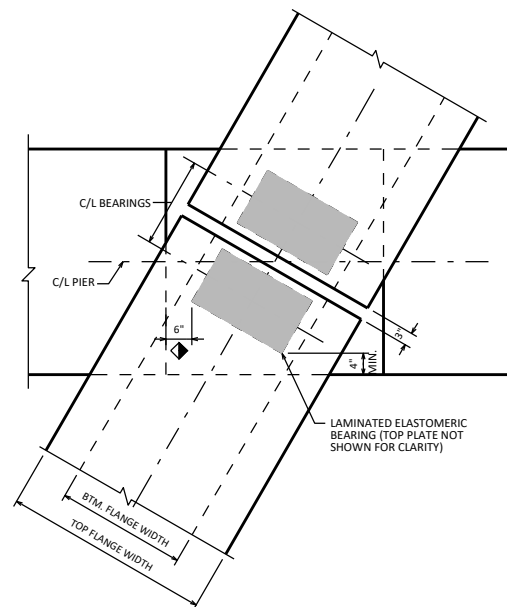
END VIEW



SECTION THRU ELASTOMERIC BEARING

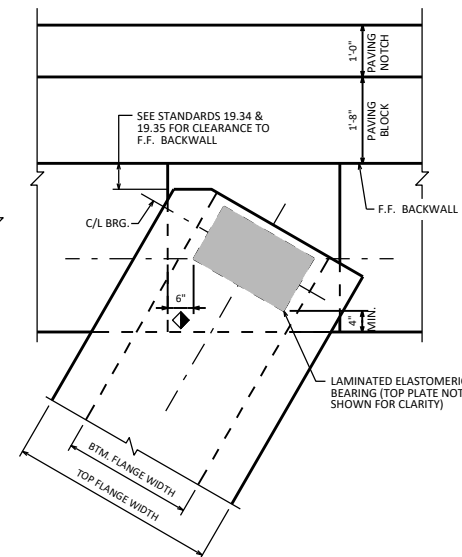


PLAN VIEW



AT SKEWED PIER

DETAIL SHOWN IS FOR A CONTINUOUS DECK AT AN EXPANSION PIER.
IF PIER CAP WIDTH BECOMES EXCESSIVE, CONSIDER USING STEEL BEARINGS.



AT SKEWED ABUTMENTS

CLEARANCE DIAGRAM

DESIGNER NOTES

SEE CHAPTER 40 STANDARDS FOR USE OF ELASTOMERIC BEARINGS ON NEW AND REHABILITATED STEEL GIRDER BRIDGES.

FOR ALL NEW BRIDGES, THE STEEL TOP PLATE SHALL HAVE A MINIMUM THICKNESS OF 1 1/2".

FOR BEARINGS USED IN BEARING REPLACEMENT PROJECTS, THE STEEL TOP PLATE THICKNESS MAY BE REDUCED (TO A MINIMUM OF 3/4") TO MATCH THE OVERALL EXISTING BEARING HEIGHT. WHEN THE THICKNESS IS REDUCED, THE FOLLOWING NOTE SHALL BE LOCATED ON THE PLANS:

"WELDING PROCEDURES SHALL BE ESTABLISHED BY THE CONTRACTOR TO RESTRICT THE MAXIMUM TEMPERATURE REACHED BY SURFACES IN CONTACT WITH ELASTOMER TO 200°F (93°C). TEMPERATURES SHALL BE CONTROLLED BY TEMPERATURE INDICATING WAX PENCILS OR OTHER SUITABLE MEANS APPROVED BY THE ENGINEER."

DO NOT INCLUDE PRESTRESSED GIRDER SHRINKAGE WHEN DESIGNING BEARINGS FOR BRIDGE REHABILITATION PROJECTS.

- 3" FOR 36W", 45W", 54W", 72W" & 82W"
1" FOR 28" & 36"

- ◆ MIN. DISTANCE FROM EDGE OF PIER/ABUTMENT. STEP TO LAMINATED ELASTOMERIC BEARING.

- ⊗ TAPER THE TOP PLATE IF THE GIRDER ANGLE RELATIVE TO HORIZONTAL IS GREATER THAN 0.01 RADIAN OR IF THIS ANGLE MULTIPLIED BY THE TOP PLATE LENGTH IS 1/8" OR MORE. THIS ANGLE IS BASED ON:

- SLOPE OF GIRDER
- SLOPE DUE TO RESIDUAL CAMBER = 4(RC)/L, WHERE:
RC = RESIDUAL CAMBER (INCHES)
L = GIRDER LENGTH (INCHES)

NOTES

BEARINGS SHALL NOT BE PLACED AT A TEMPERATURE GREATER THAN 85° F.

ANCHOR PLATE SHALL CONFORM TO ASTM A240 TYPE 304.

TOP PLATE SHALL CONFORM TO ASTM A709 GRADE 50W OR A588 AND SHALL BE PAINTED IN ACCORDANCE WITH SECTION 506.2.8.1 OF THE STANDARD SPECIFICATION.

ALL STRUCTURAL STEEL PLATES SHALL BE FLAT ROLLED WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL.

ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

REMOVE THE PAINT FROM TOP PLATE SURFACES THAT REQUIRE FIELD WELDING. AFTER WELDING, PROVIDE ONE COAT OF ORGANIC ZINC-RICH PRIMER AND ONE COAT OF HIGH-BUILD BROWN EPOXY PAINT IN ACCORDANCE WITH SECTION 517.3.1.8.2 OF THE STANDARD SPECIFICATIONS. FIELD APPLIED PAINT SHALL EXTEND BEYOND THE DAMAGED PAINTED SURFACES.

ALL MATERIAL USED FOR BEARINGS SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "BEARING PADS ELASTOMERIC LAMINATED" EACH.

BEARINGS DESIGNED PER METHOD A IN THE CURRENT AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.

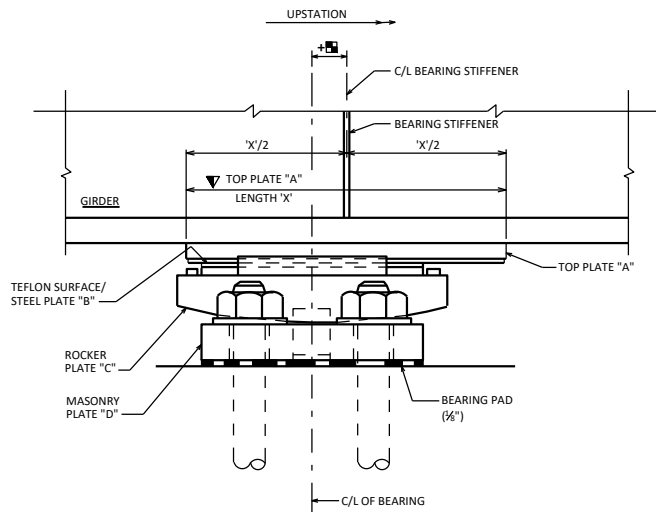
ELASTOMERIC BEARINGS FOR PRESTRESSED CONCRETE GIRDERS



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DATE:
1-26



EXPANSION BEARING ASSEMBLY
FOR STEEL GIRDER
(SHOW ON PLANS)

E	E	E	F	F	E	E	E
S. ABUT	PIER 1	PIER 2	PIER 3	PIER 4	PIER 5	PIER 6	N. ABUT

BELOW SHOWS AN EXAMPLE BEARING OFFSET TABLE BASED ON THE SAMPLE BRIDGE SHOWN ABOVE. SUCH A TABLE SHOULD BE PROVIDED FOR STEEL GIRDER BRIDGES. THE OFFSET TABLE MAY BE OMITTED AT THE DISCRETION OF THE DESIGN ENGINEER IF THE VALUES ARE NEGLIGIBLE. (THE BRIDGE SCHEMATIC SHOULD NOT BE SHOWN ON THE PLANS)

*F	S. ABUT	PIER 1	PIER 2	PIER 5	PIER 6	N. ABUT
30	0.7	0.5	0.3	-0.3	-0.5	-0.7
45	0	0	0	0	0	0
60	-0.7	-0.5	-0.3	0.3	0.5	0.7
75	-1.6	-1.1	-0.7	0.7	1.1	1.6
90	-2.4	-1.7	-1.0	1.0	1.7	2.4

BEARING OFFSET TABLE
ALL DIMENSIONS IN INCHES
AMBIENT TEMPERATURE DURING GIRDER INSTALLATION

NOTES

FOR STEEL GIRDER BEARINGS:
USE TEMPERATURE SETTING TABLE, RATHER THAN CENTERING BEARINGS BENEATH BEARING STIFFENERS FOR ALL TEMPERATURES.

FOR PRESTRESSED GIRDER BEARINGS:
PLACE BEARINGS AS SHOWN ON THE SUBSTRUCTURE PLAN, PROVIDING ADJUSTMENT FOR SUBSTRUCTURE LOCATION DISCREPANCIES. PLACE EACH GIRDER CENTERED BETWEEN ITS GIVEN BEARINGS.

DESIGNER NOTES

THIS STANDARD SHOULD ONLY BE USED FOR STEEL BEARINGS.

- ▼ TOP PLATE "A" FOR STEEL GIRDER BEARINGS TO BE DESIGNED TO ACCOUNT FOR THERMAL MOVEMENT AND CONSTRUCTION TOLERANCE. (USE GREATER OF VALUE FROM PROCEDURE BELOW OR SIZE FROM STANDARD 27.08).

PROCEDURE FOR SIZING TOP PLATE "A":

$\frac{1}{2}$ TEFLON PLATE "B" LENGTH 'X'
+ THERMAL MOVEMENT (USE 60-(-30)=90 DEGREES)
+ 1" CONSTRUCTION TOLERANCE
= $\frac{1}{2}$ TOP PLATE "A" LENGTH (DOUBLE THIS FOR PLATE "A" LENGTH)

- ▲ ANCHOR PLATES IN PRESTRESSED GIRDERS TO BE DESIGNED TO ACCOUNT FOR THERMAL MOVEMENT, GIRDER SHRINKAGE AND CONSTRUCTION TOLERANCE.

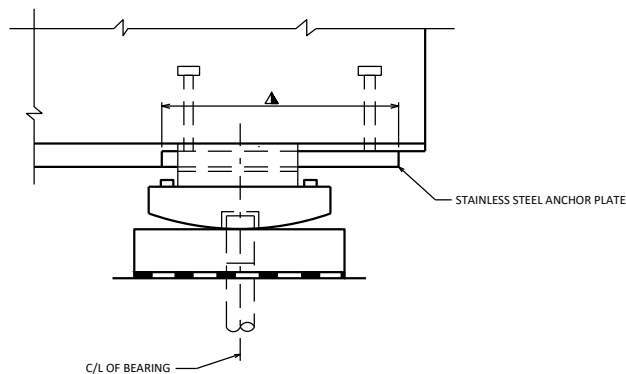
PROCEDURE FOR SIZING ANCHOR PLATE:

$2\frac{1}{2}$ INCHES = $\frac{1}{2}$ TEFLON PLATE LENGTH
+ THERMAL MOVEMENT (USE 60-5=55 DEGREES)
+ SHRINKAGE = 0.0003'/'
+ 1" CONSTRUCTION TOLERANCE
= $\frac{1}{2}$ ANCHOR PLATE LENGTH (DOUBLE THIS FOR PLATE LENGTH)

ACCORDING TO AASHTO, THE LOAD FACTOR FOR TU IS 1.20 FOR DEFORMATIONS. THE PROCEDURE OUTLINED ABOVE SHOULD BE USED WITH A LOAD FACTOR OF 1.0, WITH THE 1" CONSTRUCTION TOLERANCE BEING USED IN LIEU OF THE HIGHER LOAD FACTOR.

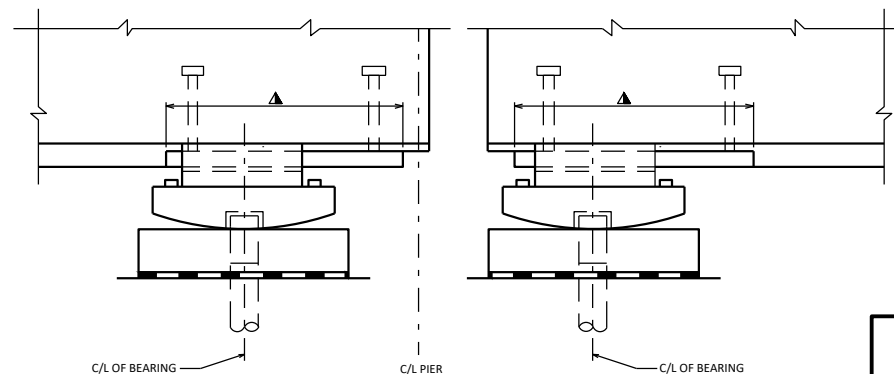
THE 90 DEGREE TEMPERATURE RANGE FOR STEEL BEARINGS, BASED ON A 60 DEGREE SETTING TEMPERATURE, IS SLIGHTLY CONSERVATIVE IF THE BEARING OFFSET TABLE IS UTILIZED, SINCE AT 45 DEGREES THE OFFSET WOULD BE ZERO.

SHOWING OFFSET DUE TO EXPANSION



EXPANSION BEARING AT ABUTMENT
PRESTRESSED CONCRETE GIRDER
FOR DESIGNER INFORMATION, ONLY
(DO NOT PUT ON THE PLANS)

SHOWING OFFSET DUE TO EXPANSION OR CONTRACTION



EXPANSION BEARINGS AT PIER
PRESTRESSED GIRDER (CONC. DIAPHS. NOT SHOWN FOR CLARITY)
FOR DESIGNER INFORMATION, ONLY
(DO NOT PUT ON THE PLANS)

STEEL EXPANSION BEARING DETAILS



BUREAU OF STRUCTURES

APPROVED: *Laura Shadewald*

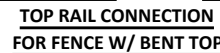
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NOTE: ANCHOR PLATE NOT REQUIRED
WHEN ADHESIVE ANCHORS ARE USED.



TWO SHIMS OF EACH SIZE
REQUIRED PER POST



(SEE STD. 30.07 FOR PARAPET REINFORCEMENT
AND DETAILS)



WEIGHT = 35 LB/FT (W/O BENT SECTION @ TOP)
WEIGHT = 45 LB/FT (W/ BENT SECTION @ TOP)

STANDARD	30.15
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SHOP RAIL SPLICE DETAIL

(LOCATION MUST BE
SHOWN ON SHOP DRAWINGS)



NOTE: CONNECTIONS AT LOWER RAILS SHOWN
CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



● FIRST POST SPA. MEASURED FROM END POST
SHALL NOT BE BETWEEN 3'-5" TO 4'-9"

 TIE TO TOP MAT OF STEEL.

RDWY. OPENING OR $2\frac{1}{2}$ " MIN. FOR STRIP SEAL EXP. JOINT & $\frac{1}{4}$ " TO $\frac{3}{4}$ " OPENING FOR A1 ABUTMENT.



AT RAIL TO DECK CONNECTION



DETAIL



AT BEAM GUARD ATTACHMENT



- ### LEGEND

- ① W6 X 25 WITH 1/4" X 1/2" HORIZONTAL SLOTS ON EACH SIDE OF POST FOR BOLT AND 6. CUT BOTTOM POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1 1/2" X 1 1/2" X 1"-8" WITH 1 1/4" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- ③ ASTM A449 - 1/4" DIA. X 10' LONG ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING.
- ④ ASTM A449 - 1/4" DIA. X 1'-3" LONG ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING.
- ⑤ ASTM A449 - 1/4" DIA. X 1'-9" LONG ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- ⑥ 3/4" X 11" X 1"-8" ANCHOR PLATE (GALVANIZED) WITH 1 1/4" DIA HOLES FOR ANCHOR BOLTS NO.3
- ⑦ T5 X 4 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑧ T5 X 5 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑨ 3/4" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/4" X 1 1/4" X 1 1/2" MIN. WASH. AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑩ TH' BACK-UP PLATE WITH 2 - 3/4" X 1 1/2" THREADED SHOT WELDED STUDS (NO. 12) CUT TO LENGTH AS SHOWN IN DETAIL. REQUIRED AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO.5A.
- ⑪ 1" DIA. HOLES IN PLATE NO.7 & TUBES NO.5A FOR 3/4" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO.7.
- ⑫ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑬ 3/4" X 3 1/2" X 2"-4" PLATE. 2 PER RAIL. USED IN NO.5 & 5A.
- ⑭ 3/4" X 2 1/2" X 2"-4" PLATE USED IN NO.5, 3/4" X 3 1/2" X 2"-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑮ 1/4" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 1/4" X 1 1/2" LONGIT. SLOTTED HOLES IN PLATE NO. 10A. AT FIELD JOINTS AND 1 1/4" X 2 1/2" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS. PLACE NO. 10A. PROVIDE 3/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO.5A.
- ⑯ 1/4" DIA. X 1 1/2" LONG THREADED SHOT WELDED STUDS (2 REQ'D.)
- ⑰ 3/4" X 8" X 1"-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑱ 1/4" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.)
- ⑲ 1" DIA. HOLES IN TUBES NO. 5A FOR 3/4" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

NOTES

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILINGS STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED $F_y \geq 50$ KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL $\frac{1}{4}$ TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWEED. GRIND SMOOTH EXPOSED ENDS. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEANT. FILL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS MUST BE MACHINE OR MACHINE FLANGE CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & TUBE TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
10. WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH AN APPROVED TYPE PAINT TO TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS D5. COLOR NO. (FILL IN COLOR NAME).
11. SEE BRIDGE MANUAL 30.2 FOR ALLOWED USE.

DESIGNER NOTES

PLANS SHALL SPECIFY ANCHOR BOLT LENGTHS AT EACH LOCATION

RAILING WEIGHT = 75 LB/FT (BASED ON 6'-6" POST SPACING.)

**TUBULAR STEEL
RAILING TYPE 'M'**

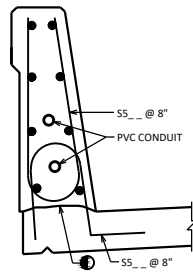


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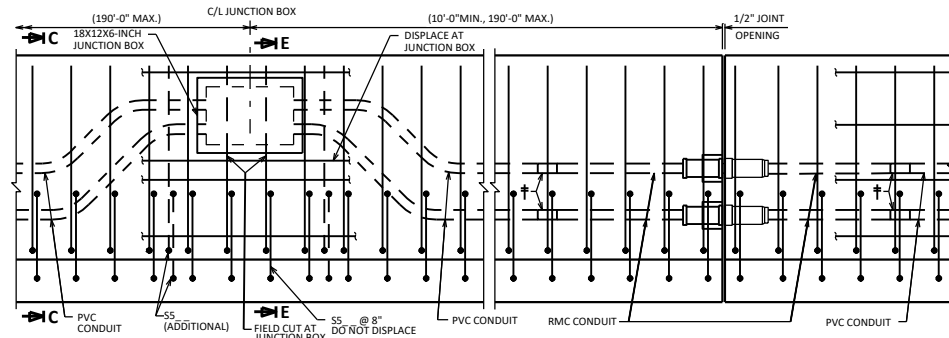
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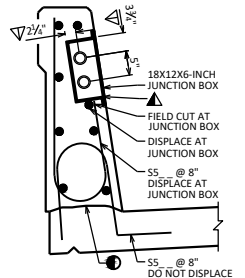
STANDARD	30.16
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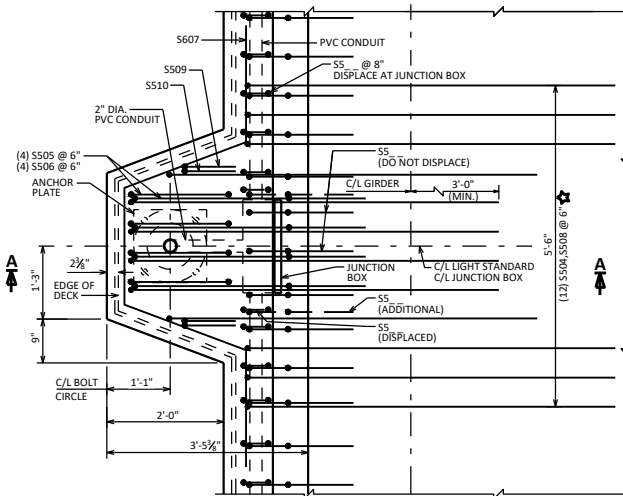
SECTION C-C



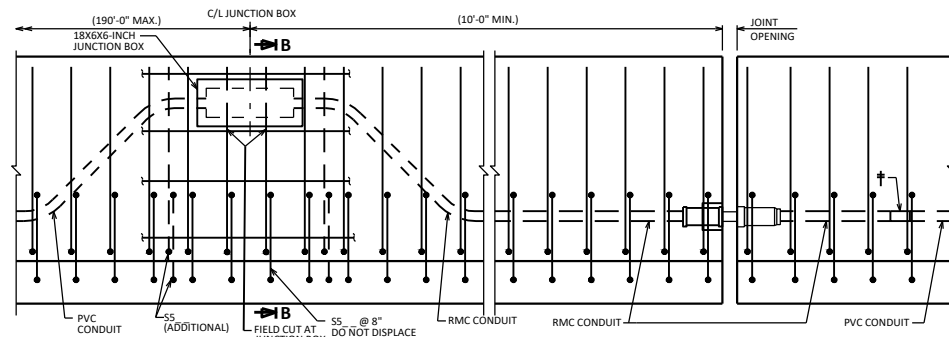
INSIDE ELEVATION AT JUNCTION BOX AT SEMI-EXP. JOINT
(DECK STEEL NOT SHOWN FOR CLARITY)



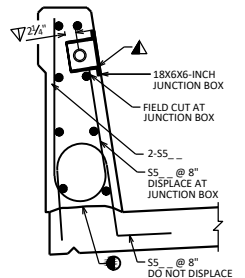
SECTION E-E
(JUNCTION BOX WITH NO LIGHT STANDARD)



PLAN AT LIGHT STANDARD
(DECK STEEL NOT SHOWN FOR CLARITY)



INSIDE ELEVATION AT JUNCTION BOX AT EXP. JOINT
(DECK STEEL NOT SHOWN FOR CLARITY)



SECTION B-B
(JUNCTION BOX WITH NO LIGHT STANDARD)

DESIGNER NOTES

THIS STANDARD ACCOMMODATES ELECTRICAL SERVICE TO LIGHTS STANDARDS MOUNTED ON STRUCTURES. ADDITIONAL REQUIREMENTS MAY BE REQUIRED FOR OTHER SYSTEMS. SEE BRIDGE MANUAL SECTION 32.6 FOR ADDITIONAL INFORMATION.

POSSIBLE BID ITEMS:
"JUNCTION BOXES 18X12X6-INCH", EACH
"JUNCTION BOXES 18X6X6-INCH", EACH
"CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH"
"CONDUIT RIGID METALLIC 2-INCH"
"ANCHOR ASSEMBLIES LIGHT POLES ON STRUCTURE"

SEE STD. 30.14 FOR ANCHORAGE DETAIL AND LIMITATIONS.

SEE STD. 30.22 FOR CONDUIT DETAILS AND NOTES.

THIS STANDARD ACCOMMODATES A MAXIMUM 15" DIA. BOLT HOLE CIRCLE AND A MAXIMUM 15" X 15" SQUARE ANCHOR PLATE WITH (4) 1" DIA. ANCHOR BOLTS. THIS STANDARD IS BASED ON A 8" MIN. DECK THICKNESS AND A MAXIMUM OVERHANG OF 3'-7" FROM C/L GIRDER TO EDGE OF DECK.

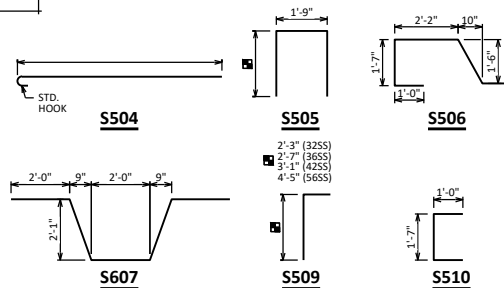
★ THESE BARS ARE IN ADDITION TO STANDARD TRANSVERSE BARS IN DECK. FOR CONC. SLAB STRUCTURES, REPLACE S504 & S508 BARS W/ S404 BARS @ 6" SPA. (W/O HOOK @ ENDS, 5'-6" LONG).

CONDUIT REQUIREMENTS:

- USE (1) - 2" DIA. CONDUIT TO PROVIDE ELECTRICAL SERVICE TO LIGHTS MOUNTED ON TOP OF THE PARAPET.
- USE (1) - 2" DIA. CONDUITS IF AN ADDITIONAL ELECTRICAL SERVICE IS REQUIRED.

JUNCTION BOX REQUIREMENTS:

- USE A JUNCTION BOX TO KEEP A CONTINUOUS RUN OF CONDUIT (PULL LENGTH) TO A MAXIMUM OF 190 FT.
 - USE A 18" X 6" X 6" JUNCTION BOX WHEN (1) - 2" DIA. CONDUIT IS USED.
 - USE A 18" X 12" X 6" JUNCTION BOX WHEN (2) - 2" DIA. CONDUITS ARE USED.
- USE A 18" X 12" X 6" JUNCTION BOX AT EACH LIGHT STANDARD (CENTERED ON LIGHT C/L).
- USE A JUNCTION BOX AT EACH EXPANSION JOINT. LOCATE 10'-0" MINIMUM FROM EACH EXPANSION JOINT. (NOT REQUIRED AT SEMI-EXP. OR FIXED JOINTS)



BILL OF BARS

BAR MARK	CO. REQ'D	32SS	36SS	42SS	56SS	BENT	LOCATION
S504	X					X	LIGHT STD. - TRANS. - DECK - TOP
S505	X	6'-0"	6'-8"	7'-8"	10'-0"	X	LIGHT STD. - VERT. - PARAPET
S506	X	7'-0"	7'-0"	7'-0"	7'-0"	X	LIGHT STD. - VERT. - PARAPET
S607	X	10'-0"	10'-0"	10'-0"	10'-0"	X	LIGHT STD. - HORIZ. - PARAPET
S508	X						LIGHT STD. - TRANS. - DECK - BOT.
S509	X	3'-2"	3'-6"	4'-0"	5'-4"	X	LIGHT STD. - VERT. - PARAPET
S510	X	3'-4"	3'-4"	3'-4"	3'-4"	X	LIGHT STD. - VERT. - PARAPET

LEGEND

① CONSTRUCTION JOINT, STRIKE OFF AS SHOWN.

▲ CUT OUT ± 1" OF GASKET AT BOTTOM OF JUNCTION BOX COVER TO ALLOW FOR DRAINAGE.

▽ LOCATION OF CONDUIT IS MEASURED FROM OUTSIDE EDGE OF JUNCTION BOX.

† NONMETALLIC CONDUIT TO METALLIC CONDUIT ADAPTER FITTING (UL OR NRTL LISTED FOR ELECTRICAL USE SHALL BE USED).

PVC = POLYVINYL CHLORIDE (RIGID NONMETALLIC) CONDUIT

RMC = RIGID METALLIC CONDUIT

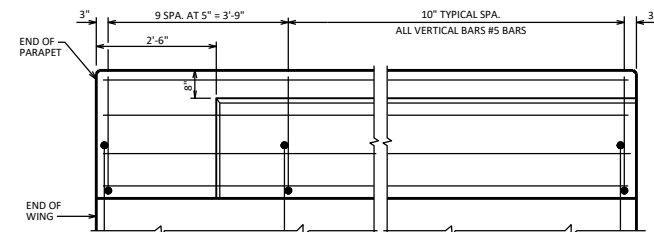
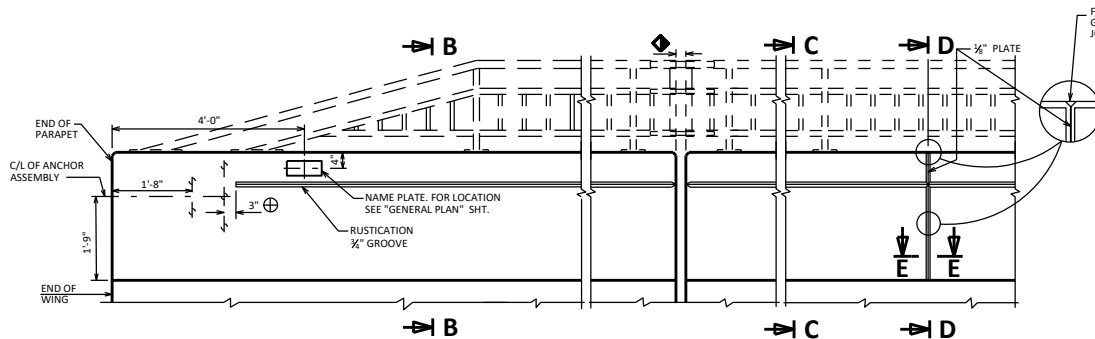
LIGHT STANDARD AND JUNCTION BOX FOR PARAPETS



BUREAU OF STRUCTURES

APPROVED: *Laura Shadewald*

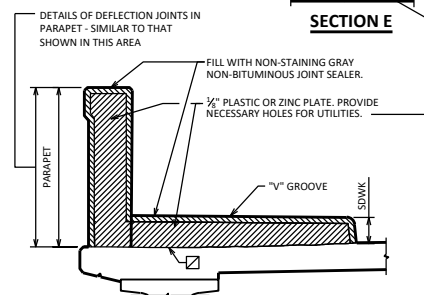
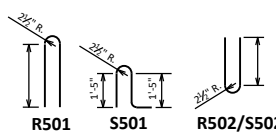
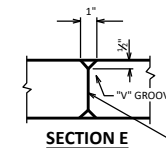
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VIEW SHOWING OUTSIDE FACE OF PARAPET & REINF.
(RAILING NOT SHOWN FOR CLARITY)

BILL OF BARS

BAR MARK	QTY	NO. REQ'D.	LENGTH	BEND	BAR SERIES	LOCATION
R501	X			X		PARAPET VERT.
R502	X			X		PARAPET VERT.
S501	X		4'-4"	X		PARAPET VERT.
S502	X			X		PARAPET VERT.



SECTION D

SHOWING DEFLECTION JOINT IN PARAPET OR SIDEWALK USING THE FOLLOWING CRITERIA:

1. GIRDER STRUCTURES AND SLAB STRUCTURES WITH A RAISED SIDEWALK SHOULD HAVE A DEFLECTION JOINT IN THE SIDEWALK AND PARAPET OVER THE PIER. FOR SKEWS GREATER THAN 20-DEG., DETAIL THE JOINT NORMAL TO THE SIDEWALK AND PARAPET WITH THE JOINT APPROX. CENTERED OVER C/L PIER.

IF THERE IS A LIGHT STANDARD AT THE PIER, PLACE A DEFLECTION JOINT APPROX. 4'-0" EACH SIDE OF PIER, WITH NONE DIRECTLY OVER THE PIER.

2. GIRDER STRUCTURES AND SLAB STRUCTURES WITHOUT SIDEWALKS SHOULD HAVE NO DEFLECTION JOINTS IN THE PARAPETS.

NOTE

WHEN PARAPETS ARE POURED CONTINUOUSLY FROM END TO END, THEY SHALL BE SEPARATED AT THE DEFLECTION JOINTS BY A PIECE OF 1/2" ZINC OR PLASTIC PLATE CUT AS SHOWN IN SECTION "D" BY SHADED AREA. IF CONSTRUCTION JOINTS IN PARAPETS ARE USED AT THE DEFLECTION JOINTS, ONE SIDE OF JOINT SHALL BE COATED WITH AN APPROVED LIQUID BOND BREAKER AND PLATE SEPARATORS MAY BE OMITTED.

CLEAN ALL LOOSE MATERIAL ON THE DECK AT THE SIDEWALK LOCATION PRIOR TO SIDEWALK PLACEMENT USING HIGH PRESSURE WATER OR AIR, ENSURING ALL FREE-STANDING WATER IS REMOVED PRIOR TO SIDEWALK PLACEMENT. NEAT CEMENT IS REQUIRED AS PER 509.3.9.2 OF THE STANDARD SPECIFICATIONS UNLESS THE SIDEWALK IS POURED WITHIN 45 DAYS OF COMPLETING THE DECK POUR.

DESIGNER NOTES

THIS STANDARD MEETS MASH TL-2 REQUIREMENTS.

THIS STANDARD MAY BE USED ON STRUCTURES WITH A 45 M.P.H. DESIGN SPEED OR LESS, OR WHEN THE SIDEWALK IS SEPARATED FROM THE ROADWAY BY A PARAPET. THIS STANDARD IS AN ALTERNATIVE TO STANDARD 17.01 WITH NO OVERHANG OR MAY BE USED FOR STRUCTURAL APPROACH SLABS.

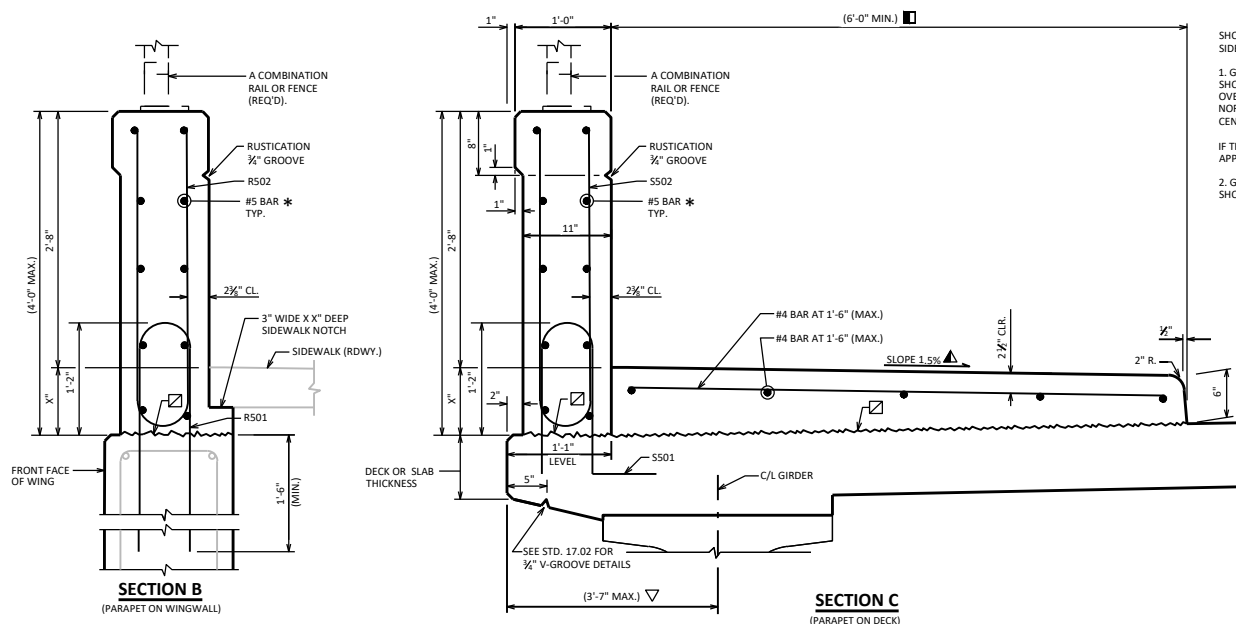
PROVIDE COMBINATION RAIL OR FENCE FOR PEDESTRIAN PROTECTION (3'-6" MINIMUM TOTAL HEIGHT MEASURED FROM TOP OF SIDEWALK).

FOR DEAD LOAD PURPOSES, THE SUPERSTRUCTURE DESIGN SHALL ACCOUNT FOR A MAXIMUM 2% SIDEWALK CROSS SLOPE.

ANCHORAGE TO DECK NOT REQUIRED FOR WIDTHS > 3'-0", EXCEPT ALL SIDEWALK SECTIONS ON TOP OF PAVING BLOCK MUST BE ANCHORED.

FOR EXTREME SIDEWALK WIDTHS AND/OR SUPERELEVATIONS THE DECK MAY BE LEVEL BENEATH THE SIDEWALK (MAINTAIN CONSTANT DECK THICKNESS) TO REDUCE EXCESSIVE SIDEWALK THICKNESS.

PROVIDE ADDITIONAL DECK REINFORCEMENT ACCORDING TO CHAPTER 17 FOR DECK OVERHANGS.



LEGEND

☑ HORIZ. CONST. JOINT-STRIKE OFF AS SHOWN AND LEAVE ROUGH.

* OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT, LAP LONGIT. BARS A MIN. OF 1'-0". MIN. JOINT SPACING OF 8'-0". DEFINE CONST. JOINT WITH A 1/2" - V" GROOVE.

▲ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.

VERTICAL FACE PARAPET 'A' WITH RAISED SIDEWALK



BUREAU OF STRUCTURES

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