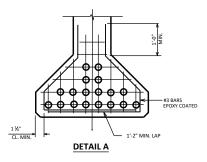
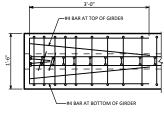


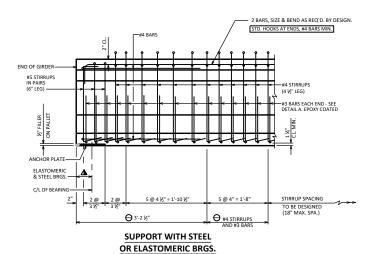
LOCATION OF DRAPED STRANDS





PLAN VIEW

O DETAIL TYPICAL AT EACH END



NO BEVEL ON TOP OF GIRDER 6" STD. OR MIN. DECK EMBED. OF 3' - END OF · 1 ½" DIA. HOLE TYP. AT SEMI-EXPANSION 1 1/2" MIN. ABUT. ENDS ONLY #4 STIRRUPS (4½" LEG) -ELASTOMERIC BEARING PAD REVEL SECTION THRU GIRDER C/L OF BEARING STRANDS NOT SHOWN

#4 BAR, FPOXY COATED. PLACE @ STIRRUP SPACING EMBED INTO GIRDER 1'-3" -

SUPPORT WITH ½" ELASTOMERIC BRG. PAD

SIDE VIEW OF GIRDER

NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECTION 503.3.4 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH MON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL MONE-BOOMING SUPPRACES WITHIN YEETO OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. IT HE FORN'S HALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLIED ATTO

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN FOLIVALENT OF WELDED WIRE FARRIC (WWF) ASTM A1064 MAY AN EQUIVALENT OF WELDED WINE FABRIC (WWF) AS IN ALDOS NAME
BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON
APPROVAL OF THE STRUCTURES DESIGN SECTION. IF USED, WWF
SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING

PRESTRESSING STRANDS SHALL BE (DIA.)-7-WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

DESIGNER NOTES

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 28-INCH"

SPECIFY CONCRETE STRENGTH AS REQUIRED BY DESIGN FROM A MINIMUM OF 6,000 PSI TO A MAX. OF 8,000 PSI. MAXIMUM RELEASE STRENGTH IS 6,800 PSI. USE ONLY 0.5" DIA. STRAND FOR THE DRAPED PATTERN. THE MAX. NUMBER OF DRAPED 0.5" DIA. STRANDS IS 8. USE C.6" DIA. FOR THE STRAIGHT PATTERN, UNLESS ONLY 0.5" DIA. WORK FOR KEEPING STRESSES AT ACCEPTABLE LEVELS.

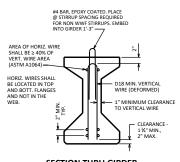
REINFORCEMENT IN STANDARD END SECTION OF THE GIRDER IS BASED ON THE STANDARD STRAND PATTERNS LISTED ON STANDARD 19.02 AND THE SPAN LENGTHS SHOWN IN TABLE 19.3-1. USING DIFFERENT STRAND PATTERNS OR LONGER SPANS WILL REQUIRE A COMPLETE DESIGN OF THIS REINFORCEMENT, WHICH REQUIRES PRIOR APPROVAL FROM THE BUREAU OF STRUCTURES.

SHOW ONLY ONE STRAND SIZE ON THE PLANS.

▲ VARIES FOR ELASTOMERIC BRGS. (STD. 27.07) AND STEEL BRGS. (STD. 27.09)

THE DESIGN ENGINEER DETERMINES THIS VALUE BASED ON 2" MIN. HAUNCH AT EDGE OF GIRDER, X-SLOPE, PROFILE GRADE LINE AND CALCULATED RESIDUAL GIRDER CAMBER, INCLUDING THE CAMBER MULTIPLIER OF 1.4. THIS VALUE CAN VARY AND SHOULD BE GIVEN FOR EACH 1/3 OF THE GIRDER LENGTH, PROVIDE VALUES THAT MAINTAIN 3" MIN, DECK EMBEDMENT AND 2 ½" CLEAR FROM TOP OF DECK WHILE ACCOUNTING FOR ±¾" VARIANCE IN ACTUAL CAMBER VERSUS THE CALCULATED RESIDUAL CAMBER.

PROVIDE STIRRUP SPACING THAT IS SYMMETRICAL ABOUT THE C/L OF GIRDER.



SECTION THRU GIRDER

SHOWING WELDED WIRE FABRIC (WWF) STIRRUPS ASTM A1064 (FY = 70 KSI)

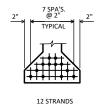


28" PRESTRESSED

APPROVED: Laura Shadewald 7-23













*MAY REQUIRE DEBONDING AT ENDS, WHICH IS TO BE AVOIDED.

STANDARD ARRANGEMENTS TO RAISE CENTER OF GRAVITY TO AVOID DRAPING OF 0.6" DIA. STRANDS

(0.5" DIA. STRANDS MAY ALSO BE USED)

10 STRANDS







12 STRANDS

8 STRANDS

10 STRANDS







ARRANGEMENT AT C/L SPAN - FOR GIRDERS WITH DRAPED 0.5" DIA. STRANDS

28" GIRDER PRE-TENSION

f'_s = 270,000 P.S.I. A = 312 SQ. IN. f_S = 0.75 x 270,000 = 202,500 P.S.I.

 $r^2 = 91.95 \text{ IN.}^2$

For low relaxation strands

Pi PER 0.5" DIA. STRAND = 0.1531 X 202,500 = 31.00 KIPS

Pi PER 0.6" DIA. STRAND = 0.217 X 202,500 = 43.94 KIPS y_T = 14.58 IN.

y_B = -13.42 IN. $\frac{y_B}{r^2} = \frac{-13.42}{91.95} = -0.1459 \text{ IN./IN.}^2$ I = 28,687 IN.4

 $S_T = 1,968 \text{ IN.}^3$

 $S_B = -2,138 \text{ IN.}^3$

WT. = 325 #/FT.

(COMPRESSION IS

| | | | POSITIVE) | | |
|----------------|---|--|--------------------------------------|--|--|
| NO. STRANDS | e _s (inches) | P(init.) = A _S f _S (KIPS) | f _B (init.) (K/sq.in.) | | |
| STANDARD STI | STANDARD STRAND PATTERNS FOR UNDRAPED STRANDS (0.6" DIA.) | | | | |
| 8 | -10.42 | 352 | 2.844 | | |
| 10 | -9.82 | 439 | 3.424 | | |
| 12 | -8.75 | 527 | 3.846 | | |
| 14 | -7.99 | 615 | 4.269 | | |
| *16 | -9.42 | 703 | 5.351 | | |
| *18 | -9.64 | 791 | 6.102 | | |
| STANDARD STI | RAND PATTERNS FO | R UNDRAPED STRA | NDS (0.5" DIA.) | | |
| 8 | -10.42 | 248 | 2.004 | | |
| 10 | -9.82 | 310 | 2.418 | | |
| 12 | -8.75 | 372 | 2.715 | | |
| 14 | -7.99 | 434 | 3.013 | | |
| 16 | -9.42 | 496 | 3.775 | | |
| 18 | -9.64 | 558 | 4.305 | | |

| | | | POSITIVE) |
|----------------|------------------|--|--------------------------------------|
| NO. STRANDS | e (inches) | P(init.) = A _S f _S (KIPS) | f _B (init.) (K/sq.in.) |
| STANDARD S | TRAND PATTERNS F | OR DRAPED STRAN | DS (0.5" DIA.) |
| 8 | -10.42 | 248 | 2.004 |
| 10 | -10.62 | 310 | 2.534 |
| 12 | -10.42 | 372 | 3.006 |
| 14 | -10.0 | 434 | 3.421 |
| 16 | -9.42 | 496 | 3.775 |
| 18 | -9.64 | 558 | 4.305 |

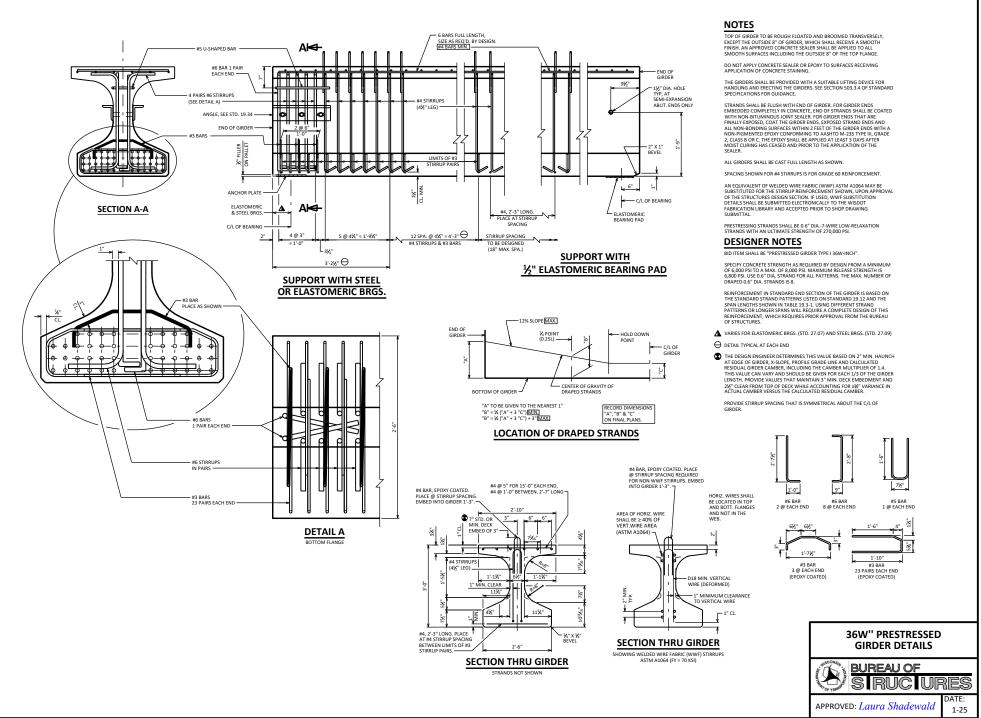
DESIGNER NOTES

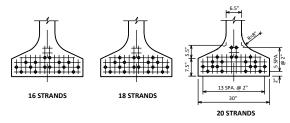
ON THE STRAND PATTERN SHEET, PLACE A BOX AROUND EACH STRAND PATTERN THAT APPLIES TO THE DESIGNED STRUCTURE AND LABEL THE SPAN IT IS USED IN.

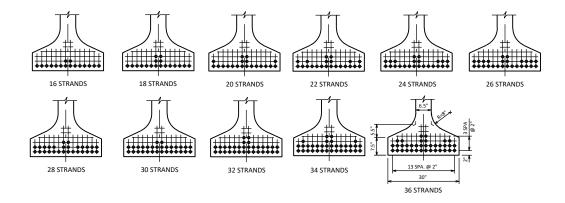
28" PRESTRESSED **GIRDER DESIGN DATA**



APPROVED: Laura Shadewald







ARRANGEMENT AT C/L SPAN - FOR GIRDERS WITH DRAPED 0.6" DIA. STRANDS

36W" GIRDER A = 632 SQ.IN.

 $r^2 = 158.20 \text{ IN.}^2$ $y_T = 19.37 \text{ IN.}$ $y_B = -16.63 \text{ IN.}$ $I = 99,980 \text{ IN.}^4$ $S_T = 5,162 \text{ IN.}^3$ $S_B = -6,012 \text{ IN.}^3$ WT. = 658 "/FT

PRE-TENSION

$$\begin{split} &f_{S}^{c} = 270,000 \text{ P.S.I.} \\ &f_{S} = 0.75 \times 270,000 = 202,500 \text{ P.S.I.} \\ &for low relaxation strands \\ &\text{Pi PER } 0.6^{\circ} \text{ DIA. STRAND} = 0.217 \times 202,500 = \underline{43.94 \text{ KIPS}} \\ &\frac{V_{B}}{r^{2}} = \frac{-16.63}{158.20} &= -0.10512 \text{ in/in}^{2} \\ &f_{B}(\text{Init.}) = \frac{A_{S}f_{S}}{A_{A}} & \left(1 + \frac{e_{S}V_{B}}{r^{2}}\right) \end{split}$$

(COMPRESSION IS

| | POSITIVE) | | | | |
|----------------|---|--|--------------------------------------|--|--|
| NO. STRANDS | e _s (inches) | P(init.)=A _S f _S (KIPS) | f _B (init.) (K/sq.in.) | | |
| STANDAR | STANDARD STRAND PATTERNS FOR UNDRAPED STRANDS | | | | |
| 16 | -12.13 | 703 | 2.531 | | |
| 18 | -11.74 | 791 | 2.796 | | |
| 20 | -11.03 | 879 | 3.003 | | |
| STANDA | ARD STRAND PATTE | RNS FOR DRAPED S | TRANDS | | |
| 16 | -14.38 | 703 | 2.794 | | |
| 18 | -13.96 | 791 | 3.088 | | |
| 20 | -13.83 | 879 | 3.413 | | |
| 22 | -13.72 | 967 | 3.737 | | |
| 24 | -13.63 | 1055 | 4.061 | | |
| 26 | -13.55 | 1143 | 4.385 | | |
| 28 | -13.49 | 1230 | 4.706 | | |
| 30 | -13.43 | 1318 | 5.030 | | |
| 32 | -13.13 | 1406 | 5.295 | | |
| 34 | -12.98 | 1494 | 5.589 | | |
| 36 | -12.85 | 1582 | 5.885 | | |

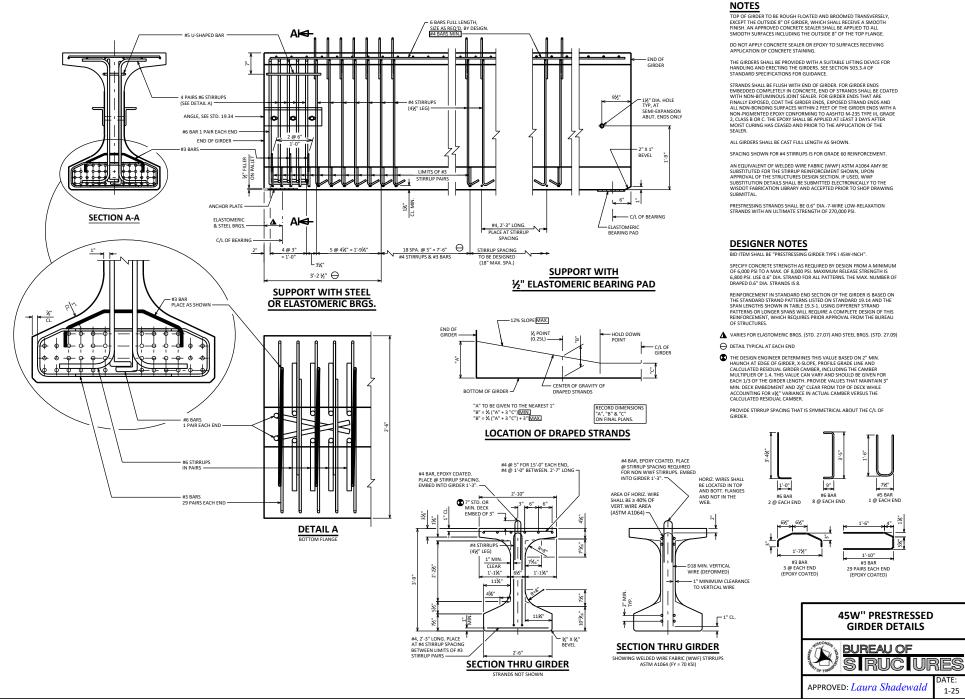
DESIGNER NOTES

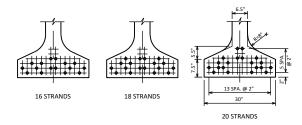
ON THE STRAND PATTERN SHEET, PLACE A BOX AROUND EACH STRAND PATTERN THAT APPLIES TO THE DESIGNED STRUCTURE AND LABEL THE SPAN IT IS USED IN.

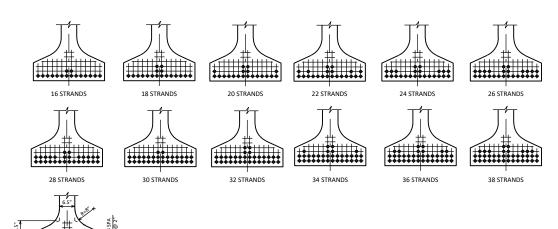
36W" PRESTRESSED GIRDER DESIGN DATA



APPROVED: Laura Shadewald







ARRANGEMENT AT C/L SPAN - FOR GIRDERS WITH DRAPED 0.6" DIA. STRANDS

13 SPA. @ 2" 40 STRANDS

DESIGNER NOTES

ON THE STRAND PATTERN SHEET, PLACE A BOX AROUND EACH STRAND PATTERN THAT APPLIES TO THE DESIGNED STRUCTURE AND LABEL THE SPAN IT IS USED IN.

45W" GIRDER

A = 692 SQ. IN

r² = 258.70 IN.²

 $y_T = 24.26 \text{ IN.}^2$

y_B = -20.74 IN.

I = 178,971 IN.4

 $S_T = 7,377 \text{ IN.}^3$

 $S_B = -8,629 \text{ IN.}^3$

WT. = 721 #/FT.

PRE-TENSION

f'_S = 270,000 P.S.I. f_S = 0.75 X 270,000 = 202,500 P.S.I. for low relaxation strands

Pi PER 0.6" DIA. STRAND = 0.217 X 202,500 = 43.94 KIPS

$$\begin{split} \frac{y_B}{r^2} &= \frac{-20.74}{258.70} &= -0.08017 \text{ IN/IN}^2 \\ f_B \text{ (init.)} &= & \frac{A_S f_S}{A} (1 + \frac{e_S y_B}{r^2}) \end{split}$$

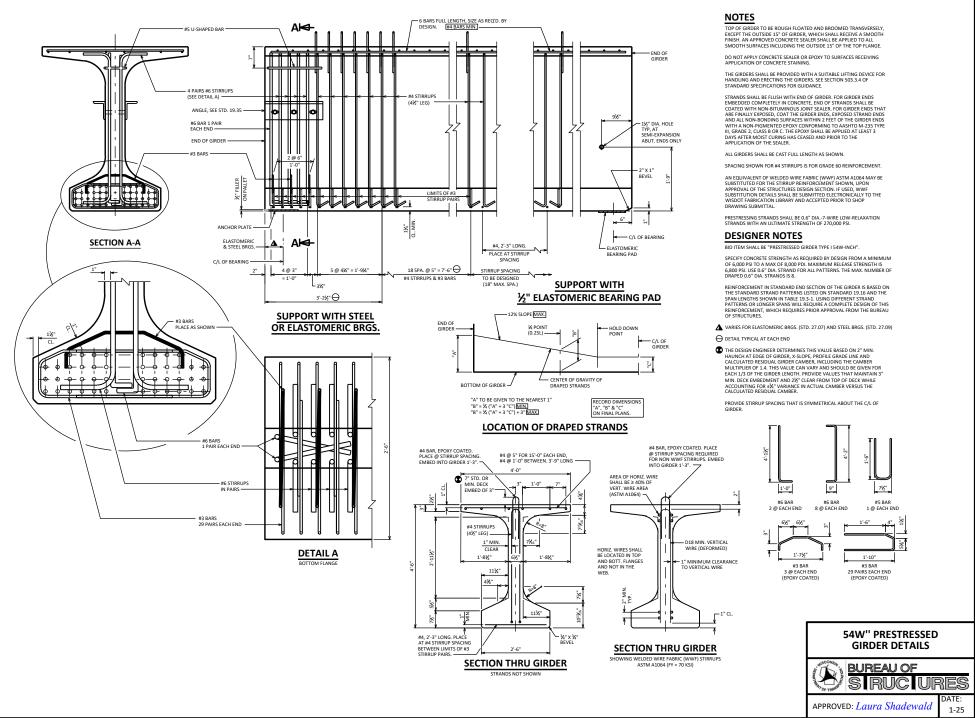
(COMPRESSION IS

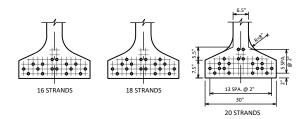
| POSITIVE) | | | POSITIVE) | |
|---|----------------------------|--|--------------------------------------|--|
| NO. STRANDS | e _s (inches) | P(init.)=A _S f _S (KIPS) | f _B (init.) (K/sq.in.) | |
| STANDARD STRAND PATTERNS FOR UNDRAPED STRANDS | | | | |
| 16 | -16.24 | 703 | 2.339 | |
| 18 | -15.85 | 791 | 2.596 | |
| 20 | -15.14 | 879 | 2.812 | |
| STANDA | ARD STRAND PATTE | RNS FOR DRAPED S | TRANDS | |
| 16 | -18.49 | 703 | 2.521 | |
| 18 | -18.07 | 791 | 2.799 | |
| 20 | -17.94 | 879 | 3.097 | |
| 22 | -17.83 | 967 | 3.394 | |
| 24 | -17.74 | 1055 | 3.693 | |
| 26 | -17.66 | 1143 | 3.991 | |
| 28 | -17.60 | 1230 | 4.285 | |
| 30 | -17.54 | 1318 | 4.583 | |
| 32 | -17.24 | 1406 | 4.840 | |
| 34 | -17.09 | 1494 | 5.117 | |
| 36 | -16.96 | 1582 | 5.395 | |
| 38 | -16.85 | 1670 | 5.674 | |
| 40 | -16.74 | 1758 | 5.950 | |

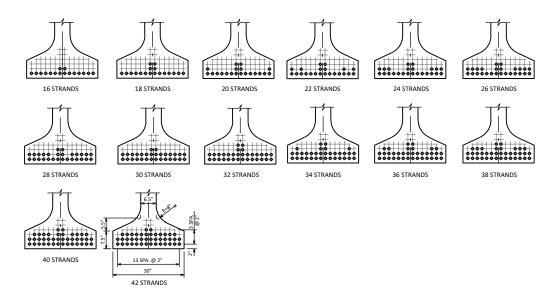
45W" PRESTRESSED **GIRDER DESIGN DATA**



APPROVED: Laura Shadewald







ARRANGEMENT AT C/L SPAN - FOR GIRDERS WITH DRAPED 0.6" DIA. STRANDS

DESIGNER NOTES

ON THE STRAND PATTERN SHEET, PLACE A BOX AROUND EACH STRAND PATTERN THAT APPLIES TO THE DESIGNED STRUCTURE AND LABEL THE SPAN IT IS USED IN.

54W" GIRDER

A = 798 SQ.IN. f'_s = 270,000 P.S.I.

 $r^2 = 402.41 \text{ IN.}^2$ f_s= 0.75 X 270,000 = 202,500 P.S.I. for low relaxation strands $y_T = 27.70 \text{ IN}.$

y_B = -26.30 IN.

I = 321,049 IN.4

 $\frac{V_B}{r^2} = \frac{-26.30}{402.41} = -0.06536 \text{ in/in}^2$ $S_T = 11,592 \text{ IN.}^3$

 $S_B = -12,205 \text{ IN.}^3$

WT. = 831 #/FT.

Pi PER 0.6" DIA. STRAND = 0.217 X 202,500 = 43.94 KIPS

 $f_B(init.) = \frac{A_S f_S}{A} (1 + \frac{e_S y_B}{r^2})$

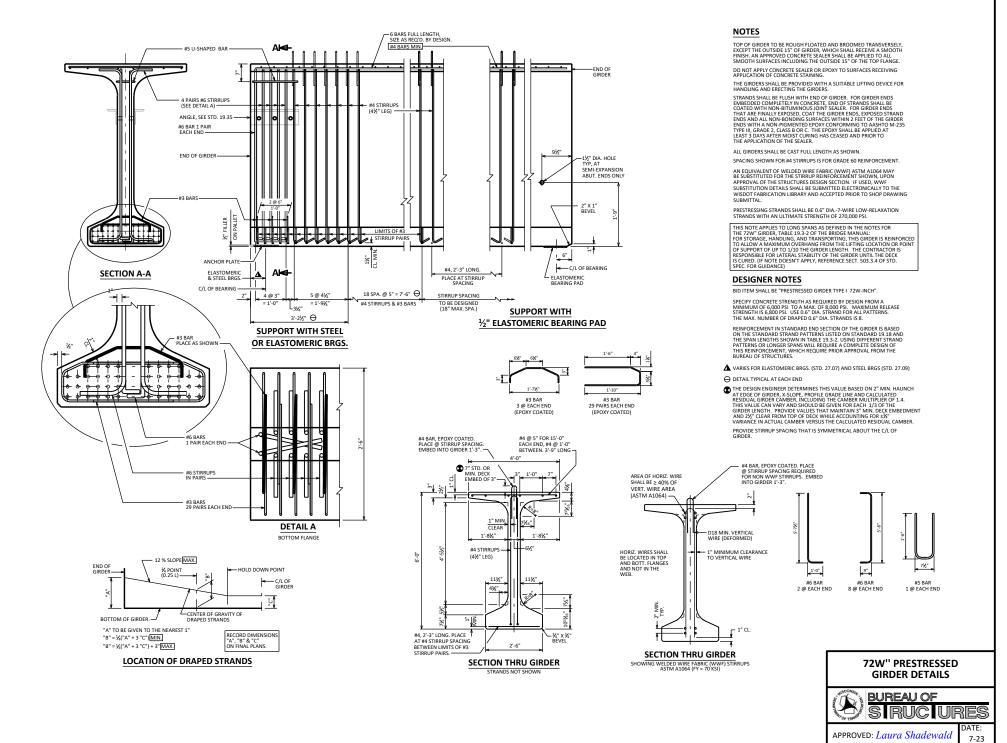
PRE-TENSION

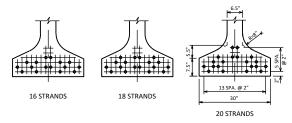
| | | | (COMPRESSION IS POSITIVE) | | |
|----------------|---|--|--------------------------------------|--|--|
| NO. STRANDS | e _s (inches) | P(init.)=A _S f _S (KIPS) | f _B (init.) (K/sq.in.) | | |
| STANDAR | STANDARD STRAND PATTERNS FOR UNDRAPED STRANDS | | | | |
| 16 | -21.80 | 703 | 2.136 | | |
| 18 | -21.41 | 791 | 2.378 | | |
| 20 | -20.70 | 879 | 2.592 | | |
| STANDA | STANDARD STRAND PATTERNS FOR DRAPED STRANDS | | | | |
| 16 | -24.05 | 703 | 2.266 | | |
| 18 | -23.63 | 791 | 2.522 | | |
| 20 | -23.50 | 879 | 2.793 | | |
| 22 | -23.39 | 967 | 3.065 | | |
| 24 | -23.30 | 1055 | 3.336 | | |
| 26 | -23.22 | 1143 | 3.607 | | |
| 28 | -23.16 | 1230 | 3.875 | | |
| 30 | -23.10 | 1318 | 4.146 | | |
| 32 | -22.80 | 1406 | 4.387 | | |
| 34 | -22.65 | 1494 | 4.643 | | |
| 36 | -22.52 | 1582 | 4.901 | | |
| 38 | -22.41 | 1670 | 5.159 | | |
| 40 | -22.30 | 1758 | 5.413 | | |
| 42 | -22.20 | 1846 | 5.670 | | |

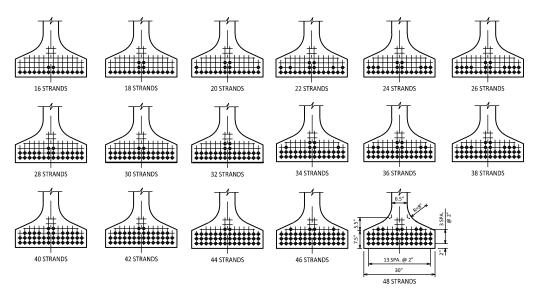
54W" PRESTRESSED **GIRDER DESIGN DATA**



APPROVED: Laura Shadewald







ARRANGEMENT AT C/L SPAN - FOR GIRDERS WITH DRAPED 0.6" DIA. STRANDS

DESIGNER NOTES

ON THE STRAND PATTERN SHEET, PLACE A BOX AROUND EACH STRAND PATTERN THAT APPLIES TO THE DESIGNED STRUCTURE AND LABEL THE SPAN IT IS USED IN.

72W" GIRDER

A = 915 SQ. IN

 $r^2 = 717.5 \text{ IN.}^2$

y_T = 37.13 IN.

y_B = -34.87 IN.

I = 656,426 IN.4

 $S_T = 17,680 \text{ IN.}^3$ $S_B = -18,825 \text{ IN.}^3$

WT. = 953 #/FT

PRE-TENSION

f'_s = 270,000 P.S.I.

f_s= 0.75 X 270,000 = 202,500 P.S.I.

for low relaxation strands

Pi PER 0.6" DIA. STRAND = 0.217 X 202,500 = 43.94 KIPS

 $\frac{Y_B}{r^2} = \frac{-34.87}{717.50} = -0.0486 \text{ in/in}^2$

 $f_B(init.) = \frac{A_S f_S}{A} (1 + \frac{e_S y_B}{r^2})$

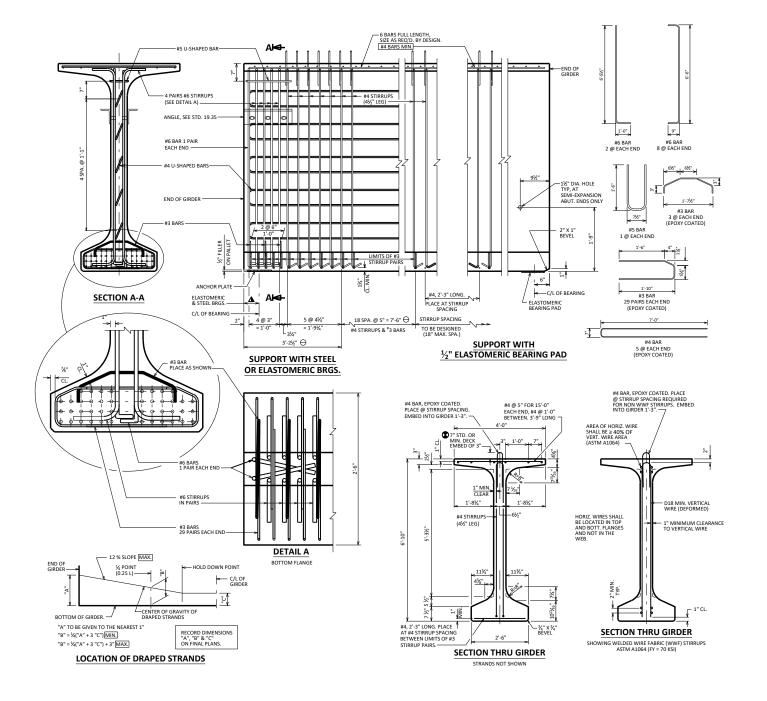
(COMPRESSION IS

| | | | POSITIVE) | |
|---|----------------------------|--|--------------------------------------|--|
| NO. STRANDS | e _s (inches) | P(init.)=A _S f _S (KIPS) | f _B (init.) (K/sq.in.) | |
| STANDARD STRAND PATTERNS FOR UNDRAPED STRANDS | | | | |
| 16 | -30.37 | 703 | 1.902 | |
| 18 | -29.98 | 791 | 2.124 | |
| 20 | -29.27 | 879 | 2.328 | |
| STANDA | ARD STRAND PATTE | RNS FOR DRAPED S | TRANDS | |
| 16 | -32.62 | 703 | 1.986 | |
| 18 | -32.20 | 791 | 2.217 | |
| 20 | -32.07 | 879 | 2.458 | |
| 22 | -31.96 | 967 | 2.698 | |
| 24 | -31.87 | 1055 | 2.939 | |
| 26 | -31.79 | 1143 | 3.179 | |
| 28 | -31.73 | 1230 | 3.417 | |
| 30 | -31.67 | 1318 | 3.657 | |
| 32 | -31.37 | 1406 | 3.880 | |
| 34 | -31.22 | 1494 | 4.110 | |
| 36 | -31.09 | 1582 | 4.341 | |
| 38 | -30.98 | 1670 | 4.574 | |
| 40 | -30.87 | 1758 | 4.803 | |
| 42 | -30.77 | 1846 | 5.034 | |
| 44 | -30.69 | 1933 | 5.265 | |
| 46 | -30.52 | 2021 | 5.484 | |
| 48 | -30.37 | 2109 | 5.707 | |

72W" PRESTRESSED **GIRDER DESIGN DATA**



APPROVED: Laura Shadewald



NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 15" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 15" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPETELY IN CORRECTE, FIND OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGNERIEST EPOYL' CONFORMING TO ASSISTED AND ALL STANDARD STRAND STRANDARD STRANDA

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A J1064 MAY BE SUBSTITUTED FOR THE STRENP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DESIGN SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED LECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

PRESTRESSING STRANDS SHALL BE 0.6" DIA.-7-WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

THIS NOTE APPLIES TO LONG SPANS AS DEFINED IN THE NOTES FOR THE 82W GIRDRE, TABLE 19.3-2 OF THE BRIDGE MANUAL. FOR STORAGE, HAMDLING, AND TRANSPORTING, HIG GIRDRE IS REINFORCED FOR STORAGE, HAMDLING, AND TRANSPORTING, HIG GIRDRE IS REINFORCED OF STORAGE AND THE STORAGE WITH THE GOLD KENT APPLY, REFERENCE SECT. 503.3.4 OF STD. SPECE. FOR GUIDANCE)

DESIGNER NOTES

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 82W-INCH".

SPECIFY CONCRETE STRENGTH AS REQUIRED BY DESIGN FROM A MINIMUM OF 6,000 PSI. TO A MAX. OF 8,000 PSI. MAXIMUM RELEAS STRENGTH IS 6,800 PSI. US 0.6" DIA. STRAND FOR ALL PATTERNS. THE MAX. NUMBER OF DRAPED 0.6" DIA. STRANDS IS 8.

REINFORCEMENT IN STANDARD END SECTION OF THE GIRGER IS BASED ON THE STANDARD STRAND PATTERNS LISTED ON STANDARD TO 3.0 AND THE SPAN LENGTHS SHOWN IN TABLE 19.3.2 USING DIFFERENT STRAND PATTERNS OR LONGER SPANS WILL BEQUIRE A COMPLETE DESIGN OF THIS REINFORCEMENT, WHICH REQUIRES PRIOR APPROVAL FROM THE BUREAU OF STRUCTURES.

▲ VARIES FOR ELASTOMERIC BRGS. (STD. 27.07) AND STEEL BRGS (STD. 27.09)

O DETAIL TYPICAL AT EACH END

THE DESIGN ENGINEER DETERMINES THIS VALUE BASED ON 2" MIN. HAUNCH AT EDGE OF GIRDER, X-SLOPE, PROFILE GRADE LINE AND CALCULATED RESIDUAL GIBBOR CAMBER, INCLUDING THE CAMBER MULTIPLE OF 1.4. THIS VALUE CAN VARY AND SHOULD BE GIVEN FOR EACH 1/3 OF THE GIRDER LENGTH, PROVIDE VALUES THAT MANITAIN 3" MIN. DECK EMBEDMENT AND 25", CLEAR FROM TOP OF DECK WHILE ACCOUNTING FOR 35". VARIANCE IN ACTUAL CAMBER VERSUS THE CALCULATED RESIDUAL CAMBER.

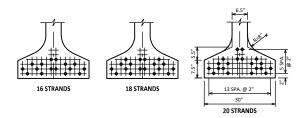
PROVIDE STIRRUP SPACING THAT IS SYMMETRICAL ABOUT THE C/L OF

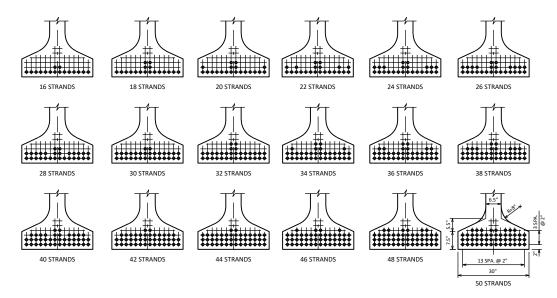
THERE IS CURRENTLY A MORATORIUM ON THE USE OF 82W" PRESTRESSED GIRDERS.

82W" PRESTRESSED GIRDER DETAILS



APPROVED: Laura Shadewald





ARRANGEMENT AT C/L SPAN - FOR GIRDERS WITH DRAPED 0.6" DIA. STRANDS

DESIGNER NOTES

ON THE STRAND PATTERN SHEET, PLACE A BOX AROUND EACH STRAND PATTERN THAT APPLIES TO THE DESIGNED STRUCTURE AND LABEL THE SPAN IT IS USED IN.

GIRDERS.

82W" GIRDER PRE-TENSION

A = 980 SQ. IN.

 $r^2 = 924.1 \text{ IN.}^2$ y_T = 42.32 IN.

y_B = -39.68 IN.

I = 905,453 IN.4

WT. = 1021 #/FT.

f'_S = 270,000 P.S.I. f_S = 0.75 X 270,000 = 202,500 P.S.I. for low relaxation strands

Pi PER 0.6" DIA. STRAND = 0.217 X 202,500 = 43.94 KIPS

 $\frac{y_B}{r^2} = \frac{-39.68}{924.10} = -0.04294 \text{ in/in}^2$

 $f_B \text{ (init.)} = \frac{A_S f_S}{A} (1 + \frac{e_S y_B}{r^2})$ $S_T = 21,396 \text{ IN.}^3$ $S_B = -22,819 \text{ IN.}^3$

(COMPRESSION IS

| | | | POSITIVE) | | |
|----------------|---|--|--------------------------------------|--|--|
| NO. STRANDS | e _s (inches) | P(init.)=A _S f _S (KIPS) | f _B (init.) (K/sq.in.) | | |
| STANDAR | STANDARD STRAND PATTERNS FOR UNDRAPED STRANDS | | | | |
| 16 | -35.18 | 703 | 1.801 | | |
| 18 | -34.79 | 791 | 2.013 | | |
| 20 | -34.08 | 879 | 2.209 | | |
| STANDA | RD STRAND PATTE | RNS FOR DRAPED S | TRANDS | | |
| 16 | -37.43 | 703 | 1.870 | | |
| 18 | -37.01 | 791 | 2.090 | | |
| 20 | -36.88 | 879 | 2.318 | | |
| 22 | -36.77 | 967 | 2.545 | | |
| 24 | -36.68 | 1055 | 2.772 | | |
| 26 | -36.60 | 1143 | 3.000 | | |
| 28 | -36.54 | 1230 | 3.224 | | |
| 30 | -36.48 | 1318 | 3.451 | | |
| 32 | -36.18 | 1406 | 3.664 | | |
| 34 | -36.03 | 1494 | 3.883 | | |
| 36 | -35.90 | 1582 | 4.104 | | |
| 38 | -35.79 | 1670 | 4.323 | | |
| 40 | -35.68 | 1758 | 4.542 | | |
| 42 | -35.58 | 1846 | 4.762 | | |
| 44 | -35.50 | 1933 | 4.978 | | |
| 46 | -35.33 | 2021 | 5.191 | | |
| 48 | -35.18 | 2109 | 5.404 | | |
| 50 | -35.04 | 2197 | 5.616 | | |

82W" PRESTRESSED **GIRDER DESIGN DATA**



APPROVED: Laura Shadewald

7-17

THERE IS CURRENTLY A MORATORIUM ON THE USE OF 82W" PRESTRESSED

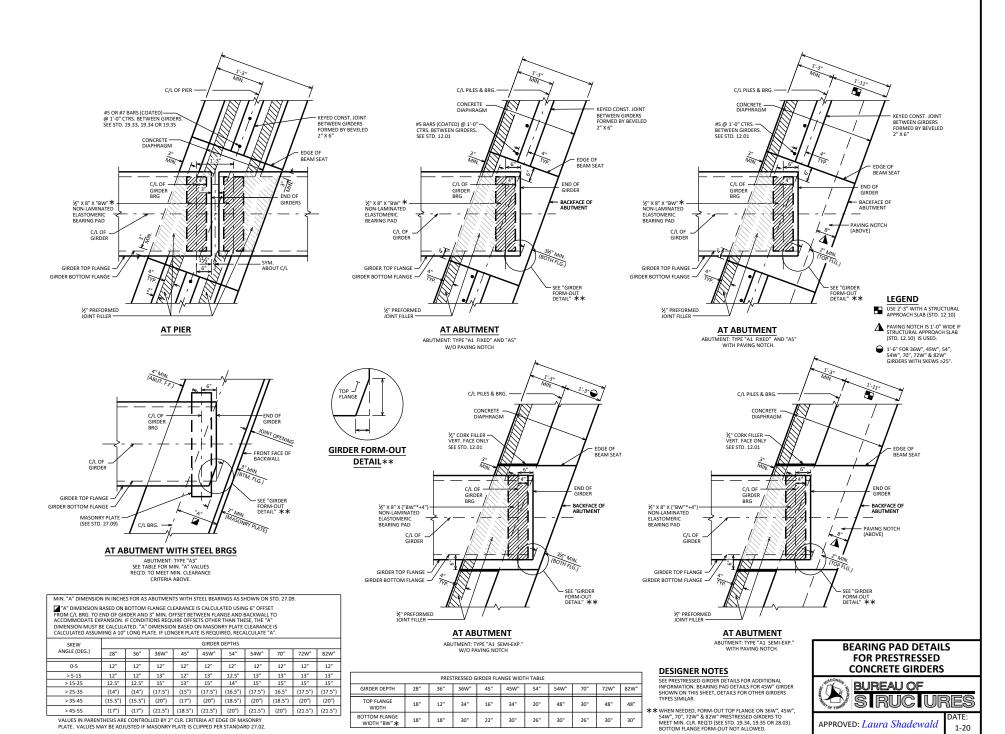
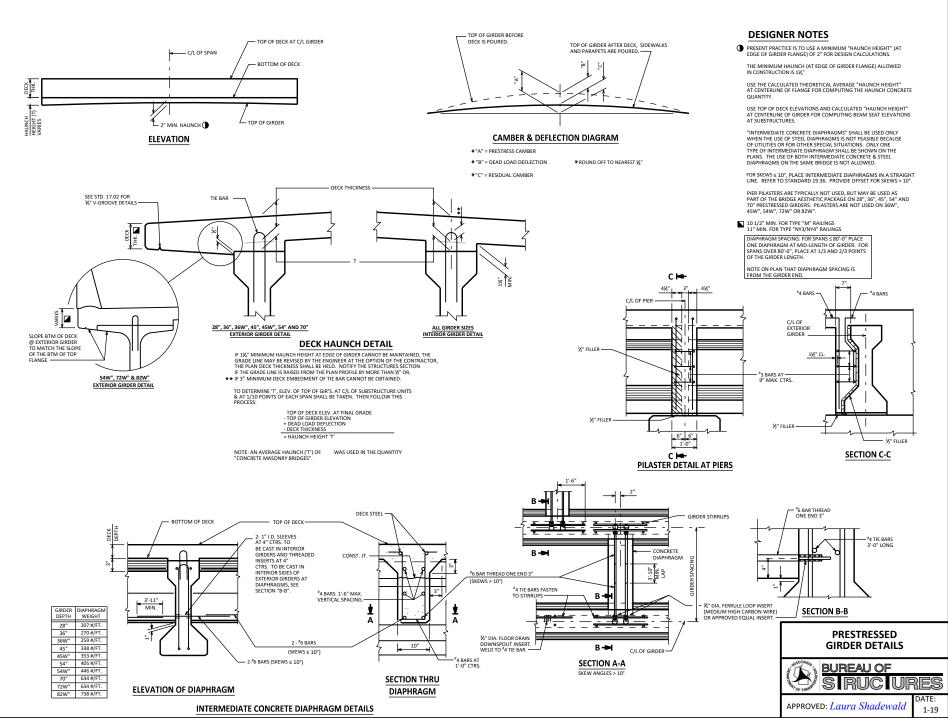
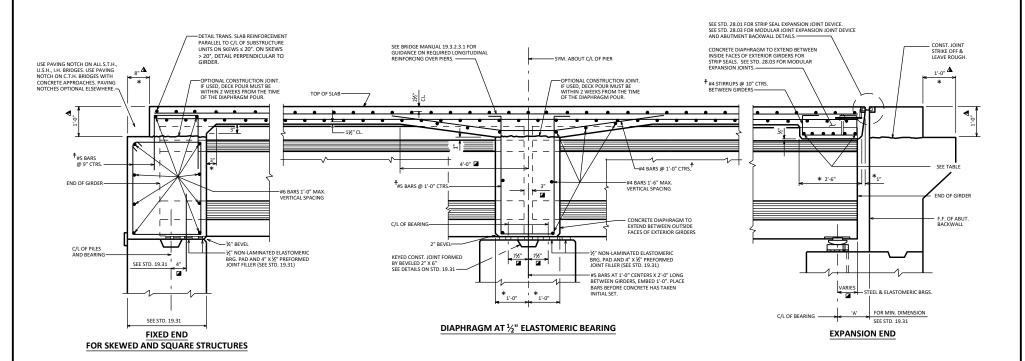


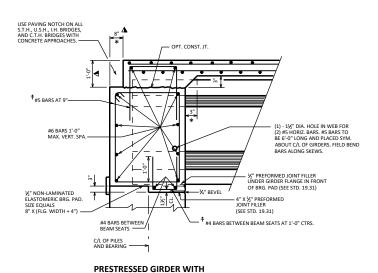
PLATE. VALUES MAY BE ADJUSTED IF MASONRY PLATE IS CLIPPED PER STANDARD 27.02.

1-20

APPROVED: Laura Shadewald



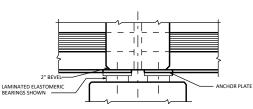




SEMI-EXPANSION SEAT

EXPANSION END DIAPHRAGM STEEL

| DIAPHRAGM LENGTH (ALONG SKEW) | NO. OF BARS AND BAR SIZE | |
|-------------------------------|--------------------------|--------|
| (C/L TO C/L OF GIRDERS) | 28" | 36" |
| ≤ 8'-4" | 6 - #6 | 6 - #6 |
| > 8'-4" ≤ 11'-4" | 6 - #8 | 6 - #7 |
| > 11'-4" ≤ 14'-9" | | 6 - #8 |



DIAPHRAGM AT STEEL OR ELASTOMERIC BEARINGS SECTION THRU DIAPHRAGM AT PIER

FOR STEEL BEARINGS, FORM DIAPHRAGM APPROXIMATELY 1/2" ABOVE BEARING KEEPER BARS

DESIGNER NOTES

LAP LENGTHS FOR ALL BARS SHALL BE BASED ON A "CLASS C" TENSION LAP SPLICE, EXCEPT HORIZONTAL DIAPHRAGM BARS, IF SPLICED, CAN UTILIZE A "CLASS A" TENSION LAP SPLICE.

LEGEND

- DIMENSION IS TAKEN PARALLEL TO C/L GIRDER.
- * DIMENSION IS TAKEN NORMAL TO C/L SUBSTRUCTURE UNITS.
- A PAVING NOTCH IS 1'-0" WIDE BY 1'-4" DEEP IF STRUCTUAL APPROACH SLAB (STD. 12.10) IS USED. SHOW NO. 9 STAINLESS STELE BAR (STD. 12.12) FOR STRUCTURAL APPROACH SLAB ON THE SECTION THRU ABUT. OR ABUT. DIAPH.
- BARS PLACED PARALLEL TO GIRDERS.
 SPACING PERPENDICULAR TO C/L GIRDERS.

SEE STANDARD 19.34 FOR 36W" & 45W" PRESTESSED GIRDERS SLAB AND SUPERSTRUCTURE DETAILS

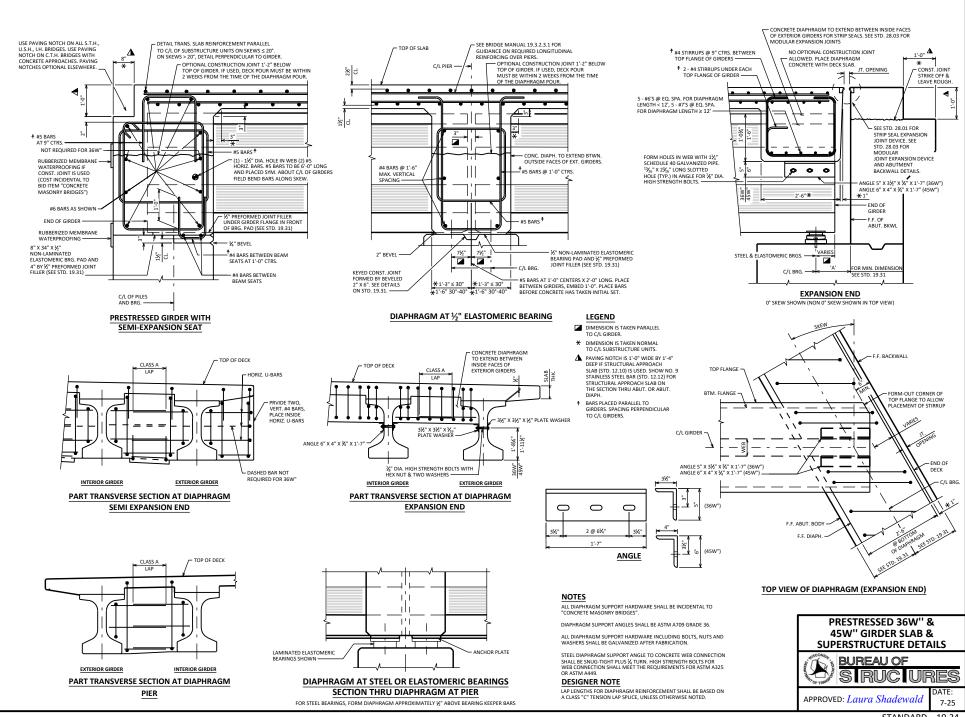
SEE STANDARD 19.35 FOR 54W", 72W" & 82W" PRESTRESSED

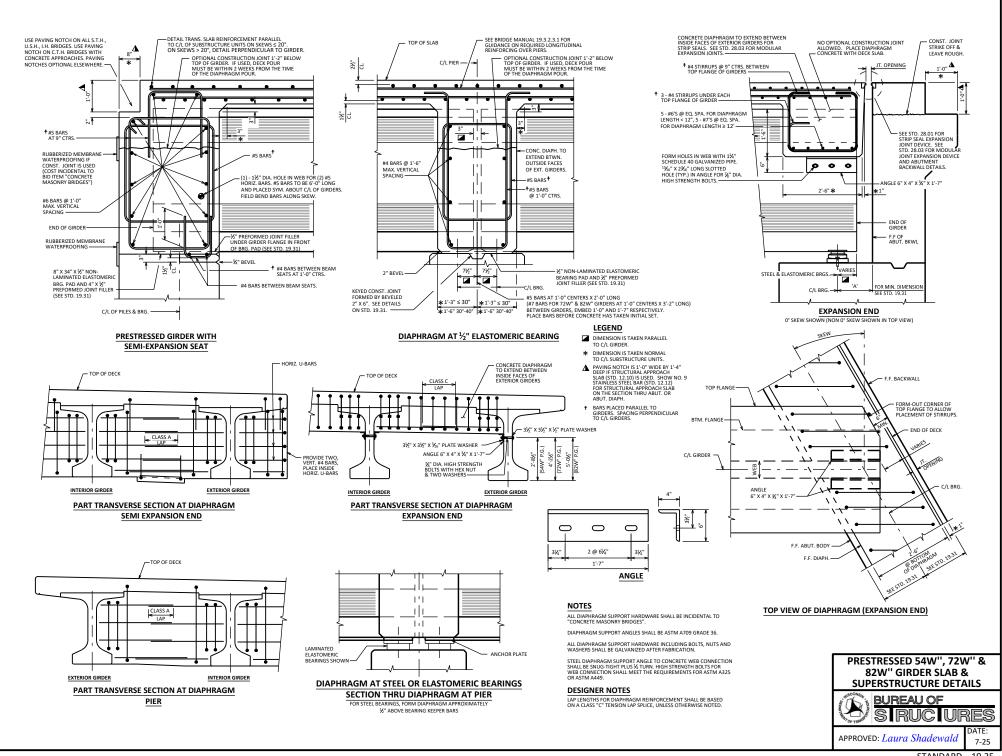
GIRDERS SLAB & SUPERSTRUCTURE DETAILS.

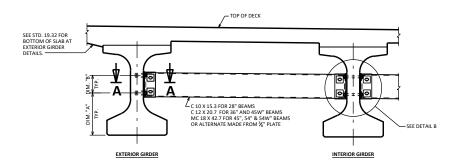
28" & 36" PRESTRESSED **GIRDERS SLAB &** SUPERSTRUCTURE DETAILS



APPROVED: Laura Shadewald

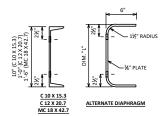






PART TRANSVERSE SECTION AT DIAPHRAGM

TABLE GIRDER HEIGHT 21/4" 1'-07/8" 57/8" 3¼" 36" 1'-27/8" 97/8" 1'-1½" 21/4" 1'-5%' 1'-1%' 1'-51/5" 45W" 1'-01/5" 23/4" 1'-91/6" 87/8" 54" 1'-71/8" 1'-5%" 1'-9½" 41/4" 54W" 1'-91/8" 1'-5%" 1'-9½" 41/4"



NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER
SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS

R. . " FACH

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

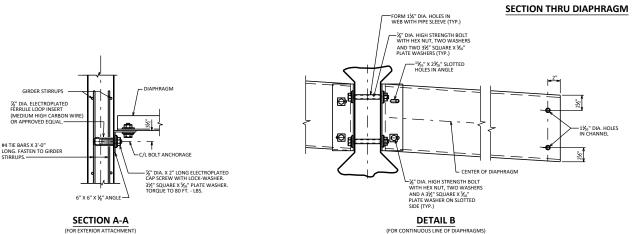
ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PILUS ½, TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

DESIGNER NOTES

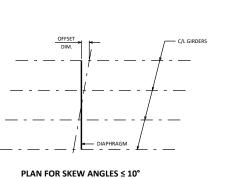
FOR SPANS EQUAL TO OR LESS THAN 80'-0", PLACE ONE DIAPHRAGM AT MID-LENGTH OF GIRDER. FOR SPANS OVER 80'-0", PLACE AT 1/3 AND 2/3 POINTS.

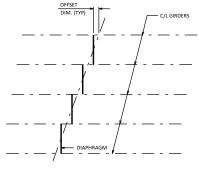
ON THE PLANS, SHOW LOCATION OF INSERTS/HOLES FOR DIAPHRAGM TO WEB CONNECTION, NOT ONLY FROM THE BOTTOM OF THE GIRDER (DIM "A" AND "B"), BUT ALSO FROM THE ENDS OF EACH GIRDER.



FORM 3½", DIA, HIGH STRENGTH BOLT
WITH HEX NUT, TWO WASHERS
AND A3½" SOLARE X's."
PLATE WASHER ON SLOTTED
SIDE (TYP.)

SECTION AT INTERIOR GIRDERS THRU
DIAPHRAGM FOR SKEW ANGLES > 10°





PLAN FOR SKEW ANGLES > 10°

DIAPHRAGM SUPPORT

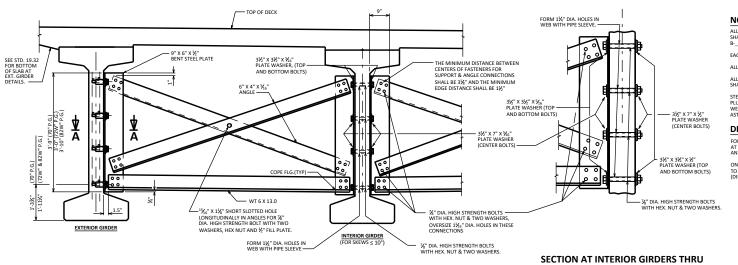
*2½" FOR ALTERNATE PLATE DIAPHRAGM

INTERM. STEEL DIAPHS. FOR 28", 36", 45", 45W" 54" & 54W" PRESTRESSED GIRDERS



APPROVED: Laura Shadewald

d 7-22



PART TRANSVERSE SECTION AT DIAPHRAGM

NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B- - ". EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

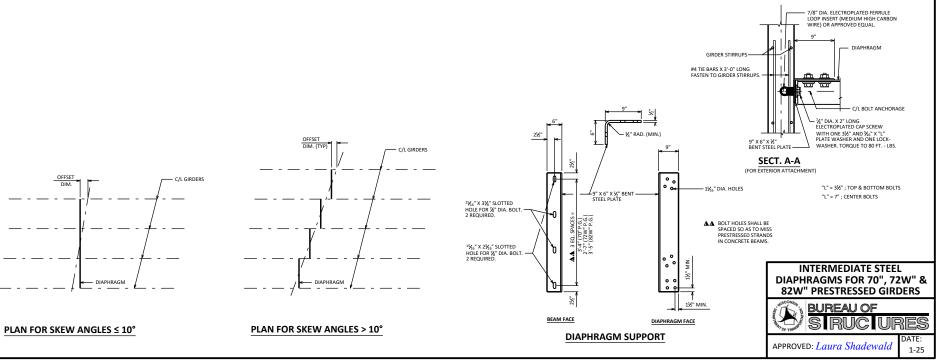
STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS &, TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A432.

DESIGNER NOTES

DIAPHRAGM FOR SKEW ANGLES > 10°

FOR SPANS EQUAL TO OR LESS THAN 80'-0", PLACE ONE DIAPHRAGM AT MID-LENGTH OF GIRDER. FOR SPANS OVER 80'-0", PLACE AT 1/3 AND 2/3 POINTS.

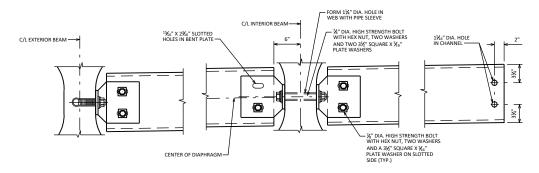
ON THE PLANS, SHOW LOCATION OF INSERTS/HOLES FOR DIAPHRAGM TO WEB CONNECTION, NOT ONLY FROM THE BOTTOM OF THE GIRDER (DIM "A" AND "B"), BUT ALSO FROM THE ENDS OF EACH GIRDER.



TOP OF DECK A C 12X20.7 DIAPHRAGM SEE DETAIL C 36W" PRESTRESSED GIRDER SEE DETAIL B

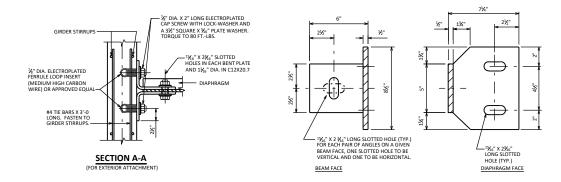
PART TRANSVERSE SECTION AT DIAPHRAGM

EXTERIOR GIRDER



INTERIOR GIRDER

DETAIL C DETAIL B



NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-_-", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

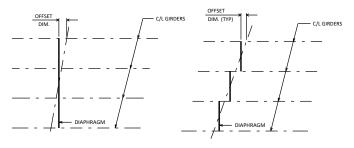
ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS ¼ TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR

DESIGNER NOTES

FOR SPANS EQUAL TO OR LESS THAN 80'-0", PLACE ONE DIAPHRAGM AT MID-LENGTH OF GIRDER. FOR SPANS OVER 80'-0", PLACE AT 1/3 AND 2/3 POINTS.

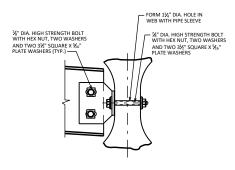
ON THE PLANS, SHOW LOCATION OF INSERTS/HOLES FOR DIAPHRAGM TO WEB CONNECTION, NOT ONLY FROM THE BOTTOM OF THE GIRDER (DIM "A" AND "B"), BUT ALSO FROM THE ENDS OF EACH GIRDER.



PLAN FOR SKEW ANGLES ≤ 10°

ATTACHMENT TO CHANNEL

PLAN FOR SKEW ANGLES > 10°

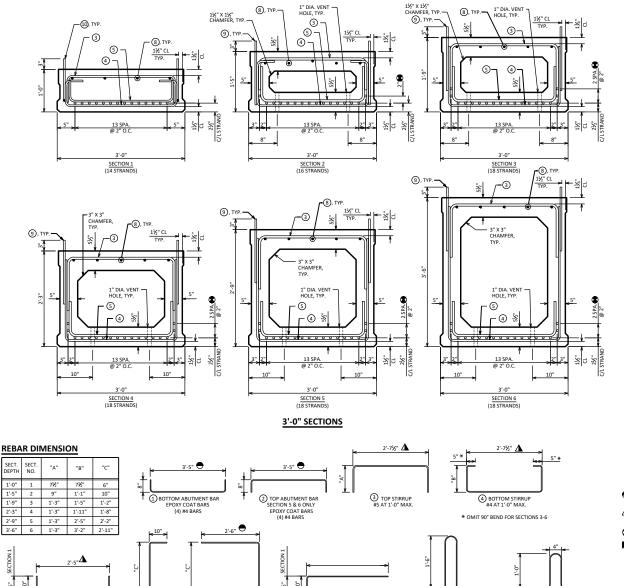


SECTION AT INTERIOR GIRDERS THRU
DIAPHRAGM FOR SKEW ANGLES > 10°

INTERM. STEEL DIAPHS. FOR 36W" PRESTRESSED GIRDERS



APPROVED: Laura Shadewald



8 LONGITUDINAL BAR (4) #4 BARS MIN. FOR SECTION 1

(5) #4 BARS MIN. FOR SECTIONS 2-6

(5) END BLOCK BOTTOM STIRRUP

#4 AND #5 BARS

SEE ELEVATION FOR SPACING

6 DUCT STIRRUP #4 AT 9" MAX.

(5) FACH GIRDER END

(10) EACH GIRDER DUCT

7 DUCT STIRRUF #4 AT 9" MAX.

(5) EACH GIRDER END

NOTES

1" DIA VENT

THE CONCRETE MIX FOR THE PRESTRESSED BOX GIRDERS SHALL CONFORM TO SECTION 503.2.2 OF THE STANDARD SPECIFICATIONS.

AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO THE BOTTOM OF THE GIRDERS AND THE EXTERIOR FACE OF EXTERIOR GIRDERS. DO NOT APPLY CONCRETE SEALER OR EPOXY TO THE SHEAR KEY OR THE TOP OF GIRDERS.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR CONCRETE ABUTMENTS, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GRS ABUTMENTS, COAT THE GIRDER HIDS, EMPOSED STRAND ENDS, AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER BOS WITH A LONG BONDING SURFACES WITHIN 2 FEET OF THE GIRDER BOS WITH A GROUP STRAND END SURFACES. CLASS BORC. THE FROM SHALL BE APPLICATION OF THE SEALER.

VOIDS SHALL BE VENTED AND DRAINED BY CASTING (2)-1" DIA. TUBES AT EACH END OF VOID SEGMENT. LOCATE TUBES AT BOTTOM EDGES OF THE CORNER FILLETS, AVOID STRAND LOCATIONS.

FOUR WAY SLING MUST BE USED TO ENGAGE ALL 4 LIFTING DEVICES ON BOTH

POST-TENSIONING OF THE TRANSVERSE TENDONS SHALL NOT BEGIN UNTIL THE GROUT BETWEEN THE PRECAST BOX GIRDERS HAS BEEN ALLOWED TO CURE FOR 48 HOURS AND GROUT HAS REACHED A COMPRESSIVE STRENGTH OF 3,000 PSI.

SEAL WASHER SHALL BE SPONGE NEOPRENE GASKET $3 \! J_a^{\prime\prime}$ MIN. THICK. STRESS POCKETS SHALL BE FILLED WITH CHLORIDE FREE NON-SHRINK GROUT AFTER POST-TENSIONING.

TRANSITION BETWEEN CHANGING SLOPES OF POST-TENSIONING DUCTS SHALL BE PROVIDED BY EITHER A CIRCULAR OR PARABOLIC CURVE WITH A MINIMUM LENGTH OF $3^{\star}.0^{\star}.$

DESIGNER NOTES

USE OF PRESTRESSED BOX GIRDERS IS SUBJECT TO PRIOR-APPROVAL BY THE BUREAU OF STRUCTURES. SEE 19.3.2.3.2 IN THE BRIDGE MANUAL FOR ADDITIONAL

THE MAXIMUM RECOMMENDED SKEW ANGLE OF THE STRUCTURE SHALL BE 30°.

BEAM SEATS SHALL BE SLOPED ALONG THE SUBSTRUCTURE UNITS TO ACCOUNT FOR THE CROSS SLOPE OR SUPERELEVATION ON THE DECK.

SLOPE BEAM SEATS PARALLEL TO GRADE LINE IF GRADE AT BRG. >1%, PLACE ELEVATIONS ON PLANS TO MEET THESE REQUIREMENTS.

STRANDS TO BE DESIGNED. MAXIMUM NUMBER OF STRANDS AND STRAND ARRANGEMENTS ARE SHOWN. STRANDS NOT TO BE DRAPED.

MULTI-SPAN STRUCTURES REQUIRE ANCHOR DOWELS AT THE PIERS, WHICH MAY REDUCE THE MAXIMUM NUMBER OF STRANDS AVAILABLE BY 2. (CURRENTLY NOT

CONTACT THE BUREAU OF STRUCTURES FOR THE MOST CURRENT PRESTRESSED BOX GIRDER SPECIAL PROVISION.

SEE STANDARD 19.51 FOR SHEAR KEY RECESS DETAIL

MATERIAL PROPERTIES

CONCRETE MASONRY BRIDGES f'c = 4,000 PSI BAR STEEL REINFORCEMENT, GRADE 60 fy = 60,000 PSI PRESTRESSED BOX GIRDERS, CONCRETE MASONRY f'c = 5.000 PSI STRANDS - 0.5" OR 0.6" DIA. ULTIMATE TENSILE STRENGTH fv = 270.000 PSI

PRE-TENSION

f. = 270,000 P.S.I

f_s = 0.75 X 270,000 = 202,500 P.S.I for low relaxation strands

Pi PER 0.5" DIA. STRAND = 0.1531 X 202,500 = 31.00 KIPS Pi PER 0.6" DIA. STRAND = 0.217 X 202,500 = 43.94 KIPS

8"

10 SHEAR CONNECTOR

EPOXY COAT BARS #4 AT 2'-0" MAX.

TIE ONE LEG OF BAR TO (3)

(FOR SECTION 1)

8"

9 SHEAR CONNECTOR

TIE ONE LEG OF BAR TO (3)
EPOXY COAT BARS
#4 AT 2'-0" MAX.

(FOR SECTION 2-6)

DIMENSION GIVEN FOR A POST-TENSIONING DUCT 1'-10" FROM END OF PRESTRESSED BOX GIRDER.

⚠ DIMENSION GIVEN FOR STIRRUPS PERPENDICULAR TO THE PRESTRESSED BOX GIRDER LENGHTH. ADJUST THE DIMENSION FOR STIRRUPS AT SKEWED PRESTRESSED BOX GIRDER ENDS.

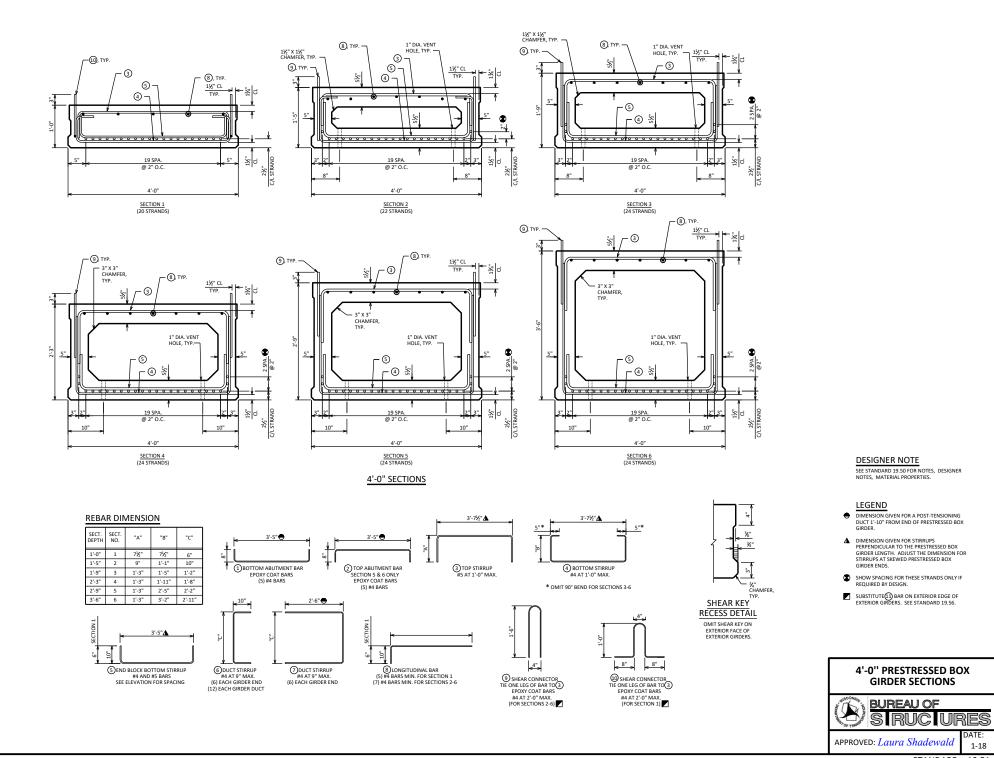
SHOW SPACING FOR THESE STRANDS ONLY IF REQUIRED BY DESIGN.

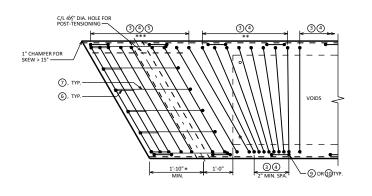
SUBSTITUTE 19 BAR ON EXTERIOR EDGE OF EXTERIOR GIRDERS. SEE STANDARD 19.56.

3'-0" PRESTRESSED BOX **GIRDER SECTIONS**



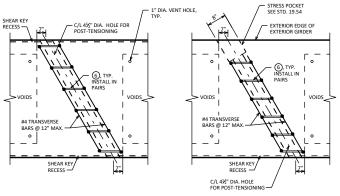
APPROVED: Laura Shadewald





PART GIRDER PLAN WITH SKEW

1, 2 & #4 TRANSVERSE BARS NOT SHOWN FOR CLARITY



INTERIOR GIRDER DUCT PLAN

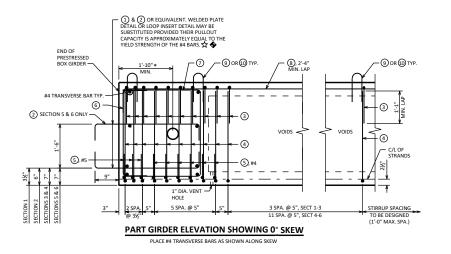
LEGEND

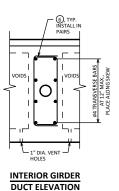
- BARS NOT REQUIRED WHEN USED ON GRS ABUTMENTS.
- BARS PLACED PARALLEL TO GIRDERS. SPACING IS PERPENDICULAR TO THE C/L OF THE GIRDERS.
- WHEN WINGS ARE PARALLEL TO ABUTMENT C/L , USE DIMENSIONS TO ALLOW FOR EASE OF POST-TENSIONING OPERATION.
- ** PLACE AT 5" MAX. SPACING UNTIL PERPENDICULAR TO THE C/L OF THE GIRDER.
- *** PLACE ALONG SKEW FROM END OF PRESTRESSED BOX GIRDER UNTIL ALL END BLOCK BOTTOM STIRRUP BARS, (3), ARE PLACED.

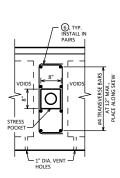
DESIGNER NOTES

FOR BAR BEND DETAILS, SEE STANDARD 19.50 AND STANDARD 19.51

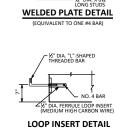
FOR SKEWED STRUCTURES CAST END OF PRESTRESSED BOX GIRDER ALONG SKEW.







EXTERIOR GIRDER DUCT PLAN



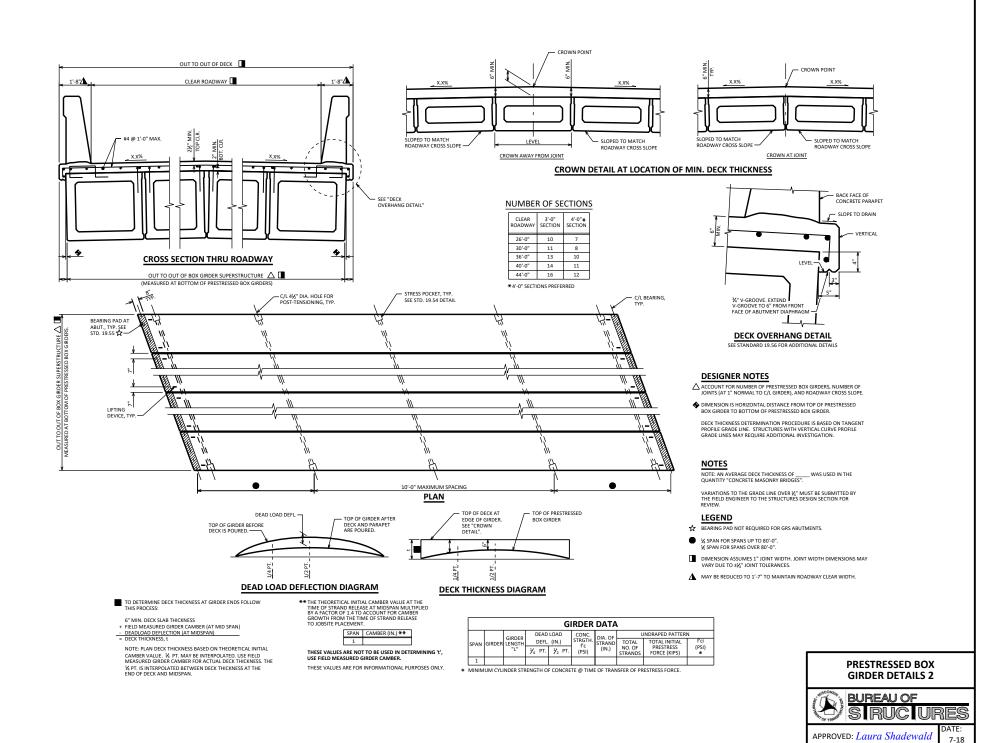
-- PLATE 4" X 4" X ⅓"

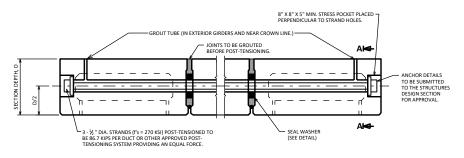
EXTERIOR GIRDER
DUCT ELEVATION

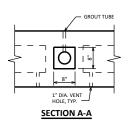
PRESTRESSED BOX GIRDER DETAILS 1

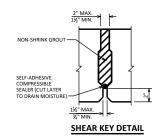


APPROVED: Laura Shadewald



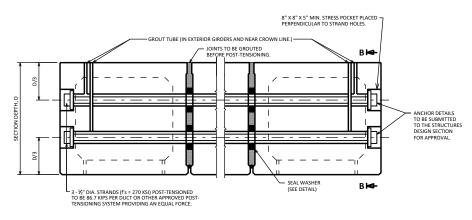


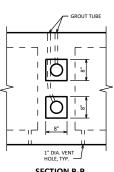




POST-TENSIONING DETAILS - ONE DUCT PER DIAPHRAGM

(SECTIONS 1 THROUGH 4)



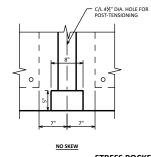


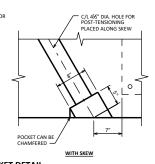
SECTION B-B

POST-TENSIONING DETAILS - TWO DUCTS PER DIAPHRAGM

(SECTIONS 5 AND 6)





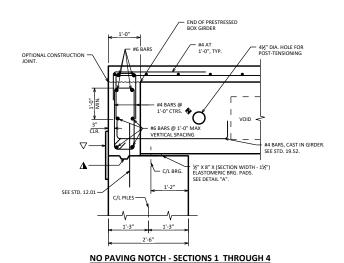


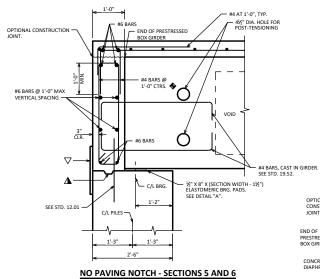
STRESS POCKET DETAIL

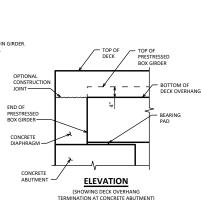
PRESTRESSED BOX **GIRDER DETAILS 3**



APPROVED: Laura Shadewald





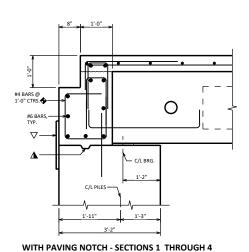


LEGEND

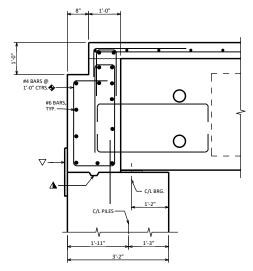
√ 1'-6" RUBBERIZED MEMBRANE WATERPROOFING

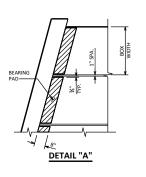
BARS PLACED PARALLEL TO GIRDERS. SPACING PERPENDICULAR TO C/L GIRDERS.

▲ KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6".



SEE NO PAVING NOTCH - SECTIONS 1 THROUGH 4 DETAIL FOR ADDITIONAL INFORMATION





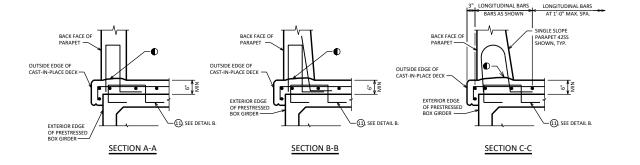
WITH PAVING NOTCH - SECTIONS 5 AND 6

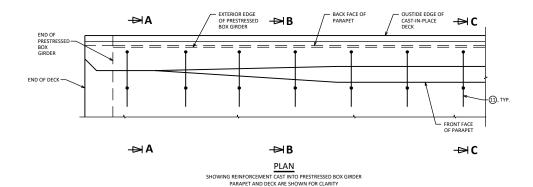
SEE NO PAVING NOTCH - SECTIONS 5 AND 6 DETAIL FOR ADDITIONAL INFORMATION

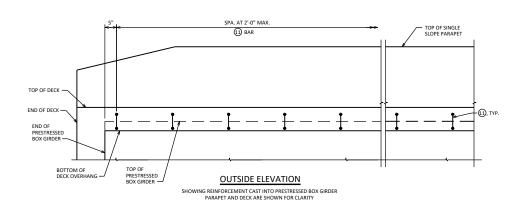
PRESTRESSED BOX GIRDER DETAILS 4

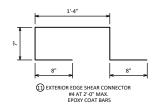


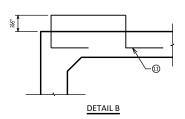
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LEGEND

ONST. JOINT - STRIKE OFF AS SHOWN.

NOTE

BAR 11TO BE PAID AS PART OF BID ITEM
"PRESTRESSED BOX GIRDER TYPE XX-INCH".

DESIGNER NOTES

SEE CHAPTER 30 STANDARDS FOR SINGLE SLOPE PARAPET

DETAILS SHOWN ARE APPLICABLE FOR CONCRETE ABUTMENTS. DETAILS TO BE MODIFIED FOR GRS ABUTMENTS.

PRESTRESSED BOX GIRDER DETAILS 5



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