

Part-Chapter	Page number	General Description of Change
Manual wide	Manual wide	The word Frequency was changed to Interval
Manual wide	Manual wide	Interim inspection was changed to special inspection.
Manual wide	Manual wide	Fracture critical (FC) inspection was changed to nonredundant steel tension member (NSTM) inspection.
1-1	2	Increased changed to reduced
1-2	whole chapter	Date changed from December 2018 to March 2024
	2	The Structure Inspection Program Outline was removed.
	2	Minor edits
	2	Program Summary updated to include tunnels program in
	2	Minor edits to 1.2.2.1 Bridge Inspection Program
	3	CFR Part 650 definition of a bridge updated
	5	Tunnel inspection section added
	5	Minor edits to 1.2.3 Program Leadership and Organization
	7	Minor edits
	7	Description of NBIS 23 CFR Part 650 National Bridge Inspection Standards Section 650.309 updated
	8	Qualifications in 1.2.3.1 Management Qualifications table revised
	8-13	Minor Edits
	13	Structures changed to bridges
	13-14	Minor edits
	14	Local Owned Bridges #4 was revised
	15	Section 2a and 2c were revised
	15	Minor edits
	17	Inspection Leader/Member chart removed
	17	Minor edits
	18	ITL Qualifications Revised
	18	Qualifications methods for Bridge Inspection in TL added
	18	Inspection and Other Bridge Experience section added
	18	TL Application revised
	19	TL application revision continued
	19	FHWA-NHI Bridge Inspection Techniques for Nonredundant Steel Tension Members (NSTM) Course added to TL application revision
	19	Wisconsin P.E. OR 5 years of structure inspection experience added to TL application revision
	20	Minor edits to Underwater Bridge Inspection Diver
	21	Minor Edits to Underwater Bridge Inspection Diver qualifications
	21	Minor edits to Non-Destructive Evaluation requirements
	23-24	Official bridge files section language rewritten from previous language
	25-26	Minor edits

	27	Minor edits made to Safety Inspection of In-Service Bridges section
	27	Revision of WisDOT Inspector Refresher Training
	27	Minor edits made to 1.2.5.4 Inspector Qualifications Records
	28-29	Minor edits made to 1.2.5.5 Data Management section
	30	1.2.5.7 Inspection Submittal section edited
	30	Acceptable Inspection Interval Tolerances chart added
	31	Minor edits made to 1.2.5.8 Inspection Interval Compliance Procedure
	34	Minor edits made to 1.2.5.8 Inspection Meetings
	34	Minor edits made to 1.2.5.9
	35-36	Minor edits made to 1.2.5.10 Quality Control DT Form
	37	Minor Edits to 1.2.6.1 Purpose
	37	Minor Edits to 1.2.6.2 Components
	38	New language for fixed bridges under 1.2.6.3 Quality Field Reviews
	39	Scour Appraisal Documentation and DOA removed
	39	Movable Bridges - New QC/QA Language Added
	39	Minor edits to Types of Field Reviews section
	40-45	Minor edits
1-3	whole chapter	Dates changed from November 2022 to March 2024
	1	TOC updated
	2	TOC updated
	3	TOC updated
	5	New CFR initial inspection definition, timeline for initial inspection, NSTM and UW dive inspections was updated
	6	Minor edits made to 1.3.2.3 Inventory Update/Rating of Repairs
	6	timeline for initial inspection updated.
	6	Edits made to Inspection or Activity Interval Chart
	7	CFR Routine inspection definition updated and few minor edits
	8-9	1.3.3 Routine Inspection updated language and criteria updated for extended intervals
	11	Minor edits of Maximum Required In-Depth Inspection Interval Chart
	12-21	Policy of 1.3.5 Nonredundant Steel Tension Member (Fracture Critical) Inspections rewritten
	21-23	1.3.6 Underwater Profile rewritten
	25	1.3.6.3 Inspection Interval rewritten
	25-26	minor edits of 1.3.7.1 Underwater Inspection Purpose and removed metric 17 reference
	30	1.3.7.3 Underwater Diving Inspection Interval high risk and low risk criteria updated
	35-37	1.3.7.6 Underwater Inspection Procedures rewritten
	37	minor edit to 1.3.8
	38	UW probe required not recommended every 24 months
	38	1.3.9.1 Special Inspection Purpose rewritten

	39	Addition of 1.3.9.2 Special Inspection Procedures
	39	1.3.9.3 Special Inspection Interval shortened
	39	Figure 1.3.11.1-1 removed
	39	1.3.10 Damage Inspection section expanded for NSTM, SRM, or IRM bridges
	41	Minor edits to 1.3.10.3
	41	Addition of 1.3.11 Service Inspection and 1.3.11.2 Service Inspection Interval
	41-42	New language added 1.3.12 Complex Feature Inspection
	42-43	Minor edits to 1.3.13 Closed Bridge Inspection
	44	New language added to 1.3.14.2 Load Posted Verification Precision
	44	missing or illegal signs correctinos no later than 30 days to
	45	New language added to 1.3.16 Scour Plan of Action from the CFR
	47	New language added to 1.3.18 Critical Findings activity
	48-50	Added 1.3.19 Structural Review language
1-4	whole chapter	Date changed from August 2017 to March 2024
	1-3	TOC updated
	27	added Inspection photo best practice guidelines link.
	32	added under-bridge access to observe posted limits on bridges.
1-5	whole chapter	Date changed from August 2017 to March 2024
	1	Table of Contents revised
	5	Language updated to National Bridge Inventory(NBI)
	5	Condition Ratings for Deck, Superstructure, Substructure removed
	5	Functional Classification table removed
	5	Condition Rating Description table removed
	5	Minor edits to Nonredundant steel Tension Member
1-6	whole chapter	Date changed from august 2017 to March 2024
2-1	whole chapter	Date changed from August 2017 to March 2024
	1-2	TOC updated
	14	2.1.4.1 Crack Widths updated to match SNBI crack guidance
	15	Minor edits to Figure 2.1.4.1-2 description
	17	Minor edits to 2.1.4.1 Crack Types
2-2	whole chapter	Date changed from August 2017 to March 2024
	1	TOC updated

	3-4	Minor edits to 2.2.3 National Bridge Inventory (NBI) Inspection includes SNBI reference
2-3	whole chapter	Date changed from August 2017 to March 2024
	1	TOC updated
	43	changed medium to moderate for scaling
	47	changed medium to moderate and updated Note: for Deck Rating Chart
2-4	whole chapter	Date changed from August 2017 to March 2024
	1-2	TOC updated
	45-46	Language updated to 2.4.4.1, added (Element 8102&8107) and new cross girder figure
	51-71	Figure identification numbers updated
	83	minor edits 2.4.4.4 Steel Truss (Element120)
	89	Language updated to 2.4.4.5
	89-90	Language update to Element Level Inspection section of 2.4.4.5 addressing assessments 9169 and 9170
	94-96	Minor edits to 2.4.4.6 Steel Arch (Element 141) and provide clarity for assessment 9169 and 9170
	105	2.4.4.8 NSTM Steel Superstructure Inspection definition update
	135	Minor edit to 2.4.7.3 Other Arch (Element 142)
2-5	whole chapter	Date changed from August 2017 to March 2024
	whole chapter	Changed appendix D to A
	1-2	TOC updated
	10	2.5.1.2 Hammerhead section, added guidance on how to code hammerhead piers
2-7	whole chapter	Dates Changed from August 2017 to March 2024
	1-2	TOC updated
	25	Lateral bracing Language updated
	29	Addition of Crash Walls/ Web Walls to 2.7.1.30 Cross Bracing or Stuts (Assessment 9250)
2- Bridges Appendix A	whole chapter	Date changed from August 2017 to March 2024
	1-3	TOC updated
	48	A.3.9 Wall Defects look in Ch. 4.

2 - Appendices B C & D	whole chapter	Date changed from April 2014 to March 2024
	Chapter	TOC updated
3-1	whole chapter	Date changed from August 2017 to March 2024
	1	TOC updated
4-1	whole chapter	Date changed from April 2014 to March 2024
	1	TOC updated
	2	TL qualifications updated
	2-4	Minor edits to 4.1.2 Inspection Intervals
4-3	whole chapter	Date changed rom August 2017 to March 2024
	1	TOC updated
4-4	whole chapter	Dates changed from August 2017 March 2024
	whole chapter	All figure identification numbers reformatted
	1-2	TOC updated
4-5	whole chapter	Dates changed from August 2017 March 2024
	1	TOC updated
4-6	whole chapter	Date changed from January 2017 to March 2024
	1	TOC updated
4-8	whole chapter	Date changed rom August 2017 to March 2024
	1	TOC updated
	5	4.8.3 Pedestrian Bridges max interval of 48 months
5-2	whole chapter	Dates changed from April 2014 to March 2024
	1	TOC updated
5-7	whole chapter	Dates changed from April 2014 to March 2024

	1	TOC updated
5-8	whole chapter	Dates changed from April 2014 to March 2024
	2	Minor edit to 5.8.1 Introduction