USE A LITTERBAG—KEEP WISCONSIN CLEAN AND BEAUTIFUL. STATE LAW PROVIDES A FINE OF $200.00 FOR LITTERING.

DEPARTMENT OF NATURAL RESOURCES

For information regarding hunting, camping, fishing and state parks contact the nearest District Office:

Southern, Waunaukee 53597,...... 608/266-2628
Southeast, Milwaukee 53213,...... 414/257-6543
Lake Michigan, Green Bay 54303, 414/497-4040
West Central, Eau Claire 54701,.... 715/836-2821
North Central, Rhinelander 54501,.. 715/362-7616
Northwest, Spooner 54801,.......... 715/635-2101

KEEP WISCONSIN GREEN PREVENT FOREST FIRES

RECORDED MESSAGES ON OUTDOOR RECREATION

Madison-608/266-2277 (Updated Wednesdays-available 24 hrs., Wednesday-Sunday)

Milwaukee-414/799-1300 (Updated as necessary-available 24 hrs., 7 days a week)

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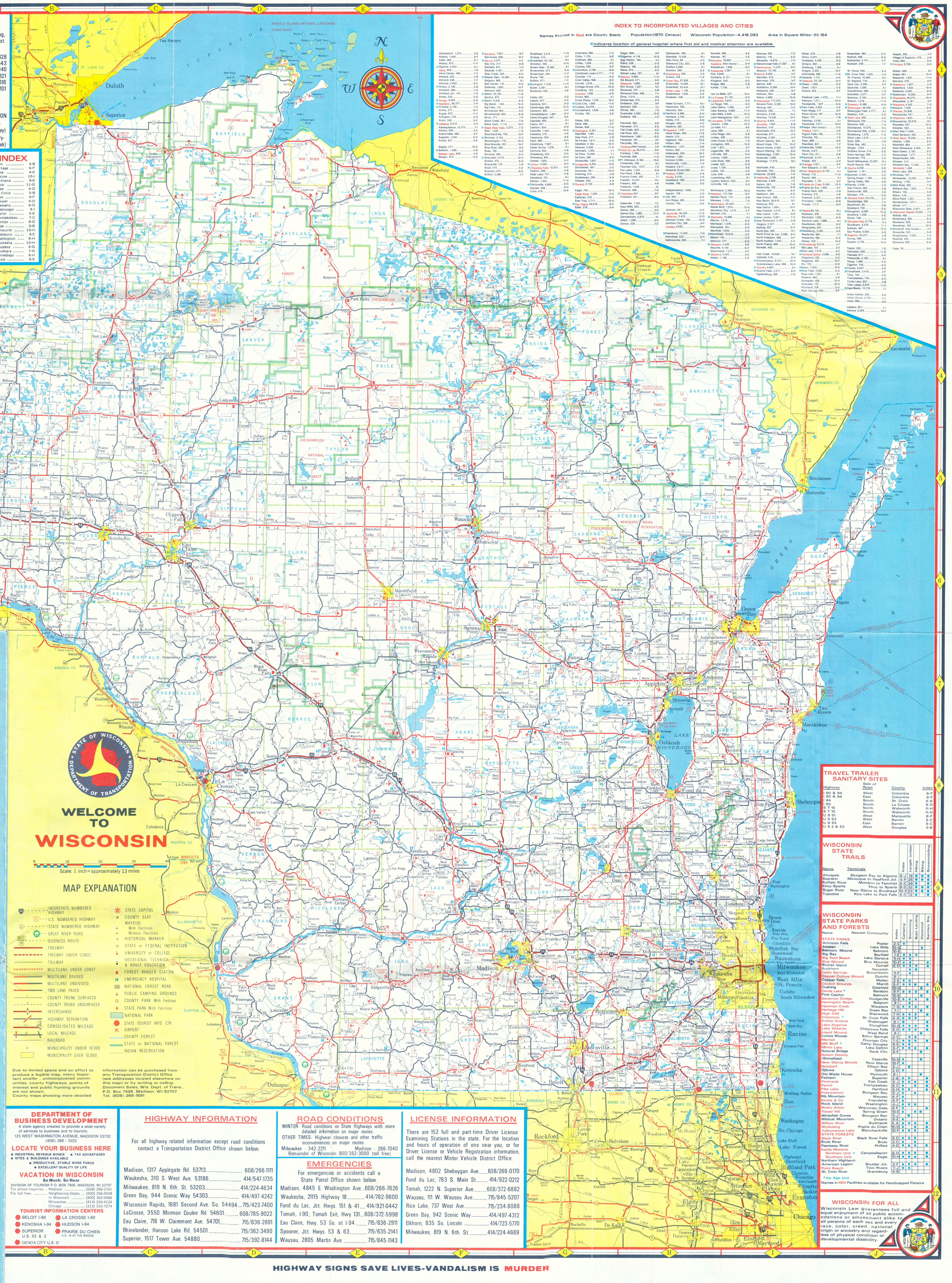


WELCOME TO WISCONSIN

0 10 20 30 40

Scale: 1 inch = approximately 13 miles

MAP EXPLANATION

- INTERSTATE NUMBERED HIGHWAY
- U.S. NUMBERED HIGHWAY
- STATE NUMBERED HIGHWAY
- GREAT RIVER ROAD
- BUSINESS ROUTE
- FREEWAY
- FREEWAY UNDER CONST.
- TOLLWAY
- MULTILANE UNDER CONST.
- MULTILANE DIVIDED
- MULTILANE UNDIVIDED
- TWO LANE PAVED
- COUNTY TRUNK SURFACED
- COUNTY TRUNK UNSURFACED
- INTERCHANGE
- HIGHWAY SEPARATION
- CONSOLIDATED MILEAGE
- LOCAL MILEAGE
- RAILROAD
- MUNICIPALITY UNDER 10,000
- MUNICIPALITY OVER 10,000
- STATE CAPITOL
- COUNTY SEAT
- WAYSIDE
  - With Facilities
  - Without Facilities
- HISTORICAL MARKER
- STATE or FEDERAL INSTITUTION
- UNIVERSITY or COLLEGE
- VOCATIONAL TECHNICAL & ADULT EDUCATION
- FOREST RANGER STATION
- EMERGENCY HOSPITAL
- NATIONAL FOREST ROAD
- PUBLIC CAMPING GROUNDS
- COUNTY PARK With Facilities
- STATE PARK With Facilities
- NATIONAL PARK
- STATE TOURIST INFO. CTR.
- AIRPORT
- COUNTY FOREST
- STATE or NATIONAL FOREST
- INDIAN RESERVATION

Due to limited space and an effort to produce a legible map, many important smaller, unincorporated communities, county highways, points of interest and public hunting grounds are not shown. County maps showing more detailed information can be purchased from any Transporation District Office (see addresses located elsewhere on this map) or by writing or calling: Document Sales, Wis. Dept. of Trans., P.O. Box 7426, Madison, WI 53707 Tel. (608) 266-1591

A map is especially important in this era of energy constraints. I urge you to use it in good health and with good sense.

Pick your routes with care. Use the shortest and safest to bring in your materials, ship out your products, and reach your recreational destination.

Pick your times with care. Travel only as often as necessary so there may be fuel for all reasons in all seasons.

And choose the most energy-efficient travel available to you.

The part of the world that is Wisconsin is as dependent as any on its mobility. By caring and sharing, we can continue to enjoy the conveniences to which we are all accustomed.

Lee Sherman Dreyfus

LEE SHERMAN DREYFUS
Governor
State of Wisconsin

1980 WISCONSIN 1981

OFFICIAL STATE HIGHWAY MAP
prepared for free distribution
DEPARTMENT OF TRANSPORTATION

DEPARTMENT OF BUSINESS DEVELOPMENT

A state agency created to provide a wide variety of services to business and to tourists.
123 WEST WASHINGTON AVENUE, MADISON 53702
(608) 266 - 3222

LOCATE YOUR BUSINESS HERE

- INDUSTRIAL REVENUE BONDS
- TAX ADVANTAGES
- SITES & BUILDINGS AVAILABLE
- PRODUCTIVE, STABLE WORK FORCE
- EXCELLENT QUALITY OF LIFE

VACATION IN WISCONSIN

So Much. So Near

DIVISION OF TOURISM P.O. BOX 7606, MADISON, WI 53707
For phone inquiries: .. Madison .... (608) 266-2161
For toll free: .... Neighboring States ... (800) 356-9508
In Wisconsin .... (800) 362-9566
Milwaukee .... (414) 224-4124
Chicago .... (312) 332-7274

TOURIST INFORMATION CENTERS

- BELOIT I-90
- LA CROSSE I-90
- KENOSHA I-94
- HUDSON I-94
- SUPERIOR U.S. 53 & 2
- PRAIRIE DU CHIEN U.S. 18 AT THE BRIDGE
- GENOA CITY U.S. 12

HIGHWAY INFORMATION

For all highway related information except road conditions contact a Transportation District Office shown below.

Madison, 1317 Applegate Rd. 53713........ 608/266-1111
Waukesha, 310 S. West Ave. 53186........ 414/547-1735
Milwaukee, 819 N. 6th. St. 53203........ 414/224-4634
Green Bay, 944 Scenic Way 54303........ 414/497-4242
Wisconsin Rapids, 1681 Second Ave. So. 54494.. 715/423-7400
LaCrosse, 3550 Mormon Coulee Rd. 54601........ 608/785-9022
Eau Claire, 718 W. Clairemont Ave. 54701........ 715/836-2891
Rhinelander, Hanson Lake Rd. 54501........ 715/362-3490
Superior, 1517 Tower Ave. 54880........ 715/392-8144

ROAD CONDITIONS

WINTER- Road conditions on State Highways with more detailed information on major routes.
OTHER TIMES- Highway closures and other traffic inconveniences on major routes.
Milwaukee - 342-2211   Madison - 266-7040
Remainder of Wisconsin 800/362-3000 (toll free)

EMERGENCIES

For emergencies or accidents call a State Patrol Office shown below.

Madison, 4845 E. Washington Ave.. 608/266-7626
Waukesha, 21115 Highway 18........ 414/782-9600
Fond du Lac, Jct. Hwys. 151 & 41... 414/921-0442
Tomah, I-90, Tomah Exit, Hwy 131.. 608/372-5998
Eau Claire, Hwy. 53 So. at I-94...... 715/836-2911
Spooner, Jct. Hwys. 53 & 63........ 715/635-2141
Wausau, 2805 Martin Ave........ 715/845-1143

LICENSE INFORMATION

There are 152 full and part-time Driver License Examining Stations in the state. For the location and hours of operation of one near you, or for Driver License or Vehicle Registration information, call the nearest Motor Vehicle District Office.

Madison, 4802 Sheboygan Ave.... 608/266-0170
Fond du Lac, 783 S. Main St....... 414/922-0212
Tomah, 1222 N. Superior Ave....... 608/372-6882
Wausau, 111 W. Wausau Ave........ 715/845-5207
Rice Lake, 737 West Ave........ 715/234-8088
Green Bay, 942 Scenic Way........ 414/497-4312
Elkhorn, 835 So. Lincoln 414/723-5770
Milwaukee, 819 N. 6th. St........ 414/224-4669

TRAVEL TRAILER SANITARY SITES

Highway	Side of Road	County	Index
I 90 & 94	West	Columbia	9-F
I 90 & 94	East	Columbia	9-F
I 94	South	St. Croix	5-A
I 90	South	La Crosse	8-D
S T 15	North	Walworth	11-H
S T 15	South	Walworth	11-H
U S 51	West	Marquette	8-F
U S 53	West	Barron	5-C
U S 53	East	Barron	5-C
U S 2 & 53	West	Douglas	2-B

WISCONSIN STATE TRAILS

Name	Terminals	Index	Length (miles)	Hiking	Biking	Snowmobiling
Ahnapee	Sturgeon Bay to Algoma	6-J	15	●	●	●
Bearskin	Minocqua to Heafford Jct.	4-F	25	●	●	●
Buffalo River	Mondovi to Fairchild	6-C	36	●		●
Elroy-Sparta	Elroy to Sparta	8-D	32	●	●	●
Sugar River	New Glarus to Brodhead	10-F	23	●	●	●
Tuscobia	Rice Lake to Park Falls	4-C	72	●		●

WISCONSIN STATE PARKS AND FORESTS

Name	Nearest Community	Index	Camping	Swimming	Boat Landing	Historical	Sanitary Sta.
STATE PARKS							
Amnicon Falls	Poplar	2-C	●				
Aztalan	Lake Mills	10-G				●	
Belmont Mound	Belmont	10-E					
Big Bay	Bayfield	1-E	●	●	●		
Big Foot Beach	Lake Geneva	11-H	●	●			
Blue Mound	Blue Mounds	10-F	●	●			●
Brunet Island	Cornell	5-D	●	●	●		●
Buckhorn	Necedah			●	●		
Cadiz Springs	Browntown	11-F		●			
Copper Culture Mound	Oconto	6-I					
Copper Falls	Mellen	2-E	●	●			
Council Grounds	Merrill	5-F	●	●	●		●
Cushing	Delafield	10-H				●	
Devils Lake *	Baraboo	9-F	●	●	●		●
First Capitol	Belmont	10-E				●	
Governor Dodge	Dodgeville	10-E	●	●	●		●
Harrington Beach	Belgium	9-I		●			
Hartman Creek	Waupaca	7-G	●	●	●		●
Heritage Hill	Green Bay	7-I				●	
High Cliff	Sherwood	7-H	●	●	●		●
Interstate *	St. Croix Falls	4-A	●	●	●		
Kohler-Andrae	Sheboygan	8-I	●				●
Lake Kegonsa	Stoughton	10-G	●	●	●		●
Lake Wissota	Chippewa Falls	5-D	●	●	●		●
Lizard Mound	West Bend	9-I				●	
Lucius Woods	Solon Springs	2-C		●	●		
Merrick	Fountain City	7-C	●	●	●		●
Mill Bluff *	Camp Douglas	8-E	●	●			
Mirror Lake	Lake Delton	9-F	●	●	●		●
Natural Bridge	Sauk City	9-F				●	
Nelson Dewey (Stonefield)	Cassville	10-D	●			●	
New Glarus Woods	New Glarus	10-F	●				
Newport	Ellison Bay	5-J		●			
Ojibwa	Ojibwa	3-D	●				
Old Wade House	Plymouth	8-I				●	
Pattison	Superior	2-B	●	●			●
Peninsula	Fish Creek	5-J	●	●	●		●
Perrot	Trempealeau	8-C	●		●		●
Pike Lake	Hartford	9-H	●	●			●
Potawatomi	Sturgeon Bay	6-J	●		●		
Rib Mountain	Wausau	6-F	●				
Roche A Cri	Friendship	8-F	●				
Rock Island	Washington	4-J	●	●	●		
Rocky Arbor	Wisconsin Dells	8-F	●				●
Tower Hill	Spring Green	10-E	●		●	●	
Whitefish Dunes	Sturgeon Bay	5-J		●			
Wildcat Mountain	Ontario	8-E	●				
Willow River	Burkhardt	5-A	●	●	●		●
Wyalusing	Prairie du Chien	10-D	●		●		●
Yellowstone Lake	Blanchardville	10-F	●	●	●		●
STATE FORESTS							
Black River	Black River Falls	5-D	●	●	●		
Brule River	Brule	2-C	●		●		
Flambeau River	Phillips	4-D	●	●	●		●
Kettle Moraine							
Northern Unit *	Campbellsport	8-H	●	●	●		●
Southern Unit	Eagle	10-H	●	●	●		●
Northern Highland-American Legion	Boulder Jct.	3-F	●	●	●		●
Point Beach	Two Rivers	7-J	●	●			
St. Croix River	Grantsburg	4-B					

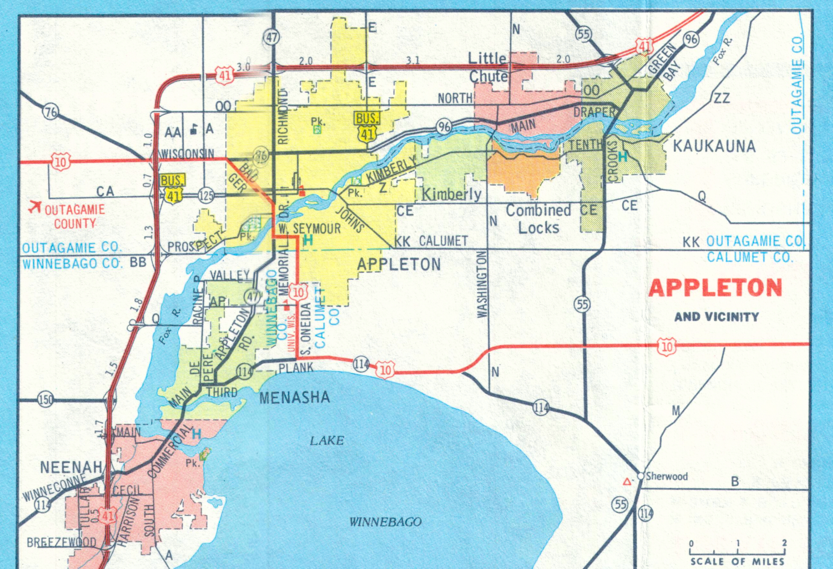
* Ice Age Unit

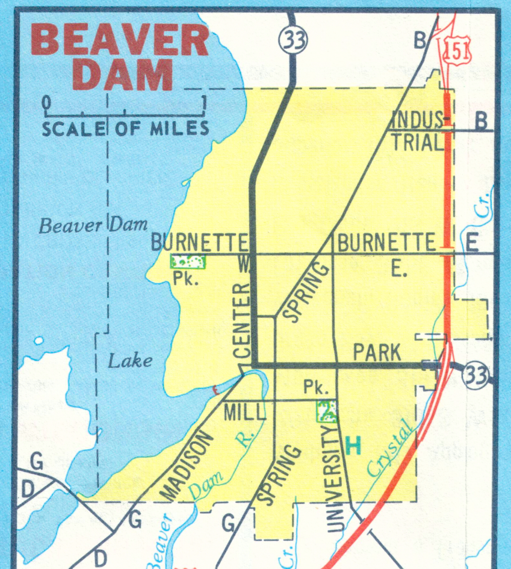
Names in RED Facilities available for Handicapped Persons

WISCONSIN FOR ALL

Wisconsin Law guarantees full and equal enjoyment of all public accomodations or amusement alike to all persons of each sex and every race, color, creed, national origin or ancestry and regardless of physical condition or developmental disability.

HIGHWAY SIGNS SAVE LIVES-VANDALISM IS MURDER


APPLETON AND VICINITY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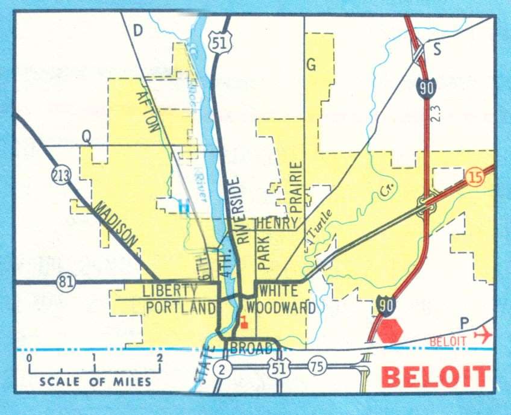
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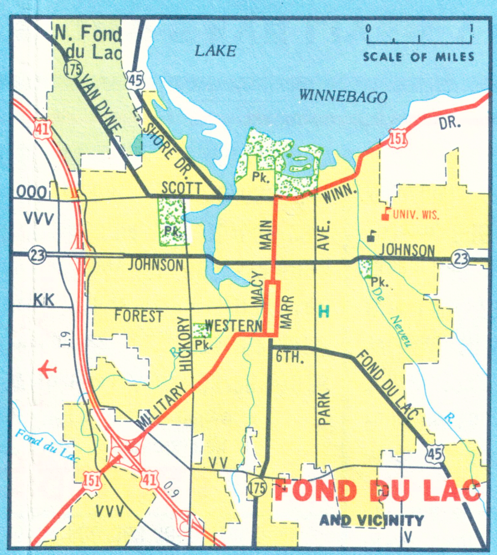
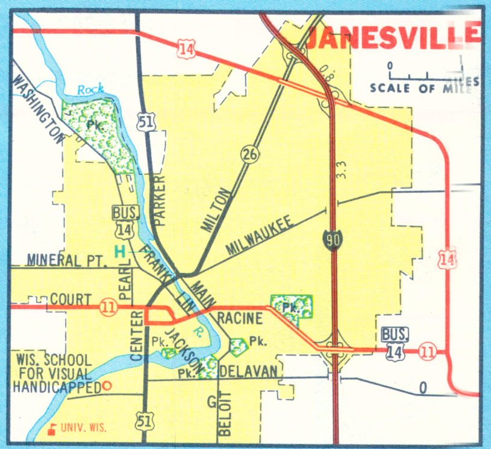
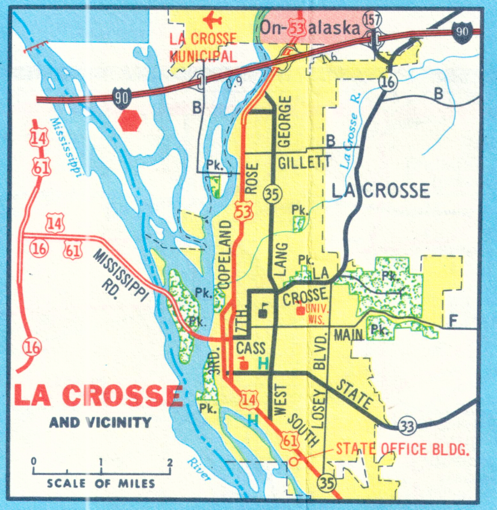
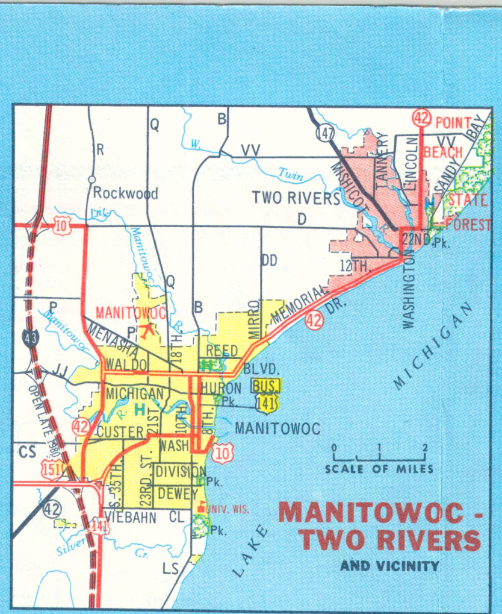
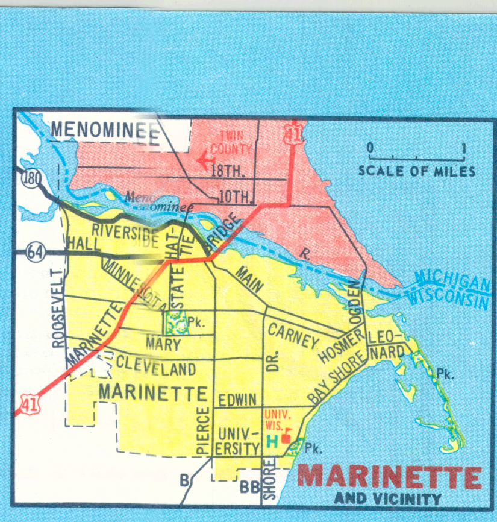
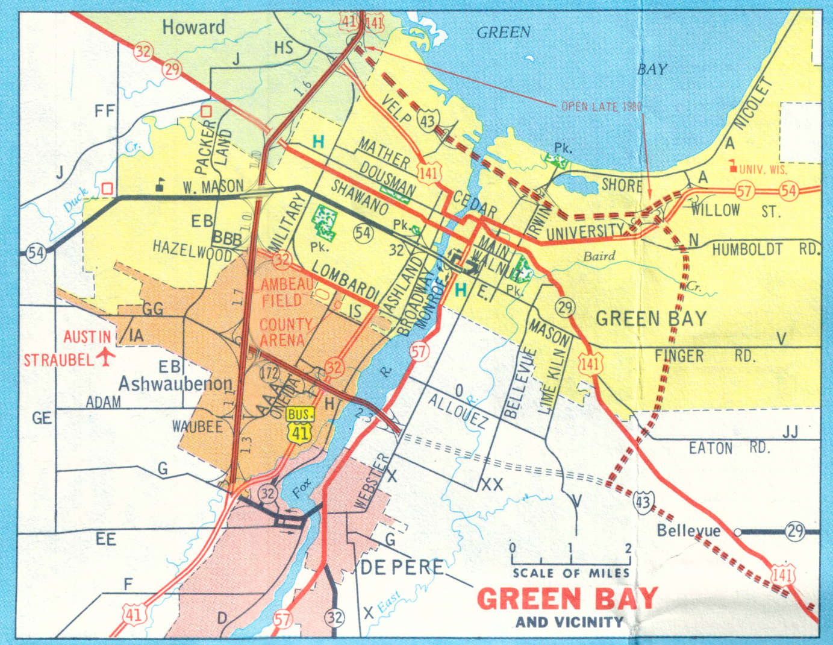

FOND DU LAC AND VICINITY

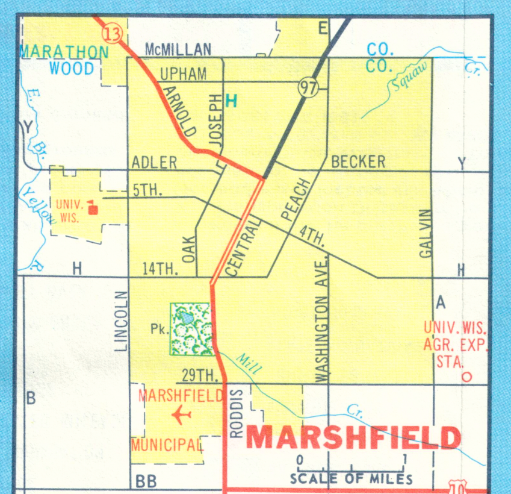

JANESVILLE


LA CROSSE


MANITOWOC - TWO RIVERS


MARINETTE


GREEN BAY AND VICINITY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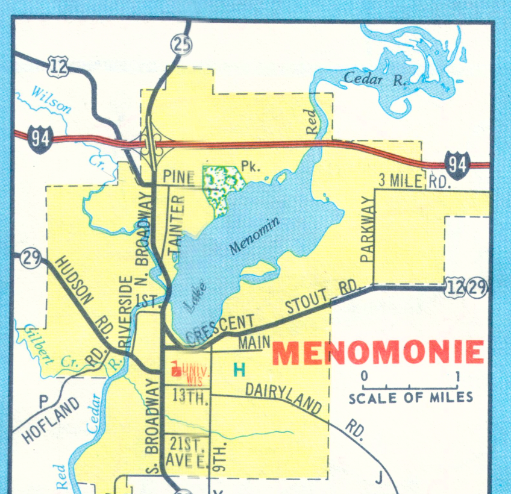
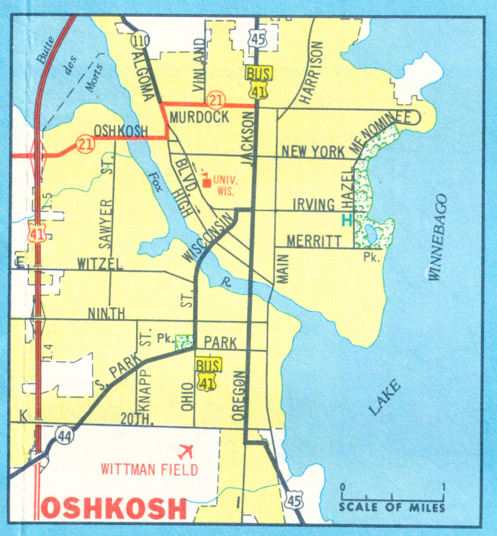
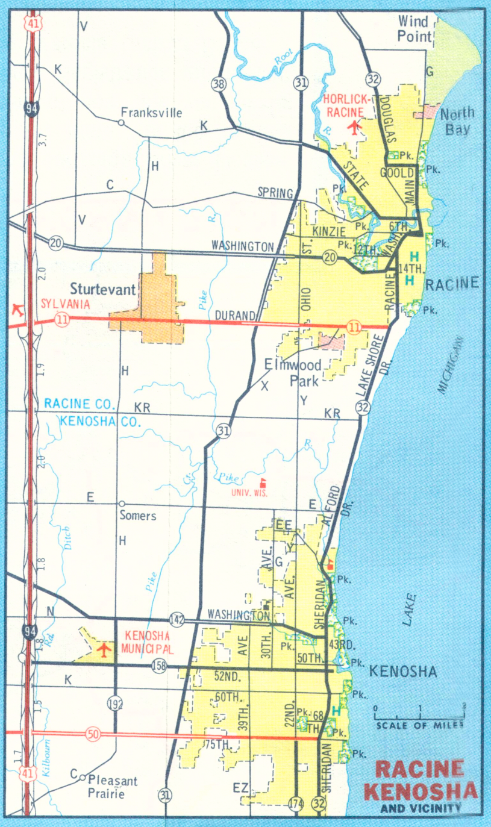
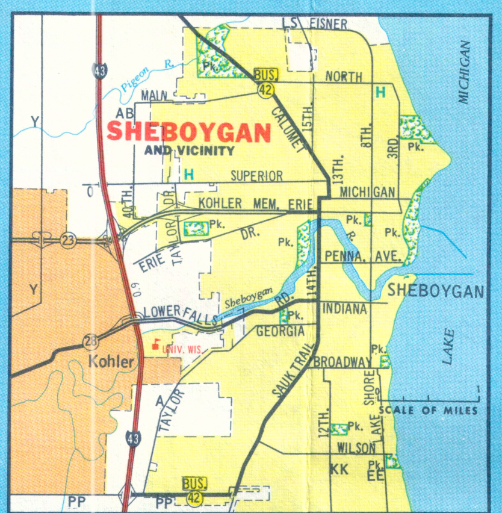
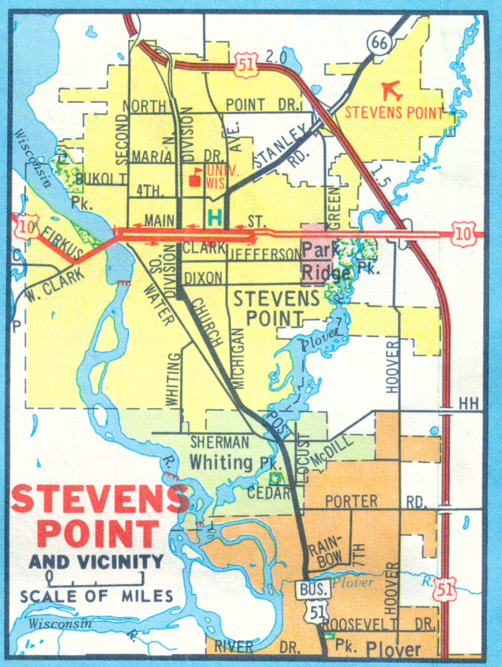
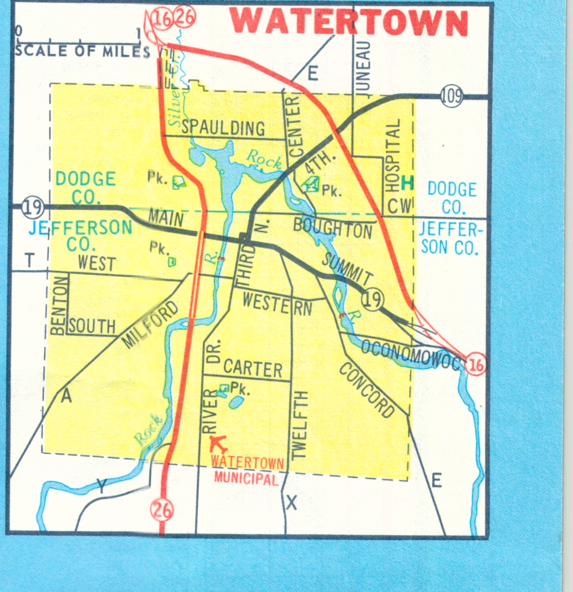

MENOMONIE

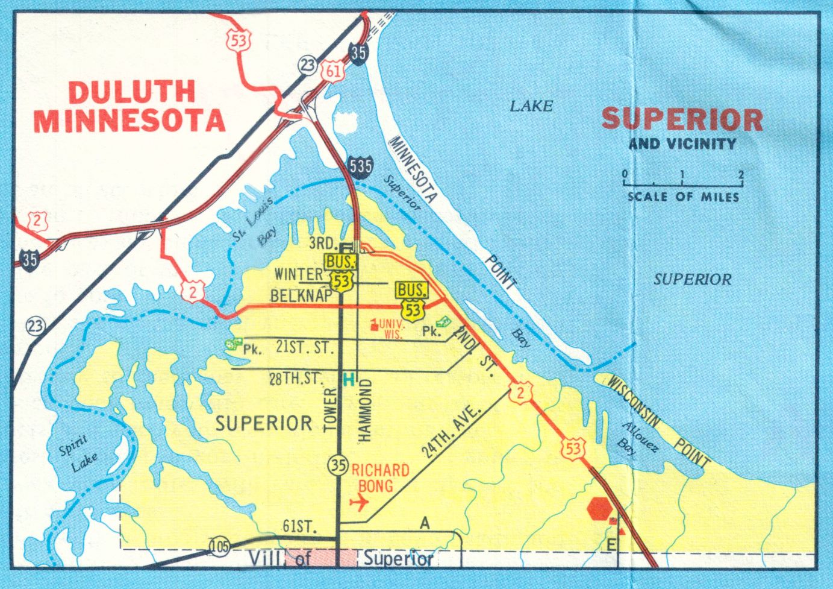

OSHKOSH


RACINE KENOSHA

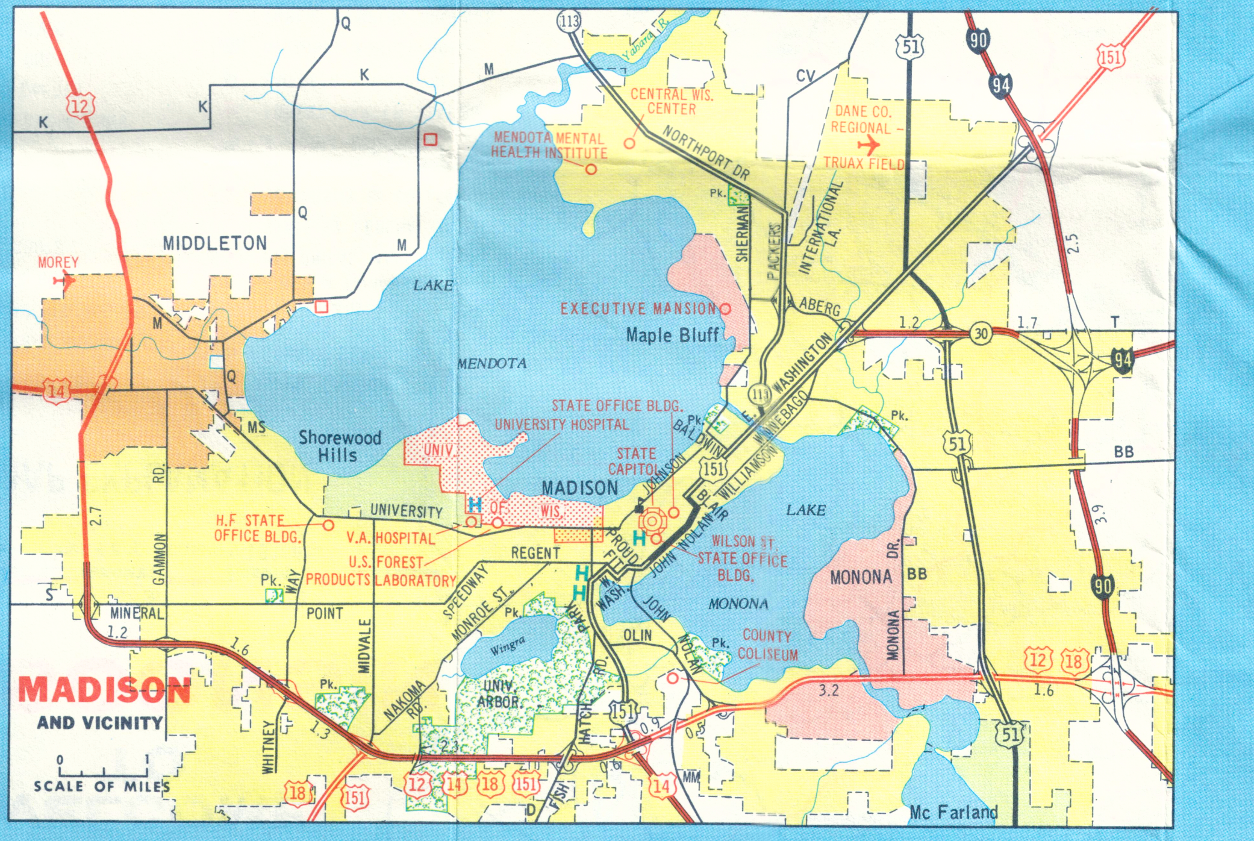

SHEBOYGAN AND VICINITY

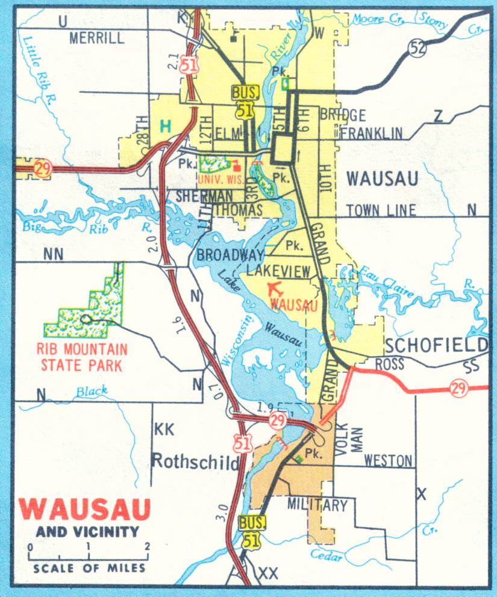

STEVENS POINT AND VICINITY

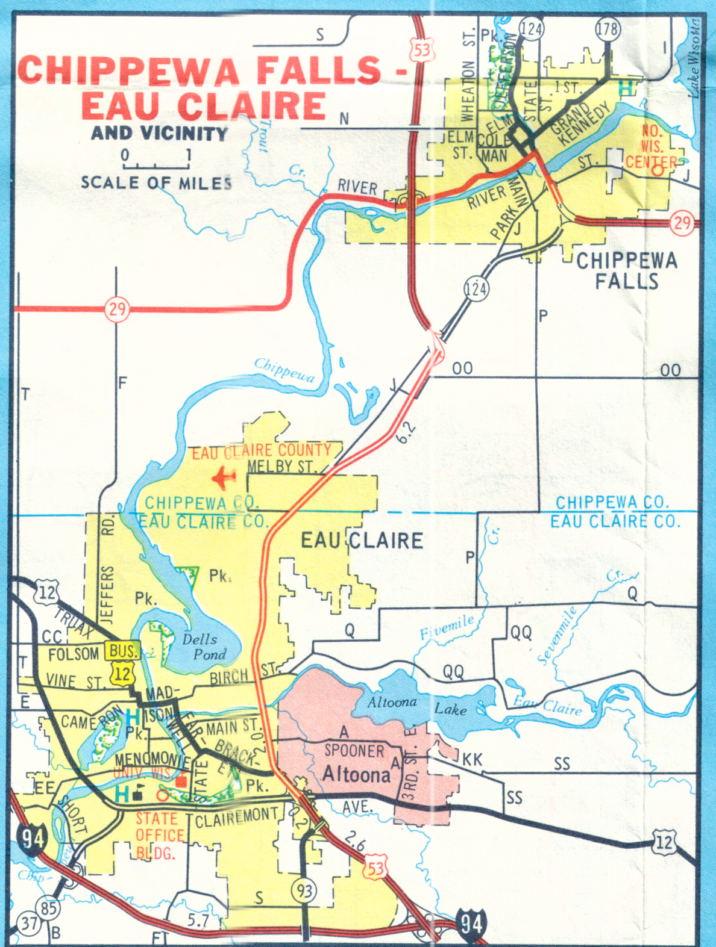

WATERTOWN

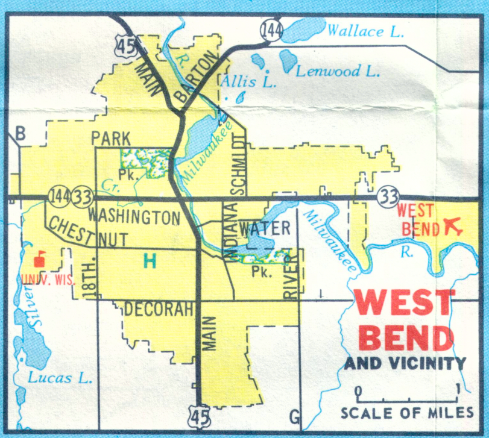

DULUTH MINNESOTA

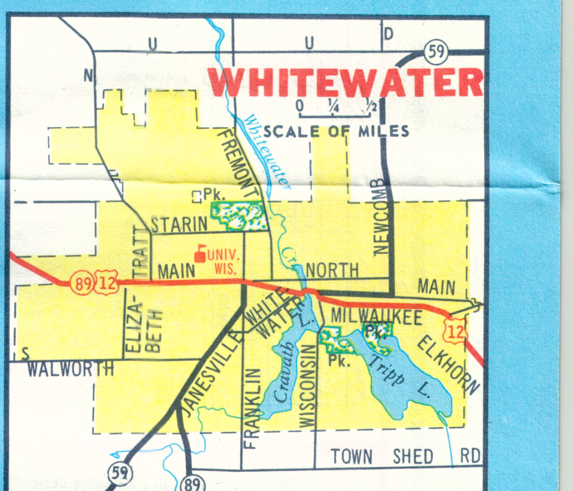
SUPERIOR AND VICINITY


MADISON AND VICINITY


WAUSAU AND VICINITY

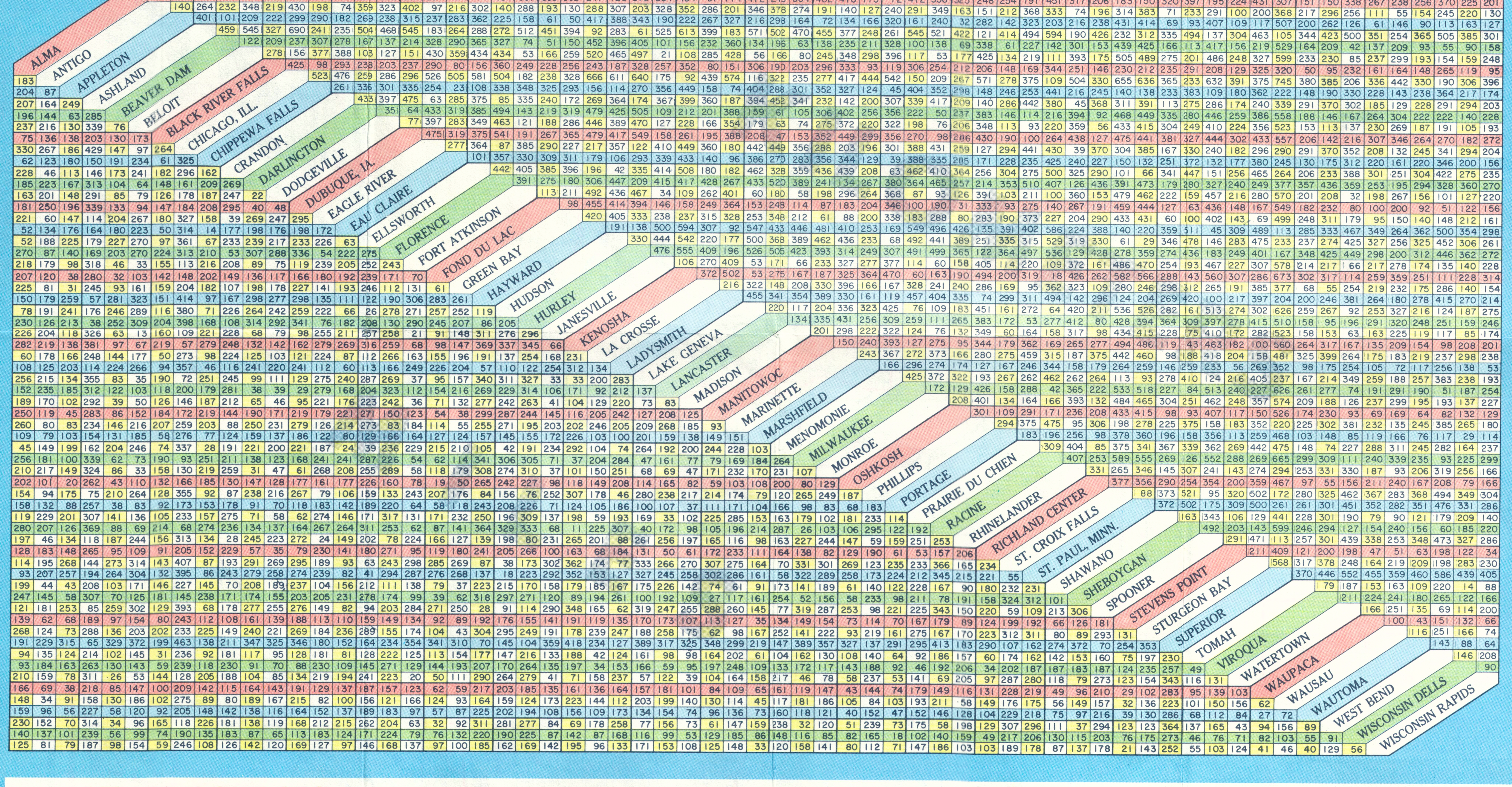

CHIPPEWA FALLS - EAU CLAIRE AND VICINITY


WEST BEND AND VICINITY


WHITEWATER

BE ALERT - MILEAGE KILOMETER LOG SHOWING SHORTEST DISTANCE BETWEEN CITIES FOLLOWING THE STATE HIGHWAY SYSTEM - DRIVE SAFELY

1.609 kilometers = 1 mile NOTE: Upper triangle shows distances in kilometers - Lower triangle shows distances in miles - 1 mile = 1.609 kilometers



HISTORIC WISCONSIN

COULEE COUNTRY

From the hills all around, rugged valleys collect for rivers that feed the mighty Mississippi. The early French called such a valley a coulee. These many valleys, large and small, still are known as coulees, a regional name for a regional landscape.

Here the glaciers never came. The great ice sheets grinding out of the north sometimes passed to the west, other times to the east, to plane the land, carve out the Great Lakes, and leave deep deposits of gravel and other sediment everywhere but in coulee country.

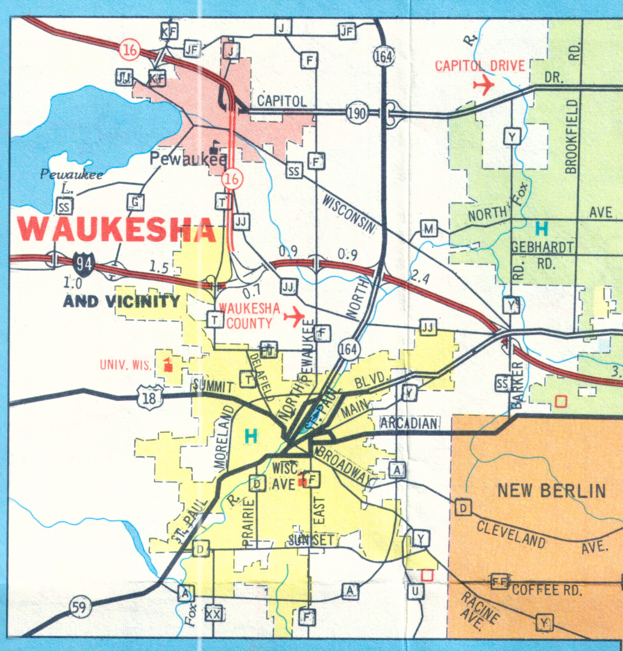
Coulee views along the Mississippi are proudly compared with the Palisades of the Hudson and the hills along the Rhine. Coulee Country is world known through the writings of Hamlin Garland, 1860-1940, a native son.

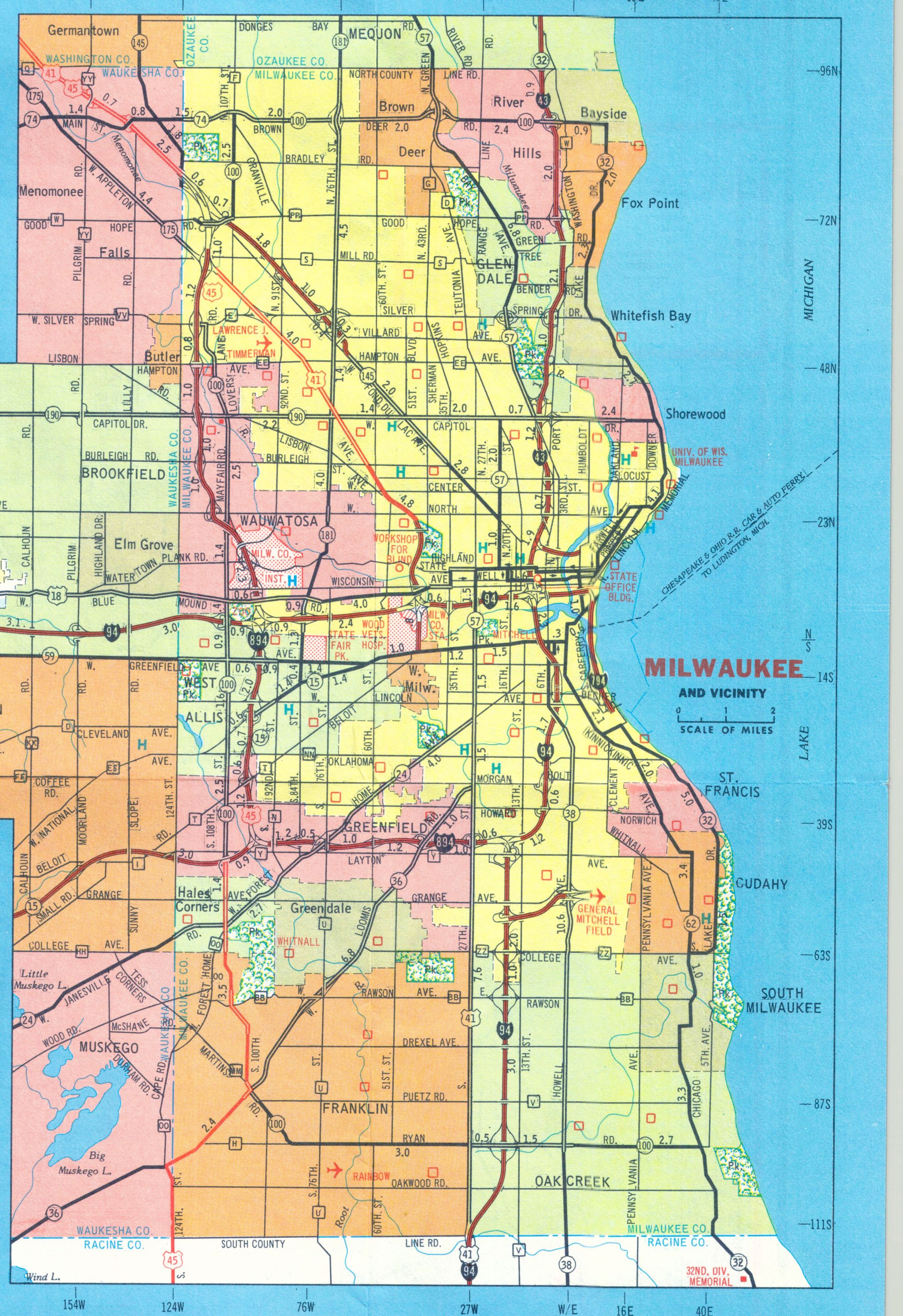
Erected 1973

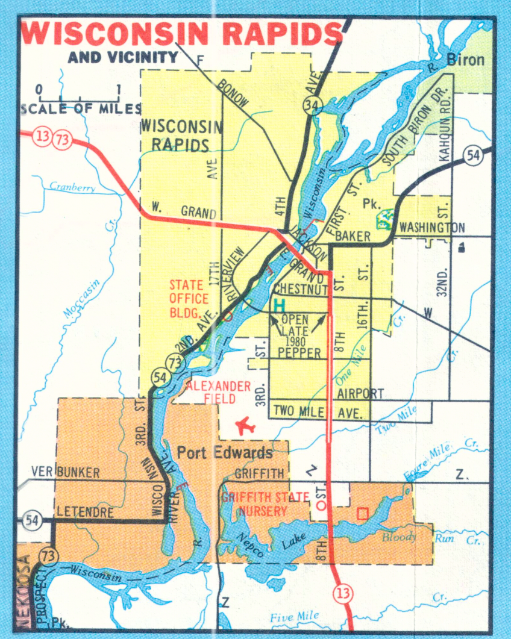
With 259 historical markers alongside its roads and streets, the State of Wisconsin offers a continuing lesson about its past to the motoring public. Most of these markers are clearly visible from the traveled way. Many are served by convenient turnouts. You are invited to stop and study as you travel.

SPEED LIMIT 55

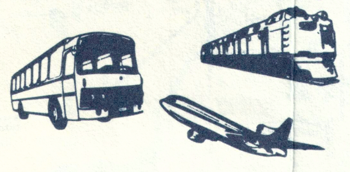
MEANS 55


WAUKESHA AND VICINITY


MILWAUKEE AND VICINITY


WISCONSIN RAPIDS AND VICINITY

OTHER SOURCES OF INFORMATION



BUS ROUTES, AMTRACK, SCHEDULED AIR CARRIER SERVICE. An up-to-date free brochure describing available intercity passenger service in Wisconsin is available by writing or calling:

Public Information Office
Wis. Dept. of Transportation
P. O. Box 7910
Madison, WI 53707
Tel. (608) 266-3581

COUNTY MAPS, STATE WALL MAPS, AIRPORT DIRECTORIES, and assorted other maps are available for purchase by writing or calling:

Document Sales
Wis. Dept. of Transportation
P. O. Box 7426
Madison, WI 53707
Tel. (608) 266-1591

Free listing and prices furnished on request.

MOTORIST HANDBOOK (also printed in Spanish) is available free from any local or district motor vehicle office. Please consult your telephone directory for the location and phone number of the office nearest to you or refer to the address and phone number of the district motor vehicle office printed on the reverse side of this map.

AERIAL PHOTOGRAPHS of Wisconsin are available for purchase. Ordering information and prices can be obtained by writing or calling:

Special Services Section
Wis. Dept. of Transportation
P. O. Box 7916
Madison, WI 53707
Tel. (608) 266-0309

USGS TOPOGRAPHIC MAPS, LANDFORM MAP, and related geologic publications of Wisconsin are available for purchase from:

Map and Publication Sales
Wisconsin Geological and
Natural History Survey
1815 University Avenue
Madison, WI 53706
Tel. (608) 263-7389

Free index maps and prices furnished on request.

TRAVELERS GUIDE TO HISTORIC WISCONSIN is available free at tourist information centers, or by writing:

State Historical Society of Wisconsin
Office of Public Information
816 State Street
Madison, WI 53706

EMPLOYMENT INFORMATION

If you have questions about employment in Wisconsin, information and job placement help is available in communities throughout Wisconsin at Job Service offices of the State Department of Industry, Labor and Human Relations. Some offices have Spanish-speaking employes. Look under "Job Service" in the telephone book at your destination for the nearest office.

INFORMACION SOBRE EMPLEOS

Si tiene Ud. preguntas sobre los empleos en Wisconsin, Ud. puede obtener información y ayuda para encontrar un empleo en comunidades en todas partes de Wisconsin, en las oficinas de Servicio de Empleo del Departamento de Industria, Trabajo y Relaciones Humanas del Estado. Algunas oficinas tienen empleados que hablan español. Busque en la guía (directorio) de teléfonos del lugar de su destino, bajo el nombre de "Job Service" para saber dónde está la oficina más cercana.

CHECK LIST: To Help You---Save Lives---Save Energy

When all is said and done, responsible travel is up to you. Others may contribute but it is your decision that counts most. Please consider:

IS THE TRIP NECESSARY?

Consider alternatives.

In commuting, car pools and van pools save energy and dollars. Many urban areas have good bus systems, some even rails.

When vacationing, you may save energy by taking a bus, train or plane — then renting a car as needed at your destination. Or vacation near home, ride a bike, take a walk.

BEFORE YOU DRIVE

Map your route carefully. Select the shortest distance. Time your travel to avoid congested areas during rush hours.

Plan to leave before or after the congestion of busy weekends to avoid fuel-wasting stop-and-go.

Have your car's engine tuned and tires (including trailer's) inflated to highest recommended pressure.

(Tuning is especially important to save money, keep the air clean and healthful, conserve fuel, prevent engine wear, smooth the ride. See "Car Care" for more details.)

WHILE YOU DRIVE

Never, never over 55 mph. Five miles per hour slower will save even more fuel.

Use your air conditioner sparingly, using it cuts down mileage.

Avoid "jackrabbit" starts by accelerating steadily. Anticipate traffic to avoid sudden stops.

Don't idle your engine more than one minute. Even the most efficient engine gets zero mpg while idling.

WORK ON SAVING ENERGY, AVOIDING AIR POLLUTION

Have your car's emission control system checked at least once a year. Spring and fall checks are even better.

Don't tamper with emission control systems or use leaded gas in engines designed for unleaded. It's illegal. It can hurt your engine.

CAR CARE COMMENTS

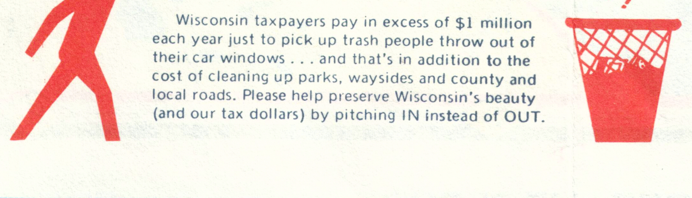
FOR A GOOD TUNE-UP — clean or replace spark plugs, adjust spark gap, check condition and tightness of spark plug cables, clean or replace distributor points, replace clogged or dirty air and oil filters, check and adjust automatic choke, adjust carburetor air-fuel ratio if necessary, check timing.

USE THE PROPER OCTANE FUEL — for smoother running engine, cleaner spark plugs, better gas mileage.

DON'T FILL TO THE BRIM — an over-filled tank may spill, gas may expand and seep out in hot weather.

DON'T REV YOUR ENGINE — that wastes fuel, can damage engine by washing away the protective oil film on cylinder walls.

WHEN WINTER NEARS — check the radiator thermostat. A defect can increase warm-up time and waste.


PITCH IN Instead of OUT!

Wisconsin taxpayers pay in excess of $1 million each year just to pick up trash people throw out of their car windows . . . and that's in addition to the cost of cleaning up parks, waysides and county and local roads. Please help preserve Wisconsin's beauty (and our tax dollars) by pitching IN instead of OUT.

SOME IMPORTANT HIGHWAY LAWS

RIGHT TURN ON RED — permitted **after** coming to a complete stop and yielding the right of way to pedestrians and other traffic. **Left turns on red** are legal from one-way street into one-way street on which traffic travels to the left. Neither right nor left turns permitted at intersection posted: NO TURN ON RED.

U-TURNS — prohibited at all signalized intersections and where forbidden by traffic signs including maintenance crossovers on freeways.

DRUNKEN DRIVING — covered by implied consent provision with .10 per cent blood-alcohol concentration evidence of intoxication.

STOP FOR SCHOOL BUSES — required when bus is stopped and displaying flashing red lights. Stop from both directions at least 20 feet from bus and remain stopped until the bus has resumed motion or red lights turned off.

TRUCK WEIGH STATIONS — require stops by all vehicles registered as trucks, regardless of weight, including pickups and rental moving vans, at official truck scales unless sign is posted indicating "closed."

MOBILE HOMES-TRAILERS — must be equipped with brakes if more than 3,000 pounds gross weight plus two separate lengths of safety chains, tail lights, brake lights, reflectors. Leveling bars authorized.

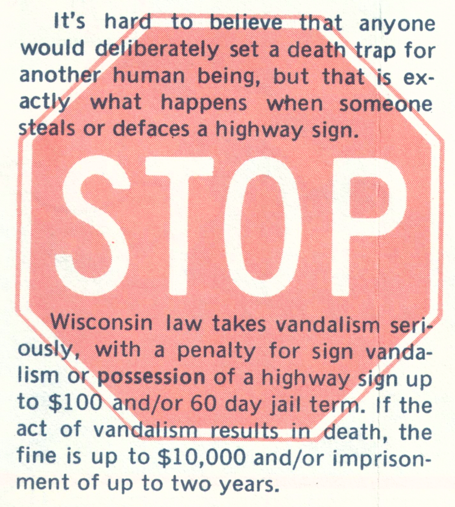
MOTORCYCLES — protective headgear required for all riders under 18 years of age, and all operators with instruction permit — strongly recommended for all other cyclists. There must be eye protection in form of windshield rising not less than 15 inches above handlebars, glasses or goggles, or face shield attached to helmet.

MOPEDS — mopeds must be registered, operators must have valid driver's license. May not operate on Interstate or other freeways and expressways with access control.

MINI-BIKES — mini-bikes manufactured for off-road use may not be operated on any portion of a public highway, including shoulders and ditches.

STUDDED SNOW TIRES — prohibited, except on emergency vehicles, and out-of-state vehicles for not more than 30 days.

HITCH-HIKING — prohibited on Interstate system including access ramps, hikers must stand off roadway on other routes. Stopping on I-road to pick up a hitch hiker is illegal.



It's hard to believe that anyone would deliberately set a death trap for another human being, but that is exactly what happens when someone steals or defaces a highway sign.

Wisconsin law takes vandalism seriously, with a penalty for sign vandalism or **possession** of a highway sign up to $100 and/or 60 day jail term. If the act of vandalism results in death, the fine is up to $10,000 and/or imprisonment of up to two years.

WATCH YOUR SPEED

SPEED LIMITS — "reasonable and prudent" with fixed maximums posted:

INTERSTATE — 55 mph, day and night

OPEN HIGHWAY — 55 mph or as posted

RESIDENTIAL OR BUSINESS AREAS — 25 mph

SEMI-URBAN AREAS OUTSIDE CORPORATE LIMITS — 35 mph

SCHOOL ZONES — 15 mph

Enforcement is strict!! Wisconsin law enforcement officers use moving radar, speed computers and Vascar, as well as aircraft, motorcycles, marked and unmarked cars. Wisconsin has a "point system" for violators, and forwards conviction records to home states of non-residents.

SOME SPECIAL SAFETY TIPS

Are you putting me on?

SAFETY BELTS — can save your life but only when fastened. National studies show your chances of surviving a crash are 40 per cent better if seat belt is fastened, 60 per cent better if both lap belt and shoulder harness are in use.

REST AREAS AND WAYSIDES — provided for your convenience and safety. Overnight camping not permitted. Leashed pets may be walked in areas away from picnic tables, water fountains, restrooms.

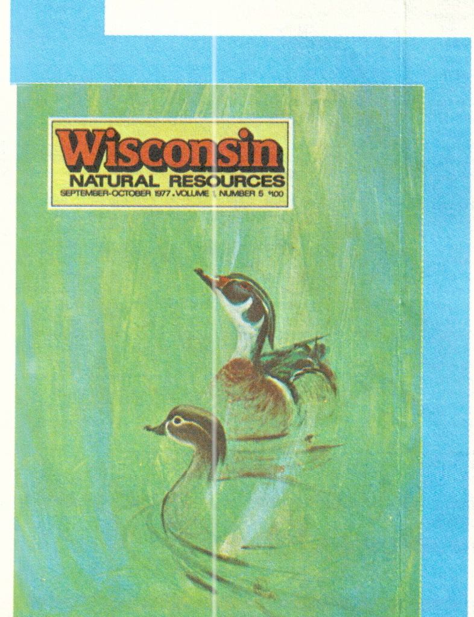
IN CASE OF ACCIDENT — immediately, help the injured and notify a law enforcement officer of injuries, death or property damage of more than $200. Within 20 days, file written report to Division of Motor Vehicles, Madison (see address on front of map). Report forms available at law enforcement agencies.

EMERGENCY MEDICAL AID — most quickly obtained by calling or going to a general hospital in nearest city marked on map index.

IN CASE OF EMERGENCY — you may summon assistance on your citizen band radio, calling KWI-0911. In case of car trouble, drive as far as practical off the driving lane onto the shoulder, turn on emergency four-way flashers, exit from passenger side and raise the hood. You may also tie a cloth to the antenna or door handle. On the Interstate, where walking is forbidden, wait in your car until assistance arrives. Motorists equipped with CB radios may report disabled vehicles they pass by calling KWI-0911.

WISCONSIN ARRESTS DRUNK DRIVERS

AND SPEEDERS



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LANDFORMS OF WISCONSIN

Geological and Natural History Survey
George F. Hanson, Director and State Geologist
UNIVERSITY OF WISCONSIN-EXTENSION
1972

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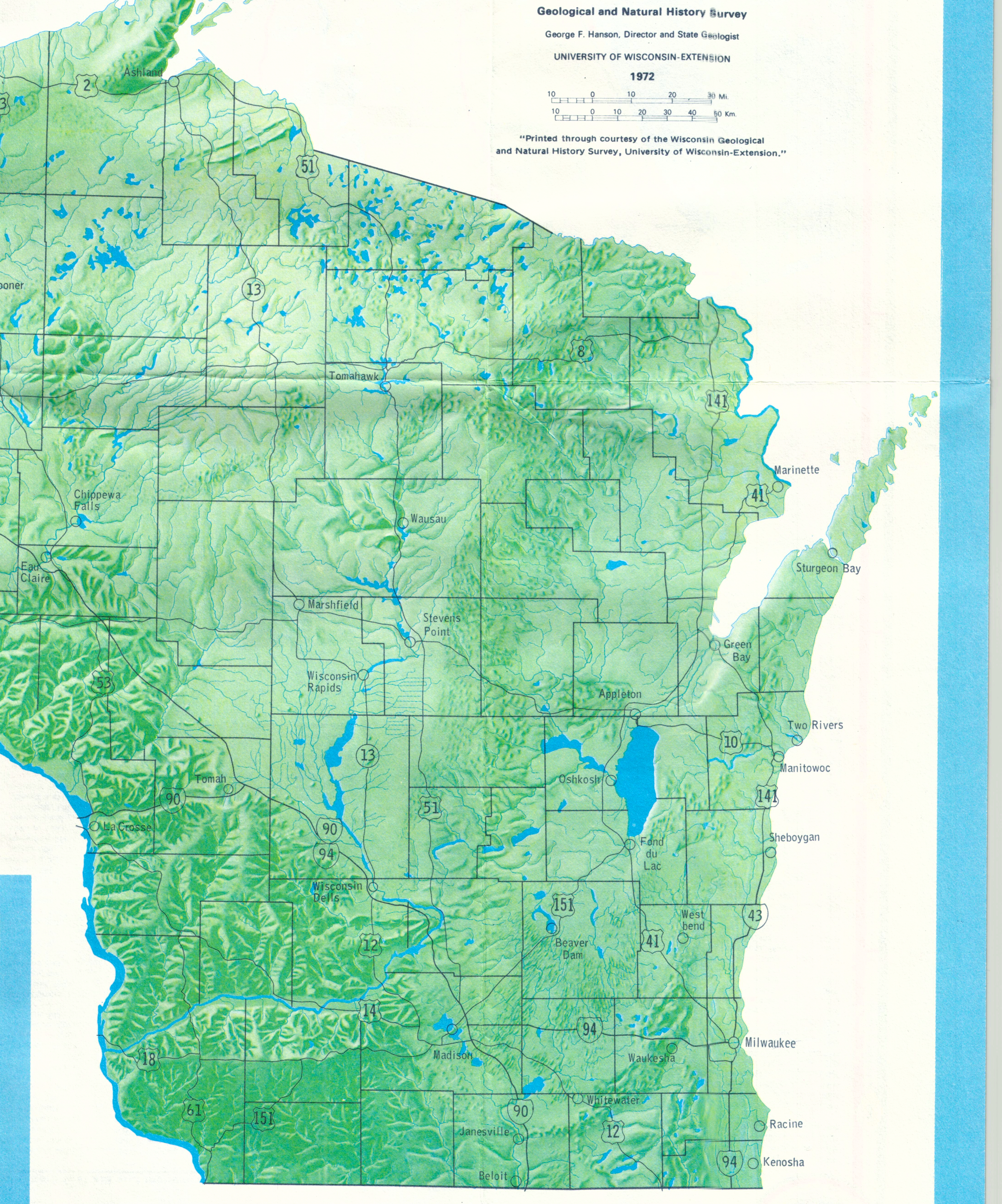

THE VARIETY OF LAND that is Wisconsin reflects and projects the variety that IS Wisconsin . . .
In this topographic portrayal, there is clear evidence of the variety; the land rolling from the almost mountainous Wyoming Valley in the southwest through the central plains to the wooded northlands . . .
There are the many lakes and flowages of the northwest, the ports and shorelines of the two Great Lakes and the attractions and attributes of the picturesque and powerful rivers . . .
The variety of land that is Wisconsin also reflects the variety of people who populate the state, the races, creeds and colors of the world blending in manufacturing, farming, recreational and associated professional endeavors for the mutual economic, social and environmental well-being.