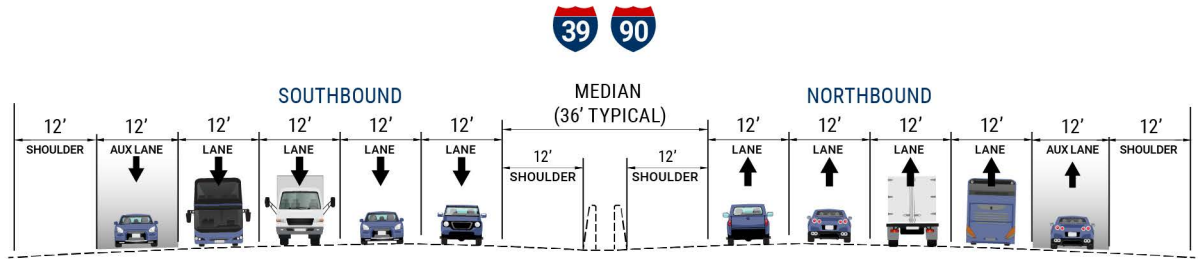
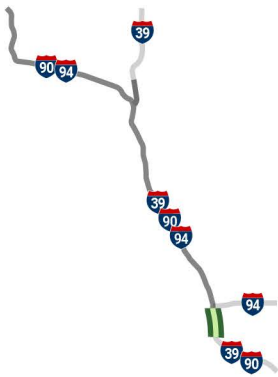
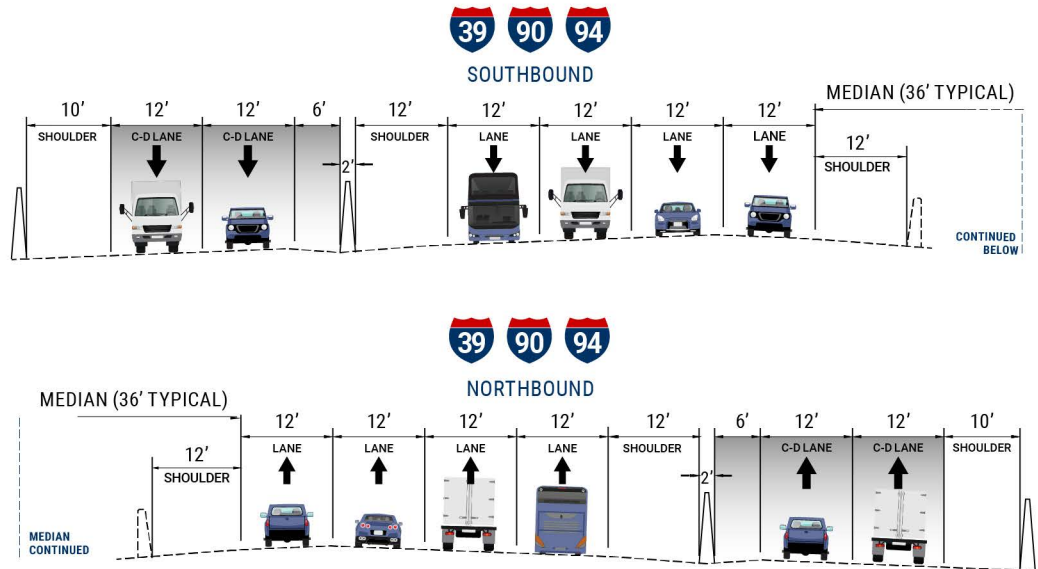
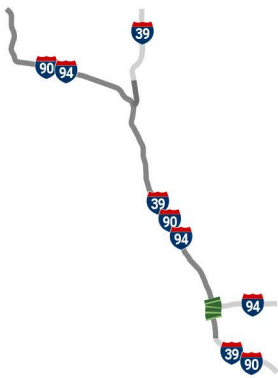


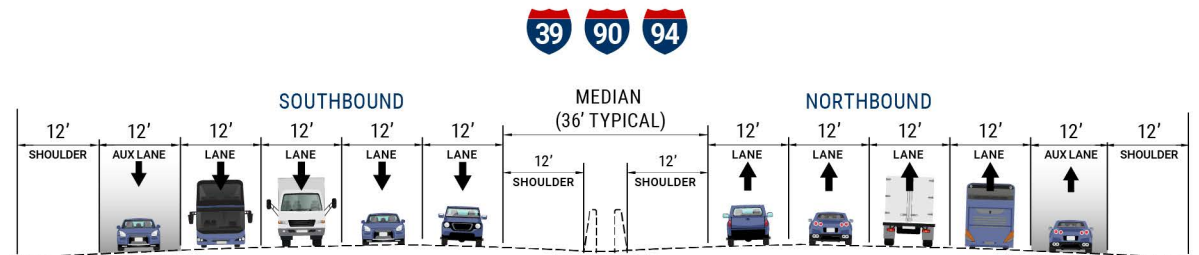
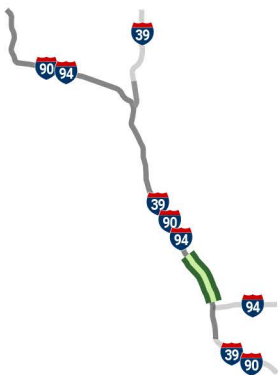
Appendix A. Build Alternatives, Typical Sections and Plans



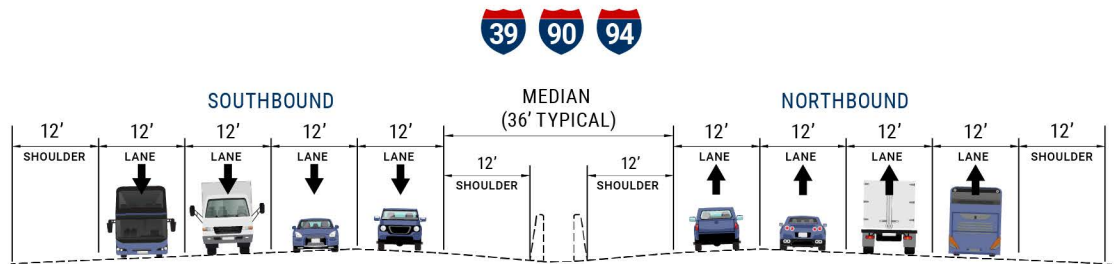
I-39/90 from US 12/18 to I-94/WIS 30
8-Lane Section with Auxiliary Lanes



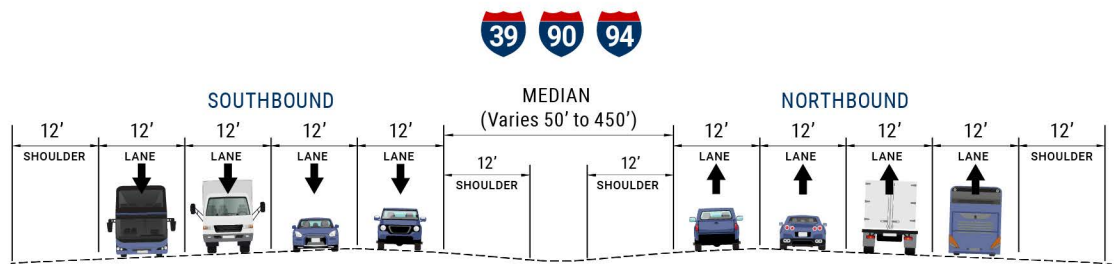
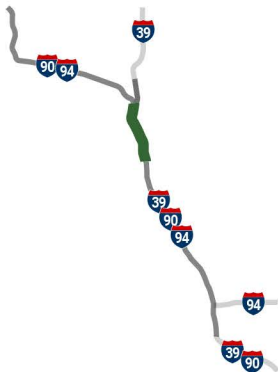
I-39/90/94 from I-94/WIS 30 to US 151
8-Lane Section with 4 Collector-Distributor Lanes



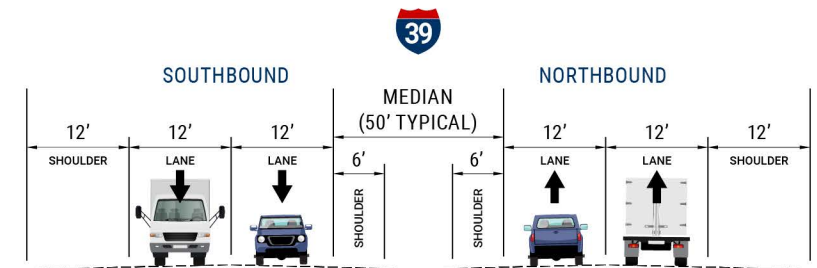
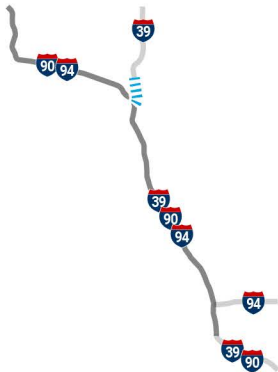
I-39/90/94 from US 151 to WIS 19
8-Lane Section with Auxiliary Lanes



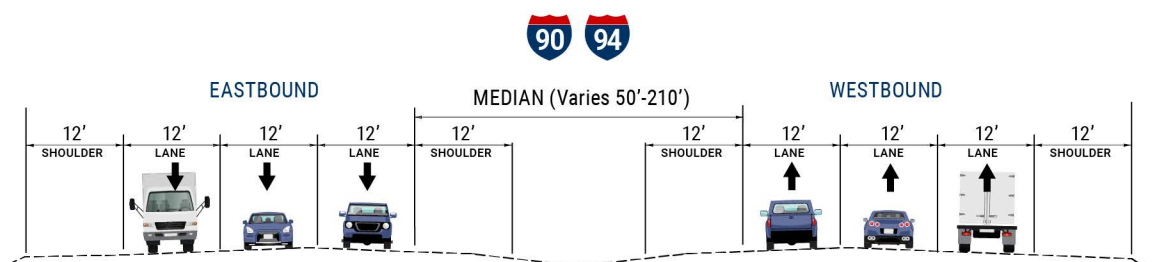
I-39/90/94 from WIS 19 to Smokey Hollow Road
8-Lane Section



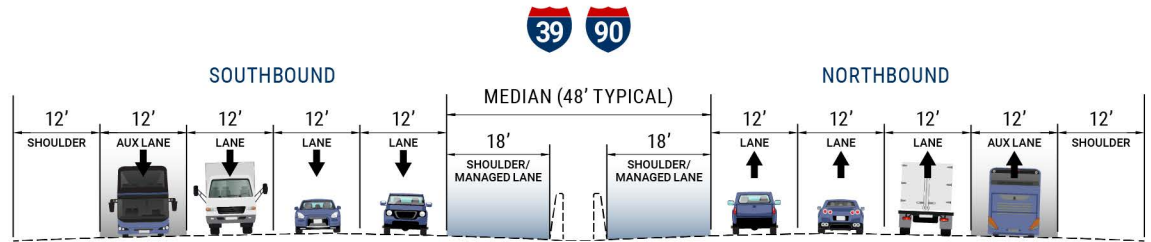
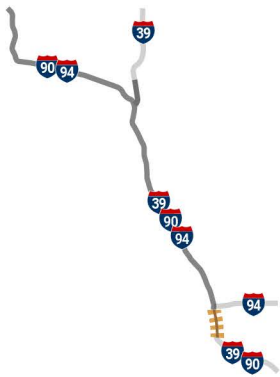
I-39/90/94 from Smokey Hollow Road to I-39 I-90/94 Split
8-Lane Section



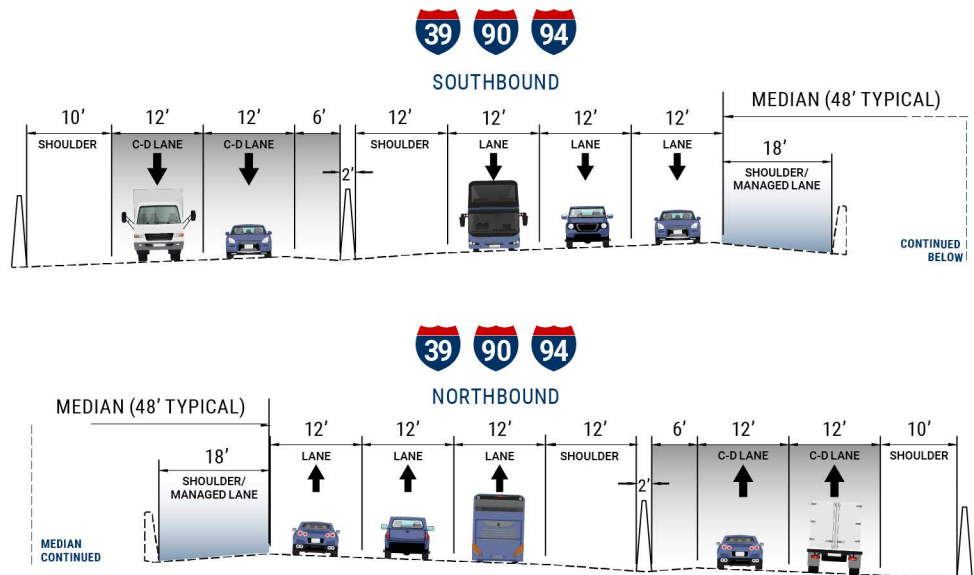
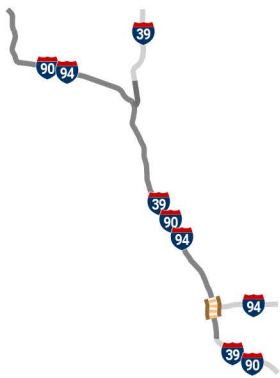
I-39 from I-39 I-90/94 Split to Levee Road
4-Lane Section



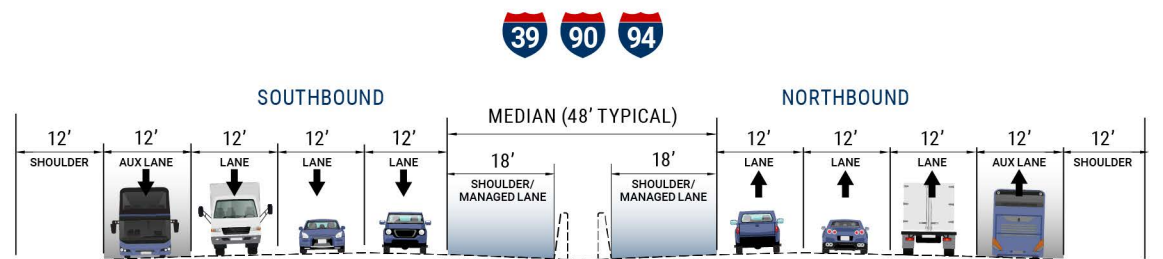
I-90/94 from I-39 I-90/94 Split to US 12/WIS 16
6-Lane Section



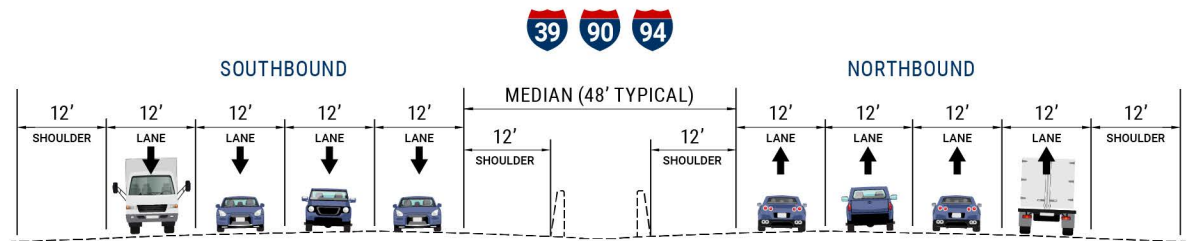
I-39/90 from US 12/18 to I-94/WIS 30
6-Lane Section with Managed Lanes and Auxiliary Lanes



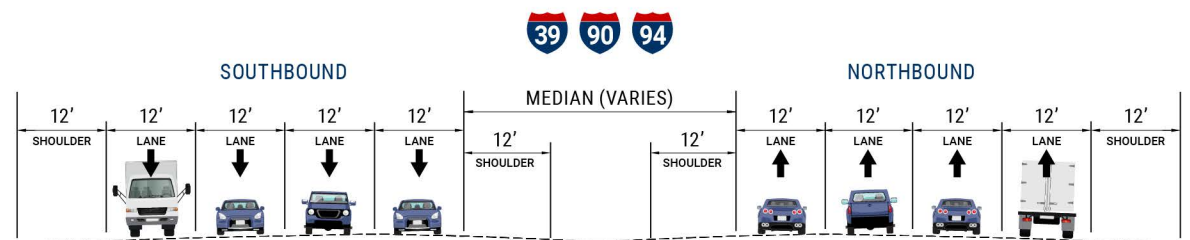
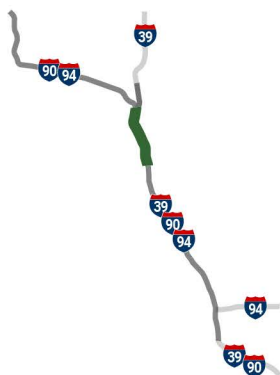
I-39/90/94 from I-94/WIS 30 to US 151
6-Lane Section with Managed Lanes and 4 Collector-Distributor Lanes



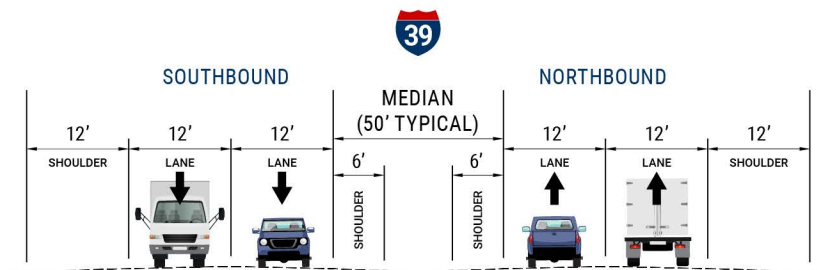
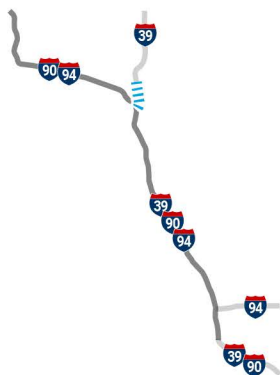
I-39/90/94 from US 151 to WIS 19
6-Lane Section with Managed Lanes and Auxiliary Lanes



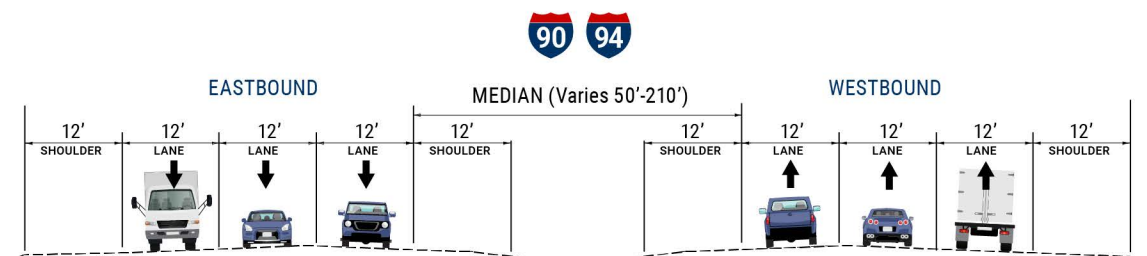
I-39/90/94 from WIS 19 to Smokey Hollow Road
8-Lane Section



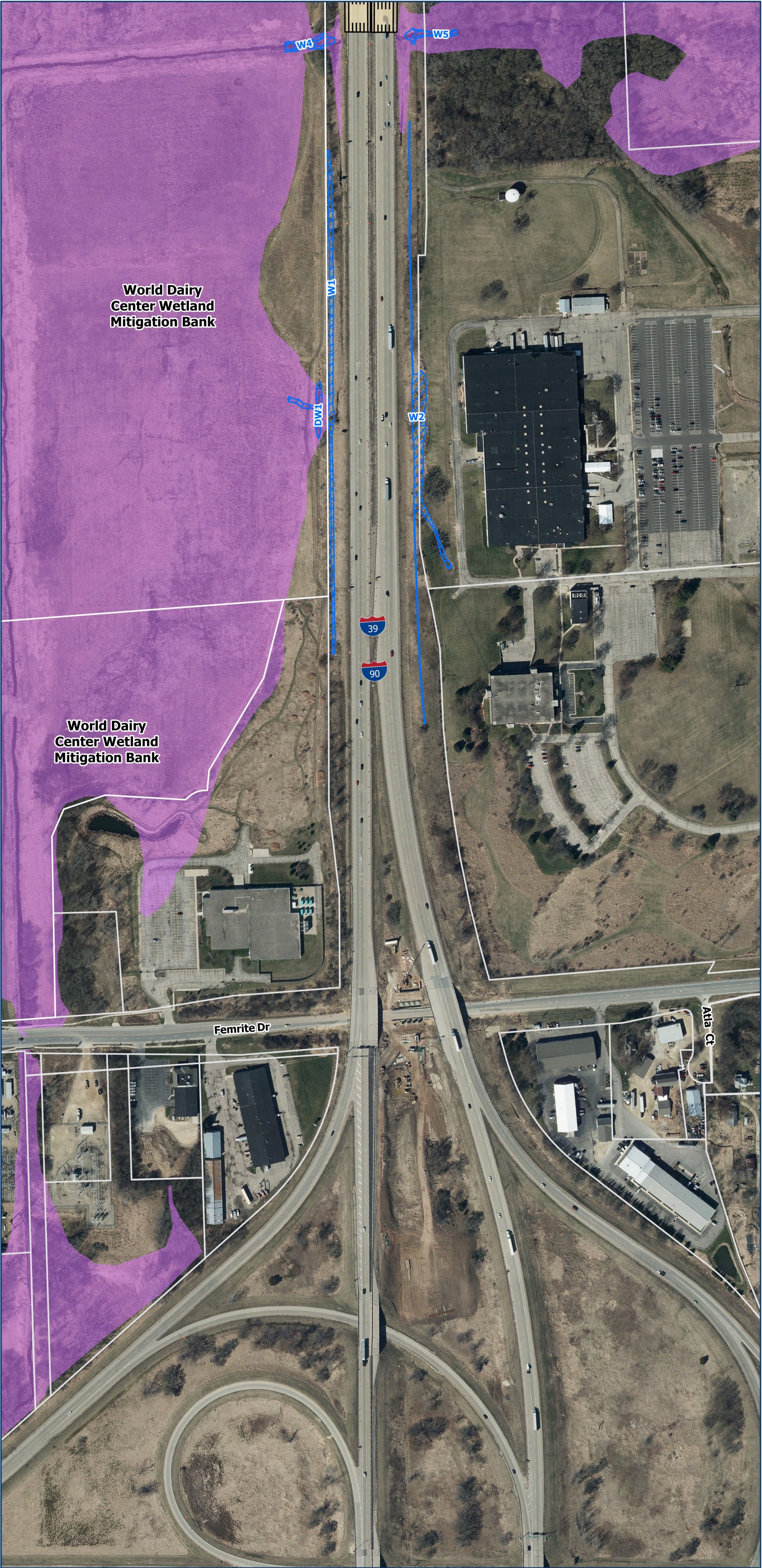
I-39/90/94 from Smokey Hollow Road to I-39 I-90/94 Split
8-Lane Section



I-39 from I-39 I-90/94 Split to Levee Road
4-Lane Section



I-90/94 from I-39 I-90/94 Split to US 12/WIS 16
6-Lane Section

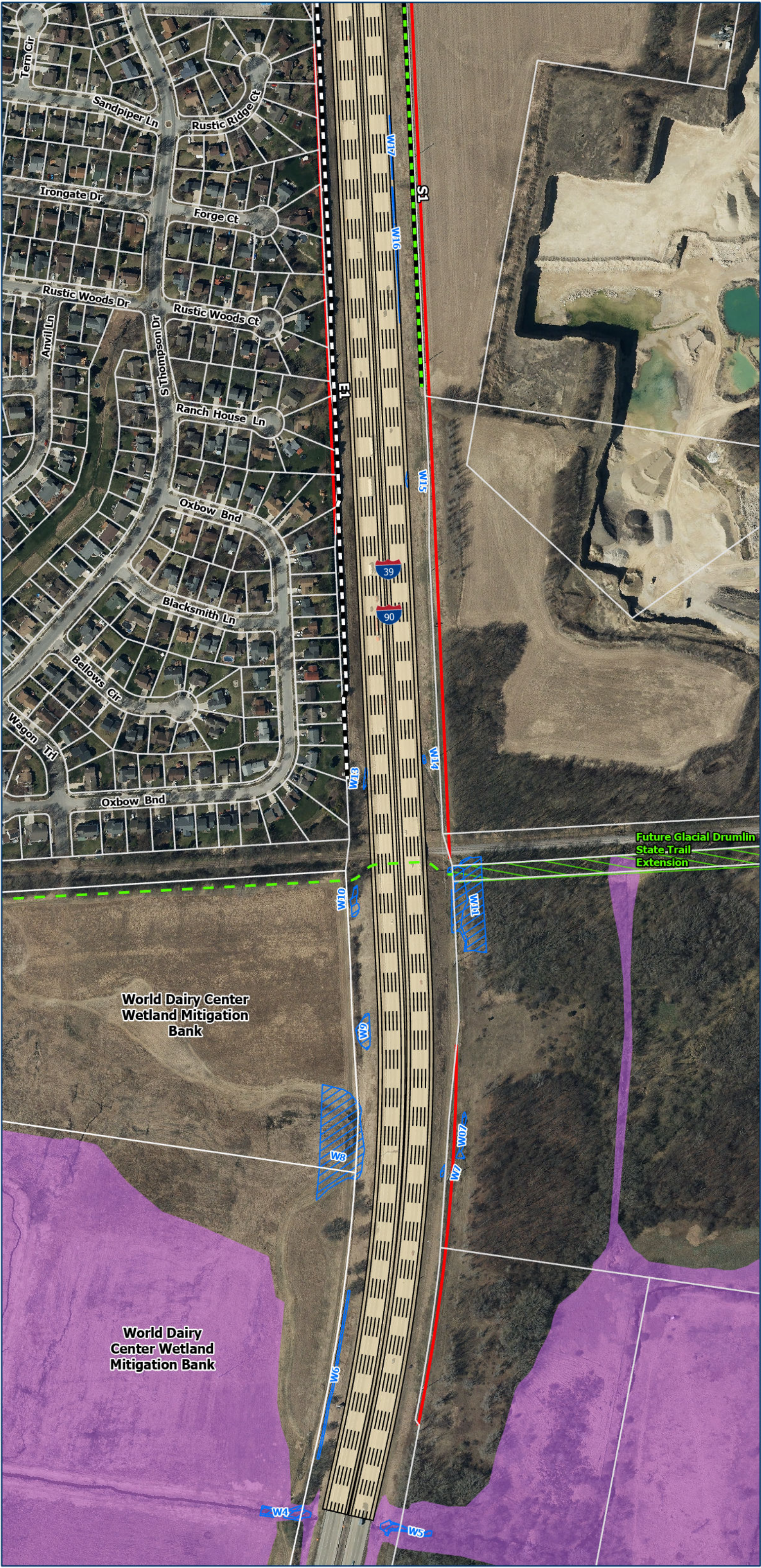


Legend

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- Parcel Boundaries
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- Section 4F Property
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- Potential Pond Locations

N



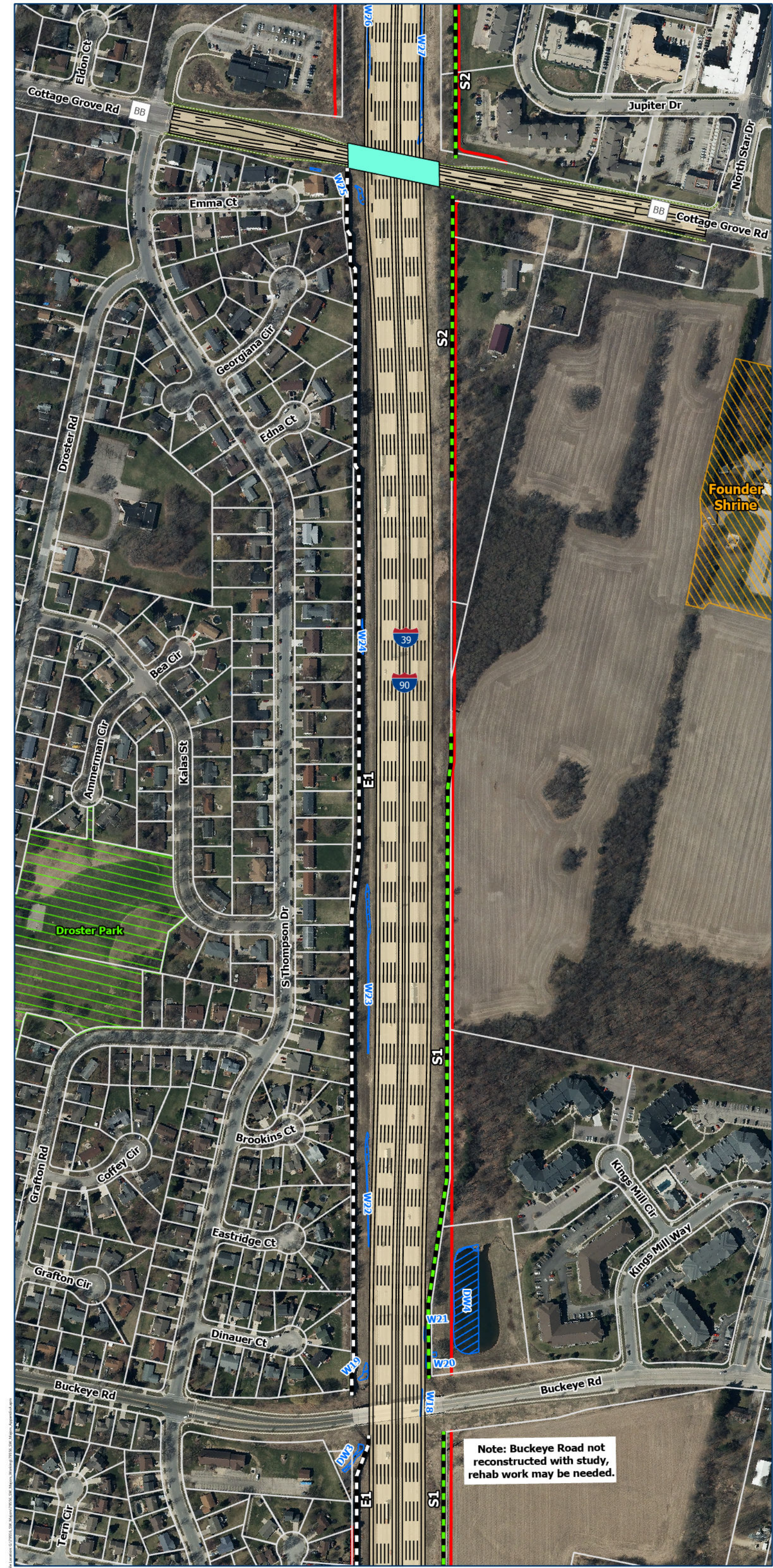


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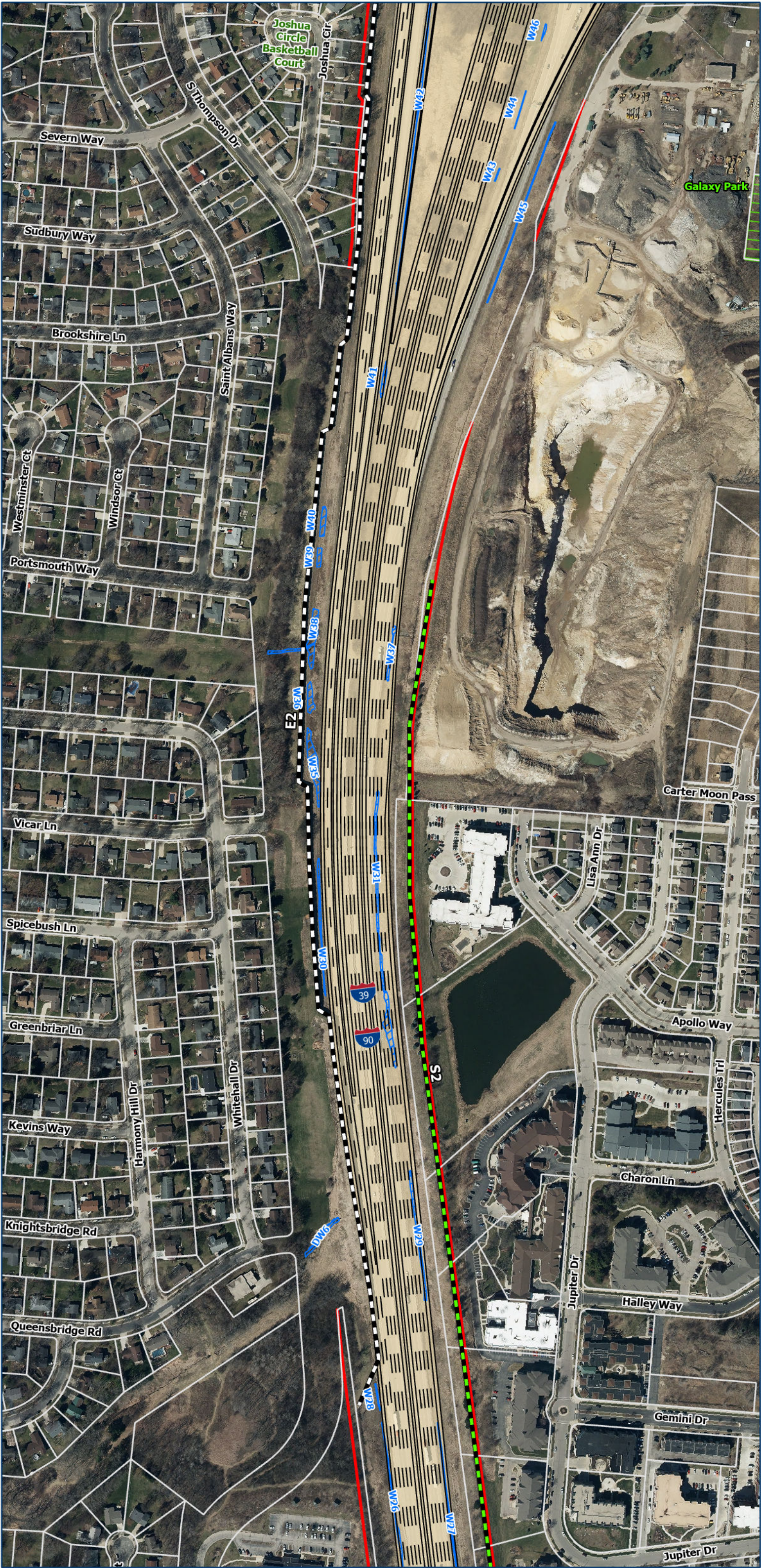




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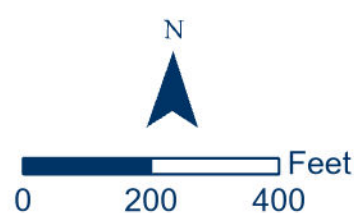
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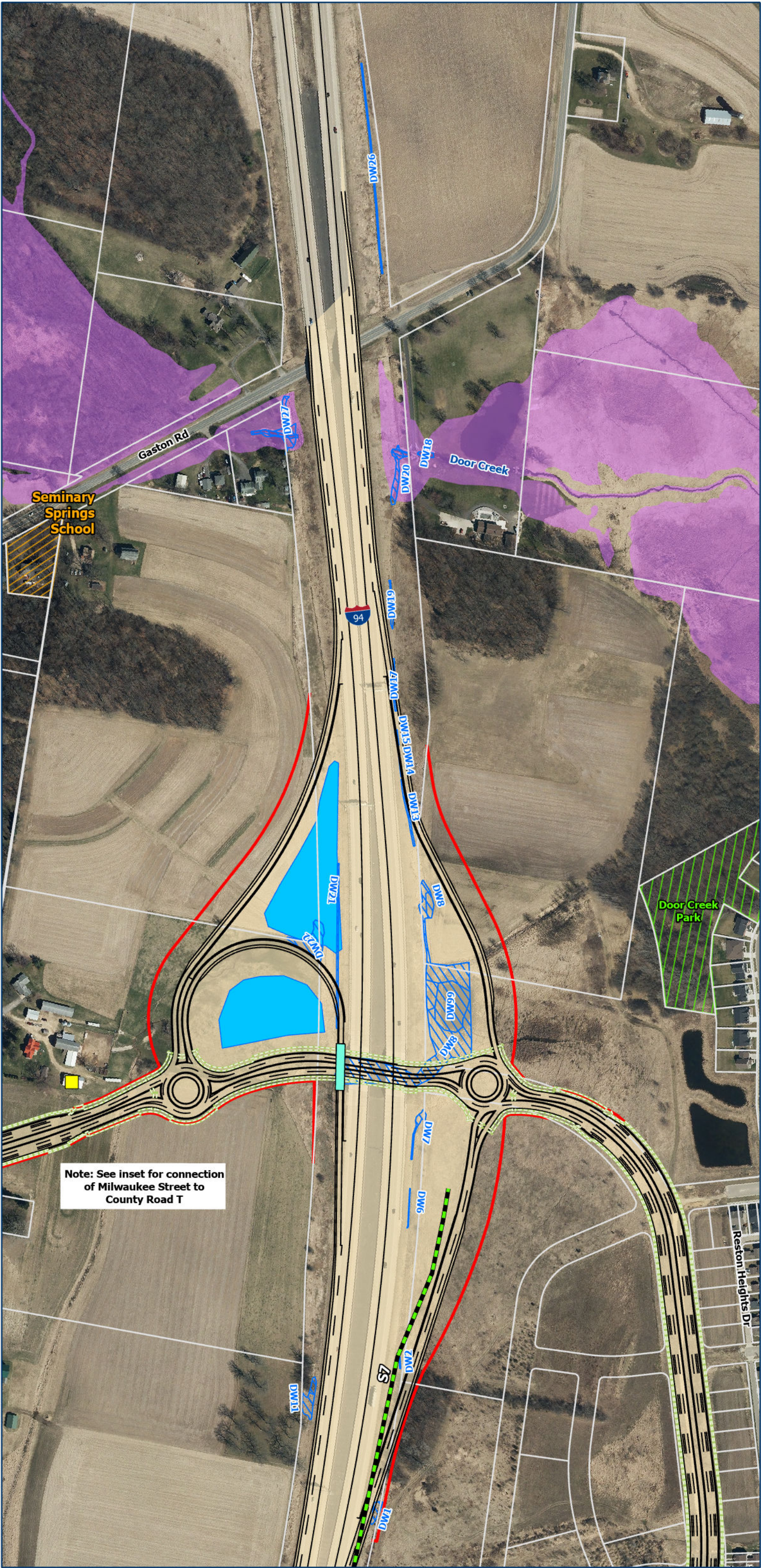
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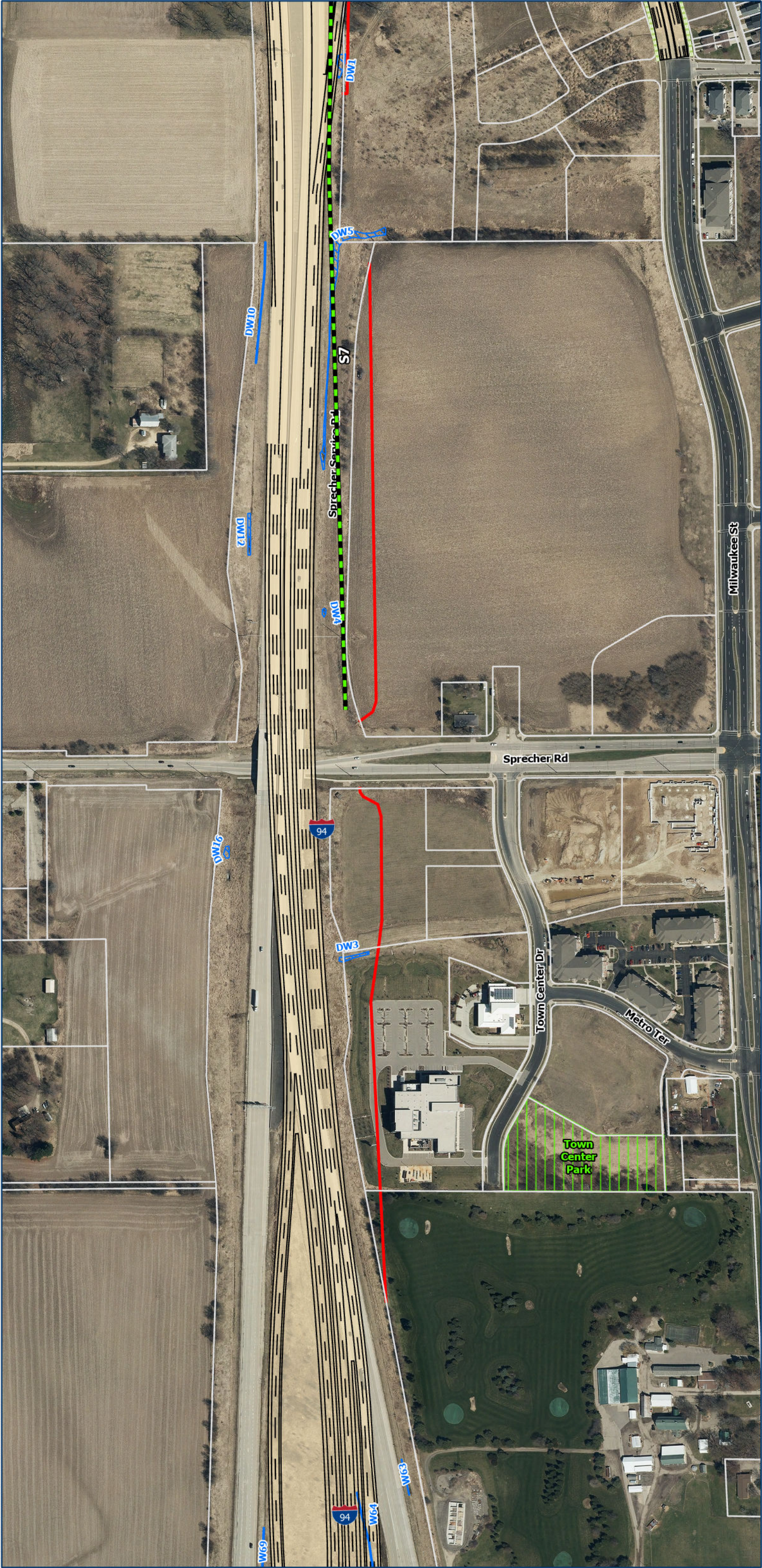




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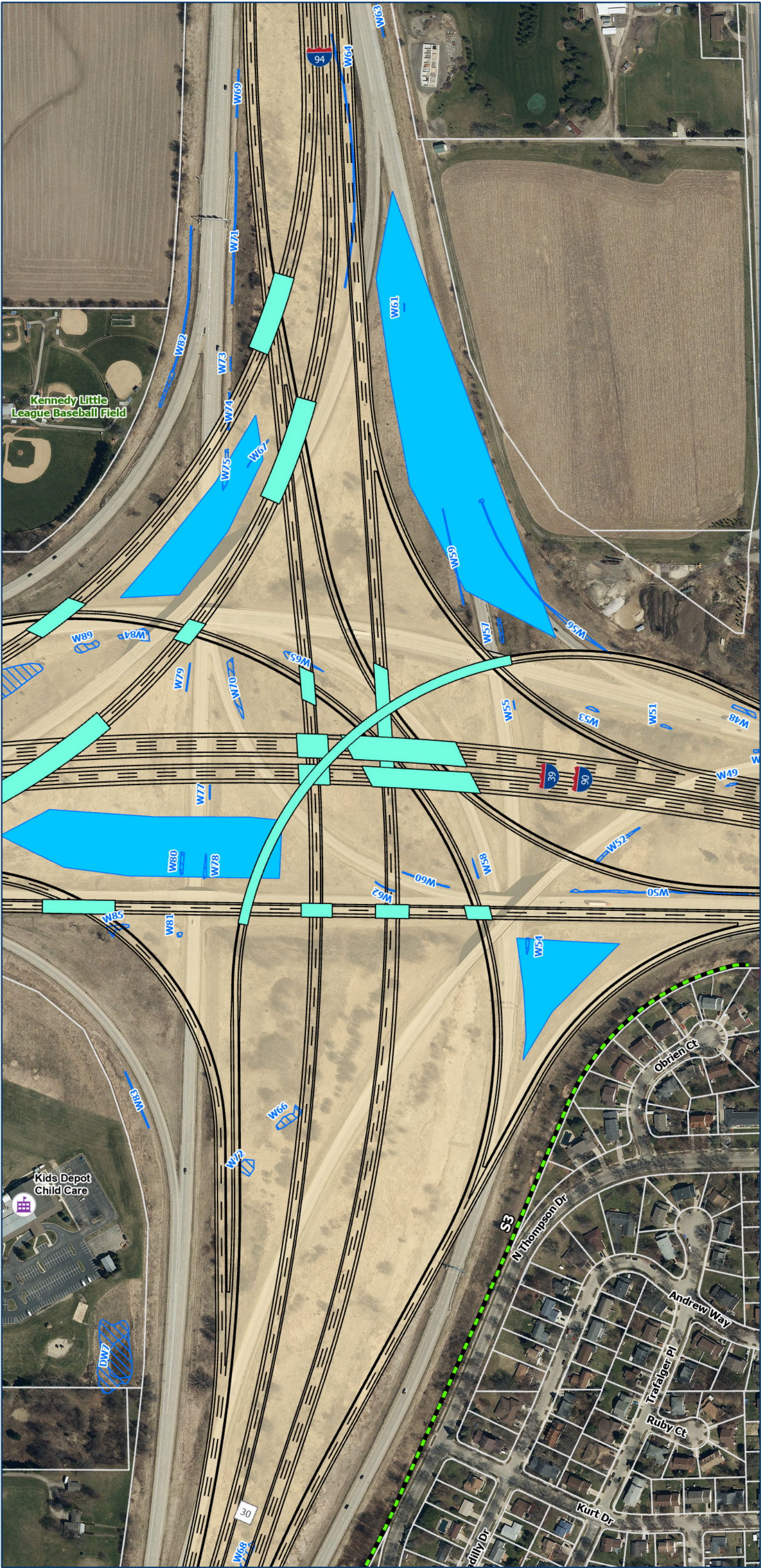




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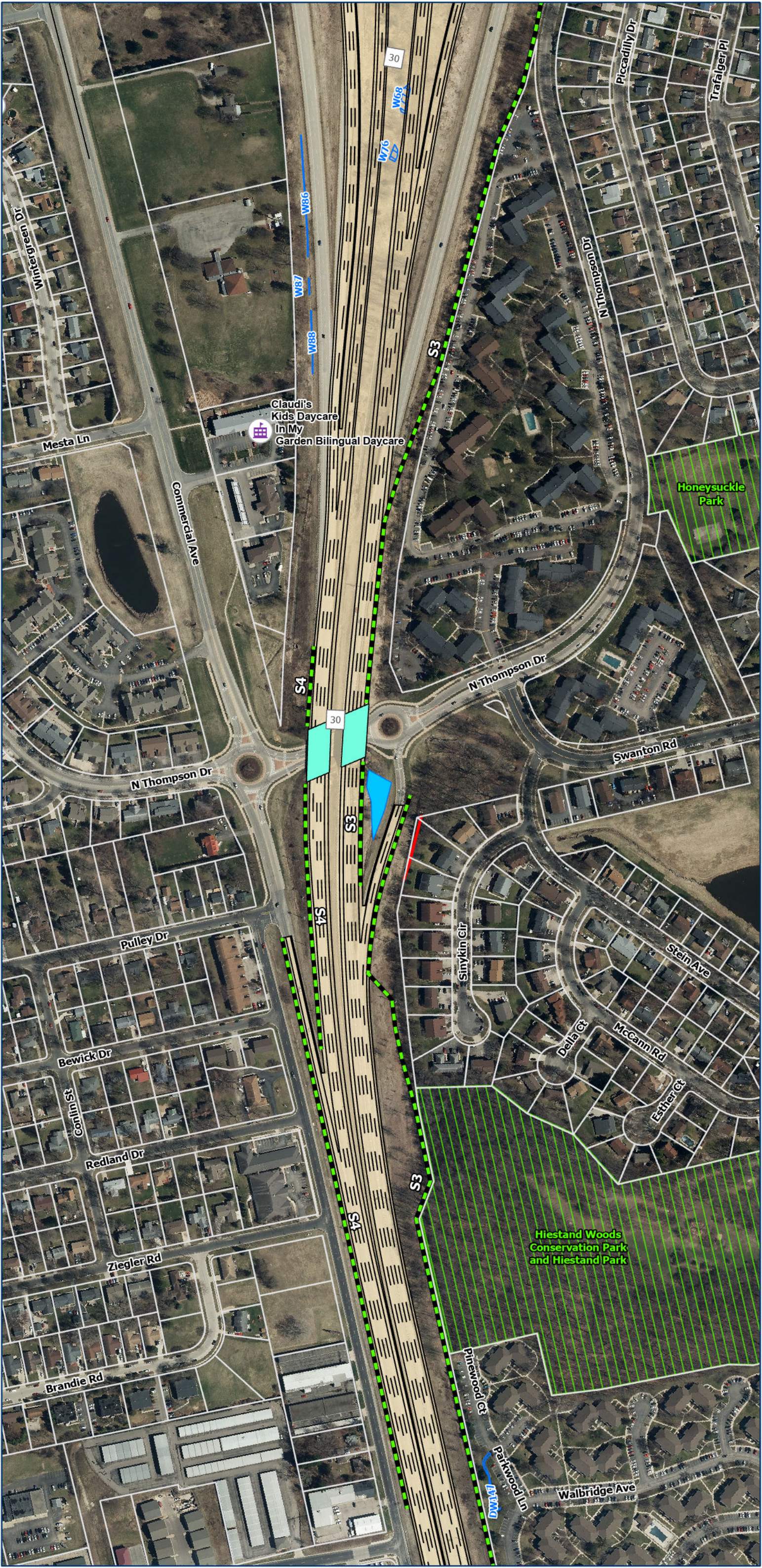


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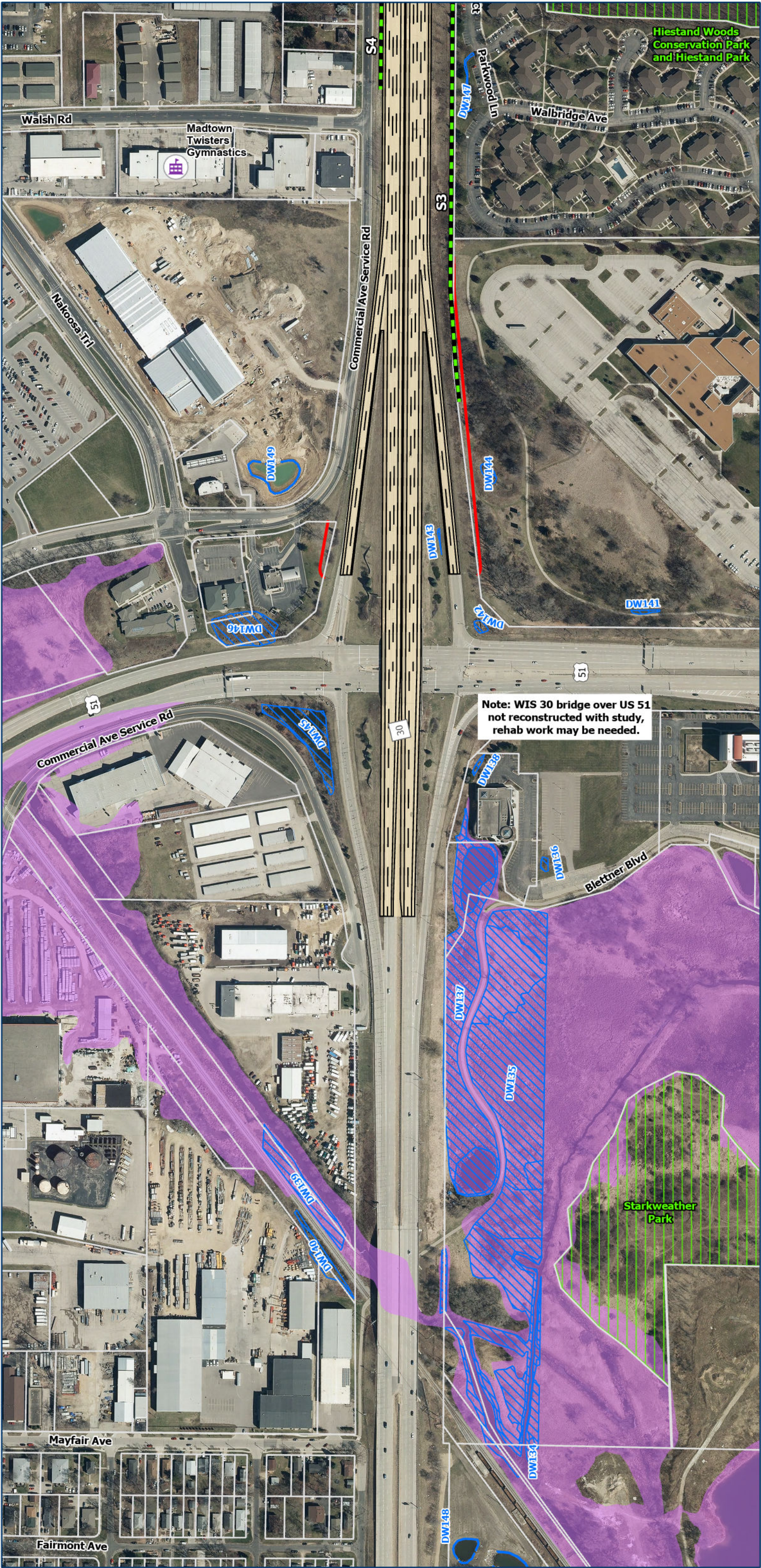
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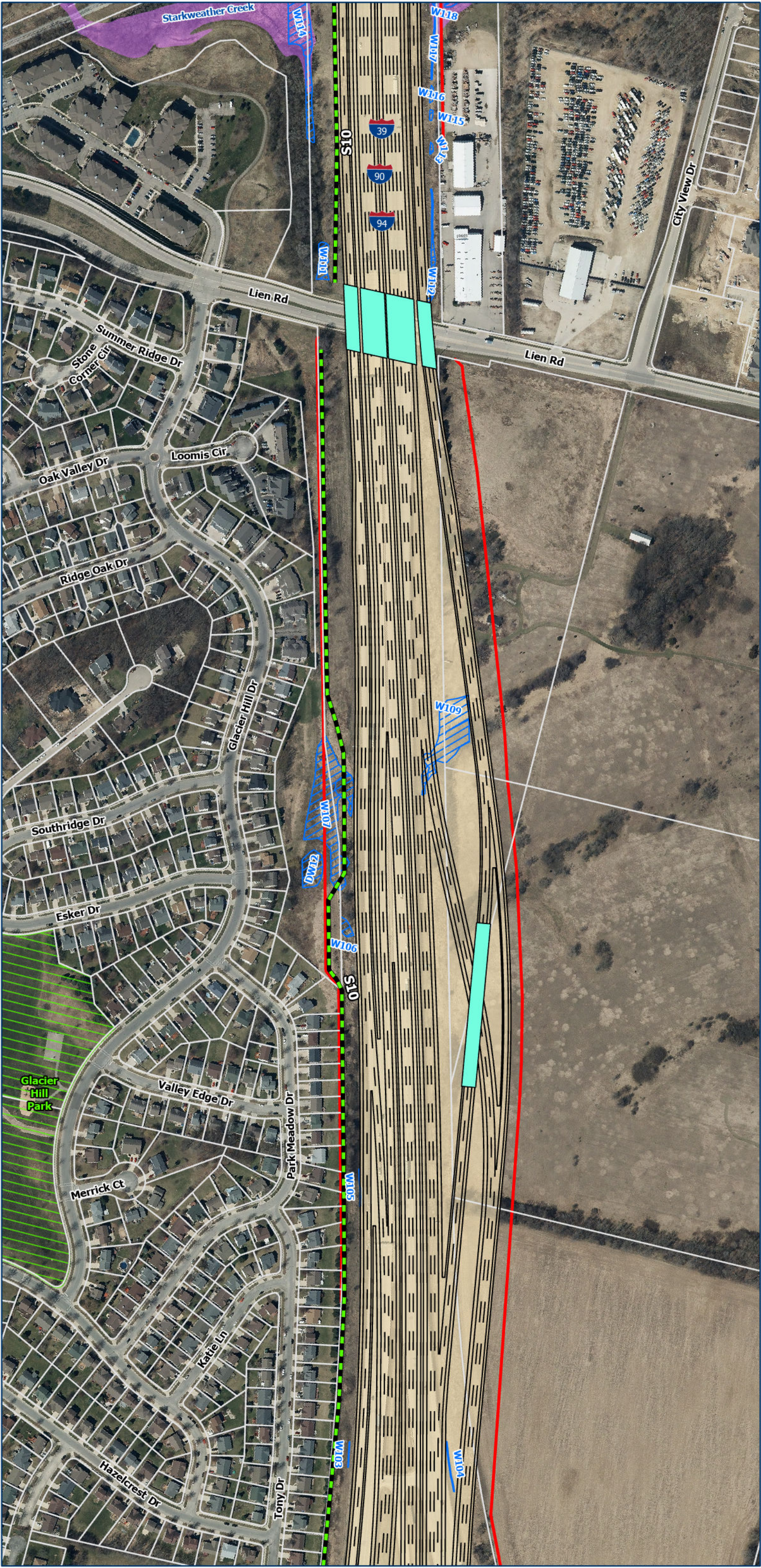




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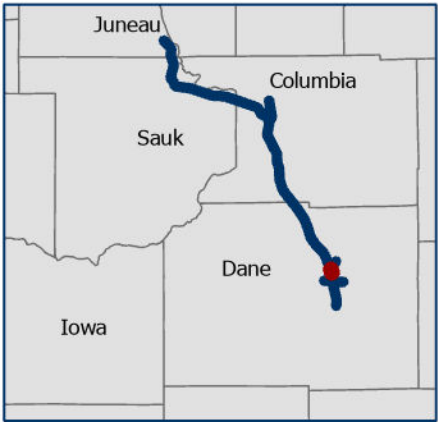
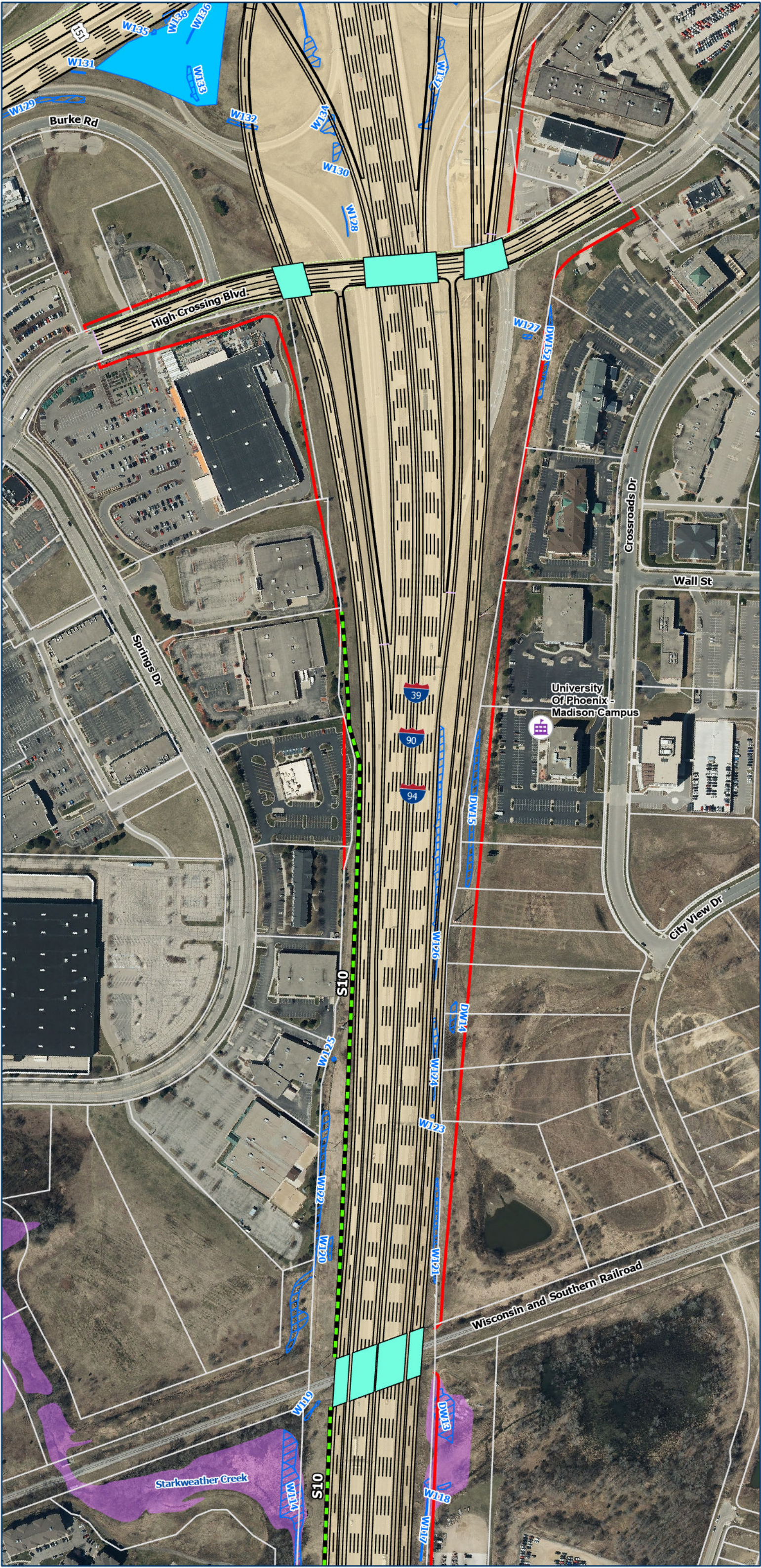




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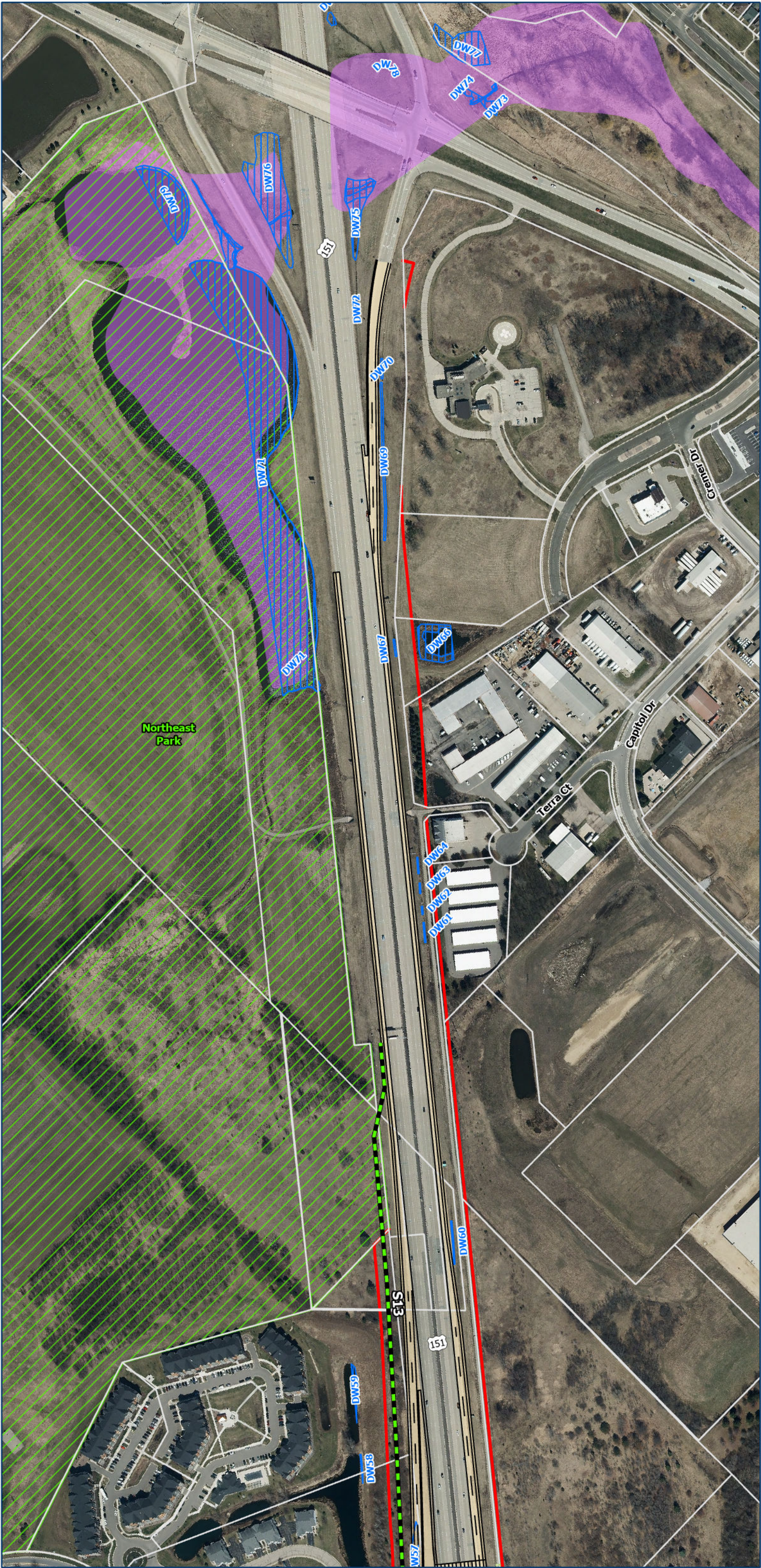


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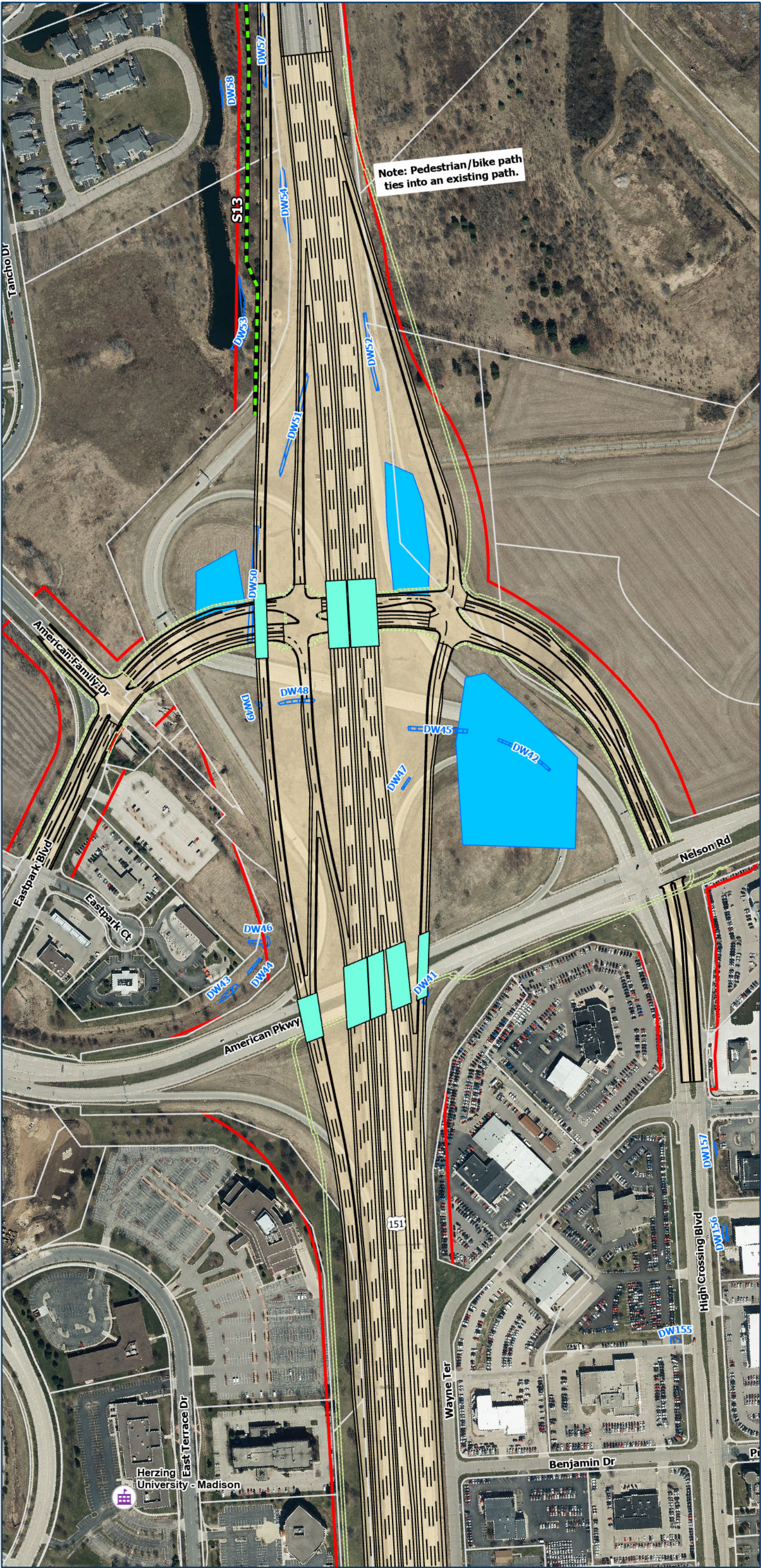


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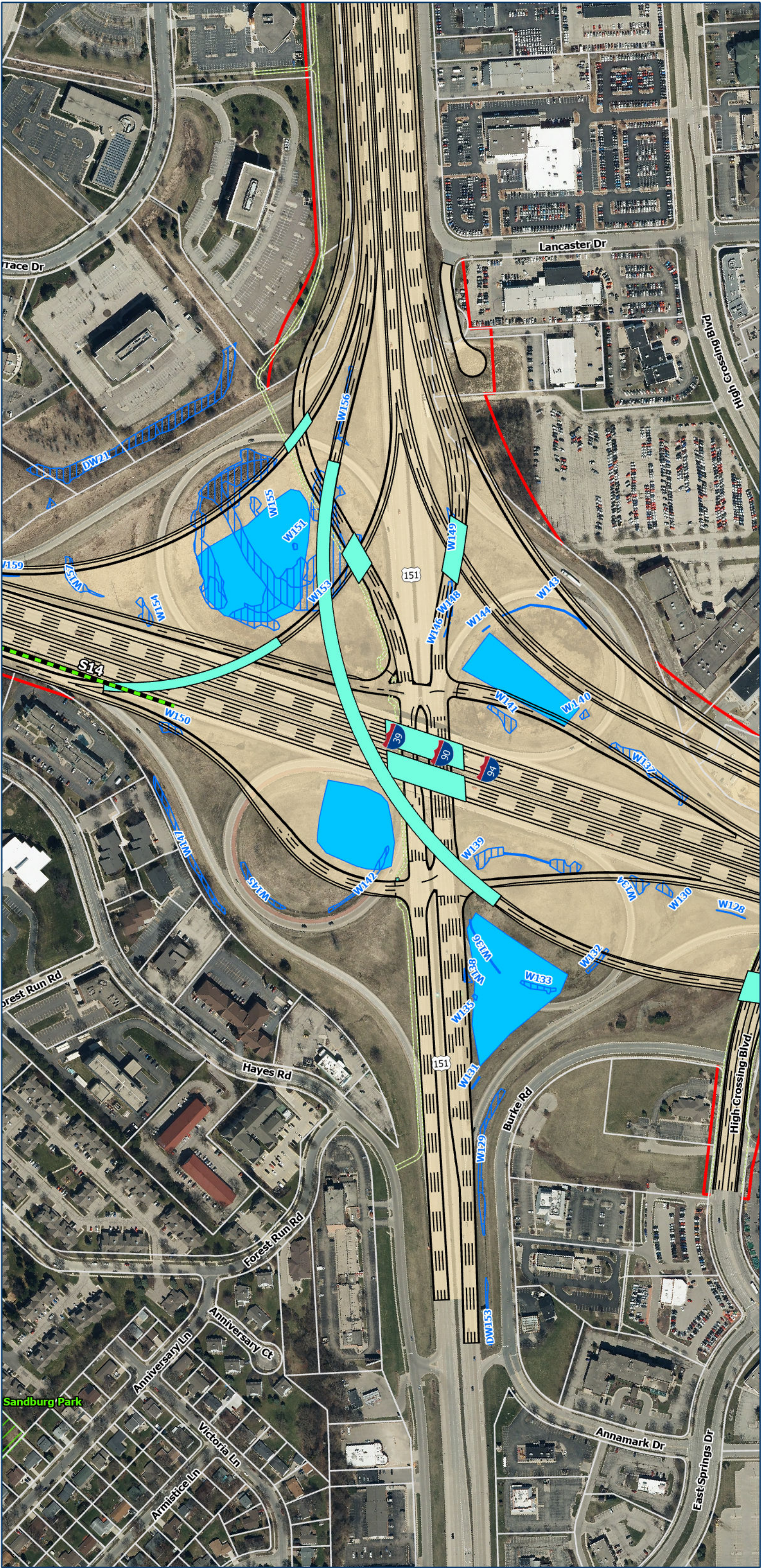


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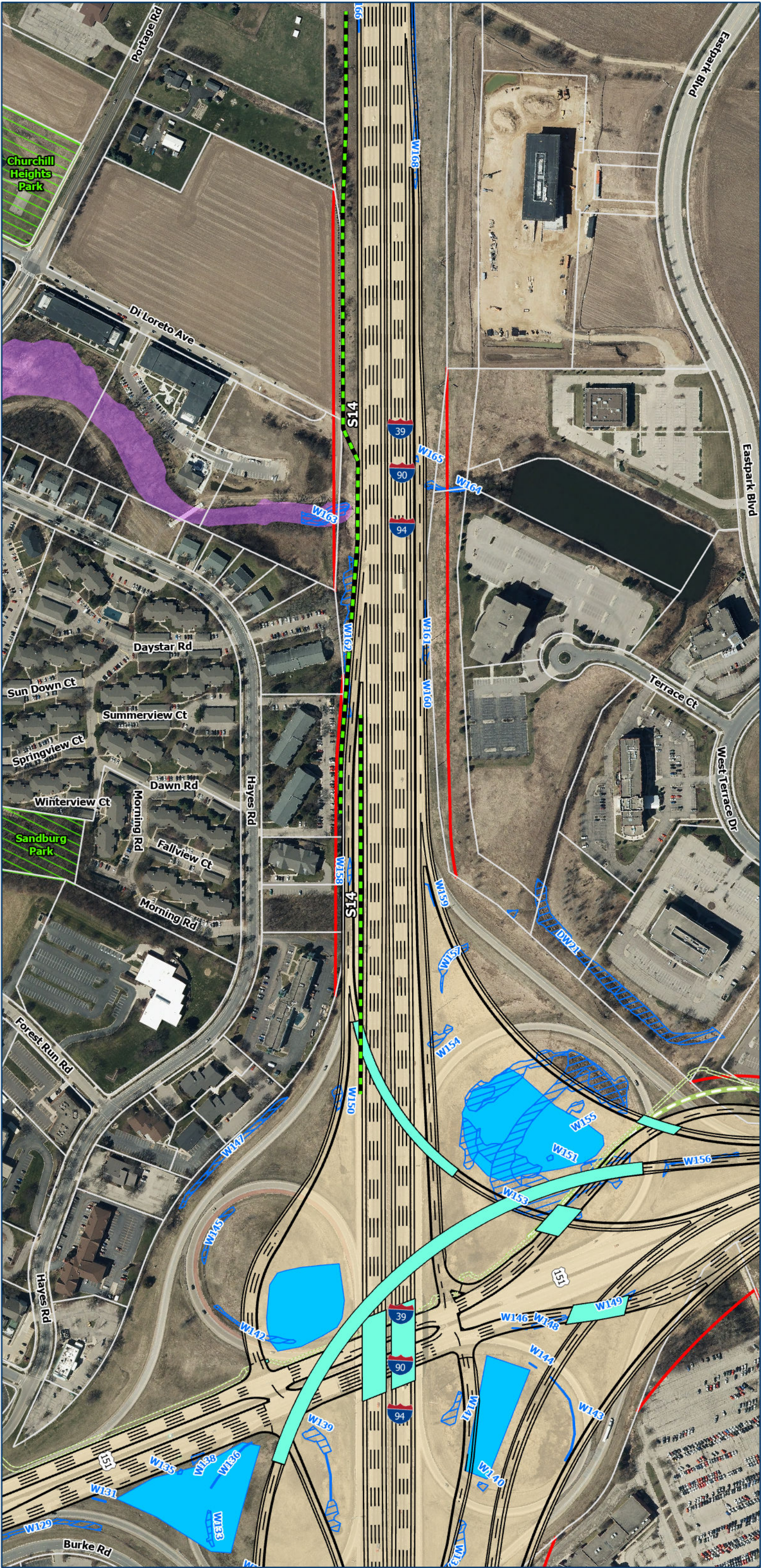
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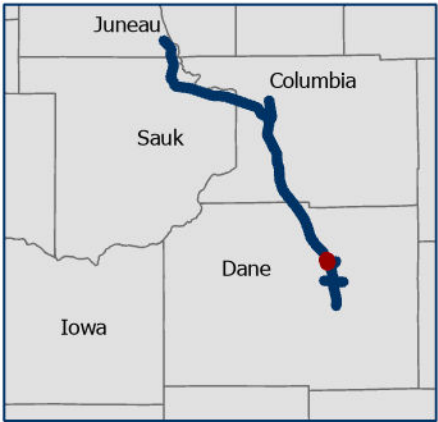
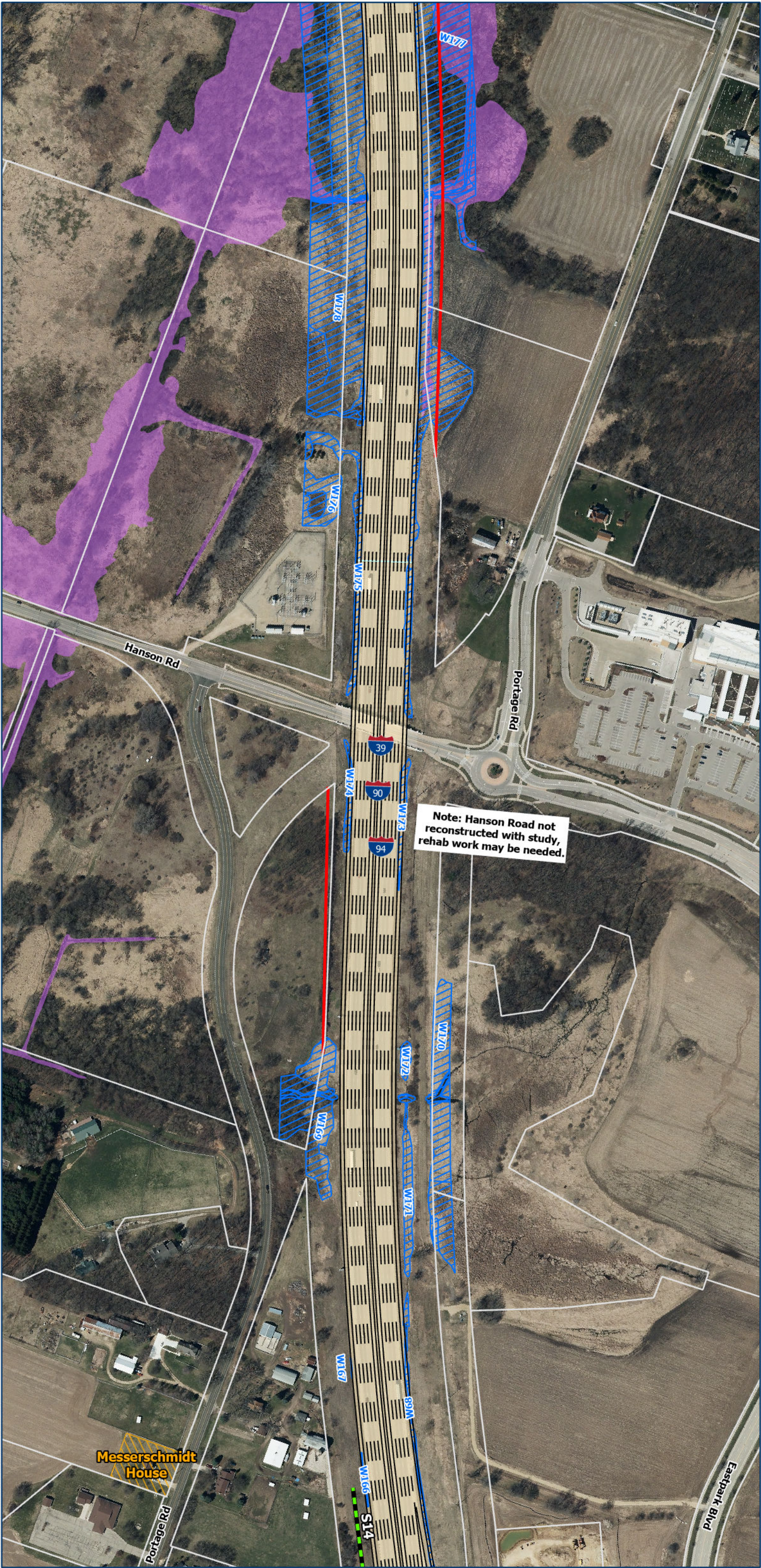


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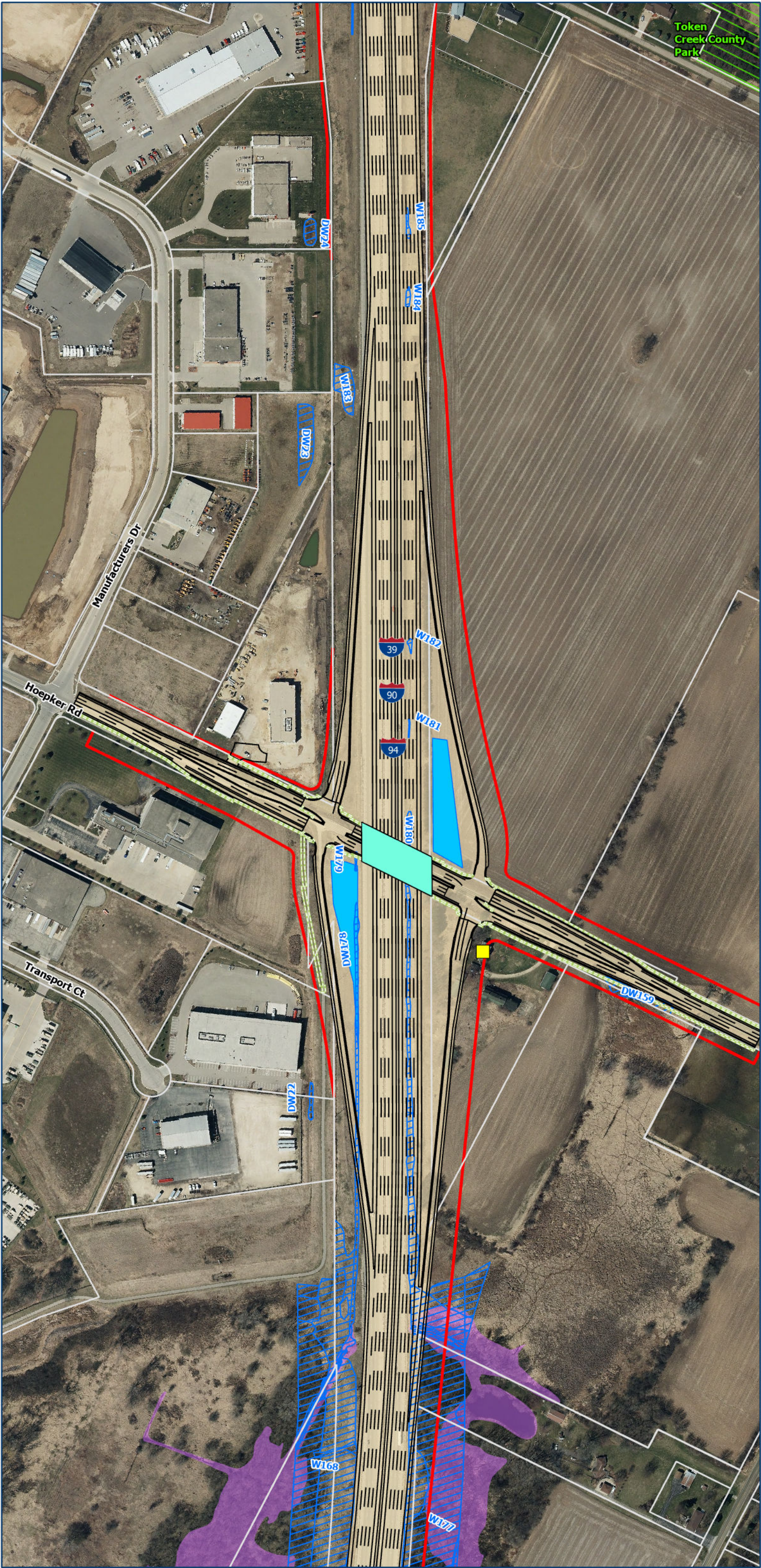


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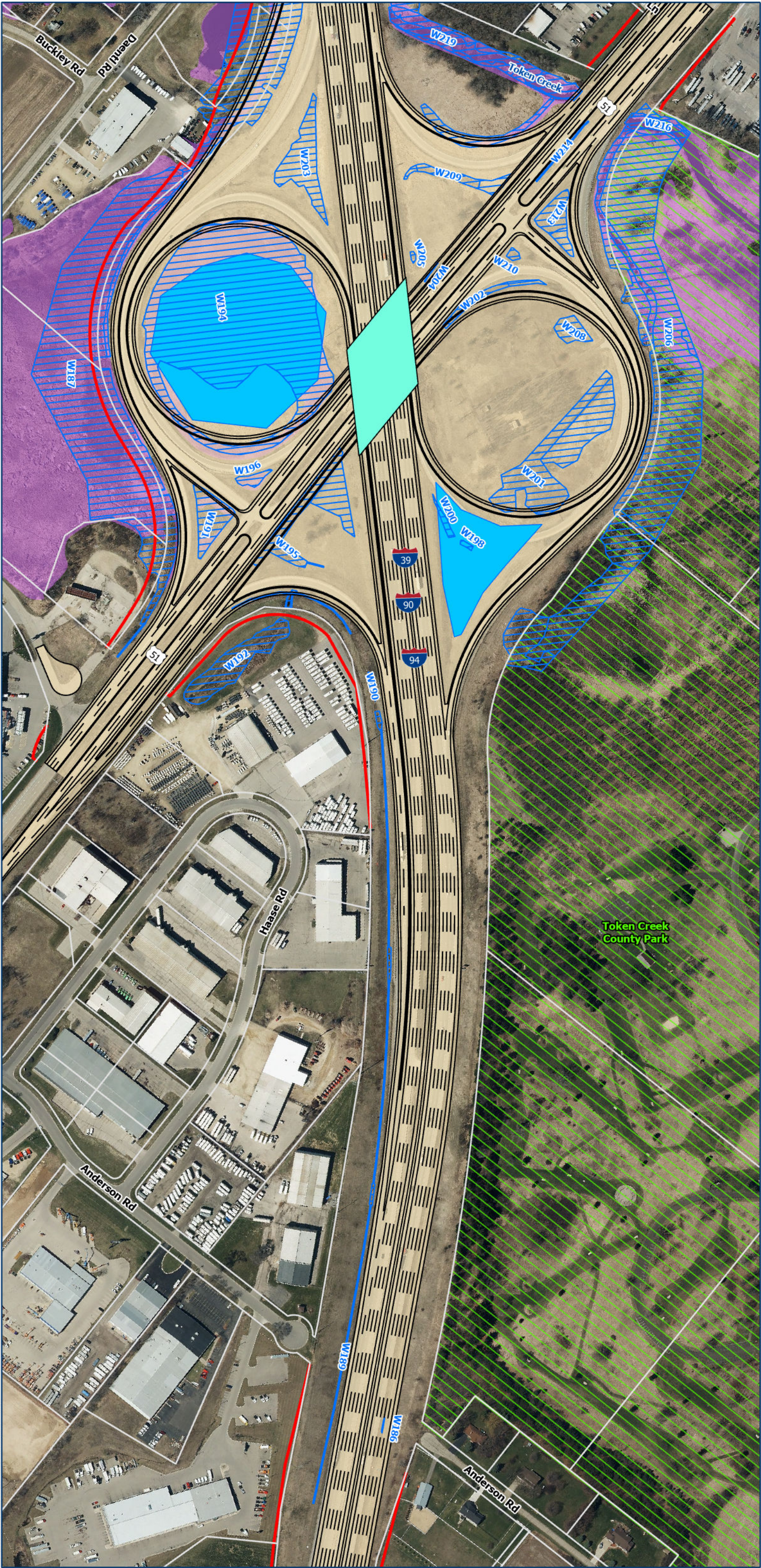


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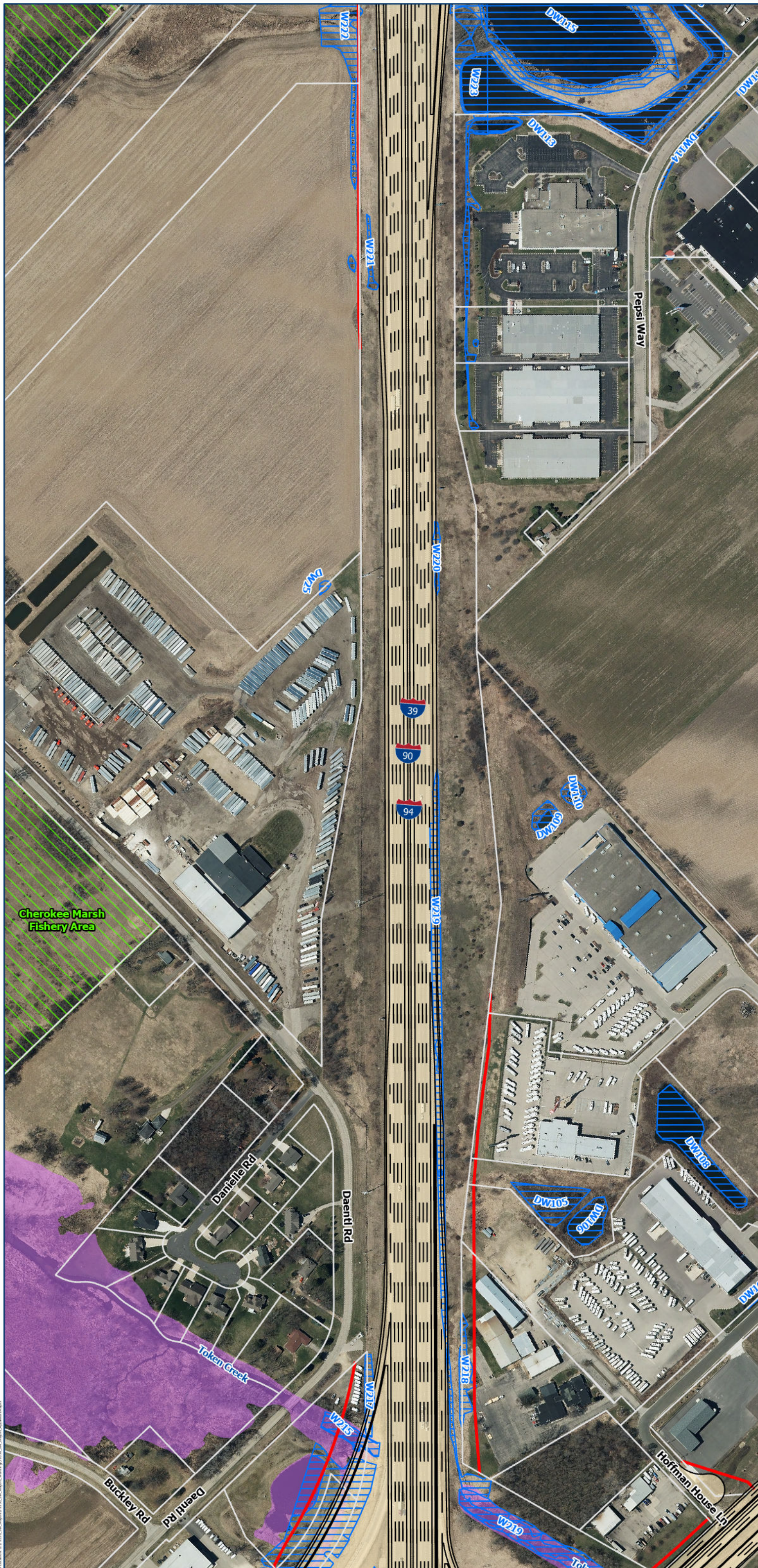


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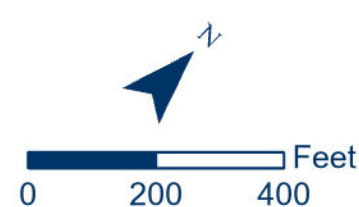


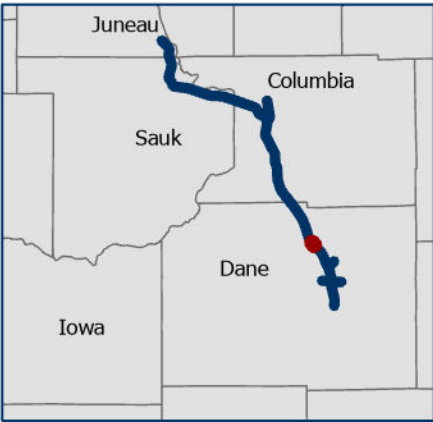
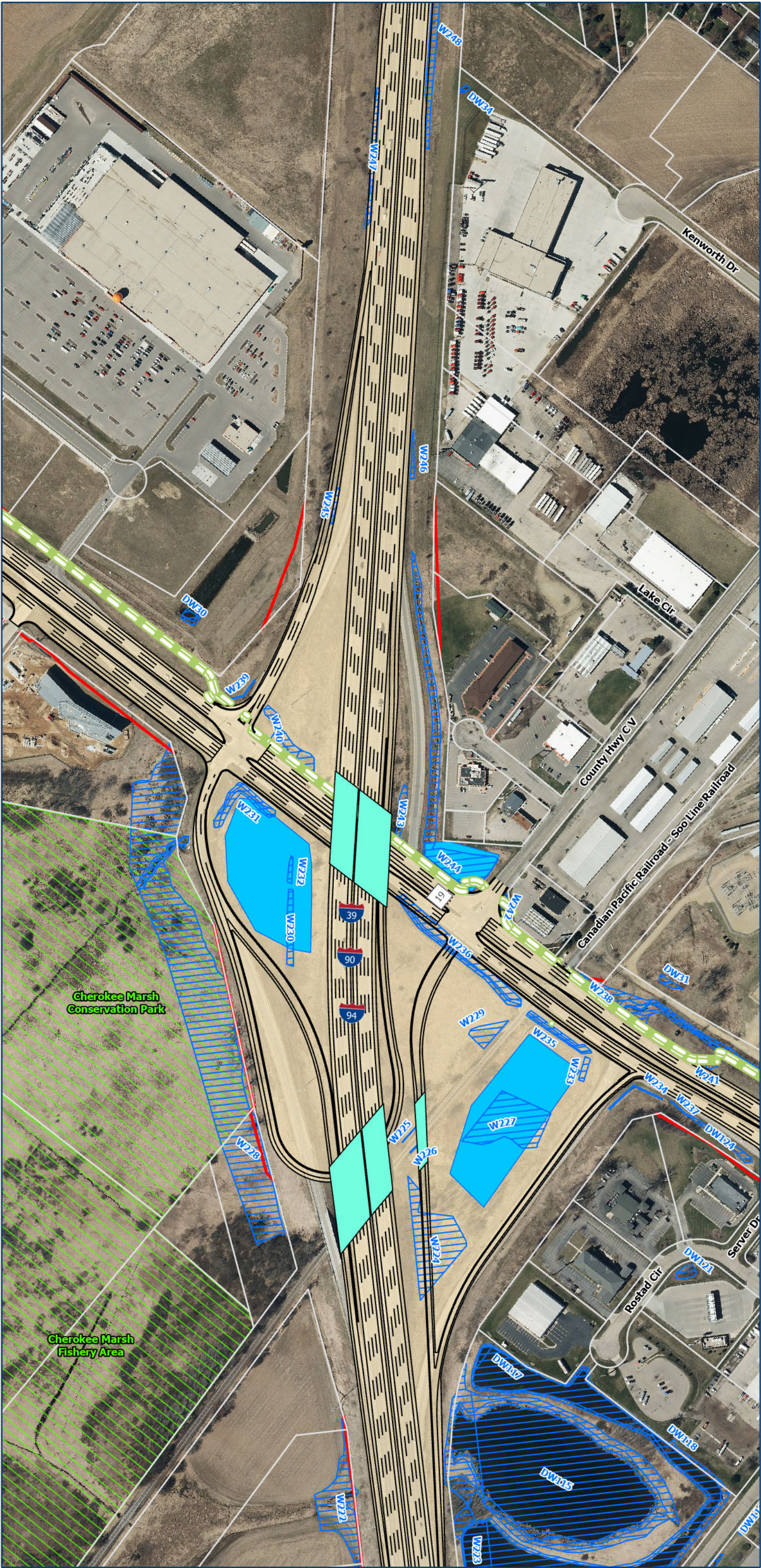
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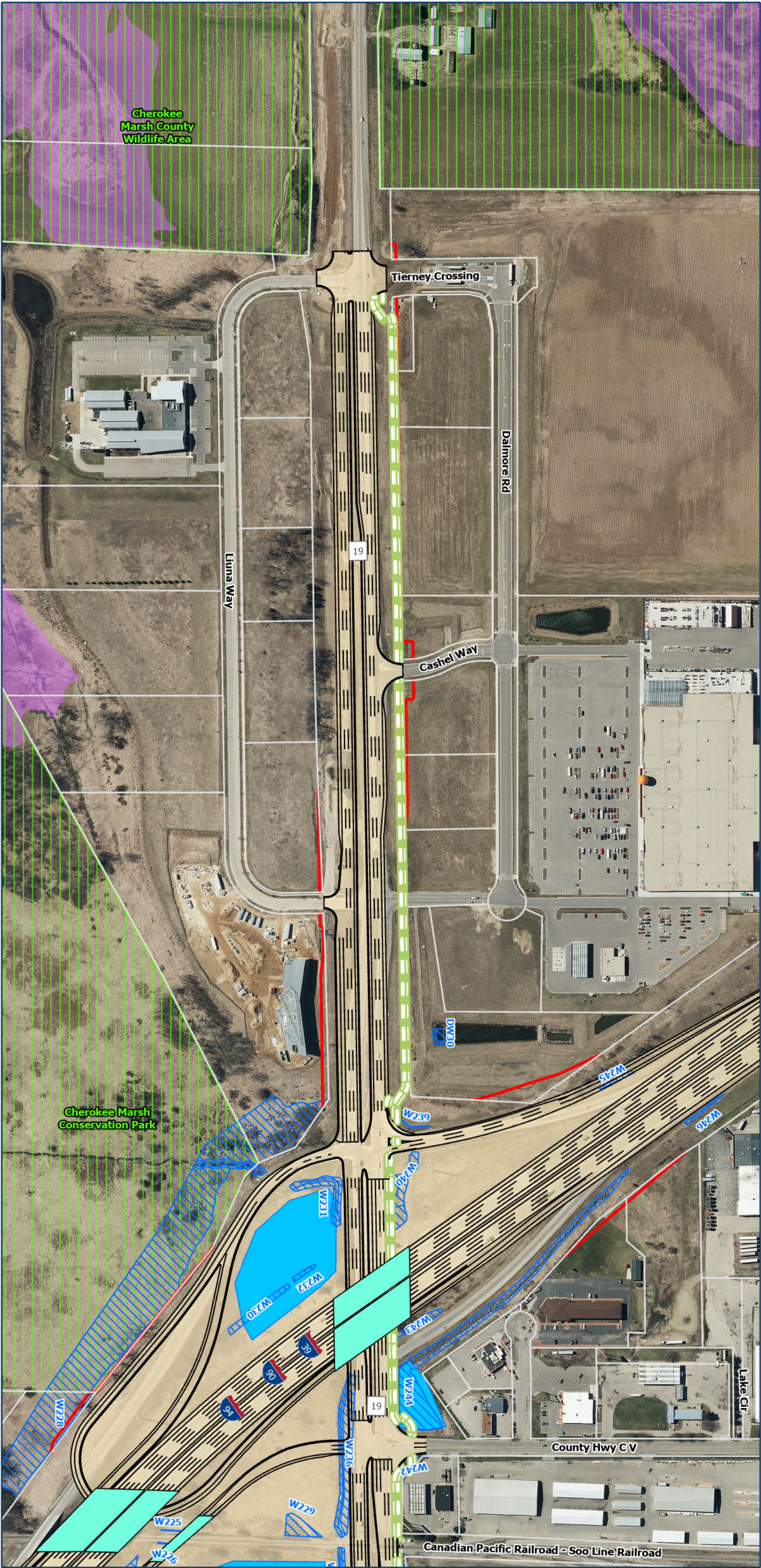


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0 200 400 Feet



Legend

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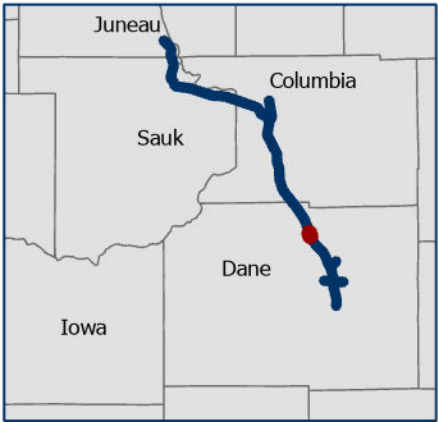




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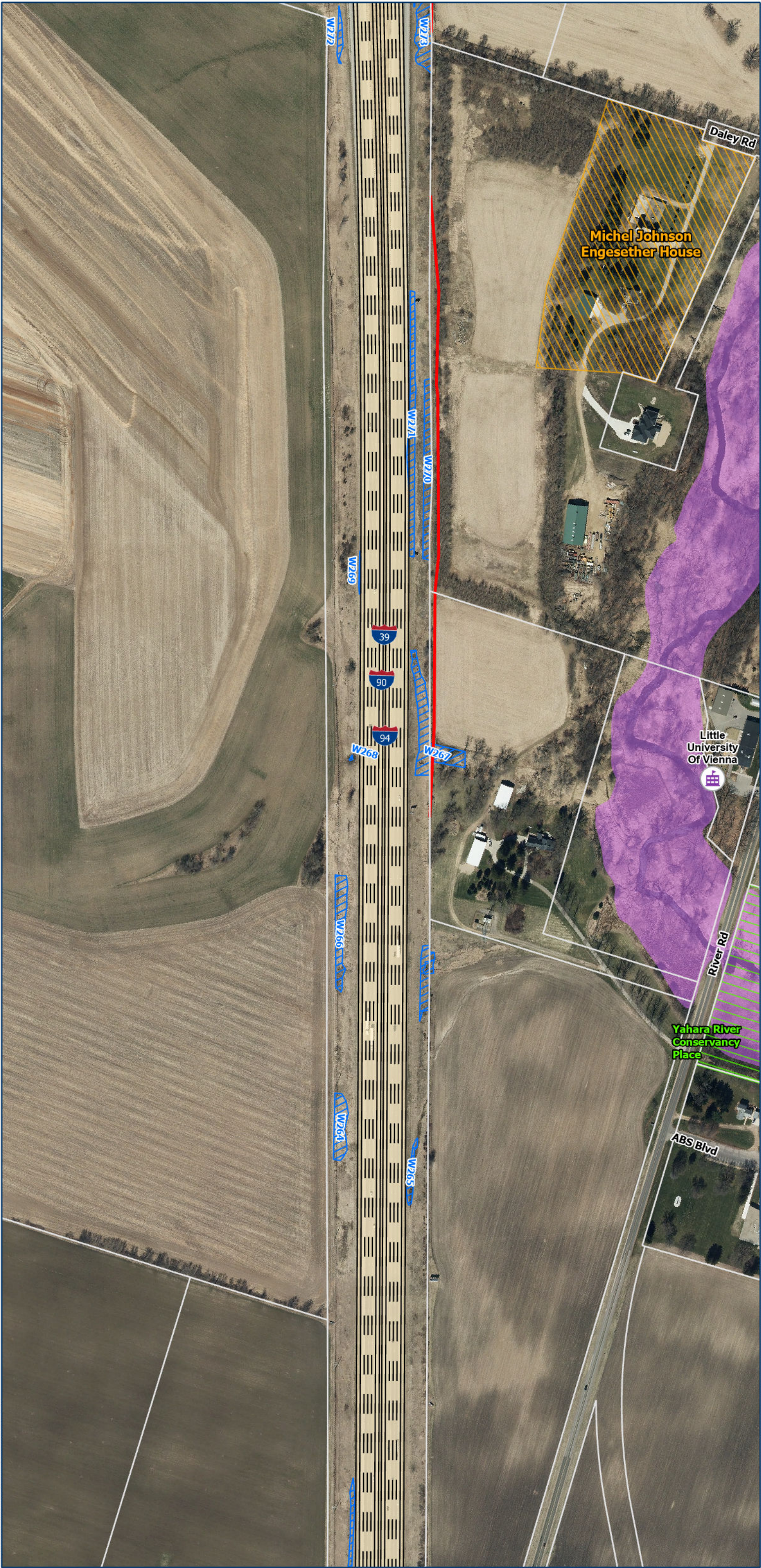




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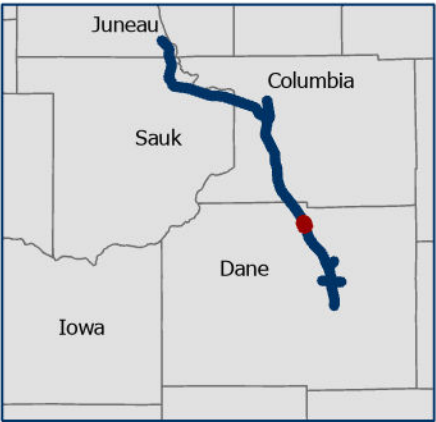
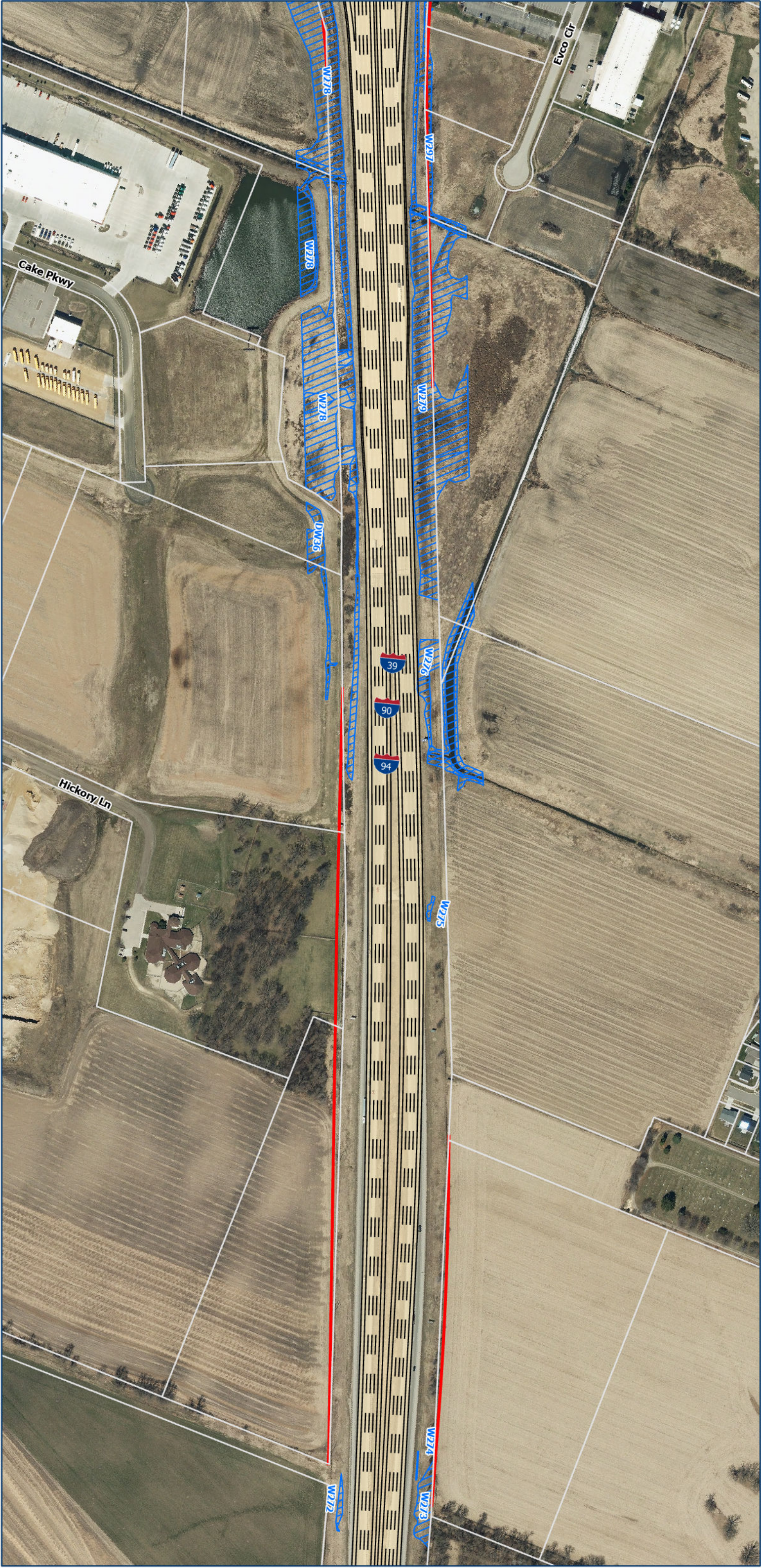


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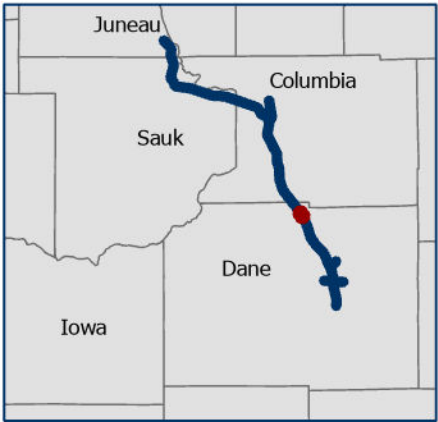
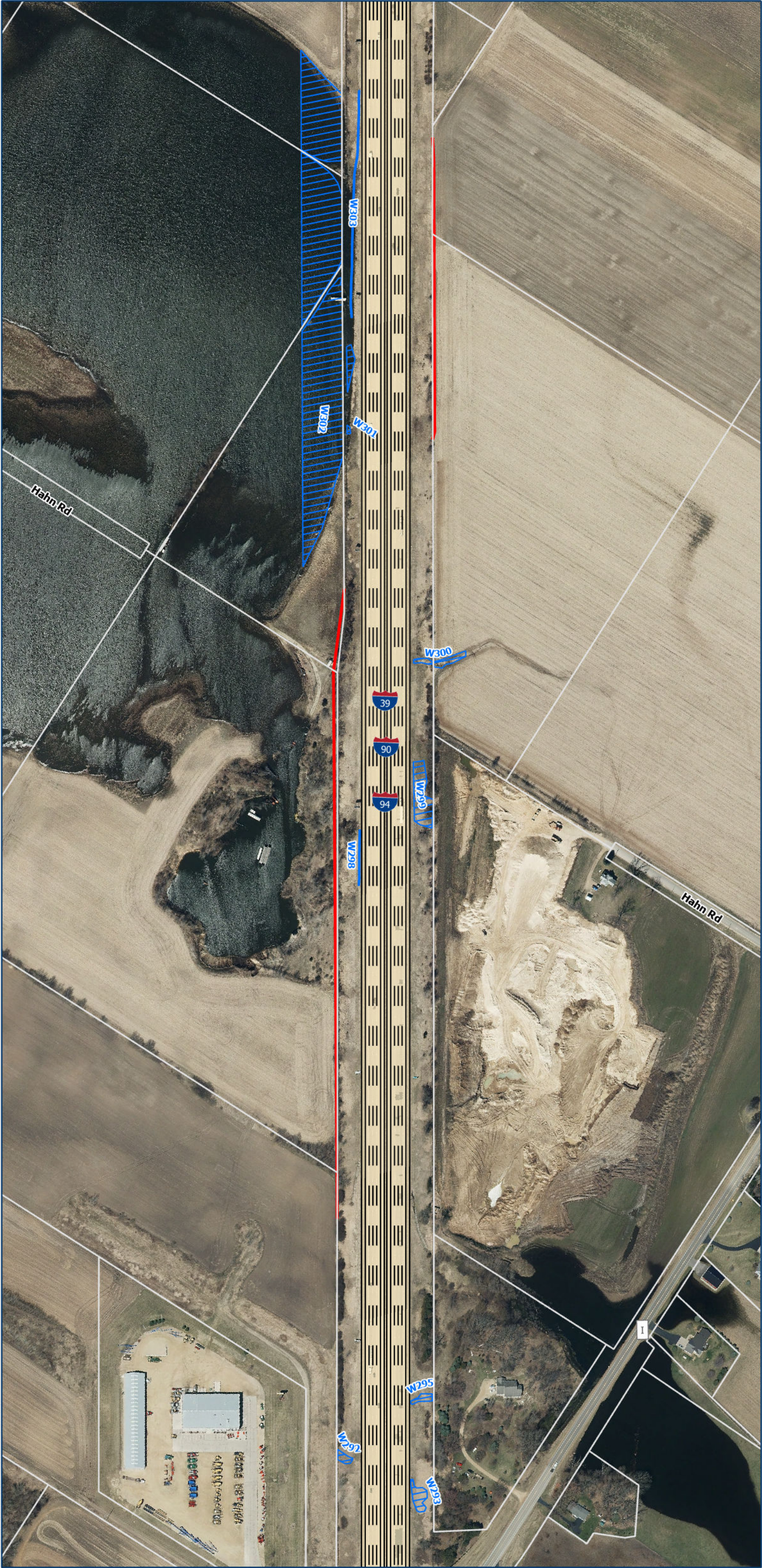




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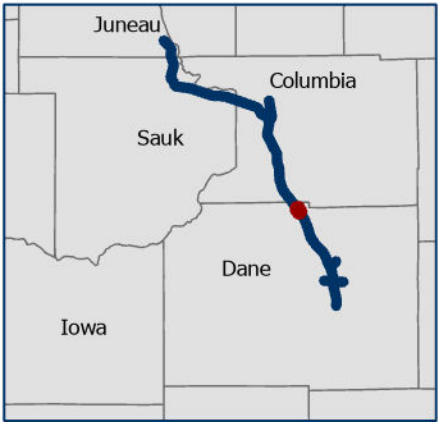
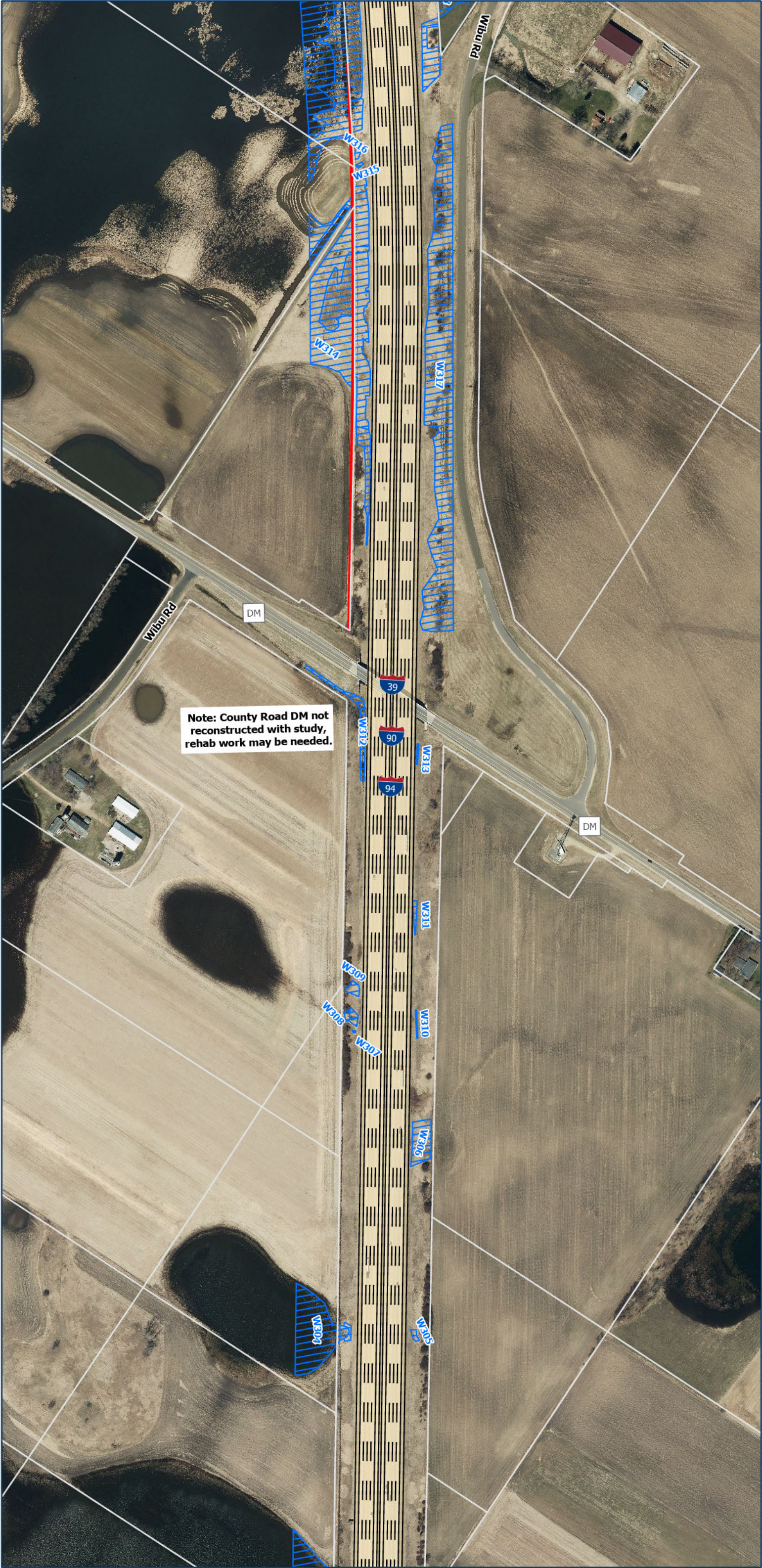




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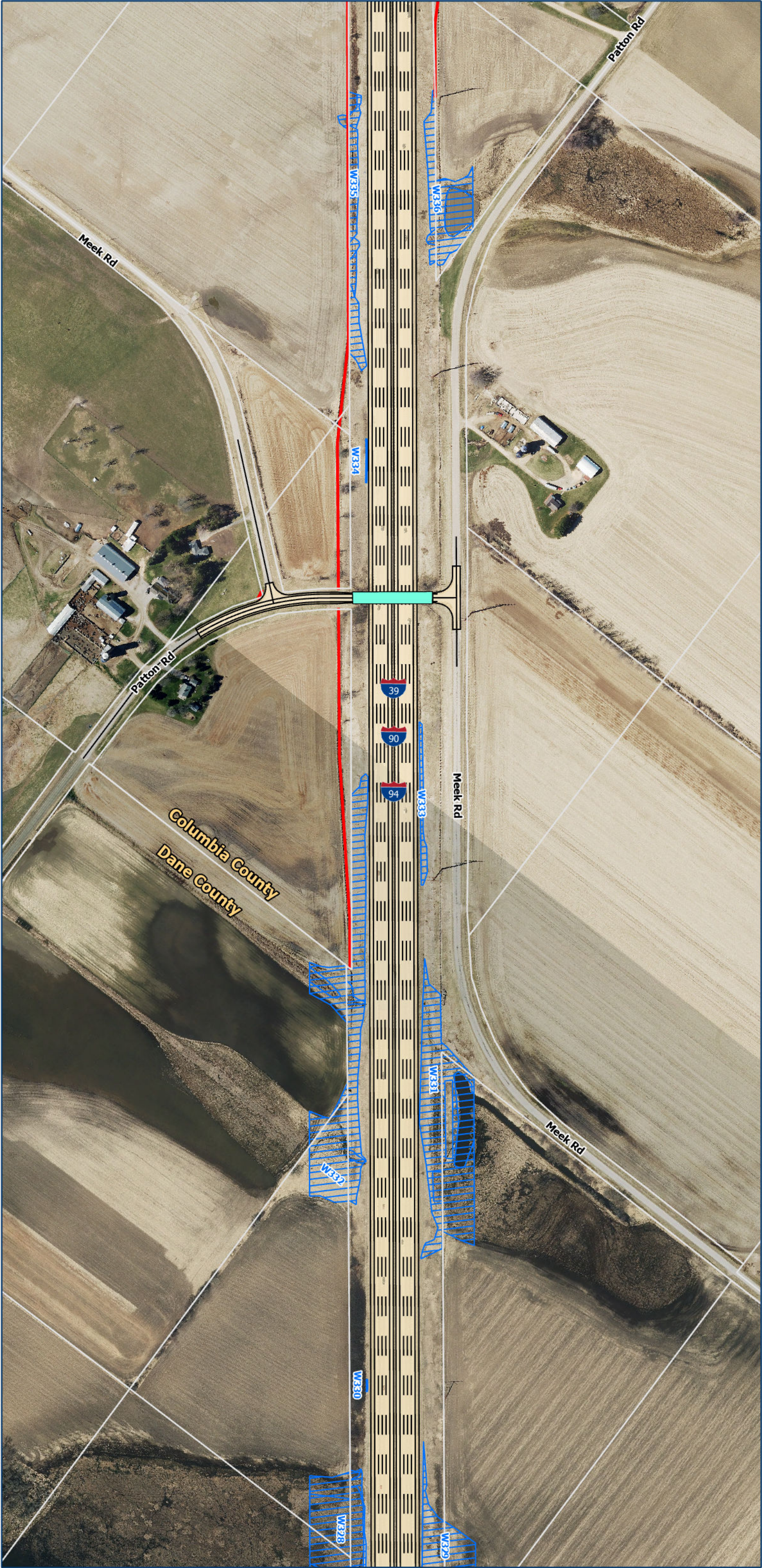


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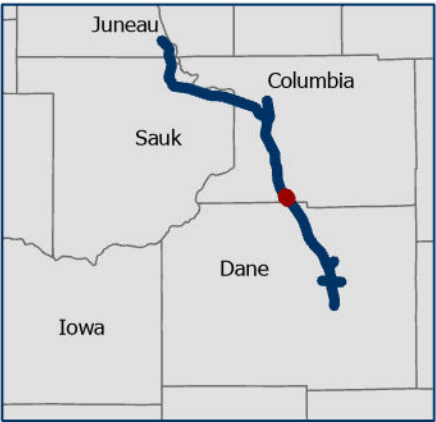
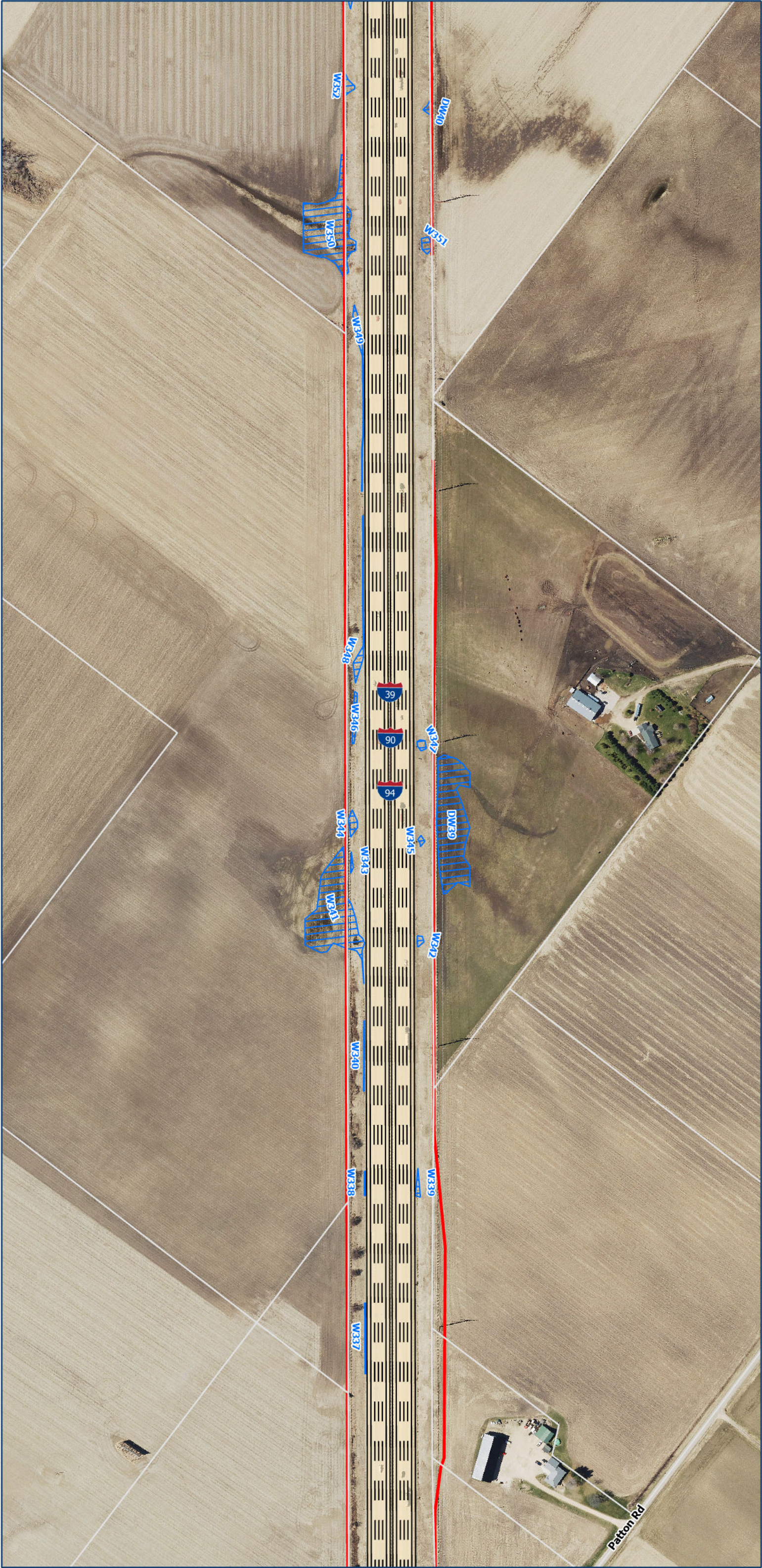
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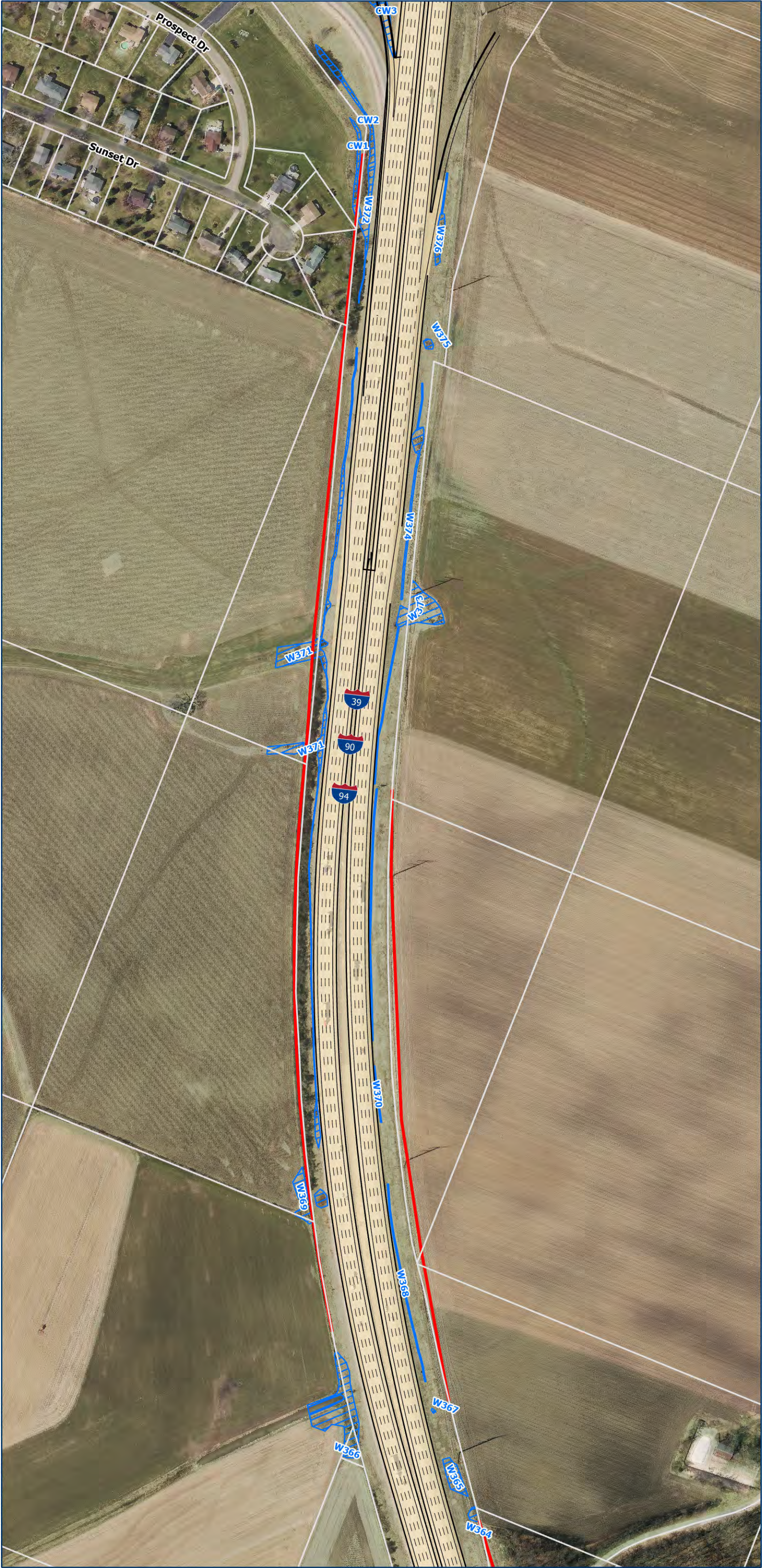




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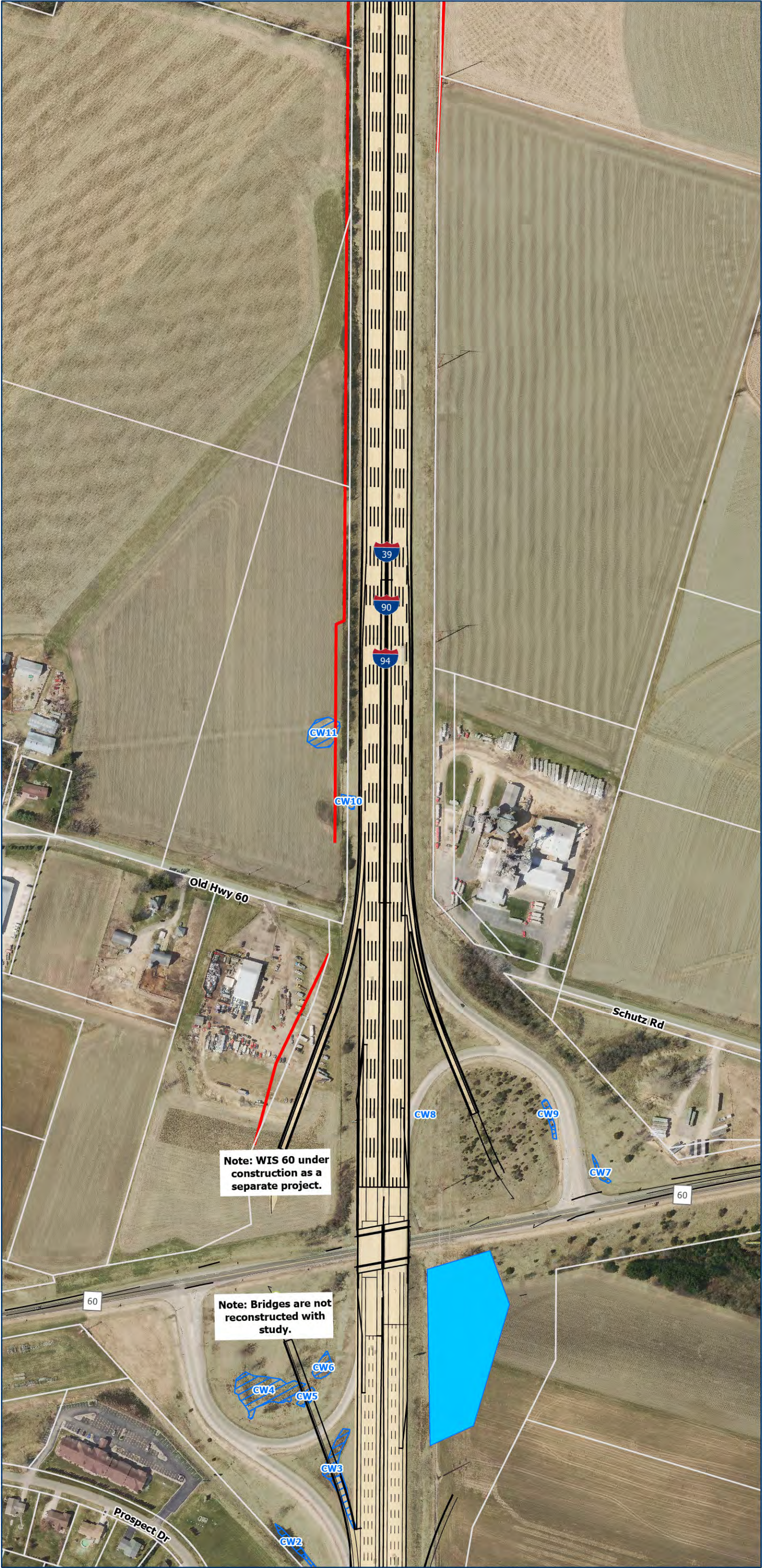


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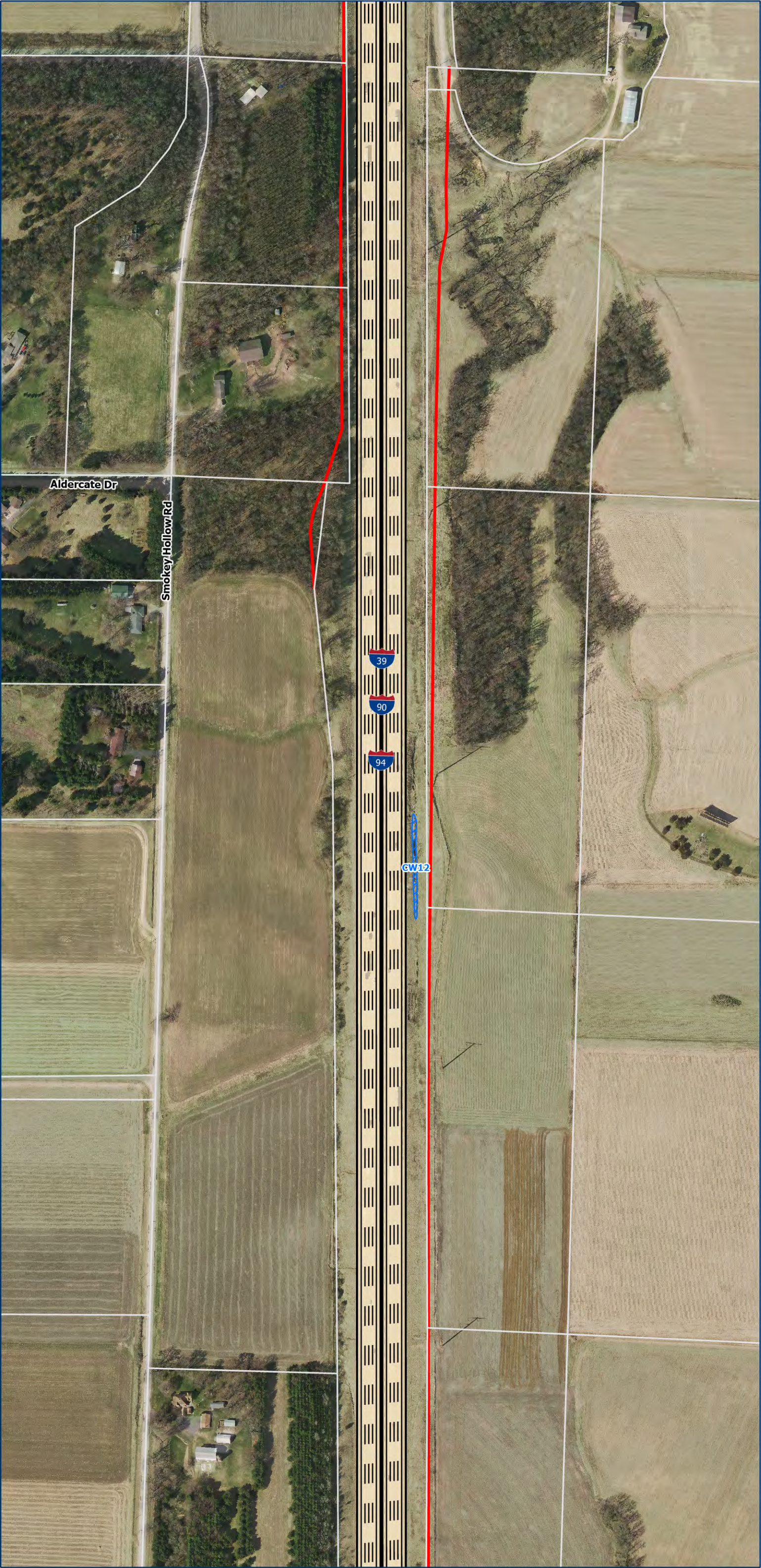
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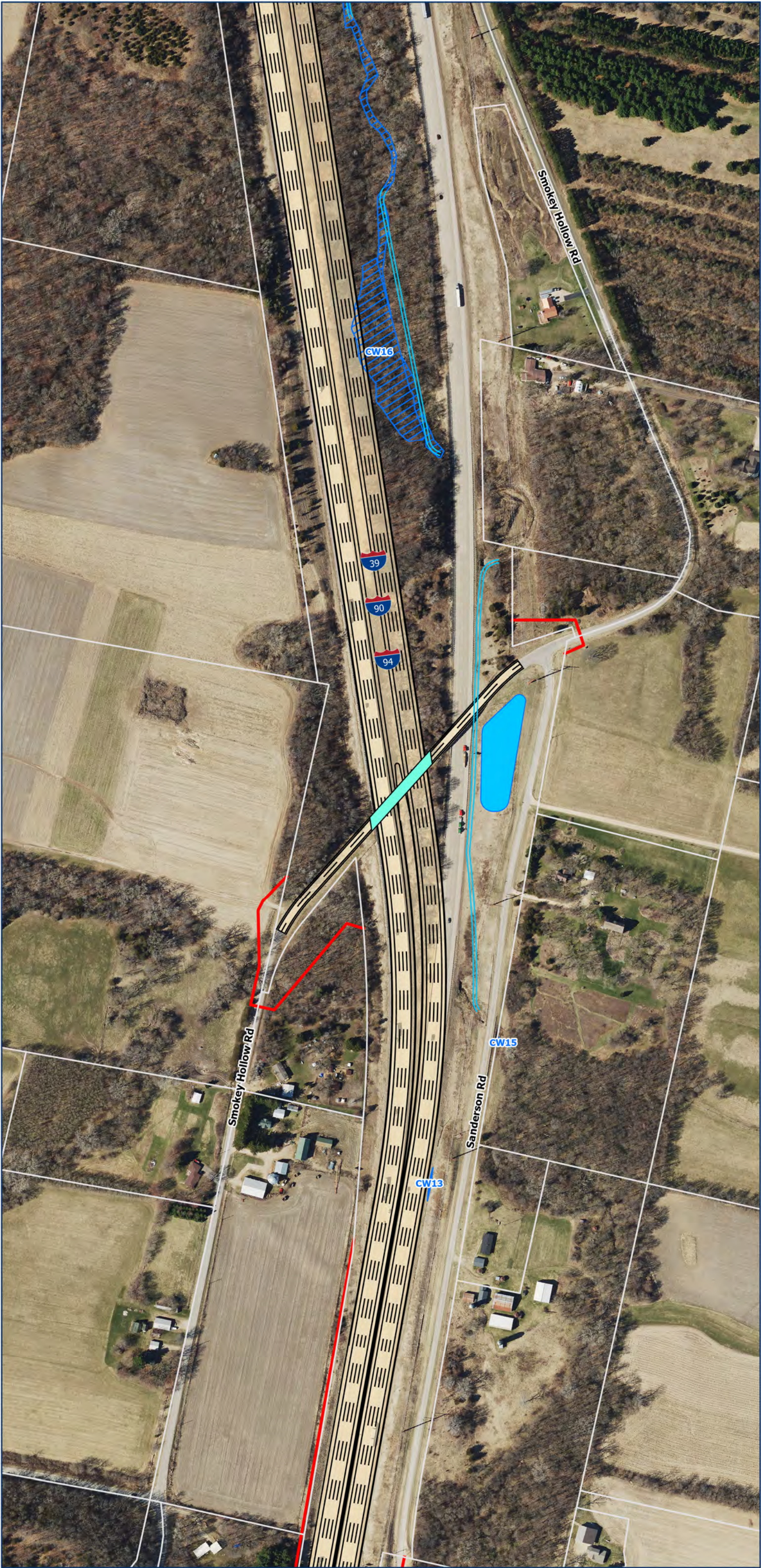


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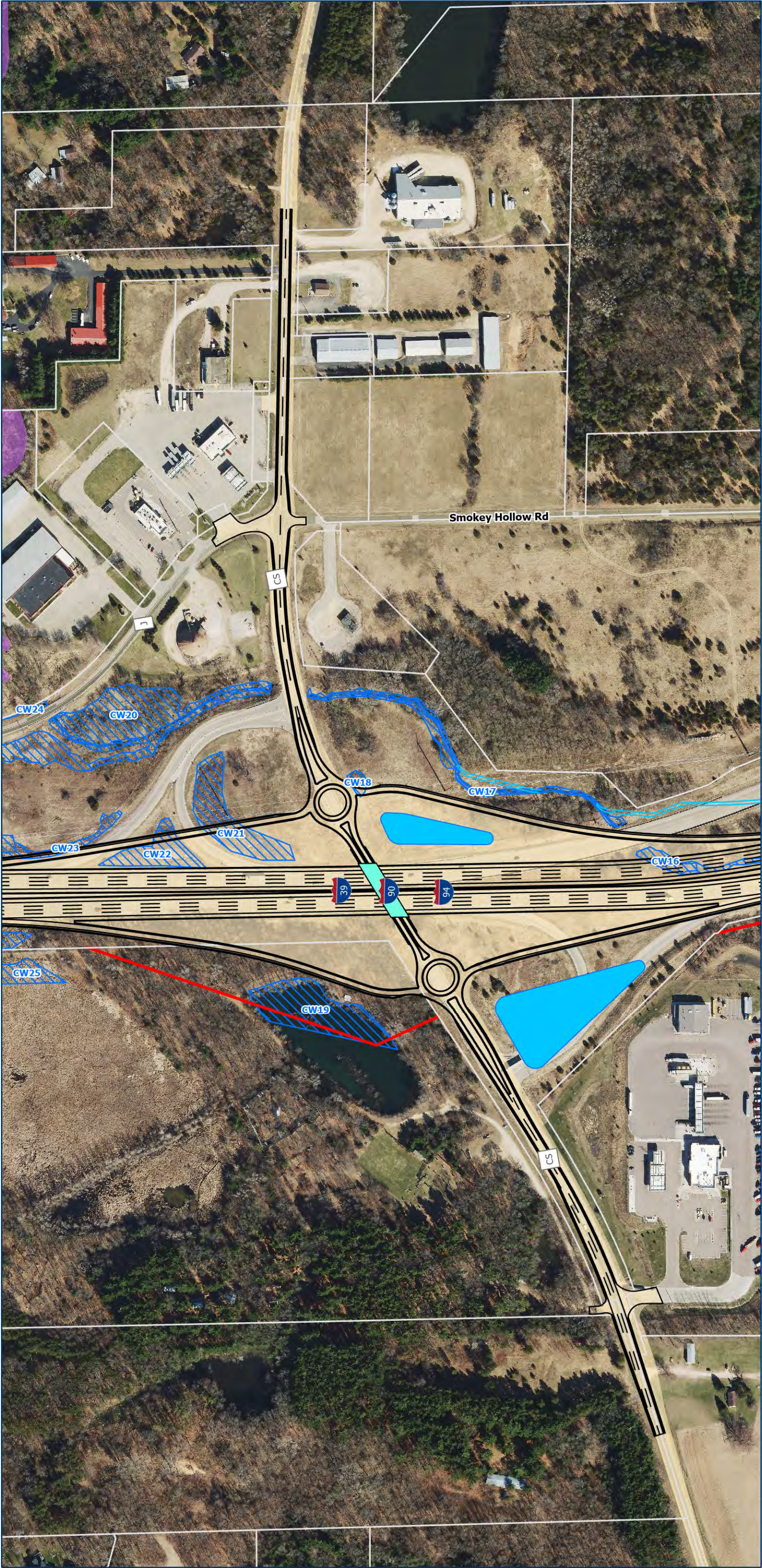




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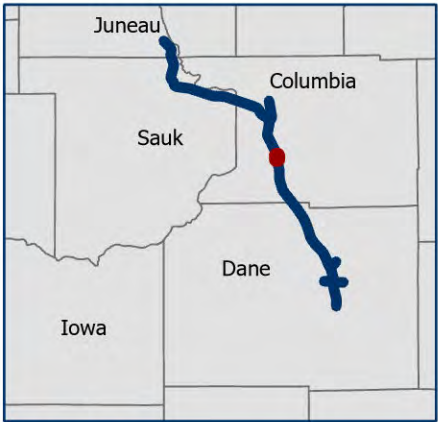
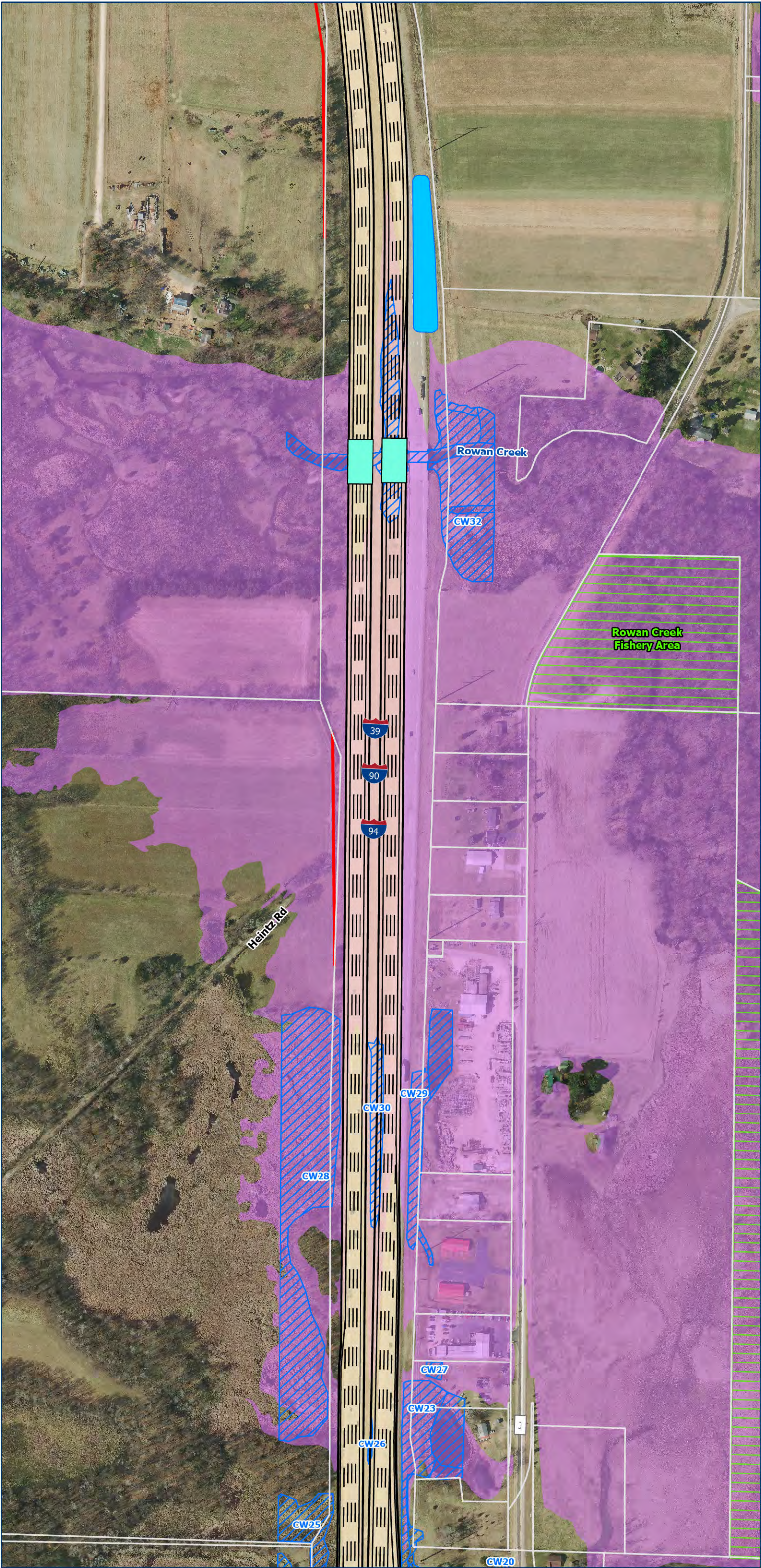


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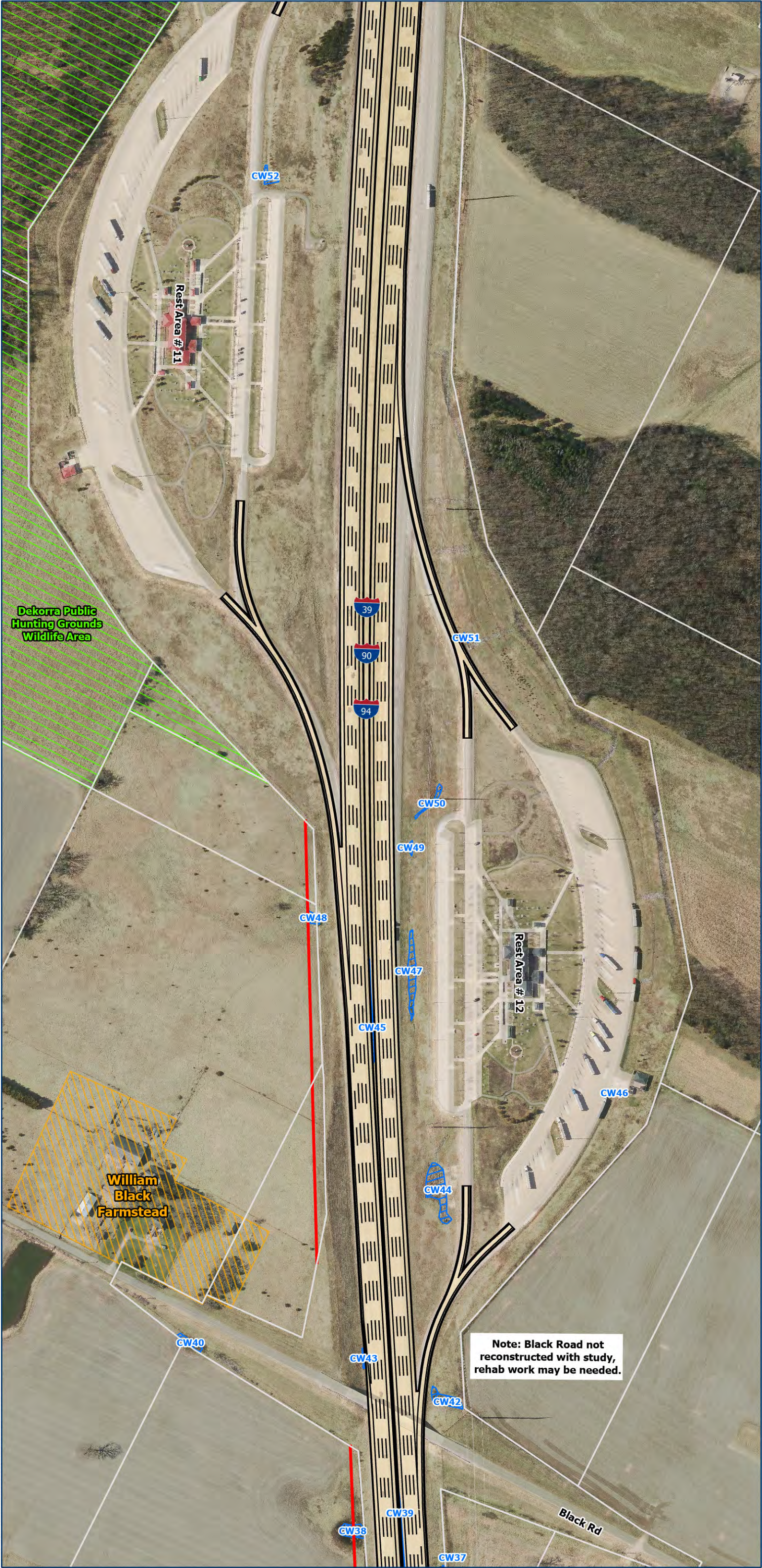




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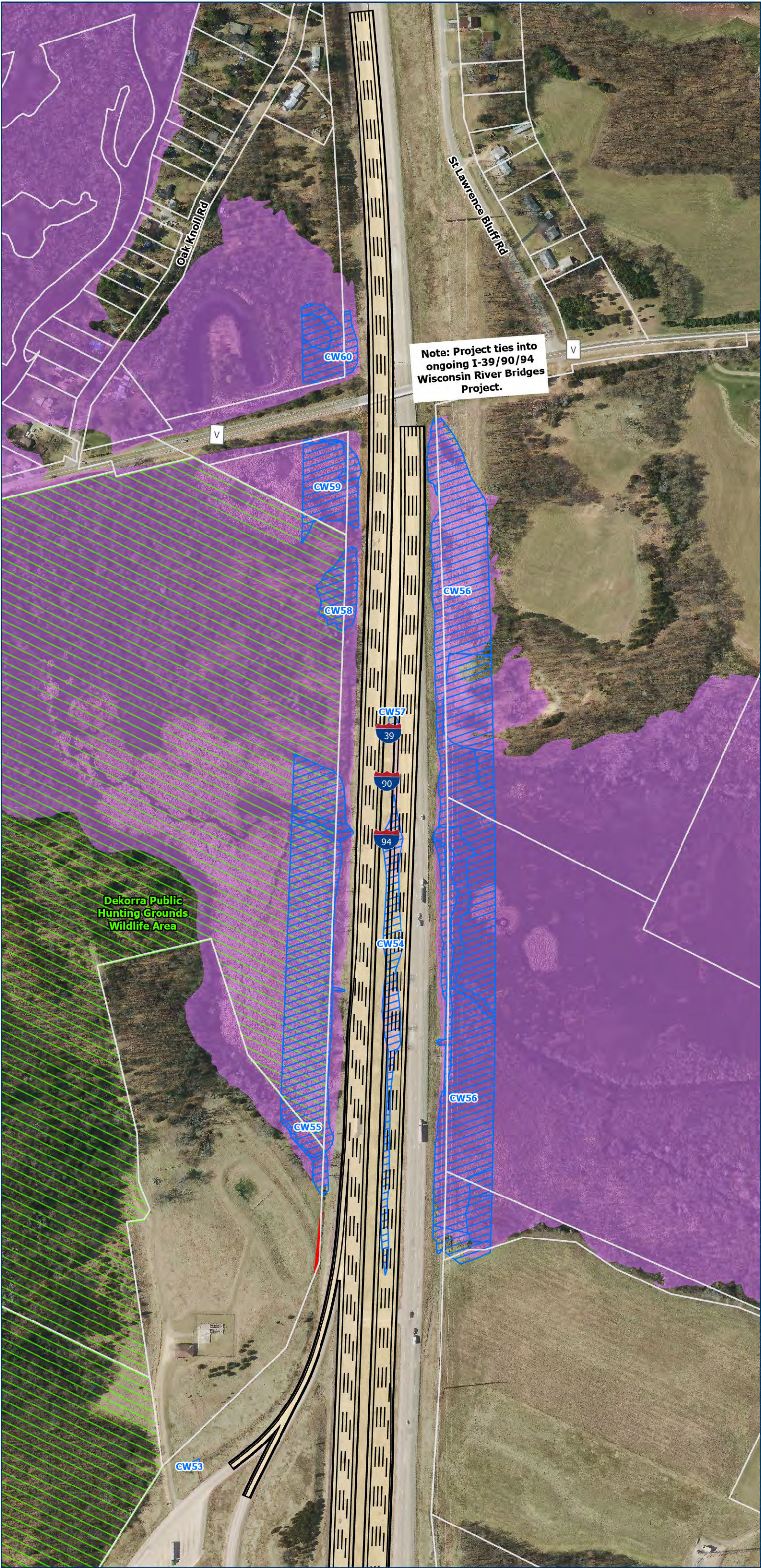




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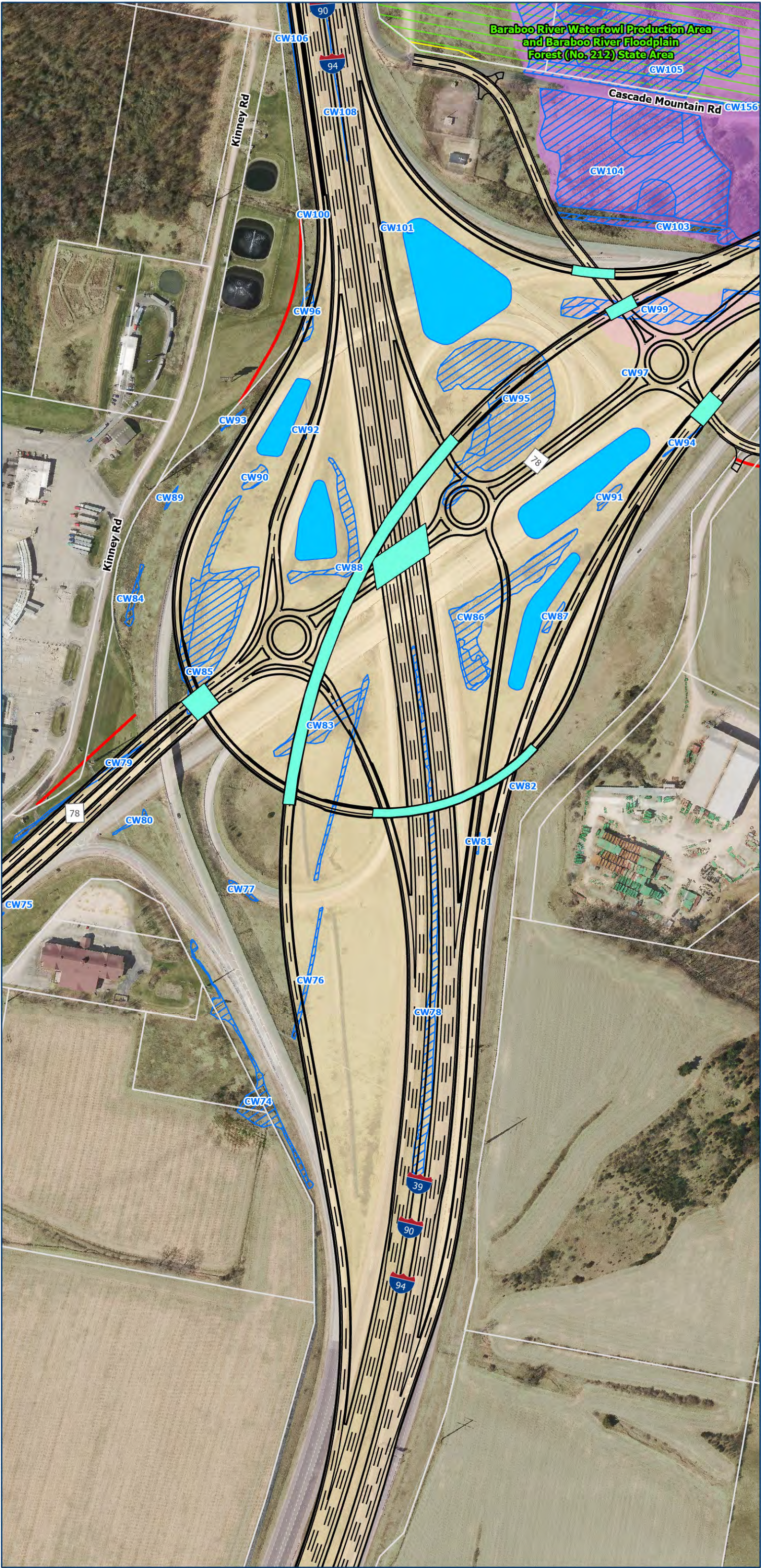


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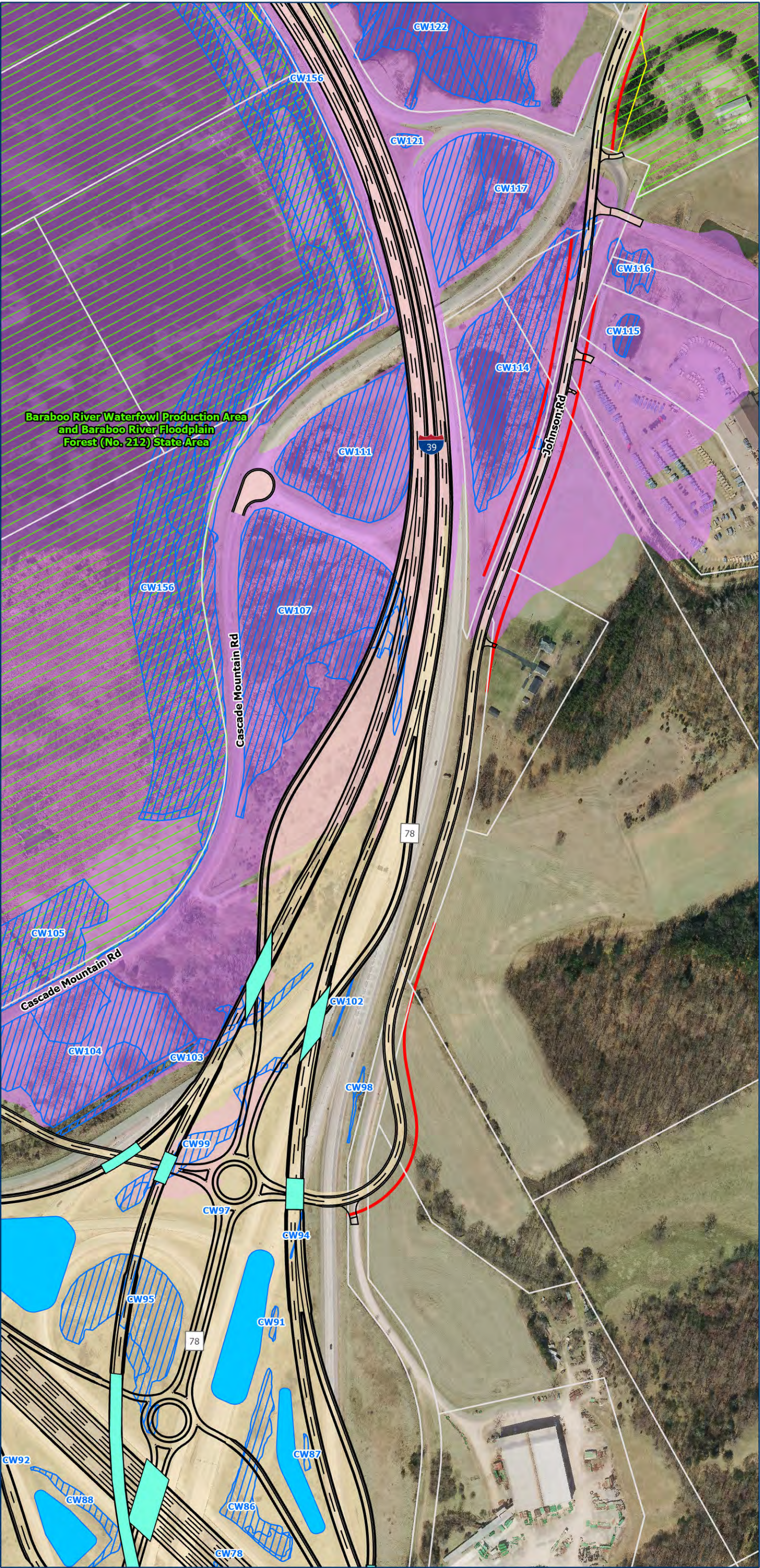


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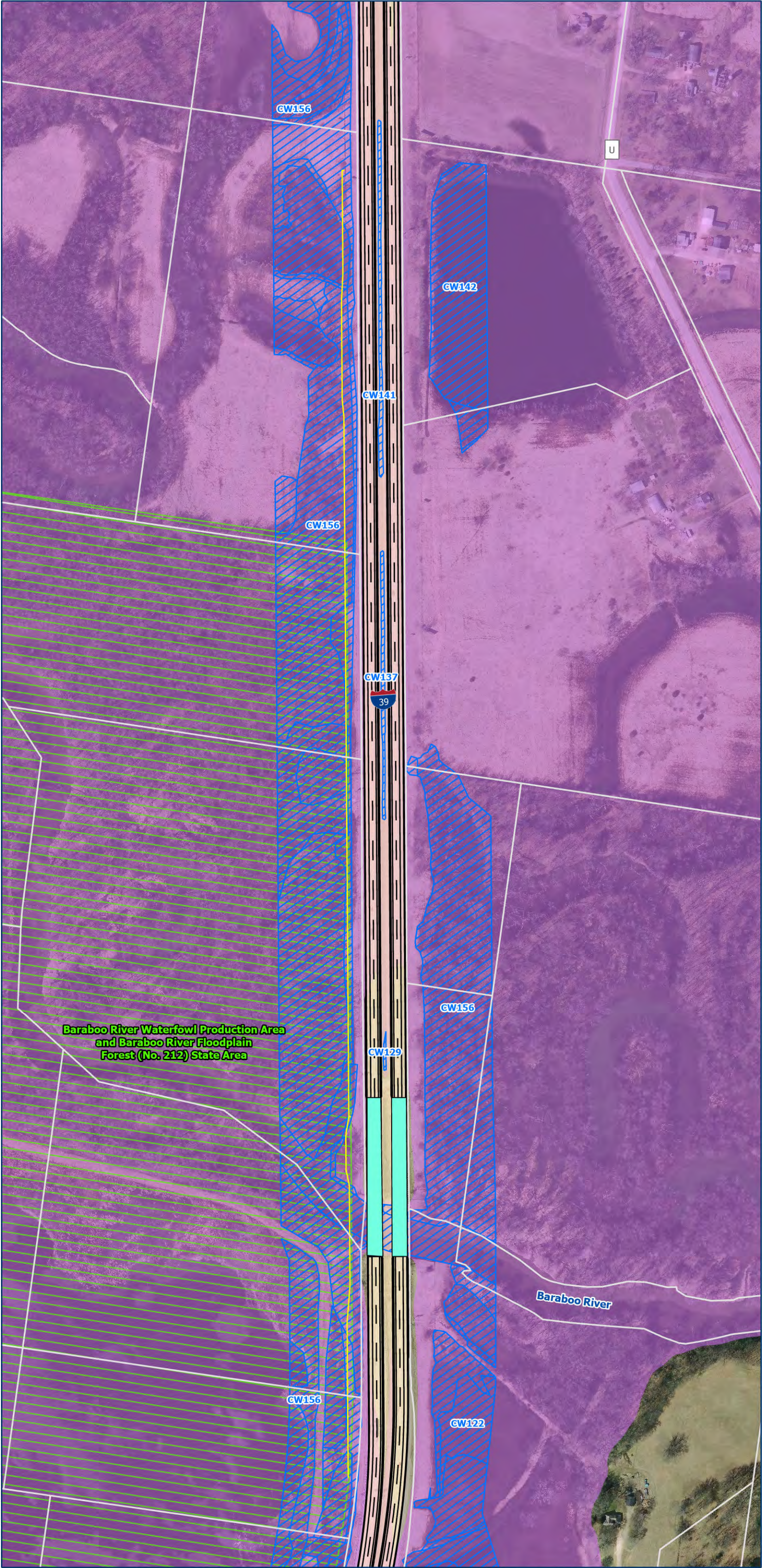
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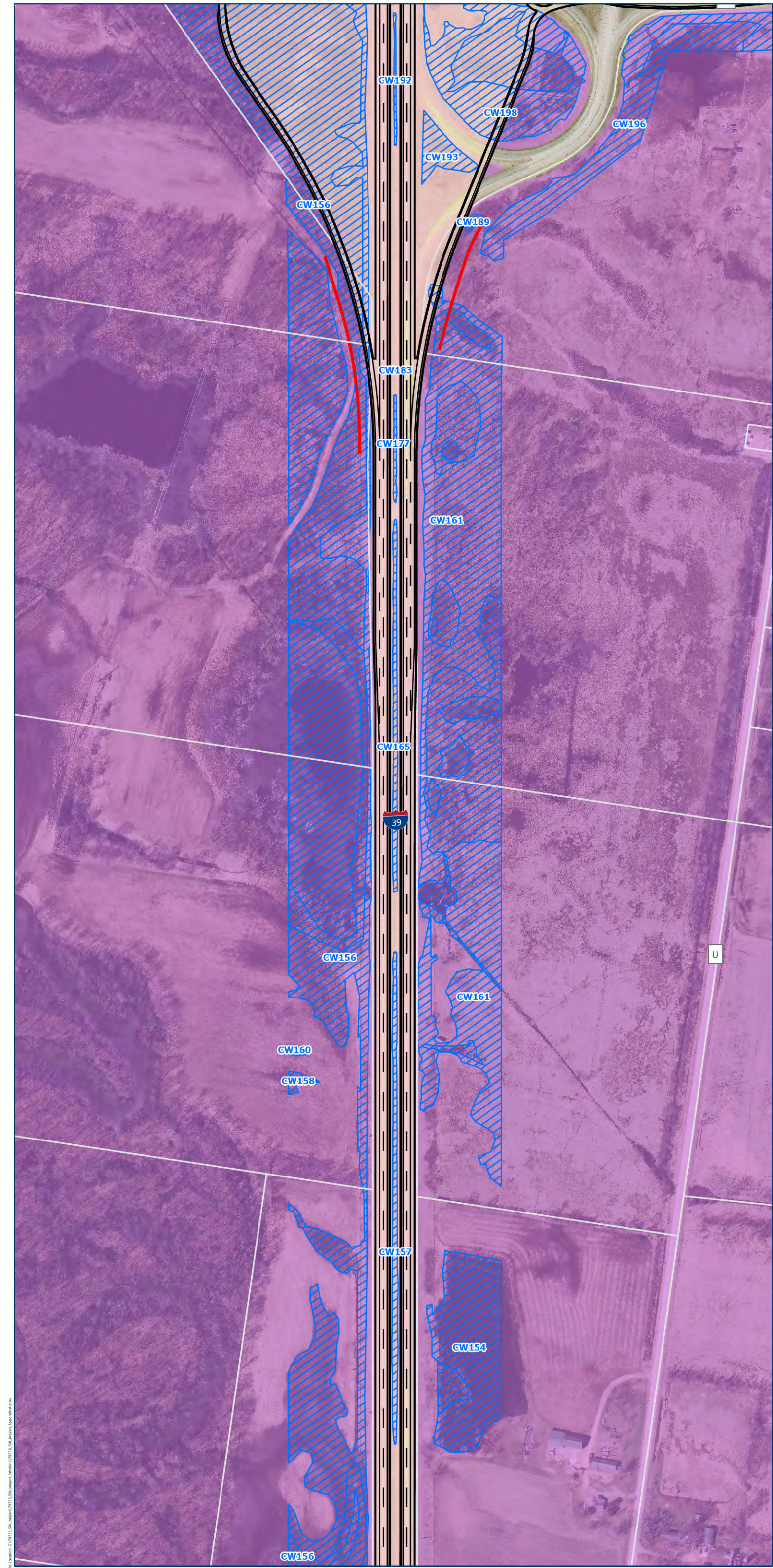




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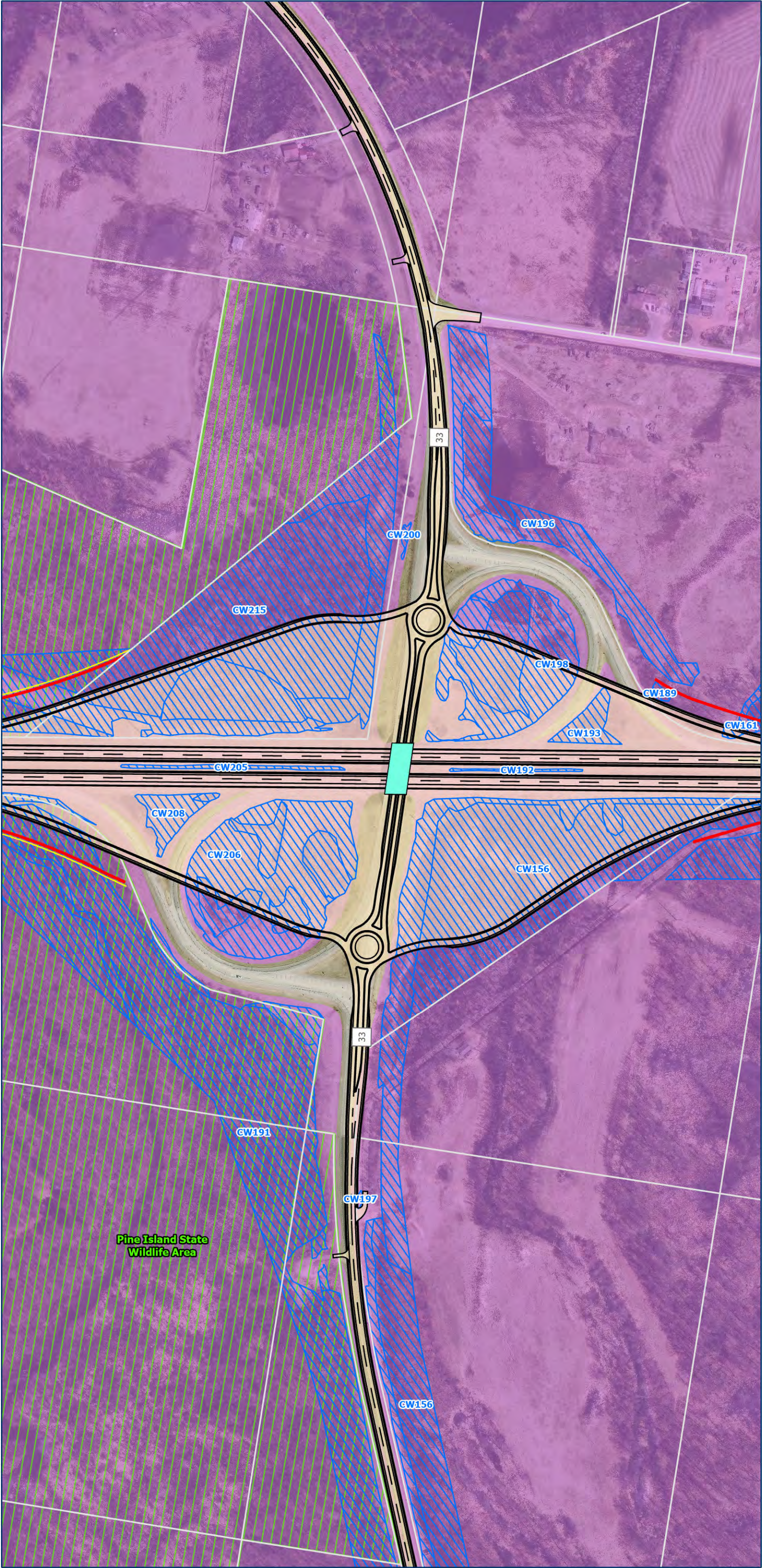




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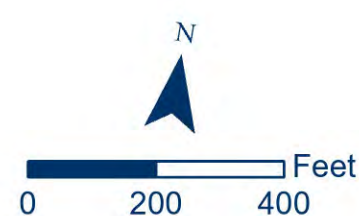
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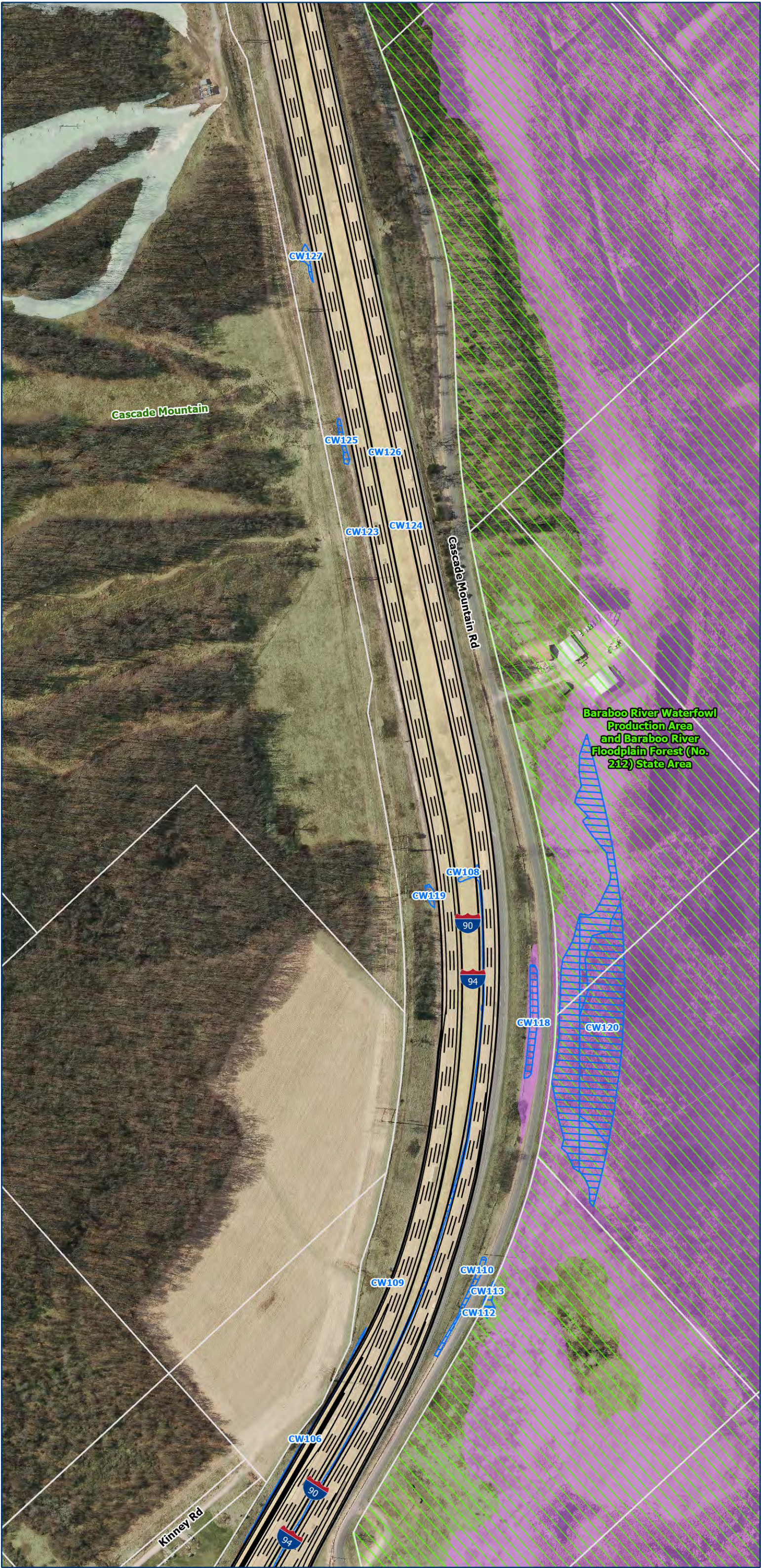




Legend

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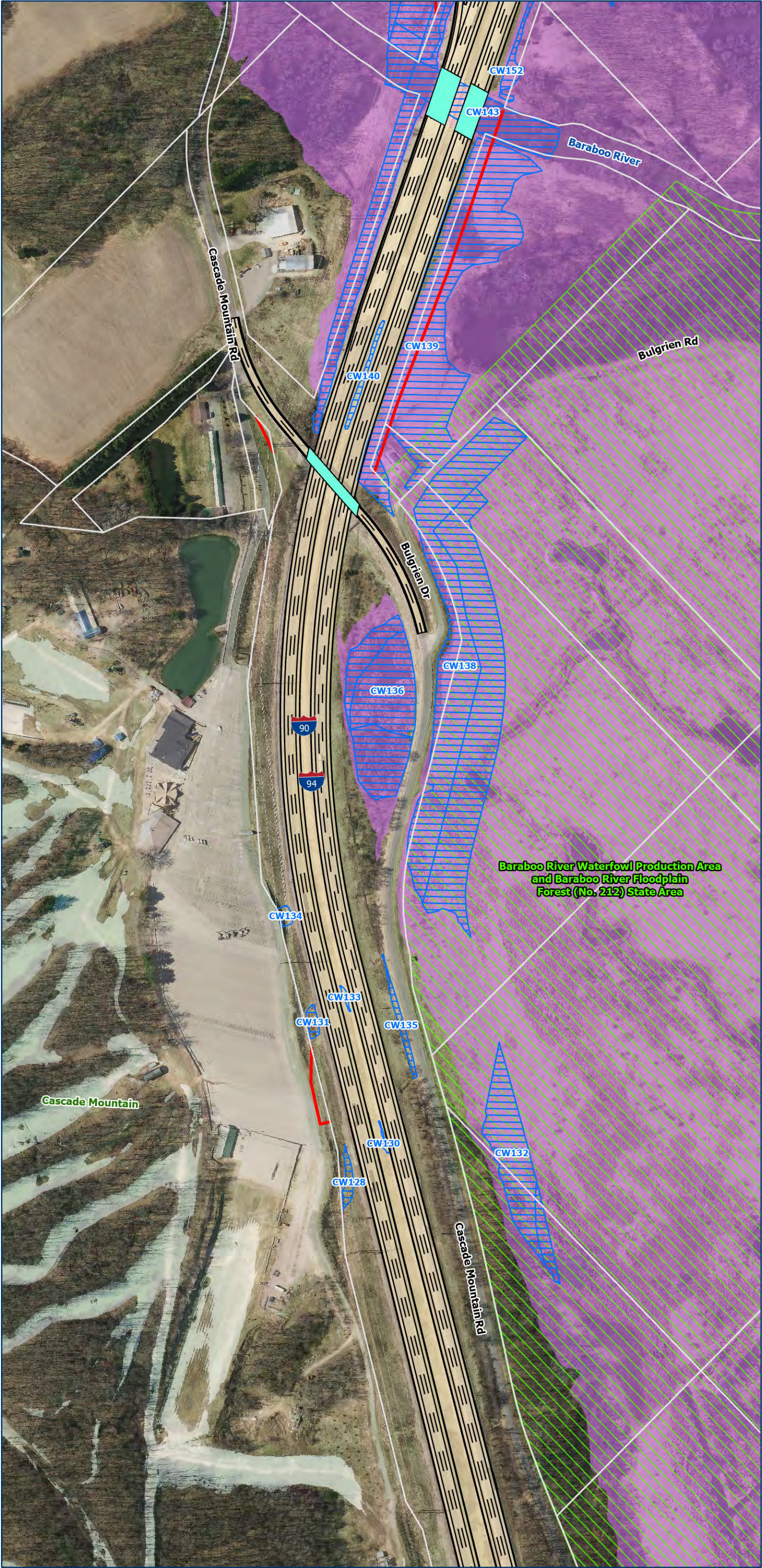




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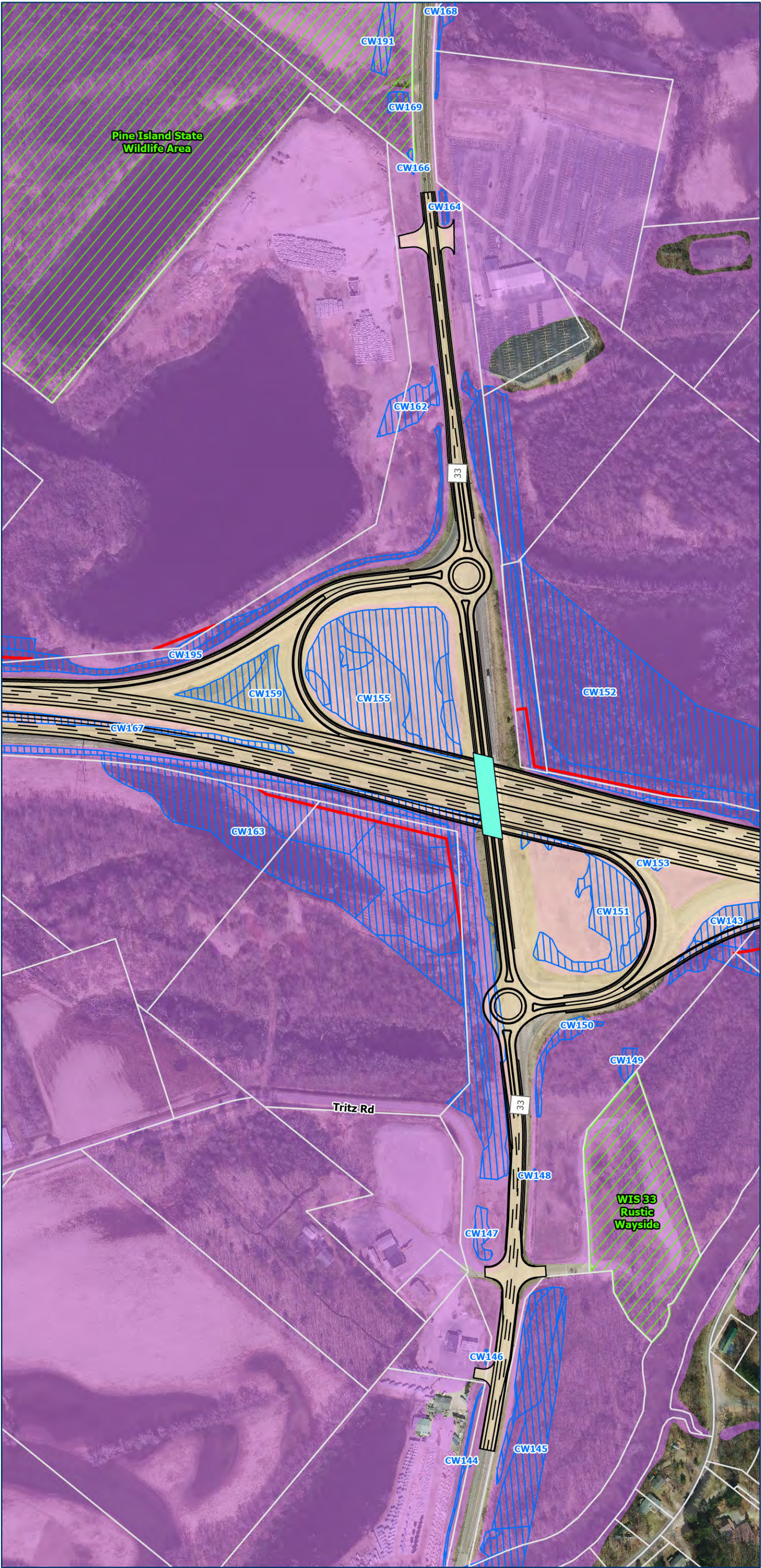




Legend

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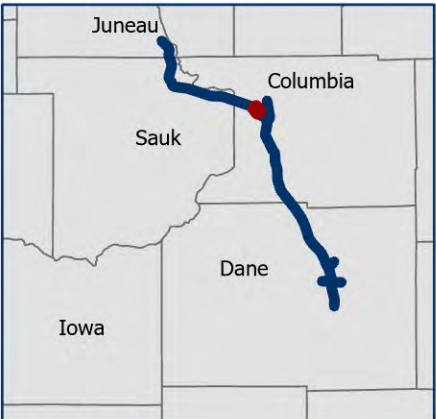




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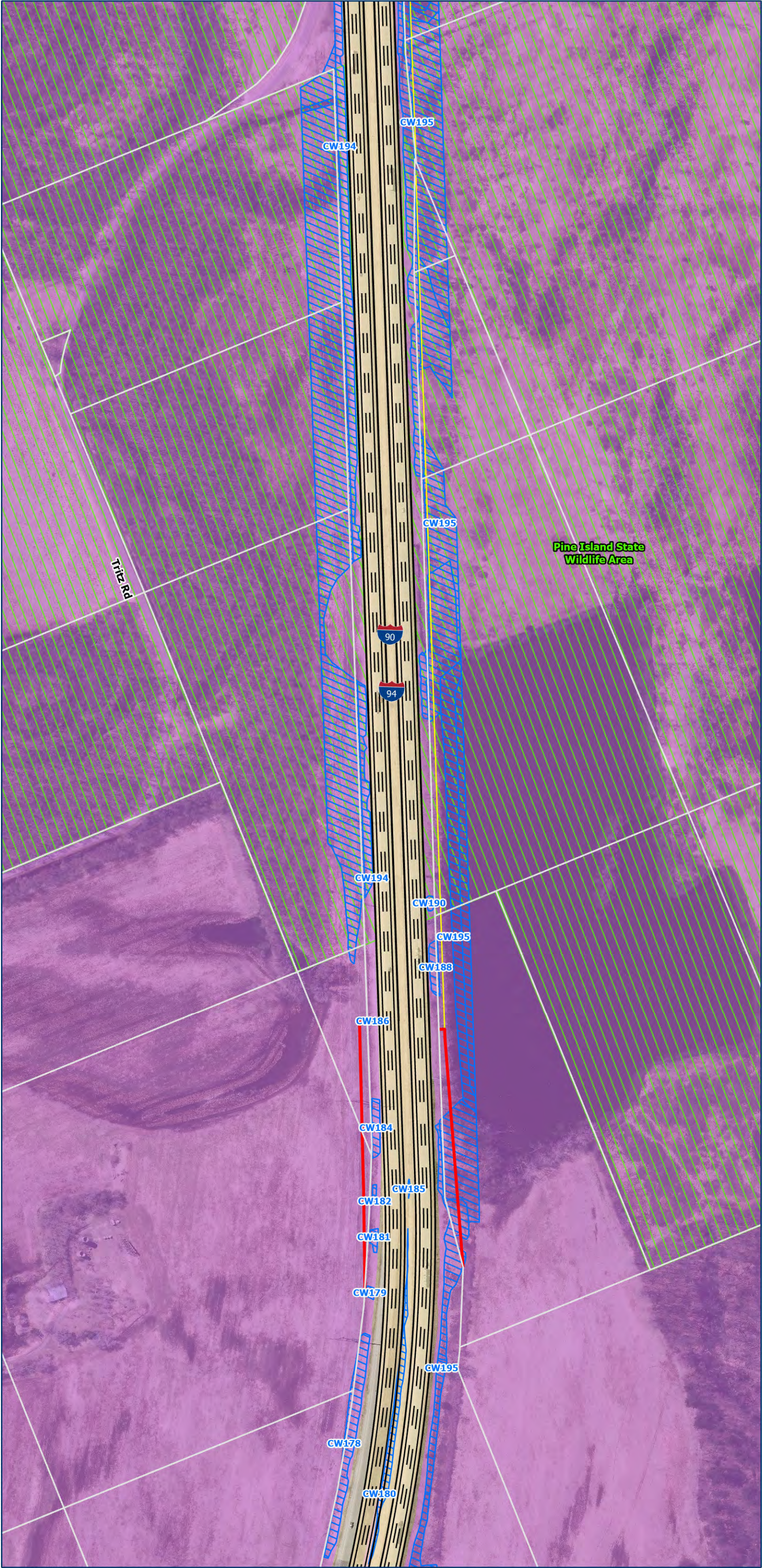




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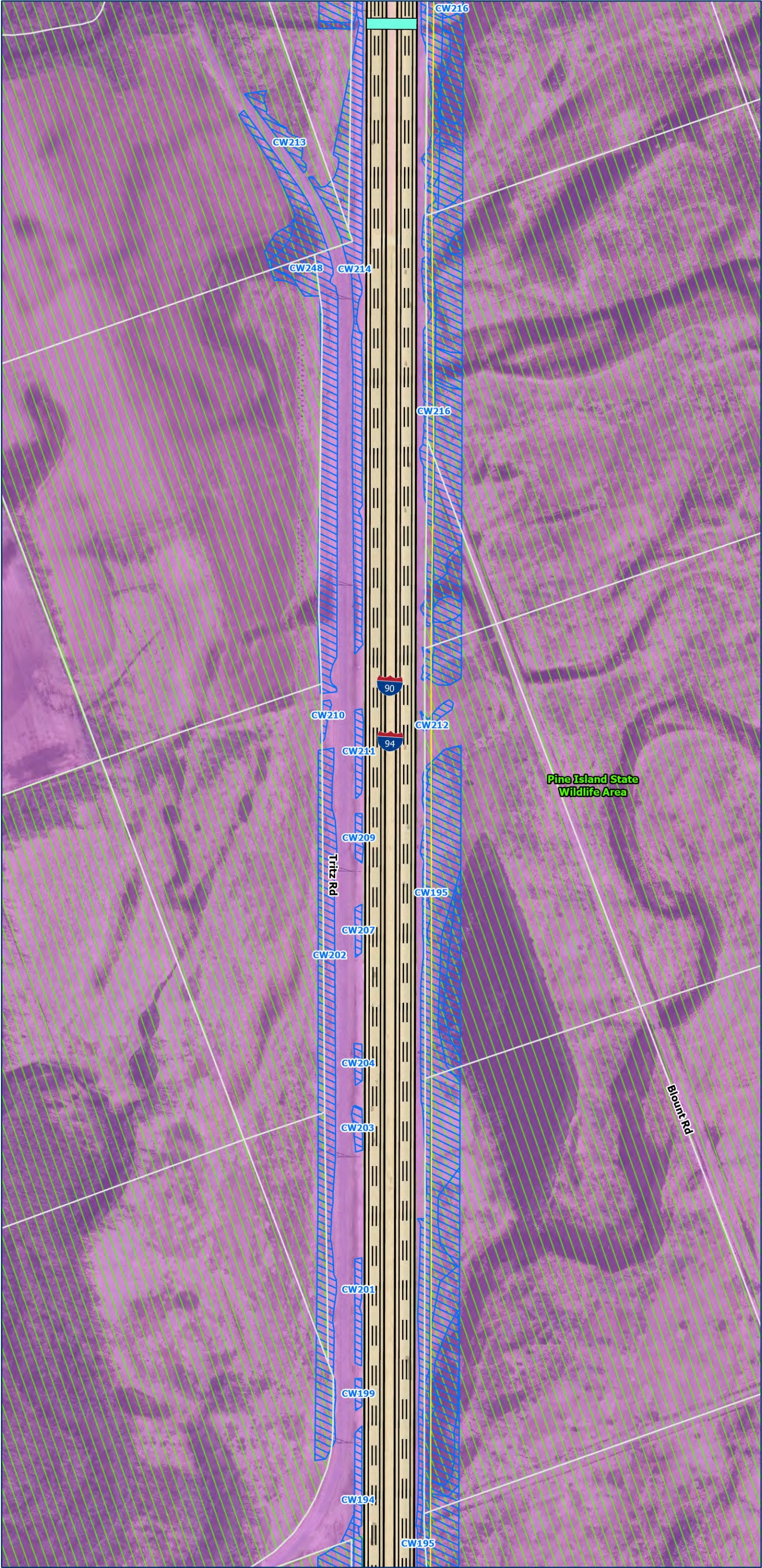




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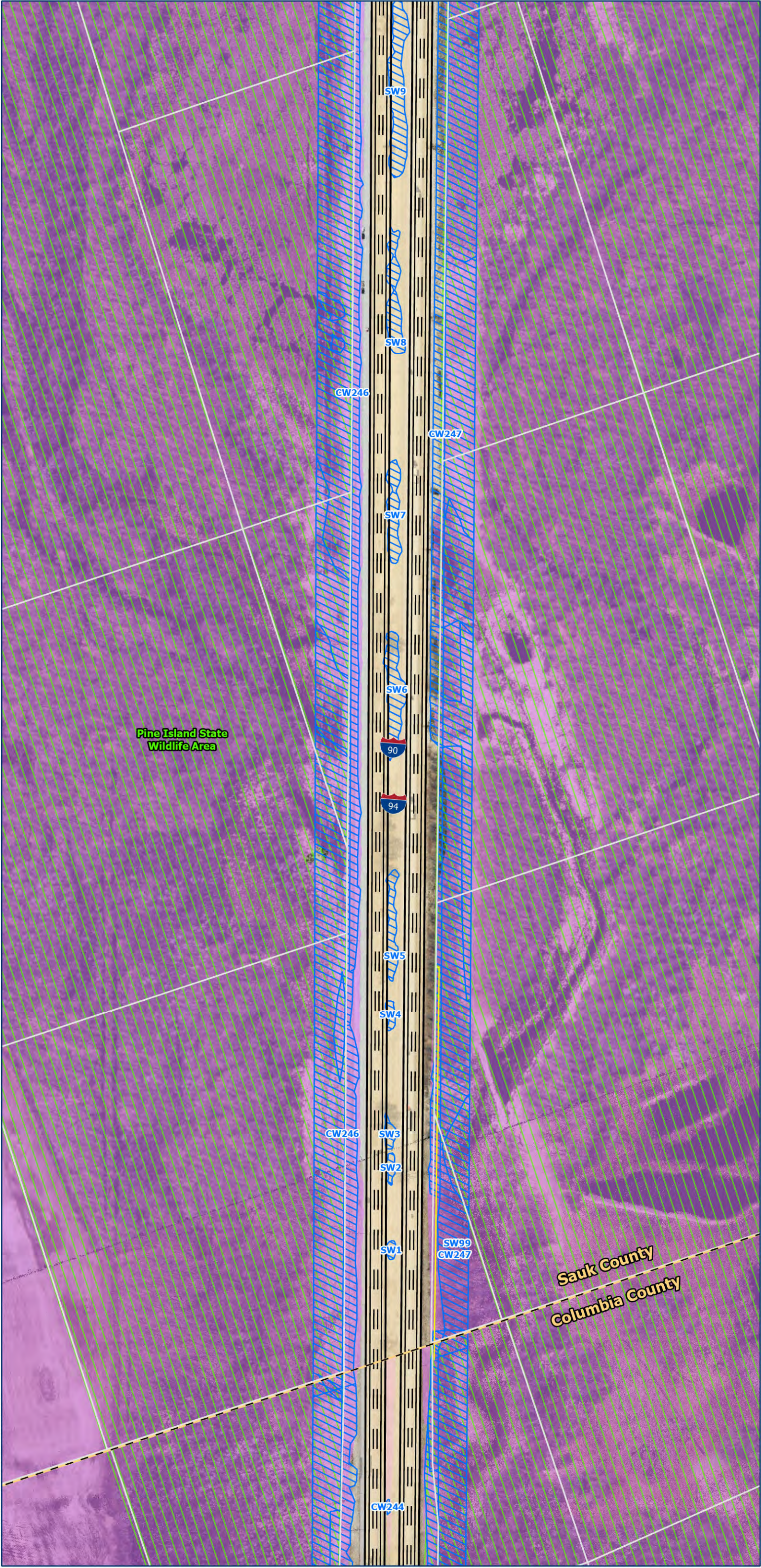




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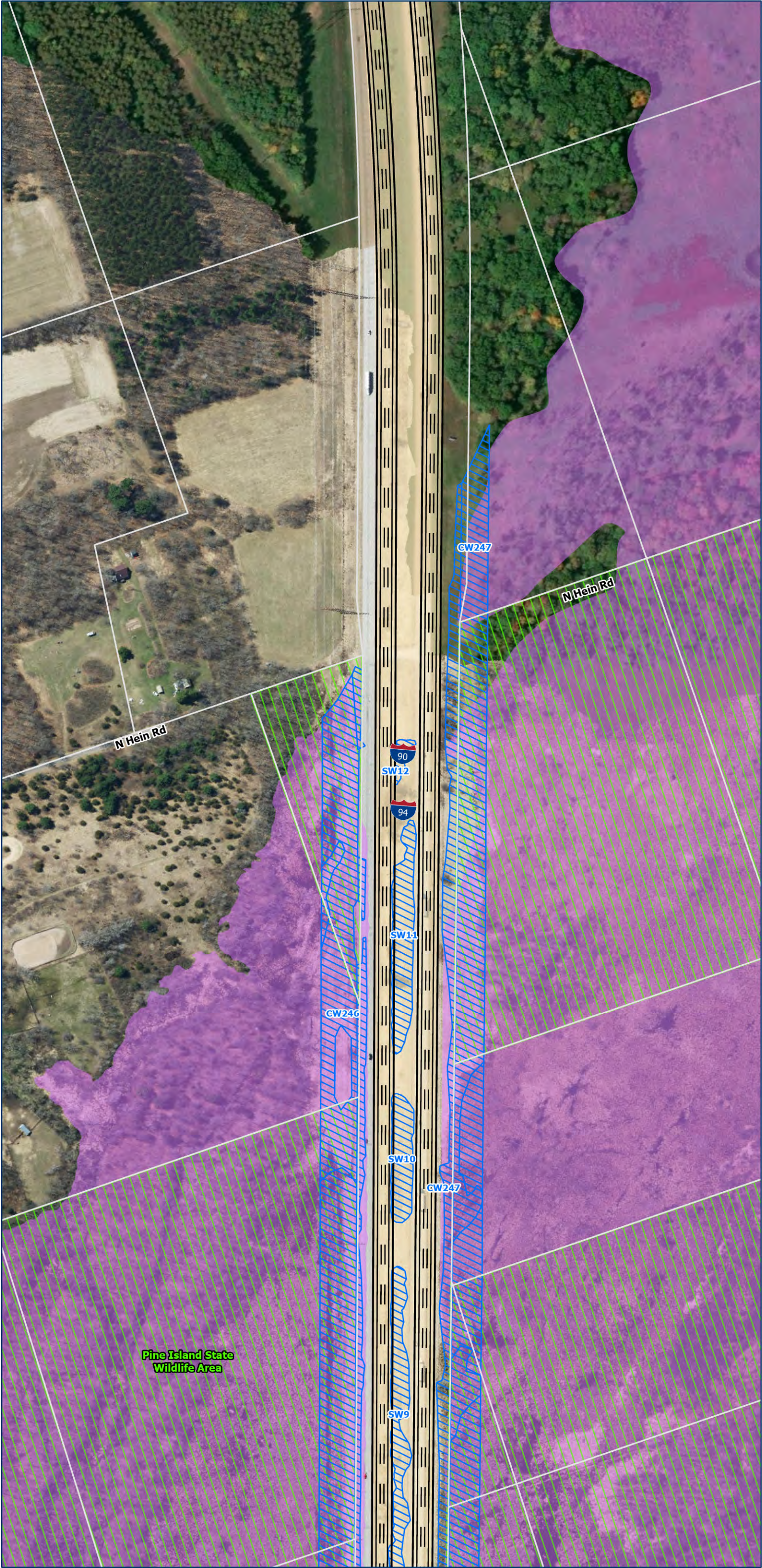




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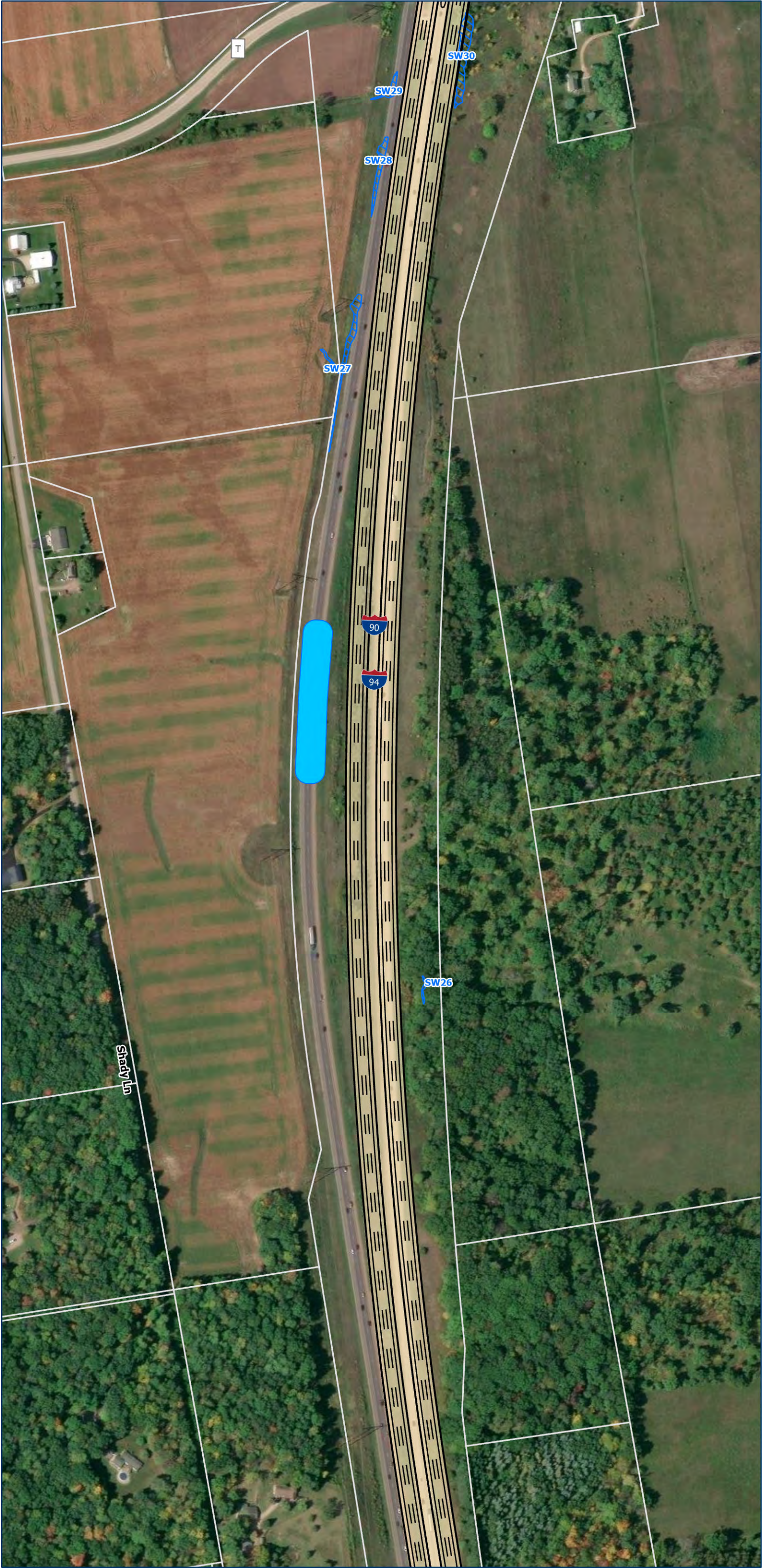




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0 200 400 Feet



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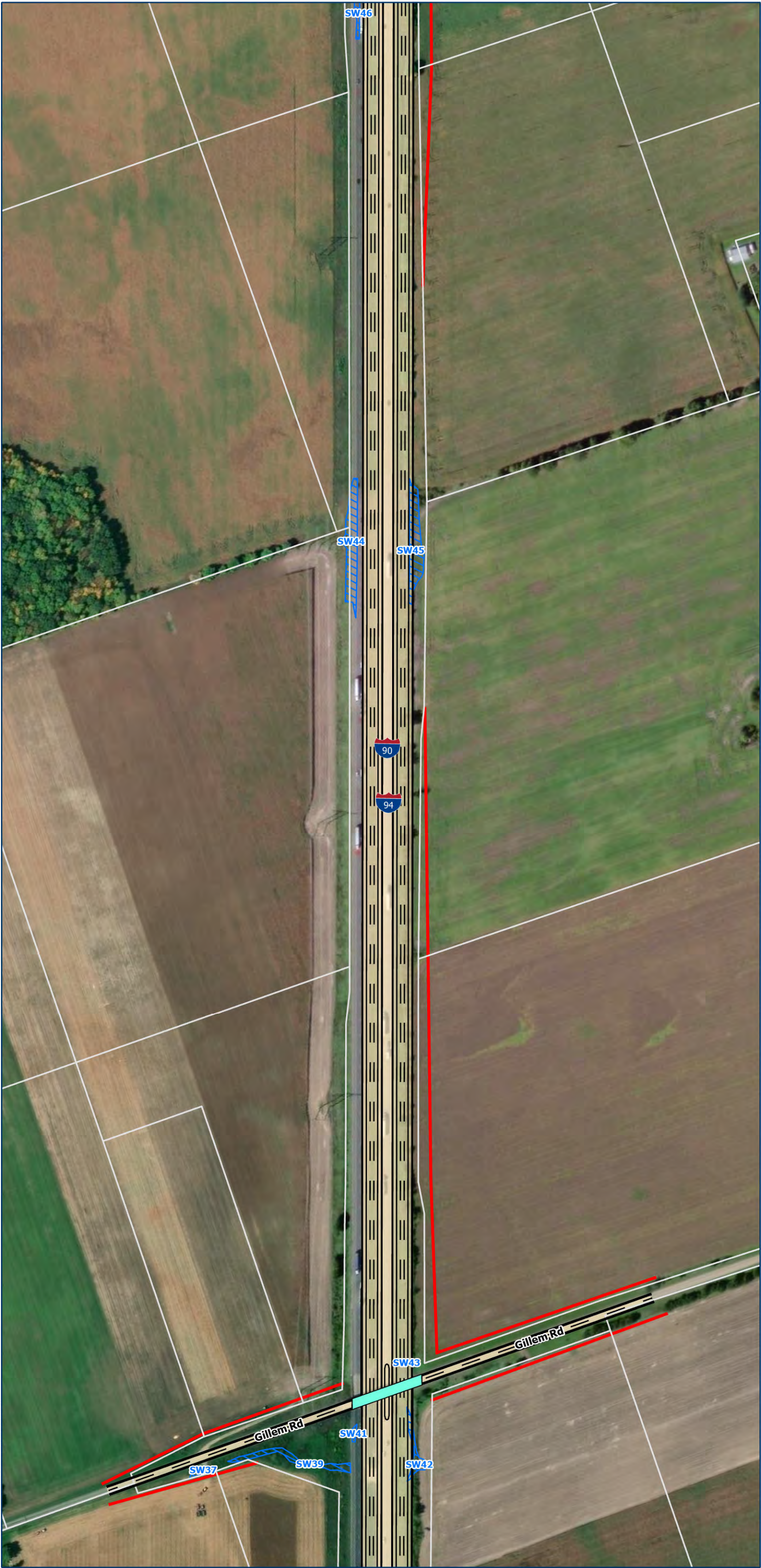




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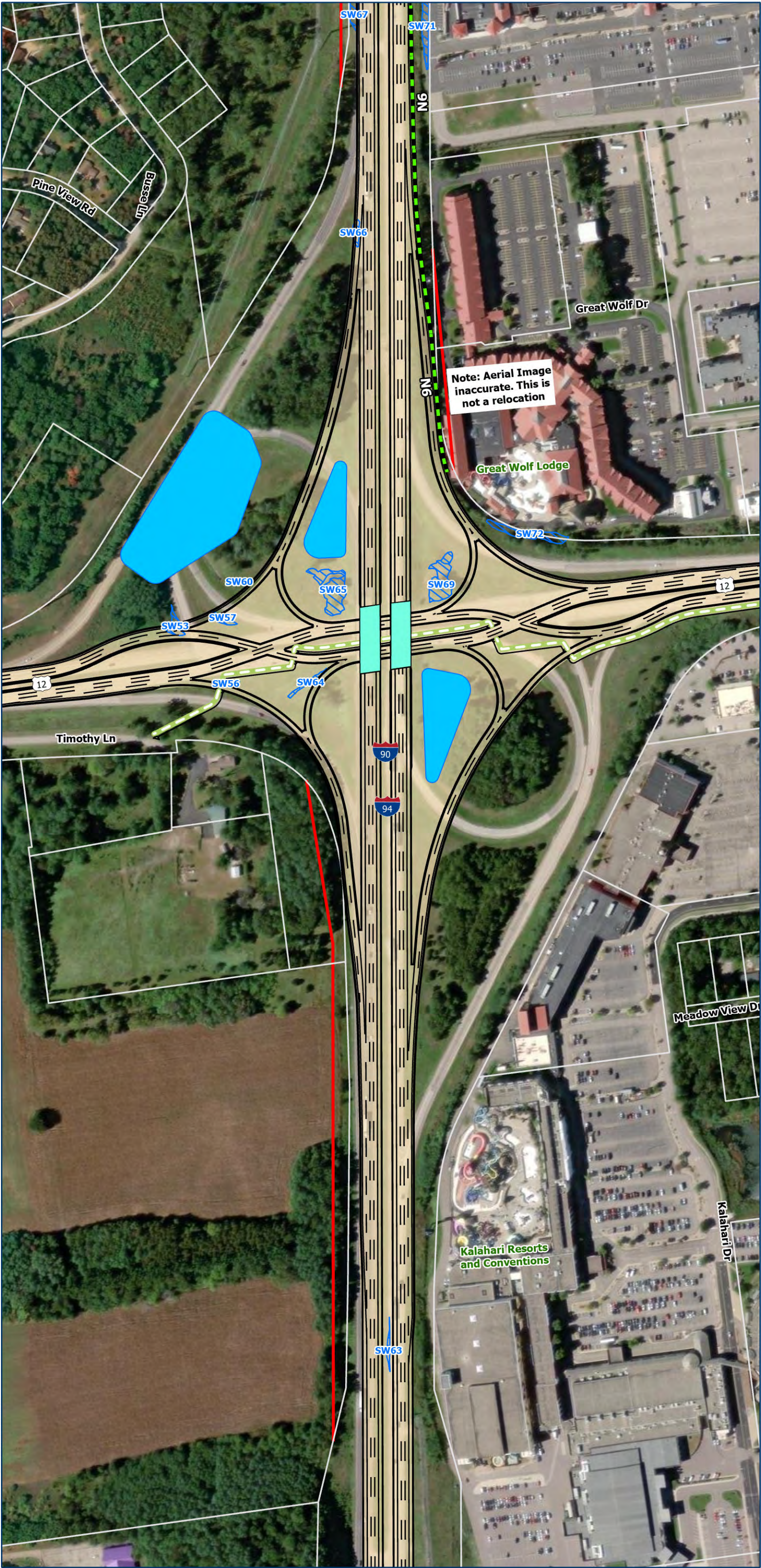




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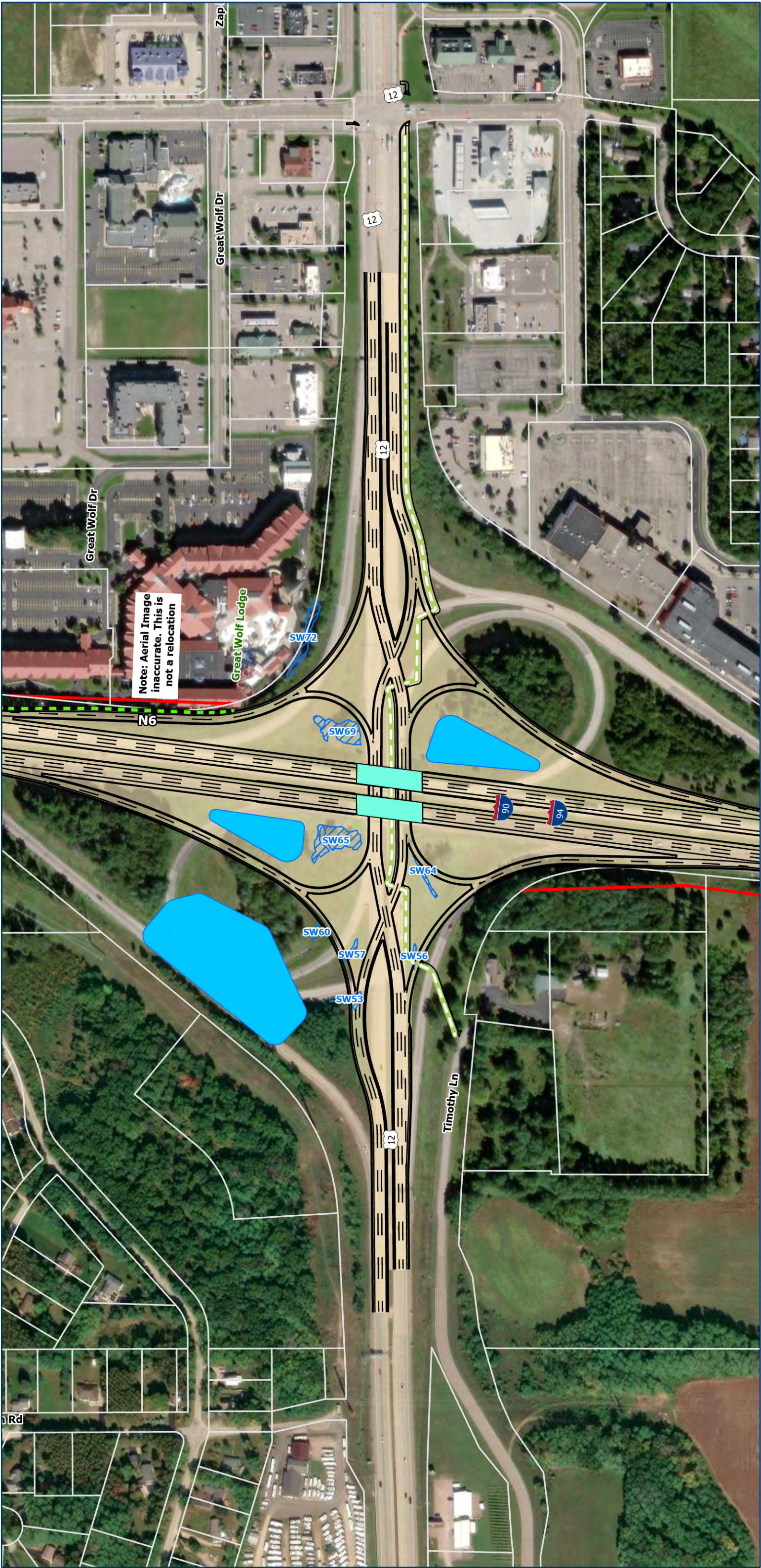




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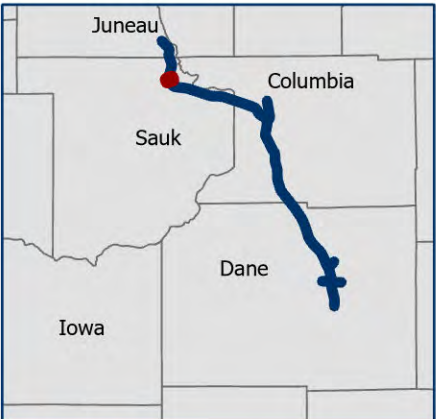
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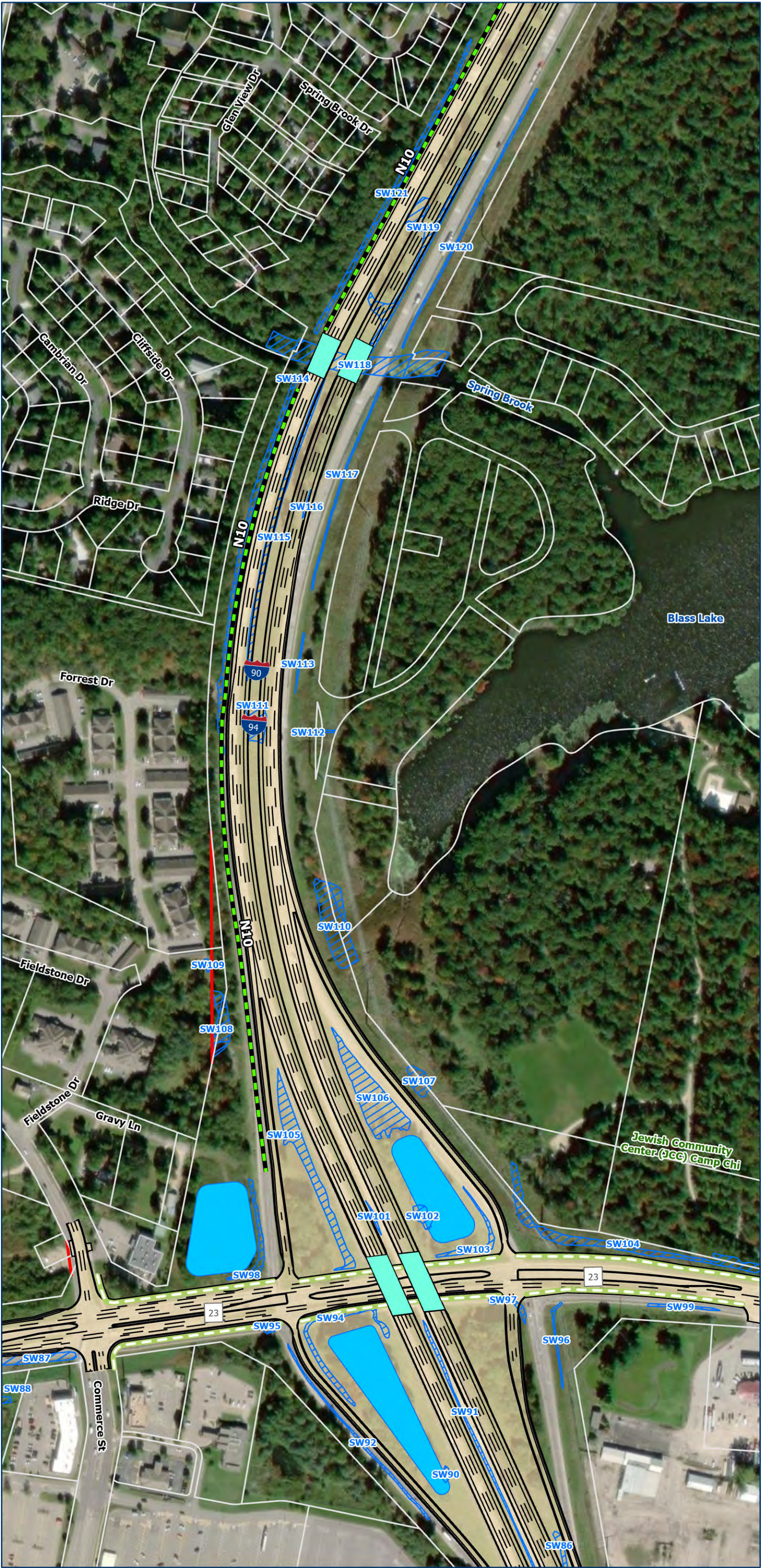




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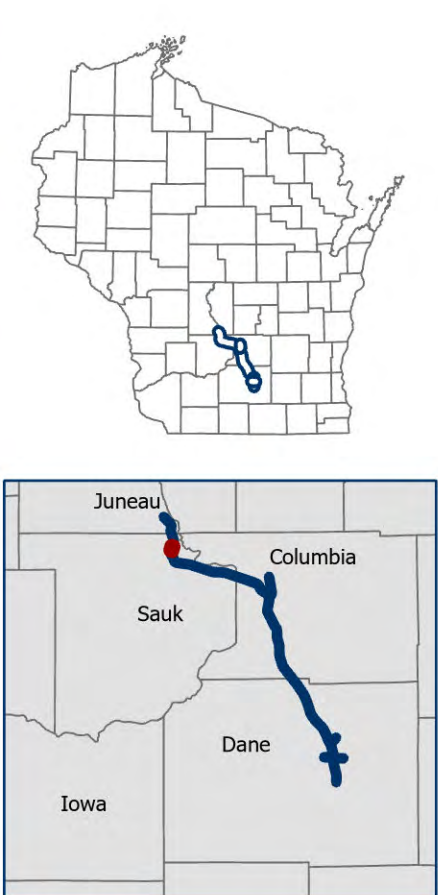




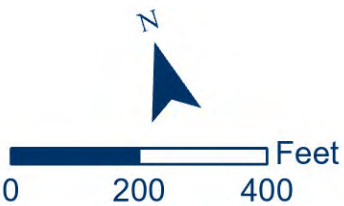
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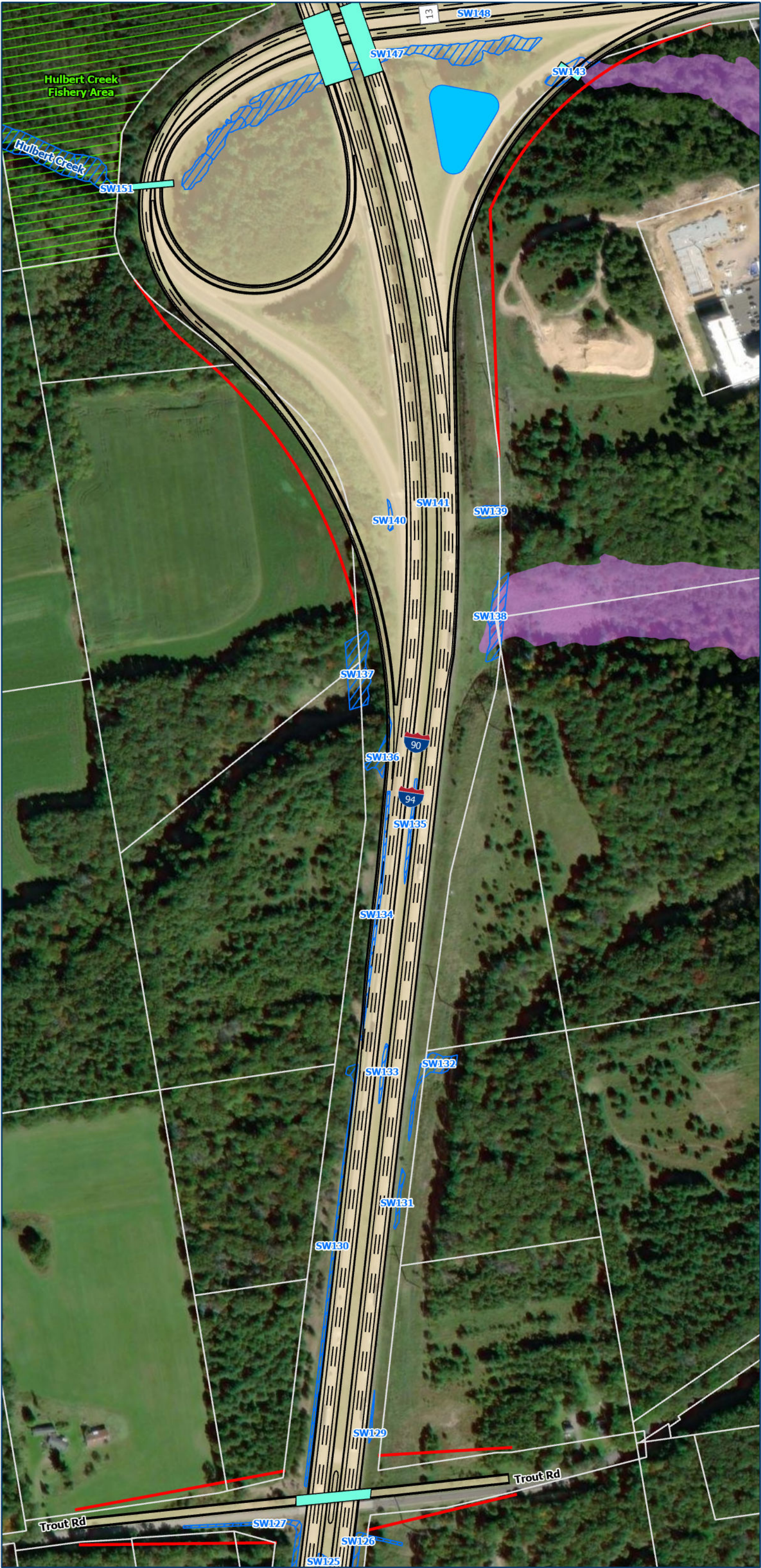
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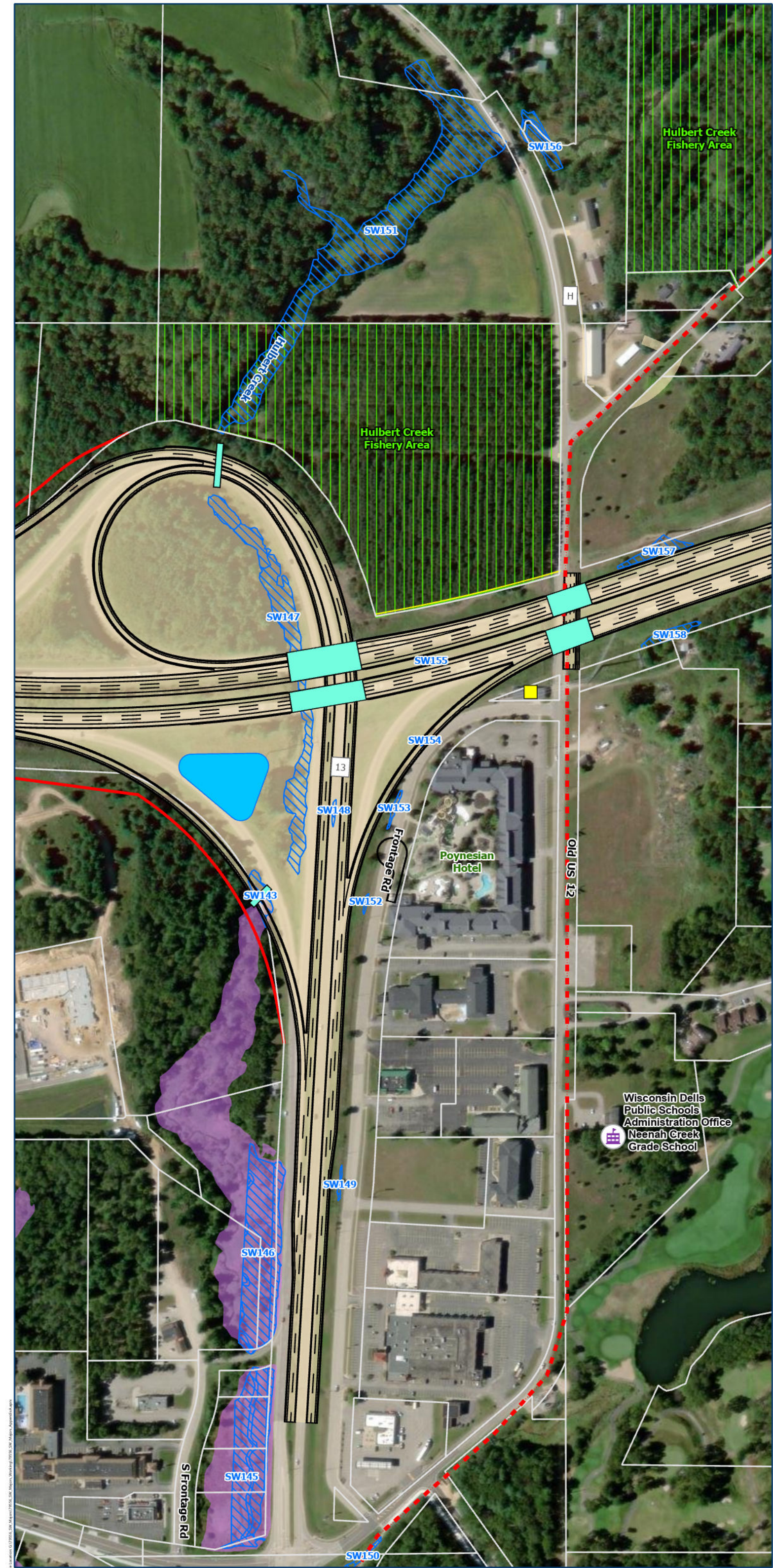


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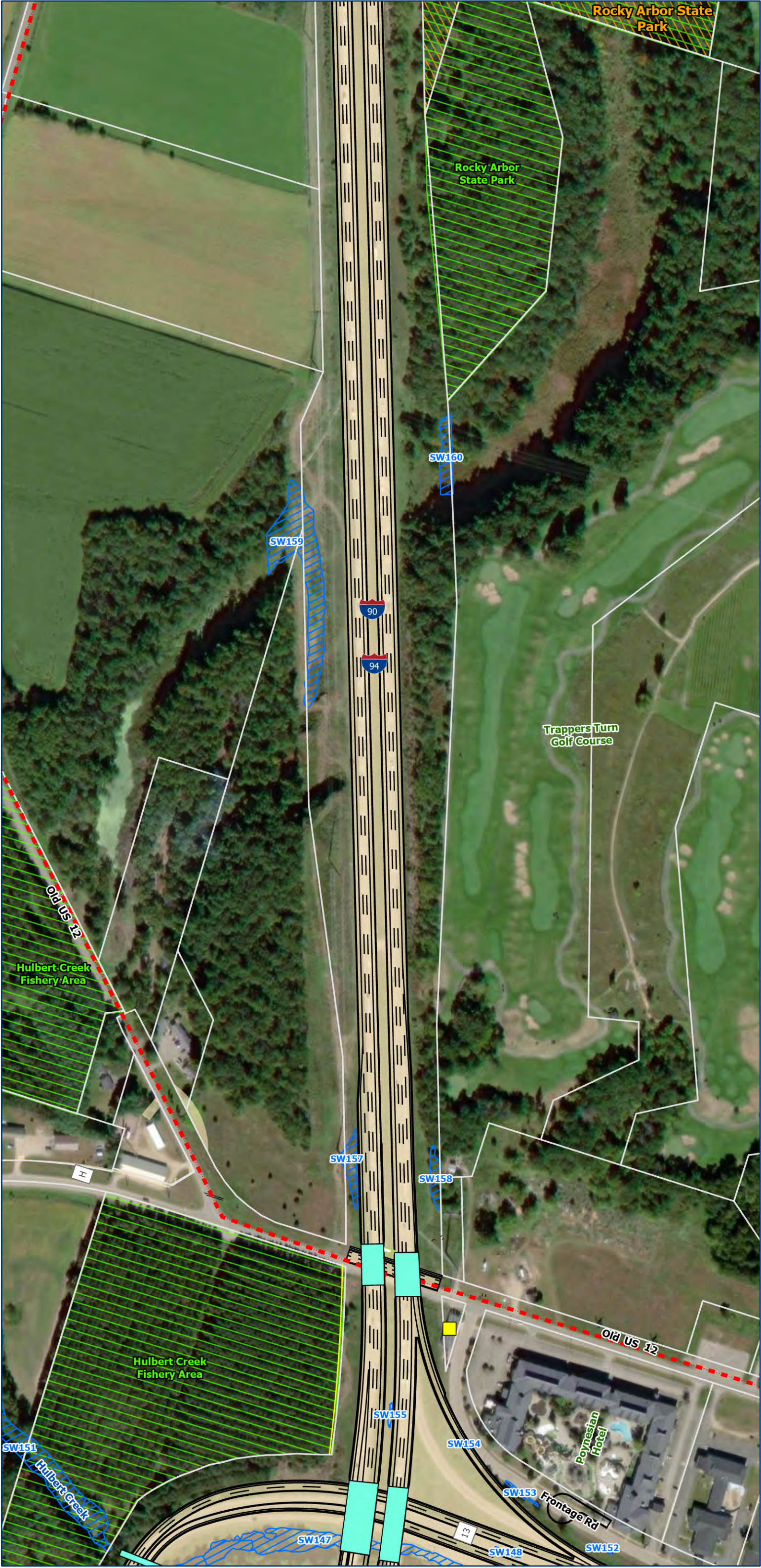
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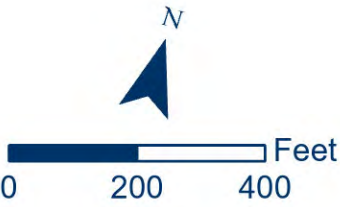


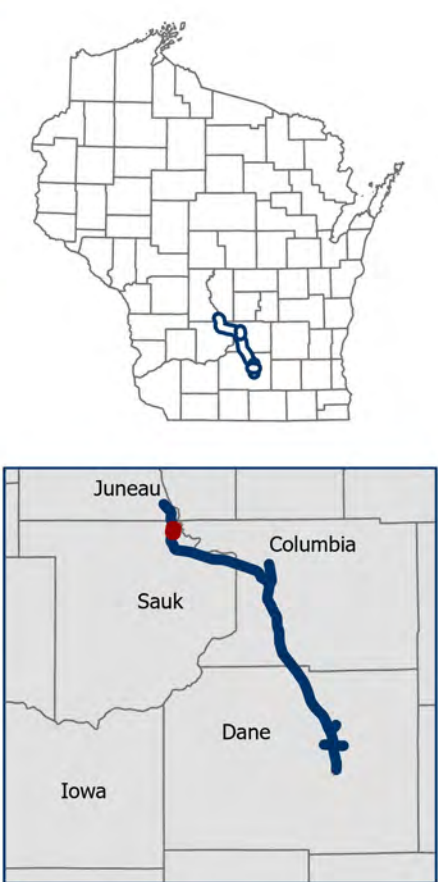
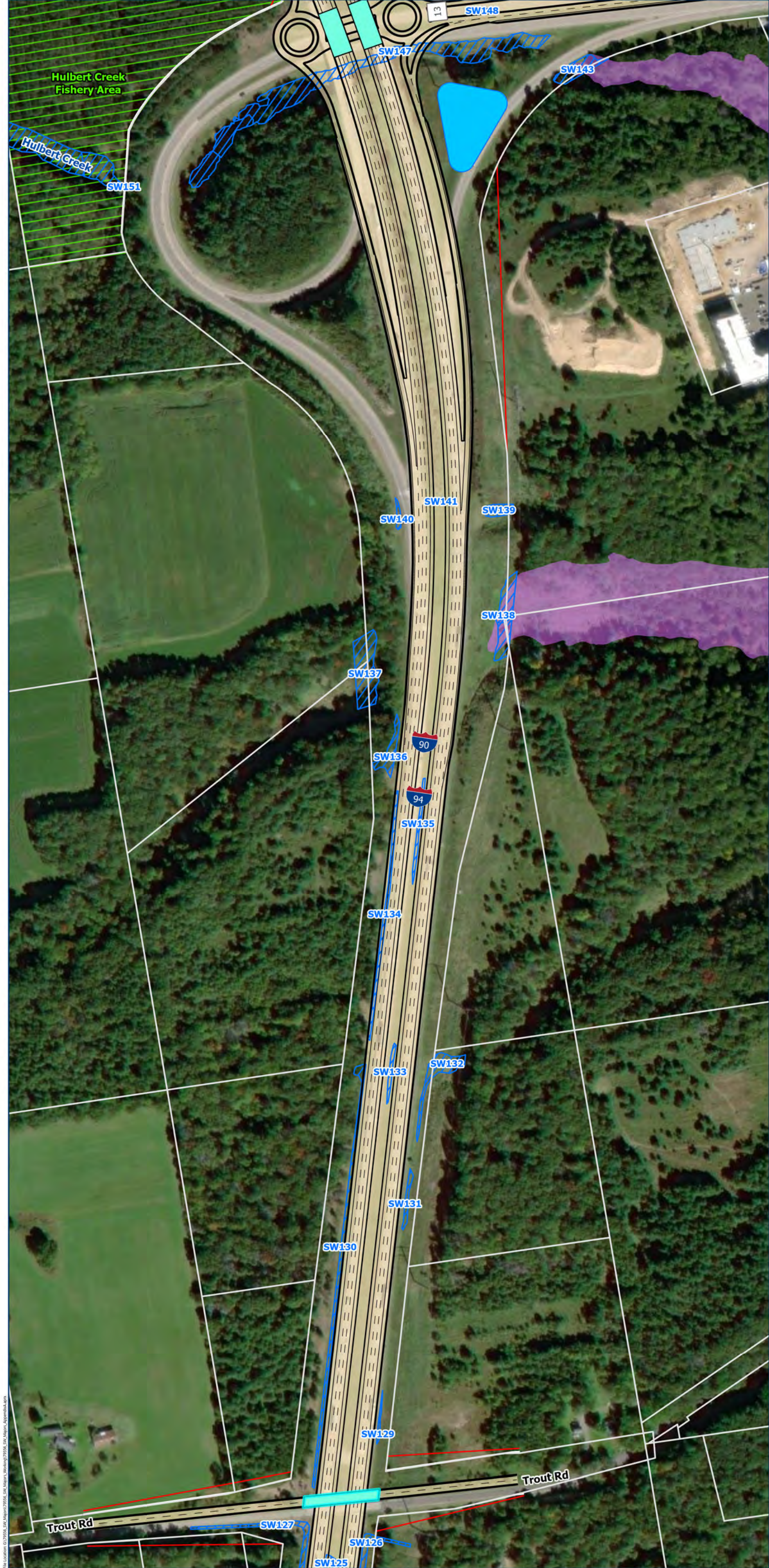


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WIS 13 Interchange:
Trumpet Alternative

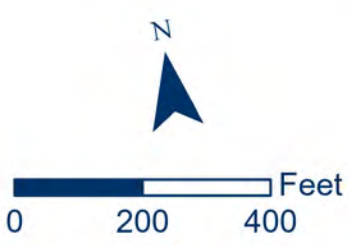




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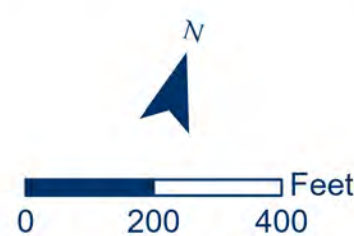
WIS 13 Interchange:
Split Diamond Alternative





Legend

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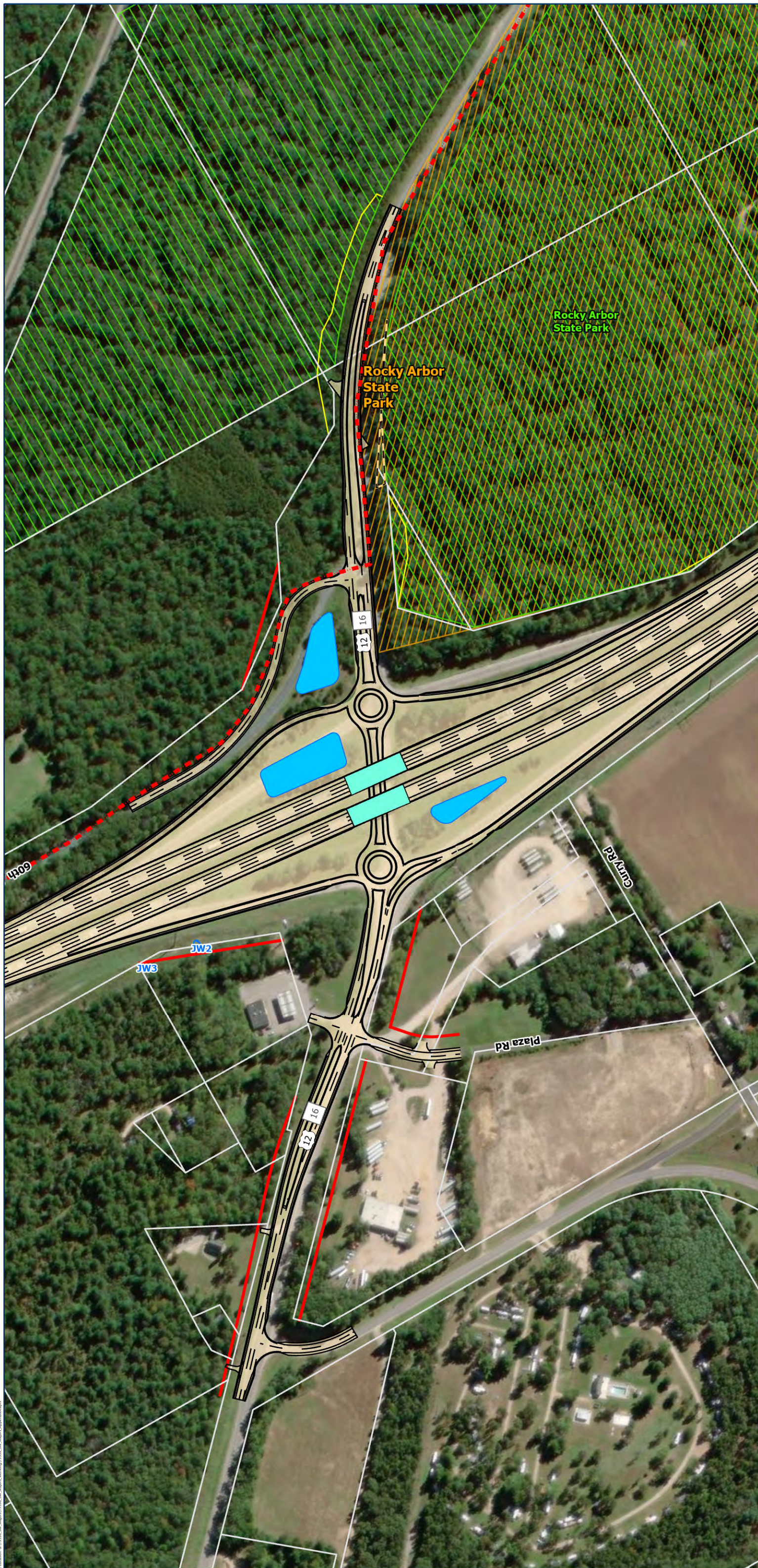
























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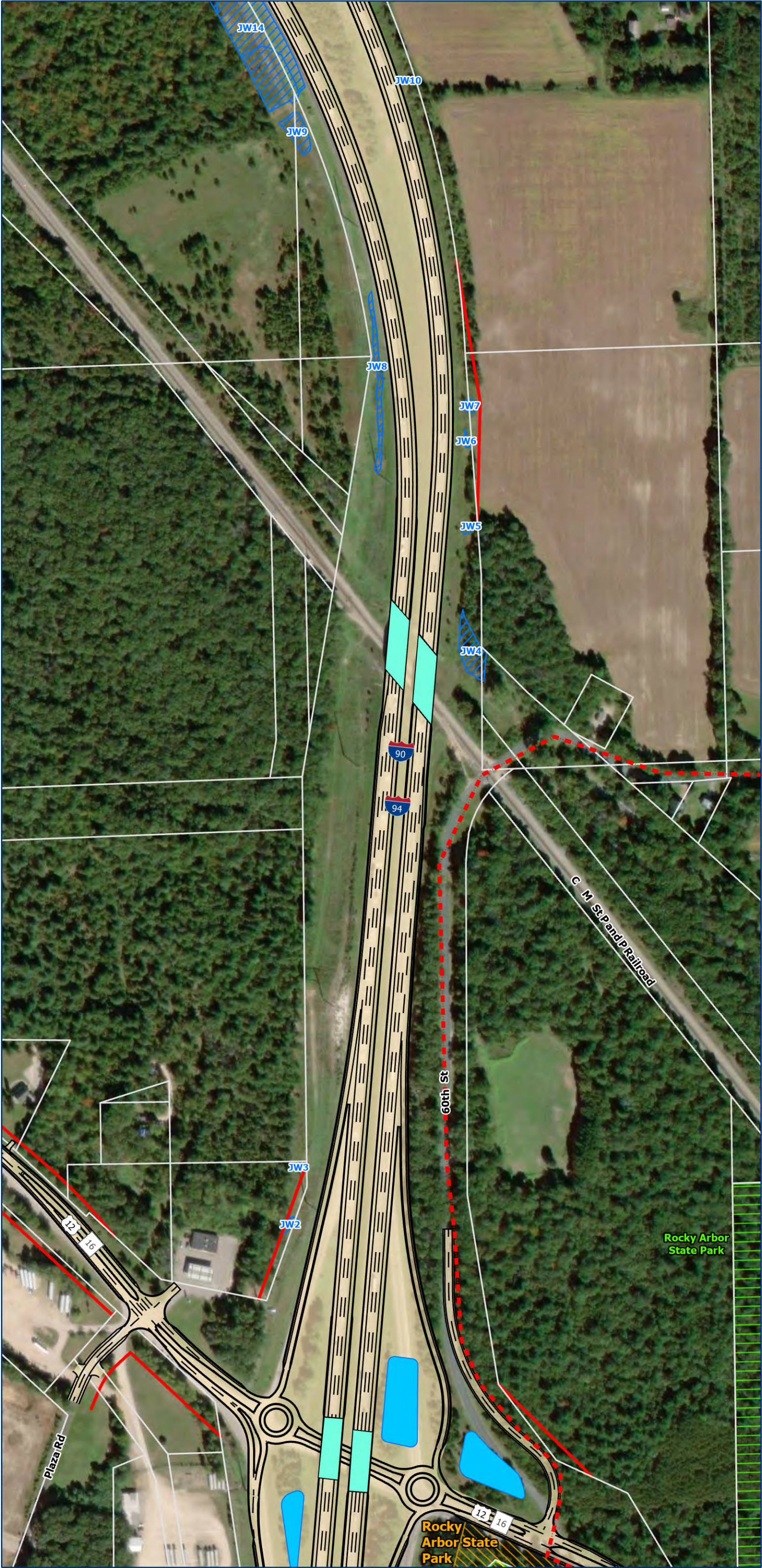




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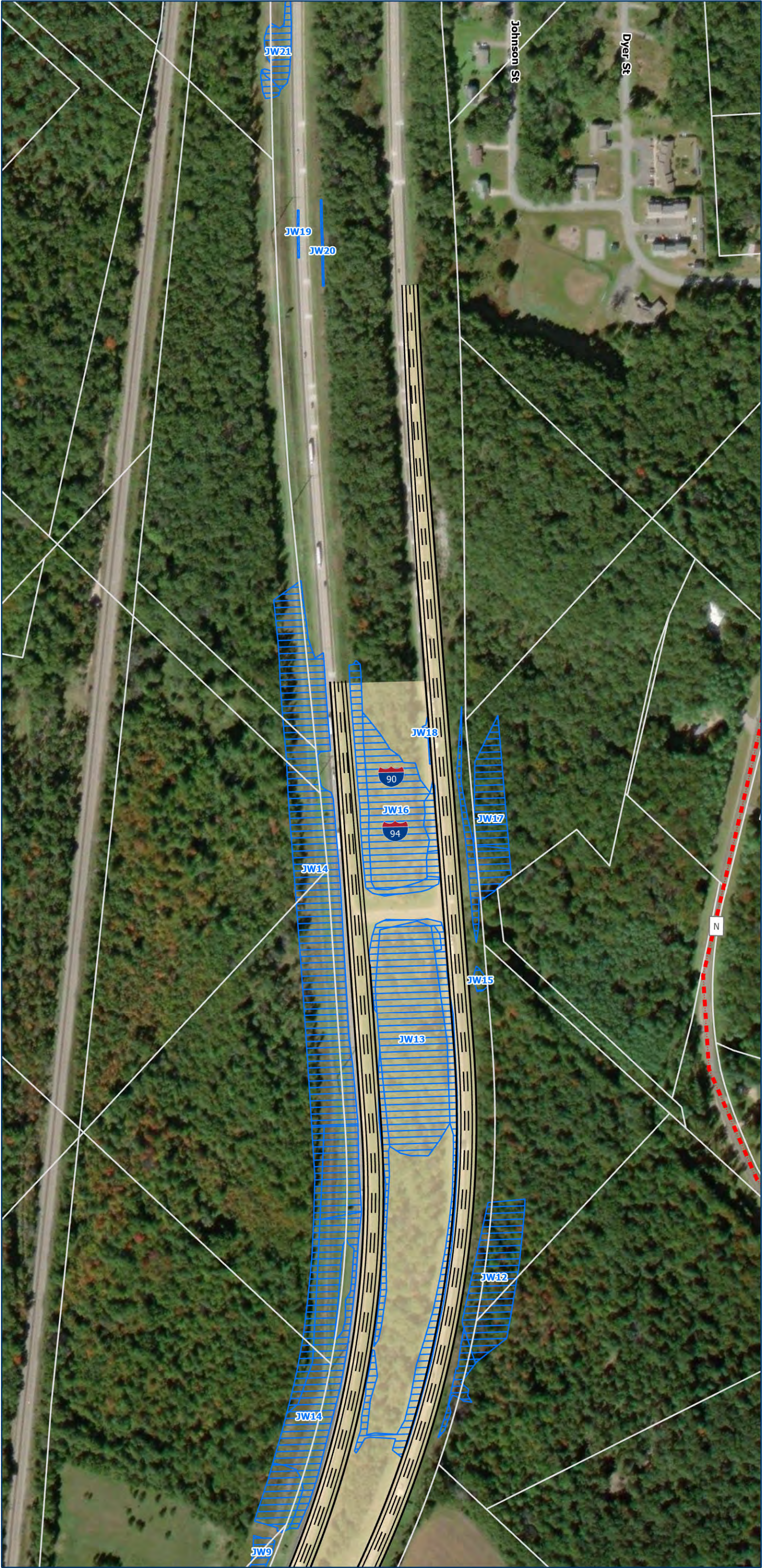


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0 200 400 Feet