

# CONCRETE PIPE AND PRECAST PRODUCTS

## Certified Producer Plants

Materials from the companies listed herein are pre-qualified for use on Wisconsin Department of Transportation projects in accordance with all applicable specifications and/or policy memoranda.



CATEGORY A - CONCRETE PIPE PRODUCTS

CATEGORY B - MANHOLES, INLETS, CATCH BASINS

CATEGORY C - BOX CULVERTS, WALL PANELS, TEMP. BARRIERS

CATEGORY D - CONCRETE BRICK/BLOCK, RETAINING WALL BLOCK



### Requirements for Inclusion on WisDOT Pre-qualified List for Concrete Pipe and Precast Elements:

**Department Pre-Qualification** - WisDOT pre-qualification is required to be placed on the Department’s list of approved fabricators for Concrete Pipe and Precast Elements. On an annual basis, each plant shall provide required documentation by the date below. WisDOT also conducts annual Quality Verification audits on selected production facilities. QV audits also inform the following year's approval.

**Audit Requirements** - Initial or continuing approval to fabricate any given item requires that a full-scale sample of at least one product type within that item's Category to be available for inspection during the qualifying third-party audit. The qualifying third-party audit must occur during the calendar year prior to the year for which approval is sought. Sample(s) must have been manufactured within the 18 months prior to the third-party audit, at the plant seeking approval. Every approved plant placed in operation during any given year must receive a QV audit during that year, regardless of whether product is delivered to WisDOT. Intermittent operations are required to contact the Department to coordinate a QV audit during production.

**Notification Requirements** - The plant must contact the department regarding plant name changes, ownership changes, plant certification disqualification by the third-party certifier, primary contact changes, plant closings, or any other issues related to the pre-qualification requirements.

**Statement on Material Acceptance** - For materials in Categories A, B, & C, see quality control test frequency requirements in the plant certification form below. Materials in Categories B, C, & D are accepted based on quality control data as required below and by the applicable Special Provision. Approved vendors must provide documentation showing compliance with Title 23 CFR 635.410 "Buy America". Documentation will be collected at the project level for materials covered by these lists.

Department Contact : Please direct all inquiries and email all application materials to:

Precast Concrete  
Bureau of Technical Services  
Wisconsin Dept. of Transportation  
3502 Kinsman Blvd.  
Madison, WI 53704  
[DOTProductSubmittal@wisconsin.gov](mailto:DOTProductSubmittal@wisconsin.gov)

Category A - Concrete Pipe Products									
Company	Plant Location	Manufacturing Address	Date Approved	Circular reinforced concrete pipe (AASHTO M170/ASTM C76)	Horizontal and vertical elliptical concrete pipe (AASHTO M207/ASTM C507)	Concrete arch pipe (AASHTO M206/ASTM C506)	Concrete cattle pass (AASHTO M170/ASTM C76)	Apron endwalls (AASHTO M170/ASTM C76)	Comment
County Materials	Green Bay	2448 Century Rd, Green Bay, WI 54313	12/21/2012	12"-144"	18"-120"		72"-144"	12"-96"	
County Materials	Holmen	120 Union St, Holmen, WI 54636	12/21/2012	12"-144"	18"-120"			12"-96"	
County Materials	Humboldt	3976 Humboldt Road, Green Bay, WI 54311	6/1/2012	12"-144"	18"-120"				
County Materials	Marathon (Rib Falls)	240 Otter Falls Trail, Marathon, WI 54448	12/21/2012	12"-144"	18"-120"	22", 29", 36", 44", 51", 58", 65", 73", 88", 102"	72"-144"	12"-96"	
County Materials	Oconomowoc (Milwaukee Pipe)	s15w33633 Wolf Road, Oconomowoc, WI 53151	7/11/2022	12"-144"	15"-120"		72"-144"	12"-96"	
County Materials	Roberts	1203 70th Ave, Roberts, WI 54023	1/30/2012	12"-144"	14"x23", 19"x30", 22"x34", 24"x38", 27"x42", 29"x45", 34"x56", 38"x60", 48"x76", 58"x91"	22", 29", 36", 44", 51", 58", 65", 73", 88", 102"	72"-144"	12"-84"	
County Materials	Springfield	2917 N Dirksen Prk, Springfield, IL 62702	7/24/2018	12" -120"	18" - 60"				
Oldcastle Infrastructure	Cannon Falls	2020 County 29 Blvd, Cannon Falls, MN 55009	1/17/2023	12"-108"		22"-169"		12"-108"	
Oldcastle Infrastructure	Courtland	110 Collin Drive, Courtland, MN 56021	1/17/2023	12"-108"				12"-108"	
Oldcastle Infrastructure	Elgin	1375 Gifford Road, Elgin, IL 60120	4/16/2021	12"-144"	18"-96"			12"-72"	
Oldcastle Infrastructure	Hancock	17, Atlantic Ave, Hancock, MN 56244	4/24/2017			22"-169"	4'x5', 4'x6'		
Oldcastle Infrastructure	Kenosha	8011 Green Bay Rd, Kenosha, WI 53142	11/7/2012	12"-144"	18"-96"			12"-72"	
Oldcastle Infrastructure	Romeoville	780 South Material Road, Romeoville, IL 60441	12/21/2012	12"-144"	12"-144"			12"-72"	
Rinker Materials	Elk River	1340 6th St NW, Elk River, MN 55330	7/14/2017	36"-144"	12"-144"	12"-144"	3'x5', 4'x6', 5'x7'	All Sizes	
Rinker Materials	Howley	401 Michael St S, Howley, MN 56549	4/1/2016	12"-144"	12"-84"			12"-36"	
Rinker Materials	Marshalltown	2002 E Olive St, Marshalltown, IA 50158	11/29/2011	12"-144"	12"-144"	12"-144"	4'x6', 5'x7'	12"-144"	
Rinker Materials	Stacy	30622 Forest Blvd #8005, Stacy, MN 55079	4/12/2013	12"-144"		12"-144"		12"-144"	
U.P. Concrete Pipe	Escanaba	6480 US2 & HWY 41, Escanaba, MI 49829	11/14/2012	12" -120"	15"-48"			12"-72"	
Welch Brothers	Belvidere	1000 Townhall Road, Belvidere, IL 61008	11/13/2012	12"-84"	18"-96"		2'x2' - 12'-12'	RCP 12"-84", HE 12"-72"	
Welch Brothers	Elgin/Bartlett	1050 St. Charles St., Elgin, IL 60120	6/19/2012	12"-144"				12"-84"	

Category B - Precast Catch Basins, Inlets, and Manholes									
Company	Plant Location	Manufacturing Address	Date Approved	Manholes (ASTM C913 & AASHTO M199/ASTM C478)	Manhole components (ASTM C913 & AASHTO M199/ASTM C478)	Riser rings (ASTM C913 & AASHTO M199/ASTM C478)	Inlets (ASTM C913 & AASHTO M199/ASTM C478)	Catch basins (ASTM C913 & AASHTO M199/ASTM C478)	Comment
County Materials	Green Bay	2448 Century Rd, Green Bay, WI 54313	12/21/2012	24"-144"	24"-144"	2"-6" Thick	24"-144" Round 2'x2'-12'x12' Square/Rectangular	24"-144" Round 2'x2'-12'x12' Square/Rectangular	
County Materials	Holmen	120 Union St, Holmen, WI 54636	12/21/2012	24"-144" Round 2'x2'-12'x12' Square/Rectangular	24"-144" Round 2'x2'-12'x12' Square/Rectangular	2"-6" Thick	24"-144" Round 2'x2'-12'x12' Square/Rectangular	24"-144" Round 2'x2'-12'x12' Square/Rectangular	
County Materials	Humboldt	3976 Humboldt Road, Green Bay, WI 54311	5/11/2017	12"-144"	24"-144" Round 2'x2'-12'x12' Square/Rectangular	2"-6" Thick	24"-144" Round 2'x2'-12'x12' Square/Rectangular	24"-144" Round 2'x2'-12'x12' Square/Rectangular	
County Materials	Marathon (Rib Falls)	240 Otter Falls Trail, Marathon, WI 54448	12/21/2012	24"-144" Round 2'x2'-12'x12' Square/Rectangular	24"-144" Round 2'x2'-12'x12' Square/Rectangular	2"-6" Thick	24"-144" Round 2'x2'-12'x12' Square/Rectangular	24"-144" Round 2'x2'-12'x12' Square/Rectangular	
County Materials	Oconomowoc (Milwaukee Pipe)	s15w33633 Wolf Road, Oconomowoc, WI 53151	7/11/2022	48"-96"	48"-96"	2'x2', 2'x3', 24", 27"	2'x3'	2'x3'	
County Materials	Roberts	1203 70th Ave, Roberts, WI 54023	1/30/2012	48"-144"	24"-144" Round 2'x2'-12'x12' Square/Rectangular	2"-6" Thick	24"-144" Round 2'x2'-12'x12' Square/Rectangular	24"-144" Round 2'x2'-12'x12' Square/Rectangular	
Crest Precast Concrete	La Crescent	615 South Chestnut St., La Crescent, MN 55947	8/2/2012	36", 48", 72", 96", 120"	36", 48", 72", 96", 120"	24", 30", 36", 48"	2'x2', 2'x3',4'x4'	36", 48"	
Eull's Manufacturing	St. Michael	3187 LaBeaux Ave NE, St. Michael, MN 55376	1/2/2013			24", 26", 27"		24"x36"	
Oldcastle	Cannon Falls	2020 County 29 Blvd, Cannon Falls, MN 55009	1/17/2023	24"-108"				24"-108"	
Oldcastle	Elgin	1375 Gifford Road, Elgin, IL 60120	4/16/2021	24"-144"	24"-144"	24"-144"	24"-144"	24"-144"	
Oldcastle	Hancock	17, Atlantic Ave, Hancock, MN 56244	4/24/2017	24"-108"				24"-108"	
Oldcastle	Kenosha	8011 Green bay Rd, Kenosha, WI 53142	11/7/2012	24"-144"	24"-144"	24"-144"	24"-144"	24"-144"	
Rinker Materials	Elk River	1340 6th St NW, Elk River, MN 55330	7/14/2017	48"-144"	48"-144"	All Sizes	All Sizes	All Sizes	
Rinker Materials	Howley	401 Michael St S, Howley, MN 56549	4/1/2016	48"-144"	48"-144"		27"-30"	2'x4', 2'x6'	
Rinker Materials	Marshalltown	2002 E Olive St, Marshalltown, IA 50158	11/29/2011	24"-144"	24"-144"	24"-144"	Varies	Varies	
Rinker Materials	Stacy	30622 Forest Blvd #8005, Stacy, MN 55079	3/30/2018	27"-144"	27"-144"	24"-144"	2'x3' and larger	2'x2' and larger	
U.P. Concrete Pipe	Escanaba	6480 US2 & HWY 41, Escanaba, MI 49829	11/14/2012	48" -120"	48" -120"	48" -120"	24" -120"	24" -120"	
Utility Concrete Products	Morris, IL	2495 W Bungalow Road, Morris, IL 60450	4/1/2016	All Sizes	All Sizes	All Sizes	All Sizes	All Sizes	
Welch Brothers	Belvidere	1000 Townhall Road, Belvidere, IL 61008	11/13/2012	36"-120", 3'x3' - 6'x6'	See comment section	2", 3", 4",6", 12"	36"-48", 2'x2', 3'x3'	36"-48", 2'x2', 3'x3'	Vendor of non-precast manhole components: Steps, Blacktop, E-Z Stick, Blackcoat, Sewer Joint, Lifting Anchors, Gaskets and Seals (Manufacturer: Pure Asphalt, Conac, Press Seal Corporation)
Welch Brothers	Elgin/Bartlett	1050 St. Charles St., Elgin, IL 60120	6/19/2012	24"-144"	See comment section	2", 3", 4",6", 12"	24", 36", 2'x2', 2.5'x3'	24"-144"	Vendor of non-precast manhole components: Steps, Blackcoat, EZ Stick
Wieser Concrete Products	Maiden Rock	w3716 US HWY 10, Maiden Rock, WI 54750	3/29/2012	All Sizes	All Sizes		All Sizes	All Sizes	
Wieser Concrete Products	Portage	2815 Riley Road, Portage, WI 53901	3/29/2012	All Sizes	All Sizes	All Sizes	All Sizes	All Sizes	

Category C – Precast Box Culverts, Wall Panels, Temporary Barrier Walls								
Company	Plant Location	Manufacturing Address	Date Approved	Box culverts (WisDOT Std. Spec. 504 & ASTM C1577)	Wall panels (non prestressed)	Temporary traffic barrier (WisDOT Std. Spec. 603)	Special Structures	Comment
A & T Concrete Supply	Fort Branch	81 E SR 168, Fort Branch, IN 47648	7/19/2022		5'x10' MSE Panels			
County Materials	Green Bay	2448 Century Rd, Green Bay, WI 54313	12/21/2012	As Required	As Required	As Required	As Required	
County Materials	Holmen	120 Union St, Holmen, WI 54636	12/21/2012	As Required		As Required	As Required	
County Materials	Humboldt	3976 Humboldt Road, Green Bay, WI 54311	4/21/2021	As Required			As Required	
County Materials	Marathon (Rib Falls)	240 Otter Falls Trail, Marathon, WI 54448	12/21/2012	As Required		As Required	As Required	
County Materials	Oconomowoc (Milwaukee Pipe)	s15w33633 Wolf Road, Oconomowoc, WI 53151	7/11/2022	4'x2' - 12'x12'		12"	As Required	
County Materials	Roberts	1203 70th Ave, Roberts, WI 54023	1/30/2012			As Required	As Required	
Crest Precast Concrete	La Crescent	615 South Chestnut St., La Crescent, MN 55947	8/2/2012	As Required	As Required	As Required	As Required	
Dukane Precast Aurora	Aurora	2000 Plain Avenue, Aurora, IL 60502	4/15/2025	As Required	As Required	As Required	As Required	
Dukane Precast Naperville	Naperville	1805 High Grove Lane, Naperville, IL 60540	4/15/2025	As Required	As Required	As Required	As Required	
Oldcastle	Elgin	1375 Gifford Road, Elgin, IL 60120	4/16/2021	3'x2' - 12'x12'			As Required	
Oldcastle	Hancock	17, Atlantic Ave, Hancock, MN 56244	4/24/2017	As Required				
Oldcastle	Kenosha	8011 Green bay Rd, Kenosha, WI 53142	4/1/2016	3'x2' - 12'x12'			As Required	
Oldcastle	Romeoville	780 South Material Road, Romeoville, IL 60441	12/21/2012	3'x2' - 12'x12'			As Required	
Rinker Materials	Elk River	1340 6th St NW, Elk River, MN 55330	7/14/2017	3'x3' - 20'x20'	As Required		As Required	
Rinker Materials	Howley	401 Michael St S, Howley, MN 56549	4/1/2016	As Required				
U.P. Concrete Pipe	Escanaba	6480 US2 & HWY 41, Escanaba, MI 49829	11/14/2012	4'x4' -24'x10'				
Utility Concrete Products	Morris, IL	2495 W Bungalow Road, Morris, IL 60450	4/1/2016	As Required	As Required	As Required	As Required	
Welch Brothers	Belvidere	1000 Townhall Road, Belvidere, IL 61008	11/13/2012	2'x2' - 12'x12'			As required	
Welch Brothers	Elgin/Bartlett	1050 St. Charles St., Elgin, IL 60120	6/19/2012	2'x2' - 20'x5'			As Required	
Wieser Concrete Products	Maiden Rock	w3716 US HWY 10, Maiden Rock, WI 54750	3/29/2012	As Required	As Required	As Required	As Required	
Wieser Concrete Products	Portage	2815 Riley Road, Portage, WI 53901	3/29/2012	As Required	As Required	As Required	As Required	

Category C – Temporary traffic barrier (WisDOT Std. Spec. 603)		
Company	Plant Location	Approved Manufactured Dates
County Materials	Janesville	4/5/2013 - 11/24/2015
Michels	Neenah	3/30/2018 - 5/1/2018
Stress-Con Industries	Kalamazoo	7/1/2013 - 3/1/2016
Zignego Ready Mix, Inc	Richfield	4/29/2013 - 5/1/2018

**Temporary Precast Barrier produced before 2012 is approved for use on WisDOT projects. Prior to use, provide a certificate of compliance to the engineer. Contractors shall follow guidance in CMM 845.3.2.2.1. An acceptable certification of compliance will refer to Standard Detail Drawing 14B07 and Standard Specifications 603.2 and 603.3.2 for contract requirements of temporary precast barrier.**

Category D– Brick and Block					
Company	Plant Location	Date Approved	Date Approved	Stormwater Structure Block/Brick, Retaining Wall Block	Comment
County Materials	Janesville	1104 E. LT Townline Rd, Janesville, WI 53546	4/27/2020	Stormwater Structure Block/Brick	
County Materials	Custer	7477 Hwy 10 PO Box 17, Custer WI 54448	4/26/2021	Retaining Wall Block	
County Materials	Marathon	205 North Street, Marathon, WI 54488	4/26/2021	Stormwater Structure Block/Brick	
Dalmaray	Janesville	405 Arch St., Janesville, WI 53548	4/19/2022	Retaining Wall Block	
Ledgeview Precast Products	Fond du Lac	N6395 County Rd UU, Fond du Lac, WI 54937	7/7/2021	Retaining Wall Block	
Rochester Concrete Products	Juneau	w6558 Hwy 33, Juneau, WI 53039	1/28/2022	Retaining Wall Block	
Wieser Concrete Products	Maiden Rock	W3716 US HWY 10, maiden Rock, WI 54750	4/27/2020	Retaining Wall Block	
Wieser Concrete Products	Portage	2815 Riley Road, Portage, WI 53901	4/27/2020	Retaining Wall Block	
Willow Creek Concrete Products	Fairbault	3701 Park Ave NW,Faribault, MN, 55021	4/26/2021	Retaining Wall Block	
Willow Creek Concrete Products	Kimball	12626 County Rd 150, Kimball, MN, 55355	4/26/2021	Retaining Wall Block	