

## Paint Systems for Galvanized Surfaces

Date: 10/29/2025

| <u>Producer</u>                                                                                                    | <u>Coat</u> | <u>Products</u>                              | <u>Minimum Dry Film Thickness Mils (mm)</u> | <u>Maximum Dry Film Thickness Mils(mm)</u> |
|--------------------------------------------------------------------------------------------------------------------|-------------|----------------------------------------------|---------------------------------------------|--------------------------------------------|
| PPG Industries<br>Protective and Marine Coatings<br>PO Box 192610<br>Little Rock, AR, 72219-2610<br>(800) 441-9695 | Tie         | Amercoat 399                                 | 3.0 (0.075)                                 | 5.0 (0.125)                                |
|                                                                                                                    | Top         | Amercoat 450H                                | 2.0 (0.050)                                 | 4.0 (0.100)                                |
|                                                                                                                    | Tie         | PPG DTM Epoxy 202 DOT                        | 4.0 (0.100)                                 | 8.0 (0.200)                                |
|                                                                                                                    | Top         | Pitthane Ultra DOT                           | 2.0 (0.050)                                 | 3.0 (0.075)                                |
| Carboline<br>350 Hanley Industrial<br>St Louis, MO 63144<br>(314) 644-1000                                         | Tie         | Rustbond Penetrating Sealer FC               | 1.0 (0.025)                                 | 2.0 (0.050)                                |
|                                                                                                                    | Tie         | Carboguard 60                                | 4.0 (0.100)                                 | 6.0 (0.150)                                |
|                                                                                                                    | Tie         | Carboguard 635                               | 4.0 (0.100)                                 | 6.0 (0.150)                                |
|                                                                                                                    | Top         | Carbothane 133 LH (satin)                    | 4.0 (0.100)                                 | 4.0 (0.100)                                |
| Wasser Corporation<br>4118 B Place NW, Suite B<br>Auburn, WA, 98001<br>(253) 850-2967                              | Tie         | MC-Ferrox B 100                              | 3.0 (0.075)                                 | 5.0 (0.125)                                |
|                                                                                                                    | Top         | MC-Luster 100                                | 3.0 (0.075)                                 | 5.0 (0.125)                                |
| Sherwin-Williams<br>1051 Perimeter Drive<br>Schaumburg, IL 60173<br>(847)-330-1562                                 | Tie         | Recoatable Epoxy Primer B67-5 Series/B65-650 | 2.0 (0.050)                                 | 4.0 (0.100)                                |
|                                                                                                                    | Tie         | Macropoxy 646                                | 3.0 (0.075)                                 | 5.0 (0.125)                                |
|                                                                                                                    | Top         | Acrolon 218HS Polyurethane B65-650           | 2.0 (0.050)                                 | 4.0 (0.100)                                |

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