

Paint Systems for Galvanized Railing

Date: 03/06/2025

<u>Producer</u>	<u>Coat</u>	<u>Products</u>	<u>Minimum Dry Film Thickness Mils (mm)</u>	<u>Maximum Dry Film Thickness Mils(mm)</u>
PPG Industries Protective and Marine Coatings PO Box 192610 Little Rock, AR, 72219-2610 (800) 441-9695	Tie	Amercoat 399	3.0 (0.075)	5.0 (0.125)
	Top	Amercoat 450H	2.0 (0.050)	4.0 (0.100)
	Tie	PPG DTM Epoxy 202 DOT	4.0 (0.100)	8.0 (0.200)
	Top	Pitthane Ultra DOT	2.0 (0.050)	3.0 (0.075)
Carboline 350 Hanley Industrial St Louis, MO 63144 (314) 644-1000	Tie	Rustbond Penetrating Sealer FC	1.0 (0.025)	2.0 (0.050)
	Tie	Carboguard 60	4.0 (0.100)	6.0 (0.150)
	Tie	Carboguard 635	4.0 (0.100)	6.0 (0.150)
	Top	Carbothane 133 LH (satin)	4.0 (0.100)	4.0 (0.100)
Wasser Corporation 4118 B Place NW, Suite B Auburn, WA, 98001 (253) 850-2967	Tie	MC-Ferrox B 100	3.0 (0.075)	5.0 (0.125)
	Top	MC-Luster 100	3.0 (0.075)	5.0 (0.125)
Sherwin-Williams 1051 Perimeter Drive Schaumburg, IL 60173 (847)-330-1562	Tie	Recoatable Epoxy Primer B67-5 Series/B65-650	2.0 (0.050)	4.0 (0.100)
	Tie	Macropoxy 646	3.0 (0.075)	5.0 (0.125)
	Top	Acrolon 218HS Polyurethane B65-650	2.0 (0.050)	4.0 (0.100)

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