

ASTM C309 CURING COMPOUNDS WisDOT Tested and Approved Batches

Page 1- Wax-based white-pigmented
Page 2 - Poly-alpha-methylstyrene (PAMS)-based

Concrete Curing Compond acceptance is based on actual test results in MTS (140- Concrete Curing Compound). The following lists are generated from MTS for viewing purposes only.

Winter carry over - all curing materials carried over the winter must be re-tested before use. Testing samples must be collected directly from the contractor's carryover supply prior to use. Approved carryover batches will be listed as contractor specific with the contractor name included in the material description in MTS and on this list. Batches listed with a contractor are only valid for product carried over by that contractor.

Linseed oil-based curing compounds are not allowed.

Contact:

DOTProductSubmittal@dot.wi.gov



Curing Compound Sampling

Provide one-quart sample in a clean, sealed, leak-proof container (see example below). Follow ASTM 009 section 12.1 for packaging instructions. Also, submit the following information with the curing compound sample:

- 1. Certified Test Report from the manufacturer that includes the following:
 - Name of Manufacturer
 - Type/Class of compound (PAMS or WAX)
 - Batch #
 - VOC (Volatile Organic Compound) amount
 - Total Solids Percentage (Non-volatiles)
 - Drying Time
- 2. Date sampled
- 3. Sampled by
- 4. Safety data sheets

Carryover Cure for Contractors:

Safety data sheets and certified test reports that you receive when purchasing the curing compound will have all the information that is needed. Please send all paperwork with the cure sample.

Ship Sample To:

Wisconsin Department of Transportation Attn: Josh Hammer 3502 Kinsman Blvd Madison, WI 53704



WAX-BASED WHITE-PIGMENTED (C309 Type 2 Class A)

These curing compounds are approved for 2025 calendar year Last updated: 4/3/2025

FOR USE UNDER WISDOT STANDARD SPECIFICATION SECTIONS 320 AND 390

<u>Manufacturer</u>	Batch Number	Approval Date	WisDOT Test Number
CRAFCO	D4404	1/30/2025	0-140-0006-2025
WR Meadows, Inc.	WI5HA085	2/13/25	0-140-0014-2025
Cornerstone Carryover Michels Road&Stone	WI4HA066	3/6/25	0-140-0023-2025
Michels Road&Stone	WI4HD220	3/14/2025	0-140-0018-2025
TCC Materials	_		
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ChemMasters			
SpecChem	021225PCWW	3/27/2025	0-140-0032-2025
	021025PCWW	3/27/2025	0-140-0033-2025
	22625PCWW	4/3/2025	0-140-0034-2025

PAMS-BASED (C309 Type 2 Class B)

These curing compounds are approved for 2025 calendar year Last updated: 6/26/2025

DAT44	<u>Manufacturer</u>	Batch Number	Approval Date	WisDOT Test Number	<u>Manufacturer</u>	Batch Number	Approval Date	WisDOT Test Number
CRAFCO DAGG 2005 0-140-0001-2005 DAGG 1-140-0001-2005 DAGG 1-140-0001-20		021725PCAMS						
CRAFCO D.4603 2:0625 0.144-0007-2025 D.442-0007-2025 D.442-000								
DAT44		021925PCAMS	3/27/2025	0-140-0031-2025				
DAT44								
DAT44								
DAT44								
DAT44								
DAT44								
D4628 2/0225	CRAFCO							0-140-0001-2025
D4743								0-140-0020-2025
D4443 21/30/2025 0-140-0011-2025 0-140-0		D4628	2/6/25	0-140-0009-2025	Trierweiler Carryover	D453162	3/6/25	0-140-0022-2025
D4443 21/30/2025 0-140-0011-2025 0-140-0				0-140-0010-2025		C562440	4/10/25	0-140-0037-2025
Michels Road&Stone Carryover 13748 3/15/2225 0-140-0018-202								
DS205								0-140-0038-2025
D5183	Michels Road&Stone Carryover							0-140-0041-2025
DS290 S1/125 O-140-0044-2025 DS2882 S18/25 O-140-0044-2025 DS284 S18/25 O-140-0050-2025 DS393 G/28/25 O-140-0054-2025 DS393 G/28/25 DS393 DS393 G/28/25 DS393 DS393 G/28/25 O-140-0054-2025 DS393 DS393 G/28/25 DS393 DS39					Chippewa Concrete Carryover			0-140-0042-2025
D.5289 SI4225 O-140-0049-2025 D.5289 SI4225 O-140-0054-2025 D.5393 G/28/25 O-140-0026-2025 D.5393 D.								0-140-0047-2025
TK PRODUCTS M1E00703 3/20/2025 0-140-0026-2025 M1E00704 3/20/2025 0-140-0027-2025 M1E						D562682	5/8/25	0-140-0048-2025
TK PRODUCTS M1E00703 3/20/2025 0-140-0028-2025 M1E00704 3/20/2025 0-140-0027-2025 M1E008 Road&Stone Carryover W14HD191 3/14/25 0-140-0027-2025								
TK PRODUCTS M1E00703 3/20/2025 0-140-0026-2025 M1E00704 3/20/2025 0-140-0027-2025 M1E008Sone Carryover Wil4D191 3/14/25 0-140-002 M1E018 Road&Stone Carryover Wil4D191 3/14/25 0-140-002								
M1E00704 3/20/2025 0-140-0027-2025		D5393	6/26/25	0-140-0054-2025				
M1E00704 3/20/2025 0-140-0027-2025								
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M1E00704 3/20/2025 0-140-0027-2025								
Michels Road&Stone Carryover WI4HD191 3/14/25 0-140-001: Michels Road&Stone Carryover WI4HD191 3/14/25 0-140-001: Vinton Carryover WI4HD191 3/14/25 0-140-002: Michels Road&Stone Carryover MN4HD183 3/20/25 0-140-002: Vinton Carryover WI4HA001 3/27/25 0-140-002: WI5HE260 6/12/25 0-140-002:	TK PRODUCTS							
Michels Road&Stone Carryover WI4HD191 3/14/25 0-140-001 Vinton Carryover WI4HD191 3/14/25 0-140-002 Michels Road&Stone Carryover MN4HD183 3/20/25 0-140-002 Vinton Carryover WI5HE260 6/12/25 0-140-002		M1E00704	3/20/2025	0-140-0027-2025	Arrowcrete Construction Carryover			0-140-0002-2025
Vinton Carryover WI4HD191 3/14/25 0-140-002 Michels Road&Stone Carryover MM4HD183 3/20/25 0-140-001 Vinton Carryover WI4HD1801 3/27/25 0-140-002 WI5HE260 6/12/25 0-140-005					1			0-140-0015-2025
Michels Road&Stone Carryover MN4HD183 3/20/25 0.140-001 Vinton Carryover WI4HA001 3/27/25 0.140-002 WI5HE260 6/12/25 0.140-005					Michels Road&Stone Carryover	WI4HD191	3/14/25	0-140-0016-2025
Vinton Carryover WI4HA001 3/27/25 0-140-002 WI5HE260 6/12/25 0-140-005					Vinton Carryover	WI4HD191	3/14/25	0-140-0025-2025
WI5HE260 6/12/25 0-140-005:					Michels Road&Stone Carryover	MN4HD183	3/20/25	0-140-0017-2025
WI5HE260 6/12/25 0-140-005:					Vinton Carryover	WI4HA001	3/27/25	0-140-0028-2025
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