

# CONCRETE PIPE AND PRECAST PRODUCTS

## Certified Producer Plants

Materials from the companies listed herein are pre-qualified for use on Wisconsin Department of Transportation projects in accordance with all applicable specifications and/or policy memoranda.



CATEGORY A - CONCRETE PIPE PRODUCTS

CATEGORY B - MANHOLES, INLETS, CATCH BASINS

CATEGORY C - BOX CULVERTS, WALL PANELS, TEMP. BARRIERS

CATEGORY D - CONCRETE BRICK/BLOCK, RETAINING WALL BLOCK



### Requirements for Inclusion on WisDOT Pre-qualified List for Concrete Pipe and Precast Elements:

**Department Pre-Qualification** - WisDOT pre-qualification is required to be placed on the Department's list of approved fabricators for Concrete Pipe and Precast Elements. On an annual basis, each plant shall provide required documentation by the date below. WisDOT also conducts annual Quality Verification audits on selected production facilities. QV audits also inform the following year's approval.

**Audit Requirements** - Initial or continuing approval to fabricate any given item requires that a full-scale sample of at least one product type within that item's Category to be available for inspection during the qualifying third-party audit. The qualifying third-party audit must occur during the calendar year prior to the year for which approval is sought. Sample(s) must have been manufactured within the 18 months prior to the third-party audit, at the plant seeking approval. Every approved plant placed in operation during any given year must receive a QV audit during that year, regardless of whether product is delivered to WisDOT. Intermittent operations are required to contact the Department to coordinate a QV audit during production.

**Notification Requirements** - The plant must contact the department regarding plant name changes, ownership changes, plant certification disqualification by the third-party certifier, primary contact changes, plant closings, or any other issues related to the pre-qualification requirements.

**Statement on Material Acceptance** - For materials in Categories A, B, & C, see quality control test frequency requirements in the plant certification form below. Materials in Categories B, C, & D are accepted based on quality control data as required below and by the applicable Special Provision. Approved vendors must provide documentation showing compliance with Title 23 CFR 635.410 "Buy America". Documentation will be collected at the project level for materials covered by these lists.

**Application documents must be submitted electronically using DocuSign. DocuSign applications will be available on December 15th, 2023. To get the application DocuSign form, please contact BTS Concrete Engineer Aleksandra Graff at [aleksandra.markovicgraff@dot.wi.gov](mailto:aleksandra.markovicgraff@dot.wi.gov).**

**Application for 2024 calendar year will be due on February 29th at 5pm.**

**Department Contact : Please direct all inquiries and email all application materials to:**

Precast Concrete  
Bureau of Technical Services  
Wisconsin Dept. of Transportation  
3502 Kinsman Blvd.  
Madison, WI 53704  
[DOTProductSubmittal@wisconsin.gov](mailto:DOTProductSubmittal@wisconsin.gov)

**CATEGORY A - Pipe Products**

Date last edited: 7/11/2022

<u>Company</u>	<u>Trade Location</u>	<u>Products</u>	<u>Date Approved</u>	<u>Notes</u>
County Materials	Humbolt Road, Green Bay, WI	1,2	6/1/2012	Product marked as Concrete Industries ok through 8/2022
County Materials	Holmen, WI	1,2,3,4	12/21/2012	
County Materials	Milwaukee, WI	1,2,4	7/11/2022	
County Materials	Rib Falls, WI	1,2,3,4	12/21/2012	
County Materials	Springfield, IL	1,2	7/24/2018	
County Materials	Roberts, WI	1,2,3,4	7/30/2012	
County Materials	Madison, WI	1,2,4	12/21/2012	
County Materials	Green Bay, WI	1,2,4	12/21/2012	
Forterra Pipe & Precast	Cedar Rapids, IA	1	11/23/2011	
Forterra Pipe & Precast	Marshalltown, IA	1,2,3,4	11/29/2011	
Forterra Pipe & Precast	Elk River, MN	1,2,3,4	7/14/2017	
Forterra Pipe & Precast	Hawley, MN	1,2,3,4	4/1/2016	
Forterra Pipe & Precast	Stacy, MN	1,3	4/2/2013	
Hancock Concrete Products	Hancock, MN	1,3	4/24/2017	
Oldcastle Infrastructure	Romeoville, IL	1,2	12/21/2012	
Oldcastle Infrastructure	Elgin, IL	1,2	4/16/2021	
U.P. Concrete Pipe	Escanaba, MI	1,2,3,4	11/14/2012	
Welch Brothers	Belvidere, IL	1,2,4	11/13/2012	
Welch Brothers	Bartlett, IL	1,2,4	6/19/2012	

Product Key

- 1-Circular reinforced concrete pipe
- 2- Horizontal and vertical elliptical concrete pipe
- 3-Concrete pipe arch
- 4- Concrete cattle pass

WisDOT no longer accepts AASHTO M86/ASTM C14 non-reinforced concrete pipe,

<b>CATEGORY B - Catch Basins, Inlets, Manholes</b>
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Date last edited: 7/11/2022

<u>Company</u>	<u>Trade Location</u>	<u>Products</u>	<u>Date Approved</u>	<u>Notes</u>
County Materials	Humbolt Road, Green Bay, WI	1,2,3,4,5,6	5/11/2017	Product marked as Concrete Industries ok through 8/2022
County Materials	Green Bay, WI	1,2,3,4,5,6	12/21/2012	
County Materials	Holmen, WI	1,2,3,4,5,6	12/21/2012	
County Materials	Madison, WI	1,2,3,4,5,6	12/21/2012	
County Materials	Milwaukee, WI	1,2,3,4,5,6	7/11/2022	
County Materials	Rib Falls, WI	1,2,3,4,5,6	12/21/2012	
County Materials	Roberts, WI	1,2,3,4,5,6	7/30/2012	
Crest Precast	LaCrescent, MN	1,2,3,4,5,6	8/2/2012	
Eull's Manufacturing	St. Michael, MN	3	1/2/2013	
Forterra Pipe & Precast	Elk River, MN	1,2,3,4,5,6	7/14/2017	
Forterra Pipe & Precast	Hawley, MN	1,2,4,5,6	4/1/2016	
Forterra Pipe & Precast	Marshalltown, IA	1,2,3,4,5,6	11/29/2011	
Forterra Pipe & Precast	Stacy, MN	1,2,3,4,5,6	3/30/2018	
Hancock Concrete Products	Hancock, MN	1,2,4	4/24/2017	
Oldcastle Infrastructure	Elgin, IL	1,2,3,4,5,6	4/16/2021	
Oldcastle Infrastructure	Kenosha, WI	1,2,3,4,5,6	11/7/2012	
Oldcastle Infrastructure	Romeoville ,IL	6	12/4/2014	
U.P. Concrete Pipe	Escanaba, MI	1,2,3,4,5,6	11/14/2012	
Utility Concrete Products	Morris, IL	1,2,3,4,5,6	4/1/2016	
Welch Brothers	Bartlett, IL	1,2,3,4,5,6	6/19/2012	
Welch Brothers	Belvidere, IL	1,2,3,4,5,6	11/13/2012	
Wieser Concrete Products	Maiden Rock, WI	1,2,3,4,5,6	3/29/2012	
Wieser Concrete Products	Portage, WI	1,2,3,4,5	3/29/2012	

**Product Key**

- 1- Manholes
- 2- Manhole components
- 3-Riser Rings (grade and adjustment rings)
- 4-Inlets
- 5-Catch basins
- 6- Apron endwalls

**CATEGORY C - Box Culverts, Wall Panels, Temporary Barrier Walls**

Date last edited: 10/9/2022

<u>Company</u>	<u>Trade Location</u>	<u>Products</u>	<u>Date Approved</u>	<u>Notes</u>
A&T Concrete Supply	Fort Branch, IN	2	7/19/2022	
Champion Precast, Inc	Troy, MO	2	10/9/2022	
County Materials	Humbolt Road, Green Bay, WI	1	4/21/2021	Product marked as Concrete Industries ok through 8/2022
County Materials	Rib Falls, WI	1,3,4	12/21/2012	
County Materials	Holmen, WI	1,2,3,4	12/21/2012	
County Materials	Roberts, WI	3,4	7/30/2012	
County Materials	Green Bay, WI	1,2,3,4	12/21/2012	
County Materials	Madison, WI	1,3,4	12/21/2012	
County Materials	Milwaukee, WI	1,3,4	7/11/2022	
Crest Precast	LaCrescent, MN	1,2,3,4	8/2/2012	
Forterra Pipe & Precast	Elk River, MN	1,2,4	7/14/2017	
Forterra Pipe & Precast	Marshalltown, IA	1,2,4	11/29/2011	
Forterra Pipe & Precast	Stacy, MN	1,2,4	3/30/2018	
Hancock Concrete Products	Cannnon Falls, MN	1	4/1/2016	
Hancock Concrete Products	Hancock, MN	1	4/24/2017	
Oldcastle Infrastructure	Kenosha, WI	1,4	4/1/2016	
Oldcastle Infrastructure	Romeoville, IL	1,4	12/21/2012	
Oldcastle Infrastructure	Elgin, IL	1,4	4/16/2021	
S&S Precast	Winamac, IN	2	4/1/2016	
U.P. Concrete Pipe	Escanaba, MI	1,2,3,4	11/14/2012	
Utility Concrete Products	Morris, IL	1,2,3,4	4/1/2016	
Welch Brothers	Belvidere, IL	1,4	11/13/2012	
Welch Brothers	Bartlett, IL	1,4	6/19/2012	
Wieser Concrete Products	Maiden Rock, WI	1,2,3,4	3/29/2012	
Wieser Concrete Products	Portage, WI	1,2,3,4	3/29/2012	

Past Production

<u>603.8000 Concrete Barrier Temporary</u>	<u>Trade Location</u>	<u>Products</u>	<u>Approved Manufactured Dates</u>
County Materials Corporations	Janesville, WI	3	4/5/2013 - 11/24/2015
Michels	Neenah, WI	3	3/30/2018 - 5/1/2018
Stress-Con Industries	Kalamazoo, MI	3	7/1/2013 - 3/1/2016
Zignego Ready Mix, Inc	Richfield, WI	3	4/29/2013 - 5/1/2018

Product Key

1-Box Culverts

2-Wall Panels\*

3-Temporary Traffic Barrier

4-Special Structures (Pre-Cast Slabs)

\*This list covers non-prestressed wall panels only

**CATEGORY D - Masonry Block**

Date last edited: 11/15/2023

<u>Company</u>	<u>Trade Location</u>	<u>Products</u>	<u>Date Approved</u>	<u>Notes</u>
County Materials	Janesville, WI	1	4/27/2020	
County Materials	Custer, WI	2	4/26/2021	
County Materials	Marathon, WI	2	4/26/2021	
County Materials	Milwaukee, WI	2	7/11/2022	
Dalmaray Concrete Products	Janesville, WI	2	4/19/2022	
Ledgeview Precast Products, Inc.	Fond du Lac, WI	2	7/7/2021	
Rochester Concrete Products	Juneau, WI	2	1/28/2022	
U.P. Concrete Pipe	Escanaba, MI	1	4/27/2020	
Wieser Concrete Products	Maiden Rock, WI	2	4/27/2020	
Wieser Concrete Products	Portage, WI	2	4/27/2020	
Willow Creek Concrete Products, Inc.	Faribault, MN	2	4/26/2021	
Willow Creek Concrete Products, Inc.	Willow Creek, MN	2	4/26/2021	

**Product Key**

1-Stormwater Structure Block (ASTM C139)

2-Retaining Wall Block (ASTM C1372/WisDOT Wall Modular Block SPV)