



6" Pavement Marking Policy Changes and Cold Weather Marking

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Traffic Teck Talk

May 24, 2023

4" to 6" Longline Conversion

A. Normal width line—~~4 to 6 inches wide~~. 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph, 4 to 6 inches for all other roadways.

- More Detectable
- 17.5% Reduction in all crashes
- 36.5% Reduction in fatal and injury crashes on rural two-lane highways
- November 2024 LETs



4 Inch Longlines

- All 4" Longlines will move to 6" on new installs
 - Centerlines
 - Edgelines
 - Lanelines
 - Temporary Markings



Lane Line Changes



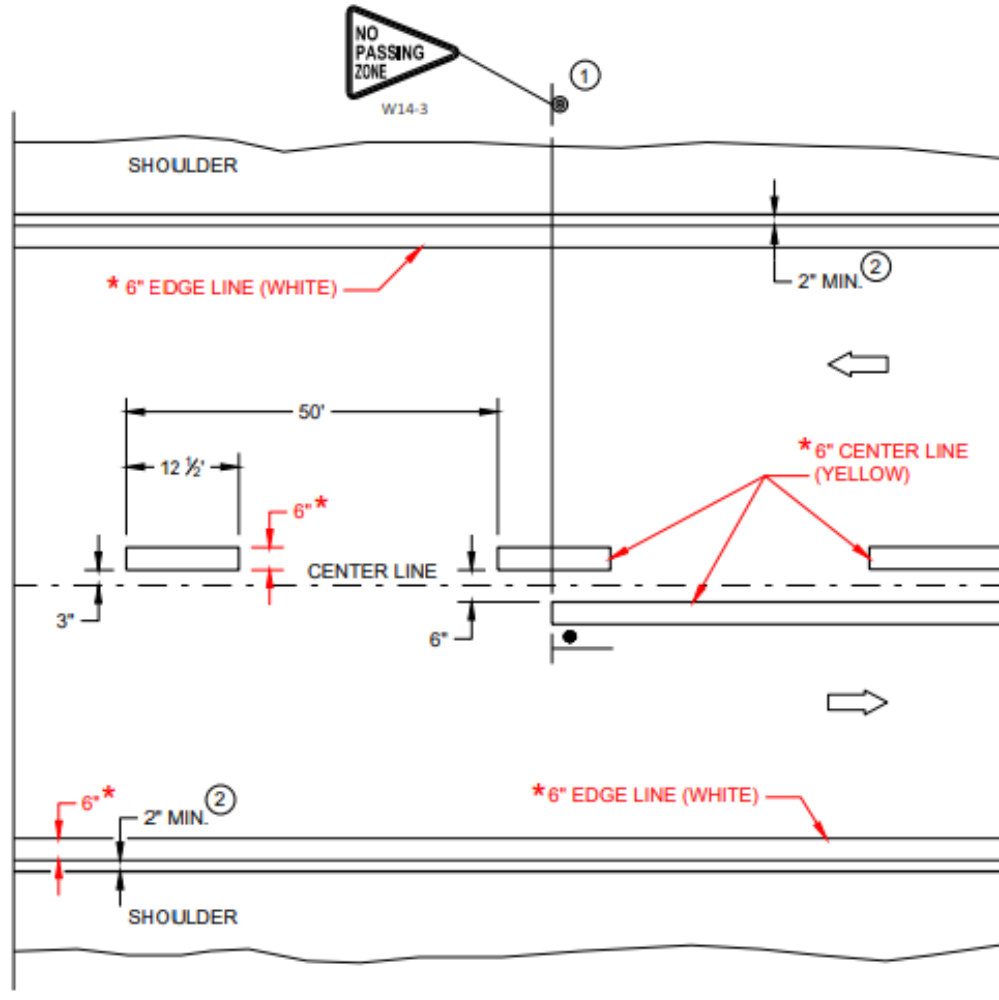
Current Style



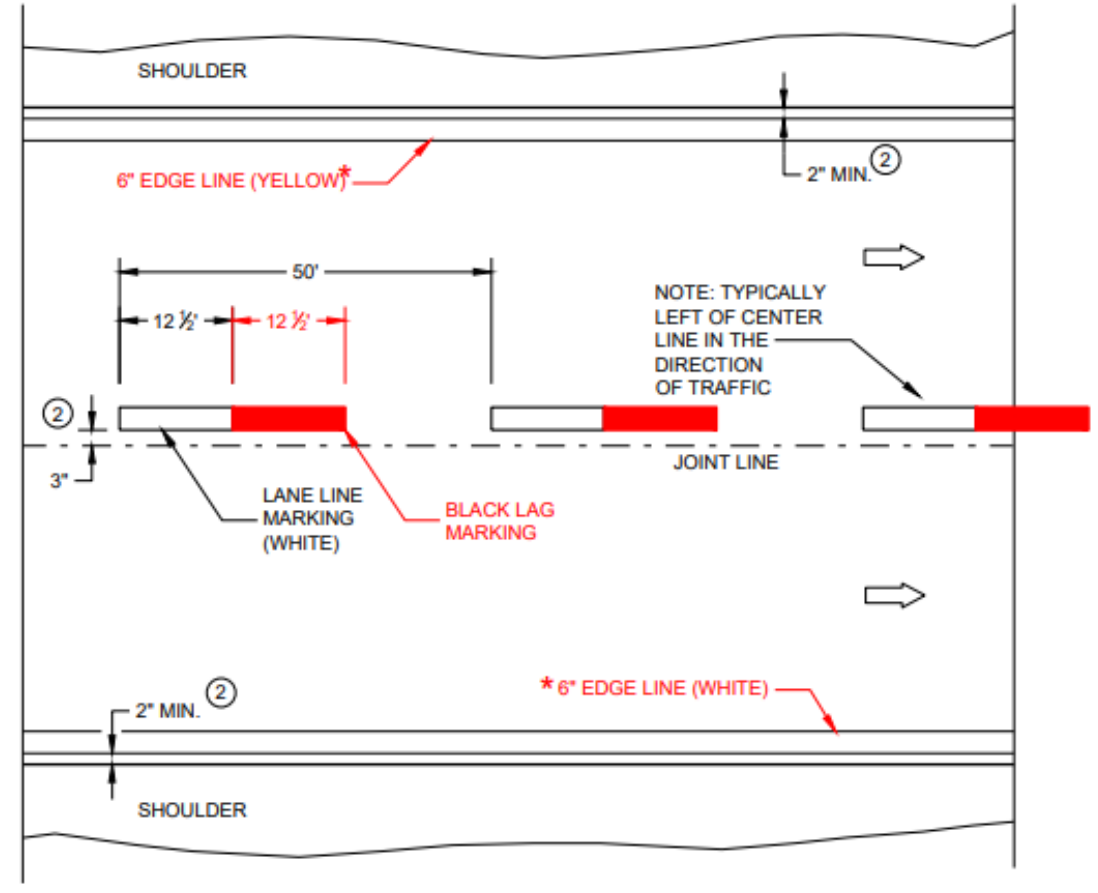
New Style



SDD 15C8



TWO WAY TRAFFIC



ONE WAY TRAFFIC

8 inch Longline

- All 8" Lines become 10"
 - Gores
 - Turn lanes
 - Mini Dashes
- Contrast is removed



ASP 6 in the works

Groove Depth Increase

▲ 646.3.2.3.1 General

(1) Provide a groove depth as follows:

PRODUCT	GROOVED DEPTH
Grooved Wet Reflective Epoxy	90 +/- 10 mils
Grooved Tape	175 +/- 10 mils

- (2) Groove a maximum of 4 inches from both ends and 1 inch wider than the width of the marking segment. Achieve straight alignment with the grooving equipment, not to exceed a 3/8 inch variation in any 40-foot section of travelled way. Use a high-pressure air blower to clean the groove.
- (3) For grooving concrete, if water is used in the grooving process, allow the groove to dry a minimum of 24 hours before cleaning. Before applying the marking, ensure that the groove surface is clean and dry.
- (4) For grooving asphalt, wait 48 hours or longer after paving. Notify the engineer immediately if the structural integrity of the asphalt pavement is inadequate to support grooving operations.



40 mph Question

A. Normal width line—~~4 to 6 inches wide.~~ 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph, 4 to 6 inches for all other roadways.

- All state maintained roadways will be 6 inch
- Locals under 40 mphs may use 4 inch
 - Connecting Highways
 - County Highways
 - City Streets



Bid Items

Bid Item Number	Bid Item Description	Unit
643.3165	Temporary Marking Line Paint 6-Inch	LF
643.3170	Temporary Marking Line Epoxy 6-Inch	LF
643.3175	Temporary Marking Line Black Epoxy 6-Inch	LF
643.3180	Temporary Marking Line Removable Tape 6-Inch	LF
643.3185	Temporary Marking Line Removable Contrast Tape 6-Inch	LF
643.3265	Temporary Marking Line Paint 10-Inch	LF
643.3270	Temporary Marking Line Epoxy 10-Inch	LF
643.3275	Temporary Marking Line Black Epoxy 10-Inch	LF
643.3280	Temporary Marking Line Removable Tape 10-Inch	LF
643.3285	Temporary Marking Line Removable Contrast Tape 10-Inch	LF
643.3305	Temporary Marking Crosswalk Paint 6-inch	LF
643.3320	Temporary Marking Crosswalk Epoxy 6-inch	LF
643.3350	Temporary Marking Crosswalk Removable Tape 6-inch	LF
643.3980	Temporary Marking Removable Mask Out Tape 8-Inch	LF
643.3990	Temporary Marking Removable Mask Out Tape 12-Inch	LF



Bid Items

Bid Item Number	Bid Item Description	Unit
646.2005	Marking Line Paint 6-Inch	LF
646.2020	Marking Line Epoxy 6-Inch	LF
646.2025	Marking Line Grooved Black Epoxy 6-Inch	LF
646.2040	Marking Line Grooved Wet Ref Epoxy 6-Inch	LF
646.2050	Marking Line Grooved Permanent Tape 6-Inch	LF
646.4005	Marking Line Paint 10-Inch	LF
646.4020	Marking Line Epoxy 10-Inch	LF
646.4025	Marking Line Grooved Black Epoxy 10-Inch	LF
646.4040	Marking Line Grooved Wet Ref Epoxy 10-Inch	
646.4050	Marking Line Grooved Permanent Tape 10-Inch	

646.4705	Marking Line Same Day Paint 6-Inch	LF
646.4720	Marking Line Same Day Epoxy 6-Inch	LF
646.4805	Marking Line Same Day Paint 10-Inch	LF
646.4820	Marking Line Same Day Epoxy 10-Inch	LF
646.6466	Cold Weather Marking Epoxy 6-Inch	LF
646.6470	Cold Weather Marking Epoxy 10-Inch	LF
646.9002	Marking Removal Line 6-Inch	LF
646.9012	Marking Removal Line Water Blasting 6-Inch	LF
646.9052	Marking Removal Line Grooved Permanent Tape 6-Inch	LF
646.9065	Marking Removal Line Grooved Contrast Permanent Tape 6-inch	LF
646.9102	Marking Removal Line 10-Inch	LF
646.9112	Marking Removal Line Water Blasting 10-Inch	LF
646.9152	Marking Removal Line Grooved Permanent Tape 10-Inch	LF
646.9165	Marking Removal Line Grooved Contrast Permanent Tape 10-Inch	LF



No Passing Zone Bid Items

- Does not need to be included unless there is horizontal or vertical alignment changes.
- Verify with regional marking engineer if there is another reason to include the no passing zone bid item.



Work Zones

- Optional 2 Vehicle Convoy for Single Lane Conventional
- PCMS DO NOT use these words
 - CAUTION
 - HAZARD
 - DANGER



CONES MUST
BE 28"

Longline Reports

- Keep track of Paint Dates
- Send DT forms to DOTBTOMarking@dot.wi.gov

DT2130 PAVEMENT MARKING DAILY REPORT - LONG LINE						
WISCONSIN DEPARTMENT OF TRANSPORTATION						
Date	Project ID	Region	Contractor	Foreman	Weather	Temperature
Route 1	Hwy		Location	County	From	To
	Material	Line Width	Length	Paint Application	Bead App (Type I)	Bead App (Double Drop)
			Painted Total LF	gals	lbs	lbs Select Bead Package
			Removed Total LF	gals/mi	lbs/gal	lbs/gal Comments:
Route 2	Hwy		Location	County	From	To
	Material	Line Width	Length	Paint Application	Bead App (Type I)	Bead App (Double Drop)
			Painted Total LF	gals	lbs	lbs Select Bead Package
			Removed Total LF	gals/mi	lbs/gal	lbs/gal Comments:



Cold Weather Markings Designers

- Cold Weather Marking Epoxy, 4-Inch Item 646.6464. and 8-Inch Item 646.6468
- Ambient **or** pavement temperature is less than 50°F
- Typically after October 1



Cold Weather Markings Construction

Standard spec 646.3.1.3 restricts placement of permanent pavement marking at low temperatures

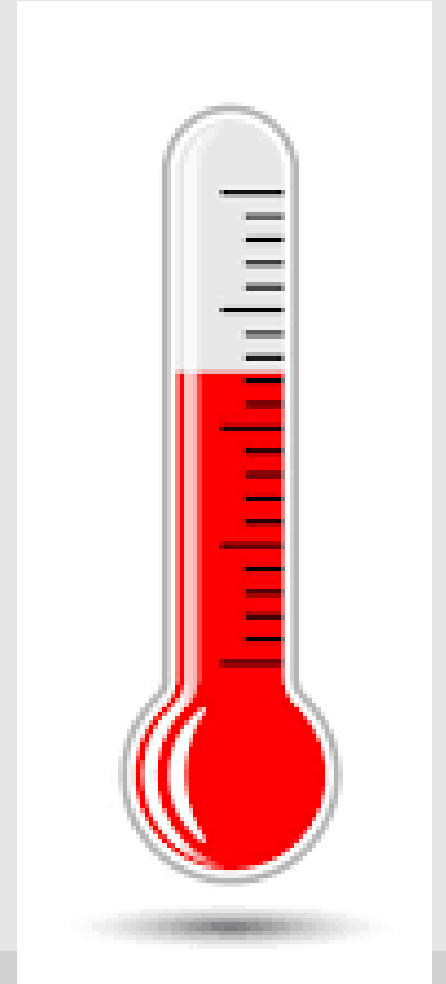
35 F for epoxy

50 F for tape.

Place cold weather marking over the winter.

Remove and Replace in Spring

A higher failure rate of 25 percent is allowed for cold weather pavement marking.



Cold Weather Not in Contract

- 646.5.2 Cold Weather Marking
- If the associated Cold Weather Marking bid item is not in the contract, the department will pay for the initial marking, maintenance, and removal as extra work.



Spring Review



Sign Details for Fixed Message Signs

- DOTBTOSignDetails@dot.wi.gov
- All Signs Permanent and Temporary need details

